

WIRING INSTRUCTIONS

TITLE

D-HANDLE TOOLS

BULLETIN

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

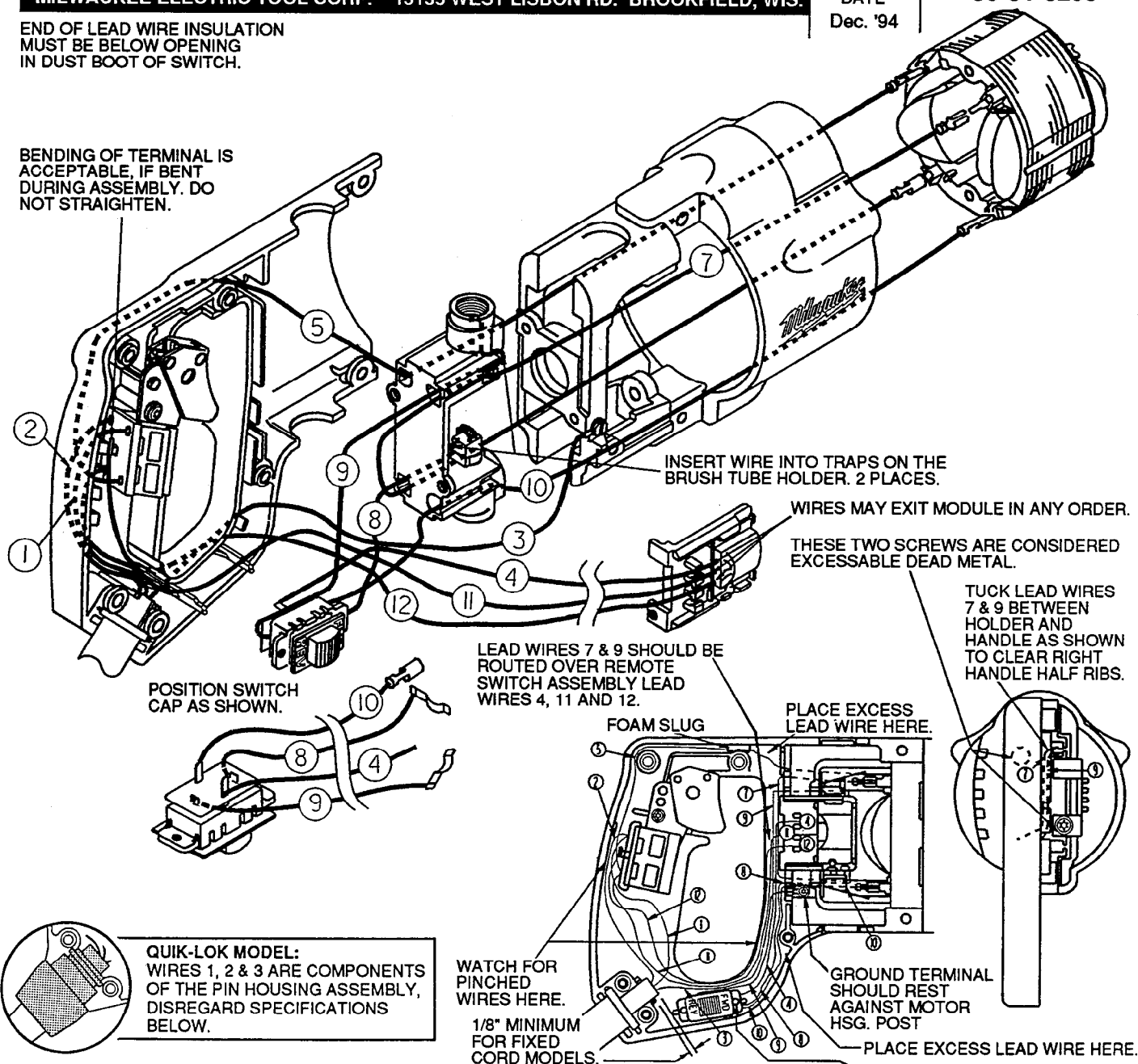
DATE

58-01-0298

Dec. '94

END OF LEAD WIRE INSULATION
MUST BE BELOW OPENING
IN DUST BOOT OF SWITCH.

BENDING OF TERMINAL IS
ACCEPTABLE, IF BENT
DURING ASSEMBLY. DO
NOT STRAIGHTEN.



QUIK-LOK MODEL:
WIRES 1, 2 & 3 ARE COMPONENTS
OF THE PIN HOUSING ASSEMBLY,
DISREGARD SPECIFICATIONS
BELOW.

WATCH FOR
PINCHED
WIRES HERE.

1/8" MINIMUM
FOR FIXED
CORD MODELS.

PLACE EXCESS LEAD WIRE HERE.

SWITCH MUST BE
SEATED ON POSTS.

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	White	Cord	18	3-3/4"	Strip 3/8" and tin.
2	Black	Cord	18	3-3/4"	Strip 3/8" and tin.
3	Green	Cord	18	5-1/2"	Strip 3/16" for T1.
4	Black	Remote Assy.	18	5-7/8"	Strip 3/16" and tin.
5	White	23-94-6115	18	8"	Strip 3/16" for T3 / Strip 3/8" tin.
7	Yellow	23-94-6110	18	5-5/16"	Strip both ends 3/16" for T3.
8	Black	Remote Assy.	18	5-1/4"	Strip 1/4" for T2.
9	Black	Remote Assy.	18	7-1/4"	Strip 1/4" for T2.
10	Red	Remote Assy.	18	5-1/4"	Strip 3/16" for T3.
11	Black	Remote Assy.	18	9-7/16"	Strip 5/16" and tin.
12	Black	Remote Assy.	18	10-3/32"	Strip 3/16" for T4.

BULK LEAD WIRE - BULLETIN 58-01-0003

NOTE:

All leads must be held to $\pm 1/8"$.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	23-74-0896	1
T2	23-74-0410	2
T3	23-74-1060	4
T4	23-74-0900	1