

WIRING INSTRUCTIONS

TITLE

DOUBLE REDUCTION "D" HANDLE DRILLS

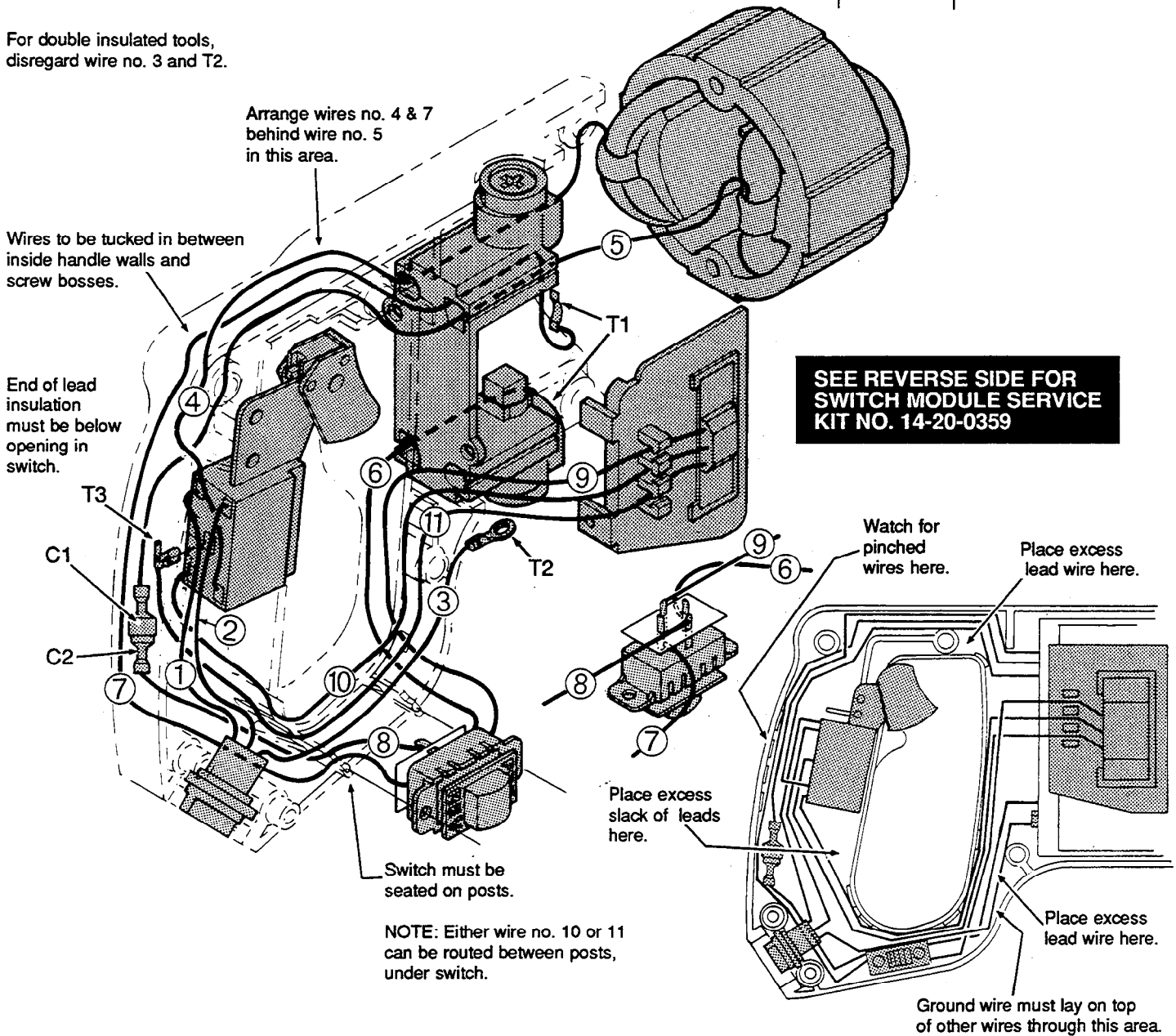
MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE
Sept. '95

BULLETIN

58-01-0283

For double insulated tools,
disregard wire no. 3 and T2.



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	WHITE	18 Ga.*	-----	COMPONENT OF PIN HOUSING ASSEMBLY.*
2	WHITE	18 Ga.*	-----	COMPONENT OF PIN HOUSING ASSEMBLY.*
3	GREEN	18 Ga.*	-----	COMP. OF PIN HSG. ASSY.* STRIP 3/16" FOR T2.
4	RED	FIELD	8-1/2"	STRIP 3/8" AND TIN.
5	BROWN	FIELD	9-3/8"	STRIP 3/16" FOR C1.
6	BLACK	18 Ga.	5-1/4"	STRIP 1/4" FOR T1.
7	BLACK	18 Ga.	10-3/4"	STRIP 1/4" FOR T1.
8	BLACK	18 Ga.	2"	STRIP 3/16" FOR C2.
9	BLACK	18 Ga.	5-7/8"	STRIP 3/16" AND SOLDER TO FWD / REV SWITCH.
10	BLACK	18 Ga.	9-1/2"	STRIP 5/16" AND TIN.
11	BLACK	18 Ga.	10-1/8"	STRIP 3/16" FOR T3.

NOTE:

All leads must be held to $\pm 1/8"$.
All field leads to be measured from
and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	22-44-0090	2
T2	23-74-0896	1
T3	23-74-0900	1

CONNECTOR DESCRIPTION

C1	23-74-0440	1
C2	23-74-0430	1

WIRING INSTRUCTIONS

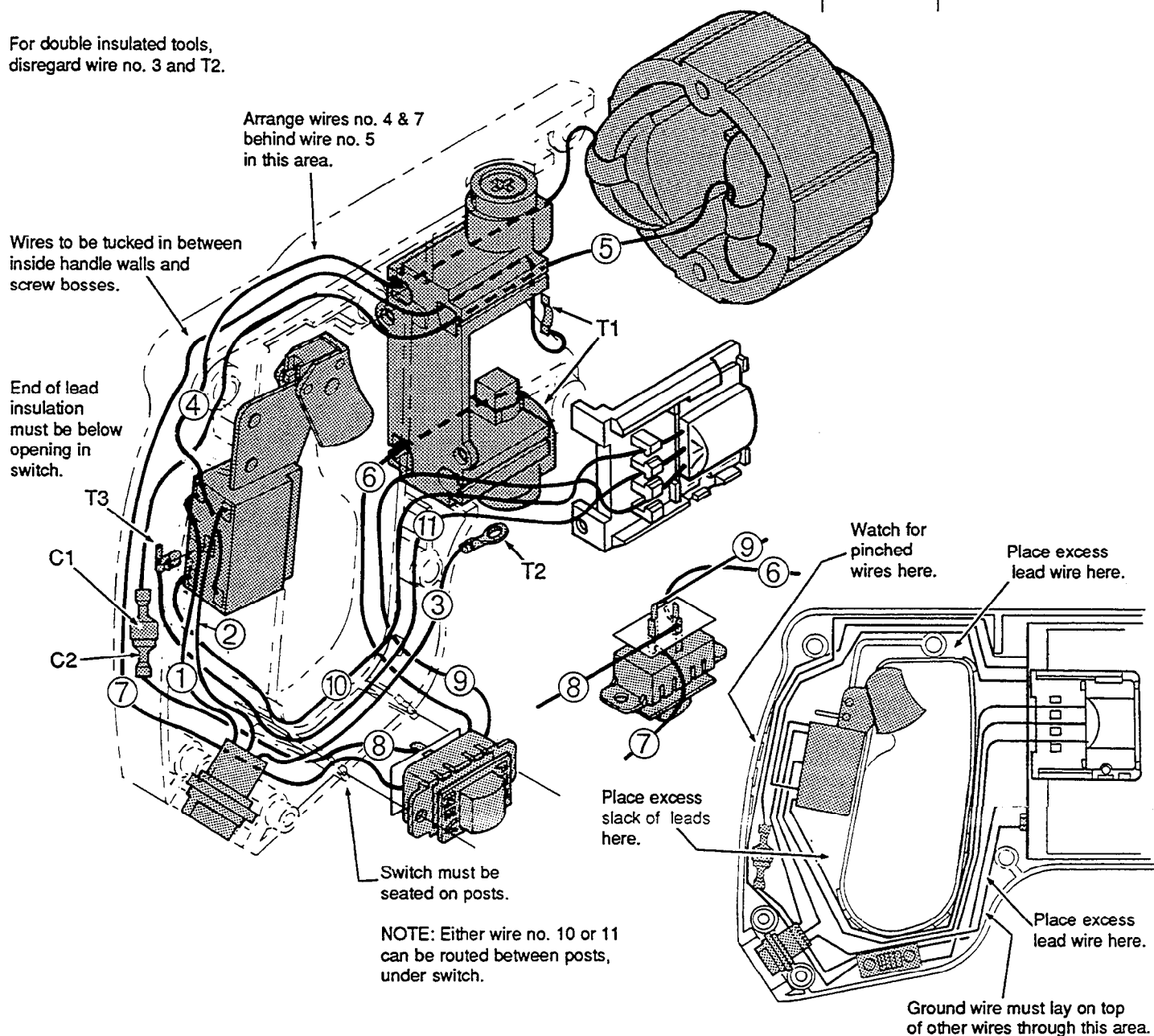
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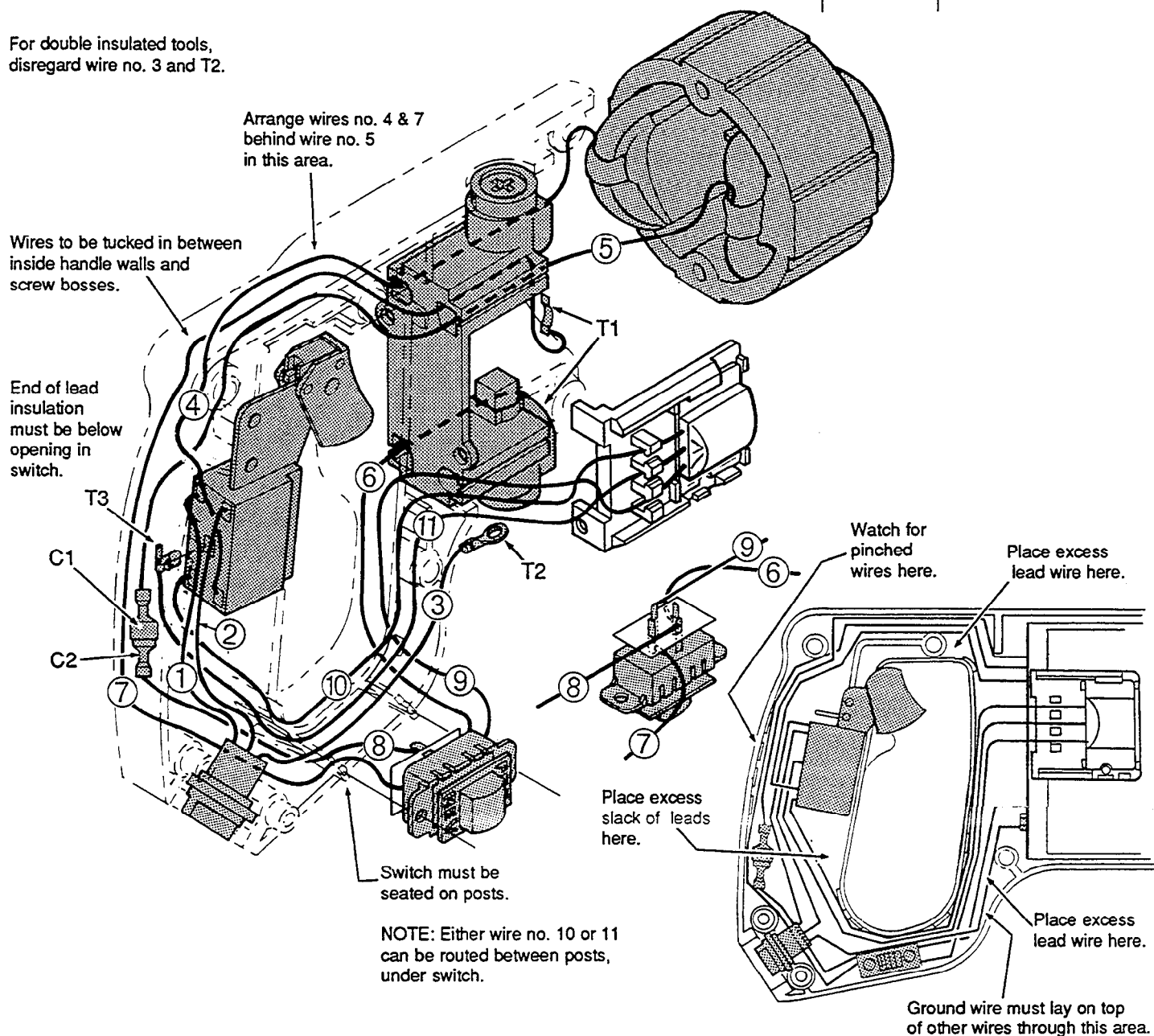
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