

180 E-Cut and 220 E-Cut Hybrid Walk Greens Mower

180 E-Cut Serial Number 140001-

220 E-Cut Serial Number 170001-



JOHN DEERE

OPERATOR'S MANUAL

**Walk Greens Mower 180 E-Cut and
220 E-Cut Hybrid**

OMUC43424 ISSUE H5 (ENGLISH)

John Deere Turf Care

European Edition
Printed in U.S.A.

Introduction

Thank You for Purchasing a John Deere Product

We appreciate having you as a customer and wish you many years of safe and satisfied use of your machine.

MX00654,000020B-19-04AUG25

Professional Use Only

This non-road mobile machinery is to be made available exclusively for professional use.

MK71445,0000004-19-29AUG18

Emissions Performance and Tampering

Operation and Maintenance

The engine, including the emissions control system, shall be operated, used, and maintained in accordance with the instructions provided in this manual to maintain the emissions performance of the engine within the requirements applicable to the engine's category/certification.

Tampering

No deliberate tampering with or misuse of the engine emissions control system shall take place; in particular with regard to deactivating or not maintaining an exhaust gas recirculation (EGR) or a DEF dosing system. Tampering with an engine's emissions control system will void the European Union (EU) type approval and applicable emissions-related warranties.

DX,EMISSIONS,PERFORM-19-12JAN18

Using Your Operator's Manual

This manual is an important part of your machine and should remain with the machine when you sell it.

Reading your operator's manual will help you and others avoid personal injury or damage to the machine. Information given in this manual will provide the operator with the safest and most effective use of the machine. Knowing how to operate this machine safely and correctly will allow you to train others who may operate this machine.



TCP626370—UN—21MAY24

If you have an attachment, use the safety and operating information in the attachment operator's manual, along with the machine operator's manual, to operate the attachment safely and correctly.

This manual and safety signs on your machine may also be available in other languages (see your authorized dealer to order).

Sections in your operator's manual are placed in a specific order to help you understand all the safety messages and learn the controls so you can operate this machine safely. You can also use this manual to answer any specific operating or servicing questions. A convenient index located at the end of this book will help you find needed information quickly.

The machine shown in this manual may differ slightly from your machine, but will be similar enough to help you understand our instructions.

RIGHT-HAND and LEFT-HAND sides are determined by facing in the direction that the machine will travel when going forward. When you see a broken line (-----), the item referred to is hidden from view.

Before delivering this machine, your dealer performed a predelivery inspection to ensure best performance.

MX00654,000020C-19-05JUN17

Machine Use

This machine is designed solely for use in customary lawn and turf operations. Use in any other way is considered as contrary to the intended use.

The manufacturer accepts no liability for damage or injury resulting from this misuse, and these risks must be borne solely by the user. Compliance with and strict adherence to the conditions of operation, service and repair as specified by the manufacturer also constitute essential elements for the intended use.

This machine should be operated, serviced and repaired only by persons familiar with all its particular characteristics and acquainted with the relevant safety rules (accident prevention). The accident prevention regulations, all other generally recognized regulations

on safety and occupational medicine and the road traffic regulations must be observed at all times.

Setting fuel delivery beyond published factory specifications or otherwise overpowering will result in loss of warranty protection for this machine.

Any arbitrary modifications carried out on this machine will relieve the manufacturer of all liability for any resulting damage or injury.

OUMX068,000012A-19-16AUG13

Order Service Parts Online

Visit <https://partscatalog.deere.com/jdrc/> for your Internet connection to parts ordering and information.

TC00531,00000E9-19-04AUG25

Special Messages

Your manual contains special messages to bring attention to potential safety concerns and machine damage, as well as helpful operating and servicing information. Please read all the information carefully to avoid injury and machine damage.

 **CAUTION: Avoid injury! This symbol and text highlight potential hazards or death to the operator or bystanders that may occur if the hazards or procedures are ignored.**

IMPORTANT: Avoid damage! This text is used to tell the operator of actions or conditions that might result in damage to the machine.

NOTE: General information is given throughout the manual that may help the operator in the operation or service of the machine.

MX00654,000020D-19-04AUG25

Service Literature

If you would like to purchase a copy of the Parts Catalog or Technical Manual for this machine, visit The John Deere Technical Information Store at:

<https://techpubs.deere.com/>

or call:

- **U.S. & Canada:** 1-800-522-7448.
- **All Other Regions:** Your John Deere dealer.

TH84124,0000199-19-04AUG25

Parts

We recommend John Deere quality parts and lubricants, available at your John Deere dealer.

When you order parts, your John Deere dealer needs the serial number or product identification number (PIN) for your machine or attachment. These are the numbers that you recorded in the Product Identification section of this manual.

Contents

	Page		Page
Product Identification		Operating Cutting Units	
Record Identification Numbers	00-1	Engaging Cutting Unit	25-1
Safety Labels without Text		Emergency Stopping - Cutting Unit	25-1
Safety Label Location	05-1	Adjusting Grass Catcher Basket Height (Latch Style)	25-1
Understanding the Machine Safety Labels without Text	05-2	Removing and Installing Grass Catcher Basket (Latch Style)	25-1
Keep All Shields in Place	05-2	Removing and Installing Grass Catcher (Direct-Mount Style)	25-2
Help Avoid Injury	05-2	Operating Turf Broom	25-2
Avoid Injury From Rotating Blades	05-2	Operating Rotary Brush (Optional)	25-3
Safety		Operating Greens Tender Conditioner (GTC) (Optional)	25-3
Operator Training Required	10-1	Cleaning Cutting Unit	25-4
Preparation	10-1	Service Intervals	
Operating Safely	10-1	Servicing Your Machine	35-1
Checking Mowing Area	10-2	Before Each Use	35-1
Parking Safely	10-2	After Each Use	35-1
Rotating Blades Are Dangerous	10-2	Break-In (After First 5 Hours)	35-1
Protect Children	10-2	Break-In (After First 20 Hours)	35-1
Wear Appropriate Clothing	10-3	Break-In (After First 50 Hours)	35-1
Maintenance and Storage	10-3	Every 50 Hours	35-1
Prevent Fires	10-3	Every 100 Hours	35-1
Handling Fuel Safely	10-4	Every 200 Hours	35-1
Handling Waste Product and Chemicals	10-5	Every 300 Hours	35-1
Operating Controls		Every 500 Hours or Yearly	35-1
Operating Controls	15-1	Service Lubrication	
Operating		Grease	40-1
Daily Operating Checklist	20-1	Transmission and Hydraulic Oil	40-1
Avoid Damage to Plastic and Painted Surfaces	20-1	Biodegradable Oil	40-1
Adjusting Handlebar Height	20-1	Converting From HY-GARD to BIO HY- GARD	40-1
Adjusting Handlebar Angle	20-1	Lubricating Turf Conditioner or Rotary Turf Brush Drive	40-2
Using Operator Controls	20-1	Lubricating Reel	40-2
Machine Hourmeter	20-3	Lubricating Input Drives	40-2
Removing Transport Wheels	20-3	Lubricating Front Roller	40-3
Starting the Engine	20-3	Lubricating Drive Roller	40-3
Stopping the Engine	20-3	Lubricating Rear Roller and Height of Cut Adjusters	40-3
Operating Turf Conditioner or Rotary Turf Brush (Optional)	20-4	Checking and Filling Gear Case	40-4
E-Cut Hybrid System Operation	20-4	Lubricating Operator Presence Bail	40-4
Frequency of Clip (FOC) Adjustment	20-5	Service Engine	
Testing Safety Systems	20-5	Carbon Dioxide Emissions (CO ₂)	45-1
Testing Park Brake	20-5	Avoid Fumes	45-1
Testing Run Switch	20-6	Gasoline Engine Oil	45-1
Testing Operator Presence Bail	20-6	Gasoline Fuel for 4-Cycle Engines	45-2
Emergency Stopping	20-6	Fill Fuel Tank	45-2
Transporting Machine on Trailer	20-6	Adjusting Throttle Lever Tension	45-2

Continued on next page

Original Instructions. All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

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	Page		Page
Cleaning Air Cleaner	45-3	Adjusting Front Roller Parallel with Bedknife (QA5)	75-9
Cleaning Fuel Sediment Bowl and Fuel Filter	45-4	Adjusting Height of Cut Range (QA5)	75-10
Checking Engine Oil Level	45-4	Adjusting Height of Cut (QA5)	75-11
Changing Engine Oil	45-5	Install Cutting Unit	75-12
Cleaning Spark Plug And Adjusting Electrode Gap	45-5	Install Kickstand (Optional)	75-14
Service Cutting Units		Install Transport Wheels (Optional)	75-14
Removing and Installing Cutting Units	50-1	Testing Safety Systems	75-15
Adjusting Cutting Unit Shield	50-2	Testing Run Switch	75-15
Adjusting Roller Drive Chains	50-3	Testing Park Brake	75-15
Adjusting Bedknife to Reel (QA5)	50-3	Testing Operator Presence Bail	75-15
Adjusting Front Roller Parallel with Bedknife (QA5)	50-4	Engine Break-In	75-15
Adjusting Height of Cut Range (QA5)	50-5	Cutting Unit Break-In	75-16
Adjusting Height of Cut (QA5)	50-6	Pre-Delivery	75-16
Removing and Installing Bedknife Shoe	50-7	Specifications	
Replacing Bedknife (QA5)	50-8	Engine - 180 E-Cut™, 220 E-Cut™	80-1
Adjusting Bedknife and Bedknife Shoe Position for Worn Reel (QA5)	50-9	Travel Speeds	80-1
Removing and Installing Front Roller (QA5)	50-10	Electrical System	80-1
Removing and Installing Rear Roller (QA5)	50-11	Fuel System	80-1
Adjusting Rotary Turf Brush	50-11	Steering and Brakes	80-1
Adjusting Greens Tender Conditioner (GTC) (QA5)	50-11	Tires	80-2
Adjusting Cutting Unit Limit Chains	50-12	Capacities	80-2
Adjusting Frequency of Clip (FOC)	50-13	Dimensions	80-2
Grinding Reel and Bedknife	50-13	Weights	80-2
Backlapping Cutting Unit	50-15	Cutting Unit	80-2
Service Electrical		Recommended Lubricants	80-3
E-Cut™ Hybrid System Service	55-1	Sound Measurements	80-3
Service Belts		Vibration Measurements	80-3
Removing Belts	60-1	Declaration of Conformity	
Installing Belts	60-1	EC Declaration of Conformity	85-1
Drive Belt Tension Check and Adjustment	60-2	UK Declaration of Conformity	85-2
Adjusting Operator Presence Bail	60-4	EC Declaration of Conformity	85-4
Troubleshooting		UK Declaration of Conformity	85-5
Using Troubleshoot Chart	65-1	John Deere Quality Statement	
Engine	65-1	John Deere Quality	JDQS-1
Mower	65-2	Service Record	
E-Cut Hybrid System Diagnostic Codes	65-3	Record Service Dates	SR-1
Storage			
Storing Safety	70-1		
Preparing Machine for Storage	70-1		
Preparing Fuel and Engine For Storage	70-1		
Removing Machine From Storage	70-2		
Assembly			
Attach Handlebar	75-1		
Connect Wiring Harness	75-2		
Install Frequency of Clip (FOC) Control Cover	75-3		
Install Control Cables	75-3		
Adjusting Brake	75-4		
Drive Belt Tension Check and Adjustment	75-5		
Prepare Cutting Unit	75-6		
Adjusting Cutting Unit Shield	75-8		
Adjusting Bedknife to Reel (QA5)	75-8		

Product Identification

Record Identification Numbers

Walk Greens Mower

180 E-Cut™ Hybrid PIN (130001-)

220 E-Cut™ Hybrid PIN (160001-)

If you need to contact an Authorized Service Center for information on servicing, always provide the product model and serial number.

You will need to locate the model and serial number for the machine and for the engine of your machine and record the information in the spaces provided below.

DATE OF PURCHASE:

DEALER NAME:

DEALER PHONE:



TC681271—UN—17JUL25

PRODUCT IDENTIFICATION NUMBER, MOWER (A):

PRODUCT IDENTIFICATION NUMBER, REEL (B):

ENGINE SERIAL NUMBER (C):

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Safety Labels without Text

Safety Label Location



A—Keep All Shields in Place MT3367
B—Help Avoid Injury TCU27084

C—Avoid Injury from Rotating Blades MT6732

TC670533—UN—17JUL25

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Understanding the Machine Safety Labels without Text



TCT005498—UN—11SEP12

The machine safety labels shown in this section are placed in important areas on your machine to draw attention to potential safety hazards.

On your machine safety labels, the words DANGER, WARNING, and CAUTION are used with this safety-alert symbol. DANGER identifies the most serious hazards.

MX00654,0000389-19-09JAN23

Avoid Injury From Rotating Blades



TCAL41591—UN—12APR25

- To avoid injury from rotating blades, stay clear of reel.
- Shut off machine before removing grass catcher, cleaning or servicing.

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Keep All Shields in Place

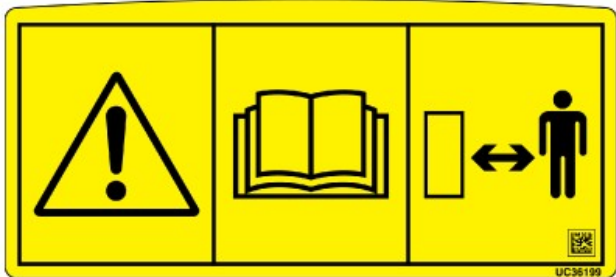


TC102609—UN—12APR25

- Do not operate machine without shield in place.

OUMX068,00001CA-19-24JAN23

Help Avoid Injury



TC102610—UN—12APR25

- Read operator's manual.
- Operating training required.
- Do not operate the machine without guards, shields and safety devices in place and working.
- Do not operate when children or others are around.
- Stop engine and set park brake whenever you leave the mower.

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Safety

Operator Training Required

- Read the operator's manual, attachment manuals, and other training material carefully. If the operator or mechanic cannot read English, it is the responsibility of the owner to explain this material to them. This publication is available in other languages.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.
- All operators and mechanics should be trained. The owner of the machine is responsible for training the users.
- Age, physical ability, and mental capacity can be factors in equipment-related injuries. Operators must be mentally and physically capable of operating the machine properly and safely.
- Never let children or untrained people operate or service the equipment. Local regulations may restrict the age of the operator.
- The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
- Operate the machine in an open, unobstructed area under the direction of an experienced operator.
- Test drive area with attachment lowered, if equipped, but not running. Slow down when you travel over rough ground.

OUO1082,000657E-19-18JUL25

Preparation

- Evaluate the terrain and determine what accessories and attachments are required to perform the job safely and properly. Only use accessories and attachments approved by the manufacturer.
- Wear appropriate clothing including, safety glasses, and hearing protection. Long hair, loose clothing, or jewelry may get tangled in moving parts.
- Inspect the area where the equipment is to be used. Remove all objects such as rocks, toys, and wire which can be thrown by the machine.
- Use extra care when handling gasoline and other fuels. They are flammable and vapors are explosive.
 - a. Use only an approved container.
 - b. Never remove gas cap or add fuel when engine is running. Do not smoke.
 - c. Never refuel or drain the machine indoors.
- Check that the operator presence controls, safety switches, and shields are attached and functioning properly. Do not operate machine unless all safety devices are functioning properly.

OUO1082,000657F-19-15MAY18

Operating Safely

- Never run an engine in an enclosed area where dangerous carbon monoxide fumes can collect.
- Only operate in good light, keeping away from holes and hidden hazards.
- Be sure all drives are in neutral and parking brake is engaged before starting engine. Only start engine from the operator's position.
- Be sure of your footing while using pedestrian-controlled equipment, especially when backing up. Walk, don't run. Reduced footing could cause slipping.
- Slow down and use extra care on hillsides. Be sure to travel in the recommended direction on hillsides. For this machine, mow across hillsides, not up and down. Turf conditions can affect the machine's stability. Use caution while operating near drop-offs.
- Slow down and use caution when making turns and when changing directions on slopes. Stop blades if not mowing.
- Stop the blades if the mower has to be tilted for transportation when crossing surfaces other than grass, and when transporting the mower to and from the area to be mowed.
- Never operate with guards not securely in place. Be sure all interlocks are attached, adjusted properly, and functioning properly.
- Do not change the engine governor settings or overspeed the engine. Operating an engine at excessive speed can increase the hazard of personal injury.
- Stop on level ground, disengage drives, engage parking brake, and shut off engine before leaving the operator's position for any reason including emptying the grasscatchers or clearing blockages.
- Stop equipment and inspect reels after striking objects or if an abnormal vibration occurs. Make necessary repairs before resuming operations.
- Keep hands and feet away from the cutting units.
- Look behind and down before backing up to be sure of a clear path.
- Do not operate the machine while under the influence of alcohol or drugs.
- Use care when loading or unloading the machine into or off of a trailer or truck.
- Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
- Inspect machine before you operate. Be sure hardware is tight. Repair or replace damaged, badly worn, or missing parts. Be sure guards and shields are in good condition and fastened in place. Make any necessary adjustments before you operate.
- Never pick up or carry a mower while the engine is running.
- Stop machine if anyone enters the area.

- Use only accessories and attachments approved by the manufacturer of the machine.
- Do not wear radio or music headphones. Safe service and operation requires your full attention.
- Never mow when there is risk of lightning.

Ik2daiz, 1751033733567-19-27JUN25

Checking Mowing Area



MXAL41932—UN—22MAY13

- Clear mowing area of objects that might be thrown. Keep people and pets out of mowing area.
- Low-hanging branches and similar obstacles can injure the operator or interfere with mowing operation. Before mowing, identify potential obstacles, such as low-hanging branches, and trim or remove those obstacles.
- Study mowing area. Set up a safe mowing pattern. Do not mow where traction or stability is doubtful.
- Test drive area with mower lowered (if equipped) but not running. Slow down when you travel over rough ground.
- Survey all mowing sites to determine which slopes are safe for machine operation and which slopes should be maintained through other maintenance techniques.

MP47322,00F4617-19-05JUL17

Parking Safely

1. Stop machine on a level surface, not on a slope.
2. Disengage cutting unit(s).
3. Lock the park brake.
4. Stop the engine.
5. Wait for engine and all moving parts to stop before you leave the operator's station.
6. Close fuel shut-off valve, if your machine is equipped.
7. Remove the spark plug wire (for gasoline engines) before servicing the machine.

OUO1082,00063ED-19-15FEB13

Rotating Blades Are Dangerous



TCT012793—UN—06JUL15

- Rotating cutting units can cut off arms and legs, and throw objects. Failure to observe safety instructions could result in serious injury or death.
- Keep hands, feet, and clothing away from rotating units when machine is powered on. See parking safely section.
- Be alert at all times, drive forward and in reverse carefully. People, especially children can move quickly into the mowing area before you know it.
- Before backing up, stop cutting units and look down and behind the machine carefully, especially for children.
- Do not mow in reverse.
- Shut off cutting units when you are not mowing.
- Park machine safely before leaving the operator's station for any reason including emptying the grass catchers or unplugging the chute, if equipped.
- Keep all parts of the body away from the cutting edges. Residual hydraulic pressure or other stored energy source in the system can cause cutting unit rotation when the blockage is released.
- If applicable, use a long-handled brush when applying reel sharpening compound.
- Keep bystanders away from cutting units when adjusting or servicing.
- Always wear gloves when manually rotating cutting units.
- Manually rotating one cutting unit can cause another to rotate if operated hydraulically.
- The cutting unit should stop in approximately five seconds when disengaged. If you believe that your cutting units may not be stopping in that period of time, take your machine to your authorized dealer where they can safely check and service your machine.

OUO2005,0000216-19-15JUL15

Protect Children

- Death or serious injury can occur when young children associate having fun with a lawn mowing machine simply because someone has given them a ride on a machine.
- Children are attracted to lawn mowing machines and

mowing activities. They don't understand the dangers of rotating blades or the fact that the operator is unaware of their presence.

- Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Tragic accidents with children can occur if the operator is not alert to the presence of children, especially when a child approaches a machine from behind. Before and while backing up, stop mower blades and look down and behind the machine carefully, especially for children.
- Never carry children on a machine or attachment, even with the blades off. Do not tow children in a cart or trailer. They can fall off and be seriously injured or interfere with safe machine operation.
- Never use the machine as a recreational vehicle or to entertain children.
- Never allow children or an untrained person to operate the machine. Instruct all operators not to give children a ride on the machine or in an attachment.
- Keep children indoors, out of the mowing area, and in the watchful eye of a responsible adult, other than the operator, when a mower is being operated.
- Stay alert to the presence of children. Never assume that children will remain where you last saw them. Turn the machine off if a child enters the work area.

OUO2005,0000217-19-05FEB13

Wear Appropriate Clothing



TCT015572—UN—24MAY18

- Always wear safety goggles, or safety glasses with side shields when operating the machine.
- Wear close fitting clothing and safety equipment appropriate for the job.
- While mowing, always wear substantial footwear. Do not operate the equipment when barefoot or wearing open sandals.
- Wear a suitable protective device such as earplugs. Loud noise can cause impairment or loss of hearing.

TC00531,000021E-19-17MAY18

Maintenance and Storage



TCAL41691—UN—08MAR13

- Never operate machine in a closed area where dangerous carbon monoxide fumes can collect.
- Disengage drives, lock parking brake, stop engine and remove key or disconnect spark plug (for gas engines). Wait for all movement to stop before adjusting, cleaning or repairing.
- Clean grass and debris from cutting units, drives, mufflers, and engine to help prevent fires. Clean up oil or fuel spillage.
- Let engine cool before storing and do not store near flame.
- Shut off fuel while storing or transporting. Do not store fuel near flames or drain indoors.
- Park machine on level ground. Never allow untrained personnel to service machine. Understand service procedure before doing work.
- Use jack stands to support components when required.
- Carefully release pressure from components with stored energy.
- Use care when checking cutting units. Wear gloves, and use caution when servicing cutting units.
- Only replace blades. Never straighten or weld them.
- Keep hands, feet, clothing, jewelry and long hair away from moving parts. If possible, do not make adjustments with the engine running.
- Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.
- Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.

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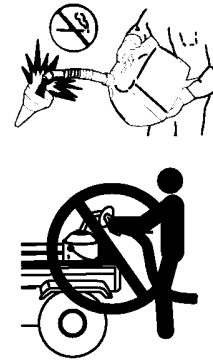
Prevent Fires

- Please review these recommendations with all operators. See your John Deere dealer with questions.
- Always follow all safety procedures posted on the machine and in this operator's manual. Before carrying out any inspection or cleaning, always shut off engine, set parking brake, and remove ignition key.
- Besides routine maintenance, one of the best ways to keep your John Deere equipment running efficiently and to reduce fire risk is to regularly remove debris buildup from the machine.

- After operating, allow machine to cool in an open area before cleaning or storing. Do not park machine near flammable materials, such as wood, cloth, or chemicals, or near an open flame or other sources of ignition, such as a water heater or furnace.
- Completely remove any combustible materials from equipment before storing by emptying any grass catcher bags, containers, and cargo boxes.
- Debris can accumulate anywhere on the machine, especially on horizontal surfaces. Remove grass and debris completely from engine compartment, muffler area, and from the mower deck or cutting units both before and after operating machine. Additional cleaning may be necessary when mowing or mulching in dry conditions.
- In addition to cleaning machine before using and storing, keeping engine area clean provides the greatest impact on fire prevention. Other areas requiring regular inspection and cleaning include behind wheel rims, wire harness, hose or line routing, mowing attachments, etc. Compressed air, leaf blowers, or water assists in keeping these areas clean.
- Frequency of these inspections and cleaning will vary depending on a number of factors, including operating conditions, machine configuration, operating speeds, and weather conditions (particularly dry, hot, and windy conditions). When you are operating in these conditions, inspect and clean these areas frequently throughout the day.
- Excess lubrication or fuel/oil leaks or spills on the machine can also serve as collection sites for debris. Prompt machine repair and oil and fuel clean-up reduces the potential for debris collection.
- Bearing failures or overheating can result in a fire. To reduce this risk, always follow the instructions in the machine operator's manual regarding lubrication intervals and locations. Contact your local dealer or other service provider if you have any questions about the lubrication intervals or location and if any unusual noises are coming from areas where bearings might be located. Washing the machine while warm may also reduce bearing life and increase potential for premature bearing failure.
- Always shut off fuel when storing or transporting machine, if the machine has a fuel shutoff.
- Check fuel lines, tank, cap, and fittings frequently for cracks or leaks. Replace if necessary.

OUC2005,0000221-19-22JUL25

Handling Fuel Safely



MXAL41938—UN—18FEB13

To avoid personal injury or property damage, use extreme care in handling fuel. Fuel is extremely flammable and fuel vapors are explosive:

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only an approved fuel container. Use only non-metal, portable fuel containers approved by the Underwriter's Laboratory (U.L.) or the American Society for Testing & Materials (ASTM). If using a funnel, make sure it is plastic and has no screen or filter.
- Never remove the fuel tank cap or add fuel with the engine running. Allow engine to cool before refueling.
- Never add fuel to or drain fuel from the machine indoors. Move machine outdoors and provide adequate ventilation.
- Clean up spilled fuel immediately. If fuel is spilled on clothing, change clothing immediately. If fuel is spilled near machine, do not attempt to start the engine but move the machine away from the area of spillage. Avoid creating any source of ignition until fuel vapors have dissipated.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliance.
- Prevent fire and explosion caused by static electric discharge. Static electric discharge can ignite fuel vapors in an ungrounded fuel container.
- Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before fueling.
- Remove fuel-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a fuel dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until the fueling is complete. Do not use a nozzle lock-open device.
- Never overfill fuel tank. Replace fuel tank cap and tighten securely.
- Replace all fuel container caps securely after use.

- For gasoline engines, do not use gas with methanol. Methanol is harmful to your health and to the environment.

OUO2005,0000223-19-12OCT16

Handling Waste Product and Chemicals

Waste products, such as, used oil, fuel, coolant, brake fluid, and batteries, can harm the environment and people:

- Do not use beverage containers for waste fluids - someone may drink from them.
- See your local Recycling Center or authorized dealer to learn how to recycle or get rid of waste products and how to put your machine out of service at the end of its life.

OUMX068,000063A-19-16JUL15

Operating Controls

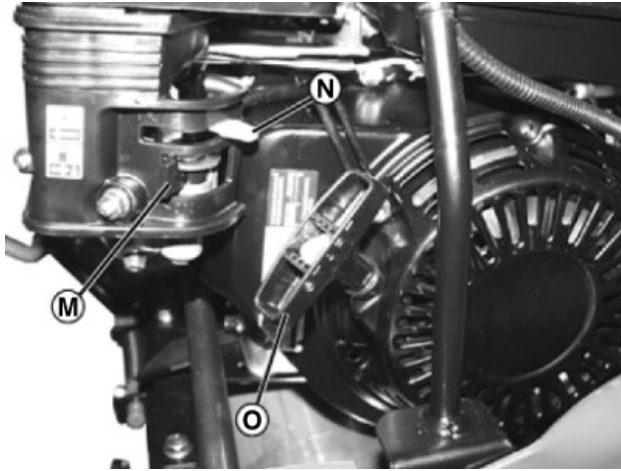
Operating Controls



A— Throttle Lever
B— Diagnostic Indicator Light
C— Operator Presence Bail
D— Park Break Lever
E— Frequency of Clip (FOC) Control
F— Hour Meter

G— Mow/ Backlap Switch
H— Light Switch (optional)
I—PTO Switch
J—Run/ Stop Switch
K—Handlebar Adjustment Lever
L—Service Advisor Port

TC670534—UN—17JUL25



TC671582—UN—24APR25

Engine Controls

M—Fuel Shut-Off Valve
N—Choke Lever
O—Starter Handle

lk2daiz,1745060391525-19-19APR25

Operating

Daily Operating Checklist

- ☐ Check safety interlock system.

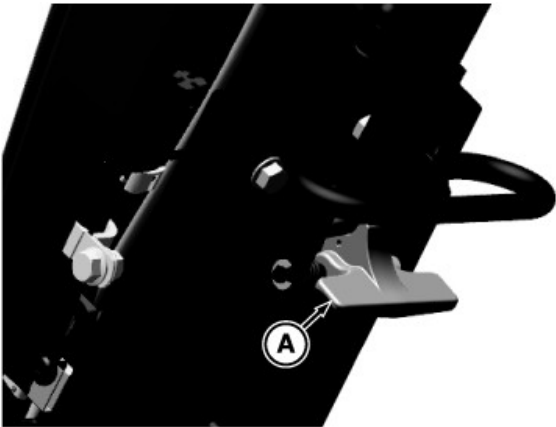
OUMX068,00001D9-19-15MAR17

Avoid Damage to Plastic and Painted Surfaces

- Do not wipe plastic parts unless rinsed first. Using a dry cloth may cause scratches.
- Insect repellent spray may damage plastic and painted surfaces. Do not spray insect repellent near machine.
- Be careful not to spill fuel on machine. Fuel may damage surface. Wipe up spilled fuel immediately.
- Prolonged exposure to sunlight will damage hood surfaces.

OUC01082,000646B-19-15FEB13

Adjusting Handlebar Height

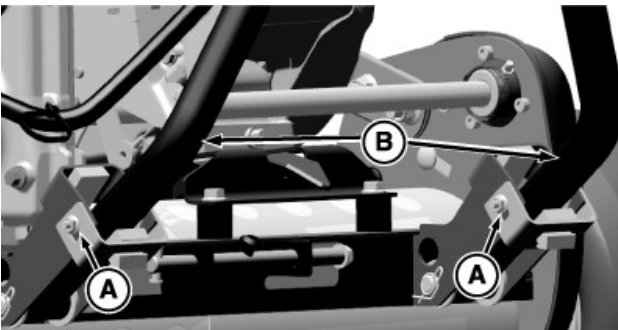


TC102374—UN—19JUL22

1. Lift the handlebar adjustment lever (A).
2. Slide handlebar up or down to adjust height.

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Adjusting Handlebar Angle



TC102375—UN—19JUL22

1. Loosen the two bolts (A) on each side of bracket.

2. Lift handlebar base (B) and slide into one of the positions to adjust angle.
3. Tighten the two bolts (A) on each side.

h2ac9y3,1658244518712-19-19JUL22

Using Operator Controls

Using Run Switch

Push run/stop toggle switch forward to run engine.

- Pull run/stop toggle switch back (toward operator) to stop engine.

Using Operator Presence Bail

CAUTION: Avoid injury! This machine is equipped with an operator presence system to protect the operator and bystanders. Do not attempt to alter the function of the operator presence system.

IMPORTANT: Avoid damage! Do not attempt to move machine using operator presence bail. Bail is not designed to support machine weight.

For traction engagement (Forward Travel):



TC680528—UN—16JUL25

1. Shift operator presence bail to the left.



TC680529—UN—16JUL25

2. Depress operator presence bail to the handlebar loop.

NOTE: Reel will begin to rotate if PTO Switch (E-cut models) or Reel Clutch Handle (SL models) is in on position.

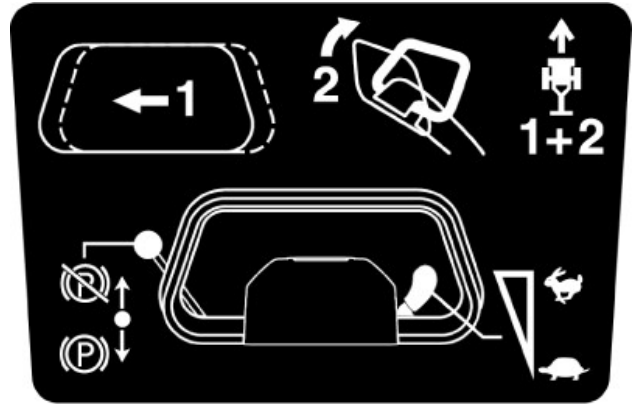
To disengage traction (Stop Forward Travel):



TC680527—UN—16JUL25

Release operator presence bail.

NOTE: When bail is released, forward travel and reel will stop. The engine (if equipped) should continue to run.



TC678229—UN—24JUN25

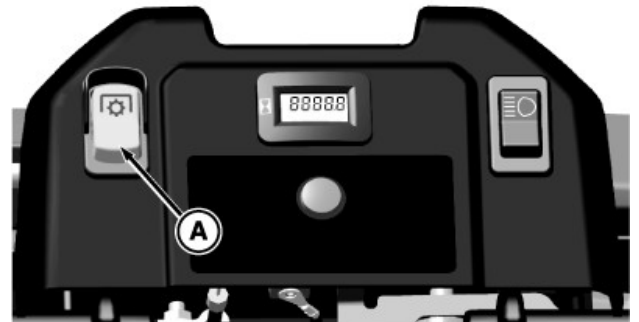
Using Park Brake Lever

Release operator presence bail and pull brake lever back to stop mower movement.

Using Mow/Backlap Switch

The Mow/Backlap switch must be in the MOW position for all mowing and transport operation. The BACKLAP position is only used during machine service. (See Backlapping Cutting Units in SERVICE section.)

Using PTO Switch



TC102365—UN—19JUL22

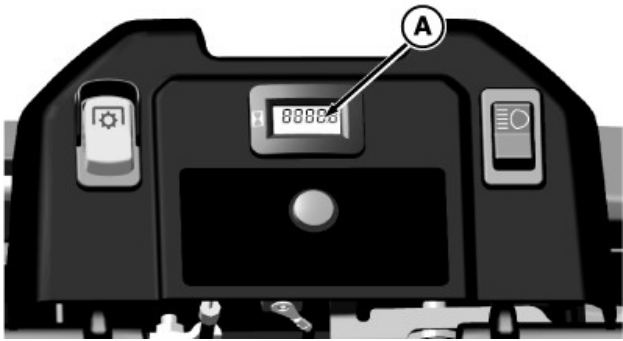
Pushing the PTO switch to the engaged (A) position.

starts the cutting unit for mowing operation only if all the following conditions are met:

- The operator presence bail is shifted, then depressed to handlebar loop (forward travel engaged).
- The parking brake is released.
- The backlap/mow switch is in MOW position.
- Pushing the PTO switch to the engaged position starts the cutting unit for backlapping service only if all following conditions are met.
- The backlap/mow switch is in BACKLAP position.
- The parking brake is engaged.

Ik2daiz, 1752058528442-19-16JUL25

Machine Hourmeter



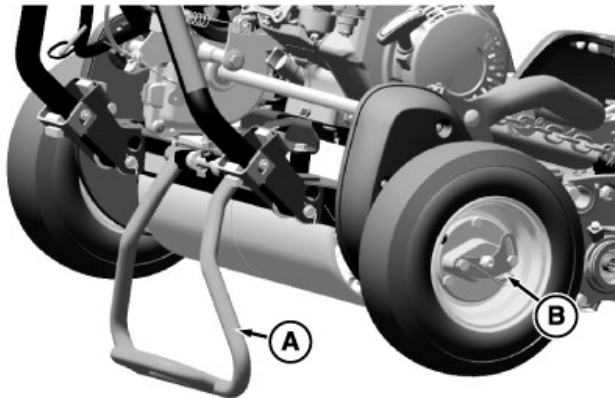
TC102366—UN—19JUL22

The machine hourmeter (A) records actual run time of the engine and is graduated in 1/10 hour intervals. It can be used to schedule service for the machine and document when service was performed.

To check the hour meter, park machine safely (See Parking Safely in SAFETY section).

Ik2daiz, 1751034650051-19-27JUN25

Removing Transport Wheels



TC102367—UN—19JUL22

Stand design may vary

1. Place machine on stand (A).
2. Release latch (B) and slide wheel from shaft. Repeat procedure for other side.

h2ac9y3, 1658229840583-19-19JUL22

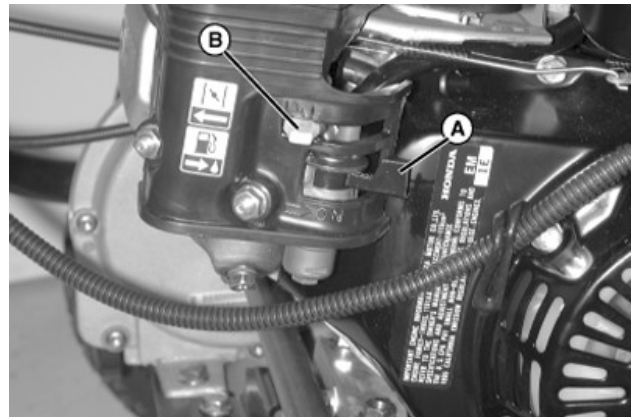
Starting the Engine

CAUTION: Avoid injury!

- Engine exhaust fumes contain carbon monoxide and can cause serious illness or death.
- Move the machine to an outside area before running the engine.

- Do not run an engine in an enclosed area without adequate ventilation.
- Connect a pipe extension to the engine exhaust pipe to direct the exhaust fumes out of the area.
- Allow fresh outside air into the work area to clear out the exhaust fumes.

1. Lock park brake lever.
2. Disengage drive clutches.
3. Push run/stop switch forward to the run position.
4. Move throttle lever to half open position.



TCAL41482—UN—22JAN13

5. Turn fuel shutoff valve (A) to the ON position.
6. Set choke (B) at closed position.
7. Pull starter handle.

NOTE: If engine fails to start after three attempts, return choke to open.

8. Move choke to the open position after engine has started.
9. Allow engine to warm up before applying load.

OOU1082,0006470-19-24JUN15

Stopping the Engine

1. Release operator presence bail.
2. Pull throttle lever all the way back (toward operator). Let engine idle 2-4 minutes to allow engine to cool down.

NOTE: If mower will not be used for a long period, close fuel shut-off valve (A) and allow engine to run until remaining fuel in carburetor is exhausted and engine stops running (The engine will continue to run for a few minutes).

3. Pull run/stop switch back (toward operator) to STOP position.

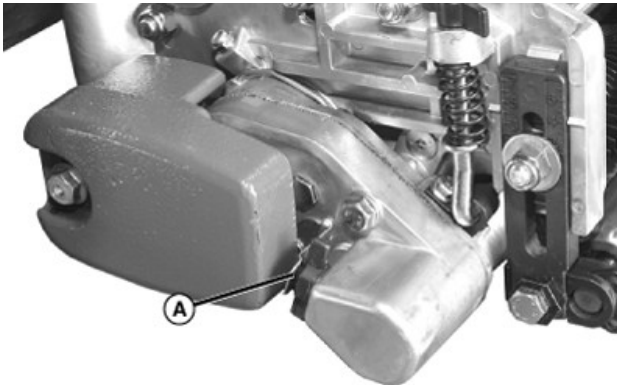


TCAL41483—UN—22JAN13

4. Turn fuel shut-off valve (A) to the OFF position.

OUO1082,0006471-19-15FEB13

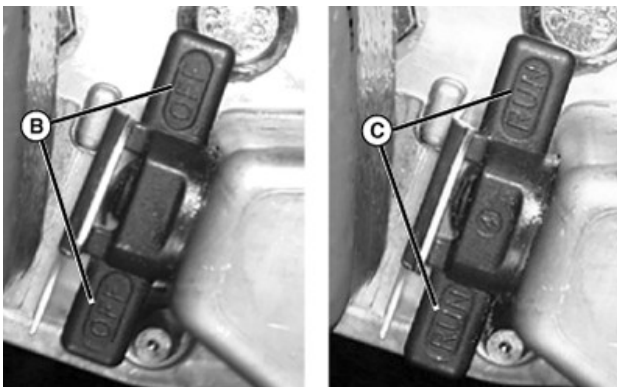
Operating Turf Conditioner or Rotary Turf Brush (Optional)



TCAL41484—UN—22JAN13

The rotary brush is controlled by a knob (A) on the cutting unit gearcase.

NOTE: Before operating, always release the operator presence bail, engage the park brake, and place the PTO switch into the disengaged position. Verify the reel has completely stopped spinning.



TCAL41485—UN—22JAN13

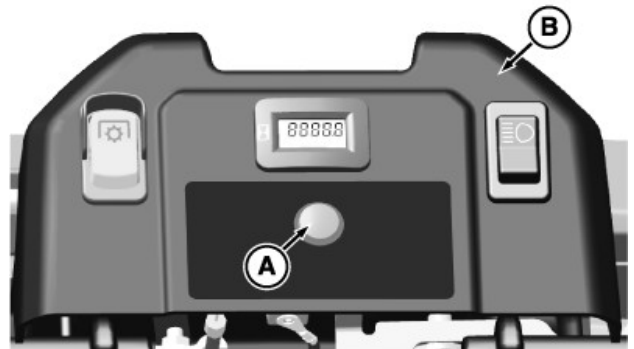
- The turf conditioner or rotary turf brush is not engaged (neutral) when the control knob is placed in

a vertical position and the word OFF (B) is visible on both ends.

- To engage the turf condition or rotary turf brush, rotate the knob 180° until the word RUN (C) is visible on both ends.

OUO1082,0006472-19-15FEB13

E-Cut Hybrid System Operation



TC102368—UN—19JUL22

After starting engine, the diagnostic indicator light (A) on the handlebar cover (B) will illuminate momentarily (one quick flash, followed by a 2-3 second flash). This indicates the E-Cut Hybrid 48-Volt System controller has been activated.

If the E-Cut Hybrid System controller detects an abnormal condition or malfunction during operation of the machine, it will flash a diagnostic code number on the indicator light (A) while the engine is running. The code number will appear as one or a series of pulses, followed by a short pause and another single or series of pulses. The code or codes will continue to repeat until the engine is stopped.

NOTE: If an E-Cut Diagnostic code is displayed while the engine is running at less than full throttle, increase the throttle fully and continue machine use. If the displayed code continues, record the code (or codes) and stop the machine. See the Service Electrical and Troubleshooting sections of this manual for additional information.

The controller may automatically shut down and stop reel rotation depending on the type of code detected. The diagnostic indicator light will display a quick flash, followed by a 2-3 second flash. The controller may be reset with the following method:

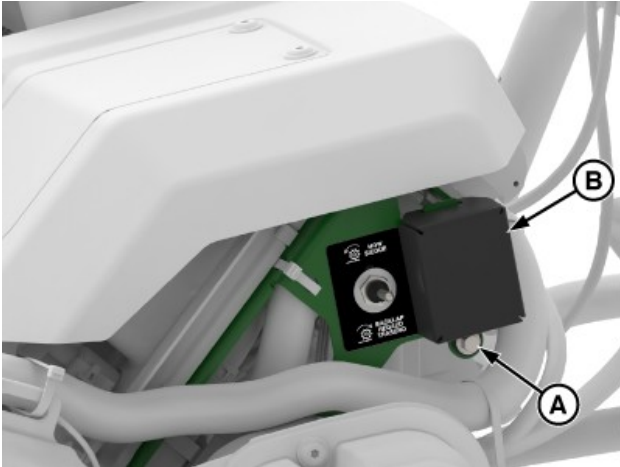
1. Turn the PTO switch to the disengaged position and then engaged position. If no codes are displayed and reel rotation is restored, continue machine operation. If the indicator light displays a quick flash, followed by a 2-3 second flash, proceed to the next step.
2. Pull the run/stop switch to STOP position to stop the engine. Push the run/stop switch to the run position, start the engine and engage the cutting unit. If no

codes are displayed and reel rotation is restored, continue machine operation.

3. If any code is displayed or reel rotation cannot be restored, stop the machine. See the Service Electrical and Troubleshooting sections of this manual for additional information.

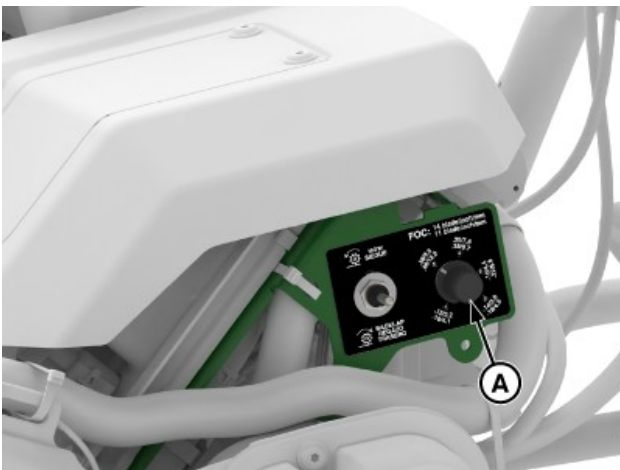
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Frequency of Clip (FOC) Adjustment



TC678237—UN—25JUN25

NOTE: FOC adjustment is accessible by removing cover.

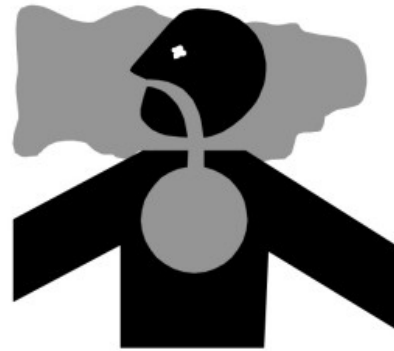


TC678238—UN—25JUN25

Reel speed can be adjusted depending on the type of application for your greensmower, the type of cutting unit used and grass and height conditions. Adjust the FOC control (A) as required for your specific application. (See Adjusting Frequency of Clip in the SERVICE section.)

lk2daiz,1751034901358-19-27JUN25

Testing Safety Systems



TCT005796—UN—08NOV12

CAUTION: Avoid injury! Engine exhaust fumes contain carbon monoxide and can cause serious illness or death.

- Move the machine to an outside area before running the engine.
- Do not run an engine in an enclosed area without adequate ventilation.
- Connect a pipe extension to the engine exhaust pipe to direct the exhaust fumes out of the area.
- Allow fresh outside air into the work area to clear the exhaust fumes out.

The safety systems installed on your machine should be checked before each machine use. Be sure you have read the machine operator manual and are completely familiar with the operation of the machine before performing these safety system checks.

Use the following checkout procedures to check for normal operation of machine.

If there is a malfunction during one of these procedures, do not operate machine. **See your authorized dealer for service.**

Perform these tests in a clear open area. Keep bystanders away.

OUMX068,0000775-19-14JUN23

Testing Park Brake

1. Lock park brake.
2. Run engine at low idle.
3. Engage forward travel with operator presence bail.

Result: Engine should stall with no movement of the mower.

lk2daiz,1751035335307-19-27JUN25

Testing Run Switch

1. Flip run switch rearward (toward operator) to STOP position.
2. Pull start handle.

Result: Engine should not start.

OUO1082,0006477-19-15FEB13

Testing Operator Presence Bail

1. Operate machine in clear open area.
2. Release operator presence bail.

Result: Cutting reel should stop rotating and machine should stop moving forward. Engine should continue to run.

OUO1082,0006478-19-15FEB13

Emergency Stopping

CAUTION: Avoid injury! The machine can be unstable if stopped suddenly. Do not stop suddenly unless it is an emergency.

1. Release operator presence bail.
2. Engage parking brake lever.
3. Turn run/off switch to off position.

OUO1082,0006479-19-28NOV22

Transporting Machine on Trailer

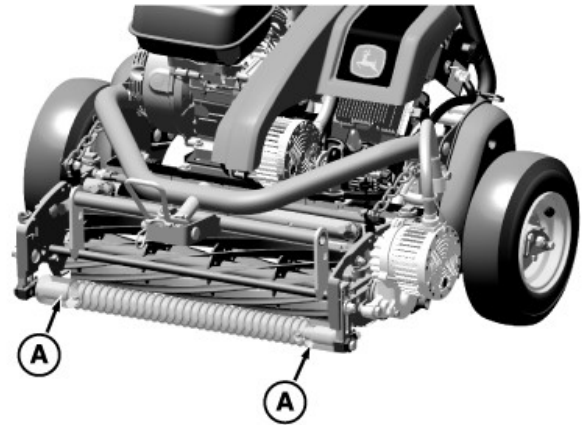
Be sure trailer has all the necessary lights and signs required by law.

CAUTION: Avoid injury! Use extra care when loading or unloading the machine into a trailer or truck.

Close fuel shutoff valve, if your machine is equipped.

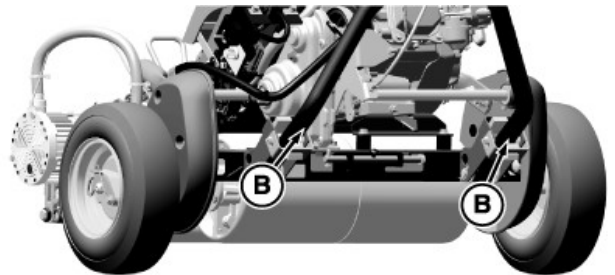
NOTE: Trailer capacity must exceed combined machine weight and attachment weight. (See Specifications section in operators manual.)

1. Park trailer on a level surface.
2. Move forward onto heavy-duty trailer.
3. Lock park brake.
4. Turn off machine.
5. Machines with fuel shutoff: Turn fuel shutoff to off position.



TC102369—UN—19JUL22

6. Fasten front of machine at both sides of the front roller at points (A) to trailer with heavy-duty straps, chains, or cables. Straps must be directed down and outward from machine.



TC102370—UN—19JUL22

7. Fasten rear of machine at both sides of the handlebars at points (B) to trailer with heavy-duty straps, chains, or cables. Straps must be directed down and outward from machine.

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Operating Cutting Units

Engaging Cutting Unit

CAUTION: Avoid injury!

- Blades are sharp and rotate quickly:
- Keep hands and feet away from cutting reels while machine is running.
- Check and clear area of bystanders and children before engaging cutting reels.

NOTE: During machine transport, the PTO switch must be in the disengaged position.

1. Engage the Greens Tender Conditioner (if equipped).
2. With the engine running, move throttle lever forward to the fast position.
3. Release the park brake and press the PTO switch to the engaged position.
4. Shift the operator presence bail and depress it to handlebar loop to engage the cutting unit and begin forward travel.

NOTE: Do not reduce throttle more than 50%. If a low voltage trouble code appears, increase throttle position.

5. In areas where engine noise is restricted or of other concern, the engine speed can be reduced to lower the noise. As engine speed is reduced, ground speed is reduced.

The frequency of clip (FOC) control on this machine maintains synchronization of ground and reel speeds at any engine speed selected.

lk2daiz, 1751035438439-19-27JUN25

Emergency Stopping - Cutting Unit

NOTE: While mowing, there are three methods of stopping reel rotation in case of an emergency:

- Release the operator presence bail. Reel rotation and forward travel will stop.
- Push the PTO switch into the disengaged position. Reel rotation will stop and machine will continue forward travel.
- Push Run/Stop switch into the STOP position. Engine will stop. Reel rotation and forward travel will stop.

NOTE: When backlapping the cutting unit, there are four methods of stopping reel rotation in case of an emergency:

- Press the mow/backlap switch into the MOW position. Reel rotation will stop.

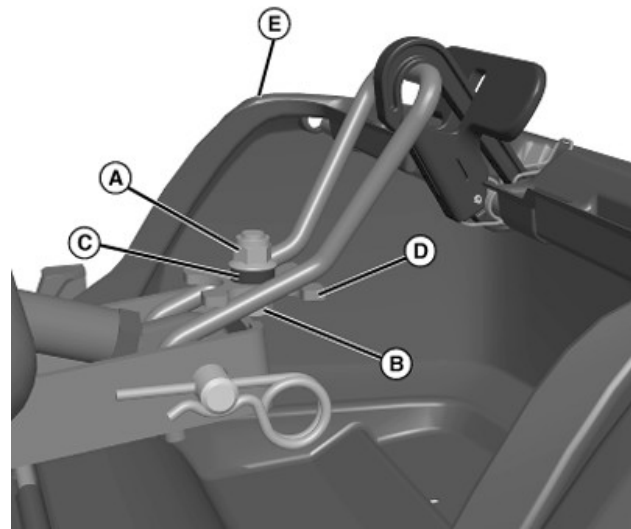
- Release the park brake. Reel rotation will stop.
- Push the PTO switch into the disengaged position. Reel rotation will stop.
- Push Run/Stop switch into the STOP position. Engine and reel rotation will stop.

OUC1082,000647C-19-15FEB13

Adjusting Grass Catcher Basket Height (Latch Style)

IMPORTANT: Avoid damage! Adjustment ensures that basket does not drag on turf/ground.

NOTE: Secure bolt (B) with wrench while loosening or tightening locknut (A).



TCAL41491—UN—22JAN13

1. Loosen and remove locknut (A) from bolt (B).
2. Reposition washers (C) above or below hanger plate (D) to adjust catcher basket (E) to desired height.
3. Install and tighten locknut.

MX52301,0000638-19-10JUL15

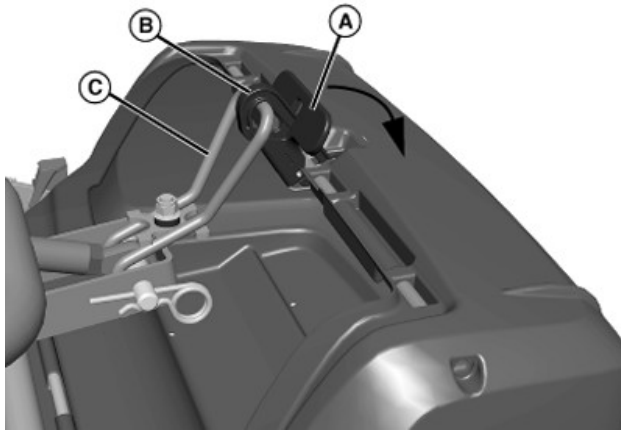
Removing and Installing Grass Catcher Basket (Latch Style)

Removing

IMPORTANT: Avoid injury! Proper orientation of the basket hanger is shown below. If the hanger is installed in the opposite orientation, the basket drags on the turf/ground.

1. Release operator presence bail to release travel clutch lever and stop reel rotation.
2. Lock park brake.

3. Push PTO switch into the disengaged position, and verify that reel has come to a complete stop.



TCAL41492—UN—22JAN13

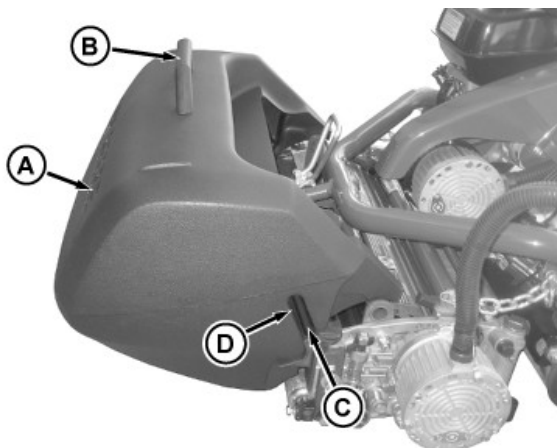
4. Compress arm (A) on retaining bracket (B) to release grass catcher basket from hanger (C).
5. Raise and remove retaining bracket from hanger.
6. Pivot basket upward from cutting unit frame and empty.

Installing

1. Guide alignment rods in basket into slots in cutting unit side panels.
2. Secure retaining bracket (B) onto hanger (C).

MX52301,0000639-19-10JUL15

Removing and Installing Grass Catcher (Direct-Mount Style)



TCT014137—UN—29JUL16

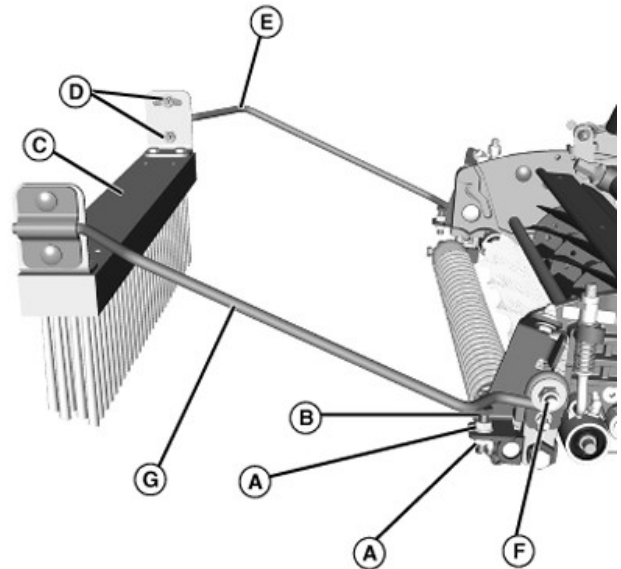
1. To remove grass catcher basket (A), grasp handle (B) and pull basket upwards and off brackets (C).
2. To install grass catcher basket (A):
 - a. Hold basket by the handle (B).
 - b. Align slots (D) in basket with brackets (C) on cutting unit.

NOTE: Check position of basket after installation. Lower lip of basket must rest on top of crossbar in cutting unit.

- c. Lower basket onto brackets.

MX52301,000063A-19-29JUL16

Operating Turf Broom



TCAL41626—UN—22JAN13

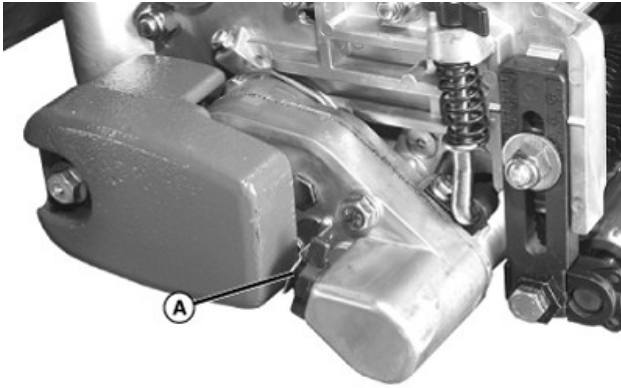
1. Adjust broom:

- To adjust broom height, loosen two jam nuts (A) and rotate bolt (B) until desired broom height is achieved. Repeat on opposite side. Tighten jam nuts to secure broom position.
- To adjust broom (C) angle, loosen two nuts (D) on each side, and rotate broom on brackets (E). Tighten two nuts to secure position.

2. To remove broom, remove locknut (F), spacer, and carriage bolt, and remove broom with brackets (G) from reel.

OOU1082,000640C-19-18FEB13

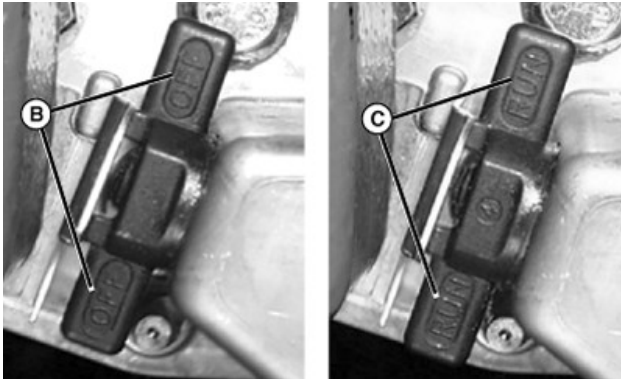
Operating Rotary Brush (Optional)



TCAL41493—UN—22JAN13

The rotary brush is controlled by a knob (A) on the cutting unit gearcase.

NOTE: Before operating, always release the operator presense bail, engage the park brake and turn the PTO switch to the disengaged position, and verify that the reel has come to a complete stop.

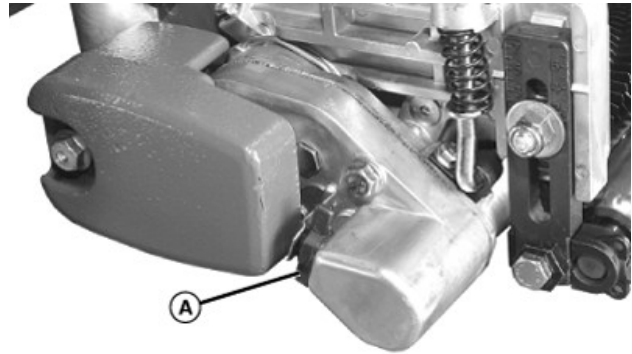


TCAL41494—UN—22JAN13

- The rotary brush is in neutral (not engaged) with the control knob in the vertical position and the word OFF (B) is visible on both sides of the knob.
- To engage the rotary brush, rotate the knob 180° until the word RUN (C) is visible on both sides of the knob.

OOU1082,000647F-19-15FEB13

Operating Greens Tender Conditioner (GTC) (Optional)



TCAL41495—UN—22JAN13

- The GTC is disengaged with the control knob (A) in the vertical position.
- To engage the GTC, turn the control knob 90° to the horizontal position.

IMPORTANT: Avoid damage! The blades can be dulled if the Greens Tender or Fairway Tender Conditioner (GTC or FTC) is used immediately after applying top dressing. Wait for at least three days following top dressing before using GTC or FTC.

- The conditioner process involves shallow vertical cutting. The blades are adjusted to cut runners and lift horizontal leaf material. It is important that frequent and thorough observations be performed or stress to the plants can occur. Adjust as necessary.

NOTE: The initial setting must be the same as Height Of Cut to prevent damage to the turf.

For a deeper cut, set approximately 0.79 mm (.032 in.) below Height Of Cut.

1. Set the GTC blades the same height as the Height of Cut when conditioning greens for the first time.
2. While cutting with GTC, closely examine each green for any inconsistencies or appearance of over-aggressiveness. Decrease GTC penetration if necessary.
3. Check each green 1–2 operating hours after cutting. Look for any tendency toward a yellow or brown tint, which indicates over-stress.
4. If visible stress is observed, decrease GTC penetration to 0.39 mm (0.016 in.) for next cutting.
5. Continue cutting/conditioning at this setting for 3 to 5 days. Check frequently for stress.
6. If no stress is observed, increase GTC penetration by 0.25 mm (0.010 in.). Check for obvious over-aggressiveness. Observe for 2 to 3 days, watching for signs of stress.

7. Mow with GTC at this setting until stress becomes visible. Back off the GTC adjusted penetration by 0.25 mm (0.010 in.).

NOTE: Stress is a cumulative result of many factors such as irrigation, temperature, humidity, chemical application, disease, and thatch.

Conditioning aggressiveness requires adjustment and monitoring as these factors vary.

Conditioning frequency may also need to be reduced in some cases.

OUO1082.0006480-19-24JUN15

Cleaning Cutting Unit

IMPORTANT: Avoid damage! Grease after washing to purge fittings and bearings of water.

Do not use high-pressure water to clean grass from cutting units.

- When cleaning do not direct high-pressure water at the cutting unit motor seals. Water can be drawn into bearings as they cool.
- Use high volume, low-pressure water to clean exterior of machine and the reels.
- Do not use water to wash where electrical components are located. If water penetrates electrical connections it can create problems.
- Use compressed air not water to clean air filters. Reduce compressed air to less than 210 kPa (2.10 bar) (30 psi) when using for cleaning purposes.
- Clean grease fittings before lubricating. Replace lost or broken fittings immediately.

OUO1082.0006481-19-24JUN15

Service Intervals

Servicing Your Machine

Park the vehicle safely. (See Parking Safely in the Safety section.)

IMPORTANT: Avoid damage! High-pressure washing can damage machine components.

Operating in extreme conditions requires more frequent service intervals

OUMX068,000052F-19-14JAN25

Before Each Use

- Check engine oil.
- Check safety interlock system.

OUMX068,000019F-19-09SEP13

After Each Use

- Check and fill fuel.
- Clean debris from machine.
- Clean debris from cutting units and attachments.
- Lubricate machine after washing.

OUMX068,00001A1-19-09SEP13

Break-In (After First 5 Hours)

- Check traction drive belt.

OUMX068,00001A0-19-09SEP13

Break-In (After First 20 Hours)

- Change engine oil.
- Clean fuel sediment bowl.

OUMX068,00001A2-19-09SEP13

Break-In (After First 50 Hours)

- Check chain tension.
- Change gear case oil.

OUMX068,00001A3-19-09SEP13

Every 50 Hours

- Lubricate traction and brake linkage components.
- Lubricate operator presence bail components.
- Lubricate drive roller bearings.

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Every 100 Hours

- Check air cleaner and clean if needed.
- Check spark plug, clean and set gap if needed.
- Check gear case oil.
- Check spark arrestor, clean if needed.
- Clean fuel sediment bowl.
- Clean fuel filter in fuel tank fitting.
- Check drive belt tension.
- Change engine oil.

h2ac9y3,1657796535593-19-14JUL22

Every 200 Hours

- Tighten collet nut on conditioner or brush shaft (if equipped).

OUMX068,00001D7-19-13SEP13

Every 300 Hours

- Change paper air cleaner element.
- Check chain tension.
- Replace spark plug.
- Check alternator belt.
- Check engine idle speed.
- Lubricate gearbox output shaft splines.

lk2daiz,1751035531028-19-23JUL25

Every 500 Hours or Yearly

- Check valve clearance.
- Inspect valves.
- Remove combustion chamber deposits.
- Lubricate traction drive chains.

lk2daiz,1751035575865-19-23JUL25

Service Lubrication

Grease

IMPORTANT: Avoid damage! Use recommended John Deere greases to avoid component failure and premature wear.

The recommended John Deere greases are effective within an average air temperature range of -29 to 135 degrees C (-20 to 275 degrees F).

If operating outside that temperature range, contact your Servicing dealer for a special-use grease.

The following greases are preferred:

- John Deere Special Purpose Golf and Turf Cutting Unit Grease
- John Deere Multi-Purpose SD Polyurea Grease

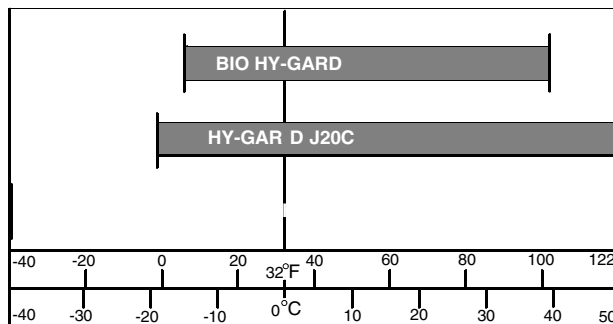
If not using any of the preferred greases, be sure to use a general all-purpose grease with an NLGI grade No.2 rating.

Wet or high-speed conditions can require use of a special-use grease. Contact your Servicing dealer for information.

OUMX068,00001DB-19-24JUN15

Transmission and Hydraulic Oil

IMPORTANT: Avoid damage! Machine is filled with John Deere HY-GARD™ (J20C) Transmission/Hydraulic Oil at the factory. DO NOT mix oils. DO NOT use type “F” automatic transmission fluid.



TCAL41496—UN—22JAN13

Use oil viscosity based on the expected air temperature range during the period between oil changes.

John Deere J20C Hy-Gard™ Transmission/Hydraulic Oil is recommended.

Use John Deere BIO Hy-Gard™ oil when a biodegradable fluid is required.

OUO1082,0006490-19-24JUN15

Biodegradable Oil

Application

IMPORTANT: Avoid damage! Biodegradable oils, other than Bio Hy-Gard™, are not recommended.

When use of a biodegradable lubricant is desired or required, Bio Hy-Gard™ is recommended. Bio Hy-Gard™ can be used under normal mowing conditions.

DO NOT USE biodegradable lubricants in machines for the following operations:

- Any machine used for scalping procedure.
- Any verticut operation in temperatures exceeding 32° C (90°F).
- Mixing of biodegradable oil and mineral oil reduces the degradability of the lubricant in the machine. Mixing of Hy-Gard™ and Bio Hy-Gard™ does not result in performance deterioration.

Cold-Weather Operation

Precautions must be taken if Bio Hy-Gard™ containers or equipment are stored for long periods of time in cold temperatures. Freezing should be expected if Bio Hy-Gard™ is subjected to the following temperatures:

- Stored for six months at -18° to -23°C (-1° to -10°F)
- Stored for seven days at -23° to -26°C (-10° to -15°F)
- Stored for three days at -26° to -29°C (-15° to -20°F)
- Stored for two days at -29° to -34°C (-20° to -30°F)
- Stored for one day at -34°C (-30°F) and below.

IMPORTANT: Avoid damage! Equipment must not be started or any operation attempted until Bio Hy-Gard™ has reached a safe operating viscosity.

- If freezing of Bio Hy-Gard™ is suspected, the container or equipment MUST be warmed to at least 0°C (32°F). Maintain for 24—48 hours to ensure that the fluid has reached a safe operating viscosity.

OUO1082,0006491-19-24JUN15

Converting From HY-GARD to BIO HY-GARD

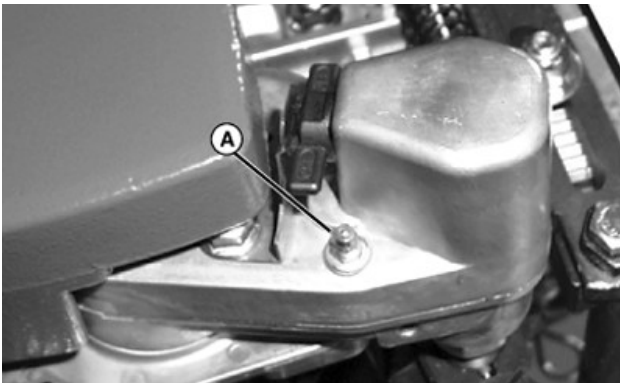
Systems being converted from HY-GARD to BIO HY-GARD should follow the procedure listed below to obtain maximum lubricant biodegradability.

1. Park machine on a level surface.
2. Stop engine and set park brake.
3. Drain gearcase.

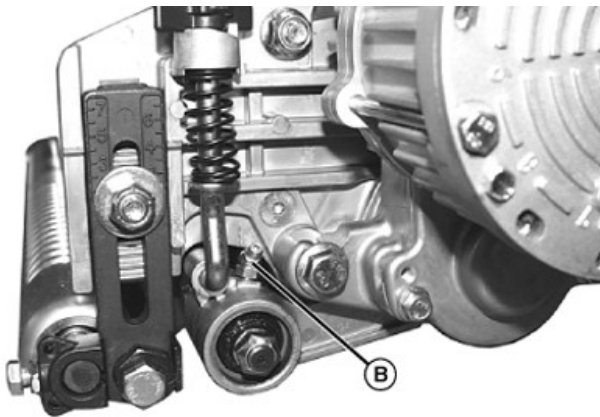
4. Fill gearcase with BIO HY-GARD to appropriate level.
5. Start engine and bring to medium idle.
6. Cycle traction drive clutch several times with PTO off.
7. Stop engine and check gearcase level. Add BIO HY-GARD to appropriate level.
8. Operate machine under normal operating conditions for a minimum of two hours.
9. Repeat steps 1-7.
10. Follow recommended maintenance schedules.

OUO1082,0006492-19-15FEB13

Lubricating Turf Conditioner or Rotary Turf Brush Drive



TCAL41497—UN—22JAN13

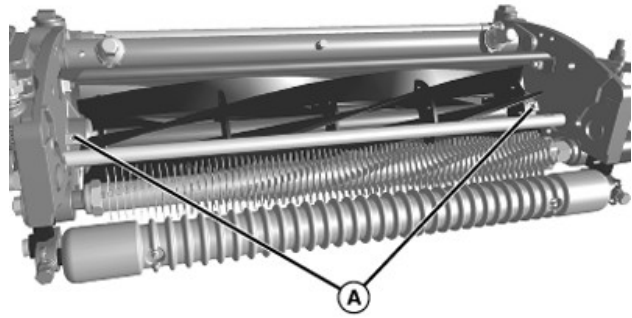


TCAL41498—UN—22JAN13

Lubricate GTC or rotary brush gearcase (A) and support arm bearing (B) with John Deere Golf and Turf Cutting Unit Grease.

OUMX068,00001DC-19-13SEP13

Lubricating Reel

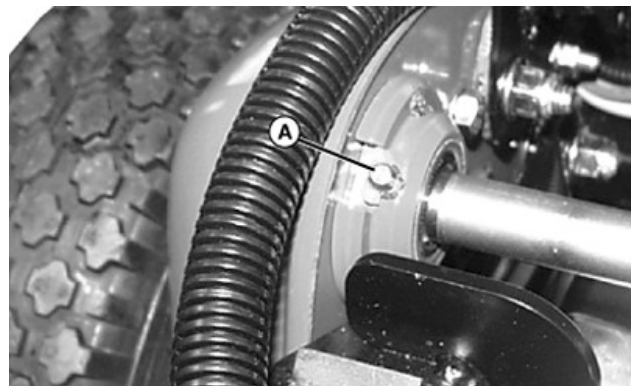


TCAL41499—UN—22JAN13

Lubricate reel bearing grease fittings (A) on both ends with John Deere Golf and Turf Cutting Unit Grease.

OUMX068,00001DD-19-13SEP13

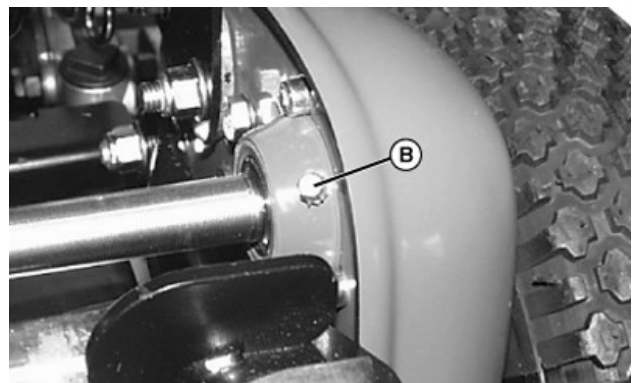
Lubricating Input Drives



TCAL41500—UN—22JAN13

Left side shown from rear.

1. Lubricate input drive to left side drive chain at point (A) with John Deere Multi-Purpose SD Polyurea Grease or equivalent SAE multipurpose grease.



TCAL41501—UN—22JAN13

Right side shown from rear.

2. Lubricate input drive to right side drive chain at point

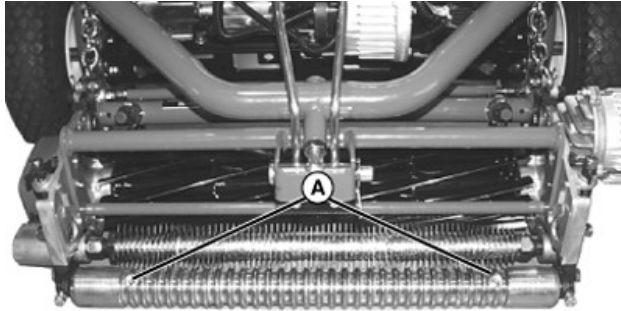
(B) with John Deere Multi-Purpose SD Polyurea Grease or equivalent SAE multipurpose grease.

OUO1082.0006495-19-15FEB13

Deere Multi-Purpose SD Polyurea Grease or equivalent SAE multipurpose grease.

OUO1082.0006497-19-15FEB13

Lubricating Front Roller



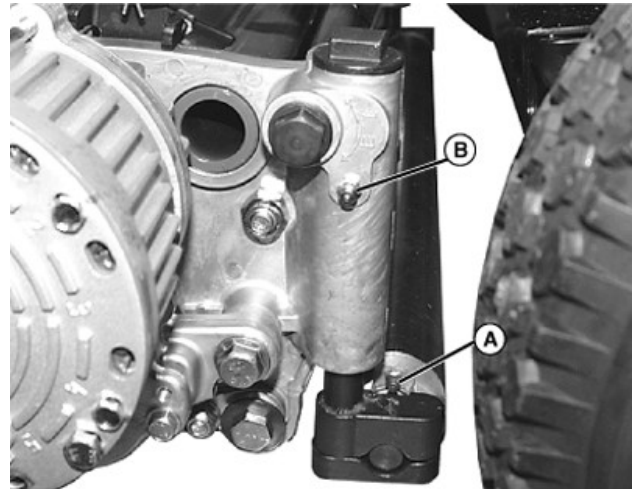
TCAL41502—UN—22JAN13

Grooved Roller Shown

Lubricate roller at points (A) with John Deere Multi-Purpose SD Polyurea Grease or equivalent SAE multipurpose grease.

OUO1082.0006496-19-15FEB13

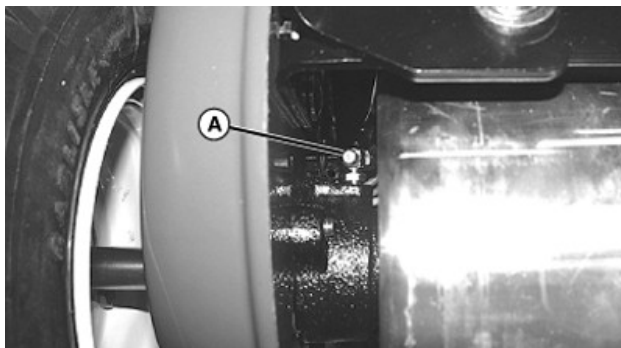
Lubricating Rear Roller and Height of Cut Adjusters



TCAL41505—UN—22JAN13

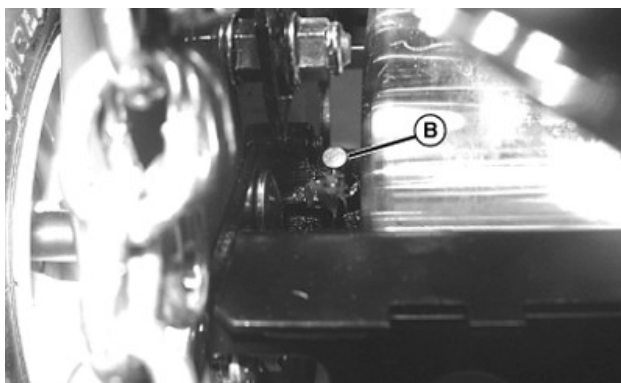
Left side shown.

Lubricating Drive Roller



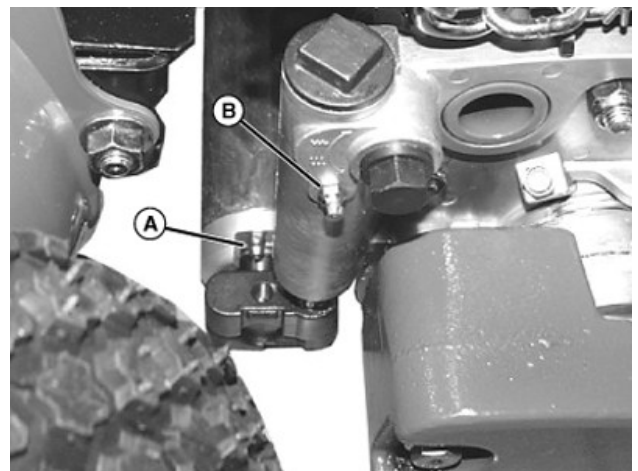
TCAL41503—UN—22JAN13

Left side shown from rear.



TCAL41504—UN—22JAN13

Right side shown from front.



TCAL41506—UN—22JAN13

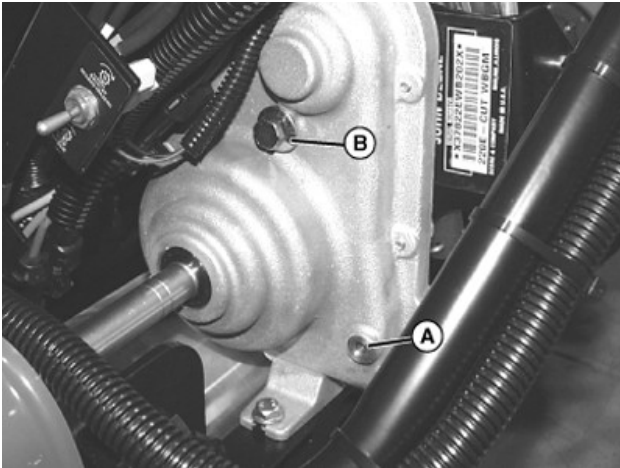
Right side shown.

Lubricate rear roller at two points (A) and height of cut adjusters at two points (B) with John Deere Multi-Purpose SD Polyurea Grease or equivalent SAE multipurpose grease.

OUO1082.0006498-19-15FEB13

Lubricate drive roller at points (A and B) with John

Checking and Filling Gear Case



TCAL41507—UN—22JAN13

1. Remove transport wheels and position machine so traction drum and front and rear rollers are on a level surface.
2. Remove drain plug (A).
3. Check level of lubricant. Oil should be at the bottom of drain hole.
4. Add oil if required through the upper hole (B) using John Deere Hy-Gard Oil.

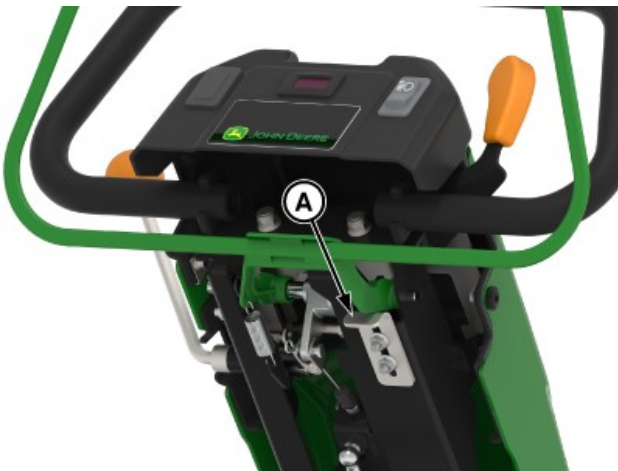
Specification

Gear Case—Capacity. 0.14 L (0.3 pt) or 140 mL (4.8 oz.)

5. Install drain plug with gasket in hole (A) and tighten securely.
6. Remove block used to level unit.

OUO1082,0006499-19-15FEB13

Lubricating Operator Presence Bail



TC678231—UN—17JUL25

Apply film of grease on the contact/sliding surface of the bail stop (point A).

lk2daiz,1751035728289-19-27JUN25

Service Engine

Carbon Dioxide Emissions (CO₂)

To identify the carbon dioxide (CO₂) output, locate the engine emissions label. Find the appropriate family on the emissions label and refer to the engine manufacturer's website listed below.

<http://www.briggsandstratton.com>

<https://power.kohler.com/en/engines>

<https://www.kawasaki-engines.eu/en/support/>

<http://www.honda-engines-eu.com/co2>

This CO₂ measurement results from testing over a fixed test cycle under laboratory conditions a(n) (parent) engine representative of the engine type (engine family) and shall not imply or express any guarantee of the performance of a particular engine.

MK71445,000007A-19-13MAY19

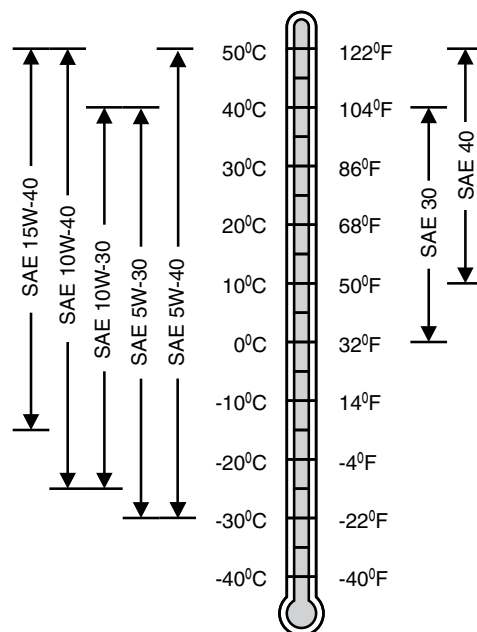
Avoid Fumes

CAUTION: Avoid injury! Engine exhaust fumes contain carbon monoxide and can cause serious illness or death.

- Move the machine to an outside area before running the engine.
- Do not run an engine in an enclosed area without adequate ventilation.
- Connect a pipe extension to the engine exhaust pipe to direct the exhaust fumes out of the area.
- Allow fresh outside air into the work area to clear out the exhaust fumes.

OOU1082,000649C-19-24JUN15

Gasoline Engine Oil



TS1744—UN—25AUG20

Oil Viscosities for Air Temperature Ranges

Use oil viscosity based on the expected air temperature range during the period between oil changes.

Using single viscosity grade oils such as SAE 30 or SAE 40 can reduce oil consumption in air cooled engines.

The following oils are approved:

- John Deere Plus-50™ II
- John Deere Turf-Gard™

Other oils may be used if they meet one or more of the following:

- ILSAC GF-6A
- API Service Category SP
- API Service Category SN
- API Service Category SM
- API Service Category SL
- API Service Category SJ
- ACEA Oil Sequence A3/B3
- ACEA Oil Sequence A3/B4
- ACEA Oil Sequence A5/B5
- ACEA Oil Sequence C5
- ACEA Oil Sequence C4
- ACEA Oil Sequence C3
- ACEA Oil Sequence C2
- ACEA Oil Sequence C1

DX,ENOIL2-19-15JUL20

Plus-50 is a trademark of Deere & Company
Turf-Gard is a trademark of Deere & Company

Gasoline Fuel for 4-Cycle Engines

Use unleaded gasoline with a minimum octane rating of 87 AKI (anti-knock index) or 90 RON (research octane number). Gasoline fuels specified to EN 228 or ASTM D4814 are recommended.

Fuel blends of unleaded gasoline with a maximum 10% ethanol or 15% MTBE (methyl tertiary-butyl ether) are also acceptable.

CAUTION: Reduce the risk of fire. Handle fuel carefully. **DO NOT** fill the fuel tank when the engine is running or hot. Stop engine and allow it to cool for several minutes before filling fuel tank. Fill fuel tank only to the bottom of the filler neck.

Refuel outdoors. **DO NOT** smoke while you fill the fuel tank or service the fuel system.

Store fuel in properly identified polyethylene containers.

When storing fuel, add John Deere Gasoline Conditioner and Stabilizer (or equivalent) at the specified concentration.

IMPORTANT: **DO NOT** use methanol or fuel blends that contain methanol.

Avoid spilling fuel. Gasoline can damage plastic and painted surfaces.

DO NOT mix oil with gasoline.

DX,FUEL2-19-15MAY13

Fill Fuel Tank

CAUTION: Avoid injury! Fuel vapors are explosive and flammable:

- Shut engine off before filling fuel tank.
- Allow engine to cool before refueling.
- Do not smoke while handling fuel.
- Keep fuel away from flames or sparks.
- Fill fuel tank outdoors or in ventilated area.
- Clean up spilled fuel immediately.
- Prevent static electric discharge by using a clean, approved, non metal container.

IMPORTANT: Avoid damage! Dirt and water in fuel causes engine damage:

- Clean dirt and debris from the fuel tank opening.
- Use clean, fresh, stabilized fuel.
- Fill the fuel tank at the end of operation each day to prevent condensation and freezing during cold weather.

- If using a funnel, make sure it is plastic and has no screen or filter.

1. Park machine safely. (See Parking Safely in the Safety section.)
2. Allow engine to cool.
3. Remove any debris from area around fuel tank cap.
4. Remove fuel tank cap slowly to allow any pressure built up in tank to escape.
5. Fill fuel tank only to bottom of filler neck. Do not overfill.

NOTE: On some models, the fuel tank cap will click when it is tight.

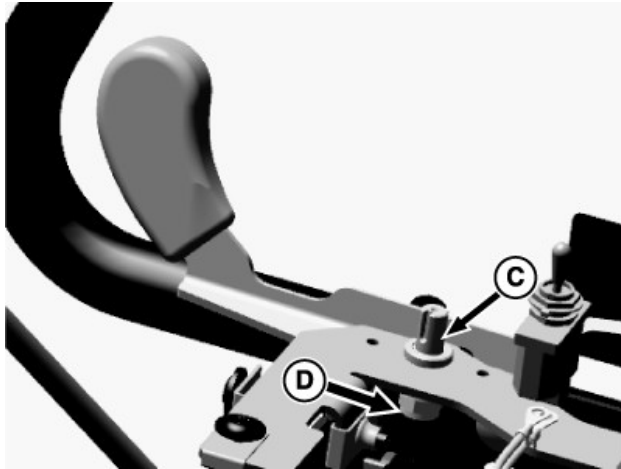
6. Install fuel tank cap and turn cap until it is tight.

MP47322,00F4675-19-10AUG23

Adjusting Throttle Lever Tension



1. Remove two hex head bolts (A) on each side of handlebar cover.
2. Remove handlebar cover (B).



TC102371—UN—19JUL22

3. Using two wrenches, tighten or loosen the lock nut (C) on the throttle pivot hex bolt (D). At the proper tension, the throttle lever is easy to move, yet maintains the desired throttle setting during operation.
4. Install handlebar cover with two hex head bolts and tighten.

lk2daiz, 1745060524818-19-19APR25

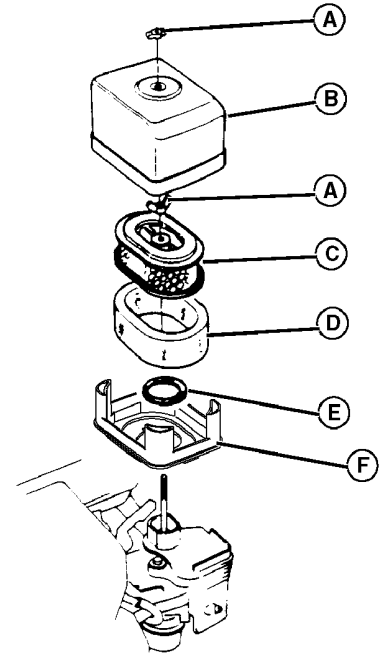
Cleaning Air Cleaner

CAUTION: Avoid injury! Touching hot surfaces can burn skin. The engine, components, and fluids are hot if the engine has been running. Allow the engine to cool before servicing or working near the engine and components.

IMPORTANT: Avoid damage! Dirt and debris can enter the engine through a damaged filter element:

- Do not wash paper element.
- Do not attempt to clean paper element by tapping against another object.
- Do not use pressurized air to clean element.
- Replace element only if it is dirty, damaged or the seal is cracked.

1. Remove wing nut (A) to remove air cleaner cover (B).



TCAL41514—UN—22JAN13

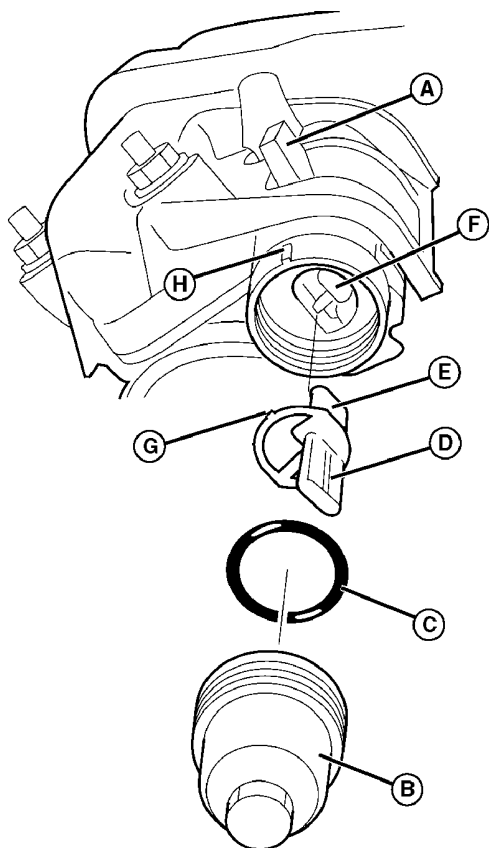
2. Remove second wing nut (A) to remove air cleaner element (C) and pre-cleaner (D).
3. Check housing, pre-cleaner, element, and rubber gasket (E) for damage. Housing must seat well and permit only filtered air to reach carburetor. Replace if necessary.

IMPORTANT: Avoid damage! Do not clean pre-cleaner with solvent or compressed air.

4. Be sure that nothing is obstructing the air passage.
5. Pre-cleaner (D) - Clean every 25 operating hours:
 - Wash in detergent and water, rinse in clean water.
 - Dry thoroughly.
- Air cleaner element (C) - Clean or replace every 100 operating hours:
 - If element is dirty or damaged, install new element.
- Assemble air cleaner assembly and install two wing nuts. Ensure base (F) is properly installed before assembly.

OOU1082,00064A2-19-24JUN15

Cleaning Fuel Sediment Bowl and Fuel Filter



TCAL41515—UN—22JAN13

1. Turn fuel shut-off valve (A) to the OFF position.
2. Unscrew and remove sediment bowl (B) and O-ring (C).
3. Remove fuel filter screen (D).
4. Thoroughly clean sediment bowl (B) and fuel filter screen (D) with John Deere degreasing solvent or equivalent.
5. Install fuel filter screen (D) with tab (E) aligned with slot (F), and tab (G) aligned with notch (H) on carburetor.
6. Install O-ring (C) and sediment bowl (B). Securely tighten sediment bowl.
7. Turn fuel shut-off valve to the full open (ON) position and check for leaks.

OUMX068,00010F2-19-15FEB13

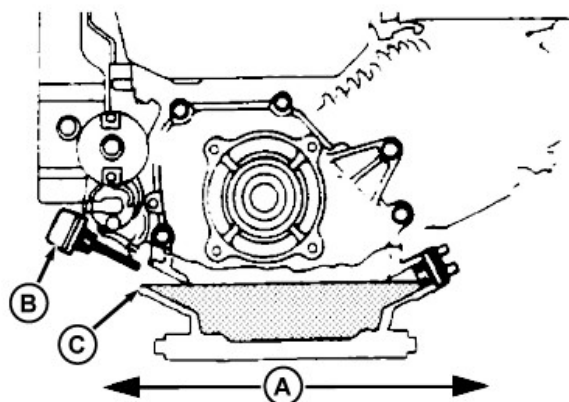
Checking Engine Oil Level

IMPORTANT: Avoid damage! Failure to check the oil level regularly could lead to serious engine problems if oil level is out of the operating range:

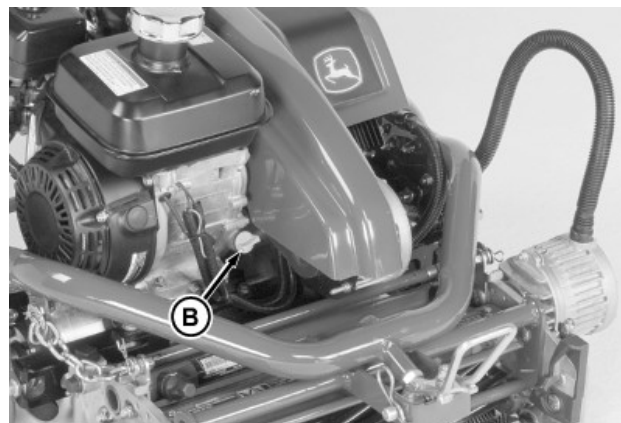
- Engine must be level before checking oil level.
- Check oil level before operating.
- Check oil level when the engine is cold and not running.
- Keep oil level between the dipstick marks.
- Shut off engine before adding oil.

NOTE: Check oil twice a day if you run engine over four operating hours in a day.

Make sure that engine is cold when checking engine oil level.



TCT014108—UN—22JUL16



TCT014109—UN—22JUL16

1. To orient engine into a level (horizontal) position (A), place a block under the front roller of the cutting unit.

NOTE: Do not screw the dipstick into the engine to check oil level.

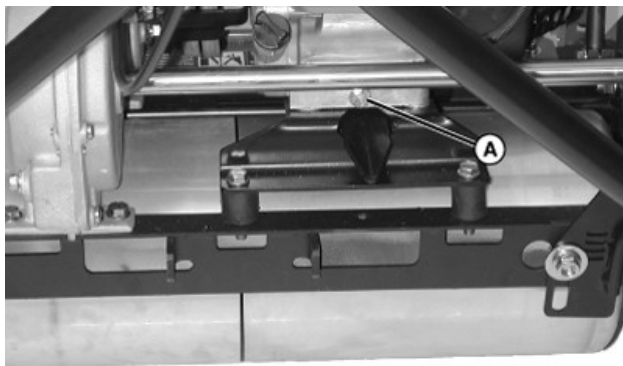
2. Remove dipstick (B), wipe clean, and install the dipstick loosely into the filler port.
3. Remove dipstick and inspect oil level. If no oil or only a slight amount is seen on dipstick, add to the full level (C). Do not overfill.
4. Wipe any spilled oil off mower.

OUMX068,00010F2-19-22JUL16

Changing Engine Oil

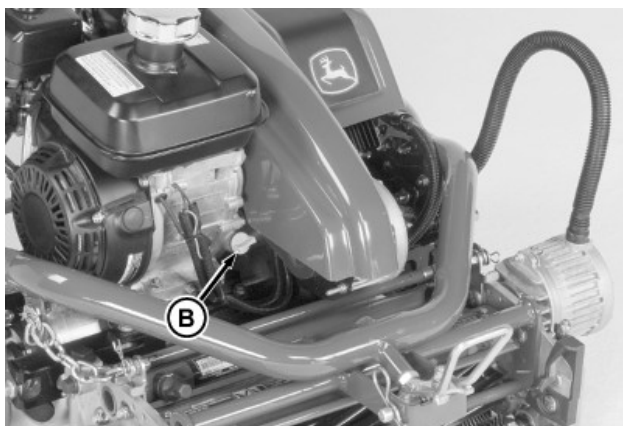
NOTE: Change engine oil after first 20 operating hours, then every 50 operating hours. Check and fill plugs are located in front and rear of machine.

1. Run engine a few minutes to warm oil.
2. To orient engine into a level (horizontal) position (A), place a block under the front roller of the cutting unit.
3. Stop engine.



TCAL41518—UN—22JAN13

4. Remove drain plug (A) and drain oil into container.
5. Install drain plug.



TCT014109—UN—22JUL16

6. Remove dipstick (B), and wipe clean.
7. Add specified amount of oil to the full level, do not overfill. (See Checking Engine Oil Level.)

Specification

Engine Oil—Capacity. 0.6 L
(0.63 qt)

8. Wipe any spilled oil off mower.

OUMX068,00010F3-19-22JUL16

Cleaning Spark Plug And Adjusting Electrode Gap

CAUTION: Avoid injury! Touching hot surfaces can burn skin. The engine, components, and fluids are hot if the engine has been running. Allow the engine to cool before servicing or working near the engine and components.

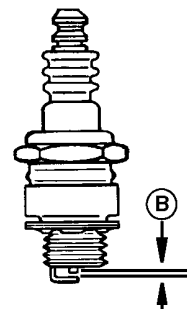


TCAL41520—UN—22JAN13

1. Disconnect plug wire (A) and remove plug.
2. Thoroughly clean plug using high flash-point solvent and wire brush.
3. Inspect plug for cracked porcelain, pitted or damaged electrodes, or other damage.

NOTE: In Canada, replace plug with a resistor plug.

4. Replace plug if necessary.



TCAL41521—UN—22JAN13

5. Check plug gap (B) with a round wire-type feeler gauge.

6. Gap must be within specification.

Specification

Spark Plug—Gap. 0.7—0.8 mm (0.028—0.031 in.)

7. Change gap by moving only the outer electrode toward center electrode.

8. Install and tighten plug to specification.

Specification

Spark Plug—Torque. 18 N·m (13 lb.-ft.)

9. Connect spark plug wire.

OUO1082,00064A6-19-24JUN15

Service Cutting Units

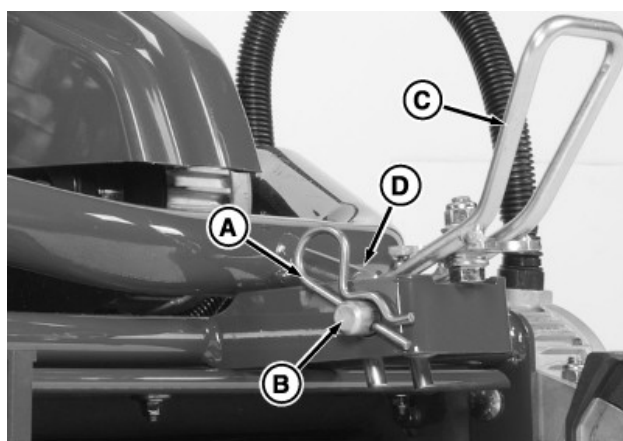
Removing and Installing Cutting Units

Removing Cutting Unit

IMPORTANT: Avoid damage! Support the machine handlebar before removal of the cutting unit to prevent uncontrolled tipping of the machine.

1. Park the vehicle safely. (See Parking Safely in the SAFETY section.)

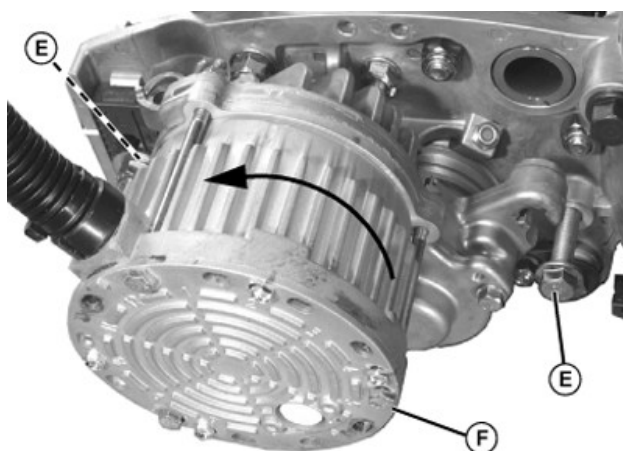
NOTE: When a Direct-Mount style basket is used, remove hanger (C). Install the hanger in the opposite orientation with the bent portion of the hanger pointing downward.



TCT011727—UN—22SEP14

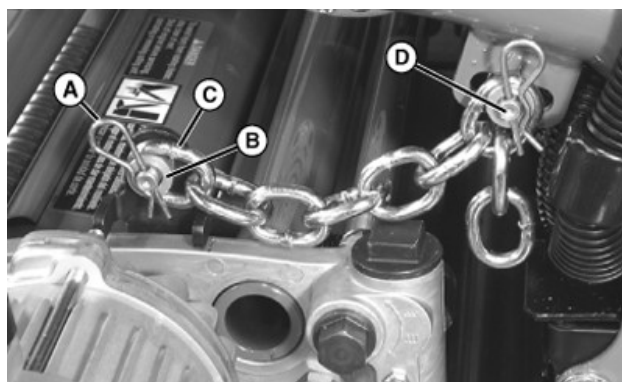
2. Remove spring locking pin (A) and clevis pin (B) securing cutting unit and basket hanger (C) to support arm (D). Roll cutting unit away from machine.

IMPORTANT: Avoid damage! NEVER lift or carry motor by wires.



TCAL41523—UN—22JAN13

3. Loosen two hex flange head bolts (E), and rotate and remove drive motor assembly (F) from cutting unit.

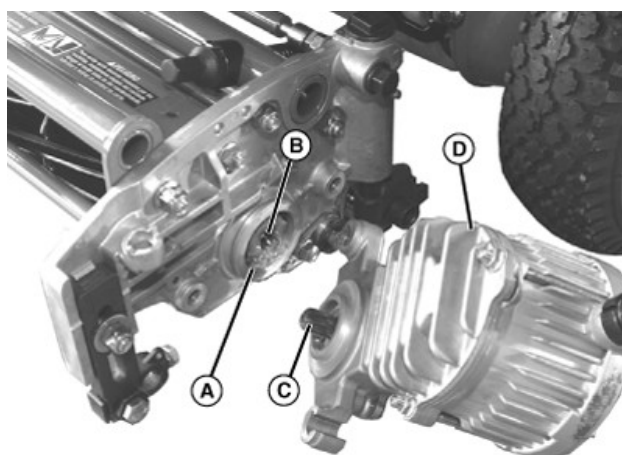


TCAL41524—UN—22JAN13

4. Remove spring locking pin (A) flat washer (B) and limit chain (C) from anchor pin on each side of cutting unit.

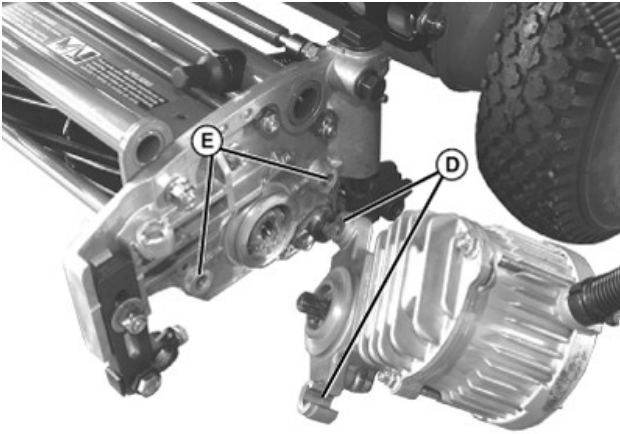
NOTE: If chains are removed from the support arm pin (D), mark the link so lift chains can be installed correctly.

Installing Cutting Units



TCAL41525—UN—22JAN13

1. Inspect inside cutting unit bearing housing (A) for grease. Add John Deere Golf and Turf Cutting Unit Grease to housing (A) and internal reel splines (B) if more lubrication is needed.
2. Align splines (C) on drive motor shaft with internal reel splines (B). Install drive motor assembly (D) onto the cutting unit.



TCAL41526—UN—22JAN13

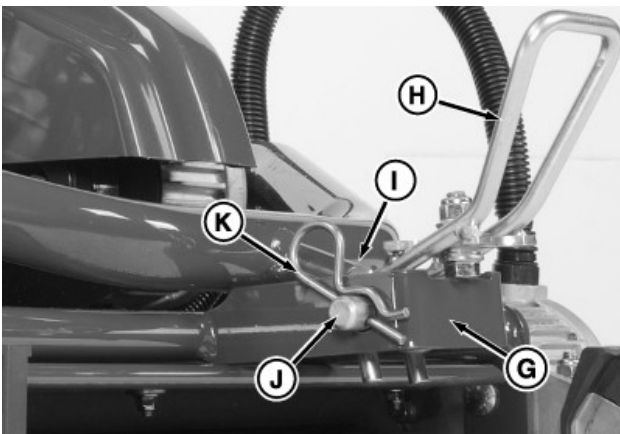
3. Rotate drive motor as required to align slotted holes (D) in housing with threaded holes (E) in cutting unit.



TCAL41527—UN—22JAN13

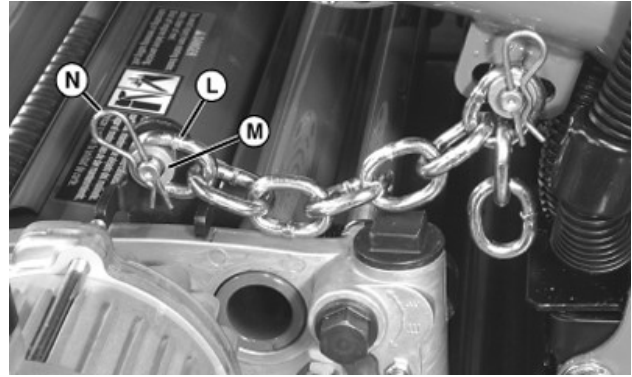
4. Install and tighten hex flange head bolts (F).
5. Roll cutting unit under machine.

NOTE: When a Direct-Mount style basket is used, remove hanger (H). Install the hanger in the opposite orientation with the bent portion of the hanger pointing downward.



TCT011728—UN—22SEP14

6. Align holes in front yoke (G), basket hanger (H), and cutting unit support arm (I).
7. Ensure proper orientation of basket hanger (H). Fully insert clevis pin (J) and secure with spring locking pin (K).



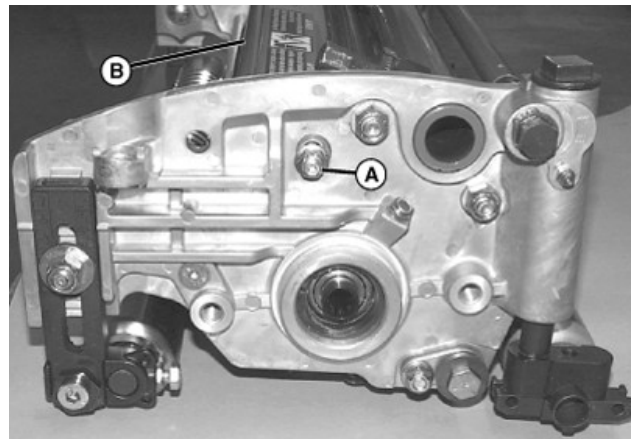
TCAL41529—UN—22JAN13

8. Install lift chains (L) on cutting unit housing pins. Ensure that chains are not kinked.
9. Install flat washers (M) and spring locking pins (N) on each cutting unit housing pin. (See Adjusting Cutting Unit Limit Chains in this section.)

OUMX068,0000A00-19-24JUN15

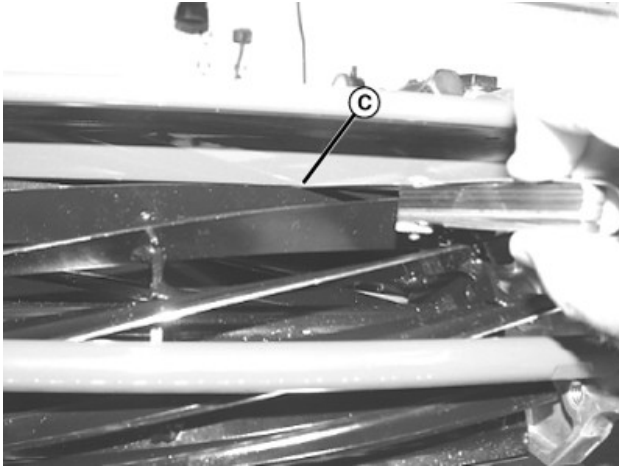
Adjusting Cutting Unit Shield

NOTE: Keeping the shield close to the cutting blades improve the performance of the grass catcher in most conditions.



TCAL41530—UN—22JAN13

1. Loosen two bolts (A) and locknuts on each side of cutting unit.



TCAL41531—UN—22JAN13

2. Raise or lower shield (B) to adjust clearance (C) between bottom of shield and the top of cutting bladed per specification.

Specification

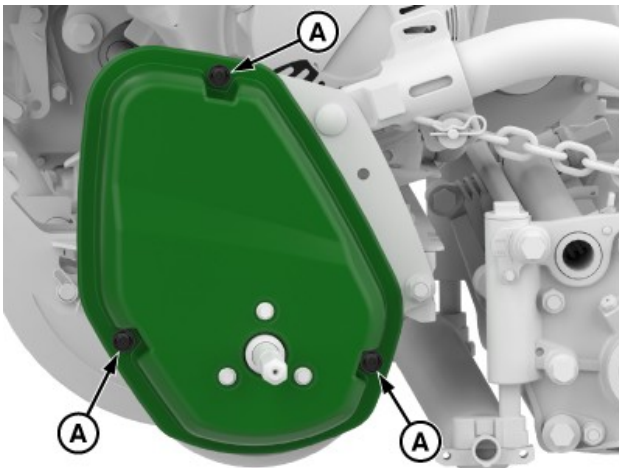
Shield to Cutting
Blade—Clearance. 1.5 mm (0.06 in.)

3. Tighten bolts.

OUC1082,00064A9-19-11MAY23

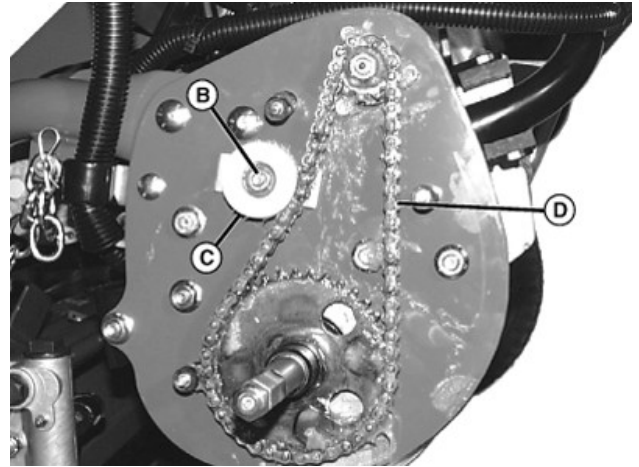
Adjusting Roller Drive Chains

1. Raise machine on kick stand and remove transport wheel.



TC678240—UN—25JUN25

2. Remove three screws on drive cover (A) and remove cover from machine.



TCAL41533—UN—22JAN13

3. Loosen nut (B) on idler wheel.
4. Slide idler (C) per specification for maximum deflection at mid point (D) of drive chain.

Specification

Idler—Maximum Deflection. 6.35 mm (1/4 in.)

5. Tighten nut (B).
6. Lubricate drive chain using John Deere Multi-Purpose SD Polyurea Grease or equivalent SAE multipurpose grease.
7. Install cover and secure with original hardware.
8. Install transport wheel.
9. Repeat steps on opposite side.
10. Lower machine from kick stand.

lk2daiz,1751035869650-19-27JUN25

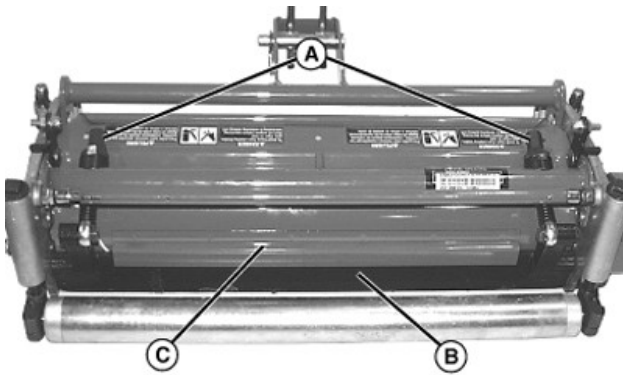
Adjusting Bedknife to Reel (QA5)

CAUTION: Avoid injury! Blades are sharp. Always wear gloves when handling blades or working near blades.

IMPORTANT: Avoid damage! Adjust bedknife to reel by lowering and raising the bedknife evenly.

Do not adjust more than one flat on the adjuster nut at a time, alternating side to side.

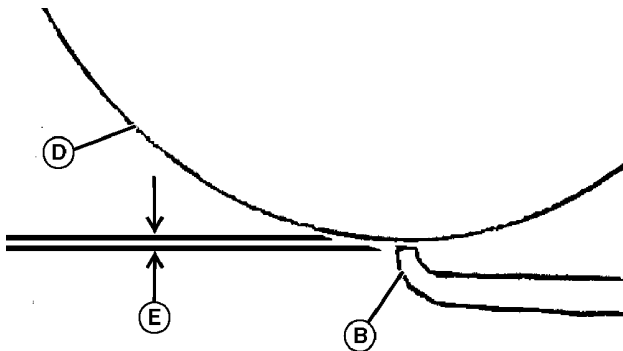
NOTE: Stand cutting unit upright on workbench.



TCAL41534—UN—22JAN13

1. Turn bedknife tower adjuster (A) on both sides of cutting unit counterclockwise until bedknife (B) is tight against cutting unit (C).
2. Slowly tighten tower adjuster (A) clockwise, alternating from side to side until bedknife begins to pull away from the cutting reel. Cutting reel should rotate freely.

NOTE: Make sure that the final adjustment to the bedknife is pulling the bedknife away from the cutting reel.



TCAL41535—UN—22JAN13

3. Alternately turn adjusters (A) no more than one flat at a time until bedknife (B) to reel (D) clearance (E) measures the specified clearance.

Specification

Bedknife to Reel—Clearance 0.025—0.050 mm (0.001—0.002 in.)

4. Check the bedknife to reel clearance (E). Adjust again if necessary.

OUC1082,00064AB-19-09JUL15

Adjusting Front Roller Parallel with Bedknife (QA5)

CAUTION: Avoid injury! Blades are sharp and rotate quickly:

Keeps hands and feet away from cutting units when machine is running.

Always wear gloves when working on cutting units.

Watch for rotation of cutting reel. Rotating one cutting reel can cause another blade or cutting reel to rotate.

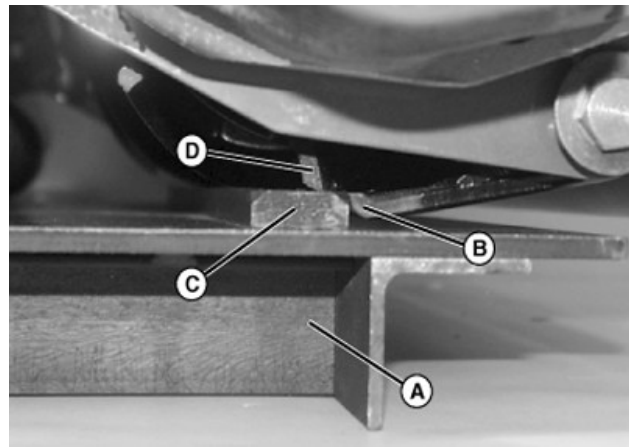
NOTE: Use of a bench plate or a 2 or 3 bolt height of cut gauge bar is recommended when adjusting front roller parallel with the bedknife.

Always adjust bedknife-to-reel before adjusting front roller for parallelism.

Always make parallelism adjustment after adjusting front roller height of cut range.

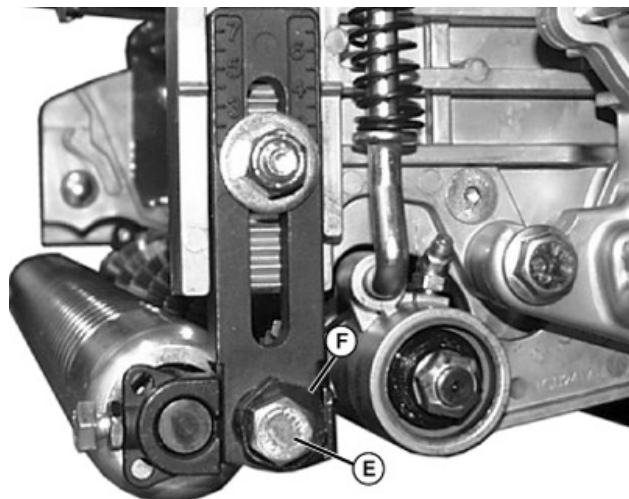
Parallelism Adjustment with Bench Plate

1. Position cutting unit upright on flat surface or workbench.



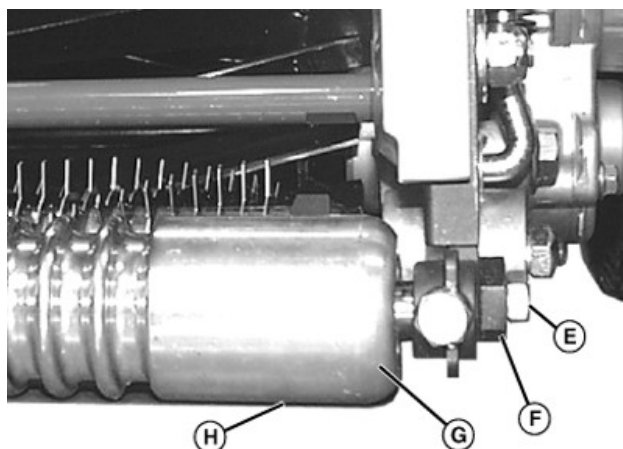
TCAL41536—UN—22JAN13

2. Set bench plate on a level surface. Set cutting unit on top of bench plate (A). Bedknife (B) must rest firmly against plate stop (C) with cutting reel blade (D) on top of plate stop.



TCAL41537—UN—22JAN13

- Loosen hex head bolt (E) on one of the roller brackets.



TCAL41538—UN—22JAN13

- Rotate eccentric adjuster (F) until the front roller (G) sits flat and parallel with the bench plate. Gap (H) must not exceed maximum specification.

Specification

Front Roller—Gap. 0.050 mm (0.002 in) Maximum

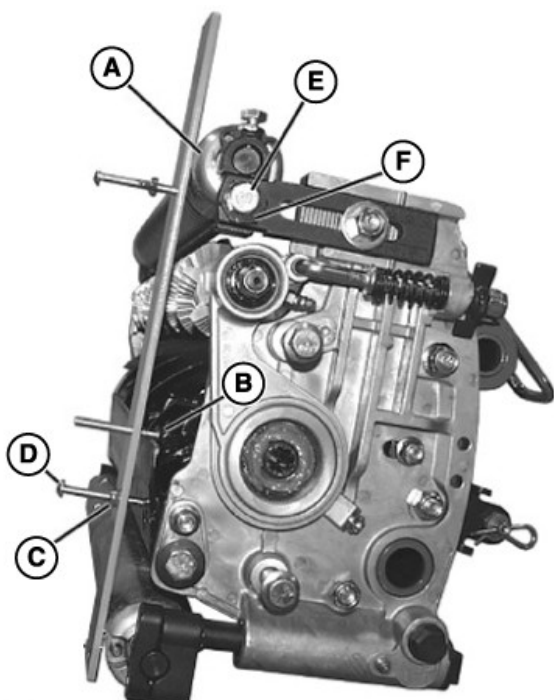
- Hold roller eccentric adjuster (F) and tighten hex head bolt (E) to specification.

Specification

Eccentric Adjuster Hex Head

Bolt—Torque. 81.3 N·m (60 lb·ft)

Parallelism Adjustment with Height of Cut Gauge Bar



TC102110—UN—11MAY22

- Position cutting unit upright on flat surface or workbench.
- Rest height of cut gauge bar against front (A) roller to specification from the outside end of the bedknife.

Specification

Cut Gauge Bar—Height. 51 mm (2 in)

- Set the inside of the screw head (B) against the front edge of the bedknife to hold the gauge bar in position.
- Loosen wing nut (C). Turn lower gauge screw (D) clockwise until top of screw contacts flat edge of bedknife.
- Tighten wing nut (C).
- Adjust position of front roller:

- Loosen bolt (E) and rotate eccentric adjuster (F) until top of lower gauge screw (D) contacts the bedknife.
- Hold roller eccentric adjuster (F) and tighten hex head bolt (E) to specification.

Specification

Eccentric Adjuster Hex Head

Bolt—Torque. 81.3 N·m (60 lb·ft)

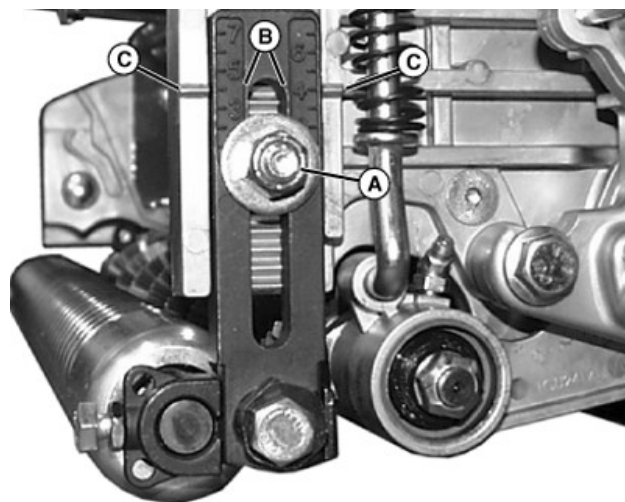
- Repeat procedure for opposite side.

OOU1082,00064AC-19-11MAY22

Adjusting Height of Cut Range (QA5)

Adjust front roller brackets for the height of cut range desired.

- Select height of cut adjustment range by adjusting the position of both front roller brackets.



TCAL41540—UN—22JAN13

- Loosen nut (A) on each roller bracket.
- Alignment of roller bracket (B) and cutting unit frame

(C) adjustment marks determine height of cut adjustment range.

NOTE: Height of cut range for the 180 E-Cut™ Hybrid and 220 E-Cut™ Hybrid mowers is 0-19 mm (0.00-0.75 in.).

4. Refer to chart for desired setting.

Height of Cut Range (2 in. Front Roller With Out GTC)		Front Roller Setting
mm	in.	
Not Recommended	Not Recommended	1
0.0—4	0.00—0.160	2
1—9.5	0.04—0.37	3
6—15	0.24—0.60	4
11—21	0.43—0.83	5
16—27	0.63—1.06	6
21—33	0.83—1.30	7

Height of Cut Range (2 in. Front Roller With GTC)		Front Roller Setting
mm	in.	
Not Recommended	Not Recommended	1
0.0—5	0.00—0.20	2
0—11	0.00—0.43	3
5—17	0.20—0.67	4
10—24	0.40—0.94	5
15—30	0.60—1.18	6
20—36	0.80—1.42	7

OUC1082,00064AD-19-24JUN15

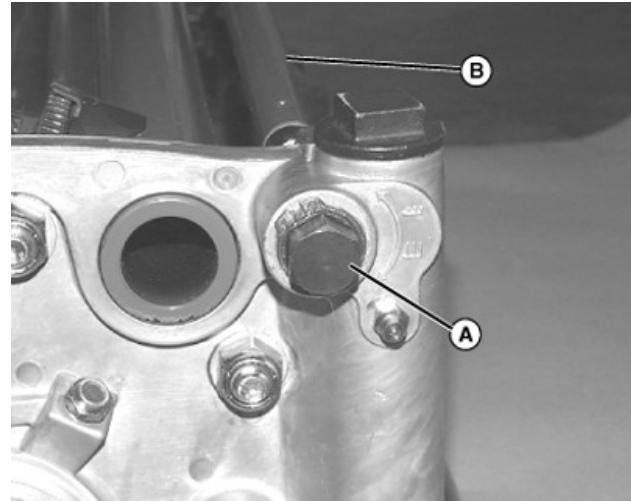
Adjusting Height of Cut (QA5)

CAUTION: Avoid injury! Blades are sharp and rotate quickly:

- Keeps hands and feet away from cutting units when machine is running.
- Always wear gloves when working on cutting units.
- Watch for rotation of cutting reel. Rotating one cutting reel can cause another blade or cutting reel to rotate.

NOTE: Do not use any type of pneumatic drill or impact wrench to make height of cut adjustments.

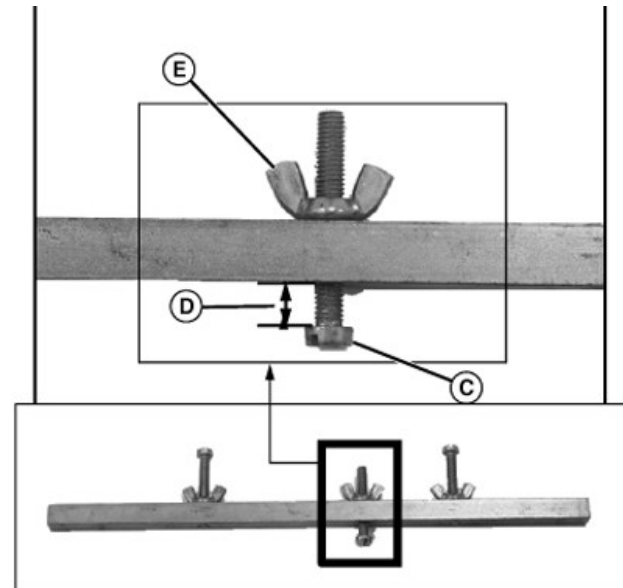
1. Park machine safely. (See Parking Safely in the SAFETY section.)



TCAL41541—UN—22JAN13

2. Locate the height of cut adjuster (A) on top rear of reel side casting (either side).
3. Turn the height of cut adjustment (A) to decrease or increase height of cut.

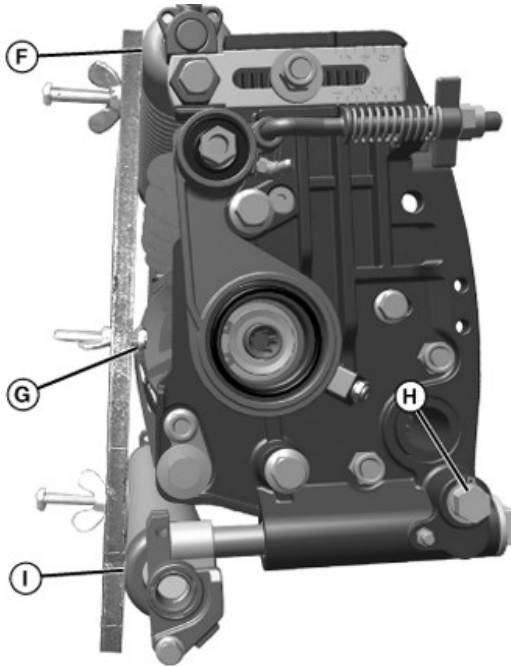
NOTE: Adjusters are connected with cross shaft (B) so turning one side simultaneously turns the other.



TCAL41542—UN—22JAN13

4. On the height of cut gauge bar, set center adjustment bolt head (C) at the desired height of cut (D). Lock wing nut (E).

NOTE: Effective height of cut could be less than bench setting, based on turf and soil conditions and front roller option.

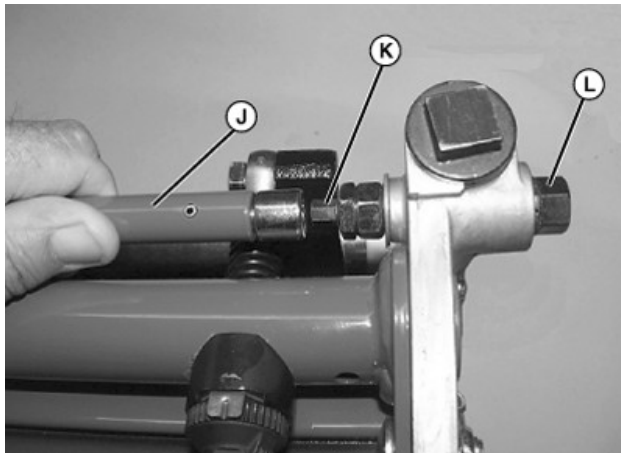


TCAL41543—UN—22JAN13

5. Rest height of cut gauge bar against front roller (F) approximately 51 mm (2 in) from either end of the bedknife. Set the inside of the bolt head (G) against the edge of the bedknife.

NOTE: Bottom of screw head on gauge bar must be engaged with cutting edge of bedknife.

6. Turn adjuster (H) to move the rear roller (I) away from gauge bar slightly. Turn adjuster in the opposite direction until the rear roller contacts the height of cut gauge bar. Repeat for the other side of the cutting reel.
7. Check height of cut adjustment setting from side to side.



TCAL41544—UN—22JAN13

8. If side to side height of cut adjustment is necessary, pull against spring tension on cross shaft (J) to disconnect it from hex coupling (K). Remove the cross shaft.

9. Turn the adjuster (L) on the side requiring adjustment to move the rear roller away from the gauge bar slightly. Turn the adjuster in the opposite direction until the side to side height of cut is equal for both. Reinstall the cross shaft.

OUO1082,00064AE-19-09JUL15

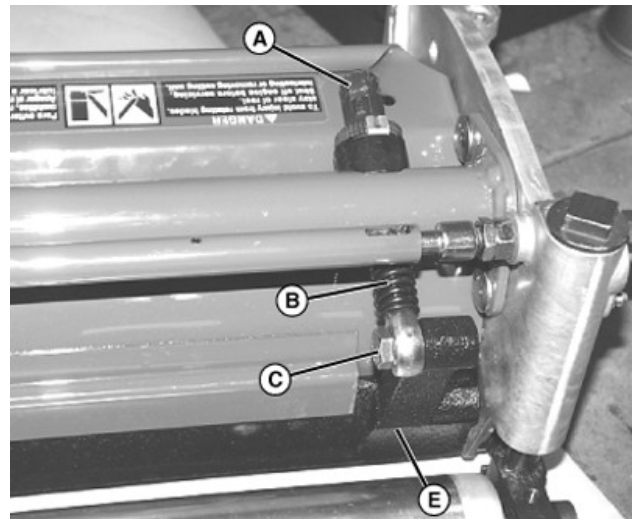
Removing and Installing Bedknife Shoe

CAUTION: Avoid injury! Blades are sharp and rotate quickly:

- Keeps hands and feet away from cutting units when machine is running.
- Always wear gloves when working on cutting units.
- Watch for rotation of cutting reel. Rotating one cutting reel can cause another blade or cutting reel to rotate.

Removing Bedknife Shoe

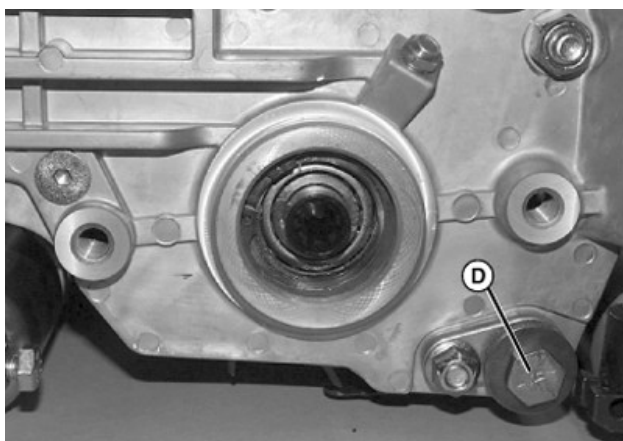
1. Remove the cutting unit from machine.
2. Position cutting unit with the bottom side down on a flat surface or workbench.
3. Increase clearance between bedknife and reel on both sides of cutting unit.



TCAL41545—UN—22JAN13

- Turn hex head bolts (A) on both sides of cutting unit clockwise to pull bedknife away from reel.
- Turn hex head bolts until springs (B) on both sides of cutting unit are fully compressed.

4. Remove bolt (C) on each side.

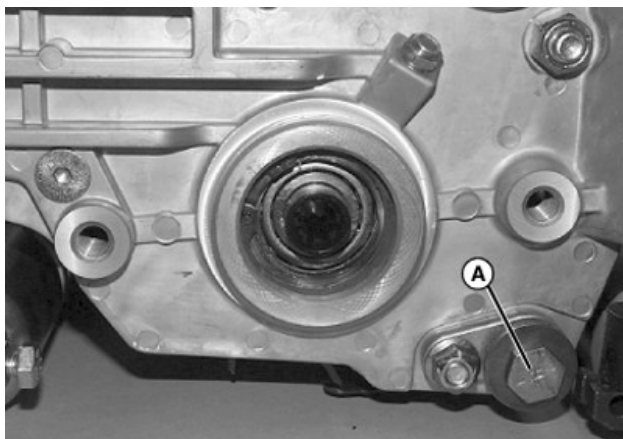


TCAL41546—UN—22JAN13

5. Remove hex head bolt (D) from each end of cutting unit, and remove bedknife shoe (E).
6. Inspect bedknife for wear or damage. Replace bedknife, if necessary. (See Replacing Bedknife in this section.)
7. If original bedknife is used again, grind the bedknife. (See Grinding Reel and Bedknife in this section.)

Installing Bedknife Shoe

NOTE: Debris can accumulate inside channel in cutting unit shield. Clean all debris from channel before installing bedknife shoe.



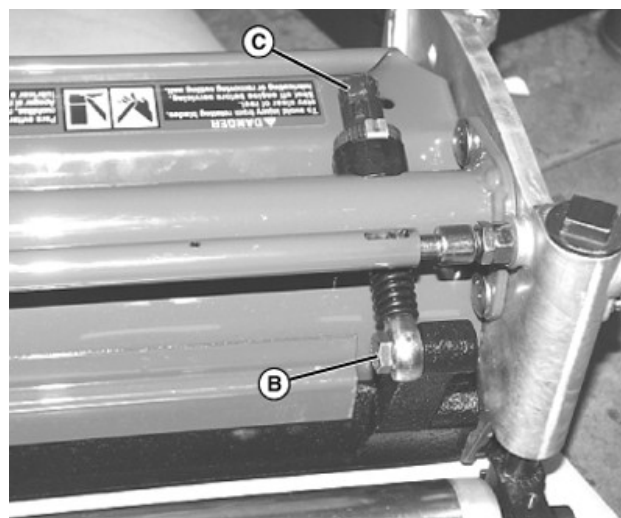
TCAL41547—UN—22JAN13

1. Slide bedknife shoe into position within cutting unit and secure with hex head bolt (A) on each side. Tighten hardware to specification.

Specification

Bedknife Shoe Bolt—Torque. 55 N·m (40 lb·ft)

2. Position cutting unit with bottom side down on flat surface or workbench.



TCAL41548—UN—22JAN13

3. Install hex head bolt (B) through eyebolt into bedknife shoe.
4. Adjust bedknife-to-reel.
5. Adjust front roller parallel to bedknife.
6. Set height of cut.
7. Backlap reel.
8. Check height of cut and adjust as necessary.

OUC1082.00064AF-19-09JUL15

Replacing Bedknife (QA5)

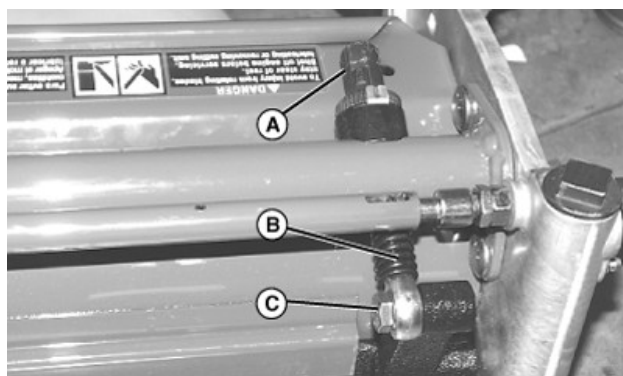
⚠ CAUTION: Avoid injury! Blades are sharp and rotate quickly:

- Keeps hands and feet away from cutting units while machine is running.
- Always wear gloves while working on cutting units.
- Watch for rotation of cutting reel. Rotating one cutting reel can cause another blade or cutting reel to rotate.

NOTE: If the original bedknife is ground and used again, do not remove it from the bedknife shoe. The bedknife and bedknife shoe are machined as an assembly. (See Removing and Installing Bedknife Shoe and Grinding the Bedknife in this section.)

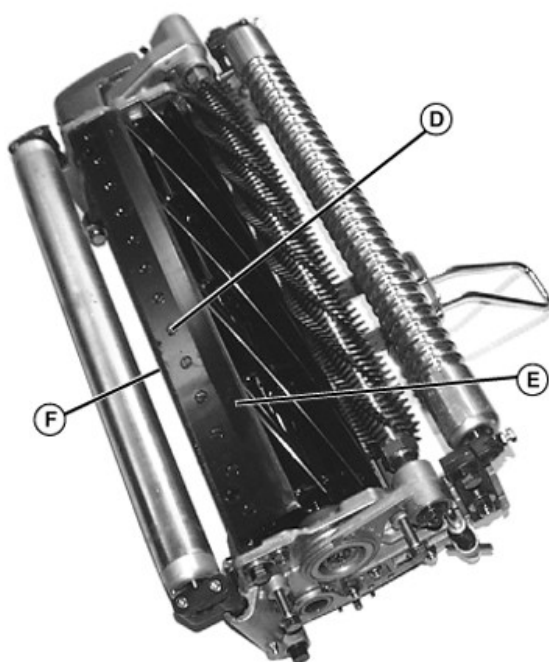
Removing Bedknife

1. Position cutting unit with the bottom side down on a flat surface or workbench.
2. Remove the cutting unit from machine.
3. Increase clearance of bedknife and reel on both sides of cutting unit.



TCAL41549—UN—22JAN13

4. Turn hex head bolt (A) clockwise until spring (B) is completely compressed. Repeat on opposite side.



TCAL41550—UN—22JAN13

5. Rotate cutting unit and position with bottom side up on flat surface or workbench as shown.
6. Remove and discard thirteen screws (D) attaching bedknife (E) to bedknife shoe (F). Discard bedknife.

Installing Bedknife

NOTE: Remove debris, corrosion, and rust from bottom surface of bedknife support.

1. Install bedknife using new screws. Alternate tightening by starting with center screws and working out to the ends. Tighten screws to specification.

Specification

Bedknife Screws—Torque. 7 N·m (62 lb.-in.)

2. If installing a used bedknife, grind the bedknife. (See Grinding the Bedknife in this section.)
3. Adjust front roller parallel to bedknife.

4. Adjust bedknife-to-reel.
5. Set height of cut.
6. Backlap reel.
7. Check height of cut and adjust as necessary.

OUO1082,00064B0-19-09JUL15

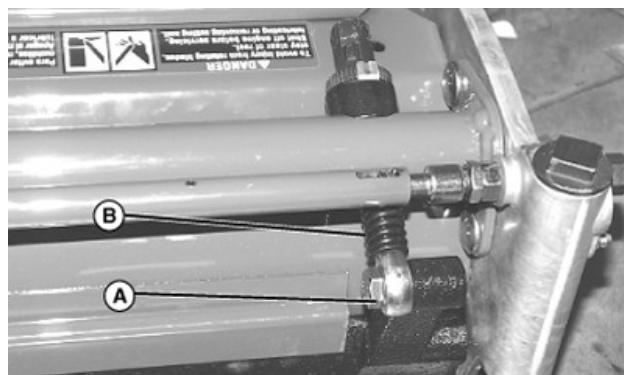
Adjusting Bedknife and Bedknife Shoe Position for Worn Reel (QA5)

IMPORTANT: Avoid damage! Reduce front roller setting by 1 if bedbar eccentrics have been flipped. (See “Adjusting Height of Cut Range (QA5 Cutting Units)” in the SERVICE Section.)

If a reel has been replaced due to excessive wear, eccentrics must be flipped to nominal (new reel) position.

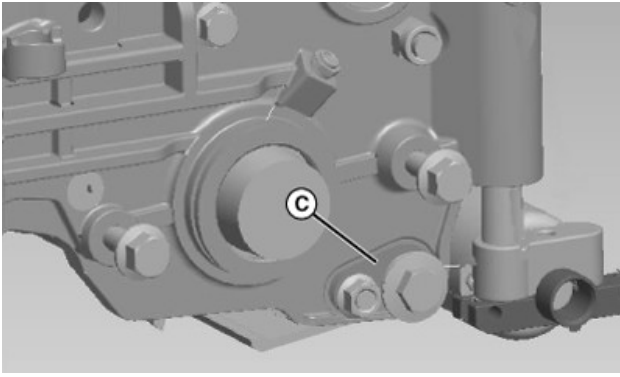
NOTE: When the reel diameter is reduced to about 122 mm (4.8 in.) flipping the eccentric increases the useful life of the reel.

1. Remove the cutting unit from machine.
2. Position cutting unit with the bottom side down on a flat surface or workbench.
3. Increase clearance of bedknife and reel on both sides of cutting unit.



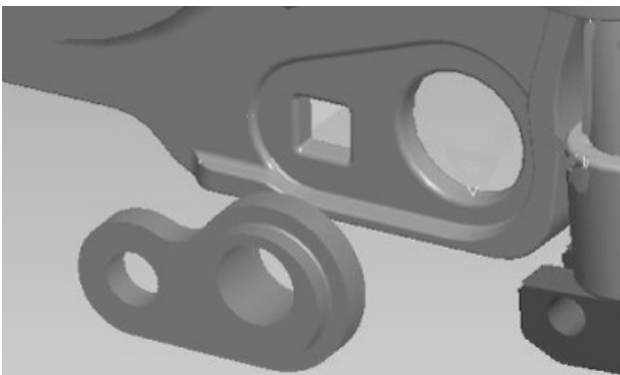
TCAL41551—UN—22JAN13

4. Turn hex head bolt (A) clockwise until spring (B) is compressed. Repeat on opposite side



TCAL41552—UN—22JAN13

5. Remove hardware on eccentric (C).
6. Remove eccentric.



TCAL41553—UN—22JAN13

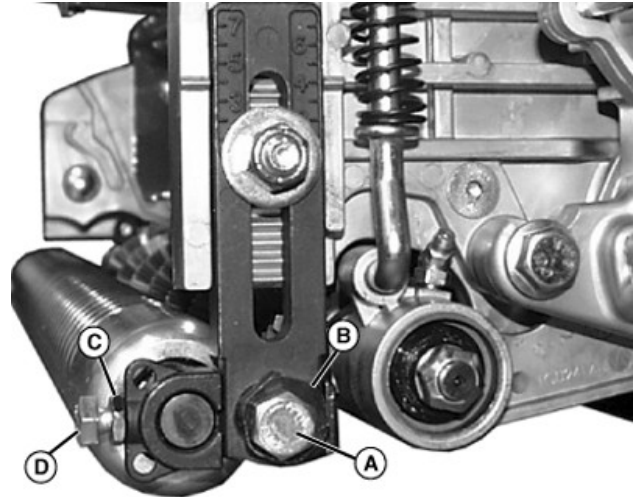
7. Flip eccentric 180 degrees as shown.
8. Insert eccentric back into cutting unit.
9. Reinstall and tighten hardware.
10. Repeat procedure for opposite side eccentric.
11. Adjust bedknife-to-reel.
12. Adjust front roller parallel to bedknife.
13. Set height of cut.
14. Backlap reel.
15. Check height of cut and adjust as necessary.

OUC1082,00064B1-19-09JUL15

Removing and Installing Front Roller (QA5)

Removing Front Roller

1. Remove cutting unit from machine.
2. Position cutting unit upright on a flat surface or workbench.

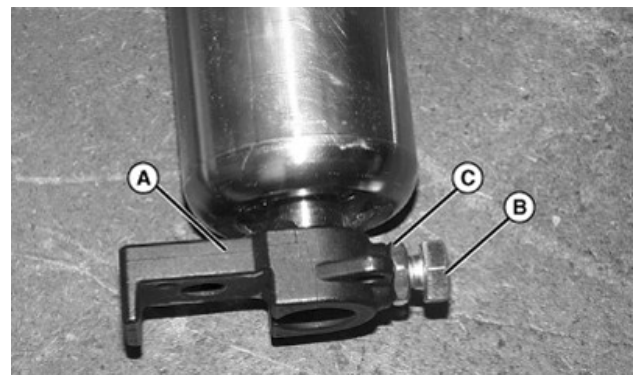


TCAL41554—UN—22JAN13

3. Remove hex head bolt (A), and eccentric adjuster (B) on both sides of roller.
4. Loosen locknut (C) and loosen hex head bolt (D) to remove roller bracket from shaft.
5. Replace roller.

Installing Front Roller

NOTE: Roller brackets are offset. For standard use, the bracket must be installed to the roller with the offset to the rear of the base cutting unit to allow close proximity of front roller to rear roller. If GTC or Rotary Brush is being installed, offset must be to the front to allow the GTC or Rotary Brush to be installed behind the front roller.



TCAL41555—UN—22JAN13

1. Install roller brackets (A) onto each bearing spindle shaft end.
2. Install set screws (B) and locknuts (C) loosely. Do not tighten.

NOTE: Make sure the roller bracket set screw locations are not aligned with the holes in each bearing spindle shaft end. Set screws must engage the bearing spindle shaft at each end.

3. Install roller with eccentric adjuster and hex head bolt

on each side. Center front roller. Tighten set screws (B) and lock nuts (C) on both roller brackets.

4. Tighten roller bracket attaching hardware.
5. Adjust front roller for parallelism.
6. Adjust height of cut.
7. Tighten eccentric to specification.

Specification

Eccentric Hardware—Torque. 81 N·m (60 lb.-ft.)

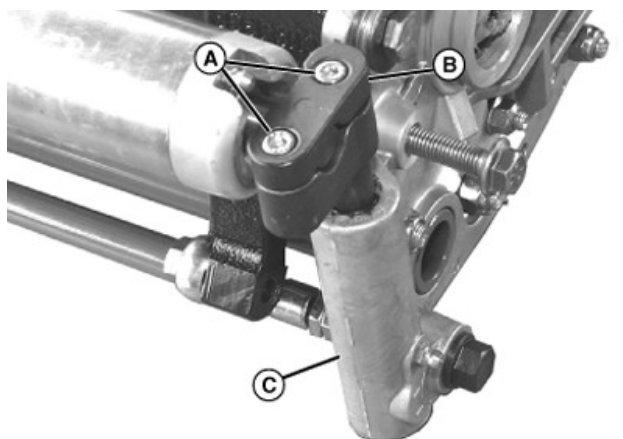
OUO1082,00064B2-19-24JUN15

Removing and Installing Rear Roller (QA5)

NOTE: The 180 E-Cut Hybrid and 220 E-Cut Hybrid mowers use a unique rear roller retaining clamp (item B in pictures that follow). This type of clamp must be used on any QA5 cutting unit attached to these mowers.

Removing Rear Roller

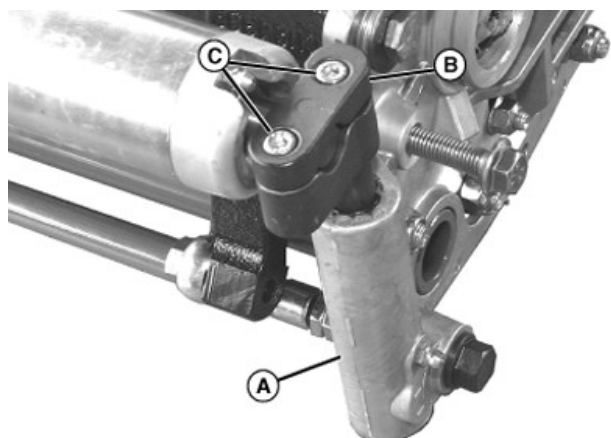
1. Remove cutting unit from machine.
2. Position cutting unit with bottom side up on a flat surface or workbench.



TCAL41556—UN—22JAN13

3. Remove hex socket head bolts (A) and clamp (B) on each side of roller assembly. Remove roller from each height of cut bracket (C).

Installing Rear Roller



TCAL41557—UN—22JAN13

1. Install roller shaft into each height of cut bracket (A).
2. Install clamp (B) and M6 hex socket head bolts (A) on each side.
3. Center roller between clamps.
4. Torque four M6 bolts to specification.

Specification

Hex Socket Bolts—Torque. 19 N·m (14 lb-ft)

5. Adjust height of cut.

OUO1082,00064B3-19-15FEB13

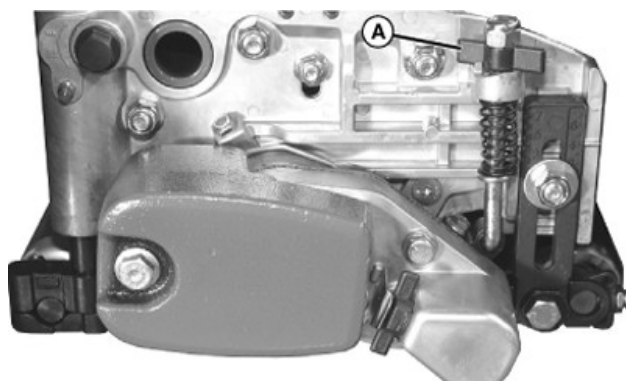
Adjusting Rotary Turf Brush

Refer to “Adjusting Greens Tender Conditioner (GTC) (QA5)” below and use identical adjustment procedure to adjust rotary turf brush.

OUO1082,00064B4-19-15FEB13

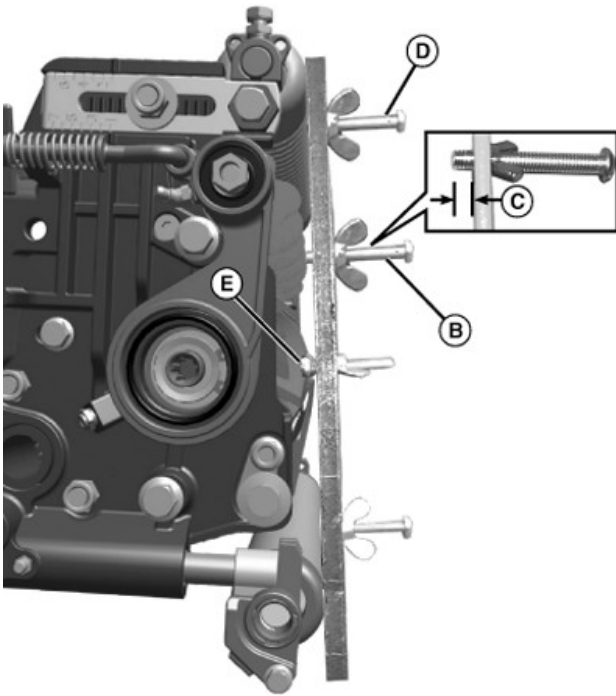
Adjusting Greens Tender Conditioner (GTC) (QA5)

NOTE: Height of Cut must be adjusted prior to adjusting the Greens Tender Conditioner.



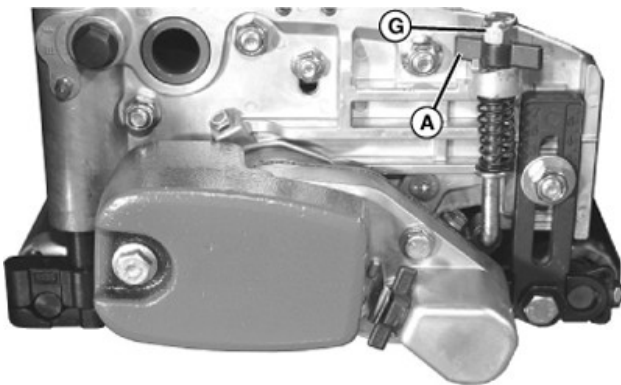
TCAL41558—UN—22JAN13

1. Rotate GTC adjuster wing nut (A) to lower GTC shaft.
Repeat on opposite side.
2. Position cutting unit to make height of cut adjustment.



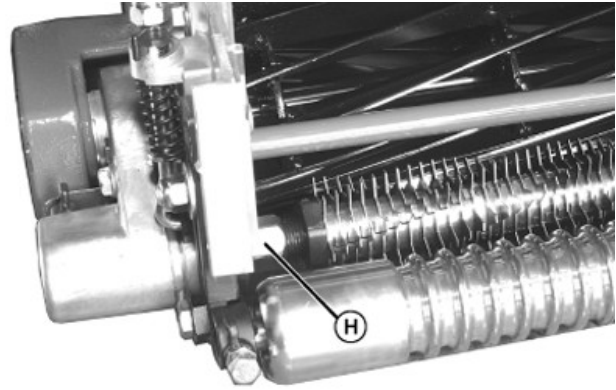
TCAL41559—UN—22JAN13

3. Set GTC adjustment screw (B) on the gauge bar to the desired operating height (C).
 - a. Adjustment screw (D) may need to be loosened so that the gauge bar can rest on both the front and rear rollers.
4. Place preset gauge bar on cutting unit. Hook height of cut screw (E) on bedknife. The ends of the bar should rest firmly on the front and rear rollers.



TCAL41560—UN—22JAN13

5. Adjust locknut (G) to raise or lower GTC shaft (Tightening locknut will raise GTC shaft). Alternate from end to end until the teeth touch the screw on the gauge bar.
6. Remove gauge bar.
7. Rotate GTC adjuster wing nut (A) on both sides to raise GTC shaft.



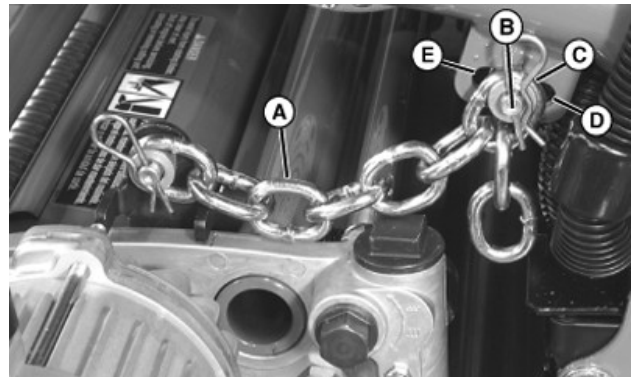
TCAL41561—UN—22JAN13

8. Check and tighten GTC collet (H) whenever the GTC is adjusted or every 200 hours.

OUC1082,00064B5-19-09JUL15

Adjusting Cutting Unit Limit Chains

Limit chains on each side of the cutting unit controls the amount of cutting unit steering while mowing and the amount of rear roller drop when the unit is lifted for turns.



TCAL41562—UN—22JAN13

- Initial setting should be each chain (A) shortened to 7 links, with the upper chain anchor studs (B) in center of slots (C). This will provide maximum float and maximum rear roller drop when lifted. The majority of greens will not require maximum float. Turning and maneuvering will be easiest if float is limited to the requirements of the greens surface.

NOTE: Use care not to exceed maximum float setting. If excessive chain slack is permitted, rear roller adjustment towers may contact front frame cross bar causing damage. Minimum clearance on flat ground, with cutting unit rotated to limit is 6.5 mm (1/4 in.) between rear roller tower and frame.

- To limit float for relatively flat or non-undulating greens, adjust upper chain anchor studs (B) rearward in slots (D). This will also reduce rear roller drop.
- Further tightening can be achieved after reaching rear of slot, by shortening chain to 6 links and re-

positioning upper chain anchor studs (B) to front of slots (E).

OUO1082,00064B6-19-15FEB13

Adjusting Frequency of Clip (FOC)

IMPORTANT: Avoid damage! Operating the reels at a high speed can cause excessive bedknife and reel wear. Operate the reels at the appropriate frequency of clip.

1. Park machine safely. (See Parking Safely in the SAFETY section.)
- 2.



TC678238—UN—25JUN25

NOTE: FOC can be adjusted depending on the type of application for the greens mower, which types of cutting units are used, and grass height and conditions.

FOC is infinitely variable between positions 1 and 5 on the control label (C). FOC specifications for each control position are listed on the control label and in the table that follows.

Control Position	14 Blade Reel FOC	11 Blade Reel FOC	7 Blade Reel FOC
1	3.2mm (.12 in.)	4.1 mm (0.16 in.)	6.4 mm (0.25 in.)
2	3.6mm (.14 in.)	4.6 mm (0.18 in.)	7.1 mm (0.28 in.)
3	4.4mm (.18 in.)	5.6 mm (0.22 in.)	8.9 mm (0.35 in.)
4	7.6mm (.30 in.)	9.7 mm (0.38 in.)	15.2 mm (0.60 in.)
5	9.6mm (.38 in.)	12.2 mm (0.48 in.)	19.1 mm (0.75 in.)

Adjust FOC control dial (A) to desired setting for reel type, greens, and conditions. (Turning the control counterclockwise from position 1 reduces the reel

speed. Turning the control clockwise from position 5 increases the reel speed.)

- a. For mowing greens, set the control (A) to the desired FOC (Greens typically use 4.1—4.6 mm (0.16—0.18 in.) with an 11 blade reel).
- b. For mowing approaches and teeboxes, reel speed can be reduced by turning the speed control knob counterclockwise.

NOTE: FOC is automatically maintained at selected setting regardless of throttle position and ground speed.

FOC has no control over backlap reel speed. Controller override keeps backlap to 156 rpm.

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Grinding Reel and Bedknife

Reel and Bedknife Relationship

Reel mowers are precision machines requiring daily maintenance to maintain the well-groomed appearance of turfgrass. The scissor-like shearing action, that only a reel mower is capable of achieving, is only possible if the reel and bedknife are sharp and the reel-to-bedknife clearance is maintained.

Close examination of the reel-to-bedknife relationship reveals two square edges passing one another with approximately 0.025 - 0.051 mm (0.001 - 0.002 in.) clearance. There are several reasons why this clearance is necessary.

- When the reel is allowed to contact the bedknife, the square (sharp) edges of the reel and bedknife will roll over, becoming dull.
- Contact between the reel and bedknife generates heat. Heat generated through this contact will distort the shape of the bedknife. Distortion causes the bedknife to draw closer to the reel, resulting in more rollover of the cutting surfaces and more heat generated in the bedknife.
- Drag produced by an improperly adjusted cutting unit may result in an unacceptable clip ratio, undue strain on drive mechanisms and premature wear of the cutting unit.

Reasons for Grinding

- To restore the cylindrical shape of a reel that has become cone-shaped due to improper adjustment of the reel-to-bedknife clearance or worn reel bearings.
- To restore the edge when the grass is not being cut across the entire length of the bedknife, evidenced by streaks of grass left after the mower has passed. Usually the result of nicked blades caused by hitting foreign objects in the grass.
- To restore the edge when the lack of frequent

backlapping allowed the edge to be rounded beyond the capability of the backlapping procedure to restore the edge.

- To restore the edge when the reel-to-bedknife clearance has been improperly adjusted (reel contacting bedknife).

Cutting action begins as the bedknife positions the grass to be cut at the cutting edge. The reel then pulls the grass toward the bedknife where it is sheared by the cutting edges as they pass one another.

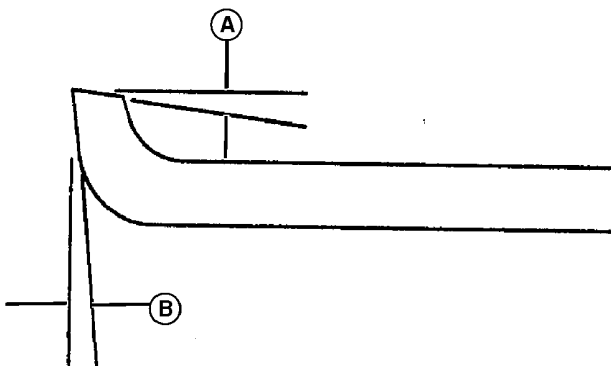
In order for the grass to be cut at the proper height, it must contact the bedknife at the cutting edge. This is accomplished by grinding a 15° relief angle on the front face of the bedknife. Without a relief angle, the blade of grass will contact the lower edge of the bedknife and be bent over at too much of an angle prior to being cut. In the case of mowing greens, where very small cuts are being taken, the reel may not capture the grass at all, and no grass will be cut.

Although some spin grinding machine manufacturers say backlapping is not necessary, John Deere recommends backlapping after spin grinding to remove burrs and rough edges left from the spin grinding procedure. Backlapping produces a honed edge that will cut the grass evenly and leave the tops of the grass with clean, straight edges.

It is important to note, dull cutting edges will tear rather than shear the grass drawn into the bedknife. This will shock the grass plant and retard its growth.

Grinding the Bedknife

NOTE: Bedknife and support assembly must be ground as a complete unit.



TCAL41565—UN—22JAN13

1. When grinding the bedknife, it is important to have a 6.5° relief angle on the top surface (A) and on the front surface (B):

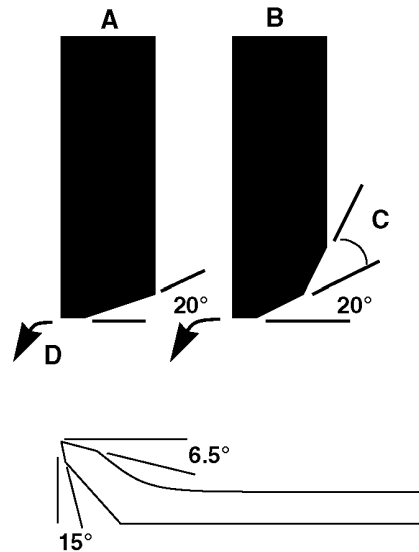
- a. 56 cm (22 in.) QA5 except ET17767 - a 15° relief angle on the front surface (B).

- b. 56 cm (22 in.) ET17767 high cut - a 5° relief angle on the front surface (B).

2. Put entire bedknife support and bedknife in a suitable grinder and grind until material is consistently removed from the entire length of the top and front surfaces of the bedknife.

Grinding the Reel

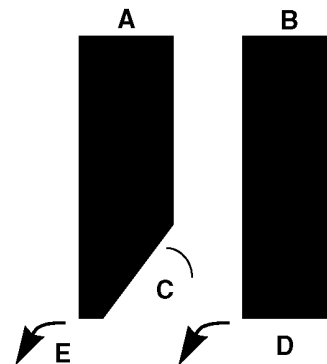
CORRECT way to grind the reel:



TCAL41566—UN—22JAN13

- A—Relief Grind
- B—Double Relief Grind
- C—Secondary Relief
- D—Cutting Edge

INCORRECT way to grind the reel:



TCAL41567—UN—22JAN13

- A—Relief Grind
- B—Flat Ground
- C—Excessive Relief
- D—No Relief
- E—Cutting Edge

John Deere recommends relief grinding the reels after spin grinding for these reasons:

- Reduced blade contact area results in less friction, requiring less horsepower to drive the reel and increases fuel efficiency.
- Ensures longer wear life.

- Less time is required to backlap.
- Reduces pulling and tearing of the grass as the unit gets dull by use.
- Provides an area for backlapping compound to be trapped to more effectively backlap reels.
- Relief grinding removes metal from the trailing edge of the blade, forming an angle (relief angle) to reduce the contact area of the cutting edges.
- Because of the relief grind it is possible, with backlapping, to true a reel (make it round) if a blade is 0.025-0.051 mm (0.001-0.002 in.) too high.

OUO1082,00064B8-19-09JUL15

Backlapping Cutting Unit

CAUTION: Avoid injury! Rotating blades are dangerous and can cut fingers and toes. Keep hands and feet away when greensmower is running.

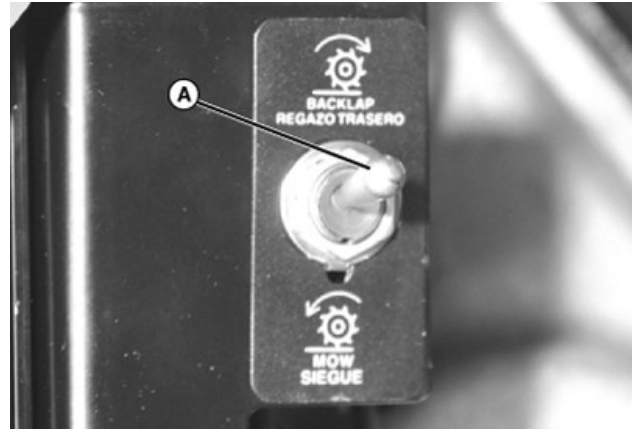
Disengage greens tender conditioner (GTC) before backlapping.

IMPORTANT: Avoid damage! Backlapping cutting units must be done by trained personnel as needed. Backlap intervals vary depending on conditions. Backlapping is done to prolong reel life, prevent downtime and provide a consistently sharp cutting action.

1. Park machine safely. (See Parking Safely in the SAFETY section.)

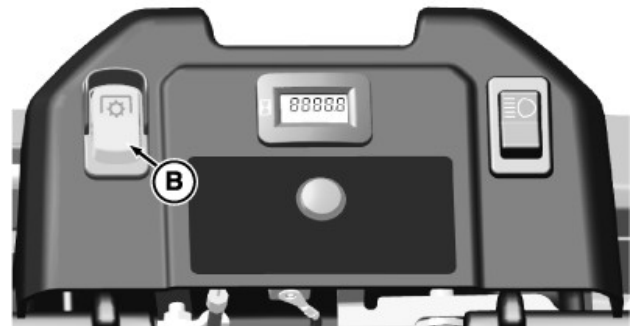
NOTE: To help maintain sharp edges required on cutting reels, bedknife to reel clearance must be checked before the backlapping function begins. The bedknife must be adjusted properly to ensure light, even contact over the length of the cutting blades.

2. Check bedknife to reel clearance on cutting reel. Adjust if necessary.
3. Start engine and adjust throttle to a low or middle position.
4. Lock park brake.



TCAL41568—UN—22JAN13

5. Place mow/backlap switch in the raised BACKLAP (A) position



TC102372—UN—19JUL22

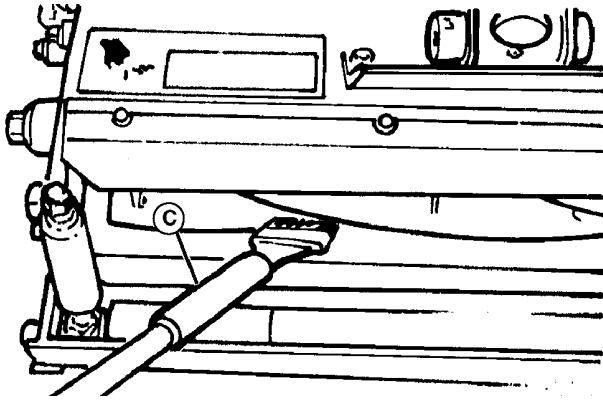
6. Press PTO switch to engaged (B) position to start reel rotation.

CAUTION: Avoid injury! Rotating blades are dangerous. Keep hands and feet away while greensmower is operating.

Use a brush with a long handle when performing backlapping procedure to keep fingers and hands from rotating blades.

NOTE: To stop reel rotation at any time during the backlap operation, place engine run/stop switch in STOP position, place PTO switch in disengaged position, place mow/backlap switch in MOW position, or unlock the park brake.

If reel rotation is stopped by any action other than the PTO switch, it can be necessary to turn the PTO switch off, then on to resume reel rotation.



TCAL41570—UN—22JAN13

7. Using a long-handled brush (C), carefully apply an initial coarse grit reel sharpening compound, uniformly from one end of the cutting reel to the other. Repeat application in opposite direction. Allow cutting reel to continue running backwards until reel is quiet.

CAUTION: Avoid injury! Rotating blades are dangerous and can cut fingers and toes. Keep hands and feet away when greensmower is operating.

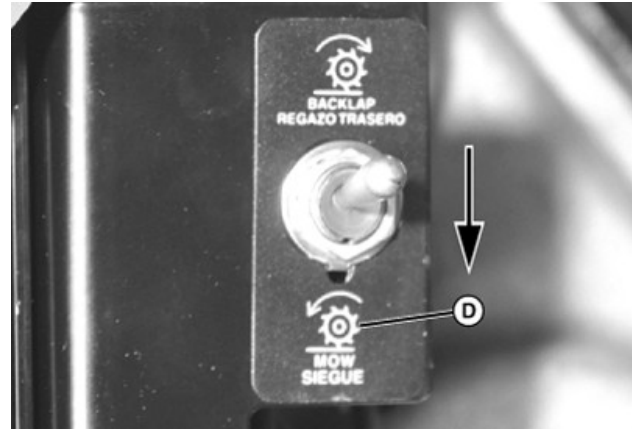
Do not attempt to disengage the cutting units using the reel speed control knob. If engine is running, reels can continue to rotate.

NOTE: Course compounds are used initially, followed by a fine "tournament grade" abrasive for final honing. Recommended grits for greens and tees are 120, 180, and 220.

8. Periodically disengage cutting units by pressing the PTO switch to the disengaged position. Turn the Run/Stop switch to the STOP position to shut down the machine. Visually check the blade appearance.
9. Check for uniform clearance across entire bedknife. If clearance is not uniform, repeat backlapping procedure until clearance is uniform across entire bedknife.
10. Repeat lapping process using progressively finer lapping compounds as required until the bedknife and reel are returned to a sharp condition.

IMPORTANT: Avoid damage! Do not operate cutting reels in the forward direction until reel sharpening compound is washed from the unit. Unless properly washed, the compound can dull the reels.

11. Use water to wash off all reel sharpening compound when cutting reels are turning in reverse.
12. Stop reel and shut down engine. Adjust reel to bedknife clearance.



TCAL41571—UN—22JAN13

13. Place mow/backlap switch in the lowered MOW (D) position.

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Service Electrical

E-Cut™ Hybrid System Service



The E-Cut™ Hybrid System control unit is mounted to the machine frame under the belt cover. It monitors the status and control of the machine electrical system (including the cutting unit reel motor) whenever the engine is running. If certain conditions exist, the control unit can stop reel rotation. It does not control the machine engine. The control unit communicates diagnostic information to the operator through the diagnostic indicator light (A) on the handlebar cover.

The indicator light can flash a code number that appears as one or a series of pulses, followed by a short pause and another single or series of pulses.

IMPORTANT: Avoid damage! A displayed diagnostic code indicates that an abnormal condition or malfunction exists on the machine. Record the displayed code (or codes) before stopping the machine. Codes will not appear again after engine has been shut off. Diagnose and correct the condition before attempting further operation.

Multiple diagnostic codes can be identified and displayed on the indicator light. The code or codes repeat until the PTO switch is cycled (disengaged; then engaged) or the engine is shut off and started again. If a continuing condition exists, the diagnostic code or codes are displayed again when the engine is started until the original condition is corrected.

The control unit is configured to store any diagnostic code it has identified. Stored diagnostic codes can be accessed by your John Deere Service Technician using specialized service equipment.

Numerous operating conditions can occur that increase the load on the engine. The control unit can detect these increased loads, and displays a diagnostic code to notify the operator and protect the machine.

Operating conditions easily corrected by the operator include:

- Improper reel or frequency of clip (FOC) adjustments.
- Plugged reels.
- Lack of scheduled maintenance.

- Dirt or debris on control unit, alternator, or motor cooling fins.
- Loose alternator belt.

NOTE: Refer to E-Cut™ Hybrid System Diagnostic Codes in TROUBLESHOOTING section for complete Diagnostic Code information.

For more E-Cut™ Hybrid System Service information, see the Technical Manual for this machine or contact your John Deere Dealer.

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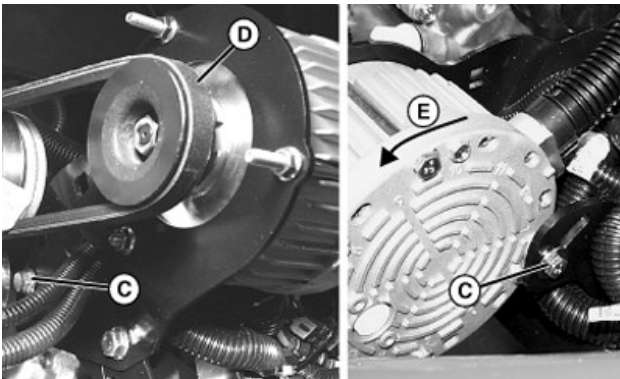
Service Belts

Removing Belts



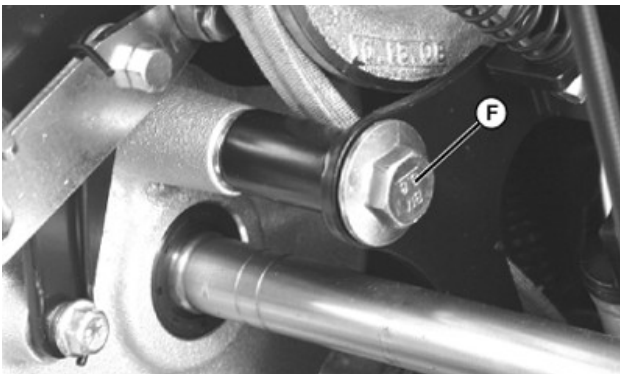
TCAL41573—UN—22JAN13

1. Loosen and remove three screws (A) and cover (B).



TCAL41574—UN—22JAN13

2. Loosen two hex bolts (C) on alternator brackets, relieve tension on alternator belt (D) and remove belt from alternator pulley.
3. Tilt alternator fully forward (E) in adjustment slots to provide clearance for drive belt removal.



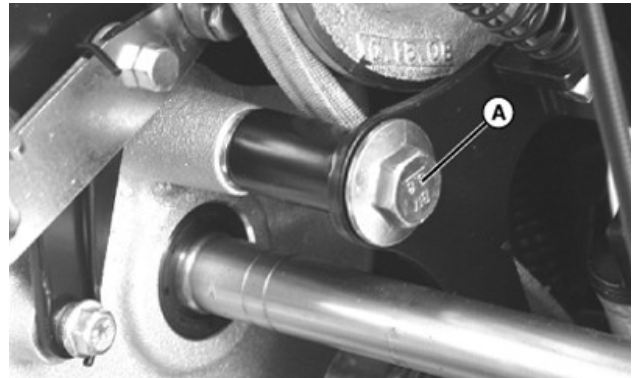
TCAL41575—UN—22JAN13

4. Loosen the travel clutch arm hex bolt (F).
5. Remove drive and alternator belts from machine.

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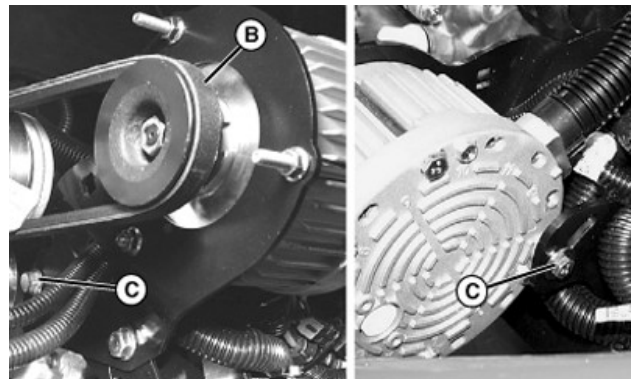
Installing Belts

1. Place alternator belt on engine pulley only.



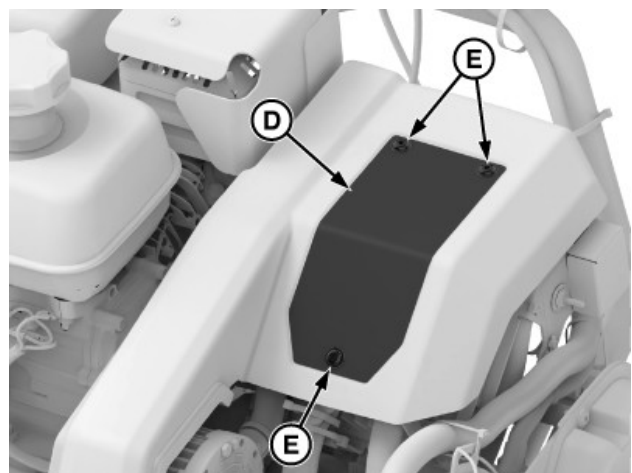
TCAL41576—UN—22JAN13

2. Loosen the travel clutch arm hex bolt (A) if not already done.
3. Install drive belt on transmission and engine pulleys.



TCAL41577—UN—22JAN13

4. Install alternator belt (B) on alternator pulley.
5. Adjust alternator belt tension and tighten two hex bolts (C).
6. Tighten travel clutch arm hex bolt (A).



TC678241—UN—25JUN25

7. Install cover (D) and secure with three screws (E).

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Drive Belt Tension Check and Adjustment

When properly adjusted, with engine off and clutch in neutral, machine should move freely. With clutch engaged, traction roller should not move.

When properly adjusted, with engine on and set at low idle, brake off and clutch in neutral, machine should not move. With engine on and set at low idle, brake off, clutch engaged and holding machine by handlebars, transport wheels should spin on gravel or concrete surface. With engine on, brake off, and clutch engaged, unit should propel itself up an incline.

Check Procedure

1. Park machine on a level surface.
2. Move run/off switch to off position.
3. Pull the machine backward: transport wheels and roller should turn freely.
 - If roller and transport wheels turn freely, proceed to next step.
 - If roller and transport wheels do not turn, adjust belt tension.
4. Press the operator presence bail to engage the traction.
5. Pull the machine backward: transport wheels and roller should not turn.
 - If transport wheels or roller turn, or if excessive force is required to engage clutch, adjust belt tension.
 - If transport wheels and roller do not turn, proceed to next step.
6. Release the operator presence bail to disengage the traction.
7. Start engine and run at low idle. The machine should not move forward. If it does, adjust belt tension.
8. With engine running at low idle, hold machine by the handlebars to prevent it from moving. Release the brake and engage the clutch.
 - If transport wheels spin on gravel or concrete, belt is properly adjusted.
 - If transport wheels will not spin on gravel or concrete, belt adjustment is required.

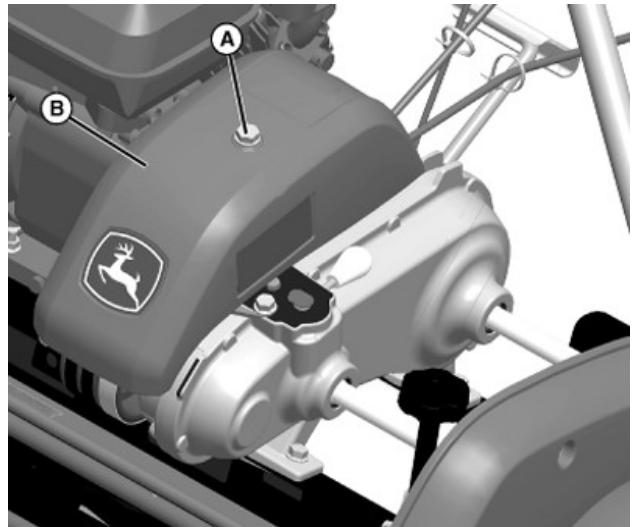
Adjustment Procedure

Depending on the results in the check procedure in the previous steps, either a coarse or fine adjustment might be required.

- A coarse adjustment involves movement of the engine. If the machine moves quickly in neutral or if the machine will not spin the tires, a coarse adjustment is likely to be required.
- A fine adjustment involves adjustment of the cable. If

the machine creeps while running at low idle in neutral, a fine adjustment is likely to be adequate.

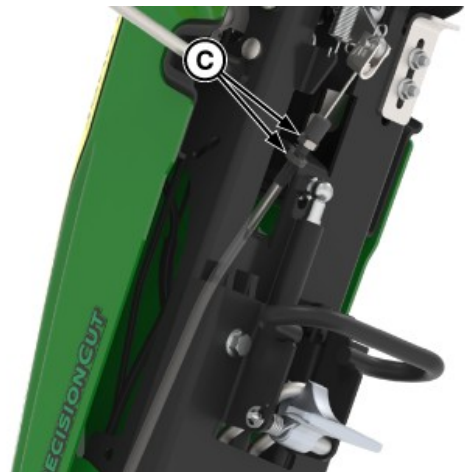
1. Park machine on a level surface.
2. Move run/off switch to off position.
3. Release the operator presence bail to disengage the traction.



TCAL41660—UN—22JAN13

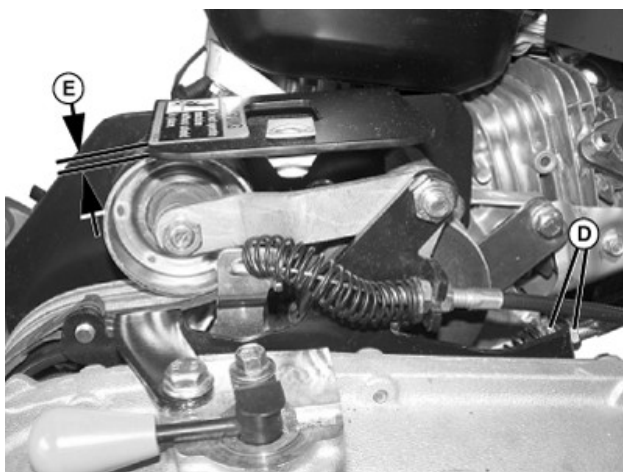
4. Remove flange head bolt (A) and drive belt cover (B).
5. Go to "Determine Type of Adjustment Required."

Determine Type of Adjustment Required



TC678232—UN—24JUN25

1. Center lock nuts (C) on upper cable ferrule.

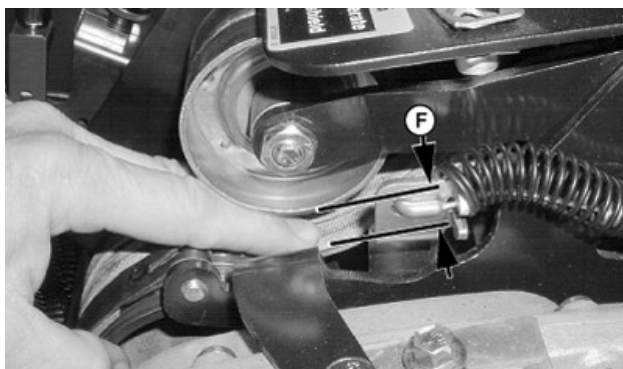


TCAL41662—UN—22JAN13

2. Adjust lower cable anchor (D) to achieve specified clearance (E) between idler and belt shield support.

Specification

Idler-to-Belt Shield—Clearance. 0.039 - 0.118 in. (1 - 3 mm)



TCAL41663—UN—22JAN13

3. With the machine off, compress both drive belts. Distance (F) between bottom of the idler and top of belt should meet specifications.

Specification

Bottom of Idler-to-Bottom of
Idler—Clearance. 0.472 - 0.709 in. (12 - 18 mm)

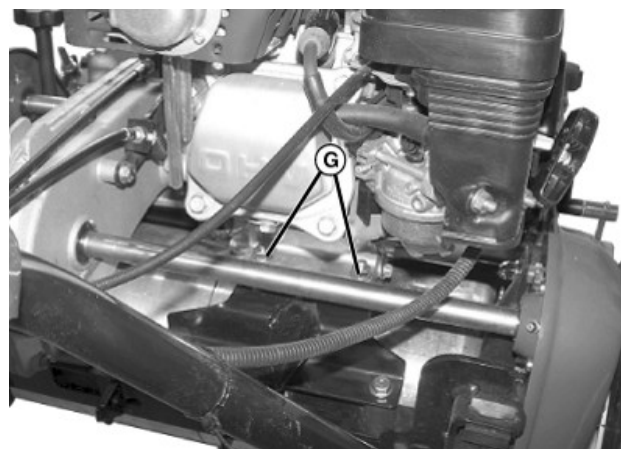
- If distance is not correct, proceed to “Coarse Adjustment Procedure.”
- If distance is correct, proceed to “Fine Adjustment Procedure.”

Coarse Adjustment Procedure



TCAL41664—UN—22JAN13

Front of Engine



TCAL41665—UN—22JAN13

Rear of Engine

1. Loosen engine mounting bolts (G).
2. Slide engine forward (loosen belt) or rearward (tighten belt) to adjust belt tension until the distance between belts and idler is correct. (See “Determine Type of Adjustment Required.”)

IMPORTANT: Avoid damage! Engine PTO sheave and differential gear case sheave must align.

3. Use a straightedge to verify that sheaves are aligned.
4. Tighten engine mounting bolts.
5. Proceed to “Fine Adjustment Procedure.”

Fine Adjustment Procedure



TC678233—UN—17JUL25

1. Loosen upper cable lock nuts (C) and lengthen (decrease belt tension) or shorten (increase belt tension) ferrule length to change belt tension.
2. Tighten lock nuts to specifications.

Specification

Upper Cable Jam Nuts—Torque. 96 lb.-in. (11 N·m)

3. Repeat check procedure. (See “Check Procedure.”)
4. If adjusting upper cable is not adequate, proceed to next step.
5. Center lock nuts on upper cable ferrule.



TCAL41667—UN—22JAN13

6. Loosen lock nuts (D).
7. Lengthen (decrease belt tension) or shorten (increase belt tension) ferrule length to change belt idler tension.
8. Tighten lock nuts to specifications.

Specification

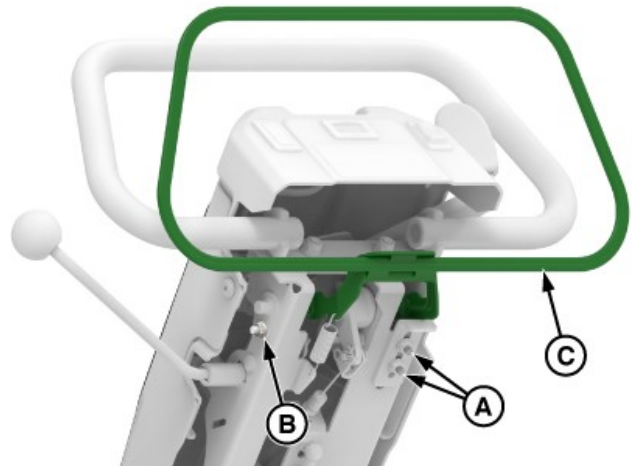
Belt Idler Tension Jam Nuts—Torque. 96 lb.-in. (11 N·m)

9. Repeat check procedure and readjust as necessary. (See “Check Procedure.”)
10. Install drive belt cover.

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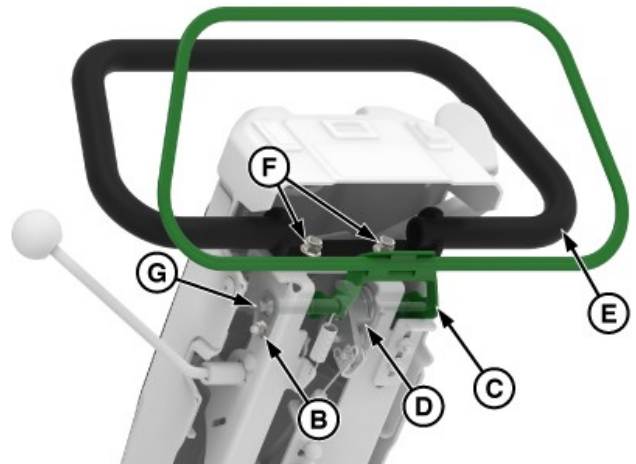
Adjusting Operator Presence Bail

NOTE: Procedure to be performed with machine off.



TC670135—UN—17JUL25

1. Loosen two bail stop nuts (A) and bail pivot pin nut (B).
2. Shift operator presence bail (C) to engage with coupler (D) and depress to handlebar loop (E).



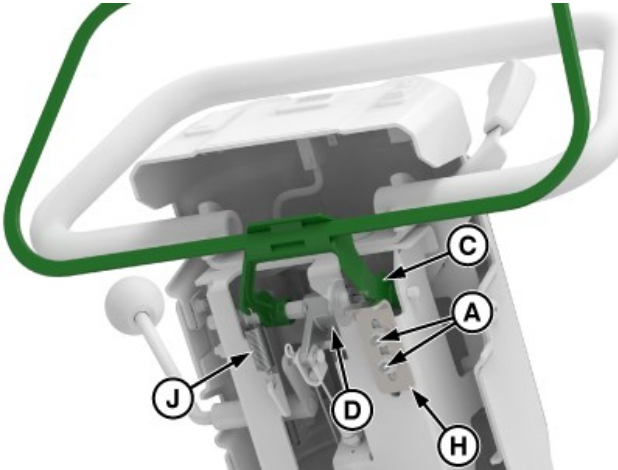
TC678234—UN—17JUL25

3. Align/overlay operator presence bail (C) against handlebar loop (E) and hold into position.

NOTE: If unable to properly align operator presence bail to handlebar loop, loosen handlebar loop nuts (F) to reposition handlebar loop, and re-tighten.

4. Loosely tighten bail pivot pin nut (B) to secure pin in place.
5. Release operator presence bail (C), and fully tighten

pivot pin nut (B) while holding pin with wrench at point (G) to prevent pin from rotating.



TC678235—UN—17JUL25

6. Position bail stop (H) so that the notch in operator presence bail (C) aligns with coupler (D) when shifted.

NOTE: There should be zero to light tension in return spring (J).

7. Tighten two bail stop nuts (A).
8. Check bail for proper operation - With the engine running, reel and traction drives engaged, the machine forward travel and reel rotation must stop when the bail is released. If this action does not occur, do not operate the machine until further diagnosis and corrective actions are taken. (See Drive Belt Tension Check and Adjustment in this section, Lubricating Operator Presence Bail in the SERVICE LUBRICATION section, or your John Deere Dealer.)

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Troubleshooting

Using Troubleshoot Chart

If you are experiencing a problem that is not listed in this chart, see your Technical Manual or dealer or other service provider for service.

MP47322,00F467B-19-11JUL25

Engine

IF	CHECK
Engine Will Not Start Or Is Hard To Start.	Run/Off Switch in off position. Fuel shutoff valve closed (OFF). Improper fuel / fuel level. Stale fuel. Plugged fuel filter or fuel filter screen. Plugged air intake filter. Spark plug wire is loose or disconnected. Spark plug not gapped correctly. Choke not functioning - See your John Deere Dealer.
Engine Will Not Slow Idle.	Carburetor problems - See your John Deere Dealer.
Engine Runs Rough.	Fuel shutoff valve partially closed. Plugged fuel filter or fuel filter screen. Plugged air intake filter. Fuel cap vent dirty. Stale or improper fuel / fuel level. Spark plug not gapped correctly. Replace spark plug. Choke not functioning - See your John Deere Dealer. Carburetor problems - See your John Deere Dealer.
Engine Overheats.	Clean cooling fins. Low oil level. Plugged air intake filter.
Engine Knocks.	Reduce load. Fuel is bad. Fill tank with fresh fuel, correct octane. Operate engine at FAST idle. Low oil level.
Engine Lacks Power.	Reduce load. Plugged air intake filter. Plugged fuel filter or fuel filter screen.

Troubleshooting

IF	CHECK
	Drain and fill tank with correct fuel. Clean cooling fins to help prevent overheating. Spark plug. Clean spark arrestor. Throttle lever travel.
Engine Uses Too Much Oil.	Find and correct oil leaks. Incorrect engine oil. Plugged air intake filter. Worn rings.
Engine Backfires Through Muffler.	Carburetor problems - See your John Deere Dealer.

OUMX068,00001DF-19-06JUL15

Mower

IF	CHECK
Poor Cutting.	FOC not set correctly for cutting height and turf conditions. Bedknife to reel out of adjustment. Bedknife and/or reel dull. Bedknife and/or reel grooved, ribbed, or rifled due to contact between bedknife and reel. Limit chains adjusted too tight preventing cutting unit float and contour following. Grass too tall.
Mows Unevenly.	Grass too tall. Check grass type and grass grain. Height of cut not properly set. Front roller and/or drive roller not parallel to bedknife.
Mower Does Not Move.	Drive belt out of adjustment or broken. Roller chain broken.
Reel Motor Does Not Engage.	PTO switch off or Mow/Backlap switch set to BACKLAP position. Adjust cables. Switch on clutch lever out of adjustment. See your John Deere Dealer. Insufficient engine low idle speed. Broken or shorted wiring. Record fault code and perform troubleshooting.
Reel Will Not Rotate.	Bedknife adjusted tight against reel. Reel plugged with debris or object preventing rotation. Broken belt in reel drive housing.
Reel Squeals During Mowing.	Bedknife adjusted tight against reel.
Grass Clippings Remain On Green.	Grass catcher basket or support bracket incorrectly installed. Reel shield clips not secured to bedknife support. Adjust reel shield. Install shield extension in dry turf conditions.
Marking Grass on Turns.	Excess play in limit chains. Incorrect rear roller clamps.

OUMX068,00001E0-19-06JUL15

E-Cut Hybrid System Diagnostic Codes

If	Check
Code 1-5 (One pulse followed by a short pause followed by five pulses.) Indicates motor failed to start.	Jammed reels. Tight reel to bedknife clearance. Failed bearings.
Code 1-6 (One pulse followed by a short pause followed by six pulses.) Indicates motor stalled while running.	Jammed reels. Bedknife to reel adjusted too tight. Failed bearings.
Code 1-7 or 1-8 (One pulse followed by a short pause followed by seven or eight pulses.) Indicates low alternator voltage.	Engine RPM too low. Low or no voltage output from alternator. Poor connections on alternator or alternator harness. Alternator belt slippage. Alternator malfunction. Excessive reel load from items mentioned in Code 1-6.
Code 1-10 (One pulse followed by a short pause followed by ten pulses.) Indicates reel direction reversed for 1/4 turn of motor.	Jammed reel. Jammed or Failed Greens Tender Conditioner or Rotary Brush. Damaged bedknife or reel.
Code 2-5 or 2-8 (Two pulses followed by a short pause followed by five, six or eight pulses.) Indicates motor current over the limit, due to excessive load or jammed reel.	Jammed Reel. Bedknife to reel adjusted too tight. Failed bearings.
Code 2-9 (Two pulses followed by a short pause followed by nine pulses.) Indicates Internal controller temperature resulted in controller shutting down motor.	Tight reel to bedknife clearance. Bedknife to reel adjusted too tight. Overheated controller. Controller cooling fins plugged with debris. Heavy load on motor.
Code 2-10 (Two pulses followed by a short pause followed by ten pulses.) Indicates Internal motor temperature resulted in controller shutting down motor.	Disconnected connectors. Reel motor wires are damaged. Cutting unit not turning freely. Dull reel and bedknife. Heavy load on reel motor.
Code 6-4 (Six pulses followed by a short pause followed by four pulses.) Indicates motor position sensor error at start.	Disconnected connectors. Damaged or broken wires.
Code 6-6 (Six pulses followed by a short pause followed by Six pulses.) Indicates motor position sensor error while running.	Overheated reel motor. Cutting reel jammed by debris. Reel drive system not turning freely.

Troubleshooting

If	Check
	Tight reel to bedknife clearance. Disconnected connectors. Dull reel and bedknife. Jammed or failed attachment. Broken or damaged wires between motor and controller.
Code 7-2 (Seven pulses followed by a short pause followed by two pulses.) Indicates phase short to ground.	Debris in connectors. Wires from controller to motor shorted. Internal short in motor. Internal short in controller.
Code 7-3 (Seven pulses followed by a short pause followed by three pulses.) Indicates high current to motor.	Broken or damaged wires between motor and controller. Contaminated connections between motor and controller.
Code 7-4 (Seven pulses followed by a short pause followed by four pulses.) Indicates open high-amperage wire between motor and controller.	Broken or damaged wires between motor and controller. Open connector between motor and controller.
Code 7-5 (Seven pulses followed by a short pause followed by five pulses.) Indicates frequency of cut potentiometer speed control voltage is low.	Poor connection between the controller and speed control potentiometer. Damaged wires between controller and speed controller potentiometer. Potentiometer malfunction.
Code 8-1 (Eight pulses followed by a short pause followed by one pulses.) Indicates internal alternator temperature resulting in shutting down motor.	Disconnected wiring connectors. Broken or damaged wires between alternator and controller. Poor connection on 48-volt power or ground connections. Cutting unit not turning freely. Dull reel and bedknife. Excessive load on reel motor.
Code 8-2 (Eight pulses followed by a short pause followed by two pulses.) Indicates failure to hold frequency of clip due to excessive load or jammed reel.	Cutting unit jammed with debris. Cutting unit not turning freely. Tight reel to bedknife clearance. Dull reel and bedknife. Jammed or failed attachment.
Code 8-3 (Eight pulses followed by a short pause followed by three pulses.) Indicates alternator speed sensor error resulting in shutting down motor.	Disconnected wiring connectors. Broken or damaged wires between alternator and controller.
Code 8-4 (Eight pulses followed by a short pause followed by four pulses.) Indicates Incorrect controller for this machine.	Wrong controller on machine. Need to replace with proper controller for model of machine.
Code 9-2 (Nine pulses followed by a short pause followed by two pulses.) Indicates alternator output too high.	Alternator internal regulator. Alternator over speed.
Code 9-3 (Nine pulses followed by a short pause followed by three pulses.) Internal controller failure.	Call John Deere Dealer.
Code 9-5 (Nine pulses followed by a short pause followed by five pulses.) Indicates signal wires shorted to external power line or ground.	Broken or damage wires between motor and controller.

Troubleshooting

If	Check
	Signal wires shorted to ground.
	Contaminated connector.
Code 9-7 (Nine pulses followed by a short pause followed by seven pulses.) Indicates supply voltage from controller to frequency of clip (FOC) speed control potentiometer voltage is low.	Poor connection between the controller and speed control potentiometer.
	Damaged wires between controller and speed controller potentiometer.
	Shorted ground on speed controller potentiometer.
	Potentiometer malfunction.

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Storage

Storing Safety

⚠ CAUTION: Avoid injury! Fuel vapors are explosive and flammable.

Engine exhaust fumes contain carbon monoxide and cause serious illness or death:

- Run the engine only long enough to move the machine to or from storage.
- If a machine is stored before allowing it to cool, machine fires and structure fires can occur. Fires can occur if debris is not removed from around the engine and muffler, or if stored near combustible materials.
- Do not store vehicle with fuel in the tank inside a building where fumes reach an open flame or spark.
- Allow the engine to cool before storing the machine in any enclosure.

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Preparing Machine for Storage

1. Repair any worn or damaged parts. Replace parts if necessary. Tighten loose hardware.
2. Repair scratched or chipped metal surfaces to prevent rust.
3. Remove grass and debris from machine.
4. Wash the machine with low pressure water and apply wax to metal and plastic surfaces.
5. Run machine for five minutes to dry belts and pulleys.
6. Apply light coat of engine oil to pivot and wear points to prevent rust.
7. Lubricate grease points.
8. Check tire pressure.

OUC1082,00064C4-19-15FEB13

Preparing Fuel and Engine For Storage

Fuel Usage with Stabilizers or Conditioners.

1. Park machine safely in a well-ventilated area. (See Parking Safely in the SAFETY section.)

IMPORTANT: Avoid damage! Stale fuel can produce varnish and plug carburetor or injector components and affect engine performance.

- Add fuel conditioner or stabilizer to fresh fuel before filling tank.

NOTE: Filling the fuel tank with stabilized fuel reduces the amount of air in the fuel tank and helps reduce deterioration of the fuel during storage.

2. Mix fresh fuel and fuel stabilizer in separate container. Follow stabilizer label instructions for mixing.
3. Fill fuel tank with stabilized fuel.
4. Run engine for a few minutes to allow fuel mixture to circulate through carburetor.
5. Turn run/stop switch to STOP position.

Fuel Usage without Stabilizers or Conditioners.

IMPORTANT: Avoid damage! Stale fuel can produce varnish and plug carburetor components affecting engine components.

- The use of a fuel stabilizer or conditioner is recommended for this machine.

NOTE: Try to anticipate the last time the machine is used for the season so little fuel is left in the fuel tank.

1. Park machine safely in a well-ventilated area. (See Parking Safely in the SAFETY section.)
2. Turn on engine and allow to run until it runs out of fuel.
3. Turn run/stop switch to STOP position.

Engine:

Engine storage procedure must be used when vehicle is not used for longer than 60 days.

1. Change engine oil while engine is warm.
2. Service air filter if necessary.
3. On gas engines:
 - a. Remove spark plugs. Put 30 mL (1 oz.) of clean engine oil in cylinders.
 - b. Install spark plugs, but do not connect spark plug wires.
 - c. Crank the engine 5 or 6 times to allow oil to be distributed.
4. Clean the engine and engine compartment.
5. Close fuel shutoff valve, if your machine is equipped.

IMPORTANT: Avoid damage! Prolonged exposure to sunlight could damage the hood surface. Store machine inside or use a cover if stored outside.

6. Store the vehicle in a dry, protected place. If vehicle is stored outside, put a waterproof cover over it.

OUO1082,00064C5-19-24JUN15

Removing Machine From Storage

1. Check tire pressure.
2. Check engine oil level.
3. Check spark plug gap . Install and tighten plug to specified torque.

Specification

Spark Plug—Gap. 0.7-0.8 mm (0.028-0.031 in.)

Specification

Spark Plug—Torque. 18 N·m (13 lb-ft)

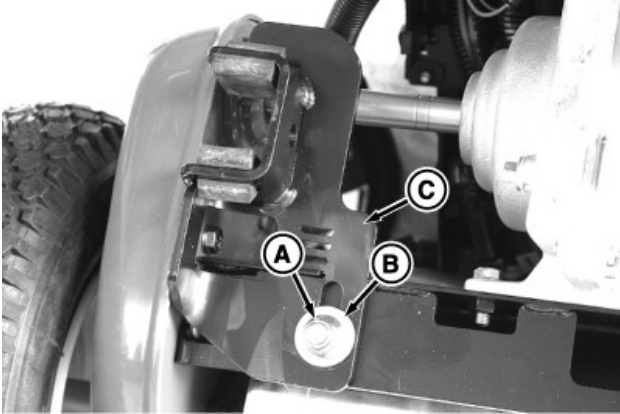
4. Lubricate all grease points.
5. Open fuel shut-off valve, if your machine is equipped.
6. Be sure all shields and guards or deflectors are in place.

OUO1082,00064C6-19-15FEB13

Assembly

Attach Handlebar

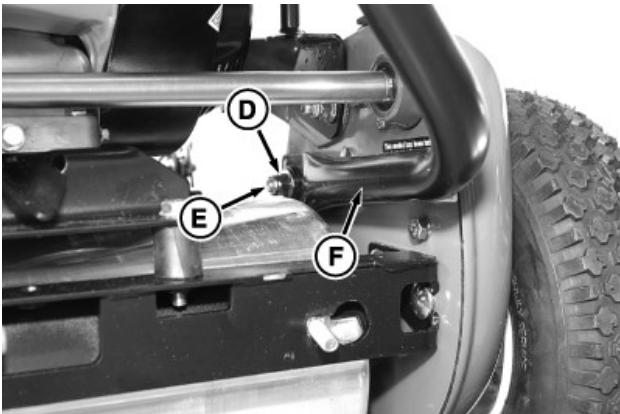
NOTE: If Lighting Kit (optional equipment) is to be added to machine, installation prior to handlebar attachment will ease assembly.



TCT008687—UN—14SEP13

1. Remove locking hex nuts (A) and washers (B) securing left and right handlebar height adjustment brackets (C) to machine frame.
2. Remove left and right handlebar brackets.

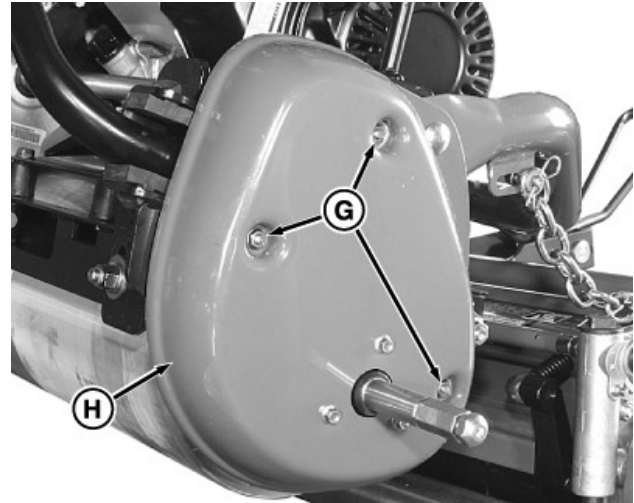
NOTE: Loosening the right side handlebar pivot bolt in the machine frame will ease handlebar installation.



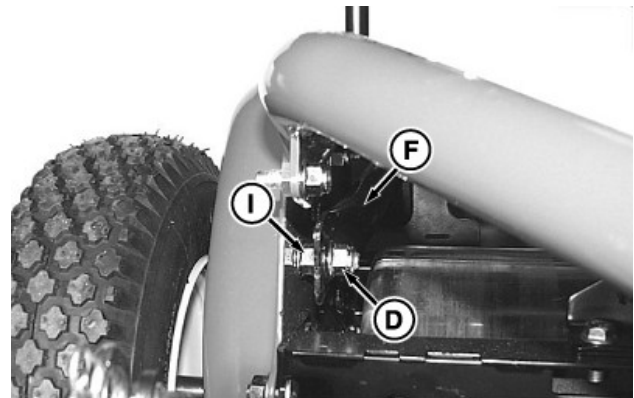
TCT008688—UN—14SEP13

View from rear of machine.

3. Remove locknuts (D) if installed to handlebar pivot bolts (E).
4. Assemble handlebar (F) onto left and then right side pivot bolts (E). If necessary, loosen pivot bolt in right side frame to install handlebar to bolt.



TCT008689—UN—14SEP13



TCT008690—UN—14SEP13

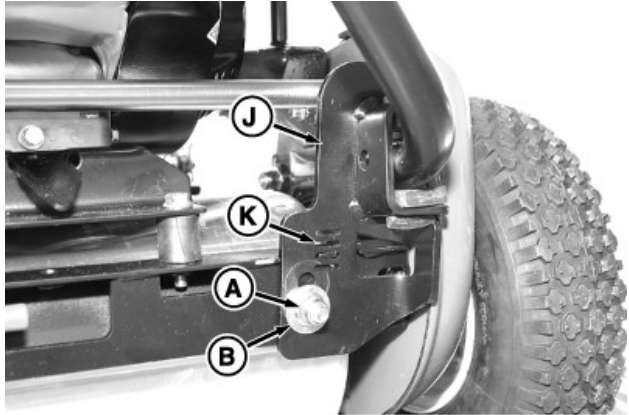
View from front of machine.

- a. Remove right transport wheel. Remove three flanged hex nuts (G) securing side cover (H) to right side frame.
- b. Remove side cover for access to handlebar pivot bolt.
- c. Loosen locknut (I) on pivot bolt. Install handlebar (F) over bolt and tighten locknut (I) against side plate securely.
- d. Install side cover (H) and secure with three flange hex nuts (G).
- e. Install right transport wheel.

NOTE: Do not over tighten locknuts into handlebar. The handlebar needs to move freely.

5. Install locknuts (D) to pivot bolts on left and right sides to secure handlebar to machine. Tighten locknuts as required to eliminate play, but ensure that handlebar pivots freely on bolts.

NOTE: Before tightening fasteners in the following step, ensure that the height adjustment brackets (J) are positioned straight up and down (not at an angle) and that the frame tabs (K) engage the same height adjustment slot on each side of the machine.

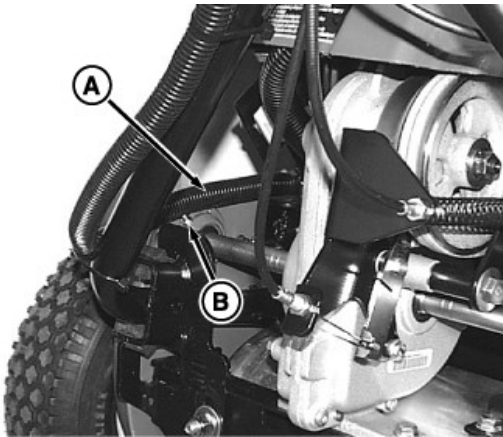


TCT008691—UN—14SEP13

6. Install left and right handlebar height adjustment brackets to machine rear frame at desired height. Ensure that the height adjustment brackets (J) are straight up and down and that the frame tabs (K) are engaged in same slot in left and right brackets. Secure brackets to frame with locknuts (A) and washers (B). Tighten fasteners securely.

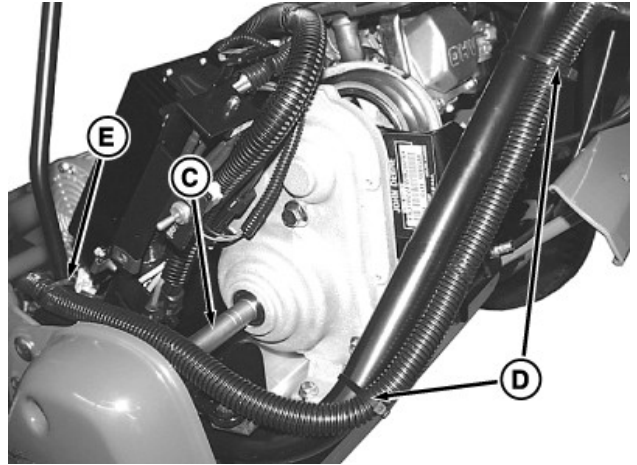
OUMX068,00001E8-19-15SEP13

Connect Wiring Harness



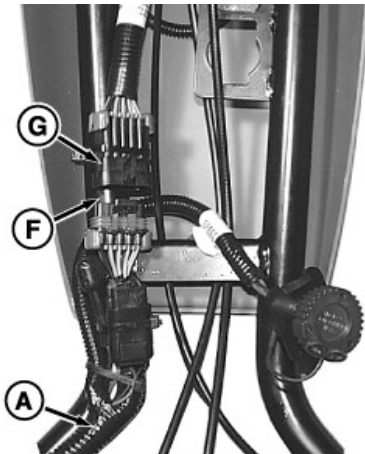
TCT008692—UN—14SEP13

1. After installing handlebar assembly to machine, route main harness (A) above drive shaft and over grease fitting (B) on left side of machine.



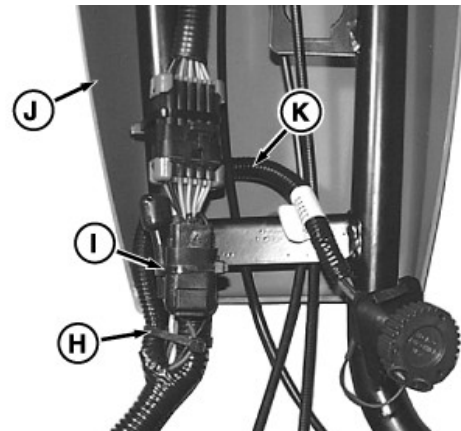
TCT008693—UN—14SEP13

2. Route main harness up left handlebar tube. Ensure that it does not contact the left drive shaft (C) and secure with two tie straps (D). If a light kit has been added, ensure that a tie strap (E) has been added to the harness at the light bar.



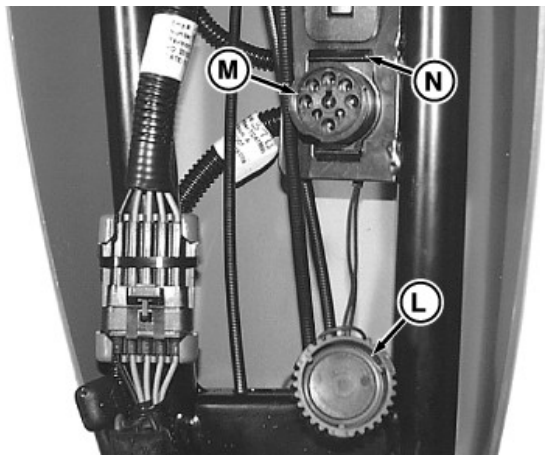
TCT008694—UN—14SEP13

3. Extend machine wiring harness (A) up handlebar to connection points under handlebar cover. Apply dielectric grease to terminals (F) in main harness connector and plug into mating connector (G). Ensure that connector lock tab is fully seated.



TCT008695—UN—14SEP13

4. Install tie strap to harness (H) and connector bundle (I).
5. Loosen two screws on front of handlebar cover (J). Route diagnostic connector harness (K) between handlebar and cover as shown. Tighten two handlebar cover screws.

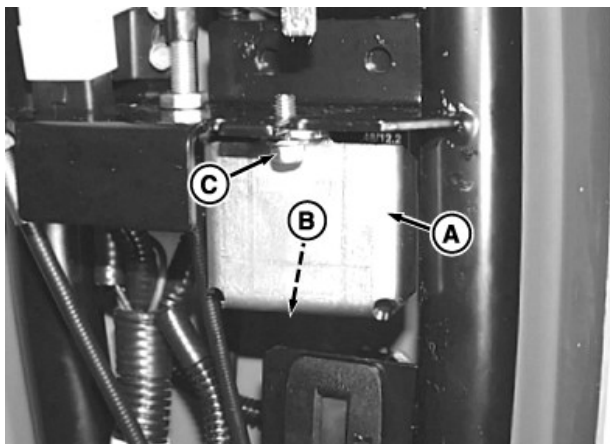


TCT008696—UN—14SEP13

6. Remove dust cap (L) from diagnostic connector (M). Install diagnostic connector (M) in handlebar frame bracket. Ensure that larger locking tab (N) on connector is indexed to the top and both tabs are firmly seated in bracket. Install dust cap (L) on connector, turning firmly clockwise to lock in position.

OUMX068,00001E9-19-15SEP13

Install Frequency of Clip (FOC) Control Cover



TCT008697—UN—14SEP13

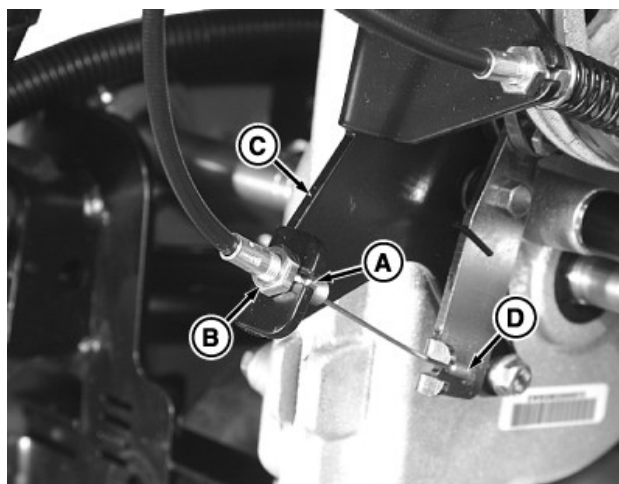
Install cover (A) over FOC control on rear of handlebar. Engage tab on bracket below control knob with slot (B) in bottom of cover and secure with 6 mm screw (C).

OUMX068,00001EA-19-15SEP13

Install Control Cables

Install Park Brake Cable

1. The park brake cable is assembled to the handlebar.

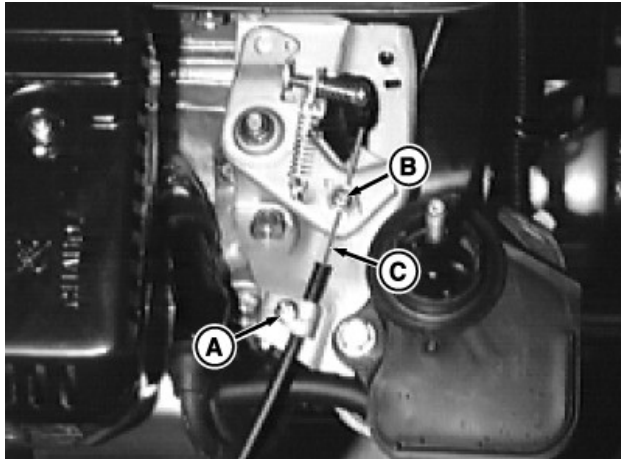


TCT008698—UN—14SEP13

2. Loosen the outer nut completely (A) from the threaded end of the cable ferrule.
3. Rotate jam nut (B) until it bottoms against the threads on the ferrule body.
4. Insert the cable through the anchor bracket (C) and attach the cable end to the brake arm (D).
5. Hold the cable end jam nut (B) against the bracket (C) and tighten outer nut (A).
6. Check operation of park brake (see Testing Park Brake, in Operating section).
7. Adjust park brake cable tension (if required) on the upper cable ferrule (see Adjusting Brake in this section).

Install Throttle Cable

1. The throttle cable is assembled to the handlebar.
2. On handlebar console, move throttle lever to the slow position.
3. Remove the air cleaner assembly.

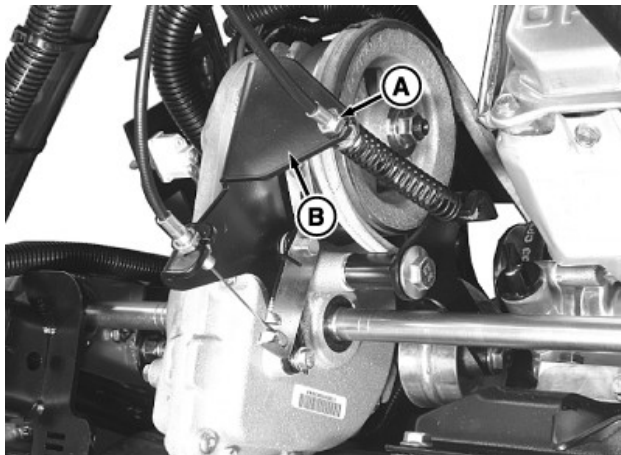


TCT008699—UN—14SEP13

4. Loosen screws (A and B) on carburetor.
5. Route throttle cable (C) under bracket and screw (A) and through swivel and screw (B).
6. Tighten screws (A and B).
7. Move the throttle lever on the handlebar to ensure full movement at the carburetor.
8. Install the air cleaner assembly.

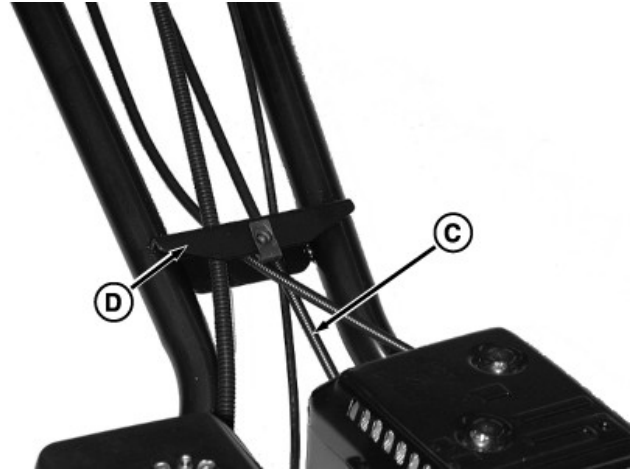
Install Travel Clutch Cable

1. Assemble the travel clutch cable to the machine base.



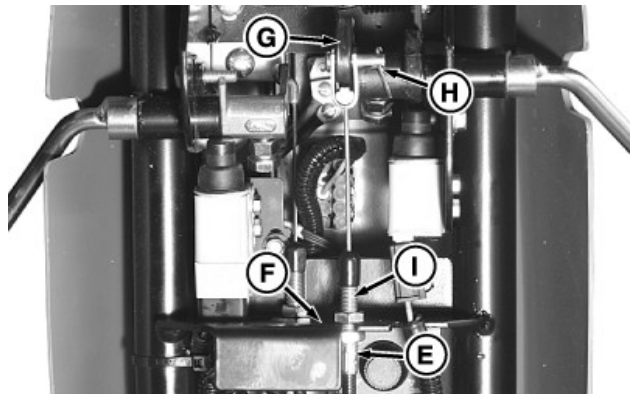
TCT008700—UN—14SEP13

2. Ensure that the rear nut (A) on the bottom cable ferrule is threaded against the base of the ferrule.



TCT008701—UN—14SEP13

3. Run the cable (C) through the slotted hole in the lower handlebar bracket (D).



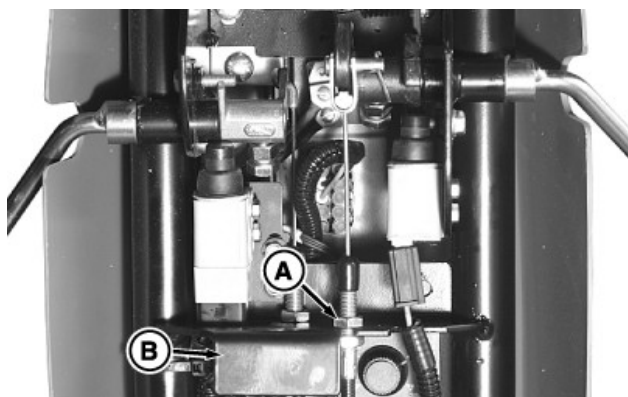
TCT008702—UN—14SEP13

4. Insert the cable (E) through the anchor bracket (F) and attach the cable end to the throttle lever assembly (G) with a pin and cotter pin (H).
5. Adjust the cable upper ferrule position (I) to a point just short of deflection in lower cable bracket (B) with the travel lever fully engaged.
6. Check operation of travel clutch lever (see Drive Belt Tension Check and Adjustment in this section).

OUMX068,00001EB-19-15SEP13

Adjusting Brake

1. Check operation of park brake (see Testing Park Brake, in Operating section).



TCT008703—UN—14SEP13

2. If adjustment is needed do the following:

- Loosen jam nut (A) holding brake cable in the handlebar bracket (B).
- Shorten ferrule length on cable side of ferrule.
- Tighten jam nut (A).
- Repeat step 1.
- If proper operation cannot be obtained, additional adjustment can be made at the lower cable ferrule.

OUMX068,00001EC-19-15SEP13

Drive Belt Tension Check and Adjustment

- When properly adjusted, with engine stopped and travel clutch lever disengaged, the machine should move freely. With travel clutch lever applied, the traction roller should not move.
- When properly adjusted, with engine running and set at low idle, park brake released and travel clutch lever disengaged, machine should not move.
- With engine running and set at low idle, park brake released, travel clutch lever applied and holding machine by handlebars, transport wheels should spin on gravel or concrete surface.
- With engine running, park brake released, travel clutch lever applied, unit should propel itself up an incline.

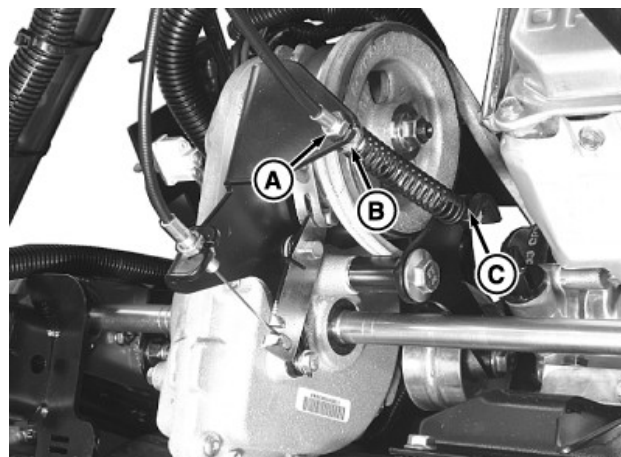
Check Procedure

- Park machine on a level surface.
- Move run/stop switch to stop position.
- Move travel clutch lever to released position.
- Pull the machine backward: transport wheels and roller should turn freely.
 - If transport wheels and roller turn freely, proceed to next step.
 - If transport wheels or roller do not turn, adjust belt tension.

- Move travel clutch lever to applied position.
- Pull the machine backward: transport wheels and roller should not turn.
 - If transport wheels or roller turn, or excessive force is required to engage clutch, adjust belt tension.
 - If transport wheels and roller do not turn, proceed to next step.
- Move travel clutch lever to released position.
- Ensure PTO switch is in the disengaged position. Start engine and run at low idle. The machine should not move forward. If it does, adjust belt tension.
- With engine running at low idle, hold machine by the handlebars to prevent it from moving. Release the brake and engage the clutch.
 - If transport wheels spin on gravel or concrete, belt is properly adjusted.
 - If transport wheels will not spin on gravel or concrete, belt adjustment is required.

Adjustment Procedure

- Park machine on a level surface.
- Move run/stop switch to stop position.
- Move travel clutch lever to released position.

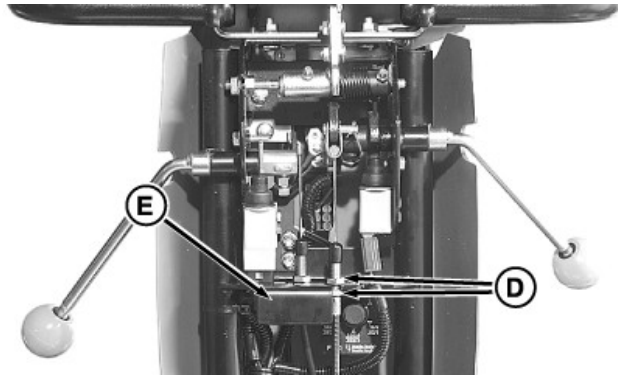


TCT008704—UN—14SEP13

- Loosen bottom nut (A) on the travel clutch cable. Insert the cable through the rear of the bracket, install the front nut (B) and tighten to specification. Install the free end of the cable in the clutch pulley bellcrank (C).

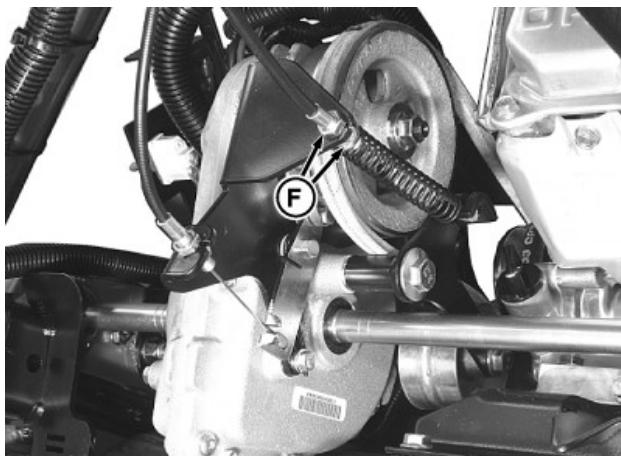
Specification

Travel Clutch Cable
Nut—Torque. 11 N·m (96 lb.-in.)



TCT008705—UN—14SEP13

5. Adjust the upper cable anchor (D) to a point just short of deflection in cable bracket (E) with the travel lever fully engaged.
6. If the adjustment is excessively tight, the clutch may randomly disengage while mowing. Release the cable tension by two turns of the cable ferrule and tighten the jam nuts to correct.
7. Repeat check procedure.
8. If adjusting upper cable is not adequate, proceed to next step.
9. If adjusting upper cable is not adequate, center jam nuts (D) on upper cable ferrule.



TCT008706—UN—14SEP13

10. Loosen nuts (F) on lower end of cable.
 11. Lengthen (decrease belt tension) or shorten (increase belt tension) ferrule length to change belt idler tension.
 12. Tighten nuts to specification.
- Specification**
- Belt Idler Tension Nuts—Torque. 11 N·m (96 lb.-in.)
13. Repeat check procedure and readjust as necessary.

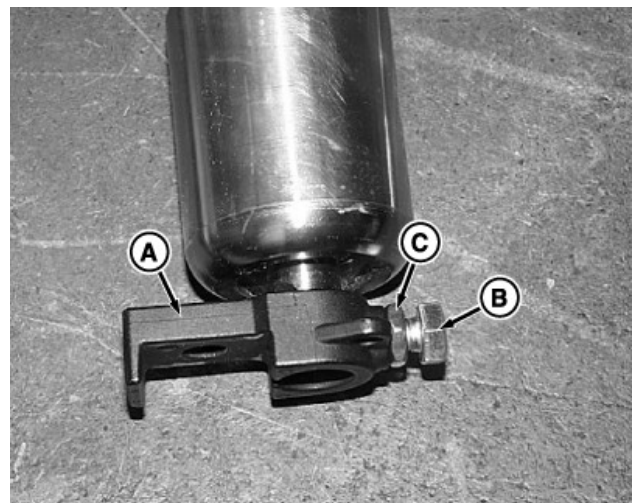
OUMX068,00001ED-19-15SEP13

Prepare Cutting Unit

CAUTION: Avoid injury! Blades are sharp. Always wear gloves when handling blades or working near blades.

Install Front Roller

NOTE: Front roller brackets are offset. For standard use, the bracket should be installed to the roller with the offset to the rear of the base cutting unit to allow close proximity of front roller to rear roller. If GTC or Rotary Brush will be installed, offset should be to the front to allow the GTC or Rotary Brush to be installed behind the front roller.



TCT008707—UN—14SEP13

1. Install roller brackets (A) onto each bearing spindle shaft end.
2. Install set screws (B) and locknuts (C) loosely. Do not tighten.

NOTE: Make sure the roller bracket set screw locations are not aligned with the holes in each bearing spindle shaft end. Set screws must engage the bearing spindle shaft at each end.

3. Install roller with eccentric adjuster and hex head bolt on each side. Center front roller. Tighten set screws (B) and nuts (C) on both roller brackets.
4. Tighten roller bracket attaching hardware.
5. Adjust front roller for parallelism.
6. Tighten eccentric to specification.

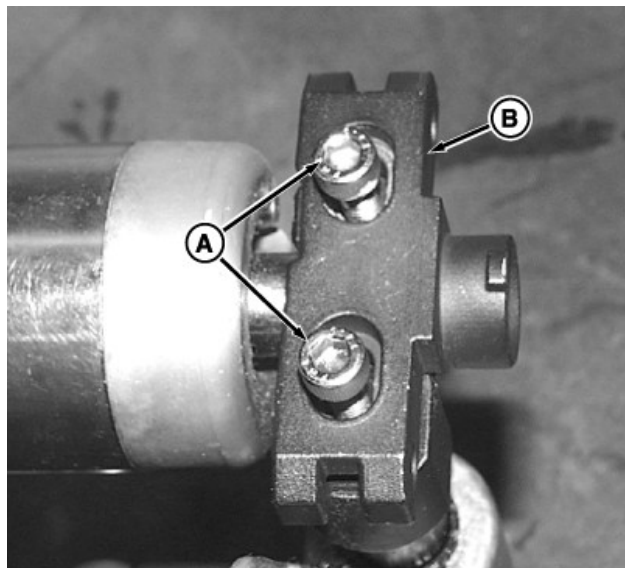
Specification

Roller Eccentric—Torque. 81 N·m (60 lb.-ft.)

Prepare Rear Roller

CAUTION: Avoid injury! Blades are sharp. Always wear gloves when handling blades or working near blades.

NOTE: The 180 E-Cut Hybrid and 220 E-Cut Hybrid use unique clamps (item C in the pictures that follow) to retain the rear roller to the cutting unit. This type of clamp must be used on any QA5 cutting unit attached to these machine.



TCT008708—UN—14SEP13

1. Place cutting unit on a flat surface or workbench with bottom surface pointing up. Remove hex socket head bolts (A) and rear roller clamp (B). Repeat on other side. Removed clamps can be discarded.
2. Install rounded clamp (C) (from bag of parts) with two M6 hex socket head bolts (D). Repeat on opposite side.
3. Center roller between clamps and torque four M6 bolts to specification.

Specification

Rear Roller Clamp

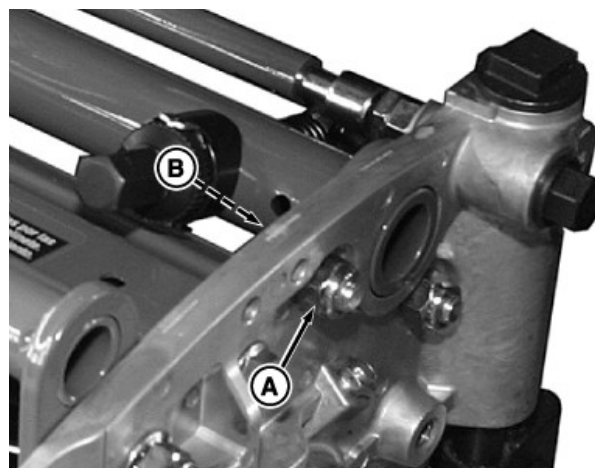
Bolts—Torque. 19 N·m (14 lb.-ft.)

NOTE: If an optional Greens Tender Conditioner or Rotary Brush is to be installed on this cutting unit, install it now (see Installation Instructions with GTC or Rotary Brush Kit).

Assemble Cutting Unit Mounting Hardware

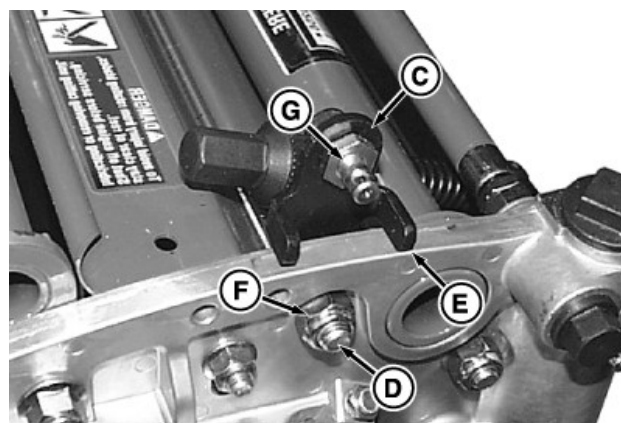
CAUTION: Avoid injury! Blades are sharp. Always wear gloves when handling blades or working near blades.

1. Position cutting unit upright.



TCT008710—UN—14SEP13

2. Remove lock nut (A) and discard carriage bolt (B) from both sides of cutting unit.



TCT008711—UN—14SEP13

3. Install limit chain anchor plate (C) on housing with replacement M10X30 carriage head bolt (D). Rotate anchor so tab facing rear of cutting unit rests against top of housing (E). Secure anchor with original locknut (F). Repeat on opposite side.
4. Install lower chain limit anchor pin (G) in anchor plate (C). Rotate anchor pin to provide 90° angle between chain pull direction and spring clip hole and secure with M8 locknut. Torque locknut to specification. Repeat for opposite side.

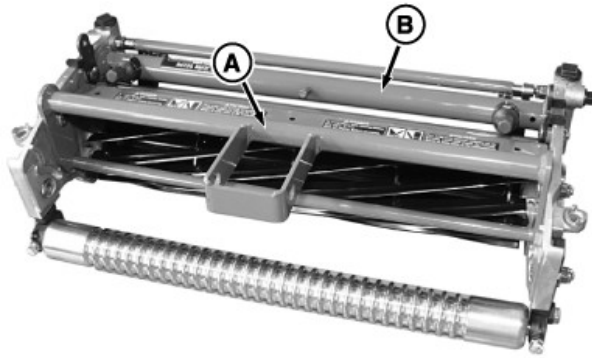
Specification

Limit Chain Anchor Plate

Locknut—Torque. 34 N·m (25 lb.-ft.)

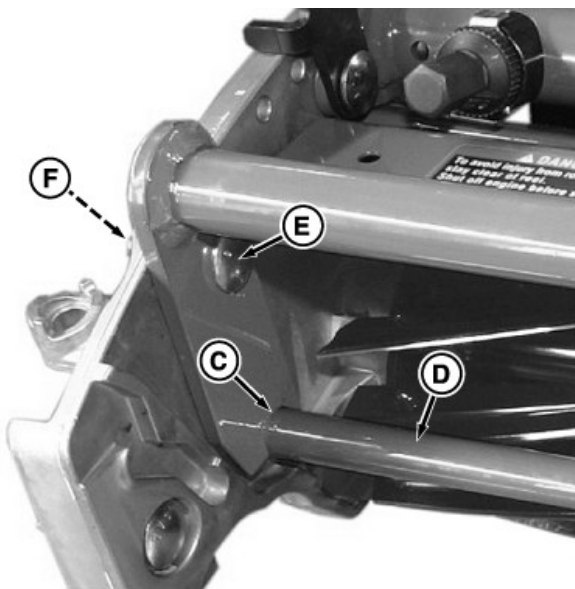
Install Lift Yoke

CAUTION: Avoid injury! Blades are sharp. Always wear gloves when handling blades or working near blades.



TCT008712—UN—14SEP13

1. Position the lift yoke (A) on the front of the cutting unit (B) as shown.

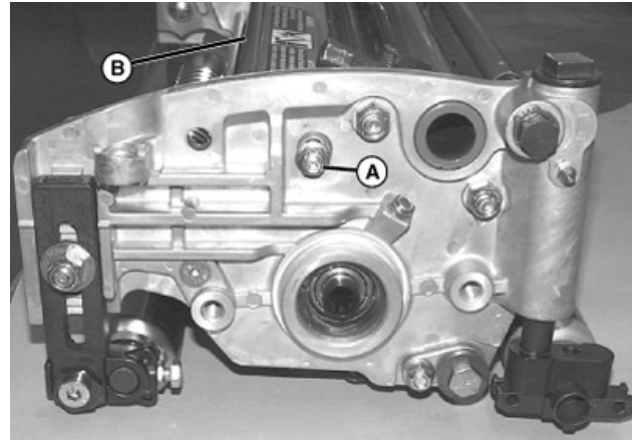


TCT008713—UN—14SEP13

Right side shown for detail.

2. Ensure that notches (C) in the bottom of left and right yoke flanges engage the frame rod (D) and install a M10X35 carriage bolt (E) through each flange and frame end housing. Secure each bolt with a M10 lock nut (F).

OUMX068,00001EE-19-15SEP13



TCAL41530—UN—22JAN13

1. Loosen two bolts (A) and locknuts on each side of cutting unit.



TCAL41531—UN—22JAN13

2. Raise or lower shield (B) to adjust clearance (C) between bottom of shield and the top of cutting blades per specification.

Specification

Shield to Cutting	
Blade—Clearance.	1.5 mm (0.06 in.)

3. Tighten bolts.

OOU1082,00064A9-19-11MAY23

Adjusting Cutting Unit Shield

NOTE: Keeping the shield close to the cutting blades improve the performance of the grass catcher in most conditions.

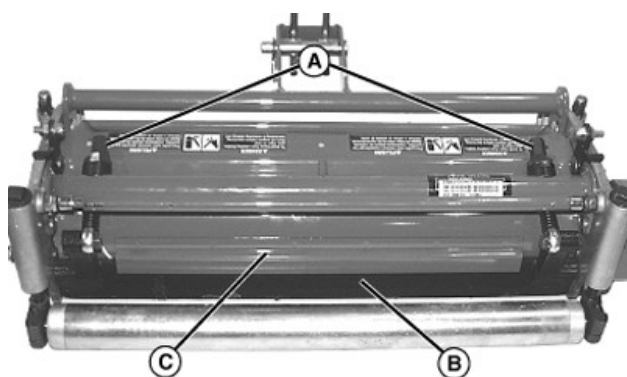
Adjusting Bedknife to Reel (QA5)

CAUTION: Avoid injury! Blades are sharp. Always wear gloves when handling blades or working near blades.

IMPORTANT: Avoid damage! Adjust bedknife to reel by lowering and raising the bedknife evenly.

Do not adjust more than one flat on the adjuster nut at a time, alternating side to side.

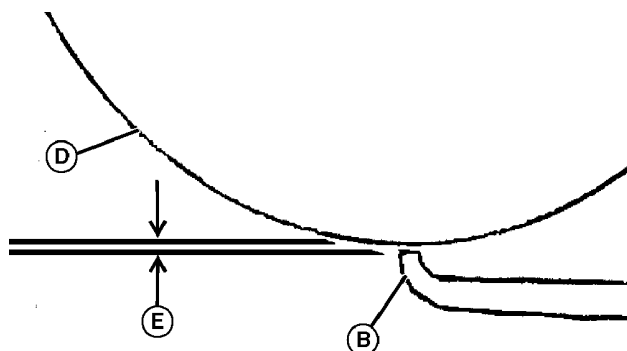
NOTE: Stand cutting unit upright on workbench.



TCAL41534—UN—22JAN13

1. Turn bedknife tower adjuster (A) on both sides of cutting unit counterclockwise until bedknife (B) is tight against cutting unit (C).
2. Slowly tighten tower adjuster (A) clockwise, alternating from side to side until bedknife begins to pull away from the cutting reel. Cutting reel should rotate freely.

NOTE: Make sure that the final adjustment to the bedknife is pulling the bedknife away from the cutting reel.



TCAL41535—UN—22JAN13

3. Alternately turn adjusters (A) no more than one flat at a time until bedknife (B) to reel (D) clearance (E) measures the specified clearance.

Specification

Bedknife to Reel—Clearance 0.025—0.050 mm (0.001—0.002 in.)

4. Check the bedknife to reel clearance (E). Adjust again if necessary.

OUC1082,00064AB-19-09JUL15

Adjusting Front Roller Parallel with Bedknife (QA5)

CAUTION: Avoid injury! Blades are sharp and rotate quickly:

Keeps hands and feet away from cutting units when machine is running.

Always wear gloves when working on cutting units.

Watch for rotation of cutting reel. Rotating one cutting reel can cause another blade or cutting reel to rotate.

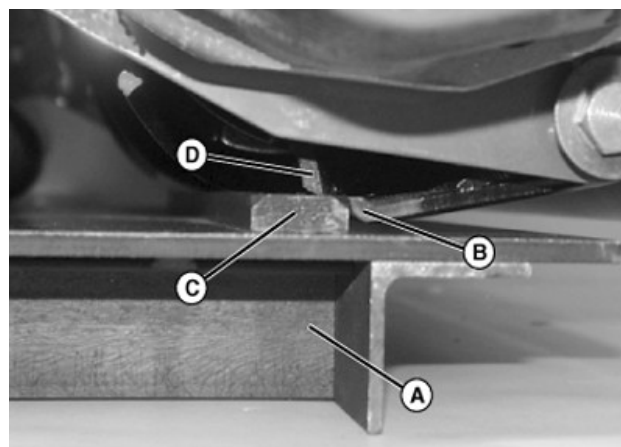
NOTE: Use of a bench plate or a 2 or 3 bolt height of cut gauge bar is recommended when adjusting front roller parallel with the bedknife.

Always adjust bedknife-to-reel before adjusting front roller for parallelism.

Always make parallelism adjustment after adjusting front roller height of cut range.

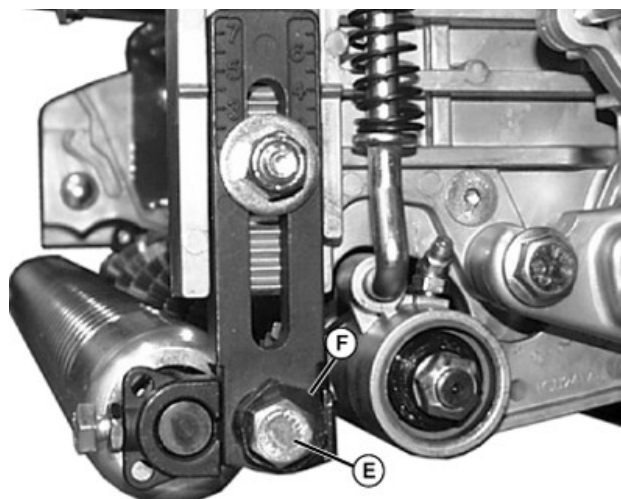
Parallelism Adjustment with Bench Plate

1. Position cutting unit upright on flat surface or workbench.



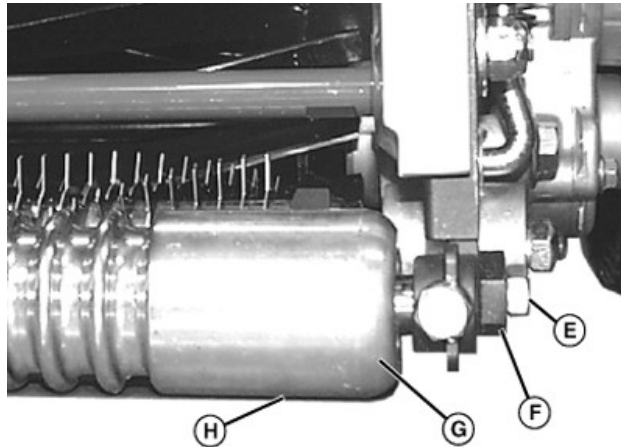
TCAL41536—UN—22JAN13

2. Set bench plate on a level surface. Set cutting unit on top of bench plate (A). Bedknife (B) must rest firmly against plate stop (C) with cutting reel blade (D) on top of plate stop.



TCAL41537—UN—22JAN13

- Loosen hex head bolt (E) on one of the roller brackets.



TCAL41538—UN—22JAN13

- Rotate eccentric adjuster (F) until the front roller (G) sits flat and parallel with the bench plate. Gap (H) must not exceed maximum specification.

Specification

Front Roller—Gap. 0.050 mm (0.002 in) Maximum

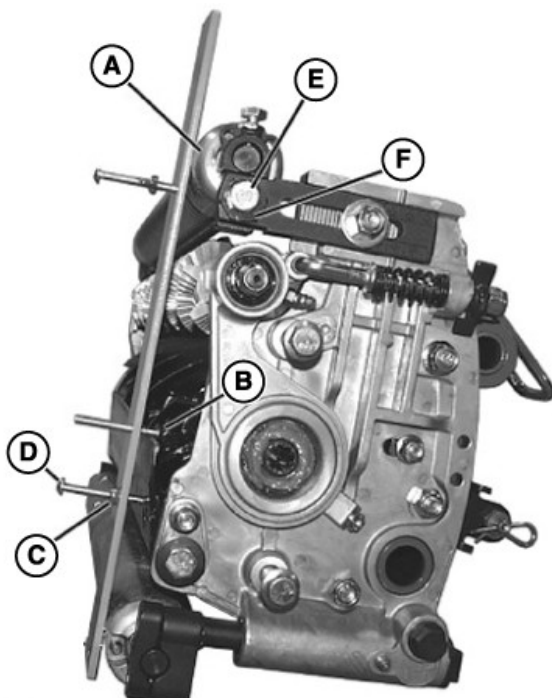
- Hold roller eccentric adjuster (F) and tighten hex head bolt (E) to specification.

Specification

Eccentric Adjuster Hex Head

Bolt—Torque. 81.3 N·m (60 lb·ft)

Parallelism Adjustment with Height of Cut Gauge Bar



TC102110—UN—11MAY22

- Position cutting unit upright on flat surface or workbench.
- Rest height of cut gauge bar against front (A) roller to specification from the outside end of the bedknife.

Specification

Cut Gauge Bar—Height. 51 mm (2 in)

- Set the inside of the screw head (B) against the front edge of the bedknife to hold the gauge bar in position.
- Loosen wing nut (C). Turn lower gauge screw (D) clockwise until top of screw contacts flat edge of bedknife.
- Tighten wing nut (C).
- Adjust position of front roller:

- Loosen bolt (E) and rotate eccentric adjuster (F) until top of lower gauge screw (D) contacts the bedknife.
- Hold roller eccentric adjuster (F) and tighten hex head bolt (E) to specification.

Specification

Eccentric Adjuster Hex Head

Bolt—Torque. 81.3 N·m (60 lb·ft)

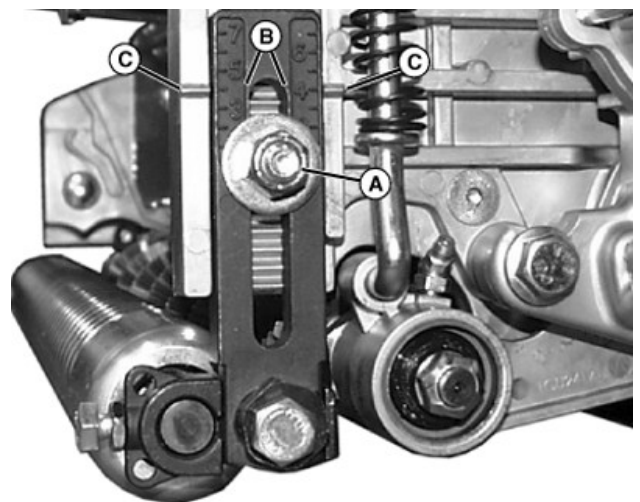
- Repeat procedure for opposite side.

OOU1082,00064AC-19-11MAY22

Adjusting Height of Cut Range (QA5)

Adjust front roller brackets for the height of cut range desired.

- Select height of cut adjustment range by adjusting the position of both front roller brackets.



TCAL41540—UN—22JAN13

- Loosen nut (A) on each roller bracket.
- Alignment of roller bracket (B) and cutting unit frame

(C) adjustment marks determine height of cut adjustment range.

NOTE: Height of cut range for the 180 E-Cut™ Hybrid and 220 E-Cut™ Hybrid mowers is 0-19 mm (0.00-0.75 in.).

4. Refer to chart for desired setting.

Height of Cut Range (2 in. Front Roller With Out GTC)		Front Roller Setting
mm	in.	
Not Recommended	Not Recommended	1
0.0—4	0.00—0.160	2
1—9.5	0.04—0.37	3
6—15	0.24—0.60	4
11—21	0.43—0.83	5
16—27	0.63—1.06	6
21—33	0.83—1.30	7

Height of Cut Range (2 in. Front Roller With GTC)		Front Roller Setting
mm	in.	
Not Recommended	Not Recommended	1
0.0—5	0.00—0.20	2
0—11	0.00—0.43	3
5—17	0.20—0.67	4
10—24	0.40—0.94	5
15—30	0.60—1.18	6
20—36	0.80—1.42	7

OUC1082,00064AD-19-24JUN15

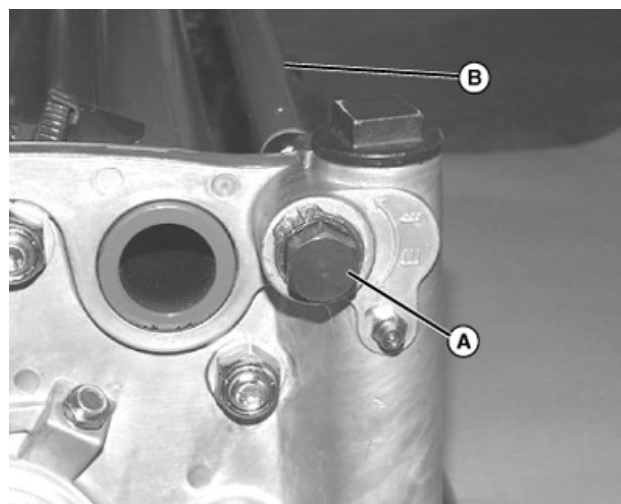
Adjusting Height of Cut (QA5)

CAUTION: Avoid injury! Blades are sharp and rotate quickly:

- Keeps hands and feet away from cutting units when machine is running.
- Always wear gloves when working on cutting units.
- Watch for rotation of cutting reel. Rotating one cutting reel can cause another blade or cutting reel to rotate.

NOTE: Do not use any type of pneumatic drill or impact wrench to make height of cut adjustments.

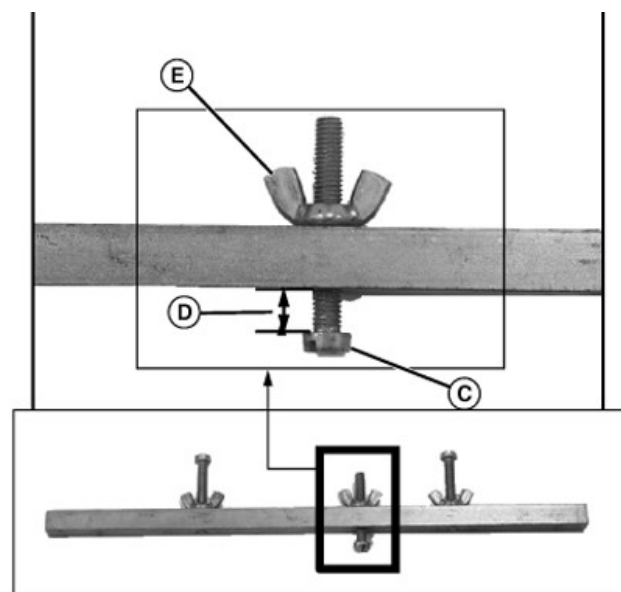
1. Park machine safely. (See Parking Safely in the SAFETY section.)



TCAL41541—UN—22JAN13

2. Locate the height of cut adjuster (A) on top rear of reel side casting (either side).
3. Turn the height of cut adjustment (A) to decrease or increase height of cut.

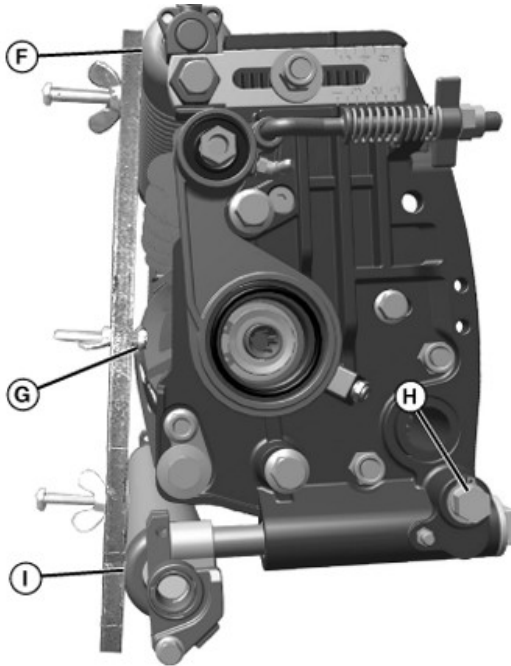
NOTE: Adjusters are connected with cross shaft (B) so turning one side simultaneously turns the other.



TCAL41542—UN—22JAN13

4. On the height of cut gauge bar, set center adjustment bolt head (C) at the desired height of cut (D). Lock wing nut (E).

NOTE: Effective height of cut could be less than bench setting, based on turf and soil conditions and front roller option.

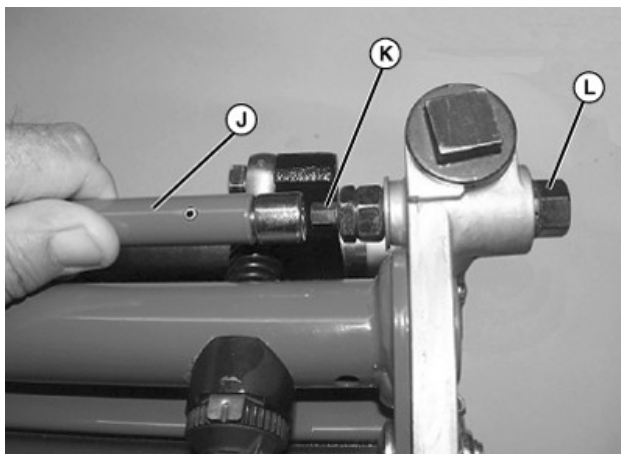


TCAL41543—UN—22JAN13

5. Rest height of cut gauge bar against front roller (F) approximately 51 mm (2 in) from either end of the bedknife. Set the inside of the bolt head (G) against the edge of the bedknife.

NOTE: Bottom of screw head on gauge bar must be engaged with cutting edge of bedknife.

6. Turn adjuster (H) to move the rear roller (I) away from gauge bar slightly. Turn adjuster in the opposite direction until the rear roller contacts the height of cut gauge bar. Repeat for the other side of the cutting reel.
7. Check height of cut adjustment setting from side to side.



TCAL41544—UN—22JAN13

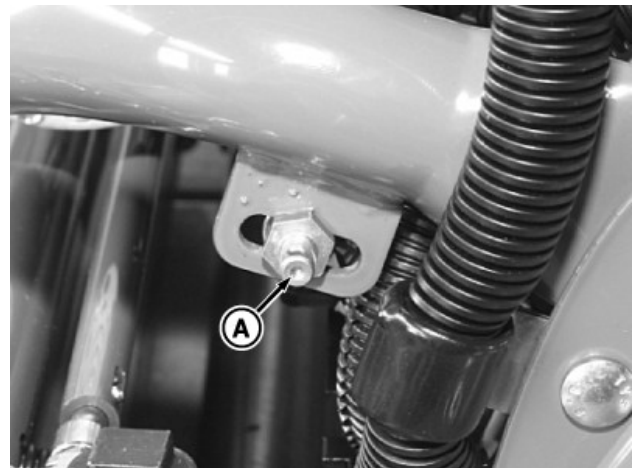
8. If side to side height of cut adjustment is necessary, pull against spring tension on cross shaft (J) to disconnect it from hex coupling (K). Remove the cross shaft.

9. Turn the adjuster (L) on the side requiring adjustment to move the rear roller away from the gauge bar slightly. Turn the adjuster in the opposite direction until the side to side height of cut is equal for both. Reinstall the cross shaft.

OUC1082,00064AE-19-09JUL15

Install Cutting Unit

CAUTION: Avoid injury! Blades are sharp. Always wear gloves when handling blades or working near blades.



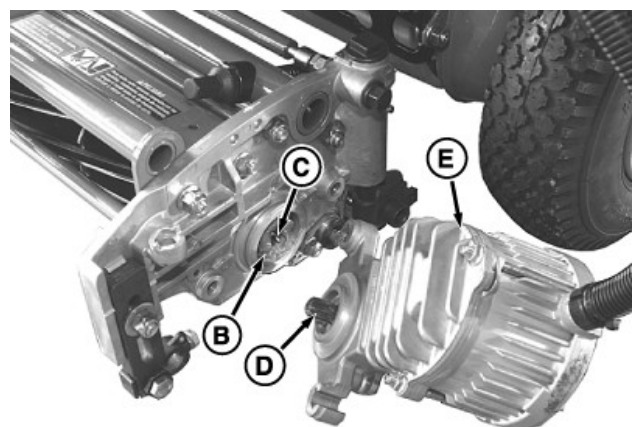
TCT008714—UN—14SEP13

1. Install upper chain limit anchor pin (A) in center of slot in support arm bracket. Rotate anchor pin to provide 90° angle between chain pull direction and spring clip hole and secure with M8 locknut. Torque locknut to specification. Repeat for opposite side.

Specification

Upper Chain Limit Anchor Pin

Locknut—Torque. 34 N·m (25 lb.-ft.)

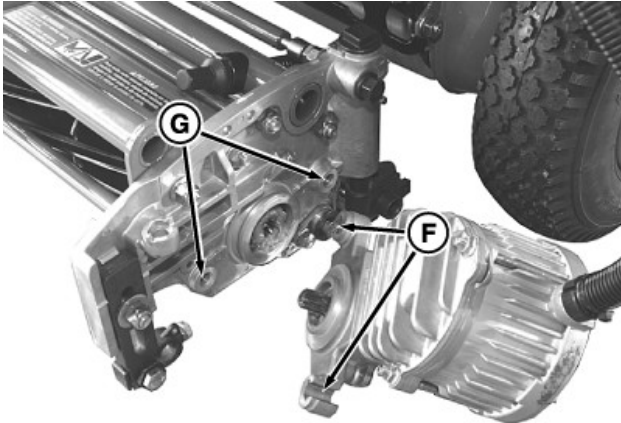


TCT008715—UN—14SEP13

2. Inspect inside of cutting unit bearing housing (B) for grease. Add John Deere Golf and Turf Cutting Unit

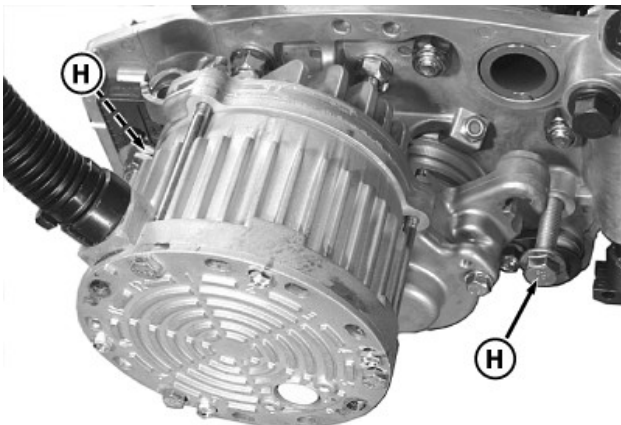
Grease to housing (B) and internal reel splines (C) if additional lubrication is needed.

3. Align splines on drive motor shaft (D) with internal splines (C) on reel. Install drive motor assembly (E) onto the cutting unit.



TCT008716—UN—14SEP13

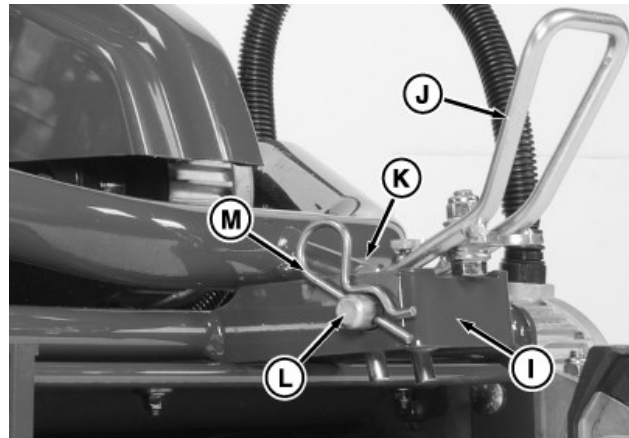
4. Rotate drive motor as required to align slotted holes (F) in housing with threaded holes (G) in cutting unit.



TCT008717—UN—14SEP13

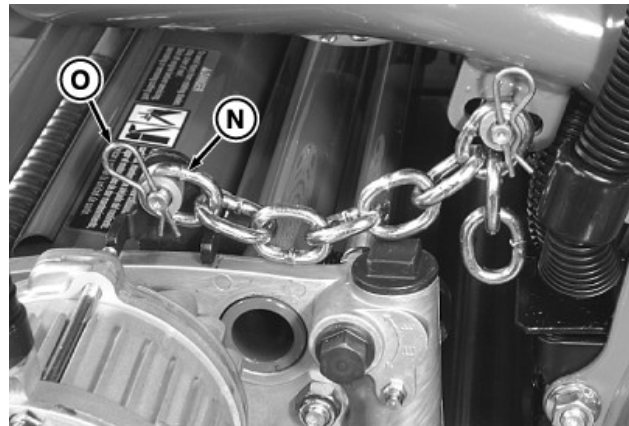
5. Install and tighten hex flange head bolts (H).
6. Roll cutting unit under machine.

NOTE: When a Direct-Mount style basket is used, remove hanger (J). Install the hanger in the opposite orientation with the bent portion of the hanger pointing downward.



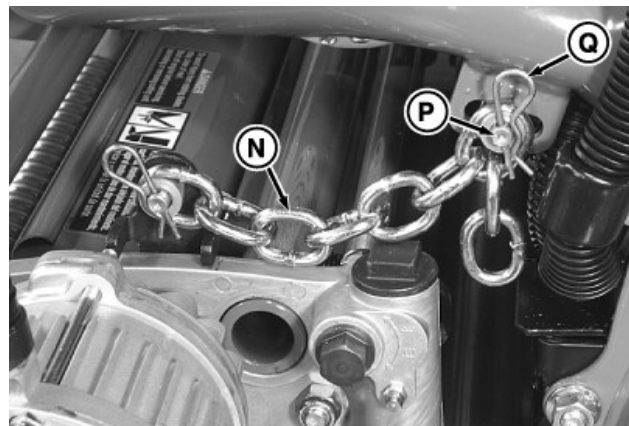
TCT011729—UN—22SEP14

7. Align holes in front yoke (I), basket hanger (J), and cutting unit support arm (K).
8. Ensure proper orientation of basket hanger (J). Fully insert clevis pin (L) and secure with spring locking pin (M).



TCT008719—UN—15SEP13

9. Install lift chains (N) on cutting unit housing pins.
10. Install flat washers and spring locking pins (O) on each cutting unit housing pin.



TCT008720—UN—15SEP13

11. Ensuring that chain (N) is not kinked, install seventh link of chain to upper chain anchor pin (P) and secure with flat washer and spring locking pin (Q).

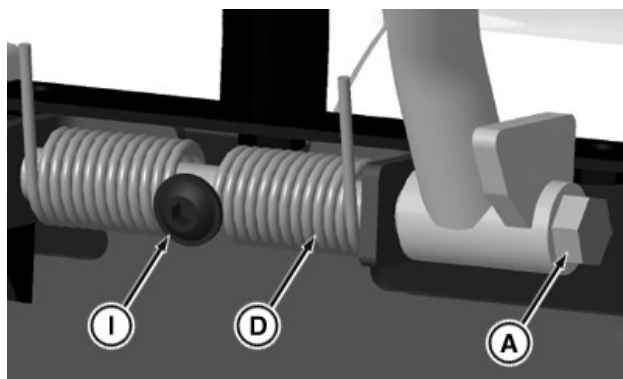
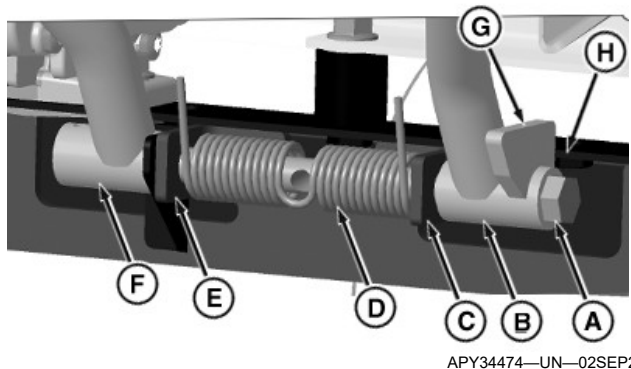
12. Lubricate all grease fittings with appropriate lubricants (see Service Lubrication in the Operator's Manual).

OUMX068,0000A01-19-20JUN23

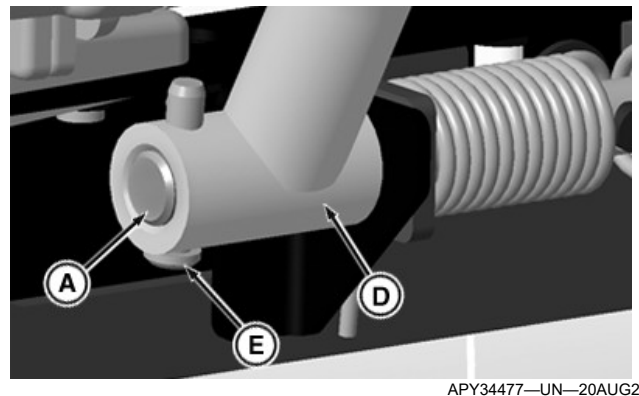
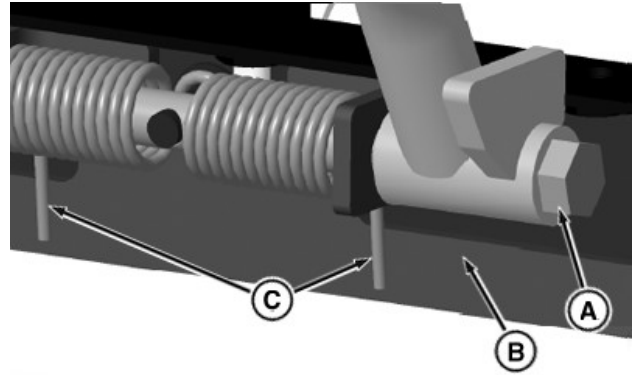
Install Kickstand (Optional)

⚠ CAUTION: Avoid Injury! Components are installed under spring tension. Wear eye protection and use proper tools when installing and removing components with spring tension.

NOTE: For easy installation, some models require removal of the height adjustment bracket of the right handlebar.



1. Insert Pin (A) through the right end of kickstand (B), right frame tab (C), torsion spring (D), left frame tab (E), and left end of kickstand (F). Orient the torsion spring such that legs are facing up, and towards the operator as shown.
2. Secure Kickstand in upright position, so that stop (G) is in contact with the rear cross bracket (H).
3. Secure torsion spring (D) and pin (A) using button head screw (I).



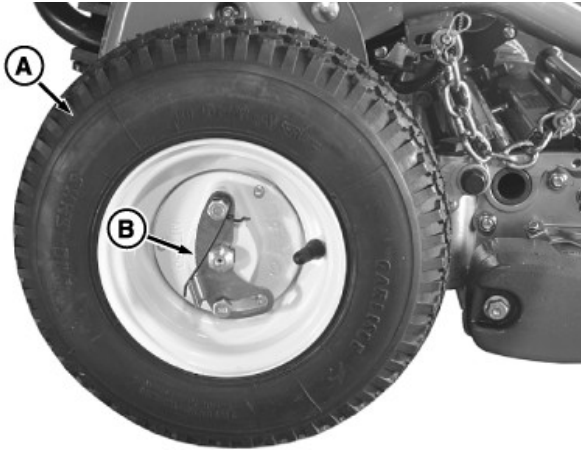
A— Pin
B— Frame Cross Member
C— Spring Leg
D— Kickstand
E— Detent Pin

4. Using a 16 mm or 5/8" wrench, rotate the pin (A) counterclockwise until spring legs (C) are in contact with the frame cross-member (B).
5. Set spring pre-tension by rotating pin (A) 90 degrees counterclockwise, to align holes in pin (A) and left end of kickstand (D).
6. To lock all components in place, install detent pin (E) through kickstand (D), and pin (A) from the bottom as shown.

VS70618,0000F4D-19-28SEP21

Install Transport Wheels (Optional)

1. Raise machine on kick stand.

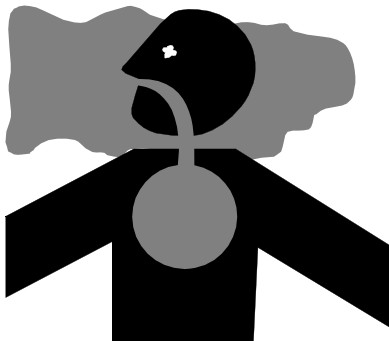


TCT008683—UN—11SEP13

2. Slide transport wheel (A) on axle shaft.
3. Engage lock plate (B) in groove on axle shaft.
4. Repeat previous two steps to install second transport wheel.
5. Lower machine.
6. Adjust tire pressure as required, not exceeding recommended pressure. (See Specifications Section for correct tire pressures.)

OUMX068,00001C4-19-12SEP13

Testing Safety Systems



TCAL41488—UN—22JAN13

⚠ CAUTION:

- Engine exhaust fumes contain carbon monoxide and can cause serious illness or death.
- Move the machine to an outside area before running the engine.
- Do not run an engine in an enclosed area without adequate ventilation.
- Connect a pipe extension to the engine exhaust pipe to direct the exhaust fumes out of the area.
- Allow fresh outside air into the work area to clear the exhaust fumes out.

The safety systems installed on your machine should be checked before each machine use. Be sure you have read the machine operator manual and are completely familiar with the operation of the machine before performing these safety system checks.

Use the following checkout procedures to check for normal operation of machine.

If there is a malfunction during one of these procedures, do not operate machine. See your authorized dealer for service.

Perform these tests in a clear open area. Keep bystanders away.

OUMX068,00001FE-19-13SEP13

Testing Run Switch

1. Flip run switch rearward (toward operator) to STOP position.
2. Pull start handle.

Result: Engine should not start.

OUC1082,0006477-19-15FEB13

Testing Park Brake

1. Lock park brake.
2. Run engine at low idle.
3. Engage operator presence bail.
4. Slowly engage travel clutch lever.

Result: Engine should stall with no movement of the mower.

OUMX068,00001FF-19-13SEP13

Testing Operator Presence Bail

1. Operate machine in clear open area.
2. Release operator presence bail.

Result: Cutting reel should stop rotating and machine should stop moving forward. Engine should continue to run.

OUC1082,0006478-19-15FEB13

Engine Break-In

⚠ CAUTION: Avoid injury! Engine exhaust fumes contain carbon monoxide and can cause serious illness or death.

- Move the machine to an outside area before running the engine.

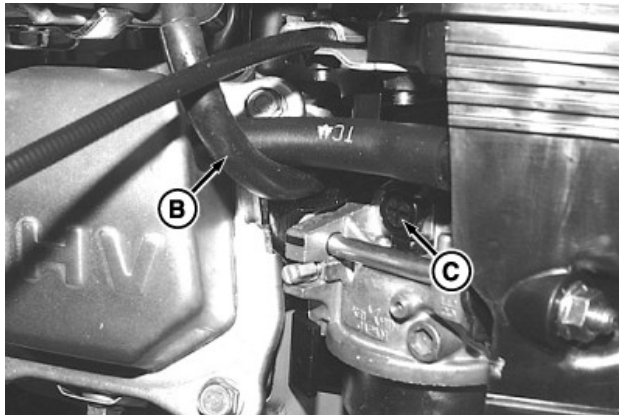
- Do not run an engine in an enclosed area without adequate ventilation.
- Connect a pipe extension to the engine exhaust pipe to direct the exhaust fumes out of the area.
- Allow fresh outside air into the work area to clear the exhaust fumes out.

IMPORTANT: Avoid damage! Break-in engine before using machine.



TCT008721—UN—15SEP13

1. Cutting unit PTO switch (A) should be in the disengaged position.
2. Start engine, and allow to run and warm up for 15 minutes at 1/2—3/4 throttle before applying load.
3. Move throttle to slow idle position.



TCT008722—UN—15SEP13

4. Hold JT07270 Digital Pulse Tachometer at spark plug lead (B).
5. Adjust slow idle adjustment screw (C) until the engine is running at the specified slow idle speed.

Specification

Engine Slow Idle—Speed. 1700 ± 100 rpm

OUMX068,00001FB-19-15SEP13

Cutting Unit Break-In

CAUTION: Avoid injury! Engine exhaust fumes contain carbon monoxide and can cause serious illness or death.

- Move the machine to an outside area before running the engine.
- Do not run an engine in an enclosed area without adequate ventilation.
- Connect a pipe extension to the engine exhaust pipe to direct the exhaust fumes out of the area.
- Allow fresh outside air into the work area to clear the exhaust fumes out.

IMPORTANT: Avoid damage! Break-in cutting unit before using machine.

1. Remove drive belt from engine pulley (see Service—Belts in the Operator's Manual).
2. Start engine and open throttle fully.



TCT008723—UN—15SEP13

3. Release park brake (A) if applied, press operator presence bail (B) against handlebar and place travel clutch lever (C) into engaged position.
4. Place PTO switch (D) in engaged position to run cutting unit.
5. Allow cutting unit to run for 5 minutes, then disengage PTO to stop reel rotation.
6. Reduce throttle, stop engine, release operator presence bail (B) and place travel clutch lever (C) in the disengaged position.
7. Install drive belt on engine pulley.

OUMX068,00001FC-19-15SEP13

Pre-Delivery

Check and perform the following on all machines. Complete the Customer Satisfaction Checklist.

1. Lubricate all grease fittings with the appropriate lubricants.
2. Check all fluid levels. Refer to the Operator's Manual as needed for location information.
 - Engine oil.
 - Gear case oil.
 - Fill fuel tank with fresh stabilized fuel to prevent gum and varnish from forming in the fuel system. Use John Deere TY15977 Fuel Stabilizer.
3. Check brake function: at low idle in forward motion, brake engagement must stall engine.
4. Check bedknife to reel adjustment.
5. Check cutting height adjustment.
6. Wash machine to remove dirt and dust. Wax handlebar and pulley covers for scratch protection.
7. Give customer the Operator's Manual and Fuel Stabilizer goodwill packet at delivery. Explain to customer the importance of using the fuel stabilizer. Remind customer to keep fuel stabilizer out of the reach of children.

OUMX068,00001FD-19-09JUL15

Specifications

Engine - 180 E-Cut™, 220 E-Cut™

Manufacturer Honda
Model GX 120
Power Rating Information <http://engines.honda.com>
Engine Type 4-cycle, 1-cylinder, 25° incline
Piston Displacement 122 cc (7.4 cu in.)
Direction of Rotation of Output Shaft Counterclockwise viewed from shaft side

Adjustment Specifications

Spark Plug Gap 0.7—0.8 mm (0.028—0.031 in.)
Ignition Coil Air Gap 0.4 ± 0.2 mm (0.016 ± 0.008 in.)
Intake Valve Clearance (cold) 0.15 ± 0.02 mm (0.006 ± 0.001 in.)
Exhaust Valve Clearance (cold) 0.20 ± 0.02 mm (0.008 ± 0.001 in.)
Engine Speed, Low Idle 1500 ± 150 rpm
Engine Speed, High Idle 2950 ± 150 rpm

MK71445,00002B5-19-14JUL20

Travel Speeds

Traveling Device (Maximum Forward Speed)

Roller (Rear) 0—5.5 km/h (0—3.4 mph)
Transport Wheels 0—7.2 km/h (0—4.5 mph)

OUMX068,0000C5A-19-10JUL15

Electrical System

Spark Plug Gap 0.7—0.8 mm (0.028—0.031 in.)
Ignition Coil Air Gap 0.4 ± 0.2 mm (0.016 ± 0.008 in.)

OUMX068,0000C5B-19-24JUN15

Fuel System

Fuels Types (Recommended):

. Regular Grade 87 Octane Unleaded Fuel
. Ethanol Blended Fuel (Up to 10%)
Fuel Delivery Carburetor

OUMX068,0000C5C-19-24JUN15

Steering and Brakes

Park Brake Brand type brake, lever action

OUMX068,0000C5D-19-24JUN15

Tires

Transport Tires	4.1-6 (2 pr.) (Tubeless)
Pressure (Standard Pneumatic)	125—140 kPa (1.25—1.40 bar) (18—20 psi)

OUMX068,0000C5E-19-24JUN15

Capacities

Engine Oil	0.6 L (0.63 qt.)
Fuel Tank	2.5 L (.66 gal.)
Differential Drive Capacity	0.14 L (0.3 pt.)

OUMX068,0000C5F-19-24JUN15

Dimensions

Height (With Tires Installed)	119 cm (47 in.)
Length (With Tires Installed)	94 mm (37 in.)
Width (With Tires Installed)	94.6 cm (37.2 in.)

OUMX068,0000C60-19-24JUN15

Weights

180 E-Cut™ (Less grass catcher, GTC drive and transport wheels)	113 kg (249 lb.)
180 E-Cut™ (With grass catcher; less GTC drive and transport wheels)	116 kg (256 lb.)
220 E-Cut™ (Less grass catcher, GTC drive and transport wheels)	119 kg (262 lb.)
220 E-Cut™ (With grass catcher; less GTC drive and transport wheels)	122.5 kg (270 lb.)

OUMX068,0000C61-19-24JUN15

Cutting Unit

Options

Greens Tender Conditioner (Optional)	Gear driven from reel shaft; Drives Turf Conditioner or Rotary Turf Brush in opposite spin direction of reel
Greens Tender Conditioner (180 E-Cut™)	60 mm (2-3/8 in.) diameter, 57 blades
Greens Tender Conditioner (220 E-Cut™)	60 mm (2-3/8 in.) diameter, 75 blades
Material of GTC Cutter Blades	Special hardened carbon steel star shaped 0.6 mm (1/32 in.)
Rotary Brush (Optional)	60 mm (2-3/8 in.) diameter
Adjustable Conditioner or Brush Height	.08 mm (1/32 in.) below HOC max. depth to 5.5 mm (7/32 in.) above cut

Frequency of Clip

11 Blade	.41—12.2 mm (0.16—0.48 in.)
7 Blade	.64—19.1 mm (0.25—0.75 in.)
14 Blade	3.2—9.6 mm (0.12—0.38 in.)

Cutting Height (Minimum)

Standard Bedknife	3.2 mm (0.125 in.)
Optional Tournament Bedknife	2.8 mm (0.109 in.)
Optional Low-Cut Bedknife	2.0 mm (0.078 in.)

Specifications

Options

Cutting Width

180 E-Cut™	457 mm (18 in.)
220 E-Cut™	559 mm (22 in.)
Traction Drum	Dual aluminum traction

Clutches

Transport	Belt tension
Cutter	Jaw-type clutch "on/off"
Brush/GTC	Jaw-type clutch "on/off"

Reel

Diameter	127 mm (5 in.)
Standard Number of Blades	11 blades
Optional Number of Blades	7 or 14 blades

MK71445,00002BA-19-11MAR20

Recommended Lubricants

Engine Oil	Plus-50™ II or Turf-Gard™
Gear Case Oil	John Deere Hy-Gard™
Grease	See Service Lubrication Section

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Sound Measurements

Averaged Sound Level at Work Station According to EN ISO 5395-1:

180 E-Cut™ Hybrid Walk Greens Mower	80± 1 dB(A) at 3000 r/min engine speed
220 E-Cut™ Hybrid Walk Greens Mower	81± 1 dB(A) at 2900 r/min engine speed

MK71445,000034C-19-04MAR20

Vibration Measurements

Hand/Arm Measured Per EN ISO 5395-1:

180 E-Cut™ Hybrid Walk Greens Mower	4.2 ± 0.1 m/s ² at 3000 rpm engine speed
220 E-Cut™ Hybrid Walk Greens Mower	4.2 ± 0.1 m/s ² at 3000 rpm engine speed

OUMX068,0000C65-19-07JUL15

Declaration of Conformity

EC Declaration of Conformity

Deere & Company
Moline, Illinois, U.S.A.

The undersigned hereby declares that

Machine Type: E-Cut™ Hybrid Walk Greens Mower (WBGM)

Model: 180E

Serial Numbers: See Product Identification Page

fulfills all relevant provisions and essential requirements of the following directives:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
Machinery Directive	2006/42/EC	Self-Certification
Electromagnetic Compatibility Directive	2014/30/EU	Self-Certification
Noise Directive	2000/14/EC (Annex VI, Procedure 2)	Third-Party Certification
		NOTIFIED BODY
Measured Sound Power Level		Intertek Deutschland GmbH – NB0905 Stangenstraße 1 70771 Leinfelden-Echterdingen, Germany
180 E-Cut™ Hybrid	91.2 dB(A)	
Guaranteed Sound Power Level		
180 E-Cut™ Hybrid	96 dB(A)	

The product is in conformity with the following standards
and/or other normative documents:

EN ISO 5395-2:2013 +A1:2016 + A2:2017	EN ISO 5395-1:2013 +A1:2018
EN ISO 14982: 2009	EN 55012: 2007 + A1:2009

Name and address of the person in the European Community authorized to compile the technical construction file:

John Deere Walldorf GmbH & Co. KG
Customer Support
Impexstraße 3
D-69190 Walldorf
EUConformity@JohnDeere.com

Place of Declaration: Fuquay-Varina, NC USA

Date of Declaration: 1 December 2020

Manufacturing Unit: John Deere Turf Care



DXCE01—UN—28APR09

TCT015240—UN—28MAR17

Name: Dan Thiemke

Title: Product Engineering Manager, Golf & Turf

Ik2daiz,1751266513471-19-30JUN25

Declaration of Conformity

UK Declaration of Conformity

Deere & Company
Moline, Illinois, U.S.A.

The undersigned hereby declares that

Machine Type: E-Cut™ Hybrid Walk Greens Mower (WBGW)

Model: 180E

Serial Numbers: See Product Identification Page

fulfills all relevant provisions and essential requirements of the following UK regulations:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
The Supply of Machinery (Safety) Regulations 2008	S.I. 2008/1597	Self-Certification
Electromagnetic Compatibility Regulations 2016	S.I. 2016/1091	Self-Certification
The Noise Emission in the Environment by Equipment for use Outdoors Regulations 2001	S.I. 2001/1701 (Schedule 9)	Third-Party Certification
		APPROVED BODY
Measured Sound Power Level		Intertek Testing and Certification Limited Approved Body Number 0395 1-9 Brook Street Brentwood Essex CM14 5NQ
180 E-Cut™ Hybrid 91.2 dB(A)		
Guaranteed Sound Power Level		
180 E-Cut™ Hybrid 96 dB(A)		

The product is in conformity with the following standards
and/or other normative documents:

EN ISO 5395-2:2013 +A1:2016 + A2:2017	EN ISO 5395-1:2013 +A1:2018
EN ISO 14982: 2009	EN 55012: 2007 + A1:2009

Name and address of the person authorized to compile the technical construction file:

John Deere Ltd
Harby Road
Langar
Nottinghamshire
NG13 9HT
United Kingdom
EUConformity@JohnDeere.com

This declaration of conformity is issued under the sole responsibility of the manufacturer.

Place of Declaration: Fuquay-Varina, NC USA

Date of Declaration: 1 October 2021

Manufacturing Unit: John Deere Turf Care

Ag & Turf Products Importer: John Deere Ltd- Harby Road, Langar, Nottinghamshire, NG13 9HT

Forestry Products Importer: John Deere Forestry Ltd- Carlisle Airport Industrial Estate, Carlisle, Cumbria, CA6 4NW



TC101783—UN—21FEB21

A handwritten signature in black ink, appearing to read 'Dan Thiemke'.

Name: Dan Thiemke

TCT015240—UN—28MAR17

Declaration of Conformity

Title: Product Engineering Manager, Golf & Turf

lk2daiz,1751266632956-19-30JUN25

EC Declaration of Conformity

Deere & Company
Moline, Illinois, U.S.A.

The undersigned hereby declares that

Machine Type: E-Cut™ Hybrid Walk Greens Mower (WBGH)

Model: 220E

Serial Numbers: See Product Identification Page

fulfills all relevant provisions and essential requirements of the following directives:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
Machinery Directive	2006/42/EC	Self-Certification
Electromagnetic Compatibility Directive	2014/30/EU	Self-Certification
Noise Directive	2000/14/EC (Annex VI, Procedure 2)	Third-Party Certification
		NOTIFIED BODY
Measured Sound Power Level		Intertek Deutschland GmbH – NB0905 Stangenstraße 1 70771 Leinfelden-Echterdingen, Germany
220 E-Cut™ Hybrid 91.8 dB(A)		
Guaranteed Sound Power Level		
220 E-Cut™ Hybrid 98 dB(A)		

The product is in conformity with the following standards
and/or other normative documents:

EN ISO 5395-2:2013 +A1:2016 + A2:2017	EN ISO 5395-1:2013 +A1:2018
EN ISO 14982: 2009	EN 55012: 2007 + A1:2009

Name and address of the person in the European Community authorized to compile the technical construction file:

John Deere Walldorf GmbH & Co. KG
Customer Support
Impexstraße 3
D-69190 Walldorf
EUConformity@JohnDeere.com

Place of Declaration: Fuquay-Varina, NC USA

Date of Declaration: 1 December 2020

Manufacturing Unit: John Deere Turf Care



DXCE01—UN—28APR09

TCT015240—UN—28MAR17

Name: Dan Thiemke

Title: Product Engineering Manager, Golf & Turf

lk2daiz,1751267557188-19-30JUN25

Declaration of Conformity

UK Declaration of Conformity

Deere & Company
Moline, Illinois, U.S.A.

The undersigned hereby declares that

Machine Type: E-Cut™ Hybrid Walk Greens Mower (WBGW)

Model: 220E

Serial Numbers: See Product Identification Page

fulfills all relevant provisions and essential requirements of the following UK regulations:

DIRECTIVE	NUMBER	CERTIFICATION METHOD
The Supply of Machinery (Safety) Regulations 2008	S.I. 2008/1597	Self-Certification
Electromagnetic Compatibility Regulations 2016	S.I. 2016/1091	Self-Certification
The Noise Emission in the Environment by Equipment for use Outdoors Regulations 2001	S.I. 2001/1701 (Schedule 9)	Third-Party Certification
		APPROVED BODY
Measured Sound Power Level		Intertek Testing and Certification Limited Approved Body Number 0395 1-9 Brook Street Brentwood Essex CM14 5NQ
220 E-Cut™ Hybrid 91.8 dB(A)		
Guaranteed Sound Power Level		
220 E-Cut™ Hybrid 98 dB(A)		

The product is in conformity with the following standards
and/or other normative documents:

EN ISO 5395-2:2013 +A1:2016 + A2:2017	EN ISO 5395-1:2013 +A1:2018
EN ISO 14982: 2009	EN 55012: 2007 + A1:2009

Name and address of the person authorized to compile the technical construction file:

John Deere Ltd
Harby Road
Langar
Nottinghamshire
NG13 9HT
United Kingdom
EUConformity@JohnDeere.com

This declaration of conformity is issued under the sole responsibility of the manufacturer.

Place of Declaration: Fuquay-Varina, NC USA

Date of Declaration: 1 October 2021

Manufacturing Unit: John Deere Turf Care

Ag & Turf Products Importer: John Deere Ltd- Harby Road, Langar, Nottinghamshire, NG13 9HT

Forestry Products Importer: John Deere Forestry Ltd- Carlisle Airport Industrial Estate, Carlisle, Cumbria, CA6 4NW



TC101783—UN—21FEB21

Name: Dan Thiemke

TCT015240—UN—28MAR17

Declaration of Conformity

Title: Product Engineering Manager, Golf & Turf

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John Deere Quality Statement

John Deere Quality

John Deere equipment is more than just a purchase, it's an investment in quality. That quality goes beyond our equipment to your John Deere dealer's parts and service support. This support is needed to keep you a satisfied customer.

That's why John Deere has initiated a process to handle your questions or problems, should they arise. The following three steps will help guide you through the process.

Step 1

Refer to your operator's manual

- A. It has many illustrations and detailed information on the safe and proper operation of your equipment.
- B. It gives troubleshooting procedures, and specification information.
- C. It gives ordering information for parts catalogs, service and technical manuals.
- D. If your questions are not answered in the operator's manual, then go to Step 2.

Step 2

Contact your dealer

- A. Your John Deere dealer has the responsibility, authority, and ability to answer questions, resolve problems, and fulfill your parts and service needs.
- B. First, discuss your questions or problems with your dealer's trained parts and service staff.
- C. If the parts and service people are unable to resolve your problem, see the dealership manager or owner.
- D. If your questions or problems are not resolved by the dealer, then go to Step 3.

Step 3

Contact John Deere

A. Your John Deere dealer is the most efficient source in addressing any concern, but if you are not able to resolve your problem after checking your operator's manual and contacting your dealer, contact John Deere for assistance.

B. For prompt, effective service, please have the following ready before you call:

- The name of the dealer with whom you've been working.
- Your equipment model number.
- Number of hours on machine (if applicable).
- Your serial number which you recorded on the inside front cover of this manual.
- If the problem is with an attachment, your attachment identification number.

C. Then call 1-800-537-8233 (United States and Canada) and our advisor will work with your dealer to investigate your concern. If you are outside the United States and Canada, visit the following website:

<https://www.deere.com/en/global-country-selector/>

Select your country and then click on the Contact Us link at the bottom of the page.

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Index

A

Adjusters, Lubricating Height of Cut.....	40-3
Air cleaner, cleaning.....	45-3

B

Bail, Adjusting Operator Presence.....	60-4
Bedknife replacement.....	50-8
Bedknife shoe, adjusting.....	50-9
Bedknife shoe, replacing.....	50-7
Bedknife-to-reel, adjust.....	50-3, 75-8
Bedknife, adjust front roller parallel with.....	50-4, 75-9
Belts, adjusting drive.....	60-2
Belts, Installing.....	60-1
Belts, Removing Drive.....	60-1
Brake, adjusting.....	75-4
Brake, Testing Park.....	20-5

C

Carbon Dioxide Emissions.....	45-1
Chains, Adjusting Drive Roller.....	50-3
Control cables, install.....	75-3
Converting HY- GARD to BIO HY- GARD.....	40-1
Cutting unit	
Break-in.....	75-16
Install.....	75-12
Prepare.....	75-6
Cutting Unit Shield, Adjusting.....	50-2, 75-8
Cutting Unit- Emergency Stopping.....	25-1
Cutting unit, backlapping.....	50-15
Cutting unit, cleaning.....	25-4
Cutting unit, engaging.....	25-1
Cutting units, removing and installing.....	50-1

D

Diagnostic Codes, E- Cut Hybrid System.....	65-3
Drives, Lubricating Input.....	40-2

E

E-Cut™ hybrid system.....	55-1
Emissions Performance	
Tampering.....	2
Engine	
Oil.....	45-1
Engine break-in.....	20-3
Engine, break-in.....	75-15
Engine, Stopping.....	20-3

F

Filter, Cleaning Carburetor.....	45-4
Four-cycle Engine, gasoline fuel.....	45-2
Frequency of clip (FOC) cover, install.....	75-3
Frequency of clip (FOC), adjusting.....	50-13
Frequency of Clip(FOC) Adjustment.....	20-5
Front roller, removing and installing.....	50-10

Fuel safety.....	10-4
Fuel Storage.....	70-1
Fuel Tank, Filling.....	45-2

G

Gasoline fuel, four-cycle engine.....	45-2
Gear Case, Lubricating.....	40-4
Grass catcher basket, direct-mount style, removing and installing.....	25-2
Grass catcher basket, latch style, adjusting height.....	25-1
Grass catcher basket, latch style, removing and installing.....	25-1
Grease.....	40-1
Greens Tender Conditioner, Adjusting.....	50-11
Greens tender conditioner(optional), operating.....	25-3

H

Handlebar Height, Adjusting.....	20-1
Handlebar, attach.....	75-1
Height of cut range, adjust.....	50-5, 75-10
Height of cut, adjust.....	50-6, 75-11

I

Identification Numbers.....	00-1
-----------------------------	------

J

John Deere Quality.....	JDQS-1
-------------------------	--------

L

Labels, safety without text.....	05-2
Lever Tension, Adjusting Throttle.....	45-2
Limit Chains, Adjust Cutting Unit.....	50-12

O

Oil	
Engine	
Gasoline.....	45-1
Engine, changing.....	45-5
Engine, checking level.....	45-4
Oil	
Transmission and hydraulic.....	40-1
Operating Checklist, Daily.....	20-1
Operating Controls.....	15-1
Operating, E- Cut Hybrid System.....	20-4
Operator controls, using.....	20-1
Operator presence cam, lubricating.....	40-4
Operator Training Required.....	10-1
Order Service Parts Online.....	3

P

Park brake, testing.....	75-15
Parts.....	3
Plastic And Painted Surfaces, Avoid Damage To.....	20-1
Pre-delivery.....	75-16

Preparation 10-1

R

Record service dates SR-1
 Reel and bedKnife, grinding 50-13
 Reel, Lubricating 40-2
 Roller, Lubricating Front 40-3
 Roller, Removing and Installing Rear 50-11
 Rotary Brush (Optional), Operating 25-3
 Rotary Turf Brush Drive, Lubricating 40-2

S

Safety 10-5
 Safety labels, without text 05-2
 Safety system testing 20-5
 Safety systems, testing 75-15
 Service intervals
 After each use 35-1
 Before each use 35-1
 Break-in
 After first 5 hours 35-1
 After first 20 hours 35-1
 After first 50 hours 35-1
 Every 50 hours 35-1
 Every 100 hours 35-1
 Every 200 hours 35-1
 Every 300 hours 35-1
 Every 500 hours or yearly 35-1
 Service Intervals 20-3, 35-1
 Service Literature 3
 Servicing, your machine 35-1
 Spark plug, cleaning and checking gap 45-5
 Special Messages 3
 Storage, Preparing Machine for 70-1
 Storage, Removing Machine from 70-2
 Storing Safety 70-1

T

Testing
 Safety systems 20-5
 Thank You for Purchasing a John Deere Product ... 2
 Transport wheels, install 75-14
 Transport Wheels, Removing 20-3
 Transporting machine on trailer 20-6
 Troubleshooting chart 65-1
 Turf broom, operating 25-2
 Turf Brush, Adjusting Rotary 50-11
 Turf Conditioner(Optional), Operating 20-4

W

Wiring harness, connect 75-2

