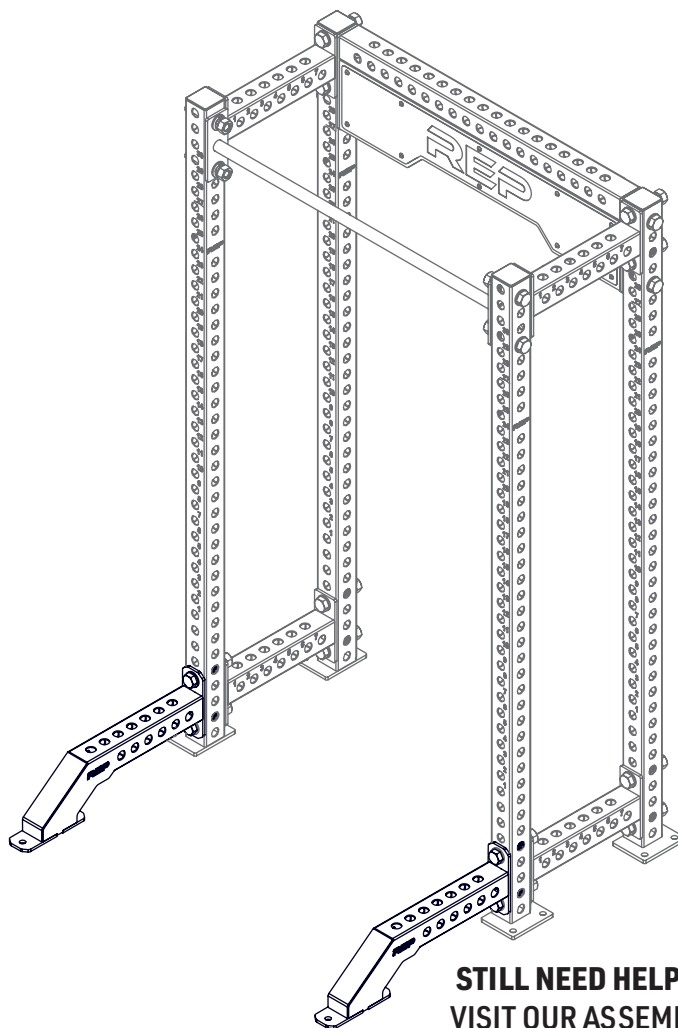




ASSEMBLY INSTRUCTIONS

FRONT FOOT EXTENSIONS PAIR 2.0

PRA-5153



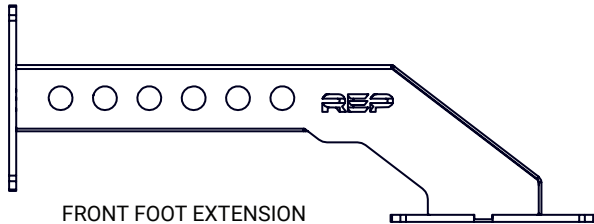
STILL NEED HELP WITH ASSEMBLY?
VISIT OUR ASSEMBLY LIBRARY HERE:
HELP.REPFITNESS.COM

SAFETY

- **ASSEMBLY BY TWO PEOPLE IS STRONGLY ENCOURAGED FOR SAFETY.**
- **A LADDER OR STEP-STOOL IS RECOMMENDED FOR EASE OF INSTALL IF ADJUSTING COMPONENTS ON TOP OF RACK.**
- **THIS PRODUCT MUST BE ASSEMBLED ON A FLAT, LEVEL SURFACE TO FUNCTION PROPERLY.**
- **KEEP HANDS, CLOTHING, HAIR, AND OTHER BODY PARTS AWAY FROM HARDWARE, CABLES, AND PULLEYS DURING INSTALL AND OPERATION.**
- **FRAYED OR WORN CABLES ARE DANGEROUS AND CAN RESULT IN INJURY. MAKE SURE ANY CABLES ARE ROUTED PROPERLY AND IN GOOD CONDITION BEFORE AFTER INSTALLING THIS PRODUCT. REPLACE ANY FRAYED OR WORN CABLES BEFORE FURTHER USE.**
- **REP ALWAYS RECOMMENDS RACK UPRIGHTS AND FRONT FOOT EXTENSIONS BE SECURED TO THE FLOOR WITH ANCHOR BOLTS. DO NOT PERFORM DYNAMIC MOVES ON THE PULL-UP BAR WITHOUT PROPER FLOOR ANCHORING INSTALLED.**

IF YOU NEED TO REPLACE ANY PARTS OR HAVE QUESTIONS PLEASE CONTACT OUR CUSTOMER SUPPORT TEAM AT INFO@REPFITNESS.COM OR 720-420-1731.

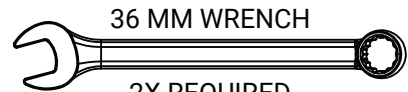
HARDWARE AND TOOLS



FRONT FOOT EXTENSION
2.0, PRA-5153

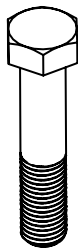
15-003767

X2



36 MM WRENCH

2X REQUIRED
NOT INCLUDED



M24X3.00, L130
HEX DRIVE

10-0025

X4



NUT, STANDARD HEX,
M24X3.00

10-00315

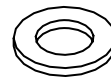
X4



WASHER, LOCK, SPLIT,
M24, 25.5ID, 35.9OD

10-00310

X4



WASHER, FLAT, M24
25.0ID, 44.0OD

10-00315

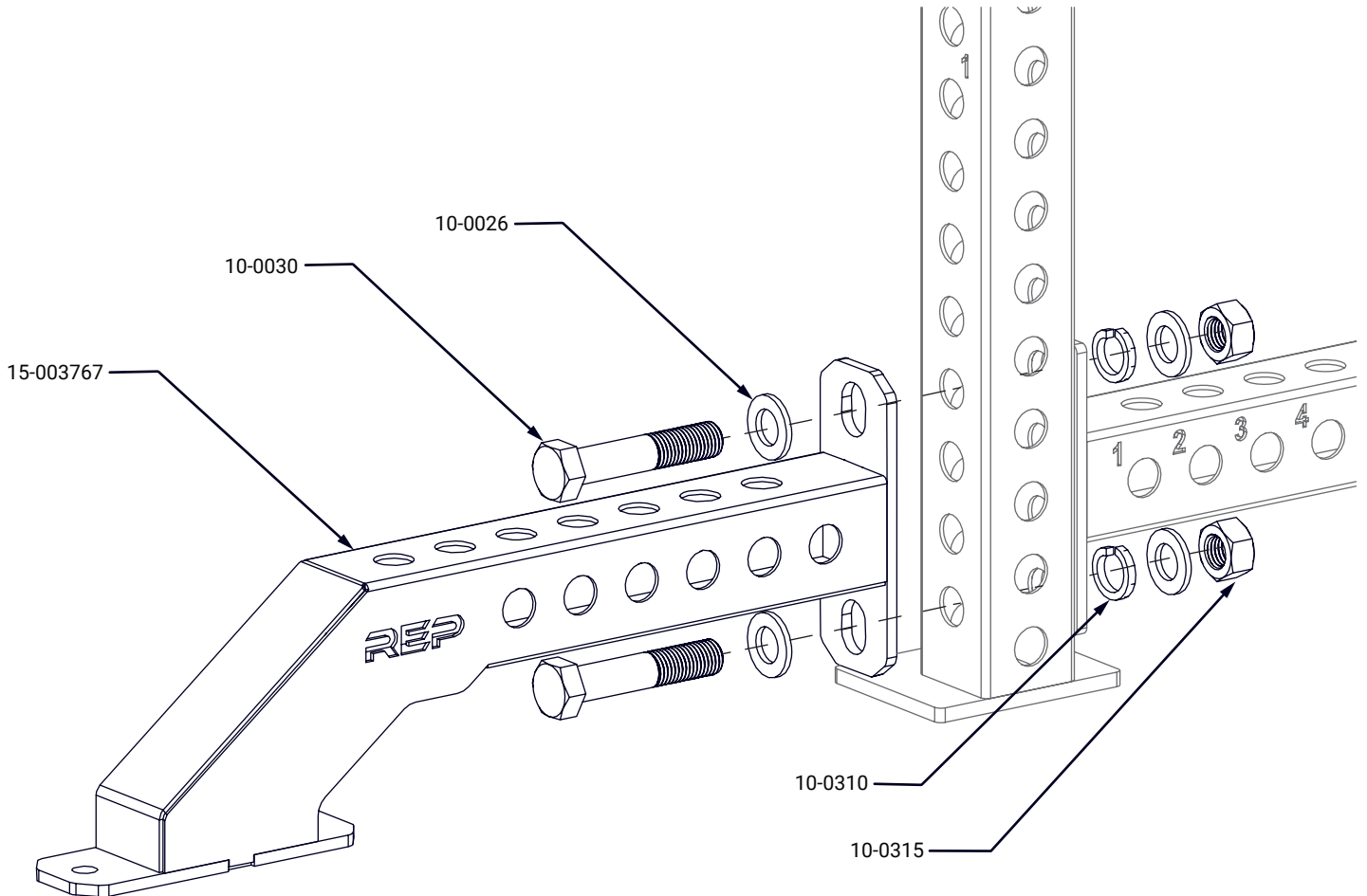
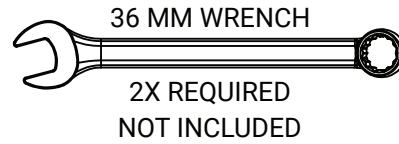
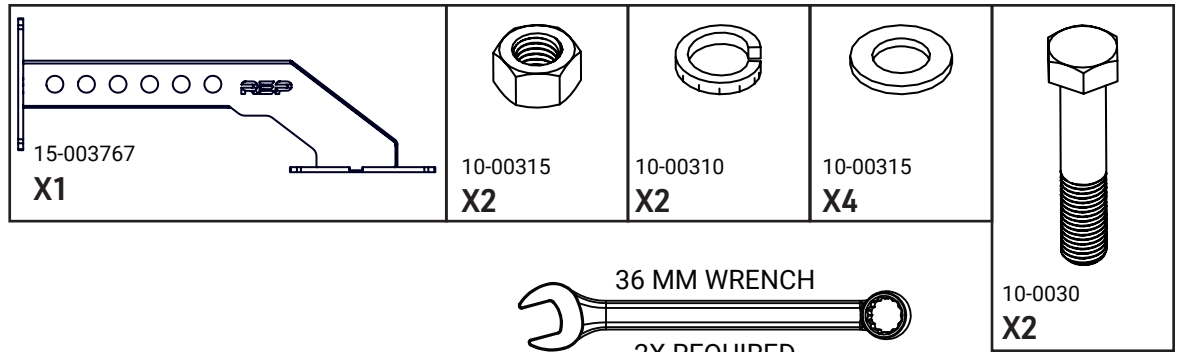
X8



IF YOU ARE MISSING ANY PARTS, OR OTHERWISE
HAVE ANY WARRANTY ISSUES, PLEASE FILE
A WARRANTY CLAIM ON OUR WEBSITE:

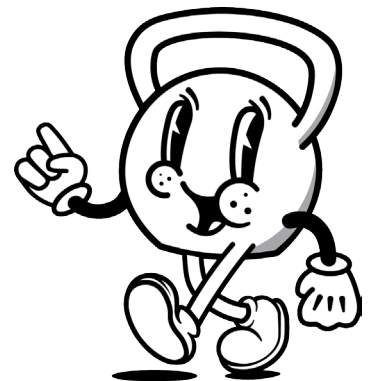
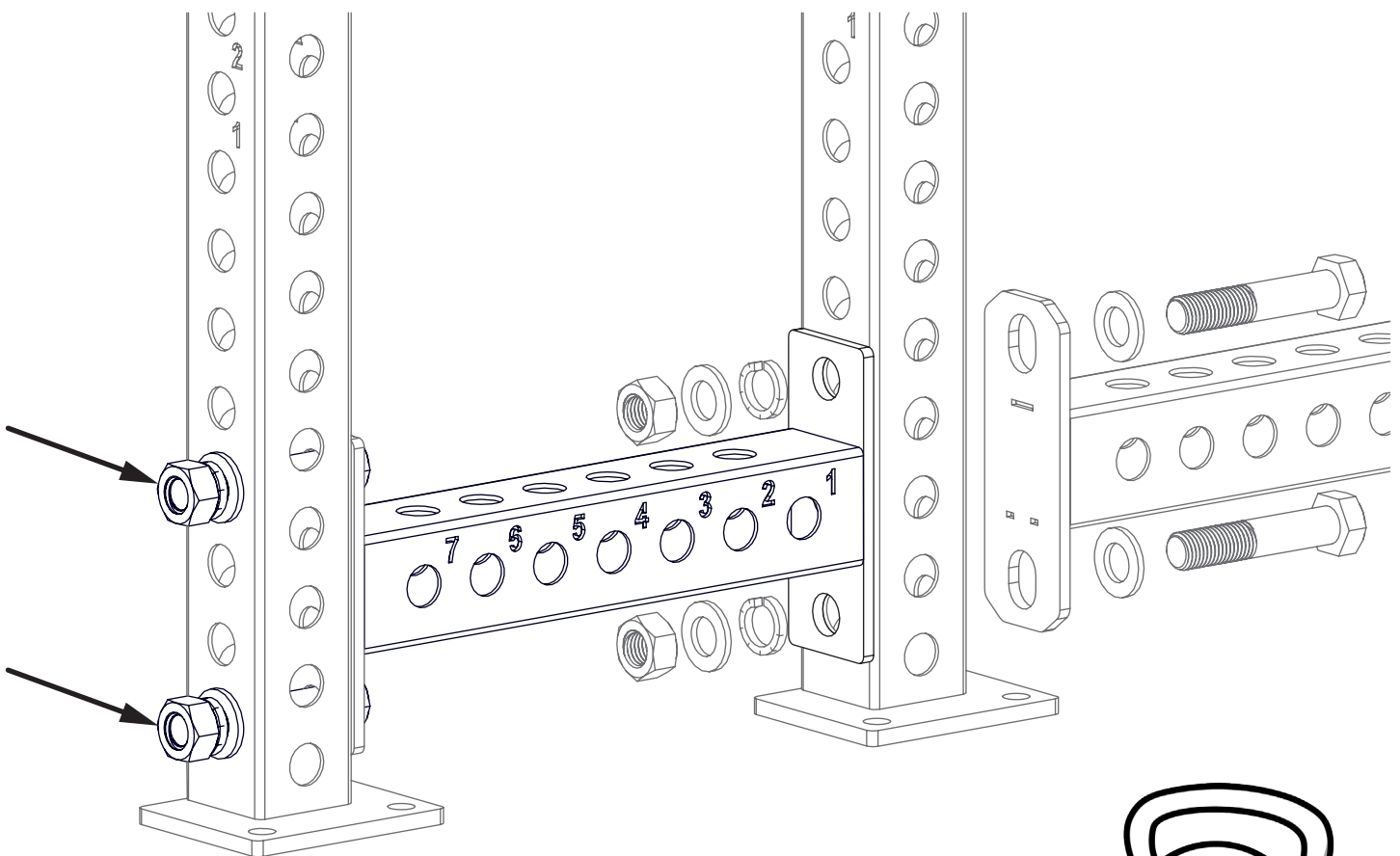


1



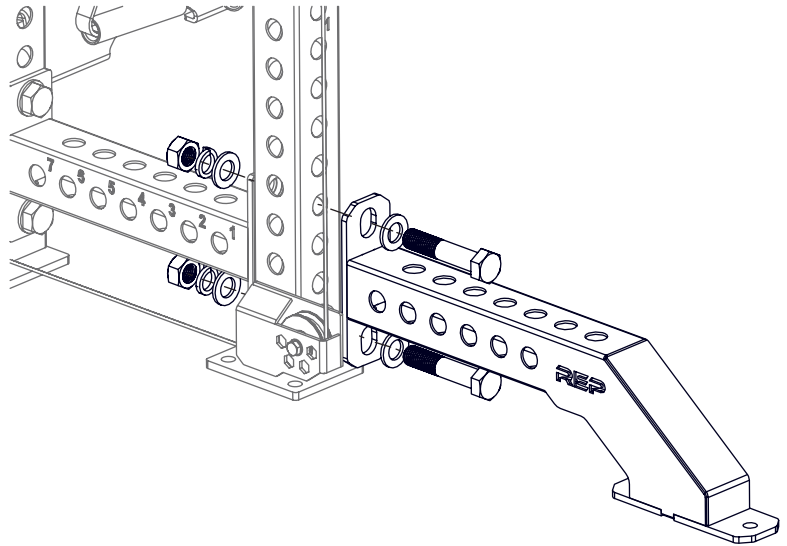
**SEE INSTALL TIPS ON THE FOLLOWING
PAGES FOR RACK VARIATIONS**

TIP: LOOSENING THE REAR BOLTS OF THE LOWER CROSS MEMBER PRIOR TO ASSEMBLY MAY HELP ALIGN FRONT FOOT EXTENSIONS TO MAKE EVEN CONTACT WITH THE FLOOR.

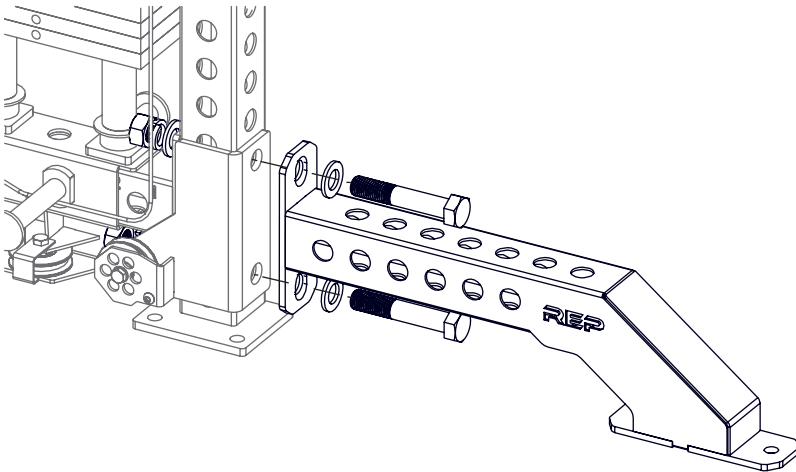


**TIP: LOOSENING PULLEY BRACKETS OF RACK
ATTACHED CABLE SYSTEMS DURING INSTALL MAY
HELP ACHIEVE EVEN CONTACT WITH THE FLOOR.**

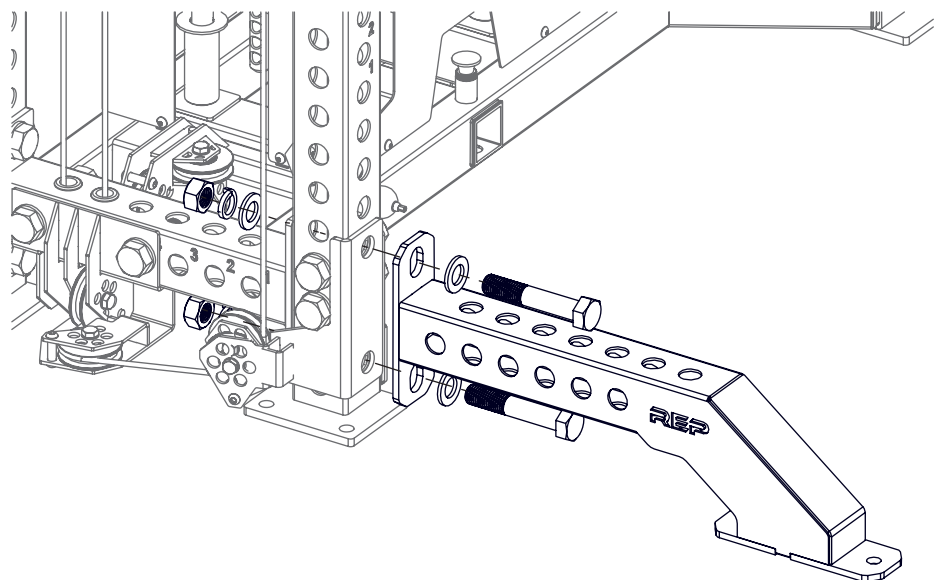
**ARES™ 2.0
CABLE ATTACHMENT**



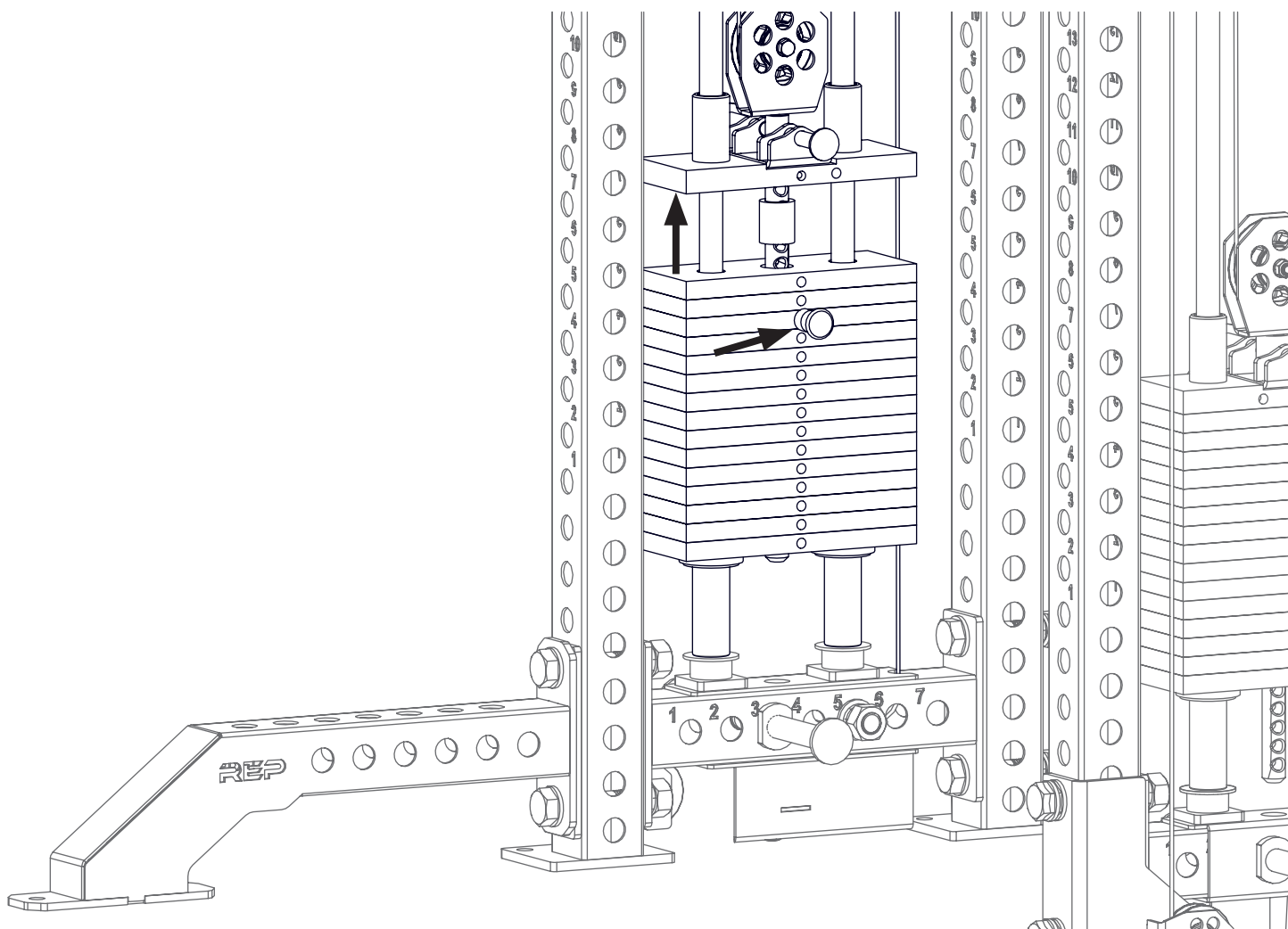
**ATHENA™
CABLE ATTACHMENT**



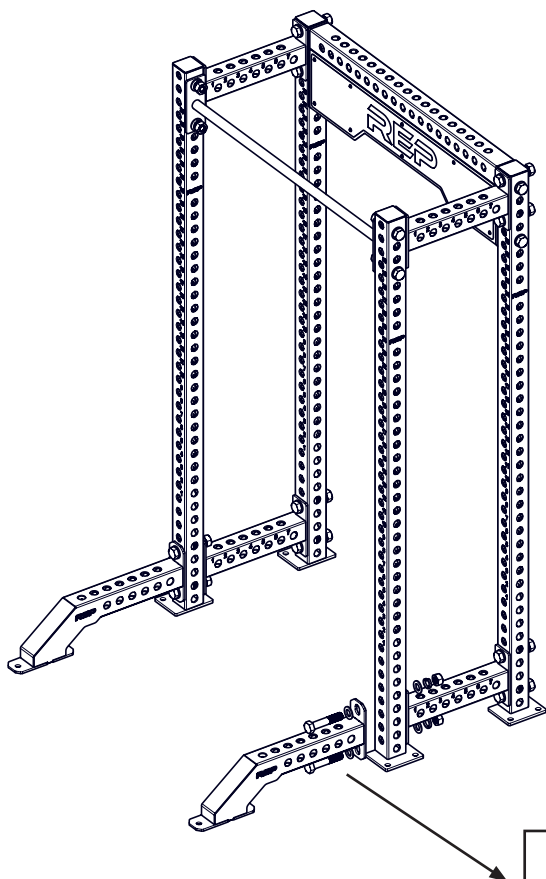
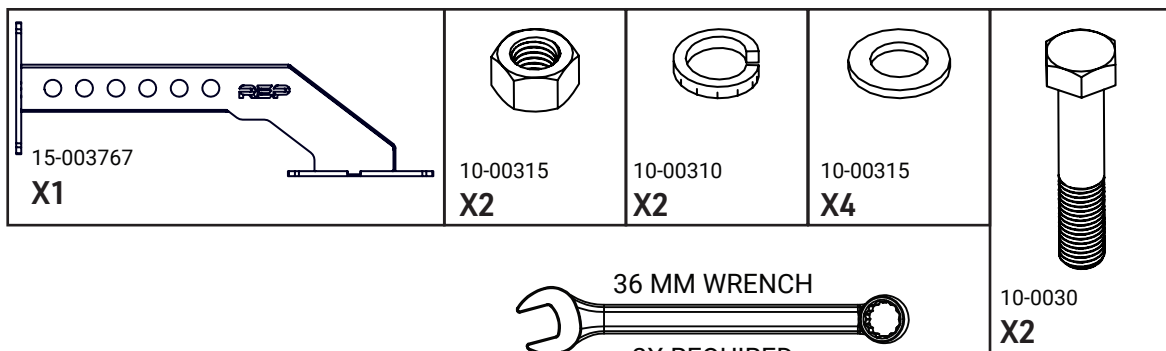
**ARES™
CABLE ATTACHMENT**



TIP: RELIEVE TENSION IN THE CABLE SYSTEM BY SIMULTANEOUSLY LIFTING THE HEADPLATE AND INSERTING THE PIN IN A LOWER WEIGHT PLATE AS SHOWN BELOW.



2



**REPEAT STEP 1 AND ANY
APPLICABLE TIPS TO THE RIGHT
FRONT FOOT EXTENSION TO
COMPLETE ASSEMBLY.**

