

KIDF/KOIF FIT PRO SERIES

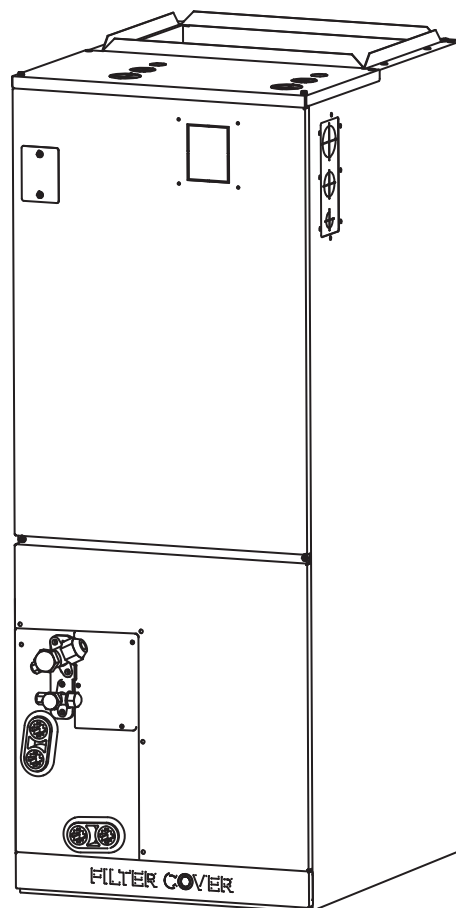
AIR-HANDLER

AIR CONDITIONER

EN

Installation Manual

Safety precautions & Installation



Klimaïre®

IMPORTANT NOTE:

Read this manual carefully before installing or operating your new air conditioning unit. Make sure to save this manual for future reference.



North America Products

INSTALLATION MANUAL

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Read this manual

Inside you'll find many helpful hints on how to use and maintain your air conditioner properly. Just a little preventive care on your part can save you a great deal of time and money over the life of your air conditioner. These instructions may not cover every possible condition of use, so common sense and attention to safety is required when installing, operating and maintaining this product.

SAFETY PRECAUTIONS

Intended Use

The following safety guidelines are intended to prevent unforeseen risks or damage from unsafe or incorrect operation of the appliance. Please check the packaging and appliance on arrival to make sure everything is intact to ensure safe operation. If you find any damage, please contact the retailer or dealer. Please note modifications or alterations to the appliance are not allowed for your safety. Unintended use may cause hazards and loss of warranty claims.

Explanation of Symbols



WARNING

The signal word indicates a hazard with a medium level of risk which, if not avoided, may result in death or serious injury.



CAUTION

The signal word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.



NOTICE

The signal word indicates important information (e.g. damage to property), but not danger.

Read these operating instructions carefully and attentively before using/commissioning the unit and keep them in the immediate vicinity of the installation site or unit for later use!

WARNING

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

WARNINGS FOR PRODUCT USE

- If an abnormal situation arises (like a burning smell), immediately turn off the unit and disconnect the power. Call your dealer for instructions to avoid electric shock, fire or injury.
- **Do not** insert fingers, rods or other objects into the air inlet or outlet. This may cause injury, since the fan may be rotating at high speeds.
- **Do not** use flammable sprays such as hair spray, lacquer or paint near the unit. This may cause fire or combustion.
- **Do not** store gasoline or flammable substances near air conditioner. Emitted gas may collect around the unit and cause explosion.
- **Do not** install your air conditioner in a wet room such as a bathroom or laundry room. Too much exposure to water can cause electrical components to short circuit.
- **Do not** expose your body directly to cool air for a prolonged period of time.
- **Do not** allow children to play with the air conditioner. Children must be supervised around the unit at all times.
- If the air conditioner is used together with burners or other heating devices, thoroughly ventilate the room to avoid oxygen deficiency and carbon monoxide build up.
- In certain environments, such as kitchens, server rooms, etc., the use of specially designed air-conditioning units is highly recommended.
- Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer or equivalent, service agency, or the gas supplier.

CAUTION

- Turn off the air conditioner and disconnect the power if you are not going to use it for a long time.
- Make sure that water condensation can drain unhindered from the unit.
- **Do not** operate the air conditioner with wet hands. This may cause electric shock.
- **Do not** use device for any other purpose than its intended use.
- **Do not** climb onto or place objects on top of the outdoor unit.
- **Do not** allow the air conditioner to operate for long periods of time with doors or windows open, or if the humidity is very high.
- As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

ELECTRICAL WARNINGS

- The product must be properly grounded at the time of installation, or electrical shock may occur.
- For all electrical work, follow all local and national wiring standards, regulations, and the Installation Manual. Connect cables tightly, and clamp them securely to prevent external forces from damaging the terminal. Improper electrical connections can overheat and cause fire, and may also cause shock. All electrical connections must be made according to the Electrical Connection Diagram located on the panels of the indoor and outdoor units.
- All wiring must be properly arranged to ensure that the control board cover can close properly. If the control board cover is not closed properly, it can lead to corrosion and cause the connection points on the terminal to heat up, catch fire, or cause electrical shock.

- If connecting power to fixed wiring, an all-pole disconnection device which has at least 3mm clearances in all poles, and have a leakage current that may exceed 10mA, the residual current device(RCD) having a rated residual operating current not exceeding 30mA, and disconnection must be incorporated in the fixed wiring in accordance with the wiring rules.

WARNINGS FOR PRODUCT INSTALLATION

- Installation must be performed by an authorized dealer or specialist. Defective installation can cause water leakage, electrical shock, or fire.
- Installation must be performed according to the installation instructions. Improper installation can cause water leakage, electrical shock, or fire.
(In North America, installation must be performed in accordance with the requirement of NEC and CEC by authorized personnel only.)
- Contact an authorized service provider for repair or maintenance of this unit. This appliance shall be installed in accordance with national wiring regulations.
- Only use the included accessories, parts, and specified parts for installation. Using non-standard parts can cause water leakage, electrical shock, fire, and can cause the unit to fail.
- Install the unit in a firm location that can support the unit's weight. If the chosen location cannot support the unit's weight, or the installation is not done properly, the unit may fall and cause serious injury and damage.
- Install drainage piping according to the instructions in this manual. Improper drainage may cause water damage to your home and property.
- For units that have an auxiliary electric heater, do not install the unit within 1 meter (3 feet) of any combustible materials.
- **Do not** install the unit in a location that may be exposed to combustible gas leaks. If combustible gas accumulates around the unit, it may cause fire.
- Do not turn on the power until all work has been completed.
- When moving or relocating the air conditioner, consult experienced service technicians for disconnection and reinstallation of the unit.
How to install the appliance to its support, please read the information for details in "indoor unit installation" and "outdoor unit installation" sections .
- Excessive Weight Hazard - Use two or more people when moving and installing the unit. Failure to do so can result in back or other type of injury.

WARNINGS FOR CLEANING AND MAINTENANCE

- Turn off the device and disconnect the power before cleaning. Failure to do so can cause electrical shock.
- **Do not** clean the air conditioner with excessive amounts of water.
- **Do not** clean the air conditioner with combustible cleaning agents. Combustible cleaning agents can cause fire or deformation.

NOTE ABOUT FUSE SPECIFICATIONS

- The air conditioner's circuit board (PCB) may be designed with a fuse to provide overcurrent protection. This fuse must be replaced with identical component.
- The specifications of the fuse, if equipped, are printed on the circuit board, examples of such are T5A/250VAC and T10A/250VAC.

NOTE ABOUT FLUORINATED GASES (NOT APPLICABLE TO THE UNIT USING R290 REFRIGERANT)

- This air-conditioning unit contains fluorinated greenhouse gases. For specific information on the type of gas and the amount, please refer to the relevant label on the unit itself or the "Owner's Manual - Product Fiche" in the packaging of the outdoor unit. (European Union products only).
- Installation, service, maintenance and repair of this unit must be performed by a certified technician.
- Product uninstallation and recycling must be performed by a certified technician.
- When the unit is checked for leaks, proper record-keeping of all checks is strongly recommended.

The allowed static pressure range of the air conditioner on site is 0-0.80 in-H₂O (0-200 Pa). The data below represents the static pressures at full required air flow used for AHRI testing.

MODEL	18-24K	30-36K	48-60K
PRESSURE (Before Jan,1,2023)	0.10 in-H ₂ O(25Pa)	0.15 in-H ₂ O(37Pa)	0.20 in-H ₂ O(50Pa)
PRESSURE (After Jan,1,2023)	0.5 in-H ₂ O(125Pa)	0.5 in-H ₂ O(125Pa)	0.5 in-H ₂ O(125Pa)

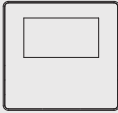
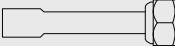
NOTE

The maximum functional total external static pressure can not exceed 0.80 in WC or 200 Pa. The airflow reduces significantly beyond 0.80 in WC or 200Pa. System design should allow for the increased resistance of filters as they become dirty.

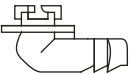
ACCESSORIES

The air conditioning system comes with the following accessories. Use all of the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock and fire, or equipment failure.

Accessories (Packed with the indoor unit)

Name	Picture	Quantity
Manual		3
Remote controller		1
Battery		2
Wired remote controller		1
Cable ties		2
Foam		4
Flare nut (optional)		2
Braze to flare adapter (optional)		2

Accessories-optional (Packed with the outdoor unit)

Name	Picture	Quantity
Drain fitting		1
Gasket		1

NOTICE

The wired system control functions as an IR receiver for the handheld remote, if the remote is not used it must be retained with the indoor unit to adjust parameters, and for troubleshooting.

INDOOR UNIT INSTALLATION

CAUTION

Install the indoor and outdoor units, cables and wires at least 1m (3-1/5') from televisions or radios to prevent static or image distortion. Depending on the appliances, a 1m (3-1/5') distance may not be sufficient.

The Indoor unit must be electrically grounded per national and local electrical code.

Select the installation location of indoor units



WARNING DO NOT LOCATIONS:



DO NOT install the indoor unit in a moist environment. Excessive moisture can corrode the equipment, electrical components, and cause electrical shorts.



Areas with strong electromagnetic waves.



Coastal areas with high salt content in the air.



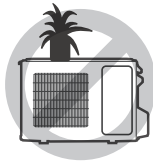
Areas with oil drilling or fracking.



Areas that store flammable materials or gas.



Areas where there may be detergent or other corrosive gases in the air, such as bathrooms, or laundry rooms.



Areas where the air inlet and outlet may be obstructed.



Danger of explosion. Keep flammable materials and vapors, such as gasoline, away from air handler.



WARNING MUST BE INSTALLED IN A LOCATION THAT MEETS THE FOLLOWING REQUIREMENTS:



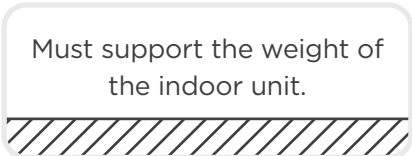
- ☑ Securely install the indoor unit on a structure that can support its weight. If the structure is too weak, the unit may fall and cause personal injury, unit and property damage, or death.



- ☑ Place air handler so that heating elements are at least 18 inches (46 cm) above the floor for a garage installation. Failure to follow these instructions can result in death, explosion, or fire.



- ☑ Enough room for installation and maintenance.
- ☑ Enough room for the connecting pipe and drainpipe.

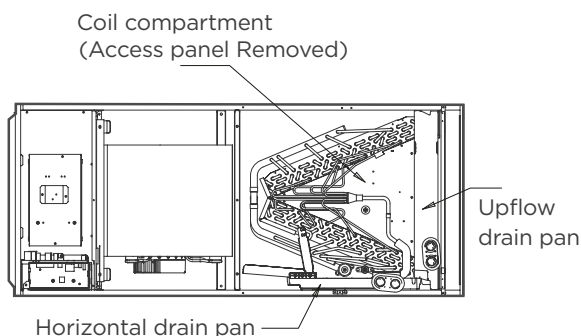


- ☑ The structure that the equipment is suspended from must support the weight of the indoor unit.

⚠ WARNING

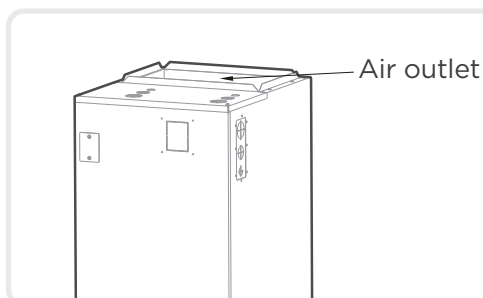
There must be an airtight seal between the bottom of the air handler and the return air plenum. Use fiberglass sealing strips, foil duct tape, caulking, or equivalent sealing method between the plenum and the air handler cabinet to ensure a tight seal. Return air must not be drawn from a room where this air handler or any gas-fueled appliance (i.e., water heater), or carbon monoxide-producing device (i.e., wood fireplace) is installed.

Preparation and precautions for indoor unit installation



⚠ WARNING

- Please apply sealant around the places where the wires, refrigerant pipes and condensate pipes enter the cabinet.
- Use duct tape or flexible sealant to seal closed anyspace around the holes where the drain lines exit the cabinet. Warm air must not be allowed to enter through any gaps or holes in the cabinet.



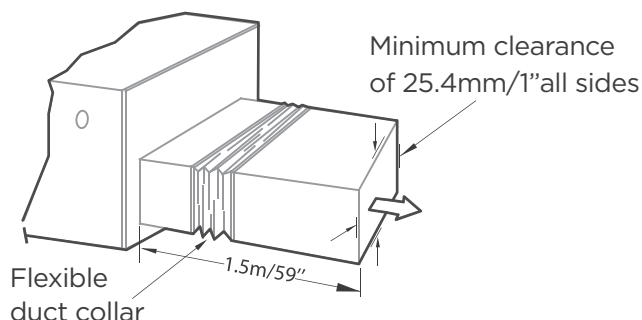
💡 NOTICE

- Remove all accessories and packing in the air outlet before installation.

Recommended Distances Between the Indoor Unit

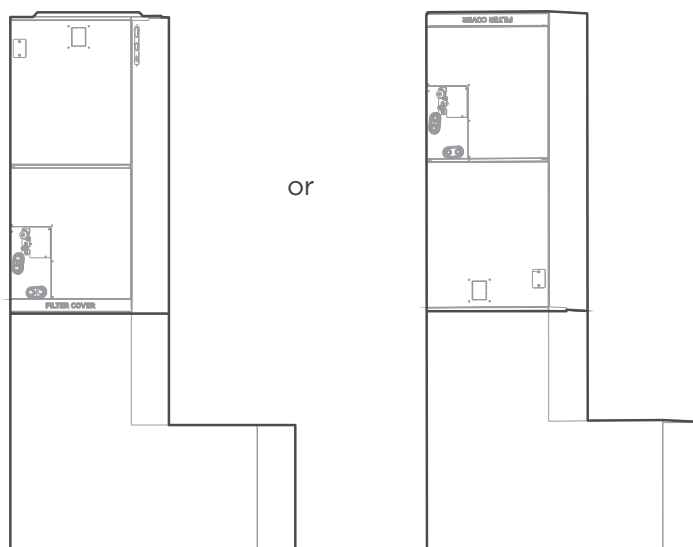
The distance between the mounted indoor unit should meet the specifications illustrated in the following diagram.

Horizontal installations



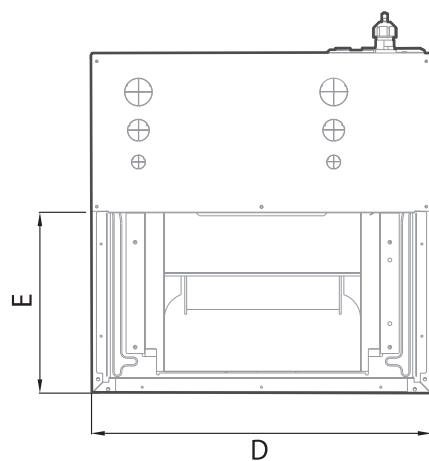
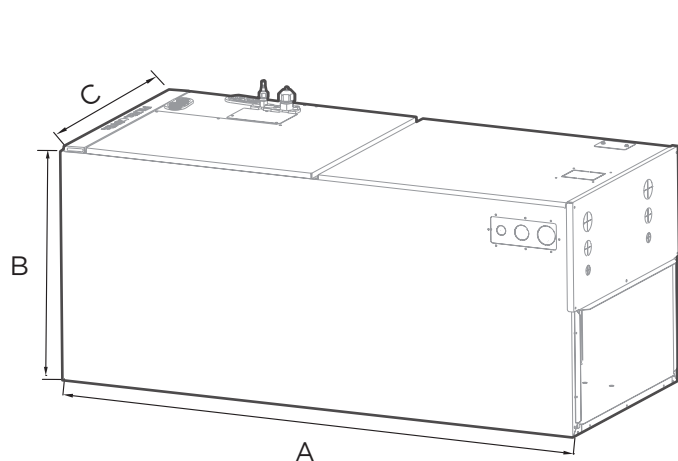
The outlet side pipe length 1.5m/59".

Vertical installations



Fixing instructions: When installed vertically (upward or downward), the lower end of the air outlet needs to be connected to the L-shaped metal air duct and fastened by screws.

Indoor unit parts installation size



(unit: mm/inch)

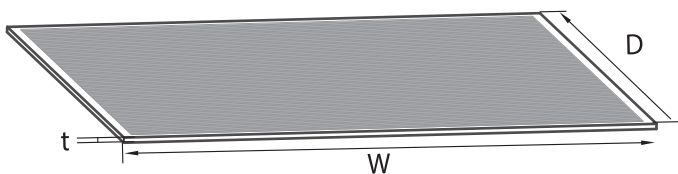
Model A

Model(Btu/h)		12K-24K	30K-48K	60K
Dimensions	mm	1143	1245	1346
	inch	45	49	53
Length of B	mm	533	533	533
	inch	21	21	21
Length of C	mm	445	534	622
	inch	17-1/2	21-1/50	24-1/2
Length of D	mm	400	490	580
	inch	15-3/4	19-5/16	22-27/32
Length of E	mm	260	260	260
	inch	10-1/4	10-1/4	10-1/4

Model B

Model(Btu/h)		60K
Dimensions	mm	1245
	inch	49
Length of B	mm	533
	inch	21
Length of C	mm	534
	inch	21-1/50
Length of D	mm	490
	inch	19-5/16
Length of E	mm	260
	inch	10-1/4

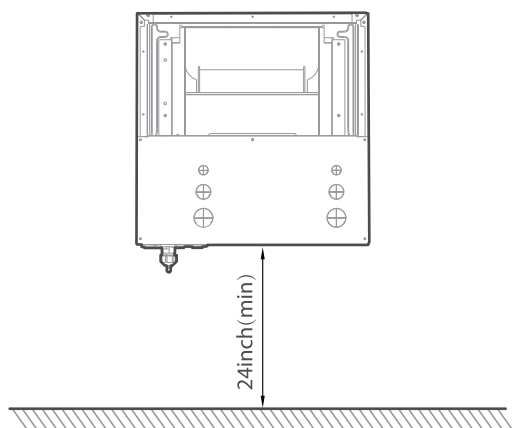
Recommended size of filter



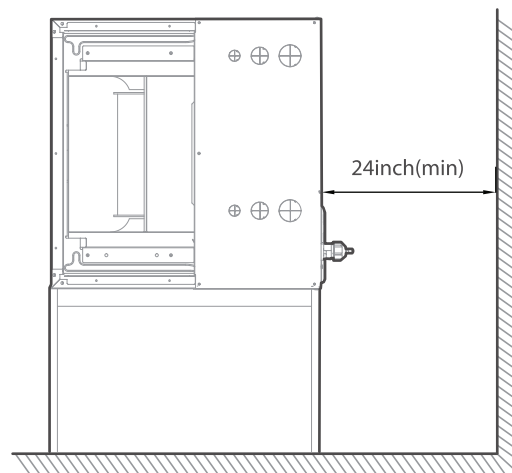
(unit: mm/inch)

Model(Btu/h)		18K-24K	30K-48K	60K
Length of W	mm	406.4	495.3	584.2
	inch	16	20	23
Length of D	mm	508	508	508
	inch	20	20	20
Length of t	mm	25.4	25.4	25.4
	inch	1	1	1

Installation Position Requirements



Vertical installations



Horizontal installations

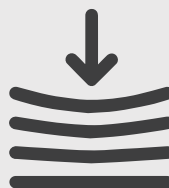
● NOTICE FOR DUCT CONNECTIONS:



It should be assembled accordance to the instructions.



It should be insulated and use a Vapor Barrier.



It should be Flexible suspension mounted and not fastened



It should be fabricated and installed in accordance with local and/or national codes.

More Requirements

- Air supply and return may be handled in one of several ways best suited to the installation (See table for dimensions for duct inlet and outlet connections). The vast majority of problems encountered with combination cooling systems can be linked to improperly designed or installed duct systems. It is therefore highly important to the success of an installation that the duct system be properly designed and installed. Use flexible duct collars to minimize the transmission of vibration/noise into the conditioned space. Where return air duct is short, or where sound could potentially to be a problem, sound absorbing liner should be used inside the duct.
- Duct must be insulated where it runs through an unconditioned space during the cooling season. The use of a vapor barrier is recommended to prevent absorption of moisture from the surrounding air into the insulation.
- The supply air duct connection should be properly sized by use of a transition to match unit opening.
- All ducts should be suspended using flexible hangers and never fastened directly to the structure. This unit is not designed for nonducted (freeblow) applications.
- Duct work should be fabricated and installed in accordance with local and/or national codes.

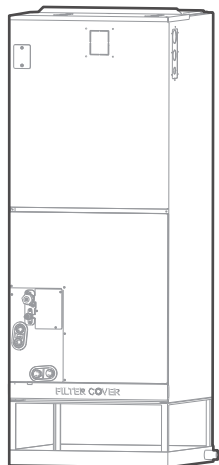
⚠ CAUTION

A field-fabricated secondary drain pan, with a drain pipe to the outside of the building, is required in all installations over a finished living space or in any area that may be damaged by overflow from the main drain pan. In some localities, local codes may require a secondary drain pan for any horizontal installation.

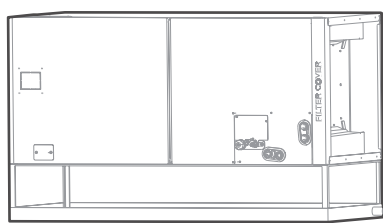
Selection of installation direction

Different installation directions

The units can be installed in a vertical (down and up) and Horizontal (right and left) configuration.



Vertical up



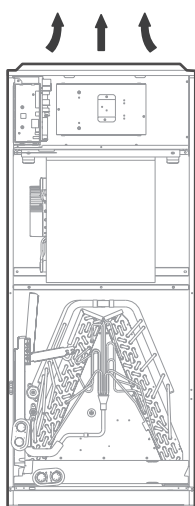
Horizontal

At least
18in(46cm)

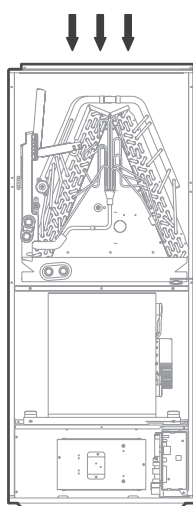
💡 NOTICE

- For horizontal installation, a secondary drain pan (not supplied) must be installed.

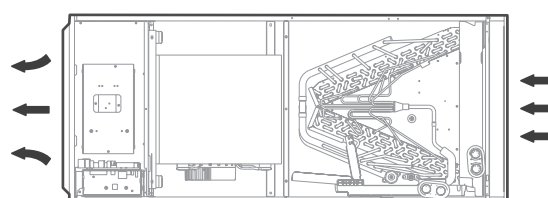
Airflow direction of different installation directions



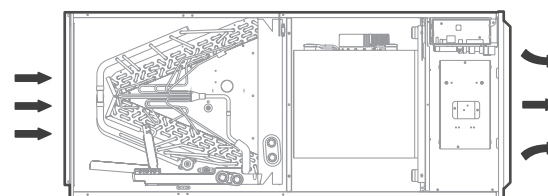
Upflow



Downflow



Horizontal left



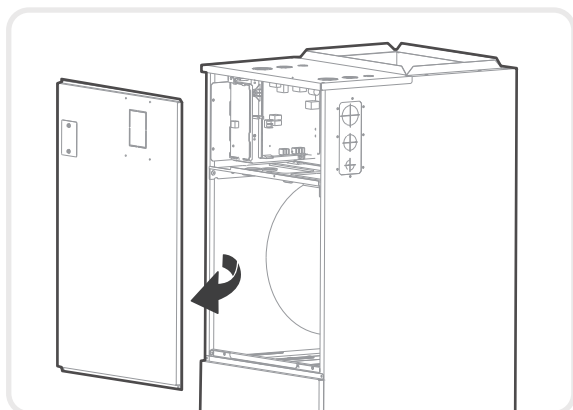
Horizontal right

💡 NOTICE

- Vertical up and horizontal left installation does not need to change the direction of evaporator.

Connecting the wire and pipes(pipes and drainage pipes)

Please follow these steps to perform **Vertical down** installation and **Horizontal right** installation:



Step 1

Open the upper cover.

Step 2

Open the cover of the electronic control box.

Step 3

Connect the wire according to the wiring diagram.

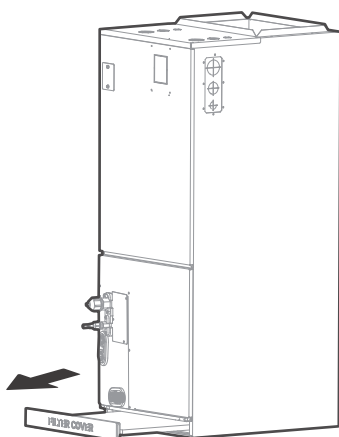
Step 4

Connect the pipes and install the drainage pipes.

Down flow and horizontal right instructions

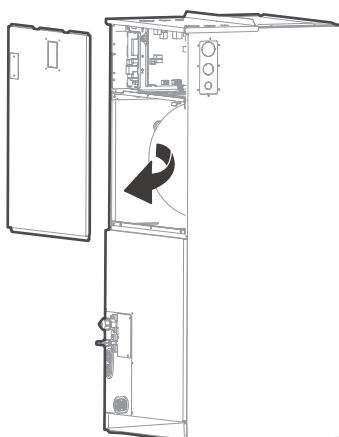
● NOTICE

The unit may be installed in one of the upflow, downflow, horizontal left or horizontal right orientations.



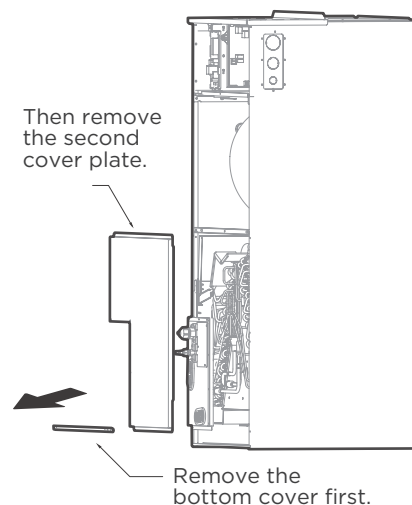
Step 1

Remove the filter door, then take the filter off.



Step 2

Remove the upper cover assembly.



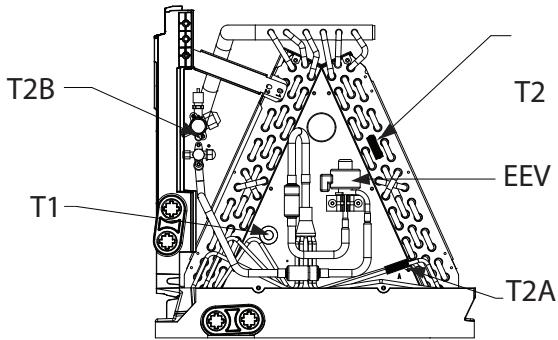
Step 3

Remove evaporator cover plate.

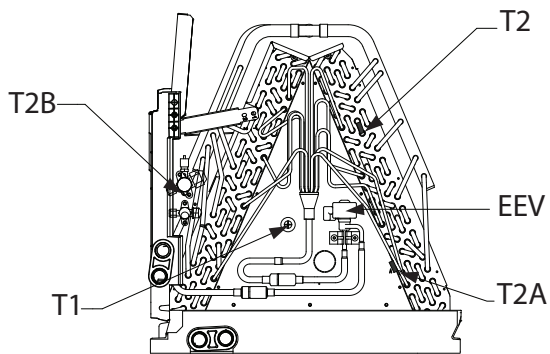
Step 4

Indication of the position of each temperature sensor of the evaporator:

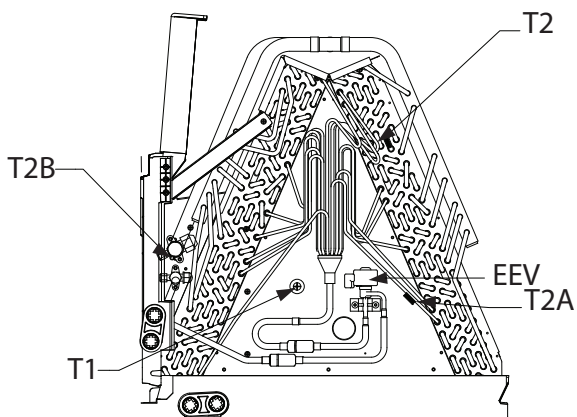
18-24K model



30-48K model



60K model



Step 5

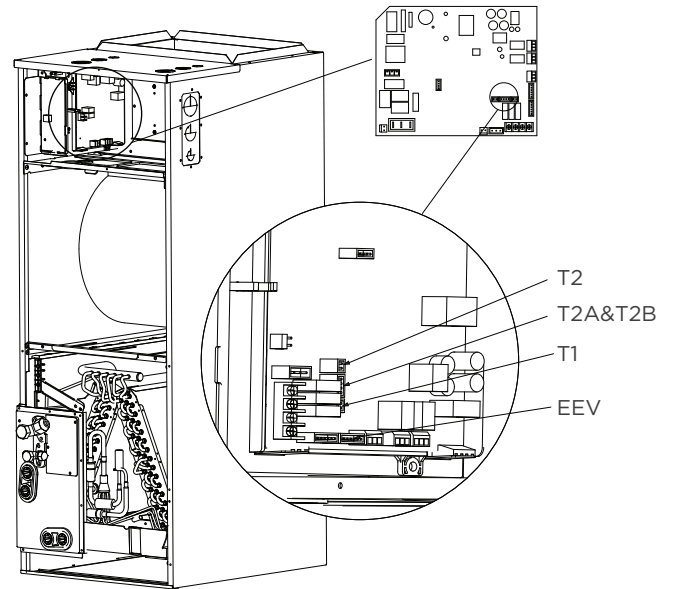
Unplug temperature sensors T1, T2, T2A, T2B and electronic expansion valve (EEV) from the control board.

T1: Room temperature sensor

T2: Evaporator central sensor plug

T2A: Evaporator input sensor plug

T2B: Evaporator output sensor plug

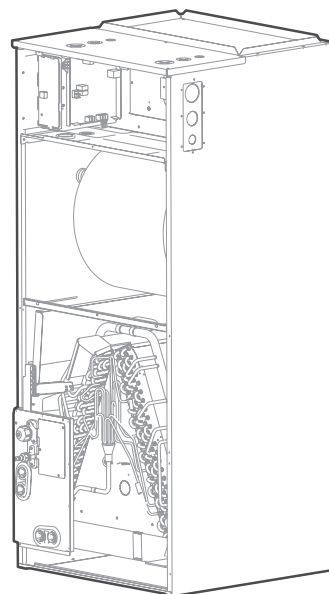


NOTE

T2A and T2B are only available for some models.

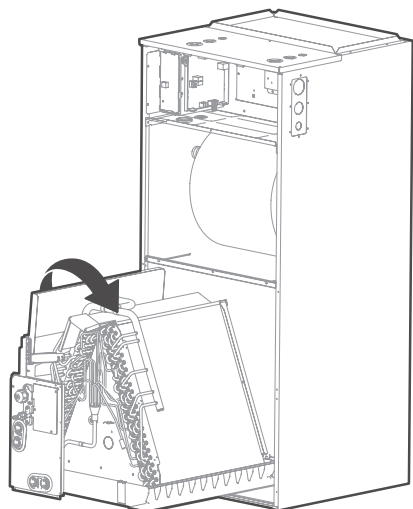
Step 6

Remove T1, T2, T2A, T2B, EEV sensor wire ties.



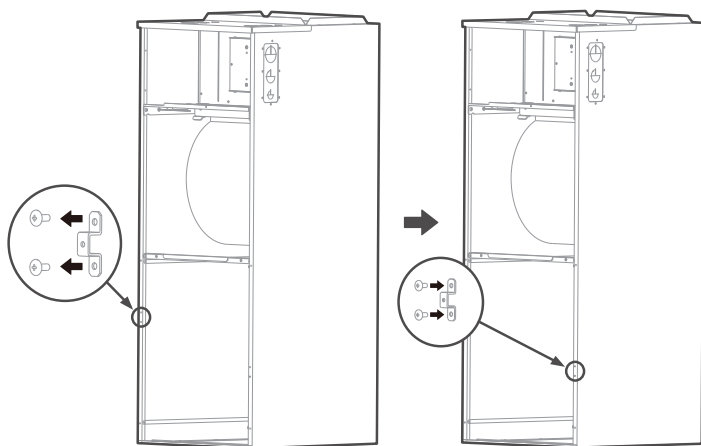
Step 6

Take out the evaporator and drain pan and rotate 180° (when your equipment need to be vertical downed configuration).



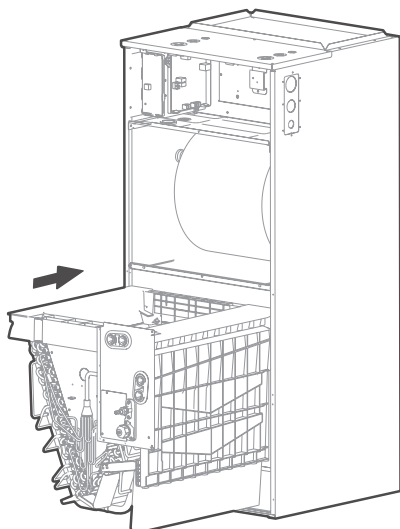
Step 7

Adjust the mounting parts position according to the direction of equipment.



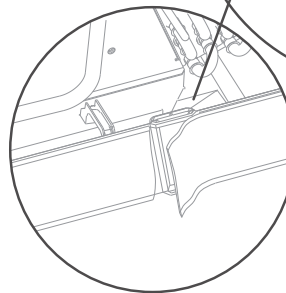
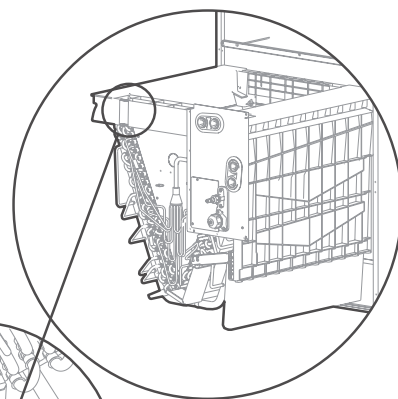
Step 8

Reinstall the evaporator and drain pan.

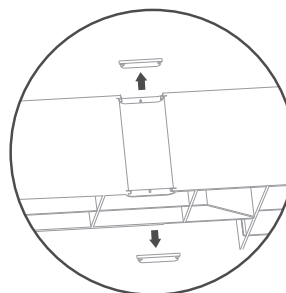


Step 9

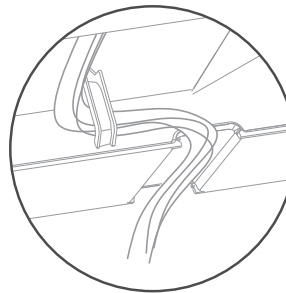
Reinstall T1, T2, T2A, T2B sensor plugs and electronic expansion valve (EEV) and tie up the sensor wires.



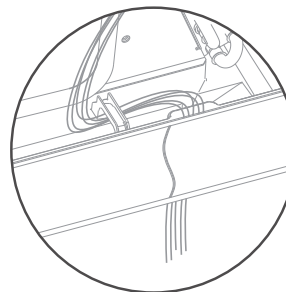
Cut the foam gasket.



Remove knockouts as shown in the figure.



Hook the wire into the buckle and go down from the wire slot.



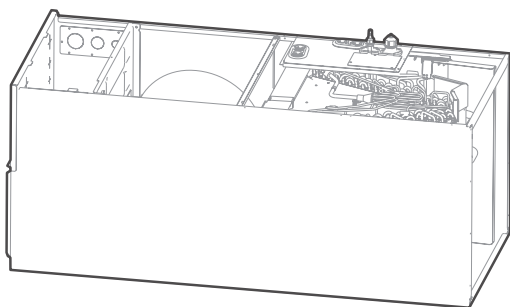
Replace foam gasket over wires.

NOTICE

The wire body needs to pass through the wire groove from the drain pan and be stuck on the hook of the drain pan.

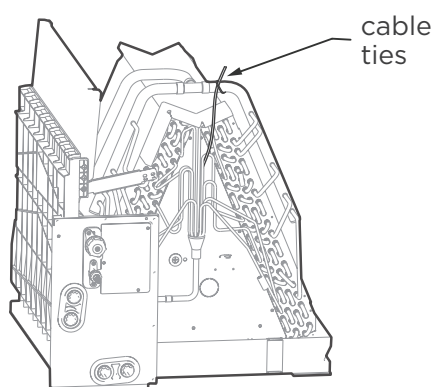
Step 10

The evaporator is assembled in place.



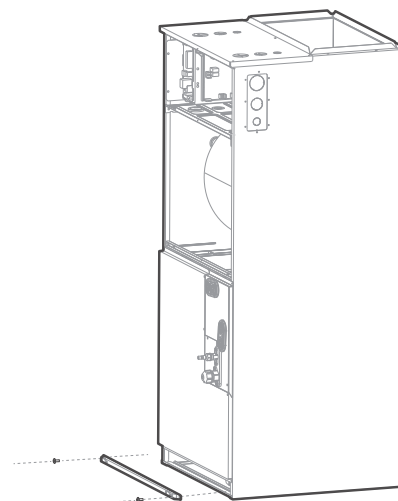
Step 11

Use cable ties to fix the room temperature sensor as shown in the figure.



Step 12

Reinstall evaporator cover plate.

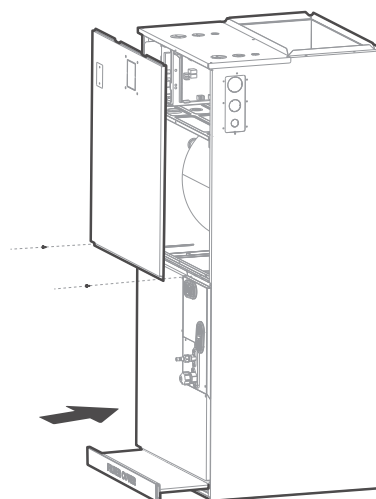


Step 13

Connect the wire according to the wiring diagram.

Step 14

Reassemble the upper cover and Reinstall the filter, filter cover plate.



Step 15

Connect the pipes and install the drainage pipes.

⚠ CAUTION FOR ALL PIPES INSTALLATION

- Insulate all piping to prevent condensation, which could lead to water damage.
- The drainpipe is used to drain water away from the unit. If the drainpipe is bent or installed incorrectly, water may leak and cause a water-level switch malfunction.
- In HEAT mode, the outdoor unit will discharge water. Ensure that the drain hose is placed in an appropriate area to avoid water damage and icy conditions on walkways.
- **DO NOT** pull the drainpipe forcefully. This could disconnect it.

● NOTICE

If installed above a finished living space, a secondary drain pan (as required by many building codes), must be installed under the entire unit and its condensate drain line must be routed to a location such that the user will see the condensate discharge.

● NOTICE ON PURCHASING PIPES

Installation requires pvc pipe or other suitable material per local and national codes, which can be obtained at your local hardware store or dealer.

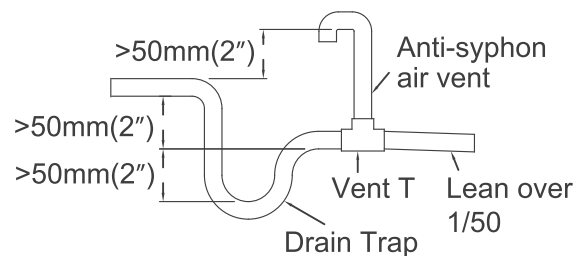
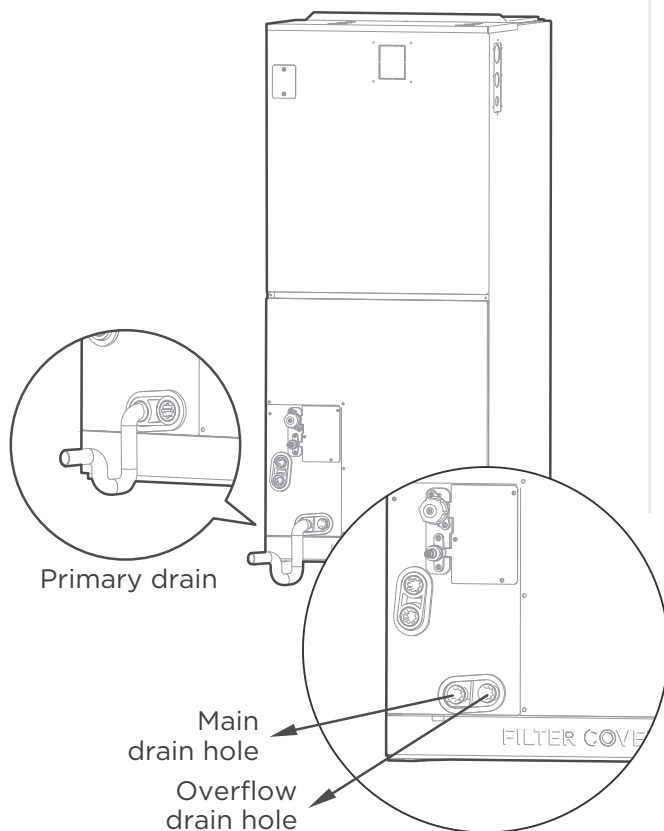
⚠ WARNING

- After removal of drain pan plug(s), check drain hole(s) to verify that drain opening is fully open and free of any debris. Also check to make sure that no debris has fallen into the drain pan during installation that may plug up the drain opening. Seal around the exiting drain pipe, liquid and suction lines to prevent infiltration of humid air.
- On units of this type, where the blower “draws” rather than “blows” air through the coil, traps must be installed in the condensate drain lines (primary and auxiliary, if used). Traps prevent the blower from drawing air through the drain lines into the air supply.

Vertical Installations

These units operate with a negative pressure at the drain connections and a drain trap is required. The trap needs to be installed as close to the unit as possible. Make sure the top of the trap is below the connection to the drain pan to allow complete drainage of the pan.

Vertical discharge



● NOTICE

Horizontal runs must also have an anti-syphon air vent(standpipe) install ahead of the horizontal run to eliminate air trapping.

NOTE ON DRAINPIPE INSTALLATION

- The Figure shows how to trap or plug all drains during vertical discharge.
- The Figure shows how to trap or plug all drains during right-hand discharge.
- The seal plug are supplied as accessories and should be screwed tightly only by hand.
- Incorrect installation could cause water to flow back into the unit and flood

⚠ CAUTION

- The drainpipe outlet should be at least 5cm(1.9in) above the ground. If it touches the ground, the unit may become blocked and malfunction.

REFRIGERANT PIPING CONNECTION

⚠ WARNING

All field piping must be completed by a licensed technician and must comply with the local and national regulations.

- When the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage. If the refrigerant leaks and its concentration exceeds its proper limit, hazards due to lack of oxygen may result.
- When installing the refrigeration system, ensure that air, dust, moisture or foreign substances do not enter the refrigerant circuit. Contamination in the system may cause poor operating capacity, high pressure in the refrigeration cycle, explosion or injury.
- Ventilate the area immediately if there is refrigerant leakage during the installation. Leaked refrigerant gas is both toxic and may be flammable. Ensure there is no refrigerant leakage after completing the installation work.

Notes on pipe length and elevation

The maximum length and drop height based on models.(Unit:m/ft.)

Capacity (Btu/h)	MaxLength of piping		Maximum drop height	
	ft.	m	ft.	m
18k	98.4	30	65.6	20
24k/30k	164	50	82	25
36k/48k/60k	213	65	98.4	30

Ensure that the length of the refrigerant pipe, the number of bends, and the drop height between the indoor and outdoor units meets the requirements shown in the table next to it:

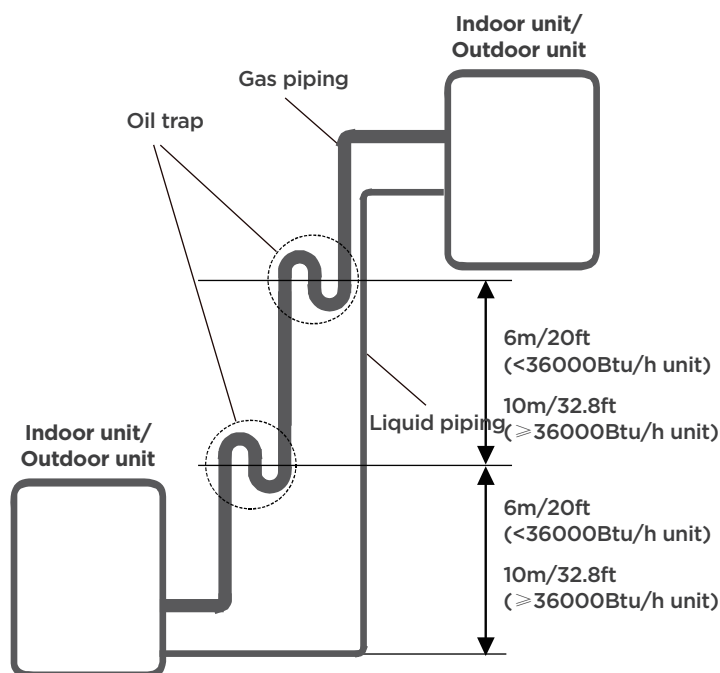
Name	Shape		Quantity(PC)
Connecting pipe assembly	Liquid side	Φ6.35(1/4in)	Parts you must purchase separately. Consult the dealer about the proper pipe size of the unit you purchased.
		Φ9.52(3/8in)	
	Gas side	Φ12.7(1/2in)	
		Φ16(5/8in)	
		Φ19(3/4in)	
		Φ22(7/8in)	

⚠ CAUTION

Oil traps

If oil flows back into the outdoor unit's compressor, this might cause liquid compression or deterioration of oil return. Oil traps in the rising gas piping can prevent this.

An oil trap should be installed every 6m(20ft) of vertical suction line riser (<36000Btu/h unit). An oil trap should be installed every 10m(32.8ft) of vertical suction line riser (≥36000Btu/h unit).



Klimaire Fit Pro AHU wiring connection & deep switch configuration guide

Scenario	Controller	Indoor unit	Connection between Indoor and outdoor	Outdoor unit	Klimaire AHU DIP switch		Klimaire ODU DIP switch
					SW1-1	SW1-4	S1-2
Scenario 1 (Recommend)	Klimaire Wired controller (Standard)	Klimaire AHU	RS485: S1/S2	Klimaire ODU	OFF (Default)	OFF (Default)	OFF (Default)
Scenario 2	24V Thermostat	Klimaire AHU	RS485: S1/S2	Klimaire ODU	ON	OFF (Default)	OFF (Default)
Scenario 3	24V Thermostat	Klimaire AHU	24V: R/C/B/Y1/Y2/G/W	Klimaire ODU	ON	ON	ON

Note: Need to set the dip switch before the unit power on.

Scenario 1: Standard and Recommend

**Klimaire Wired
controller (Standard)**

HA/HB
+

Klimaire AHU Indoor unit

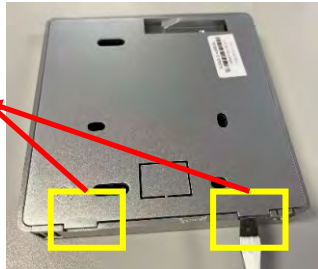
S1/S2
+

Klimaire Outdoor unit



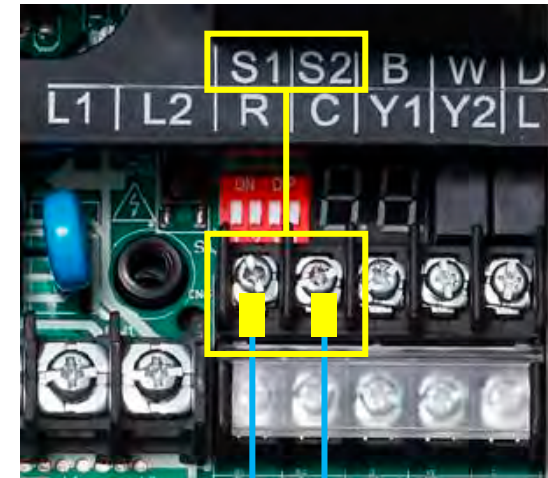
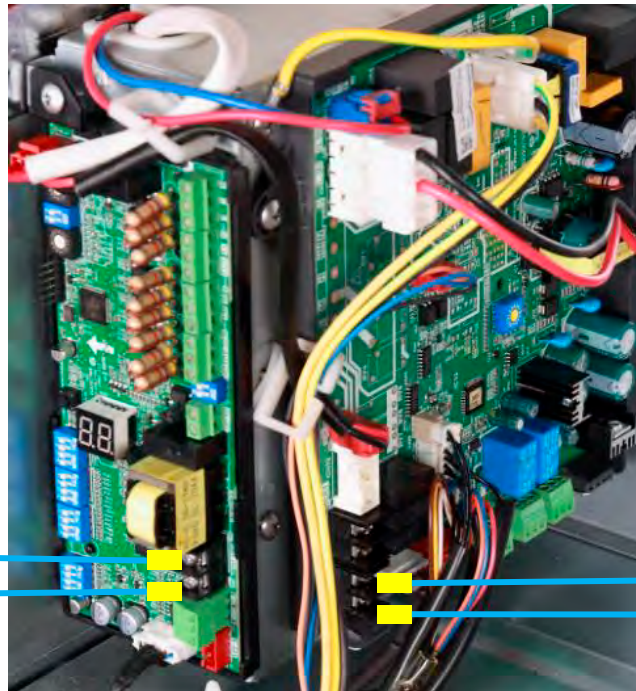
Packed with the Indoor Unit

Open the
rear cover



HA/HB

Use Existing Wire or Factory supplied 4 Pin cable



S1/S2

Scenario 2:

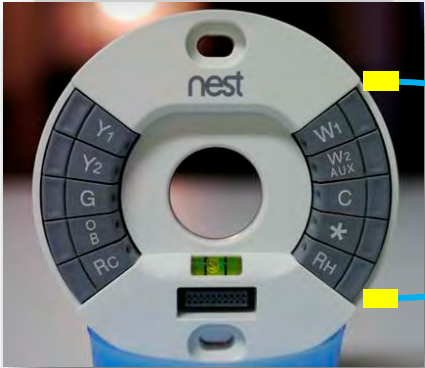
24V Thermostat

24V
+

Klimaire AHU Indoor unit

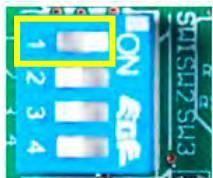
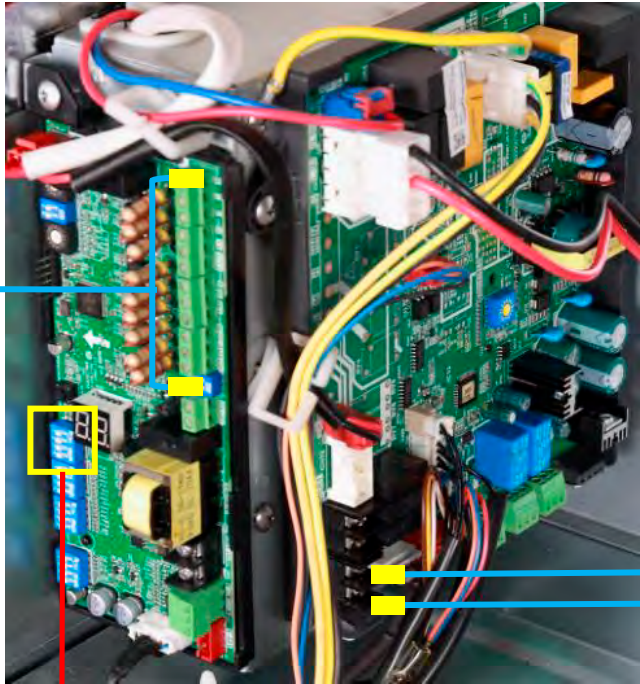
S1/S2
+

Klimaire Outdoor unit



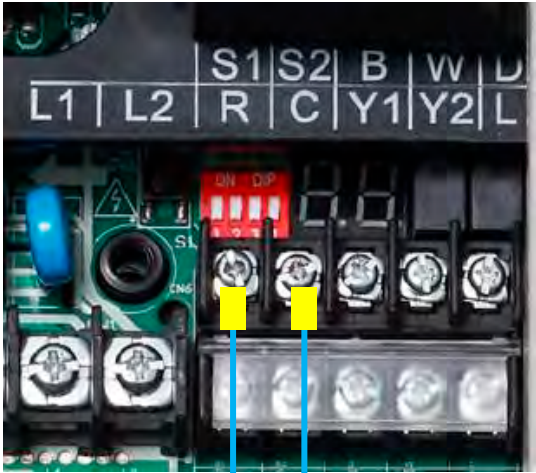
Nest 24V thermostat as an example

24V



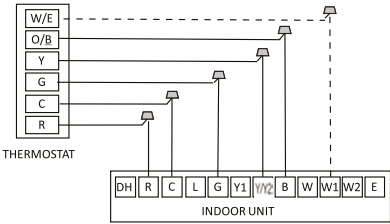
SW1-1 dip switch to be "ON"

Note: Need to set the dip switch before the unit power on.



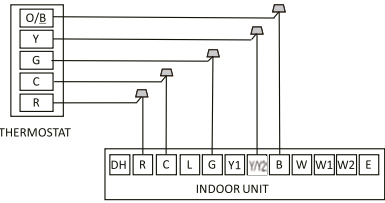
S1/S2

• Wiring for 2H and 1C thermostat



S4-1 Default on, W1 and W2 shorted for single stage Aux heat operation. Turn o to separate stages.

• Wiring for 1H and 1C thermostat



Scenario 3:

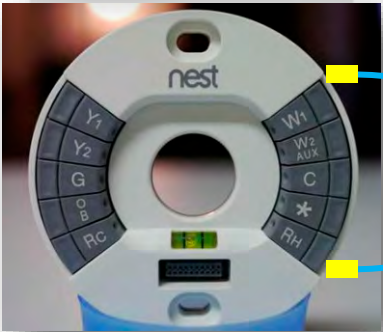
24V Thermostat

24V
+

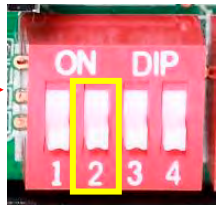
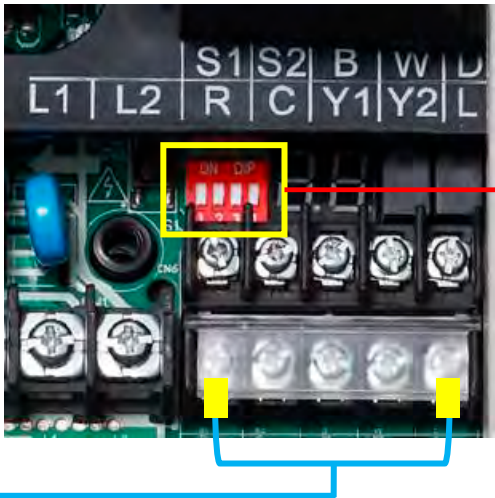
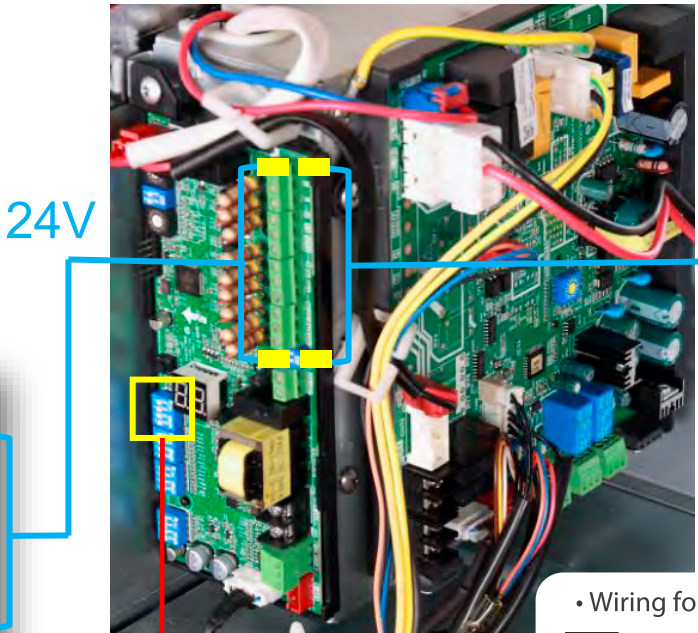
Klimaite AHU Indoor unit

24V
+

Klimaite Outdoor unit



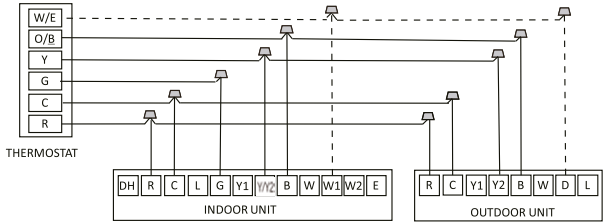
Nest 24V thermostat as a example



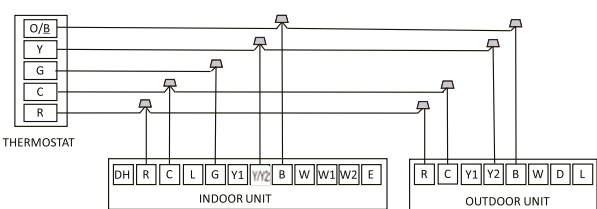
S1-2 dip switch to be "ON"

24V

• Wiring for 2H and 1C thermostat



• Wiring for 1H and 1C thermostat



S4-1 Default on, W1 and W2 shorted for single stage Aux heat operation. Turn o to separate stages.

Note: Need to set the dip switch before the unit power on.

Connection Instructions—Refrigerant Piping

CAUTION

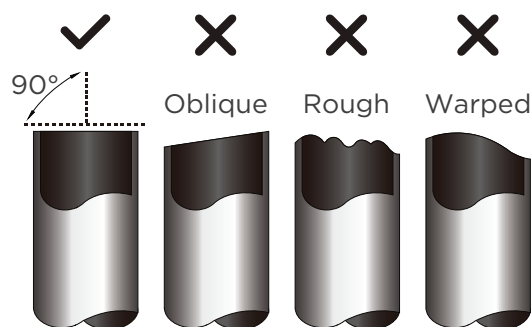
- Insulate both the gas and liquid piping to prevent condensation.

Air Handler Unit Model	Air Handler Unit Connection(in.flare)		Adapter Required at Air Handler Unit(in.flare to braze)	Outdoor Model	Outdoor Unit Connection (in.flare)		Adapter Required at Outdoor Unit(in.flare to flare or braze)
18K/24K	Liquid	3/8	3/8flare→3/8braze	18K/24K	Liquid	3/8	3/8flare→3/8braze
	Gas	3/4	3/4flare→3/4braze		Gas	5/8	5/8flare→3/4flare 5/8flare→3/4braze
24K/30K/ 36K/48K	Liquid	3/8	3/8flare→3/8braze	24K(Hyper Heat)/30K/ 36K/48K	Liquid	3/8	3/8flare→3/8braze
	Gas	3/4	3/4flare→3/4braze		Gas	3/4	3/4flare→3/4braze
60K	Liquid	3/8	3/8flare→3/8braze	60K	Liquid	3/8	3/8flare→3/8braze
	Gas	7/8	7/8flare→7/8braze		Gas	7/8	7/8flare→7/8braze

Step 1: Cut pipes

When preparing refrigerant pipes, take extra care to cut and flare them properly. This will ensure efficient operation and minimize the need for future maintenance.

- Measure the distance between the indoor and outdoor units.
- Using a pipe cutter, cut the pipe a little longer than the measured distance.
- Make sure that the pipe is cut at a perfect 90° angle.



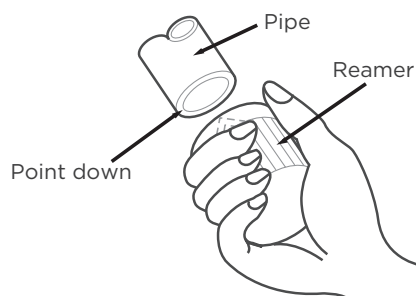
DO NOT DEFORM PIPE WHILE CUTTING

Be extra careful not to damage, kink, or deform the pipe while cutting. This will drastically reduce the heating performance.

Step 2: Remove burrs

Burrs can affect the air-tight seal of refrigerant piping connection. They must be completely removed.

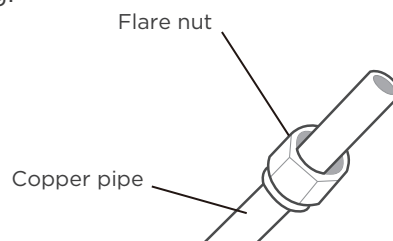
- Hold the pipe at a downward angle to prevent burrs from falling into the pipe.
- Using a reamer or deburring tool, remove all burrs from the cut section of the pipe.



Step 3: Flare pipe ends

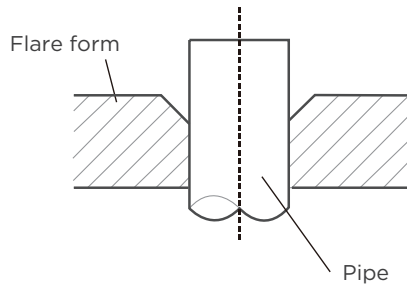
Proper flaring is essential to achieve an airtight seal.

- After removing burrs from cut pipe, seal the ends with PVC tape to prevent foreign materials from entering the pipe.
- Sheath the pipe with insulating material.
- Place flare nuts on both ends of pipe. Make sure they are facing in the right direction, because you can't put them on or change their direction after flaring.

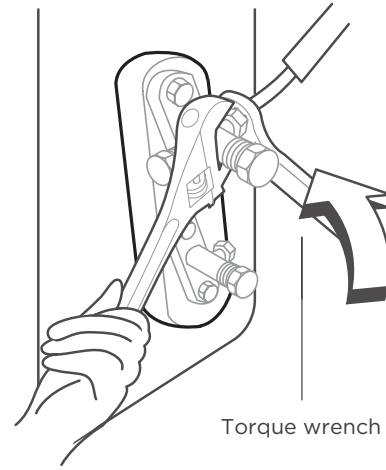


- Remove PVC tape from ends of pipe when ready to perform flaring work.

- Clamp flare form on the end of the pipe. The end of the pipe must extend beyond the flare form.



- Place flaring tool onto the form.
- Turn the handle of the flaring tool clockwise until the pipe is fully flared.



PIPING EXTENSION BEYOND FLARE FORM

Pipe gauge	Tightening torque	Flare dimension(A) (Unit:mm/Inch)		Flare shape
		Min.	Max.	
Ø 6.35 (Ø 1/4")	18-20 N.m (180-200kgf.cm)	8.4/0.33	8.7/0.34	
Ø 9.52 (Ø 3/8")	32-39 N.m (320-390kgf.cm)	13.2/0.52	13.5/0.53	
Ø 12.7 (Ø 1/2")	49-59 N.m (490-590kgf.cm)	16.2/0.64	16.5/0.65	
Ø 16 (Ø 5/8")	57-71 N.m (570-710kgf.cm)	19.2/0.76	19.7/0.78	
Ø 19 (Ø 3/4")	67-101 N.m (670-1010kgf.cm)	23.2/0.91	23.7/0.93	
Ø 22 (Ø 7/8")	85-110 N.m (850-1100kgf.cm)	26.4/1.04	26.9/1.06	

- Remove the flaring tool and flare form, then inspect the end of the pipe for cracks and even flaring.

Step 4: Connect pipes

Connect the copper pipes to the indoor unit first, then connect it to the outdoor unit. You should first connect the low-pressure pipe, then the high-pressure pipe.

- When connecting the flare nuts, apply a thin coat of refrigeration oil to the flared ends of the pipes.
- Align the center of the two pipes that you will connect.
- Tighten the flare nut snugly by hand.
- Using a wrench, grip the nut on the unit tubing.
- While firmly gripping the nut, use a torque wrench to tighten the flare nut according to the torque values in above table.

● NOTICE

Use both a spanner and a torque wrench when connecting or disconnecting pipes to/from the unit.

⚠ CAUTION

Ensure to wrap insulation around the piping. Direct contact with the bare piping may result in burns or frostbite.

- Make sure the pipe is properly connected. Over tightening may damage the bell mouth and under tightening may lead to leakage.

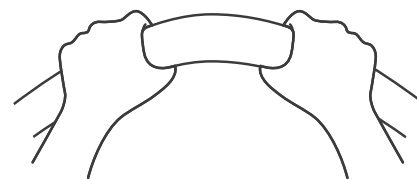
● NOTICE

MINIMUM BEND RADIUS

Carefully bend the tubing in the middle according to the diagram below.

DO NOT bend the tubing more than 90° or more than 3 times.

Use appropriate tool



min-radius 10cm(3.9")

- After connecting the copper pipes to the indoor unit, wrap the power cable, signal cable and the piping together with binding tape.

● NOTICE

DO NOT intertwine or cross the signal cable with any other wiring.

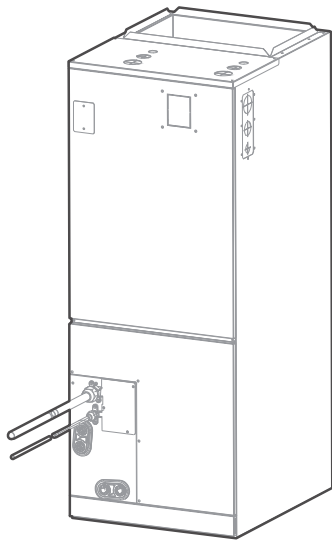
- Thread this pipeline through the wall and connect it to the outdoor unit.
- Insulate all the piping, including the valves of the outdoor unit.
- Open the stop valves of the outdoor unit to start the flow of the refrigerant between the indoor and outdoor unit.

⚠ CAUTION

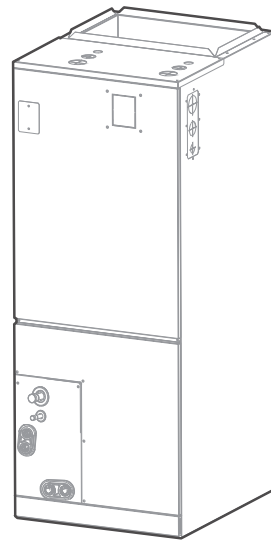
Check to make sure there is no refrigerant leak after completing the installation work. If there is a refrigerant leak, ventilate the area immediately and evacuate the system (refer to the Air Evacuation section of this manual).

Air-Handler Air Conditioners Refrigerant Piping Connection

Correct Refrigerant piping Connecting installation methods



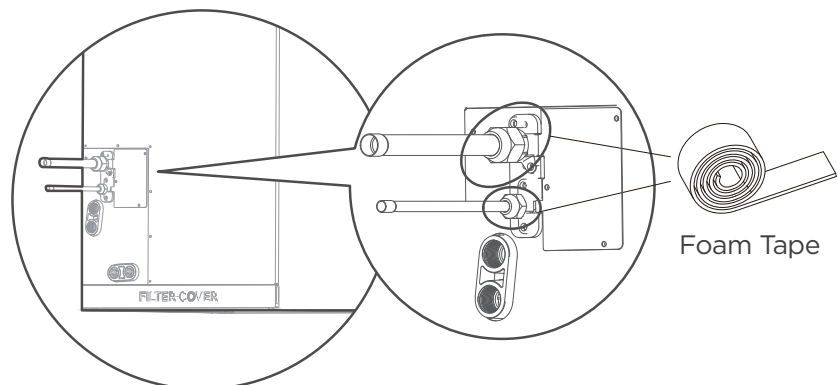
Plan 1



Plan 2

Braze connection

After the unit is installed, wrap the piping and brass fitting with foam tape.



INSTALLATION OF ELECTRIC AUXILIARY HEAT MODULE (ONLY FOR HEAT FUNCTION MODELS)

● NOTICE

Installation must be performed by an licensed contractor. Please make necessary precaution when performing the installation operation.

Accessories

Name	Quantity	Name	Quantity
Manual	2	Silicone breaker cover	1
Foam gasket	1	Electric auxiliary heating wiring diagram	1
Screws	7	Circuit breaker label	1

Model size selection

For installations requiring supplemental heating, the optional Electric Auxiliary Heat Module is available in sizes from 3kW to 25kW to accommodate appropriate sizing given the specific heat load and electrical requirements of each installation. Please refer to the table below for selection of available sizes of each model, being sure to avoid improper matching.

MODEL (Btu/h)	3kW	5kW	8kW	10kW	15kW	20kW	25kW
18K	Y	Y	Y	Y	-	-	-
24K	-	Y	Y	Y	Y	-	-
30K	-	Y	Y	Y	Y	-	-
36K	-	Y	Y	Y	Y	Y	-
48K	-	-	Y	Y	Y	Y	-
60K	-	-	-	Y	Y	Y	Y

● NOTICE

Only use matched modules certified for use with model. Please refer to the Electric Auxiliary Heat Model specification for additional details to ensure proper selection and installation.

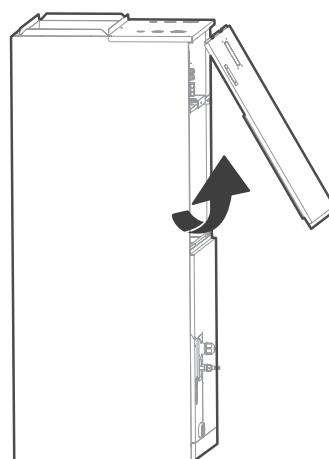
Preparations for Installation

Before installation, please confirm the electric auxiliary heat module and supplied accessories are complete and free of any damage. Do not attempt to install if damage is present.

Electric Auxiliary Heat Module installation and Wiring Operation

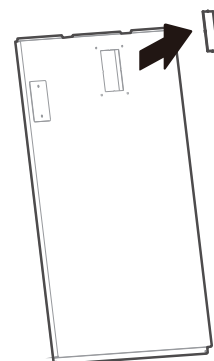
Step 1

Open the upper cover.



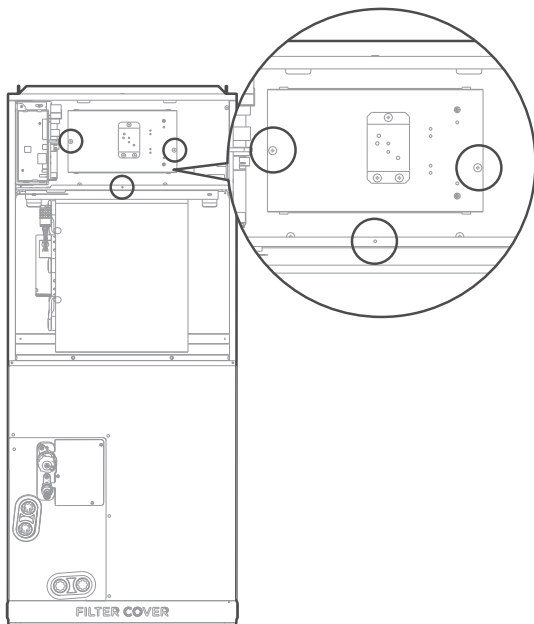
Step 2

Use tools to remove the knock-out holes of upper cover.



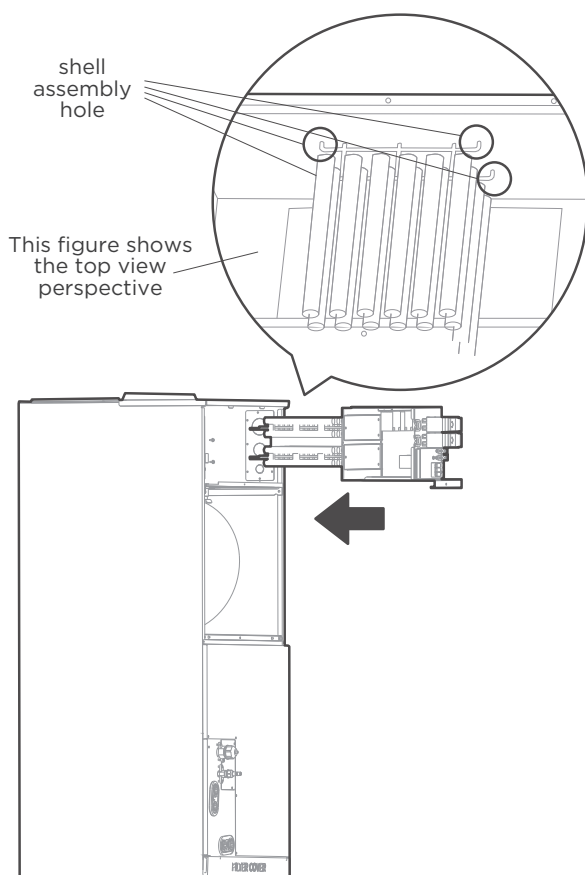
Step 3

Remove the terminal block and power wires, loosen the screws, and remove the electric auxiliary heating cover.



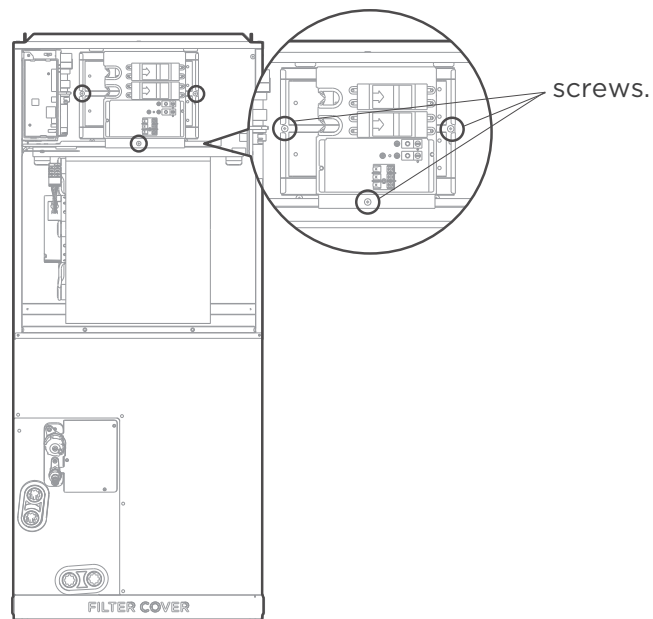
Step 4

Install the electric auxiliary heating assembly the front, and note that the support assembly must lock into the support holes in the back of the cabinet.



Step 5

Tighten the mounting screws.

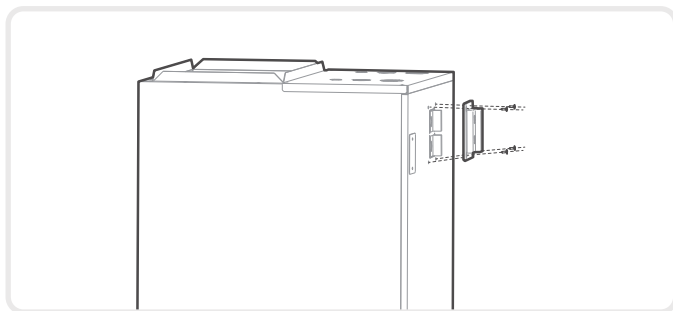


Step 6

Wire according to the wiring nameplate. Apply the wiring diagram to the inside cover wiring is completed for future reference and maintenance.

Step 7

Install the upper cover, and the silicone breaker cover.



Step 8

After installing the electric auxiliary heat module, apply the circuit breaker label near the silicone breaker cover that was just applied.

CONFIRMATION OF INDOOR UNIT

● NOTICE

Electric auxiliary heating wiring diagram packed with the accessories.

If branch circuit wire length exceeds 100 ft, consult NEC 210-19a to determine maximum wire length.

Use 2% voltage drop.

After the electric heating wiring is connected, please confirm before power on:

- Check all wiring and ensure secure connection of all wiring.
- Ensure that wire size is properly selected per NEC or local codes.

Specifications	Number of circuit breakers	Number of relays	Number of power cord groups	Number of power cord grounding screws
3kW	1	1	2	2
5kW	1	1	2	2
8kW	1	2	2	2
10kW	1	2	2	2
15kW	2	3	3	3
20kW	2	4	3	3
25kW	3	5	4	4

Units without electrical heat

UNIT SIZE	VOITS-PHASE	Rated current(A)	MIN CKT AMPS	BRANCH CIRCUIT	
				MIN WIRE SIZE AWG*	FUSE/CKT BKR AMPS
18K	208/230-1	2.0	2.5	14#	15.0
24K	208/230-1	3.0	4.0	14#	15.0
30K	208/230-1	3.5	4.5	14#	15.0
36K	208/230-1	4.0	5.0	14#	15.0
48K	208/230-1	6.0	7.5	14#	15.0
60K	208/230-1	7.0	9.0	14#	15.0

Use copper wire only to connect unit. If other than uncoated (non-plated) 75°C copper wire (solid wire for 10 AWG and smaller, stranded wire for larger than 10 AWG) is used consult applicable tables of the National Electric Code (ANSI/NFPA 70).

● NOTICE

The specification may be different between different models ,please refer to indoor unit ' s nameplate. Choose the cable type according to the local electrical codes and regulations. Please choose the right cable size according to the Minimum Circuit Ampacity indicated on the nameplate of the unit.

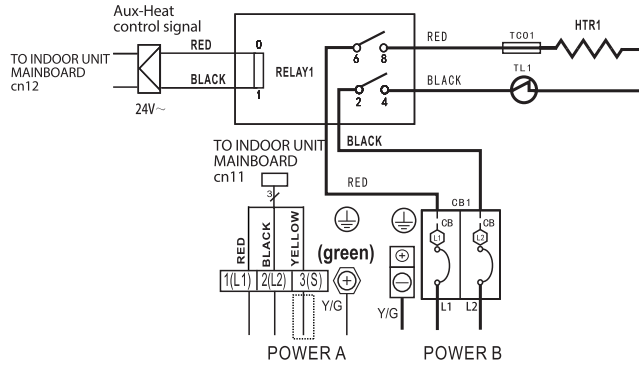
Auxilliary Heater Electrical Data

Heater Part No.	Heater KW	Internal Circuit Protection	CIRCUIT 1 208/230V			CIRCUIT 2			CIRCUIT 2		
			Heater Amps	MCA (1)	MOC (2)	Heater Amps	MCA (1)	MOC (2)	Heater Amps	MCA (1)	MOC (2)
EAH-03B(UL)	3	Ckt Bkr	10.8/12.0	14.0/16.0	15.0/20.0	/	/	/	/	/	/
EAH-05B(UL)	5	Ckt Bkr	18.0/20.0	23.0/27.0	25.0/30.0	/	/	/	/	/	/
EAH-08B(UL)	8	Ckt Bkr	28.8/32.0	37.0/42.0	40.0/45.0	/	/	/	/	/	/
EAH-10B(UL)	10	Ckt Bkr	36.0/40.0	46.0/53.0	50.0/60.0	/	/	/	/	/	/
EAH-15B(UL)	15	Ckt Bkr	18.0/20.0	23.0/27.0	25.0/30.0	36.0/40.0	46.0/53.0	50.0/60.0	/	/	/
EAH-20B(UL)	20	Ckt Bkr	36.0/40	46.0/53.0	50.0/60.0	36.0/40.0	46.0/53.0	50.0/60.0	/	/	/
EAH-25B(UL)	25	Ckt Bkr	18.0/20.0	23.0/27.0	25.0/30.0	36.0/40.0	46.0/53.0	50.0/60.0	36.0/40.0	46.0/53.0	50.0/60.0

Electric auxiliary heating wiring diagram

3KW/5KW HEAT KIT

—:thermal cut-out
—:thermal link, self-resetting



NOTE1: This symbol indicates the element is optional. The wiring type of the actual unit shall prevail.

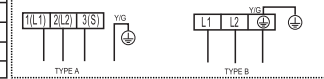
NOTE2: Please attach the nameplate to the cover of the electric control box. All the round holes located on the plate represent numbers. Please refer to the Installation Manual for details.

Round hole number	Relay number	Round hole number	Circuit breaker number
○	RELAY1	○	CB1
○		○	
○		○	
○		○	

NOTE3: TO BE WIRED IN ACCORDANCE WITH NEC AND LOCAL CODES.

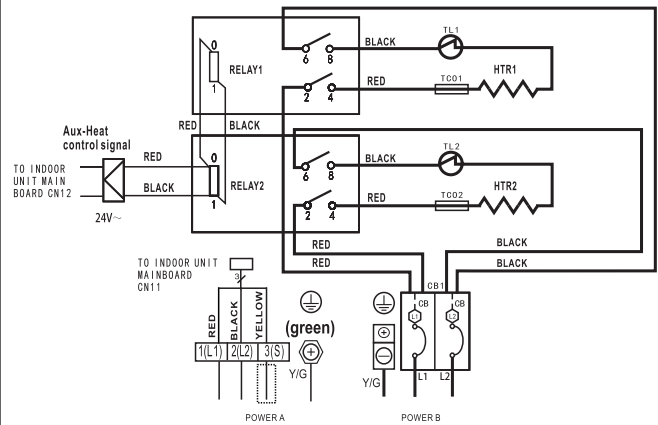
NOTE4: POWER A,B,C,D ARE DIFFERENT POWERS.

The wiring mode of power supply A shall be based on the type of original wiring terminal of AHU; for type A, S position must be connected to the outdoor S; for type B, S position shall not be connected.



8KW/10KW HEAT KIT

—:thermal cut-out
—:thermal link, self-resetting



NOTE1: This symbol indicates the element is optional. The wiring type of the actual unit shall prevail.

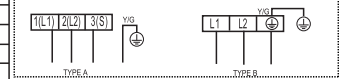
NOTE2: Please attach the nameplate to the cover of the electric control box. All the round holes located on the plate represent numbers. Please refer to the Installation Manual for details.

Round hole number	Relay number	Round hole number	Circuit breaker number
○	RELAY1	○	CB1
○	RELAY2	○	
○		○	
○		○	

NOTE3: TO BE WIRED IN ACCORDANCE WITH NEC AND LOCAL CODES.

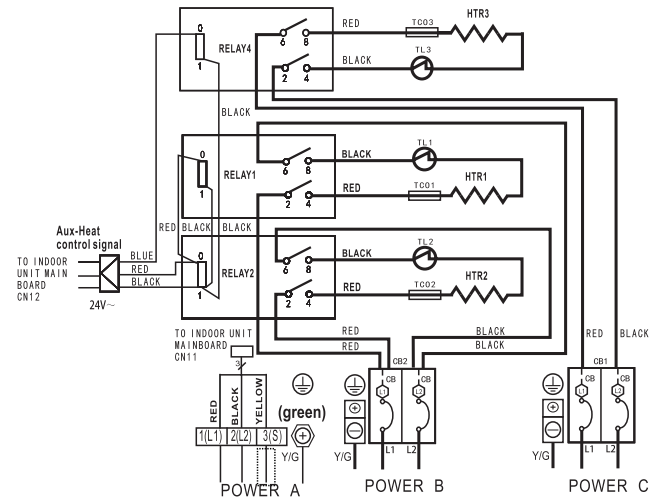
NOTE4: POWER A,B,C,D ARE DIFFERENT POWERS.

The wiring mode of power supply A shall be based on the type of original wiring terminal of AHU; for type A, S position must be connected to the outdoor S; for type B, S position shall not be connected.



15KW HEAT KIT

—:thermal cut-out
—:thermal link, self-resetting



NOTE1: This symbol indicates the element is optional. The wiring type of the actual unit shall prevail.

NOTE2: Please attach the nameplate to the cover of the electric control box. All the round holes located on the plate represent numbers. Please refer to the Installation Manual for details.

Round hole number	Relay number	Round hole number	Circuit breaker number
○	RELAY1	○	CB1
○	RELAY2	○	CB2
○	RELAY4	○	
○		○	

NOTE3: TO BE WIRED IN ACCORDANCE WITH NEC AND LOCAL CODES.

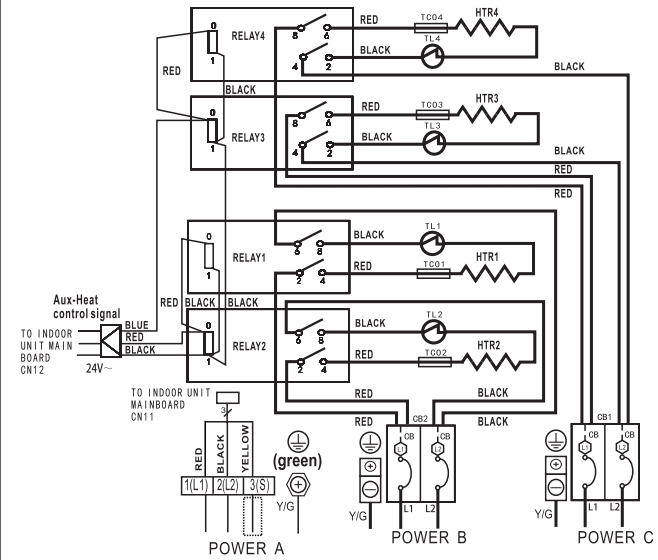
NOTE4: POWER A,B,C,D ARE DIFFERENT POWERS.

The wiring mode of power supply A shall be based on the type of original wiring terminal of AHU; for type A, S position must be connected to the outdoor S; for type B, S position shall not be connected.



20KW HEAT KIT

—:thermal cut-out
—:thermal link, self-resetting



NOTE1: This symbol indicates the element is optional. The wiring type of the actual unit shall prevail.

NOTE2: Please attach the nameplate to the cover of the electric control box. All the round holes located on the plate represent numbers. Please refer to the Installation Manual for details.

Round hole number	Relay number	Round hole number	Circuit breaker number
○	RELAY1	○	CB1
○	RELAY2	○	CB2
○	RELAY3	○	
○	RELAY4	○	

NOTE3: TO BE WIRED IN ACCORDANCE WITH NEC AND LOCAL CODES.

NOTE4: POWER A,B,C,D ARE DIFFERENT POWERS.

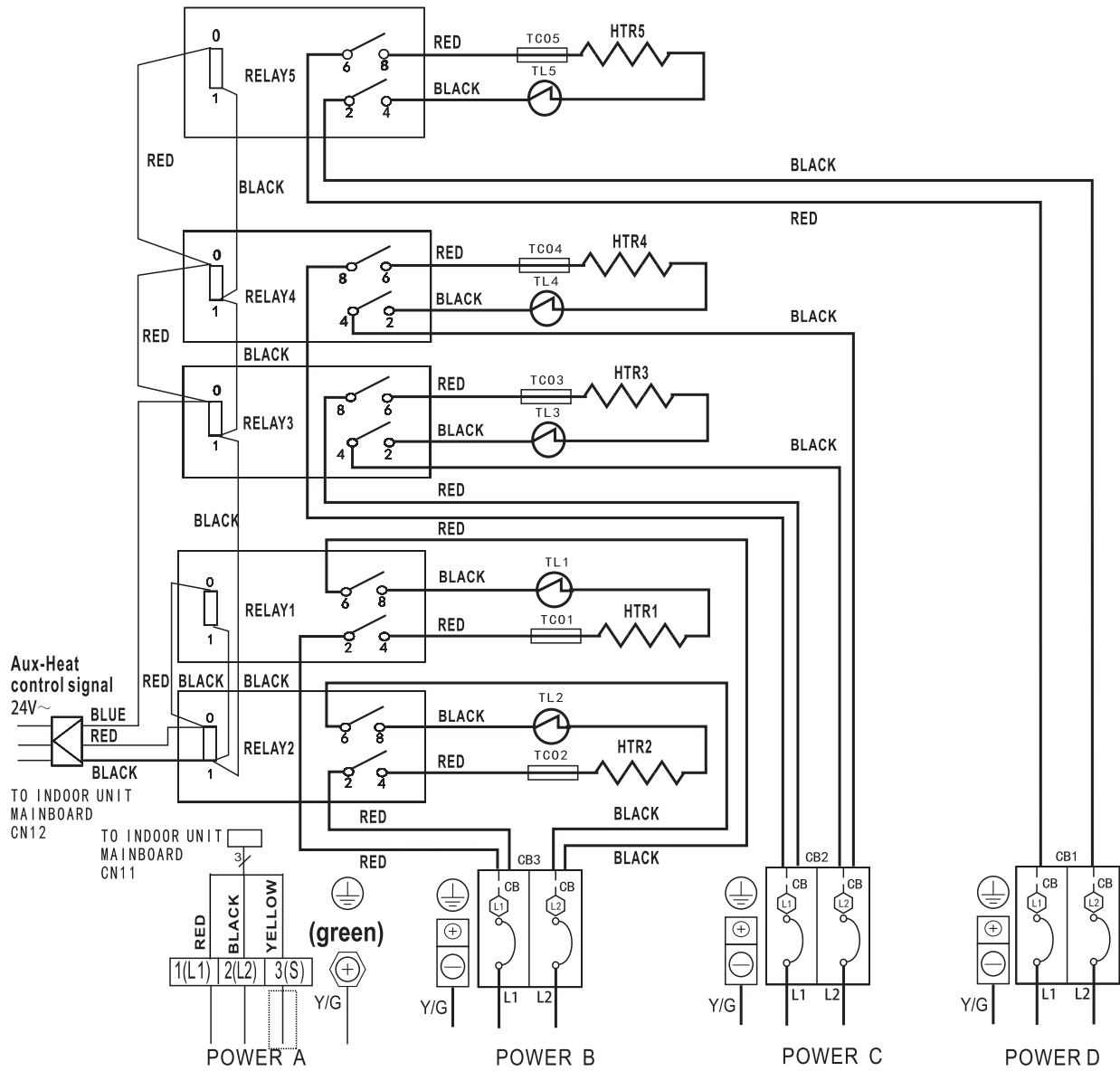
The wiring mode of power supply A shall be based on the type of original wiring terminal of AHU; for type A, S position must be connected to the outdoor S; for type B, S position shall not be connected.



Electric auxiliary heating wiring diagram

25KW HEAT KIT

-  : thermal cut-out
 : thermal link, self-resetting



NOTE1:  This symbol indicates the element is optional, The wiring type of the actual unit shall prevail.

NOTE2: Please attach the nameplate to the cover of the electric control box. All the round holes located on the plate represent numbers. Please refer to the Installation Manual for details.

NOTE3: TO BE WIRED IN ACCORDANCE WITH NEC AND LOCAL CODES.

NOTE4: POWER A,B,C,D ARE DIFFERENT POWERS.

Round hole number	Relay number	Round hole number	Circuit breaker number
	RELAY 1		CB1
	RELAY 2		CB2
	RELAY 3		CB3
	RELAY 4		
	RELAY 5		

The wiring mode of power supply A shall be based on the type of original wiring terminal of AHU; for type A, S position must be connected to the outdoor S; for type B, S position shall not be connected.





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