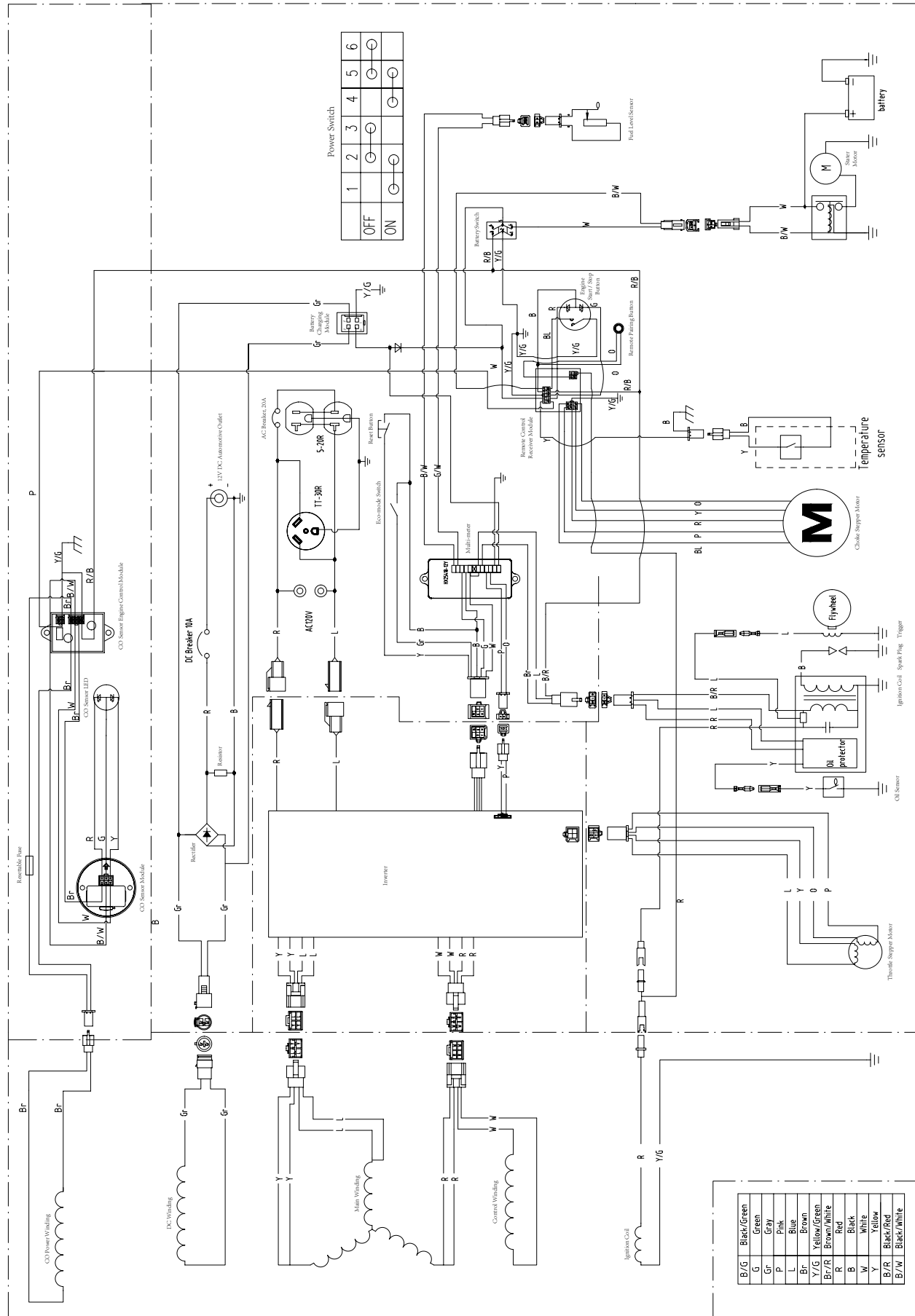


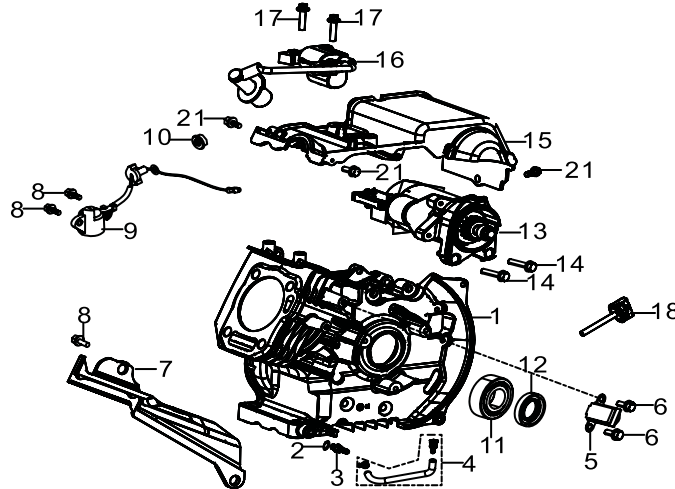
# WIRING DIAGRAM



## EXPLODED VIEW & PARTS LIST

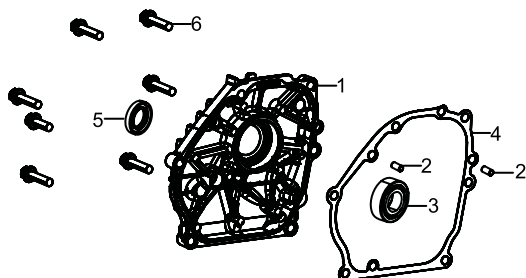
**NOTE:** Replacement parts can be purchased from [wenproducts.com](http://wenproducts.com), or by calling our customer service at **1-847-429-9263**, M-F 8-5 CST. Parts and accessories that wear down over the course of normal use are not covered by the three-year warranty. Not all parts may be available for purchase.

**FIG. 1 - CRANKCASE ASSEMBLY**



| No. | Part No.    | Description               | Qty. | No.  | Part No.    | Description          | Qty. |
|-----|-------------|---------------------------|------|------|-------------|----------------------|------|
| 1-1 | 56380i-0101 | Crankcase Subassembly     | 1    | 1-10 | 56310i-0210 | Flanged Hex Nut, M10 | 1    |
| 1-2 | 56380i-0102 | Flat Washer, 10mm         | 1    | 1-11 | 56380i-0111 | Bearing, 6305P53     | 1    |
| 1-3 | 56380i-0103 | Connector, Oil Drain Hose | 1    | 1-12 | 56310i-0306 | Oil Seal             | 1    |
| 1-4 | 56380i-0104 | Oil Drain Hose            | 1    | 1-13 | 56380i-0113 | Starter Motor        | 1    |
| 1-5 | 56380i-0105 | Trigger                   | 1    | 1-14 | 56380i-0114 | Bolt, M6x28          | 2    |
| 1-6 | 56310i-1106 | Bolt, M5x16               | 2    | 1-15 | 56380i-0115 | Protective Cover     | 1    |
| 1-7 | 56380i-0107 | Crankcase Side Shield     | 1    | 1-16 | 56380i-0116 | Ignition Coil        | 1    |
| 1-8 | 56310i-1201 | Bolt, M6x16               | 3    | 1-17 | 56380i-0114 | Bolt, M6x28          | 2    |
| 1-9 | 56310i-0211 | Engine Oil Sensor         | 1    | 1-18 | 56380i-0118 | Oil Dipstick         | 1    |
|     |             |                           |      | 1-21 | 56310i-1201 | Bolt, M6x16          | 3    |

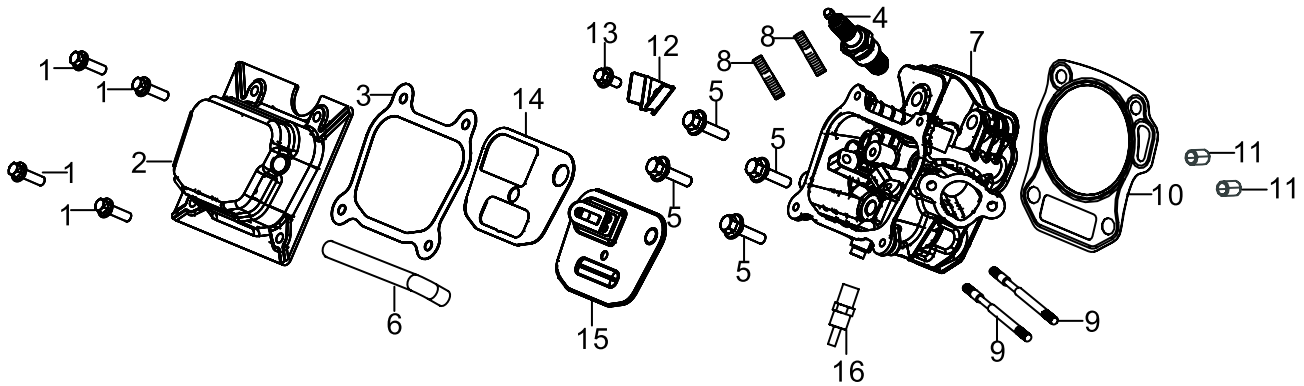
**FIG. 2. CRANKCASE COVER ASSEMBLY**



| No. | Part No.    | Description        | Qty. |
|-----|-------------|--------------------|------|
| 2-1 | 56380i-0201 | Cover, Crankcase   | 1    |
| 2-2 | 56200-0803  | Pin                | 2    |
| 2-3 | 56380i-0203 | Ball Bearing, 6205 | 1    |
| 2-4 | 56380i-0204 | Gasket, Crankcase  | 1    |
| 2-5 | 56310i-0306 | Oil Seal           | 1    |
| 2-6 | 56310i-0307 | Bolt, M8x32        | 6    |

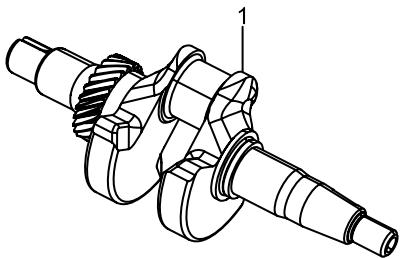
## EXPLODED VIEW & PARTS LIST

**FIG. 3. CYLINDER HEAD ASSEMBLY**



| No. | Part No.    | Description                          | Qty. | No.  | Part No.     | Description          | Qty. |
|-----|-------------|--------------------------------------|------|------|--------------|----------------------|------|
| 3-1 | 56200-1202  | Bolt, M6x12                          | 4    | 3-8  | 56310i-0109  | Bolt, M8x34          | 2    |
| 3-2 | 56380i-0302 | Cylinder Head Cover Subassembly      | 1    | 3-9  | 56380i-0309  | Stud Bolt, M6x105    | 2    |
| 3-3 | 56380i-0303 | Cylinder Head Cover Gasket           | 1    | 3-10 | 56380i-0310  | Cylinder Head Gasket | 1    |
| 3-4 | 56310i-0104 | Spark Plug (Torch F6RTC, NGK BPR6ES) | 1    | 3-11 | 56380i-0311  | Pin                  | 2    |
| 3-5 | 56310i-0106 | Cylinder Head Bolt, M8x60            | 4    | 3-12 | 56380i-0312  | Limiter              | 1    |
| 3-6 | 56380i-0306 | Breather Tube                        | 1    | 3-13 | 56200-1202   | Bolt, M6x12          | 1    |
| 3-7 | DF450i-0307 | Cylinder Head Subassembly            | 1    | 3-14 | 56380i-0314  | Breather Gasket      | 1    |
|     |             |                                      |      | 3-15 | 56380i-0315  | Breather Plate       | 1    |
|     |             |                                      |      | 3-16 | DF452iX-0316 | Temperature Sensor   | 1    |

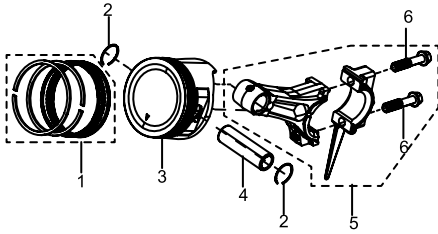
**FIG. 4. CRANKSHAFT ASSEMBLY**



| No. | Part No.    | Description         | Qty. |
|-----|-------------|---------------------|------|
| 4-1 | 56380i-0401 | Crankshaft Assembly | 1    |

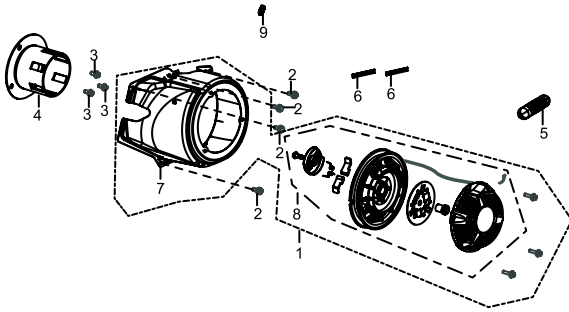
## EXPLODED VIEW & PARTS LIST

**FIG. 5. PISTON RING SET  
& CONNECTING ROD**



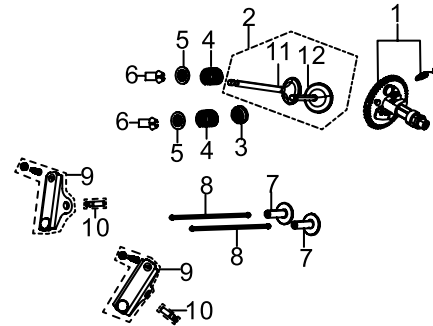
| No. | Part No.    | Description          | Qty. |
|-----|-------------|----------------------|------|
| 5-1 | 56310i-0501 | Piston Ring Assembly | 1    |
| 5-2 | 56310i-0505 | Piston Pin Clip      | 2    |
| 5-3 | 56380i-0503 | Piston               | 1    |
| 5-4 | 56310i-0504 | Piston Pin           | 1    |
| 5-5 | 56380i-0505 | Connecting Rod       | 1    |

**FIG. 7. RECOIL STARTER**



| No. | Part No.     | Description                        | Qty. |
|-----|--------------|------------------------------------|------|
| 7-1 | 56380i-0701  | Recoil Starter And Shroud Assembly | 1    |
| 7-2 | 56200-1202   | Bolt                               | 4    |
| 7-3 | 56200-1202   | Bolt                               | 4    |
| 7-4 | 56400iX-0704 | Starter Pulley                     | 1    |
| 7-5 | 56200-0420   | Recoil Starter Handle              | 1    |
| 7-6 | 56400iX-0702 | Clamp                              | 2    |
| 7-7 | 56380i-0707  | Shroud                             | 1    |
| 7-8 | 56380i-0708  | Recoil Starter Assembly            | 1    |

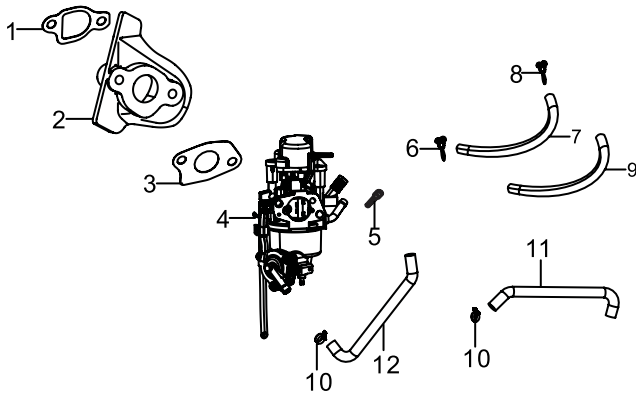
**FIG. 6. VALVE TRAIN & CAMSHAFT SUBASSEMBLY**



| No.  | Part No.     | Description              | Qty. |
|------|--------------|--------------------------|------|
| 6-1  | 56380i-0601B | Camshaft Assembly        | 1    |
| 6-2  | DF450i-0602  | Valve Set                | 1    |
| 6-3  | DF450i-0603  | Seal Guide               | 1    |
| 6-4  | 56310i-0604  | Valve Spring             | 2    |
| 6-5  | 56380i-0605  | Valve Spring Seat        | 2    |
| 6-6  | 56310i-0606  | Valve Lock Clamp         | 4    |
| 6-7  | 56310i-0607  | Valve Tappet             | 2    |
| 6-8  | 56380i-0608  | Valve Lifter Subassembly | 2    |
| 6-9  | 56380i-0609  | Valve Rocker Arm         | 2    |
| 6-10 | 56380i-0610  | Rocker Shaft             | 2    |

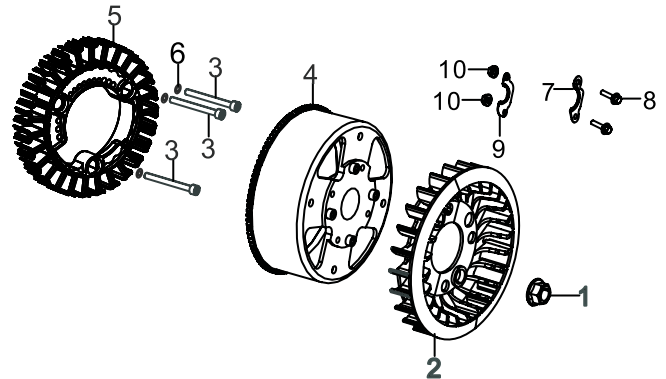
## EXPLODED VIEW & PARTS LIST

**FIG. 8. CARBURETOR ASSEMBLY**



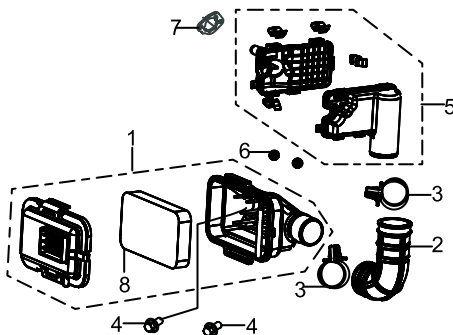
| No.  | Part No.     | Description                 | Qty. |
|------|--------------|-----------------------------|------|
| 8-1  | 56380i-0801  | Carburetor Insulator Gasket | 1    |
| 8-2  | 56380i-0802  | Carburetor Insulator Plate  | 1    |
| 8-3  | 56380i-0803  | Carburetor Gasket           | 1    |
| 8-4  | DF452iX-0804 | Carburetor Assembly         | 1    |
| 8-5  | 56200-1305   | Fuel Strainer               | 1    |
| 8-6  | 56380i-0805  | Clamp                       | 1    |
| 8-7  | 56380i-0806  | Fuel Tube                   | 1    |
| 8-8  | 56380i-0805  | Clamp                       | 1    |
| 8-9  | 56400iX-0809 | Rubber Jacket               | 1    |
| 8-10 | DF400i-0806  | Clamp                       | 2    |
| 8-11 | DF400i-0807  | Pressure Hose 1             | 1    |
| 8-12 | DF400i-0808  | Pressure Hose 2             | 1    |

**FIG. 9. ALTERNATOR ASSEMBLY**



| No.  | Part No.     | Description           | Qty. |
|------|--------------|-----------------------|------|
| 9-1  | 56310i-1101  | Flywheel Nut, M14-1.5 | 1    |
| 9-2  | 56380i-0902  | Impeller              | 1    |
| 9-3  | 56310i-1103  | Bolt, M6x60           | 3    |
| 9-4  | 56380i-0904  | Rotor                 | 1    |
| 9-5  | DF452iX-0905 | Stator                | 1    |
| 9-6  | 56380i-0906  | Flat Washer, 6mm      | 3    |
| 9-7  | 56380i-0907  | Wiring Clamp          | 1    |
| 9-8  | 56310i-0207  | Bolt, M5x20           | 2    |
| 9-9  | 56400iX-0909 | Tension Disc          | 1    |
| 9-10 | 56400iX-0910 | Flanged Hex Nut, M5   | 2    |

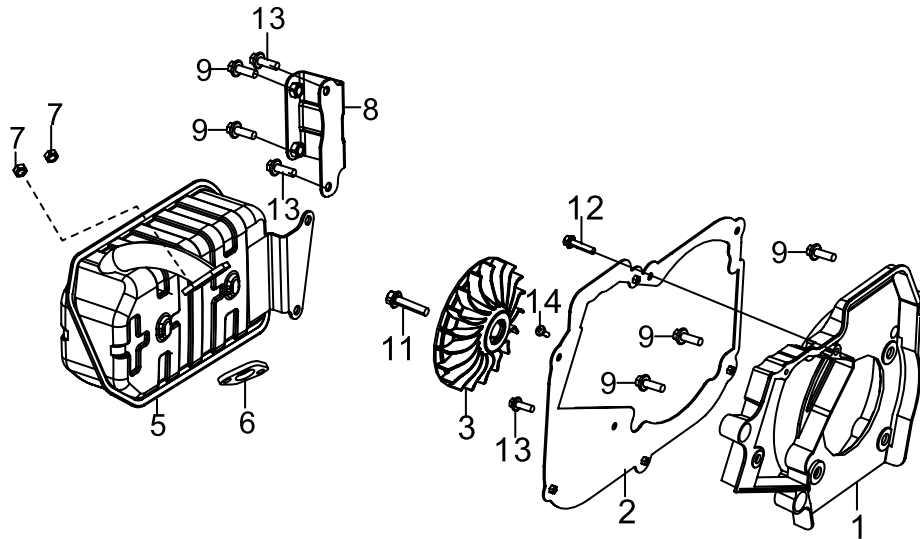
**FIG. 10. AIR FILTER**



| No.  | Part No.     | Description          | Qty. |
|------|--------------|----------------------|------|
| 10-1 | 56380i-1001B | Air Filter Assembly  | 1    |
| 10-2 | 56380i-1002  | Intake Tube          | 1    |
| 10-3 | 56380i-1003  | Intake Tube Clamp    | 2    |
| 10-4 | 56310i-1420  | Bolt, M6x25          | 2    |
| 10-5 | 56380i-1005  | Secondary Air Filter | 1    |
| 10-6 | 56200-0506   | Nut, M6              | 2    |
| 10-7 | 56310i-0901  | Air Filter Gasket    | 1    |

## EXPLODED VIEW & PARTS LIST

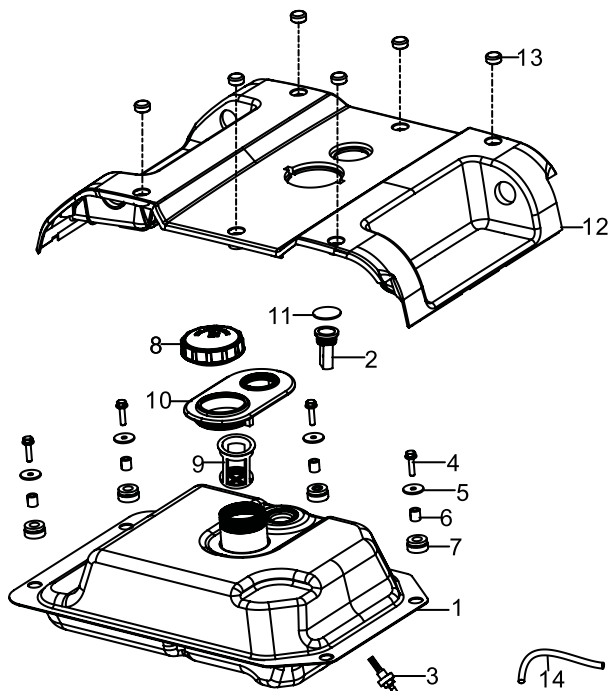
**FIG. 11. MUFFLER ASSEMBLY**



| No.   | Part No.     | Description           | Qty. |
|-------|--------------|-----------------------|------|
| 11-1  | 56380i-1101  | Shroud                | 1    |
| 11-2  | 56380i-1102B | Muffler Cover Support | 1    |
| 11-3  | 56380i-1103  | Impeller              | 1    |
| 11-5  | 56380i-1105  | Muffler Assembly      | 1    |
| N.P.  | 56380i-1115  | Spark Arrestor        | 1    |
| 11-6  | 56380i-1106  | Muffler Gasket        | 1    |
| 11-7  | 56310i-1010  | Nut, M8               | 2    |
| 11-8  | 56380i-1108  | Muffler Bracket       | 1    |
| 11-9  | 56310i-1009  | Bolt, M8x16           | 5    |
| 11-11 | 56310i-1004  | Bolt, M8x20           | 1    |
| 11-12 | 56380i-1112  | Bolt, M6x35           | 1    |
| 11-13 | 56200-0508   | Bolt, M6x12           | 3    |
| 11-14 | 56380i-1114  | Bolt, PT4x13          | 1    |

## EXPLODED VIEW & PARTS LIST

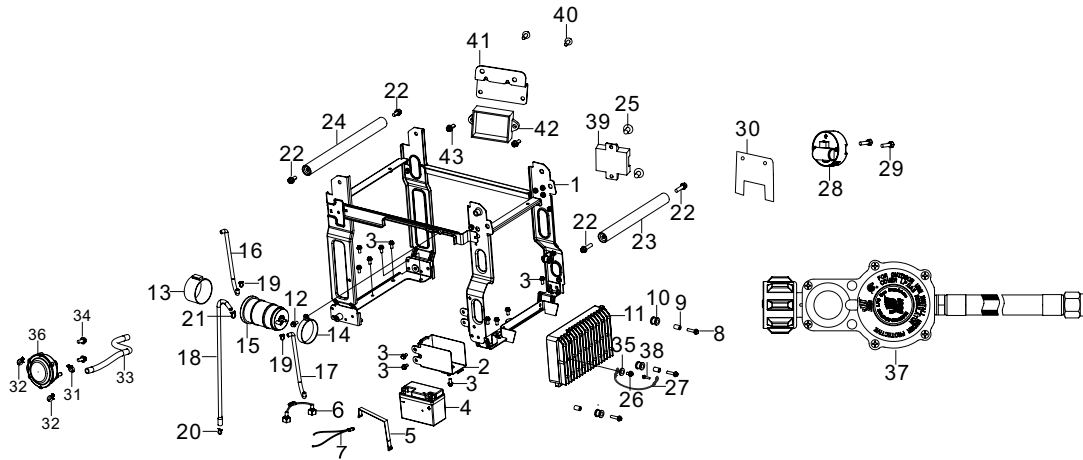
**FIG. 12. FUEL TANK ASSEMBLY**



| No.   | Part No.     | Description            | Qty. |
|-------|--------------|------------------------|------|
| 12-1  | 56380i-1201  | Fuel Tank Assembly     | 1    |
| 12-2  | 56380i-1202  | Fuel Gauge             | 1    |
| 12-3  | 56380i-1203  | Fuel Tank Outlet       | 1    |
| 12-4  | 56200-1202   | Bolt, M6x20            | 4    |
| 12-5  | 56380i-1205  | Flat Washer, 6mm       | 4    |
| 12-6  | 56380i-1206  | Bushing                | 4    |
| 12-7  | 56380i-1207  | Fuel Tank Damper       | 4    |
| 12-8  | 56380i-1208  | Fuel Tank Cap          | 1    |
| 12-9  | 56380i-1209  | Fuel Strainer          | 1    |
| 12-10 | 56380i-1210  | Fuel Tank Sleeve       | 1    |
| 12-11 | 56200-0413   | Fuel Level Sight Glass | 1    |
| 12-12 | 56380i-1212  | Upper Cover            | 1    |
| 12-13 | 56380i-1213  | Cover Plug             | 1    |
| 12-14 | 56400iX-1214 | Rubber Jacket          | 1    |

# EXPLODED VIEW & PARTS LIST

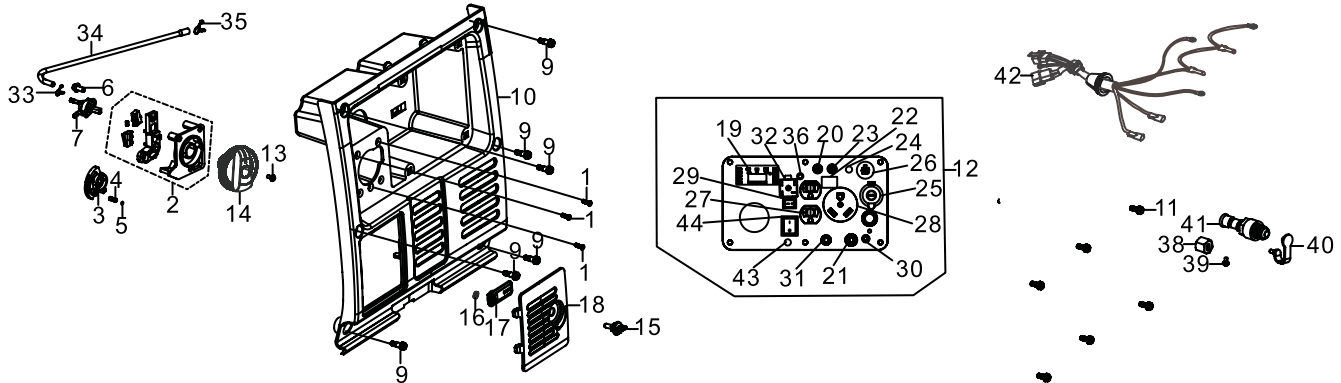
**FIG. 13. FRAME**



| No.   | Part No.     | Description                                   | Qty. | No.   | Part No.     | Description                           | Qty. |
|-------|--------------|-----------------------------------------------|------|-------|--------------|---------------------------------------|------|
| 13-1  | DF452iX-1301 | Engine Frame Assembly                         | 1    | 13-23 | 56380i-1323  | Front Handle                          | 1    |
| 13-2  | 56380i-1302  | Battery Case                                  | 1    | 13-24 | 56380i-1324  | Handle                                | 1    |
| 13-3  | 56380i-0313  | Bolt, M6x12                                   | 3    | 13-25 | 56200-0406   | Bolt, M5x12                           | 2    |
| 13-4  | 56380i-1304  | Battery, 12V, 1.6Ah, Li-ion                   | 1    | 13-26 | 56380i-1326  | Screw, M4x8                           | 1    |
| 13-5  | 56380i-1305  | Battery Bracket                               | 1    | 13-27 | 56380i-1327  | Grounding Wire                        | 1    |
| 13-6  | 56380i-1306C | Quick-Connector Wiring Harness, Battery       | 1    | 13-28 | GN625iX-1430 | CO Sensor Module                      | 1    |
| 13-7  | 56380i-1307C | Quick-Connector Wiring Harness, Starter Motor | 1    | 13-29 | 56400iX-1329 | Security Socket Head Cap Screw, M4x25 | 2    |
| 13-8  | 56310i-1420  | Bolt, M6x25                                   | 3    | 13-30 | 56400iX-1330 | Mounting Bracket                      | 1    |
| 13-9  | 56310i-1421  | Rubber Jacket                                 | 3    | 13-31 | DF400i-1329  | Hose Clamp                            | 1    |
| 13-10 | 56310i-1419  | Bushing                                       | 3    | 13-32 | DF400i-0806  | Clamp                                 | 2    |
| 13-11 | 56450i-1311  | Inverter                                      | 1    | 13-33 | DF400i-1330  | LPG Hose                              | 1    |
| 13-12 | 56310i-1201  | Bolt, M6x16                                   | 1    | 13-34 | 56380i-0313  | Bolt                                  | 2    |
| 13-13 | 56380i-1313  | Rubber Sleeve                                 | 1    | 13-35 | 56400iX-1332 | Flat Washer, 5mm                      | 1    |
| 13-14 | 56380i-1314  | Carbon Tank Mounting Bracket                  | 1    | 13-36 | DF400i-1328  | LPG Regulator                         | 1    |
| 13-15 | 56380i-1315  | Carbon Tank                                   | 1    | 13-37 | DF400i-1332  | Primary LPG Regulator Hose Assembly   | 1    |
| 13-16 | 56380i-1316  | Carbon Tank Hose, Primary                     | 1    | 13-38 | 56400iX-1331 | Bolt, M6x10                           | 1    |
| 13-17 | 56380i-1317B | Air Filter Hose                               | 1    | 13-39 | DF452iX-1339 | Remote Receiver Module                | 1    |
| 13-18 | 56380i-1318  | Carbon Tank Hose, Secondary                   | 1    | 13-40 | 56380i-0313  | Bolt, M6x12                           | 2    |
| 13-20 | 56380i-1320  | Clamp                                         | 1    | 13-41 | 56400iX-1330 | Mounting Bracket                      | 1    |
| 13-21 | 56380i-1320  | Clamp                                         | 1    | 13-42 | DF452iX-1342 | CO Sensor Engine Controller Module    | 1    |
| 13-22 | DF452iX-1322 | Flanged Hex Bolt, M8x30                       | 4    | 13-43 | 56310i-1106  | Bolt, M5x16                           | 2    |

## EXPLODED VIEW & PARTS LIST

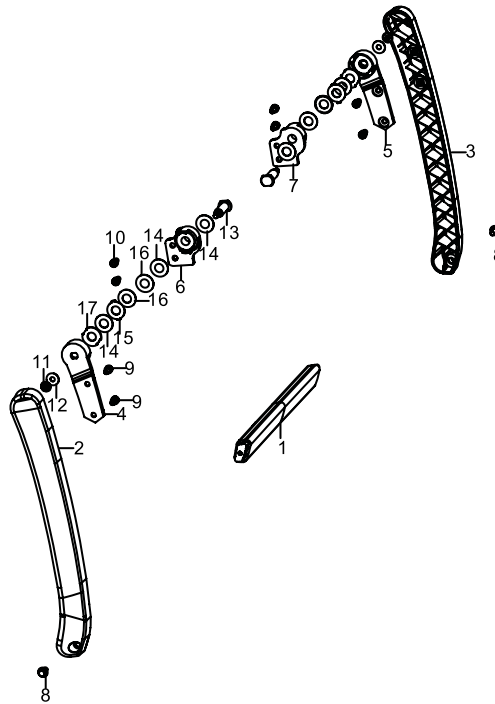
**FIG. 14. CONTROL PANEL**



| No.   | Part No.        | Description                  | Qty. | No.   | Part No.     | Description                  | Qty. |
|-------|-----------------|------------------------------|------|-------|--------------|------------------------------|------|
| 14-1  | 56200-0615      | Self-Tapping Screw, ST4.2x16 | 3    | 14-24 | DF875iX-1423 | Remote Pairing Button        | 1    |
| 14-2  | 56380i-1402     | Switch Subassembly           | 1    | 14-25 | 56380i-1425  | 12V DC Outlet                | 1    |
| 14-3  | 56200-0621b     | Cover Plate                  | 1    | 14-26 | DF452iX-1426 | Engine Start/Stop Button     | 1    |
| 14-4  | 56200-0624B     | Adjustment Spring            | 1    | 14-27 | 56380i-1421  | NEMA 5-20R Duplex Outlet     | 1    |
| 14-5  | 56200-0623      | Steel Ball                   | 1    | 14-28 | 56380i-1428  | NEMA TT-30R Outlet           | 1    |
| 14-6  | 56200-0502      | Bolt, M6x14                  | 1    | 14-29 | 56380i-1422  | Switch Subassembly           | 1    |
| 14-7  | 56200-0628      | Fuel Cock Assembly           | 1    | 14-30 | 56380i-1427  | Grounding Nut                | 1    |
| 14-9  | 56380i-1409     | Bolt, M5x16                  | 6    | 14-31 | 56380i-1430  | AC Breaker, 20A              | 1    |
| 14-10 | DF400i-1425     | Panel Seat                   | 1    | 14-32 | 56380i-1432  | Rectifier Bridge             | 1    |
| 14-11 | 56200-0302      | Screw, M5x12                 | 6    | 14-33 | 56200-0103   | Clamp                        | 1    |
| 14-12 | DF452iX-1412ASM | Control Panel Subassembly    | 1    | 14-34 | 56380i-1434  | Fuel Tube                    | 1    |
| 14-13 | 56200-0514      | Screw, M4x16                 | 1    | 14-35 | 56380i-1435  | Clamp                        | 1    |
| 14-14 | DF400i-1428     | Knob                         | 1    | 14-36 | 56400iX-1436 | CO Sensor LED Indicator      | 1    |
| 14-15 | 56200-0425B     | Bolt, M5x16                  | 1    | 14-38 | DF400i-1439  | Nut, M14-1.5                 | 1    |
| 14-16 | 56200-0427B     | Nylon Nut, M5                | 1    | 14-39 | 56310i-1415  | Screw, M4x8                  | 1    |
| 14-17 | 56380i-1417     | Blocker                      | 1    | 14-40 | DF400i-1436  | LPG Inlet                    | 1    |
| 14-18 | 56380i-1418     | Battery Cover                | 1    | 14-41 | DF400i-1437  | LPG Inlet Plug               | 1    |
| 14-19 | 56380i-1419     | Multimeter                   | 1    | 14-42 | 56400iX-1438 | Control Panel Wiring Harness | 1    |
| 14-20 | 56380i-1424     | Parallel Port, Positive      | 1    | 14-43 | 56380i-1420  | Reset Button                 | 1    |
| 14-21 | 56380i-1429     | DC Breaker, 10A              | 1    | 14-44 | 56380i-1431  | Switch Subassembly           | 1    |
| 14-22 | DF875iX-1430    | Battery Charger Module       | 1    |       |              |                              |      |
| 14-23 | 56380i-1423     | Parallel Port, Negative      | 1    |       |              |                              |      |

## EXPLODED VIEW & PARTS LIST

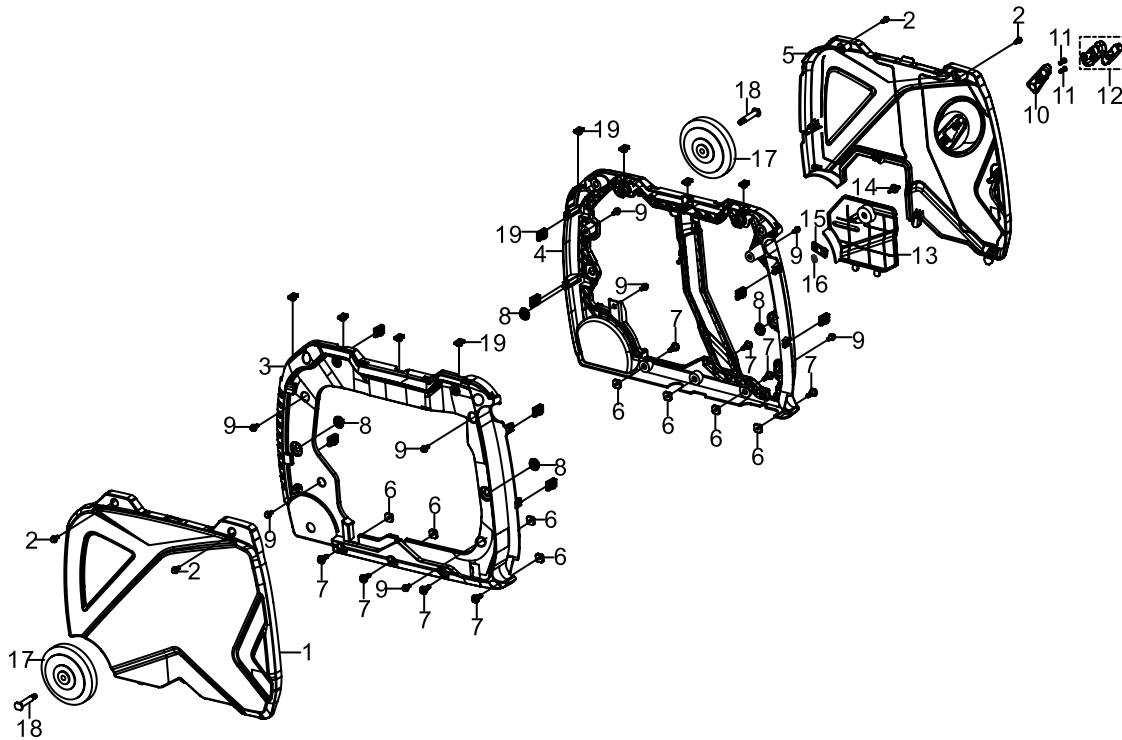
FIG. 15. HANDLE ASSEMBLY



| No.  | Part No.     | Description                 | Qty. | No.   | Part No.    | Description        | Qty. |
|------|--------------|-----------------------------|------|-------|-------------|--------------------|------|
| 15-1 | 56380i-1501  | Handle Tube                 | 1    | 15-8  | 56200-0517  | Bolt, M6x12        | 2    |
| 15-2 | 56380i-1502  | Left Rotation Arm           | 1    | 15-9  | 56380i-1509 | Bolt, M6x10        | 4    |
| 15-3 | 56380i-1503  | Right Rotation Arm          | 1    | 15-10 | 56310i-1201 | Bolt, M6x16        | 4    |
| 15-4 | 56380i-1504  | Left Handle Connector       | 1    | 15-11 | 56310i-1807 | Nylon Nut, M6      | 2    |
| 15-5 | 56380i-1505  | Right Handle Connector      | 1    | 15-12 | 56380i-1512 | Flat Washer, 6mm   | 2    |
| 15-6 | 56380i-1506B | Left Handle Connector Seat  | 1    | 15-13 | 56380i-1513 | Connector Fastener | 2    |
| 15-7 | 56380i-1507B | Right Handle Connector Seat | 1    | 15-14 | 56380i-1514 | Flat Washer, 13mm  | 6    |
|      |              |                             |      | 15-15 | 56380i-1515 | Positioning Block  | 2    |
|      |              |                             |      | 15-16 | 56380i-1516 | Washer, 12mm       | 4    |
|      |              |                             |      | 15-17 | 56380i-1517 | Flat Washer, 12mm  | 2    |

## EXPLODED VIEW & PARTS LIST

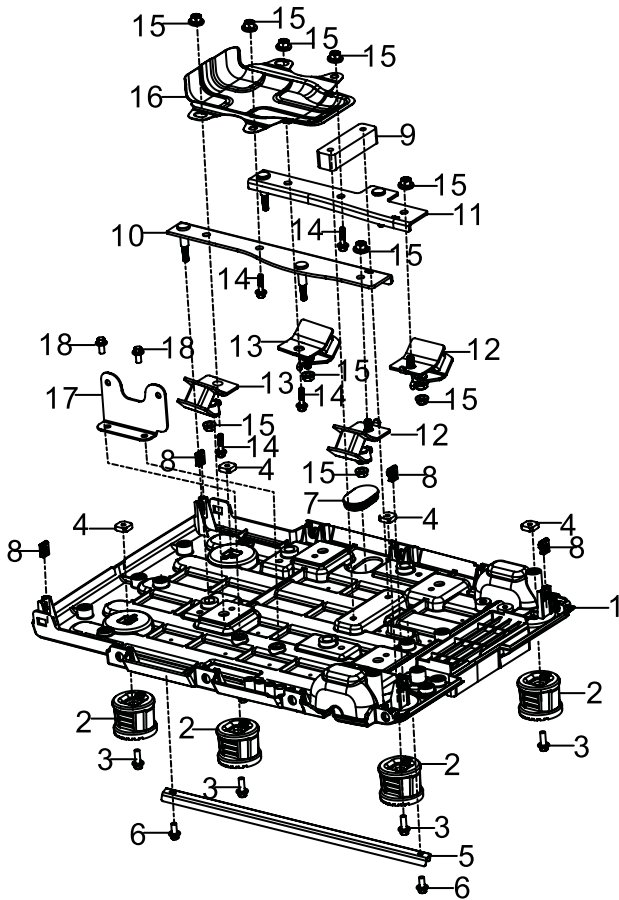
**FIG. 16. SHELL, OUTER COVERS**



| No.   | Part No.    | Description                      | Qty. | No.   | Part No.     | Description            | Qty. |
|-------|-------------|----------------------------------|------|-------|--------------|------------------------|------|
| 16-1  | 56380i-1601 | Left Cover                       | 1    | 16-11 | 56200-0302   | Screw, M5x12           | 2    |
| 16-2  | 56200-0406  | Bolt, M5x12                      | 4    | 16-12 | 56200-0420   | Recoil Starter Handle  | 1    |
| 16-3  | 56380i-1603 | Left Shell                       | 1    | 16-13 | 56380i-1613  | Right Maintenance Door | 1    |
| 16-4  | 56380i-1604 | Right Shell                      | 1    | 16-14 | 56400iX-1614 | Access Door Knob       | 1    |
| 16-5  | 56380i-1605 | Right Cover                      | 1    | 16-15 | 56380i-1417  | Blocker                | 1    |
| 16-6  | 56200-0408  | Nut, M6                          | 8    | 16-16 | 56400iX-1616 | Spring Clamp           | 1    |
| 16-7  | 56380i-1607 | Bolt, M6x20                      | 8    | 16-17 | 56380i-1617  | Wheel                  | 2    |
| 16-8  | 56200-0515  | Fuel Tank Rubber Sleeve          | 4    | 16-18 | 56380i-1618  | Wheel Axle             | 2    |
| 16-9  | 56200-1202  | Bolt, M6x12                      | 8    | 16-19 | 56380i-1619  | Nut, M5                | 16   |
| 16-10 | 56380i-1610 | Recoil Starter Guide Subassembly | 1    |       |              |                        |      |

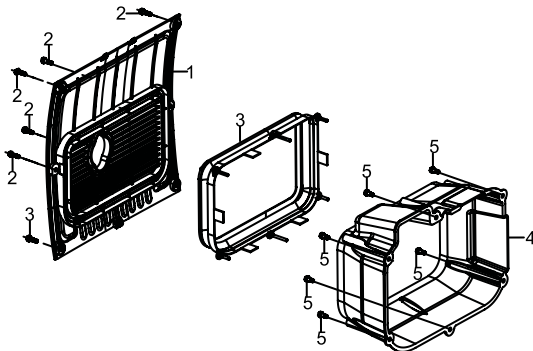
## EXPLODED VIEW & PARTS LIST

**FIG. 17. BASE PLATE**



| No.   | Part No.    | Description                | Qty. |
|-------|-------------|----------------------------|------|
| 17-1  | 56380i-1701 | Baseplate                  | 1    |
| 17-2  | 56380i-1702 | Engine Frame Damper Seat   | 4    |
| 17-3  | 56310i-1201 | Bolt, M6x16                | 4    |
| 17-4  | 56200-0408  | Nut, M6                    | 4    |
| 17-5  | 56380i-1705 | Reinforcement Plate        | 1    |
| 17-6  | 56200-1202  | Bolt, M6x12                | 2    |
| 17-7  | 56310i-1407 | Cover Plug                 | 1    |
| 17-8  | 56380i-1619 | Nut, M5                    | 4    |
| 17-9  | 56380i-1709 | Cushion                    | 1    |
| 17-10 | 56380i-1710 | Left Support               | 1    |
| 17-11 | 56380i-1711 | Right Support              | 1    |
| 17-12 | 56310i-1409 | Left Engine Frame Damper   | 2    |
| 17-13 | 56310i-1411 | Right Engine Frame Damper  | 2    |
| 17-14 | 56310i-1412 | Bolt, M8x40                | 4    |
| 17-15 | 56310i-1404 | Nut, M8                    | 10   |
| 17-16 | 56380i-1716 | Crankcase Airflow Manifold | 1    |
| 17-17 | 56380i-1717 | Air Filter Support         | 1    |
| 17-18 | 56200-1202  | Bolt, M6x12                | 2    |

**FIG. 18. MUFFLER COVER**



| No.  | Part No.    | Description         | Qty. |
|------|-------------|---------------------|------|
| 18-1 | 56380i-1801 | Outer Muffler Cover | 1    |
| 18-2 | 56200-0406  | Bolt, M5x12         | 6    |
| 18-3 | 56380i-1803 | Heat Insulator      | 1    |
| 18-4 | 56380i-1804 | Inner Muffler Cover | 1    |
| 18-5 | 56200-0406  | Bolt, M5x12         | 6    |

### ACCESSORIES

| No.  | Part No.     | Description                        | Qty. |
|------|--------------|------------------------------------|------|
| N.P. | DF400i-HA36  | High Altitude Kit (3000 - 6000 ft) | 1    |
| N.P. | DF400i-HA68  | High Altitude Kit (6000 - 8000 ft) | 1    |
| N.P. | DF875iX-1432 | Remote Control                     | 1    |
| N.P. | DF452iX-1445 | 12V DC Automotive to USB Adapter   | 1    |

**NOTE:** Replacement parts can be purchased from [wenproducts.com](http://wenproducts.com), or by calling our customer service at **1-847-429-9263**, M-F 8-5 CST. Parts and accessories that wear down over the course of normal use are not covered by the three-year warranty. Not all parts may be available for purchase.

## **WARRANTY STATEMENT**

WEN Products is committed to building tools that are dependable for years. Our warranties are consistent with this commitment and our dedication to quality.

### **LIMITED WARRANTY OF WEN PRODUCTS FOR HOME USE**

GREAT LAKES TECHNOLOGIES, LLC ("Seller") warrants to the original purchaser only, that this WEN consumer product will be free from defects in material or workmanship during personal use for a period of three (3) years from date of purchase or 500 hours of use; whichever comes first. Ninety days for all WEN products if the tool is used for professional or commercial use. Purchaser has 30 days from the date of purchase to report missing or damaged parts. Parts and labor are covered for one (1) year under this limited warranty; parts only are covered for three (3) years under this limited warranty.

**SELLER'S SOLE OBLIGATION AND YOUR EXCLUSIVE REMEDY** under this Limited Warranty and, to the extent permitted by law, any warranty or condition implied by law, shall be the replacement of parts, without charge, which are defective in material or workmanship and which have not been subjected to misuse, alteration, careless handling, misrepair, abuse, neglect, normal wear and tear, improper maintenance, improper storage, incorrect lubricants / fuels, or other conditions adversely affecting the Product or the component of the Product, whether by accident or intentionally, by persons other than Seller. To make a claim under this Limited Warranty, you must make sure to keep a copy of your proof of purchase that clearly defines the Date of Purchase (month and year) and the Place of Purchase. Place of Purchase must be a direct vendor of Great Lakes Technologies, LLC. Purchasing through third party vendors, including but not limited to garage sales, pawn shops, resale shops, or any other secondhand merchant, voids the warranty included with this product. Contact [techsupport@wenproducts.com](mailto:techsupport@wenproducts.com) or 1-847-429-9263 with the following information to make arrangements: your shipping address, phone number, serial number, required part numbers, and proof of purchase. Damaged or defective parts and products may need to be sent to WEN before the replacements can be shipped out.

Upon the confirmation of a WEN representative, your product may qualify for repairs and service work. When returning a product for warranty service, the shipping charges must be prepaid by the purchaser. The product must be shipped in its original container (or an equivalent), properly packed to withstand the hazards of shipment. The product must be fully insured with a copy of the proof of purchase enclosed. There must also be a description of the problem in order to help our repairs department diagnose and fix the issue. Repairs will be made and the product will be returned and shipped back to the purchaser at no charge for addresses within the contiguous United States.

**HIS LIMITED WARRANTY DOES NOT APPLY TO ITEMS THAT WEAR OUT FROM REGULAR USAGE OVER TIME, INCLUDING FILTERS, SPARK PLUGS, VOLTAGE REGULATORS, BRUSHES, GASKETS, O-RINGS, WHEEL KITS, BATTERIES, RECOIL STARTERS, HIGH PRESSURE HOSES, SPRAY GUNS, ETC. ANY IMPLIED WARRANTIES SHALL BE LIMITED IN DURATION TO THREE (3) YEARS FROM DATE OF PURCHASE. SOME STATES IN THE U.S. AND SOME CANADIAN PROVINCES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.**

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**THIS LIMITED WARRANTY APPLIES ONLY TO ITEMS SOLD WITHIN THE UNITED STATES OF AMERICA, CANADA AND THE COMMONWEALTH OF PUERTO RICO. FOR WARRANTY COVERAGE WITHIN OTHER COUNTRIES, CONTACT THE WEN CUSTOMER SUPPORT LINE. FOR WARRANTY PARTS OR PRODUCTS REPAIRED UNDER WARRANTY SHIPPING TO ADDRESSES OUTSIDE OF THE CONTIGUOUS UNITED STATES, ADDITIONAL SHIPPING CHARGES MAY APPLY.**



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