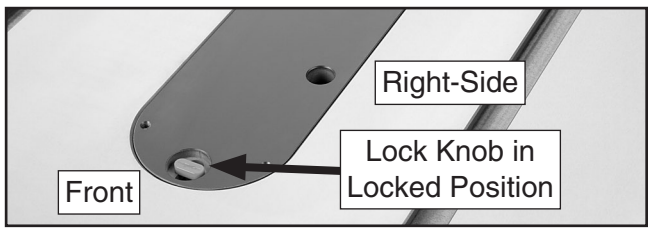
MODEL T21879
ZERO-CLEARANCE TABLE INSERT FOR G0605X1/ G0606X1,G0696X & G0697X

⚠WARNING

- **DISCONNECT THE SAW FROM POWER BEFORE REMOVING OR FITTING THE TABLE INSERT!**
- **Wear eye protection when cutting.**
- **Do not tilt the blade while it is in the insert! For beveled cuts, a separate insert must be used only at that angle.**
- **Only use carbide-tipped blades with this insert. The wider teeth provide clearance for the blade body, which reduces heat.**
- **Use a separate insert for each blade angle and cutting height. This ensures a true "zero-clearance" effect.**
- **When cutting the insert, it MUST be securely clamped down with a board and clamps before raising the blade.**
- **Use extreme caution when cutting the blade slot (kerf). Raise the blade very slowly.**

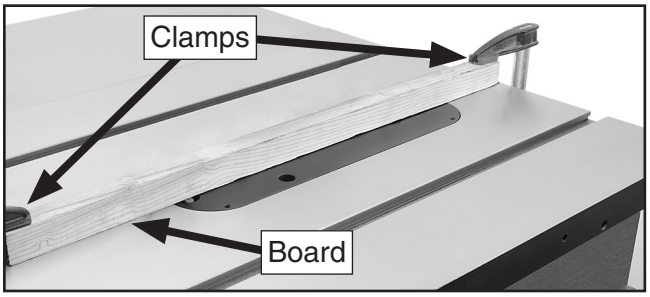
Installing & Fitting Your Insert

1. Lower the blade completely and remove the old table insert.
2. Install the new table insert, back-end first, then fit it into the table opening. *If the table insert fits loosely or will not install completely, remove it and adjust the set screws until the insert fits into the table with a snug fit.*
3. Adjust the set screws located on top of the insert to make the insert flush with the table, then turn the lock knob to secure the insert.



Cutting Blade Slot (Kerf)

1. Verify the insert fits properly and the blade is NOT touching the insert. (Check this by rotating the blade from below with a stick or by moving the drive belt.)
2. Firmly clamp a scrap board (at least ¾" thick) over the top of the table insert so the blade is not visible as it emerges through the insert. This setup helps prevent chipout and reduces the chance of the blade raising the insert during the cut.



3. Re-connect the saw to power. KEEP HANDS OFF TABLE TOP OR SCRAP BOARD, WEAR EYE PROTECTION, AND DON'T STAND DIRECTLY BEHIND THE BLADE PATH. Turn the saw ***ON***, then slowly and cautiously raise the blade to the correct height for the operation.
4. Lower the blade completely, turn the saw ***OFF***, remove the scrap board, and the insert.
5. Re-install the riving knife or blade guard, ensure they are in proper operating condition, and then re-install the insert. The insert is now ready to use.

Note: *An undesirable scraping noise may be generated by blade run-out or distortion. To remedy this, remove the insert and slightly widen the slot, using a file or sanding paddle.*

If you need help with your new table insert, call our Tech Support at: (570) 546-9663.

COPYRIGHT © NOVEMBER, 2011 BY GRIZZLY INDUSTRIAL, INC.
WARNING: NO PORTION OF THIS MANUAL MAY BE REPRODUCED IN ANY SHAPE OR FORM WITHOUT THE WRITTEN APPROVAL OF GRIZZLY INDUSTRIAL, INC.
#KN14561 PRINTED IN TAIWAN