

# WIRING INSTRUCTIONS

**TITLE**

**SIDE HANDLE TOOL**

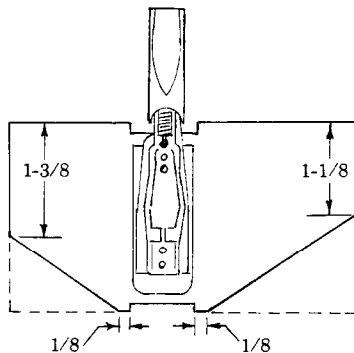
MILWAUKEE ELECTRIC TOOL CORP.

13135 WEST LISBON RD BROOKFIELD WIS

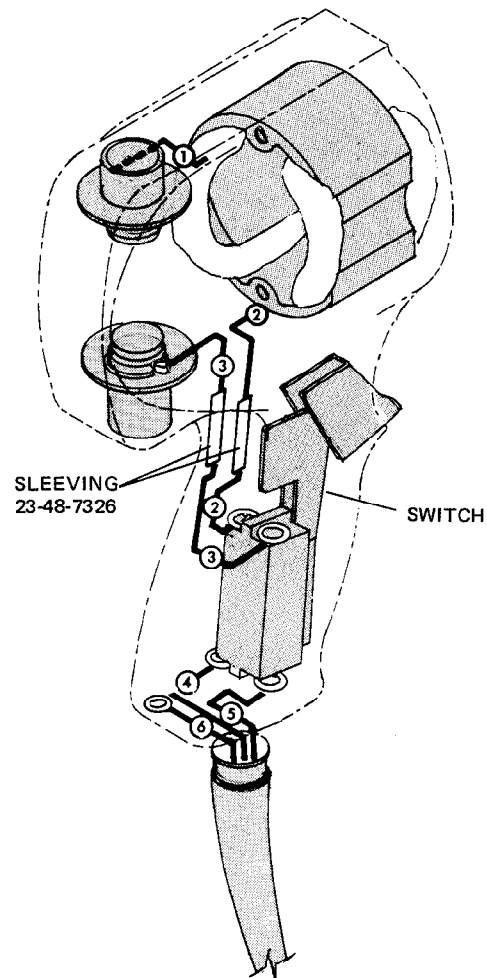
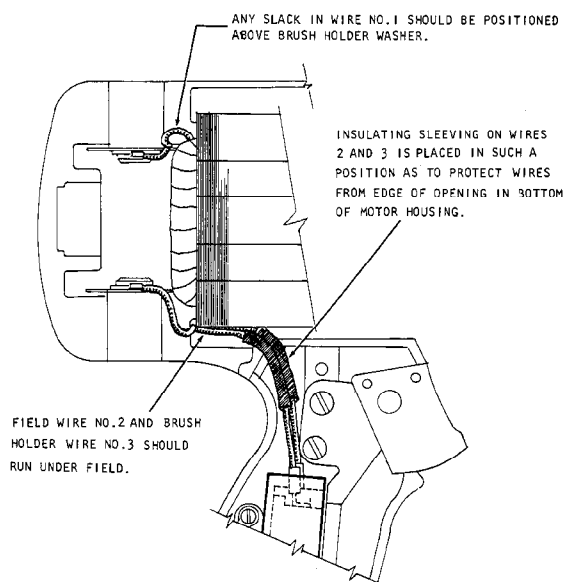
DATE  
June '82

**BULLETIN**

**58-01-0020**



TRIM BOTTOM OF INSULATING  
PAPER TO CLEAR CORD LEADS



## WIRING SPECIFICATIONS

| Wire No. | Wire Color | Origin or Gauge | Length | Terminals, Connectors and 1 or 2 End Wire Preparation. |
|----------|------------|-----------------|--------|--------------------------------------------------------|
| 1        | Blue       | Field           | 1-3/8  | Strip 1/4" & Solder                                    |
| 2        | White      | Field           | 4-1/2  | Strip 5/16" & Use T1                                   |
| 3        | Blue       | 20              | 4      | Strip 1/4" & Solder/Strip 5/16" & Use T1               |
| 4        | Black      | Cord            | 2-1/4  | Strip 5/16" & Use T1                                   |
| 5        | White      | Cord            | 2-1/4  | Strip 5/16" & Use T1                                   |
| 6        | Green      | Cord            | 2-1/4  | Strip 3/16" & Use T2                                   |
|          |            |                 |        |                                                        |
|          |            |                 |        |                                                        |
|          |            |                 |        |                                                        |
|          |            |                 |        |                                                        |
|          |            |                 |        |                                                        |
|          |            |                 |        |                                                        |
|          |            |                 |        |                                                        |
|          |            |                 |        |                                                        |

### NOTE:

All leads must be held to  $\pm 1/8"$ .  
All field leads to be measured from  
and perpendicular to laminations.  
All lead lengths are before stripping.

### TERMINAL DESCRIPTION

| Code | Part No.   | Qty. |
|------|------------|------|
| T1   | 23-74-0330 | 4    |
| T2   | 23-74-0170 | 1    |

### CONNECTOR DESCRIPTION

| Code | Part No. | Qty. |
|------|----------|------|
|      |          |      |
|      |          |      |
|      |          |      |