

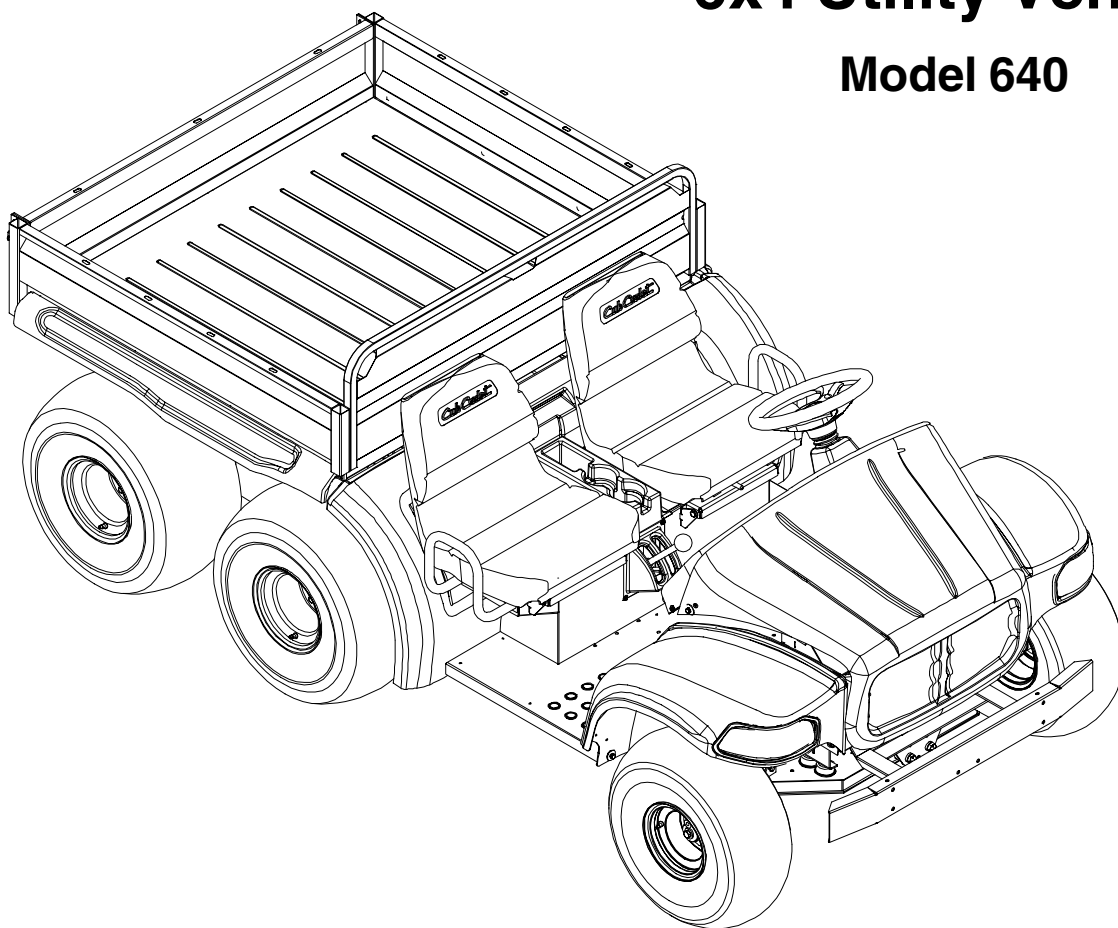


PART'S MANUAL

BIG COUNTRY 

6x4 Utility Vehicle

Model 640



CUB CADET LLC P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

PRINTED IN U.S.A.

FORM NO. 769-00163A

7/17/02

MODEL 640

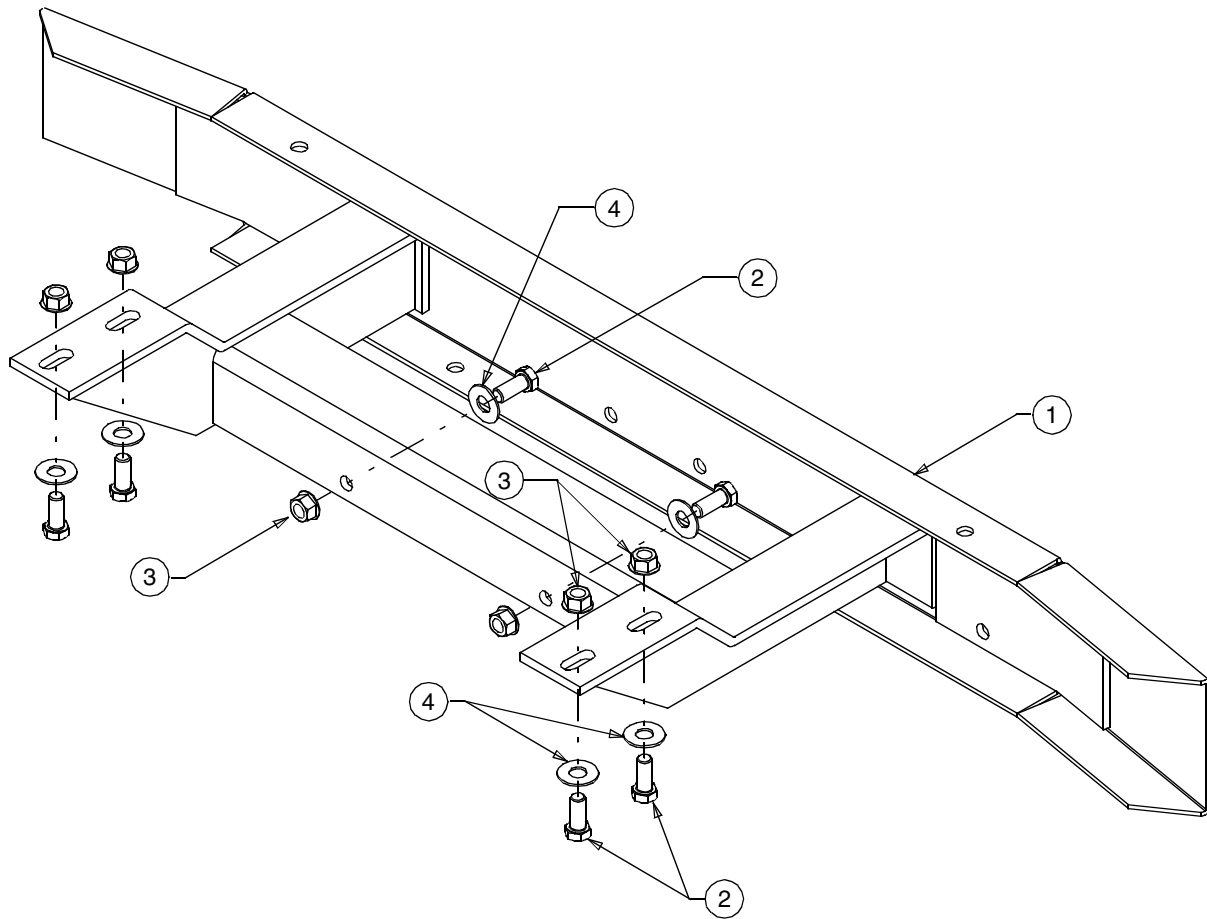
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NOTE: For **painted parts**, please refer to the list of color codes below. Please add the applicable color code, wherever needed, to the part number to order a replacement part. For instance, if a part, numbered 700-xxxx, is painted Cub Yellow, the part number to order would be 700-xxxx-0498.

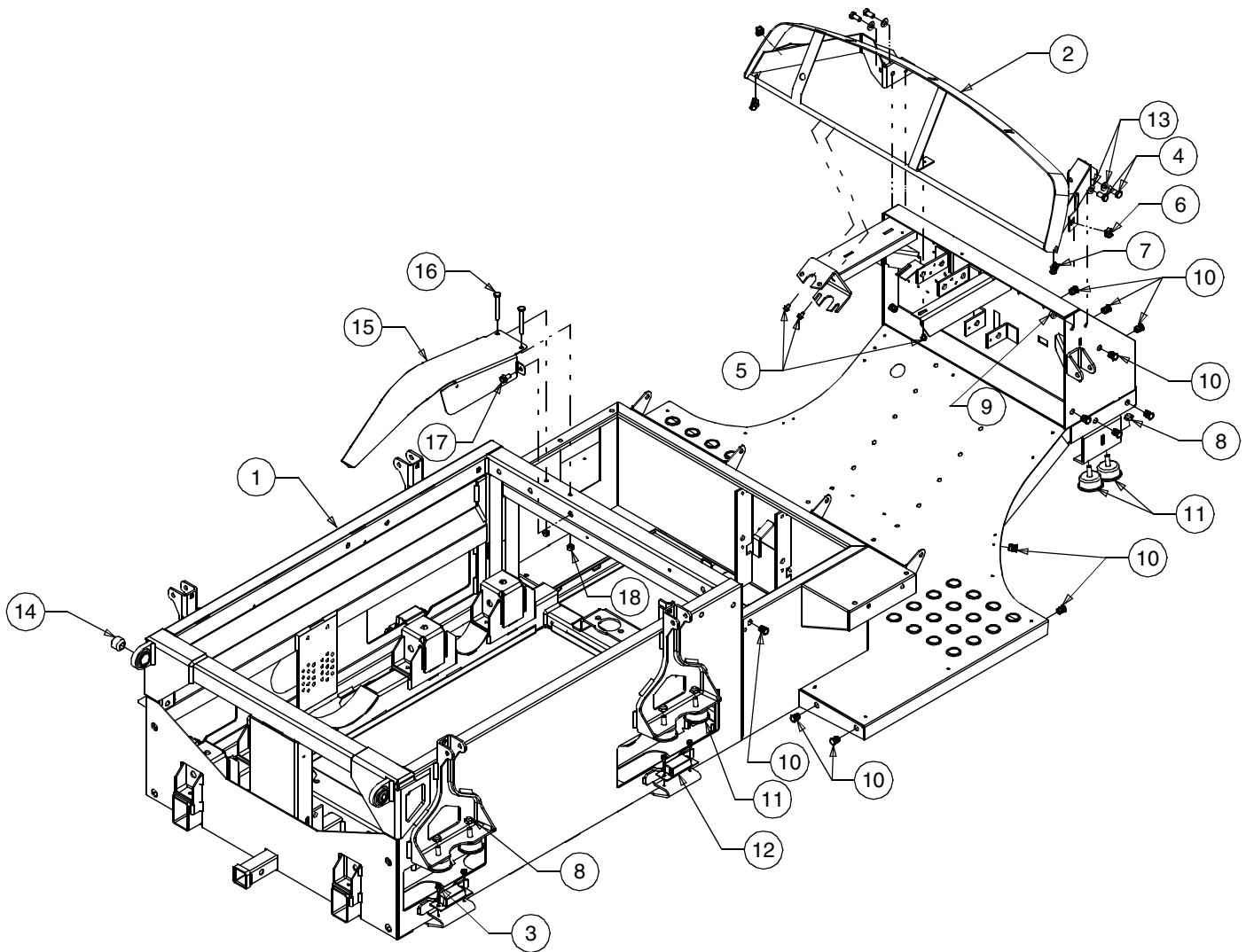
Cub Yellow: 0498
Cub Beige: 0499
Powder Black: 0637

BUMPER



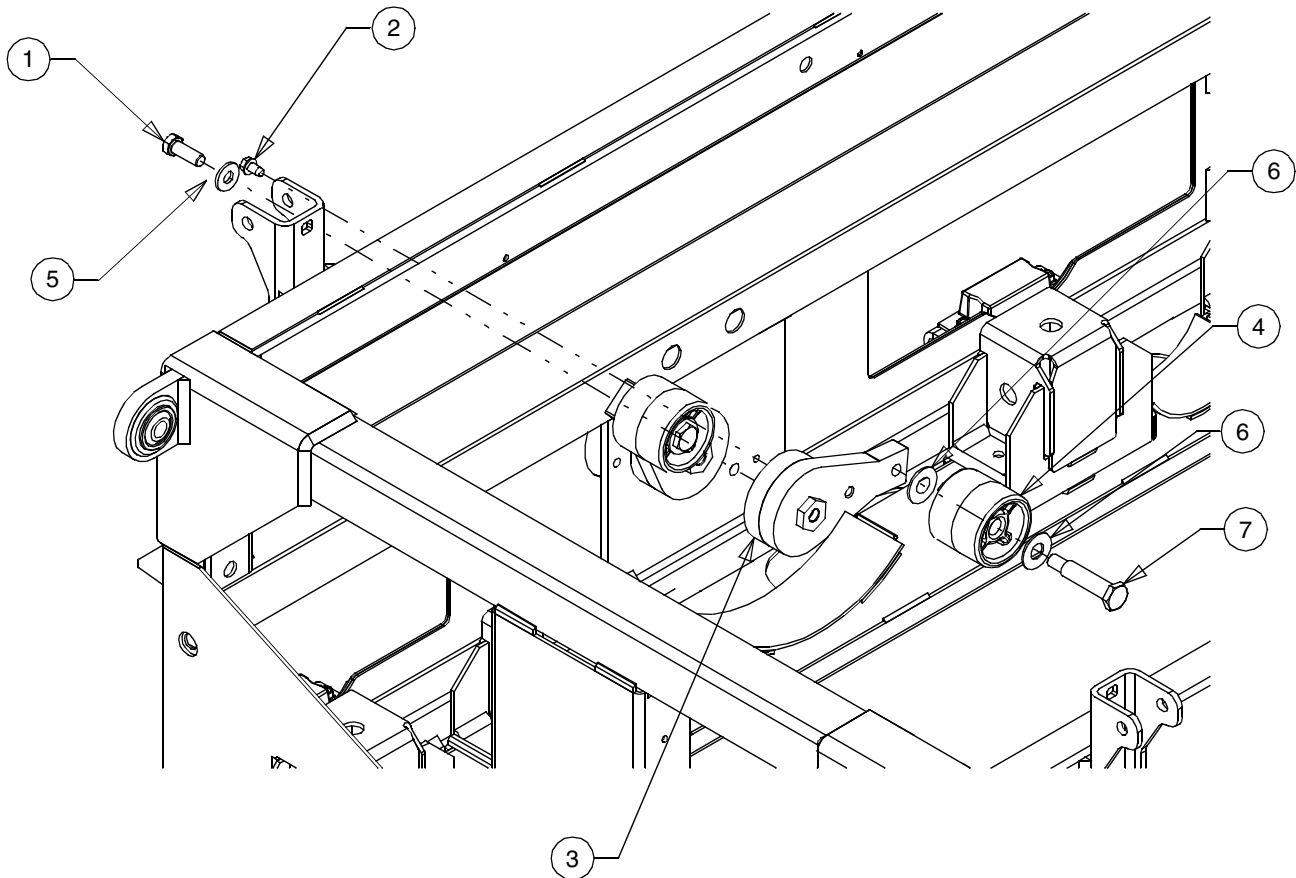
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-0037	Front Bumper Assembly	1
2	710-3001	Screw, Hex, 3/8-16 x .88	6
3	712-0431	Nut, Flange Lock, 3/8-16	6
4	736-04006	Washer, Flat, .444 x 1.0 x .057	6

FRAME



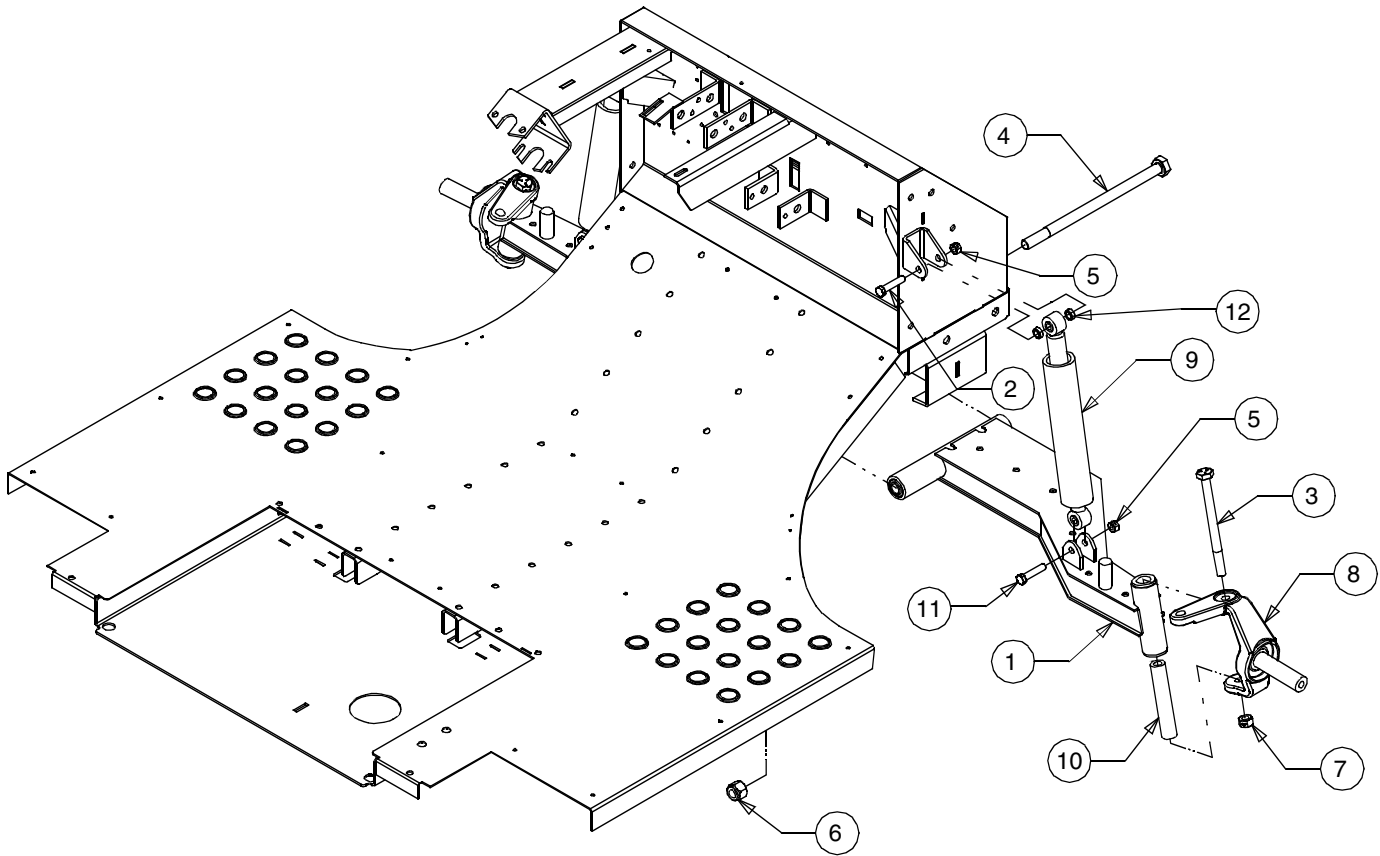
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-0044A	Frame Assembly, Complete	1
2	607-04007	Frame Assembly, Upper Dash	1
3	710-0599	Screw, Self-tapping, 1/4-20 x 0.500	8
4	710-0216	Screw, Hex, 3/8-16 x .75	4
5	710-0653	Screw, Self-tapping, 1/4-20 x .375	3
6	712-04004	Nut, Retainer, 5/16-18	2
7	712-04005	U-Nut, 1/4-20	2
8	712-04006	Nut, Nylon Lock, M10-1.25	12
9	712-0431	Nut, Flange Lock, 3/8-16	3
10	712-0703A	Nut, Insert, 5/16-18	21
11	731-04011	Bumper, Compression Suspension	12
12	731-04016	Bumper, Compression Extension	4
13	736-3050	Washer, Flat, .406 x 812 x .51	4
14	741-0761	Rubber Bushing, Bed Pivot	1
15	707-04006	Guard, Belt	1
16	710-0378	Hex Screw, 5/16-18 x 2.5, Gr5	2
17	710-0579	Hex Screw, Flange, 5/16-18 x .625, Gr5	2
18	712-3009	Nut, Hex Lock, 5/16-18	2

CHAIN GUIDE



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	738-0509	Shoulder Screw, .50 x 1.825	1
2	736-3084	Washer, Flat, .510 x 1.12 x .060	2
3	736-0262	Washer, Flat, .385 x .870 x .092	1
4	731-04078	Roller, Chain	1
5	718-04033	Adjuster, Rotary	1
6	710-0599	Screw, Self-tapping, 1/4-20 x .5	1
7	710-0514	Hex Screw, 3/8-16 x 1.0	1

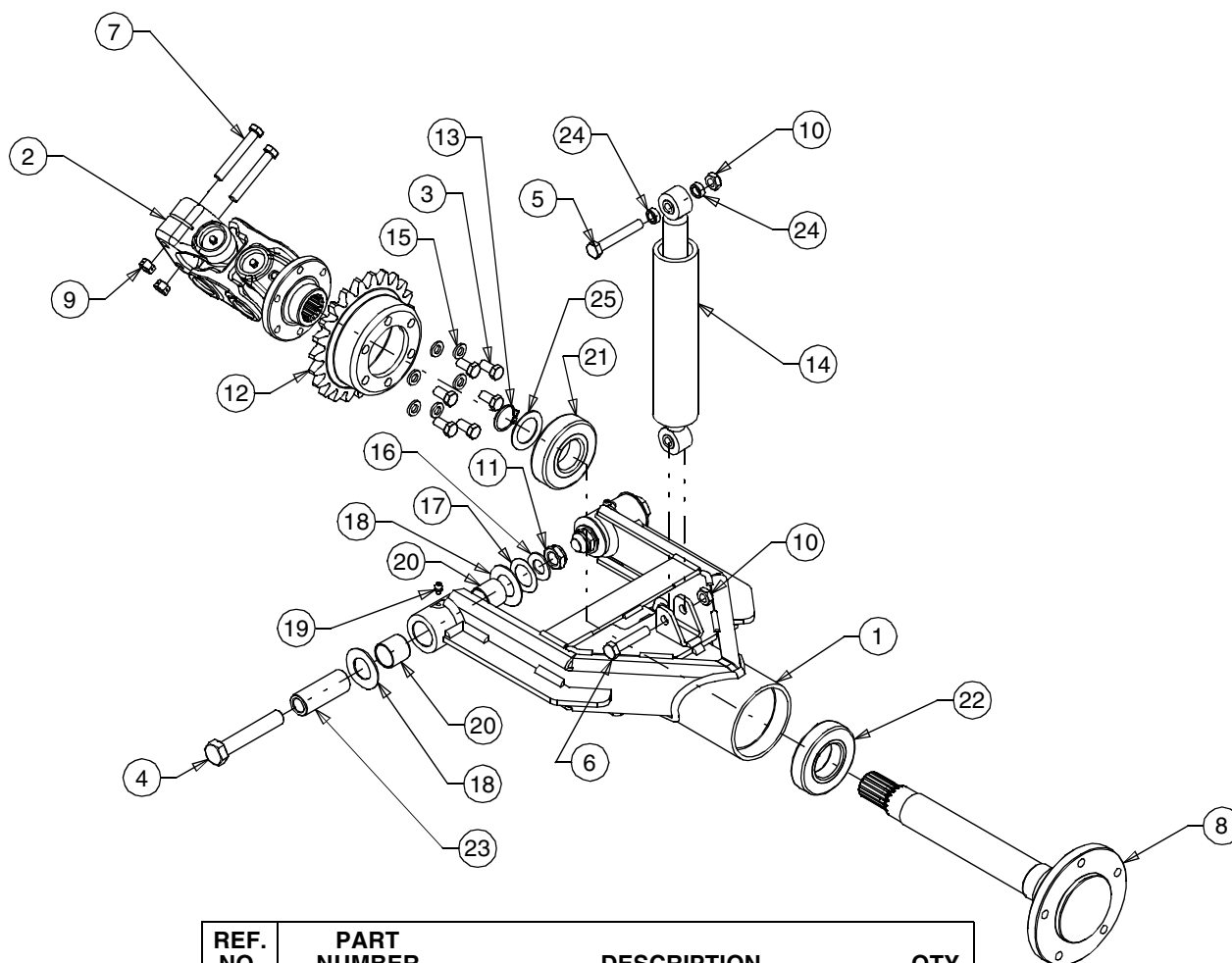
AXLE (FRONT SUSPENSION)



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-04004	Axle Assembly, Right-front	1
	737-04006	Grease Fitting	1
	741-0758	Bearing, .63 ID x 1.19 OD	2
	741-0762	Bushing, Stearing	2
	750-1357	Spacer, .645 ID x 1.063 OD	1
—	607-04005	Axle Assembly, Left-front	1
	737-04006	Grease Fitting	1
	741-0758	Bearing, .63 ID x 1.19 OD	2
	741-0762	Bushing, Stearing	2
	750-1357	Spacer, .645 ID x 1.063 OD	1
2	710-04023	Hex Screw, M10-1.25 x 65mm	2
3	710-04012	Hex Screw, 1/2-13 x 6.50, Gr5	2
4	710-04013	Hex Screw, 5/8-11 x 11, Gr5	2
5	712-04006	Nut, Hex Lock, Nylon, M10 -1.25	4
6	712-3016	Nut, Hex Lock, Nylon, 5/8-11, Gr5	2
7	712-3022	Nut, Hex Lock, 1/2-13	2
8	723-0618	Steering Control Knuckle, RH	1
—	723-0619	Steering Control Knuckle, LH	1
9	732-1189	Shock Absorber, 2.88 Stroke	2
10	750-1388	Tube, .875 x .50 x 4.75	2
11	710-04024	Hex Screw, M10-1.25 x 50mm	2
12	750-04014	Spacer, Shock	4
—	737-0168	Grease, Alvania, EP Lead-Free	*

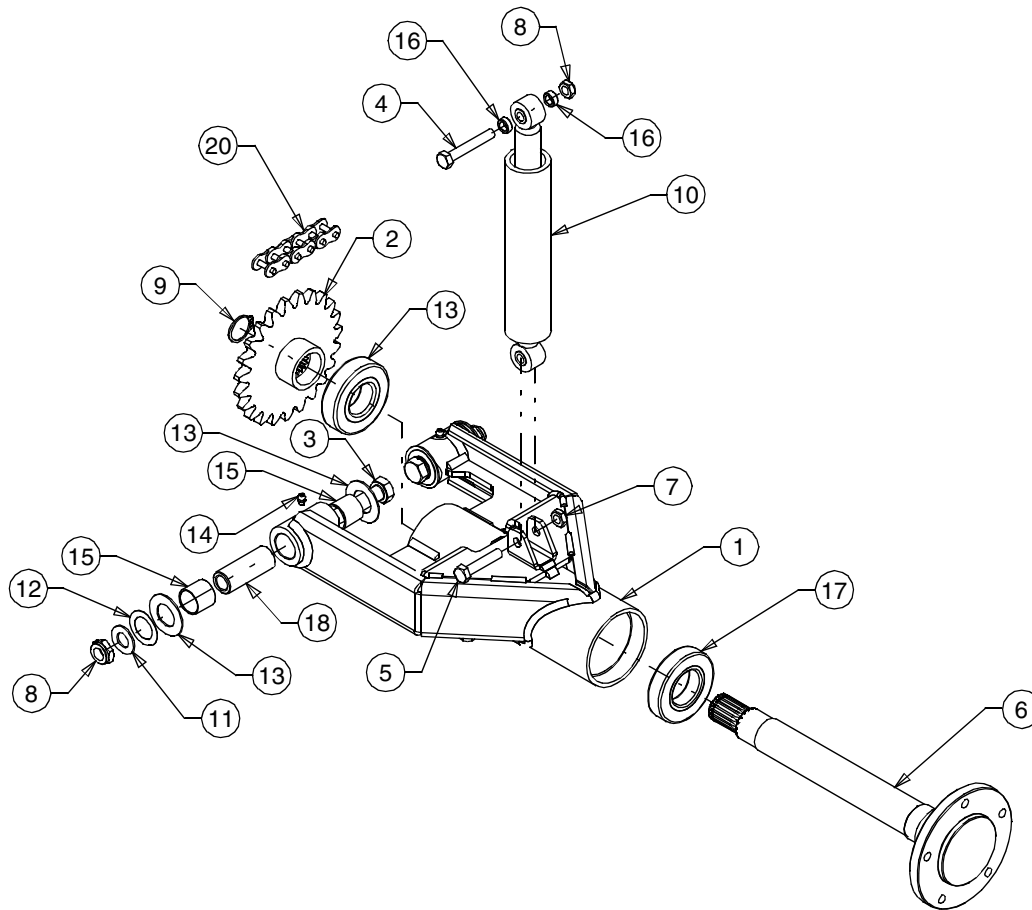
* .5 oz. per pivot arm

AXLE (CENTER SUSPENSION)



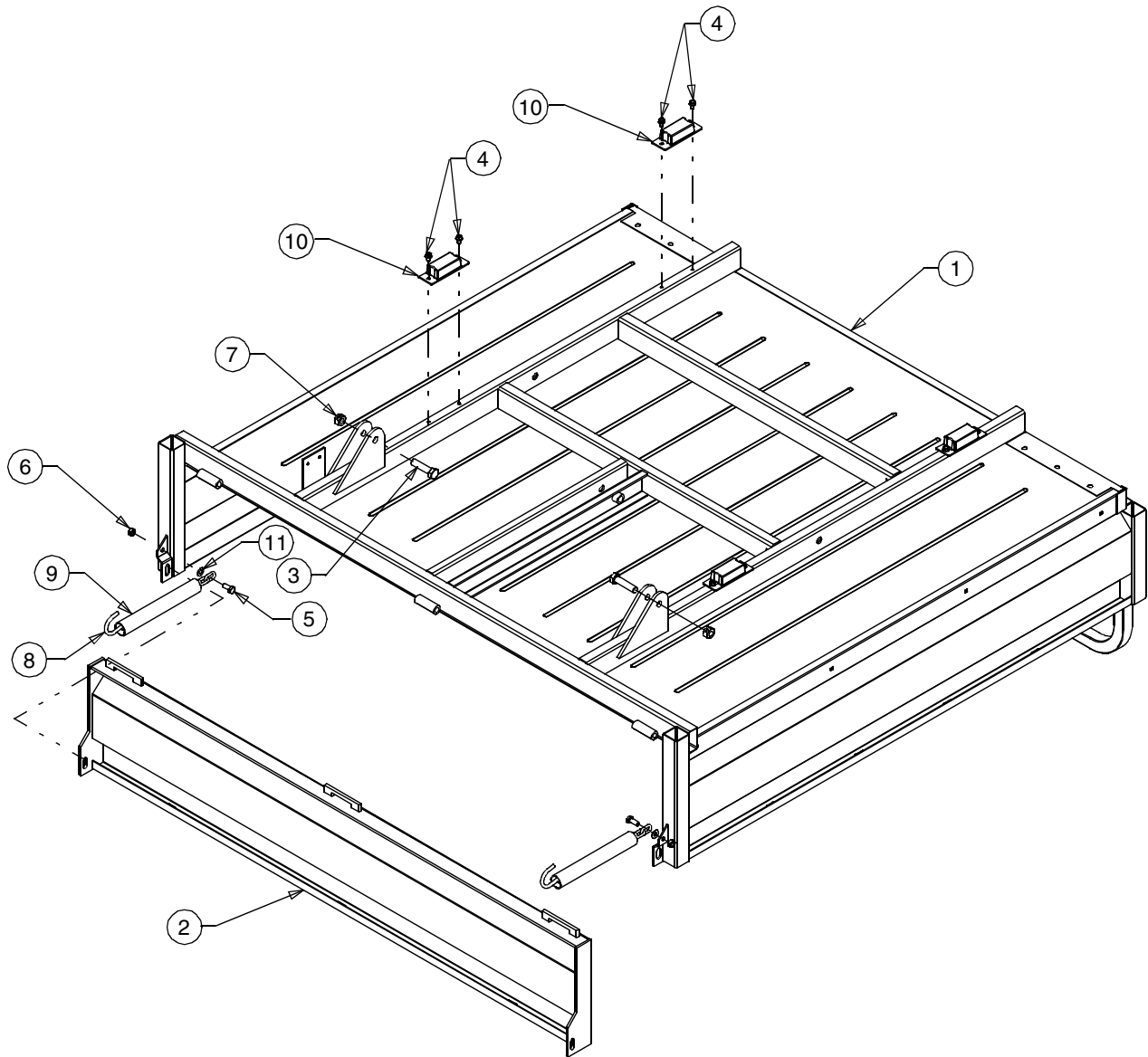
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-0043A	Axle Support Assembly, Center Weld	2
2	623-0026	Weld Coupling Assembly	2
3	710-0216	Screw, Hex, 3/8-16 x .75, Gr5	12
4	710-0298	Screw, Hex, 5/8-18 x 3.5, Gr5	4
5	710-04023	Screw, M10-1.25 x .65, Gr8	2
6	710-04024	Screw, M10-1.25 x .50, Gr8	2
7	710-0859	Screw, Hex, 3/8-16 x 2.5, Gr5	4
8	711-1763	Axle Shaft, Drive Center	2
9	712-0375	Nut, Hex Lock, 3/8-16	4
10	712-04006	Nut, Nylon Lock, M10-1.25	4
11	712-0413	Nut, Jam Lock, 5/8-18, Gr5	2
12	713-0604	Sprocket, Hub, 1.75 - 23T	2
13	716-0401	Retaining Ring, External, 1.14	2
14	732-1189	Shock Absorber, 2.88 Stroke	2
15	736-0169	Washer, Lock, 3/8, Regular Duty	12
16	736-0237	Washer, Flat, .65 x 1.25 x .075	4
17	736-0424	Washer, Flat, 1.06 x 1.56 x .020	4
18	736-3046A	Washer, Flat, 1.010 x 1.86 x .060	8
19	737-3000	Lube Fitting, 3/16	4
20	741-04030	Bearing, 1.0 x 1.125 x 1.0	8
21	741-0759	Ball Bearing, Internal Axle	2
22	741-0760	Ball Bearing, External Axle	2
23	750-04004	Spacer, .63 x 1.0 x 2.594	4
24	750-04014	Spacer, Shock	4
25	750-1389	Spacer, 1.78 x 1.88	2

AXLE (REAR SUSPENSION)



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-0042A	Axle Support Assembly, Rear Weld	2
2	607-04012	Sprocket Assembly, Rear, .75 - 23T	2
3	710-0298	Screw, Hex, 5/8-18 x 3.5, Gr5	4
4	710-04023	Screw, M10-1.25 x .65, Gr8	2
5	710-04024	Screw, M10-1.25 x .50, Gr8	2
6	711-1764	Axle Shaft, Rear Drive	2
7	712-04006	Nut, Nylon Lock, M10 x 1.25	4
8	712-0413	Jam Nut, Nylon Lock, 5/8-18	4
9	716-0401	Retaining Ring, External, 1.14	2
10	732-1189	Shock Absorber, 2.88 Stroke	2
11	736-0237	Washer, Flat, .65 x 1.25 x .075	4
12	736-0424	Washer, Flat, 1.06 x 1.56 x .020	4
13	736-3046A	Washer, Flat, 1.010 x 1.86 x .060	8
14	737-3000	Lube Fitting, 3/16	4
15	741-04030	Bearing, 1.0 x 1.125 x 1.0	8
16	741-0759	Ball Bearing, Internal Axle	2
17	741-0760	Ball Bearing, External Axle	2
18	750-04004	Spacer, .63 x 1.0 x 2.594	4
19	750-04014	Spacer, Shock	4
20	713-0605	Chain, #60 x 97 Pitch	—

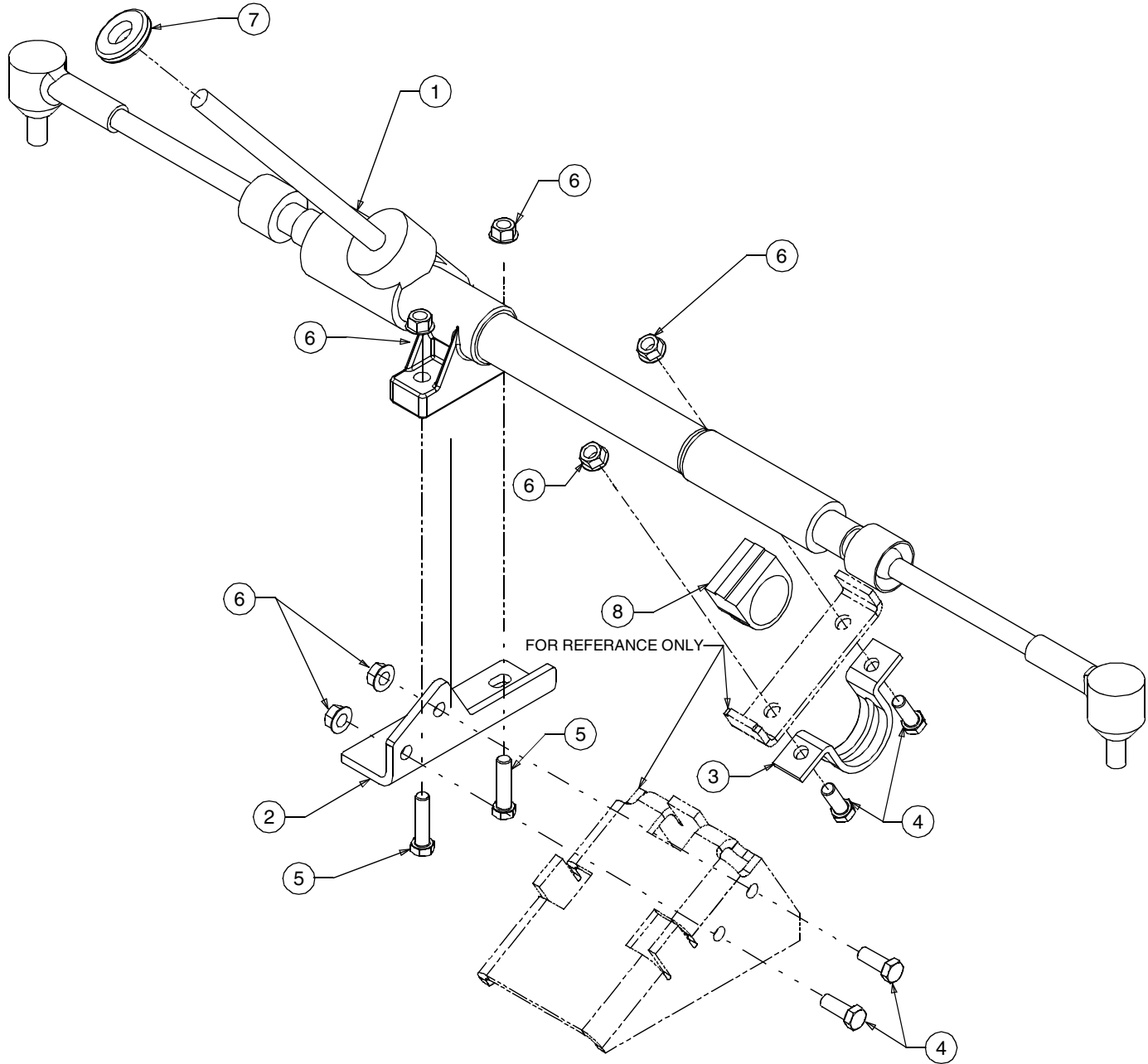
BED



NOTE: Bed shown inverted for clarity.

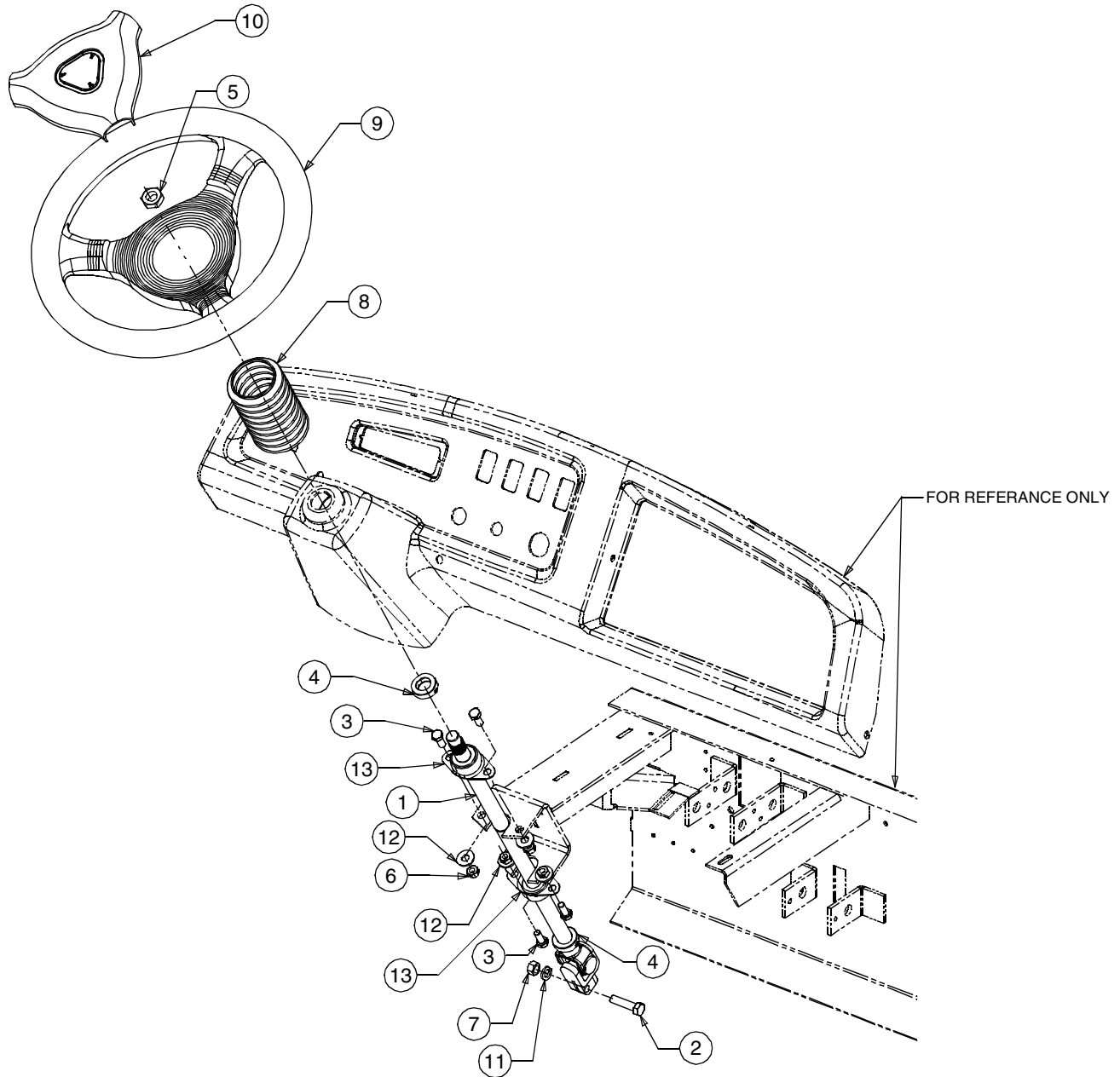
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-0030A	Bed Assembly, Utility	1
2	607-0031	Tailgate Assembly	1
3	710-0489	Screw, Hex, 1/5-13 x 2.0, Gr5	2
4	710-0599	Screw, Self-tapping, 1/4-20 x 0.500	8
5	710-3008	Screw, Hex, 5/16-18 x .75, Gr5	2
6	712-3009	Nut, Hex Lock, 5/16-18	2
7	712-3022	Nut, Hex Lock, 1/2-13	2
8	713-0606	Chain, Tailgate	2
9	727-0639	Cover Cloth, Tailgate Chain	2
10	731-04016	Bumper, Extension Suspension	4
11	736-0278	Washer, Flat, .33 x .678 x .030	2

STEERING (LOWER)



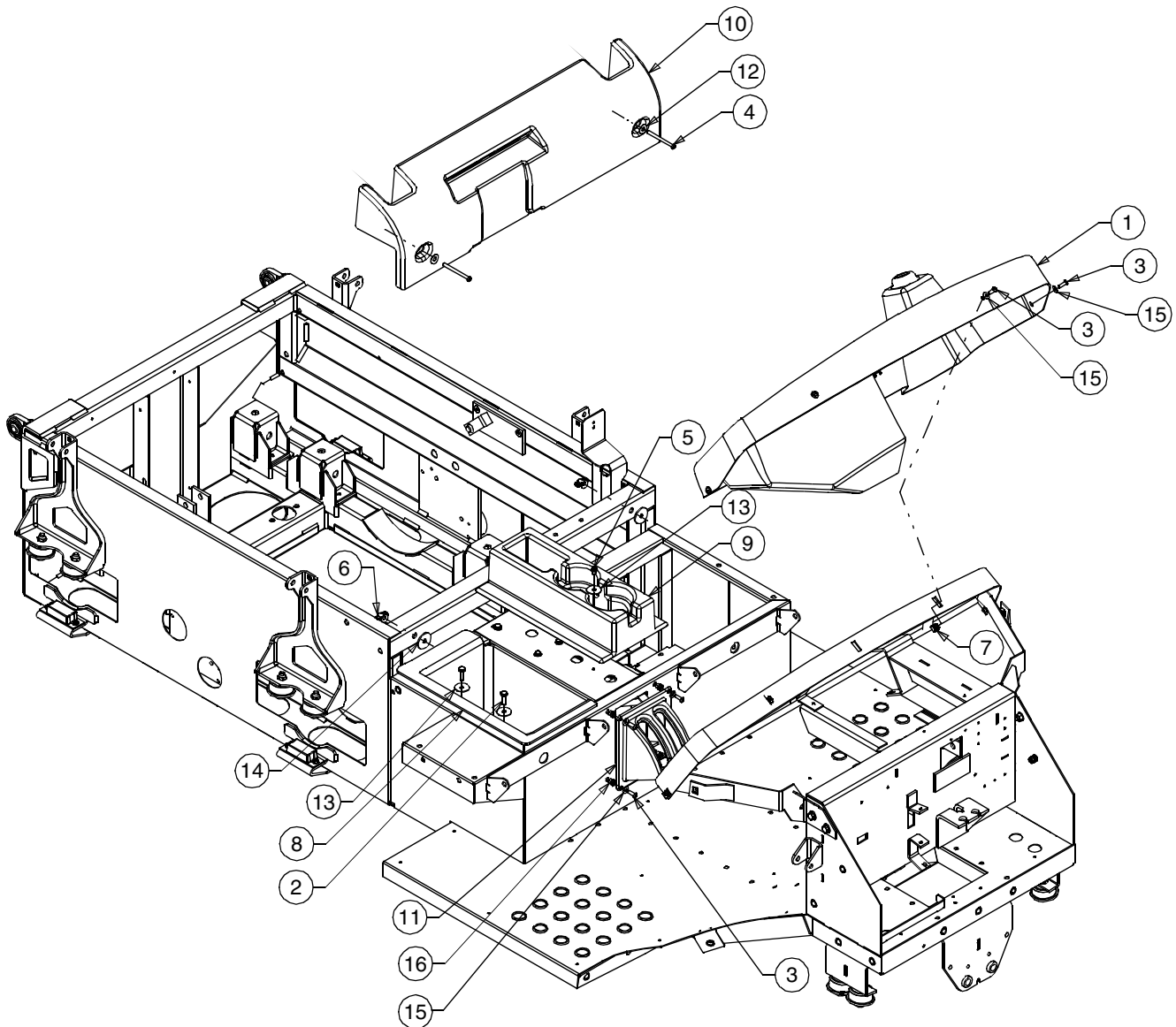
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	617-0075	Gear Assembly, Steering	1
2	707-04074	Steering Bracket, Sector Clamp	1
3	707-0417	Bracket, Steering Mounting	1
4	710-0514	Hex Screw, 3/8-16, 1.00, Gr5	4
5	710-0520	Hex Screw, 3/8-16, 1.50, Gr5	2
6	712-0431	Nut, Flange Lock, 3/8-16	6
7	735-0801	Grommet, Steering Shaft	1
8	741-0763	Bushing, Rubber	1

STEERING (UPPER)



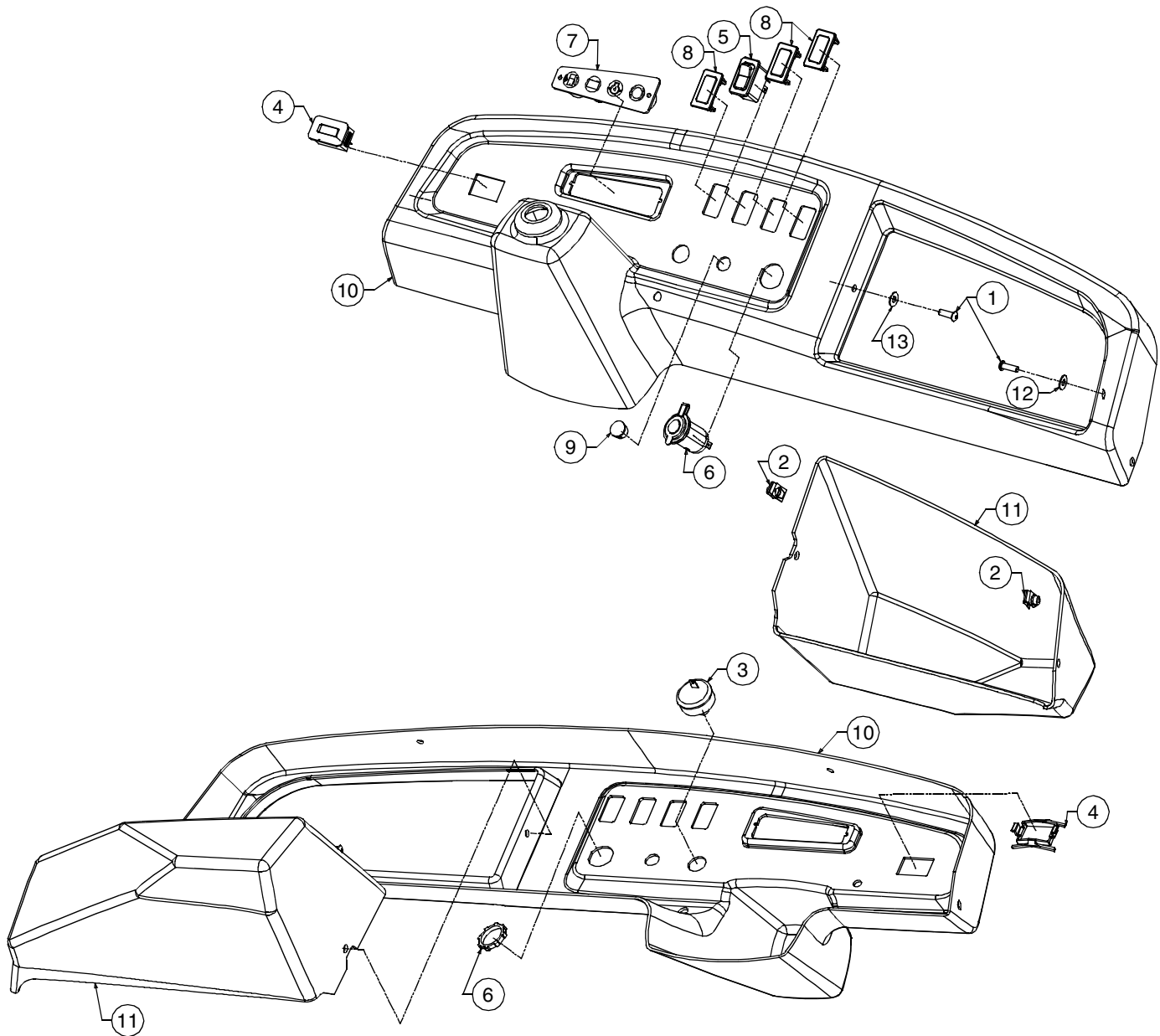
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	623-0027	Shaft Assembly, Steering	1
2	710-0520	Hex Screw, 3/8-16, 1.50, Gr5	1
3	710-3008	Hex Screw, 5/16-18, .75, Gr5	4
4	711-1774	Collar, .75	2
5	712-04001	Nut, Hex, M16-2, Class 8	1
6	712-3009	Nut, Hex Lock, 5/16-18	4
7	712-3017	Nut, Hex, 3/8-16, Gr8	1
8	731-0954	Bellow, Steering, 4.75 Lg	1
9	731-2848	Steering Wheel, Three-spoke	1
10	731-3210	Cover, Steering Wheel, Soft Grip	1
11	736-0169	Washer, Lock, 3/8, Regular Duty	1
12	736-0262	Washer, Flat, .385 ID x .870 OD x .092	4
13	741-04000	Bearing, Flange, .75 ID, Self-Aligning	2

TRIM PANELS



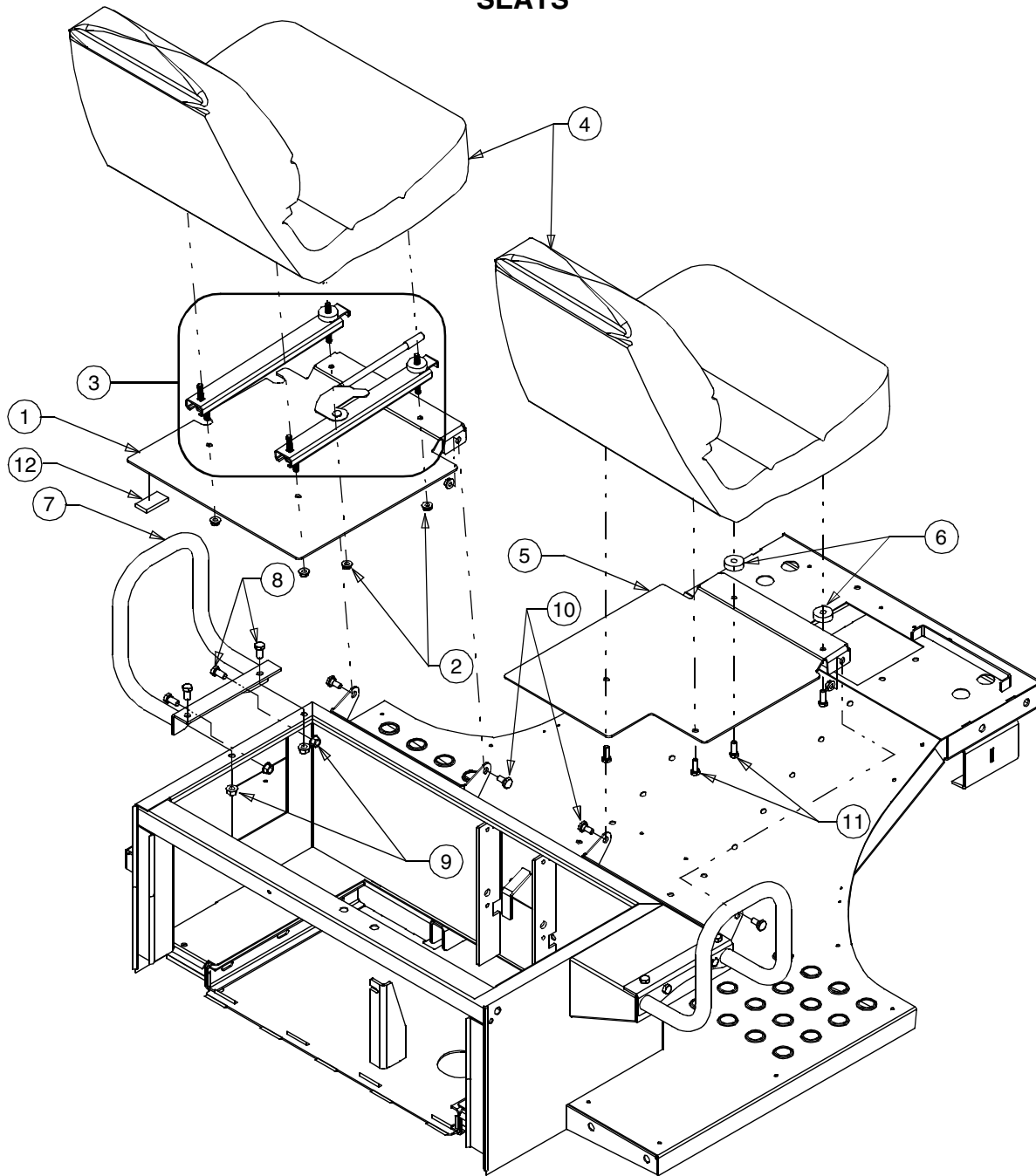
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	631-04000	Dash Assembly (See pg. 12 for detail)	1
2	710-04064	Machine, Screw, 1/4-20 x .75	8
3	710-04066	Screw, 1/4-20 x 3.0	2
4	710-0599	Screw, Self-tapping, 1/4-20 x 0.500	1
5	710-0376	Hex Screw, 5/16-18 x 1.0, Gr5	2
6	712-04013	Nut, Retainer, 1/4-20	2
7	712-0397	Wing Nut, 1/4-20 (w/ Bell Washer)	2
8	731-04033	Tool Box	1
9	731-2648	Console, Cup Holder	1
10	731-2952	Panel, Airbox Cover	1
11	731-2953	Panel, Shift Cover	1
12	736-04004	Flat Washer, .350 x 1.25 x .06	3
13	736-04017	Washer, Rubber, .375 x 1.5 x 1.25	2
14	736-0195	Washer, Flat, .3125 x .875 x .04	2
15	736-3020	Washer, Flat, .271 x .630 x .065	8
16	750-1261	Insert, 1/4-20	4

DASH PANEL



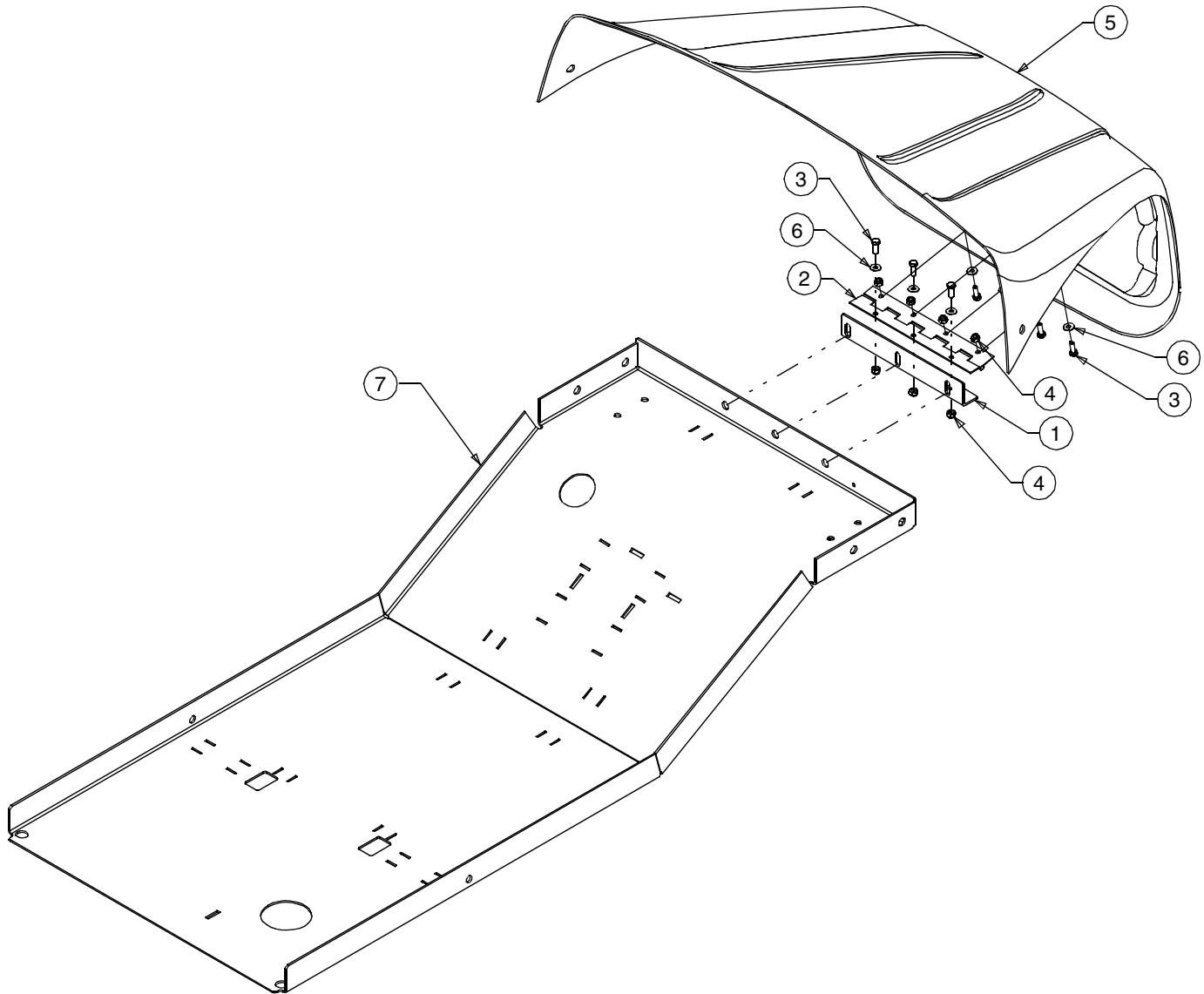
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	710-04064	Screw, Machine, 1/4-20 x .75	2
2	712-04005	U-Nut, 1/4-20	2
3	725-04000	Switch, Key	1
4	725-04005	Meter, Hour	1
5	725-04006	Rocker Switch, Headlight	1
6	725-2003	Recepticle, Power, 12v	1
7	731-04008	Housing, Bulb	1
8	731-04010	Plug, Switch	2
9	731-04023	Plug, Horn Switch	1
10	731-2838	Panel, Instrument	1
11	731-2839	Box, Glove	1
12	736-3020	Washer, Flat, .271 x .630 x .065	2

SEATS



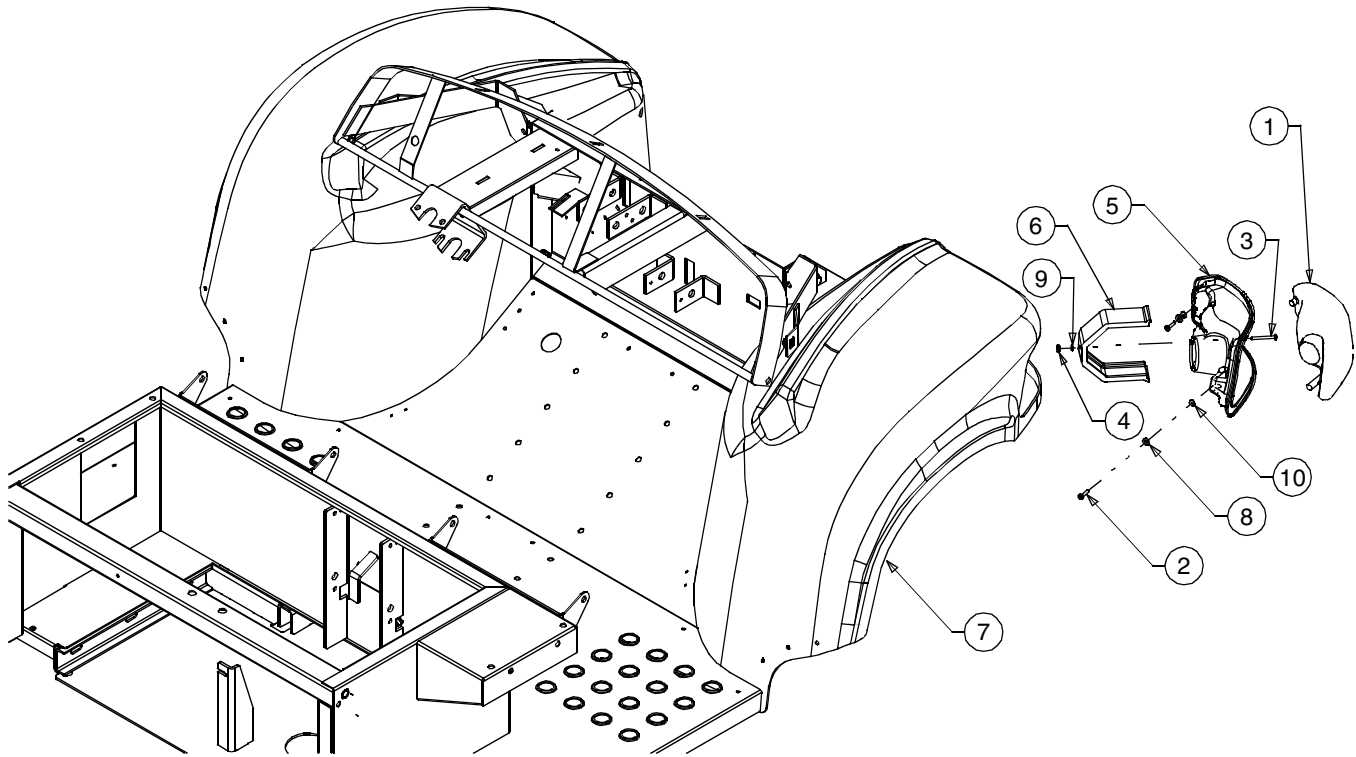
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	707-04061	Plate, Seat, LH	1
2	712-3004A	Nut, Flange Lock, 5/16-18, Gr5	8
3	757-0389	Track Assembly, Seat	1
4	757-3015	Seat	2
5	707-04062	Plate, Seat, RH	1
6	750-04019	Spacer, Seat	2
7	649-04002	Tube Assembly, Grab Handle	2
8	710-0216	Hex Screw, 3/8-16 x .75, Gr5	8
9	712-0431	Nut, Flange Lock, 3/8-16	12
10	738-0140	Shoulder Screw, .435 x .178-5/16 x .56	4
11	710-3038	Hex Screw, 5/16-18 x .875, Gr5	4
12	735-0805	Rubber Pad, Self-adhesive	6

HOOD



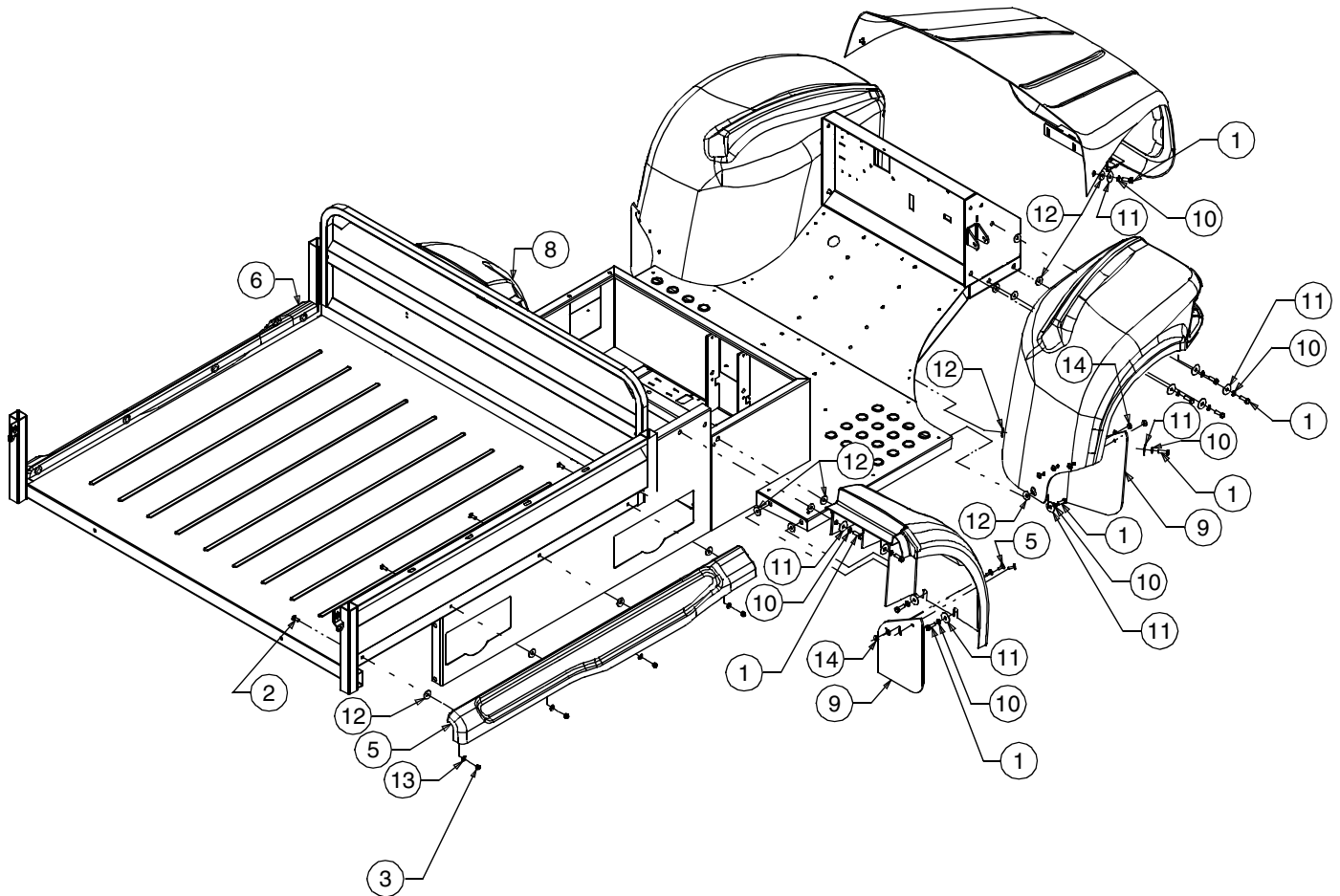
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	707-0385	Mounting Bracket, Hood	1
2	707-04070	Hinge, Hood, Base	1
3	710-3015	Hex Screw, 1/4-20, .75, Gr5	7
4	712-0324	Nut, Nylon Hex Lock, 1/4-20, Gr8	7
5	731-2829	Panel, Hood	1
6	736-3020	Washer, Flat, .271 x .630 x .065	7
7	707-0253	Frame, Lower Front	1
—	631-04002	Panel Assembly, Hood (Incl. Ref 1-Ref 6)	—

FENDERS (FRONT)



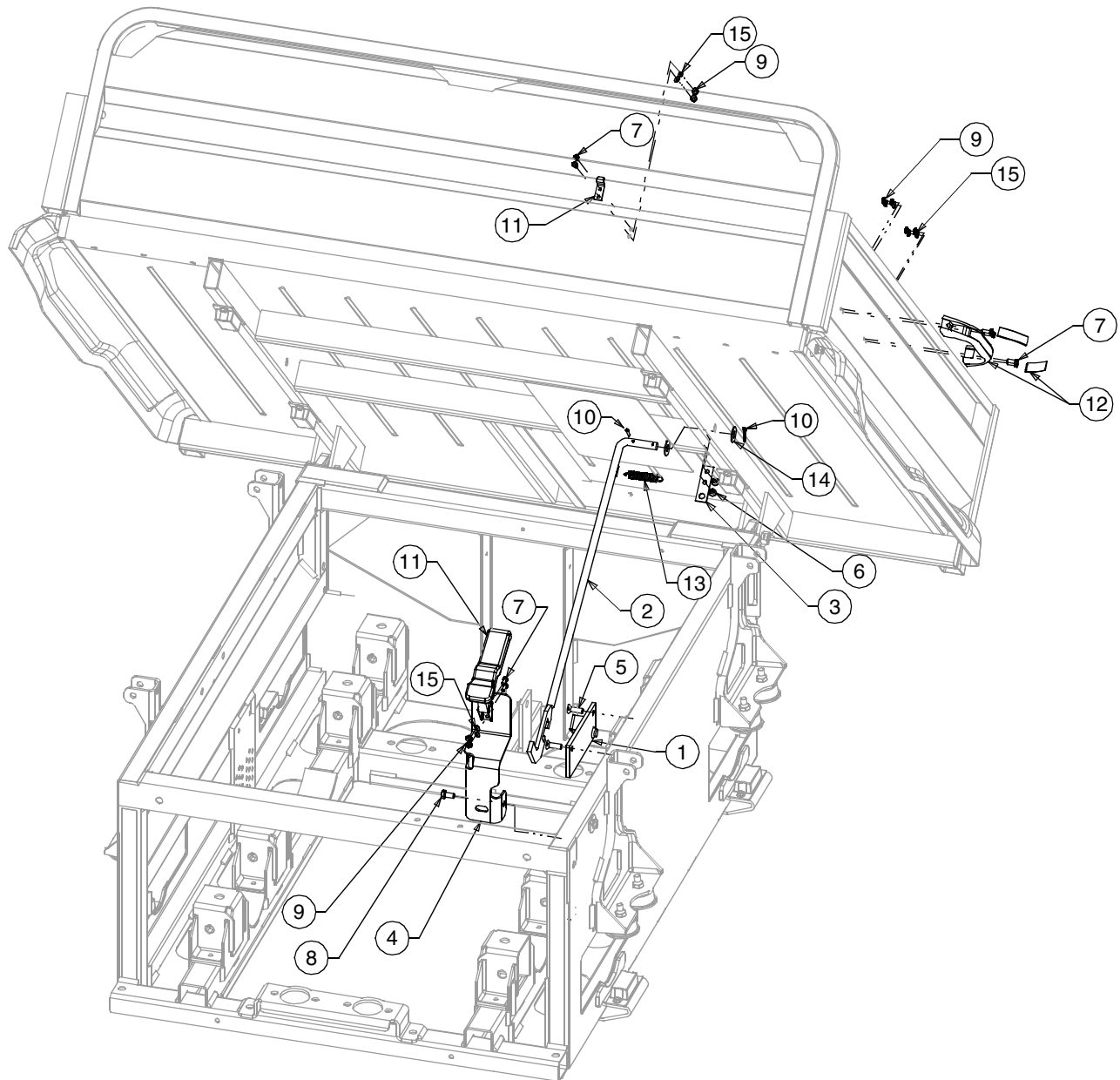
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	625-0081	Headlight Assembly, LH	1
—	625-0080	Headlight Assembly, RH	1
2	710-04031	Hex Screw, Hi-Lo, #10 x .75I	4
3	710-1302	Screw, Machine, #8-32 x 1.500	2
4	712-0142	Nut, #8-32	2
5	731-04021	Panel, Headlight, Bezel, LH	1
—	731-04020	Panel, Headlight, Bezel, RH	1
6	731-04026	Bracket, Headlight	2
7	731-2831	Panel, Left-front Fender	1
—	731-2830	Panel, Right-front Fender	1
8	736-04010	Washer, Flat, .219 x .500 x .049	4
9	736-0722	Washer, Lock, #10, Regular Duty	2
10	736-3065	Washer, Flat, .162 x .438 x .041	4
—	631-04003	Panel Assembly, Left-Front Fender (Includes LH Refs. 1-10)	—
—	631-04004	Panel Assembly, Right-Front Fender (Includes RH Refs. 1-10)	—

FENDERS (REAR)



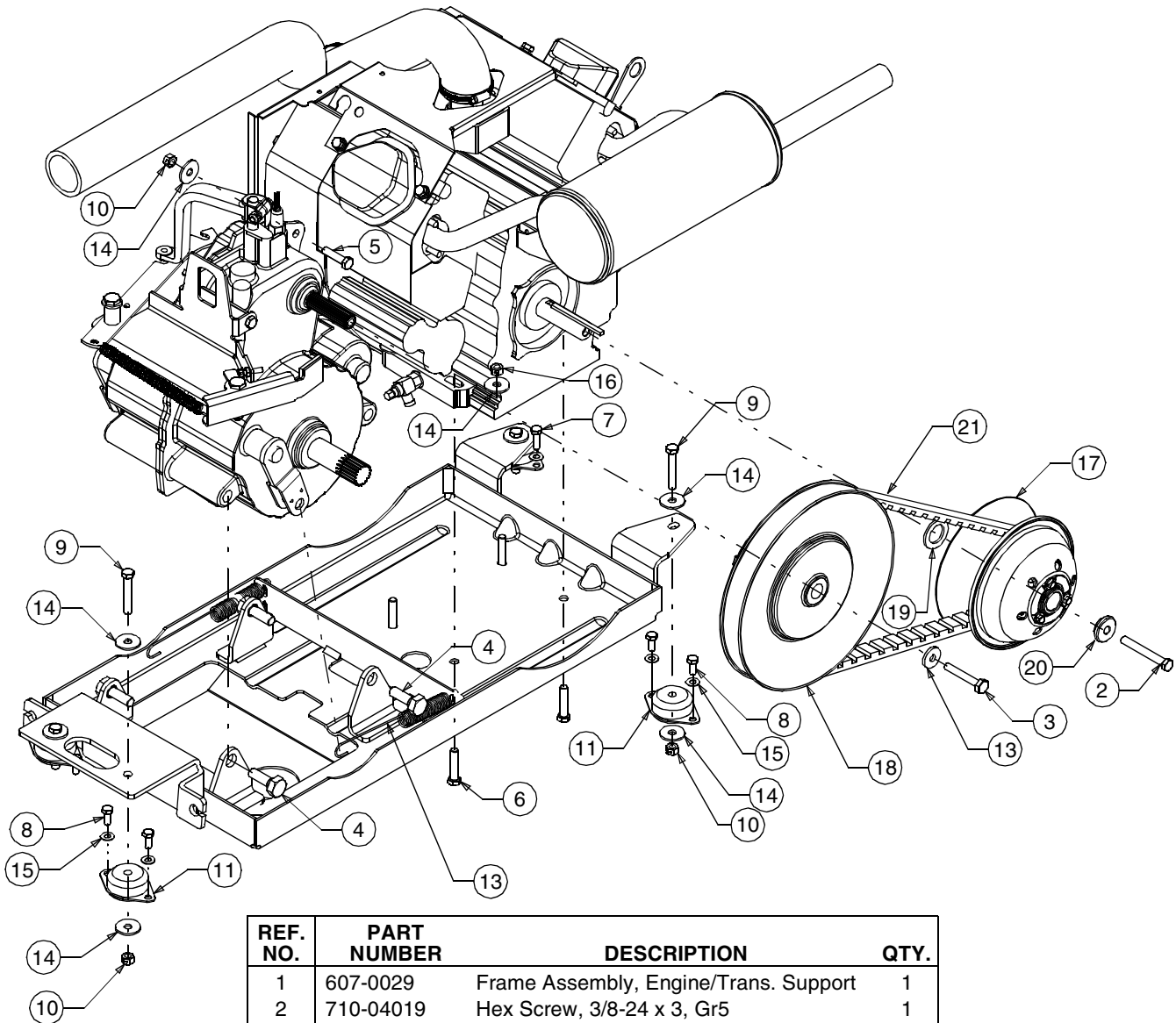
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	710-0376	Hex Screw, 5/16-18 x 1.00, Gr5	22
2	710-0703	Hex Screw, 1/4-20 x .75	8
3	710-0324	Hex Lock Nut, Nylon, 1/4-20	8
4	728-04004	Pop Rivet	12
5	731-2832	Panel, Bed Skirt, RH	1
6	731-2833	Panel, Bed Skirt, LH	1
7	731-2836	Panel, Rear Fender, RH	1
8	731-2837	Panel, Rear Fender, LH	1
9	735-04003	Flap, Mud	4
10	736-0119	Lock Washer, 5/16	22
11	736-04004	Flat Washer, .350 x 1.25 x .06	22
12	736-04008	Washer, Rubber, .310 x 1.0 x .125	30
13	736-3020	Flat Washer, .271 x .630 x .065	8
14	736-0400	Flat Washer, .194 x .620 x .063	12

BED LIFT



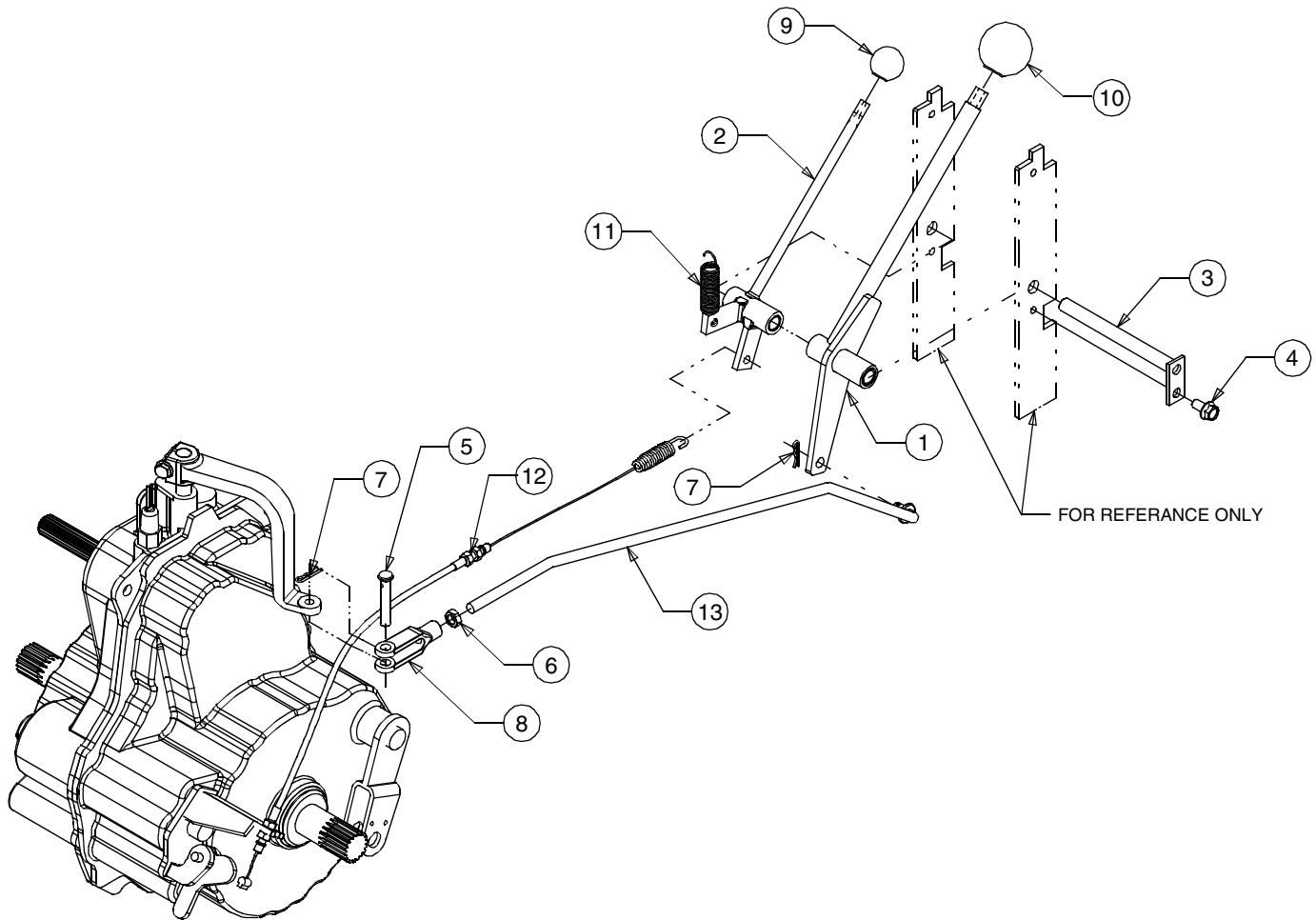
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-04013	Bracket Assembly, Prop Rod	1
2	647-0068	Rod Assembly, Prop	1
3	707-0384	Tab, Bed Lift	1
4	707-04060	Bracket, Bed Latch Base	1
5	710-04029	Screw, Countersunk Socket, 5/16-18 x 1	2
6	710-0599	Screw, Self-tapping, 1/4-20, 0.50	2
7	710-0899A	Screw, Hex Sems, #10-32 x .62, Gr5	8
8	710-3025	Hex Screw, 5/16-18 x .625, Gr5	1
9	712-0349	Hex Nut, 10-32	8
10	714-04001	Pin, Cotter, 0.125 OD	2
11	726-04005	Latch	1
12	731-2540	Handle	1
13	732-04007	Spring, .497 OD x 1.935	1
14	736-04007	Washer, Flat, .51 ID x 1.05	2
15	736-0722	Washer, Lock, #10	8

ENGINE & TRANSMISSION CRADLE



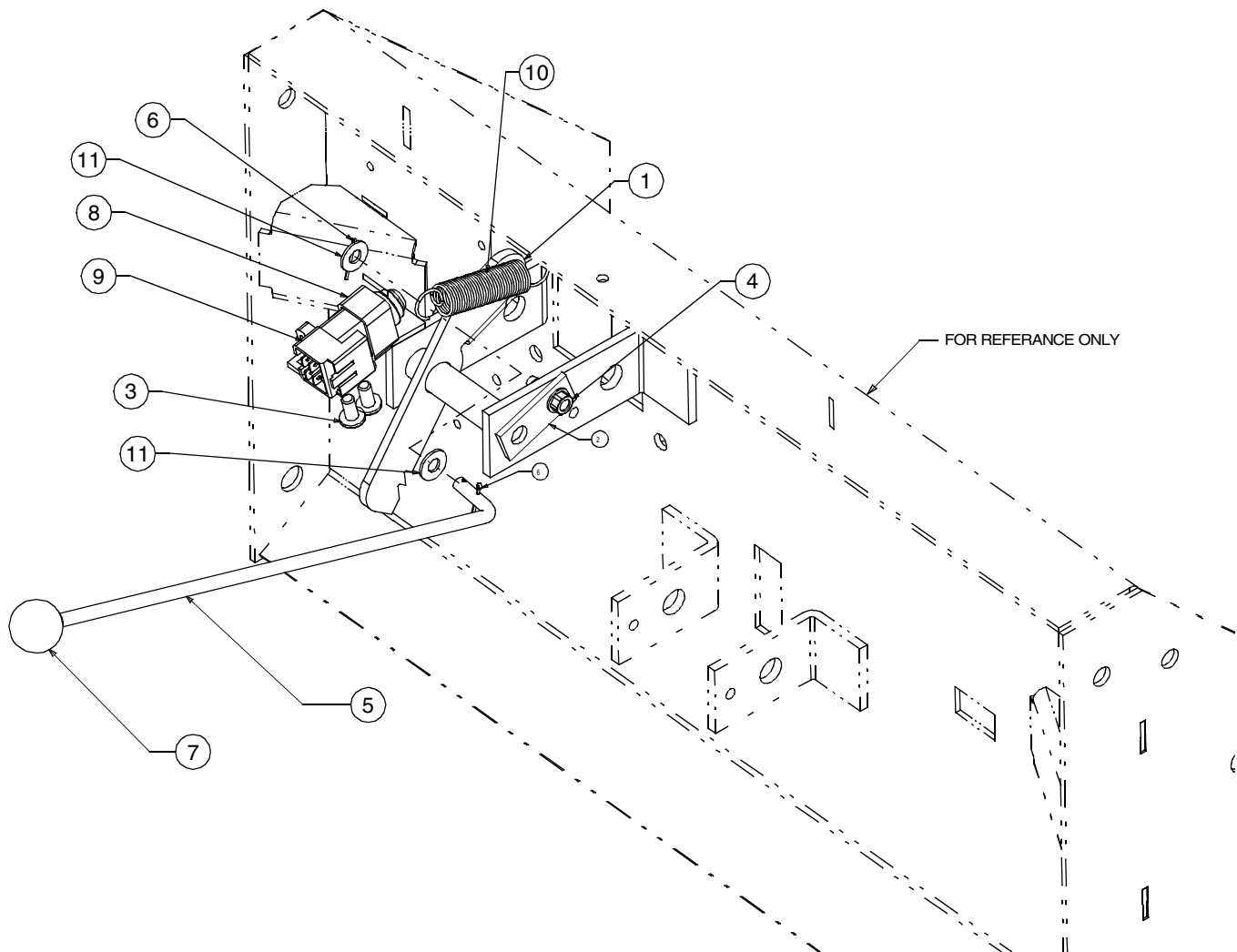
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-0029	Frame Assembly, Engine/Trans. Support	1
2	710-04019	Hex Screw, 3/8-24 x 3, Gr5	1
3	710-04025	Hex Screw, M10-1.5 x 60mm, Gr8	1
4	710-04028	Hex Screw, M16-2 x 40mm	4
5	710-0344	Hex Screw, 3/8-16 x 1.5, Gr5	1
6	710-04024	Hex Screw, M10-1.25 x .50, Gr8	4
7	710-0376	Hex Screw, 5/16-18 x 1.0, Gr5	1
8	710-3008	Hex Screw, 5/16-18 x .75, Gr5	7
9	710-3011	Hex Screw, 3/8-16 x 2.25, Gr5	4
10	712-0375	Nut, Hex Lock, 3/8-16	5
11	731-04012	Mount, Isolator	4
12	732-1186	Spring, Extension, .795 x 5.42	2
13	736-04005	Washer, Flat, .395 x 1.12 x .14	1
14	736-0133	Washer, Flat, .411 x 1.25 x .10	13
15	736-0278	Washer, Flat, .330 x .687 x .030	8
16	712-04006	Nut, Nylon Lock, M10-1.25	4
17	618-0686	Clutch Assembly, Engine	1
18	618-0687	Clutch Assembly, Transmission	1
19	736-04009	Washer, 1.03 x 1.625 x .12	1
20	738-04002	Spacer, Drive, .39 ID x 1.00 OD	1
21	754-0646	V-type Belt, Cogged, 1.19	1

SHIFTER ASSEMBLY



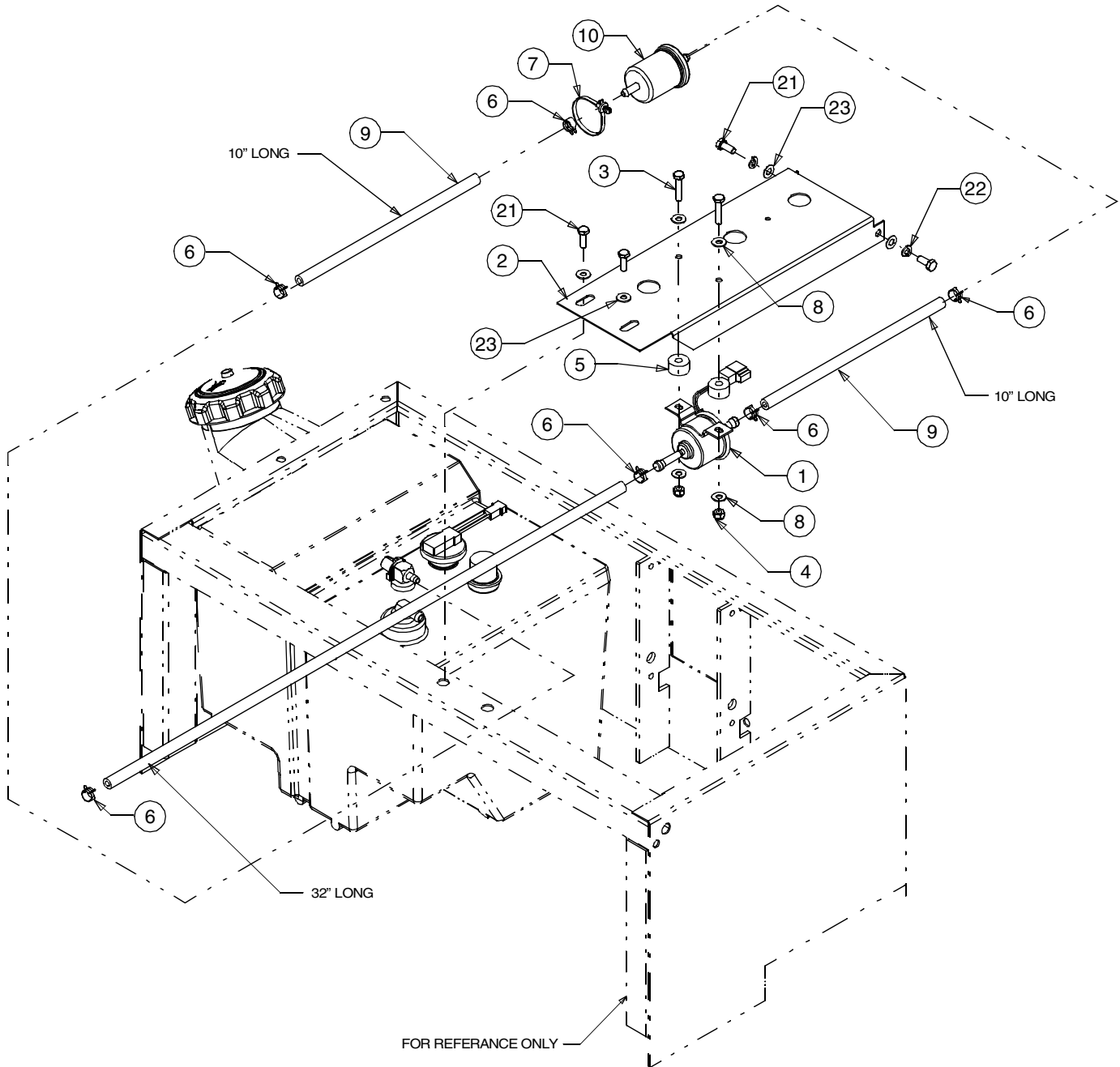
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	647-0069B	Lever Assembly, Transmission	1
2	647-0071A	Shifter Assembly, Differential Lock	1
3	647-04000	Pin Assembly, Transmission	1
4	710-0759	Hex Screw, Flange, 5/16-18 x .625, Gr5	1
5	711-04017	Pin, Clevis, .375 x 2.0	1
6	712-3001	Nut, Jam, 3/8-24	1
7	714-0104	Pin, Cotter, .072 x 1.13	2
8	719-3013	Clevis, Adjustment	1
9	720-04002	Knob, Ball	1
10	720-0434	Knob, Ball	1
11	732-1187	Spring, Extension, .637 x 2.972	1
12	746-04004	Control Cable, Differential Lock	1
13	747-04010A	Shifter Rod, Transmission	1

PARKING BRAKE

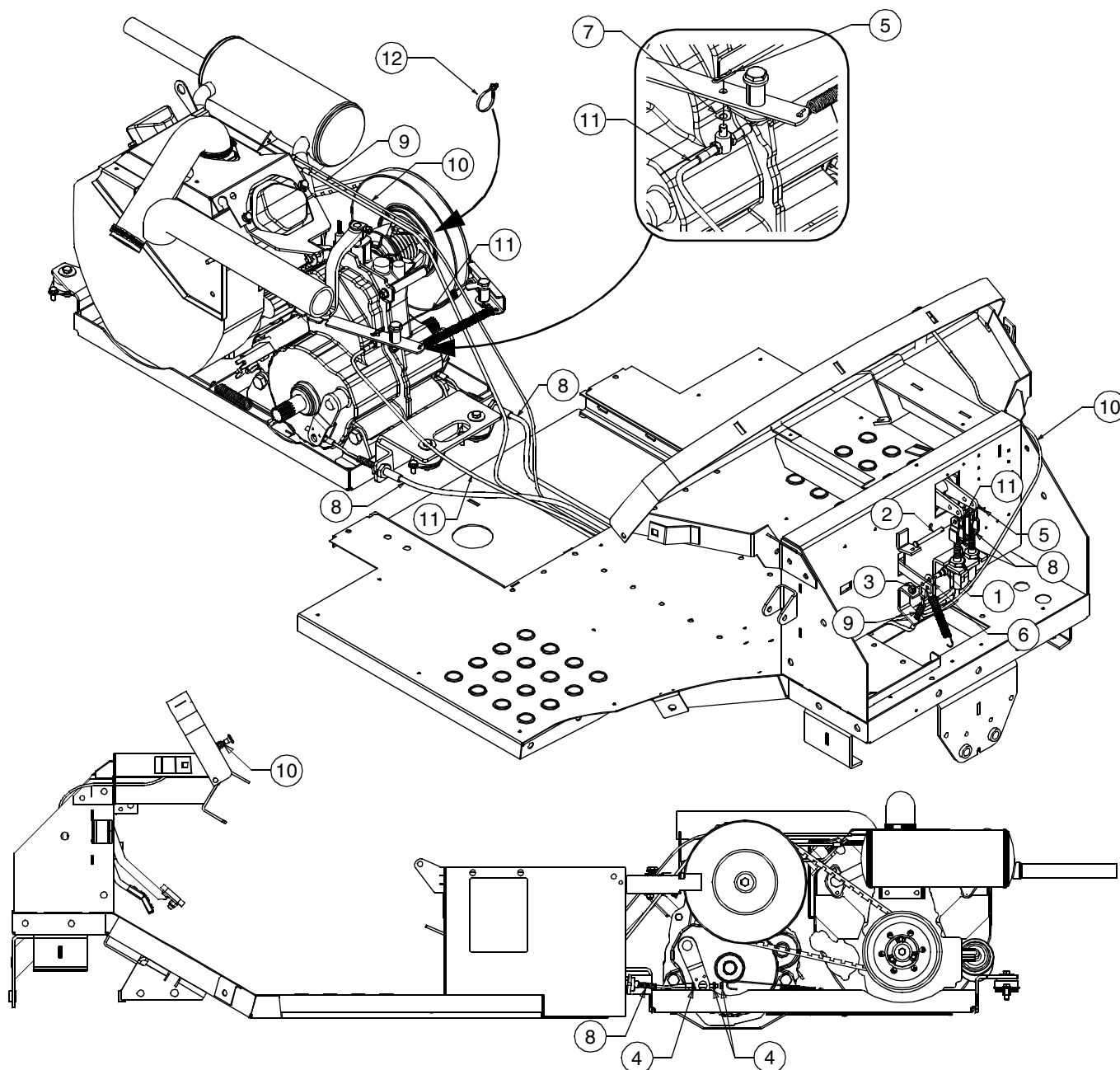


REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-0021	Lever Assembly, Parking Brake	1
2	611-0157	Shaft Assembly, Pedal Pivot	1
3	710-04030	Screw, Hi-Lo, 1/4-20 x .5	2
4	710-0875	Screw, Self-tapping, 1/4-20, .75	1
5	711-1765	Rod, Brake Lock	1
6	714-0127	Pin, Cotter 1/16 x .75	2
7	720-04001	Knob, Ball	1
8	721-3049	Cover, Protective	1
9	725-1657A	Snap Mount Switch, Interlock	1
10	732-1187	Spring, Extension, .637 x 2.972	1
11	736-0463	Washer, Flat .25 x .630 x .0515	2

FUEL SYSTEM

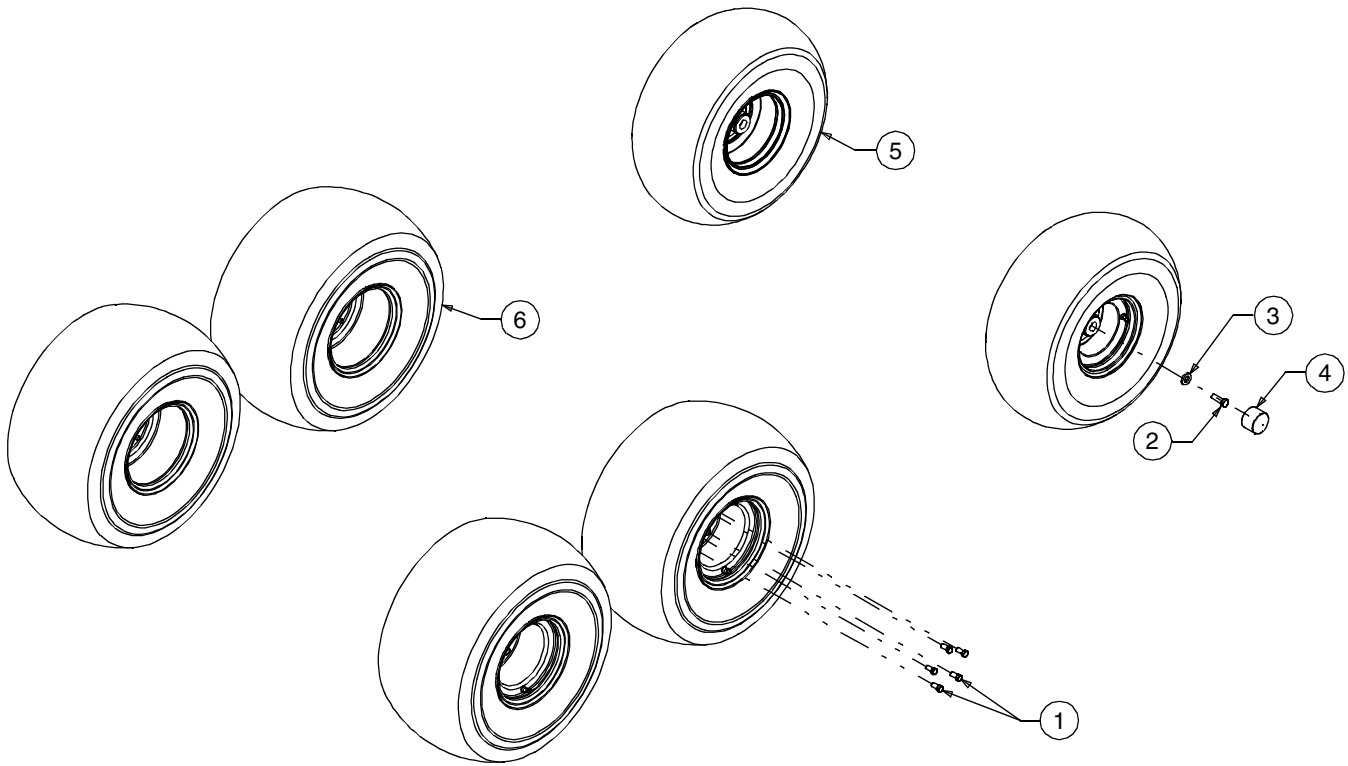


CABLES



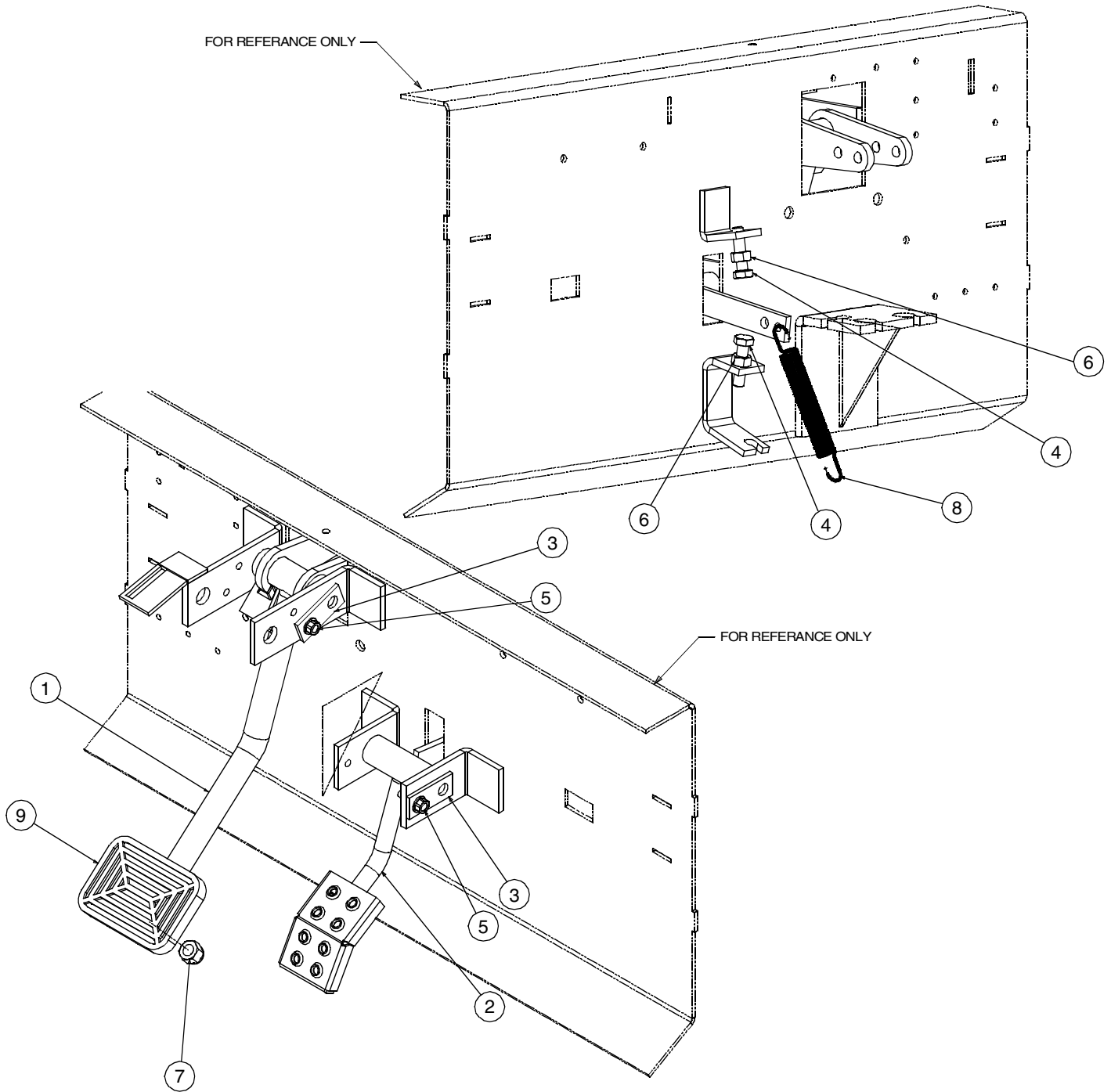
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	710-04027	Screw, Shoulder, .375 x .375	1
2	711-0813	Pin, Clevis, 5/16 x 2.5	1
3	712-3009	Nut, Hex Lock, 5/16-18	1
4	712-3025	Nut, Jam, 5/16-24, Gr5	6
5	714-0104	Pin, Cotter, .072 x 1.13	2
6	736-0159	Washer, .349 x .879 x .063	1
7	736-0271	Washer, Spring, .317 x .879 x .063	1
8	749-04000	Cable, Control, Brake	2
9	749-04001	Cable, Control, Throttle	1
10	749-04002	Cable, Control, Choke	1
11	749-04006	Cable, Control, Clutch Brake	1
12	726-0470	Cable Tie, Tree Mount	1

WHEELS



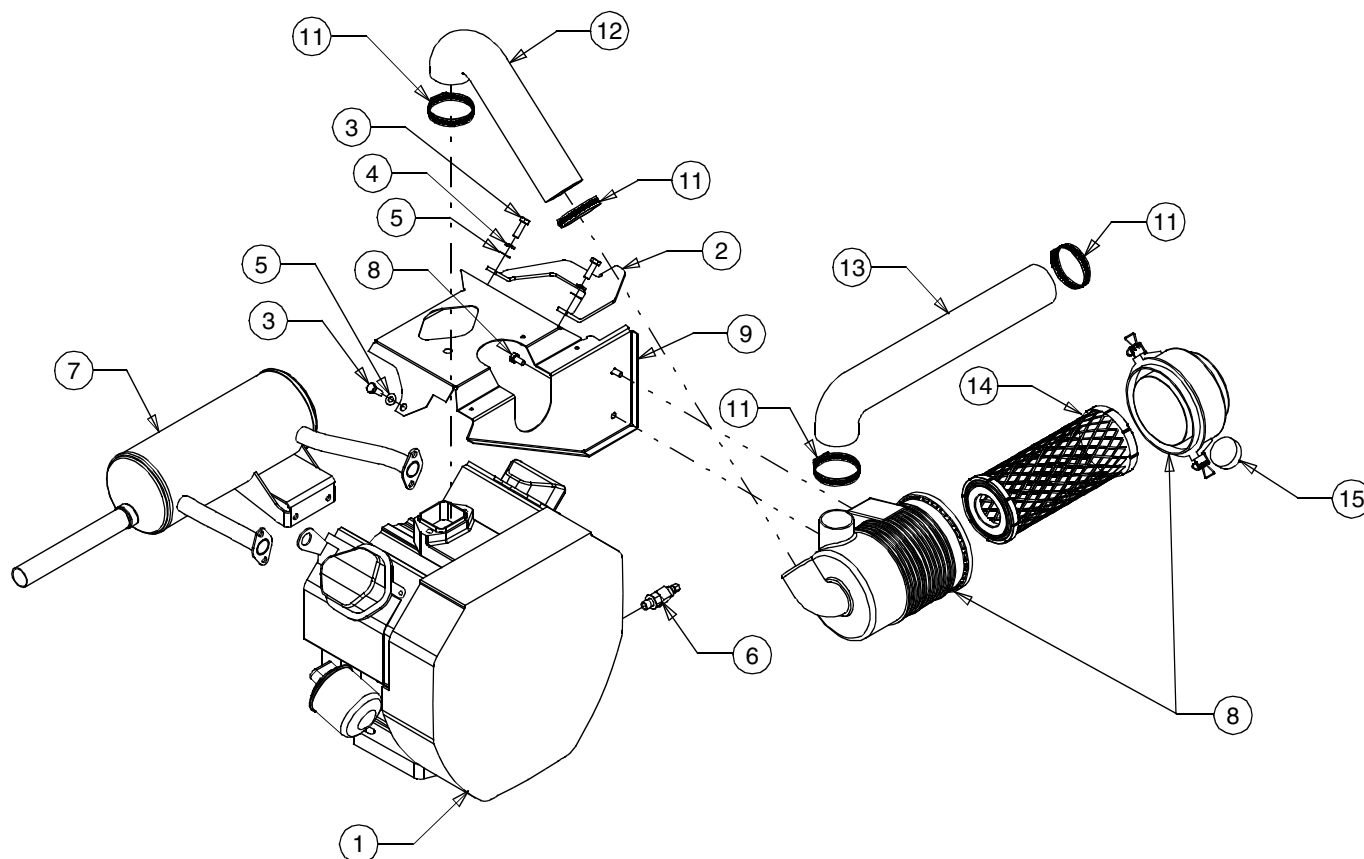
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	710-04009	Hex Screw, 7/16-20 x 1.5, Gr5	20
2	710-3181	Hex Screw, 1/2-13 x 1.5, Gr5	2
3	736-04019	Washer, Flat, .531 x 1.25 x .181	2
4	731-04029	Dust Cover	2
5	634-0350	Wheel Assembly, 22.5 x 10 x 8 (Standard)	2
	634-0352	Wheel Assembly, 22.5 x 10 x 8 (Knobby)	2
	634-0354	Wheel Assembly, 22 x 12 x 8 (Heavy Duty)	2
6	634-0351	Wheel Assembly, 25 x 12 x 9 (Standard)	4
	634-0353	Wheel Assembly, 25 x 12 x 9 (Knobby)	4
	634-0355	Wheel Assembly, 25 x 13 x 9 (Heavy Duty)	4

PEDALS



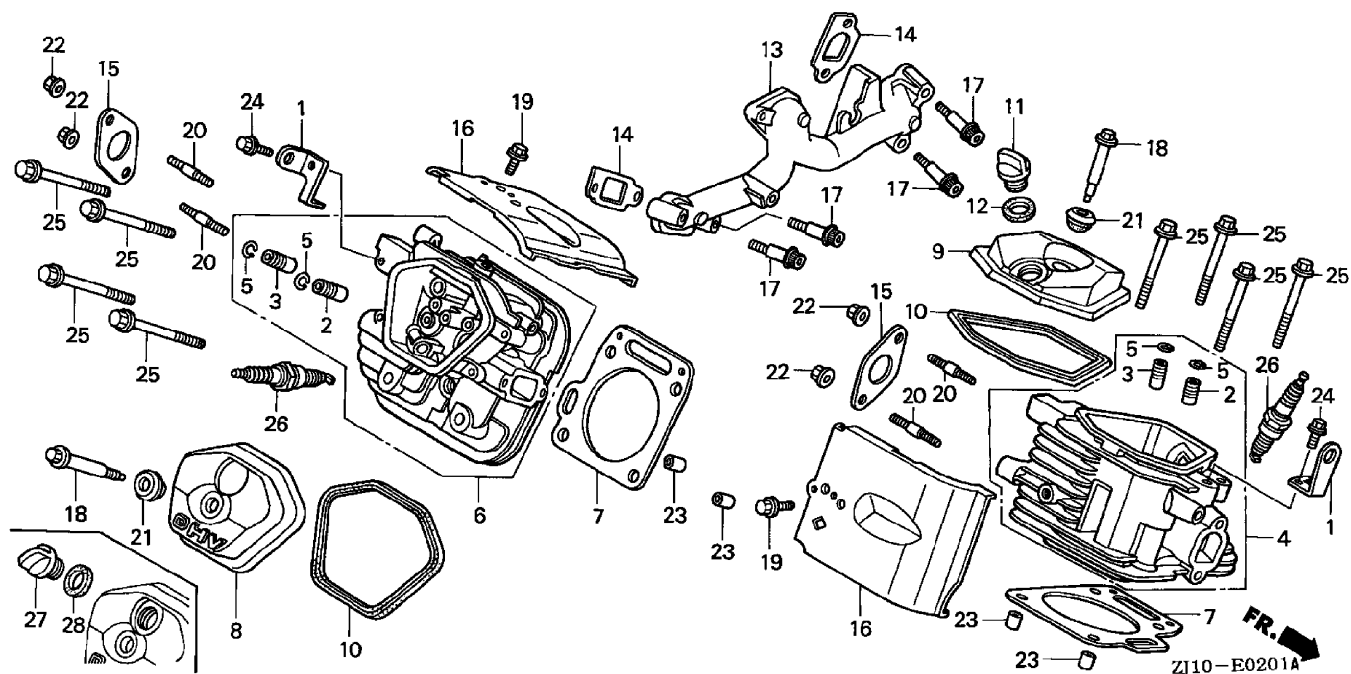
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-0038	Pedal Assembly, Brake	1
2	607-0039	Pedal Assembly, Throttle	1
3	611-0157	Shaft Assembly, Pedal Pivot	2
4	710-0528	Hex Screw, 5/16-18, 1.25, Gr5	2
5	710-0875	Screw, Self-tapping, 1/4-20 x .75	2
6	712-3010	Nut, Hex Lock, 5/16-18, Gr5	2
7	712-3061	Lock Nut, Nylon, 3/8-24	1
8	732-0470A	Extension Spring .53 OD x 4.75	1
9	735-04000	Pad, Pedal Brake	1

ENGINE ACCESSORIES



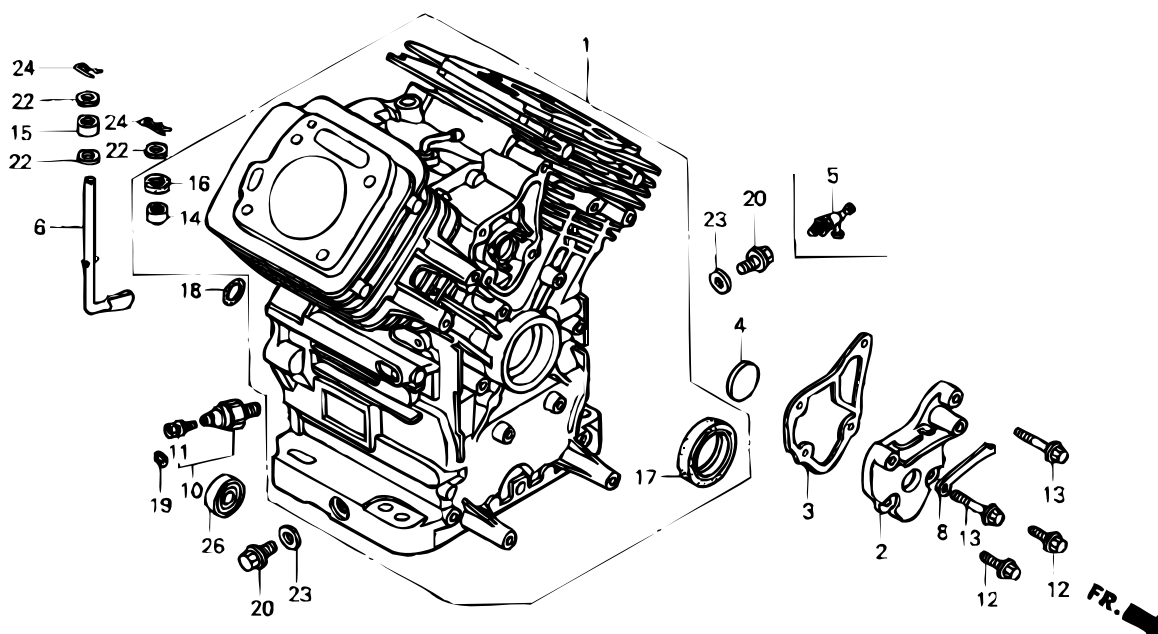
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	752H636740	Engine, <i>Honda</i> GX620K1	1
2	707-0375	Support, Upper Transmission	1
3	710-3206A	Hex Screw, M8-1.25 x 25, Gr8	3
4	736-0119	Washer, Lock, 5/16	2
5	736-0278	Washer, Flat, .33 x .678 x .030	3
6	737-04013	Valve, Oil Drain	1
7	751-0854	Muffler, <i>Honda</i> GX620	1
8	651-04004	Filter Assembly, Air Cleaner (Incl. Refs. 14 & 15)	1
9	707-04067	Shoulder, Air Intake	1
10	710-1376	Hex Screw, M8-1.25 x 16	2
11	726-0476	Hose Clamp, Adjustable 2"-3"	4
12	751-0851	Hose, Air Filter, <i>Honda</i>	1
13	751-0856	Hose, Air Cleaner Intake	1
14	751-3207	Filter, Air Cleaner Element	1
15	751-3197	Filter, Air Cleaner Dust Valve	1

ENGINE — CYLINDER HEAD



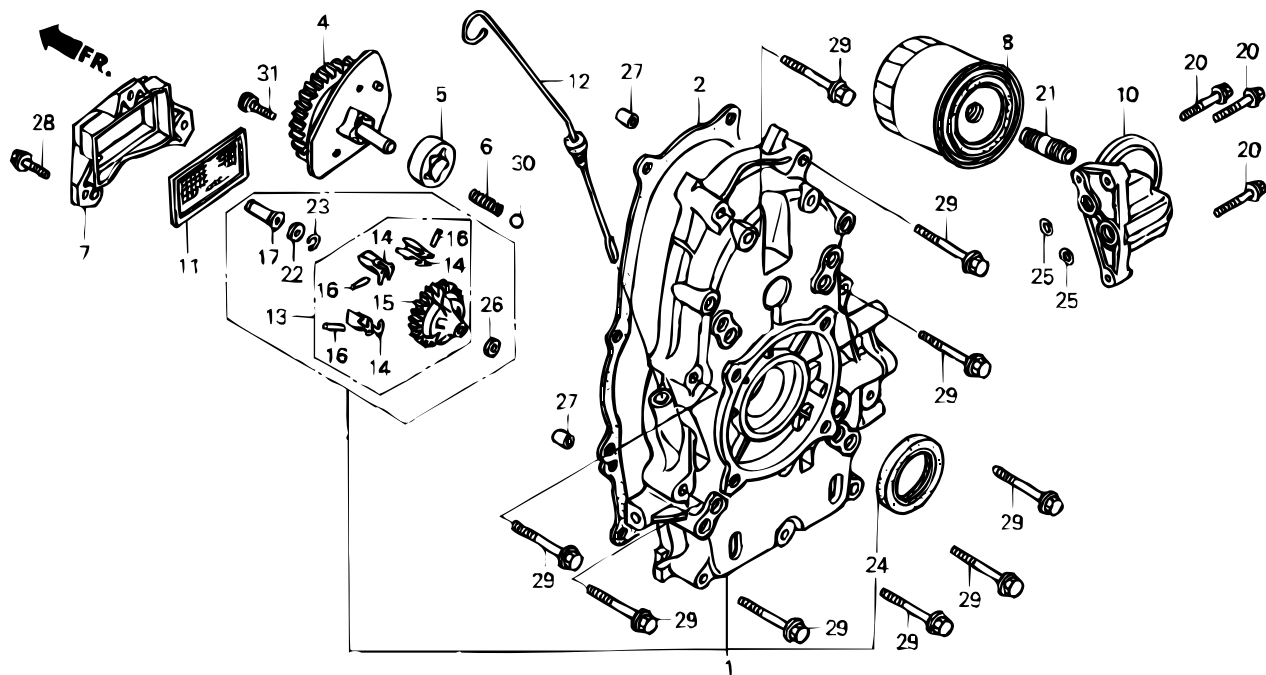
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	11911-ZJ1-840	Hanger, Engine	2
2	12204-ZE2-306	Guide, Valve (OS)	2
3	12205-ZJ1-405	Guide, Ex. Valve (OS)	2
4	12210-ZJ1-840	Cylinder Head (#1)	1
5	12216-ZE2-300	Clip, Valve Guide	4
6	12220-ZJ1-840	Cylinder Head (#2)	1
7	12251-ZJ1-841	Gasket, Cylinder Head	2
8	12311-ZJ1-840	Cover, Head	1
9	12314-ZJ1-840	Cover, Head Filler	1
10	12391-ZE2-020	Gasket, Cylinder Head Cover	2
11	15611-MB0-000	Cap, Oil Filler	1
12	15625-ZJ1-840	Gasket, Oil Filler Cap	1
13	17101-ZJ1-840	Manifold, In	1
14	17151-ZJ1-841	Gasket, In. Manifold	2
15	18333-ZE3-800	Gasket, Ex. Pipe	2
16	19682-ZJ1-840	Shroud, Head	2
17	90011-ZJ1-841	Bolt, Socket (8x45)	4
18	90014-ZE2-000	Bolt, Head Cover	2
19	90014-952-000	Bolt, Flange (6x14)	2
20	90018-ZJ1-840	Bolt, Stud (8x22)	4
21	90441-ZE2-010	Washer, Head Cover	2
22	94050-08000	Nut, Flange (8mm)	4
23	94301-12200	Pin A, Dowel (12x20)	4
24	95701-08020-00	Bolt, Flange (8x20)	2
25	95701-10080-00	Bolt, Flange (10x80)	8
26	98079-52876	Spark Plug (BPR2ES) (NGK)	2

ENGINE — CYLINDER BARREL



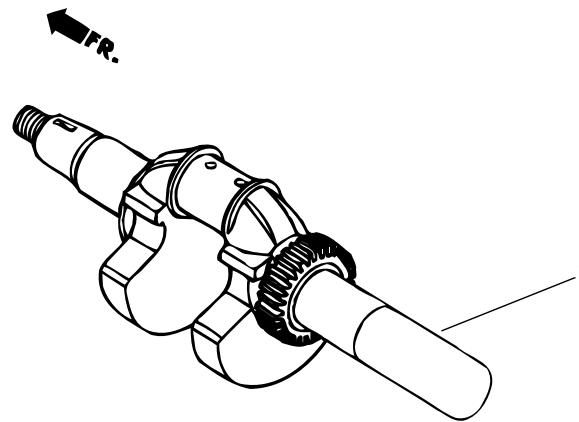
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	12000-ZJ1-841	Cylinder Assembly	1
2	12356-ZJ1-000	Cover, Breather	1
3	12358-ZJ1-000	Gasket, Breather Cover	1
4	12372-ZE2-300	Valve, Breather	1
5	15558-ZJ1-010AH	Valve, Drain (14x1.5)	1
6	16541-ZJ1-840	Shaft, Governor Arm	1
8	31511-ZJ1-000	Clamp, Wire	1
10	37240-ZG3-E01	Switch, Oil Pressure	1
11	90002-ZG5-004	Screw-washer (4x8)	1
12	90029-888-000	Bolt, Flange (6x16)	2
13	90031-ZE1-000	Bolt, Flange (6x32)	2
14	91001-ZJ1-841	Bearing, Needle (8x12.7x11.1)	1
15	91002-ZJ1-841	Bearing, Needle (8x12x10)	1
16	91201-ZE9-003	Oil Seal (8x14x5)	1
17	91201-ZJ1-841	Oil Seal (38x58x9)	1
18	91302-MB6-830	O-ring (13x3.0)	1
20	92800-14000	Bolt, Drain Plug (14mm)	2
22	94102-08800	Washer, Plain (8mm)	3
23	94109-14000	Washer, Drain Plug (14mm)	2
24	94251-08000	Pin, Lock (8mm)	2
26	96140-60030-10	Bearing, Radial Ball (6003)	1

ENGINE — CRANKCASE COVER



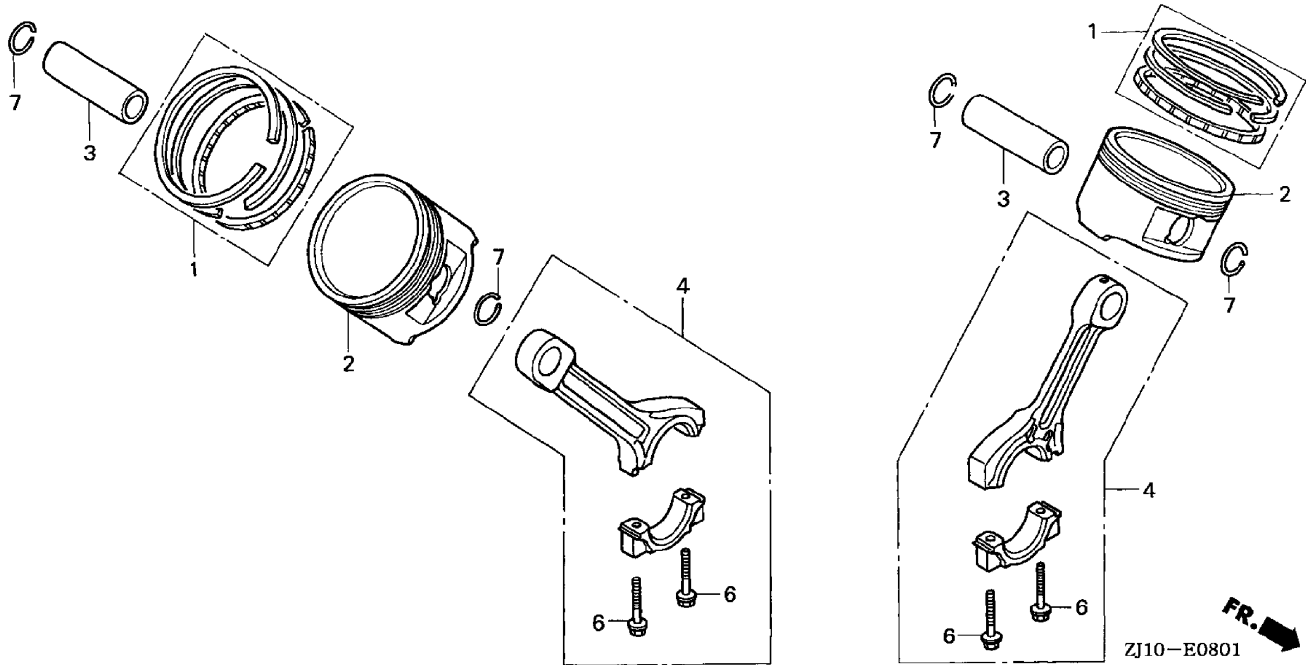
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	11300-ZJ1-840	Cover Assembly, Crankcase (Q-type)	1
2	11381-ZJ1-840	Gasket, Case Cover	1
4	15120-ZJ1-000	Cover Assembly, Oil Pump	1
5	15124-ZJ1-003	Rotor, Oil Pump (Outer)	1
6	15232-ZJ1-000	Spring, Relief Valve	1
7	15348-ZJ1-840	Cover, Oil Filter	1
8	15400-POH-305PE	Filter, Oil	1
10	15411-ZJ1-840	Base, Oil Filter	1
11	15427-ZJ1-000	Screen, Oil Filter	1
12	15655-ZJ1-840	Dipstick, Oil	1
13	16510-ZJ1-840	Governor Assembly	1
14	16511-ZJ1-840	Weight, Governor	3
15	16512-ZJ1-840	Holder, Governor Weight	1
16	16513-ZE2-000	Pin, Governor Weight	3
17	16531-ZE2-000	Slider, Governor	1
20	90015-883-000	Bolt, Flange (6x28)	3
21	90018-PN3-000	Holder, Oil Filter	1
22	90473-147-000	Washer (6x16)	1
23	90602-ZE1-000	Clip, Governor Holder	1
24	91202-ZJ1-841	Oil Seal (38x58x9)	1
25	91320-MJ6-003	O-ring (11.8x2.4)	2
26	94101-06800	Washer, Plain (6mm)	1
27	94301-08140	Pin A, Dowel (8x14)	2
28	95701-06020-00	Bolt, Flange (6x20)	3
29	95701-08050-00	Bolt, Flange (8x50)	9
30	96211-12000	Ball, Steel (#12) (3/8)	1
31	96600-06016-00	Bolt, Socket (6x16)	2

ENGINE — CRANKSHAFT



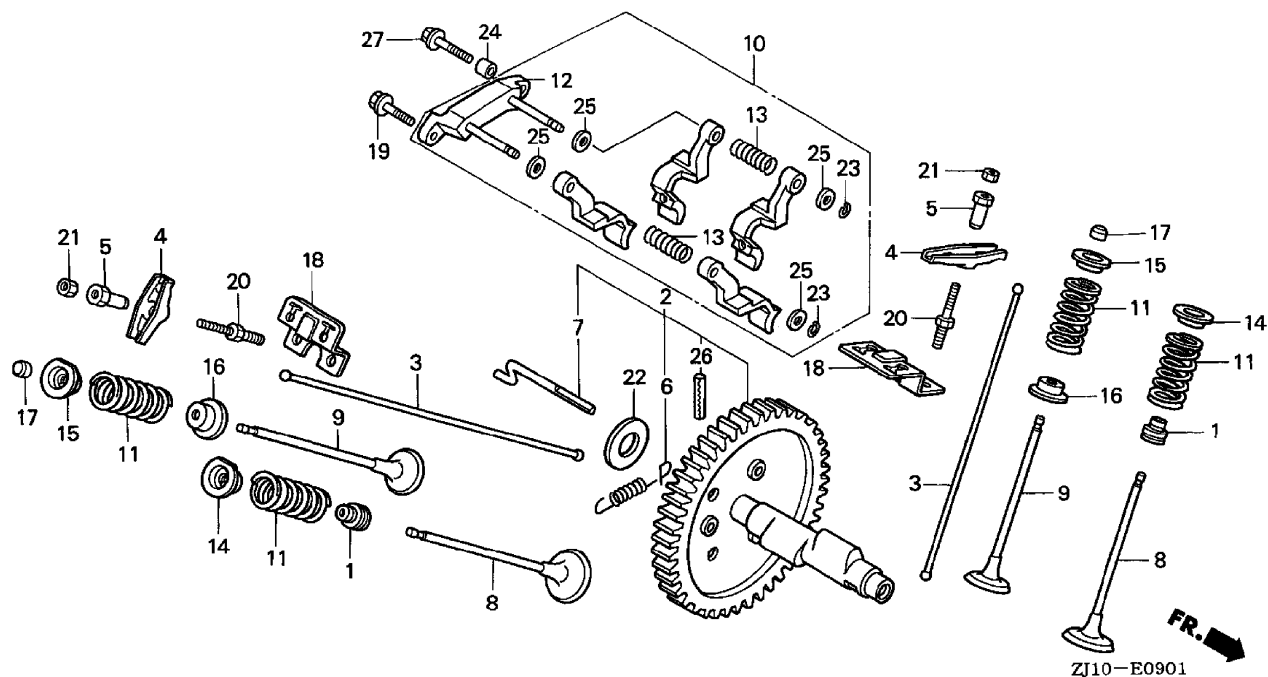
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	13310-ZJ1-840	Crankshaft	1

ENGINE — PISTON



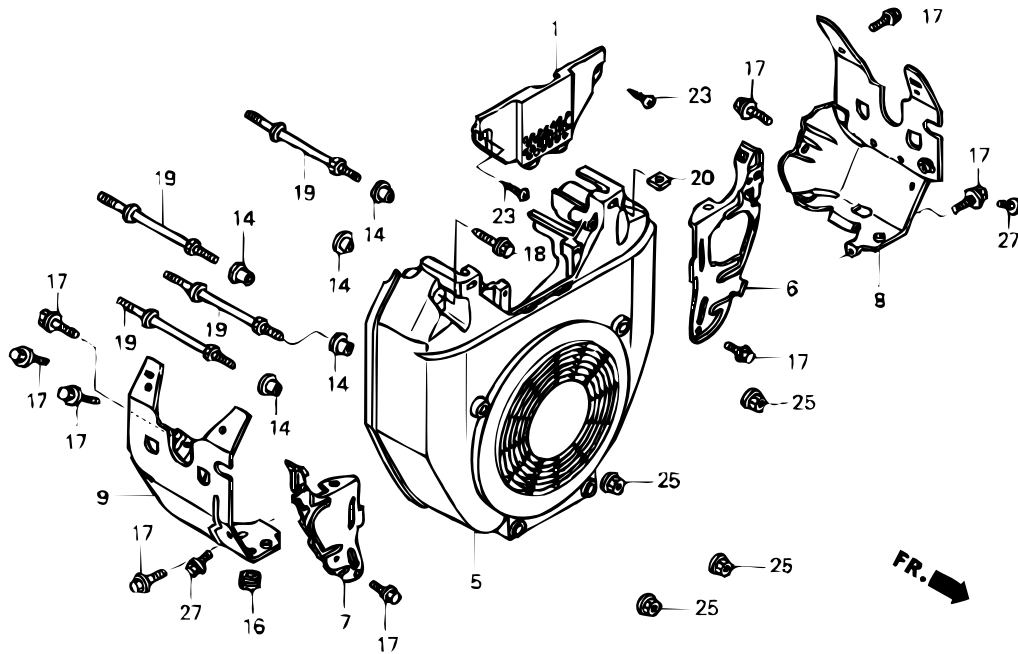
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	13010-ZJ1-841	Ring Set, Piston (Std)	2
	13011-ZJ1-841	Ring Set, Piston (OS 0.25)	2
	13012-ZJ1-841	Ring Set, Piston (OS 0.50)	2
	13013-ZJ1-841	Ring Set, Piston (0.75)	2
2	13101-ZJ1-840	Piston (Std)	2
	13102-ZJ1-840	Piston (OS 0.25)	2
	13103-ZJ1-840	Piston (OS 0.50)	2
	13104-ZJ1-840	Piston (0.75)	2
3	13111-ZJ1-840	Pin, Piston	2
4	13200-ZJ1-841	Rod Assembly, Connecting	2
6	90001-ZN1-000	Bolt, Connecting Rod (6x37)	4
7	94601-18000	Clip, Piston Pin (18mm)	4

ENGINE — CAMSHAFT



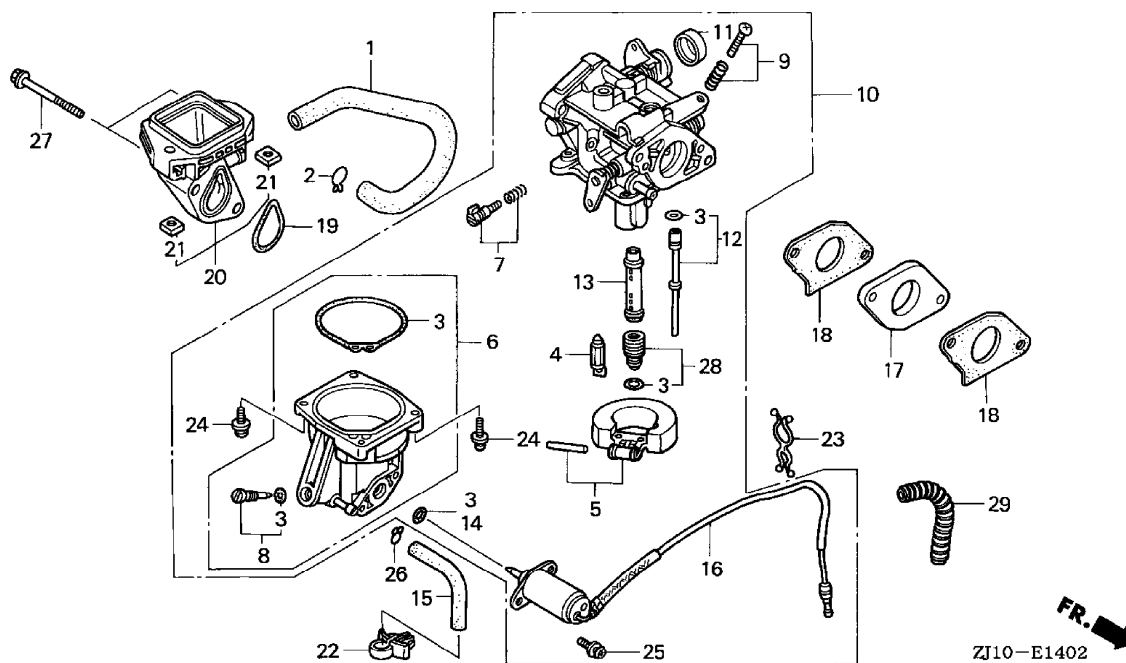
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	12209-ZE8-003	Seal, Valve Stem	2
2	14100-ZJ1-842	Camshaft Assembly	1
3	14410-ZJ1-840	Rod, Push	4
4	14431-ZE2-010	Arm, Valve Rocker	4
5	14451-ZE1-013	Pivot, Rocker Arm	4
6	14568-ZJ1-841	Spring, Weight Return	1
7	14576-ZJ1-840	Pin, Decompression	1
8	14711-ZE3-000	Valve, In	2
9	14721-ZE3-000	Valve, Ex	2
10	14730-ZJ1-840	Lifter Assy., Valve	1
11	14751-ZE2-003	Spring, Valve	4
12	14760-ZJ1-840	Shaft, Valve Lifter	1
13	14764-ZJ1-840	Spring, Valve Lifter	2
14	14771-ZE2-000	Retainer, In. Valve Spring	2
15	14773-ZE2-000	Retainer, Ex. Valve Spring	2
16	14775-ZE2-010	Seat, Valve Spring	2
17	14781-ZE2-000	Rotator, Valve	2
18	14791-ZE2-010	Plate, Push Rod Guide	2
19	90005-896-000	Bolt, Flange (5x16)	1
20	90012-ZE0-010	Bolt, Pivot (8mm)	4
21	90206-ZE1-000	Nut, Pivot Adj	4
22	90446-357-000	Washer, Thrust (17.2mm)	1
23	90602-ZE1-000	Clip, Governor Holder	2
24	94301-08120	Pin A, Dowel (8x12)	1
25	94101-06800	Washer, Plain (6mm)	4
26	94305-60282	Pin, Spring (6x28)	1
27	95701-06025-00	Bolt, Flange (6x25)	1

ENGINE — FAN COVER



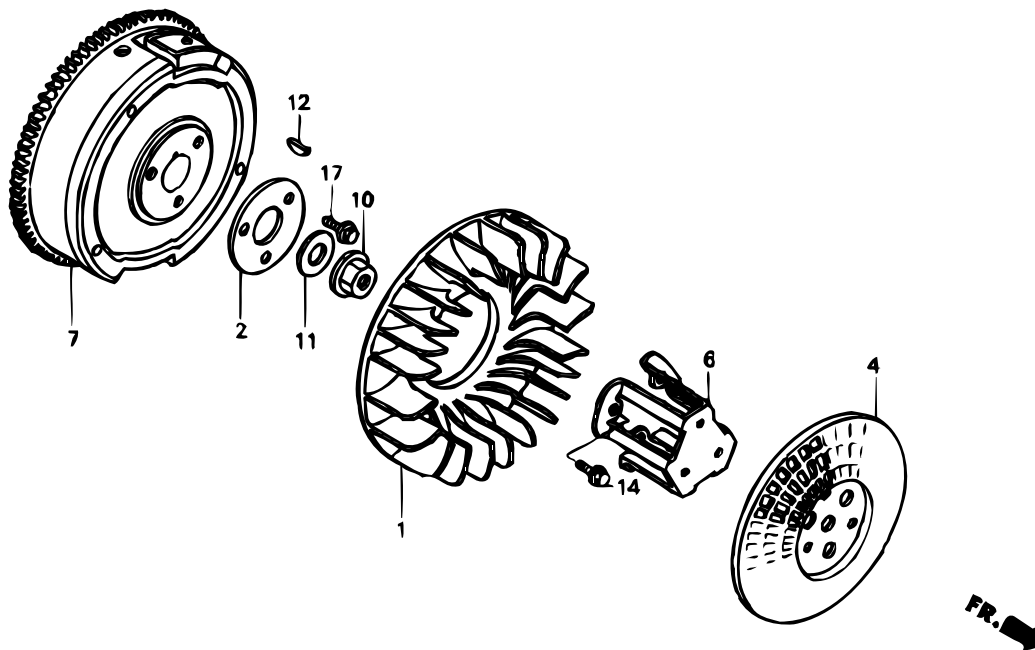
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	16715-ZJ1-840	Cover, Fuel Pump	1
5	19611-ZJ1-860ZB	Cover, Fan (Bright Red)	1
6	19612-ZJ1-840	Plate, R. Side	1
7	19614-ZJ1-840	Plate, L. Side	1
8	19631-ZJ1-840	Shroud, R	1
9	19632-ZJ1-840	Shroud, L	1
14	33713-GC2-000	Collar B, Taillight	6
16	80101-310-000	Rubber, Rr. Fender Cushion	1
17	90013-883-000	Bolt, Flange (6x12) (Ct200)	10
18	90018-ZE1-000	Bolt, Flange (6x23)	2
19	90042-ZJ1-840	Bolt, Stud (6x71)	4
20	90313-ZJ1-840	Nut, Square (5mm)	2
23	93913-25580	Screw, Tapping (5x20)	2
25	94050-06000	Nut, Flange (6mm)	4
27	95701-06008-00	Bolt, Flange (6x8)	2

ENGINE — CARBURETOR



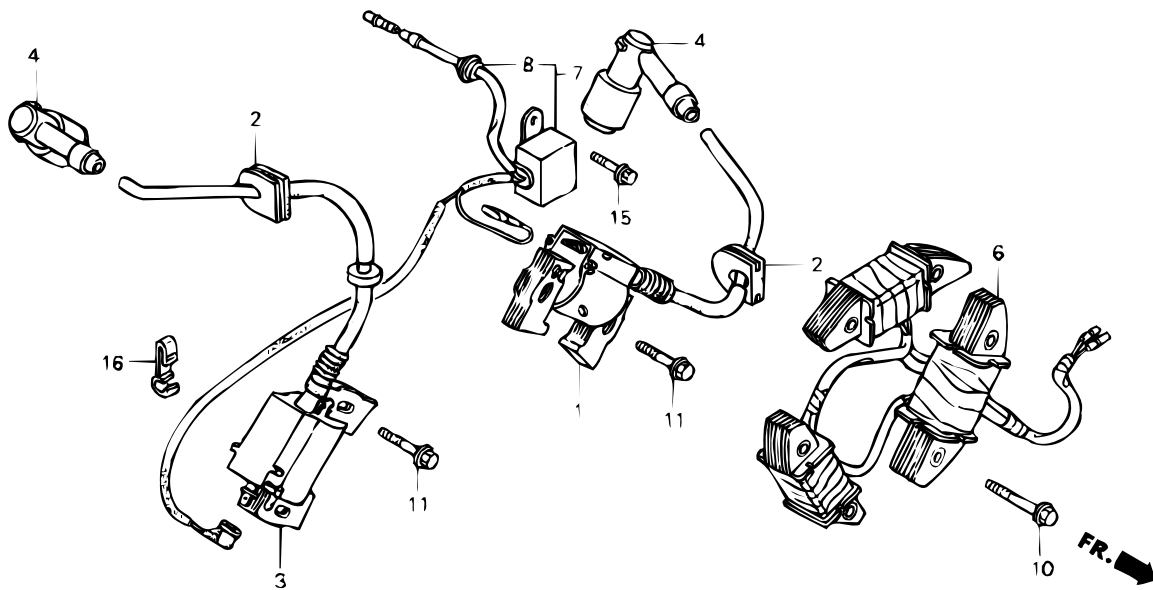
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	12357-ZJ1-840	Tube, Breather	1
2	15772-551-000	Clip, Breather Tube	1
3	16010-ZG8-000	Gasket Set	1
4	16011-KCK-910	Valve Set, Float	1
5	16013-ZV4-005	Float Set	1
6	16015-ZJ1-841	Chamber Set, Float	1
7	16016-ZJ1-010	Screw Set	1
8	16024-124-760	Screw Set, Drain	1
9	16028-ZG8-000	Screw Set	1
10	16100-ZJ1-841	Carburetor Assembly. (Bg22g A)	1
11	16148-141-881	Cap, Choke Lever Dust	1
12	16150-ZJ1-841	Jet Set (#52)	1
13	16166-ZJ0-000	Nozzle, Main	1
14	16178-548-004	O-ring (5.8x1.9)	1
15	16198-ZJ1-840	Tube, Drain	1
16	16200-ZJ1-841	Valve Assembly., Solenoid	1
17	16211-ZJ0-830	Insulator, Carburetor	1
18	16221-ZJ1-840	Gasket, Carburetor	2
19	17228-ZG8-003	Gasket, Air Cleaner	1
20	17410-ZJ1-840	Elbow, Air Cleaner	1
21	90314-ZJ1-840	Nut, Insert (6mm)	2
22	90682-959-661	Clip B, Cable	1
23	91402-ZJ1-841	Clip, Purse Lock	1
24	93892-04014-08	Screw-washer (4x14)	4
	93892-04014-18	Screw-washer (4x14)	4
25	93892-05012-08	Screw-washer (5x12)	2
26	95002-02080	Clip, Tube (B8)	1
27	95801-06120-00	Bolt, Flange (6x120)	2
28	99201-ZG8-1100	Jet Set, Main (#110)	1

ENGINE — FLYWHEEL



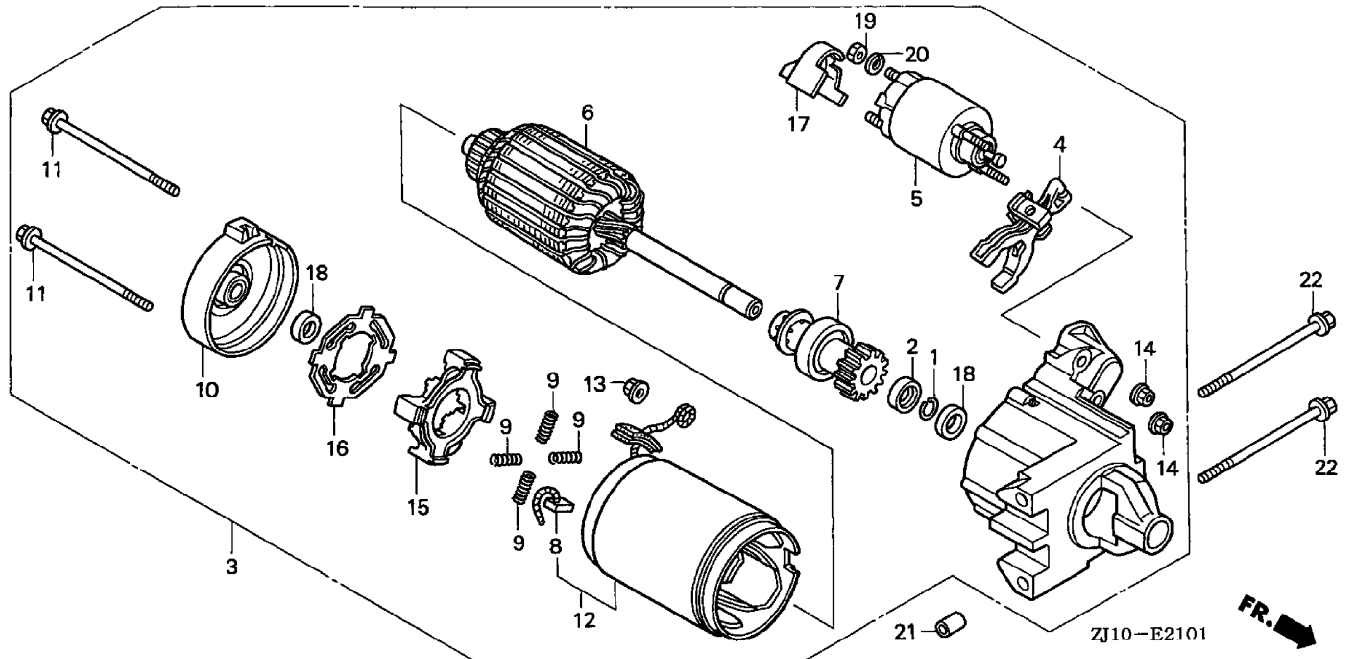
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	19511-ZJ1-000	Fan, Cooling	1
2	19513-ZJ1-000	Plate, Cooling Fan Setting	1
4	28452-ZJ1-811	Grid, Screen	1
6	28454-ZJ1-801	Holder, Screen Grid	1
7	31110-ZJ1-840	Flywheel	1
10	90201-ZG3-000	Nut, Flange (20mm)	1
11	90401-ZG3-000	Washer (20mm)	1
12	90741-ZE2-000	Key, Special Woodruff (25x18)	1
14	95701-08016-00	Bolt, Flange (8x16)	1
17	95701-08016-00	Bolt, Flange (8x16)	1

ENGINE — IGNITION COIL



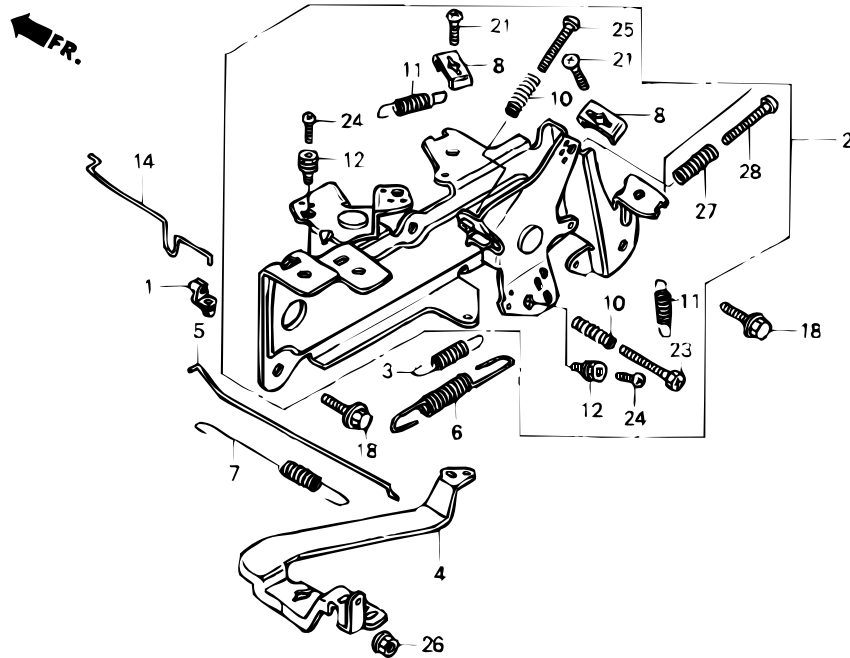
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	30500-ZJ1-841	Coil Assembly., R. Ignition	1
2	30518-ZJ1-000	Grommet, Ignition Wire	2
3	30550-ZJ1-841	Coil Assembly., L. Ignition	1
4	30700-ZJ1-841	Cap Assembly., Noise Suppressor	2
6	31630-ZJ1-801	Coil Assembly., Charge (12V/20A)	1
7	31740-ZJ1-841	Diode Assembly., Engine Stop	1
8	63312-ZA7-000	Grommet, Tool	1
10	90031-ZE1-000	Bolt, Flange (6x32)	6
11	90031-ZE1-000	Bolt, Flange (6x32)	2
15	95701-06008-00	Bolt, Flange (6x8)	1
16	32763-PA0-000	Clamp, Wire	1

ENGINE — STARTER MOTOR



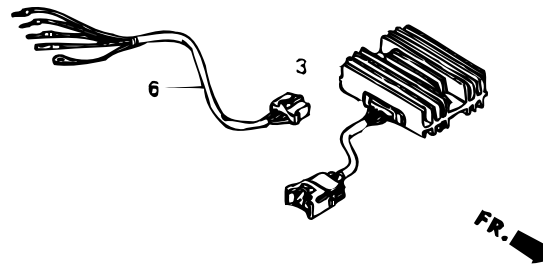
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	30201-PH9-004	Ring, Snap (Denso)	1
2	30202-PZ1-003	Collar Set, Clutch Stop	1
3	31200-ZJ1-841	Motor Assembly., Starter	1
4	31203-PH9-004	Lever, Pinion Drive	1
5	31204-ZJ1-H01	Switch Assembly., Magnet	1
6	31206-ZG4-801	Armature	1
7	31207-ZJ1-H01	Clutch, Overrunning	1
8	31211-PH9-004	Brush	4
9	31212-PH9-004	Spring, Brush	4
10	31213-P64-N01	Cover	1
11	31214-PH9-004	Bolt, Through	2
12	31216-ZJ1-H01	Yoke	1
13	31220-PH9-004	Nut, Hex. (8mm)	1
14	31223-PA0-006	Nut, Flange (5mm)	2
15	31231-PH9-004	Holder, Brush	1
16	31233-PH9-004	Insulator, Brush Holder	1
17	31234-ZJ1-H01	Cover, Terminal	1
18	91002-ZG4-801	Bearing A	2
19	94001-08000-OS	Nut, Hex. (8mm)	1
20	94111-08000	Washer, Spring (8mm)	1
21	94301-10120	Pin, Dowel (10x12)	2
22	95701-08110-00	Bolt, Flange (8x110)	2

ENGINE — CONTROL



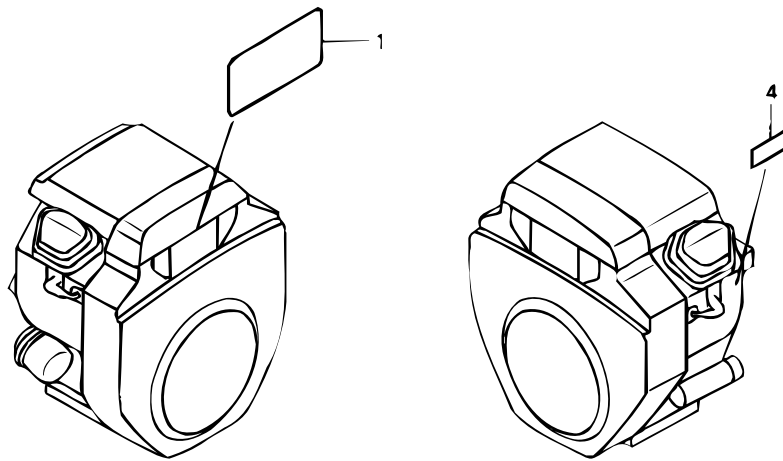
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	16263-883-W10	Joint, Rod	1
2	16500-ZJ1-861	Control Assembly	1
3	16534-ZJ1-840	Spring, Starter	1
4	16551-ZJ1-840	Arm, Governor	1
5	16555-ZJ1-840	Rod, Governor	1
6	16561-ZJ4-830	Spring, Governor	1
7	16562-ZJ1-840	Spring, Throttle Return	1
8	16576-891-000	Holder, Cable	2
10	16584-883-300	Spring, Control Adjusting	2
11	16592-ZJ1-000	Spring, Cable Return	2
12	16617-ZJ1-840	Holder, Cable	2
14	16611-ZJ1-840	Rod, Choke Control	1
18	90014-952-000	Bolt, Flange (6x14)	2
21	92301-05016-0A	Bolt, Slot (5x16)	2
23	92301-05025-0A	Bolt, Slot (5x25)	1
24	92301-04006-0H	Bolt, Recessed (4x6)	2
25	93500-05025-0A	Screw, Pan (5x25)	1
26	94050-06000	Nut, Flange (6mm)	1

ENGINE — CONTROL BOX



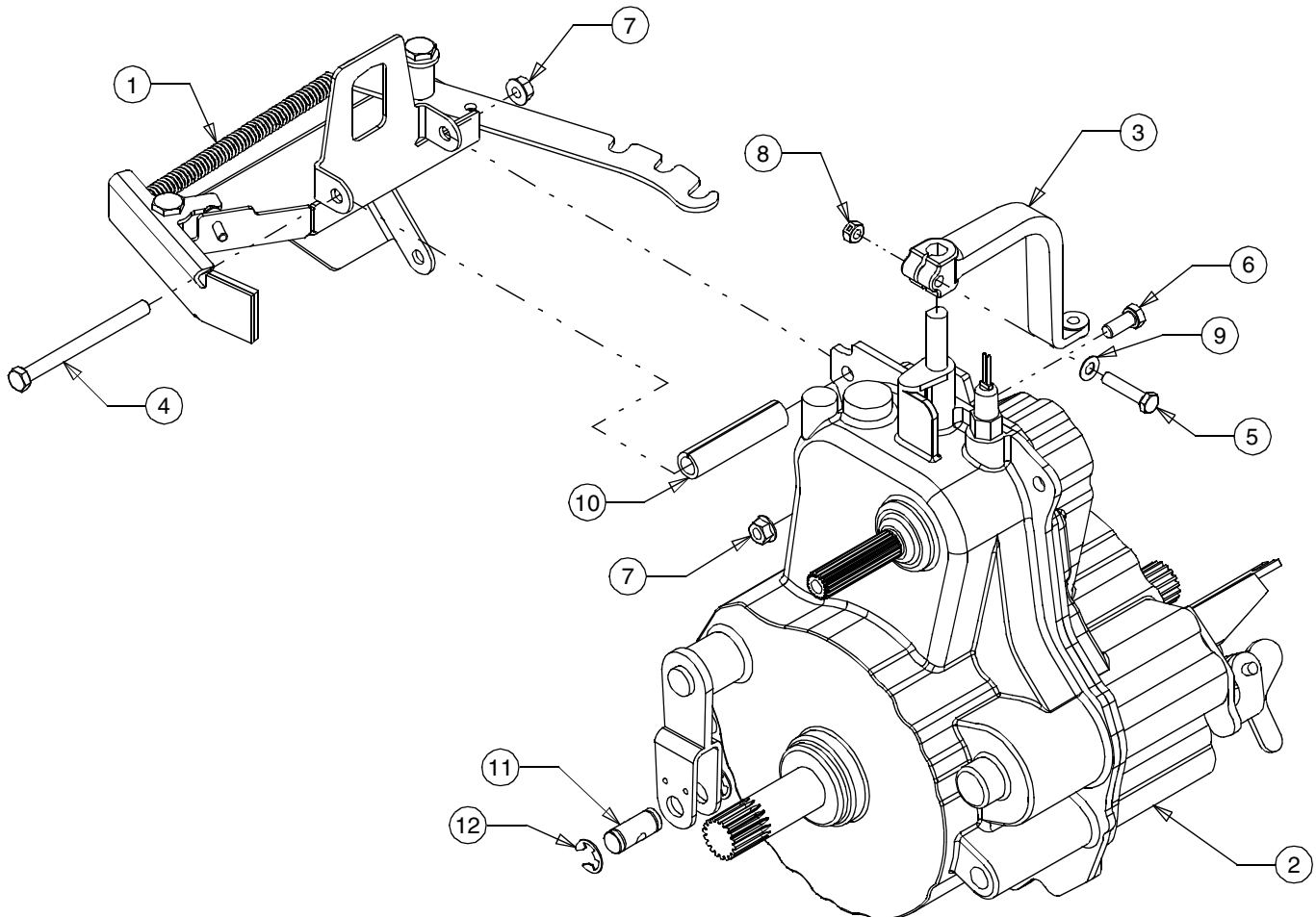
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
3	31620-ZG5-003	Rectifier Assembly, Regulator (20A)	1
6	32105-ZJ4-800	Sub-Wire Harness Assembly	1

ENGINE — LABELS



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	87101-ZJ1-840	Mark, Emblem	1
4	87152-ZJ1-000	Label, Specification (GX620)	1

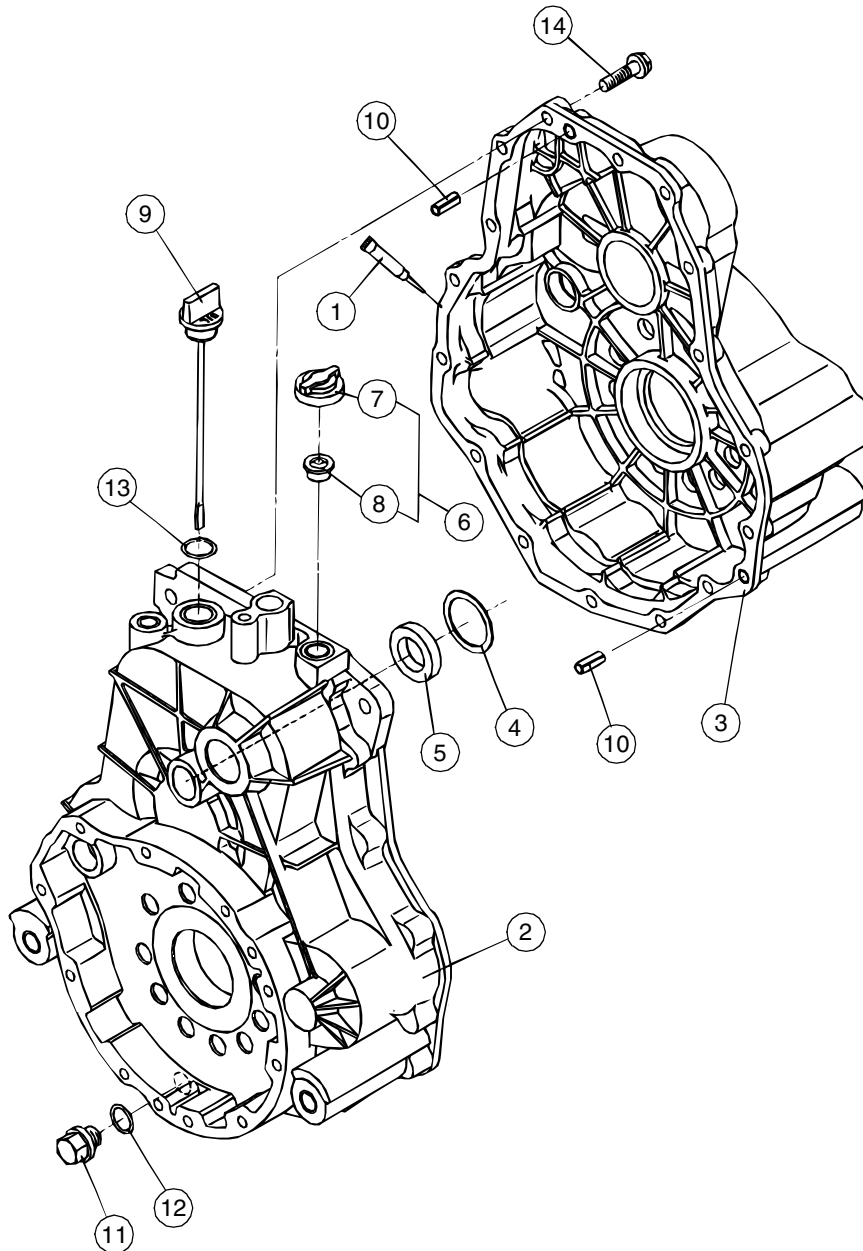
TRANSMISSION ACCESSORIES



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	607-04016	Shift Assembly, Interlock	1
2	618-0685	Transmission, <i>Tuff Torq</i> Model KT 35	1
3	707-0369	Lever, Transmission	1
4	710-0693	Hex Screw, 3/8-16 x 4.50, Gr5	1
5	710-0805	Hex Screw, 5/16-18 x 1.50, Gr5	1
6	710-3001	Hex Screw, 3/8-16 x .880, Gr5	1
7	712-3005	Lock Nut, Hex Flange 3/8-16	2
8	712-3009	Nut, Hex Lock, 5/16-18	1
9	736-0278	Washer, Flat, .330 x .687 x .030	1
10	750-3235	Spacer, .505 x .75 x 3.31	1
11	711-04024	Pin, .625 x 1.37	2
12	716-0106	E-Ring, .625	4
—	737-3120	Oil, Shell TTF-SB	*

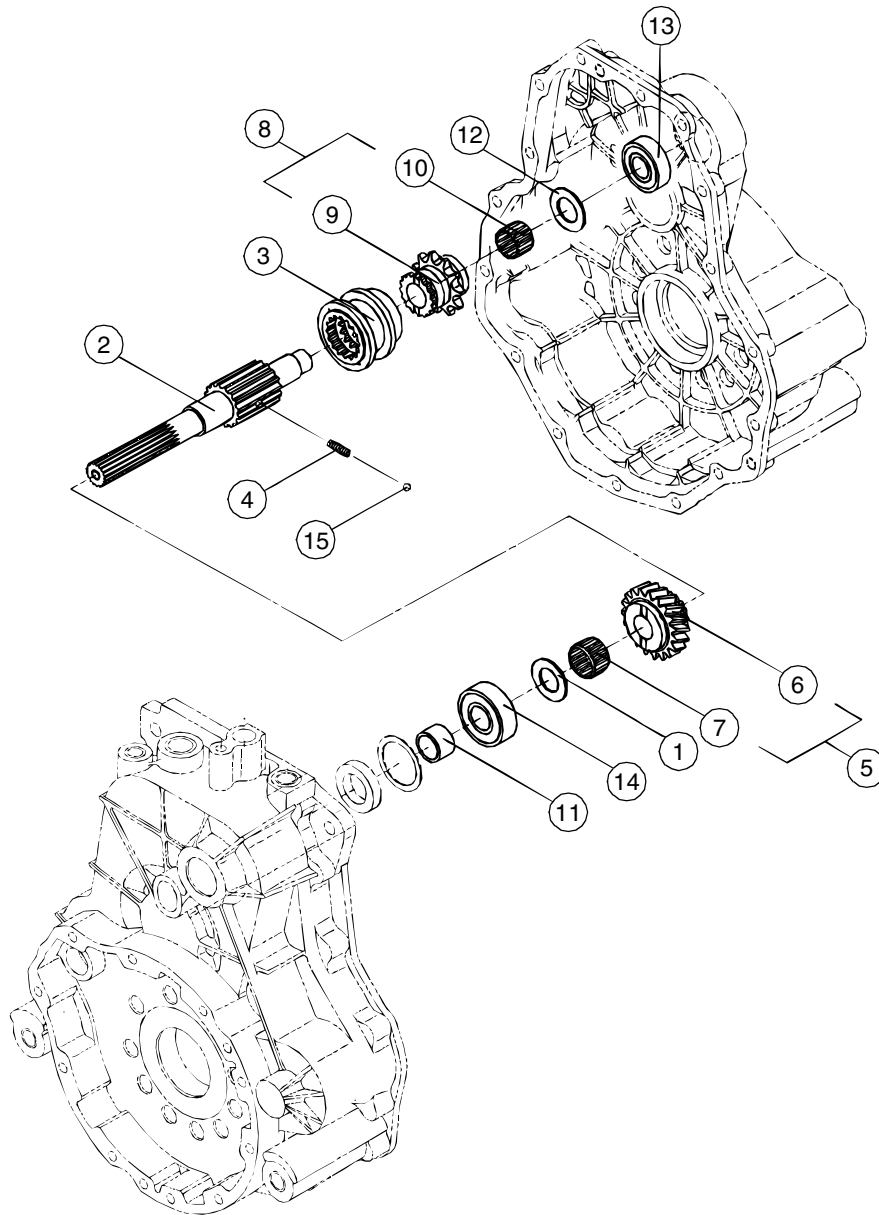
* Transmission Capacity is 189 oz.

TRANSMISSION — TRANSAXLE CASE ASSEMBLY



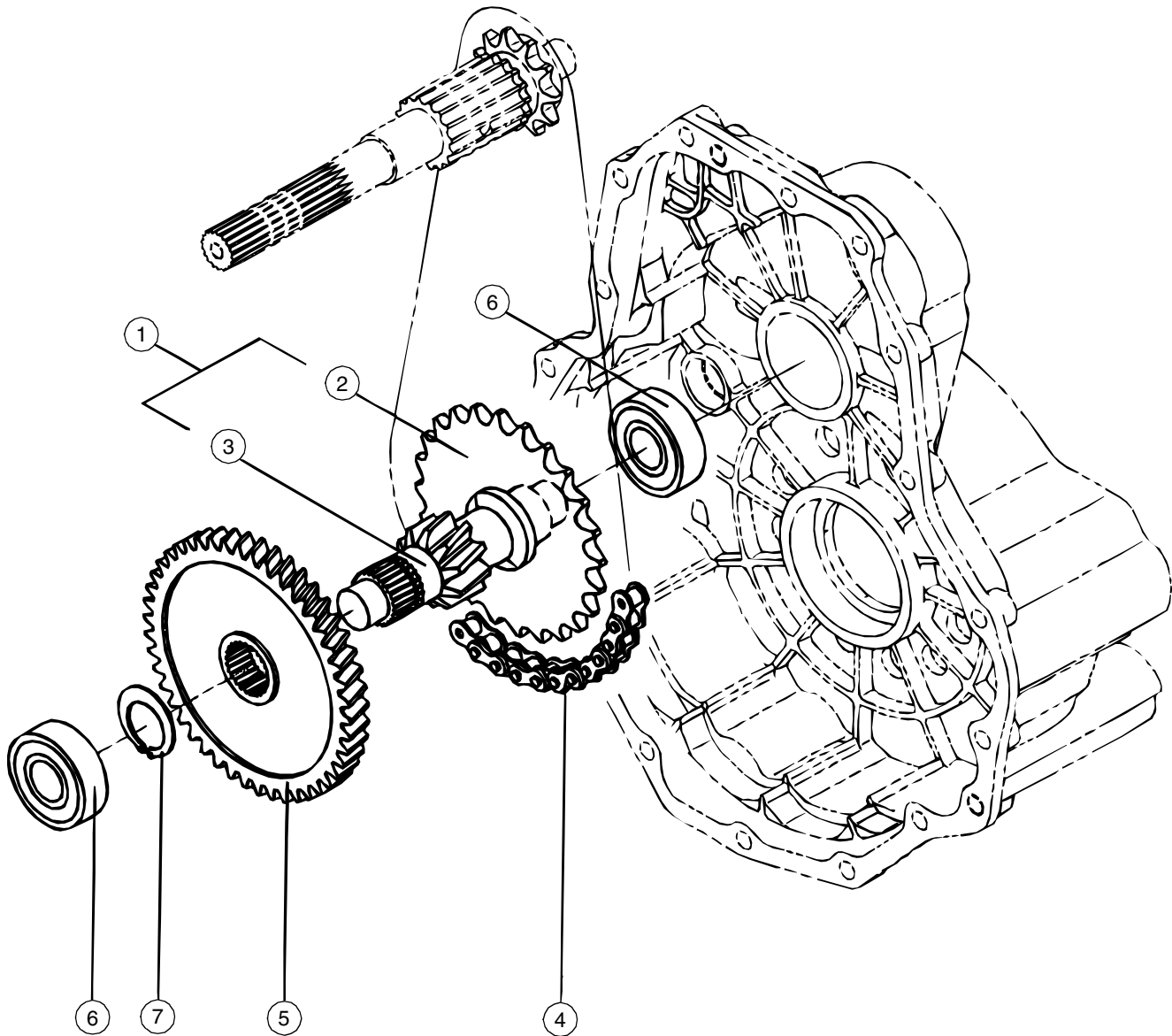
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	TT-194855-24020	Sealant	1
2	TT-192162-24111	Housing, Transaxle, Left	1
3	TT-192162-24121	Housing, Transaxle, Right	1
4	TT-194855-24150	Washer, 36 x 45.5 x 1.2	1
5	TT-192162-24190	Seal, TC 30 40 8	1
6	TT-194859-24252	Vent Valve	1
7	TT-194859-24262	Cap, Vent Valve	1
8	TT-194859-24270	Body, Vent Valve	1
9	TT-192162-24291	Cap, Oil	1
10	TT-22351-080020	Pin, 8 x 20	2
11	TT-23491-140002	Plug, 14	1
12	TT-24311-000160	Packing, P 16	1
13	TT-24311-000180	Packing, P 18	1
14	TT-192162-24160	Bolt, 28 x 10 x 9	16

TRANSMISSION — INPUT SHAFT ASSEMBLY



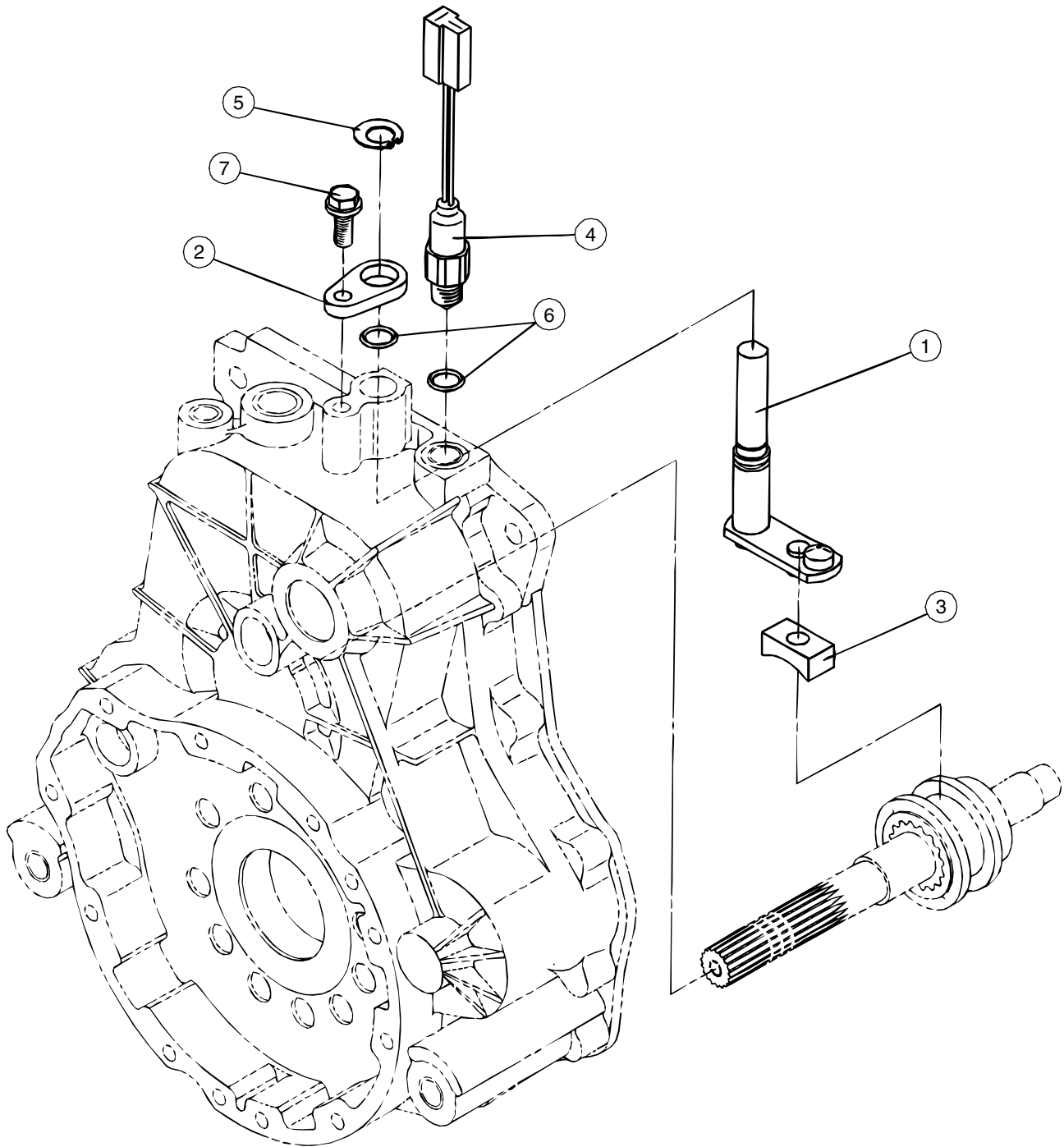
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	TT-194855-24020	Sealant	1
2	TT-192162-24111	Housing, Transaxle, Left	1
3	TT-192162-24121	Housing, Transaxle, Right	1
4	TT-194855-24150	Washer, 36 x 45.5 x 1.2	1
5	TT-192162-24190	Seal, TC 30 40 8	1
6	TT-194859-24252	Vent Valve	1
7	TT-194859-24262	Cap, Vent Valve	1
8	TT-194859-24270	Body, Vent Valve	1
9	TT-192162-24291	Cap, Oil	1
10	TT-22351-080020	Pin, 8 x 20	2
11	TT-23491-140002	Plug, 14	1
12	TT-24311-000160	Packing, P 16	1
13	TT-24311-000180	Packing, P 18	1
14	TT-192162-24160	Bolt, 28 x 10 x 9	16
15	TT-24190-080001	Ball, 1/4	2

TRANSMISSION — REDUCTION ASSEMBLY



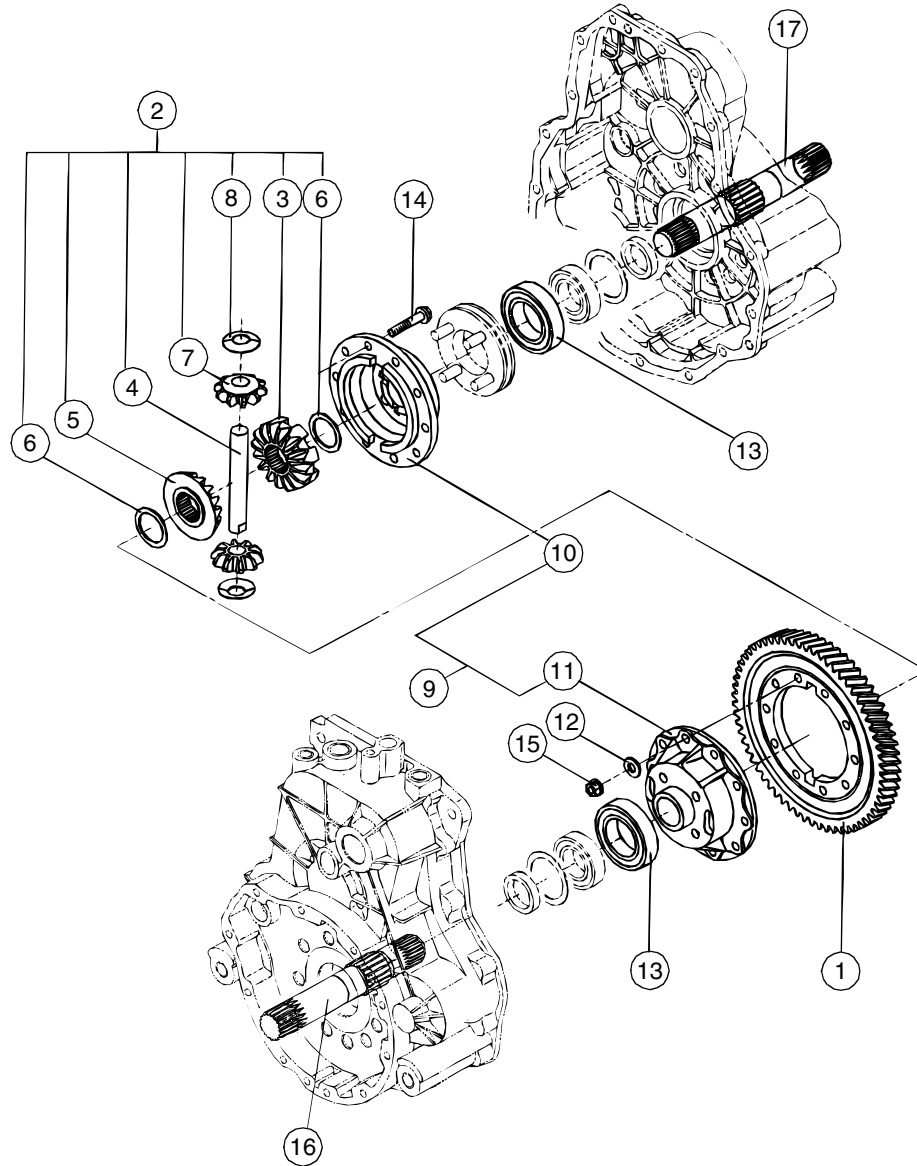
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	TT-192162-25460	Reduction Shaft Assembly	1
2	TT-192162-25420	Sprocket, 27	1
3	TT-192162-25480	Shaft, Reduction	1
4	TT-194855-25460	Chain, 40 x 34	1
5	TT-192162-24190	Gear, 46H, Reduction	1
6	TT-192159-31410	Bearing, 6204R, SH2	2
7	TT-22242-000260	Ring, 26	1

TRANSMISSION — RANGE SHIFT ASSEMBLY



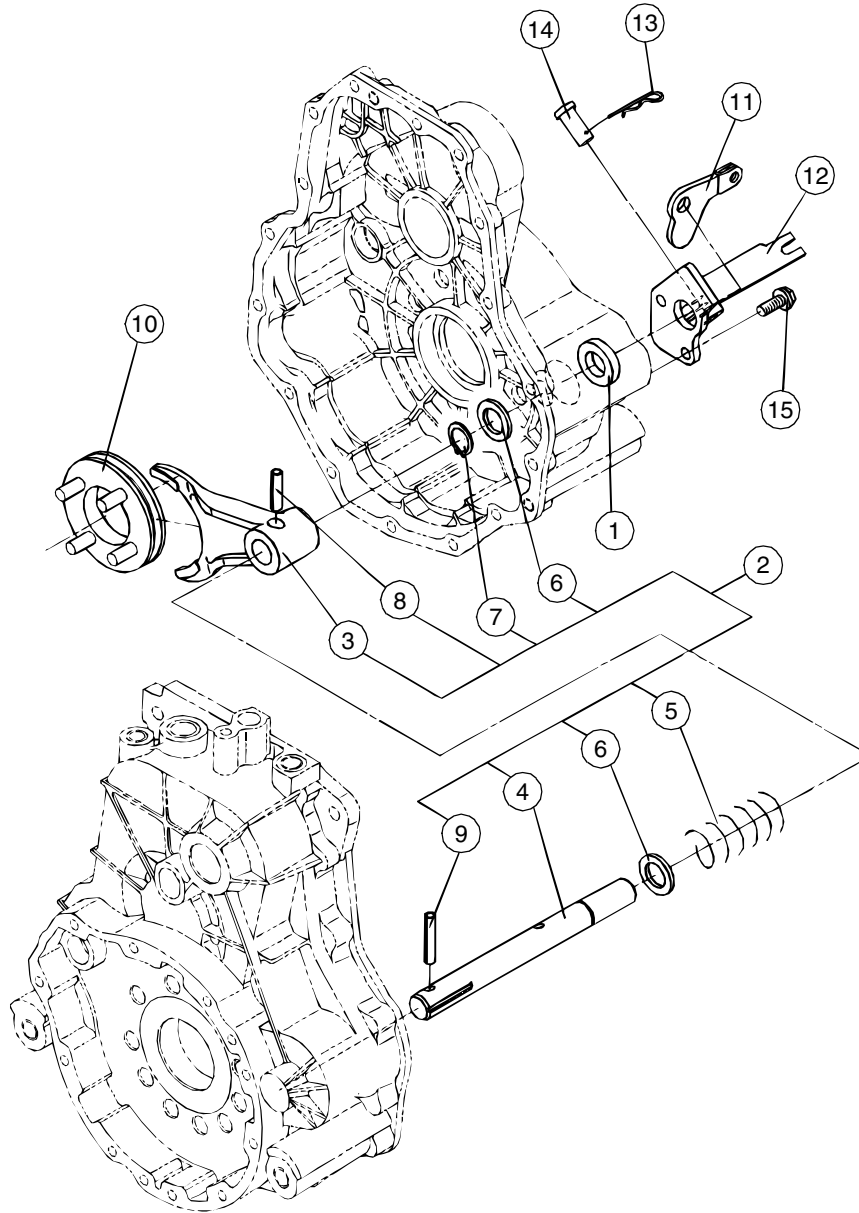
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	TT-192162-27111	Arm, Shift	1
2	TT-192162-27680	Plate	1
3	TT-192162-28300	Block, Shift	1
4	TT-194855-52111	Switch	1
5	TT-22242-000140	Ring, 14	1
6	TT-24311-000125	Packing, P 12.5	2
7	TT-26476-080202	Tapping Screw, 8 x 20	1

TRANSMISSION — DIFFERENTIAL GEAR ASSEMBLY



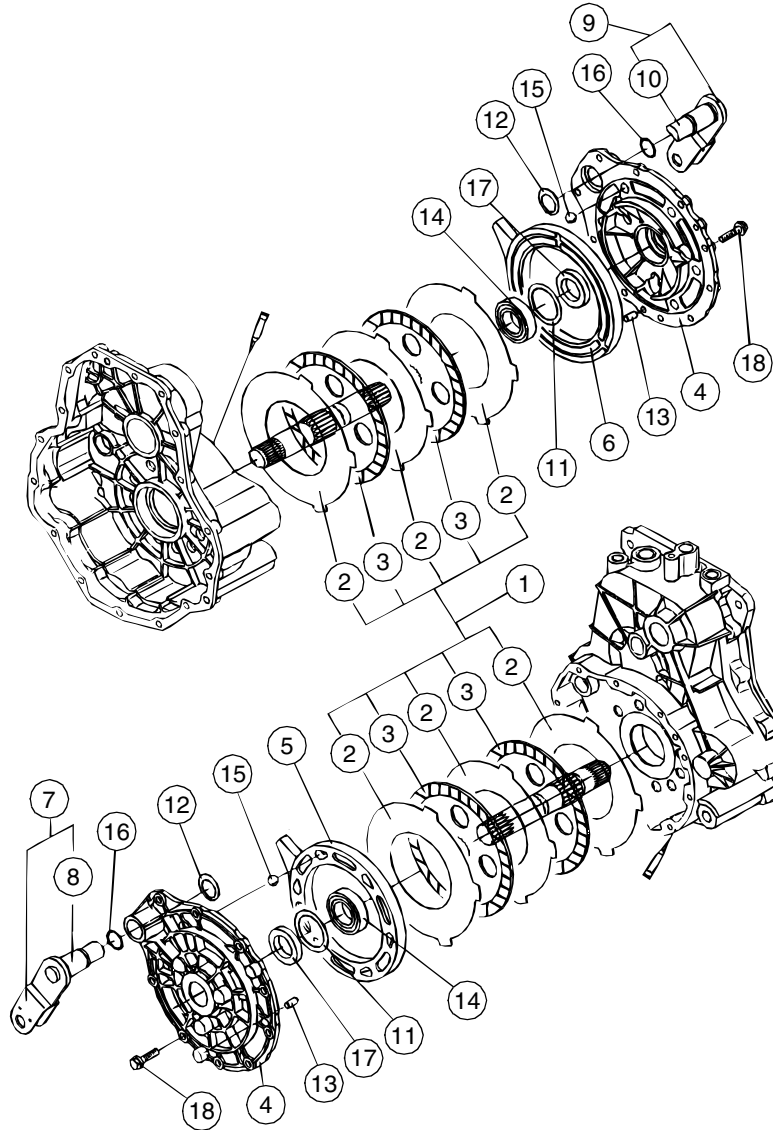
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	TT-192162-31460	Gear, 63H, Final	1
2	TT-192162-31510	Differential, Gear Kit	1
3	TT-192162-31520	Gear (RR, Differential)	1
4	TT-194855-31550	Shaft, Differential Pinion	1
5	TT-192157-31580	Differential Side Gear, RH	1
6	TT-192162-31610	Washer, Differential Gear	2
7	TT-194525-31810	Pinion, Differential	2
8	TT-194515-31850	Washer, Differential Pinion	2
9	TT-192162-32100	Differential, Case Kit	1
10	TT-192162-32110	Case (R, Differential)	1
11	TT-192162-32120	Case (L, Differential)	1
12	TT-22117-080000	Washer, 8	10
13	TT-24101-060084	Bearing, 6008	2
14	TT-26106-080402	Bolt, 8 x 40	10
15	TT-26716-080002	Nut, 8	10
16	TT-192162-33612	Shaft, LH	1
17	TT-192162-33622	Shaft, RH	1

TRANSMISSION — DIFFERENTIAL LOCK ASSEMBLY



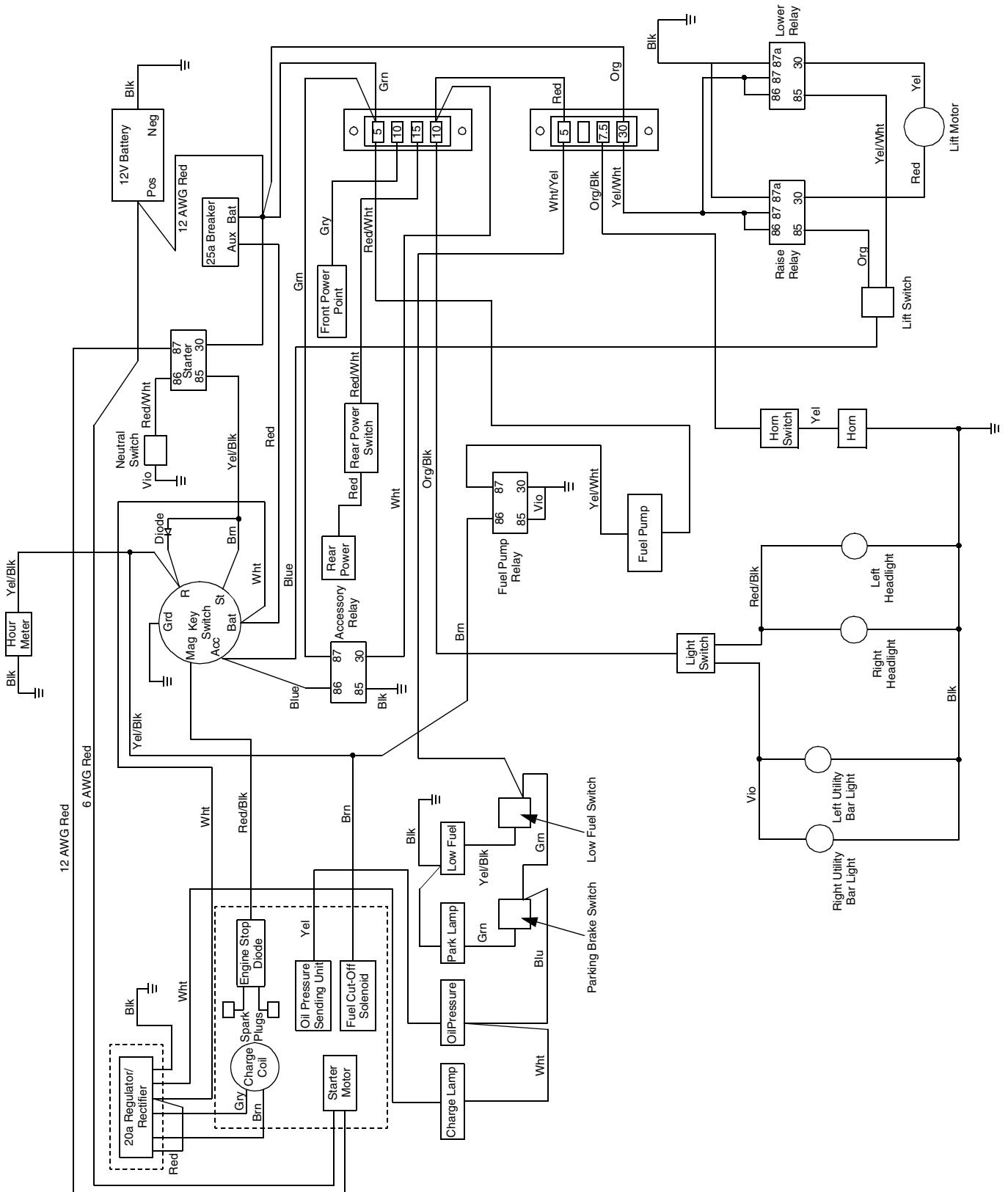
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	TT-194235-27270	Seal, TC4 20 35 7	1
2	TT-192162-33100	Differential Lock Kit	1
3	TT-192162-33120	Fork, Differential Lock	1
4	TT-192162-33131	Shaft, Differential Lock	1
5	TT-194300-33160	Spring, Differential Lock	1
6	TT-194300-33200	Spacer, 20 x 32 x 3.2	2
7	TT-22242-000200	Ring, 20	1
8	TT-22351-080032	Pin, 8.0A x 32	1
9	TT-22351-080040	Pin, 8.0A x 40	1
10	TT-194854-33110	Slider, Differential Lock	1
11	TT-192162-33140	Arm, Differential Lock	1
12	TT-192162-33150	Bracket, Differential Lock	1
13	TT-22360-120000	Pin, 12	1
14	TT-22487-120200	Pin, 12 x 20	1
15	TT-26476-080202	Tapping Screw, 8 x 20	2

TRANSMISSION — BRAKE ASSEMBLY

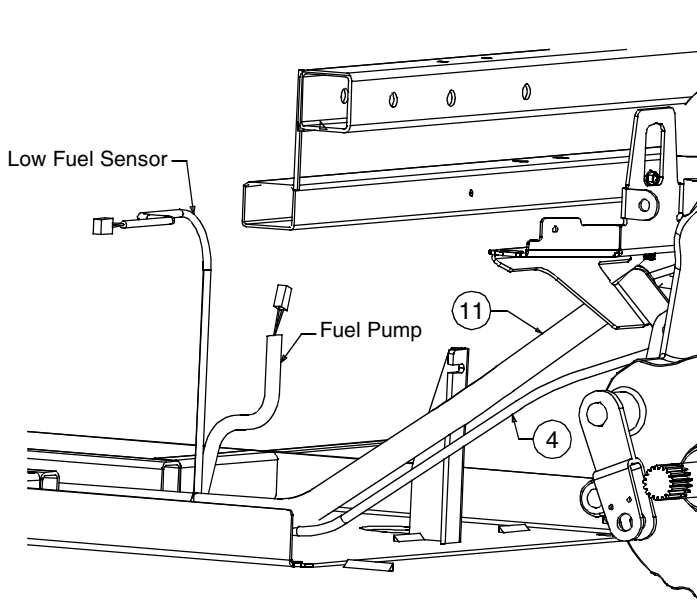


REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	TT-192162-36300	Plate Kit	1
2	TT-192162-36320	Steel Plate	6
3	TT-194555-36511	Friction Plate, 175	4
4	TT-192162-36310	Cover, Brake	2
5	TT-192162-36330	Actuator, LH	1
6	TT-192162-36340	Actuator, RH	1
7	TT-192162-36400	Cam Lever Complete, LH	1
8	TT-192162-36360	Cam Lever Shaft	1
9	TT-192162-36410	Cam Lever, Complete, RH	1
10	TT-192162-36360	Cam Lever Shaft	1
11	TT-192162-36390	Washer, 42 x 54.6 x 1	2
12	TT-22242-000250	Ring, 25	2
13	TT-22312-080160	Pin, 8 x 16	4
14	TT-24101-060064	Bearing, 6006	2
15	TT-24190-160001	Ball, 1/2	12
16	TT-24311-000210	Packing, P 21	2
17	TT-24421-304708	Seal, TC304708	2
18	TT-26476-080302	Tapping Screw, 8 x 30	20

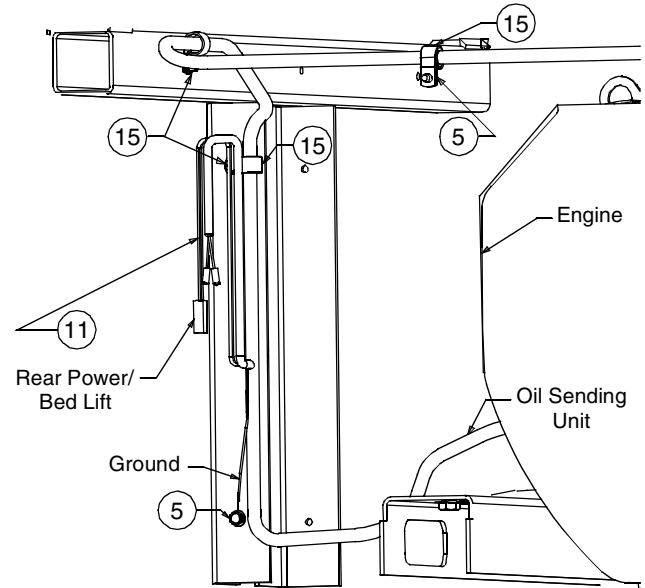
ELECTRICAL SCHEMATIC



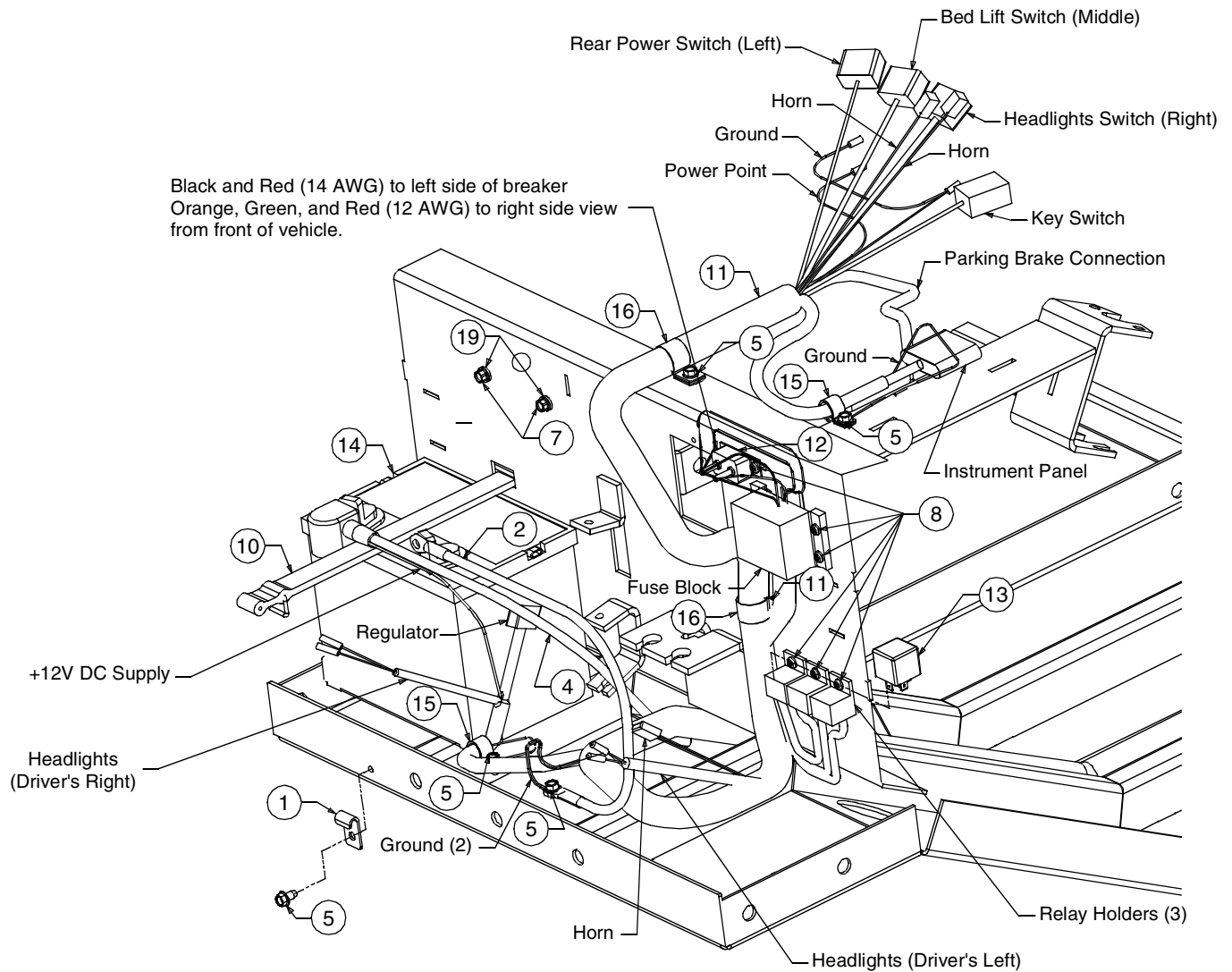
ELECTRICAL SYSTEM



GAS/FUEL PUMP VIEW

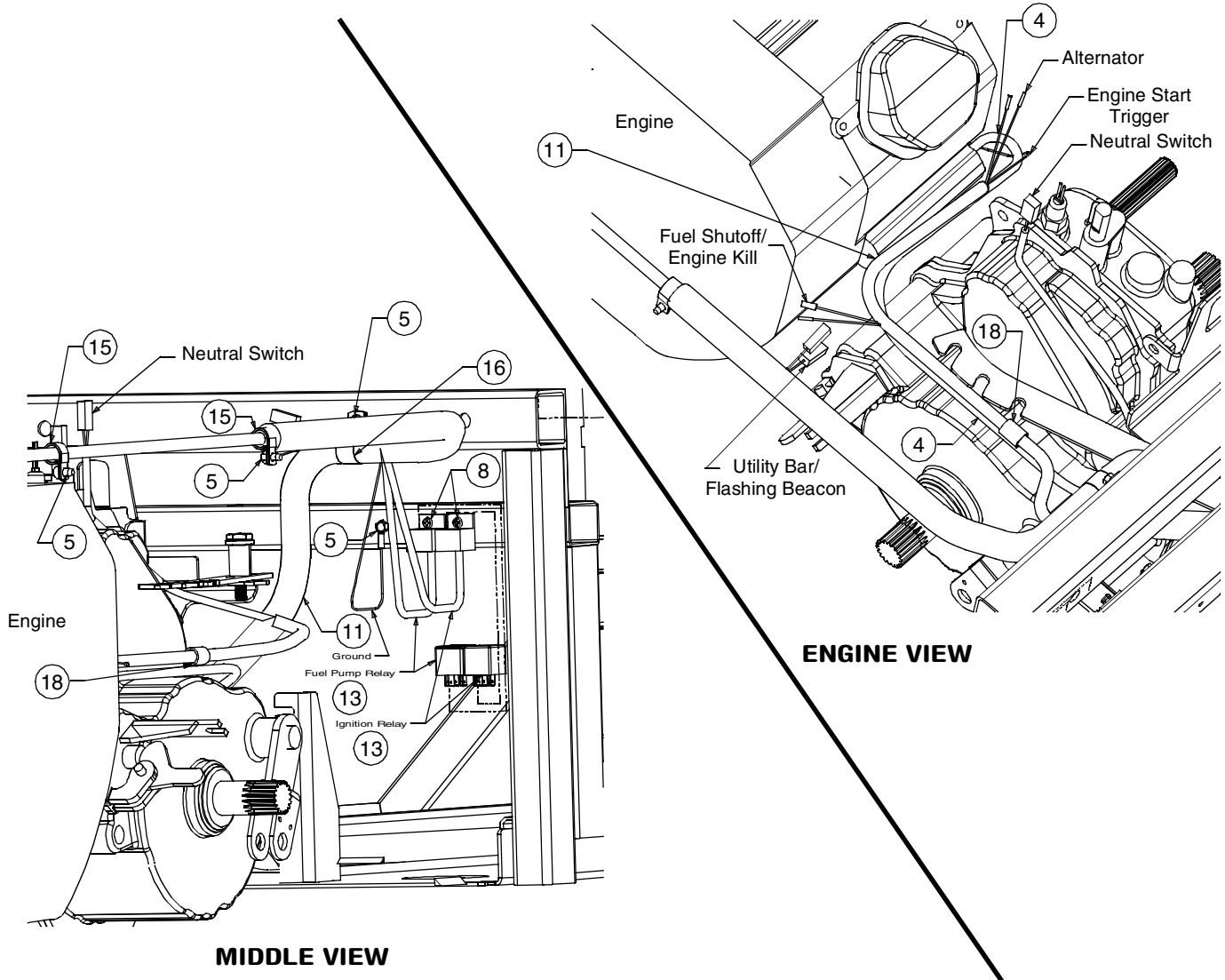


REAR VIEW



FRONT VIEW

ELECTRICAL SYSTEM



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	16606	Bracket, Retainer Hook	1
2	629-04002	Harness Assembly, Utility Ground	1
3	629-04005	Harness Assembly, Motor Ground	1
4	629-1107	Harness Assembly	1
5	710-0599	Screw, Self-tapping, 1/4-20 x 0.500	14
6	710-0703	Screw, Hex Carriage, 1/4-20 x .75	2
7	710-0788	Screw, Self-tapping, 1/4-20 x 1.000	2
8	710-3009	Screw, #10-24 x 0.75	11
9	712-0271	Nut, Hex Sems, 1/4-20	2
10	723-3064	Strap, Battery	1
11	725-04007	Harness, Utility Wire	1
12	725-04013	Breaker, 25A	1
13	725-1718	Relay, 12V 40A	3
14	725-1738	Battery, 300 CCA	1
15	726-04000	Clamp, #10	7
16	726-04001	Clamp, #14	3
17	726-0469	Cable Tie, .16" x 8.35" Lg	2
18	726-3008	Heat Shield Cable Clip	1
19	736-0329	Lock Washer, 1/4	2

NOTES

NOTES

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