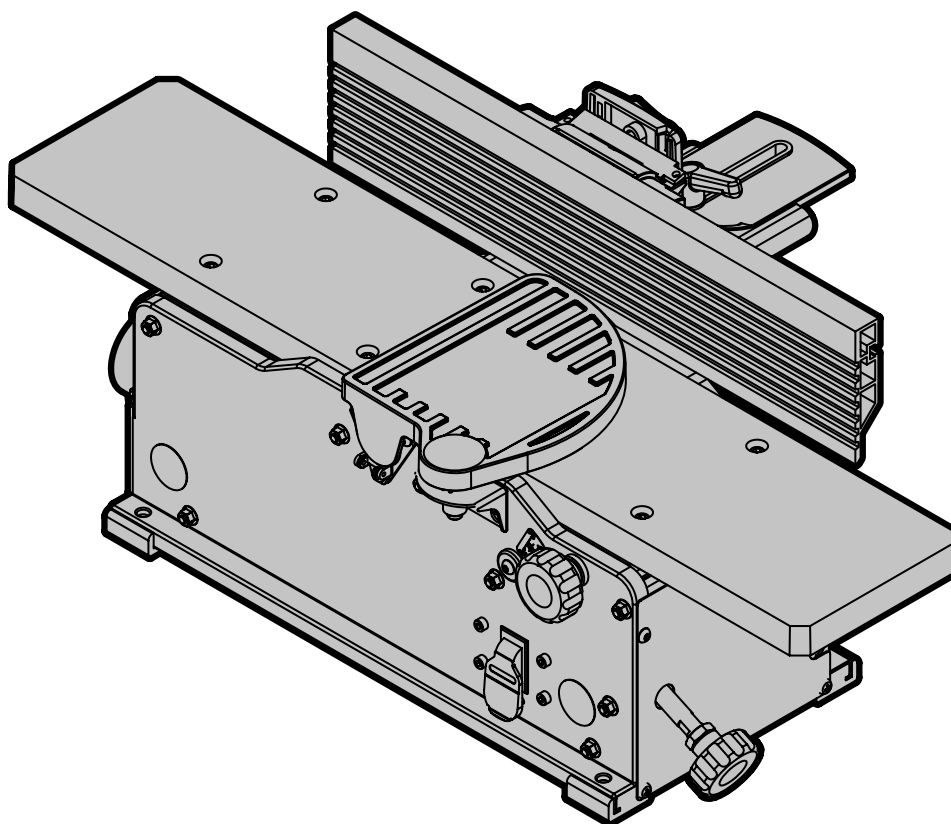




MODEL JT3062

6-INCH TWO-BLADE BENCHTOP JOINTER

Instruction Manual



NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:



1-847-429-9263 (M-F 8AM-5PM CST)



TECHSUPPORT@WENPRODUCTS.COM

IMPORTANT: Your new tool has been engineered and manufactured to WEN's highest standards for dependability, ease of operation, and operator safety. When properly cared for, this product will supply you years of rugged, trouble-free performance. Pay close attention to the rules for safe operation, warnings, and cautions. If you use your tool properly and for its intended purpose, you will enjoy years of safe, reliable service.

For replacement parts and the most up-to-date instruction manuals, visit ***WENPRODUCTS.COM***

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To purchase accessories for your tool, visit ***WENPRODUCTS.COM***

Replacement Blades (Part No. JT3062B)

4-1/4" x 24" Cast Iron Fence (Model JTA424)

Push Block and Push Stick Safety Set (Model WA0001)

Multi-Purpose Rolling Planer & Miter Saw Tool Stand (Model MSA658T)

INTRODUCTION

Thanks for purchasing the WEN Benchtop Jointer. We know you are excited to put your tool to work, but first, please take a moment to read through the manual. Safe operation of this tool requires that you read and understand this operator's manual and all the labels affixed to the tool. This manual provides information regarding potential safety concerns, as well as helpful assembly and operating instructions for your tool.

 Indicates danger, warning, or caution. The safety symbols and the explanations with them deserve your careful attention and understanding. Always follow the safety precautions to reduce the risk of fire, electric shock or personal injury. However, please note that these instructions and warnings are not substitutes for proper accident prevention measures.

NOTE: The following safety information is not meant to cover all possible conditions and situations that may occur. WEN reserves the right to change this product and specifications at any time without prior notice.

At WEN, we are continuously improving our products. If you find that your tool does not exactly match this manual, please visit **wenproducts.com** for the most up-to-date manual or contact our customer service at **1-847-429-9263**.

Keep this manual available to all users during the entire life of the tool and review it frequently to maximize safety for both yourself and others.

SPECIFICATIONS

Motor	120V, 60 Hz, 10A
Cutterhead Rotation Speed	11,000 RPM
Max Cutting Width	6 Inches
Max Cutting Depth	1/8 Inch
Recommended Cutting Depth*	1/32 Inch
Number of Blades	2
Table Size	30 in. x 6-3/16 in.
Fence Size	4-1/4 in. x 19-3/4 in.
Dust Port Diameter	2-1/2 Inches
Fence Bevel	90-135°
Product Dimensions	30 in. x 17.5 in. x 12.5 in.
Weight	41.1 lbs

***When jointing boards over 6 inches long, reduce maximum cutting depth by 1/32 inch per inch of length.**

GENERAL SAFETY RULES

 **WARNING!** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Safety is a combination of common sense, staying alert and knowing how your item works. The term “power tool” in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE SAFETY INSTRUCTIONS.

WORK AREA SAFETY

- 1. Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- 2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- 3. Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

ELECTRICAL SAFETY

- 1. Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- 2. Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- 3. Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- 4. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- 5. When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

- 6. If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of a GFCI reduces the risk of electric shock.

PERSONAL SAFETY

- 1. Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- 2. Use personal protective equipment. Always wear eye protection.** Protective equipment such as a respiratory mask, non-skid safety shoes and hearing protection used for appropriate conditions will reduce the risk of personal injury.
- 3. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.
- 4. Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- 5. Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- 6. Dress properly. Do not wear loose clothing or jewelry. Keep your hair and clothing away from moving parts.** Loose clothes, jewelry or long hair can be caught in moving parts.

GENERAL SAFETY RULES

 **WARNING!** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

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SAVE THESE SAFETY INSTRUCTIONS.

7. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

POWER TOOL USE AND CARE

1. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.

2. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

3. Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.

4. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.

5. Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

6. Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

7. Use the power tool, accessories and tool bits, etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

8. Use clamps to secure your workpiece to a stable surface. Holding a workpiece by hand or using your body to support it may lead to loss of control.

9. KEEP GUARDS IN PLACE and in working order.

SERVICE

1. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

CALIFORNIA PROPOSITION 65 WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities may contain chemicals, including lead, known to the State of California to cause cancer, birth defects, or other reproductive harm. Wash hands after handling. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks, cement, and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies depending on how often you do this type of work. To reduce your exposure to these chemicals, work in a well-ventilated area with approved safety equipment such as dust masks specially designed to filter out microscopic particles.

JOINTER SAFETY WARNINGS

 **WARNING!** Do not let comfort or familiarity with the product replace strict adherence to product safety rules. Failure to follow the safety instructions may result in serious personal injury.

JOINTER SAFETY

1. TOOL PURPOSE

This jointer is designed for creating flat surfaces on wood or wood-like products only. Smoothing other materials could result in fire, injury, or damage to the workpiece. Using the machine for any other purpose for which it is not designed may result in serious injuries, machine damage and voiding of the warranty.

2. MACHINE MOUNTING

For the operator's safety, the jointer must be securely mounted onto a flat and stable surface or stand.

3. PERSONAL SAFETY

- Always wear ANSI Z87.1-approved glasses with side shields, hearing protection, and a dust mask.
- Do not wear loose clothing or jewelry, as they might get drawn in by the tool. Tie back long hair.
- **DO NOT** wear gloves while operating this machine.

4. ELECTRIC CORDS

Keep cords away from heat, oil, sharp edges, and moving parts of the tool. Have an electrician replace or repair damaged or worn cords immediately.

5. TOOL & ACCESSORIES INSPECTION

Before operation, check the tool and accessories for any damage or missing parts. Do not use the tool if any part is missing or damaged. Make sure all adjustments are correct and all connections are tight. Keep all guards in place. Make sure all moving parts are free from interference.

6. JOINTER ACCESSORIES

- Do not use blades, or any accessories that are damaged or worn. Replace blades as they become damaged or dull.
- Make sure all blades and accessories are sharp enough for the task at hand before using them.
- Make sure blades are aligned and properly attached to the cutterhead before using your planer.
- Always turn off and unplug the unit before doing any cleaning or maintenance. Use a brush or compressed air to remove chips or debris. Never use your hands to remove excess material and debris.

7. Allow the jointer to come to full speed before using the machine.

8. WORKPIECE REQUIREMENTS

Check the workpiece carefully for splits, knots, nails, or other obstructions. These types of blemishes may cause a safety risk during smoothing.

9. USE HIGH QUALITY LUMBER

Blades last longer and cuts are smoother with higher quality wood.

10. **DO NOT** joint material shorter than 8-1/8", narrower than 3/4", or thinner than 1/4". Never make a jointing cut deeper than 1/8". Use a push block or push stick for jointing material narrower or thinner than 3".

11. PREVENTING ACCIDENTAL STARTING

Make sure the power switch is in the OFF position prior to plugging in the machine. Always make sure the power switch is in the OFF position and the machine is unplugged when doing any cleaning, assembly, setup operations, or when not in use.

12. **SUPPORT THE WORKPIECE** adequately at all times during operation; maintain control of the workpiece.

13. **DO NOT** back workpiece toward the infeed table.

14. If gluing a workpiece, always use a high quality glue that meets the needs of the particular workpiece.

15. Take precautions against **KICKBACK**. **DO NOT** permit anyone to stand or cross in line of the cutterhead's rotation. Kickback or thrown debris will travel in this direction.

16. Do not operate this tool until it is completely assembled and installed according to the instructions.

17. Remove scrap pieces and other objects from the table and work area before turning **ON** the jointer.

18. Do not touch moving pieces. Keep hands away from all moving parts and cutting surfaces.

JOINTER SAFETY WARNINGS

 **WARNING!** Do not let comfort or familiarity with the product replace strict adherence to product safety rules. Failure to follow the safety instructions may result in serious personal injury.

19. Never perform layout, assembly or set-up work on the table while the jointer is operating.

20. Always turn off and unplug the machine before cleaning, making adjustments or changing attachments. Accidental start-ups may occur if the tool is plugged in during an accessory change or adjustment.

21. CLEANING

Never use solvents to clean plastic parts. Solvents could dissolve or otherwise damage the material. Use only a soft damp cloth to clean plastic parts.

22. REPLACEMENTS

Should any component of your jointer be missing/damaged or fail in any way, shut off the switch and remove the plug from power supply outlet. Replace the missing, damaged, or failed parts using only identical replacement parts before resuming operation.

These safety instructions can't possibly warn of every scenario that may arise with this tool, always make sure to stay alert and use common sense during operation.

ELECTRICAL INFORMATION

GROUNDING INSTRUCTIONS

In the event of a malfunction or breakdown, grounding provides the path of least resistance for an electric current and reduces the risk of electric shock. This tool is equipped with an electric cord that has an equipment grounding conductor and a grounding plug. The plug **MUST** be plugged into a matching outlet that is properly installed and grounded in accordance with ALL local codes and ordinances.

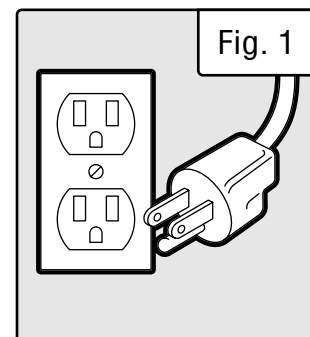
1. Do not modify the plug provided. If it will not fit the outlet, have the proper outlet installed by a licensed electrician.

2. Improper connection of the equipment grounding conductor can result in electric shock. The conductor with the green insulation (with or without yellow stripes) is the equipment grounding conductor. If repair or replacement of the electric cord or plug is necessary, **DO NOT** connect the equipment grounding conductor to a live terminal.

3. Check with a licensed electrician or service personnel if you do not completely understand the grounding instructions or whether the tool is properly grounded.

4. Use only three-wire extension cords that have three-pronged plugs and outlets that accept the tool's plug. Repair or replace a damaged or worn cord immediately.

CAUTION! In all cases, make certain the outlet in question is properly grounded. If you are not sure, have a licensed electrician check the outlet.



GUIDELINES AND RECOMMENDATIONS FOR EXTENSION CORDS

When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table below shows the correct size to be used according to cord length and ampere rating. When in doubt, use a heavier cord. The smaller the gauge number, the heavier the cord.

AMPERAGE	REQUIRED GAUGE FOR EXTENSION CORDS			
	25 ft.	50 ft.	100 ft.	150 ft.
10A	14 gauge	12 gauge	10 gauge	8 gauge

1. Examine extension cord before use. Make sure your extension cord is properly wired and in good condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it.

2. Do not abuse extension cord. Do not pull on cord to disconnect from receptacle; always disconnect by pulling on plug. Disconnect the extension cord from the receptacle before disconnecting the product from the extension cord. Protect your extension cords from sharp objects, excessive heat and damp/wet areas.

3. Use a separate electrical circuit for your tool. This circuit must not be less than a 12-gauge wire and should be protected with a 15A time-delayed fuse. Before connecting the motor to the power line, make sure the switch is in the OFF position and the electric current is rated the same as the current stamped on the motor nameplate. Running at a lower voltage will damage the motor.

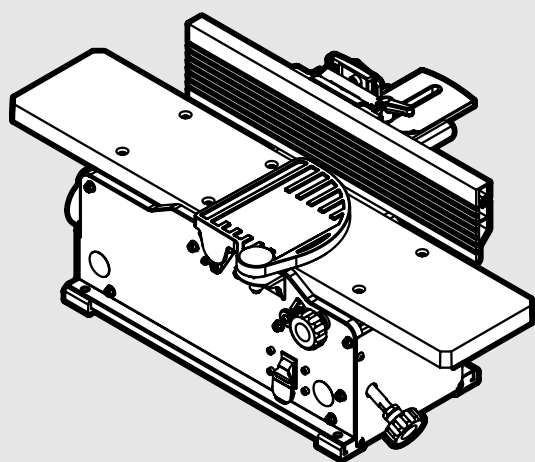
UNPACKING & PACKING LIST

UNPACKING

With the help of a friend or trustworthy foe, such as one of your in-laws, carefully remove the jointer from the packaging and place it on a sturdy, flat surface. Make sure to take out all contents and accessories. Do not discard the packaging until everything is removed. Check the packing list below to make sure you have all of the parts and accessories. If any part is missing or broken, please contact customer service at **1-847-429-9263** (M-F 8-5 CST), or email techsupport@wenproducts.com.

PACKING LIST

Tools & Accessories



Jointer

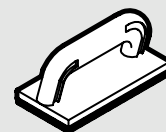
Tools & Accessories



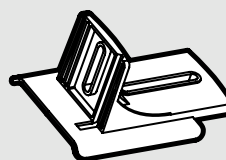
Fence (1)



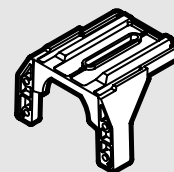
Dust Port (1)



Push Block (2)



Fence Sliding Bracket (1)



Fence Bracket (1)

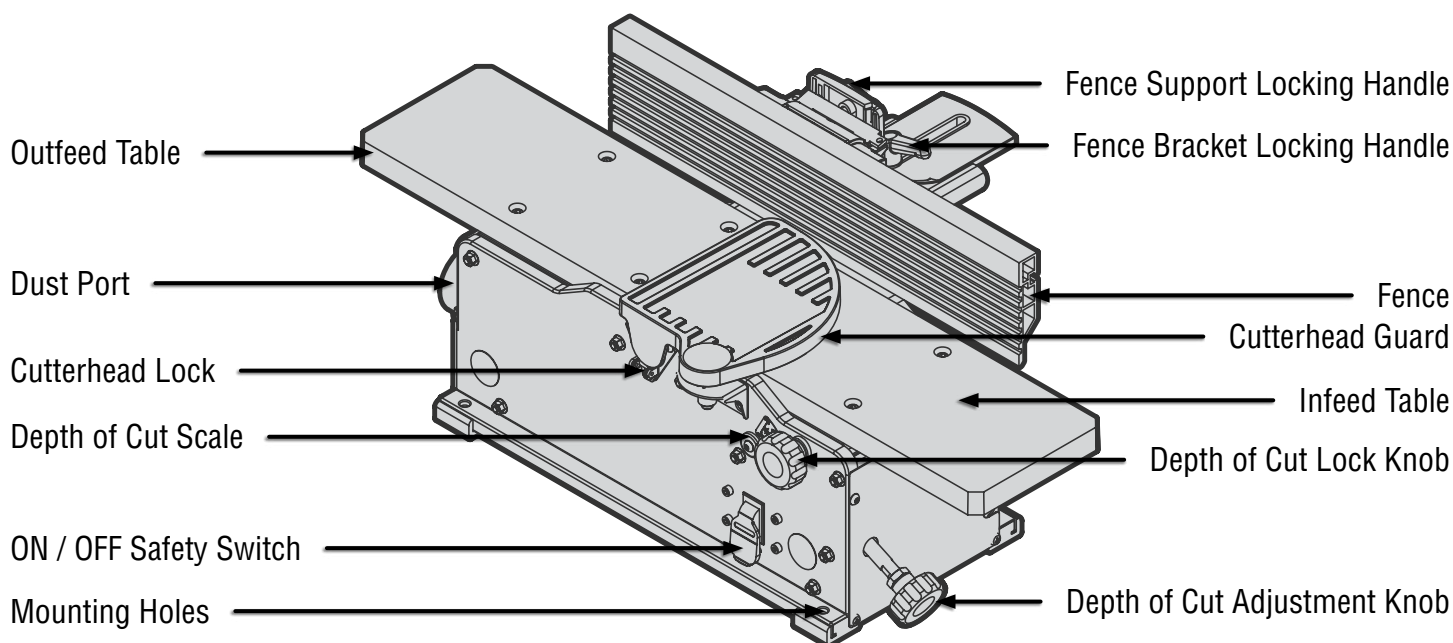
HARDWARE BAG

- Fence Locking Handle (1)
- M6x16 Socket Head Screw (2)
- Square Nut (2)
- 8mm Flat Washer (1)
- 2.5mm Hex Wrench (1)
- 4mm Hex Wrench (1)
- Cutterhead Lock (1)
- Fence Nut (1)

KNOW YOUR JOINTER

TOOL PURPOSE

Resurface boards, flatten workpieces, and much more with your WEN Jointer. Refer to the diagram below to become familiarized with the parts and controls of your jointer.



NOTE: A protective coating of lubricating oil has been applied during assembly to protect against rust. Wipe down all components thoroughly. Apply a light coat of good-quality paste wax to the table and fence to protect the surfaces and make boards slide smoothly.

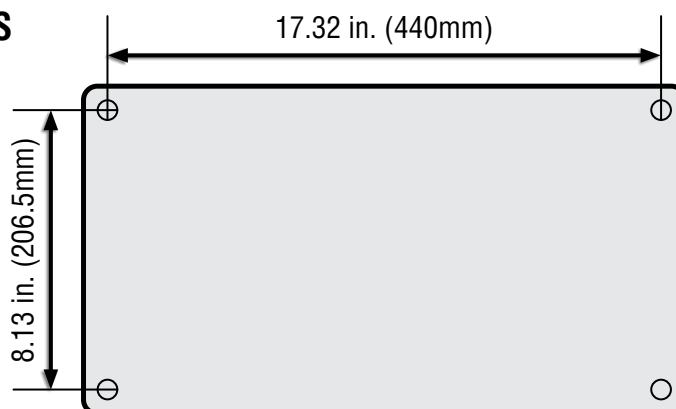
MOUNTING THE JOINTER TO A WORK SURFACE

The jointer should always be mounted to a stable, level bench or table in a well-lit area. Make sure there is plenty of room for maneuvering the workpiece through the entire cut. Neither the operator nor bystanders should stand in line with the workpiece while the tool is operating.

1. Mount the jointer to a workbench or tool stand using four bolts, four flat washers, and four hex nuts (not included) through the mounting holes on the base. There are four mounting holes - one at each corner. We recommend using 5/16" or M6 bolts.

NOTE: While your jointer is compatible with the WEN Multi-Purpose Rolling Tool Stand with Extension Rollers (model MSA658 / MSA658T), all 4 mounting holes may not line up perfectly with the provided slots in the tool stand's top. If desired, you may drill an additional hole in the tool stand's top for the 4th mounting hole, or you may build an adapter plate. Bolt the adapter plate to the stand, then secure the jointer to the adapter plate.

MOUNTING DIMENSIONS



ASSEMBLY & ADJUSTMENTS

ATTACH THE FENCE

1. Attach the fence support bracket (Fig. 2 - 1) to the jointer with four socket head bolts (Fig. 2 - 2)

2. Assemble the fence sliding bracket (Fig. 3 - 1) to the fence (Fig. 3 - 2). Insert the two socket head bolts (Fig. 3 - 3) through the top of the fence sliding bracket and screw the square nuts (Fig. 3 - 4) onto the bolts but do not tighten.

3. Slide the square nuts into the grooves on the back of the fence and position the fence sliding bracket to the middle of the fence. Tighten the socket head screws (Fig. 3 - 3) once the sliding fence bracket is correctly positioned.

NOTE: Use the fence cutout (Fig 4 - 1) to position the fence sliding bracket in the center of the fence.

4. Place the upper fence assembly (Fig. 4 - 2) on top of the fence support bracket. Insert the fence locking handle (Fig. 4 - 3) through the flat washer (Fig. 4 - 4), through the sliding bracket, and then through the support bracket.

5. Hold the rectangular nut under the fence support bracket so that it fits snugly into the groove with the flat side up. Thread the fence locking handle through the nut until it is tight and the fence is secured.

NOTE: The fence locking handle and fence bevel handle are spring-loaded and can be re-positioned as need be. Pull out on the handle, re-position it, and let it spring back in place.

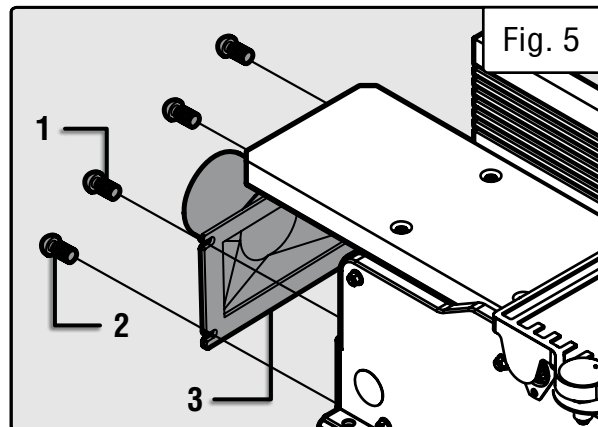
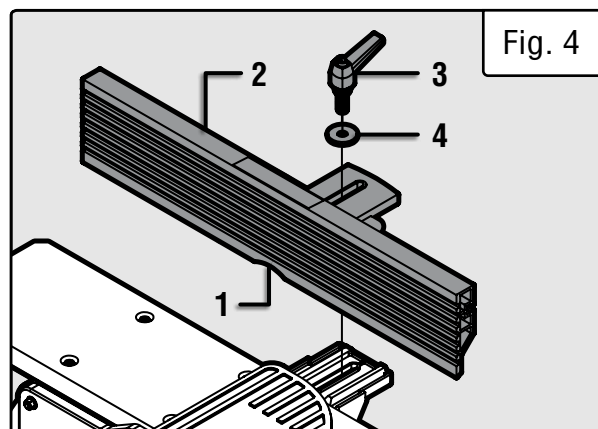
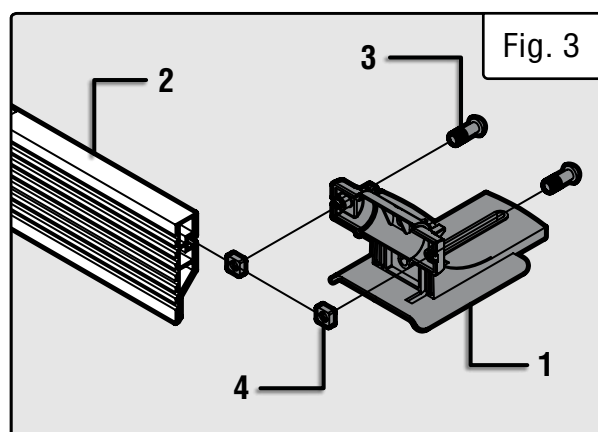
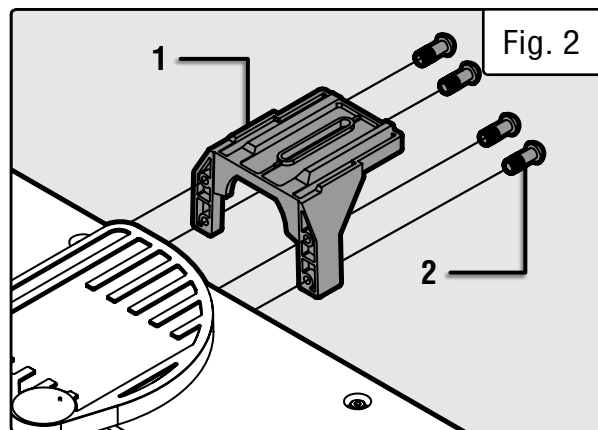
NOTE: The stop limits on the fence bracket have been set at the factory, but should be checked with an angle gauge to measure exactly 90° and 135° between the fence and the table top at each stop limit, respectively. The stop limits can be modified by tightening or loosening the set screws (Fig. 7 - 2) if the angles are not precise.

NOTE: The bottom of the fence should always rest on the out-feed table. Adjust the fence (p. 13) so that only the desired width of the cutterhead is exposed.

INSTALL THE DUST CHUTE

1. Remove the two M6x12 screws (Fig. 5 - 1) from the body of the jointer and the two self tapping screws (Fig. 5 - 2) from the feet of the jointer.

2. Position the dust port (Fig. 5 - 3) and reinstall all four screws. Be sure not to over-tighten the screws as doing so might damage the dust port.

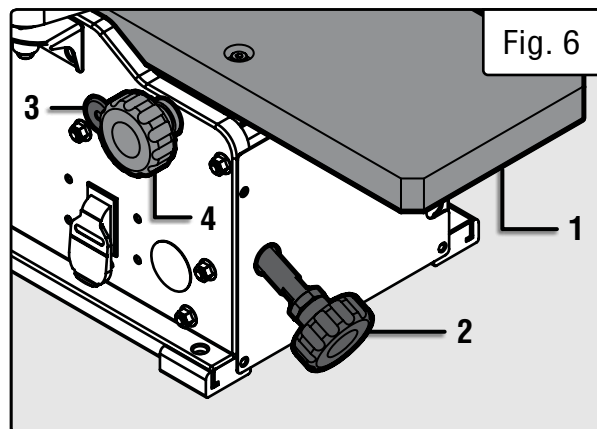


ASSEMBLY & ADJUSTMENTS

⚠ WARNING! Do not plug in or turn on the tool until it is fully assembled according to these instructions. Failure to follow the safety instructions may result in serious personal injury.

ADJUST THE DEPTH OF CUT

The depth of cut is adjusted by the relative positioning of the infeed table with respect to the cutterhead. The infeed table (Fig. 6 - 1) can be raised or lowered using the infeed adjustment knob (Fig. 6 - 2). Turning the knob counterclockwise will raise the infeed table, causing less wood to be removed from the workpiece, as seen on the depth of cut scale (Fig. 6 - 3). Turning the hand wheel clockwise will lower the infeed table, causing more wood to be removed from the workpiece. Always make sure that the front lock knob (Fig. 6 - 4) is loosened before changing the depth of cut and tightened after the desired change has been made so that the depth of cut does not differ between cuts. Do not make jointing cuts deeper than 1/8 of an inch.



NOTE: For a smooth finish, it is recommended to do multiple passes at a lower depth. We recommend using a depth of 1/32". Always using a depth of 1/8" will shorten the lifespan of your jointer and give you a rougher finish.

BEVEL THE FENCE

NOTE: The fence can easily be set to 0° and 45° using the limit stops (Fig. 7 - 2) on the fence. However, it is always advisable to check the angles with a piece of scrap wood before jointing your final workpiece. Adjust the set screws that act as limit stops if they are not exact or have moved from shipping or use.

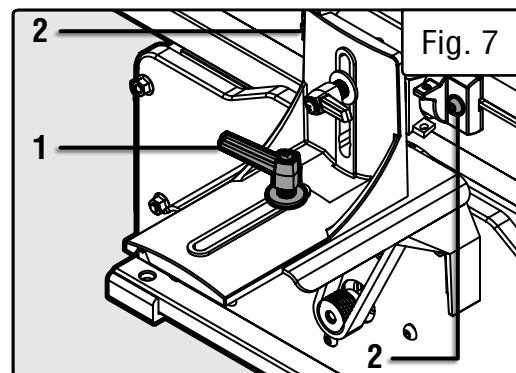
The fence can be positioned to joint the wood at any angle from 0° to 45°.

1. Before adjusting the fence's angle, make sure that the unit is unplugged and the power switch is in the OFF position.
2. Turn the fence bevel handle counterclockwise to loosen it. If you find it necessary to reposition the handle in order to loosen it, pull it outwards, turn the handle to the new position, and release it.
3. Manually tilt the fence to desired angle; use an angle gauge block (not included) to see the current angle.
4. Once the desired angle has been achieved, tighten the bevel handle.

ASSEMBLY & ADJUSTMENTS

MOVE THE FENCE

1. Before adjusting the fence's position, make sure that the unit is unplugged and the power switch is in the OFF position.
2. Loosen the fence sliding handle (Fig. 7 - 1).
3. Slide the fence to the desired position. The fence should be positioned over the cutterhead so that only the desired width of the cutterhead is exposed. Make sure the exposed width matches that of the workpiece.
4. Tighten the fence sliding handle so that the fence is secure.



AVOID DAMAGE TO BLADES

Jointers are a precision woodworking machine and should be used on quality lumber only. Do not join dirty boards; dirt and small stones are abrasive and will wear out the blades.

For proper operation, attach a dust collection system to the dust port, on the left of the jointer. Attaching a dust collection system is very important when taking deeper cuts to prevent wood chips clogging the unit.

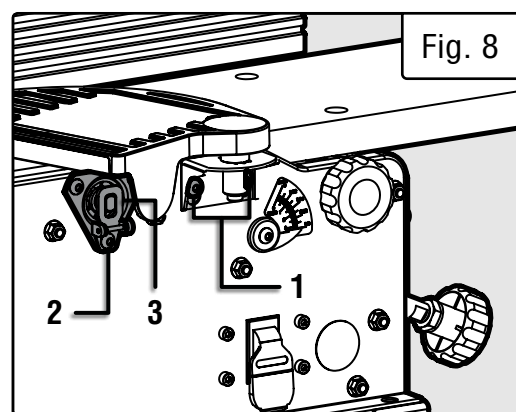
NOTE: If you consistently take heavy passes, you will get larger chips. A high-pressure dust collection system, such as a wet/dry vacuum or chip extractor, may perform better. If you consistently take shallow passes, you will get smaller chips, and a high-flow dust collection system should suffice. We recommend multiple shallow passes for best results.

Remove nails and staples. Only use the jointer to cut wood. Avoid knots. Heavily cross-grained wood makes knots hard. Knots can come loose and jam blades.

Assess the value of badly warped boards. You may be tempted to take a deep cut to square the boards quickly, when a better approach is to use several passes with a shallower cut.

INSTALL THE CUTTERHEAD LOCK

1. Make sure the switch is in the OFF position and the jointer is unplugged.
2. Use a hex wrench to loosen the two screws holding the blade guard mounting bracket (Fig. 8 - 1). Then remove the blade guard assembly.
3. Remove the bottom screw from the bearing holder assembly (Fig. 8 - 2). Then install the cutterhead lock (Fig. 8 - 3).
4. Reinstall the blade guard assembly.
5. The cutterhead lock is shown in figure 8, engaged with the cutterhead. **MAKE SURE THE CUTTERHEAD LOCK IS DISENGAGED FROM THE CUTTERHEAD BEFORE JOINTING ANY WORKPIECES.** The **ONLY** time the cutterhead lock should be engaged is when adjusting or changing blades.



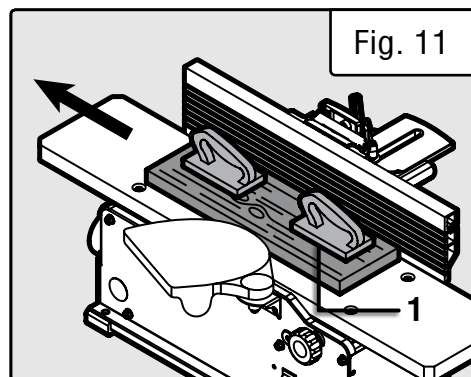
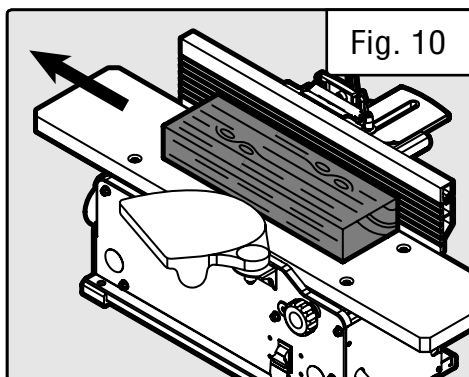
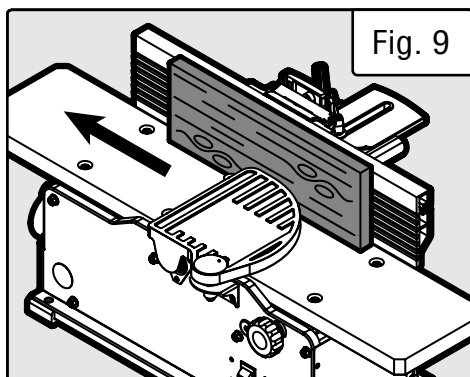
OPERATION

FEED A WORKPIECE

Feed rate refers to the rate at which wood is passed over the blades. An even feed rate produces a uniform finish.

1. Hold the work piece firmly down on the feed table and against the fence.
2. Feed the work piece at an even rate over the cutterhead. Any hesitation or stopping will cause a “step” to be cut in the work piece. See Figs. 9 - 11 for different feeding methods.
3. As your trailing hand passes over the cutterhead, remove your leading hand and place behind your trailing hand and repeat until the entire length of the workpiece has been cut. Use a push block (Fig. 11 - 1) to hold and feed the workpiece when jointing wood that is narrower than 3 inches or thinner than 3 inches.

Directions continue on the next page.



OPERATION

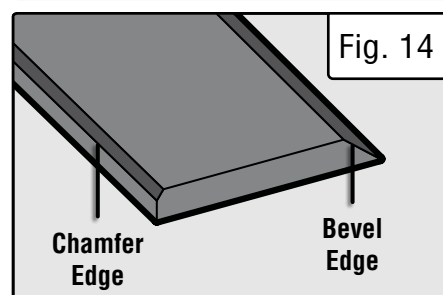
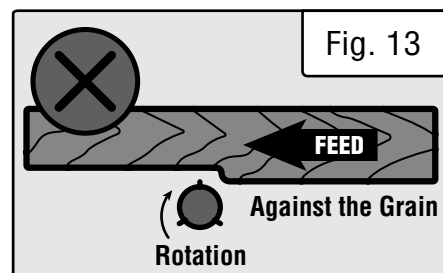
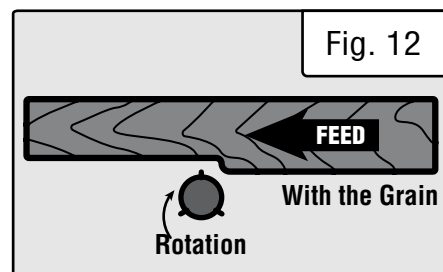
4. Cut with the grain whenever possible (Fig. 12). Do not feed against the end grain (Fig. 13), otherwise the workpiece may split and shatter. If the nature of the workpiece requires you to joint against the grain, take extremely light cuts and feed slowly. When using long work pieces, use extra supports at both ends of the jointer.

BEVEL AND CHAMFER

The fence on the jointer is adjustable from 0° to 45°. Adjust the fence to the desired angle and tighten the bevel handle.

Beveling refers to cutting the entire edge of a board at an angle. Beveling may require several passes due to the depth of the cut needed. See Fig. 14.

Chamfering refers to removing only the corner of the edge of a board. Normally a chamfer is made in one pass; so a 1/16-inch deep cut is made. See Fig. 14.



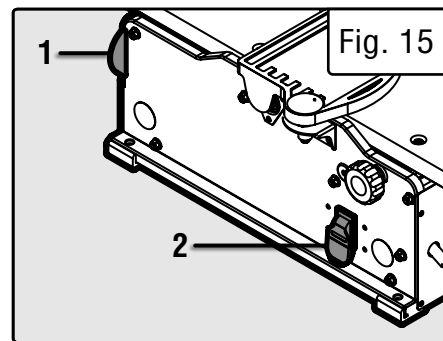
OPERATION

ATTACH A VACUUM HOSE

A 2-1/2" dust collection hose can be attached to the dust port underneath the outfeed table. The jointer will perform properly at all depths of cuts up to 1/8" when using a dust collection system.

NOTE: Make sure the jointer and dust collection system are on separate electrical circuits. This will prevent circuits from overloading.

1. Make sure the switch is in the OFF position and that the cord is unplugged before attaching the vacuum hose.
2. Attach the dust collection hose to the dust port (Fig. 15 - 1).
3. Turn the dust collection system ON before starting the jointer. Periodically replace and empty the bag in the collection system according to the manufacturer's instructions.



ON/OFF SWITCH

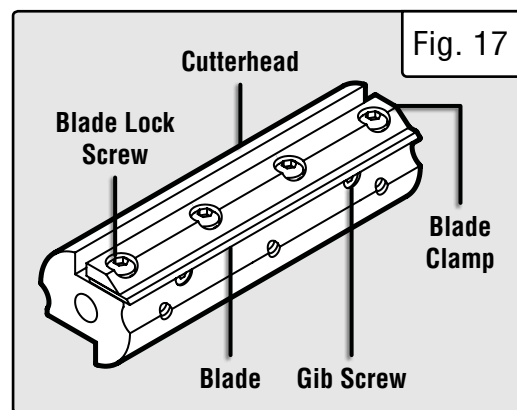
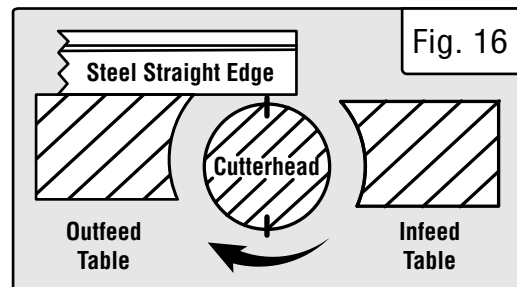
The ON/OFF switch (Fig. 15 - 2) is located on the front of the jointer.

1. To turn the jointer ON, move the switch to the up position.
2. To turn the jointer OFF, move the switch to the down position.
3. Remove the yellow tab to engage the child-safety lock and prevent unwanted start-ups.

ADJUST THE BLADE HEIGHT

The blades have been adjusted at the factory to ensure proper operation and should require no adjustment. However, shipping and handling may have caused slight misalignment. For accurate cutting, the cutting edges of the blades should be flush with the outfeed table.

1. Make sure the switch is in the OFF position and that the cord is unplugged before checking the blades.
2. Loosen the two screws holding the base of the blade guard and then remove the blade guard.
3. Keep the cutterhead disengaged from the cutterhead lock. Carefully turn the cutterhead so the blade-mounting screws face up. Loosen them slightly (about 1/2 turn).



CAUTION! The cutterhead blades are extremely sharp. To avoid injury, do not let your fingers contact the cutting edge.

4. Turn the cutterhead and engage the cutterhead lock on the cutterhead shaft. This will keep the cutterhead in the proper position for leveling the blades.
5. Place a straight-edge over the outfeed table and the blade. The straight edge must touch evenly on the outfeed table at both ends of the blade. See Fig. 16.
6. The blades should just touch the straight-edge. If a blade is too low or too high at either end, adjust the blade height. Using a hex wrench, adjust the gib screws to re-position the blade. Disengage the cutterhead lock and then fully tighten the locking screws once the adjustments have been made (Fig. 17).
7. Reinstall the blade guard. Make sure cutterhead lock is disengaged from the cutterhead shaft before operating.

MAINTENANCE

 **WARNING!** To avoid accidents, turn OFF and unplug the tool from the electrical outlet before cleaning, adjusting, or performing any maintenance or lubrication work.

 **WARNING!** Any attempt to repair or replace electrical parts on this tool may be hazardous. Servicing of the tool must be performed by a qualified technician. When servicing, use only identical WEN replacement parts. Use of other parts may be hazardous or induce product failure.

 **WARNING!** To avoid cuts, wear cut-proof or cut-resistant gloves when performing maintenance work. Remove the gloves before operating the jointer.

ROUTINE INSPECTION

Before each use, inspect the general condition of the tool. If any of the following conditions exist, do not use until parts are replaced or the jointer is properly repaired.

Check for:

- Loose hardware or improper mounting,
- Misalignment or binding of moving parts,
- Damaged cord/electrical wiring,
- Worn or damaged blades,
- Cracked or broken parts, and
- Any other condition that may affect its safe operation

CHECK FOR WORN BLADES

The condition of blades will affect the precision of the cuts. Observe the quality of the cut that the jointer produces to check the condition of the blades. Dull blades will tear wood fibers and produce fuzzy surfaces. Raised grain will occur when dull blades pound on wood that has varying density. Raised edges will also be produced where the blades have been nicked. Blades on this jointer should always be replaced as a matched set. Keeping a spare set of blades on hand is recommended. Replacement blades (**part no. JT3062B**) can be ordered from **wenproducts.com**.

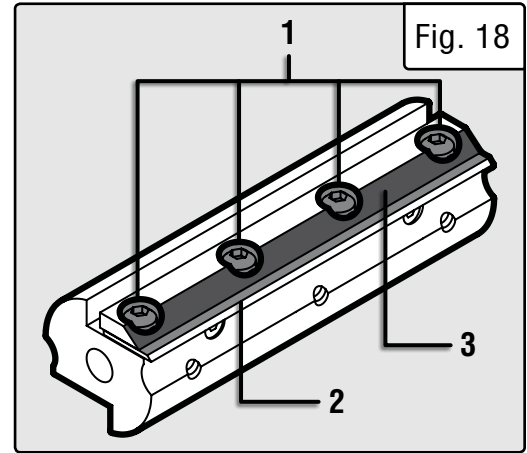
NOTE: The blades on this jointer are NOT reversible.

MAINTENANCE

⚠ WARNING! To avoid cuts, wear cut-proof or cut-resistant gloves when performing maintenance work on the blades. Remove the gloves before operating the jointer.

REPLACING BLADES

1. Make sure the switch is in the OFF position and that the cord is unplugged before replacing the blades.
2. Loosen the two screws holding the base of the blade guard and then remove the blade guard (Fig. 18 - 1).
3. Loosen and remove the four blade lock screws (Fig. 18 - 1) securing the blade (Fig. 18 - 2) and the blade clamp (Fig. 18 - 3).
4. Lift the blade and the blade clamp from the cutterhead, cleaning any sawdust and resin buildup from the cutterhead, the blade and the blade clamp.
5. Place the new blade against the blade clamp and replace it in the cutterhead, securing it in place with the four blade lock screws. Do not tighten the blade lock screws until you have checked that the blade height is level and properly aligned.
6. Adjust as required, using a straight edge as described in “Adjust the Blade Height” on p. 15 of this manual. Tighten the blade lock screws, check the blade adjustment, and make sure the blade is still level with the outfeed table. Repeat this procedure to replace the other blade.
7. Replace the blade guard. Make sure the cutterhead lock is disengaged from the cutterhead.



CLEANING & STORAGE

1. After every operation, use a vacuum to remove dust and chips from the tool surfaces, motor housing and work area. Keep the ventilation openings free from dust and debris to prevent the motor from overheating.
2. Wipe the tool surfaces clean with a soft cloth or brush. Make sure water does not get into the tool.
3. Lubricate the table bracket and locking knobs if they become difficult to use.

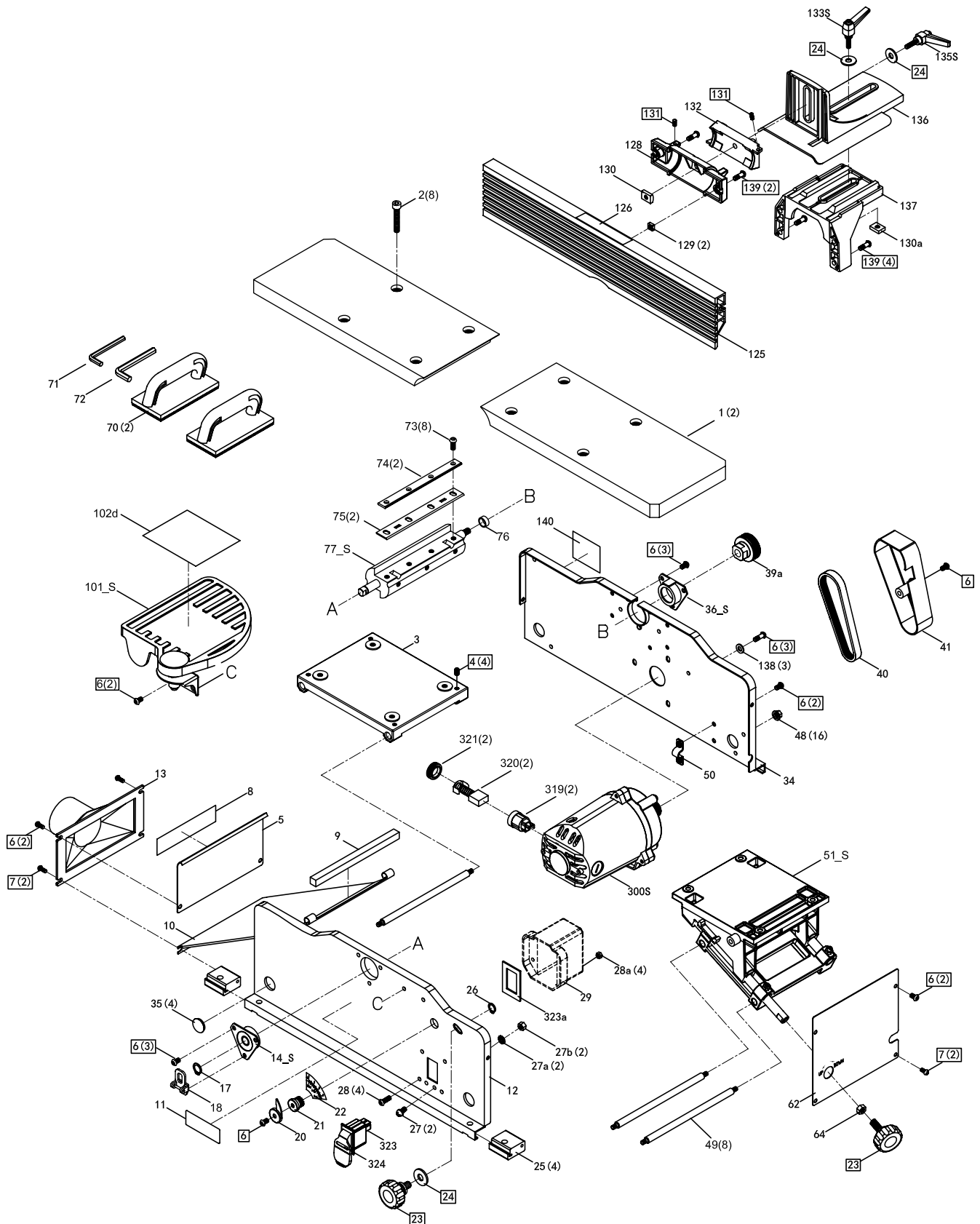
TROUBLESHOOTING GUIDE

⚠ WARNING! Stop using the tool immediately if any of the following problems occur. Repairs and replacements should only be performed by an authorized technician. For any questions, please contact our customer service at **1-847-429-9263**, M-F 8-5 CST or email us at **techsupport@wenproducts.com**.

PROBLEM	CAUSE	SOLUTION
Motor does not start.	Jointer is not plugged in.	Plug jointer in.
	Wrong choice of extension cord.	Choose proper size of extension cord.
	Defective switch.	Contact customer service at 1-847-429-9263 , M - F, 8 - 5 CST.
	Defective motor.	Contact customer service at 1-847-429-9263 , M - F, 8 - 5 CST.
	Worn carbon brushes.	Replace carbon brushes.
	Low line voltage.	Correct low line voltage condition.
Motor starts slowly or fails to come to full speed.	Defective motor windings.	Contact customer service at 1-847-429-9263 , M - F, 8 - 5 CST.
	Clogged wood chips.	Make a shallower cut and attach a dust collection device to the dust port. Inspect the chip blower assembly and the fan belt.
Motor is running too hot.	Motor overloaded.	Reduce the load on the motor (take shallower cuts).
	Restricted air circulation due to dust accumulation.	Clean out the dust and restore normal air circulation.
Snipe (gouging at end of boards)	Dull blades.	Replace or sharpen blades.
	Inadequate support of long boards.	Support long boards.
	Uneven feed.	Feed the workpiece at a consistent rate.
Poor dust extraction.	1) Dust extraction manifold is clogged. 2) The fan belt is bad.	1) Clean inside of jointer and manifold. 2) Replace the belt.
The cutterhead is not spinning.	Bad drive belt.	Replace drive belt.

NOTE: Carbon brush life depends on the amount of load being taken on by the motor. Regularly inspect the brushes after 50 hours of use.

EXPLODED VIEW & PARTS LIST



NOTE: Not all parts may be available for purchase. Parts and accessories that wear down over the course of normal use are not covered under the warranty.

EXPLODED VIEW & PARTS LIST

No.	Part No.	Description	Qty.
1	JT3062-001	Table	2
2	JT3062-002	Socket Head Cap Screw, M8x30	8
3	JT3062-003	Outfeed Support	1
4	JT630H-004	Set Screw, M6x8	8
5	JT630H-005	Left Cover	1
6	JT630H-006	Round Head Allen Screw, M6x12	19
7	JT630H-007	Round Head Self-Tapping Allen Screw	4
8	JT630H-008	Warning Label	1
9	JT630H-009	Foam Seal	1
10	JT630H-010	Dust Chute	1
11	JT630H-011	Logo Label	1
12	JT630H-012	Front Frame	1
13	JT630H-013	Dust Port	1
14_S	JT630H-014ASM	Bearing Retainer Assembly	1
17	JT630H-017	C-Ring	1
18	JT3062-018	Cutterhead Lock	1
20	JT630H-020	Pointer	1
21	JT630H-021	Gear	1
22	JT630H-022	Depth Scale	1
23	JT630H-023	Lock Knob, M8x18	2
24	JT630H-024	Flat Washer, 8mm	3
25	JT630H-025	Foot	4
26	JT630H-026	Ext. Retaining Ring	1
27	JT630H-027	Screw, M5-0.8x8	2
27a	JT630H-027A	Lock Washer, 5mm	2
27b	JT630H-027B	Hex Nut, M5	2
28	JT630H-028	Screw, M5-0.8x25	4
28a	JT630H-028A	Anti-Loose Hex Nut, M5	4
29	JT630H-029	Switch Box	1
34	JT630H-034	Rear Frame	1
35	JT630H-035	Hole Plug	4
36_S	JT630H-036ASM	Bearing Retainer Assembly	1

No.	Part No.	Description	Qty.
39a	JT630H-039	Cutterhead Pulley	1
40	JT630H-040	Belt, 125J5	1
41	JT630H-041	Belt Guard	1
48	JT630H-048	Flange Nut, M6	16
49	JT630H-049	Support Rod	8
50	JT630H-050	Cord Clamp	1
51_S	JT3062-051ASM	Infeed Support Assembly	1
62	JT630H-062	Right Cover	1
64	JT630H-064	Hex Nut, M8	1
70	JT630H-070	Jointer Push Block	2
71	JT630H-071	2.5mm Hex Wrench	1
72	JT630H-072	4mm Hex Wrench	1
73	JT3062-073	Button Head Screw, 1/4"-20x5/8"	8
74	JT3062-074	Gib	2
75	JT3062B	Blade	2
76	JT3062-076	Spacer	1
77_S	JT3062-077	Cutterhead	1
100	JT3062-080	Hole Plug	1
101_S	JT630H-101ASM	Guard Assembly	1
102d	JT3062-102	Blade Guard Label	1
125	JT630H-125	Fence	1
126	JT630H-126	Warning Label	1
128	JT630H-128	Bevel Bracket	1
129	JT630H-129	Square Nut	2
130	JT630H-130	Rectangle Nut, M8, 18.5x14x6.35	1
130a	JT3062-130A	Rectangle Fence Nut	1
131	JT630H-131	Set Screw M5-0.8x8	2
132	JT630H-132	Intermediate Bracket	1
133S	JT630H-133ASM	30 mm Tilt Lock Lever Assy.	1
135S	JT630H-135ASM	40 mm Tilt Lock Lever Assembly	1
136	JT630H-136	Fence Slide Bracket	1
137	JT630H-137	Fence Bracket	1
138	JT630H-138	Flat Washer, 6mm	3
139	JT630H-139	Screw, M6x16	6

EXPLODED VIEW & PARTS LIST

No.	Part No.	Description	Qty.
140	JT3062-140	Main Label	1
319	JT630H-319	Brush Holder	2
320	JT630H-320	Carbon Brush	2
321	JT630H-321	Brush Cover	2
300S	JT630H-300ASM	Motor Assembly	1

No.	Part No.	Description	Qty.
323	JT630H-323	Switch	1
323a	JT630H-323A	Switch Cover	3
324	JT630H-324	Switch Key	1

NOTE: Not all parts may be available for purchase. Parts and accessories that wear down over the course of normal use are not covered under the warranty.

WARRANTY STATEMENT

WEN Products is committed to building tools that are dependable for years. Our warranties are consistent with this commitment and our dedication to quality.

LIMITED WARRANTY OF WEN PRODUCTS FOR HOME USE

GREAT LAKES TECHNOLOGIES, LLC ("Seller") warrants to the original purchaser only, that all WEN consumer power tools will be free from defects in material or workmanship during personal use for a period of two (2) years from date of purchase or 500 hours of use; whichever comes first. Ninety days for all WEN products if the tool is used for professional or commercial use. Purchaser has 30 days from the date of purchase to report missing or damaged parts.

SELLER'S SOLE OBLIGATION AND YOUR EXCLUSIVE REMEDY under this Limited Warranty and, to the extent permitted by law, any warranty or condition implied by law, shall be the replacement of parts, without charge, which are defective in material or workmanship and which have not been subjected to misuse, alteration, careless handling, misrepair, abuse, neglect, normal wear and tear, improper maintenance, or other conditions adversely affecting the Product or the component of the Product, whether by accident or intentionally, by persons other than Seller. To make a claim under this Limited Warranty, you must make sure to keep a copy of your proof of purchase that clearly defines the Date of Purchase (month and year) and the Place of Purchase. Place of Purchase must be a direct vendor of Great Lakes Technologies, LLC. Purchasing through third party vendors, including but not limited to garage sales, pawn shops, resale shops, or any other secondhand merchant, voids the warranty included with this product. Contact techsupport@wenproducts.com or 1-800-232-1195 with the following information to make arrangements: your shipping address, phone number, serial number, required part numbers, and proof of purchase. Damaged or defective parts and products may need to be sent to WEN before the replacements can be shipped out.

Upon the confirmation of a WEN representative, your product may qualify for repairs and service work. When returning a product for warranty service, the shipping charges must be prepaid by the purchaser. The product must be shipped in its original container (or an equivalent), properly packed to withstand the hazards of shipment. The product must be fully insured with a copy of the proof of purchase enclosed. There must also be a description of the problem in order to help our repairs department diagnose and fix the issue. Repairs will be made and the product will be returned and shipped back to the purchaser at no charge for addresses within the contiguous United States.

THIS LIMITED WARRANTY DOES NOT APPLY TO ITEMS THAT WEAR OUT FROM REGULAR USAGE OVER TIME, INCLUDING BELTS, BRUSHES, BLADES, BATTERIES, ETC. ANY IMPLIED WARRANTIES SHALL BE LIMITED IN DURATION TO TWO (2) YEARS FROM DATE OF PURCHASE. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING BUT NOT LIMITED TO LIABILITY FOR LOSS OF PROFITS) ARISING FROM THE SALE OR USE OF THIS PRODUCT. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE IN THE U.S., PROVINCE TO PROVINCE IN CANADA AND FROM COUNTRY TO COUNTRY.

THIS LIMITED WARRANTY APPLIES ONLY TO ITEMS SOLD WITHIN THE UNITED STATES OF AMERICA, CANADA AND THE COMMONWEALTH OF PUERTO RICO. FOR WARRANTY COVERAGE WITHIN OTHER COUNTRIES, CONTACT THE WEN CUSTOMER SUPPORT LINE. FOR WARRANTY PARTS OR PRODUCTS REPAIRED UNDER WARRANTY SHIPPING TO ADDRESSES OUTSIDE OF THE CONTIGUOUS UNITED STATES, ADDITIONAL SHIPPING CHARGES MAY APPLY.

**THANKS FOR
REMEMBERING**

