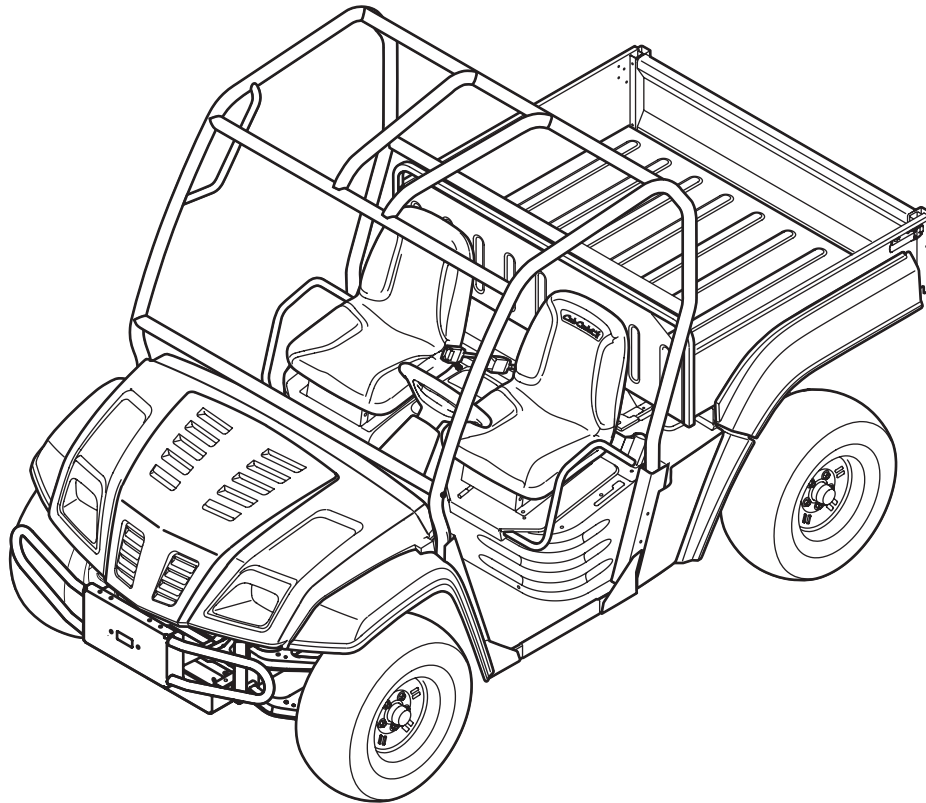

Cub Cadet[®]

PARTS MANUAL



4x4 Utility Vehicle — Model Series C460
4x2 Utility Vehicle — Model Series C470

IMPORTANT

READ SAFETY RULES AND INSTRUCTIONS CAREFULLY BEFORE OPERATION

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.

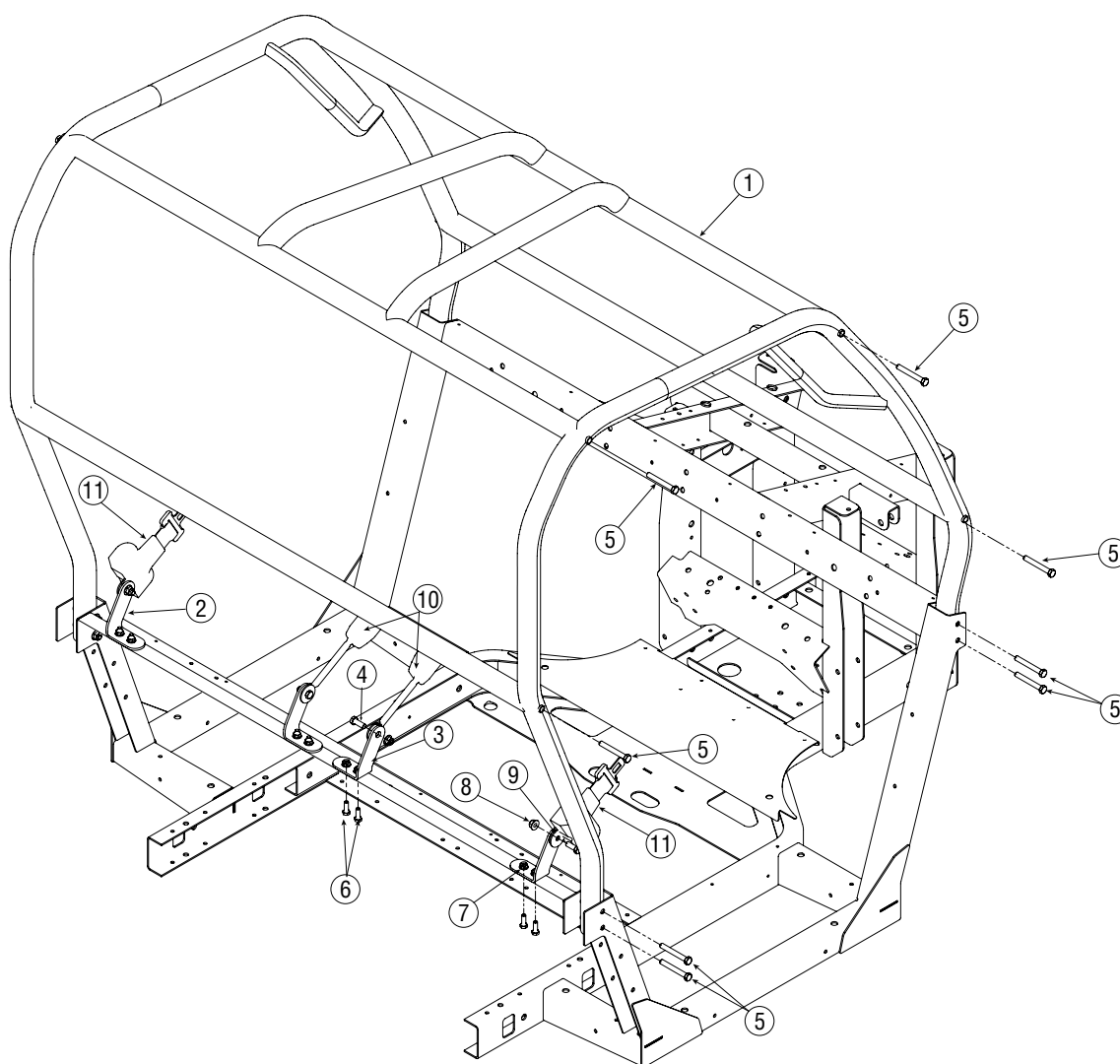
CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

Models 466 & 467

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OPERATOR PROTECTIVE STRUCTURE AND SEAT BELTS



To order replacement parts, call the Customer Dealer Referral Line at 1-877-282-8684, or visit www.cubcadet.com to find the nearest Cub Cadet service dealer in your area.

Ref. No.	Part No.	Description
1	607-04200A	Frm Assembly, OPS, UV
	607-04257†	Frm Assembly, OPS, UV
2	707-04790	Brkt., Seat Belt, LH
3	707-04863	Brkt., Seat Belt, RH
4	710-0514	Screw, 3/8-16 x 1.00
5	710-04656	Screw, 3/8-16 x 2.75

Ref. No.	Part No.	Description
6	710-3038	ScREW, 5/16-18 x .875
7	712-04063	Nut, Flgk, 5/16-18
8	712-04065	Nut, Flgk, 3/8-16
9	736-3039	Wash, Flat, .406 x 1.5 x .105
10	757-04048	Belt, Seat
11	757-04049	Belt, Seat

† Equipped with Limited Edition Model

Ref. No.	Part No.	Description
1	607-04159	Tgt Asm
2	607-04180	Lvr Asm, bed, latch
3	607-04191	Box Asm, bed
4	710-04166	Stud, ball, 5/16-18
5	710-3022	Screw, 3/8-16, 2.75, gr5, std
6	712-04063	Nut, flglk, 5/16-18, grf, nylon
7	712-04064	Nut, flglk, 1/4-20, grf, nylon
8	712-04065	Nut, flglk, 3/8-16, grf, nylon
9	714-0162	Pin, cot, 5/32, 1.25
10	732-04109	Spr, gas, 6.91 Stroke
11	732-0428A	Spr, extn, .50 Od X 4.35 Lg
12	735-0271A	Bmpr, .62 Dia. x .3
13	736-04019	Wash, flat, .531 X 1.25 X .181
14	736-0572	Wash, flat, .510 X 1.00 X .060
15	738-0430	Scr, shldr, .50 X .685, 3/8-16
16	738-0966A	Scr, shldr, .50x.925, 3/8-16
17	738-1023	Scr, shldr, .375x.280, 1/4-20
18	741-0324	Brg, flg, hex, .506 Id X .590 Lg
19	741-0673	Brg, flg, .503 X .689 X .792
20	746-04245	Cbl, lanyard
21	707-04786	Brkt, Bed Guide
22	710-1652	Scr, tt, 1/4-20x.625, hxindwsh

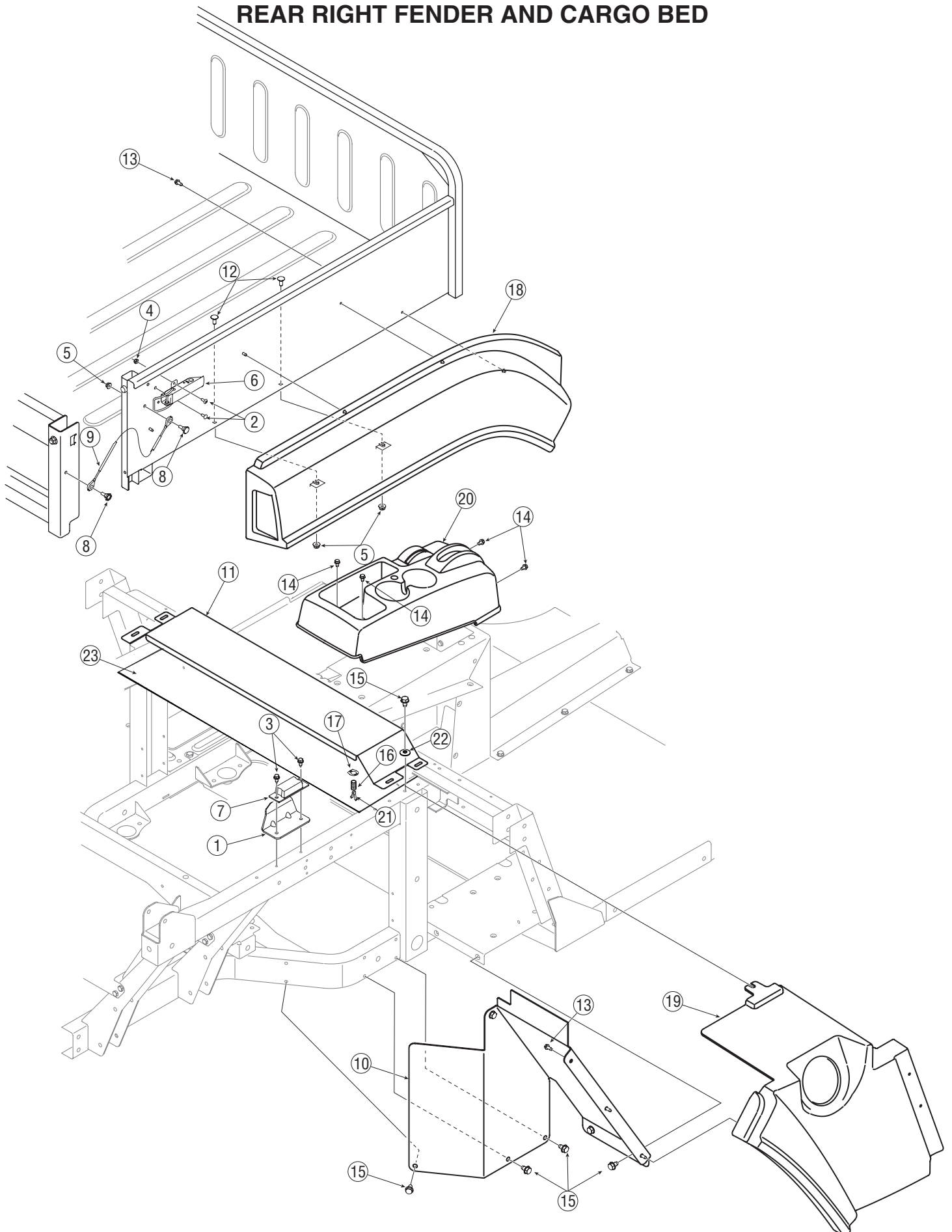
Ref. No.	Part No.	Description
23	731-04016	Bmpr, suspn, extn
24	748-0229	Brg, hex Flng .629 Id
25	750-04634	Spcr, .390 Id X.625 Od X2.03 Lg
26	707-04728A	Brkt, Lh, Shld
27	710-0134	Scr, Crg, 1/4-20, .62, Gr2
28	710-04261	Scr, #12-16, .50, Hxindwsh
29	710-0607	Scr, Tt, 5/16-18, 0.500
30	731-05280A	Fdr, Lh Rr
	731-05450A	Fdr, Lh Rr, Camo
31	731-05282	Fdr, Lwr Lh Rr
	731-05452	Fdr, Lwr Lh Rr, Camo
32	710-0924	Screw, Mach., 1/4-20 x .750
33	736-0242	Washer, Bell, .340 x .872 x .060
34	731-04174	Handle
35	736-0262	Washer, Flat, .385 x .870 x .092
36	726-04070†	End Cap
37	607-04254†	Bumper, Rear
38	710-0376†	Screw, 5/16-18 x 1.00
39	736-0264†	Washer, Flat, .330 x .630 x .0635
40	607-04262†	Head Rest
41	607-04263†	Light Bar

† Limited Edition Unit Only



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REAR RIGHT FENDER AND CARGO BED

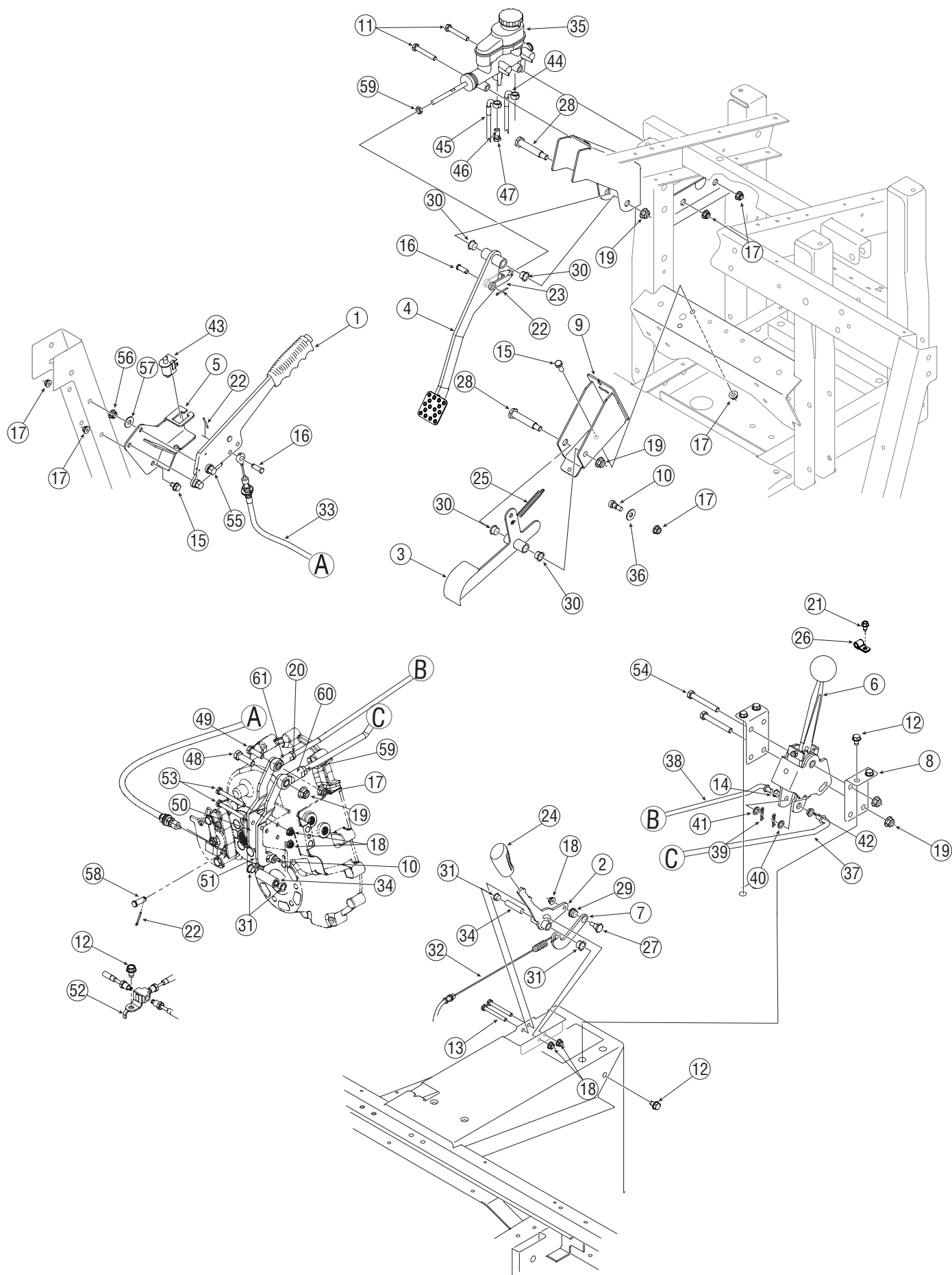


Ref. No.	Part No.	Description
1	707-04786	Brkt, Bed Guide
2	710-0473	Scr, mach, #10-24, 0.500, trusphi
3	710-1652	Scr, tt, 1/4-20x.625, hxindwsh
4	712-0161	Nut, hexlk, #10-24, gr2, nylon
5	712-04064	Nut, flglk, 1/4-20, grf, nylon
6	726-04058	Latch, draw, over Center
7	731-04016	Bmpr, suspn, extn
8	738-1023	Scr, shldr, .375x.280, 1/4-20
9	746-04245	Cbl, lanyard
10	707-04729A	Brkt, Rh, Shld
11	707-04748	Cvr, Uv
12	710-0134	Scr, Crg, 1/4-20, .62, Gr2
13	710-04261	Scr, #12-16, .50, Hxindwsh
14	710-0599	Scr, Tt, 1/4-20, 0.500
15	710-0607	Scr, Tt, 5/16-18, 0.500
16	732-0937	Spr, Compr, .40 OD X .040 Dia.
17	726-3056	Latch, Pnl, 1/4 Turn
18	731-05281A	Fdr, Rh Rr
	731-05451A	Fdr, Rh Rr, Camo
19	731-05283	Fdr, Lwr Rh Rr
	731-05453	Fdr, Lwr Rh Rr Camo
20	731-05436	Cnsol, Seat
21	732-0936	Spr, Clip
22	736-0242	Washer, Bell, .340 x .872 x .060
23	751-10435	Insl., CVR, UV



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PEDALS AND LEVERS



Ref. No.	Part No.	Description
1	603-04089	Lvr Assembly, Brake
2	607-04181A	Lvr Assembly, Diff Lock
3	607-04188A	Ped Assembly, Accel
4	607-04193B	Ped Assembly, Brake
5	607-04208	Brkt Assembly, Mt, Park Brake
6	607-04212A†	Shft Assembly, Hurst, 4x4
	607-04246††	Shft Assembly, Hurst, 4x2
7	707-04642	Plt, Pawl, Over Center
8	707-04805	Mt, Shft, Cnsol
9	707-04823A	Brkt, Mt, Accel Pedal
10	710-04027	Scr, Shldr, .372 X .375, 5/16-18
11	710-04039	Screw, 5/16-18, 2.00, Gr5, Patch
12	710-0607	Scr, Tt, 5/16-18, 0.500
13	710-0641	Screw, 1/4-20, 2.25, Gr5, Std
14	741-04198	Brg., Flange, .315 ID
15	710-3008	Screw, 5/16-18, .75, Gr5, Std
16	711-0653	Pin, Clevis, 312 Od X 1.0"
17	712-04063	Nut, Flglk, 5/16-18
18	712-04064	Nut, Flglk, 1/4-20, Grf, Nylon
19	712-04065	Nut, Flglk, 3/8-16, Grf, Nylon
20	712-3025	Nut, Jam, 5/16-24, Gr5
21	710-0599	Screw, Tt, 1/4-20 x .500
22	714-0111	Pin, Cot, 3/32, 1.0
23	719-3018	Yoke, 5/16-24
24	731-04735	Hndl, Selct
25	732-0611	Spr, Extn, .38 Od X 3.6
26	726-04056	Clamp, Hose
27	738-0974	Scr, Shldr, .375x.380, 1/4-20
28	738-1011A	Scr, Shldr, .500 X 2.230, 3/8-16
29	741-0475	Plastic Bushing .380 Id
30	741-0491	Brg, Flg, Nyliner, .500idx.34lg
31	741-3073	Brg, Flg, .375 X .580 X .250

Ref. No.	Part No.	Description
32	746-04248	Cbl, Cont, Diff, Lock
33	746-04254	Cbl, Cont, Park, Brake, 4x4
34	750-04500	Spcr, Pivot, Diff Lock
35	761-04023	Cyl, Master, Tandem, Hayes
36	736-0159	Wash, Flat, .349 X .879 X .063
37	747-04528	Link, Shft, F N R
38	747-04529†	Link, Shft, Hi Lo, 4x4
39	714-0127†	Pin, Cotter, 1/16 x .75
	714-0104††	Pin, Cotter, .072 Dia. x 1.13 Lg.
40	736-0140	Wash, Flat, .385 X .62 X .063
41	736-0264	Wash, Flat, .330 X .630 X .0635
42	741-04199	Brg, Flg, .377 Id
43	725-3166	Switch
44	727-04132	Hose, Brake, Master Cyl, Front
45	727-04138	Hose, Brake, Master Cyl, Rear
46	737-04129	Ftg, Banjo Ftg Bolt, M10 x 1.00
47	737-04130	Ftg, Banjo Ftg Crush Wash
48	710-3005	Screw, 3/8-16 x 1.25
49	710-0528†	Screw, 5/16-18 x 1.25
50	607-04210†	Lvr., Assembly, Shift, Hi-Lo, 4x4
51	607-04211	Lvr., Assembly, Shift, F N R
52	737-04128	Ftg., Tee, -3, 45 Deg Flare
53	710-1122	Screw, 1/4-20 x 2.50
54	710-3022	Screw, 3/8-16 x 2.75
55	710-3103	Screw, 5/16-18 x 2.00
56	712-3007	Nut, Jam, 5/16-18
57	736-0275	Washer, Flat, .344 x .688 x .065
58	711-0684	Pin, Clevis
59	712-3001	Nut, Jam, 3/8-24
60	723-04038	Rod, End, 3/8 ID
61	723-04039†	Rod, End, 5/16 ID

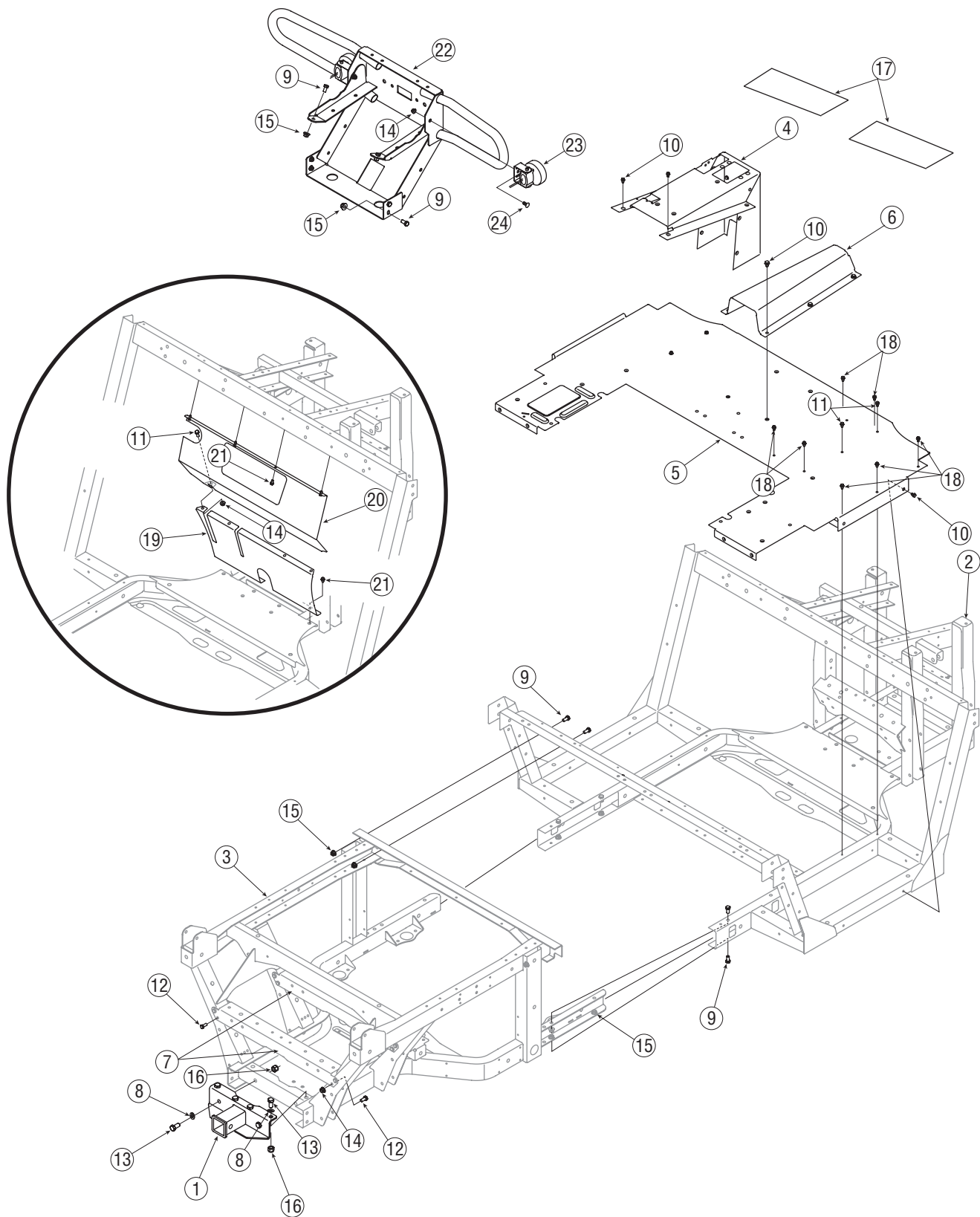
† Equipped on 4x4 Units

†† Equipped on 4x2 Units



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FRAME AND BUMPER



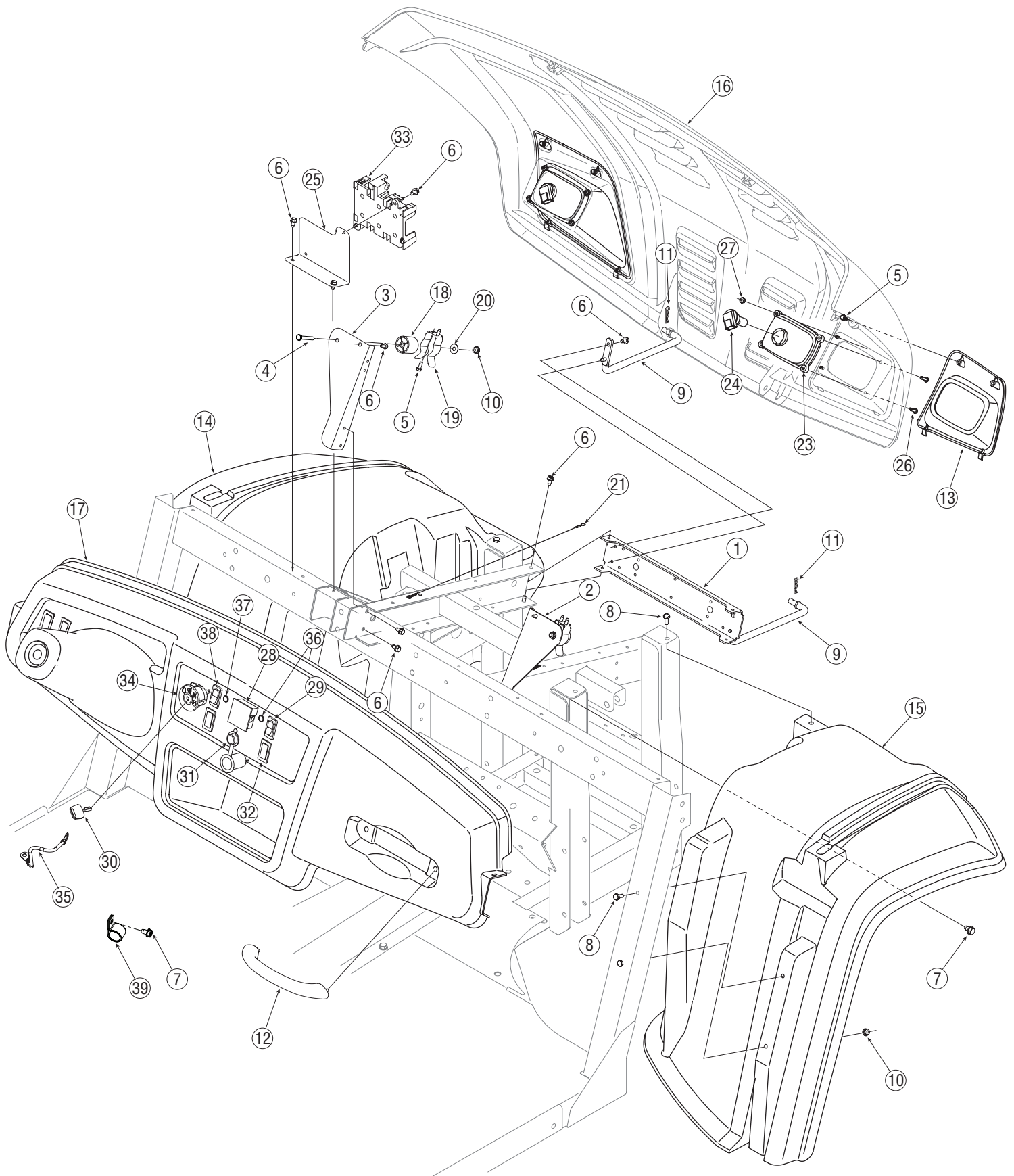
Ref. No.	Part No.	Description
1	607-04142A	Hitch Assembly, receiver Rr
2	607-04182A	Frm Assembly, front, uv
3	607-04184	Frm Assembly, rear, uv
4	707-04554A	Plt, cnsol, 4x4
	707-04747	Plt, cnsol, 4x2
5	707-04563B	Plt, floor
6	707-04684	Cvr, shf, dr, front, 4x4
7	707-04770A	Chan, support, rear
8	736-0272	Washer, Flat, .510 x 1.00 x .060
9	710-0216	Screw, 3/8-16, .75, gr5, std
10	710-0607	Scr, tt, 5/16-18, 0.500, hxindwsh
11	710-1017	Scr, ab, 1/4-14, 0.625, trustxri
12	710-3008	Screw, 5/16-18, .75, gr5, std
13	710-3131	Screw, 1/2-13, 1.00, gr5, std
14	712-04063	Nut, flglk, 5/16-18, grf, nylon
15	712-04065	Nut, flglk, 3/8-16, grf, nylon
16	712-3083	Nut, hexlk, 1/2-13, grb, nylon
17	723-04021	Pad, abrasive, toe Plate
18	726-0465	Clip, pnl, ret,
19	707-04712A	Pnl, Dash, Lower, 4x4
	707-04975	Pnl, Dash, Lower, 4x2
20	707-04711A	Pnl, Dash, Upper
21	710-0599	Scr, tt, 1/4-20 x .500
22	607-04131B	Bmpr Assembly, frt.
23	725-04544†	Lamp, Fog
24	710-0451†	Bolt, Carriage, 5/16-18 x .750

† Limited Edition Unit Only



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FRONT FENDERS AND DASH



Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	707-04484	Chan, Frm, Cross	23	625-04036	Headlight Assembly (Incl. # 24)
2	707-04779	Brkt, Hood/dash, Mount, Rh	24	725-3161A	Headlamp Bulb
3	707-04782	Brkt, Hood/dash, Mount, Lh	25	707-04811	Brkt, Mt, Fuse
4	710-0136	Screw, 1/4-20, 1.75, Gr5, Std	26	710-3009	Screw, TT, #10-24 x .750
5	710-04261	Screw, #12-16 x .50	27	712-0161	Nut, Hex Lock, #10-24
6	710-0599	Screw, TT, 1/4-20 x .500	28	725-04022B	Meter, Ind., Hour Flat Face
7	710-0607	Screw, TT, 5/16-18 x .500	29	725-04352	Switch, 4x4, Rocker
8	710-3015	Screw, 1/4-20, .75, Gr5, Std	30	725-1745	Key, Delta, Plastic
9	711-04491	Rod, Mt, Hood	31	725-2003	Recptl, Pwr, 12v
10	712-04064	Nut, Flange Lock, 1/4-20	32	731-04010	Pnl, Plug, Switch
11	714-0101	Pin, Cot, Int .08 X 1.42	33	731-05490	Relay, Hldr, 3-Way
12	731-04174	Hndl, Bag, W/scr 400/500 S	34	725-1741	Switch, Key, 4 Pos. Delta
13	731-05285	Bzl, Hdlr RH	35	725-3283	Engine Ground Wire
	731-05284	Bzl, Hdlr LH	36	725-04285†	Lgt., Ind., Red, LED
14	731-05286B	Fdr, Lh 4x4	37	725-04288†	Lgt., Ind., Yellow, LED
	731-05454B	Fdr, Lh 4x4, Camo	38	725-04006††	Switch, Headlight, Rocker
15	731-05287B	Fdr, Rh 4x4	39	726-0475	Clamp
	731-05455B	Fdr, Rh 4x4, Camo	—	725-04365*	Harness, Jumper, Neutral Switch
16	731-05289	Hood, 4x4			(4x4)
	731-05456	Hood, 4x4, Camo		725-04541*	Harness, Jumper, Neutral Switch
	731-05902	Hood, Green			(4x2)
17	731-05322	Dash, Uv 4x4	—	725-04471*	Harness, Wire, Kohler
18	731-3232	Rlr, Latch, Hood	—	725-04468*	Harness, Wire, Caterpillar
19	732-1178	Spr, Latch, Hood	—	725-04515*	Elec., UV, Neutral Alarm
20	736-0342	Wash, Fl, .283 X .75 X .030	—	725-04341†*	Harness, Engine, Diesel, Cat
21	746-04328	Cbl, Hood	—	725-04399††*	Harness, Light Bar
22	735-04069A*‡	Floor Mat, RH	—	725-04543††*	Harness, Light, Jumper
	735-04068A*‡	Floor Mat, LH			

† Diesel Unit Only

†† Limited Edition Unit Only

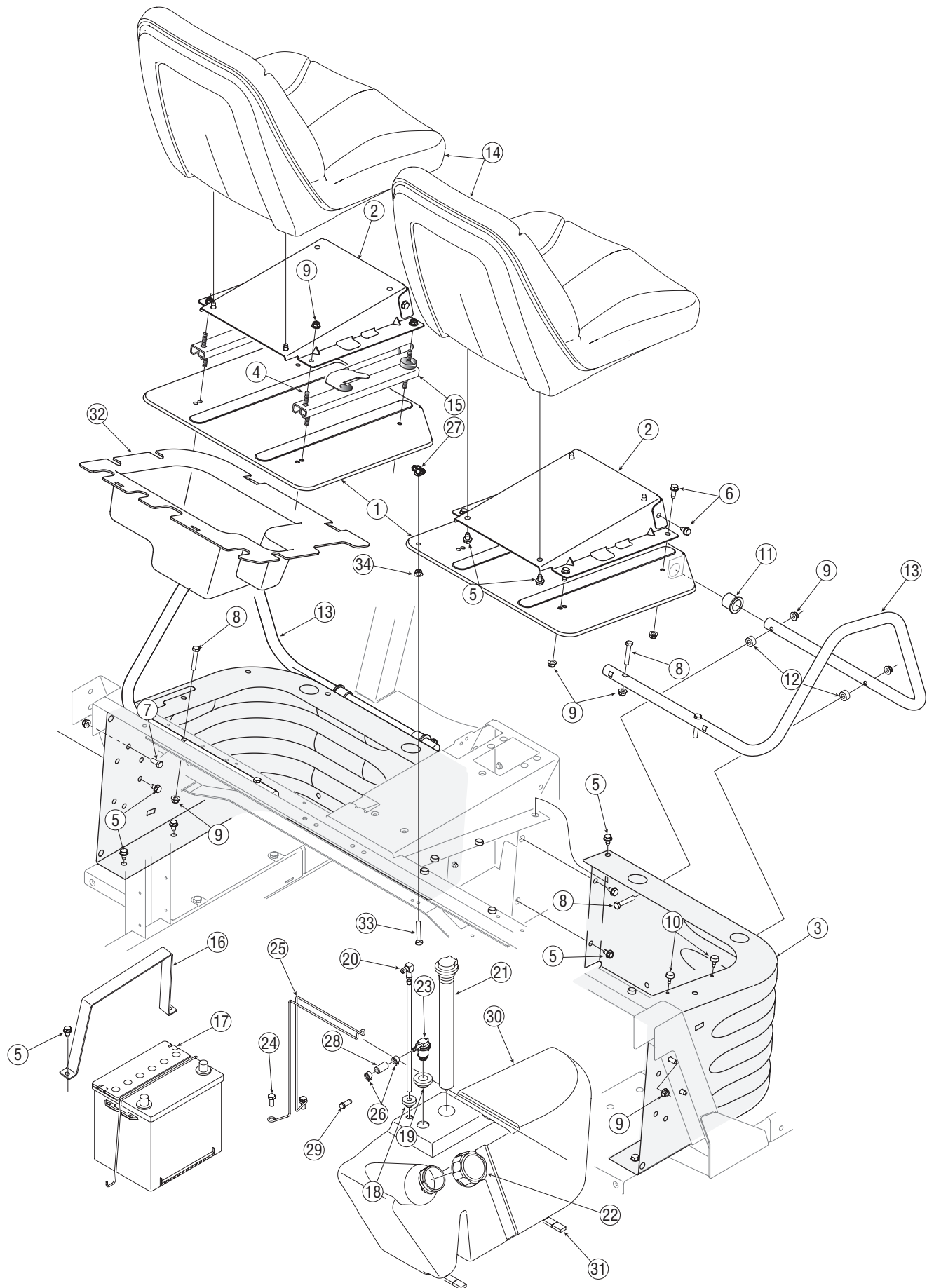
‡ If Equipped

* Not Shown



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SEATS/ BATTERY/ FUEL TANK



Ref. No.	Part No.	Description
1	707-04546B	Plt, Seat
2	707-04654B	Brkt., Mt., Seat
3	607-04223A	Box, Seat
4	710-0260A	Bolt, Crg., 5/16-18 x .62
5	710-0607	Scr., TT, 5/16-18 x .500
6	710-1260A	Screw, LD, 5/16-18 x .750
7	710-3008	Screw, 5/16-18 x .75
8	710-3180	Screw, 5/16-18 x 1.75
9	712-04063	Nut, Flgk, 5/16-18
10	735-0271A	Bmpr, .62 Dia. x .3
11	741-04215	Brg, Flg, .894 ID x 1.1315 OD
12	750-0258	Spcr, .315 x .750 x .375 Lg.
13	750-04424	Hndl, Grab
14	757-04008A	Seat
15	757-04033	Track, Seat
16	707-04870	Brkt., Mt., Battery
17	925-04514	Battery, 540 CCA Wet
18	735-04065	Bush, Tank, Gas
19	735-04067	Bush, Tank, Vent
20	751-10288	Ftg, Fuel, Pickup, 4x4
21	751-10361	Sensor, Fuel, Low
22	751-10374‡	Cap, Fuel
	751-10373†	Cap, Fuel
23	751-10375	Ftg, Fuel, Vent
24	710-0607‡	Screw, 5/16-18 x .500
	710-3008†	Screw, 5/16-18 x .75
25	732-04357	Wire, tank, fuel
26	726-0205†	Clamp, Hose, .490 Dia.
27	712-0397	Nut, Wing, 1/4-20
28	751-3130‡	Fuel Line, 5/16 Id X .56 Od
	751-0535†	Hose, Fuel Line
29	737-0296†	Vent, 3/8 Dia.
30	651-04159‡	Tank assembly, Fuel
	651-04158†	Tank assembly, Fuel
31	722-3022	Tape, .625 Wide X.25 Thk Foam
32	731-05622	Tray, Seat box
33	710-0597	Screw, 1/4-20 x 1.00
34	712-04064	Nut, Flange Lock, 1/4-20
—	757-04059††*	Seat Cover

‡ Kohler Engine

† Diesel Engine

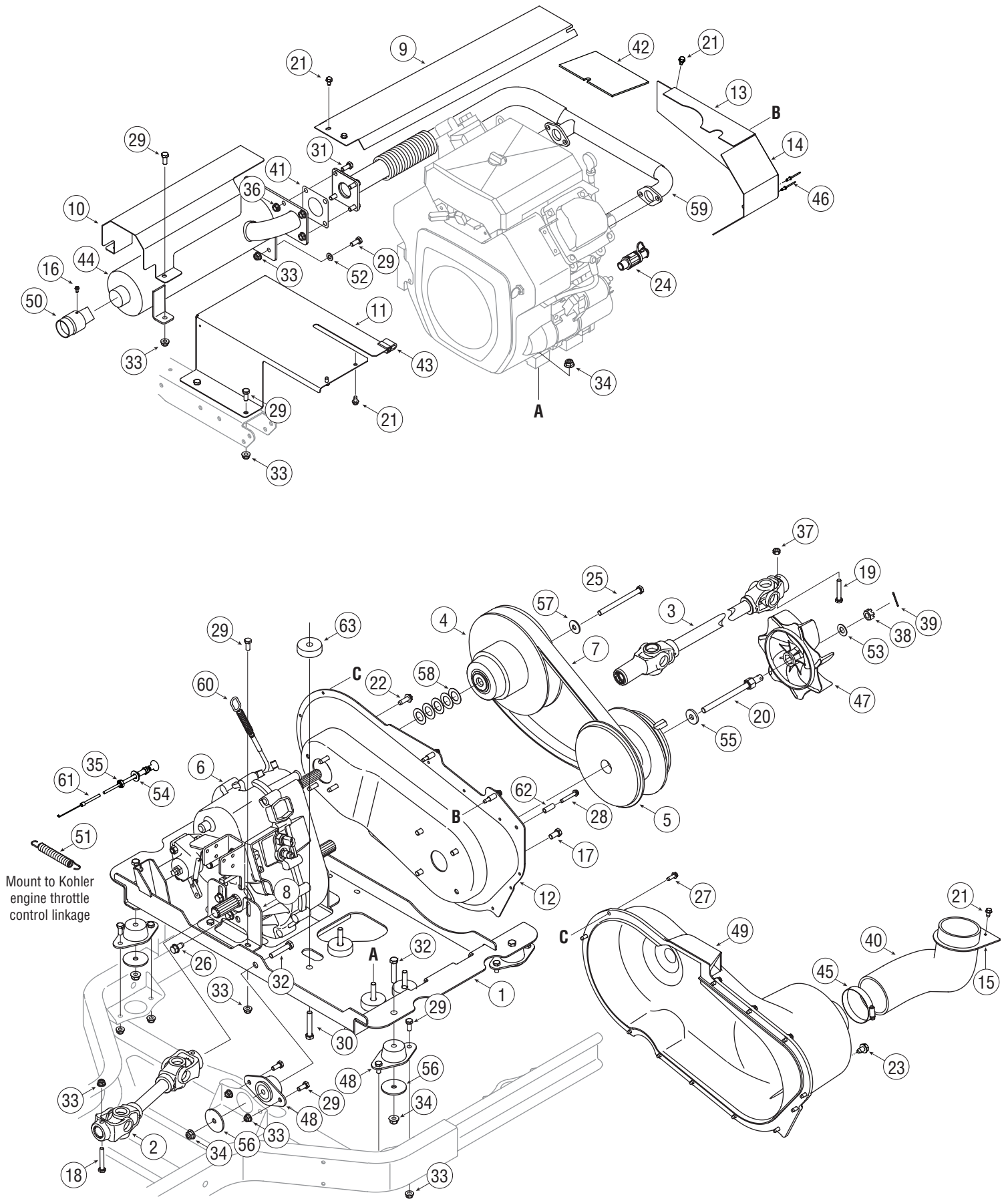
†† Limited Edition Unit Only

* Not Shown



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KOHLER ENGINE/TRANSMISSION ACCESSORIES



Ref. No.	Part No.	Description
1	607-04177C	Tray Asm, Eng, Kohler
2	618-04306	Shf Asm, Rr/prop
3	618-04314†	Shf Asm, Frt/prop, Hilliard
4	618-04390	Clu Asm, Cvt, Driven
5	618-04483	Clu Asm, Cvt, Driver, Cvr
6	618-04488	Case Asm, Transfer
7	754-04125	Belt, Cvt, 4x4
8	707-04724	Brkt, Trans, Mount
9	707-04887	Cvr, Heat, Sheild
10	707-04891	Exh, Shield, Heat
11	707-04902A	Shrd, Eng, Kohler
12	707-04943	Cvr, Back, Kohler
13	707-04972	Cvr, Eng, Kohler, Sealed Cvt
14	707-04979	Cvr, Engine, Rr, Kohler
15	707-04991	Brkt, Tube, Cvt
16	710-0148	Scr, F, #8-32, 0.375, Hxindwsh
17	710-0216	Hhcs, 3/8-16, .75, Gr5, Std
18	710-04039	Hhcs, 5/16-18, 2.00, Gr5, Patch
19	710-04653†	Hhcs, 5/16-18, 1.875, Gr5, Patch
20	710-04657	Hhcs, 7/16-20, 5.00, Gr5, Special
21	710-0599	Scr, Tt, 1/4-20, 0.500, Hxindwsh
22	710-0602†	Scr, Tt, 5/16-18, 1.000, Hxindwsh
	710-1260A††	Scr, Tt, 5/16-18, .750, Hxindwsh
23	710-0603	Scr, B, 5/16-12, 0.500, Hxindwsh
24	751-10517	Drain, Oil
25	710-0620	Hhcs, 3/8-24, 4.50, Gr5, Std
26	710-0623	Scr, Tt, 3/8-16, 0.750, Hxindwsh
27	710-0642	Scr, Tt, 1/4-20, 0.750, Hxindwsh
28	710-1325	Scr, Tt, 1/4-20, 1.625, Hxindwsh
29	710-3008	Hhcs, 5/16-18, .75, Gr5, Std
30	710-3011	Hhcs, 3/8-16, 2.25, Gr5, Std
31	710-3038	Hhcs, 5/16-18, .875, Gr5, Std

Ref. No.	Part No.	Description
32	710-3144	Hhcs, 3/8-16, 2.00, Gr5, Std
33	712-04063	Nut, Flglk, 5/16-18, Grf, Nylon
34	712-04065	Nut, Flglk, 3/8-16, Grf, Nylon
35	712-0711	Nut, Jam, 3/8-24, Gr5
36	712-3004A	Nut, Flglk, 5/16-18, Gr5, Sd Lk
37	712-3009†	Nut, Hexlk, 5/16-18, Grb, Ctrlk
38	712-3012	Nut, Hex, 1/2-20, Gr5, Slot
39	714-0111	Pin, Cot, 3/32, 1.0
40	751-10510	Tube, Cvt, Intake
41	721-04167	Gskt, Eng
42	751-10444	Insl, Frame, Uv
43	723-3061	Heat Baffle Seal
44	751-10152A	Mflr, Cat/khlr
45	726-04068	Clamp, Hose, Adj, 2-3/4- 3-3/4
46	728-0117	Riv, Pop, .125 Od, #42
47	731-04275	Impeller, Blo
48	731-04667	Mt, Compr, Eng, Hd
49	731-05756	Cvr, Cvt
50	751-10378	Arstr, Scrn, Spark
51	732-3002	Spring Latch
52	736-0264	Wash, Flat, .330 X .630 X .0635
53	736-0272	Wash, Flat, .510 X 1.00 X .060
54	736-0300	Wash, Flat, .406 X .875 X .059
55	736-0322	Wash, Flat, .450x1.250x.164, Ht
56	736-04018	Wash, Flat, .38 X 2.00 X .12
57	736-0452	Wash, Bell, .396 X 1.140 X .095
58	736-0566	Wash, Fl, .793x1.368 X.025, Ht
59	751-10247	Pipe, Exh, Kohl
60	746-04253B	Cbl, Cont, Throt, Kohler
61	746-04292	Cbl, Cont, Choke, Kohl
62	750-04184	Spcr, .260id X .375od X 1.0l
63	750-04619	Spcr, Engine, Kohl

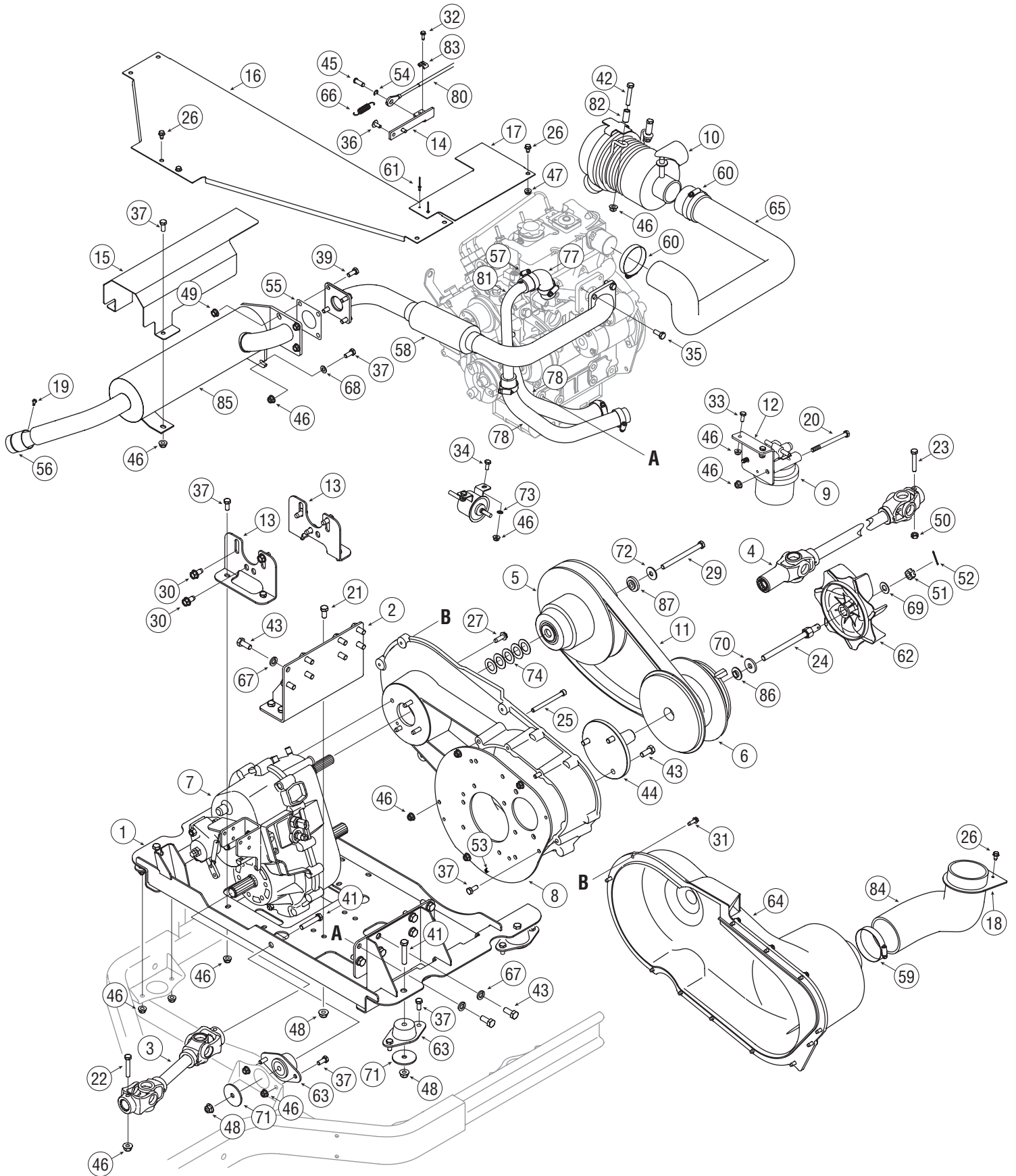
† Equipped on 4x4 Units

†† Equipped on 4x2 Units



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DIESEL CAT ENGINE/TRANSMISSION ACCESSORIES



Ref. No.	Part No.	Description
1	607-04175C	Tray Asm, Eng, Cat
2	607-04178	Supt Asm, L/cat
3	618-04306	Shf Asm, Rr/prop
4	618-04314	Shf Asm, Frt/prop, Hilliard
5	618-04390	Clu Asm, Cvt, Driven
6	618-04483	Clu Asm, Cvt, Driver, Cvr
7	618-04488	Case Asm, Transfer
8	619-04170A	Hsg Asm, Cvt, Cat; mach
9	651-04044	Filtr Asm, Diesel
10	651-04156	Filtr Asm, Aircl, Cat
11	754-04125	Belt, Cvt
12	707-04714	Brkt, Fltr, Fuel Cat
13	707-04724	Brkt, Trans, Mount
14	707-04798A	Brkt, Throt, Cat
15	707-04891	Exh, Shield, Heat
16	707-04969	Plt, Heat, Shield, Cat
17	707-04970	Plt, Heat, Shield, Cat
18	707-04991	Brkt, Tube, Cvt
19	710-0148	Scr, F, #8-32, 0.375, Hxindwsh
20	710-0190	Hhcs, 5/16-18, 4.00, Gr5, Std
21	710-0216	Hhcs, 3/8-16, .75, Gr5, Std
22	710-04039	Hhcs, 5/16-18, 2.00, Gr5, Patch
23	710-04653	Hhcs, 5/16-18, 1.875, Gr5, Patch
24	710-04657	Hhcs, 7/16-20, 5.00, Gr5, Special
25	710-04685	Scr, 5/16-18 X 3.50
26	710-0599	Scr, Tt, 1/4-20, 0.500, Hxindwsh
27	710-0602	Scr, Tt, 5/16-18, 1.000, Hxindwsh
28	710-0603	Scr, B, 5/16-12, 0.500, Hxindwsh
29	710-0620	Hhcs, 3/8-24, 4.50, Gr5, Std
30	710-0623	Scr, Tt, 3/8-16, 0.750, Hxindwsh
31	710-0642	Scr, Tt, 1/4-20, 0.750, Hxindwsh
32	710-0651	Scr, Sf, #10-24, 0.625, Hxindwsh
33	710-0726	Scr, Ab, 5/16-12, 0.750, Hxindwsh
34	710-0751	Hhcs, 1/4-20, .620, Gr5, Std
35	710-1681	Hhcs, M8-1.25, 20.00, Gr8.8, Std
36	710-1765	Scr, Torx, M6-1 X 15.00
37	710-3008	Hhcs, 5/16-18, .75, Gr5, Std
38	710-3015	Hhcs, 1/4-20, .75, Gr5, Std
39	710-3038	Hhcs, 5/16-18, .875, Gr5, Std
40	710-3138	Hhcs, M8-1.25, 16mm, Gr8.8, Std
41	710-3144	Hhcs, 3/8-16, 2.00, Gr5, Std
42	710-3180	Hhcs, 5/16-18, 1.75, Gr5, Std
43	710-3208	Hhcs, M10-1.5, 25mm, Gr5
44	711-04589	Shf, Output, Cat, Tapered

Ref. No.	Part No.	Description
45	711-04625	Pin, Clevis, 312 Od X .875
46	712-04063	Nut, Flglk, 5/16-18, Grf, Nylon
47	712-04064	Nut, Flglk, 1/4-20, Grf, Nylon
48	712-04065	Nut, Flglk, 3/8-16, Grf, Nylon
49	712-3004A	Nut, Flglk, 5/16-18, Gr5, Sd Lk
50	712-3009	Nut, Hexlk, 5/16-18, Grb, Ctrlk
51	712-3012	Nut, Hex, 1/2-20, Gr5, Slot
52	714-0111	Pin, Cot, 3/32, 1.0
53	715-0156	Pin, Roll, .25 X .75
54	716-04067	Ring, E Type, .313
55	721-04167	Gskt, Eng
56	751-10378	Arstr, Scrn, Spark
57	726-0174	Clamp, Hose, Adj
58	751-10246	Pipe, Exh, Cat
59	726-04068	Clamp, Hose, Adj, 2-3/4- 3-3/4
60	726-0476	Clamp, Hose, Adj 2-3"
61	728-0117	Riv, Pop, .125 Od, #42
62	731-04275	Impeller, Blo
63	731-04667	Mt, Compr, Eng, Hd
64	731-05756	Cvr, Cvt
65	751-10277	Hose, Air Inlet, Cat
66	732-0824	Spr, Extn, .437 O.d. X 1.328
67	736-0171	Wash, Lock, 7/16, Regular Duty
68	736-0264	Wash, Flat, .330 X .630 X .0635
69	736-0272	Wash, Flat, .510 X 1.00 X .060
70	736-0322	Wash, Flat, .450x1.250x.164, Ht
71	736-04018	Wash, Flat, .38 X 2.00 X .12
72	736-0452	Wash, Bell, .396 X 1.140 X .095
73	736-0498	Wash, Lock, 1/4, Int Tooth
74	736-0566	Wash, Fl, .793x1.368 X.025, Ht
75	736-0607	Wash, Lock, 5/16 Ext Tooth
76	736-3090	Wash, Flat, .260 X .720 X .060
77	751-10260A	Hose, Rdtr, Rr
78	751-10258A	Hose, Rdtr, Rr
79	737-04156†	Plug, Pipe, 1/8-27 Npt, Hhcs
80	746-04291A	Cbl, Cont, Throt, Cat
81	750-04608	Tube, Rdtr, Rr
82	750-0661	Spcr, 5/16 Id X .49 X 1.015 Lg
83	751B221535	Clamp, Casing
84	751-10510	Tube, Cvt, Intake
85	751-10152A	Mflr, Cat/khlr
86	738-04231	Spcr., Shldr.
87	738-04232	Spcr., Shldr.
	† Not Shown	



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This diagram illustrates the exploded view of a mechanical assembly, likely a pump or motor component. The parts are numbered 1 through 68, indicating their sequence in the assembly process. The main components include a housing (1), a shaft (21), a gear (31), a pulley (32), a belt (25), a motor (19), and various internal gears (3, 4, 10, 27, 29, 30, 34, 35, 38, 52, 54, 59, 61, 68) and bearings (12, 14, 16, 18, 22, 24, 26, 28, 36, 39, 41, 43, 45, 47, 49, 51, 53, 55, 57, 59, 63, 65, 67). The diagram shows the relative positions and assembly order of these parts, with lines indicating the flow of assembly from the motor to the final output gear.

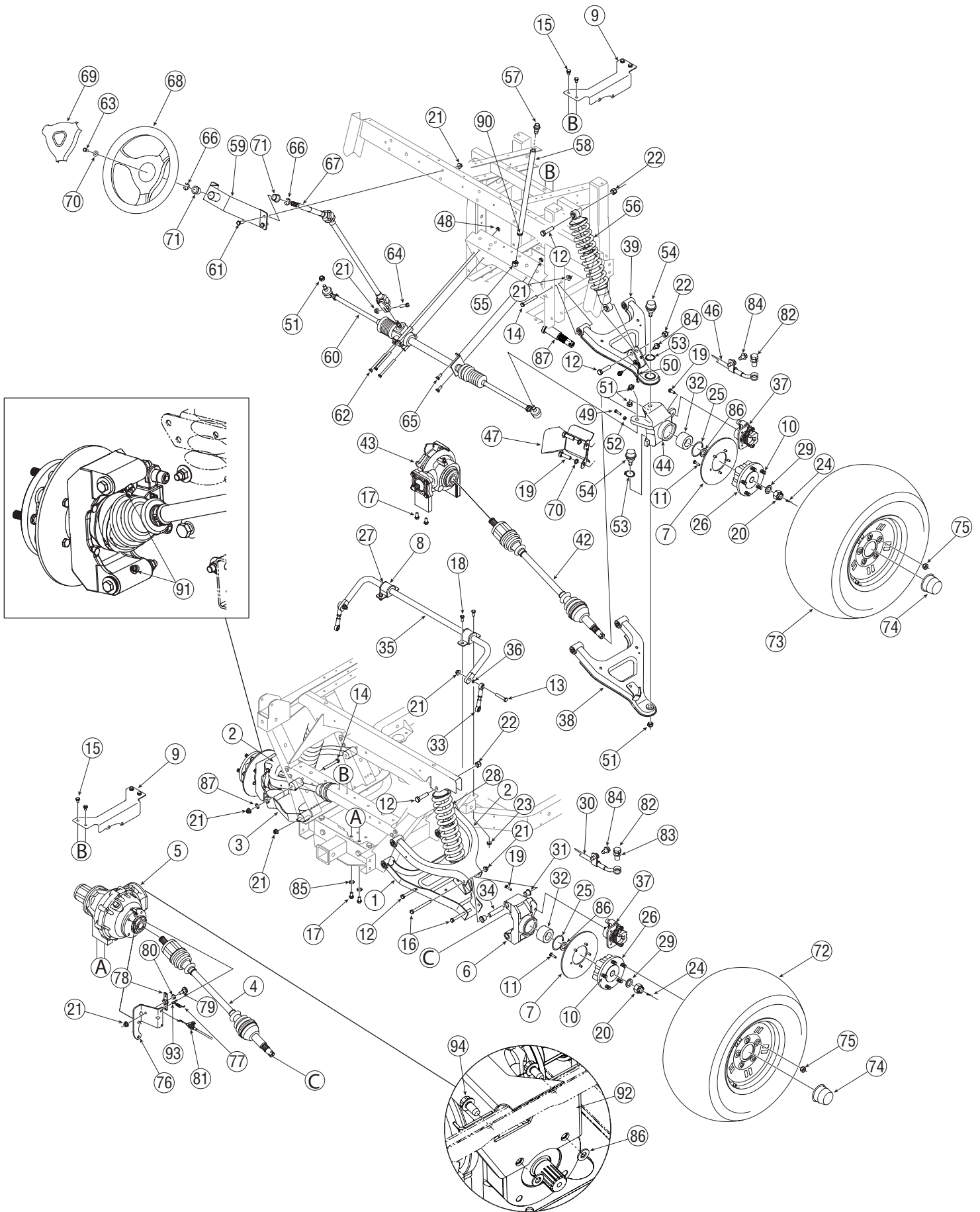
Ref. No.	Part No.	Description
1	607-04229	Brkt Asm, Brk, Mnt, Painted
2	607-04230	Brkt Asm, Shift, Trans, Painted
3	611-04072	Gear Asm, Rev Idler
4	717-04237	Gear, Rev, 39T
5	617-04035	Gear Asm, Low Speed
6	718-04176	Yoke, Actr, Uv
7	718-04079B	Yoke Actr, Lo
8	619-04132	Hsg, Lh, Uv
9	619-04131	Hsg, Rh, Uv
10	750-04681	Spcr, Flg, .630 x .787 x .662
11	661-04019	Brake Asm, Transfer Case
12	710-04617	Scr, Plug, M14x1.5, Magnetic
13	710-04644	Hhcs, 1/2-13, 2.00, Gr5, Lock
14	710-0602	Scr, Tt, 5/16-18, 1.000, Hxindwsh
15	710-1260A	Scr, Tt, 5/16-18, 0.750, Hxindwsh
16	710-1314A	Scr, Soc Hd, 5/16-18, .750
17	710-1633	Scr, Plug, M14x1.5 X .827
18	710-1652	Scr, Tt, 1/4-20x.625, Hxindwsh
19	710-3103	Hhcs, 5/16-18, 2.00, Gr5, Std
20	711-04445A	Shf, Mid, Transfer Case
21	711-04446	Shf, Output, Transfer Case
22	711-04447	Shf, Rev Idler
23	711-04666	Shf, Input, Transfer Case
24	712-0158	Nut, Hexlk, 5/16-18, Gra, Ctrlk
25	715-0138	Pin, Roll, 1/8 Od, .63
26	716-0131	Ext Snap Ring .625 Dia Shaft
27	716-04059	Ring, Ret, 1.125 Dia Shaft
28	717-04231	Gear, Low Pinion, 15t
29	717-04236	Gear, High, 33t
30	717-04332	Gear, Final Pinion, 22t
31	717-04333	Gear, Final, 73t
32	717-04369	Gear, Pnion, High, 22t
33	717-1177A	Disc, Brk, Uv
34	718-04163	Colr, Lo

Ref. No.	Part No.	Description
35	718-04226A	Colr, Hi-rev, 4x4
36	718-04240	Plt, Detent Spring
37	721-04146	Seal, Oil, 25x46x7
38	721-04161	Seal, Oil, 20x52x7
39	721-04174	Gskt, 14.15 X 24.6 X 1.5
40	721-04187	Seal, Oil, 30 X 47 X 7
41	721-04188	O-rg, .734 Id X .139
42	721-0496	Seal, Oil, .563 X .875 X .188
43	723-3021	Creeper Drive Housing Breather
44	725-04386	Sw, Saf, Neut
45	732-0424	Spr, 3/8 Od X 1 1/4 Lg
46	732-04248	Spr, Extn, .38 Od X 3.9 Lg
47	736-0117	Wash, Flat, .385 X .620 X .033
48	736-0256	Wash, Flat, .635x.930x.033, Ht
49	736-0264	Wash, Flat, .330 X .630 X .0635
50	736-0287	Wash, Flat, .793 X 1.24 X .06, Ht
51	736-0563	Wash, Flat, .793x1.368x.010, Ht
52	736-0615	Wash, Flat, 1.007x1.542x.03, Ht
53	736-3047	Wash, Thrust, .757 X 1.38 X .062
54	736-3084	Wash, Flat, .51 X 1.12 X .06, Ht
55	737-04148	Plug, Pipe, 3/4 Nptf
56	741-04044	Brg, Ball, .79 Id X 2.05 Od X .6
57	741-04209	Ball, Detent, .375
58	741-3037	Brg, Ball, 25x52x15, 6205, Open
59	741-3057	Brg, Ball, 20x47x14, 6204, Open
60	750-04496	Spcr, Output Shaft
61	750-04502	Spcr, Mid Shaft
62	750-04705	Spcr, .566 X .725 X .650
63	750-04778	Spcr, Input, Uv, Transfer Case
64	716-0194	Ring, Ret
65	711-04453	Shf, Actr, Lo
66	715-3045	Dowel, Bush, .400 x .484 x .750
67	711-04454	Shf, Actr, Fwd, Rev
68	741-3118	Brg, Slv, 25mm x 28mm x 25mm



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AXLES AND STEERING



Ref. No.	Part No.	Description
1	607-04163A	Cont Assembly, lwr, r/rr
2	607-04162A	Cont Assembly, rr Up
3	607-04169A	Cont Assembly, lwr, l/rr
4	611-04063A	Axle Assembly, cv Joint
5	618-04236	Diff Assembly, Uv, complete
6	619-04125A	Hsg, rr, mach
7	707-04436	Disc, brake, 8.00x.188
8	707-04655	Mt, sway Bar
9	707-04603A*	Mt, rear/diff, 4x4
	707-04604*	Mt,front/diff, 4x4
10	710-0852	Stud, rib Neck, 7/16-14 X 1.6
11	710-0433	Screw, 1/4-20, .625, gr5, lock
12	710-0489	Screw, 1/2-13, 2.00, gr5, std
13	710-04640	Screw, 3/8-18, 1.75, gr5
14	710-0521	Screw, 3/8-16, 3.00, gr8, std
15	710-0607*	Scr, tt, 5/16-18, 0.500, hxindwsh
16	710-04637	Screw, 3/8-16, 4.00, gr5
17	710-0216*	Screw, 3/8-16, .75, gr5, std
18	710-0157	Screw, 5/16-24, .75, gr5, std
19	710-04639	Screw, m8-1.25, 25.00
20	712-04109	Nut, slotted, 22x1.5
21	712-04065	Nut, flglk, 3/8-16, grf, nylon
22	712-3083	Nut, hexlk, 1/2-13, grb, nylon
23	712-04063	Nut, flglk, 5/16-18, grf, nylon
24	714-0162	Pin, cot, 5/32, 1.25
25	716-04055	Ring, ret, dho-60
26	718-04188	Hub, whl
27	731-05352	Bush, sway Bar
28	732-04423	Shabs, 5.0 Stroke, rr
29	736-0291	Wash, flat, .88 X 1.38 X .125, ht
30	727-04137	Hose, brake, rear, right
	727-04136†	Hose, brake, rear, left
31	741-1142A	Brg, flg, .625 X .750 X .750 Lg
32	741-04166	Brg, dble Row, 60x30x37
33	747-04514	Rod, cont, .375x3.886
34	750-04358B	Tube, pivot, rr/cont Arm
35	750-04487	Bar, sway, rr
36	736-3010	Washer, Flat, .407 x .812 x .135

Ref. No.	Part No.	Description
37	761-04019	Brake, hyd, caliper, frt
38	607-04145A	Cont Assembly,r/frt,lwr
39	607-04148	Arm Assembly,r/frt,upr
40	607-04152A†	Cont Assembly,l/ftr,lwr
41	607-04153†	Cont Assembly,l/frt,upr
42	611-04071A*	Axle Assembly,cv Joint,4x4
43	618-04316*	Diff Assembly,cfd,4x4
44	619-04137A	Hsg,knuckle,r/frt,mach
45	619-04142A†	Hsg,knuckle,l/frt,mach
46	727-04134	Hose, brake, front, right
	727-04133†	Hose, brake, front, left
47	707-04833*	Brkt,shld,strg,RH
	707-04832†*	Brkt,shld,strg,LH
48	712-3004A	Nut, Flg Lk, 5/16-18
49	710-0597	Screw,1/4-20,1.00,gr5,spec
50	732-04383	Wire, Brake Line
51	712-04086	Nut,nylock,m12x1.25
52	712-3006	Nut,hex,1/4-20,gr5
53	716-04039	Ring,ret,34x1.6
54	723-04024	B/jnt,bj14d-6201
55	726-0205*	Clamp,hose,.490 Dia.
56	732-04424	Shabs,5.0 Stroke,frt
57	737-0296*	Vent,3/8 Dia
58	751-3130*	Hose,fuel Line
59	607-04124	Supt Assembly,strg,whl
60	617-04041	Strg Assembly,gr
61	710-0514	Screw,3/8-16,1.00,gr5,std
62	710-1266	Screw,5/16-18,3.50,gr5,std
63	710-1880	Screw,5/16-18,.75,gr5,patch
64	710-3005	Screw,3/8-16,1.25,gr5,std
65	710-3008	Screw,5/16-18,.75,gr5,std
66	716-0231	Ring,e Type,.750
67	717-04200	Shft,strg
68	731-04514	Whl,strg,soft Grip 3 Spoke 5/8
	631-04240††	Whl,strg,Spoke,Cub Blue
69	731-3210	Cvr,whl,steering Soft Grip
	731-04532A††	Cvr,whl,Steering,W/logo
70	736-0242	Wash,bell,.340 X .872 X .060

† Not Shown

†† Limited Edition Unit

* 4x4 Unit Only



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Continued on next page



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Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
71	741-0339	Brg, flg., 754id X 1.00odx.925		707-04998††	Cap, Whl UV
72	634-04214B	Whl Ass'y, r/compl, 25x11-12	75	712-3050	Nut, lug, 7/16-14
	634-04244B‡	Whl Ass'y, r/compl, 25x11-12		712-04127††	Nut, lug, 7/16-14
	634-04336††	Whl Ass'y, r/compl, 26x12-14	76	707-04693	Brkt, diff, cbl, mnt
	634-04215B†	Whl Ass'y, l/compl, 25x11-12	77	732-0418	Spr, ext, .38od x 2.10
	634-04245B††	Whl Ass'y, l/compl, 25x11-12	78	607-04216A	Lvr, Ass'y, Diff Lock
	634-04335†††	Whl Ass'y, l/compl, 26x12-14	79	738-0507B	Scr, shldr, .500 dia x .434
	634-04330	Whl Ass'y, compl, 25x10-12, Turf	80	741-0491	Brg, flg, nyliner, .500id x .34lg
	734-04156	Tire Only, 25x11-12	81	746-04248	Cbl, cont, diff, lock
	734-04249††	Tire Only, 26x12-14	82	737-04129	Ftg, banjo ftg bolt, M10x1.00
	734-04260	Tire Only, 25x10-12, Turf	83	737-04130	Ftg, banjo ftg crush wash, 10mm
73	634-04216B	Whl Ass'y, r/compl, 25x10-12	84	710-0599	Screw, tt, 1/4-20x.500
	634-04246B‡	Whl Ass'y, r/compl, 25x10-12	85	736-0262	Washer, Flat, .385 x .870 x .092
	634-04333††	Whl Ass'y, r/compl, 26x10-14	86	736-0275	Wash, Flat, .344 x .688 x .065
	634-04217B†	Whl Ass'y, l/compl, 25x10-12	87	711-04401**	Axle, Frt, 4x2
	634-04247B††	Whl Ass'y, l/compl, 25x10-12	88	723-3021†	Creeper Drive Housing Breather
	634-04331†††	Whl Ass'y, l/compl, 26x10-14	89	737-04149†	Adap, Diff, Breather
	634-04330	Whl Ass'y, compl, 25x10-12, Turf	90	726-04041*	Clamp, Hose, Adj.
	734-04157	Tire Only, 25x10-12	91	737-04091	Ftg, Grs
	734-04250††	Tire Only, 26x10-14	92	707-05018	Brkt., Diff, rr
	734-04260	Tire Only, 25x10-12, Turf	93	715-04011	Pin, Roll
74	707-04740	Cap, Whl UV	94	710-0623	Scr., tt, 3/8-16 x .750

† Not Shown

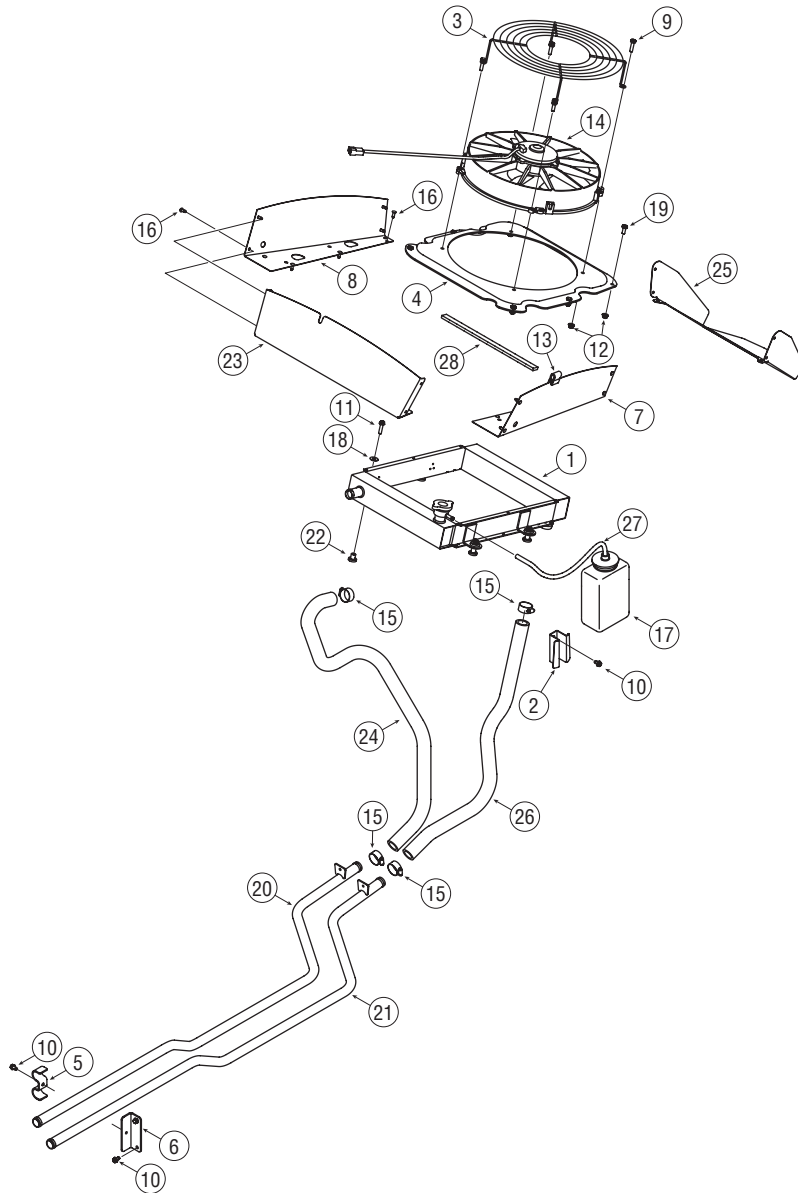
†† Limited Edition Unit

‡ Camo Unit

* 4x4 Units Only

** 4x2 Units Only

DIESEL RADIATOR



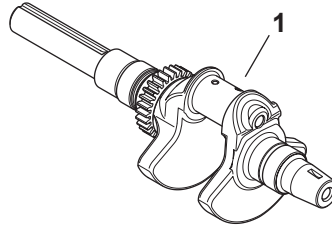
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Ref. No.	Part No.	Description
1	651-04148	Rdtr Asm, zin Core
2	703-05461A	Brkt, over Flow, bottle
3	732-04389	Guard, fan
4	731-05688	Shrd, Fan, Mount
5	707-04659	Brkt, tube, uv
6	707-04697	Brkt, rdtr Hose
7	707-04894	Shrd, rh, cat
8	707-04895	Shrd, lh, cat
9	710-0597	Hhcs, 1/4-20, 1.00, gr5
10	710-0599	Scr, tt, 1/4-20, 0.500, hxindwsh
11	710-0788	Scr, tt, 1/4-20, 1.000, hxindwsh
12	712-04064	Nut, flglk, 1/4-20, grf, nylon
13	723-3061	Heat Baffle Seal
14	725-04224	Fan, electric, 12v

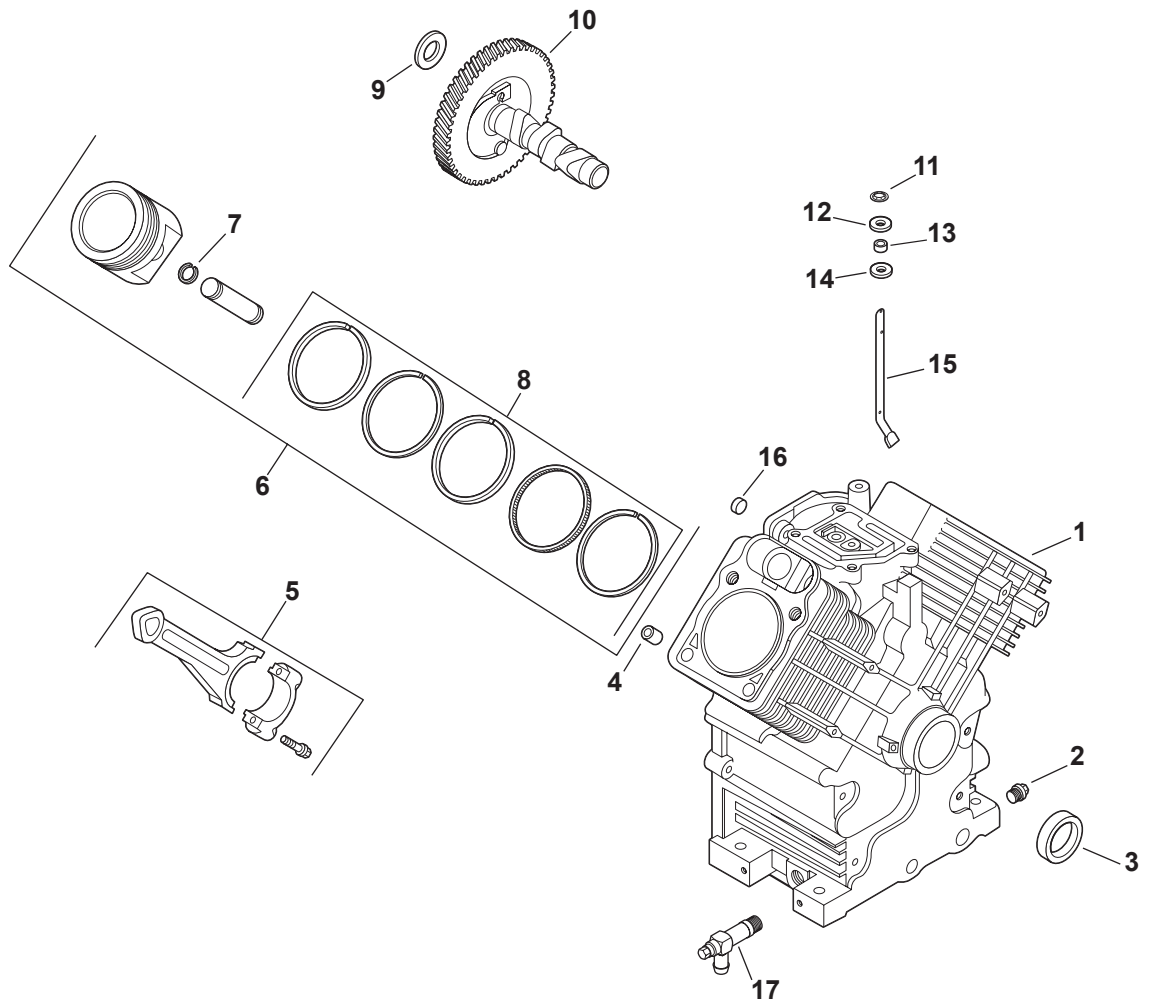
Ref. No.	Part No.	Description
15	726-0132	Clamp, hose, adj
16	728-0123	Pop Rivet 3/16 Dia x .450, sty1
17	731-04731	Cntnr, over Flow, coolant
18	736-0173	Wash, flat, .28 x .74 x .063
19	710-0751	Scr., 1/4-20 x .620
20	750-04769A	Tube, inside, rdtr 4x4
21	750-04768	Tube, outside, rdtr 4x4
22	750-04762	Spcr, Step
23	707-04896	Shrd, Cat, rear
24	751-10256	Hose, rdtr, frt 4x4
25	707-04897	Shrd, Cat, front
26	751-10261	Hose, rdtr, frt 4x4
27	751-10377	Tube, overflow, rdtr
28	722-3022	Tape, .625 Wide x .25 Thk Foam

KOHLER ENGINE — CRANK SHAFT & CRANK CASE

Crankshaft



Crankcase



Crank Shaft

Ref. No.	Part No.	Description
1.	KH-24-014-154-S	Crankshaft (Includes 2)

Crankcase

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	(Use Miniblock)	Crankcase		KH-12-422-13-S	Shim, camshaft (A.R.) black
2.	KH-25-139-57-S	Plug, sq. head 3/8" (2)		KH-12-422-07-S	Shim, camshaft (A.R.) white
3.	KH-24-032-01-S	Seal, front oil		KH-12-422-08-S	Shim, camshaft (A.R.) blue
4.	KH-24-380-16-S	Pin, locating (6)		KH-12-422-10-S	Shim, camshaft - yellow
5.	KH-24-067-16-S	Connecting Rod (Std.) (2)		KH-12-422-11-S	Shim, camshaft (A.R.) green
	KH-24-067-14-S	Connecting Rod (.25) (2)		KH-12-422-12-S	Shim, camshaft (A.R.) gray
6.	KH-24-874-17-S	Piston w/Ring Set (Std.) (2)	10.	KH-24-012-10-S	Camshaft
		(Includes 7,8)	11.	KH-24-018-09-S	Retainer, ring
	KH-24-874-14-S	Piston w/Ring Set (.08) (2)	12.	KH-M-931010-S	Washer, plain 9 mm
	KH-24-874-18-S	Piston w/Ring Set (.25) (2)	13.	KH-28-032-09-S	Seal, governor cross shaft
	KH-24-874-19-S	Piston w/Ring Set (.50) (2)	14.	KH-24-468-15-S	Washer, plain 1/4"
7.	KH-24-018-01-S	Retainer, piston pin (4)	15.	KH-24-144-38-S	Shaft, governor cross
8.	KH-24-108-11-S	Ring Set (Std. & .08) (2)	16.	KH-52-139-09-S	Plug, cup
	KH-24-108-12-S	Ring Set (.25) (2)	17.	KH-25 462-12-S	Valve, oil drain (goes in the 2
	KH-24-108-13-S	Ring Set (.50) (2)			o'clock position)
9.	KH-12-422-09-S	Shim, camshaft (A.R.) red			

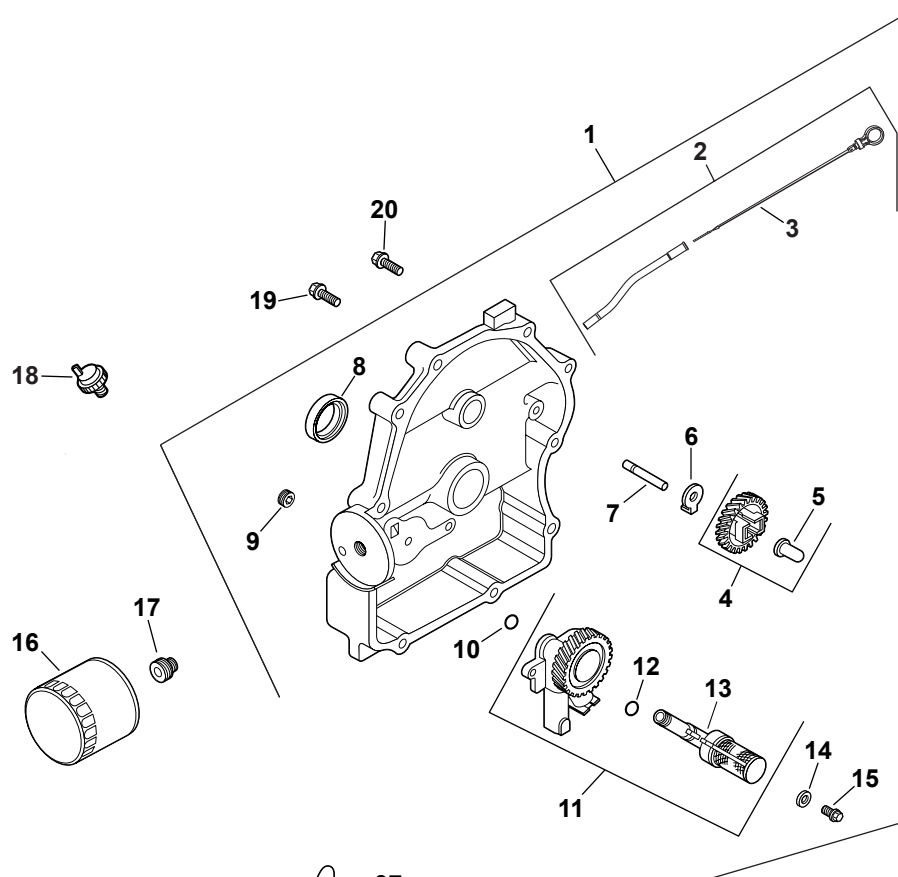


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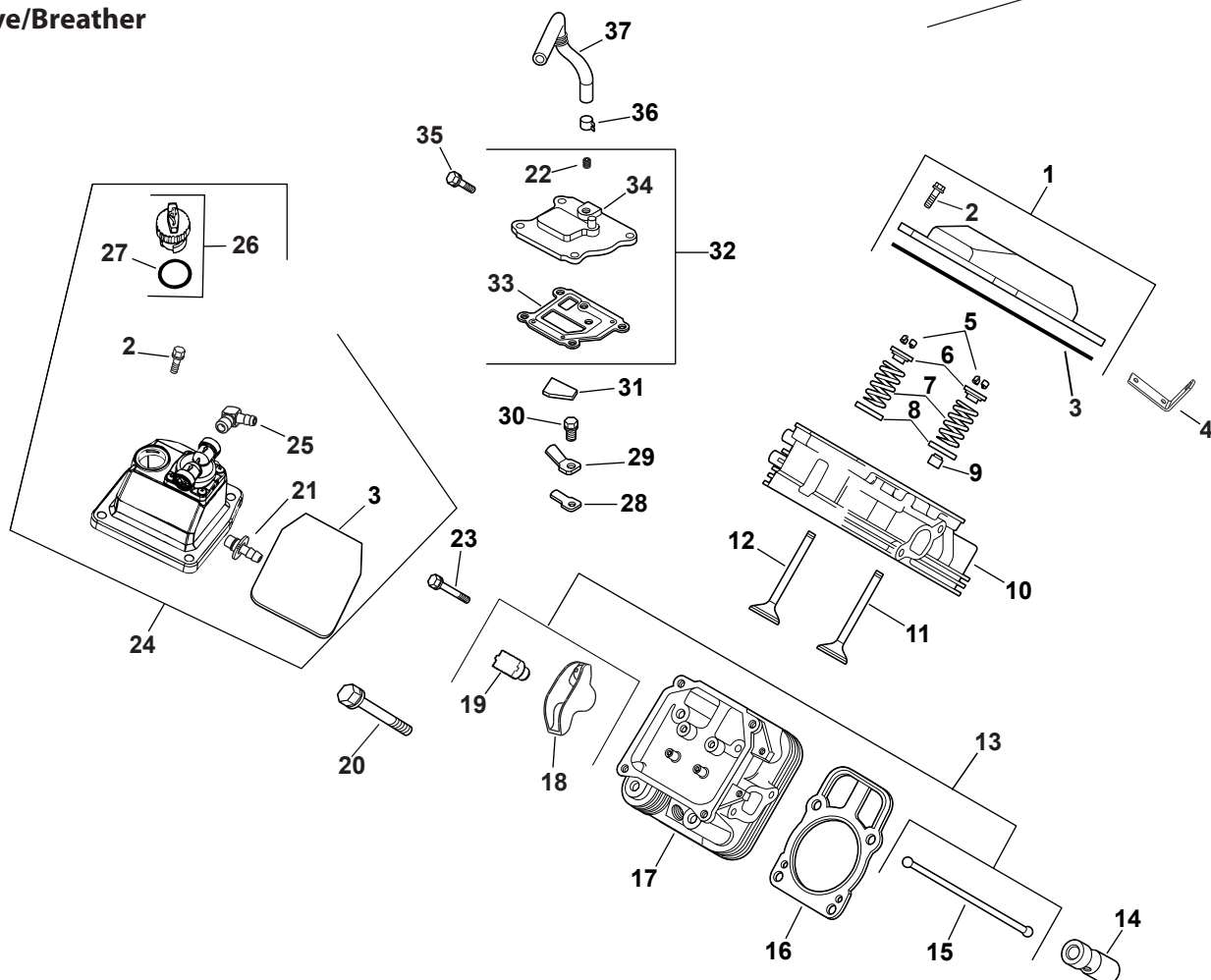
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KOHLER ENGINE — OIL PAN/LUBRICATION & HEAD/VALVE/BREATHER

Oil Pan/Lubrication



Head/Valve/Breather



Oil Pan/ Lubrication

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	KH-24-009-167-S	Plate, closure assembly (Includes 2-15)	12.	KH-24-153-01-S	O-Ring, oil pick-up
2.	KH-24-755-121-S	Kit, tube w/dipstick (Includes 3)	13.	KH-24-381-04-S	Pick-up, oil
3.	KH-24-038-10-S	Dipstick	14.	KH-M-631005-S	Washer, plain 6 mm (2)
4.	KH-24-043-12-S	Kit, governor gear (Includes 5)	15.	KH-M-645025-S	Screw, hex. flange M6x1.0x25 (2)
5.	KH-12-380-01-S	Pin, governor regulating	16.	KH-12-050-01-S	Filter, oil
6.	KH-24-448-02-S	Tab, locking	17.	KH-24-136-01-S	Nipple, oil filter
7.	KH-12-144-02-S	Shaft, governor gear	18.	KH-25-099-27-S	Switch, pressure
8.	KH-52-032-08-S	Seal, oil (PTO end)	19.	KH-24-086-16-S	Screw, hex. flange M8x1.25x45 (9)
9.	KH-25-139-60-S	Plug, pipe 1/8" (2)	20.	KH-24-086-17-S	Screw, hex. flange M8x1.25x45
10.	KH-24-153-08-S	O-Ring	—	KH-25-113-05-S†	Decal, oil sentry
11.	KH-24-393-51-S	Oil pump assembly (Includes 12,13)	—	KH-24-113-08-S†	Decal, 20 HP
			—	KH-25-113-39-S†	Decal, clear laminate

Head/ Valve/ Breather

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	KH-24-755-140-S	Kit, oil fill rocker cover (Includes 2,3)	20.	KH-12-086-16-S	Screw, Flg, M10x1.5x90 (8)
2.	KH-M-651030-S	Screw, hex. flange M6x1.0x30 (4)	21.	KH-25-294-10-S	Fitting, 45°
3.	KH-24-153-28-S	O-Ring, valve cover	22.	KH-25-139-60-S	Plug, ctsk pipe 1/8"
4.	KH-24-445-01-S	Strap, lifting (2)	23.	KH-M-640034-S	Screw, hex. flange M6x1.0x34 (2)
5.	KH-12-755-03-S	Kit, retainer (2)	24.	KH-24-559-12-S	Kit, fuel pump (Includes 2,3,25)
6.	KH-12-173-01-S	Cap, valve spring (2)	25.	KH-25-294-11-S	Fitting, 90° (2)
7.	KH-24-089-02-S	Spring, valve (2)	26.	KH-755-46-S	Cap assembly, oil fill (Includes 27)
8.	KH-235011-S	Retainer, spring (2)	27.	KH-24-153-02-S	O-Ring, dipstick
9.	KH-66-032-05-S	Seal, valve stem	28.	KH-24-402-03-S	Reed, breather
10.	KH-24-318-68-S	Head assembly, #1 cylinder	29.	KH-66-018-04-S	Retainer, reed
11.	KH-24-017-01-S	Valve, intake (Std.)	30.	KH-M-545010-S	Screw, hex. flange M5x0.8x10
	KH-24-017-02-S	Valve, intake (.25)	31.	KH-24-050-01-S	Filter, breather
12.	KH-24-016-01-S	Valve, exhaust (Std.)	32.	KH-24-033-01-S	Kit, breathe (Includes 33,34)
	KH-24-016-02-S	Valve, exhaust (.25)	33.	KH-24-041-51-S	Gasket, breather
13.	KH-24-755-66-S	Kit, valve train (Includes 15,18,19)	34.	KH-24-096-86-S	Cover, breather
14.	KH-25-351-04-S	Lifter, valve (4)	35.	KH-M-645020-S	Screw, hex. flange M6x1.0x20 (4)
15.	KH-24-411-05-S	Rod, push (2)	36.	KH-25-237-14-S	Clamp, hose
16.	KH-24-841-01-S	Kit, cylinder head gasket (Includes 21,22) (2)	37.	KH-24-326-76-S	Hose, breather
17.	KH-24-318-71-S	Head assembly, #2 cylinder	—	KH-24-755-147-S†	Kit, cylnd head hardware (Includes 5-9,11,12,15,18,19,23)
18.	KH-25-186-01-S	Arm, rocker (2)			
19.	KH-24-599-02-S	Pivot, rocker arm (2)			

† Not Shown

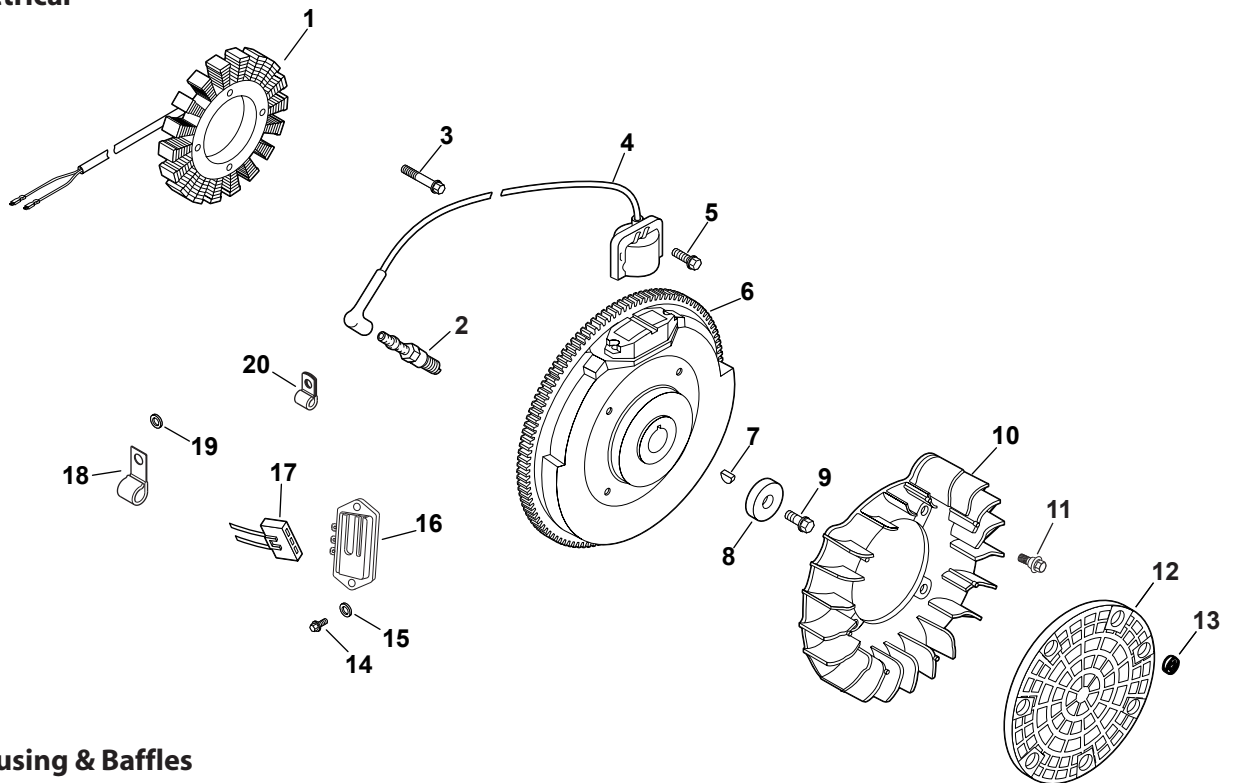


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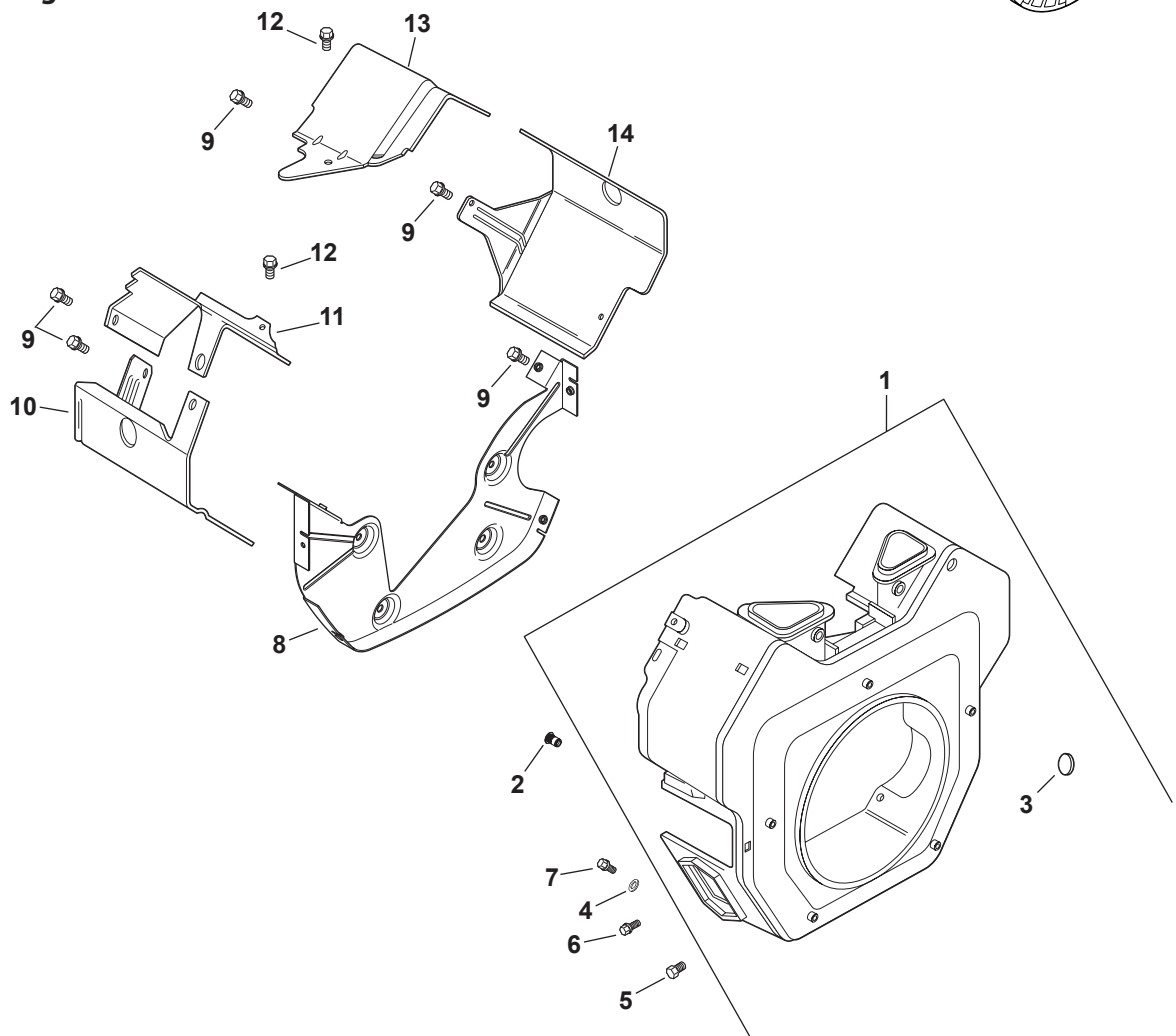
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

KOHLER ENGINE — IGNITION/ELECTRICAL & BLOWER HOUSING/BAFFLES

Ignition/Electrical



Blower Housing & Baffles



Ignition/ Electrical

Ref. No.	Part No.	Description
1.	KH-54-755-09-S	Kit, 15 amp stator
2.	KH-25-132-12-S	Spark Plug (2)
3.	KH-M-548025-S	Screw, hex. cap M5x0.8x25
		(2)
4.	KH-24-584-01-S	Module, ignition (2)
5.	KH-M-545020-S	Screw, hex. flange
		M5x0.8x20 (4)
6.	KH-24-025-04-S	Flywheel
7.	KH-X-42-15-S	Key, 3/16" x 5/8"
8.	KH-12-468-03-S	Washer, flat 13/32"
9.	KH-12-086-14-S	Screw, hex. flange
		M10x1.5x46
10.	KH-24-157-01-S	Fan
11.	KH-25-086-47-S	Bolt, shoulder (4)
12.	KH-24-162-03-S	Screen, grass

Ref. No.	Part No.	Description
13.	KH-24-018-03-S	Retainer, (3)
14.	KH-24-086-18-S	Screw, phillips hd. 11-16x7/8" (2)
15.	KH-X-25-92-S	Washer, plain 3/16" (2)
16.	KH-41-403-09-S	Rectifier-regulator
17.	KH-236602-S	Connector (3 contact)
18.	KH-235173-S	Clip, cable
19.	KH-X-25-63-S	Washer, plain 1/4"
20.	KH-12-154-01-S	Clamp, insulated
—	KH-25-086-91-S†	Screw, tapping (2)
—	KH-24-126-137-S†	Bracket, ground strap
—	KH-25-468-07-S†	Washer, flat
—	KH-24-176-08-S†	Harness, wiring
—	KH-25-454-03-S†	Tie, wire (2)

† Not Shown

Blower Housing & Baffles

Ref. No.	Part No.	Description
1.	KH-24-027-163-S	Housing, blower (Includes 2, KH-41-037-10-S)
2.	KH-24-332-01-S	Insert, threaded (5)
3.	KH-25-313-06-S	Grommet
4.	KH-25-468-07-S	Washer, flat, 7/32" (2)
5.	KH-M-561016-S	Screw, hex. flange
		M5x0.8x16
6.	KH-M-545016-S	Screw, hex. flange
		M5x0.8x16 (3)
7.	KH-M-545020-S	Screw, hex. flange
		M5x0.8x20 (4)
8.	KH-24-146-50-S	Plate, backing (Includes KH-25-154-11-S)
9.	KH-M-645016-S	Screw, hex. flange (6)

Ref. No.	Part No.	Description
		M6x1.0x16 (6)
10.	KH-24-063-39-S	Baffle, cyl barrel #2 side
11.	KH-24-063-70-S	Baffle, valley - #2 side
12.	KH-M-545010-S	Screw, hex. flange
		M5x0.8x10 (2)
13.	KH-24-063-59-S	Baffle, valley - #1 side
14.	KH-24-063-58-S	Baffle, cylinder barrel - #1 side
—	KH-41-037-10-S†	Nameplate, service
—	KH-25-154-11-S†	Clip, repair (speed nut)
—	KH-24-086-35-S†	Screw, lbd sckt pan M5 x 0.8 x 10 (5)
—	KH-24-468-10-S†	Washer, flat, 7/32" (5)

† Not Shown

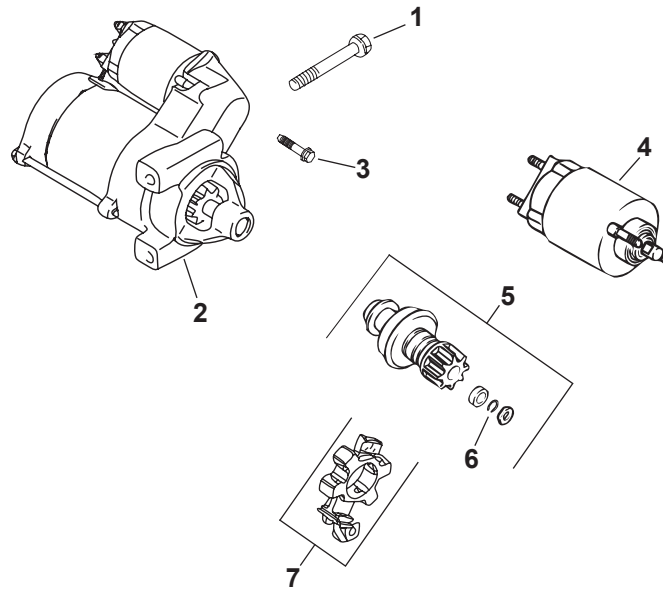
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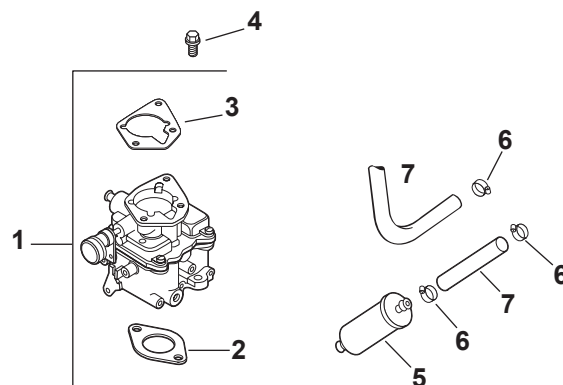
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KOHLER ENGINE — STARTING & FUEL SYSTEMS

Starting System



Fuel System



Starting System

Ref. No.	Part No.	Description
1.	KH-M-839080-S	Screw, hex. flange
		M8x1.25x80 (2)
2.	KH-25-098-09-S	Starter, solenoid assembly
		(Includes 3-7)
3.	KH-25-086-113-S	Screw, external torx hd. (3)
4.	KH-25-435-06-S	Kit, solenoid (Includes 3)
5.	KH-25-755-33-S	Kit, starter pinion (Includes
		6)
6.	KH-25-141-05-S	Ring
7.	KH-25-221-01-S	Brush, holder

Fuel System

Ref. No.	Part No.	Description
1.	KH-24-853-143-S	Kit, carburetor w/gasket
		(Includes 2,3)
2.	KH-24-041-06-S	Gasket, air cleaner base
3.	KH-24-041-53-S	Gasket, carburetor
4.	KH-M-651025-S	Screw, hex. flange
		M6x1.0x25 (2)
5.	KH-24-050-09-S	Filter, fuel
6.	KH-25-237-14-S	Clamp, hose (4)
7.	KH-25-111-34-S	Line, fuel 24" - cut to length (2)
—	KH-24-518-24-S†	Lead, ground (solenoid to
		carb mounting screw)
—	KH-24-755-125-S†	Kit, high altitude
—	KH-24-757-01-S†	Kit, solenoid
—	KH-24-757-02-S†	Kit, float
—	KH-24-757-03-S†	Kit, carburetor repair
—	KH-24-757-07-S†	Kit, choke repair

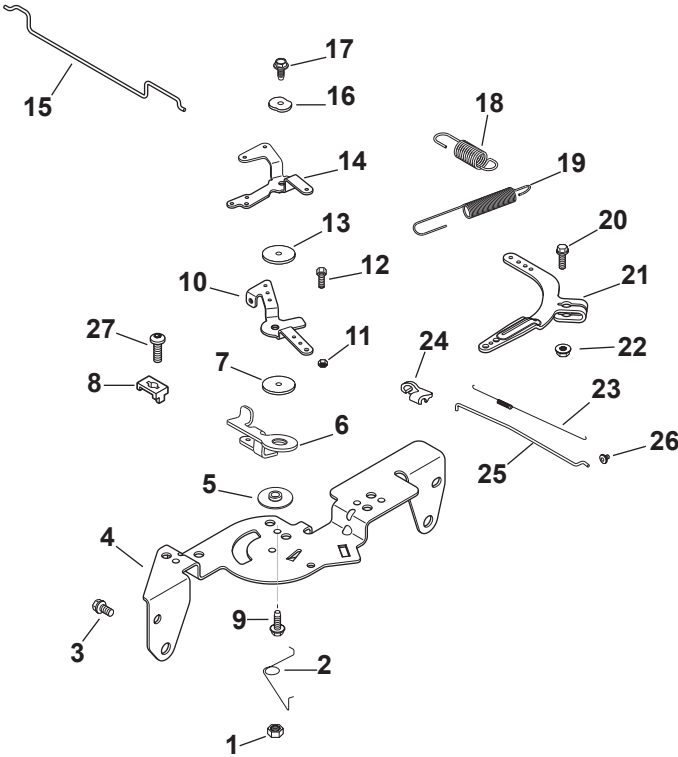
† Not Shown



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Engine Controls



Engine Controls

Ref. No.	Part No.	Description
1.	KH-M-547050-S	Nut, hex. lock M5x0.8
2.	KH-24 089 03-S	Spring, choke return
3.	KH-M-645016-S	Screw, hex. flange M6x1.0x16 (4)
4.	KH-24 126 161-S	Bracket, control
5.	KH-24 112 27-S	Spacer, control assembly
6.	KH-24 090 47-S	Lever, throttle actuator
7.	KH-24 468 20-S	Washer, flat, 5mm
8.	KH-12 237 01-S	Clamp, cable (2)
9.	KH-M-545016-S	Screw, hex. flange M5x0.8x16
10.	KH-24 090 48-S	Lever, throttle control
11.	KH-M-446030-S	Nut, M4x0.7
12.	KH-M-401030-S	Screw, cap M4x0.7x30
13.	KH-24 468 01-S	Washer, flat, 5.5 mm
14.	KH-24 090 05-S	Lever, choke
15.	KH-24 079 21-S	Linkage, choke
16.	KH-41 468 03-S	Washer, spring 1/4"
17.	KH-M-545020-S	Screw, hex. flange M5x0.8x20
18.	KH-24 089 55-S	Spring, governor
19.	KH-24 089 45-S	Spring, governor
20.	KH-24 211 03-S	Bolt, rd hd sq neck, M6x1.0x25
21.	KH-24 090 33-S	Lever, governor
22.	KH-M-641060-S	Nut, flange M6x1.0
23.	KH-24 089 01-S	Spring, linkage
24.	KH-25 158 11-S	Bushing, linkage retaining
25.	KH-24 079 01-S	Linkage, throttle
26.	KH-25 158 08-S	Bushing, throttle linkage
27.	KH-24 086 43-S	Screw, lbd thd frm, M5 x 0.8 x 16

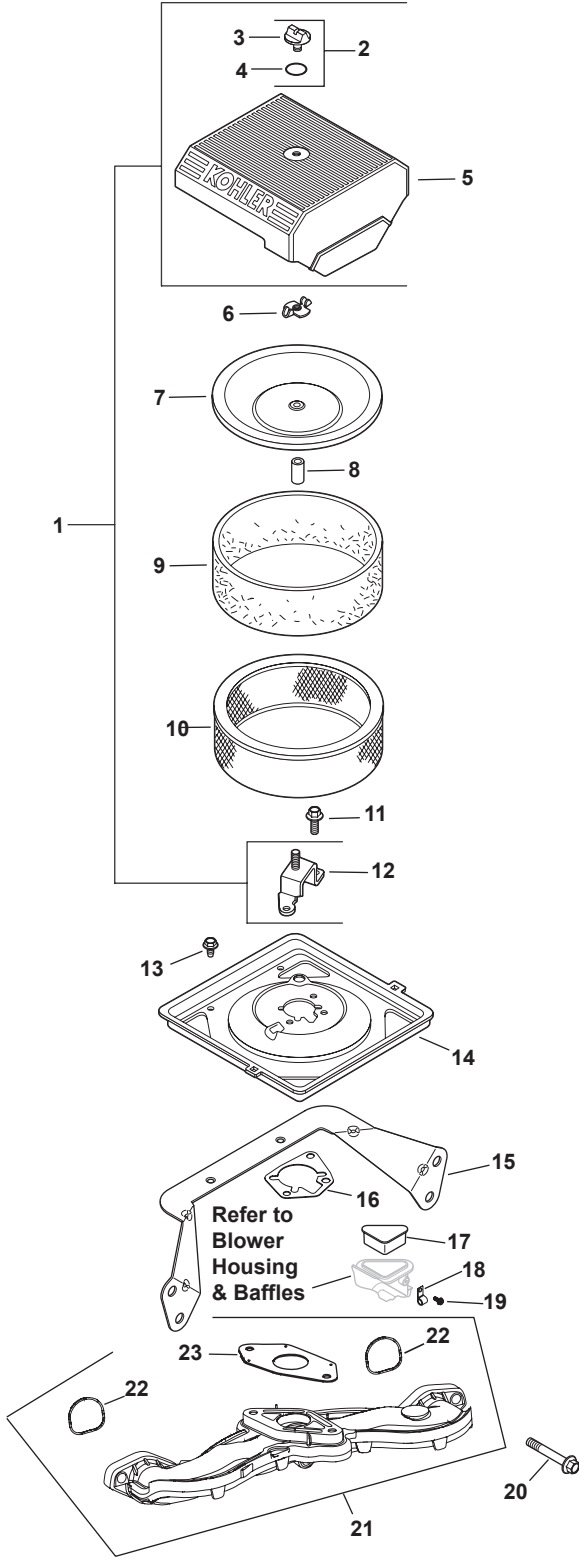


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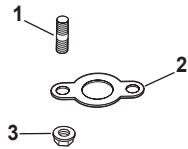
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KOHLER ENGINE — AIR INTAKE/FILTRATION & EXHAUST

Air Intake/Filtration



Exhaust



Air Intake/ Filtration

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	KH-24 743 08-S	Kit, air cleaner cover (Includes 2 5,12)	13.	KH-M-545010-S	Screw, flg thd frm M5x0.8x10
2.	KH-54 755 01-S	Kit, knob w/seal (Includes 3,4)	14.	KH-24 094 39-S	Base, air cleaner
3.	KH-25 341 04-S	Knob, cover	15.	KH-24 126 130-S	Bracket, air cleaner base
4.	KH-24 153 20-S	O-Ring	16.	KH-24 041 06-S	Gasket, air cleaner base
5.	KH-24 096 69-S	Cover, air cleaner	17.	KH-24 096 17-S	Cover, blower housing
6.	KH-12 100 01-S	Nut, wing	18.	KH-25 154 04-S	Clip, cable
7.	KH-24 096 01-S	Cover, inner air cleaner	19.	KH-25 086 91-S	Screw, wsh hd tap #8-18x1/2"
8.	KH-24 032 03-S	Seal, inner air cleaner	20.	KH-M-651040-S	Screw, flg M6x1.0x40
9.	KH-24 083 02-S	Element, precleaner	21.	KH-24 164 54-S	Manifold, intake - plastic (Includes 21,22)
10.	KH-47 083 03-S	Element, air cleaner	22.	KH-24 153 27-S	O-Ring, intake port
11.	KH-24 086 53-S	Screw, flg thd frm M6x1.0x16	23.	KH-24 041 53-S	Gasket, carburetor
12.	KH-24 126 21-S	Bracket, air cleaner			



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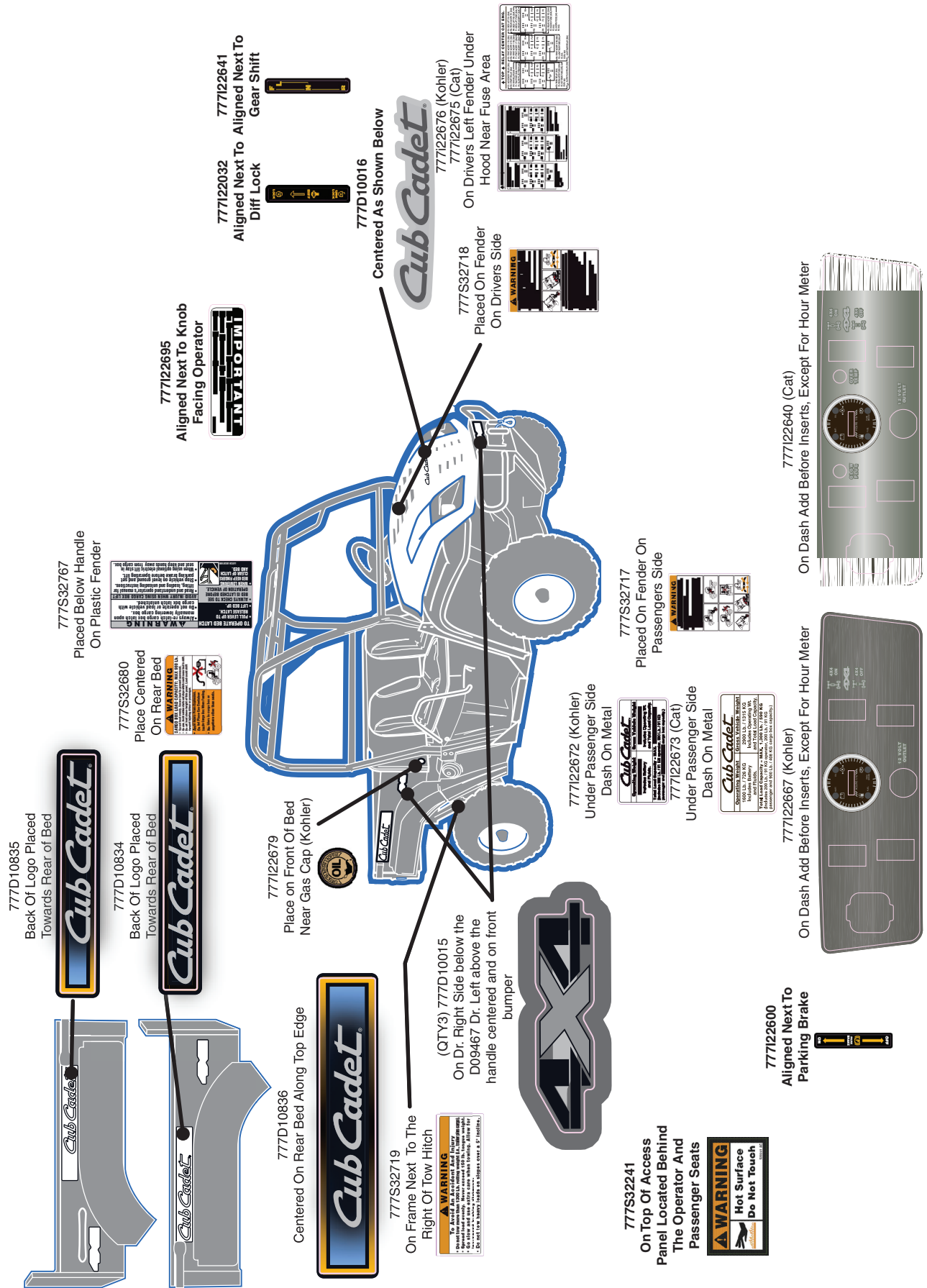
Exhaust

Ref. No.	Part No.	Description
1.	KH-25-072-04-S	Stud M8x1.25x33 (4)
2.	KH-24-041-49-S	Gasket, exhaust manifold (2)
3.	KH-M-841080-S	Nut, hex. flange M8x1.25 (5)
—	KH-24-782-15†	Miniblock
—	KH-24-755-107-S†	Gasket Set
—	CH20S-64751†	Replacement Engine

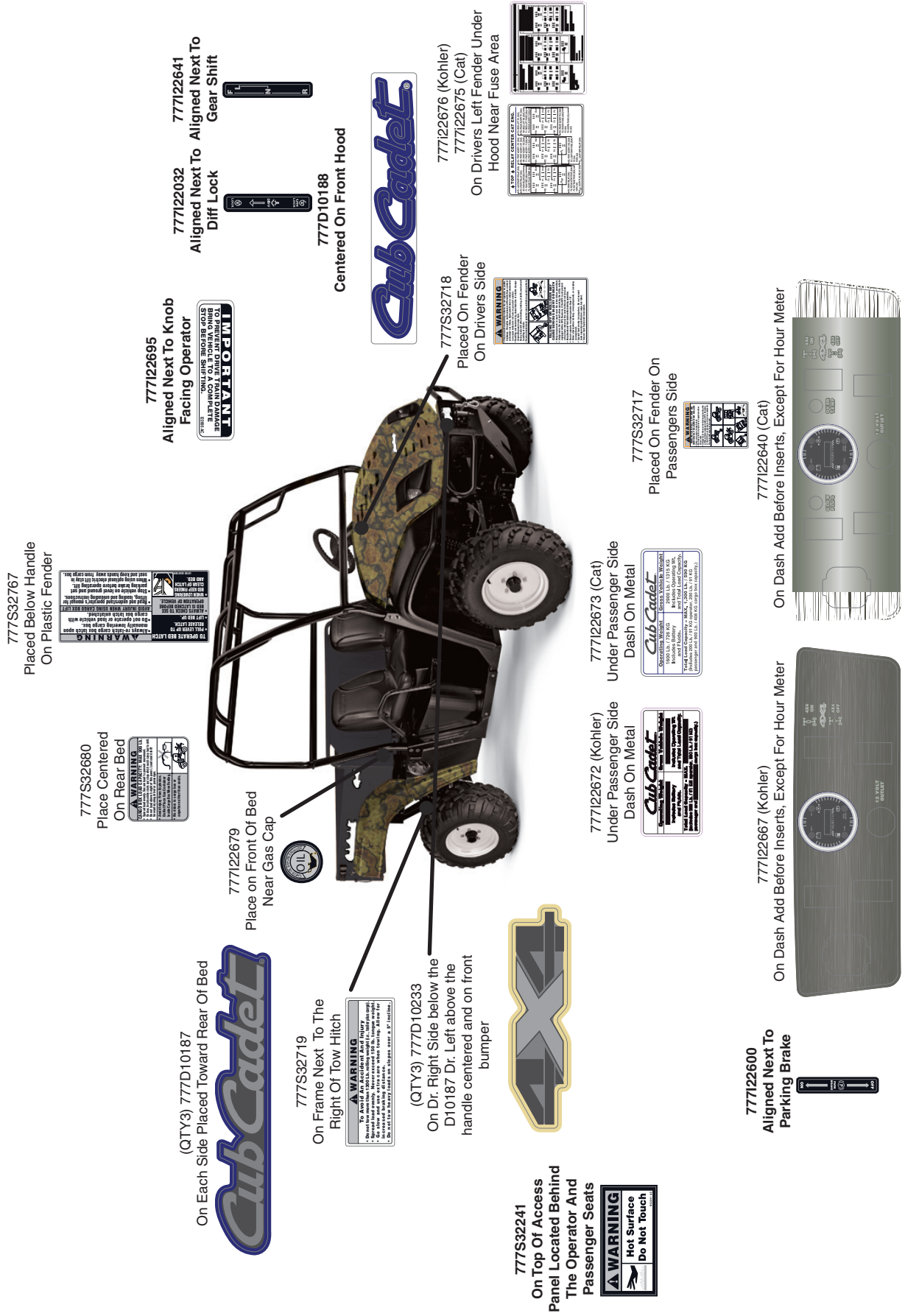
† Not Shown

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LABELS (MODEL C/J466)



LABELS (MODEL C/J467)



LABELS (MODEL C475)

777D10825
Back Of Logo Placed
Towards Rear Of Bed



777D10827
Back Of Logo Placed
Towards Rear Of Bed



(QTY3) 777D10816
On Dr. Right Side Below The
D10827 Dr. Left Below The
Handle Centered And On Front
Bumper Aligned Along Top



777D10828
Centered On Rear Bed Along Top Edge



777S32767
Placed Below Handle
On Plastic Fender



777S32680
Place Centered
On Rear Bed



777122695
Aligned Next To Knob
Facing Operator



777122679
Place on Front Of Bed
Near Gas Cap



777S32719
On Frame Next To The
Right Of Tow Hitch



777S32241
On Top Of Access
Panel Located Behind
The Operator And
Passenger Seats



777122772
Under Passenger Side
Dash On Metal



777122771
On Dash Add Before Inserts,
Except For Hour Meter



777122600
Aligned Next To
Parking Brake



777122032
Aligned Next To
Diff Lock



777122031
Aligned Next To
Gear Shift



777D10188
Centered On Front Hood



777S32718
Placed On Fender
On Drivers Side



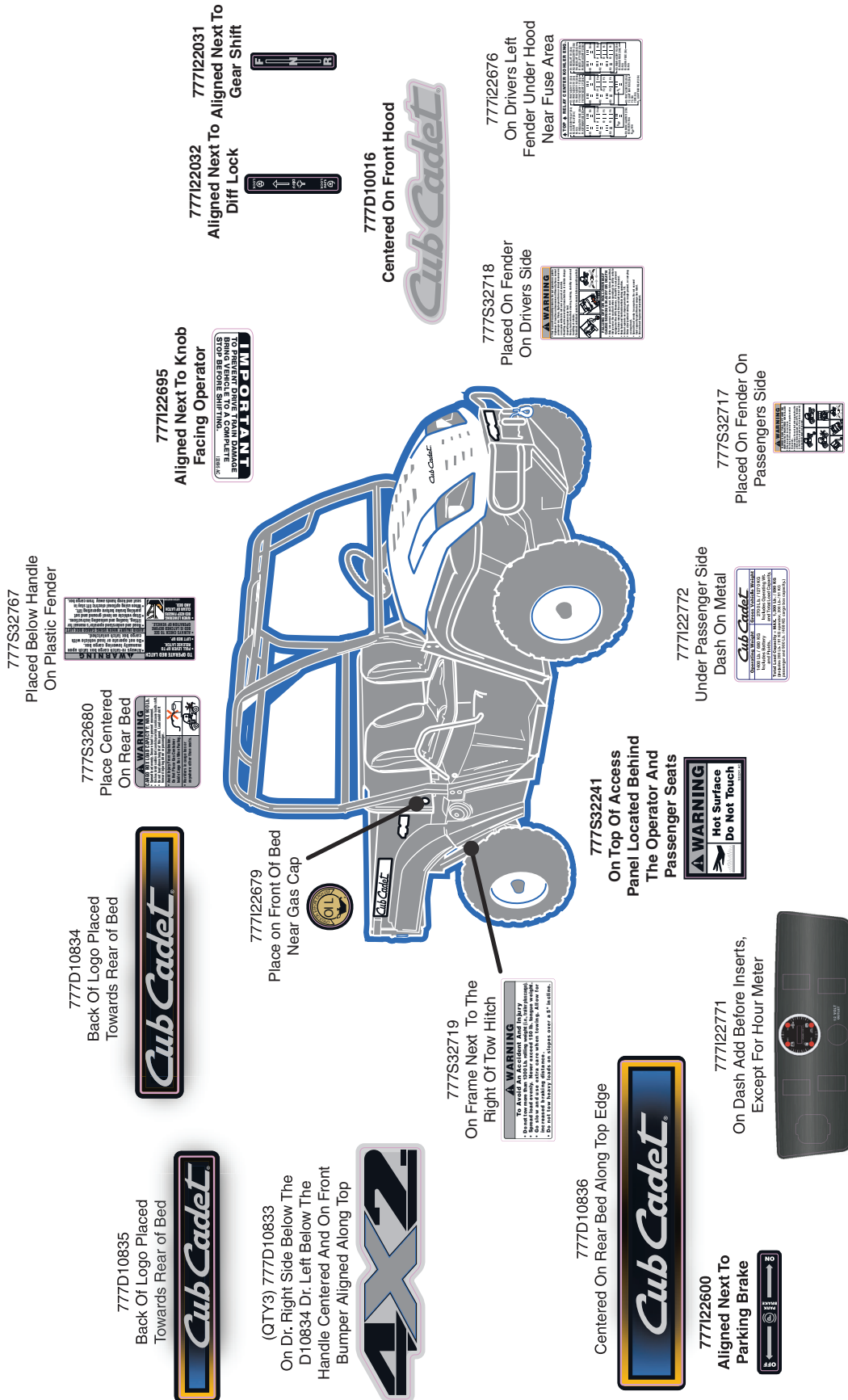
777122676
On Drivers Left
Fender Under Hood
Near Fuse Area



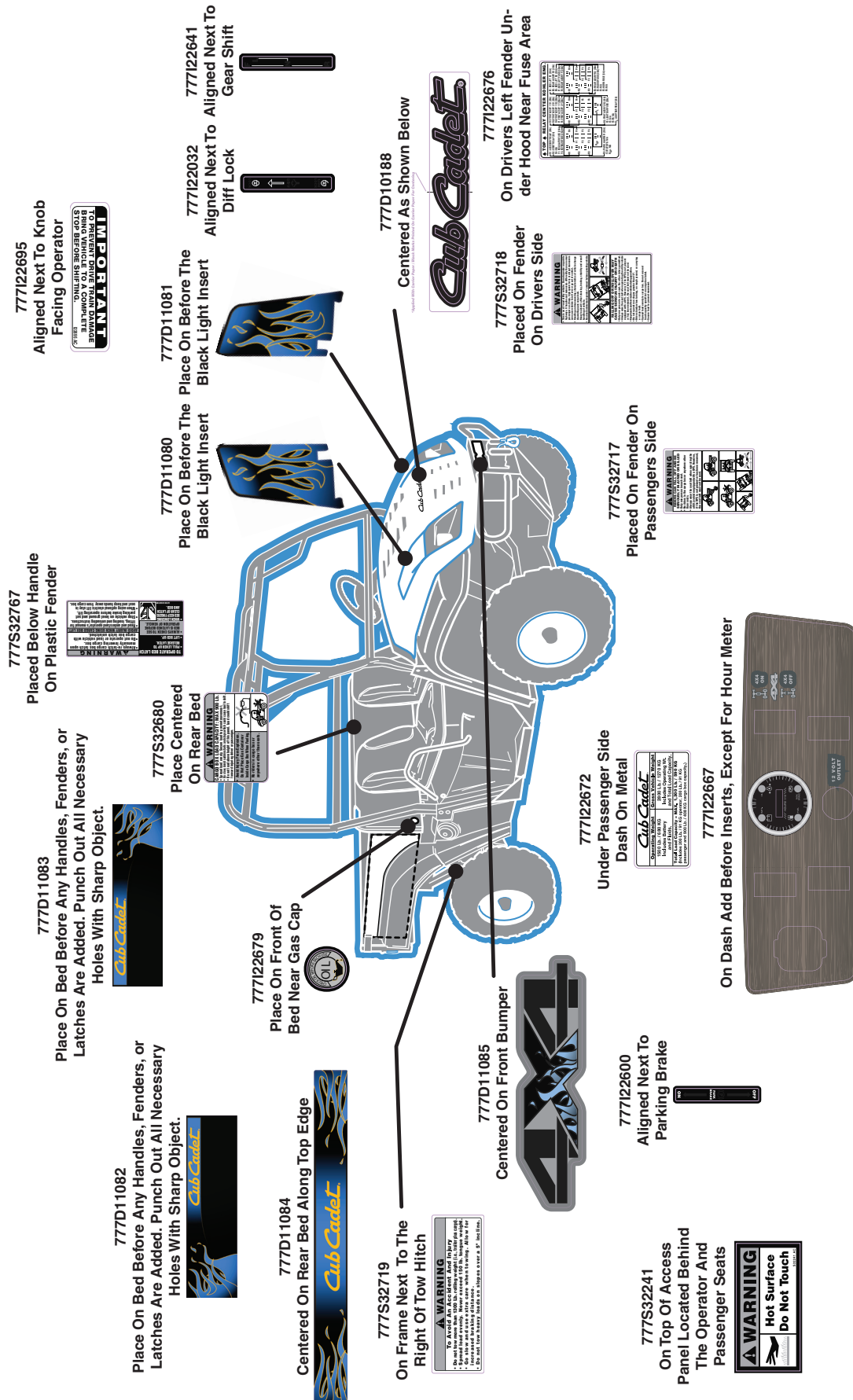
777S32717
Placed On Fender On
Passengers Side



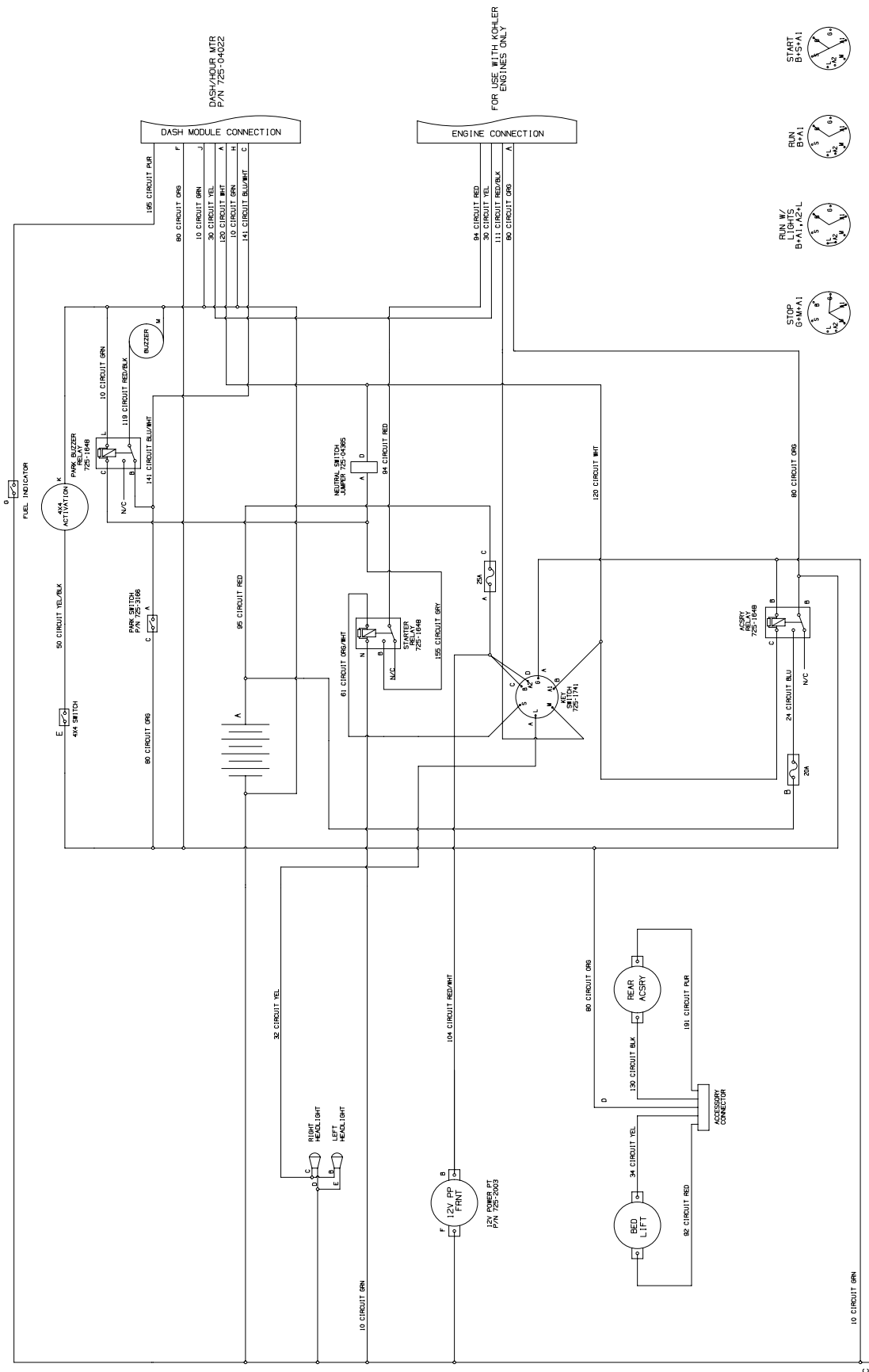
LABELS (MODEL C476)



LABELS (MODEL C46A)



ELECTRICAL SCHEMATIC (KOHLER)

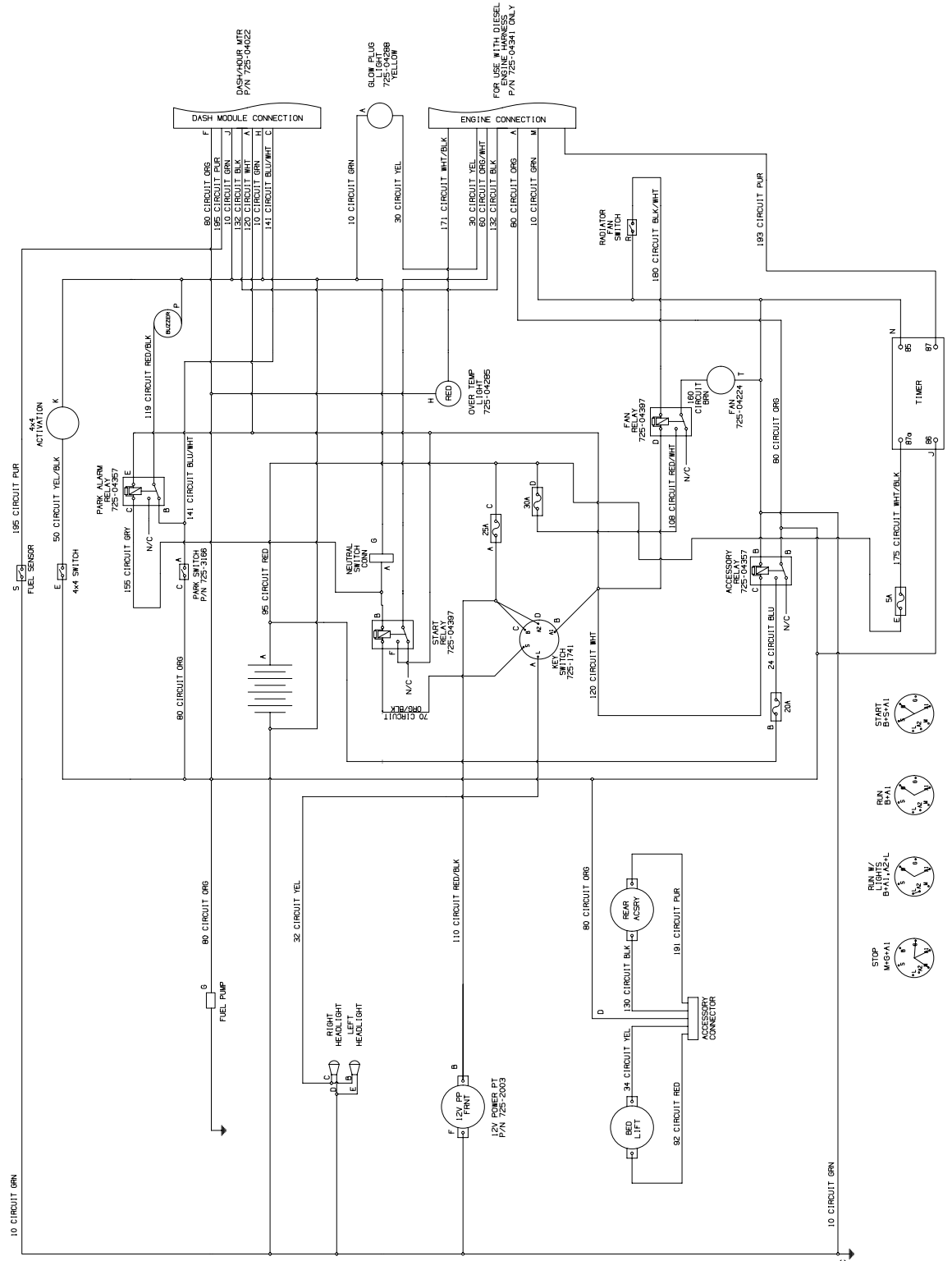


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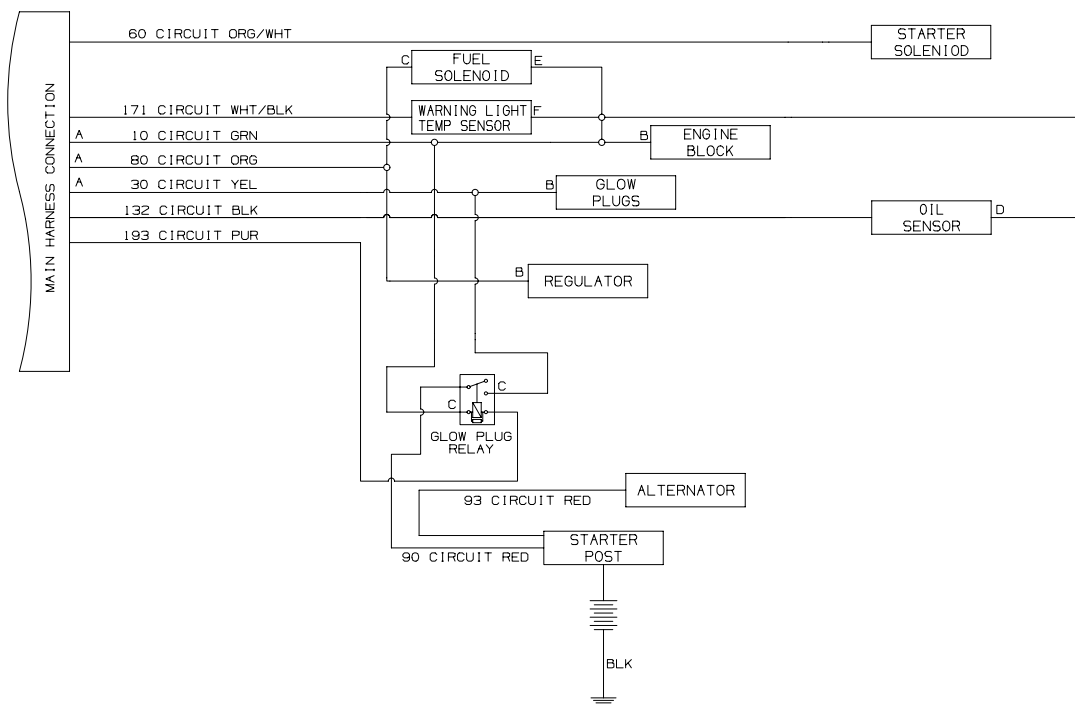
ELECTRICAL SCHEMATIC (CAT)



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DIESEL ENGINE ELECTRICAL SCHEMATIC



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NOTES

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