



BIG EYE BANDSAW RIP FENCE

Model: B-70



Revision A (2025-10-16)

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1. Foreword

Thank you for your purchase of the Harvey Big Eye B-70 Bandsaw Rip Fence System.

This manual provides essential information for qualified operators and outlines the standard use of the fence in a typical workshop environment. However, no manual can anticipate every possible safety concern. Operators should have prior experience with bandsaws and are strongly advised to read the entire manual before installing and operating the fence with a bandsaw. If any errors or omissions related to operation or installation are found in this manual, they will be corrected promptly.

2. Limited Warranty

Warranty Period:

- One (1) year from the date of retail purchase.

Proof of Purchase:

- Please retain your dated sales receipt or invoice. It is required for warranty validation and service.

Coverage:

- Harvey Industries warrants that the Big Eye B-70 Bandsaw Rip Fence System is free from defects in materials and workmanship under normal use and service, for a period of one year from the original purchase date. This limited warranty applies only to the original retail purchaser and is non-transferable.

Exclusions:

- This warranty does not cover damage or defects resulting from:
 - Misuse or abuse
 - Normal wear and tear
 - Negligence or accidents
 - Unauthorized repairs or modifications
 - Lack of proper maintenance
 - Use outside intended applications

Limitations of Liability:

- Harvey shall not be liable for any incidental, special, or consequential damages, including but not limited to personal injury or property damage, arising from the use or misuse of this product.

How to Obtain Service:

- To make a warranty claim, contact your local authorized distributor or Harvey customer service. After inspection and confirmation of a valid warranty issue, Harvey will repair or replace, at its discretion, any part found to be defective in materials or workmanship.

WARNING

Notice to California Residents: Use of this product with a bandsaw to cut wood can expose you to wood dust, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

3. Safety Regulations

This product is intended for use on a bandsaw and must be operated in accordance with the following safety guidelines:

3.1 Know Your Equipment

Read this product manual thoroughly. Learn the proper use, adjustment, setup, maintenance, and operational procedures of the equipment—especially the use of guards and safety devices. Perform regular inspections and maintenance as described in the manual. Understand the limitations of the equipment and be aware of potential safety hazards.

3.2 Remove Adjustment Tools

Always develop the habit of checking that all wrenches and adjustment tools have been removed before starting the machine.

3.3 Keep the Work Area Clean and Organized

A cluttered work area or workbench increases the risk of accidents. Clean the floor regularly. Oil, wax, or accumulated sawdust can cause slipping. The area around the machine should be flat, well-maintained, unobstructed, and free of loose materials such as offcuts or chips.

3.4 Dress Appropriately

Before operating the equipment, remove neckties, rings, watches, and other jewelry. Avoid loose clothing. Tie up long hair and roll up long sleeves. Gloves are not permitted. Non-slip footwear and anti-slip flooring are recommended.

3.5 Disconnect Power

Always ensure the power is disconnected before performing maintenance, changing blades, or installing/removing accessories.

3.6 Use Recommended Accessories

Only use accessories and attachments recommended by the equipment manufacturer. Using inappropriate accessories may result in accidents.

3.7 Always Secure the Workpiece and Use a Push Stick

Always hold the workpiece firmly against the fence during cutting using an appropriate push block or push stick.

3.8 Never Operate Without Safety Devices

Never perform any “freehand” cutting (defined as guiding the workpiece with your hands alone without the aid of a fence). Always use the fence to guide and position the workpiece.

3.9 Stand to the Side of the Feed Path

When operating the machine, no part of your body should be in line with the cutting path of the blade.

3.10 Never Reach Over the Blade

Never reach over the blade for any reason.

3.11 Use the Fence Correctly

Do not use both the Fence Plate and a crosscut fence simultaneously for positioning.

3.12 Provide Adequate Support

When cutting long or wide material, provide additional table support on the side or rear of the machine.

3.13 Prevent Kickback

Kickback can be prevented by keeping the blade sharp, ensuring the blade is parallel with the fence, keeping guards properly positioned, maintaining firm control of the workpiece during cutting, and avoiding cuts on stock without a straight guiding edge.

3.14 Avoid Awkward Body Positions

Avoid awkward body positioning during operation. Unexpected movement may cause your hand to slip into the blade.

WARNING:

All bandsaws pose a significant risk of severe cuts and amputation. To minimize the risk of personal injury while using this product it is essential to read and fully understand your bandsaw's instruction manual as well as the Big Eye B-70 Bandsaw Rip Fence manual, and to follow all safety instructions.

4. Product Overview

4.1 Product Description

The Big Eye B-70 is a high-precision, rail-guided rip fence system engineered for exceptional accuracy, stability, and ease of use on bandsaws. It features a smooth-sliding, front-locking fence body with a bearing roller guidance system for consistent and reliable performance. A gear-driven fine adjustment wheel enables precise, incremental positioning, while multiple configuration options make it ideal for a wide variety of cutting applications.

Key Features

- Precision Gear-Driven Fine Adjustment Wheel – Provides effortless, incremental fence positioning for maximum accuracy.
- Front-Locking Fence Body – Ensures secure clamping and consistent alignment during operation.
- Bearing Roller Guidance System – Offers smooth, stable travel along the rail with minimal resistance.
- High / Low Fence Plate Settings – Quick-change configuration accommodates different materials and cutting heights.
- Quick Positioning Stops – Allow fast, repeatable setups for consistent cut lengths.
- Integrated T-Slots (Fence Body Top and Sides) – Support custom attachments, jigs, and extensions for enhanced versatility.
- K9 Crystal Glass Viewers with Metric / Imperial Dual Scale – Provide clear, high-contrast viewing for precise and easy-to-read measurements.
- Precision Alignment Adjustments – Enable fine-tuning of rail and fence alignment to maintain squareness and parallel accuracy.
- Durable Construction – Built from premium materials for long-lasting performance and a refined, professional appearance.

Scope of Application:

This product is primarily designed for use with Harvey brand bandsaws.

For other bandsaw brands, installation is also possible with minor modifications, provided they meet the conditions shown in Fig. 1.

Note: For details on the modification procedure, refer to Chapter 6.

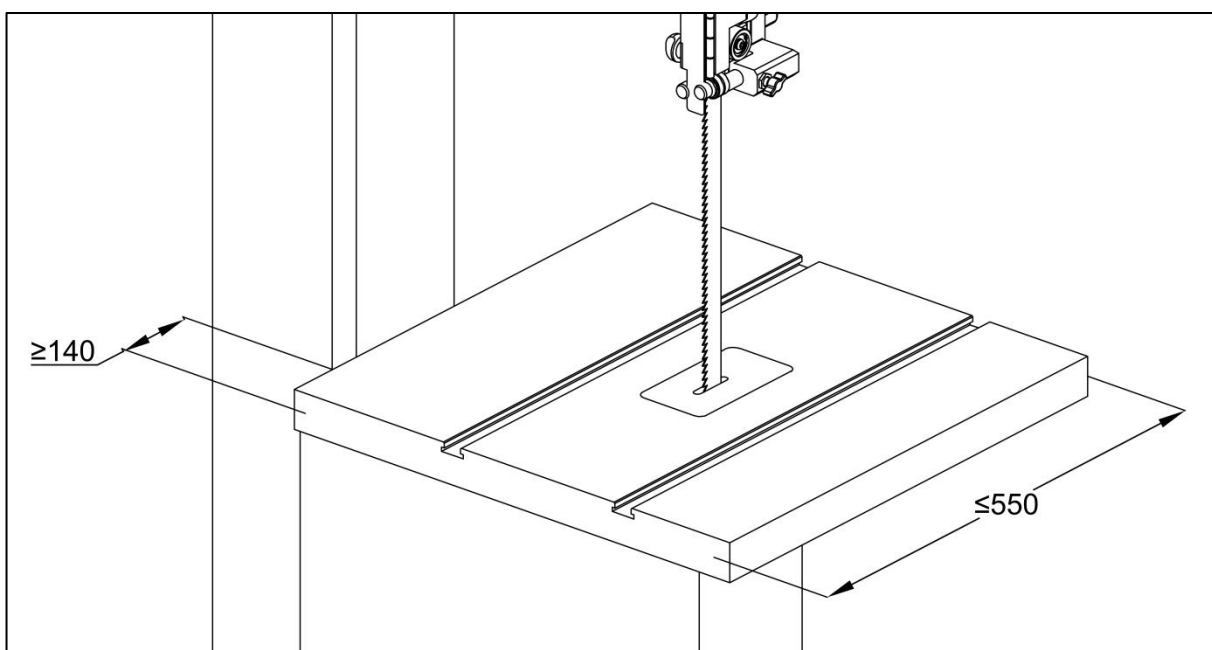


Fig. 1

4.2 Specifications

Model	B-70
Fence Dimensions	29-23/32" x 1-31/32" x 6-7/64" (755mm x 50mm x 155mm)
Front Rail Length	33-17/64" (845mm)
Rear Rail Length	21-21/32" (550mm)
Net Weight	36.4lb (16.5Kg)
Gross Weight	41.8lb (19Kg)

4.3 Product Components

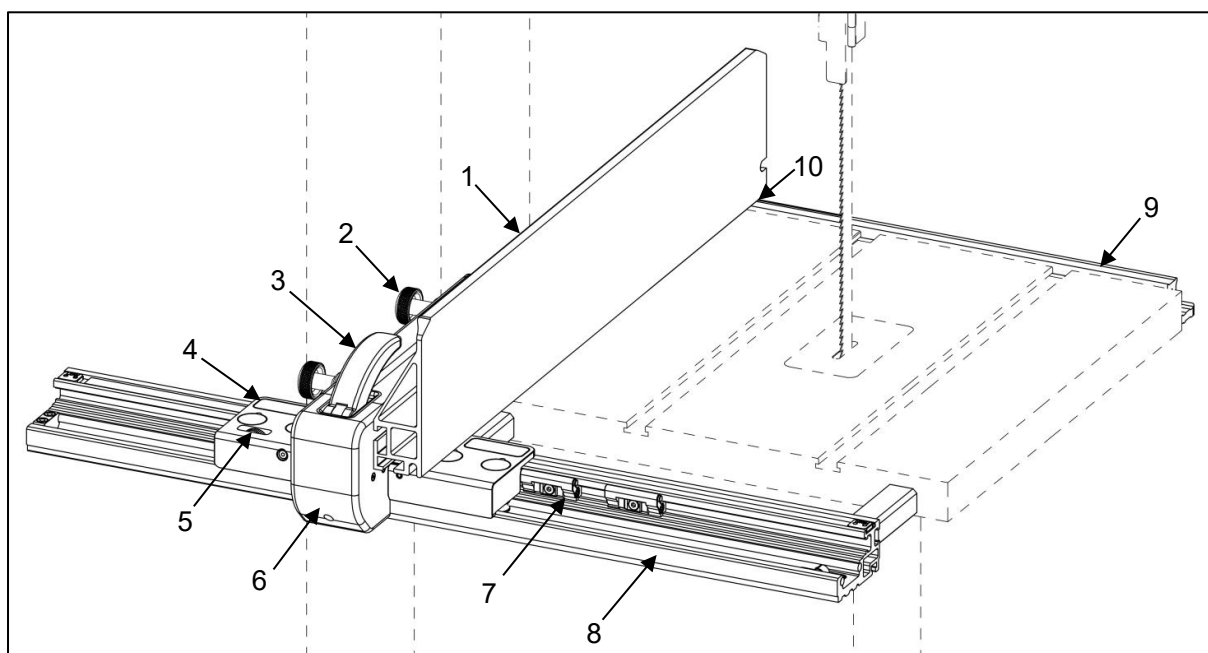


Fig. 2

- | | | | |
|---|------------------------|----|--------------------|
| 1 | Fence Plate | 2 | Fence Locking Knob |
| 3 | Locking Lever | 4 | Scale Viewer |
| 5 | Micro-Adjustment Knob | 6 | Fence Body |
| 7 | Quick Positioning Stop | 8 | Front Rail |
| 9 | Rear Rail | 10 | Fence End Support |

5. Unpacking

Note: If you find any parts missing during inventory, please double-check the installation areas or inspect the packaging thoroughly. For shipping purposes, some components may be pre-installed on the product.

A. Fence Body.....	1
B. Front Rail.....	1
C. Fence Plate.....	1
D. Rear Rail.....	1
E. Front Rail Mounting Block Assembly.....	2
F. Rear Rail Mounting Block Assembly.....	2
G. Supplied Tools	1
H. Brass Shim.....	4
I. Metric/Imperial Scale Ruler.....	1

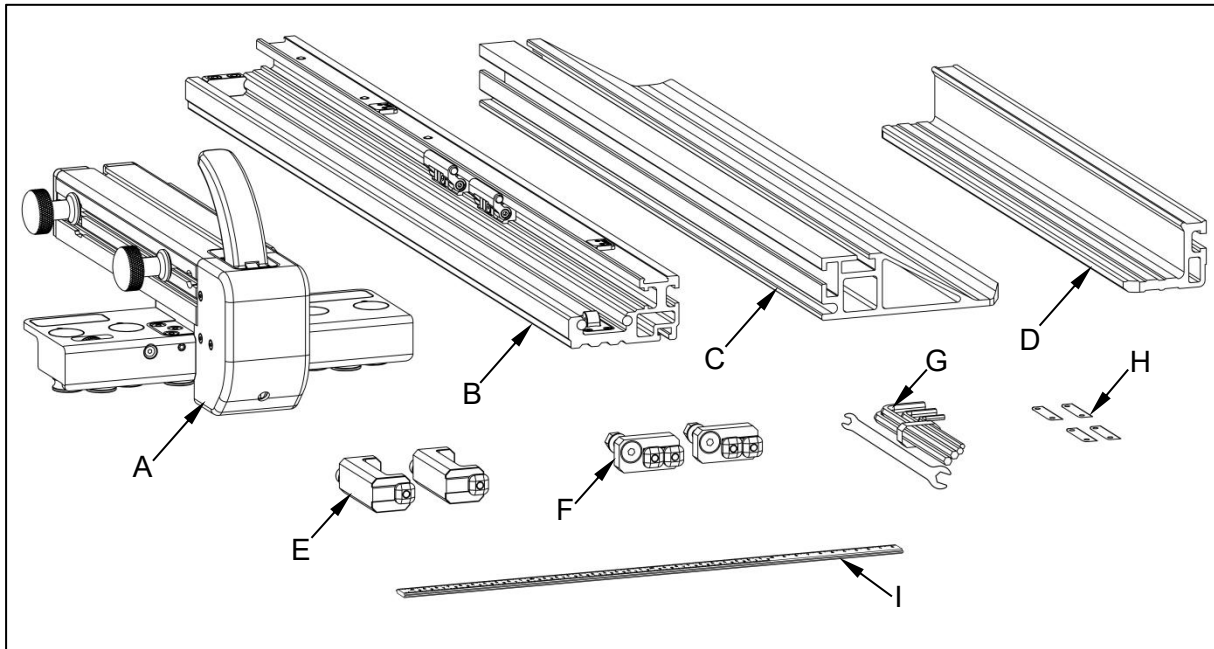


Fig. 3

6. Installation

Read and understand this manual thoroughly before assembling the equipment! Contact Harvey Customer Support if you have any questions or need technical assistance with the Big Eye B-70 Bandsaw Rip Fence System.

Pre-Installation Preparation:

- For Harvey Bandsaws:
 - ◆ HW615 Series: Use the original mounting holes for direct installation.
 - ◆ C14 Series: Drill new mounting holes on the rear face of the table according to Fig. 5.
- For Other Brands of Bandsaws:
 - ◆ Drill mounting holes on the front face of the table according to Fig. 4, and on the rear face according to Fig. 5.

Note: Mounting holes should be positioned 23.5 mm below the tabletop surface and must avoid any internal reinforcing ribs.

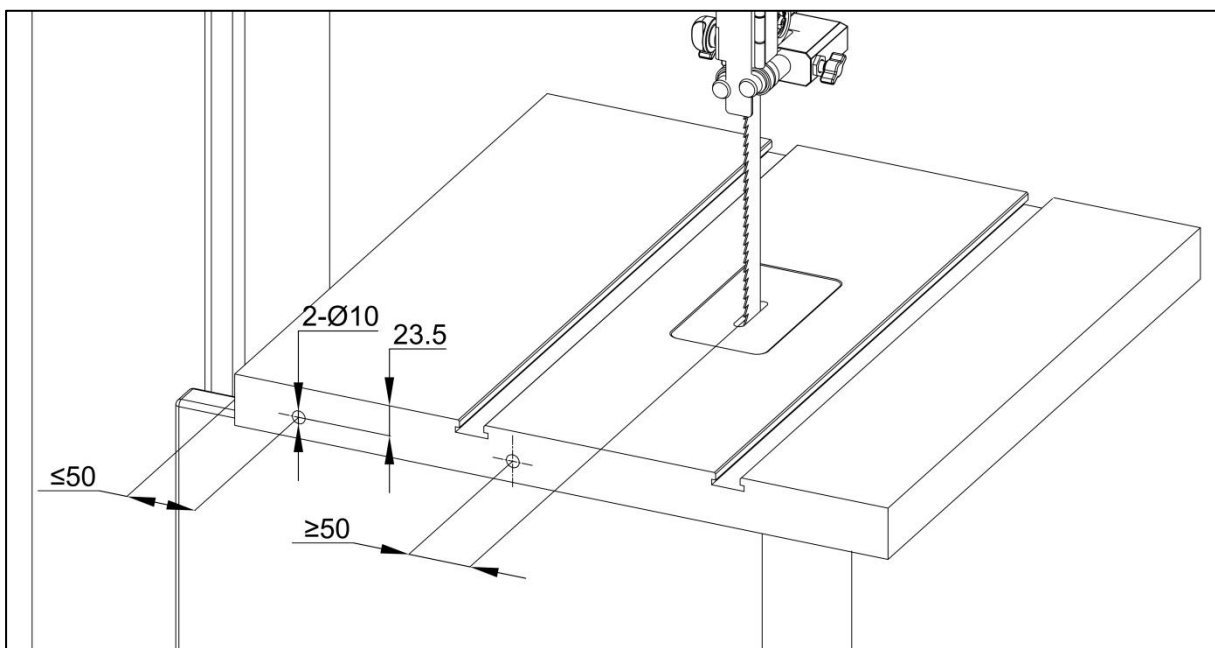


Fig. 4

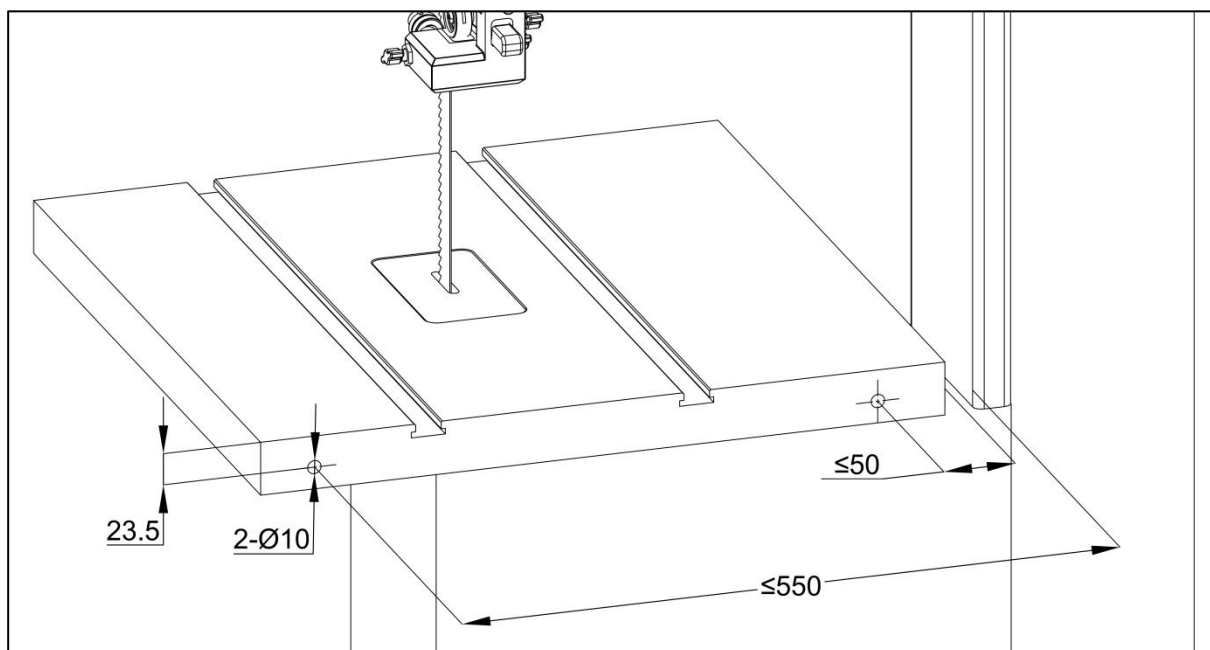


Fig. 5

Installation:

Note: The following installation procedure uses the Harvey Alpha HW615 bandsaw as an example. All standard fasteners are pre-installed on the corresponding components for convenience.

6.1 Installing the Front Rail

1. As shown in Fig. 6, install the Front Rail Mounting Block Assemblies (F).
2. Loosen the square nuts at the front of the mounting blocks (F), then install the Front Rail (B) by sliding it in the direction shown in Fig. 7.

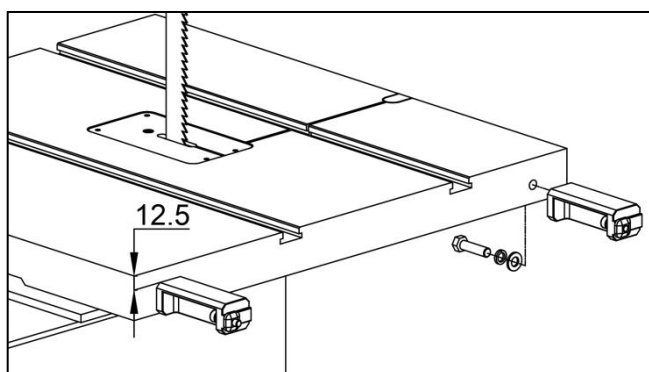


Fig. 6

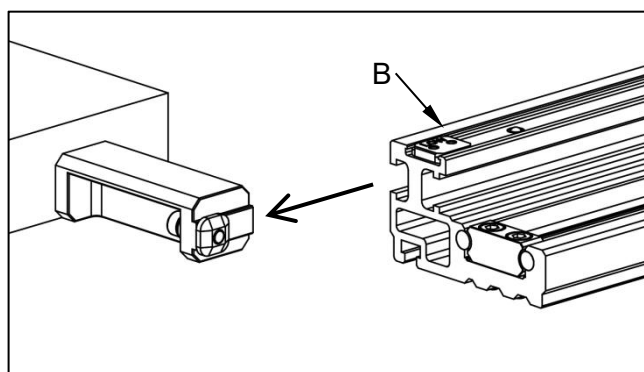


Fig. 7

Note:

For Harvey bandsaws, refer to Fig. 8 for the correct installation position.

For other brands, refer to Fig. 9.

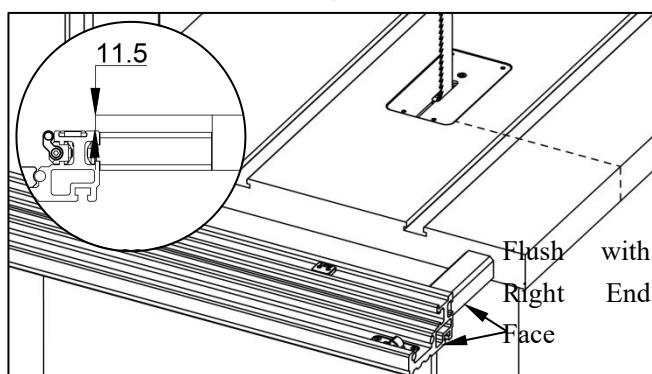


Fig. 8

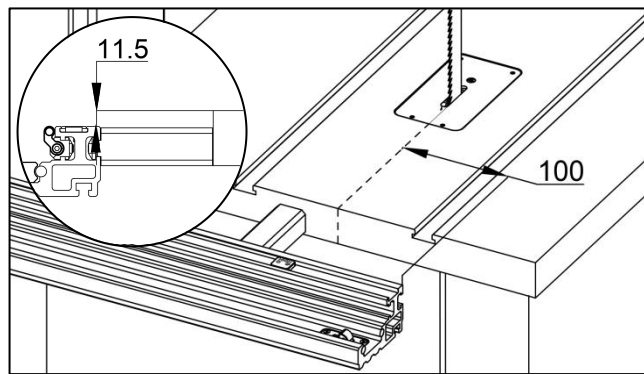


Fig. 9

6.2 Installing the Rear Rail

1. Loosen the square nuts and install the Rear Rail Mounting Block Assemblies (G) onto the Rear Rail (D) in the direction shown in Fig. 10.

Note: Ensure the orientation of both mounting blocks is consistent, as illustrated in Fig. 11. If oriented incorrectly it may cause the rail to tilt or obstruct the T-slots.

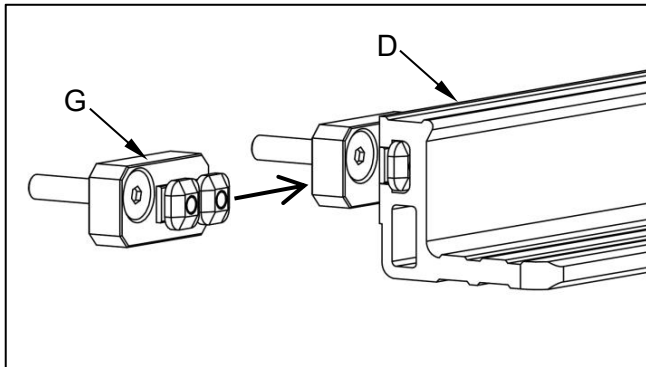


Fig. 10

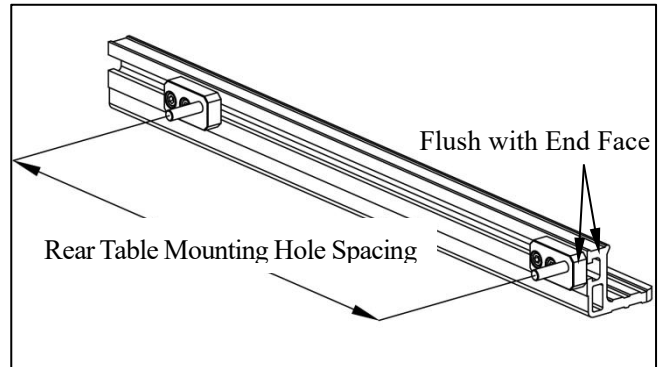


Fig. 11

2. Secure the Rear Rail to the rear face of the table as shown in Fig. 12. The overall installation result is shown in Fig. 13.

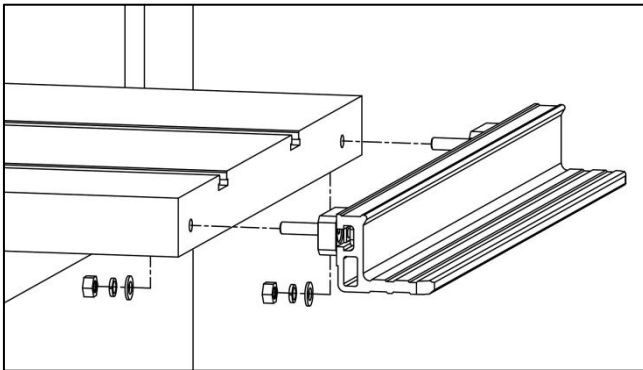


Fig. 12

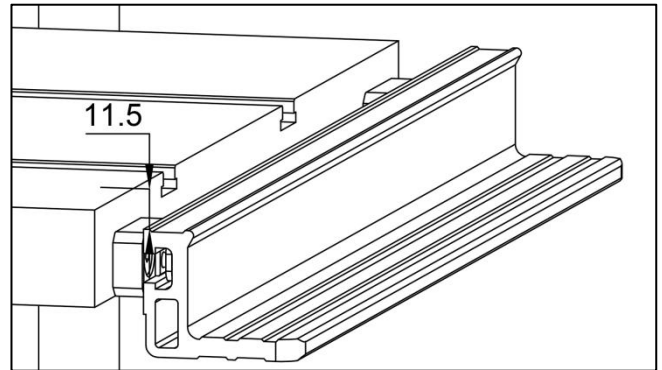


Fig. 13

6.3 Installing the Scale Ruler

Loosen and remove the HIGH Scale Stop Block and insert the Scale Ruler in the direction shown in Fig. 14.

Notes:

- For Scale Stop Block calibration see Section 7.2.
- The ruler has metric and imperial scales on opposite sides. Choose the appropriate side as needed.
- Before moving the fence assembly along the rail, ensure both Scale Stop Blocks are tightened to avoid a collision and damage to the Scale Viewers.

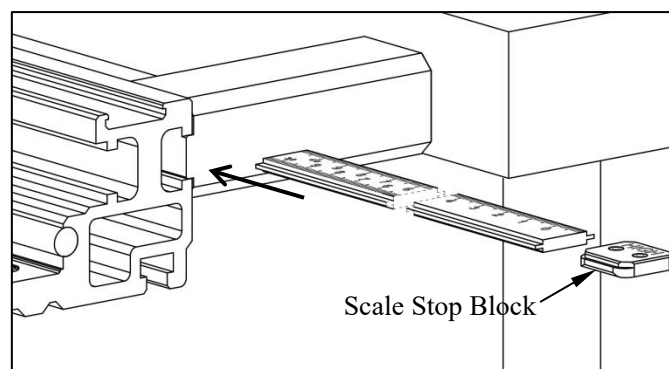


Fig. 14

6.4 Installing the Fence Assembly

1. As shown in Fig. 15, slide the Fence Body Assembly (A) onto the Front Rail.

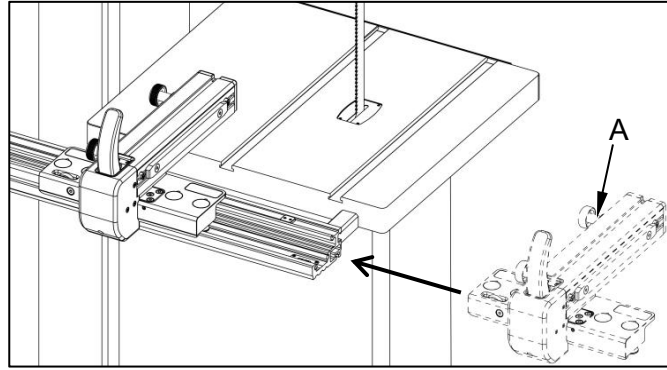


Fig. 15

Notes:

- Ensure the Fence Body Assembly (A) is installed without tilting downward into the Scale Stop Blocks to avoid damaging the Scale Viewers.
- Before installation, press down the Safety Stop Block on the rail (see Fig. 16). After installation, release the stop block to prevent the fence from sliding off (see Fig. 17).

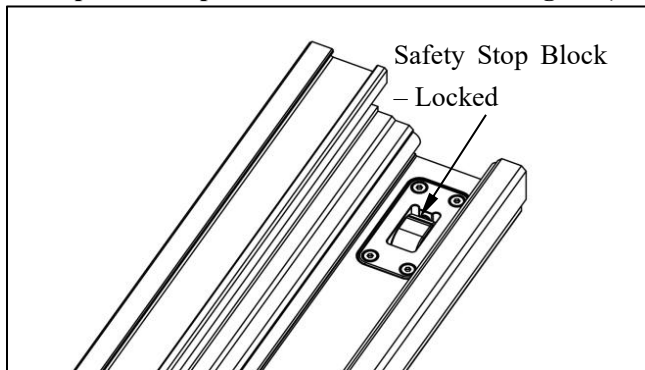


Fig. 16

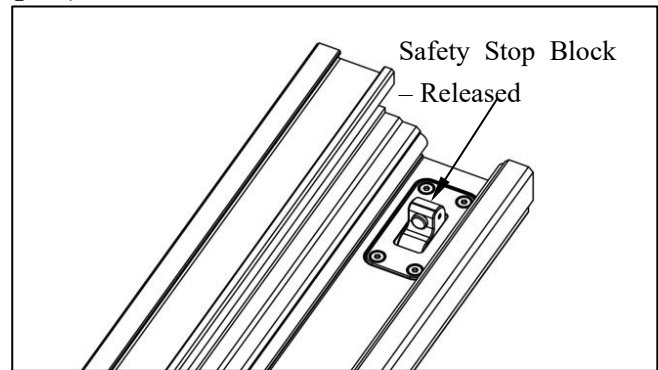


Fig. 17

2. Adjusting the Slider Guide Roller Clearance:

The clearance between the guide rollers and the rail is pre-set at the factory for optimal performance. However, if re-adjustment is needed to improve slider functionality — whether to reduce play caused by loose rollers or to ease tight movement caused by excessive pressure — you can fine-tune the eccentric roller positioning using the following steps:

- As shown in Fig. 18, remove the Dust Cover (a1).
- Loosen the three Set Screws (a2). Using an 8 mm hex wrench, rotate the Eccentric Nut (a3) until the roller contacts the rail, then retighten the set screws.
- Repeat the adjustment for all four eccentric nuts. If the fence moves smoothly without play, reinstall the dust cover.

3. Adjusting Locking Tension:

The factory-set locking tension is optimized for performance, but if at any point the fence can slide along the rail when the locking lever is fully engaged, adjust the locking tension by performing the following steps:

- Lift the Locking Lever to release the fence locking tension then access the tensioner screw (see Fig. 19).
- Fully loosen the tensioner screw, then tighten it until noticeable resistance is felt.
- Finally, rotate the screw counterclockwise approximately 60° then test the locking lever to ensure proper tension.

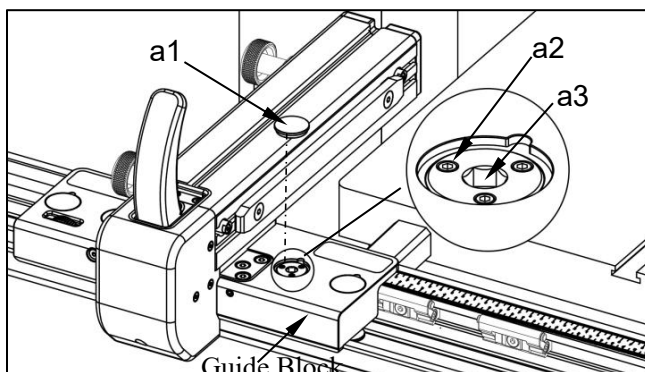


Fig. 18

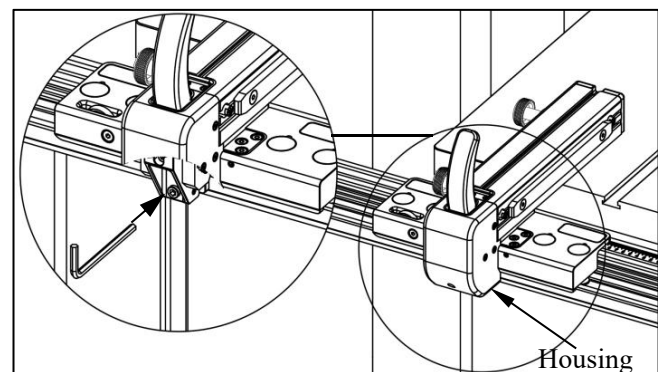


Fig. 19

6.5 Installing the Fence Plate

As shown in Fig. 20, loosen both Fence Plate Locking Knobs and slide in the Fence Plate (C). Tighten both lock knobs once the plate is installed to secure it.

Notes:

- To adjust the gap between the fence and table surface, loosen the screws shown in Fig. 21 and rotate the Eccentric Stop Blocks accordingly.

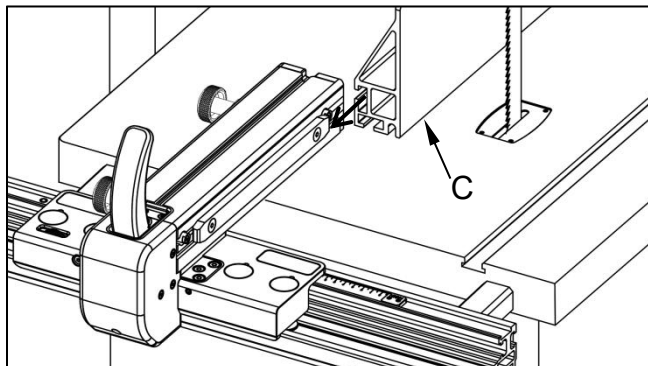


Fig. 20

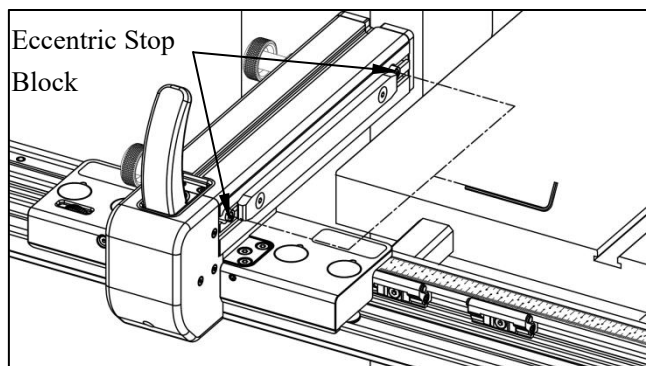


Fig. 21

- The fence is equipped with a Rear Support Assembly. When switching between high and low fence modes, the support must be removed and reinstalled.

Installation in high fence mode is shown in Fig. 22.

Installation in low fence mode is shown in Fig. 23.

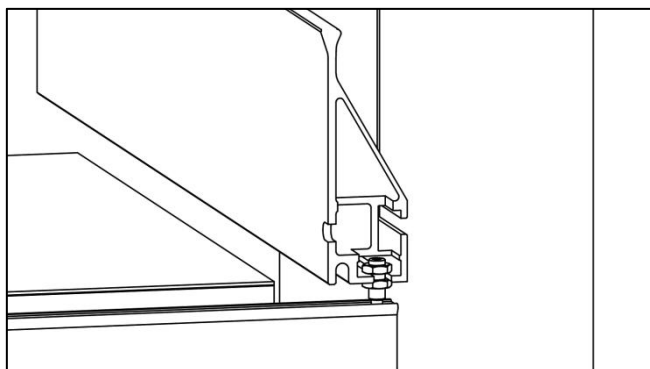


Fig. 22

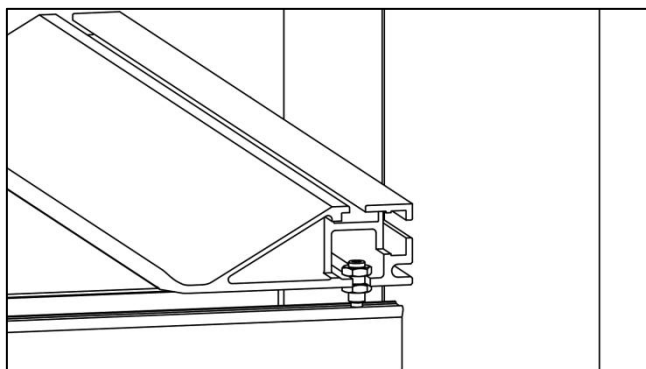


Fig. 23

7. Calibration

7.1 Fence Plate-to-Table Calibration: Verticality and Parallelism

Note: The Fence Plate must be calibrated before use. Always calibrate verticality first, followed by parallelism.

1. Verticality Calibration

If a large deviation in verticality is observed, adjust the mounting positions of the Front Rail and Rear Rail to ensure they are parallel to the table surface.

For minor deviations, use brass shims to fine-tune the alignment as follows:

- As shown in Fig. 24, pull up the Locking Lever, remove the three M6x20 screws (a6) on both sides, then loosen the two M6x8 set screws (a7) by two full turns. The Fence Body Assembly can now be detached.
- As shown in Fig. 25, place one or more brass shims on the left or right side as needed, aligning the holes in the shim with the holes in the slider assembly. (Four shims are included, each 0.05 mm thick. Multiple shims can be stacked. Each shim layer adjusts the vertical angle by approximately 0.05 mm.)
- Reinstall the Fence Body Assembly, tighten all six M6x20 screws (a6), and recheck verticality.
- Once the desired vertical alignment is achieved, slightly loosen all six M6x20 screws (a6) again to prepare for parallelism calibration.

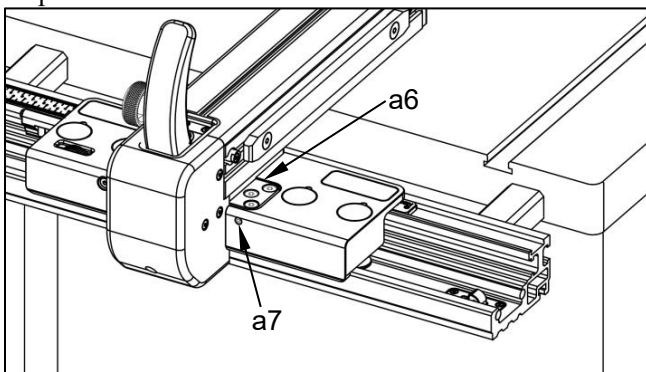


Fig. 24

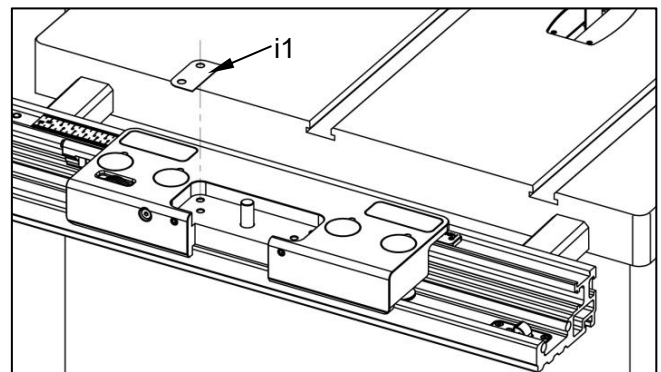


Fig. 25

2. Parallelism Calibration

- Rotate the M6x8 set screws (a7) to adjust the swing of the Fence Plate. Turning the left screw clockwise causes the Fence Plate to swing clockwise; turning the right screw clockwise causes it to swing counterclockwise.
- After the parallelism adjustment is complete, tighten the six M6x20 screws (a6) first, followed by the two M6x8 set screws (a7).

7.2 Scale Viewer Stop Block Position Calibration

The Fence Plate Assembly supports both high and low configurations, as shown in Fig. 26. When switching between the two modes, the Scale Ruler must be repositioned accordingly.

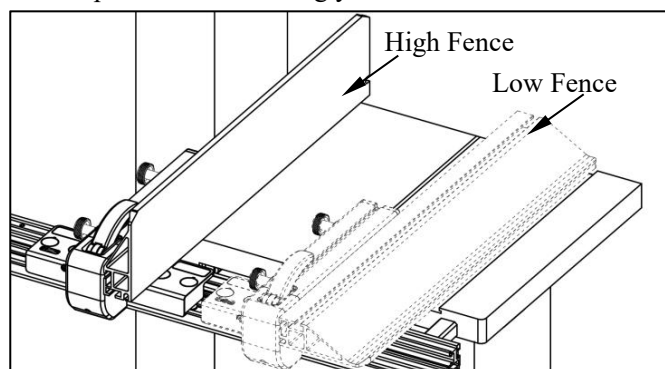


Fig. 26

The ruler is positioned with the help of two Scale Stop Blocks, as illustrated in:

- Fig. 27: High Fence Plate configuration
- Fig. 28: Low Fence Plate configuration

Before use, follow the steps below to calibrate the Scale Stop Block positions to ensure that the scale reading corresponds accurately to the actual cutting width:

- **High Fence Plate Mode:**

1. Move the Scale Ruler so that the upper scale line is visible through the right-side Scale Viewer, and matches the actual cutting width. Align to the '0' mark when positioning the fence plate flush against the blade.
2. Slide the "HIGH" Scale Stop Block until it contacts the right end of the ruler, then tighten it.

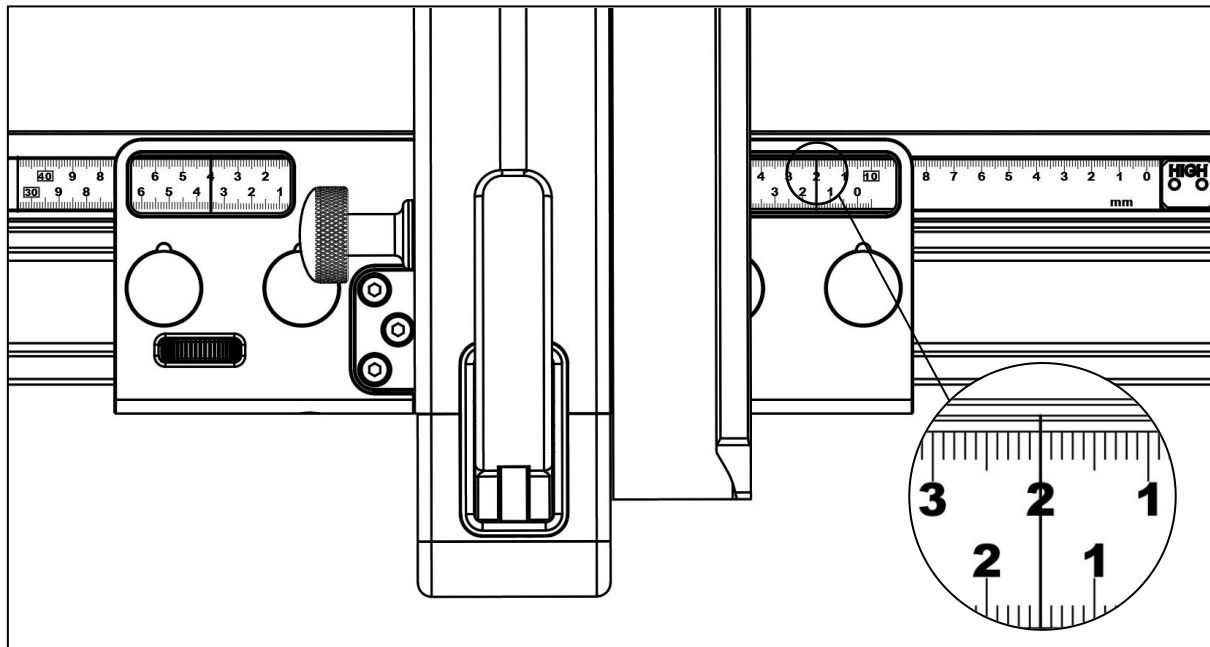


Fig. 27

- **Low Fence Plate Mode:**

1. Move the Scale Ruler so that the lower scale line is visible through the left-side Scale Viewer, and matches the actual cutting width. Align to the '0' mark when positioning the fence plate flush against the blade.
2. Slide the "LOW" Scale Stop Block until it contacts the left end of the ruler, then tighten it.

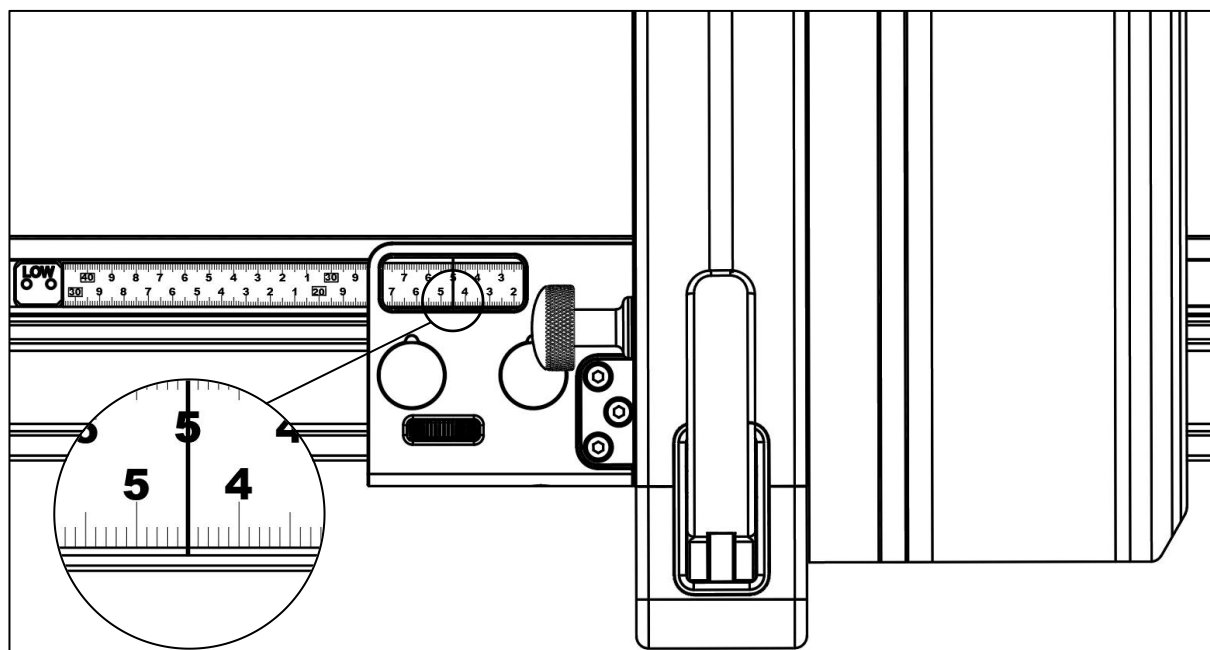


Fig. 28

Note: The upper and lower scale lines and the left and right Scale Viewers must not be used interchangeably.

8. Operating Instructions

8.1 Locking the Fence Position

As shown in Fig. 29, press down the Locking Lever to lock the fence assembly in place. Lift the lever to release locking tension and allow the fence to be repositioned.

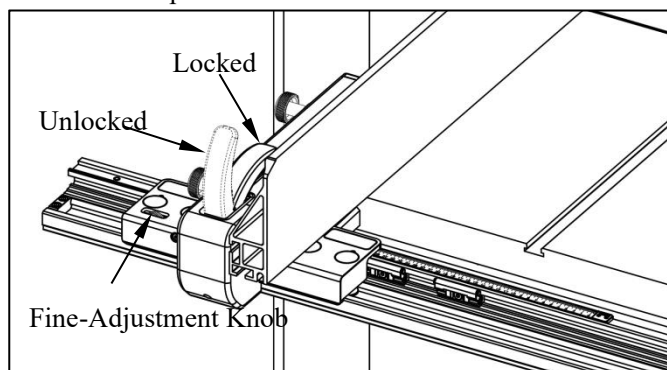


Fig. 29

8.2 Gear-Driven Fine Adjustment

The fence slider is equipped with a gear-driven fine-adjustment wheel, which allows for incremental adjustments to the fence positioning along the rail.

To use the Fine-Adjustment feature, release the Locking Lever, then gently apply pressure and rotate the knob; this will move the Fence Slider in small increments.

8.3 Using the Quick Positioning Stops

This product includes two Quick Positioning Stops for the Fence Plate. As shown in Fig. 30:

- When pressed down, the stop is in the engaged (positioning) state.
- When lifted, it is in the disengaged state.

To adjust the stop position:

Flip the stop up into the disengaged position, then loosen the M6 screw (b2) on the Quick Positioning Stop, slide it to the desired location, then retighten.

Note: Avoid impacts to the Quick Positioning Stops during use to prevent damaging to the stops or fence assembly.

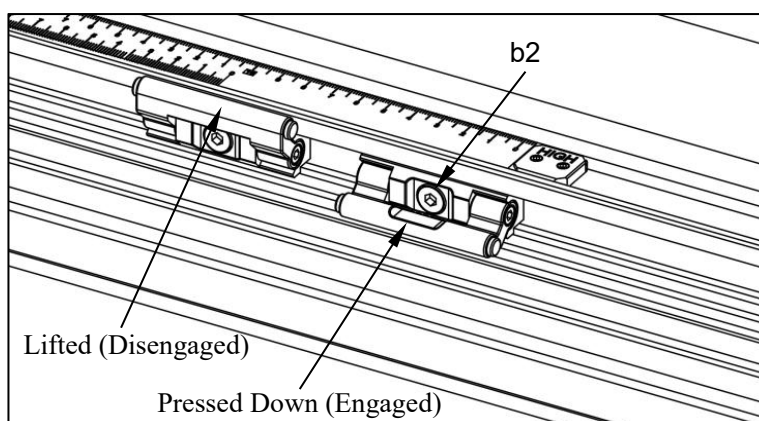


Fig. 30

9. Maintenance and Care

9.1 Daily Inspection:

- Check the fence movement for smoothness or wobbling. If wobbling occurs, inspect the roller tightness and adjust as described in step 2 of section 6.4.
- Check locking effectiveness. If locking is abnormal, adjust according to step 3 of section 6.4.

9.2 Cleaning and Maintenance:

- Frequently blow off sawdust using an air gun and wipe dust from the front rail with a clean cloth. This is essential for smooth fence movement.
- Do not let exposed bearings come into contact with water or sweat. Apply anti-rust spray in a timely manner (see Fig. 31).

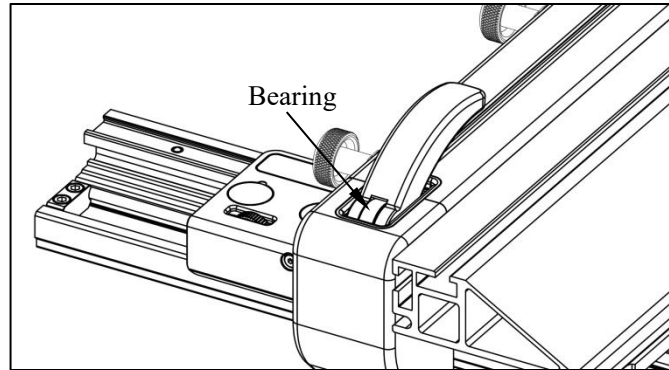


Fig. 31

● Replacing the Bearing:

If the bearing is damaged or rusted and no longer functional, please follow the steps below to replace it:

1. Prepare a new bearing model 6003-2Z (GB/T 276).
2. Remove the fence main body assembly according to the procedure described in section 7.1, as shown in Fig. 32.
3. As shown in Fig. 33, remove the rear cover and the spring.

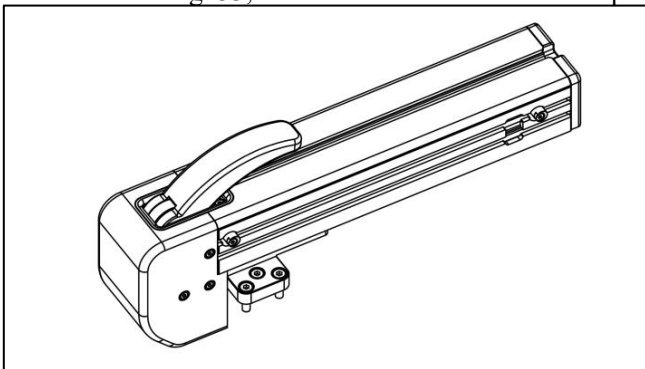


Fig. 32

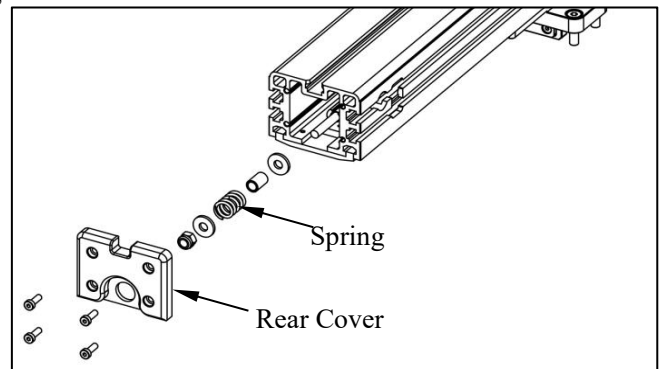


Fig. 33

4. As shown in Fig. 34, remove the six M4 screws on both sides of the housing and take off the housing cover.
5. As shown in Fig. 35, remove the two shoulder screws and take off the front locking block bracket, then pull out the locking swing arm.

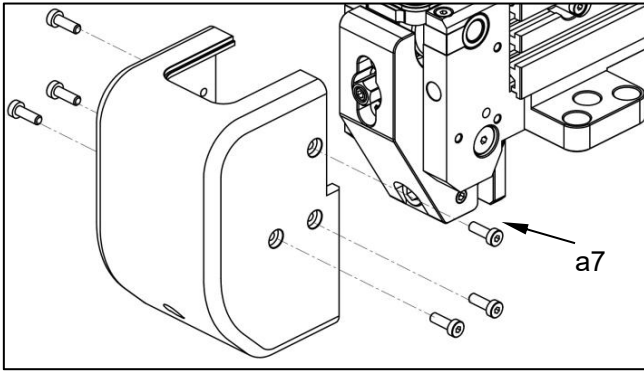


Fig. 34

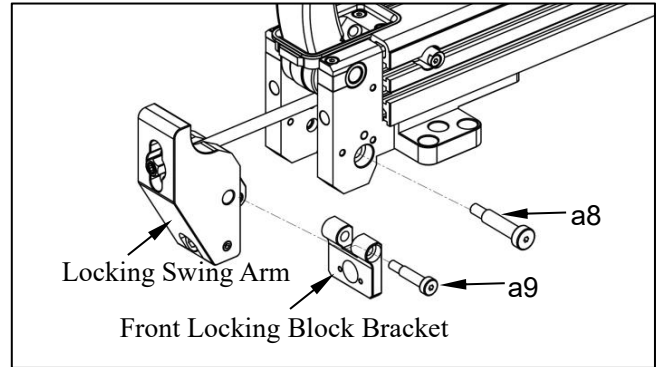


Fig. 35

6. As shown in Fig. 36, remove two M4 screws (a10), two locking bracket spacers, and two copper bushings.
7. As shown in Fig. 37, remove the two M4 screws (a11) in front of the locking handle and take out the upper limit block of the handle.

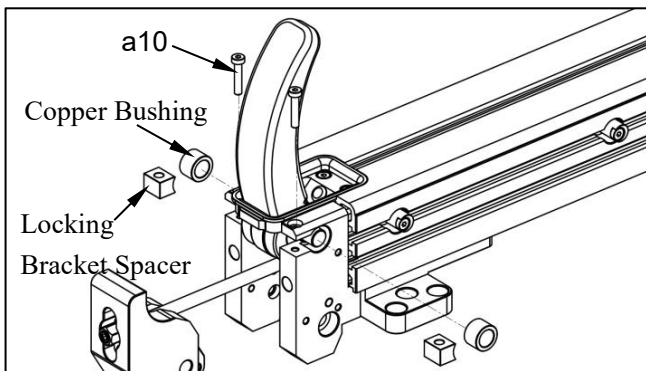


Fig. 36

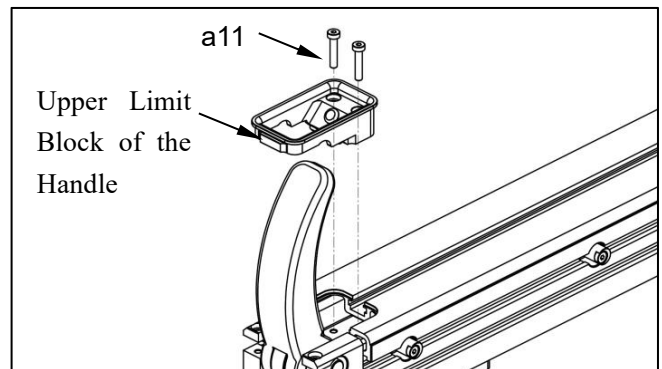


Fig. 37

8. As shown in Fig. 38, remove the handle assembly.
9. As shown in Fig. 39, use a flathead screwdriver to remove the two handle retaining pins, then pull out the locking handle shaft and remove the bearing.

Note: Make sure to confirm the orientation of the locking handle shaft during reinstallation. Take a photo before disassembly if necessary.

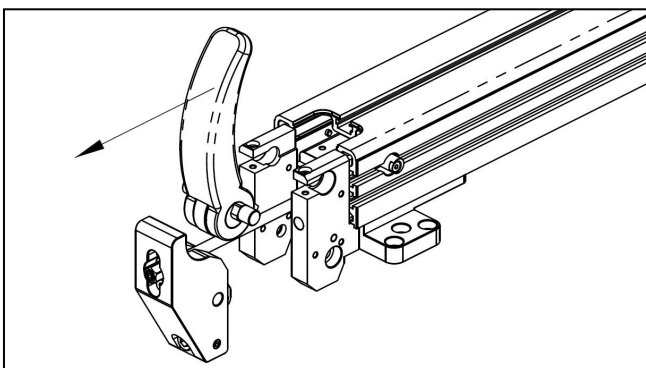


Fig. 38

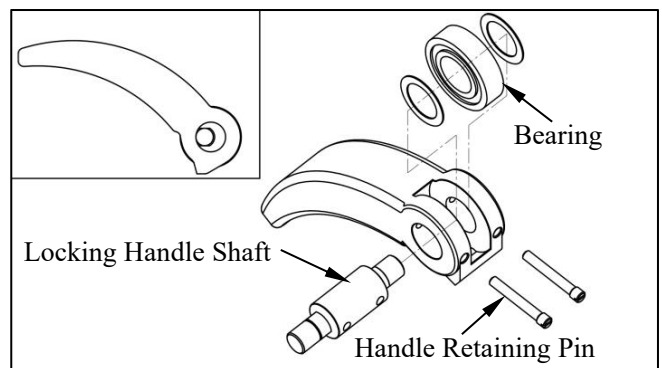


Fig. 39

10. Clean the locking handle and related components. Install the new bearing, then reassemble in reverse order following the disassembly steps. The replacement is now complete.

● Replacing the Viewer

If the viewer is damaged, follow the steps below to replace it:

Warning: Parts may become extremely hot after heating. Use personal protective equipment including heat resistant gloves, eye and skin protection and handle with care to avoid burns or chemical exposure.

1. Remove the fence plate, slide the fence assembly off of the rails and then set the fence assembly on a clean workbench.
2. Prepare a new viewer and wipe it clean using a lens wipe or glass safe lens cleaning solution on a micro-fiber towel.
3. Use a heat gun to heat the UV adhesive along the edge of the damaged viewer. Once the adhesive loses its stickiness, remove the viewer.
4. Clean the viewer installation area on the slider by gently scraping off any remaining softened adhesive from the previous viewer installation using a plastic scraper (do not use a metal scraper as this will damage the anodized coating), then wipe with a micro-fiber towel and Isopropyl Alcohol (90%) to remove any residues.

Note: Use the UV adhesive in accordance with the adhesive manufacturer's instructions.

5. Carefully apply clear UV adhesive to the lip of the viewer mounting socket, avoiding over applying the adhesive and affix the new viewer in place.
6. Cure the UV adhesive according to the adhesive manufacturer's instructions.

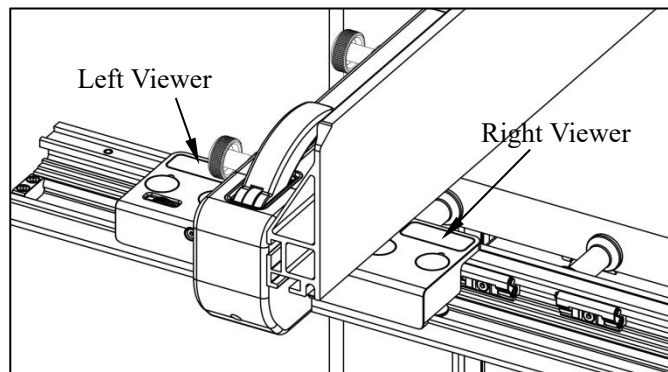
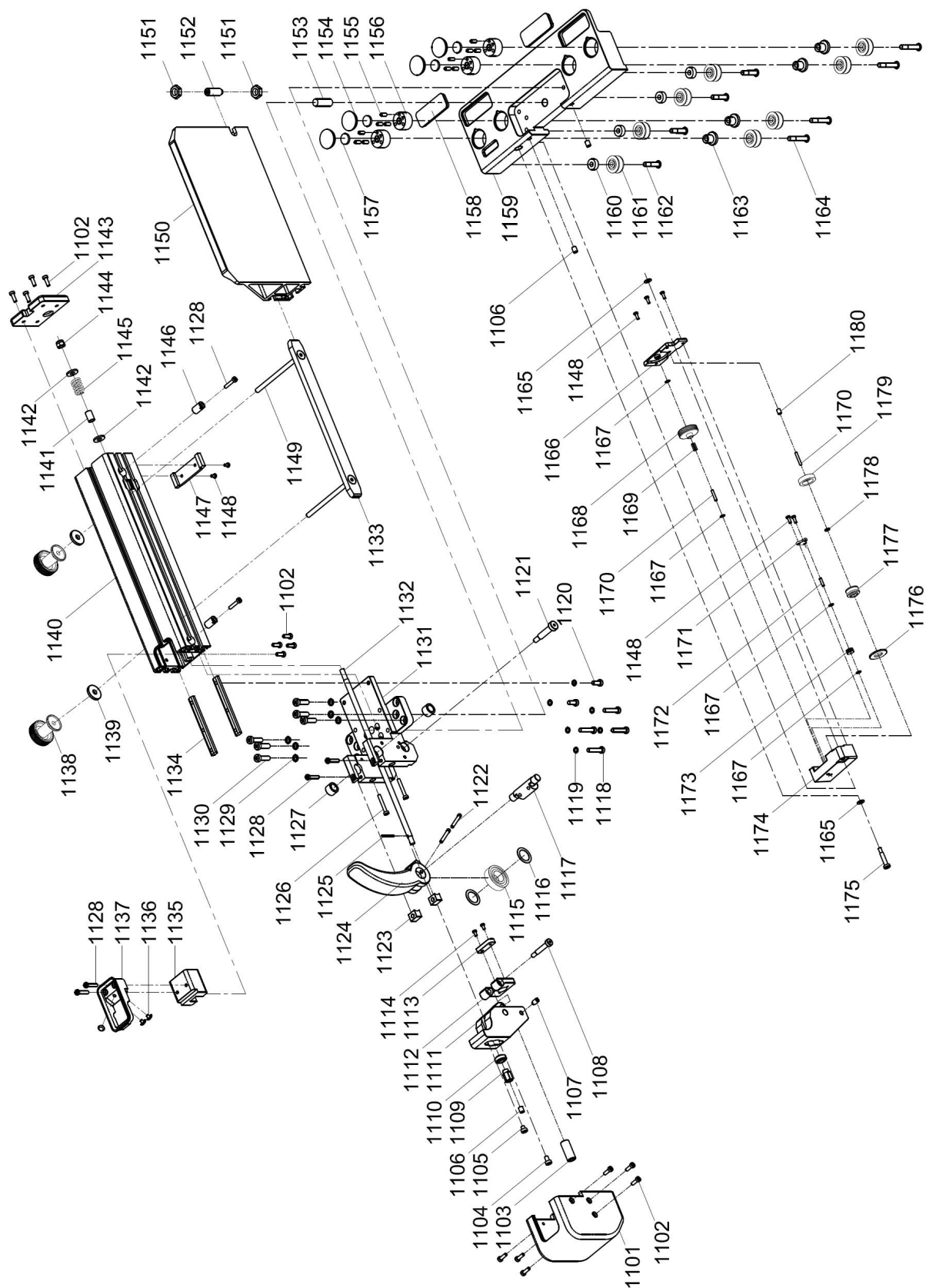


Fig. 40

Exploded View and Parts List

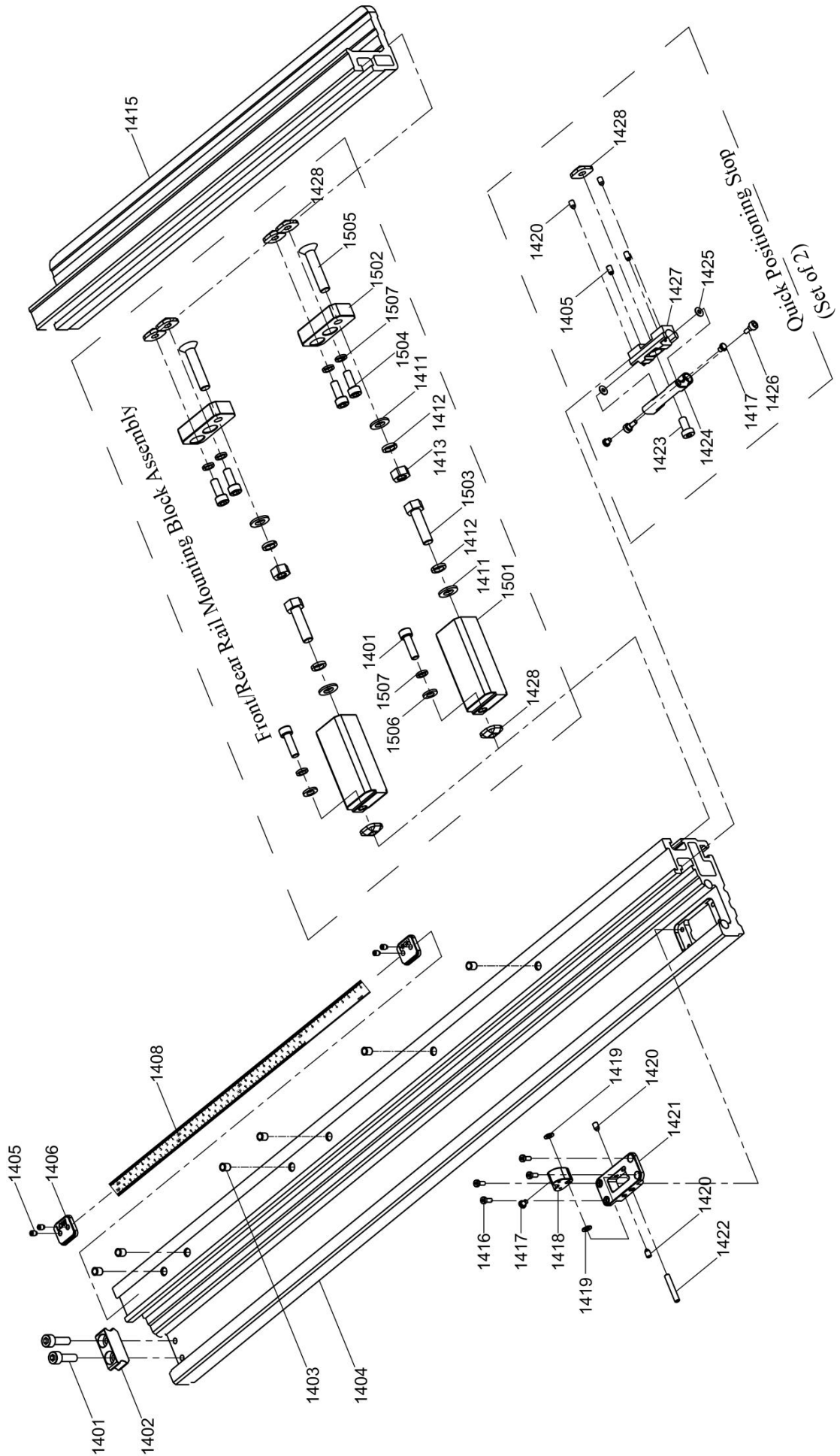
Fence Assembly



List

REF	DESCRIPTION	NUM	REF	DESCRIPTION	NUM
1101	Outer Shell	1	1141	Bush	1
1102	Hex Screw M4x12	14	1142	Flat Washer 6	2
1103	Adjusting Screw	1	1143	End Cap	1
1104	Hex Screw M5x8	1	1144	Nut M6	1
1105	Hex Screw M5x5	1	1145	Spring	1
1106	Set Screw M6x8	3	1146	Fence Position Block	2
1107	Set Screw M6x6	1	1147	Sliding pad	1
1108	Shoulder Screw D6x25-M5	1	1148	Hex Screw M3x8	7
1109	Pull Rod Lock Nut	1	1149	Countersunk Screw M6x100	2
1110	Spherical Plain Bearing GE8C	1	1150	Fence	1
1111	Locking Swing Arm	1	1151	Thin Nut M10	2
1112	Locking Block Seat	1	1152	Set Screw M10x25	1
1113	Locking Block	1	1153	Pin 10x30	1
1114	Hex Screw M4x6	2	1154	Sealing Cover	4
1115	Bearing 6003	1	1155	Set Screw M4x10	12
1116	Thin Flat Washer	2	1156	Eccentric Nut	4
1117	Handle Shaft	1	1157	Magnet	4
1118	Hex Screw M5x25	4	1158	Window	2
1119	Spring Washer 5	6	1159	Slider	1
1120	Hex Screw M5x12	2	1160	Fixed wheel cushion block	4
1121	Shoulder Screw D8x40-M6	1	1161	Roller	8
1122	Handle Pin	2	1162	Roller Shaft(short)	4
1123	Support Block	1	1163	Moving wheel cushion block	4
1124	Locking Handle	1	1164	Roller Shaft(long)	4
1125	Pin 2x12	2	1165	Nylon Washer	2
1126	Hex Screw M4x40	2	1166	Cover	1
1127	Copper Bush	2	1167	Thin Flat Washer	4
1128	Hex Screw M4x20	6	1168	Roller	1
1129	Hex Screw M6x20	6	1169	Gear	1
1130	Spring Washer 6	6	1170	Pin 2x25	2
1131	Bracket	1	1171	Fixed plate	1
1132	Locking Rod	1	1172	Pin 2x12	1
1133	Fence Locking Block	1	1173	Gear	1
1134	Bracket Locking Block	2	1174	Base	1
1135	Lower Block of Handle	1	1175	Shoulder Screw D5x25-M4	1
1136	Rubber Limit Block	3	1176	Gear	1
1137	Upper Block of Handle	1	1177	Roller core	1
1138	Fence Locking Knob	2	1178	Nylon Washer	2
1139	Teflon Flat Washer	2	1179	Roller rubber	1
1140	Fence Body	1	1180	Bush	1

Rail Assembly



List

REF	DESCRIPTION	NUM	REF	DESCRIPTION	NUM
1401	Hex Screw M6x20	2	1420	Ball screw M4x6	6
1402	Stop block	1	1421	Safety Stop Locking Block	1
1403	Ball plunger $\phi 6 \times 7$	6	1422	Pin 4x20	1
1404	Front guide rail	1	1423	Hex Screw M6x12	2
1405	Set Screw M4x4	12	1424	Flip Position Stop	2
1406	Scale Stop	2	1425	Copper Washer 3	4
1408	Ruler	1	1426	Shoulder Screw M4x8	4
1409	Set Screw M8x110	3	1427	Flip Position Stop Block	2
1410	Installation block	3	1428	Square Nut	2
1411	Flat Washer 8	6	1501	Front Rail Adapter Block	2
1412	Spring Washer 8	6	1502	Rear Rail Adapter Block	2
1413	Nut M8	6	1503	Hex bolt M8x30	2
1415	Rear Rail	1	1504	Hex Screw M6x16	4
1416	Hex Screw M3x8	4	1505	Hex Screw M8x40	2
1417	Nylon limit block	5	1506	Flat Washer 6	2
1418	Safety Stop	1	1507	Spring Washer 8	6
1419	Copper Washer 4	4			



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HARVEY INDUSTRIES CO., LTD.

68-10 Suyuan Avenue, Jiangning District, Nanjing 211100, China



Harvey Industries International Inc.

📍 10832 Ada Ave. Montclair, CA. 91763, United States

☎ 1-888-211-0397

✉ info@harveywoodworking.com



Harvey Industries Europe GmbH

📍 Harvey Industries Europe GmbH
Ludwigstraße 16 35315 Homberg (Ohm) Deutschland

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南京海威机械有限公司

📍 中国南京江宁经济开发区苏源大道68-10

☎ 025-86668165

✉ shane@harvey.cn