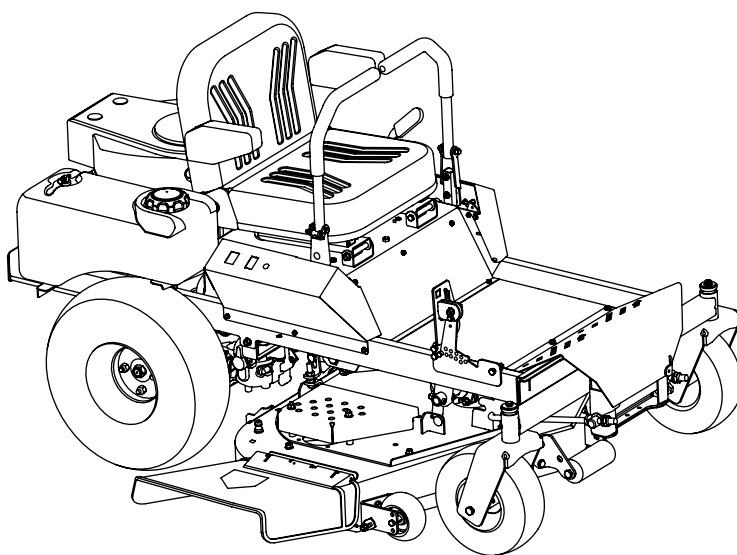




OPERATOR'S MANUAL



Z-Force 54 Commercial

WARNING

**READ AND FOLLOW ALL SAFETY RULES AND INSTRUCTIONS IN THIS MANUAL
BEFORE ATTEMPTING TO OPERATE THIS MACHINE.
FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY.**

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

Thank You

Thank you for purchasing a Cub Cadet Commercial Zero-Turn Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

Please read this entire manual prior to operating the equipment. It instructs you how to safely and easily set up, operate and maintain your machine. Please be sure that you, and any other persons who will operate the machine, carefully follow the recommended safety practices at all times. Failure to do so could result in personal injury or property damage.

All information in this manual is relative to the most recent product information available at the time of printing. Review this manual frequently to familiarize yourself with the machine, its features and operation. Please be aware that this Operator's Manual may cover a range of product specifications for various models. Characteristics and features discussed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

If you have any problems or questions concerning the machine, phone your local Cub Cadet dealer or contact us directly. Cub Cadet's Customer Support telephone numbers, website address and mailing address can be found on this page. We want to ensure your complete satisfaction at all times.

Throughout this manual, all references to *right* and *left* side of the machine are observed from the operating position.

Table of Contents

<i>Safe Operation Practices</i>	<i>3</i>	<i>Troubleshooting</i>	<i>33</i>
<i>Assembly & Set-Up</i>	<i>9</i>	<i>Replacement Parts</i>	<i>35</i>
<i>Controls & Features</i>	<i>11</i>	<i>Attachments & Accessories</i>	<i>37</i>
<i>Operation</i>	<i>14</i>	<i>Specifications</i>	<i>38</i>
<i>Maintenance & Adjustment</i>	<i>21</i>	<i>Warranties</i>	<i>42</i>
<i>Service</i>	<i>29</i>		

Record Product Information

Before setting up and operating your new equipment, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by lifting the foot plate and looking at the top of the frame at front of the tractor. This information will be necessary, should you seek technical support via our web site or with your local Cub Cadet dealer.

MODEL NUMBER

--	--	--	--	--	--	--	--	--	--	--	--	--	--	--

SERIAL NUMBER

--	--	--	--	--	--	--	--	--	--	--	--	--	--	--

Customer Support

If you have difficulty assembling this product or have any questions regarding the controls, operation, or maintenance of this machine, you can seek help from the experts. Choose from the options below:

- ◇ Visit us on the web at www.cubcadet.com
- ◇ Locate your nearest Cub Cadet Dealer at (877) 282-8684
- ◇ Write us at Cub Cadet LLC • P.O. Box 361131 • Cleveland, OH • 44136-0019



WARNING! This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol. **HEED ITS WARNING!**

CALIFORNIA PROPOSITION 65



WARNING! Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.



WARNING! Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. *Wash hands after handling*



DANGER! This machine was built to be operated according to the safe operation practices in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

General Operation

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.
4. Never allow adults to operate this machine without proper instruction.
5. To help avoid blade contact or a thrown object injury, keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
6. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys, and other foreign objects which could be picked up and thrown by the blade(s). Thrown objects can cause serious personal injury.
7. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction which may cause discharged material to ricochet back toward the operator.
8. Always wear safety glasses or safety goggles during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
9. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Loose fitting clothes and jewelry can be caught in movable parts. Never operate this machine in bare feet or sandals.
10. Be aware of the mower and attachment discharge direction and do not point it at anyone. Do not operate the mower without the discharge cover or entire grass catcher in its proper place.
11. Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.

12. A missing or damaged discharge cover can cause blade contact or thrown object injuries.
13. Stop the blade(s) when crossing gravel drives, walks, or roads and while not cutting grass.
14. Watch for traffic when operating near or crossing roadways. This machine is not intended for use on any public roadway.
15. Do not operate the machine while under the influence of alcohol or drugs.
16. Mow only in daylight or good artificial light.
17. Never carry passengers.
18. Back up slowly. Always look down and behind before and while backing to avoid a back-over accident. Be aware and pay attention to the safety system function that stops power to the blades when driving in reverse. If not functioning properly, contact an authorized dealer for safety system inspection and repair.
19. Slow down before turning. Operate the machine smoothly. Avoid erratic operation and excessive speed.
20. Disengage blade(s), set parking brake, stop engine and wait until the blade(s) come to a complete stop before removing grass catcher, emptying grass, unclogging chute, removing any grass or debris, or making any adjustments.
21. Never leave a running machine unattended. Always turn off blade(s), place drive control levers in neutral, set parking brake, stop engine and remove key before dismounting.
22. Use extra care when loading or unloading the machine into a trailer or truck. This machine should not be driven up or down ramp(s), because the machine could tip over, causing serious personal injury. The machine must be pushed manually on ramp(s) to load or unload properly.
23. Muffler and engine become hot and can cause a burn. Do not touch.
24. Check overhead clearances carefully before driving under low hanging tree branches, wires, door openings etc., where the operator may be struck or pulled from the machine, which could result in serious injury.
25. Disengage all attachment clutches, set the parking brake to the 'ON' position and move the RH and LH drive control levers fully outward to the neutral position before attempting to start the engine.
26. Your machine is designed to cut normal residential grass of a height no more than 10". Do not attempt to mow through unusually tall, dry grass (e.g., pasture) or piles of dry leaves. Dry grass or leaves may contact the engine exhaust and/or build up on the mower deck presenting a potential fire hazard.
27. Use only accessories and attachments approved for this machine by the machine manufacturer. Read, understand and follow all instructions provided with the approved accessory or attachment.
28. Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
29. If situations occur which are not covered in this manual, use care and good judgment. Contact your customer service representative for assistance.

Slope Operation

Slopes are a major factor related to loss of control and tip-over accidents which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

For your safety, use the slope gauge included as part of this manual to measure slopes before operating this machine on a sloped or hilly area. If the slope is greater than 15 degrees as shown on the slope gauge, do not operate this machine on that area or serious injury could result.

Do:

1. Mow across slopes, not up and down. Exercise extreme caution when changing direction on slopes.
2. Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
3. Use slow speed. Choose a low enough speed so that you will not have to stop while on the slope. Avoid starting or stopping on a slope. If the tires are unable to maintain traction, disengage the blades and proceed slowly and carefully straight down the slope.
4. Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
5. Use extra care with grass catchers or other attachments. These can change the stability of the machine.
6. Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction. Rapid acceleration or deceleration could cause the front of the machine to lift and rapidly flip over backwards, which could cause serious injury.

Do Not:

1. Do not turn on slopes unless necessary; then turn slowly uphill and use extra care while turning.
2. Do not mow near drop-offs, ditches or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff, ditch, or if an edge caves in.
3. Do not try to stabilize the machine by putting your foot on the ground.
4. Do not use a grass catcher on steep slopes.
5. Do not mow on wet grass. Reduced traction could cause sliding.
6. Do not tow heavy pull behind attachments (e.g. loaded dump cart, lawn roller, etc.) on slopes greater than 5 degrees. When going down hill, the extra weight tends to push the tractor and may cause you to lose control (e.g. tractor may speed up, braking and steering ability are reduced, attachment may jack-knife and cause tractor to overturn).

Children

1. Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. They do not understand the dangers. Never assume that children will remain where you last saw them.
 - a. Keep children out of the mowing area and in watchful care of a responsible adult other than the operator.
 - b. Be alert and turn machine off if a child enters the area.
 - c. To avoid back-over accidents, always look behind and down for small children.
 - d. Never carry children, even with the blade(s) shut off. They may fall off and be seriously injured or interfere with safe machine operation.
 - e. Use extreme care when approaching blind corners, doorways, shrubs, trees or other objects that may block your vision of a child who may run into the path of the machine.
 - f. Keep children away from hot or running engines. They can suffer burns from a hot muffler.
 - g. Remove key when machine is unattended to prevent unauthorized operation.
2. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.

Towing

1. Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
2. Follow the manufacturers recommendation for weight limits for towed equipment and towing on slopes.
3. Never allow children or others in or on towed equipment.
4. On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
5. Travel slowly and allow extra distance to stop.
6. Do not shift to neutral and coast downhill.

Suspension Seat

This unit is equipped with a heavy-duty vinyl fabric-covered seat incorporating adjustable armrests, an adjustable seat back, an adjustable fore/aft track, a weight/ride adjustable mechanical suspension system, and an Operator Presence Sensor (OPS).

- The OPS, in the form of a switch, is integrated into the seat bottom and is connected to the machine electrical system.
- The weight/ride adjustment lever is located on the right side of the seat back and incorporates three settings: light = 110 lbs, medium = 195 lbs, and heavy = 286 lbs. Lever up is light and down is heavy. Weight adjustment should be made without the operator sitting in the seat.
- The seat back recline adjustment is also on the right side between the seat back and seat bottom, and it provides up to 10 degrees.

- The fore/aft single-locking adjustment tracks operate on roller-bearings for smooth and almost effortless operation. The lever for seat track actuation is near the right front corner of the seat bottom, and allows fore/aft adjustment of 4".
- The seat is attached to pivotal brackets, which allow the seat assembly to pivot forward onto the foot platform area.
NOTE: The Operator Presence Sensor must be connected to the electrical wiring harness.

Service

Safe Handling of Gasoline:

1. To avoid personal injury or property damage use extreme care in handling gasoline. **Gasoline is extremely flammable and the vapors are explosive.** Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite. Wash your skin and change clothes immediately.
 - a. Use only an approved gasoline container.
 - b. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
 - c. Never fuel machine indoors.
 - d. Never remove gas cap or add fuel while the engine is hot or running. Allow engine to cool at least two minutes before refueling.
 - e. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to allow space for fuel expansion.
 - f. Replace gasoline cap and tighten securely.
 - g. If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.
 - h. To reduce fire hazards, keep machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel soaked debris.
 - i. Never store or re-fuel the machine or fuel container inside where there is an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
 - j. Allow a machine to cool at least five minutes before storing.
2. Avoid Static Discharge
 - a. Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
 - b. When practical, remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
 - c. Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.

General Service

1. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless, and deadly gas.
2. Before cleaning, repairing, or inspecting, make certain the blade(s) and all moving parts have stopped. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.
3. Periodically check to make sure the blades come to complete stop within approximately (5) five seconds after operating the blade disengagement control. If the blades do not stop within the this time frame, your machine should be serviced professionally by an authorized dealer.
4. Regularly check the safety interlock system for proper function, as described later in this manual. If the safety interlock system does not function properly, have your machine serviced professionally by an authorized dealer.
5. Check the blade(s) and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade(s) for damage (e.g., excessive wear, bent, cracked). Replace the blade(s) with the original equipment manufacturer's (O.E.M.) blade(s) only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
6. Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
7. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
8. Never tamper with the safety interlock system or other safety devices. Check their proper operation regularly.
9. After striking a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before starting and operating.
10. Never attempt to make adjustments or repairs to the machine while the engine is running.
11. Grass catcher components and the discharge cover are subject to wear and damage which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace immediately with original equipment manufacturer's (O.E.M.) parts only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
12. Do not change the engine governor settings or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
13. Maintain or replace safety and instruction labels, as necessary.
14. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.
15. According to the Consumer Products Safety Commission (CPSC) and the U.S. Environmental Protection Agency (EPA), this product has an *Average Useful Life* of seven (7) years, or 270 hours of operation. At the end of the *Average Useful Life* have the machine inspected annually by an authorized service dealer to ensure that all mechanical and safety systems are working properly and not worn excessively. Failure to do so can result in accidents, injuries or death.

Do not modify engine

To avoid serious injury or death, do not modify engine in any way. Tampering with the governor setting can lead to a runaway engine and cause it to operate at unsafe speeds. Never tamper with factory setting of engine governor.

Notice Regarding Emissions

Engines which are certified to comply with California and federal EPA emission regulations for SORE (Small Off Road Equipment) are certified to operate on regular unleaded gasoline, and may include the following emission control systems: Engine Modification (EM) and Three Way Catalyst (TWC) if so equipped.

Spark Arrestor



WARNING! This machine is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any).

If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.

Safety Symbols

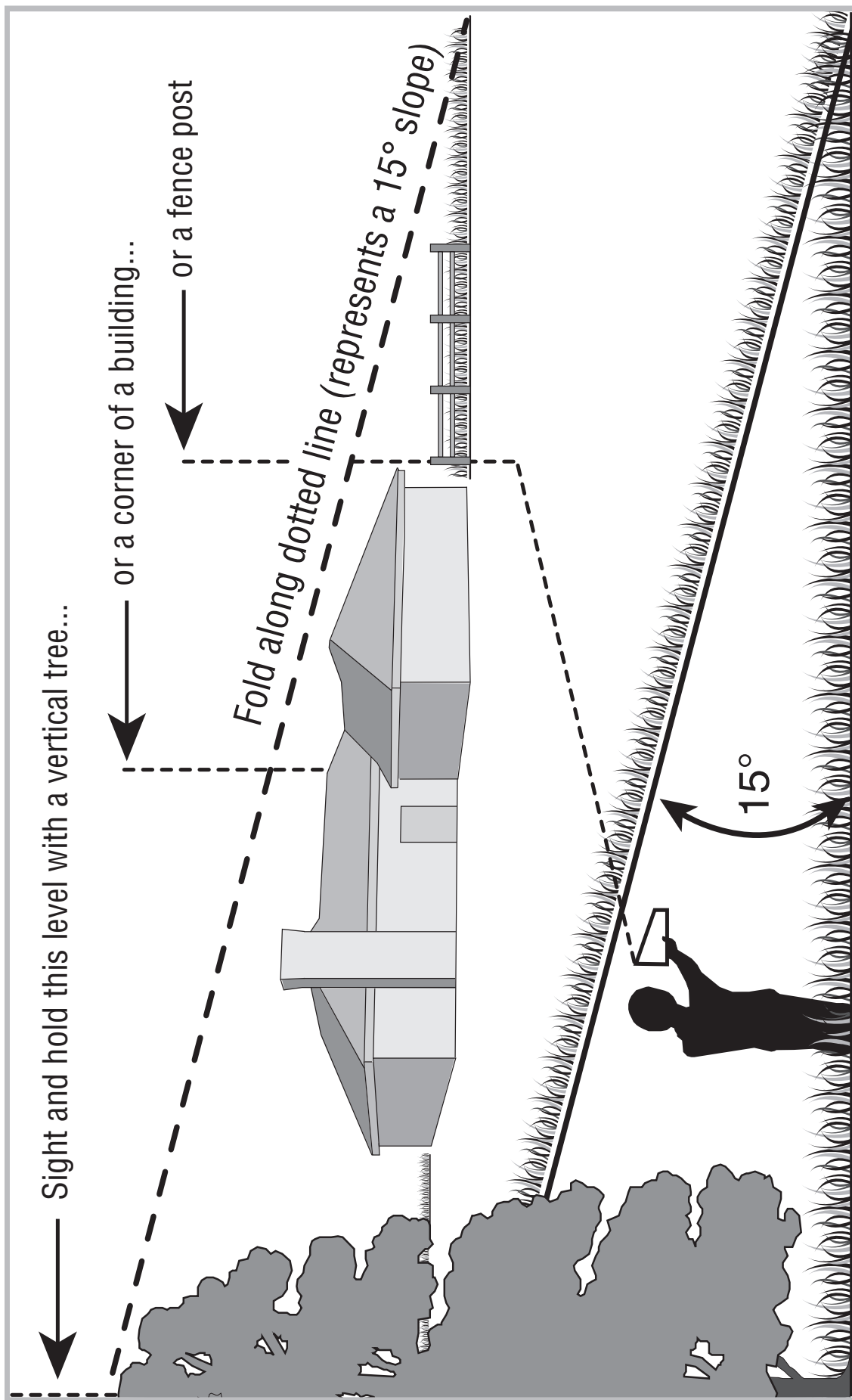
This page depicts and describes safety symbols that may appear on this product. Read, understand, and follow all instructions on the machine before attempting to assemble and operate.

Symbol	Description
	READ THE OPERATOR'S MANUAL(S) Read, understand, and follow all instructions in the manual(s) before attempting to assemble and operate
	WARNING— ROTATING BLADES Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.
	WARNING—THROWN OBJECTS This machine may pick up and throw and objects which can cause serious personal injury.
	WARNING—THROWN OBJECTS This machine may pick up and throw and objects which can cause serious personal injury.
	BYSTANDERS Keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation.
	WARNING— SLOPE OPERATION Do not operate this machine on a slope greater than 15 degrees.
	DANGER — ROTATING BLADES To reduce the risk of injury, keep hands and feet away. Do not operate unless discharge cover or grass catcher is in its proper place. If damaged, replace immediately.



WARNING! Your Responsibility—Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

SAVE THESE INSTRUCTIONS!



Use this page as a guide to determine slopes where you may not operate safely.



WARNING! Do not operate your lawn mower on such slopes. Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). A riding mower could overturn and cause serious injury.

OPERATE Z-Force zero turn tractors across the face of slopes rather than up and down. Begin with the first pass across the bottom of the slope and turn uphill at the end of each pass whenever possible.

Contents of Crate

- One Zero-Turn Tractor
- One Tractor Operator's Manual
- One Deck Wash Hose Coupler
- One Engine Operator's Manual

Tractor Preparation

Remove the upper crating material from the shipping pallet, and cut any bands or tie straps securing the tractor to the pallet.

Use the lift handle to raise the deck to its highest position. Engage the transmission bypass rods on each side of the tractor; then carefully roll the tractor off the shipping pallet. The transmission bypass rods (one for each the RH and LH transmission) are located beneath the frame platform, just inside each rear wheel. Disengage the bypass rods. See Fig. 3-1.

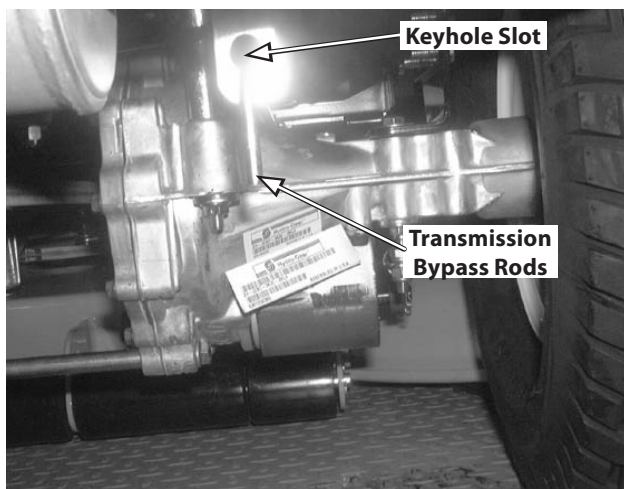


Figure 3-1

Remove the deck wash system nozzle adapter and oil drain tube from the manual bag and store for future use. Cut the wire tie holding the chute deflector up and discard any packing material.

Install Operator's Seat

To install the seat proceed as follows:

NOTE: The seat is shipped with the seat switch and seat pan attached.

1. Cut any straps securing the seat assembly and the drive control levers to the tractor. Remove any packing material.

NOTE: Be careful not to cut the wiring harness connecting the seat and the seat switch in the bottom of the seat.

2. Remove the two shoulder bolts, nuts and spacers securing the seat as shown in Fig. 3-2.

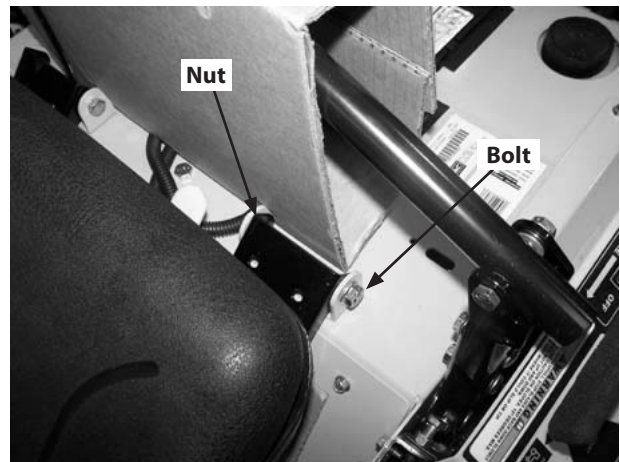


Figure 3-2

3. Rotate the seat into position and secure the seat into place with the previously removed shoulder bolts, nuts and spacers. Be careful not to crimp or damage the wire harness while installing the seat. See Fig. 3-3.

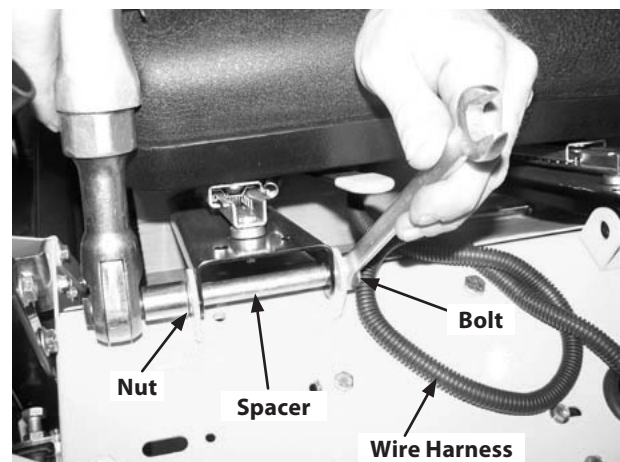


Figure 3-3

4. Install lanyard using existing self-tapping screw. See Fig. 3-4.

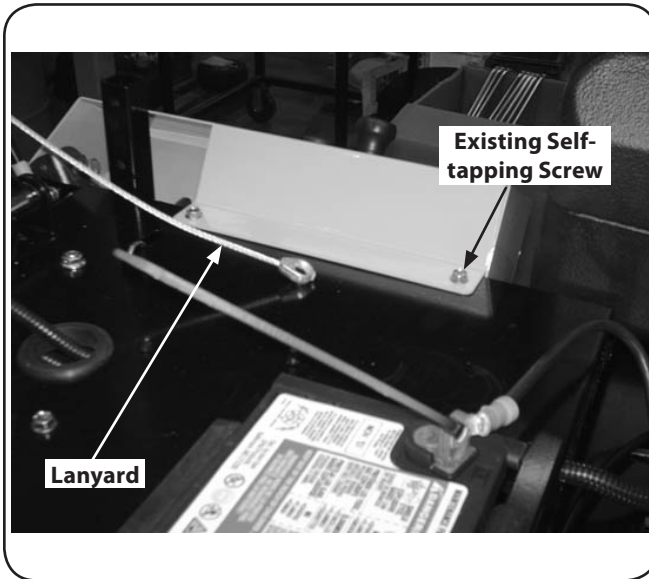


Figure 3-4

NOTE: Insert self-tapping screw through hole in lanyard and down into the same hole that it was removed from.

Position Drive Control levers

The drive control levers of the tractor are lowered for shipping purposes. Using the hardware found in the manual bag, the control levers must be repositioned to operate the tractor. To reposition the control levers for operation, proceed as follows:

1. Lift and swing the control levers up into the operating position.
2. From the outside, insert the bolts through the hourglass spacers and the holes of the pivot bracket. Secure with the flange lock nuts. See Fig. 3-5.

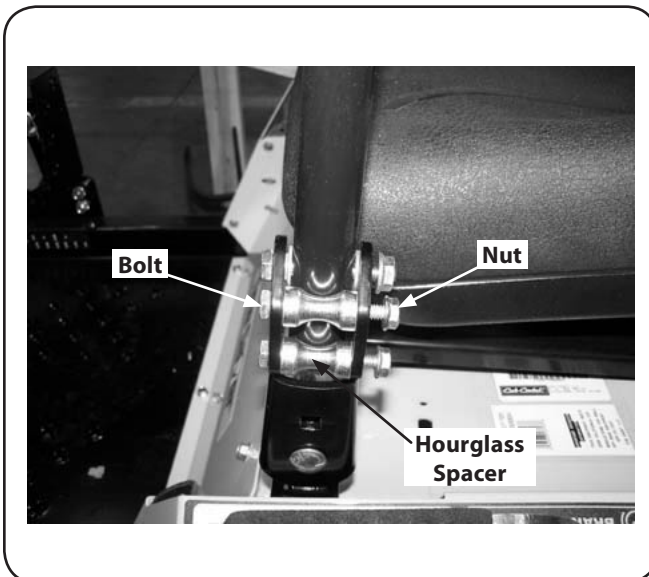


Figure 3-5

3. Refer to "Adjusting the Drive Control Levers" in the Maintenance & Adjustments section for instructions on the final adjustment of the levers.

Connecting the Battery Cables



CALIFORNIA PROPOSITION 65 WARNING!

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.



CAUTION: When attaching battery cables, always connect the POSITIVE (Red) wire to its terminal first, followed by the NEGATIVE (Black) wire.

For shipping reasons, both battery cables on your equipment may have been left disconnected from the terminals at the factory. To connect the battery cables, proceed as follows:

NOTE: The positive battery terminal is marked Pos. (+). The negative battery terminal is marked Neg. (-).

NOTE: If the positive battery cable is already attached, skip ahead to step 2.

1. Remove the plastic cover, if present, from the positive battery terminal and attach the red cable to the positive battery terminal (+) with the bolt and hex nut. See Fig. 3-6.
2. Remove the plastic cover, if present, from the negative battery terminal and attach the black cable to the negative

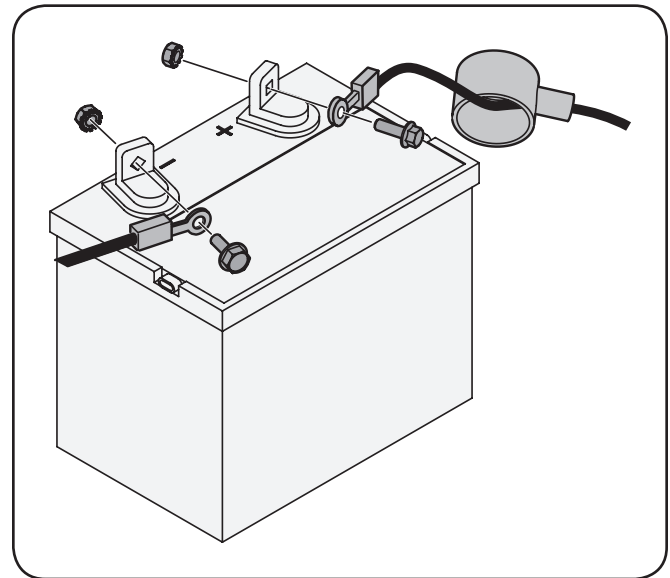


Figure 3-6

battery terminal (-) with the bolt and hex nut. See Fig. 3-6.

3. Position the red rubber boot over the positive battery terminal to help protect it from corrosion.

NOTE: If the battery is put into service after the date shown on top/side of battery, charge the battery as instructed in the Maintenance section your Operator's Manual prior to operating the tractor.

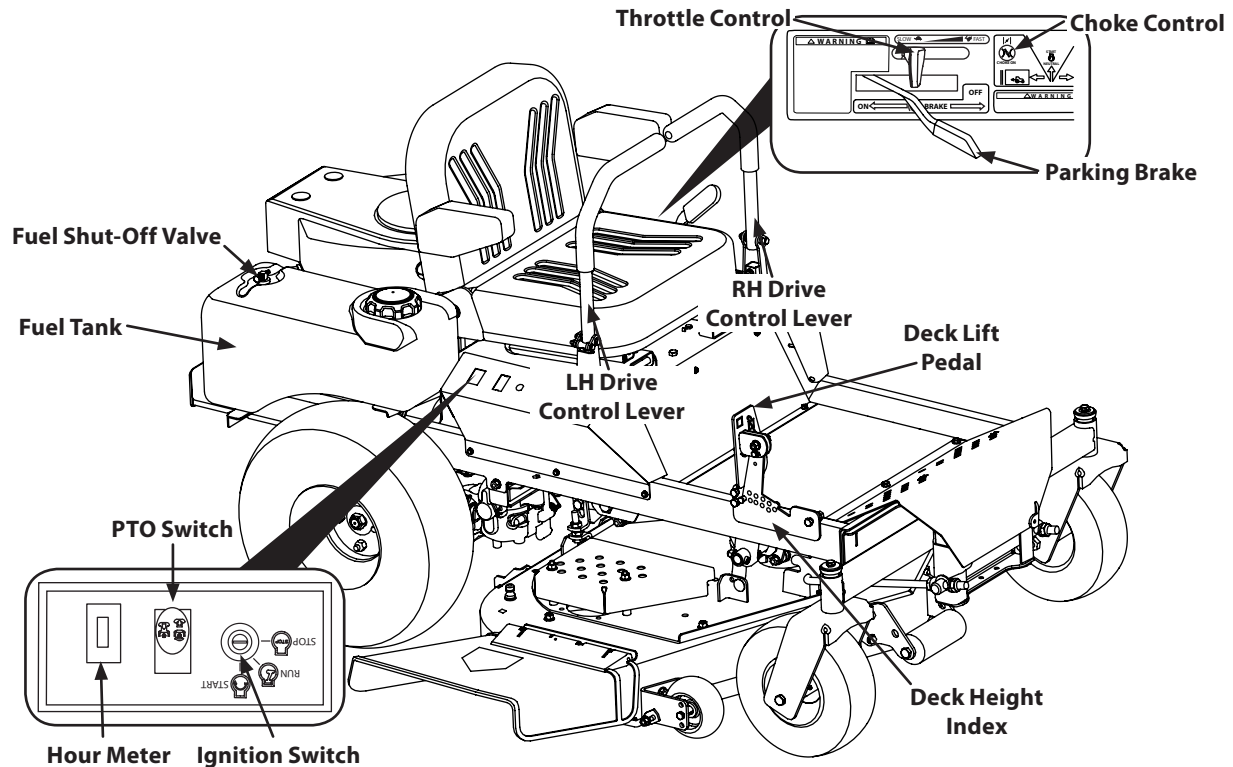
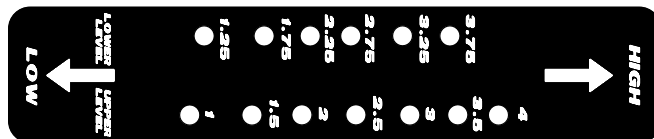


Figure 4-1

NOTE: References to LEFT, RIGHT, FRONT, and REAR indicate that position on the tractor when facing forward while seated in the operator's seat.

Deck Height Index



The deck height index consists of several holes located on the front/right of the foot platform. Each hole corresponds to a 1/4" change in the deck height position ranging from 1" at the lowest notch to 4" at the highest notch.

Deck Lift Pedal

The deck lift pedal is located on the right front corner of the foot platform, and is used to raise and lower the mower deck.

To raise the mowing deck to the transport position, push the upper part of the pedal all the way forward and place the clevis pin in furthest hole from you and secure with the cotter pin. To lower the deck, remove the clevis pin and reinsert it in the desired cutting height and secure with cotter pin.

RH and LH Drive Control Levers

The RH and LH control levers are located on each side of the operator's seat. These hinged levers pivot outward to open space to permit the operator to either sit in the tractor seat, or to dismount the tractor. The levers must be fully opened out and in the neutral position and locked to start the tractor engine.

Each lever controls the respective RH or LH transmission. Consequently, these levers control all of the movements of the tractor. Driving and steering utilizing these control levers is quite different from conventional tractors, and will take some practice to master. Refer to Operation for instructions on using the control levers.

Ignition Switch

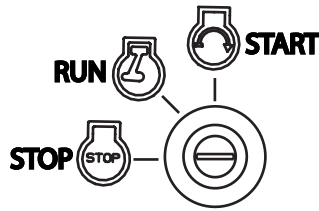
The ignition switch is located on the RH console to the right of the operator's seat. The ignition switch has three positions as follows:

OFF — The engine and electrical system is turned off.

RUN — The tractor electrical system is energized.

START — The starter motor will turn over the engine. Release the key immediately when the engine starts

NOTE: To prevent accidental starting and/or battery discharge, remove the key from the ignition switch when the tractor is not in use.

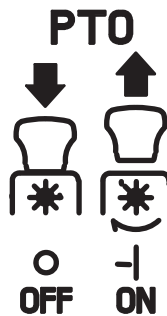


Power Take-Off (PTO) Switch

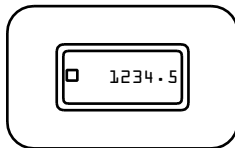
The PTO switch is located on the RH console to the right of the operator's seat next to the ignition switch.

The PTO switch operates the electric PTO clutch mounted on the bottom of the engine crankshaft. Pull the switch knob upward to engage the PTO clutch, or push the knob downward to disengage the clutch.

The PTO switch must be in the "disengaged" position when starting the engine.



Hour Meter



The hour meter/indicator panel is located on the RH console to the right of the operator's seat. The hour meter records the hours that the tractor has been operated in the digital display.

The hour meter is activated whenever the ignition switch is turned to the "ON" position. Keep a record of the actual hours of operation to assure all maintenance procedures are completed according to the instructions in this manual and the engine manual.

NOTE: An optional meter provides engine speed (RPM), service reminders (oil, lube), and running time (hours).

Throttle Control



The throttle control is located on the LH console to the left of the operator's seat. When set in a given position, a uniform engine speed will be maintained.

Push the throttle control handle forward to increase the engine speed. The tractor is designed to operate with the throttle control in the fast position (full throttle) when the tractor is being driven and the mower deck is engaged.

Pull the throttle control handle rearward to decrease the engine speed.

Choke Knob

The choke knob is located on the left side of the mower next to the operator's seat. The choke knob controls the position of the engine choke. Pull the knob out to choke the engine; push the knob in to open the choke.



Parking Brake Engagement Lever



The parking brake engagement lever is located on the LH console to the left of the operator's seat, and when pulled to the rear, engages the parking brake.

NOTE: If the LH and RH drive control levers are not in the neutral position and locked when engaging the parking brake, the engine will stop. The parking brake must be placed in the engaged position when starting the tractor engine.

Fuel Tank

The fuel tanks are located to the right and left of the operator's seat. Turn the fill cap counter-clockwise to remove.

Turn the cap clockwise to tighten. Always re-install the fuel cap tightly onto the fuel tank after removing.



WARNING! Never fill the fuel tank when the engine is running. If the engine is hot from recently running, allow to cool for several minutes before refueling. Highly flammable gasoline could splash onto the engine and cause a fire.

Seat Adjustment Lever (Not Shown)

The seat adjustment lever is located below the front/left of the seat. The lever allows for adjustment of the fore to aft position of the operator's seat. Refer to the Maintenance & Adjustments section for instructions on adjusting the seat position.

Fuel Shut-Off Valve

The fuel shut-off valve is located on top of the fuel tank. When turned in a clockwise direction until it stops, it will shut off the flow of fuel to the engine. When turned in a counterclockwise direction it will open and allow fuel to flow to the engine. See Fig. 4-2.

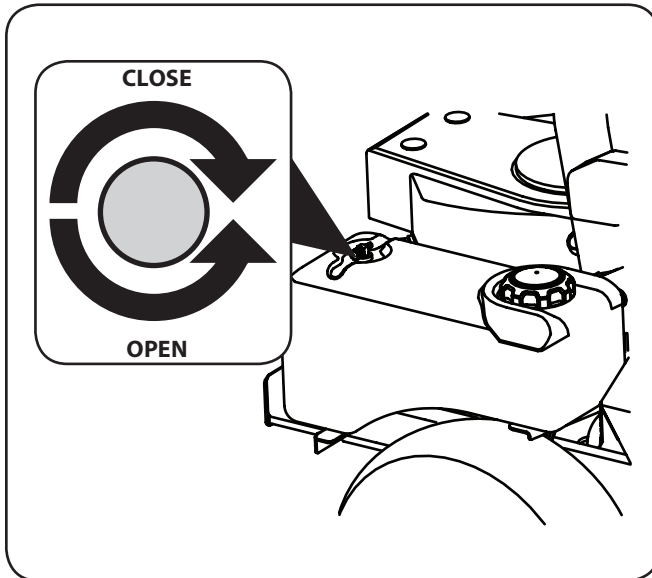


Figure 4-2

NOTE: Close this valve if you are not going to run the mower for a period of 30 minutes or more to prevent flooding the engine.

Transmission Bypass Rods (Not Shown)

The transmission bypass rods (one for each the RH and LH transmission) are located beneath the frame platform, just inside each rear wheel. See Fig. 3-1 on page 9.

When engaged, the two rods open a bypass within the hydrostatic transmissions, which allows the tractor to be pushed short distances by hand. Refer to the Maintenance & Adjustments section for instructions on using the bypass feature.



CAUTION: Never tow your tractor. Towing the tractor with the rear wheels on the ground may cause severe damage to the transmissions.

Transmission Oil Expansion Reservoir (Not Shown)

The transmission oil expansion reservoir is connected by hoses to the RH and LH transmission assemblies, and is located beneath the seat box. The function of the reservoir is to hold the natural expansion of transmission oil that occurs as the transmission warms up during operation. **DO NOT FILL THE RESERVOIR.**

Under normal operating conditions, no oil should be added to the reservoir. The COLD oil level should be no higher than approximately $\frac{1}{4}$ " (the "Full Cold" mark) above the bottom of the reservoir. See Fig. 4-3.

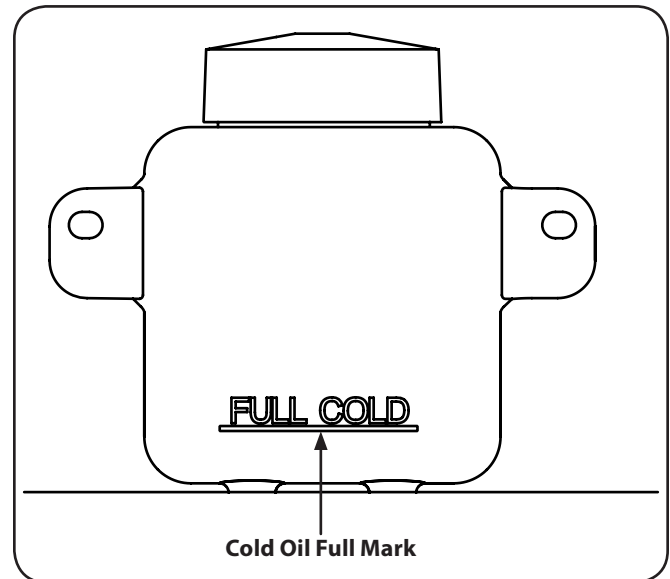


Figure 4-3

NOTE: Prior to the initial operation of the tractor, the oil level in the reservoir may be slightly higher than the maximum due to air in the oil lines. Operation of the tractor will eventually purge the air from the lines and the oil level will settle to the maximum.

General Safety

- **RECEIVE INSTRUCTION** — Entirely read this operator's manual. Learn to operate this machine SAFELY. Do not risk INJURY or DEATH. Allow only those who have become competent in its usage to operate this tractor.
- Before starting the engine or beginning operation, be familiar with the controls. The operator should be in the operator's seat. The PTO switch must be in the disengaged position, the parking brake engaged, and the RH and LH drive control levers moved to the neutral position.
- Keep all shields in place. Keep away from moving parts.
- **NO RIDERS!** Keep all people and pets a safe distance away. Look behind and down to both sides of the tractor before and while backing up.
- **DO NOT** direct the mower discharge at people. Never walk or stand on the discharge side of the mower when the engine is running. Turn off the PTO if another person approaches while you are operating the mower.
- Avoid slopes where possible. Never operate on slopes greater than 15°. Slopes with a greater incline present dangerous operating conditions. Tractors can be rolled over. Always mow across slopes, never up and down the slope. Avoid turning downhill if possible, start at the bottom and work up to the top. Use extra care and go slowly when turning downhill. Control the speed and direction of the zero turn machine "primarily" with the speed/directional control (lap bar) of the downhill side of the machine, i.e., maintain the uphill side lap bar "essentially" in a fixed position.
- Before leaving the operator's seat: Shut off the PTO, move the RH and LH drive control levers fully outward in the neutral position, engage the parking brake, shut off the engine and remove the ignition key. Wait for all movement to stop before servicing or cleaning.
- When operating this mower, in the forward direction, do not allow the steering levers to return to neutral on their own. Operate the drive control levers smoothly and avoid any sudden movements of the levers when starting and stopping. Keep a firm grip on the control levers.
- Be careful when operating near gravel paths and roadways. Stop the blades and tractor motion and wait for vehicles to pass before operating along the road.
- Do not operate the tractor with the mower deck removed. Removal of the deck will change the balance of the tractor, and could contribute to a tractor rollover.
- Avoid operation on traction surfaces that are unstable; use extreme caution if the surface is slippery. Always remove debris and other objects from the area to be mowed - debris and loose grass will reduce traction.
- Mow only in daylight or good artificial light.
- Watch for holes, sprinkler heads, and other hidden hazards.
- Avoid driving too close to trees, creeks, ditches, sand traps, and other obstacles.
- Slow down before turning and come to a complete stop before any zero turn maneuver.
- If you hit a solid object while mowing, turn off the PTO, place the steering levers in the neutral, opened-out position, move the throttle to slow, set the parking brake, shut off the engine, and take the key from the ignition switch. Inspect for damage. Repair the damage. Make sure the blades are in good condition and that the blade bolts are tight before restarting the engine.
- Do not stop the tractor or park the tractor over combustible materials such as dry grass, leaves, debris, etc.
- Keep the mower and especially the engine and hydraulic components clean and free of grease, grass, and leaves to reduce the chance of fire and permit proper cooling.
- Do not fill the fuel tank when the engine is running or while the engine is hot. Allow the engine several minutes to cool before refueling. Tighten the fuel cap securely.

Before Operating Your Tractor

1. Before you operate the tractor, study this manual carefully to familiarize yourself with the operation of all the instruments and controls. It has been prepared to help you operate and maintain your tractor efficiently.
2. Fill the fuel tank with only clean, fresh, unleaded gasoline with a pump sticker octane rating of 87 or higher. When the fuel reaches one inch from the top of the tank, stop. **DO NOT OVERFILL.** Space must be left for expansion.
3. Check the engine oil level. Pull out the oil dipstick, wipe it off and reinsert it. Pull it out again and read the oil level. If it is below the operating range, add oil through the fill tube using a funnel to bring it up to the top of the operating range.
4. Check the tire inflation pressures - 8-10 psi for the rear tires, 20-25 psi front caster tires.
NOTE: New tires are overinflated in order to properly seat the bead to the rim.
5. Check that all nuts, bolts and screws are tight.
6. Check the tension of the deck drive belts.
 - a. Remove the deck cover
 - b. The tension of the deck drive belts are maintained by a spring mechanism that adjusts for wear and stretch.
 - c. Examine the belts for cuts, fraying, and excessive wear. Replace if any of these are detected.
 - d. Replace the deck cover.

7. Check if deck is level. When correctly adjusted the mower deck should be level side to side, and the front of the deck should be approximately $\frac{1}{4}$ " lower than the rear of deck. If deck needs to be leveled, refer to the Maintenance & Adjustments section.
8. Lubricate all pivot points listed in the Maintenance & Adjustments section.
9. Adjust the seat for operator's maximum comfort, visibility and for maintaining complete control of the tractor.

Safety Interlock System

This tractor is equipped with a safety interlock system for the protection of the operator. If the interlock system should ever malfunction, do not operate the tractor. Contact your authorized Cub Cadet Dealer.

- The safety interlock system prevents the engine from cranking or starting unless the RH and LH drive control levers are moved fully outward in the neutral position, the parking brake is engaged, and the PTO is disengaged.
- To avoid sudden movement when disengaging the parking brake, the safety interlock system will shut off the engine if the RH and/or LH drive control levers are moved to a position other than the fully out in the neutral position when the parking brake is engaged.
- The safety interlock system will shut off the engine if the operator leaves the seat before engaging the parking brake.
- The safety interlock system will shut off the engine if the operator leaves the seat with the PTO engaged, regardless of whether the parking brake is engaged.

NOTE: The PTO switch must be moved to the "OFF" position to restart the engine.

- The safety interlock system will shut off the PTO and the mower blades will stop if both drive control levers are moved into the reverse position. The PTO will re-engage when one or both of the levers are moved back to the neutral or forward position.

Starting the Engine



WARNING! This tractor is equipped with a safety interlock system designed for the protection of the operator. Do not operate the tractor if any part of the interlock system is malfunctioning. Periodically check the functions of the interlock system for proper operation.



WARNING! For personal safety, the operator must be sitting in the tractor seat when starting the engine.

1. Open the fuel shut-off valve.
2. Operator must be sitting in the tractor seat with both drive control levers in the neutral/start position.
3. Engage the parking brake.
4. Make certain the PTO switch is in the disengaged (down) position.

5. Pull the choke knob up into the CHOKE position.

NOTE: If the engine is warmed up, it may not be necessary to choke the engine.

6. Push the throttle control to the full forward position.
7. Turn the ignition key clockwise to the "START" position and release it as soon as the engine starts; however, do not crank the engine continuously for more than 10 seconds at a time. If the engine does not start within this time, turn the key to "OFF" and wait at least 30 seconds to allow the engine's starter motor to cool. Try again after waiting. If after a few attempts the engine fails to start, do not keep trying to start it with the choke closed as this will cause flooding and make starting more difficult.
8. Once the engine warms up, push the choke knob down into the OFF position.

Cold Weather Starting

When starting the engine at temperatures near or below freezing, ensure the correct viscosity motor oil is used in the engine and the battery is fully charged. Start the engine as follows:

1. Be sure the battery is in good condition. A warm battery has much more starting capacity than a cold battery.
2. Use fresh winter grade fuel. Winter grade gasoline has higher volatility to improve starting. Do not use gasoline left over from summer.
3. Follow the previous instruction for Starting the Engine.

Using Jumper Cables To Start Engine



WARNING! Batteries contain sulfuric acid and produce explosive gasses. Make certain the area is well ventilated, wear gloves and eye protection, and avoid sparks or flames near the battery.

If the battery charge is not sufficient to crank the engine, recharge the battery. If a battery charger is unavailable and the tractor must be started, the aid of a booster battery will be necessary. Connect the booster battery as follows:

1. Connect the end of one cable to the disabled tractor battery's positive terminal; then connect the other end of that cable to the booster battery's positive terminal.
2. Connect one end of the other cable to the booster battery's negative terminal; then connect the other end of that cable to the negative terminal of the disabled tractor, as far from the battery as possible.
3. Start the disabled tractor following the normal starting instructions previously provided; then disconnect the jumper cables in the exact reverse order of their connection.
4. Have the tractor's electrical system checked and repaired as soon as possible to eliminate the need for jump starting.

Stopping the Engine

1. Place the PTO switch in the "OFF" position.
2. Move the RH and LH drive control levers to the neutral position.
3. Engage the parking brake.
4. Move the throttle control to midway between the SLOW and FAST positions.
5. Turn the ignition key to the "OFF" position and remove the key from the ignition switch.

NOTE: Always remove the key from the ignition switch to prevent accidental starting or battery discharge if the equipment is left unattended.

Practice Operation (Initial Use)

Operating a zero-turn tractor is not like operating a conventional type riding tractor. Although and because a zero turn tractor is more maneuverable, getting used to operating the control levers takes some practice.

We strongly recommend that you locate a reasonably large, level and open "practice area" where there are no obstructions, pedestrians, or animals. You should practice operating the tractor for a minimum of 30 minutes.

Carefully move (or have moved) the tractor to the practice area. When performing the practice session, the PTO should not be engaged. While practicing, operate the tractor at approximately $\frac{1}{2}$ - $\frac{3}{4}$ throttle and at less than full speed in both forward and reverse.

Use protective equipment for eyes, hands, hearing, feet, legs, head and other areas of the body if needed — safety eye glasses, gloves, earplugs, boots, hats, etc.



WARNING! Hearing Protection is required for all operator exposure exceeding two (2) hours.

Carefully practice maneuvering the tractor using the instructions in the following section "Driving the Tractor." Practice until you are confident that you can safely operate the tractor.

Driving the Tractor



WARNING! Avoid sudden starts, excessive speed and sudden stops.

1. Adjust the operator's seat to the most comfortable position that allows you to operate the controls. See seat adjustment in the Maintenance & Adjustments section.
2. Release the parking brake.

3. Move the RH and LH drive control levers inward in the neutral position. Refer to Figure 5-1.

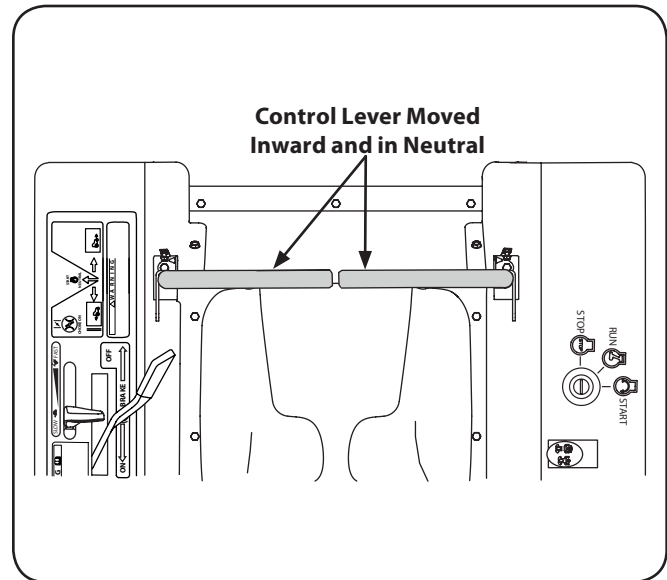


Figure 5-1

NOTE: If the control levers are not even in the neutral position, refer to Maintenance & Adjustments for instructions to adjust the levers so that they are even.

4. Move the throttle control lever forward to the full throttle position.

NOTE: Although the tractor's engine is designed to run at full throttle, when performing a practice session the tractor must be operated at less than full throttle. This only applies to practice.



WARNING! Always maintain a firm grip on the control levers. DO NOT release the control levers to slow or stop the tractor; move levers to neutral position using your hands.

5. To drive the tractor, firmly grasp the respective drive control levers with your right and left hands and continue with Driving the Tractor Forward on the following page.

Driving the Tractor Forward



WARNING! Keep all movement of the drive control levers slow and smooth. Abrupt movement of the control levers can affect the stability of the tractor and could cause the tractor to flip over, which may result in serious injury or death to the operator.

1. Slowly and evenly move both drive control levers forward. The tractor will start to move forward. See Fig. 5-2.

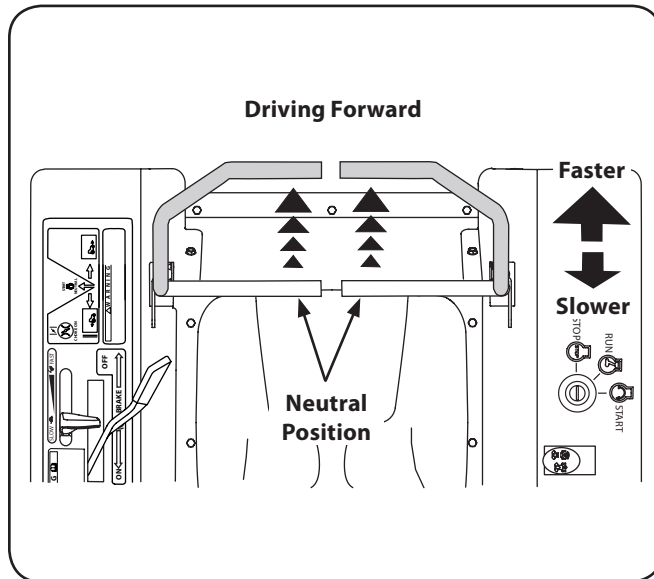


Figure 5-2

2. As the control levers are pushed farther forward the speed of the tractor will increase.
3. To slow the tractor move the controls lever rearward to attain the desired speed, or move the levers to the neutral position to stop the tractor.



WARNING! Always maintain your grasp on the drive control levers. Do not release the levers to slow the tractor or to return to neutral.

Turning the Tractor While Driving Forward



WARNING! When reversing the direction of travel, we recommend performing gradual 'U' turns where possible. Sharper turns increase the possibility of turf defacement, and could affect control of the tractor. ALWAYS slow the tractor before making sharp turns.

To turn the tractor while driving forward, move the control levers as necessary so that one lever is rearward of the other. The tractor will turn in the direction of the rearward control lever.

1. To turn to the left, move the left drive control lever rearward of the right lever. See Fig. 5-3.

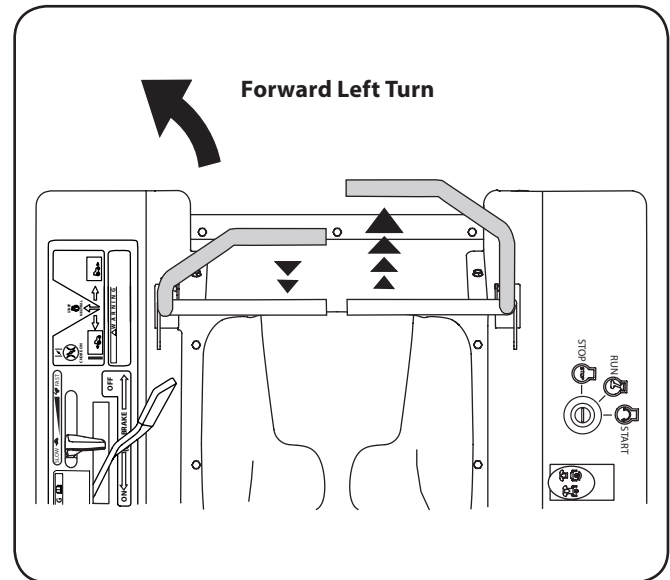


Figure 5-3

2. To turn to the right, move the right drive control lever rearward of the left lever. See Fig. 5-4.

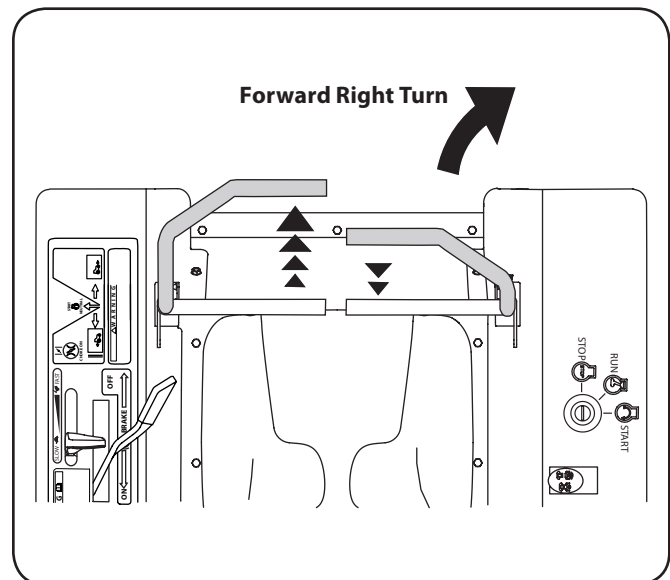


Figure 5-4

3. The greater the fore-to-aft distance between the two levers, the sharper the tractor will turn.
4. To execute a "pivot turn," move the turn side drive control lever to the neutral position, while moving the other control lever forward.

NOTE: Making a "pivot turn" on grass will greatly increase the potential for defacement of the turf.

Driving the Tractor In Reverse



WARNING! Always look behind and down on both sides of the tractor before backing up. Always look behind while traveling in the reverse direction.

1. Slowly and evenly move both drive control levers rearward. The tractor will start to move in the reverse direction. See Fig. 5-5.

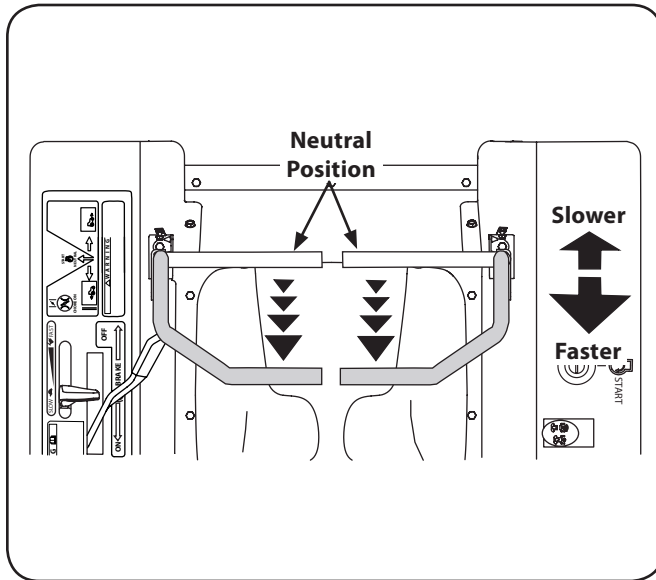


Figure 5-5

2. As the control levers are pushed farther rearward the speed of the tractor will increase.
3. To slow the tractor move the controls lever forward to attain the desired speed, or move the levers to the neutral position to stop the tractor.

Turning While Driving Rearward

To turn the tractor while driving rearward, move the control levers as necessary so that one lever is forward of the other. The tractor will turn in the direction of the forward control lever.

1. To turn to the left while traveling in reverse, move the left drive control lever forward of the right lever. See Fig. 5-6.

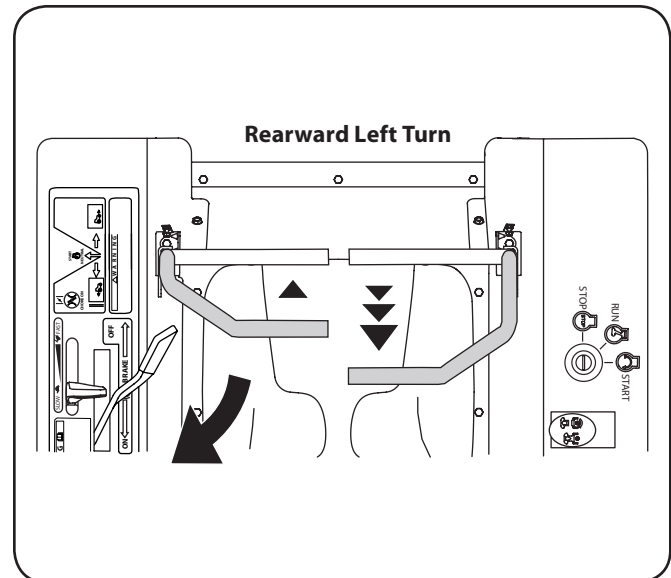


Figure 5-6

2. To turn to the right while traveling in reverse, move the right drive control lever forward of the left lever. See Fig. 5-7.

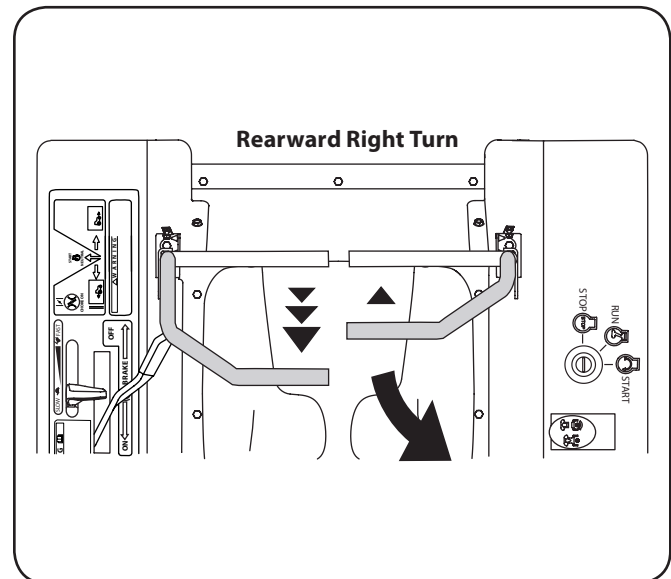


Figure 5-7

3. The greater the fore-to-aft distance between the two levers, the sharper the tractor will turn.
4. To execute a "pivot turn," move the turn side drive control lever to the neutral position, while moving the other control lever rearward.

NOTE: Making a "pivot turn" on grass will greatly increase the potential for defacement of the turf.

Executing a Zero Turn



WARNING! When executing a zero turn, the tractor **MUST BE STOPPED**. Executing a zero turn while the tractor is moving can significantly reduce your control of the tractor and will cause severe turf defacement to occur.

1. Stop the forward or reverse motion of the tractor by moving the two drive control levers to neutral.
2. To turn clockwise, move the left control lever forward while simultaneously moving the right control lever rearward. See Fig. 5-8.

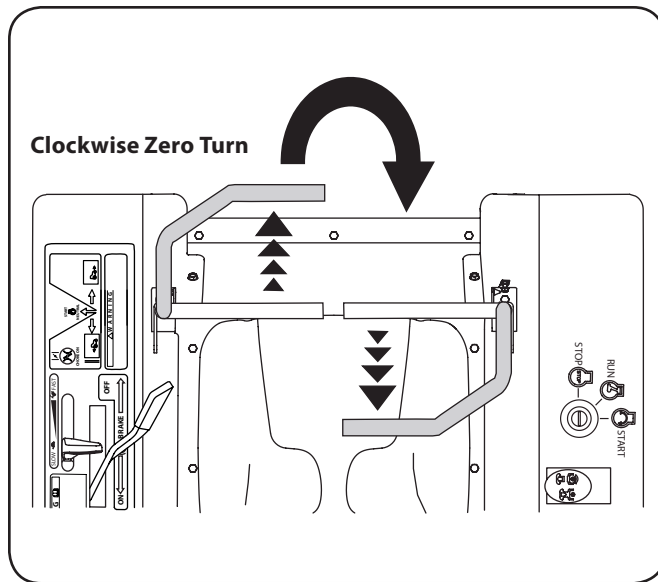


Figure 5-8

3. To turn counterclockwise, move the right control lever forward while simultaneously moving the left control lever rearward. See Fig. 5-9.

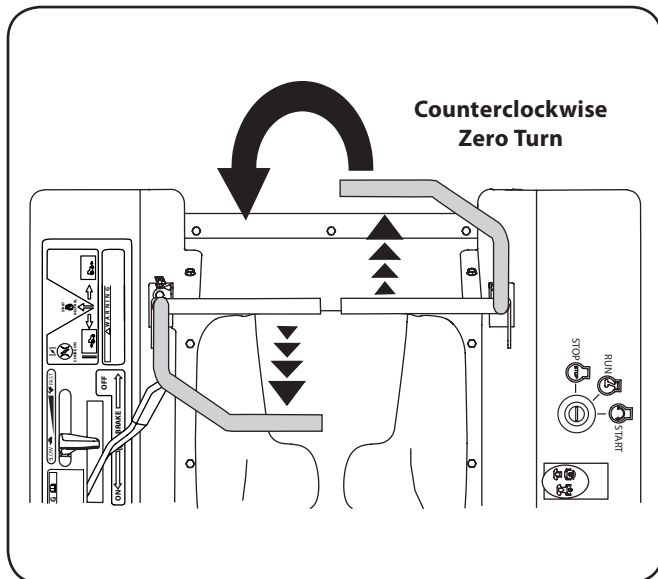


Figure 5-9

Executing a "Y" maneuver

For low traction conditions, follow these procedures for zero turns (the "Y-manuever"):

To turn clockwise (front of machine moves toward RIGHT) when traveling FORWARD:

1. Come to a stop,
2. Then slowly move both lap bars rearward (no more than ½ maximum reverse speed) to initiate REVERSE travel,
3. Then slowly move the LEFT lap bar forward while maintaining the RIGHT lap bar in the rearward travel position.
4. To stop the turn and reinitiate FORWARD travel, slowly move the RIGHT lap bar from the REVERSE travel position to a FORWARD travel position equal to that of the LEFT lap bar.
5. For counter-clockwise turns, reverse the above procedure.

Stopping the Tractor

1. Move both drive control levers to the neutral position to stop the motion of the tractor.
2. Push the PTO switch downward to the disengaged position.
3. Use the deck lift pedal to raise the deck to its highest position.
4. If dismounting the tractor, move the drive control handles fully outward in the neutral position, engage the parking brake, move the throttle control lever to the fast position, turn the ignition switch to "OFF" and remove the key from the switch.



WARNING! Do not leave the seat of the tractor without disengaging the PTO, moving drive control levers fully outward in the neutral position, and engaging the parking brake. If leaving the tractor unattended, turn the ignition key off and remove key.

Driving On Slopes

Refer to the slope gauge in the Safe Operation Section to help determine slopes where you may not operate safely.



WARNING! Do not operate on inclines with a slope in excess of 15 degrees (a rise of approximately 2½ feet every 10 feet). The tractor could overturn and cause serious injury.

1. Always drive across slopes, never up and down. Control the speed and direction of the tractor using primarily the control lever on the downhill side of the tractor, with the uphill control lever remaining essentially in a fixed position.
2. Avoid turning downhill if possible. Start at the bottom of a slope and work upward. Always slow down before turning.
3. Use extra care and go slowly when turning downhill.

Operating The PTO

Operate the PTO clutch as follows:

1. Move the throttle control lever to approximately the mid throttle position.
2. Pull the PTO switch upward to the "ENGAGED" position.
3. Advance the throttle lever to the operating speed (full engine speed).
4. The operator must remain in the tractor seat at all times. If the operator should leave the seat without turning off the power take-off switch, the tractor's engine will shut off.
5. The PTO clutch cannot be operated when the tractor is driving in the reverse direction. The PTO will disengage when both drive control levers are moved to the reverse position, and will re-engage when one (or both) control lever(s) is moved to the neutral or forward position.

Using the Mower Deck



WARNING! Make certain the area to be mowed is free of debris, sticks, stones, wire or other objects that can be thrown by the rotating blades.

NOTE: Do not engage the mower deck when lowered in grass. Premature wear and possible failure of the "V" belt and PTO clutch will result. Fully raise the deck or move to a non grassy area before engaging the mower deck.

1. Mow across slopes, not up and down. If mowing a slope, start at bottom and work upward to ensure turns are made uphill.
2. On the first pass pick a point on the opposite side of the area to be mowed.
3. Engage the PTO clutch using the PTO switch and move the throttle control to the fast position.
4. Lower the mower deck to the desired height setting using the lift handle.
5. Slowly and evenly push the RH and LH drive control levers forward to move the tractor forward, and keep the tractor headed directly toward the alignment point.

NOTE: The speed of the tractor will affect the quality of the mower cut. Mowing at full speed will adversely affect the cut quality. Control the ground speed with the control levers.

6. When approaching the other end of the strip, slow down or stop before turning. A U-turn is recommended unless a pivot or zero turn is required.
7. Align the mower with an edge of the mowed strip and overlap approximately 3".
8. Direct the tractor on each subsequent strip to align with a previously cut strip..

9. To prevent rutting or grooving of the turf, if possible, change the direction that the strips are mowed by approximately 45° for the next and each subsequent mowing.



WARNING! Be careful when crossing gravel paths or driveways. Disengage the PTO and raise the deck to the highest position before crossing.

NOTE: When stopping the tractor for any reason while on a grass surface, always:

- Place the shift lever in neutral,
- Engage the parking brake,
- Shut engine off and remove the key.
- Doing so will minimize the possibility of having your lawn "browned" by hot exhaust from your tractor's running engine.

Checking the Safety Interlock Circuits

Periodically check the safety interlock circuits to ensure they are working properly. If a safety circuit is not working as designed, contact you Cub Cadet dealer to have the tractor inspected. DO NOT operate the tractor if any safety circuit is not functioning properly. To check the safety circuits, proceed as follows:

1. Sitting in the tractor seat with both drive control levers opened fully outward, disengage the parking brake and momentarily turn the ignition switch to the start position. The engine should not crank.
2. Engage the parking brake and pull the PTO switch upward to the engaged position. Momentarily turn the ignition switch to the start position; the engine should not crank.
3. Push the PTO switch downward to the disengaged position and engage the parking brake. Start the engine and move one of the drive control levers from the fully outward neutral position. The engine should stop running. Repeat the procedure with the opposite control lever.
4. Move both control levers fully outward in the neutral position and disengage the parking brake; then lift upward from the operator's seat. The engine should stop.
5. With both control levers fully outward in the neutral position and the parking brake engaged, engage the PTO. Lift upward from the operator's seat; the engine should stop.
6. Start the tractor, disengage the parking brake, and move the control levers inward to the neutral operating position. Engage the PTO and move both control lever slowly into the slow reverse position; the PTO should disengage and the mower deck should stop until one or both of the control levers is moved to the neutral or forward position.

Maintenance Schedule

	Before Each use	Every 25 Hours	Every 50 Hours	Every 100 Hours	Every 300 Hours	After Mowing
Check Engine Oil/ Gasoline Level	✓					
Check Hydraulic Transaxles for leaks	✓					
Check Tires & Tire Pressure	✓					
Check Deck, Mower and Hydro Drive Belts	✓					
Check Blades and Blade Bolt Tightness	✓					
Check Safety Switches for proper Operation	✓					
Check Engine Intake Screen/Cover						✓
Clean Mower						✓
Lubricate Wear Points (See Chart)			✓			✓
Clean and Re-oil Air Filter's Foam Precleaner*		✓				
Grease three Spindle Bearings		✓				
Check Fluid Level in Transaxle Expansion Reservoir		✓				
Replace Air Filter Element*			✓			
Change Engine Oil† and Replace Oil Filter			✓			
Check Battery's Electrolyte Level (If equipped w/fill caps)		✓				
Clean Engine Cooling Fins & External Surfaces*			✓			
Check Spark Plug Condition & Gap				✓		
Lubricate all grease fittings (See Chart)			✓			
Check air gap PTO clutch				✓		
Change Hydrostatic fluid & filter in transaxles					✓	

† — After first 5 hours, change engine oil & filter. Change oil every 25 hours under heavy duty operation.

* — Perform more frequently under dusty conditions.

OIL CHART

Apply a few drops of SAE engine oil, grease, or use a spray lubricant. Apply the oil to both sides of pivot points. Wipe off any excess. Start engine and operate mower briefly to insure that oil spreads evenly.

Number of Oil Points	Description
DAILY	
4	Deck Suspension Pivots
4	Height Adjustment Turnbuckle Clevis Pin
2	Height Adjustment Handle Pivots
2	Height Adjustment Stop Pivots
2	Deck Lift Linkage Pivots
2	Transport Handle Pivots
1	Transport Handle Pin
2	Deck Frame Up-and-Down Pivots
WEEKLY	
1	Seat Hinge
2	Steering Lever Linkage Rod End Bearings
2	Lever Return Assembly Rod End Bearings
2	Pump Control Lever Pivots
2	Grass Collection System Lid Hinges (If Mower is so equipped)

LUBRICATION CHART

Use a grease-gun filled with NO. 2 Multipurpose Lithium Base Grease

Number of Grease Fittings	Description
EVERY 25 HOURS	
3	Blade Spindle Bearings
WEEKLY	
2	Front Caster Wheels
2	Front Caster Wheel Spindles
2	Mower Deck Ball Wheels
Number of Grease Points	Description
WEEKLY	
4	Mowing Deck Pivots
2	Deck Take-Up Idler Pivots

Engine Oil: Rimula 15W40 recommended or 10W40 engine oil rated SJ or higher.

Hydrostatic Fluid: Rimula 15W40 recommended.

Spindle Lubricant: Use only Shell Alvania RL 2 grease. This grease is an amber-colored grease designed for high speed bearing applications. It has a base oil viscosity that reduces running losses, has been formulated for low noise, has excellent corrosion protection, and has excellent bearing lubrication.

General Purpose Lubrication: Use any NLGI grade 2 multi-purpose grease. Shell Albida EP2 is recommended. Shell Albida EP 2 is a red-colored multi-purpose grease designed for heavy-duty bearing applications. It has high base oil viscosity for mechanical stability, has been formulated for high load, low-speed applications, and has excellent lubrication and corrosion protection.

Maintenance



WARNING! Before performing any maintenance or repairs, disengage the PTO, move the drive control levers fully outward in the neutral position, engage the parking brake, stop the engine and remove the key to prevent unintended starting.

Engine

Refer to the Kohler Owner's Manual for all engine maintenance intervals, procedures, specifications and instructions.

Changing the Engine Oil



WARNING! If the engine has been recently run, the engine, muffler and surrounding metal surfaces will be hot and can cause burns to the skin. Exercise caution to avoid burns.

To complete an oil change, proceed as follows:

1. Run the engine for a short time to warm the engine oil. The oil will flow more freely and carry away more impurities. Use care to avoid burns from hot oil.
2. Locate the oil drain hose or the oil-drain valve on the engine.
3. Pop open the protective cap on the end of the oil drain valve to expose the drain port (A). See Fig 6-1.

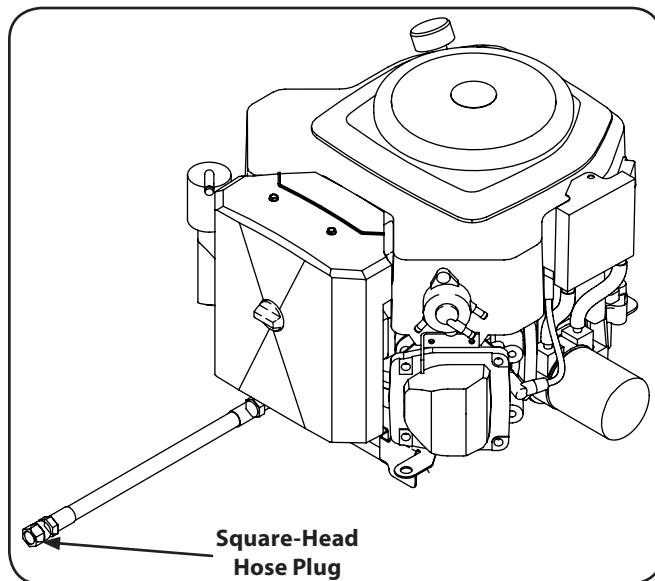


Figure 6-1

4. Remove the oil fill cap/dipstick from the oil fill tube.
5. Push the oil drain hose (packed with this manual) onto the oil drain port (B). Route the opposite end of the hose into an appropriate oil collection container with at least a 2.5 quart capacity, to collect the used oil.
6. Turn the oil drain valve ¼-turn (C), then pull outward to begin draining oil (D). After the oil has finished draining, push the end of the oil drain valve back in and turn ¼-turn to secure it back in place. Re-cap the end of the oil drain valve to keep debris from entering the drain port.
7. Replace the oil filter as instructed in the Kohler Owner's Manual.

8. Refill the engine with new oil. Refer to the Kohler Owner's Manual for information regarding the volume and weight of engine oil

Air Cleaner

Service the pre-cleaner and cartridge/air cleaner element as instructed in the Kohler Owner's Manual.

Spark Plug

The spark plugs should be cleaned and the gap reset once a season. Refer to the Kohler Owner's Manual for correct plug type and gap specifications.

Hydrostatic Transmission

The zero turn tractor is equipped with dual integrated hydrostatic pumps/transaxles that are sealed and are maintenance-free. Fluid levels in the transaxles cannot be checked and fluid cannot be added or changed.

NOTE: If the pumps/transaxles fail, contact your Cub Cadet dealer. Do not disassemble the pump/transaxles.

General Battery Information



WARNING!

- Should battery acid accidentally splatter into the eyes or onto the skin, rinse the affected area immediately with clean cold water. If there is any further discomfort, seek prompt medical attention.
- If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/water or baking soda/water.
- NEVER connect (or disconnect) battery charger clips to the battery while the charger is turned on, as it can cause sparks.
- Keep all sources of ignition (cigarettes, matches, lighters) away from the battery. The gas generated during charging can be combustible.
- As a further precaution, only charge the battery in a well ventilated area.
- Always shield eyes and protect skin and clothing when working near batteries.
- Batteries contain sulfuric acid and may emit explosive gases. Use extreme caution when handling batteries. Keep batteries out of the reach of children.

Battery Maintenance

- The battery is filled with battery acid and then sealed at the factory. However, if the battery is equipped with fill caps, remove them and check the level of the liquid electrolyte in the battery every 50 operating hours. If the level in any of the six cells has dropped below the bottom of the split ring inside the fill hole, refill the cell with distilled water.
- Spray the terminals and exposed wire with a battery terminal sealer, or coat the terminals with a thin coat of grease or petroleum jelly, to protect against corrosion.
- Always keep the battery cables and terminals clean and free of corrosion.
- Avoid tipping. Even a sealed battery will leak electrolyte when tipped.



WARNING! Batteries contain sulfuric acid and may emit explosive gases. Use extreme caution when handling batteries. Keep batteries out of the reach of children.

Tire Maintenance

Check the tire air pressure before each use. Inflation pressure of the rear tires is important for stability while the mower is in operation. If the tire diameter is not equal between the two tires, the mower will pull to one side. Keep the tires inflated to the recommended pressures. Improper inflation will shorten the tire service life. See the tire side wall for proper inflation pressures. Observe the following guidelines:

- Do not inflate a tire above the maximum pressure shown on the sidewall of the tire.
- Do not reinflate a tire that has been run flat or seriously under inflated. Have a qualified tire mechanic inspect and service the tire.
- Balance inflation pressure between the rear tires to help maintain straight travel (see tire side wall for proper inflation pressure).
- Keep the valve caps tightened to prevent air pressure loss.

Lubrication

- Using a pressure lubricating gun, lubricate all grease fittings and points as noted in the Lubrication Chart.
- Lubricate all other pivot points with a quality lubricating oil as noted in the Oil Chart.

Using the Deck Wash System



WARNING! When using the deck wash system, never engage the deck from any position other than the operator's seat of the tractor. Do not use an assistant or engage deck in the presence of any bystanders.

Use the Deck Wash System to rinse grass clippings from the deck's underside and prevent the buildup of corrosive chemicals. Complete the following steps after each mowing:

NOTE: Make certain the machine's discharge chute is directed away from people, children, animals, and your house, garage, parked cars, etc.

1. Attach the nozzle adapter to a standard garden hose

connected to a water supply.

2. Move the tractor to an area within reach of the hose where the dispersal of wet grass clippings is not objectionable to you. Disengage the PTO, engage the parking brake, and stop the engine.
3. Pull back the lock collar of the nozzle adapter and push the adapter onto one of the deck wash nozzles at either end of the mower deck. Release the lock collar to lock the adapter on the nozzle. See Fig. 6-2.

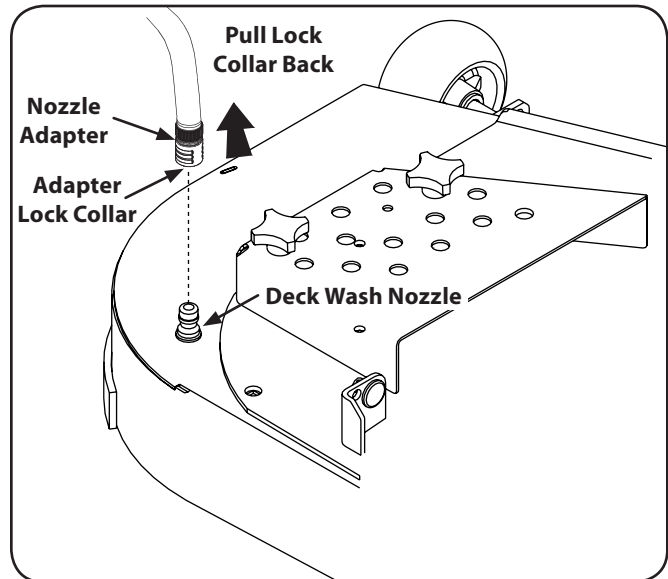


Figure 6-2

4. Turn on the water supply.
5. From the tractor operator's seat, start the engine and engage the PTO. Allow to run as needed. Disengage the PTO and stop the engine.
6. Turn off the water supply.
7. Pull back the lock collar of the nozzle adapter to disconnect the adapter from the nozzle.
8. Repeat the previous steps to clean the deck using the nozzle at the other end of the deck.

Cleaning the Spindle Pulleys

Once a month remove the belt covers to remove any accumulation of grass clippings from around the spindle pulleys and V-belt. Clean more often when mowing tall, dry grass.

Using the Transmission Bypass Rods

If for any reason the tractor will not drive or you wish to move the tractor, the two hydrostatic transmissions are equipped with a bypass rod that will allow you to manually move the tractor short distances.



WARNING! Do not tow the tractor, even with the bypass rod engaged. Serious transmission damage will result from doing so.

1. From just in front of the two rear tires, locate the transmission bypass rods. Refer to Fig. 6-3.

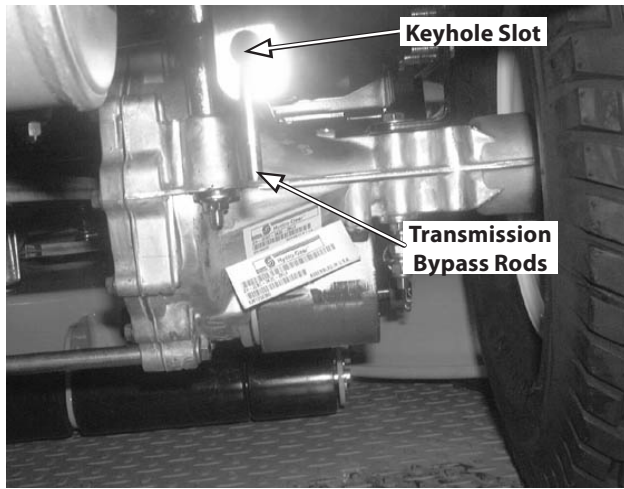


Figure 6-3

2. Pull one rod toward the front of the tractor until the flange on the rod is forward of the keyhole slot in the frame assembly.
3. Lower the bypass rod into the keyhole slot and release so the rod flange is against the front of the frame bracket.
4. Repeat the above procedure to engage the other bypass rod on the other side of the tractor.
5. After moving the tractor, disengage both bypass rods. Lift the rod and guide the flange of the rod back through the larger circular opening of the keyhole, then release the rod.

NOTE: The tractor will not drive with the bypass rods in the engage position.

Battery Storage

1. When storing the tractor for extended periods, disconnect the negative battery cable. It is not necessary to remove the battery.
2. All batteries discharge during storage. Keep the exterior of the battery clean, especially the top. A dirty battery will discharge more rapidly.
3. The battery must be stored with a full charge. A discharged battery can freeze sooner than a charged battery. A fully charged battery will store longer in cold temperatures than hot. Refer to chart below.
4. Recharge battery when ever the specific gravity value is less than 1.225.

Tractor Storage

If your tractor is not going to be operated for an extended period of time (thirty days to approximately six months), the tractor should be prepared for storage. Store the tractor in a dry and protected location. If stored outside, cover the tractor (including the tires) to protect it from the elements. The procedures outlined below should be performed whenever the tractor is placed in storage.

1. Change the engine oil and filter following the instructions provided in the engine manual packed with this manual.



WARNING! Never store the tractor with fuel in the tank indoors or in poorly ventilated enclosures, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer, etc.

2. If storing the tractor for 30 days or more:
 - a. To prevent gum deposits from forming inside the engine's carburetor and causing possible malfunction of the engine, the fuel system must be either completely emptied, or the gasoline must be treated with a stabilizer to prevent deterioration.



WARNING! Fuel left in the fuel tank deteriorates and will cause serious starting problems.

- b. Using a fuel stabilizer:
 - Read the product manufacturer's instructions and recommendations.
 - Add to clean, fresh gasoline the correct amount of stabilizer for the capacity (approximately 5 gallons in each tank) of the fuel system.
 - Fill the fuel tanks with treated fuel and run the engine for 2-3 minutes to get stabilized fuel into the carburetor.

c. Emptying the fuel system:

- Prior to putting the tractor in storage, monitor fuel consumption with the goal of running the fuel tank empty.
- Close the fuel tank shutoff valve. Disconnect the fuel line from the carburetor and put the end into an approved fuel container.
- Open the fuel tank shutoff valve and drain the fuel tank and line into the approved container. Reinstall the fuel line on the carburetor.
- Start the engine and allow it to run out of fuel. This will prevent gum and varnish deposits from forming. Replace the fuel filter.

3. Remove the spark plugs and pour approximately one ounce of oil into each cylinder. Crank the engine one or two turns to spread the oil evenly on the cylinder walls. Replace the spark plugs.

4. Clean the engine and the entire tractor thoroughly.

NOTE: Use of a pressure washer or garden hose is not recommended to clean your tractor. They may cause damage to electrical components, spindles, pulleys, bearings or the engine. The use of water will result in shortened life and reduce serviceability.

5. Sharpen the blades so that the mower will be ready to use when needed.

6. Protect the metal surfaces. Repair scratches with the appropriate touch-up spray paint. Brush a rust preventive oil on any unpainted surfaces including the pulleys and blades. (Be careful not to get any oil on the drive belts.)

7. Clean and fully charge the battery, then disconnect the negative cable at the battery to prevent possible discharge. Recharge the battery periodically when in storage.

NOTE: Remove the battery if exposed to prolonged periods of sub-freezing temperatures. Store in a cool, dry location where temperatures are above freezing.

8. Lubricate all lubrication points.

9. Jack the mower up and store it on blocks to take the weight off of the tires.

Removing The Tractor From Storage

1. Check the engine oil.
2. Fully charge the battery, lower tractor off blocks, and inflate the tires to the recommended pressure.
3. Remove the spark plugs and wipe them off. Using the starter, crank the engine to pump the excess oil out of the spark plug holes. Replace the spark plugs and the ignition leads.
4. If drained before storing, fill the fuel tank with clean, fresh gasoline.
5. Check the level of the engine oil in the crankcase and the hydraulic reservoir tank.
6. Start the engine and allow to idle for a few minutes to ensure engine is operating properly.
7. Drive the tractor without a load to make certain all the tractor systems are functioning properly.

Adjustments

Seat Position Adjustment Lever

To adjust the position of the seat, pull up and hold the seat adjustment lever. Slide the seat forward or rearward to the desired position; then release the adjustment lever. Make sure seat is locked into position before operating the tractor. See Fig. 6-4.

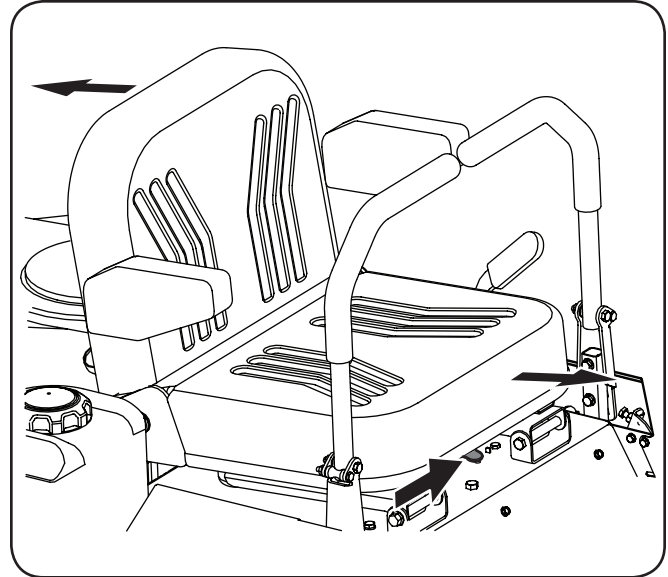


Figure 6-4

Weight Adjustment Lever

The weight adjustment lever is located on the right side of the seatback and incorporates three settings: upper is 110 lbs, middle is 195 lbs, and lower is 285 lbs.

Seatback Recline Knob

The seatback recline knob is located on the right side between the seat back and seat bottom. Turning it clockwise adds additional recline up to 10 degrees.

Adjusting RH & LH Drive Control Levers

The RH and LH drive control levers can be adjusted up or down and fore-and-aft for the comfort of the operator. Proper drive control lever and seat adjustment will result in the following:

In the neutral position with hands on the control levers,

- Operator's upper arms should be relaxed and approximately vertical.
- Operator's forearms should be approximately horizontal.
- In the full forward position,
- Operator's back should stay in contact with the seat back.
- Control levers should not contact operator's legs.
- In the full reverse position,
- Control levers should not contact the operator's legs or torso.

Set the seat to the preferred operating position.

- Adjustment lever is located under the front edge of the seat.
- The seat has five inches of front-to-rear adjustment available.

Check factory settings of control levers for the conditions listed above.

NOTE: If control lever adjustments are required, height adjustments should be made prior to angular adjustments.

To adjust the height of the drive control levers:

1. Remove the nuts from the control lever mounting bolts. See Fig. 6-5.

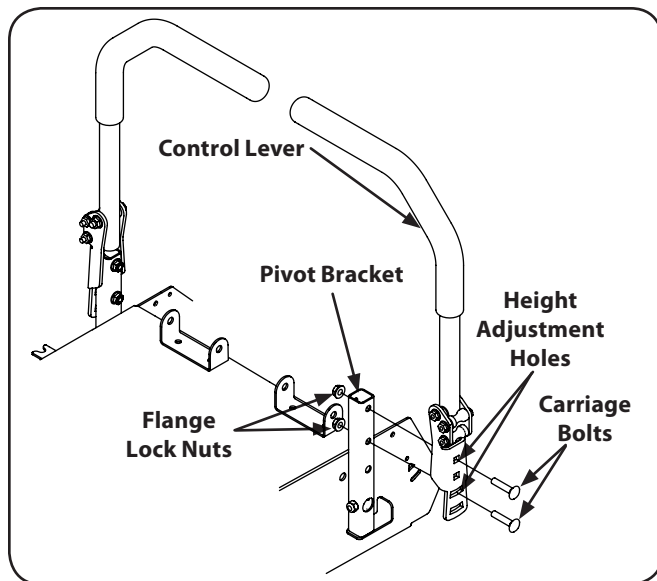


Figure 6-5

2. Remove the bolts and control lever and reposition to the second set of holes in the mounting block.
3. Reinstall the bolts and nuts, and tighten to 28-34 ft-lbs.
4. If angular adjustments are also required, nuts can be tightened until snug at this point.

The same adjustments should be made to both sides of the mower.

To adjust the front-to-rear angle of the control levers:

1. Loosen the nuts on the control lever mounting bolts, leaving the bottom one fairly snug. The bottom hole is slotted, allowing the control lever to pivot on the top bolt.
2. Move control lever to the desired angle and tighten the nuts to 28-34 ft-lbs.

NOTE: In the neutral position, the handles of the control levers should be aligned with approximately a one inch gap between the tips. Widen the gap by adding shim washers to the top mounting bolt between the lap bar and the mounting block.

3. Check the results of any adjustments to the conditions described above. Repeat any adjustment procedures as required until all conditions are met.

Leveling the Mower Deck

When correctly adjusted the mower deck should be level side to side, and the front of the deck should be approximately $\frac{1}{4}$ " lower than the rear of deck.

NOTE: Check the tractor's tire pressure before performing any deck leveling adjustments. See the tire side wall for proper inflation pressures.

1. Park the mower on a flat paved surface, engage the parking brake, shut off the engine, remove the key from the ignition switch, disconnect the spark plug wires.
2. Using the deck lift pedal, position the mowing deck into the highest mowing position.
3. Measure blade-to-ground height at the front tip of the right blade. To obtain an accurate measure, align blades in parallel with mower centerline, (i.e. front to back).
4. Measure blade-to-ground height at the front tip of the left blade. Be sure to measure at the blade tip with the blades arranged in proper position.
5. With a $\frac{3}{4}$ " wrench loosen the lower jam nut of the left side of the lift link. To adjust the side of the deck up or down turn the upper jam nut clockwise (to raise) or counter clockwise (to lower) a few turns. See Fig. 6-6.

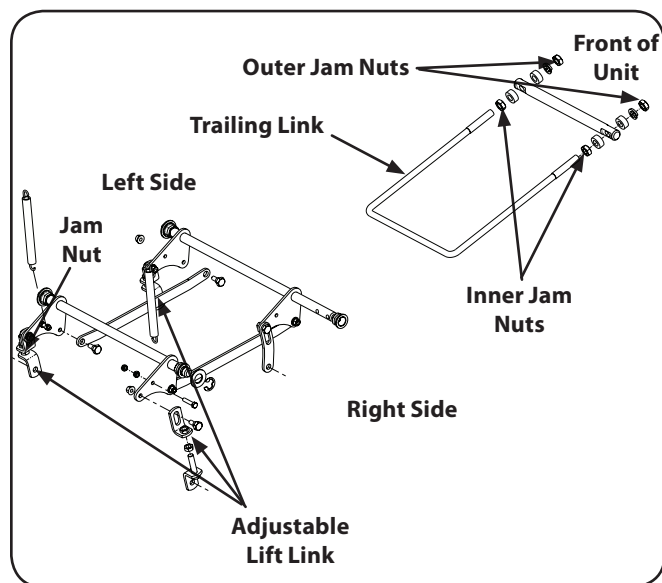


Figure 6-6

6. Measure the blade-to-ground height at the right rear blade tip. Again be sure to measure at the blade tip at the rear of the right blade when aligned along the mower centerline. The blade-to-ground height at the rear of the blade tip should be approximately $\frac{1}{4}$ " higher than the front tip. This is referred to as blade pitch. The same height difference should be true for the left blade, measured front and back.
7. To change the pitch (front to rear), loosen the lower nuts on the rear Lift Links. With a few turns, adjust clockwise (to raise) or counter clockwise (to lower) the upper nuts of the rear Lift Links. Once the deck is adjusted, retighten lower nuts.

8. The final adjustment would be to set the Trailing Link by adjusting the jam nuts on the threaded link. Loosen the jam nuts and tighten the inner nut to achieve the correct length and belt tension. See Fig. 6-6.
9. In many cases it will be necessary to adjust deck height using both eyebolt adjustments and pitch adjustment to achieve the correct blade-to-ground heights. If you remember that the front right blade tip adjustment is fixed and you level to that height, adjusting the decks will be simplified.

Adjusting the Belt Tension

To tighten or loosen the tension on the belt, tighten or loosen the jam nuts on the U-rod, see Fig. 6-7, until a ten-pound pull with a spring scale deflects the belt about $\frac{1}{2}$ ".

Brakes

NOTE: The parking brakes normally do not need to be adjusted.

To adjust either brake individually, loosen the jam nuts on the cable near the brake arm on the transaxle. Adjust the nuts so that the brake cable becomes shorter.

Repair: The mower is equipped with internal gear/pawl brakes and will not normally require maintenance. If they are not working properly, please contact your service center.

Adjusting the Gauge Wheels



WARNING! Keep hands and feet away from the discharge opening of the cutting deck.

NOTE: The deck gauge wheels are an anti-scalp feature of the deck and are not designed to support the weight of the cutting deck.

The mower deck cutting height can be set using the tractor's deck lift pedal. The deck heights range from 1" to 4". The deck gauge wheel position should be approximately $\frac{1}{4}$ to $\frac{1}{2}$ " above the ground when the deck is set in the desired height setting.

Using the lift pedal, set the deck in the desired height setting, then check the gauge wheel distance from the ground below. If necessary, adjust as follows:

1. Visually check the distance between the front gauge wheels and the ground. If the gauge wheels are near or touching the ground, they should be raised. If more than $\frac{1}{2}$ " above the ground, they should be lowered.
2. Remove the lock nut securing one of the front gauge wheel shoulder screws to the deck. Remove the gauge wheel and hex screw. Refer to Fig. 6-7.

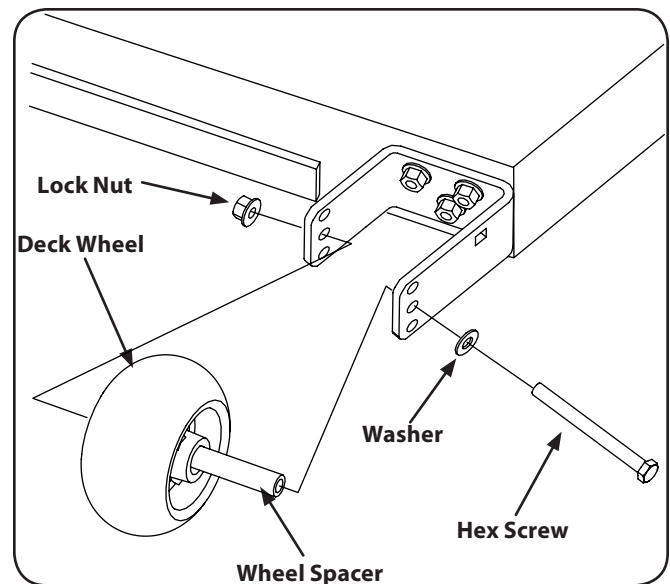


Figure 6-7

3. Insert the hex screw into the one of three index holes in the front gauge wheel bracket that will give the gauge wheel a $\frac{1}{4}$ " to $\frac{1}{2}$ " clearance with the ground.
4. Note the index hole of the just adjusted wheel, and adjust the other gauge wheels into the respective index holes of the other gauge wheel brackets on the deck.

Battery Removal



WARNING! Battery posts, terminals and related accessories contain lead and lead compounds. Wash hands after handling.

The battery is located on the right/rear of the tractor beneath the seat box frame. To remove the battery:

1. Remove the hold down straps.
2. Remove the hex cap screw and sems nut securing the black negative battery lead to the negative battery post (marked NEG). Move the cable away from the negative battery post.
3. Remove the hex cap screw and sems nut securing the red positive battery lead to the positive battery post (marked POS).
4. Carefully lift the battery out of the tractor.
5. Install the battery by repeating the above steps in the reverse order.



WARNING! Always connect the positive lead to the battery before connecting the negative lead. This will prevent sparking or possible injury from an electrical short caused by contacting the tractor body with tools being used to connect the cables.

Charging the Battery

Test and, if necessary, recharge the battery after the tractor has been stored for a period of time.

- A voltmeter or load tester should read 12.6 volts (DC) or higher across the battery terminals. See Fig. 7-1.

Voltmeter Reading	State of Charge	Charging Time
12.7	100%	Full Charge
12.4	75%	90 Min.
12.2	50%	180 Min.
12.0	25%	280 Min.

- Charge the battery with a 12-volt battery charger at a MAXIMUM rate of 10 amps.

Jump Starting



WARNING!: Failure to use this starting procedure can cause sparking, and the gases in the battery to explode.

1. Attach the end of the red jumper cable to the positive terminal (+) of the charged battery.
2. Attach the other end of the red jumper cable to the positive terminal (+) of the low charge battery.
3. Attach the end of the black jumper cable to the negative terminal of the charged battery.
4. Attach the other end of the black jumper cable to the frame of the unit with the low charge battery.

Servicing Electrical System

Fuse

There is one fuse located in the wiring between the battery and ignition start switch. This is a standard plug-in type automotive fuse rated at 20 amp. Always use the same capacity fuse for replacement. If the electrical system does not function, check for a blown fuse.

If you have a recurring problem with blown fuses, have the tractor's electrical system checked by your Cub Cadet Service Dealer.

Relays and Switches

There are several safety switches in the electrical system (PTO Switch, PTO Clutch, Parking Brake/Drive Control Lever Switch, Seat Switch and No Cut in Reverse Switch). If a function of the safety interlock system described earlier is not functioning properly, have the electrical system checked by your Cub Cadet Service Dealer.

Deck Removal



WARNING! The muffler at the rear of the tractor may be extremely hot, and could cause serious burns. Use extreme caution when near the muffler. Allow the muffler to fully cool before removing the belt from the PTO pulley.

Remove the mower deck from the tractor as follows:

1. Apply the parking brake. Remove ignition key and both spark plug caps.
2. Place the deck lift pedal in the lowest mowing position and replace the pin in front of pedal in the deck height bracket to secure it in place.
NOTE: There is a certain amount of spring tension due to the weight of the deck. When removing the lift linkage from the deck the tension of the springs will go from the deck to the deck lift pedal. Not capturing the deck lift pedal while removing the lift linkage from the deck will cause it to snap back.
3. Reduce the tension on the PTO belt by moving the idler arm lever toward the back of the tractor, then remove the belt from the pulley. See Fig. 7-2.

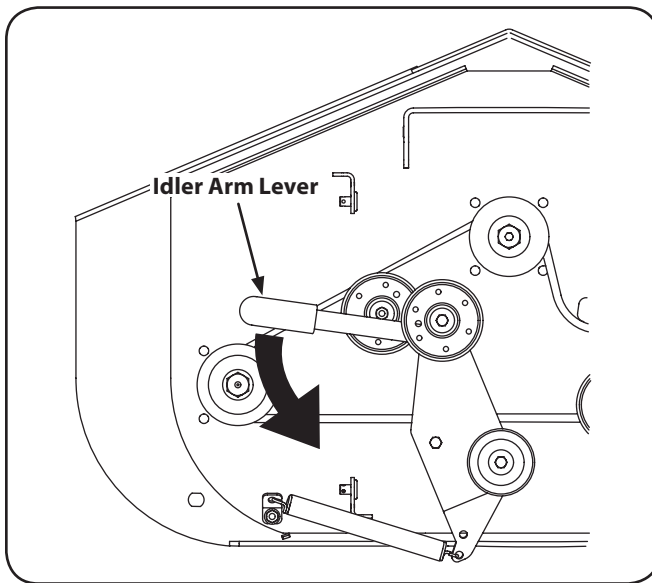


Figure 7-2

4. Remove the four hair pins from the right and left side of the deck lift bracket. See Fig. 7-3.

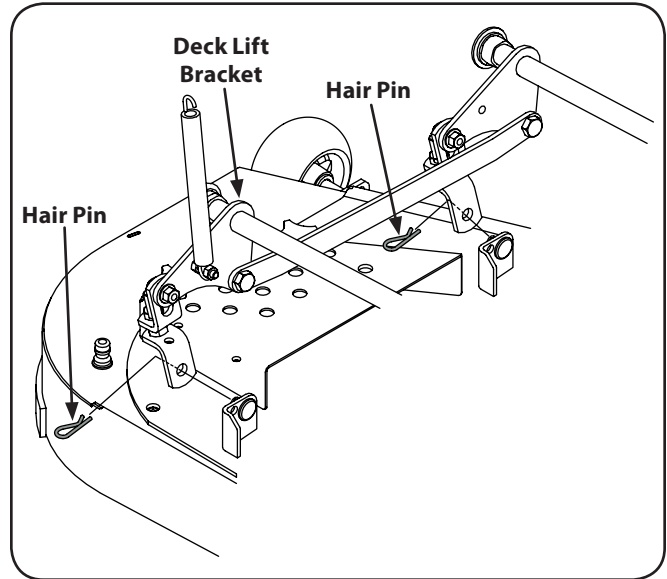


Figure 7-3

5. Shift the deck forward until the trailing link is free and you are able to remove the deck.
6. Turn the front caster wheels outward.
7. To install reverse the process.
8. Adjust the belt tension according to the instructions on Page 28.

Replacing the Deck Belt

1. Follow the instructions for removing the deck.
2. Unscrew the wing nuts from the deck covers and remove both covers.
3. Using a $\frac{3}{8}$ " socket breaker bar or socket ratchet insert the drive end into the $\frac{3}{8}$ " square opening in the lower idler arm assembly and push the idler arm counterclockwise. See Fig. 7-4. While holding the idler arm back, loosen the deck belt from the pulley and slide the belt away from the pulley.

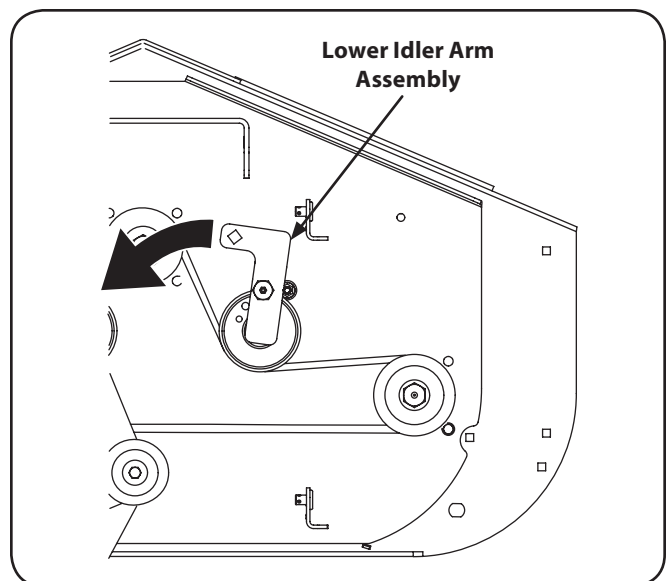


Figure 7-4

4. Remove the blade drive belt from all the pulleys.
5. Reverse the process to install the belt. See Fig. 7-5 for proper belt routing.

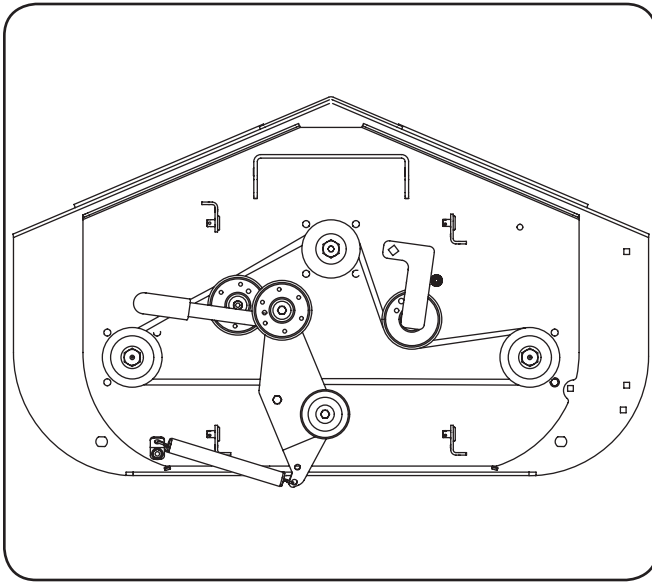


Figure 7-5

6. **NOTE:** When replacing belts do not overtighten. Adjust the idler pulley so that a ten-pound pull with a spring scale between two pulleys deflects the belt about $\frac{1}{2}$ ".

Replacing the Blades



WARNING! Before performing any maintenance, place the PTO switch in the "OFF" position, engage the parking brake lever, turn the ignition key to the "OFF" position and remove the key from the switch. Protect your hands by using heavy gloves when handling the blades. When servicing the mower deck, be careful not to cut yourself on the sharpened blades.

1. Remove the key from the ignition and disconnect the spark plugs.
2. Jack up the front of the mowing deck about one foot and block it in that position.
3. Wrap a rag around one end of the blade and grasp it to prevent it from turning, or secure the blade by placing a block of wood between the blade and the deck housing. See Fig. 7-6.

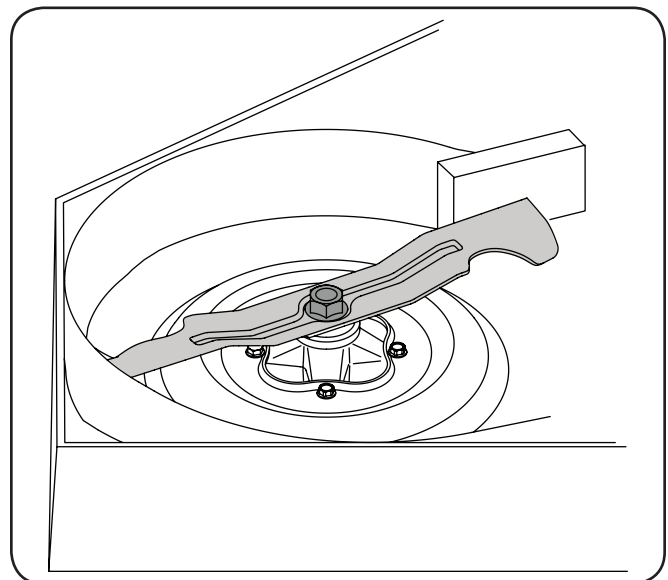


Figure 7-6

4. Use a 1- $\frac{1}{8}$ " socket wrench on the pulley side of the spindle bolt.
5. Remove the hex nut at the blade using a 1- $\frac{1}{8}$ " wrench.
6. Remove the blade.
7. To replace the blade reverse the above process and tighten nut to 100-120 lb ft.

NOTE: Add a small amount of multi-purpose grease to the bolt threads to avoid corrosion and galvanic action.



WARNING! Never mow with dull blades. Blades that are bent should be replaced. The cutting blades are sharp and can cause severe injury. Wrap the cutting surface of the blade with a rag to avoid injury.

Sharpening the Blades

1. Set the parking brake.
2. Clean any debris from the blades. Keep blades sharp and free of build up at all times.
3. Sharpen blades evenly at the original 30° angle to maintain balanced cutting blades. Do not sharpen the underside of the blades. Use a electric blade sharpener, a conventional electric grinder or a hand file to sharpen the blades.
4. Replace any blade with severe nicks or dents that cannot be removed by filing.
5. Check the balance of the blade after sharpening by placing it on a blade balancer. Do not use un-balanced blades.
6. If the blade dips on one end, file stock off of the cutting surface on that end.

NOTE: Blades that cannot be easily balanced — REPLACE.

Changing the Spindle Assembly

1. Jack up the front of the mowing deck about one foot and block it in that position.
2. Make sure the blade clutch is disengaged.
3. Remove the deck cover.
4. Remove the deck belt. (See Replacing the Deck Belt)
5. Remove the blade. (See Replacing the Blades)
6. Using a wrench or socket ratchet remove four hex nuts, and the four hex head cap screws. Remove the spindle assembly. See Fig. 7-7.

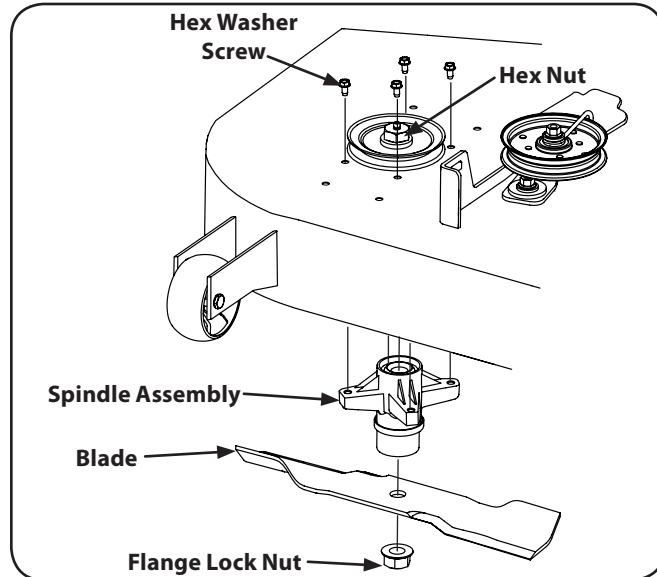


Figure 7-7

7. Reverse the process to install the spindle assembly.

Changing the Transmission Drive Belt

Several components must be removed and special tools used in order to change the tractor's transmission drive belt. See your Cub Cadet dealer to have the transmission drive belt replaced.

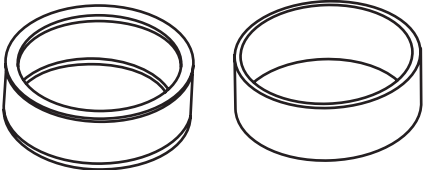
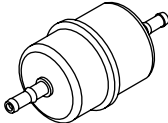
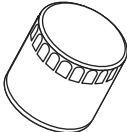
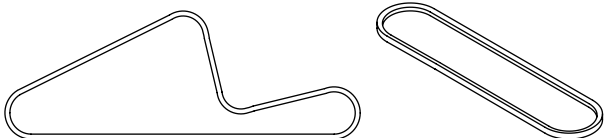
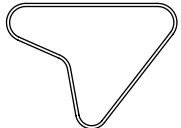
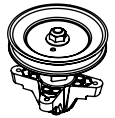
Tractor Creeping

Creeping is the slight forward or backward movement of the mower when the throttle is on and the drive control levers are in the neutral position. If your mower creeps do the following:

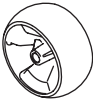
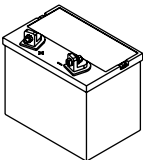
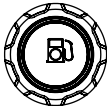
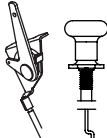
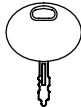
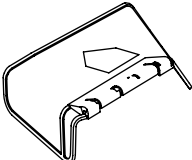
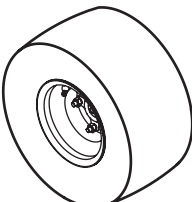
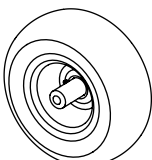
1. Jack up rear of the tractor.
2. Place drive control levers in the neutral position.
3. If the tires are rotating, the neutral position that side transaxle linkage will need to be adjusted. Contact your Cub Cadet Service Dealer.

Problem	Cause	Remedy
Engine fails to start	1. PTO/Blade Engage knob engaged. 2. Parking brake not engaged. 3. Drive control levers not fully outward in neutral position. 4. Spark plug wire(s) disconnected. 5. Throttle control lever not in correct starting position. 6. Choke not activated. 7. Fuel tank empty, or stale fuel. 8. Blocked fuel line. 9. Faulty spark plug(s). 10. Engine flooded. 11. Fuse(s) blown.	1. Place knob in disengaged (OFF) position. 2. Engage parking brake. 3. Move drive control levers fully outward in neutral position. 4. Connect wire(s) to spark plug(s). 5. Place throttle lever in the fast position. 6. Pull choke control into full choke position. 7. Fill tank with clean, fresh (less than 30 days old) gas. 8. Clean fuel line and replace fuel filter. 9. Clean, adjust gap or replace plug(s). 10. Crank engine with throttle in FAST position and the choke in the OFF position. 11. Replace fuse(s).
Engine runs erratic	1. Tractor running with CHOKE activated. 2. Spark plug wire(s) loose. 3. Blocked fuel line or stale fuel. 4. Vent in gas cap plugged. 5. Water or dirt in fuel system. 6. Dirty air cleaner.	1. Push the choke control into the choke off position. 2. Connect spark plug wire(s). 3. Clean fuel line; fill tank with clean, fresh gasoline and replace fuel filter. 4. Clear vent or replace cap if damaged. 5. Drain fuel tank. Refill with clean, fresh gasoline. 6. Replace air cleaner paper element and clean foam pre-cleaner.

Problem	Cause	Remedy
Engine overheats	1. Engine oil level low. 2. Air flow restricted.	1. Fill crankcase with proper amount and weight of oil. 2. Clean grass clippings and debris from around the engine's cooling fins and blower housing.
Engine hesitates at high RPM	1. Spark plug(s) gap too close.	1. Remove spark plug(s) and reset the gap.
Engine Idles rough	1. Spark plug(s) fouled, faulty or gap too wide. 2. Dirty air cleaner.	1. Replace spark plug(s). Set plug gap. 2. Replace air cleaner element and/or clean pre-cleaner.
Excessive vibration	1. Cutting blade loose or unbalanced. 2. Damaged or bent cutting blade.	1. Tighten blade and spindle. 2. Replace blade.
Uneven cut	1. Deck not leveled properly. 2. Dull blade. 3. Uneven tire pressure.	1. Perform side-to-side deck adjustment. 2. Sharpen or replace blade. 3. Check tire pressure in all four tires.
Mower will not mulch grass (If Equipped w/Mulching Kit)	1. Engine speed too low. 2. Wet grass. 3. Excessively high grass. 4. Dull blade.	1. Place throttle in FAST (rabbit) position. 2. Do not mulch when grass is wet. 3. Mow once at a high cutting height, then mow again at desired height or make a narrower cutting swath. 4. Sharpen or replace blade.

Component	Part Number and Description
	759-3336 Spark Plug (Champion RC12YC)
	KH-24-883-03-S1 Air Filter Element & Pre-Cleaner
	KH-24-050-13-S Fuel Filter
	KH-12-050-01-S Oil Filter
	02000653 Deck Belt 01005012 PTO Belt
	02002648 Drive Belt (Transmissions)
	02005018 Blades
	918-04426 Deck Spindle

Phone (877) 282-8684 to locate your nearest Cub Cadet dealer to order replacement parts or a complete Parts Manual (have your full model number and serial number ready). Parts Manual downloads are also available free of charge at www.cubcadet.com.

Component	Part Number and Description
	634-3159 Deck Wheel
	925-1707D Battery
	951-3124E Gas Cap
	02000477 Throttle Control Cable 02000478 Choke Cable
	725-1341B Ignition Key
	01006693 Discharge Chute Assembly
	02003490 Wheel Assembly
	02005000 Caster Wheel Assembly

Phone (877) 282-8684 to locate your nearest Cub Cadet dealer to order replacement parts or a complete Parts Manual (have your full model number and serial number ready). Parts Manual downloads are also available free of charge at www.cubcadet.com.

The following attachments and accessories are compatible with your Zero-Turn tractor. See your dealer or the retailer from which you purchased your tractor for information regarding price and availability.

Part Number	Part
59A30010150	Mulch Kit
19A70010100	Bagger
59A30014150	Bagger w/ Power Assist
59A30015150	Work Light Kit
590-863-100	Tow Hitch

NOTE: Specifications subject to change without notice.

Engine:	23HP Kohler Command
Type:	Vertical air cooled V-Twin
Air Cleaner:	Paper element and Foam Pre-cleaner
Lube System:	Pressurized with oil filter, drain valve with hose
Starter:	12-volt electric
Traction Drive:	Variable speed integrated hydraulic charged ZT-2800 pumps and wheel motors in each drive wheel
Cutter Deck Drive:	54" belt driven
Clutch:	Electric blade brake clutch
Deck Lift:	Foot Pedal with pin lock for height adjustment at ¼" increments
Cutting Height:	1" to 4"
No. of Blades:	3, belt-driven, power take-off from engine
Controls:	Engine ignition and start switch; throttle; choke; left and right steering levers; electric blade clutch switch; parking brake; mower deck lift
Parking Brake:	Mechanical linkage attached to the brake handle
Front Caster Wheels:	13 x 5.00 - 6
Tire Pressure:	8-10 psi rear, 20-25 psi front caster
Drive Wheels:	20 x 10.00-10
Frame:	Structural steel, all welded construction
Seat:	Adjustable seat. 4" Adjustment, w/ arm rests
Fuel Tank:	Two 5 gallons with individual shut-off valves
Ground Speed:	0-8 MPH forward & 0-4 MPH reverse
Instrumentation:	Hour meter
Net Weight:	759 lbs

* As rated by engine manufacturer

[illegible]

[illegible]

[illegible]

FEDERAL and/or CALIFORNIA EMISSION CONTROL WARRANTY STATEMENT
YOUR WARRANTY RIGHTS AND OBLIGATIONS

MTD Consumer Group Inc, the United States Environmental Protection Agency (EPA), and, for those products certified for sale in the state of California, the California Air Resources Board (CARB) are pleased to explain the emission (evaporative and/or exhaust) control system (ECS) warranty on your outdoor 2006 and later small off-road spark-ignited engine and equipment (outdoor equipment engine) In California, new outdoor equipment engines must be designed, built and equipped to meet the State's stringent anti-smog standards (in other states, 1997 and later model year equipment must be designed, built, and equipped to meet the U.S. EPA small off-road, spark ignition engine regulations. MTD Consumer Group Inc must warrant the ECS on your outdoor equipment engine for the period of time listed below provided there has been no abuse, neglect or improper maintenance of outdoor equipment engine.

Your ECS may include parts such as the carburetor, fuel-injection system, the ignition system, catalytic converter, fuel tanks, fuel lines, fuel caps, valves, canisters, filters, vapor hoses, clamps, connectors, and other associated emission-related components.

Where a warrantable condition exists, MTD Consumer Group Inc will repair your outdoor equipment engine at no cost to you including diagnosis, parts and labor.

MANUFACTURER'S WARRANTY COVERAGE:

This emission control system is warranted for two years. If any emission-related part on your outdoor equipment engine is defective, the part will be repaired or replaced by MTD CONSUMER GROUP INC.

OWNER'S WARRANTY RESPONSIBILITIES:

As the outdoor equipment engine owner, you are responsible for performance of the required maintenance listed in your owner's manual. MTD Consumer Group Inc recommends that you retain all receipts covering maintenance on your outdoor equipment engine, but MTD Consumer Group Inc cannot deny warranty solely for the lack of receipts.

As the outdoor equipment engine owner, you should however be aware that MTD Consumer Group Inc may deny you warranty coverage if your outdoor equipment engine or a part has failed due to abuse, neglect, or improper maintenance or unapproved modifications.

You are responsible for presenting your outdoor equipment engine to MTD Consumer Group Inc's distribution center or service center as soon as the problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days. If you have a question regarding your warranty coverage, you should contact the MTD Consumer Group Inc Service Department at 1-800-800-7310 or via email at <http://support.mtdproducts.com>

GENERAL EMISSIONS WARRANTY COVERAGE:

MTD Consumer Group Inc warrants to the ultimate purchaser and each subsequent purchaser that the outdoor equipment engine is: Designed, built and equipped so as to conform with all applicable regulations; and free from defects in materials and workmanship that cause the failure of a warranted part to be identical in all material respects to that part as described in MTD Consumer Group Inc's application for certification.

The warranty period begins on the date the outdoor equipment engine is delivered to an ultimate purchaser or first placed into service. The warranty period is two years.

Subject to certain conditions and exclusions as stated below, the warranty on emission-related parts is as follows:

1. Any warranted part that is not scheduled for replacement as required maintenance in the written instructions supplied, is warranted for the warranty period stated above. If the part fails during the period of warranty coverage, the part will be repaired or replaced by MTD Consumer Group Inc according to subsection (4) below. Any such part repaired or replaced under warranty will be warranted for the remainder of the period.
 2. Any warranted part that is scheduled only for regular inspection in the written instructions supplied is warranted for the warranty period stated above. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.
 3. Any warranted part that is scheduled for replacement as required maintenance in the written instructions supplied is warranted for the period of time before the first scheduled replacement date for that part. If the part fails before the first scheduled replacement, the part will be repaired or replaced by MTD Consumer Group Inc according to subsection (4) below. Any such part repaired or replaced under warranty will be warranted for the remainder of the period prior to the first scheduled replacement point for the part.
 4. Repair or replacement of any warranted part under the warranty provisions herein must be performed at a warranty station at no charge to the owner.
 5. Notwithstanding the provisions herein, warranty services or repairs will be provided at all of our distribution centers that are franchised to service the subject engines or equipment.
 6. The outdoor equipment engine owner will not be charged for diagnostic labor that is directly associated with diagnosis of a defective, emission-related warranted part, provided that such diagnostic work is performed at a warranty station.
 7. MTD Consumer Group Inc is liable for damages to other engine or equipment components proximately caused by a failure under warranty of any warranted part.
 8. Throughout the off-road engine and equipment warranty period stated above, MTD Consumer Group Inc will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.
 9. Any replacement part may be used in the performance of any warranty maintenance or repairs and must be provided without charge to the owner. Such use will not reduce the warranty obligations of MTD Consumer Group Inc.
 10. Add-on or modified parts that are not exempted by the Air Resources Board may not be used. The use of any non-exempted add-on or modified parts by the ultimate purchaser will be grounds for disallowing a warranty claims. MTD Consumer Group Inc will not be liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.
-

WARRANTED PARTS:

The repair or replacement of any warranted part otherwise eligible for warranty coverage may be excluded from such warranty coverage if MTD Consumer Group Inc demonstrates that the outdoor equipment engine has been abused, neglected, or improperly maintained, and that such abuse, neglect, or improper maintenance was the direct cause of the need for repair or replacement of the part. That notwithstanding, any adjustment of a component that has a factory installed, and properly operating, adjustment limiting device is still eligible for warranty coverage. Further, the coverage under this warranty extends only to parts that were present on the off-road engine and equipment purchased.

The following emission warranty parts are covered (if applicable):

(1) Fuel Metering System

- Cold start enrichment system (soft choke)
- Carburetor and internal parts (or fuel injection system)
- Fuel pump
- Fuel tank

(2) Air Induction System

- Air cleaner
- Intake manifold

(3) Ignition System

- Spark plug(s)
- Magneto ignition system

(4) Exhaust System

- Catalytic converter
- SAI (Reed valve)

(5) Miscellaneous Items Used in Above System

- Vacuum, temperature, position, time sensitive valves and switches
- Connectors and assemblies

(6) Evaporative Control

- Fuel hose
- Fuel hose clamps
- Tethered fuel cap
- Carbon canister
- Vapor lines

CUB CADET LLC

MANUFACTURER'S LIMITED WARRANTY FOR Z-FORCE COMMERCIAL ZERO-TURN COMMERCIAL RIDING MOWERS

IMPORTANT: To obtain warranty coverage owner must present an original proof of purchase and applicable maintenance records to the servicing dealer. Please see the operator's manual for information on required maintenance and service intervals.

The limited warranty set forth below is given by Cub Cadet LLC with respect to new merchandise purchased or leased and used in the United States and/or its territories and possessions, and by MTD Products Limited with respect to new merchandise purchased or leased and used in Canada and/or its territories and possessions (either entity respectively, "Cub Cadet").

Cub Cadet warrants this product (excluding its *Normal Wear Parts, Batteries and Attachments* as described below) against defects in material and workmanship for a period of two (2) years commencing on the date of original retail purchase or lease and will, at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship.

Normal Wear Parts are warranted to be free from defects in material and workmanship for a period of thirty (30) days or one hundred (100) operation hours, whichever comes first, commencing on the date of original retail purchase or lease. Normal wear parts include, but are not limited to items such as: belts, blades, blade adapters, grass bags, rider deck wheels, seats, and tires.

Batteries have a one-year prorated limited warranty against defects in material and workmanship, with 100% replacement during the first three months. After three months, the battery replacement credit is based on the months remaining in the twelve (12) month period dating back to the original date of original sale or lease. Any replacement battery will be warranted only for the remainder of the original warranty period.

Attachments — Cub Cadet warrants attachments for this product against defects in material and workmanship for a period of one (1) year, commencing on the date of the attachment's original purchase or lease. Attachments include, but are not limited to items such as: grass collectors and mulch kits.

This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster. Damage resulting from the installation or use of any part, accessory or attachment not approved by Cub Cadet for use with the product(s) covered by this manual will void your warranty as to any resulting damage. In addition, Cub Cadet may deny warranty coverage if the hour meter, or any part thereof, is altered, modified, disconnected or otherwise tampered with.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE AND APPLICABLE MAINTENANCE RECORDS, through your local authorized service dealer. To locate the dealer in your area:

In the U.S.A.:

Check your Yellow Pages, or contact Cub Cadet LLC at P.O. Box 361131, Cleveland, Ohio 44136-0019, call 1-877-282- 8684 or log on to our website at www.cubcadet.com.

In Canada:

Contact MTD Products Limited, Kitchener, ON N2G 4J1, call 1-800-668-1238 or log on to our website at www.mtdcanada.com.

Without limiting the foregoing, this limited warranty does not provide coverage in the following cases:

- a. Routine maintenance items such as lubricants, filters, blade sharpening, tune-ups, brake adjustments, clutch adjustments, deck adjustments, and normal deterioration of the exterior finish due to use or exposure.
- b. Service completed by someone other than an authorized service dealer.
- c. Cub Cadet does not extend any warranty for products sold or exported outside of the United States and/or Canada, and their respective possessions and territories, except those sold through Cub Cadet's authorized channels of export distribution.
- d. Replacement parts and/or accessories that are not genuine Cub Cadet parts.
- e. Transportation charges and service calls.

There are no implied warranties, including without limitation any implied warranty of merchantability or fitness for a particular purpose. No warranties shall apply after the applicable period of express written warranty above. No other express warranties beyond those mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind Cub Cadet. The exclusive remedy is repair or replacement of the product as set forth above. The terms of this warranty provide the sole and exclusive remedy arising from the sale and/or lease of the products covered hereby. Cub Cadet shall not be liable for any incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services or for rental expenses to temporarily replace a warranted product.

Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. **Alteration of safety features of the product shall void this warranty.** You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift.

HOW LOCAL LAWS RELATE TO THIS WARRANTY: This limited warranty gives you specific legal rights, and you may also have other rights that vary in different jurisdictions.

Cub Cadet LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019, Phone: 1-877-282-8684
MTD Products Limited, Kitchener, ON N2G 4J1, Phone: 1-800-668-1238