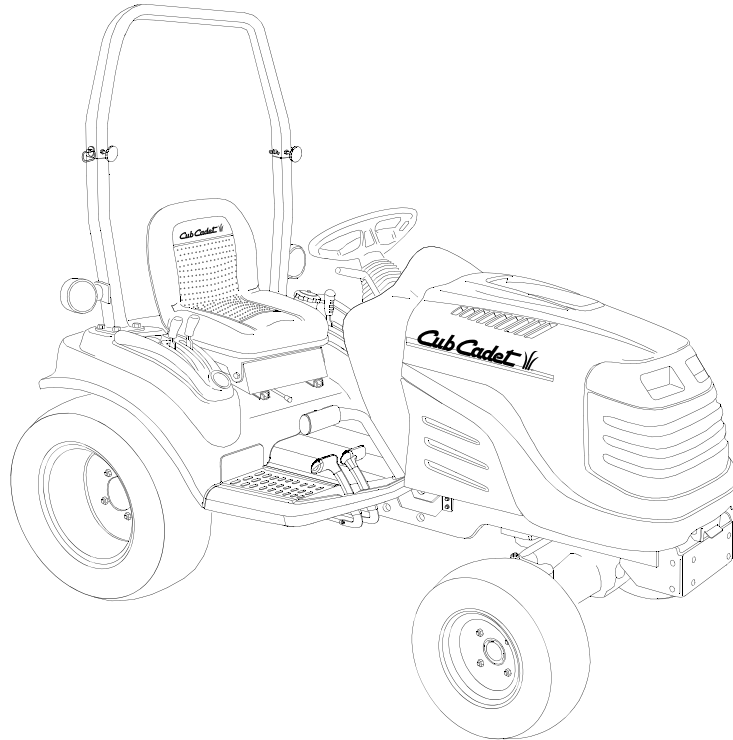




Parts Manual



SERIES 5000 COMPACT TRACTOR MODEL 5234D

CUB CADET LLC P.O. BOX 361131 CLEVELAND, OHIO 44136-0019 [www.cubcadet.com]

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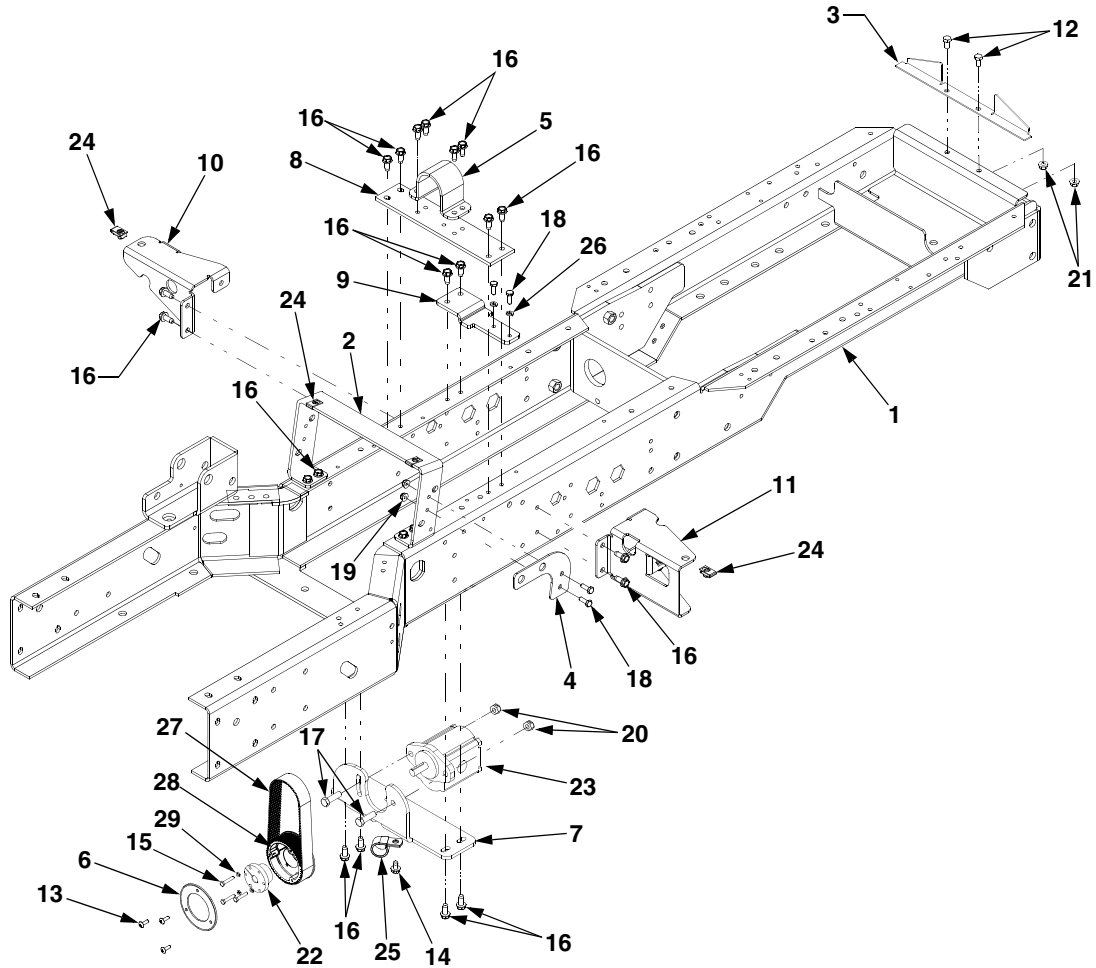
FORM NO. 769-00989B

(4/05)

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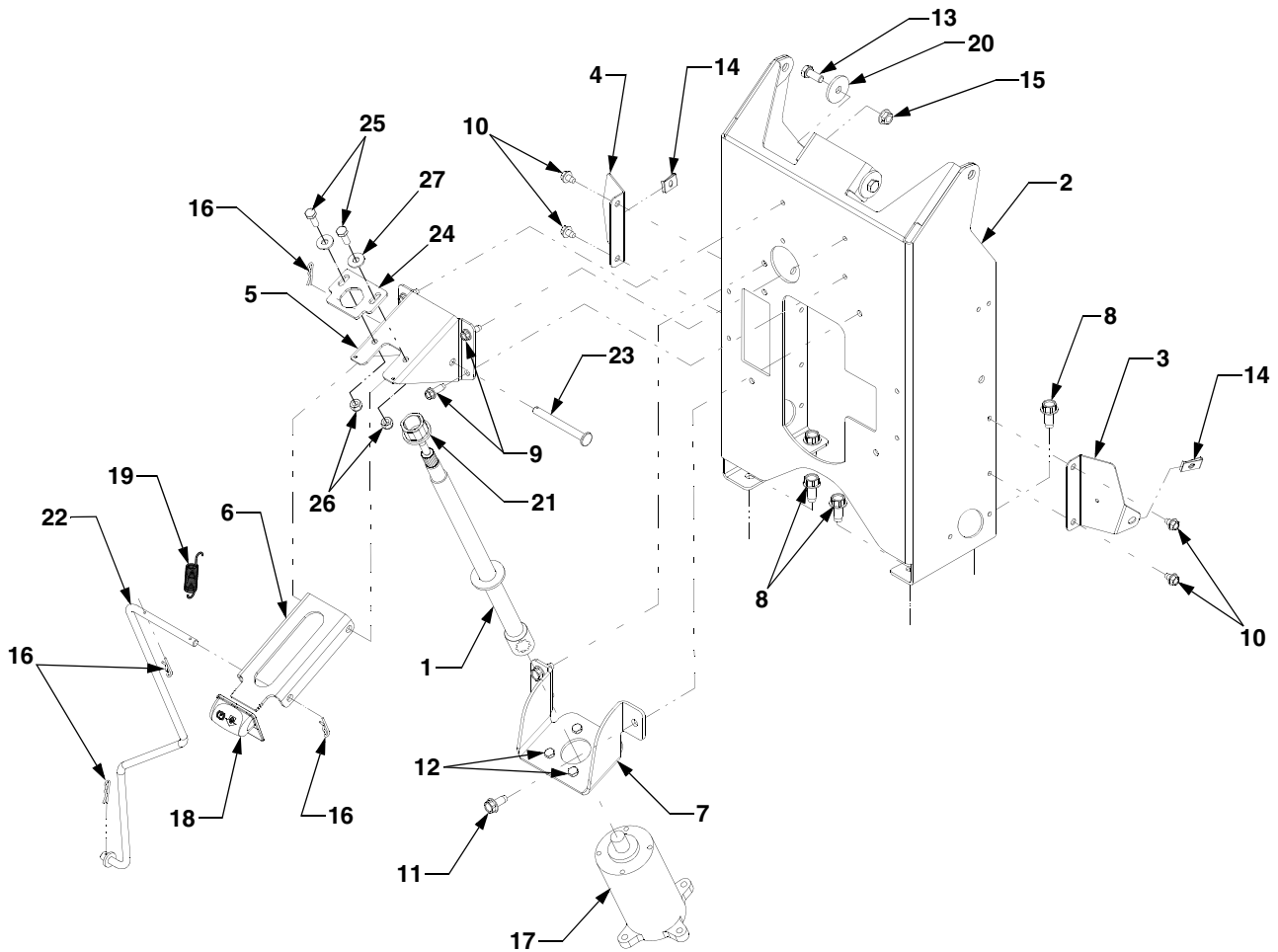
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FRAME



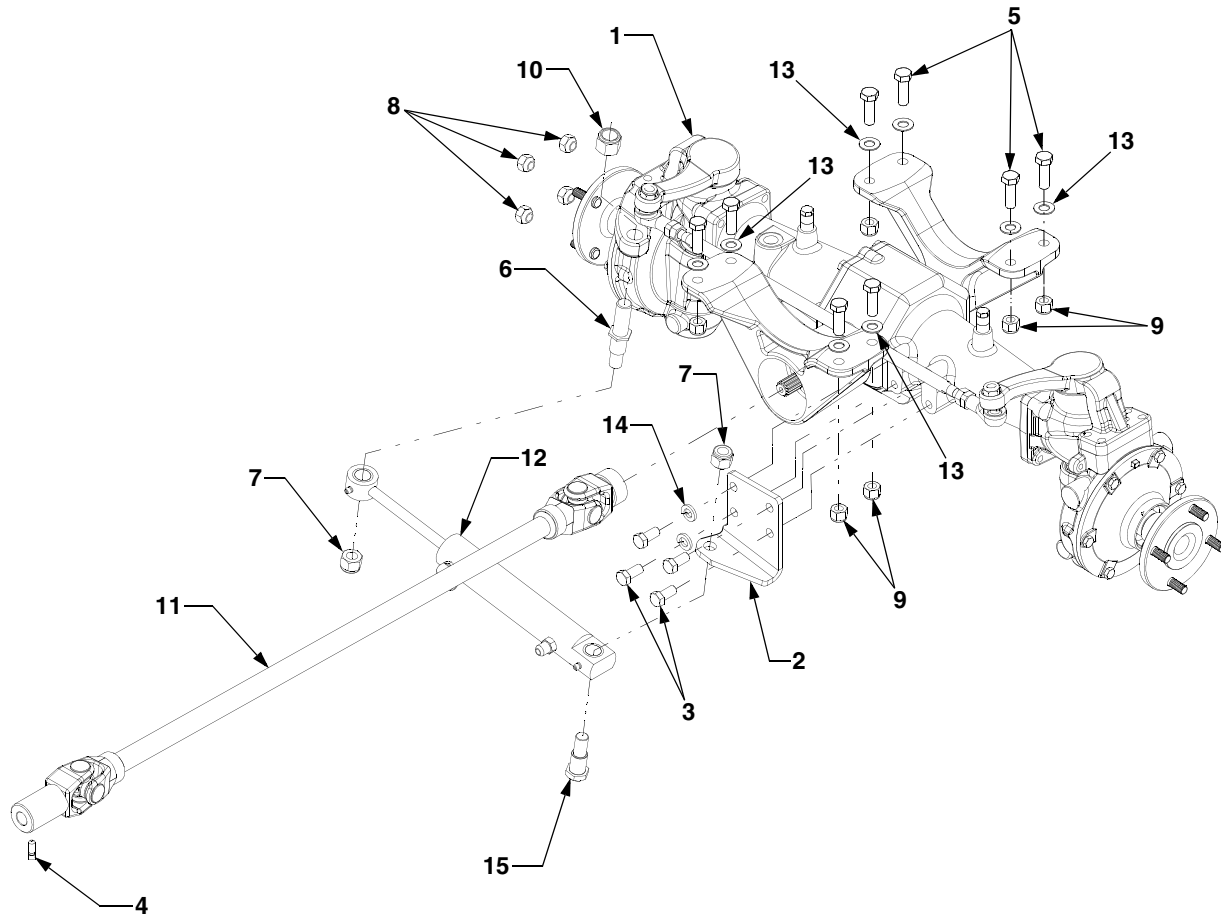
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	603-0961A	0637	Frame	1	16	710-1260A		Screw, Hex Wash. Hd., ... 5/16-18 x .75	25
2	703-05031	0637	Bracket, Front Seat Mount	1	17	710-3005		Screw, Hex Cap, ... 3/8-16 x 1.25 GR5	2
3	703-05782		Bracket, Hood Latch Mtg. ...	1	18	710-3015		Screw, Hex Cap, ... 1/4-20 x .75 GR5	4
4	703-05714	0637	Bracket, Fitting Mtg.	1	19	712-04064		Nut, Hex Nylon Flange Lock, 1/4-20 GRF	2
5	703-05737	0637	Shield, Drive Shaft	1	20	712-3000		Nut, Hex Lock, 3/8-20 GrB.	2
6	703-05741		Keeper, Belt	1	21	712-04063		Nut, Hex Flange Insert Lock, 5/16-16 GrF	2
7	703-05743	0637	Bracket, Aux. Pump Mtg. ...	1	22	718-04129		Bushing, Tapered	1
8	703-05748	0637	Shield, Lower Drive Shaft ..	1	23	718-04130		Pump, Aux. Hydraulic	1
9	703-05771A	0637	Plate, Filter Mounting	1	24	726-0211		Nut, U Speed, 5/16-18	4
10	703-4124A	0637	Bracket, Running Brd. Mtg. ...	1	25	726-0475		Clamp	1
11	703-4125A	0637	Bracket, Running Brd. Mtg. ...	1	26	736-0329		Washer, Lock, 1/4	2
12	710-3025		Screw, Hex Cap, ... 5/16-18 x .625 GR5	2	27	754-04086		Belt, HTS, 5 x 25 x 500	1
13	710-0473		Screw, Truss Hd. Mach. #10-24 x .5	3	28	756-04176		Pulley, 52T Cog	1
14	710-0607		Screw, Hex Wash. Hd Tapp 5/16-18 x .5	1	29	736-0722		Washer, Lock, #10	3
15	710-1194		Screw, Hex Mach. #10-24 x 1.0 GR5	3					

PEDESTAL



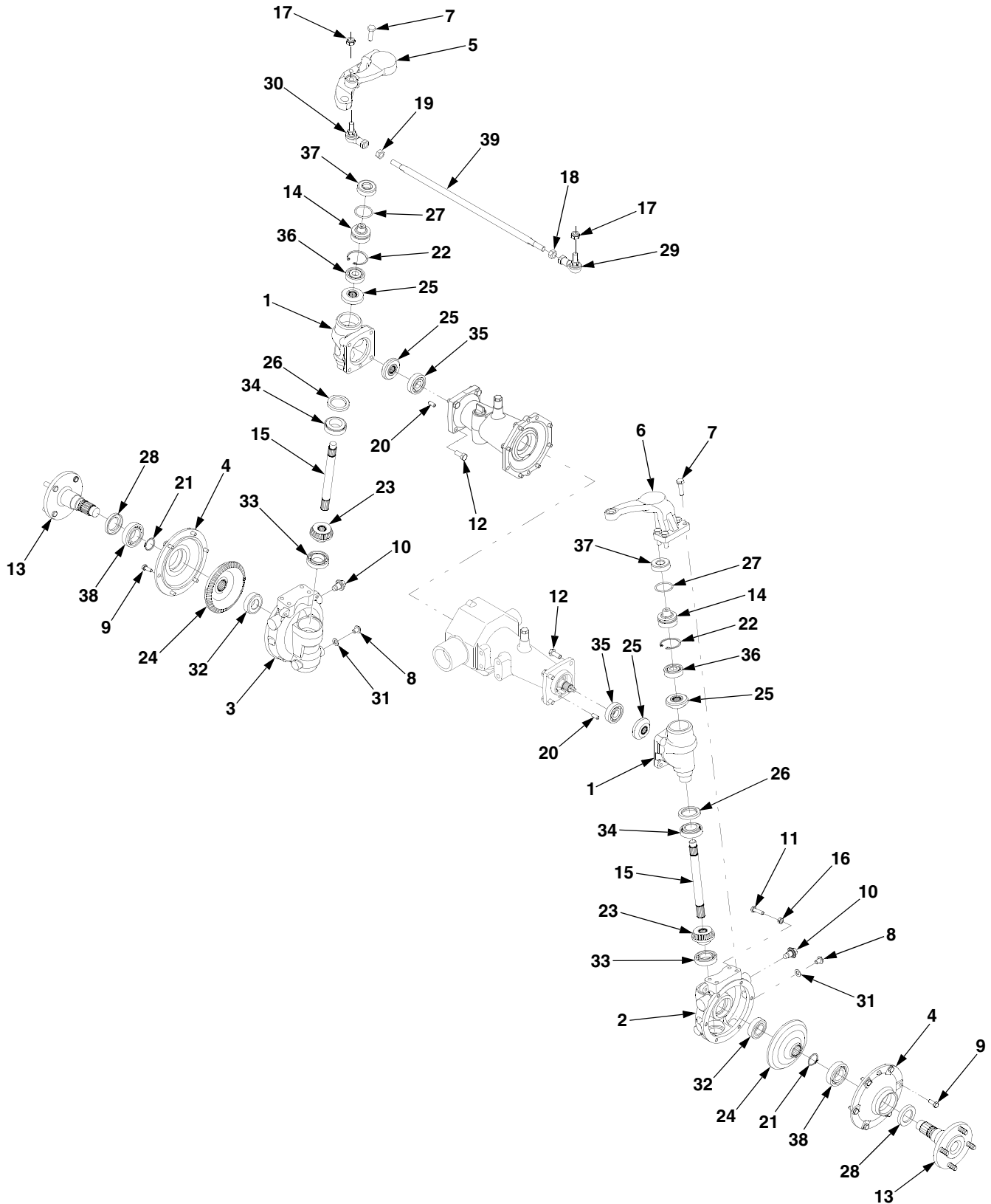
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	603-04001A		Shaft, Steering	1	13	710-3008		Screw, Hex Cap	2
2	703-3383D	0637	Pedestal	1				5/16-18 x .75 GR5	
3	703-3717	0637	Bracket, Dash Mtg. RH	1	14	712-0292		Nut, Speed, 1/4-20	2
4	703-3721	0637	Bracket, Dash Mtg. LH	1	15	712-3004A		Nut, Hex Flange Lock, 5/16-18	2
5	703-05361	0637	Bracket, Steering Column	1	16	714-0104		Pin, Internal Cotter	4
6	703-3895		Bracket, Brake Lever	1	17	718-3155		Pump, Hydraulic Steering	1
7	703-4154	0637	Bracket, Pump Mtg.	1	18	731-3359		Lever, Parking Brake	1
8	710-0623		Screw, Hex Wash, Hd Tapp	4	19	732-3002		Spring, Extension	1
			3/8-16 x .75		20	736-0343		Washer, Flat, .33 x 1.25 x .12 ...	2
9	710-0642		Screw, Hex Wash, Hd Tapp	4	21	741-0245		Bearing, Hex Flange, .75 ID	1
			1/4-20 x .75		22	747-04001		Rod, Parking Brake	1
10	710-0653		Screw, Hex Wash, Hd Tapp	4	23	747-3454		Pin, Parking Brake Pivot	1
			1/4-20 x .375		24	703-05362		Plate, Bearing	1
11	710-1260A		Screw, Hex Wash, Hd Tapp	3	25	710-3015		Screw, Hex Cap, ...	2
			5/16-18 x .75					1/4-20 x .75 GR5	
12	710-1690		Screw, Hex, ...	4	26	712-0324		Nut, Hex Insert Lock, 1/4-20	2
			M6-1 x 16 Hardened		27	736-0173		Washer, Flat, .28 x .74 x .063 ...	2

FRONT AXLE



REF. NO.	PART NUMBER	CODE DESCRIPTION	QTY.
1	618-04028A	Axle, 4WD Front	1
2	703-05357	Bracket, Cylinder Mounting	1
3	710-04208	Screw, Hex Cap, w/Patch..... M12-1.75 x 25 GR8	4
4	710-04214	Screw, Sq. Hd Lock. 5/16-18	1
5	710-3181	Screw, Hex Cap	8
		1/2-13 x 1.5 GR5	
6	711-1410	Stud, Cylinder Mounting	1
7	712-3016	Nut, Hex Insert Lock 5/8-11 GR5	2
8	712-3050	Nut, Lug, 7/16-14	8
9	712-3083	Nut, Hex Insert Lock, 1/2-13 GR8	8
10	712-3107	Nut, Hex Lock, 3/4-10 GRC	1
11	717-04010	Shaft, 4WD Drive	1
12	717-04119	Cylinder, Steering	1
13	736-0272	Washer, Flat, .51 x 1.0 x .06	8
14	736-0921	Washer, Lock, 1/2	2
15	738-04049	Screw, Shoulder, .75 x 1.03	1

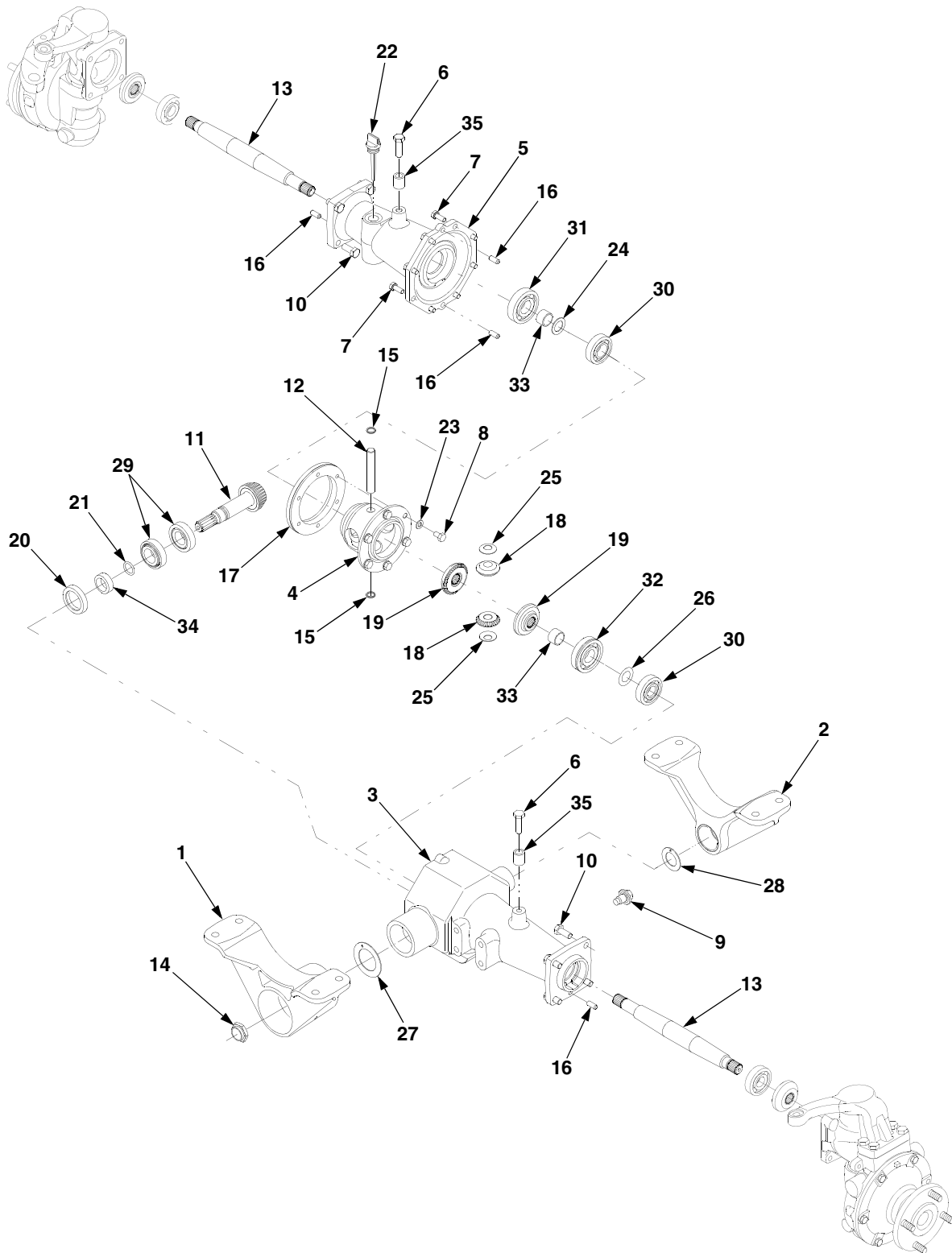
4WD AXLE ASSEMBLY



4WD AXLE ASSEMBLY

REF. NO.	PART NUMBER	CODE DESCRIPTION	QTY.
1	619-04017A	Housing, Kingpin	2
	759-3958	Sealant, Loctite® Black, 5.3 oz.	AR
2	619-04020A	Housing, Axle Drop, RH	1
3	619-04021A	Housing, Axle Drop, LH	1
4	619-04024A	Cover, Axle	2
5	619-04027A	Arm, Steering, LH	1
6	619-04028A	Arm, Steering, RH	1
7	710-1313	Screw, Hex Cap, ...	8
		M10-1.5 x 35 GR8.8	
8	710-1323	Plug, Hex, 3/8-16 x .5	2
9	710-1681	Screw, Hex Cap, ...	12
		M8-1.25 x 20 GR8.8	
10	710-1633	Plug, Screw, M14-1.5 x .827	2
11	710-1683	Screw, Hex Cap, M8-1.25 x 30	2
12	710-3208	Screw, Hex Cap, M10-1.5 x 25	8
13	711-04060	Axle, Flange	2
	710-0852	Stud, Rib Neck, 7/16-14 x 1.6	8
14	711-04104	Shaft, Stub	2
15	711-04106	Shaft, Kingpin	2
16	712-0690	Nut, Hex, M8-1.25	2
17	712-3103	Nut, Hex Flange Lock, M12-1.75	2
18	712-3104	Nut, Hex, M12-1.75 RH Thrd.	1
19	712-3105	Nut, Hex, M12-1.75 LH Thrd.	1
20	715-04014	Pin, Dowel, 8mm x 20mm	2
21	716-0201	Ring, Retaining	2
22	716-0393	Ring, Retaining	2
23	717-04040	Gear, Bevel, 13T	2
24	717-04041	Gear, Bevel, 34T	2
25	717-04045	Gear, Bevel, 14T	4
26	721-04087	Seal, Oil, 38 x 55 x 7 w/Dirt Lip	2
27	721-04066	O-Ring, 40mm x 3mm	2
28	721-0497	Seal, Oil, 35mm x 55mm x 8mm	2
29	723-0462	Ball Joint, 12-1.75 RH	1
30	723-0463	Ball Joint, 12-1.75 LH	1
31	736-0567	Washer, Flat, .39 x .75 x .062	2
32	741-0301	Bearing, Ball	2
33	741-04034	Bearing, Ball	2
34	741-04043	Bearing, Tapered Roller w/ Race ...	2
35	741-04044	Bearing, Ball	2
36	741-04068	Bearing, Ball	2
37	741-0919	Bearing, Ball	2
38	741-3033A	Bearing, Ball	2
39	747-04134	Rod, Tie, M12-1.75	1

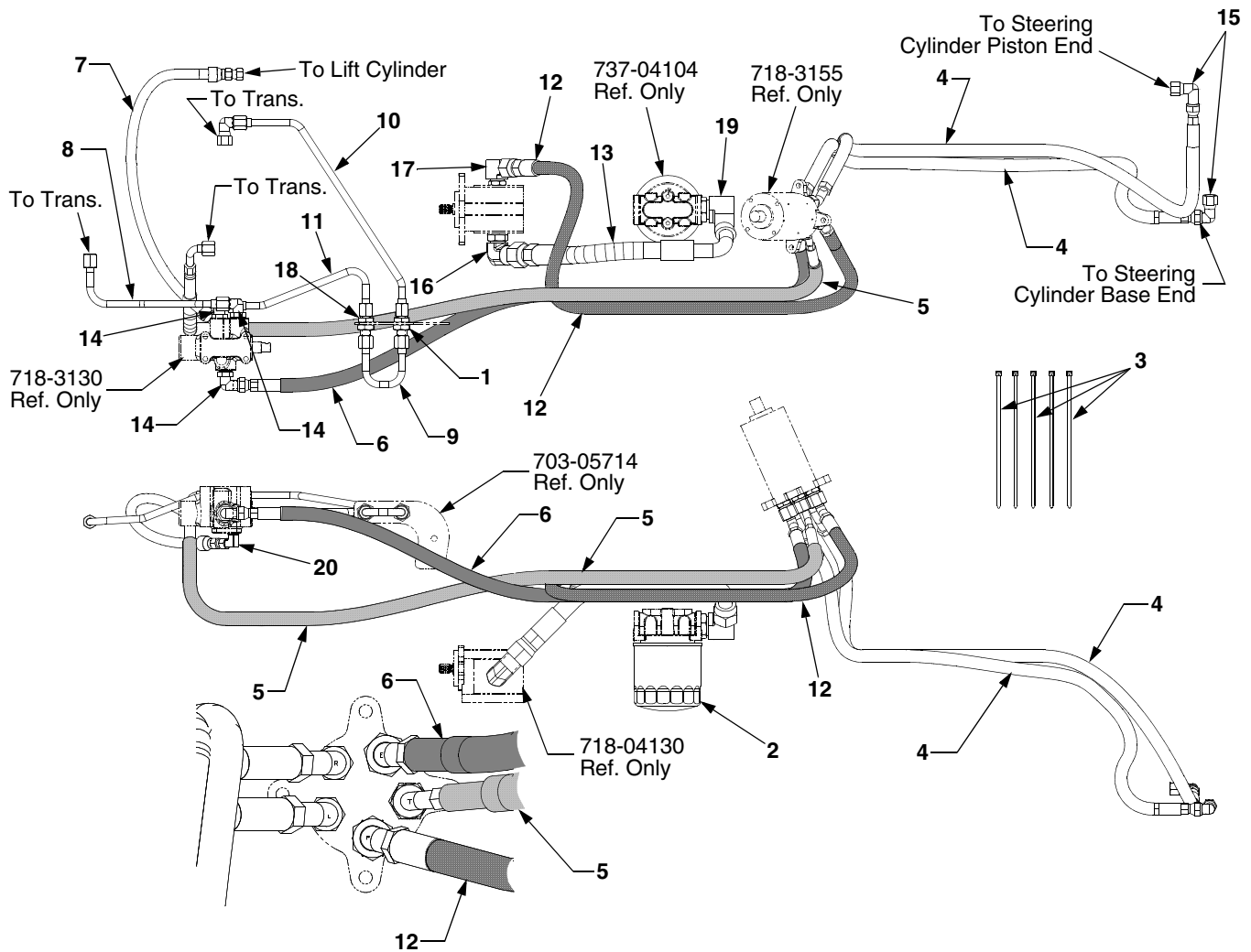
4WD AXLE ASSEMBLY



4WD AXLE ASSEMBLY

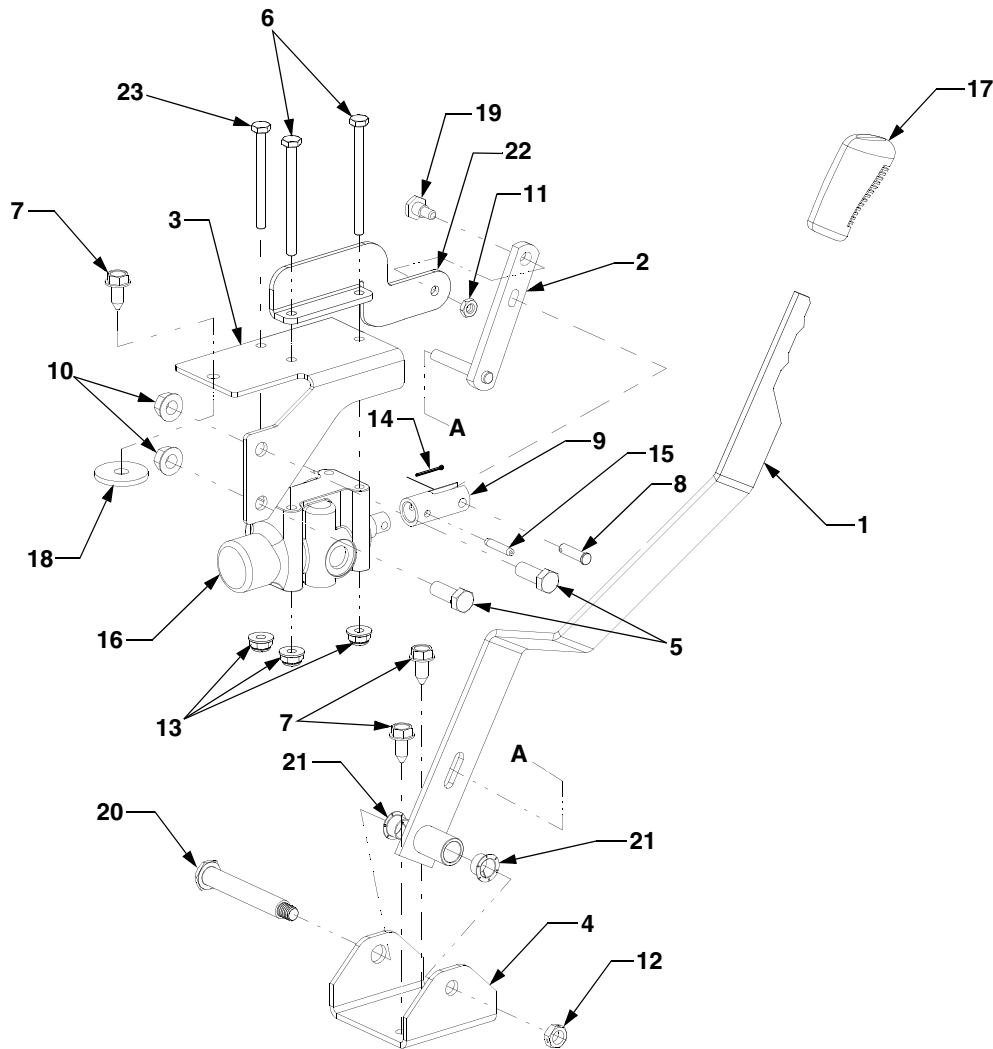
REF. NO.	PART NUMBER	CODE DESCRIPTION	QTY.
1	603-04050	Bracket, Front Axle Mtg. - Rear	1
	737-0146	Fitting, Lube, 1/4-28	1
	741-04036	Bearing, Sleeve	1
2	603-04051	Bracket, Front Axle Mtg. - Front	1
	737-0146	Fitting, Lube, 1/4-28	1
	741-04037	Bearing, Sleeve	1
3	619-04009A	Housing, Main Axle RH	1
4	619-04120	Housing, Differential	1
5	619-04019A	Housing, Axle LH	1
6	710-1313	Screw, Hex Cap, ...	2
		M10-1.5 x 35 GR8.8	
7	710-1682	Screw, Hex Cap, ...	8
		M8-1.25 x 25 GR8.8	
8	710-3175	Screw, Hex Cap, ...	6
		M8-1.25 x 14 GR8.8	
9	710-1633	Plug, Screw, M14-1.5 x .827	1
10	710-3208	Screw, Hex Cap, M10-1.5 x 25	8
11	711-04051	Shaft, Input, 11T	1
12	711-04384	Shaft, Cross	1
13	711-04107	Shaft, Axle	2
14	712-04043	Nut, Special, 24mm	1
15	716-04045	Ring, Retaining	2
16	715-04014	Pin, Dowel, 8mm x 20mm	4
17	717-04023	Gear, Bevel, 35T	1
18	717-04046	Gear, Miter, 10T	2
19	717-04047	Gear, Miter, 16T	2
20	721-04056	Seal, Oil, 52mm x 35mm x 10mm ..	1
21	721-04067	O-Ring, 19mm x 3mm	1
22	731-04336	Dipstick, Front Axle	1
	721-04058	Washer, Seal	1
23	736-0264	Washer, Flat, .33 x .63 x .0635	6
24	736-0287	Washer, Flat, .793 x 1.24 x .06 Hdn.	1
25	736-04098	Washer, Special Spherical	2
26	736-0562	Washer, Flat, .793 x 1.37 x .005	AR
	736-0563	Washer, Flat, .793 x 1.37 x .010	AR
	736-0564	Washer, Flat, .793 x 1.37 x .015	AR
	736-0565	Washer, Flat, .793 x 1.37 x .020	AR
	736-0566	Washer, Flat, .793 x 1.37 x .025	AR
27	741-04038	Washer, Thrust, 1.66 x 2.59 x .059	1
28	741-04039	Washer, Thrust, 1.03 x 1.73 x .059	1
29	741-04042	Bearing, Tapered Roller w/ Race ...	2
30	741-04044	Bearing, Ball	2
31	741-04045	Bearing, Ball	1
32	741-04046	Bearing, Ball	1
33	750-04133	Spacer, 20 x 25 x 16mm	2
34	750-04164	Spacer, 25 x 35 x 12mm	1
35	750-0750	Spacer, .5 x .75 x .86	2
	737-3065	Oil, 85W-140	2.5 qt.

HYDRAULICS



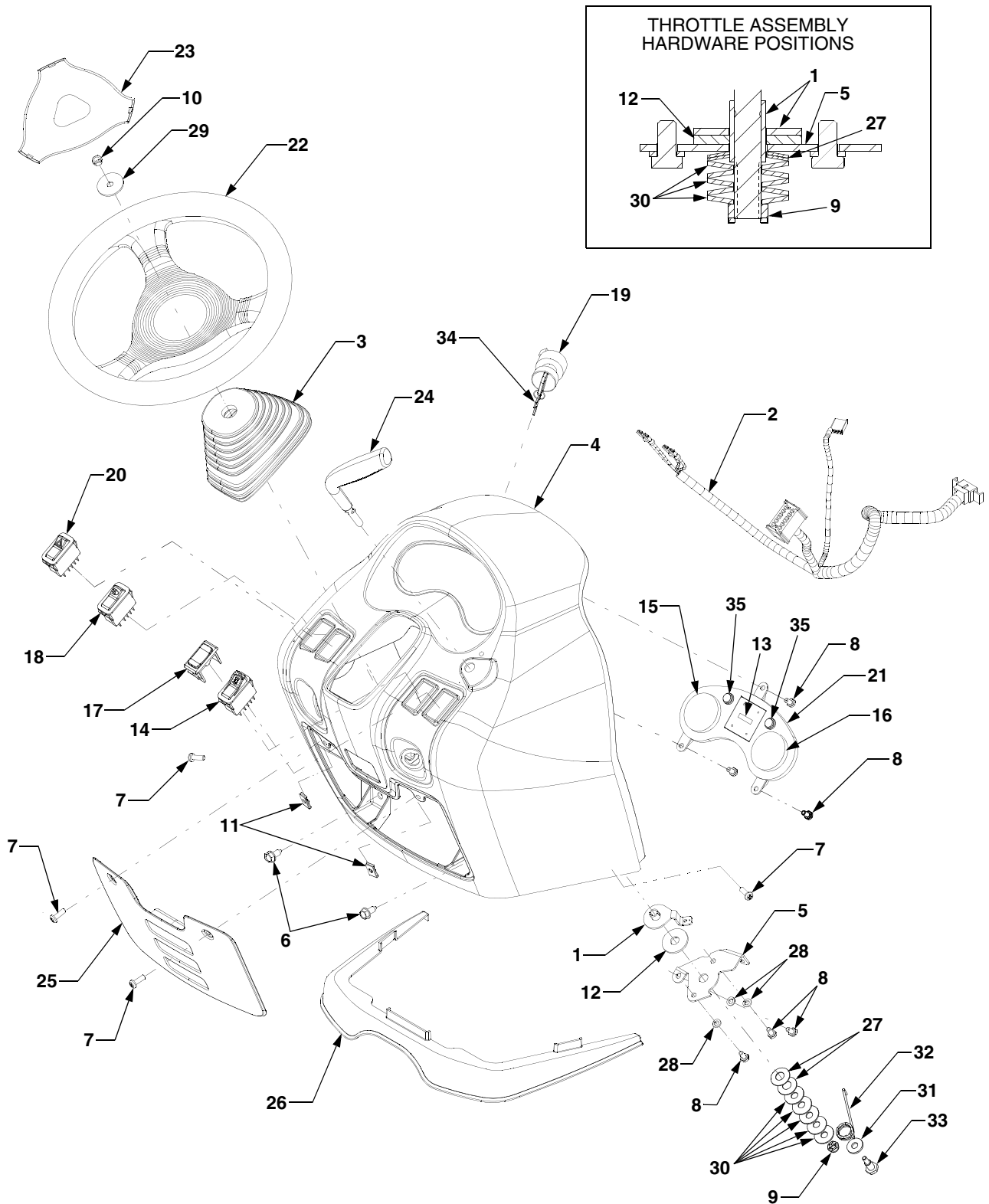
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	712-3035		Nut, Hex Jam, 9/16-18 GR5	2	11	727-04083		Tube, Return	1
2	723-3014		Filter, Oil	1	12	727-04096		Hose, Steering Pressure	1
3	725-0157		Tie, Cable	7	13	727-04097		Hose, Aux. Pump-Filter	1
4	727-04000		Hose, Steering	2	14	727-3012		Fitting, 90 Degree	3
5	727-04002		Hose, Steering - Tank	1	15	737-04033		Fitting, 90 Degree Swivel	3
6	727-04003		Hose, Lift Inlet	1	16	737-04035		Fitting, Elbow	1
7	727-04014		Hose, Lift Cylinder	1	17	737-3111		Fitting, 90 Degree	1
8	727-04015		Tube, Cylinder Return	1	18	737-04087		Fitting, Bulkhead	2
9	727-04079		Tube, U Return	1	19	737-04101		Fitting, 90 Degree	1
10	727-04082		Tube, Return Tank	1	20	737-3127		Fitting, 90 Degree	1

LIFT VALVE



REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	603-04032		Handle, Lift	1	12	712-0266		Nut, Hex Ctr Lock Jam, 3/8-16 ..	1
2	603-04033		Link, Valve	1	13	712-04064		Nut, Hex Flange Nylon Lock	3
3	703-05090	0637	Bracket, Lift Valve Mounting	1				14-20 GRF	
4	703-05038		Bracket, Handle Pivot	1	14	714-0127		Pin, Cotter, 1/16 x .75	1
5	710-0514		Screw, Hex Cap, ...	2	15	715-0120		Pin, Spirol, 3/16 x 1.0	1
			3/8-16 x 1.0 GR5		16	718-3130		Valve, Hydraulic Lift	1
6	710-04370		Screw, Hex Cap	2	17	731-3321		Grip, Handle	1
			1/4-20 x 3.0 GR5		18	736-0258		Washer, Flat, .385 x 1.0 x .135	1
7	710-1260A		Screw, Hex Wash, Hd Tapp	3	19	738-0137A		Screw, Shoulder, .34 x .285	1
			5/16-18 x .75		20	738-0215A		Screw, Shoulder, .498 x 2.99	1
8	711-04214		Pin, Clevis, .25 x .9375	1	21	741-0491		Bearing, Nylon Flange .5 ID	2
9	711-1614		Link, Valve.....	1	22	703-05545	0637	Link, Lift Valve Mounting	1
10	712-04065		Nut, Hex Flange Nylon Lock, ...	2	23	710-0564		Screw, Hex Cap, ...	1
			3/8-16 GRF					1/4-20 x 2.75 GR5	
11	712-0298		Nut, Hex Jam, 1/4-20	1					

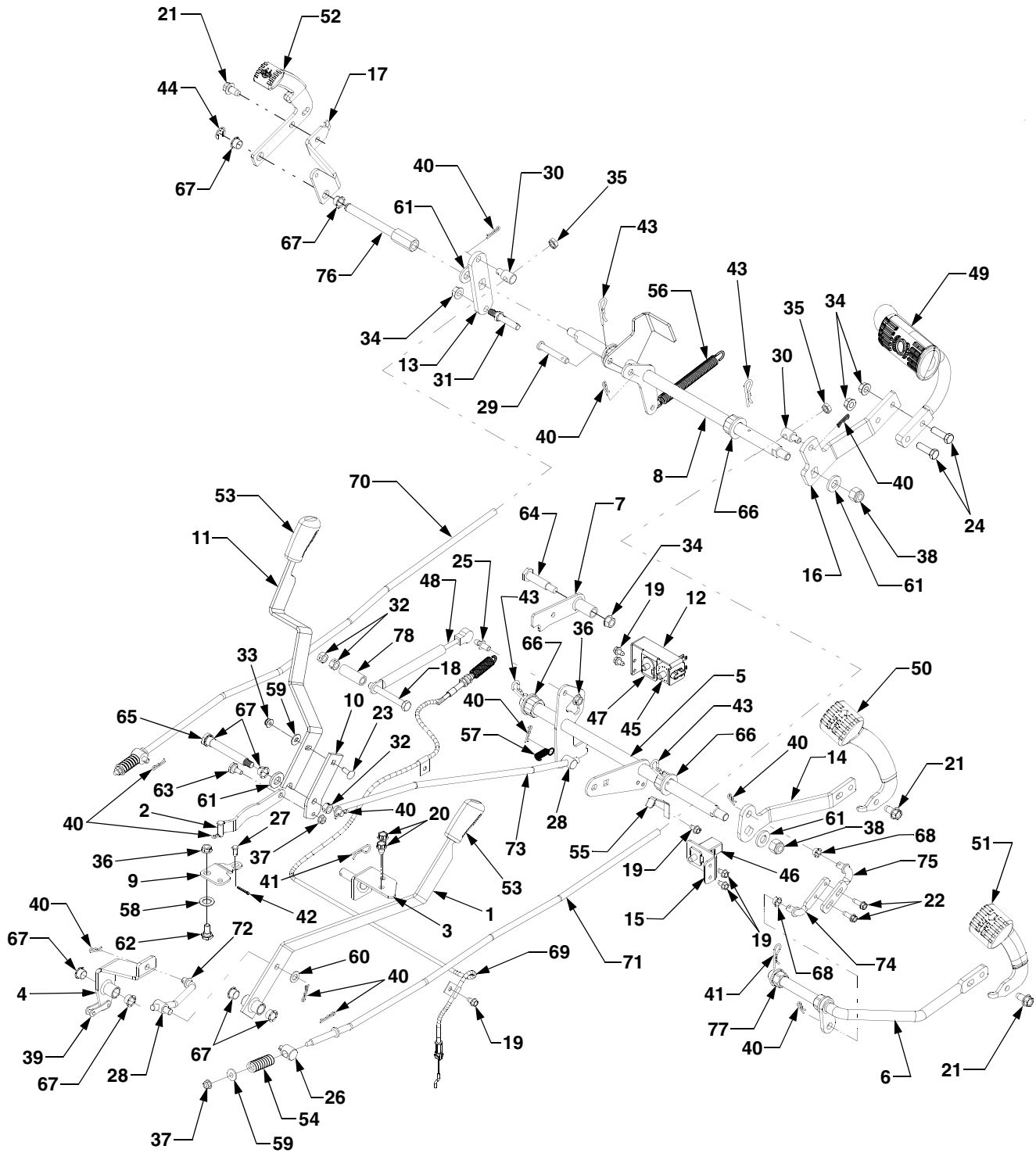
DASH PANEL AND STEERING WHEEL



DASH PANEL AND STEERING WHEEL

REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	603-04305		Bracket, Throttle Cable	1
2	629-04112		Wire Harness, Dash	1
3	631-0076		Boot, Steering Shaft	1
4	631-04007B		Dash	1
5	703-05132A		Bracket, Throttle Mtg.	1
6	710-0604A		Screw, Hex Wash. Hd. Tapp	2
			5/16-18 x .625	
7	710-0924		Screw, Pan Hd., 1/4-20 x .75	4
8	710-3013		Screw, Hex Cap, 1/4-20 x .5 GR5	5
9	712-0116		Nut, Hex Insert Jam Lock, 3/8-24 ..	1
10	712-0237		Nut, Hex Lock, 5/16-24	1
11	712-0292		Nut, Speed, 1/4-20	2
12	723-3013		Washer, Friction, .515 x 1.5 x .12 ..	1
13	725-04022		Meter, Hour/Indicator	1
14	725-04076		Switch, PTO	1
15	725-04241		Gauge, Fuel	1
16	725-04242		Gauge, RPM	1
17	725-2017		Plug	1
18	725-3274		Switch, Headlight	1
19	725-3277		Switch, Ignition	1
20	725-3279B		Switch, Hazard	1
21	731-05066		Panel, Meter	1
22	731-3209		Steering Wheel, Soft Grip	1
23	731-3210		Cover, Steering Wheel	1
24	731-3298		Handle, Throttle	1
25	731-3344		Panel, Dash Insert	1
26	731-3372		Extension, Dash	1
27	736-0255		Washer, Belleville, .51 x 1.14 x .04	2
28	736-0329		Washer, Lock, 1/4	2
29	736-04062		Washer, Flat, .344 x 1.5 x .1	1
30	736-0331		Washer, Belleville, .39 x 1.13 x .062	5
31	736-3072		Washer, Flat, .38 x .93 x .110 Hdn	1
32	732-04288		Spring, Torsion	1
33	738-04170		Screw, Shoulder, .374 x .56	1
34	759-3950		Key Set, Ingition	1
35	725-04243		Lamp, Yellow Panel	2

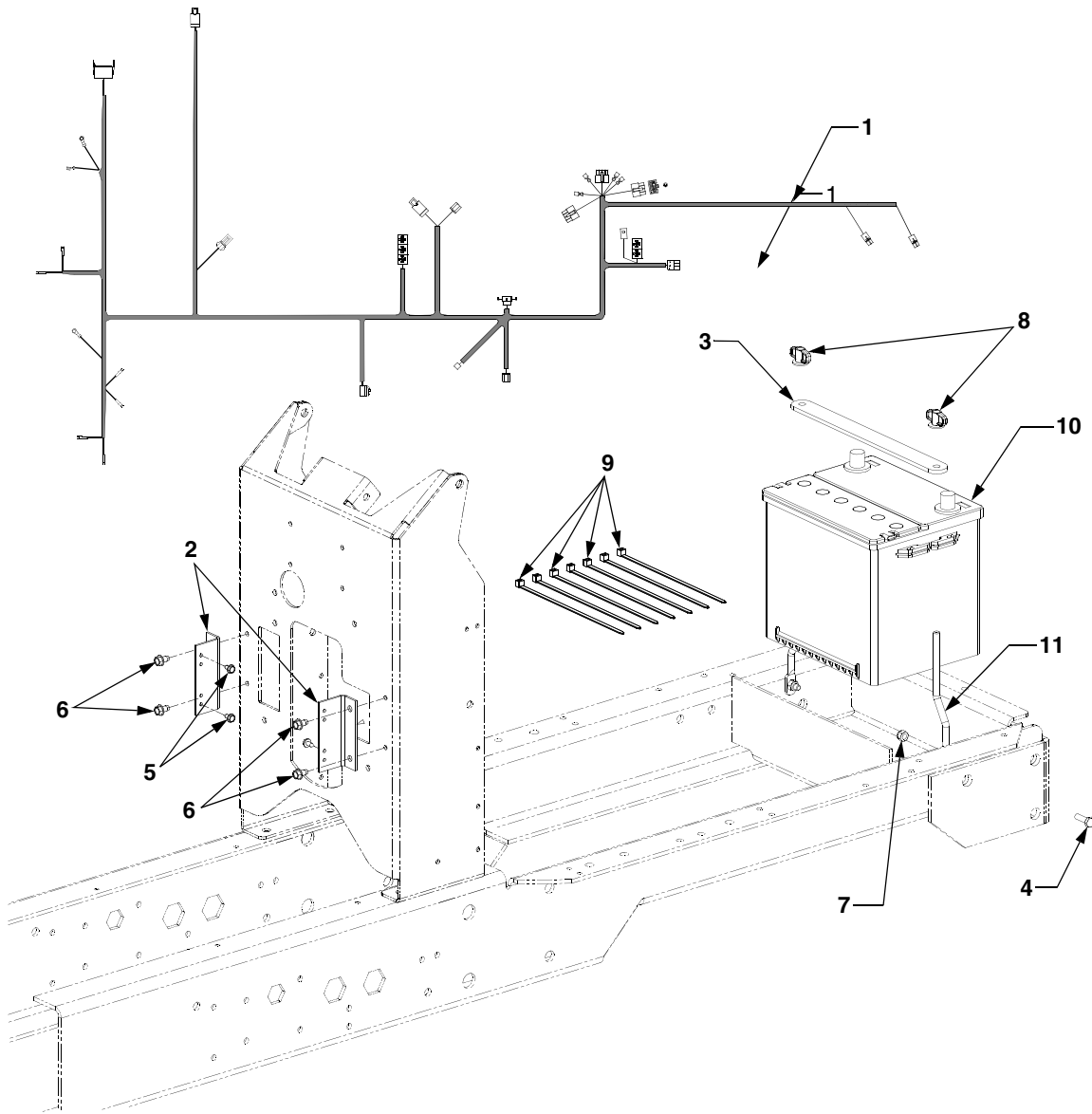
CONTROLS



CONTROLS

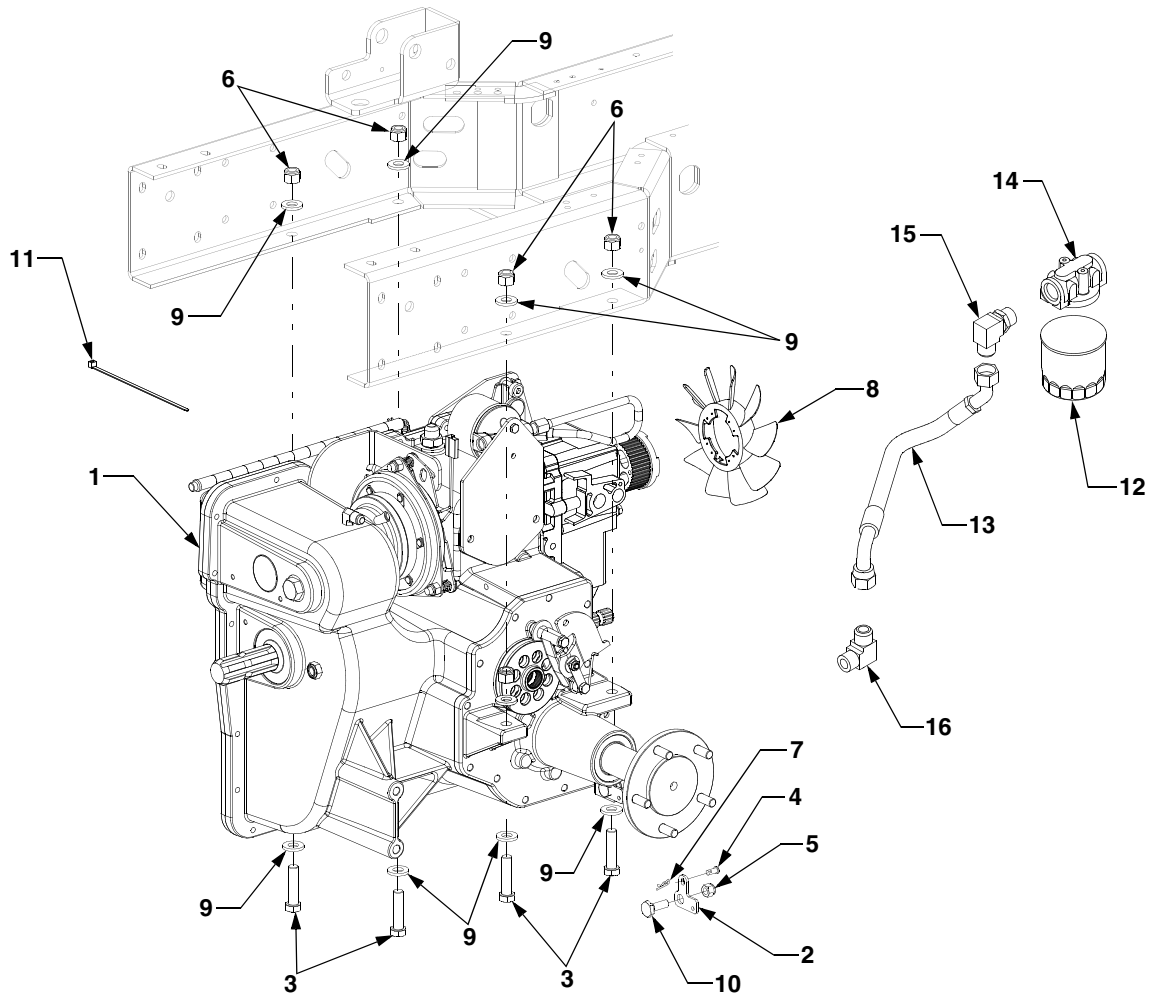
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	603-04016		Handle, 4WD	1	37	712-3027		Nut, Hex Flange Lock, 1/4-20 ...	3
2	603-04018		Link, Hi-Lo	1	38	712-3058		Nut, Hex Insert Lock, 1/2-20	2
3	603-04019		Bracket, 4WD Pivot	1	39	713-3000		Link, Chain	1
4	603-04020		Link, 4WD	1	40	714-0104		Pin, Internal Cotter	12
5	603-0945		Shaft Assembly, Pedal	1	41	714-0145		Pin, Internal Cotter	2
6	603-0947		Shaft Assembly, Reverse	1	42	714-0507		Pin, Cotter, 3/32 x .750	1
7	603-0948A		Link Assembly, Parking Brake ..	1	43	714-0147		Pin, Internal Cotter	4
8	603-04273		Shaft Assembly, Brake	1	44	716-0104		E-Ring, .5 Dia	1
9	703-05039		Link, Hi-Lo Pivot	1	45	725-04232		Switch, Plunger (Brake)	1
10	703-05665		Bracket, Hi-Lo Shifter	1	46	725-3164A		Switch, Plunger (Reverse)	1
11	703-05666		Handle, Hi-Lo Shift	1	47	725-3167		Switch, Plunger (Brake)	1
12	703-05674		Bracket, Switch	1	48	727-04004		Cylinder, Damper	1
13	703-4105		Lever, Brake	1	49	731-3249A		Pedal, Brake	1
14	703-3012		Link, Pedal Mounting	1	50	731-3247		Pedal, Forward	1
15	703-3152		Bracket, Reverse Switch	1	51	731-3248		Pedal, Reverse	1
16	703-3156A		Link, Brake Pedal	1	52	731-3250		Pedal, Diff. Lock	1
17	703-3183		Bracket, Pedal Brace	1	53	731-3321		Grip, Handle	2
18	710-0521		Screw, Hex Cap	1	54	732-04009		Spring, Compression	2
			3/8-16 x 3.0 GR8		55	732-0859A		Spring, Rev/No Cut	1
19	710-0599		Screw, Hex Wash Hd Tapp	6	56	732-0384		Spring, Extension, .62 x 6.12	1
			1/4-20 x .5		57	732-3118		Spring, Extension, 3/8 x 1.44	1
20	710-0607		Screw, Hex Wash. Hd. Tapp, ...	2	58	736-0160		Washer, Flat, .53 ID x .93 x .05 .	1
			5/16-18 x .5		59	736-0173		Washer, Flat, .28 x .74 x .063 ...	3
21	710-0623		Screw, Hex Wash Hd Tapp	3	60	736-0185		Washer, Flat, .375 x .74 x .063	1
			3/8-16 x .75		61	736-3019		Washer, Flat, .53 x .1.06 x .134	4
22	710-0642		Screw, Hex Wash Hd Tapp	2	62	738-0140		Screw, Shoulder, .435 x 1.78	1
			1/4-20 x .75		63	738-0255		Screw, Shoulder, .375 x .181 ...	1
23	710-0703		Screw.Carriage, 1/4-20 x .75 GR5	1	64	738-0533		Screw, Shoulder, .498 x 1.635	1
24	710-3005		Screw, Hex Cap	2	65	738-0982		Screw, Shoulder	1
			3/8-16 x 1.25 GR5					.498 x 3.245: 3/8-16	
25	710-3170		Stud, Cylinder, 5/16-18	1	66	741-0598		Bearing, Hex Flange, .752 ID	4
26	711-04038		Ferrule, Brake	2	67	741-0491		Bearing, Nylon, .50 ID x .341	8
27	711-0701		Pin, Clevis, .25 x .5	1	68	741-3073		Bearing, Flange, .375 x .58 x .25	2
28	711-3397		Ferrule, 3/8-24 x .37	2	69	746-04017		Cable, Diff Lock	1
29	711-0679A		Pin, Clevis, 3/8 x 2.015	1	70	747-04021		Rod, Brake, LH	1
30	711-0723A		Ferrule, 3/8 - 24 x .375	2	71	747-04022		Rod, Brake, RH	1
31	711-1363		Pin, 3/8-16: 3/8 x 2.43	1	72	747-04034		Link, 4WD Handle	1
32	712-0375		Nut, Hex Lock, 3/8-16	3	73	747-3486		Rod, Hydro Control	1
33	712-04064		Nut, Hex Flange Nylon Lock	1	74	747-3324		Rod, Rear Connecting	1
			14-20 GRF		75	747-3353		Rod, Front Connecting	1
34	712-0431		Nut, Hex Flange Lock, 3/8-16 ...	4	76	747-3366		Shaft, Diff. Lock	1
35	712-0711		Nut, Hex Jam, 3/8-24	2	77	748-0227A		Bearing, Hex Flange, .629 ID	2
36	712-3004A		Nut, Hex Flange Lock, 5/16-18	2	78	750-0668		Spacer, .39 x .625 x 1.74	1

BATTERY AND ELECTRICAL



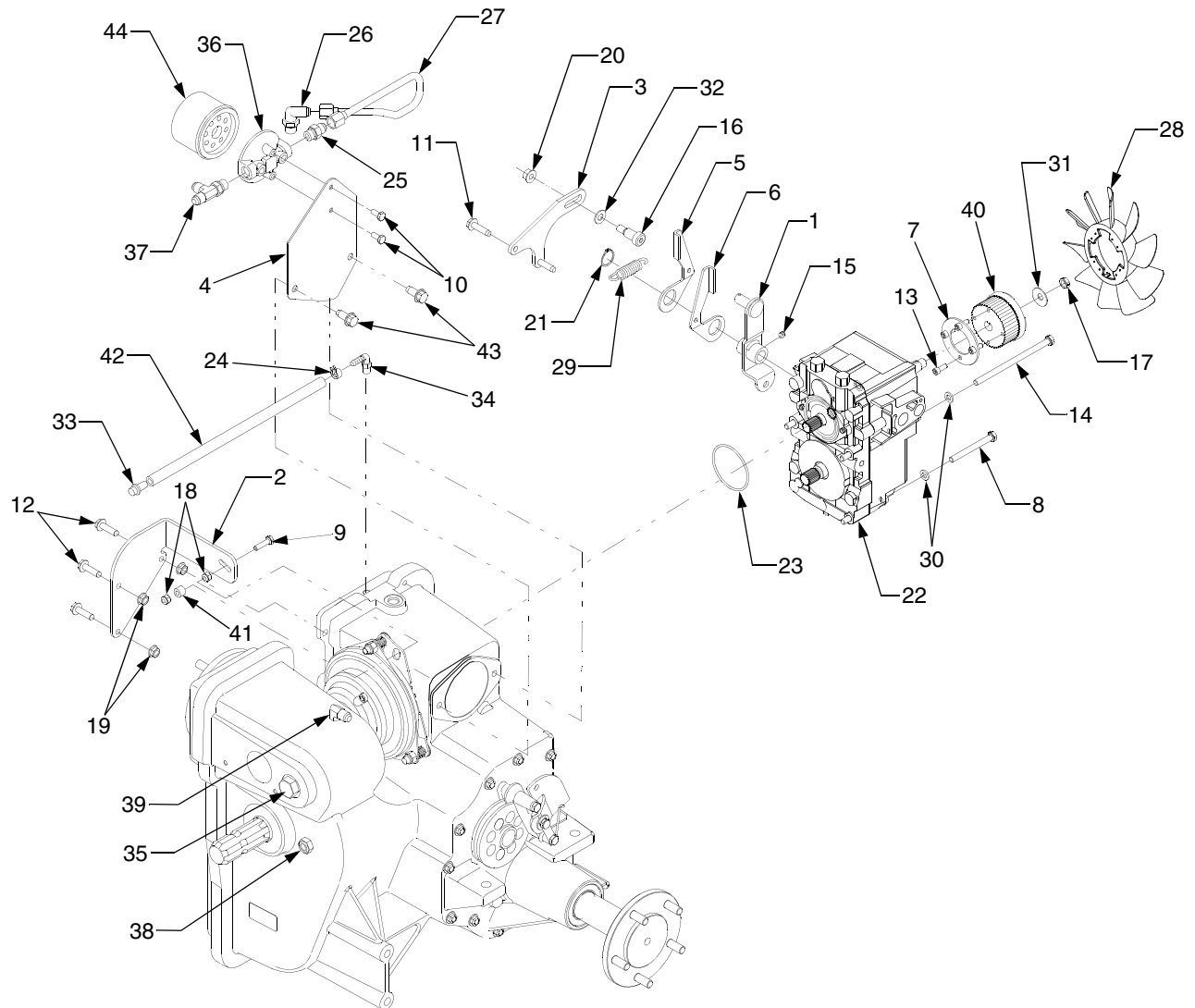
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	629-04128		Harness, Main Wire	1
2	703-05695	0637	Bracket, Relay Mtg.	2
3	703-4104	0637	Strap, Battery Holddown	1
4	710-0206		Screw, Hex Cap, 1/4-10 x .875 GR5	2
5	710-0224		Screw, Hex Wash Hd. Tapp	3
			#10-16 x .5	
6	710-0599		Screw, Hex Wash Hd. Tapp	4
			1/4-20 x .5	
7	712-0324		Nut, Hex Nylon Insert Lock, 1/4-20	2
8	712-0421		Nut, Wing w/Bell Washer, 5/16-18	2
9	725-0157		Tie, Cable	7
10	725-3174		Battery, 500 cca Dry	1
11	747-3433		Rod, Battery Holddown	2

TRANSMISSION MOUNTING



REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	N/A		Transmission Assembly	1
2	603-04193		Link, Diff Lock Actuator	1
3	710-3071		Screw, Hex Cap	4
			1/2-13 x 2.0 GR8	
4	711-0701		Pin, Clevis, .25 x .50	1
5	712-3061		Nut, Hex Insert Lock, 3/8-24	1
6	712-3083		Nut, Hex Insert Lock, 1/2-13	4
7	714-0104		Pin, Internal Cotter	1
8	731-05247		Fan, Transmission Cooling	1
9	736-3019		Washer, Flat, .531 x .1062 x .134	8
10	738-0689		Screw, Shoulder, 1/2 Dia. x .180	1
11	725-0157		Tie, Cable	1
12	723-3014		Filter, Oil	1
13	727-04098		Hose, Filter	1
14	727-04104		Adapter, Oil Filter	1
15	737-04101		Fitting, 90° Elbow	1
16	737-04102		Fitting, 90° Elbow	1

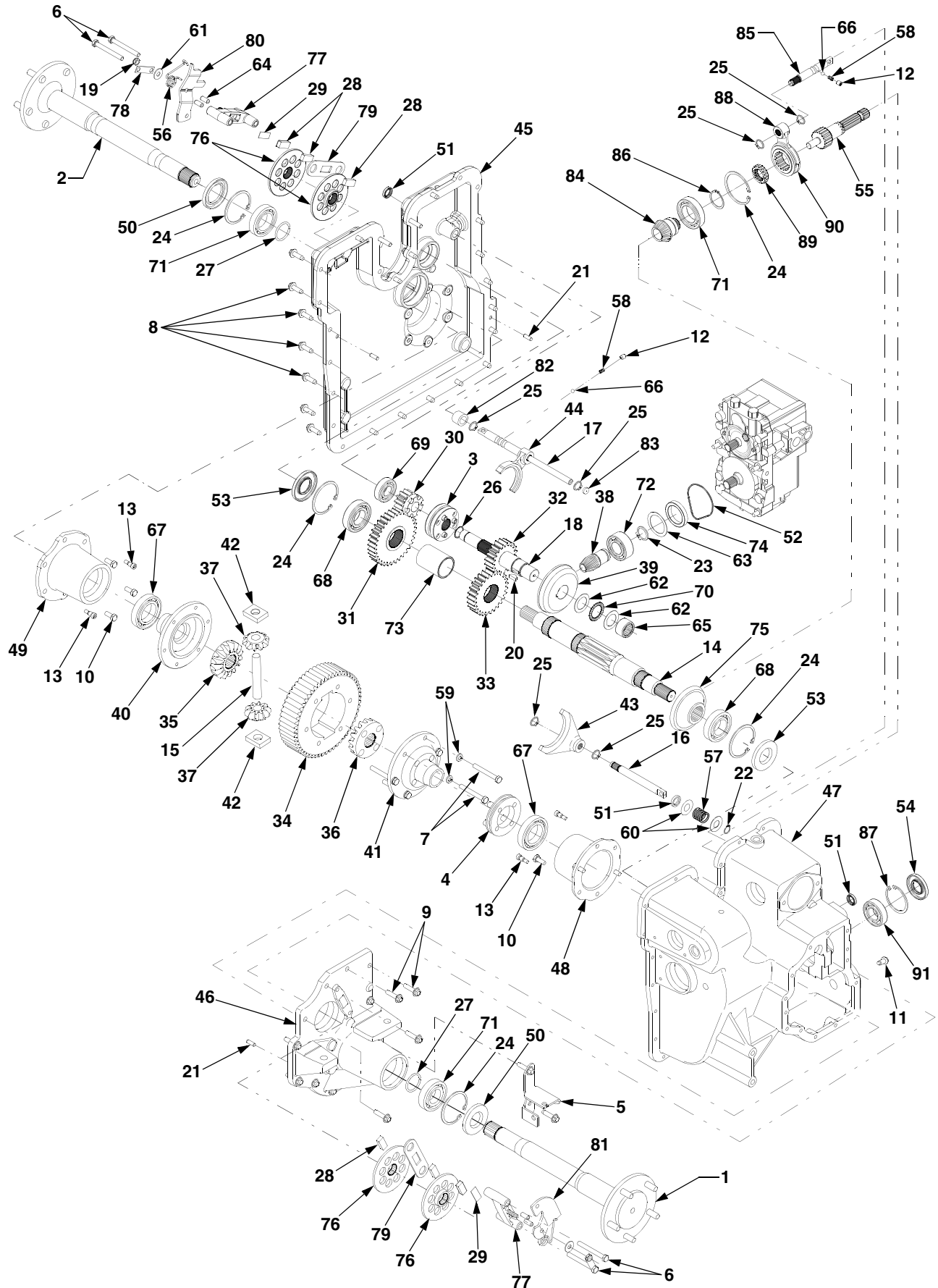
4WD TRANSMISSION CONNECTIONS



4WD TRANSMISSION CONNECTIONS

REF. NO.	PART NUMBER	CODE DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE DESCRIPTION	QTY.
	737-3120	Transmission Oil, 1 Qt.	5 gal.	19	712-3004A	Nut, Hex Flange Lock, ... 5/16-18 GR5	3
	737-3121	Transmission Oil, 1 Gal.					
	759-3958	Sealant, Loctite® Black, 5.3 oz.	AR	20	712-3005	Nut, Hex Flange Lock, 3/8-16	1
1	603-0980	Arm, Hydro	1	21	716-0111	Ring, Retaining	1
2	603-04192	Bracket, Clutch Torque	1	22	718-04141	Pump, Hydrostatic Transmission	1
3	603-04195	Bracket, Return	1	23	721-04002	O-Ring, 2.425 ID x .103	1
4	603-04298	Bracket, Filter Mounting	1	24	726-0205	Clamp, Hose	1
5	703-05041	Arm, Neutral - RH	1	25	727-3002	Fitting, Straight	1
6	703-05042	Arm, Neutral - LH	1	26	727-3012	Fitting, 90 Degree	1
7	703-05742	Keeper, Belt	1	27	727-04095	Tube, Hydro Inlet	1
8	710-0189	Screw, Hex Cap, ... 5/16-18 x 3.0 GR5	2	28	731-05247	Fan, Transmission Cooling	1
9	710-0299	Screw, Hex Cap, ... 1/4-28 x 1.0 GR5	1	29	732-3119	Spring, Extension, ...50 x 1.975 x .072	1
10	710-0751	Screw, Hex Cap, ... 1/4-20 x .62 GR5	2	30	736-0119	Washer, Lock, 5/16	4
11	710-0817	Screw, Hex Wash. Hd. Tapp, ... 5/16-18 x 1.25 GR5	2	31	736-0331	Washer, Belleville	1
12	710-1882	Screw, Hex Flange, ... 5/16-18 x 1.5 GR5	3	32	736-0864	Washer, Thrust, .375 x .812 x .06	1
13	710-3218	Screw, Socket Hd. Cap 1/4-20 x .62 GR8	4	33	737-0296	Vent, 3/8 Dia	1
14	710-3226	Screw, Hex Cap Lock, ... 5/16-18 x 5.5 GR5	2	34	737-0299	Fitting, Elbow	1
15	710-3242	Screw, Set - Lock 5/16 x .5 GR5	1	35	737-0349	Fitting, Plug	2
16	710-04040	Screw, Shoulder, ...497 x .750: 3/8-16	1	36	737-04011	Adapter, Oil Filter	1
17	712-0262	Nut, Hex Jam Lock, 3/8-24	1	37	737-04026	Fitting, Run Tee	1
18	712-0896	Nut, Hex Nylon Lock, 1/4-28	2	38	737-04032	Indicator, Oil Level Sight	1
				39	737-04047	Fitting, Elbow	1
				40	748-04086	Adapter, Cog Pump	1
				41	751-0535	Hose, Fuel Line	.38in
				42	751-3130	Hose, Vent	13 in.
				43	GW-90064	Screw, Hex Wash Hd Tapp 3/8-16 x .62	2
				44	BS-492932S	Filter, Hydro Pump	1

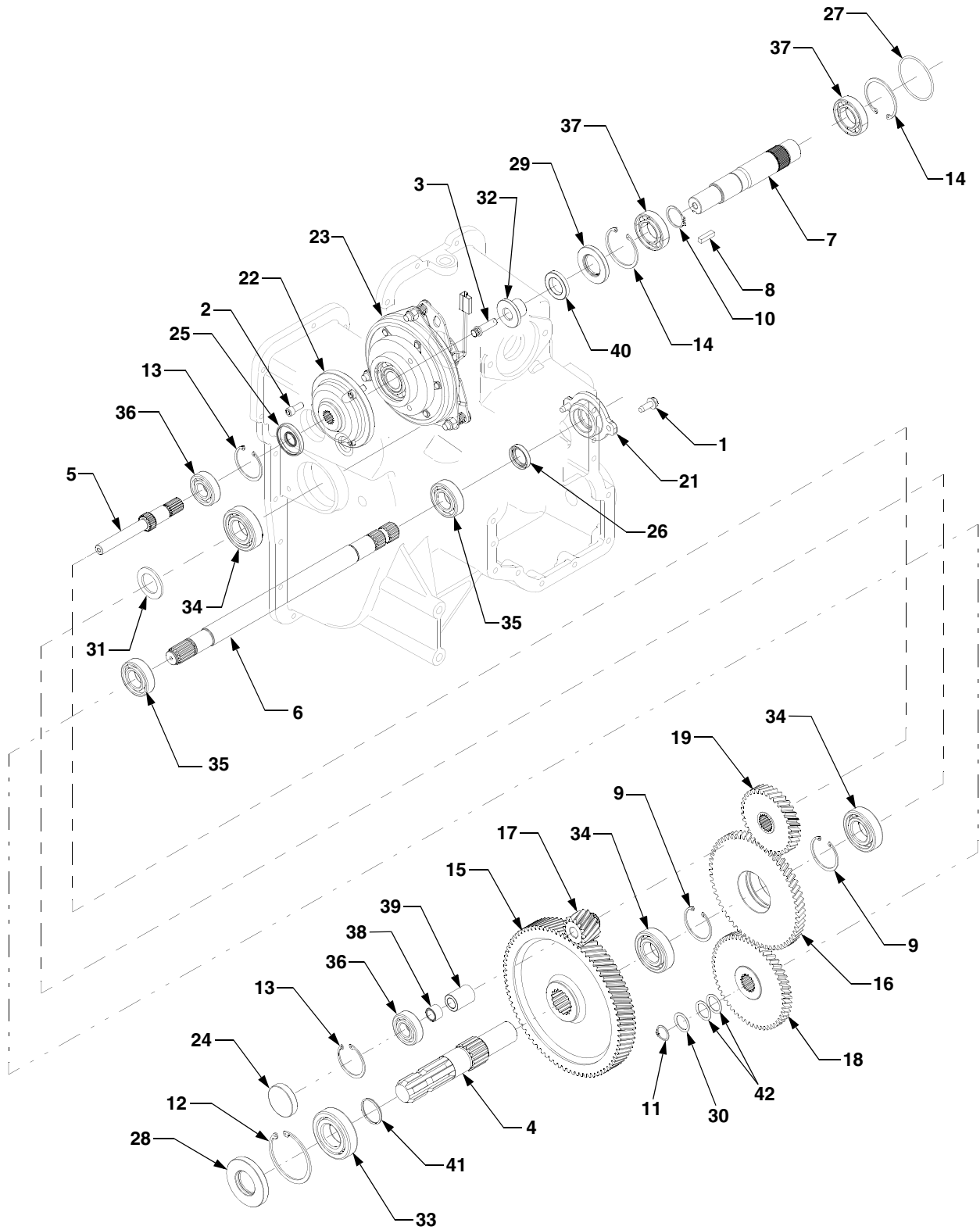
TRANSMISSION DRIVE



TRANSMISSION DRIVE

REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	611-3033		Shaft, Axle RH	1	45	719-04001		Cover, Trans. Large	1
2	611-3034		Shaft, Axle LH	1	46	719-04002		Cover, Trans. Small	1
3	618-0226		Collar Assembly, Hi-Lo	1	47	719-04153		Housing, Trans.	1
4	618-3183		Collar Assembly, Diff Lock	1	48	719-04004		Housing, Axle Inner - RH	1
5	703-05045		Bracket, Diff. Lock	1	49	719-04005		Housing, Axle Inner - LH	1
6	710-0176		Screw, Hex Cap, ... 5/16-18 x 2.75 GR5	4	50	721-0381		Seal, Oil	2
7	710-0378		Screw, Hex Cap, ... 5/16-18 x 2.5 GR5	6	51	721-0496		Seal, Oil	3
8	710-0602		Screw, Hex Wash. Hd. Tapp, ... 5/16-18 x 1.0	21	52	721-0519		Seal, Gland	1
9	710-0817		Screw, Hex Wash. Hd. Tapp, ... 5/16-18 x 1.25	12	53	721-3020A		Seal, Oil	2
10	710-1880		Screw, Hex Cap, w/Patch 5/16-18 x .75GR5	8	54	721-04004		Seal, Oil	1
11	710-1633		Screw, Plug, M14 x 1.5 x .827	1	55	711-1680		Shaft, 4WD	1
12	710-3006		Screw, Set, 5/16-18 x .375	2	56	732-04003		Spring, Torsion	2
13	710-04035		Screw, Shoulder	4	57	732-04010		Spring, Compression, .845 x 1.0	1
			.309 x .375: 1/4-20		58	732-04101		Spring, Compression, .24 x .563	2
14	711-1675		Shaft, Output, 11T	1	59	736-0119		Washer, Lock, 5/16	6
15	711-1676		Shaft, Cross, .625 x 3.95	1	60	736-04126		Washer, Flat, .597 x 1.0 x .04 ..	2
16	711-04302		Shaft, Diff. Lock Actuator	1	61	736-0371		Washer, Flat, .343 x .88 x .062	2
17	711-04300		Shaft, Hi-Lo Actuator	1	62	736-0615		Washer, Thrust	2
18	711-04137		Shaft, Drive	1	63	736-0266		Washer, Flat, 1.52 x 2.0 x .030	AR
19	712-0273		Nut, Hex Insert Lock, 5/16-24	2		736-04095		Washer, Flat, 1.52 x 2.0 x .005	AR
20	714-0135		Key, Woodruff, 1/4 x 3/4	1		736-04096		Washer, Flat, 1.52 x 2.0 x .015	AR
21	715-3010		Pin, Dowel, .25 x .75	4	64	741-0343		Pin, Brake Actuating	4
22	716-0114		Ring, Retaining	1	65	741-0363		Bearing, Needle	1
23	716-0127		Ring, Snap	1	66	741-0862		Ball, Detent	2
24	716-0180		Ring, Retaining	5	67	741-1104		Bearing, Ball	2
25	716-0194		Clip, Rotor	6	68	741-3033A		Bearing, Ball	2
26	716-04005		Ring, Retaining	1	69	741-3057		Bearing, Ball	1
27	716-04030		Ring, Retaining	2	70	741-3083		Bearing, Needle Thrust	1
28	717-0678		Pad, Brake	6	71	741-04014		Bearing, Ball	3
29	717-0682		Plate, Brake Puck	2	72	741-04066		Bearing, Ball	1
30	717-3534		Gear, Spur, 12T	1	73	750-3364		Spacer, 1.51 x 1.75 x 2.41	1
31	717-3535		Gear, Spur, 34T	1	74	750-04024		Spacer, 1.515 x 2.039 x .335 ...	1
32	717-3536		Gear, Spur, 19T	1	75	717-04043		Gear, Spiral Bevel, 36T	1
33	717-3537		Gear, Spur, 27T	1	76	761-0215		Disc, Brake	4
34	717-3538		Gear, Spur, 56T	1	77	761-04000		Yoke, Brake	2
35	717-3541		Gear, Bevel, 16T	1	78	761-04001		Bracket, Brake Anti Rotation	2
36	717-3542		Gear, Bevel, 16T Lock	1	79	761-04002		Plate, Puck Retainer	2
37	717-3545		Gear, Bevel, 10T Diff.	2	80	761-04003		Arm, Brake Actuator - LH	1
38	717-04132		Gear, Spiral Bevel, 13T	1	81	761-04004A		Arm, Brake Actuator - RH	1
39	717-04133		Gear, Spiral Bevel, 54T	1	82	750-04413		Spacer, .573 x .938 x .832	1
40	718-3148A		Cover, Differential	1	83	750-04416		Plug, .437 x .16	1
41	718-3149A		Cover, Differential Lock	1	84	617-04004		Gear Assembly w/Bearings	1
42	718-3150		Block, Thrust	2		741-0991		Bearing, Sleeve, 13 x 15 x 10	2
43	718-04080		Yoke, Diff. Lock Actuator	1	85	711-04301		Shaft, 4WD Actuator	1
44	718-04081		Yoke, Shift, Hi-Lo	1	86	716-0185		Ring, Retaining	1
					87	716-0204		Ring, Retaining	1
					88	718-04079		Yoke, 4WD	1
					89	718-0668		Gear, Spline Coupling	1
					90	718-3116		Collar, Shift	1
					91	741-3037		Bearing, Ball	1

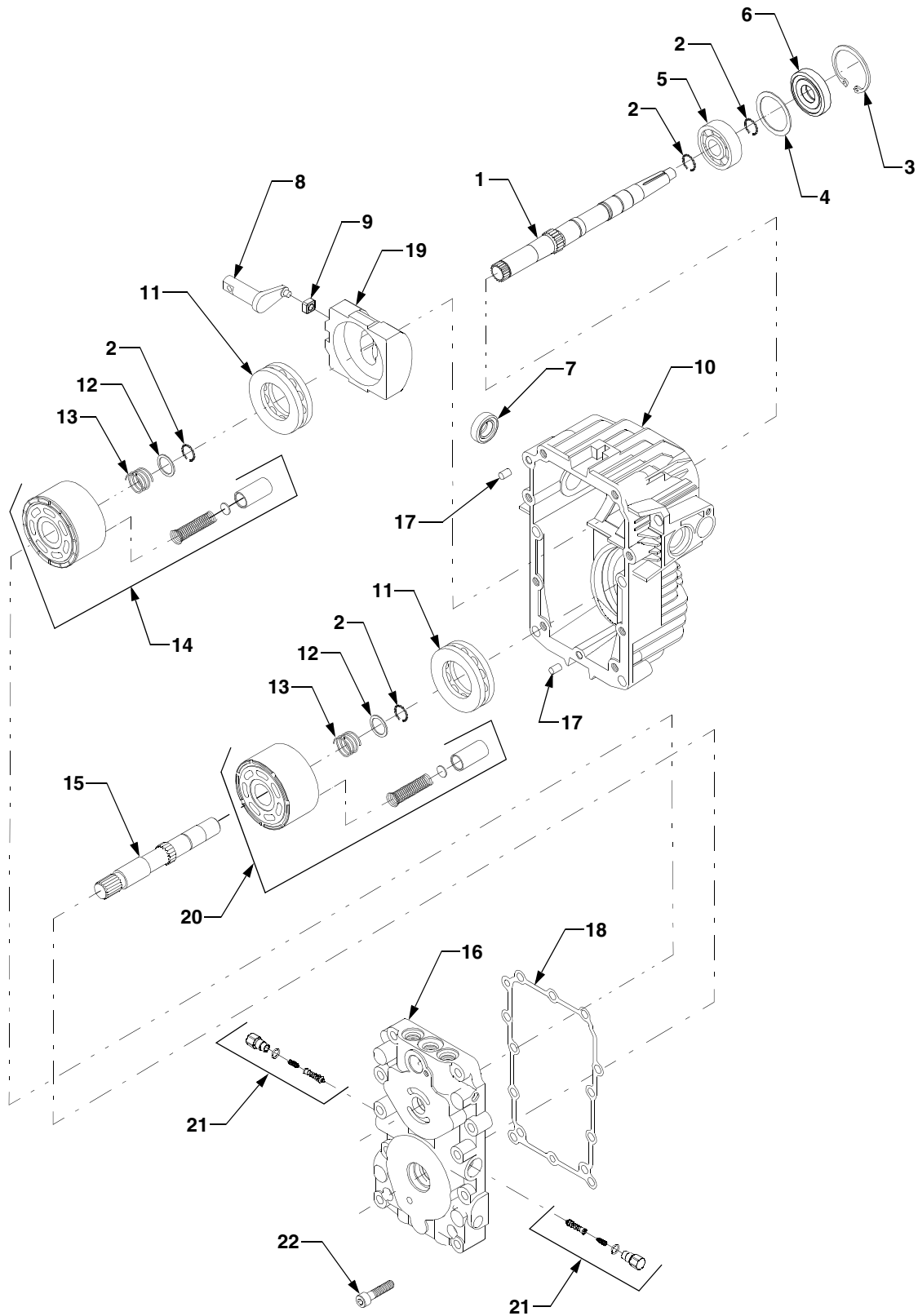
PTO DRIVE



PTO DRIVE

REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	710-0650		Screw, Hex Wash. Hd. Tapp. 5/16-18 x .875	2
2	710-1177		Screw, Socket Hd. 5/16-18 x .75	3
3	710-04116		Screw, 12 Pt. Wash. Hd. w/Patch ... 3/8-16 x 1.25	1
4	711-1325A		Shaft, 540 PTO	1
5	711-1683A		Shaft, Clutch Back	1
6	711-1684		Shaft, 2000 PTO	1
7	711-1685		Shaft, Input PTO	1
8	714-0128		Key, Square, 1/4 x 1. 0	1
9	716-0180		Ring, Retaining	2
10	716-0181		Ring, Retaining	1
11	716-0384		Ring, Retaining	1
12	716-0387		Ring, Retaining	1
13	716-0393		Ring, Retaining	2
14	716-04000		Ring, Retaining	2
15	717-3469		Gear, 540 PTO, 81T	1
16	717-3487		Gear, 2000 PTO , 61T	1
17	717-3492		Gear, Pinion, 540 PTO:14T	1
18	717-3494C		Gear, Pinion, 2000 PTO:54T	1
19	717-3551		Gear, Pinion, 2000 PTO:34T	1
21	718-0681		Cover, 2000 PTO	1
22	718-04000		Adapter, PTO Output	1
23	718-04009		Clutch Assy. PTO	1
24	721-0504		Plug, Oil, 1.875 x .375	1
25	721-04094		Seal, Oil	1
26	721-0509		Seal, Oil	1
27	721-04002		O-Ring, 2.425 ID x .103	1
28	721-04124		Seal, Oil	1
29	721-04005		Seal, Oil	1
30	736-0570		Washer, Flat, .865 x 1.145 x .030 ..	1
31	736-04001		Washer, Thrust	1
32	738-04003		Spacer, Shoulder	1
33	741-1100		Bearing, Ball	1
34	741-3033A		Bearing, Ball	3
35	741-3037		Bearing, Ball	2
36	741-3057		Bearing, Ball	2
37	741-04034		Bearing, Ball	2
38	750-3365		Spacer, 15mm x 20mm x 14mm	1
39	750-04013		Spacer, .6 x 1.0 x 1.345	1
40	750-04020		Spacer, 1.004 x 1.375 x .25	1
41	716-04049		Ring, Retaining	1
42	736-0454		Washer, Flat, .915 x 1.37 x .010	2

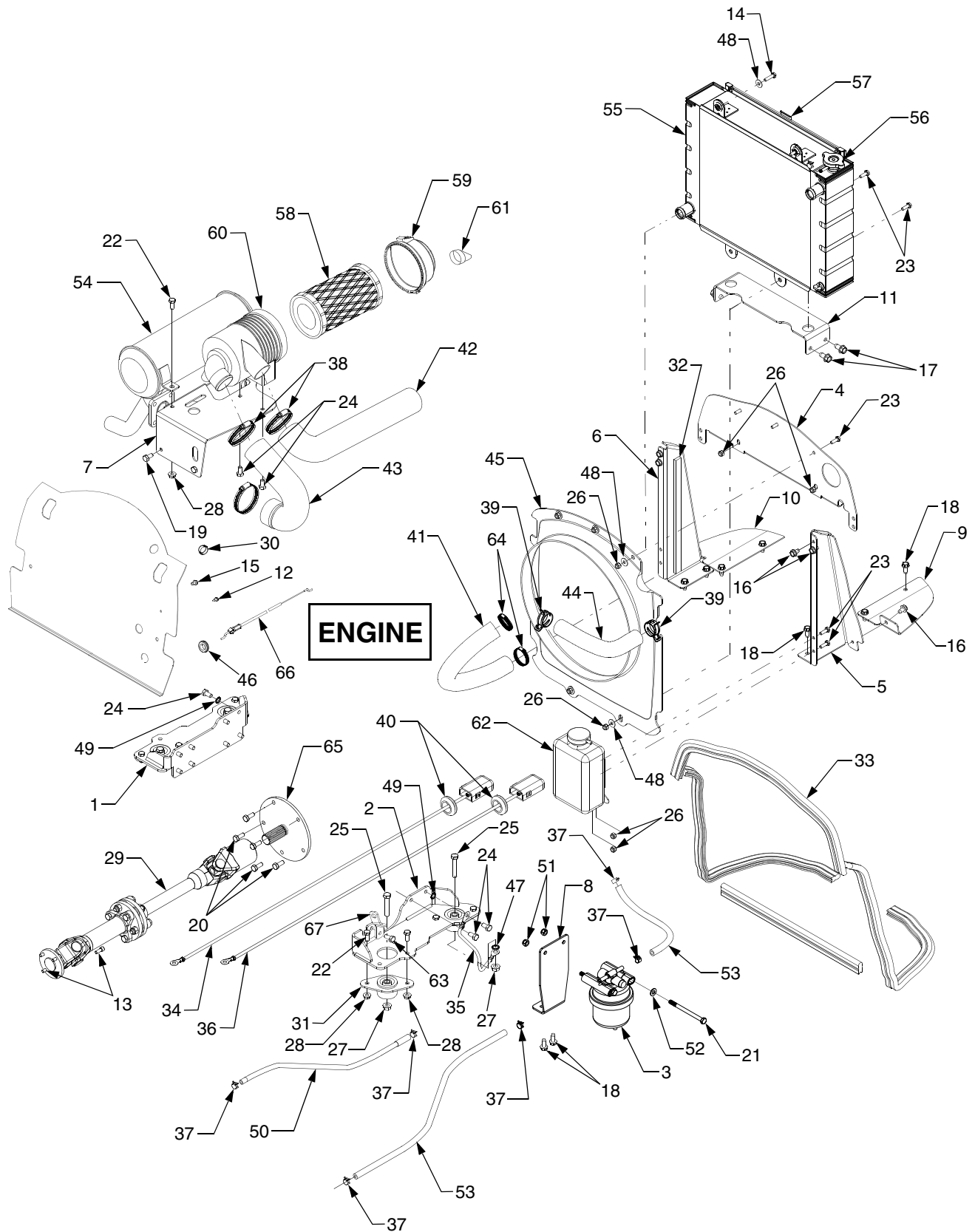
HYDROSTATIC TRANSMISSION



HYDROSTATIC TRANSMISSION

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	HG-52224	Shaft, Pump Input	1
2	HG-2000022	Ring, Wire Retaining	4
3	HG-2000038	Ring, Retaining	1
4	HG-2000023	Spacer	1
5	HG-2000032	Bearing, Ball	1
6	HG-51092	Seal, Lip	1
7	HG-2000037	Seal, Lip	1
8	HG-2000014	Arm, Trunnion	1
9	HG-2000015	Guide, Slot	1
10	HG-2510096	Housing Assembly	1
11	HG-50552	Bearing Assembly, Thrust Ball	2
12	HG-2000024	Washer, Block Thrust	2
13	HG-2000025	Spring, Block	2
14	HG-2510014	Kit, Pump Cylinder Block	1
15	HG-2000007	Shaft, Motor	1
16	HG-70973	Kit, Center Section	1
17	HG-50641	Pin	2
18	HG-2000061	Gasket, Center Section	1
19	HG-50203	Swashplate, Variable	1
20	HG-2510013	Kit, Motor Cylinder Block	1
21	HG-70743	Shock Valve	2
22	HG-9007314-0808	Screw, Socket Head Cap	8
	HG-2510010	Kit, Overhaul Seal	1

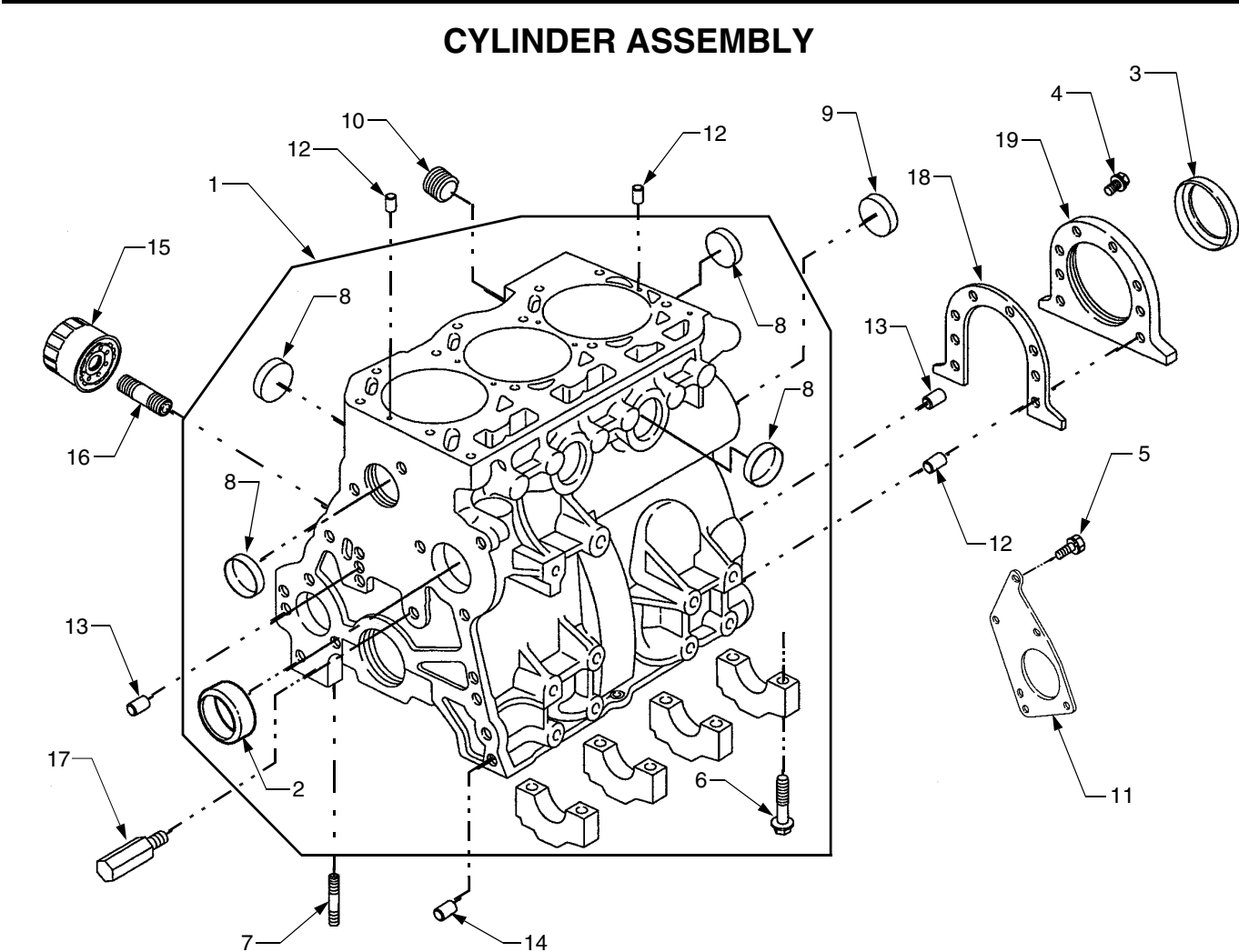
ENGINE AND DRIVE SHAFT



ENGINE AND DRIVE SHAFT

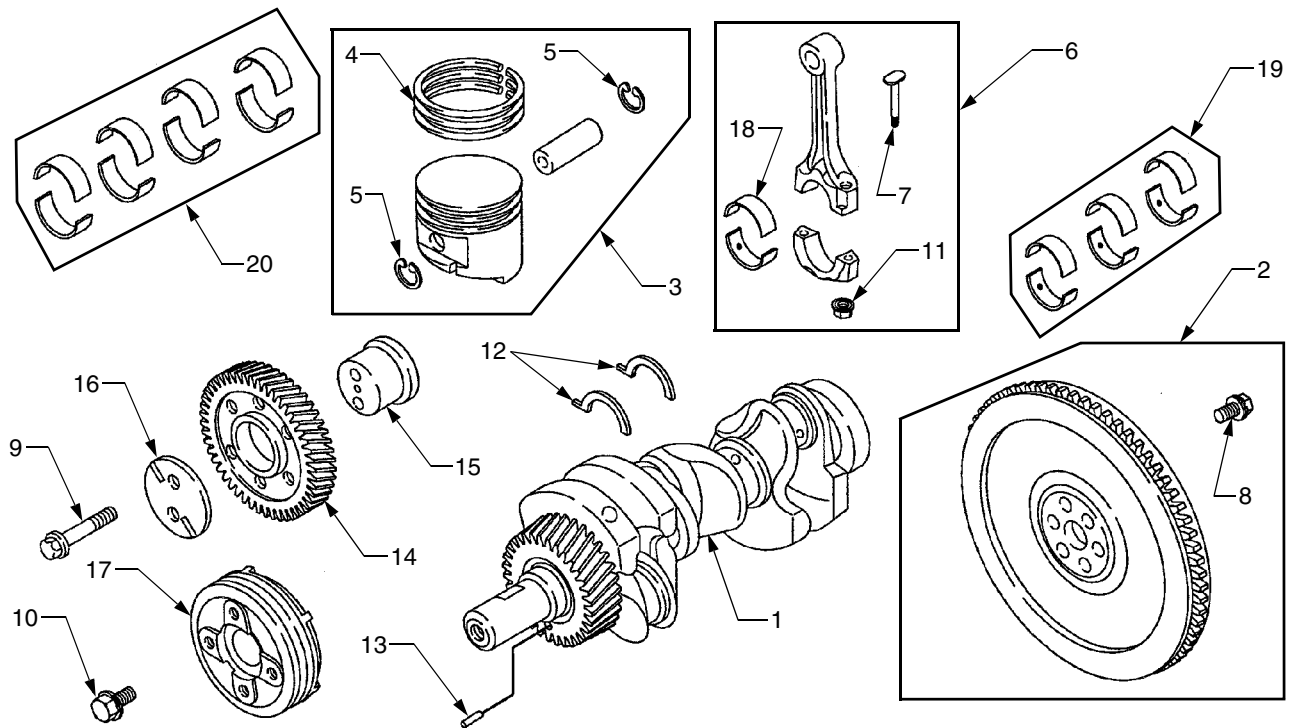
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
†	629-3062B		Harness, Engine Wire	1	28	712-3004A		Nut, Hex Flange Lock, 5/16-18	10
1	603-0744	0637	Bracket, Engine LH	1	29	717-04193		Shaft, Drive	1
2	603-0745	0637	Bracket, Engine RH	1	30	720-0425		Plug, Cap	1
3	651-04044		Filter Assembly, Fuel	1	31	722-0262		Mount, Neoprene Engine	4
	759-04027		Filter Element	1	32	722-3022		Tape, Foam, .625 wide	42in.
4	703-3483		Plate, Radiator Baffle	1	33	723-3061		Seal, Heat Baffle	96in.
	777S30631		Graphic, Fan Warning	1	34	725-3281		Wire, Battery Pos.	1
	777S30633		Graphic, Warning	1	35	725-3283		Wire, Ground	1
5	703-3484		Bracket, Radiator Mtg. RH	1	36	725-3287		Wire, Battery Neg.	1
	777S30632		Graphic, Warning	1	37	726-0205		Clamp, Hose	7
6	703-3485		Bracket, Radiator Mtg. LH	1	38	726-0476		Clamp, Adjustable Hose	3
	777S30632		Graphic, Warning	1	39	726-04026		Clamp, Hose	2
7	703-3486		Bracket, Muffler Mtg.	1	40	731-04018		Grommet, Hose Guard	2
8	703-05454		Bracket, Fuel Filter Mtg.	1	41	731-3304A		Hose, Radiator to Engine	1
9	703-05141B		Plate, Baffle RH	1	42	731-3348		Hose, Air Filter	1
10	703-05140B		Plate, Baffle, LH	1	43	731-3349		Hose, Air Inlet	1
11	703-3741		Bracket, Radiator Mtg.	1	44	731-3350		Hose, Engine to Radiator	1
12	710-0224		Screw, Hex Wash Hd Tapp	1	45	731-3363		Shroud, Fan	1
			10-16 x .5		46	735-0226		Grommet, Rubber	1
13	710-3218		Screw, Socket Hd. Cap, ...	4	47	736-0148		Washer, External Lock, 3/8	1
			1/4-20 x .62 GR8		48	736-0173		Washer, Flat, .28 x .74 x .063 ..	7
14	710-0597		Screw, Hex Cap	2	49	736-0607		Washer, External Lock, 5/16	2
			1/4-20 x 1.0 GR5		50	751-0535		Hose, Fuel Line	77in.
15	710-0599		Screw, Hex Wash Hd Tapp	1	51	712-0429		Nut, Hex Insert Lock, 5/16-18 ..	2
			1/4-20 x .5		52	736-0275		Washer, Flat, .344 x .688 x .065	2
16	710-0607		Screw, Hex Wash Hd Tapp	6	53	751-3130		Fuel Line, 5/16 ID	92in.
			5/16-18 x .5		54	751-3163		Muffler, Engine	1
17	710-0623		Screw, Hex Wash Hd Tapp	4	55	751-3165		Radiator	1
			3/8-16 x .75			722-0268		Grommet, Rubber Mtg.	2
18	710-1260A		Screw, Hex Wash Hd Tapp	10	56	751-3192		Cap, Radiator, 13psi	1
			5/16-18 x .75		57	751-3193		Screen, Debris	1
19	710-1376		Screw, Hex Cap, M8-1.25 x 16	3	58	751-3194		Element, Air Cleaner	1
20	710-1681		Screw, Hex Cap, M8-1.25 x 20	5	59	751-3195		Cap, Air Cleaner	1
21	710-0190		Screw, Hex Cap, ...	2	60	751-3196		Cannister, Air Cleaner	1
			5/16-18 x 4.0 GR5		61	751-3197		Nozzle, Air Cleaner	1
22	710-3008		Screw, Hex Cap	10	62	BS-825462		Bottle, Overflow	1
			5/16-18 x .75 GR5		63	710-3206A		Screw, Hx Cap, ...	1
23	710-3015		Screw, Hex Cap	7				M8-1.25:25 GR8	
			1/4-20 x .75 GR5		64	726-0132		Clamp, Hose	2
24	710-3138		Screw, Hex Cap, M8-1.25 x 16	17	65	603-04294		Plate, Flywheel	1
25	710-3144		Screw, Hex Cap	4	66	746-3086A		Cable, Throttle	1
			3/8-16 x 2/0 GR5		67	703-05200		Bracket, Pump Mtg.	1
26	712-0324		Nut, Hex Insert Lock, 1/4-20	9					
27	712-0431		Nut, Hex Flange Lock, 3/8-16 ..	4					

† Not Shown



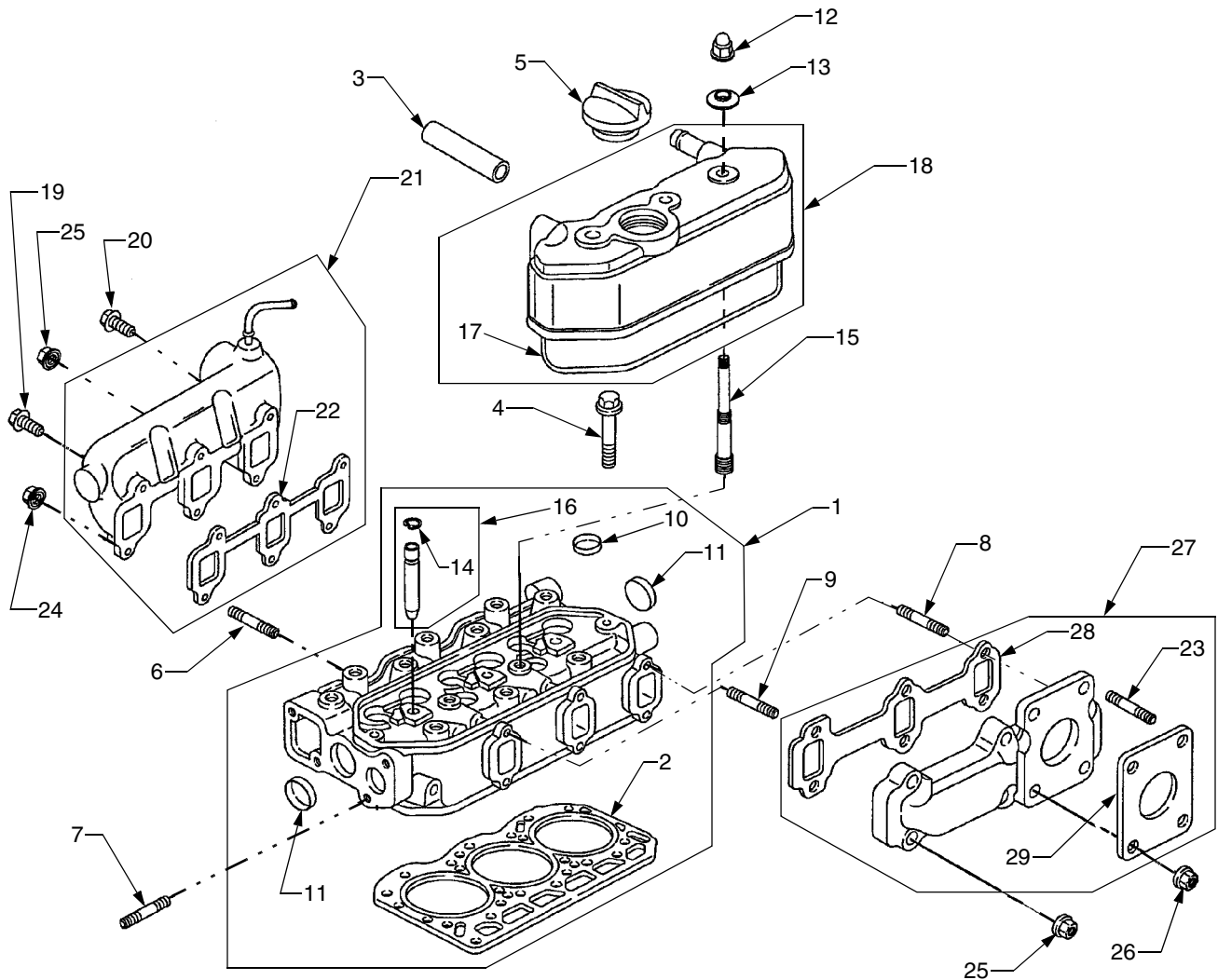
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-825341	Cylinder Assembly (Includes 2,6 & 8)	1
2	BS-820129	Bushing	1
3	BS-820056	Seal, Oil	1
4	BS-820031	Screw, Hex, 6mm	6
5	BS-820176	Screw, Hex, 10mm	5
6	BS-820042	Screw, Hex, 10mm	8
7	BS-820016	Stud, Metric	1
8	BS-820004	Plug, Welch	7
9	BS-820151	Plug, Welch Camshaft	1
10	BS-820375	Plug, Cylinder Block	1
11	BS-820147	Bracket, Mounting	1
12	BS-820063	Pin, Locating	4
13	BS-820062	Pin, Locating	3
14	BS-820061	Pin, Locating	2
15	BS-820314	Filter, Oil	1
16	BS-820851	Adapter, Oil Filter	1
17	BS-820102	Nozzle, Oil	1
18	BS-820145	Gasket, Retainer	1
19	BS-820146	Seal, Retainer	1

CRANKSHAFT, PISTONS & FLYWHEEL



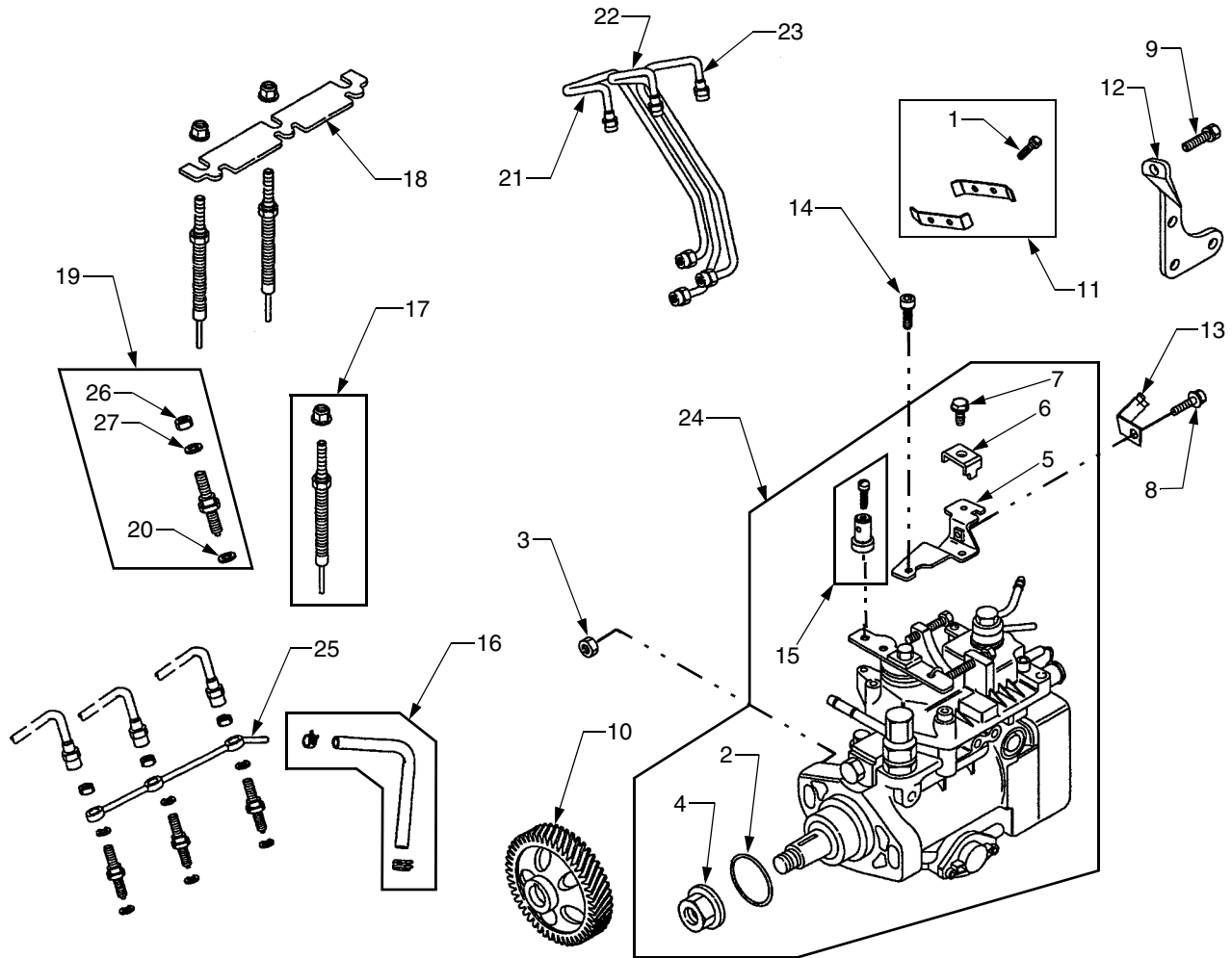
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-825552	Crankshaft	1
2	BS-825303	Flywheel	1
3	BS-825354	Piston Assembly, Standard	3
	BS-825355	Piston Assembly, .010 Oversize ..	3
4	BS-825187	Ring Set, Standard	3
	BS-825188	Ring Set, .010 Oversize	3
5	BS-820402	Lock Ring, Piston Pin	6
6	BS-825171	Rod, Connecting	3
7	BS-820128	Screw, Connecting Rod	6
8	BS-820080	Screw, Hex, 10mm	6
9	BS-820081	Screw, Hex, 8mm	2
10	BS-820079	Screw, Hex	1
11	BS-820073	Nut, Hex	6
12	BS-820140	Washer, Thrust, Standard	1
	BS-820139	Washer, Thrust, .005 Oversize	1
13	BS-820059	Pin, Locating	1
14	BS-820611	Gear, Drive	1
15	BS-820116	Shaft, Gear	1
16	BS-820117	Plate, Idler Gear	1
17	BS-820236	Pulley, Crankshaft	1
18	BS-820142	Bearing, Rod Standard	3
19	BS-825019	Bearing Set, Rod Standard	3
	BS-825060	Bearing Set, Rod, .010 Undersize	3
20	BS-825040	Bearing Set, Main Standard	1
	BS-825039	Bearing Set, Main, .010 Undersize	1

CYLINDER HEAD AND MANIFOLDS



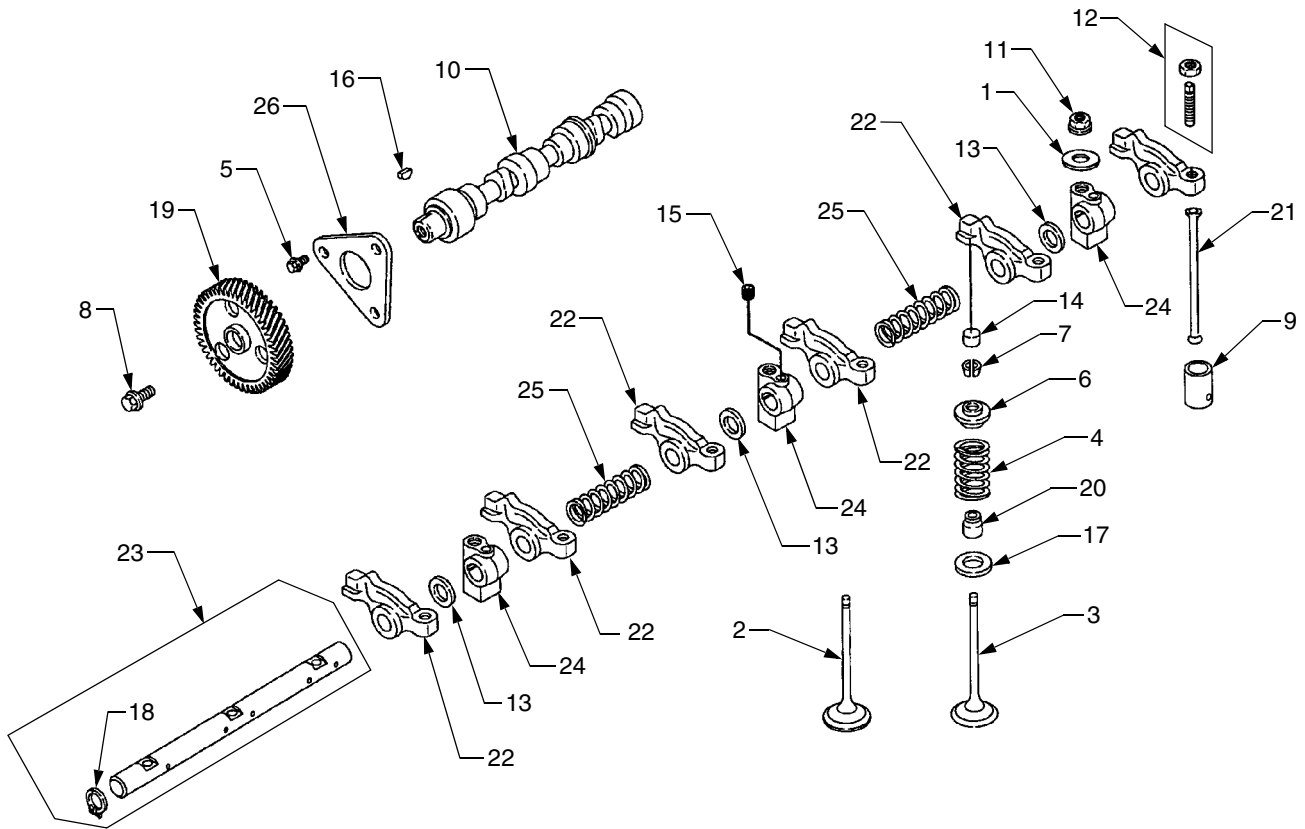
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-825347	Head, Cylinder	1	16	BS-825030	Bushing, Guide	6
2	BS-820621	Gasket, Cylinder Head	1	17	BS-820150	Gasket, Rocker Cover	1
3	BS-821003	Tube, Breather	1	18	BS-825088	Cover, Rocker	1
4	BS-820623	Screw, Metric	14	19	BS-820031	Screw, Hex, 6mm	1
5	BS-825024	Cap, Oil Fill	1	20	BS-820408	Screw, Hex, 6mm	3
6	BS-820015	Stud, Metric	2	21	BS-825175	Manifold, Intake	1
7	BS-820078	Stud, Metric	2	22	BS-820407	Gasket, Intake Manifold	1
8	BS-820014	Stud, Metric	5	23	BS-820553	Stud, Exhaust Manifold	4
9	BS-820466	Stud, Metric	1	24	BS-820069	Nut, Hex Metric	2
10	BS-820004	Plug, Welch	2	25	BS-820010	Nut, Hex Metric	6
11	BS-820005	Plug, Welch	2	26	BS-820178	Nut, Hex Metric	4
12	BS-820071	Nut, Hex Metric	3	27	BS-825055	Manifold, Exhaust	1
13	BS-820064	Washer, Sealing	3	28	BS-820817	Gasket, Exhaust Manifold	1
14	BS-820130	Ring, Retainer	6	29	BS-820670	Gasket, Muffer	1
15	BS-820076	Stud, Rocker Arm	3				

FUEL INJECTION SYSTEM



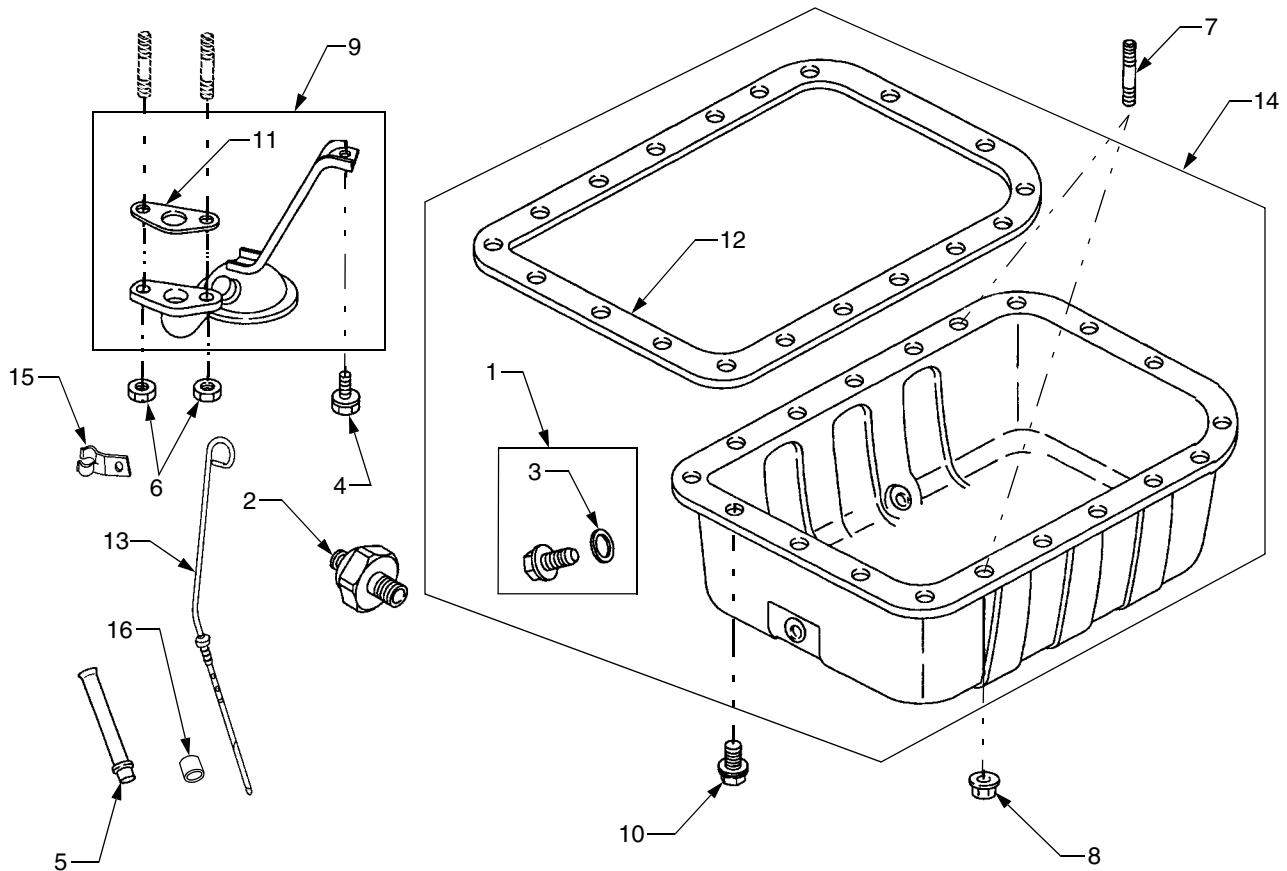
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-820031	Screw, Hex, 6mm	2	15	BS-820467	Clamp, Swivel	1
2	BS-820414	Seal, O-Ring	1	16	BS-825179	Hose/Clamp Ass'y., Fuel Return	1
3	BS-820417	Nut, Hex Metric	2	17	BS-825176	Plug, Glow	3
4	BS-820419	Nut, Hex Metric	1	18	BS-820409	Strap, Glow Plug	1
5	BS-820634	Bracket, Casing Clamp	1	19	BS-825178	Nozzle, Injector	3
6	BS-691024	Clamp, Casing	1	20	BS-820411	Seat, Injector	3
7	BS-820012	Screw, Casing Clamp	1	21	BS-825194	Pipe, Injector #1	1
8	BS-820593	Screw, Support Bracket	1	22	BS-825195	Pipe, Injector #2	1
9	BS-820272	Screw, Support Bracket	4	23	BS-825196	Pipe, Injector #3	1
10	BS-820619	Gear, Drive	1	24	BS-825300	Pump, Injection	1
11	BS-825197	Clamp	1	25	BS-820412	Pipe, Fuel Return	1
12	BS-820415	Bracket, Support	1	26	BS-820829	Nut, Hex Injector Nozzle	3
13	BS-820479	Bracket, Support	1	27	BS-820831	Washer, Injector Nozzle	3
14	BS-820640	Screw, Casing Clamp Bracket	1				

CAMSHAFT AND VALVES



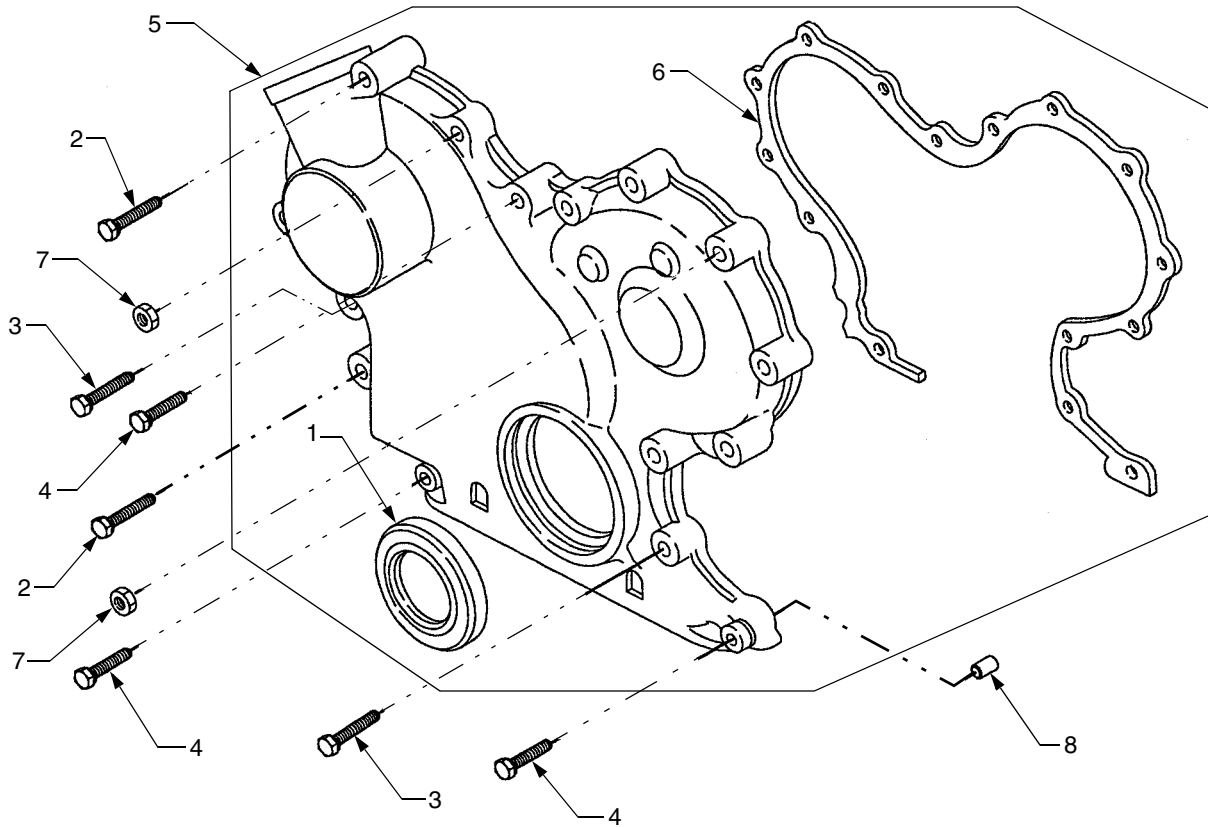
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-820177	Washer, Flat	3	14	BS-820113	Cap, Valve	6
2	BS-820404	Valve, Exhaust	3	15	BS-820105	Screw, Metric	1
3	BS-820403	Valve, Intake	3	16	BS-691639	Key, Timing	1
4	BS-820406	Spring, Valve	6	17	BS-820112	Seat, Valve Spring	6
5	BS-820032	Screw, Hex, 6mm	3	18	BS-820003	Retainer	2
6	BS-820111	Retainer, Valve	6	19	BS-820613	Gear, Cam	1
7	BS-825042	Keeper, Valve, Set of 2	6	20	BS-820405	Seal, Valve	6
8	BS-820075	Screw, Metric	1	21	BS-820422	Rod, Push	6
9	BS-820110	Tappet, Valve	6	22	BS-820387	Arm, Rocker	6
10	BS-820388	Camshaft	1	23	BS-825093	Shaft, Rocker Arm	1
11	BS-820070	Nut, Hex Metric	3	24	BS-820106	Support, Rocker Arm	3
12	BS-825041	Adjuster, Rocker Arm	6	25	BS-820044	Spring, Rocker Shaft	2
13	BS-820065	Washer, Spacer	3	26	BS-820118	Retainer, Camshaft	1

LUBRICATION



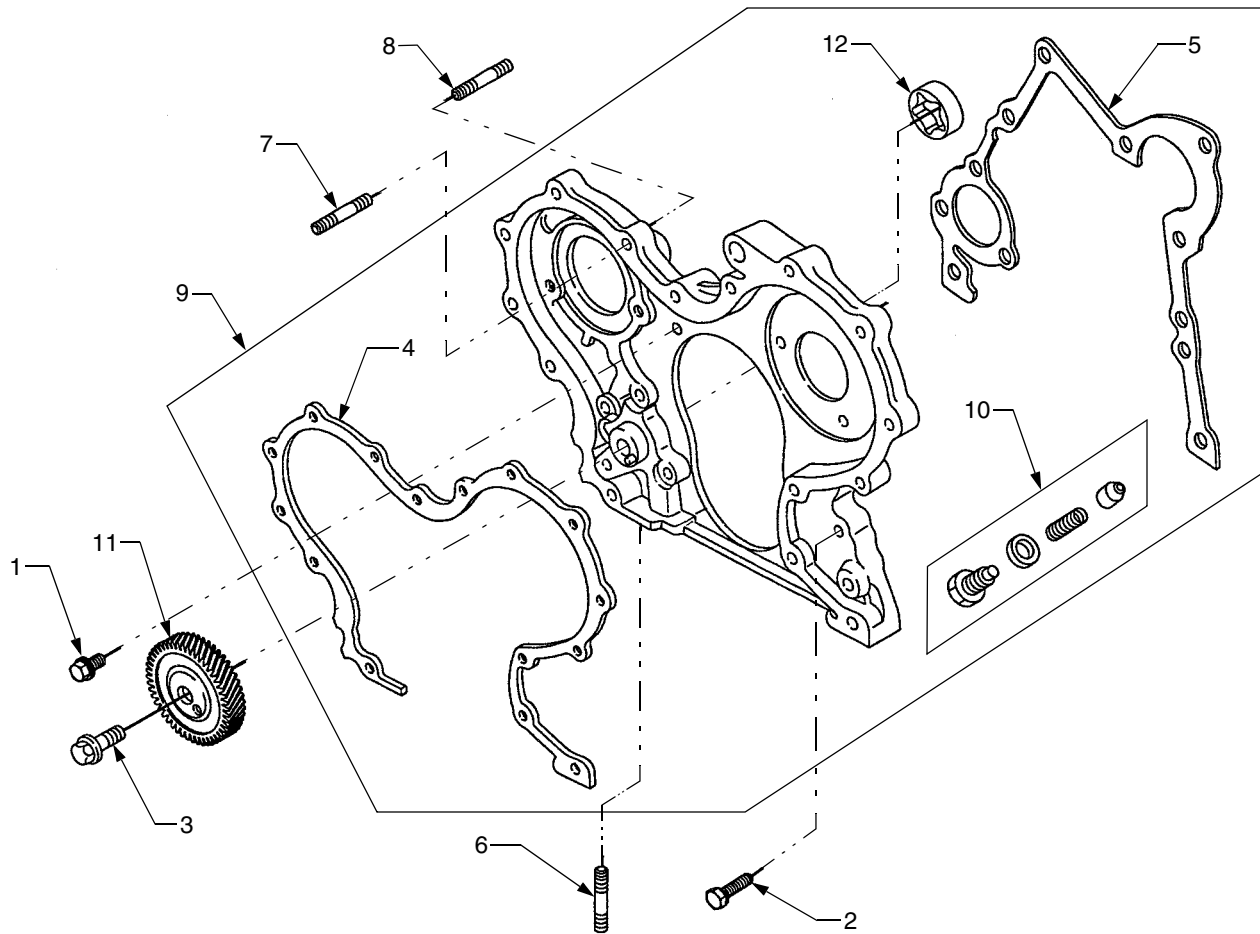
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-825278	Plug, Oil Drain 16mm	2
2	BS-825000	Switch, Oil Pressure	1
3	BS-820582	Washer, Sealing	2
4	BS-820034	Screw, Oil Pump Screen	1
5	BS-820144	Tube, Dipstick	1
6	BS-820069	Nut, Oil Pump Screen	2
7	BS-820017	Stud, Oil Pan	2
8	BS-820068	Nut, Oil Pan	2
9	BS-825089	Oil Pump Screen	1
10	BS-820034	Screw, Oil Pan	17
11	BS-820104	Gasket, Oil Pump Screen	1
12	BS-820137	Gasket, Oil Pan	1
13	BS-820572	Dipstick	1
14	BS-825285	Pan, Oil	1
15	BS-820238	Bracket, Support	1
16	BS-820662	Collar, Dipstick Tube	1

CRANKCASE COVER



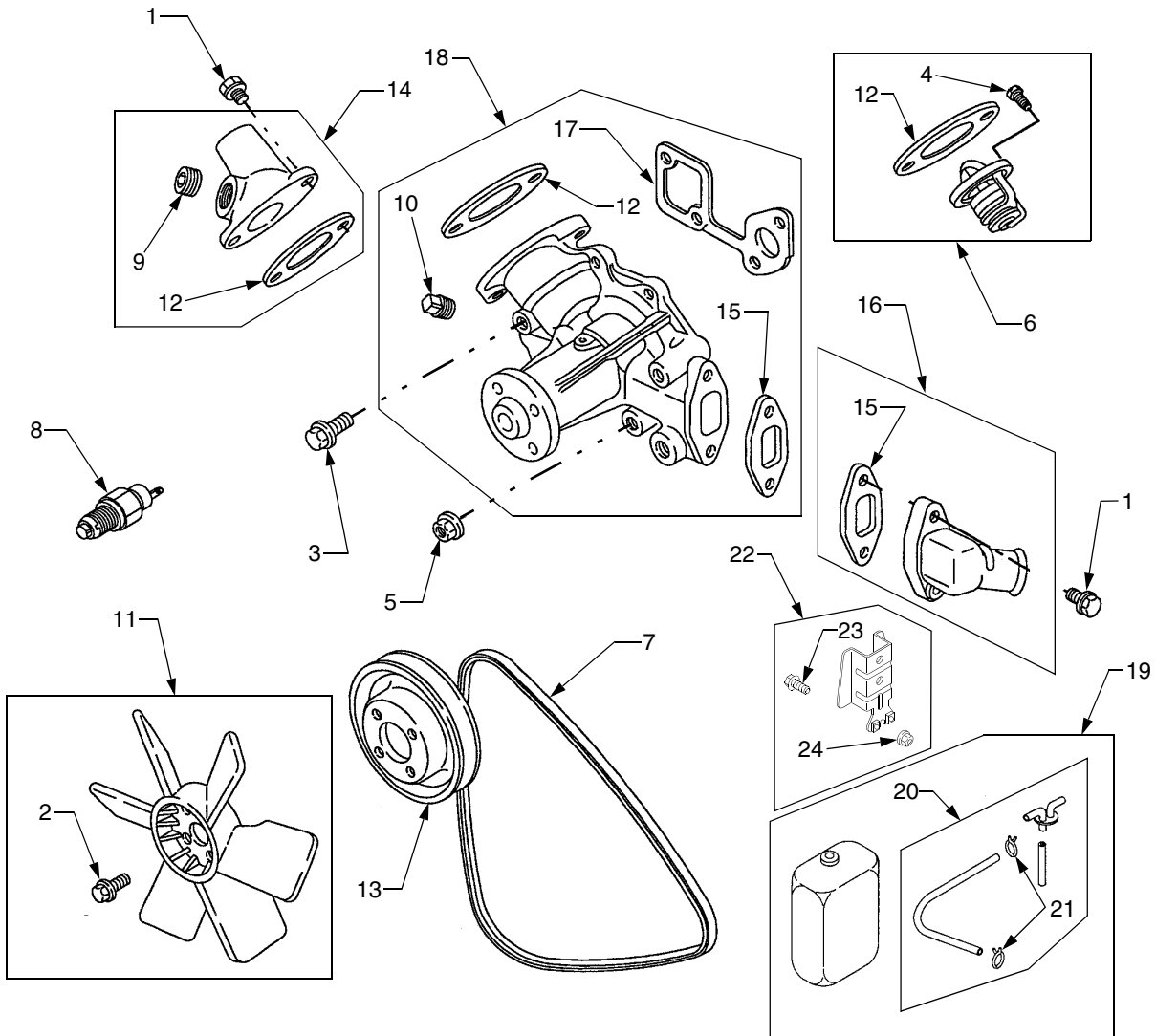
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-820055	Seal, Oil	1
2	BS-820425	Screw, Hex, 6mm	2
3	BS-820029	Screw, Hex, 6mm	9
4	BS-820027	Screw, Hex, 6mm	3
5	BS-825185	Cover Assembly, Gear	1
6	BS-820377	Gasket, Gear Cover	1
7	BS-820069	Nut, Hex Metric	2
8	BS-820061	Pin, Locating	2

GEAR HOUSING



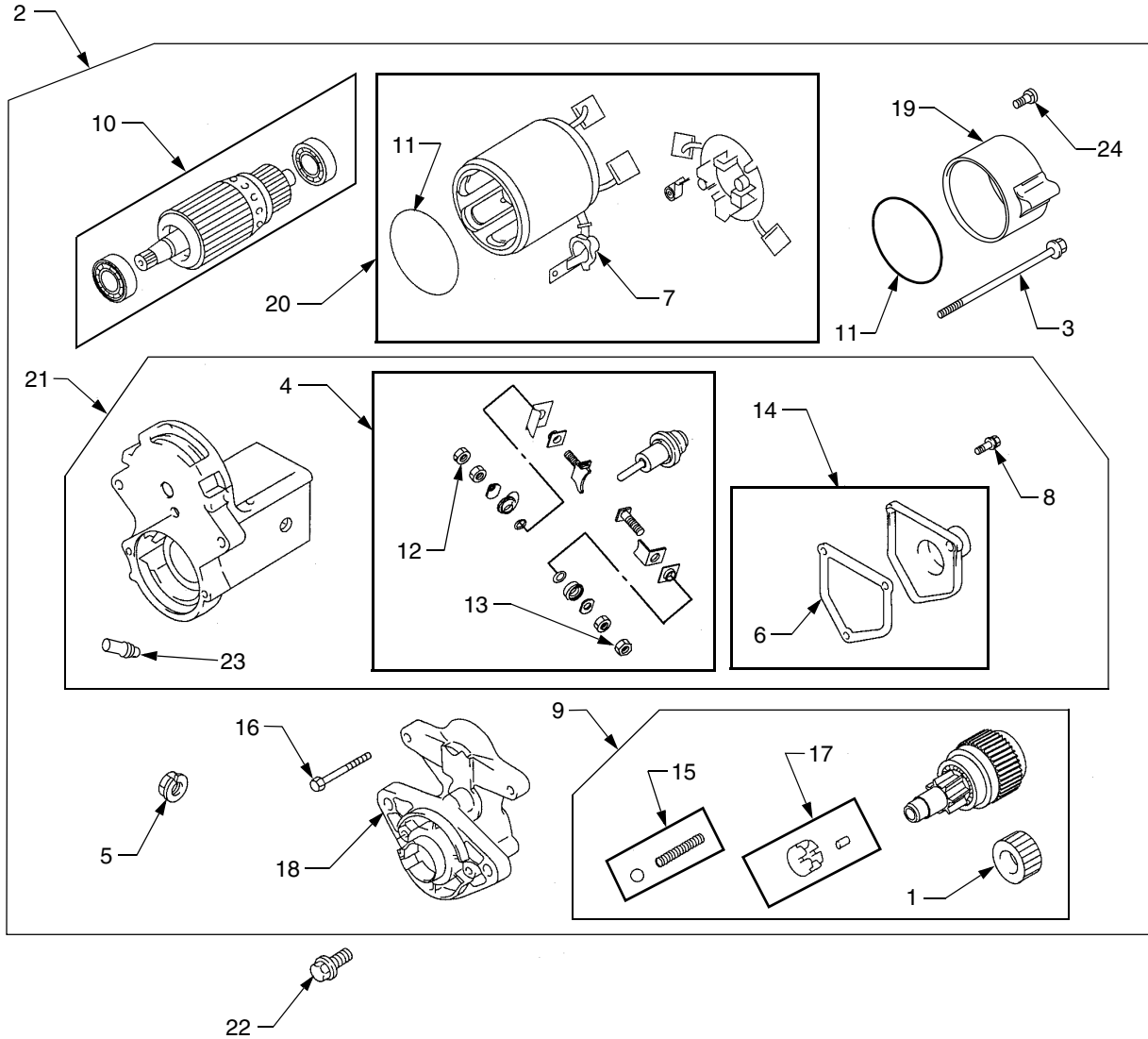
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-820033	Screw, Hex, 6mm	1
2	BS-820030	Screw, Hex, 6mm	4
3	BS-820180	Screw, Hex, 8mm	1
4	BS-820377	Gasket, Gear Cover	1
5	BS-820155	Gasket, Gear Cover	1
6	BS-820016	Stud, Metric	1
7	BS-820156	Stud, Metric	2
8	BS-820426	Stud, Metric	2
9	BS-825186	Housing, Gear	1
10	BS-825032	Valve, Oil Relief	1
11	BS-820615	Gear, Oil Pump Drive	1
12	N/A	Pump. Oil - Sold ONLY in Gear Housing (Ref. 9)	

COOLING



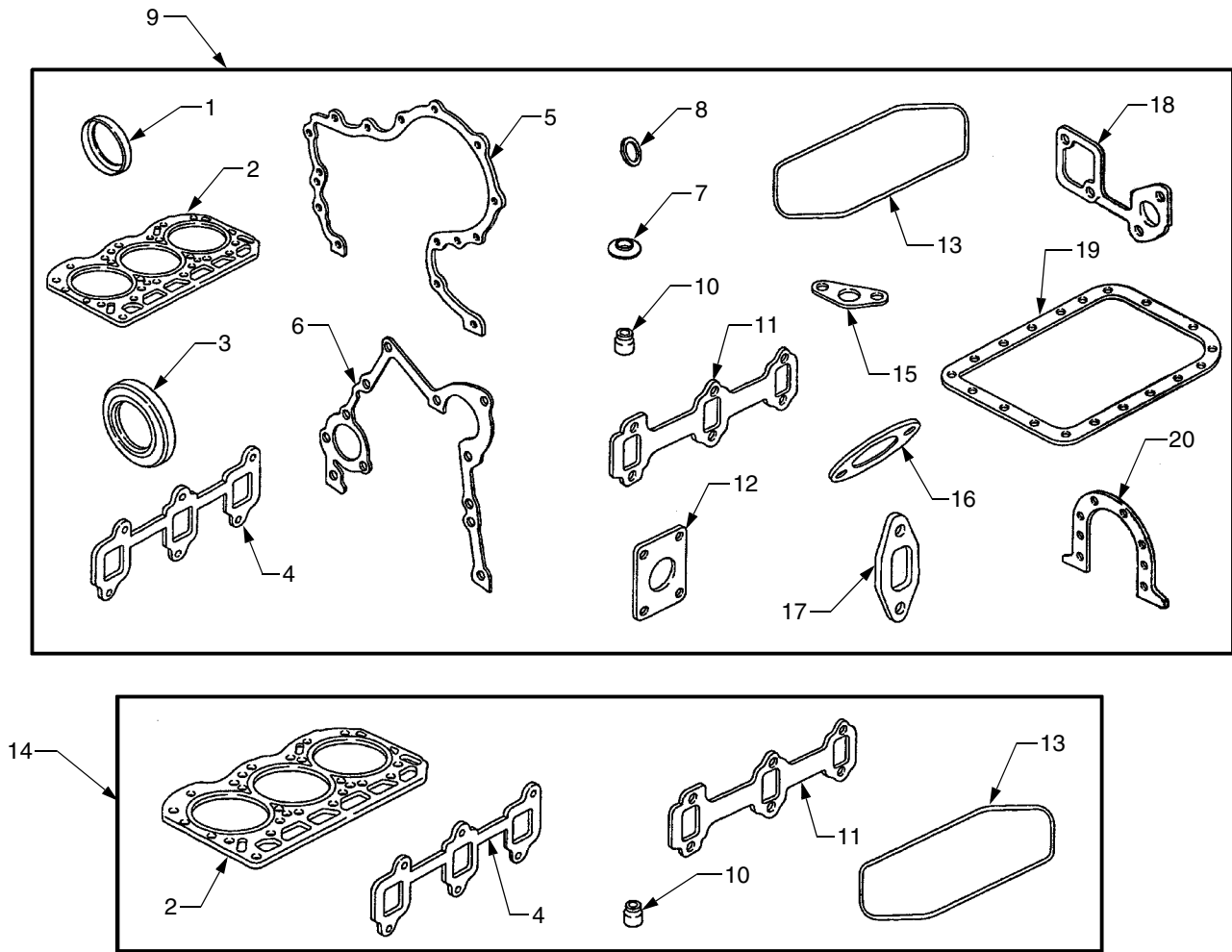
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-820031	Screw, Hex, 6mm	4	13	BS-820095	Pulley, Pump	1
2	BS-820034	Screw, Hex, ...	4	14	BS-825267	Housing, Outlet	1
3	BS-820022	Screw, Hex, 8mm	2	15	BS-820098	Gasket, Inlet Housing	1
4	BS-820185	Screw, Metric	1	16	BS-825051	Housing, Inlet	1
5	BS-820181	Nut, Hex Metric	1	17	BS-820100	Gasket, Water Pump	1
6	BS-825064	Thermostat	1	18	BS-825265	Pump, Water	1
7	BS-820271	Belt, V	1	19	BS-825462	Tank, Reserve	1
8	BS-820208	Switch, Coolant Temperature	1	20	BS-825461	Cap, Reserve Tank	1
9	BS-820052	Plug	1	21	BS-820257	Clamp, Hose	2
10	BS-820182	Plug	1	22	BS-825314	Bracket, Reserve Tank Mtg.	1
11	BS-825454	Fan, Radiator	1	23	BS-820034	Screw, Mtg. Bracket	1
12	BS-820093	Gasket, Outlet	1	24	BS-820011	Nut, Mtg. Bracket	1

STARTER



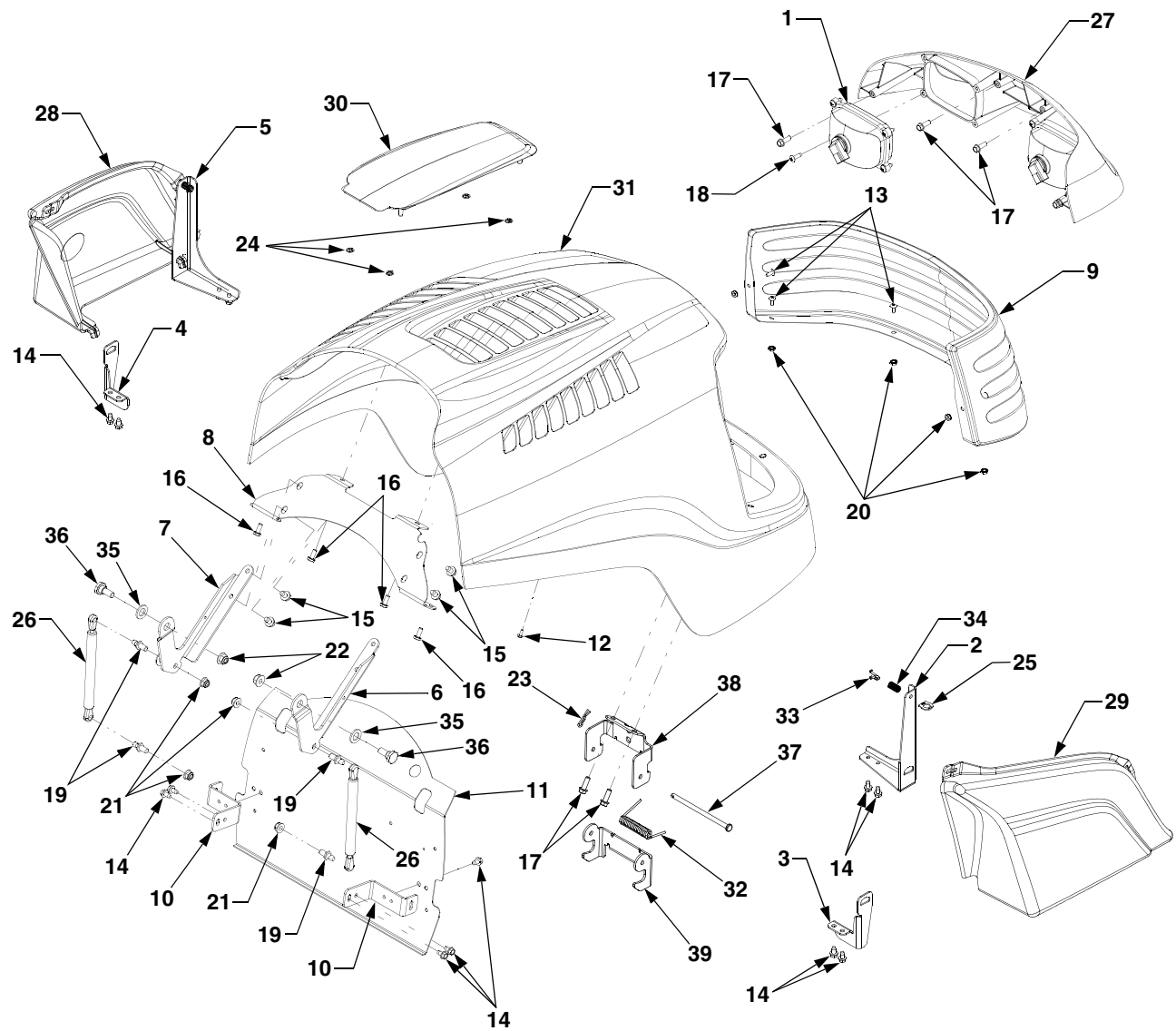
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-820745	Gear, Starter Drive	1	13	BS-820721	Nut, Solenoid Terminal	1
2	BS-825083	Motor, Starter	1	14	BS-825400	Cover, Solenoid	1
3	BS-820755	Screw, Starter Motor	2	15	BS-825425	Spring, Detent	1
4	BS-825436	Plunger, Solenoid	1	16	BS-820751	Screw, Drive Cap	1
5	BS-820067	Nut, Starter Motor Terminal	1	17	BS-825424	Clutch Roller	1
6	BS-820733	Gasket, Solenoid Cover	1	18	BS-825396	Cap, Drive	1
7	BS-820725	Boot, Terminal	1	19	BS-820743	Cap, End	1
8	BS-820739	Screw, Solenoid Cover	1	20	BS-825399	Housing, Starter (Includes Brushes, Springs and Brush Retainer)	1
9	BS-825394	Drive, Starter	1	21	BS-825398	Solenoid, Starter	1
10	BS-825392	Armature	1	22	BS-820019	Screw, Starter Motor	1
11	BS-820769	Seal, O-Ring	2	23	BS-820737	Plug, Vent	1
12	BS-820723	Nut, Solenoid Terminal	1	24	BS-820754	Screw, End Cap	1

GASKET SETS



REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	BS-820056	Seal, Oil	1	11	BS-820817	Gasket, Exhaust	1
2	BS-820062	Gasket, Cylinder Head	1	12	BS-820670	Gasket, Exhaust	1
3	BS-820055	Seal, Oil	1	13	BS-820150	Gasket, Rocker Cover	1
4	BS-820407	Gasket, Intake	1	14	BS-825316	Kit, Valve Overhaul	1
5	BS-820377	Gasket, Gear Cover	1	15	BS-820104	Gasket, Oil Pump Screen	1
6	BS-820155	Gasket, Gear Cover	1	16	BS-820093	Gasket, Outlet	1
7	BS-820582	Washer, Sealing	2	17	BS-820098	Gasket, Inlet Housing	1
8	BS-820064	Washer, Sealing	3	18	BS-820100	Gasket, Water Pump	1
9	BS-825380	Gasket Set	1	19	BS-820137	Gasket, Oil Pan	1
10	BS-820405	Seal, Valve	1	20	BS-820145	Gasket, Retainer	1

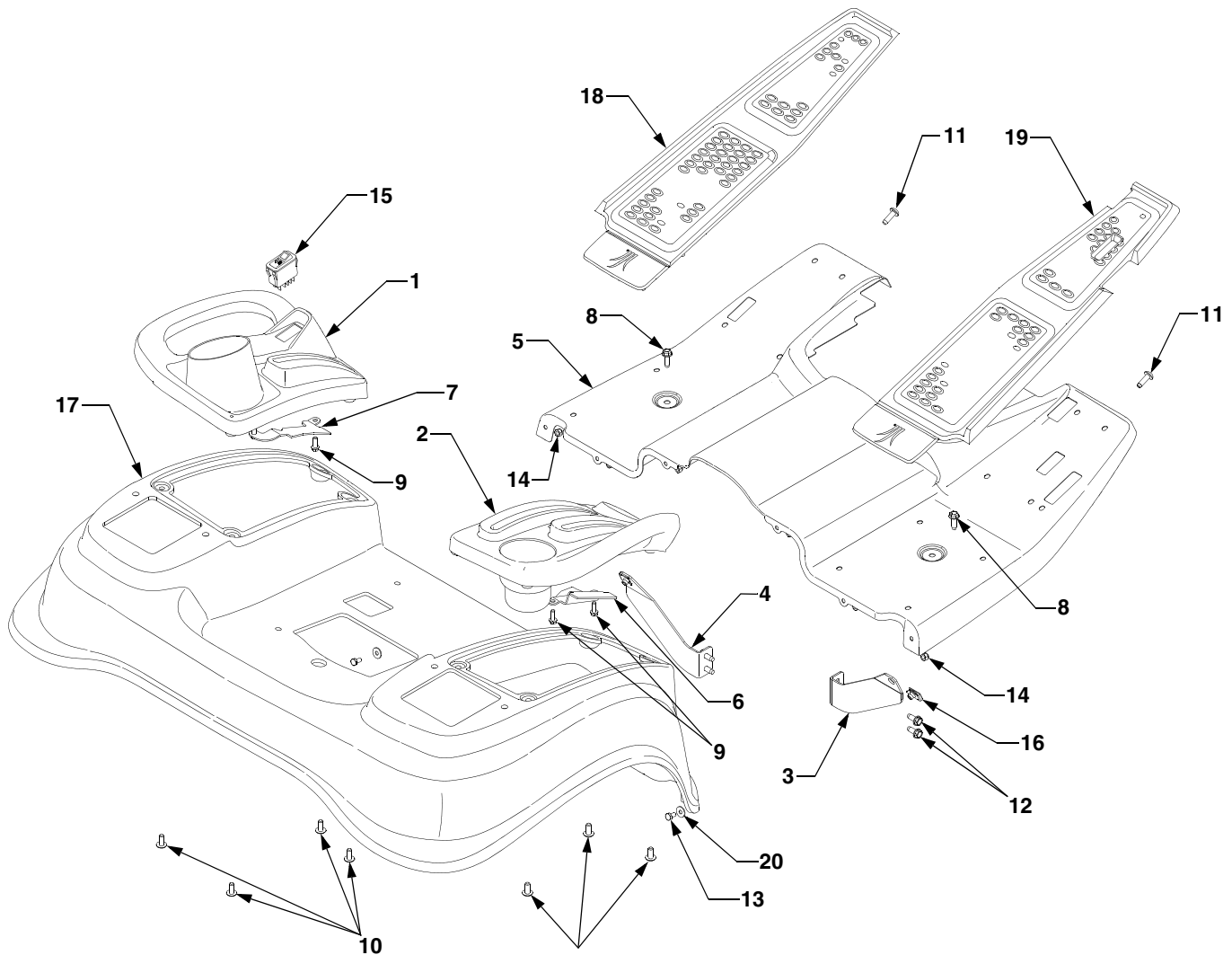
HOOD, GRILL AND SIDE PANELS



HOOD, GRILL AND SIDE PANELS

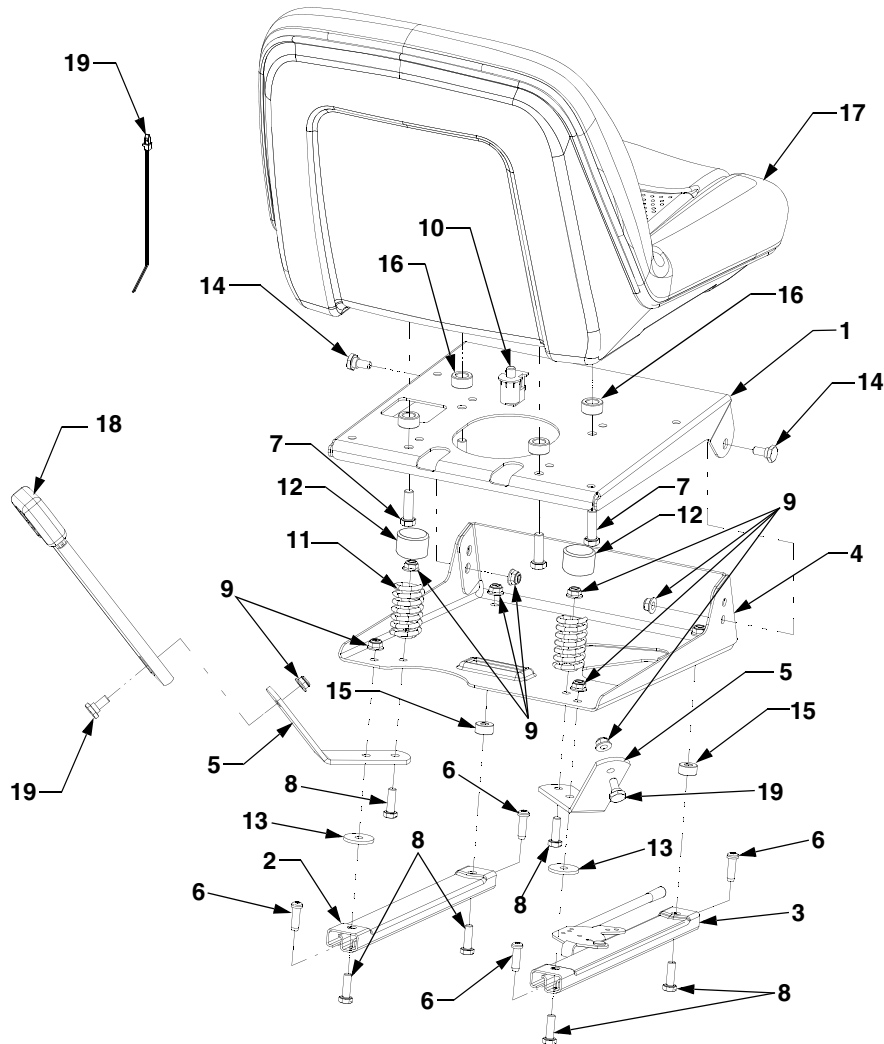
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	625-04004		Headlight Assembly	1
	725-04084		Bulb Assembly, Headlight	2
2	703-05281	0637	Brkt, Side Pnl. Mtg. RH	1
3	703-05284	0637	Brkt, Side Pnl. Mtg. RH Rear	1
4	703-05293	0637	Brkt, Side Pnl. Mtg. LH Rear	1
5	703-05295	0637	Brkt, Side Panel Mtg. LH	1
6	703-05652	0637	Bracket, Hinge, RH	1
7	703-05653	0637	Bracket, Hinge, LH	1
8	703-05655	0637	Bracket, Hood Mounting	1
9	703-3394		Screen, Intake	1
10	703-3764	0637	Bracket, Panel Mtg.	2
11	703-3765	0637	Shield, Lower Heat	1
12	710-04164		Screw, Hex Wash Hd, #8-18 x .375	1
13	710-0473		Screw, Truss Hd, 10-24 x .5	6
14	710-0599		Screw, Hex Wash Hd Tapp	14
			1/4-20 x .5	
15	710-0607		Screw, Hex Wash Hd Tapp	4
			5/16-18 x .5	
16	710-0751		Screw, Hex Cap	4
			1/4-20 x .62 GR5	
17	710-0895		Screw, Hex Wash. Hd.	6
			1/4-20 x .75	
18	710-1220		Screw, Truss Phil. Hd.	8
			12-16 x .75	
19	710-3170		Stud, Cylinder, 5/16-18 Thrd	4
20	712-0272		Nut, Hex Sems, 10-24	6
21	712-04063		Nut, Hex Insert Flange Lock, 5/16-18	4
22	712-04065		Nut, Hex Insert Flange Lock, 3/8-16	2
23	714-0104		Pin, Internal Cotter	1
24	726-0233		Nut, Push, .25 ID	4
25	726-3056		Latch, 1/4 Turn Panel	4
26	727-3194		Cylinder, Gas Spring	2
27	731-04211		Bezel, Headlight	1
28	731-04540		Panel, Side LH	1
29	731-04541		Panel, Side RH	1
30	731-05161		Cover, Hood	1
31	731-05301		Hood	1
	777D07558		Graphic, Hood RH	1
	777D07559		Graphic, Hood LH	1
	777D07730		Graphic, Model 5234D LH	1
	777D07731		Graphic, Model 5234D RH	1
32	732-04281A		Spring, Torsion	1
33	732-0936		Clip, Spring	4
34	732-0937		Spring, Compression	4
35	736-0272		Washer, Flat, .51 x 1.0 x .060	2
36	738-0380		Screw, Shoulder, .5 x .27 Lg 3/8-16	2
37	747-1323A		Rod, .25 x 4.55	1
38	783-04714		Plate, Latch	1
39	783-4717A		Bracket, Latch Pivot	1

FENDER AND RUNNING BOARD



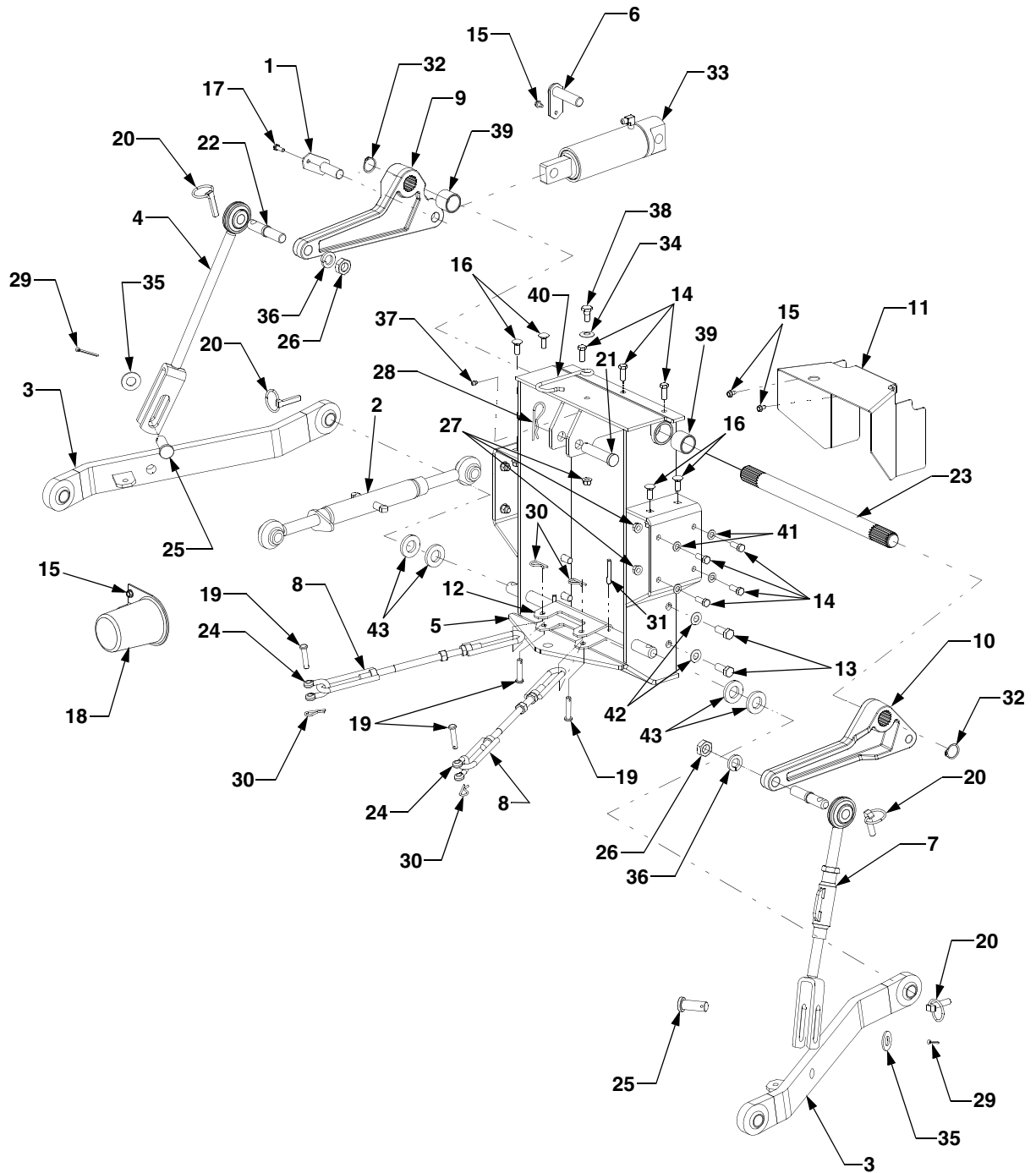
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	631-04031		Cover, Fender, LH	1	11	710-0971		Screw, Pan Hd. 5/16-18 x 1.0 ..	2
2	631-04032		Cover, Fender, RH	1	12	710-1260A		Screw, Hex Wash. Hd. Tapp ...	4
3	703-05105	0637	Bracket, Running Brd Mtg. RH	1				5/16-18 x .75	
4	703-05113	0637	Bracket, Running Brd Mtg. LH	1	13	710-3013		Screw, Hx. Cap, 1/4-20 x .5 GR5	6
5	703-05199	0716	Running Board	1	14	712-0324		Nut, Hx. Insert Lck, 1/4-20 GR8	6
	777S32332		Graphic, Instruction	1	15	725-3273		Switch, PTO Reverse	1
	777S32274		Graphic, Warning	1	16	726-0211		Nut, Speed, 5/16-18	2
6	703-05306A		Bracket, Lift Float Gate	1	17	731-05089		Fender	1
7	703-05307A		Bracket, Shift Gate, Hi-Lo	1		777D08643		Graphic, Reflector RH	1
8	710-0602		Screw, Hex Wash. Hd. Tapp ...	2		777D08642		Graphic, Reflector LH	1
			5/16-18 x 1.0			777D07729		Graphic, Power Shaft	1
9	710-0895		Screw, Hex Wash. Hd. Tapp	4		777S32286		Graphic, Warning	1
			1/4-15 x .75			777D08753		Graphic, 4WD	2
10	710-1242		Screw, Truss Phillips Hd.	8	18	735-0275		Pad, Floor - LH	1
			5/16-14 x .75		19	735-0276		Pad, Floor - RH	1
					20	736-3090		Washer, Flat, .26 x .72 x .06 ...	6

SEAT



REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	703-1812A	0716	Bracket, Seat Pivot	1	10	725-3167		Switch, Seat, N/O	1
2	703-3208		Track, Seat - w/o Latch	1	11	732-0735		Spring, Compression	2
3	703-3431		Track, Seat - w/Latch	1	12	735-04039		Cap, Spring	2
4	703-4149	0716	Bracket, Seat Support	1	13	736-0343		Washer, Flat, .33 x 1.25 x .12 .	2
5	703-4151	0637	Bracket, Seat Belt	2	14	738-0140		Screw, Shoulder, ...	4
6	710-1669		Screw, Pan Hd. Mach.	4	15	750-0258		Spacer, .315 x .75 x .375	2
7	710-3005		Screw, Hex Cap, ...	4	16	750-04247		Spacer, .505 x .88 x .44	4
8	710-0376		Screw, Hex Cap, ...	6	17	757-04005		Seat, High Back	1
9	712-04063		Nut, Hex Insert Flange Lock	10	18	777D06883		Graphic, CubCadet	1
			5/16-18 GR5		19	777D01782		Graphic, USA	1
						757-3013		Belt Assembly, Seat	1
						725-0154		Tie, Push Mnt. Cable	1

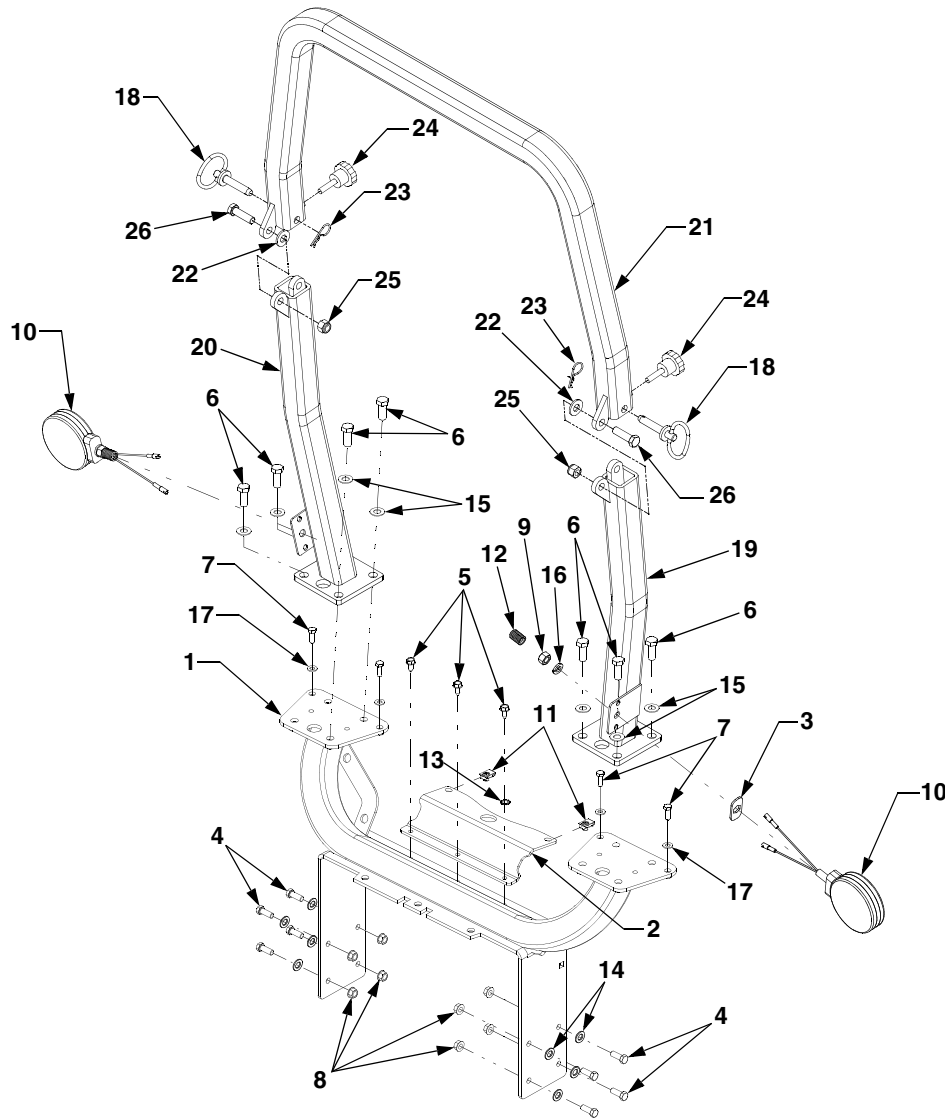
THREE POINT HITCH



THREE POINT HITCH

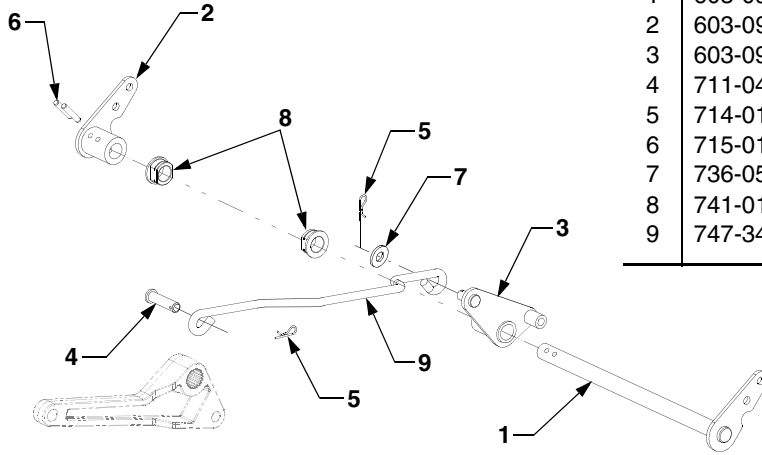
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	603-04062	0637	Plate, Cylinder Mounting	1
2	603-0964		Link Assembly, Upper	1
3	603-0965		Link, Lower	2
4	603-0970		Link, Fixed Lift	1
5	603-0971A	0637	Bracket Assembly, Rear Hitch	1
6	603-0972	0637	Plate, Cylinder Mounting	1
7	603-0973		Link, Adjustable Lift	1
			603-0968 Link Rod RH Thrd.	1
			603-0969 Link Rod LH Thrd.	1
			711-1744 Turnbuckle	1
			712-04051 Jam Nut, M20 x 2.5 RH	1
8	603-0977		Chain Assembly, Check	1
			603-0974 Chain Link RH Thrd. ...	1
			603-0975 Chain Link Lh Thrd.	1
			603- 0976 Chain Rod, Adjust.	1
9	619-3095		Arm, Hitch Lift - LH	1
10	619-3096		Arm, Hitch Lift - RH	1
11	703-4137	0637	Shield, PTO Shaft	1
	777S30634		Graphic, Warning	1
12	703-4143	0637	Bracket, Chain Mounting	1
13	710-04186		Screw, Hex Cap Lock, ...	4
			1/2-13 x 1.25 GR5	
14	710-0514		Screw, Hex Cap, 3/8-16 x 1.0 GR5	11
15	710-0599		Screw, Hex Wash. Hd. Tapp	5
			1/4-20 x .5	
16	710-3168		Screw, Carriage, 3/8-16 x 1.0	4
17	710-3296		Screw, Hex Cap, 1/4-20 x .75 GR5	1
18	731-04114		Cover, PTO Shaft	1
19	711-0599		Pin, Clevis, .372 x 1.79	4
20	711-1105		Pin, Klik	4
21	711-1733		Pin, Clevis, 19mm x 84mm	1
22	711-1743		Pin, Hitch, .75 OD	2
23	711-1750		Shaft, Hitch Rock	1
24	711-1753		Clevis, Chain	2
25	711-1761		Pin, Clevis, .75 x 1.938	2
26	712-0301		Nut, Hex Jam, 3/4-10 GR5	2
27	712-0431		Nut, Hex Flange Lock, 3/8-16 GRF	13
28	714-0117		Pin, Internal Cotter	1
29	714-0142		Pin, Cotter, 3/16 x 1.5	2
30	714-0149B		Pin, Internal Cotter	4
31	715-0121		Pin, Spirol, 1/4 x 2.0	2
32	716-04004		Ring, Retaining	2
33	717-3532		Cylinder, Lift	1
34	736-0255		Washer, Belleville, .51 x 1.14 x .04	1
35	736-0315		Washer, Flat, .76 x 1.5 x .12	2
36	736-0364		Washer, Lock, 3/4	2
37	737-3000		Fitting, Lube, 3/16 Drive	1
38	738-0143		Screw, Shoulder, 3/8-16	1
39	741-04084		Bearing, Sleeve, 1.25 x 1.50 x 1.25	2
40	747-04122		Rod, Top Link Hanger	1
41	736-0185		Washer, Flat, .375 x .738 x .063	8
42	736-0272		Washer, Flat, .51 x 1.0 x .06	4
43	736-04177		Washer, Flat, .938 x 1.75 x .235	4

FOLDABLE ROPS



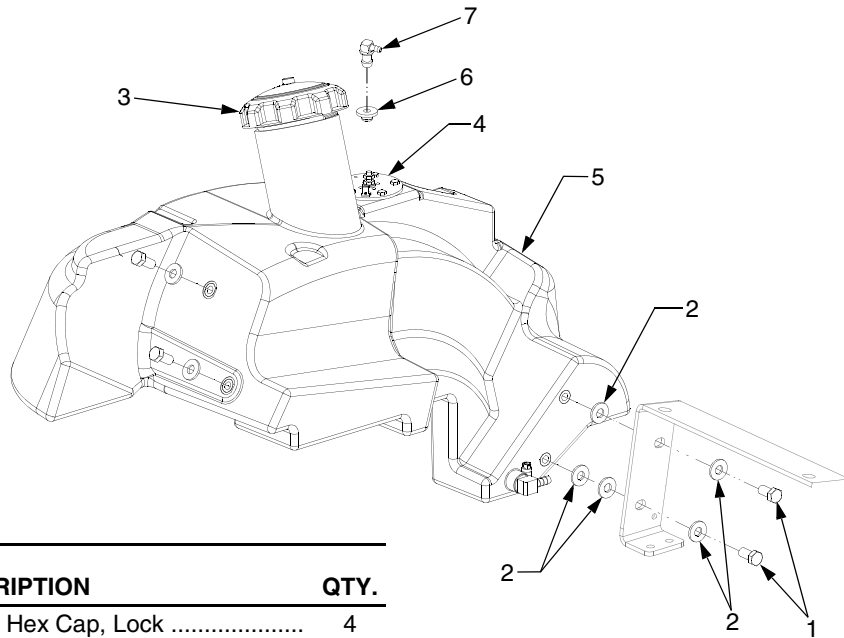
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	603-04012		Rops, Lower	1	12	731-0757		Conduit	12in.
2	703-05032	0637	Bracket, Rear Seat Mtg.	1	13	736-0148		Washer, Ext. Tooth Lock, 3/8	1
3	703-05770	0637	Plate, Spacer	2	14	736-0185		Washer, Flat, .375 x .74x.063	8
4	710-0514		Screw, Hex Cap, ...	8	15	736-0272		Washer, Flat, .51 x 1.0 x .060	8
			3/8-16 x 1.0 GR5		16	736-0921		Washer, Lock, 1/2	2
5	710-1260A		Screw, Hex Wash. Hd. Tapp	3	17	736-3089		Washer, Flat, .345 x 1.0 x .10	4
			5/16-18 x .75		18	711-04393		Pin, Pull	2
6	710-3032		Screw, Hex Cap, ...	8	19	603-04275		Base, ROPS RH	1
			1/2-13 x 1.25 GR5		20	603-04277		Base, ROPS LH	1
7	710-3038		Screw, Hex Cap, ...	4	21	603-04278	0637	Upper Tube	1
			5/16-18 x .875 GR5		22	736-0600		Washer, Flat	2
8	712-04065		Nut, Hx. Insert Flange Lck, ...	8	23	714-3003		Pin, Internal Cotter	2
			3/8-16 GRF		24	731-05131		Knob Assembly	2
9	712-3066		Nut, Hex, 1/2-20 GR5	2	25	712-3083		Nut, Hex Insert Lock, 1/2-13	2
10	725-04266		Light, Hazard	2	26	710-3067		Screw, Hex Cap, ...	2
11	726-0211		Nut, Speed, 5/16-18	2				1/2-13 x 1.75 GR5	

DECK LIFT



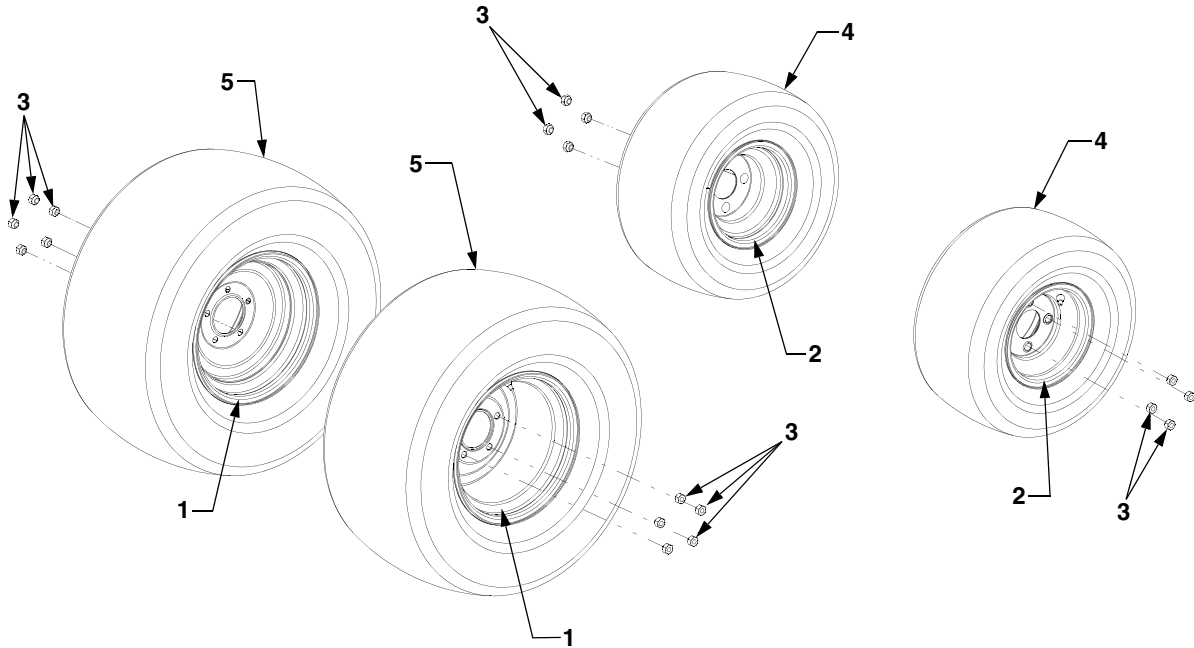
REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	603-0959		Shaft, Lift	1
2	603-0960	0637	Arm, Lift	1
3	603-0979	0637	Plate, Lift Crank	1
4	711-04343		Pin, Clevis, .625 x 2.18	1
5	714-0145		Pin, Internal Cotter	2
6	715-0118		Pin, Spirol, 5/16 x 1.75	2
7	736-0531		Washer, Flat, .635 x 1.24 x .181	1
8	741-0170		Bearing, Flange w/Flats	2
9	747-3484A		Rod, Crank Lift	1

FUEL TANK



REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	710-3119		Screw, Hex Cap, Lock	4
			3/8-16 x .75 GR5	
2	736-0262		Washer, Flat, .385 x .87 x .092	7
3	751-3188		Cap, Fuel	1
4	751-10099		Sensor, Fuel Level	1
5	751-3211		Tank, Fuel	1
6	735-0149		Bushing, Rubber	1
7	751-3174		Fitting, Fuel Return	1

WHEELS



REF. NO.	PART NUMBER	CODE	DESCRIPTION	QTY.
1	634-04004		Rim Assembly	2
	734-0255		Valve Stem	2
2	634-04111		Rim Assembly, Turf Tire	2
	634-04118		Rim Assembly, Ag Tire	2
	734-0255		Valve Stem	2
3	712-3050		Nut, Lug, 7/16-14	18
4	734-04002		Tire, Turf, 18 x 8.5 x 8	2
	734-04044		Tire, Ag, 18 x 9.5 x 8	2
5	734-04080		Tire, Turf, 26 x 12.0 x 12	2
	734-04043		Tire, Ag, 26 x 12 x 12	2