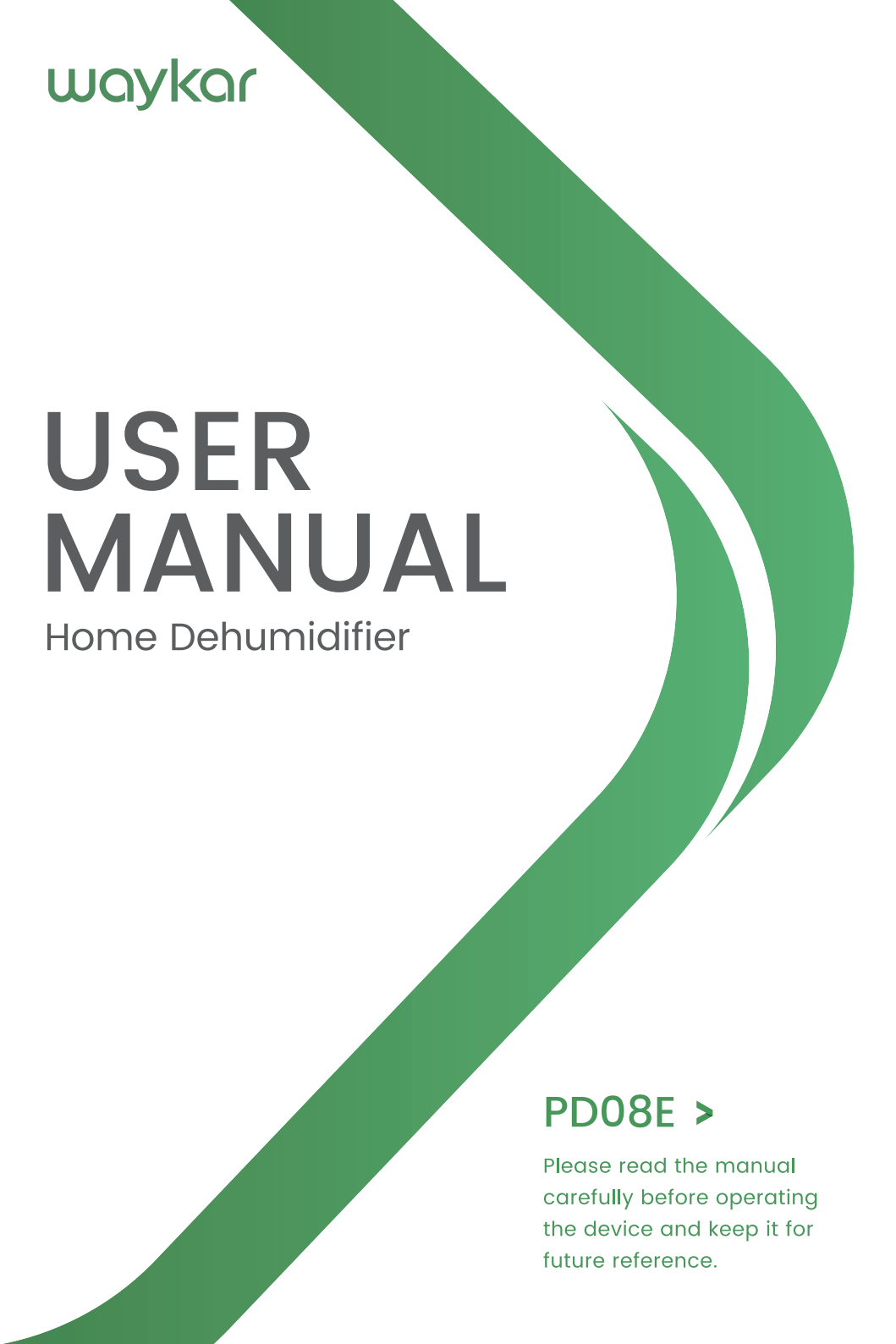


A thick, dark green curved line that starts from the top left, curves around the right side, and extends towards the bottom left, framing the central text.

waykar

# USER MANUAL

Home Dehumidifier

**PD08E >**

Please read the manual  
carefully before operating  
the device and keep it for  
future reference.

# Message from WAYKAR

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Thank you for choosing Waykar. Established in 2014 with a commitment to protecting indoor climates, Waykar has grown into a leading brand in the HVAC industry, known for premium products that prioritize comfort and health in your indoor space.

Before you start exploring this product, read this manual carefully for necessary instructions first. It's advised to keep it for future reference.

## 24/7 Full-Time Response

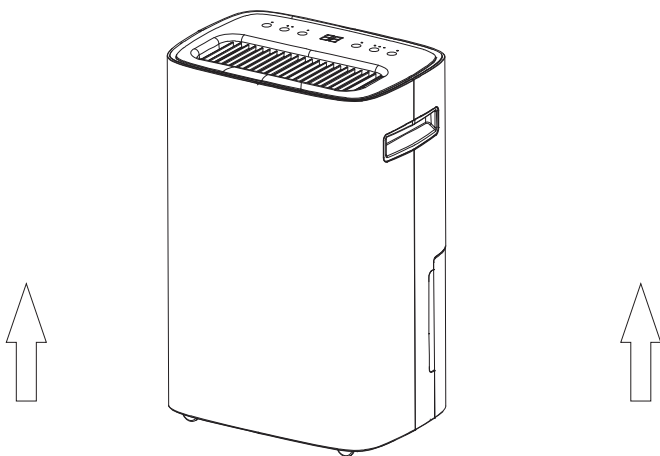
Upon receipt of the dehumidifier, kindly inspect the package contents immediately for any potential missing or damaged parts. In case of issues, we would appreciate your prompt contact with Waykar support for solutions before initiating a return. Send us an email or scan the QR code to start a live chat.

**support@waykar.com**



## Important: Please Read Before Usage

Ensure the dehumidifier is always kept in an upright position to avoid internal damage. After unwrapping the dehumidifier, please set it upright and let it sit for **24 HOURS** before plugging it in.



**Note:** The graphic drawings in this manual are for demonstration purposes only. The actual product may vary slightly in size and shape.

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# GENERAL SAFETY PRECAUTIONS

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- The dehumidifier is designed for indoor use only and is not intended for operation on bus, subway, train, or other public transportation system.
  - Avoid placing the device on soft and uneven ground, otherwise there might be vibration and movement during operation.
  - Verify that the dehumidifier's voltage matches your electrical supply and plug it into grounded outlets in accordance with local regulations regarding electrical safety.
  - Ensure the water tank is emptied before turning on the dehumidifier to prevent overflow and water spillage.
  - Avoid contact with water, as the dehumidifier is not waterproof. If it's exposed to water, especially if it's soaking wet on the surface, please turn the dehumidifier off immediately, disconnect it from power, and contact Waykar customer service for help.
- 
- Ensure the drain hose runs downward without bending or winding for continuous water drainage.
  - Be sure to unplug the dehumidifier first before cleaning or packing it.
  - Turn off the dehumidifier before unplugging the device.
  - For damaged cords, please contact the manufacturer or certified technicians for replacement to avoid hazards.
- 
- It is strictly prohibited to dismantle and modify the device without professional certification. Such actions may lead to safety hazards and void the warranty.
  - If the dehumidifier is not going to be used for an extended period, please remember to unplug it.
  - Keep the dehumidifier away from direct sunlight, heat-generating devices, and flammable materials, including stoves, gasoline, etc.
  - Avoid sitting, standing, or placing heavy objects on the device.
  - No pesticides or flammable liquids are allowed near the device.
- 
- Avoid inserting fingers, rods, or other thin objects into the air inlet and outlet grilles of the dehumidifier.



# GENERAL SAFETY PRECAUTIONS

- Do not tilt the device to prevent spilled water from damaging it.
- Children aged 8 and above, as well as individuals with reduced physical, sensory, or mental capabilities, should only operate the device under supervision. Children under the age of 8 should not tamper with it.
- Use soft cloth for cleaning and avoid splashing water directly on it.
- Neutral detergents are recommended for cleaning the dehumidifier. Alcohol, gasoline, benzene, and other chemical solvents are prohibited for cleaning purposes.

## WARNING

Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer. The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).

Do not pierce or burn. Be aware that refrigerants may not contain an odour.



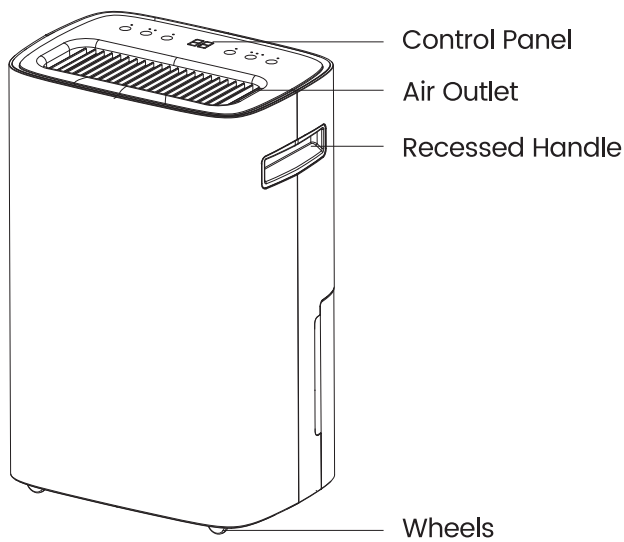
A3

- The transportation and disposal of this dehumidifier must comply with local regulations regarding flammable refrigerants.
- Please avoid smoking or having open flames near the device to eliminate potential ignition sources.
- For adequate ventilation, the dehumidifier should be positioned, operated, and stored in an area with a minimum space of 43 sq. ft.
- Under no circumstances should you pierce or burn the dehumidifier casing, which may lead to refrigerant leak. Be aware that refrigerants may be odorless.
- Device maintenance and repair should be left to trained professionals due to the potential safety hazards and environmental concerns associated with refrigerant leaks. Certified technicians can consult the [Maintenance & Cleaning](#) section in this manual for warnings regarding the safe use of flammable refrigerant.

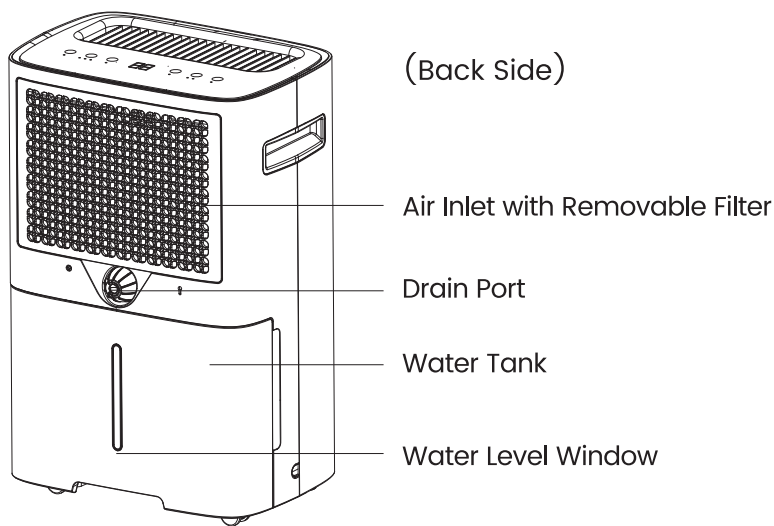
# PARTS ILLUSTRATION

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(Front Side)

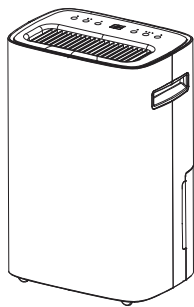


(Back Side)

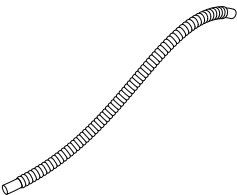


# PACKAGE CONTENTS

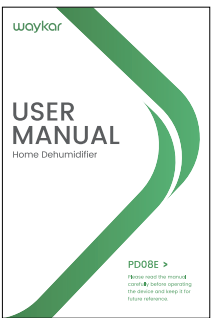
The packages of this dehumidifier contains the following items:



• Dehumidifier × 1



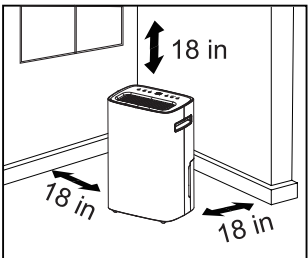
• Drain Hose × 1



• User Manual × 1

# DEVICE POSITIONING AND PLACEMENT

The operational temperature range for the dehumidifier must be maintained between 41°F to 95°F (5–35°C). Operation outside of this specified temperature range may lead to potential damage to the product. Therefore, please do not place the device in an area where temperatures fall outside of this range.



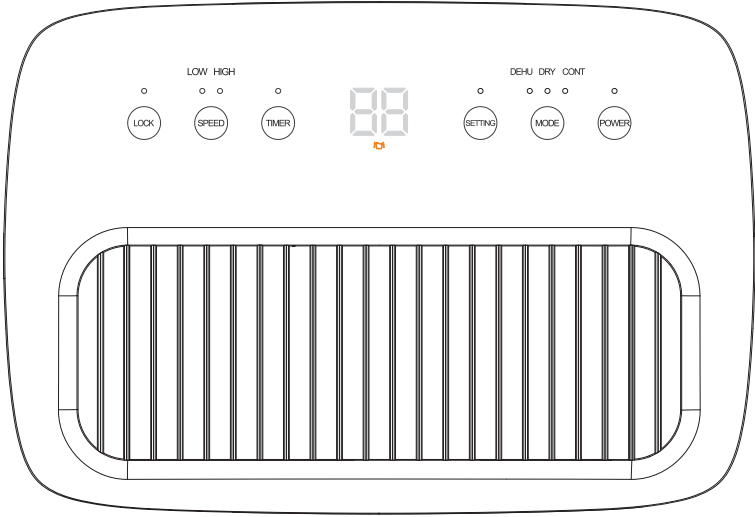
When positioning the dehumidifier, please ensure it is not placed too close to walls or other objects, as this could obstruct the air vents. Maintain a minimum clearance of 18 inches above and around the device, as depicted in the diagram.

The device should be positioned, operated, and stored in an area with a minimum space of 43 sq. ft.

The dehumidifier is NOT waterproof. Therefore, please be careful not to expose the device to water, especially when it's used in the bathroom or laundry room.

# FUNCTION OVERVIEW

## 1. Control Panel



### POWER Button

To turn the dehumidifier ON/OFF.



### MODE Button

To select working mode between DEHU, DRY, CONT.



### TIMER Button

To set auto ON/OFF timer in 1-24 hrs.



### SPEED Button

To select fan speed between high and low.



### SETTING Button

To set the humidity within a range of 30%RH to 80%RH in 5% increments



### LOCK Button

It is used to open and release the child lock function.



### WATER FULL Indicator

Indicates the water tank is full.

## 2. Display Status Description

- When the device is currently powered on, before switching on the machine for further operations, only the power button light up.
- Setting light "  "If the timer is set up properly, the indicator light will be up, flash if press TIMER button again to check and reset, and go out if non-successful setup.
- High-speed indicator light "  ": If you set the unit to high speed fan mode, the indicator will light up.  
Low-speed indicator light "  ": If you set the unit to low speed fan mode, the indicator will light up.
- Dehumidification light "  ": When the machine starts to dehumidify, the indicator light will be on.
- Water full light indicator "  " When the water tank is full, this indicator will flash.
- When the dehumidifier normally works, "  " will show the current humidity.

## 3. Instructions for Drying Clothes

1.The dehumidifier can be used for drying clothes in rainy weather.

### Step 1.

Hang the washed clothes in a small space such as cloakroom, bathroom, or storage room.

Note: Keep away the unit from the water drips of the washed clothes.

### Step 2.

Open the dehumidifier and set the humidity level at 30%RH. It is best if you let the air outlet of the dehumidifier to blow air to the clothes directly.

2. The drying effect will vary from the thickness of clothes, the number of clothes and the size of the drying space. Theoretically, the effect will be better when clothes are few, thin and space is small.

3. The drying process would take 3-8 hours, and we suggest that continuous drainage mode would be more suitable when drying clothes.

# OPERATION INSTRUCTIONS

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## Setting

### Setting Humidity

The humidity level can be set within a range of 30%RH to 80%RH in 5% increments.

- -When it starts to work, it will first automatically detect and show the room's humidity. Press the "SETTING" button to change the humidity selection in 5% increments. "88" will Flash and show the setting humidity.
- -Press "SETTING" to make the humidity increase OR decrease by 5%RH.
- -After no operation for 5s, "88" will show the actual room humidity.
- -When the humidity level is higher or drops to the level you have set, the dehumidifier will automatically begin to work or stop.
- -When the humidity level is set at 30%RH, the dehumidifier will work at continuous dehumidifying mode.

### Child Lock Setting

Press and hold the "LOCK" button for 3-5 seconds to lock or unlock the control panel. When the "LOCK" function has been activated, the indicator illuminates, and other buttons will be disabled. To regain use of the buttons, unlock the control button.

### Timer Setting

This TIMER setting function is designed for you to set a time to turn off or turn on the machine, automatically by the timer.

1. Press the "TIMER" button to select the timer by 1-hour increment. You can set the timer up to 24 hours. It will start to do the countdown when you start the timer.
2. Press and hold the "TIMER" button for several seconds to make the selection of the timer faster.
3. If the time is set to 00, this is called the invalid time. If you set the timer successfully, the light "TIMER" will be up. The LED screen will show the remaining time if you press the "TIMER" button, and display the current humidity automatically after a few seconds.

# OPERATION INSTRUCTIONS

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## Speed Button

Control the fan speed. Press to select either High or Normal fan speed. Higher fan speed will result in quicker moisture removal. Set the speed high for maximum moisture removal. When the humidity has been reduced and quiet operation is more preferred, set the fan speed back to Normal.

## DRY (Laundry Dry) Mode

Press the "  " button until you see the "DRY" indicator light up on the display to select DRY-CLOTHES mode. In the DRY mode, the dehumidifier will run continuously at high fan speed.

Note: In the DRY mode, the SETTING button and the SPEED button is disabled.

## CONT (Continuous) Mode

Press the "  " button until you see the CONT indicator light up on the display to select continuous mode. In CONT mode, the dehumidifier will run continuously until the water tank is full.

## Overflow Protection

When the water tank is full of water, the machine will turn off automatically. The indicator light "  " will flash. After you empty the water from the water tank, the indicator light "  " will turn off. The machine will restart to work.

## Caution:

**Water tank must be placed in right position, otherwise will cause the water full alarm.**

## Convenient Drainage

When the water tank is full, the Full Tank indicator will light up. No need to check the tank from time to time.

**Auto Drainage:** The dehumidifier has continuous drainage outlet where you can just simply attach the 6.56 ft. hose for continuous draining.

**Manual Drainage:** When the water tank is full, the "Full Tank" indicator will light up, the dehumidifier will automatically switch off and will start to turn on automatically when the tank is emptied and placed back to the unit.

## More Functions

### Auto Shut-off

When the water tank is full and or the room humidity reaches the setting value, the dehumidifier will stop working automatically.

### 3 Minutes Delay Protection

The compressor features the "3 minutes delay protection" function— When the dehumidifier is powered, the compressor can only start again 3 minutes after its last shutdown.

### Auto Defrost

When the dehumidifier is running at a lower temperature, the system will automatically determine whether there is a presence of frost. If any frost exists, it will defrost automatically.

The fan will run at high wind speed and the compressor will stop.

During the defrosting process, the POWER indicator will flash.

### Auto Restart

If the dehumidifier shut off unexpectedly due to the power outage while it's running or in standby mode, the dehumidifier will restart with the previous function setting (working mode, setting humidity value and fan speed, etc.) automatically when the power resumes.



# WATER DRAINAGE

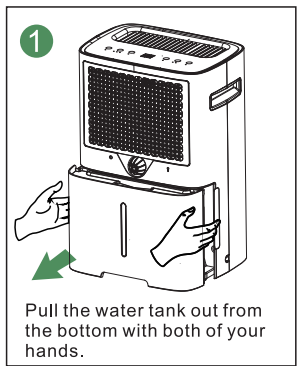
## Empty The Water Tank

Two ways are available to remove the collected water.

### Use The Water Tank

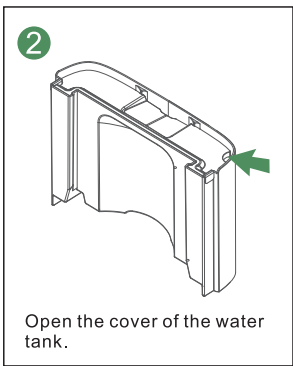
When the water tank is already full, the WATER FULL indicator will light up, the dehumidifier will automatically shut down until the tank has been emptied and placed back to the unit.

### Ways to Empty the Water Tank



1

Pull the water tank out from the bottom with both of your hands.



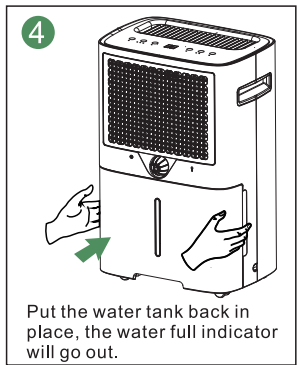
2

Open the cover of the water tank.



3

Empty the water tank.



4

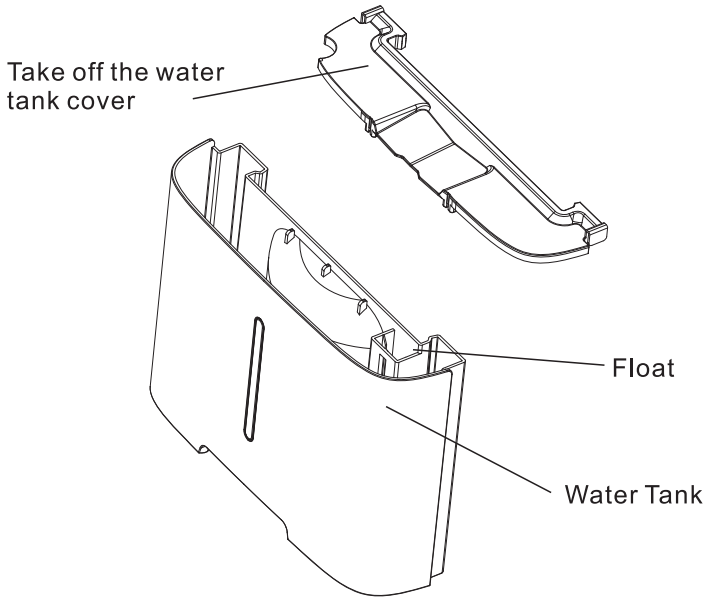
Put the water tank back in place, the water full indicator will go out.

# WATER DRAINAGE

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## Note:

- Do not remove the float from the water tank. If the float in the water tank is removed, the sensor may not be able to determine the water level stored in the tank properly that may lead to water overflow leak from the water tank.
- If the water tank is dirty, just use cold water or warm water to clean it. Do not use detergent, steel wool, chemically treated dust cloth, gasoline, benzene, thinner or other solvents. Otherwise, it may damage the water tank and cause it to leak.
- When placing back the water tank, use your hands to press the tank back in its place. If the water tank is not placed properly, sensors or protections from water overflow may not operate as expected.



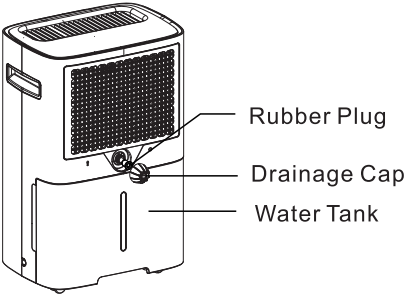
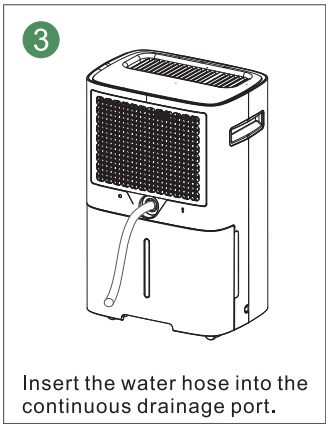
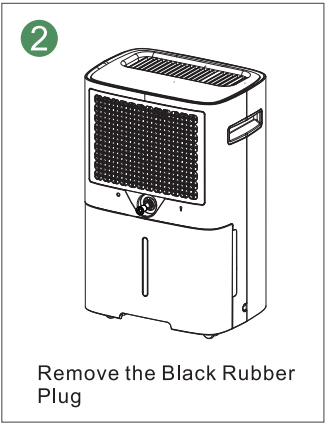
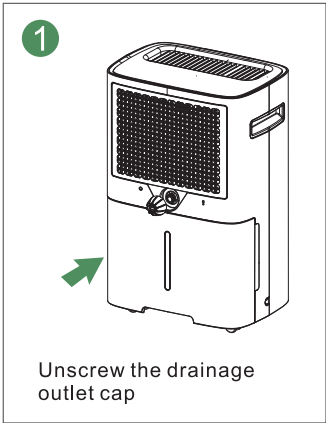
# WATER DRAINAGE

## Continuous Drainage

Pull out the power supply, unscrew the drainage cap, remove the black rubber plug, insert the water hose into the continuous drainage port and push it back into the water tank.

Connect the power supply to start the operation. The water outlet of the water hose should be lower than the continuous drainage port by more than 3.9 inches, and the water hose cannot be bent.

(Note: The diameter of continuous drainage port is 0.63 inches.)



# TROUBLESHOOTING

In the event of product malfunctions, please refer to the guide below to troubleshoot common issues that may arise with general dehumidifiers. If problems persist, kindly disconnect the dehumidifier and promptly contact Waykar Customer Service for assistance.

| Problems                                         | Possible Causes                                        | Solutions                                                                            |
|--------------------------------------------------|--------------------------------------------------------|--------------------------------------------------------------------------------------|
| Unable to run the dehumidifier                   | Loose power connection                                 | Check if the device is properly plugged into a working electrical outlet.            |
|                                                  | The water tank is full or not properly placed.         | Empty the water tank and make sure it's properly positioned.                         |
|                                                  | Space temperature out of the recommended 41–95°F range | The device can only operate in temperatures between 5°C (41°F) and 35°C (95°F).      |
|                                                  | Defrosting in progress due to low temperature          | No action required. Wait until defrosting is completed and it will resume operation. |
|                                                  | Space humidity is already below the preset humidity    | Set the target humidity lower than the space humidity.                               |
|                                                  | 3-minute compressor protection triggered               | Compressor start delayed. Wait for 3 minutes and try again.                          |
| Not effectively dehumidifying the space          | Blocked air inlet or outlet                            | Ensure that the inlet or outlet is kept clear of any objects.                        |
|                                                  | Poor air circulation                                   | Maintain a min. 8-inch distance above and around the device.                         |
|                                                  | Open doors and windows                                 | Keep windows and doors closed for efficient moisture removal.                        |
|                                                  | Space too large for the device                         | Consider adding an additional dehumidifier unit.                                     |
| Much noise                                       | Unstable device placement                              | Position the dehumidifier on a flat surface.                                         |
|                                                  | Blocked filter or improperly positioned                | Clean the filter and put it back into place.                                         |
| Water leakage                                    | Loose hose connection                                  | Ensure that the hoses are firmly attached.                                           |
|                                                  | Faulty full tank alarm                                 | Check if the floater inside the water tank can still function.                       |
|                                                  | Blocked drain port                                     | Clean the port and ensure the drain hose is clear and smooth.                        |
| Running for unusually long periods               | Accidentally set to Continuous Mode                    | Switch to a different mode as needed.                                                |
|                                                  | Constant moisture buildup                              | Check for open windows or doors.                                                     |
| Humidity display error (always at 25% or 99% RH) | Humidity sensor failure                                | Contact the manufacturer for repair or replacement.                                  |

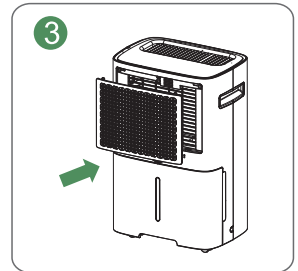
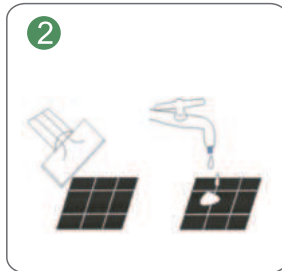
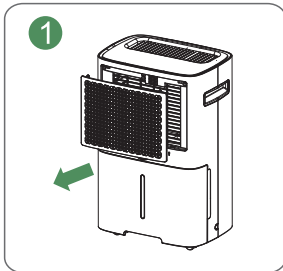
# MAINTENANCE & CLEANING

**Note:** Please remember to unplug the dehumidifier first before servicing or cleaning the unit.

- To clean the surface of the dehumidifier, use a soft, damp cloth. Avoid spraying water directly onto the unit, as it is not waterproof.
- Pay special attention to the air inlets and outlets, ensuring that any dust or debris is removed to maintain optimal airflow.
- When not in use, unplug the dehumidifier, and empty the water tank. Store the unit in a dry, well-ventilated area, away from direct sunlight.

## Cleaning filter

1. Pull out the filter.
2. Clean the filter: Use a vacuum cleaner to gently remove the dust from the surface of the filter. If the filter is very dirty, wipe it with warm water and a mild detergent and dry it completely.
3. Slowly insert the filter back to the machine body.



## Warnings Regarding the R290 Refrigerant

This dehumidifier contains R290, a flammable refrigerant. All operators or maintenance personnel for refrigeration systems must hold a valid certificate from an industry-recognized body for the safe disposal of refrigerants. Repairs and maintenance should strictly adhere to the manufacturer's guidelines. If additional help is required, ensure it's under the supervision of personnel qualified in handling combustible refrigerants.



**Refrigerant  
Safety Group A3**

# MAINTENANCE & CLEANING

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## **Transportation, marking and storage for units that employ flammable refrigerants**

### **1. General**

The following information is provided for units that employ FLAMMABLE REFRIGERANTS.

### **2. Transport of equipment containing flammable refrigerants**

Attention is drawn to the fact that additional transportation regulations may exist with respect to equipment containing flammable gas. The maximum number of pieces of equipment or the configuration of the equipment permitted to be transported together will be determined by the applicable transport regulations.

### **3. Marking of equipment using signs**

Signs for similar appliances used in a work area are generally addressed by local regulations and give the minimum requirements for the provision of safety and/or health signs for a work location. All required signs are to be maintained and employers should ensure that employees receive suitable and sufficient instruction and training on the meaning of appropriate safety signs and the actions that need to be taken in connection with these signs.

The effectiveness of signs should not be diminished by too many signs being placed together. Any pictograms used should be as simple as possible and contain only essential details.

### **4. Disposal of equipment using flammable refrigerants**

See national regulations.

### **5. Storage of equipment/appliances**

The storage of the appliance should be in accordance with the applicable regulations or instructions, whichever is more stringent.

### **6. Storage of packed (unsold) equipment**

Storage package protection should be constructed in such a way that mechanical damage to the equipment inside the package will not cause a leak of the REFRIGERANT CHARGE. The maximum number of pieces of equipment permitted to be stored together will be determined by local regulations.

## **Requirements for operation, service and installation manuals of appliances using flammable refrigerants**

### **Qualification of workers**

The manual shall contain specific information about the required qualification of the working personnel for maintenance, service and repair operations. Every working procedure that affects safety means shall only be carried out by competent persons.

### **Examples for such working procedures are:**

- breaking into the refrigerating circuit;
- opening of sealed components;

### **Competence of service personnel**

#### **1. General**

Information of procedures additional to usual information for refrigerating appliance installation, repair, maintenance and decommission procedures is required when an appliance with FLAMMABLE REFRIGERANT is affected.

The training of these procedures is carried out by national training organisations or manufacturers that are accredited to teach the relevant national competency standards that may be set in legislation.

The achieved competence should be documented by a certificate.

# MAINTENANCE & CLEANING

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## 2. Information and training

- 2.1) The training should include the substance of the following.
- 2.2) Information about the explosion potential of FLAMMABLE REFRIGERANTS to show that flammables may be dangerous when handled without care.
- 2.3) Information about POTENTIAL IGNITION SOURCES, especially those that are not obvious, such as lighters, light switches, vacuum cleaners, electric heaters.
- 2.4) Information about the different safety concepts:
  - Unventilated-Safety of the appliance does not depend on ventilation of the housing.
  - Switching off the appliance or opening of the housing has no significant effect on the safety.
  - Nevertheless, it is possible that leaking refrigerant may accumulate inside the enclosure and flammable atmosphere will be released when the enclosure is opened.
  - Ventilated enclosure-Safety of the appliance depends on ventilation of the housing.
  - Switching off the appliance or opening of the enclosure has a significant effect on the safety.
  - Care should be taken to ensure sufficient ventilation before.
  - Ventilated room -Safety of the appliance depends on the ventilation of the room.
  - Switching off the appliance or opening of the housing has no significant effect on the safety.
  - The ventilation of the room shall not be switched off during repair procedures.
- 2.5) Information about refrigerant detectors:
  - Principle of function, including influences on the operation.
  - Procedures, how to repair, check or replace a refrigerant detector or parts of it in a safe way.
  - Procedures, how to disable a refrigerant detector in case of repair work on the refrigerant carrying parts.
- 2.6) Information about the concept of sealed components and sealed enclosures according to IEC60079-15:2010.
- 2.7) Information about the correct working procedures:
  - a) Commissioning
    - Ensure that the floor area is sufficient for the REFRIGERANT CHARGE or that the ventilation duct is assembled in a correct manner.
    - Connect the pipes and carry out a leak test before charging with refrigerant.
    - Check safety equipment before putting into service.
  - b) Maintenance
    - Portable equipment shall be repaired outside or in a workshop specially equipped for servicing units with FLAMMABLE REFRIGERANTS.
    - Ensure sufficient ventilation at the repair place.
    - Be aware that malfunction of the equipment may be caused by refrigerant loss and a refrigerant leak is possible.
    - Discharge capacitors in a way that won't cause any spark. The standard procedure to short circuit the capacitor terminals usually creates sparks.
    - Reassemble sealed enclosures accurately. If seals are worn, replace them.
    - Check safety equipment before putting into service.
  - c) Repair
    - Portable equipment shall be repaired outside or in a workshop specially equipped for servicing units with FLAMMABLE REFRIGERANTS.
    - Ensure sufficient ventilation at the repair place.
    - Be aware that malfunction of the equipment may be caused by refrigerant loss and a refrigerant leak is possible.

# MAINTENANCE & CLEANING

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- Discharge capacitors in a way that won't cause any spark.
- When brazing is required, the following procedures shall be carried out in the right order: Remove the refrigerant. If the recovery is not required by national regulations, drain the refrigerant to the outside. Take care that the drained refrigerant will not cause any danger. In doubt, one person should guard the outlet. Take special care that drained refrigerant will not float back into the building.

--Evacuate the refrigerant circuit.

--Purge the refrigerant circuit with nitrogen for 5 min (not required for A2L REFRIGERANTS).

--Evacuate again (not required for A2L REFRIGERANTS).

--Remove parts to be replaced by cutting, not by flame.

--Purge the braze point with nitrogen during the brazing procedure.

--Carry out a leak test before charging with refrigerant.

- Reassemble sealed enclosures accurately. If seals are worn, replace them.

- Check safety equipment before putting into service.

## d) Disposal

- Ensure sufficient ventilation at the working place.

- Remove the refrigerant. If the recovery is not required by national regulations, drain the refrigerant to the outside. Take care that the drained refrigerant will not cause any danger. In doubt, one person should guard the outlet. Take special care that drained refrigerant will not float back into the building.

- When flammable refrigerants are used,

--evacuate the refrigerant circuit.

--purge the refrigerant circuit with oxygen free nitrogen.

--evacuate again. (not required for A2L refrigerants);

--cut out the compressor and drain the oil.

## Information on servicing

### 1. General

The manual shall contain specific information for service personnel according.

### 2. Checks to the area

Prior to beginning work on systems containing FLAMMABLE REFRIGERANTS, safety checks are necessary to ensure that the risk of ignition is minimised.

For repair to the REFRIGERATING SYSTEM

### 3. Work procedure

Work shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

### 4. General work area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided.

### 5. Checking for presence of refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i. e. non-sparking, adequately sealed or intrinsically safe.



# MAINTENANCE & CLEANING

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## 6. Presence of fire extinguisher

If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.

### a) Commissioning

- Ensure that the floor area is sufficient for the REFRIGERANT CHARGE or that the ventilation duct is assembled in a correct manner.
- Connect the pipes and carry out a leak test before charging with refrigerant.
- Check safety equipment before putting into service.

### b) Maintenance

- Portable equipment shall be repaired outside or in a workshop specially equipped for servicing units with FLAMMABLE REFRIGERANTS.
- Ensure sufficient ventilation at the repair place.
- Be aware that malfunction of the equipment may be caused by refrigerant loss and a refrigerant leak is possible.
- Discharge capacitors in a way that won't cause any spark. The standard procedure to short circuit the capacitor terminals usually creates sparks.
- Reassemble sealed enclosures accurately. If seals are worn, replace them.
- Check safety equipment before putting into service.

### c) Repair

- Portable equipment shall be repaired outside or in a workshop specially equipped for servicing units with FLAMMABLE REFRIGERANTS.
- Ensure sufficient ventilation at the repair place.
- Be aware that malfunction of the equipment may be caused by refrigerant loss and a refrigerant leak is possible.
- Discharge capacitors in a way that won't cause any spark.
- When brazing is required, the following procedures shall be carried out in the following order:  
--Safely remove the refrigerant following local and national regulations. If the recovery is not required by national regulations, drain the refrigerant to the outside. Take care that the drained refrigerant will not cause any danger. In doubt, one person should guard the outlet. Take special care that drained refrigerant will not float back into the building;

### d) Decommissioning

- If the safety is affected when the equipment is put out of service, the REFRIGERANT CHARGE shall be removed before decommissioning.
- Ensure sufficient ventilation at the equipment location.
- Be aware that malfunction of the equipment may be caused by refrigerant loss and a refrigerant leak is possible.
- Discharge capacitors in a way that won't cause any spark.
- Remove the refrigerant. If the recovery is not required by national regulations, drain the refrigerant to the outside. Take care that the drained refrigerant will not cause any danger. In doubt, one person should guard the outlet. Take special care that drained refrigerant will not float back into the building.
- When FLAMMABLE REFRIGERANTS except A2L REFRIGERANTS are used,  
--Evacuate the refrigerant circuit.

# MAINTENANCE & CLEANING

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## 7. No ignition sources

No person carrying out work in relation to a REFRIGERATING SYSTEM which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.

## 8. Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

## 9. Checks to the refrigerating equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt, consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using.

### FLAMMABLE REFRIGERANTS:

- the actual REFRIGERANT CHARGE is in accordance with the room size within which the refrigerant containing parts are installed;
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- if an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant;
- marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected;
- refrigerating pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

## 10. Checks to electrical devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

### Initial safety checks shall include:

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- that no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

# MAINTENANCE & CLEANING

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## 11. Repairs to sealed components

1) During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

2) Sealed electrical components shall be replaced.

## 12. Repair to intrinsically safe components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use.

Intrinsically safe components must be replaced.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

## 13. Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

## 14. Detection of flammable refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used. The following leak detection methods are deemed acceptable for all refrigerant systems. Electronic leak detectors may be used to detect refrigerant leaks but, in the case of FLAMMABLE REFRIGERANTS, the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.)

Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used.

Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed, and the appropriate percentage of gas (25 % maximum) is confirmed.

Leak detection fluids are also suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. Removal of refrigerant shall be according to Removal and evacuation.

## 15. Removal and evacuation

When breaking into the refrigerant circuit to make repairs -or for any other purpose- conventional procedures shall be used. However, for flammable refrigerants it is important that best practice be followed, since flammability is a consideration.

# MAINTENANCE & CLEANING

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The following procedure shall be adhered to:

- safely remove refrigerant following local and national regulations;
- purge the circuit with inert gas(optional for A2L);
- evacuate(optional for A2L);
- continuously flush or purge with inert gas when using flame to open circuit ; and
- open the circuit.

The refrigerant charge shall be recovered into the correct recovery cylinders if venting is not allowed by local and national codes. For appliances containing flammable refrigerants, the system shall be purged with oxygen-free nitrogen to render the appliance safe for flammable refrigerants. This process might need to be repeated several times. Compressed air or oxygen shall not be used for purging refrigerant systems. For appliances containing flammable refrigerants, refrigerants purging shall be achieved by breaking the vacuum in the system with oxygen-free nitrogen and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum (optional for A2L). This process shall be repeated until no refrigerant is within the system (optional for A2L). When the final oxygen-free nitrogen charge is used, the system shall be vented down to atmospheric pressure to enable work to take place.

The outlet for the vacuum pump shall not be close to any potential ignition sources, and ventilation shall be available.

## 16. Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.
- Cylinders shall be kept in an appropriate position according to the instructions.
- Ensure that the REFRIGERATING SYSTEM is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the REFRIGERATING SYSTEM. Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

## 17. Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant.

It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.
- b) Isolate system electrically.
- c) Before attempting the procedure, ensure that:

# MAINTENANCE & CLEANING

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- Mechanical handling equipment is available, if required, for handling refrigerant cylinders;
  - All personal protective equipment is available and being used correctly;
  - The recovery process is supervised at all times by a competent person;
  - Recovery equipment and cylinders conform to the appropriate standards.
- d) Pump down refrigerant system, if possible.
- e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f) Make sure that cylinder is situated on the scales before recovery takes place.
- g) Start the recovery machine and operate in accordance with instructions.
- h) Do not overfill cylinders (no more than 80 % volume liquid charge).
- i) Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- k) Recovered refrigerant shall not be charged into another REFRIGERATING SYSTEM unless it has been cleaned and checked.

## 18. Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. For appliances containing FLAMMABLE REFRIGERANTS, ensure that there are labels on the equipment stating the equipment contains FLAMMABLE REFRIGERANT.

## 19. Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely. When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i. e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs. The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of the flammable refrigerant. If in doubt, the manufacturer should be consulted. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. The recovered refrigerant shall be processed according to local legislation in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders. If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The compressor body shall not be heated by an open flame or other ignition sources to accelerate this process. When oil is drained from a system, it shall be carried out safely.

# SPECIFICATIONS

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|                                  |                        |
|----------------------------------|------------------------|
| Model                            | PD08E                  |
| Power Source                     | 120V~60Hz              |
| Rated Power                      | 350 W                  |
| Rated Current                    | 3.2 A                  |
| Moisture Removal (65°F, 60%RH)   | 15.5 Pints/Day         |
| Moisture Removal (80°F, 60%RH)   | 23 Pints/Day           |
| Moisture Removal (86°F, 80%RH)   | 40 Pints/Day           |
| Moisture Removal (95°F, 90%RH)   | 52 Pints/Day           |
| Input Power (65°F, 60%RH )       | 174 W                  |
| Input Current (65°F, 60%RH )     | 1.53 A                 |
| IEF (65°F, 60%RH )               | 1.75 liters/kWh        |
| Rated input current of fan motor | 0.23 A                 |
| Motor Compressor                 | RLA: 3.0 A LRA: 14.0 A |
| Refrigerant                      | R290/60g (2.12 ozs)    |
| Maximum Allowable Pressure       | 5.5 Mpa (798 psig)     |
| Maximum High Pressure            | 2.6 Mpa (377 psig)     |
| Maximum Low Pressure             | 1.0 Mpa (145 psig)     |

**Note:**

Recommended operating temperature: 41°F to 95°F. The dehumidifier may experience malfunctions outside of this temperature range.

The manufacturer reserves the right to modify the product without formal notice to the public.

 **WARNING:**

This product can expose you to chemicals including styrene and its compounds, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**Important:**

This warning is legally required by California's Proposition 65, which mandates disclosure even for trace amounts of certain substances. The warning does not indicate that the product is unsafe when used as intended; the risk primarily applies to long-term exposure to significant amounts of these substances. The levels in this product are negligible and within safe limits.

# WARRANTY & CONTACT

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## Warranty

All Waykar products are covered under our 12-month warranty. Customers, whether purchasing directly from Waykar or through an authorized retailer, can reach out to Waykar for support. An order invoice or proof of purchase will be appreciated.

Please note that product damage caused by regular wear and tear will not be covered under warranty, and the warranty will be voided for these behaviors (including but not limited to):

1. Failing to follow the instructions in the manual.
2. Purposeful mishandling of the device.
3. Damaging the device through violent impact.
4. Exposing the device to liquids or infiltrating foreign particles.
5. Unauthorized modification or overhauling of the device.
6. Damage from placing the device upside down.

These are our general terms for warranty service. Customers are more than welcome to contact us for any feedback or advice.

## Extend Your Warranty by 1 Year

Register your product at [www.waykar.com](http://www.waykar.com) to extend your 1-year warranty by an additional year.

\*Please fill out all required fields and include your Order ID and Date of Purchase if applicable.

## Customer Support

For any product-related queries, kindly contact our support team at Waykar. In case of missing, displaced, or damaged dehumidifier parts, you can always reach out to Waykar support for assistance.

## WAYKAR Office

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☎ Tel: +1-(213)-895-4871

💬 Live Chat: [www.waykar.com](http://www.waykar.com)

🕒 24/7 Full-Time Response

\*Have your Order Number ready before contacting customer support.



# waykar



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