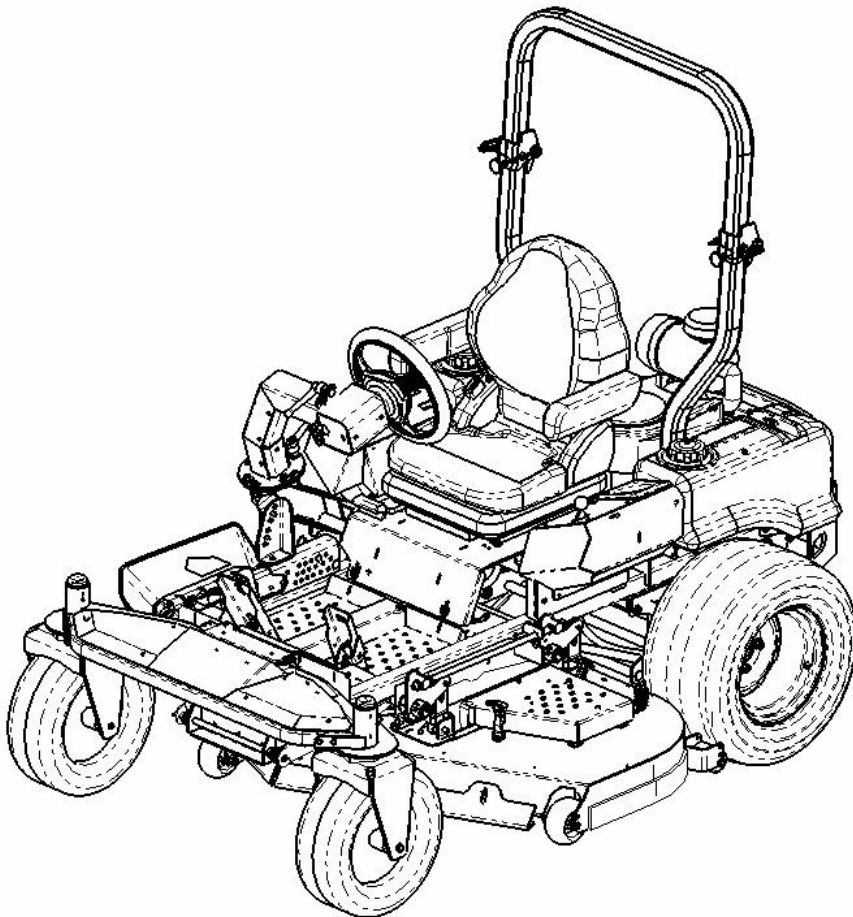




Commercial Zero-Turn Riding Mower

Professional Turf Equipment



**THE
TANK™**
S6031

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ILLUSTRATED PARTS LIST

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MODELS LISTED IN THIS MANUAL

THE
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53AI8DU6050

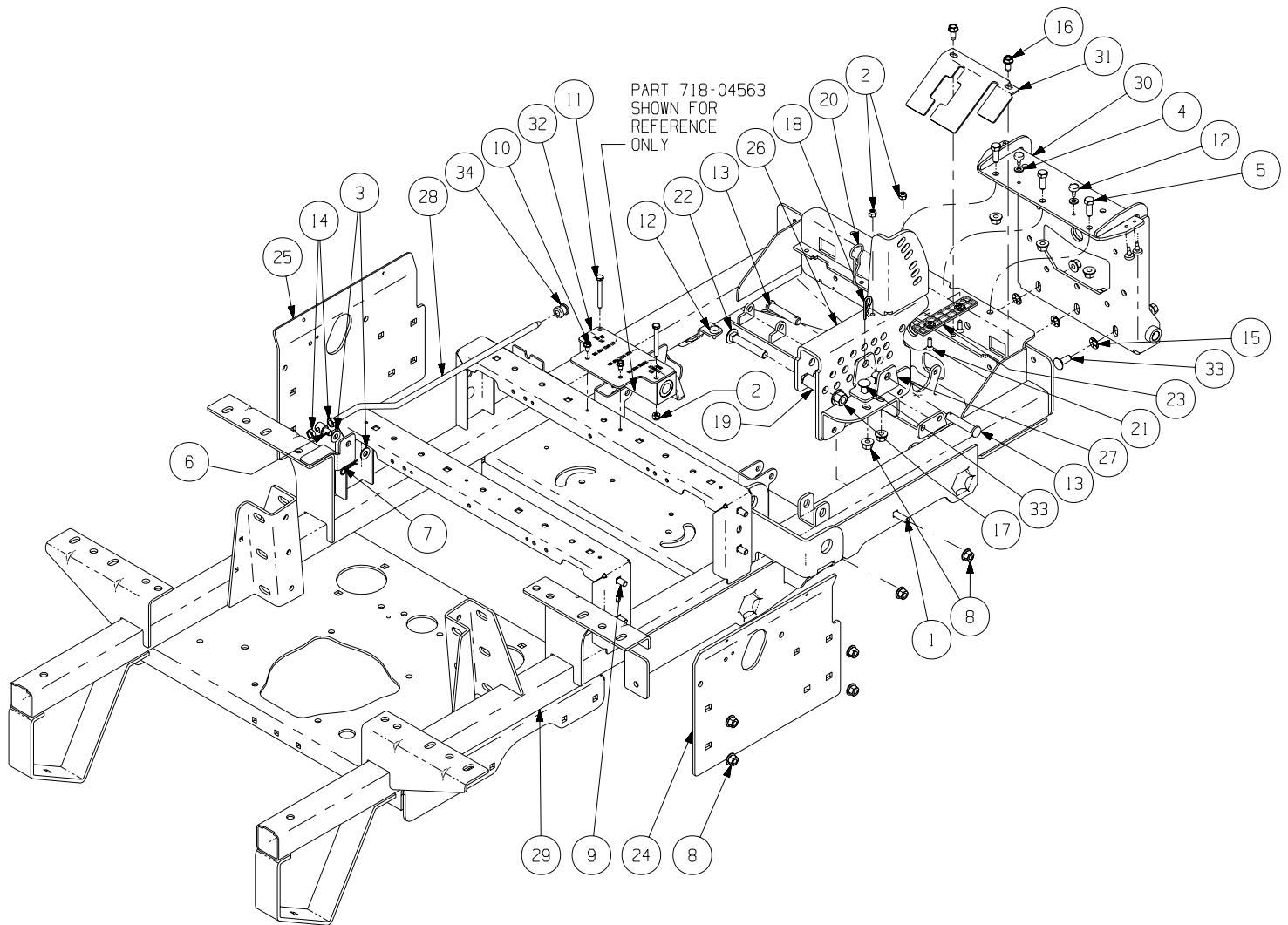
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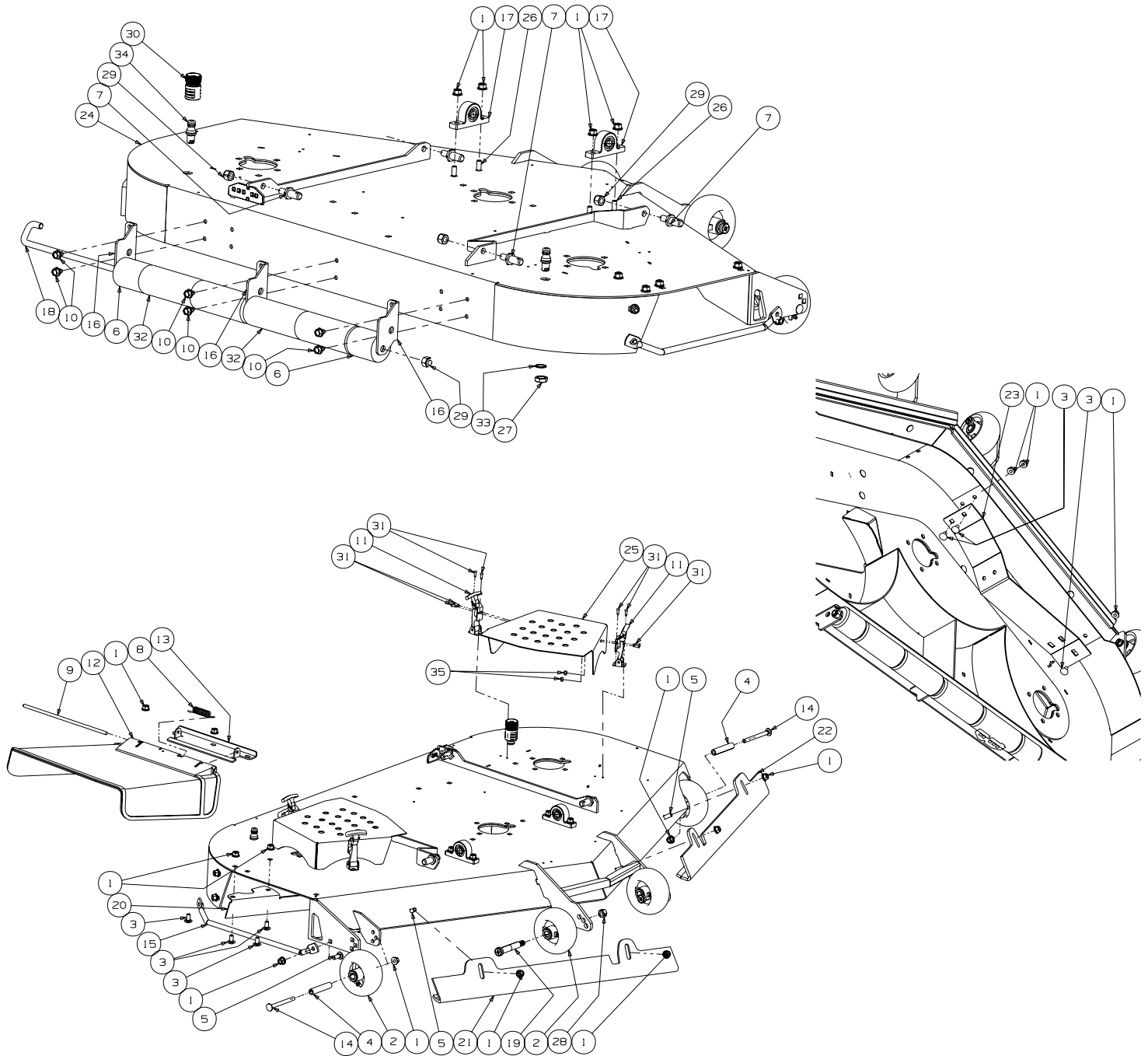
Frame Assembly- Figure 1 and Parts List



GD: 02003108-08/13/08

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00005765	Carriage Bolt, 3/8-16 x 1.25	2	18	02000673	Hair Pin	1
2	00012152	Lock Nut w/Nylon Insert	4	19	02002655	Spacer, .51 ID x .75 OD x 1.40	1
3	00012158	Washer, 3/8	2	20	02003074	HitchPin, .120 Dia. x 3.0	1
4	00012169	Washer, 5/16	2	21	02003505	Flat Head Cap Screw, 1/4-20 x .75	2
5	00012171	Hex Cap Screw, 3/8-16 x 1.00	3	22	02003563	Carriage Bolt, 1/2-13 x 3.00	1
6	00021943	Swivel Joint	1	23	02003749	Wear Plate, 1.25 x 5.00	1
7	00021956	Hair Pin, 3/8"-1/2"	1	24	02004097	Side Panel, RH	1
8	00022560	Hex Nut, 3/8-16 Flange Lock	18	25	02004559	Side Panel, LH	1
9	01000372	Carriage Bolt, 3/8-16 x .75 Long	8	26	02005355	Lift Index Bracket	1
10	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	2	27	02005357	Cylinder Mount Bracket	1
11	01000857	HHCS, 1/4-20 x 2.25	2	28	02005424	Seat Rod	1
12	01001170	Rubber Bumper, .62 OD x .22 Thick	8	29	603-04667	Frame Assembly	1
13	01001776	Clevis Pin, .500 Dia. x 2.50 Lg.	2	30	603-04668	Bracket Assembly, Frame, Front	1
14	01002511	Nut, 3/8-16, Jam	2	31	703-06746	Foot Pedal Shield	1
15	01008225	Push Retainer, 3/8	3	32	703-07098	Bracket, Manifold	1
16	01008620	Self Tapping Screw, 5/16-18 x 0.750	2	33	710-3168	Carriage Bolt, 3/8-16 x 1	5
17	01010119	Nut, 1/2-13, Flangelock	1	34	735-04159	Grommet, .38 ID x .75 OD x .75	1

60" Fabricated Cutter Deck - Figure 2

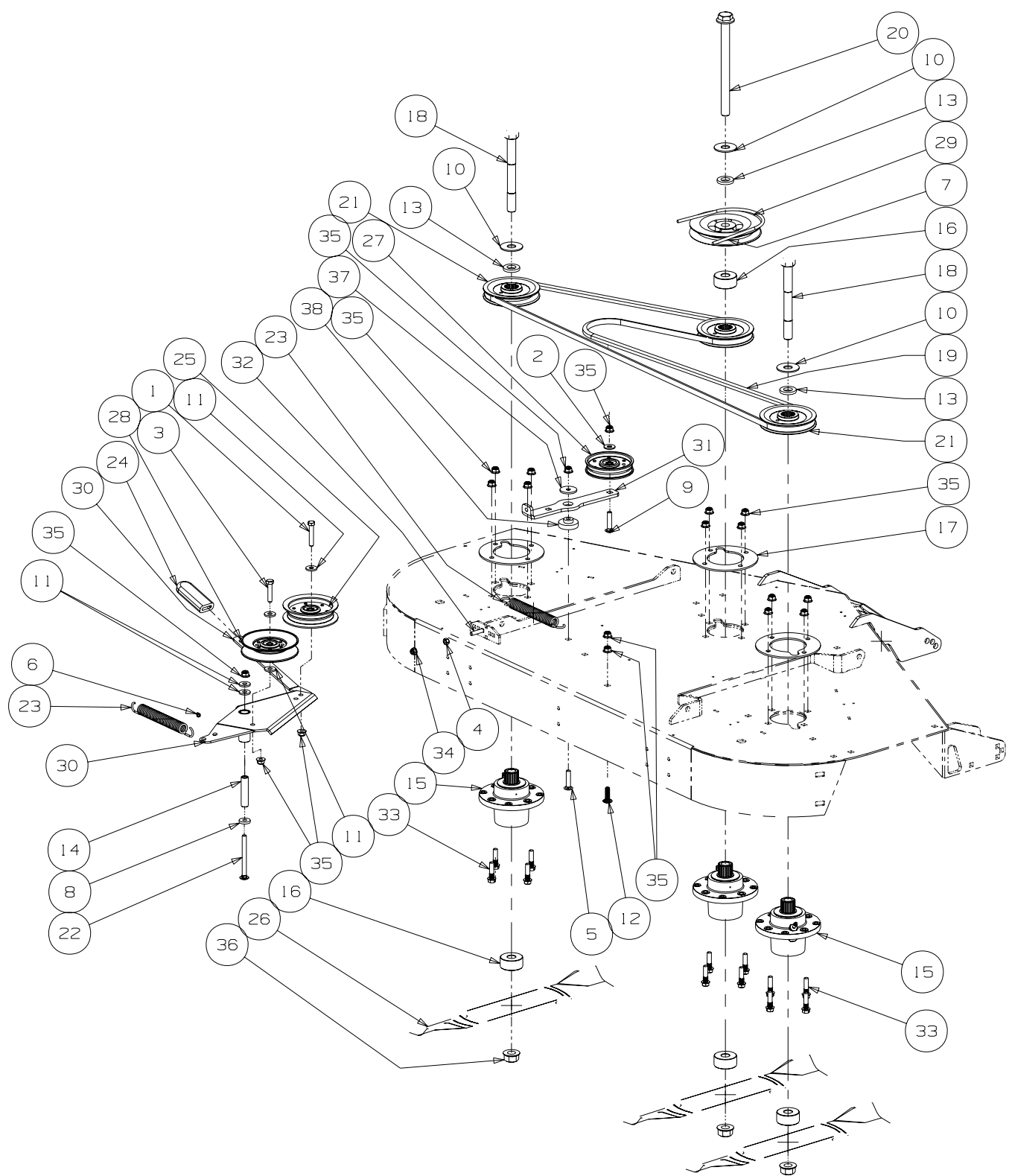


GD: 853-000009-08/18/08

60" Fabricated Cutter Deck - Parts List for Figure 2

Ref. No.	Part No.	Description	Qty.
1	00022560	Flange Lock Hex Nut, 3/8-16	20
2	634-3159	Complete Wheel, 5.00 Dia.	4
3	01000372	Carriage Bolt, 3/8-16 x .75 Lg.	9
4	01000398	Wheel Spacer	2
5	01000643	Carriage Bolt, 3/8-16 x 1.00	5
6	01001169	Grass Catcher Roller	2
7	01001745	Pin, 5/8 Dia. x 1.2 Lg.	4
8	01003253	Torsion Spring, 0.4ID x 2.16Lg	1
9	01003254	Chute Deflector Rod	1
10	01004304	Hex Index Washer Screw, 3/8-16, .5	6
11	01005869	T-Handle Latch Draw	4
12	01006693	Chute Deflector	1
13	01006748	Chute Deflector Bracket	1
14	01008049	Carriage Bolt, 3/8-16 x 4.00	2
15	01008644	Finger Guard	1
16	01008790	Grass Catcher Roller Bracket	3
17	02000109	Pillow Block	2
18	02002800	J-Hook w/ Threaded Roller	1
19	02004833	Shoulder Bolt, .625 x 3.00 x 1/2-13	2
20	02005195	Chute Baffle	1
21	02005200	Right Hand Front Adjustment Skirt	1
22	02005201	Left Hand Front Adjustment Skirt	1
23	02005694	Baffle, 60" Adjustment	1
24	680-00024	60" Deck Assembly	1
25	703-06871	Deck Belt Cover	2
26	710-3168	Carriage Bolt, 3/8-16 x 1	4
27	712-0641	Hex Nut, M16-1.5	2
28	712-3022	Nut, 1/2-13, FlangeLock	2
29	712-3083	Lock Nut, Nylon Insert, 1/2-13	5
30	721-04041	Water Nozzle Adaptor	1
31	00017778	Phillips Head Screw, 10-32	16
32	731-3005	Front Roller	4
33	736-0760	Lock Washer, 17 x 23.8 x 1.95	2
34	737-04003C	Deck Water Nozzle	2
35	00014608	Lock Nut, Nylon Insert, 10-32	16

60" Fabricated Deck Spindle Assembly - Figure 3

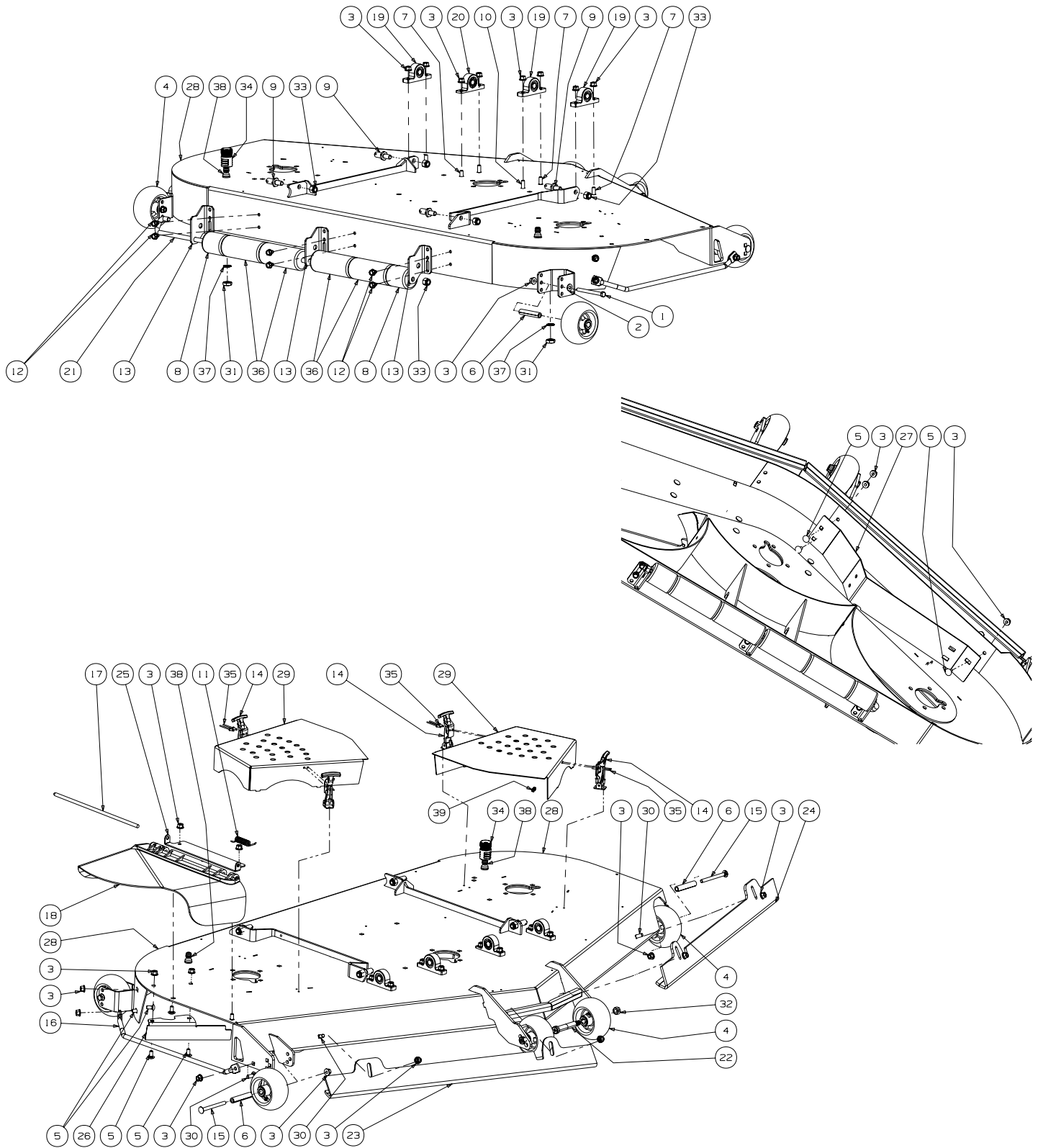


GD: 853-000008-08/18/08

60" Fabricated Deck Spindle Assembly - Parts List for Figure 3

Ref. No.	Part No.	Description	Qty.
1	00002528	Hex Cap Screw, 3/8-16 x 2.00	1
2	00006168	Flat Washer, 3/8	1
3	00008495	Hex Cap Screw, 3/8-16 x 1-3/4	1
4	00012166	Nut, 5/16-18, Hex	1
5	00030276	Carriage Bolt, 3/8-16 x 1-1/2	1
6	00060078	Grease Fitting, 1/4-28 x 3/16	1
7	00068079	V-Belt, B-Section, BK90	1
8	00083192	Idler Washer	1
9	01000364	Hex Carriage Screw, 3/8-16, 1.75	1
10	01000392	Flat Washer, .781 ID 2.00 OD, .105	3
11	01000723	Flat Washer, .406 ID, 1.0 OD, .105	5
12	01002010	Carriage Screw, 3/8-16 x 1.25	1
13	01003123	Spacer .812 ID x .268 LG	3
14	01003245	Spacer, .39 ID x .625 OD x 2.75	1
15	01003532	Aluminum Spindle Assembly	3
16	01004415	Spacer, .760 ID x 2.00 OD x 1.1	4
17	01004478	Aluminum Spindle Support Plate	3
18	01005213	Hex Cap Screw, 3/4-16, 7.00	2
19	01005376	V-Belt, A Section x 122.3	1
20	01005388	Hex Cap Screw, 3/4-16, 9.00	1
21	01005616	V-Pulley, 5.00 OD	3
22	01008049	Carriage Bolt, 3/8-16 x 4.00	1
23	02003712	Extension Spring, .94 x OD x 7.57	2
24	02003740	Grip, 1.0 x 3.2 x .25	1
25	02004447	Idler Pulley, 4.06 OD	1
26	02005019	Hi-Lift Blade, 21.0, 0.756 ID	3
27	02005077	Flat Pulley with Flanges	1
28	02005079	Idler Pulley, 5.06 OD	1
29	02005097	V-Pulley, 6.38 OD x .760 ID	1
30	02005509	Idler Arm Assembly includes:	1
	01000308	Bearing	2
31	703-07010	Idler Arm	1
32	710-0262	Carriage Bolt, 5/16-18 x 1.50	1
33	710-04829	Bolt, 3/8-16 x 1.5	12
34	712-04063	Nut, 5/16-18, Nylon Flange Lock	1
35	712-04065	Nut, 3/8-16, Nylon Flange Lock	19
36	712-3078	Flange Hex Nut, 3/4-16	3
37	736-0227	Washer, .390 x 1.500 x .134	1
38	738-04376	Shoulder Screw, .854 x .280	1

72" Fabricated Cutter Deck - Figure 4

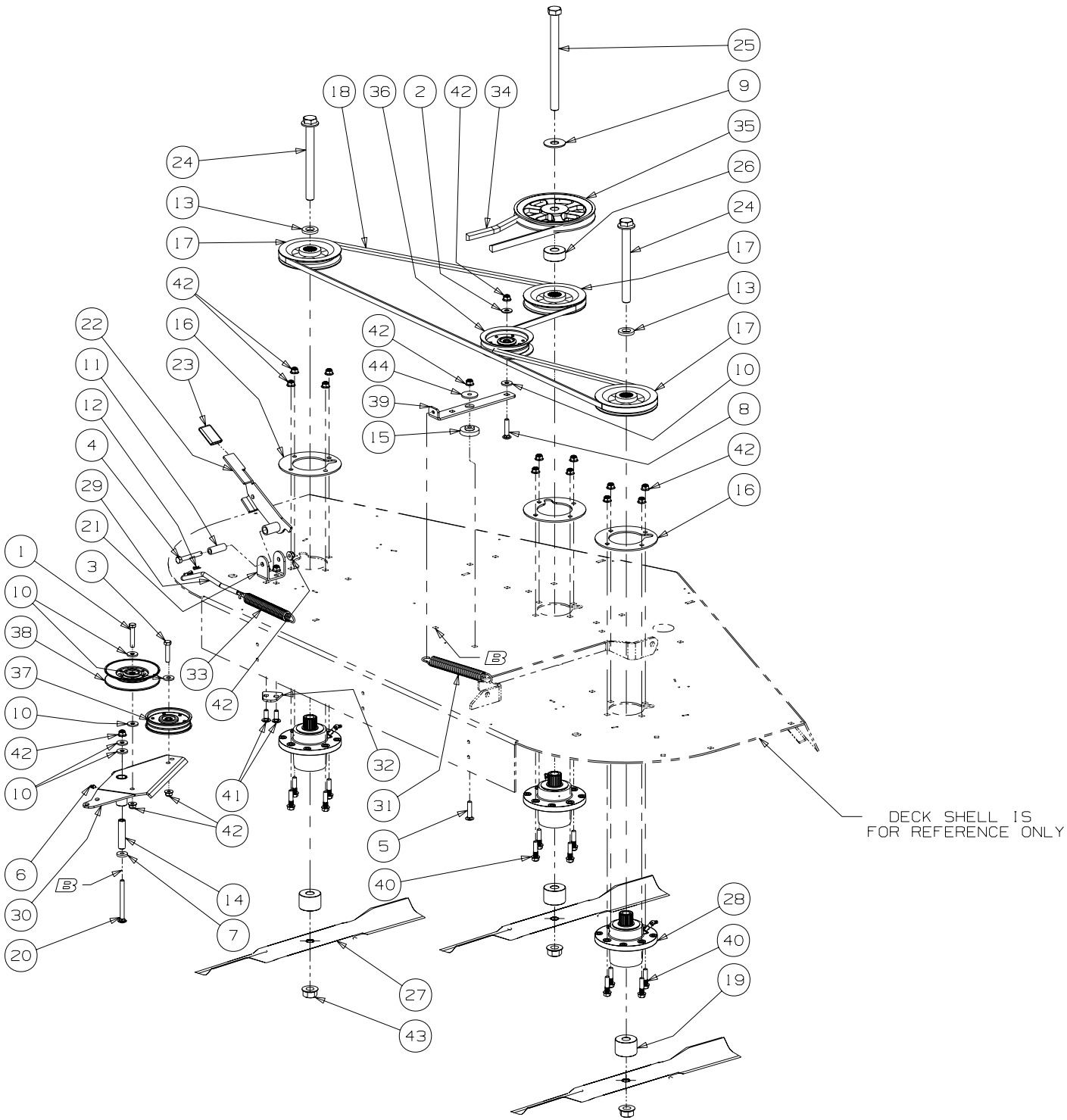


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72" Fabricated Cutter Deck - Parts List for Figure 4

Ref. No.	Part No.	Description	Qty.
1	00011925	Hex Cap Screw, 3/8-16, 4.00	2
2	00012158	Flat Washer, 3/8	2
3	00022560	Flange Lock Hex Nut, 3/8-16	26
4	634-3159	Complete Wheel, 5.00 Dia.	6
5	01000372	Carriage Bolt, 3/8-16 x .75 Lg.	9
6	01000398	Wheel Spacer	4
7	01000643	Carriage Bolt, 3/8-16 x 1.00	7
8	01001169	Grass Catcher Roller	2
9	01001745	Pin, 5/8 Dia. x 1.2 Lg.	4
10	01002010	Carriage Screw, 3/8-16 x 1.25	1
11	01003253	Torsion Spring, 0.4ID x 2.16Lg	1
12	01004304	Hex Index Washer Screw, 3/8-16, .5	6
13	01004707	Deck Roller Mount Bracket	3
14	01005869	T-Handle Latch Draw	4
15	01008049	Carriage Bolt, 3/8-16 x 4.00	2
16	01008526	Finger Guard	1
17	01009102	Pin, .375 x 14.06	1
18	01009705	Chute Deflector	1
19	02000109	Pillow Block, Steel	3
20	02000110	Pillow Block, Steel	1
21	02002800	J-Hook w/ Threaded Roller	1
22	02004833	Shoulder Bolt, .625 x 3.00 x 1/2-13	2
23	02004868	Right Hand Front Adjustment Skirt	1
24	02004869	Left Hand Front Adjustment Skirt	1
25	02004874	Chute Deflector Bracket	1
26	02005195	Chute Baffle	1
27	02005696	Baffle, 72" Adjustment	1
28	680-00023	72" Deck Assembly	1
29	703-06872	Deck Belt Cover	2
30	710-3168	Carriage Bolt, 3/8-16 x 1	5
31	712_0641	Hex Nut, M16-1.5	2
32	712-3022	Nut, 1/2-13, Flangelock	2
33	712-3083	Lock Nut, Nylon Insert, 1/2-13	5
34	721_04041	Water Nozzle Adaptor	1
35	00017778	Phillips Head Screw, #10-32 x 1/2	16
36	731-3005	Front Roller	4
37	736_0760	Lock Washer, 17 x 23.8 x 1.95	2
38	737_04003C	Deck Water Nozzle	2
39	00014608	Lock Nut, Nylon Insert, #10-32	16

72" Fabricated Deck Spindle Assembly - Figure 5

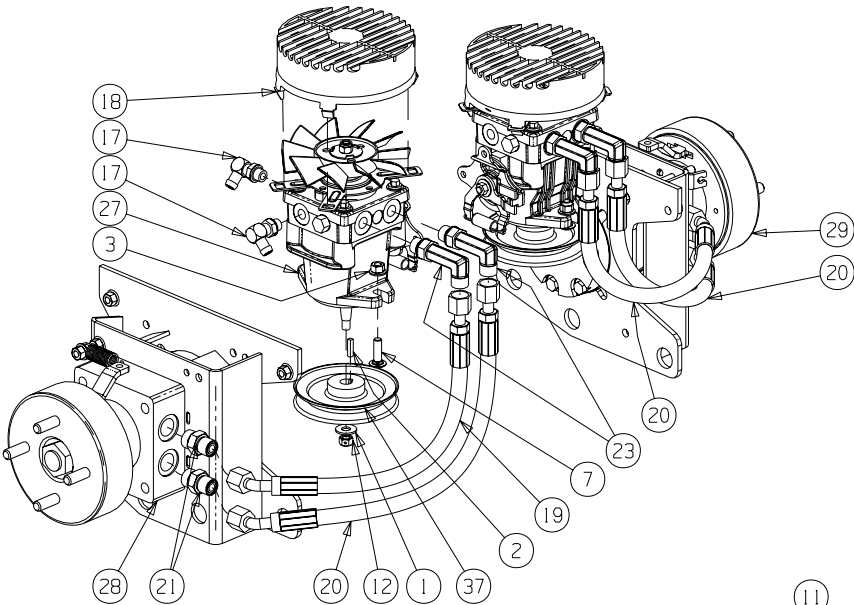


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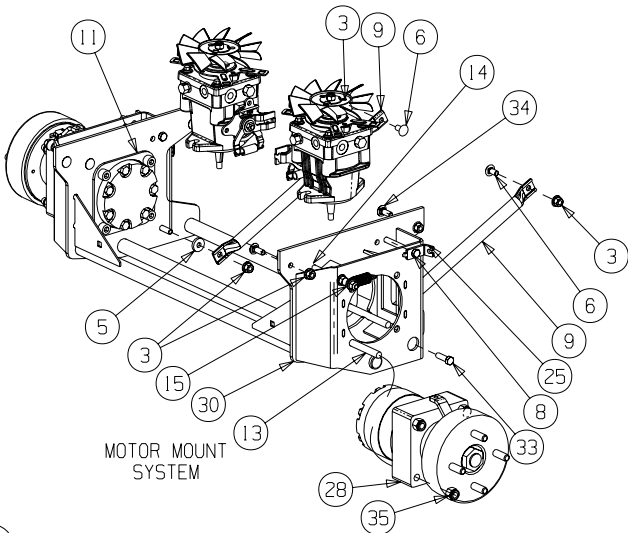
72" Fabricated Deck Spindle Assembly - Parts List for Figure 5

Ref. No.	Part No.	Description	Qty.
1	00002528	Hex Cap Screw, 3/8-16 x 2.00	1
2	00006168	Flat Washer, 3/8	1
3	00008495	Hex Cap Screw, 3/8-16 x 1-3/4	1
4	00011861	Hex Cap Screw, #8-16 x 2-1/2	1
5	00030276	Carriage Bolt, 3/8-16 x 1-1/2	1
6	00060078	Grease Fitting, 1/4-28 x 3/16	1
7	00083192	Idler Washer	1
8	01000364	Hex Carriage Screw, 3/8-16, 1.75	1
9	01000392	Flat Washer, .781 ID 2.00 OD, .105	1
10	01000723	Flat Washer, .406 ID, 1.0 OD, .105	6
11	01002751	Spacer, .39 ID x .63 OD x 1.75	1
12	01002771	Cotter Pin, .072 x 1.12 Long	2
13	01003123	Spacer .812 ID x .268 LG	2
14	01003245	Spacer, .39 ID x .625 OD x 2.75	1
15	738-04376	Spacer, .854 x .280	1
16	01004478	Aluminum Spindle Support Plate	3
17	01007499	V-Pulley, 5.75 OD	3
18	01007937	V-Belt, B Section x 124.0 Lg	1
19	01008018	Spacer, .760 ID x 2.00 OD x .330	3
20	01008049	Carriage Bolt, 3/8-16 x 4.00	1
21	01008222	Tension Idler U-Bracket	1
22	01008247	Handle Tension Weldment	1
23	01008270	Tension Idler Handle Grip	1
24	01008542	Hex Cap Screw, 3/4-16, 7.50	2
25	01008543	Hex Cap Screw, 3/4-16, 9.50	1
26	01010014	Spacer, .76 ID x 2.0 OD x .790	1
27	02000568	Bahia Blade, 25.0, .756 ID	3
28	02000920	Aluminum Spindle Assembly	3
29	02001574	Spring Tension Rod	1
30	02003489	Idler Arm Assembly includes:	1
	01000308	Bearing Sleeve	2
31	02003712	Extension Spring, .94 x OD x 7.57	1
32	02004063	Adaptor Plate	1
33	02004069	Extension Spring, .94 OD x 7.72 Lg	1
34	02004377	V-Belt, B Section x 107.0	1
35	02004379	V-Pulley, 7.450 OD x .750 Bore, Cast	1
36	02004447	Idler Pulley, 4.06 OD	1
37	02005077	Idler Pulley, 4.06 Dia.	1
38	02005079	Idler Pulley, 5.06 Dia.	1
39	703-07010	Idler Arm	1
40	710-04829	Bolt, 3/8-16 x 1.5	12
41	710-3168	Carriage Bolt, 3/8-16 x 1	2
42	712-04065	Nut, 3/8-16, Nylon Flange Lock	20
43	712-3078	Flange Hex Nut, 3/4-16	3
44	736-0227	Washer, .390 x 1.500 x .134	1

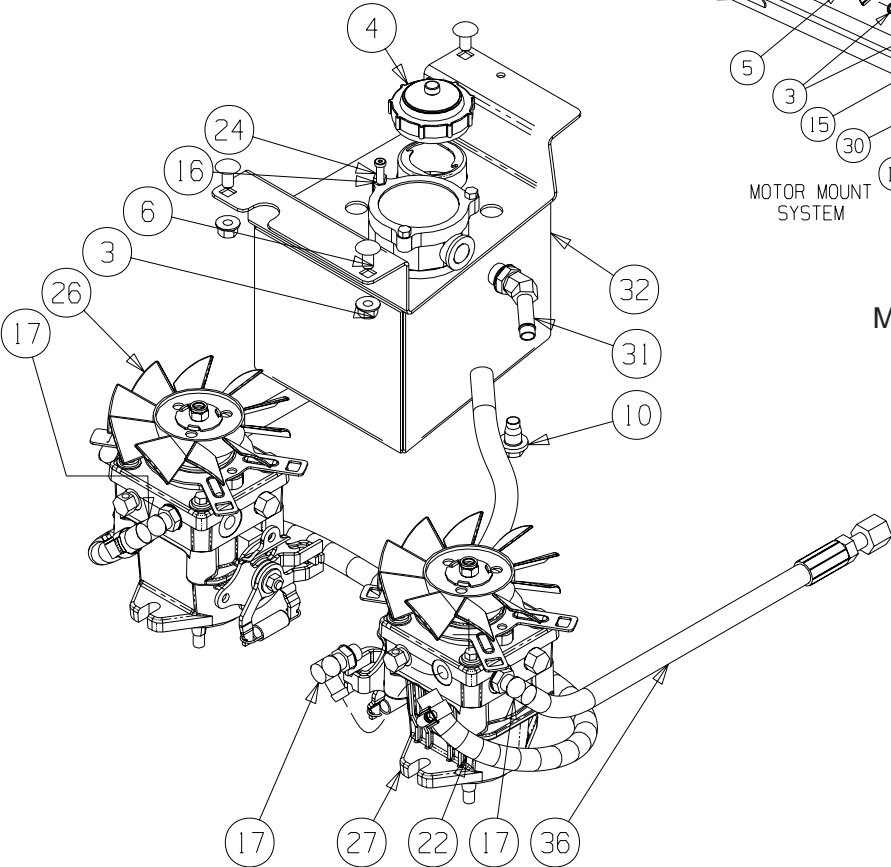
Hydro Hose and Pump Assembly - Figure 6



Pump & Motor Systems



Motor Mount Systems



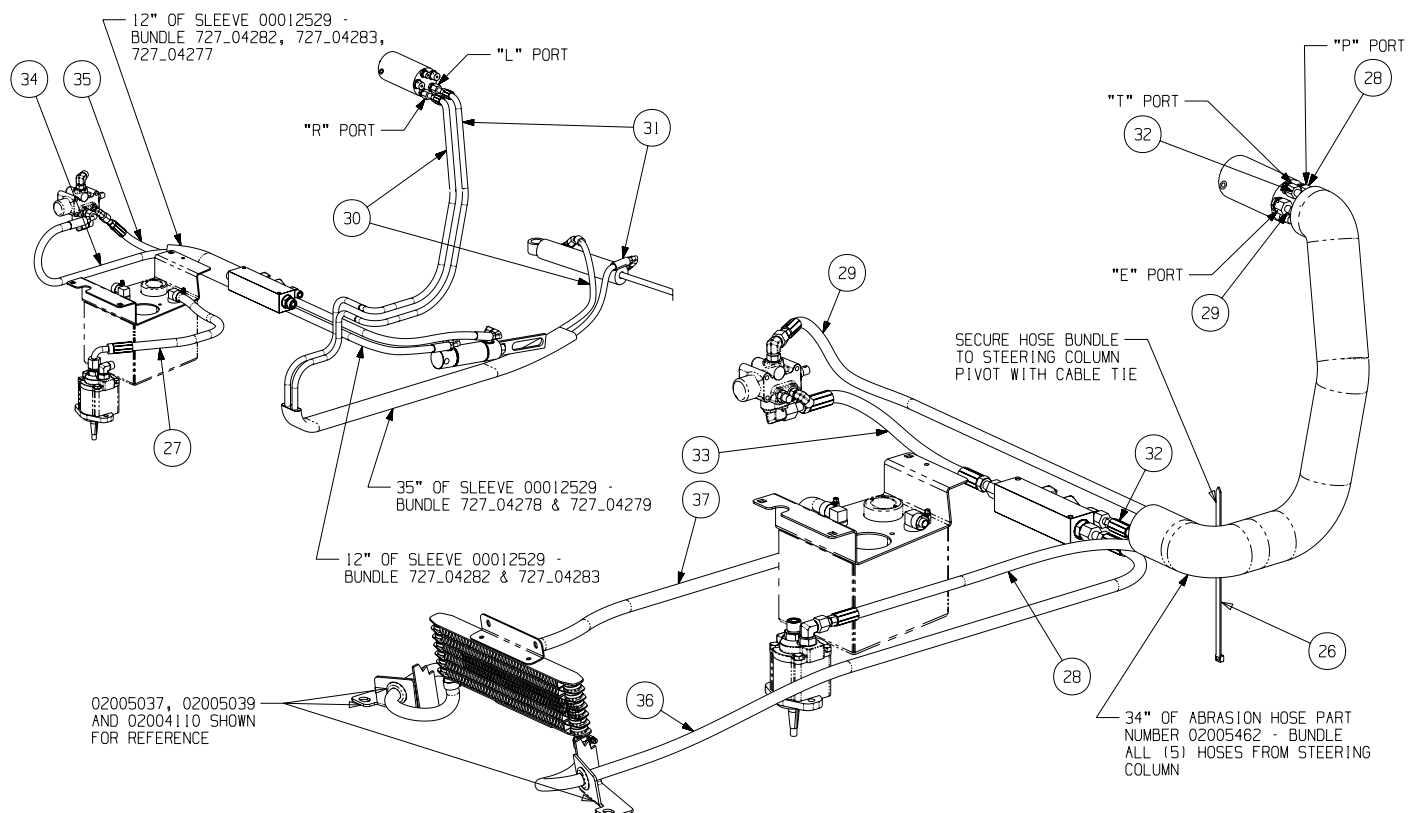
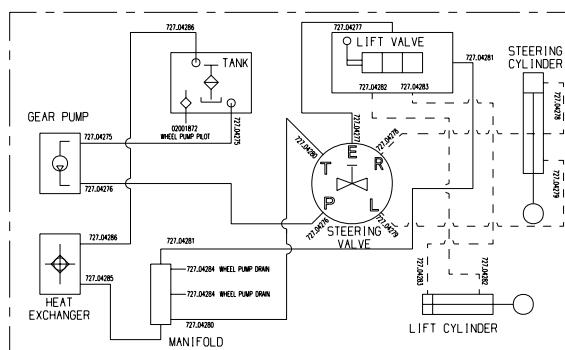
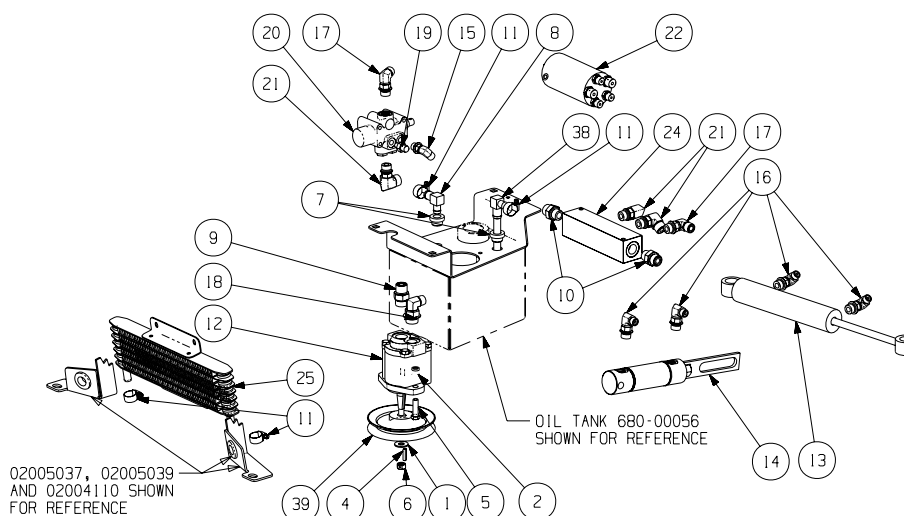
Pilot & Drain Systems

Hydro Hose and Pump Assembly- Parts List for Figure 6

Ref. No.	Part No.	Description	Qty.
1	00006168	Flat Washer, 3/8	2
2	00020628	Key, 3/16" x 7/8"	2
3	00022560	Flange Lock Hex Nut, 3/8-16	21
4	00030261	Cap, Hydro Oil Tank	1
5	00083192	Idler Washer	2
6	01000372	Carriage Bolt, 3/8-16 x .75 LG.	5
7	01002010	Carriage Screw, 3/8-16 x 1.25	4
8	01002539	Hex Cap Screw 3/8-16 x 4.50	2
9	01002593	Strut Frame	2
10	01004192	Oil Pan Drain Plug w/ Seal	1
11	01006948	Hydro Wheel Motor Backup Plate	2
12	01007309	Hex Nut, 3/8-24	2
13	01008449	Socket Head Capscrew, 1/2-13; 6-1/2	8
14	01009906	Carriage Bolt, 3/8-16 x 5.00	2
15	02000401	Spring Extension, .740 OD x 2.656	2
16	02000841	Socket Low Head Cap Screw, 1/4-20 x 0.75	2
17	02001160	Fitting Elbow, 9/16 x 1/2	4
18	02001169	Fan Pump Shroud	2
19	02001178	Short Pressure Hose Assembly	1
20	02001179	Long Pressure Hose Assembly	3
21	02001715	Adaptor Fitting, 8 x 10	4
22	02001872	Hose Assembly, Pilot includes:	1
	02001175	Tee Fitting, 1/2	1
	02002392	Hose Clamp, 1/2	3
	--	Fuel Hose, .50 ID x .75 OD (in inches)	43
23	02002003	Adaptor, 8 x 8	4
24	02002257	Hydraulic In-Tank Filter includes:	1
	02002258	Replacement Filter	1
25	02002899	Rear Cable Mounting Bracket	2
26	02003380	Hydro Pump, BDP-12, LH	1
	01009631	Kit, Fan	1
27	02003381	Hydro Pump, BDP-12, RH	1
	01009631	Kit, Fan	1
28	02004441	Hydro Motor, Right Hand Assembly w/ Brake & Drum	1
29	02004442	Hydro Motor, Left Hand Assembly w/ Brake & Drum	1
30	02004648	Hydro Motor Frame Assembly	1
31	02005160	Fitting, 3/4 ORB x 1/2 Tube, 45 degree	1
32	680-00056	Hydraulic Tank Assembly	1
33	710-3005	Hex Cap Screw, 3/8 -16 x 1.25	2
34	710-3168	Carriage Bolt, 3/8-16 x 1	4
35	712-3083	Washer lock 3/8 zinc	8
36	727-04284	Hose Assembly, Wheel Pump to Manifold	2
37	756-04381	Hydro Pump Pulley	2

NOTE: Lubricant, 02002058 Quarts, 2.00

Hydro Control Assembly - Figure 7

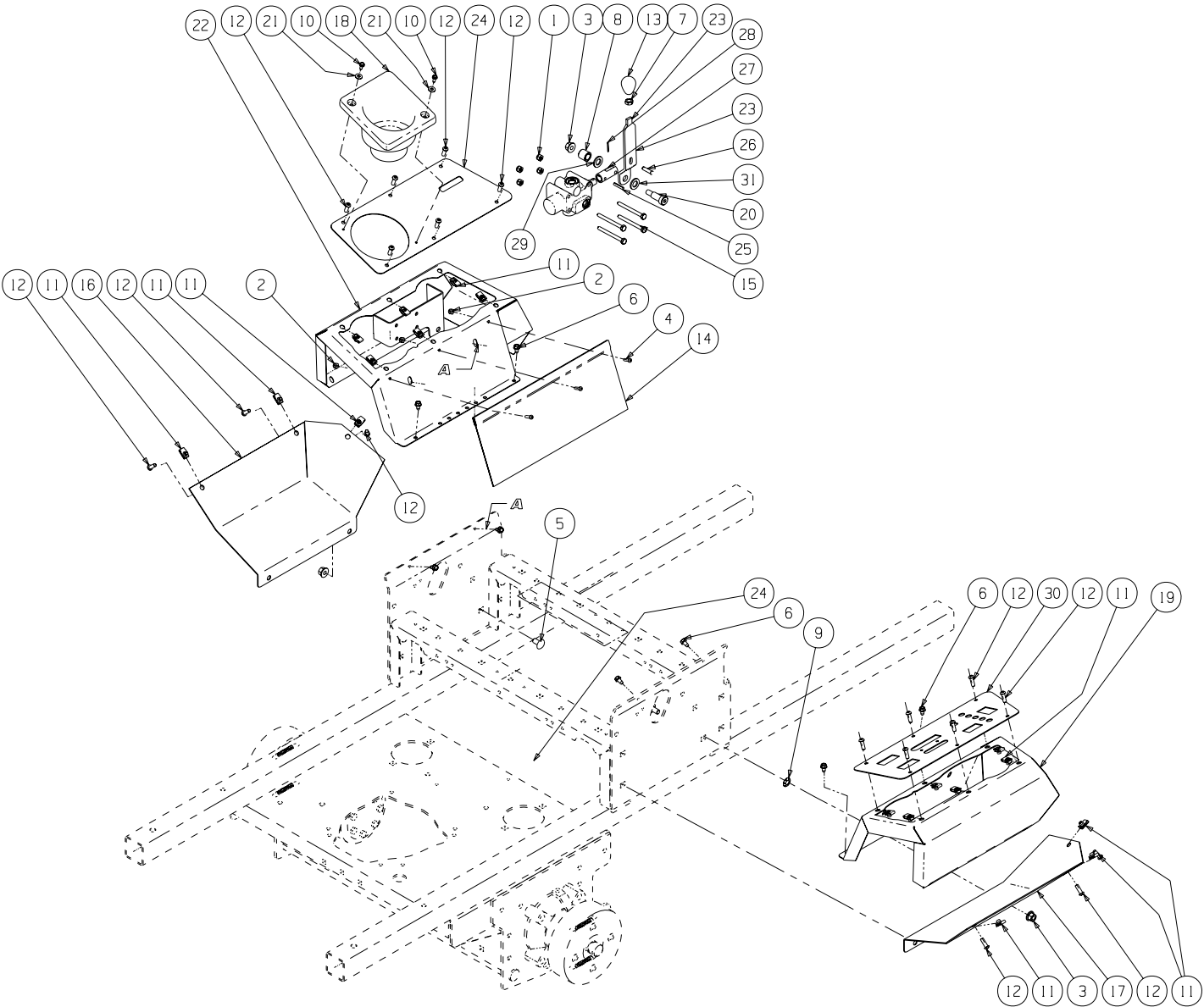


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Hydro Control Assembly- Parts List for Figure 7

Ref. No.	Part No.	Description	Qty.
1	00006168	Flat Washer, 3/8	1
2	00012173	Nut, 3/8-16, Nylock	2
3	00012529	Reel Return Line Sleeve, 1.59	3
4	00020628	Key, 3/16" x 7/8"	1
5	01000369	HHCS, 3/8-16 x 1.25	2
6	01007309	Hex Nut, 3/8-24	1
7	02000296	Grommet Fitting, .54 ID x .78 OD	2
8	02001151	Fitting Elbow Spur, 5/8 x 1/2	1
9	02001715	Adaptor Fitting, 8 x 10	1
10	02001975	Adaptor, 8 ORS x 8 ORB	2
11	02002392	Hose Clamp, 1/2	4
12	02003193	Pump, 3.5 Cu. Cm/Rev	1
13	02003368	Steering Cylinder	1
14	02003930	Hydraulic Cylinder, 1.50 x 2.75	1
15	02004642	Elbow Fitting, 40RB - 40RS, FS68001-04-04	1
16	02004643	Elbow Fitting, 40RB - 60RS, FS68001-04-06	4
17	02004644	Elbow Fitting, 60RB - 60RS, FS68001-06-06	2
18	02004645	Elbow Fitting, 60RS - 80RB, FS6801-06-08	1
19	02004687	Fitting, 40RB - 40RS, 4315 x 4	1
20	02004696	Hydraulic Lift Valve, Dual Action	1
21	02004837	Elbow Fitting, 80RS - 60RB, FS6801-08-06	3
22	02005325	Steering Valve	1
23	02005462	Anti Abrasion Sleeve	1
24	718-04563	Manifold	1
25	718-3132	Radiator	1
26	726-0230	Cable Tie, 36.00 Long	1
27	727-04275	Hose Assembly, Tank to Pump	1
28	727-04276	Hose Assembly, Pump to Steering Valve	1
29	727-04277	Hose Assembly, Steering Valve to Lift Valve	1
30	727-04278	Hose Assembly, Steering Valve to Steering Extension	1
31	727-04279	Hose Assembly, Steering Valve to Steering Right Control	1
32	727-04280	Hose Assembly, Steering Valve to Manifold	1
33	727-04281	Hose Assembly, Lift Valve to Manifold	1
34	727-04282	Hose Assembly, Lift Valve to Cylinder Right Control	1
35	727-04283	Hose Assembly, Lift Valve to Cylinder Extension	1
36	727-04285	Hose Assembly, Manifold to Exchanger	1
37	727-04286	Hose Assembly, Exchanger to Tank	1
38	737-04260	Elbow, 1/2 x 5/8 Barb w/ Straw	1
39	756-04381	Hydro Pump Pulley	1

Brake Assembly - Figure 8

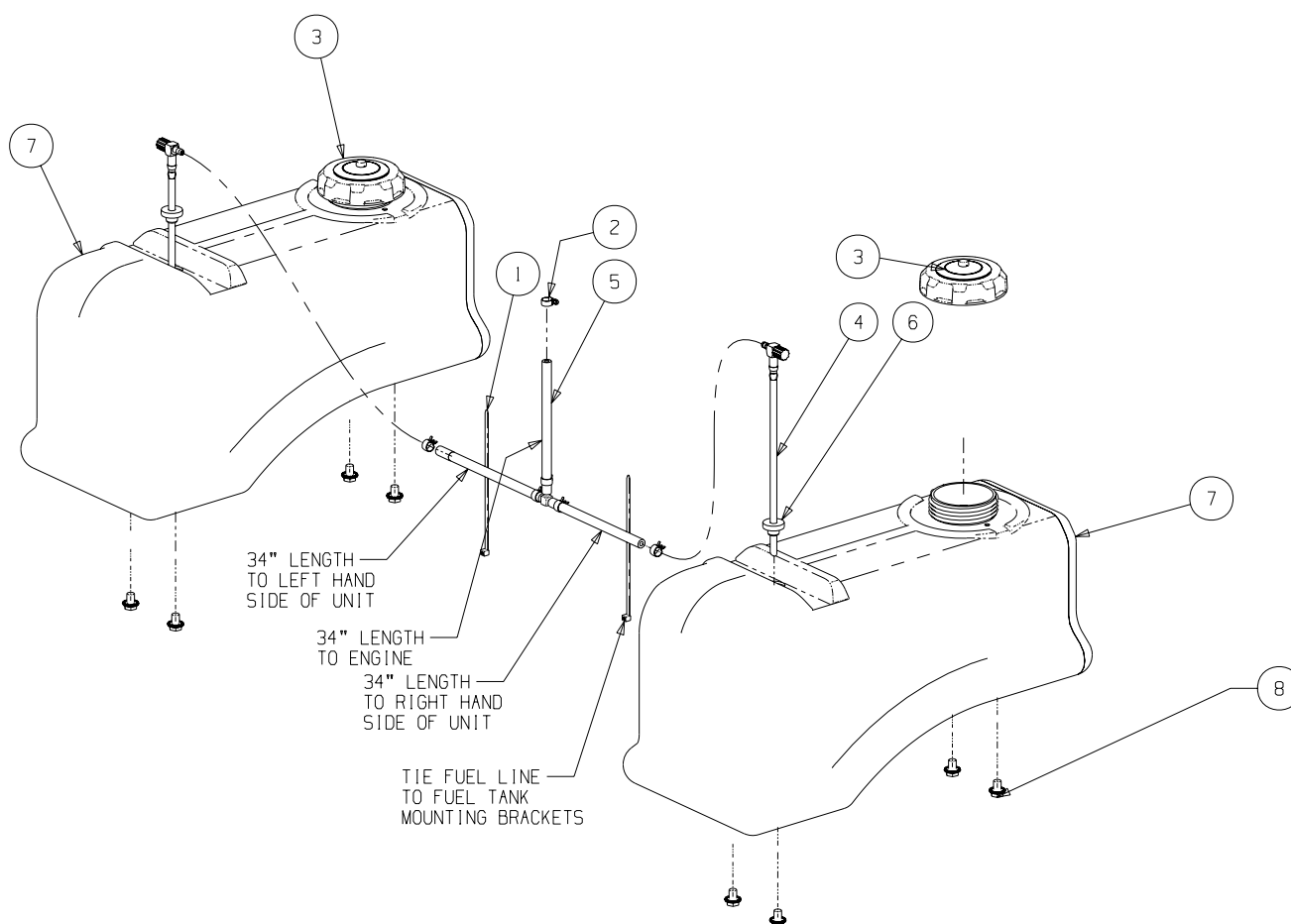


GD: 02003116-07/25/08

Brake Assembly - Parts List for Figure 8

Ref. No.	Part No.	Description	Qty.
1	00012152	Lock Nut w/Nylon Insert	4
2	00014608	Lock Nut, Nylon Insert, 10-32	3
3	00022560	Flange Lock Hex Nut, 3/8-16	3
4	00030906	Phillips Head Machine Screw, 10-32 x 5/8	3
5	01000372	Carriage Bolt, 3/8-16 x .75	2
6	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	8
7	01002511	Nut, 3/8-16, Jam	1
8	01004546	Spacer, .510 x .75 x .700	1
9	01008225	Push Retainer, 3/8	2
10	01008531	Screw, #10-32 x 0.500	2
11	01008539	U-Nut, 1/4-20	18
12	01009362	Capscrew, 1/4-20 x .750	18
13	01009369	Knob, 3/8-16	1
14	02000362	Bag, Debris Storage	1
15	02000925	HHCS, 1/4-20 x 2.75	4
16	02002785	Lower Panel, LH	1
17	02002786	Lower Panel, RH	1
18	02002874	Cup Holder	1
19	02002970	Control Panel, RH	1
20	02003603	Shoulder Bolt, 1/2 x 1.00, 3/8-16	1
21	02003725	Washer, 3/16	2
22	02004136	Control Panel, LH	1
23	02004138	Lift Valve Bracket	1
24	02004142	Control Panel Cover, LH	1
25	02004622	Pin	1
26	711-04214	Pin, .25Dia. x .9375 LG	1
27	711-1614	Link	1
28	714-0127	Cotter Pin, 1/16 x .75	1
29	01000873	Washer, .536 ID x .930 OD x .05	1
30	746-04544	Control Panel Cover, RH	1
31	736-0253	Washer	1

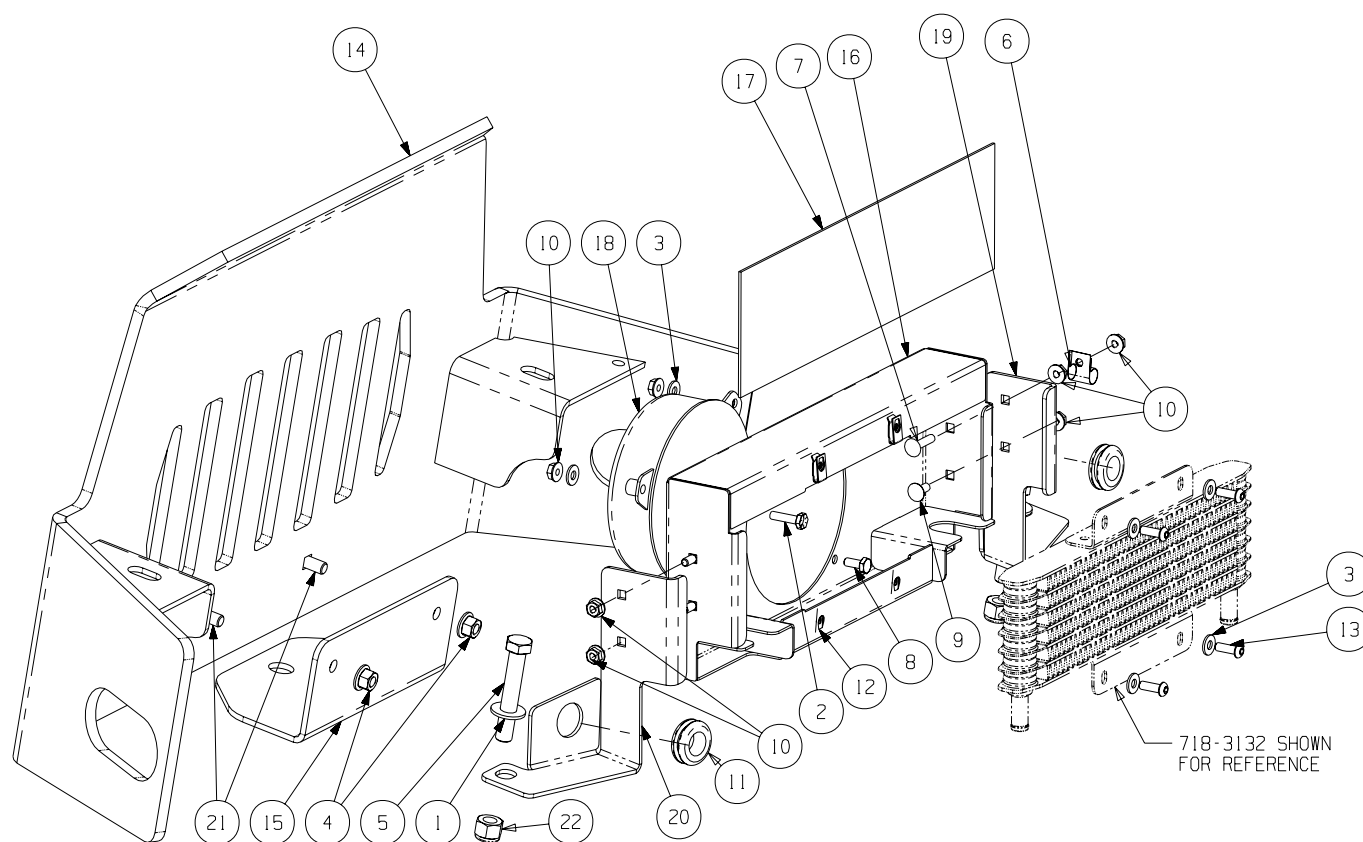
Fuel Tank Assembly - Figure 9 and Parts List



GD: 02001910-08/01/08

Ref. No.	Part No.	Description	Qty.
1	00012470	Cable Tie	2
2	01000215	Hose Clamp, SAE #4: 1/4-5/8, SS	1
3	751-3124D	Fuel Cap, 3.5	2
4	01007425	Fuel Fitting	2
5	02001908	Fuel Hose Assembly includes:	1
	--	Hose, 1/4" Fuel Line (in inches)	102
	00012235	Clamp, Union	5
	01003473	Tee Fitting, Fuel	1
6	02002253	Grommet, Fuel Tank	2
7	02003842	Fuel Tank	2
8	02005013	Hex Cap Screw, 3/8-16 x .50 Flange Whiz	8

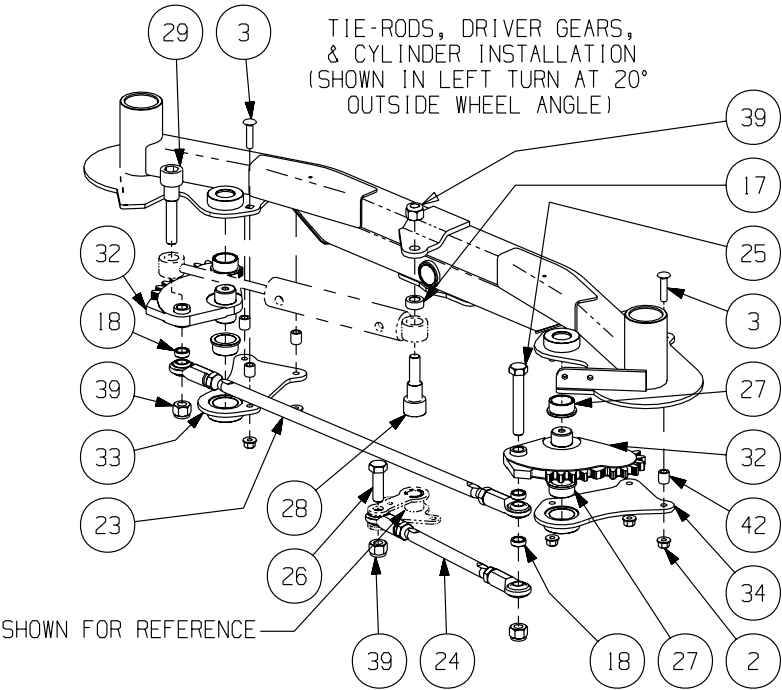
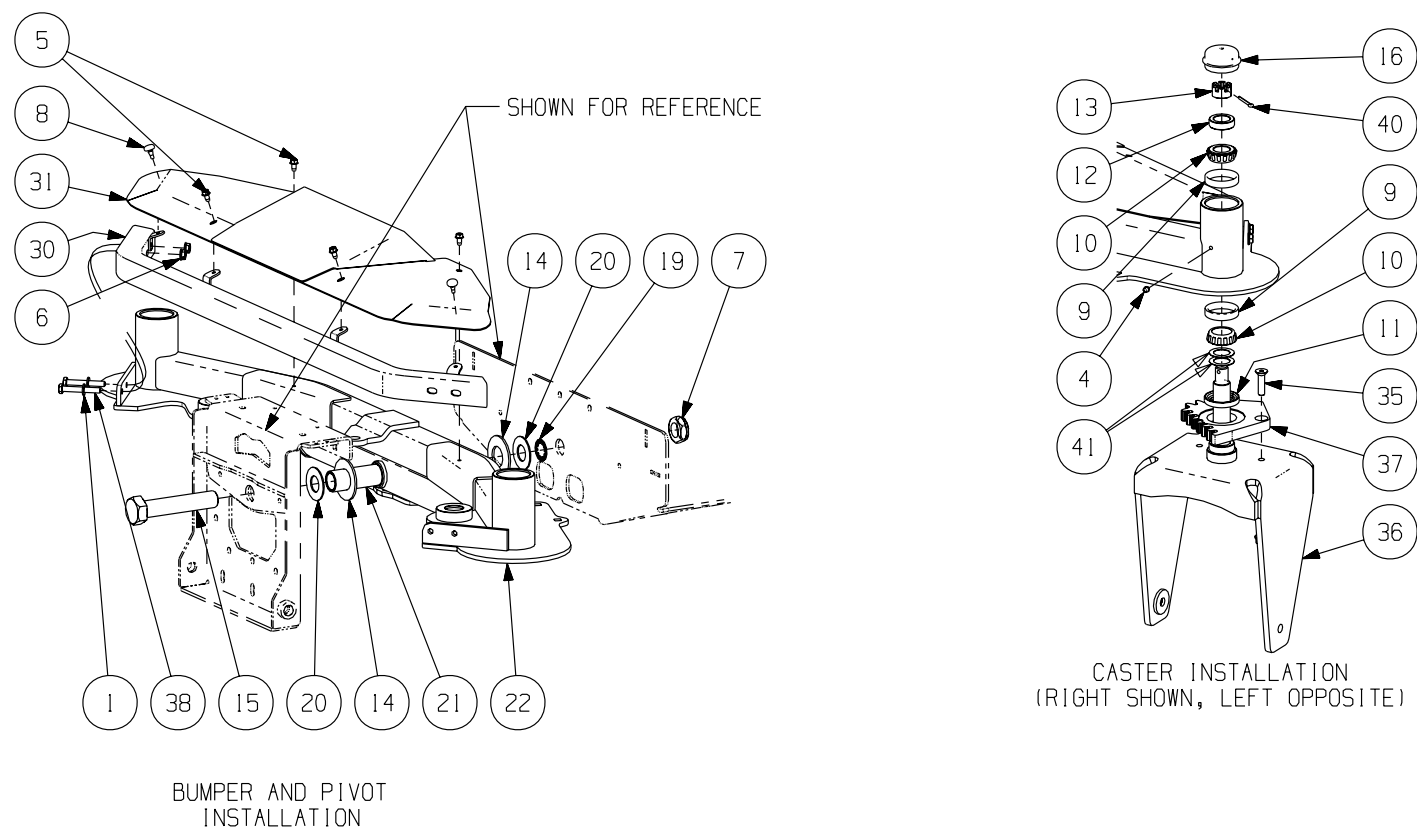
Rear Bumper - Figure 10 and Parts List



GD: 02003115-08/12/08

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00010958	Washer, 1/2	2	12	01008539	U-Nut, 1/4-20	4
2	00011447	Capscrew, 1/4-20 x 1.00	1	13	01009362	Capscrew, 1/4-20 x .750	4
3	00012154	Washer, 1/4	7	14	02004118	Bumper Assembly	1
4	00022560	Nut, Hex 3/8-16 Flange Lock	2	15	02004120	Hitch Bracket	1
5	00030046	HHCS, 1/2-13, 3.00	2	16	02004473	Heat Exchanger Assembly	1
6	00031081	Clamp, 1/2	1	17	02004480	Heat Exchanger Screen	1
7	00031602	Carriage Bolt, 1/4-20 x 1.00	1	18	02004481	Fan	1
8	01000338	HHCS, 1/4-20 x .620	2	19	02005037	Cooler Mounting Bracket, LH	1
9	01001160	Carriage Screw, 1/4-20 x .62	3	20	02005039	Cooler Mounting Bracket, RH	1
10	01002766	Nut, 1/4-20, Hex Flange Lock	8	21	710-3168	Carriage Bolt, 3/8-16 x 1.00	2
11	01004040	Grommet, .75 ID	2	22	712-3083	Hex Nut, 1/2-13, Insert Lock	2

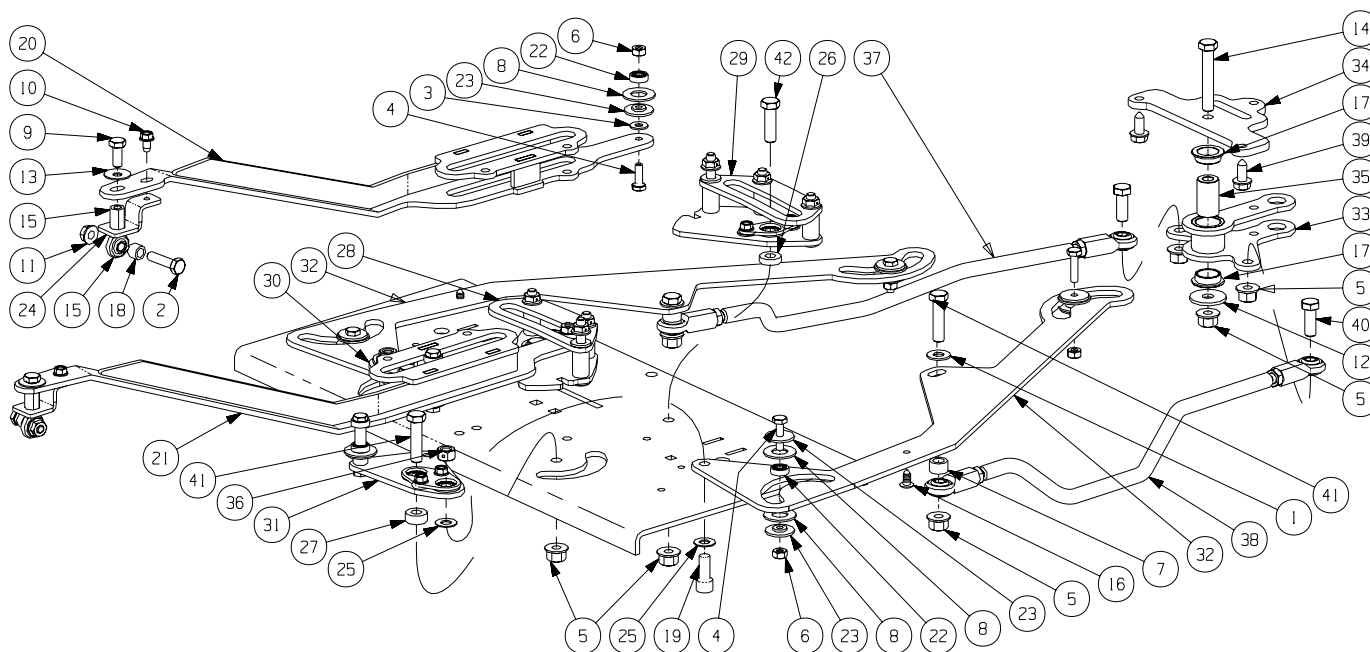
Front Axle Assembly - Figure 11



Front Axle Assembly - Parts List for Figure 11

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00009812	Flat Washer, 5/16	4	22	02003120	Axle Assembly	1
2	00022560	Flange Lock Hex Nut, 3/8-16	8	23	02003187	Tie Rod Assembly, 1/2-20 x 15.95 LG	1
3	00030276	Carriage Bolt, 3/8-16 x 1-1/2	6	24	02003217	Tie Rod Assembly, 5/8-18 x 14 LG	1
4	00060078	Grease Fitting, 1/4-28 x 3/16	2	25	02003220	HHCS, 5/8-11 x 4.00	1
5	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	4	26	02003222	HHCS, 5/8-11 x 2.00	1
6	01000635	Nut, Lock, HexFlange, 5/16-18	4	27	02003307	Flange Bearing, 1.253 x 1.749 x .740	4
7	712-04191	Nut, 1.0-14, Flange TopLock	1	28	02003356	Shoulder Bolt, .875 x 1.030 x 1.75	1
8	01001170	Rubber Bumper, .62 OD x .22 THK	2	29	02003357	Shoulder Bolt, .875 x 1.030 x 2.88	1
9	01002620	Cup Bearing	4	30	02003369	Front Bumper Assembly	1
10	01002621	Bearing Cone	4	31	02003374	Axle Cover Assembly	1
11	01002622	Seal	2	32	02003375	Driver Gear Assembly	2
12	01002624	Ring Seal	2	33	02003390	Steering Support Bracket Assembly, LH	1
13	01002626	Slotted Nut, 3/4-16	2	34	02003394	Steering Support Bracket Assembly, RH	1
14	01006294	Bell Washer, 1.25 ID x 2.5 x .157	2	35	02005073	FHCS, 3/8-16 x 1.50	2
15	02003804	Hex Cap Screw, 1-14 x 5.0	1	36	603-04645	Yoke Assembly	2
16	01006347	Grease Cap, 1.986 OD	2	37	703-06855	Steering Gear	2
17	01007527	Spacer, .630 ID x 1.06 OD x .440	2	38	710-0395	HHCS, 5/16-18 x 2-1/4	4
18	01008404	Spacer, .635 ID x .28 LG	3	39	712-3016	Nut, 5/8-11m Hex Nylon Lock	4
19	01009997	Retainer Extension, Self Locking	1	40	714-0162	Cotter Pin, 5/32, 1.25	2
20	02000588	Flat Washer, 1.00 ID	2	41	736-04386	Washer, 1.00 x 1.50 x .03, SS	4
21	02000589	Spacer, 1.005 ID x 1.25 OD x 3.6	1	42	750-05075	Spacer, .407 x .625 x .675 LG	6

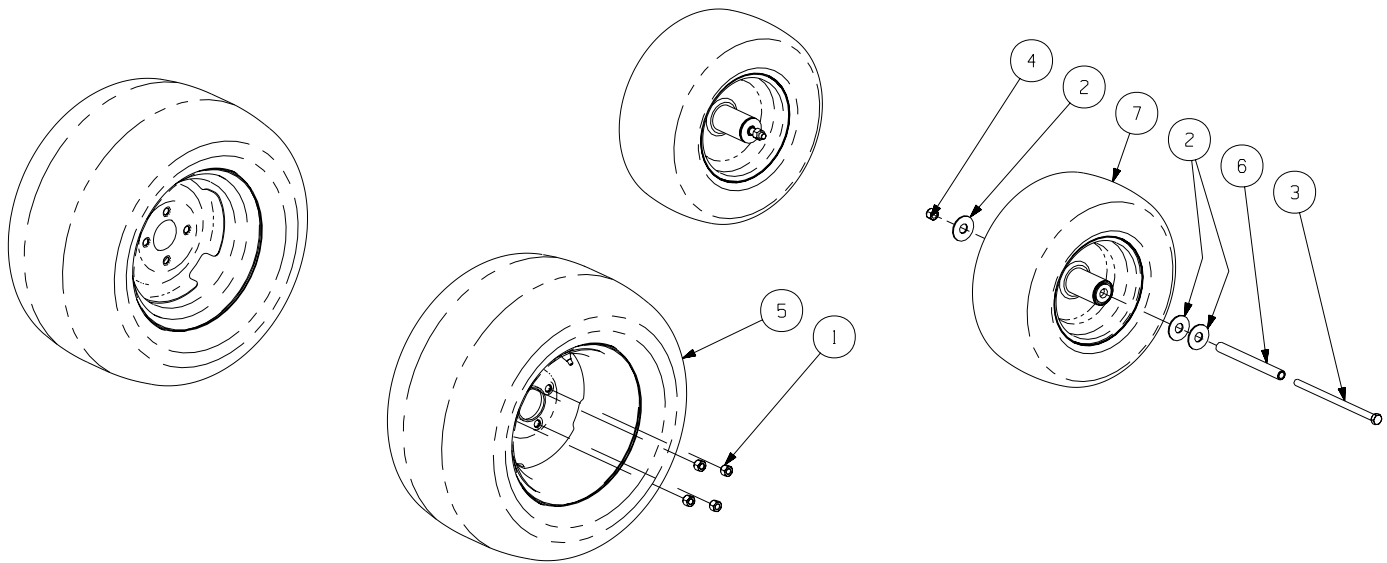
Control Assembly - Figure 12 and Parts List



GD: 02003105-09/03/08

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00012158	Flat Washer, 3/8	2	22	02003377	Ball Bearing, .25 ID x .625 OD x .196	6
2	00013116	HHCS, 5/16-18 x 1-1/4	2	23	02003379	Shoulder Spacer, .251 x 1.00 x .155	10
3	736-0463	Washer, .25 x .630 x .0515	2	24	02003384	Support Rod End Bracket	2
4	00013416	HHCS, 1/4-20 x 1.00	6	25	02005054	Spacer, .381 x .750 x .040	4
5	00022560	Hex Nut, 3/8-16, Lock Flange	9	26	02005055	Spacer, .381 x .750 x .150	2
6	00023041	Nut, 1/4-NC, Side Lock	6	27	02005056	Spacer, .381 x .750 x .312	2
7	00081551	Spacer, .625 OD x .407 ID x .375	2	28	02005290	Speed Control Cam Shaft, LH	1
8	01000101	Slide Washer	10	29	02005291	Speed Control Cam Shaft, RH	1
9	01000627	HHCS, 5/16-24 x .75	2	30	02005292	Steering Pivot Assembly, LH	1
10	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	2	31	02005293	Steering Pivot Assembly, RH	1
11	01000635	Nut, Lock, HexFlange, 5/16-18	2	32	02005463	Control Link Plate	2
12	01000872	Washer, 1.25 x .411 x .100	1	33	02005468	Front Steering Pivot Assembly	1
13	01000960	Belle Washer, .325 x .930 x .045	2	34	02005482	Pivot Steering Mounting Plate	1
14	01001366	HHCS, 3/8-16 x 2.25	1	35	02005483	Spacer, .385 x .750 x 1.28	1
15	01008410	Rod End, 5/16, RH	2	36	02005566	Hex Nut, 3/8-16, Center Lock	2
16	01008801	Rivet, 1/4 x 5/8	2	37	603-04618	Control Rod Assembly, LH	1
17	02003163	Flange Bearing, .752 x 1.125 x .305	2	38	603-04619	Control Rod Assembly, RH	1
18	02003170	Spacer, .334 x .500 x .375	2	39	710-04484	Self Tapping Screw 5/16-18 x .750	2
19	02003309	Socket Head Cap Screw, 3/8-16 x .88	2	40	710-0514	HHCS, 3/8-16 x 1.00	2
20	02003327	Pump Control Bracket Assembly, RH	1	41	710-0520	HHCS, 3/8-16 x 1.50	4
21	02003330	Pump Control Bracket Assembly, LH	1	42	710-3005	HHCS, 3/8-16 x 1.25	2

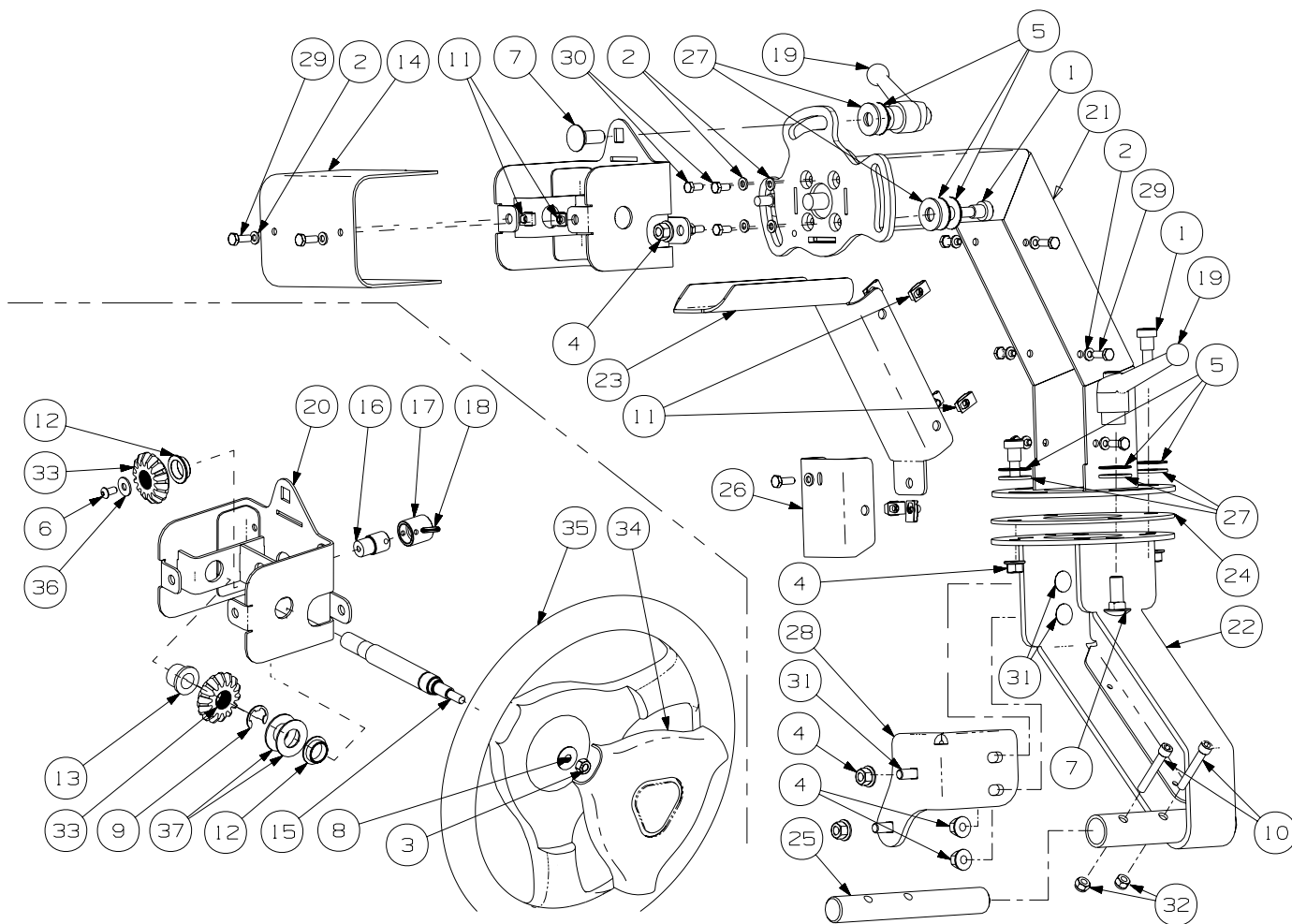
Wheel Assembly - Figure 13 and Parts List



GD: 02003112-05/29/08

Ref. No.	Part No.	Description	Qty.
1	00012187	Lug Nut, 1/2-20	8
2	01000392	Washer, .781 ID x 2.00 OD x .105	6
3	01009288	HHCS, 1/2-20 x 9.50	2
4	02002299	Nut, 1/2-20, Lock	2
5	02002668	Wheel Assembly, 24 x 12.00-12, Beige	2
	00073975	Includes: Tire, 24 x 12.00-12, Turf Master Rim, 12 Dia x 8.50 width	
6	02003355	Spacer, .51 ID x .75 OD x 7.49	2
7	02003396	Front Wheel Assembly, 16 x 6.50-8 includes:	2
	734-04449	Tire, 16 x 6.50-8	
OPTIONAL TIRES			
	01002182	Wheel Assembly, 24 x 12.00-12, Turf Saver	
	01004473	Tire, 24 x 12.00-12, Turf Saver	

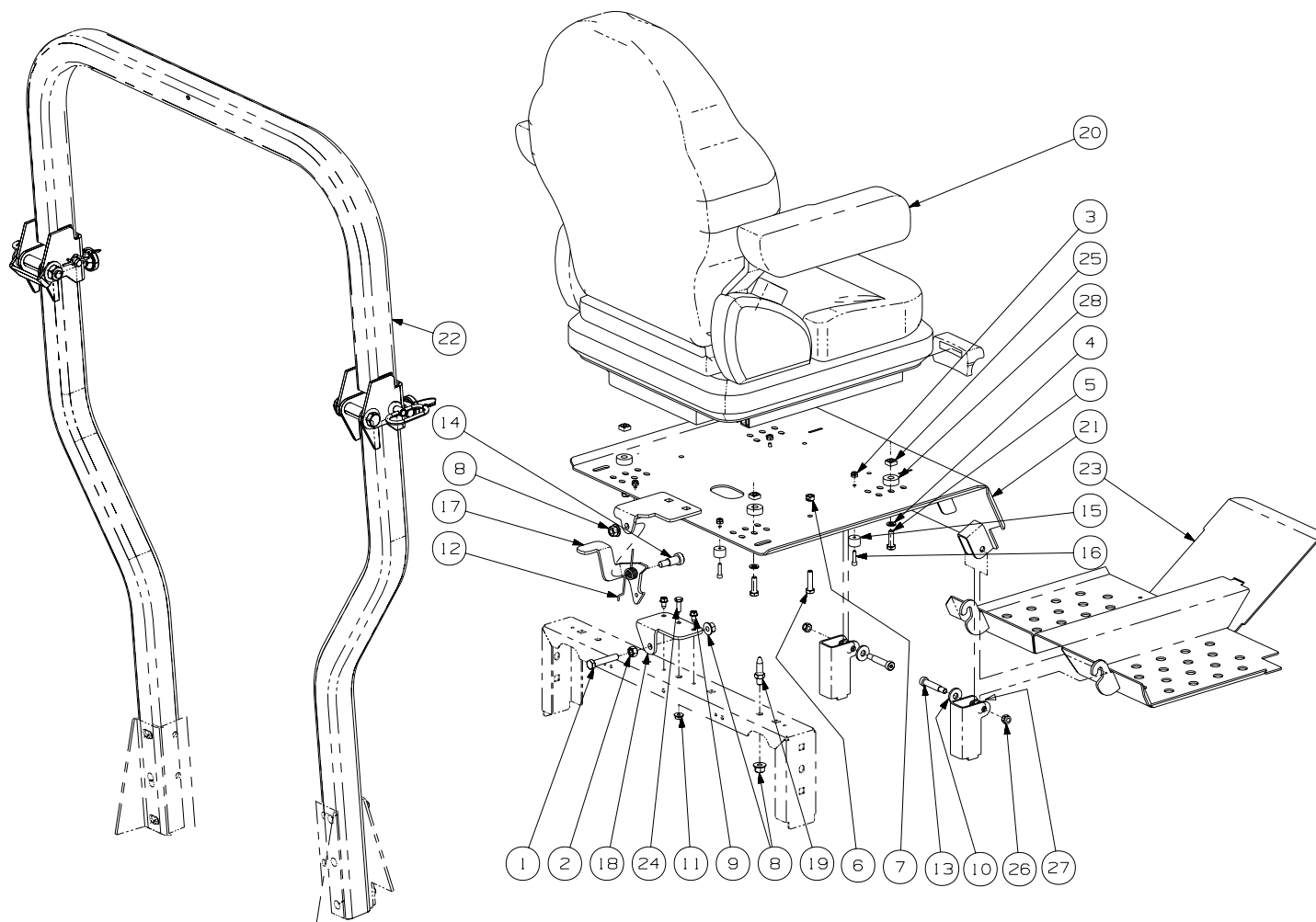
Steering Assembly - Figure 14 and Parts List



GD: 02004291-08/29/08

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00011450	Shoulder Bolt, 1/2 x 1/2	5	20	02005378	Steering Housing Assembly	1
2	00012132	Lock Washer, 1/4	13	21	02005386	Steering Column Assembly, Upper	1
3	00012167	Hex Nut, 5/16-24	1	22	02005390	Steering Column Assembly, Lower	1
4	00022560	Hex Nut, 3/8-16, Flange Lock	9	23	02005394	Steering Column Cover, Large	1
5	00070022	Washer, 1/2, SS	9	24	02005396	Wear Plate	1
6	01000443	Capscrew, 1/4-20 x .500	1	25	02005397	Pin, 1.0 Dia x 7.50	1
7	01000517	Carriage Bolt, 1/2-13 x 1-1/4	2	26	02005495	Steering Column Cover, Small	1
8	01000960	Washer, .325 x .930 x .045	1	27	02005512	Washer, .531 ID x 1.25 OD x .100	7
9	01003994	E-Clip, 3/4 Dia.	1	28	02005579	Steering Column Support Bracket	1
10	01007962	Socket Head Capscrew, 5/16-18 x 2.00	2	29	710-3015	Screw, Hex, Cap, 1/4-20 x .75	9
11	01008539	U-Nut, 1/4-20	9	30	710-3140	HHCS, M6-1.00, 14mm	4
12	02003163	Flange Bearing, .752 x 1.125 x .305	2	31	710-3168	Carriage Bolt, 3/8-16 x 1-1/4	4
13	02004002	Flange Bearing, .630 x .875 x .75	1	32	712-0429	Nut, 5/16-18, Nylock	2
14	02004107	Steering Box Cover	1	33	717-1019	Splined Bore Miter Gear	2
15	02004109	Steering Shaft	1	34	731-06459	Steering Wheel Cover	1
16	02004110	Steering Valve Shaft	1	35	731-3209	Steering Wheel	1
17	02004308	Steering Valve Hub	1	36	736-0173	Washer, .28 x .74 x .063	1
18	02004622	Heavy Duty Pin, 3/16 x 1.0	1	37	736-0188	Washer, .76 x 1.49 x .06	2
19	02005058	Steering Column Adjustment Lever	2				

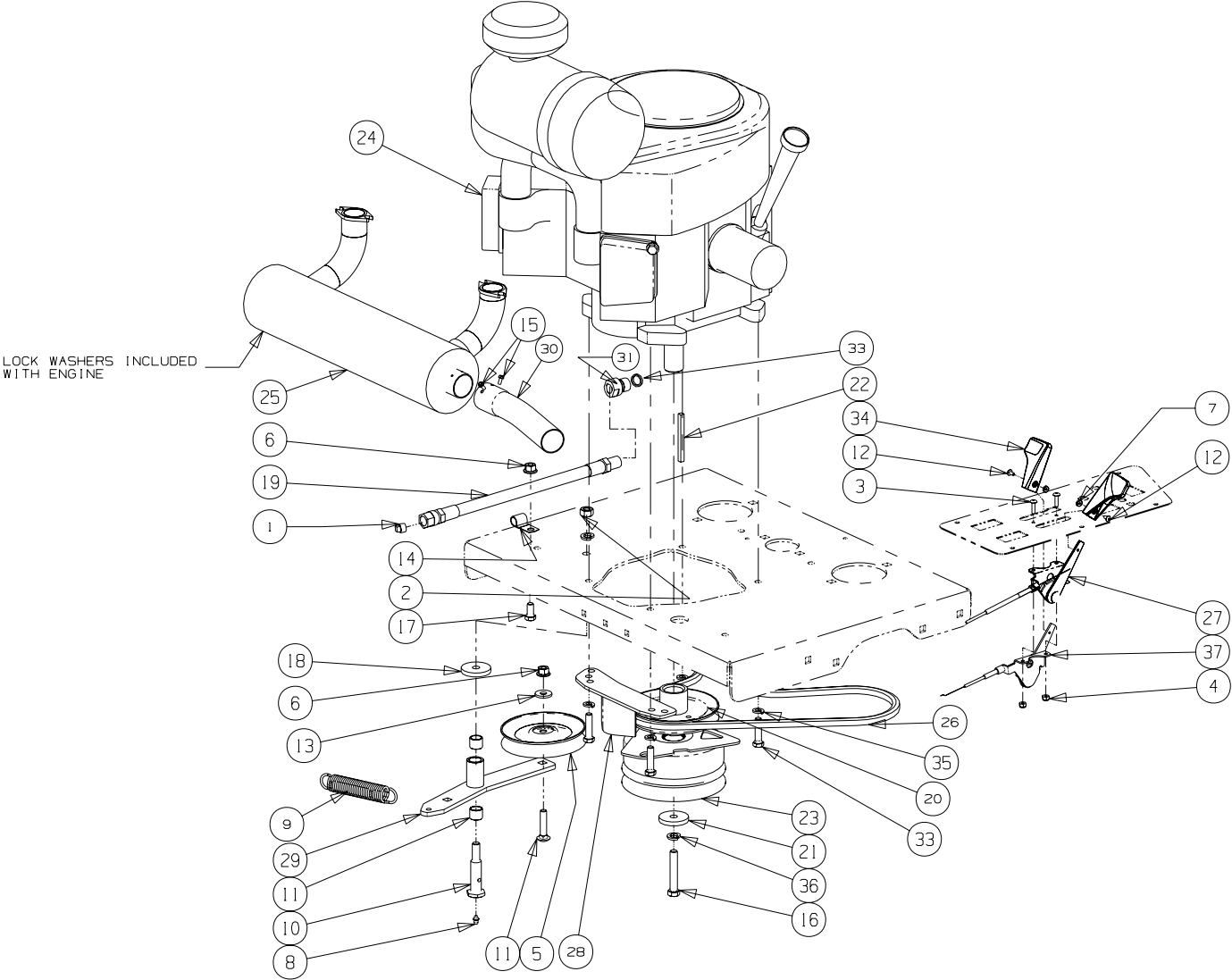
Seat/Floor Panel Assembly- Figure 15 and Parts List



GD: 02003109-07/25/08

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00002528	Hex Cap Screw 3/8-16 x 2.00	1	17	02003732	Latch Lever Bracket	1
2	00006131	Hex Nut, 3/8-16	1	18	02003738	Latch Bracket	1
3	00006194	Nut, 10-24, Nylon Insert	4	19	02003745	Adjustable Stud	1
4	00012168	Lock Washer, 5/16	4	20	02004228	Seat w/ Seat Belt & Suspension	1
5	00012180	Hex Cap Screw, 5/16-18 x 1.00	4		01008364	Armrest Kit	
6	00013116	Hex Cap Screw, 5/16-18 x 1-1/4	2		02000767	Seat Switch Assembly	
7	00022547	Nut, 5/16-18, Center Lock	2	21	02004303	Seat Plate Assembly	1
8	00022560	Flange Lock, Hex Nut, 3/8-16	3	22	02005081	Foldable Rops Assembly includes:	1
9	01000628	Screw, TT, 1/4-20, 0.5, Hex Index Washer	2			Knob	2
10	01000723	Flat Washer, .406 ID, 1.0 OD, .105	2		02004324	Pin, Lock	2
11	01002766	Lock Nut, 1/4-20	1	23	02005595	Floor Panel Assembly	1
12	01008140	Deck Lift Spring, Left Hand	1	24	710-3015	Screw, Hex, Cap, 1/4-20 x .75	1
13	01009459	Shoulder Bolt, .375 x 1.50	2	25	712-04190	Nut, 5/16-18	4
14	02002091	Shoulder Bolt, 1/2 x 3/4, 3/8-16	1	26	712-0429	Nut, 5/16-18, Nylock	2
15	02002963	Rubber Stop with Washer	4	27	735-04159	Grommet, .38 ID x .75 OD x .75	2
16	02002964	Standard Cap Screw, #10-24 x .75	4	28	750-3119	Spacer, .406 ID x 1.00 OD x .38	4

31HP Kawasaki Engine Assembly - Figure 16



Description	Part Number
Air Filter (Primary)	KM-11013-7020
Air Filter (Safety)	KM-11013-7019
Fuel Filter	KM-49019-7001
Oil Filter	KM-49065-2078
Spark Plug	KM-BPR4ES

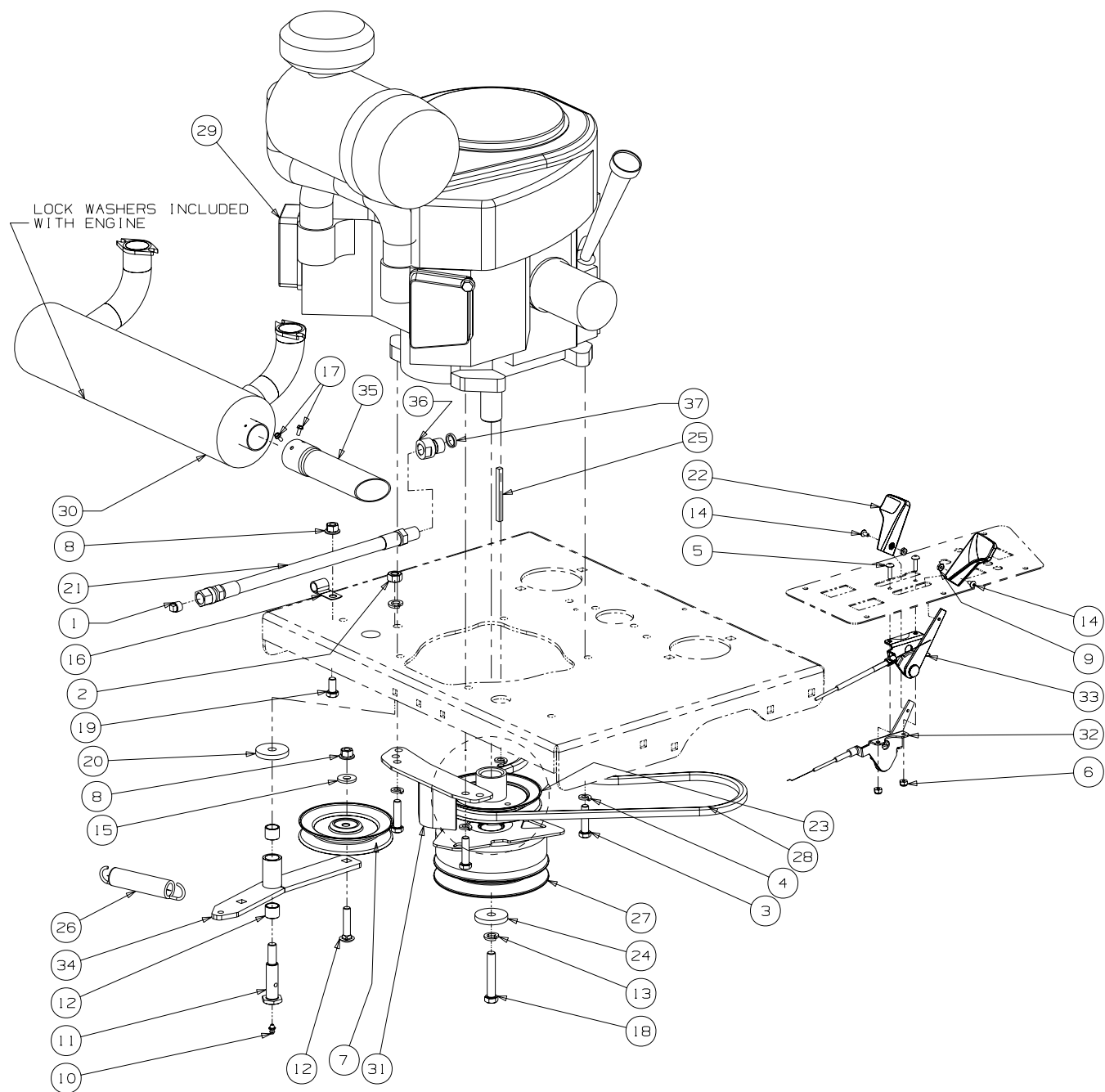
GD: 02003113-08/12/08

31HP Kawasaki Engine Assembly - Parts List for Figure 16

Ref No	Part No.	Description	Qty.
1	00002834	Pipe Plug, 3/8 NPT	1
2	00005763	Hex Nut, 7/16-14	1
3	00014602	Round Hd. Machine Screw, 10-32 x 3/4	2
4	00014608	Lock Nut, Nylon Insert, 10-32	2
5	00021975	Idler Pulley	1
6	00022560	Flange Lock, Hex Nut, 3/8-16	2
7	00060056	Nut Washer, W/Star, 8-32	2
8	00060078	Grease Fitting, 1/4-28 x 3/16	1
9	01000199	Extension Spring, 1.00 OD x 5.00 lg	1
10	01000302	Shoulder Screw, 7/16-14	1
11	01000364	Hex Carriage Screw, 3/8-16, 1.75	1
12	01000721	Machine Screw, 8-32, .375	2
13	01000723	Flat Washer, .406 ID, 1.0 OD, .105	1
14	01000728	Clip, Heat Shield Cable	1
15	01000811	Screw, #8-32 x 0.375	2
16	01001395	Capscrew, 7/16-20 x 2.50	1
17	01002601	Hex Cap Screw, 3/8-16, .750	1
18	01003269	Flat Washer, 7/16 ID x 1.75 OD x .25	1
19	01003283	Oil Drain Hose	1
20	756-04382	Pump Drive Pulley	1
21	01005314	Flat Washer, 7/16 ID x 1.75 OD x .25	1
22	01005856	Key, 1/4 x 1/4 x 3	1
23	02002825	Clutch Brake, 1.125 ID	1
24	02003200	31HP Twin Engine, Kawasaki	1
25	02003201	Muffler Accessory, Kawasaki	1
26	754-04233	Belt, BB 57.00	1
27	02003422	Choke, Control Cable	1
28	02003543	Retainer Clutch Assembly	1
	02004075	Engine Idler Arm	1
29	01000308	Bearing	2
30	02005082	Muffler Accessory Exhaust Tube	1
31	02005701	Oil Drain Adapter	1
32	02005713	O-Ring Fitting	1
33	710-0520	HHCS, 3/8-16, 1-1/2	4
34	731-04914	Control Throttle Knob	2
35	736-0169	Lock Washer, 3/8	4
36	736-0171	Lock Washer, 7/16	2
37	746-04534	Throttle, Control Cable	1

Note: Engine Oil 10W40

37HP Kawasaki Engine Assembly - Figure 17



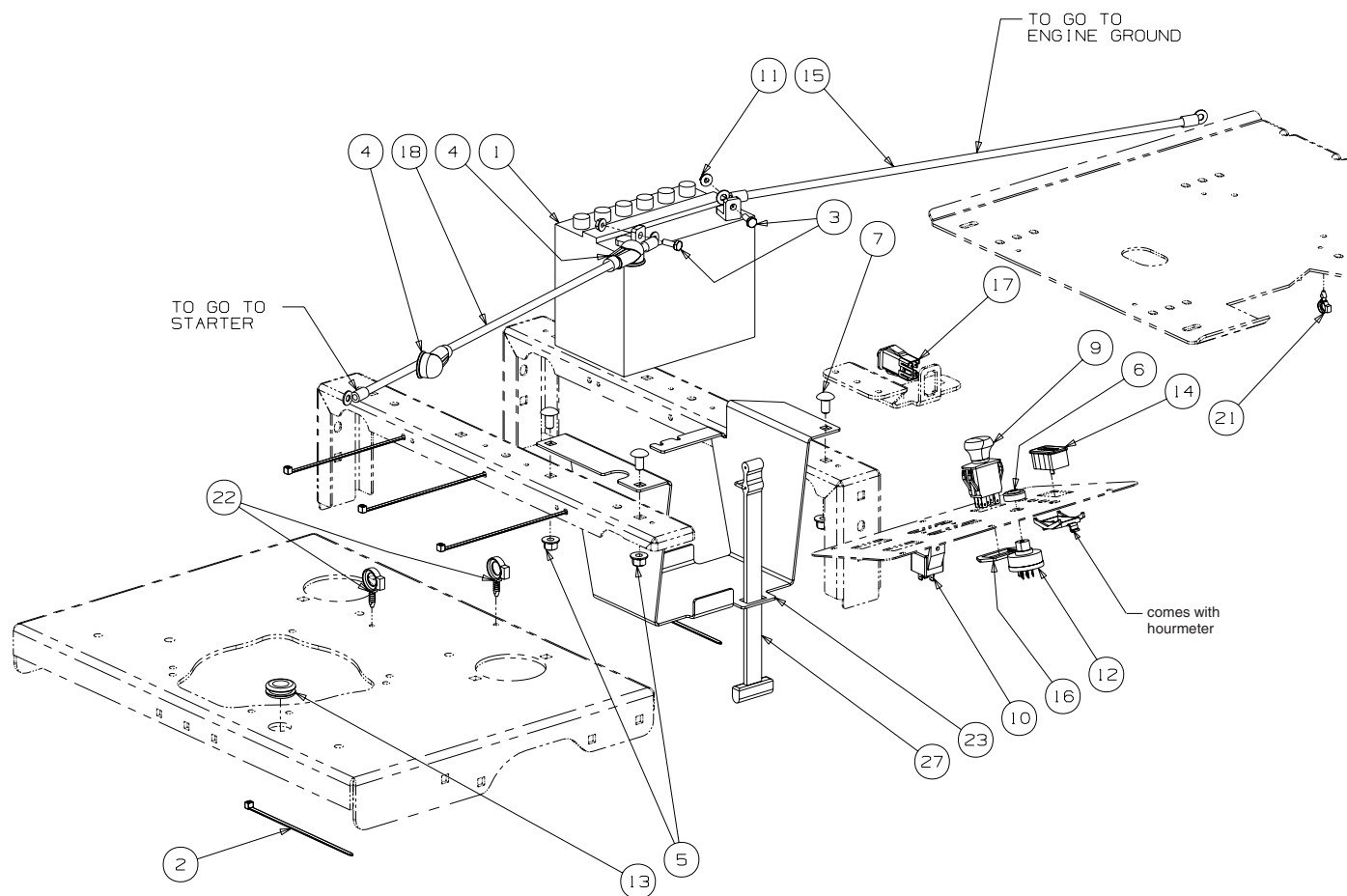
Description	Part Number
Air Filter	KM-11013-7038
Air Filter (Inner)	KM-11013-7039
Fuel Filter	KM-49019-7001
Oil Filter	KM-49065-2078
Spark Plug	KM-BPR5ES

GD: 853-000001-08/12/08

37HP Kawasaki Engine Assembly - Parts List for Figure 17

Ref No	Part No.	Description	Qty.
1	00002834	Pipe Plug, 3/8 NPT	1
2	00005763	Hex Nut, 7/16-14	1
3	00010980	HHCS, 3/8-16, 1-1/2	4
4	00012157	Lock Washer, 3/8	4
5	00014602	Round Hd. Machine Screw, 10-32 x 3/4	2
6	00014608	Lock Nut, Nylon Insert, 10-32	2
7	00021975	Idler Pulley	1
8	00022560	Flange Lock, Hex Nut, 3/8-16	2
9	00060056	Nut Washer, W/Star, 8-32	2
10	00060078	Grease Fitting, 1/4-28 x 3/16	1
11	01000302	Shoulder Screw, 7/16-14	1
12	01000364	Hex Carriage Screw, 3/8-16, 1.75	1
13	01000389	Lock Washer, 7/16	2
14	01000721	Machine Screw, 8-32, .375	2
15	01000723	Flat Washer, .406 ID, 1.0 OD, .105	1
16	01000728	Clip, Heat Shield Cable	1
17	01000811	Screw, #8-32 x 0.375	2
18	01001395	Capscrew, 7/16-20 x 2.50	1
19	01002601	Hex Cap Screw, 3/8-16, .750	1
20	01003269	Flat Washer, 7/16 ID x 1.75 OD x .25	1
21	01003283	Oil Drain Hose	1
22	731-04914	Control Throttle Knob	2
23	756-04382	Pump Drive Pulley	1
24	01005314	Flat Washer, 7/16 ID x 1.75 OD x .25	1
25	01005856	Key, 1/4 x 1/4 x 3	1
26	01009635	Extension Spring, .98 OD x 5.00	1
27	02002825	Clutch Brake, 1.125 ID	1
28	754-04233	Belt, BB, 57.00	1
29	02003521	Engine, 37HP Kawasaki	1
30	02003522	Muffler, Kawasaki	1
31	02003543	Retainer Clutch Assembly	1
32	746-04571	Throttle, Control Cable	1
33	02003743	Choke, Control Cable	1
34	02004075	Engine Idler Arm includes:	1
	01000308	Bearing	2
35	02005091	Muffler Accessory Exhaust Tube	1
36	02005701	Oil Drain Adapter	1
37	02005713	O-Ring Fitting	1

Electrical Assembly Kawasaki - Figure 18



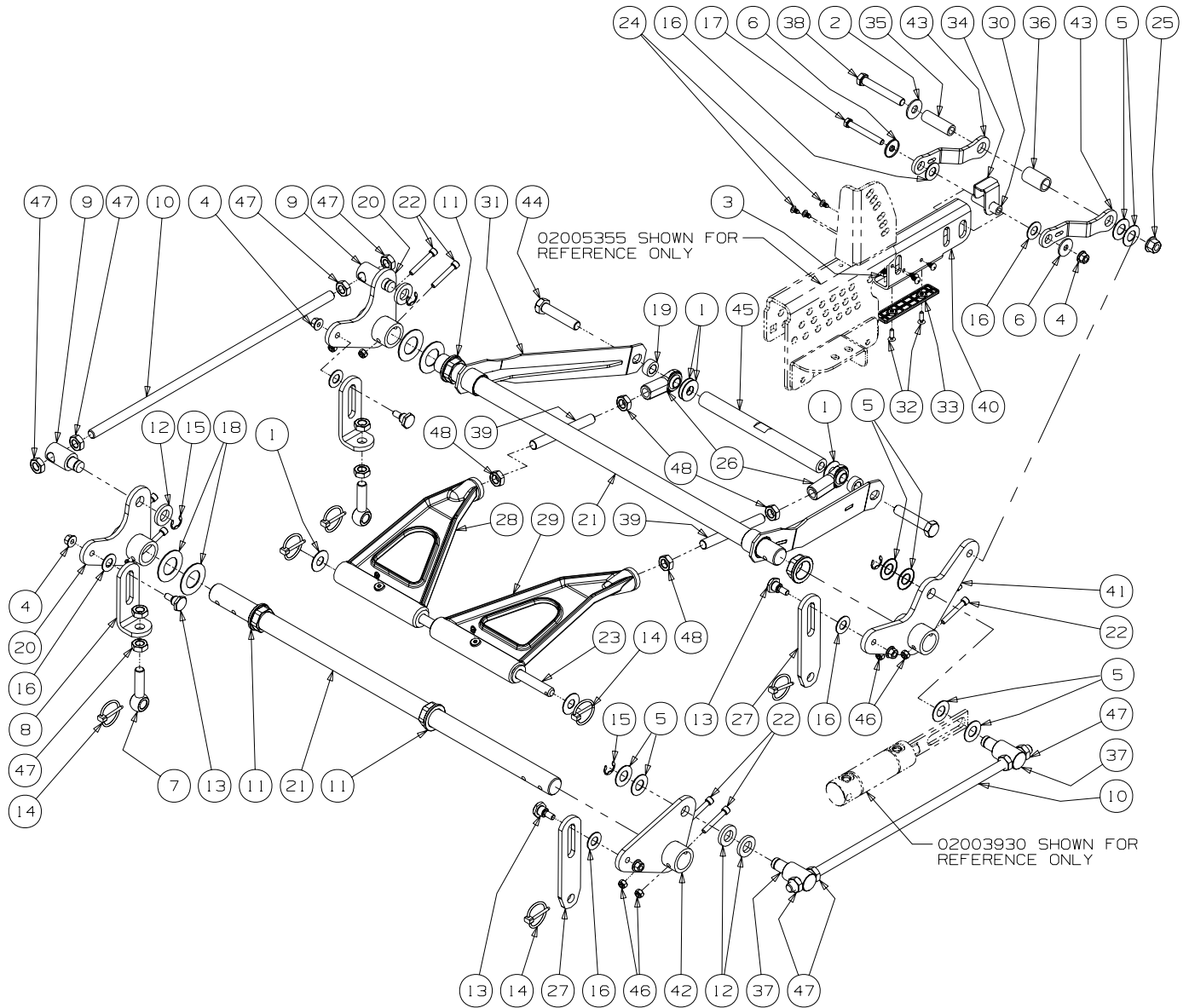
Fasten relay (01002251) with self-tapping screw (01000443) on LH control panel shown in Fig. 8.

GD: 02003114-03/25/08

Electrical Assembly Kawasaki - Parts List for Figure 18

Ref. No.	Part No.	Description	Qty.
1	00012032	Battery, 12V 225CCA 30 Min	1
2	00012470	Tie, Cable, 3/16 x .05 x 7.4"	5
3	710-3015	Screw, Hex, Cap, 1/4-20 x .75	2
4	00013258	Boot, 1" OD Rubber Battery-PST, Red	2
5	00022560	Hex Nut, Flange Lock, 3/8-16	3
6	00032097	Nut, W/Cap, 5/8-32 Ignition	1
7	01000372	Carriage Bolt, 3/8-16 x .75 Long	3
8	01001811	Hourmeter, Harness (not shown)	1
9	01002111	Switch, Electric, PTO	1
10	01002251	Relay, 12V 40A	1
11	01002766	Hex Flange Lock Nut, 1/4-20	2
12	01003581	Switch, Ignition, 6 Pin includes:	1
	725-1341B	Key	1
13	01004040	Grommet, .75 ID	1
14	01005389	Meter, Hour includes:	1
	02004259	Clip	1
15	01009623	Cable, Battery Red, 34"	1
16	01009905	Bracket, PTO Switch Retainer	1
17	02000024	Switch, Safety N.O./N.C.	1
18	02002059	Cable, Battery Red, 42"	1
19	02002822	Wire Harness Adaptor (not shown)	1
20	02002824	Harness Assembly (not shown)	1
21	02003038	Electrical Conduit Clip, 3/8	1
22	02003775	Electrical Conduit Clip, 5/8	2
23	02004355	Battery Bracket	1
24	02004924	Fan Wiring Adaptor (not shown)	1
25	02004925	Seat harness Adaptor (not shown)	1
26	629-04164	Wire harness Assembly, Switch (not shown)	1
27	723-3064	Strap, Battery	1

60" Lift Assembly - Figure 19

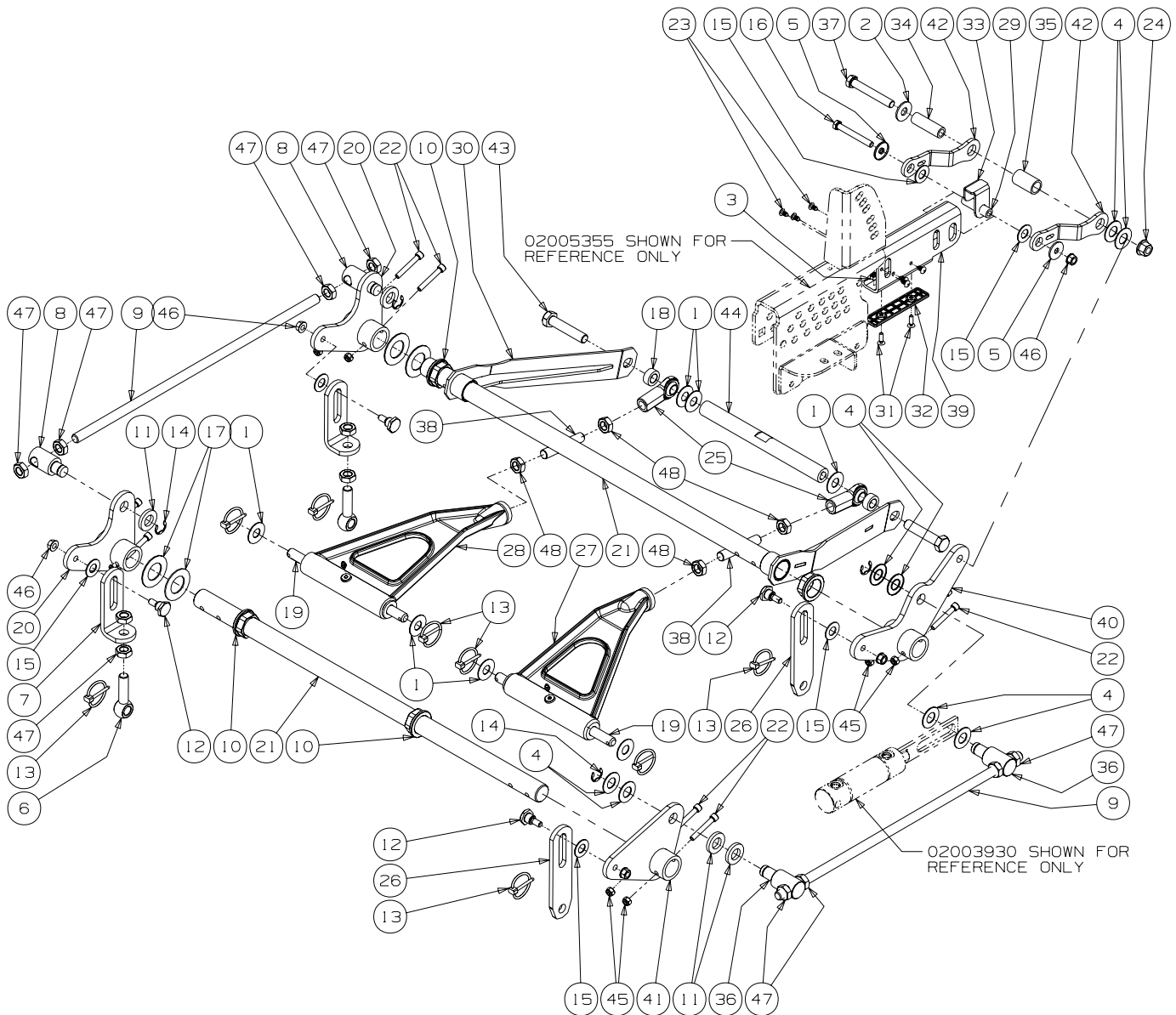


GD: 02003106-09/02/08

60" Lift Assembly - Parts List for Figure 19

Ref. No.	Part No.	Description	Qty.
1	00002766	Washer, 1.5 x .655 x .055	5
2	00011459	Flat Washer, 1/2	1
3	00012152	Lock Nut w/Nylon Insert	2
4	00022560	Hex Nut, Flange Lock, 3/8-16	5
5	736-0188	Washer, .76 x 1.49 x .06	8
6	01000872	Flat Washer, 1.25 x .411 x .100	2
7	01001744	Eye Bolt, 5/8ID	2
8	01001746	Eye Bolt Mount Link, 5/8 ID	2
9	01001855	Ferule Lift	2
10	01001857	Lift Connector Rod	2
11	01001930	Hex Flange Bearing, 1.25 ID	4
12	01003123	Spacer, .812 ID x .268 Lg.	4
13	01003535	Shoulder Screw, 0.625 OD x .437 Lg.	4
14	01003993	Linch Pin, 3/16 Dia.	6
15	01003994	E Clip, 3/4 Dia.	4
16	01004003	Nylon Flat Washer, 5/8	6
17	01004127	HHCS, 3/8-16, 3.00	1
18	01006408	Flat Washer, 1.25 ID	4
19	01007527	Spacer, .630 ID x 1.06 OD x .440	2
20	01007680	Bellecrank Weldment Assembly	2
21	01007681	Deck Lift Shaft	2
22	01007962	Socket Head CapScrew, 5/16-18 x 2	8
23	01008453	Lift Link Rod	1
24	01008801	Rivet, 1/4 x 5/8	6
25	01010119	Nut, 1/2-13, FlangeLock	1
26	02000293	Rod End, 5/8, RH	2
27	02000561	Deck Link	2
28	02002708	Bearing Lift Brace Assembly, Left Hand includes:	1
	00060078	Grease Fitting	1
	02002384	Bearing	2
29	02002709	Bearing Lift Brace Assembly, Right Hand includes:	1
	00060078	Grease Fitting	1
	02002384	Bearing	2
30	02003043	Spacer, .375 ID x .625 OD x 2.20	1
31	02003257	Front Frame Strut Assembly	2
32	02003505	Flat Head Cap Screw, 1/4-20 x .75	2
33	02003749	Lift Wear Plate	1
34	02003942	Lock Bracket	1
35	02003944	Spacer, .51 ID x .75 OD x 2.38	1
36	02003945	Spacer, .765 ID x 1.0 OD x 1.70	1
37	02004280	Ferule Lift, 1.938	2
38	02004518	HHCS, 1/2-13 x 3.50	1
39	02004692	Rod, 5/8-18 x 5.50	2
40	02005103	Lift Tube, 3.0 x 1.5	1
41	02005350	Bellecrank Hydraulic Assist Assembly	1
42	02005352	Bellecrank Weldment Assembly	1
43	02005354	Offset Lift Yoke Bracket	2
44	710-04813	HHCS, 5/8-11 x 3.00	2
45	711-05072	Front Lift Link Shaft, Threaded	1
46	712-0429	Nut, 5/16-18, Nylock	8
47	712-3015	Jam Nut, 5/8-11	12
48	712-3056	Jam Nut, 5/8-18	4

72" Lift Assembly - Figure 20

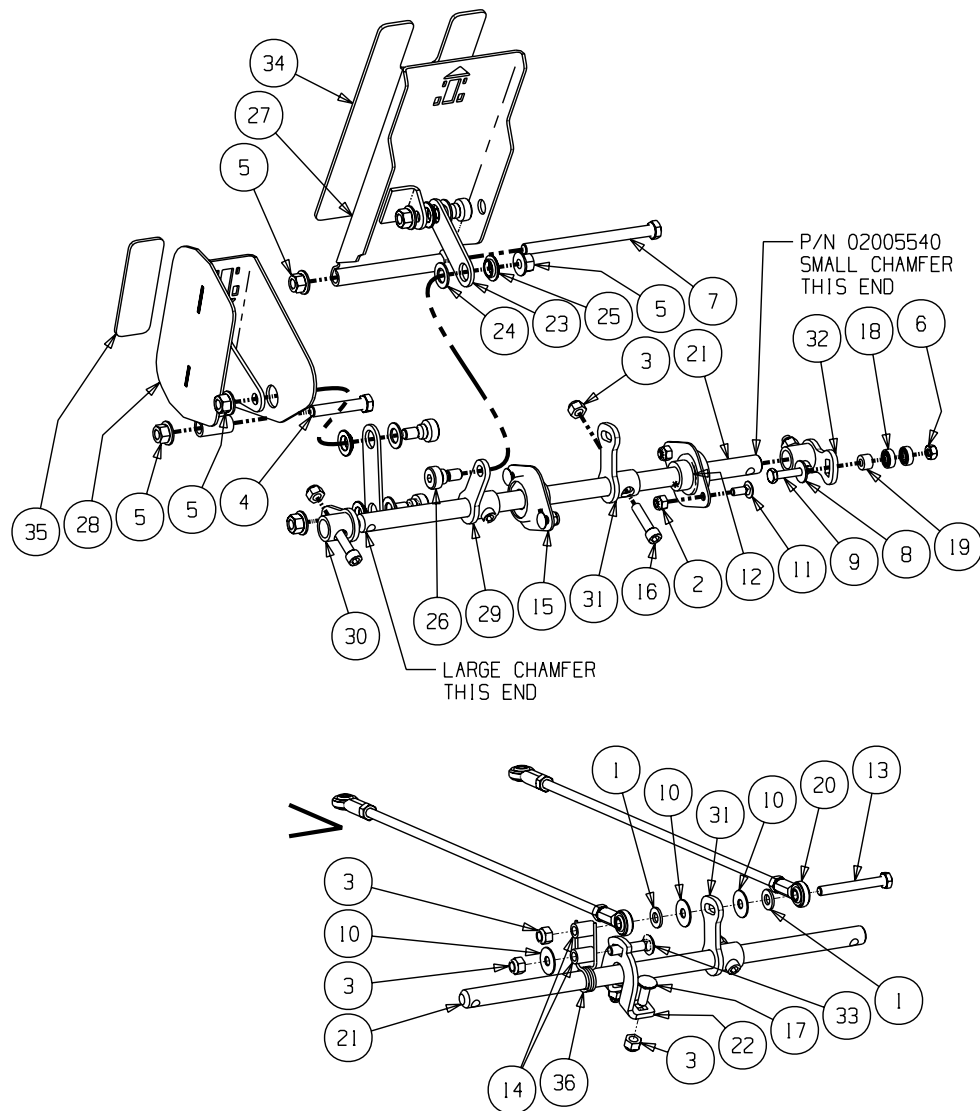


GD: 02003107-09/02/08

72" Lift Assembly - Parts List for Figure 20

Ref. No.	Part No.	Description	Qty.
1	00002766	Washer, 1.5 x .655 x .055	7
2	00011459	Flat Washer, 1/2	1
3	00012152	Lock Nut w/Nylon Insert	2
4	736-0188	Washer, .76 x 1.49 x .06	8
5	01000872	Flat Washer, 1.25 x .411 x .100	2
6	01001744	Eye Bolt, 5/8ID	2
7	01001746	Eye Bolt Mount Link, 5/8 ID	2
8	01001855	Ferule Lift	2
9	01001857	Lift Connector Rod	2
10	01001930	Hex Flange Bearing, 1.25 ID	4
11	01003123	Spacer, .812 ID x .268 Lg.	4
12	01003535	Shoulder Screw, 0.625 OD x .437 Lg.	4
13	01003993	Linch Pin, 3/16 Dia.	8
14	01003994	E Clip, 3/4 Dia.	4
15	01004003	Nylon Flat Washer, 5/8	6
16	01004127	HHCS, 3/8-16, 3.00	1
17	01006408	Flat Washer, 1.25 ID	4
18	01007527	Spacer, .630 ID x 1.06 OD x .440	2
19	01007544	Lift Link Rod	2
20	01007680	Bellecrank Weldment Assembly	2
21	01007681	Deck Lift Shaft	2
22	01007962	Socket Head CapScrew, 5/16-18 x 2	8
23	01008801	Rivet, 1/4 x 5/8	6
24	01010119	Nut, 1/2-13, FlangeLock	1
25	02000293	Rod End, 5/8, RH	2
26	02000561	Deck Link	2
27	02002708	Bearing Lift Brace Assembly, Left Hand includes:	1
	00060078	Grease Fitting	1
	02002384	Bearing	2
28	02002709	Bearing Lift Brace Assembly, Right Hand includes:	1
	00060078	Grease Fitting	1
	02002384	Bearing	2
29	02003043	Spacer, .375 ID x .625 OD x 2.20	1
30	02003257	Front Frame Strut Assembly	2
31	02003505	Flat Head Cap Screw, 1/4-20 x .75	2
32	02003749	Lift Wear Plate	1
33	02003942	Lock Bracket	1
34	02003944	Spacer, .51 ID x .75 OD x 2.38	1
35	02003945	Spacer, .765 ID x 1.0 OD x 1.70	1
36	02004280	Ferule Lift, 1.938	2
37	02004518	HHCS, 1/2-13 x 3.50	1
38	02004691	Rod, 5/8-18 x 3.50	2
39	02005103	Lift Tube, 3.0 x 1.5	1
40	02005350	Bellecrank Hydraulic Assist Assembly	1
41	02005352	Bellecrank Weldment Assembly	1
42	02005354	Offset Lift Yoke Bracket	2
43	710-04813	HHCS, 5/8-11 x 3.00	2
44	711-05072	Front Lift Link Shaft, Threaded	1
45	712-0429	Nut, 5/16-18, Nylock	8
46	712-0431	Hex Nut, Flange Lock, 3/8-16	5
47	712-3015	Jam Nut, 5/8-11	12
48	712-3056	Jam Nut, 5/8-18	4

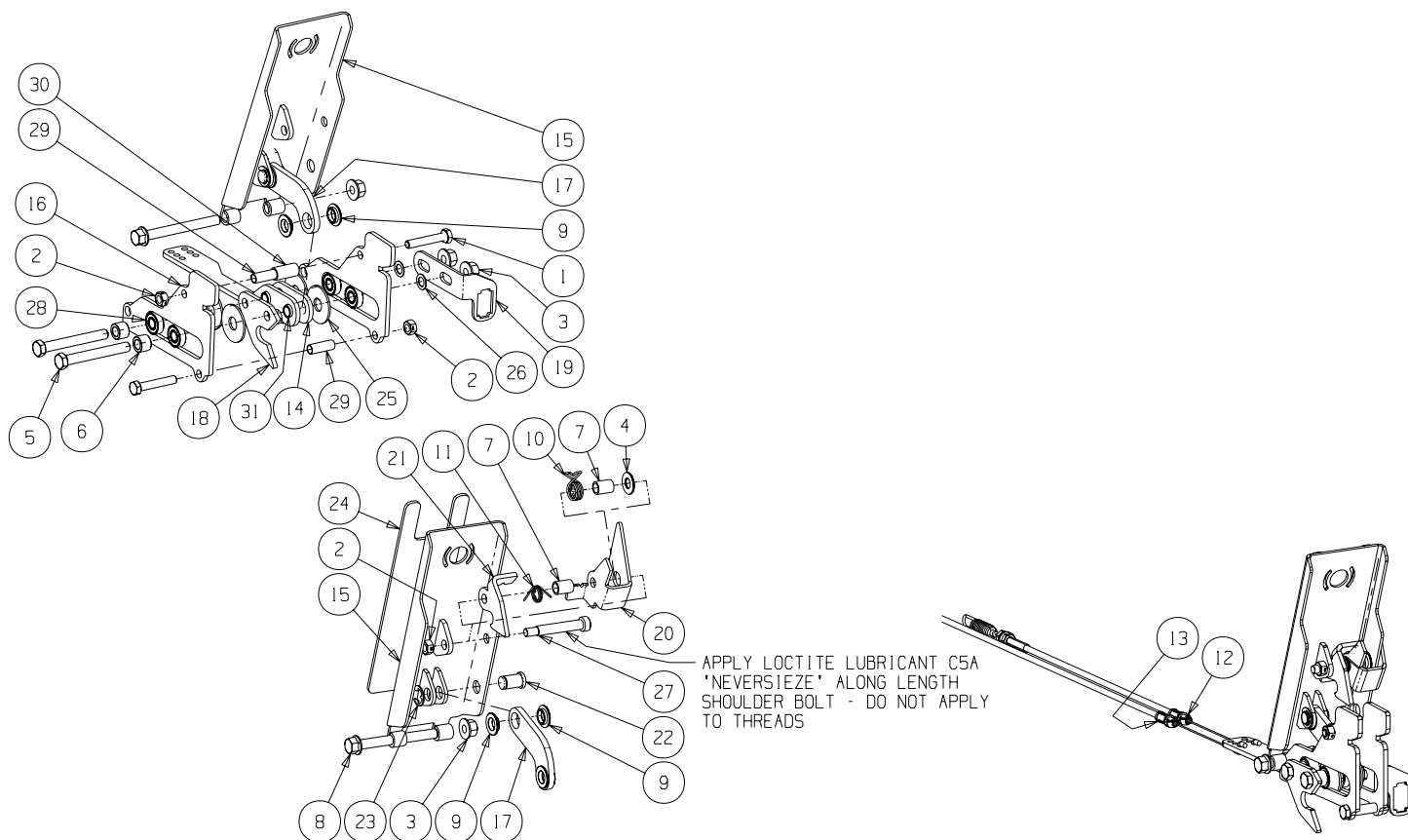
Speed Control Assembly- Figure 21 and Parts List



GD: 853-000012-08/05/08

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00009812	Flat Washer, 5/16	1	19	02005057	Spacer, .256 x .500 x .330	1
2	00012152	Lock Nut w/Nylon Insert	4	20	02005464	Speed Control Rod Assembly	2
3	00012165	Nut, 5/16-18, nylock	8	21	02005540	Shaft, .625 x 15.556	1
4	00012172	HHCS, 3/8-16 x 2.00	1	22	02005547	Retainer Bracket	1
5	00022560	Flange Lock Hex Nut, 3/8-16	6	23	02005549	Control Pedal Link	2
6	00023041	Lock Nut, 1/4-NC, Side	1	24	02005560	Washer, .51 x .88 x .06	4
7	00034167	HHCS, 3/8-16 x 5.00	1	25	02005568	Flange Bearing, .502 x .875 x .180	4
8	01000489	Washer, .265 x .75 x .062	1	26	02005570	Shoulder Bolt, .50 x .25 x 3/8-16	4
9	01000913	HHCS, 1/4-20 x 1.25	1	27	02005616	Pedal Assembly, Forward	1
10	01000960	Washer, .325 x .930 x .045	3	28	02005618	Pedal Assembly, Reverse	1
11	01001160	Carriage Screw, 1/4-20 x .62	4	29	02005622	Arm Assembly, 1.75 LG x .625 Dia.	1
12	01006350	Shaft Collar	2	30	02005624	Arm Assembly, 1.375 LG x .625 Dia.	1
13	01007122	HHCS, 5/16-18 x 2.5	1	31	02005626	Arm Assembly, 1.75 LG x .625 Dia.	1
14	01007984	Spacer, .315 ID x .500 OD x .699 LG	2	32	02005628	Hub Assembly	1
15	02000487	Flange Bearing	2	33	710-0262	Carriage Bolt, 5/16-18 x 1.50	1
16	02002994	Socket Head Capscrew, 5/16-18 x 1.25	4	34	720-04109	Grip, Fwd	1
17	02003264	Carriage Bolt, 5/16-18 x .88	2	35	720-04110	Grip, Rev	1
18	02003377	Ball Bearing, .25 ID x .625 OD x .196	2	36	732-04590	Torsion Spring, .66 ID x .47 LG	1

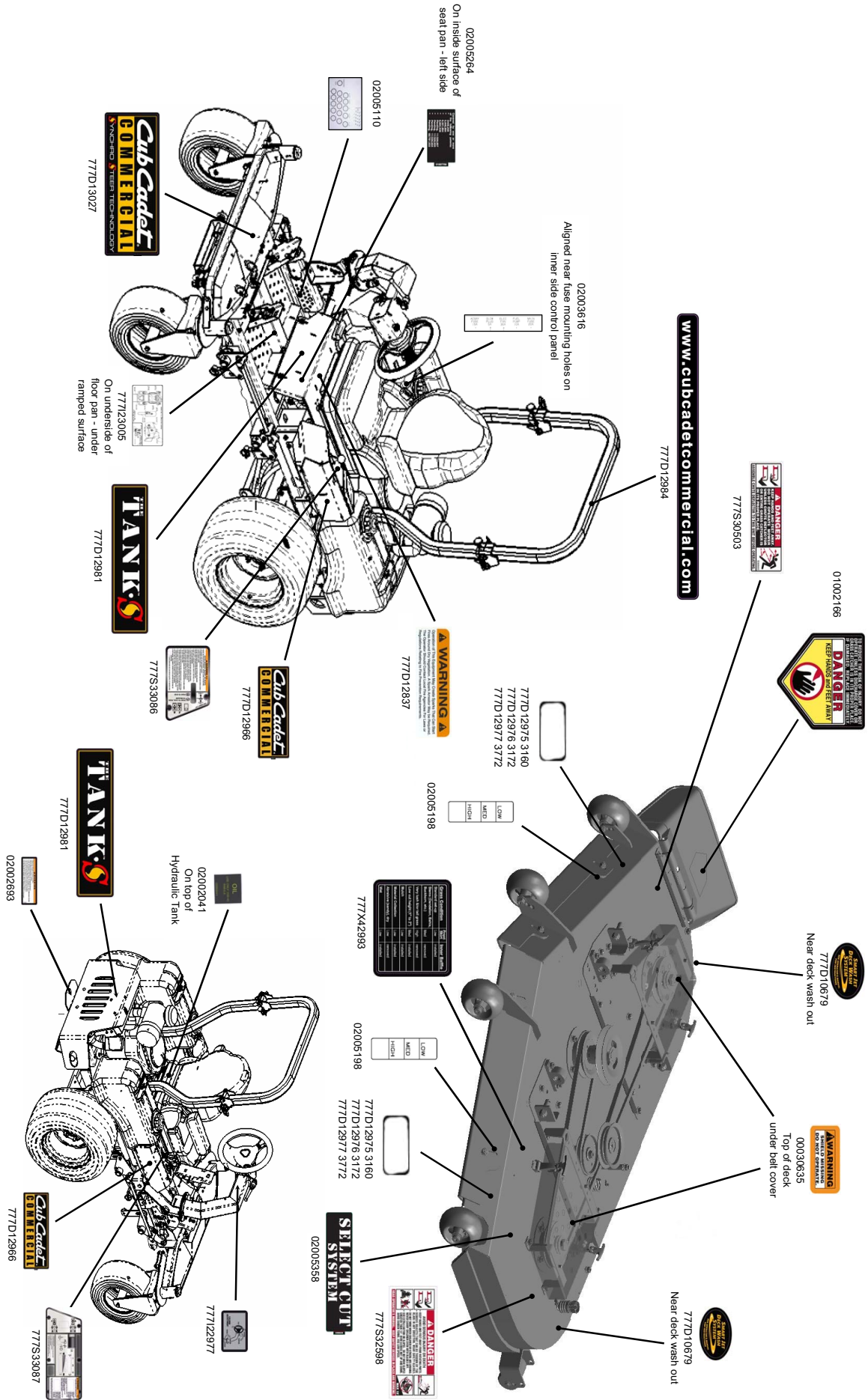
Brake Pedal Assembly- Figure 22 and Parts List



GD: 853-000013-08/26/08

Ref. No.	Part No.	Description	Qty.	Ref. No.	Part No.	Description	Qty.
1	00006129	HHCS, 5/16-18 x 1-3/4	2	17	02005714	Brake Control Link	1
2	00022547	Lock Nut, 5/16-18, Center	3	18	02005718	Lockout Control Plate	1
3	00022560	Flange Lock Hex Nut, 3/8-16	3	19	703-06734	Brake Switch Mounting Bracket	1
4	00061053	Washer, 3/8, SS	1	20	703-06762	Park Engage Bracket	1
5	01004127	HHCS, 3/8-16 x 3.00	2	21	703-06766	Brake Bracket	1
6	750-05180	Spacer, .385 ID x .625 OD x .458	2	22	711-05058	Pin, .500 x .804 LG	1
7	02003436	Spacer, .380 x .500 x .667	2	23	716-0104	E-Ring for .500 Dia. Shaft	1
8	02003666	HHCS, 3/8-16 x 3.50	1	24	720-04108	Grip, Brake	1
9	02005568	Flange Bearing, .502 x .875 x .180	4	25	736-04407	Washer, .531 ID x 1.50 OD x .08	4
10	02005591	Torsion Spring	1	26	736-04418	Washer, .39 ID x .62 OD x .03	2
11	02005592	Torsion Spring	1	27	738-04360	Shoulder Screw, .375 x 2.00 x 5/16-18	1
12	02005606	Brake Cable, LH	1	28	741-04371	Flange Bearing .375 ID x .875 OD	4
13	02005607	Brake Cable, RH	1	29	750-05071	Spacer, .319 x .375 x 1.056	2
14	02005612	Brake Carriage Assembly	1	30	750-05072	Spacer, .384 x .500 x 1.00	1
15	02005620	Pedal Assembly, Brake	1	31	750-05178	Spacer, .38 ID x .50 OD x .955	2
16	02005703	Roller Guide Brake Bracket	2				

Decal Map



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