READ THIS FIRST

Model G0869/G0870

IMPORTANT UPDATE

For Machines Mfd. Since 04/24
and Owner's Manual Revised 09/20

For questions or help with this product contact Tech Support at (570) 546-9663 or techsupport@grizzly.com

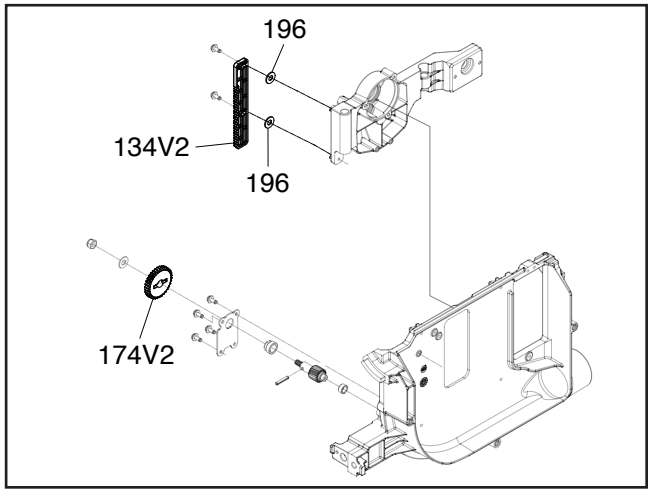
The following changes were recently made since the owner's manual was printed:

- Parts changed.

Aside from this information, all other content in the owner's manual applies and MUST be read and understood for your own safety. **IMPORTANT: Keep this update with the owner's manual for future reference.**

For questions or help, contact our Tech Support at (570) 546-9663 or techsupport@grizzly.com.

Revised Parts



REF	PART #	DESCRIPTION
134V2	P0869134V2	RACK V2.04.24
174V2	P0869174V2	GEAR 34T V2.04.24
196	P0869196	FLAT WASHER 5 X 16 X 3

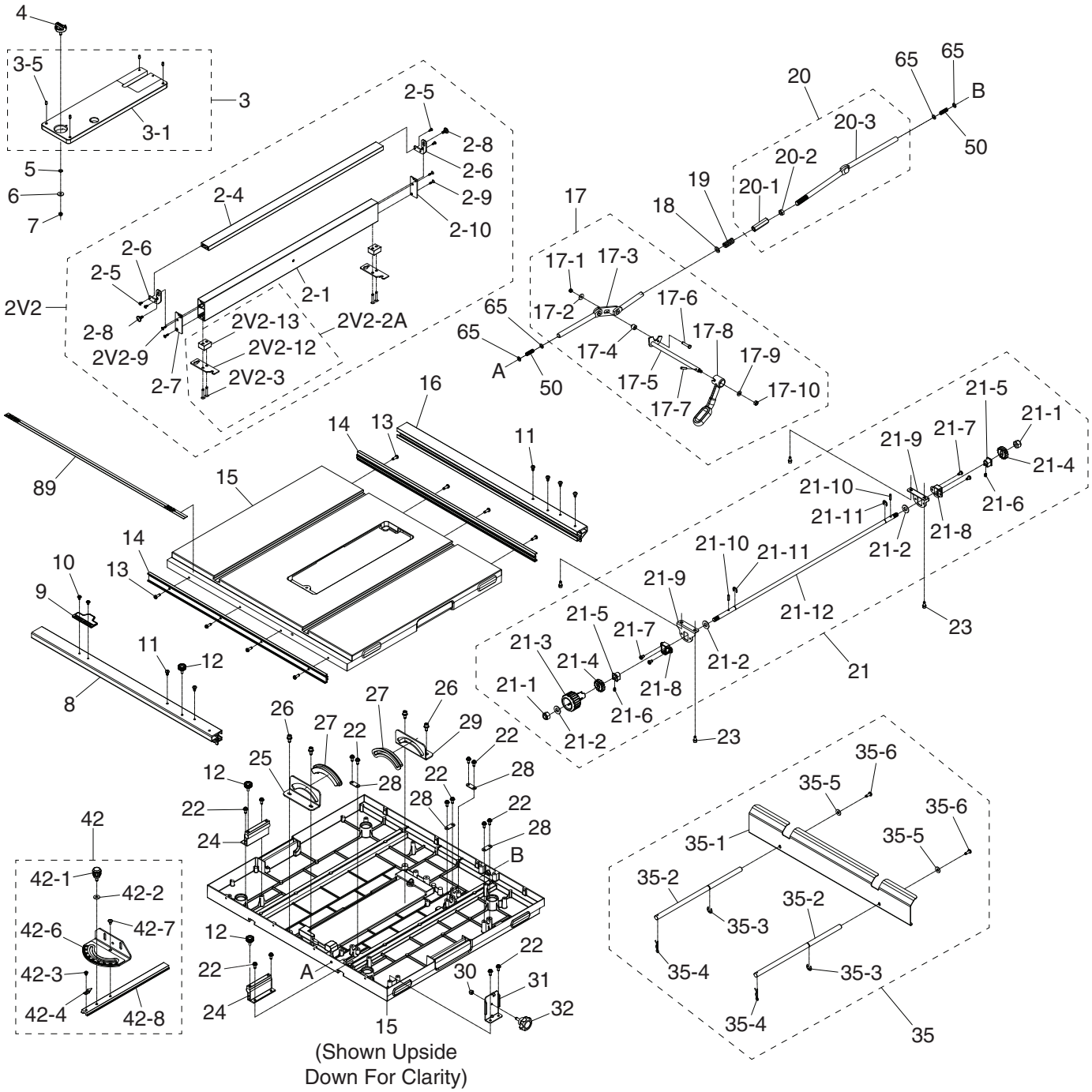
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SECTION 10: PARTS

We do our best to stock replacement parts when possible, but we cannot guarantee that all parts shown are available for purchase. Call **(800) 523-4777** or visit **www.grizzly.com/parts** to check for availability.

Table & Fence



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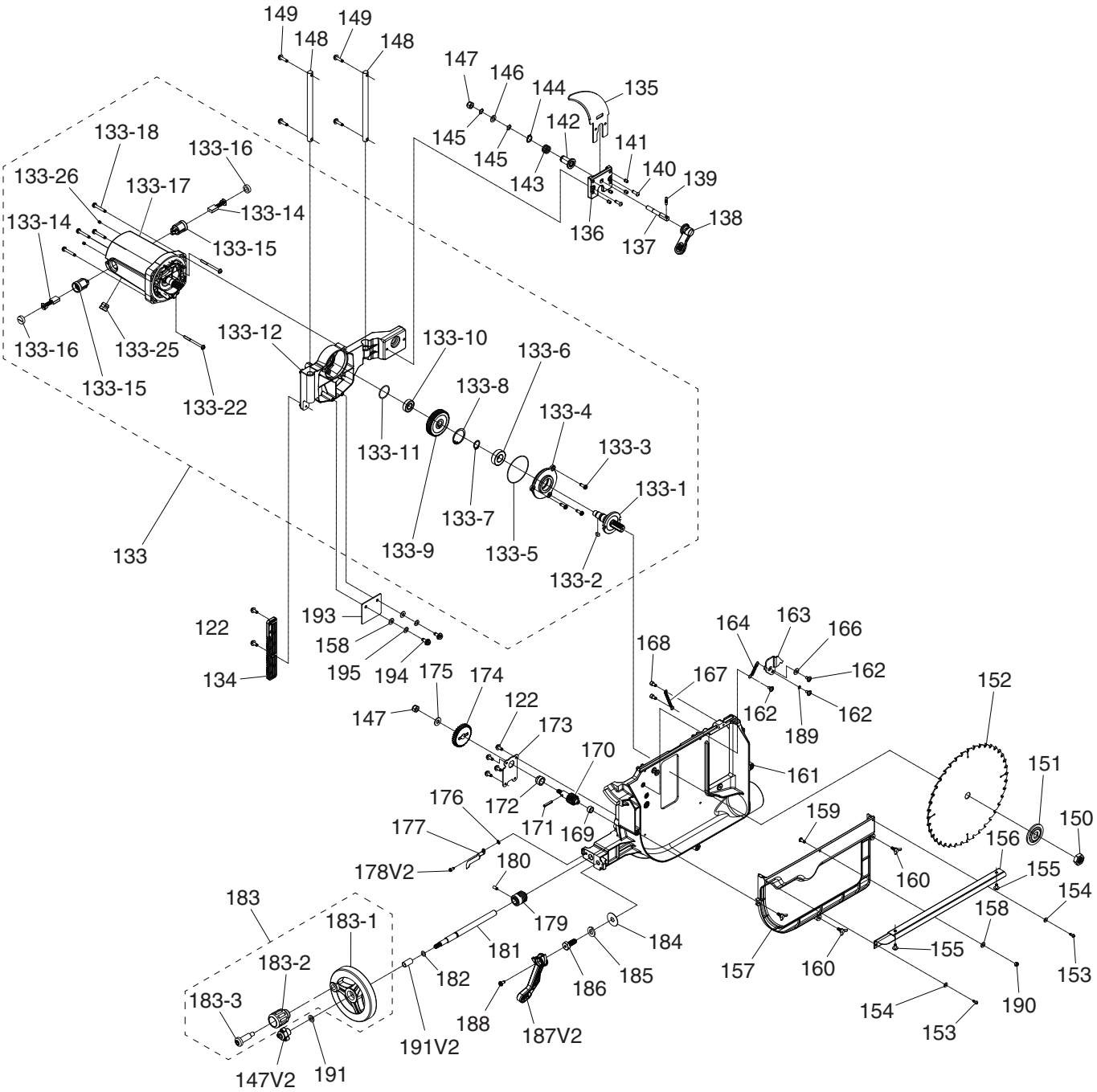
Table & Fence Parts

REF	PART #	DESCRIPTION
2V2	P0869002V2	FENCE ASSEMBLY V2.01.20
2-1	P0869002-1	FENCE BODY
2V2-2A	P0869002-2A	FENCE MOUNT BRACKET ASSEMBLY
2V2-3	P0869002V2-3	FLAT HD CAP SCR M5-.8 X 12 V2.01.20
2-4	P0869002-4	NARROW RIP AUXILIARY FENCE
2-5	P0869002-5	TAP SCREW M4 X 10
2-6	P0869002-6	NARROW RIP FENCE PIVOT BRACKET
2-7	P0869002-7	FENCE END PLATE (FRONT)
2-8	P0869002-8	SHOULDER SCREW M5-.8 X 10, 8 X 3.5
2V2-9	P0869002V2-9	FLAT HD SCR M4-.7 X 10 V2.01.20
2-10	P0869002-10	FENCE END PLATE (REAR)
2V2-12	P0869002V2-12	FENCE BASE BRACKET V2.01.20
2V2-13	P0869002V2-13	FENCE MOUNT BLOCK
3	P0869003	TABLE INSERT ASSEMBLY
3-1	P0869003-1	TABLE INSERT
3-5	P0869003-5	SET SCREW M5-.8 X 12
4	P0869004	TABLE INSERT LOCK
5	P0869005	WAVY WASHER 6MM
6	P0869006	FLAT WASHER 5MM
7	P0869007	LOCK NUT M5-.8
8	P0869008	RAIL (FRONT)
9	P0869009	FENCE SCALE INDICATOR
10	P0869010	PHLP HD SCR W/WASHER M4-.7 X 8
11	P0869011	SHOULDER SCREW M5-.8 X 6, 6.5 X 3
12	P0869012	KNOB BOLT M5-.8 X 10, D20, ROUND KD
13	P0869013	PHLP HD SCR W/LOCK WASHER M5-.8 X 16
14	P0869014	RAIL MOUNTING BAR
15	P0869015	TABLE
16	P0869016	RAIL (REAR)
17	P0869017	FENCE LOCK ASSEMBLY (FRONT)
17-1	P0869017-1	LOCK NUT M5-.8
17-2	P0869017-2	FLAT WASHER 5MM
17-3	P0869017-3	FENCE LOCK PIVOT ASSEMBLY (FRONT)
17-4	P0869017-4	BUSHING
17-5	P0869017-5	FENCE LOCK SHAFT
17-6	P0869017-6	HEX BOLT M5-.8 X 25
17-7	P0869017-7	ROLL PIN 4 X 22
17-8	P0869017-8	FENCE LOCK LEVER
17-9	P0869017-9	FLAT WASHER 6MM
17-10	P0869017-10	LOCK NUT M6-1
18	P0869018	FLAT WASHER 8MM
19	P0869019	COMPRESSION SPRING 2.6 X 13.8 X 30
20	P0869020	FENCE LOCK ASSEMBLY (REAR)
20-1	P0869020-1	STANDOFF-HEX M8-1.25, 50

REF	PART #	DESCRIPTION
20-2	P0869020-2	HEX NUT M8-1.25
20-3	P0869020-3	FENCE LOCK PIVOT ASSEMBLY (REAR)
21	P0869021	FENCE ADJUSTMENT ASSEMBLY
21-1	P0869021-1	LOCK NUT M10-1.5
21-2	P0869021-2	FLAT WASHER 10MM
21-3	P0869021-3	FENCE ADJUSTMENT DIAL
21-4	P0869021-4	PINION GEAR 15T
21-5	P0869021-5	BEARING BLOCK
21-6	P0869021-6	COMPRESSION SPRING 0.6 X 5.5 X 14
21-7	P0869021-7	PHLP HD SCR W/WASHER M5-.8 X 10
21-8	P0869021-8	BEARING BLOCK HOUSING
21-9	P0869021-9	BEARING BLOCK SUPPORT BRACKET
21-10	P0869021-10	ROLL PIN 4 X 16
21-11	P0869021-11	E-CLIP 10MM
21-12	P0869021-12	PINION SHAFT
22	P0869022	PHLP HD SCR W/WASHERS M5-.8 X 14
23	P0869023	CAP SCREW W/LOCK WASHER M5-.8 X 12
24	P0869024	EXTENSION SHAFT MOUNTING BLOCK
25	P0869025	TRUNNION BRACKET (REAR)
26	P0869026	CAP SCREW W/WASHERS M6-1 X 15
27	P0869027	TRUNNION
28	P0869028	MOUNTING PLATE
29	P0869029	TRUNNION BRACKET (FRONT)
30	P0869030	ACORN NUT M6-1
31	P0869031	GUARD STORAGE BRACKET A
32	P0869032	KNOB BOLT M6-1 X 20, 6-LOBE, D38
35	P0869035	TABLE EXTENSION ASSEMBLY
35-1	P0869035-1	TABLE EXTENSION REST
35-2	P0869035-2	TABLE EXTENSION SHAFT
35-3	P0869035-3	E-CLIP 9MM
35-4	P0869035-4	COTTER PIN 1/4-1/2 X 1-3/4 HAIRPIN
35-5	P0869035-5	FLAT WASHER 6MM
35-6	P0869035-6	PHLP HD SCR M6-1 X 10
42	P0869042	MITER GAUGE ASSEMBLY
42-1	P0869042-1	KNOB BOLT M6-1 X 13, D20, ROUND
42-2	P0869042-2	FLAT WASHER 5 X 14 X 1.5MM (PLASTIC)
42-3	P0869042-3	PHLP HD SCR M5-.8 X 6
42-4	P0869042-4	MITER GAUGE SCALE POINTER
42-6	P0869042-6	MITER GAUGE BODY
42-7	P0869042-7	SHOULDER SCREW M5-.8 X 6, 7.5 X 3.25
42-8	P0869042-8	MITER BAR
50	P0869050	COMPRESSION SPRING 0.8 X 8.6 X 30
65	P0869065	FLAT WASHER 7MM
89	P0869089	FENCE SCALE

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Motor & Blade



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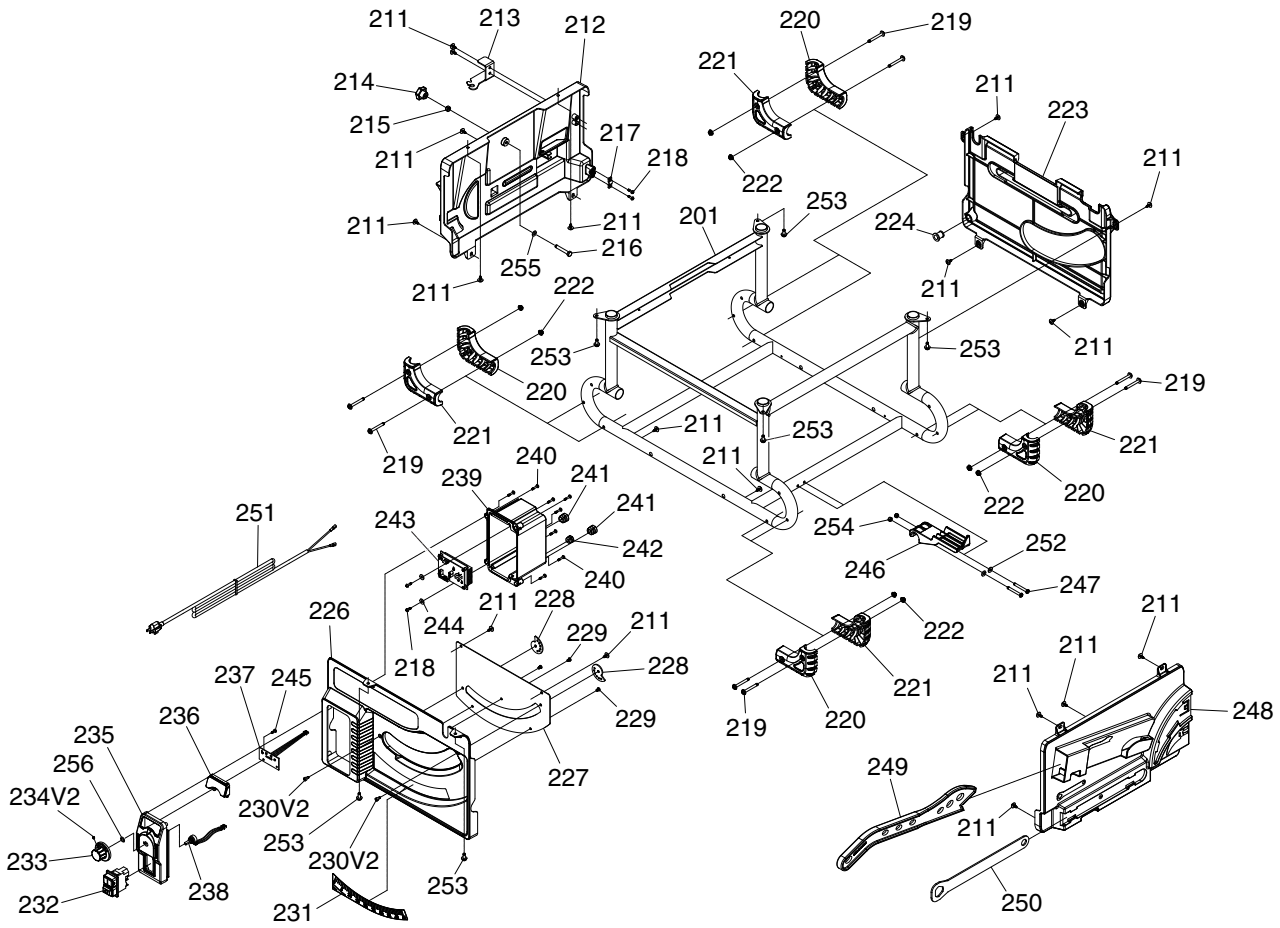
Motor & Blade Parts

REF	PART #	DESCRIPTION
122	P0869122	PHLP HD SCR W/WASHERS M5-.8 X 14
133	P0869133	MOTOR 2.5HP 120V 1-PH
133-1	P0869133-1	ARBOR 5/8
133-2	P0869133-2	KEY 5 X 5 X 10
133-3	P0869133-3	PHLP HD SCR W/WASHER M5-.8 X 16
133-4	P0869133-4	GEAR HOUSING COVER
133-5	P0869133-5	O-RING 60 X 1.5
133-6	P0869133-6	BALL BEARING 6003-2RS
133-7	P0869133-7	EXT RETAINING RING 17MM
133-8	P0869133-8	INT RETAINING RING 35MM
133-9	P0869133-9	HELICAL GEAR 54T
133-10	P0869133-10	BALL BEARING 6001-2RS
133-11	P0869133-11	O-RING 24.75 X 1.8
133-12	P0869133-12	GEAR HOUSING
133-14	P0869133-14	CARBON BRUSH
133-15	P0869133-15	CARBON BRUSH HOLDER
133-16	P0869133-16	CARBON BRUSH CAP
133-17	P0869133-17	MOTOR HOUSING
133-18	P0869133-18	PHLP HD SCR W/WASHERS M5-.8 X 35
133-22	P0869133-22	PHLP HD TAP SCR W/WASHER M5 X 60
133-25	P0869133-25	STRAIN RELIEF TYPE-1 5/8
133-26	P0869133-26	SET SCREW M5-.8 X 5
134	P0869134	RACK
135	P0869135	RIVING KNIFE
136	P0869136	RIVING KNIFE MOUNTING BLOCK
137	P0869137	LOCK LEVER SHAFT
138	P0869138	RIVING KNIFE LOCK LEVER
139	P0869139	LOCATING PIN 4.13 X 7, 4 X 6.5, 4 X 6.5
140	P0869140	BUTTON HD CAP SCR M5-.8 X 16
141	P0869141	SET SCREW M6-1 X 8
142	P0869142	FLANGED BUSHING
143	P0869143	COMPRESSION SPRING 1.7 X 18 X 16
144	P0869144	EXT RETAINING RING 14MM
145	P0869145	WAVY WASHER 8MM
146	P0869146	FLAT WASHER 8MM
147	P0869147	LOCK NUT M8-1.25
147V2	P0869147V2	LOCK KNOB V2.03.20
148	P0869148	LEADSCREW
149	P0869149	PHLP HD SCR W/WASHERS M5-.8 X 22
150	P0869150	HEX NUT 5/8-12
151	P0869151	ARBOR FLANGE
152	P0869152	BLADE 10" X 5/8 X 1/8 40T
153	P0869153	TAP SCREW M4 X 10
154	P0869154	FLAT WASHER 4MM

REF	PART #	DESCRIPTION
155	P0869155	PHLP HD SCR W/WASHER M5-.8 X 10
156	P0869156	DUST SHROUD
157	P0869157	BLADE HOUSING DUST COVER
158	P0869158	FLAT WASHER 5MM
159	P0869159	PHLP HD SCR M5-.8 X 12
160	P0869160	WING SCREW W/LOCK WASHER M5-.8 X 12
161	P0869161	BLADE HOUSING W/DUST PORT
162	P0869162	SHOULDER SCREW M5-.8 X 6, 6 X 3.5
163	P0869163	ARBOR LOCK
164	P0869164	EXTENSION SPRING 0.6 X 6.3 X 23
166	P0869166	FLAT WASHER 6MM
167	P0869167	EXTENSION SPRING 1 X 6.7 X 56
168	P0869168	CAP SCREW M5-.8 X 10
169	P0869169	BUSHING
170	P0869170	WORM GEAR 20T
171	P0869171	ROLL PIN 4 X 25
172	P0869172	BUSHING
173	P0869173	GEAR CASE COVER
174	P0869174	GEAR 34T
175	P0869175	FLAT WASHER 8MM
176	P0869176	EXT TOOTH WASHER 4MM
177	P0869177	SCALE POINTER
178V2	P0869178V2	CAP SCREW M4-.7 X 10 V2.01.20
179	P0869179	WORM
180	P0869180	SET SCREW M5-.8 X 12
181	P0869181	WORM SHAFT
182	P0869182	EXT RETAINING RING 12MM
183	P0869183	HANDWHEEL ASSEMBLY
183-1	P0869183-1	HANDWHEEL TYPE-33 130D X 8B-F X M6-1
183-2	P0869183-2	HOLLOW HANDLE 33 X 44, 10
183-3	P0869183-3	SHOULDER SCREW M6-1 X 12, 10 X 30
184	P0869184	FLAT WASHER 10MM
185	P0869185	LOCK WASHER 10MM
186	P0869186	HEX BOLT M10-1.5 X 25 INT THREADS M5-.8
187V2	P0869187V2	BLADE TILT LOCK LEVER V2.06.20
188	P0869188	PHLP HD LOCK SCREW W/WASHER M5-.8 X 12
189	P0869189	WAVY WASHER 6MM
190	P0869190	LOCK NUT M5-.8
191	P0869191	FLAT WASHER 8MM
191V2	P0869191V2	KNOB SPACER V2.03.20
193	P0869193	SAFETY PLATE
194	P0869194	PHLP HD SCR M5-.8 X 14
195	P0869195	LOCK WASHER 5MM

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Base

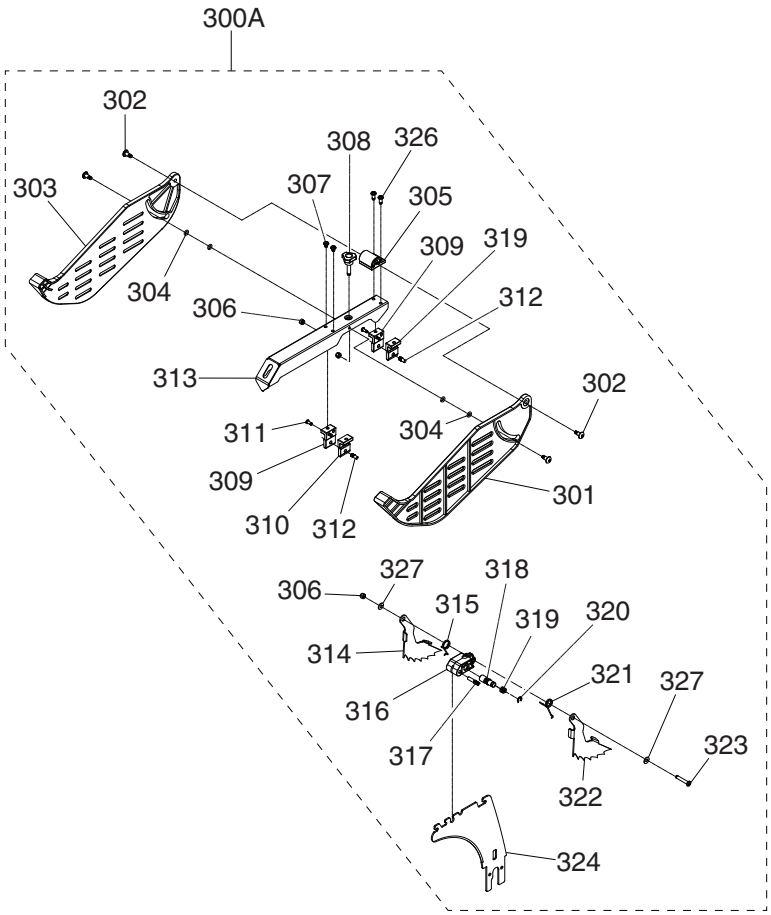


REF	PART #	DESCRIPTION
201	P0869201	FRAME
211	P0869211	TAP SCREW M5 X 12
212	P0869212	COVER PLATE (LEFT)
213	P0869213	ANTI-KICKBACK BRACKET
214	P0869214	KNOB M6-1, 6-LOBE, D30
215	P0869215	LOCK NUT M6-1
216	P0869216	HEX BOLT M6-1 X 40
217	P0869217	CORD ROUTING CLAMP
218	P0869218	TAP SCREW M4 X 12
219	P0869219	PHLP HD SCR W/WASHER M5-.8 X 45
220	P0869220	FOOT A
221	P0869221	FOOT B
222	P0869222	FLANGE NUT M5-.8
223	P0869223	COVER PLATE (REAR)
224	P0869224	CORD SLEEVE (RUBBER)
226	P0869226	COVER PLATE (FRONT)
227	P0869227	BLADE TILT LOCK PLATE
228	P0869228	BLADE TILT STOP CAM
229	P0869229	PHLP HD SCR M4-.7 X 6
230V2	P0869230V2	CAP SCREW M5-.8 X 8 V2.01.20
231	P0869231	BLADE TILT SCALE
232	P0869232	ON/OFF SWITCH KEDU KJD17B 120V
233	P0869233	VARIABLE-SPEED DIAL

REF	PART #	DESCRIPTION
234V2	P0869234V2	SET SCREW M4-.7 X 6 V2.01.20
235	P0869235	SWITCH COVER
236	P0869236	LED LENSE
237	P0869237	LED CIRCUIT BOARD
238	P0869238	POTENTIOMETER B10K
239	P0869239	SWITCH BOX
240	P0869240	TAP SCREW M4 X 16
241	P0869241	STRAIN RELIEF TYPE-1 5/8
242	P0869242	STRAIN RELIEF TYPE-1 1/2
243	P0869243	CIRCUIT BOARD
244	P0869244	FLAT WASHER 4MM
245	P0869245	TAP SCREW M4 X 10
246	P0869246	GUARD STORAGE BRACKET B
247	P0869247	PHLP HD SCR M5-.8 X 40
248	P0869248	COVER PLATE (RIGHT)
249	P0869249	PUSH STICK
250	P0869250	ARBOR WRENCH 23MM CLOSED-END
251	P0869251	POWER CORD 14G 2W 95" 1-15P
252	P0869252	FLAT WASHER 5MM
253	P0869253	PHLP HD SCR W/WASHERS M5-.8 X 14
254	P0869254	LOCK NUT M5-.8
255	P0869255	FLAT WASHER 6MM
256	P0869256	O-RING 4.8 X 1.9 P5

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Blade Guard

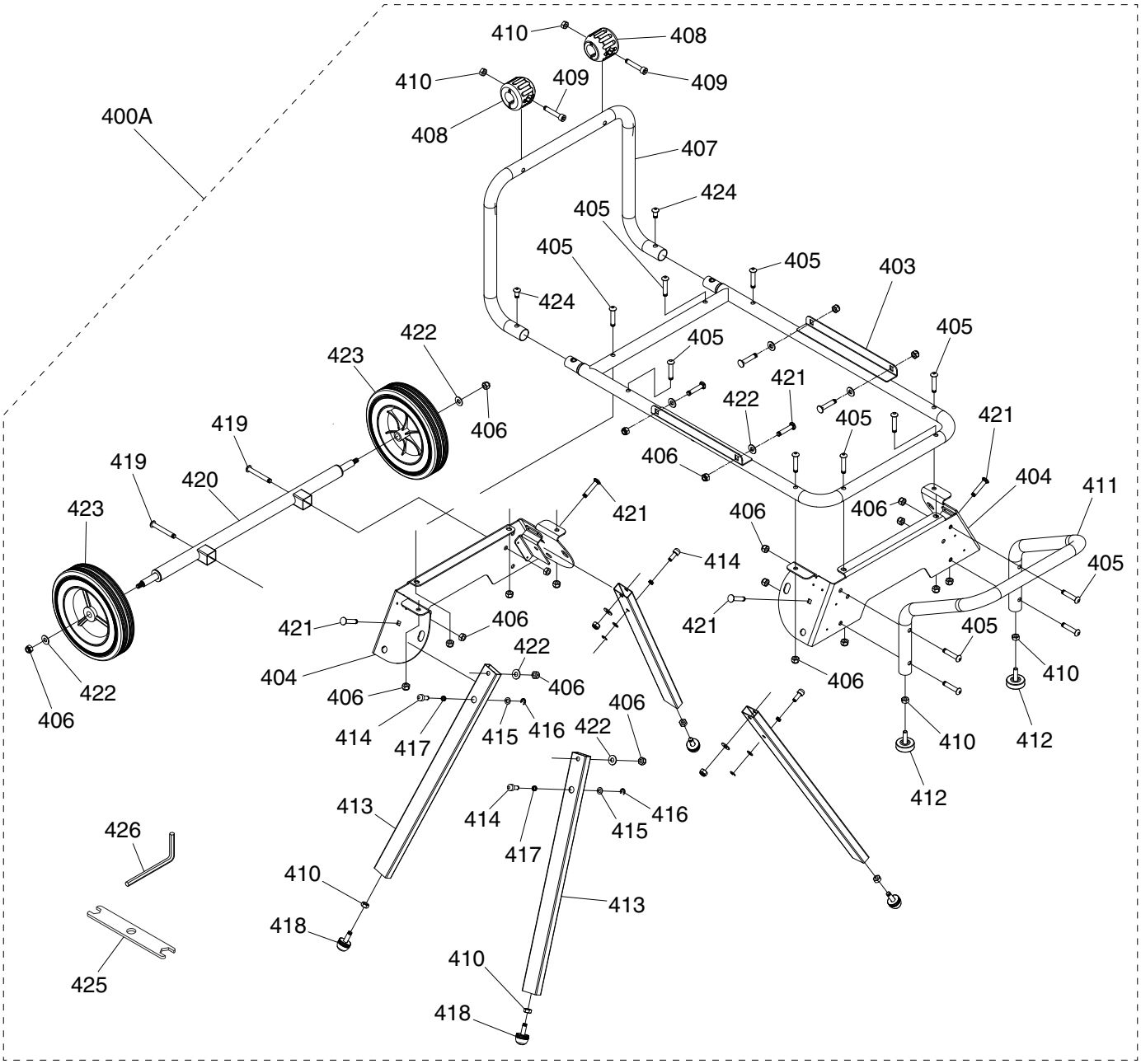


REF	PART #	DESCRIPTION
300A	P0869300A	BLADE GUARD ASSEMBLY
301	P0869301	BLADE GUARD COVER (RIGHT)
302	P0869302	SHOULDER SCREW M5-.8 X 6, 6 X 8
303	P0869303	BLADE GUARD COVER (LEFT)
304	P0869304	O-RING 5.65 X 2 P6
305	P0869305	BLADE GUARD PIVOT BLOCK
306	P0869306	LOCK NUT M5-.8
307	P0869307	PHLP HD SCR M5-.8 X 6
308	P0869308	KNOB BOLT M6-1 X 26, 3-LOBE, D26
309	P0869309	PIVOT GUIDE BRACKET (LEFT)
310	P0869310	PIVOT GUIDE BRACKET (RIGHT)
311	P0869311	PHLP HD SCR M4-.7 X 10
312	P0869312	LOCATING PIN 5.3 X 4, 5 X 9.5
313	P0869313	BLADE GUARD BODY

REF	PART #	DESCRIPTION
314	P0869314	ANTI-KICKBACK PAWL (LEFT)
315	P0869315	TORSION SPRING (LEFT)
316	P0869316	ANTI-KICKBACK PAWL MOUNTING BLOCK
317	P0869317	LOCATING PIN 5.25 X 10, 5 X 16
318	P0869318	ANTI-KICKBACK PAWL RELEASE PIN
319	P0869319	COMPRESSION SPRING 0.7 X 10.6 X 11
320	P0869320	E-CLIP 7MM
321	P0869321	TORSION SPRING (RIGHT)
322	P0869322	ANTI-KICKBACK PAWL (RIGHT)
323	P0869323	PHLP HD SCR M5-.8 X 30
324	P0869324	SPREADER
326	P0869326	PHLP HD SCR M5-.8 X 12
327	P0869327	FLAT WASHER 5MM

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Stand (G0870)

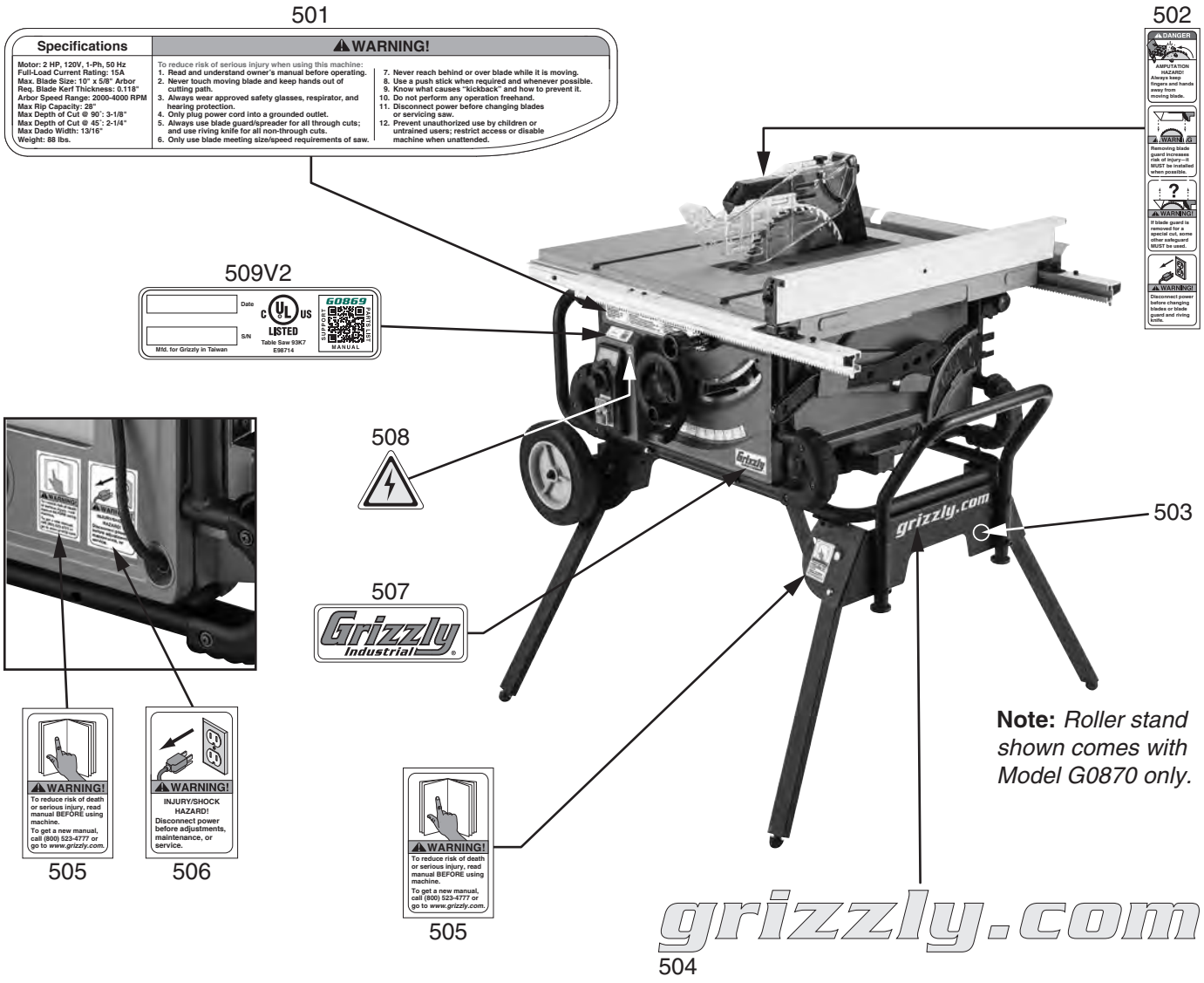


REF	PART #	DESCRIPTION
400A	P0870400A	ROLLER STAND ASSEMBLY
403	P0870403	STAND BODY
404	P0870404	STAND LEG BRACKET
405	P0870405	BUTTON HD CAP SCR M8-1.25 X 40
406	P0870406	LOCK NUT M8-1.25
407	P0870407	HANDLE (LEFT)
408	P0870408	BUMPER
409	P0870409	CAP SCREW M8-1.25 X 45
410	P0870410	HEX NUT M8-1.25
411	P0870411	HANDLE (RIGHT)
412	P0870412	HANDLE FOOT M8-1.25 X 22
413	P0870413	STAND LEG
414	P0870414	CLEVIS PIN, BUTTON HEAD-GROOVED

REF	PART #	DESCRIPTION
415	P0870415	FLAT WASHER 7MM
416	P0870416	E-CLIP 7MM
417	P0870417	COMPRESSION SPRING 0.8 X 9.3 X 18
418	P0870418	RUBBER FOOT M8-1.25 X 20
419	P0870419	CAP SCREW M8-1.25 X 60
420	P0870420	WHEEL AXLE
421	P0870421	CARRIAGE BOLT M8-1.25 X 40
422	P0870422	FLAT WASHER 8MM
423	P0870423	WHEEL
424	P0870424	BUTTON HD CAP SCR M8-1.25 X 16
425	P0870425	FLAT WRENCH 10 X 13MM
426	P0870426	HEX WRENCH 5MM

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Labels & Cosmetics



Note: *Roller stand shown comes with Model G0870 only.*

REF	PART #	DESCRIPTION
501	P0869501	MACHINE SPECS/WARNING LABEL (G0869)
501	P0870501	MACHINE SPECS/WARNING LABEL (G0870)
502	P0869502	BLADE GUARD WARNING LABEL
503	P0869503	TOUCH-UP PAINT, GRIZZLY BLACK
505	P0869505	READ MANUAL LABEL

REF	PART #	DESCRIPTION
506	P0869506	DISCONNECT POWER LABEL
507	P0869507	GRIZZLY LOGO LABEL
508	P0869508	ELECTRICITY LABEL
509V2	P0869509V2	QR CODE LABEL (G0869) V2.08.19
509V2	P0870509V2	QR CODE LABEL (G0870) V2.08.19

⚠WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine MUST replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.