



6" X 48" BELT & 12" DISC SANDER



MODEL: KC-780FX

INSTRUCTION MANUAL

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WARRANTY INFORMATION



**2-YEAR
LIMITED WARRANTY
FOR THIS BELT AND DISC SANDER**

**KING CANADA TOOLS
OFFERS A 2-YEAR LIMITED WARRANTY
FOR NON-COMMERCIAL USE.**

PROOF OF PURCHASE

Please keep your dated proof of purchase for warranty and servicing purposes.

REPLACEMENT PARTS

Replacement parts for this product are available at our authorized King Canada service centers across Canada. Please use the 10 digit part numbers listed in this manual for all part orders where applicable.

LIMITED TOOL WARRANTY

King Canada makes every effort to ensure that this product meets high quality and durability standards. King Canada warrants to the original retail consumer a 2-year limited warranty as of the date the product was purchased at retail and that each product is free from defects in materials. Warranty does not apply to defects due directly or indirectly to misuse, abuse, normal wear and tear, negligence or accidents, repairs done by an unauthorized service center, alterations and lack of maintenance. King Canada shall in no event be liable for death, injuries to persons or property or for incidental, special or consequential damages arising from the use of our products.

To take advantage of this limited warranty, return the product at your expense together with your dated proof of purchase to an authorized King Canada service center. Contact your retailer or visit our web site at www.kingcanada.com for an updated listing of our authorized service centers. In cooperation with our authorized serviced center, King Canada will either repair or replace the product if any part or parts covered under this warranty which examination proves to be defective in workmanship or material during the warranty period.

NOTE TO USER

This instruction manual is meant to serve as a guide only. Specifications and references are subject to change without prior notice.

KING CANADA INC. DORVAL, QUÉBEC, CANADA H9P 2Y4

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SAFETY INSTRUCTIONS FOR YOUR BELT AND DISC SANDERS

SAFETY INSTRUCTIONS FOR BELT AND DISC SANDERS

Safety is a combination of common sense, staying alert and knowing how your belt disc sander works. Read this manual to understand this sander.

BEFORE USING THE SANDER

WARNING: To avoid mistakes that could cause serious, permanent injury, do not plug sander in until the following is understood.

- Assembly and alignment.
- Learn the use and function of the ON-OFF switch, belt tracking knob, work tables and work table tilt lock knobs.
- Review and understanding of all safety instructions and operating procedures in this manual.
- Review of the maintenance methods for this sander.

WHEN INSTALLING OR MOVING THE SANDER

AVOID DANGEROUS ENVIRONMENT. Use the sander in a dry, indoor place protected from rain. Keep work area well lighted. Place the sander so neither the user nor bystander are forced to stand in line with the abrasive belt or disc.

To avoid injury from unexpected sander movement:

- Always unplug the sander before moving it.
- Put the sander on a firm level surface where there is plenty of room for handling and properly supporting the workpiece.
- Support the sander so it does not rock.
- Bolt the sander to its work surface.
- **NEVER STAND ON TOOL.** Serious injury could occur if the tool tips. Do not store anything above or near the tool where anyone might stand on the tool to reach them.

BEFORE EACH USE:

Inspect your sander.

DISCONNECT THE SANDER. To avoid injury from accidental starting, unplug the sander, turn the switch off before changing the setup, sanding disc or belt or adjusting anything.

CHECK DAMAGED PARTS, check for:

- alignment of moving parts
- binding of moving parts
- broken parts
- work parts that cause a gap larger than 1/16" between work support and sanding surface.

- sanding belt narrower than 1 inches. Narrower belts uncover parts that could trap your fingers.
- worn or damaged electric cords.
- stable mounting, and any other conditions that may affect the way the sander works.

If any part is missing, bent, or broken in any way, or any electrical parts don't work properly, turn the sander off and unplug the sander. **REPLACE** damaged, missing or failed parts before using the sander again.

MAINTAIN TOOLS WITH CARE. Keep the sander clean for best and safest performance. Follow instruction for lubricating. **REMOVE ADJUSTING KEYS AND WRENCHES** from tool before turning it on.

To avoid injury from jams, slips or thrown pieces:

- **USE ONLY RECOMMENDED ACCESSORIES.** The use of improper accessories may cause risk of injury to person.
- Adjust any work support to clear the sanding surface by no more 1/16".
- Make sure all clamps and locks are tight and no parts have excessive play.
- **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents. Floor must not be slippery.

To avoid burns or other fire damage, never use the sander near flammable liquids, vapors or gases.

PLAN AHEAD TO PROTECT YOUR EYES, HANDS, FACE, EARS. KNOW YOUR SANDER. Read and understand the instruction manual and labels affixed to the tool. Learn its application and limitations as well as the specific potential hazards related to it.

To avoid injury from accidental contact with moving parts:

- **KEEP GUARD IN PLACE** and in working order.
- Don't do layout, assembly, or setup work on the sander while any parts are moving.
- **AVOID ACCIDENTAL STARTING.** Make sure switch is "OFF" before plugging sander into a power outlet.

Plan your work.

WARNING! The Belt and Disc Sander should not be used for any metal sanding operations. Hot metal and sparks generated by sanding metal will increase the risk of serious fire and/or damage to the dust collector system. Metal sanding should be performed using a Metal Sander connected to a Metal Dust Collector.

SAFETY INSTRUCTIONS FOR YOUR BELT AND DISC SANDERS



USE THE RIGHT TOOL. Don't force tool or attachment to do a job it was not designed to do.

Any power sanders can throw foreign object into eyes. This can cause permanent eye damage. Everyday eyeglasses have only impact resistant lenses. They are not safety glasses. Safety glasses are available.

- Do not wear loose clothing, gloves, neckties or jewelry (rings, wrist, watches). They can get caught and draw your fingers into moving parts.
- Wear nonslip footwear.
- Tie back long hair.
- Roll long sleeve above the elbow.
- Noise levels vary widely. To avoid possible hearing damage, wear ear plugs or muffs when using sander for hours at a time.
- Sanding operations are usually dusty. Wear a dust mask along with the safety glasses.

INSPECT YOUR WORKPIECE.

Make sure there are no nails or foreign objects in the part of the workpiece to be sanded.

Plan your work to avoid THROWBACKS - when the workpiece catches on the sanding belt or disc and torn from your hands.

- Make sure there's no debris between the workpiece and its supports.
- When sanding irregularly shaped workpieces, plan your work support so it will not slip and be pulled from your hands.
- Use extra caution with large, very small or awkward workpieces.
- Never use this tool to finish pieces too small to hold by hand.
- Use extra supports (tables, saw horses, blocks etc.) for any workpieces large enough to tip when not held down to the table top.
- NEVER use another person as a substitute for a table extension, or as additional support for a workpiece that is longer or wider than the basic sander table, or to help feed, support, or pull the workpiece.
- When finishing on the disc, always press the workpiece against the "Down" side of the disc. Sanding against the side coming up from under the table could damage the work by making it chatter, or tear the work from your hands and throw it.
- Sand only one workpiece at a time.
- Clear everything except the workpiece and related support devices off the table before turning the sander on.
- Plan the way you will hold the workpiece from start to finish.

- Avoid awkward operations and hand positions where a sudden slip could cause fingers or hand to move into a sanding surface. Keep the fingers away from where the belt goes into the dust trap.

WHENEVER SANDER IS RUNNING

WARNING: Don't let familiarity (gained from frequent use of your belt and disc sander) cause a careless mistake. A careless fraction of a second is enough to cause a severe injury. Before starting your work, watch the sander while it runs. If it makes an unfamiliar noise or vibrates a lot, stop immediately. Turn the sander off. Unplug the sander. Do not restart until finding and correcting the problem. Make sure the sanding disc turns counterclockwise before using the sander.

KEEP CHILDREN AWAY. Keep all visitors a safe distance from the sander. Make sure bystanders are clear of the sander and workpiece.

DON'T FORCE TOOL. It will do better and safer job at its designed rate. Press the workpiece against the sanding material only hard enough to let it sand without bogging down or binding.

Before freeing any jammed material:

- Turn switch "OFF"
- Unplug the sander.
- Wait for all moving parts to stop.

BEFORE LEAVING THE SANDER:

NEVER LEAVE TOOL RUNNING UNATTENDED. TURN POWER OFF. Don't leave until it comes to a complete stop.

MAKE WORKSHOP CHILD-PROOF. Lock the shop. Disconnect master switches. Remove the yellow switch key. Store it away from children and others not qualified to use the tool.



ELECTRICAL INFORMATION

WARNING

ALL ELECTRICAL CONNECTIONS MUST BE DONE BY A QUALIFIED ELECTRICIAN. FAILURE TO COMPLY MAY RESULT IN SERIOUS INJURY! ALL ADJUSTMENTS OR REPAIRS MUST BE DONE WITH THE MACHINE DISCONNECTED FROM THE POWER SOURCE. FAILURE TO COMPLY MAY RESULT IN SERIOUS INJURY!

POWER SUPPLY-

WARNING: YOUR SANDER MUST BE CONNECTED TO A 120V WALL OUTLET, WITH A MINIMUM 15-AMP. BRANCH CIRCUIT AND USE A 15-AMP TIME DELAY FUSE OR CIRCUIT BREAKER. FAILURE TO CONNECT IN THIS WAY CAN RESULT IN INJURY FROM SHOCK OR FIRE.

GROUNDING

Your sander must be properly grounded. Not all outlets are properly grounded. If you are not sure if your outlet is properly grounded, have it checked by a qualified electrician.

WARNING: IF NOT PROPERLY GROUNDED, THIS SANDER CAN CAUSE ELECTRICAL SHOCK, PARTICULARLY WHEN USED IN DAMP LOCATIONS. TO AVOID SHOCK OR FIRE, IF THE POWER CORD IS WORN OR DAMAGED IN ANY WAY, HAVE IT REPLACED IMMEDIATELY.

If this sander should malfunction or breakdown, grounding provides a path of least resistance for electric current, to reduce the risk of electric shock. This sander is equipped with a cord having an equipment-grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

120V OPERATION

As received from the factory, your sander is ready to run for 120V operation. This machine is intended for use on a circuit that has an outlet and a plug which looks like the one illustrated in Fig.1.

WARNING: TO MAINTAIN PROPER GROUNDING, DO NOT REMOVE OR ALTER THE GROUNDING PRONG IN ANY MANNER.

WARNING: DO NOT USE A TWO-PRONG ADAPTOR(S) FOR THEY ARE NOT IN ACCORDANCE WITH LOCAL CODES AND ORDINANCES. NEVER USE IN CANADA.

EXTENSION CORDS

The use of any extension cord will cause some loss of power. If you do not have a choice, use the table in Fig.2 to determine the minimum wire size (A.W.G.-American Wire Gauge) extension cord needed for 110V operation. Use only 3-wire extension cords which have 3-prong grounding type plugs and 3-hole receptacles which accept the tool's plug.

For circuits that are further away from the electrical circuit box, the wire size must be increased proportionately in order to deliver ample voltage to the sander motor. Refer to Fig.2 for wire length and size.

USING ON/OFF SWITCH WITH REMOVABLE SAFETY KEY

The On/Off switch (A) Fig.3 is used to turn the sander on and off. To turn the sander "On", move the switch towards the right (On position), to turn the sander "Off", move the switch towards the left (Off position).

This switch comes with a removable safety key (B). When the safety key is removed from the switch and placed in a safe location, unauthorized

persons or children can't turn the switch to the On position. It is recommended to always remove the safety key from the switch whenever the sander is not in use. To remove the safety switch, make sure the switch is in the Off position and simply pull out the safety key.

PROPERLY GROUNDED OUTLET

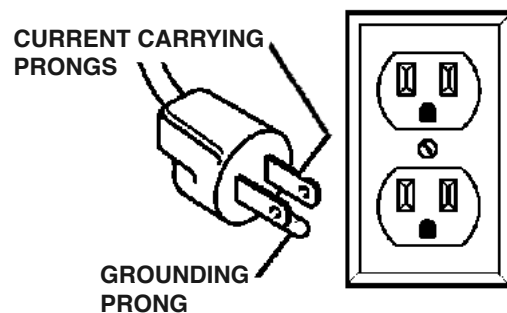


Figure 1

Tool's Amperage Rating	Cord Size in A.W.G.			
	Cord Length in Feet			
	25	50	100	150
3-6	18	16	16	14
6-8	18	16	14	12
8-10	18	16	14	12
10-12	18	16	14	12
12-16	14	12	-	-

Figure 2

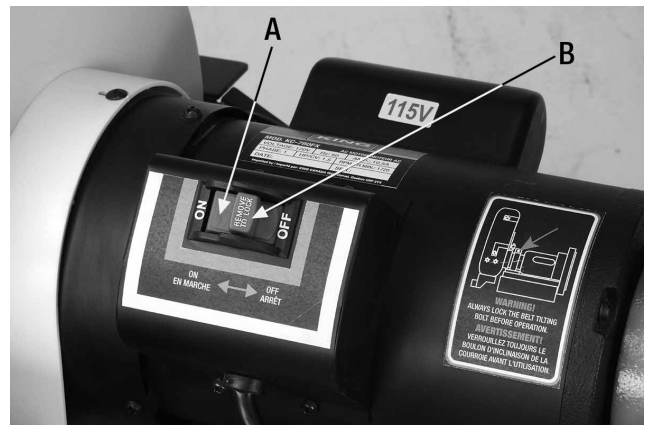


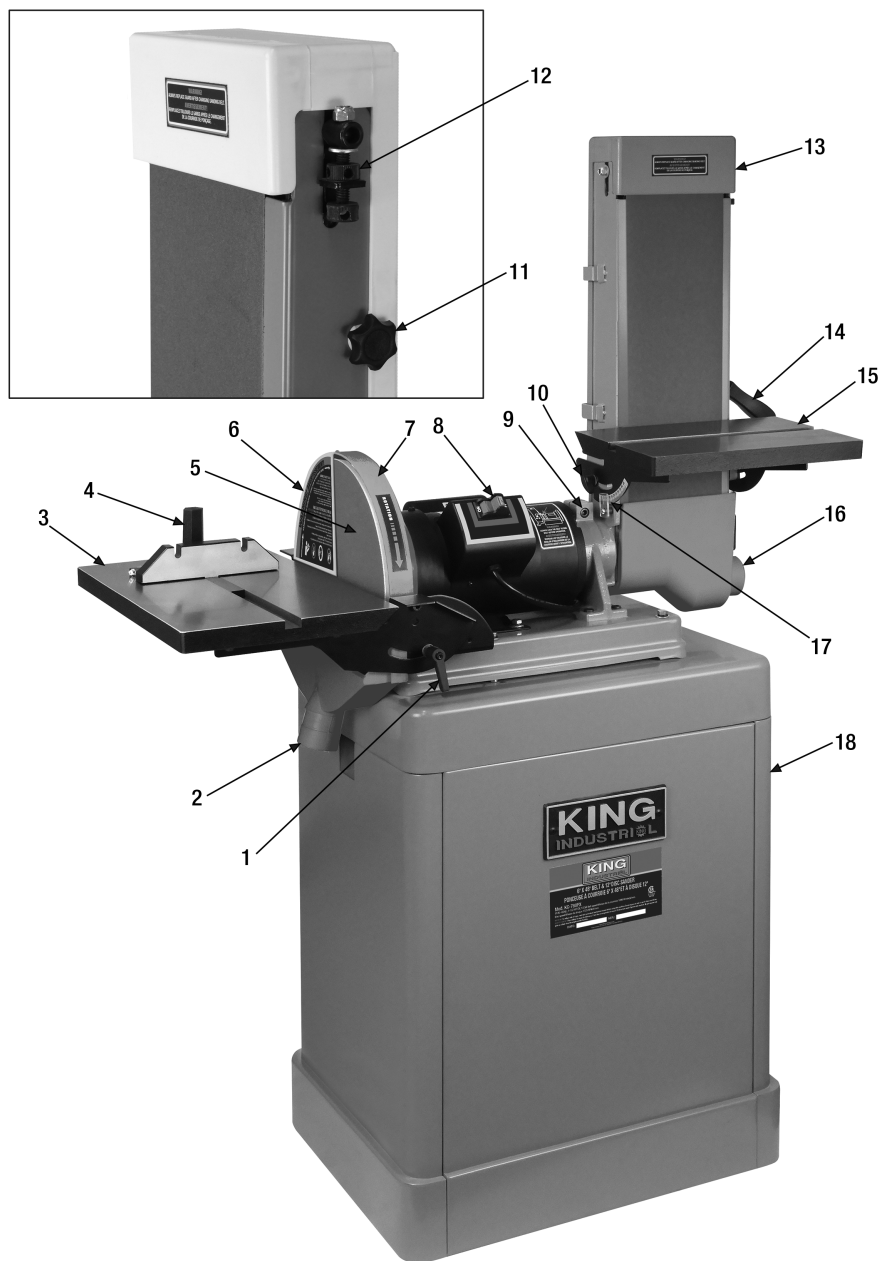
Figure 3

GETTING TO KNOW YOUR SANDER



Getting to know your Sander

1. Disc table lock handle (1 of 2).
2. Lower disc guard with dust chute.
3. Disc cast-iron table.
4. Miter gauge.
5. 12" sanding disc.
6. Sanding disc safety guard.
7. Disc housing.
8. Sander On/Off switch.
9. Sanding belt angle fixing cap screw.
10. Belt table lock knob and scale.
11. Sanding belt upper guard lock knob.
12. Belt tracking mechanism.
13. Sanding belt upper guard.
14. Quick belt release lever.
15. Belt cast-iron table.
16. Lower belt guard with dust chute.
17. Belt table angle pointer and scale.
18. Cabinet stand.



SPECIFICATIONS

MODEL	KC-780FX
Belt	6" x 48"
Belt lift	0° - 90°
Belt speed	1,066 SFPM
Disc	12"
Disc speed	1,725 RPM
Motor	10.5 Amp.
Voltage	120V, 1 phase, 60 Hz
Assembled dimensions (LxWxH)/weight	36" x 17-1/2" x 54-1/2" / 165 lbs
Package dimensions (LxWxH)/weight	32" x 30" x 21" / 178 lbs



ASSEMBLY

Clean all rust protected surfaces with ordinary house hold type grease or spot remover. Do not use: gasoline, paint thinner, mineral spirits, etc. These may damage painted surfaces. Apply a coat of paste wax to the tables to prevent rust. Wipe all parts thoroughly with a clean dry cloth.

ASSEMBLING CABINET STAND

1. Assemble the front and rear stand panels (A) Fig.4 to the two side panels (B) using 8 hex. bolts (C), 16 washers (D), 8 spring washers (E) and 8 hex. nuts (F).
2. Turn the assembled stand upside down, and install the 4 rubber feet (G) Fig.4 as shown using 4 hex. bolts (H), 4 washers (I) and 4 hex. nuts (J).

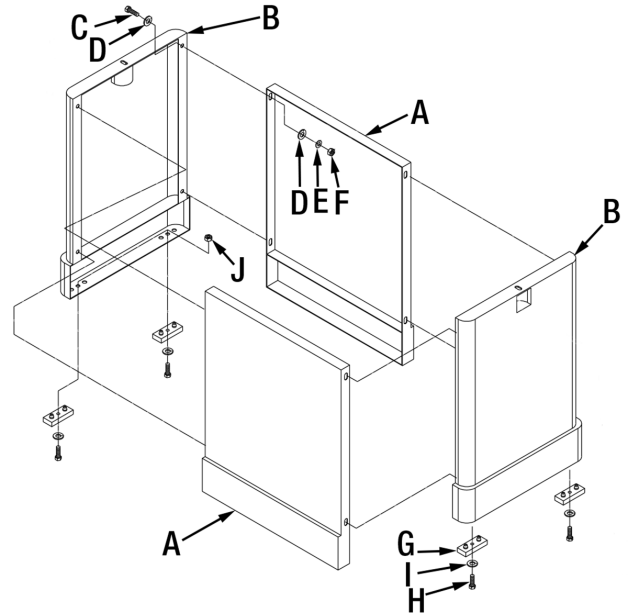


Figure 4

ASSEMBLING SANDER ASSEMBLY ONTO CABINET STAND

1. Position the cabinet stand (B) Fig.5 on a firm and level surface.
2. Lift the Belt and Disc sander (A) Fig.5 onto the top of the cabinet stand.
3. Align the mounting holes of the sander with those of the stand, secure sander to stand using 2 hex. bolts (C) Fig.5, 2 spring washers (D) and 2 washers (E) as shown.

INSTALLING SANDING DISC CAST-IRON TABLE

1. Position the sanding disc cast-iron table (A) Fig.6 near the sanding disc. Align the table mounting holes of the table with the threaded holes in the sanding disc brackets (B).
2. Secure the cast-iron table (A) Fig.6 to the brackets (B) using 2 cap screws (C). Hand tighten both cap screws to allow the table to tilt.
3. Secure the angle of the sanding disc cast-iron table (A) Fig.6 by installing 2 lock handles (D) as shown.

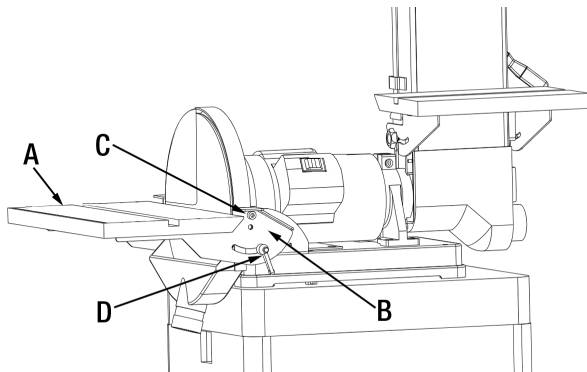


Figure 6

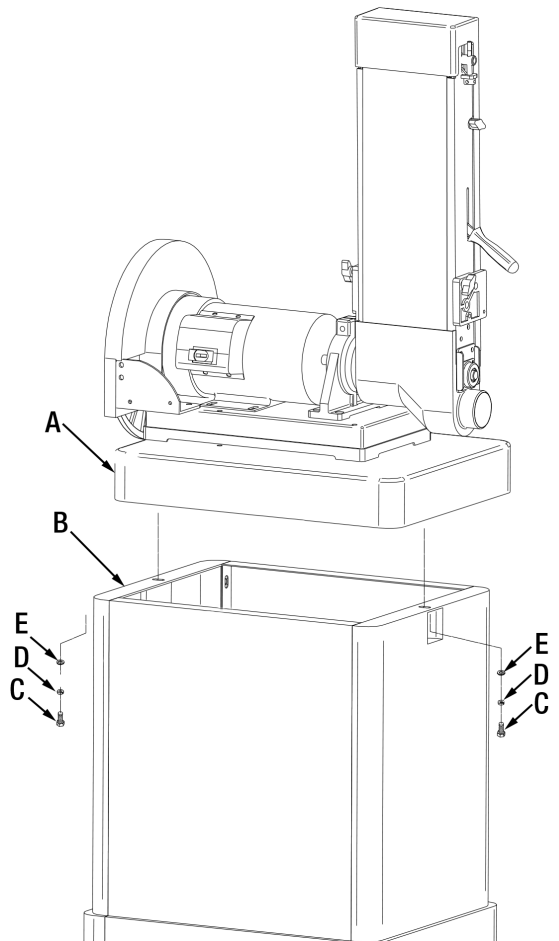


Figure 5

ADJUSTMENTS & OPERATION



ADJUSTING SANDING BELT IN HORIZONTAL POSITION

1. Loosen cap screw (A) Fig.7 with the included 6 mm hex. key. This cap screw secures the sanding belt assembly in the vertical or horizontal position.
2. Remove the sanding belt table.
3. Lower the sanding belt assembly into the horizontal position as shown in Fig.8.
4. Retighten cap screw (A) Fig.7 to secure the sanding belt assembly.
5. To adjust the sanding belt back up to the vertical position, simply follow these instructions in the reverse order.

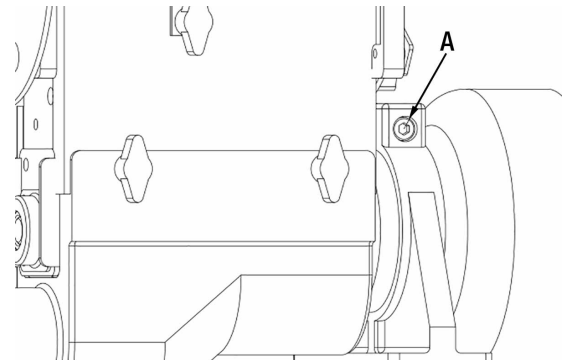


Figure 7

INSTALLING & USING BACK STOP WHEN SANDING BELT IS IN THE HORIZONTAL POSITION

It is highly recommended to install and use the back stop (A) Fig.8 during flat sanding operations with the sanding belt is in the horizontal position.

1. Position the backstop pin into the mounting hole on the side of the sanding belt assembly, and secure back stop (A) using the large lock knob (B).

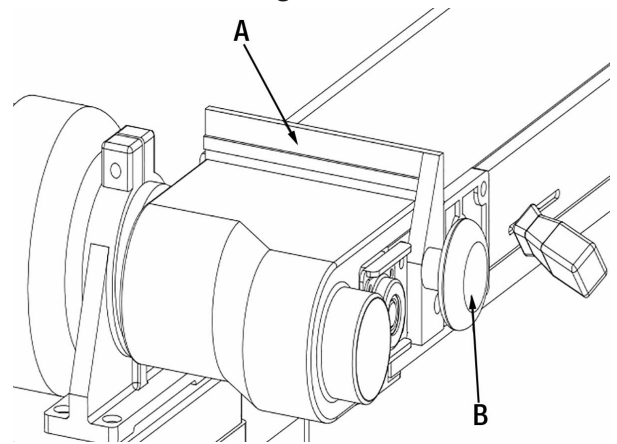


Figure 8

TABLE ANGLE ADJUSTMENT

The scale pointers on the sander indicate the tilt angle of the sanding tables. The pointers have been set at the factory but throughout the life of your machine, you may need to adjust them.

1. Loosen the table lock knob (A) Fig.9.
2. Place a square (B) Fig.9 on the sanding disc table (C) and against the sanding disc (D) to check for squareness.
3. Set the table angle perpendicular to the sanding disc and retighten table lock knob.
4. If the pointer (E) Fig.9 doesn't point exactly at 0° on the scale, loosen pointer screw (F) and adjust it so it indicates 0°. Retighten pointer screw.
5. Repeat steps 1-5 to adjust the sanding belt table.

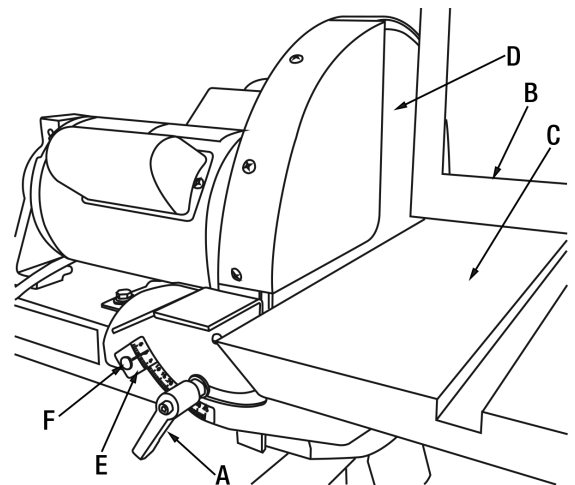


Figure 9

DISC TABLE ALIGNMENT

The disc table clearance has been correctly set at the factory, but over time adjustments may need to be made.

1. Make sure the sanding disc table (A) Fig.10 is set to 0°.
2. Loosen the four table adjustment hex. bolts (B), located on each side of the disc table.
3. Measure the gap between the table edge and the face of the disc on the left and right side of the disc.
4. Adjust the clearance of the sanding disc table to approximately 1/16".
5. Retighten the adjustment hex. bolts (B) once the disc table is set 1/16" from the sanding disc on both the left and right side.

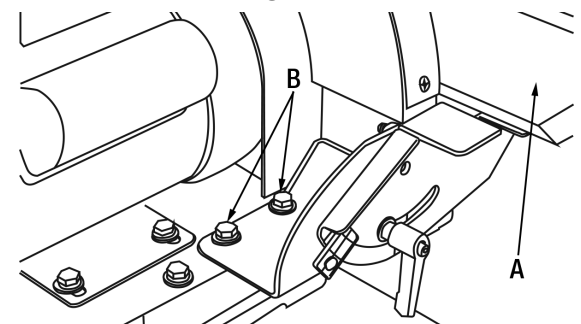


Figure 10



ADJUSTMENTS & OPERATION

INSTALLING AND ADJUSTING MITER GAUGE

The miter gauge shown in Fig.11 can be installed in both table slots of the sanding belt table and the sanding disc table. It should be used as often as possible to provide workpiece support during sanding operations. To adjust miter gauge:

1. Loosen lock handle (A) Fig.11.
2. Lift the positive stop plate (B) Fig.11 and pivot the miter gauge body (C) to the desired angle, lower the positive stop plate (B) and retighten lock handle (A).
3. If you desire a preset positive stop such as 90° or 45° setting, loosen lock handle (A) Fig.11, lift the positive stop plate (B) and slightly pivot the miter gauge body (C). Once you get close to the desired angle, lower the positive stop plate, continue to rotate the miter gauge body towards the desired angle, the positive stop plate will engage that positive stop position, once the preset angle is set, retighten lock handle (A).

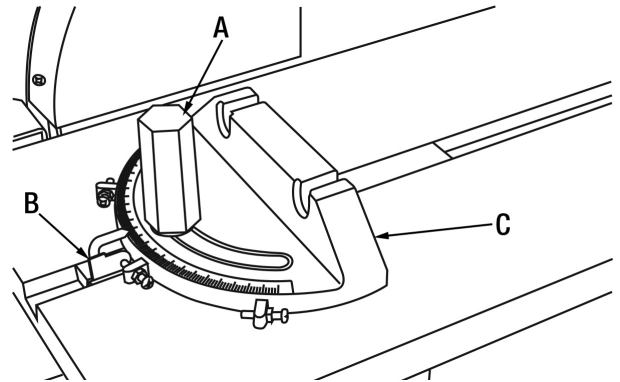


Figure 11

OPERATION

DISC SANDING

Warning! Always make sure the sander is unplugged prior to attempting any installation or changing of parts and accessories.

When sanding, always position your workpiece on the downward, rotating side (right side) of the sanding disc. Sanding on the left side of the sanding disc, upward rotating side is dangerous, as your workpiece cannot be controlled and 'kick-back' may occur - the wood being forced up and out of your hands.

Use the miter gauge for added control of the workpiece during sanding. The miter gauge can also be set to various degree angles for maintaining accurate angles when sanding small or multiple parts.

Do not force the workpiece into the sanding disc. Sand using light pressure, move your workpiece slightly left and right on the disc, keeping to the right-of-center, downward side. This will help prevent resin or debris from building up on one area of the disc, and also helps to prevent burning of the sanded surface from excessive abrasive-action heat build-up.

BELT SANDING

Warning! Always make sure the sander is unplugged prior to attempting any installation or changing of parts and accessories.

Depending on what type of sanding that you will be doing, set the sanding belt table to the proper angle using a square or a protractor.

Use the miter gauge when convenient for added control of the workpiece during sanding. The miter gauge can also be set to various degree angles for maintaining accurate angles when sanding small or multiple parts.

Do not force the workpiece into the sanding belt. Sand using light pressure. Move your workpiece slightly left and right on the belt. This will help prevent resin or debris from building up on one area of the belt, and also helps to prevent burning of the sanded surface from excessive abrasive-action heat build-up.

REPLACING SANDING BELT

The sanding belt should be replaced when it becomes worn out as follows:

1. Remove the 3 lock knobs (A) Fig.12 which secure the upper belt safety guard (B).
2. Remove the 2 lock knobs (C) Fig.12 which secure the lower belt safety guard (D), remove the lower belt safety guard, then lift and remove the upper belt safety guard (B).
3. Remove the belt table (E) Fig.12.
4. Raise the belt tension quick release lever (F) Fig.12 to release the tension on the sanding belt. Remove sanding belt.
5. Reinstall a new sanding belt in the reverse order. Make sure that the belt is positioned centered on the rollers and that you pay attention to the direction of rotation of the belt, as indicated on the inside of the belt. Belt life will be increased if installed in the correct direction.

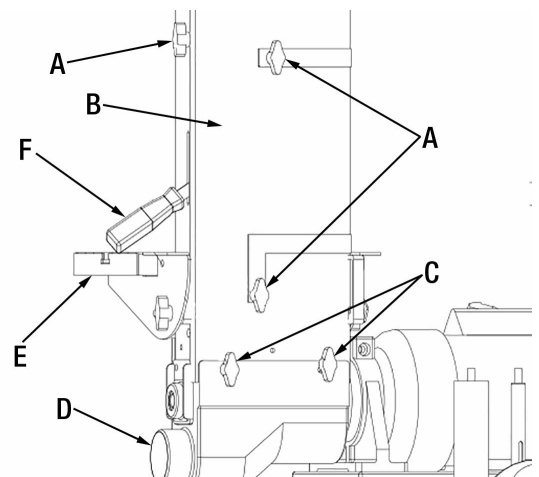


Figure 12

ADJUSTMENTS & OPERATION



REPLACING SANDING BELT continued...

Replacement sanding belts listed below are available as optional accessories, contact your nearest King Canada distributor for more information.

Model	Size	Grit	Qty
SB-648-K-60	6" x 48"	60	2
SB-648-K-80	6" x 48"	80	2
SB-648-K-100	6" x 48"	100	2
SB-648-K-120	6" x 48"	120	2

Note: After changing the sanding belt, it is highly recommended to verify and adjust the sanding belt tracking before starting a sanding operation. See section below for more information.

SANDING BELT TRACKING ADJUSTMENT

Proper sanding belt tracking can extend the life of the sanding belt and will prevent the sanding belt from slipping off the rollers. The ideal adjustment is having the sanding belt run perfectly straight between the rollers. Sanding belt tracking is done as follows:

1. Manually turn the sanding belt by hand and observe the tracking (alignment) of the sanding belt as it turns. If it turns straight no adjustment is needed.
2. If an adjustment is needed, loosen hex. nut (A) Fig.13.
3. Turn tracking tension nut (B) in small increments at a time. Turn tension nut clockwise if the belt tracks towards the right. Turn tension nut counterclockwise if the belt tracks towards the left. Finger tighten the adjustment nut (C) against the plate (D) when the belt is tracking correctly.
4. Verify your adjustment, turn the sander on for a few seconds and check sanding belt tracking. Adjust further if needed until the sanding belt runs perfectly straight between the rollers. Retighten hex. nut (A) Fig.13.
5. Reinstall the upper belt safety guard, lower belt safety guard and sanding belt table removed during the installation of a new sanding belt.

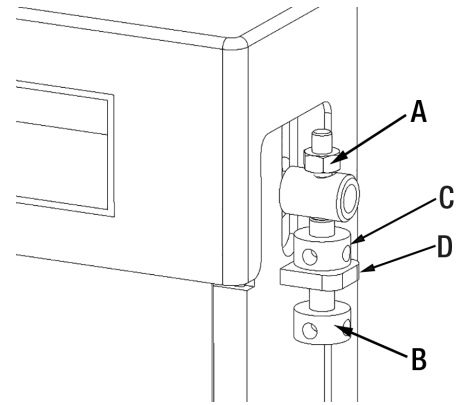


Figure 13

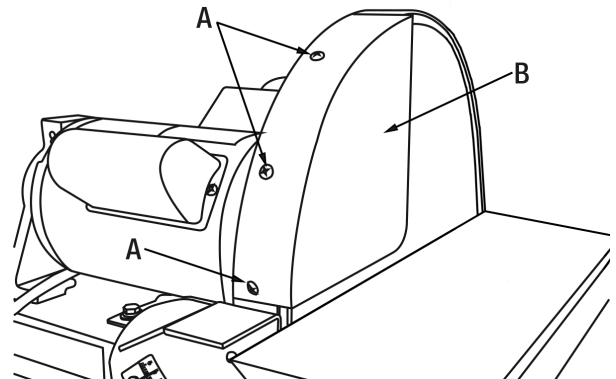


Figure 14

REPLACING SANDING DISC

The sanding disc should be replaced when it becomes worn out as follows:

1. Remove the 3 pan head screws (A) Fig.14 then remove the disc safety guard (B).
2. Remove the disc table.
3. Peel the sanding disc (A) Fig.15 off the sanding wheel. Remove the peel away backing on the back of the new adhesive sanding disc and carefully stick it onto the sanding wheel. Rotate wheel half a turn and stick the other half of the sanding disc.
4. Reinstall the sanding disc table and safety guard.

Replacement sanding discs listed below are available as optional accessories, contact your nearest King Canada distributor for more information.

Model	Size	Grit	Qty
SD-12-60	12"	60	1
SD-12-80	12"	80	1
SD-12-100	12"	100	1
SD-12-120	12"	120	1

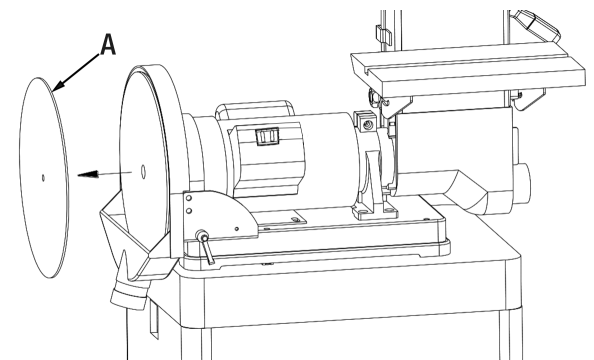


Figure 15

DUST COLLECTION

This sander comes with a 2" sanding disc dust chute (A) Fig.16, and a 2-1/4" sanding belt dust chute (B). To reduce airborne dust during operations, it is highly recommended to connect a dust extraction system such as a dust collector. This will limit airborne dust and accumulation of saw dust, which can represent a potential fire hazard.

Be sure to use appropriate size hose and fittings (not included) and check that all connections are sealed tightly to minimize airborne dust.

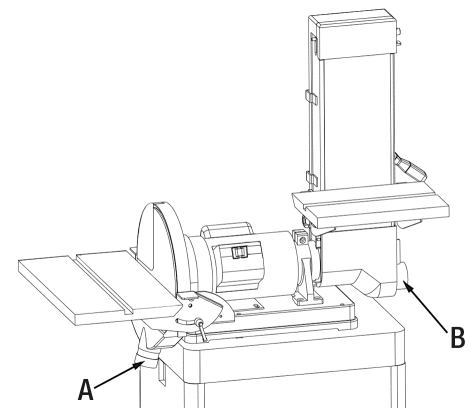


Figure 16



MAINTENANCE

WARNING: For your own safety, turn switch "OFF" and remove plug from power source outlet before adjusting, maintaining, or lubricating your belt and disc sander.

WARNING: To avoid electrocution or fire, any repair to electrical system should be done by qualified service technicians. Unit must be reassembled exactly to factory specifications.

LUBRICATION

The ball bearings in this machine are packed with grease at the factory. They require no further lubrication. All other moving parts should be sprayed with a liquid lubricant to ensure smooth operation.

Before each use

1. Check the power cord for any damage.
2. Check sanding belts and discs for damage or wear.
3. Check all guards and hardware to make sure they are secure.
4. Check all moving parts for alignment and binding issues.

Inspect regularly

1. Dress/clean sanding surfaces for best abrasive action.
2. Replace sanding belts or discs when worn or damaged.
3. Clean and vacuum dust found on the sander.
4. Keep tables free of rust. Apply coat of paste wax or silicon spray.

TROUBLESHOOTING

TROUBLE	PROBABLE CAUSE	SOLUTION
Motor will not run.	1. Defective ON-OFF switch. Defective switch cord. Defective switch box. 2. Burned out motor.	1. Replace defective parts before using sander again. 2. Any attempt to repair this motor may create a hazard unless repair is done by a qualified service technician.
Machine slows down when sanding.	1. Applying too much pressure to workpiece.	1. Ease up on the pressure.
Belt runs off rollers.	1. Not tracking properly.	1. Adjust tracking.
Wood burns while sanding.	1. Sanding disc or belt is glazed with sap.	1. Replace sanding disc or belt.

PARTS DIAGRAM & PARTS LISTS

Refer to the Parts section of the King Canada web site for the most updated parts diagram and parts list.