



# LANCE MFG CO TRAVEL TRAILER BRANDS OWNER'S MANUAL

**Lance**  
MFG CO

# THIS MANUAL COVER'S LANCE MFG CO "LANCE" & "SQUIRE" BRANDED TRAVEL TRAILERS



## **WARNING**

This User's Manual contains safety information and instructions for your Trailer by Lance Mfg. Co..

You must read this manual before loading or towing your Trailer by Lance Mfg. Co..

You must follow all safety precautions and instructions.

# TABLE OF CONTENTS

|                                             |    |
|---------------------------------------------|----|
| <b>LIMITED WARRANTY</b> .....               | 7  |
| COVERAGE PROVIDED .....                     | 7  |
| OWNER'S OBLIGATION .....                    | 7  |
| EXCLUSIONS .....                            | 7  |
| <b>IDENTIFICATION INFORMATION</b> .....     | 9  |
| <b>SAFETY INFORMATION</b> .....             | 11 |
| SAFETY ALERT SYMBOLS                        |    |
| AND SIGNAL WORDS .....                      | 11 |
| MAJOR HAZARDS .....                         | 13 |
| IMPROPER SIZING OF THE TRAILER              |    |
| TO THE TOW VEHICLE .....                    | 13 |
| DRIVING TOO FAST .....                      | 13 |
| FAILURE TO ADJUST DRIVING BEHAVIOR          |    |
| WHEN TOWING A TRAILER .....                 | 13 |
| TRAILER NOT PROPERLY COUPLED                |    |
| TO THE HITCH .....                          | 13 |
| PROPER USE OF SAFETY CHAINS .....           | 14 |
| PROPER CONNECTION OF                        |    |
| BREAKAWAY SWITCH .....                      | 14 |
| MATCHING TRAILER AND HITCH .....            | 14 |
| WORN TIRES, LOOSE WHEELS                    |    |
| AND LUG NUTS .....                          | 14 |
| IMPROPER LOADING .....                      | 15 |
| UNSAFE WEIGHT AND LOAD DISTRIBUTION .....   | 16 |
| SHIFTING CARGO .....                        | 16 |
| INOPERABLE BRAKES, LIGHTS                   |    |
| OR MIRRORS .....                            | 17 |
| HAZARDS FROM MODIFYING                      |    |
| YOUR TRAILER .....                          | 17 |
| HAZARDS FROM EQUIPMENT .....                | 17 |
| GENERATOR .....                             | 17 |
| SHORE POWER .....                           | 18 |
| PROPANE FUEL SYSTEM .....                   | 18 |
| TRAILER TOWING GUIDE .....                  | 19 |
| SAFE TRAILER TOWING GUIDELINES .....        | 19 |
| SAFETY WARNING LABELS ON YOUR TRAILER ..... | 20 |
| REPORTING SAFETY DEFECTS .....              | 21 |
| <b>WELCOME</b> .....                        | 23 |
| <b>CUSTOMER RELATIONS INFORMATION</b> ..... | 24 |
| VEHICLE IDENTIFICATION .....                | 25 |
| <b>INFORMATION ABOUT THIS MANUAL</b> .....  | 26 |
| PRODUCT CHANGES .....                       | 26 |
| OWNER'S INFORMATION PACKAGE .....           | 26 |

|                                             |    |
|---------------------------------------------|----|
| <b>DEALER RESPONSIBILITY</b> .....          | 27 |
| <b>PLANNING AND PREPARATION</b> .....       | 27 |
| <b>INSPECTION AND MAINTENANCE</b> .....     | 27 |
| <b>TIRE SAFETY INFORMATION</b> .....        | 29 |
| TRAILER TIRE INFORMATION .....              | 29 |
| STEPS FOR DETERMINING CORRECT               |    |
| LOAD LIMITS OF THE TRAILER .....            | 29 |
| STEPS FOR DETERMINING CORRECT               |    |
| LOAD LIMITS OF THE TOW VEHICLE .....        | 30 |
| TIRE SAFETY – EVERYTHING RIDES ON IT .....  | 30 |
| SAFETY FIRST – BASIC TIRE MAINTENANCE ..... | 31 |
| FINDING YOUR VEHICLE'S RECOMMENDED          |    |
| TIRE PRESSURE AND LOAD LIMITS .....         | 31 |
| UNDERSTANDING TIRE PRESSURE                 |    |
| AND LOAD LIMITS .....                       | 31 |
| CHECKING TIRE PRESSURE .....                | 31 |
| STEPS FOR MAINTAINING PROPER                |    |
| TIRE PRESSURE .....                         | 31 |
| TIRE SIZE .....                             | 32 |
| TIRE TREAD .....                            | 32 |
| TIRE BALANCE AND WHEEL ALIGNMENT .....      | 32 |
| TIRE REPAIR .....                           | 32 |
| TIRE FUNDAMENTALS .....                     | 32 |
| INFORMATION ON TRAILER TIRES .....          | 32 |
| TIRE SAFETY TIPS .....                      | 33 |
| TIRE WEAR DIAGNOSTIC CHART .....            | 34 |
| <b>LUG NUT TORQUE SEQUENCE</b> .....        | 35 |
| USING TORQUE WRENCHES .....                 | 35 |
| SETTING TORQUE VALUE ON A DIAL              |    |
| INDICATOR WRENCH .....                      | 35 |
| SETTING TORQUE VALUE ON A                   |    |
| ADJUSTABLE DIAL WRENCH .....                | 35 |
| PRE-TRIP PROCEDURE .....                    | 35 |
| WHEEL REINSTALLATION PROCEDURE .....        | 36 |
| FOLLOW-UP PROCEDURE .....                   | 36 |
| <b>COUPLING TO THE TOW VEHICLE</b> .....    | 37 |
| TRAILER ACCESSORIES/EQUIPMENT .....         | 37 |
| USE AN ADEQUATE TOW VEHICLE                 |    |
| AND HITCH .....                             | 37 |
| TRAILER INFORMATION .....                   | 37 |
| TOW VEHICLE INFORMATION .....               | 38 |
| COUPLING AND UNCOUPLING THE TRAILER .....   | 39 |
| AXLES (CONVENTIONAL TRAILER) .....          | 41 |
| AXLES (TOY HAULER) .....                    | 42 |

|                                                                   |    |
|-------------------------------------------------------------------|----|
| BRAKES . . . . .                                                  | 42 |
| BREAKAWAY SYSTEM. . . . .                                         | 43 |
| BEFORE COUPLING THE TRAILER TO<br>THE TOW VEHICLE . . . . .       | 44 |
| PREPARING THE COUPLER AND HITCH . . . . .                         | 44 |
| COUPLING TRAILER TO THE TOW VEHICLE . . . . .                     | 45 |
| ATTACHING THE SAFETY CHAINS . . . . .                             | 45 |
| ATTACHING THE BREAKAWAY SYSTEM. . . . .                           | 45 |
| CONNECTING THE ELECTRICAL CABLE . . . . .                         | 45 |
| UNCOUPLING THE TRAILER. . . . .                                   | 46 |
| <b>TRAILER AND TOW VEHICLE</b> . . . . .                          | 47 |
| MATCHING TRAILER AND TOW VEHICLE. . . . .                         | 47 |
| TIRES. . . . .                                                    | 47 |
| ELECTRICAL CONNECTION TO TOW VEHICLE . . . . .                    | 48 |
| WEIGHING YOUR UNIT . . . . .                                      | 48 |
| <b>ON THE ROAD</b> . . . . .                                      | 49 |
| LOADING . . . . .                                                 | 49 |
| STORAGE . . . . .                                                 | 49 |
| PREPARING FOR TRAVEL . . . . .                                    | 49 |
| CHECKING THE TRAILER BEFORE AND<br>DURING EACH TOW . . . . .      | 49 |
| PRE-TRIP CHECKS . . . . .                                         | 49 |
| POST-TRIP CLEAN-UP. . . . .                                       | 49 |
| SAFE DRIVING RULES. . . . .                                       | 50 |
| CAMPGROUND REGULATIONS . . . . .                                  | 50 |
| CARBON MONOXIDE GAS . . . . .                                     | 50 |
| <b>LOADING THE TRAILER</b> . . . . .                              | 53 |
| TONGUE WEIGHT . . . . .                                           | 53 |
| LOADING CARGO . . . . .                                           | 54 |
| <b>BREAKING-IN A NEW TRAILER</b> . . . . .                        | 55 |
| RETIGHTEN LUG NUTS AT FIRST 10, 25 & 50 MILES . . . . .           | 55 |
| SYNCHRONIZING THE BRAKE SYSTEM. . . . .                           | 55 |
| TIRE PRESSURE . . . . .                                           | 55 |
| <b>LIVING WITH YOUR TRAILER</b> . . . . .                         | 57 |
| LEVELING AND STABILIZATION. . . . .                               | 57 |
| LEVELING PROCEDURES . . . . .                                     | 57 |
| ELECTRIC STABILIZING JACKS. . . . .                               | 57 |
| <b>EFFECTS OF PROLONGED OCCUPANCY</b> . . . . .                   | 58 |
| <b>FIRE AND SAFETY</b> . . . . .                                  | 61 |
| FIRE EXTINGUISHER . . . . .                                       | 61 |
| SMOKE DETECTOR. . . . .                                           | 61 |
| COMBINATION CARBON MONOXIDE<br>AND PROPANE LEAK DETECTOR. . . . . | 62 |
| CO ALARM . . . . .                                                | 62 |
| PROCEDURES TO TAKE DURING A CO ALARM. . . . .                     | 63 |

|                                                |    |
|------------------------------------------------|----|
| PROPANE GAS ALARM. . . . .                     | 63 |
| PROCEDURES TO TAKE DURING A GAS ALARM. . . . . | 63 |

|                                            |    |
|--------------------------------------------|----|
| <b>EQUIPMENT</b> . . . . .                 | 65 |
| ROOF. . . . .                              | 65 |
| COMPARTMENT DOORS. . . . .                 | 65 |
| WATER HEATER ACCESS DOOR . . . . .         | 65 |
| REFRIGERATOR ACCESS DOOR . . . . .         | 65 |
| VENTS . . . . .                            | 65 |
| ROOF VENTS. . . . .                        | 65 |
| FANTASTIC ROOF VENT . . . . .              | 66 |
| EXTERIOR LIGHTING. . . . .                 | 66 |
| ENTRY DOOR . . . . .                       | 66 |
| WINDOWS . . . . .                          | 66 |
| EMERGENCY EXIT WINDOWS. . . . .            | 66 |
| ACRYLIC WINDOWS . . . . .                  | 67 |
| AWNINGS . . . . .                          | 67 |
| SLIDE-OUT COVER . . . . .                  | 67 |
| EXTERIOR WASH STATION . . . . .            | 67 |
| ROOF RACK SYSTEM . . . . .                 | 68 |
| BACKUP CAMERA. . . . .                     | 68 |
| ENTRY STEP . . . . .                       | 68 |
| INTERIOR STORAGE . . . . .                 | 68 |
| BATHROOM. . . . .                          | 68 |
| TOILET . . . . .                           | 68 |
| GALLEY . . . . .                           | 68 |
| DINETTE CUSHIONS . . . . .                 | 68 |
| DINETTE CONVERSION BENCH SEATING . . . . . | 69 |
| SOFA/FRONT BED CONVERSION . . . . .        | 69 |
| FREE STANDING FURNITURE . . . . .          | 69 |
| MINI-BLINDS . . . . .                      | 69 |
| FOLDING DIVIDER DOOR . . . . .             | 69 |
| FOLD DOWN BUNK. . . . .                    | 69 |

|                                        |    |
|----------------------------------------|----|
| <b>ELECTRICAL SYSTEMS</b> . . . . .    | 71 |
| 12-VOLT DC SYSTEM . . . . .            | 71 |
| BATTERY AND COMPARTMENT . . . . .      | 71 |
| BATTERY TERMINOLOGY . . . . .          | 71 |
| BATTERY INFORMATION. . . . .           | 72 |
| BATTERY STORAGE PRECAUTIONS. . . . .   | 72 |
| BATTERY DISCONNECT SWITCH . . . . .    | 72 |
| BATTERY CHARGING . . . . .             | 72 |
| SYSTEMS MONITOR PANEL . . . . .        | 73 |
| WATER HEATER IGNITION SWITCH . . . . . | 73 |
| INTERIOR FUSE PANEL . . . . .          | 73 |
| FUSES . . . . .                        | 74 |
| INTERIOR LIGHTING . . . . .            | 74 |
| PARK/SAT CABLE INLETS. . . . .         | 74 |
| ROOF MOUNTED HDTV ANTENNA. . . . .     | 74 |
| LCD TV . . . . .                       | 75 |

|                                                                     |    |
|---------------------------------------------------------------------|----|
| EXTERIOR SPEAKERS . . . . .                                         | 75 |
| 120-VOLT AC SYSTEM . . . . .                                        | 75 |
| 120-VOLT POWER CORD . . . . .                                       | 75 |
| POWER DISTRIBUTION CENTER . . . . .                                 | 76 |
| GROUND FAULT CIRCUIT INTERRUPTER . . . . .                          | 76 |
| GASOLINE POWERED GENERATORS . . . . .                               | 77 |
| LOADING THE GENERATOR . . . . .                                     | 77 |
| TYPICAL APPLIANCE LOADS . . . . .                                   | 77 |
| POWER VS. ALTITUDE . . . . .                                        | 77 |
| GENERATOR PRECAUTIONS . . . . .                                     | 78 |
| <b>PROPANE GAS SYSTEM</b> . . . . .                                 | 79 |
| BTU'S . . . . .                                                     | 79 |
| SAFETY PRECAUTIONS . . . . .                                        | 79 |
| FILLING PROPANE TANK . . . . .                                      | 80 |
| USING PROPANE SYSTEM . . . . .                                      | 80 |
| PROPANE AT LOW TEMPERATURES . . . . .                               | 81 |
| COMBINATION CARBON MONOXIDE<br>AND PROPANE LEAK DETECTOR . . . . .  | 81 |
| EXTERIOR PROPANE CONNECTION . . . . .                               | 81 |
| PROPANE GAS FUEL SYSTEM . . . . .                                   | 82 |
| PROPANE GAS SYSTEM TROUBLESHOOTING . . . . .                        | 83 |
| <b>APPLIANCES</b> . . . . .                                         | 85 |
| LIGHTING PROPANE APPLIANCES . . . . .                               | 85 |
| REFRIGERATOR . . . . .                                              | 85 |
| RANGE-OVEN . . . . .                                                | 85 |
| RANGE/COOK-TOP (EXTERIOR) . . . . .                                 | 86 |
| MICROWAVE OVEN . . . . .                                            | 86 |
| AUTOMATIC IGNITION WATER HEATER<br>W/120V HEATING ELEMENT . . . . . | 86 |
| TANKLESS WATER HEATER . . . . .                                     | 87 |
| FORCED AIR FURNACE . . . . .                                        | 88 |
| ROOF MOUNTED AIR CONDITIONER . . . . .                              | 89 |
| <b>FRESH WATER SYSTEM</b> . . . . .                                 | 91 |
| WATER PUMP . . . . .                                                | 91 |
| WATER TANK FILL (CONVENTIONAL TRAILER) . . . . .                    | 91 |
| CITY WATER CONNECTION (CONVENTIONAL TRAILER) . . . . .              | 92 |
| WATER SYSTEM DRAIN (CONVENTIONAL TRAILER) . . . . .                 | 92 |
| WATER TANK FILL (TOY HAULER) . . . . .                              | 92 |
| CITY WATER CONNECTION (TOY HAULER) . . . . .                        | 92 |
| WATER SYSTEM DRAIN (TOY HAULER) . . . . .                           | 93 |
| SANITIZING FRESH WATER SYSTEM . . . . .                             | 93 |
| WATER FILTER . . . . .                                              | 93 |
| SHOWER . . . . .                                                    | 93 |
| EXTERIOR WASH STATION . . . . .                                     | 94 |
| WATER TANK ENCLOSURE . . . . .                                      | 94 |
| <b>WASTE SYSTEM</b> . . . . .                                       | 95 |

|                                                    |    |
|----------------------------------------------------|----|
| INSULATED AND HEATED WASTE HOLDING TANKS . . . . . | 95 |
| FRESH WATER FLUSH TOILET . . . . .                 | 95 |
| BLACK WATER HOLDING TANK . . . . .                 | 95 |
| DUMPING THE HOLDING TANKS . . . . .                | 95 |
| HOLDING TANK CARE/MAINTENANCE . . . . .            | 96 |
| BLACK TANK FLUSH . . . . .                         | 96 |

|                                         |    |
|-----------------------------------------|----|
| <b>SLIDE-OUT ROOM SYSTEM</b> . . . . .  | 97 |
| SYSTEM OPERATION . . . . .              | 97 |
| NORMAL OPERATION . . . . .              | 97 |
| MANUAL OVERRIDE OPERATION . . . . .     | 97 |
| ELECTRICAL SYSTEM MAINTENANCE . . . . . | 98 |
| MECHANICAL MAINTENANCE . . . . .        | 98 |
| SYSTEM TROUBLESHOOTING . . . . .        | 98 |
| ELECTRICAL TROUBLESHOOTING . . . . .    | 98 |

## **SPORT UTILITY RECREATIONAL**

|                                                      |     |
|------------------------------------------------------|-----|
| <b>INSPECTION, SERVICE AND MAINTENANCE</b> . . . . . | 107 |
| INSPECTION AND SERVICE INSTRUCTIONS . . . . .        | 107 |
| EXTERIOR MAINTENANCE . . . . .                       | 107 |
| EXTERIOR GRAPHICS . . . . .                          | 108 |
| DAMAGE CHECKS . . . . .                              | 108 |
| SEALANT RENEWAL . . . . .                            | 108 |
| DOORS AND WINDOWS . . . . .                          | 109 |
| ACRYLIC WINDOWS . . . . .                            | 109 |
| AIR CONDITIONER . . . . .                            | 109 |
| OVERHEAD VENTS . . . . .                             | 109 |
| SKYLIGHT . . . . .                                   | 109 |
| TRAILER BRAKES . . . . .                             | 109 |
| ELECTRIC BRAKES . . . . .                            | 109 |
| BREAKAWAY SWITCH . . . . .                           | 110 |
| TOW VEHICLE OPERATED ELECTRIC BRAKES . . . . .       | 110 |
| MAGNETS FOR ALL ELECTRIC BRAKES . . . . .            | 110 |
| TRAILER CONNECTION TO TOW VEHICLE . . . . .          | 110 |
| EXTERIOR LIGHTS . . . . .                            | 110 |
| WIRING . . . . .                                     | 110 |
| BATTERY . . . . .                                    | 110 |
| TIRES . . . . .                                      | 111 |
| WHEEL RIMS . . . . .                                 | 111 |
| WHEEL BEARINGS . . . . .                             | 111 |
| LUG NUTS . . . . .                                   | 111 |
| LUG NUT TIGHTENING (TORQUE) . . . . .                | 112 |
| TIRE CHANGING . . . . .                              | 113 |
| INTERIOR MAINTENANCE . . . . .                       | 115 |
| INTERIOR ODOR . . . . .                              | 115 |
| UPHOLSTERY AND DRAPES . . . . .                      | 115 |
| WALL AND CEILING PANELS . . . . .                    | 115 |
| FLOORS AND CARPETING . . . . .                       | 115 |
| WOOD PRODUCT CARE . . . . .                          | 115 |
| LAMINATE TOP CARE . . . . .                          | 115 |

|                                                |     |
|------------------------------------------------|-----|
| POWER RANGE HOOD .....                         | 115 |
| REFRIGERATOR.....                              | 115 |
| DRAINS .....                                   | 115 |
| SHOWER CARE.....                               | 115 |
| SINK CARE .....                                | 115 |
| TRAILER INSPECTION AND SERVICE INTERVALS ..... | 116 |
| <b>WINTERIZATION</b> .....                     | 117 |
| OPERATING IN FREEZING CONDITIONS.....          | 117 |
| STORAGE .....                                  | 117 |
| SHORT-TERM STORAGE.....                        | 117 |
| LONG-TERM STORAGE .....                        | 117 |
| STORAGE BELOW FREEZING.....                    | 117 |
| WINTERIZING METHOD.....                        | 118 |
| WATER HEATER BYPASS .....                      | 118 |
| RE-ACTIVATING TRAILER AFTER STORAGE.....       | 119 |
| OUTSIDE AREA .....                             | 119 |
| 12-VOLT SYSTEM .....                           | 119 |
| FRESH WATER SYSTEM .....                       | 119 |
| PROPANE SYSTEM .....                           | 119 |
| GENERAL .....                                  | 119 |
| 120-VOLT SYSTEM .....                          | 119 |
| MAINTENANCE .....                              | 119 |

|                               |    |
|-------------------------------|----|
| TYPICAL BULBS AND FUSES ..... | 11 |
|-------------------------------|----|

|                            |     |
|----------------------------|-----|
| <b>HITCH SYSTEMS</b> ..... | 120 |
|----------------------------|-----|

|                                             |     |
|---------------------------------------------|-----|
| <b>SCHEMATICS</b> .....                     | 121 |
| TYPICAL FRESH WATER SYSTEM.....             | 122 |
| TYPICAL DRAIN PLUMBING SYSTEM.....          | 123 |
| TYPICAL PROPANE SYSTEM .....                | 124 |
| SEVEN PIN TRAILER ELECTRICAL CONNECTOR..... | 125 |
| TYPICAL 12 VOLT EXTERIOR CIRCUITS .....     | 126 |
| TYPICAL 12 VOLT INTERIOR CIRCUITS.....      | 127 |
| MONITOR PANEL WIRING.....                   | 128 |
| SLIDEOUT CIRCUIT WIRING .....               | 129 |
| STEREO SPEAKER WIRING.....                  | 130 |
| RVP COLEMAN THERMOSTAT WIRING .....         | 131 |
| TV SINGLE LOCATION.....                     | 132 |
| TV DOUBLE LOCATION .....                    | 133 |
| TYPICAL 120 VOLT SYSTEM .....               | 134 |
| TYPICAL 120 VOLT CIRCUIT WIRING .....       | 135 |

|                                                               |     |
|---------------------------------------------------------------|-----|
| <b>SUPPLIERS SERVICE PHONE<br/>AND INTERNET LISTING</b> ..... | 136 |
|---------------------------------------------------------------|-----|

This page intentionally left blank.

# LIMITED WARRANTY

FOR TRAILERS MANUFACTURED BY LANCE MANUFACTURING CORPORATION SOLD

## IN THE UNITED STATES AND CANADA

Lance warrants to the original end user purchaser ("Owner") of this Trailer by Lance Mfg. Co. to be free of defects in materials and workmanship and for structural integrity, under normal use, with reasonable care and maintenance, for one (1) year from the date of purchase (the "Warranty Period"), subject to the exclusions given below.

## COVERAGE PROVIDED

In the event of such an occurrence, the Owner should contact the selling dealer for a service appointment. Provide notification of a defect within 10 days of discovery of that defect. If it is not possible to return to the selling dealer, call the Lance Factory Service Department, and they will provide you with the location of the nearest authorized dealer or repair facility. The cost of transporting the Trailer by Lance Mfg. Co. to the dealer or service center shall be incurred and paid for by the Owner.

This is the only warranty given with the purchase of the Trailer by Lance Mfg. Co. other than express or implied warranties given by the component manufacturers. Any warranties implied by law are limited to the Warranty Period. Any other warranty, express or implied, not provided for in this Limited Warranty is waived by the Owner, to the extent allowed by law.

## OWNER'S OBLIGATION

The purchaser must notify Lance or a Lance authorized dealer of any defect promptly upon discovery. Provide notification of a defect within 10 days of discovery of that defect; and Promptly return the Lance to an authorized dealer or Lance for repairs. Warranty repairs non dealer or service center must be approved by the Lance Factory Service Department prior to any work being started.

## EXCLUSIONS

The scope of this warranty is expressly limited to only items actually constructed by Lance. Lance therefore makes no warranty with respect to component parts constructed or assembled by other manufacturers, including, but not limited to, all electrical devices (TV, sound systems, DVD player, antennas, batteries, etc.), the propane appliances, electrical appliances, heaters, refrigerators, plumbing fixtures, light fixtures, lights, entrance door and windows. Such component parts may be warranted by their respective manufacturers, and copies of such warranties are included with the Trailer by Lance Mfg. Co..

This warranty does not cover damage caused by or related to (1) normal wear and tear, ; Normal maintenance and



service items, including but not limited to light bulbs, fuses, lubricants, sealants and seals, and door adjustments (2) accidents, abuse, misuse or negligence, (3) failure to comply with instructions contained in the Owner's Manual, (4) any alteration or modification of the Trailer by Lance Mfg. Co., or (5) environmental conditions, including, but not limited to, road salt, hail, or windstorm. Extremely hot or direct sunlight will deteriorate rubber and fade curtains and upholstery.

Conditions of this nature, although they may be normal for the area, are beyond Lance's control and become the responsibility of the owner. Nor does this warranty apply to parts made out of cloth, leather, wood, paint, or chrome, which have been affected by airborne fallout, including, but not limited to, chemicals and tree sap.

Any used other than for temporary recreation purposes, including, but not limited to, use of the Lance for residential, rental, business and commercial purpose or any Lance purchased by, registered by, or titled in the name of a business association (such as any LLC, corporation, or partnership). If the Lance owner or user files a tax form claiming a business or commercial tax benefit or income related to the Lance, it shall be irrefutable that the Lance has been used for rental, commercial or business purposes. Alterations, modifications or changes to the original design and build of the recreational vehicle not performed by Warrantor. Damage caused by overloading, excessive weight or improper weight distribution;

Damage caused by improper ventilation resulting in excessive condensation which results in water damage and/or mold or mildew; Glass breakage, whether obviously struck or mysterious, is always accidental and covered by most insurance policies

No payment or other compensation will be made for incidental expenses, including, but not limited to, towing, telephone, transportation, lodging, travel, gasoline, loss of pay or indirect or consequential damage including, but not limited to, loss of use of the Trailer by Lance Mfg. Co., inconvenience, damage or injury to person or property, or loss of revenue, which might be paid, incurred or sustained by reason of manufacturer's defect covered by this warranty. Lance does not warranty equipment or accessories installed at any dealership or other place of business, or by any other party.

As the manufacturer of your Lance trailer, we are not able to assess the intended use or specific capabilities of your tow vehicle. Additionally, we do not have knowledge of the Gross Vehicle Weight Rating (GVWR), towing capacity, or tongue weight carrying capacity of your vehicle, or any modifications that may affect its performance.

As such, Lance makes no express or implied warranties regarding the compatibility, performance, or suitability of your vehicle and trailer combination. This includes, but is not limited to, any implied warranties of merchantability or fitness for a particular purpose related to the matching of your vehicle and trailer.

It is the responsibility of the owner to ensure that their vehicle is appropriately matched and capable of safely towing the trailer within the limits set by the vehicle's manufacturer.

This Limited Warranty is intended to comply with the requirements of both State and Federal laws. Any part of this Limited Warranty in conflict with any law shall be ineffective to the extent of any such conflict. This warranty gives you specific legal rights, and you may also have other rights, which may vary from state to state.

#### **DEALER RESPONSIBILITY**

1. By agreement with the manufacturer, the dealer is obligated to maintain the RV prior to retail sale, to perform a detailed pre-delivery inspection and to repair or replace any parts necessary to correct defects in material or workmanship.
2. Explain and review the Limited Warranty provisions to the customer.
3. Assist the customer with all necessary registrations and warranty cards for your new RV.
4. Instruct the customer on how to obtain service and warranty on separately warranted components, whether in or out of warranty.
5. Service Lance products the dealer currently stocks.
6. Fill out and submit warranty registrations within 7 days from the date of delivery.

# IDENTIFICATION INFORMATION

For identification purposes it is recommended that you write the Trailer by Lance Mfg. Co. serial number inside your Trailer by Lance Mfg. Co.. Pick a spot behind a drawer or inside a cabinet. Protect yourself from possible theft and be able to identify your property.

You should keep a copy of this information at home. If the unit is ever stolen, the police can use the appliance serial numbers to identify the unit. It is also handy to have when service is needed.

PLEASE TAKE A FEW MINUTES TO COMPLETE THE INFORMATION.  
IT WILL BE A HANDY REFERENCE FOR YOU.

YOUR NAME \_\_\_\_\_

UNIT SERIAL NUMBER \_\_\_\_\_

DEALER NAME \_\_\_\_\_

ADDRESS \_\_\_\_\_

INSURANCE POLICY NUMBER \_\_\_\_\_

AGENT'S NAME \_\_\_\_\_

## AIR CONDITIONER

MANUFACTURER \_\_\_\_\_

UNIT \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

## FURNACE

MANUFACTURER \_\_\_\_\_

UNIT \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

## MICROWAVE OVEN

MANUFACTURER \_\_\_\_\_

UNIT \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

## WATER HEATER

MANUFACTURER \_\_\_\_\_

UNIT \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

UNIT MODEL \_\_\_\_\_

PURCHASE DATE \_\_\_\_\_

ENTRY/BAGGAGE DOOR KEY NUMBER \_\_\_\_\_

AGENT'S NAME \_\_\_\_\_

## RANGE/OVEN

MANUFACTURER \_\_\_\_\_

UNIT \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

## REFRIGERATOR

MANUFACTURER \_\_\_\_\_

UNIT \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

## STEREO/DVD

MANUFACTURER \_\_\_\_\_

UNIT \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

## TV

MANUFACTURER \_\_\_\_\_

UNIT \_\_\_\_\_

SERIAL NUMBER \_\_\_\_\_

This page intentionally left blank.

# SAFETY INFORMATION

## SAFETY ALERT SYMBOLS AND SIGNAL WORDS

This manual provides instructions for the operation and care of your Trailer by Lance Mfg. Co.. The instructions in this manual must be followed to ensure the safety of persons and satisfactory life of the Trailer by Lance Mfg. Co.. Safety precautions to protect against injury or property damage must be followed at all times.

This Owner's Manual is not all-inclusive and may not provide all of the specific details necessary for the proper combination of Trailer by Lance Mfg. Co., tow vehicle and hitch that you may have. Therefore, you are responsible for the reading, understanding and following the instructions of the tow vehicle and trailer hitch manufacturers, as well as the instructions in this manual.

Trailer by Lance Mfg. Co.s are built with components produced by various manufacturers. Some of these items have separate instruction manuals. This manual may indicate for you to read or reference another manual. If you do not have the manual for an item, call the Lance Customer Service Department at 661-949-3322 or email [service@lancecamper.com](mailto:service@lancecamper.com).

Safety information in this manual is denoted by the safety alert symbol:



The level of risk is indicated by the following signal words.

### **DANGER**

**DANGER** - Immediate hazards which **WILL** result in severe personal injury or death if the warning is ignored.

### **WARNING**

**WARNING** - Hazards or unsafe practices which **COULD** result in severe personal injury or death if the warning is ignored.

### **CAUTION**

**CAUTION** - Hazards or unsafe practices which could result in minor or moderate injury if the warning is ignored.

### **NOTICE**

**NOTICE** - Practices that could result in damage to the Trailer by Lance Mfg. Co. or other property.

This page intentionally left blank.

# MAJOR HAZARDS

Loss of control of the Trailer by Lance Mfg. Co. or trailer/tow vehicle combination can result in death or serious injury. The most common causes for loss of control of the Trailer by Lance Mfg. Co. are:

- Improper sizing the Trailer by Lance Mfg. Co. for the tow vehicle, or vice versa.
- Excessive Speed: Driving too fast for the conditions.
- Failure to adjust driving behavior when towing a Trailer by Lance Mfg. Co..
- Overloading and/or improper weight distribution.
- Improper or mis-coupling of the Trailer by Lance Mfg. Co. to the hitch.
- Improper braking and steering under sway conditions.
- Not maintaining proper tire pressure.
- Not keeping lug nuts tight.

## IMPROPER SIZING OF THE TRAILER TO THE TOW VEHICLE

Trailers manufactured by Lance Mfg. Co. that weigh too much for the towing vehicle can cause stability problems, which can lead to death or serious injury. Furthermore, the additional strain put on the engine and drivetrain may lead to serious tow vehicle maintenance problems. For these reasons the maximum towing capacity of your towing vehicle should not be exceeded. The towing capacity of your tow vehicle, in terms of maximum Gross Trailer Weight (GTW) and maximum Gross Combined Weight Rating (GCWR) can be found in the tow vehicles Owner's Manual.



### **DANGER**

**Use of an under-rated hitch, ball or tow vehicle can result in loss of control leading to death or serious injury.**

**Make certain your hitch and tow vehicle are rated for your Trailer by Lance Mfg. Co..**

## DRIVING TOO FAST

With ideal road conditions, the maximum recommended speed for safely towing a Trailer by Lance Mfg. Co. is 60 mph. If you drive too fast, the Trailer by Lance Mfg. Co. is more likely to sway, thus increasing the possibility for loss of control. Also your tires may overheat, thus increasing the possibility of a blowout.



### **WARNING**

**Driving too fast for conditions can result in loss of control and cause death or serious injury. Adjust speed down when towing Trailer by Lance Mfg. Co..**

## FAILURE TO ADJUST DRIVING BEHAVIOR WHEN TOWING A TRAILER

When towing a Trailer by Lance Mfg. Co., you will have decreased acceleration, increased stopping distance, and increased turning radius (which means you must make wider turns to keep from hitting curbs, vehicles, and anything else that is on the inside corner). Furthermore, the Trailer by Lance Mfg. Co. will change the handling characteristics of your towing vehicle, making it more sensitive to steering inputs and more likely to be pushed around in windy conditions or when being passed by large vehicles. In addition, you will need a longer distance to pass, due to slower acceleration and increased length. With this in mind:

- Be alert for slippery conditions. You are more likely to be affected by slippery road surfaces when driving a tow vehicle with a Trailer by Lance Mfg. Co., than driving a tow vehicle without a Trailer by Lance Mfg. Co..
- Anticipate the Trailer by Lance Mfg. Co. "swaying." Swaying can be caused by excessive steering, wind gusts, roadway edges, or by the Trailer by Lance Mfg. Co. reaction to the pressure wave created by passing trucks and buses.
- When encountering Trailer by Lance Mfg. Co. sway, take your foot off the accelerator, and steer as little as possible in order to stay on the road. Use small "trimlike" steering adjustments. Do not attempt to steer out of the sway; you'll only make it worse. Also, do not apply the tow vehicle brakes to correct Trailer by Lance Mfg. Co. swaying. The application of the Trailer by Lance Mfg. Co. brakes alone will tend to straighten out the combination, especially when going downhill.
- Check rearview mirrors frequently to observe the Trailer by Lance Mfg. Co. and traffic.
- Use lower gear when driving down steep or long grades. Use the engine and transmission as a brake. Do not ride the brakes, as they can overheat and become ineffective.
- Be aware of your Trailer by Lance Mfg. Co. height, especially when approaching bridges, roofed areas and around trees.

## TRAILER NOT PROPERLY COUPLED TO THE HITCH

It is critical that the Trailer by Lance Mfg. Co. be securely coupled to the hitch, and that the safety chains and emergency breakaway brake lanyard are correctly attached. Uncoupling may result in death or serious injury to you and to others.

## **WARNING**

Coupler and hitch selection and condition are critical for safe towing.

Uncoupling can result in death or serious injury.

- Make sure the hitch and ball are rated for the Trailer by Lance Mfg. Co..
- Make sure the hitch [ball size] matches the coupler.
- Check the hitch ball for wear, corrosion and cracks before coupling.
- Replace worn, corroded or cracked hitch ball before coupling to the Trailer by Lance Mfg. Co..
- Make sure the hitch ball is tight to the hitch before coupling the Trailer by Lance Mfg. Co..

## **WARNING**

An improperly coupled Trailer by Lance Mfg. Co. can result in death or serious injury.

Do not move the Trailer by Lance Mfg. Co. until:

- The coupler is secured and locked;
- The safety chains are secured to the tow vehicle; and
- The Trailer by Lance Mfg. Co. jacks are fully retracted.

Do not tow the Trailer by Lance Mfg. Co. on the road until:

- The Trailer by Lance Mfg. Co. brakes are checked;
- The breakaway switch is connected to the tow vehicle;
- The load is secured to the Trailer by Lance Mfg. Co.; and
- The Trailer by Lance Mfg. Co. lights are connected and checked.

### **PROPER USE OF SAFETY CHAINS**

Safety chains are provided on bumper pull trailers so that control of the Trailer by Lance Mfg. Co. can still be maintained if the Trailer by Lance Mfg. Co. comes loose from the tow vehicle for any reason.

To be effective, safety chains must be in good condition and properly connected to the tow vehicle.

## **WARNING**

Incorrect rigging of the safety chains can result in loss of control of the Trailer by Lance Mfg. Co. and tow vehicle, leading to death or serious injury, if the Trailer by Lance Mfg. Co. uncouples from the tow vehicle.

Chains must:

- Fasten to frame of tow vehicle, not to hitch or ball.
- Cross underneath hitch and coupler with minimum slack to permit turning and to hold tongue up, if the Trailer by Lance Mfg. Co. comes loose.

### **PROPER CONNECTION OF BREAKAWAY SWITCH**

Your Trailer by Lance Mfg. Co. is equipped with a breakaway system that can apply the brakes on your Trailer by Lance Mfg. Co. if your Trailer by Lance Mfg. Co. comes loose from the hitch for any reason. The breakaway system, including the Trailer by Lance Mfg. Co. battery, must be in good condition and properly rigged to be effective.

## **WARNING**

An ineffective breakaway system can result in a runaway Trailer by Lance Mfg. Co., leading to death or serious injury if the coupler or ball hitch fails.

Test the function of the breakaway system before towing the Trailer by Lance Mfg. Co.. Do not tow the Trailer by Lance Mfg. Co. if the breakaway system is not working; have it serviced or repaired.

Connect the breakaway lanyard to the tow vehicle – NOT to the safety chains; and NOT to the hitch, ball or support.

### **MATCHING TRAILER AND HITCH**

## **DANGER**

Use of an under-rated hitch, ball or tow vehicle can result in loss of control leading to death or serious injury.

Make certain your hitch and tow vehicle are rated for your Trailer by Lance Mfg. Co..

### **WORN TIRES, LOOSE WHEELS AND LUG NUTS**

Just as with your tow vehicle, the Trailer by Lance Mfg. Co. tires and wheels are important safety items. Therefore, it is essential to inspect the Trailer by Lance Mfg. Co. tires before each tow.

If a tire has a bald spot, bulge, cut, cracks, or is showing any cords, replace the tire before towing. If a tire has uneven tread wear, take the Trailer by Lance Mfg. Co. to a dealer service center for diagnosis. Uneven tread wear can be caused by tire imbalance, axle misalignment or incorrect inflation.

Tires with too little tread will not provide adequate frictional forces on wet roadways and can result in loss of control, leading to death or serious injury.

Improper tire pressure causes increased tire wear and may reduce Trailer by Lance Mfg. Co. stability, which can result in a tire blowout or possible loss of control. Therefore, before each tow you must also check the tire pressure. Remember, the proper tire pressure is listed on the Certification (VIN) label, and should be checked when tires are cold. Allow 3 hours cool-down after driving as much as 1 mile at 40 mph before checking tire pressure.

### **WARNING**

**Improper tire pressure may cause an unstable Trailer by Lance Mfg. Co.. Blowout and loss of control may occur. Death or serious injury can result.**

**Make sure of proper tire pressure before towing Trailer by Lance Mfg. Co.. Inflate tires to pressure indicated on the Federal Certification/VIN label.**

The tightness of the lug nuts is very important in keeping the wheels properly seated to the hub. Before each tow, check to make sure they are tightened to the proper torque.

### **WARNING**

**Metal creep between the wheel rim and lug nuts (bolts) will cause rim to loosen.**

**Death or injury can occur if wheel comes off. Tighten lug nuts (bolts) before each tow.**

The proper tightening sequence and tightness (torque) for lug nuts is listed in the "Lug Nut Sequence" section of this manual. Use a calibrated torque wrench to tighten the lug nuts.

Lug nuts are also prone to loosen after first being assembled. When driving a new Trailer by Lance Mfg. Co. (or after wheels have been remounted), check to make sure they are tightened to the proper torque after the first 10, 25 and 50 miles of driving and before each tow thereafter. Failure to perform this check can result in a wheel parting from the Trailer by Lance Mfg. Co. and a crash, leading to death or serious injury.

### **WARNING**

**Lug nuts are prone to loosen after being first assembled. Death or serious injury can result.**

**Check lug nuts for tightness on a new Trailer by Lance Mfg. Co., and after re-mounting a wheel at 10, 25 and 50 miles.**

### **WARNING**

**Inadequate lug nut torque can cause a wheel to part while towing. Death or serious injury can result.**

**Make sure lug nuts are tight before towing Trailer by Lance Mfg. Co..**

### **IMPROPER LOADING**

The total weight of the load you put in or on the Trailer by Lance Mfg. Co., plus the empty weight of the Trailer by Lance Mfg. Co. itself, must not exceed the trailer's Gross Vehicle Weight Rating (GVWR). If you do not know the empty weight of the Trailer by Lance Mfg. Co., you must measure it at a commercial scale. In addition, you must distribute the load in the Trailer by Lance Mfg. Co. such that the load on any axle does not exceed the Gross Axle Weight Rating (GAWR). The GVWR and GAWR's are listed on the Federal Certification/VIN label mounted on the front left side of the Trailer by Lance Mfg. Co..

### **WARNING**

**An overloaded Trailer by Lance Mfg. Co. can result in failure or in loss of control of the Trailer by Lance Mfg. Co., leading to death or serious injury.**

**Never load a Trailer by Lance Mfg. Co. so that the weight on any tire exceeds its rating.**

**Never exceed the Trailer by Lance Mfg. Co. Gross Vehicle Weight Rating (GVWR).**

**Never exceed an axle Gross Axle Weight Rating (GAWR).**

## UNSAFE WEIGHT AND LOAD DISTRIBUTION

Proper loading of your Trailer by Lance Mfg. Co. is essential for your safety. Tire, wheel, axle or structural failure can be caused by overloading.

### **WARNING**

An overloaded Trailer by Lance Mfg. Co. can result in failure or in loss of control of the Trailer by Lance Mfg. Co., leading to death or serious injury.

Never load a Trailer by Lance Mfg. Co. so that the weight on any tire exceeds its rating.

Never exceed the Trailer by Lance Mfg. Co. Gross Vehicle Weight Rating (GVWR).

Never exceed an axle Gross Axle Weight Rating (GAWR).

Improper front / rear load distribution can lead to poor Trailer by Lance Mfg. Co. sway stability or poor tow vehicle handling. Poor Trailer by Lance Mfg. Co. sway stability results from tongue weights that are too low, and poor tow vehicle stability results from tongue weights that are too high.

***The hitch weight of a loaded Trailer by Lance Mfg. Co. (including cargo) should be between 10-15% of the total weight of the Trailer by Lance Mfg. Co..***

Uneven left/right load distribution can cause tire, wheel, axle or structural failure. Be sure your Trailer by Lance Mfg. Co. is evenly loaded left / right. Towing stability also depends on keeping the center of gravity as low as possible.

### **WARNING**

An improperly distributed load can result in loss of control of the Trailer by Lance Mfg. Co., and can lead to death or serious injury.

Proper tongue weight is essential for stable Trailer by Lance Mfg. Co. handling.

Distribute the load front to rear to provide proper tongue weight.

Distribute the load evenly, right and left, to avoid tire overload.

Keeping the center of gravity low and centered is essential to minimize the risk of tip-over.

## SHIFTING CARGO

Since the Trailer by Lance Mfg. Co. "ride" can be bumpy and rough, you must secure your cargo so that it does not shift while the Trailer by Lance Mfg. Co. is being towed.

### **WARNING**

A shifting load can result in failure, or to loss of control of the Trailer by Lance Mfg. Co., and can lead to death or serious injury.

You must secure all loads to prevent the load from shifting while trailering.

### **WARNING**

Carbon Monoxide is toxic.

Breathing it can cause unconsciousness and even kill you.

Do not operate a generator, portable grills, portable heaters, portable lanterns or portable stoves inside the Trailer by Lance Mfg. Co..

### **WARNING**

Never transport people inside your Trailer by Lance Mfg. Co.. Besides putting their lives at risk, the transport of people may be illegal.

### **WARNING**

Your Trailer by Lance Mfg. Co. is not capable of safely transporting flammable, explosive, poisonous or other dangerous materials.

Exceptions:

- Fuel in the tanks of vehicles that are being hauled.
- Fuel stored in proper containers used in Trailer by Lance Mfg. Co. living quarters for cooking.
- Fuel stored in the tank of an onboard generator.
- Fuel stored in the factory equipped chassis located fuel tank/fuel dispensing pump station

## INOPERABLE BRAKES, LIGHTS OR MIRRORS

Be sure that the brakes and all of the lights on your Trailer by Lance Mfg. Co. are functioning properly before towing your Trailer by Lance Mfg. Co.. Electric brakes and lights on a Trailer by Lance Mfg. Co. are controlled via a connection to the tow vehicle, generally a multi-pin electrical connector. Check the Trailer by Lance Mfg. Co. taillights by turning on your tow vehicle headlights. Check the Trailer by Lance Mfg. Co. brake lights by having someone step on the tow vehicle brake pedal while you look at Trailer by Lance Mfg. Co. lights. Check the turn signal lights by operating the turn signal lever in the tow vehicle.

Your tow vehicle will have an electric brake controller that sends power to the Trailer by Lance Mfg. Co. brakes. Before towing the Trailer by Lance Mfg. Co. on the road, you must operate the brake controller while trying to pull the Trailer by Lance Mfg. Co. in order to confirm that the electric brakes operate. While towing the Trailer by Lance Mfg. Co. at less than 5 mph, manually operate the electric brake controller in the tow vehicle cab. You should feel the operation of the Trailer by Lance Mfg. Co. brakes.



### **WARNING**

**Failure to connect the tow vehicle lighting and braking to the Trailer by Lance Mfg. Co. will result in inoperable lights and brakes, and can lead to collision.**

**Check that all the Trailer by Lance Mfg. Co. lights and brakes work before each tow.**

Standard mirrors usually do not provide adequate visibility for viewing traffic to the sides and rear a towed Trailer by Lance Mfg. Co.. You must provide mirrors that allow you to safely observe approaching traffic.

## HAZARDS FROM MODIFYING YOUR TRAILER

Essential safety items and structural integrity can be damaged by altering your Trailer by Lance Mfg. Co.. Even simply driving a nail or screw can damage an electrical circuit, propane gas line or other feature of the Trailer by Lance Mfg. Co..

Before making any alteration to your Trailer by Lance Mfg. Co., contact your Trailer by Lance Mfg. Co. Dealer or the Lance Customer Service Department at 661-949-3322 and describe the alteration you are contemplating. Alteration of the Trailer by Lance Mfg. Co. structure or modification of mechanical, electrical, plumbing, heating or other systems on your Trailer by Lance Mfg. Co. must be performed only by qualified technicians who are familiar with the system as installed on your Trailer by Lance Mfg. Co..

***The chassis on your Trailer by Lance Mfg. Co. was designed for your particular floor plan, taking into consideration the GVWR of your Trailer by Lance Mfg. Co., placement of the components and storage areas as well as maximum hitch and axle weight ratings. Any attachment to, welding alteration or modification to the chassis can void your warranty. Addition of any non-factory installed components to bumper assembly is prohibited and may void chassis warranty. If you have any questions concerning your chassis, call the Lance Service Department at (661) 949-3322.***



### **WARNING**

**Modifying the chassis can void your warranty.**

## HAZARDS FROM EQUIPMENT

The Equipment chapter of this manual contains some information about certain standard and optional accessories that may be on your Trailer by Lance Mfg. Co.. Read and follow all of these instructions before operating the accessories. The major hazards from some of these accessories are:

## SHORE POWER

“Shore Power” is the name given to connecting your Trailer by Lance Mfg. Co. to a source of electrical power using a cord specifically designed for that purpose.

### **WARNING**

Shore power poses a risk of death due to electrocution.

Always use a grounded connection.

Never connect to an ungrounded source of shore power.

Never remove the “third prong” from the shore power plug.

### **WARNING**

Risk of fire.

Connect only to source of correct voltage. Do not overload electrical circuits.

Do not use an extension cord to connect to shore power.

Replace fuses with like rating.

### **WARNING**

Risk of death due to fire or explosion.

Do not connect a propane gas system to a supply of natural gas.

Extinguish all pilot lights and turn off all appliances and igniters before refilling fuel or propane gas tanks.

Do not fill propane gas tanks to more than 80 percent of capacity.

Do not fill the tank with any gas other than propane.

Do not store propane gas tanks inside the Trailer by Lance Mfg. Co..

### **WARNING**

Risk of fire or explosion

- If propane gas is detected (by smell or by the propane gas detector):
- Do not touch electrical switches
- Extinguish flames and pilot lights
- Open doors for ventilation
- Shut off propane gas supply at the propane tank
- Leave the area until odor clears

Correct the source of propane gas leakage before using propane appliances.

Do not use a flame to locate the source of a propane gas leak.

### **WARNING**

It is not safe to use cooking appliances for comfort heating.

Cooking appliances need fresh air for safe operation.

Before operation:

- Turn on exhaust hood
- Open window

Failure to comply could result in death or serious injury.

## PROPANE FUEL SYSTEM

### **WARNING**

Carbon Monoxide is toxic.

Breathing it can cause unconsciousness and even kill you.

Make certain the exhaust from propane appliances is directed to the outdoors.

Have a working carbon monoxide detector in the accommodation spaces of your Trailer by Lance Mfg. Co.

before operating any propane gas appliance.

Do not operate portable grills, portable stoves, portable lanterns or portable heaters inside the Trailer by Lance Mfg. Co..

## TRAILER TOWING GUIDE

Driving a vehicle with a Trailer by Lance Mfg. Co. in tow is vastly different from driving the same vehicle without a Trailer by Lance Mfg. Co. in tow. Acceleration, maneuverability and braking are all diminished with a Trailer by Lance Mfg. Co. in tow. It takes longer to get up to speed; you need more room to turn and pass, and more distance to stop when towing a Trailer by Lance Mfg. Co.. You will need to spend time adjusting to the different feel and maneuverability of the tow vehicle with a loaded Trailer by Lance Mfg. Co.. Because of the significant differences in all aspects of maneuverability when towing a Trailer by Lance Mfg. Co., the hazards and risks of injury are also much greater than when driving without a Trailer by Lance Mfg. Co.. You are responsible for keeping your vehicle and Trailer by Lance Mfg. Co. in control, and for all the damage that is caused if you lose control of your vehicle and Trailer by Lance Mfg. Co..

As you did when learning to drive an automobile, find an open area with little or no traffic for your first practice trailering. Of course, before you start towing the Trailer by Lance Mfg. Co., you must follow all of the instructions for inspection, testing, loading and coupling. Also, before you start towing, adjust the mirrors so you can see the Trailer by Lance Mfg. Co. as well as the area to the rear of it.

Drive slowly at first, 5 m.p.h. or so, and turn the wheel to get the feel of how the tow vehicle and Trailer by Lance Mfg. Co. combination responds. Next, make some right and left hand turns. Watch in your side mirrors to see how the Trailer by Lance Mfg. Co. follows the tow vehicle. Turning with a Trailer by Lance Mfg. Co. attached requires more room.

Stop the rig a few times from speeds no greater than 10 m.p.h. If your Trailer by Lance Mfg. Co. is equipped with brakes, try using different combinations of trailer/electric brake and tow vehicle brake. Note the effect that the Trailer by Lance Mfg. Co. brakes have when they are the only brakes used. When properly adjusted, the Trailer by Lance Mfg. Co. brakes will come on just before the tow vehicle brakes.

It will take practice to learn how to back up a tow vehicle with a Trailer by Lance Mfg. Co. attached. Take it slow. Before backing up, get out of the tow vehicle and look behind the Trailer by Lance Mfg. Co. to make sure that there are no obstacles. Some drivers place their hands at the bottom of the steering wheel, and while the tow vehicle is in reverse, “think” of the hands as being on the top of the wheel. When the hands move to the right (counter-clockwise, as you would do to turn the tow vehicle to the left when moving forward), the rear of

the Trailer by Lance Mfg. Co. moves to the right. Conversely, rotating the steering wheel clockwise with your hands at the bottom of the wheel will move the rear of the Trailer by Lance Mfg. Co. to the left, while backing up. If you are towing a bumper hitch rig, be careful not to allow the Trailer by Lance Mfg. Co. to turn too much, because it will hit the rear of the tow vehicle. To straighten the rig, either pull forward, or turn the steering wheel in the opposite direction.

## SAFE TRAILER TOWING GUIDELINES

- Recheck the load tiedowns to make sure the load will not shift during towing.
- Before towing, check coupling, safety chain, safety brake, tires, wheels and lights.
- Check the lug nuts or bolts for tightness.
- Check coupler tightness after towing 50 miles.
- Adjust the brake controller to engage the Trailer by Lance Mfg. Co. brakes before the tow vehicle brakes. Your dealer can assist you by making this adjustment.
- Use your mirrors to verify that you have room to change lanes or pull into traffic.
- Use your turn signals well in advance.
- Allow plenty of stopping space for your Trailer by Lance Mfg. Co. and tow vehicle.
- Do not drive so fast that the Trailer by Lance Mfg. Co. begins to sway due to speed. Never drive faster than 60 m.p.h.
- Allow plenty of room for passing. A rule of thumb is that the passing distance with a Trailer by Lance Mfg. Co. is 4 times the passing distance without a Trailer by Lance Mfg. Co..
- Shift your automatic transmission into a lower gear for city driving.
- Use lower gears for climbing and descending grades.
- Do not ride the brakes while descending grades; they may get so hot that they stop working. Then you will potentially have a runaway tow vehicle and Trailer by Lance Mfg. Co..
- To conserve fuel, don't use full throttle to climb a hill. Instead, build speed on the approach.
- Slow down for bumps in the road. Take your foot off the brake when crossing the bump.
- Do not brake while in a curve unless absolutely necessary. Instead, slow down before you enter the curve and power through the curve. This way, the towing vehicle remains “in charge.”

- Do not apply the brakes to correct extreme trailer swaying. The application of the Trailer by Lance Mfg. Co. brakes alone will tend to straighten out the combination, especially when going downhill.
- Make regular stops, about once each hour.

Confirm that

- the coupler is secure to the hitch and is locked,
- electrical connectors are made,
- there is appropriate slack in the safety chains,
- there is appropriate slack in the breakaway switch pull pin lanyard,
- the tires are not visibly low on pressure, and
- the cargo is secure and in good condition.

## SAFETY WARNING LABELS ON YOUR TRAILER



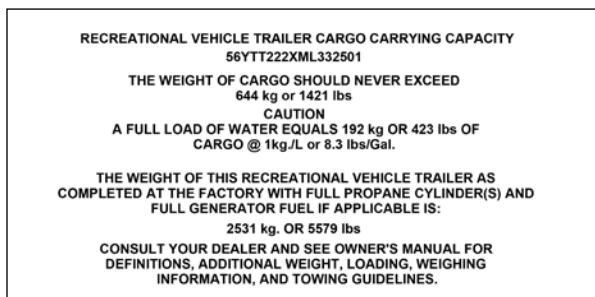
ML175 Tire Placard  
ML187 Federal Certification



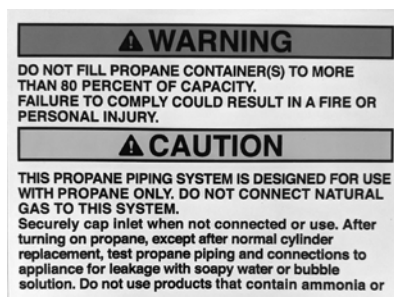
ML116 Potable Water



ML107 110/125V 30 Amp



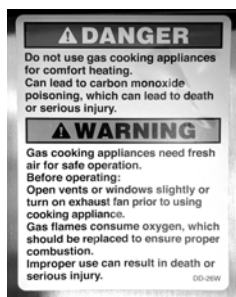
ML186 Cargo Capacity



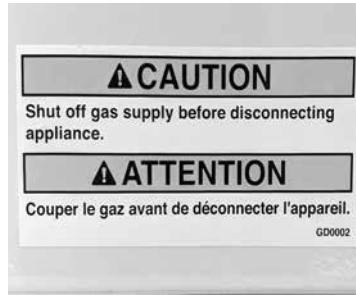
ML117 80 Percent Fill



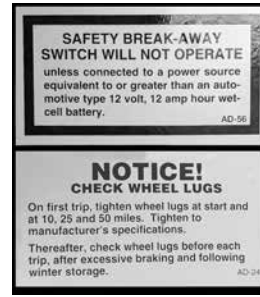
ML126 Smoke Detector



ML114 Warning Cooking



ML118 If You Smell Propane



ML142 Breakaway Switch  
ML102 Wheel Lug Nut



ML130 Propane

## **WARNING**

To protect you and others against death or serious injury, all of the labels shown above must be on the trailer and must be legible.

If any of these labels are missing or cannot be read, call the Lance Customer Service Department at 661-949-3322 for free replacement labels.

You will need to provide us with your trailer's serial number and the part number shown at the bottom of the label(s) or as shown in the pictures above in order for us to send the correct one(s).

## **REPORTING SAFETY DEFECTS**

If you believe that your vehicle has a defect that could cause a crash or could cause injury or death, you should immediately inform the National Highway Traffic Safety Administration (NHTSA) in addition to notifying us.

If NHTSA receives similar complaints, it may open an investigation, and if it finds that a safety defect exists in a group of vehicles, it may order a recall and remedy campaign. However, NHTSA cannot become involved in individual problems between you, your dealer, or Lance Camper Manufacturing Corporation.

To contact NHTSA, you may either call the Vehicle Safety Hotline toll-free at 1-888-327-4236, or write to: Administrator, NHTSA, 1200 New Jersey Ave., SE, Washington, DC 20590. You can also obtain other information about motor vehicle safety from their hotline. They are on the web at [www.safercar.gov](http://www.safercar.gov).

Call 661-949-3322 or [service@lancecamper.com](mailto:service@lancecamper.com) to reach Lance.

This page intentionally left blank.

# WELCOME

Congratulations and welcome to the recreational vehicle lifestyle and the ever-growing family of Lance Recreational Vehicle Owners. We sincerely thank you for choosing Lance. Your selection of a Trailer by Lance Mfg. Co. was a wise investment. Lance Camper Manufacturing Corporation ("Lance") is confident that your RV will give you years of camping pleasure.

At Lance, we work hard to provide our customers with safe and dependable recreational vehicles. We constantly strive to produce a quality product to meet your needs. Our customers are what are most important. If you are satisfied, then we know we have achieved what we set out to do. That is to be the best recreational vehicle manufacturer in the industry.

Your recreational vehicle has been designed to conform with, or exceed, the American National Standards Institute (ANSI) 1192, National Fire Protection Association (NFPA) 1192, Canadian Standards Association (CSA) Z-240 (for Canadian built units), National Electric Code (NEC), and applicable motor vehicle standards. These standards establish the requirements for electrical, plumbing, fuel systems and equipment, fire and life safety provisions and other requirements for quality and safety. Lance is a member of the Recreational Vehicle Industry Association (RVIA) and the Canadian Recreational Vehicle Industry Association (CRVIA) which oversees that our products are in compliance with the above agencies and organizations. One of the best ways to enhance the enjoyment of your new Lance recreational vehicle is to read this manual along with the information provided in the Owner's Information Package. This information will help you learn how to operate all the features of your new recreational vehicle. Afterwards, keep this Owner's Manual along with the Owner's Information Package in your RV so you can refer to it at any time.

This Owner's Manual covers all Trailer by Lance Mfg. Co. models. You may find descriptions of equipment and features that are not on your particular model.

***This Owner's Manual, along with the Owner's Information Package should be considered a permanent part of the Trailer by Lance Mfg. Co., and should remain with the Trailer by Lance Mfg. Co. when it is sold.***

The information, specifications and photography included in this publication were as accurate as possible at the time of publication. For the most current product information and changes, please visit our website at [www.lancetrailer.com](http://www.lancetrailer.com) or contact your local

Trailer by Lance Mfg. Co. Dealer. Lance reserves the right, however, to discontinue or change specifications at any time without notice and without incurring any obligation whatsoever. All weights, fuel, liquid capacities, and dimensions are approximate.

Before calling your Trailer by Lance Mfg. Co. Dealer or the Lance Customer Service Department, we suggest that you look for the answer to your problem in the Owner's Manual and the Component Instruction/Operation Manuals supplied in the Owner's Information Package.

Your appliances and various other components are warranted by their respective manufacturer and their warranties are included in the Owner's Information Package. Be sure to fill out the warranty registration cards for these items and mail them as soon as possible after taking delivery of your RV.

# CUSTOMER RELATIONS INFORMATION

It is best to return your Trailer by Lance Mfg. Co. to the selling dealer for warranty service. If this is not possible, you can find the nearest dealer on our web site, [www.lancetrailer.com](http://www.lancetrailer.com), under the dealer locator heading, or by contacting the Lance Customer Service Department at 661 949-3322, who can direct you to a dealer in your area.

Service and maintenance on your Trailer by Lance Mfg. Co. is easily accomplished by establishing a mutually agreeable partnership between you and your Trailer by Lance Mfg. Co. dealership. Take the time to get to know the people who will play an important role in helping you keep your Trailer by Lance Mfg. Co. in prime working condition. Visit the dealer's service center to meet the service manager, technicians, service writers, and those charged with ordering the parts. Ask questions.

Following scheduled maintenance recommendations will save you money in the long run. Carefully read all operation manuals to obtain complete information on prescribed service intervals. Don't forget about your tow vehicle. It too needs regular service.

If you prefer to perform general maintenance items on your own, your Trailer by Lance Mfg. Co. Dealer service department can be a big help when it comes to making sure you obtain the proper replacement parts. All replacement parts can be ordered from your Trailer by Lance Mfg. Co. Dealer or by contacting the Lance Customer Service Department at (661) 949-3322.

Service and maintenance items may fall outside the scope of your capability. In these instances you may decide to seek the assistance of a qualified RV service center to perform these tasks. Contact your Trailer by Lance Mfg. Co. dealership's service center in advance for a scheduled appointment time. Advise the service manager, in writing, the specific items needing repair to give the service center an idea of what parts will be required, and how long the work can be expected to take. Keep in mind that seasonal maintenance needs are a popular time of year at most service centers. Call early to schedule annual tune-ups. Always include your vehicle identification number (last six digits) when contacting your Trailer by Lance Mfg. Co. Dealer. Trailer by Lance Mfg. Co. dealership personnel are trained

professionals. They should be able to answer all your questions. If you encounter a problem that your dealership does not solve to your satisfaction, please discuss it with the dealership's management. The Service Manager or General Manager can help. Almost all problems are solved in this way.

If you are dissatisfied with the decision made by the dealership's management, contact the Lance Customer Service Center at:

**Service Manager**  
**Lance Camper Manufacturing Corporation**  
**43120 Venture Street**  
**Lancaster, California 93535-4510 USA**  
**661-949-3322**

E-mail inquiries to [service@lancecamper.com](mailto:service@lancecamper.com).

When you call or write, please give us this information:

Vehicle Identification Number (last six digits) Your name, address, and telephone number Date of purchase Name and address of the dealer where your Trailer by Lance Mfg. Co. was purchased, or who services your Trailer by Lance Mfg. Co..

There are two labels attached to the roadside front corner of the Trailer by Lance Mfg. Co..

| TIRE AND LOADING INFORMATION<br>RENSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT             |                    |                                                     |                                                                                                                                                        |
|-------------------------------------------------------------------------------------------|--------------------|-----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| The weight of cargo should never exceed<br>Le poids du chargement ne doit jamais dépasser |                    | 585 kg or 1291 lbs.<br>585 kg or 1291 lb.           | SEE OWNER'S<br>MANUAL FOR<br>ADDITIONAL<br>INFORMATION<br><br>VOIR LE MANUEL<br>DE L'USAGER<br>POUR PLUS DE<br>RENSEIGNEMENTS<br><br>56YTT2228ML332285 |
| TIRE<br>PNEU                                                                              | SIZE<br>DIMENSIONS | COLD TIRE PRESSURE<br>PRESSION DES<br>PNEUS A FROID |                                                                                                                                                        |
| FRONT<br>AVANT                                                                            | ST205/75R15D       | 448 KPA/65 PSI                                      |                                                                                                                                                        |
| REAR<br>ARRIERE                                                                           | ST205/75R15D       | 448 KPA/65 PSI                                      |                                                                                                                                                        |
| SPARE<br>DE SECOURS                                                                       | ST205/75R15D       | 448 KPA/65 PSI                                      |                                                                                                                                                        |

The first (upper) label is the Tire and Loading Information Tag. It lists the Trailer by Lance Mfg. Co. VIN number and maximum cargo capacity of the Trailer by Lance Mfg. Co. as equipped by Lance. It also lists the tire size and Cold Tire Pressure of the tires that are supplied on your Trailer by Lance Mfg. Co..

| MANUFACTURED BY/FABRIQUE PAR LANCE CAMPER MFG. CORP.                                                                                                                                                               |                              |                                                                                                                                                                                                               |         |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| GVWR/PNBV LBS/KG<br>5500 2495                                                                                                                                                                                      | VIN/NIV<br>56YTT1620ML332379 | DATE<br>10/21                                                                                                                                                                                                 |         |
|                                                                                                                                                                                                                    | SIZE/DIMENSION               | PRESS./COLD INFL.<br>PRESS./GONFL FROID                                                                                                                                                                       |         |
| GAWR/PNBE LBS/KG                                                                                                                                                                                                   | TIRE/PNEU                    | RIMS/JANTE                                                                                                                                                                                                    | PSI/LPC |
| 2900 1315 FRONT/DEVANT                                                                                                                                                                                             | ST205/75R15D                 | 15 X 6 J                                                                                                                                                                                                      | 65 448  |
| 2900 1315 REAR/ARRIERE                                                                                                                                                                                             | ST205/75R15D                 | 15 X 6 J                                                                                                                                                                                                      | 65 448  |
| TYPE OF VEHICLE/TYPE DE VEHICULE: TRAILER/REMORQUE                                                                                                                                                                 |                              |                                                                                                                                                                                                               |         |
| THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS AND STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. |                              | CE VEHICULE CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES EN VERTU DU REGLEMENT SUR LA SECURITE DE VEICULES AUTOMOBILES DU CANADA ET DES ETATS UNIS EN VIGUEUR A LA DATE DE SA FABRICATION CI-DESSUS. |         |
| CARGO-CARRYING CAPACITY: 525 LBS/ 238 KG<br>CALCULATED WITH THE FRESH WATER TANKS FULL.<br>(COLD 374 LBS/169 KG HOT 423 LBS/192 KG)<br>AND THE WASTE WATER TANKS EMPTY                                             |                              | CAPACITE DE CHARGEMENT: 238 KG<br>CALCULEE AVEC LES RESERVOIRS D'EAU DOUCE PLEINS.<br>(FROIDE 169 KG CHAUDE 192 KG)<br>ET LES RESERVOIRS D'EAUX USEES VIDES                                                   |         |
| MASS OF WASTE WATER TANKS FULL: 747 LBS/341 KG                                                                                                                                                                     |                              | MASSE DES RESERVOIRS D'EAUX USEES PLEINS: 341 KG                                                                                                                                                              |         |

The second (lower) label is the Federal Certification Tag. It contains the Manufacturer's Name, VIN number, month and year built, GVWR, GAWR of each axle, and the tire size, rim size and PSI.

#### RECREATIONAL VEHICLE TRAILER CARGO CARRYING CAPACITY 56YTT222XML332501

THE WEIGHT OF CARGO SHOULD NEVER EXCEED  
644 kg or 1421 lbs

CAUTION  
A FULL LOAD OF WATER EQUALS 192 kg OR 423 lbs OF  
CARGO @ 1kg./L or 8.3 lbs/Gal.

THE WEIGHT OF THIS RECREATIONAL VEHICLE TRAILER AS  
COMPLETED AT THE FACTORY WITH FULL PROPANE CYLINDER(S) AND  
FULL GENERATOR FUEL IF APPLICABLE IS:

2531 kg. OR 5579 lbs

CONSULT YOUR DEALER AND SEE OWNER'S MANUAL FOR  
DEFINITIONS, ADDITIONAL WEIGHT, LOADING, WEIGHING  
INFORMATION, AND TOWING GUIDELINES.

Installed in the lower corner of the screen door on the kick panel is the Recreation Vehicle Trailer Cargo Carrying Capacity Tag. It contains the VIN number, maximum cargo capacity and the weight of the Trailer by Lance Mfg. Co. as completed by the Lance with the propane tank(s) full. This would include

all options that were installed at the factory by Lance. It also references how much weight (cargo) and a full load of water would be. The unit weight and available cargo capacity does not include any dealer installed options.

## VEHICLE IDENTIFICATION

The Vehicle Identification Number (VIN) is a 17-digit serial number. The National Highway Traffic Safety Administration (NHTSA) has established how and what this number represents.

The VIN is located on the roadside front crossmember next to the a-frame. It is also located on the three tags located on the roadside front corner of the Trailer by Lance Mfg. Co..

The following identifies Lance's 17 character VIN:

56Y T T/H 18 2 X 4 L 123456

Manufacturer ID (Lance) \_\_\_\_\_

Make/Type (T = Lance/Ball Type Pull) \_\_\_\_\_

Body Type (T=Travel Trailer)  
(H=Toy Hauler) \_\_\_\_\_

Box Length \_\_\_\_\_

Number of Axles \_\_\_\_\_

Check Digit \_\_\_\_\_

Model Year \_\_\_\_\_

Manufacturer Plant Code \_\_\_\_\_

Unit Serial Number \_\_\_\_\_

If you need warranty service, you need to have the last six digits of the serial number available when calling.

If you need warranty service, you need to have the last six digits of the serial number available when calling.

# INFORMATION ABOUT THIS MANUAL

This Owner's Manual is of a general nature only and does not cover every aspect of all Trailer by Lance Mfg. Co. models manufactured by Lance. Each owner must read this manual thoroughly and heed the warnings given herein, as well as those warnings given in the component instruction manuals contained in the Owner's Information Package.

## PRODUCT CHANGES

Some equipment and features shown in this manual may be optional or not available on some models. Photographs or illustrations in this manual are representative of function and may not be specific in their depiction of actual equipment, fabrics, interior or exterior decor or design options as installed on or in your Trailer by Lance Mfg. Co.. For the most current product information and changes please visit our website at [www.lancetrailer.com](http://www.lancetrailer.com) or contact your local Trailer by Lance Mfg. Co. Dealer. Subsequent modifications may be evident in the actual product. Specifications are subject to change without notice. All weights, fuel, liquid capacities and dimensions are approximate.

## OWNER'S INFORMATION PACKAGE

Your Owner's Information Packet includes all available supplier literature provided to us at the time of production. In an increasingly digital world, many suppliers have transitioned to online resources, making their latest manuals and support materials available on their websites. If you cannot find the information you need in this packet, we recommend contacting your local dealer or visiting the supplier's website for the most up-to-date guidance.

**This information should be considered a permanent part of the Trailer by Lance Mfg. Co., and should remain with the Trailer by Lance Mfg. Co. when it is sold.**



# DEALER RESPONSIBILITY

Your Trailer by Lance Mfg. Co. has been thoroughly inspected at the factory before shipment. However, your dealer is responsible for performing a complete pre-delivery inspection of all your trailer's components. This should assure you that all components are in proper working order and free of defects prior to you taking delivery.

During the delivery process, the dealer should have taken you through the inside, as well as around the exterior of the Trailer by Lance Mfg. Co., to instruct and explain the proper usage of all of the following items:

## **Appliances**

## **Dinette Bed Conversions**

## **Electrical System**

## **Fresh Water System**

## **Propane Gas System**

## **Loading and Unloading**

## **Coupling and Uncoupling to the Tow Vehicle**

## **Optional Equipment**

## **RV Park Hookup**

## **Waste System**

## **Slide-Out System**

## **Egress Exits**

While the dealer has provided basic instructions on how to use your Trailer by Lance Mfg. Co., it is ultimately your responsibility to make sure you fully understand how to use the Trailer by Lance Mfg. Co. prior to doing so. To fulfill this responsibility, in addition to the instructions received from the dealer, you must read all instructional material furnished with the Trailer by Lance Mfg. Co.. If you do not understand how to operate any appliance or equipment, you should return to your dealer for further instructions.

Your Trailer by Lance Mfg. Co. comes with applicable loose items based on the standard features and options on your particular Trailer by Lance Mfg. Co.. Please make sure that you have each of these items:

- Owner's Information Package
- Two sets of keys for entry door, ramp door (Toy Hauler) and exterior access doors
- Fire Extinguisher (mounted)
- Stabilizer Jack Handle
- Remotes for TV/LCD and DVD (TV/LCD Optional)
- Mattress Cover
- Throw Pillows

# PLANNING AND PREPARATION

Proper planning of your trip will ensure a pleasurable experience. A thorough knowledge of your Trailer by Lance Mfg. Co. is important if you are going to get the most of the convenience and safety built into your Trailer by Lance Mfg. Co.. You should become as familiar with your Trailer by Lance Mfg. Co. as you are with your own personal car or tow vehicle. If you have trouble or questions, you should consult your dealer.

# INSPECTION AND MAINTENANCE

Maintaining your Trailer by Lance Mfg. Co. according to the maintenance schedules given in this manual helps to keep your camping experiences trouble-free while preserving your investment. When your Trailer by Lance Mfg. Co. needs maintenance, keep in mind that your Lance Trailer Dealer's staff is trained in servicing the many systems in your Trailer by Lance Mfg. Co.. Your Trailer by Lance Mfg. Co. Dealer is dedicated to your satisfaction and will be pleased to answer any questions and concerns. The Maintenance Chart located at the rear of this manual defines the minimum maintenance intervals. Adherence to this schedule will minimize the possibility of failure of important systems of your Trailer by Lance Mfg. Co.. The time spent inspecting and maintaining your Trailer by Lance Mfg. Co. will provide you with many years of trouble free recreational pleasure.

This page intentionally left blank.

# TIRE SAFETY INFORMATION

This portion of the User's Manual contains tire safety information as required by 49 CFR 575.6.

**NOTE: Your Trailer by Lance Mfg. Co. tires may reflect use of “Nitrogen” tire inflation. Tires reflecting use of “Nitrogen” can be detected by use of a “Green” valve stem cap.**

## TRAILER TIRE INFORMATION

Trailer by Lance Mfg. Co. tires may be worn out even though they still have plenty of tread left. This is because Trailer by Lance Mfg. Co. tires have to carry a lot of weight all the time, even when not in use. It is actually better for the tire to be rolling down the road than to be idle. During use, the tire releases lubricants that are beneficial to tire life. Using the Trailer by Lance Mfg. Co. tires often also helps prevent flat spots from developing.

The main cause of tire failure is improper inflation. Check the cold tire inflation pressures at least once a week for proper inflation levels. “Cold” means that the tires are at the same temperature as the surrounding air, such as when the vehicle has been parked overnight. Wheel and tire manufacturers recommend adjusting the pressure to the trailer manufacturer's recommended cold inflation pressure, in pounds per square inch (PSI) stated on the vehicle's Federal Certification Label or Tire Placard when the Trailer by Lance Mfg. Co. is loaded to its gross vehicle weight rating (GVWR). If the tires are inflated to less than the recommended inflation level or the GVWR of the Trailer by Lance Mfg. Co. is exceeded, the load carrying capacity of the tire could be dramatically affected. If the tires are inflated more than the recommended inflation level, handling characteristics of the tow vehicle/trailer combination could be affected. Refer to the owner's manual or talk to your dealer or vehicle manufacturer if you have any questions regarding proper inflation practices.

Tires can lose pressure over a period of time. In fact, tires can lose 1 to 3 PSI per month. This is because molecules of air, under pressure, weave their way from the inside of the tire, through the rubber, to the outside. A drop in tire pressure could cause the tire to become overloaded, leading to excessive heat build up. If a Trailer by Lance Mfg. Co. tire is under-inflated, even for a short period of time, the tire could suffer internal damage.

High speed towing in hot conditions degrades Trailer by Lance Mfg. Co. tires significantly. As heat builds up during driving, the tire's internal structure starts to breakdown, compromising the strength of the tire. It is recommended to drive at moderate speeds.

Statistics indicate the average life of a Trailer by Lance Mfg. Co. tire is about five years under normal use and maintenance conditions. After three years, replacing the Trailer by Lance Mfg. Co. tires with new ones should be considered, even if the tires have adequate tread depth. Some expert's claim that after five years, Trailer by Lance Mfg. Co. tires are considered worn out and should be replaced, even if they have had minimal or no use. This is such a general statement that it may not apply in all cases. It is best to have your tires inspected by a tire supplier to determine if your tires need to be replaced.

If you are storing your Trailer by Lance Mfg. Co. for an extended period, make sure the tires are fully inflated to the maximum rated pressure and that you store them in a cool, dry place, such as a garage. Use tire covers to protect the Trailer by Lance Mfg. Co. tires from the harsh effects of the sun.

## STEPS FOR DETERMINING CORRECT LOAD LIMITS OF THE TRAILER

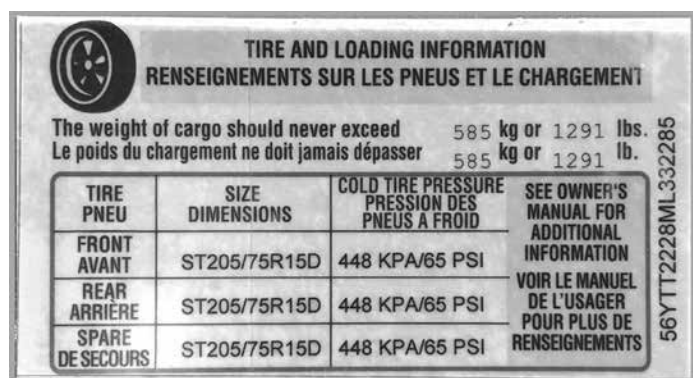
Determining the load limits of a Trailer by Lance Mfg. Co. includes more than understanding the load limits of the tires alone. On all trailers there is a Federal Certification/ VIN label that is located on the forward half of the left (road) side of the unit. This certification/ VIN label will indicate the trailer's Gross Vehicle Weight Rating (GVWR). This is the most weight the fully loaded Trailer by Lance Mfg. Co. can weigh. It will also provide the Gross Axle Weight Rating (GAWR). This is the most a particular axle can weigh. If there are multiple axles, the GAWR of each axle will be provided.

There is a vehicle placard located in the same location as the certification label described above. This placard provides tire and loading information. In addition, this placard will show a statement regarding maximum cargo capacity. Cargo can be added to the Trailer by Lance Mfg. Co., up to the maximum weight specified on the placard. The combined weight of the cargo is provided as a single number. In any case, remember: the total weight of a fully loaded Trailer by Lance Mfg. Co. can not exceed the stated GVWR.

The weight of water and propane also needs to be considered. The weight of fully filled propane containers is considered part of the weight of the Trailer by Lance Mfg. Co. before it is loaded with cargo, and is not considered part of the disposable cargo load. Water however, is a disposable cargo weight and is treated as such. If there is a fresh water storage tank of 30 gallons, this tank when filled would weigh about 250 pounds. If more cargo is being transported, water can be offloaded to keep the total amount of cargo added to the vehicle within the limits of the GVWR so as not to overload the vehicle. Understanding this flexibility will allow you, the owner, to make choices that fit your travel needs.

When loading your cargo, be sure it is distributed evenly to prevent overloading front to back and side to side. Heavy items should be placed low and as close to the axle positions as reasonable. Too many items on one side may overload a tire. The best way to know the actual weight of the vehicle is to weigh it at a public scale. Talk to your dealer to discuss the weighing methods needed to capture the various weights related to the Trailer by Lance Mfg. Co.. This would include the weight empty or unloaded, weights per axle, wheel, hitch or king-pin, and total weight.

Excessive loads and/or under inflation cause tire overloading and, as a result, abnormal tire flexing occurs. This situation can generate an excessive amount of heat within the tire. Excessive heat may lead to tire failure. It is the air pressure that enables a tire to support the load, so proper inflation is critical. The proper air pressure may be found on the Certification / VIN label and/or on the Tire Placard. This value should never exceed the maximum cold inflation pressure stamped on the tire.



### Trailers 10,000 Pounds GVWR or Less

1. Locate the statement, "The weight of cargo should never exceed XXX kg or XXX lbs.," on your vehicle's placard.
2. This figure equals the available amount of cargo and luggage load capacity.
3. Determine the combined weight of luggage and cargo being loaded on the vehicle. That weight may not safely exceed the available cargo and luggage load capacity.

The trailer's placard refers to the Tire Information Placard attached adjacent to or near the trailer's VIN (Certification) label at the left front of the Trailer by Lance Mfg. Co..

### STEPS FOR DETERMINING CORRECT LOAD LIMITS OF THE TOW VEHICLE

1. Locate the statement, "The combined weight of occupants and cargo should never exceed XXX lbs.," on your vehicle's placard.
2. Determine the combined weight of the driver and passengers who will be riding in your vehicle.
3. Subtract the combined weight of the driver and passengers from XXX kilograms or XXX pounds.
4. The resulting figure equals the available amount of cargo and luggage capacity. For example, if the "XXX" amount equals 1400 lbs. and there will be five 150 lb. passengers in your vehicle, the amount of available cargo and luggage capacity is 650 lbs. (1400 - 750 (5 x 150) = 650 lbs.).
5. Determine the combined weight of luggage and cargo being loaded on the vehicle. That weight may not safely exceed the available cargo and luggage capacity calculated in Step # 4.
6. If your vehicle will be towing a Trailer by Lance Mfg. Co., load from your Trailer by Lance Mfg. Co. will be transferred to your vehicle. Consult the tow vehicle's manual to determine how this weight transfer reduces the available cargo and luggage capacity of your vehicle.

### TIRE SAFETY - EVERYTHING RIDES ON IT

The National Traffic Safety Administration (NHTSA) has published a brochure (DOT HS 809 361) that discusses all aspects of Tire Safety, as required by CFR 575.6. This brochure is reproduced in part below. It can be obtained and downloaded from NHTSA, free of charge, from the following web site:

<http://www.nhtsa.dot.gov/staticfiles/DOT/NHTSA/Vehicle%20Safety/Articles/Associated%20Files/brochure.pdf>

Studies of tire safety show that maintaining proper tire pressure, observing tire and vehicle load limits (not carrying more weight in your vehicle than your tires or vehicle can safely handle), avoiding road hazards, and inspecting tires for cuts, slashes, and other irregularities are the most important things you can do to avoid tire failure, such as tread separation or blowout and flat tires. These actions, along with other care and maintenance activities, can also:

- Improve vehicle handling
- Help protect you and others from avoidable breakdowns and accidents
- Improve fuel economy
- Increase the life of your tires

This booklet presents a comprehensive overview of tire safety, including information on the following topics:

- Basic tire maintenance
- Uniform Tire Quality Grading System
- Fundamental characteristics of tires
- Tire safety tips

Use this information to make tire safety a regular part of your vehicle maintenance routine. Recognize that the time you spend is minimal compared with the inconvenience and safety consequences of a flat tire or other tire failure.

### **SAFETY FIRST—BASIC TIRE MAINTENANCE**

Properly maintained tires improve the steering, stopping, traction, and load-carrying capability of your vehicle.

Underinflated tires and overloaded vehicles are a major cause of tire failure. Therefore, as mentioned above, to avoid flat tires and other types of tire failure, you should maintain proper tire pressure, observe tire and vehicle load limits, avoid road hazards, and regularly inspect your tires.

### **FINDING YOUR VEHICLE'S RECOMMENDED TIRE PRESSURE AND LOAD LIMITS**

Tire information placards and vehicle certification labels contain information on tires and load limits. These labels indicate the vehicle manufacturer's information including:

- Recommended tire size
- Recommended tire inflation pressure
- Vehicle capacity weight (VCW—the maximum occupant and cargo weight a vehicle is designed to carry)
- Front and rear gross axle weight ratings (GAWR— the maximum weight the axle systems are designed to carry)

Both placards and certification labels are permanently attached to the Trailer by Lance Mfg. Co. near the left front.

### **UNDERSTANDING TIRE PRESSURE AND LOAD LIMITS**

Tire inflation pressure is the level of air in the tire that provides it with load-carrying capacity and affects the overall performance of the vehicle. The tire inflation pressure is a number that indicates the amount of air pressure— measured in pounds per square inch (psi)— a tire requires to be properly inflated. (You will also find this number on the vehicle information placard expressed in kilopascals (kPa), which is the metric measure used internationally.)

Manufacturers of passenger vehicles and light trucks determine this number based on the vehicle's design load limit, that is, the greatest amount of weight a vehicle can safely carry and the vehicle's tire size.

The proper tire pressure for your vehicle is referred to as the "recommended cold inflation pressure." (As you will read below, it is difficult to obtain the recommended tire pressure if your tires are not cold.) Because tires are designed to be used on more than one type of vehicle, tire manufacturers list the "maximum permissible inflation pressure" on the tire sidewall. This number is the greatest amount of air pressure that should ever be put in the tire under normal driving conditions.

### **CHECKING TIRE PRESSURE**

It is important to check your vehicle's tire pressure at least once a month for the following reasons:

- Most tires may naturally lose pressure over time.
- Tires can lose air suddenly if you drive over a pothole or other object or if you strike the curb when parking.
- With radial tires, it is usually not possible to determine under inflation by visual inspection

For convenience, purchase a tire pressure gauge to keep in your vehicle. Gauges can be purchased at tire dealerships, auto supply stores, and other retail outlets. The recommended tire inflation pressure that vehicle manufacturers provide reflects the proper psi when a tire is cold. The term cold does not relate to the outside temperature. Rather, a cold tire is one that has not been driven on for at least three hours. When you drive, your tires get warmer, causing the pressure within them to increase. Therefore, to get an accurate tire pressure reading, you must measure tire pressure when the tires are cold or compensate for the extra pressure in warm tires.

### **STEPS FOR MAINTAINING PROPER TIRE PRESSURE**

- **Step 1:** Locate the recommended tire pressure on the vehicle's tire information placard, certification label, or in the owner's manual.
- **Step 2:** Record the tire pressure of all tires.
- **Step 3:** If the tire pressure is too high in any of the tires, slowly release air by gently pressing on the tire valve stem with the edge of your tire gauge until you get to the correct pressure.
- **Step 4:** If the tire pressure is too low, note the difference between the measured tire pressure and the correct tire pressure. These "missing" pounds of pressure are what you will need to add.
- **Step 5:** At a service station, add the missing pounds of pressure to each tire that is underinflated.
- **Step 6:** Check all the tires to make sure they have the same pressure (except in cases in which the front and rear tires are supposed to have different amounts of pressure).

If you have been driving your vehicle and think that a tire is underinflated, fill it to the recommended cold inflation pressure indicated on your vehicle's tire information placard or certification label. While your tire may still be slightly underinflated due to the extra pounds of pressure in the warm tire, it is safer to drive with air pressure that is slightly lower than the vehicle manufacturer's recommended cold inflation pressure than to drive with a significantly underinflated tire. Since this is a temporary fix, don't forget to recheck and adjust the tire's pressure when you can obtain a cold reading.

## **TIRE SIZE**

To maintain tire safety, purchase new tires that are the same size as the vehicle's original tires or another size recommended by the manufacturer. Look at the tire information placard, the owner's manual, or the sidewall of the tire you are replacing to find this information. If you have any doubt about the correct size to choose, consult with the tire dealer.

## **TIRE TREAD**

The tire tread provides the gripping action and traction that prevent your vehicle from slipping or sliding, especially when the road is wet or icy. In general, tires are not safe and should be replaced when the tread is worn down to 1/16 of an inch. Tires have built-in treadwear indicators that let you know when it is time to replace your tires. These indicators are raised sections spaced intermittently in the bottom of the tread grooves. When they appear "even" with the outside of the tread, it is time to replace your tires. Another method for checking tread depth is to place a penny in the tread with Lincoln's head upside down and facing you. If you can see the top of Lincoln's head, you are ready for new tires.

## **TIRE REPAIR**

The proper repair of a punctured tire requires a plug for the hole and a patch for the area inside the tire that surrounds the puncture hole. Punctures through the tread can be repaired if they are not too large, but punctures to the sidewall should not be repaired. Tires must be removed from the rim to be properly inspected before being plugged and patched.

## **TIRE FUNDAMENTALS**

Federal law requires tire manufacturers to place standardized information on the sidewall of all tires. This information identifies and describes the fundamental characteristics of the tire and also provides a tire identification number for safety standard certification and in case of a recall.

## **INFORMATION ON TRAILER TIRES**

Why "ST" tires.

The physical requirements of "ST" Trailer by Lance Mfg. Co. tires greatly differ from those of "P" passenger tires. Passenger tires are designed to maintain traction surface contact during all driving conditions: pulling, stopping, turning, or swerving. Because of this, they are designed with more flexible sidewalls to maintain tread to road contact. Trailers have no driving torque applied to their axles, therefore the only time Trailer by Lance Mfg. Co. tires must have traction is during the application of the Trailer by Lance Mfg. Co. brakes. Trailers also see heavier loads that typically have a higher center of gravity than an automobile. These conditions, along with inadequate torque loads, and stiffer suspensions can cause swaying of the Trailer by Lance Mfg. Co.. Trailer by Lance Mfg. Co. tires are designed with these conditions in mind and have stiffer sidewalls to help control and reduce sway. For this reason, it is not recommended that "P" Passenger tires be used on trailers. Optimal Trailer by Lance Mfg. Co. control will be achieved with "ST" Special Trailer by Lance Mfg. Co. tires.

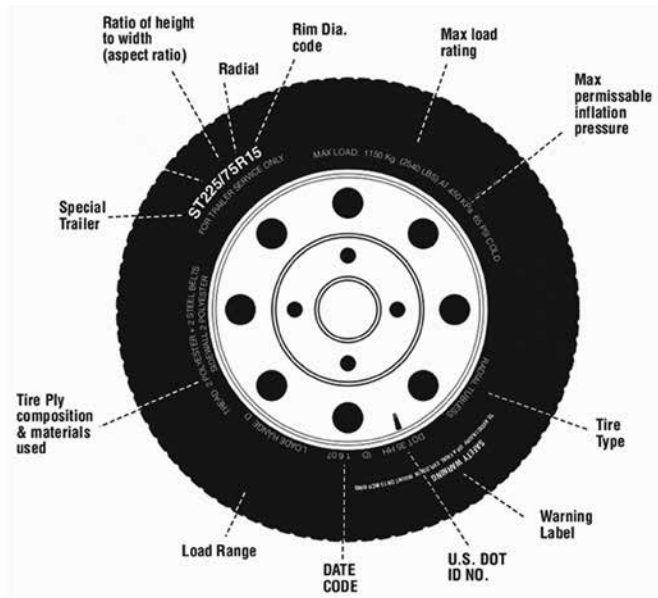
**Industry standards dictate that ST tires are speed restricted to 65 MPH under normal inflation and load conditions unless a different speed restriction is indicated on the sidewall of the tire.**



## **WARNING**

**Replacement tires must meet the same specifications as the originals. Mismatched tires and rims may come apart with explosive force and cause personal injury to yourself or others. Mismatched tires and rims can also blow out and cause you to lose control that can cause an accident which can result in serious injury or death.**

Please refer to the diagram below.



## LT

The “LT” indicates the tire is for light trucks or trailers.

## ST

An “ST” is an indication the tire is for Trailer by Lance Mfg. Co. use only. “ST” tires are design for carrying heavy loads at lower speeds. The Tire and Rim Association Standard indicates that for operation at speeds up to 65 mph, no change in maximum cold tire inflation pressure or load is required. For speeds between 66-75 mph, increase the maximum cold tire inflation pressure 10 psi.

## Next number – 3 Digit

This three-digit number gives the width in millimeters of the tire from sidewall edge to sidewall edge. In general, the larger the number, the wider the tire.

## Next number – 2 Digit

This two-digit number, known as the aspect ratio, gives the tire’s ratio of height to width. Numbers of 70 or lower indicate a short sidewall for improved steering response and better overall handling on dry pavement.

## R or D

The “R” stands for radial. The “D” stands for bias.

## Next number

This two-digit number is the wheel or rim size.

## U.S. DOT Tire Identification Number

This begins with the letters “DOT” and indicates that the tire meets all federal standards. The next two numbers or letters are the plant code where it was manufactured, and the last four

numbers represent the week and year the tire was built. For example,

the numbers 3197 means the 31st week of 1997. The other numbers are marketing codes used at the manufacturer’s discretion. This information is used to contact consumers if a tire defect requires a recall.

## Tire Ply Composition and Materials Used

The number of plies indicates the number of layers of rubber-coated fabric in the tire. In general, the greater the number of plies, the more weight a tire can support. Tire manufacturers also must indicate the materials in the tire, which include steel, nylon, polyester, and others.

## Max. Load Dual kg (lbs) at kPa (psi) Cold

This information indicates the maximum load and tire pressure when the tire is used as a dual, that is, when four tires are put on each rear axle (a total of six or more tires on the vehicle).

## Max. Load Single kg (lbs) at kPa (psi) Cold

This information indicates the maximum load and tire pressure when the tire is used as a single.

## Maximum Permissible Inflation Pressure

This number is the greatest amount of air pressure that should ever be put in the tire under normal driving conditions.

## Load Range

This information identifies the tire’s load carrying capabilities and its inflation limits.

## TIRE SAFETY TIPS

### Preventing Tire Damage

- Slow down if you have to go over a pothole or other object in the road.
- Do not run over curbs or other foreign objects in the roadway, and try not to strike the curb when parking.

### Tire Safety Checklist

- Check tire pressure regularly (at least once a month), including the spare.
- Inspect tires for uneven wear patterns on the tread, cracks, foreign objects, or other signs of wear or trauma.
- Remove bits of glass and foreign objects wedged in the tread.
- Make sure your tire valves have valve caps.
- Check tire pressure before going on a long trip.
- Do not overload your vehicle. Check the tire information placard or owner’s manual for the maximum recommended load for the vehicle.

Tire inflation pressure is the most important factor in tire life. Inflation pressure should be as recommended for the load but in no case should exceed the tire or rim maximum pressure rating. Inflation pressure should be checked cold before operation. Do not bleed air from tires when they are hot. Check inflation pressure weekly during use to insure the maximum tire life and tread wear. The following tire wear diagnostic chart will help you pinpoint the causes and solutions of tire wear problems.

## TIRE WEAR DIAGNOSTIC CHART

| Wear Pattern                                                                                          | Cause                         | Action                                                             |
|-------------------------------------------------------------------------------------------------------|-------------------------------|--------------------------------------------------------------------|
|  <b>Center Wear</b>  | Over Inflation                | Adjust pressure to particular load per tire catalog                |
|  <b>Edge Wear</b>    | Under Inflation               | Adjust pressure to particular load per tire catalog                |
|  <b>Side Wear</b>    | Loss of camber or overloading | Make sure load doesn't exceed axle rating. Align at alignment shop |
|  <b>Toe Wear</b>     | Incorrect toe-in              | Align at alignment shop                                            |
|  <b>Cupping</b>     | Out-of-balance                | Check bearing adjustment and balance tires                         |
|  <b>Flat Spots</b> | Wheel lockup & tire skidding  | Avoid sudden stops when possible and adjust brakes                 |



### CAUTION

Tire wear should be checked frequently because once a wear pattern becomes firmly established in a tire it is difficult to stop, even if the underlying cause is corrected.

# LUG NUT TORQUE SEQUENCE

The axle and wheel assemblies of your Trailer by Lance Mfg. Co. are designed differently than those on your car. The overall size, weight and center of gravity of a recreational vehicle subject the wheels to pressures unique to trailering. During normal cornering, the tires and wheels experience a considerable amount of stress called "side-load". Therefore, the lug nuts on your recreational vehicle require periodic retorquing.

These instructions will show you how to maintain proper lug nut torque by following these important steps:

1. Check torque before every trip.
2. Use proper tools.
3. Follow the appropriate star pattern sequence.
4. Torque lug nuts in the correct stages and followup intervals after any wheel reinstallation.

For further information on these steps, you may want to refer to the axle manufacturer's owner manual.

Remember, torque is the amount of rotating force applied to a fastener, such as a lug nut. Proper torque of lug nuts can only be achieved by using a torque wrench and a socket.

**NOTE:** Some wheel assemblies require an extension. **DO NOT USE** a flexible extension. Also, **DO NOT USE** a 4-way socket or any other type of wrench which does not measure the actual pressure applied to the lug nut.

## USING TORQUE WRENCHES

- Most torque wrenches are required to be set at "0" when not in use to maintain calibration.
- Please refer to the manufacturer's instructions for further information on use and maintenance.

## SETTING TORQUE VALUE ON A DIAL INDICATOR WRENCH:

1. Make sure your indicator needle is set to "0".
2. As you apply clockwise pressure to the lug nut, both needles will show the current amount of torque being applied.
3. When you reach your desired torque value, stop applying pressure and your indicator needle will stay at the highest torque value reached.

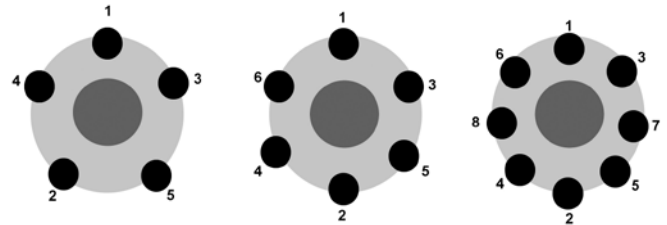
## SETTING TORQUE VALUE ON AN ADJUSTABLE DIAL WRENCH:

1. Unlock the handle and set the dial to your desired torque value.
2. Lock the handle back in place.

3. As you apply clockwise pressure to the lug nut, you will hear and audible "click" when the desired torque wrench value is reached. Do not apply further pressure once you hear the "click".

Always remember:

- **Check lug nut torque before every trip.** Lance recommends this maintenance procedure to ensure proper torque has been applied to lug nuts before heading out on the road.
- Lug nuts should be torqued to 110-120 ft/lbs.
- Always follow the appropriate star pattern as indicated to assure proper torque.



## PRE-TRIP PROCEDURE:

1. Set your torque wrench to 110-120 ft/lbs.
2. Begin with the appropriate bolt for your wheel (12 o'clock position for 8 and 6 hole wheels and 2 o'clock position for 5 hole wheels) and apply torque to all lug nuts following the star pattern indicated.
3. Complete the procedure on each wheel. Before moving to each new wheel, be sure to verify your preset torque wrench value.



## WARNING

Under or over-torque of wheel lug nuts can cause the wheel to separate from the axle and could lead to property damage, serious injury or loss of life.

After removing a wheel from your Trailer by Lance Mfg. Co. for any reason, you must carefully follow a 2 step process:

- 1) Wheel Reinstallation
- 2) Follow-up

## **WHEEL REINSTALLATION PROCEDURE:**

- During wheel reinstallation, the lug nut torque must be applied in 3 stages. This will ensure the wheel studs are centered in the wheel holes, and will help the lug nuts maintain proper torque.
1. Start all lug nuts by hand.
  2. Stage 1: Set your torque wrench to 20-30 ft/ lbs.
  3. Begin with the appropriate bolt for your wheel (12 o'clock position for 8 and 6 hole wheels and 2 o'clock position for 5 hole wheels) and apply torque to all lug nuts following the star pattern.
  4. Stage 2: Increase your torque wrench setting to 55-60 ft/lbs.
  5. Begin with the appropriate bolt for your wheel and apply torque to all lug nuts following the star pattern.
  6. Following stage 2, the wheel can support the weight of the Trailer by Lance Mfg. Co. and can be lowered off of the jack.
  7. Stage 3: Increase your torque wrench setting to 110-120 ft/ lbs.
  8. Begin with the appropriate bolt for your wheel and apply torque to all lug nuts following the star pattern.

## **FOLLOW-UP PROCEDURE:**

Re-torque after 10, 25, and 50 miles.

1. After the first 10 miles of your trip, pull your Trailer by Lance Mfg. Co. off the road into a safe work area.
2. Set your torque wrench to 110-120 ft/lbs.
3. Begin with the appropriate bolt for your wheel and apply torque to all lug nuts following the star pattern.
4. Reapply torque at 110-120 ft/lbs and repeat steps 1, 2, & 3 again at 25 miles and at 50 miles of your first trip.
5. The follow up process is complete.

# COUPLING TO THE TOW VEHICLE

This manual provides instructions for the operation and care of your Trailer by Lance Mfg. Co..

The instructions in the manual must be followed to ensure safety of persons and satisfactory life of the Trailer by Lance Mfg. Co.. Safety precautions to protect against injury or property damage must be followed at all times.

## TRAILER ACCESSORIES/EQUIPMENT

Lance offers trailers with a wide range of optional equipment. Instructions for safe use of these accessories are located in separate instruction manuals, which are provided by the accessory manufacturer and are located in the Owner's Information Package.

Your Trailer by Lance Mfg. Co. has been built using parts from various component manufacturers. Where this manual indicates that you should read another manual, and you do not have that manual, call Lance Customer Service at 661-949-3322 or email [service@lancecamper.com](mailto:service@lancecamper.com) for assistance.

## USE AN ADEQUATE TOW VEHICLE AND HITCH

If the tow vehicle or hitch is not properly selected and matched to the Gross Vehicle Weight Rating (GVWR) of your Trailer by Lance Mfg. Co., you can cause an accident that could lead to death or serious injury. Tow vehicle and hitch manufacturers are the appropriate source of competent advice.

If you already have a tow vehicle, know your vehicle tow rating and make certain the trailer's rated capacity is less than or equal to the tow vehicle's rated towing capacity.

It is important that the Trailer by Lance Mfg. Co. is matched with an appropriate tow vehicle. A tow vehicle with an inadequate Gross Combined Weight Rating (GCWR) may experience mechanical failures and not provide adequate towing stability. Consult your Trailer by Lance Mfg. Co. Dealer for help in selecting the vehicle hitch and relating hitching accessories. Towing the Trailer by Lance Mfg. Co. with an inadequate tow vehicle can cause damage to the Trailer by Lance Mfg. Co. frame.

If you have a bumper pull Trailer by Lance Mfg. Co., you may need a weight distributing hitch, depending on your Trailer by Lance Mfg. Co., load requirements and tow vehicle. Contact your Lance Trailer Dealer for more information on a weight distributing hitch.



## DANGER

Use of an under-rated hitch, ball or tow vehicle can result in loss of control leading to death or serious injury.

Make certain your hitch and tow vehicle are rated for your Trailer by Lance Mfg. Co..

## TRAILER INFORMATION

The Trailer by Lance Mfg. Co. Federal Certification (VIN) tag contains the following critical safety information for the use of your Trailer by Lance Mfg. Co.:

| MANUFACTURED BY/FABRIQUE PAR LANCE CAMPER MFG. CORP.                                                                                                                                                               |                   |                                                                                                                                                                                                                 |            |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|
| GVWR/PNBV LBS/KG                                                                                                                                                                                                   | VIN/NIV           | DATE:                                                                                                                                                                                                           |            |
| 5500 2495                                                                                                                                                                                                          | 56YTT1620ML332379 | 10/21                                                                                                                                                                                                           |            |
|                                                                                                                                                                                                                    |                   | PRESS/COLD INFL.                                                                                                                                                                                                |            |
|                                                                                                                                                                                                                    |                   | PRESS/GONFL FROID                                                                                                                                                                                               |            |
| GAWR/PNBE LBS/KG                                                                                                                                                                                                   | SIZE/DIMENSION    | TIRE/PNEU                                                                                                                                                                                                       | RIMS/JANTE |
| 2900 1315                                                                                                                                                                                                          | FRONT/DEVANT      | ST205/75R15D                                                                                                                                                                                                    | 15 X 6 J   |
| 2900 1315                                                                                                                                                                                                          | REAR/ARRIERE      | ST205/75R15D                                                                                                                                                                                                    | 15 X 6 J   |
|                                                                                                                                                                                                                    |                   |                                                                                                                                                                                                                 | PSI/LPC    |
|                                                                                                                                                                                                                    |                   |                                                                                                                                                                                                                 | 65 448     |
|                                                                                                                                                                                                                    |                   |                                                                                                                                                                                                                 | 65 448     |
| TYPE OF VEHICLE/TYPE DE VEHICULE: TRAILER/REMORQUE                                                                                                                                                                 |                   |                                                                                                                                                                                                                 |            |
| THIS VEHICLE CONFORMS TO ALL APPLICABLE U.S. FEDERAL MOTOR VEHICLE SAFETY STANDARDS AND STANDARDS PRESCRIBED UNDER THE CANADIAN MOTOR VEHICLE SAFETY REGULATIONS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. |                   | CE VEHICULE CONFORME A TOUTES LES NORMES QUI LUI SONT APPLICABLES, EN VERTU DU REGLEMENT SUR LA SECURITE DE VEHICULES AUTOMOBILES DU CANADA ET DES ETATS UNIS EN VIGUEUR A LA DATE DE SA FABRICATION CI-DESSUS. |            |
| CARGO-CARRYING CAPACITY: 525 LBS/ 238 KG                                                                                                                                                                           |                   | CAPACITE DE CHARGEMENT: 238 KG                                                                                                                                                                                  |            |
| CALCULATED WITH THE FRESH WATER TANKS FULL.                                                                                                                                                                        |                   | CALCULEE AVEC LES RESERVOIRS D'EAU DOUCE PLEINS.                                                                                                                                                                |            |
| (COLD 374 LBS/169 KG HOT 423 LBS/192 KG)                                                                                                                                                                           |                   | (FROIDE 169 KG CHAUDE 192 KG)                                                                                                                                                                                   |            |
| AND THE WASTE WATER TANKS EMPTY                                                                                                                                                                                    |                   | ET LES RESERVOIRS D'EAUX USEES VIDES                                                                                                                                                                            |            |
| MASS OF WASTE WATER TANKS FULL: 747 LBS/341 KG                                                                                                                                                                     |                   | MASSE DES RESERVOIRS D'EAUX USEES PLEINS: 341 KG                                                                                                                                                                |            |

**Manufacturer:** Name of the trailer manufacturer.

**Date of Manufacture:** Month and year the trailer was manufactured.

**GAWR:** The Gross Axle Weight Rating is the maximum gross weight that an axle can support. It is the lowest of axle, wheel, or tire rating. Sometimes the tire or wheel rating is lower than the axle manufacturers rating, and will then determine GAWR.

**GVWR:** The Gross Vehicle Weight Rating is the maximum allowable gross weight of the Trailer by Lance Mfg. Co. and its contents. The gross weight of the Trailer by Lance Mfg. Co. includes the weight of the Trailer by Lance Mfg. Co. and all of the items within it (such as cargo, water, food and other supplies). GVWR is sometimes referred to as GTW (Gross Trailer Weight), or MGTW (Maximum Gross Trailer Weight). GVWR, GTW and MGTW are all the same rating.

The sum total of the GAWR for all Trailer by Lance Mfg. Co. axles may be less than the GVWR for the Trailer by Lance Mfg. Co., because some of the Trailer by Lance Mfg. Co. load is carried by the tow vehicle, rather than by the Trailer by Lance Mfg. Co. axle(s). **The total weight of the cargo and Trailer by Lance Mfg. Co. must not exceed the GVWR, and the load on an axle must not exceed its GAWR.**

**PSIC:** The “pounds per square inch-cold” is the tire pressure (Kilopascals / Pounds per Square Inch) measured when Cold.

**VIN:** The Vehicle Identification Number.

**Vehicle Type:** Trailer plus the model number of the Trailer by Lance Mfg. Co..

**Certification Statement:** “This Trailer by Lance Mfg. Co. meets all the Federal Motor Vehicle Safety Standards in effect on the date of manufacture shown above.”

There are two additional weights that are not provided on the Certification (VIN) tag that are important, and that should be put somewhere on the Trailer by Lance Mfg. Co..

These are the “empty weight” and “maximum cargo weight”.

The “empty weight” is sometimes put on the Manufacturer’s Certificate of Origin (Title) but may not be accurate for your particular Trailer by Lance Mfg. Co., due to accessories, optional equipment, etc. The best way to determine empty weight is to weigh the entire Trailer by Lance Mfg. Co. on a “Certified” scale at a truck stop. This requires detaching the Trailer by Lance Mfg. Co. and leaving the entire Trailer by Lance Mfg. Co. on the scale. Furthermore, it is desirable to weigh the tongue weight. This can be done by re-attaching the Trailer by Lance Mfg. Co. to the tow vehicle, after getting the empty weight, and then just weighing the Trailer by Lance Mfg. Co. axles. Subtracting the axle weight from the empty weight gives you the tongue weight.

Knowing the empty weight now allows you to calculate the “maximum cargo weight”. Simply subtract the empty weight from the GVWR shown on the Certification / VIN tag.

While you’re at the scale it is also a good idea to weigh the towing vehicle, with driver, in the typical towing scenario. This will provide you with the total “combination vehicle weight”, which can then be compared to the allowable Gross Combined Weight Rating (GCWR) provided by the tow vehicle manufacturer, as discussed below.

## **TOW VEHICLE INFORMATION**

When equipping a new vehicle or an older vehicle to tow your Trailer by Lance Mfg. Co., ask the vehicle dealer for advice on how to outfit the towing vehicle.

Discuss the following information and equipment with the vehicle dealer.

**Overall Carrying and Towing Capacity of Vehicle:** Vehicle manufacturers will provide you with the maximum towing capacities of their various models, as well as the GCWR. No amount of reinforcement will give a 100 horsepower, 2,500 pound truck the towing capacity that a 300 horsepower, 5,000 pound truck has.

**Towing Hitch:** The towing hitch attached to your tow vehicle must have a capacity equal to or greater than the load rating of the Trailer by Lance Mfg. Co. you intend to tow. The hitch capacity must also be matched to the tow vehicle capacity.

**Suspension System:** A tow vehicle equipped with a factory installed “Towing Package” likely comes equipped with heavy duty springs, heavy duty tires and other suspension components which are able to serve the size and weight of the Trailer by Lance Mfg. Co. that the vehicle is rated to tow. However, the addition of additional equipment may further improve the tow vehicle performance. These may include adjustable air shocks, helper springs, etc.

**Brake Controller:** The brake controller is part of the tow vehicle and is essential in the operation of the electric brakes on the Trailer by Lance Mfg. Co.. If your Trailer by Lance Mfg. Co. has electric brakes it requires a brake controller be installed at the driver’s position. The brake controller is not the same as the safety breakaway switch that is installed on the Trailer by Lance Mfg. Co..

**Side View Mirrors:** The size of the Trailer by Lance Mfg. Co. that is being towed and your state law regulations determine the size of the mirrors. However, some states prohibit extended mirrors on a tow vehicle, except while a Trailer by Lance Mfg. Co. is actually being towed. In this situation, detachable extended mirrors are necessary. Check with your dealer or the appropriate state agency for mirror requirements.

**Heavy Duty Flasher:** A Heavy Duty Flasher is an electrical component that may be required when your Trailer by Lance Mfg. Co. turn signal lights are attached to the tow vehicle flasher circuit.

**Electrical Connector:** An Electrical Connector connects the light and brake systems on the Trailer by Lance Mfg. Co. to the light and brake controls on the towing vehicle.

**Heavy Duty Engine Oil Cooling System:** The tow vehicle engine works harder when a Trailer by Lance Mfg. Co. is being towed. Depending on the size of the Trailer by Lance Mfg. Co., you may need to install a separate engine oil cooler. Inadequate cooling may result in sudden engine failure. Ask the tow vehicle dealer if it is necessary to install a heavy duty cooling system.

**Automatic Transmission Oil Cooler:** The automatic transmission of a towing vehicle handles more power when a Trailer by Lance Mfg. Co. is being towed. Inadequate cooling will shorten transmission life, and may result in sudden transmission failure. Ask the tow vehicle dealer if it is necessary to install a separate oil cooler for the automatic transmission.

**Fire Extinguisher:** It is sensible to have a fire extinguisher in the tow vehicle.

**Emergency Flares and Emergency Triangle Reflectors:** It is wise to carry these warning devices even if you are not towing a Trailer by Lance Mfg. Co.. It is particularly important to have these when towing a Trailer by Lance Mfg. Co. because the hazard flashers of your towing vehicle will not operate for as long a period of time when the battery is running both the Trailer by Lance Mfg. Co. lights and tow vehicle lights.

#### COUPLING AND UNCOUPLING THE TRAILER

A secure coupling (or fastening) of the Trailer by Lance Mfg. Co. to the tow vehicle is essential. A loss of coupling may result in death or serious injury. Therefore, you must understand and follow all of the instructions for coupling.

The following parts are involved in making a secure coupling between the Trailer by Lance Mfg. Co. and tow vehicle:

**Coupling:** That part of the Trailer by Lance Mfg. Co. connecting mechanism by which the connection is actually made to the Trailer by Lance Mfg. Co. hitch. The coupler size on bumper pull trailers is 2" or 2 5/16". This is stamped on the coupler.

**Hitch:** That part of the connecting mechanism including the ball support platform and ball and those components that extend and are attached to the towing vehicle, including bumpers intended to serve as hitches.

**Safety Chains:** Chains are permanently attached to the Trailer by Lance Mfg. Co. such that if the coupler connection comes loose, the safety chains can keep the Trailer by Lance Mfg. Co. attached to the tow vehicle. With properly rigged safety chains, it is possible to keep the tongue of the Trailer by Lance Mfg. Co. from digging into the road pavement, even if the coupler-to-hitch connection comes apart.

**Trailer Lighting (And Braking) Connector:** A device that connects electrical power from the tow vehicle to the Trailer by Lance Mfg. Co.. Electricity is used to turn on brake lights, running lights, and turn signals as required. In addition, if your Trailer by Lance Mfg. Co. has a separate braking system, the electrical connector will also supply power to the Trailer by Lance Mfg. Co. brakes from the tow vehicle.

**Breakaway Switch:** If the Trailer by Lance Mfg. Co. becomes decoupled from the towing vehicle, the breakaway switch lanyard, attached independently to the tow vehicle hitch, will pull a pin in the emergency electrical breakaway switch on the Trailer by Lance Mfg. Co.. The breakaway switch is activated by a separate coupling to the tow vehicle battery supply in the Trailer by Lance Mfg. Co. such as to energize the Trailer by Lance Mfg. Co. brakes independently of the towing vehicle. It is important to check the state of charge of the emergency breakaway battery before each trip. Simply pull the pin out of the switch by hand and then try to pull the Trailer by Lance Mfg. Co.. If you feel a significant drag force the brakes are activated. Be sure to re-insert the pin in the breakaway switch. Also be sure to allow enough slack in the breakaway brake lanyard such that the switch will only activate (pin pulls out) if the coupler connection comes loose.

**NOTE:** The breakaway switch will not operate unless connected to a power source equivalent to and/or greater than an automotive type 12-volt, 12-amp wetcell battery.

**Jack:** A device on the Trailer by Lance Mfg. Co. that is used to raise and lower the Trailer by Lance Mfg. Co. tongue.

## **WARNING**

An improperly coupled Trailer by Lance Mfg. Co. can result in death or serious injury.

Do not move the Trailer by Lance Mfg. Co. until:

- The coupler is secured and locked
- The safety chains are secured to the tow vehicle; and
- The Trailer by Lance Mfg. Co. jacks are fully retracted Do not tow the Trailer by Lance Mfg. Co. on the road until:
- The Trailer by Lance Mfg. Co. brakes are checked
- The breakaway switch is connected to the tow vehicle
- The load is secured to the Trailer by Lance Mfg. Co.; and
- The Trailer by Lance Mfg. Co. lights are connected and checked

**Couplers:** Trailer by Lance Mfg. Co.s are produced with a variety of coupler devices. One of the sections below will pertain to your Trailer by Lance Mfg. Co..

- Bumper pull (Ball Hitch) Coupler – 2" or 2 5/16" Ball.

If you need information or assistance with your coupler, call Lance Customer Service at 661-949-3322 or your Lance Trailer Dealer.

**Ball Hitch Coupler:** A ball hitch coupler connects to a ball that is located on or under the rear bumper of the tow vehicle. This system of coupling a Trailer by Lance Mfg. Co. to a tow vehicle is sometimes referred to as "bumper pull."



The ball hitch Trailer by Lance Mfg. Co. is fitted with a tongue jack that can raise and lower the coupler. The tongue jack is mounted to the A-frame part of the Trailer by Lance Mfg. Co.. By rotating the jack handle clockwise, the jack will extend and raise the tongue of the Trailer by Lance Mfg. Co..

Trailer hitches come in a variety of shapes and sizes of various applications. Generally speaking, trailer hitches are classified either weight carrying or weight distributing. The best type depends entirely upon the tow vehicle, Trailer by Lance Mfg. Co. size and weight. The weight-carrying type hitch is used in applications where the Trailer by Lance Mfg. Co. weight is within the weight and suspension capability of the tow vehicle. Weight distributing hitches are used when the weight and suspension of the tow vehicle in relation to the Trailer by Lance Mfg. Co. weight requires redistribution of hitch weight.

The hitch must be equipped with a 2" or 2 5/16" diameter ball, depending on the coupler supplied with your Trailer by Lance Mfg. Co.. Keep the hitch ball as close as practical to the rear bumper of the tow vehicle to minimize rear overhang.

Weight distribution is an important factor when loading your Trailer by Lance Mfg. Co.. A recreational vehicle with the cargo distributed properly will result in efficient, trouble-free towing. Loading the Trailer by Lance Mfg. Co. as evenly as possible and then weighing the loaded Trailer by Lance Mfg. Co. can accomplish proper weight distribution. Keep heavier items as low as possible and distribute evenly from front to rear and side to side. Securing your possessions can prevent damage from shifting during towing and maintain the weight distribution balance achieved during preparation for travel.

**Weight-Carrying Hitch:** With a weight-carrying hitch, the tow vehicle's rear axle and tires must carry all the Trailer by Lance Mfg. Co. tongue weight. With heavier trailers this causes the tow vehicle to lower itself over the rear axle, causing a weight shift from the front wheels. This weight reduction causes the front wheel camber to change and affects braking and steering performance.

**Weight-Distributing Hitch:** Weight distributing hitches use special equipment to distribute the tongue load from the Trailer by Lance Mfg. Co. to all axles of the tow vehicle and Trailer by Lance Mfg. Co. to help stabilize the tow vehicle. The hitch is part of the towing vehicle connecting mechanism including the ball support platform and ball. The hitch distributes the Trailer by Lance Mfg. Co. tongue weight to both the front and rear wheels of the tow vehicle. By adjusting the spring bar, the tow vehicle and Trailer by Lance Mfg. Co. are made to ride in a correct position. Do not use a weight distribution hitch greater than a 1400 lb. rating (750 lb. on 1475 and 1575 Models).

Your towing equipment, its adjustment and how you load the Trailer by Lance Mfg. Co. can affect towing stability and handling. The following will help you select and adjust your equipment to produce acceptable towing characteristics.

Installation of the hitch, sway control and brake control equipment must be performed by a competent hitch installer. Ensure the installation conforms to the tow vehicle and hitch manufacturer's instructions.

Be sure the Ball Hitch coupler is suitable for the size and weight of the Trailer by Lance Mfg. Co.. The load rating of the coupler and the necessary ball size (2" or 2 5/16") are listed on the Trailer by Lance Mfg. Co. tongue. You must provide a hitch and ball for your tow vehicle, where the load rating

of the hitch and ball is equal to or greater than that of your Trailer by Lance Mfg. Co.. Also, the ball size must be the same as the coupler size. If the hitch ball is too small, too large, is underrated, is loose or is worn, the Trailer by Lance Mfg. Co.

can come loose from the tow vehicle, and may cause death or serious injury.

THE TOW VEHICLE, HITCH AND BALL MUST HAVE A RATED TOWING CAPACITY EQUAL TO OR GREATER THAN THE TRAILER GROSS VEHICLE WEIGHT RATING (GVWR).

IT IS ESSENTIAL THAT THE HITCH BALL BE OF THE SAME SIZE AS THE COUPLER.

IF THE HITCH BALL IS TOO SMALL, IS UNDERRATED, IS LOOSE OR IS WORN, THE TRAILER CAN COME LOOSE FROM THE TOW VEHICLE, RESULTING IN DEATH OR SERIOUS INJURY.

The ball size and load rating (capacity) are marked on the ball; hitch capacity is marked on the hitch.

### AXLES (Conventional Trailer)

Your Trailer by Lance Mfg. Co. is equipped with a rubber torsion arm suspension system which is completely self-contained within the axle tube and is equipped with

E-Z Lube wheel bearing lubrication system. The axles attach directly to the Trailer by Lance Mfg. Co. frame using

brackets which are an integral part of the axle assembly. The torsion axles provides improved suspension characteristics relative to leaf spring axles through unique arrangement of a steel torsion bar surrounded by natural rubber cords encased in the main structural member of the axle beam.

The wheel/hub spindle is attached to a lever, called the torsion arm, which is fastened to the rubber encased bar. As load is applied, the bar rotates causing a compression resistance. This action provides the same functions as conventional sprung axles with several operating advantages including independent suspension.

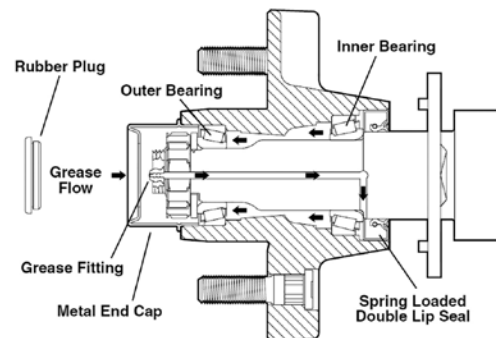
Except for periodic inspection of the fasteners used to attach the torsion axle to the Trailer by Lance Mfg. Co. frame, no other suspension maintenance is required on the axles.

They are, of course, subject to the maintenance and inspection procedures regarding brakes, hubs, bearings, seals, wheels and tires.

The E-Z Lube wheel bearing lubrication system allows for periodic lubrication of the wheel bearings without removing the hubs from the axles. This feature consists of axle spindles that have been specially drilled and assembled with grease fittings in the ends. When grease is pumped into the fitting, it is channeled to the inner bearing and then flows back to the outer bearing and eventually back out the grease cap hole. Bearings should be inspected for corrosion or wear, cleaned and re-packed every 12 months or 12,000 miles.

To lubricate the hubs, the procedure is as follows:

1. Remove the rubber plug from the end of the grease cap.
2. Place a grease gun onto the grease fitting located in the end of the spindle. Make sure the grease gun nozzle is fully engaged on the fitting.
3. Pump grease into the fitting. The old displaced grease will begin to flow out the cap around the grease gun nozzle.
4. When the new clean grease is observed, remove the grease gun, wipe off any excess, and replace the rubber plug in the cap.
5. Rotate hub or drum while adding grease.



### AXLES

Your Lance trailer is equipped with Dexter Torflex® axles, a premium suspension system known for its superior ride quality, durability, and reduced maintenance requirements. This system is built for strength and performance, providing a smoother, more controlled towing experience.

#### Key Features of the Torflex® Axle System

- **Independent Suspension:** Each wheel moves independently, reducing road shock and improving stability.
- **Durability:** Heat-treated solid steel inner bar and forged torsion arms ensure maximum strength and longevity.
- **Maintenance Reduction:** Rubber cushioning eliminates metal-to-metal contact, reducing wear on components.
- **Enhanced Cargo Protection:** The self-damping design reduces vibration and shock transfer, protecting your cargo and trailer frame.

- **Flexible Configuration:** Available in a wide range of weight capacities and mounting options to fit various trailer designs.
- **10-Year Warranty:** Backed by Dexter's industry-leading 10-year warranty for added peace of mind.

### E-Z Lube® Bearing Lubrication System

Many Torflex axles come equipped with the E-Z Lube® bearing lubrication system, making it easy to replace old grease without removing the hubs. This system is designed for convenience and durability, with the following features:

- **No Disassembly Required:** Simply attach a grease gun to the spindle fitting and pump in fresh grease.
- **Complete Bearing Repack:** Grease is channeled to the inner bearing, then to the outer bearing, and finally back out the grease cap hole, ensuring a thorough flush of old grease.
- **Water-Resistant Design:** Suitable for trailers exposed to wet conditions, making it ideal for a wide range of towing applications.
- **Durable Construction:** Designed to handle axles up to 8,000 lbs. with a five-year limited warranty.
- **Recommended Grease:** Use only Lithium Complex NLGI Consistency #2 grease for optimal performance.

### Bearing Lubrication Procedure

To properly lubricate the hubs using the E-Z Lube® system:

1. **Remove the Dust Cap:** Take off the rubber plug from the center of the grease cap.
2. **Attach the Grease Gun:** Secure the nozzle of the grease gun to the fitting on the end of the axle spindle. Ensure it is fully engaged.
3. **Pump in Fresh Grease:** Add grease until clean, fresh grease begins to exit around the spindle opening, indicating the old grease has been fully flushed.
4. **Wipe and Reassemble:** Remove the grease gun, clean any excess grease, and replace the rubber plug in the cap.
5. **Rotate the Hub:** Rotate the hub or drum while adding grease to ensure even distribution.

### Ongoing Maintenance

While the Torflex system is designed to reduce overall maintenance, it is still important to regularly inspect the following components:

- **Fasteners:** Check the fasteners that secure the axle assembly to the trailer frame.
- **Bearings:** Inspect for corrosion or wear, and repack as necessary.
- **Brakes, Hubs, and Seals:** Regularly inspect these components for proper function and wear.
- **Tires and Wheels:** Ensure proper tire inflation and inspect for damage.

Regular inspection and maintenance will help extend the life of your Torflex axle system, ensuring safe and reliable towing for years to come.



## CAUTION

**Do not lift or support the Trailer by Lance Mfg. Co. on any part of the axle or suspension system. Never go under any Trailer by Lance Mfg. Co. unless it is properly supported on jack stands which have been rated for the load. Improperly supported vehicles can fall unexpectedly and cause serious injury or death.**

### BRAKES

The electric brakes on your Trailer by Lance Mfg. Co. are similar to the drum brakes on many automobiles. The basic difference is that your automotive brakes are actuated by hydraulic pressure while your electric Trailer by Lance Mfg. Co. brakes are actuated by an electromagnet.

When electrical current is fed into the system from your tow vehicle's brake controller, it flows through the electromagnets in the brakes. The electromagnets are energized and are attracted to the rotating surface of the brake drum which moves the actuating levers in the direction that the drums are turning.

The resulting force causes the actuating cam block at the brake shoe end of the lever to push the primary brake shoe out against the inside surface of the brake drum. The force generated by the primary shoe acting through the adjuster moves the secondary shoe out into contact with the brake drum.

Increasing the current flow to the electromagnet causes the magnet to grip the armature surface of the brake drum more firmly. This results in increasing the pressure against the shoes and brake drums until the desired stop is accomplished.

Your Trailer by Lance Mfg. Co. brakes are designed to work in synchronization with your tow vehicle brakes. Never use your tow vehicle or Trailer by Lance Mfg. Co. brakes alone to stop the combined load.

Your tow vehicle brake controller must be set up according to the manufacturer's recommendations to ensure proper synchronization between the tow vehicle and the Trailer by Lance Mfg. Co.. Additionally, you may have to make small adjustments occasionally to accommodate changing loads and driving conditions.

Proper synchronization of the tow vehicle to Trailer by Lance Mfg. Co. braking can only be accomplished by road testing. Brake lockup, grabbiness, or harshness is quite often due to the lack of synchronization between the tow vehicle and the Trailer by Lance Mfg. Co. being towed, too high of a threshold voltage (over 2 volts), or under adjusted brakes.

Before any synchronization adjustments are made, the Trailer by Lance Mfg. Co. brakes should be burnished-in by applying the brakes 20-30 times with approximately a 20 M.P.H. decrease in speed, e.g. 40 M.P.H. to 20 M.P.H. Allow ample time for brakes to cool between applications. This allows the brake shoes and magnets to slightly “wear-in” to the drum surfaces.

To ensure safe brake performance and synchronization, read the brake controller manufacturer’s instructions completely before attempting any synchronization procedure.

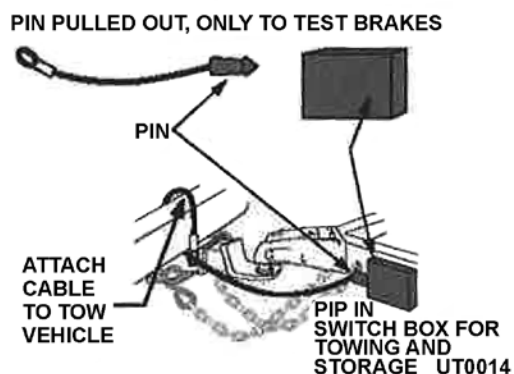
Make several hard stops from 20 M.P.H. on a dry paved road free of sand and gravel. If the Trailer by Lance Mfg. Co. brakes lock and slide, decrease the gain setting on the brake controller. If they do not slide, slightly increase the gain setting. Adjust the brake controller just to the point of impending brake lockup and wheel skid.

**NOTE:** Not all Trailer by Lance Mfg. Co. brakes are capable of wheel lockup. Loading conditions, brake type, wheel and tire size can all affect whether a brake can lock. It is generally considered desirable to lock up the brakes and slide the tires. This can cause unwanted flat spotting of the tires and could also result in a loss of control.

If the brake controller is applying the Trailer by Lance Mfg. Co. brakes before the tow vehicle brakes, then controller adjustments should be made so the Trailer by Lance Mfg. Co. brakes come on in synchronization with the tow vehicle brakes. For proper braking performance, it is recommended that the brake controller be adjusted to allow the Trailer by Lance Mfg. Co. brakes to come on just slightly ahead of the tow vehicle brakes. When proper synchronization is achieved there will be no sensation of the Trailer by Lance Mfg. Co. “jerking” or “pushing” to tow vehicle during braking.

## BREAKAWAY SYSTEM

### Attaching and Testing the Breakaway System



If the coupler or hitch fails, a properly connected and working breakaway switch will apply electric brakes on the Trailer by Lance Mfg. Co.. The safety chains will keep the tow vehicle attached and as the brakes are applied at the trailer’s axles, the trailer/tow vehicle combination will come to a controlled stop.

The breakaway system includes a controller, battery, and a breakaway switch with a pull pin and lanyard. Read and follow the instructions here as well as the instructions that have been prepared by the breakaway brake manufacturer. If you do not have these instructions, call Lance Customer Service at 661-949-3322 or email [service@lancecamper.com](mailto:service@lancecamper.com) for assistance.

The breakaway system is fitted with a “charging” capability that draws power from the tow vehicle. If the electrical system on your tow vehicle does not provide power to the breakaway brake battery, you must periodically charge the battery to keep the breakaway brake system in working order.



- Visually inspect the breakaway system for broken or missing parts. Repair or replace worn, damaged or missing parts before towing Trailer by Lance Mfg. Co..
- Connect the pull pin lanyard to the tow vehicle so that the pull pin will be pulled out before all of the slack in the safety chains is taken up. Do not connect the pull pin lanyard to a safety chain or to the hitch ball or hitch ball assembly. This would keep the breakaway system from operating when it is needed.
- To test the breakaway battery, remove the pull pin from the switch and attempt to pull the Trailer by Lance Mfg. Co. forward. You should feel the Trailer by Lance Mfg. Co. resisting being towed, but the wheels will not necessarily be locked. If the brakes do not function, do not tow the Trailer by Lance Mfg. Co. until brakes, or battery, are repaired.
- Immediately replace the pull pin. The breakaway system battery discharges rapidly when the pull pin is removed.

## **WARNING**

An ineffective breakaway system can result in a runaway Trailer by Lance Mfg. Co., leading to death or serious injury if the coupler or ball hitch fails.

Test the function of the breakaway system before towing the Trailer by Lance Mfg. Co.. Do not tow the Trailer by Lance Mfg. Co. if the breakaway system is not working; have it serviced or repaired.

Connect the breakaway lanyard to the tow vehicle – **NOT to the safety chain; and**  
**NOT to the hitch, ball or support.**

Do not tow the Trailer by Lance Mfg. Co. with the breakaway system ON because the brakes will overheat which can result in permanent brake failure.

## **WARNING**

Failure to replace the pull pin can result in ineffective brakes, leading to loss of control, serious injury or death.

If you do not use your Trailer by Lance Mfg. Co. for three or more months, or during winter months:

- Store the battery indoors; and
- Charge the battery every three months.

Replace the Trailer by Lance Mfg. Co. battery according to the intervals specified by the battery manufacturer.

## **BEFORE COUPLING THE TRAILER TO THE TOW VEHICLE**

- Be sure the size and rating of hitch ball match the size and rating of the coupler. Hitch balls and couplers are marked with their size and rating.

## **WARNING**

Coupler-to-hitch mismatch can result in uncoupling, leading to death or serious injury.

**Make sure the hitch and ball are rated for the Trailer by Lance Mfg. Co. coupling.**

**Make sure the hitch [ball size] matches the coupler.**

- Wipe the hitch ball clean and inspect it visually and by feel for flat spots, cracks and pits

## **WARNING**

A worn, cracked or corroded hitch ball can fail while towing, and may result in death or serious injury.

**Check the hitch ball for wear, corrosion and cracks before coupling the Trailer by Lance Mfg. Co..**

**Replace worn, corroded or cracked hitch ball before coupling the Trailer by Lance Mfg. Co..**

- Rock the ball to make sure it is tight to the hitch, and visually check that the hitch ball nut is solid against the lock washer and hitch frame.
- Wipe the inside and outside of the coupler clean and inspect it visually for cracks and deformations; feel the inside of the coupler for worn spots and pits.
- Be sure the coupler is tight to the tongue of the Trailer by Lance Mfg. Co.. All coupler fasteners must be visibly solid against the Trailer by Lance Mfg. Co. frame.

## **WARNING**

A loose hitch ball nut can result in uncoupling, leading to death or serious injury.

**Make sure the hitch ball is tight to the hitch before coupling the Trailer by Lance Mfg. Co..**

## **PREPARING THE COUPLER AND HITCH**

- Lubricate the hitch ball and the inside of the coupler with a thin layer of automotive bearing grease. Using the jack, raise the coupler above the ball height.
- Open the coupler locking mechanism. Ball couplers have a locking mechanism with an internal moving piece (ball clamp) and an outside handle, wheel, or latch.
  - In the open or released position, the coupler is able to drop fully onto the hitch ball.
  - See the coupler instructions for details of placing the coupler in the open or released position.
- Slowly back up the tow vehicle so that the hitch ball is near or aligned under the coupler.



## COUPLING TRAILER TO THE TOW VEHICLE

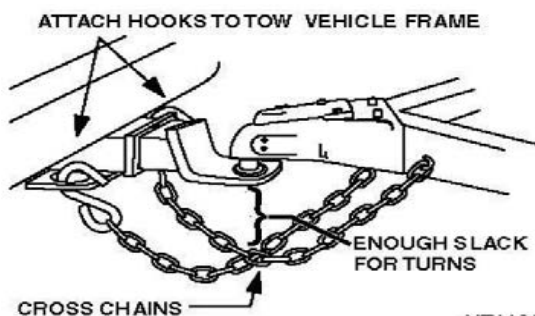
- Using the jack, lower the Trailer by Lance Mfg. Co. tongue until the coupler fully engages the hitch ball. If the coupler does not line up with the hitch ball, adjust the position of the tow vehicle.
- Engage the coupler locking mechanism. In the engaged position, the locking mechanism securely holds the coupler to the hitch ball.
- Insert a pin or lock through the hole in the locking mechanism.
- Be sure the coupler is all the way on the hitch ball and the locking mechanism is engaged. A properly engaged locking mechanism will allow the coupler to raise the rear of the tow vehicle. Using the Trailer by Lance Mfg. Co. jack, test to see that you can raise the rear of the tow vehicle by 1 inch, after the coupler is locked to the hitch.

### **WARNING**

The tongue jack can be damaged by overloading. Do not use the tongue jack to raise the tow vehicle more than 1 inch.

**If the coupler cannot be secured to the hitch ball, do not tow the Trailer by Lance Mfg. Co..** Call Lance Customer Service at 661-949-3322 or your Lance Trailer Dealer for assistance.

Lower the Trailer by Lance Mfg. Co. so that its entire tongue weight is held by the hitch, and continue retracting the jack to its fully retracted position.



## ATTACHING THE SAFETY CHAINS

- Visually inspect the safety chains and hooks for wear or damage. Replace worn or damaged safety chains and hooks before towing.
- Rig the safety chains so that they:
- Cris-cross underneath the coupler so if the Trailer by Lance Mfg. Co. uncouples, the safety chains can hold the tongue up above the road.

- Loop around a frame member of the tow vehicle or to holes provided in the hitch system (but, do **not** attach them to an interchangeable part of the hitch assembly)
- Attach hooks up from underneath the hole (do not just drop into hole); and
- Provide enough slack to permit tight turns, but not be close to the road surface to drag.

### **WARNING**

Incorrect rigging of the safety chains can result in loss of control of the Trailer by Lance Mfg. Co. and tow vehicle, leading to death or serious injury, if the Trailer by Lance Mfg. Co. uncouples from the tow vehicle.

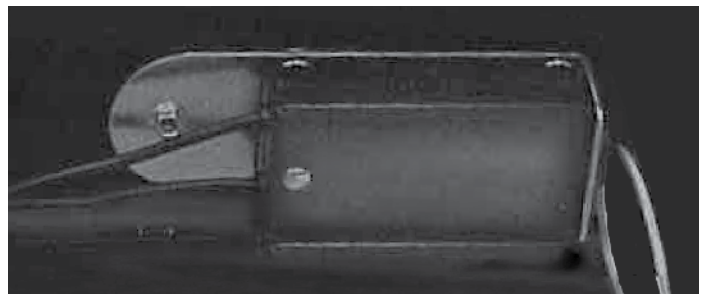
**Chains must:**

- Fasten to frame of tow vehicle, not to hitch or ball.
- Cross underneath hitch and coupler with minimum slack to permit turning and to hold tongue up, if the Trailer by Lance Mfg. Co. comes loose.

## ATTACHING THE BREAKAWAY SYSTEM

If the coupler fails, a properly connected and working breakaway system will apply electric brakes on the Trailer by Lance Mfg. Co..

The breakaway system includes a brake controller, battery and a breakaway switch with a pullpin and lanyard. Read and follow the instructions here as well as the instructions that have been prepared by the brake controller manufacturer.



## CONNECTING THE ELECTRICAL CABLE

Connect the 7-pin Trailer by Lance Mfg. Co. connector to the tow vehicle.

- Check all lights for proper operation.
  - Clearance and Running Lights (Turn on tow vehicle headlights).
  - Brake Lights (Step on tow vehicle brake pedal).
  - Turn Signals (Operate tow vehicle directional signal lever).
  - Backup Lights (With ignition on, place tow vehicle into reverse).
- Check electric brakes for proper operation using brake controller mounted in the cab.

If your Trailer by Lance Mfg. Co. has electric brakes, your tow vehicle will have to have an electric brake controller that sends power to the Trailer by Lance Mfg. Co. brakes. Before towing the Trailer by Lance Mfg. Co. on the road, you must operate the brake controller while trying to pull the Trailer by Lance Mfg. Co. in order to confirm that the electric brakes operate. While towing the Trailer by Lance Mfg. Co. at less than 5 m.p.h., manually operate the electric brake controller in the tow vehicle cab. You should feel the operation of the Trailer by Lance Mfg. Co. brakes.



## **WARNING**

**Failure to connect the tow vehicle lighting and braking to the Trailer by Lance Mfg. Co. will result in inoperable lights and brakes, and can lead to collision.**

**Check that all the Trailer by Lance Mfg. Co. lights and brakes work before each tow.**

## **UNCOUPLING THE TRAILER**

Follow these steps to uncouple your Trailer by Lance Mfg. Co. from the tow vehicle:

- Block Trailer by Lance Mfg. Co. tires to prevent the Trailer by Lance Mfg. Co. from rolling, before jacking the Trailer by Lance Mfg. Co. up.
- Disconnect the electrical connector.
- Disconnect the breakaway brake switch lanyard.
- Disconnect the safety chains from the tow vehicle.
- Unlock the coupler and open it.
- Before extending jack, make certain the ground surface below the jack pad will support the tongue load.
- Rotate the jack handle clockwise. This will slowly transfer the weight of the Trailer by Lance Mfg. Co. tongue to the jack.

# TRAILER AND TOW VEHICLE

## MATCHING TRAILER AND TOW VEHICLE

Selecting the right combination requires understanding a few guidelines. Your Lance Trailer Dealer can be a valuable source of information when properly matching a Trailer by Lance Mfg. Co. to your tow vehicle.

| MFD. BY FORD MOTOR CO.                                                                                                                                |                               |                    |                |
|-------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|--------------------|----------------|
| DATE: XX/XX                                                                                                                                           | GVWR: XXXX KG ( XXXX LB)      |                    |                |
| FRONT GAWR: XXXX KG ( XXXX LB)                                                                                                                        | REAR GAWR: XXXX KG ( XXXX LB) |                    |                |
| XXXXXXXXXXXXXXXXXX                                                                                                                                    | WITH TIRES                    | XXXXXXXXXXXXXXXXXX | WITH TIRES     |
| XXXXXXXXXX                                                                                                                                            | RIMS                          | XXXXXXXXXX         | RIMS           |
| AT XXXX kPa/ XXX PSI COLD                                                                                                                             | AT XXXX kPa/ XXX PSI COLD     |                    |                |
| THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY AND THEFT PREVENTION STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE. |                               |                    |                |
| VIN: XXXXXXXXXXXXXXXXXXXX                                                                                                                             |                               | XXXXX<br>XXXXX     |                |
| TYPE: XXXX                                                                                                                                            |                               |                    |                |
|                                                                      |                               |                    |                |
| EXT PNT: XX                                                                                                                                           | XXXXXX                        | RC: XX             | DSO: XXXX      |
| WB                                                                                                                                                    | INT TR                        | TP/PS              | R              |
| XXX                                                                                                                                                   | XX                            | XXX                | X              |
|                                                                                                                                                       |                               | XX                 | X              |
|                                                                                                                                                       |                               | XXX                | XXXX-XXXXXX-XX |

E167469

A Federal Certification Label is required by law on all motor vehicles. On tow vehicles it is usually located on the driver side door post. It lists the Gross Vehicle Weight Rating (GVWR), the maximum weight at which the vehicle may be operated. It also provides a Gross Axle Weight Rating (GAWR), the maximum weight allowed for each axle.

RV's become overloaded when people put too many things into them. There is no easy way to determine the weight you've loaded, so there's a temptation to keep loading until every available space is filled. People are loading by volume, but weight is far more important. Unfortunately, you may have exceeded the load-carrying capacity of the tires before everything is on board. The only way to tell if your tow vehicle/ Trailer by Lance Mfg. Co. combination is overloaded is to weigh them fully loaded.

The most critical point about weighing a vehicle is that it must be weighed with everything on board that will be there while you're traveling. That means you must weigh the tow vehicle/ Trailer by Lance Mfg. Co. with passengers, supplies, food, water, propane and the tow vehicle full of fuel. Bear in mind that water weighs 8.3 lbs per gallon, gasoline weighs 6.74 lbs per gallon and propane weighs 4.2 lbs per gallon. These items alone can add over 300 lbs. Limiting your on-board water until you arrive at your destination will lower your total weight. You must know the actual load on the axles and wheels, and there's no other way to do it other than on a commercial scale.

In addition to knowing the total weight, it is crucial to know the weight on each end of each axle of your Trailer by Lance Mfg. Co.. That's the only way you can find out if the load is both within the tire capacity, as well as whether or not the load is properly distributed.

You should be able to find certified scales by looking in your Yellow Pages or internet for moving and storage companies, farm suppliers, gravel pits, recycling companies or commercial tow vehicle stops. Be sure to call in advance to determine whether the facility offers public weighing services, their hours of operation and any fees that might be involved.



## WARNING

Failure to properly match Trailer by Lance Mfg. Co. and tow vehicle can result in undesirable handling characteristics and create a safety hazard.

Do not load your vehicle beyond its gross vehicle weight rating (GVWR) and/or gross axle weight ratings (GAWR). Both of these ratings are given on an identification label normally located at the driver's doorpost area.

In addition to knowing the overall weight that can be safely loaded in or attached to the tow vehicle, you should know how to distribute the weight in the Trailer by Lance Mfg. Co. so that correct amounts of weight are placed on each tow vehicle axle. Proper weight distribution is required for driving stability and will assure that the tow vehicle/trailer is not rear, front or side heavy. Heavy weights placed at the rear end of the Trailer by Lance Mfg. Co. may cause undesirable handling characteristics.

When loading the Trailer by Lance Mfg. Co., store heavy gear first, keeping it on or close to the floor. Place heavy items over the trailer's axle area. Store only light objects on high shelves. Distribute weight to obtain even side-to-side balance. Secure loose items to prevent weight shifts that could affect the balance of your Trailer by Lance Mfg. Co..

## TIRES

Tow vehicle tires are available in a variety of load ratings and sizes, and if the tires you currently have cannot handle the load, it may be possible to replace your tires with tires of higher pound capacity. Bear in mind, that the ultimate capacity of the tow vehicle is determined by the weakest link in the system. This could be the tires, wheels, suspension or brakes.

The maximum ratings are molded into the side of the tire. The sidewall of the tire shows maximum and minimum inflation pressure for that load. Be sure you also know the load and inflation pressure ratings for your wheels as well. Often, these are stamped on the

inside of the wheels, but if not, your tire dealer can help you find out what they are. Never exceed the maximum load or inflation pressure of your wheels.

Driving on under-inflated tires can cause the tires to overheat, which leads to the breakdown of the tire's internal structure. Improper inflation also can reduce your ability to control your vehicle. Tire blowouts occur more during summer months than any other time of the year. Properly inflated tires last longer, run quieter, grip better, increase fuel mileage and safely support and control your vehicle.

Check your tire pressure once a month and each time before you take a trip with your tow vehicle and Trailer by Lance Mfg. Co.. Use a quality air pressure gauge to check the pressure. Do not under-inflate or over-inflate your tires. Inspect your tires for uneven or excessive wear. Look for bulges, cuts, blisters on the sidewalls.

When you're traveling, do as professional commercial drivers do: inspect your tires regularly and check and adjust cold inflation pressure every day that you travel.

## **CAUTION**

**Individual wheel position weights must not exceed the maximum tire load capacity.**

**Maximum tire load capacity can only be achieved utilizing the maximum allowable psi as listed on the sidewall of the tire.**

## **ELECTRICAL CONNECTION TO TOW VEHICLE**

Your Trailer by Lance Mfg. Co. comes equipped with a 12-volt electrical cord with a molded connector. If not already installed, the tow vehicle electrical connector will be installed by your Lance Trailer Dealer to your tow vehicle wiring system. With the wiring and connectors hooked-up, your tow vehicle will supply 12-volt DC power to charge your Trailer by Lance Mfg. Co. battery, operate the trailer's tail lights and running lights and engage the trailer's electric brakes.

To protect your tow vehicle's 12-volt system from overload, a circuit breaker should be installed at the power source under the hood.

## **WEIGHING YOUR UNIT**

### **Weigh the Tow Vehicle**

The tow vehicle must be weighed with occupants and full of fuel. Drive onto the scales and get the weight of the total tow vehicle. Next pull forward until the front axle is off the scale and get the weight on the rear axle. Subtract the weight on the rear axle from the total weight to get the weight on the front axle.

### **Weigh the Trailer**

With the Trailer by Lance Mfg. Co. loaded and ready for a camp outing, pull on the scales as before, disconnect the tow vehicle and pull it off the scales to get the weight of the Trailer by Lance Mfg. Co.. Reconnect the tow vehicle to the Trailer by Lance Mfg. Co. and pull forward until the tow vehicle's rear axle is off the scales. The weight will be the Trailer by Lance Mfg. Co. axle weight. Subtract the axle weight from the total Trailer by Lance Mfg. Co. weight to get the hitch weight.

### **Combined Weight of Tow Vehicle and Trailer**

Pull onto the scales with both the tow vehicle and Trailer by Lance Mfg. Co. to get the combined weight of the total tow vehicle and Trailer by Lance Mfg. Co..

Next pull forward until the front axle of the tow vehicle is off the scale and get the weight on the rear axle of the tow vehicle. Subtract the weight on the rear axle from the total tow vehicle and Trailer by Lance Mfg. Co. weight to arrive at the weight on the front axle.

Subtract the tow vehicle weights from the total tow vehicle and Trailer by Lance Mfg. Co. weight for each axle. This amount should be less than the tow vehicle manufacturer's GAWR rating as shown on the Federal Certification Label. If you are over the GAWR rating, you will need to remove or shift weight accordingly. Once you are less than the GAWR, you need to weigh each individual wheel to insure you are not overweight from side to side.

Again pull on to the scales, but with only the right front tire on the scales. Pull forward and get the weight of the right rear tire. Do the same for the left side tires. First the front and then the rear. Take the GAWR rating of the front axle and divide by 2. Do the same for the rear. This is the GAWR for each axle end. Now subtract the individual wheel weights from the individual GAWR for each wheel. If the amount is less, you are within the GAWR for that axle end. If the amount is more, you are over the GAWR for that axle end and you will need to adjust how your unit is loaded to bring the weight down within the GAWR. Proper weight distribution, load management and operating within established limitations will aid in safe and enjoyable travel.

# ON THE ROAD

## LOADING

When loading Trailer by Lance Mfg. Co. gear, store heavy items first and place down low. Distribute weight as evenly as possible from side to side. REMEMBER: overloading or uneven loading can create a serious safety hazard and may shorten the service life of chassis components. Do not load upper cabinets with heavy items. Secure and brace stored items so they won't move during travel, thereby shifting the load in the Trailer by Lance Mfg. Co.. Do not load heavy items near the end of the Trailer by Lance Mfg. Co. or on the rear bumper. Carry only as much water as needed for travel use or to balance the load. Whenever possible, empty the waste water holding tanks before traveling.

## STORAGE

All cabinets and storage areas should have the heaviest items on the bottom and lighter items overhead. After loading you should have the skillet and can goods on the floor or bottom shelf, and the cereals and crackers in the overheads. Use the unbreakable type plates and saucers, and consider storing your dishtowels around them.

Clothing hung in wardrobes should be kept on hangers that snap over the clothes rods to keep them from "jumping" off on rough roads.

## PREPARING FOR TRAVEL

Properly preparing for a trip before you leave can make things more enjoyable. Make a list of items you will need or wish to take. Keep in mind the following categories:

**Bathroom supplies**

**Bedding**

**Cleaning items**

**Clothing**

**Fire Extinguisher**

**First aid items**

**Food**

**Holding tank chemical**

**Kitchenware**

**Personal items**

**Road flares**

**Tools**

## CHECKING THE TRAILER BEFORE AND DURING EACH TOW

### PRE TRIP CHECKS (Exterior)

1. Connect battery(s) and check condition.
2. Check for fluid leaks.
3. Check tires and wheels for damage and proper inflation.  
Check tires for cuts or other damage.

4. Check tires for unusual tread wear that may indicate a balance or suspension problem.
5. Always keep tires in good condition and when replacing, be certain that the new tires have the load carrying capacity of your tow vehicle's G.V.W.R.
6. Check tire pressure. Inflate tires on Trailer by Lance Mfg. Co. and tow vehicle to value indicated on the Federal Certification Label.
7. Check lug nut tightness (torque).
8. Coupler is secured and locked onto ball.
9. Safety chains are properly rigged to tow vehicle.
10. Check that access doors are securely closed.
11. Check engine and power plant oil levels on tow vehicle.
12. Check engine coolant level, windshield washer reservoir on tow vehicle.
13. Check batteries on both tow vehicle and Trailer by Lance Mfg. Co..
14. Check all running lights, taillights and electrical system.
15. Test Trailer by Lance Mfg. Co. brakes.
16. Safety breakaway switch lanyard is properly fastened to tow vehicle.
17. Cargo is properly loaded, balanced and secured.

### (Interior)

1. Secure all loose items.
2. Close all drawers and cabinets.
3. Secure range and refrigerator doors.
4. Check that entry door is locked.

### (Systems)

1. Fill fresh water tank.
2. Drain holding tanks and secure drain cap.
3. Check operation of interior lights and appliances.
4. Check propane gas level. Check for kinked propane lines and possible leaks.

## POST-TRIP CLEAN-UP

1. Clean unit and check for damage.
2. Drain waste-holding tanks.
3. Clean waste drain hose and secure drain cap.
4. Drain fresh water tank and rinse.
5. Close outlet valve on propane tank.
6. Disconnect the battery cables or turn off battery disconnect switch if equipped.

## SAFE DRIVING RULES

Your tow vehicle will have different handling and stopping characteristics when it is carrying the Trailer by Lance Mfg. Co.. The following rules will help you develop needed skills for safe tow vehicle Trailer by Lance Mfg. Co. driving.

**Travel slowly** with your new tow vehicle/Trailer by Lance Mfg. Co. combination, until you have learned the handling and stopping characteristics of the combination. Practice turning, stopping and backing in a secluded place away from traffic.

**Do not permit** a driver who is inexperienced to operate your tow vehicle/trailer combination without your direct supervision. REMEMBER it's slow speed for beginners.

**Drive at moderate speeds** allowing for adverse highway and wind conditions. As speed increases, driving stability, stopping ability, and ability to make emergency maneuvers are greatly reduced.

**Reduce speed before starting down hills** – even short ones - and avoid heavy braking on downgrades. Tow vehicle stability is reduced when traveling downhill.

**Slow down before entering turns** and avoid heavy braking in turns. Tow vehicle stability is reduced in turns, and the weight of the Trailer by Lance Mfg. Co. on the tow vehicle will affect the way the tow vehicle handles. Avoid quick steering movements that can reduce tow vehicle stability.

**Maintain at least twice** the normal stopping distance while carrying your Trailer by Lance Mfg. Co.. The increased weight of the Trailer by Lance Mfg. Co. on the tow vehicle requires greater stopping distance.

**Use lower gears on long grades.** Downshift on upgrades to avoid overheating or undue engine loads. Downshift on downgrades to allow engine braking to assist in controlling vehicle speed. Avoid continuous or frequent brake application. The added weight of the Trailer by Lance Mfg. Co. can cause brakes to overheat and fade.

**Allow ample time for passing.** Your acceleration will be much slower when you are pulling a Trailer by Lance Mfg. Co..

**Become familiar** with the position of the tow vehicle and Trailer by Lance Mfg. Co. in traffic, and be cautious when maneuvering to allow for its length and width. Always allow extra room to corner and to change lanes. Learn to use the side mirrors to view the road behind and to the sides. Check them often.

**Allow for extra height of your trailer.** Check for low hanging tree branches or other obstructions whenever you drive, park, or when pulling in for fuel or service. Always check overhead clearance of overpasses and bridges, especially if you drive with the roof vents slightly open or if the Trailer by Lance Mfg. Co. is equipped with a roof air conditioner, or TV/radio antenna.

Measure your height from the ground to the highest point on the roof. Write it down on a piece of tape and put it in a visible place in your tow vehicle. This will help you when you get to that "low overpass".

## CAMPGROUND REGULATIONS

Always review the campground regulations upon arrival to avoid potential conflicts with management or other guests.

## CARBON MONOXIDE GAS

### Safety Precautions

Carbon monoxide gas is colorless, tasteless, and odor-less. It is a combustion by-product of fuel burning engines. The engines in your tow vehicle and generator system (if installed) produce it constantly while they are running. Carbon monoxide gas is deadly. Please read and understand the following warnings and precautions to protect yourself and others from the effects of carbon monoxide gas.

### **WARNING**

Exhaust gases are deadly. Do not block the tailpipes or situate the vehicle in a place where the exhaust gases have any possibility of accumulating either outside, underneath, or inside your vehicle or any nearby vehicles.

### **WARNING**

Outside air movement can carry exhaust gases inside the vehicle through windows or other openings remote from the exhaust outlets.



## **WARNING**

Operate the engine(s) only when safe dispersion of exhaust gases can be assured, and monitor outside conditions to be sure that exhaust continues to be dispersed safely.



## **WARNING**

Do not under any circumstances operate any engine while sleeping.

Beware of exhaust gas (carbon monoxide) poisoning symptoms:

Dizziness Headache

Weakness and sleepiness Nausea

Vomiting

Muscular twitching Throbbing in temples Inability to think coherently

If symptoms indicate the possibility of monoxide gas poisoning:

Turn off engine(s) immediately Get out into fresh air at once Summon medical assistance

Check the exhaust systems during routine maintenance and repair any leaks, damage, or obstruction before further operations. Do not modify any exhaust system in any way.

This page intentionally left blank.

# LOADING THE TRAILER

Improper Trailer by Lance Mfg. Co. loading causes many accidents and deaths.

To safely load a Trailer by Lance Mfg. Co., you must consider:

- Overall load weight;
- Load weight distribution;
- Proper tongue weight; and
- Securing the load properly.

To determine that you have loaded the Trailer by Lance Mfg. Co. within its rating, you must consider the distribution of weight, as well as the total weight of the Trailer by Lance Mfg. Co. and its contents. The Trailer by Lance Mfg. Co. axles carry most of the total weight of the Trailer by Lance Mfg. Co. and its contents (Gross Vehicle Weight, or "GVW").

The remainder of the total weight is carried by the tow vehicle hitch. It is essential for safe towing that the Trailer by Lance Mfg. Co. tongue and tow vehicle hitch carry the proper amount of the loaded Trailer by Lance Mfg. Co. weight, otherwise the Trailer by Lance Mfg. Co. can develop an undesirable sway at towing speeds, or the rear of the towing vehicle can be overloaded. Read the "Tongue Weight" section that follows.

The load distribution must be such that no component part of the Trailer by Lance Mfg. Co. is loaded beyond its rating. This means that you must consider the rating of the tires, wheels and axles. You must make sure that the front-to-rear load distribution does not result in overloading any axle. Proper load distribution is also essential to provide predictable handling. If you load the Trailer by Lance Mfg. Co. with too little tongue weight, the Trailer by Lance Mfg. Co. will be inclined to suddenly begin to sway when towed at highway speed.

Towing stability also depends on keeping the center of gravity as low as possible. When loading additional items, be sure to maintain even side-to-side weight distribution and proper tongue weight. The total weight of the Trailer by Lance Mfg. Co. and its contents must never exceed the total weight rating of the Trailer by Lance Mfg. Co. (Gross Vehicle Weight Rating, or "GVWR").

**Your Trailer by Lance Mfg. Co. has independent suspension. Therefore the Trailer by Lance Mfg. Co. must be level front to rear to maintain equal weight distribution on the axles while towing.**

If the front of the Trailer by Lance Mfg. Co. is higher than the rear, you can overload the rear axles. If the front of the Trailer by Lance Mfg. Co. is lower than the rear, the front axles can be overloaded. This will overload the axle, wheels and tires and can cause failure to one of these components.

Additionally, a Trailer by Lance Mfg. Co. that is not level can also cause the Trailer by Lance Mfg. Co. to become unstable while towing. This can cause the Trailer by Lance Mfg. Co. to sway.



## WARNING

**An overloaded Trailer by Lance Mfg. Co. can result in failure or in loss of control of the Trailer by Lance Mfg. Co., leading to death or serious injury.**

**Never load a Trailer by Lance Mfg. Co. so that the weight on any tire exceeds its rating.**

**Never exceed the Trailer by Lance Mfg. Co. Gross Vehicle Weight Rating (GVWR).**

**Never exceed an axle Gross Axle Weight Rating (GAWR).**

## TONGUE WEIGHT

Proper tongue weight is essential for safe towing and maintaining control of your Trailer by Lance Mfg. Co. It ensures that a portion of the trailer's weight is carried by the tow vehicle, applying a downward force on the hitch. If the tongue weight is too light, the Trailer by Lance Mfg. Co. may become unstable at higher speeds, increasing the risk of sway and reducing overall control. Additionally, an improperly balanced Trailer by Lance Mfg. Co., especially one overloaded behind its axles, can lift the rear wheels of the tow vehicle, reducing traction and making it harder to control. Always distribute your Trailer by Lance Mfg. Co. load correctly and ensure the tongue weight falls within the recommended range for your specific trailer and tow vehicle.

If, on the other hand, there is too much tongue weight, the tow vehicle is prone to jack-knife. Furthermore, the front wheels of the tow vehicle can be too lightly loaded and cause loss of steering control and traction, if the front wheels are driving.

In addition to tow vehicle control, tongue weight is necessary to insure that the Trailer by Lance Mfg. Co. axles do not exceed their Gross Axle Weight Rating (GAWR).

If you have a bumper pull Trailer by Lance Mfg. Co., you may need a weight distributing hitch, depending on your Trailer by Lance Mfg. Co., load requirements and tow vehicle. Contact your Trailer by Lance Mfg. Co. manufactured by Lance Mfg. Co. Dealer for more information on a weight distributing hitch.



**Tongue weight on a bumper pull Trailer by Lance Mfg. Co. should be 10-15% of the total weight of the Trailer by Lance Mfg. Co. plus cargo (Gross Vehicle Weight, or “GVW”).**

Towing stability also depends on keeping the center of gravity as low as possible. Load heavy items on the floor and over the axles. Load additional items evenly, right to left, to achieve uniform tire loading. Distribute the load front to rear to obtain proper tongue weight.

### **WARNING**

An improperly distributed load can result in loss of control of the Trailer by Lance Mfg. Co., and can lead to death or serious injury.

Proper tongue weight is essential for stable Trailer by Lance Mfg. Co. handling.

Distribute the load front to rear to provide proper tongue weight.

Distribute the load evenly, right and left, to avoid tire overload.

Keeping the center of gravity low and centered is essential to minimize the risk of tip-over.

### **WARNING**

A shifting load can result in failure, or to loss of control of the Trailer by Lance Mfg. Co., and can lead to death or serious injury.

You must tie down all loads with proper sized fasteners, ropes, straps, etc. to prevent the load from shifting while trailering.

### **LOADING CARGO**

Couple the Trailer by Lance Mfg. Co. to the tow vehicle before loading. The tongue of a bumper pull Trailer by Lance Mfg. Co. can rise during loading, before the cargo is properly distributed.

Do not transport people, containers of hazardous substances, cans or containers of flammable substances. However, fuel in the tank of an off-road vehicle, or a car or motorcycle, etc., may be carried inside of a Sport Utility Recreational Vehicle (Toy Hauler).

### **WARNING**

Never transport people inside your Trailer by Lance Mfg. Co.. Besides putting their lives at risk, the transport of people may be illegal.

### **WARNING**

Do not transport flammable, explosive, poisonous or other dangerous materials in your Trailer by Lance Mfg. Co..

Exceptions:

- Fuel in the tanks of vehicles that are being hauled.
- Fuel stored in proper containers used in Trailer by Lance Mfg. Co. living quarters for cooking.
- Fuel stored in the tank of an on-board generator.
- Fuel stored in the factory equipped chassis located fuel tank/fuel dispensing pump station.

You are responsible to secure your cargo in such a way that it does not shift within the Trailer by Lance Mfg. Co. while it is being towed. The “ride” inside a Trailer by Lance Mfg. Co. can be very bumpy and rough.

# BREAKING-IN A NEW TRAILER

## RETIGHTEN LUG NUTS AT FIRST 10, 25 & 50 MILES

Wheel lugs can shift and settle quickly after being first assembled, and must be checked after the first 10, 25 and 50 miles of driving. Failure to perform this check may result in a wheel coming loose from the Trailer by Lance Mfg. Co., causing a crash leading to death or serious injury. Refer to the “Lug Nut Torque Sequence” section for the proper tightening sequence and torque value for the wheel lug nuts.

### **WARNING**

**Lug nuts are prone to loosen after being first assembled. Death or serious injury can result.**

**Check lug nuts for tightness on a new Trailer by Lance Mfg. Co., and after re-mounting a wheel at 10, 25 and 50 miles.**

### **WARNING**

**If Trailer by Lance Mfg. Co. and tow vehicle brakes do not work properly together, death or serious injury can occur.**

**Road test the brakes in a safe area at no more than 30 m.p.h. before each tow.**

To ensure safe brake performance and synchronization, read and follow the axle/brake and the brake controller manufacturers' instructions.

## **TIRE PRESSURE**

Check tire pressures on both the Trailer by Lance Mfg. Co. and tow vehicle. Inflate to the value indicated on the Federal Certification/VIN label.

Your Trailer by Lance Mfg. Co. is equipped with self-adjusting brakes. This allows the brakes to adjust on both forward and reverse stops. Brake adjustment occurs when lining wear results in enough gap between the shoes and the brake drum surface. This clearance allows the adjuster mechanism to rotate the screw assembly at the bottom of the brake. This action expands the distance between the shoes and closes the gap to the drum surface.

## **SYNCHRONIZING THE BRAKE SYSTEM**

Trailer by Lance Mfg. Co. brakes are designed to work in synchronization with the brakes on the tow vehicle.

When the tow vehicle and Trailer by Lance Mfg. Co. braking systems are synchronized, both braking systems contribute to slowing, and the tongue of the Trailer by Lance Mfg. Co. will neither dive nor rise sharply.

This page intentionally left blank.

# LIVING WITH YOUR TRAILER

Your Trailer by Lance Mfg. Co. is designed to be efficient and comfortable. Careful attention to details and thoroughness during setup will ensure that you will benefit from all the features and comfort built into your Trailer by Lance Mfg. Co.. Setting up your Trailer by Lance Mfg. Co. is not difficult but does require some forethought and care.

**NOTE: (1475/1575 Model) Always ensure stabilizer jacks are extended and wheels are chocked prior to entering Trailer by Lance Mfg. Co..**

## LEVELING AND STABILIZATION

Proper leveling of your Trailer by Lance Mfg. Co. is essential for both comfort and functionality. If equipped with a propane refrigerator, maintaining a level position is especially important for efficient cooling and reliable performance.

Stabilization is recommended to keep the Trailer by Lance Mfg. Co. from jouncing while unhitched when people are moving inside the Trailer by Lance Mfg. Co..

**NOTE:** Always ensure stabilizer jacks are in the extended position when operating the slide-out room.

Stabilizer jacks are intended to stabilize the Trailer by Lance Mfg. Co. while the trailer's full weight is supported by the hitch jack and running gear. Stabilizer jacks are not designed to lift or level the Trailer by Lance Mfg. Co. or support its entire weight.

## LEVELING PROCEDURES

1. If the site is not an asphalt pad, concrete slab or other prepared surface, be sure it is as level as possible. Be sure the ground surface is not soft and will support the weight of the Trailer by Lance Mfg. Co. on the stabilizer jacks.
2. Before uncoupling, level the Trailer by Lance Mfg. Co. from side to side with suitable lengths of 2" x 6" wood blocks under the Trailer by Lance Mfg. Co. wheels. Place the 2" x 6" wood blocks onto the ground surface forward of the Trailer by Lance Mfg. Co. wheels, and tow the Trailer by Lance Mfg. Co. onto the blocks. Block the Trailer by Lance Mfg. Co. wheels so the Trailer by Lance Mfg. Co. cannot roll.
3. Put the foot pad on the hitch jack post, uncouple the Trailer by Lance Mfg. Co. from the tow vehicle and level the Trailer by Lance Mfg. Co. front to rear. It may be necessary to place a sturdy 2" x 6" wood block or equivalent under the jack post foot pad to support the jack post on soft ground surfaces.
4. To assure reasonable level at the refrigerator, use a round bubble level inside the refrigerator. Acceptable level is when the bubble is within the marked area of the bubble level.

5. Lower the stabilizer jacks at the front and rear. Adjust each jack to a snug, tight fit. Sturdy wood blocking or equivalent may be required to provide supporting area on the ground.
6. After stabilizing the Trailer by Lance Mfg. Co., be sure the Trailer by Lance Mfg. Co. frame is not twisted, racked or stressed. Check that all doors and windows operate freely and do not bind.
7. Before resuming travel, be sure all stabilizer jacks are fully retracted.

## ELECTRIC STABILIZER JACKS

Your Trailer by Lance Mfg. Co. may be equipped with electric stabilizer jacks. The control panels are located at the forward curbside and roadside of your Trailer by Lance Mfg. Co.. The control panels are made up of two (2) control switches that enable independent operation of each jack and a system kill switch. To operate the leveling system, ensure the 12-volt source is activated, extend and/or retract each jack using the control switch(s). In the event you should lose 12-volt power, the leveling jacks can be manually operated using the crank handle provided.



### **WARNING**

**Do not use the stabilizer jack(s) as a tire changing jack.**

### **WARNING**

**Do not attempt to use the stabilizer jacks to level the Trailer by Lance Mfg. Co., lift the weight of the Trailer by Lance Mfg. Co., raise the tires off the ground, or otherwise place all the weight of the Trailer by Lance Mfg. Co. on the stabilizer jacks. Damage to the Trailer by Lance Mfg. Co. frame and/or entry door frame may occur.**

# EFFECTS OF PROLONGED OCCUPANCY

Your Trailer by Lance Mfg. Co. was designed for recreational use and short-term occupancy. If you expect to occupy it for an extended period, you need to be prepared to deal with issues that include condensation, excessive humidity and the damage that can be caused by moisture, such as mold. The materials and methods used to construct your Trailer by Lance Mfg. Co. were selected in part to minimize air leakage and to create a weather tight exterior shell. However, in order to protect your investment and reduce the risk of moisture related damage and costly repairs, attention and care have to be taken to manage moisture inside your Trailer by Lance Mfg. Co..

The relatively small volume of space and air tight construction of a modern recreational vehicle means that the normal living activities of even a few occupants will lead to rapid moisture saturation of the air contained in the Trailer by Lance Mfg. Co. and the appearance of visible moisture, especially in cold weather.

Just as moisture collects on the outside of a glass of cold water during humid weather, moisture can condensate on the inside surfaces of your Trailer by Lance Mfg. Co. during use in cold weather when the relative humidity of interior air is high. This condition is increased because the insulated walls of the Trailer by Lance Mfg. Co. are much thinner than house walls.

Estimates indicate that a family of four can vaporize up to three gallons of water daily through breathing, cooking, bathing and washing. Unless this water vapor is carried outside by ventilation, or condensed by a dehumidifier, it will condense on the inside of the windows and walls as moisture, or in cold weather as frost or ice. It may also condense out of sight within the walls or the ceiling where it will manifest itself as warped or stained panels.

Appearance of these conditions may indicate a serious condensation problem. When you recognize the signs of excessive moisture and condensation in your Trailer by Lance Mfg. Co., you should take action to minimize their effects.

**NOTE:** Your Trailer by Lance Mfg. Co. is not designed to be used as permanent housing. Use of this product for long term or permanent occupancy may lead to premature deterioration of the structure, interior finishes, fabrics, carpeting and drapes. Damage or deterioration due to long-term occupancy may not be considered normal, and may under the terms of the warranty constitute misuse, abuse or neglect, and may therefore reduce your warranty protection.

Signs of excessive moisture can be obvious, such as water droplets forming on surfaces. Conversely, signs of excess moisture can be subtle, such as condensation forming on metal surfaces. When symptoms appear it is important to timely determine the cause of the excess moisture and take appropriate corrective action to prevent moisture related damage.

Monitoring and controlling relative humidity within the Trailer by Lance Mfg. Co. is one of the most important steps to minimize the risk for moisture related damage. Ideally, relative humidity should be at 60% or less. Relative humidity can be monitored utilizing a portable hygrometer, a small device that measures temperature and relative humidity. Hygrometers are available at electronics or building supply stores.

Use exhaust fans, the air conditioner, and/or a portable dehumidifier to manage moisture inside the Trailer by Lance Mfg. Co. to maintain relative humidity at 60% or less. In cold climates, relative humidity may need to be at 35% or less to avoid window condensation issues.

If the Trailer by Lance Mfg. Co. is used the majority of the time in a hot-humid climate, it may be difficult to keep relative humidity below 60%. A dehumidifier will help, but it is important to check the condensation (water) collection bucket regularly or discharge the condensation (water) directly to a drain.

Cooler surface temperatures increase the potential for condensation and surface mold growth. To minimize the opportunity for condensation to form on interior surfaces, maintain a comfortable temperature in your Trailer by Lance Mfg. Co., and avoid nighttime setbacks of 10 degrees or more. Drastic setbacks that reduce the indoor air temperature quickly can increase the chance for airborne moisture to condense on cool surfaces such as windows. If you are away from your Trailer by Lance Mfg. Co. for an extended number of days, we recommend that you do not set the temperature back without taking other measures to manage relative humidity, including operating a dehumidifier with a continuous drain.

Window condensation issues can be identified by water or ice-build up, usually at the base of the window. The majority of these problems can be addressed by managing moisture generated inside the Trailer by Lance Mfg. Co.. Minor condensation issues are not unusual, especially for trailers used in colder climates. The key is to manage this small amount of moisture if evident by wiping the surface, and as discussed above, maintaining a reasonable relative humidity within the unit.

To help minimize window condensation, use exhaust fans vented to the outside, avoid drastic changes in thermostat settings, do not use “vent-free” heaters and use window coverings wisely. For example, make sure to open curtains or blinds during the day to allow air to circulate and ward the window surface.

Storage areas are more difficult to condition since the areas are isolated from the main body of the Trailer by Lance Mfg. Co.. The surfaces of these areas are more at risk for condensation and surface mold growth. To minimize this risk, clean storage areas regularly and allow an air space between stored items and the exterior wall to promote air circulation. During prolonged use in very cold weather, leave cabinets and closet doors partially open to warm and ventilate the interior of storage compartments built against exterior walls. The airflow will warm the exterior wall surface, reducing or eliminating condensation and minimizing possible ice formation.

Unvented combustion equipment, such as propane stovetops are a source of moisture within the Trailer by Lance Mfg. Co.. For every gallon of fuel consumed, approximately one gallon of water vapor is evaporated into the air. Whenever possible, operate an exhaust fan in combination with the use of any unvented combustion appliance within the Trailer by Lance Mfg. Co.. Water vapor and other combustion byproducts should be vented to the exterior of the Trailer by Lance Mfg. Co.. You need to strictly follow the use and maintenance instructions for safe operation of any combustion equipment, particularly unvented equipment.

The exterior of the Trailer by Lance Mfg. Co. is the primary weather and moisture barrier. Over the life of the Trailer by Lance Mfg. Co., the exterior will require regular care and maintenance. The shell includes the roof, sidewalls, windows, doors and underfloor of the Trailer by Lance Mfg. Co.. Particular attention needs to be devoted to ensure these components are maintained to ensure a tight barrier against water intrusion.

The exterior should be inspected periodically for tears, gaps and condition of sealants. Areas that require maintenance should be resealed utilizing a similar, high quality sealant as was used during the manufacture of your Trailer by Lance Mfg. Co..

Particular attention should be devoted to ensure the slide out is functioning properly. Each time a slide out is used it should be inspected to ensure proper operation and sealing. The slide out gaskets should be inspected to ensure proper sealing when the slide out is operated.

It is important to remember that the square footage of a Trailer by Lance Mfg. Co. is significantly less than that of a single family residence. This fact alone will elevate the relative humidity because there is less volume of air to help absorb or dissipate the humidity. For example, showering and cooking create a lot of humidity in a small area. In these instances, use of an exhaust fan and opening windows should reduce the relative humidity, particularly when living in the Trailer by Lance Mfg. Co. for an extended period.

Prolonged use of your Trailer by Lance Mfg. Co. in severe environments, such as in extreme cold or hot-humid climates, will require extra care and maintenance to avoid moisture-related issues.

In both extremely cold and hot-humid climates, more attention needs to be focused on controlling relative humidity within the Trailer by Lance Mfg. Co.. It also may require the use of a portable dehumidifier to manage relative humidity within an acceptable range.

During those periods when your Trailer by Lance Mfg. Co. is not in use, care must be taken to ensure moisture sources are addressed. Ideal storage of your Trailer by Lance Mfg. Co. would be in an enclosed climate controlled environment. When this is not possible, the following steps should be taken to ensure moisture is controlled:

- Turn off all water sources
- Turn off all combustion appliances
- Drain the water tank
- Drain the water heater
- Open all closets, cabinet doors and drawers
- Close all windows and entrance doors
- Open a vent or window enough to allow for some limited ventilation air flow, but not so far as to allow rain or snow to enter
- When storing the Trailer by Lance Mfg. Co. in high humidity climates (ambient relative humidity is greater than 60% year round), add a dehumidifier drained to the exterior to control humidity inside the Trailer by Lance Mfg. Co. during storage

It is important that modifications to your Trailer by Lance Mfg. Co. be completed by a qualified service person to ensure moisture intrusion or accumulation problems do not occur.

Areas that are exposed to water spills or leaks should be dried as soon as possible and definitely within 24-48 hours. Drying areas quickly minimizes the chance for moisture damage and possible mold growth, which can begin to form colonies in 48 hours. A variety of methods can be used to help the drying process:

- Remove excess water with an extraction vacuum
- Use a dehumidifier to aid drying
- Use portable fans to move air across the surface
- Because moisture is key to mold issues, treat all signs of condensation and spills seriously and deal with it promptly. Failure to deal with a moisture issue promptly may cause more severe issues where none initially existed, or may make a small problem much worse.
- Learn to recognize signs of mold. Don't cover up suspicious discoloration until you are sure it is not mold. The affected surface must first be cleaned and dried
- Be sure to understand and eliminate the source of moisture accumulation as a part of the cleanup. Otherwise, the same issues will simply reoccur
- Small amounts of mold should be cleaned as soon as it appears. Small areas of mold should be cleaned using a detergent/soapy solution or an appropriate household cleaner. Gloves should be worn during cleaning. The cleaned area should be thoroughly dried. Dispose of any sponges or rags used to clean mold.

After you first purchase your new Trailer by Lance Mfg. Co. and sometimes after it has been closed up for an extended period of time, you may notice some strong odors and feel some chemical sensitivity. This is not a defect in your Trailer by Lance Mfg. Co.. Many different products are used in the construction of your Trailer by Lance Mfg. Co.. Some of these materials such as carpet, linoleum, plywood, insulation, upholstery, may "off-gas" different chemicals. This off-gassing is especially noticeable when the materials are new or are exposed to high temperatures and/ or humidity. Since your Trailer by Lance Mfg. Co. is much smaller than your home, and because the air inside the Trailer by Lance Mfg. Co. is exchanged less often, the concentration of these chemicals in your Trailer by Lance Mfg. Co. is more noticeable. This condition passes with time, but in an extreme condition, open the door, windows, and vents to allow the interior to "air out" for several hours.

# FIRE AND SAFETY

The hazard and possibility of fire exists in all areas of life, and the recreational lifestyle is no exception. Your Trailer by Lance Mfg. Co. is a complex device made up of many materials - some of them flammable. But like most hazards, the possibility of fire can be virtually eliminated by recognizing the danger and practicing common sense safety and maintenance habits.

Recreational vehicle fires are generally caused by unattended food cooking on the stove or in the oven, faulty or damaged wiring and electrical devices, fuel leaks (both gasoline and propane), or carelessness.

The most common careless acts include smoking in bed, leaving children unattended and cleaning with flammable liquids.

## **Consider These Fire Safety Suggestions:**

Before refueling your tow vehicle or any fuel tank in the vicinity of your Trailer by Lance Mfg. Co., be sure to turn off all pilots and appliances in your Trailer by Lance Mfg. Co..

Consider the cause and severity of the fire and the risk involved before trying to put it out. If the fire is major or is fed by gasoline, propane or any type of oil product, stand clear of the vehicle and wait for the fire department or other emergency assistance.

**If your Trailer by Lance Mfg. Co. is damaged by fire, do not use it until it has been thoroughly examined and the cause of the fire is found and fixed.**

All occupants of the Trailer by Lance Mfg. Co. should become familiar with the audible sound of the smoke, propane leak and CO detectors. If an alarm sounds, investigate the cause. Do not remove the detector in an attempt to silence the alarm.

Teach everyone in the Trailer by Lance Mfg. Co. how to use the entry door locking system and emergency exits. Occasionally open the emergency exit to prevent the seal from sticking. Always keep the dead bolt on the entry door in working condition.

## **FIRE EXTINGUISHER**

The fire extinguisher in your Trailer by Lance Mfg. Co. is located near the main entry door. Your fire extinguisher should be replaced immediately after use or discharge.

The fire extinguisher furnished with your Trailer by Lance Mfg. Co. is rated for Class B (gasoline, grease, flammable liquids) and Class C (electrical) fires since these are the most common types of fires in recreational vehicles. Read the instructions on the fire extinguisher. Know how and when to use it.

You and your family should be familiar with its operation. If you find it necessary to use the fire extinguisher, stand 45 degrees from the flame and spray side to side, starting at the top of the flame. Use caution to avoid standing upwind or uphill. If flames are climbing, spray vertical and work the retardant downwards. Dry chemical flame retardant should be cleaned away as soon as possible.



## **SMOKE DETECTOR**

Most fire casualties are caused by inhalation of toxic fumes (smoke) from a fire and not by flame. The smoke detector responds to smoke that enters the sensing chamber. It does not sense gas, heat or flame. A ceiling mounted, battery powered smoke detector is located in the living /cooking area of your Trailer by Lance Mfg. Co.. Please read the smoke detector Owner's Manual for details on testing and caring for this important safety device.



**NOTE:** Ensure attention is paid to product expiration of this safety device.

Test the smoke detector after the Trailer by Lance Mfg. Co. has been in storage, before each trip, and at least once a week during use.

The smoke detector should never be disabled due to nuisance or false alarm from cooking smoke, a dusty furnace, etc. Ventilate your Trailer by Lance Mfg. Co. with fresh air and the alarm will turn off. Do not disconnect the battery.

Replace the battery once a year or immediately when the low battery “beep” signal sounds once a minute.

The detector uses a standard 9-volt battery. Test smoke detector operation after replacing the battery. If the smoke detector fails to operate with a new battery, replace the detector with a new unit.

### COMBINATION CARBON MONOXIDE AND PROPANE LEAK DETECTOR

A permanently installed detector is located near the floor in the main Trailer by Lance Mfg. Co. floor area. The unit contains an alarm that will sound, alerting you to the presence of propane or carbon monoxide.



#### **WARNING**

TO REDUCE THE RISK OF CARBON MONOXIDE POISONING OR PROPANE GAS EXPLOSION, TEST THIS ALARM'S OPERATION AFTER THE TRAILER BY LANCE MFG. CO. HAS BEEN IN STORAGE, BEFORE EACH TRIP AND AT LEAST ONCE PER WEEK DURING USE.

#### **WARNING**

DO NOT USE A CIGARETTE LIGHTER TO TEST THE CO / PROPANE GAS ALARM. BUTANE GAS MAY DAMAGE THE SENSORS.

DO NOT attempt to test the alarm by any other means than by using the TEST/RESET button. DO NOT attempt to produce CO to the alarm. The TEST/ RESET button tests all functions of the alarm and is the ONLY safe way to be sure the alarm is working properly.

The alarm may be tested at any time. The TEST/Mute switch is located on the front of the alarm. Press and hold the test button for 1 second. The alarm is working properly if the GREEN indicator light changes color to RED and the alarm beeps 4 times. The Gas

LED should also blink Red.

### Operation

When the unit is first powered up, the CO sensor requires a ten (10) minute initial warm-up period to clean the sensor element and achieve stabilization. The GREEN LED indicator will flash on and off during the 10 minute warm-up period. This unit cannot go into a CO alarm during the warm-up period. After the warm-up period, the GREEN power ON indicator should glow continuously. If the ON indicator light does not light see the section, “Trouble-Shooting Guide” in the User's Manual for this alarm provided in the Owner's Information Package.

This alarm will operate normally down to 7v DC. It will not work without power.

### Visual and Audible Alarm Signals

The CO / Propane Gas Alarm is designed to be easy to operate. The alarm has two indicator lights that display a specific color for each monitored condition. There also is a matching sound pattern for alarm conditions.

### CO ALARM

The Red CO LED will flash and the alarm will sound 4 “BEEPS” then silent for 5 seconds. These signals indicate that the CO level over 70 ppm. IMMEDIATE ACTION IS REQUIRED. This cycle will continue until the TEST/Mute button on the front of the alarm is pressed. Ventilate the Trailer by Lance Mfg. Co.. The RED light will stay ON until the CO has cleared, or the alarm will reactivate in approximately 6 minutes if the CO is still present. DO NOT RE-ENTER THE TRAILER. This alarm will return to normal operation after the Trailer's

## PROCEDURES TO TAKE DURING A CO ALARM

Actuation of this device indicates the presence of carbon monoxide (CO) or propane gases, which can kill you. If signal sounds (4 beeps and flashing or solid red light), immediately turn off all combustion sources and ventilate the premises. Evacuate the premises immediately. Check that all persons are accounted for. Do not re-enter the Trailer by Lance Mfg. Co. until it has been aired out and the problem corrected. Have the problem corrected before restarting appliances.



### **WARNING**

**CARBON MONOXIDE CANNOT BE SEEN OR SMELLED AND CAN KILL YOU.**

## PROPANE GAS ALARM

The Red LED will flash and the alarm will sound a steady tone whenever a dangerous level of propane or methane gas is detected. IMMEDIATE ACTION IS REQUIRED. The detector will continue to alarm until the Test/Mute switch on the front of the alarm is pressed. Ventilate the Trailer by Lance Mfg. Co.. The RED Gas LED will continue to flash until the gas is cleared, or the gas

alarm will reactivate in approximately 5 minutes if the gas is still present. DO NOT RE-ENTER THE TRAILER. This alarm will return to normal operation after the Trailer by Lance Mfg. Co. is properly ventilated.

**NOTE:** This device detects the presence of propane; it does not disconnect the gas supply.

## PROCEDURES TO TAKE DURING A GAS ALARM

Turn the propane off at the tank(s), turn off all propane appliances, extinguish all flames and smoking material and open all doors and major windows to air out the Trailer by Lance Mfg. Co.. Do not re-enter the Trailer by Lance Mfg. Co. until the alarm stops sounding. If the alarm sounds a second time after the propane is turned back on, leave the propane off and have a Lance Mfg Co. Authorized Service Location make the necessary repairs to the source of the propane leak.

**Be aware of the difference between a propane leak versus propane escaping from an unlit, open burner. Pure propane from a leaking pipe or fitting is heavier than air and will buildup its heaviest concentration at the floor level first. Propane from open burners is intentionally mixed with air to induce burning and will dissipate into the air. The primary purpose of the detector is to detect propane leaks. The propane from open burners is mixed with air (oxygen) so that it will burn. When mixed with air, the propane becomes only marginally heavier than air and may not sink to the floor. If a burner is left on, the area around the burner, range and adjoining counter space will be combustible and will cause injury and damage if ignited. This condition may exist for an extended time period before the propane can reach the detector's location and be detected. The detector only indicates the presence of propane at the sensor. Propane may be present in other areas.**

The detector is powered by the 12-volt DC system and is always powered as long as the Trailer by Lance Mfg. Co. is connected to the tow vehicle, a charged battery, or 120 volt AC power.

The fuse for the detector is located in the Power Distribution Center.

**NOTE:** The detector is continuously powered; disconnect the battery if you are not using your Trailer by Lance Mfg. Co.. The detector can eventually drain the Trailer by Lance Mfg. Co. battery.

This page intentionally left blank.

# EQUIPMENT

NOTE: SOME FEATURES DESCRIBED IN THIS MANUAL MAY NOT BE AVAILABLE ON ALL LANCE MFG. CO. BUILT TRAILER MODELS, AND SOME FEATURES MAY BE OPTIONAL DEPENDING ON YOUR SPECIFIC MODEL.

After taking delivery of your Trailer by Lance Mfg. Co., spend some time familiarizing yourself with the exterior and interior features. Your interior has been designed with utility and comfort in mind to provide spaciousness and versatility. Familiarize yourself with the bedding and dining arrangements as well as the various storage areas inside and out.

## ROOF

Most Trailer by Lance Mfg. Co. models have a fully decked and laminated roof that may be walked on from front to rear and are rated at 2,000 lbs. The top decking is a thermalplastic membrane. When walking on the roof use deck shoes as leather shoes become slippery and can also leave marks on the decking. When on the roof, use caution to avoid slips and falls. Care must be taken when working on the roof to avoid disrupting the seals which could void your warranty.

**NOTE:** Both the 1475 and 1575 Models reflect a “Lightweight” roof construction and are not designed for walking on and/or supporting of heavy load. For routine maintenance, such as servicing of sealants, etc., a 4’ x 8’ sheet of plywood should be used to disperse load over the roof structure near the area of service.

## COMPARTMENT DOORS



Various exterior compartment doors provide access to certain appliances, controls, and general storage. Exterior compartment doors may not be water tight in all weather and road conditions. Any article which could be damaged by water or dirt should be carried inside the Trailer by Lance Mfg. Co. or tow vehicle.

**NOTE:** All exterior compartment doors, except smaller service and utility doors, are keyed alike. However, the entry door uses a separate key for added security. The compartment door key is double-sided, allowing it to be inserted in either direction. For more information, refer to the Entry Door section on page 66..

## WATER HEATER ACCESS DOOR



The Water Heater Door provides access for service of the water heater.

## REFRIGERATOR ACCESS DOOR



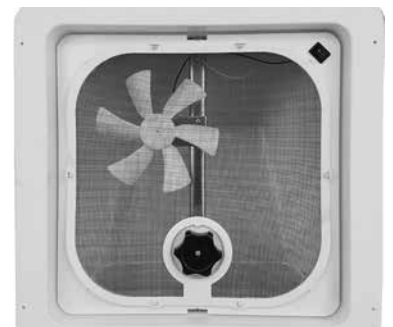
The Refrigerator Vent/Door provides access to the rear of the refrigerator for service and supplies inlet ventilation for proper operation.

## VENTS

All exterior vents and louvers provide needed air circulation. Be sure not to block these vents because damage to equipment, as well as hazards to individuals could result.

## ROOF VENTS

The roof vents are operated from inside and have built-in screens. To operate, turn the crank in the center of the vent clockwise to open and adjust. The bath vent may be equipped with a 12-volt exhaust fan. The switch to control the fan is located on the vent. These vents may be left slightly open while traveling, but be careful when traveling where vertical clearance is limited. Vent lids can crack if left open too far.



## ROOF VENT SYSTEM

Your Trailer by Lance Mfg. Co. may be equipped with a Maxxair SkyMaxx Rooflight, designed for efficient ventilation and natural light. It fits a standard 400 mm x 400 mm (15.75 in. x 15.75 in.) roof opening and is available with integrated LED lighting.



### Operation:

- **Opening:** Separate the screen and shade, depress the frame button, and raise the lid to the desired position. Secure using the side slots.
- **Closing:** Move the handle from the slot, pull toward the open side, and push above the button to lock.
- **LED Lighting (If Equipped):** Controlled via a 12V DC wall switch (not included).

### Maintenance:

- Clean with mild soap and water only.
- Keep the screen and shade closed when the lid is open to prevent debris.

### Important Notes:

- Must be closed during transport.
- Not for hazardous material exhaust.
- Disconnect power before servicing.

## EXTERIOR LIGHTING

Your Trailer by Lance Mfg. Co. is equipped with exterior lights not normally found on autos to comply with state and federal regulations. It's important not to alter the lights or the reflecting markers. Check the exterior lighting frequently and replace inoperative or damaged lighting fixtures as soon as possible.

## ENTRY DOOR

The entry door on your Trailer by Lance Mfg. Co. is equipped with a secure lock and deadbolt system. To lock the door from the outside, insert the key and turn it clockwise one-quarter turn, then remove the key. To unlock, turn the key counterclockwise one-quarter turn. The deadbolt can be engaged from the outside by turning the key counterclockwise one-quarter turn, while the interior latch can be turned clockwise to lock and counterclockwise to unlock. The door can always be opened from the inside by pulling the paddle handle, even if



locked from the outside. For replacement keys, be sure to write down the key number on the Identification Information Page at the front of this manual.

**Be sure all occupants in the Trailer by Lance Mfg. Co. know how to operate the entry door lock and deadbolt as well as the emergency exits in case of emergency.**

**When traveling, lock the deadbolt. This will reduce the possibility of the door opening while on the road.**

The screen door can be operated independently by releasing the catch on the screen door and swinging the screen door away from the main door.

## WINDOWS

The windows in your Trailer by Lance Mfg. Co. are model dependent and may include different styles:

- **Torque Pane Windows:** These windows open by turning the crank located at the bottom of the window frame. Turn the crank clockwise to open and counterclockwise to close.
- **Thermopane Acrylic Windows (If Equipped):** These windows provide enhanced insulation and reduced condensation for better thermal efficiency. They typically feature a latch-style mechanism for secure sealing and may include integrated blinds or screens.



Refer to the model-specific features in your owner's information packet for more details.

## EMERGENCY EXIT WINDOWS

The emergency exit window is identified by the red handle(s) and EXIT label.



Read and understand these instructions before you need to use them. The emergency exit window provides an escape route in case the Trailer by Lance Mfg. Co. must be evacuated under emergency conditions and the path to the main entry door is blocked.

To operate the emergency exit window, pull the red handle(s) and swing the window outward. The window is hinged at the top. Some models use a slider window for the emergency exit.

**When parked, be sure the exit window is not blocked by trees or other obstacles.**

### ACRYLIC WINDOWS

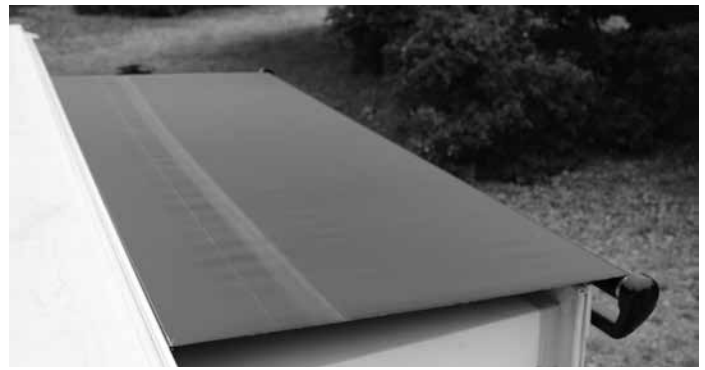
Your Trailer by Lance Mfg. Co. may be equipped with "Lightweight" Acrylic Windows. To open this style of window, locate the locking lever(s) located at each side and at the bottom of the window. Rotate the lever to unlock the window. There are struts located at each vertical pillar of the window which retain the window at the desired open position. To close the window, simply raise the window slightly and return the window to the closed position and rotate the levers to the locked position.



### AWNINGS

An operating and maintenance guide for your awning(s) is included in your Owner's Information Package. It contains instructions for opening and closing the awning, as well as maintenance and care instructions.

You should make sure your traveling companion is also familiar with the operation of the awning. If a sudden wind should come up, or if high winds are forecast, the awning should be retracted. Awning damage such as a bent tube, torn canvas, or broken arms due to high winds or water standing on the canvas are not covered by warranty.

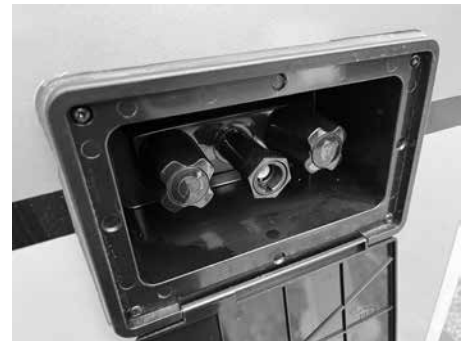


### SLIDE-OUT COVER

The slideout cover extends and retracts with the slide room. It helps to divert water off the slide room roof and helps in keeping the roof clean of debris. The room seal can become less effective or even damaged if the slide room roof is not kept clean.

### EXTERIOR WASH STATION

The exterior wash station is located on the roadside or rear of the Trailer by Lance Mfg. Co.. It provides both hot and cold water. It uses water from the fresh water tank or when connected to the city water hookup. The showerhead is equipped with a flow control to allow you to conserve water. The flow control is not a permanent shut off. After use, the water must be shut off at the control valves.

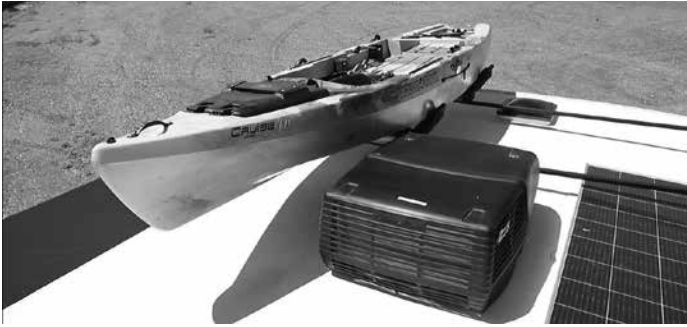


### DURA FAUCET EXTERIOR QUICK CONNECT SPRAY KIT

The Dura Faucet Exterior Quick Connect Spray Kit is a durable, all-in-one solution for your RV's outdoor water needs. It includes a 15' coil hose, 6-function sprayer, and UV-protected spray box made from fade and corrosion-resistant materials. The hot and cold knobs provide quick water flow and temperature control, while the lead-free, CUPC-certified design ensures safe operation. Backed by Dura Faucet's Limited Lifetime Warranty, this kit is built to handle the rigors of the road.



## ROOF RACK SYSTEM



The optional roof racks and towers and cross bars are mounted to the roof racks that allow other accessories to be added to accommodate transporting other items on the roof of your Trailer by Lance Mfg. Co.. Roof rail capacity with towers and cross bars is 500 lbs. Be sure to spread the load across the rails. Accessories for the crossbars are available from your dealer or a local sporting goods retailer.

### **WARNING**

It is critical that all racks and accessories be properly and securely attached to your Trailer by Lance Mfg. Co.. Improper attachment could result in an accident or damage to your Trailer by Lance Mfg. Co.. Check

the attachments prior to use and periodically inspect for adjustments, wear and damage.

Large, long or oversize items will require additional strapping/tie downs. Do not underestimate the power of the wind.

## BACKUP CAMERA



The optional backup camera if equipped, is located in the center of the rear wall, directly below the center running lights. It is a color camera with a built-in microphone.

The portable monitor that will be located in the tow vehicle has a 12-volt power plug and a built-in receiver. To activate the system, turn on tow vehicle running lights.

## ENTRY STEP

To extend the double step, pull the complete step assembly out and let it down completely. Unfold the bottom step from over the top step and lower it completely. Reverse to retract.



## INTERIOR STORAGE

Interior storage areas may be found in a number of places in your Trailer by Lance Mfg. Co.: overhead compartments, wall closets, under the dinette, under the bed, lavvy and galley cabinets.

## BATHROOM

The bathroom walls are sealed and waterproof; so do not worry if water splashes on it. Some models are equipped with a power roof vent in the bathroom.

## TOILET

The toilet is designed to flush with a minimal amount of water and still provide for proper disposal and odor control. Toilet chemicals are available at most RV retail outlets. Review the manufacturer's owner's manual supplied with the toilet for proper use, maintenance and chemical usage. Information on the toilet plumbing can be found in the "Waste System" section.

## GALLEY

The galley is designed for utility, convenience and comfort. All galley cabinets are equipped with positive locking latches, which prevent them from opening while traveling. Refer to the "Appliance" section for information regarding the appliances.

## DINETTE CUSHIONS

The dinette cushions feature a high-quality, matte finish performance leatherette with a pop of colored woven fabric for a premium look and feel. Durable and easy to clean.



### DINETTE CONVERSION BENCH SEATING

To convert the dinette area into a sleeping area:

1. Lower table to dinette supports.
2. Arrange seat and back cushions as shown in the picture below.



### SOFA/FRONT BED CONVERSION

To convert Sofa/Front Bed for sleeping:

1. Grasp the underside of the sofa seat assembly and lift upwards. The seat and back assemblies will articulate and come to rest in a flat position.
2. The innerspring mattress has a built-in hinge which allows the mattress to be folded in half.
3. Un-fold the mattress and position on the bed base and sofa assembly.

To restore Sofa/Front Bed to seating position:

1. Fold mattress in half and store on bed base.
2. Grasp leading forward edge of the sofa seat assembly and lift upwards. The seat and back assemblies will articulate and come to rest in its original seating position.



### FREE STANDING FURNITURE

When preparing for travel, secure free-standing furniture.

Lamps, chairs, tables, or other items if left unsecured can move around inside the Trailer by Lance Mfg. Co. while traveling and can be damaged or damage other furniture, cabinetry or flooring.

### MINI-BLINDS

To raise mini-blinds, release the bottom of the blind from the retainers. Pull straight down on the cord and release at desired height. It is not necessary to pull the cord to one side or the other to secure blind.

To lower mini-blinds, pull straight down on the cord slightly and move it about 45 degrees to either the left or right and lower the blind. To stop the blind in mid-travel, move it back to the straight down position. Reattach the blind to the retainers when traveling.

To adjust the angle, turn the adjusting rod either direction.

### FOLDING DIVIDER DOOR

The divider glides on nylon rollers. It is held closed by a catch. When the divider is open for traveling, be sure to attach the hold back latch to keep it from sliding back and forth.

### FOLD DOWN BUNK

To lower, pull the latches located at each end and lower the bunk. Place the loose panel over the door openings and unfold the bunk mattress. The bunk is rated for 150 lbs.

### DUAL SCREEN/SHADE WINDOW FRAME

The interior window screen and shade system is integrated directly into the window frame for a streamlined look. This intuitive, easy-to-use design pulls down for a bug screen and slides up for a privacy shade, providing versatile light control and ventilation while keeping insects out.



This page intentionally left blank.

# ELECTRICAL SYSTEMS

The electrical system consists of a primary 12-volt DC system and a 120-volt AC system. The 12-volt system uses battery power similar to that used in automobiles. The 120-volt system requires a source of 120-volt power provided through the power supply cord or optional generator.

These systems are connected through a power converter. When connected to 120-volt power, the converter transforms 120-volt AC input into 12-volt DC power output and charges the storage battery(s) when installed.

## 12-VOLT DC SYSTEM

The 12-volt system provides power for the following components:

- Electric Jacks
- Interior Lighting
- Exterior Lighting
- Water Pump
- Power Range Hood
- Furnace Blower
- Refrigerator Light & Controls
- Water Heater Ignition
- Stereo/CD/DVD Player
- TV Antenna
- Systems Monitor Panel
- Fantastic Fan
- Power Vent
- Slide-Out Room
- Accessories Plugged into 12-volt Outlet
- Power Awning
- Fuel Dispensing System (Toy Hauler)

## BATTERY AND COMPARTMENT

Your Trailer by Lance Mfg. Co. may be outfitted with a battery. The battery may be kept charged either by the tow vehicle, by the generator or shore power.

**NOTE:** The 12-volt battery(s) is not supplied with the trailer by the manufacturer.

A disconnect switch is provided to disconnect the battery when you do not plan to be using the Trailer by Lance Mfg. Co. for an extended period, such as seasonal storage. If there is no disconnect switch, then remove the cables from the battery terminals.

## BATTERY TERMINOLOGY

### Deep Cycle Batteries

The term “deep cycle” refers to a battery that has the capability of deeply discharging hundreds of times. How it differs from an automotive starting battery is that the automotive battery is manufactured to specifically provide a quick burst of energy thousands of times while only being able to deeply discharge less than 50 cycles during its lifetime. A cycle refers to one battery discharge and recharge.

### Battery Ratings and Specifications

Marine/RV deep cycle batteries have rating specifications which include cold cranking amps (CCA), marine cranking amps (MCA), reserve capacity (RC) and ampere hours (Ah). RC and approximate Ah ratings may not be listed on the battery decal. However, they should be available through your local battery distributor.

### Cold Cranking Amps (CCA)

The amount of current (amps) a battery at 0°F (-17.8°C) can deliver for 30 seconds and maintain at least 1.2 volts per cell (7.2 volts for a 12-volt battery).

### Marine Cranking Amps (MCA)

The amount of discharge current a battery tested at 32°F (0°C) can deliver for 30 seconds and maintain at least 1.2 volts per cell (7.2 volts on a 12-volt battery).

### Reserve Capacity (RC)

The amount of time a battery can deliver 25 amps at 80°F (26.7°C) without falling below 1.75 volts per cell (10.5 volts on a 12-volt battery). An approximate Ah rating can be attained by multiplying the battery's RC rating by 0.6. Example 180 RC x 0.6 = 108 Ah.

### Ampere hours (Ah)

Tested at 80°F (26.7°C). It is the amount of current (in amps) a battery can deliver, multiplied by the amount of hours, without falling below 1.75 volts per cell (10.5 volts on a 12-volt battery). Most marine/RV deep cycle batteries are rated on a 20-hour discharge rate. Example: a 100 Ah battery can deliver 5 amps for 20 hours (amps x hours = Ah). The Ah rating is important when determining the type and amount of battery(s) required to meet your specific component needs.

## BATTERY INFORMATION

The battery(s) must be securely strapped at all times. The battery(s) is charged by the tow vehicle's charging system while the tow vehicle is running or when connected to 120-volt power through the power converter. If equipped, the on-board generator charges the battery while running through the power converter.

Check that the battery liquid level is correct (weekly in warm climate, monthly in cold climate). Don't forget to also check the condition of your tow vehicle battery. Add distilled water as required. Clean battery terminals and cables periodically with a wire brush and baking soda. Be sure the caps are securely in place when cleaning. Ensure that the wing nuts on top of the battery are tight. Loose wing nuts can cause arcing and intermittent or loss of 12-volt power. Use caution not to touch battery terminals to metal doorframe when removing or installing the battery. Always disconnect the negative (-) cable first and reconnect it last.

Remove rings, metal watchbands, and other metal jewelry before working around a battery. Use caution when using metal tools. If the tool contacts the battery terminals or metal connected to them, a short circuit could occur which could cause personal injury or fire.

Do not allow battery electrolyte to contact skin, eyes, fabrics or painted surfaces. The electrolyte is a sulfuric acid solution that could cause serious personal injury or property damage. Wear eye protection when working with batteries.

## BATTERY STORAGE PRECAUTIONS

When you store your Trailer by Lance Mfg. Co. for a week or more be sure to disconnect the battery(s). Electronic tuning radios, the propane detector, and the CO detector all draw a small amount of current when the battery is connected. Even disconnected batteries will naturally "self-discharge" about 1 % of capacity per day. If you intend to store your Trailer by Lance Mfg. Co. for any length of time, remove the battery(s). Store it in a cool, dry place and recharge every month. Batteries will discharge on their own. Recharging will also help prevent problems with battery sulfation which leads to premature battery failure.

## BATTERY DISCONNECT SWITCH

Your Trailer by Lance Mfg. Co. is equipped with a battery disconnect switch. Switching the lever to the "OFF" position will disconnect/isolate the battery from the rest of the 12V electrical system.



## BATTERY CHARGING

Normally the battery(s) will be kept charged by either the tow vehicle charging system while on the road or by the AC/DC power converter when plugged into AC service. On those occasions when the battery needs to be charged from a different charging source, please follow these safety guidelines:

Disconnect both cables to prevent damage to the trailer's electrical system.

Do not smoke near batteries being charged or which have been recently charged. Please note that batteries are being charged while you drive, and while you are connected to 120-volt AC power through the power converter/charging circuit.

Use care when connecting or disconnecting booster leads or cables while charging. Poor connections are a common cause of electrical arcs that can cause explosions.

Check and adjust the electrolyte level before charging.

Fill each cell to the indicator level with distilled water.

Always remove the vent caps (if equipped) before charging the battery.

Never expose the battery to open flame or electric spark. Chemical action in the battery generates hydrogen gas that is flammable and explosive.

## OPTIONAL LITHIUM-ION BATTERIES

Optional 100Ah Advanced Lithium Battery (GP-ADV-LiFePO4-100) from GoPower offers a cutting-edge energy solution. These lightweight, Bluetooth®-enabled LiFePo4 batteries feature advanced safety and communication technology, including:

- Advanced Battery Management System (BMS) – Protects against overcharging, over-discharging, and short circuits.
- Temperature Management System – Built-in DC heater ensures reliable performance in colder conditions.
- Auto-Cell Balancing – Optimizes performance for larger battery banks.
- Flexible Configuration – Can be wired in series or parallel to expand capacity.
- Certified for Safety – ETL listed to UL specifications and UKCA certified.

Up to two of these batteries can be installed in insulated, slide-out, locking compartments for secure storage and easy access, providing superior energy density and performance for extended off-grid adventures.



Before connecting the battery cables, turn off all electrical components to avoid sparks. Connect the **RED** cable to the **POSITIVE (+)** post on the battery. Connect the **BLACK** cable to the **NEGATIVE (-)** post.

The 30 amp main circuit breaker located on the chassis in the car connector junction box will not allow power into the Trailer by Lance Mfg. Co. or the battery(s) to be charged when an overload or short circuit occurs. To reset the breaker, disconnect and reconnect the black negative (-) cable from the battery.

If the breaker continues to trip, a short circuit or overload condition is indicated. Have the system checked by qualified personnel.

## SYSTEMS MONITOR PANEL



The systems monitor panel incorporates controls for the water and holding tank levels, battery condition and water pump. It may also control the water heater.

### Water Pump Control Switch

This rocker switch controls the demand water pump. The water pump is pressure sensitive and starts (with the switch ON) when a faucet is open, causing pressure in the line to drop. When the faucet is closed, pressure builds in the line and the pump stops.

### Monitor Panel - Level Indicator Switch(s)

When depressing the monitor switch, indicator lights for the black (waste), grey (sink), fresh water tank and battery condition will illuminate, indicating the existing condition of each component.

Erroneous indications when checking water levels can be caused by water with low mineral content. Level is measured by a very low electrical signal traveling through the liquid. Some water that is low in mineral content may not conduct the signal properly. This condition may be infrequent, but can exist. Check the panel reading when the fresh water tank is filled. Material trapped on the sides of the holding tanks may give a full reading when the tank is actually empty. Use of a spray to wash out the tank following dumping should help prevent this condition.

**NOTE:** If the sensor probes mounted in the tanks get coated with grease, the monitor panel may indicate falsely or not at all. Avoid pouring grease, oils, or similar substances down drains or the toilet. If this is unavoidable, the holding tank(s) should be washed out with a soapy water solution.

## WATER HEATER IGNITION SWITCH

Your Trailer by Lance Mfg. Co. may be equipped with a dual power (propane/120 volt) water heater with direct spark ignition (DSI). It will have a DSI switch to ignite the propane heater and a 120 volt switch to turn on the electric heating element in the water heater.

## INTERIOR FUSE PANEL



A 12-volt interior fuse panel is installed in the Power Distribution Center to protect the interior circuits. Circuit titles and fuse sizes are marked inside the access door. If a fuse blows, locate and correct the cause. Turn off all lights and motors, and then install a fuse with the same rating. If fuses continue to blow, a short circuit is indicated. Have the system checked by qualified personnel.

## FUSES

All the electrical circuits in your Trailer by Lance Mfg. Co. have fuses to protect them from short or overload. If something electrical in your Trailer by Lance Mfg. Co. stops working, the first thing you should check for is a blown fuse. Determine from the chart or the diagram on the fuse panel, which fuse or fuses control that component. Check those fuses first, but check all fuses before deciding that a blown fuse is not the cause. Replace any fuses and check the component's operation.

Do not install fuses with amperage ratings greater than that specified on the label. Replacing a fuse with one that has a higher rating greatly increases the chances of damaging the electrical system. If you do not have a replacement fuse with the proper rating for the circuit, install one with a lower rating until you can replace it with the proper rated fuse.

If the replacement fuse of the same rating blows in a short time, there is probably an electrical problem with your Trailer by Lance Mfg. Co.. Leave the blown fuse in that circuit and have your Trailer by Lance Mfg. Co. checked by your dealer.

## INTERIOR LIGHTING

The interior lighting operates on 12-volt DC power only. When connected to a 120-volt source or using the generator, the power converter transforms 120-volts to 12-volts. However; when not connected to 120-volts, the entire load of lights, water pump, exhaust fans, etc., is on your 12-volt battery(s). Use conservatively to minimize battery discharging.

Certain switched lights have lighted (red) switches, such as the exterior porch light. The switch illuminates when "on" to remind you that the light is on.

### **CAUTION**

Some of the lighting fixtures may be equipped with halogen bulbs. The bulbs and fixtures may get very hot when they are on. Do not touch these lighting fixtures when they are on. Allow them to cool before attempting to replace a bulb or to clean.

Replace all light bulbs with the same type and wattage as originally installed or as indicated on the fixture.

## PARK/SAT CABLE INLETS

The park/sat dish inlets are located on the driver's side of the Trailer by Lance Mfg. Co.. The park cable inlet allows for the connection from the campground cable service to the Trailer by Lance Mfg. Co.. The satellite inlet allows for the connection from a portable dish. Both cables terminate inside the camper at the primary TV location in a wall plate. The park cable is connected to the 12-volt/TV outlet. With the switch on the outlet in the "OFF" position, the park cable signal is sent through the outlet.



## ROOF MOUNTED HDTV ANTENNA

The roof-mounted HDTV antenna is designed for reception of digital signals, as well as UHF and VHF channels. Consult the manufacturer's operation instructions for proper use. The TV jack outlet is located at the primary TV location. If you are dry camping, the booster switch should be turned "OFF" when not viewing the TV to prevent battery drain as the indicator light will use a small amount of current. If using a 12-volt TV, it may be necessary to also unplug it as some TV's use a small amount of power when not being used.



# WATER HEATER - AQUAGO

Do not operate the water heater until the system is purged. Make sure that the water system is not in by-pass mode and allow air to vent by opening all hot water taps.

## HOW THE APPLIANCE WORKS:

The appliance was developed exclusively for use in recreational vehicles (RVs).

The appliance is connected between the vehicle's fresh water supply and its hot water plumbing system.

It is powered by propane and a 12 V power supply. The ventilation grille on the access door allows combustion air to flow into the appliance and exhaust gas to flow out.

When the appliance is switched on, the water will be heated on demand:

- The burner starts automatically if the appliance volume-flow sensor detects a water flow greater than approximately 0.4 gallons/min (1.5 liter/min).
- The burner control continuously adjusts the heater output based on volume flow and inlet water temperature, so that the temperature at the hot water outlet is approximately 120 °F (49 °C). A temperature stabilizer is also installed in the appliance to minimize fluctuations of the outlet temperature.
- The length of water lines and the system design will influence how quickly the hot water reaches each tap. Like in a home shower, a comfortable water temperature at the shower head is reached by mixing in cold water.
- The burner shuts down automatically if the appliance volume-flow sensor detects a water flow of less than approximately 0.4 gallons/min (1.5 liter/min).

## SWITCHING ON THE APPLIANCE

1. Open the access door.
2. To switch on the appliance, switch the POWER switch (Fig. 8 – 8) to one of the two “ON” Positions.

Both ON positions on the POWER switch have the same function. Choose your preferred position.

- When the green power ON LED 1 (Fig. 8 – LED 1) is lit, the appliance is switched on.
- If the red error code LED 2 (Fig. 8 – LED 2) is lit / flashes, there is a fault or warning

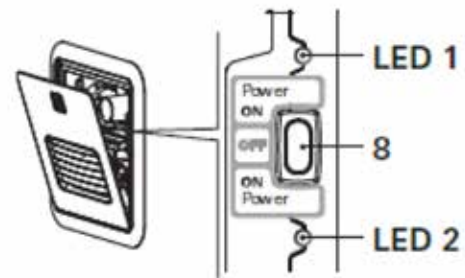


Fig. 8

## Display and Operating Elements

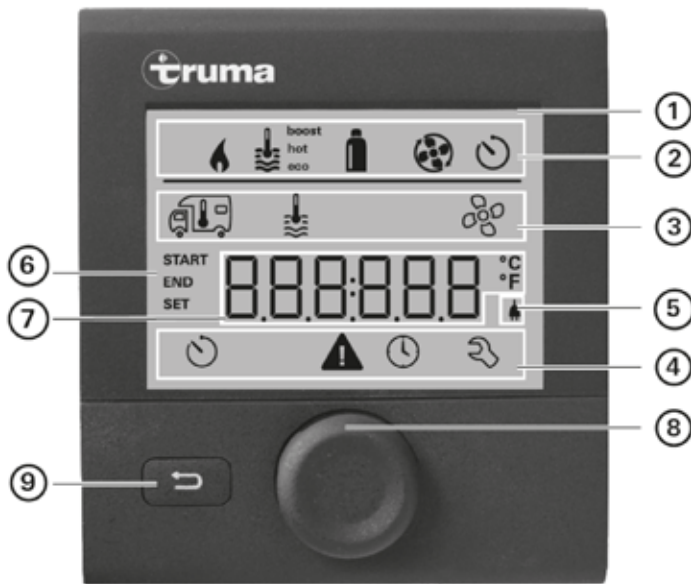


**Fig. 1**

- 1 Display
- 2 Status line
- 3 Menu line (top)
- 4 Menu line (bottom)
- 5 Power supply display  
120 VAC (mains supply)
- 6 Time switch display
- 7 Settings/Values
- 8 Rotary push button
- 9 Back button

## Description

- A rotary push button (8) is used to select menu items in the menu lines (3 + 4) and to adjust settings.
- Information is shown on a backlit display (1).
- The Back button (9) is used to go back to a previous menu.

## Rotary push button

The rotary push button (8) is used to select and change setpoints and parameters; it is then tapped to save the values. Selected menu items flash.

- Turn clockwise** ↻
- The menu is scrolled through from left to right
  - Increase values (+)
- Turn counterclockwise** ↻
- The menu is scrolled through from right to left
  - Reduce values (-)
- Tap**
- Save a selected value
  - Select a menu item, go to the setting level

### Press and hold

- Main switching function – control panel on/off.

## Back button

Press the Back button (9) to go back to a previous menu and cancel settings. This means that the previous values remain unchanged.

## Instructions for use

- If there is an interruption to the power supply, the clock has to be reset.
- If a new furnace is connected to the bus system of the control panel, repeat the procedure described in "Initial start-up".

# WINTERIZING A

To winterize the appliance, you must drain all water from the appliance. To do this we advise the following steps:

Turn off the city water or the water pump. Open the hot water taps to relieve pressure in the water system.

Remove the water inlet filter.

Let water completely drain from the appliance. This can take several minutes.

If the system is equipped with a bypass activate it at this point before winterizing the rest of the water system.

It is recommended to leave the water inlet filter out of the appliance for winter storage. The filter can be reinstalled during the spring commissioning.

Close the Easy Drain Lever and the access door.

Once the water has been drained, the appliance is protected against freezing conditions.

## DECALCIFICATION

Refer to Truma AquaGo owner's manual.

## FURNACE/WATER HEATER - COMBI

Do not operate the water heater until the system is purged. Make sure that the water system is not in by-pass mode and allow air to vent by opening all hot water taps.

## HOW THE COMBI FURNACE WORKS

The Combi furnace was developed exclusively for use in recreational vehicles (RVs). The Combi is a furnace with a supplementary, indirect hot water generator.

All Combi models are powered by propane and a 12 V power supply.

The Combi eco plus and Combi comfort plus models are also powered by (2) electrical heating elements for operation at a supply voltage of 120 VAC.

## SELECTABLE MODES OF OPERATION

The CP plus control panel is used to switch between modes of operation (refer to the CP plus manual for additional instructions).

### Heating mode

The furnace automatically selects the proper operating level based on the difference between the desired temperature set at the control panel and the current room temperature. If there is any water in the water container, it will be heated automatically. The water temperature will not be regulated, but it will reach a maximum of 162 °F (72 °C).

### Hot water mode

(only if water container contains water) Hot water mode is ideal if only hot water is required. There are 3 hot water modes; Eco (104°), Hot (140°F), and boost (144°F). In hot water mode, the burner will switch off as soon as the water reaches the temperature selected in the CP plus control panel.

Both modes of operation can be combined.

## Selectable modes of power input

The CP plus control panel is used to select various modes of energy for the Combi eco plus and Combi comfort plus models. No Combi furnace operates in any mode without a 12 VDC power supply.

### 1. LP gas for gas mode.

All Combi furnaces run on LP gas (propane).

### 2. Electricity for electric mode

The Combi eco plus and Combi comfort plus furnaces can be powered by electricity if the RV is connected to a mains power supply or a generator. Only a 120 V sine-wave-generator may be used to avoid damage to the Combi.

### 3. LP gas and electricity (mixed mode)

The Combi eco plus and Combi comfort plus furnaces run simultaneously on LP gas (propane) and electricity.

Refer to CP plus manual for detailed settings.

# DRAINING THE WATER CONTAINER

Damage to the Combi furnace caused by freezing!

The Combi furnace does not have a frost-protection function. The water container must be drained if the recreational vehicle (RV) will not be used whenever there is a risk of frost.

**No warranty claims for frost damage are accepted.**

To make sure that all water drains properly from the water container, place a big enough vessel underneath the drainage socket of the pressure relief/drain valve (> 2.64 gallons (10 liters)).

1. Use the main switch or pump switch to switch off the power to the water-pump assembly.
2. Turn off or disconnect the city water connection, if present.
3. Open all water release points, e.g. cold and hot water faucets, showers, toilets.
4. Open the pressure relief/drain valve. The water container will drain via the drainage socket of the pressure relief/drain valve.

After draining the water, the Combi furnace is protected against freezing conditions.

## WINTER OPERATION

The Truma Combi can be used for space heating even if the water has been drained.

## DECALCIFYING AND CLEANING THE WATER CONTAINER

Refer to Truma Combi owner's manual.

## AIR CONDITIONER

The air conditioner is available in two variants.

Truma Aventa eco with 13500 BTU/h

Truma Aventa comfort with 15000 BTU/h

Switch air conditioner on (remote control)

Press the ON/OFF button on the remote control. The set icons are shown on the remote control's display. The green LED on the IR receiver flashes briefly. The air conditioner is switched on. The last settings are active.

Switch air conditioner off (remote control)

Press the ON/OFF button on the remote control. Only the time is then shown on the remote control's display. The green LED on the IR receiver flashes briefly. The air conditioner is switched off.

The air conditioner can be controlled with the Truma CP plus digital control panel. The CP plus control panel has an automatic climate control function. This automatically controls the room temperature together with the Truma Aventa eco / comfort air conditioner and a Truma Combi heater.

The air conditioner operates in the following modes:

| Icon                                                                              | Operating mode       |
|-----------------------------------------------------------------------------------|----------------------|
|  | Cooling mode         |
|  | Automatic mode       |
|  | Circulating air mode |
|  | Dehumidify           |
|  | Night mode           |

Refer to the appropriate Truma operating manual for troubleshooting.

# WINTERIZATION B

## OPERATING IN FREEZING CONDITIONS

If water freezes inside the system, it can damage piping and equipment.

Keeping the interior warm will aid in preventing water in the storage tank, pump and piping from freezing. Open inside cabinets and allow warm air to circulate over the water system components.

Add non-toxic anti-freeze to the holding tank(s). Refer to the instructions that came with the anti-freeze. Install a winter cover on the air conditioner.

Propane for the appliances will work down to 44 degrees below zero (-44°).

The windows have weep holes, which drain water from the window tracks. In heavy rain and wind, water could be blown into the camper through these holes. Put a piece of sponge in the track over the hole to prevent this from occurring.

## STORAGE

The following checklists will help you perform the steps necessary to prepare your camper for storage. Use the checklist that applies to the storage conditions you anticipate. These checklists do not include every detail required, and you may want to expand them to suit your needs.

### SHORT-TERM STORAGE

(Less than 45 days - Above Freezing)

1. Wash the exterior.
2. Park the camper as level as possible front to rear and side to side.
3. Before disconnecting the battery cables, check the charge in the battery. Recharge as necessary. Clean terminals, top and sides of battery and battery box. Leave the battery disconnected or switch the battery disconnect switch to the "STORE" position.
4. Drain the holding tanks, toilet, and fresh water tank. Turn off the water pump and water heater.
5. Turn off the propane at tank valve.
6. Turn off the refrigerator, furnace, all range and oven burner valves and pilot.
7. Remove all perishables from refrigerator and galley cabinets. Leave the refrigerator door open to reduce odor buildup. An open box or tray of baking soda in the refrigerator will help absorb odors.
8. Slightly open (1/4") a roof vent.
9. Close and lock all windows. Be sure the vent fan and range hood fan switches are off.

10. Cap and close the holding tank drain, city water inlet and fresh water fill spout.
11. Turn off all radios, TV's, interior and exterior lights.
12. Close the mini blinds and day/night shades.
13. Disconnect the 120-volt power cord and store in compartment.
14. If removing the camper from the truck, see procedure and warnings in the "Loading and Unloading Camper" section.
15. Check the camper weekly.

### LONG-TERM STORAGE - Above Freezing

1. Perform all the preceding short-term storage steps.
2. Operate air conditioner periodically to lubricate compressor seals.
3. Remove and place the battery in a cool, dry area. Check the battery charge every 30 days. Recharge as necessary.
4. Check the sealants around all roof seams, body seams and windows. Reseal if necessary. See "Sealant Renewal" section.
5. Prepare the generator (if equipped). See generator Operating Manual included in the Owner's Information Package.
6. Remove the smoke detector's battery. Leave the cover open as a reminder to replace the battery.
7. Cover exterior vents; water heater, furnace, air conditioner shroud, range hood, refer, to prevent insects and small animals from getting in the camper. Be sure to remove all covering materials before using appliances and vents.

### STORAGE BELOW FREEZING

To avoid damage to the plumbing fixtures and other components, we recommend that your camper plumbing systems be properly drained and have antifreeze protection. The following is a procedure checklist you can follow if you prefer to winterize your camper yourself. Many owners prefer to have a Dealer Service Center perform this service.

1. Perform all steps in the short and long term storage procedures.
2. Drain the fresh water tank by opening the water tank drain and leave open.
3. Turn the water pump ON and open all hot and cold water faucets. When the flow of water stops, turn the pump OFF. Open the low point drains on the hot and cold water pipes.
4. Drain the water heater by opening the drain plug at the bottom of the heater and open the pressure relief valve.
5. Depress the toilet flush pedal or hand-operated lever. Shut OFF all faucets, close the water line drain valves, fresh water tank drain valve, water heater drain and pressure relief valve.
6. Drain the showerhead and hose by disconnecting the hose at the faucet from the inside and outside shower.

7. Drain the waste water system by following the normal procedure for draining the holding tanks. See "Waste System" section.
8. Be sure ALL water from ALL plumbing has been drained.

Draining the water system alone will not provide adequate cold weather protection. If the camper is to be unheated during freezing temperatures, consult your dealer for the best winterizing procedure for your climate. Your dealer can supply you with one of the special non-toxic antifreezes that are safe and approved for use in RV water systems. Follow the instructions furnished with the antifreeze.

Do not use automotive or windshield washer antifreeze in the camper water system. These could be harmful if swallowed.

### WINTERIZING METHOD (IF EQUIPPED)

1. Make sure the water pump switch is off.
2. Insert the hose from the winterizing valve into a container of RV approved non-toxic antifreeze.
3. Turn the water heater bypass valve to Bypass position and drain the water heater by removing the drain plug and opening the safety relief valve. Open faucets to relieve pressure. (Hot and Cold) Open the hot and cold low point drains.
4. Drain the water tank by opening the tank drain and leave open to drain completely.
5. After the system is completely drained, close all faucets and turn off the low point drain valves.
6. Turn the winterize valve to "Winterize" position.
7. Turn ON the water pump switch.
8. Open the hot water faucet farthest from the water tank. When antifreeze appears, let at least one cup run down the drain to winterize the P-trap. Do the same to all other water outlets, hot and cold, including shower, toilet and outside shower.
9. Turn OFF the pump switch.
10. Open a water faucet to relieve pressure, and then close.
11. The procedure is complete.



### WATER HEATER BYPASS

The water heater bypass valve is located behind the water heater and is used when winterizing the water system for storage. By rotating the lever to the bypass position, antifreeze will not enter the water heater requiring less antifreeze to protect the water system plumbing. Follow the instructions shown on the placard.



**NOTE:** Be sure to drain the water heater by opening the drain plug at the bottom of the heater and open the pressure relief valve.

### To De-Winterize:

1. First fill the water tank.
2. Turn the winterizing valve to normal flow position.
3. Turn the water heater bypass valve to "bypass"; this will keep antifreeze from entering the water heater.
4. Turn ON the water pump switch.
5. Open the water faucet farthest from water tank, catching antifreeze in a container for future use, until clear water appears. Shut off the faucet. Do this to all other faucets and the showerhead, including outside shower.
6. Turn the water heater bypass valve to normal flow position.
7. Open a hot water faucet until water appears.
8. Your system is now ready for use.

### REACTIVATING CAMPER AFTER STORAGE

The following procedure checklist assumes that you stored the camper with care. If you didn't and extensive freeze damage or other serious deterioration may have occurred, please consult your Dealer Service Center for advise.

### Outside Area

1. Thoroughly inspect the outside of the camper and open all doors and compartments. Check for animals or insect intrusion, water damage or other deterioration.
2. Remove all appliance vent, ceiling vent and air conditioner coverings. Be sure all furnace, water heater, and refrigerator openings are clear and free of debris or insect nests, webs, etc.

**NOTE:** Spiders and other small insects climb into burner tube(s). The spiders spin webs, build nests and lay eggs. These webs and nests can be very small, but they are very strong and can block the flow of gas.

Mud Daubers are another insect to watch out for. It is not uncommon for Mud Daubers to build their mud huts in places like the furnace exhaust ports. This can be dangerous in two ways. First by causing a restriction that could cause carbon monoxide to build up on the inside of the camper, second, the same restriction can also cause heat and flame problems which could cause a fire. Both scenarios are dangerous and can cause death.

3. Open vents and windows.

### 12-Volt System

1. Prior to the battery installation, check charge level. Refill and recharge as necessary. Inspect cable ends and ensure that terminals are clean and free of corrosion. Place the battery into the compartment, install tiedowns, and connect cables. Turn battery switch to "USE" position. Check battery condition on monitor panel.
2. Be sure all 12-volt DC and 120-volt AC circuit breakers are ON.
3. Inspect and operate all 12-volt lights and accessories.

### Fresh Water System

1. If the fresh water system has been winterized, drain the antifreeze from fresh water system.
2. Turn the water pump on and open all faucets until flow of antifreeze stops.
3. Do not let antifreeze stand on plastic sinks or outside shower components or stains may occur.
4. Open the water heater bypass valves.
5. Flush and sanitize the fresh water system as outlined in the "Fresh Water System" section.
6. Operate all faucets and fixtures in the fresh water system. Check for leaks at all joints and fittings. Repair if necessary.

### Propane System

1. Turn on propane valves and inspect all pipes and fittings in the propane system. Check for leaks as outlined in the "Propane System" section.
2. Operate each propane appliance. Observe all burners and pilot flames for proper color and size. If there are any problems, refer to an authorized Dealer Service Center.

### General

1. Install new 9-volt battery in smoke detector.
2. Check the monitor panel operation.
3. Open and operate vents and vent fans.

### 120-Volt System

1. Inspect the 120-volt electrical system: Power cord, converter, and outlets. If defects are found, refer service to a Dealer Service Center.
2. Prepare the AC generator (if equipped) for operation following instructions in the generator operating manual in your Owner's Information Package.
3. Operate 120-volt AC appliances and air conditioner.

### Maintenance

1. Check the sealant around all roof, body seams, and windows. Reseal if necessary. See "Sealant Renewal" subsection of the "MAINTENANCE" section.
2. Lubricate all exterior locks, hinges and latches.
3. Wash and wax the exterior. Inspect the body for scratches or other damage. Touch-up or repair as necessary.

### Camper Loading and Checkout

1. Load the camper onto the truck following the procedure in the "LOADING AND UNLOADING" section.
2. Check the operation of taillights, turn signals, backup lights, clearance lights, license plate lights, and emergency flashers.

Your camper should now be ready for a new traveling season. If you choose, your dealer can double check your preparation and correct any defects or make any necessary adjustments.

### TYPICAL BULBS AND FUSES

The following is a list of typical 12-volt bulbs and fuses used in your camper. It is wise to keep a couple of spares of each type on hand.

#### Fuses Amp

|                  |                               |
|------------------|-------------------------------|
| Blade type (ATC) | 1, 2, 3, 7.5, 10, 15, 20 & 30 |
| (ATM)            | 2                             |

#### Lights Bulb Number

|                  |            |
|------------------|------------|
| Reading light    | MR16 GU5.3 |
| Range hood light | #921       |
| Wardrobe light   | #563       |
| Docking light    | #H3-12V55W |

# Happy Camping



# PROPANE GAS SYSTEM

Please observe the warnings and cautions contained in this section as well as the manufacturers supplied information with each gas appliance.

Propane is stored in a high-pressure tank in liquid form and is delivered to the appliances in a gaseous form. The propane container(s) must not be placed or stored inside a vehicle. The container(s) are equipped with safety devices that relieve excess pressure by discharging propane to the atmosphere.

## BTU'S

One gallon of propane produces approximately 91,502 BTU's. Using the BTU rating of each gas appliance in your RV, you can determine about how long your supply will last according to your usage.

Dual 5 gallon propane bottles hold approximately 862,026 BTU's. Dual 7 gallon propane bottles hold approximately 1,294,840 BTU's.

Listed below is the rating of the appliances on your Trailer by Lance Mfg. Co.:

|              |                                                                  |
|--------------|------------------------------------------------------------------|
| Water Heater | 8800 BTU                                                         |
| Furnace      | 20000 BTU                                                        |
| Refrigerator | 1500 BTU                                                         |
| Cooktop      | 9000 BTU large burner<br>6500 BTU small burners<br>5600 BTU oven |

## SAFETY PRECAUTIONS

Propane is of course highly flammable and also heavier than air. It's treated to have a garlic like odor to detecting a leak. If a leak should occur, the propane can collect in pockets along the floor and thereby dissipate the air. If unnoticed, this could result in suffocation or an explosion.

## **DANGER**

### IF YOU SMELL PROPANE

1. Extinguish any open flames, pilot lights and all smoking materials. Do not touch electrical switches. Shut off the propane supply at the tank valve(s) or propane supply connection. Open door and other ventilating openings. Leave the area until odor clears. Have the propane system checked and leakage source corrected before using again.
2. Inspect the entire propane system for leaks or damaged parts before each trip.
3. Never check for leaks with an open flame. Use an approved leak detection solution or a non-ammoniated, non-chlorinated soap solution only. If the leak cannot be located, have the system checked by qualified personnel.
4. Always be careful when drilling holes or fastening objects to the Trailer by Lance Mfg. Co.. A nail or screw could puncture the propane supply lines.
5. Do not restrict access to propane tanks. In an emergency, the tank service valve must be easily accessible. Do not store items or block ventilation openings in the propane compartment.
6. Do not use any propane tanks other than those furnished with your Trailer by Lance Mfg. Co.. Turn off main propane valve and individually turn off all propane appliances or electrically disconnect automatic ignition appliances before entering propane bulk plant or motor fuel service station. When not individually turned off, automatic ignition appliances may continue to spark. Do not fill propane containers to more than 80 % capacity. Overfilling can result in uncontrolled propane flow that can cause fire and explosion. A properly filled container holds about 80 % of its volume as liquid.
7. Propane regulators must always be installed with the diaphragm vent facing downward within 45° of vertical to minimize vent blockage that could result in excessive propane pressure causing fire or explosion.
8. Do not use a wrench or pliers to close the service valve. This valve is designed to be closed leak-tight by hand. If a tool is required to stop a leak, the valve probably needs repair or replacement.
9. When attaching the hose connector to the valve, don't force, jam or cross-thread the fitting. Always check fitting for leaks after tightening.
10. Be sure the tanks are securely fastened whenever they are mounted on the Trailer by Lance Mfg. Co..
11. Go to a Trailer by Lance Mfg. Co. Dealer for any propane system repairs.
12. Always think safety.

## FILLING PROPANE TANK

All new propane tanks must be purged of air and moisture before filling for the first time. The propane tanks should be filled according to the instructions on the tank safety labels.

Filling should be done only at authorized propane fueling stations. Please observe the following instructions when filling the storage tanks.

D.O.T. regulation #173-34 prohibits propane tanks from being refilled inside the RV. The tank(s) must be removed from the compartment to be properly inspected before refilling.

Use propane tanks in their proper position.

1. A small amount of anhydrous methanol (3/4 oz per 5 gal) can be added before filling an empty tank to prevent freeze ups. Check with your propane dealer or the propane tank manufacturer's information in the Owner's Information Package provided with your Trailer by Lance Mfg. Co..
2. The law requires at least a 20% vapor space for safety. A special liquid level valve is installed in the tank to indicate when the tank has reached 80% of its volume as liquid propane. Stop filling when liquid appears at this valve.
3. Use vapor only. All propane appliances for cooking, heating, lighting, water heating and refrigeration are designed to operate on propane vapor only. Therefore, all propane tanks designed for vapor service must be transported, installed and used in the proper position. Propane containers are permanently marked with "TOP" stamped on tank, welded to the tank or "ARROWS must point up" stamped in the guard or bracket to identify the proper position.
4. Do not transport, install or use a vertical cylinder in a horizontal or upside down position. Never use a horizontal cylinder or tank on its improper side. Liquid propane could enter systems designed for vapor only, creating a hazardous condition.
5. Do not carry or store filled or empty propane containers inside your Trailer by Lance Mfg. Co.. Propane containers are equipped with a safety device that relieves excessive pressure by discharging gas to the atmosphere. Leaks can occur at valves and fittings. Always store propane tanks with the valves closed.
6. Always use the dust cap when transporting or storing disconnected tanks (full or empty).
7. All propane tanks must be securely attached in the proper position for intended use. Use all brackets provided to ensure proper support and positioning.
8. Route all propane lines carefully and avoid kinking the lines. A kinked hose can limit or cutoff the flow of propane through the system. It is normal to have a slight gas odor when initially opening the outlet valve. Fully open and seat valve by hand only to prevent leakage past the valve stem. If an odor seems to linger perform a leak test.

## USING PROPANE SYSTEM

It is normal to have a slight gas odor when initially opening the outlet valve. Fully open and seat valve by hand only to prevent leakage past the valve stem. If an odor seems to linger perform a leak test.

Keep outlet valves closed when not using the propane system.

Do not attempt to adjust the regulator. The manufacturer has preset it. If any adjustment is required, a qualified propane service technician using special equipment must make it.

**NOTE:** The Owner's Information Package contains a helpful hints pamphlet about propane containers.



Dual propane tanks are equipped with a two-stage automatic changeover regulator, which transfers propane demand automatically to the second tank when the first tank becomes empty.

Some models provide a third propane tank for additional LP capacity.

For proper operation, both outlet valves must be opened. Turn or slide the tank selector knob so it points to the tank you wish to provide service. A small glass window is located on the regulator. A clear or green band will appear in the window indicating that pressure is in the line from the tank. After all propane is used from that tank, the regulator will automatically switch service to the other tank, and a red band will show in the window, with the arrow or slide pointing to the empty tank.

The empty tank can be removed for filling without disturbing the gas flow to the Trailer by Lance Mfg. Co. by rotating or sliding the tank selector to the full tank. The red band will disappear from the window indicating pressure supply from the full tank. Turn off the outlet valve on the empty tank before disconnecting.

### PROPANE AT LOW TEMPERATURES

Propane systems can and do freeze up in very cold weather. It is a common misconception that the regulator or the propane itself freezes. Actually, it is moisture or water vapor that gets trapped in the system or absorbed by the propane that freezes and causes the problem.

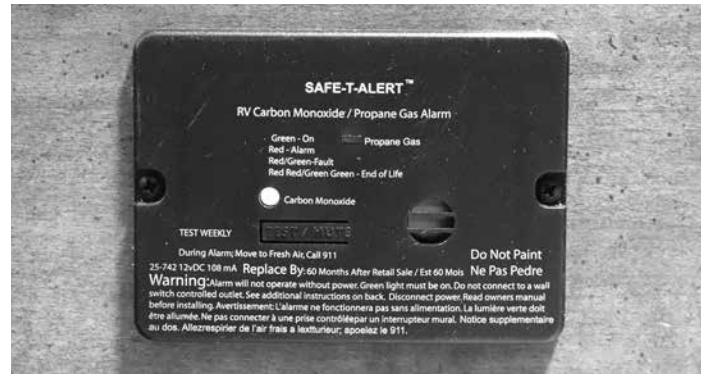
Where does the water come from? From a variety of sources. The propane can be saturated with water when it comes out of the gas plant or refinery unless care is taken to see that it is thoroughly dehydrated. The propane can absorb water while it is transported if the tank cars contain water; or the propane storage tanks may have water in them because moist air has been trapped in the tank because a valve was left open.

When this water freezes, the ice can build-up and partially or totally block the propane supply. There are a number of things you can do to prevent this freeze up.

1. Be sure the propane tank is totally moisture-free before it is filled.
2. Be sure the tank is not overfilled. This is also a safety consideration.
3. Keep the valves on empty tanks closed.
4. Have the gas tanks purged by the propane service station if freeze-up occurs.
5. Have the propane service station inject an approved antifreeze or de-icer into the tank(s).
6. Be sure you have the proper propane blend for your traveling area. If you have the proper propane blend, it is very unlikely that the propane is at fault.

If, despite precautions, you do experience freeze-up, try melting the ice by warming the regulator with a cloth soaked in warm water if available or regular tap water. **DO NOT USE AN OPEN FLAME.** If the problem persists, ask your propane supplier to service the tank or regulator as required.

### COMBINATION CARBON MONOXIDE AND PROPANE LEAK DETECTOR



Refer to the section on Fire and Safety, on the operation of the Combo Carbon Monoxide & Propane Leak Detector.



### EXTERIOR PROPANE CONNECTION

Your Trailer by Lance Mfg. Co. may be equipped with an exterior propane connector. This connector allows for the attachment of a portable barbecue that can use the trailer's propane. This connection is for a "low-pressure appliance". Regular portable BBQ's are not designed for low-pressure use. Some portable BBQ's can be converted to low-pressure by changing the propane valve to a low-pressure valve.

## PROPANE GAS FUEL SYSTEM

Propane gas systems are installed to operate a variety of appliances, such as stoves, refrigerators, heating units and electrical generators. The exhaust fumes from burning propane gas contain odorless and can cause death or serious brain injury if inhaled. The exhaust from propane appliances must be directed to the outdoors. You must have an operating carbon monoxide detector in the accommodation space of your Trailer by Lance Mfg. Co..



### **DANGER**

**You can die or be brain damaged by Carbon Monoxide.**

**Make certain the exhaust from Propane appliances is directed to the outdoors.**

**Have a working carbon monoxide detector in the accommodation spaces of your Trailer by Lance Mfg. Co.**

**before operating any Propane gas appliance.**

**Do not operate portable grills, portable stoves, portable lanterns or portable heaters inside the Trailer by Lance Mfg. Co..**

When used for the first time, or after a period of storage, the Propane gas lines will be full of air and must be purged of air, before the appliances will stay lit. Have the Propane gas lines purged by your Trailer by Lance Mfg. Co. Dealer, or a Propane gas dealer.

A Propane gas system is designed to operate with a supply of Propane gas only, NOT natural gas. A natural gas supply is unsafe for the system's pressure regulation devices.



### **WARNING**

**Risk of death due to fire or explosion.**

**Do not connect a Propane gas system to a supply of natural gas.**

**Extinguish all pilot lights and turn off all appliances before refilling fuel or Propane gas tanks.**

**Do not fill the tank with any gas other than Propane.**

**Do not store Propane gas tanks inside the Trailer by Lance Mfg. Co..**

Keep the shutoff valve on your Propane gas tank closed at all times, except when you are operating a Propane gas appliance. Before opening the Propane shutoff valve, turn off all Propane gas appliances. If an appliance is on when you open the shutoff valve, Propane gas can accumulate in the Trailer by Lance Mfg. Co., which can result in an explosion.

Do not use a wrench to open or close the shutoff valve. If the shutoff does not completely stop the flow of Propane gas when it is hand-tightened, replace the shutoff valve.

Propane gas leaks can result in fire or explosion. If your Trailer by Lance Mfg. Co. is equipped with a Propane gas system, it must also be equipped with a Propane gas detector. The Propane gas detector will be located near the floor to detect the heavier-than-air Propane gas. If a leak is suspected, use a soapy water solution to search for the leak. Do not use a solution that contains ammonia or chlorine (common in window and other household cleaning compounds), because those chemicals will cause Propane piping corrosion.



### **WARNING**

**Risk of fire or explosion**

**If Propane gas is detected (by smell or by the Propane gas detector):**

- **Do not touch electrical switches**
- **Extinguish flames and pilot lights**
- **Open doors for ventilation**
- **Shut off Propane gas supply at the Propane tank**
- **Leave the area until odor clears**

**Correct the source of Propane gas leakage before using Propane appliances.**

**Do not use a flame to locate the source of a propane gas leak.**

Propane gas is compressed into liquid form. Propane gas must be completely vaporized before being burned.

### **NOTICE**

**Propane gas will operate at temperatures as low as minus 44 degrees Fahrenheit (-44 F).**

Keep the regulator for the Propane gas system (located near the Propane gas tank) covered with a guard to protect it from road debris.

Propane gas is prohibited on some roadways, bridges and tunnels. Check a map and with Department of Transportation (or with the AAA) for travel routes that do not have such restrictions.

### **PROPANE GAS SYSTEM TROUBLESHOOTING**

- Having liquid “gas” at your appliance is an indication that the Propane gas tank is overfilled, or that the temperature is too cold.
- If your Propane gas appliances do not stay lit, it might be because your Propane gas system is contaminated with air or moisture. Many Propane gas vendors have facilities to purge the air from a Propane gas system.
- If your Propane gas system is not providing gas, even when the shutoff valve is open, it might be because the Propane gas regulator has frozen water in it.



### **WARNING**

**Risk of fire or explosion.**

**Never use a flame, heat lamp or hair dryer to thaw a Propane gas regulator.**

**Use an incandescent light bulb to warm the regulator.**

**Do not remove the regulator cover or attempt to service the Propane gas regulator.**

This page intentionally left blank.

# APPLIANCES

SOME FEATURES DESCRIBED HERE DO NOT APPEAR ON ALL LANCE MODELS. SOME FEATURES MAY BE OPTIONAL ON YOUR MODEL.

Follow the operating and maintenance instructions supplied by the appliance manufacturer for safe and dependable use. The following information is supplied as only a supplement to that provided with each appliance. If you have a problem, see your local Trailer by Lance Mfg. Co. service center or call the appliance manufacturer listed in the back of this manual.

## LIGHTING PROPANE APPLIANCES

**NOTE:** New propane tanks or empty tanks that have been sitting with the valve open for a period of time must be purged of air and moisture prior to filling. Air trapped in the propane lines may delay the initial lighting of any appliance. It could take several seconds or minutes for the propane to reach the appliance. To purge some of the air from the propane system, first light a burner on the range. The other appliances will then light more quickly.

The first time the furnace or oven is operated; paints and oils used in manufacturing may generate some smoke and fumes. If this occurs, open doors and windows to air out the Trailer by Lance Mfg. Co.. These materials should burn off in a short time. Always follow the appliance manufacturer's lighting and operating instructions.

## REFRIGERATOR

The refrigerator operates on 120-volt AC power or propane. The operating instructions supplied in the Owner's Information Package will help you with detailed information from the manufacturer.

The recreational vehicle propane type refrigerator operates on the "absorption" principle and therefore must be reasonably level. When your Trailer by Lance Mfg. Co. is stationary, it should be leveled for comfortable living. If you can occupy the Trailer by Lance Mfg. Co. comfortably, the refrigerator unit should perform well. If the refrigerator unit is not "close to level", it may not function properly and your food will not be adequately cooled.



When the RV is in motion, the continuous movement will not affect operation. The operating instructions are printed inside near the controls and may be found in the manufacturer's instructions manual.

## Operating Tips

Operate the refrigerator on 120-volts for 8 to 12 hours (overnight) before you leave on a trip. This will allow the refrigerator and freezer to get cold and even have some ice ready.

Pre-cool food and drinks before putting them into the Trailer by Lance Mfg. Co. refrigerator.

For off-tow vehicle use, some refrigerator models must have 12-volts to power the electronic controls.

Refer to the supplied appliance manuals for proper operating instructions.

## RANGE-OVEN

The gas burners and oven use propane gas for fuel. Operation is similar to the range in your home. However, cook temperatures will vary from home ranges depending on the altitude. Your range is equipped with a spark igniter for lighting the top burners.



The three (3) burner range is equipped with one (front) high output burner when additional heat is needed.

All propane ovens are equipped with a pilot light that must be lit before using the oven. Be sure to turn OFF the pilot when the oven is not needed or before traveling or refueling. For additional information, please refer to the operating manual supplied in your Owner's Information Package.

Before turning on the main propane supply, be sure all burner and oven control knobs are in the "OFF" position.

It is not safe to use cooking appliances for comfort heating. Do not use open flames to warm the living area.

## **Cooking appliances need fresh air for safe operation.**

### **Before operation:**

- 1. Open overhead vent or turn on exhaust fan.**
- 2. Open window.**

The warning label above has been located in the cooking area to remind you to provide an adequate supply of fresh air for combustion. Unlike homes, the amount of oxygen supply is limited due to the size of the recreational vehicle, and proper ventilation when using the cooking appliance(s) will avoid danger of asphyxiation. It is especially important that cooking appliances not be used for comfort heating as the danger of asphyxiation is greater when the appliance is used for long periods of time.

Never use portable fuel-burning equipment, including wood and charcoal grills and stoves inside the vehicle because a fire or explosion may result.

### **RANGE / COOK-TOP (Exterior)**

If equipped, this feature typically is located behind a compartment door and slides out. There is a quick disconnect LP connection near the frame in the vicinity of the appliance. Please refer to the manufacturer instructions supplied with the unit for care and operation.

## **WARNING**

**DO NOT** leave the cook top unattended while in use. If windy conditions cause the flame to invert into the cook top, stop using

immediately. Continued use will result in heat build up in the cook top causing damage to the cook top and increased risk of fire.

**DO NOT** use oversize cookware. The cookware should not be more than one inch larger than the burner grate. The maximum size cookware is 10 inches in diameter.

Oversize cookware will result in heat build up in the cook top causing damage to the cook top and increased risk of fire.

**DO NOT** use cookware that covers more than one burner at a time. Oversize cookware

will result in heat build up in the cook top causing damage to the cook top and increased risk of fire.

**FOLLOW** all warning labels on the cook top and in the manufacturers instructions supplied with the unit.

## **MICROWAVE OVEN**

Please read all instructions that come with the convection or microwave oven before use. The oven should never be operated empty. When operating on your generator (if equipped) power is limited. If the roof air conditioner is operating there may not be enough power to operate the microwave.

Turn the air conditioner control to "fan only" setting to use microwave.



## **AUTOMATIC IGNITION WATER HEATER W/120V HEATING ELEMENT**

Your Trailer by Lance Mfg. Co. may be equipped with a fully electronic water heater, which has no pilot light, simply turn ON the water heater switch located on the monitor panel. The water heater will cycle on and off as needed. If the water heater fails to ignite, a red light on the panel will appear. Check to make sure you have adequate gas and battery supply. Move switch off and back on again.



### **Do not operate the water heater until it is filled with water.**

Turn on the hot water at the galley sink, and when water flows continuously the heater is full.

Occasionally you may experience "weeping" of the pressure/temperature relief valve. This is normal operation. It is caused by the normal expansion of the water while being heated. The tank is designed with an internal air gap at the top to reduce this weeping phenomenon. In time, though, the heating and expansion of the water will absorb this air. To replace the air and reduce relief valve weeping:

Wait until the water in the heater tank is cool before performing the following steps.

1. Turn off the water heater.
2. Turn off incoming water supply.
3. Open a faucet in the Trailer by Lance Mfg. Co..
4. Pull the handle of the relief valve straight out and let water flow until its stops.
5. Release the relief valve handle and let the valve snap shut.
6. Turn on the water supply.
7. Close the faucet when water flows continuously without sputtering.
8. Turn on the water heater.

These procedures will re-establish the air pocket at the top of the tank. If the relief valve weeps again, repeat the above procedure.

To use the 120V heating feature, turn on the switch next to the ignition switch. The switch is identified by a "lightning bolt".

**CAUTION:** Do not plug the pressure-temperature relief valve under any circumstances.

If the water heater will be "out of service" for some time, it should be drained.

When using hot water faucets in the Trailer by Lance Mfg. Co. for the first time after heating water, open the valve slowly to reduce water splattering from pressure build up.

## TANKLESS WATER HEATER

Your Trailer by Lance Mfg. Co. may be equipped with a propane powered tankless water heater. This water heater functions differently from a conventional RV water heater.

## UNDERSTANDING HOW THE TANKLESS WATER SYSTEM WORKS

In a conventional installation the Tankless Water Heater is connected to:

1. The RV's cold water system deriving its water input from a pressurized (45 psi or greater) source such as a shore connection or an RV water pump connected to the RV's fresh water storage tank. **NOTE:** A steady water flow (no pulsating) will ensure a consistent temperature and performance.
2. The RV's hot water system (i.e. faucets and shower).

3. The RV's LP Gas system capable of supplying its rated BTU requirement. The Girard Products Model GSWH-2 introduces a new generation of smart tankless water heater designed specifically for Recreation Vehicles (RV). Its configuration and size are consistent with the tank based RV water heaters currently in use and is designed for OEM's and after-market use by the RV industry.
4. The RV's 12VDC electrical power.

The Water Heater's microprocessor based controller (Control Module) receives from electronic sensors the data it needs to decide each step of the Model GSWH-2 operation.

1. Display on the User Control Panel (UCP) each phase of the Water Heater's operation and receive from the user the operation parameters desired:
  - ON/OFF to activate
  - Desired outlet temperature
2. Verify that all components are in working order and that it is safe to start the unit upon sensing the minimum amount of water flow required (.90 Ga/min)
3. Verify that the blower is operating and supplies the air flow needed to maintain clean combustion.
4. Open the gas control and light the burner according to the procedure required by the safety standard.
5. Adjust the gas flow to reach and maintain the desired temperature set by the user.
6. Continue operation as long as:
  - The water flow is above the minimum required
  - The presence of flame is verified
  - No unsafe condition develops
7. Provide the user with a visual indication of the operating conditions turning on the appropriate icon and displaying the current outlet temperature:
  - Fan icon on: Blower operating
  - Flame icon on: Burner is lit and flame is detected
  - Shower Head on: Water is flowing
8. The button marked "C/F" determines if the temperature is displayed in °F or °C degrees
9. Whenever the "UP" or Down" are pressed the display shows the set temperature.
10. If an unsafe condition is encountered and the unit shuts off, the display will show an Error Code corresponding to the actual condition that caused the unsafe condition.

See **Troubleshooting** section in the products operating instructions for a list of all error codes.

## OPERATING PROCEDURES

The Model GSWH-2 can be operated from the User Control Panel which includes the Power ON/OFF switch.

### The Model GSWH-2 can be operated in two different ways:

1. Operate like a Tank Water Heater. The user turns on the hot water and add cold water to achieve the desired Hot water temperature.
2. Select the desired temperature by adjusting temperature setting up (^) or down (v). The UCP settings are from 95° (F) to 124° (F). The unit will maintain the set temperature.  
**NOTE:** The recommended and Factory setting is 115° (F) or 46° (C).

### For normal operation:

1. Turn on the power. The panel will light and will display the current temperature at the inlet of the unit.
2. Press a temperature selection arrow (up or down) to see the current set temperature.
3. Adjust the set temperature to your preference.
4. Turn on the faucet.

## WINTER USE Winterization

Freezing of the water heater and its plumbing components will result in severe damage not covered by warranty. For this reason it is advisable to follow the recommendations below if the unit is to be stored in a freezing environment or for long periods of time. At the start of the winter season or before traveling to a location where freezing conditions are likely, the unit must be winterized. The very small amount of water present in the heat exchanger DOES NOT require the installation of a bypass kit. Winterization can be accomplished using one of the two common methods of winterization used for RV water systems:

- Compressed Air method: Drain all water from the system opening one tap at a time and using compressed air to purge all remaining water.
- Anti-freeze method: Follow the recommendations of the Recreational Vehicle manufacturer and fill the system with a non-toxic anti-freeze. Make sure that the anti-freeze flows from each tap to complete the process.



## Antifreeze Device

If you wish to operate the water heater in potentially freezing conditions the Model GSWH-2 has a built-in thermostat that will start the burner whenever the temperature of the Heat Exchanger falls below 38°F and will automatically shut off when it senses a temperature in excess of 58°F.

Refer to the operating instructions in the provided Owner's Manual that is included in your Owner's Information Package for detailed operating instructions.

## FORCED AIR FURNACE (AUTOMATIC IGNITION)

The furnace is a forced air unit fueled by propane and electronically powered by 12-volts. A wall-mounted thermostat similar to those used in homes controls it. To start the furnace, set thermostat switch to the ON position and set desired temperature. The furnace will cycle on and off as needed. To stop the furnace, set the thermostat to lowest setting and the OFF position. If your furnace does not operate properly, check the battery condition and propane supply.



**CAUTION:** The furnace will not operate properly if your stored personal items block the free flow of air at the registers or return air to the furnace.

The operating manual included in your Owner's Information Package contains detailed operating and maintenance instructions.

During the initial lighting of a furnace, smoke and fumes may be created as a result of the burning off of manufacturing compounds. This is normal; however the initial lighting should be done with windows and doors open and should be of adequate duration to completely burn off residue.

Portable propane appliances are not safe for heating inside the Trailer by Lance Mfg. Co.. Asphyxiation or carbon monoxide poisoning can occur.

## ROOF MOUNTED AIR CONDITIONER



The roof-mounted Air Conditioner operates on 120 volt power, which is supplied through the 30-amp power cord, either from an outside 120-volt power service or by the onboard generator, if equipped.

The air conditioner will provide cooled air for your comfort. However, it is the largest single load of electrical usage. It is important to manage your electrical usage when you have either an air conditioner or microwave oven installed or both.

1. Be sure air conditioner is OFF before connecting electricity.
2. When the air conditioner has been shut down, wait at least five minutes before restarting.
3. Do not operate without a filter installed.

Keep window curtains closed. Use kitchen vent fan when cooking. Air conditioning removes moisture from the air and it is normal to have water discharge off the roof.

Experience has shown that some RV parks may experience reduced power (low voltage) on days with high heat or humidity, commonly referred to as a “brown out”. This condition may result in the air conditioner circuit breaker tripping in your power distribution center. This protects your air conditioner motor from damage and is necessary during low voltage conditions. This breaker tripping is sometimes perceived as a fault in your Trailer by Lance Mfg. Co., but it is a necessary “safety valve”.

The wall-mounted combination thermostat will operate either the furnace or air conditioner from one location.

The operating instructions included in your Owner's Information Package contain detailed operating and maintenance instructions.

Operating the air conditioner on the optional generator will use most of the electrical power available. Energy management is important when the air conditioner is operating. Care must be taken when turning on too many other 120-volt appliances. Experience will provide knowledge of how to operate the Trailer by Lance Mfg. Co.s' electrical system the best.



This page intentionally left blank.

# FRESH WATER SYSTEM

Your Trailer by Lance Mfg. Co. is outfitted with a system designed to provide fresh (potable) water service from an onboard water tank or a city water connection with a fresh water tank fill located on the roadside of the Trailer by Lance Mfg. Co..

When connecting to the city water hookup, use only a non-toxic water hose, available at most RV supply stores. Since water pressures at campgrounds and household hookups vary, you should install an inline pressure regulator at the water supply faucet. This will protect both the Trailer by Lance Mfg. Co. water system and supply hose from excessively high water pressure.

## WATER PUMP

**CAUTION:** The pump is not equipped with a dry tank shut-off switch. Turn the pump switch OFF if water in tank becomes depleted or when system is not in use. The pump operates when water pressure within outlet plumbing drops below a predetermined pressure. A drop in pressure occurs when a faucet or a toilet valve is opened. When the faucet is closed the pump shuts off as soon as the system is re-pressurized. Turn the pump ON to pressurize the water system. When the faucet is opened, the water may sputter for a few seconds. This is normal and no cause for alarm. The water flow will become steady when all air is bled from the water lines. If a faucet is open slightly, allowing water to flow slowly, the pump may pressurize the plumbing faster than the water is released, causing the pump to cycle on and off.

A built-in check valve prevents back flow and protects the pump and fresh water tank from excessive city water system pressures. The pump operates at 2.8 GPM and 45 PSI. At free flow the pump draws approximately 4 amps. A fuse in the power center protects the water pump circuit.



When traveling, always turn OFF the water pump. This will reduce the possibility of water flowing during travel. If the pump cycles on and off when no water is being used, you may have a partly open faucet, a leak in the water system or an empty water tank. Never attempt to service the pump without first turning off the power and opening all faucets to relieve pressure in the water system. Consult the installation and operation manual for full details in the Owner's Information Package.

## WATER TANK FILL (Conventional Trailer)

The fresh water system should be sanitized at the initial filling, after a period of storage or if contaminated. See "Sanitize Fresh Water System" in this section. Fill tank slowly. Do not overfill. Do not leave unattended while filling. Structure damage may occur.



## Filling the fresh water tank:

1. Close water tank drain petcock located at the rear or rear side of the Trailer by Lance Mfg. Co..
2. Remove cap on fresh water fill inlet.
3. Using a 3/8" hose adapter, fill the water tank through the exterior fill spout slowly at a low volume until water overflows out the vent. Do not force water into spout since air in the tank must be released during filling. Do not put the potable water hose into the mouth of the fill.

## 3/8" Plastic Hose Adapter for Filling Water Tank



4. Set pump control switch to ON.
5. Open each faucet one by one until water flows evenly, and no air bubbles are evident.
6. Top off water tank through the exterior fill spout to replace water used in filling the water heater and purging the water lines of air.
7. Replace cap and lock the access door.

## CITY WATER CONNECTION (Conventional Trailer)



The city water inlet connection is located on the roadside of your Trailer by Lance Mfg. Co..

It's a good idea to purchase a pressure regulator to protect your Trailer by Lance Mfg. Co. from possible damage due to excessive water pressure.

To supply city water to your trailer's water system and bypass the water pump:

1. Attach a potable water hose to the exterior city water inlet connection.
2. Pump switch should remain in OFF position.
3. Open each faucet until water flows evenly.

## WATER SYSTEM DRAIN (Conventional Trailer)



The water system should be drained if it will be out of service for more than one week. This will prevent algae and bacteria contamination of your fresh water system.

### To drain your trailer:

1. The Trailer by Lance Mfg. Co. should be level and pump control switch in OFF position.
2. Open all faucets and showerhead.
3. Open water tank drain valve. (There is a "T" handle (white) located on the roadside, under the chassis mainrail).
4. Open water line low point drains located on the roadside, under the floor.
5. Open water heater drain and relief valves. (See Winterization and Storage section for more information.)

To supply city water to your trailer's water system and by-pass the water pump:

1. Locate the "Blue" valve in the docking station and set locations to "City".
2. Attach a potable water hose to the exterior city water inlet connection.
3. Pump switch should remain in OFF position.
4. Open each faucet until water flows evenly.

### **SANITIZING FRESH WATER SYSTEM**

Sanitize the fresh water system and piping at initial use, at least once a year and whenever the Trailer by Lance Mfg. Co. sits for a prolonged period. This will help keep the tank and lines fresh and will discourage the growth of bacteria and other organisms that can contaminate the water supply. Rinse the tank with a chlorine/fresh water solution as follow:

1. Drain water system. (See Drain Water System above).
2. Prepare a chlorine solution with one gallon of water and 1/4 cup household bleach.
3. Pour one gallon of solution for each 15 gallons of tank capacity into fill spout.
4. Fill tank with fresh water.
5. Open each faucet and water heater relief valve until water flows evenly.
6. Set pump switch to OFF.
7. Allow solution to stand for 3 hours.
8. Drain and flush with fresh water.
9. To remove any chlorine taste or odor, fill tank with one-quart vinegar to 5 gallons water. Allow solution to remain in tank several days if possible.
10. Drain and flush with fresh water.

### **WARNING**

**POTABLE WATER ONLY. SANITIZE, FLUSH AND DRAIN BEFORE USING. SEE INSTRUCTION MANUAL. FAILURE TO COMPLY COULD RESULT IN DEATH OR SERIOUS INJURY.**

### **WATER FILTER**

An in-line water filter attached to the inlet side of the water pump filters dirt, mineral scale, or organic matter out of the fresh water system. If you suspect a clogged filter, it is easily removed and cleaned. Loosen the clamp at the inlet end of the filter. Pull the water hose off the filter. Unscrew the filter from the water pump. Turn each end of the filter and pull apart.



Flush out and clean screen. Reverse procedure to install and check for leaks. Inspect the filter after the first 90 days of use, clean it if necessary, and inspect annually thereafter.

### **SHOWER**

The showerhead is removable for hand-held use and equipped with a water flow control device to allow you to conserve water while showering. After showering, there may be some water discharge at the sink faucet.

This water is draining from the shower hose through an anti-siphon valve in the faucet and is normal.

**NOTE:** For your protection, this faucet is equipped with a vacuum breaker (backflow preventer) to prevent contamination of your potable water supply. The water in the hand-held shower hose will drain through this vacuum breaker when the faucet is turned OFF. This is not a leak. This drainage is inherent in the design of the vacuum breaker, and is evidence that it is functioning.

Due to design precautions, hand held showerheads, when in the “hold” position must have a built-in leak rate of not less than 1 gallon per 30 minutes of time. This leakage is not a defect but is an attempt to reduce the possibility of scalding accidents due to temperature changes from fluctuating water pressure.

#### **EXTERIOR WASH STATION (Conventional Trailer)**



The exterior wash station is located in the service center on the roadside compartment for exterior use. It uses water from the fresh water tank or when connected to the city water hookup. The showerhead is equipped with a flow control to allow you to conserve water. This flow control is not a permanent shut off. After use of the shower, the water must be shut off at control valves or possible damage could occur to the showerhead and/or hose.



#### **WATER TANK ENCLOSURE**

The water tank is located in the chassis between the main rails next to the axles. The tank may be enclosed. If so, it is insulated and furnace heat is directed through the floor into the compartment to help prevent freezing.

# WASTE SYSTEM

The waste holding system in your Trailer by Lance Mfg. Co. is made up of sinks, shower, toilet plumbing drain and vent lines, “gray water” holding tank, and “black water” holding tank. The holding tanks make the system completely self-contained and allow you to dispose of wastewater at your convenience. A flexible sewer hose is used to connect the holding tank outlet to the inlet of an approved wastewater dump station or sewer system.

The holding tanks are made of seamless plastic that will not corrode. On most units with dual tanks, one retains toilet waste and the other retains liquid waste from the sinks and shower. Drain all wastes at an approved site.

## INSULATED AND HEATED WASTE HOLDING TANKS

Your Trailer by Lance Mfg. Co. may be equipped with enclosed and heated holding tanks. To help keep the waste tanks and dump valves from freezing when using in below freezing temperatures, an insulated cover is installed to enclose the waste tanks and valves. When the furnace is in operation, warm air is discharged into the compartment(s).

**NOTE:** In extreme cold weather, non-toxic antifreeze should be added to both tank contents to provide maximum protection.

## FRESH WATER FLUSH TOILET

Your Trailer by Lance Mfg. Co. is equipped with a marine-type recreational vehicle toilet. This toilet is especially designed to operate with a minimum of water usage.

The flushing mechanism, a foot-operated lever, allows a valve in the bottom of the bowl to open, permitting the contents to be flushed into the holding tank below. A stream of water under pressure from the trailer’s water system swirls around the bowl, cleaning and flushing the contents. Most models have two levers, each working independently of the other so the bowl can be filled with water prior to use.

For additional information, please refer to the operating manual supplied with the toilet.

**NOTE:** The toilet requires a water supply for proper use. This can be from either a city water hookup, if available, or from the on board fresh water tank supply. The 12-volt water pump switch must be in the ON position when using water from the tank.

## BLACK WATER HOLDING TANK

The holding tank must be primed with water and one odor control chemical package at each initial use. Add more odor control chemical if needed until dumping is required. Refer to the chemical package available at most RV outlets for specific instructions.

## DUMPING THE HOLDING TANKS



The holding tanks terminate in a valve arrangement that permits each tank to be dumped separately or together. The valves are called “knife valves”. A blade closes the opening in the sewer drain pipes. The blade is connected to an extension handle that is pulled to release the contents of the tank(s).

During self-containment use, the sewer outlet line should be securely capped and valves closed to prevent leakage of waste material on the ground or pavement.

Holding tanks are enclosed sewer systems and as such must be drained into an approved dump station.

Both black and gray water holding tanks must be drained and thoroughly rinsed to prevent accumulation of harmful or toxic materials.

Dump the holding tanks only when they are about 2/3 full. If necessary, fill the tanks with water to 2/3 full. This provides sufficient water to ensure complete flushing of waste material into the sewer line. Whenever possible, dump the holding tanks before traveling.

The holding tanks outlet is set up to be used with a removable fitting that locks onto the outlet with a clockwise twist. The sewer drain hose is clamped on this fitting when you need to drain the holding tanks. When you are operating self-contained, or you store the Trailer by Lance Mfg. Co., install the protective cap in place of the removable hose.

The sewer (dump) hose is compressed and stored in the trailer’s hose carrier.

### When you want to drain the holding tanks:

1. Attach the sewer hose to the dump outlet.
2. Extend the hose and insert the hose end into the sewer or dump station inlet, pushing it firmly into the opening to be secure. In some cases, adapters may be necessary between the hose and inlet.
3. Arrange the sewer hose so it slopes evenly and is supported to maintain the slope.
4. Dump the black water holding tank first. Grasp the handle of the black water knife valve firmly and slide the valve open with a steady pull.
5. Allow enough time for the tank to drain completely. Rinse and flush the tank and drain hose through the toilet with a bucket of water or a hose.
6. When the tank flow stops, push the handle in to close the valve.
7. Pull the handle for the grey water holding tank. Repeat steps 4 through 6. This tank is dumped last to aid in flushing the outlet and drain hose.
8. Remove the sewer hose and replace the outlet cap.
9. Rinse out the sewer hose with fresh water and remove the sewer hose from the dump station.
10. Replace sewer or dump station cover(s).
11. Store the sewer hose.

**NOTE:** To facilitate draining, the Trailer by Lance Mfg. Co. should be level front to rear and slightly higher on the passenger side of the Trailer by Lance Mfg. Co. to drain towards the driver's side. If you are parked at a site with a sewer hookup, keep the black water knife valve closed to allow the waste level to build up. The outlet will probably clog if you leave the knife valve open continually. Run enough water into the tank to cover the bottom. This will aid the break up of solid wastes. The gray water knife valve may be left open.

### HOLDING TANK CARE/ MAINTENANCE

Since holding tanks don't rely on any sophisticated mechanical devices for their operation, they are virtually trouble-free. The most common problem is also an unpleasant one, clogging. You can minimize chances of clogging by keeping the following considerations in mind:

Keep the black water tank knife valve closed. Be sure to cover the tank bottom with water after dumping.

Movement while driving will help liquefy the solids. Use only toilet tissue formulated for use in septic tank or RV sanitation systems.

Keep both knife valves closed and locked, and the drain cap tightly in place when using the system on the road.

Use only cleaners that are approved for use in septic tank or RV sanitation systems.

Use a special holding tank deodorant chemical approved for septic tank systems in the black and gray water holding tanks. These chemicals aid the breakdown of waste and make the system much more pleasant to use.

Do not put facial tissue, paper, grease, ethylene glycol-based or other automotive antifreeze, sanitary napkins or household toilet cleaners in the holding tanks.

Do not put anything solid in either tank that could scratch or puncture the tank.

If the drain system does get clogged:

Use a hand-operated probe to loosen stubborn accumulations. Seriously clogged P-traps may require disassembly. Be careful not to over tighten when reassembling

Do not use harsh household drain cleaners. Do not use motorized drain augers.

Sometimes the holding tank valve will get clogged. In this case, a hand-operated auger may be necessary. Be ready to close the valve quickly once the clog is cleared. If the seal gets damaged, it must be replaced.

### BLACK TANK FLUSH (If Equipped)

With the knife valves open, attach a garden hose to the tank flush inlet located on the roadside. The inlet connects directly to the flushing system to flush your black holding tank. A jet head placed in the tank is designed to spray water in a fan like pattern will give maximum coverage to flush tank and clean probes of the majority of residue. Turn on the water supply to the garden hose and allow the water to run for approximately three minutes to flush tank. Turn off the water supply, disconnect the hose and close the knife valves.



### CAUTION

**Do not use the same hose you use for filling the potable water tank or for the connection to the city water inlet. Use a different hose to insure that you will not contaminate your fresh water supply.**

# SLIDE-OUT ROOM SYSTEM (Schwintek In-Wall)



The slide-out room uses an in-wall mechanism to move the room. The mechanism is driven by two (2) 12-volt DC motors by the Trailer by Lance Mfg. Co. battery(s). A switch mounted on the wall controls the room movement.

## SYSTEM OPERATION

During extension or retraction of the slide-out you may hear some noises that are associated with the electrical motor, mechanical system or the room sliding by the seals. These sounds are normal. Some of the slide-out components need a “break-in” period so they can seat properly. After a dozen or so room cycles, these break-in noises should decrease. Please note that some noises associated with the electrical and mechanical systems will always be noticeable during slide-out operation. If very loud noises occur, contact your Trailer by Lance Mfg. Co. Dealer. When the slide-out room is extended outside of the Trailer by Lance Mfg. Co., elements such as rain, snow, dirt or other debris may cling to the outside surfaces of the room and could affect the function of the slide-out room.

When the room is retracted, material clinging to the exterior surfaces may be brought into the Trailer by Lance Mfg. Co..

Always check the exterior surfaces of the slide-out room before retracting it. Remove excess water, snow, dirt, or other debris. Ensure that the outside surfaces are as clean and dry as possible.

The seals around the outside of the slide-out are not designed to act as a squeegee. Do not depend on them to remove water.

## NORMAL OPERATION

Read and understand this section of the Owner's Manual to avoid injury and/or property damage. Keep people and objects clear of the slide-out room during operation.

**NOTE: The Trailer by Lance Mfg. Co. must be level before operating the slide-out room.**

**NOTE: Always ensure stabilizer jacks are in the extended position when operating the slide-out room.**

Remove any obstructions that may restrict the slideout room movement.

Before extending or retracting the slideout room, open a vent, window or door. The operation of the slide-out room can create enough vacuum or pressure to damage windows or doors.



## CAUTION

**DO NOT MOVE THE TRAILER BY LANCE MFG. CO. WITH THE ROOM EXTENDED.**

To operate the slide-out room, push the switch to IN or OUT depending on the position of the room. When the room is fully extended or retracted, it will shut off automatically.

## MANUAL OVERRIDE OPERATION

The slide-out room system can be overridden to extend or retract the room in case there is an electrical power interruption or failure, or other system malfunction. During manual operation of the slide-out, the confined working quarters can cause pinch and crush hazards. Ensure that the slide-out path is clear of obstructions in the interior of the Trailer by Lance Mfg. Co..

If the slide-out room will not move when using the switch, check the following:

- The battery is connected and fully charged.

- There are no other obstructions in the room's path.

- The Trailer by Lance Mfg. Co. is level and not in a rack or twisted position.

In the event that the slide-out room fails to operate after review of the troubleshooting steps mentioned above, proceed with the following:

1. Locate the control board. (Located in your Owners Manual is an insert which will direct you to the location of the Control Board for your specific model).
2. Un-plug both motors connectors at control board.
3. The slide-out room may now be pushed in or out as desired. Larger slide-out room(s) may need several individuals to push. When pushing the slide-out room, push both sides equally to ensure the slide-out room remains even. Once slide-out room is fully retracted or in, plug both motors connectors back in at the control board, this applies a brake to the motor and keeps the slide-out room locked in position.



## CAUTION

**DO NOT MOVE THE TRAILER BY LANCE MFG. CO. UNLESS THE MOTORS ARE PLUGGED IN AT THE CONTROL BOARD.**

## ELECTRICAL SYSTEM MAINTENANCE

Disconnect all power sources before performing any service work on the system. This includes the 120 volt AC power to the converter, the battery and the connection between the camper and the truck.

The slide-out room system requires a minimum battery voltage of 12-volts. Be sure the battery is fully charged for best performance.

Maintain the battery as outlined in the Battery Section under Electrical Systems. Check the terminals and other connections at the battery, fuse panel and the control board. Be sure the connections are tight, clean, undamaged and corrosion-free.

## MECHANICAL MAINTENANCE

The slide-out room mechanism is designed to be virtually maintenance free. During long-term storage, apply a seal dressing such as 303® Protectant to the slide-out room seals. 303® Protectant is available at most RV or auto parts supply stores. This dressing will also lubricate the seals and make it easier to extend and retract the slide room.

## SYSTEM TROUBLESHOOTING

The Trailer by Lance Mfg. Co. body, the slide-out room and the slide-out room mechanism make up a slide-out room system. Each needs to function properly with the others. Every unit has its own characteristics. Symptoms of malfunction may appear to be the same, but troubleshooting and fixing a problem must include a thorough check of all the interrelated components. When something restricts room travel, the drive mechanism is designed to stop. If the room is restricted, the system may put undue pressure on the Trailer by Lance Mfg. Co. body, slide-out room or mechanism. The room may not seal properly, and the obstruction may cause fatigue and premature system failure.

Before troubleshooting the system or contacting an authorized Lance Service Center, make sure the battery is fully charged and there are no obstructions to room movement.

## ELECTRICAL TROUBLESHOOTING

There are no field serviceable parts in the motor or control system, therefore electrical troubleshooting and service by the owner is limited to thorough checking of wiring and connections, checking the fuse at the fuse box and proper battery maintenance. Contact your Trailer by Lance Mfg. Co. Dealer for any other service requirements.

# INSPECTION, SERVICE & MAINTENANCE

This section explains why it is important to keep your Trailer by Lance Mfg. Co. well maintained, how to preserve the appearance of the exterior and interior and to follow basic maintenance safety precautions. Also included are several things you can do to help prevent corrosion. This section also includes a Maintenance Schedule for when service should be performed on your Trailer by Lance Mfg. Co. and instructions for simple maintenance tasks you may want to take care of yourself. If you cannot or are unsure how to perform the items listed here, have your Trailer by Lance Mfg. Co. Dealer do them.

Regularly maintaining your Trailer by Lance Mfg. Co. is the best way to protect your investment. Proper maintenance is essential to your safety and will also reward you with many years of trouble-free use of your Trailer by Lance Mfg. Co..

The Maintenance Schedule specifies how often you should have your Trailer by Lance Mfg. Co. serviced and what things need attention. It is essential that you have your Trailer by Lance Mfg. Co. serviced as scheduled to retain its high level of safety and dependability and to insure safe and reliable operation.

In addition to this manual, also check the relevant component manufacturer's manual.

## INSPECTION AND SERVICE INSTRUCTIONS Axle Bolts, Frame, Suspension, & Structure

### **WARNING**

**Worn or broken suspension parts can cause loss of control and injury may result.**

**Have Trailer by Lance Mfg. Co. professionally inspected annually and after any impact.**

To perform many of the inspection and maintenance activities, you must jack up the Trailer by Lance Mfg. Co..

When jacking and using jack stands, place them so as to clear wiring, brake lines, and suspension parts (torsion bars, etc.). Place jacks and jack stands inside of the perimeter strip on the supporting structure to which the axles are attached.

### **WARNING**

**Never crawl under your Trailer by Lance Mfg. Co. unless it is on firm and level ground and resting on properly placed and secured jack stands.**

## EXTERIOR MAINTENANCE

Some exterior parts of your Trailer by Lance Mfg. Co. are made of fiberglass, metal, rubber and plastic materials. The finish on these parts is durable, but not indestructible. Any material and finish will deteriorate over time. Exposure to sunlight, moisture, and airborne pollutants can chemically alter the composition of the base and finish materials and cause dulling and fading of the finish. Generally, changes in the finish due to weathering are cosmetic. They are on the surface of the part and do not affect its strength.

The best insurance against these effects is routine maintenance. If the finish is not washed thoroughly and waxed, the surface can deteriorate very rapidly. The following guidelines can help you reduce these weathering effects:

Wash the exterior at least once a month using a mild liquid detergent. Never use strong abrasives to clean the exterior surfaces. Wash your Trailer by Lance Mfg. Co. in a shady area, not in direct sunlight. If the Trailer by Lance Mfg. Co. is parked in the sun, move it into the shade and let the exterior cool down before you start. Chemical solvents and strong cleaners can damage the siding, roofing, metal and plastic trims on your Trailer by Lance Mfg. Co.. Rinse the Trailer by Lance Mfg. Co. thoroughly with cool water to remove loose dirt. Fill a bucket with cool water. Mix in a mild detergent, such as dishwashing liquid or a product made especially for auto or RV washing. Wash the Trailer by Lance Mfg. Co. using the water and mild detergent solution and a soft-bristle brush, sponge, or soft cloth. Start at the top and work your way down. Rinse frequently. Check the surface for road tar, tree sap, etc. Remove these stains with tar remover or turpentine. Rinse it off immediately so it does not harm the finish. Remember to re-wax these areas, even if the rest of the Trailer by Lance Mfg. Co. does not need waxing. When you have washed and rinsed the whole exterior, dry it with a chamois or soft towel. Letting it air-dry will cause dulling and water spots. As you dry your Trailer by Lance Mfg. Co., inspect around the seals and repair as necessary.

Wax the exterior at least once a year, preferably twice. Use automotive waxes or cleaners/polishes developed for use on fiberglass boats, showers and tubs. Be sure to follow the directions on the wax container. Some cleaners and waxes are recommended for use on only certain types of surfaces. Exterior streaking is reduced with more frequent waxing. Do not use abrasive cleaners or rubbing compounds. Always wash and dry the whole Trailer by Lance Mfg. Co. before waxing it. Rubbing alcohol can be used on caulking that show signs of yellowing.

You should clean your roof at least four (4) times a year. For normal cleaning use a mild liquid detergent and water mixture, or Murphy's Oil Soap with a soft nylon brush or sponge. Do not use solid or granulated cleaners, as they will mar the finish. For more difficult stains, use a cloth dampened with mineral spirits. DO NOT use mineral spirits in a large area or allow it to soak into the roof membrane.



## **CAUTION**

**ROOF IS SLIPPERY WHEN WET.**

### **EXTERIOR GRAPHICS**

The pressure sensitive vinyl graphics installed on the exterior surface of your Trailer by Lance Mfg. Co. require little maintenance and should be treated similarly to a painted surface. The following cleaning and maintenance recommendations should be followed to ensure the maximum appearance and performance of your exterior graphics.

Wash your graphics with the same solution as noted above for washing the exterior of your Trailer by Lance Mfg. Co.. Be sure to rinse thoroughly.

Test any cleaning solution on a small section of the graphic before using the cleaning solution on a larger surface. A non-abrasive cleaner, suitable for high quality painted surfaces, is recommended. The cleaning solution should be neither high acidic nor highly alkaline; a pH range of 3 to 11 is recommended. The cleaning solution should be free of strong solvents or alcohol. Avoid contact of window cleaners that contain ammonia.

### **DAMAGE CHECKS**

It is important to periodically check the exterior for damage. Pay particular attention to the following areas:

- Waste tanks and plumbing lines.
- Propane tanks and assembly.
- Sealant around doors, roof, vents and windows.
- Exterior lighting.

### **SEALANT RENEWAL**

The adhesives and sealants used in the construction of your trailer were developed to remain waterproof under sustained effects of weather and vibration. However, even the finest materials will eventually dry out and lose their effectiveness under the constant heat of the sun, attack by other elements and road vibration. Leak damage caused by neglecting to follow these procedures may affect your warranty.

Your Trailer by Lance Mfg. Co. Dealer can perform the resealing inspection and work for you, and has current information on sealants used in your Trailer by Lance Mfg. Co. and can recommend the appropriate sealants if you prefer to do this work yourself. Always use the recommended sealants.

To protect your Trailer by Lance Mfg. Co. from possible water intrusion damage, your unit should be inspected thoroughly and resealed bi-annually. Inspect the sealant around the roof moldings, windows and doors at least every six months. If any of the following are evident during inspection, the affected areas must be resealed:

- Weathering or drying of sealant.
- Sealant cracked or peeling.
- Voids in sealant.
- Shrunken or separated sealant.

Clean all areas to be resealed with mineral spirits. Make sure that all areas to be resealed are absolutely dry before new sealant is applied.

Mineral spirits is a flammable liquid. Use extreme care when handling. Do not expose to open flame, sparks, or smoking materials. Do not use in unventilated areas.

Check and tighten any loose fasteners. Be careful not to over-tighten, or stripping will occur.

If you find any of the above:

If areas on the roof need to be resealed, remove any loose or cracked sealant being careful not to damage the roof. Use a wooden or plastic scraper that will not gouge, pierce, or otherwise damage the roof. The roof can be cut or punctured by sharp objects.

Apply the new sealant in a continuous bead along the seams and flanges, being careful not to leave any voids. Apply enough sealant to flow over the heads of all fasteners.

Allow at least 48 hours for the sealant to set completely (firm and tack-free when pushed with the thumb) before washing or waxing the Trailer by Lance Mfg. Co..

## DOORS AND WINDOWS

Lubricate door hinges, locks and window mechanisms periodically with powdered graphite. Clean window frames and tracks to ensure easy operation. Clean the glass windows, inside and out, with a commercially available glass cleaner. You can also use a mixture of one part white vinegar to ten parts water. This will remove the haze that builds up on the inside of the glass windows. Use a soft cloth or paper towels to clean all glass. Clean the seals with a damp cloth or mild detergent every three to six months, taking care not to use strong solvents, as they will damage the seals. A coat of natural silicone lubricant applied after the seal has dried will keep it flexible. This is a good practice for all the rubber seals in your Trailer by Lance Mfg. Co.. If the Trailer by Lance Mfg. Co. is exposed to salt air, more frequent lubrication will be required.

## ACRYLIC WINDOWS

Keep your acrylic windows looking and performing like new by using the proper care, products and techniques, and by understanding a little about the material you are working with. Acrylic windows can be scratched with a rough cloth, harsh soaps, or cleaning products and these must be avoided. When cleaning a window always remove as much abrasive dirt as possible without touching the surface. It's also a good idea to remove jewelry, which can cause deep scratches. Ideally this would involve flushing the surface with water and allowing the accumulated bug residue to soak, possibly with a mild dish washing liquid added to the water. Use a non-abrasive soap or detergent and water. Use a soft sponge, cloth or chamois and rinse often to keep it free of grit. Wash up and down or side to side, never in a circular motion. After a final flushing with more water carefully dry with a clean soft cloth. A good rule of thumb is to gently (let the weight of the cloth do the work) wick up the excess water on your first pass which will also wick up any residual loose particles. Start at the top of the window and work down turning the cloth to a fresh side after each pass. Again do not use a circular motion on the windows. Acrylic Cleaning Kits are available from your Trailer by Lance Mfg. Co. manufactured by Lance Mfg. Co. Dealer.



## WARNING

**Never use abrasive, caustic cleaners, alcohol or solvents as they can cause permanent damage to the finish.**

**DO NOT USE WINDEX as it will damage the acrylic. Never use any petroleum based cleaners, or caustic chemicals on your windows.**

**DO NOT USE WD-40 (as it is petroleum based). Never use a razor blade, putty knife or abrasive pad to clean your windows.**

**Do not use a high pressure spray nozzle when rinsing your windows after washing.**

**Avoid washing windows in direct sunlight.**

## AIR CONDITIONER

The air conditioner mounting bolts should be checked for tightness after the first 500 miles. Removing the interior shroud and inspecting the four (4) bolts located in the corners of the roof opening accomplishes this. Aside from securing the air conditioner to the roof, these fasteners apply pressure to the sealing gasket between the air conditioner and the top of the roof. Loose fasteners could cause water intrusion around the roof opening.

## OVERHEAD VENTS

The vents can be cleaned from the top of the Trailer by Lance Mfg. Co.. Use soapy water on the vent cover. The screens may be vacuumed or lightly brushed to remove accumulation of leaves or other debris. Lubricate the gears and mechanism yearly with a light, water resistant grease.

## SKYLIGHT

The skylight should be cleaned at least once a year. Rinse the skylight with lukewarm water. Wash with mild soap and lukewarm water using a soft cloth or sponge and gently wash to loosen dirt and grime. DO NOT SCRUB or use brushes or squeegees. Repeat rinse and dry with a soft cloth to prevent water spotting.

## TRAILER BRAKES

### Initial Inspection

Your Trailer by Lance Mfg. Co. is equipped with self-adjusting brakes. This allows the brakes to adjust on both forward and reverse stops. Brake adjustment occurs when lining wear results in enough gap between the shoes and the brake drum surface. This clearance allows the adjuster mechanism to rotate the screw assembly at the bottom of the brake. This action expands the distance between the shoes and closes the gap to the drum surface.

### Periodic Inspection

Properly functioning brake shoes and drums are essential to ensure safety. You must have your dealer inspect these components at least once per year, or each 12,000 miles.

## ELECTRIC BRAKES

Two different types of electric brakes may be present on the Trailer by Lance Mfg. Co.: an emergency electric breakaway system, which acts only if the Trailer by Lance Mfg. Co. comes loose from the hitch and the breakaway pin is pulled. The other brake is an electric braking system that acts whenever the brakes of the tow vehicle are applied.

## BREAKAWAY SWITCH

This switch causes the breakaway battery to operate the electric brakes if the Trailer by Lance Mfg. Co. uncouples from the tow vehicle.

The lanyard for the pull pin is connected to the tow vehicle, and the switch is connected to the Trailer by Lance Mfg. Co.. To check for proper functioning of the switch, battery and brakes, you must pull the pin from the switch and confirm that the brakes apply to each wheel. You can do this by trying to pull the Trailer by Lance Mfg. Co. with the tow vehicle, after pulling the pin. The Trailer by Lance Mfg. Co. brakes may not lock, but you will notice that a greater force is needed to pull the Trailer by Lance Mfg. Co..



### WARNING

**If electric breakaway brakes do not operate when Trailer by Lance Mfg. Co. is uncoupled from the tow vehicle, death or serious injury can occur.**

**Check emergency breakaway brake system BEFORE each tow.**

The coupler handle lever must be able to rotate freely and automatically snap into the latched position. Oil the pivot points, sliding surfaces, and spring ends with SAE 30W motor oil. Keep the ball pocket and latch mechanism clean. Dirt or contamination can prevent proper operation of the latching mechanism. When replacing a ball, the load rating must match or exceed the GVWR of the Trailer by Lance Mfg. Co..

## TOW VEHICLE OPERATED ELECTRIC BRAKES

The electric brakes that operate in conjunction with the tow vehicle brakes must be “synchronized” so that braking is properly distributed to the tow vehicle brakes and the Trailer by Lance Mfg. Co. brakes. For proper operation and synchronization, read and follow the axle/brake and the brake controller manufacturers’ instructions.

## MAGNETS FOR ALL ELECTRIC BRAKES

To make certain an electrically-operated braking system will function properly; you must have your dealer inspect the magnets at least once a year, or each 12,000 miles. See the brake manual for wear and current inspection instructions.

## TRAILER CONNECTION TO TOW VEHICLE

### Coupler and Ball

The coupler on the Trailer by Lance Mfg. Co. connects to the ball attached to the hitch on the tow vehicle. The coupler, ball and hitch transfer the towing forces between the tow vehicle and the Trailer by Lance Mfg. Co.. Before each tow, coat the ball with a thin layer of automotive bearing grease to reduce wear and ensure proper operation; and check the locking

device that secures the coupler to the ball for proper operation. If you see or feel evidence of wear, such as flat spots, deformations, pitting or corrosion, on the ball or coupler, immediately have your dealer inspect them to determine the proper action to prevent possible failure of the ball and coupler system. All bent or broken coupler parts must be replaced before towing the Trailer by Lance Mfg. Co..

## EXTERIOR LIGHTS

Check the operation of your trailer's exterior lights prior to each trip. This should also include your tow vehicle's lighting. An inoperative bulb or fixture can create an unsafe condition by reducing your ability to signal your intentions to other drivers. When replacing exterior bulbs, take care that the sealant around the light is not disturbed. When replacing exterior LED fixtures, ensure the new fixture is installed using a recommended sealant. Your Trailer by Lance Mfg. Co. Dealer can assist you with replacement of the fixture and/or provide information on the appropriate sealants if you prefer to do this work yourself.



### WARNING

**To avoid collisions, taillights, stoplights and turn signals must work.**

## WIRING

Make sure the connector-plug prongs and receptacles are clean. Lightly coat all electrical terminal connections with non-conducting (dielectric), light waterproof grease. Clean the prongs with very fine sandpaper, being careful not to damage the contact area.

## BATTERY

Your Trailer by Lance Mfg. Co. is outfitted with a battery that operates lighting, electric landing gear, slide-outs or other accessories. The battery may be kept charged either by the tow vehicle or by the generator or shore power.

A disconnect switch is provided to disconnect the battery when you do not plan to be using the Trailer by Lance Mfg. Co. for an extended period, such as seasonal storage.

The battery must be kept in a charged condition during storage. The battery could freeze and break if it becomes discharged.

## TIRES

Before each tow, be sure the tire pressure is at the value indicated on the Certification/VIN label.

Tire pressure must be checked while the tire is cold. Do not check the tire pressure immediately after towing the Trailer by Lance Mfg. Co.. Allow at least three hours for a tire to cool, if the Trailer by Lance Mfg. Co. has been towed for as much as one mile. Replace the tire before towing the Trailer by Lance Mfg. Co. if the tire treads have less than 1/16 inch depth or the telltale bands are visible.

A bubble, cut or bulge in a side wall can result in a tire blowout. Inspect both side walls of each tire for any bubble, cut or bulge; and replace a damaged tire before towing the Trailer by Lance Mfg. Co..

### **WARNING**

**Worn, damaged or under-inflated tires can cause loss of control, injury and damage.**

**Check tires before each tow.**

## WHEEL RIMS

If the Trailer by Lance Mfg. Co. has been struck, or impacted, on or near the wheels, or if the Trailer by Lance Mfg. Co. has struck a curb, inspect the rims for damage (i.e. being out of round); and replace any damaged wheel. Inspect the wheels for damage every year, even if no obvious impact has occurred.

**Never install aftermarket wheels or lug nuts on your Trailer by Lance Mfg. Co..** Use only original equipment wheels and lugs nuts. Aftermarket wheels and lug nuts may not meet the load carrying requirements, pressure capacity and offset as the original equipment.

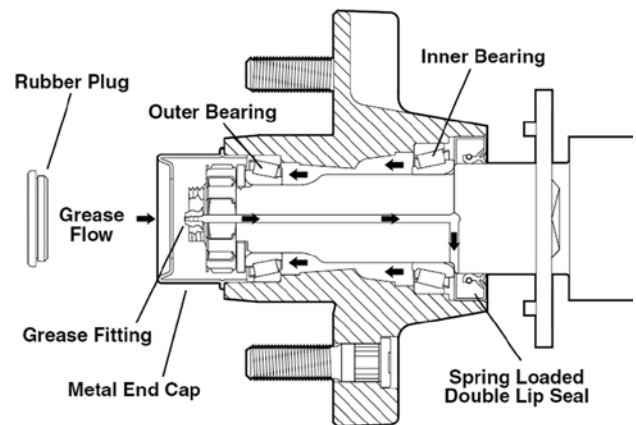
## WHEEL BEARINGS

A loose, worn or damaged wheel bearing is the most common cause of brakes that grab.

To check your bearings, jack Trailer by Lance Mfg. Co. and check wheels for side-to-side looseness. If the wheels are loose, or spin with a wobble, the bearings must be serviced or replaced.

Your Trailer by Lance Mfg. Co. is equipped with grease fitting lubricated bearings.

## Grease Fitting Lubricated Bearings



Bearings should be inspected for corrosion or wear, cleaned and re-packed every 12 months or 12,000 miles.

- Remove the rubber plug from the hub end.
- Place a standard grease gun onto the grease fitting. Make sure the grease gun nozzle is fully seated on the fitting.
- Pump grease into the fitting while rotating begin to flow back out to the cap around the grease gun nozzle.
- Stop when new grease is observed.
- Wipe off excess and install rubber plug.

## LUG NUTS

Lug nuts are prone to loosen right after a wheel is mounted to a hub. When driving on a remounted the first 10, 25 and 50 miles of driving and before each tow thereafter.

## LUG NUT TIGHTENING (Torque)

Being sure wheel mounting nuts (lug nuts) on Trailer by Lance Mfg. Co. wheels are tight and properly torqued is an important responsibility that Trailer by Lance Mfg. Co. owners and users need to be familiar with and practice. Inadequate and/or inappropriate wheel nut torque (tightness) is a major reason that lug nuts loosen in service. Loose lug nuts can rapidly lead to a wheel separation with potentially serious safety consequences.

- Be certain you have a clear understanding of the specific wheel maintenance responsibilities your vehicle manufacturer requires/recommends you, as the owner, must perform in order to insure your wheel equipment is safely maintained. Check the lug nut tightness the first 10, 25 and 50 miles of driving and before each tow thereafter. Refer to the owner's manual and speak with your dealer if you have any questions about proper tightening practices.
- The only way to be certain you have checked the tightness or torque the lug nuts to the proper value is with a torque wrench. Four-way wrenches, ratchets, and similar tools can be useful for short-term emergency repairs but are not appropriate tools for accurately checking lug nut torque. You must use a torque wrench to accurately indicate the torque that you are applying to the lug nut
- Keep a record of the date and approximate mileage when you check the lug nut torque. Note any lug nut that has lost torque. Investigate the reason(s) if the lug nut torque is not maintained after more than one re-torque application, because this indicates there is something wrong with the lug nuts, nut studs, wheels and/or hubs and should be corrected.
- Contact your dealer or vehicle manufacturer immediately if you experience any persistent lug nut loosening or any other lug, wheel or axle problems.
- In the event of a wheel separation incident, notify the vehicle manufacturer and dealer. Seek prompt professional assistance in assessing the Trailer by Lance Mfg. Co. and its gear, and retain, but don't re-use involved lugs, wheels and studs. Don't repair or service the Trailer by Lance Mfg. Co. yourself. Contact a trained technician.

### **WARNING**

Lug nuts are prone to loosen after being first assembled. Death or serious injury can result.

Check lug nuts for tightness on a new Trailer by Lance Mfg. Co., and after re-mounting a wheel at 10, 25 and 50 miles.

### **WARNING**

**Metal creep between the wheel rim and lug nuts (bolts) will cause rim to loosen.**

**Death or injury can occur if wheel comes off. Tighten lug nuts (bolts) before each tow.**

Tighten the lug nuts to the proper tightness to prevent wheels from coming loose. Refer to the steps that follow and the axle manufacturer's information. Use a calibrated torque wrench to tighten the lug nuts. Over-tightening may result in breaking the studs or permanently deforming the mounting stud holes in the wheels.

Remove all excess paint, oil and grease from mounting surfaces.

Start all lug nuts by hand to prevent cross threading.

Tighten lug nuts in sequence shown in "Lug Nut Sequence of Tightening".

**Never install aftermarket wheels or lug nuts on your Trailer by Lance Mfg. Co..** Use only original equipment wheels and lugs nuts. Aftermarket wheels and lug nuts may not meet the load carrying requirements, pressure capacity and offset as the original equipment.

**Never** install aluminum wheels on hubs/studs that were designed for steel wheels. The stud length required for aluminum wheels is greater than that required for steel wheels.

### **WARNING**

**Aftermarket wheels may part from the Trailer by Lance Mfg. Co., resulting in death or serious injury.**

**Never install aftermarket wheels or lug nuts on your Trailer by Lance Mfg. Co..**

**Never install aluminum wheels on hubs/studs that were designed for steel wheels.**

### **WARNING**

Lug nuts are prone to loosen after being first assembled. Death or serious injury can result.

Check lug nuts for tightness on a new Trailer by Lance Mfg. Co., and after re-mounting a wheel at 10, 25 and 50 miles.



## **WARNING**

Information or torque values stamped on lug nuts supersedes the information listed in this manual.



## **WARNING**

Metal creep between the wheel rim and lug nuts (bolts) will cause rim to loosen.

Death or injury can occur if wheel comes off. Tighten lug nuts (bolts) before each tow.

### **Tire Changing**

Block the wheels on the opposite side from the tire you wish to change to prevent accidental movement.

Place a hydraulic jack on a level surface under the lower lip of the axle of which the tire being changed is located. Do not locate the jack along the frame rail as this could cause damage to the frame rail.

Loosen the lug nuts.

Raise the Trailer by Lance Mfg. Co. until the tire clears the ground. Remove the lug nuts and remove the tire. Install the spare tire and install the lug nuts until the wheel is tight against the hub.

Lower the Trailer by Lance Mfg. Co..

Torque the lug nuts following the Lug Nut Torque Procedure.

Recheck the torque at 10, 25 and 50 miles.

This page intentionally left blank.

# INTERIOR MAINTENANCE

## INTERIOR ODOR

New trailers may have a strong odor and even cause eye irritation when closed up in hot weather. This is due to glues used in the cabinetry and paneling. This condition passes with time but in an extreme condition open the entry door and all windows and allow the inside to air out for several hours.

## UPHOLSTERY

Draperies, mattress covers, upholstery and wall pads are manufactured from quality materials and should be dry cleaned only. Some dry cleaning methods will damage vinyl or plastic found on cushions and drapes. Be sure to consult your local cleaners. Frequent vacuuming or light brushes between cleanings will help prevent accumulation of dirt and grime. Use of water based or detergent based cleaners may cause shrinking. Water stains may become permanent. Minor spills should be cleaned up quickly to avoid staining. The affected area should be blotted, not rubbed, to prevent the stain from working deeper into the fabric. On vinyl upholstery, remove dirt and dust with a vacuum cleaner. Wipe the vinyl with a soft cloth and dampen in a solution of mild soap and water. Use the same solution with a soft-bristle brush on more difficult spots. You can also use commercially-available spray or foam-type vinyl cleaners.



## WARNING

Do not use lacquer thinner, nail polish remover, carbon tetrachloride, gasoline, or naphtha for any cleaning purpose. These products may cause damage to the material being cleaned, and are highly flammable or poisonous.

## WALL AND CEILING PANELS

The paneling and ceiling of your Trailer by Lance Mfg. Co. may be any of several finishes and textures. Never use harsh detergents or abrasive cleaners on walls or ceilings. Most surfaces will clean with a soft cloth moistened with mild liquid detergent in warm water. Do not use large amounts of water, which could saturate the material.

## FLOORS AND CARPETING

Vinyl flooring requires only washing and periodic waxing. Vacuum the carpeting frequently to remove dirt. Ground-in dirt will make the carpet wear out faster. Periodically shampoo the carpet to keep it looking new. Use one of the foam-type carpet cleaners on the market. Follow the instructions that come with the cleaner, applying it with a sponge or soft brush. Keep the carpeting as dry as possible by not adding water to the foam

## WOOD PRODUCT CARE

Remove dust with a clean slightly damp cloth. Apply a quality furniture polish and buff with a soft, dry cloth. Never use harsh detergents and solvents.

## POWER RANGE HOOD

Clean the filter in detergent and hot water periodically and wipe down the surface of the unit with mild soap and water. Use a soft cloth for both washing and drying.

## REFRIGERATOR

Clean interior with mild soap and water after each trip. Defrost freezer and empty ice trays. When defrosting, place dry towels in the refrigerator to absorb the water. Place trays containing hot water into freezer compartment. After defrosting (when the freezer compartment and condenser are frost-free), remove the damp towels and water trays and use a clean cloth towel to dry off refrigerator.

## DRAINS

If a stoppage develops in the sink or shower drain, DO NOT use lye or any strong chemicals. Strong chemicals can harm the plastic in your waste system. A standard wire drain cleaner is recommended.

## SHOWER CARE

For routine cleaning use a non-abrasive cleaner. Household fiberglass cleaners are recommended. Never use harsh detergents or abrasive cleaners. Never use a razor blade or steel wool to clean the surfaces.

## SINK CARE

Do not use abrasive cleaners or scouring powders. Use of abrasive cleaners will dull or damage the surface of this product and could leave scratches. If material gets scratched, easy polishing brings back the original shine. It is recommended you use a gel cleaner or household cleaner made for fiberglass and acrylic. Do not use scouring pads, steel wool, "scotch brite" type scratch pads, or any other abrasive scrubbers. Wipe only with a soft cloth or sponge. Always use a cutting board or a sink protector when using knives or sharp objects. It is recommended that you use protective mats, racks, or dishpans to help protect your sink. Always allow pans to cool before setting them in your sink.



# TRAVEL TRAILER MAINTENANCE CHART

| SERVICE TO BE PERFORMED                                                         | EVERY TRIP | WEEKLY | MONTHLY | 6 MONTHS | ANNUALLY |
|---------------------------------------------------------------------------------|------------|--------|---------|----------|----------|
| Inspect wiring, connector plug, receptacles                                     | X          |        |         |          |          |
| Check exterior lighting                                                         | X          |        |         |          |          |
| Check tire lugnuts                                                              | X          |        |         |          |          |
| Check tire pressure                                                             | X          |        |         |          |          |
| Inspect propane system for leaks and kinked lines                               |            | X      |         |          |          |
| Test propane leak detector for proper operation                                 |            | X      |         |          |          |
| Inspect generator exhaust muffler and tailpipe clamps (if equipped)             |            | X      |         |          |          |
| Check smoke detector operation                                                  |            | X      |         |          |          |
| Check CO detector operation                                                     |            | X      |         |          |          |
| Check fire extinguisher                                                         |            |        | X       |          |          |
| Inspect, terminals, and tighten wing nuts                                       |            |        | X       |          |          |
| Charge battery charge (in storage)                                              |            |        | X       |          |          |
| Check battery electrolytes (in use)                                             |            |        | X       |          |          |
| Test GFCI                                                                       |            |        | X       |          |          |
| Wash Exterior                                                                   |            |        | X       |          |          |
| Run generator under load for 30 min, add fuel preservative for extended storage |            |        | X       |          |          |
| Lubricate slide mechanism                                                       |            |        |         | X        |          |
| Inspect stabilizer jacks and lubricate                                          |            |        |         | X        |          |
| Inspect roof sealants                                                           |            |        |         | X        |          |
| Inspect doors, moldings, window sealants                                        |            |        |         | X        |          |
| Inspect all hot, cold, and drain plumbing                                       |            |        |         |          | X        |
| Sanitize fresh H <sub>2</sub> O tank<br>(may require qualified personnel)       |            |        |         |          | X        |
| Complete water pressure check and system check                                  |            |        |         |          | X        |
| Wax exterior                                                                    |            |        |         |          | X        |
| Clean and lube overhead vents                                                   |            |        |         |          | X        |
| Lube locks, hinges, and hardware                                                |            |        |         |          | X        |
| Replace smoke detector battery                                                  |            |        |         |          | X        |
| Inspect and tighten the A/C mounting bolts                                      |            |        |         |          | X        |
| Perform appliance service<br>(will require qualified personnel)                 |            |        |         |          | X        |
| Perform LP leak and Pressure Test<br>(will require qualified personnel)         |            |        |         |          | X        |
| Inspect wheel hub bearings for corrosion or wear,<br>clean and re-pack          |            |        |         |          | X        |

# WINTERIZATION

## OPERATING IN FREEZING CONDITIONS

If water freezes inside the system, it can damage piping and equipment.

Keeping the interior warm will aid in preventing water in the storage tank, pump and piping from freezing. Open inside cabinets and allow warm air to circulate over the water system components.

Add non-toxic anti-freeze to the holding tank(s). Refer to the instructions that came with the anti-freeze.  
Install a winter cover on the air conditioner.

Propane for the appliances will work down to 44 degrees below zero (-44°).

The windows have weep holes, which drain water from the window tracks. In heavy rain and wind, water could be blown into the Trailer by Lance Mfg. Co. through these holes. Put a piece of sponge in the track over the hole to prevent this from occurring.

## STORAGE

The following checklists will help you perform the steps necessary to prepare your Trailer by Lance Mfg. Co. for storage. Use the checklist that applies to the storage conditions you anticipate. These checklists do not include every detail required, and you may want to expand them to suit your needs.

### SHORT-TERM STORAGE

(Less than 45 days - Above Freezing)

1. Wash the exterior.
2. Park the Trailer by Lance Mfg. Co. as level as possible front to rear and side to side.
3. Before disconnecting the battery cables, check the charge in the battery. Recharge as necessary. Clean terminals, top and sides of battery and battery box. Leave the battery disconnected or switch the battery disconnect switch to the "STORE" position.
4. Drain the holding tanks, toilet, and fresh water tank. Turn off the water pump and water heater.
5. Turn off the propane at tank valve.
6. Turn off the refrigerator, furnace, all range and oven burner valves and pilot.
7. Remove all perishables from refrigerator and galley cabinets. Leave the refrigerator door open to reduce odor buildup. An open box or tray of baking soda in the refrigerator will help absorb odors.
8. Slightly open (1/4") a roof vent.
9. Close and lock all windows. Be sure the vent fan and range hood fan switches are off.

10. Cap and close the holding tank drain, city water inlet and fresh water fill spout.
11. Turn off all radios, TV's, interior and exterior lights.
12. Close the mini blinds and day/night shades.
13. Disconnect the 120-volt power cord and store in compartment.
14. If removing the Trailer by Lance Mfg. Co. from the tow vehicle, see procedure and warnings in the "Loading the Trailer" section.
15. Check the trailer weekly.

### LONG-TERM STORAGE - Above Freezing

1. Perform all the preceding short-term storage steps.
2. Operate air conditioner periodically to lubricate compressor seals.
3. Remove and place the battery in a cool, dry area. Check the battery charge every 30 days. Recharge as necessary.
4. Check the sealants around all roof seams, body seams and windows. Reseal if necessary.
5. Prepare the generator (if equipped). See generator Operating Manual included in the Owner's Information Package.
6. Remove the smoke detector's battery. Leave the cover open as a reminder to replace the battery.
7. Cover exterior vents; water heater, furnace, air conditioner shroud, range hood, refer, to prevent insects and small animals from getting in the Trailer by Lance Mfg. Co.. Be sure to remove all covering materials before using appliances and vents.

### STORAGE BELOW FREEZING

To avoid damage to the plumbing fixtures and other components, we recommend that your Trailer by Lance Mfg. Co. plumbing systems be properly drained and have antifreeze protection. The following is a procedure checklist you can follow if you prefer to winterize your Trailer by Lance Mfg. Co. yourself. Many owners prefer to have a Trailer by Lance Mfg. Co. Dealer Service Center perform this service.

1. Perform all steps in the short and long term storage procedures.
2. Drain the fresh water tank by opening the water tank drain and leave open.
3. Turn the water pump ON and open all hot and cold water faucets. When the flow of water stops, turn the pump OFF. Open the low point drains on the hot and cold water pipes.
4. Drain the water heater by opening the drain plug at the bottom of the heater and open the pressure relief valve.
5. Depress the toilet flush pedal or hand-operated lever. Shut OFF all faucets, close the water line drain valves, fresh water tank drain valve, water heater drain and pressure relief valve.
6. Drain the showerhead and hose by disconnecting the hose at the faucet from the inside and outside shower.

7. Drain the waste water system by following the normal procedure for draining the holding tanks. See "Waste System" section.
8. Be sure ALL water from ALL plumbing has been drained.

Draining the water system alone will not provide adequate cold weather protection. If the Trailer by Lance Mfg. Co. is to be unheated during freezing temperatures, consult your dealer for the best winterizing procedure for your climate. Your dealer can supply you with one of the special non-toxic antifreezes that are safe and approved for use in RV water systems. Follow the instructions furnished with the antifreeze.

Do not use automotive or windshield washer antifreeze in the Trailer by Lance Mfg. Co. water system. These could be harmful if swallowed.

### WINTERIZING METHOD (IF EQUIPPED)

1. Make sure the water pump switch is off.
2. Insert the hose from the winterizing valve into a container of RV approved non-toxic antifreeze.
3. Turn the water heater bypass valve to Bypass position and drain the water heater by removing the drain plug and opening the safety relief valve. Open faucets to relieve pressure. (Hot and Cold) Open the hot and cold low point drains.
4. Drain the water tank by opening the tank drain and leave open to drain completely.
5. After the system is completely drained, close all faucets and turn off the low point drain valves.
6. Turn the winterize valve to "Winterize" position.
7. Turn ON the water pump switch.
8. Open the hot water faucet farthest from the water tank. When antifreeze appears, let at least one cup run down the drain to winterize the P-trap. Do the same to all other water outlets, hot and cold, including shower, toilet and outside shower.
9. Turn OFF the pump switch.
10. Open a water faucet to relieve pressure, and then close.
11. The procedure is complete.



### WATER HEATER BYPASS (IF EQUIPPED)



The water heater bypass valve is located behind the water heater and is used when winterizing the water system for storage. By rotating the lever to the bypass position, antifreeze will not enter the water heater requiring less antifreeze to protect the water system plumbing. Follow the instructions shown on the valve.

**NOTE:** Be sure to drain the water heater by opening the drain plug at the bottom of the heater and open the pressure relief valve.

### To De-Winterize:

1. First fill the water tank.
2. Turn the winterizing valve to normal flow position.
3. Turn the water heater bypass valve to "bypass"; this will keep antifreeze from entering the water heater.
4. Turn ON the water pump switch.
5. Open the water faucet farthest from water tank, catching antifreeze in a container for future use, until clear water appears. Shut off the faucet. Do this to all other faucets and the showerhead, including outside shower.
6. Turn the water heater bypass valve to normal flow position.
7. Open a hot water faucet until water appears.
8. Your system is now ready for use.

## REACTIVATING TRAILER AFTER STORAGE

The following procedure checklist assumes that you stored the Trailer by Lance Mfg. Co. with care. If you didn't and extensive freeze damage or other serious deterioration may have occurred, please consult your Trailer by Lance Mfg. Co. Dealer Service Center for advise.

### Outside Area

1. Thoroughly inspect the outside of the Trailer by Lance Mfg. Co. and open all doors and compartments. Check for animals or insect intrusion, water damage or other deterioration.
2. Remove all appliance vent, ceiling vent and air conditioner coverings. Be sure all furnace, water heater, and refrigerator openings are clear and free of debris or insect nests, webs, etc.  
**NOTE:** Spiders and other small insects climb into burner tube(s). The spiders spin webs, build nests and lay eggs. These webs and nests can be very small, but they are very strong and can block the flow of gas. Mud Daubers are another insect to watch out for. It is not uncommon for Mud Daubers to build their mud huts in places like the furnace exhaust ports. This can be dangerous in two ways. First by causing a restriction that could cause carbon monoxide to build up on the inside of the Trailer by Lance Mfg. Co., second, the same restriction can also cause heat and flame problems which could cause a fire. Both scenarios are dangerous and can cause death.
3. Open vents and windows.

### 12-Volt System

1. Prior to the battery installation, check charge level. Refill and recharge as necessary. Inspect cable ends and ensure that terminals are clean and free of corrosion. Place the battery into the storage rack, install tiedowns, and connect cables. Turn battery switch to "on" position. Check battery condition on monitor panel.
2. Be sure all 12-volt DC and 120-volt AC circuit breakers are ON.
3. Inspect and operate all 12-volt lights and accessories.

### Fresh Water System

1. If the fresh water system has been winterized, drain the antifreeze from fresh water system.
2. Turn the water pump on and open all faucets until flow of antifreeze stops.
3. Do not let antifreeze stand on plastic sinks or outside shower components or stains may occur.
4. Open the water heater bypass valves.
5. Flush and sanitize the fresh water system as outlined in the "Fresh Water System" section.
6. Operate all faucets and fixtures in the fresh water system.

Check for leaks at all joints and fittings. Repair if necessary.

### Propane System

1. Turn on propane valves and inspect all pipes and fittings in the propane system. Check for leaks as outlined in the "Propane System" section.
2. Operate each propane appliance. Observe all burners and pilot flames for proper color and size. If there are any problems, refer to an authorized Trailer by Lance Mfg. Co. Dealer Service Center.

### General

1. Install new 9-volt battery in smoke detector.
2. Check the monitor panel operation.
3. Open and operate vents and vent fans.

### 120-Volt System

1. Inspect the 120-volt electrical system – power cord, converter, and outlets. If defects are found, refer service to a Trailer by Lance Mfg. Co. Dealer Service Center.
2. Prepare the AC generator (if equipped) for operation following instructions in the generator operating manual in your Owner's Information Package.
3. Operate 120-volt AC appliances and air conditioner.

### Maintenance

1. Check the sealant around all roof, body seams, and windows. Reseal if necessary.
2. Lubricate all exterior locks, hinges and latches.
3. Wash and wax the exterior. Inspect the body for scratches or other damage. Touch-up or repair as necessary.

### TYPICAL FUSES

The following is a list of typical 12-volt bulbs and fuses used in your Trailer by Lance Mfg. Co.. It is wise to keep a couple of spares of each type on hand.

| Fuses            | Amp                           |
|------------------|-------------------------------|
| Blade type (ATC) | 1, 2, 3, 7.5, 10, 15, 20 & 30 |
| (ATM)            | 2                             |

## Happy Camping

# HITCH SYSTEMS

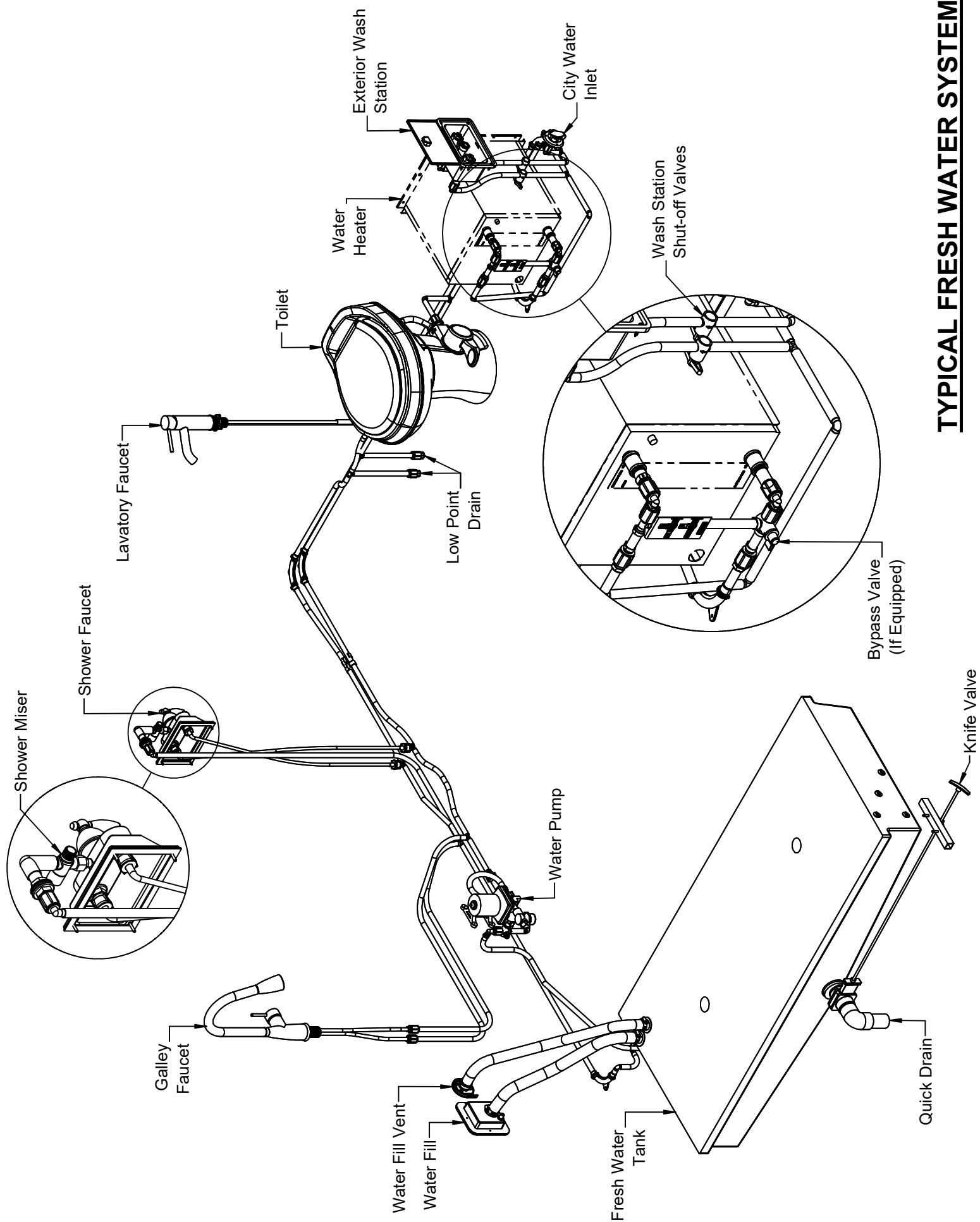
The various components of Trailer by Lance Mfg. Co. fastening systems may be referred to in terms of “Class” depending on their load rating. The rating of hitch systems on tow vehicles also considers whether the hitch only carries the tongue weight (for example, a ball hitch, which is also referred to as a Weight Carrying Hitch), or if it distributes the tongue weight to the entire tow vehicle wheels (also referred to as a Weight Distributing Hitch).

Your hitch or hitch ball may carry a “class” rating instead of a pound rating. This chart may be used to cross reference hitch/ ball classification with Trailer by Lance Mfg. Co. weight and tongue weight.

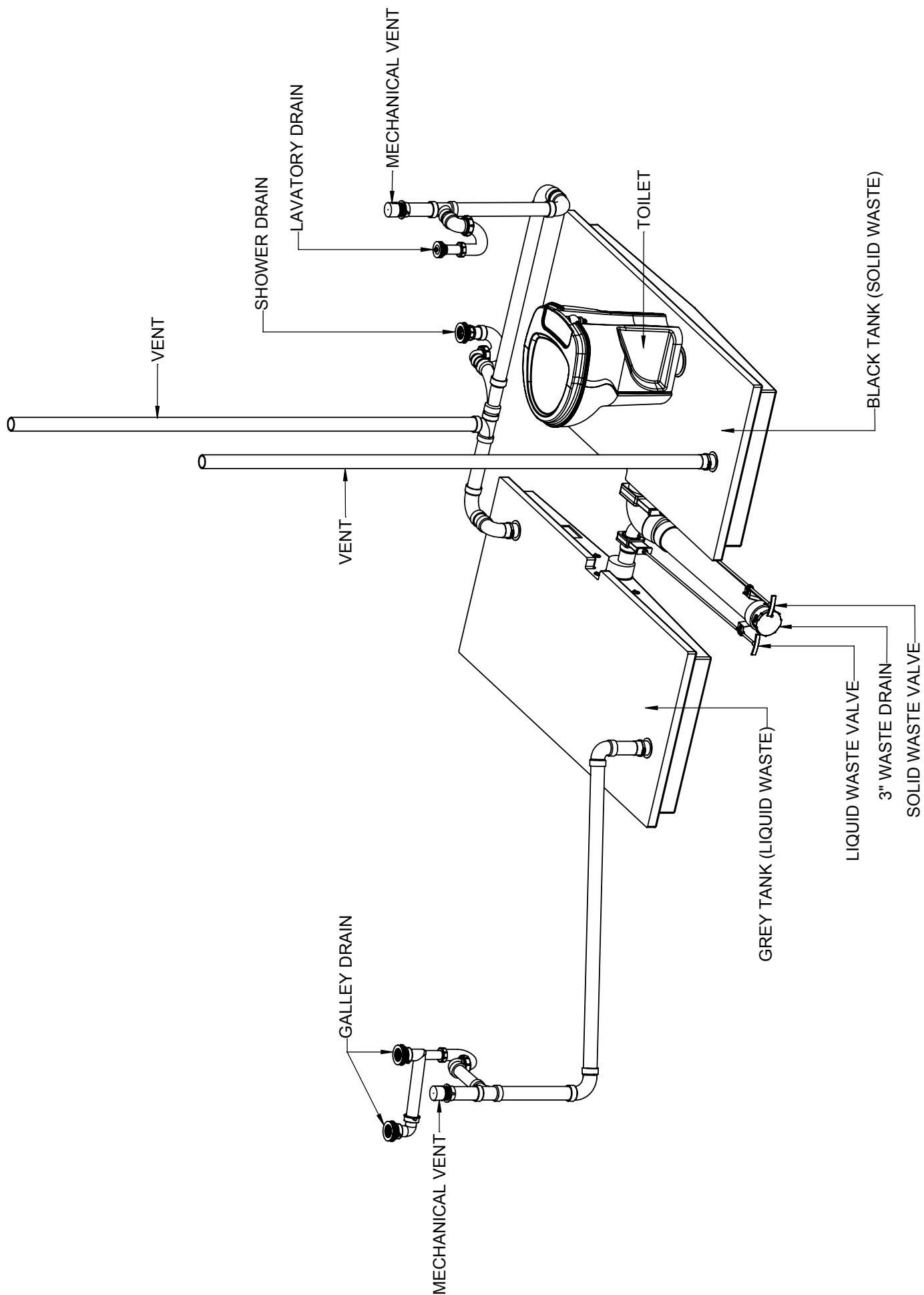
## HITCH CLASSIFICATION

| Class   | Type of Hitch         | Maximum Towed Weight | Maximum Tongue Weight |
|---------|-----------------------|----------------------|-----------------------|
| Class 1 | Weight Carrying Hitch | up to 2,000 pounds   | up to 200 pounds      |
| Class 1 | Weight Dist. Hitch    | up to 2,000 pounds   | up to 300 pounds      |
| Class 2 | Weight Carrying Hitch | up to 3,500 pounds   | up to 300 pounds      |
| Class 2 | Weight Dist. Hitch    | up to 3,500 pounds   | up to 500 pounds      |
| Class 3 | Weight Carrying Hitch | up to 5,000 pounds   | 300 to 500 pounds     |
| Class 3 | Weight Dist. Hitch    | up to 7,500 pounds   | up to 750 pounds      |
| Class 4 | Weight Dist. Hitch    | up to 10,000 pounds  | up to 1,000 pounds    |
| Class 5 | Weight Dist. Hitch    | up to 12,000 pounds  | up to 1,200 pounds    |
| Class 5 | Weight Dist. Hitch    | up to 14,000 pounds  | up to 1,400 pounds    |

# SCHEMATICS

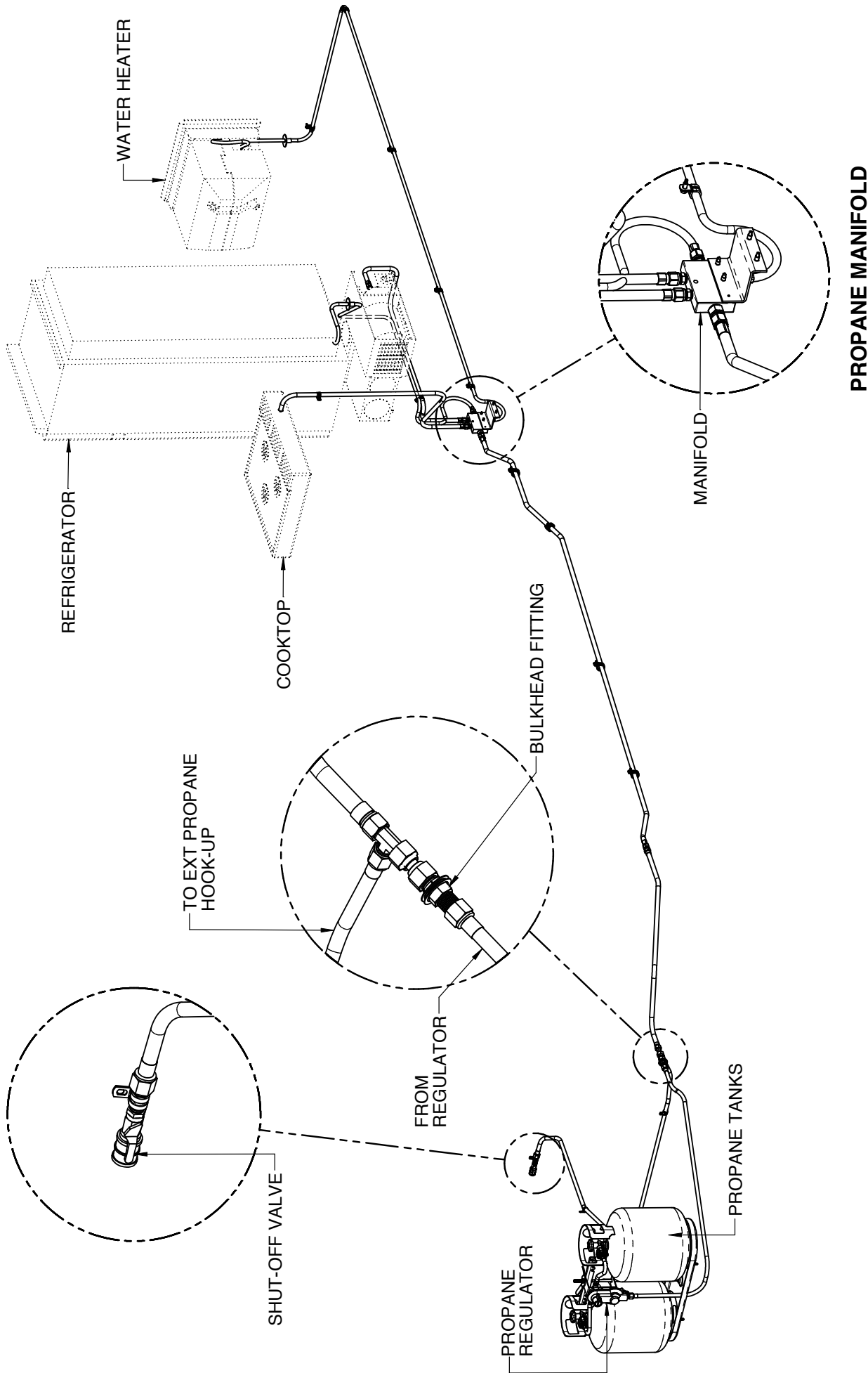


## TYPICAL FRESH WATER SYSTEM

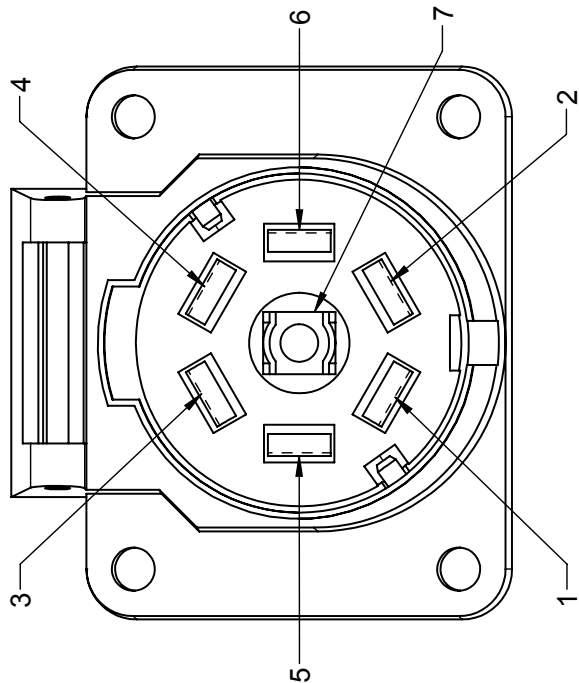


## **TYPICAL DRAIN PLUMBING SYSTEM**

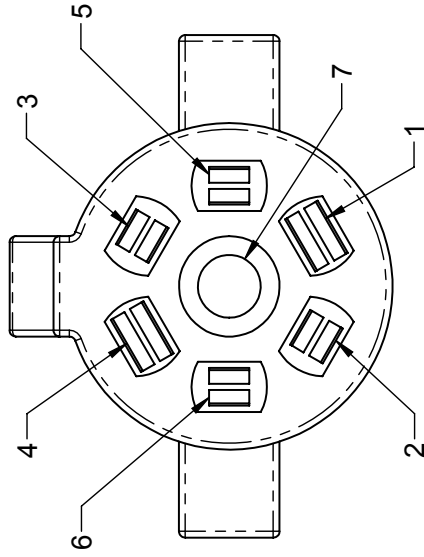
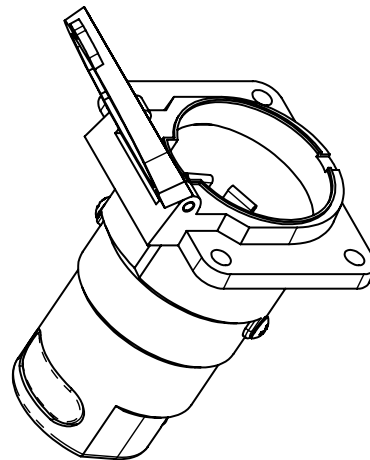
## EXTERIOR PROPANE HOOK-UP



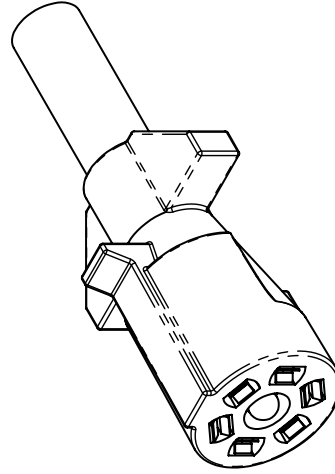
## TYPICAL PROPANE SYSTEM



**7-PIN RV FLAT BLADE CONNECTOR  
VEHICLE SIDE (FRONT VIEW)**

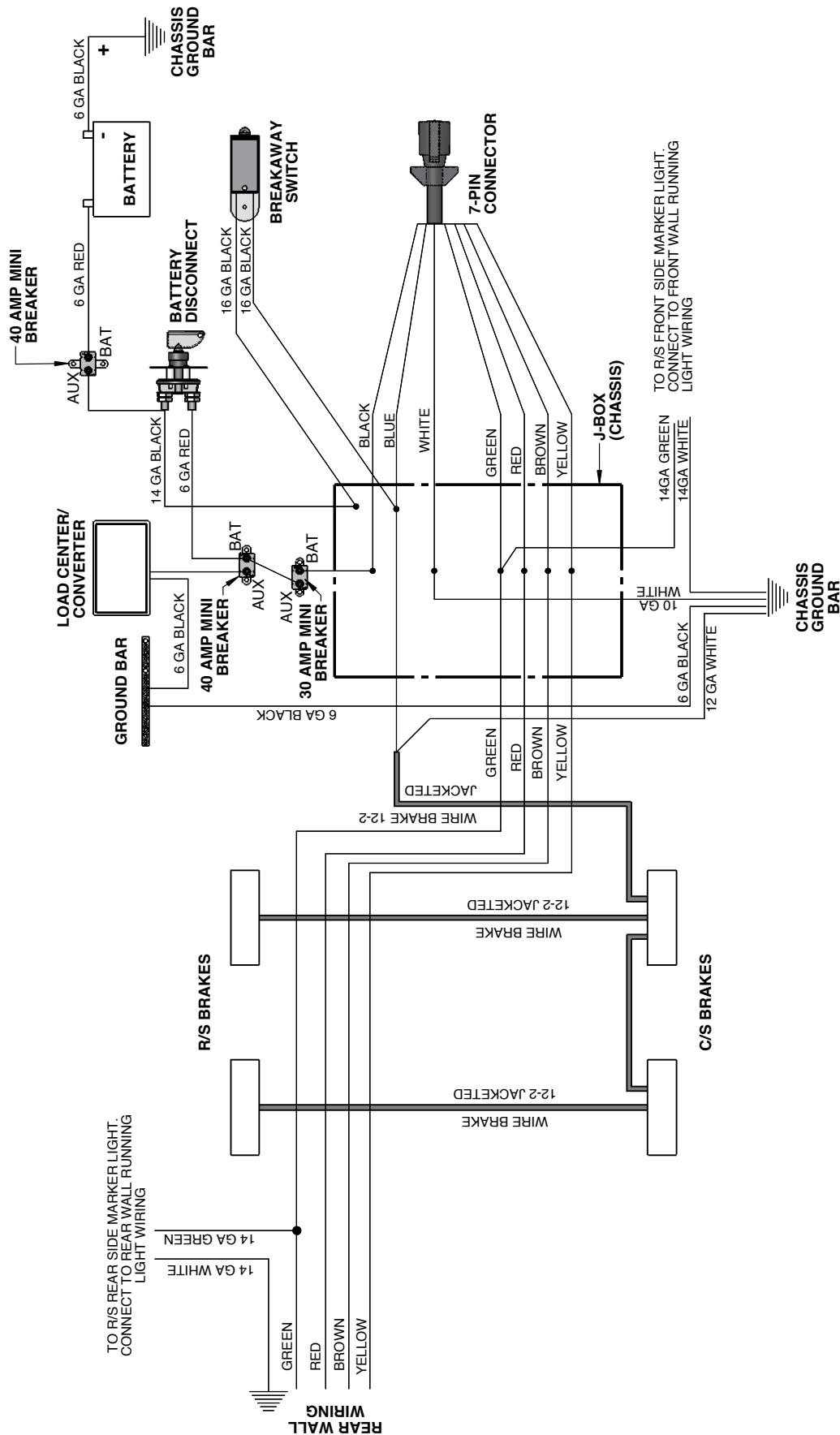


**7-PIN RV FLAT BLADE CONNECTOR  
TRAILER SIDE (FRONT VIEW)**

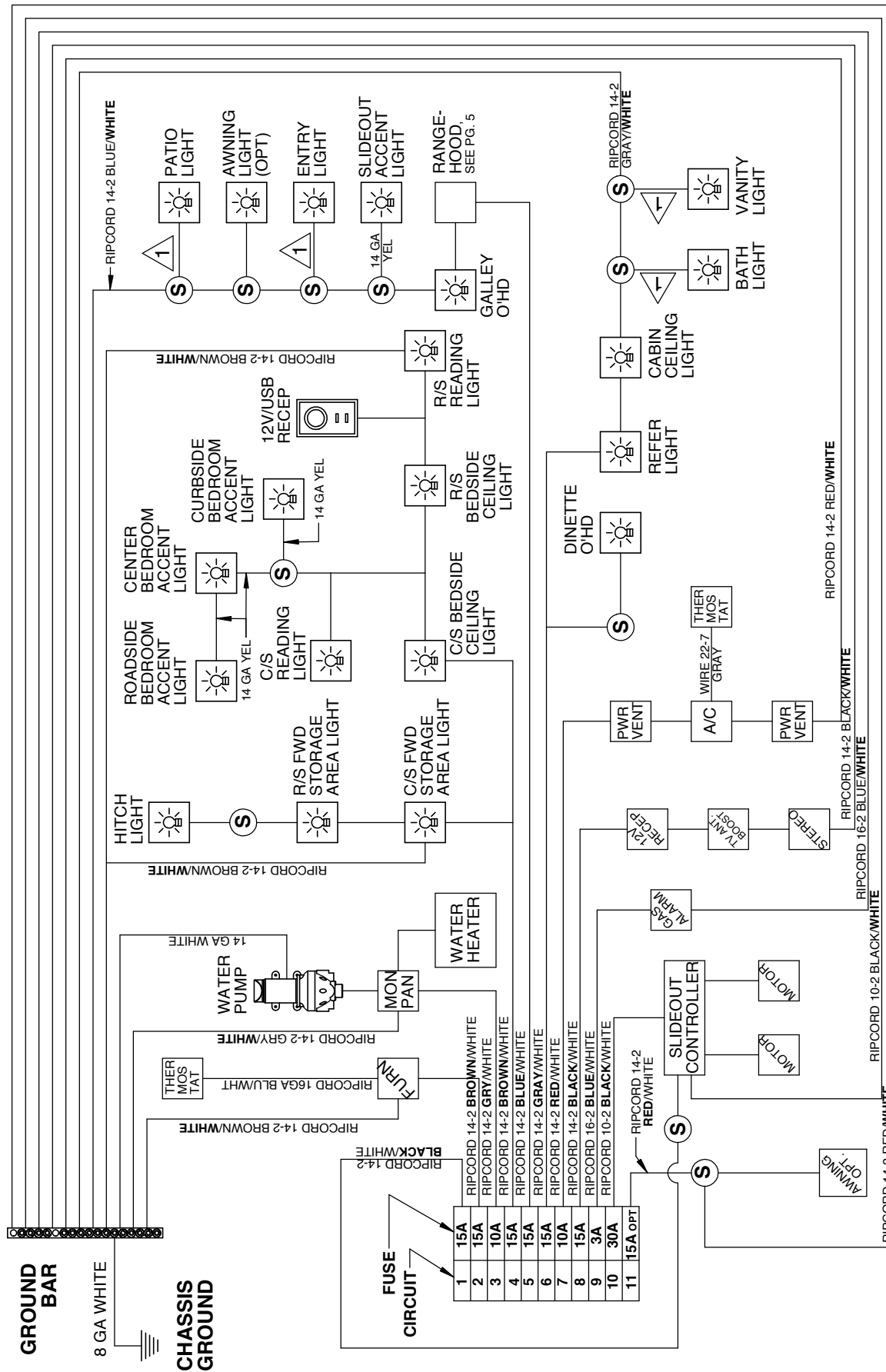


| TERMINAL COLORS & NUMBERS |                                |
|---------------------------|--------------------------------|
| 1                         | GROUND - WHITE                 |
| 2                         | ELECTRIC BRAKES - BLUE         |
| 3                         | MARKER LIGHTS - GREEN          |
| 4                         | BATTERY CHARGE - BLACK         |
| 5                         | LEFT TURN/STOP LIGHTS - RED    |
| 6                         | RIGHT TURN/STOP LIGHTS - BROWN |
| 7                         | BACKUP LIGHTS - YELLOW         |

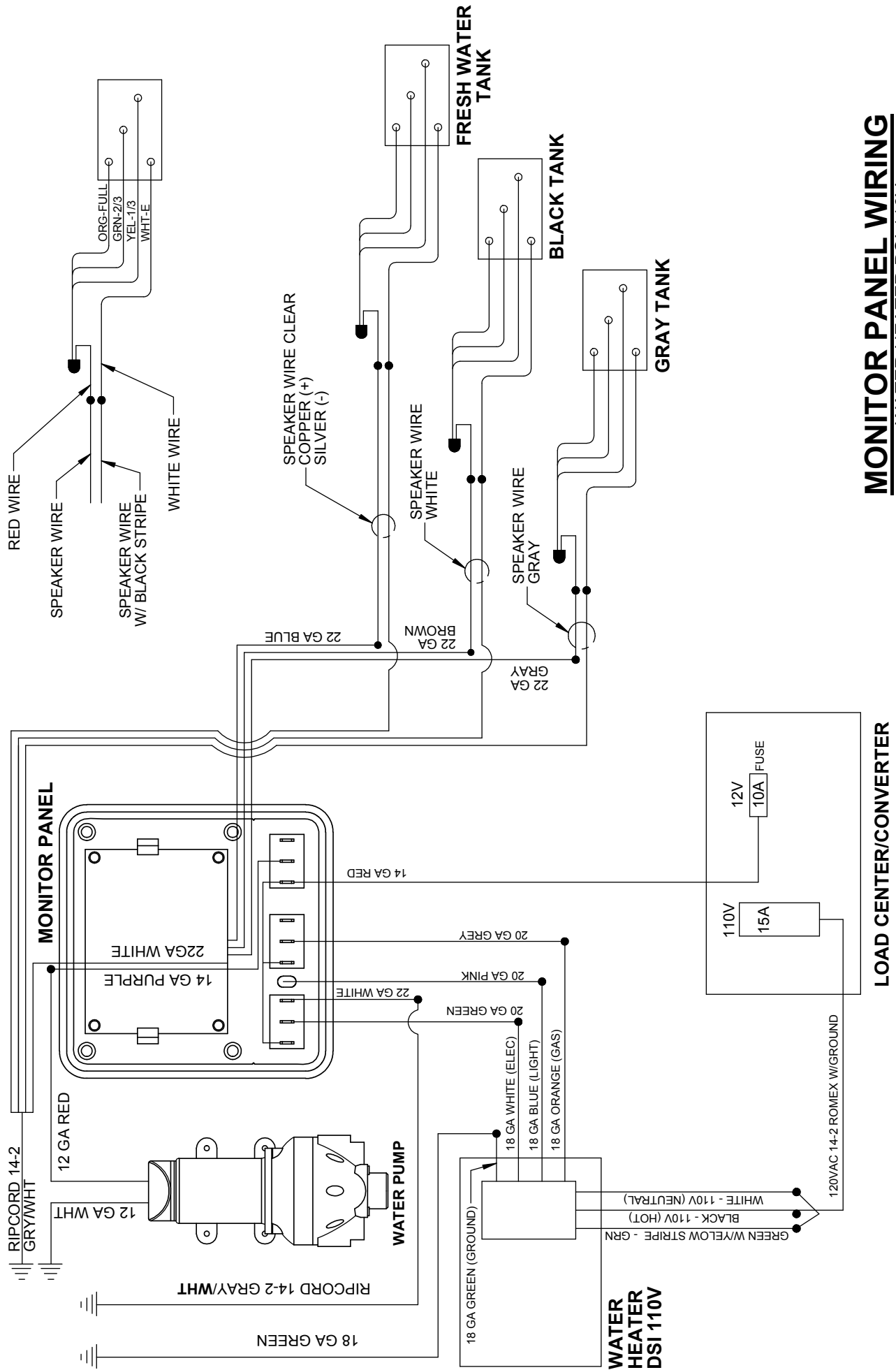
## SEVEN PIN TRAILER ELECTRICAL CONNECTOR



## TYPICAL 12V EXTERIOR CIRCUITS



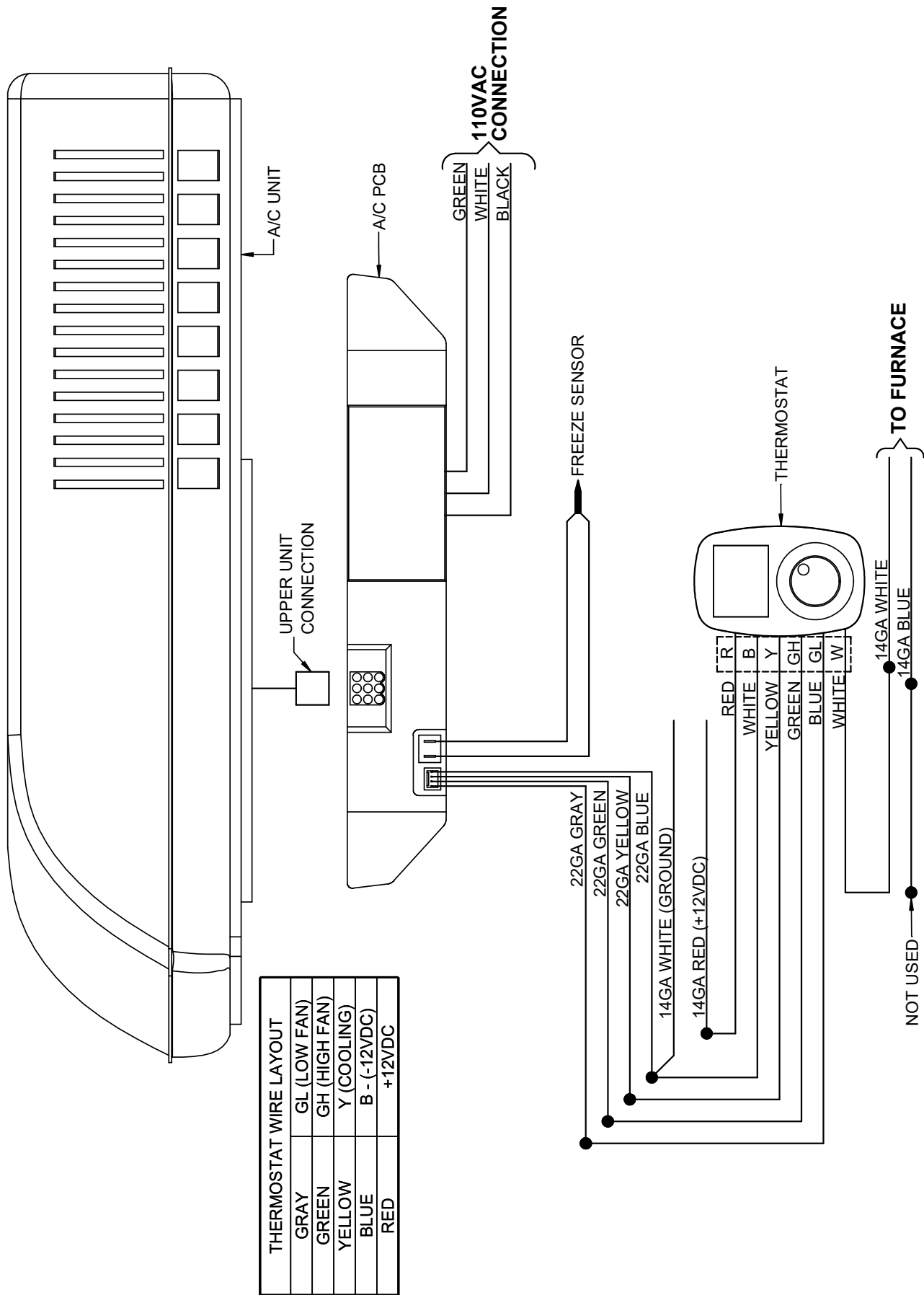
## TYPICAL 12V INTERIOR CIRCUITS



## MONITOR PANEL WIRING

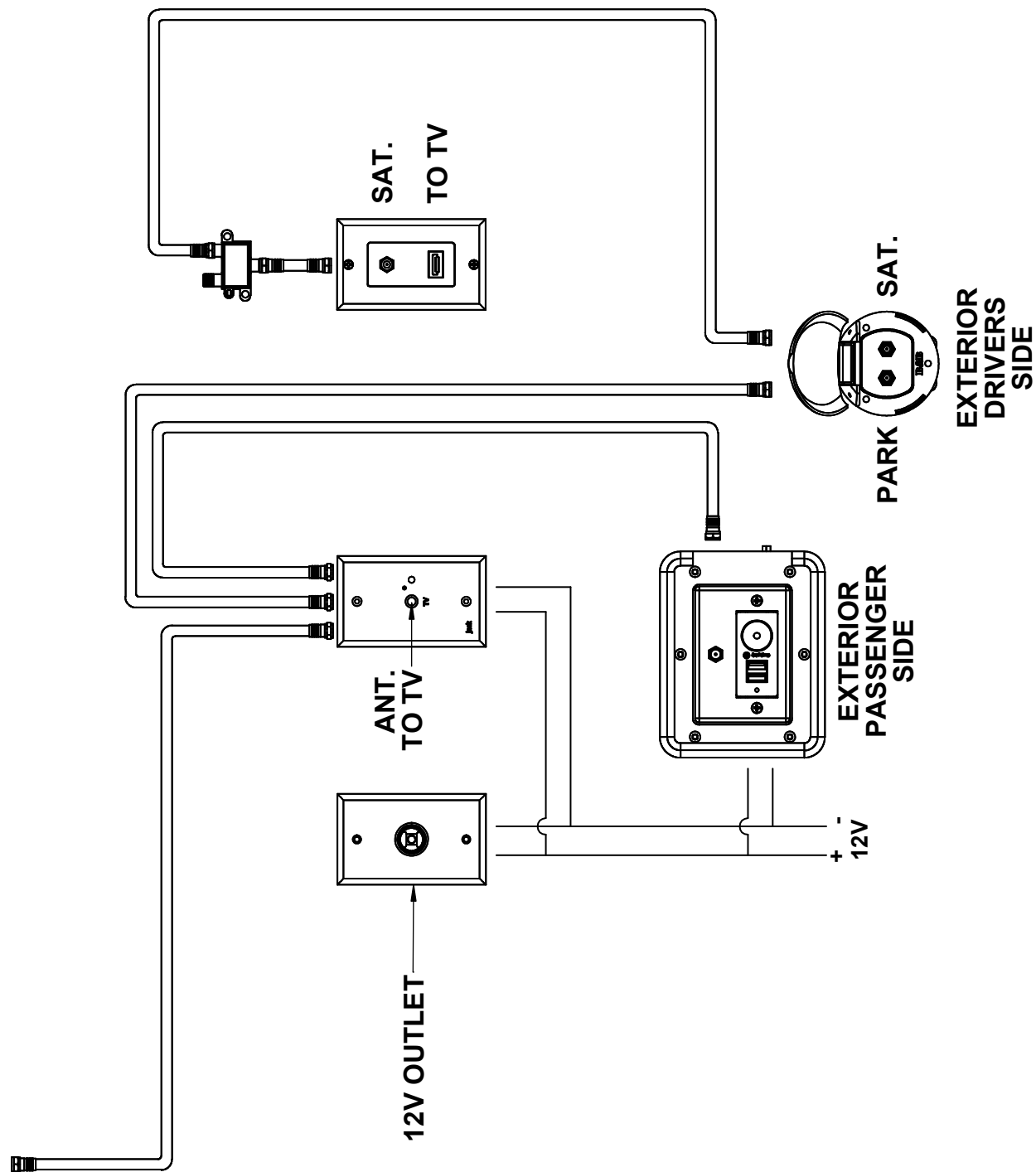
### WATER HEATER DSI 110V



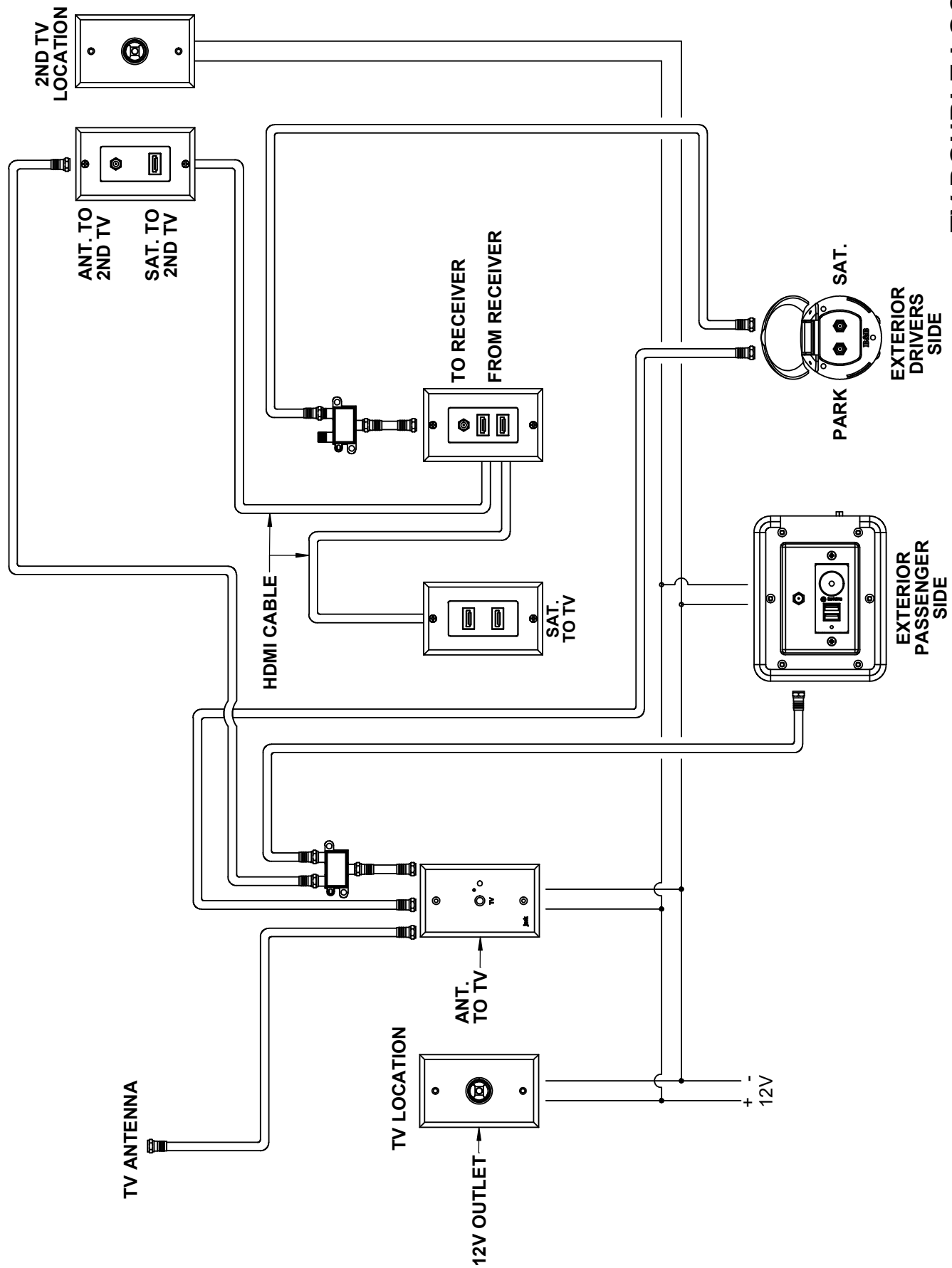


## COLEMAN THERMOSTAT WIRING

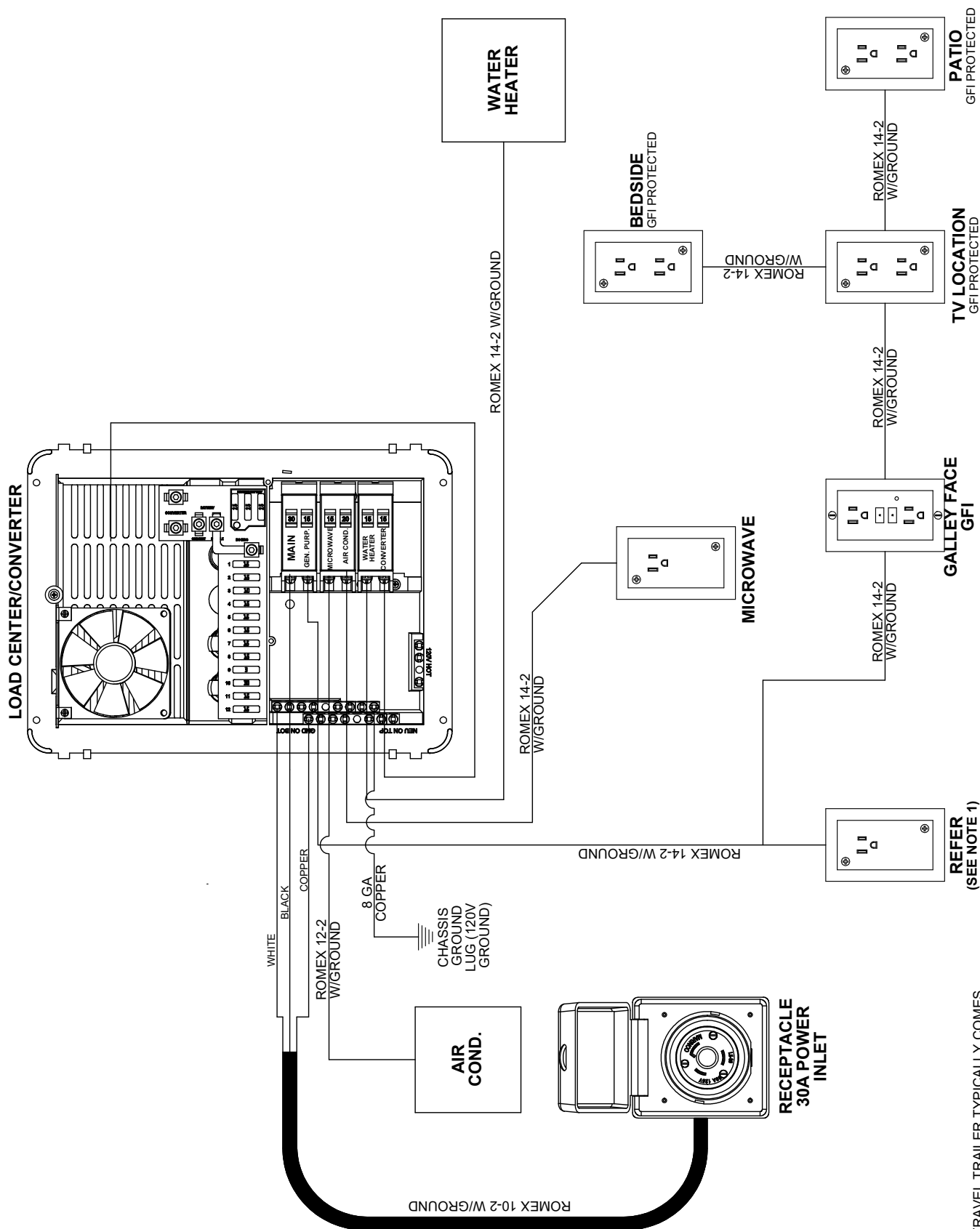
## TV ANTENNA



## TV SINGLE LOCATION

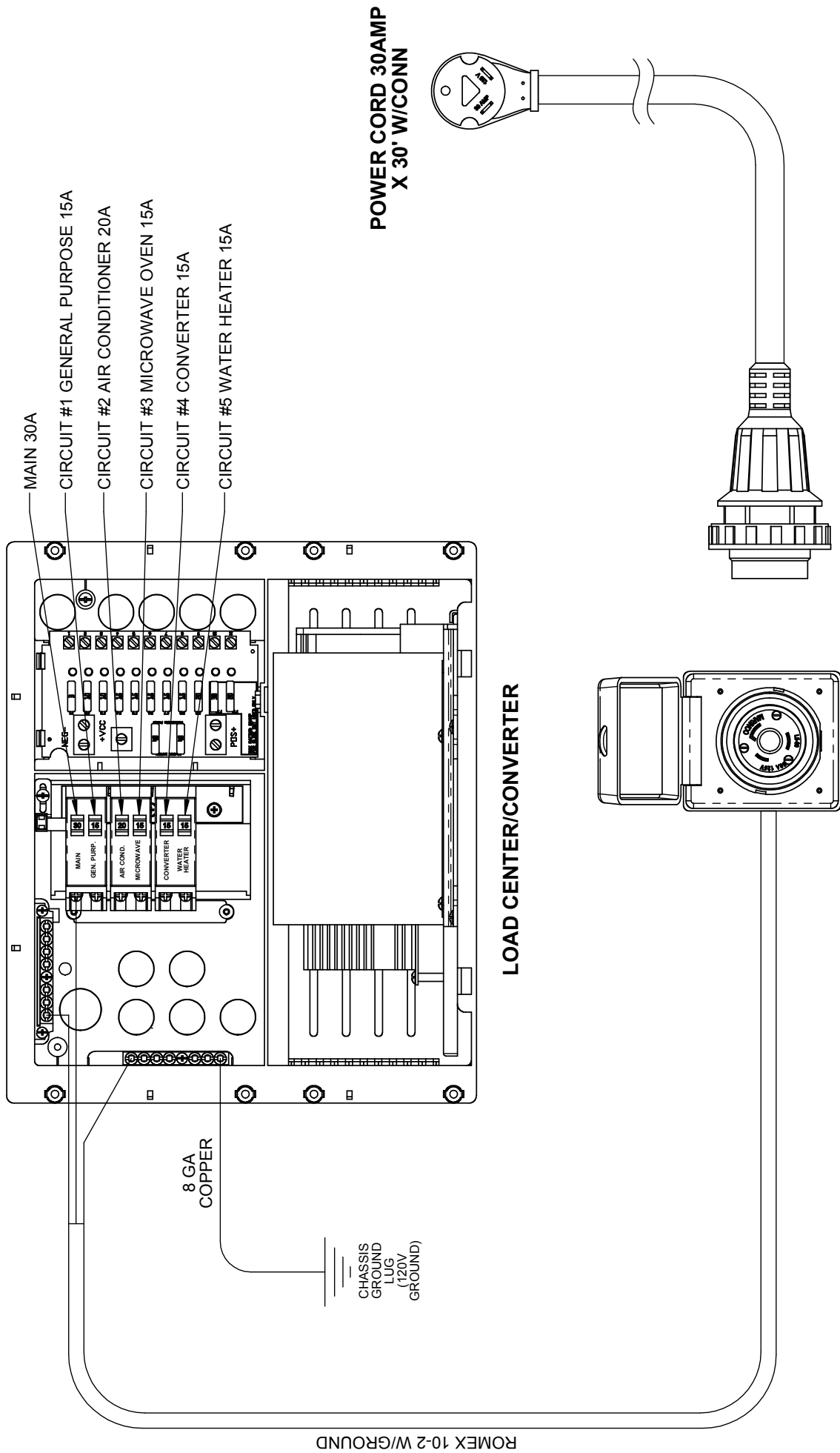


## TV DOUBLE LOCATION



## TYPICAL 120V GENERAL CIRCUIT WIRING

**NOTE 1:** TRAVEL TRAILER TYPICALLY COMES WITH A 12V REFER. THIS OUTLET IS STILL PRESENT FOR THE 2-WAY REFER OPTION.



## TYPICAL 120V SYSTEM

# SUPPLIER SERVICE PHONE AND INTERNET LISTING

| PRODUCT                              | SUPPLIER                | PHONE            | WEB SITE                      |
|--------------------------------------|-------------------------|------------------|-------------------------------|
| Lance Service Department             | Lance Camper Mfg. Corp. | 661.949.3322     | www.lancecamper.com           |
| Access Doors                         | MNM Mfg.                | 318.898.1099     | www.mnmmfg.com                |
| Air Conditioner                      | Truma                   | 855-558-7862 x 1 | www.truma.com/us              |
| Air Conditioner                      | RVP                     | 316.832.3427     | www.airxcel.com               |
| Axles & Brakes                       | Dexter Axle             | 574.295.7888     | www.dexteraxle.com            |
| Awning                               | Carefree of Colorado    | 800.621.2617     | www.carefreeofcolorado.com    |
| Backup Camera/Monitor                | ASA                     | 800.332.1506     | www.asaelectronics.com        |
| Carbon Monoxide and Propane Detector | M.T.I.                  | 800.383.0269     | www.mtiindustries.com         |
| Chassis                              | Norco Industries        | 800-347-2232     | www.norcoind.com              |
| Entry Door                           | Lippert                 | 432.547.7378     | lippert.com                   |
| Fire Extinguisher                    | BRK Electronics         | 800.323.9005     | www.firstalert.com            |
| Furnace                              | Truma                   | 855-558-7862 x 1 | www.truma.com/us              |
| Furnace                              | Suburban                | 423-775-2131     | www.suburbanrv.com            |
| Furnace                              | Fogatti                 | 877.216.1818     | fogattiliving.com             |
| Mattress                             | G&M Mattress            | 909.593.1000     | gmmattress.com                |
| Microwave                            | Furrion                 | 432.547.7378     | furrion.com                   |
| Misc                                 | Lippert                 | 432-547-7378     | www.support.lci1.com          |
| Monitor Panel                        | American Technology     | 800.238.2687     | www.atcomp.com                |
| Post Jack (Manual)                   | Dometic                 | 877.898.7088     | www.dometic.com               |
| Post Jack (Electric)                 | Lippert Components      | 574.535.1125     | www.lci1.com                  |
| Power Center (Converter)             | WFCO Electric           | 574.294.8997     | www.wfcoelectronics.com       |
| Propane Tanks                        | Flame King              | 310-715-1122     | www.flameking.com             |
| Range                                | InVision                | 574.247.9235     | airxcel.com                   |
| Range                                | Furion                  | 432.547.7378     | furrion.com                   |
| Range Vent                           | Furion                  | 432-547-7378     | www.furrion.com               |
| Refrigerator                         | Norcold Inc.            | 800.543.1219     | www.norcold.com               |
| Refridgerator                        | Furion                  | 432.547.7379     | furrion.com                   |
| Regulator – Propane                  | Fairview                | 800.688.4088     | www.fairviewfittings.com      |
| Roofing                              | LaSalle Bristol         | 800.718.7187     | www.lasallebristol.com        |
| Roof Vent                            | Maxxair                 | 574.247.9235     | airxcel.com                   |
| Roof Vent                            | Dometic Corporation     | 877.898.7088     | www.dometic.com               |
| Roof Vent                            | Ventline                | 574.848.4491     | www.dexteraxle.com            |
| Sinks (ABS)                          | Lippert Components      | 574.535.1125     | www.lci1.com                  |
| Sinks (Ameristone)                   | American Stonecast      | 574.206.0097     |                               |
| Skylight                             | GS Plastics Inc.        | 574.262.1527     |                               |
| Slide-Out Mechanism                  | Lippert Components      | 574.535.1125     | www.lci1.com                  |
| Smoke Alarm                          | M.T.I.                  | 800.383.0269     | www.mtiindustries.com         |
| Sofa Bed                             | Villa International     | 562.404.8111     | villainternational.com        |
| Stabilizer Jacks                     | Norco Industries/BAL    | 800.347.2232     | www.norcoind/bal.com          |
| Stereo                               | JBL                     | 800.336.4525     | jbl.com                       |
| Thermostat                           | Truma                   | 855.558.7862 x 1 | truma.com/us/                 |
| Thermostat                           | Dometic Corporation     | 877.898.7088     | www.dometic.com               |
| Thermostat – with AC                 | RVP                     | 316.832.3427     | www.airxcel.com               |
| Tires                                | TREDIT                  | 800.858.4230     | www.tredittire.com            |
| Toilet                               | Dometic                 | 800-321-9886     | www.dometic.com/en-us/outdoor |
| TV - LCD                             | ASA                     | 888.332.1506     | www.asaelectronics.com        |
| TV Antenna                           | King Controls           | 952.922.6889     | www.kingcontrols.com          |
| TV Antenna                           | Winegard                | 800.288.8094     | winegard.com                  |
| Water Heater                         | Truma                   | 855-558-7862 x 1 | www.truma.com/us              |
| Water Heater                         | Dometic Corporation     | 877.898.7088     | www.dometic.com               |
| Water Heater - Tankless              | Green RV Products       | 949.259.4024     | www.greenrvproducts.com       |
| Water Pump                           | Shurflo                 | 800.854.3218     | www.shurflo.com               |
| Wheels                               | TREDIT                  | 800.858.4230     | www.tredittire.com            |
| Windows - Acrylic                    | Trans Atlantic Products | 574.262.0165     | transatlanticprod.com         |
| Windows - Glass                      | Lippert                 | 432.547.7378     | lippert.com                   |

*This phone listing is provided to assist you in case of emergencies, if you are stranded somewhere not close to a Lance Service Center or qualified repair facility. Due to continual product development, some suppliers, phone numbers and web sites may change from those shown.*





**Lance Camper Manufacturing Corporation**

43120 Venture Street

Lancaster California 93535-4510 USA

661 949 3322

[www.lancetrailer.com](http://www.lancetrailer.com)

[www.lancecamper.com](http://www.lancecamper.com)



Copyright© Lance Camper Manufacturing Corporation (LCMC). All rights reserved. Lance, the Lance logomark, the Lance logomark with chevron, Recreational Versatility, "More Quality...Less Weight" and other Lance proprietary marks are registered trade marks, service marks or trademarks of LCMC. All other marks are property of their respective owners. All product information, graphics and photography included in this Owner's Manual were accurate as possible at the time of printing. Any changes may reflect subsequent refinements during model year production. LCMC reserves the right to change prices, colors, materials, equipment and specifications without notice as well as to add, modify or discontinue models shown in its literature. All fuel, weight and liquid capacities are approximate and dimensions are nominal. LCMC has designed its travel Trailer by Lance Mfg. Co. models to provide a variety of potential uses for owners. Each model features optimum living, storage, fluid, seating and sleeping capacities. Though each owner enjoys this potential, ultimately, it's the purchaser's sole responsibility to select the proper Lance travel Trailer by Lance Mfg. Co. model, and any applicable towing equipment appropriate to their tow vehicle without exceeding safe operating weight and towing capacities. **Because LCMC is unfamiliar with your specific tow vehicle and how you intend to use it, LCMC makes no warranties or representation - express or implied - as to the performance, reliability or compatibility of your tow vehicle with a Lance travel Trailer by Lance Mfg. Co..** Your Factory Authorized dealer can advise you of the operational parameters for your particular situation - and can confirm product specifications and proper operating procedures. 1124