

WIRING INSTRUCTIONS

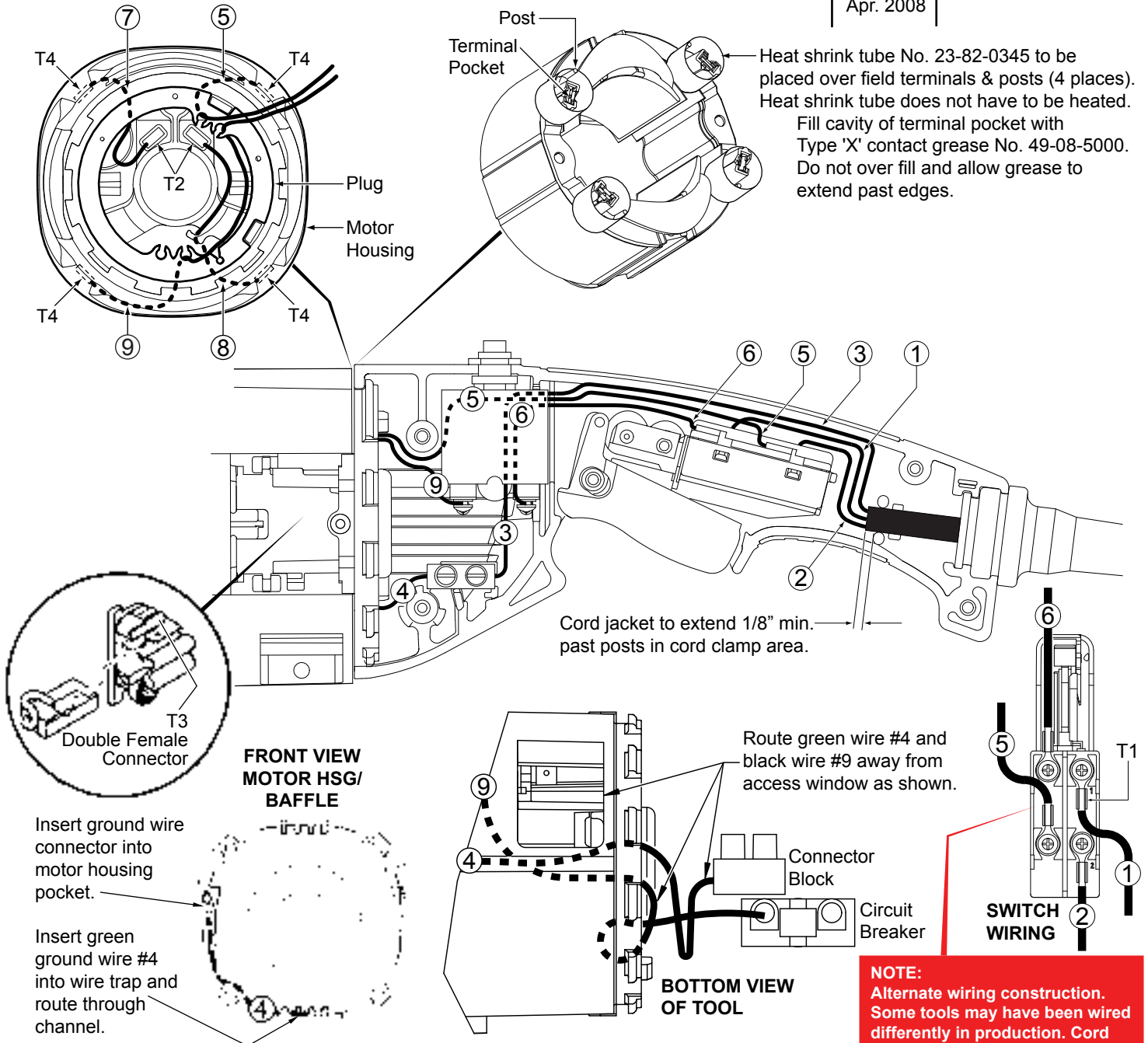
TITLE

ABRASIVE CUT-OFF MACHINE

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE
Apr. 2008

**BULLETIN
58-01-1373**



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Black	Cord	-----	Component of cord assembly. Strip 5/16" for T1.
2	White	Cord	-----	Component of cord assembly. Strip 5/16" for T1.
3	Green	Cord	-----	Component of cord assembly.
4	Green	23-94-5650	13-1/8"	Leadwire assembly.
5	White	14	11-1/4"	23-94-9314. Strip 3/16" for T1 / Strip 5/32" for T4.
6	Black	14	6"	23-94-5096. Strip 3/16" for T1 / Strip 3/16" for T1.
7	Red	16	5-1/4"	23-94-9300. Strip 7/32" for T2 / Strip 5/32" for T4.
8	White	16	5"	23-94-9305. Strip 7/32" for T2 / Strip 5/32" for T4.
9	Black	14	9-5/16"	23-94-5091. Strip 3/16" for T1 / Strip 5/32" for T4.

BULK LEAD WIRE - BULLETIN NO. 58-01-0003

T1 TO SWITCH
T2 TO MOTOR HOUSING
T3 TO BRUSH HOLDER
T4 TO FIELD

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	23-74-0850	4
T2	23-74-0610	2
T3	23-74-2115	2
T4	23-74-0585	4