

WIRING INSTRUCTIONS

TITLE

CLOSE QUARTER DRILL

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE
Aug. 2012

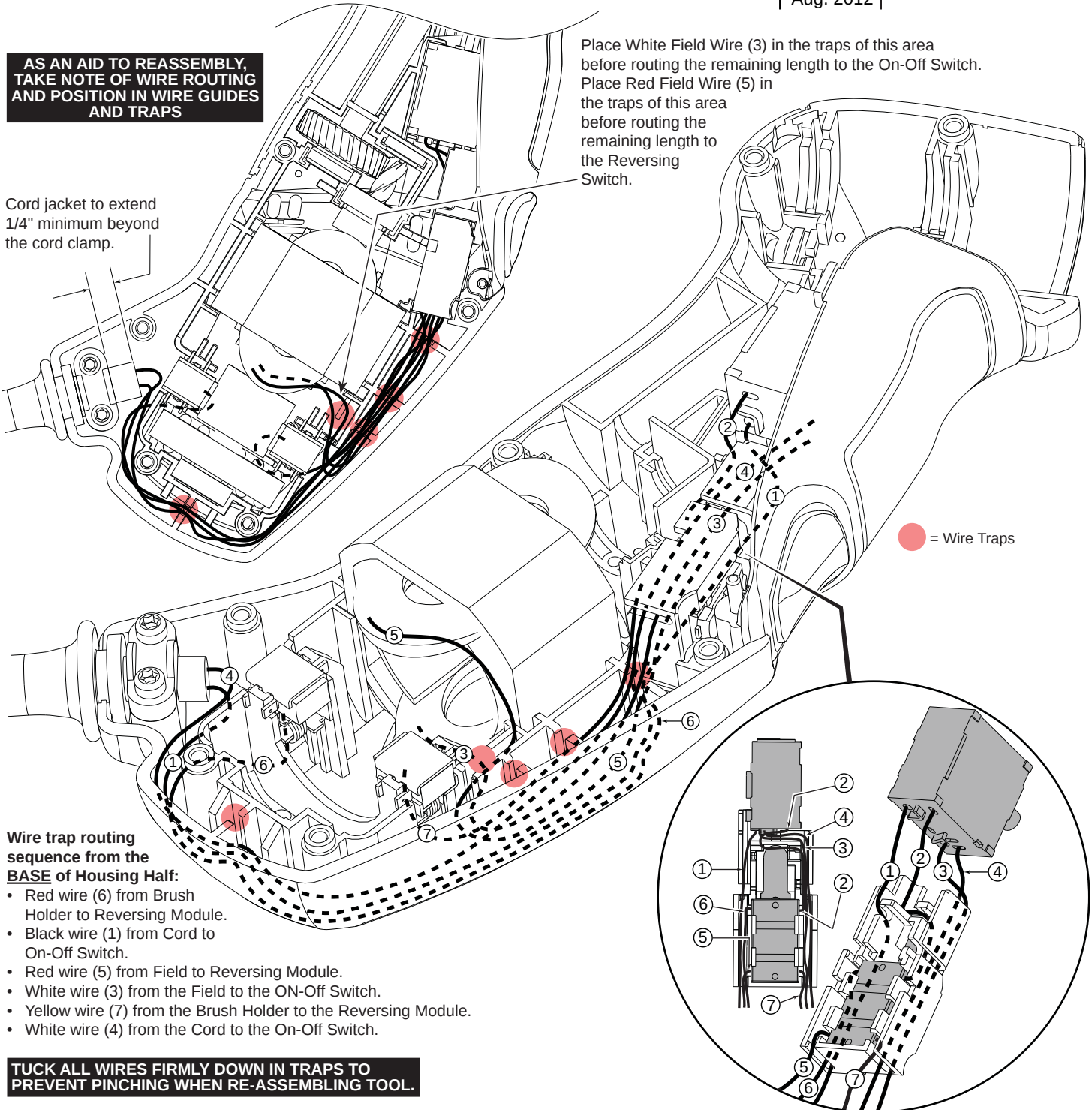
BULLETIN

58-01-2372

AS AN AID TO REASSEMBLY,
TAKE NOTE OF WIRE ROUTING
AND POSITION IN WIRE GUIDES
AND TRAPS

Place White Field Wire (3) in the traps of this area before routing the remaining length to the On-Off Switch.
Place Red Field Wire (5) in the traps of this area before routing the remaining length to the Reversing Switch.

Cord jacket to extend
1/4" minimum beyond
the cord clamp.



Wire trap routing sequence from the BASE of Housing Half:

- Red wire (6) from Brush Holder to Reversing Module.
- Black wire (1) from Cord to On-Off Switch.
- Red wire (5) from Field to Reversing Module.
- White wire (3) from the Field to the On-Off Switch.
- Yellow wire (7) from the Brush Holder to the Reversing Module.
- White wire (4) from the Cord to the On-Off Switch.

TUCK ALL WIRES FIRMLY DOWN IN TRAPS TO
PREVENT PINCHING WHEN RE-ASSEMBLING TOOL.

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Black	Cord	-----	Route from Cord to On-Off Switch.
2	Black	Jumper	-----	Route between On-Off switch and Reversing Module.
3	White	Field	-----	Route from Field to On-Off Switch.
4	White	Cord	-----	Route from Cord to On-Off Switch.
5	Red	Field	-----	Route from Field to Reversing Module.
6	Red	Brush Holder	-----	Route from Back Brush Holder (cord side) to Reversing Module.
7	Yellow	Brush Holder	-----	Route from Front Brush Holder (switch side) to Reversing Module.

BULK LEAD WIRE - BULLETIN NO. 58-01-0003

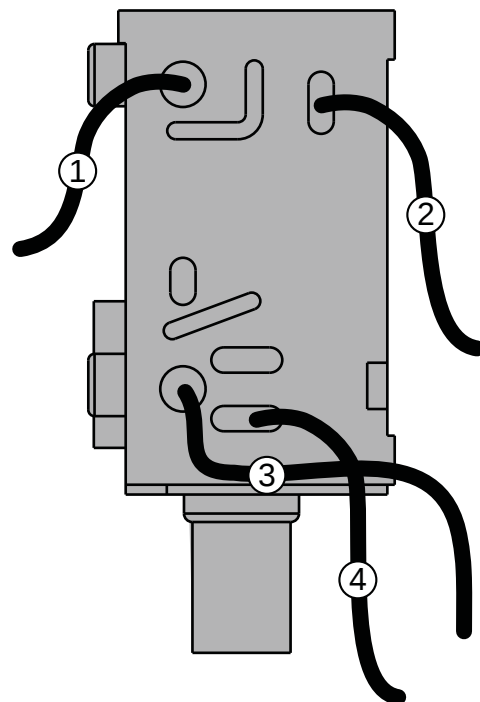
NOTE:

All leads must be held to $\pm 1/8"$.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.

SWITCH STYLE ONE (Bottom View)



SWITCH STYLE TWO (Bottom View)

