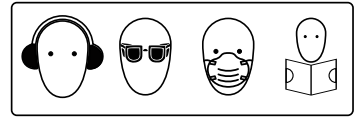


Cam Lock Depth Collar



⚠ WARNING: This product must be installed in accordance with the instructions provided. Failure to do so could result in personal injury, damage to your vessel and/or poor product performance.

⚠ WARNING: Performing service or maintenance without first disconnecting the battery can cause product damage, personal injury, or death due to fire, explosion, electrical shock, or unexpected motor starting. Always disconnect the battery cables from the battery before maintaining, servicing, installing, or removing motor components.

In the box

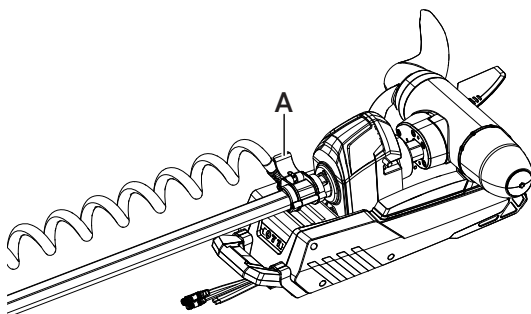
- 1x cam lock depth collar with locking lever and bolt

Tools needed

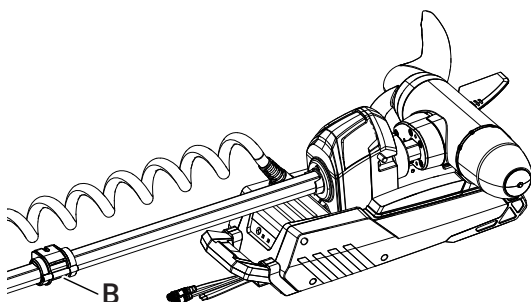
- 4 mm (5/32 in) Allen key
- Torque wrench

Installation

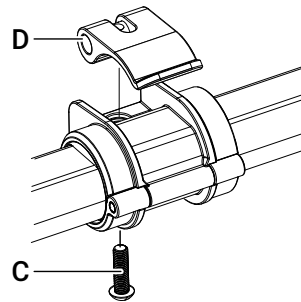
- 1 Disconnect the trolling motor power cable from the battery (or unplug the power cable if using a plug and receptacle).
- 2 While your trolling motor is stowed, unlock the cam lock depth collar by folding back the tab (A).



- 3 Slide the cam lock depth collar away from the transmission, re-locking it part way up the column (B).

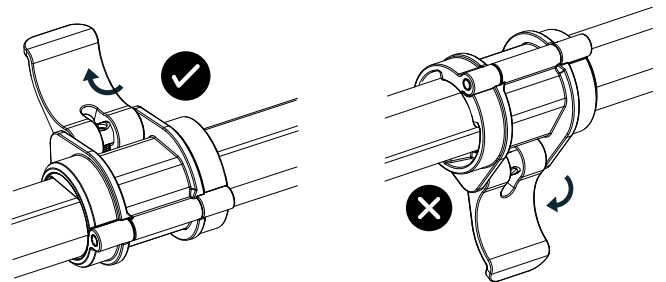


- 4 Use a 4 mm (5/32 in) Allen key to remove the depth collar bolt (C) that secures the collar.
- 5 Separate the locking lever (D) from the collar.



- 6 Position the new cam lock depth collar and locking lever in the same orientation as the old one. Take care not to lose the metal barrel that's free to move inside the locking lever.

→ **Note:** The hinge of the depth collar must face the front of the trolling motor when the trolling motor is deployed, and the locking lever should open and close from the top surface of the column when the motor is stowed (this ensures the open collar can slide against the transmission without the lever hitting the mount).



- 7 Install the bolt and torque to 1.7 Nm (15 in-lb).
- 8 Test the collar can lock securely on the column.
- **Note:** The collar should not slide when the lever is closed, and it should slide freely when the lever is fully opened. When sliding the cam lock depth collar, hold it by the collar, not by the open locking lever.
- 9 To adjust collar tightness, close the locking lever and tighten or loosen the depth collar bolt a quarter turn at a time, testing after each adjustment.
- 10 Unlock the cam lock depth collar, guide it down the column, and lock it against the transmission.