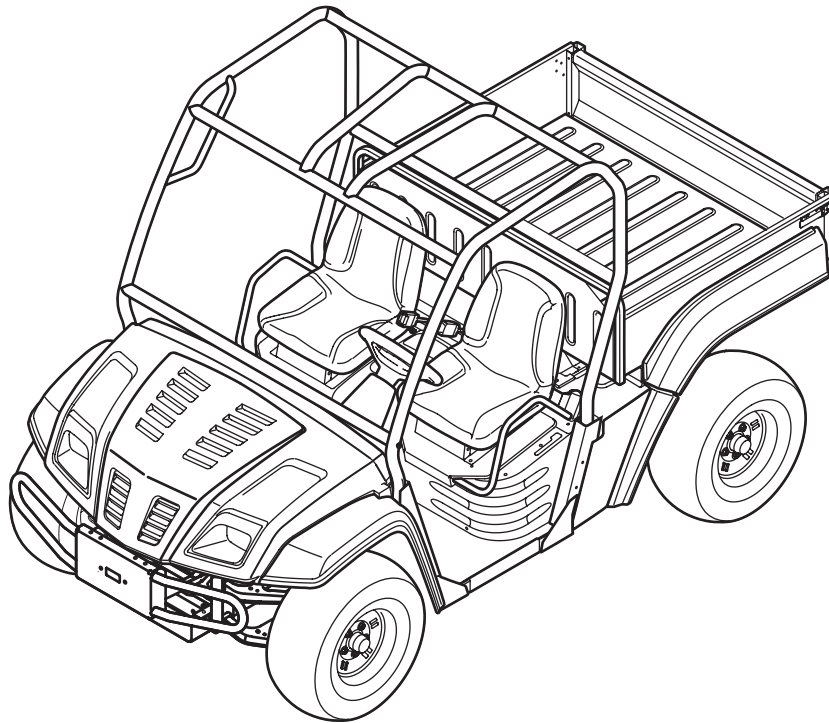

Cub Cadet®

ILLUSTRATED PARTS MANUAL



4 x 4 Utility Vehicle - Model Series 480

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

To The Owner

Thank You

Thank you for purchasing a Cub Cadet Utility Vehicle. It was carefully engineered to provide excellent performance when properly operated and maintained.

All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

Throughout this manual, all references to *right* (RH) and *left* (LH) are observed from the operating position.

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Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

MODEL NUMBER

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SERIAL NUMBER

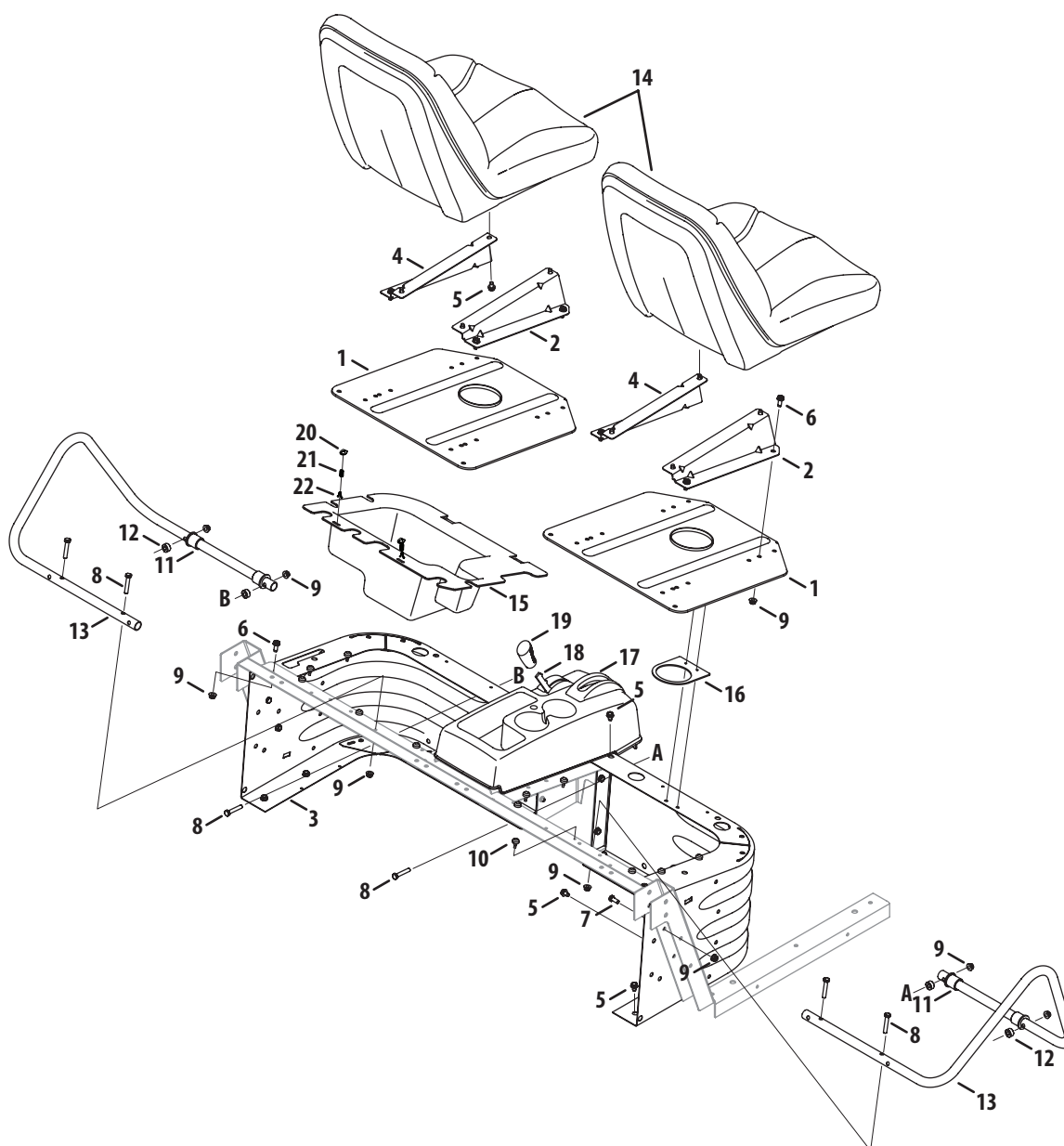
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Painted Parts

When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXX-0637). Please refer to the table below for current color codes:

0637	Black
4021	Yellow (Cub Cadet)
0499	Beige (Cub Cadet)

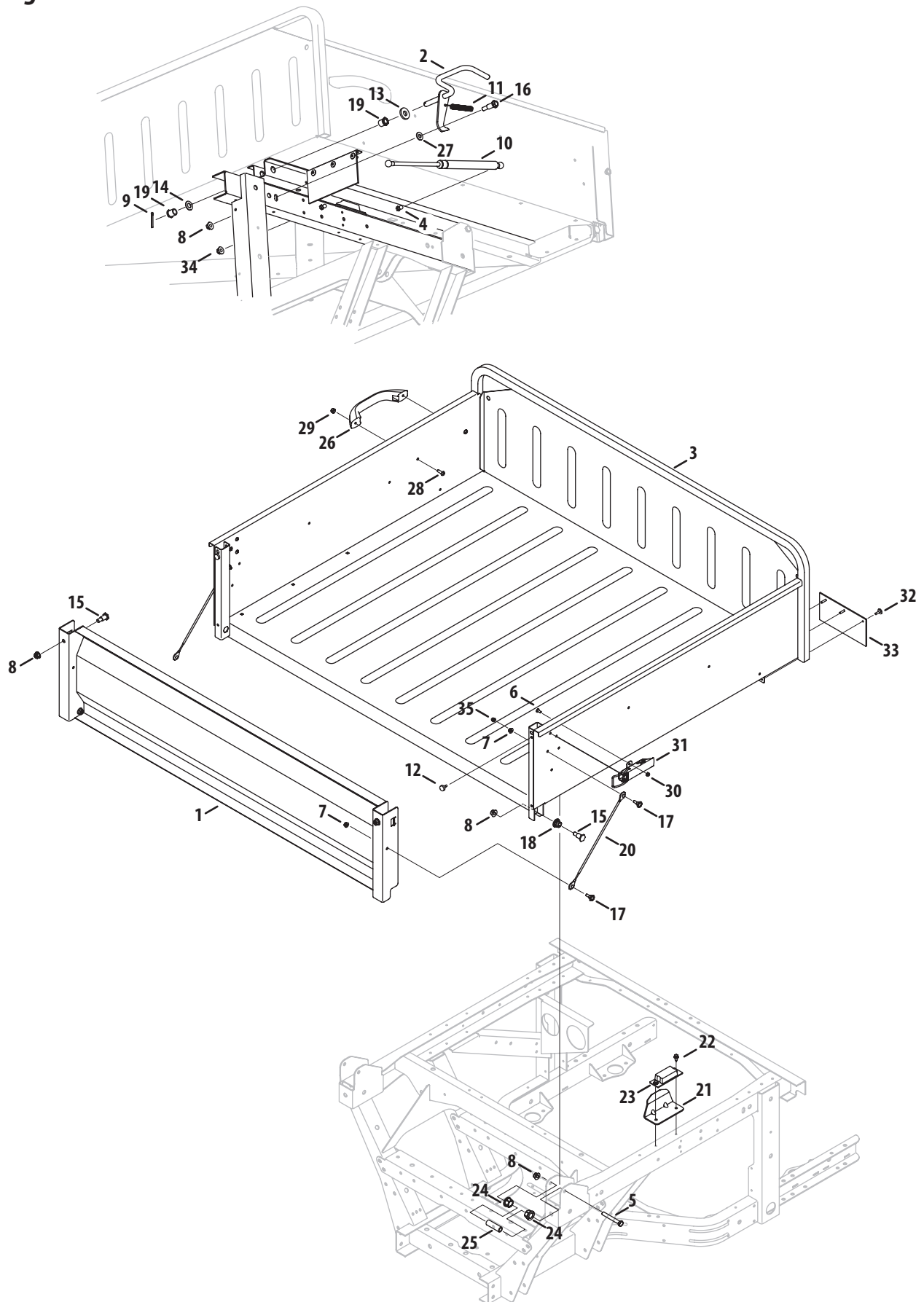
0685	Blue (Cub Cadet)
0691	Black Jack (Cub Cadet Commercial)



Ref No.	Part Number	Description
1	607-04228B	Plate, Seat, Assembly
2	707-05332	Bracket, Seat, RH
3	607-04223C	Seat Box
4	707-05333	Bracket, Seat, LH
5	710-0607	Screw, TT, 5/16-18 x .500
6	710-04049	Screw, LD, 5/16-18 x .625
7	710-3008	Screw, 5/16-18 x .75
8	710-3180	Screw, 5/16-18 x 1.75
9	712-04063	Nut, Flange Lock, 5/16-18
10	735-0271A	Bumper, .62 Dia. x .3
11	741-04215	Bearing, Flange, .894 ID x 1.1315

Ref No.	Part Number	Description
12	750-0258	Spacer, .315 x .750 x .375 Lg.
13	750-05186	Handle, Grab
14	757-04097	Seat, Sport
15	731-05622	Tray, Seat Box
16	707-04991	Bracket, Tube, CVT
17	731-05436A	Seat Console
18	607-04181A	Lever Assembly, Diff Lock
19	731-04735	Handle, Select
20	726-3056	Latch
21	732-0936	Spring Clip
22	732-0937	Spring, .40 OD x .040 Dia.

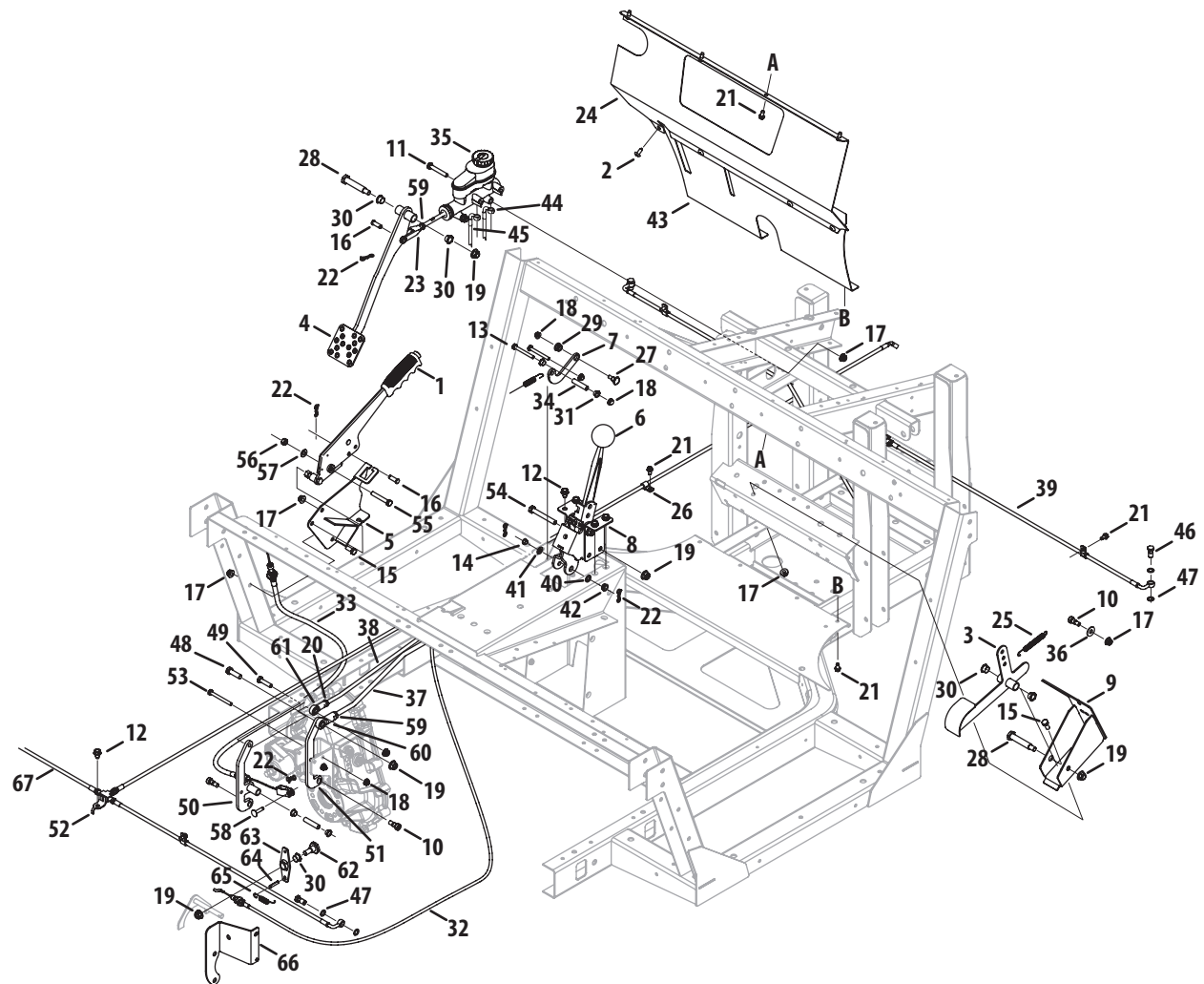
Cargo Bed



Ref No.	Part Number	Description
1	607-04159B-0637	Tailgate Assembly, Black
	607-04159B-4021	Tailgate Assembly, Cub Yellow
	607-04159B-4020	Tailgate Assembly, Green
	607-04159B-0638	Tailgate Assembly, Red
2	607-04180	Lever Assembly, bed, latch
3	607-04191C-0637	Box Assembly, bed Black
	607-04191C-0638	Box Assembly, bed Red
	607-04191C-4020	Box Assembly, bed Green
	607-04191C-4021	Box Assembly, bed Yellow
4	710-04166	Stud, ball, 5/16-18
5	710-3022	Screw, 3/8-16, 2.75, gr5, std
6	710-0473A	Screw, machine, 10-24, 0.500
7	712-04064	Nut, Flange Lock, 1/4-20, nylon
8	712-04065	Nut, Flange Lock, 3/8-16, nylon
9	714-0162	Pin, cotter, 5/32, 1.25
10	932-04109B	Spring, gas, 6.91 Stroke
11	732-0428B	Spring, extension, .50 Od x 4.35
12	735-0271A	Bumper, .62 Dia. x .3
13	736-04019	Washer, flat, .531 x 1.25 x .181
14	936-0272	Washer, flat, .510 x 1.00 x .060
15	738-0430	Screw, shoulder, .50 x .685, 3/8-16

Ref No.	Part Number	Description
16	738-0966A	Screw, shoulder, .50x.925, 3/8-16
17	738-1023A	Screw, shoulder, .375x.280, 1/4-20
18	741-0324A	Bearing, Flange, hex, .506 Id x .590
19	941-0673	Bearing, Flange, .503 x .689 x .792
20	746-04245	Cable, lanyard
21	707-04786	Bracket, Bed Guide
22	710-1652	Screw, tt, 1/4-20x.625, hxindwsh
23	731-04016	Bumper, suspension, extension
24	948-0227A	Bearing, hex Flange .629 Id
25	750-04634	Spacer, .390 Id x.625 Od x2.03 Lg
26	731-06155	Handle
27	736-0262	Washer, Flat, .385 x .870 x .092
28	710-0924	Screw, Mach., 1/4-20 x .750
29	712-0324	Nut, Hex Lock., 1/4-20
30	712-0102A	Nut, Hex Lock, #10-24
31	726-04058	Latch, draw, over Center
32	928-04004	Pop Rivet, .188 dia, 37-50 grip
33	735-04181	Rear Mud Flap
34	712-04063	Nut, Flange Lock, 5/16-18, nylon
35	712-0264A	Nut, Acorn, 1/4-20

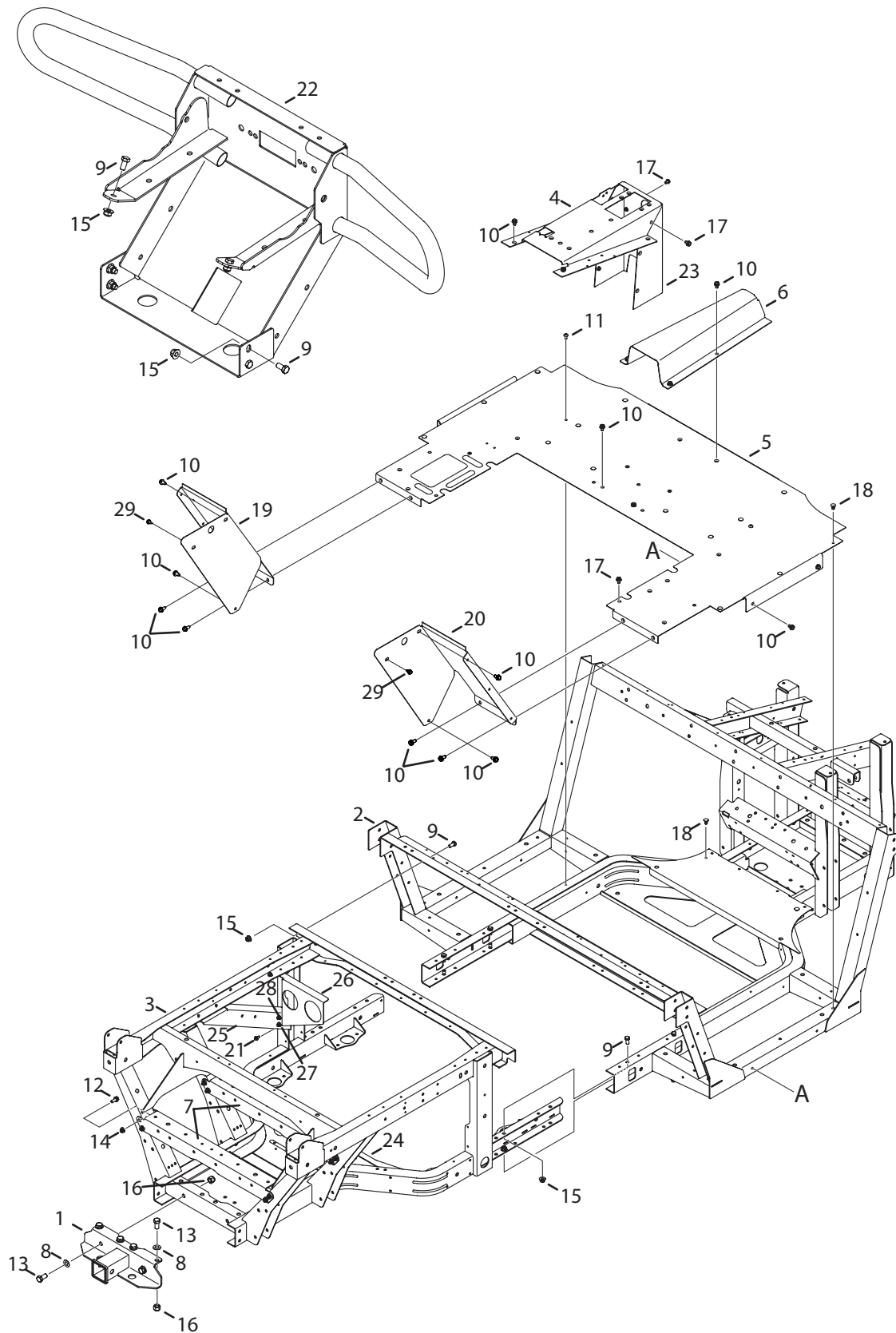
Pedals and Levers



Ref No.	Part Number	Description
1	603-04089	Lever Assembly, Brake
2	710-1017	Screw, ab, 1/4-14, 0.625,
3	607-04188D	Pedal Assembly, Accelerator
4	607-04193B	Pedal Assembly, Brake
5	607-04208	Bracket Assembly, Park Brake
6	907-04212A	Shaft Assembly, Hurst, 4x4
7	707-04642	Plate, Pawl, Over Center
8	707-04805	Shaft, Console Mount
9	707-04823D	Bracket, Accelerator Pedal
10	710-04027	Screw, Shldr, .372 x .375, 5/16-18
11	710-04039	Screw, 5/16-18, 2.00, Gr5, Patch
12	710-0607	Screw, Tt, 5/16-18, 0.500
13	710-0641	Screw, 1/4-20, 2.25, Gr5, Std
14	741-04198	Bearing., Flange, .315 ID
15	710-3008	Screw, 5/16-18, .75, Gr5, Std
16	711-05063	Pin, Clevis, 312 Od x 1.0"
17	712-04063	Nut, Flange Lock, 5/16-18
18	712-04064	Nut, Flange Lock, 1/4-20, Nylon
19	712-04065	Nut, Flange Lock, 3/8-16, Nylon
20	712-3025	Nut, Jam, 5/16-24, Gr5
21	710-0599	Screw, Tt, 1/4-20 x .500
22	714-04040	Pin, Cot, 3/32, 1.0
23	719-3018	Yoke, 5/16-24
24	707-04711B	Panel, Dash, Upper
25	732-04973	Spring, External, .49 Od x 3.15
26	726-04056	Clamp, Hose
27	938-0974	Screw, Shldr, .375x.380, 1/4-20
28	738-1011A	Screw, Shldr, .500 x 2.230, 3/8-16
29	941-0475	Plastic Bushing .380 Id
30	741-0491	Bearing, Flange, .500 x .34
31	941-3073	Bearing, Flng., .375 x .580 x .250
32	746-04248	Cable, Cont, Diff, Lock
33	946-04254	Cable, Cont, Park, Brake, 4x4
34	750-04500	Spacer, Pivot, Diff Lock

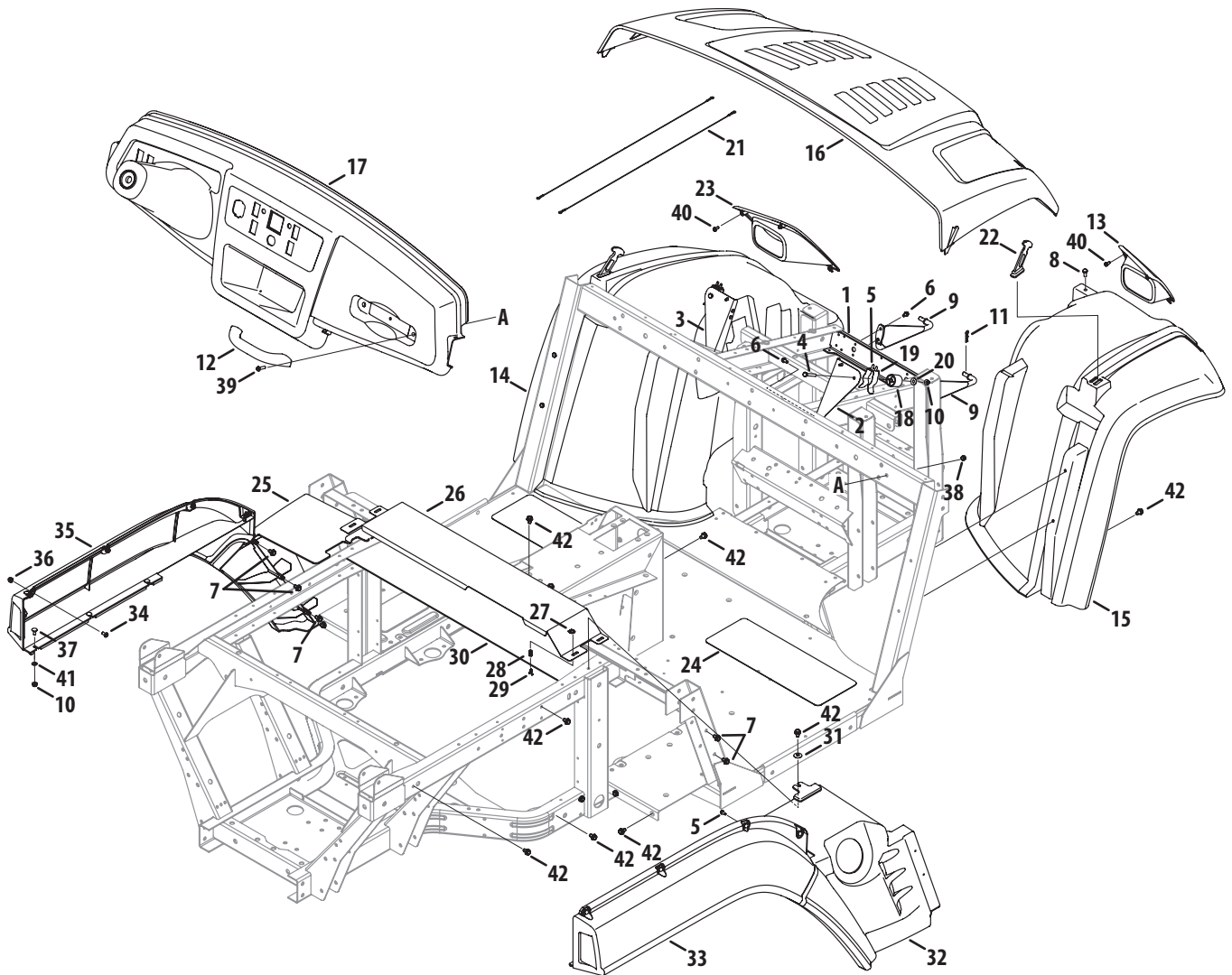
Ref No.	Part Number	Description
35	661-04042	Cylinder, Master, Tandem
36	936-0159	Washer, Flat, .349 x .879 x .063
37	747-04528A	Link, Shaft, F N R
38	747-04529A	Link, Shaft, Hi Lo, 4x4
39	927-04224	Hose, brake, front
40	936-0140	Washer, Flat, .385 x .62 x .063
41	936-0264	Washer, Flat, .330 x .630 x .0635
42	741-04199	Bearing, Flange, .377 Id
43	707-04712D	Panel, Dash, Lower, 4x4
44	927-04233	Hose, Brake, Master Cyl, Front
45	927-04230	Hose, Brake, Master Cyl, Rear
46	737-04129	Fitting, Banjo Ftg Bolt, M10 x 1.00
47	737-04130	Fitting, Banjo Ftg Crush Washer
48	710-3005	Screw, 3/8-16 x 1.25
49	710-0528	Screw, 5/16-18 x 1.25
50	607-04210	Lever, Assembly, Shift, Hi-Lo, 4x4
51	607-04211	Lever, Assembly, Shift, F N R
52	737-04128	Fitting, Tee, -3, 45 Deg Flare
53	710-1122	Screw, 1/4-20 x 2.50
54	710-3022	Screw, 3/8-16 x 2.75
55	710-3103	Screw, 5/16-18 x 2.00
56	912-3010	Nut, Hex, 5/16-18
57	936-0275	Washer, Flat, .344 x .688 x .065
58	711-04585	Pin, Clevis
59	912-3001	Nut, Jam, 3/8-24
60	723-04038	Rod, End, 3/8 ID
61	723-04039	Rod, End, 5/16 ID
62	738-04409	Screw, shldr, .500 dia x .434
63	607-04216A	Lever, Assembly, Diff Lock
64	715-04011	Pin, Roll
65	732-0418	Spring, external, .38od x 2.10
66	707-04693A	Bracket, diff, Cable,mnt
67	927-04228	Hose, brake, rear

Frame and Bumper



Ref No.	Part Number	Description
1	607-04142A	Hitch Assembly, receiver Rr
2	607-04182F	Frame Assembly, front, uv
3	607-04184E	Frame Assembly, rear, uv
4	707-05326	Plate, console, 4x4, top
5	707-04563E	Plate, floor
6	707-04684A	Cover, front, 4x4
7	707-04770C	Channel, support, rear
8	936-0272	Washer, Flat, .510 x 1.00 x .060
9	710-0216	Screw, 3/8-16 x .75, gr5, std
10	710-04484	Screw, tt, 5/16-18 x 0.750
11	710-1017	Screw, ab, 1/4-14, 0.625
12	710-04043	Screw, Hxflg, 5/16-18 (4x4)
13	710-3032	Screw, 1/2-13, 1.25, gr5, std
14	712-04063	Nut, Flange Lock, 5/16-18, Nylon
15	712-04065	Nut, Flange Lock, 3/8-16, Nylon
16	712-3083	Nut, Hex Lock, 1/2-13, Nylon
17	710-0607	Screw, tt, 5/16-18 x 0.500
18	726-0465	Clip, Panel, ret,
19	707-04728D	Bracket, Lh, Shield
20	707-04729D	Bracket, Rh, Shield
21	710-0599	Screw, tt, 1/4-20 x .500
22	607-04131D	Bumper Assembly, front
23	707-05327	Plate, console, 4x4, front
24	607-04330	Bracket Assembly, ISO, Trans/ Eng
25	607-04331A	Bracket Assembly, Air Filter Mnt
26	607-04333A	Bracket Assembly, Supt, Hose
27	710-0751	Hex Head Screw, 1/4-20 x .620
28	712-04064	Nut, Flange Lock, 1/4-20
29	710-1652	Screw, tt, 1/4-20x.625, hxindwsh

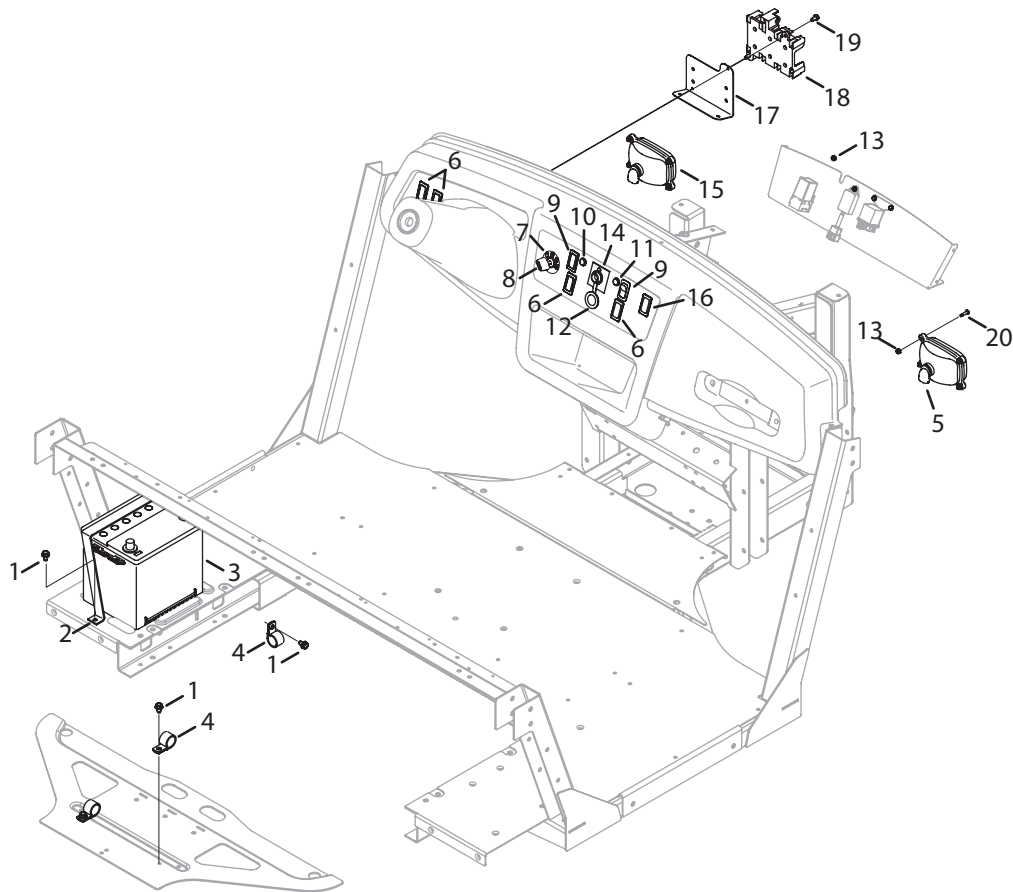
Fenders and Dash



Ref No.	Part Number	Description
1	707-04484	Channel, Frame, Cross
2	707-04779A	Bracket, Hood/dash, Mount, Rh
3	707-04782A	Bracket, Hood/dash, Mount, Lh
4	710-0136	Screw, 1/4-20, 1.75, Gr5, Std
5	710-04261	Screw, #12-16 x .50
6	710-0599	Screw, TT, 1/4-20 x .500
7	710-04187A	Screw, TT, 1/4-15 x .500
8	710-05105	Hex Head Screw, 1/4-20 x 1.00
9	607-04224	Rod Assembly, Hood Mount
10	712-04064	Nut, Flange Lock, 1/4-20
11	914-0101	Cotter Pin, Internal .08 x 1.42
12	731-06155	Handle, W/Screw 400/500 S
13	731-05285A	Head Light RH
14	931-06710A	Fender, Lh 4x4
15	931-06711A	Fender, Rh 4x4
16	731-06638	Hood, 4x4, Yellow
	731-11117	Hood, 4x4, Camo, Treestand
	931-06715	Hood, 4x4, Green
	931-10331	Hood, 4x4, Red
17	931-05322C	Dash, Uv 4x4
18	731-3232	Roller, Latch, Hood
19	732-1178	Spring, Latch, Hood
20	736-0342	Washer, Flat, .283 x .75 x .030

Ref No.	Part Number	Description
21	746-04328	Cable, Hood
22	735-04145	Strap, Hood
23	731-05284A	Head Light LH
24	723-04021	Pad, abrasive, toe plate (4x4)
25	931-05282B	Fender, Lwr Lh Rr
26	707-04748A	Cover, Uv
27	726-3056	Latch, Panel, 1/4 Turn
28	732-0937	Spring, Compr, .40 OD x .040
29	732-0936	Spring, Clip
30	751-10435	Insulator, Cover, UV
31	736-0242	Washer, Bell, .340 x .872 x .060
32	931-05283B	Fender, Lower Rh Rr
33	931-05281C	Fender, Rh Rr
34	738-04505A	Shldr Screw, .280 x .310, 1/4-20
35	931-05280C	Fender, Lh Rr
36	712-0264A	Nut, Acorn, 1/4-20
37	710-0134	Screw, Crg, 1/4-20, .62, Gr2
38	712-0324	Nut, Hex Lock., 1/4-20
39	710-0166A	Screw, Machine, 1/4-20 x 1.00
40	710-1652	Screw, Tt, 1/4-20 x .625, Hxind.
41	736-0173	Washer, Flat 1/4"
42	710-04484	Screw, tt, 5/16-18 x 0.750

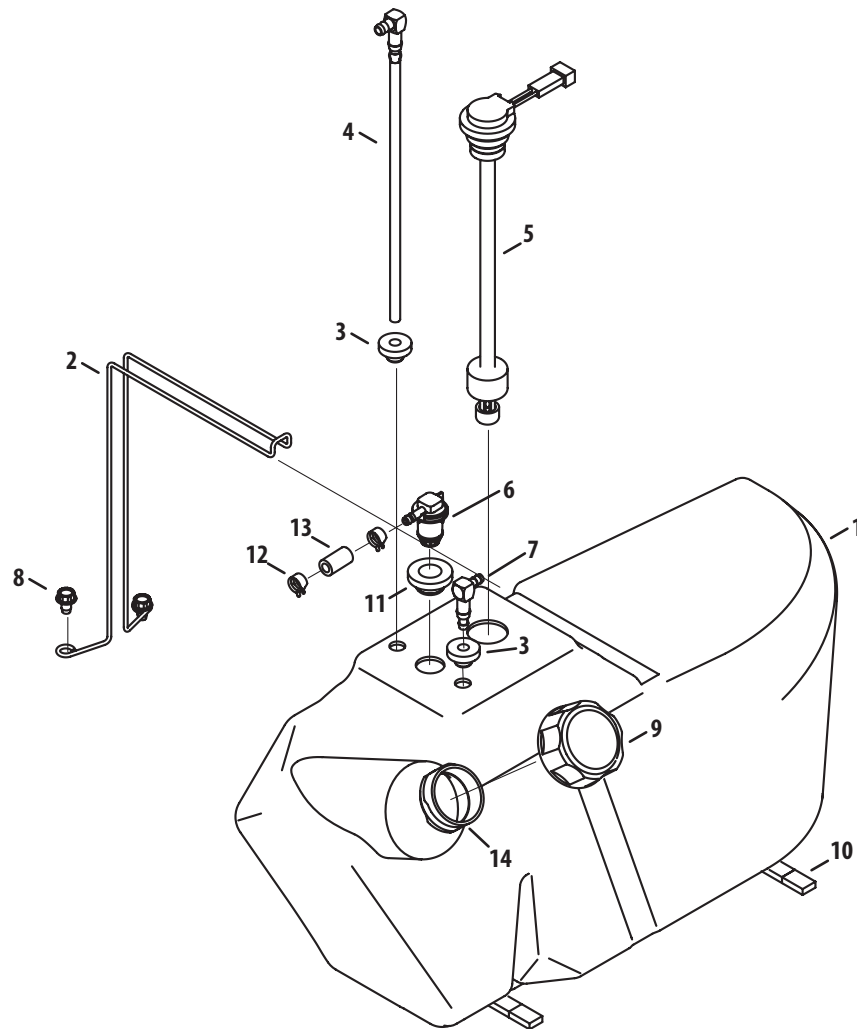
Battery and Dash Panel Accessories



Ref No.	Part Number	Description
1	710-0607	Screw, TT, 5/16-18 x .500
2	707-04870B	Bracket, Mt., Battery
3	925-04514	Battery, 450 CCA Wet
4	726-0475	Clamp
5	925-3161A	Head lamp Bulb
6	731-04010	Panel, Plug, Switch
7	925-1741	Switch, Key, 4 Pos. Delta
8	925-1745A	Key, Delta, Plastic
9	725-04352	Switch, 4x4, Rocker
10	925-04530	Lamp, Ind., Green, Incandescent
11	725-04660	Lamp, Ind., Red, Incandescent
12	725-2003	Receptacle, Power, 12v
13	712-0102A	Nut, Hex Lock, #10-24

Ref No.	Part Number	Description
14	925-04022B	Meter, Ind., Hour Flat Face
15	625-04036P	Headlight Assembly (Incl. # 21)
16	725-06160	Seat Belt Indicator
17	707-04811	Bracket, Fuse Mount
18	731-05490	Relay, Holder, 3-Way
19	710-0599	Screw, TT, 1/4-20 x .500
20	710-3009	Screw, TT, #10-24 x .750
—	725-04625*	Harness, Jumper, Neutral Switch (4x4)
—	925-04891A*	Harness, Wire, Kohler, EFI
—	735-04069A*‡	Floor Mat, RH
—	735-04068A*‡	Floor Mat, LH
—	925-04892*	Harness, Fuel Pump

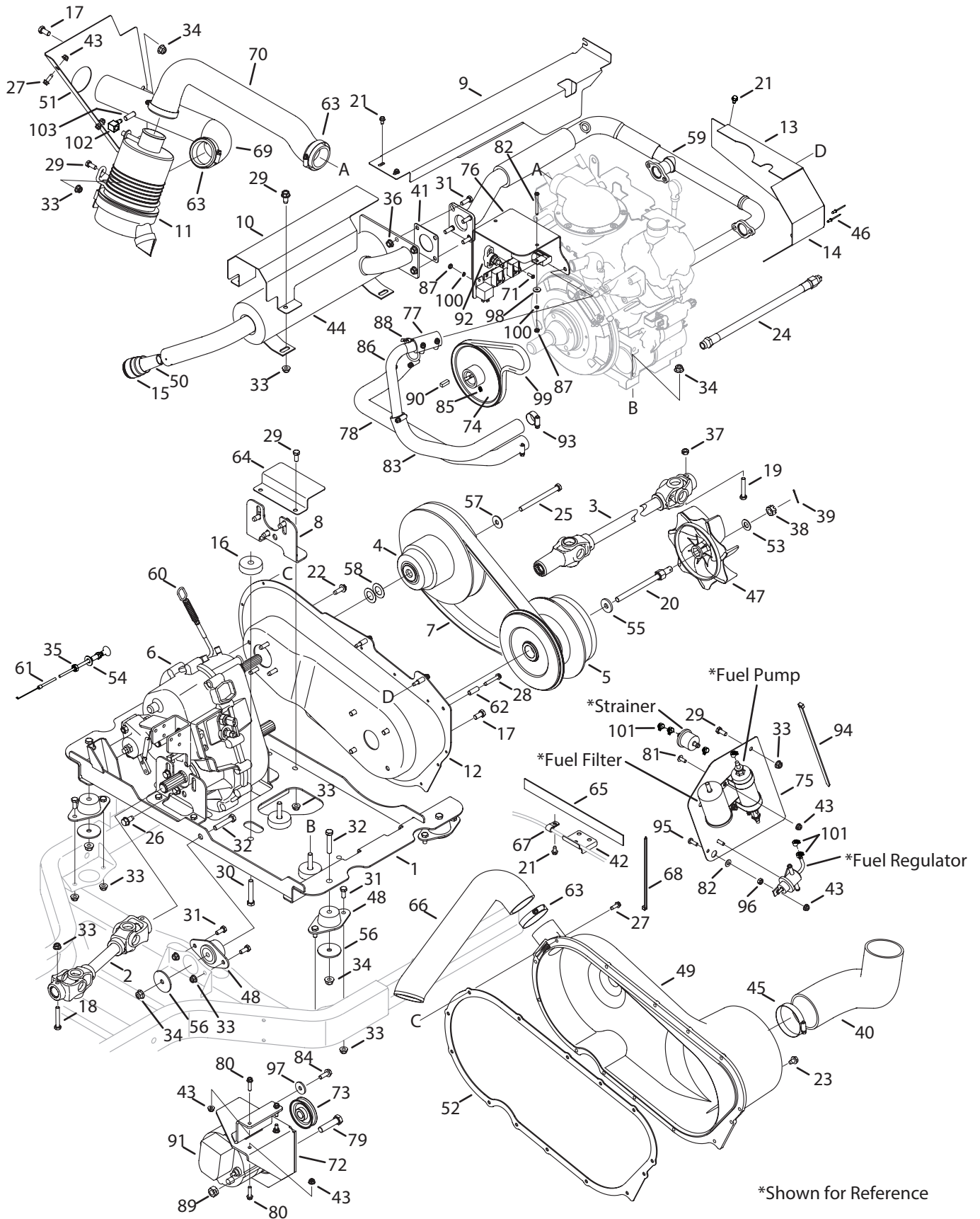
‡ If Equipped * Not Shown



Ref No.	Part Number	Description
1	951-05243	Tank assembly, Fuel
2	732-04357	Wire, tank, fuel
3	735-04065	Bush, Tank, Gas
4	751-14155	Fitting, Fuel, Pickup
5	951-10361	Sensor, Fuel, Low
6	951-10375	Fitting, Fuel, Vent
7	751-3174	Fitting, Fuel, Pickup

Ref No.	Part Number	Description
8	710-0607	Screw, 5/16-18 x .500
9	951-12426A	Fuel Cap
10	721-04382	Tape, .75 Wide x.25 Thk Foam
11	735-04067	Bush, Tank, Vent
12	726-0205	Clamp, Hose, .490 Dia.
13	751-10349	Hose, Fuel Line, Low Permeation
14	751-14863	Fill Tube

Kohler EFI Engine/ Transmission Accessories



*Shown for Reference

Kohler EFI Engine/ Transmission Accessories

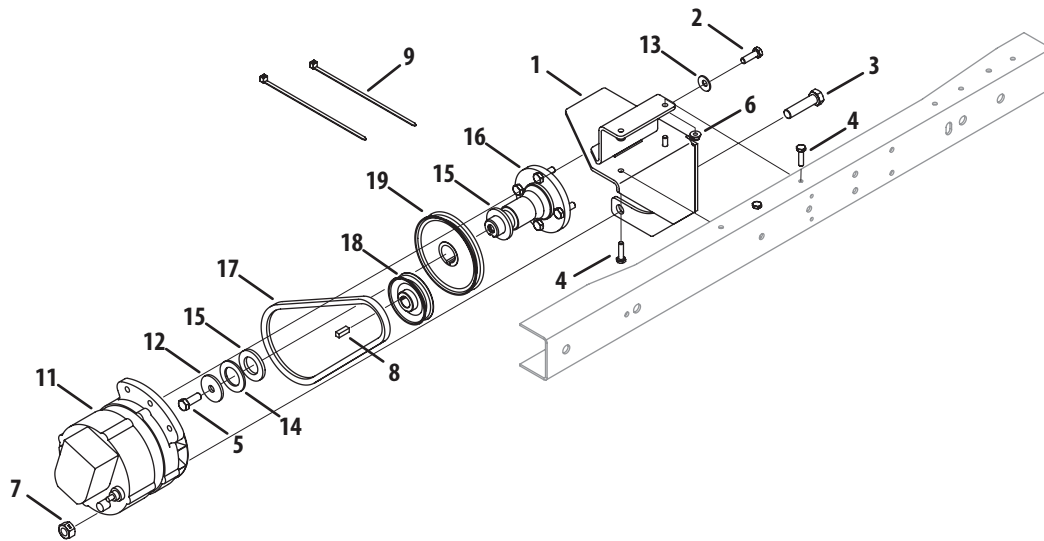
Ref No.	Part Number	Description	Ref No.	Part Number	Description
1	607-04177D	Tray Assembly, Engine, Kohler	41	721-04167	Gasket, Engine
2	918-04306	Shaft Assembly, Rr/prop	42	707-05304	Bracket, Cable Shield
3	918-04314	Shaft Assembly, Frt/prop, Hilliard	43	712-04064	Nut, Flange Lock, 1/4-20
4	618-07077	Clutch Assembly, Cvt, Driven	44	751-10152B	Muffler
5	618-07076	Clutch Assembly, Cvt, Driver, Cvr	45	726-04068	Clamp, Hose, Adj.
6	959-05023	Case Assembly, Transfer	46	728-0117	Rivet, Pop, .125 Od, #42
7	754-04125B	Belt, Cvt, 4x4	47	731-04275	Impeller, Blower
8	707-04724	Bracket, Trans, Mount	48	731-04667	Compression Mount, Eng, Head
9	707-04887C	Cover, Heat, Shield	49	731-06748	Cover, Cvt
10	707-04891	Exhaust, Shield, Heat	50	751-10689	Spark Arrester Screen
11	951-05250	Filter Assembly, Air Cleaner	51	707-05257A	Plate, Baffle
12	707-04943A	Cover, Back, Kohler	52	721-04292	Seal, CVT, Cvr
13	707-04972A	Cover, Eng, Kohler	53	936-0272	Washer, Flat, .510 x 1.00 x .060
14	707-04979	Cover, Engine, Rr, Kohler	54	936-0300	Washer, Flat, .406 x .875 x .059
15	751-10690	Clamp	55	736-04502A	Washer, Flat, M12
16	750-04619	Spacer, Engine, Kohl	56	736-04018	Washer, Flat, .38 x 2.00 x .12
17	710-0216	Hex Head Screw, 3/8-16, .75	57	936-0452	Washer, Bell, .396 x 1.140 x .095
18	710-3103	Hex Head Screw, 5/16-18, 2.00	58	736-0566	Washer, Flat, .793 x 1.368 x .025
19	710-04653	Hex Head Screw, 5/16-18, 1.875	59	751-10680A	Pipe, Exhaust, Kohl, EFI
20	710-04657	Hex Head Screw, 7/16-20, 5.00	60	946-04851	Cable, Throttle Control, Kohler
21	710-0599	Screw, Tt, 1/4-20, 0.500	61	946-04292	Cable, Choke Control, Kohler
22	710-0650	Screw, Tt, 5/16-18, .875	62	750-04184	Spacer, .260 Id x .375 Od x 1.0l
23	710-0603	Screw, B, 5/16-12, 0.500	63	726-0476	Clamp, Hose
24	751-10291A	Oil Drain Hose	64	707-05217	Shield, Harness
25	710-1257	Hex Head Screw, 3/8-24, 2.50	65	751-11232-12	Heat Shield Sleeve
26	710-0623	Screw, Tt, 3/8-16, 0.750	66	751-10997	Hose, CVT, Exhaust
27	710-0642	Screw, Tt, 1/4-20, 0.750	67	726-04056	Clamp, Hose
28	710-1325	Screw, Tt, 1/4-20, 1.625	68	725-0157	Tie, Cable
29	710-3008	Hex Head Screw, 5/16-18, .75	69	751-10995	Hose, Air, Inlet
30	710-3011	Hex Head Screw, 3/8-16, 2.25	70	751-10996	Hose, Air, Intake
31	710-3038	Hex Head Screw, 5/16-18, .875	71	791-181862	Screw
32	710-3144	Hex Head Screw, 3/8-16, 2.00	72	607-04227	Support, Asm, Alternator, Kohler
33	712-04063	Nut, Flange Lock, 5/16-18, Nylon	73	756-04097	Pulley, 2.65 OD x 3L
34	712-04065	Nut, Flange Lock, 3/8-16, Nylon	74	756-04357	Pulley, 6.00 OD x 1.125
35	712-0711	Nut, Jam, 3/8-24	75	707-05161	Bracket, Fuel System, Kohler EFI
36	712-3004A	Nut, Flange Lock, 5/16-18	76	707-05167	Bracket, Electrical, Kohler EFI
37	912-3009	Nut, Hex Lock, 5/16-18, Ctrlk	77	751-10678	Hose, Rdtr, Top Rear
38	912-3012	Nut, Hex, 1/2-20, Gr5, Slot	78	751-10679	Hose, Rdtr, Lower Rear
39	914-0111	Pin, Cotter, 3/32, 1.0	79	710-0489	Hex Head Screw, 1/2-13 x 2.00
40	751-10510	Tube, Cvt, Intake	80	710-0788	Screw, tt, 1/4-20 x 1.00

Continued on next page

Kohler EFI Engine/ Transmission Accessories

Ref No.	Part Number	Description
81	710-0946	Screw, Machine, 1/4-20 x .625
82	936-0463	Washer, Flat, .25 x .630 x .0515
83	751-10258A	Hose, Radiator
84	710-1238	Screw, 5/16-18 x .875
85	1903631	Screw, 1/4-20 x 3/8
86	750-04989	Tube, Rdtr
87	712-0349	Nut, Hex, #10-32
88	737-04232	Fitting, Petcock
89	712-3022	Nut, Hex Lock, 1/2-13
90	714-0118	Square key, 1/4 x 1.50lg
91	725-04806	Alternator, Aux, 65 Amp
92	725-04661	Electric Power Distribution Post
93	726-04114	Clamp, Hose, Adj
94	726-04098	Tie, Cable
95	710-0924	Screw, Machine, 1/4-20 x .750
96	712-3006	Nut, Hex, 1/4-20
97	936-0231	Washer, Flat, .344 x 1.125 x .12
98	936-0400	Washer, Flat, .194 x .62 x .063
99	954-04014	Belt, V-Type
100	936-0722	Washer, Lock
101	726-0205	Clamp, Hose, .490 Dia.
102	737-05062	Fitting, 90 Degree
103	751-10750-62	Fuel Hose, 7/32 Yellow

Kohler Gas Alternator (If Equipped with Euro Cab)

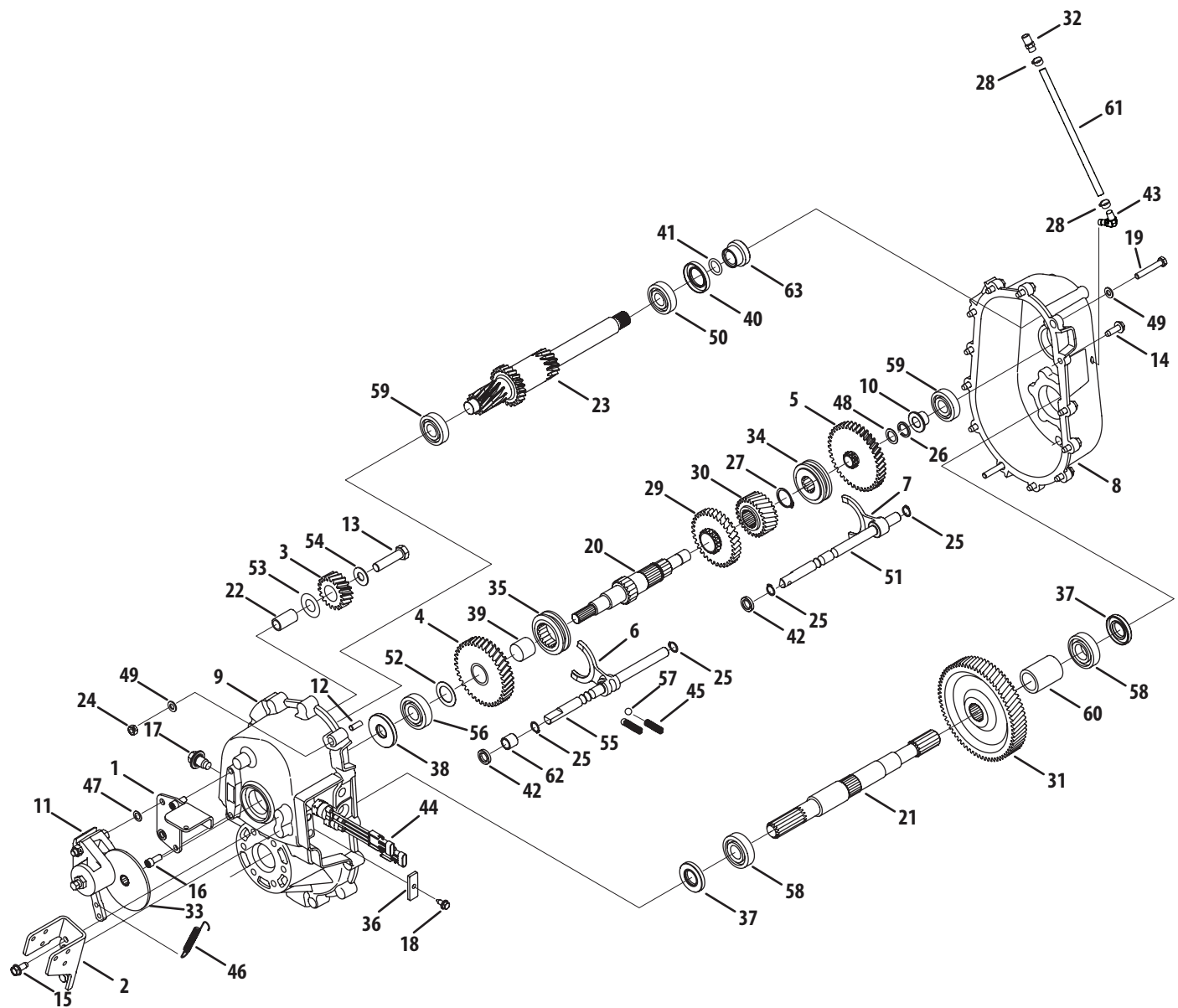


Ref No.	Part Number	Description
1.	607-04227-0637	Support Assembly, Altnr., Koh
2.	710-0376	Hex Head Screw, 5/16-18 x 1.00
3.	710-0489	Hex Head Screw, 1/2-13 x 2.00
4.	710-0597	Hex Head Screw, 1/4-20 x 1.00
5.	710-3118	Hex Head Screw, 3/8-16 x 1.00
6.	712-04064	Nut, Flange Lock, 1/4-20
7.	712-3022	Nut, Hex Lock., 1/2-13
8.	914-0119	Square, Key, 1/4 x .75
9.	725-0157	Tie, Cable
10.	725-04349†	Harness, Accessory, Kohler

Ref No.	Part Number	Description
11.	725-04806	Alternator, Aux., 65 Amp
12.	936-0227	Washer, Flat, .390 x 1.5 x .134
13.	736-0242	Washer, Bell, .340 x .872 x .060
14.	736-0250	Washer, Flat, 1.00 x 1.75 x .107
15.	936-0274	Washer, Flat, 1.01 x 1.75 x .172
16.	KH-24-144-53-S	Shaft, Kohl., Front, Drive
17.	954-0457	Belt, 3/8 x 24.68
18.	756-04097	Pulley, 2.65 OD, 3L
19.	756-04197	Pulley, 4.5 OD, 1" Bore

† Not Shown

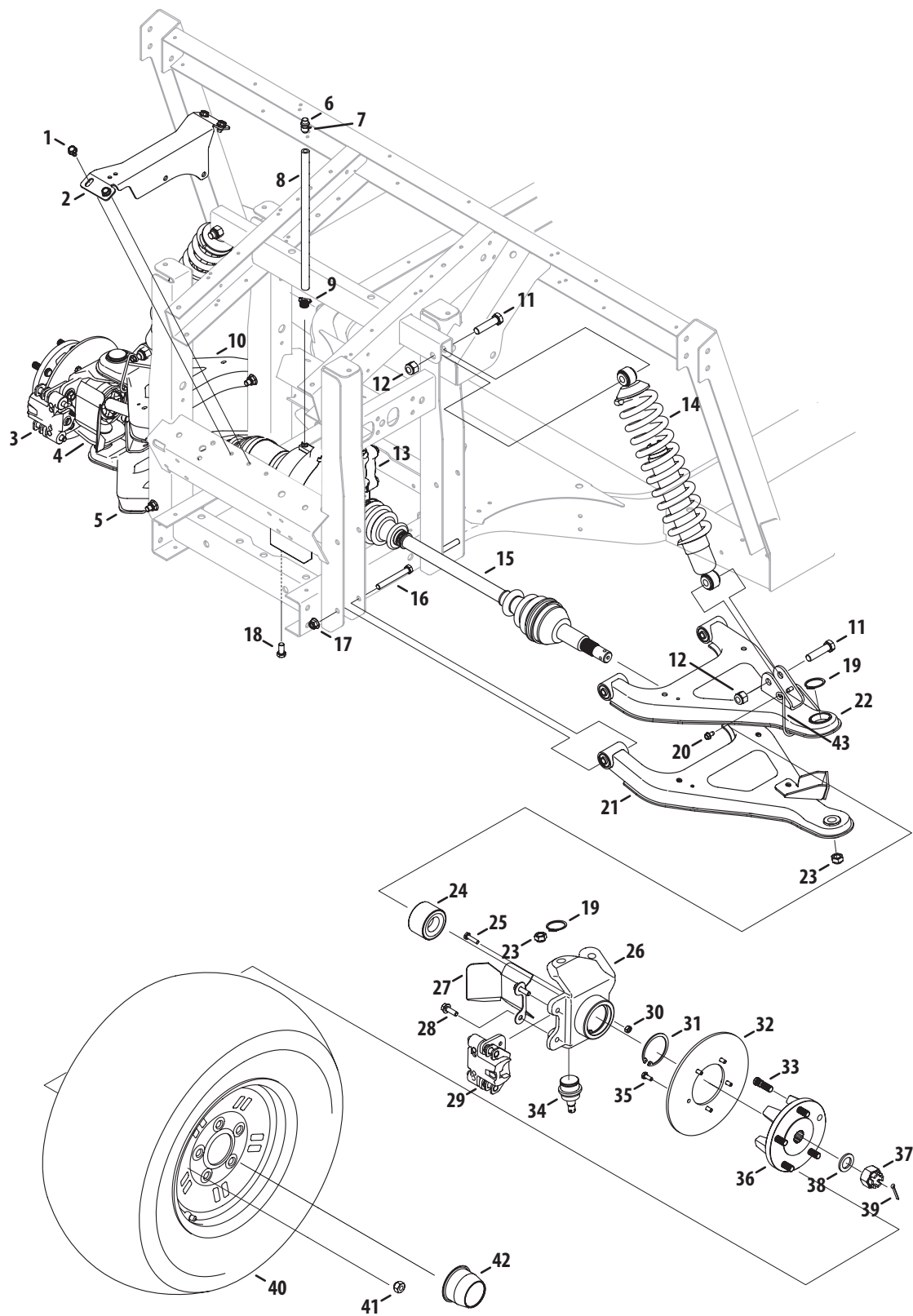
Transmission



Ref No.	Part Number	Description
1	607-04321	Bracket Assembly, Painted
2	607-04322	Bracket Assembly, Shift, Painted
3	911-04072A	Gear Assembly, Rev Idler
4	717-04237	Gear, Rev, 39T
5	617-04035	Gear Assembly, Low Speed
6	718-04176	Yoke, Actr, Uv
7	718-04079B	Yoke Actr, Lo
8	919-04790B	Housing, Lh, Uv
9	719-04332A	Housing, Rh, Uv
10	750-04681	Spacer, Flg, .630 x .787 x .662
11	661-04019	Brake Assembly, Transfer Case
12	915-3045	Dowel, Bush, .400 x .484 x .750
13	710-04644	Hex Head Screw, 1/2-13, 2.00
14	710-0602	Screw, Tt, 5/16-18, 1.000, Hxindwsh
15	710-1260A	Screw, Tt, 5/16-18, 0.750, Hxindwsh
16	710-1314A	Screw, Soc Hd, 5/16-18, .750
17	737-04310	Screw, Plug, M14 x 1.5 x .36
18	710-1652	Screw, Tt, 1/4-20 x .625, Hxindwsh
19	710-3103	Hex Head Screw, 5/16-18, 2.00
20	911-04445A	Shaft, Mid, Transfer Case
21	911-04446	Shaft, Output, Transfer Case
22	911-04447	Shaft, Rev Idler
23	711-06241	Shaft, Input, Transfer Case
24	912-0158	Nut, Hex Lock, 5/16-18, Ctrlk
25	716-04135	Ring, Ret
26	916-0131	External Snap Ring .625 Dia.
27	716-04059	Ring, Retainer, 1.125 Dia.
28	726-0205	Hoase Clamp, .490 Dia.
29	917-04236	Gear, High, 33t
30	917-04332	Gear, Final Pinion, 22t
31	917-04333	Gear, Final, 73t
32	737-04073	Vent, 3/8 Dia.

Ref No.	Part Number	Description
33	717-1177A	Disc, Brk, Uv
34	718-04163	Collar, Lo
35	718-04226A	Collar, Hi-rev, 4x4
36	718-04240	Plate, Detent Spring
37	721-04146	Seal, Oil, 25x46x7
38	721-04161	Seal, Oil, 20x52x7
39	741-3118	Bearing, 25mm x 28mm x 25mm
40	721-04493	Seal, Oil, 35 x 47 x 7
41	721-04494	O-ring, .924 Id x .103
42	721-0496	Seal, Oil, .563 x .875 x .188
43	737-04346	Fitting, 90 degree Elbow
44	725-04626	Sw, Saf, Neut
45	732-0424	Spring, 3/8 Od x 1 1/4 Lg
46	732-04248	Spring, Extn, .38 Od x 3.9 Lg
47	936-0117	Washer, Flat, .385 x .620 x .033
48	936-0256	Washer, Flat, .635x.930x.033, Ht
49	936-0264	Washer, Flat, .330 x .630 x .0635
50	741-05018	Bearing, Ball, 25 x 62 x 17, 6305
51	911-05082	Shaft, Actr, Lo
52	736-0615	Washer, Flat, 1.007x1.542x.03, Ht
53	736-3047	Washer, Thrust, .757 x 1.38 x .062
54	736-3084	Washer, Flat, .51 x 1.12 x .06, Ht
55	911-05081	Shaft, Actr, Fwd, Rev
56	941-04044	Bearing, Ball, .79 Id x 2.05 Od x .6
57	741-04209	Ball, Detent, .375
58	941-3037	Bearing, Ball, 25x52x15, 6205
59	941-3057	Bearing, Ball, 20x47x14, 6204
60	750-04496	Spacer, Output Shaft
61	751-10350-22	Fuel Line, 5/16 Id
62	750-04705A	Spacer, .566 x .725 x .650
63	750-05685	Spacer, Input, Uv, Transfer Case

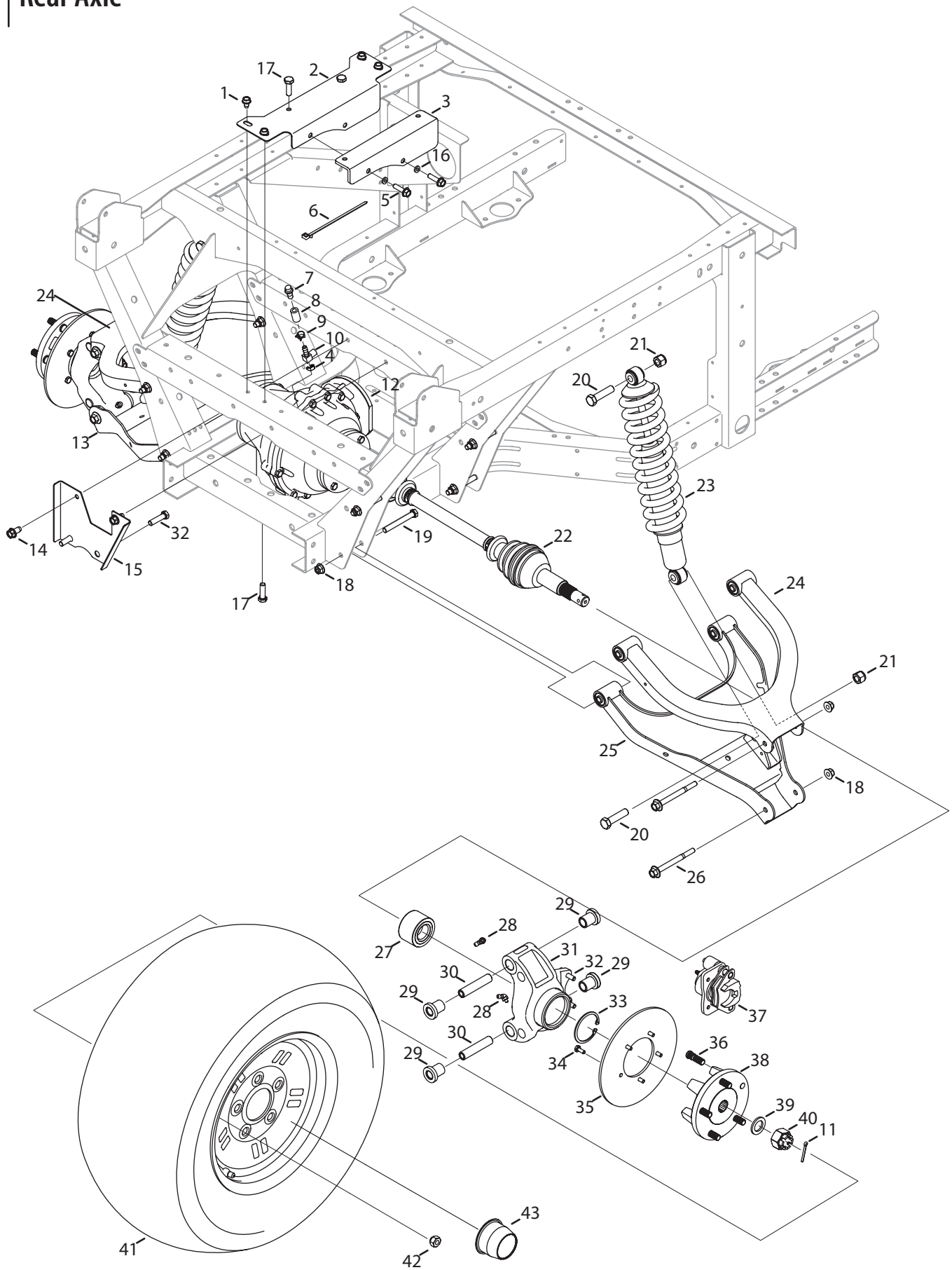
4 x 4 Front Axle



Ref No.	Part Number	Description	Ref No.	Part Number	Description
1	710-0607	Screw, tt, 5/16-18 x 0.500	23	712-04086	Nut, Nylock, m12 x 1.25
2	707-04604B	Front Mount, differential, 4x4	24	741-04166	Bearing, dble Row, 60x30x37
3	961-04043	Brake, hydraulic, caliper, frt, RH	25	710-0597	Screw, 1/4-20 x 1.00, gr5, spec
4	619-04137B	Housing, knuckle, r/frt, mach	26	619-04142B	Housing, knuckle, l/frt, mach
5	907-04398A	Control Assembly, r/frt, lower	27	707-04832	Bracket, Steering Shield, LH
6	737-0296	Vent, 3/8 Dia		707-04833*	Bracket, Steering Shield, RH
7	726-0205	Clamp, hose, .490 Dia.	28	710-04639	Screw, m8-1.25, 25.00
8	751-10350-22	Hose, Fuel Line	29	961-04044	Brake, hydraulic, caliper, frt, LH
9	726-04041	Clamp, Hose, Adj.	30	712-3006	Nut, Hex, 1/4-20, gr5
10	907-04397A	Arm Assembly, r/frt, upper	31	716-04055	Ring, retainer, dho-60
11	710-0489	Screw, 1/2-13 x 2.00, gr5, std	32	707-04436A	Disc, brake, 8.00x.188
12	712-3083	Nut, Hex Lock, 1/2-13, Nylon	33	710-0852	Stud, rib Neck, 7/16-14 x 1.6
13	918-04316A	Differential Assembly, cfd, 4x4	34	723-04024	Ball Joint, 14d-6201
14	732-04424A	Shabs, 5.0 Stroke, front	35	710-0433	Screw, 1/4-20 x .625, gr5, lock
15	911-04071A	Axle Assembly, cv Joint, 4x4	36	918-04489	Hub, wheel
	759-04173*	Hog Ring	37	712-04109	Nut, slotted, 22x1.5
	731-05082*	DOJ Boot Kit (Includes clamp)	38	936-0291	Washer, flat, .88 x 1.38 x .125, ht
	731-05083*	Rzeppa Boot Kit (Incl. clamp)	39	714-0162	Pin, cotter, 5/32, 1.25
16	710-0521	Screw, 3/8-16 x 3.00, gr8, std	40	634-04637	Wheel Assembly, rh, 26 x 9-12
17	712-04065	Nut, Flange Lock, 3/8-16, Nylon		634-04638	Wheel Assembly, lh, 26 x 9-12
18	710-0216	Screw, 3/8-16, .75, gr5, std	41	712-3050	Nut, lug, 7/16-14
19	716-04039	Ring, retainer, 34 x 1.6	42	707-04740	Cap, Wheel
20	710-0599	Screw, tt, 1/4-20 x .500	43	732-04383	Wire, Brake Line
21	907-04399A	Control Assembly, l/frt, lower	—	723-3021*	Creeper Drive Hsg Breather
22	907-04400A	Control Assembly, l/frt, upper	—	737-04149*	Adaptor, Differential, Breather

* Not Shown

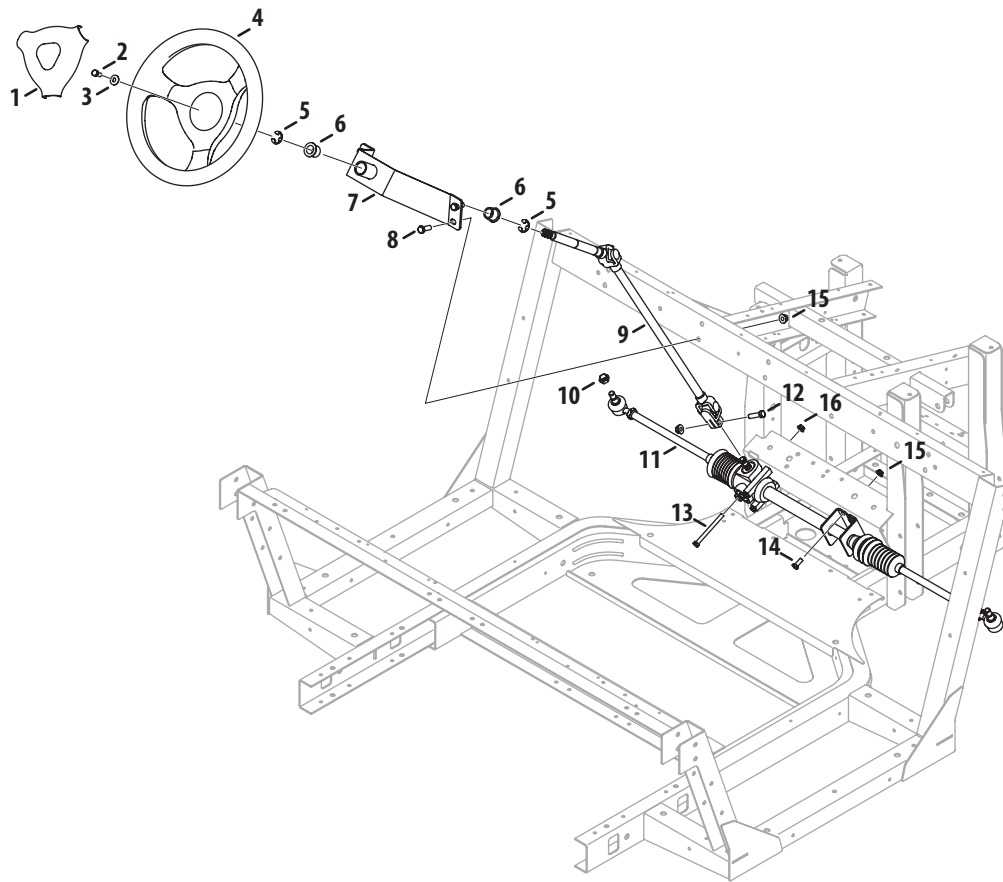
Rear Axle



Ref No.	Part Number	Description	Ref No.	Part Number	Description
1	710-0607	Screw, tt, 5/16-18 x 0.500	23	732-04423A	Shabs, 5.0 Stroke, rr
2	707-05791	Bracket, rear/diff, 4x4	24	907-04395	Control Assembly, rr Upr
3	707-06000	Spacer, Differential	25	907-04394A	Control Assembly, lwr, r/rr
4	712-04272	Nut, Jam, M12 x 1.5 x 6MM	26	710-04637	Screw, 3/8-16 x 4.00, gr5
5	710-3011	Screw, 3/8-16 x 2.25, gr5, std	27	741-04166	Bearing, dble Row, 60x30x37
6	926-0240	Tie, Cable	28	737-3001	Fitting, Grease
7	737-0296	Vent, 3/8 Dia.	29	741-04234B	Bearing, Flange, .625 x .750 x .750
8	751-10350-22	Hose, fuel Line	30	750-04358B	Tube, pivot, rr/cont Arm
9	726-05003	Clamp, hose, .540 Dia.	31	619-04188B	Housing, rr, mach
10	737-04278	Fitting, Fuel Pickup	32	710-04639	Screw, m8-1.25, 25.00
11	714-0162	Pin, cotter, 5/32, 1.25	33	716-04055	Ring, retainer, dho-60
12	959-05016	Differential Assembly, complete	34	710-0433	Screw, 1/4-20 x .625, gr5, lock
13	607-04396A	Control Assembly, lwr, l/rr	35	707-04436A	Disc, brake, 8.00x.188
14	710-0623	Screw, tt, 3/8-16 x .750	36	710-0852	Stud, rib Neck, 7/16-14 x 1.6
15	707-05018B	Bracket, Diff, rr	37	961-04043	Brake, hydraulic, caliper, frt, RH
16	736-0262	Washer, Flat, .385 x .870 x .092	38	918-04489	Hub, wheel
17	710-04482	Screw, 3/8-16 x .875, gr5, std	39	936-0291	Washer, flat, .88 x 1.38 x .125, ht
18	712-04065	Nut, Flange Lock, 3/8-16, Nylon	40	712-04109	Nut, slotted, 22x1.5
19	710-0521	Screw, 3/8-16 x 3.00, gr8, std	41	634-04636	Wheel Assmbly., rh 26 x 11-12
20	710-0489	Screw, 1/2-13 x 2.00, gr5, std		634-04635	Wheel Assmbly., lh, 26 x 11-12
21	712-3083	Nut, Hex Lock, 1/2-13, Nylon		734-04527	Tire Only, 26x11-12
22	911-04063B	Axle Assembly, cv Joint	42	712-3050	Nut, lug, 7/16-14
	759-04173*	Hog Ring	43	707-04740	Cap, Wheel UV
	731-05082*	DOJ Boot Kit (Includes clamp)	—	961-04044*	Brake, hydraulic, caliper, frt, LH
	731-05083*	Rzeppa Boot Kit (Incl. clamp)			

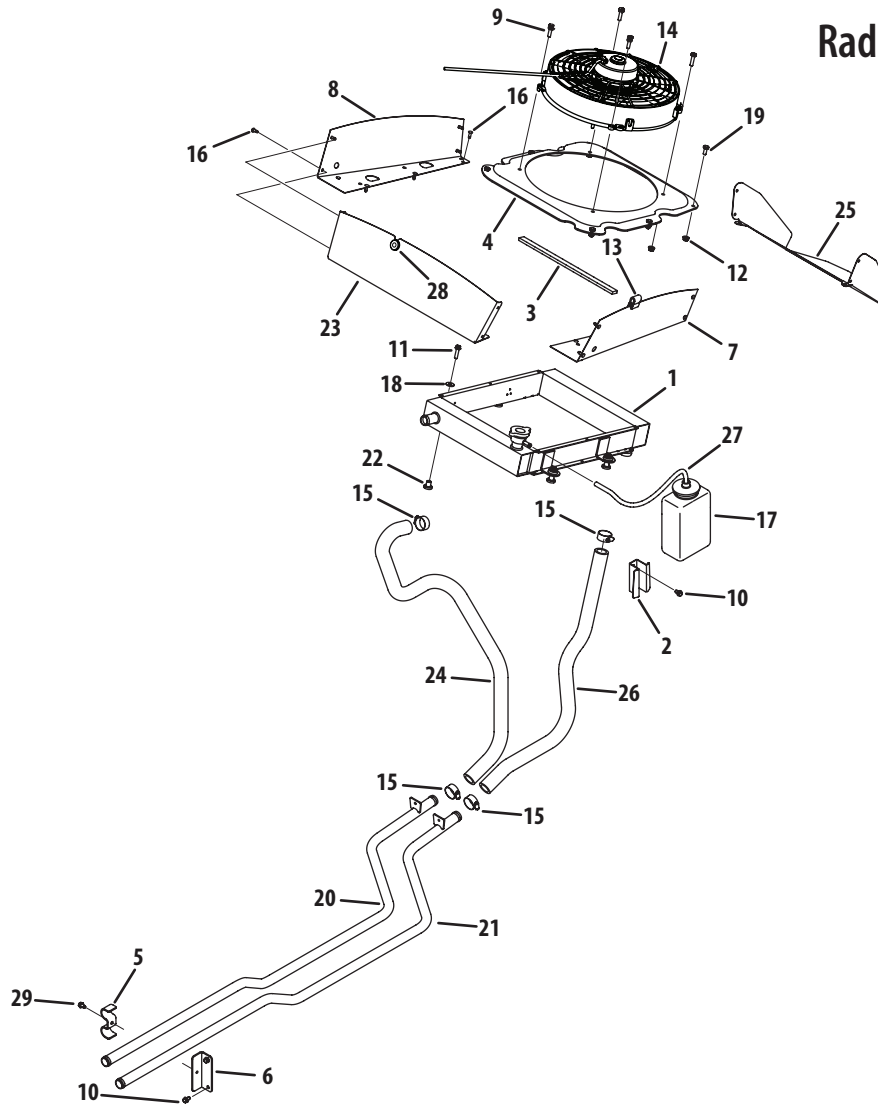
* Not Shown

Steering



Ref No.	Part Number	Description
1	731-06459	Cover, Steering Wheel
2	710-0643	Screw, 5/16-18 x 1.00, gr5, patch
3	736-0242	Washer, bell, .340 x .872 x .060
4	731-04514	Steering Wheel, Soft Grip 3 Spoke 5/8
5	916-0231	Ring, e Type, .750
6	941-0339	Flange Bearing, .754id x 1.00od x .925
7	607-04124	Support Assembly, Steering Wheel
8	710-0514	Screw, 3/8-16 x 1.00, gr5, std
9	717-04200	Shaft, Steering
10	712-04086	Nut, Nylock, m12 x 1.25
11	617-04041P	Steering Assembly
12	710-3005	Screw, 3/8-16 x 1.25, gr5, std
13	710-1266	Screw, 5/16-18 x 3.50, gr5, std
14	710-3008	Screw, 5/16-18 x .75, gr5, std
15	712-04065	Nut, Flange Lock, 3/8-16, Nylon
16	712-04063	Nut, Flange Lock, 5/16-18

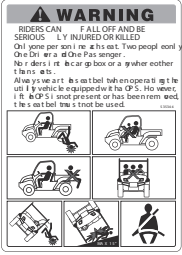
Radiator (If Equipped)



Ref No.	Part Number	Description	Ref No.	Part Number	Description
1	951-04148	Radiator Assembly, zin Core	16	928-0123	Pop Rivet 3/16 Dia x .450, sty1
2	703-05461B	Bracket, over Flow, bottle	17	731-04731	Container, over Flow, coolant
3	722-3022-12	Tape, .625 Wide x .25 Thk Foam	18	736-0173	Washer, flat, .28 x .74 x .063
4	731-05688	Shroud, Fan, Mount	19	710-0751	Screw, 1/4-20 x .620
5	707-04659	Bracket, tube, uv	20	750-04769A	Tube, inside, rdtr 4x4
6	707-04697	Bracket, rdtr Hose	21	750-04768	Tube, outside, rdtr 4x4
7	707-04894	Shroud, rh	22	750-04762	Spacer, Step
8	707-04895	Shroud, lh	23	707-04896	Shroud, rear
9	710-0597	Hex Head Screw, 1/4-20 x 1.00, gr5	24	751-10256	Hose, radiator, frt 4x4
10	710-0599	Screw, tt, 1/4-20 x 0.500, hxindwsh	25	707-04897	Shroud, front
11	710-0788	Screw, tt, 1/4-20 x 1.000, hxindwsh	26	751-10261	Hose, radiator, frt 4x4
12	712-04064	Nut, Flange Lock, 1/4-20, Nylon	27	751-10377	Tube, overflow, radiator
13	723-3061	Heat Baffle Seal	28	735-0225	Grommet, Rubber
14	725-04224A	Fan, electric, 12v, w/Guard,Koh EFI	29	710-0642	Screw, tt, 1/4-20 x .750
15	726-04114	Clamp, hose, adj			

Labels (Model M48X)

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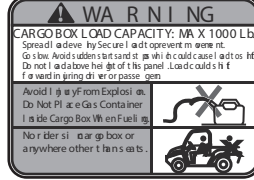
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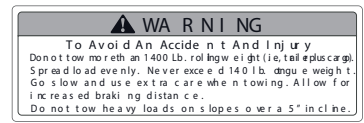
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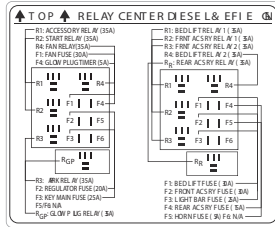
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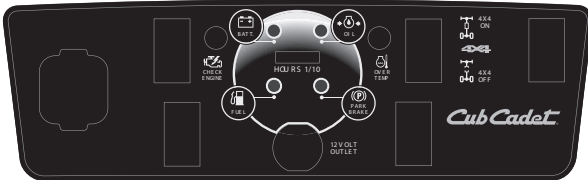
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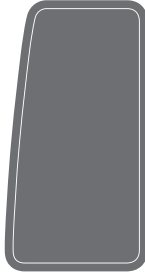
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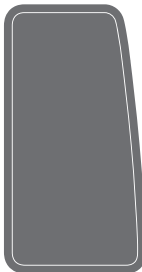
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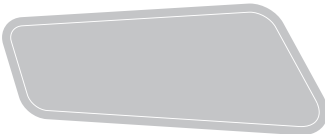


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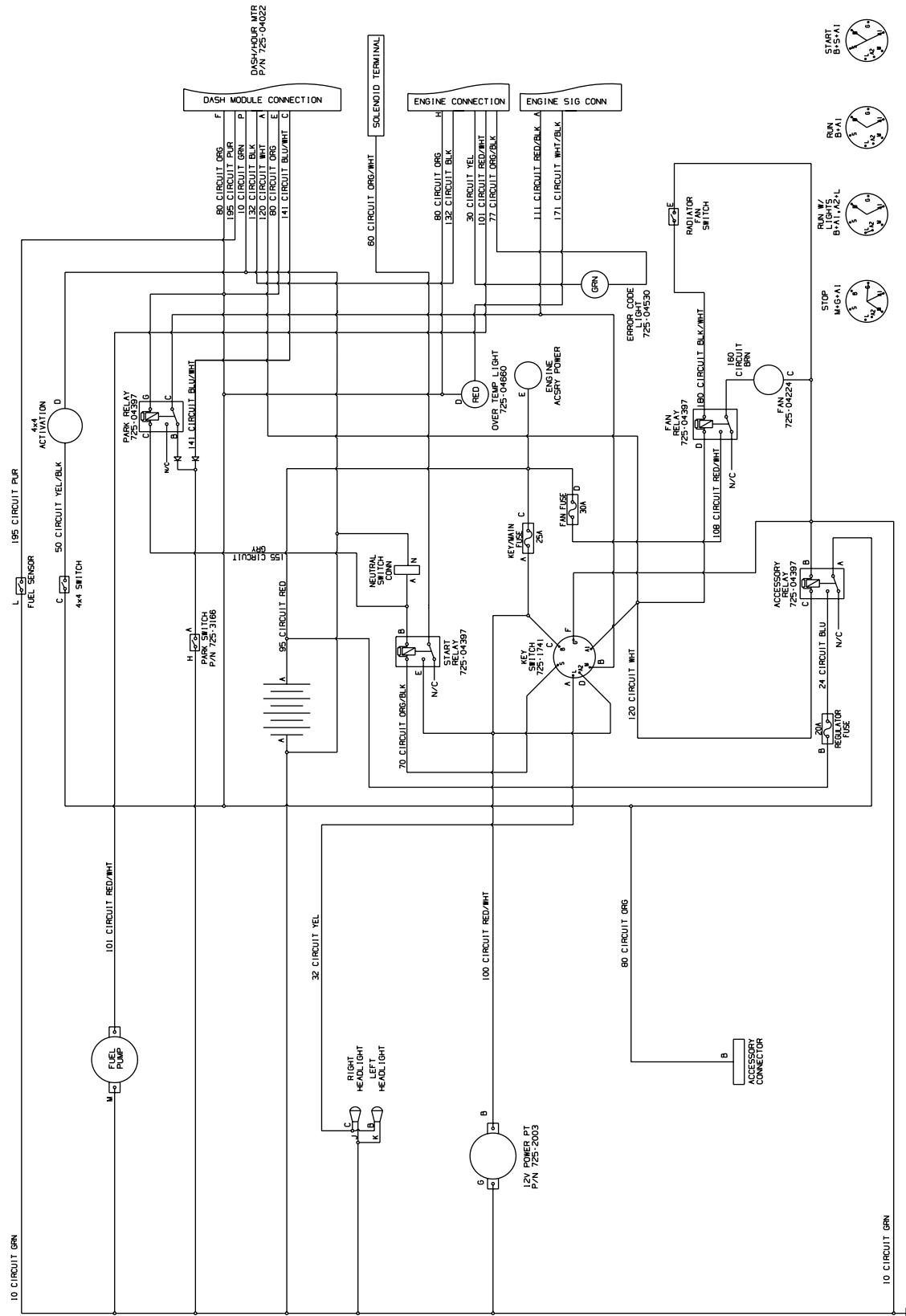


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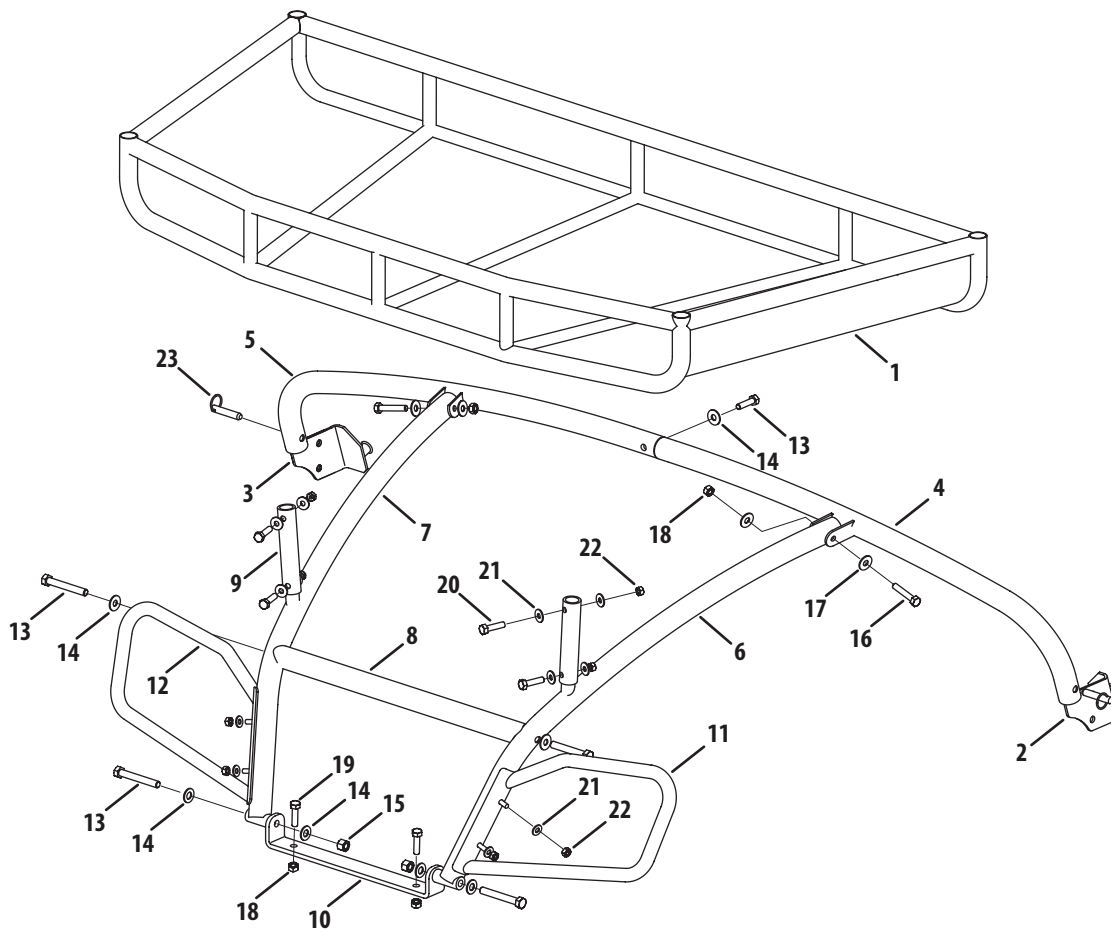
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Electrical Schematic (Kohler EFI)

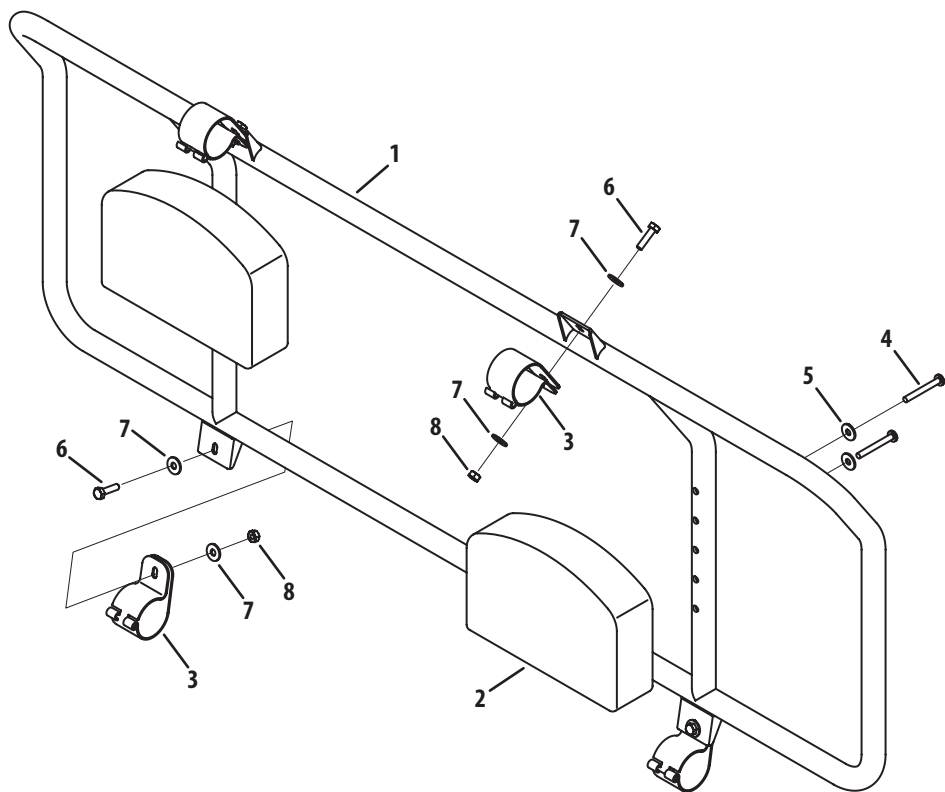


Hood Rack (If Equipped)



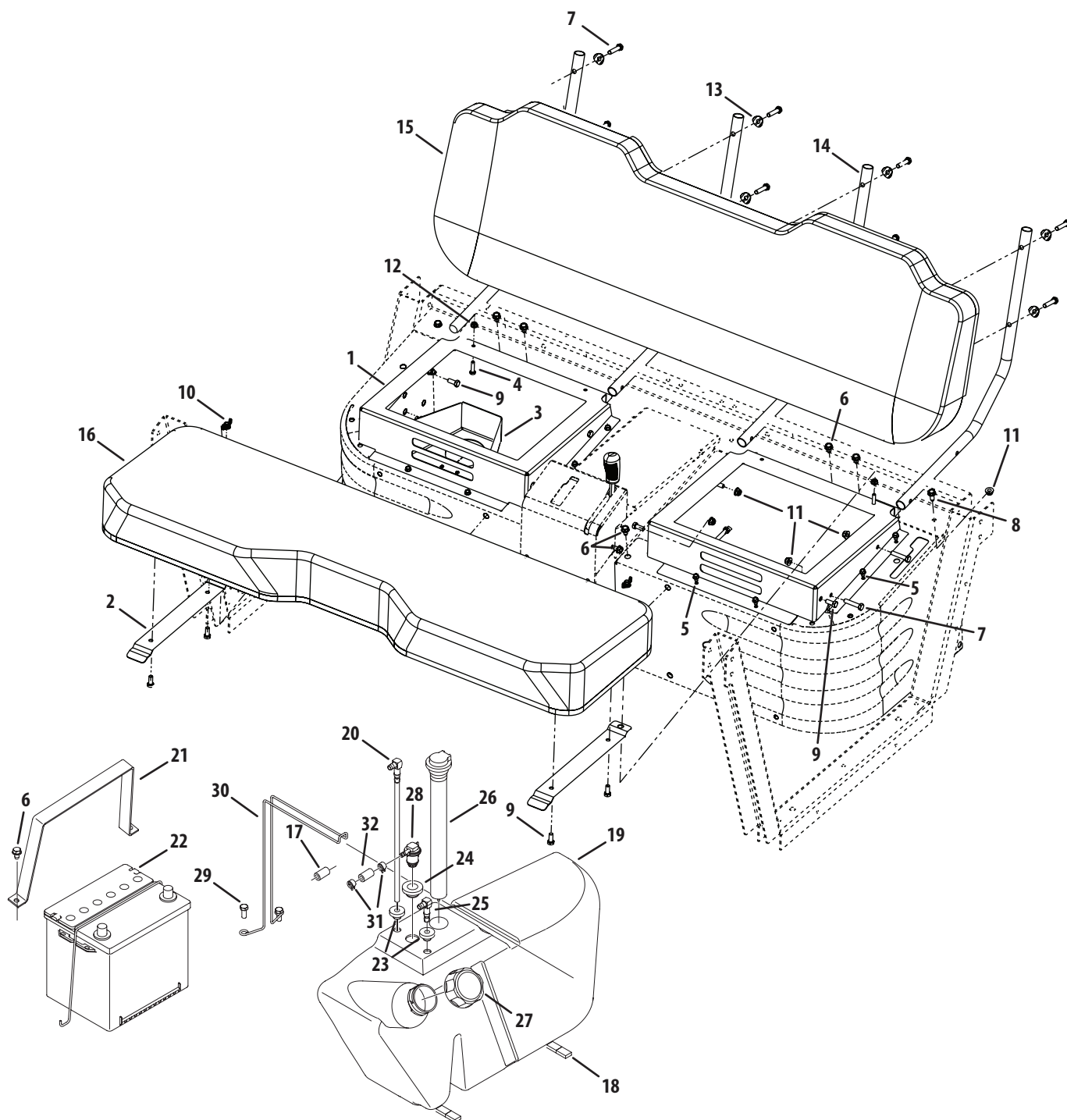
Ref No.	Part Number	Description
1	VL-1016100	Hood Rack
2	VL-1016101	Frame Mount - LH
3	VL-1016102	Frame Mount - RH
4	VL-1016103	Transverse Rack Support, Driv
5	VL-1016104	Transverse Rack Support, Pass
6	VL-1016105	Long, Rack Support, Driver
7	VL-1016106	Long, Rack Support, Pass
8	VL-1016107	Center Brace
9	VL-1016108	Rack Support, Vert
10	VL-1016109	Bumper Hinge Plate
11	VL-1016110	Light Guard, Driver
12	VL-1016111	Light Guard, Pass

Ref No.	Part Number	Description
13	710-3022	Hex Head Screw, 3/8-16 x 2.75
14	736-3050	Washer, Flat, .406 x .812 x .051
15	712-0130	Nut, Hex Lock, 3/8-16
16	710-3103	Hex Head Screw, 5/16-18 x 2.00
17	936-0275	Washer, Flat, .344 x .688 x .065
18	912-0429	Nut, Hex Lock, 5/16-18
19	710-0376	Hex Head Screw, 5/16-18 x 1.00
20	710-0606	Hex Head Screw, 1/4-20 x 1.50
21	936-3020	Washer, Flat, .271 x .630 x .065
22	712-0324	Nut, Hex Lock, 1/4-20
23	VL-1016112	Ball Lock Pin, 3/8" x 2.00



Ref No.	Part Number	Description
1	VL-1024100	Main Frame Tube
2	VL-1024101	Headrest
3	VL-1024102	Bar Clamp
4	710-1703	Hex Head Screw, M8-1.25 x 45.00
5	936-0264	Washer, Flat, .330 x .630 x .0635
6	710-0597	Hex Head Screw, 1/4-20 x 1.00
7	936-3020	Washer, Flat, .271 x .630 x .065
8	712-0324	Nut, Hex Lock, 1/4-20

Bench Seat (If Equipped)

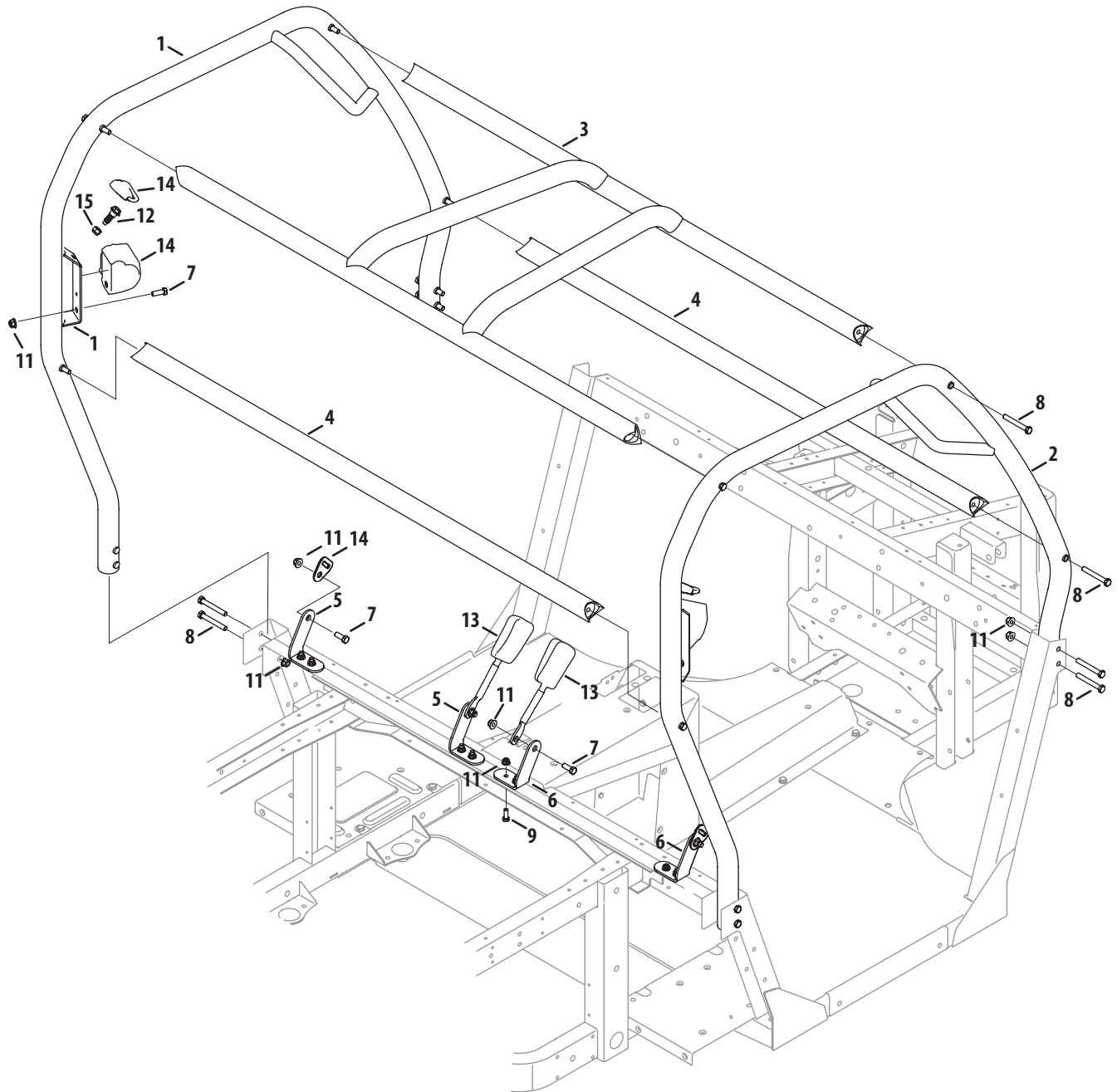


Bench Seat (If Equipped)

Ref No.	Part Number	Description
1	707-05089	Plate, Seat
2	707-05105	Bracket, Seat Mount
3	707-05108A	Bracket, Heat Shield
4	710-0597	Hex Head Screw, 1/4-20 x 1.00
5	710-0599	Screw, TT, 1/4-20 x .500
6	710-0607	Screw, TT, 5/16-18 x .500
7	710-0805A	Hex Head Screw, 5/16-18 x 1.50
8	710-1260A	Screw, TT, 5/16-18 x .750
9	710-3008	Hex Head Screw, 5/16-18 x .750
10	712-0397A	Nut, Wing, 1/4-20
11	712-04063	Nut, Flange Lock, 5/16-18
12	712-04064	Nut, Flange Lock, 1/4-20
13	936-0451	Washer, Sdl., .320 x .93 x .060
14	750-04857	Tube, Seat Mount, Back
15	757-04067	Seat, Back
16	757-04068	Seat, Bottom

Ref No.	Part Number	Description
17	751-10681-70	Fuel Line, HP
18	722-3022-12	Tape, .625 Wide x.25 Thk Foam
19	951-05243	Tank assembly, Fuel
20	751-3174	Fitting, Fuel Pickup
21	707-04870B	Bracket, Battery Mount
22	925-04514	Battery, 450 CCA Wet
23	735-04065	Bush, Tank, Gas
24	735-04067	Bush, Tank, Vent
25	751-10288	Fitting, Fuel Pickup
26	951-10361	Sensor, Fuel, Low
27	951-12426A	Fuel Cap
28	951-10375	Fitting, Fuel, Vent
29	710-0607	Screw, 5/16-18 x .500
30	732-04357	Wire, tank, fuel
31	726-0205	Clamp, Hose, .490 Dia.
32	751-10349-16	Hose, Fuel Line, Low Perm.

Operator Protective Structure and Seat Belts

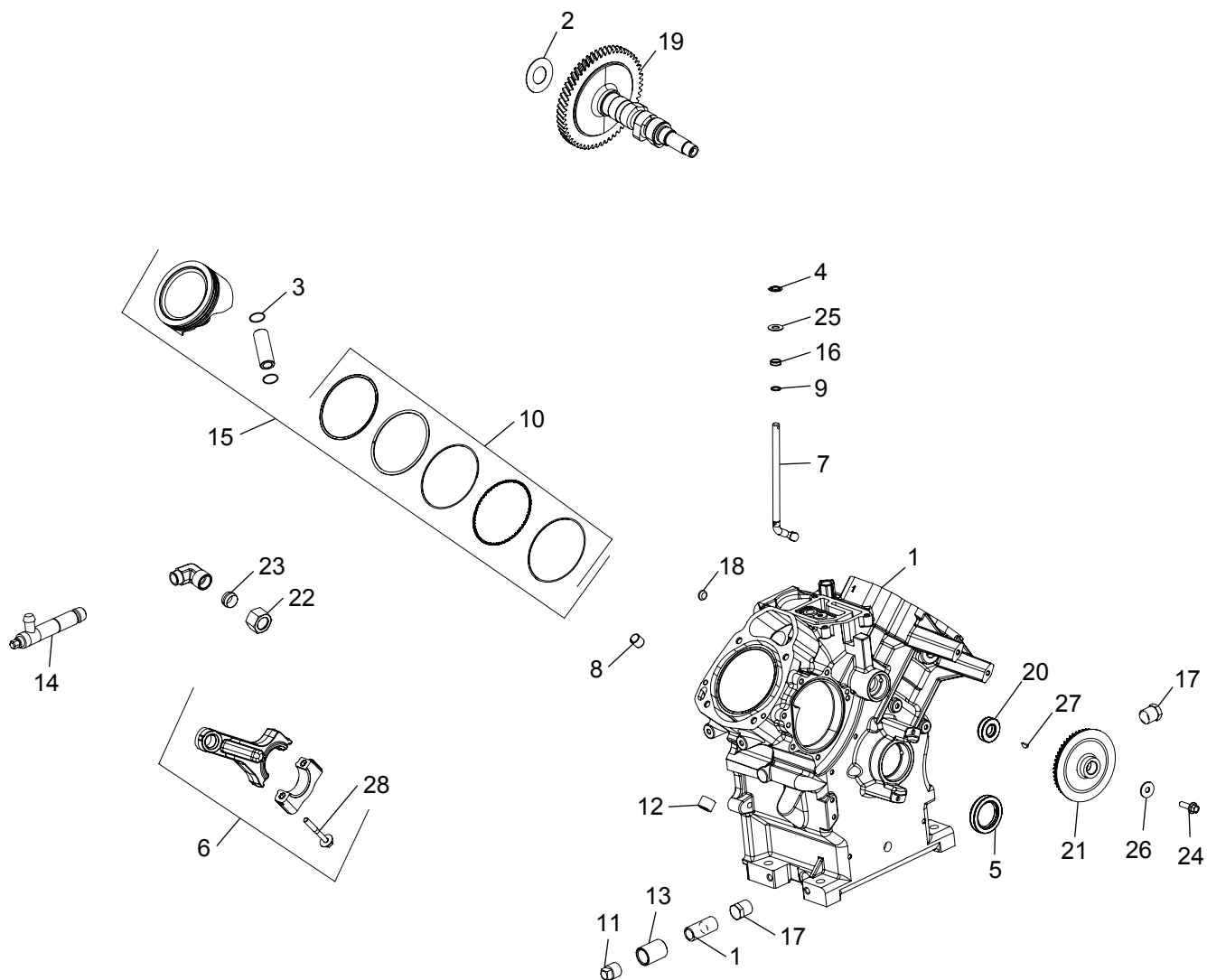


Ref No.	Part Number	Description
1	607-04195C	Frame Assembly, OPS, LH
2	607-04196C	Frame Assembly, OPS, RH
3	607-04197	Frame Assembly, OPS, Roof
4	607-04198	Frame Assembly, OPS, Frt
5	707-04790	Bracket, Seat Belt, LH
6	707-04863	Bracket, Seat Belt, RH
7	710-0514	Screw, 3/8-16 x 1.00
8	710-04656A	Screw, 3/8-16 x 2.75

Ref No.	Part Number	Description
9	710-3038	Screw, 5/16-18 x .875
10	712-04063	Nut, Flange Lock, 5/16-18
11	712-04065	Nut, Flange Lock, 3/8-16
12	738-04422	Shoulder Bolt, 7/16-20
13	757-04120B	Belt, Seat
14	757-04119	Belt, Seat
15	712-0459	Nut, Hex Lock, 7/16-20

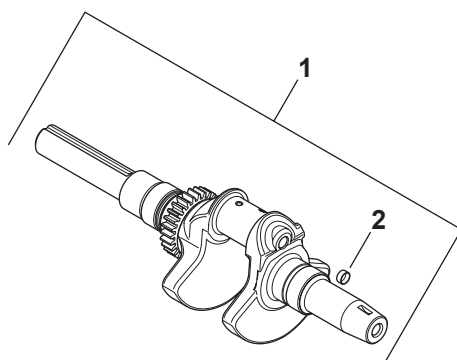
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Kohler LH775-3024 Crankcase



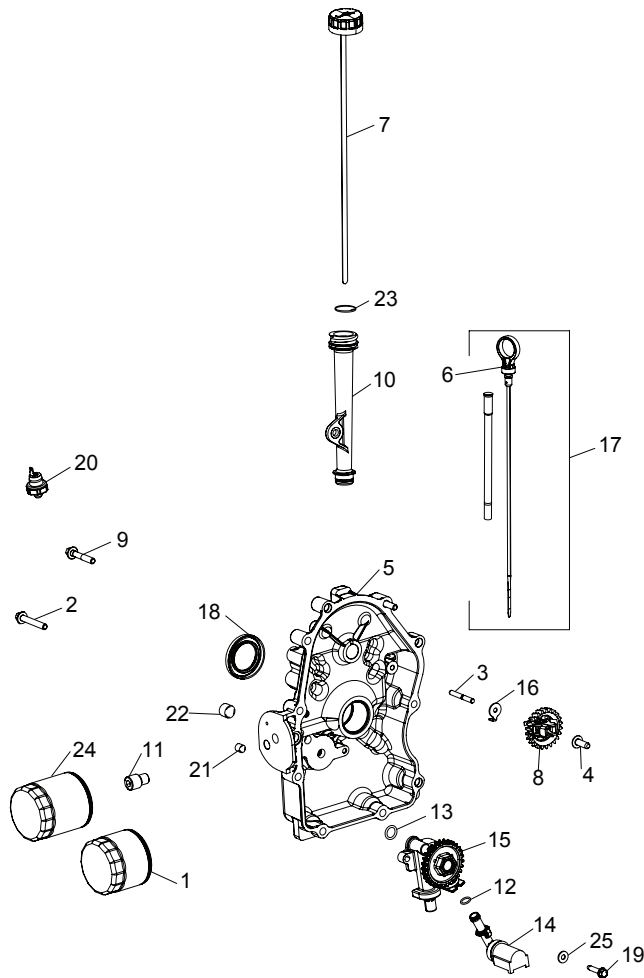
Ref.	Part Number	Description
1		Crankcase (Use Short Block)
2	KH-12-422-07-S	Shim, Camshaft (White .028")
—	KH-12-422-08-S	Shim, Camshaft (Blue .03")
—	KH-12-422-09-S	Shim, Camshaft (Red .032")
—	KH-12-422-10-S	Shim, Camshaft (Yellow .034")
—	KH-12-422-11-S	Shim, Camshaft (Green .036")
—	KH-12-422-12-S	Shim, Camshaft (Gray .038")
—	KH-12-422-13-S	Shim, Camshaft (Black .04")
4	KH-24-018-09-S	Retainer, Ring
5	KH-24-032-19-S	Oil Seal (Helix Lip)
6	KH-24-067-34-S	Rod Assy, Connecting
7	KH-24-144-38-S	Shaft, Governor Cross
8	KH-24-380-16-S	Pin, Locating
9	KH-24-468-15-S	Washer, Flat 11/32"
10	KH-25-108-01-S	Ring Set (Std)
—	KH-25-108-02-S	Ring Set (.08)
—	KH-25-108-03-S	Ring Set (.25)
—	KH-25-108-04-S	Ring Set (.50)
11	KH-25-139-57-S	Plug, Sq Hd Pipe 3/8"
15	KH-25-874-06	Kit, Piston
—	KH-25-874-10-S	Kit, Piston
—	KH-25-874-11-S	Kit, Piston
—	KH-25-874-12-S	Kit, Piston
16	KH-28-032-09-S	Seal, Governor Cross Shaft
17	KH-24-018-01-S	Retainer, Piston Pin
18	KH-52-139-09-S	Plug, Cup
19	KH-66-012-06-S	Kit, Camshaft-EFI
20	KH-66-032-07-S	Seal, Camshaft
21	KH-66-093-01-S	Sprocket, Camshaft
24	KH-M-651020-S	Screw, Flg M6x1.0x20
25	KH-M-931010-S	Washer, Flat 9 MM
26	736-0173	Washer, Flat 1/4"
27	KH-X-42-2-S	Key, 3/32" X 3/8"
—	KH-25-357-14-S	Lubricant, Camshaft (Not Shown)

Kohler LH775-3024 Crankshaft



Ref.	Part Number	Description
1	KH-66-014-395-S	Crankshaft, Non-Thrust Style
2	KH-52-139-09-S	Plug, Cup

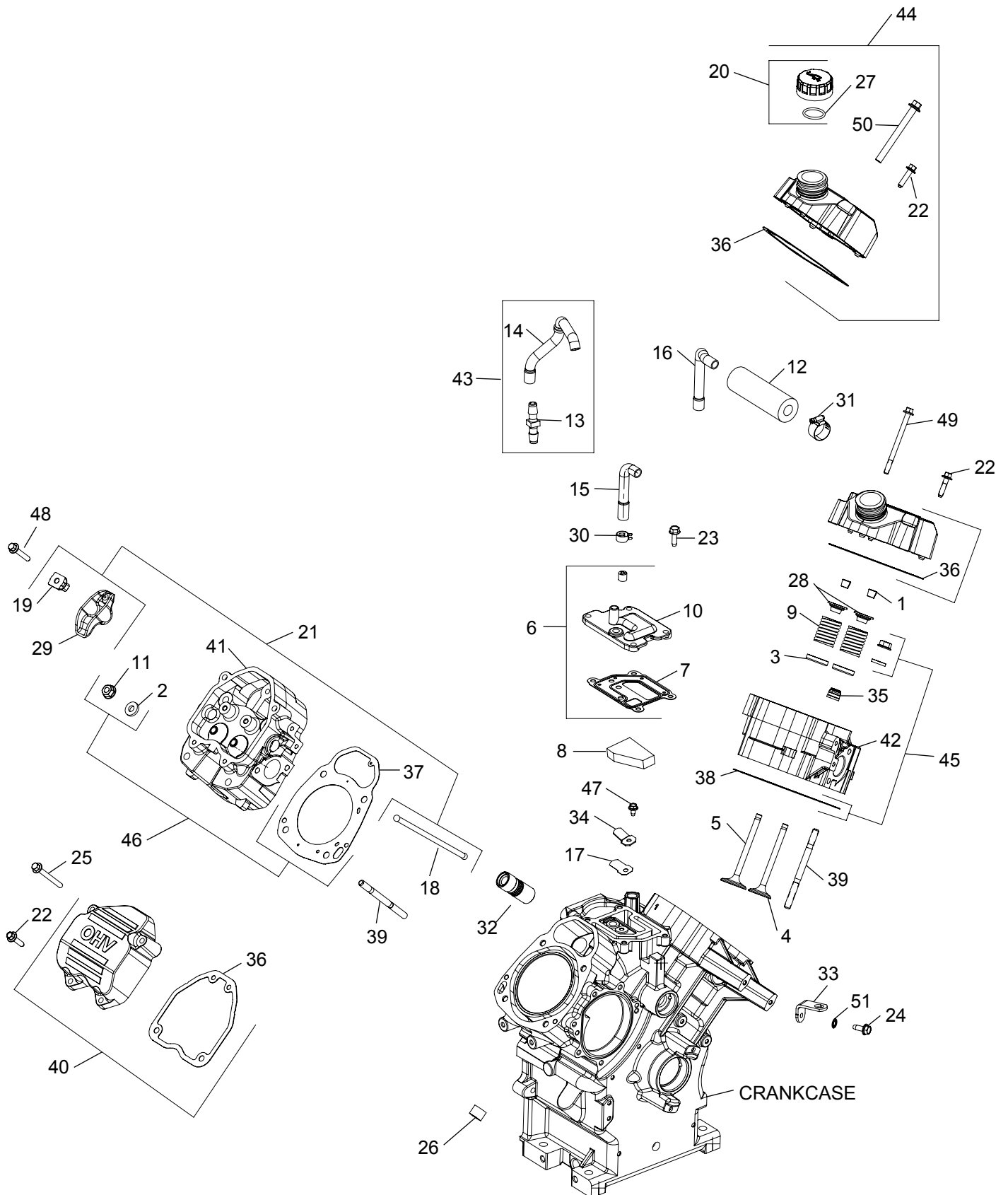
Kohler LH775-3024 Oil Pan/Lubrication



Ref.	Part Number	Description
1	KH-12-050-01-S	Oil Filter
3	KH-12-144-02	Shaft, Governor Gear
4	KH-12-380-01	Pin, Governor Regulating
5	KH-24-009-238-S	Closure Plate Assy
6	KH-24-038-10-S	Dipstick
8	KH-24-043-12	Kit, Governor Gear w/Pin
9	KH-24-086-17-S	Screw, Flg M8x1.25x45
11	KH-24-136-01	Nipple, Oil Filter
12	KH-24-153-01	O-Ring, Oil Pick-Up
13	KH-24-153-08	O-Ring
14	KH-24-381-04	Pick-Up, Oil
15	KH-24-393-53-S	Kit, Oil Pump Assy
16	KH-24-448-02-S	Tab, Locking
17	KH-24-755-121-S	Kit, Dipstick/Dipstick Tubes

Ref.	Part Number	Description
18	KH-25-032-06-S	Oil Seal
19	KH-25-086-401-S	Screw, Thread Forming
20	KH-25-099-27-S	Switch, Oil Pressure
21	KH-25-139-60-S	Plug, Ctsk Pipe 1/8"
25	KH-X-25-53	Washer, Flat 1/4" (O.D. 5/8")
—	KH-25-597-05-S	Loctite Sealant
—	KH-25-194-03-S	Pressure Relief Ball
—	KH-24-153-33-S	Oil Pump Cover Seal
—	KH-24-381-13-S	Oil Pick-Up Assembly
—	KH-24-153-34-S	Oil Pick-Up O-Ring
—	KH-24-393-70-S	Oil Pump Assembly
—	KH-24-096-151-S	Oil Pump Cover
—	KH-25-086-414-S	Button Head Screw

Kohler LH775-3024 Head/Valve/Breather

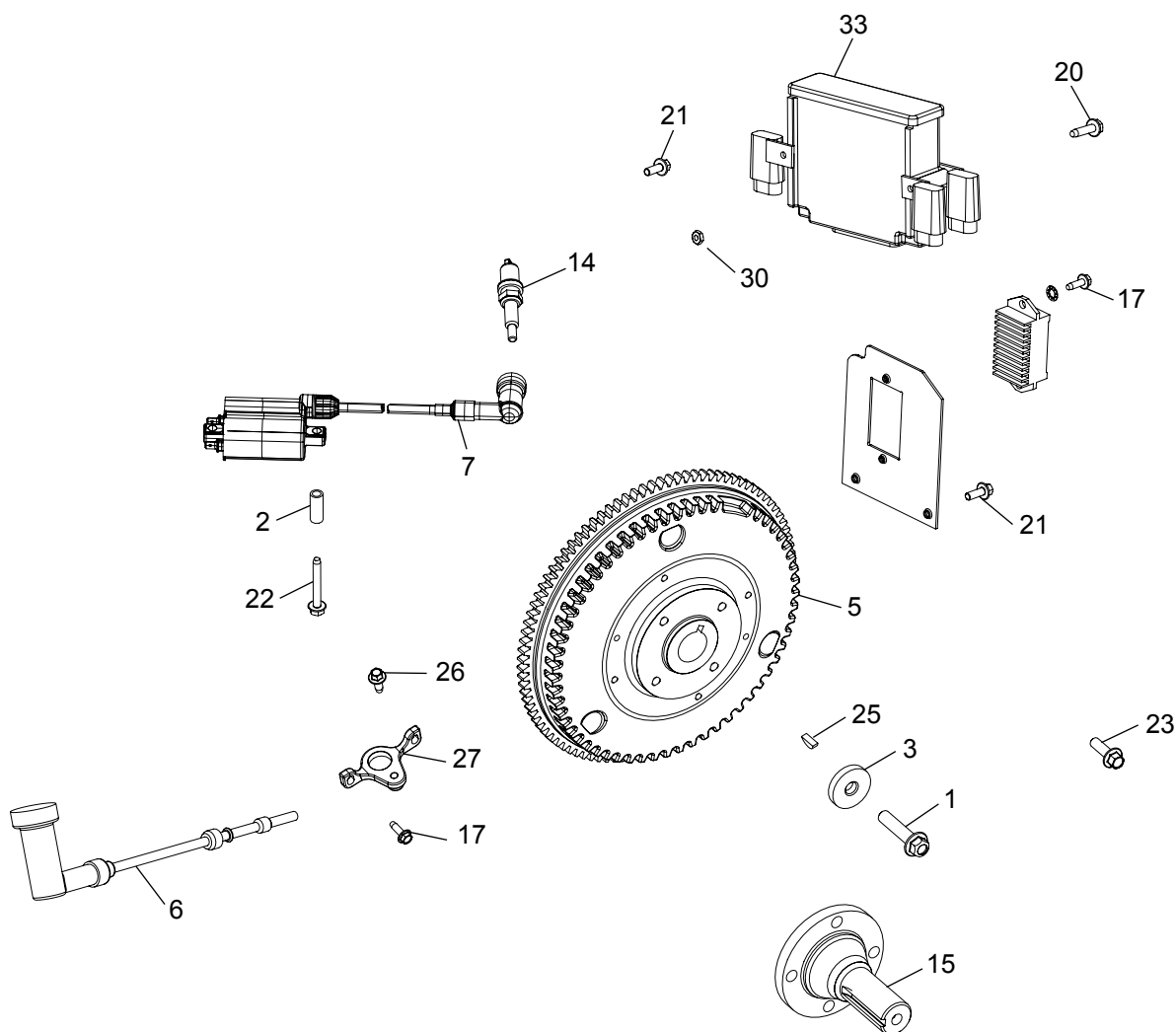


Kohler LH775-3024 Head/Valve/Breather

Ref.	Part Number	Description
1	KH-12-755-03	Retainer Kit
2	KH-220534	Washer, Flat 5/16"
3	KH-235011-S	Retainer, Spring
4	KH-24-016-01	Valve, Exhaust (Std)
—	KH-24-016-02	Valve, Exhaust (.25)
5	KH-24-017-01	Valve, Intake (Std)
—	KH-24-017-02	Valve, Intake (.25)
6	KH-24-033-01	Kit, Breather Assy
7	KH-24-041-67-S	Gasket, Breather
8	KH-24-050-11-S	Filter, Breather
9	KH-24-089-02	Spring, Valve
10	KH-24-033-01	Kit, Breather Assy
11	KH-24-100-10-S	Nut, Flg M8x1.25
13	KH-24-294-20-S	Fitting, Breather
14	KH-24-326-89-S	Hose, Breather
17	KH-24-402-03	Reed, Breather
18	KH-24-411-05	Rod, Push
19	KH-24-599-02-S	Pivot, Rocker Arm
20	KH-24-755-46	Kit, Oil Fill Cap (Yellow)
21	KH-24-755-66	Kit, Valve Train
22	KH-25-086-124-S	Screw, Flg M6x1.0x25
23	KH-25-086-396-S	Screw, Thread Forming
26	KH-25-139-62-S	Plug, Pipe Ctsk 3/8"

Ref.	Part Number	Description
27	KH-25-153-02-S	O-Ring, Dipstick
28	KH-25-173-28-S	Cap, Valve Spring
29	KH-25-186-01	Arm, Rocker
30	KH-25-237-37-S	Clamp, Band Spring Hose
31	KH-25-237-31-S	Clamp, Hose
32	KH-25-351-11-S	Hydraulic Valve Lifter
33	KH-25-445-02-S	Strap, Lifting
34	KH-66-018-04-S	Retainer, Reed
35	KH-25-032-14-S	Seal, Valve Stem
36	KH-66-041-09-S	Gasket, Valve Cover
37	KH-66-841-01-S	Kit, Cyl Head Gasket (#1 Side)
38	KH-66-841-04-S	Kit, Cyl Head Gasket (#2 Side)
39	KH-66-072-03-S	Stud
40	KH-66-096-11-S	Kit, Rocker Cover
41	KH-66-318-27-S	Kit, Cyl Head (#1 Side)
42	KH-66-318-30-S	Kit, Cyl Head (#2 Side)
43	KH-66-326-34-S	Hose Assy, Breather
44	KH-66-755-10-S	Kit, Lh Oil Fill Valve Cover
45	KH-66-841-01-S	Kit, Cyl Head Gasket (#2 Side)
46	KH-66-841-04-S	Kit, Cyl Head Gasket (#2 Side)
47	KH-M-0545010	Screw, Flg Thd Frm M5x.8X10
48	KH-M-640034-S	Screw, Flg M6x1.0x34
—	KH-25-139-60-S	Plug, Ctsk Pipe 1/8"

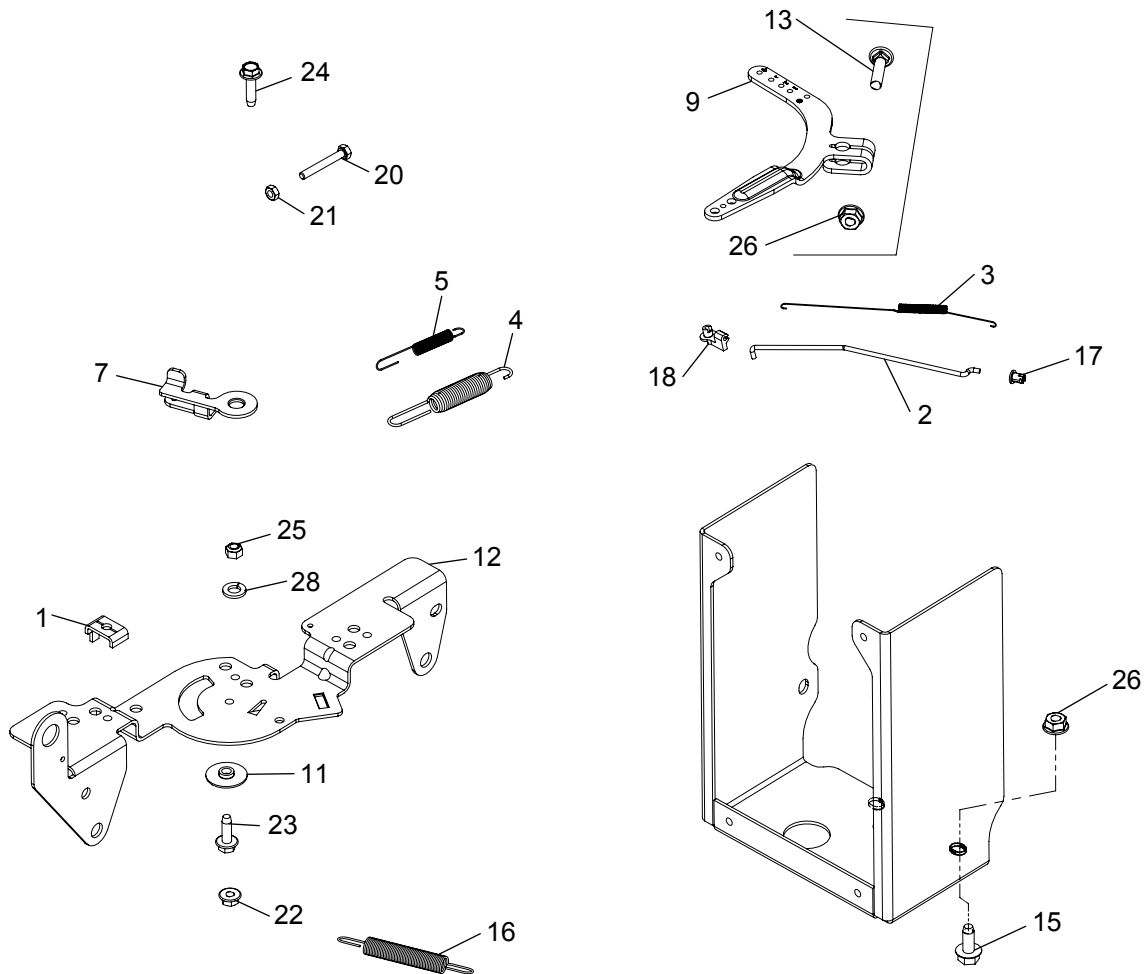
Kohler LH775-3024 Ignition/Electrical



Ref.	Part Number	Description
1	KH-25-086-361-S	Screw, Flg M10x1.5x45
2	KH-12-112-18-S	Spacer
3	KH-12-468-03	Washer, Flat 13/32"
5	KH-24-025-23-S	Flywheel, Painted
6	KH-24-131-02-S	Boot, Spark Plug
7	KH-24-519-02-S	Coil, Ignition (Includes 11)
14	KH-66-132-01-S	Spark Plug (Includes 11)
15	KH-66-144-04-S	Shaft, Front Drive
17	KH-25-086-426-S	Screw
20	KH-25-086-396-S	Screw, Flg Thd Frm M6x1.0x20

Ref.	Part Number	Description
21	KH-M-651016	Screw, Flng M6 x 1.0 x 16
22	KH-M-670045-S	Screw, Thrd Frm M6x1.0x45
23	KH-M-839025-S	Screw, Flg M8x1.25x25
25	KH-X-42-15	Key, 3/16" X 5/8"
26	KH-25-086-404-S	Screw, Thread Forming
27	KH-24-126-131-S	Bracket, Speed Sensor
30	KH-25-100-18-S	Nut, Mach Screw #10-32 Grd 2
33	KH-66-584-12-S	Module, Engine Management
—	KH-66-176-23-S	Harness Assembly

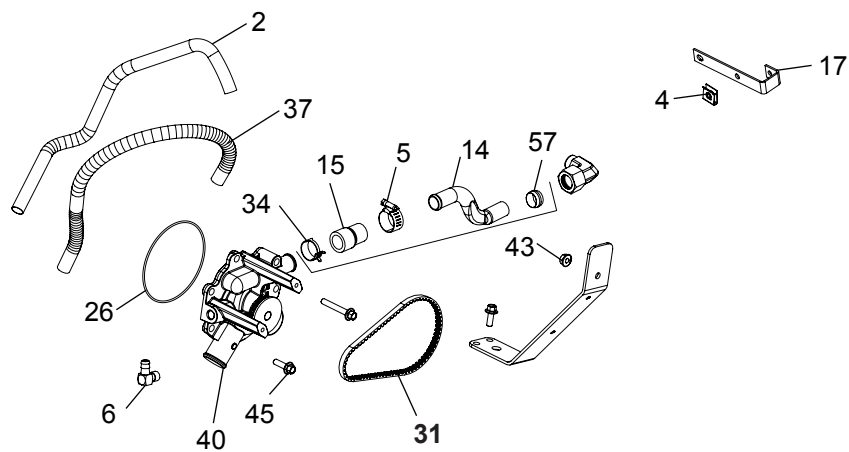
Kohler LH775-3024 Engine Controls



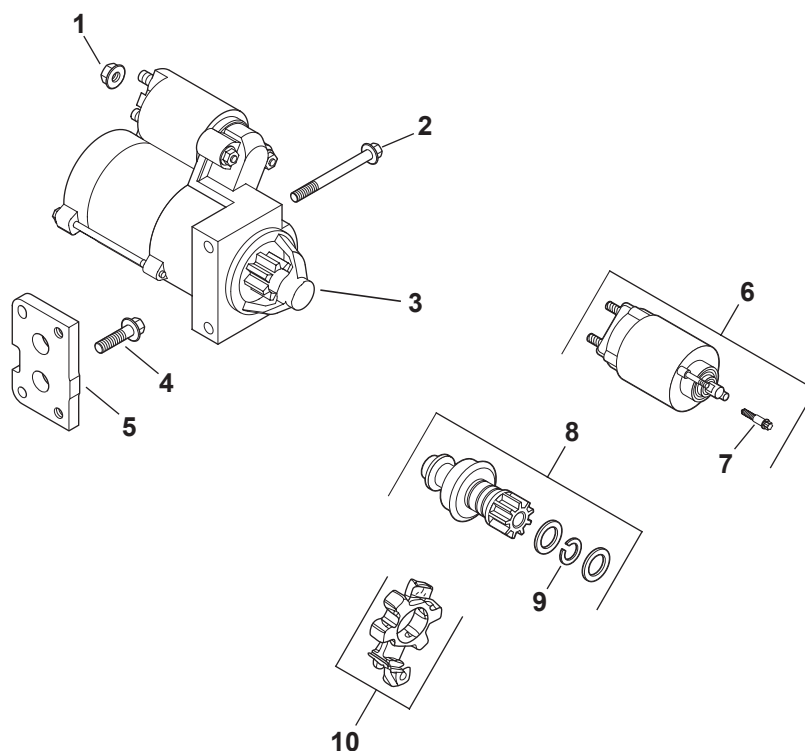
Ref.	Part Number	Description
1	KH-12-237-01	Clamp, Cable
2	KH-24-079-01	Linkage, Throttle
3	KH-24-089-01	Spring, Linkage
4	KH-66-089-08-S	Spring, Governor
5	KH-24-089-51-S	Spring, Throttle Limiter
7	KH-24-090-60-S	Lever, Throttle
9	KH-24-090-69-S	Lever, Governor
11	KH-24-112-27-S	Spacer, Control Assy
12	KH-24-126-176-S	Bracket, Control
13	KH-24-211-03-S	Bolt, Rd Hd Sq Neck M6x1.0x25
15	KH-25-086-397-S	Screw, Thread Forming

Ref.	Part Number	Description
16	KH-25-089-14-S	Return Spring
17	KH-25-158-08	Bushing, Linkage Retaining
18	KH-25-158-11	Bushing, Throttle Linkage
20	KH-M-401030	Screw, Cap M4x.7X30
21	KH-M-446030-S	Nut, M4x0.7
22	KH-M-541050-S	Nut, Flg M5x.8
23	KH-25-086-398-S	Screw, Thread Forming
24	KH-25-086-473-S	Screw, Thread Forming
25	KH-M-547050-S	Nut, Lock M5x.8
26	KH-M-641060-S	Nut, Flg M6x1.0
28	KH-X-20-1	Washer, Spring Lock 1/4"

Kohler LH775-3024 Cooling System

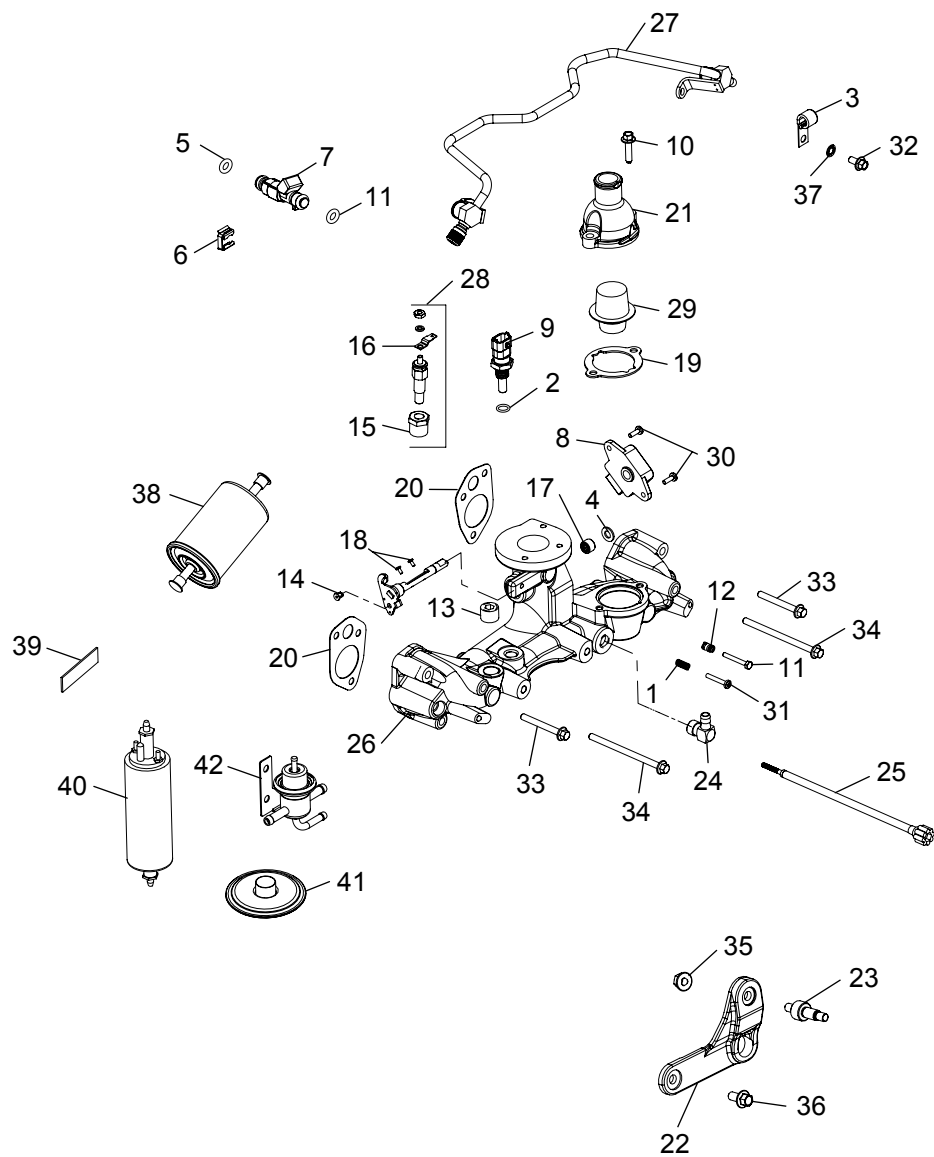


Ref.	Part Number	Description
2	KH-24-431-02-S	Sleeve, Insulating 14"
4	KH-25-154-13-S	Clip, Baffle Mounting
5	KH-25-237-32-S	Clamp, Hose
6	KH-45-155-01-S	Connector
14	KH-66-123-09-S	Tube, Crossover
15	KH-66-123-10-S	Tube, Crossover
17	KH-66-126-63-S	Bracket, Ignition Coil (EFI)
26	KH-66-153-01-S	O-Ring
31	KH-66-203-01-S	Belt, Water Pump
34	KH-66-237-07-S	Clamp
37	KH-66-326-24-S	Hose, By-Pass (12.00")
40	KH-66-393-10-S	Pump Assy, Water
43	KH-M-651040-S	Screw, Flg M6x1.0x40
45	KH-M-651020-S	Screw, Flg M6x1.0x20



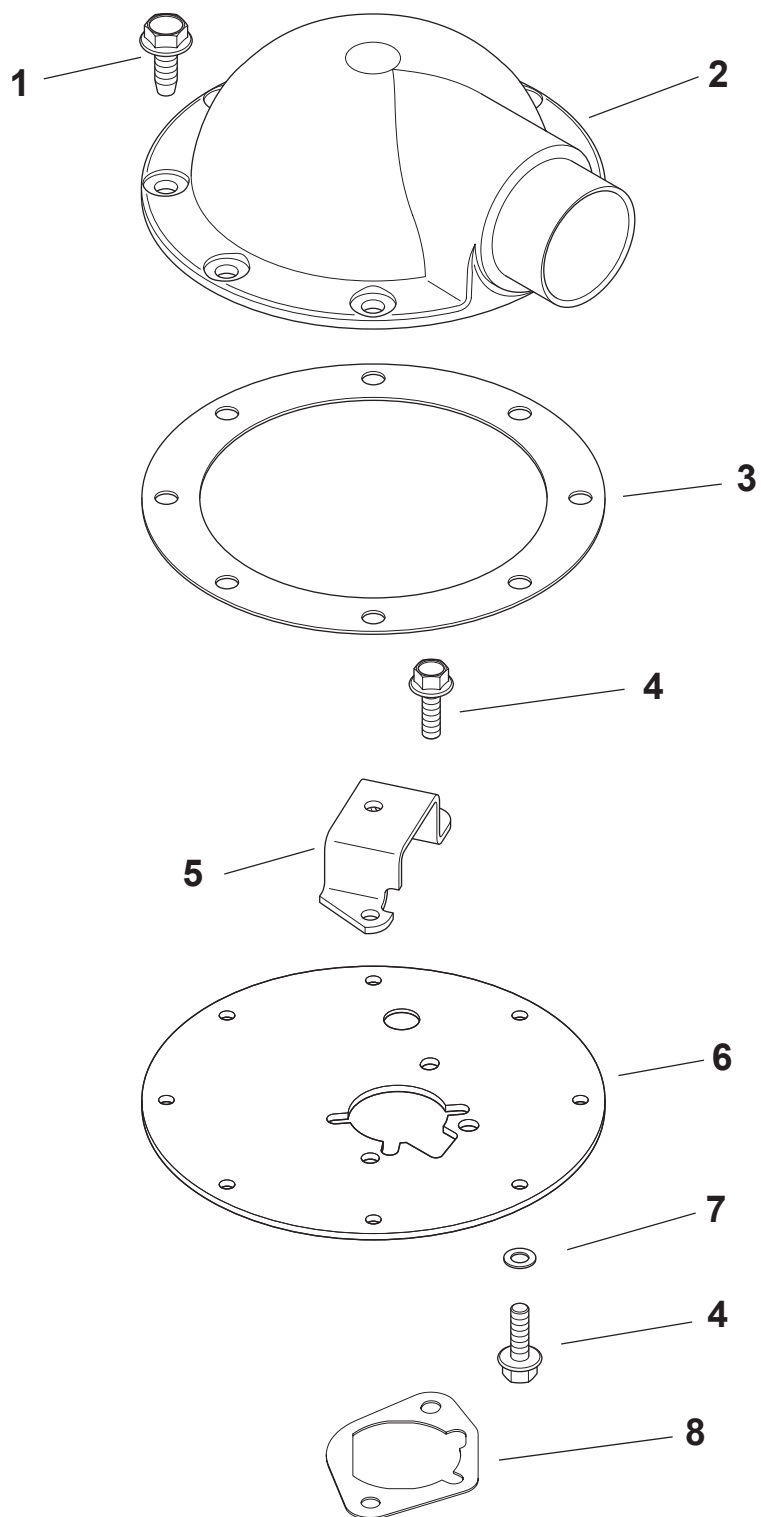
Ref.	Part Number	Description
1	712-3086	Nut, Flg M8x1.25
2	KH-M-851080-S	Screw
3	KH-25-098-11-S	Starter, Solenoid Shift (Includes 6-10)
4	KH-M-851030-S	Screw, Flg M8x1.25x30
5	KH-66-146-10-S	Plate, Starter
6	KH-25-435-06-S	Kit, Solenoid (Includes 7)
7	KH-25-086-113-S	Screw, External Torx Head
8	KH-25-755-33-S	Kit, Starter Pinion (Includes 9)
9	KH-25-141-05-S	Ring
10	KH-25-221-01-S	Kit, Brush Holder

Kohler LH775-3024 Fuel System



Ref.	Part Number	Description
1	KH-12-089-11-S	Spring, Speed Control (Short)
2	KH-12-153-04	O-Ring (.5" Dia)
4	KH-24-032-16-S	Seal, Throttle Shaft
5	KH-24-153-26-S	O-Ring
6	KH-24-154-05-S	Clip, Fuel Injector
7	KH-24-331-02-S	Injector, Fuel
8	KH-24-418-06-S	Kit, Throttle Position Sensor
9	KH-24-418-12-S	Sensor, Temperature
10	KH-25-086-124-S	Screw, Flg M6x1.0x25
11	KH-25-173-18-S	Cap, Masking
12	KH-25-089-09-S	Spring, Idle Set Screw
13	KH-25-139-62-S	Plug, Pipe Ctsk 3/8"
14	KH-25-158-08	Bushing, Linkage Retaining
17	KH-28-030-05-S	Bearing, Needle
19	KH-66-041-01-S	Gasket, Thermostat
20	KH-66-041-05-S	Gasket, Intake Manifold
21	KH-66-081-01-S	Housing, Thermostat
24	KH-66-155-02-S	Connector, Hose
26	KH-66-164-22-S	Kit, Efi Intake Manifold
27	KH-66-399-02-S	Rail, Fuel
29	KH-66-453-02-S	Kit, Thermostat
30	KH-M-442012-S	Screw, Phl Pan M4x0.7x12
31	KH-M-442025-S	Screw, Phl Pan M4x0.7x25
32	KH-M-650012-S	Screw, Flg M6x1.0x12
33	KH-M-651050-S	Screw, Flg M6x1.0x50
34	KH-M-651090-S	Screw, Flg M6x1.0x90
36	KH-M-851016-S	Screw, Flg 8X1.25x16
—	KH-M-651012-S	Screw, Flg M6x1.0x12 (not shown)

Kohler LH775-3024 Air Intake/Filtration

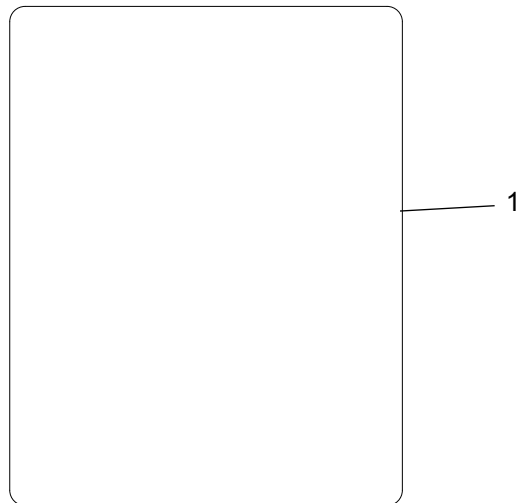


Ref.	Part Number	Description
1	KH-M-645016-S	Screw, Flg Thd Frm M6x1.0x16-(#25086397S)
2	KH-24-029-28-S	Adapter, Air Intake
3	KH-24-041-38-S	Gasket, Air Cleaner Adapter
4	KH-M-551016-S	Screw, Hvy Flg M5x.8X16
5	KH-24-126-213-S	Bracket, Air Cleaner
6	KH-24-029-83-S	Adapter, Plate
7	KH-X-25-12	Washer
8	KH-24-041-06	Gasket, Air Cleaner Base

Kohler LH775-3024 Miscellaneous

Ref.	Part Number	Description
	KH-24-050-03-S	Fuel Filter
	KH-24-050-12-S	Fuel Filter (Efi)
	KH-24-113-78-S	Decal, Warning
	KH-24-237-05-S	Clamp, Fuel Hose
	KH-24-393-52-S	Pump, Fuel Assy(Electric)
	KH-24-403-16-S	Regulator Assy, Fuel Pressure
	KH-24-418-05-S	Sensor, Oxygen

Kohler LH775-3024 Label



Ref.	Part Number	Description
1	KH-25-113-70-S	Lable, Clear Lamination

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