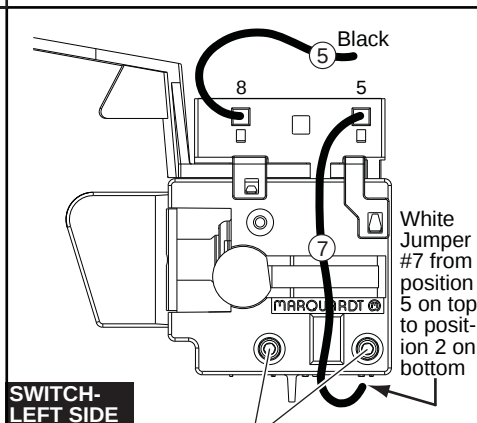
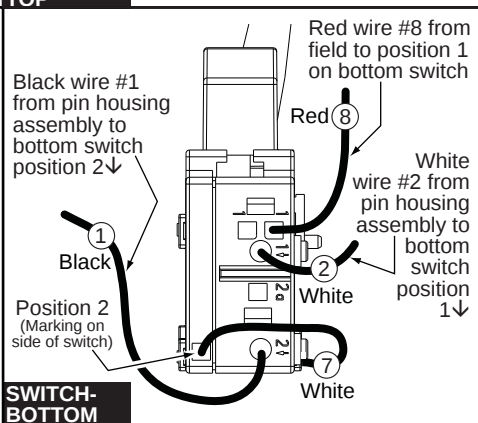
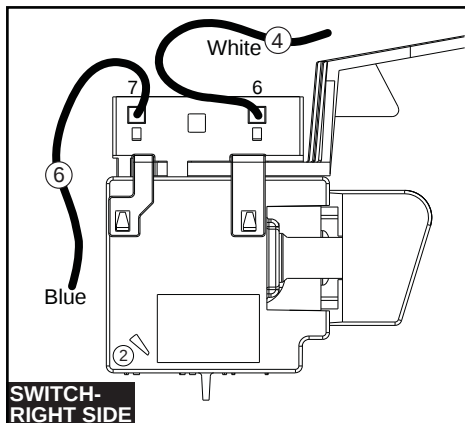
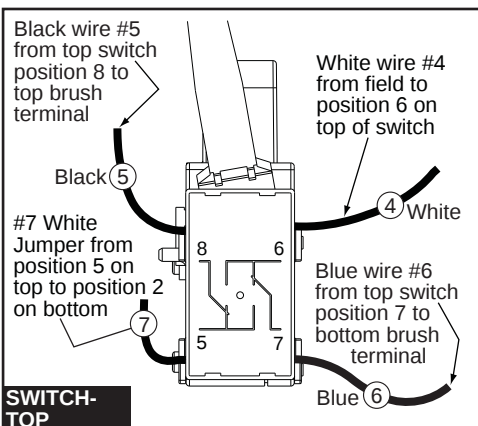
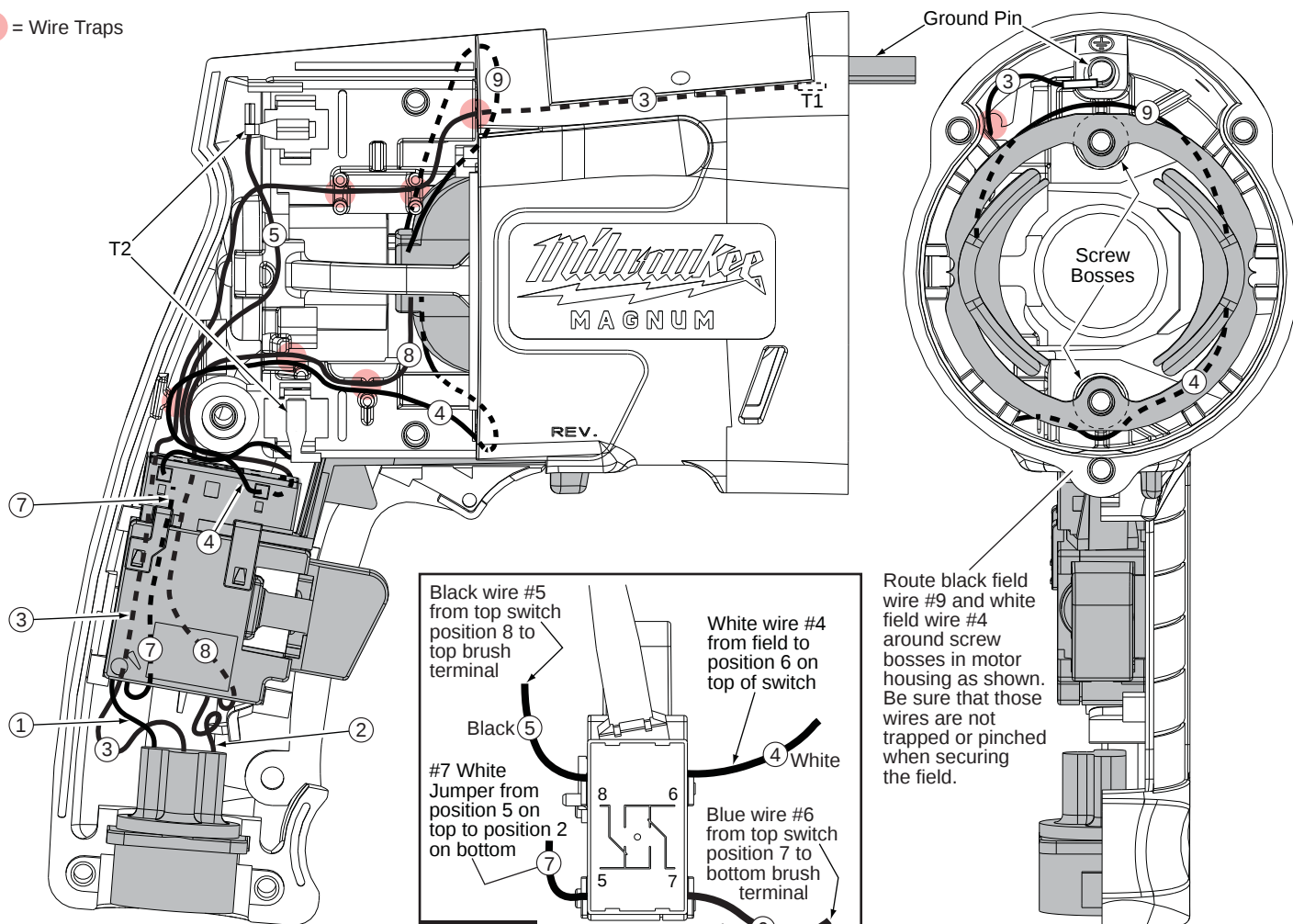


● = Wire Traps



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	Black	Cord	18	-----	Component of Pin Housing Assembly 22-56-0845.
2	White	Cord	18	-----	Component of Pin Housing Assembly 22-56-0845.
3	Green	Cord	18	-----	Component of Pin Hsg. Assy. 22-56-0845. Strip 3/16" for T1.
4	White	Field	18	5-3/4"	Component of Field 18-11-0076. Strip 5/16" and tin.
5	Black	23-94-6336	18	4-1/2"	Strip 3/16" for T2. Strip 3/16" and tin.
6	Blue	23-94-6248	18	1-3/4"	Strip 3/16" for T2. Strip 3/16" and tin.
7	White	23-94-6405	18	2-7/8"	Strip both ends 3/16" and tin.
8	Red	Field	18	5-3/4"	Component of Field 18-11-0076. Strip 5/16" and tin.
9	Black	Field Jumper	18	-----	Component of Field 18-11-0076.

BULK LEAD WIRE - BULLETIN 58-01-0003

Use a 1.5mm hex wrench on switch screws to secure or loosen cord wires #1 & #2 (See detail on front).

NOTE:

All leads must be held to $\pm 1/8"$.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

	Part No.	Qty.
T1	23-74-0615	1
T2	23-74-1100	2

CONNECTOR DESCRIPTION

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For Fixed Cord D.I. Magnum Tools: Disregard references to the three wire pin housing assembly, green ground wire #3, terminal T1 and ground pin. All wire routings and connections are identical between the fixed cord and quik-lok cord models with the exception of what is listed above.