

WIRING INSTRUCTIONS

TITLE 12 VOLT PISTOL HANDLE TOOLS

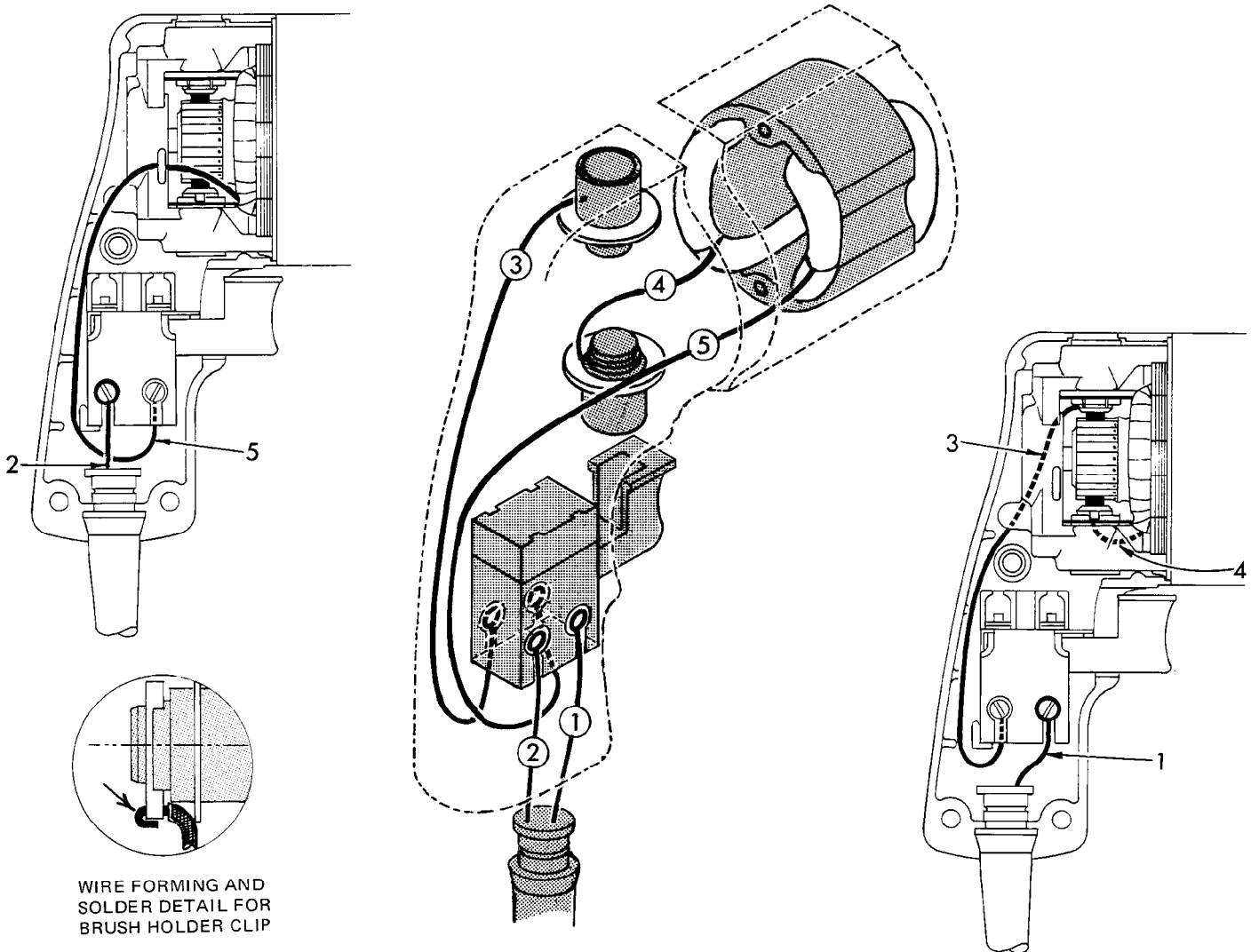
MILWAUKEE ELECTRIC TOOL CORP.

13135 WEST LISBON RD. BROOKFIELD, WIS

DATE
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BULLETIN

58-01-0135



WIRE FORMING AND
SOLDER DETAIL FOR
BRUSH HOLDER CLIP

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation.
1	White	Cord	1"	Strip 3/16" for T1
2	Black	Cord	1"	Strip 3/16" for T1
3	Black	Brush	7"	Strip 3/16" for T1/Strip 1/4" solder
4	White	Field	1-3/8"	Strip 1/4" & solder
5	White	Field	6-3/4"	Strip 3/16" for T1

NOTE:

All leads must be held to $\pm 1/8"$.
All field leads to be measured from
and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	23-74-0390	4

CONNECTOR DESCRIPTION

Code	Part No.	Qty.