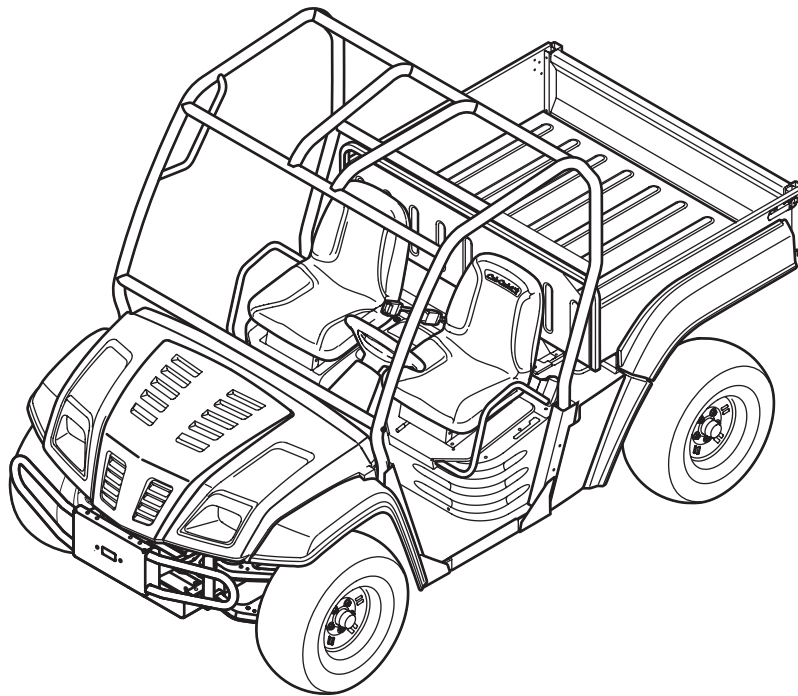

Cub Cadet.

ILLUSTRATED PARTS MANUAL



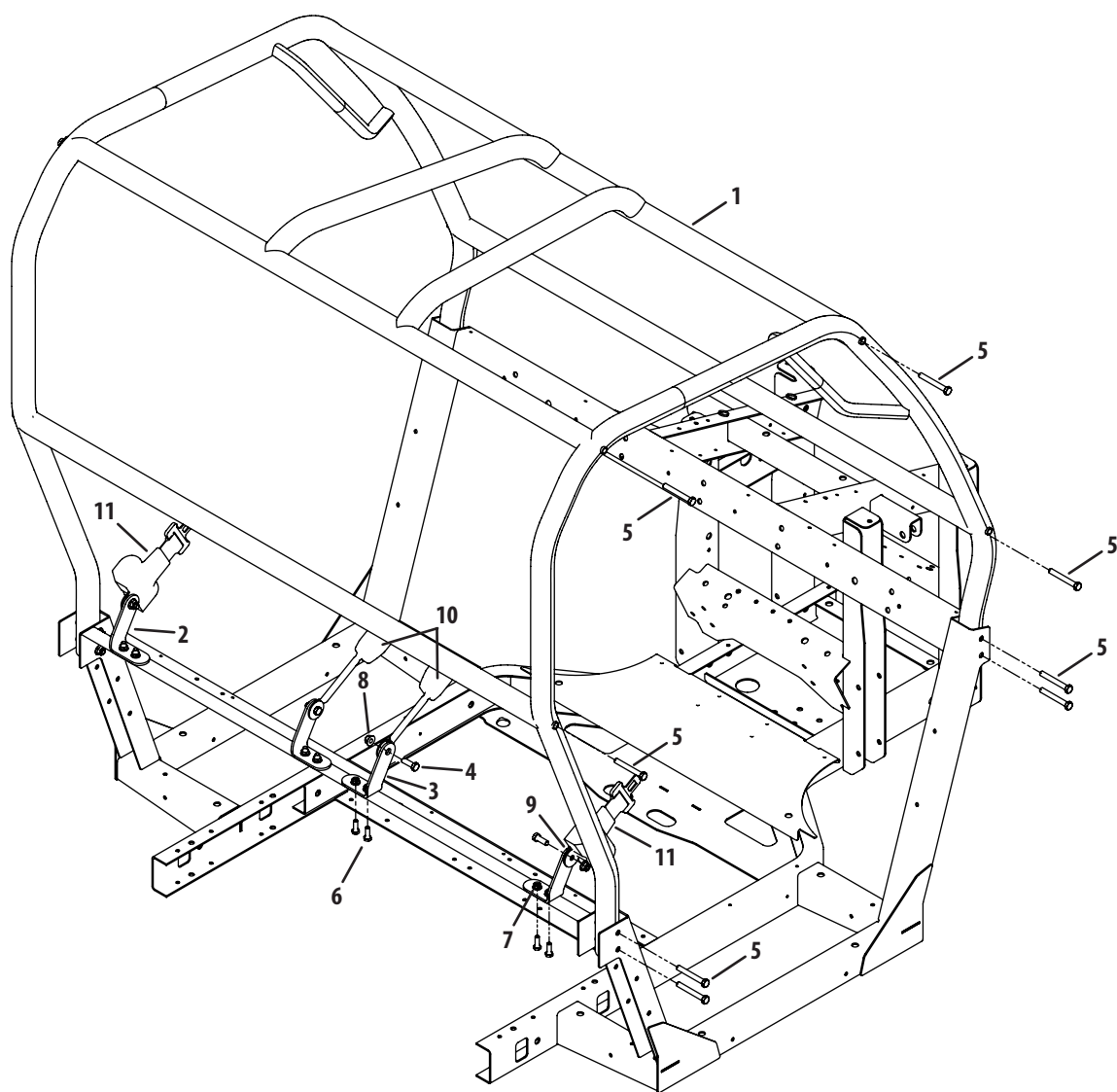
4 x 4 Utility Vehicle - Model Series 460
4 x 2 Utility Vehicle - Model Series 470

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

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		<i>† If Equipped</i>	

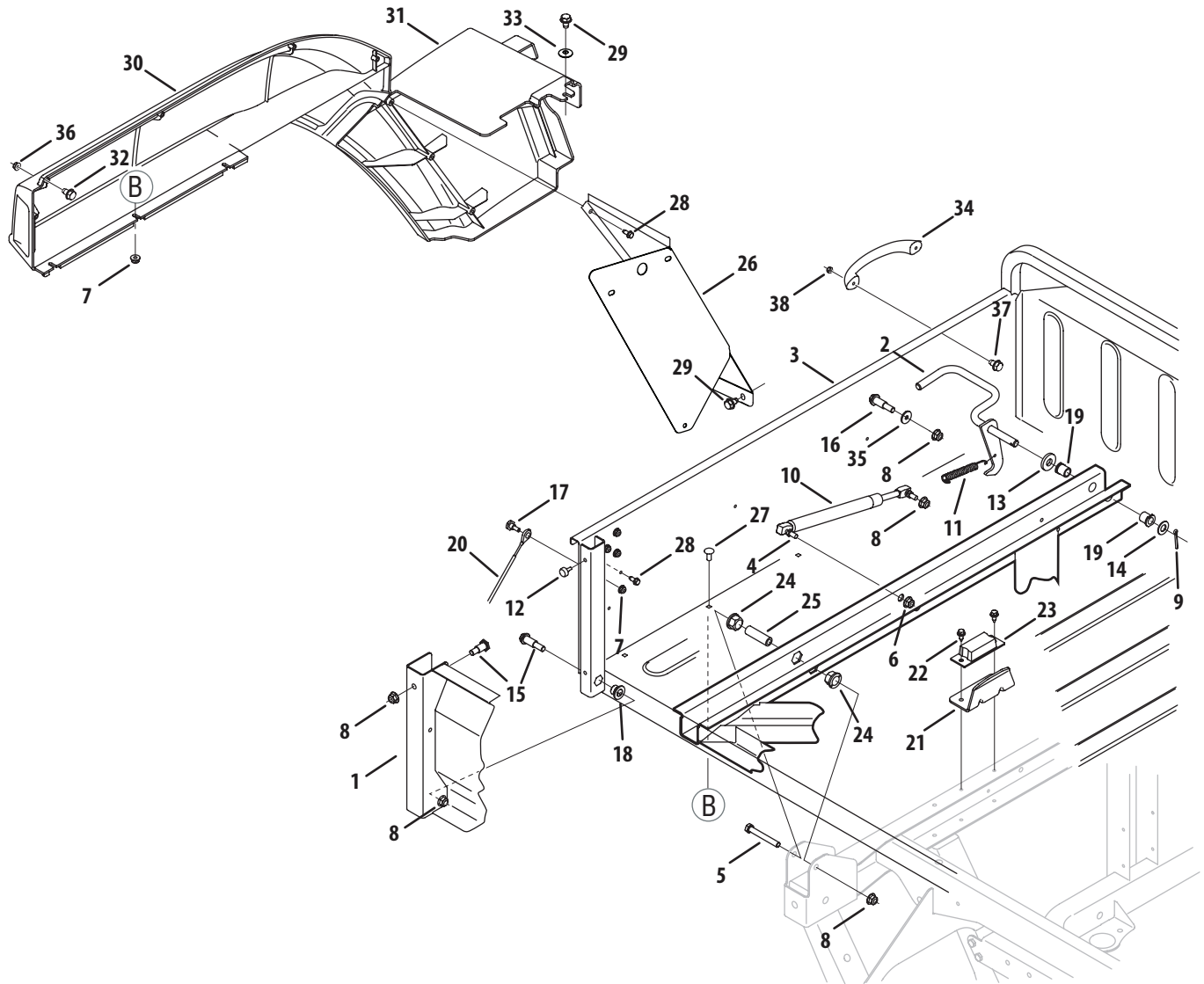
Operator Protective Structure and Seat Belts



Ref No.	Part Number	Description
1	607-04200A	Frm Assembly, OPS, UV
2	707-04790	Brkt., Seat Belt, LH
3	707-04863	Brkt., Seat Belt, RH
4	710-0514	Screw, 3/8-16 x 1.00
5	710-04656	Screw, 3/8-16 x 2.75
6	710-3038	Scew, 5/16-18 x .875

Ref No.	Part Number	Description
7	712-04063	Nut, Flglk, 5/16-18
8	712-04065	Nut, Flglk, 3/8-16
9	736-3039	Wash, Flat, .406 x 1.5 x .105
10	757-04048	Belt, Seat
11	757-04049	Belt, Seat

Rear Left Fender and Cargo Bed



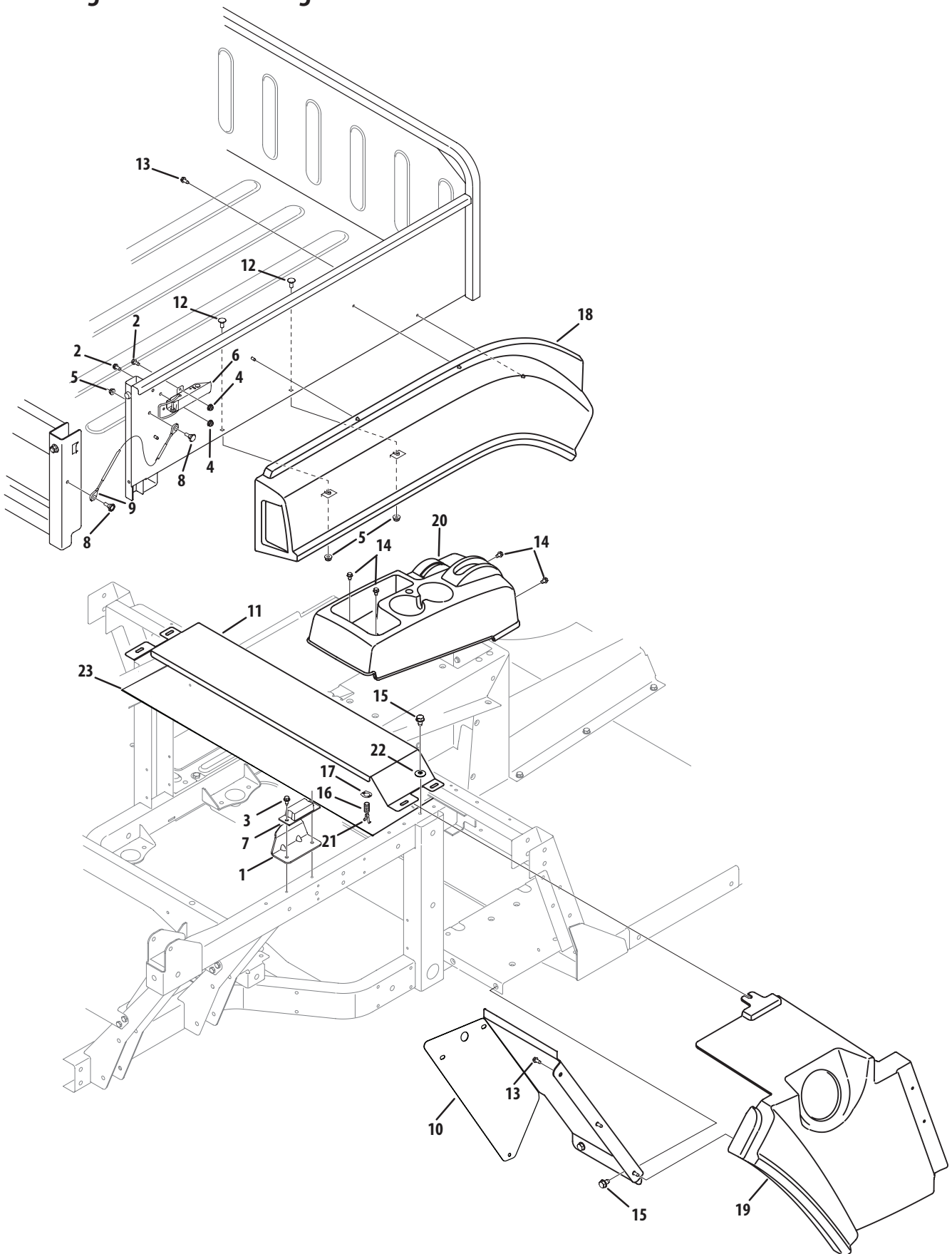
Rear Left Fender and Cargo Bed

Ref No.	Part Number	Description
1	607-04159B	Tgt Asm
2	607-04180	Lvr Asm, bed, latch
3	607-04191A	Box Asm, bed
4	710-04166	Stud, ball, 5/16-18
5	710-3022	Screw, 3/8-16, 2.75, gr5, std
6	712-04063	Nut, flglk, 5/16-18, grf, nylon
7	712-04064	Nut, flglk, 1/4-20, grf, nylon
8	712-04065	Nut, flglk, 3/8-16, grf, nylon
9	714-0162	Pin, cot, 5/32, 1.25
10	732-04109A	Spr, gas, 6.91 Stroke
11	732-0428A	Spr, extn, .50 Od X 4.35 Lg
12	735-0271A	Bmpr, .62 Dia. x .3
13	736-04019	Wash, flat, .531 X 1.25 X .181
14	736-0572	Wash, flat, .510 X 1.00 X .060
15	738-0430	Scr, shldr, .50 X .685, 3/8-16
16	738-0966A	Scr, shldr, .50x.925, 3/8-16
17	738-1023	Scr, shldr, .375x.280, 1/4-20
18	741-0324	Brg, flg, hex, .506 Id X .590 Lg
19	741-0673	Brg, flg, .503 X .689 X .792
20	746-04245	Cbl, lanyard

Ref No.	Part Number	Description
21	707-04786	Brkt, Bed Guide
22	710-1652	Scr, tt, 1/4-20x.625, hxindwsh
23	731-04016	Bmpr, suspn, extn
24	748-0229	Brg, hex Flng .629 Id
25	750-04634	Spcr, .390 Id X.625 Od X2.03 Lg
26	707-04728B	Brkt, Lh, Shld
27	710-0134	Scr, Crg, 1/4-20, .62, Gr2
28	710-04261	Scr, #12-16, .50, Hxindwsh
29	710-0607	Scr, Tt, 5/16-18, 0.500
30	731-05280A	Fdr, Lh Rr
	731-05450A	Fdr, Lh Rr, Camo
31	731-05282	Fdr, Lwr Lh Rr
	731-05452	Fdr, Lwr Lh Rr, Camo
32	710-0286	Screw, Mach., 1/4-20 x .500
33	736-0242	Washer, Bell, .340 x .872 x .060
34	731-06155	Handle
35	736-0262	Washer, Flat, .385 x .870 x .092
36	712-0264	Nut, Acorn, 1/4-20
37	710-0924	Screw, Mach., 1/4-20 x .750
38	712-0324	Nut, Hexlk., 1/4-20

† If Equipped

Rear Right Fender and Cargo Bed

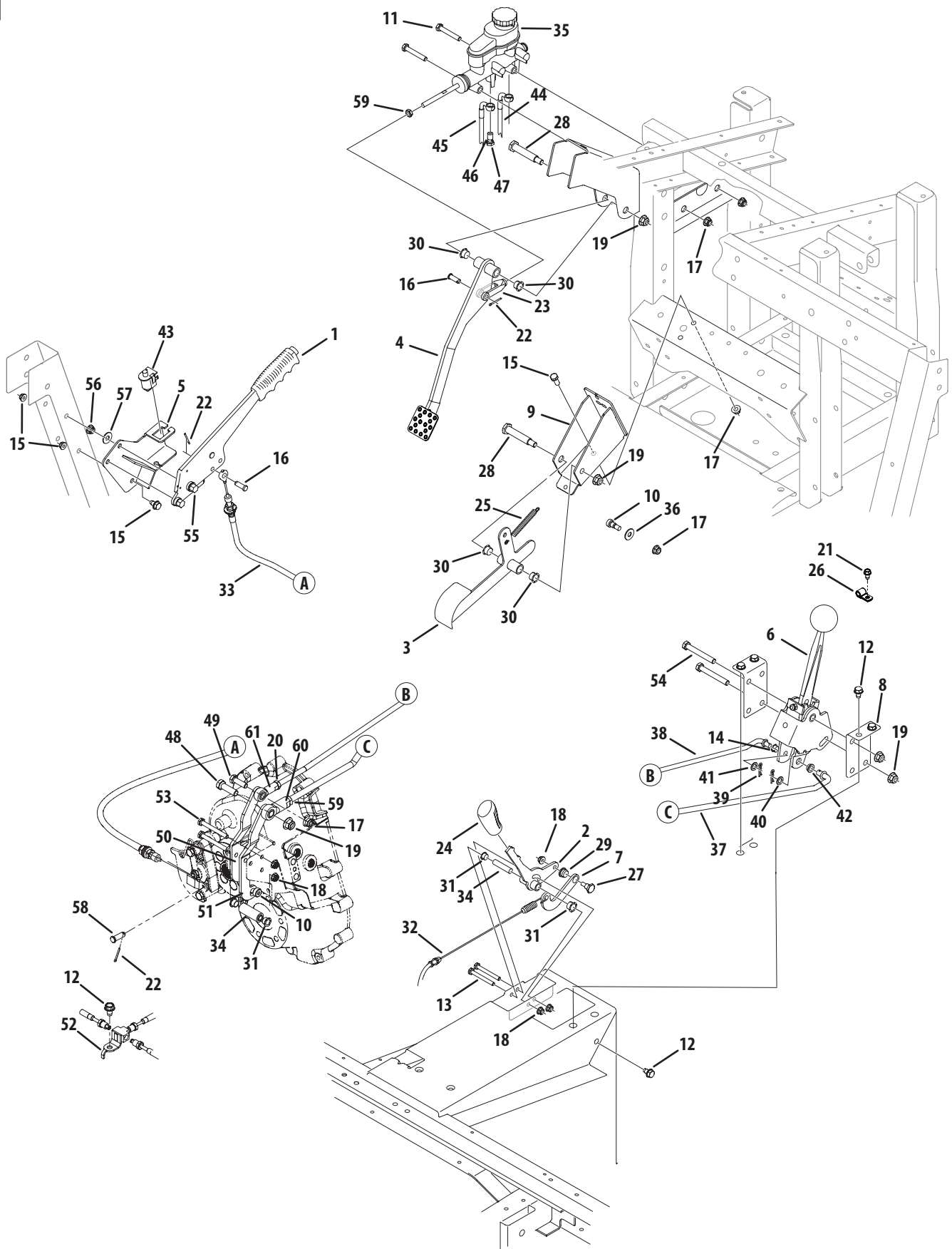


Rear Right Fender and Cargo Bed

Ref No.	Part Number	Description
1	707-04786	Brkt, Bed Guide
2	710-0473	Scr, mach, #10-24, 0.500, trusphi
3	710-1652	Scr, tt, 1/4-20x.625, hxindwsh
4	712-0161	Nut, hexlk, #10-24, gr2, nylon
5	712-04064	Nut, flglk, 1/4-20, grf, nylon
6	726-04058	Latch, draw, over Center
7	731-04016	Bmpr, suspn, extn
8	738-1023	Scr, shldr, .375x.280, 1/4-20
9	746-04245	Cbl, lanyard
10	707-04729A	Brkt, Rh, Shld
11	707-04748	Cvr, Uv
12	710-0134	Scr, Crg, 1/4-20, .62, Gr2
13	710-04261	Scr, #12-16, .50, Hxindwsh
14	710-0599	Scr, Tt, 1/4-20, 0.500
15	710-0607	Scr, Tt, 5/16-18, 0.500
16	732-0937	Spr, Compr, .40 OD X .040 Dia.
17	726-3056	Latch, Pnl, 1/4 Turn
18	731-05281A	Fdr, Rh Rr
	731-05451A	Fdr, Rh Rr, Camo
19	731-05283	Fdr, Lwr Rh Rr
	731-05453	Fdr, Lwr Rh Rr Camo
20	731-05436	Cnsol, Seat
	707-05059†	Cover, Shf, Bench Seat
21	732-0936	Spr, Clip
22	736-0242	Washer, Bell, .340 x .872 x .060
23	751-10435	Insl., CVR, UV

† If Equipped

Pedals and Levers



Ref No.	Part Number	Description
1	603-04089	Lvr Assembly, Brake
2	607-04181A	Lvr Assembly, Diff Lock
	607-04287‡	Lvr Ass'y, Diff Lock, Bench Seat
3	607-04188A	Ped Assembly, Accel
4	607-04193B	Ped Assembly, Brake
5	607-04208	Brkt Assembly, Mt, Park Brake
6	607-04212A†	Shft Assembly, Hurst, 4x4
	607-04246††	Shft Assembly, Hurst, 4x2
7	707-04642	Plt, Pawl, Over Center
8	707-04805	Mt, Shft, Cnsol
9	707-04823A	Brkt, Mt, Accel Pedal
10	710-04027	Scr, Shldr, .372 X .375, 5/16-18
11	710-04039	Screw, 5/16-18, 2.00, Gr5, Patch
12	710-0607	Scr, Tt, 5/16-18, 0.500
13	710-0641	Screw, 1/4-20, 2.25, Gr5, Std
14	741-04198	Brg., Flange, .315 ID
15	710-3008	Screw, 5/16-18, .75, Gr5, Std
16	711-0653	Pin, Clevis, 312 Od X 1.0"
17	712-04063	Nut, Flglk, 5/16-18
18	712-04064	Nut, Flglk, 1/4-20, Grf, Nylon
19	712-04065	Nut, Flglk, 3/8-16, Grf, Nylon
20	712-3025	Nut, Jam, 5/16-24, Gr5
21	710-0599	Screw, Tt, 1/4-20 x .500
22	714-0111	Pin, Cot, 3/32, 1.0
23	719-3018	Yoke, 5/16-24
24	731-04735	Hndl, Selct
25	732-0611	Spr, Extn, .38 Od X 3.6
26	726-04056	Clamp, Hose
27	738-0974	Scr, Shldr, .375x.380, 1/4-20
28	738-1011A	Scr, Shldr, .500 X 2.230, 3/8-16
29	741-0475	Plastic Bushing .380 Id
30	741-0491	Brg, Flg, Nyliner, .500idx.34lg

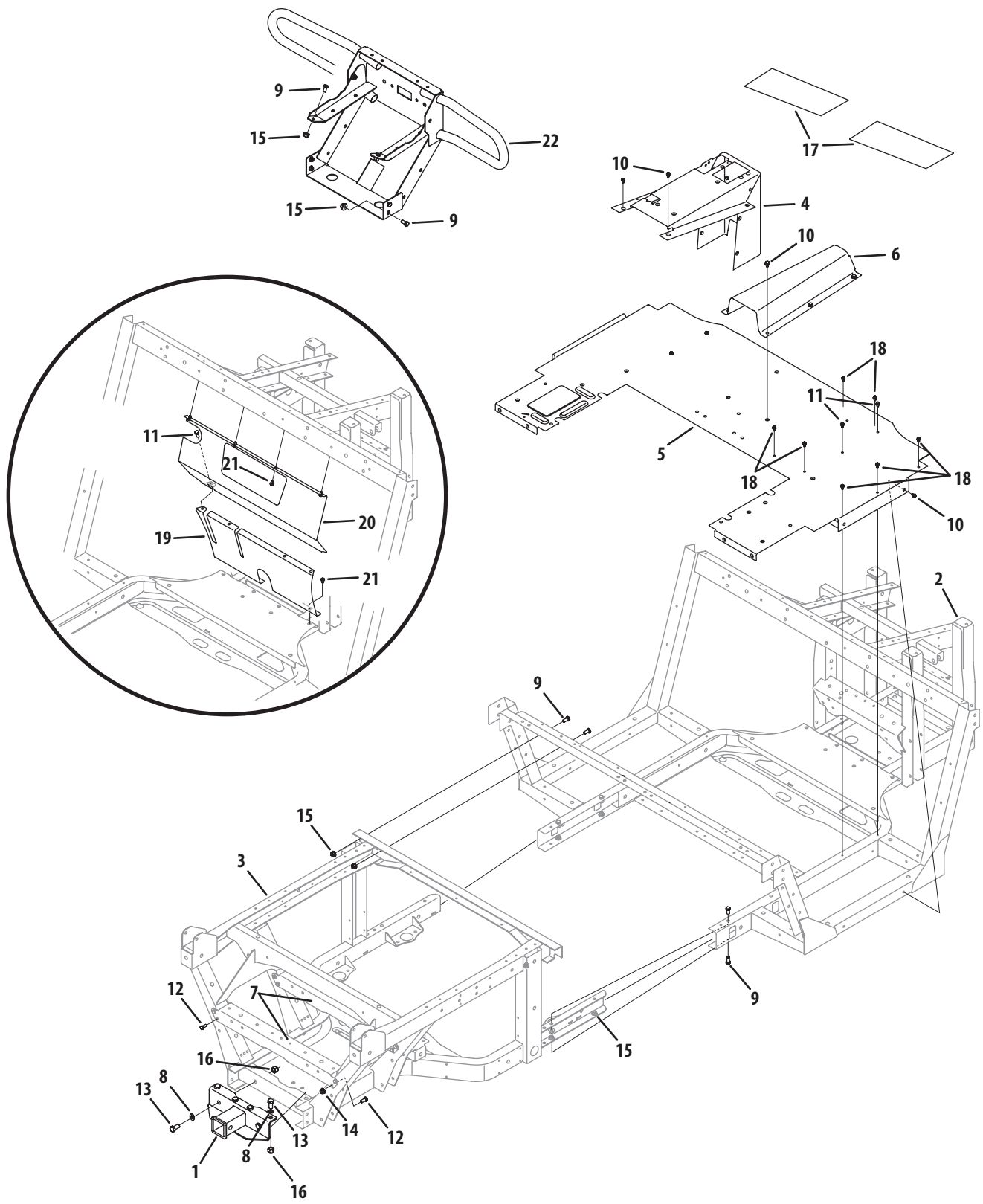
Ref No.	Part Number	Description
31	741-3073	Brg, Flg, .375 X .580 X .250
32	746-04248	Cbl, Cont, Diff, Lock
33	746-04254	Cbl, Cont, Park, Brake, 4x4
34	750-04500	Spcr, Pivot, Diff Lock
35	761-04023	Cyl, Master, Tandem, Hayes
36	736-0159	Wash, Flat, .349 X .879 X .063
37	747-04528	Link, Shft, F N R
38	747-04529†	Link, Shft, Hi Lo, 4x4
39	714-0127†	Pin, Cotter, 1/16 x .75
	714-0104††	Pin, Cotter, .072 Dia. x 1.13 Lg.
40	736-0140	Wash, Flat, .385 X .62 X .063
41	736-0264	Wash, Flat, .330 X .630 X .0635
42	741-04199	Brg, Flg, .377 Id
43	725-3166	Switch
44	727-04132	Hose, Brake, Master Cyl, Front
45	727-04138	Hose, Brake, Master Cyl, Rear
46	737-04129	Ftg, Banjo Ftg Bolt, M10 x 1.00
47	737-04130	Ftg, Banjo Ftg Crush Wash
48	710-3005	Screw, 3/8-16 x 1.25
49	710-0528†	Screw, 5/16-18 x 1.25
50	607-04210†	Lvr., Assembly, Shift, Hi-Lo, 4x4
51	607-04211	Lvr., Assembly, Shift, F N R
52	737-04128	Ftg., Tee, -3, 45 Deg Flare
53	710-1122	Screw, 1/4-20 x 2.50
54	710-3022	Screw, 3/8-16 x 2.75
55	710-3103	Screw, 5/16-18 x 2.00
56	712-3007	Nut, Jam, 5/16-18
57	736-0275	Washer, Flat, .344 x .688 x .065
58	711-0684	Pin, Clevis
59	712-3001	Nut, Jam, 3/8-24
60	723-04038	Rod, End, 3/8 ID
61	723-04039†	Rod, End, 5/16 ID

† Equipped on 4x4 Units

†† Equipped on 4x2 Units

‡ If Equipped

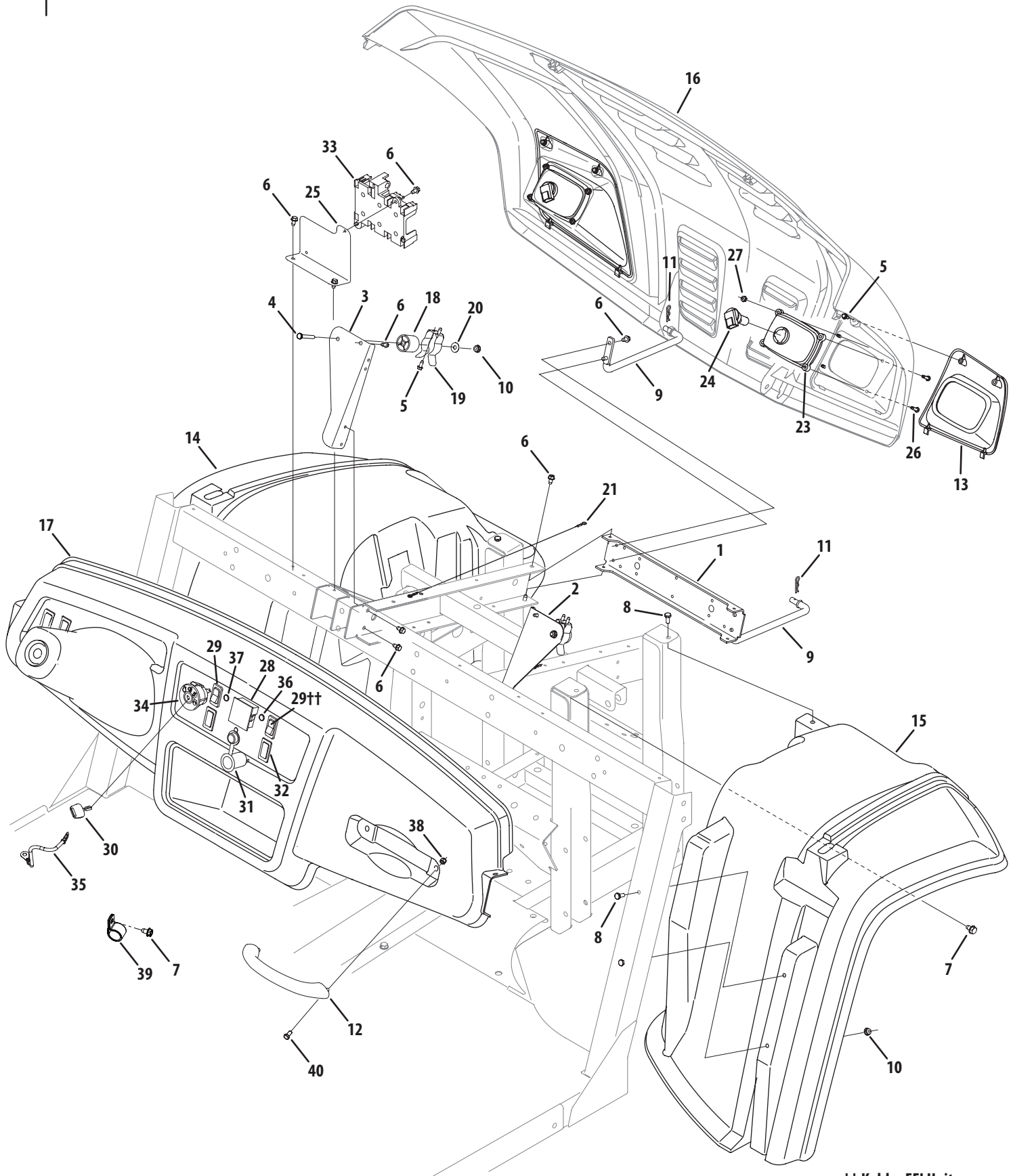
Frame and Bumper



Ref No.	Part Number	Description
1	607-04142A	Hitch Assembly, receiver Rr
2	607-04182D	Frm Assembly, front, uv
3	607-04184A	Frm Assembly, rear, uv
4	707-04554A	Plt, cnsol, 4x4
5	707-04563C	Plt, floor
6	707-04684A	Cvr, shf, dr, front, 4x4
7	707-04770A	Chan, support, rear
8	736-0272	Washer, Flat, .510 x 1.00 x .060
9	710-0216	Screw, 3/8-16, .75, gr5, std
10	710-0607	Scr, tt, 5/16-18, 0.500, hxindwsh
11	710-1017	Scr, ab, 1/4-14, 0.625, trustrx
12	710-3008	Screw, 5/16-18, .75, gr5, std
13	710-3131	Screw, 1/2-13, 1.00, gr5, std
14	712-04063	Nut, flglk, 5/16-18, grf, nylon
15	712-04065	Nut, flglk, 3/8-16, grf, nylon
16	712-3083	Nut, hexlk, 1/2-13, grb, nylon
17	723-04021†	Pad, abrasive, toe Plate
18	726-0465	Clip, pnl, ret,
19	707-04712B	Pnl, Dash, Lower, 4x4
20	707-04711B	Pnl, Dash, Upper
21	710-0599	Scr, tt, 1/4-20 x .500
22	607-04131B	Bmpr Assembly, frt.

† Equipped on 4x4 Units Only

Front Fenders and Dash



†† Kohler EFI Unit

Front Fenders and Dash

Ref No.	Part Number	Description
1	707-04484	Chan, Frm, Cross
2	707-04779	Brkt, Hood/dash, Mount, Rh
3	707-04782	Brkt, Hood/dash, Mount, Lh
4	710-0136	Screw, 1/4-20, 1.75, Gr5, Std
5	710-04261	Screw, #12-16 x .50
6	710-0599	Screw, TT, 1/4-20 x .500
7	710-0607	Screw, TT, 5/16-18 x .500
8	710-3015	Screw, 1/4-20, .75, Gr5, Std
9	607-04224	Rod Ass'y, Mt, Hood
10	712-04064	Nut, Flange Lock, 1/4-20
11	714-0101	Pin, Cot, Int .08 X 1.42
12	731-06155	Hndl, Bag, W/scr 400/500 S
13	731-05285	Bzl, Hdl RH
	731-05284	Bzl, Hdl LH
14	731-05286B	Fdr, Lh 4x4
	731-05454B	Fdr, Lh 4x4, Camo
15	731-05287B	Fdr, Rh 4x4
	731-05455B	Fdr, Rh 4x4, Camo
16	731-05289	Hood, 4x4
	731-05456	Hood, 4x4, Camo
	731-06403	Hood, 4x4, Camo, Tracker
	731-05902A	Hood, 4x4, Green
17	731-05322A	Dash, Uv 4x4
18	731-3232	Rlr, Latch, Hood
19	732-1178	Spr, Latch, Hood
20	736-0342	Wash, Fl, .283 X .75 X .030
21	746-04328	Cbl, Hood
22	735-04069A*‡	Floor Mat, RH
	735-04068A*‡	Floor Mat, LH

Ref No.	Part Number	Description
23	625-04036	Headlight Assembly (Incl. # 24)
24	725-3161A	Headlamp Bulb
25	707-04811	Brkt, Mt, Fuse
26	710-3009	Screw, TT, #10-24 x .750
27	712-0161	Nut, Hex Lock, #10-24
28	725-04022B	Meter, Ind., Hour Flat Face
29	725-04352‡	Switch, 4x4, Rocker
30	725-1745	Key, Delta, Plastic
31	725-2003	Recptl, Pwr, 12v
32	731-04010	Pnl, Plug, Switch
33	731-05490	Relay, Hldr, 3-Way
34	725-1741	Switch, Key, 4 Pos. Delta
35	725-3283	Engine Ground Wire
36	725-04285†	Lgt., Ind., Red, LED
	725-04660††	Lamp, Ind., Red, Incandescent
37	725-04288†	Lgt., Ind., Yellow, LED
	725-04530††	Lamp, Ind., Green, Incandescent
38	712-0324	Nut, Hexlk., 1/4-20
39	726-0475	Clamp
40	710-0166A	Scr., Mach., 1/4-20 x 1.00
—	725-04625*	Harness, Jumper, Neutral Switch (4x4)
	725-04678*	Harness, Jumper, Neutral Switch (4x2)
—	725-04609*	Harness, Wire, Kohler
—	725-04730††*	Harness, Wire, Kohler, EFI
—	725-04608*	Harness, Wire, Caterpillar
—	725-04341†*	Harness, Engine, Diesel, Cat

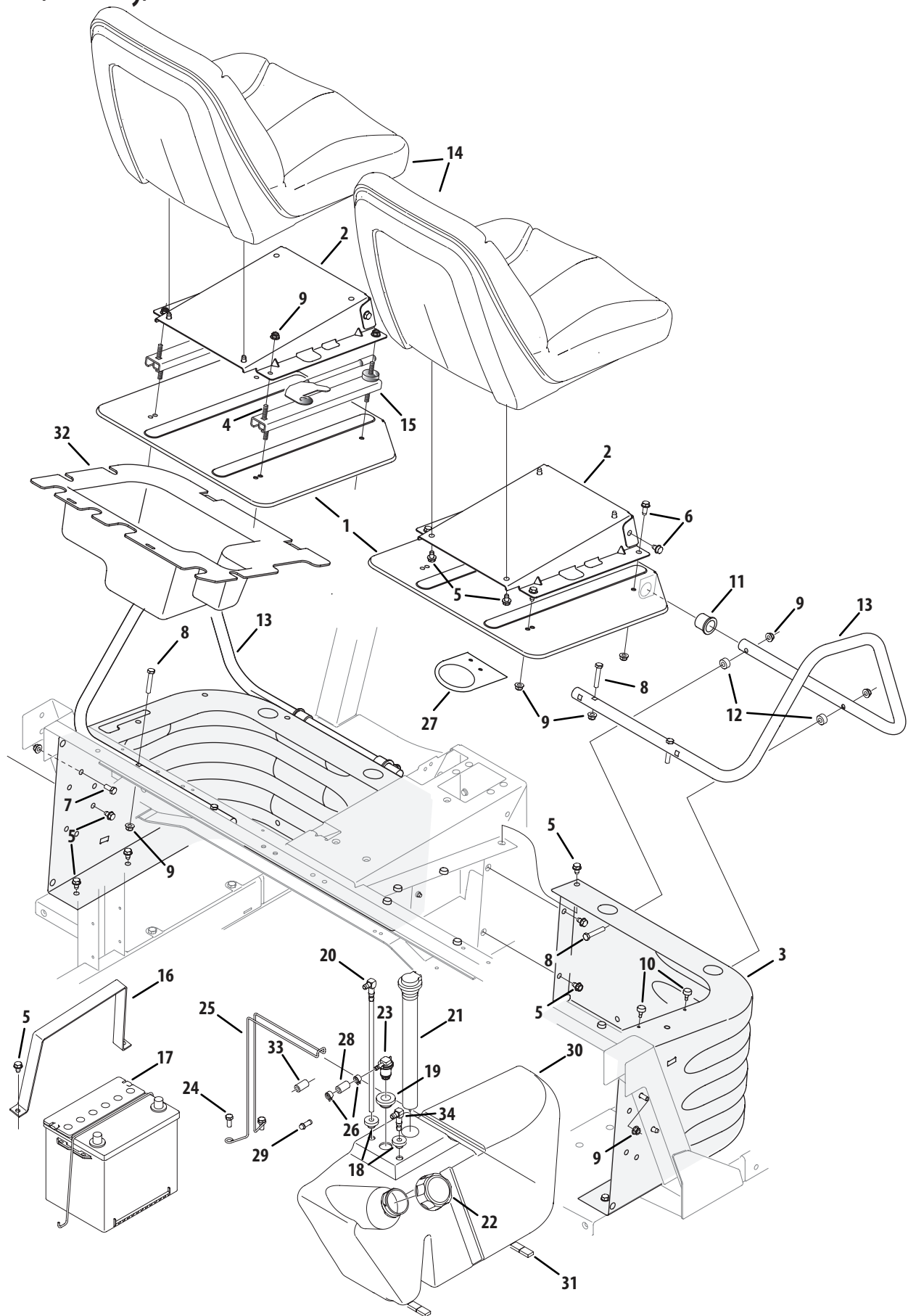
† Diesel Unit Only

†† Kohler EFI Unit Only

‡ If Equipped

* Not Shown

Seats/ Battery/ Fuel Tank



Seats/ Battery/ Fuel Tank

Ref No.	Part Number	Description
1	707-04546B	Plt, Seat
2	707-04654B	Brkt., Mt., Seat
3	607-04223B	Box, Seat
4	710-0260A	Bolt, Crg., 5/16-18 x .62
5	710-0607	Scr., TT, 5/16-18 x .500
6	710-1260A	Screw, LD, 5/16-18 x .750
7	710-3008	Screw, 5/16-18 x .75
8	710-3180	Screw, 5/16-18 x 1.75
9	712-04063	Nut, Flglk, 5/16-18
10	735-0271A	Bmpr, .62 Dia. x .3
11	741-04215	Brg, Flg, .894 ID x 1.1315 OD
12	750-0258	Spcr, .315 x .750 x .375 Lg.
13	750-04424	Hndl, Grab
14	757-04008A	Seat
15	757-04033	Track, Seat
16	707-04870A	Brkt., Mt., Battery
17	725-3267	Battery, 540 CCA Wet
18	735-04065	Bush, Tank, Gas
19	735-04067	Bush, Tank, Vent

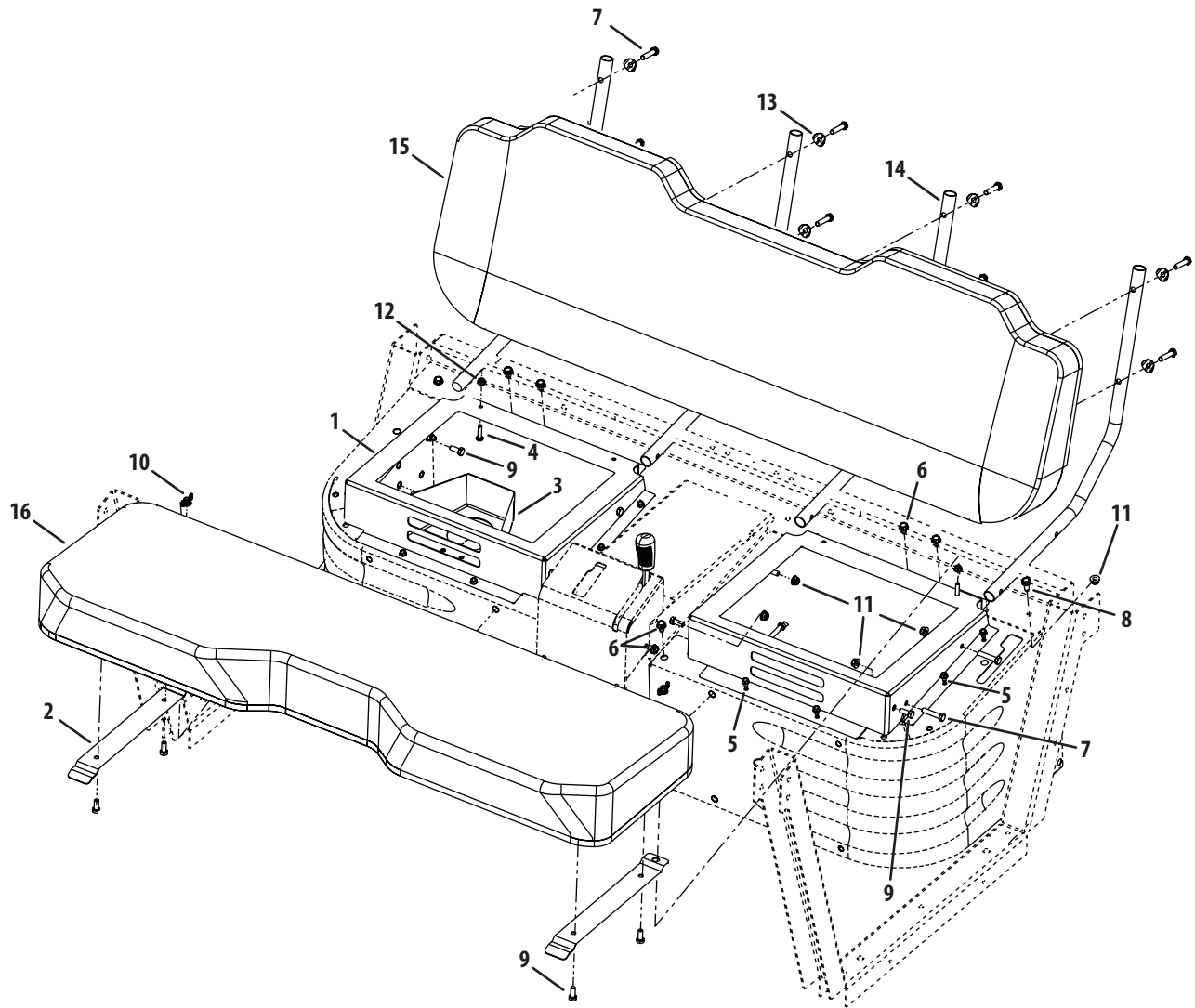
Ref No.	Part Number	Description
20	751-10288	Ftg, Fuel, Pickup
21	751-10361	Sensor, Fuel, Low
22	751-10374‡	Cap, Fuel
	751-10373†	Cap, Fuel
23	751-10375	Ftg, Fuel, Vent
24	710-0607‡	Screw, 5/16-18 x .500
	710-3008†	Screw, 5/16-18 x .75
25	732-04357	Wire, tank, fuel
26	726-0205†	Clamp, Hose, .490 Dia.
27	707-04991	Brkt., Tube, CVT
28	751-10350‡†	Fuel Line, 5/16 Id
	751-10349^†	Hose, Fuel Line, Low Permeation
29	737-0296†	Vent, 3/8 Dia.
30	651-04159‡	Tank assembly, Fuel
	651-04158†	Tank assembly, Fuel
31	722-3022	Tape, .625 Wide X.25 Thk Foam
32	731-05622	Tray, Seat box
33	751-10681^	Line, Fuel, HP
34	751-3174^	Ftg., Fuel, Pickup

‡ Kohler Engine

† Diesel Engine

^ Kohler EFI Engine

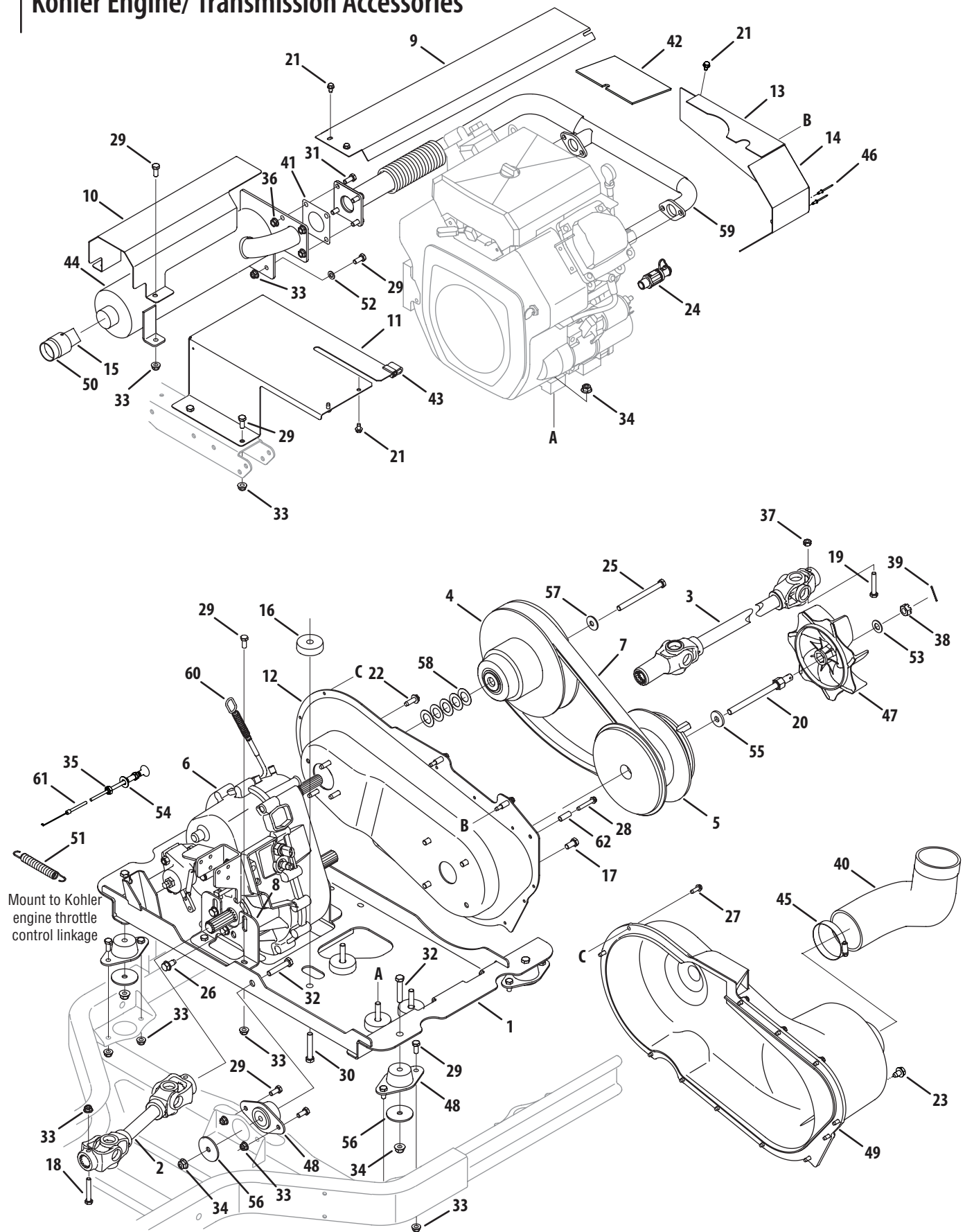
Bench Seat (If Equipped)



Bench Seat (If Equipped)

Ref No.	Part Number	Description
1	707-05089	Plt., Seat, Bench
2	707-05105	Brkt., Mt., Seat, Bench
3	707-05108	Brkt., Shld., Heat, Bench
4	710-0597	Hhcs., 1/4-20 x 1.00
5	710-0599	Scr., TT, 1/4-20 x .500
6	710-0607	Scr., TT, 5/16-18 x .500
7	710-0805	Hhcs., 5/16-18 x 1.50
8	710-1260A	Scr., TT, 5/16-18 x .750
9	710-3008	Hhcs., 5/16-18 x .750
10	712-0397	Nut, Wing, 1/4-20
11	712-04063	Nut, Flglk., 5/16-18
12	712-04064	Nut, Flglk., 1/4-20
13	736-0451	Wash., Sdl., .320 x .93 x .060
14	750-04857	Tube, Mt., Seat, Back
15	757-04067	Seat, Back, Bench
16	757-04068	Seat, Bench, Bottom

Kohler Engine/ Transmission Accessories



Kohler Engine/ Transmission Accessories

Ref No.	Part Number	Description
1	607-04177C	Tray Asm, Eng, Kohler
2	618-04306	Shf Asm, Rr/prop
3	618-04314†	Shf Asm, Frt/prop, Hilliard
4	618-04390	Clu Asm, Cvt, Driven
	618-04586‡	Clu Asm, Cvt, Driven
5	618-04483	Clu Asm, Cvt, Driver, Cvr
	618-04585‡	Clu Asm, Cvt, Driver, Cvr
6	618-04591†	Case Asm, Transfer
	618-04621††	Case Asm, Transfer
	618-04638‡	Case Asm, Transfer
7	754-04125	Belt, Cvt, 4x4
8	707-04724	Brkt, Trans, Mount
9	707-04887A	Cvr, Heat, Sheild
10	707-04891	Exh, Shield, Heat
11	707-04902A*	Shrd, Eng, Kohler
12	707-04943	Cvr, Back, Kohler
13	707-04972*	Cvr, Eng, Kohler
14	707-04979*	Cvr, Engine, Rr, Kohler
15	751-10690	Clamp
16	750-04619	Spcr, Engine, Kohl
17	710-0216	Hhcs, 3/8-16, .75, Gr5, Std
18	710-04039	Hhcs, 5/16-18, 2.00, Gr5, Patch
19	710-04653†	Hhcs, 5/16-18, 1.875, Gr5, Patch
20	710-04657	Hhcs, 7/16-20, 5.00, Gr5, Special
21	710-0599	Scr, Tt, 1/4-20, 0.500, Hxindwsh
22	710-0650†	Scr, Tt, 5/16-18, .875, Hxindwsh
23	710-0603	Scr, B, 5/16-12, 0.500, Hxindwsh
24	751-10517	Drain, Oil
25	710-0620	Hhcs, 3/8-24, 4.50, Gr5, Std
	710-04764‡	Hhcs, 3/8-24, 3.50, Gr5, Std
26	710-0623	Scr, Tt, 3/8-16, 0.750, Hxindwsh
27	710-0642	Scr, Tt, 1/4-20, 0.750, Hxindwsh
28	710-1325*	Scr, Tt, 1/4-20, 1.625, Hxindwsh
29	710-3008	Hhcs, 5/16-18, .75, Gr5, Std
30	710-3011	Hhcs, 3/8-16, 2.25, Gr5, Std

Ref No.	Part Number	Description
31	710-3038	Hhcs, 5/16-18, .875, Gr5, Std
32	710-3144	Hhcs, 3/8-16, 2.00, Gr5, Std
33	712-04063	Nut, Flglk, 5/16-18, Grf, Nylon
34	712-04065	Nut, Flglk, 3/8-16, Grf, Nylon
35	712-0711*	Nut, Jam, 3/8-24, Gr5
36	712-3004A	Nut, Flglk, 5/16-18, Gr5, Sd Lk
37	712-3009†	Nut, Hexlk, 5/16-18, Grb, Ctrlk
38	712-3012	Nut, Hex, 1/2-20, Gr5, Slot
39	714-0111	Pin, Cot, 3/32, 1.0
40	751-10510	Tube, Cvt, Intake
41	721-04167	Gskt, Eng
42	751-10444	Insl, Frame, Uv
43	723-3061*	Heat Baffle Seal
44	751-10152A	Mflr, Cat/khlr
45	726-04080	Clamp, Hose, Adj.
	726-04068‡	Clamp, Hose, Adj.
46	728-0117	Riv, Pop, .125 Od, #42
47	731-04275	Impeller, Blo
48	731-04667	Mt, Compr, Eng, Hd
49	731-05756	Cvr, Cvt
50	751-10689	Arstr, Scrn, Spark
51	732-3002*	Spring Latch
52	736-0264	Wash, Flat, .330 X .630 X .0635
53	736-0272	Wash, Flat, .510 X 1.00 X .060
54	736-0300*	Wash, Flat, .406 X .875 X .059
55	736-0322	Wash, Flat, .450x1.250x.164, Ht
56	736-04018	Wash, Flat, .38 X 2.00 X .12
57	736-0452	Wash, Bell, .396 X 1.140 X .095
58	736-0566	Wash, Fl, .793x1.368 X.025, Ht (Only 2 Washers on Kohler EFI)
59	751-10247	Pipe, Exh, Kohl
	751-10680‡	Pipe, Exh, Kohl, EFI
60	746-04253B	Cbl, Cont, Throt, Kohler
61	746-04292*	Cbl, Cont, Choke, Kohl
62	750-04184*	Spcr, .260id X .375od X 1.0l

† Equipped on 4x4 Units

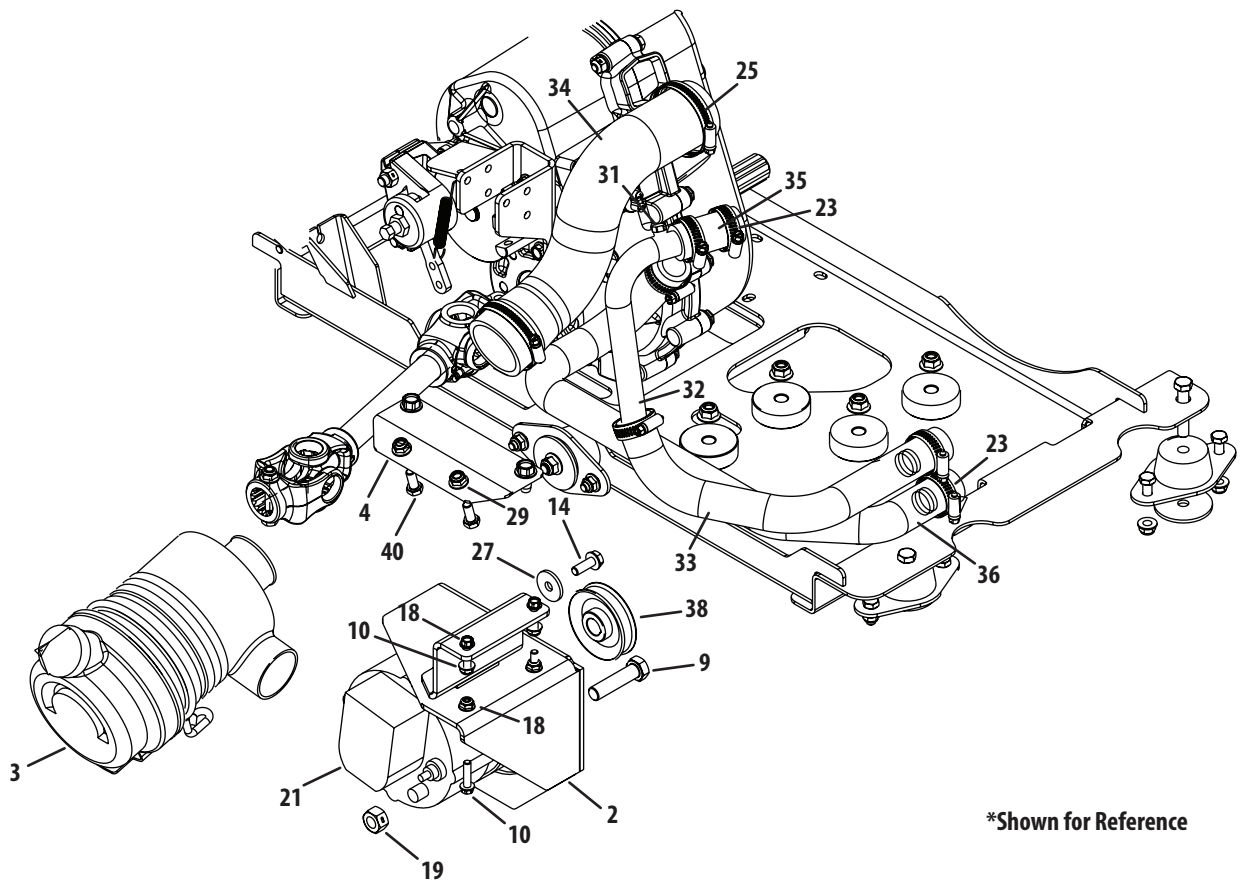
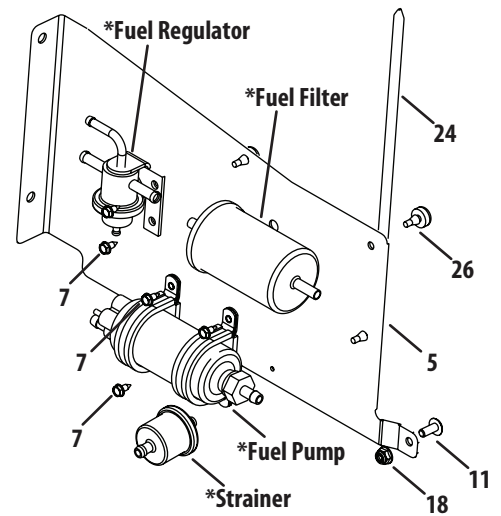
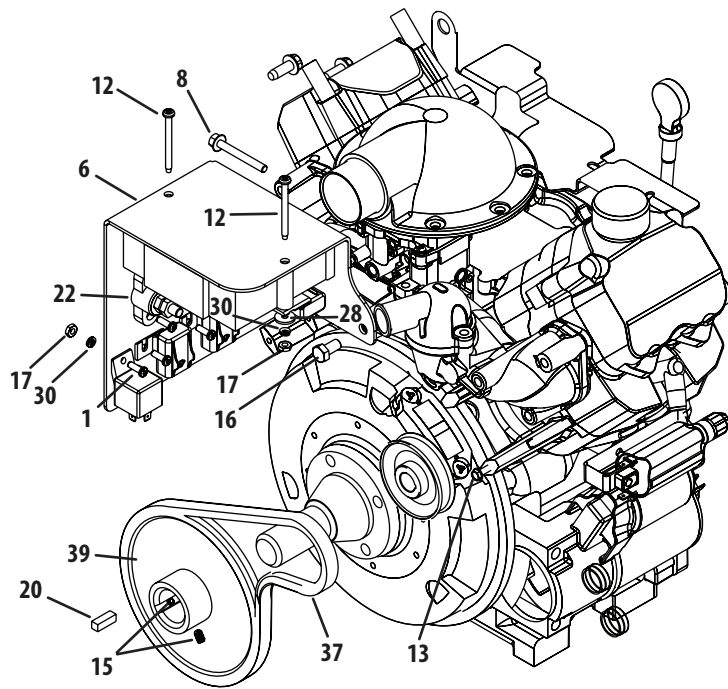
†† Equipped on 4x2 Units

‡ Kohler EFI Engine

* If Equipped

‡ Additional Kohler EFI Parts Found on the Next Page

Additional Kohler EFI Engine/ Transmission Accessories

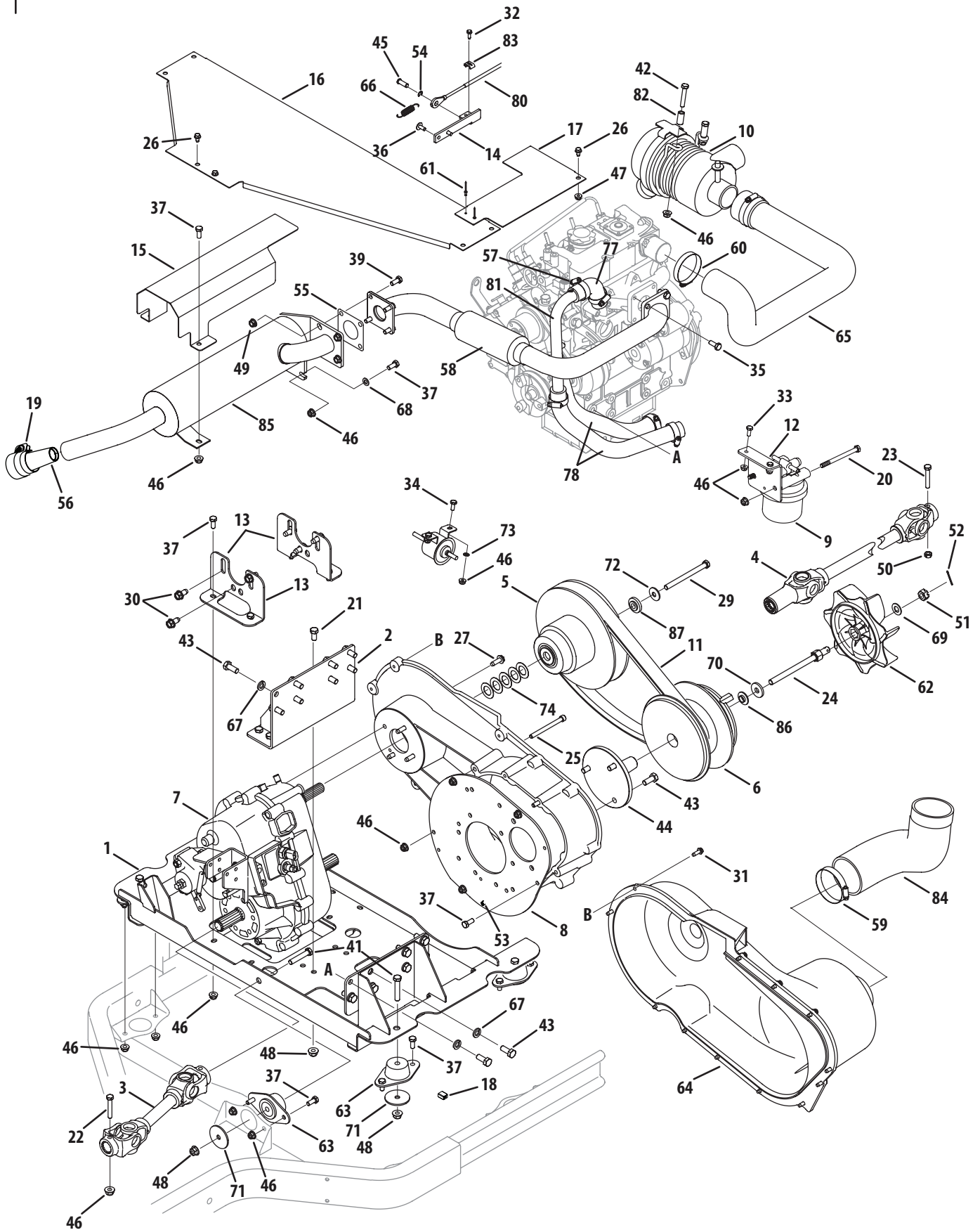


*Shown for Reference

Additional Kohler EFI Engine/ Transmission Accessories

Ref No.	Part Number	Description
1	791-181862	Screw
2	607-04227	Supt, Asm, Altnr, UV, Kohler
3	651-04156	Fltr, Asm, Aircl, 4x4
4	707-05160	Brkt, Mt, Air Filter
5	707-05161	Brkt, Fuel System, Kohler EFI
6	707-05167	Brkt, Electrical, Kohler EFI
7	710-0224	Screw, #10-16 x .500
8	710-04192	Screw, M6-1
9	710-0489	Hhcs, 1/2-13 x 2.00
10	710-0788	Scr, tt, 1/4-20 x 1.00
11	710-0946	Scr, Mach, 1/4-20 x .625
12	710-1184	Scr, Mach, #10-32 x 2.00
13	710-1237	Scr, #10-32 x .625
14	710-1238	Scr, 5/16-18 x .875
15	710-1842	Scr, 1/4-20 x .38
16	710-3138	Hhcs, M8-1.25
17	712-0349	Nut, Hex, #10-32
18	712-04064	Nut, Flglk, 1/4-20
19	712-3022	Nut, Hexlk, 1/2-13
20	714-0119	Sq key, 1/4 x .75lg
21	725-04417	Altnr, Aux, 90 Amp
22	725-04661	Elec, Power, Distribution Post
23	726-0174	Clamp, Hose, Adj
24	726-0230	Tie, Cable
25	726-0476	Clamp, Hose, Adj
26	735-0271A	Bumper
27	736-0231	Wash, Flat, .344 x 1.125 x .12
28	736-0400	Wash, Flat, .194 x .62 x .063
29	712-04063	Nut, Flglk, 5/16-18
30	736-0722	Wash, Lock
31	737-04156	Plug, Pipe
32	750-04989	Tube, Rdtr
33	751-10258A	Hose, Rdtr
34	751-10677	Hose, Air Inlet
35	751-10678	Hose, Rdtr, Top Rear
36	751-10679	Hose, Rdtr, Lower Rear
37	754-04014	Belt, V-Type
38	756-04097	Pulley, 2.65 OD x 3L
39	756-04357	Pulley, 6.00 OD x 1.125
40	710-3008	Hhcs, 5/16-18 x .75

Diesel Cat Engine/ Transmission Accessories

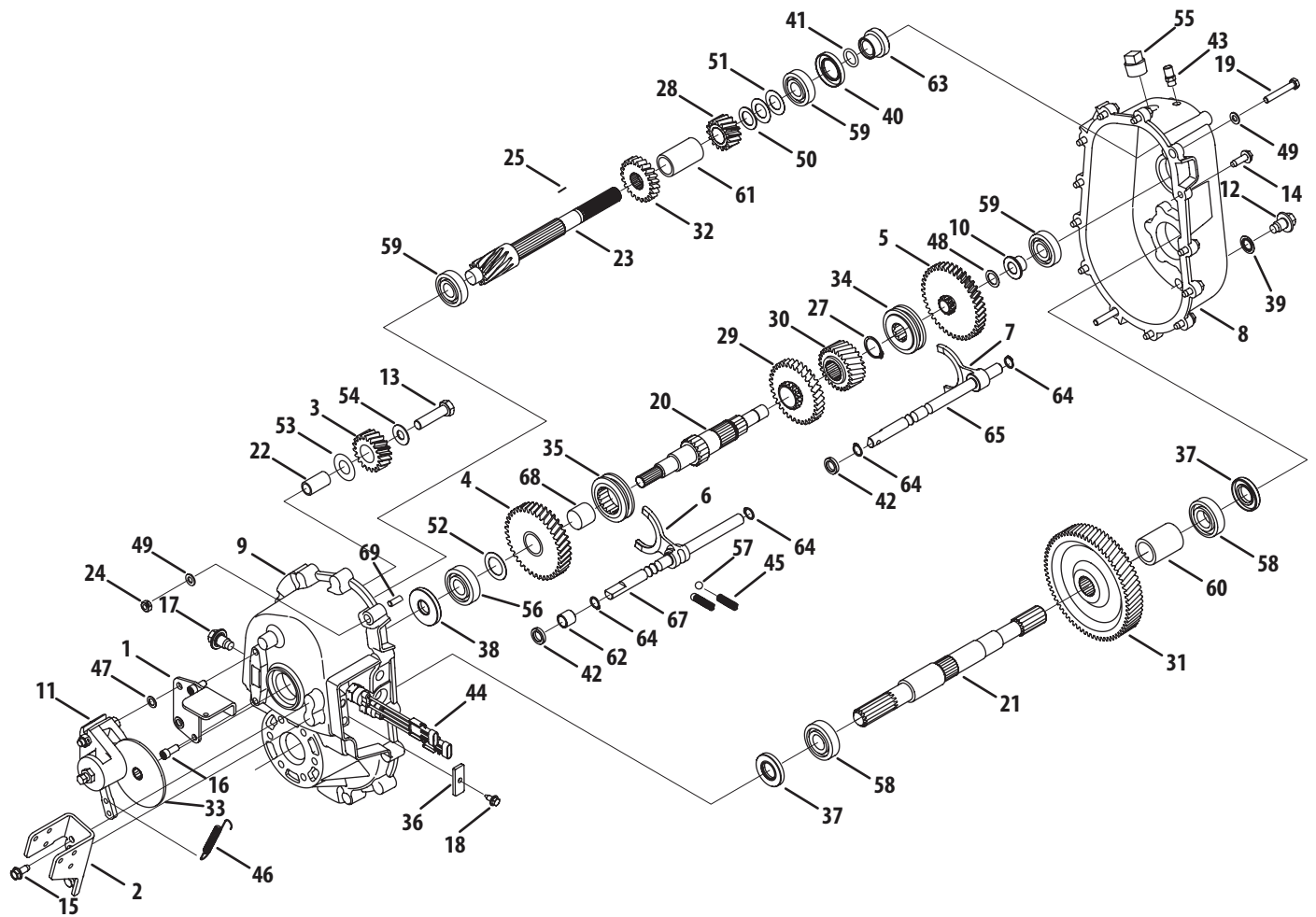


Diesel Cat Engine/ Transmission Accessories

Ref No.	Part Number	Description
1	607-04175C	Tray Asm, Eng, Cat
2	607-04178	Supt Asm, L/cat
3	618-04306	Shf Asm, Rr/prop
4	618-04314	Shf Asm, Frt/prop, Hilliard
5	618-04390	Clu Asm, Cvt, Driven
6	618-04483	Clu Asm, Cvt, Driver, Cvr
7	618-04591	Case Asm, Transfer
8	619-04170A	Hsg Asm, Cvt, Cat; mach
9	651-04044	Fltr Asm, Diesel
10	651-04156	Fltr Asm, Aircl, Cat
11	754-04125	Belt, Cvt
12	707-04714	Brkt, Fltr, Fuel Cat
13	707-04724	Brkt, Trans, Mount
14	707-04798A	Brkt, Throt, Cat
15	707-04891	Exh, Shield, Heat
16	707-04969	Plt, Heat, Shield, Cat
17	707-04970	Plt, Heat, Shield, Cat
18	725-04615	Conn, Molex
19	751-10690	Clamp
20	710-0190	Hhcs, 5/16-18, 4.00, Gr5, Std
21	710-0216	Hhcs, 3/8-16, .75, Gr5, Std
22	710-04039	Hhcs, 5/16-18, 2.00, Gr5, Patch
23	710-04653	Hhcs, 5/16-18, 1.875, Gr5, Patch
24	710-04657	Hhcs, 7/16-20, 5.00, Gr5, Special
25	710-04685	Scr, 5/16-18 X 3.50
26	710-0599	Scr, Tt, 1/4-20, 0.500, Hxindwsh
27	710-0602	Scr, Tt, 5/16-18, 1.000, Hxindwsh
28	710-0603	Scr, B, 5/16-12, 0.500, Hxindwsh
29	710-0620	Hhcs, 3/8-24, 4.50, Gr5, Std
30	710-0623	Scr, Tt, 3/8-16, 0.750, Hxindwsh
31	710-0642	Scr, Tt, 1/4-20, 0.750, Hxindwsh
32	710-0651	Scr, Sf, #10-24, 0.625, Hxindwsh
33	710-0726	Scr, Ab, 5/16-12, 0.750, Hxindwsh
34	710-0751	Hhcs, 1/4-20, .620, Gr5, Std
35	710-1681	Hhcs, M8-1.25, 20.00, Gr8.8, Std
36	710-1765	Scr, Torx, M6-1 X 15.00
37	710-3008	Hhcs, 5/16-18, .75, Gr5, Std
38	710-3015	Hhcs, 1/4-20, .75, Gr5, Std
39	710-3038	Hhcs, 5/16-18, .875, Gr5, Std
40	710-3138	Hhcs, M8-1.25, 16mm, Gr8.8, Std
41	710-3144	Hhcs, 3/8-16, 2.00, Gr5, Std
42	710-3180	Hhcs, 5/16-18, 1.75, Gr5, Std
43	710-3208	Hhcs, M10-1.5, 25mm, Gr5
44	711-04589	Shf, Output, Cat, Tapered

Ref No.	Part Number	Description
45	711-04625	Pin, Clevis, 312 Od X .875
46	712-04063	Nut, Flglk, 5/16-18, Grf, Nylon
47	712-04064	Nut, Flglk, 1/4-20, Grf, Nylon
48	712-04065	Nut, Flglk, 3/8-16, Grf, Nylon
49	712-3004A	Nut, Flglk, 5/16-18, Gr5, Sd Lk
50	712-3009	Nut, Hexlk, 5/16-18, Grb, Ctrlk
51	712-3012	Nut, Hex, 1/2-20, Gr5, Slot
52	714-0111	Pin, Cot, 3/32, 1.0
53	715-0156	Pin, Roll, .25 X .75
54	716-04067	Ring, E Type, .313
55	721-04167	Gskt, Eng
56	751-10689	Arstr, Scrn, Spark
57	726-0174	Clamp, Hose, Adj
58	751-10246	Pipe, Exh, Cat
59	726-04080	Clamp, Hose, Adj
60	726-0476	Clamp, Hose, Adj 2-3"
61	728-0117	Riv, Pop, .125 Od, #42
62	731-04275	Impeller, Blo
63	731-04667	Mt, Compr, Eng, Hd
64	731-05756	Cvr, Cvt
65	751-10277	Hose, Air Inlet, Cat
66	732-0824	Spr, Extn, .437 O.d. X 1.328
67	736-0171	Wash, Lock, 7/16, Regular Duty
68	736-0264	Wash, Flat, .330 X .630 X .0635
69	736-0272	Wash, Flat, .510 X 1.00 X .060
70	736-0322	Wash, Flat, .450x1.250x.164, Ht
71	736-04018	Wash, Flat, .38 X 2.00 X .12
72	736-0452	Wash, Bell, .396 X 1.140 X .095
73	736-0498	Wash, Lock, 1/4, Int Tooth
74	736-0566	Wash, Fl, .793x1.368 X.025, Ht
75	736-0607	Wash, Lock, 5/16 Ext Tooth
76	736-3090	Wash, Flat, .260 X .720 X .060
77	751-10260A	Hose, Rdtr, Rr
78	751-10258A	Hose, Rdtr, Rr
79	737-04156†	Plug, Pipe, 1/8-27 Npt, Hhcs
80	746-04291A	Cbl, Cont, Throt, Cat
81	750-04608	Tube, Rdtr, Rr
82	750-0661	Spcr, 5/16 Id X .49 X 1.015 Lg
83	751B221535	Clamp, Casing
84	751-10510	Tube, Cvt, Intake
85	751-10152A	Mflr, Cat/khlr
86	738-04231	Spcr., Shldr.
87	738-04232	Spcr., Shldr.

Transmission



Ref No.	Part Number	Description
1	607-04229	Brkt Asm, Brk, Mnt, Painted
2	607-04230	Brkt Asm, Shift, Trans, Painted
3	611-04072	Gear Asm, Rev Idler
4	717-04237	Gear, Rev, 39T
5	617-04035†	Gear Asm, Low Speed
6	718-04176	Yoke, Actr, Uv
7	718-04079B†	Yoke Actr, Lo
8	619-04132	Hsg, Lh, Uv
9	719-04332	Hsg, Rh, Uv
10	750-04681†	Spcr, Flg, .630 x .787 x .662
11	661-04019	Brake Asm, Transfer Case
12	710-04617	Scr, Plug, M14x1.5, Magnetic
13	710-04644	Hhcs, 1/2-13, 2.00, Gr5, Lock
14	710-0602	Scr, Tt, 5/16-18, 1.000, Hxindwsh
15	710-1260A	Scr, Tt, 5/16-18, 0.750, Hxindwsh
16	710-1314A	Scr, Soc Hd, 5/16-18, .750
17	710-1633	Scr, Plug, M14x1.5 X .827
18	710-1652	Scr, Tt, 1/4-20x.625, Hxindwsh
19	710-3103	Hhcs, 5/16-18, 2.00, Gr5, Std
20	711-04445A†	Shf, Mid, Transfer Case
	711-04664‡	Shf, Mid, Transfer Case
21	711-04446	Shf, Output, Transfer Case
22	711-04447	Shf, Rev Idler
23	711-04666	Shf, Input, Transfer Case
	711-04934††	Shf, Input, Transfer Case
24	712-0158	Nut, Hexlk, 5/16-18, Gra, Ctrlk
25	715-0138†	Pin, Roll, 1/8 Od, .63
26	716-0131†	Ext Snap Ring .625 Dia Shaft
27	716-04059	Ring, Ret, 1.125 Dia Shaft
28	717-04231†	Gear, Low Pinion, 15t
29	717-04236	Gear, High, 33t
30	717-04332	Gear, Final Pinion, 22t
31	717-04333	Gear, Final, 73t
32	717-04369	Gear, Pnion, High, 22t
33	717-1177A	Disc, Brk, Uv
34	718-04163†	Colr, Lo
35	718-04226A	Colr, Hi-rev, 4x4

Ref No.	Part Number	Description
36	718-04240	Plt, Detent Spring
37	721-04146	Seal, Oil, 25x46x7
38	721-04161	Seal, Oil, 20x52x7
39	721-04174	Gskt, 14.15 X 24.6 X 1.5
40	721-04187	Seal, Oil, 30 X 47 X 7
41	721-04188	O-rg, .734 Id X .139
42	721-0496	Seal, Oil, .563 X .875 X .188
43	723-3021	Creeper Drive Housing Breather
44	725-04626	Sw, Saf, Neut (4x4 Only - Qty. (2). 4x2 Only - Qty. (1); Other replaced with Qty. (1) 737-04215*- Ftg, Plug)
45	732-0424	Spr, 3/8 Od X 1 1/4 Lg
46	732-04248	Spr, Extn, .38 Od X 3.9 Lg
47	736-0117	Wash, Flat, .385 X .620 X .033
48	736-0256†	Wash, Flat, .635x.930x.033, Ht
49	736-0264	Wash, Flat, .330 X .630 X .0635
50	736-0287	Wash, Flat, .793 X 1.24 X .06, Ht
51	736-0563	Wash, Flat, .793x1.368x.010, Ht
52	736-0615	Wash, Flat, 1.007x1.542x.03, Ht
53	736-3047	Wash, Thrust, .757 X 1.38 X .062
54	736-3084	Wash, Flat, .51 X 1.12 X .06, Ht
55	737-04148	Plug, Pipe, 3/4 Nptf
56	741-04044	Brg, Ball, .79 Id X 2.05 Od X .6
57	741-04209	Ball, Detent, .375
58	741-3037	Brg, Ball, 25x52x15, 6205, Open
59	741-3057	Brg, Ball, 20x47x14, 6204, Open
60	750-04496	Spcr, Output Shaft
61	750-04502†	Spcr, Mid Shaft
	750-04774‡	Spcr, .930 x 1.125 x 3.019
62	750-04705	Spcr, .566 X .725 X .650
63	750-04778A	Spcr, Input, Uv, Transfer Case
64	716-0194	Ring, Ret
65	711-04453	Shf, Actr, Lo
66	721-04019‡*	Plug, Oil
67	711-04454	Shf, Actr, Fwd, Rev
68	741-3118	Brg, Slv, 25mm x 28mm x 25mm
69	715-3045	Dowel, Bush, .400 x .484 x .750

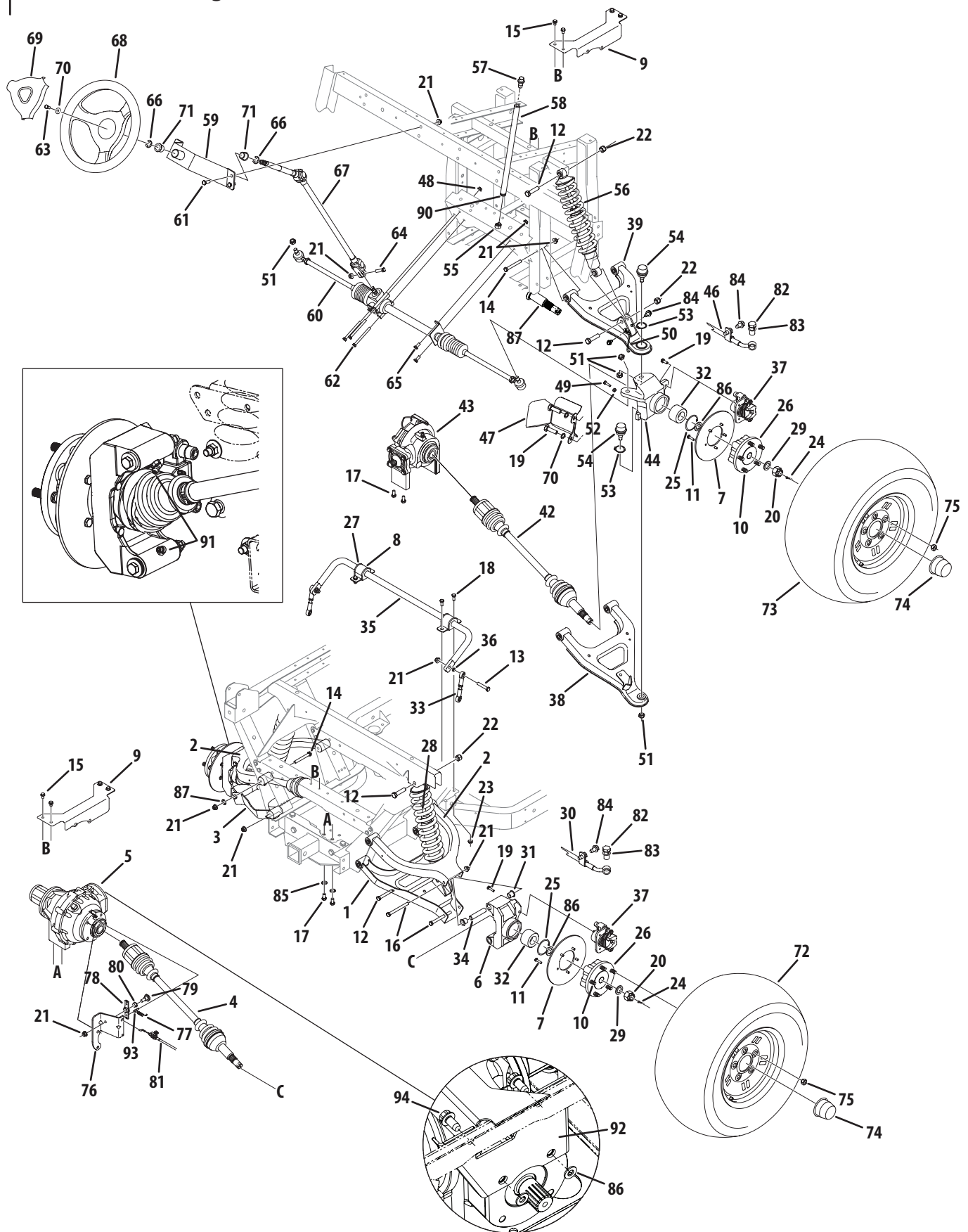
† Equipped on 4x4 Only

‡ Equipped on 4x2 Only

†† Kohler EFI Engine Only

* Not Shown

Axles and Steering



Axles and Steering

Ref No.	Part Number	Description
1	607-04163A	Cont Assembly, lwr, r/rr
2	607-04162A	Cont Assembly, rr Upr
3	607-04169A	Cont Assembly, lwr, l/rr
4	611-04063A	Axle Assembly, cv Joint
5	618-04236	Diff Assembly, Uv, complete
6	619-04125A	Hsg, rr, mach
7	707-04436A	Disc, brake, 8.00x.188
8	707-04655	Mt, sway Bar
9	707-04603A*	Mt, rear/diff, 4x4
	707-04604*	Mt, front/diff, 4x4
10	710-0852	Stud, rib Neck, 7/16-14 X 1.6
11	710-0433	Screw, 1/4-20, .625, gr5, lock
12	710-0489	Screw, 1/2-13, 2.00, gr5, std
13	710-04640	Screw, 3/8-18, 1.75, gr5
14	710-0521	Screw, 3/8-16, 3.00, gr8, std
15	710-0607*	Scr, tt, 5/16-18, 0.500, hxindwsh
16	710-04637	Screw, 3/8-16, 4.00, gr5
17	710-0216*	Screw, 3/8-16, .75, gr5, std
18	710-0157	Screw, 5/16-24, .75, gr5, std
19	710-04639	Screw, m8-1.25, 25.00
20	712-04109	Nut, slotted, 22x1.5
21	712-04065	Nut, flglk, 3/8-16, grf, nylon
22	712-3083	Nut, hexlk, 1/2-13, grb, nylon
23	712-04063	Nut, flglk, 5/16-18, grf, nylon
24	714-0162	Pin, cot, 5/32, 1.25
25	716-04055	Ring, ret, dho-60
26	618-04489	Hub, whl
27	731-05352	Bush, sway Bar
28	732-04423	Shabs, 5.0 Stroke, rr
29	736-0291	Wash, flat, .88 X 1.38 X .125, ht
30	727-04137	Hose, brake, rear, right
	727-04136†	Hose, brake, rear, left
31	741-1142A	Brg, flg, .625 X .750 X .750 Lg
32	741-04166	Brg, dbble Row, 60x30x37
33	747-04514	Rod, cont, .375x3.886
34	750-04358B	Tube, pivot, rr/cont Arm
35	750-04487A	Bar, sway, rr

Ref No.	Part Number	Description
36	736-3010	Washer, Flat, .407 x .812 x .135
37	761-04019	Brake, hyd, caliper, frt
38	607-04145A	Cont Assembly, r/frt, lwr
39	607-04148	Arm Assembly, r/frt, upr
40	607-04152A†	Cont Assembly, l/frt, lwr
41	607-04153†	Cont Assembly, l/frt, upr
42	611-04071A*	Axle Assembly, cv Joint, 4x4
43	618-04316*	Diff Assembly, cfd, 4x4
44	619-04137A	Hsg, knuckle, r/frt, mach
45	619-04142A†	Hsg, knuckle, l/frt, mach
46	727-04134	Hose, brake, front, right
	727-04133†	Hose, brake, front, left
47	707-04833*	Brkt, shld, strg, RH
	707-04832†*	Brkt, shld, strg, LH
48	712-3004A	Nut, Flg Lk, 5/16-18
49	710-0597	Screw, 1/4-20, 1.00, gr5, spec
50	732-04383	Wire, Brake Line
51	712-04086	Nut, nylock, m12x1.25
52	712-3006	Nut, hex, 1/4-20, gr5
53	716-04039	Ring, ret, 34x1.6
54	723-04024	B/jnt, bj14d-6201
55	726-0205*	Clamp, hose, .490 Dia.
56	732-04424	Shabs, 5.0 Stroke, frt
57	737-0296*	Vent, 3/8 Dia
58	751-10350*	Hose, fuel Line
59	607-04124	Supt Assembly, strg, whl
60	617-04041	Strg Assembly, gr
61	710-0514	Screw, 3/8-16, 1.00, gr5, std
62	710-1266	Screw, 5/16-18, 3.50, gr5, std
63	710-1880	Screw, 5/16-18, .75, gr5, patch
64	710-3005	Screw, 3/8-16, 1.25, gr5, std
65	710-3008	Screw, 5/16-18, .75, gr5, std
66	716-0231	Ring, e Type, .750
67	717-04200	Shft, strg
68	731-04514	Whl, strg, soft Grip 3 Spoke 5/8
69	731-3210	Cvr, whl, steering Soft Grip
70	736-0242	Wash, bell, .340 X .872 X .060

† Not Shown

* 4x4 Units Only

Continued on next page

Axles and Steering

Ref No.	Part Number	Description
71	741-0339	Brg,flg,.754id X 1.00odx.925
72	634-04443	Whl Ass'y, r/compl,25x11-12
	634-04445‡	Whl Ass'y, r/compl,25x11-12
	634-04484††	Whl Ass'y, r/compl,25x11-12
	634-04444†	Whl Ass'y, l/compl,25x11-12
	634-04446††	Whl Ass'y, l/compl,25x11-12
	634-04485†††	Whl Ass'y, l/compl,25x11-12
	634-04407**	Whl Ass'y, compl,25x10-12
	634-04330	Whl Ass'y, compl,25x10-12, Turf
	734-04156	Tire Only, 25x11-12
	734-04323**	Tire Only, 25x10.5-12
73	634-04216B	Whl Ass'y, r/compl,25x10-12
	634-04246B‡	Whl Ass'y, r/compl,25x10-12
	634-04486††	Whl Ass'y, r/compl,25x10-12
	634-04217B†	Whl Ass'y, l/compl,25x10-12
	634-04247B††	Whl Ass'y, l/compl,25x10-12
	634-04487†††	Whl Ass'y, l/compl,25x10-12
	634-04407**	Whl Ass'y, compl,25x10-12
	634-04330	Whl Ass'y, compl,25x10-12, Turf
	734-04157	Tire Only, 25x10-12
	734-04323**	Tire Only, 25x10.5-12
74	707-04740	Cap, Whl UV

Ref No.	Part Number	Description
	707-05007††	Cap, Whl UV, Chrome
75	712-3050	Nut, lug, 7/16-14
	712-04127††	Nut, lug, 7/16-14, Chrome
76	707-04693	Brkt, diff, cbl,mnt
77	732-0418	Spr, ext, .38od x 2.10
78	607-04216A	Lvr, Ass'y, Diff Lock
79	738-0507B	Scr, shldr, .500 dia x .434
80	741-0491	Brg, flg, nyliner, .500id x .34lg
81	746-04248	Cbl, cont, diff, lock
82	737-04129	Ftg, banjo ftg bolt, M10x1.00
83	737-04130	Ftg, banjo ftg crush wash,10mm
84	710-0599	Screw, tt, 1/4-20x.500
85	736-0262	Washer, Flat, .385 x .870 x .092
86	736-0275	Wash, Flat, .344 x .688 x .065
87	711-04401**	Axle, Frt, 4x2
88	723-3021†	Creeper Drive Housing Breather
89	737-04149†	Adap, Diff, Breather
90	726-04041*	Clamp, Hose, Adj.
91	737-04091	Ftg, Grs
92	707-05018	Brkt., Diff, rr
93	715-04011	Pin, Roll
94	710-0623	Scr., tt, 3/8-16 x .750

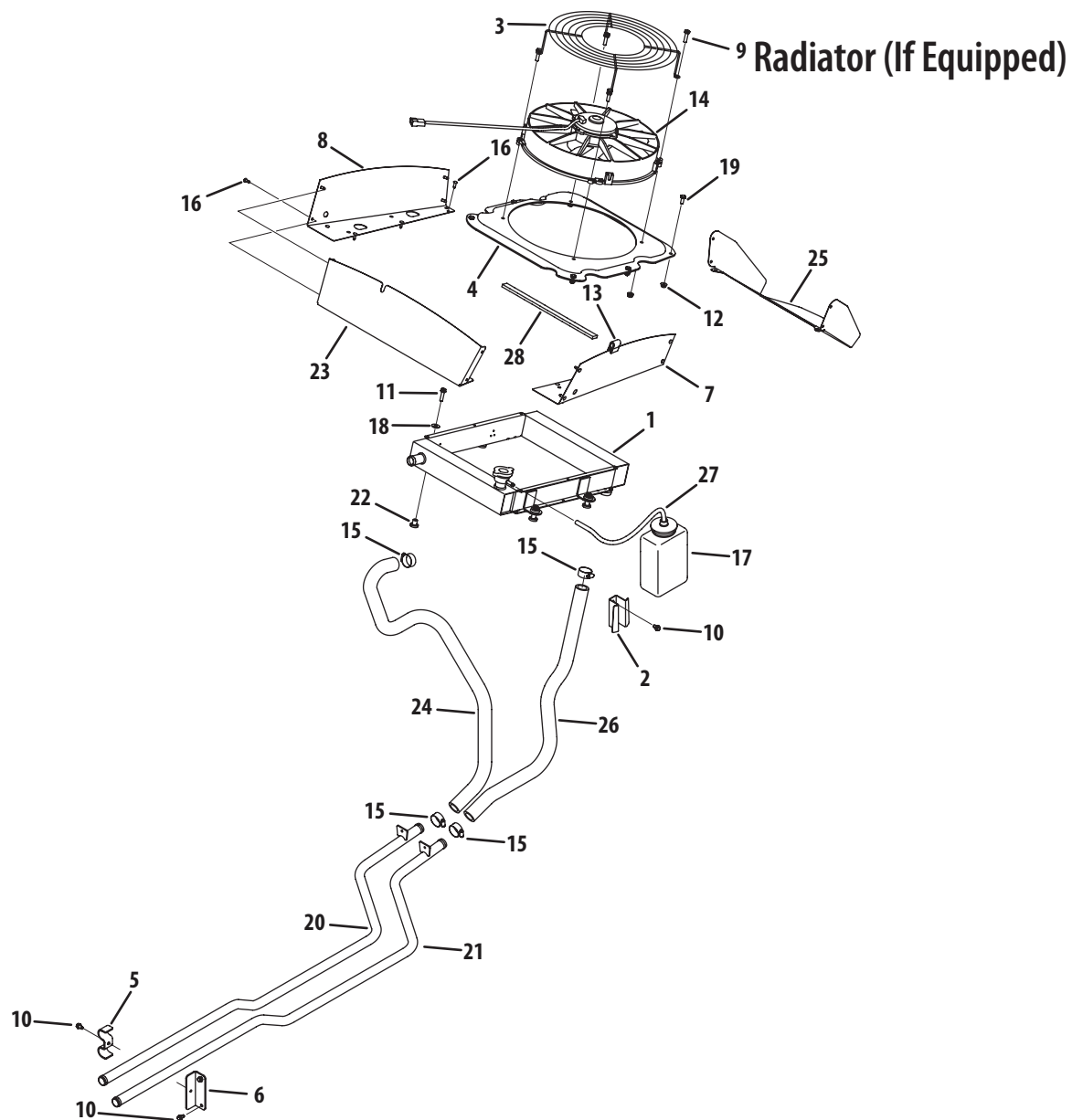
† Not Shown

†† Kohler EFI Units

‡ Camo Units

* 4x4 Units Only

** 4x2 Units Only

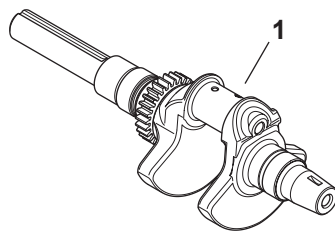


Ref No.	Part Number	Description
1	651-04148	Rdtr Asm, zin Core
2	703-05461A	Brkt, over Flow, bottle
3	732-04389	Guard, fan
4	731-05688	Shrd, Fan, Mount
5	707-04659	Brkt, tube, uv
6	707-04697	Brkt, rdtr Hose
7	707-04894	Shrd, rh, cat
8	707-04895	Shrd, lh, cat
9	710-0597	Hhcs, 1/4-20, 1.00, gr5
10	710-0599	Scr, tt, 1/4-20, 0.500, hxindwsh
11	710-0788	Scr, tt, 1/4-20, 1.000, hxindwsh
12	712-04064	Nut, flglk, 1/4-20, grf, nylon
13	723-3061	Heat Baffle Seal
14	725-04224	Fan, electric, 12v

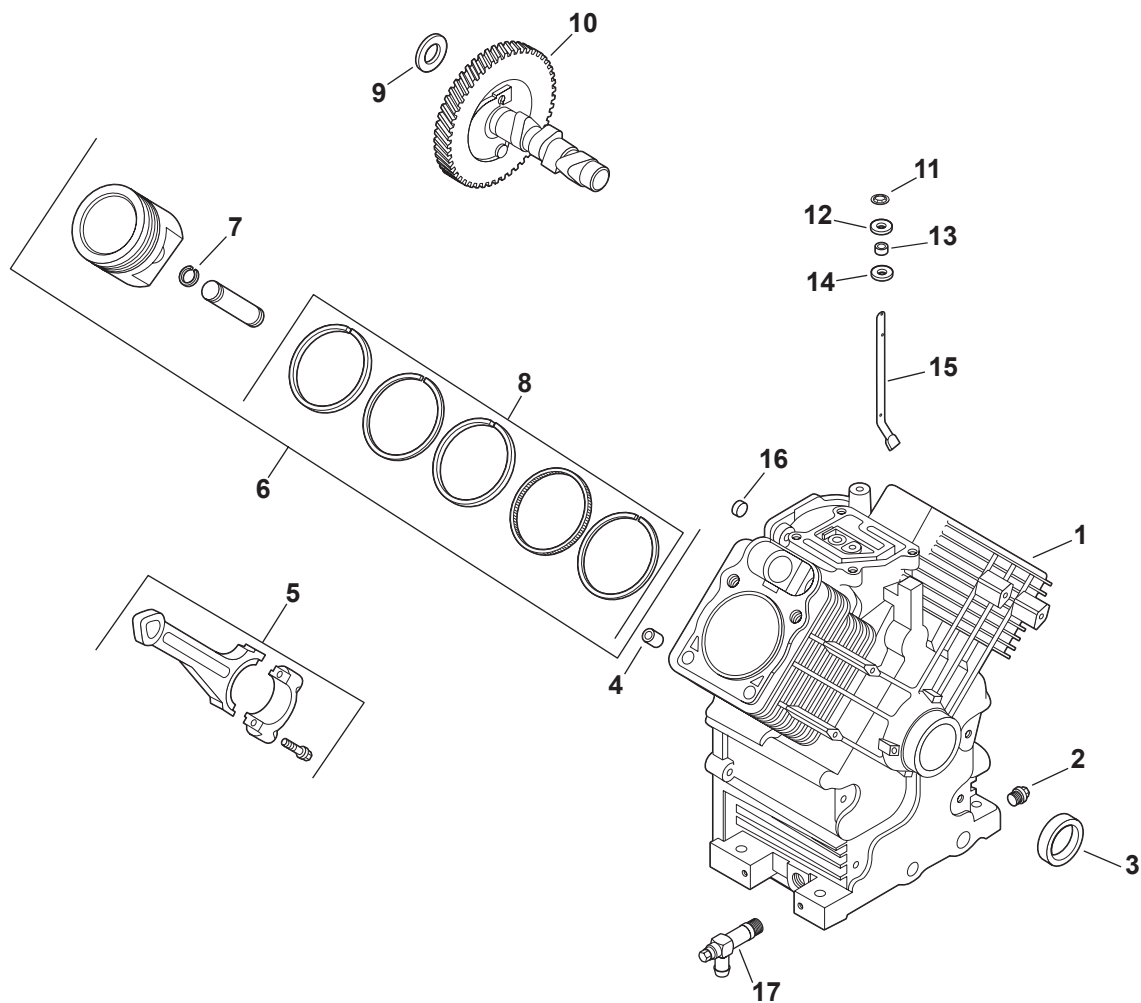
Ref No.	Part Number	Description
15	726-0132	Clamp, hose, adj
16	728-0123	Pop Rivet 3/16 Dia x .450, sty1
17	731-04731	Cntnr, over Flow, coolant
18	736-0173	Wash, flat, .28 x .74 x .063
19	710-0751	Scr., 1/4-20 x .620
20	750-04769A	Tube, inside, rdtr 4x4
21	750-04768	Tube, outside, rdtr 4x4
22	750-04762	Spcr, Step
23	707-04896	Shrd, Cat, rear
24	751-10256	Hose, rdtr, frt 4x4
25	707-04897	Shrd, Cat, front
26	751-10261	Hose, rdtr, frt 4x4
27	751-10377	Tube, overflow, rdtr
28	722-3022	Tape, .625 Wide x .25 Thk Foam

Kohler Engine - Crank Shaft & Crank Case

Crankshaft



Crankcase



Crank Shaft

Ref No.	Part Number	Description
1.	KH-24-014-154-S	Crankshaft (Includes 2)

Crankcase

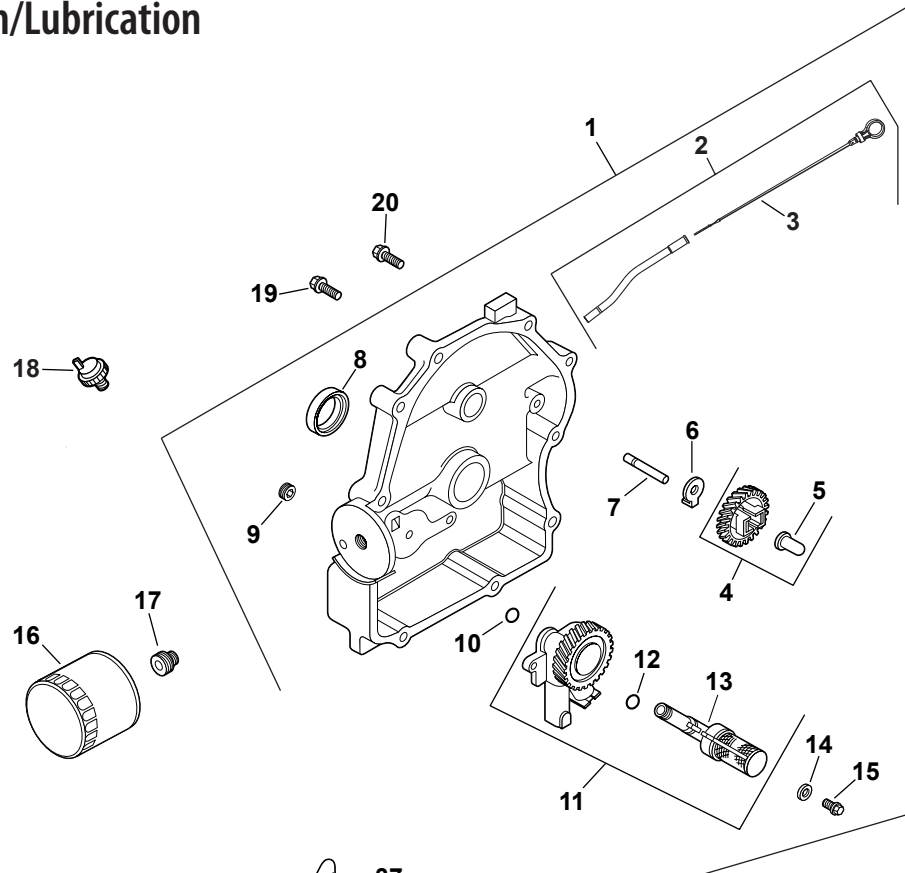
Ref No.	Part Number	Description
1.	(Use Miniblock)	Crankcase
2.	KH-25-139-57-S	Plug, sq. head 3/8" (2)
3.	KH-24-032-01-S	Seal, front oil
4.	KH-24-380-16-S	Pin, locating (6)
5.	KH-24-067-16-S	Connecting Rod (Std.) (2)
	KH-24-067-14-S	Connecting Rod (.25) (2)
6.	KH-24-874-17-S	Piston w/Ring Set (Std.) (2) (Includes 7,8)
	KH-24-874-14-S	Piston w/Ring Set (.08) (2)
	KH-24-874-18-S	Piston w/Ring Set (.25) (2)
	KH-24-874-19-S	Piston w/Ring Set (.50) (2)
7.	KH-24-018-01-S	Retainer, piston pin (4)
8.	KH-24-108-11-S	Ring Set (Std. & .08) (2)
	KH-24-108-12-S	Ring Set (.25) (2)
	KH-24-108-13-S	Ring Set (.50) (2)
9.	KH-12-422-09-S	Shim, camshaft (A.R.) red

Ref No.	Part Number	Description
	KH-12-422-13-S	Shim, camshaft (A.R.) black
	KH-12-422-07-S	Shim, camshaft (A.R.) white
	KH-12-422-08-S	Shim, camshaft (A.R.) blue
	KH-12-422-10-S	Shim, camshaft - yellow
	KH-12-422-11-S	Shim, camshaft (A.R.) green
	KH-12-422-12-S	Shim, camshaft (A.R.) gray
10.	KH-24-012-10-S	Camshaft
11.	KH-24-018-09-S	Retainer, ring
12.	KH-M-931010-S	Washer, plain 9 mm
13.	KH-28-032-09-S	Seal, governor cross shaft
14.	KH-24-468-15-S	Washer, plain 1/4"
15.	KH-24-144-38-S	Shaft, governor cross
16.	KH-52-139-09-S	Plug, cup
17.	KH-25 462-12-S	Valve, oil drain (goes in the 2 o'clock position)

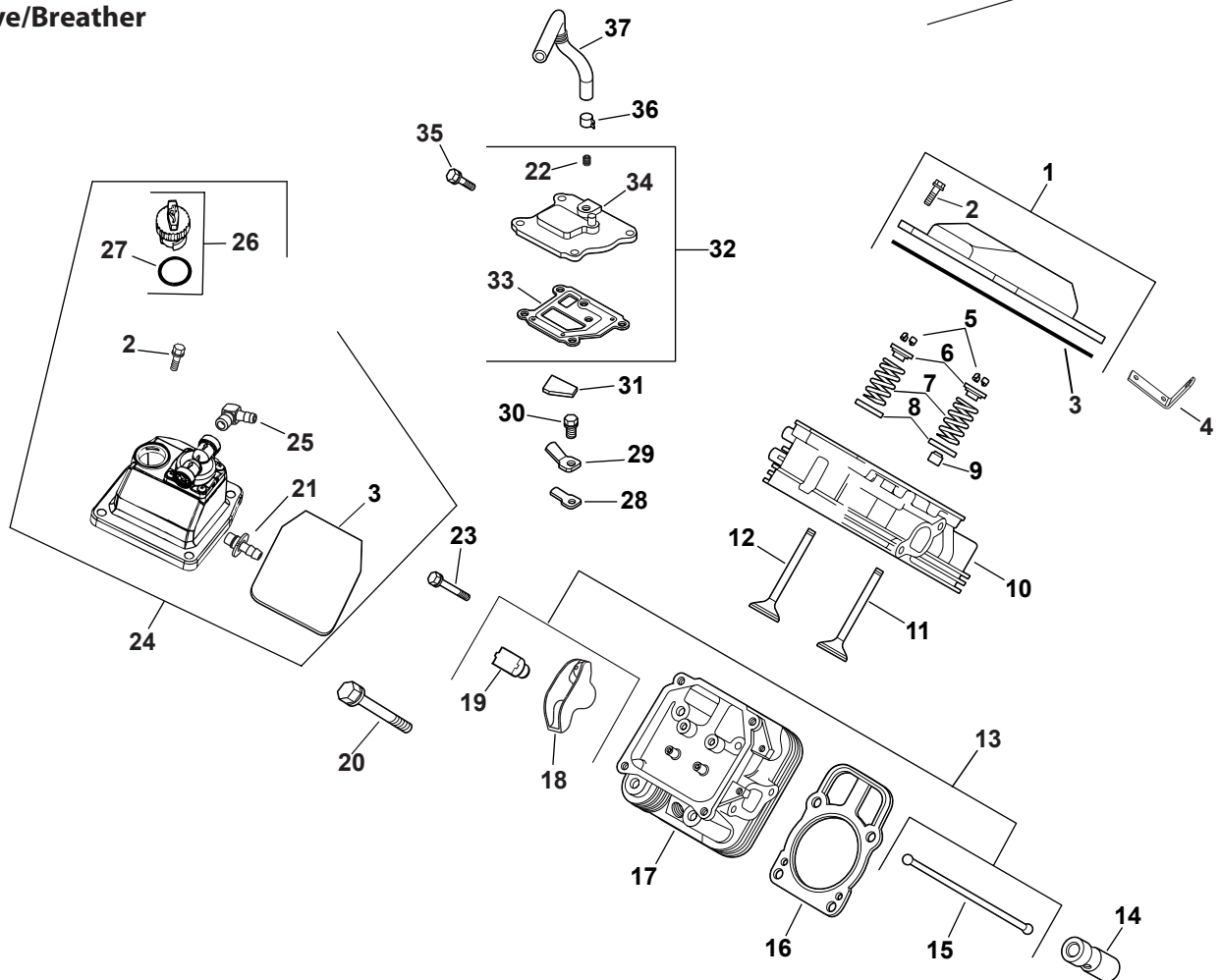
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler Engine - Oil Pan/Lubrication

Oil Pan/Lubrication



Head/Valve/Breather



Oil Pan/ Lubrication

Ref No.	Part Number	Description
1.	KH-24-009-167-S	Plate, closure ass'y (Incl. 2-15)
2.	KH-24-755-121-S	Kit, tube w/dipstick (Includes 3)
3.	KH-24-038-10-S	Dipstick
4.	KH-24-043-12-S	Kit, governor gear (Includes 5)
5.	KH-12-380-01-S	Pin, governor regulating
6.	KH-24-448-02-S	Tab, locking
7.	KH-12-144-02-S	Shaft, governor gear
8.	KH-52-032-08-S	Seal, oil (PTO end)
9.	KH-25-139-60-S	Plug, pipe 1/8" (2)
10.	KH-24-153-08-S	O-Ring
11.	KH-24-393-51-S	Oil pump ass'y (Includes 12,13)
12.	KH-24-153-01-S	O-Ring, oil pick-up

Ref No.	Part Number	Description
13.	KH-24-381-04-S	Pick-up, oil
14.	KH-M-631005-S	Washer, plain 6 mm (2)
15.	KH-M-645025-S	Screw, hex flange M6x1.0x25 (2)
16.	KH-12-050-01-S	Filter, oil
17.	KH-24-136-01-S	Nipple, oil filter
18.	KH-25-099-27-S	Switch, pressure
19.	KH-24-086-16-S	Screw, hex flg, M8x1.25x45 (9)
20.	KH-24-086-17-S	Screw, hex. flange M8x1.25x45
—	KH-25-113-05-S†	Decal, oil sentry
—	KH-24-113-08-S†	Decal, 20 HP
—	KH-25-113-39-S†	Decal, clear laminate

Head/ Valve/ Breather

Ref No.	Part Number	Description
1.	KH-24-755-140-S	Kit, oil fill rocker cover (Incl. 2,3)
2.	KH-M-651030-S	Screw, hex flange M6x1.0x30 (4)
3.	KH-24-153-28-S	O-Ring, valve cover
4.	KH-24-445-01-S	Strap, lifting (2)
5.	KH-12-755-03-S	Kit, retainer (2)
6.	KH-12-173-01-S	Cap, valve spring (2)
7.	KH-24-089-02-S	Spring, valve (2)
8.	KH-235011-S	Retainer, spring (2)
9.	KH-66-032-05-S	Seal, valve stem
10.	KH-24-318-68-S	Head assembly, #1 cylinder
11.	KH-24-017-01-S	Valve, intake (Std.)
	KH-24-017-02-S	Valve, intake (.25)
12.	KH-24-016-01-S	Valve, exhaust (Std.)
	KH-24-016-02-S	Valve, exhaust (.25)
13.	KH-24-755-66-S	Kit, valve train (Incl. 15,18,19)
14.	KH-25-351-04-S	Lifter, valve (4)
15.	KH-24-411-05-S	Rod, push (2)
16.	KH-24-841-01-S	Kit, cyl head gskt (Incl. 21,22) (2)
17.	KH-24-318-71-S	Head assembly, #2 cylinder
18.	KH-25-186-01-S	Arm, rocker (2)
19.	KH-24-599-02-S	Pivot, rocker arm (2)

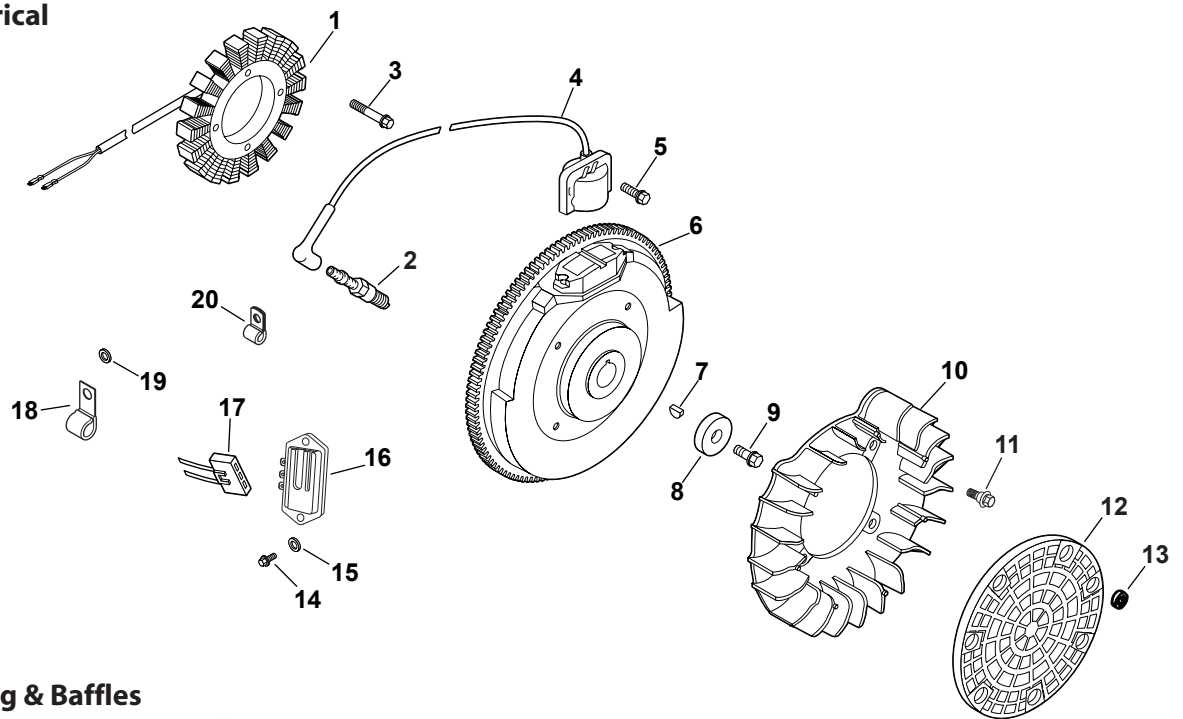
Ref No.	Part Number	Description
20.	KH-12-086-16-S	Screw, Flg, M10x1.5x90 (8)
21.	KH-25-294-10-S	Fitting, 45°
22.	KH-25-139-60-S	Plug, ctsk pipe 1/8"
23.	KH-M-640034-S	Screw, hex flange M6x1.0x34 (2)
24.	KH-24-559-12-S	Kit, fuel pump (Includes 2,3,25)
25.	KH-25-294-11-S	Fitting, 90° (2)
26.	KH-24-755-46-S	Cap assembly, oil fill (Incl. 27)
27.	KH-24-153-02-S	O-Ring, dipstick
28.	KH-24-402-03-S	Reed, breather
29.	KH-66-018-04-S	Retainer, reed
30.	KH-M-545010-S	Screw, hex. flange M5x0.8x10
31.	KH-24-050-01-S	Filter, breather
32.	KH-24-033-01-S	Kit, breathe (Includes 33,34)
33.	KH-24-041-51-S	Gasket, breather
34.	KH-24-096-86-S	Cover, breather
35.	KH-M-645020-S	Screw, hex flange M6x1.0x20 (4)
36.	KH-25-237-14-S	Clamp, hose
37.	KH-24-326-76-S	Hose, breather
—	KH-24-755-147-S†	Kit, cylnd head hardware (Includes 5-9,11,12,15,18,19,23)

† Not Shown

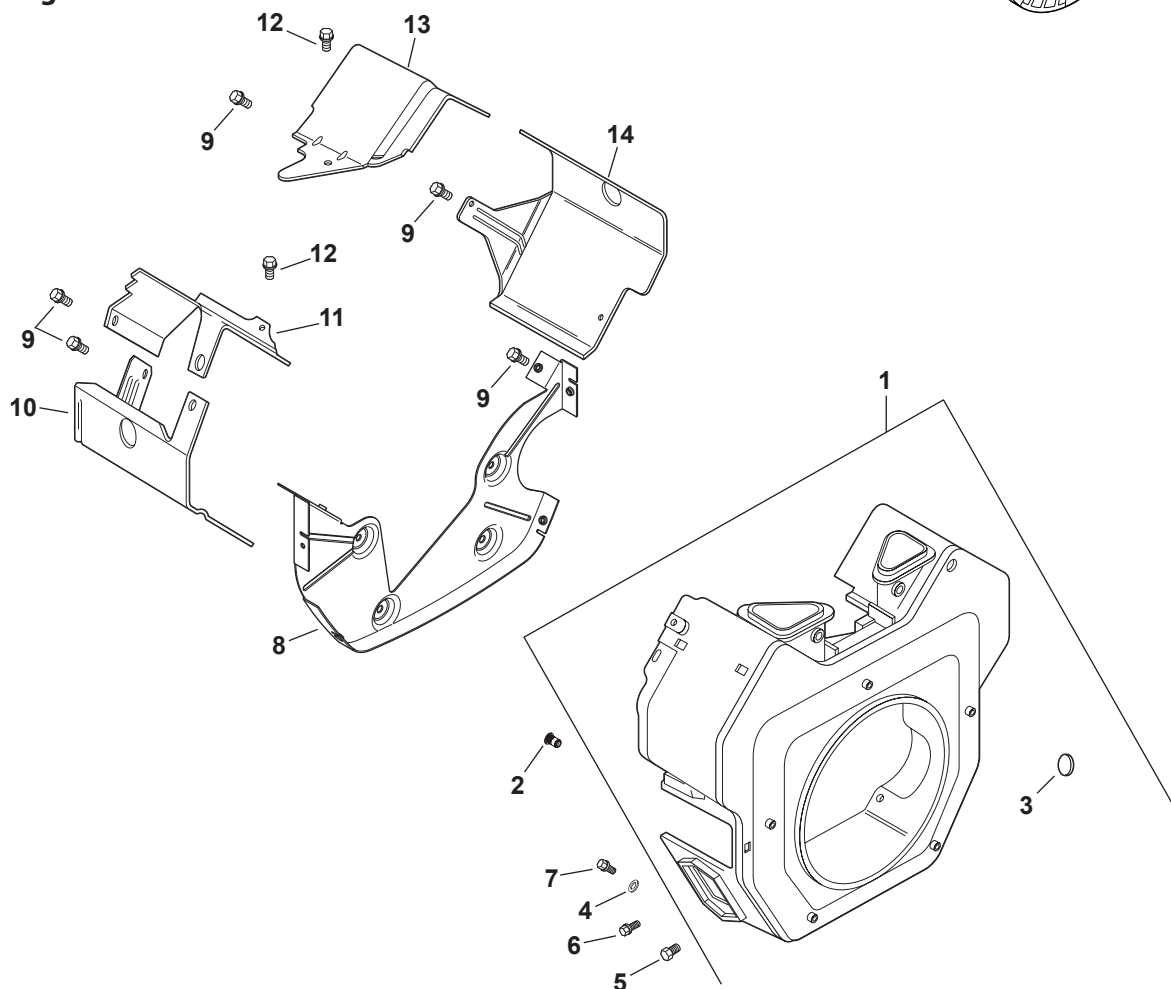
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler Engine - Ignition/ Electrical & Blower Housing/ Baffles

Ignition/Electrical



Blower Housing & Baffles



Ignition/ Electrical

Ref No.	Part Number	Description
1.	KH-54-755-09-S	Kit, 15 amp stator
2.	KH-25-132-12-S	Spark Plug (2)
3.	KH-M-548025-S	Screw, hex. cap M5x0.8x25 (2)
4.	KH-24-584-01-S	Module, ignition (2)
5.	KH-M-545020-S	Screw, hex flange M5x0.8x20 (4)
6.	KH-24-025-04-S	Flywheel
7.	KH-X-42-15-S	Key, 3/16" x 5/8"
8.	KH-12-468-03-S	Washer, flat 13/32"
9.	KH-12-086-14-S	Screw, hex flange M10x1.5x46
10.	KH-24-157-01-S	Fan
11.	KH-25-086-47-S	Bolt, shoulder (4)
12.	KH-24-162-03-S	Screen, grass
13.	KH-24-018-03-S	Retainer, (3)

Ref No.	Part Number	Description
14.	KH-24-086-18-S	Screw, phillips hd. 11-16x7/8" (2)
15.	KH-X-25-92-S	Washer, plain 3/16" (2)
16.	KH-41-403-09-S	Rectifier-regulator
17.	KH-236602-S	Connector (3 contact)
18.	KH-235173-S	Clip, cable
19.	KH-X-25-63-S	Washer, plain 1/4"
20.	KH-12-154-01-S	Clamp, insulated
—	KH-25-086-91-S†	Screw, tapping (2)
—	KH-24-126-137-S†	Bracket, ground strap
—	KH-25-468-07-S†	Washer, flat
—	KH-24-176-08-S†	Harness, wiring
—	KH-25-454-03-S†	Tie, wire (2)

† Not Shown

Blower Housing & Baffles

Ref No.	Part Number	Description
1.	KH-24-027-163-S	Housing, blower (Includes 2, KH-41-037-10-S)
2.	KH-24-332-01-S	Insert, threaded (5)
3.	KH-25-313-06-S	Grommet
4.	KH-25-468-07-S	Washer, flat, 7/32" (2)
5.	KH-M-561016-S	Screw, hex. flange M5x0.8x16
6.	KH-M-545016-S	Screw, hex. flange M5x0.8x16 (3)
7.	KH-M-545020-S	Screw, hex. flange M5x0.8x20 (4)
8.	KH-24-146-50-S	Plate, back (Incl KH-25-154-11-S)

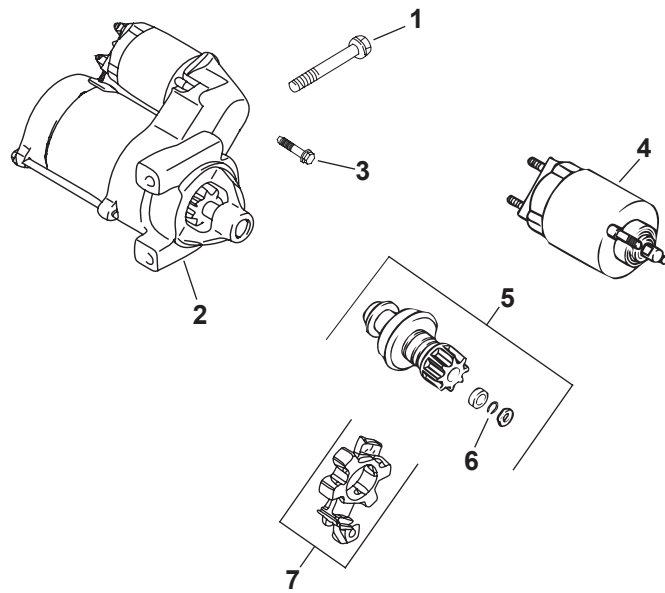
Ref No.	Part Number	Description
9.	KH-M-645016-S	Scr, hex flng (6) M6x1.0x16 (6)
10.	KH-24-063-39-S	Baffle, cyl barrel #2 side
11.	KH-24-063-70-S	Baffle, valley - #2 side
12.	KH-M-545010-S	Screw, hex flange M5x0.8x10 (2)
13.	KH-24-063-59-S	Baffle, valley - #1 side
14.	KH-24-063-58-S	Baffle, cylinder barrel - #1 side
—	KH-41-037-10-S†	Nameplate, service
—	KH-25-154-11-S†	Clip, repair (speed nut)
—	KH-24-086-35-S†	Screw, lbd sckt pan M5 x 0.8 x 10 (5)
—	KH-24-468-10-S†	Washer, flat, 7/32" (5)

† Not Shown

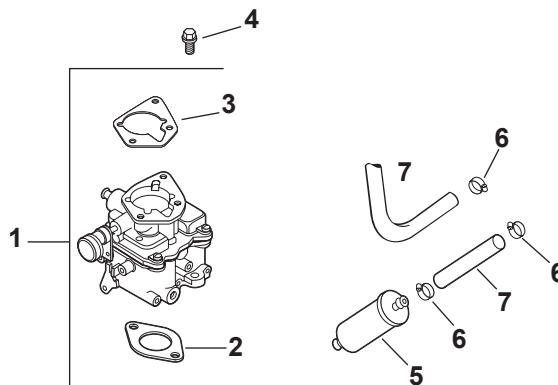
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler Engine - Starting & Fuel Systems

Starting System



Fuel System



Starting System

Ref No.	Part Number	Description
1.	KH-M-839080-S	Scr, hex flange M8x1.25x80 (2)
2.	KH-25-098-09-S	Starter, solenoid ass'y (Incl 3-7)
3.	KH-25-086-113-S	Screw, external torx hd. (3)
4.	KH-25-435-06-S	Kit, solenoid (Includes 3)
5.	KH-25-755-33-S	Kit, starter pinion (Includes 6)
6.	KH-25-141-05-S	Ring
7.	KH-25-221-01-S	Brush, holder

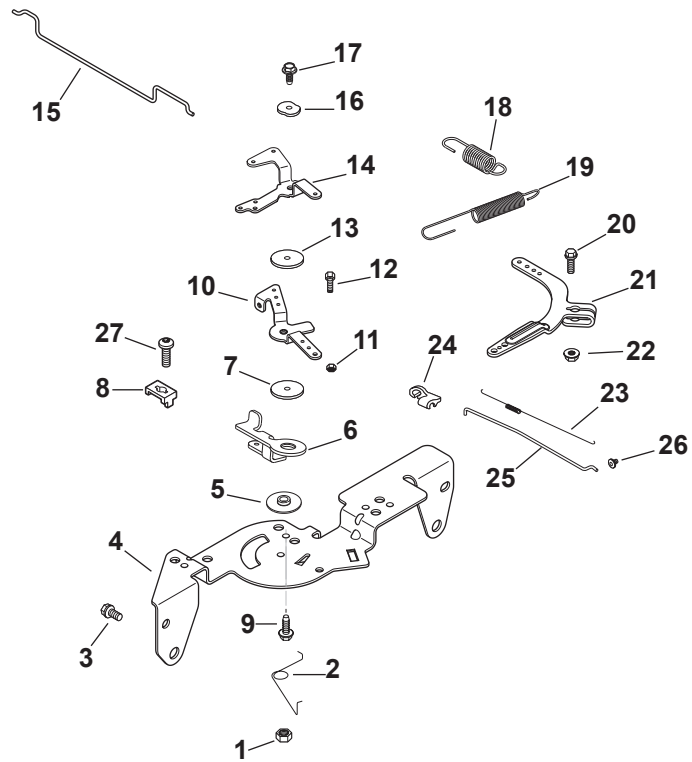
Fuel System

Ref No.	Part Number	Description
1.	KH-24-853-143-S	Kit, carb w/gasket (Incl 2,3)
2.	KH-24-041-06-S	Gasket, air cleaner base
3.	KH-24-041-53-S	Gasket, carburetor
4.	KH-M-651025-S	Screw, hex flange M6x1.0x25 (2)
5.	KH-24-050-09-S	Filter, fuel
6.	KH-25-237-14-S	Clamp, hose (4)
7.	KH-25-111-34-S	Line, fuel 24" - cut to length (2)
—	KH-24-518-24-S†	Lead, ground (solenoid to carb mounting screw)
—	KH-24-755-125-S†	Kit, high altitude
—	KH-24-757-01-S†	Kit, solenoid
—	KH-24-757-02-S†	Kit, float
—	KH-24-757-03-S†	Kit, carburetor repair
—	KH-24-757-07-S†	Kit, choke repair

† Not Shown

NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Engine Controls



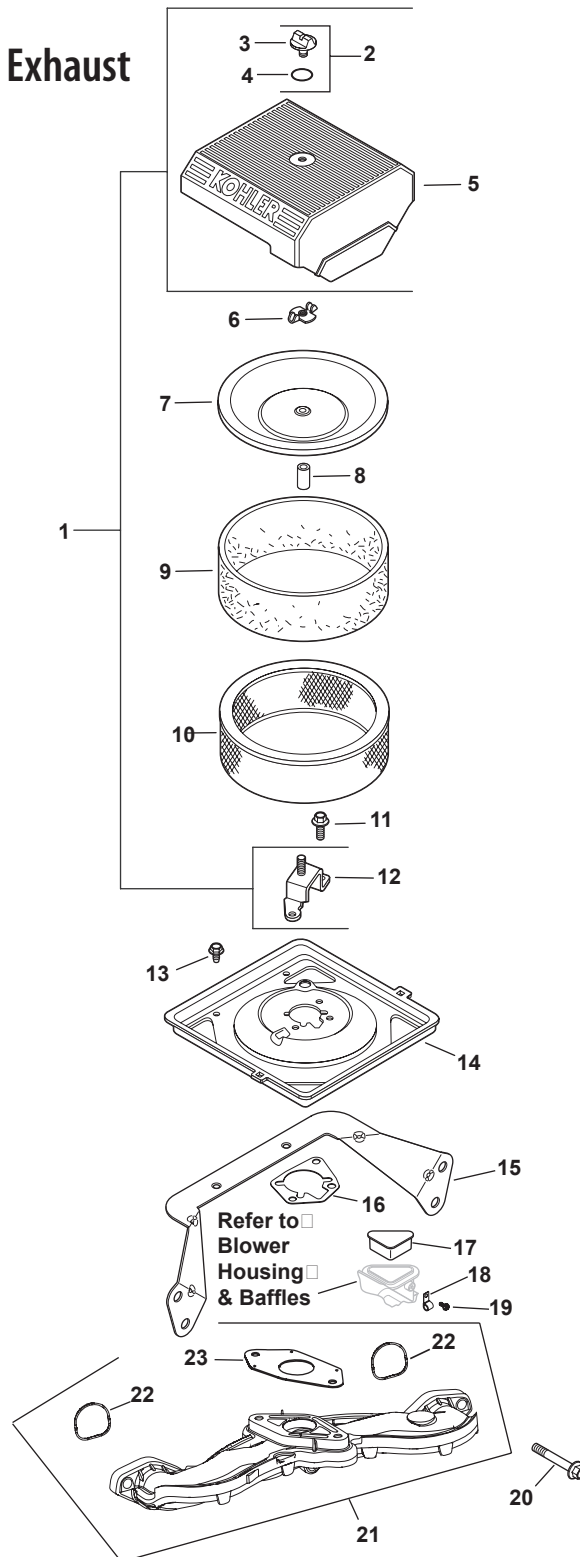
Engine Controls

Ref No.	Part Number	Description
1.	KH-M-547050-S	Nut, hex. lock M5x0.8
2.	KH-24 089 03-S	Spring, choke return
3.	KH-M-645016-S	Screw, hex flange M6x1.0x16 (4)
4.	KH-24 126 161-S	Bracket, control
5.	KH-24 112 27-S	Spacer, control assembly
6.	KH-24 090 47-S	Lever, throttle actuator
7.	KH-24 468 20-S	Washer, flat, 5mm
8.	KH-12 237 01-S	Clamp, cable (2)
9.	KH-M-545016-S	Screw, hex. flange M5x0.8x16
10.	KH-24 090 48-S	Lever, throttle control
11.	KH-M-446030-S	Nut, M4x0.7
12.	KH-M-401030-S	Screw, cap M4x0.7x30
13.	KH-24 468 01-S	Washer, flat, 5.5 mm
14.	KH-24 090 05-S	Lever, choke
15.	KH-24 079 21-S	Linkage, choke
16.	KH-41 468 03-S	Washer, spring 1/4"
17.	KH-M-545020-S	Screw, hex. flange M5x0.8x20
18.	KH-24 089 55-S	Spring, governor
19.	KH-24 089 45-S	Spring, governor
20.	KH-24 211 03-S	Bolt, rd hd sq neck, M6x1.0x25
21.	KH-24 090 33-S	Lever, governor
22.	KH-M-641060-S	Nut, flange M6x1.0
23.	KH-24 089 01-S	Spring, linkage
24.	KH-25 158 11-S	Bushing, linkage retaining
25.	KH-24 079 01-S	Linkage, throttle
26.	KH-25 158 08-S	Bushing, throttle linkage
27.	KH-24 086 43-S	Scr, lbd thd frm, M5 x 0.8 x 16

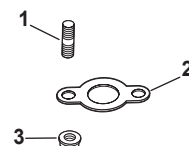
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Kohler Engine - Air Intake/ Filtration & Exhaust

Air Intake/Filtration



Exhaust



Air Intake/ Filtration

Ref No.	Part Number	Description
1.	KH-24 743 08-S	Kit, air cleaner cover (Incl 2 5,12)
2.	KH-54 755 01-S	Kit, knob w/seal (Includes 3,4)
3.	KH-25 341 04-S	Knob, cover
4.	KH-24 153 20-S	O-Ring
5.	KH-24 096 69-S	Cover, air cleaner
6.	KH-12 100 01-S	Nut, wing
7.	KH-24 096 01-S	Cover, inner air cleaner
8.	KH-24 032 03-S	Seal, inner air cleaner
9.	KH-24 083 02-S	Element, precleaner
10.	KH-47 083 03-S	Element, air cleaner
11.	KH-24 086 53-S	Screw, flg thd frm M6x1.0x16
12.	KH-24 126 21-S	Bracket, air cleaner

Ref No.	Part Number	Description
13.	KH-M-545010-S	Screw, flg thd frm M5x0.8x10
14.	KH-24 094 39-S	Base, air cleaner
15.	KH-24 126 130-S	Bracket, air cleaner base
16.	KH-24 041 06-S	Gasket, air cleaner base
17.	KH-24 096 17-S	Cover, blower housing
18.	KH-25 154 04-S	Clip, cable
19.	KH-25 086 91-S	Screw, wsh hd tap #8-18x1/2"
20.	KH-M-651040-S	Screw, flg M6x1.0x40
21.	KH-24 164 54-S	Manifold, intake - plastic (Includes 21,22)
22.	KH-24 153 27-S	O-Ring, intake port
23.	KH-24 041 53-S	Gasket, carburetor

Exhaust

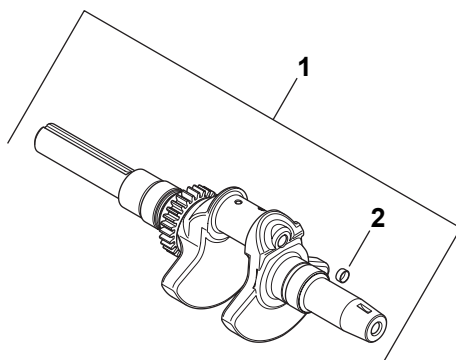
Ref No.	Part Number	Description
1.	KH-25-072-04-S	Stud M8x1.25x33 (4)
2.	KH-24-041-49-S	Gasket, exhaust manifold (2)
3.	KH-M-841080-S	Nut, hex. flange M8x1.25 (5)
—	KH-24-782-15†	Miniblock
—	KH-24-755-107-S†	Gasket Set

† Not Shown

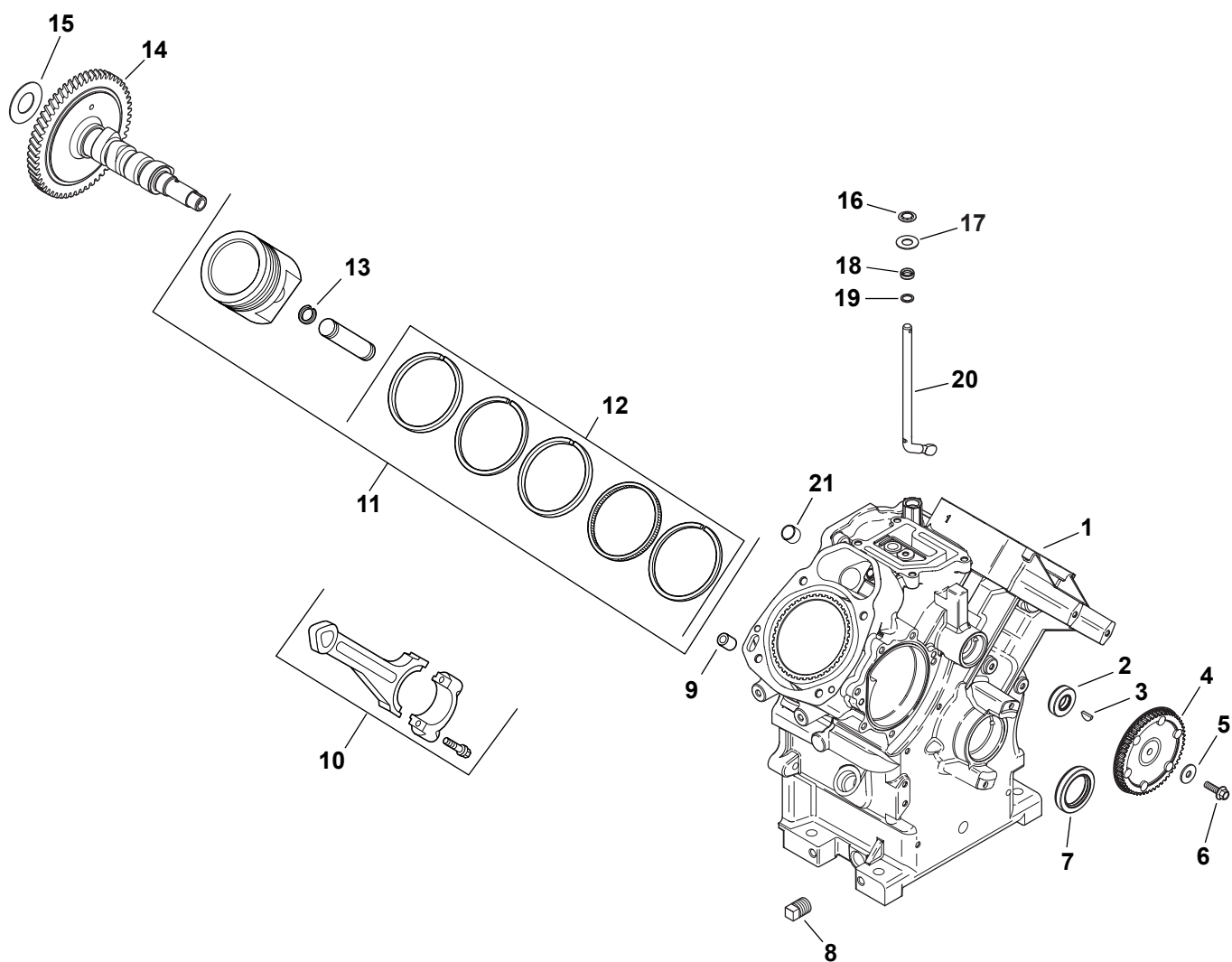
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler EFI Engine - Crank Shaft & Crank Case

CRANKSHAFT



CRANKCASE



Crank Shaft

Ref No.	Part Number	Description
1	66 014 118-S	Crankshaft (Includes 2)
2	52 139 09-S	Plug, Cup

Crankcase

Ref No.	Part Number	Description
1		Crankcase (Use: Short Block)
2	66 032 07-S	Seal, Camshaft
3	X-42-2-S	Key, 3/32" x 3/8"
4	66 093 01-S	Sprocket, Camshaft
5	X-25-52-S	Washer, Flat 1/4"
6	M-651020-S	Screw, Flg, M6 x 1.0 x 20
7	24 032 19-S	Seal, Oil (Helix Lip)
8	25 139 57-S	Plug, Sq Hd Pipe, 3/8"
9	24 380 16-S	Pin, Locating
10	24 067 24-S	Connecting Rod (Std)
	24 067 25-S	Connecting Rod (.25)
11	24 874 30-S	Kit, Piston w/Ring Set (Incl.12,13)
	24 874 31-S	Kit, Piston w/Ring Set (.08)
12	24 108 22-S	Ring Set (Std)
	24 108 23-S	Ring Set (.08)
13	24 018 01-S	Retainer, Piston Pin

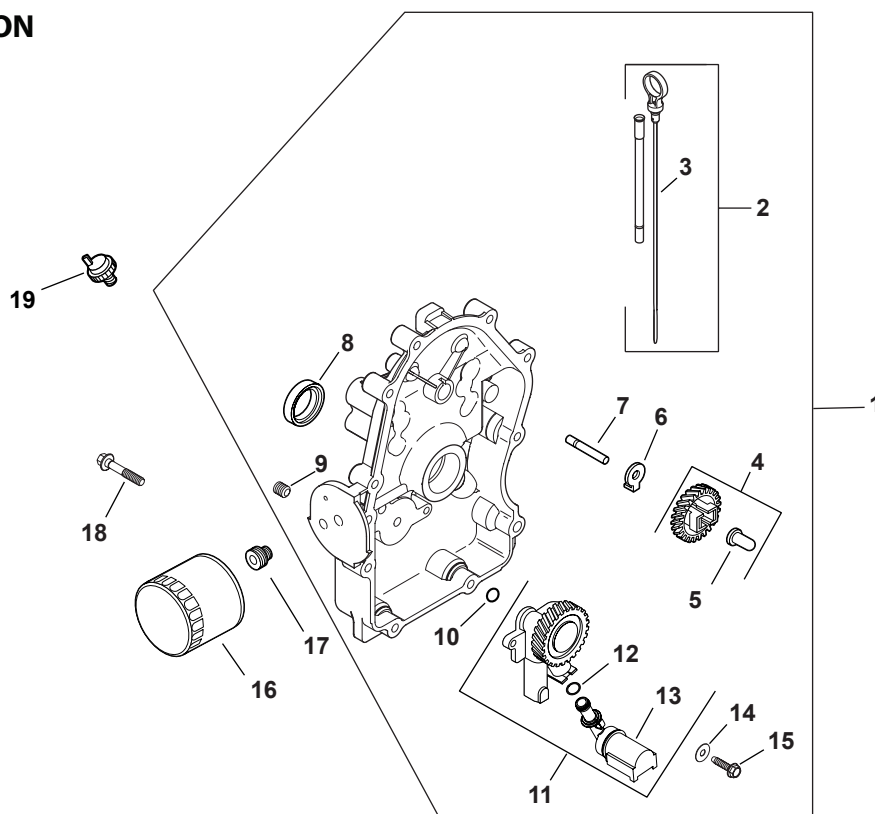
Ref No.	Part Number	Description
14	66 012 06-S	Kit Camshaft - EFI (Incl 25 357 14-S)
15	12 422 07-S	Shim, Camshaft (White .028")
	12 422 08-S	Shim, Camshaft (Blue .03")
	12 422 09-S	Shim, Camshaft (Red .032")
	12 422 10-S	Shim, Camshaft (Yellow .034")
	12 422 11-S	Shim, Camshaft (Green .036")
	12 422 12-S	Shim, Camshaft (Gray .038")
	12 422 13-S	Shim, Camshaft (Black .04")
16	24 018 09-S	Retainer, Ring
17	M-931010-S	Washer, Flat 9 mm
18	28 032 09-S	Seal, Governor Cross Shaft
19	24 468 15-S	Washer, Flat, 11/32"
20	24 144 38-S	Shaft, Governor Cross
21	52 139 09-S	Plug, Cup
—	25 357 14-S†	Lubricant, Camshaft

† Not Shown

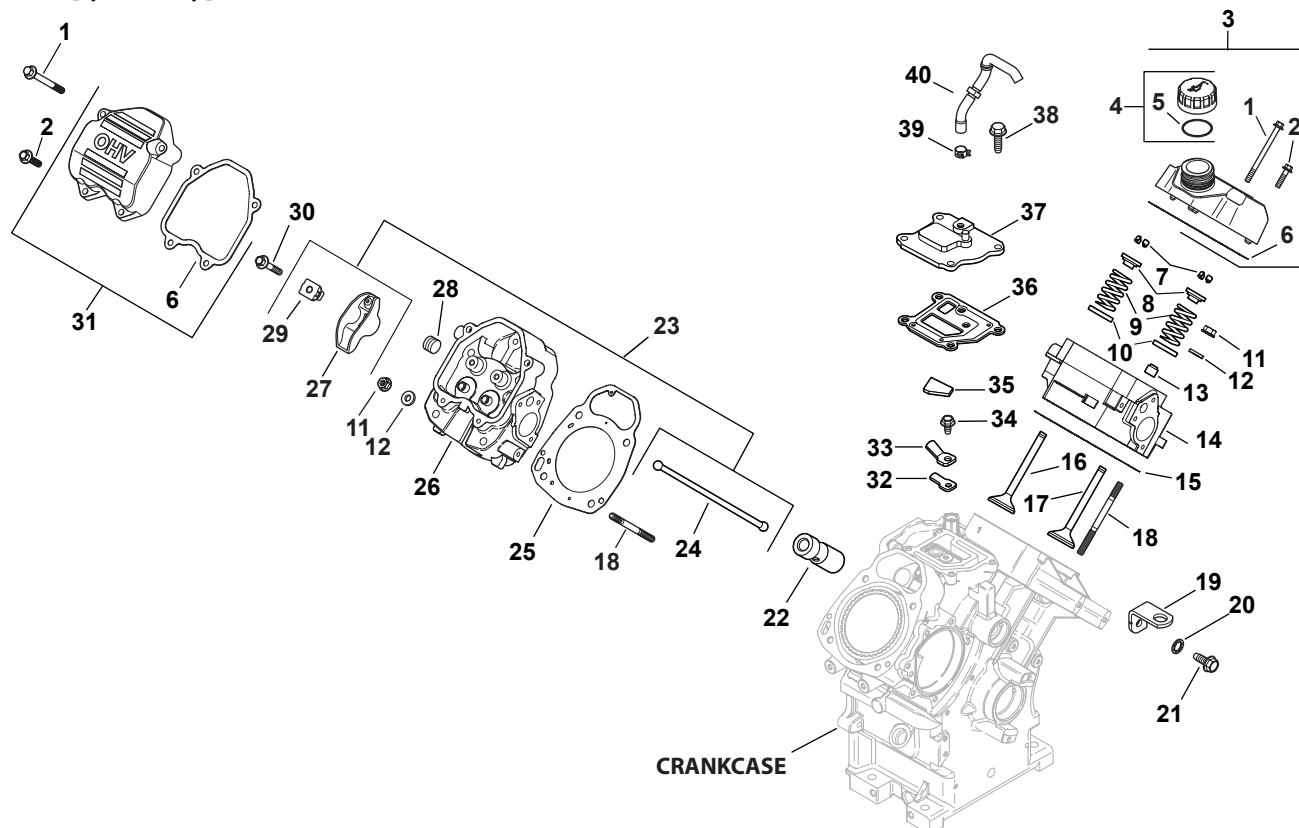
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler EFI Engine - Oil Pan/Lubrication

OIL PAN/LUBRICATION



HEAD/VALVE/BREATHER



CRANKCASE

Oil Pan/ Lubrication

Ref No.	Part Number	Description
1	24 009 157-S	Closure Plate Assembly
2	24 755 121-S	Kit, Dipstick/ Tubes (Includes 3)
3	24 038 10-S	Dipstick
4	24 043 12	Kit, Governor Gear w/Pin (Incl 5)
5	12 380 01	Pin, Governor Regulating
6	24 448 02-S	Tab, Locking
7	12 144 02-S	Shaft, Governor Gear
8	25 032 06-S	Seal, Oil
9	25 139 60-S	Plug, Ctsk Pipe, 1/8"
10	24 153 08	O-Ring

Ref No.	Part Number	Description
11	24 393 51-S	Kit, Oil Pump Ass'y (Incl 12, 13)
12	24 153 01	O-Ring, Oil Pick-up
13	24 381 04	Pick-up, Oil
14	M-631005	Washer, Flat 6 mm
15	M-645025-S	Screw, Flg Thd Frm M6x1.0x25
16	12 050 01-S	Filter, Oil
17	24 136 01	Nipple, Oil Filter
18	24 086 17-S	Screw, Flg M8 x 1.25 x 45
19	25 099 27-S	Switch, Oil Pressure

Head/ Valve/ Breather

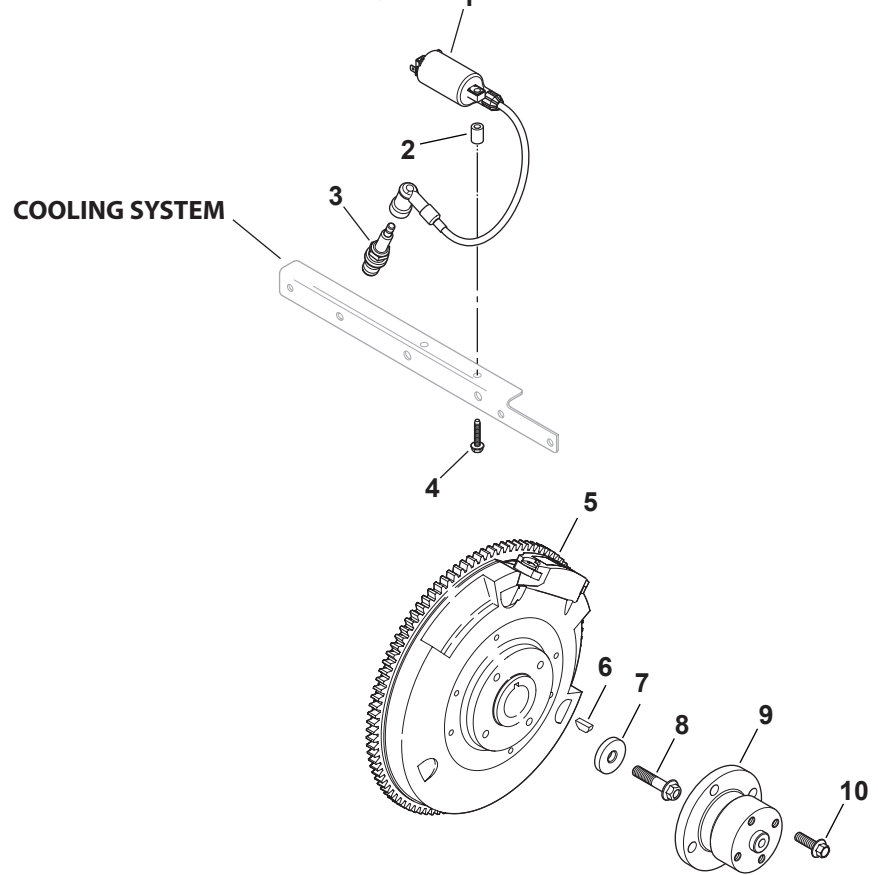
Ref No.	Part Number	Description
1	M-651050-S	Screw, Flg, M6 x 1.0 x 50
2	25 086 124-S	Screw, Flg, M6 x 1.0 x 25
3	66 096 08-S	Kit, Rocker Cover (Oil Fill) (Incl 1,2,4-7)
4	24 755 46	Kit, Oil Fill Cap (Yellow) (Incl 5)
5	24 153 01	O-Ring, Oil Pick-up
6	66 041 09-S	Gasket, Valve Cover
7	12 755 03	Kit, Retainer
8	12 173 01	Cap, Valve Spring
9	24 089 02	Spring, Valve
10	66 018 02-S	Retainer
11	24 100 10-S	Nut, Flg, M8 x 1.25
12	220534	Washer, Flat, 5/16"
13	66 032 05-S	Seal, Valve Stem
14	66 318 27-S	Kit, Cylinder Head (#1 Side)
15	66 841 01-S	"Kit, Cyl Head Gasket (#1 Side) (Includes 11 [Qty 4], 12 [Qty 4], 24 041 49-S & 66 041 05-S)"
16	24 016 01	Valve, Exhaust (Std)
	24 016 02	Valve, Exhaust (.25)
17	24 017 01	Valve, Intake (Std)
	24 017 02	Valve, Intake (.25)
18	66 072 03-S	Stud
19	12 445 05	Strap, Lifting
20	X-22-11	Washer, Int Tooth Lock 1/4"

Ref No.	Part Number	Description
21	M-645016-S	Screw, Flg Thd Frm M6x1.0x16
22	25 351 04-S	Kit, Hyd VI Lft (Incl 25 357 14-S)
23	24 755 66	Kit, Valve Train (Incl 24, 27, 29)
24	24 411 05	Rod, Push
25	66 841 04-S	"Kit, Cyl Head Gasket (#2 Side) (Includes 11 [Qty 4], 12 [Qty 4], 24 041 49-S & 66 041 05-S)"
26	66 318 30-S	Kit, Cylinder Head (#2 Side)
27	25 186 01	Arm, Rocker
28	25 139 62-S	Plug, Pipe Ctsk, 3/8"
29	24 599 02-S	Pivot, Rocker Arm
30	66 086 07-S	Screw, Rocker Arm Pivot
31	66 096 11-S	Kit, Rocker Cover (Includes 6)
32	24 402 03	Reed, Breather
33	66 018 04-S	Retainer, Reed
34	M-545010-S	Screw, Flg Thd Frm, M5x.8x10
35	24 050 11-S	Filter, Breather
36	24 041 51-S	Gasket, Breather
37	24 096 86-S	Cover, Breather
38	M-645020-S	Screw, Flg Thd Frm, M6x1.0x20
39	25 237 08-S	Clamp, Band Spring Hose
40	66 326 34-S	Hose Assembly, Breather
—	24 041 49-S	Gasket, Exhaust
—	66 041 05-S	Gasket, Intake Manifold
—	25 357 14-S	Lubricant, Camshaft

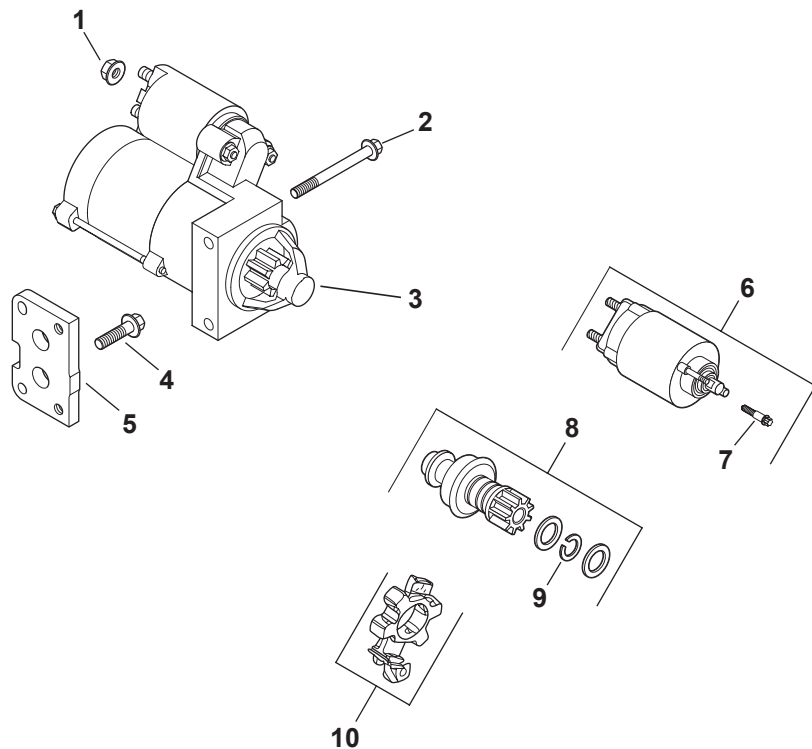
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler EFI Engine - Ignition/ Electrical & Starting System

IGNITION/ELECTRICAL



STARTING SYSTEM



Ignition/ Electrical

Ref No.	Part Number	Description
1	24 519 02-S	Coil, Ignition
2	12 112 18-S	Spacer
3	66 132 01-S	Spark Plug
4	M-670045-S	Screw, Thrd Frm, M6 x 1.0 x 45
5	24 025 30-S	Kit, Flywheel
6	X-42-15	Key, 3/16" x 5/8"
7	12 468 03	Washer, Flat, 13/32"
8	12 086 14	Screw, Flg, M10 x 1.5 x 45
9	66 144 04-S	Shaft, Front Drive
10	M-839025-S	Screw, Flg, M8 x 1.25 x 25
—	M-561016-S†	Screw, Flg Thd Frm, M5x.8x16
—	X-22-5-S†	Washer, Int Tooth Lock, 5/16"
—	M-645020-S†	Screw, Flg Thd Frm, M6x1.0x20
—	25 454 07-S†	Tie
—	M-645025-S†	Screw, Flg Thd Frm, M6x1.0x25

† Not Shown

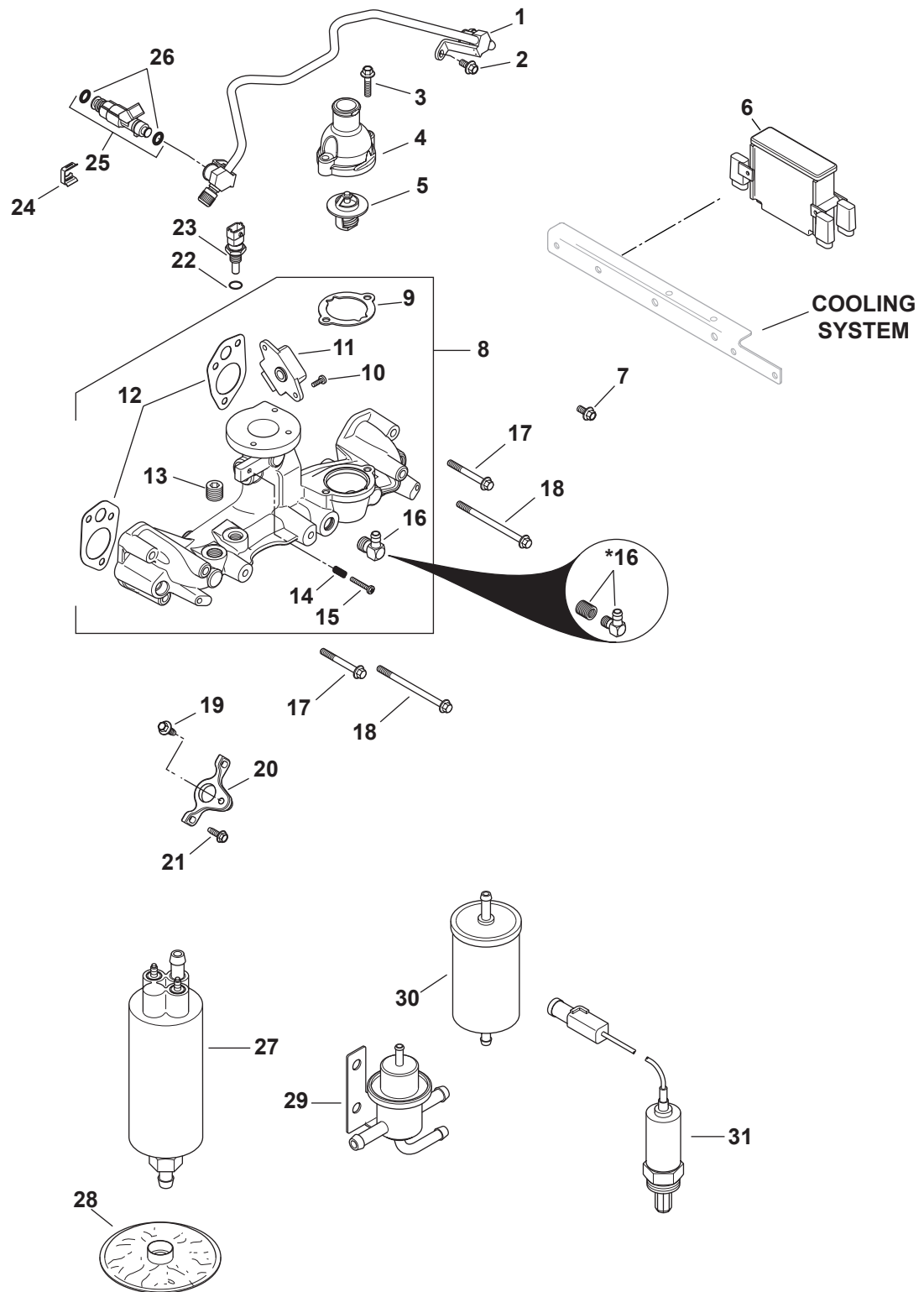
Starting System

Ref No.	Part Number	Description
1	M-841080	Nut, Flg, M8 x 1.25
2	M-839080	Screw, Flg, M8 x 1.25 x 80
3	25 098 09-S	Starter Ass'y, Solenoid Shift (Includes 6-10)
4	M-851030-S	Screw, Flg, M8 x 1.25 x 30
5	66 146 54-S	Plate, Starter
6	25 435 06-S	Kit, Solenoid (Includes 7)
7	25 086 113-S	Screw, External Torx Head
8	25 755 33-S	Kit, Starter Pinion (Includes 9)
9	25 141 05-S	Ring
10	25 221 01-S	Brush, Holder

NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler EFI Engine - Fuel System

FUEL SYSTEM



Fuel System

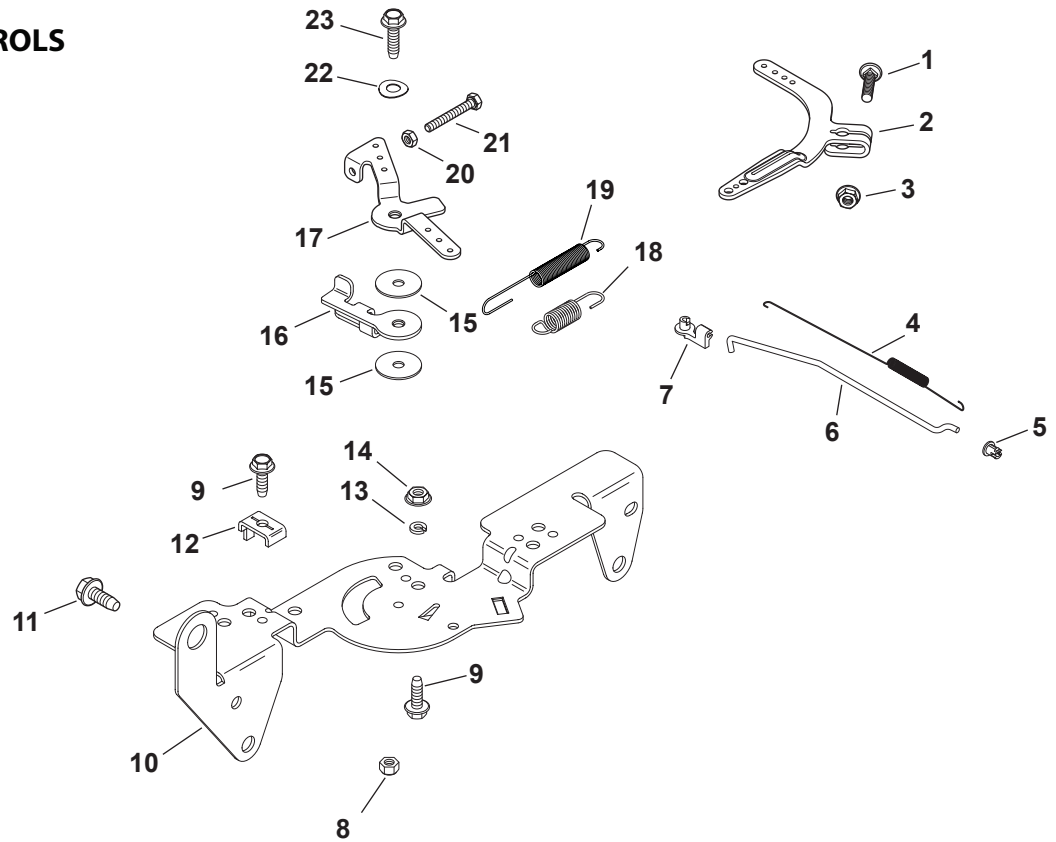
Ref No.	Part Number	Description
1	66 399 02-S	Rail, Fuel
2	M-651012-S	Screw, Flg, M6 x 1.0 x 12
3	25 086 124-S	Screw, Flg, M6 x 1.0 x 25
4	66 081 01-S	Housing, Thermostat
5	66 453 01-S	Kit, Thermostat
6	66 584 05-S	Module, Engine Mngmnt. (ECU)
7	M-650012-S	Screw, Flg, M6 x 1.0 x 12
8	66 164 22-S	Kit, EFI Intake Mnfld (Incl 9-15)
9	66 041 01-S	Gasket, Thermostat
10	M-442012-S	Screw, Phl Pan, M4x0.7x12
11	24 418 06-S	Kit, Throttle Position Sensor
12	66 041 05-S	Gasket, Intake Manifold
13	25 139 62-S	Plug, Pipe Ctsk, 3/8"
14	12 089 11	Spring, Speed Control (Short)
15	M-442025-S	Screw, Phl Pan M4 x 0.7 x 25
16	66 155 02-S	Connector, Hose
17	M-651050-S	Screw, Flg M6 x 1.0 x 50
18	M-651090-S	Screw, Flg M6 x 1.0 x 90
19	24 086 42-S	Screw, Flg Thd Frm M6x1.0x16
20	24 126 131-S	Bracket, Speed Sensor
21	M-545016-S	Screw, Flg Thd Frm M5x0.8x16
22	12 153 04	O-Ring
23	24 418 12-S	Sensor, Temperature
24	24 154 05-S	Clip, Fuel Injector
25	24 331 02-S	Injector, Fuel (Includes 26)
26	24 153 26-S	O-Ring
27	24 393 20-S	Pump Ass'y, Fuel
28	24 050 06-S	Filter, Fuel Strainer
29	24 403 16-S	Regulator Ass'y, Fuel Pressure
30	24 050 03-S	Filter, Fuel
31	24 418 05-S	Sensor, Oxygen
—	25 454 07-S†	Tie
—	66 176 19-S†	Harness, EFI Wiring
—	25 454 07-S†	Tie
—	25 454 05-S†	Tie

† Not Shown

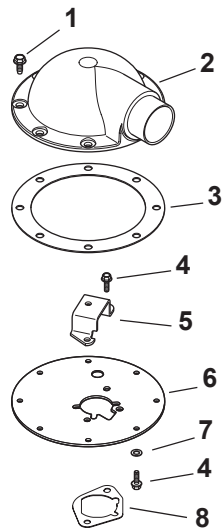
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler EFI Engine - Engine Controls, Air Intake/ Filtration & Exhaust

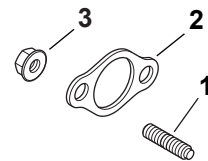
ENGINE CONTROLS



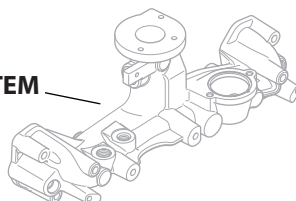
AIR INTAKE/FILTRATION



EXHAUST



FUEL SYSTEM



Engine Controls

Ref No.	Part Number	Description
1	24 211 03-S	Bolt, Rd Hd Sq Neck, M6x1.0x25
2	24 090 51-S	Lever, Governor
3	M-641060-S	Nut, Flg, M6 x 1.0
4	24 089 01	Spring, Linkage
5	25 158 08	Bushing, Linkage Retaining
6	24 079 01	Linkage, Throttle
7	25 158 11	Bushing, Throttle Linkage
8	M-547050-S	Nut, Lock M5 x .8
9	M-545016-S	Screw, Flg Thd Frm M5x0.8x16
10	24 126 56	Bracket, Control
11	M-645016-S	Screw, Flg Thd Frm M6x1.0x16
12	12 237 01	Clamp, Cable

Ref No.	Part Number	Description
13	X-20-1	Washer, Spring Lock, 1/4"
14	M-541050-S	Nut, Flg, M5 x .8
15	24 468 01	Washer, Flat, 5.5 mm
16	24 090 07	Lever, Throttle Actuator
17	24 090 13	Lever, Throttle Control
18	24 089 49-S	Spring, Governor
19	24 089 51-S	Spring, Throttle Limiter
20	M-446030-S	Nut, M4 x 0.7
21	M-401030	Screw, Cap, M4 x .7 x 30
22	41 468 03	Washer, Spring, 1/4"
23	M-545020-S	Screw, Flg Thd Frm, M5 x .8 x 20

Air Intake/ Filtration

Ref No.	Part Number	Description
1	M-645016-S	Screw, Flg Thd Frm, M6x1.0x16
2	24 029 28-S	Adapter, Air Intake
3	24 041 38-S	Gasket, Air Cleaner Adapter
4	M-551016-S	Screw, Hvy Flg, M5 x .8 x 16
5	24 126 143-S	Bracket, Air Cleaner
6	24 029 35-S	Adapter, Plate
7	X-25-12	Washer
8	24 041 14	Gasket, Air Cleaner Base

Exhaust

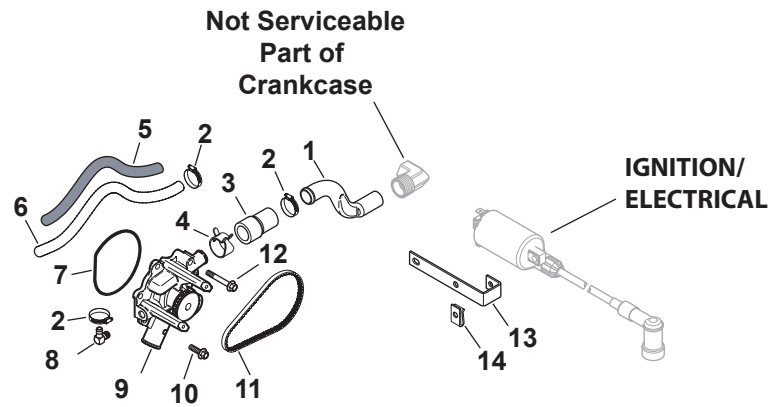
Ref No.	Part Number	Description
1	25 072 14-S	Stud, M8 x 1.25 x 33
2	24 041 49-S	Gasket, Exhaust
3	M-841080	Nut, Flg, M8 x 1.25
—	25 454 05-S†	Tie

† Not Shown

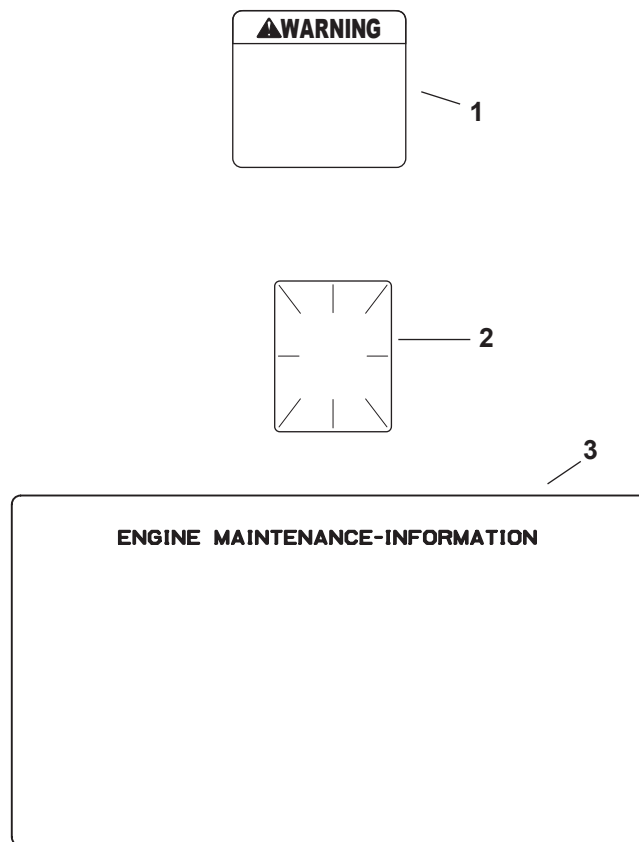
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

Kohler EFI Engine - Cooling System & Decals

COOLING SYSTEM



DECALS



Artwork is representative.
Actual decals may differ depending on model and specification number.

Air Intake/ Filtration

Ref No.	Part Number	Description
1	66 123 03-S	Tube, Crossover
2	25 237 12-S	Clamp, Hose
3	66 123 01-S	Tube, Crossover
4	66 237 07-S	Clamp
5	24 431 02-S	Sleeve, Insulating 14"
6	66 326 24-S	Hose, By-pass
7	66 153 01-S	O-Ring
8	45 155 01-S	Connector
9	66 393 01-S	Pump, Water
10	M-651020-S	Screw, Flg, M6 x 1.0 x 20
11	66 203 01-S	Belt, Water Pump
12	M-651040-S	Screw, Flg, M6 x 1.0 x 40
13	66 126 63-S	Bracket, Ignition Coil (EFI)
14	66 154 05-S	Clip
—	25 454 03-S†	Tie, Wire

† Not Shown

Decals

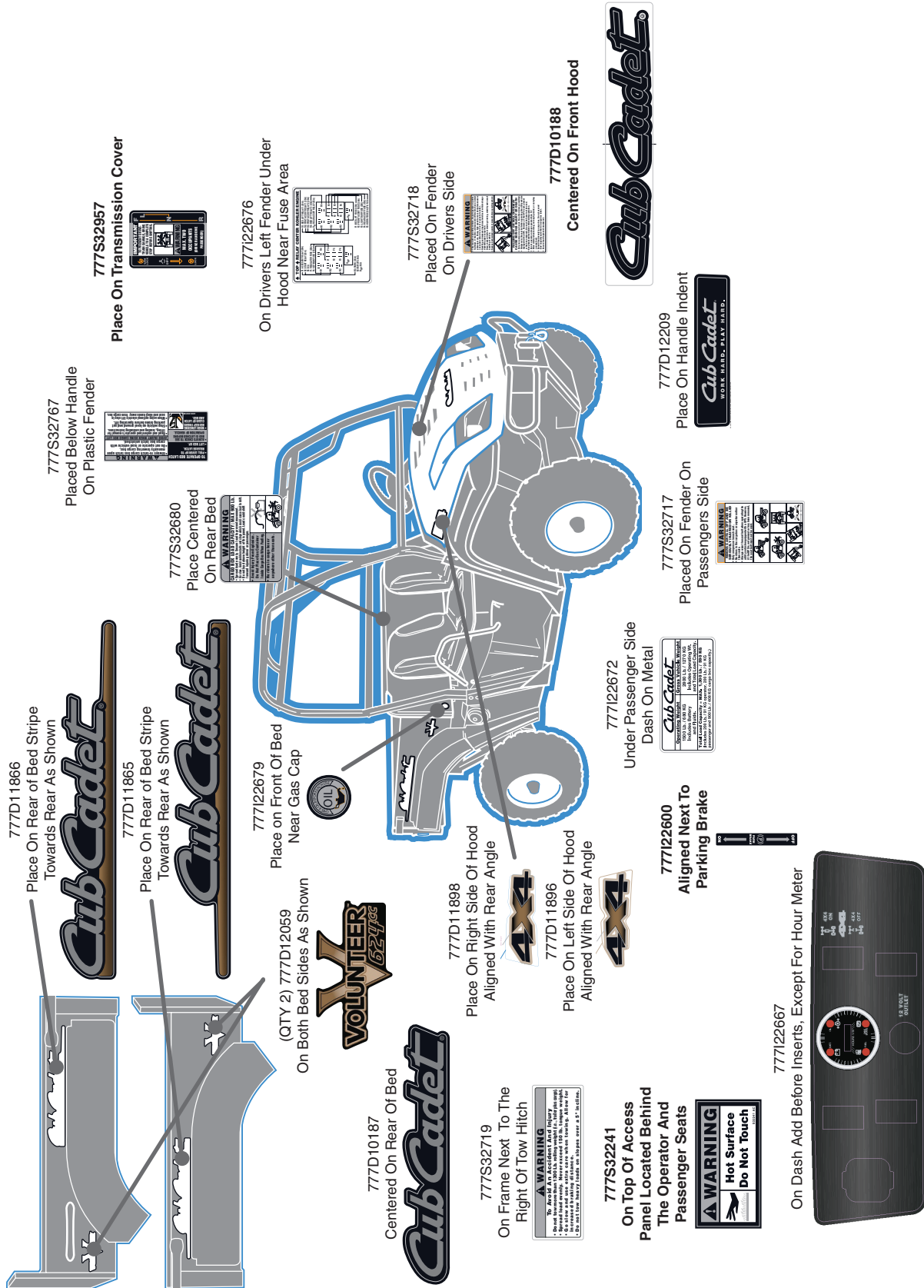
Ref No.	Part Number	Description
1	24 113 78-S	Decal, Warning
2	25 113 39-S	Decal, Clear Laminate
3	24 113 14	Decal, Engine Maint.

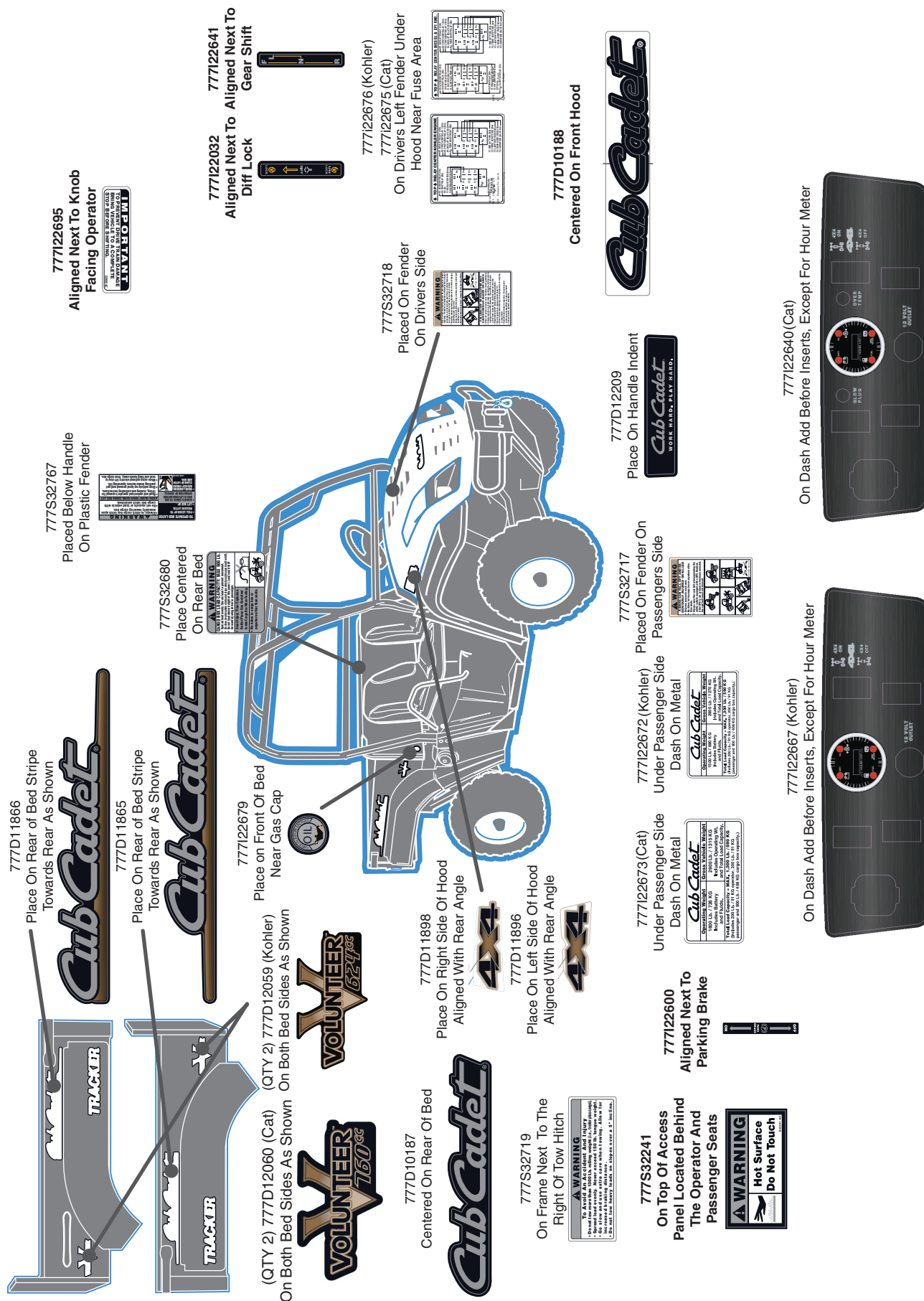
NOTE: Engine features vary by model. NOT all parts listed above and pictured on the previous page are standard equipment.

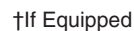


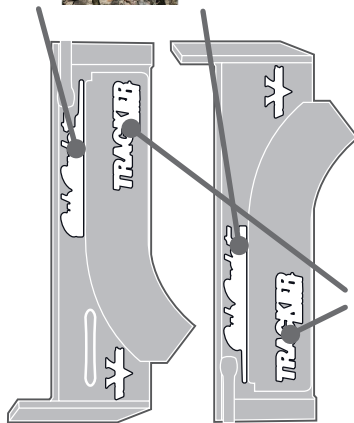


Labels (Model 46D)









(QTY 2) 777D11899



On Both Fender Sides As Shown

777D12141 (Passenger Side)



777D12140 (Driver Side)

777122679

Place on Front Of Bed
Near Gas Cap



777122600

Aligned Next To
Parking Brake



777D12472 QTY2

777D12473

777S32241

On Top Of Access Panel Located Behind
The Operator And Passenger Seats



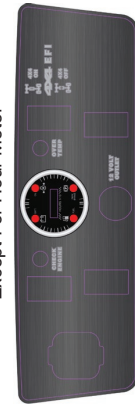
777D12400

Centered On Rear Of Bed



777122923

On Dash Add Before Inserts,
Except For Hour Meter



777S32767

Placed Below Handle
On Plastic Fender



777122695

Aligned Next To Knob
Facing Operator



777122032

Aligned Next To
Diff Lock



777S33073

Place Centered
On Rear Bed



777D12397

Centered On Front Hood



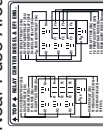
777S32718

Placed On Fender
On Drivers Side



777122675

On Drivers Left
Fender Under Hood
Near Fuse Area



777S32717

Placed On Fender On
Passengers Side



777D12396

Place On Handle Indent



777122921

Under Passenger Side
Dash On Metal



777D12399

Place On Right Side Of Hood
Aligned With Rear Angle



777D12398

Place On Left Side Of Hood
Aligned With Rear Angle





NO
↑
PARK
(P)
↓
OFF

WARNING

To Avoid An Accident And Injury

- Do not tow more than 1300 lb. rolling weight (i.e., trailer cargo).
- Spread load evenly. Never exceed 150 lb. tongue weight.
- Go slow and use extra care when towing. Allow for increased braking distance.
- Do not tow heavy loads on slopes over a 3° incline.

Cub Cadet®



WARNING

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Cub Cadet	Gross Vehicle Weight
	2700 Lb. / 1270 KG
Operating Weight	1400 Lb. / 680 KG
Includes Battery and Fluids.	Includes Operating Wt. and Total Load Capacity.
Total Load Capacity = MAX.	1,300 Lb. / 590 KG
	Includes 200 Lb. / 91 KG operator, 250 Lb. / 91 KG passenger and 500 Lb. / 227 KG cargo box capacity.

Cub Cadet
WORK HARD. PLAY HARD.

THE NEW
ACQUA DI GIÒ
 FRESH GENTLE
 SHAMPOO
 100% NATURAL
 100% VEGAN
 100% CRUELTY FREE
 100% PARABEN FREE
 100% SULFATE FREE
 100% SILICONE FREE
 100% PHTHALATE FREE
 100% ALCOHOL FREE
 100% GLYCOL FREE
 100% PETROLEUM FREE
 100% MINERAL OIL FREE
 100% SYNTHETIC FRAGRANCE FREE
 100% SYNTHETIC COLORANTS FREE
 100% SYNTHETIC PRESERVATIVES FREE
 100% SYNTHETIC POLYMERES FREE
 100% SYNTHETIC SURFACTANTS FREE
 100% SYNTHETIC EMULSIFIERS FREE
 100% SYNTHETIC STABILIZERS FREE
 100% SYNTHETIC PIGMENTS FREE
 100% SYNTHETIC DYES FREE
 100% SYNTHETIC PERFUMES FREE
 100% SYNTHETIC FLAVORS FREE
 100% SYNTHETIC SWEETENERS FREE
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 100% SYNTHETIC RESINS FREE
 100% SYNTHETIC GLASSES FREE
 100% SYNTHETIC PLASTICS FREE
 100% SYNTHETIC RUBBERS FREE
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 100% SYNTHETIC INKS FREE
 100% SYNTHETIC ADHESIVES FREE
 100% SYNTHETIC GLUES FREE
 100% SYNTHETIC COATINGS FREE
 100% SYNTHETIC SEALANTS FREE
 100% SYNTHETIC ADHESIVES FREE
 100% SYNTHETIC GLUES FREE
 100% SYNTHETIC COATINGS FREE
 100% SYNTHETIC SEALANTS FREE

IMPORTANT
TO PREVENT DRIVE TRAIN DAMAGE
BRING VEHICLE TO A COMPLETE
STOP BEFORE SHIFTING.

U — Z — A

Centered On Front Hood

Cub Cadet®

[illegible]

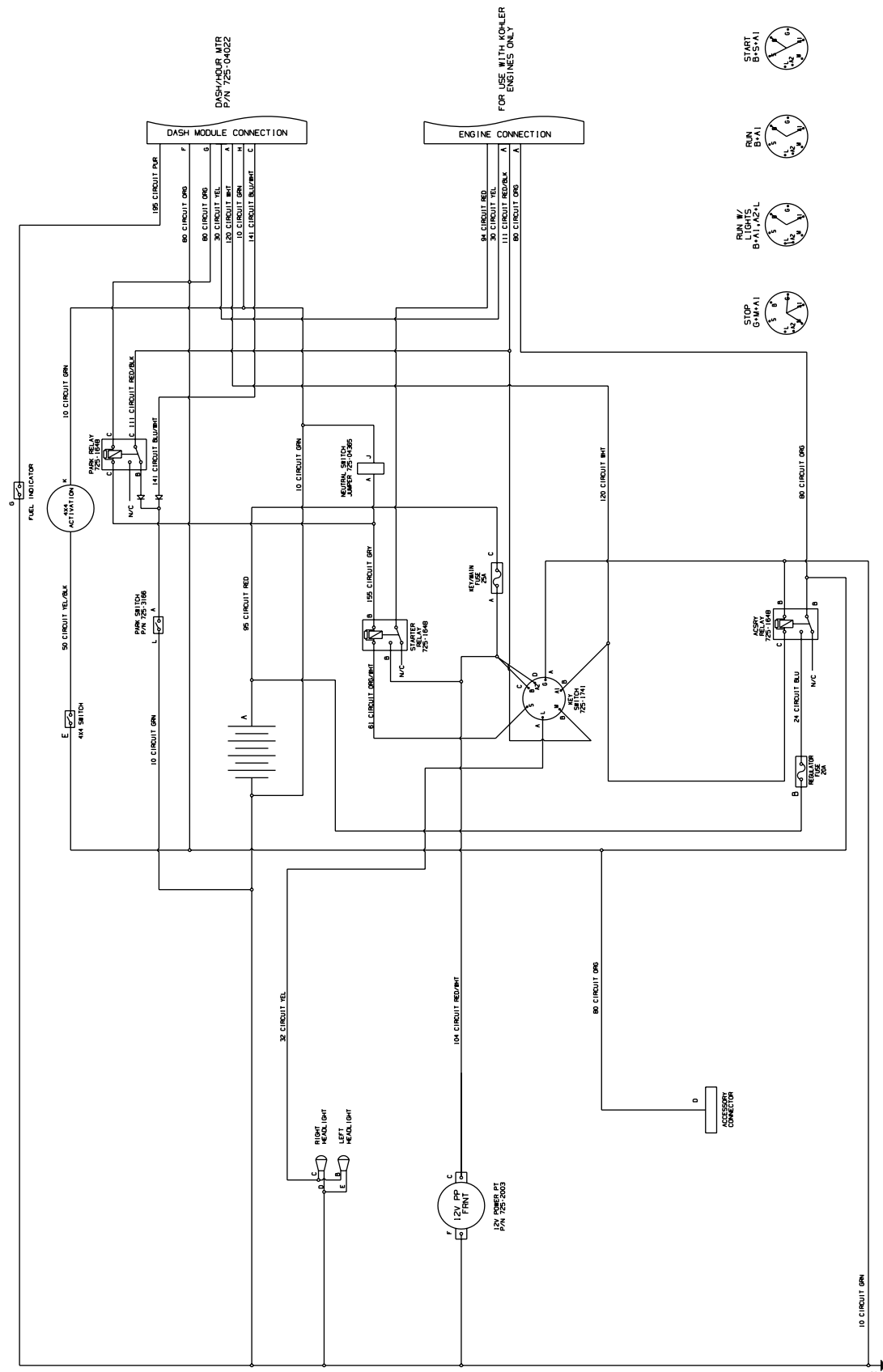
A TOP- & RELAY CENTER COOLER ENGINE

Wiring diagram showing the electrical connections for a top-mounted relay center cooler engine. The diagram includes the following components and connections:

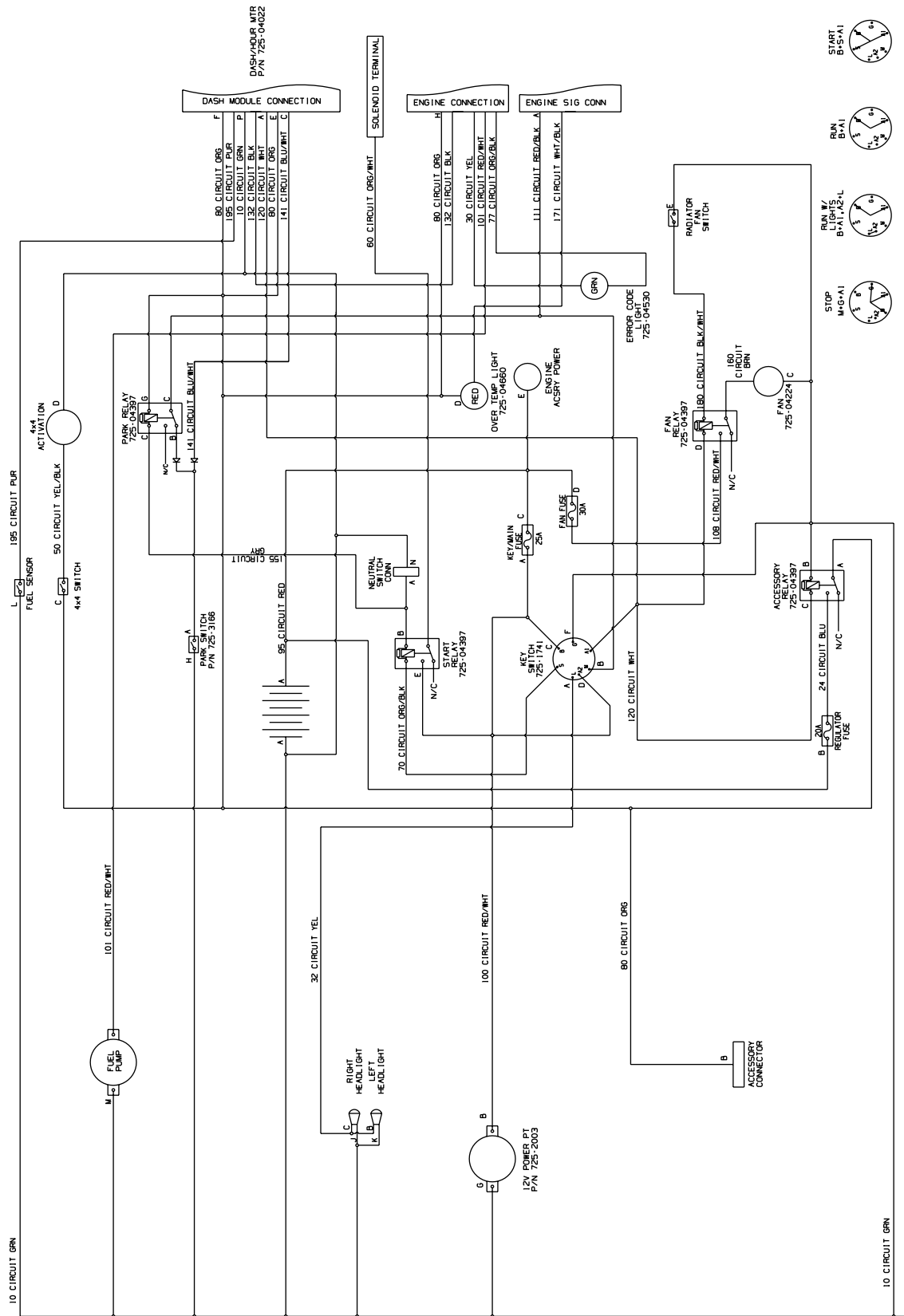
- RELAY CENTER:**
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Cub Cadet	Gross Vehicle Weight
	2700 Lb. / 1270 KG
Operating Weight	1400 Lb. / 680 KG
Includes Battery and Fluids.	Includes Operating Wt. and Total Load Capacity.
Total Load Capacity = MAX.	1,300 Lb. / 590 KG
	Includes 200 Lb. / 91 KG operator, 250 Lb. / 91 KG passenger and 500 Lb. / 227 KG cargo box capacity.

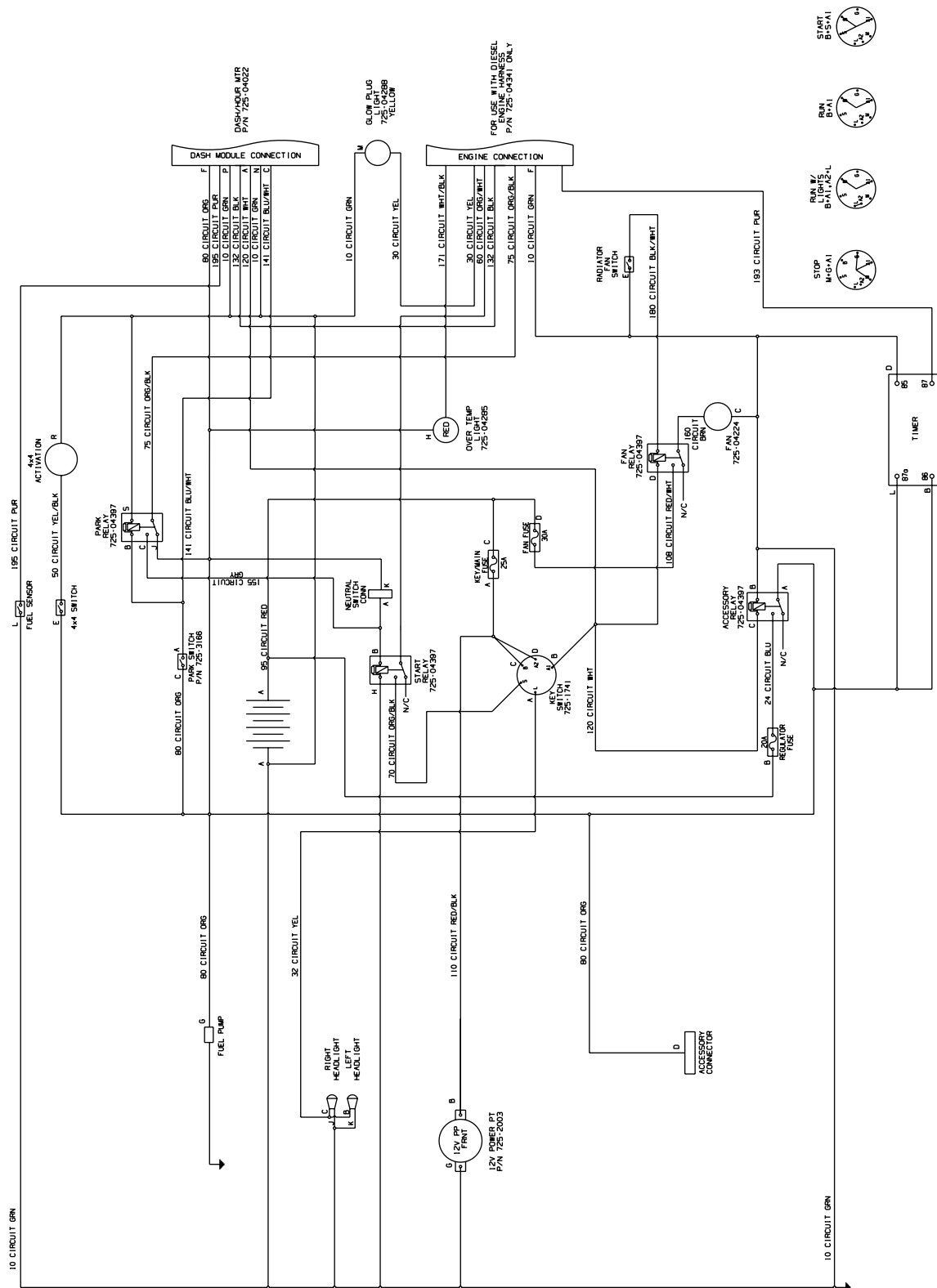
Cub Cadet
WORK HARD. PLAY HARD.



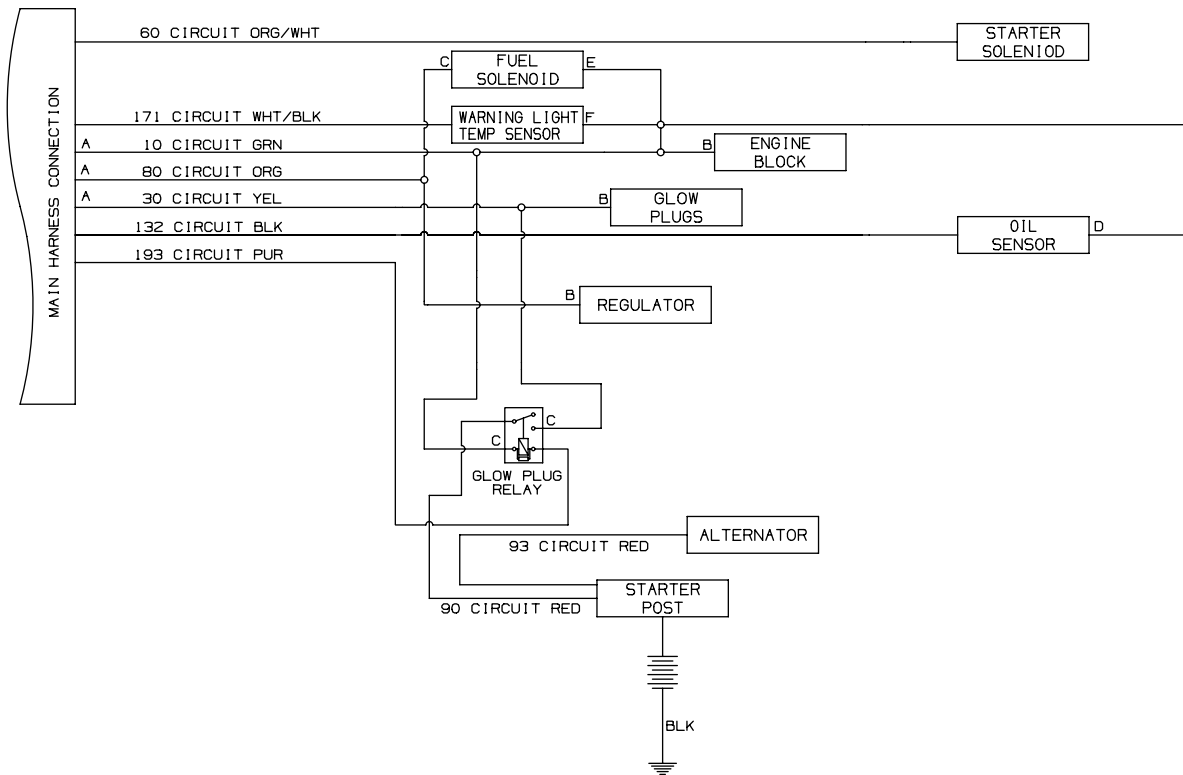
Electrical Schematic (Kohler EFI)

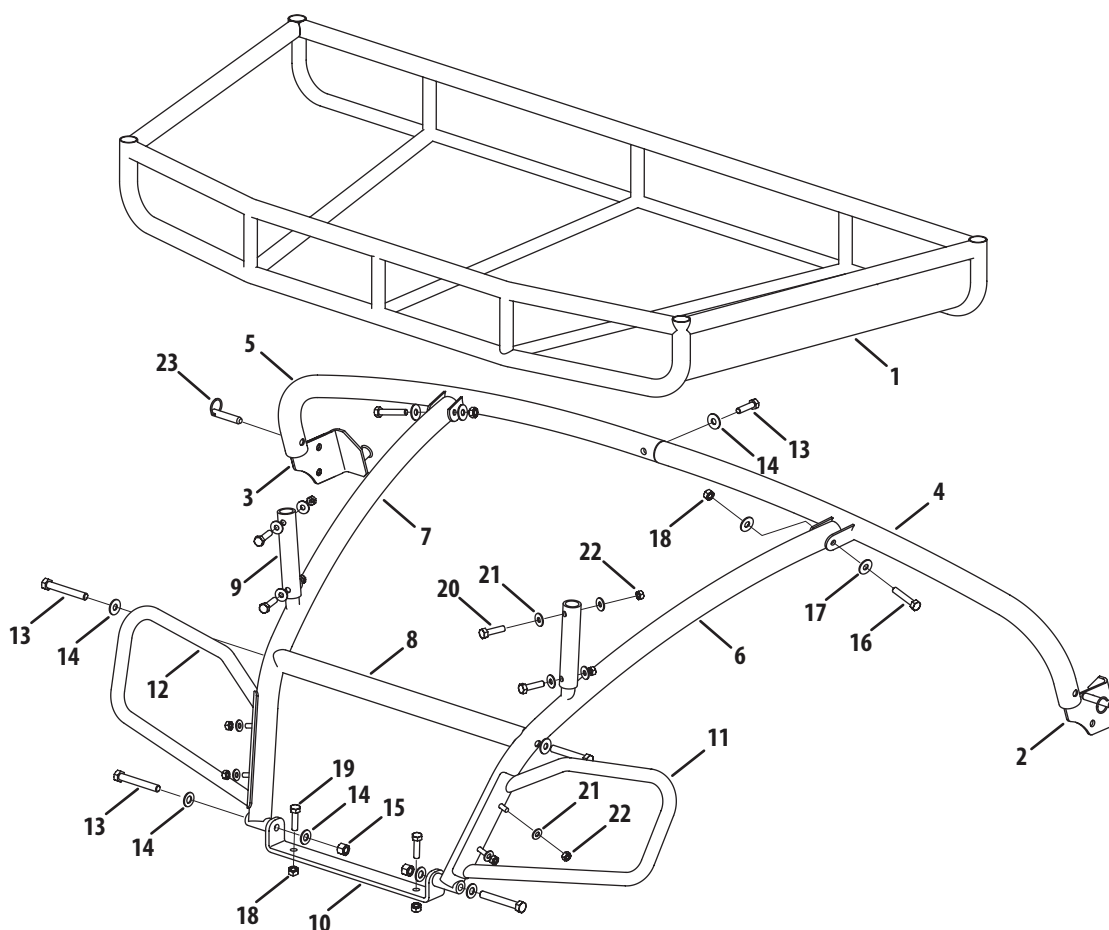


Electrical Schematic (Cat)



Electrical Schematic (Diesel Engine)

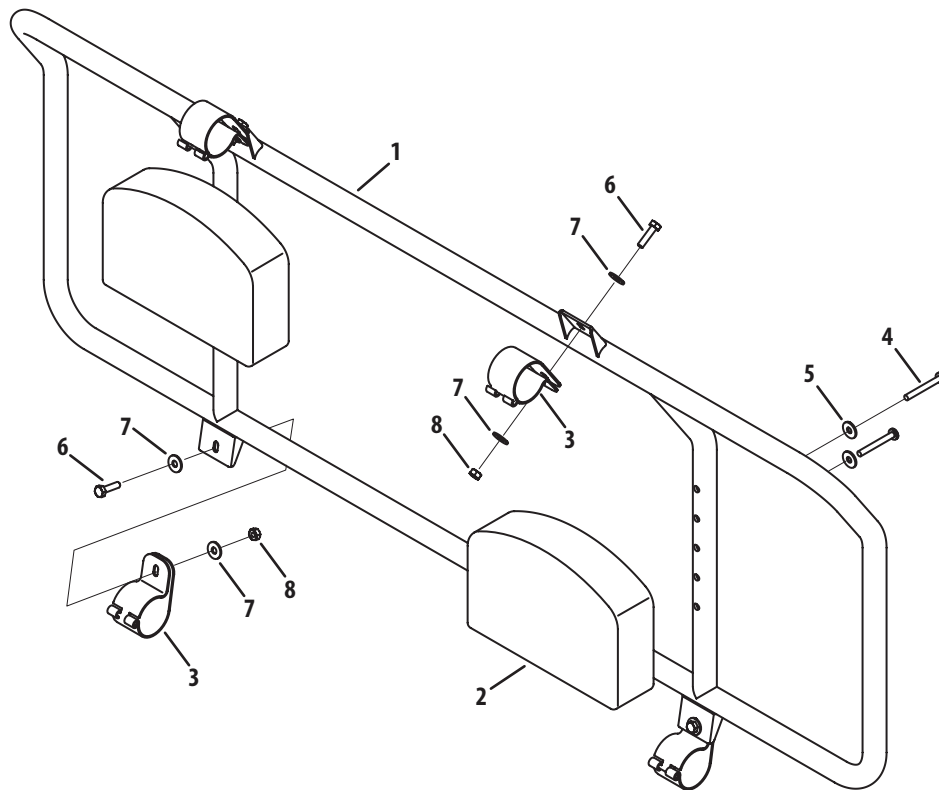




Ref No.	Part Number	Description
1	VL-1016100	Hood Rack
2	VL-1916101	Frame Mount - LH
3	VL-1016102	Frame Mount - RH
4	VL-1016103	Transverse Rack Support, Driv
5	VL-1016104	Transverse Rack Support, Pass
6	VL-1016105	Long, Rack Support, Driver
7	VL-1016106	Long, Rack Support, Pass
8	VL-1016107	Center Brace
9	VL-1016108	Rack Support, Vert
10	VL-1016109	Bumper Hinge Plate
11	VL-1016110	Light Guard, Driver
12	VL-1016111	Light Guard, Pass

Ref No.	Part Number	Description
13	710-3022	Hhcs, 3/8-16 x 2.75
14	736-3050	Wash, Flat, .406 x .812 x .051
15	712-0130	Nut, Hexlk, 3/8-16
16	710-3103	Hhcs, 5/16-18 x 2.00
17	736-0275	Wash, Flat, .344 x .688 x .065
18	712-0429	Nut, Hexlk, 5/16-18
19	710-0376	Hhcs, 5/16-18 x 1.00
20	710-0606	Hhcs, 1/4-20 x 1.50
21	736-3020	Wash, Flat, .271 x .630 x .065
22	712-0324	Nut, Hexlk, 1/4-20
23	VL-1016112	Ball Lock Pin, 3/8" x 2.00

Head Rest



Ref No.	Part Number	Description
1	VL-1024100	Main Frame Tube
2	VL-1024101	Headrest
3	VL-1024102	Bar Clamp
4	710-1703	Hhcs, M8-1.25 x 45.00 Lg
5	736-0264	Wash, Flat, .330 x .630 x .0635
6	710-0597	Hhcs, 1/4-20 x 1.00
7	736-3020	Wash, Flat, .271 x .630 x .065
8	712-0324	Nut, Hexlk, 1/4-20

[illegible]



To order replacement parts, call the Customer Dealer Referral Line at 1-877-282-8684
or visit www.cubcadet.com to find the nearest Cub Cadet dealer in your area.

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019
