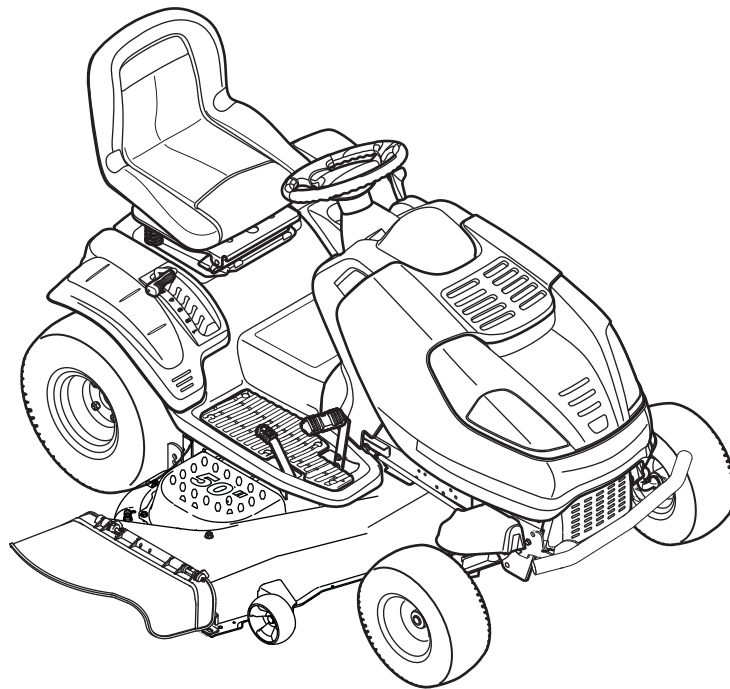

Cub Cadet®

ILLUSTRATED PARTS MANUAL



Zero Turn Riding Mower

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

To The Owner

Thank You

Thank you for purchasing a Cub Cadet Zero-Turn Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

Throughout this manual, all references to *right* (RH) and *left* (LH) are observed from the operating position.

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Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

MODEL NUMBER

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SERIAL NUMBER

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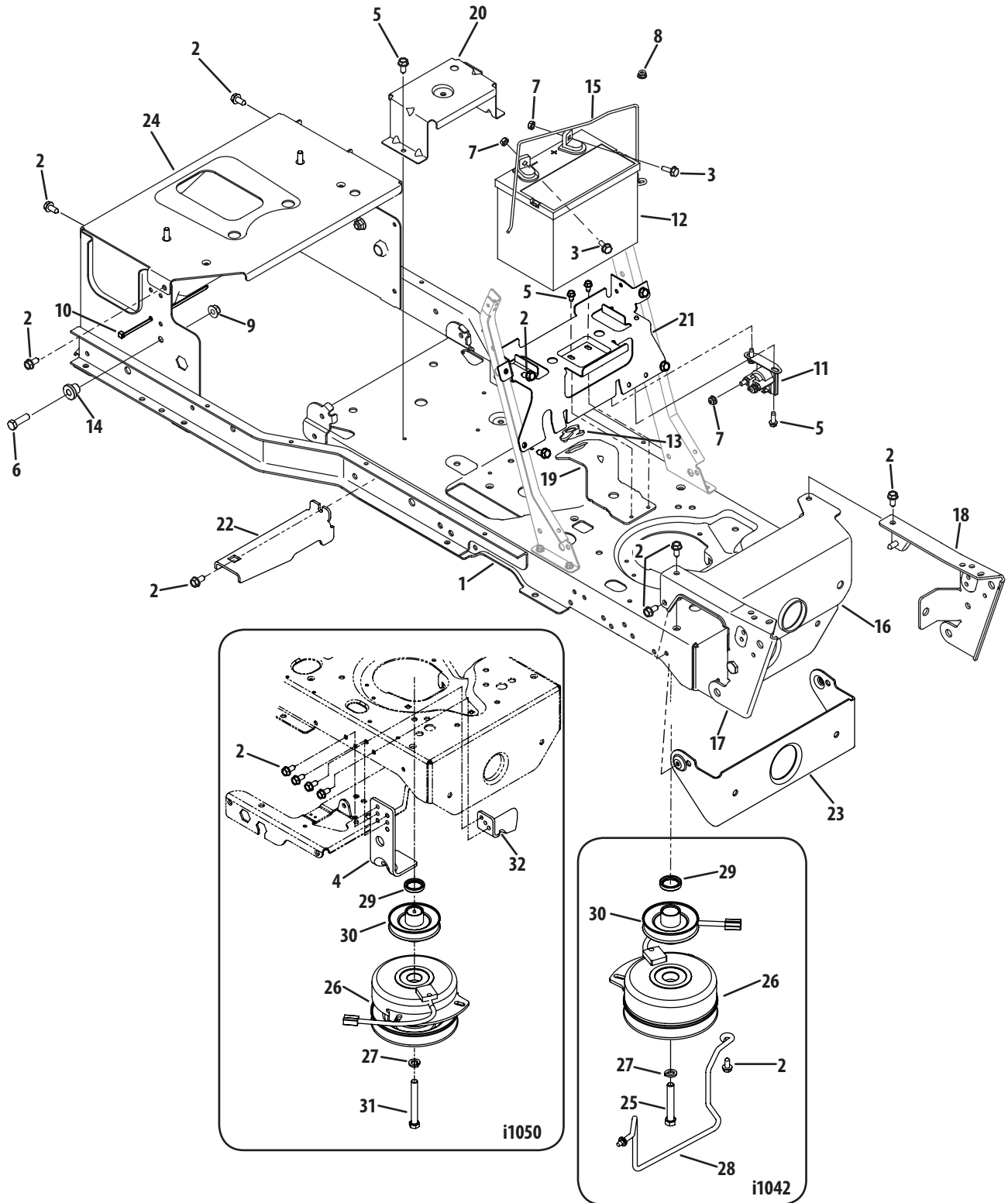
Painted Parts

When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXX-0637). Please refer to the table below for current color codes:

0637	Black	0685	Blue (Cub Cadet)
4021	Yellow (Cub Cadet)	0691	Black Jack (Cub Cadet Commercial)
0499	Beige (Cub Cadet)		

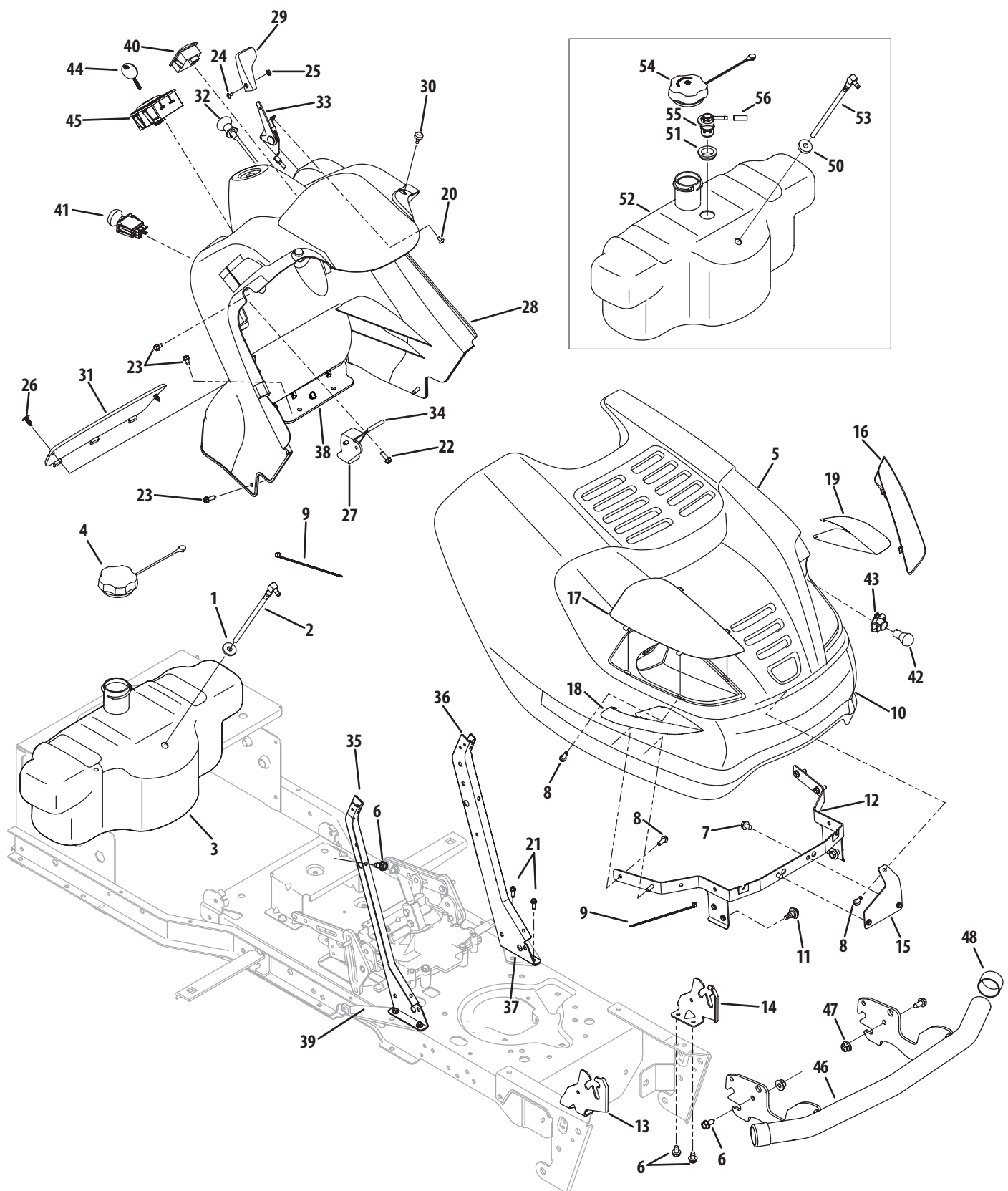
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Frame, PTO & Battery



Ref.	Part Number	Description
1	683-04513	Frame Assembly
2	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .75
3	710-04666	Hex Flange Screw, $\frac{1}{4}$ -20 x .75
4	783-04467-0637	Up Stop Deck Bracket
5	710-0642	Hex Washer Screw, $\frac{1}{4}$ -20 x .75
6	710-3005	Hex Cap Screw, $\frac{3}{8}$ -16 x 1.25
7	712-0271	Sems Nut, $\frac{1}{4}$ -20
8	712-04064	Hex Flange Lock Nut, $\frac{1}{4}$ -20
9	712-04065	Hex Flange Lock Nut, $\frac{3}{8}$ -16
10	725-0157	Cable Tie
11	725-04439	Solenoid
12	925-1707D	Battery
13	731-05659	Steering Shaft Bushing
14	738-04058	Shoulder Spacer, .38 x 1.0 x .7
15	747-04215-0637	Battery Strap
16	783-04806-0637	Pivot Bar Bracket
17	783-04844-0637	RH Pivot Support Bracket
18	783-04845-0637	LH Pivot Support Bracket
19	783-04868-0637	Steering Support Bracket
20	783-04910A-0637	Support Fender Bracket
21	783-05469-0637	Battery Support Bracket
22	783-05617-0637	Running Board Support Bracket
23	783-05760-0637	Pivot Bar Support Bracket
24	783-05850A-0637	Seat Frame Plate
25	710-04377	Hex Lock Screw, $\frac{7}{16}$ -50 x 2.75
26	917-04526	Electric PTO Clutch, 42" Deck
	917-04174A	Electric PTO Clutch, 50" Deck
27	936-0171	Lock Washer, $\frac{7}{16}$
28	747-05056	Belt Keeper Rod
29	750-04763	Spacer, 1.375 x 1.00 x .25
30	756-0978B	Engine Pulley
31	710-04379A	Hex Lock Screw, $\frac{7}{16}$ -50 x 3.50
32	783-04419B-0637	Clutch Bracket
—	925-04375A	Wire Harness

Hood, Dash Panel & Fuel Tank

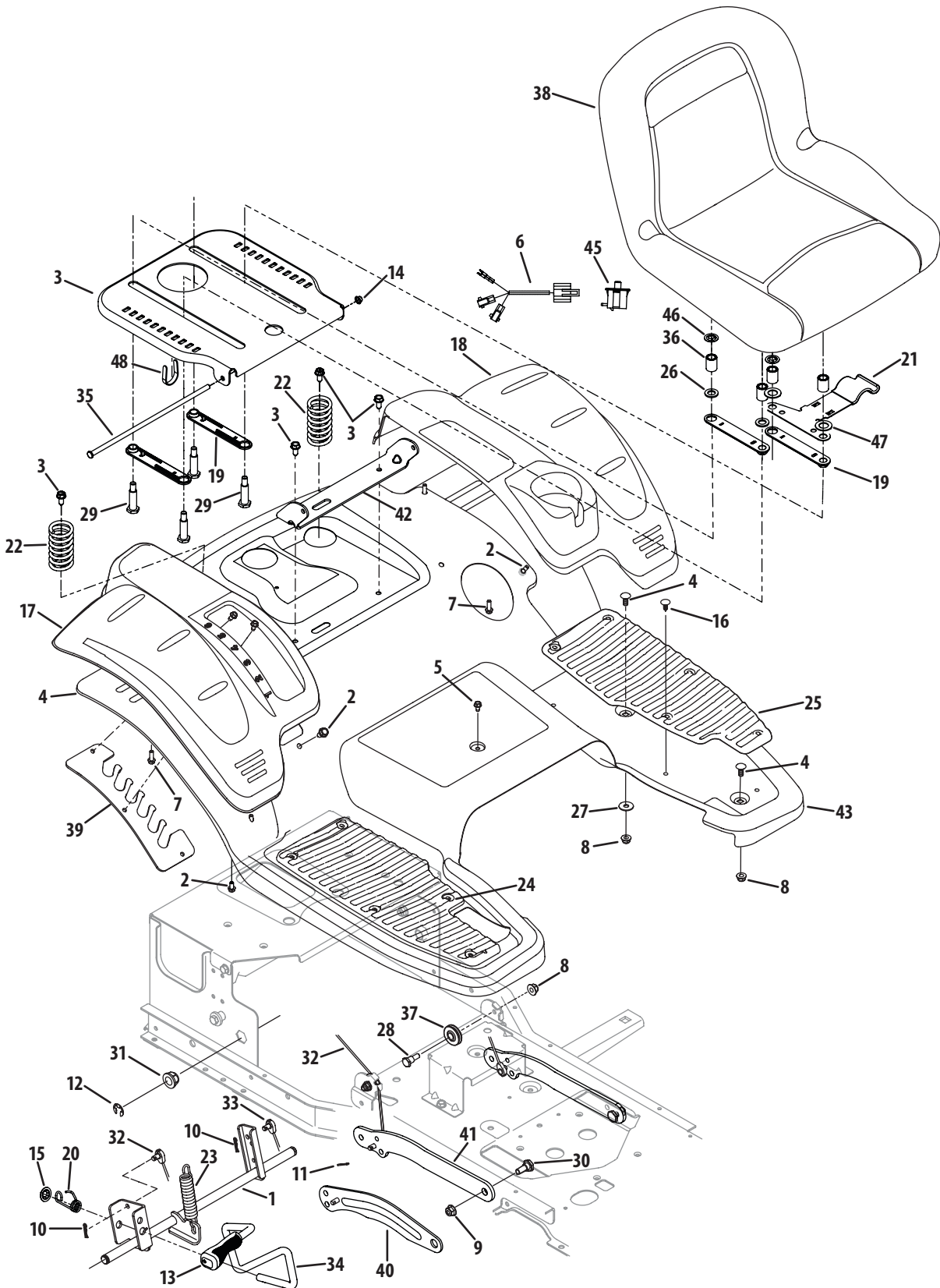


Hood, Dash Panel & Fuel Tank

Ref.	Part Number	Description	Ref.	Part Number	Description
1	935-0149	Fuel Tank Bushing	32	746-04120	Choke Control (50")
2	751-10442	Fuel Pick-Up Fitting	—	746-04121	Choke Control (42")
3	751-10692	Fuel Tank	33	946-1100	Throttle Cable (50")
4	751-10703A	Fuel Cap	—	946-1087	Throttle Cable (42")
5	731-05435	Hood Plenum	34	747-1155	Brake/Cruise Pivot Rod
6	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750	35	783-04285F-0637	RH Dash Support Plate
7	710-0604A	Hex Washer Screw, $\frac{5}{16}$ -18 x .625	36	783-04323F-0637	LH Dash Support Plate
8	710-05108	Hex Washer Screw, $\frac{1}{4}$ Dia. x .750	37	783-04798-0637	LH Steering Support Bracket
9	725-0157	Cable Tie, $\frac{3}{16}$ x .05 x 7.4	38	783-04799-0637	Upper Steering Support Bracket
10	731-05434	Hood	39	783-05140-0637	RH Steering Support Bracket
11	738-04091A	Shoulder Screw, $\frac{5}{16}$ -18 x .43 x .29	40	925-04022B	Hour Meter/Service Indicator
12	783-04606C-0637	Hood Pivot Bracket	41	725-04258	PTO Switch
13	783-04840-0637	RH Hood Pivot Bracket	42	925-0963	Bulb
14	783-04841-0637	LH Hood Pivot Bracket	43	925-1649	Light Socket
15	783-05162-0637	Hood Support Bracket	44	925-2054A	Key
16	731-05525	LH Lens	45	925-04227B	Key Switch Module (U.S.)
17	731-05526	RH Lens		925-04230B	Key Switch Module (Export)
18	777X42426	RH Lens Label	46	683-04219B-0637†	Bumper
19	777X42427	LH Lens Label	47	712-04065†	Flange Lock Nut, 3/8-16
20	710-0192	Machine Screw, #10-24 x .375	48	731-05368†	Bumper Cap
21	710-0642	Hex Washer Screw, $\frac{1}{4}$ -20 x .750	49	738-0143†	Shoulder Bolt
22	710-0895	Hex Washer Screw, $\frac{1}{4}$ -15 x .750	50	935-0149†	Fuel Tank Bushing
23	710-1652	Hex Washer Screw, $\frac{1}{4}$ -20 x .625	51	735-04081†	Rubber Grommet
24	710-3217	Machine Screw, #8-32 x .375	52	951-04209A†	Fuel Tank, 2.82 Gallon
25	712-0142	Hex Nut, #8-32	53	751-10442†	Fuel Pick-Up Fitting
26	726-3046	Ratchet Clip	54	751-10447A†	Fuel Cap
27	731-04213	Brake Lever	55	751-12118†	Fuel Rollover Valve
28	731-05406	Dash	56	751-12089-51†	Vent Hose
29	931-3161A	Throttle Control Knob	—	720-3025	Plug
30	735-0271A	Bumper, .62 x .3	—	725-2003	12v Power Receptacle
31	735-04076	Accessory Net			

† If Equipped

Seat, Fender & Deck Lift

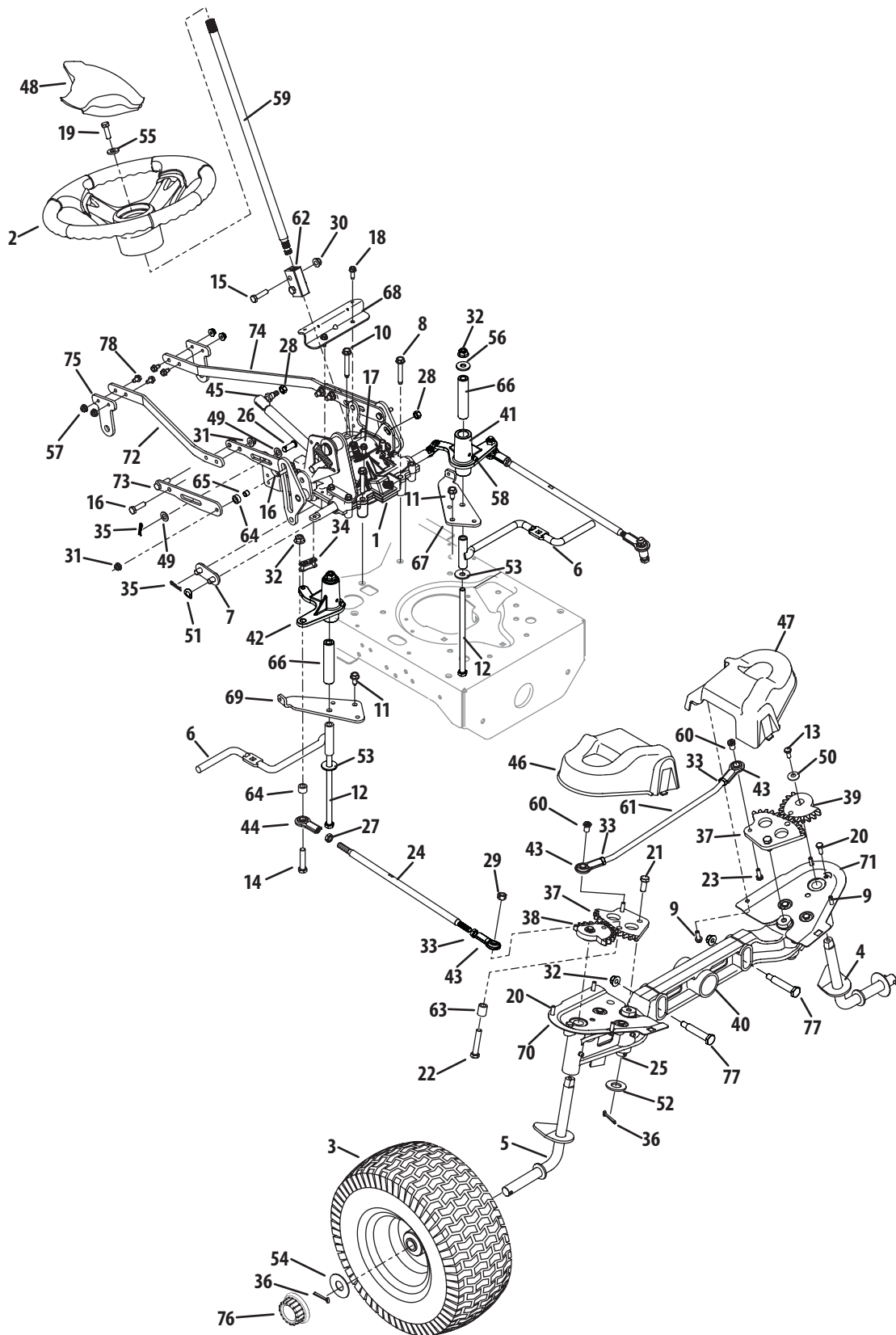


Seat, Fender & Deck Lift

Ref.	Part Number	Description
1	647-04095A-0637	Lift Shaft
2	710-04187	Hex Washer Screw, 1/4-15 x .5
3	710-04484	Hex Washer Screw, 5/16-18 x .75
4	710-0451	Carriage Screw, 5/16-18 x .75
5	710-1652	TT Screw, 1/4-20 x .625
6	725-04658A	Seat Switch Jumper Harness
7	710-0895	Hex Washer Screw, 1/4-15 x .75
8	712-04063	Flange Lock Nut, 5/16-18
9	712-04065	Flange Lock Nut, 3/8-16
10	914-0104	Cotter Pin
11	914-0111	Cotter Pin
12	716-0106A	E-ring, .625
13	720-0311	Handle Grip
14	726-0135	Speed Nut, .3125
15	726-0221	Speed Nut, .5
16	726-3046	Ratchet Clip
17	731-05477	RH Rear Fender Cover
18	731-05518	LH Rear Fender Cover
19	731-06208	Seat Adjust Spacer
20	732-04459	Lift Spring
21	732-04491	Seat Adjust Spring
22	732-04508	Comp. Spring, 1.71 x 3.25 x .23
23	732-0826A	Extension Spring, .865 x 4.68
24	735-04078A	RH Foot Pad
25	735-04109	LH Foot Pad

Ref.	Part Number	Description
26	936-0192	Flat Washer, .535 x .93 x .09
27	736-3078	Flat Washer, .344 x 1.0 x .063
28	738-0138A	Shoulder Bolt, 3/8-16 x .496 x 2.5
29	938-0373	Shoulder Bolt, 3/8-16 x .496 x 1.525
30	938-0380	Shldr. Bolt, 3/8-16 x .5 x .27 (50")
—	738-04130	Shldr. Bolt, 3/8-16 x .625 x .175 (42")
31	941-0225	Hex Flange Bearing
32	946-04546	Lift Cable
33	946-04436	Lift Cable
34	747-04701	Lift Handle
35	747-04821	Seat Rod, 5/16 x 11.62
36	750-04945	Spacer, .51 x .75 x 1.0
37	756-04331	Roller Pulley
38	757-04030A	High Back Seat
39	783-04977A-0637	Deck Lift Index Plate
40	783-05546A-0637	Deck Lift Arm (50") - LH & RH
	783-04494C-0637	Deck Lift Arm (42") - RH
41	783-04711C-0637	LH Deck Lift Arm (42")
42	783-05816-0637	Seat Pivot Bracket
43	783-05817-0637	Seat Mounting Plate
44	783-05865A-0637	Rear Fender
45	925-05013	Switch, Seat
46	712-0229	Push Nut
47	936-0160	Flat Washer, .53 x .93 x .050
48	783-06448	Retainer Clip

Steering Controls & Front Axle

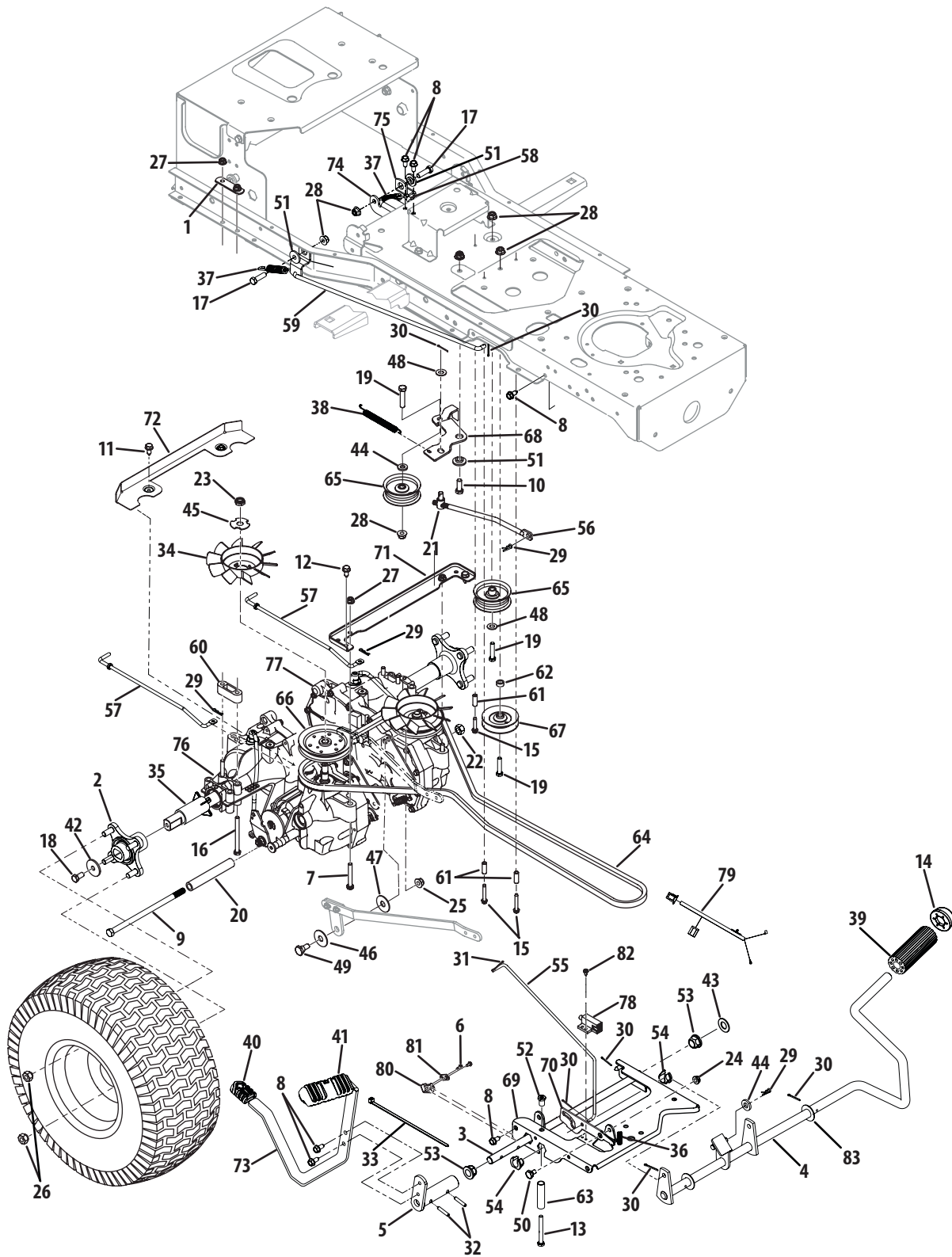


Steering Controls & Front Axle

Ref.	Part Number	Description
1	918-04634A	Hydro Steering Assembly
2	631-04008A	Steering Wheel Assembly
3	N/A	Wheel Assembly
—	734-04347-0901	Tire, 15 x 5.0 x 6 (42")
—	734-1731-0901	Tire, 15 x 6 x 6 (50")
—	934-04104A-0499	Rim Assembly, 6.0 x 4.5
—	737-0224	Grease Fitting
4	683-04440	LH Axle Assembly (42")
—	647-04062-0637	LH Axle Assembly (50")
5	683-04439	RH Axle Assembly (42")
—	647-04063-0637	RH Axle Assembly (50")
6	647-04080A-0637	Fender Support Rod
7	683-04332	Steering Box/Hydro Link
8	710-04006	Hex Washer Screw, $\frac{5}{16}$ -18 x 2.0
9	710-04187	Hex Washer Screw, $\frac{1}{4}$ -15 x .5
10	710-04389	Hex Washer Screw, $\frac{5}{16}$ -18 x 2.25
11	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .75
12	710-04692	Hex Screw, $\frac{3}{8}$ -16 x 7.25
13	710-0513	Hex Lock Screw, $\frac{1}{4}$ -28 x .625
14	710-0520	Hex Screw, $\frac{3}{8}$ -16 x 1.5
15	710-0528	Hex Screw, $\frac{5}{16}$ -18 x 1.25
16	710-0597	Hex Screw, $\frac{1}{4}$ -20 x 1.0
17	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .5
18	710-0642	Hex Washer Screw, $\frac{1}{4}$ -20 x .75
19	710-0650	Hex Wash Screw, $\frac{5}{16}$ -18 x .875
20	710-3015	Hex Screw, $\frac{1}{4}$ -20 x .75
21	710-3119	Hex Lock Screw, $\frac{3}{8}$ -16 x .75
22	710-3144	Hex Screw, $\frac{3}{8}$ -16 x 2.0
23	710-3296	Hex Lock Screw, $\frac{1}{4}$ -20 x .75
24	711-04472	Drag Link
25	711-04562	Steering Pivot Gear Shaft
26	711-04722	Clevis Pin, .375 x .969
27	712-0312A	Jam Nut, $\frac{3}{8}$ -24
28	712-0365	Hex Lock Nut, M8 x 1.25
29	712-0375	Hex Lock Nut, $\frac{3}{8}$ -16
30	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
31	712-04064	Flange Lock Nut, $\frac{1}{4}$ -20
32	712-04065	Flange Lock Nut, $\frac{3}{16}$ -16
33	912-3001	Hex Jam Nut, $\frac{3}{8}$ -24
34	913-04037	Connecting Link
35	714-04040	Bow-Tie Cotter Pin
36	714-04039A	Cotter Pin, $\frac{5}{32}$ x 1.25

Ref.	Part Number	Description
37	717-04274A	Spur Gear
38	717-04275A	RH Spur Gear
39	717-04282A	LH Spur Gear
40	719-04170A	Pivot Bar Axle
41	719-04287-0637	LH Steering Arm
42	719-04288-0637	RH Steering Arm
43	723-04035	Ball Joint Rod End
44	723-04036	Ball Joint Rod End
45	927-0626A	Damper Cylinder
46	731-05476	RH Steering Gear Cover
47	731-05618	LH Steering Gear Cover
48	731-04532B	Steering Wheel Cover
49	936-0185	Flat Washer, .375 x .738 x .063
50	736-0270	Bell Washer, .265 x .75 x .062
51	936-0286	Spring Washer, .39 x .75 x .010
52	736-0315	Flat Washer, .76 x 1.5 x .12
53	936-0452	Bell Washer, .396 x 1.14 x .095
54	736-0866	Flat Washer, .755 x 1.92 x .060
55	936-3004	Flat Washer, .406 x .875 x .105
56	736-3052	Flat Washer, .406 x 1.0 x .105
57	712-04064	Flange Lock Nut, $\frac{1}{4}$ -20
58	937-3000	Grease Fitting
59	738-04189	Steering Shaft, .625 x 17.281
60	738-04240	Shoulder Nut, .375 x .5
61	747-04496	Rod, $\frac{3}{8}$ -24 x 14.4
62	748-04139	Steering Shaft Block
63	750-04676	Spacer, .385 x .63 x .75
64	750-04776	Spacer, .380 x .625 x .265
65	750-04777	Spacer, .26 x .372 x .33
66	750-04855	Spacer, .385 x .75 x 3.47
67	783-04798-0637	LH Steering Support Bracket
68	783-04799-0637	Upper Steering Support Bracket
69	783-05140-0637	RH Steering Support Bracket
70	783-05184-0637	RH Base Cover Plate
71	783-05185-0637	LH Base Cover Plate
72	783-05380-0637	RH Steering/Hydro RH Link
73	783-05381	Hydro/Steering Adjust. Bracket
74	783-05404-0637	LH Steering/Hydro Link
75	783-05446A	Steering Link Bracket
76	931-3020	Hub Cap
77	738-1011A	Shoulder Bolt, $\frac{3}{8}$ -16 x .5 x 2.23
78	710-0597	Hex Cap Screw, $\frac{1}{4}$ -20 x 1.0

i1042 Transmission Drive & Controls

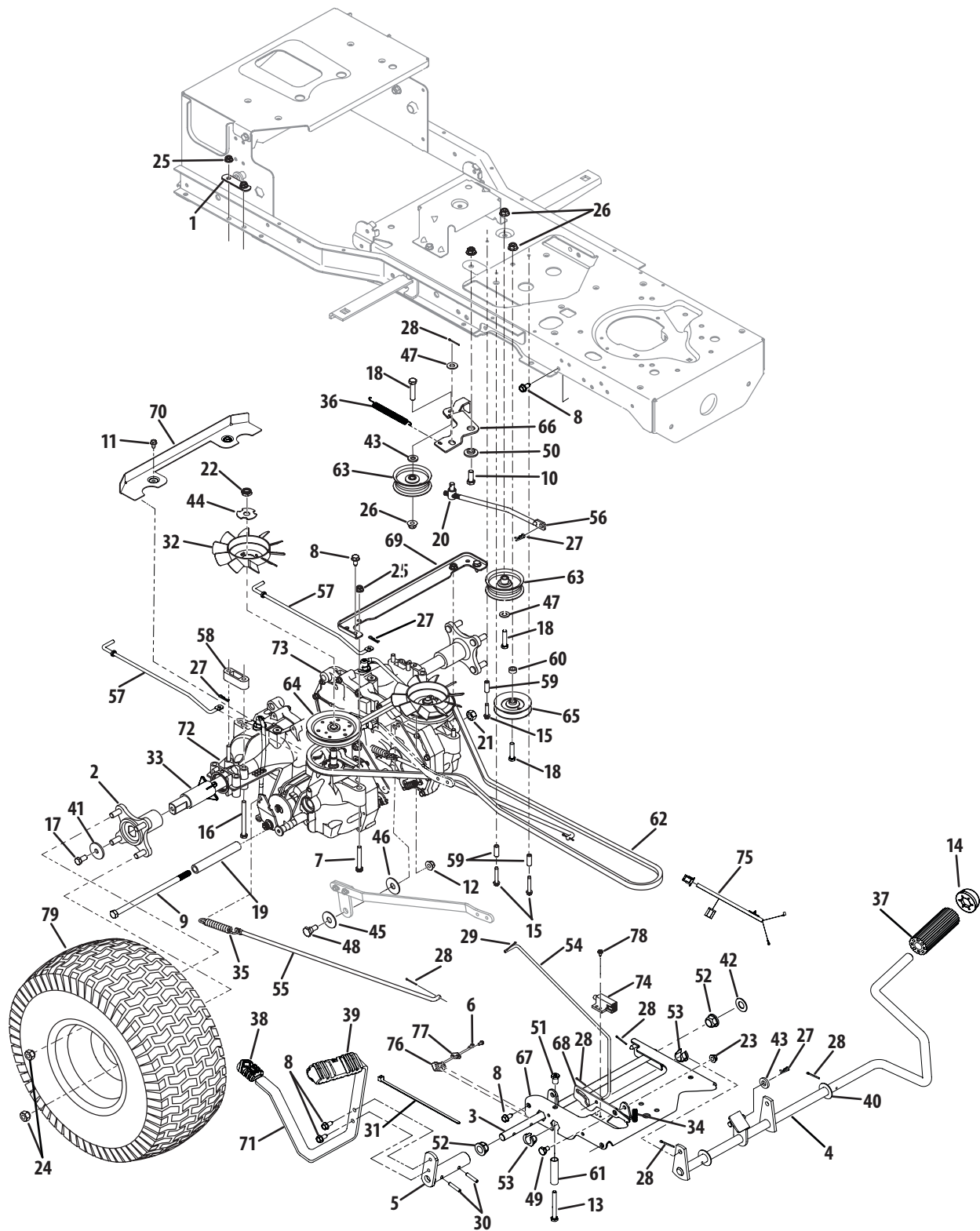


i1042 Transmission Drive & Controls

Ref.	Part Number	Description
1	17840-0637	Transmission Mounting Bracket
2	918-04612	Wheel Hub
3	647-04094A	Hydro Control Pedal Shaft Assy.
4	647-04141A	Brake Control Shaft Assembly
5	683-04314B-0637	Pedal Bracket
6	710-0227	Hex Washer Screw, #8-18 x .5
7	710-0395	Hex Screw, 5/16-18 x 2.25
8	710-04484	Hex Washer Screw, 5/16-12 x .75
9	710-04648	Hex Screw, 7/16-14 x 8.5
10	710-0514	Hex Cap Screw, 3/8-16 x 1.0
11	710-0599	Hex Washer Screw, 1/4-20 x .5
12	710-0607	Hex Washer Screw, 5/16-18 x .5
13	710-0641	Hex Screw, 1/4-20 x 2.25
14	726-0214	Push Cap, 5/8
15	710-1026	Hex Washer Screw, 1/4-20 x .75
16	710-1266	Hex Screw, 5/16-18 x 3.5
17	710-3005	Hex Screw, 3/8-16 x 1.25
18	710-3119	Hex Lock Screw, 3/8-16 x .75
19	710-3144	Hex Screw, 3/8-16 x 2.0
20	711-04554	Spacer, .479 x .75 x 4.97
21	911-0832	Ferrule, 3/8-24 x .375
22	712-0290	Hex Lock Nut, 7/16-14
23	912-0346	Hex Lock Nut, 1/2-20
24	712-3004A	Hex Flange Lock Nut, 5/16-18
25	712-0375	Hex Lock Nut, 3/8-16
26	712-3050	Lug Nut, 7/16-14
27	712-04063	Hex Flange Lock Nut, 5/16-18
28	712-04065	Hex Flange Lock Nut, 3/8-16
29	914-0104	Internal Cotter Pin
30	914-0111	Cotter Pin, 3/32 x 1/0
31	714-04040	Bow-Tie Cotter Pin
32	915-0143	Spirol Pin, .25 x 1.25
33	725-0157	Cable Tie
34	731-05846	Hydro Fan
35	731-06274	Sleeve, 1.015 x 2.6
36	732-0335	Compression Spring, .405 x 1.17
37	732-04495	Extension Spring, .59 x 5.4
38	732-04579	Extension Spring, .60 x 6.44
39	735-0239	Foot Pad, 4.0
40	735-04117	Reverse Pedal Pad
41	735-04118A	Forward Pedal Pad
42	936-0227	Flat Washer, .39 x 1.5 x .134
43	736-0290	Flat Washer, .625 x 1.0 x .067

Ref.	Part Number	Description
44	736-3010	Flat Washer, .407 x .812 x .135
45	736-04263	Hydro Lock Washer
46	736-3027	Flat Washer, .531 x 1.75 x .09
47	936-3039	Flat Washer, .406 x 1.5 x .105
48	736-3050	Flat Washer, .406 x .812 x .051
49	738-0143	Shoulder Bolt, 3/8-16 x .496 x .336
50	938-0155	Shoulder Bolt, 5/16-18 x .435 x .160
51	938-0347	Shoulder Spacer, .625 ID x .169
52	738-04240	Shoulder Nut, .375 Dia x .5
53	941-0225	Hex Flange Bearing
54	741-3065B	Hex Flange Bearing, .625 ID Split
55	747-04562A	Park Brake Rod
56	747-04598A	Drive Engage Rod
57	747-04729	Hydro Bypass Rod
58	747-04834	LH Brake Rod
59	747-04833	RH Brake Rod
60	748-04155	Axle Spacer
61	750-04456	Spacer, .26 x .372 x 1.42
62	750-04776	Spacer, .38 x .625 x .265
63	750-05026	Spacer, .375 x .5 x 2.0
64	954-04134	V-Belt
65	756-04224	Flat Idler Pulley, 2.75
66	756-04274	Pulley
67	756-04325	Idler Pulley
68	783-04570B-0637	Idler Arm
69	783-05976-0637	Pedal Support Bracket
70	783-04981	Park Brake Bracket
71	783-05330A-0637	Support Bracket
72	783-05473-0637	Belt Keeper Bracket
73	783-05880A	Hydro Drive Pedal
74	783-05836-0637	LH Brake Pivot Bracket
75	783-05839-0637	Brake Pivot Bracket
76	918-04339A	RH Hydro Transmission
77	918-04342A	LH Hydro Transmission
78	725-04363	Interlock Switch
79	725-04374	Reverse Jumper Harness
80	725-1644	Reverse Switch
81	926-0320	Insulator Nut Plate
82	738-04237A	Shoulder Screw, #10-32 X .5
83	736-0187	Flat Washer, .64 x 1.24 x .06
—	734-1730-0901	Tire, 20 x 8 x 8
—	934-0255	Tubeless Air Valve
—	934-0246A-0499	Rear Rim Assembly

i1050 Transmission Drive & Controls

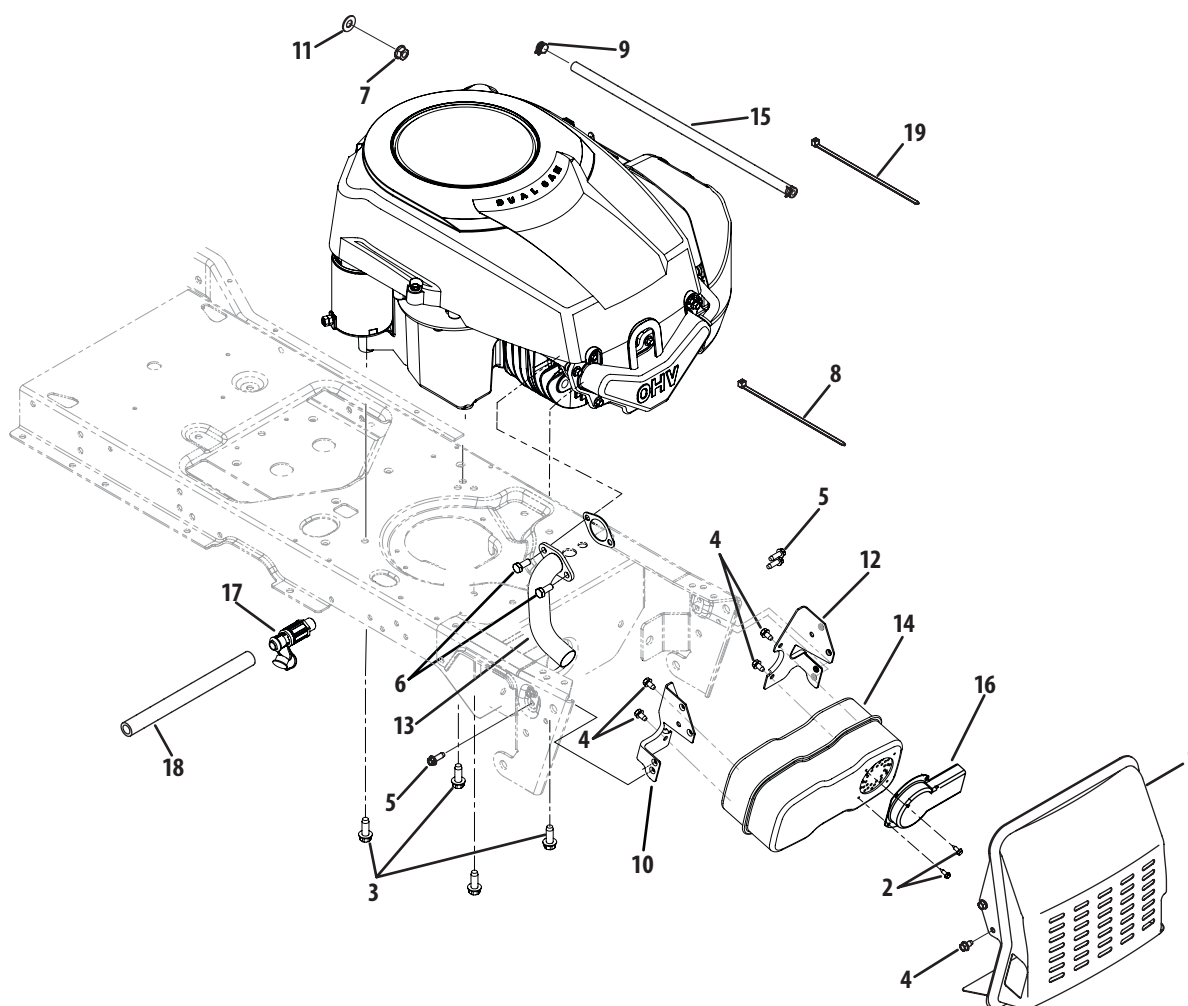


i1050 Transmission Drive & Controls

Ref.	Part Number	Description
1	17840-0637	Transmission Mounting Bracket
2	918-04317	Wheel Hub
3	647-04094A	Hydro Control Pedal Shaft Assy.
4	647-04141A	Brake Control Shaft Assembly
5	683-04314B-0637	Pedal Bracket
6	710-0227	Hex Washer Screw, #8-18 x .5
7	710-0395	Hex Screw, 5/16-18 x 2.25
8	710-04484	Hex Washer Screw, 5/16-12 x .75
9	710-04648	Hex Screw, 7/16-14 x 8.5
10	710-0514	Hex Screw, 3/8-16 x 1.0
11	710-0599	Hex Washer Screw, 1/4-20 x .5
12	712-0375	Hex Lock Nut, 3/8-16
13	710-0641	Hex Screw, 1/4-20 x 2.25
14	726-0214	Push Cap, 5/8
15	710-1026	Hex Washer Screw, 1/4-20 x .75
16	710-1266	Hex Screw, 5/16-18 x 3.5
17	710-3119	Hex Lock Screw, 3/8-16 x .75
18	710-3144	Hex Screw, 3/8-16 x 2.0
19	711-04554	Spacer, .479 x .75 x 4.97
20	911-0832	Ferrule, 3/8-24 x .375
21	712-0290	Hex Lock Nut, 7/16-14
22	912-0346	Hex Lock Nut, 1/2-20
23	712-3004A	Hex Flange Lock Nut, 5/16-18
24	712-3050	Lug Nut, 7/16-14
25	712-04063	Hex Flange Lock Nut, 5/16-18
26	712-04065	Hex Flange Lock Nut, 3/8-16
27	914-0104	Internal Cotter Pin
28	914-0111	Cotter Pin, 3/32 x 1.0
29	714-04040	Bow-Tie Cotter Pin
30	915-0143	Spirol Pin, .25 x 1.25
31	725-0157	Cable Tie
32	731-05846	Hydro Fan
33	731-06274	Sleeve, 1.015 x 2.6
34	732-0335	Compression Spring, .405 x 1.17
35	732-0716D	Extension Spring, .59 x 4.0
36	732-04579	Extension Spring, .60 x 6.44
37	735-0239	Foot Pad, 4.0
38	735-04117	Reverse Pedal Pad
39	735-04118A	Forward Pedal Pad
40	736-0187	Flat Washer, .64 x 1.24 x .06
41	936-0227	Flat Washer, .39 x 1.5 x .134

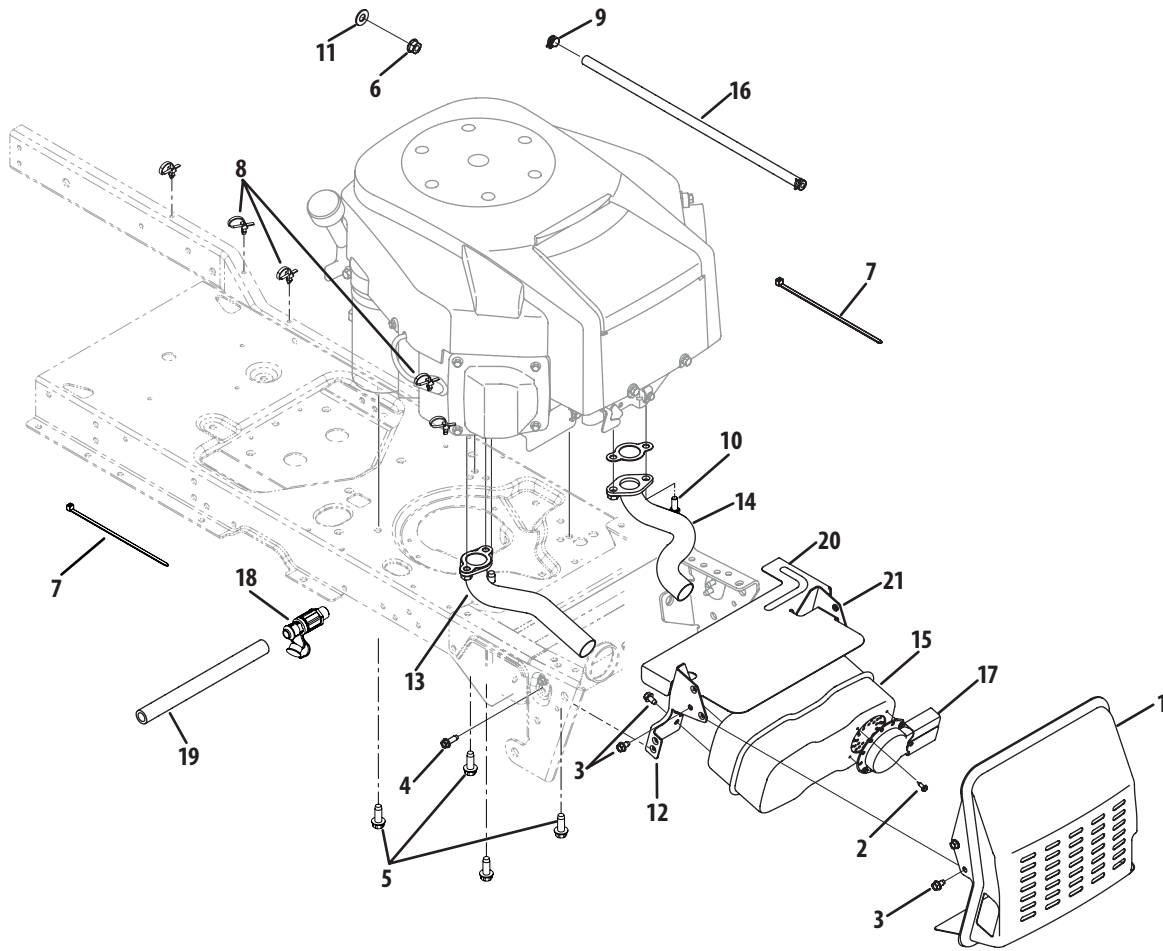
Ref.	Part Number	Description
42	736-0290	Flat Washer, .625 x 1.0 x .067
43	736-3010	Flat Washer, .407 x .812 x .135
44	736-04263	Hydro Lock Washer
45	736-3027	Flat Washer, .531 x 1.75 x .09
46	936-3039	Flat Washer, .406 x 1.5 x .105
47	736-3050	Flat Washer, .406 x .812 x .051
48	738-0143	Shoulder Bolt, 3/8-16 x .496 x .336
49	938-0155	Shoulder Bolt, 5/16-18 x .435 x .160
50	938-0347	Shoulder Spacer, .625 x .169
51	738-04240	Shoulder Nut, .375 x .5
52	941-0225	Hex Flange Bearing
53	741-3065B	Hex Flange Bearing, .625
54	747-04562A	Park Brake Rod
55	747-04584A	Brake Rod
56	747-04598A	Drive Engage Rod
57	747-04729	Hydro Bypass Rod
58	748-04155	Axle Spacer
59	750-04456	Spacer, .26 x .372 x 1.42
60	750-04776	Spacer, .38 x .625 x .265
61	750-05026	Spacer, .375 x .5 x 2.0
62	954-04134	V-Belt
63	756-04224	Idler Pulley
64	756-04274	Pulley
65	756-04325	Pulley
66	783-04570B-0637	Idler Arm
67	783-05976-0637	Pedal Support Bracket
68	783-04981	Parking Brake Bracket
69	783-05330A-0637	Support Bracket
70	783-05473-0637	Belt Keeper Bracket
71	783-05880A	Hydro Drive Pedal
72	918-04339A	RH Hydro Transmission
73	918-04342A	LH Hydro Transmission
74	725-04363	Interlock Switch
75	725-04374	Reverse Jumper Harness
76	725-1644	Reverse Switch
77	926-0320	Insulator Nut Plate
78	738-04237A	Shoulder Screw, #10-32 x .5
79	N/A	Wheel Assembly
—	734-1730-0901	Tire, 20 x 8 x 8
—	934-0255	Tubeless Air Valve
—	934-0246A-0499	Rear Rim Assembly

i1042 Engine Accessories



Ref.	Part Number	Description
1	683-04256-0637	Muffler Shield
2	710-0227	Hex Washer Screw, #8-18 x .5
3	710-04683	Hex Screw, 3/8-16 x 1.0
4	710-0599	Hex Washer Screw, 1/4-20 x .5
5	710-1652	Hex Washer Screw, 1/2-20 x .625
6	710-3008	Hex Screw, 5/16-18 x .75
7	912-3005	Hex Lock Nut, 3/8-16
8	725-0157	Cable Tie
9	726-0205	Hose Clamp
10	783-04872-0637	RH Muffler Bracket

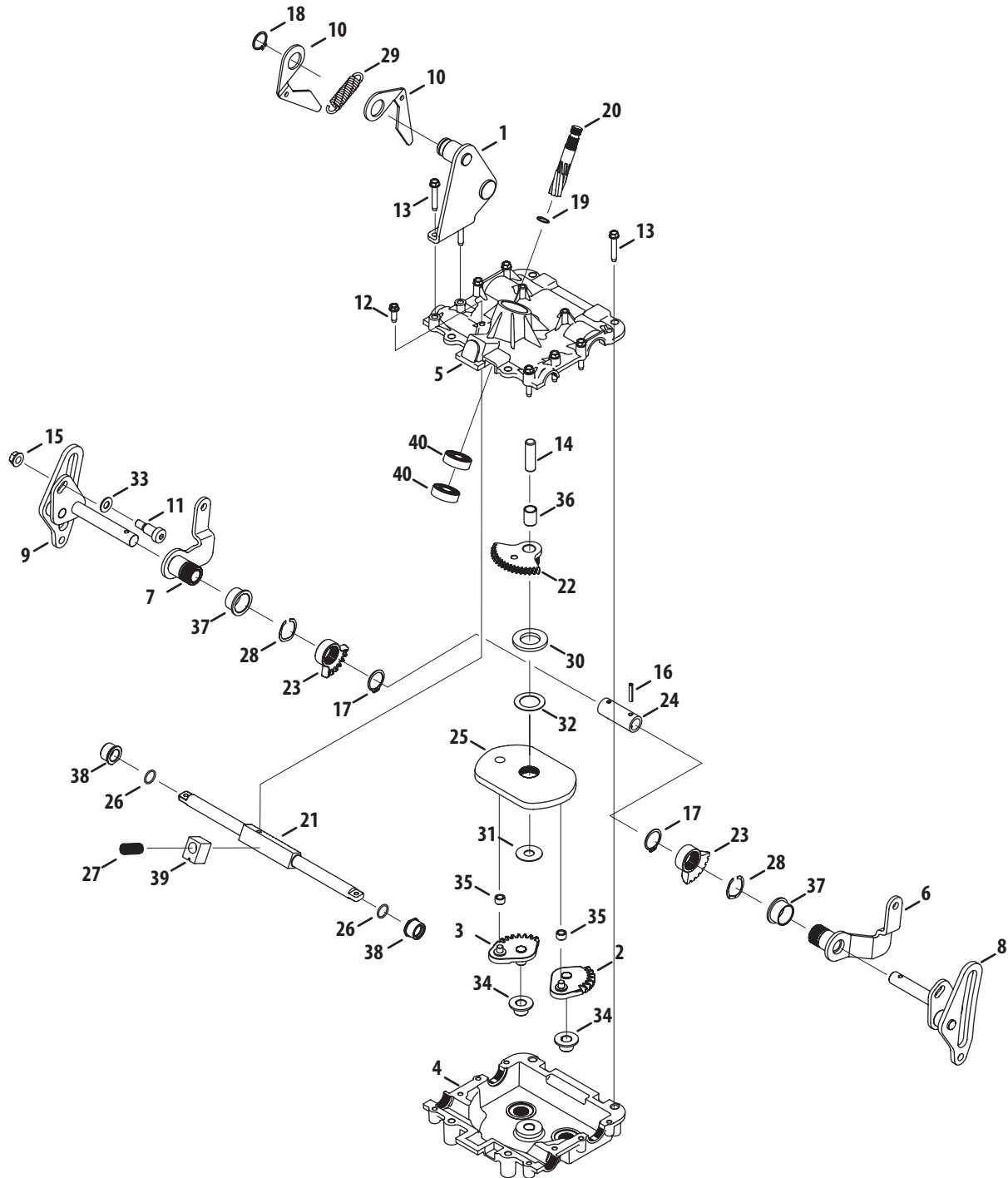
Ref.	Part Number	Description
11	936-0300	Flat Washer, .406 x .875 x .059
12	783-04870-0637	LH Muffler Bracket
13	751-10017	Pipe Exhaust
14	751-10162	Single Inlet Muffler
15	751-10349-28	Fuel Hose
16	751-11053	Muffler Deflector
17	951-10517A	Oil Drain Valve
18	751-3141-14	Oil Drain Extension Hose
19	926-0154	Fuel Line Cable Tie, 7.5



Ref.	Part Number	Description
1	683-04256-0637	Muffler Shield
2	710-0227	Hex Washer Screw, #8-18 x .5
3	710-0599	Hex Washer Screw, 1/4-20 x .5
4	710-1652	TT Screw, 1/4-20 x .625
5	710-04683	Hex Screw, 3/8-16 x 1.0
6	912-3005	Hex Lock Nut, 3/8-16
7	725-0157	Cable Tie
8	926-0154	Fuel Line Cable Tie, 7.5
9	726-0205	Hose Clamp
10	710-3008	Hex Screw, 5/16-18 x .75
11	936-0300	Flat Washer, .406 x .875 x .059

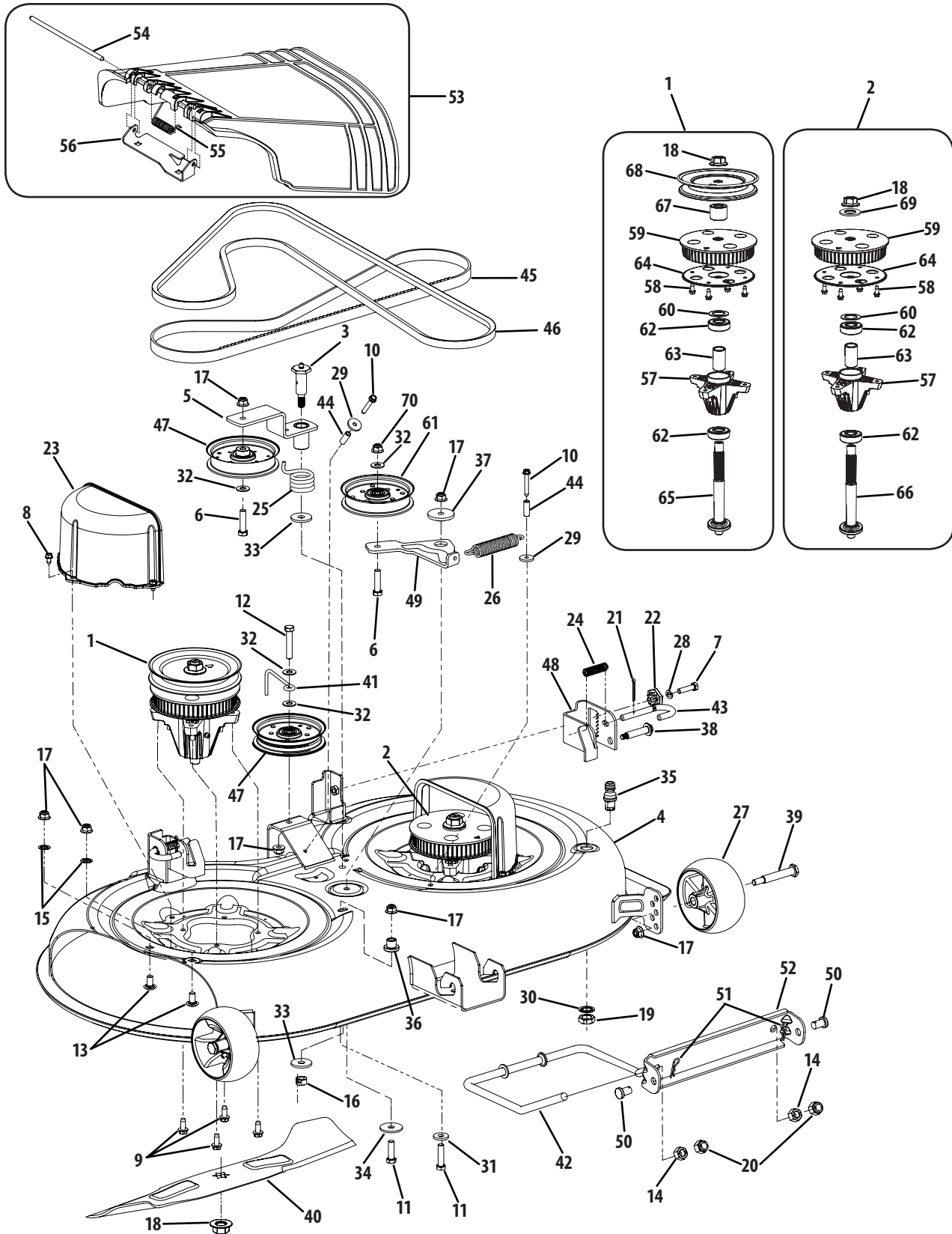
Ref.	Part Number	Description
12	783-04872-0637	RH Muffler Bracket
13	751-10006	RH Exhaust Pipe
14	751-10007	LH Exhaust Pipe
15	751-10161	Dual Inlet Muffler
16	751-10349-28	Fuel Hose
17	751-11053	Muffler Deflector
18	951-10517A	Oil Drain Valve
19	751-3141-14	Oil Drain Extension Hose
20	783-04783A	Heat Shield
21	783-04870-0637	LH Muffler Bracket

Steering Gear Box



Ref.	Part Number	Description
1	607-04243	Steering Box Return Bracket
2	617-04047	Steering Gear Assembly - LH
3	617-04048	Steering Gear Assembly - RH
4	619-04153	Steering Lower Housing
5	919-04206	Steering Upper Housing
6	647-04083	LH Hydro Arm
7	647-04084	RH Hydro Arm
8	647-04228	Hydro Cam Assembly - LH
9	647-04229	Hydro Cam Assembly - RH
10	703-2441	Neutral Arm
11	710-04040	Shoulder Screw, $\frac{3}{8}$ -16 x .497 x .75
12	710-0642	Hex Washer Screw, $\frac{1}{4}$ -20 x .5
13	710-0778	Hex Washer Screw, $\frac{1}{4}$ -20 x 1.5
14	911-04587A	Steering Shaft
15	912-0431	Flange Lock Nut, $\frac{3}{8}$ -16
16	915-0120	Spirol Pin
17	916-0102	Snap Ring, 1.0
18	716-0111	External Retaining Ring, .875
19	916-0114	Retaining Ring, .56
20	717-04318	Pinion Gear, 7T
21	717-04319	Synchro Rack Gear
22	917-04328	Steering Gear, 17T
23	917-04330	Steering Gear, 26T
24	718-04388A	Speed Cam Tube
25	718-04644	Hydro Steering Cam
26	721-04186	O-Ring, .625 x .07
27	732-04523	Compression Spring, .531 x 1.25
28	732-04711	Wave Spring
29	732-1162	Extension Spring, .56 x 2.31 x .105
30	936-0274	Flat Washer, 1.01 x 1.75 x .172
31	736-04237	Flat Washer, .508 x 1.32 x .04
32	736-0615	Thrust Washer, 1.007 x 1.542 x .03
33	936-0864	Thrust Washer, .375 x .812 x .060
34	741-04203	Flange Bearing, .5 x .7
35	741-04204	Sleeve Bearing, .437 x .3425
36	741-04206A	Sleeve Bearing, .623 x .5025 x .25
37	741-04231	Sleeve Bearing, 1.2 x 1.0
38	741-04235	Flange Bearing, .625 x .875
39	741-04257	Caster Rack Bearing
40	741-0747	Ball Bearing, .5625 x 1.375 x .4375

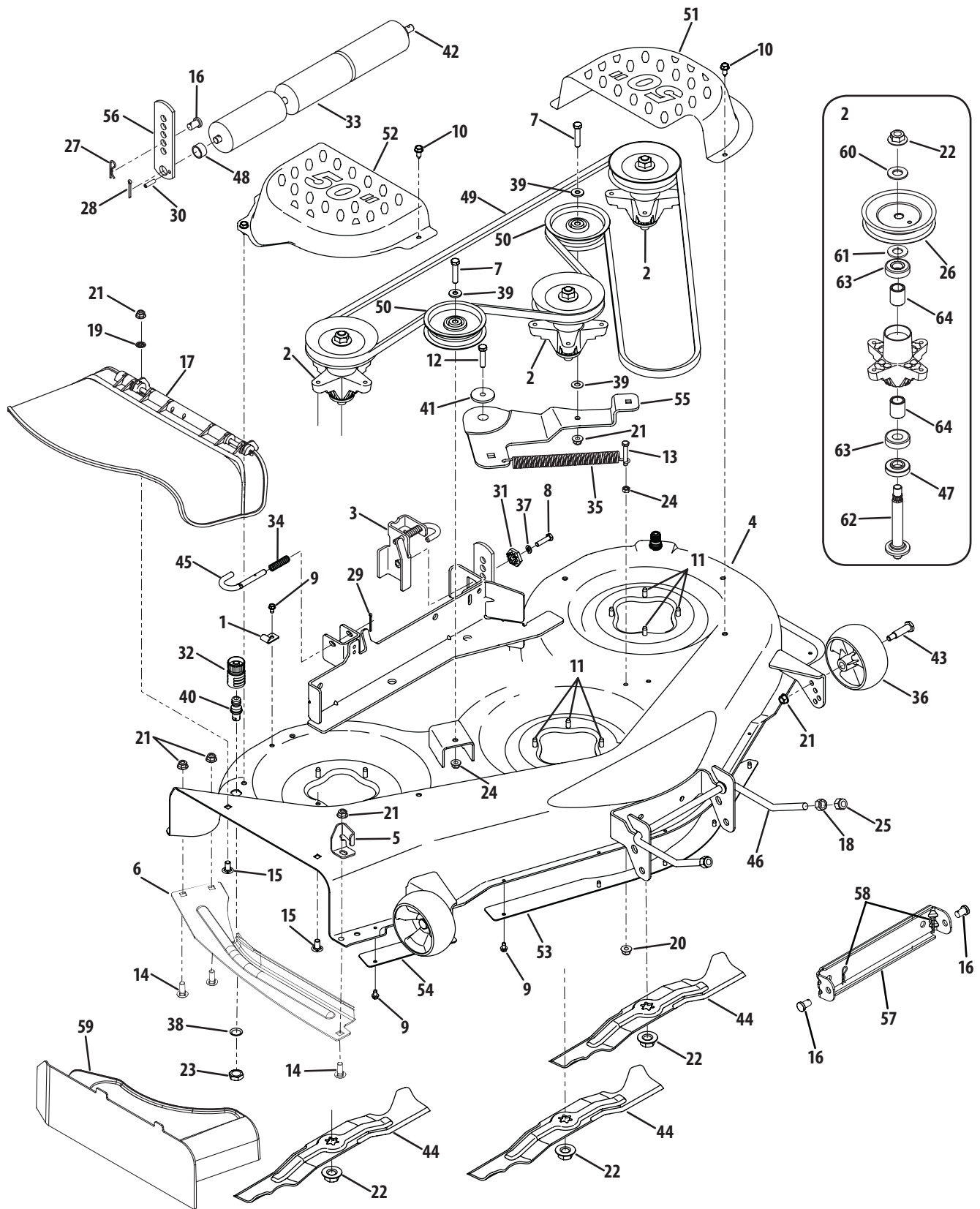
42" Deck



Ref.	Part Number	Description
1	918-04512B	Spindle Assembly — Drive
2	918-04516A	Spindle Assembly — Driven
3	638-04012A	Shoulder Bolt
4	983-04379A-4021	Deck Assembly
5	683-04425-4021	Idler Bracket
6	710-0520	Hex Screw, $\frac{3}{16}$ -18 x 1.5
7	710-0528	Hex Screw, $\frac{5}{16}$ -18 x 1.25
8	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .5
9	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
10	710-1325	Hex Washer Screw, $\frac{1}{4}$ -20 x 1.625
11	710-3005	Hex Screw, $\frac{3}{8}$ -16 x 1.25
12	710-3144	Hex Screw, $\frac{3}{8}$ -16 x 2.0
13	710-3178	Carriage Screw, $\frac{3}{8}$ -16 x .75
14	912-0206	Hex Nut, $\frac{1}{2}$ -13
15	712-0229	Push Nut, $\frac{3}{8}$
16	712-0290	Hex Lock Nut, $\frac{7}{16}$ -14
17	712-04065	Hex Flange Lock Nut, $\frac{3}{8}$ -16
18	712-0417A	Hex Flange Nut, $\frac{5}{8}$ -18
19	912-0641	Hex Nut, M16-1.5
20	712-3083	Hex Lock Nut, $\frac{1}{2}$ -13
21	914-0470	Cotter Pin, $\frac{1}{8}$ x 1.25
22	917-04074	Deck Adjust Gear
23	731-06291A	Belt Cover
24	732-04652	Compression Spring, .535 x 1.751
25	732-04469	Torsion Spring, 1.10 x 1.3
26	732-0826A	Extension Spring, .865 x 4.68
27	734-04155	Deck Wheel, 5.0
28	936-0119	Lock Washer, $\frac{5}{16}$
29	936-0176	Flat Washer, .265 x .938 x .12
30	736-0225	Internal Tooth Lock Washer, $\frac{5}{8}$
31	736-0258	Flat Washer, .385 x 1.0 x .135
32	936-0300	Flat Washer, .406 x .875 x .059
33	736-0322	Flat Washer, .450 x 1.250 x .164
34	936-3039	Flat Washer, .406 x 1.5 x .105
35	737-04003D	Deck Wash Nozzle

Ref.	Part Number	Description
36	938-0785	Shoulder Spacer, 1.38 x .445 x .36
37	738-04162A	Shoulder Spacer, .884 x .190
38	738-04316A	Shoulder Bolt, $\frac{5}{16}$ -24 x .435 x 1.76
39	938-3056	Shoulder Bolt, $\frac{3}{8}$ -16 x .496 x 2.5
40	942-04217	2-in-1 Blade
41	747-04530	Belt Keeper Rod
42	747-04863	Deck Front Hanger Rod
43	747-1116	Deck Release Rod
44	750-0566A	Spacer, .26 x .372 x 1.03
45	954-04167	Timing Belt
46	954-04185	V-Belt
47	756-04129B	Idler Pulley, 4.25
48	783-05627-0637	Deck Hanger/Adjust LH Bracket
49	783-05802	Idler Bracket
50	911-0332	Clevis Pin, .5 x .78
51	914-04023	Internal Cotter Pin
52	783-0720C-0637	Front Deck Rod Bracket
53	631-04254	Chute Deflector Assembly
54	711-04847B	Hinge Pin
55	732-04372	Torsion Spring, .44 x 2.0
56	783-05823	Chute Mounting Bracket
57	619-04183A	Spindle Housing
58	710-04065	Screw, $\frac{1}{4}$ -10 x .625
59	913-04040A	Timing Pulley
60	936-0287	Flat Washer, .793 x 1.24 x .06
61	756-04280	Idler Pulley
62	941-0919A	Ball Bearing
63	750-04936	Spacer, .792 x 1.06 x 1.86
64	787-01520	Timing Pulley Plate
65	938-04292	Spindle Shaft
66	938-04291	Spindle Shaft
67	750-04724	Spacer, .735 x 1.375 x 1.066
68	756-04372	Deck Pulley
69	736-0315	Flat Washer, .76 x 1.5 x .12
70	712-0266A	Jam Lock Nut, $\frac{3}{8}$ -16

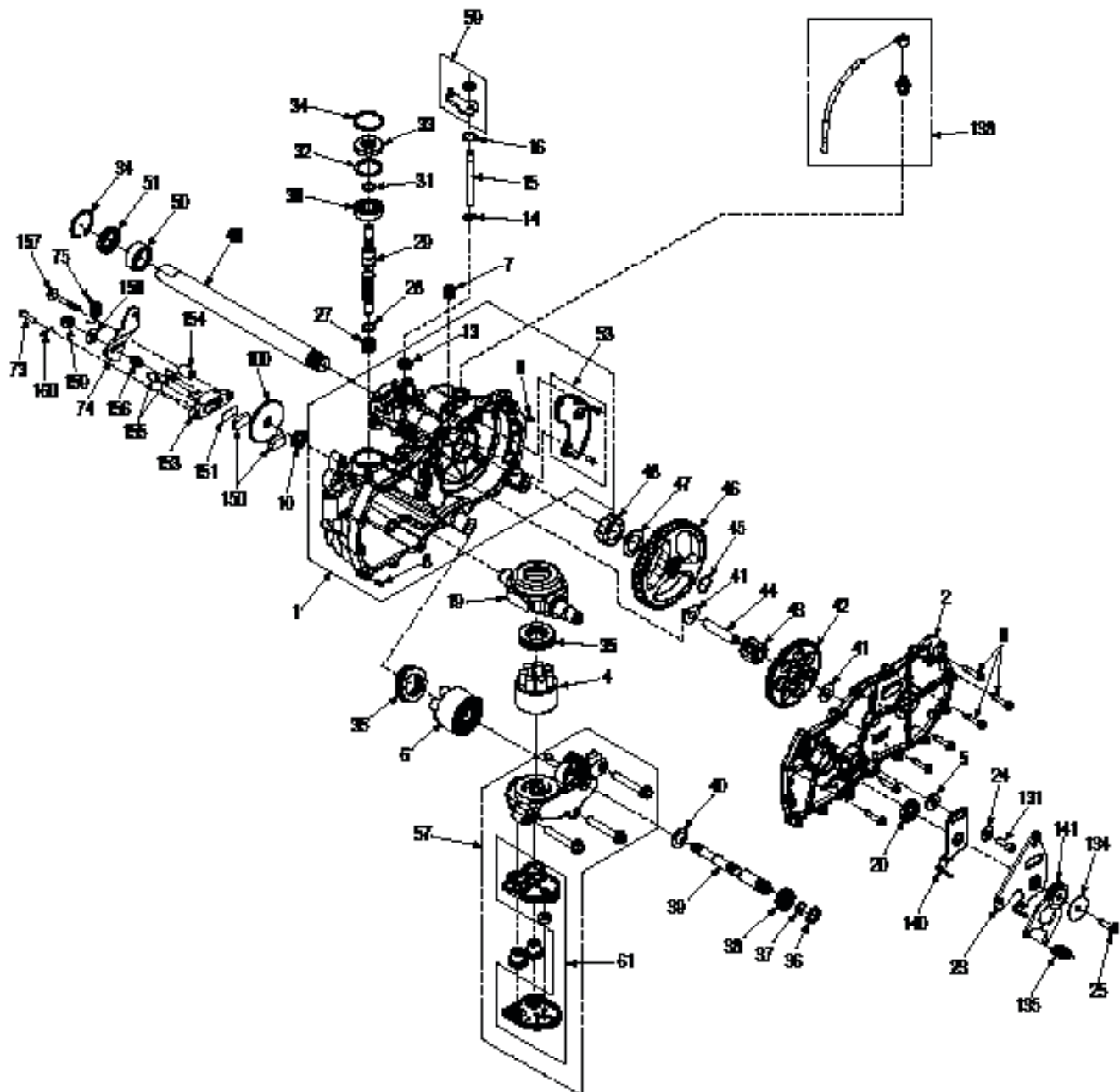
50" Deck



Ref.	Part Number	Description
1	96606	Hook Retainer Bracket
2	918-04125B	Spindle Assembly
3	683-0254B-0637	LH Deck Hanger Bracket
4	983-04336A-4021	Deck Assembly
5	703-3279-4021	Chute Stop Bracket
6	703-3511A-0637	Finger Guard
7	710-0347	Hex Screw, $\frac{3}{8}$ -16 x 1.75
8	710-0528	Hex Screw, $\frac{5}{16}$ -18 x 1.25
9	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .5
10	710-0607	Hex Washer Screw, $\frac{5}{16}$ -18 x .5
11	710-04484	TT Screw, $\frac{5}{16}$ -18 x .75
12	710-0520	Hex Screw, $\frac{3}{8}$ -16 x 1.50
13	710-3103	Hex Screw, $\frac{5}{16}$ -18 x 2.0
14	710-04095	Screw, $\frac{3}{8}$ -16 x 1.0
15	710-3178	Carriage Screw, $\frac{3}{8}$ -16 x .75
16	911-0332	Clevis Pin, .5 x .78
17	631-04070A	Discharge Chute Ass'y. - U.S.
	631-04092B	Discharge Chute Ass'y. - Export
18	912-0206	Hex Nut, $\frac{1}{2}$ -13
19	712-0229	Push Nut, $\frac{3}{8}$
20	712-04063	Hex Flange Lock Nut, $\frac{5}{16}$ -18
21	712-04065	Hex Flange Lock Nut, $\frac{3}{8}$ -16
22	712-0417A	Hex Flange Nut, $\frac{5}{8}$ -18
23	912-0641	Hex Nut, M16-1.5
24	912-3010	Hex Nut, $\frac{5}{16}$ -18
25	712-3083	Hex Lock Nut, $\frac{1}{2}$ -13
26	756-04216	Deck Pulley
27	914-0145	Click Pin, .092 x 1.64
28	714-0162	Cotter Pin, $\frac{5}{32}$ x 1.25
29	914-0470	Cotter Pin, $\frac{1}{8}$ -1.25
30	715-0108	Spring Pin, $\frac{1}{4}$ x 1.0
31	917-04074	Deck Adjust Gear
32	921-04041	Water Nozzle Adapter

Ref.	Part Number	Description
33	731-05679	Front Roller
34	732-04652	Compression Spring, .535 x 1.751
35	732-0459C	Extension Spring, .94 x 6.74
36	734-04155	Deck Wheel
37	936-0119	Lock Washer, $\frac{5}{16}$
38	736-0225	Lock Washer, 5/8
39	936-0300	Flat Washer, .406 x .875 x .059
40	737-04003D	Deck Wash Nozzle
41	738-04162A	Shoulder Spacer, .884 x .190
42	938-04235	Shaft, .5 x 20.8
43	938-3056	Shoulder Bolt, $\frac{3}{8}$ -16 x .496 x 2.5
44	942-04053C	2-in-1 Blade
45	747-1116	Deck Release Rod
46	747-1324	Deck Front Hanger Rod
47	750-1349A	Spacer, .79 x 1.84 x .55
48	750-1206	Spacer, .542 x .75 x .5
49	954-04164	V-Belt
50	756-04129B	Idler Pulley, 4.25
51	783-04399-0637	LH Belt Cover
52	783-04400-0637	RH Belt Cover
53	783-04414A-0637	Deck Center Skirt
54	783-04415-0637	RH Deck Skirt
55	783-05474	Idler Bracket
56	783-05411A-0637	Height Adjust Bracket
57	783-0720C-0637	Front Deck Rod Bracket
58	914-04023	Internal Cotter Pin
59	731-04651	Mulch Plug
60	736-0315	Flat Washer, .76 x 1.5 x .12
61	748-0160A	Spacer, .790 x 1.25 x .175
62	738-1010A	Spindle Shaft
63	941-0919A	Ball Bearing
64	750-1000	Spacer, .80 x 1.10 x 1.322

RH Transmission Assembly

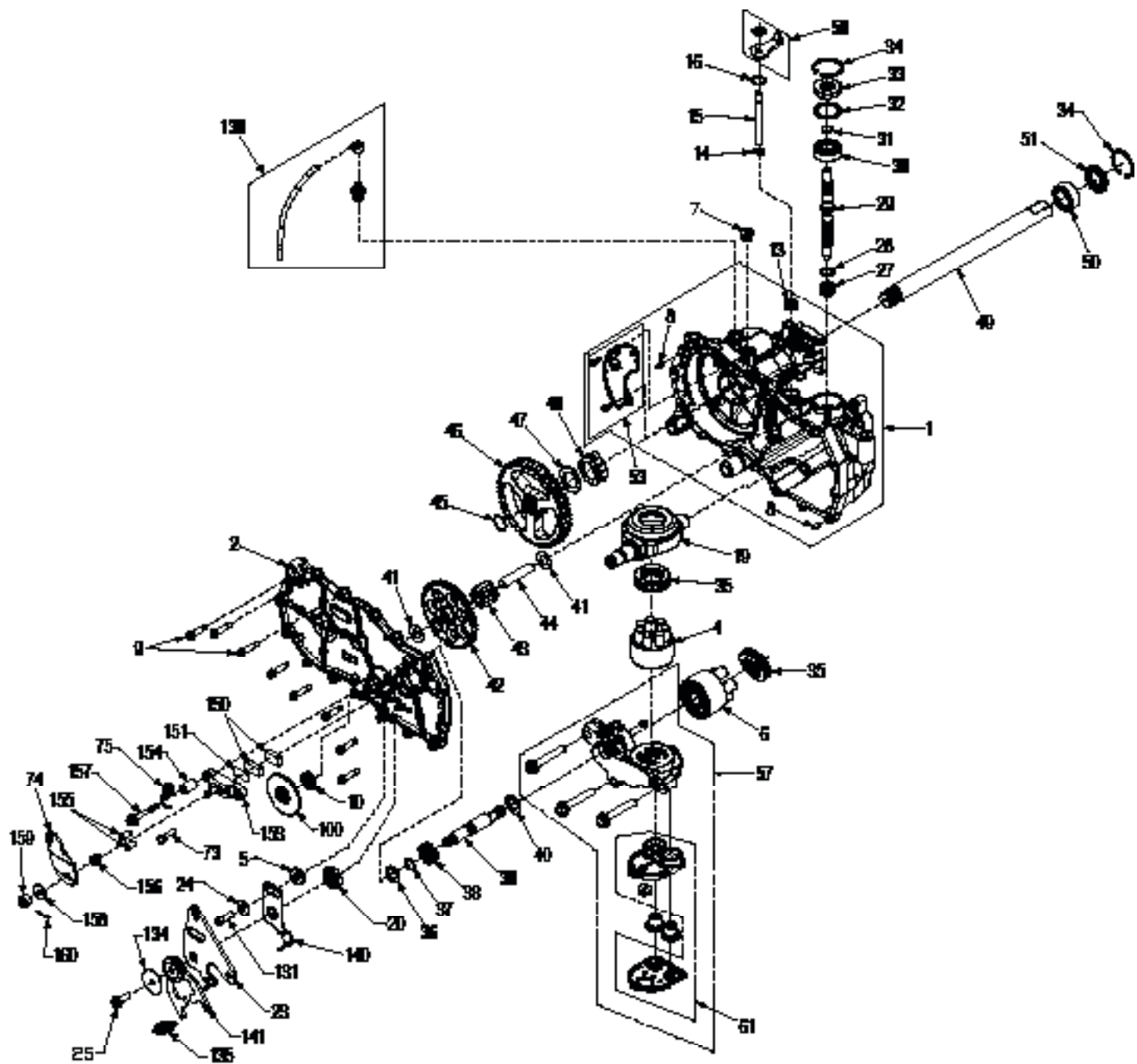


RH Transmission Assembly

Ref.	Part No.	Description
1	HG-71585	RH Housing Assembly
2	HG-71586	RH Side Assembly
4	HG-70723	Block Kit — 7 Piston
5	HG-52527	Spacer, .32 x 1.005 x .179
6	HG-70331	Cylinder Block Assembly
7	HG-9005110-5600	Straight Thread Plug
8	HG-9004800-2506	Pin
9	HG-51190	Hex Flange Screw
10	HG-70719	Oil Seal
13	HG-51626	Lip Seal
14	HG-51628	Retaining Ring, .375
15	HG-51625	Bypass Rod
16	HG-51627	Retaining Ring, .75
19	HG-51048	Trunnion Swashplate
20	HG-51140	Lip Seal
23	HG-52682	Control Arm
24	736-0371	Flat Washer, .34 x .88 x.06
25	HG-51812	Screw, 5/16-24 x 1.0
27	HG-2003014	Block Spring
28	HG-2003017	Thrust Washer
29	HG-51062	Input Shaft
30	HG-50315	Ball Bearing
31	HG-2000022	Retaining Ring
32	HG-50951	Spacer
33	HG-51161	Lip Seal
34	HG-50329	Retaining Ring
35	HG-50551P	Thrust Bearing
36	HG-44371	Flat Washer, 5/8 x 1.0 x .05
37	HG-44145	Retaining Ring
38	HG-51767	Pinion Gear, 12T
39	HG-52579	Motor Shaft
40	HG-51069	Motor Shaft Washer
41	HG-50132	Washer, HT
42	HG-51766	Gear, 10T/49T
43	HG-51043	Jackshaft Gear, 10T

Ref.	Part No.	Description
44	HG-51083	Jackshaft Pin
45	HG-52531	Retaining Ring
46	HG-52541	Bull Gear, 52T
47	HG-52532	Washer, 1.018 x 1.57 x .105
48	HG-52542	Sleeve Bearing
49	HG-52683	Axle Shaft
50	HG-51517	Sleeve Bearing
51	HG-51518	Lip Seal
53	HG-70868R	RH Expansion Plate Kit
57	HG-71530	RH Center Section Kit
59	HG-71006	RH Bypass Arm Kit
61	HG-71497	Filter Assembly
73	HG-44433	Hex Screw
74	HG-44094	Brake Arm
75	HG-50884	Brake Spring
100	HG-52473	Brake Rotor
131	HG-71341	Patch Screw, 5/16-24 x 1
134	HG-51950	Washer, .343 x 1.5 x .062
135	HG-52401	Extension Spring
138	HG-71510	Breather Kit
140	HG-51946	Neutral Arm
141	HG-52432	Scissors Arm Kit
150	917-0678	Brake Puck
151	917-0682	Puck Plate
153	HG-62589	Brake Yoke Assembly
154	HG-23711	Torsion Spring Spacer
155	941-0343	Actuating Pin
156	HG-50919	Brake Spring
157	HG-51146	Special Flange Bolt
158	736-0371	Flat Washer
159	912-0273	Castle Nut, 5/16-24
160	914-0507	Cotter Pin, 3/32 x .75
NS	HG-50928	Sealant
NS	HG-70853	Seal Kit

LH Transmission Assembly

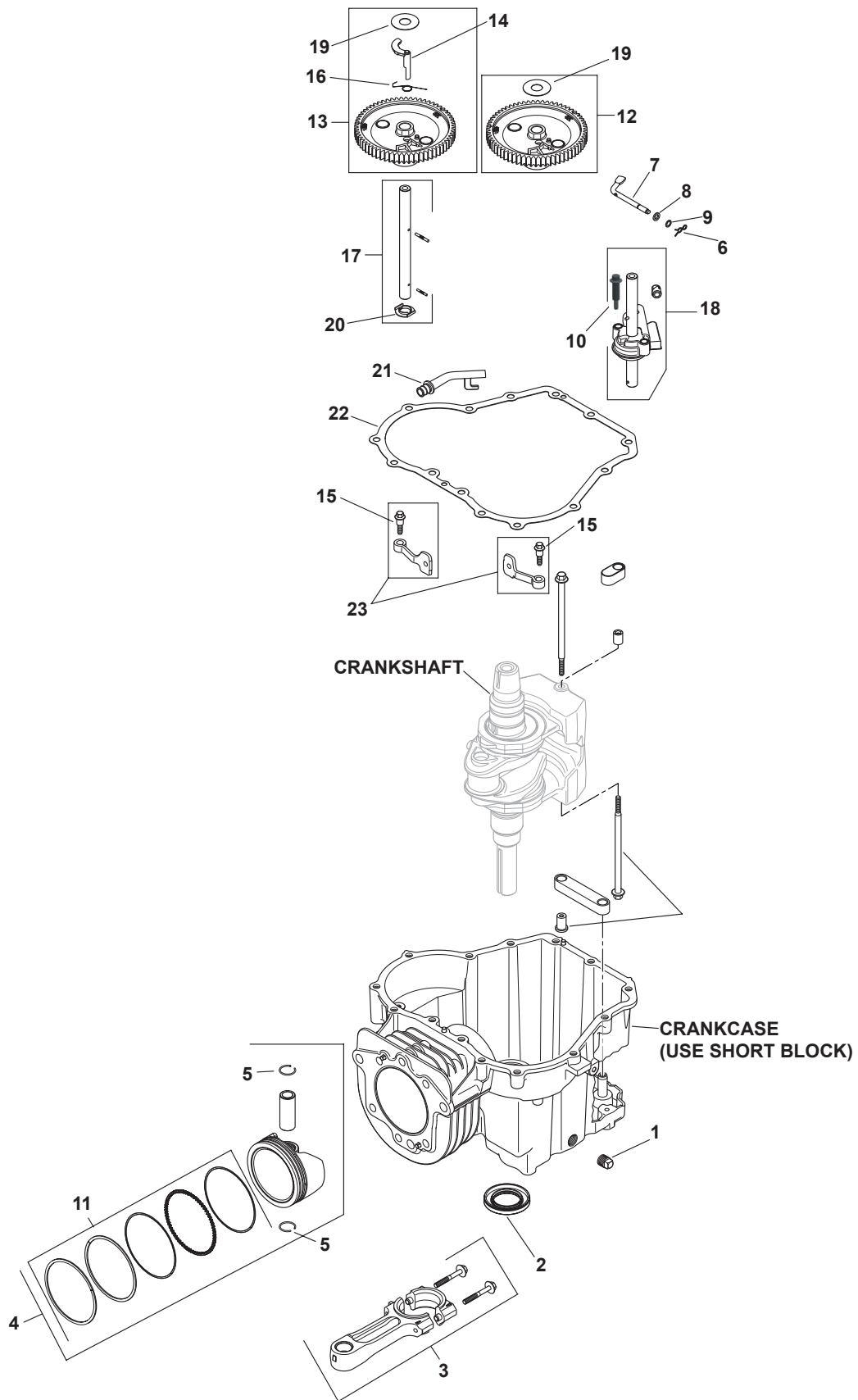


LH Transmission Assembly

Ref.	Part No.	Description
1	HG-71030L	LH Housing Assembly
2	HG-71031L	LH Side Assembly
4	HG-70723	Block Kit — 7 Piston
5	HG-51949	Spacer, .32 x 1.005 x .179
6	HG-70331	Cylinder Block Assembly
7	HG-9005110-5600	Straight Thread Plug
8	HG-9004800-2506	Pin
9	HG-51190	Hex Flange Screw
10	HG-70719	Oil Seal
13	HG-51626	Lip Seal
14	HG-51628	Retaining Ring, .375 Ext.
15	HG-51625	Bypass Rod
16	HG-51627	Retaining Ring, .75
19	HG-51048	Trunnion Swashplate
20	HG-51140	Lip Seal
23	HG-52681	Control Arm
24	736-0371	Flat Washer, .34 x .88 x.06
25	HG-51812	Screw, 5/16-24 x 1.0
27	HG-2003014	Block Spring
28	HG-2003017	Thrust Washer
29	HG-51062	Input Shaft
30	HG-50315	Ball Bearing
31	HG-2000022	Retaining Ring
32	HG-50951	Spacer
33	HG-51161	Lip Seal
34	HG-50329	Retaining Ring
35	HG-50551P	Thrust Bearing
36	HG-44371	Flat Washer, 5/8 x 1.0 x .05
37	HG-44145	Retaining Ring
38	HG-51767	Pinion Gear, 12T
39	HG-52579	Motor Shaft
40	HG-51069	Motor Shaft Washer
41	HG-50132	Washer, HT
42	HG-51766	Gear, 10T/49T
43	HG-51043	Jackshaft Gear, 10T

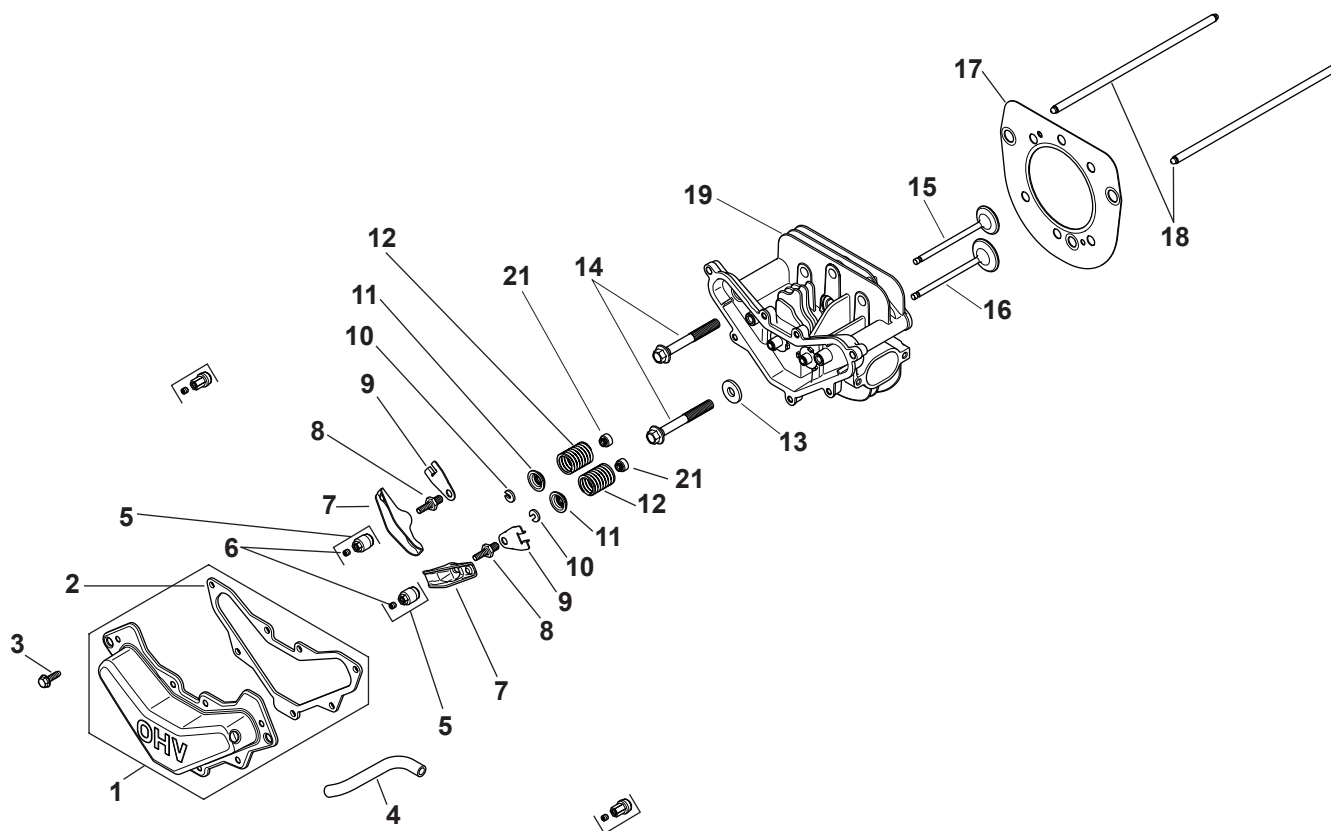
Ref.	Part No.	Description
44	HG-51083	Jackshaft Pin
45	HG-52531	Retaining Ring
46	HG-52541	Bull Gear, 52T
47	HG-52532	Washer, 1.018 x 1.57 x .105
48	HG-52542	Sleeve Bearing
49	HG-52683	Axle Shaft
50	HG-51517	Sleeve Bearing
51	HG-51518	Lip Seal
53	HG-70868L	Expansion Plate Kit
57	HG-71529	Center Section Kit
59	HG-71357	Bypass Arm Kit
61	HG-71497	Filter Assembly
73	HG-44433	Hex Screw
74	HG-44094	Brake Arm
75	HG-50884	Brake Spring
100	HG-52473	Brake Rotor
131	HG-71341	Patch Screw, 5/16-24 x 1
134	HG-51950	Washer, .343 x 1.5 x .062
135	HG-52401	Extension Spring
138	HG-71510	Breather Kit
140	HG-51945	Neutral Arm
141	HG-52432	Scissors Arm Kit
150	917-0678	Brake Puck
151	917-0682	Puck Plate
153	HG-62589	Brake Yoke Assembly
154	HG-23711	Torsion Spring Spacer
155	941-0343	Actuating Pin
156	HG-50919	Brake Spring
157	HG-51146	Special Flange Bolt
158	736-0371	Flat Washer
159	912-0273	Castle Nut, 5/16-24
160	914-0507	Cotter Pin, 3/32 x .75
NS	HG-50928	Sealant
NS	HG-70853	Seal Kit

Kohler SV540-3219 Crankcase



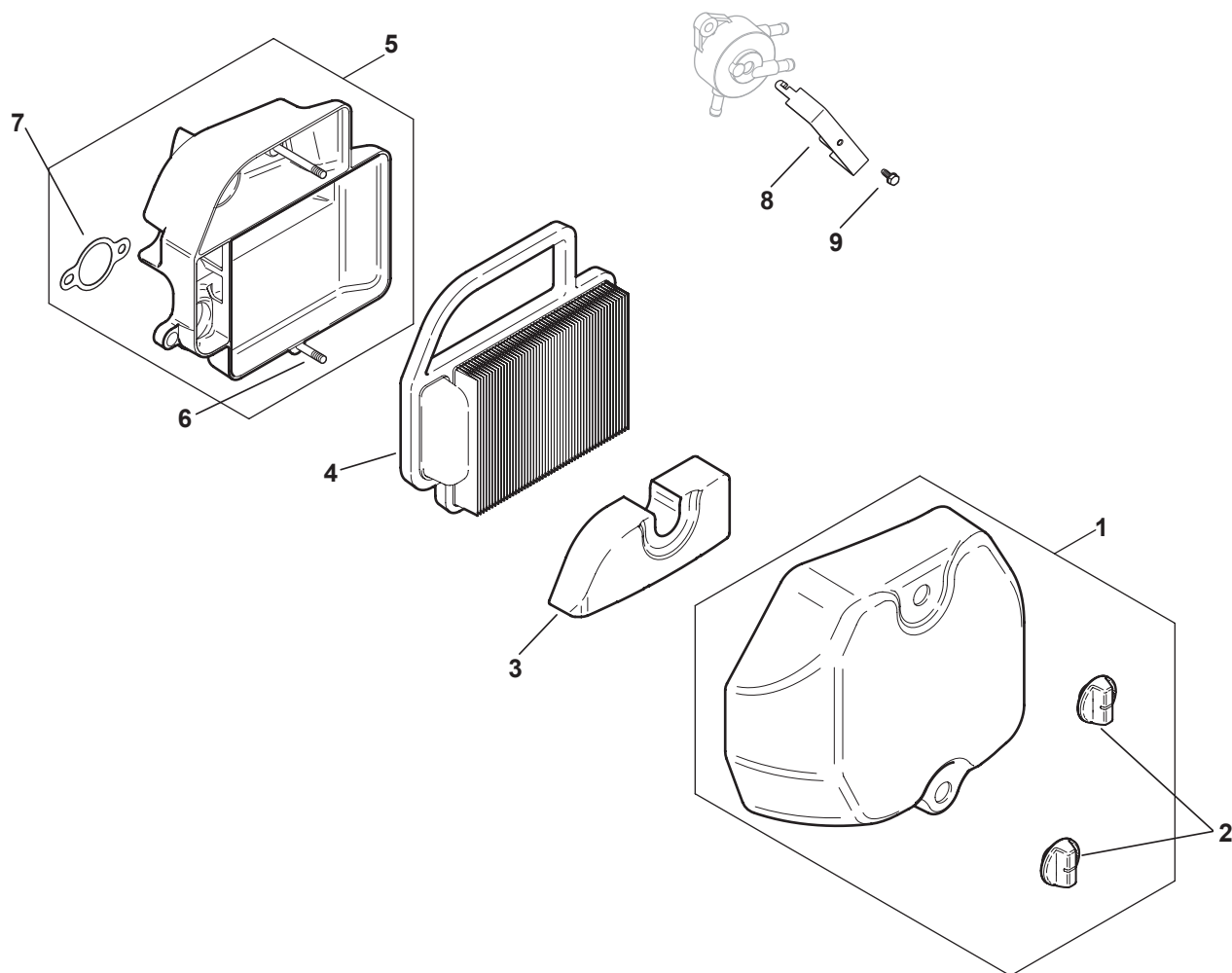
Ref.	Part No.	Description
1	KH-25-139-57-S	Sq. Hd. Pipe Plug, $\frac{3}{8}$
2	KH-20-032-08-S	Oil Seal
3	KH-20-067-05-S	Connecting Assembly Rod
4	KH-20-874-16-S	Piston w/ Ring Set Kit, 94mm
5	KH-62-018-04-S	Piston Pin Retainer
6	KH-12-154-05	Hitch Pin Clip
7	KH-20-144-02-S	Governor Cross Shaft
8	KH-M-631015	Flat Washer, 6 mm
9	KH-X-25-102-S	Flat Washer, $\frac{1}{4}$
10	KH-20-086-12-S	Shd. Thd. Frm. Screw
11	KH-20-108-04-S	Ring Set, 94MM
12	KH-20-010-07-S	Cam Lobe Assembly
13	KH-20-010-08-S	Cam Gear Assembly
14	KH-20-044-32-S	ACR Weight
15	KH-20-086-06-S	Shd. Thd. Frm. Screw, M6 X 1 X 26
16	KH-20-089-06-S	ACR Spring
17	KH-20-144-11-S	Cam Center Shaft Kit
18	KH-20-393-01-S	Oil Pump Kit
19	KH-20-468-03-S	Thrust-ACR Washer
20	KH-20-468-08-S	Thrust Washer
21	KH-20-123-02-S	Drainback Tube
22	KH-20-041-01-S	Closure Plate Gasket
23	KH-20-090-01-S	Cam Lever Assembly Kit
NS	—	Crankcase (Use Short Block)

Kohler SV540-3219 Cylinder Head, Valves & Breather



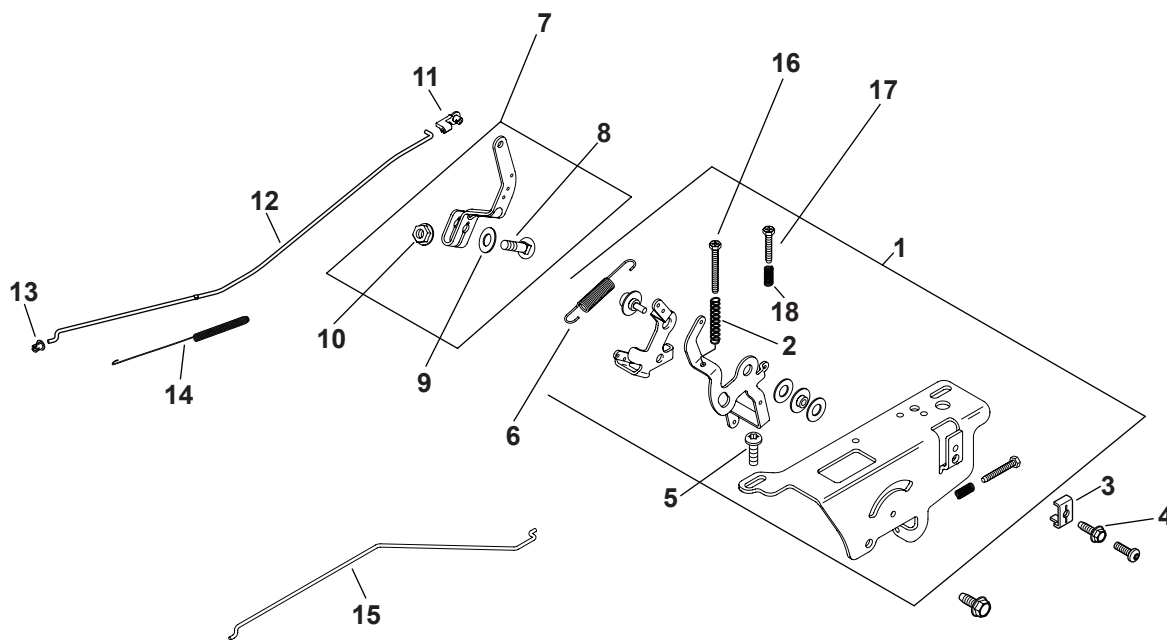
Ref.	Part Number	Description
1	KH-20-096-14-S	Valve Cover Kit (Inc. 2)
2	KH-20-041-13-S	Valve Cover Gasket
3	KH-M-645020-S	Flg. Thd. Frm. Screw, M6 x 1.0 x 20
4	KH-20-326-20-S	Breather Hose
5	KH-20-599-04-S	Rocker Pivot Assembly (Inc. 6)
6	KH-20-086-04-S	Set Screw
7	KH-20-186-01-S	Rocker Arm
8	KH-20-072-08-S	Rocker Stud
9	KH-20-146-03-S	Push Rod Guide Plate
10	KH-20-062-01-S	Retainer Lock
11	KH-20-173-01-S	Valve Spring Cap
12	KH-20-089-03-S	Valve Spring
13	KH-12-468-05	Flat Washer, ¹³ / ₃₂
14	KH-20-086-02-S	Flange Screw, M10 x 1.5 x 80

Ref.	Part Number	Description
15	KH-20-016-01-S	Exhaust Valve
16	KH-20-017-01-S	Valve, Exhaust Valve
17	KH-20-841-01-S	Cylinder Head Gasket Kit
—	KH-12-041-01	Carburetor Gasket
—	KH-12-041-02	Air Cleaner Base Gasket
—	KH-20-041-12-S	Exhaust Gasket
—	KH-20-041-18-S	Heat Deflector Gasket
—	KH-20-041-17-S	Heat Deflector Gasket
—	KH-25-086-87-S	Hex Socket Head Cap Screw
—	KH-X-21-1	Spring Lock Washer, ⁵ / ₁₆
18	KH-20-411-05-S	Push Rod
19	KH-20-318-14-S	Kit, Cylinder Head
21	KH-20-032-10-S	Valve Stem Seal



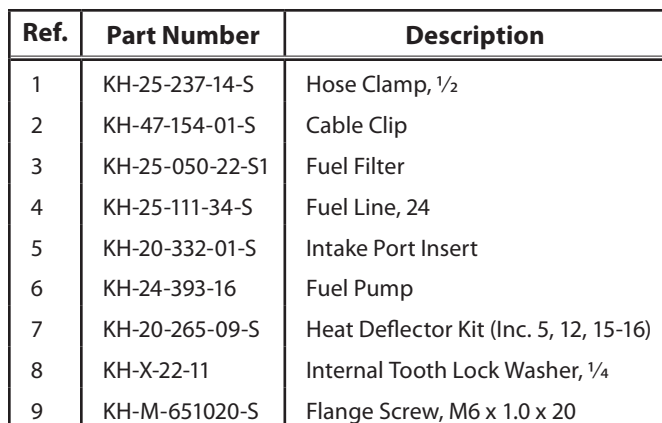
Ref.	Part Number	Description
1	KH-20-096-04-S	Air Cleaner Cover Kit (Inc. KH-25-341-04-S)
2	KH-25-341-05-S	Cover Knob
3	KH-20-883-02-S1	Pre-Cleaner Element (Dry)
4	KH-20-883-02-S1	Air Cleaner Element
5	KH-20-094-06-S	Air Cleaner Base Kit (Inc 6 & 7)
6	KH-20-072-04-S	Air Cleaner Base Stud
7	KH-12-041-02	Air Cleaner Base Gasket
8	KH-20-126-12-S	Fuel Pump Bracket
9	KH-M-445010	Screw, Thd. Frm. M4 x .7 x 10

Kohler SV540-3219 Engine Controls

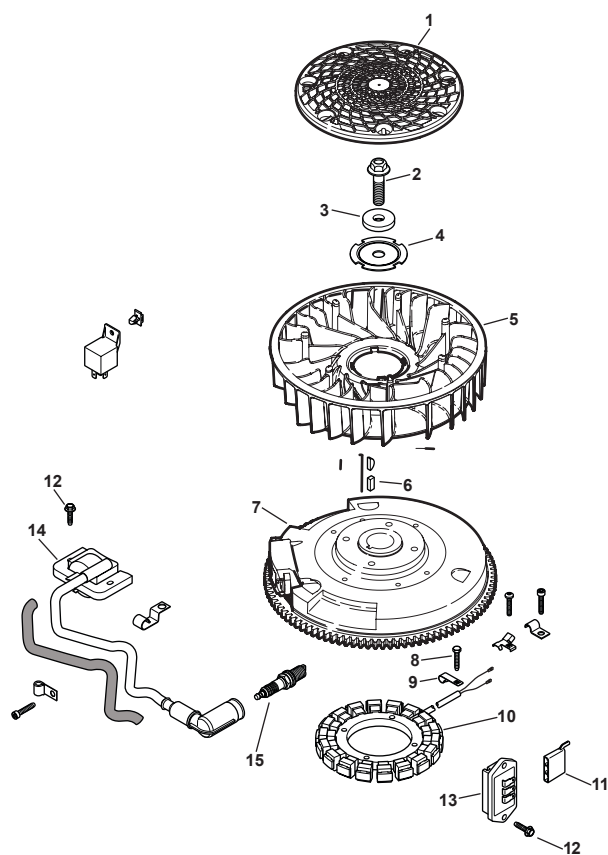


Ref.	Part Number	Description
1	KH-20-536-06-S	Speed Control Assembly Kit (Inc. 2, 6, 16-18 KH-25-086-297-S & KH-M-66420-S)
2	KH-20-089-12-S	Speed Control Spring (Long)
3	KH-12-237-01	Cable Clamp
4	KH-M-545016-S	Flg. Thd. Frm. Screw, M5 x 0.8 x 16
5	KH-M-664020-S	Lbd. Skt. Screw, M6 x 1.0 x 20
6	KH-20-089-11-S	Governor Spring
7	KH-20-090-11-S	Lever, Governor Assembly (Inc. 8-10)
8	KH-52-211-04	Rd. Hd. Sq. Nck. Bolt, 1/4-20 x 1

Ref.	Part Number	Description
9	KH-X-22-11	Internal Tooth Lock Washer, 1/4
10	KH-12-100-07	Hex Flange Nut, 1/4-20
11	KH-25-158-11	Throttle Linkage Bushing
12	KH-20-079-07-S	Throttle Linkage
13	KH-25-158-08	Linkage Retaining Bushing
14	KH-20-089-10-S	Linkage Spring
15	KH-20-079-05-S	Choke Linkage
16	KH-20-086-18-S	Phl. Thd. Frm. Screw, M4 x 0.7 x 38
17	KH-20-086-10-S	Phl. Thd. Frm. Screw, M4 x 0.7 x 25
18	KH-12-089-11-S	Speed Control Spring (Short)

33

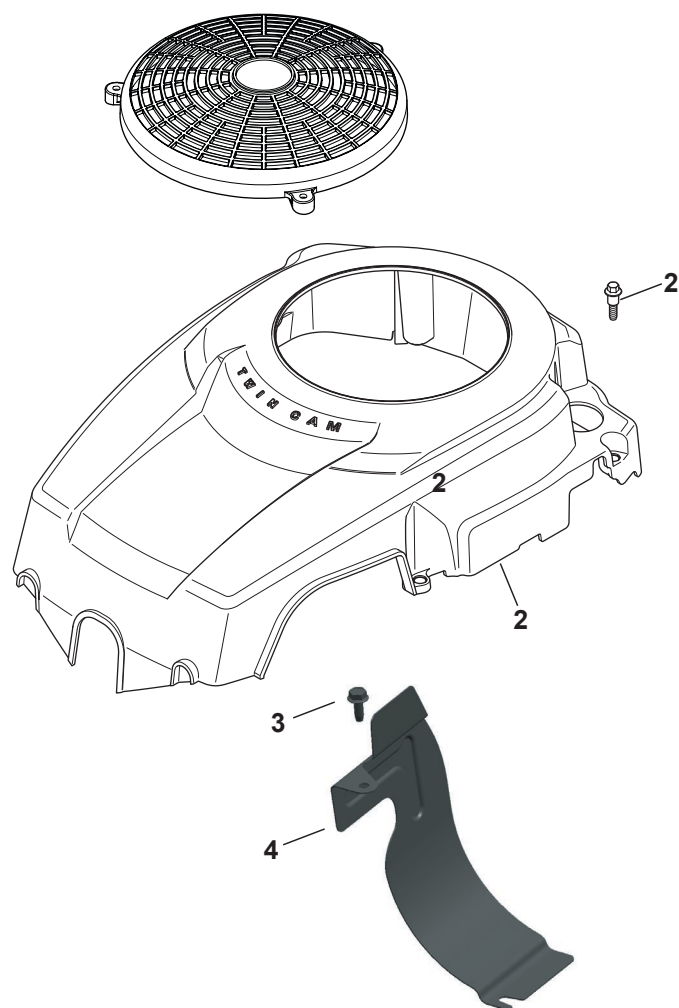
Kohler SV540-3219 Ignition-Electrical



Ref.	Part Number	Description
1	KH-20-162-02-S	Grass Screen
2	KH-25-086-362-S	Hex Flange Screw
3	KH-25-468-09-S	Flat Washer
4	KH-20-146-05-S	Fan Mounting Plate
5	KH-20-157-01-S	Fan
6	KH-25-340-04-S	Straight Flywheel Key
7	KH-20-025-40-S	Flywheel
8	KH-M-548025-S	Thd. Frm. Screw, M5 x 0.8 x 25
9	KH-20-154-04-S	Wire Clip

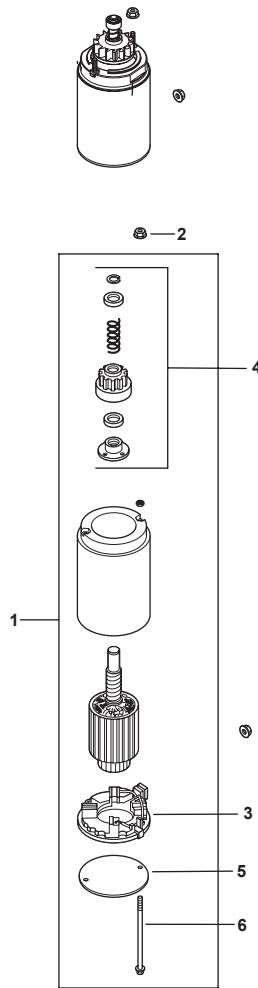
Ref.	Part Number	Description
10	KH-237878	15 Amp Stator Kit
11	KH-25-155-41-S	Connector
12	KH-M-545020-S	Flg. Thd. Frm. Screw, M5 x .8 x 20
13	KH-41-403-10-S	Regulator/Rectifier
14	KH-20-584-04-S	Ignition Module (CDI Fixed)
15	759-3336	Spark Plug
NS	KH-20-176-16-S	Wiring Harness
NS	KH-25-454-05-S	Tie
NS	KH-20-237-01-S	Cable Clamp

Kohler SV540-3219 Blower Housing & Baffles

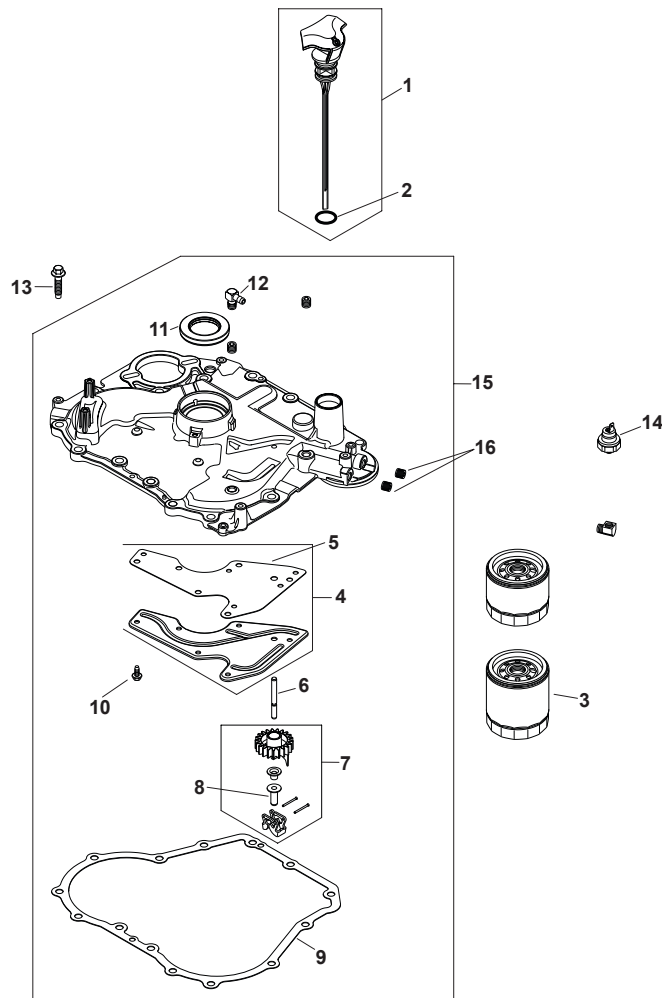


Ref.	Part Number	Description
1	KH-20-027-07-S	Blower Housing Kit (Inc.KH-41-037-10-S)
2	KH-20-086-06-S	Shd. Thd. Frm. Screw, M6 X 1 X 26
3	KH-M-645016-S	Flg. Thd. Frm. Screw, M6 x 1.0 x 16
4	KH-20-063-03-S	Barrel Baffle
NS	KH-41-037-10-S	Service Nameplate

Kohler SV540-3219 Starting System

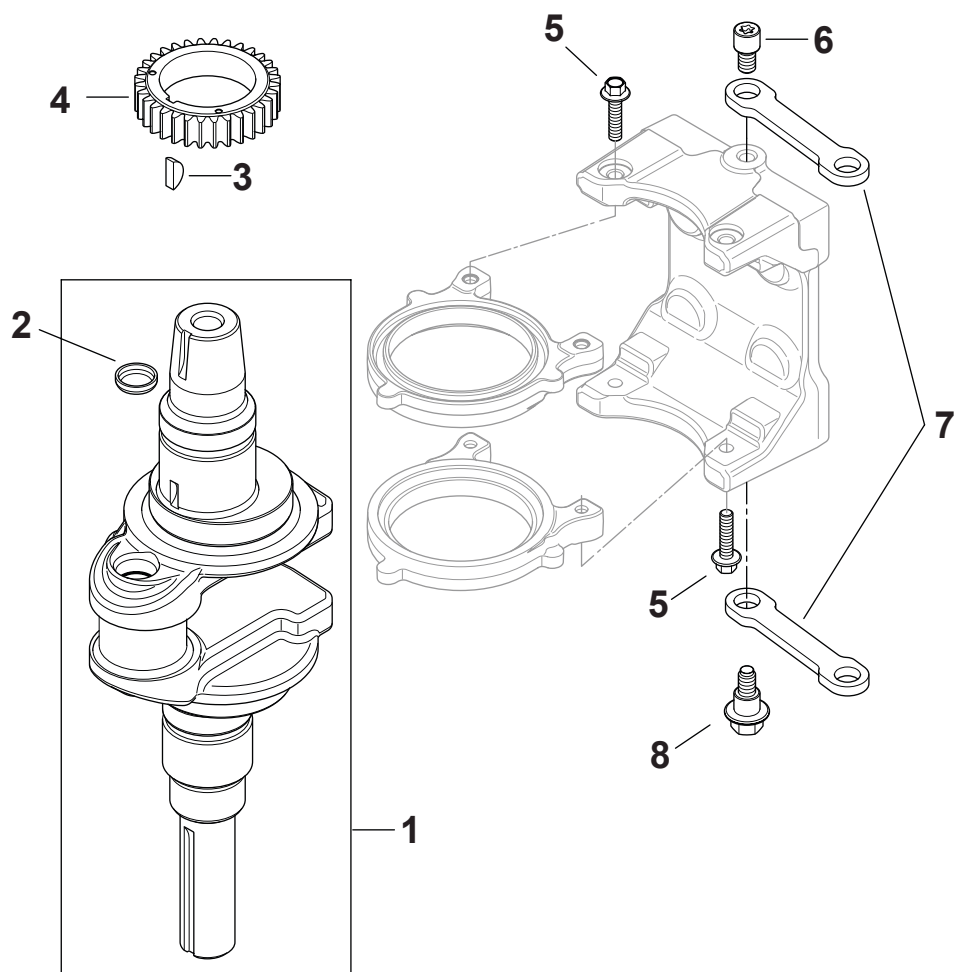


Ref.	Part Number	Description
1	KH-20-098-08-S	Starter Assembly (Service With 3, 4, 5 & 6)
2	KH-25-100-31-S	Free Spinning Flange Nut, #10-24
3	KH-12-221-02-S	Brush Kit
4	KH-20-755-12-S	Drive Kit (J.E.)
5	KH-20-227-01-S	Drive End Cap (J.E.)
6	KH-20-211-02-S	Thru Bolt

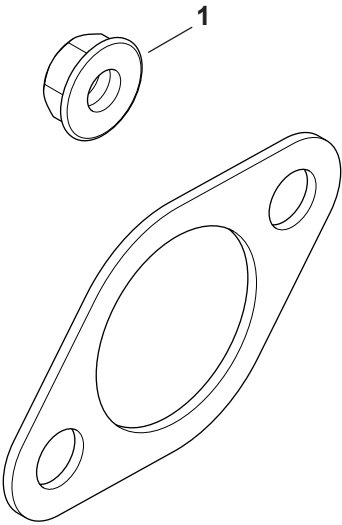
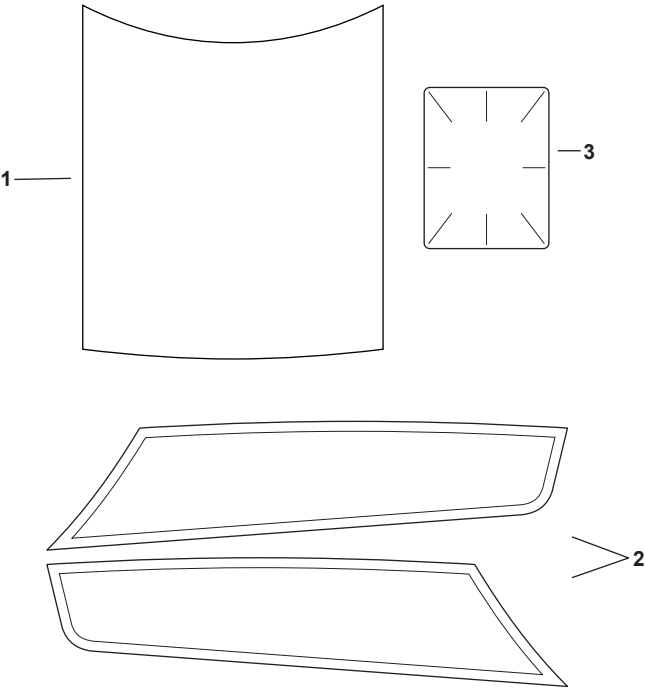


Ref.	Part Number	Description	Ref.	Part Number	Description
1	KH-20-040-08-S	Dipstick Assembly (Inc. 2)	9	KH-20-041-01-S	Closure Plate Gasket
2	KH-20-153-09-S	O-Ring	10	KH-M-545013-S	Flg. Thd. Frm. Screw, M5 x 0.8 x 13
3	KH-52-050-02-S	Oil Filter	11	KH-20-032-08-S	Oil Seal
4	KH-20-096-02-S	Oil Passage Cover Kit (Inc. 5)	12	KH-25-155-02	90° Hose Connector
5	KH-20-041-02-S	Oil Passage Gasket	13	KH-25-086-127-S	Hex Flange Screw, 1/2
6	KH-20-144-03-S	Governor Cross Shaft	14	KH-25-099-27-S	Oil Pressure Switch
7	KH-25-310-07-S	Governor Gear Assembly (Inc. 8 & KH-62-380-02-S)	15	KH-20-009-30-S	Closure Plate Assembly Kit (Inc. 5-12, 16 & KH-20-096-02-S)
8	KH-12-380-01	Governor Regulating Pin	16	KH-25-139-60-S	Ctsk. Pipe Plug, 1/8

Kohler SV540-3219 Crankshaft



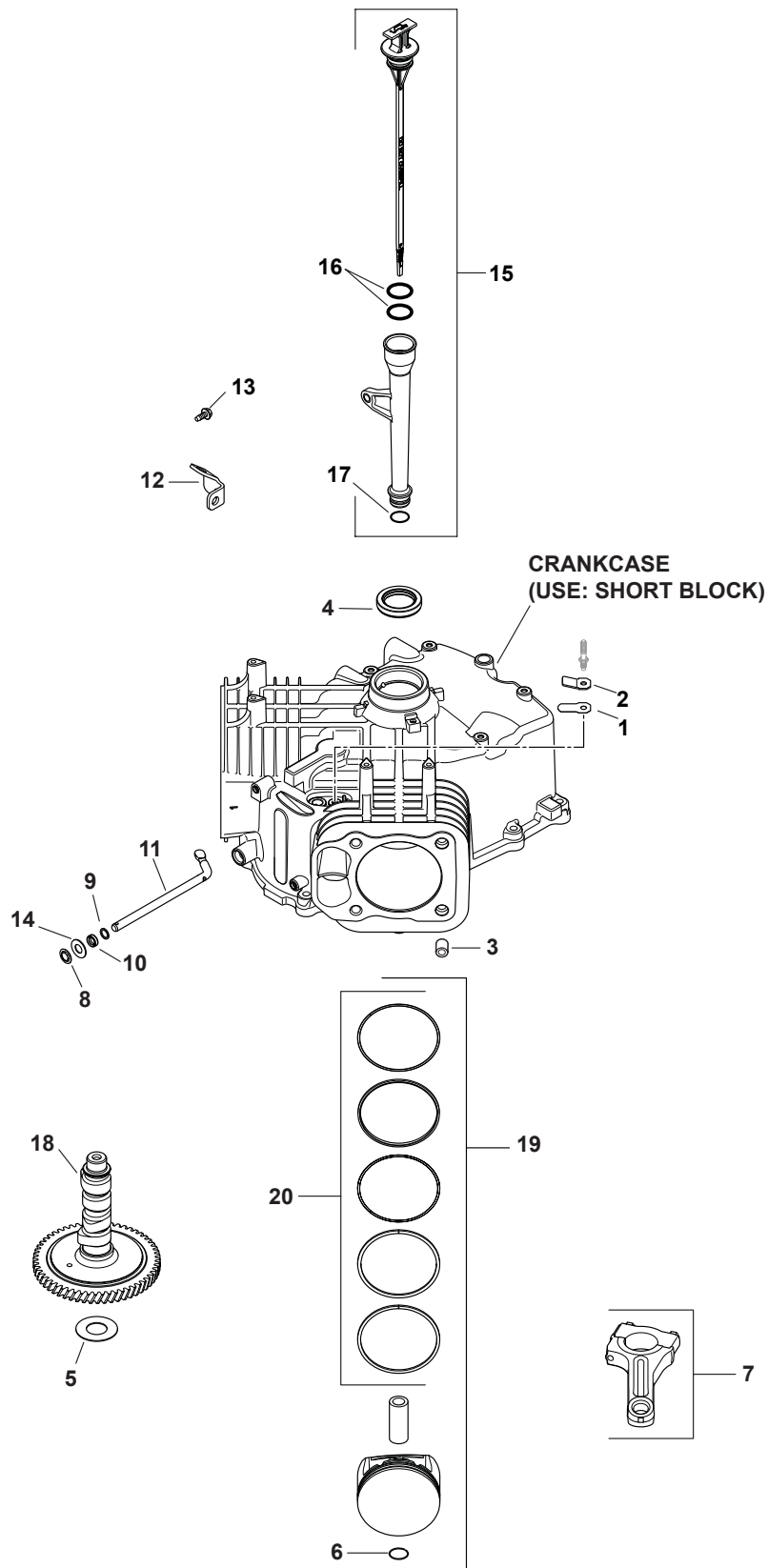
Ref.	Part No.	Description
1	KH-20-014-38-S	Crankshaft Assembly Kit (Inc. 2)
2	KH-25-139-27-S	Cup Plug
3	KH-X-42-15	Key, $\frac{3}{16} \times \frac{5}{8}$
4	KH-20-043-15-S	Crankshaft Gear
5	KH-25-086-137-S	Flange Screw, M6 x 1.0 x 25
6	KH-25-086-214-S	Link Pivot Screw
7	KH-20-186-04-S	Balance Weight Linkage
8	KH-25-086-213-S	Shoulder Screw



Ref.	Part No.	Description
1	KH-20-113-51-S	18HP Decal
2	KH-20-113-54-S	Wing Set Decal
3	KH-25-113-39-S	Clear Laminate Decal

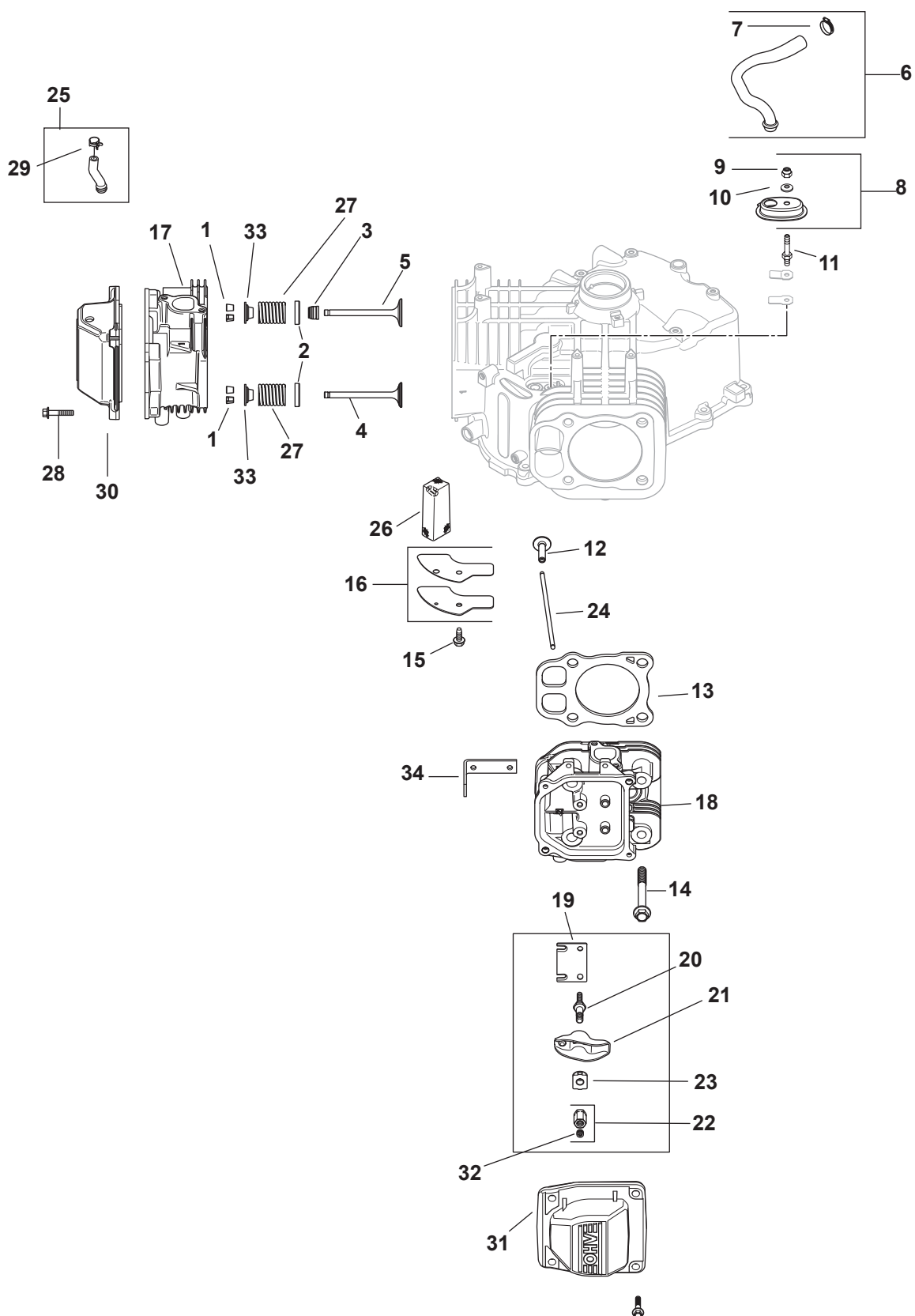
Ref.	Part No.	Description
1	KH-12-100-07	Flange Nut, 1/4-20
NS	KH-20-755-05-S	Gasket Set
NS	KH-20-522-05	SV590/600 Short Block

Kohler SV730-3031 Crankcase



Ref.	Part Number	Description
1	KH-12-402-02	Breather Reed
2	KH-24-018-04-S	Breather Reed Retainer
3	KH-24-380-16-S	Pin
4	KH-24-032-19-S	Oil Seal (Helix Lip)
5	KH-12-422-07-S	Camshaft Shim (White .028")
—	KH-12-422-08-S	Camshaft Shim (Blue .03")
—	KH-12-422-09-S	Camshaft Shim (Red .032")
—	KH-12-422-10-S	Camshaft Shim (Yellow .034")
—	KH-12-422-11-S	Camshaft Shim (Green .036")
—	KH-12-422-12-S	Camshaft Shim (Gray .038")
—	KH-12-422-13-S	Camshaft Shim (Black .04")
6	KH-24-018-01-S	Piston Pin Retainer
7	KH-24-067-28-S	Connecting Rod (Std)
8	KH-24-018-09-S	Ring Retainer
9	KH-24-468-15-S	Flat Washer, 11/32
10	KH-28-032-09-S	Governor Cross Shaft Seal
11	KH-24-144-38-S	Governor Cross Shaft
12	KH-24-126-19	Oil Fill Tube Bracket
13	KH-M-545013-S	Flg. Thd. Frm. Screw, M5 x 0.8 x 13
14	KH-M-931010-S	Flat Washer, 9mm
15	KH-32-755-04-S	Dipstick And Tube Kit
16	KH-25-153-09-S	Dipstick O-Ring
17	KH-12-153-01-S	O-Ring, Lower Oil Fill Tube
18	KH-32-010-05-S	Camshaft Assembly
19	KH-32-874-13-S	Piston w/ Ring Kit
20	KH-32-108-01-S	Piston Ring Set, (Std)

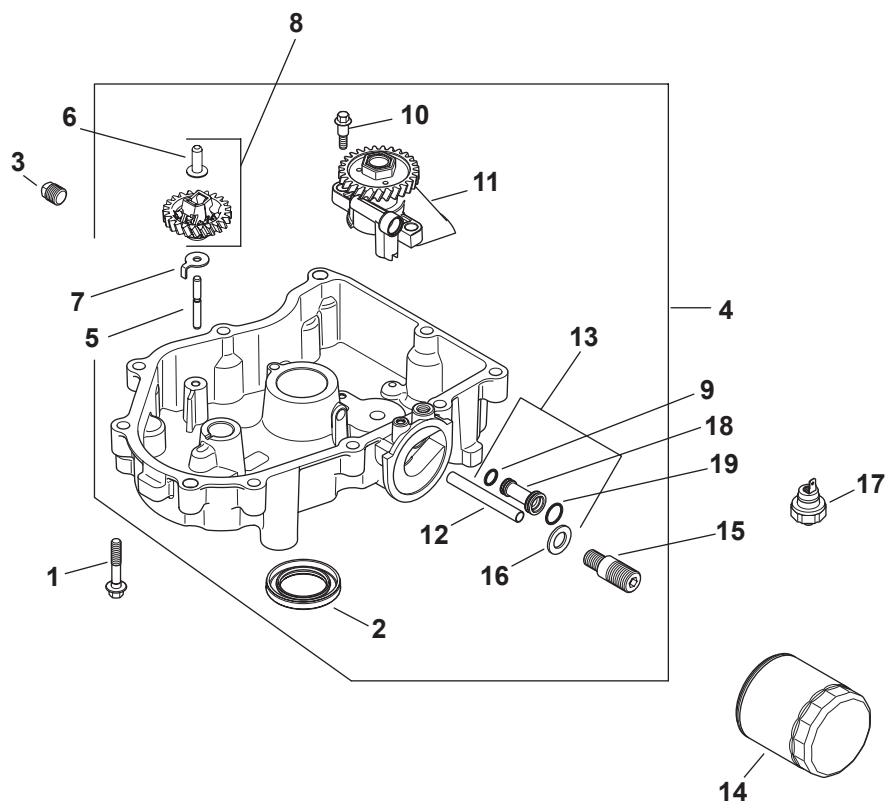
Kohler SV730-3031 Head/Valve/Breather



Kohler SV730-3031 Head/Valve/Breather

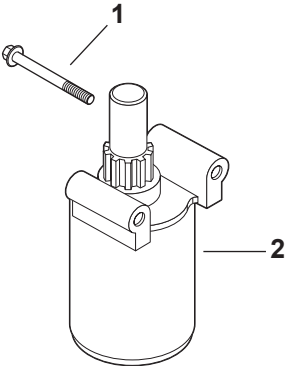
Ref.	Part Number	Description
1	KH-12-755-03	Retainer Kit
2	KH-235011-S	Spring Retainer
3	KH-66-032-05-S	Valve Stem Seal
4	KH-24-016-01	Exhaust Valve (STD)
5	KH-24-017-01	Intake Valve (STD)
6	KH-32-326-06-S	Breather Hose Kit (Inc. #7)
7	KH-25-237-31-S	Hose Clamp, 1/2
8	KH-32-081-02-S	Housing Breather Kit (Inc. #9 & 10)
9	KH-M-547050-S	Lock Nut, M5 x 8
10	KH-32-468-01-S	Sealing Washer
11	KH-32-072-03-S	Breather Cover Stud
12	KH-32-019-02-S	Tappet
13	KH-32-841-01-S	Cylinder Head Gasket Kit
14	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
15	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
16	KH-32-096-04-S	Breather Cover
17	KH-32-318-13-S	Cylinder Head Assembly Kit, #1 (Inc. Exhaust Mounting Hardware)
18	KH-32-318-14-S	Cylinder Head Assembly Kit, #2 (Inc. Exhaust Mounting Hardware)
19	KH-32-146-09-S	Guide Plate
20	KH-32-072-04-S	Rocker Stud
21	KH-32-186-03-S	Rocker Arm
22	KH-32-100-05-S	Hex Nut Assembly (Inc. #32)
23	KH-25-599-01-S	Rocker Arm Pivot
24	KH-32-411-04-S	Push Rod
25	KH-32-326-07-S	Fuel Pump Hose Kit (Inc. #29)
26	KH-32-050-05-S	Breather Filter
27	KH-32-089-05-S	Valve Spring
28	KH-25-086-374-S	Pan Head Screw
29	KH-25-237-01-S	Hose Clamp
30	KH-25-096-10-S	Rocker Cover
31	KH-25-096-09-S	Rocker Cover
32	KH-25-086-168-S	Set Screw
33	KH-25-173-28-S	Valve Spring Cap
34	KH-25-445-03-S	Lifting Strap
NS	KH-32-755-03-S	Cylinder Head Hardware Kit

Kohler SV730-3031 Oil Pan/Lubrication



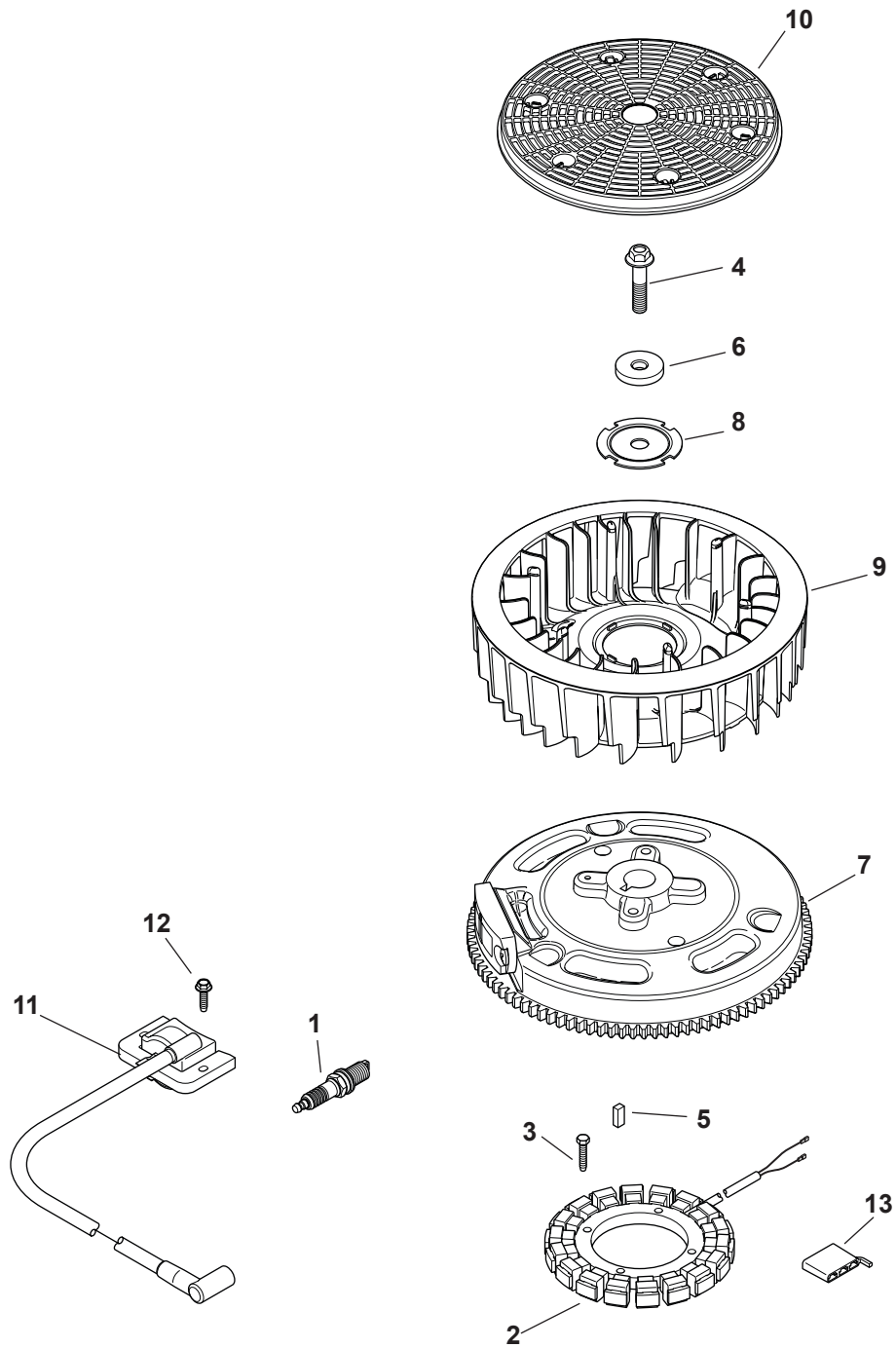
Ref.	Part Number	Description
1	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
2	KH-25-032-06-S	Oil Seal, 2.38 x 1.45
3	KH-25-139-57-S	Square Head Pipe Plug, $\frac{3}{8}$
4	KH-32-199-14-S	Oil Pan Assembly
5	KH-12-144-02	Governor Gear Shaft
6	KH-12-380-01	Governor Regulating Pin
7	KH-24-448-02-S	Locking Tab
8	KH-32-310-02-S	Governor Gear Kit
9	KH-24-153-01	Oil Pick-Up O-Ring
10	KH-32-086-01-S	Screw

Ref.	Part Number	Description
11	KH-32-393-16-S	Oil Pump Assembly
12	KH-32-123-01-S	Oil Feed Tube (Filter to Oil Pan)
13	KH-32-123-09-S	Oil Feed Tube Assembly
14	KH-52-050-02-S	Oil Filter
15	KH-32-136-05-S	Oil Filter Nipple
16	KH-32-468-02-S	Flat Washer
17	KH-25-099-27-S	Oil Pressure Switch
18	KH-32-123-06-S	Oil Feed Tube
19	KH-32-153-05-S	O-Ring



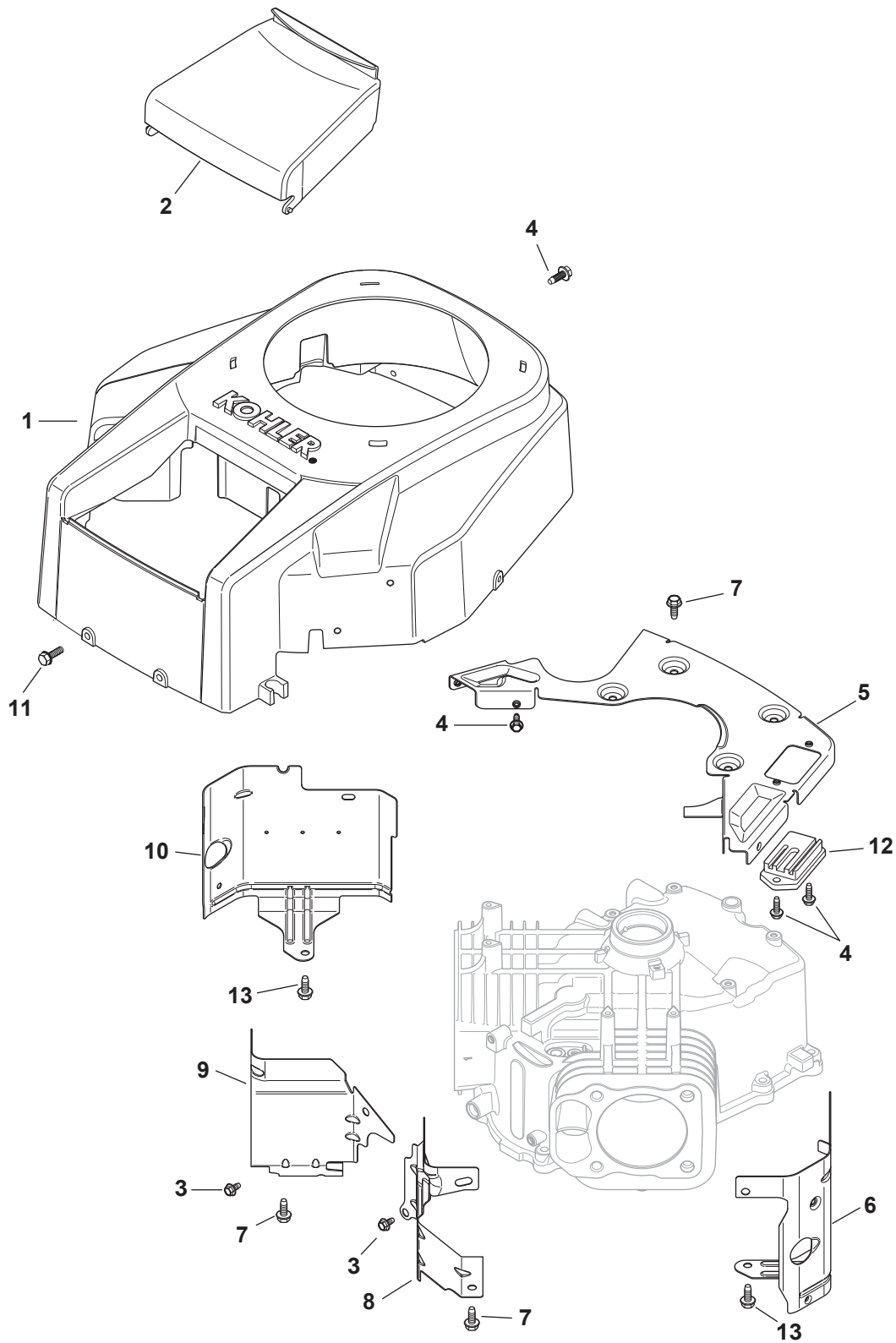
Ref.	Part Number	Description
1	KH-M-851080-S	Flg. Screw, M8 X 1.25 X 80
2	KH-32-098-03-S	Starter Assembly

Kohler SV730-3031 Ignition/Electrical



Ref.	Part Number	Description
1	759-3336	Spark Plug
2	KH-237878	15 Amp Stator Kit
3	KH-M-548025-S	Screw, M5 x 0.8 x 25
4	KH-25-086-361-S	Hex Flange Screw
5	KH-25-340-04-S	Square Key
6	KH-25-468-09-S	Flat Washer
7	KH-32-025-16-S	Flywheel Assembly
8	KH-20-146-05-S	Fan Mounting Plate
9	KH-32-157-01-S	Fan
10	KH-32-162-03-S	Grass Screen
11	KH-24-584-45-S	Module Ignition Kit
12	KH-M-545020-S	Screw, M5 x .8 x 20
13	KH-25-155-41-S	Connector
N/A	KH-25-454-03-S	Wire Tie
N/A	KH-32-176-24-S	Wiring Harness

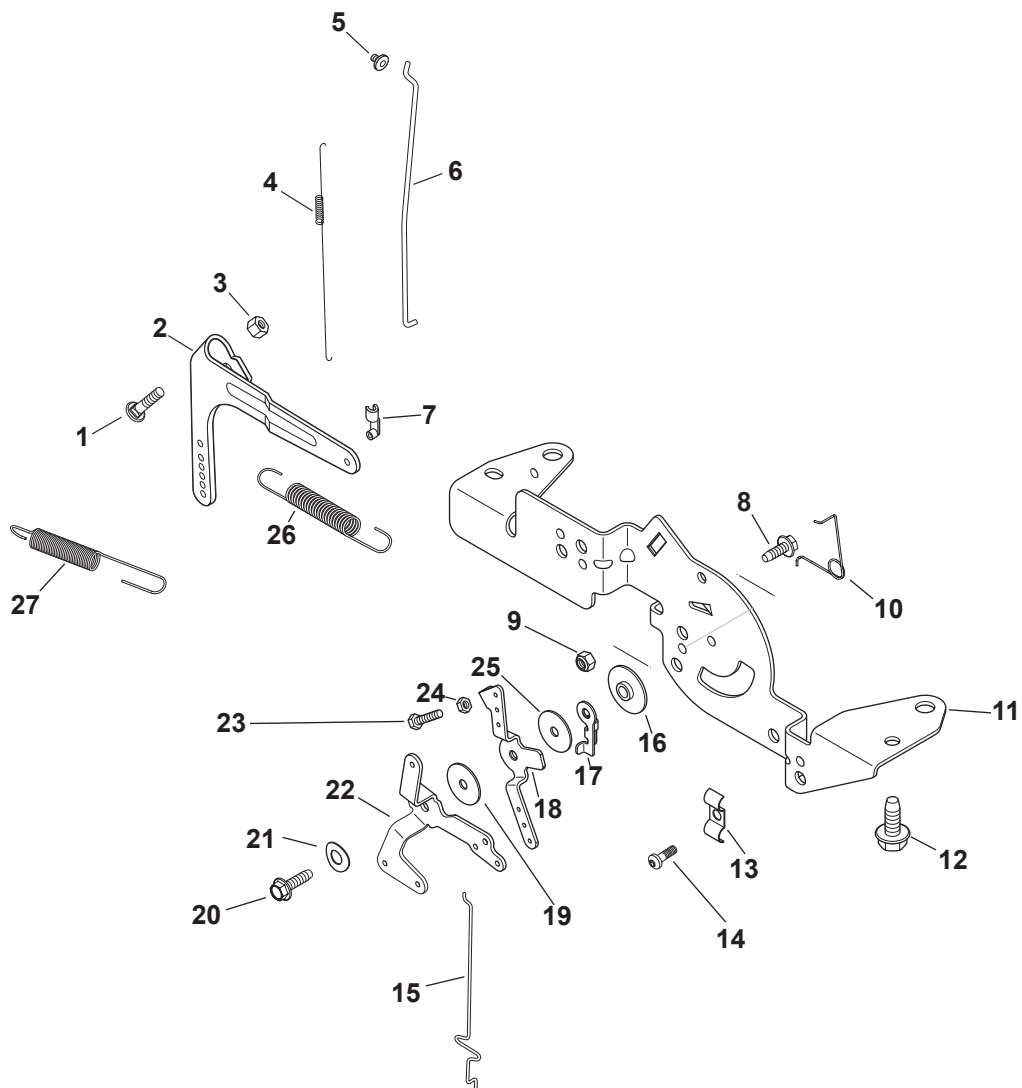
Kohler SV730-3031 Blower Housing & Baffles



Kohler SV730-3031 Blower Housing & Baffles

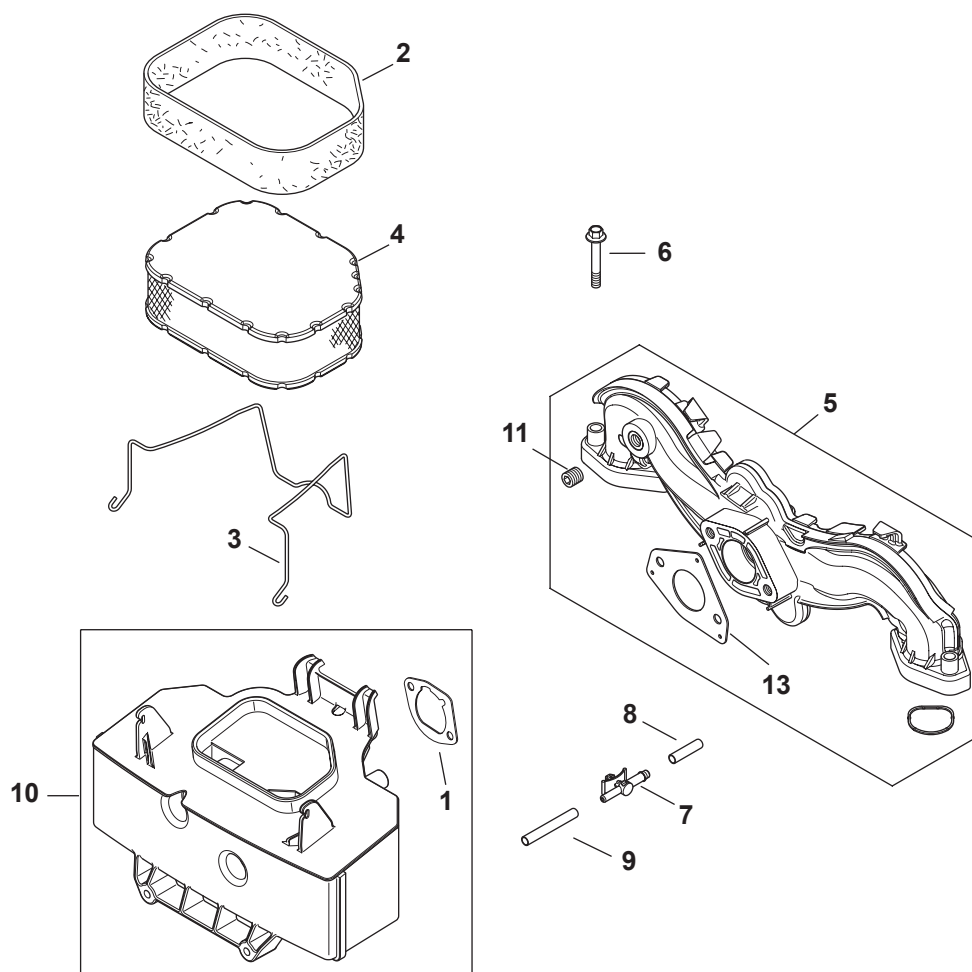
Ref.	Part Number	Description
1	KH-32-027-03-S	Blower Housing Kit
2	KH-32-096-08-S	Air Cleaner Cover
3	KH-M-0545010	Flange Screw, M5 x .8 x 10
4	KH-M-545016-S	Flange Screw, M5 x .8 x 16
5	KH-32-146-05-S	Backing Plate Kit
6	KH-32-063-12-S	Cylinder Barrel Baffle, #2 Side
7	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
8	KH-24-063-94-S	Valley Baffle, #2 Cylinder
9	KH-24-063-93-S	Valley Baffle, #1 Cylinder
10	KH-32-063-10-S	Cylinder Barrel Baffle, #1 Side
11	KH-24-086-12	Screw, M6 x 1.7 x 18
12	KH-41-403-10-S	Regulator/Rectifier
13	KH-25-086-158-S	Flange Screw, M6 x 1.0 x 10
NS	KH-41-037-10-S	Nameplate Service

Kohler SV730-3031 Engine Controls

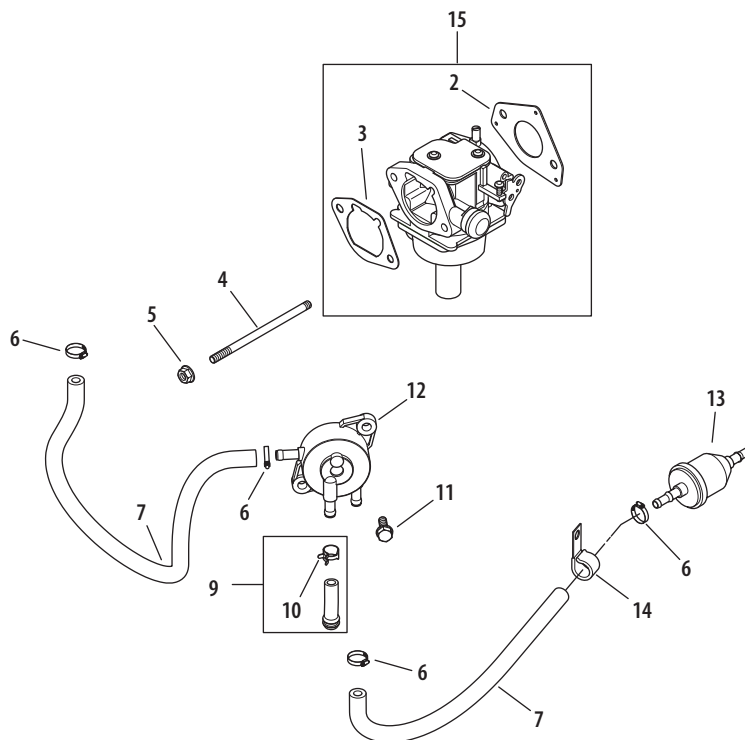


Ref.	Part-Number	Description
1	KH-24-211-03-S	Rd. Hd. Sq. Neck Bolt, M6 x 1.0 x 25
2	KH-24-090-51-S	Governor Lever
3	KH-M-641060-S	Flg. Nut, M6 x 1.0
4	KH-24-089-01	Linkage Spring
5	KH-25-158-08	Linkage Retaining Bushing
6	KH-24-079-04	Throttle Linkage
7	KH-25-158-11	Throttle Linkage Bushing
8	KH-M-545016-S	Screw, M5 x .8 x 16
9	KH-M-547050-S	Lock Nut, M5 x .8
10	KH-24-089-03	Choke Return Spring
11	KH-32-126-04-S	Control Bracket
12	KH-M-645016-S	Flg. Thd. Frm. Screw, M6 x 1.0 x 16
13	KH-47-237-02	Dual Conduit Clamp
14	KH-24-086-43-S	Lbd. Thd. Frm. Screw, M5 x 0.8 x 16
15	KH-24-079-22-S	Choke Linkage
16	KH-24-112-27-S	Control Assembly Spacer
17	KH-24-090-47-S	Throttle Actuator Lever
18	KH-24-090-13	Throttle Control Lever
19	KH-24-468-01	Flat Washer, 5.5MM
20	KH-M-545020-S	Screw, M5 x .8 x 20
21	KH-41-468-03	Spring Washer, 1/4"
22	KH-24-090-05	Choke Lever
23	KH-M-403025	Screw, M4 x .7 x 25
24	KH-M-446030-S	Nut, M4 x .7
25	KH-24-468-20-S	Flat Washer, 5MM
26	KH-24-089-55-S	Governor Spring
27	KH-24-089-18	Governor Spring

Kohler SV730-3031 Air Intake/Filtration

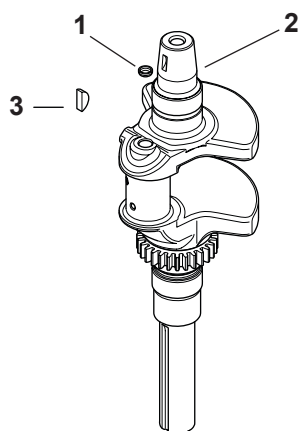


Ref.	Part Number	Description
1	KH-24-041-14	Air Cleaner Base Gasket
2	KH-32-083-03-S1	Pre-Cleaner Element
3	KH-32-344-02-S	Air Cleaner Element Latch
4	KH-32-083-03-S1	Air Filter Element
5	KH-24-164-91-S	Intake Manifold Kit
6	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
7	KH-25-155-51-S	Evaporative Connector
8	KH-25-173-33-S	Evaporative Mask
9	KH-25-326-08-S	Evaporative Hose, 20"
10	KH-32-094-08-S	Air Cleaner Base
11	KH-25-139-60-S	Pipe Plug, 1/8
12	KH-24-041-52-S	Carburetor Gasket
13	KH-24-153-27-S	Intake Port O-Ring

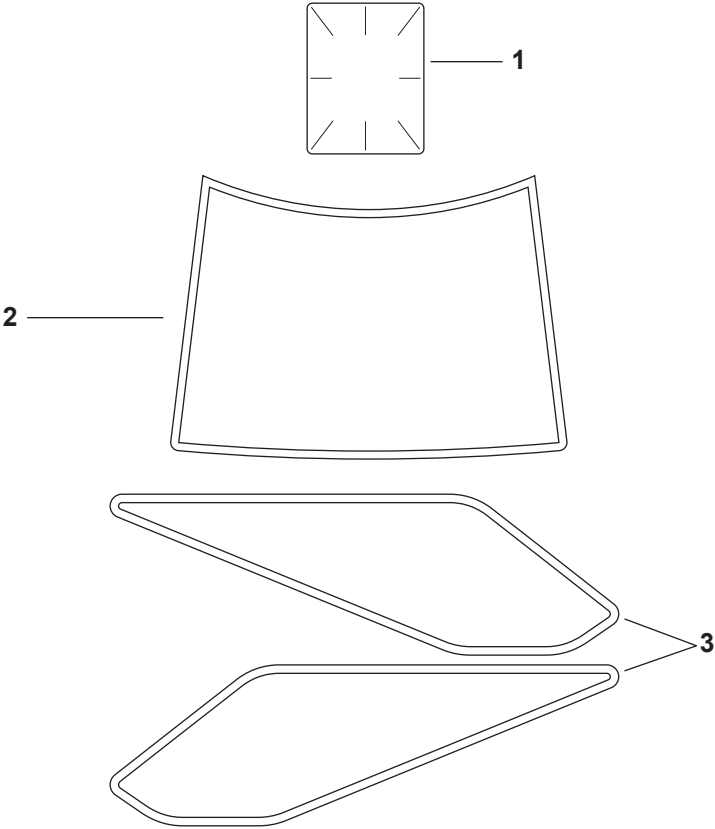


Ref.	Part Number	Description
2	KH-24-041-52-S	Carburetor Gasket
3	KH-24-041-14	Air Cleaner Base Gasket
4	KH-M-629105-S	Stud, M6 X 1.0 X 106
5	KH-M-641060-S	Flg. Nut, M6 X 1.0
6	KH-25-237-14-S	Hose Clamp, 1/2
7	KH-25-111-34-S	Fuel Line
11	KH-24-086-12	Tap Screw, M6 X 1.7 X 18
12	KH-24-393-16	Fuel Pump
13	KH-25-050-22-S1	Fuel Filter
14	KH-47-154-01-S	Cable Clip
15	KH-32-853-25-S	Carburetor Kit, 19mm (Inc. 2 & 3)

Kohler SV730-3031 Crankshaft



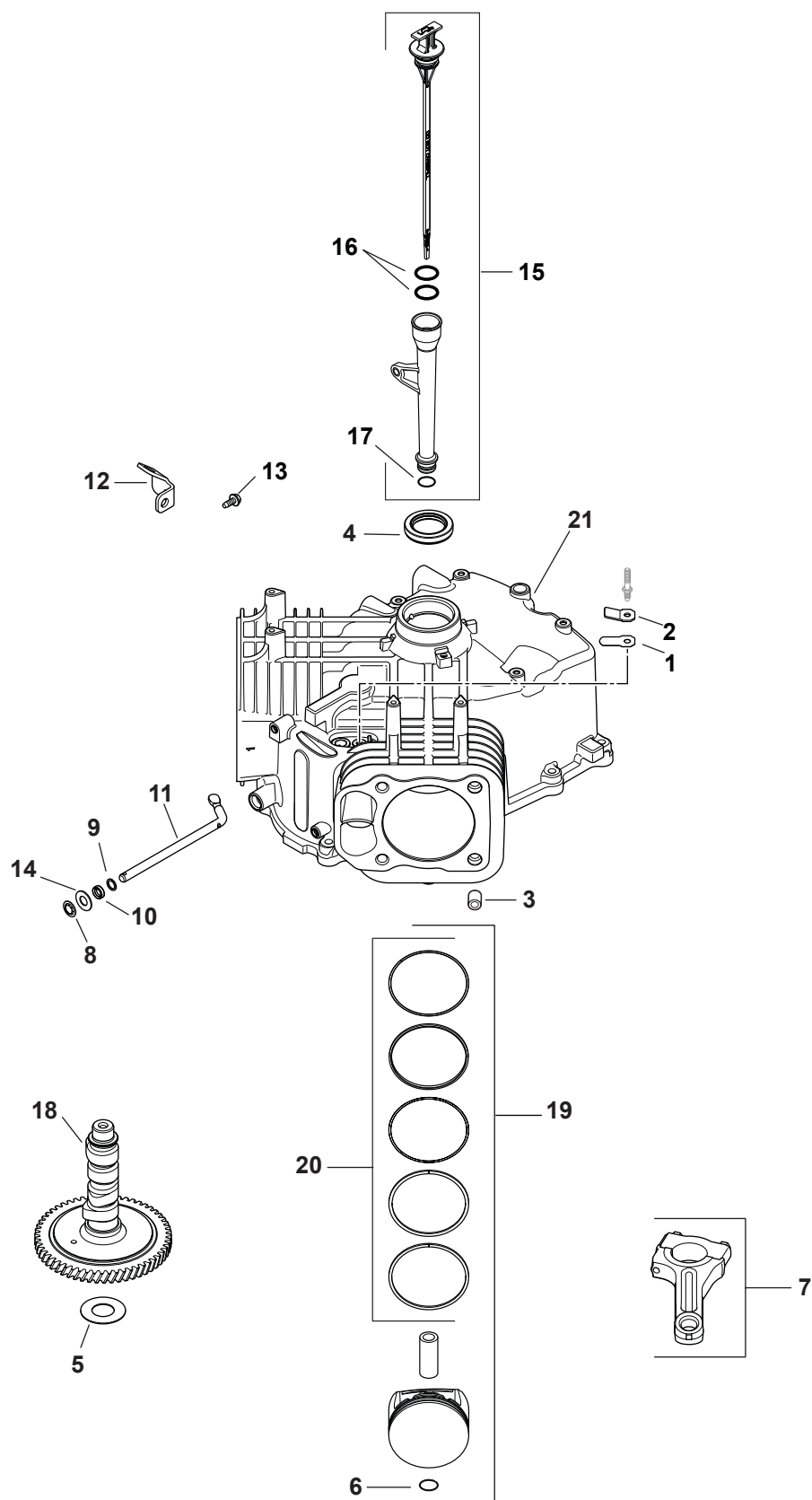
Ref.	Part Number	Description
1	KH-52-139-09-S	Cup Plug
2	KH-32-014-305-S	Crankshaft
3	KH-X-43-1-S	Key, 1/8" x 1/2"



Artwork is representative.
Actual labels may differ depending on model and specification number.

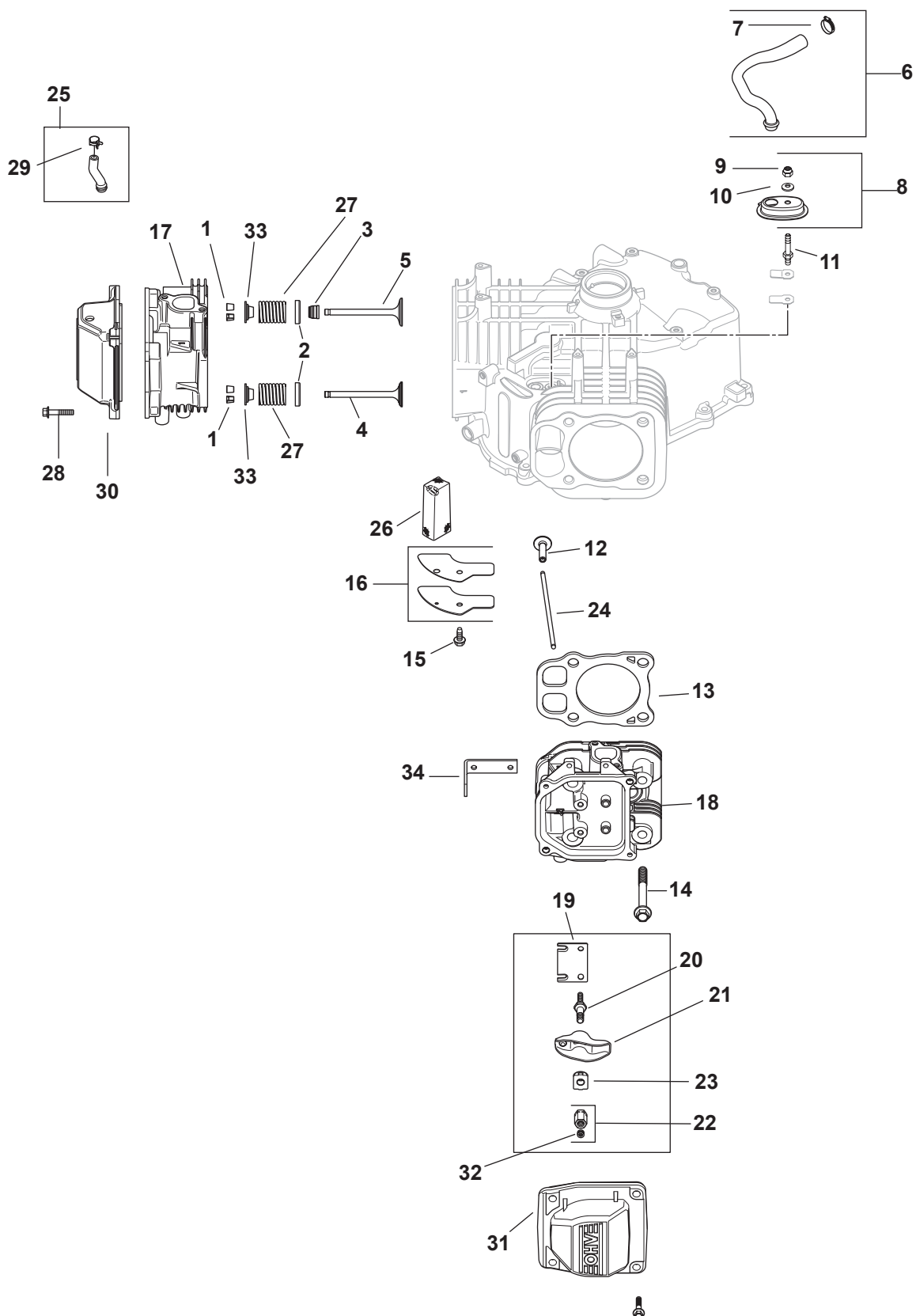
Ref.	Part Number	Description
1	KH-25-113-39-S	Clear Laminate Decal
2	KH-32-113-49-S	Decal, 25HP
3	KH-32-113-52-S	Decal, Cub 2PC Wing Set

Kohler SV710-3033 Crankcase



Ref.	Part Number	Description
1	KH-12-402-02	Breather Reed
2	KH-24-018-04-S	Breather Reed Retainer
3	KH-24-380-16-S	Locating Pin
4	KH-24-032-19-S	Oil Seal, 1.78 x 1.26
5	KH-12-422-07-S	Camshaft Shim (White, .028)
—	KH-12-422-08-S	Camshaft Shim (Blue, .03)
—	KH-12-422-09-S	Camshaft Shim (Red, .032)
—	KH-12-422-10-S	Camshaft Shim (Yellow, .034)
—	KH-12-422-11-S	Camshaft Shim (Green, .036)
—	KH-12-422-12-S	Camshaft Shim (Gray, .038)
—	KH-12-422-13-S	Camshaft Shim (Black, .04)
6	KH-24-018-01-S	Piston Pin Retainer
7	KH-24-067-28-S	Connecting Rod (STD)
8	KH-24-018-09-S	Ring Retainer
9	KH-24-468-15-S	Flat Washer, 1 ¹ / ₃₂
10	KH-28-032-09-S	Governor Cross Shaft Seal
11	KH-24-144-38-S	Governor Cross Shaft
12	KH-24-126-19	Oil Fill Tube Bracket
13	KH-M-545013-S	Flange Screw, M5 x .8 x 13
14	KH-M-931010-S	Flat Washer, 9mm
15	KH-32-755-04-S	Dipstick & Tube Kit
16	KH-25-153-09-S	O-Ring
17	KH-12-153-01-S	Lower Oil Fill Tube O-Ring
18	KH-32-010-05-S	Camshaft Assembly
19	KH-32-874-13-S	Piston W/ Ring Kit (STD)
20	KH-32-108-01-S	Ring Set (STD)
21	N/A	Crankcase (Use Short Block)

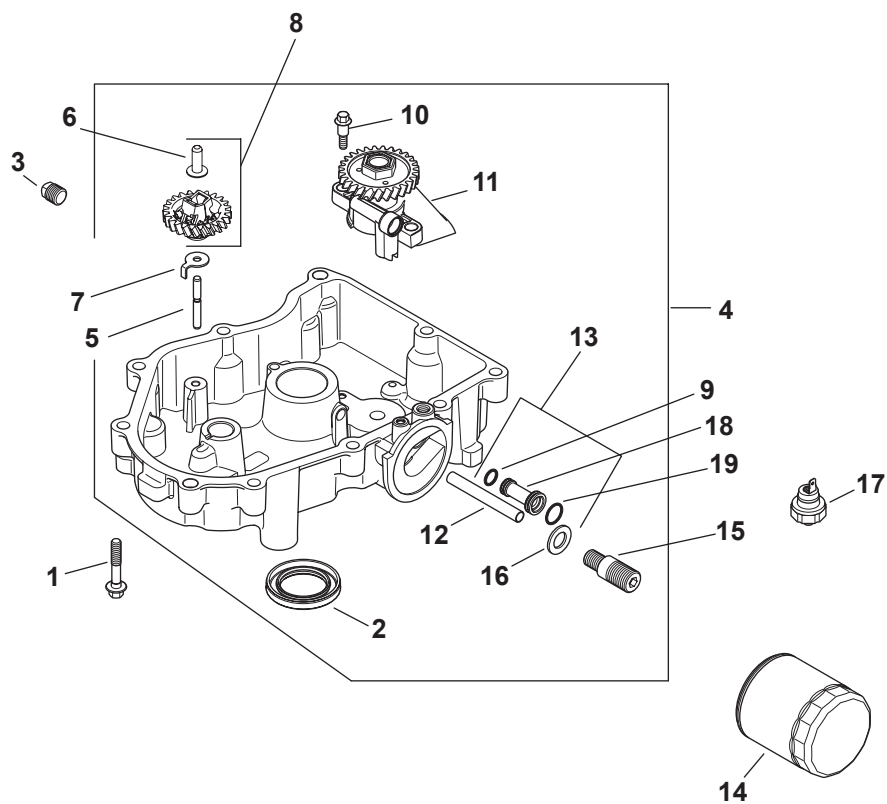
Kohler SV710-3033 Head/Valve/Breather



Kohler SV710-3033 Head/Valve/Breather

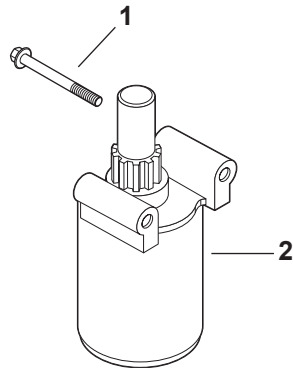
Ref.	Part Number	Description
1	KH-12-755-03	Retainer Kit
2	KH-235011-S	Spring Retainer
3	KH-66-032-05-S	Valve Stem Seal
4	KH-24-016-01	Exhaust Valve (STD)
5	KH-24-017-01	Intake Valve (STD)
6	KH-32-326-06-S	Breather Hose Kit (Inc. #7)
7	KH-25-237-31-S	Hose Clamp, 1/2
8	KH-32-081-02-S	Housing Breather Kit (Inc. #9 & 10)
9	KH-M-547050-S	Lock Nut, M5 x 8
10	KH-32-468-01-S	Sealing Washer
11	KH-32-072-03-S	Breather Cover Stud
12	KH-32-019-02-S	Tappet
13	KH-32-841-01-S	Cylinder Head Gasket Kit
14	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
15	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
16	KH-32-096-04-S	Breather Cover
17	KH-32-318-13-S	Cylinder Head Assembly Kit, #1 (Inc. Exhaust Mounting Hardware)
18	KH-32-318-14-S	Cylinder Head Assembly Kit, #2 (Inc. Exhaust Mounting Hardware)
19	KH-32-146-09-S	Guide Plate
20	KH-32-072-04-S	Rocker Stud
21	KH-32-186-03-S	Rocker Arm
22	KH-32-100-05-S	Hex Nut Assembly (Inc. #32)
23	KH-25-599-01-S	Rocker Arm Pivot
24	KH-32-411-04-S	Push Rod
25	KH-32-326-07-S	Fuel Pump Hose Kit (Inc. #29)
26	KH-32-050-05-S	Breather Filter
27	KH-32-089-05-S	Valve Spring
28	KH-25-086-374-S	Pan Head Screw
29	KH-25-237-01-S	Hose Clamp
30	KH-25-096-10-S	Rocker Cover
31	KH-25-096-09-S	Rocker Cover
32	KH-25-086-168-S	Set Screw
33	KH-25-173-28-S	Valve Spring Cap
34	KH-25-445-03-S	Lifting Strap
NS	KH-32-755-03-S	Cylinder Head Hardware Kit

Kohler SV710-3033 Oil Pan/Lubrication

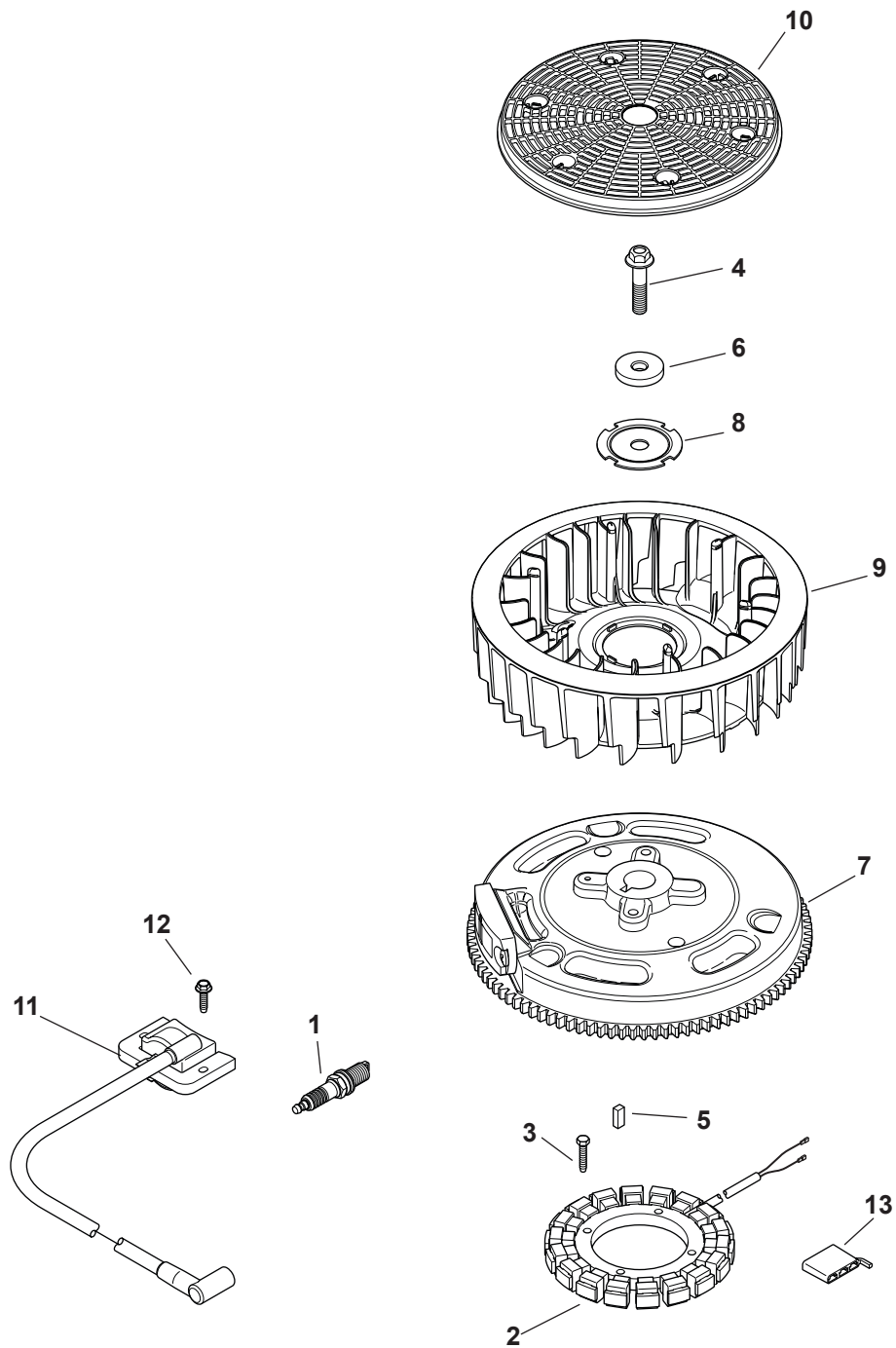


Ref.	Part Number	Description
1	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
2	KH-25-032-06-S	Oil Seal, 2.38 x 1.45
3	KH-25-139-57-S	Square Head Pipe Plug, 3/8
4	KH-32-199-14-S	Oil Pan Assembly
5	KH-12-144-02	Governor Gear Shaft
6	KH-12-380-01	Governor Regulating Pin
7	KH-24-448-02-S	Locking Tab
8	KH-32-310-02-S	Governor Gear Kit
9	KH-24-153-01	Oil Pick-Up O-Ring
10	KH-32-086-01-S	Screw

Ref.	Part Number	Description
11	KH-32-393-16-S	Oil Pump Assembly
12	KH-32-123-01-S	Oil Feed Tube (Filter to Oil Pan)
13	KH-32-123-09-S	Oil Feed Tube Assembly
14	KH-12-050-01-S	Oil Filter
15	KH-32-136-05-S	Oil Filter Nipple
16	KH-32-468-02-S	Flat Washer
17	KH-25-099-27-S	Oil Pressure Switch
18	KH-32-123-06-S	Oil Feed Tube
19	KH-32-153-05-S	O-Ring

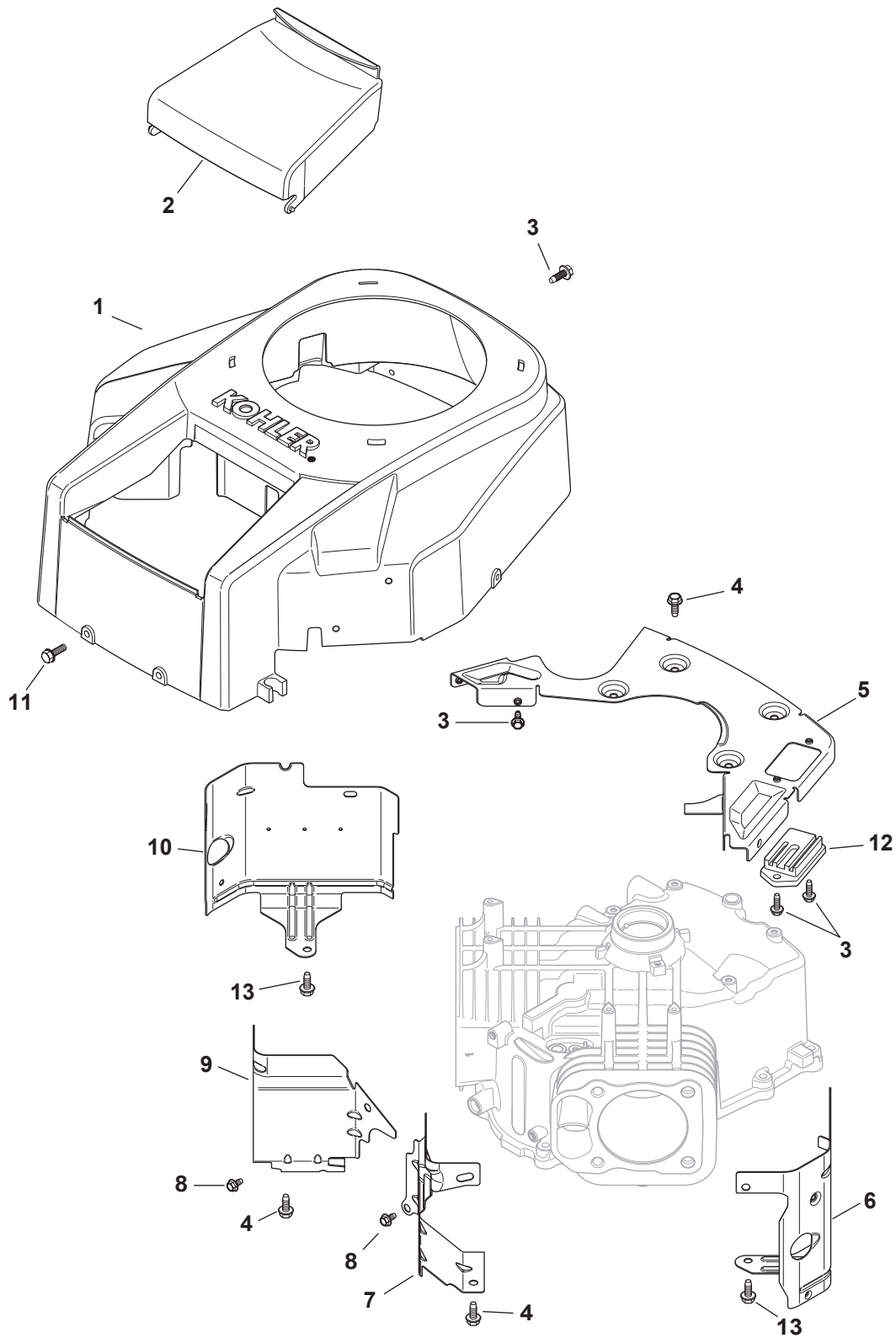


Ref.	Part Number	Description
1	KH-M-851080-S	Flg. Screw, M8 X 1.25 X 80
2	KH-32-098-03-S	Starter Assembly



Ref.	Part Number	Description
1	KH-25-132-14-S	Spark Plug
2	KH-237878	15 Amp Stator Kit
3	KH-M-548025-S	Screw, M5 x 0.8 x 25
4	KH-25-086-361-S	Hex Flange Screw
5	KH-25-340-04-S	Square Key
6	KH-25-468-09-S	Flat Washer
7	KH-32-025-16-S	Flywheel Assembly
8	KH-20-146-05-S	Fan Mounting Plate
9	KH-32-157-01-S	Fan
10	KH-32-162-03-S	Grass Screen
11	KH-25-584-05-S	Module Ignition Kit
12	KH-M-545020-S	Screw, M5 x .8 x 20
13	KH-25-155-41-S	Connector
N/A	KH-25-454-03-S	Wire Tie
N/A	KH-32-176-24-S	Wiring Harness

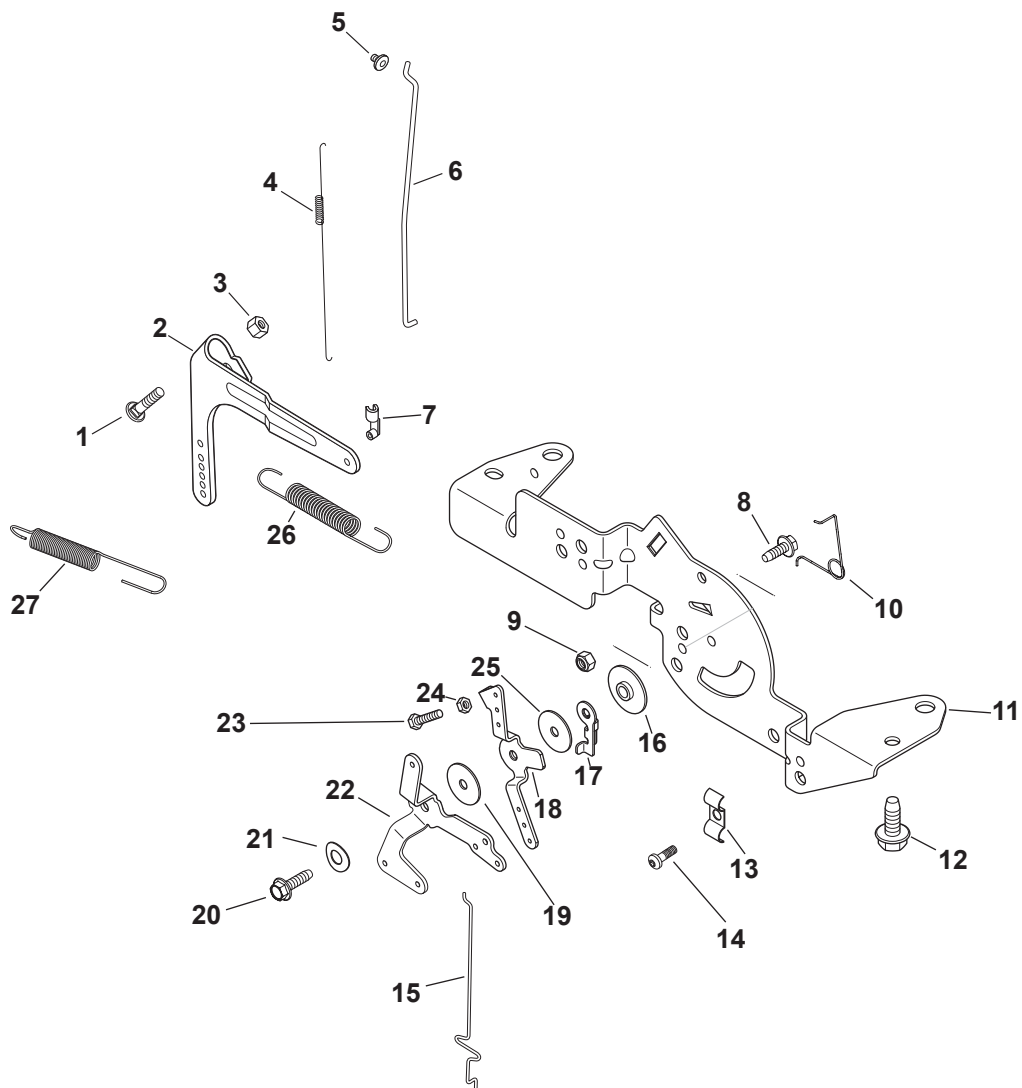
Kohler SV710-3033 Blower Housing & Baffles



Kohler SV710-3033 Blower Housing & Baffles

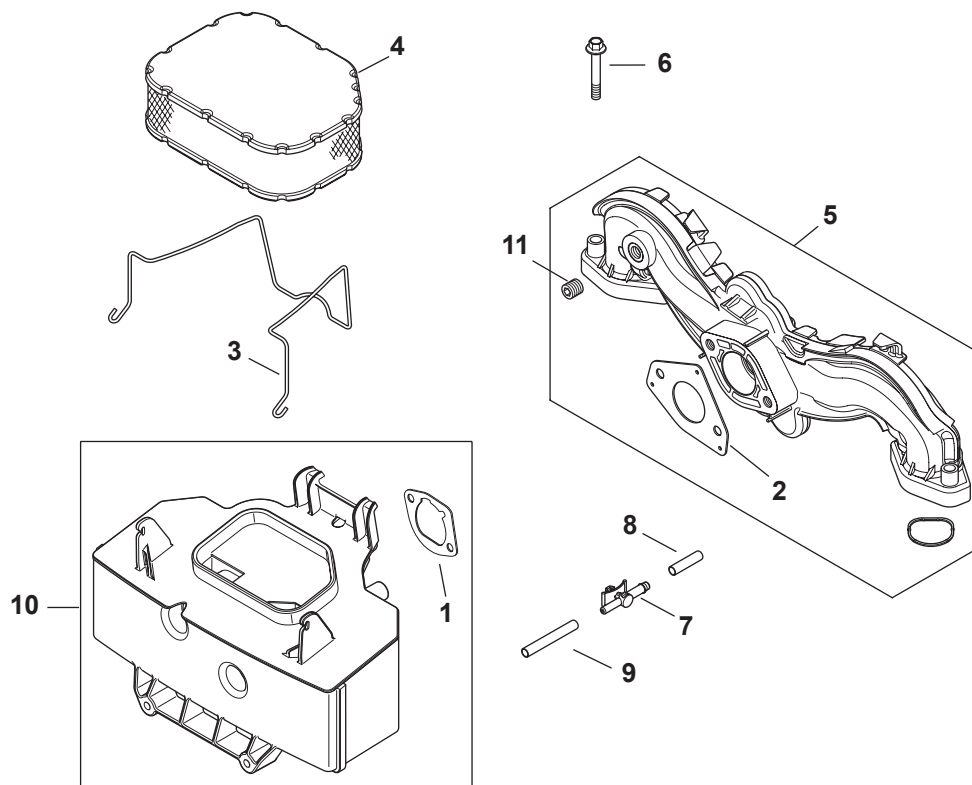
Ref.	Part Number	Description
1	KH-32-027-03-S	Blower Housing Kit
2	KH-32-096-08-S	Air Cleaner Cover
3	KH-M-545016-S	Flange Screw, M5 x .8 x 16
4	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
5	KH-32-146-05-S	Backing Plate Kit
6	KH-32-063-12-S	Cylinder Barrel Baffle, #2 Side
7	KH-24-063-94-S	Valley Baffle, #2 Cylinder
8	KH-M-0545010	Flange Screw, M5 x .8 x 10
9	KH-24-063-93-S	Valley Baffle, #1 Cylinder
10	KH-32-063-10-S	Cylinder Barrel Baffle, #1 Side
11	KH-24-086-12	Screw, M6 x 1.7 x 18
12	KH-41-403-10-S	Regulator/Rectifier
13	KH-25-086-158-S	Flange Screw, M6 x 1.0 x 10
NS	KH-41-037-10-S	Nameplate Service

Kohler SV710-3033 Engine Controls

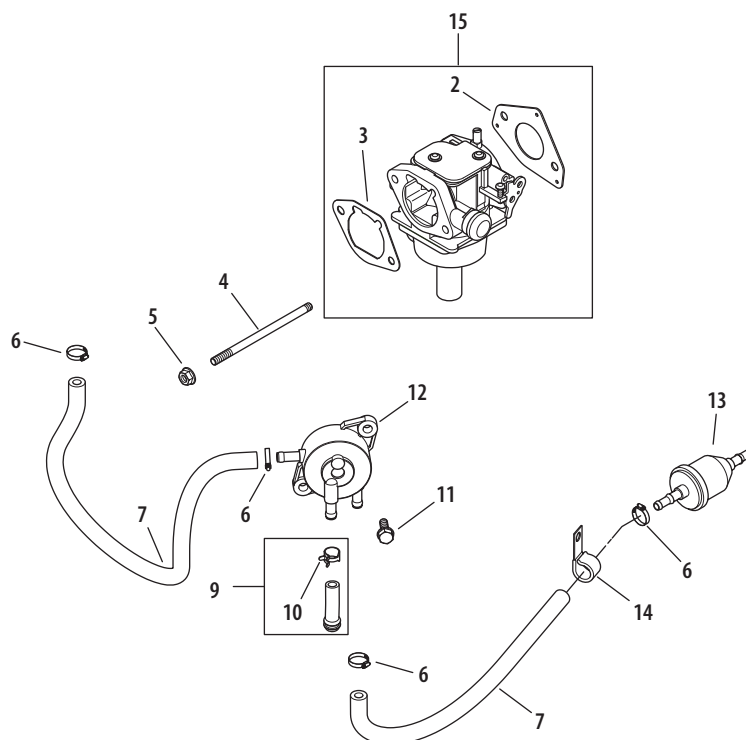


Ref.	Part-Number	Description
1	KH-24-211-03-S	Rd. Hd. Sq. Neck Bolt, M6 x 1.0 x 25
2	KH-24-090-51-S	Governor Lever
3	KH-M-641060-S	Flg. Nut, M6 x 1.0
4	KH-24-089-01	Linkage Spring
5	KH-25-158-08	Linkage Retaining Bushing
6	KH-24-079-04	Throttle Linkage
7	KH-25-158-11	Throttle Linkage Bushing
8	KH-M-545016-S	Screw, M5 x .8 x 16
9	KH-M-547050-S	Lock Nut, M5 x .8
10	KH-24-089-03	Choke Return Spring
11	KH-32-126-04-S	Control Bracket
12	KH-M-645016-S	Flg. Thd. Frm. Screw, M6 x 1.0 x 16
13	KH-47-237-02	Dual Conduit Clamp
14	KH-24-086-43-S	Lbd. Thd. Frm. Screw, M5 x 0.8 x 16
15	KH-24-079-22-S	Choke Linkage
16	KH-24-112-27-S	Control Assembly Spacer
17	KH-24-090-47-S	Throttle Actuator Lever
18	KH-24-090-13	Throttle Control Lever
19	KH-24-468-01	Flat Washer, 5.5MM
20	KH-M-545020-S	Screw, M5 x .8 x 20
21	KH-41-468-03	Spring Washer, 1/4"
22	KH-24-090-05	Choke Lever
23	KH-M-403025	Screw, M4 x .7 x 25
24	KH-M-446030-S	Nut, M4 x .7
25	KH-24-468-20-S	Flat Washer, 5MM
26	KH-24-089-55-S	Governor Spring
27	KH-24-089-18	Governor Spring

Kohler SV710-3033 Air Intake/Filtration

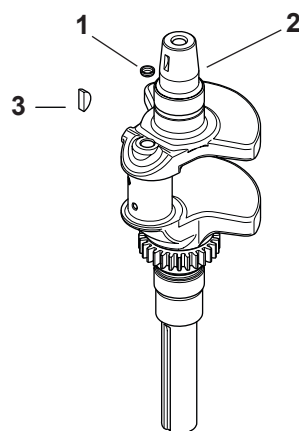


Ref.	Part Number	Description
1	KH-24-041-14	Air Cleaner Base Gasket
2	KH-24-153-27-S	Intake Port O-Ring
3	KH-32-344-02-S	Air Cleaner Element Latch
4	KH-32-083-03-S1	Air Filter Element
5	KH-24-164-91-S	Intake Manifold Kit
6	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
7	KH-25-155-51-S	Evaporative Connector
8	KH-25-173-33-S	Evaporative Mask
9	KH-25-326-08-S	Evaporative Hose, 20"
10	KH-32-094-08-S	Air Cleaner Base
11	KH-25-139-60-S	Pipe Plug, 1/8
12	KH-24-041-52-S	Carburetor Gasket

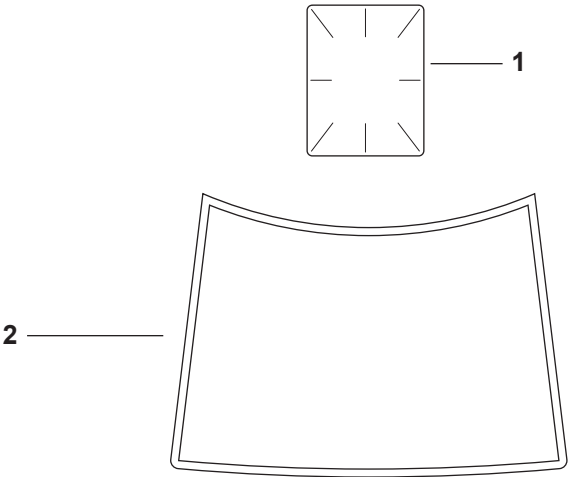


Ref.	Part Number	Description
2	KH-24-041-52-S	Carburetor Gasket
3	KH-24-041-14	Air Cleaner Base Gasket
4	KH-M-629105-S	Stud, M6 X 1.0 X 106
5	KH-M-641060-S	Flg. Nut, M6 X 1.0
6	KH-25-237-14-S	Hose Clamp, 1/2
7	KH-25-111-34-S	Fuel Line
11	KH-24-086-12	Tap Screw, M6 X 1.7 X 18
12	KH-24-393-16	Fuel Pump
13	KH-25-050-22-S1	Fuel Filter
14	KH-47-154-01-S	Cable Clip
15	KH-32-853-22-S	Carburetor Kit (Inc. 2 & 3)
NS	KH-24-086-05	Screw, Throttle Stop

Kohler SV710-3033 Crankshaft

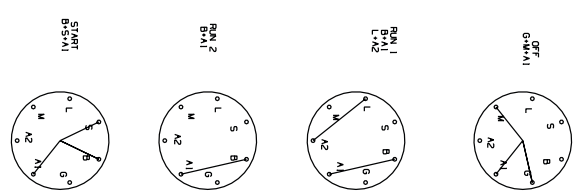


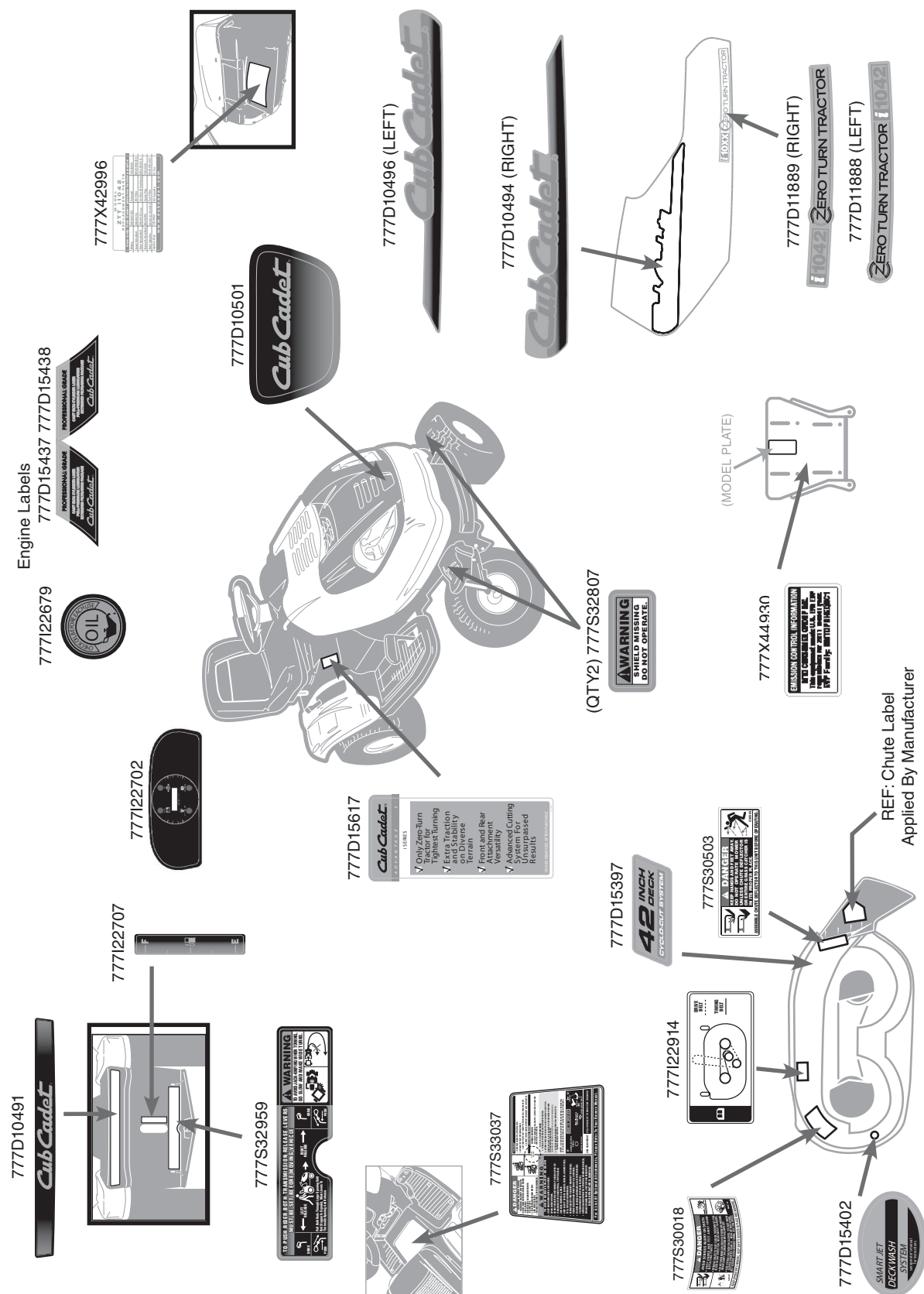
Ref.	Part Number	Description
1	KH-52-139-09-S	Cup Plug
2	KH-32-014-305-S	Crankshaft
3	KH-X-43-1-S	Key, 1/8" x 1/2"



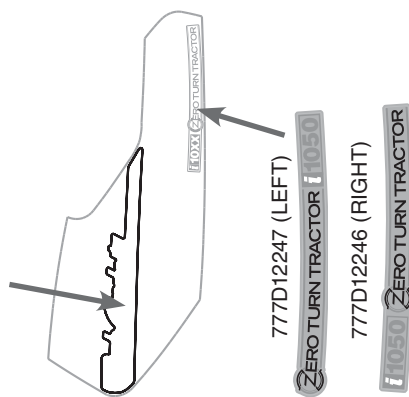
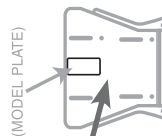
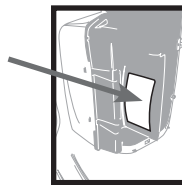
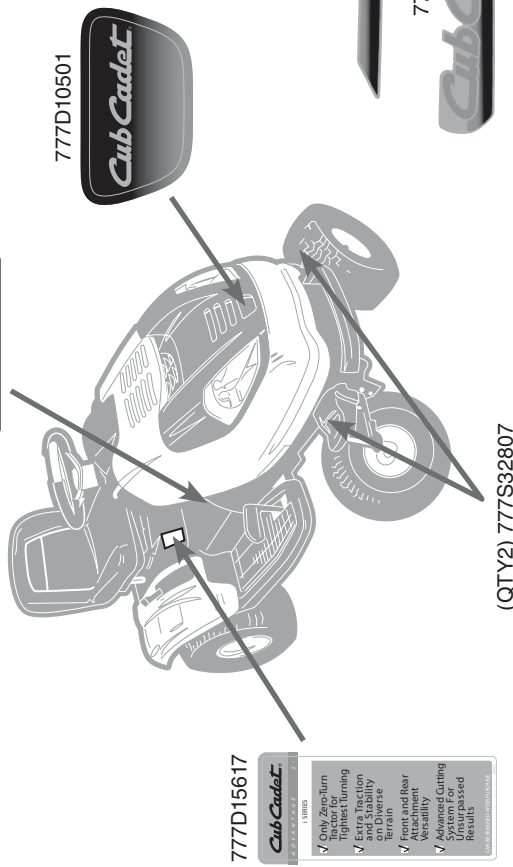
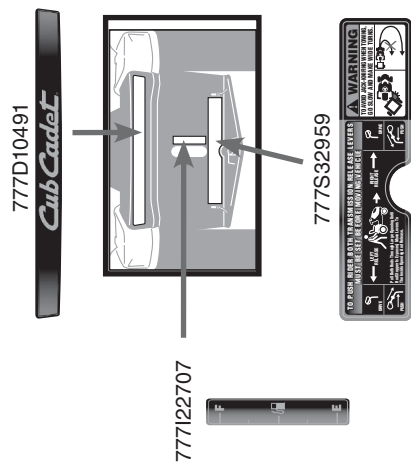
Artwork is representative.
Actual labels may differ depending on model and specification number.

Ref.	Part Number	Description
1	KH-25-113-39-S	Clear Laminate Decal
2	KH-32-113-06-S	Decal, 20HP

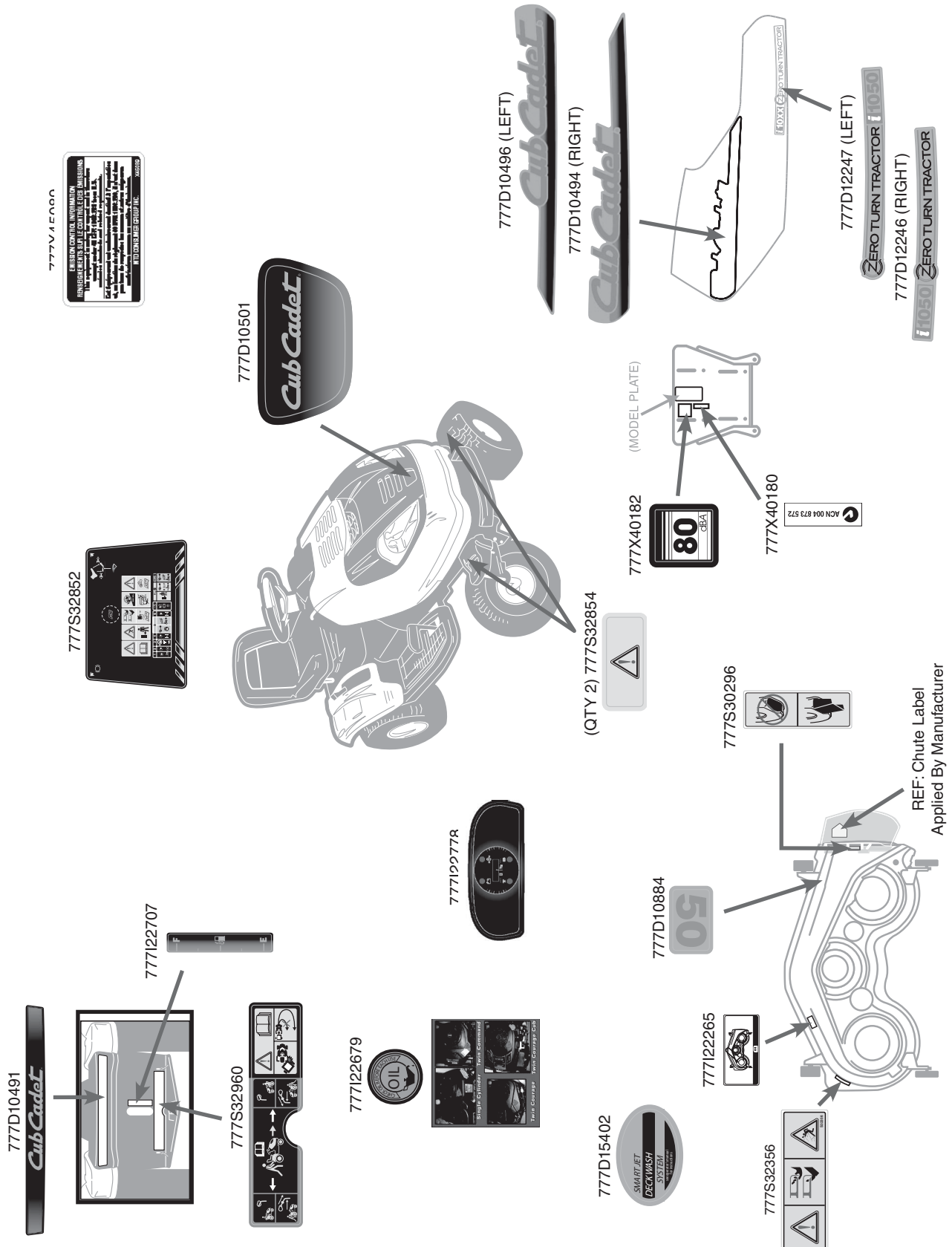




i1050 (U.S.) Labels



i1050 (Export) Labels





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