



50% LOWER
PRINTING COSTS
THAN COLOR
LASER¹

WorkForce® Pro WP-4540

Print | Copy | Scan | Fax | Ethernet | Wi-Fi®

ENGINEERED FOR PRODUCTIVITY

- **50% lower printing cost than color lasers¹** — professional prints at a lower cost than laser prints
- **World's Fastest automatic two-sided printer²** — ideal for busy workgroups
- **Extra large ink cartridges available³** — print up to four reams of paper without changing ink
- **Reload paper less often** — 580-sheet paper capacity, includes an 80-sheet rear-feed tray for alternative paper, envelopes, labels and card stock
- **Remarkable durability** — 20,000-page duty cycle⁴ for added peace of mind. Up to 1,600 pages monthly
- **Professional quality color** — print attention-getting marketing materials or presentations that exceed your clients' expectations
- **5.8" smart touch panel** — quickly and easily navigate through critical tasks
- **Built-in networking⁵** — easily connect and share with others in your workgroup via wireless or wired networking
- **Save 50% of your paper supply** — built-in automatic two-sided printing and copying
- **Smudge, fade and water resistant documents** — ink won't run or smear
- **PC-Fax** — fax documents directly from your computer⁶
- **EPSON Connect™** — get instant wireless printing from popular mobile devices. Also compatible with Apple® AirPrint™ and Google Cloud Print™⁶
- **Do more** — 30-page two-sided Auto Document Feeder to quickly copy, scan or fax stacks of one- or two-sided originals
- **High-speed faxing in black and color** — as fast as 3 sec per page; speed dial storage up to 60 numbers; fax memory up to 180 pages

PRINT	
Printing Technology	4-color (CMYK) drop-on-demand MicroPiezo® inkjet technology
Printer Language	EPSON ESC/P®-R
Maximum Print Resolution	4800 x 1200 optimized dpi
ISO Print Speed†	Black 16 ISO ppm Color 11 ISO ppm
Two-Sided ISO Print Speed†	Black 9.2 ISO ppm Color 7.1 ISO ppm
Minimum Ink Droplet Size	2 droplet sizes, as small as 3 picoliters
Duty Cycle‡	Up to 20,000 pages. Recommended monthly page volume: up to 1600 pages
COPY	
Copy Quality	Color/Black-and-White: Draft/Normal
Copy Quantity	1 – 99 (PC-free)
ISO Copy Speed††	14 ISO CPM (Black), 8 CPM (Color)
Maximum Copy Size	8.5" x 14" (PC-free)
Copy Features	Fit to page, automatic reduction and enlargement (25 – 400%), adjustable copy density
SCAN	
Scanner Type	Color flatbed/Automatic 2-sided ADF
Photoelectric Device	Color CIS line sensor
Optical Resolution	2400 dpi
Hardware Resolution	1200 x 2400 dpi
Maximum Resolution	9600 x 9600 dpi interpolated
Scanner Bit Depth	48-bit color / 24-bit output
PC-free Features	Scan-to-PC, scan-to-PDF, scan-to-email
FAX	
Fax Specifications	Black-and-white and color Modem: 33.6 Kbps — as fast as 3 sec per page Memory: Up to 180 pages Speed dials: 60 (max.) PC-Fax®
CONNECTIVITY	
Connectivity	Hi-Speed USB 2.0 Wireless (802.11 b/g/n)⁵ Wired Ethernet (10/100 Mbps) Network Card Included EPSON Connect Email Print⁷ AirPrint enabled⁷ Google Cloud Print™ ready⁷
Operating Systems	Windows® 7 (32-bit, 64-bit) Windows Vista® (32-bit, 64-bit) Windows XP SP1 or higher (32-bit) Windows XP Professional x64 Edition Mac OS® X® 10.4.11, 10.5.x, 10.6.x and 10.7.x
Server Systems⁹	Windows Server® 2008 R2 Windows Server 2008 Windows Server 2003
PAPER HANDLING	
PC-free Paper Support	Plain (Letter, A4), Photo (Letter, A4, 8" x 10", 5" x 7", 4" x 6", 16:9 wide)
Maximum Paper Size	8.5" x 44"

PAPER HANDLING (cont.)	
Paper Sizes	3.5" x 5", 4" x 6", 5" x 7", 8" x 10", 8.5" x 11", A4, B5, A5, A6, half letter, executive, user definable (3.5" – 44" in length)
Paper Types	Plain paper, EPSON® Bright White, Brochure & Flyer Paper Matte Double-sided, Ultra Premium Presentation Paper Matte, Premium Presentation Paper Matte, Premium Presentation Paper Matte Double-Sided, Presentation Paper Matte, Ultra Premium Photo Paper Glossy, Premium Photo Paper Semi-gloss, Premium Photo Paper Glossy, Photo Paper Glossy, Photo Quality Adhesive Sheets, Iron-on Cool Peel Transfer paper
Envelope Types	No. 10; plain paper, bond paper, air mail
Input Paper Capacity	580 sheets plain paper (2 x 250 sheets plain paper, 80-sheet rear-feed tray), 10 envelopes
GENERAL	
Temperature	Operating: 50 ° to 95 °F (10 ° to 35 °C) Storage: -4 ° to 104 °F (-20 ° to 40 °C)
Relative Humidity	Operating: 20 – 80% Storage: 5 – 85% (no condensation)
Sound Level	38 dB(A)
Rated Voltage	AC 100 – 120 V / 220 – 240 V
Rated Frequency	50 – 60 Hz
Rated Current	0.6 Amp
Power Consumption	Approx. 16 W ISO 24712 (Standalone copy printing) Approx. 0.2 W (Power off) ENERGY STAR® qualified
Safety Approvals	Safety standards UL60950, CSA C22.2 No. 60950 EMI FCC Part 15 subpart B class B, CAN/CSA-CE/IEC CISPR 22 class B
Telecom Regulations	FCC Part 68 (U.S.A.), IC/CS03 (Canada)
Country of Origin	Indonesia
Weight and Dimensions (W x D x H)	Printing: 18.1" x 25.7" x 18.2" Storage: 18.1" x 16.5" x 16.5" Weight: 36.4 lb
What's In The Box	WorkForce Pro WP-4540 all-in-one Instruction booklets, CD-ROM with drivers,⁸ Free sample paper pack, Power cord, Telephone cord, 4 DURABrite® Ultra Ink cartridges¹⁰ – Black, Cyan, Magenta, Yellow Included cartridges print about 1000 black and 900 color pages
Software Included	EPSON printer driver, ABBYY® FineReader®
Warranty	One-year limited warranty in the U.S. and Canada
INK	
Ink Type	DURABrite Ultra pigment ink (smudge, fade and water resistant)
Ink Palette	Cyan, Magenta, Yellow and Black
Ink Cartridge Configuration	4 individual ink cartridges
Fade Resistance / Print Longevity¹¹	Up to 118 years
Replacement Ink Cartridges¹⁰	676XL Black, Cyan, Magenta, Yellow
ECO FEATURES	
• Uses up to 70% less power than laser printers¹² • Save up to 50% of your paper supply with automatic, two-sided printing • ENERGY STAR qualified • RoHS compliant • Designed to be recycled¹³ • Epson America, Inc. is a SmartWay® Transport Partner¹⁴	

† ISO ppm is based on ISO 24734. Black and color print speeds are determined in default, single-side mode, in accordance with ISO/IEC 24734. Black and color two-sided print speeds are determined in two-sided mode, in accordance with ISO/IEC 24734. Actual print times will vary based on system configuration, software, and page complexity. See www.epson.com/printspeed for details, including complete ISO reports.

†† Black and color copy speeds (cpm) are determined in default, single-sided mode, in accordance with ISO/IEC 29183. Actual copy times will vary based on system configuration and page complexity. See www.epson.com/copyspeed for details.

- 1 Compared with best-selling color laser all-in-ones priced at \$699 or less, as of December 2010. Calculation based on continuous printing with highest-capacity cartridges. Actual savings will vary based on print task and use conditions.
- 2 Fastest in its class; printing black text in default, two-sided mode, in accordance with ISO/IEC 24734. Compared to inkjet all-in-ones priced at \$399 or less, as of January 2011, based on manufacturers' rated ISO speeds or independent testing.
- 3 676XL Black ink cartridge prints about 2400 ISO pages. 676XL color ink cartridges print about 1200 ISO pages on average.
- 4 Monthly duty cycle is the highest duty a user could expect in a month, based on near-constant operation of a device of this kind. It is not recommended that the device be run at this duty. For best device performance, run the device at the recommended duty.
- 5 Wi-Fi 802.11 b/g/n certified; level of performance subject to the range of the router being used. Visit www.wi-fi.org/files/11nbasics_glossary.pdf for more information.
- 6 For sending faxes only.
- 7 See www.epson.com/connect regarding compatible devices and apps.
- 8 Some applications and/or functions may not be supported under Mac® OS X.
- 9 Only printing is supported under Windows Server OS, scanning and bundled applications are not supported.
- 10 Replacement cartridge yields based on ISO/IEC 24711 tests in default mode printing continuously. Actual yields will be lower with higher-density images, hot or dusty conditions, less frequent printing, or printing predominantly with one color. All ink colors are used for printing and all-in-one maintenance, and all colors have to be installed for printing. For print quality, part of the ink from the included cartridges is used for printer startup and a variable amount of ink remains in the cartridges after the "replace cartridge" signal. For details, see www.epson.com/cartridgeinfo
- 11 Display permanence based on accelerated testing of prints displayed under glass in indoor display conditions; album permanence based on accelerated testing of prints in dark storage conditions. Actual print stability will vary according to media, printed image, display conditions, light intensity, temperature, humidity and atmospheric conditions. Epson does not guarantee the longevity of prints. For maximum print life, display all prints under glass or UV filter or properly store them.
- 12 Compared to the best-selling monochrome and color multifunction laser printers available for \$699 or less as of December 2010. Actual power savings will vary by product model and usage.
- 13 See our website for convenient and reasonable recycling options at www.epson.com/recycle
- 14 SmartWay is an innovative partnership of the U.S. Environmental Protection Agency that reduces greenhouse gases and other air pollutants and improves fuel efficiency.



Epson America, Inc.
3840 Kilroy Airport Way, Long Beach, CA 90806

Epson Canada Limited
185 Renfrew Drive, Markham, Ontario L3R 6G3

www.epson.com
www.epson.ca

EPSON, DURABrite, EPSON ESC/P, MicroPiezo and WorkForce are registered trademarks, EPSON Exceed Your Vision is a registered logomark and EPSON Connect is a trademark of Seiko Epson Corporation. Apple and Mac OS are trademarks of Apple Inc., registered in the U.S. and other countries. AirPrint is a trademark of Apple Inc. Google Cloud Print is a trademark of Google Inc. Wi-Fi is a registered mark of the Wi-Fi Alliance. All other product and brand names are trademarks and/or registered trademarks of their respective companies. Epson disclaims any and all rights in these marks. Copyright 2011 Epson America, Inc. CPD-34872R1 11/11