

WIRING INSTRUCTIONS

TITLE

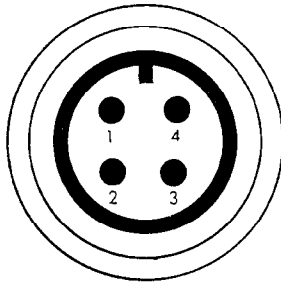
LARGE DRILL POWER UNIT

MILWAUKEE ELECTRIC TOOL CORP.

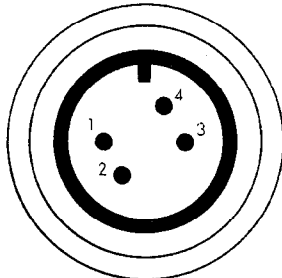
13135 WEST LISBON RD BROOKFIELD WIS

DATE
Feb. '86

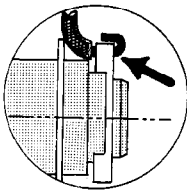
BULLETIN
58-01-0375



120V
CORD PLUG FACE

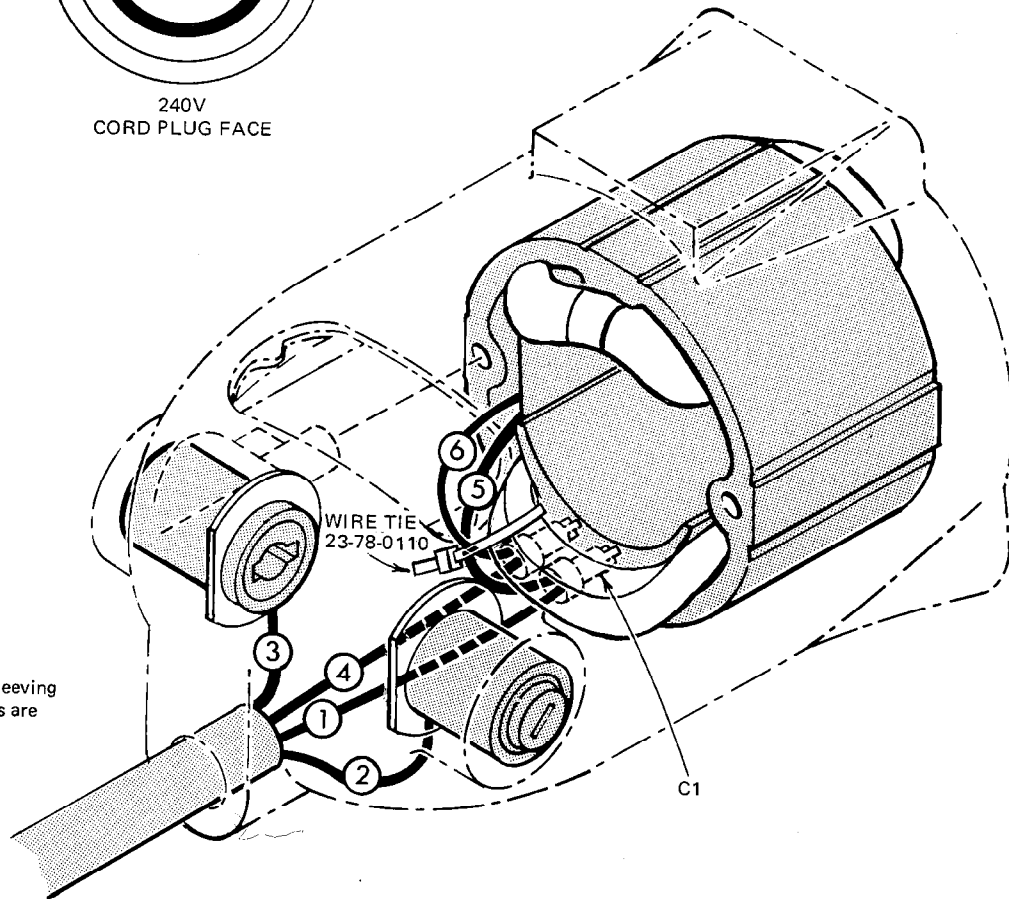


240V
CORD PLUG FACE



WIRE FORMING
AND SOLDER DETAIL
FOR BRUSH HOLDER
CLIP

NOTE:
Add 23-48-7382 insulation sleeving
to wire Nos. 5 & 6 after wires are
cut to length & stripped



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation.
1	WHITE	CORD	2"	STRIP 1/2" FOR C1
2	RED	CORD	3-3/4"	STRIP 3/8" & SOLDER
3	BLUE	CORD	3-3/4"	STRIP 3/8" & SOLDER
4	BLACK	CORD	2"	STRIP 1/2" FOR C1
5	BLACK	FIELD	3-3/4"	STRIP 1/2" FOR C1
6	YELLOW	FIELD	3-3/4"	STRIP 1/2" FOR C1

NOTE:

All leads must be held to $\pm 1/8"$.
All field leads to be measured from
and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
C1	22-56-0160	2

CONNECTOR DESCRIPTION

Code	Part No.	Qty.