

# **JOHN DEERE 88-, 110-, AND 132-INCH THREE-ROLLER BELT PICKUPS**



**JOHN DEERE**

## **OPERATORS MANUAL JOHN DEERE 88-, 110-, AND 132-INCH THREE-ROLLER BELT PICKUPS**

OMH83041 H0 English

**JOHN DEERE HARVESTER WORKS  
OMH83041 H0**

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ENGLISH



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## To the Purchaser

This new belt pickup was carefully designed and manufactured to give years of dependable service. To keep it running efficiently, read the instructions in this operator's manual. Each section is clearly identified so you can easily find the information you need—whether it is operation, lubrication, or adjustments and service. Read the Table of Contents to learn where each section is located.

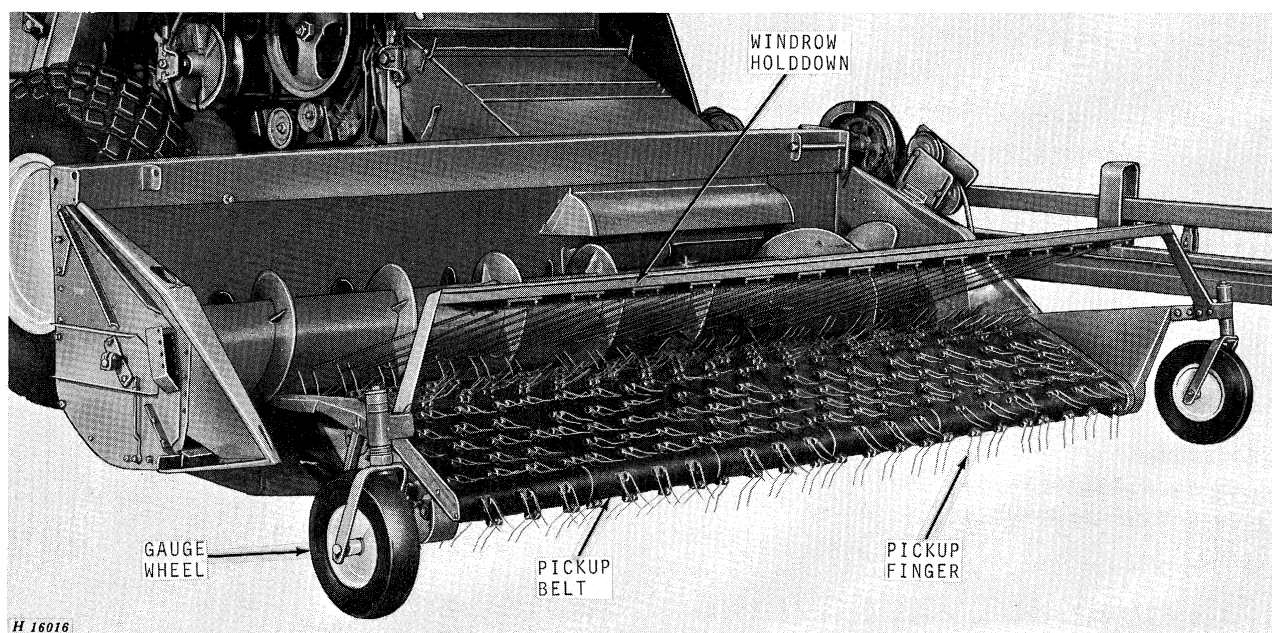


This safety alert symbol identifies important safety messages in this manual. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.

“Right-hand” and “left-hand” sides are determined by facing in the direction the belt pickup will travel when in use.

Record the date of purchase in the space provided on page 33. Your dealer needs this information to give you prompt, efficient service when you order parts. If your belt pickup requires replacement parts, go to your John Deere dealer where you can obtain Genuine John Deere parts—accept no substitutes.

The warranty on this belt pickup appears on your copy of the purchase order which you should have received from your dealer when you purchased the belt pickup.



H 16016



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# Operation

## PICKUP SPEED

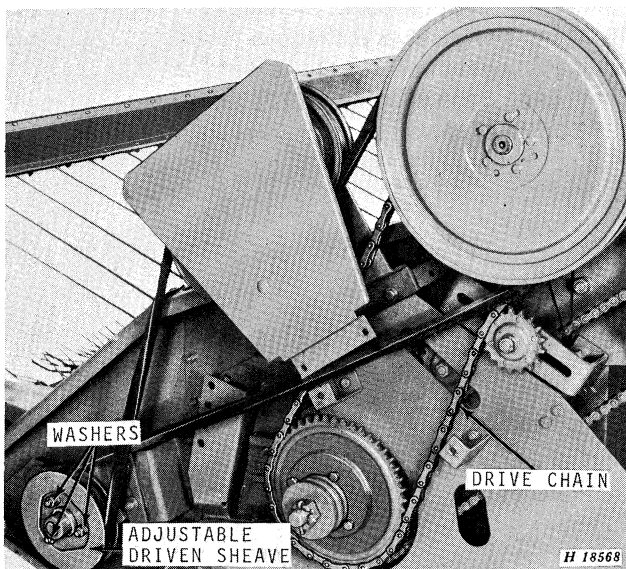
Successful operation depends largely upon the speed and pitch of the belt pickup.

If the crop is pushed ahead of the belt pickup or if it does not release from the stripper, pickup speed is too slow.

If the windrow is torn apart as it is elevated onto the platform, pickup speed is too fast.

### Mechanical Drive

Speeds within the range of 387 to 490 rpm on 6601 Combines and 348 to 440 rpm on 3300, 4400, 6600, and 7700 Combines are obtained by changing location of the washers on the adjustable driven sheave.



6601 Combine Illustrated

To decrease speed, remove washers from between sheave halves and place them on the outside as shown above.

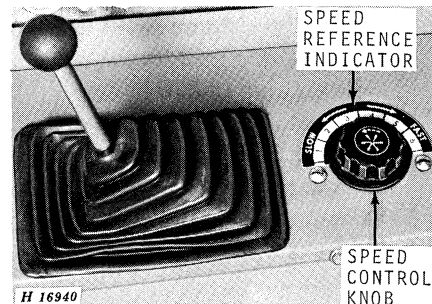
To increase speed, add these washers between the sheave halves.

One set of washers alters the speed approximately 23 rpm.

### Hydrostatic Drive

The hydrostatic belt pickup drive attachment on 3300, 4400, 6600, and 7700 Combines enables the operator to vary the speed of the belt pickup without leaving the operator's platform.

The belt pickup speed may be changed from 50 rpm to 450 rpm by turning the control knob on the console.



To increase the speed, turn the knob toward FAST. To decrease the speed, turn the knob toward SLOW.

Use the reference indicator as a guide to return to the belt pickup speed that was previously found best for a particular crop or field condition.

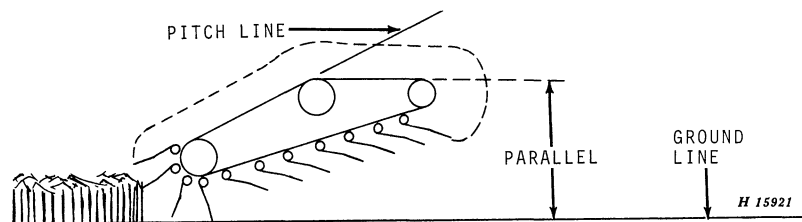
## PICKUP PITCH

Successful operation depends largely upon the speed and pitch of the belt pickup.

By raising or lowering the platform, pitch can be regulated to accommodate varying field and crop conditions. Raise the platform to increase pitch; lower the platform to decrease pitch.

If the pitch is altered considerably, check the distance between the pickup fingers and the ground. If the fingers are digging into the ground, lower the gauge wheel; if the fingers are not low enough to gather all the grain, raise the gauge wheel. (See Adjusting Gauge Wheels, page 4).

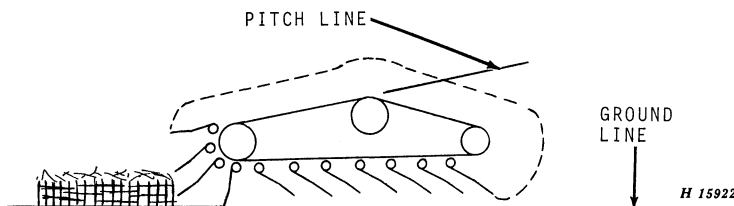
### Normal Windrow Condition



If the ground conditions are normal and the windrow is lying on top of the stubble and off the ground, operate the belt pickup as level as possible between the center and drive rollers.

This portion of the belt pickup should be parallel with the ground, to provide good pickup and direct, positive feeding to the platform auger.

### Poor Windrow Condition

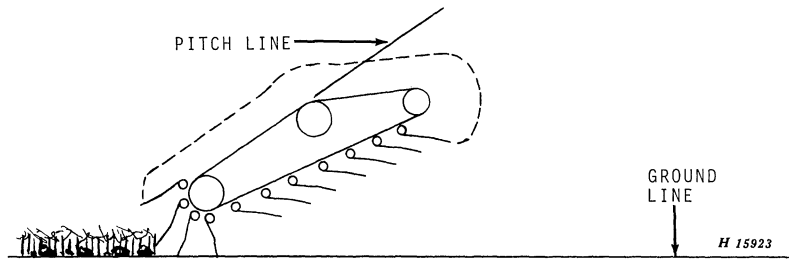


If the windrow is embedded in the stubble, if the stubble is short, or if the windrow is lying on the ground, decrease the pitch of the pickup. This position will allow more fingers to come closer to the ground, providing a better combing action.

When the pitch is decreased, the pickup fingers may pick up dirt. To eliminate this condition, lower the gauge wheels 1/2 inch at a time until the fingers no longer dig into the ground. (See Adjusting Gauge Wheels, page 4).

**IMPORTANT:** Do not decrease pitch to a point where the pickup bottom is parallel with the ground. This will allow the lower mounting arms to dig into the ground in dips and swales and cause serious damage to the platform.

## Rocky Conditions



Increase the pitch of the belt pickup only in rocky conditions to prevent rocks from being carried into the platform auger. Check stone trap daily and clean out any stones.

**IMPORTANT:** When operating in this position, make certain the gauge wheels are in full contact with the ground to prevent missing strips of the crop.

Because of the increased pitch, windrow delivery to the platform auger may tend to feed higher than normal. To control this condition, adjust the hold-down to its lowest position (page 5) and reduce the speed of the belt pickup (page 2).

## PICKUP HEIGHT

If the pitch is altered considerably, check the distance between the pickup fingers and the ground. Operate the belt pickup just low enough to allow the pickup fingers to gather in all the grain, but high enough so fingers do not dig into the ground.

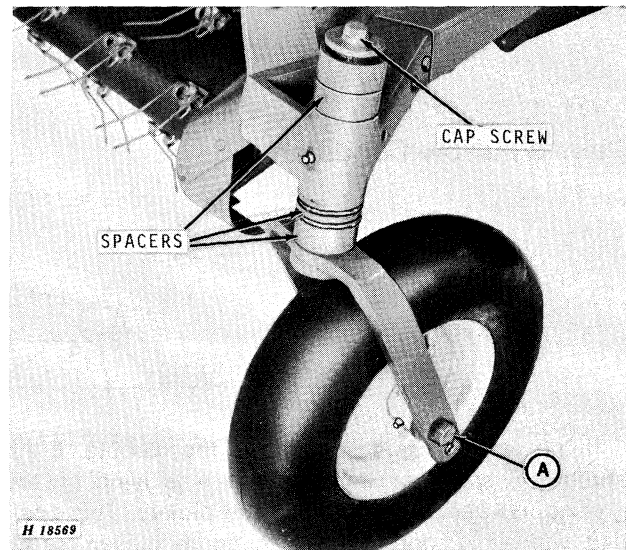
The distance between pickup fingers and the ground is regulated by adjusting the gauge wheels up or down. If fingers are digging into the ground, lower the gauge wheels. If fingers are not low enough to gather all the grain, raise the gauge wheels.

### Adjusting Gauge Wheels

To adjust the gauge wheel, first remove the cap screw and washer.

To raise the gauge wheel, position the spacers on top of yoke bearing.

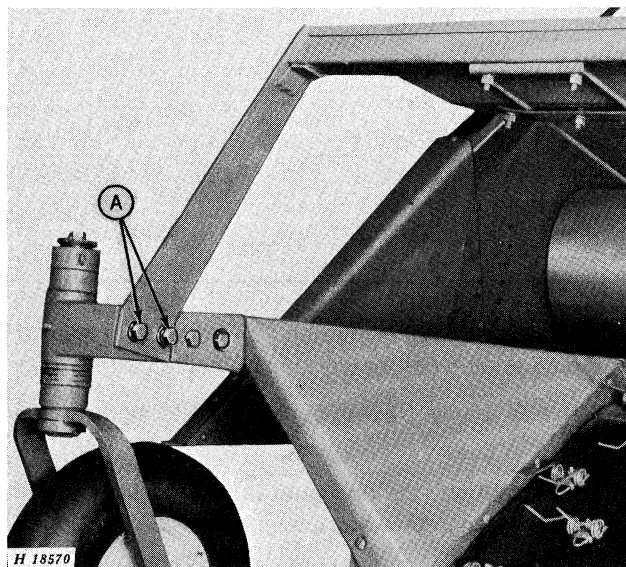
To lower the gauge wheel, position the spacers below the yoke bearing.



After adjusting gauge wheel, replace washer and cap screw.

Always keep wheel assembly in upper hole "A".

## ADJUSTING WINDROW HOLD-DOWN



The windrow hold-down eliminates bunching and over-riding by deflecting the windrow downward into the platform auger. Always adjust the rear of the hold-down to its lowest position except when going backward on the windrow, as when opening a field. In this case, adjust the rear of the hold-down upward.

To adjust the hold-down, loosen pivot cap screws "A." Lift or push down on the rear of hold-down until desired height is obtained; tighten cap screws "A."

## TRANSPORTING

When transporting the belt pickup, raise the platform to its highest position and lower the hydraulic cylinder safety stop.

See combine operator's manual for other transporting instructions and safety precautions when driving on a road or highway.

## STORAGE

Do not allow belt pickup to stand idle on wet or muddy ground.

Remove pickup belts and store in a dry cool place where they will not be damaged. Do not roll the belts.

Paint rollers and all sheet metal parts to prevent rust.

Lubricate all grease fittings thoroughly before using belt pickup again.



# Safety Suggestions

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Study these suggestions carefully and insist that they be followed by those working with you and for you.

All machinery should be operated only by responsible persons who have been delegated to do so.

Never clean, oil, or adjust the belt pickup when it is running.

Clothing worn by operator should be fairly tight and belted. Loose jackets, shirts, or sleeves should never be worn because of the danger of getting into moving parts.

Make certain everyone is clear of the combine before starting the tractor or combine engine so no one can be struck by moving parts.

Always disengage drive and shut off the tractor or combine engine before working on belt pickup.

Replace badly frayed or worn belts before they break.

Be certain shields and guards are in place and in good condition before starting in the field.

Provide a first-aid kit for use in case of accident, and use proper antiseptics on scratches, cuts, etc., without delay, to prevent the possibility of infection.

Never attempt to clear obstructions off the belt pickup unless the combine is stopped and the tractor or combine engine is shut off.



# Lubrication

## KEEP LUBRICANTS CLEAN

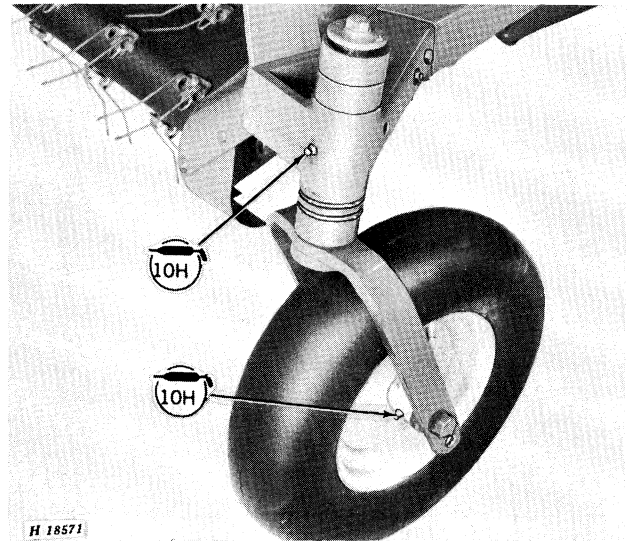
Wipe dirt from grease fittings and grease gun nozzle before greasing.

Replace all missing or damaged grease fittings immediately.

## LUBRICATING CHAINS

Lubricate chains at frequent intervals with SAE 30 oil. Operate chains for several minutes so they are warm when oil is applied.

| SYMBOL                                                                             |                                                                          |
|------------------------------------------------------------------------------------|--------------------------------------------------------------------------|
|  | Lubricate every 10 hours of operation with SAE multipurpose-type grease. |

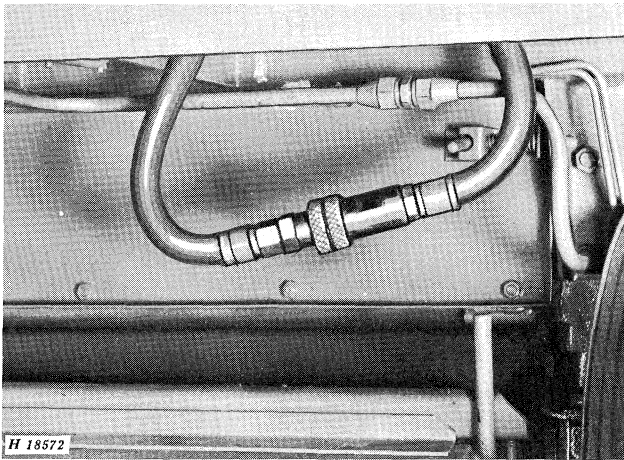


Gauge Wheel



# Adjustments and Service

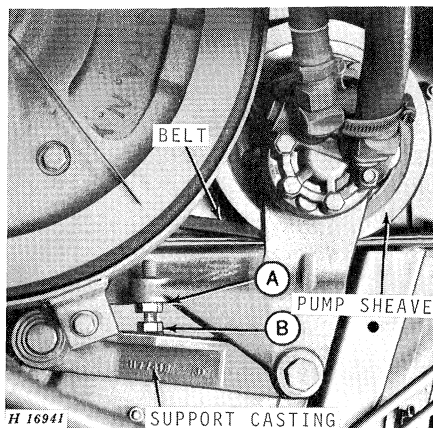
## CONNECTING HOSES ON HYDROSTATIC DRIVE



**IMPORTANT:** Whenever the hoses are disconnected from the oil lines to the motor, the hoses must be connected together as shown above.

If the hoses are not connected when the separator is engaged, extensive damage will result to the pump.

## TIGHTENING PUMP DRIVE BELT ON HYDROSTATIC DRIVE



Loosen lock nut "A."

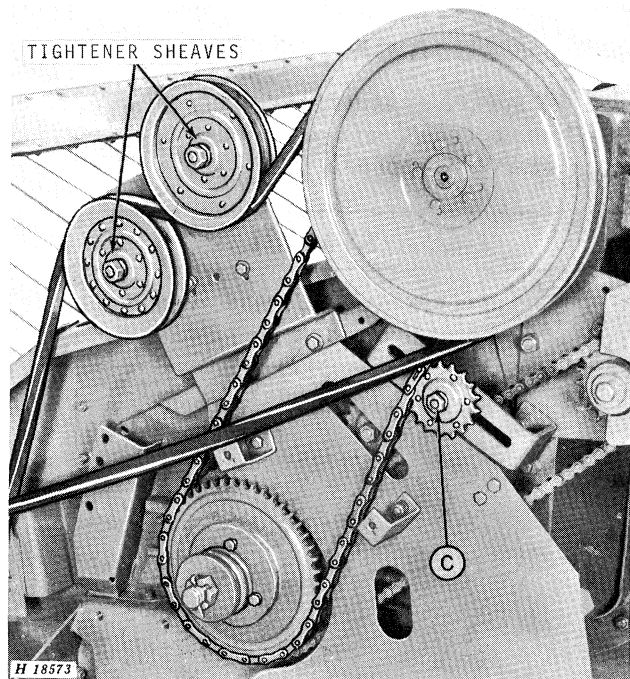
Turn cap screw "B" out against support casting, forcing pump sheave against belt.

Tighten belt until it will operate without slipping.

Tighten lock nut "A."

**IMPORTANT:** Keep this belt tight at all times.

## ADJUSTING PICKUP DRIVE BELT



6601 Combine Illustrated

Tighten drive belt just enough so that belt slippage will not occur in normal operation. Loosen nuts on the tightener sheave with the most slot space available and adjust sheave as necessary to obtain proper belt tension.

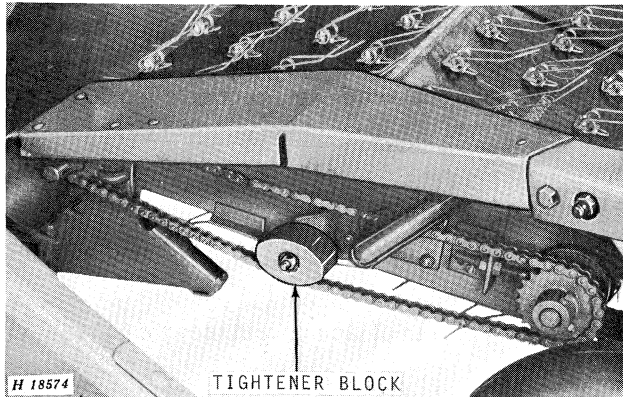
## ADJUSTING PICKUP DRIVE CHAIN

Loosen nut "C." See illustration above.

Move tightener against chain. Chain is at proper tension when it will operate without climbing or jumping sprockets.

Tighten nut "C."

## ADJUSTING LOWER ROLLER DRIVE CHAIN

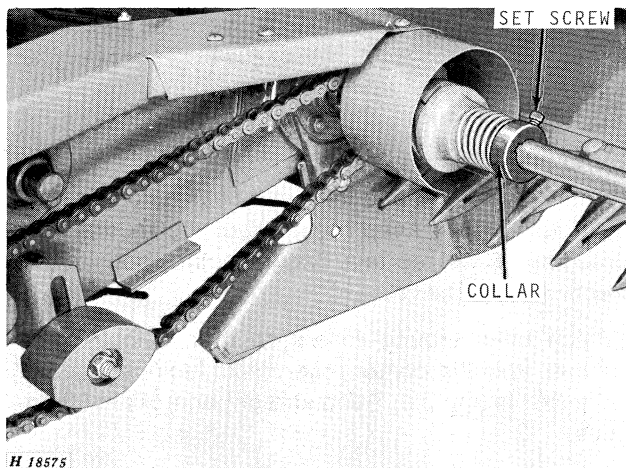


110-Inch Pickup Illustrated

Adjust chain tension so that chain is just tight enough to run without climbing or jumping sprockets. Be certain that all sprockets are properly aligned.

To adjust, loosen nut on tightener block and adjust block downward. Lock nut.

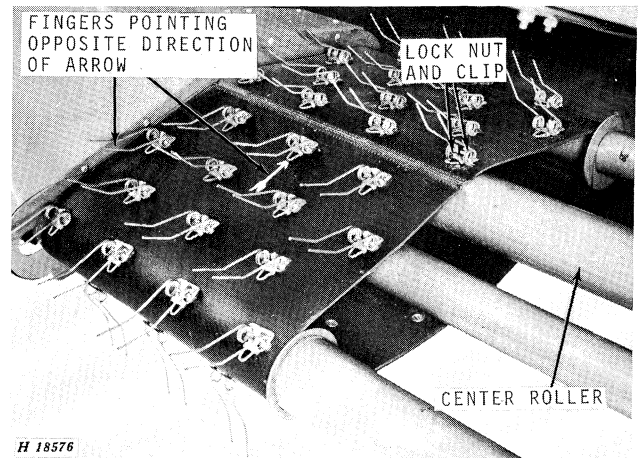
## ADJUSTING BACKUP CLUTCH



Pickup drives on the 3300, 4400, 6600, and 7700 Combines are protected by a backup clutch located on the drive shaft. Collar should be set with just enough tension so clutch works without slipping. Do not increase tension to a point where clutch will not slip.

## REPLACING PICKUP FINGERS

If the fingers become worn, bent, or damaged, straighten or replace them immediately.



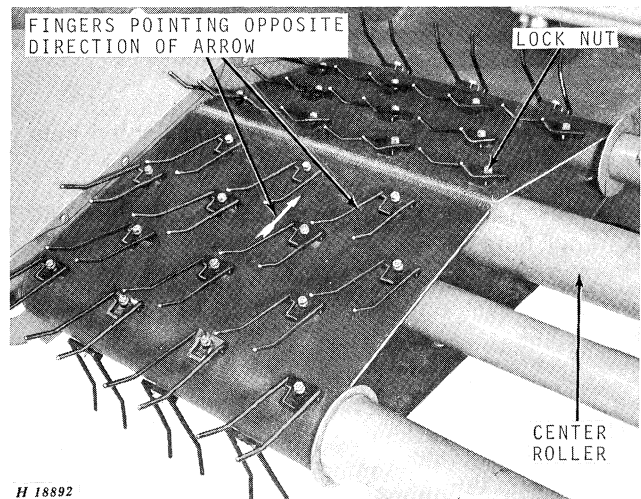
Spring-Tooth Fingers

Turn belt pickup drive sheave until the finger that is to be replaced is directly over the center roller.

Spring Tooth Finger: Remove lock nut, clip, and finger. Install new finger so it points opposite the direction of belt travel. Secure with clip and lock nut.

Synthetic Plastic Finger: Remove nut and finger. Install new finger so it points opposite the direction of belt travel. Secure with nut, making sure shoulder of bolt is seated in base of finger. (Tighten to 45-65 in-lbs torque).

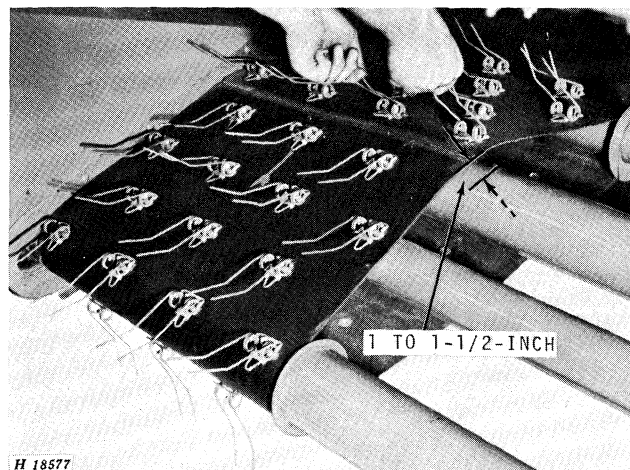
**NOTE:** Be sure the sheared edge of bolt head is leading with direction of belt travel.



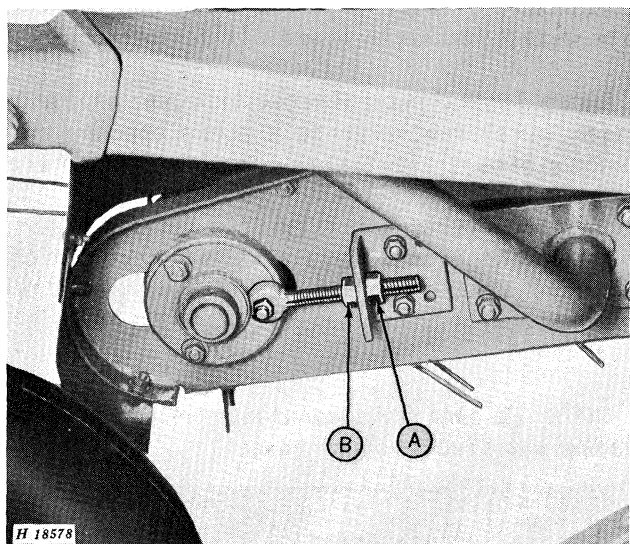
Synthetic Plastic Finger

## PICKUP BELTS

### Adjusting Tension



The pickup belts should have 1 to 1-1/2-inch free play between center of belt and middle roller. Check this dimension by lifting on fingers over center roller.



110-Inch Pickup Illustrated

To tighten belts, loosen nuts "A" and tighten nuts "B." Lock nuts "A."

To loosen belts, loosen nuts "B" and tighten nuts "A." Lock nuts "B."

**IMPORTANT:** Too much tension causes undue wear on pickup belts and other parts. Tighten pickup belts just enough to prevent slipping when belt pickup is operating under normal crop conditions.

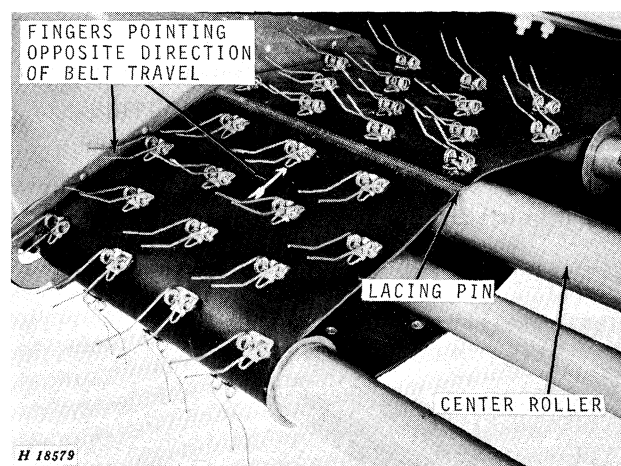
If belts ever become wet, recheck tension after they have dried.

### Removing Belts

Relieve tension by loosening nuts "B" and tightening nuts "A."

Pull lacing pin out of lacings and remove belts.

### Installing Belts

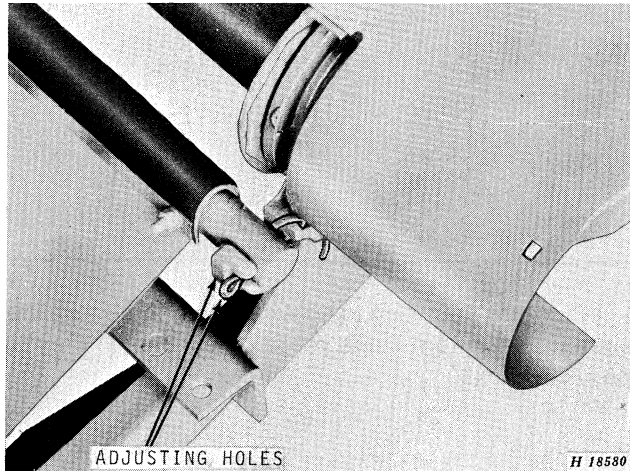


Install right-hand and left-hand belts before installing center belt to keep the ends of the rollers from spreading. Make certain fingers point opposite the direction of belt travel.

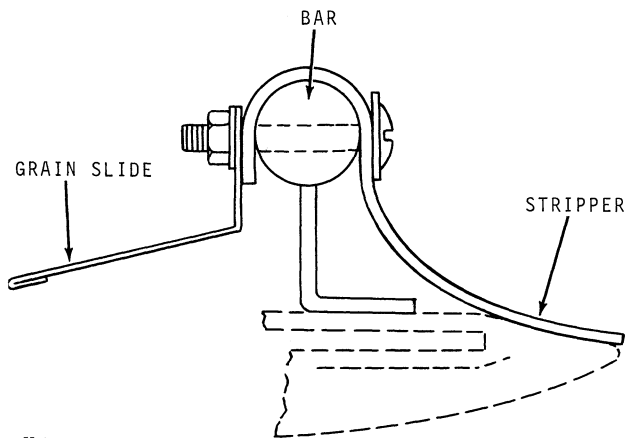
Place belts around rollers so that lacings come together over the center roller. Hold lacings together and insert lacing pin. Bend straight end of pin 90 degrees.

Adjust tension of belts.

## STRIPPER



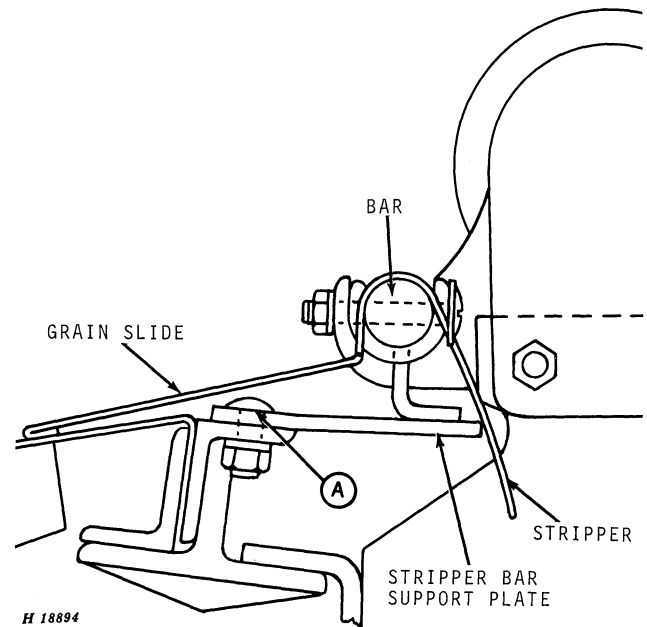
If the rubber stripper becomes worn, remove cotter pins from both ends of the stripper bar, move bar over, and replace cotter pins in the adjacent holes. Be certain to spread cotter pins.



*Stripper Location on Cutting Platform*

When the platform has a cutter bar, the stripper must remain over the cutter bar as shown to protect the knife guards from damage.

If the platform has no cutter bar and the stripper is worn, turn the stripper on the bar to expose a new surface by punching a new row of holes and replacing the stripper.



*Stripper Location on Pickup Platform*

When installing the stripper bar support plate, position it with the offset up under the leg welded to the stripper bar. Secure support plate with two 3/8 x 1-inch carriage bolts "A." Support plate is used on the pickup platform only. The stripper bar leg is supported by a guard on the cutting platform.

## TIRE INFLATION

Keep belt pickup tires inflated to 12 psi air pressure.



# Trouble Shooting

---

The majority of belt pickup operating problems can be traced to improper adjustment. The chart which follows will help you when problems develop by suggesting a probable cause and the recommended remedy.

When you are trying to solve a problem, be sure the source is not from some place other than where the problem exists.

| Problem                                                             | Cause                                                              | Remedy                                                                           | Page |
|---------------------------------------------------------------------|--------------------------------------------------------------------|----------------------------------------------------------------------------------|------|
| Windrow difficult to pick up or strips of crop not being picked up. | Short crop down in the stubble embedded in drill or wheel furrows. | Raise gauge wheels to allow fingers to run closer to ground.                     | 4    |
|                                                                     | Gauge wheels not always contacting ground.                         | Lower platform to allow pickup to operate at less pitch.                         | --   |
|                                                                     | Pickup speed too slow.                                             | Increase pickup speed.                                                           | 2    |
| Picking up dirt.                                                    | Improper gauge wheel setting.                                      | Lower gauge wheels to prevent pickup fingers from digging in ground.             | 4    |
|                                                                     | Pitch of pickup too flat.                                          | Raise platform so area between center and drive rollers is parallel with ground. | --   |
|                                                                     | Excessive pickup speed.                                            | Reduce speed of pickup.                                                          | 2    |
| Picking up stones.                                                  | Improper gauge wheel setting.                                      | Lower gauge wheels (1/2-inch increments) to increase finger clearance to ground. | 4    |
|                                                                     | Excessive pickup speed.                                            | Reduce speed of pickup.                                                          | 2    |
|                                                                     | Pitch of pickup too flat.                                          | Raise platform to increase pitch.                                                | --   |

| Problem                                                                               | Cause                                    | Remedy                                                                                    | Page |
|---------------------------------------------------------------------------------------|------------------------------------------|-------------------------------------------------------------------------------------------|------|
| Pickup feeds too high on auger.                                                       | Excessive pitch on pickup.               | Lower platform so area between center and drive rollers is parallel with ground.          | --   |
|                                                                                       | Hold-down fingers not adjusted properly. | Lower hold-down fingers to provide more compression of crop at rear of pickup.            | 5    |
|                                                                                       | Excessive pickup speed.                  | Reduce speed of pickup.                                                                   | 2    |
| Windrow rolls ahead of pickup.                                                        | Speed of pickup too slow.                | Increase speed of pickup.                                                                 | 2    |
| Material builds up at pickup stripper or builds up between pickup stripper and auger. | Speed of pickup too slow.                | Increase speed of pickup.                                                                 | 2    |
|                                                                                       | Platform auger not adjusted properly.    | Adjust platform auger down. Check auger finger adjustment. See combine operator's manual. | --   |



# Assembly and Installation

## SHIPPING BUNDLES 88-INCH BELT PICKUP

| Description                                                                      | 3300     | 4400           | 6600     | 7700     |
|----------------------------------------------------------------------------------|----------|----------------|----------|----------|
| Sprocket                                                                         | AH 76718 | AH 76718       | AH 76718 | AH 76718 |
| Stripper                                                                         | BH 75296 | BH 75296       | BH 75296 | BH 75296 |
| * * * Stripper Support Plate                                                     | BH 75295 | BH 75295       | BH 75295 | BH 75295 |
| Frame                                                                            | BH 75276 | BH 75276       | BH 75276 | BH 75276 |
| Hold-Down                                                                        | BH 60593 | BH 60593       | BH 60593 | BH 60593 |
| Arm Assembly Supports                                                            | BH 75022 | BH 75022       | BH 75022 | BH 75022 |
| Bracket Supports                                                                 | BH 75096 | BH 75096       | BH 75096 | BH 75096 |
| Belts, Spring Finger, (2 Used) or<br>Belts, Synthetic Plastic Finger<br>(2 used) | BH 60589 | BH 60589       | BH 60589 | BH 60589 |
| * Countershaft Parts                                                             | BH 60591 | BH 60591       | BH 60591 | BH 60591 |
| Drive Parts                                                                      | BH 75101 | BH 75101       | BH 75101 | BH 75101 |
| Bracket                                                                          | BH 75304 | BH 75304       | BH 75304 | BH 75304 |
| Clutch Assembly                                                                  | BH 75290 | BH 75290       | BH 75290 | BH 75290 |
| Drive Shaft 10-ft.                                                               | BH 75100 | BH 75100       | BH 75100 | BH 75100 |
| Drive Shaft 13-ft.                                                               | H 79704  | H 79704        |          |          |
| Drive Shaft 14-ft.                                                               | H 35415  | H 35415        | H 35415  | H 35415  |
| Drive Shaft 15-ft.                                                               | H 35416  | H 35416        | H 35416  | H 35416  |
| Drive Shaft 16-ft.                                                               | H 62946  | H 62946        | H 62946  | H 62946  |
| Drive Shaft 18-ft.                                                               |          | H 35417        | H 35417  | H 35417  |
| Bracket                                                                          |          | H 79705        | H 79705  | H 79705  |
| Bracket                                                                          | BH 75290 | BH 75290       | BH 75290 | BH 75290 |
| * * Hose Assembly                                                                | H 79595  | H 79595        | H 79595  | H 79595  |
|                                                                                  | BH 75098 | BH 75098       | BH 75099 | BH 75099 |
|                                                                                  |          | or<br>BH 75099 |          |          |
| * * Line 10-ft. (2 used)                                                         | AH 77474 | AH 77474       |          |          |
| * * Line 13-ft. (2 used)                                                         | AH 77475 | AH 77475       | AH 77475 | AH 77475 |
| * * Line 14-ft. (2 used)                                                         | AH 77476 | AH 77476       | AH 77476 | AH 77476 |
| * * Line 15-ft. (2 used)                                                         | AH 77477 | AH 77477       | AH 77477 | AH 77477 |
| * * Line 16-ft. (2 used)                                                         |          | AH 77478       | AH 77478 | AH 77478 |
| * * Line 18-ft. (2 used)                                                         |          | AH 77479       | AH 77479 | AH 77479 |
| Hose 10-ft. (2 used)                                                             | AH 77860 | AH 77860       |          |          |
| Hose 13-ft. (2 used)                                                             | AH 77862 | AH 77862       | AH 77862 | AH 77862 |
| Hose 14-ft. (2 used)                                                             | AH 77863 | AH 77863       | AH 77863 | AH 77863 |
| Hose 15-ft. (2 used)                                                             | AH 77864 | AH 77864       | AH 77864 | AH 77864 |
| Hose 16-ft. (2 used)                                                             |          | AH 77865       | AH 77865 | AH 77865 |
| Hose 18-ft. (2 used)                                                             |          | AH 77866       | AH 77866 | AH 77866 |

## 110-INCH BELT PICKUP

| Description | 3300     | 4400     | 6600     | 6601     | 7700     |
|-------------|----------|----------|----------|----------|----------|
| Coupler     |          |          |          | BH 75025 |          |
| Sprocket    | AH 76718 | AH 76718 | AH 76718 |          | AH 76718 |

\* Not required if belt pickup is to be mounted on cutting platform equipped with fixed reel drive.

\* \* Not required if belt pickup is to be mounted on cutting platform equipped with hydrostatic reel drive.

\* \* \* To be used with stripper when belt pickup is to be mounted on pickup platform.

# 110-INCH BELT PICKUP—Continued

| Description                     | 3300       | 4400     | 6600     | 6601     | 7700     |
|---------------------------------|------------|----------|----------|----------|----------|
| Stripper                        | BH 77297   | BH 77297 | BH 75297 | BH 75297 | BH 75297 |
| * * *Stripper Support Plate     | BH 75295   | BH 75295 | BH 75295 | BH 75295 | BH 75295 |
| Frame                           | BH 77277   | BH 77277 | BH 77277 | BH 75277 | BH 75277 |
| Hold-Down                       | BH 60594   | BH 60594 | BH 60594 | BH 60594 | BH 60594 |
| Arm                             | BH 75022   | BH 75022 | BH 75022 | BH 75022 | BH 75022 |
| Bracket                         | BH 75096   | BH 75096 | BH 75096 | BH 75095 | BH 75096 |
| Belts, Spring Finger            | BH 60589   | BH 60589 | BH 60589 | BH 60589 | BH 60589 |
| Belts, Spring Finger, or        | BH 60590   | BH 60590 | BH 60590 | BH 60590 | BH 60590 |
| Belts, Synthetic Plastic Finger | BH 60591   | BH 60591 | BH 60591 | BH 60591 | BH 60591 |
| Belts, Synthetic Plastic Finger | BH 60592   | BH 60592 | BH 60592 | BH 60592 | BH 60592 |
| Countershaft Parts              | * BH 75101 | BH 75101 | BH 75101 |          | BH 75101 |
| Drive Parts                     | BH 75304   | BH 75304 | BH 75304 | BH 75304 |          |
| Bracket                         | BH 75290   | BH 75290 | BH 75290 | BH 75290 |          |
| Clutch                          | BH 75100   | BH 75100 | BH 75100 |          | BH 75100 |
| Drive Shaft 13-ft.              | H 79707    | H 79707  | H 79707  | H 64330  | H 79707  |
| Drive Shaft 14-ft.              | H 79708    | H 79708  | H 79708  |          | H 79708  |
| Drive Shaft 15-ft.              | H 79709    | H 79709  | H 79709  |          | H 79709  |
| Drive Shaft 16-ft.              |            | H 79710  | H 79710  |          | H 79710  |
| Drive Shaft 18-ft.              |            | H 79711  | H 79711  |          | H 79711  |
| Drive Shaft 20-ft.              |            | H 79712  | H 79712  |          | H 79712  |
| Drive Shaft 22-ft.              |            |          | H 79713  |          | H 79713  |
| Drive Shaft 24-ft.              |            |          |          |          | H 79714  |
| Hydrostatic Drive               | BH 75305   | BH 75305 | BH 75305 |          | BH 75305 |
| Bracket                         | BH 75291   | BH 75291 | BH 75291 |          | BH 75291 |
| Bracket                         | H 79596    | H 79596  | H 79596  |          | H 79596  |
| * * Hose Assembly               | BH 75098   | BH 75099 | BH 75099 |          | BH 75099 |
|                                 |            | or       |          |          |          |
|                                 |            | BH 75098 |          |          |          |
| * * Line 13-ft. (2 used)        | AH 77475   | AH 77475 | AH 77475 |          | AH 77475 |
| * * Line 14-ft. (2 used)        | AH 77476   | AH 77476 | AH 77476 |          | AH 77476 |
| * * Line 15-ft. (2 used)        | AH 77477   | AH 77477 | AH 77477 |          | AH 77477 |
| * * Line 16-ft. (2 used)        |            | AH 77478 | AH 77478 |          | AH 77478 |
| * * Line 18-ft. (2 used)        |            | AH 77479 | AH 77479 |          | AH 77479 |
| * * Line 20-ft. (2 used)        |            | AH 77480 | AH 77480 |          | AH 77480 |
| * * Line 22-ft. (2 used)        |            |          | AH 77481 |          | AH 77481 |
| * * Line 24-ft.                 |            |          |          |          | AH 77482 |
| Hose 13-ft. (2 used)            | AH 77861   | AH 77861 | AH 77861 |          | AH 77861 |
| Hose 14-ft. (2 used)            | AH 77862   | AH 77862 | AH 77862 |          | AH 77862 |
| Hose 15-ft. (2 used)            | AH 77863   | AH 77863 | AH 77863 |          | AH 77863 |
| Hose 16-ft. (2 used)            |            | AH 77864 | AH 77864 |          | AH 77864 |
| Hose 18-ft.                     |            | AH 77865 | AH 77865 |          | AH 77865 |
| Hose 20-ft. (2 used)            |            | AH 77866 | AH 77866 |          | AH 77866 |
| Hose 22-ft. (2 used)            |            |          | AH 77867 |          | AH 77867 |
| Hose 24-ft. (2 used)            |            |          |          |          | AH 77868 |

# 132-INCH BELT PICKUP

|                                             |          |          |          |          |          |
|---------------------------------------------|----------|----------|----------|----------|----------|
| Coupler                                     |          |          |          | BH 75025 |          |
| Sprocket                                    | AH 76718 | AH 76718 | AH 76718 |          | AH 76718 |
| Striper                                     | BH 75298 | BH 75298 | BH 75298 | BH 75298 | BH 75298 |
| * * *Stripper Support Plate                 | BH 75295 | BH 75295 | BH 75295 | BH 75295 | BH 75295 |
| Frame                                       | BH 75278 | BH 75278 | BH 75278 | BH 75278 | BH 75278 |
| Hold-Down                                   | BH 60595 | BH 60595 | BH 60595 | BH 60595 | BH 60595 |
| Arm                                         | BH 75022 | BH 75022 | BH 75022 | BH 75022 | BH 75022 |
| Bracket                                     | BH 75096 | BH 75096 | BH 75096 | BH 75095 | BH 75096 |
| Belts, Spring Finger (2 used)               | BH 60590 | BH 60590 | BH 60590 | BH 60590 | BH 60590 |
| Belts, Synthetic Plastic Finger<br>(2 used) | BH 60592 | BH 60592 | BH 60592 |          | BH 60592 |
| Countershaft Parts                          | BH 75101 | BH 75101 | BH 75101 |          | BH 75101 |
| Drive Parts                                 | BH 75304 | BH 75304 | BH 75304 |          | BH 75304 |
| Bracket                                     | BH 75290 | BH 75290 | BH 75290 |          | BH 75290 |
| Clutch                                      | BH 75100 | BH 75100 | BH 75100 |          | BH 75100 |

\* Not required if belt pickup is to be mounted on cutting platform equipped with fixed reel drive.

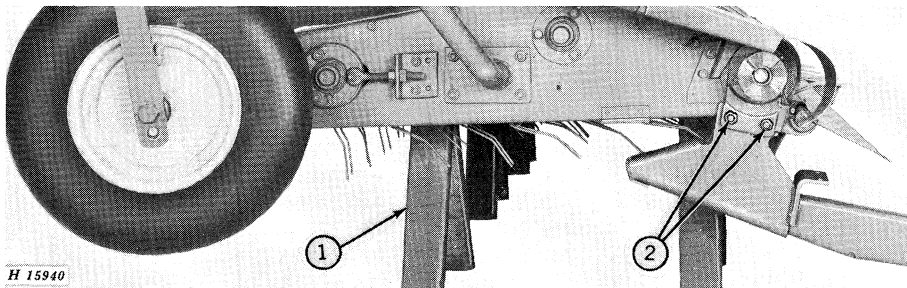
\* \* Not required if belt pickup is to be mounted on cutting platform equipped with hydrostatic reel drive.

\* \* \* To be used with stripper when belt pickup is to be mounted on pickup platform.

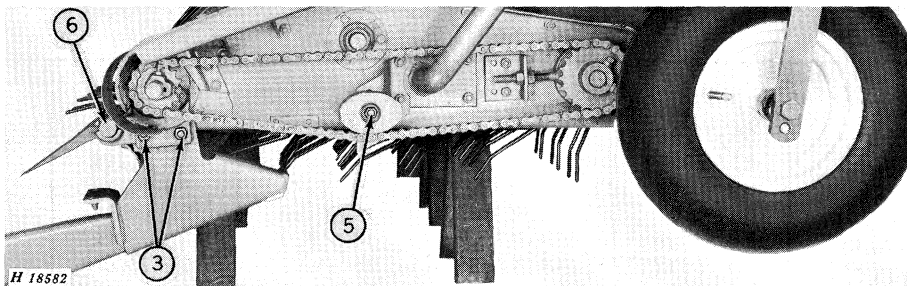
**132-INCH BELT PICKUP—Continued**

| Description              | 3300     | 4400     | 6600     | 6601    | 7700     |
|--------------------------|----------|----------|----------|---------|----------|
| Drive Shaft 13-ft.       |          |          |          | H 64332 |          |
| Drive Shaft 14-ft.       | H 79706  | H 79706  | H 79706  |         | H 79706  |
| Drive Shaft 15-ft.       | H 79707  | H 79707  | H 79707  |         | H 79707  |
| Drive Shaft 16-ft.       |          | H 79708  | H 79708  |         | H 79708  |
| Drive Shaft 18-ft.       |          | H 79710  | H 79710  |         | H 79710  |
| Drive Shaft 20-ft.       |          | H 79711  | H 79711  |         | H 79711  |
| Drive Shaft 22-ft.       |          |          | H 79712  |         | H 79712  |
| Drive Shaft 24-ft.       |          |          |          |         | H 79713  |
| Hydrostatic Drive        | BH 75305 | BH 75305 | BH 75305 |         | BH 75305 |
| Bracket                  | BH 75290 | BH 75290 | BH 75290 |         | BH 75290 |
| Bracket                  | H 79595  | H 79595  | H 79595  |         | H 79595  |
| * * Hose Assembly        | BH 75098 | BH 75098 | BH 75099 |         | BH 75099 |
|                          |          | or       |          |         |          |
|                          |          | BH 75099 |          |         |          |
| * * Line 14-ft. (2 used) | AH 77476 | AH 77476 | AH 77476 |         | AH 77476 |
| * * Line 15-ft. (2 used) | AH 77477 | AH 77477 | AH 77477 |         | AH 77477 |
| * * Line 16-ft. (2 used) |          | AH 77478 | AH 77478 |         | AH 77478 |
| * * Line 18-ft. (2 used) |          | AH 77479 | AH 77479 |         | AH 77479 |
| * * Line 20-ft. (2 used) |          | AH 77480 | AH 77480 |         | AH 77480 |
| * * Line 22-ft. (2 used) |          |          | AH 77481 |         | AH 77481 |
| * * Line 24-ft. (2 used) |          |          |          |         | AH 77482 |
| Hose 14-ft. (2 used)     | AH 77860 | AH 77860 | AH 77860 |         | AH 77860 |
| Hose 15-ft. (2 used)     | AH 77861 | AH 77861 | AH 77861 |         | AH 77861 |
| Hose 16-ft. (2 used)     |          | AH 77862 | AH 77862 |         | AH 77862 |
| Hose 18-ft. (2 used)     |          | AH 77864 | AH 77864 |         | AH 77864 |
| Hose 20-ft. (2 used)     |          | AH 77865 | AH 77865 |         | AH 77865 |
| Hose 22-ft. (2 used)     |          |          | AH 77866 |         | AH 77866 |
| Hose 24-ft. (2 used)     |          |          |          |         | AH 77867 |

\* \* Not required if belt pickup is to be mounted on cutting platform equipped with hydrostatic reel drive.

**ASSEMBLING SUPPORT ARMS, BELTS, AND HOLD-DOWN**

Left-Hand Side, 110-Inch Belt Pickup



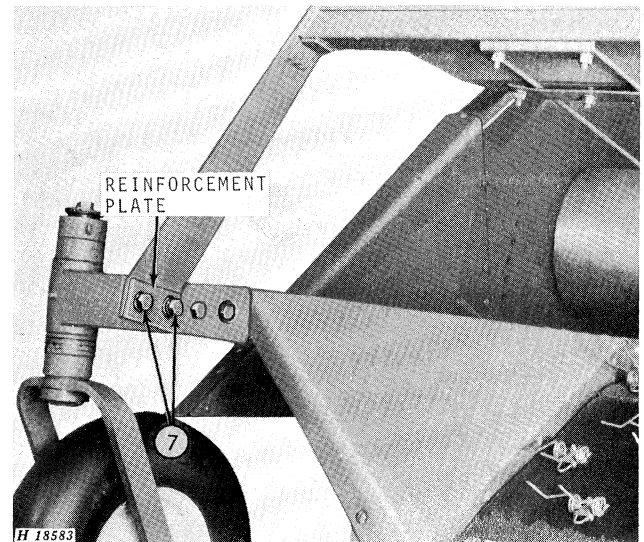
Right-Hand Side, 110-Inch Belt Pickup

1. Set the belt pickup on a sturdy support.
  2. Attach left-hand support arm to bearing carrier with two 7/16 x 1-1/2-inch plow bolts and two 7/16 x 1 x .075-inch washers.
  3. Attach right-hand support arm to bearing carrier with two 7/16 x 1-1/2-inch plow bolts and two 7/16 x 1 x .075-inch washers.
- (If pickup is to be installed on combine immediate-

ly, steps 4 through 7 are more easily done after pickup is attached to platform.)

4. Install pickup belts. See installation instructions on page 10.
5. Adjust drive chain to proper tension so it will operate without climbing or jumping sprockets.
6. Install stripper (page 11).

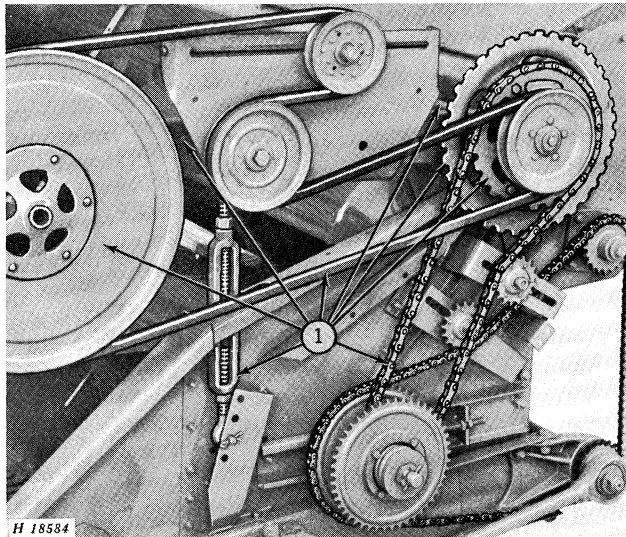
7. Install windrow hold-down with one reinforcement plate, two 1/2 x 1-inch cap screws, and two 17/32 x 1-1/16 x .090-inch washers on each end of hold-down supports. Adjust hold-down to proper position. See page 5.



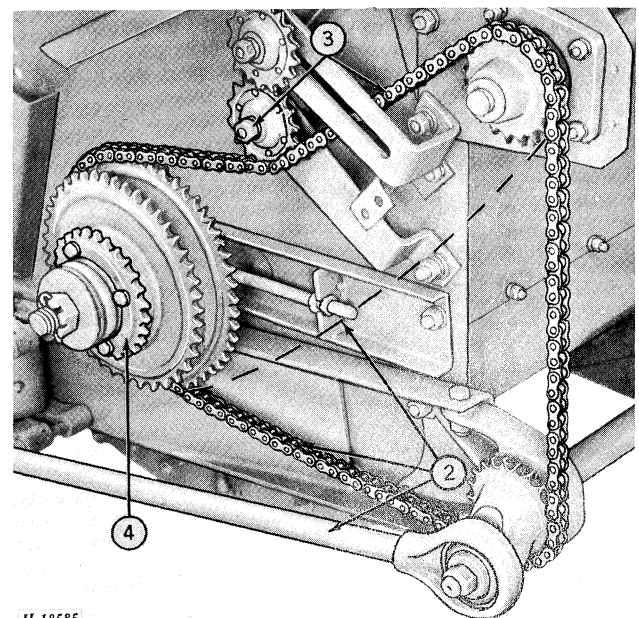
## PREPARING THE CUTTING PLATFORM FOR THE BELT PICKUP

### Mechanical Drive

#### 6601 Combine



1. Remove shields, drive belt, drive chain, reel, countershaft, sprockets, reel arms, and turnbuckles.



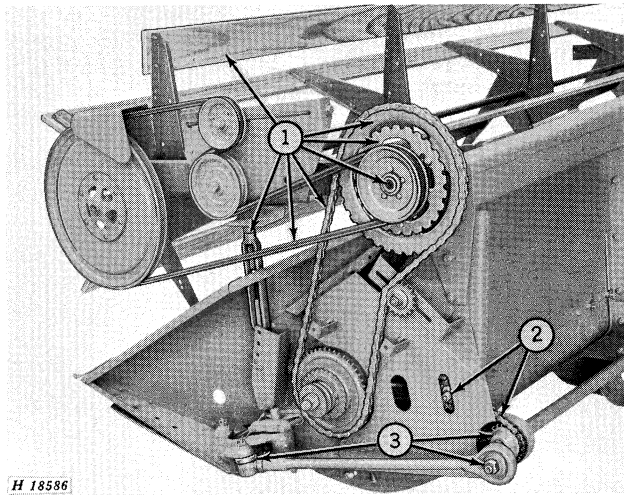
2. Remove 18 links from pitman drive chain to bypass the pitman drive. Using pitman, move the knife to the right as far as possible.

3. Install auger drive chain and adjust tension.

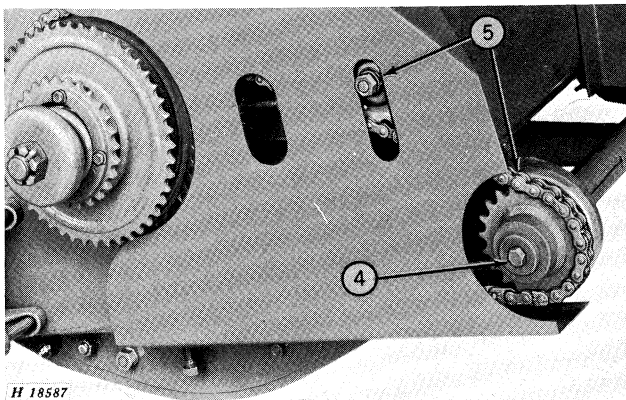
4. Remove the 27-tooth sprocket and store sprocket and hardware with cutting parts removed in Step 1. Secure the 47-tooth sprocket, using three 5/16 x 2-inch cap screws.

## Mechanical Drive—Continued

3300, 4400, 6600, and 7700 Combines



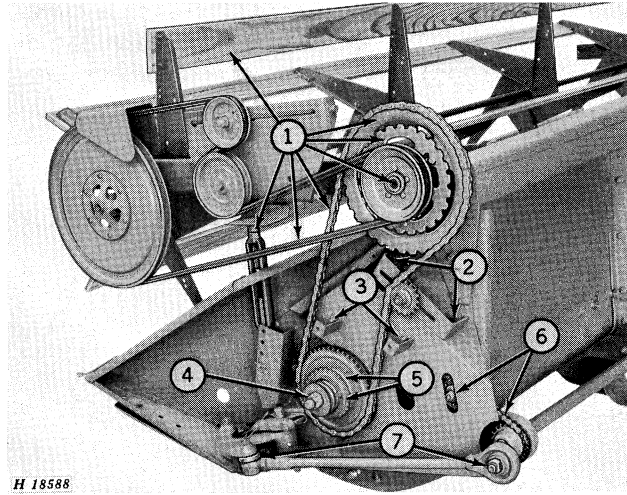
1. Remove shields, drive belt, drive chain, reel, countershaft, sprockets, reel arms, and turnbuckles.
2. Loosen and disconnect auger and knife drive chain.
3. Remove pitman and knife crank. Using bell crank, move knife to the right as far as possible.



4. Install drive sprocket, using a washer and a 3/8 x 1-inch cap screw.
5. Reconnect auger drive chain and adjust tension.

## Hydrostatic Drive

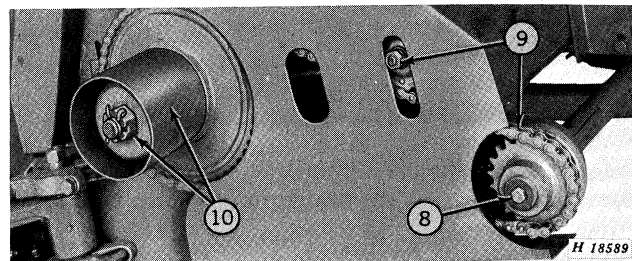
3300, 4400, 6600, and 7700 Combines



1. Remove shields, drive belt, drive chain, reel, countershaft, sprockets, reel arms and turnbuckles.

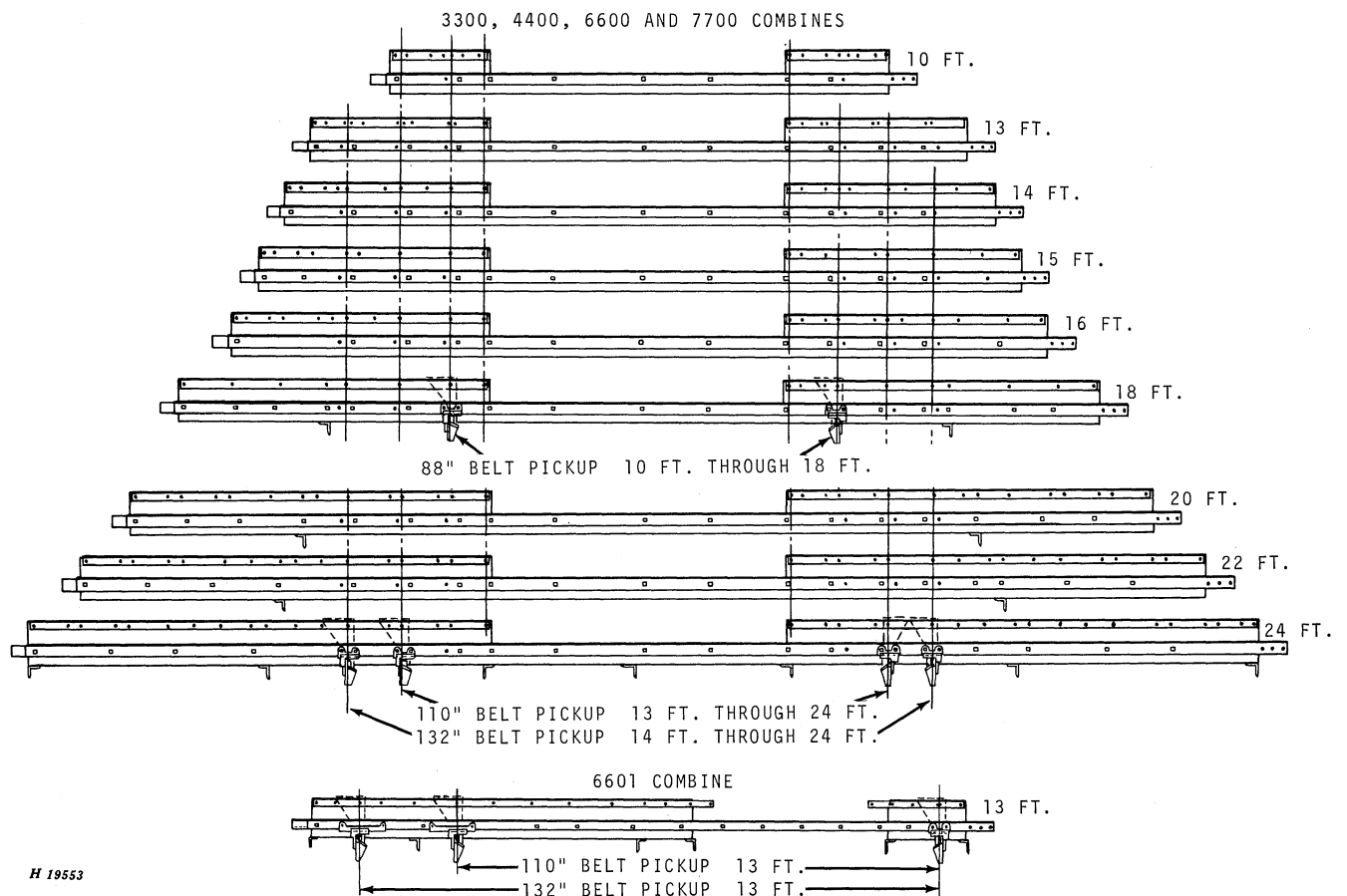
(Remove hydrostatic reel drive motor and lines or hydraulic reel lift cylinders and lines if platform is so equipped.)

2. Remove tightener bracket.
3. Remove shield support brackets.
4. Remove cotter pin, nut, cup washer, and slip clutch spring.
5. Remove both drive sprockets.
6. Loosen auger and knife drive chain and disconnect.
7. Remove pitman and knife crank. Using bell crank, move knife to the right as far as possible.



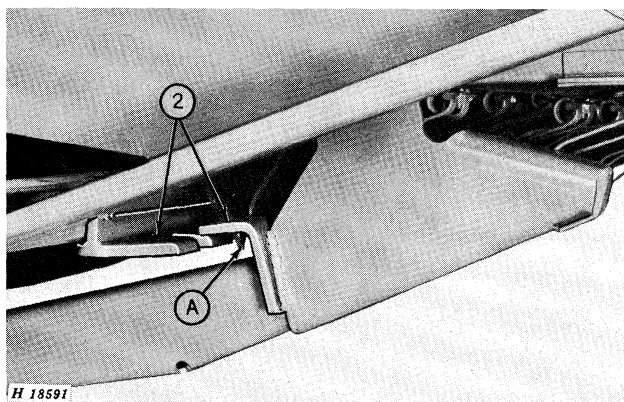
8. Install drive sprocket, using a washer and a 3/8 x 1-inch cap screw.
9. Reconnect auger drive chain and adjust tension.
10. Position slip clutch shield against auger sprocket and install spring, cup washer, nut, and cotter pin. Tighten nut so clutch will operate under normal conditions without slipping.

## INSTALLING BELT PICKUP

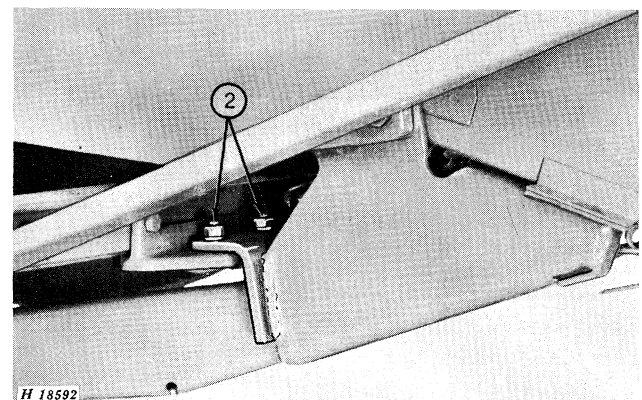


1. Refer to the above chart and correctly position the right-hand and left-hand mounting brackets and secure them to the platform, using four  $\frac{3}{8}$  x 1-1/2-inch cap screws.

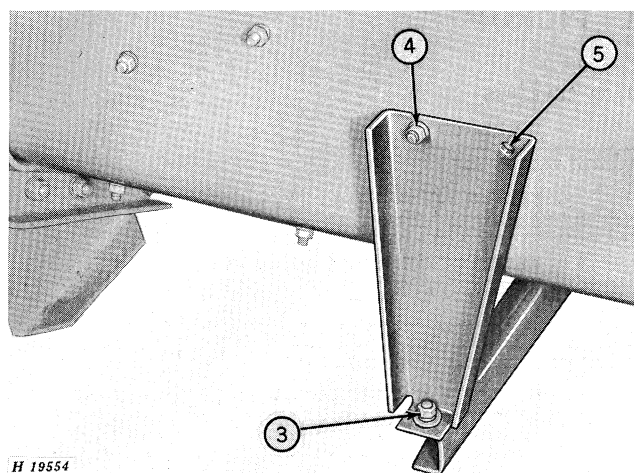
**NOTE:** Check bracket and make certain that the "88-, 110-, or 132-inch" side is to the front.



2. Move the combine forward until mounting brackets are a few inches from the brackets on the support arms.



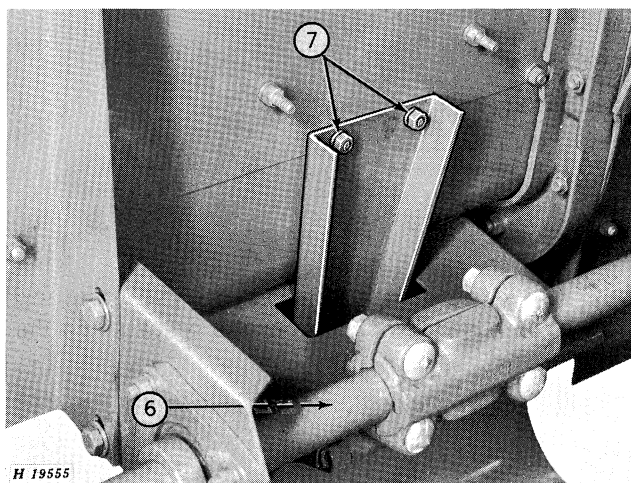
Using aligning pins "A" as a guide in the slot of mounting bracket, slide pickup into position and attach support arms to mounting brackets with four  $\frac{3}{8}$  x 1-1/4-inch carriage bolts. Be certain carriage bolts are inserted from underside of mounting brackets.



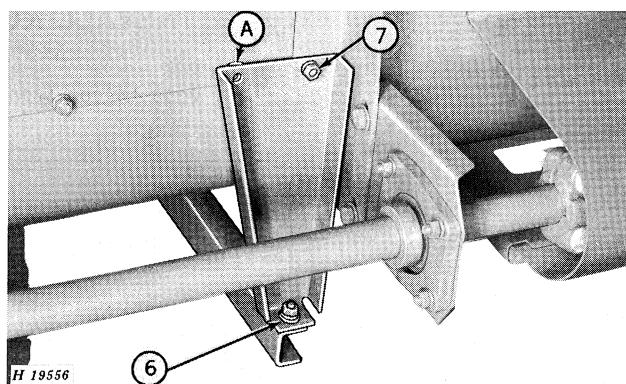
3. Attach right-hand support bracket to support arm, using 3/8 x 1-inch cap screw.

4. Bolt bracket to platform, using one 3/8 x 1-inch cap screw.

5. Using support bracket as a template, drill a 13/32-inch hole, and bolt bracket to platform, using a 3/8 x 1-inch cap screw.



88-Inch Belt Pickup



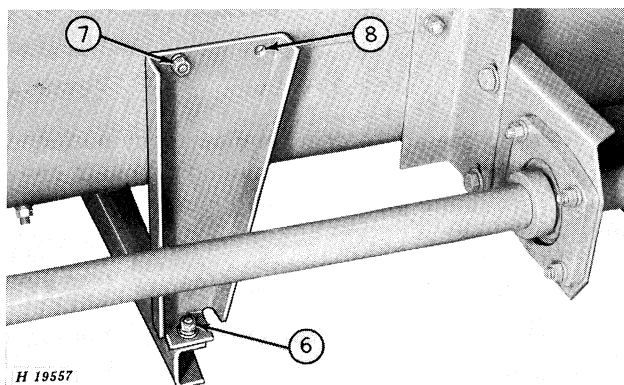
110-Inch Belt Pickup for Detachable Platforms

6. Attach left-hand support bracket to support arm, using one 3/8 x 1-inch cap screw.

7. Bolt bracket to platform, using one 3/8 x 1-inch cap screw (110- and 132-inch belt pickups) and two 3/8 x 1-inch cap screws (88-inch belt pickup).

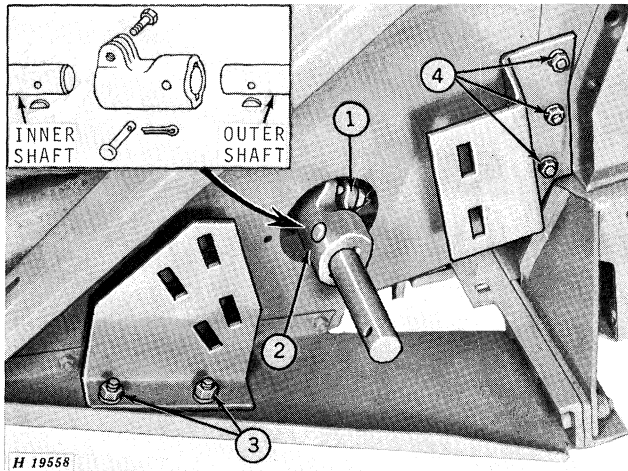
8. (110- and 132-Inch Belt Pickups Only) Using support bracket as a template, drill a 13/32-inch hole, and bolt bracket to platform, using one 3/8 x 1-inch cap screw.

**NOTE:** (110-Inch Belt Pickup on Detachable Platforms Only) On 13-, 14-, 15-, and 16-foot platforms, a 13/32 x 1-1/4 x .194-inch flat washer "A" must be used between bracket and platform.



110-Inch Belt Pickup on 6601 Combine  
132-Inch Belt Pickup

## INSTALLING MECHANICAL DRIVE PARTS AND SHIELDS ON 6601 COMBINE

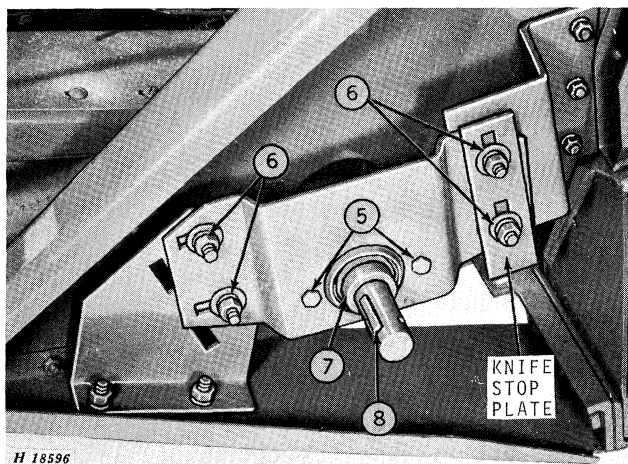


1. Place Woodruff key on inner drive shaft and secure coupler to shaft, using one 3/8 x 1-3/4-inch cap screw.

2. Place Woodruff key on outer drive shaft and insert shaft into coupler and secure, using one 5/16 x 2-inch drilled pin. Insert 1/8 x 1/2-inch cotter pin and bend.

3. Attach front support bracket to divider, using two 3/8 x 1-inch cap screws.

4. Attach rear support bracket to end sheet, using existing hardware. (5/16 x 3/4-inch truss head machine screws, lock washers, and nuts.)



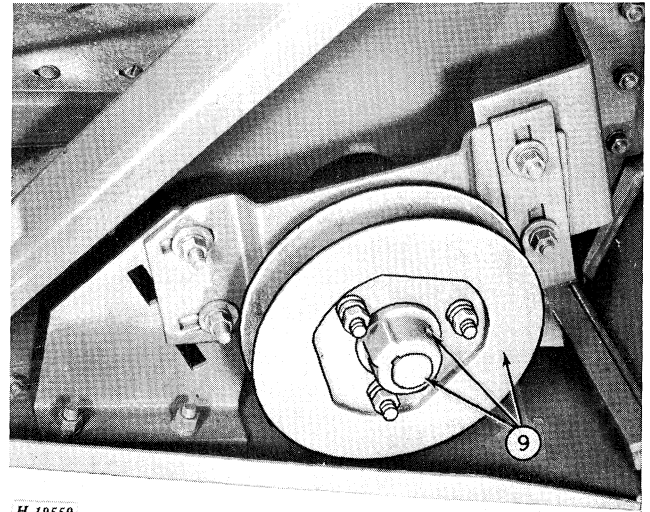
5. Attach bearing and retainers to support plate, using two 5/16 x 3/4-inch cap screws.

6. Install support plate, using four 3/8 x 1-1/4-inch carriage bolts. Install knife stop plate.

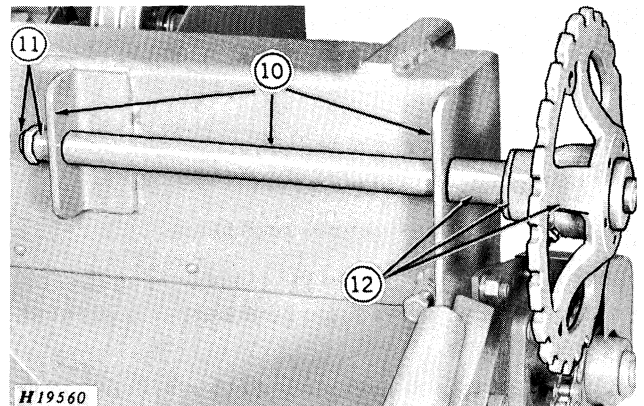
**NOTE:** Relieve all binding between coupler sleeve and outer drive shaft; then raise pickup off ground and tighten bolts.

7. Install bearing collar.

8. Install Woodruff key.



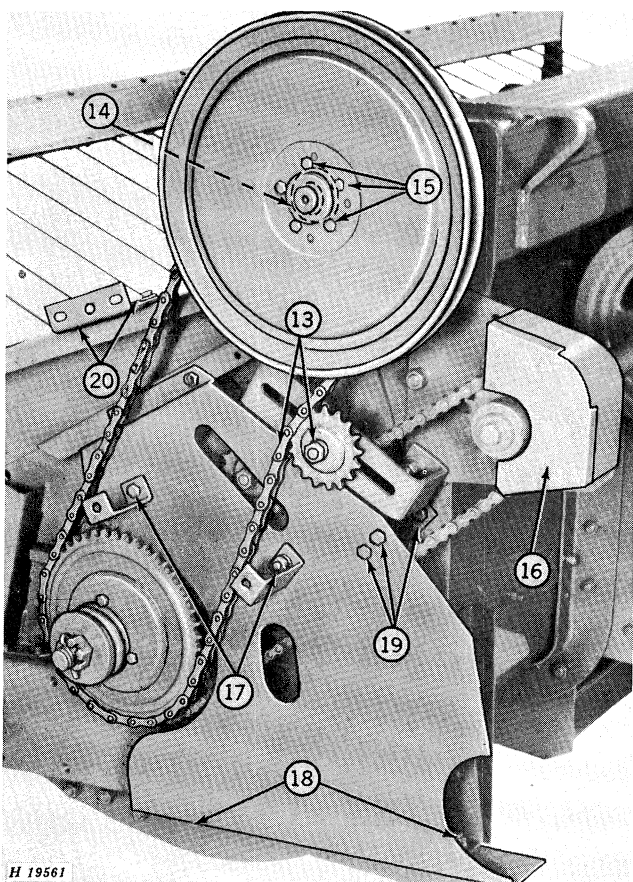
9. Slide sheave on shaft and insert spring pin.



10. Insert pivot shaft through support brackets.

11. Install flat washer, spacer, flat washer, and 3/4-inch lock nut on pivot shaft.

12. Install spacer, washer, and sprocket.



13. Install drive chain and adjust tension so it will operate without climbing or jumping sprockets.

14. Slip 3-1/2-inch washer onto shaft.

15. Secure drive sheave to sprocket using five 1/4 x 1-1/4-inch cap screws. Be sure washer is between sheave and sprocket.

16. Install shield, using four 5/16 x 1/2-inch self-tapping service.

17. Attach brackets to shield, using two 3/8 x 3/4-inch cap screws.

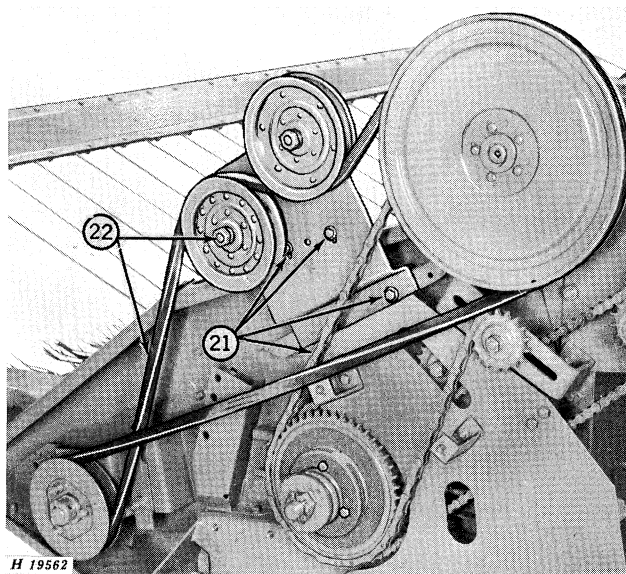
18. Install drive shield. Install hardware in bottom holes at this time. Use existing hardware in front hole and one 1/2 x 1-1/4-inch cap screw in rear hole.

19. Install support bracket, using one 3/8 x 1-inch cap screw in J-angle and two 3/8 x 3/4-inch cap screws in shield.

20. Install shield bracket, using two 5/16 x 3/4-inch cap screws.

21. Install tightener assembly, using two 3/8 x 1-inch cap screws in bottom holes and two 5/16 x 1-inch carriage bolts in top holes.

22. Install drive belt and adjust tension so belt will operate without slipping.

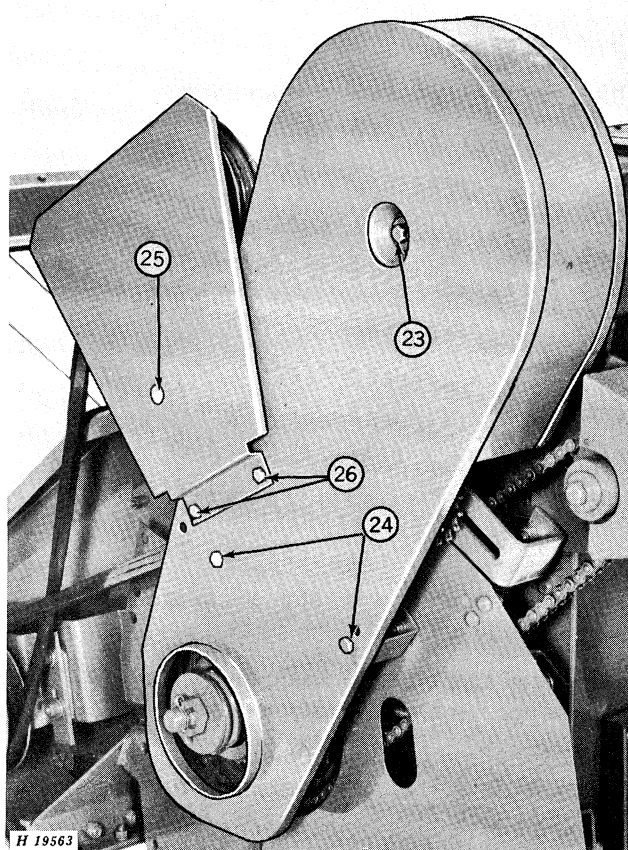


23. Attach drive shield to pivot shaft, using a flat washer and a 3/8 x 3/4-inch cap screw.

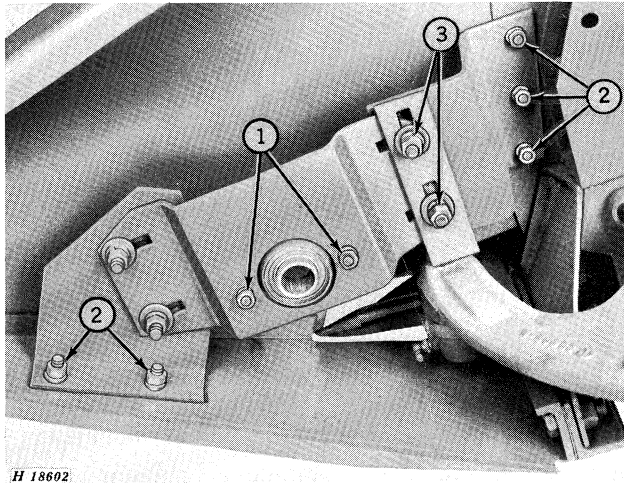
24. Attach drive shield to brackets, using two 3/8 x 3/4-inch cap screws.

25. Attach shield, using a 1/2 x 3-3/4-inch spacer and a 3/8 x 4-3/4-inch carriage bolt.

26. Attach shield to drive shield, using two 3/8 x 5/8-inch cap screws.



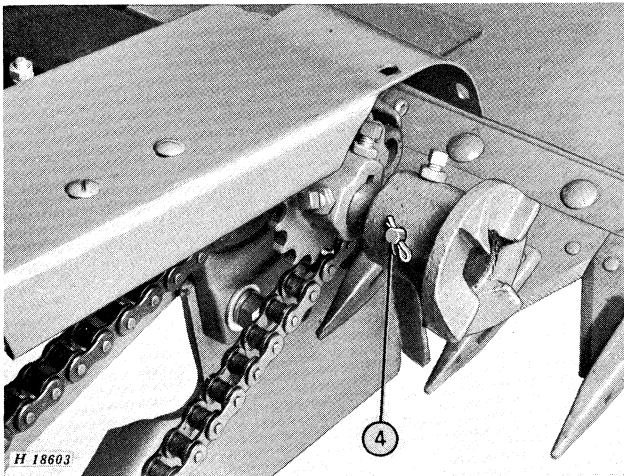
## INSTALLING MECHANICAL DRIVE PARTS AND SHIELDS ON 3300, 4400, 6600, AND 7700 COMBINES



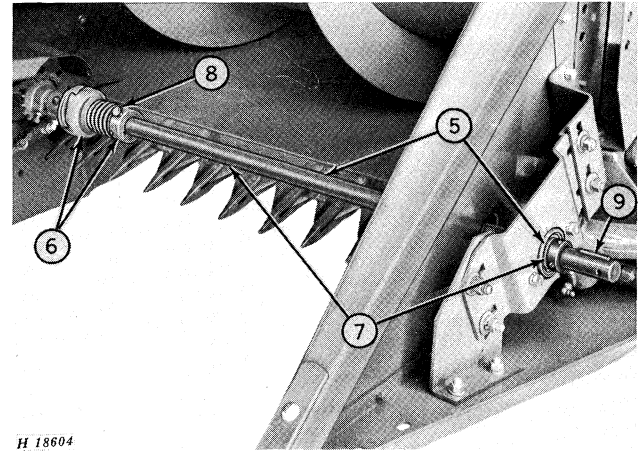
1. Attach bearing to support plate, using two 5/16 x 3/4-inch cap screws.

2. Attach bearing support plate with knife stop to platform, using existing hardware (three 5/16 x 3/4-inch truss head machine screws, lock washers, and nuts) in platform side sheet and two 3/8 x 1-inch cap screws in runner. Do not tighten screws.

3. Position knife stop over bell crank and secure knife stop.



4. Install Woodruff key and secure inner jaw to shaft, using a drilled pin, cotter pin, setscrew, and locking nut.



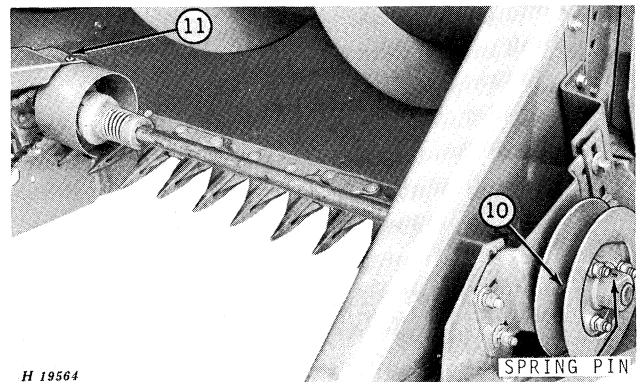
5. Slide drive shaft through bearing.

6. Slide locking collar, spring, and outer jaw on shaft.

7. Position drive shaft against end of inner shaft and secure locking collar.

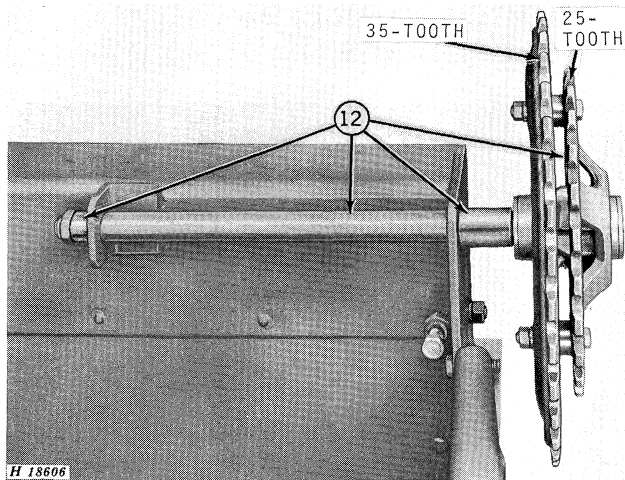
8. Adjust backup clutch (page 9).

9. Install Woodruff key on drive shaft.



10. Slide sheave on shaft and insert spring pin.

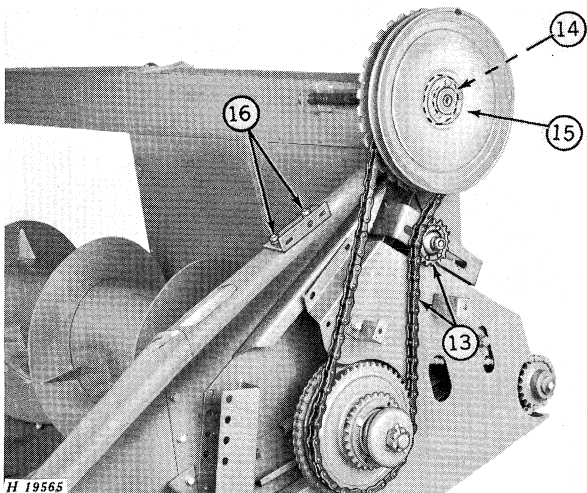
11. Install drive shield, using two 1/4 x 5/8-inch truss head machine screws.



12. Insert pivot shaft through support brackets. Install flat washer, spacer, and 3/4-inch lock nut on inner end.

Install spacer, washer, sprockets, and washer on outer end.

**NOTE:** Be certain that the spacers are between the 25-tooth and 35-tooth sprockets.



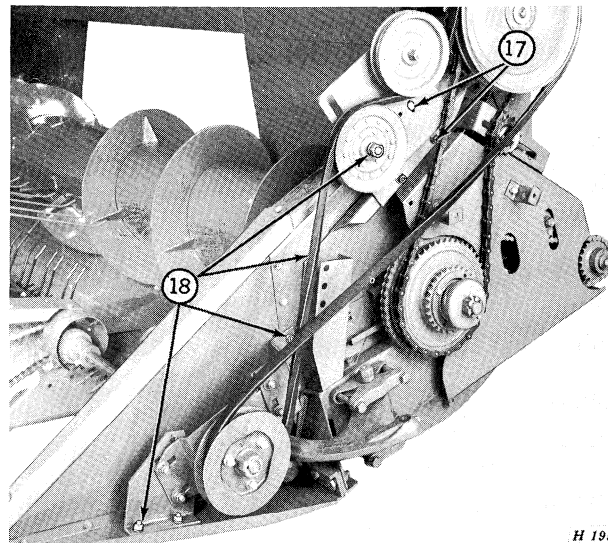
13. Install drive chain around 25-tooth sprocket at the top and around the 47-tooth sprocket at the bottom. Adjust tension so it will operate without climbing or jumping sprockets.

**IMPORTANT:** Always operate the chain over the 25-tooth and 47-tooth sprockets. To vary speed, add or remove washers between the variable sheave (page 2).

14. Slip 3-1/2-inch washer onto shaft.

15. Secure drive sheave to sprocket, using five 1/4 x 1-1/4-inch cap screws. Be sure washer is between sheave and sprocket.

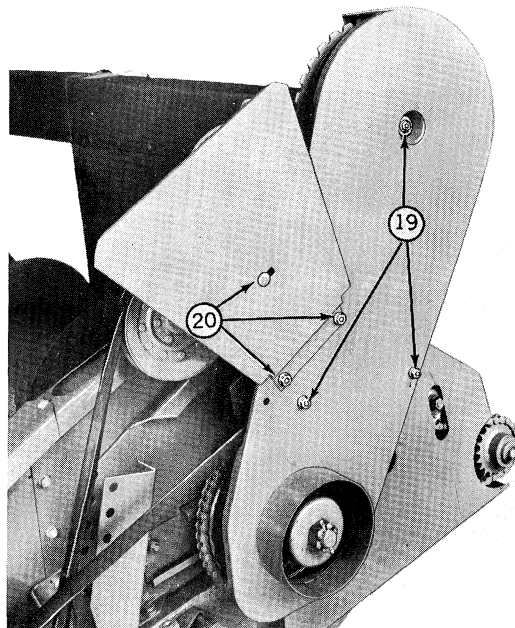
16. Secure clip to platform, using two 5/16 x 3/4-inch cap screws.



17. Secure tightener assembly to platform, using two 3/8 x 1-inch cap screws and two 5/16 x 1-inch carriage bolts.

18. Install drive belt. Align drive shaft to provide a full mesh between clutch jaws and tighten screws installed in Step 2.

Tension drive belt (page 8).

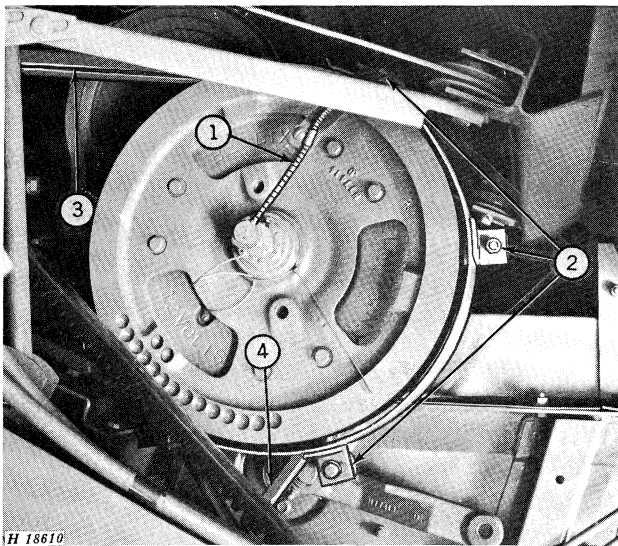


19. Install drive chain shield, using a flat washer and a 3/8 x 1-inch cap screw in top hole and two 3/8 x 3/4-inch cap screws in bottom holes.

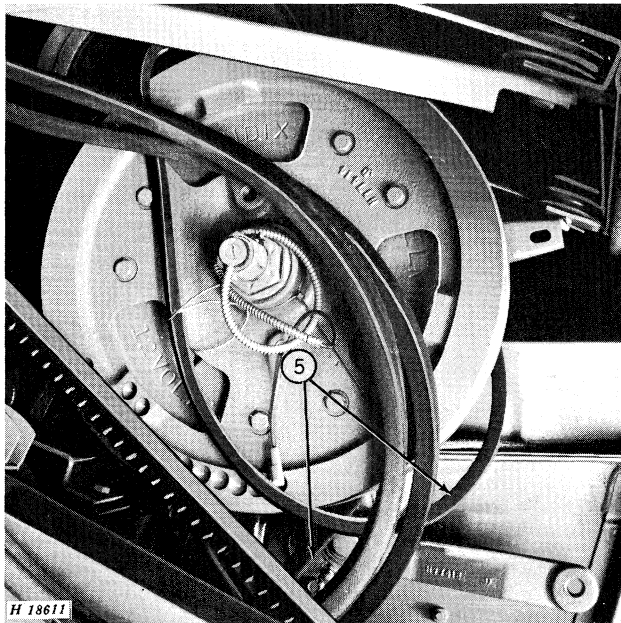
20. Attach shield, using a 1/2 x 3-3/4-inch spacer and a 3/8 x 4-3/4-inch carriage bolt in top hole and two 3/8 x 5/8-inch cap screws in bottom holes.

## INSTALLING HYDROSTATIC DRIVE ON 3300, 4400, 6600, AND 7700 COMBINE SEPARATORS

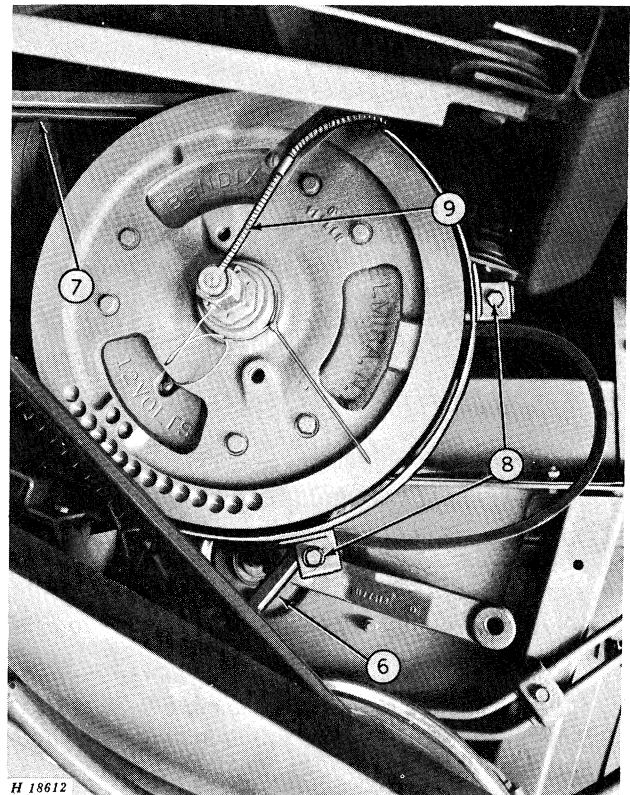
### Installing Pump and Drive



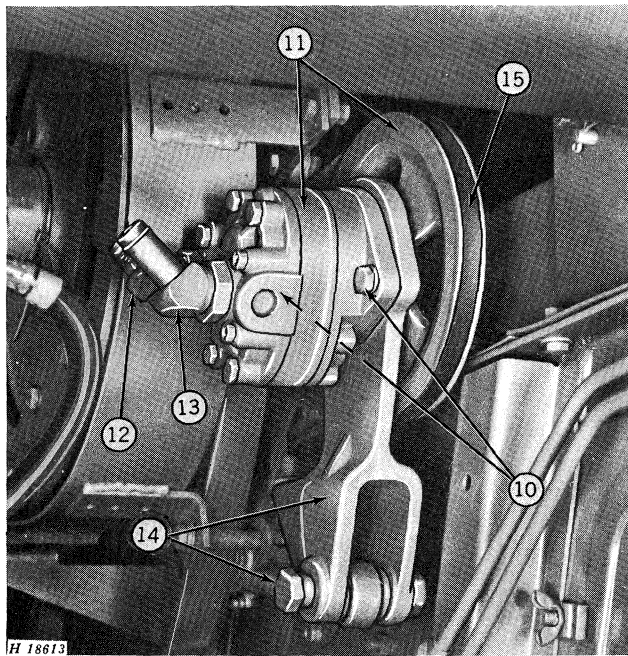
1. Disconnect electric clutch wiring harness at terminal behind the clutch.
2. Remove the countershaft sheave shield.
3. Release the tension on the countershaft drive belts and pull belts off sheave.
4. Release tension on the platform upper drive belt.



5. Install drive belt over countershaft sheave and thread belt under platform upper drive belt and position on drive sheave.



6. Tension platform upper drive belt. (See combine operator's manual.)
7. Place countershaft drive belts on sheave and tension belts. (See combine operator's manual.)
8. Install countershaft sheave shield.
9. Connect clutch wiring harness.



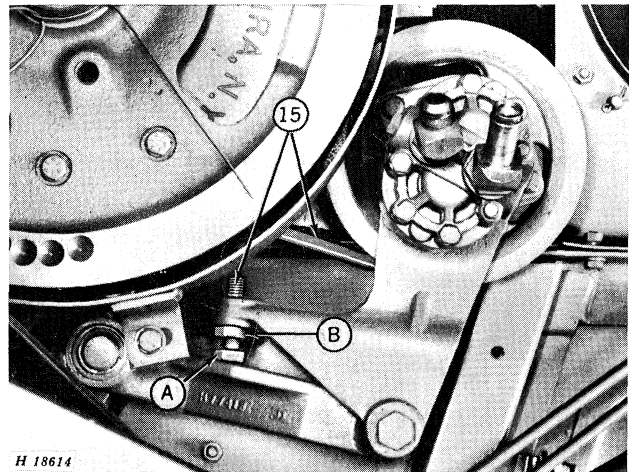
10. Attach pump to support arm, using two 3/8 x 1-1/4-inch cap screws.

11. Install sheave on pump, using a 5/32 x 5/32 x 5/8-inch key, a 25/64 x 7/8 x .060-inch washer, and a 3/8-inch nut.

12. Install O-ring on 45-degree elbow and thread elbow into pump.

13. Install O-ring on 45-degree stem and thread stem into pump.

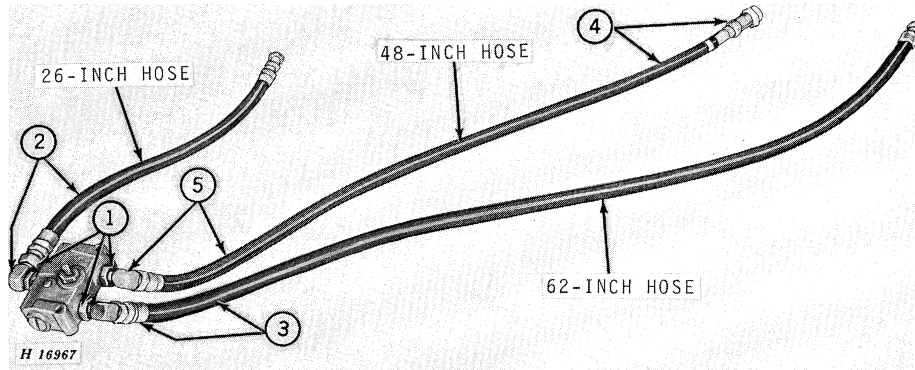
14. Attach support arm to support, using a 5/8 x 3-1/4-inch shoulder bolt.



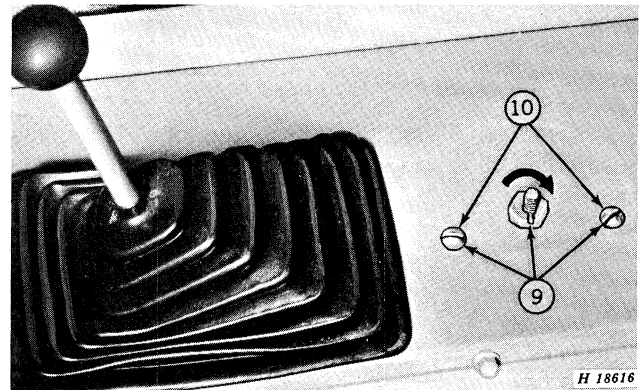
15. Install drive belt around sheave and turn cap screw "A" out against support casting, forcing pump sheave against belt until belt will operate without slipping.

Tighten lock nut "B."

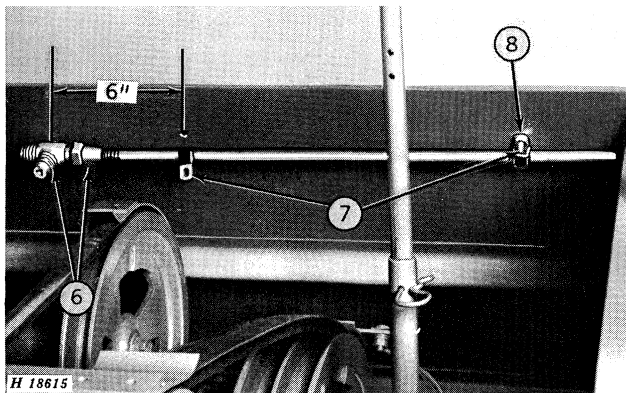
## Installing Valve and Hoses



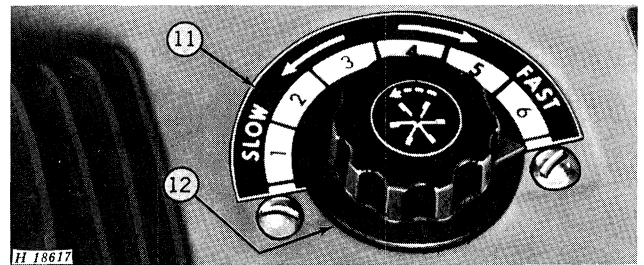
1. Install O-rings over three 90-degree elbows and thread them into the valve. Position as shown.
2. Attach a 1/2-inch I.D. x 26-inch long hose to 90-degree elbow.
3. Attach a 1/2-inch I.D. x 62-inch long hose to 90-degree elbow.
4. Install O-ring in coupler body and attach coupler body to 48-inch long hose.
5. Attach the 48-inch long hose with coupler body to 90-degree elbow.



9. Remove three knock-out plugs in console.
10. Insert valve with hoses under console and attach valve to console, using two 5/16 x 2-1/4-inch truss head machine screws. Turn valve stem clockwise as far as possible.

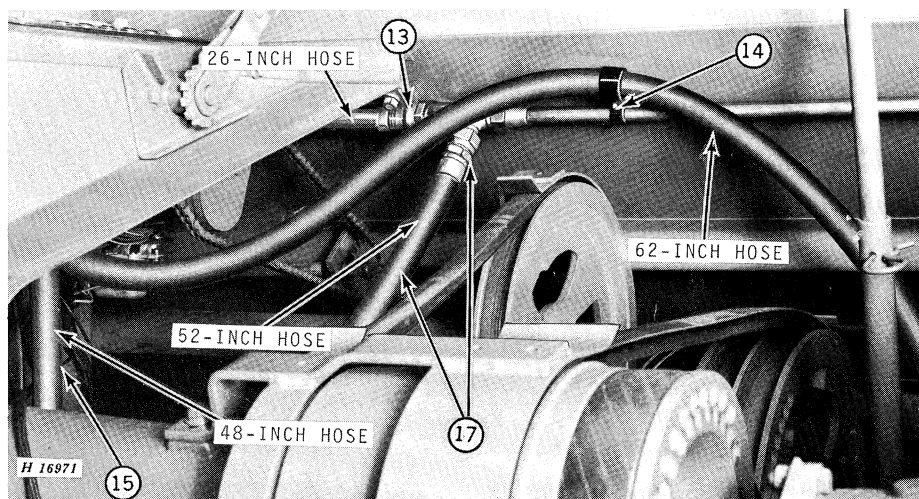


6. Assemble tee to tube.
7. Slide clips over tube.
8. Attach left-hand clip to combine, using a 1/4 x 1-inch pan head machine screw.



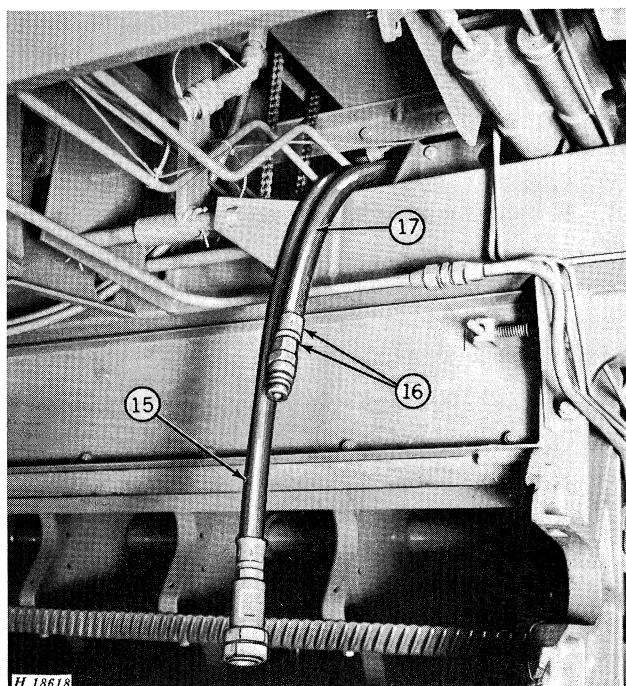
11. Seal decal to console.
12. Attach knob to valve with pointer on Number 6 as shown.

**NOTE:** Before installing knob, make certain that stem is turned clockwise as far as possible.



13. Attach 26-inch long hose to tee.

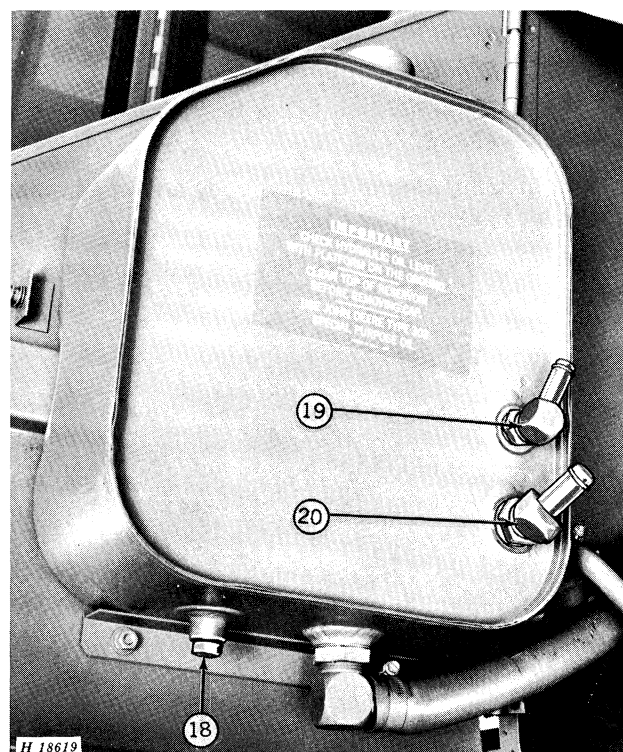
14. Attach 62-inch long hose and tube to combine, using two clips and a 1/4 x 1-inch pan head machine screw.



15. Run the 48-inch hose with coupler body under the engine bell housing and operator's platform.

16. Install O-ring in coupler nose and attach coupler nose to the 52-inch long hose.

17. Run the 52-inch hose with coupler nose under operator's platform and bell housing and attach it to the tee.



18. Drain oil from hydraulic reservoir into a clean container. Do not contaminate the oil.

19. Remove plug and install O-ring on 90-degree stem and thread stem into reservoir. Position stem as shown.

20. Remove plug and install O-ring on 45-degree stem and thread stem into reservoir. Position stem as shown.

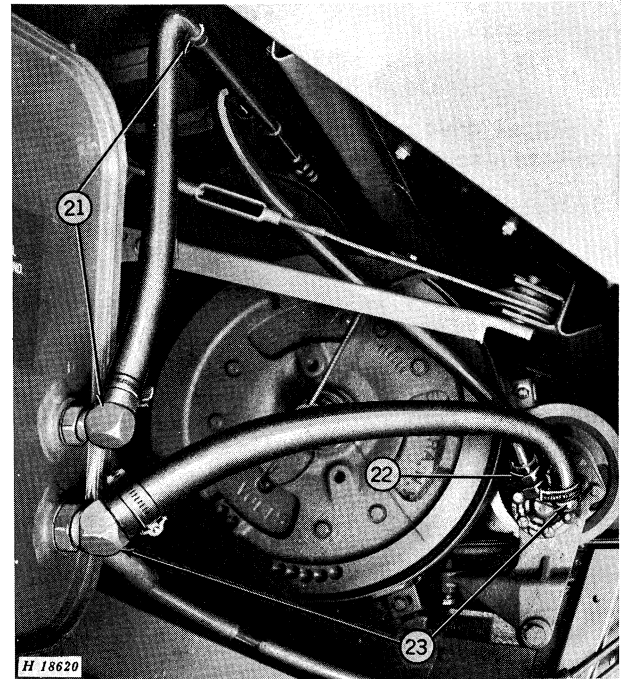
21. Attach hose (23 inches long on 3300 and 4400 Combines and 25 inches long on 6600 and 7700 Combines) from 90-degree stem on reservoir to tube, using two clamps.

*NOTE: Position hose so it does not bind when door is closed.*

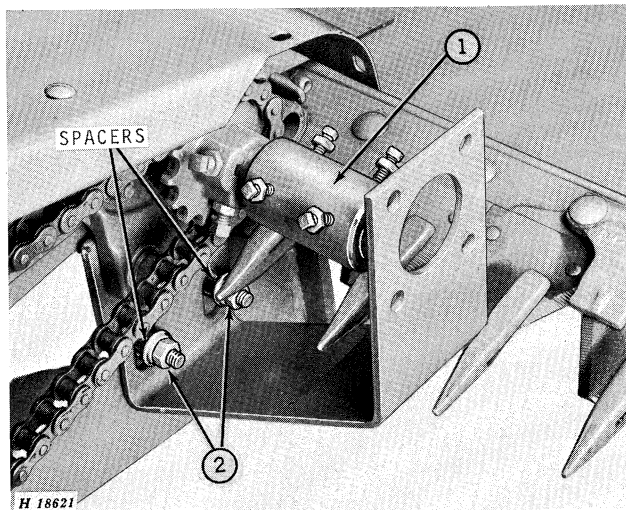
22. Attach 62-inch hose from valve to 45-degree elbow on pump.

23. Attach 3/4-inch I.D. x 31-inch long hose from 45-degree stem on reservoir to 45-degree stem on pump, using two clamps.

24. (Not illustrated) Refill reservoir to proper level. See combine operator's manual for correct oil.

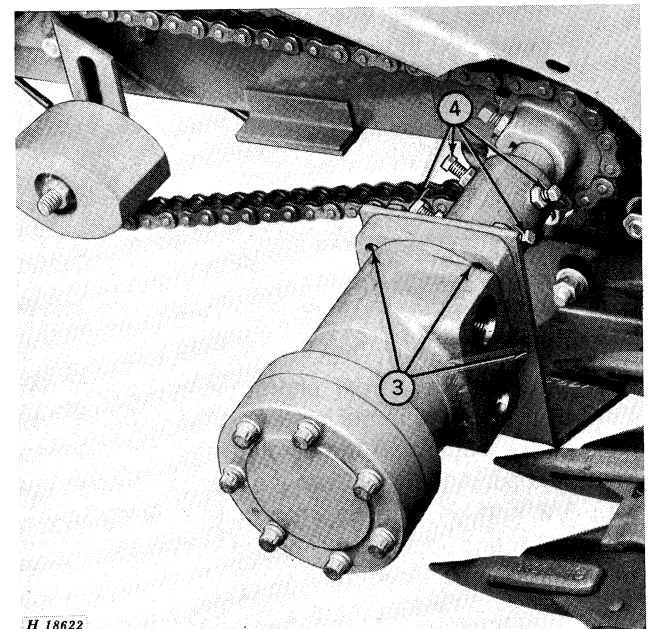


## INSTALLING HYDROSTATIC DRIVE PARTS ON 3300, 4400, 6600, AND 7700 COMBINE PLATFORMS



1. Place Woodruff key on shaft and slide coupler on shaft.

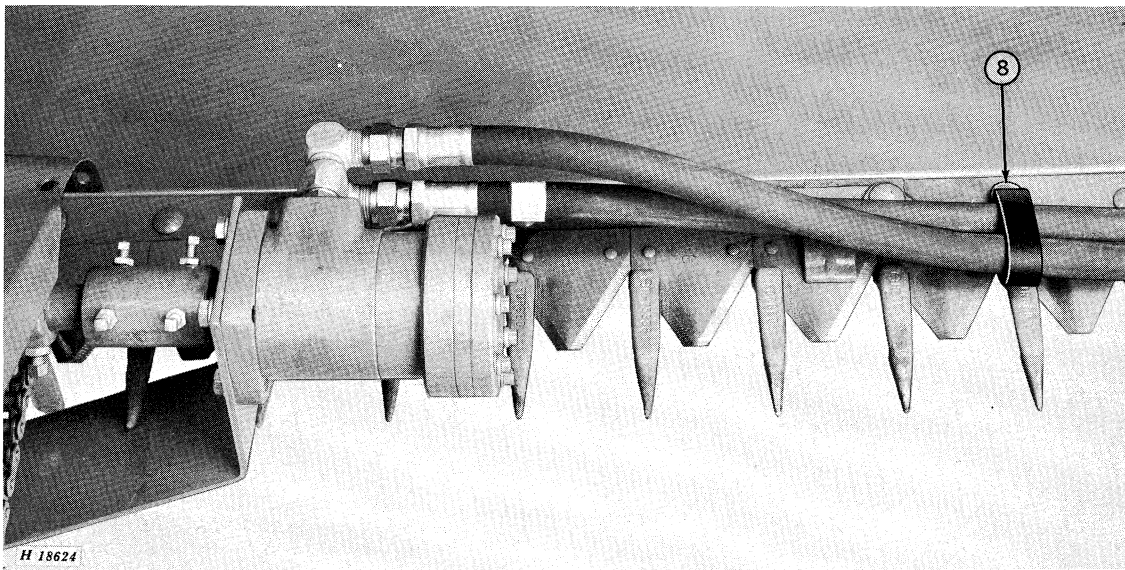
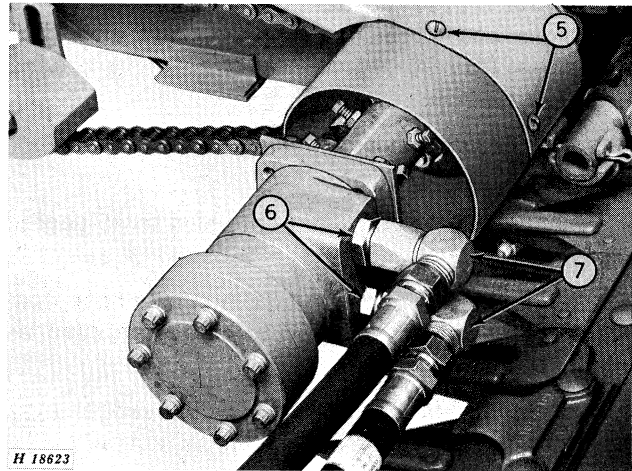
2. Attach support bracket to belt pickup, using two 3/8 x 1-1/2-inch cap screws and two pipe spacers.



3. Attach motor to bracket, using four 3/8 x 3/4-inch cap screws.

4. Hold motor level so output shaft does not bind in coupler and secure the four set screws in coupler.

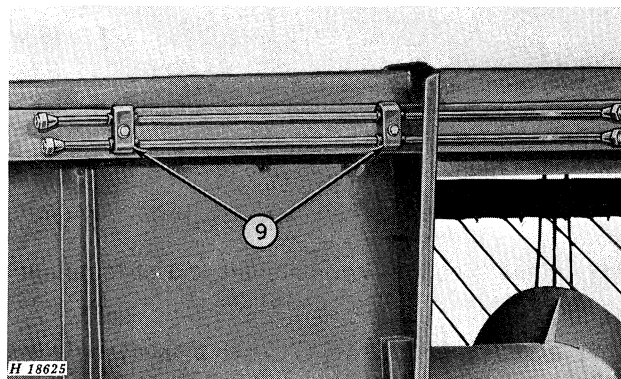
5. Install drive shield, using two 1/4 x 5/8-inch truss head machine screws.
6. Install two connectors with O-rings into motor.

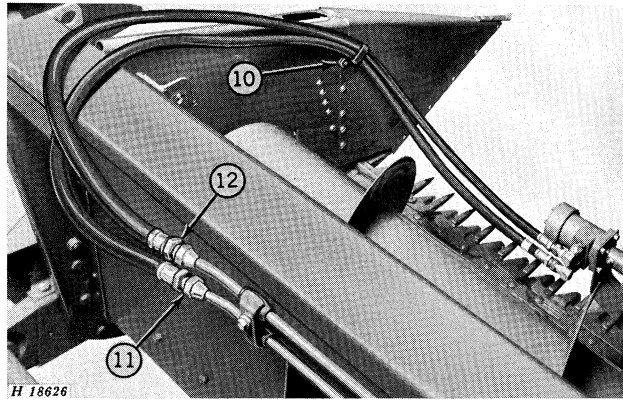


7. Attach 90-degree elbows to hoses and attach hoses to connectors.

8. On 16-ft. and larger platforms for 88-inch belt pickups, 18-ft. and larger platforms for 110-inch belt pickups, or 20-ft. and larger platforms for 132-inch belt pickups, attach clip around hoses. Secure clip with 3/8 x 1-1/4-inch cap screw to existing guard, using mounting hole midway between hydraulic motor and platform end sheet.

9. Attach hydraulic tubes to platform with clamps and 5/16 x 1-1/2-inch self-tapping screws. Use rubber sleeves on tube under clamps.

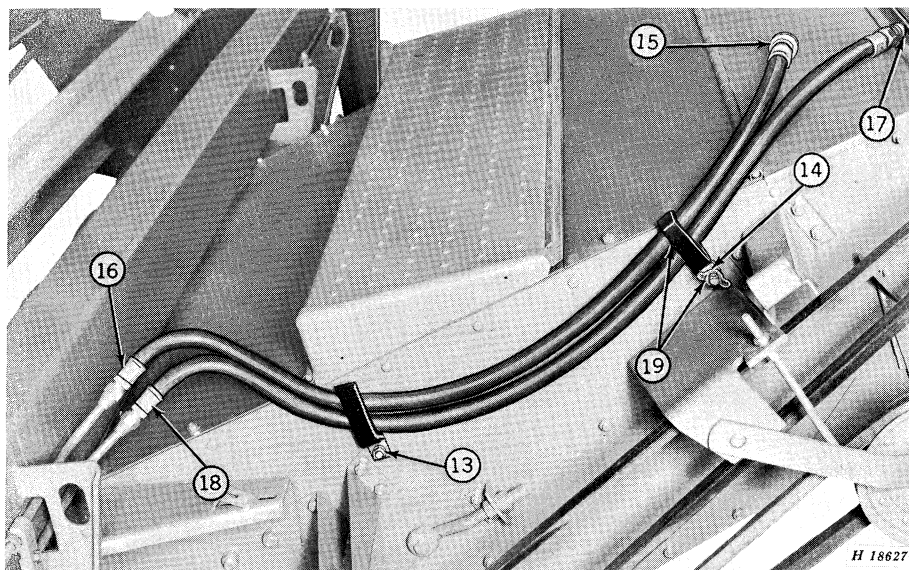




10. Attach clip around hoses and secure to platform, using existing hardware.

11. Attach hose in bottom hole in motor to bottom tube on platform.

12. Attach hose in top hole in motor to top tube on platform.



13. Attach hose retainer to feeder house, using a 3/8 x 3/4-inch carriage bolt.

14. Insert 3/8 x 2-inch carriage bolt through feeder house and install on bolt a 3/8 x 5/8-inch pipe spacer, a 13/32 x 13/16 x .060-inch washer, and a 3/8-inch nut.

15. Install O-ring in coupler body and install coupler body to a 1/2-inch I.D. x 45-inch long hose.

16. Attach hose to upper tube.

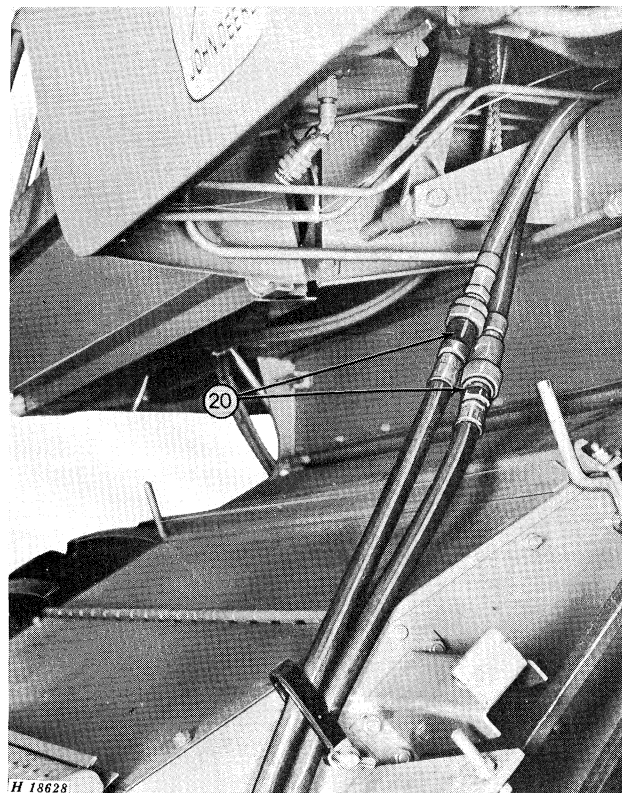
17. Install O-ring in coupler nose and install coupler nose to a 1/2-inch I.D. x 45-inch long hose.

18. Attach hose to lower tube.

19. Install clip around hoses and secure clip to carriage bolt (installed in Step 14), using a wing nut.

20. Attach hoses.

21. (Not illustrated) Operate the hydrostatic drive belt pickup. Check oil level in reservoir and, if necessary, fill to proper level. See combine operator's manual for correct oil.





## Specifications

The 88-, 110-, and 132-inch three-roller belt pickups can be installed on the 3300, 4400, 6600, and 7700 Combines.

The 110- and 132-inch three-roller belt pickups can be installed on the 6601 Combine.

Width of Belt ..... 22 inches

Number of Pickup Fingers  
per Belt ..... 70

Number of Belts per Pickup:  
88-Inch ..... 4  
110-Inch ..... 5  
132-Inch ..... 6

Number of Rollers ..... 3

Type of Drive ..... Mechanical  
or  
Hydrostatic

Tire Pressure ..... 12 psi

Type of Pickup  
Fingers ..... Spring-tooth  
or  
Synthetic Plastic

*(Specifications and design subject to change without notice)*

### MODEL NUMBER

☐ 88-inch

☐ 110-inch

☐ 132-inch

Date of Purchase \_\_\_\_\_

*(To be filled in by purchaser)*

