

Luminar Outdoor Full-Spectrum Infrared Saunas v2.0



Installation /
Instruction Manual



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Specifications

Sun Home Luminar™ Outdoor 2-Person

Dimensions (W x D x H):	57" x 52" x 83"
Voltage/Watts/Amps	240V, 4800W, 20A
Exterior Power Cord	NEMA L6-20

Sun Home Luminar™ Outdoor 5-Person

Dimensions (W x D x H):	83" x 52" x 83"
Voltage/Watts/Amps	240V, 7200W, 30A
Exterior Power Cord	NEMA L6-30

Pre-Installation Information

1. Please use a certified electrician install a dedicated outlet for sauna. Failure to do so will void all warranty.
2. Do not place plumbing or plumbing fixtures in or around the sauna.
3. Keep all liquids away from the heating panels, electronics, and interior wood.
4. Keep flammable objects and corrosive chemical substances away from the sauna.
5. Install the sauna on a level tile, concrete, carpet, laminate or wood surface in an area that is dry and protected from the weather. make sure there is adequate drainage so that water cannot pool around the base of the sauna. If placed near or on cool surfaces (like concrete and basement walls), warm-up can be impacted.
6. The area you select for your Sauna installation should support 870 pounds for the Sun Home Luminar™ Outdoor 2-Person Sauna and 1270 pounds for the Sun Home Luminar™ Outdoor 5-Person Sauna.

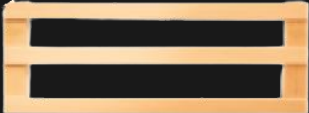
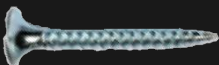
7. Your sauna should have at least 8" (20 cm) of clearance around the back and sides, and 12" (30 cm) at the top of the sauna to access plugs and for general maintenance.
8. The heaters will face difficulty reaching optimal temperature in climates where the outside ambient temperature is 40°F or lower. In such conditions, allow approximately 60 minutes for the sauna to reach your desired temperature and keep your protective cover on to help trap heat. To ensure optimal performance and prevent potential damage or safety hazards, ensure that snow does not accumulate on the roof, around the base, or near the sauna.

Warning:

To reduce risk associated with hazardous voltage & fire:

- Unplug the sauna from electrical outlet before storage or when not in use for extended periods of time.
- Do not operate the sauna if it's not on a dedicated electrical circuit, or has a damaged power cord/plug.
- If the sauna is not working properly or an odor persists, immediately unplug the sauna.
- Do not leave the sauna unattended while turned on, or in use.
- Never cover holes or floor grate with towels, mats, garments, etc

Included with Your Sauna Parts

		
Protective Cover	Bench Support (4)	Bolt B for red light therapy (4)
		
Book holder	Cup holder (2)	Oxygen Ionizer
		
Bolt A (8)	Screw A for ionizer (2)	Screw B universal (20)



Assembly

Please watch the assembly and installation video at the link below and read these directions carefully before assembling and using your sauna.



<https://youtu.be/gKiAvQfAGJg?si=gBOcqIlhA-2XF4zk>

Note:

The assembly and installation of your Sauna requires a minimum of two (2) people.

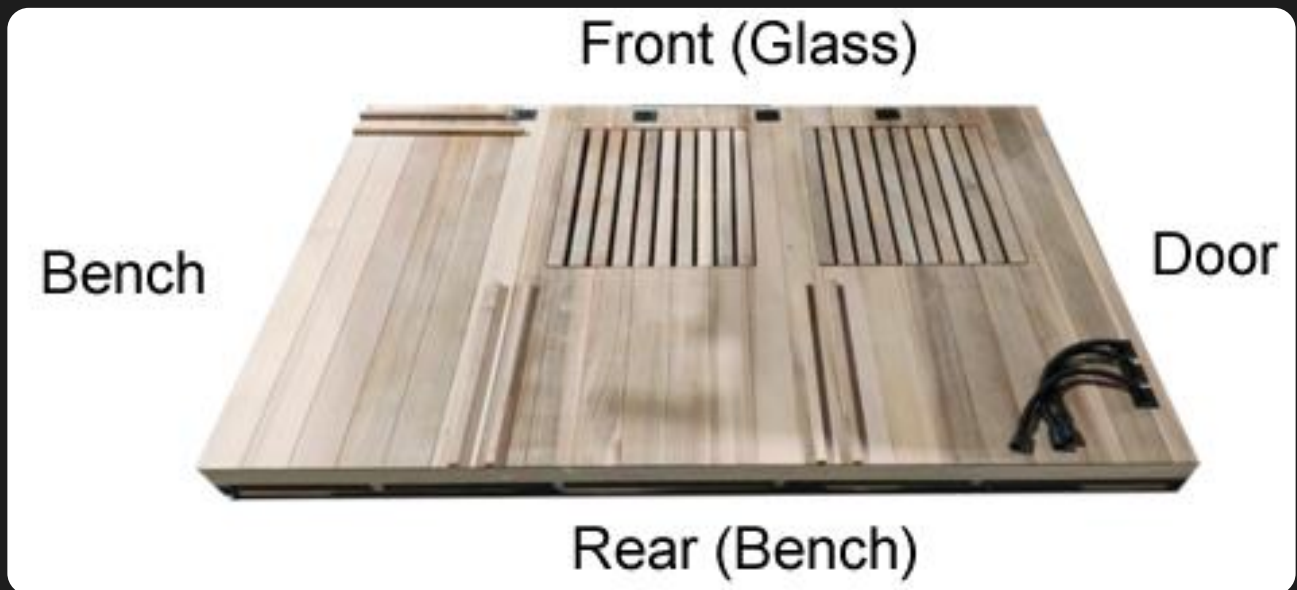
Required tools:

- Glass suction cups (optional)
- Phillips head long drill bit
- Drill or impact driver

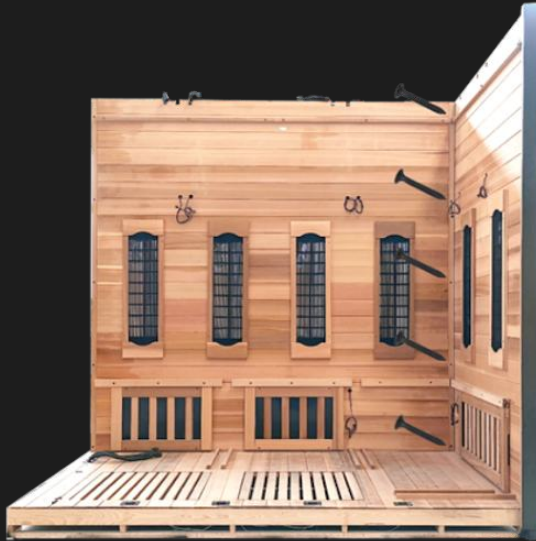
Frame and Heater Assembly

The following pictures are used for reference. Don't worry if your sauna is slightly different from the pictures, just follow the steps.

1. Open the sauna packages in a large area.
2. Place the Floor Panel at the desired location.



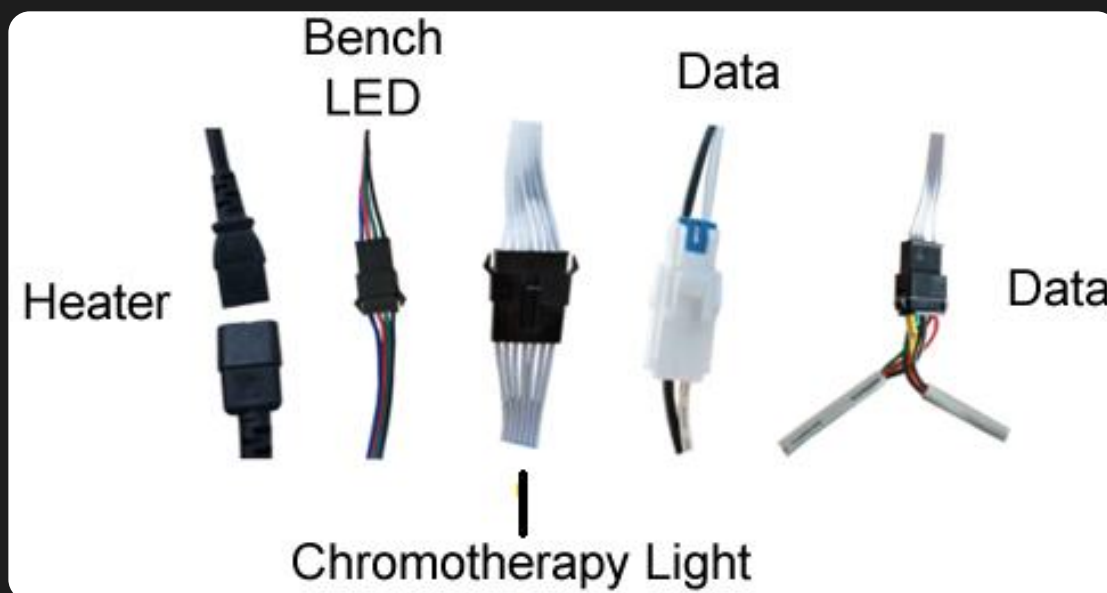
3. Raise the Side Panels.
4. Before assembling the panels, use silicone-based caulk and a caulking gun to apply caulk to the seam on the vertical ends of panels from the top to the bottom where the panels attach to each other. This weather-proofs the sauna.
5. Begin assembly by attaching the back wall panel to the side wall panel. That has heaters on it.
6. Use the screws in the "sauna room assembly" bag. Screw these into the pre-drilled holes in the sides of the panels. This secures the side panels to the back panel. Use care to make the seams as tight as possible.



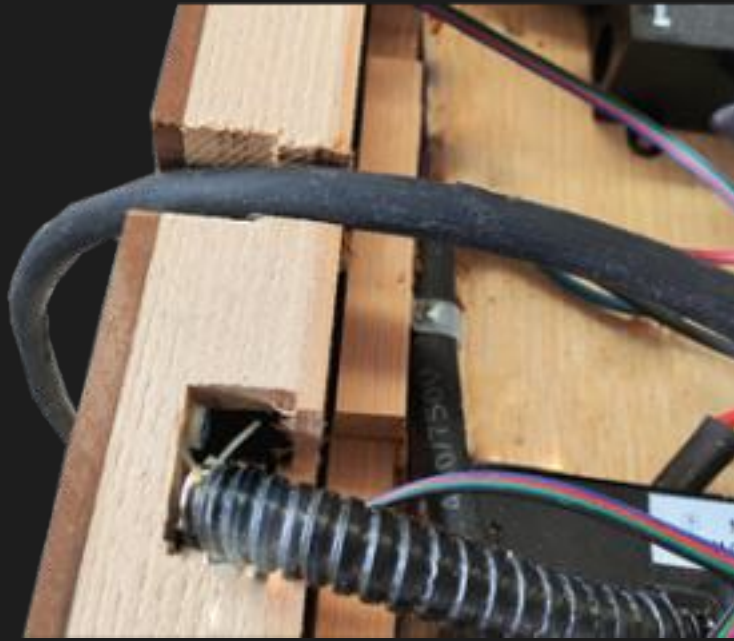
7. Attach the Front Panel, caulking the seams as was done on the back panel, then screwing the panel to the side panels.
8. Attach the Door Panel in the same way.
9. If there are wires and cables in the notches at the top of the walls, lift them out; draping them outside of the sauna.
10. Lower the Ceiling Panel onto the ledge near the top of the walls. The side with the wires and connectors faces up to the sky. Place the ceiling panel so the side with the long wire coming from the back is the back side of the sauna. There is a notch cut out for the sauna power cord. This notch should be on the back.



11. After the ceiling panel is in place, connect the electrical wires in the ceiling panel (male to female connectors). These connectors are numbered. Match each male/female pair with the corresponding number.



12. The thick black cable connects the sauna to the power source. Pass in through and out the notch in the wall panel.



Luminar 2 Roof



Passthru Notch

Luminar 5 Roof



The wiring chain of small circular LEDs in the roof ends in an open connector. The connectors for these LEDs are the same connector as the Bench LEDs.

Note:

Do not plug the Bench LEDs into the power wiring chain for the circular Ceiling LEDs.

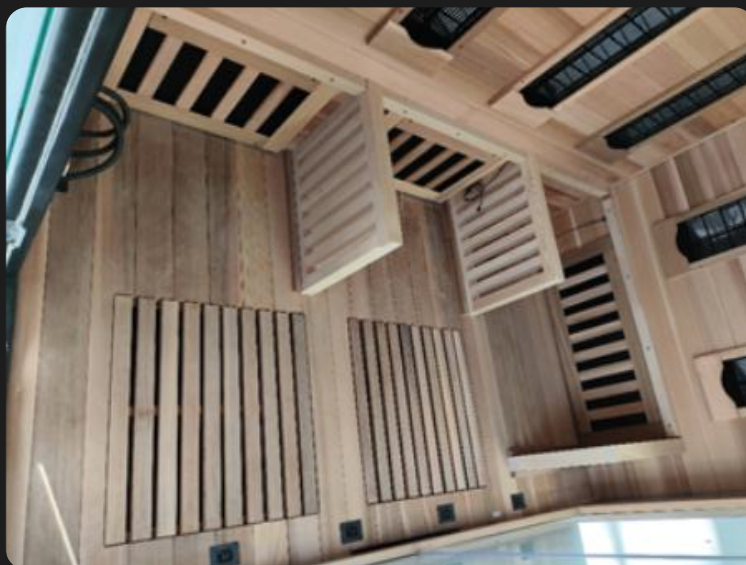
The black Control Box has a red wire coming out with no connector. This is an antenna wire and should not be connected to anything!



13. The connector with the red and black wires will be connected to the roof lighting later.
14. Make the last electrical connections for the heaters by plugging the black cables by the floor into the outlets above them.



15. Take rectangular pieces with the slats and place them in the channels between each pair of blocks on the floor.



16. Take the seat panels and place them against the walls so that the LED lights in the curved edge of the bench are in the front. Push the bench flush against the walls. Open the plastic bag labeled "for support under seat." Screw two of them vertically into each end of the benches.

17. Connect the wires coming from the back of the sauna to the connectors in the front of the benches.



18. Next install the backrests. Place the backrests against the wall and the sides aligned with the holes in the wall. Connect wire from the top of the backrests to the wire that comes through the wall for the LED lights. Use the screws for the backrest to attach the backrest to the wall using the pre-drilled holes in the backrests.



19. The next step is attaching the front heaters. Using the bolts, slide the rubber washer on one side of the bolt. Feed the bolt through the hole in the glass and put a washer on the other side, so that the glass is sandwiched between the two washers, protecting the glass and providing a weather-tight seal.
20. Screw the bolt into the back of the heater, attaching the heater to the glass.
21. Plug the heaters into the outlets.



22. Remove the magnets from the back of the wooden heater covers. Place the heater covers over the full spectrum glass wall heaters against the glass. Go outside of the sauna and gently attach the magnet to the outside of the sauna in the place that it was originally connected to the back of the heater covers.



Installing Accessories

Although other accessories have small pre-drilled holes for the placement of these items, the Towel Rack, Magazine Holder, and Cup Holder have no pre-drilled holes and so can be placed wherever you prefer with screws as long as you do not damage the wood. It is recommended to pre-drill pilot holes. The Oxygen Ionizer should be installed in the upper left of the Back Panel, where there is a small wire that should be fed from the Top Panel.



Installing the Door Hinge

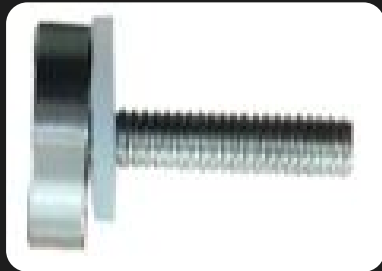
The soft close hinge connects the door to the frame. Install the Soft-close Hinge as shown.



Installing a Red-Light Therapy Panel

If you have purchased the Red Light Therapy add-on, you can easily connect it to the glass door with the included bolts.

1. Slide a plastic washer onto each bolt.



2. Pass each bolt through the holes in the glass panel and into the threaded holes on the back of the Red Light panels.



3. Connect the light socket to the Sauna power socket using the male and female spring wires.



The controls for the light panel are located on the side of the panel.



There you can select the time period and whether RED or NIR (near infrared) light is desired.

Select the desired red light time and distance. Recommendation is 20 minutes at least 3 times a week, at 6–24 inches.

Red light Therapy uses red and near-infrared light to treat a variety of ailments. It can help regenerate cells, restore cell function, and increase blood flow, which can help relieve pain and heal. Red light therapy can also help with muscle and joint pain and stiffness, and can relax muscles to relieve spasms.

Congratulations! The Installation is Complete!

Important: Red Light Add-on Disclaimer

General Warnings

1. **Overexposure:** Avoid prolonged sessions to prevent skin irritation, overheating, or discomfort. Always follow the manufacturer's recommended guidelines for session duration.
2. **Eye Protection:** Use protective eyewear to shield your eyes from intense red or near-infrared light, as prolonged exposure can harm your eyesight.

3. Health Conditions:

- Avoid use if you have photosensitivity disorders (e.g., lupus, porphyria) or are taking medications that cause photosensitivity.
- Consult a healthcare provider if you have serious medical conditions such as heart disease, epilepsy, or severe skin disorders.

4. Pregnancy: Pregnant individuals should consult their doctor before using a red light therapy sauna, as the effects during pregnancy are not well-studied.

5. Children: Use is not recommended for children without a doctor's approval. Always supervise minors during use.

6. Device Heat: Red light therapy saunas generate heat. Stay hydrated and discontinue use if you feel lightheaded, dizzy, or overheated.

General Warnings

1. Open Wounds or Infections: Do not use the device over areas with open wounds or active infections, as this may worsen these conditions.
2. Cancer or Tumors: Avoid use over malignant or benign tumors unless explicitly approved by a healthcare professional.
3. Implanted Devices: Individuals with pacemakers, metal implants, or similar devices should consult their physician, as infrared wavelengths may interfere with these devices.

Operational Warnings

1. Electrical Safety: Ensure the sauna is correctly installed and grounded to prevent electrical hazards.
2. Maintenance: Regularly inspect the device for damage, especially to electrical components. Discontinue use immediately if repairs are needed.
3. Avoid Modification: Do not alter the equipment, as this could void warranties and create safety risks.

Operational Warnings

1. **Electrical Safety:** Ensure the sauna is correctly installed and grounded to prevent electrical hazards.
2. **Maintenance:** Regularly inspect the device for damage, especially to electrical components. Discontinue use immediately if repairs are needed.
3. **Avoid Modification:** Do not alter the equipment, as this could void warranties and create safety risks.

Caution When Using Red Light Therapy with Sauna Heaters

Using a red light therapy add-on device in the sauna while the heaters are on requires strict adherence to safety guidelines. Wearing protective goggles significantly limits visibility, increasing the risk of accidental contact with hot surfaces. Improper use may result in severe injury or burns.

To ensure your safety and avoid injury:

1. Remain seated in the sauna, away from the full-spectrum heaters, and avoid movement while wearing protective goggles. Limited visibility makes it difficult to judge distances, which can lead to accidental contact with the heating elements. Always position yourself in a safe area before putting on the goggles.
2. If you are using the red light therapy add-on device in the sauna while the heaters are on, be extremely careful when wearing the protective goggles. Since visibility is restricted, stay seated and avoid getting close to or touching the heating elements.
3. If you need to move, remove the goggles first. Carefully look around to confirm the location of the heating elements and other hot surfaces before proceeding.
4. Do not wear goggles near active heaters or while repositioning yourself inside the sauna. Movement with restricted vision can lead to accidental contact with hot elements, posing a severe burn risk.
5. Keep a safe distance from all heating elements at all times. Touching any part of the heater, whether intentionally or accidentally, can result in significant injury.

Disclaimer

- **Not a Medical Device:** Red light therapy saunas are not FDA-approved to diagnose, treat, or cure medical conditions. They are intended for general wellness use only.
- **Individual Results Vary:** Effects of red light therapy depend on factors such as skin type, health condition, and usage frequency.
- **Consult a Professional:** Always consult a healthcare professional for guidance, particularly if you have pre-existing health conditions or are on medication.
- **User Responsibility:** It is the user's responsibility to follow all safety instructions and remain aware of their surroundings. Sun Home Saunas is not liable for injuries resulting from improper use, negligence, or failure to adhere to these safety precautions.

Installing the All-Weather Cover

The Luminar 5 weather cover is designed to slip over the sauna like a fitted shell. It does not have windows, elastic, or straps and installs in one primary orientation.

Before you start

- Make sure the sauna is powered off and fully cool
- Close the sauna door
- Fully unfold the cover

Tip: The cover is easier to install if one corner is placed first.

Step 1: Identify the front of the cover

Look for the stitched Sun Home logo border along the top lip of the cover.

- This stitched logo edge is the front of the cover
- This edge should face the front of the sauna

The side of the cover with the longer horizontal span goes on the longer side of the sauna, which is the front.

Step 2: Place the cover on the roof

1. Set the front edge of the cover on the roof first
2. Center the cover left to right
3. Make sure the logo border sits along the front roof edge

At this point, the cover should rest flat across the top panel.

Step 3: Pull the cover down over the sides

Once the top is positioned:

- Pull the cover straight down over the front panel
- Then pull it down over the remaining sides
- Finish by pulling the cover down over the back

The cover is designed to fit snugly and may feel tight at first.

Step 4: Adjust and straighten

Walk around the sauna and:

- Straighten the seams at each corner
- Smooth out any twisted fabric
- Make sure the cover sits evenly on all sides

When installed correctly, the bottom edge of the cover should sit just below the wall panels.

Operating Cautions

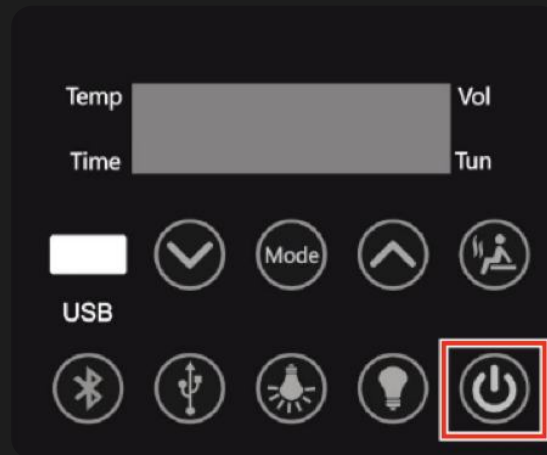
- Check all the circuitry and the plug connections carefully.
- Do not share the outlet with other electrical appliances to avoid danger.
- Do not use the sauna room if under the influence of alcohol, drugs or medications.
- Pregnant women or persons with poor health should consult their physicians before use.
- Minors should be supervised in order to prevent injury.
- Allow up to 30 minutes heat-up time. ● Do not use the room for drying clothes, bathing suits, etc.
- Do not put animals in the room.
- After 2 hours of continuous use, shut the sauna down for one hour.
- When installing and using this electrical equipment, basic safety precautions should always be followed.
- It's normal for the heaters to turn off temporarily during the session once the sauna reaches the desired temperature. It's important to not manually keep the heaters on the entire time or they will overheat and face reduced lifespan. Please the desired temperature and then do not touch the heater controls for the rest of the session.
- Do not use the sauna immediately following strenuous exercise. Wait at least 15 minutes to allow the body to cool down completely.
- Excessive temperatures have a high potential for causing fetal damage during the early months of pregnancy. Pregnant or possibly pregnant women should contact their physician prior to using the sauna.
- Hyperthermia Danger: Prolonged exposure to hot air will induce hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 98.6F (37C). While hyperthermia has many health benefits, it is important not to allow your body's core temperature to rise above 103F (39.5C). Symptoms of excessive hyperthermia include dizziness, lethargy, drowsiness, and fainting.

The effects of excessive hyperthermia may include failure to perceive heat, failure to recognize the need to exit, unawareness of impending hazard, fetal damage in pregnant women, physical inability to exit the sauna, and unconsciousness.

- Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician prior to using the sauna.
- Persons using medications should consult a physician before using the sauna since some medications may induce drowsiness while others may affect heart rate, blood pressure, and circulation.
- Exercise care when entering or exiting the sauna.
- Never sleep inside the sauna while the unit is in full operation.
- Do not use any type of cleaning agents on the interior of the sauna.
- Do not stack or store any objects on top of or inside the sauna.
- If the power supply cord becomes damaged, it must immediately be replaced by the manufacturer or its agent or a similarly qualified person to avoid a hazard.
- Do not use the unit during an electrical storm, as there is a remote risk of shock.
- Altering or tampering of any electrical connections on the power supply will void the manufacturer's warranty.
- Dry your hands before handling electrical controls. Never unplug the power cord or adjust the controls with wet hands or when you have wet bare feet. The danger of electrical shock exists.
- To safeguard against burns, do not touch heaters or lamps directly
- Do not attempt any repair without consulting the manufacturer first. Unauthorized repair attempts will void the manufacturer's warranty.
- The sauna must use a GROUND FAULT CIRCUIT INTERRUPTER (GFCI) on the electrical circuit

Using the Control Panel

Using the Physical Control Panel



Powering System ON/OFF

Press the Power button to toggle the system ON/OFF. The backlight of the button is red. The screen displays the actual temperature in the sauna room.

Turning Heating Function ON/OFF

Press  to turn the heating function ON/OFF. A green border around the heat button indicates that the heating function is turned OFF. A red border around the heat button indicates that the heating function is turned ON.

Adjusting Sauna Temperature

After the heating function is turned ON, press  until the Temp indicator light is on.



Press  and  to adjust the temperature.

The temperature adjustment range is 30 – 750C in increments of 10C; and 90–1700F in increments of 50F.

Note:

When the ambient temperature is lower than 90F, L0 is displayed. To change the temperature from Fahrenheit to Celsius Press  and hold for 10 seconds and wait until you hear a beep.

Adjusting Time Settings

Press  until the Time indicator light is on.



Press  and  to adjust the heating time.

The time adjustment range is 5-60 minutes, in increments of 1 minute.

Chromotherapy Lights

Your Sauna is equipped with a square Chromotherapy Light in the ceiling. Chromotherapy offers many benefits such as mood enhancement, pain relief, improved sleep, and overall wellness.

To turn the LED lights ON/OFF, press the color light button  to control the color square light and sky light. When the light button is red, the light function is ON, when green it is OFF. You are in color selection mode when the screen displays "LX."

Press the color light button to cycle through the following light options:

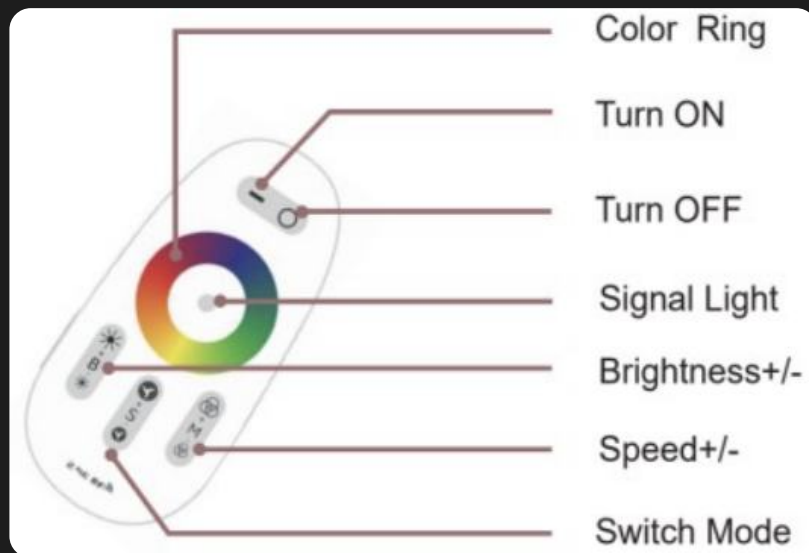
L1	L2	L3	L4	L5	L6	L7	L8	L9
Full Bright	Red Blue	Blue	Blue Green	Green	Green	Red	The lights automatically change slowly.	The lights change automatically and quickly.

Color light brightness adjustment

With the color light in the color change mode (that is, the screen displays L1...L9), long press the color light key to adjust the brightness of the lamp B1...B8.

If there is no button press within 8 seconds, the screen reverts to show the actual temperature.

Press  to turn ON or OFF the backrest light strip, the light strip under the seat, and external lights. The color of the backrest light strip and the light strip under the seat can be controlled by remote control.



Using Bluetooth or USB Audio

Bluetooth. Press  to enable Bluetooth audio. Bluetooth is enabled when the border around the Bluetooth button is red and the screen displays BT. The backlight of the button turns red and the screen displays BT. Once Bluetooth is enabled, pair your mobile device to "BT-sauna."

To adjust Bluetooth volume, press  until Vol indicator lights up.



Press  and  to adjust the volume. The volume range is 0–30.

Bluetooth selection: Press until the Tun indicator lights up. At this point, the screen displays **blu**.

Press the  and  to select the previous song or the next song.



USB Audio. To play audio from an external USB device, press . The USB audio function is enabled when the border around the USB button is green and the screen displays USB. Red indicates the function is disabled. Once USB audio is turned on, plug in a USB.

Note:

The USB audio function can ONLY play MP3 audio files from a flash drive.

To play a song from the connected USB drive, press  until the TUN indicator lights up. Then press  and  to select an MP3 file from the connected USB drive.

To adjust USB Audio volume, press  until VOL indicator lights up. . Press  and  to adjust the volume.

Tap  to turn the USB flash drive function ON or OFF. When the backlight turns red and USB is displayed, the USB audio function is enabled. Green indicates that this function is disabled.

Volume adjustment: Press  until the **Vol** indicator lights up. The screen displays the volume.



Press  and  to adjust the volume. Volume adjustment range: 0–30 levels.

Usb flash drive selection: Press until **Tun** indicator lights up. At this point, the screen displays **USB**.

Press the  and  to select the previous audio file or the next audio file.



Using the “Sun Home Saunas” app to Control Your Sauna

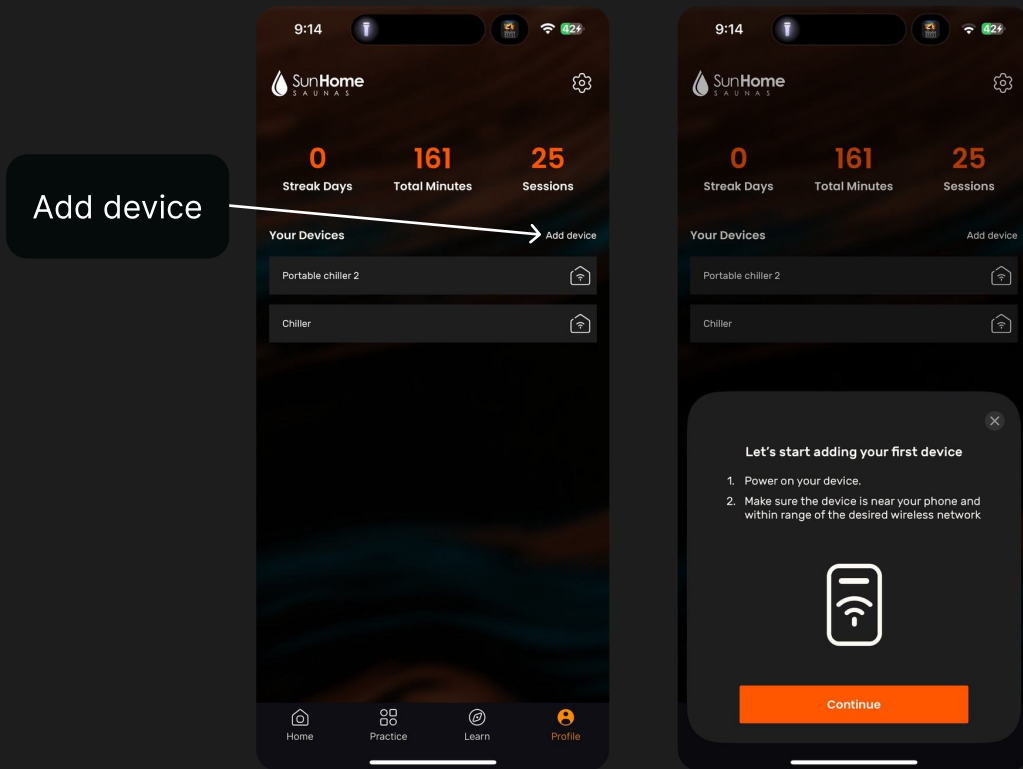
Follow the procedures below:

Download the app

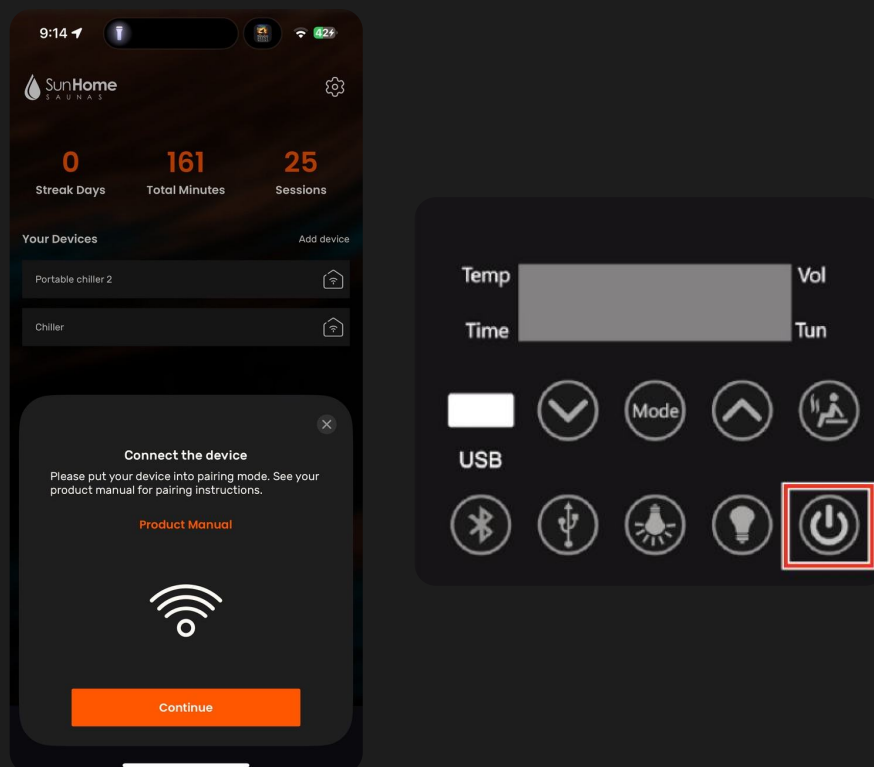
1. Download the Sun Home Saunas app from the App Store / Play Store.



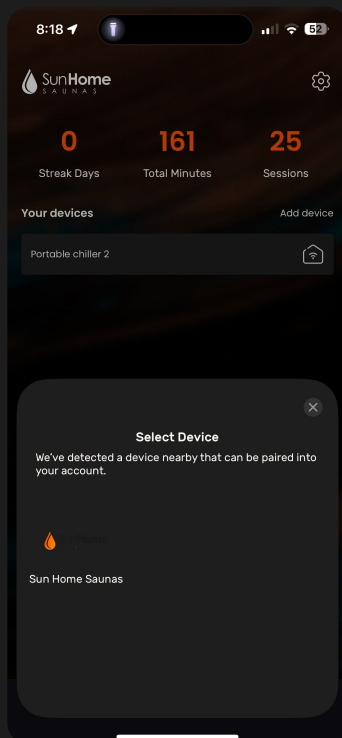
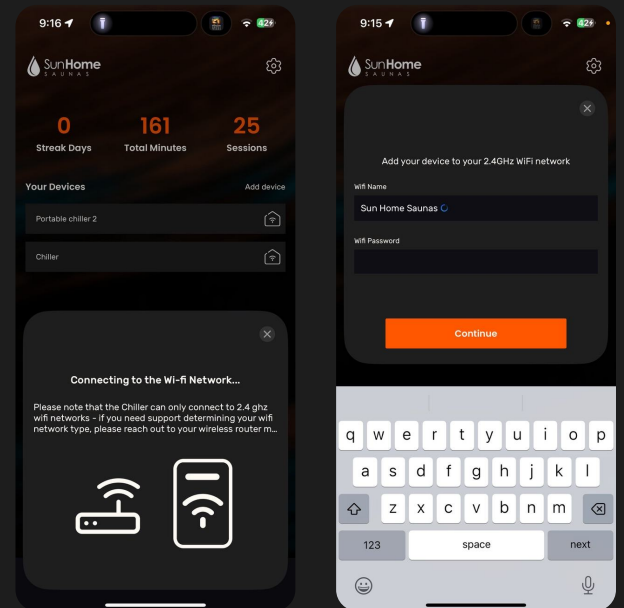
2. Ensure your phone's Bluetooth is turned on, and that you are connected to Wi-Fi. A 2.4 GHz Wi-Fi network is required. 5 GHz networks are not currently supported
3. Open the app and create your account.
4. On the profile tab at the bottom of the screen, tap Add device



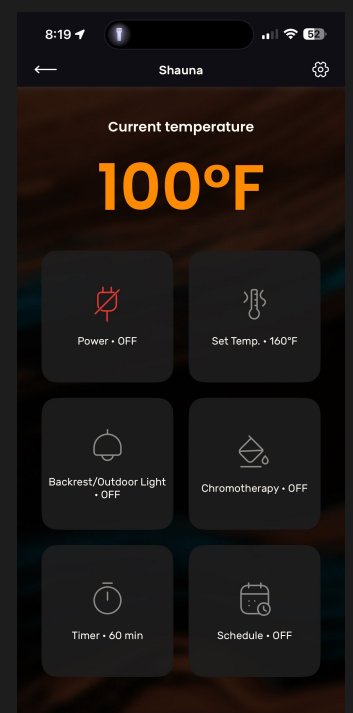
5. Press and hold the power button on the Controller for 8 seconds .The sauna will emit a chirping sound, but the control panel will not turn on. The sauna is now in pairing mode, and you can begin the pairing process.



6. Tap Continue and enter your wifi information.



7. The app will display that it has found the sauna. Tap the sauna and give it a name!



8. The sauna interface will display with all of the control panel options for the power, heaters, timer, and session scheduling.

Usage guidelines

Allow your Sauna to warm-up for at least 30–45 minutes. Your Sauna should heat up at an average of approximately 1 degree per minute. However, warm-up time may be impacted by temperature of surface and surrounding area. Follow these steps for proper warm-up:

- Make sure your sauna is plugged into a dedicated GFCI outlet installed by a certified electrician.
- Check the temperature and time setting. The default setting should be set to 151°F (66°C) and the timer set to 60 minutes.
- When turning your Sauna on for the first time, ensure each heater is warming up after a couple of minutes.

WARNING:

The full-spectrum heaters are extremely hot. Touching the heater or wooden frames may cause burns. Do not place objects on or around the full-spectrum heaters.

Sauna Protocol

Pre-sauna session

- Hydrate with at least 8 oz (.24 L) of water to prepare your body for an increase in core temperature.
- Pre-heat for approximately 45 minutes (or longer depending surface and exterior temperature) until your Sauna reaches the desired temperature.
- Use towels to absorb sweat during sessions.

Sauna session

- Begin your session when your sauna reaches 100.4°F (38°C).
- The optimal sauna experience occurs between 100.4°F (38°C) and 129°F (54°C).

- To get your body accustomed to infrared therapy, start with 10–15 minute sessions at 100.4°F (38°C) every other day.
- Gradually increase towards 40-minute daily sessions in the optimal temperature range.
- Don't be surprised if you don't sweat during the first few sessions.
- Sweating will increase with regular use, removing toxins and leaving you feeling refreshed and rejuvenated.

Post-sauna session

- Drink at least 24 oz (.7 L) of water or electrolyte to rehydrate.
- Dry off with a towel. Cool down naturally or with a refreshing shower.
- After every use, dry off your units' interior surfaces.

WARNING:

Listen to your body. Be aware of excessive detoxifying. If you begin to feel symptoms such as nausea, fatigue, or flu-like symptoms during your sauna session, discontinue use immediately. If these symptoms continue, consult your physician.

Safety Warnings

Please Read All of These Safety Precautions and Follow All Instructions Carefully.

TO REDUCE THE RISK OF DAMAGE OR INJURY:

- Persons suffering from obesity, a medical history of heart disease, low or high blood pressure, circulatory system problems, respiratory issues, Raynaud's disease, nerve disorders or neuropathy, severe allergies or skin sensitivities, diabetes, sensitivity to heat, chronic conditions and diseases associated reduced ability to sweat or perspire, or persons who are equipped with implants or a Pacemaker/defibrillator should consult a physician before using the Sauna.
- Never sleep inside the Sauna while it is on. Persons using medication should

consult a physician before using the Sauna since some medication may induce drowsiness, while other medication may affect heart rate, blood pressure and circulation.

- Do not permit children to use or operate the Sauna unless they are closely supervised at all times.
- Take extreme caution to prevent unauthorized access to the Sauna.
- Avoid the use of alcohol, drugs, or medication before or during use of the Sauna as this may lead to unconsciousness.
- Pregnant or possibly pregnant women should consult a physician prior to using the Sauna.
- **THE SAUNA MUST BE WIRED IN ACCORDANCE WITH ALL APPLICABLE LOCAL ELECTRICAL CODES. ALL ELECTRICAL WORK SHOULD BE DONE BY AN EXPERIENCED, LICENSED ELECTRICIAN AND APPROVED BY A LOCAL BUILDING/ELECTRICAL INSPECTION AUTHORITY.**
- Removing or bypassing any Ground Fault Circuit Interrupter breaker will result in an unsafe Sauna and will void the Sauna's warranty.
- All electrical hookups (except where cords with built in GFCI are supplied by the Sauna) must be performed by a licensed electrician.
- The voltage of your electrical outlet must correspond to that of the Sauna (240V). Connecting to the wrong voltage may cause irreversible damage to the Sauna and will void the Sauna's warranty.
- Do not operate your Sauna with a damaged cord or plug, or after the product malfunctions, or appears damaged in any way
- To avoid a circuit overload, do not operate another high-wattage appliance on the same circuit.
- If an extension cord is absolutely necessary, a 30-ampere cord should be used. Cords rated for less amperage may overheat. Care should be taken to arrange the cord so that it cannot be pulled or tripped over.
- Install the Sauna at least 1.5 meters (5 feet), from all electrical devices.
- ONLY plug your Sauna into a GFCI outlet. If you don't have a GFCI outlet, a new one must be installed by a licensed electrician before using your Sauna. Before each use, with the unit operating, push the TEST button. The Sauna should stop operating and the GFCI power indicator will go out. Wait 30 seconds and then

reset the GFCI by pushing the RESET button. The GFCI power indicator will turn on, restoring power to the Sauna. If the interrupter does not perform in this manner, there may be an electrical malfunction and with it, the possibility of an electric shock. Disconnect the power until the problem has been corrected.

- The Sauna Pro should always be turned OFF before plugging or unplugging from outlet. Never yank cord to disconnect from outlet; instead, grasp plug and pull to disconnect. When touching the unit, be sure your hands are dry to prevent electrical shock.
- Use the Sauna as described in this manual. Any other uses, not recommended by the manufacturer, may cause fire, electric shock, or injury to persons and may void the warranty.
- Do not use the Sauna for other than its intended use.
- Do not run the power cord under carpet. Do not cover the power cord with throw rugs or runners. Route the power cord away from walking paths so that nobody can trip over it. The cable should be kept away from heat, sharp edges and oil.
- Do not stack or store objects on top of or inside the Sauna.
- Do not use during an electrical storm, as there is a risk of shock.
- Do not attempt a repair without consulting the manufacturer first. Unauthorized repair attempts will void the warranty.
- Use of the included weather resistant cover is recommended during periods of extreme weather.
- Do not touch the full-spectrum heaters or place objects on or around the full-spectrum heaters.
- Your Sauna is not designed to withstand more than one foot of snow. Remove snow from the base and roof of the sauna as appropriate. Failing to do so may void your Warranty.
- Do not use the sauna immediately following strenuous exercise. Wait at least 15 minutes to allow the body to cool down completely.
- Do not use harsh cleaning agents on the interior of the sauna.

Hyperthermia Danger

Prolonged exposure to hot air will induce hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 98.6F (37C). While hyperthermia has many health benefits, it is important not to allow your body's core temperature to rise above 103F (39.5C).

Symptoms of excessive hyperthermia include dizziness, lethargy, drowsiness, and fainting. The effects of excessive hyperthermia may include failure to perceive heat, failure to recognize the need to exit, unawareness of impending hazard, fetal damage in pregnant women, physical inability to exit the sauna, and unconsciousness.

Maintenance

- Before using your Sauna for the first time, clean the inside of the sauna with a damp cloth. DO NOT USE CHEMICAL CLEANERS ON YOUR SAUNA.
- Use your favorite furniture polish to maintain the exterior of your Sauna.
- Place a towel on the bench to absorb any perspiration. Wash these often to maintain a clean and pleasant environment inside your sauna.
- Perspiration may darken the wood over time. This can be removed by a light sanding with fine grit sandpaper.
- Saunas that are in daily use should be washed down at least once a week to keep them clean and the air fresh.
- Inspect benches regularly for required maintenance.
- To clean and remove perspiration stains, use soap or detergent in warm water, best applied with a scrub brush.
- Badly soiled surfaces may require sanding. Sandpaper wrapped around a wooden block works well.

Limited Residential Warranty

THIS LIMITED RESIDENTIAL WARRANTY (THE “WARRANTY”) IS APPLICABLE ONLY TO SUN HOME LUMINAR™ OUTDOOR 2-PERSON FULL-SPECTRUM INFRARED SAUNAS AND SUN HOME LUMINAR™ OUTDOOR 5-PERSON FULL-SPECTRUM INFRARED SAUNAS (THE “PRODUCT”).

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS AND YOU MAY ALSO HAVE OTHER RIGHTS, WHICH VARY FROM STATE TO STATE.

THE WARRANTY CAN ALSO BE FOUND ONLINE AT WWW.SUNHOMESAUNAS.COM/WARRANTY AND IN THE DOCUMENTATION WE PROVIDE WITH THE PRODUCT.

WE LIMIT THE DURATION AND REMEDIES OF ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE TO THE DURATION OF THIS EXPRESS LIMITED WARRANTY.

SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

OUR RESPONSIBILITY FOR DEFECTIVE GOODS IS LIMITED TO REPLACEMENT OR REFUND AS DESCRIBED BELOW IN THIS WARRANTY STATEMENT.

WHO MAY USE THIS WARRANTY?

FISH & FISCHER, LLC doing business as SUN HOME SAUNAS located at 1804 Garnet Ave, #216, San Diego, CA 92109 (collectively referred to as “Sun Home,” “us,” “we,” or “our” as the context may require) extends this limited warranty only to the consumer who originally purchased the product (“You” or “Your” as the context may require).

It does not extend to any subsequent owner or other transferee of the product. This Warranty is limited to customers in the United States and Canada.

WHAT DOES THIS WARRANTY COVER?

With respect to the Product, we warrant during the Warranty Period, as defined below: (a) that the cabinetry will maintain its structural integrity and (b) that factory-installed components (i.e., heater controls, power supply, electrical wiring, and audio system) will be free from defects in material or workmanship. This Warranty covers parts, but not labor and/or service technicians.

WHAT DOES THIS WARRANTY NOT COVER?

This limited warranty does not cover any damage due to: (a) transportation; (b) storage; (c) improper use; (d) failure to follow the product instructions or to perform any preventive maintenance, including failure to maintain the Product on a flat, level, hardtop surface with adequate drainage and to keep the exterior free and clear from plants, trees, grasses, soil, and snow deposits; (e) modifications of any type for any reason (including modification to meet local codes); (f) unauthorized repair; (g) normal wear and tear; (h) cleaning, painting, staining or other use of abrasive or improper chemicals; (i) your or a third party's negligence; (j) animals, including without limitation, termites and other wood-destroying insects or rodents; (k) connections supplied by the installer of the equipment, an electrician or a third party; (l) improper voltage supply; or (m) external causes such as accidents, abuse, or other actions or events beyond our reasonable control, including, but not limited to, acts of God such as lightning, floods, earthquakes, etc. Surface cracks are not considered defects in material or workmanship, as they are normal characteristics of all woods. This includes minor cracks due to wood expansion and contraction.

This Warranty becomes void if the Product has been subject to commercial use. For the purposes of this Warranty, "commercial use" shall mean any use that involves a fee, rate, charge, or other consideration, any use directly or indirectly in connection with a business, going concern, or undertaking intended for profit or pecuniary gain.

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WHAT IS THE PERIOD OF COVERAGE?

This limited warranty starts on the date of your purchase and lasts for one year (the "Warranty Period"). The **Warranty Period** is not extended if we replace the product.

We may change the availability of this limited warranty at our discretion, but any changes will not be retroactive.

Your sales receipt showing the date of purchase of the product is your proof of purchase. Any evidence of alteration, erasing or forgery of proof of purchase documents will be cause to void this Warranty. Products on which the serial number has been defaced or removed are not eligible for warranty service.

WHAT ARE YOUR REMEDIES UNDER THIS WARRANTY?

With respect to any defective product during the Warranty Period, we will, in our sole discretion, either: (a) replace such product (or the defective part) free of charge or (b) refund the purchase price of such product. Freight charges to and from you are your responsibility and are not covered under this Warranty. This includes freight charges for parts shipped to enable the services of the Product.

HOW DO YOU OBTAIN WARRANTY SERVICE?

To obtain warranty service, you must call 1-844-728-6200 or email our Customer Service Department at info@sunhomesaunas.com during the Warranty Period.

LIMITATION OF LIABILITY

THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES AND OUR ENTIRE LIABILITY FOR ANY BREACH OF THIS LIMITED WARRANTY. OUR LIABILITY SHALL UNDER NO CIRCUMSTANCES EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE PRODUCT, NOR SHALL WE UNDER ANY CIRCUMSTANCES BE LIABLE FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT.

SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

WHAT CAN YOU DO IN CASE OF A DISPUTE WITH US?

The following informal dispute resolution procedure is available to you if you believe that we have not performed our obligations under this limited warranty:

DISPUTE RESOLUTION AND BINDING ARBITRATION.

(a) YOU AND SUN HOME ARE AGREEING TO GIVE UP ANY RIGHTS TO LITIGATE CLAIMS IN A COURT OR BEFORE A JURY, OR TO PARTICIPATE IN A CLASS ACTION OR REPRESENTATIVE ACTION WITH RESPECT TO A CLAIM. OTHER RIGHTS THAT YOU WOULD HAVE IF YOU WENT TO COURT MAY ALSO BE UNAVAILABLE OR MAY BE LIMITED IN ARBITRATION.

ANY CLAIM, DISPUTE OR CONTROVERSY (WHETHER IN CONTRACT, TORT OR OTHERWISE, WHETHER PRE-EXISTING, PRESENT OR FUTURE, AND INCLUDING STATUTORY, CONSUMER PROTECTION, COMMON LAW, INTENTIONAL TORT, INJUNCTIVE AND EQUITABLE CLAIMS) BETWEEN YOU AND US ARISING FROM OR RELATING IN ANY WAY TO YOUR PURCHASE OF PRODUCTS THROUGH THE SITE, WILL BE RESOLVED EXCLUSIVELY AND FINALLY BY BINDING ARBITRATION.

(b) The arbitration will be administered by the American Arbitration Association ("AAA") in accordance with the Consumer Arbitration Rules (the "AAA Rules") then in effect, except as modified by this . (The AAA Rules are available at adr.org or by calling the AAA at 1-800-778-7879.) The Federal Arbitration Act will govern the interpretation and enforcement of this section.

The arbitrator will have exclusive authority to resolve any dispute relating to arbitrability and/or enforceability of this arbitration provision, including any unconscionability challenge or any other challenge that the arbitration provision or the Agreement is void, voidable or otherwise invalid. The arbitrator will be empowered to grant whatever relief would be available in court under law or in equity. Any award of the arbitrator(s) will be final and binding on each of the parties and may be entered as a judgment in any court of competent jurisdiction.

If you elect to file the arbitration, and this is a consumer-purpose transaction, you will pay the filing fee to the extent required by AAA's Consumer Arbitration Rules but not to exceed the cost of filing a lawsuit. Any amount above what it would cost you to file a lawsuit, we will pay. All other arbitration fees and expenses shall be allocated to us according to AAA rules. Except for the arbitration fees and expenses, each party shall pay its own costs and fees incurred (including attorneys' fees), unless the arbitrator allocates them differently in accordance with applicable law. This paragraph applies only if this is a consumer-purpose transaction.

The arbitration will be administered by the American Arbitration

(c) You may elect to pursue your claim in small-claims court rather than arbitration if you provide us with written notice of your intention to do so within 30 days of your purchase. The arbitration or small-claims court proceeding will be limited solely to your individual dispute or controversy.

(d) You agree to an arbitration on an individual basis. In any dispute,

NEITHER YOU NOR SUN HOME WILL BE ENTITLED TO JOIN OR CONSOLIDATE CLAIMS BY OR AGAINST OTHER CUSTOMERS IN COURT OR IN ARBITRATION OR OTHERWISE PARTICIPATE IN ANY CLAIM AS A CLASS REPRESENTATIVE, CLASS MEMBER OR IN A PRIVATE ATTORNEY GENERAL CAPACITY.

The arbitral tribunal may not consolidate more than one person's claims, and may not otherwise preside over any form of a representative or class proceeding. The arbitral tribunal has no power to consider the enforceability of this class arbitration waiver and any challenge to the class arbitration waiver may only be raised in a court of competent jurisdiction.

If any provision of this arbitration agreement is found unenforceable, the unenforceable provision will be severed and the remaining arbitration terms will be enforced.