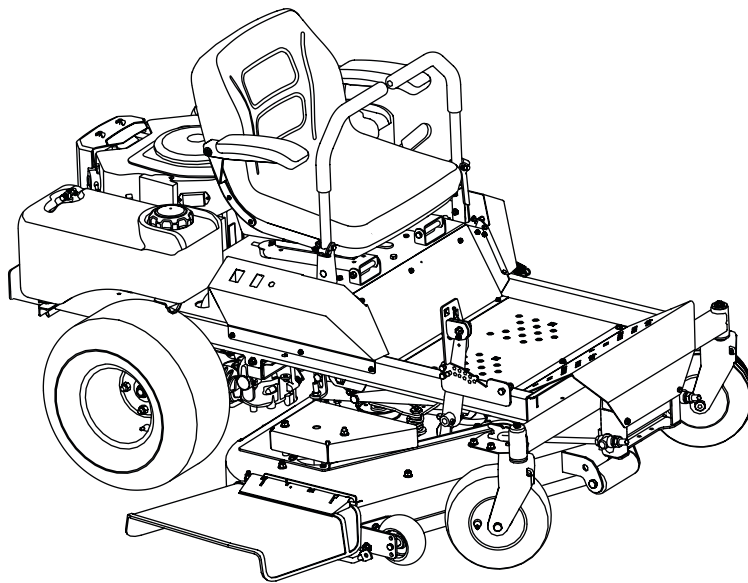

Cub Cadet®

ILLUSTRATED PARTS MANUAL



Z-Force 48

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

To The Owner

Thank You

Thank you for purchasing a Cub Cadet Zero-Turn Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

Throughout this manual, all references to *right* (RH) and *left* (LH) are observed from the operating position.

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Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

MODEL NUMBER

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SERIAL NUMBER

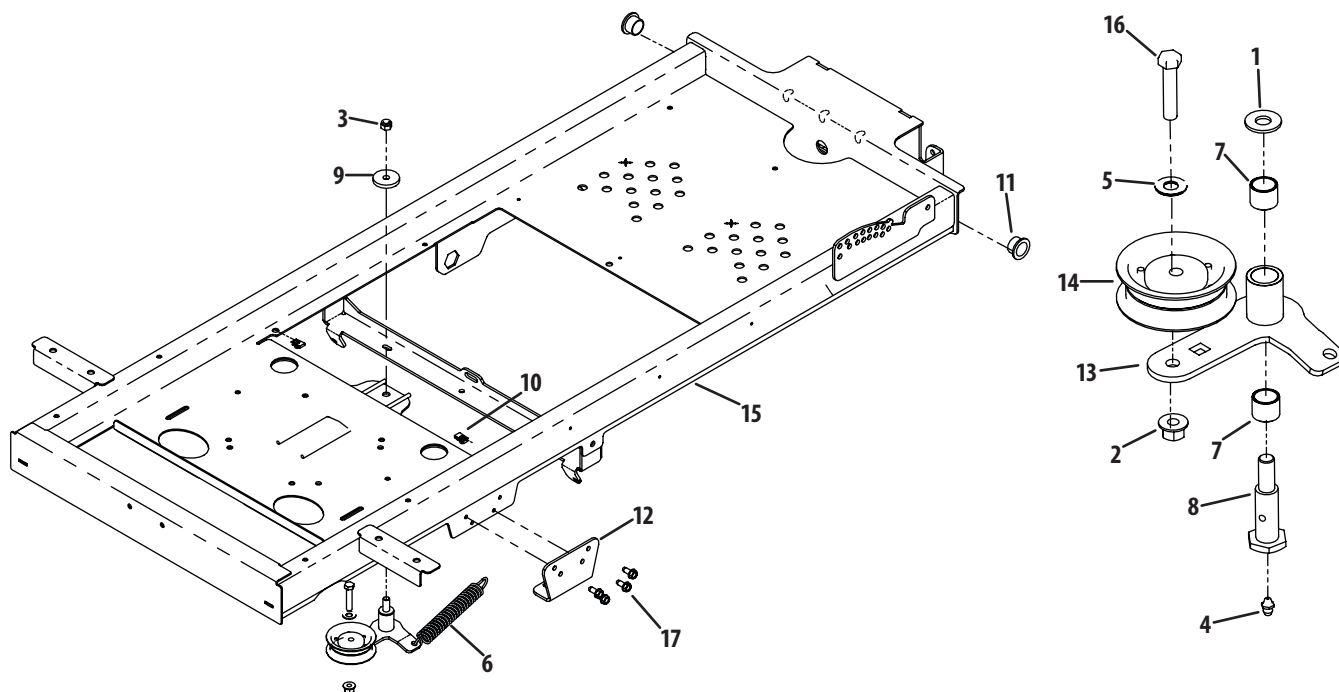
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Painted Parts

When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXX-0637). Please refer to the table below for current color codes:

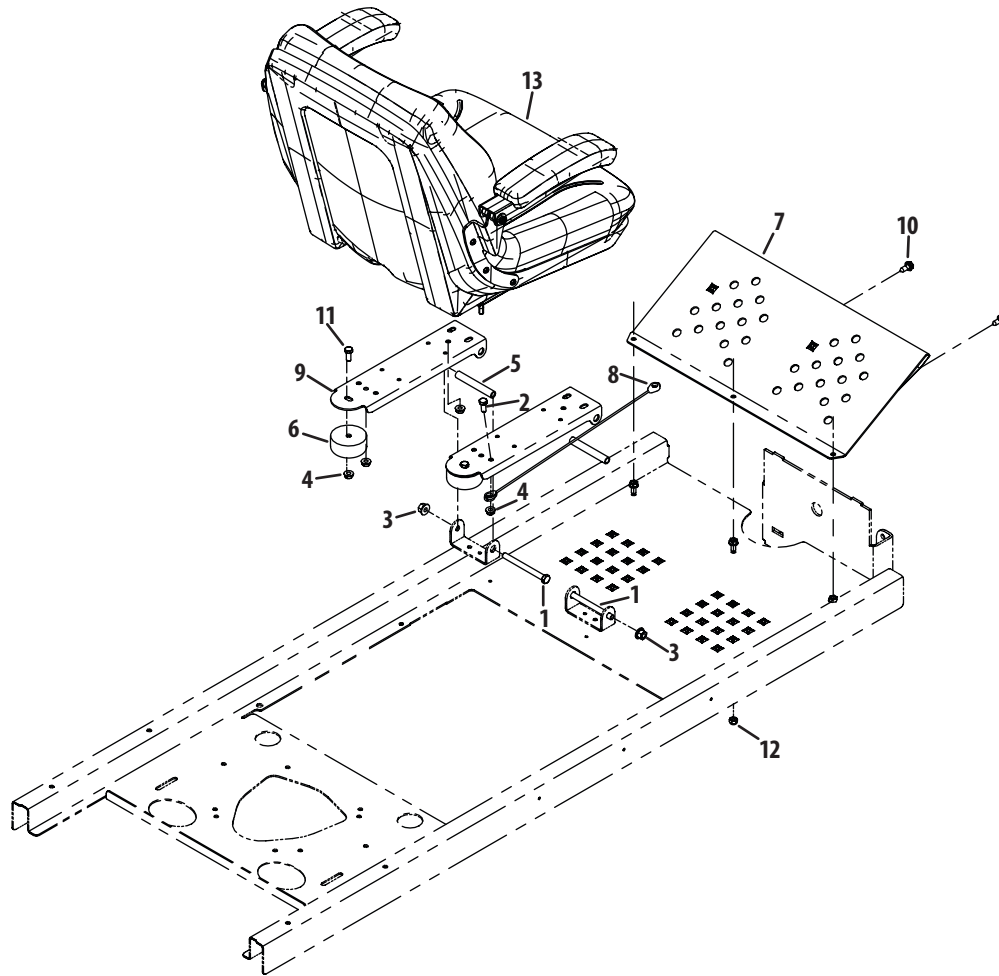
0637	Black
4021	Yellow (Cub Cadet)
0499	Beige (Cub Cadet)

0685	Blue (Cub Cadet)
0691	Black Jack (Cub Cadet Commercial)

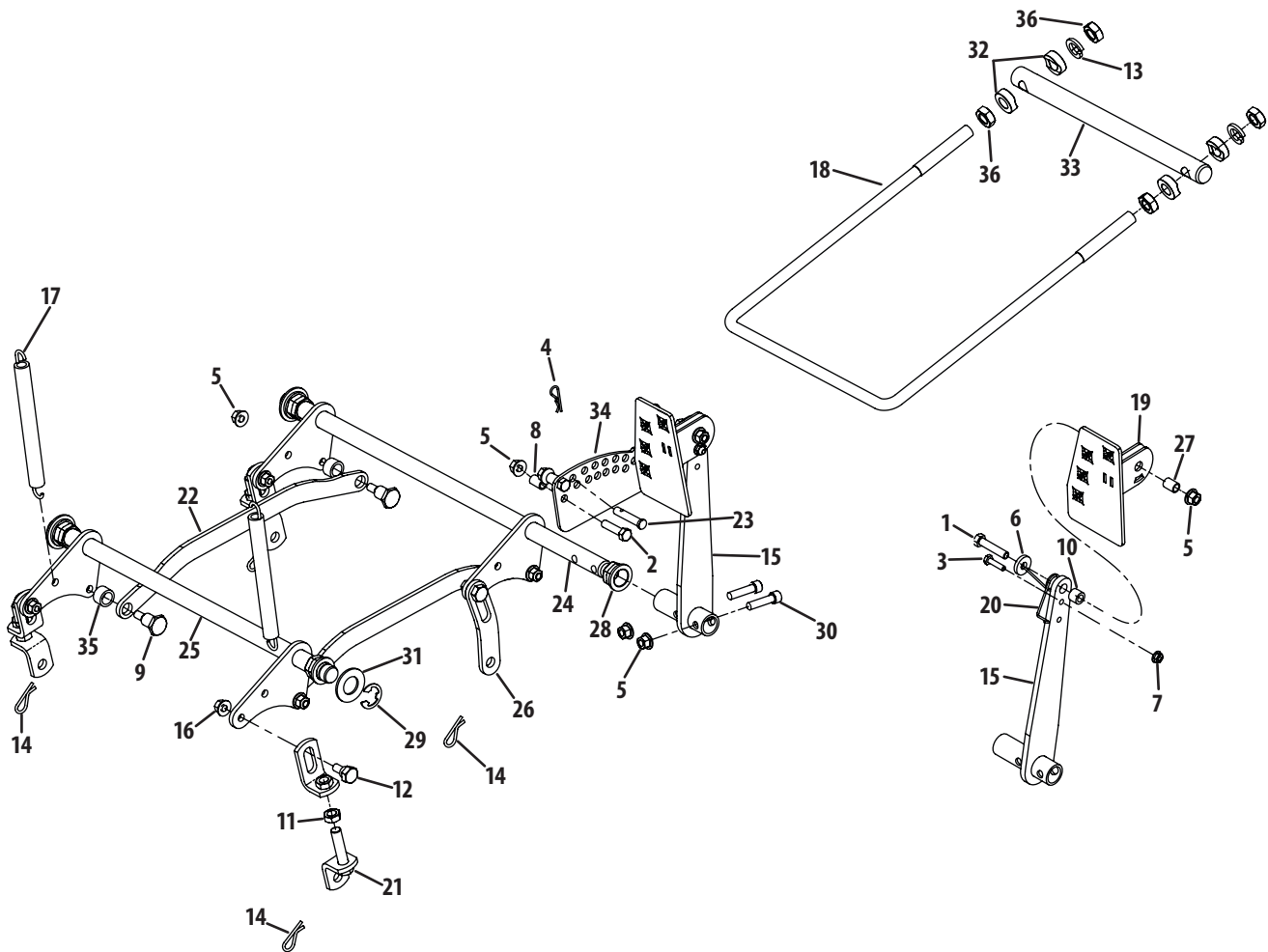


Ref	Part Number	Description
1	00006168	Flat Washer, $\frac{3}{8}$
2	00022560	Flange Lock Nut, $\frac{3}{8}$ -16
3	712-0290	Nylock Nut, $\frac{7}{16}$ -14
4	00060078	Grease Fitting, $\frac{1}{4}$ -28 x $\frac{3}{16}$
5	00061053	Washer, $\frac{3}{8}$
6	01000199	Extension Spring, 1.00 x 5.00
7	01000308	Bearing Sleeve
8	738-3108	Shoulder Bolt
9	01003269	Flat Washer, $\frac{7}{16}$ x 1.75
10	01008539P	U-Nut, $\frac{1}{4}$ -20
11	02002628	Bronze Bushing, .875 x 1.50
12	02002641	Transmission Mounting Bracket
13	02003641	Idler Arm
14	02004558	Flat Idler Pulley
15	02004865	Frame Assembly
16	710-0347	Hex Cap Screw, $\frac{3}{8}$ -16 x 1- $\frac{3}{4}$
17	710-04484	Self Tapping Screw, $\frac{5}{16}$ -18 x .750

Seat Assembly



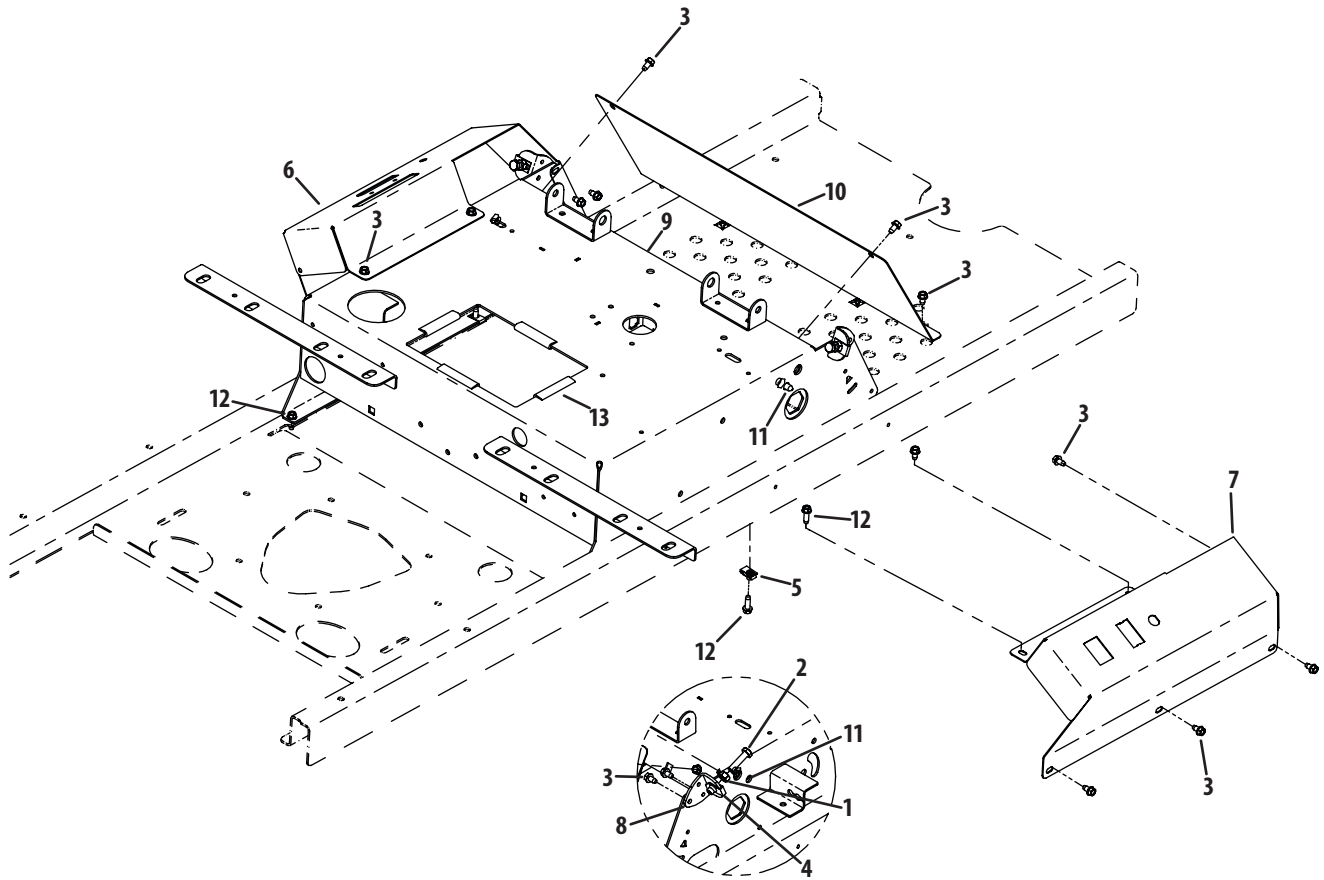
Ref.	Part Number	Description
1	00011925	Hex Cap Screw, $\frac{3}{8}$ -16 x 4.00
2	00013406	Hex Cap Screw, $\frac{5}{16}$ -18 x $\frac{3}{4}$
3	00022560	Flange Lock Nut, $\frac{3}{8}$ -16
4	712-3004A	Flange Lock Nut, $\frac{5}{16}$ -18
5	01009872	Spacer, .370 ID x .500 x 3.45
6	02002952	Bumper, 2.50 x 1.13
7	02002960	Foot Rest Bracket
8	02004062P	Lift Cable
9	703-06691	Seat Mounting Bracket
10	710-04484	Self Tapping Screw $\frac{5}{16}$ -18 x .750
11	710-3008	Hex Cap Screw, $\frac{5}{16}$ -18 x .75
12	912-0429	Nylock Nut, $\frac{5}{16}$ -18
13	757-04070	Seat



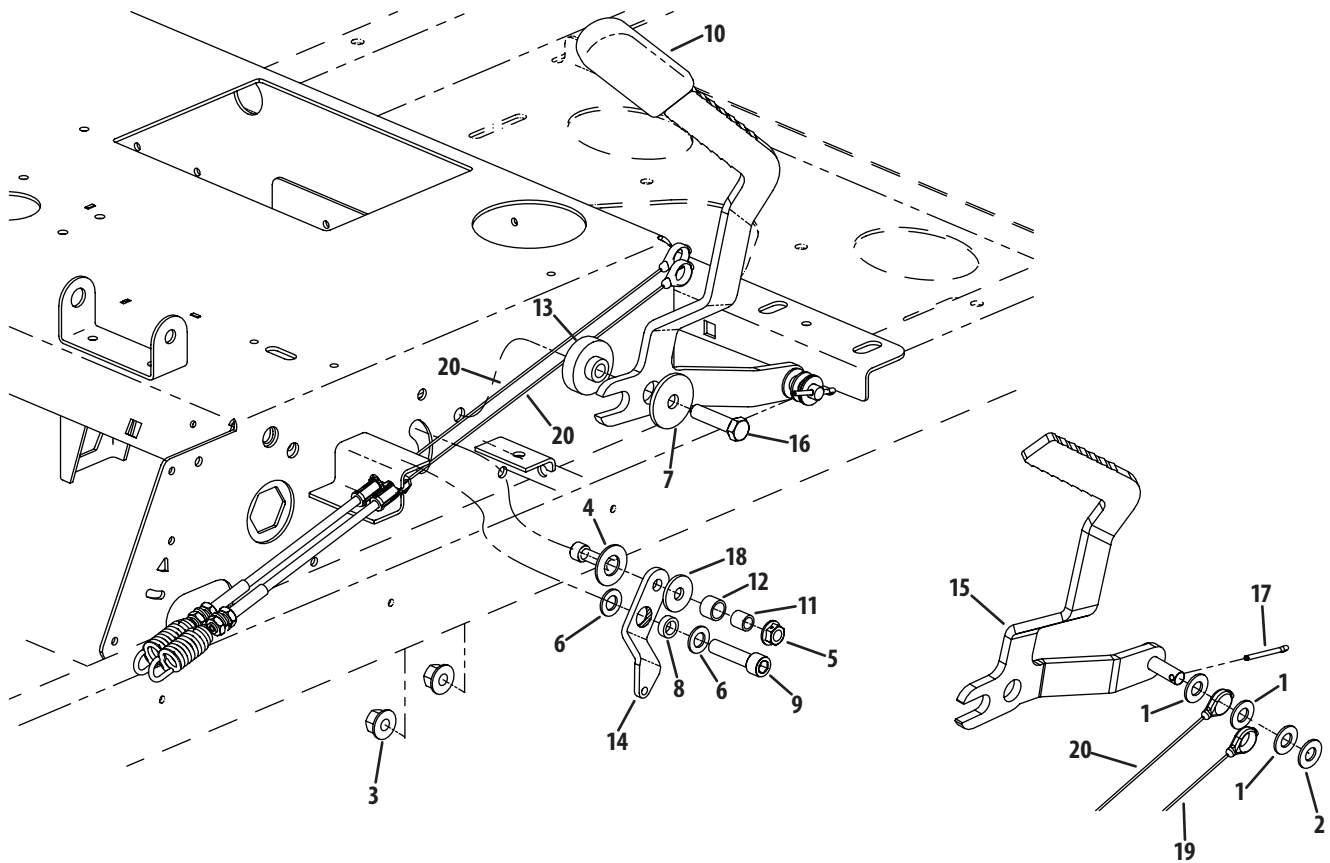
Ref.	Part Number	Description
1	00008495	Hex Screw, 3/8-16 x 1.75
2	00011438	Hex Screw, 3/8-16 x 1.50
3	00013416	Hex Screw, 1/4-20 x 1.00
4	00021956	Hair Pin, 3/8 x 1.562 x .080
5	00022560	Flange Counterlock Nut, 3/8-16
6	00083192	Washer, .390 x 1.00 x .180
7	912-3027	Flange Toplock Nut, 1/4-20
8	01003468	Spacer, .375 x .500 x .750
9	01003536	Shoulder Bolt, 3/8-16 x .625 x .830
10	01007312	Spacer, .385 x .625 x .500
11	01008658	Jam Nut, 1/2-20
12	02000393	Shoulder Bolt, 3/8-16 x .56 x .27
13	02000671	Lock Washer, .633 x 1.07 x .161
14	02000673	Hair Pin, 1/2 x 1.625 x .125
15	02002374	Foot Lift Pivot Assembly
16	02002382	Adjustable Deck Lift Bracket
17	02002629	Extension Spring, .75 x 7.89 x .14
18	02002879	Front Lift Rod

Ref.	Part Number	Description
19	02002880	Foot Pedal Assembly
20	02002882	Torsion Spring, .900 x 2.3 x .09
21	02002890	Lower Bracket Assembly
22	02002893	Lift Connecting Link
23	02002907	Clevis Pin, 3/8 x 2.05
24	02002915	Front Shaft Assembly
25	02002916	Rear Shaft Assembly
26	02002979	Curved Link Plate
27	02003436	Spacer, .380 x .500 x .667
28	02003685	Hex Flange Bearing, 7/8
29	02003716	Retaining Clip, .675
30	02003717	Socket Cap Screw, 3/8-16 x 1.50
31	02003720	Washer, .940 x 1.75 x .110
32	02003751	Spacer, .635 x 1.2 x .41
33	02004227	Trailing Link Pivot Rod
34	02004694	Index Plate
35	02005535	Spacer, .632 x .877 x .548
36	912-3015	Jam Nut, 5/8-11

Body Assembly



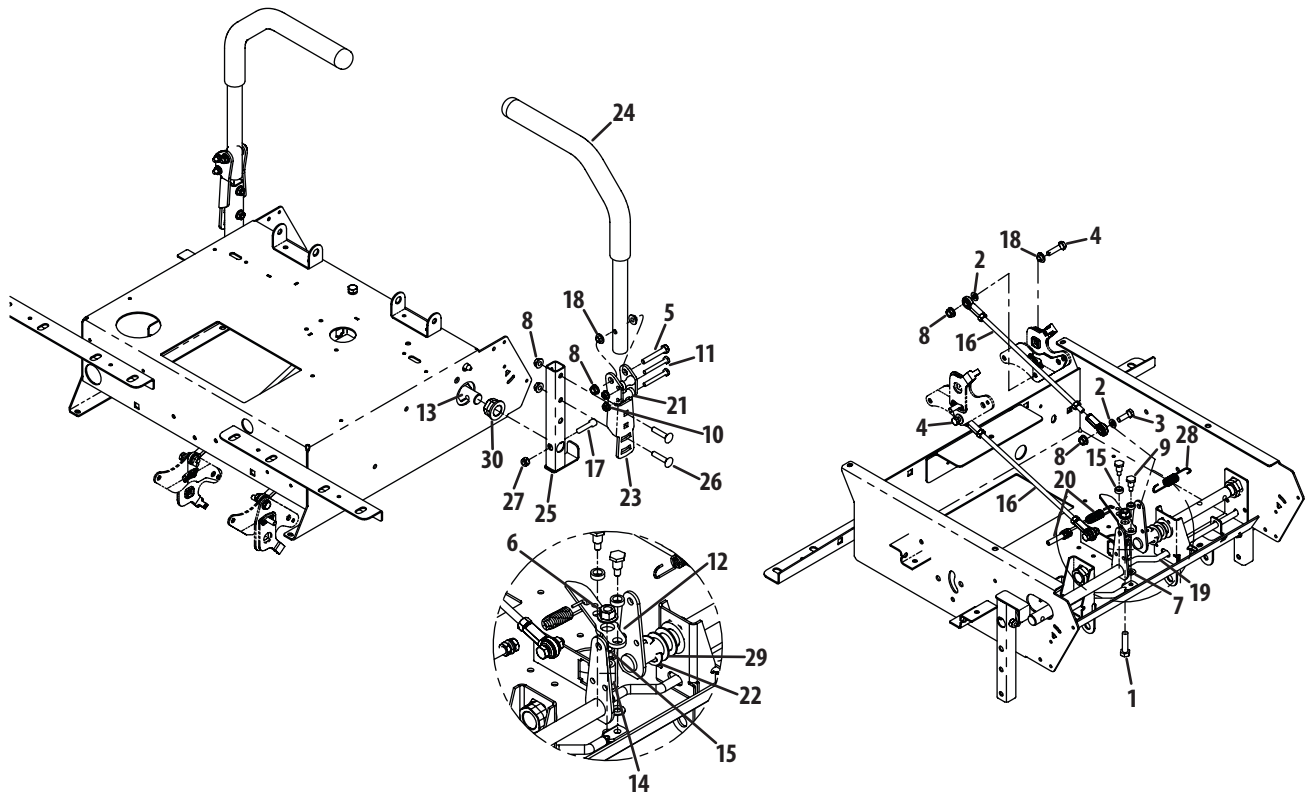
Ref.	PartNumber	Description
1	00012166	Hex Nut, $\frac{5}{16}$ -18
2	00013116	HHCS, $\frac{5}{16}$ -18 x 1- $\frac{1}{4}$
3	710-0599	Screw, $\frac{1}{4}$ -20 x 1/2
4	01003563	U-Nut, $\frac{5}{16}$ -18
5	01008539P	U-Nut, $\frac{1}{4}$ -20
6	02002735	Left Hand Control Console
7	02002736	Right Hand Control Console
8	02002761	Forward/Reverse Stop Bracket
9	680-00048	Control Housing Weldment
10	703-07000	Front Panel
11	710-04484	Self-Tapping Screw $\frac{5}{16}$ -18 x .750
12	710-0642	Self-Tapping Screw, $\frac{1}{4}$ -20 x .75
13	735-04130	Battery Edge Trim



Ref.	Part Number	Description
1	00005530	Flat Washer, .406 x .812 x .062
2	00012180	Flat Washer, $\frac{3}{8}$
3	00022560	Hex Nut, $\frac{3}{8}$ -16 Flange Lock
4	01000101	Slide Washer
5	712-3004A	Flange Lock Nut, $\frac{5}{16}$ -18
6	01002710	Washer, .375 x .738 x .063
7	01009253	Flat Washer, .390 x 1.5 x .134
8	02002885	Spacer, .380 x .563 x .196
9	02003717	Sockethead Capscrew, $\frac{3}{8}$ -16 x 1.50
10	02003740	Parking Brake Grip

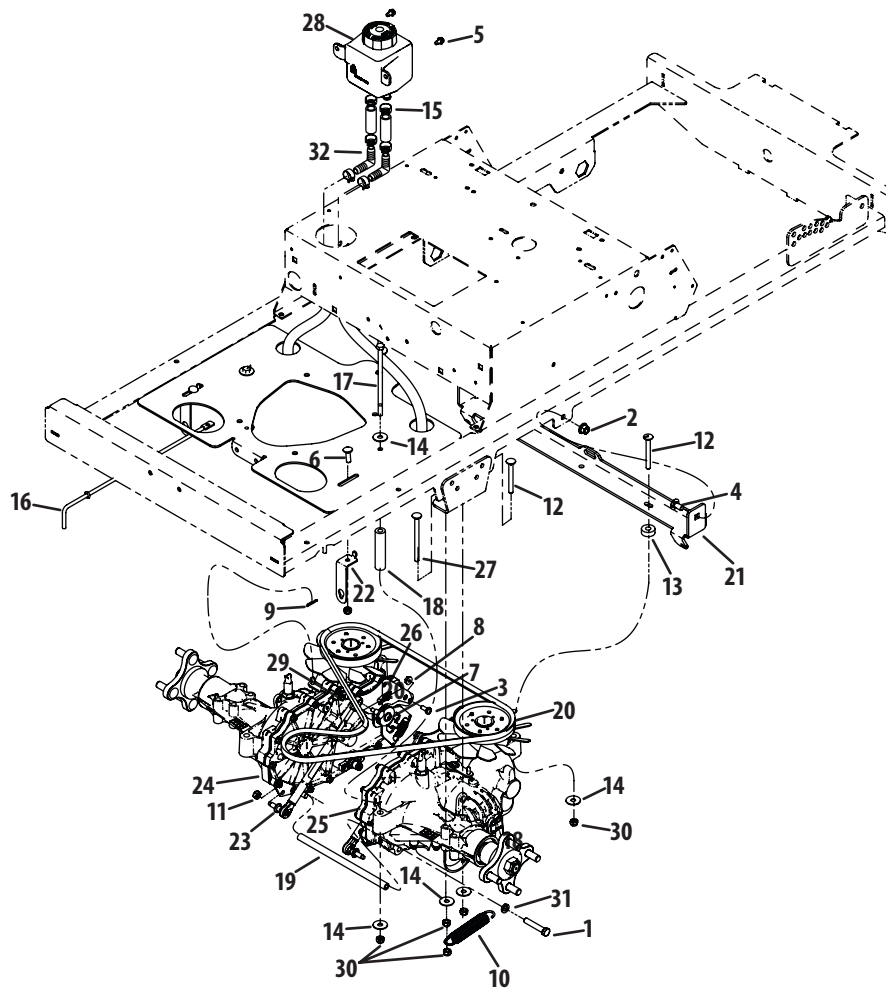
Ref.	Part Number	Description
11	02003839	Spacer, .322 x .438 x .44
12	02003840	Spacer, .442 x .563 x .405
13	02004045	Step Hub, .379 x 1.5 x .257/400
14	02004174	Lockout Lever Plate
15	680-00049	Brake Handle
16	710-0520	Hex Head Cap Screw, $\frac{3}{8}$ -16 x 1.50
17	914-0474	Cotter Pin, $\frac{1}{8}$ x .75
18	736-3089	Washer, .345 x 1.00 x .100
19	946-04564	Left Hand Brake Cable
20	946-04565	Right Hand Brake Cable

Steering Assembly



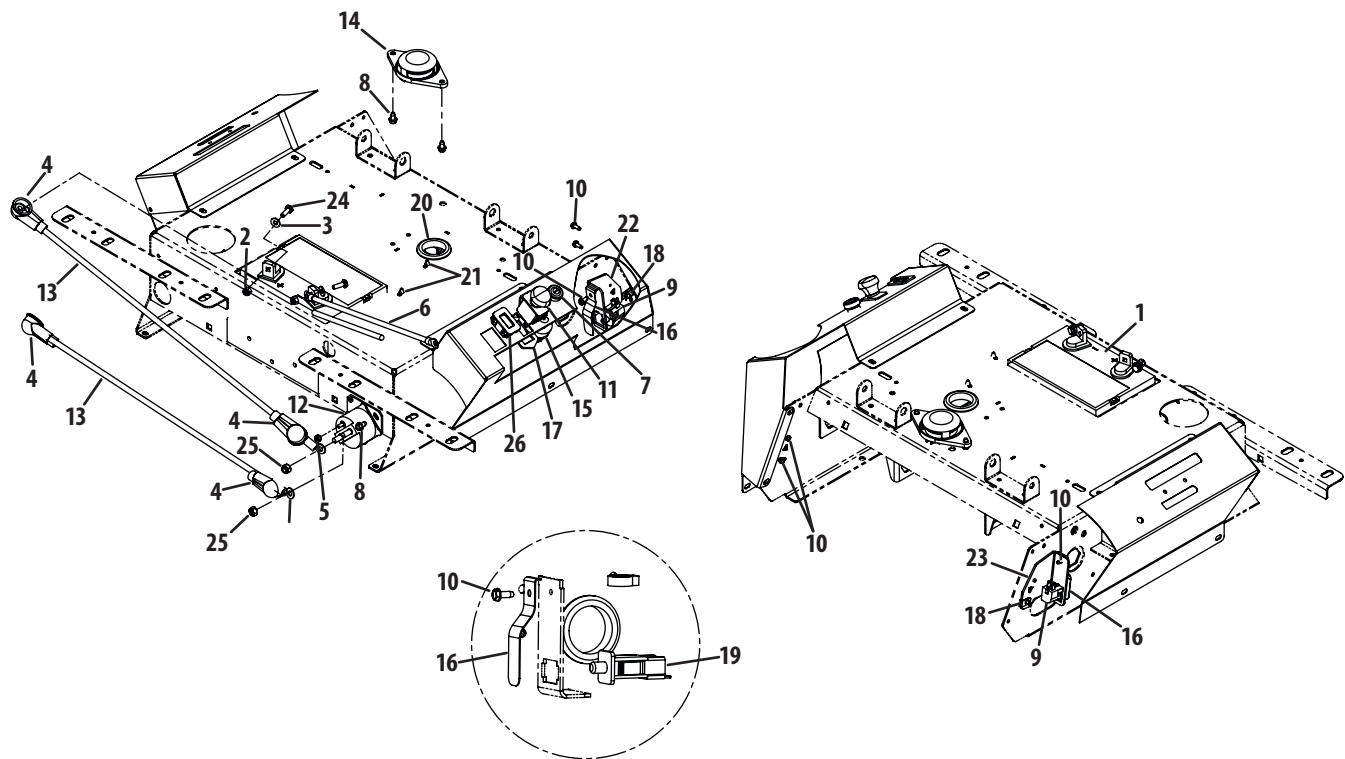
Ref	Part Number	Description
1	00011438	Hex Cap Screw, $\frac{3}{8}$ -16 x 1- $\frac{1}{2}$
2	00012169	Flat Washer, $\frac{5}{16}$
3	00012180	Hex Head Cap Screw, $\frac{5}{16}$ -18 x 1.00
4	00013116	Hex Screw, $\frac{5}{16}$ -18 x 1- $\frac{1}{4}$
5	00013198	Hex Cap Screw, $\frac{5}{16}$ -18 x 2.00
6	00022560	Flange Lock Nut, $\frac{3}{8}$ -16
7	936-0463	Flat Washer, 1.4 x .630 x .0515
8	712-3004A	Lock Nut, $\frac{5}{16}$ -18
9	01001919	Shoulder Screw, $\frac{1}{4}$ -28
10	912-3027	Hex Flange Lock Nut, $\frac{1}{4}$ -20
11	01006898	Hex Cap Screw, $\frac{1}{4}$ -20 x 2.00
12	02002684	Brake Lever Plate
13	02002723	Steering Input Shaft Assembly
14	02002844	Spacer, .385 x .625 x .869
15	02002885	Spacer, .380 x .563 x .196

Ref	Part Number	Description
16	02002992	Steering Link Rod
17	02002994	Socket Head Capscrew, $\frac{5}{16}$ -18 x 1.25
18	02003419	Bushing, .310 x .172 x .688 x .06
19	02003560	Control Lock Rod
20	02003568	Control Cable Lock Out
21	02003644	Spacer, .25 x .38 x 1.13
22	02003716	E-Clip Retainer Ring
23	02003853	Lapbar Pivot Bracket
24	02003855	Lapbar Handle/Grip Assembly
25	680-00050	Pivot Bracket Weldment
26	710-0262	Carriage Bolt, $\frac{5}{16}$ -18 x 1.50
27	912-0429	Nylock Nut, $\frac{5}{16}$ -18
28	732-04610	Extension Spring, .544 x 3.35
29	936-0287	Flat Washer, .793 x 1.24 x .060
30	941-0598	Hex Flange Bearing, .752



Ref.	Part Number	Description
1	00012172	Hex Screw, $\frac{3}{8}$ -16 x 2.00
2	00022560	Flange Counterlock Nut, $\frac{3}{8}$ -16
3	710-0751	Hex Screw, $\frac{1}{4}$ -20 x .620
4	710-3178	Carriage Bolt, $\frac{3}{8}$ -16 x .75
5	710-0599	Hex Flange Screw, $\frac{1}{4}$ -20 x .500
6	01000641	Carriage Bolt, $\frac{5}{16}$ -18 x 1.00
7	01001919	Shoulder Bolt, $\frac{1}{4}$ -28 x .38 x .465
8	912-3027	Flange Toplock Nut, $\frac{1}{4}$ -20
9	914-0104	Hair Pin, $\frac{1}{8}$ x 1.125 x .072
10	01002874	Extension Spring, .865 x 4.7 x .12
11	01003561	Nylock Nut, M8-1.25
12	01005340	Carriage Bolt, $\frac{5}{16}$ -18 x 2.75
13	750-3119	Spacer, .406 x 1.00 x .38
14	01009937	Washer, .313 x 1.06 x .062
15	02001111	Hose Clamp, .750
16	02001332	Pump Relay Rod

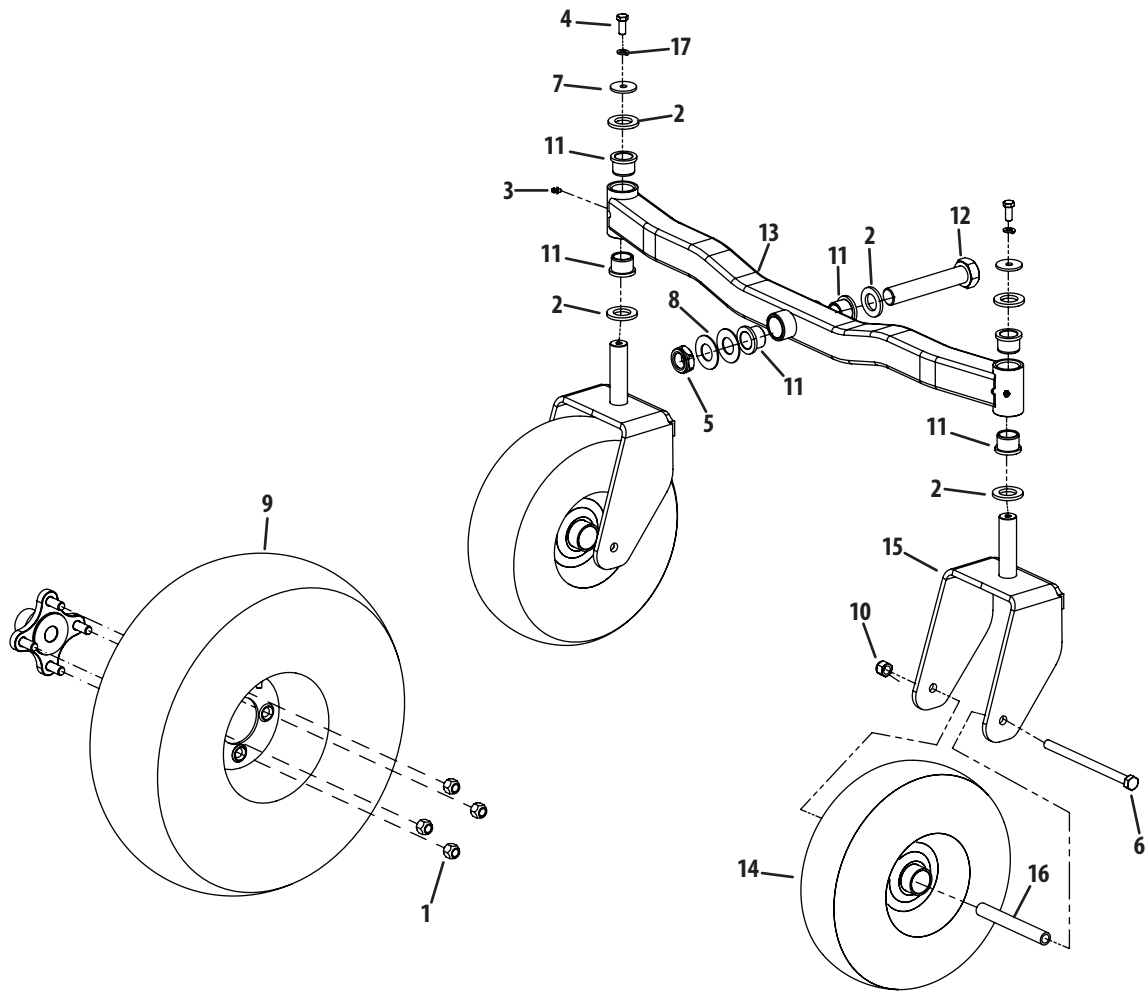
Ref.	Part Number	Description
17	02001556	Hex Screw, $\frac{5}{16}$ -18 x 6.00
18	02002646	Spacer, .375 x .750 x 3.30
19	02002647	Transmission Support Tube
20	02002648	V-Belt
21	02002679	Transmission Bracket Weldment
22	02002965	Neutral Bracket
23	02003622	Damper
24	02004678P	LH Transmission
25	02004679P	RH Transmission
26	02004681	Control Arm Damper Bracket
27	02005326	Carriage Bolt, $\frac{5}{16}$ -18 x 4.0
28	631-04286	Expansion Tank Assembly
29	712-04177	Jam Nut, $\frac{1}{4}$ -28
30	912-0429	Hex Lock Nut, $\frac{5}{16}$ -18
31	936-0169	Lock Washer, $\frac{3}{8}$
32	737-04342	Elbow, 90



Ref.	Part Number	Description
1	925-1707D	Battery
2	00012152	Nylock Nut, 1/4-20
3	00012154	Washer, .281 x .625 x .063
4	00013258	Boot Terminal, 1.00 x 2.50
5	00014608	Nylock Nut, #10-32
6	00024233	Battery Cable
7	00032097	Nut, 5/8-32
8	710-0599	Hex Flange Screw, 1/4-20 x .500
9	01001717	Switch
10	01001864	Flange Screw, #10-24 x .500
11	01002111	PTO Switch
12	01002228	Solenoid
13	01002252	Battery Cable
14	01003277	Seat Switch

Ref.	Part Number	Description
15	01003581P	Ignition Switch
16	732-04200	Renovator Spring
17	01009905	PTO Bracket
18	01009931	Nut, #10-24
19	02000024P	Delta Switch
20	02001134	Grommet, 1/8 x 1.5 x 2.13
21	02003037	Electric CDT Clip
22	02003926	RH Deck Switch Mount Bracket
23	02003927	LH Deck Switch Mount Bracket
24	710-3015	Hex Screw, 1/4-20 x .75
25	912-0429	Hex Lock Nut, 5/16-18
26	925-05120	Hour Meter
NS	02002990	Wiring Harness
NS	02005213	Harness Assembly

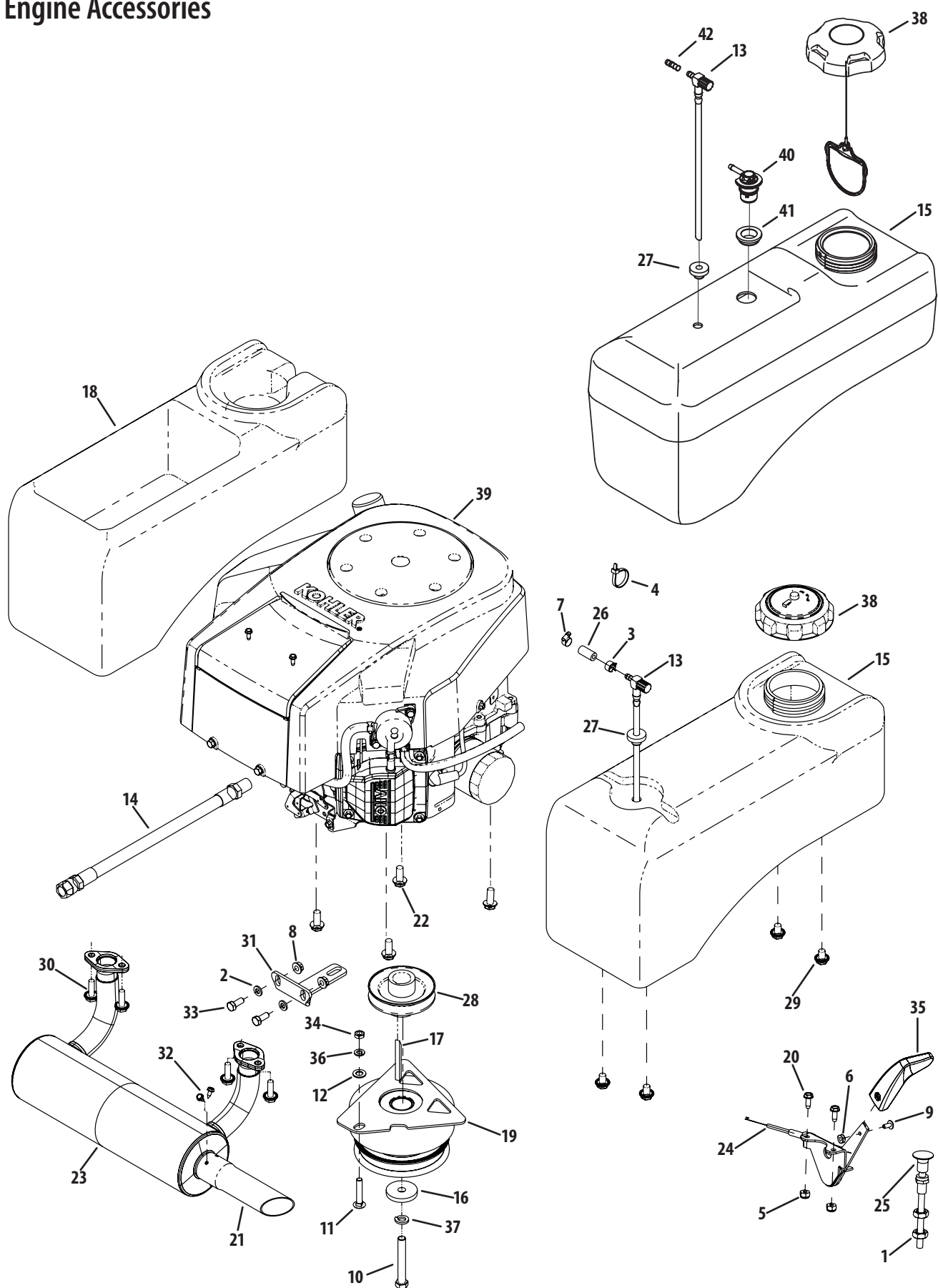
Front Caster & Tire Assembly



Ref.	Part Number	Description
1	00012187	Lug Nut, 1/2-20
2	00023822	Washer, 1.00 x 1.75 x .172
3	00060078	Grease Fitting, 1/4-28
4	710-3001	Hex Screw, 3/8-16 x .880
5	712-3075	Jam Nut, 1-14
6	01006961	Hex Screw, 1/2-20 x 7.50
7	01009253	Washer, .390 x 1.50 x .122
8	02000588	Washer, 1.00 x 2.00 x .075
9	634-04495	Wheel Assy., 20 x 8-10 (48" Deck)

Ref.	Part Number	Description
10	02002299	Nylock Nut, 1/2-20
11	741-04488	Flange Bearing, 1.001 x 1.25
12	02003804	Hex Screw, 1-14 x 5.5
13	02004600	Front Axle Weldment
14	02004999	Wheel Assembly, 13 x 5-6
15	02005001	Castor Wheel Mount Bracket Assy.
16	750-04775A	Spacer, .51 x .75 x 5.825
17	936-0169	Lock Washer, 3/8

Engine Accessories

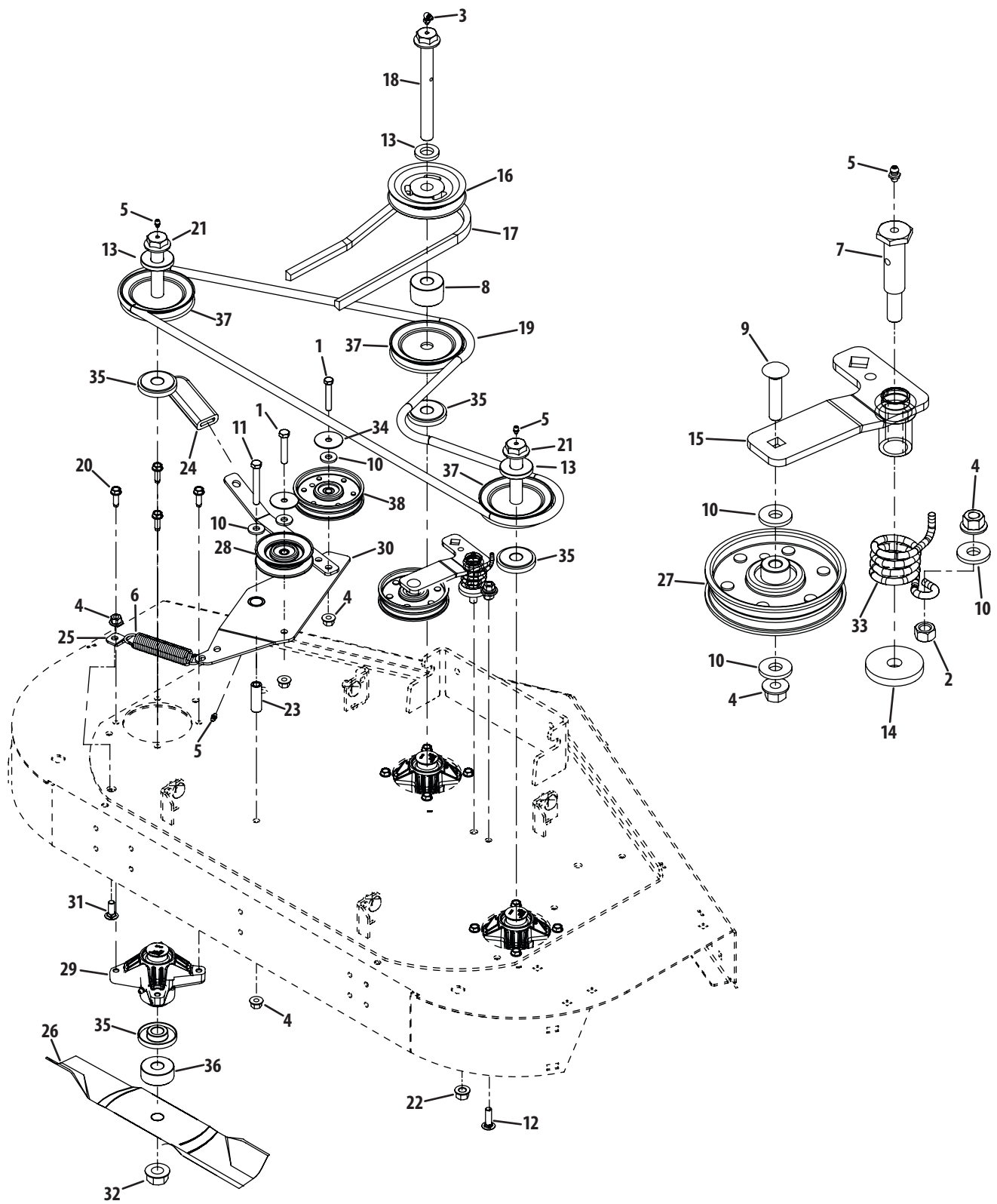


Ref.	Part Number	Description
1	00011453	Jam Nut, 3/8-24
2	00012169	Washer, .344 x .688 x .063
3	00012235	Hose Clamp, .490
4	725-0157	Cable Tie
5	00014608	Nylock Nut, #10-32
6	00060056	Nut, #8-32
7	01000215	Hose Clamp, .250-.625
8	712-3004A	Flange Counterlock Nut, 5/16-18
9	710-3217	Machine Screw, #8-32 x .356
10	710-0510	Hex Screw, 7/16-20 x 3.00
11	710-0458	Carriage Bolt, 5/16-18 x 1.75
12	01002710	Washer, .406 x .750 x .063
13	01003116	Fuel Pick-Up Fitting
	01007425†	Fuel Pick-Up Fitting
14	01003283	Oil Drain Hose
15	01004350	Fuel Tank
	951-04318†	Fuel Tank Assembly
16	736-04131	Washer, .438 x 1.745 x .250
17	01007533	Bevel Key, .250 x .250 x 2.75
18	01008138P	Utility Bin
	951-11696†	Utility Bin
19	01008434P	PTO
20	01008531P	Flange Screw, #10-32 x .500
21	01008623	Straight Exhaust Pipe

Ref.	Part Number	Description
22	01009243	Flange Screw, 3/8-16 x .875
23	02000456	Muffler
24	02000477	Throttle Control Cable
25	02000478	Choke Cable
26	02001911-5	Fiel Hose, 1/4
27	02002253	Fuel Tank Grommet
	735-04065†	Fuel Tank Grommet
28	02003417	Transmission Drive Pulley
29	02005013	Hex Flange Screw, 3/8-16 x .500
30	02005299	Hex Flange Screw, 5/16-18 x 1.0
31	703-07213	PTO Retainer Bracket
32	910-0224	Hex Washer Screw, #10-16 x 0.500
33	710-3008	Hex Screw, 5/16-18 x .75
34	712-3007	Jam Nut, 5/16-18
35	731-04914	Throttle Control Knob
36	936-0119	Lock Washer, 5/16
37	936-0171	Lock Washer, 7/16
38	951-3124E	Fuel Cap
	951-12193A†	Fuel Cap
39	KH-SV715-3030	Kohler SV715-3025 Engine
40	751-12118†	Rollover Valve
41	735-04081†	Rubber Grommet, 23 x 3.55
42	751-12089-28†	Hose Vent, 3/16 EPA

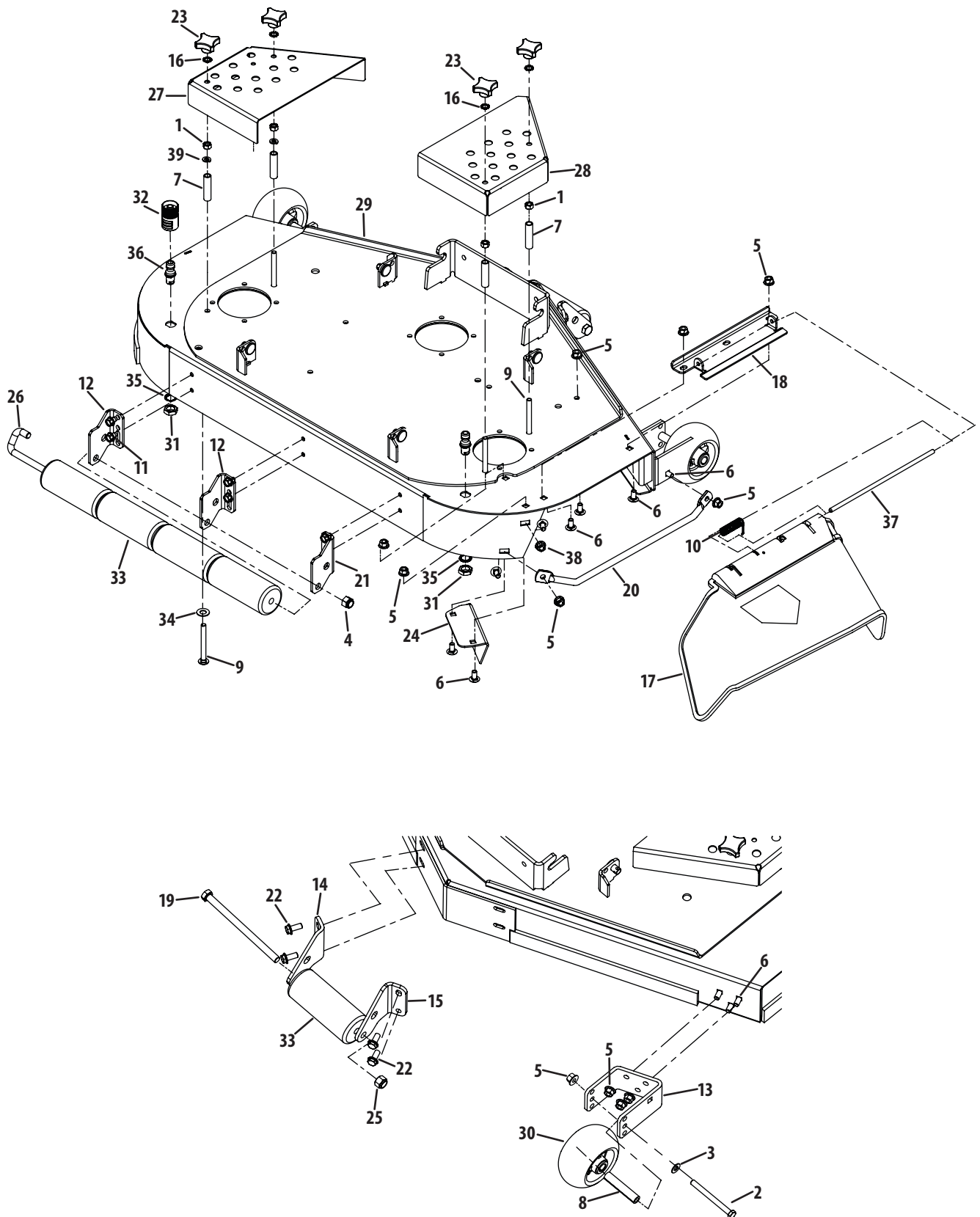
† Models built after 1-1-11

48" Deck Spindle Assembly



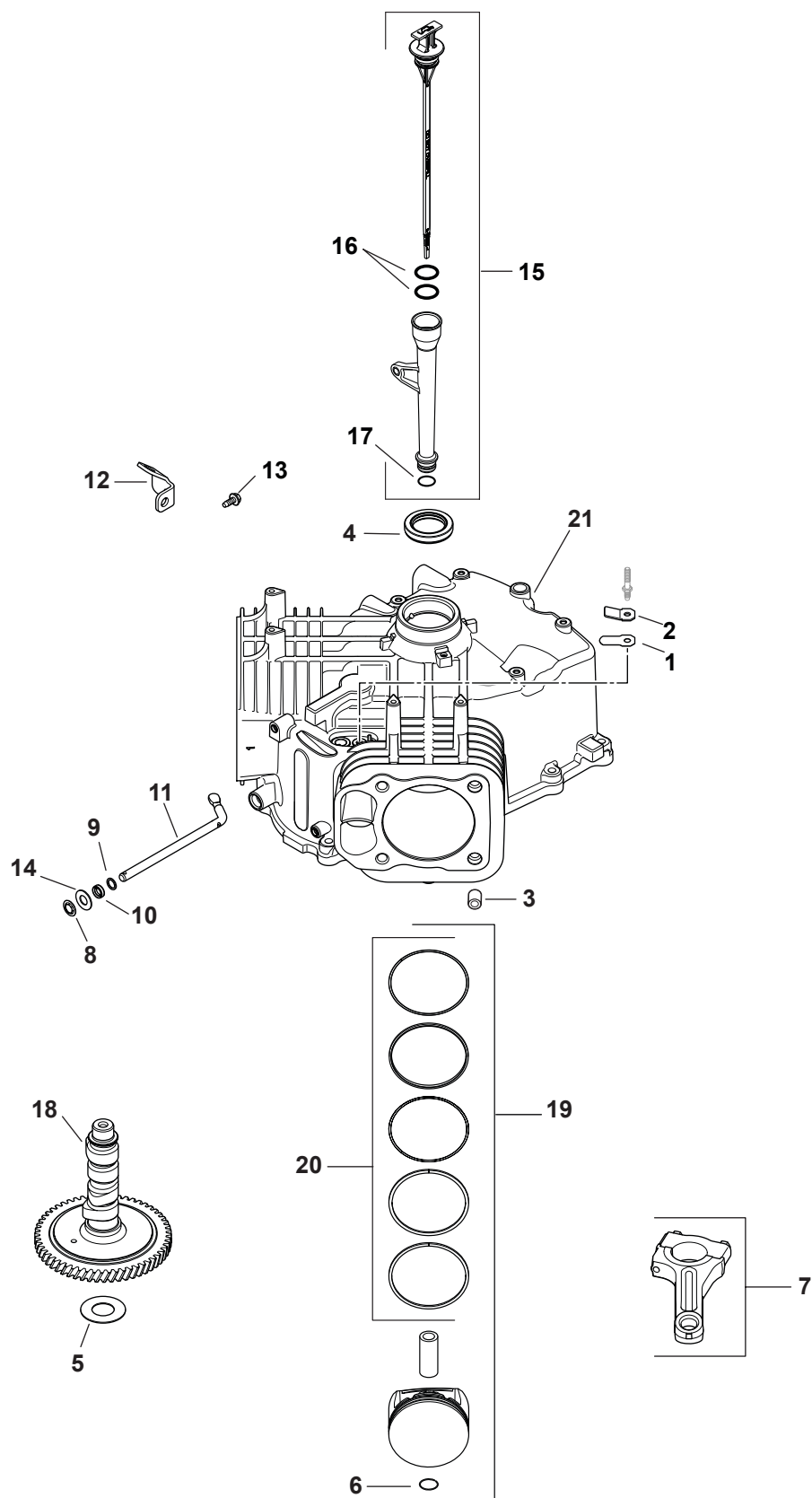
Ref.	Part Number	Description
1	710-3011	Hex Screw, 3/8-16 x 2.00
2	912-3017	Nut, 3/8-16
3	737-3004	Grease Fitting, 1/4-28 x .788
4	00022560	Flange Counterlock Nut, 3/8-16
5	00060078	Grease Fitting, 1/4-28
6	01000199	Extension Spring, 1.00 x 5.00 x .125
7	01000302	Shoulder Bolt, .625 x 1.95
8	750-05518	Spacer, .760 x 2.00 x 1.27
9	710-0560	Carriage Bolt, 3/8-18 x 1.75
10	736-3052	Washer, .406 x 1.00 x .105
11	01004127	Hex Screw, 3/8-16 x 3.00
12	710-3034	Carriage Bolt, 3/8-16 x 1.25
13	748-3101A	Spacer, 2.0 x .75 ID x .31
14	01003269	Washer, .438 x 1.75 x .250
15	01005737	Idler Arm Assembly
	01000308	Sleeve Bearing, .628 x .753 x .625
16	01005202	Pulley
17	01009787	V-Belt
18	710-05110A	Hex Screw, 3/4-16 x 7.7
19	02000154	V-Belt
20	02000762	Hex Flange Screw, 5/16-18 x 1.00
21	710-1889A	Hex Flange Screw, 3/4-16 x 5.85
22	02000948	Flange Counterlock Nut, 7/16-14
23	02003640	Spacer, .390 x .625 x 1.88
24	02003740	Flat Grip, 1.0 x 3.2 x .25
25	02004195	Spring Mount Bracket
26	02005017	Hi-Lift Blade, 17.0
27	02005077	Idler Pulley
28	02005078	Idler Pulley
29	918-04426	Spindle Assembly
30	853-000029	Double Idler
	01000308	Sleeve Bearing, .628 x .753 x .625
31	710-3168	Carriage Bolt, 3/8-16 x 1.00
32	712-3078	Flange Lock Nut, 3/4-16
33	732-3067	Torsion Spring
34	736-3040	Washer, .406 x 1.92 x .060
35	748-3065A	Deck Spindle Spacer
36	750-05184	Spacer, .760 x 2.000 x .790
37	756-3089	Pulley
38	02004447	Idler Pulley

48" Deck Assembly



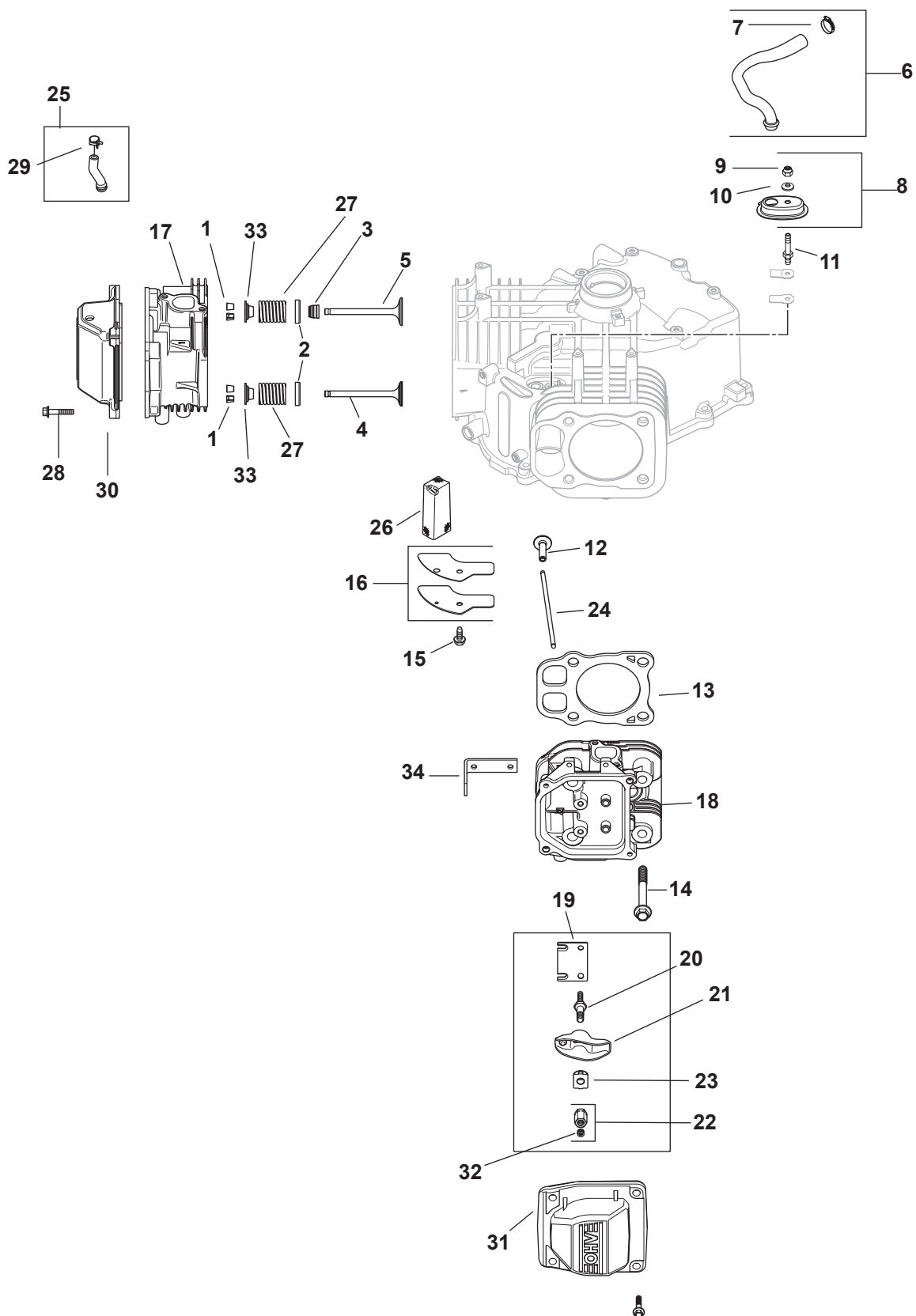
Ref.	Part Number	Description
1	912-3017	Nut, 3/8-16
2	00011925	Hex Screw, 3/8-16 x 4.00
3	00012158	Washer, .406 x .813 x .063
4	712-3083	Hex Lock Nut, 1/2-13
5	00022560	Flange Counterlock Nut, 3/8-16
6	710-3178	Carriage Bolt, 3/8-16 x .75
7	01000395	Spacer, .400 x .560 x 2.45
8	750-3193	Spacer, .390 x .620 x 3.04
9	710-0521	Carriage Bolt, 3/8-16 x 3.50
10	732-04797	Torsion Spring, .639 x 2.16 x .12
11	01004304	Flange Screw, 3/8-16 x .500
12	01004707	Roller Mount Bracket
13	01005243	Anit-Scalp Front Mount Bracket
14	02004497	LH Front Roller Mount Bracket
15	02004500	RH Front Roller Mount Bracket
16	01005851	Washer, .398 x .694 x .032
17	01006693	Chute Deflector
18	01006748	Chute Deflector Bracket
19	01006961	Hex Screw, 1/2-20 x 7.50
20	01008644	Finger Guard
21	01008790	RH Roller Mt. Brkt.
22	01009243	Flange Screw, 3/8-16 x .875
23	02000040	Plastic Knob, 3/8-16
24	02001235	Micro Chute Baffle
25	02002299	Nut, 1/2-20
26	02002799	J-Hook
27	02003605	LH Belt Cover
28	02003606	RH Belt Cover
29	02005231	Deck Assembly
30	634-3159	Wheel
31	912-0641	Hex Nut
32	921-04041	Water Nozzle Adapter
33	731-3005	Front Roller
34	936-0272	Flat Washer, .510 x 1.00 x .060
35	936-0760	Lock Washer, 17 x 23.8 x 1.95
36	737-04003D	Water Deck Nozzle
37	747-3384	Chute Deflector Rod
38	712-04065	Nut, Flange Lock, 3/8-16, Grf,
39	936-0169	Washer, Lock, 3/8 , Regular Duty

Kohler SV715-3030 Crankcase



Ref.	Part Number	Description
1	KH-12-402-02	Breather Reed
2	KH-24-018-04-S	Breather Reed Retainer
3	KH-24-380-16-S	Locating Pin
4	KH-24-032-19-S	Oil Seal, 1.78 x 1.26
5	KH-12-422-07-S	Camshaft Shim (White, .028)
—	KH-12-422-08-S	Camshaft Shim (Blue, .03)
—	KH-12-422-09-S	Camshaft Shim (Red, .032)
—	KH-12-422-10-S	Camshaft Shim (Yellow, .034)
—	KH-12-422-11-S	Camshaft Shim (Green, .036)
—	KH-12-422-12-S	Camshaft Shim (Gray, .038)
—	KH-12-422-13-S	Camshaft Shim (Black, .04)
6	KH-24-018-01-S	Piston Pin Retainer
7	KH-24-067-28-S	Connecting Rod (STD)
8	KH-24-018-09-S	Ring Retainer
9	KH-24-468-15-S	Flat Washer, 1 ¹ / ₃₂
10	KH-28-032-09-S	Governor Cross Shaft Seal
11	KH-24-144-38-S	Governor Cross Shaft
12	KH-24-126-19	Oil Fill Tube Bracket
13	KH-M-545013-S	Flange Screw, M5 x .8 x 13
14	KH-M-931010-S	Flat Washer, 9mm
15	KH-32-755-04-S	Dipstick & Tube Kit
16	KH-25-153-09-S	O-Ring
17	KH-12-153-01-S	Lower Oil Fill Tube O-Ring
18	KH-32-010-05-S	Camshaft Assembly
19	KH-32-874-13-S	Piston W/ Ring Kit (STD)
20	KH-32-108-01-S	Ring Set (STD)
21	N/A	Crankcase (Use Short Block)

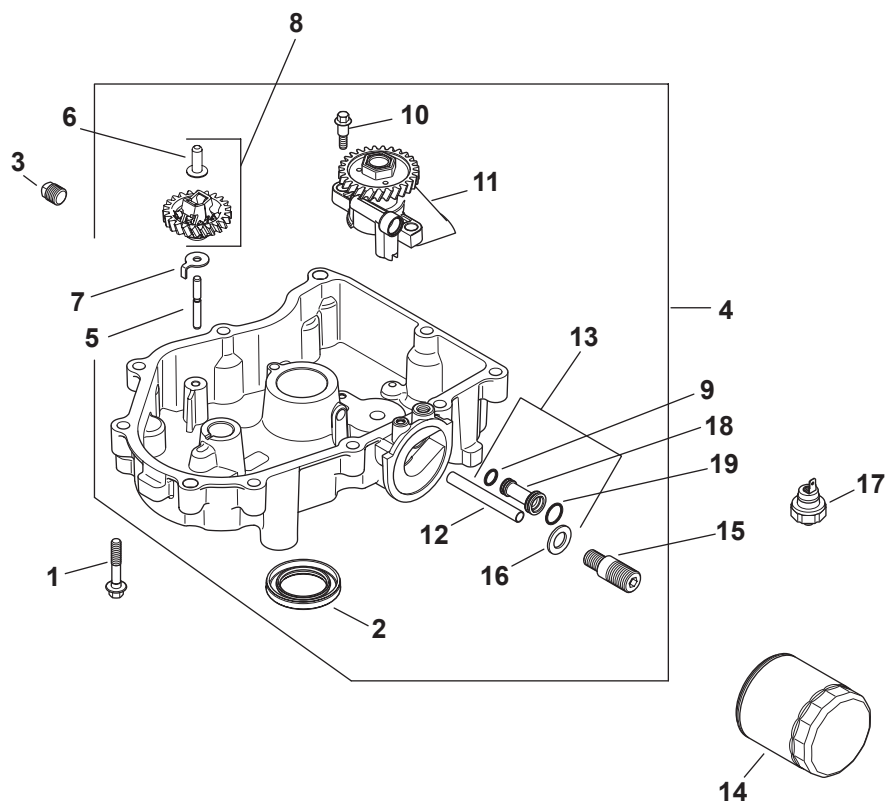
Kohler SV715-3030 Head/Valve/Breather



Kohler SV715-3030 Head/Valve/Breather

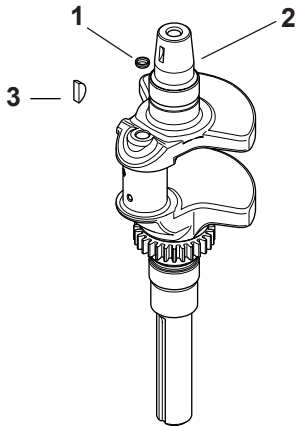
Ref.	Part Number	Description
1	KH-12-755-03	Retainer Kit
2	KH-235011-S	Spring Retainer
3	KH-66-032-05-S	Valve Stem Seal
4	KH-24-016-01	Exhaust Valve (STD)
5	KH-24-017-01	Intake Valve (STD)
6	KH-32-326-06-S	Breather Hose Kit (Inc. #7)
7	KH-25-237-31-S	Hose Clamp, ½
8	KH-32-081-02-S	Housing Breather Kit (Inc. #9 & 10)
9	KH-M-547050-S	Lock Nut, M5 x 8
10	KH-32-468-01-S	Sealing Washer
11	KH-32-072-03-S	Breather Cover Stud
12	KH-32-019-02-S	Tappet
13	KH-32-841-01-S	Cylinder Head Gasket Kit
14	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
15	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
16	KH-32-096-04-S	Breather Cover
17	KH-32-318-13-S	Cylinder Head Assembly Kit, #1 (Inc. Exhaust Mounting Hardware)
18	KH-32-318-14-S	Cylinder Head Assembly Kit, #2 (Inc. Exhaust Mounting Hardware)
19	KH-32-146-09-S	Guide Plate
20	KH-32-072-04-S	Rocker Stud
21	KH-32-186-03-S	Rocker Arm
22	KH-32-100-05-S	Hex Nut Assembly (Inc. #32)
23	KH-25-599-01-S	Rocker Arm Pivot
24	KH-32-411-04-S	Push Rod
25	KH-32-326-07-S	Fuel Pump Hose Kit (Inc. #29)
26	KH-32-050-05-S	Breather Filter
27	KH-32-089-05-S	Valve Spring
28	KH-25-086-374-S	Pan Head Screw
29	KH-25-237-01-S	Hose Clamp
30	KH-25-096-10-S	Rocker Cover
31	KH-25-096-09-S	Rocker Cover
32	KH-25-086-168-S	Set Screw
33	KH-25-173-28-S	Valve Spring Cap
34	KH-25-445-03-S	Lifting Strap
NS	KH-32-755-03-S	Cylinder Head Hardware Kit

Kohler SV715-3030 Oil Pan/Lubrication



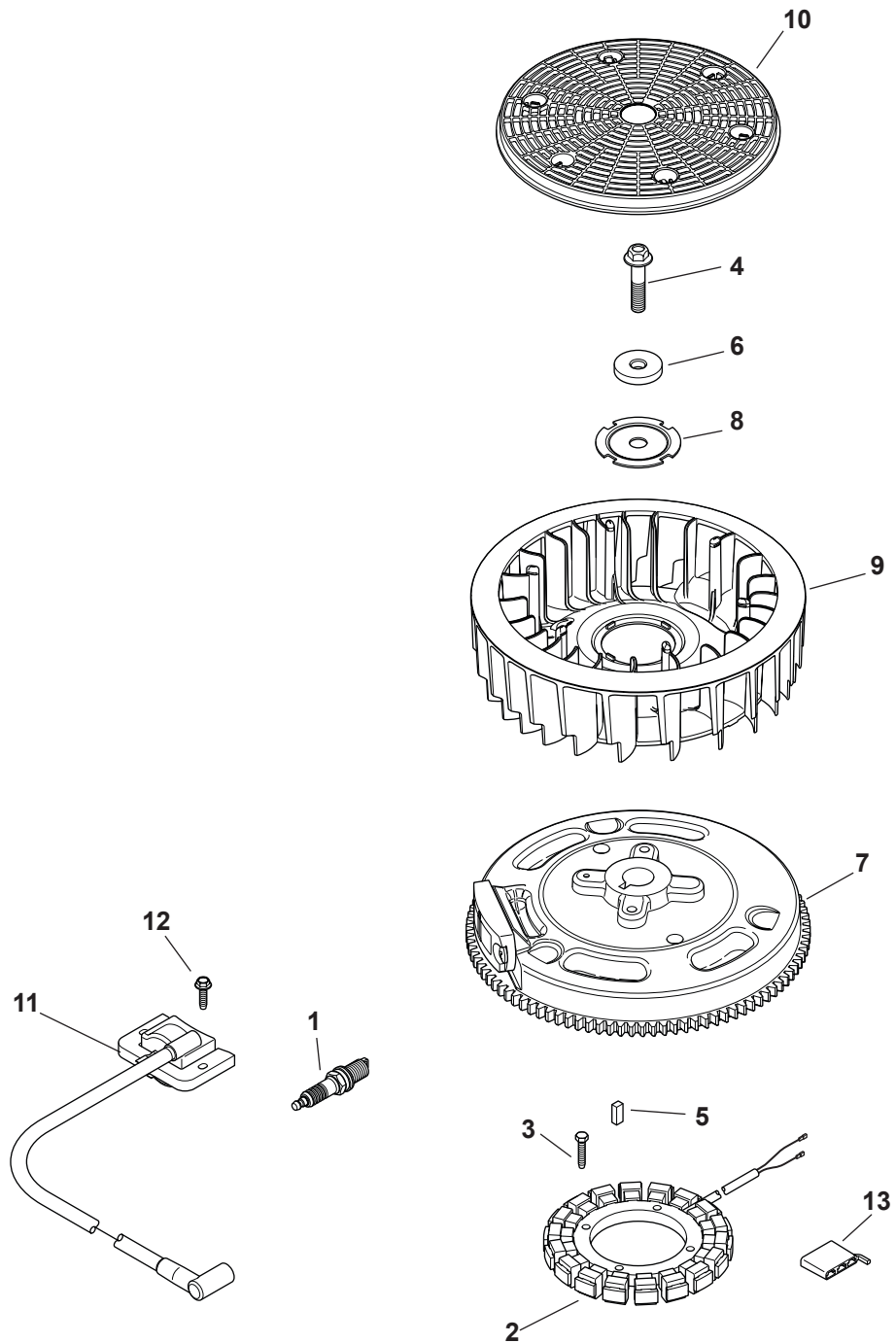
Ref.	Part Number	Description
1	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
2	KH-25-032-06-S	Oil Seal, 2.38 x 1.45
3	KH-25-139-57-S	Square Head Pipe Plug, 3/8
4	KH-32-199-14-S	Oil Pan Assembly
5	KH-12-144-02	Governor Gear Shaft
6	KH-12-380-01	Governor Regulating Pin
7	KH-24-448-02-S	Locking Tab
8	KH-32-310-02-S	Governor Gear Kit
9	KH-24-153-01	Oil Pick-Up O-Ring
10	KH-32-086-01-S	Screw

Ref.	Part Number	Description
11	KH-32-393-16-S	Oil Pump Assembly
12	KH-32-123-01-S	Oil Feed Tube (Filter to Oil Pan)
13	KH-32-123-09-S	Oil Feed Tube Assembly
14	KH-52-050-02-S	Oil Filter
15	KH-32-136-05-S	Oil Filter Nipple
16	KH-32-468-02-S	Flat Washer
17	KH-25-099-27-S	Oil Pressure Switch
18	KH-32-123-06-S	Oil Feed Tube
19	KH-32-153-05-S	O-Ring



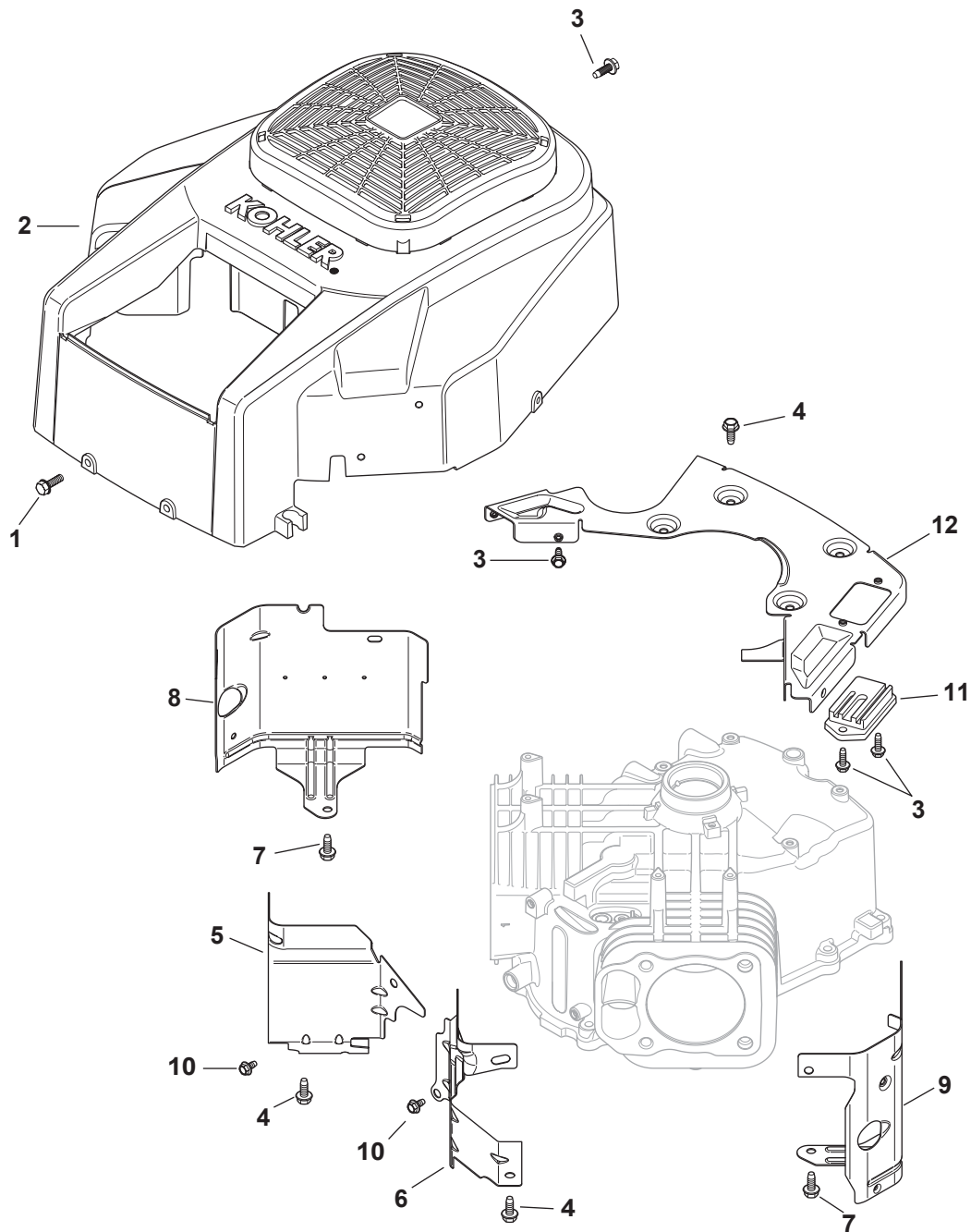
Ref.	Part Number	Description
1	KH-52-139-09-S	Cup Plug
2	KH-32-014-305-S	Crankshaft
3	KH-X-43-1-S	Key, 1/8" x 1/2"

Kohler SV715-3030 Ignition/Electrical



Ref.	Part Number	Description
1	759-3336	Spark Plug
2	KH-237878	15 Amp Stator Kit
3	KH-M-548025-S	Screw, M5 x 0.8 x 25
4	KH-25-086-361-S	Hex Flange Screw
5	KH-25-340-04-S	Square Key
6	KH-25-468-09-S	Flat Washer
7	KH-32-025-16-S	Flywheel Assembly
8	KH-20-146-05-S	Fan Mounting Plate
9	KH-32-157-01-S	Fan
10	KH-32-162-03-S	Grass Screen
11	KH-24-584-45-S	Module Ignition Kit
12	KH-M-545020-S	Screw, M5 x .8 x 20
13	KH-25-155-41-S	Connector
N/A	KH-25-454-03-S	Wire Tie
N/A	KH-32-176-24-S	Wiring Harness

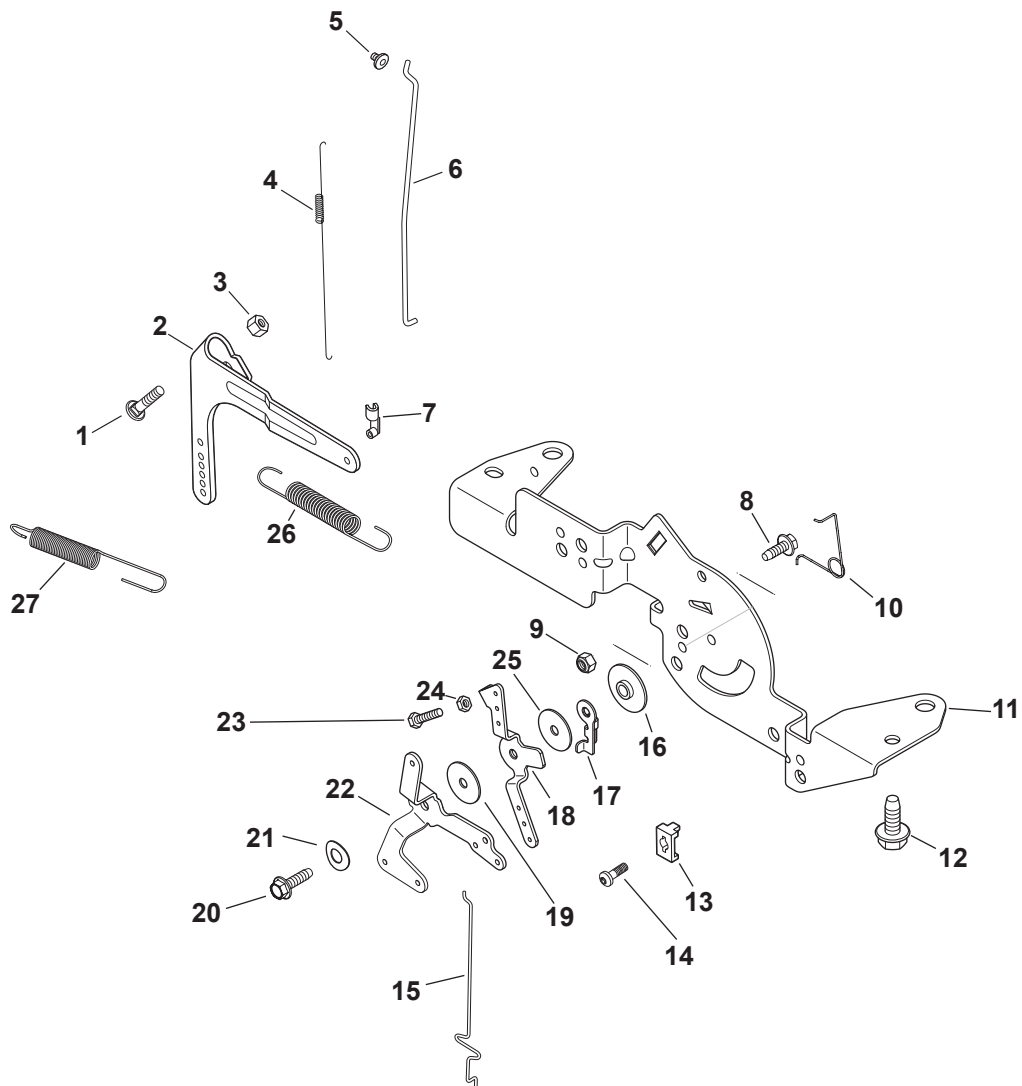
Kohler SV715-3030 Blower Housing & Baffles



Kohler SV715-3030 Blower Housing & Baffles

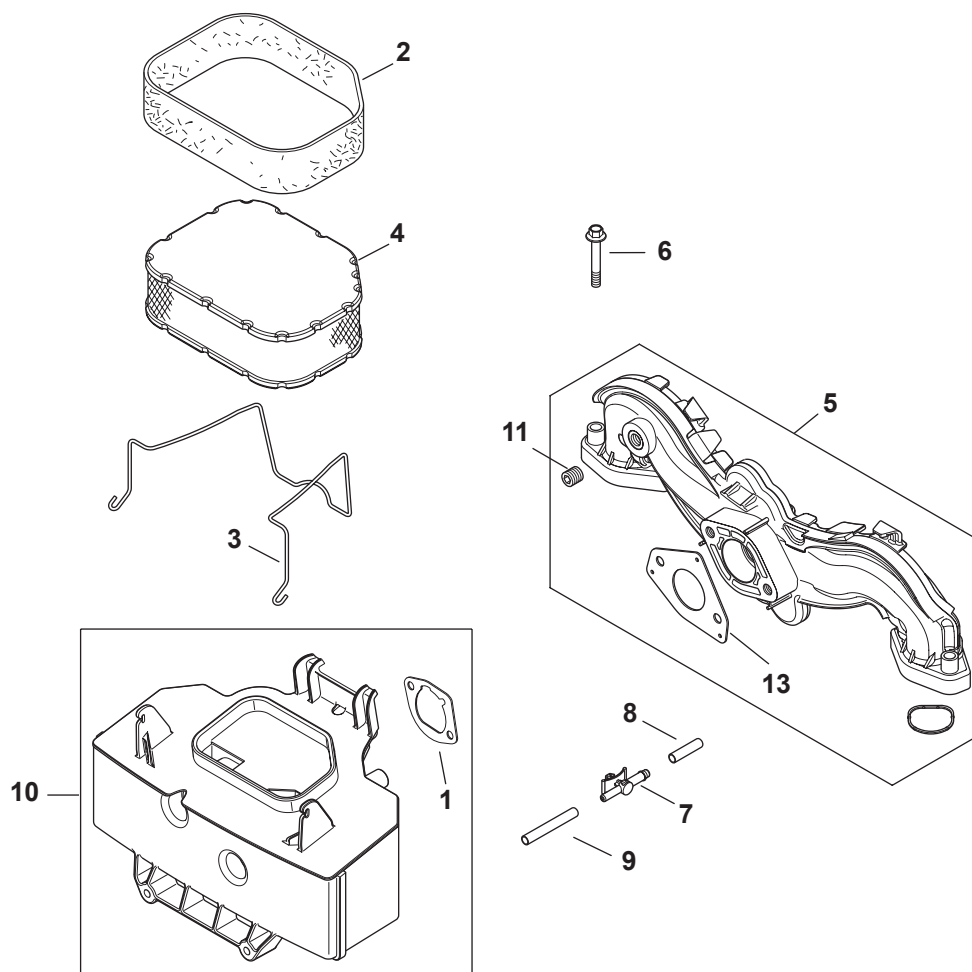
Ref.	Part Number	Description
1	KH-24-086-12	Screw, M6 x 1.7 x 18
2	KH-32-027-08-S	Blower Housing Kit
3	KH-M-545016-S	Flange Screw, M5 x .8 x 16
4	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
5	KH-24-063-93-S	Valley Baffle, #1 Cylinder
6	KH-24-063-94-S	Valley Baffle, #2 Cylinder
7	KH-25-086-158-S	Flange Screw, M6 x 1.0 x 10
8	KH-32-063-10-S	Cylinder Barrel Baffle, #1 Side
9	KH-32-063-12-S	Cylinder Barrel Baffle, #2 Side
10	KH-M-0545010	Flange Screw, M5 x .8 x 10
11	KH-41-403-10-S	Regulator/Rectifier
12	KH-32-146-05-S	Backing Plate Kit
NS	KH-32-113-53-S	Fixed Guard Decal

Kohler SV715-3030 Engine Controls

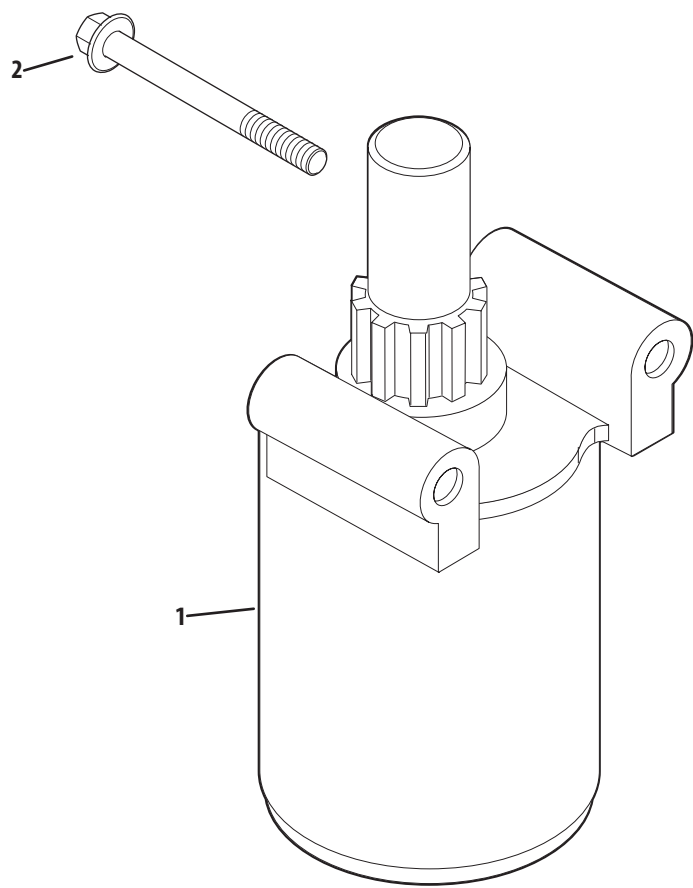


Ref.	Part-Number	Description
1	KH-24-211-03-S	Bolt, M6 x 1.0 x 25
2	KH-24-090-51-S	Governor Lever
3	KH-M-641060-S	Flange Nut, M6 x 1.0
4	KH-24-089-01	Linkage Spring
5	KH-25-158-08	Linkage Retaining Bushing
6	KH-24-079-04	Throttle Linkage
7	KH-25-158-11	Throttle Linkage Bushing
8	KH-M-545016-S	Flange Screw, M5 x .8 x 16
9	KH-M-547050-S	Lock Nut, M5 x .8
10	KH-24-089-03	Choke Return Spring
11	KH-32-126-04-S	Control Bracket
12	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
13	KH-12-237-01	Cable Clamp
14	KH-24-086-43-S	Screw, M5 x .8 x 16
15	KH-24-079-22-S	Choke Linkage
16	KH-24-112-27-S	Control Assembly Spacer
17	KH-24-090-47-S	Throttle Actuator Lever
18	KH-24-090-13	Throttle Control Lever
19	KH-24-468-01	Flat Washer, 5.5mm
20	KH-M-545020-S	Flange Screw, M5 x .8 x 20
21	KH-41-468-03	Spring Washer, ¼
22	KH-24-090-05	Choke Lever
23	KH-M-403025	Screw, M4 x .7 x 25
24	KH-M-446030-S	Nut, M4 x .7
25	KH-24-468-20-S	Flat Washer, 5mm
26	KH-24-089-55-S	Governor Spring
27	KH-24-089-25-S	Governor Spring

Kohler SV715-3030 Air Intake/Filtration

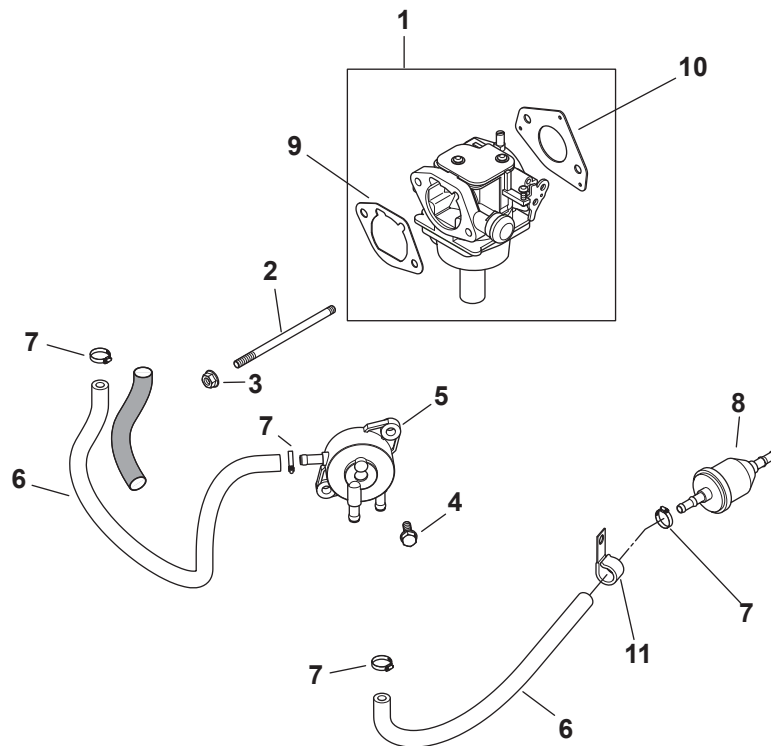


Ref.	Part Number	Description
1	KH-24-041-14	Air Cleaner Base Gasket
2	KH-32-083-08-S	Pre-Cleaner Element
3	KH-32-344-03-S	Air Cleaner Element Latch
4	KH-32-083-06-S	Air Filter Element
5	KH-24-164-91-S	Intake Manifold Kit
6	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
7	KH-25-155-51-S	Evaporative Connector
8	KH-25-173-33-S	Evaporative Mask
9	KH-25-326-08-S	Evaporative Hose, 20"
10	KH-32-094-08-S	Air Cleaner Base
11	KH-25-139-60-S	Pipe Plug, 1/8
12	KH-24-041-52-S	Carburetor Gasket
13	KH-24-153-27-S	Intake Port O-Ring

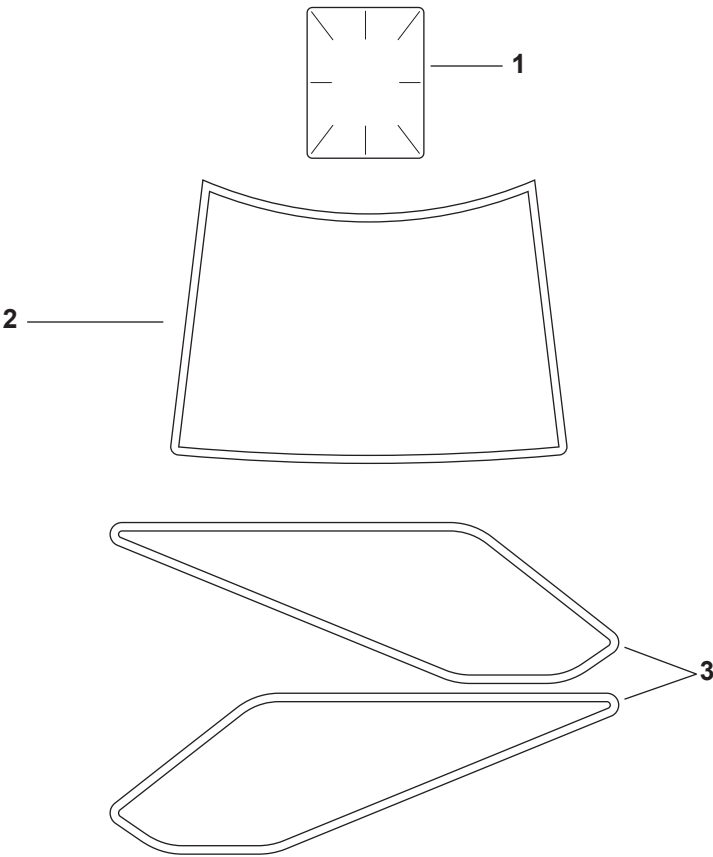


Ref.	Part Number	Description
1	KH-32-098-03-S	Starter Assembly
2	KH-M-851080-S	Flange Screw, M8 x 1.25 x 80

Kohler SV715-3030 Fuel System



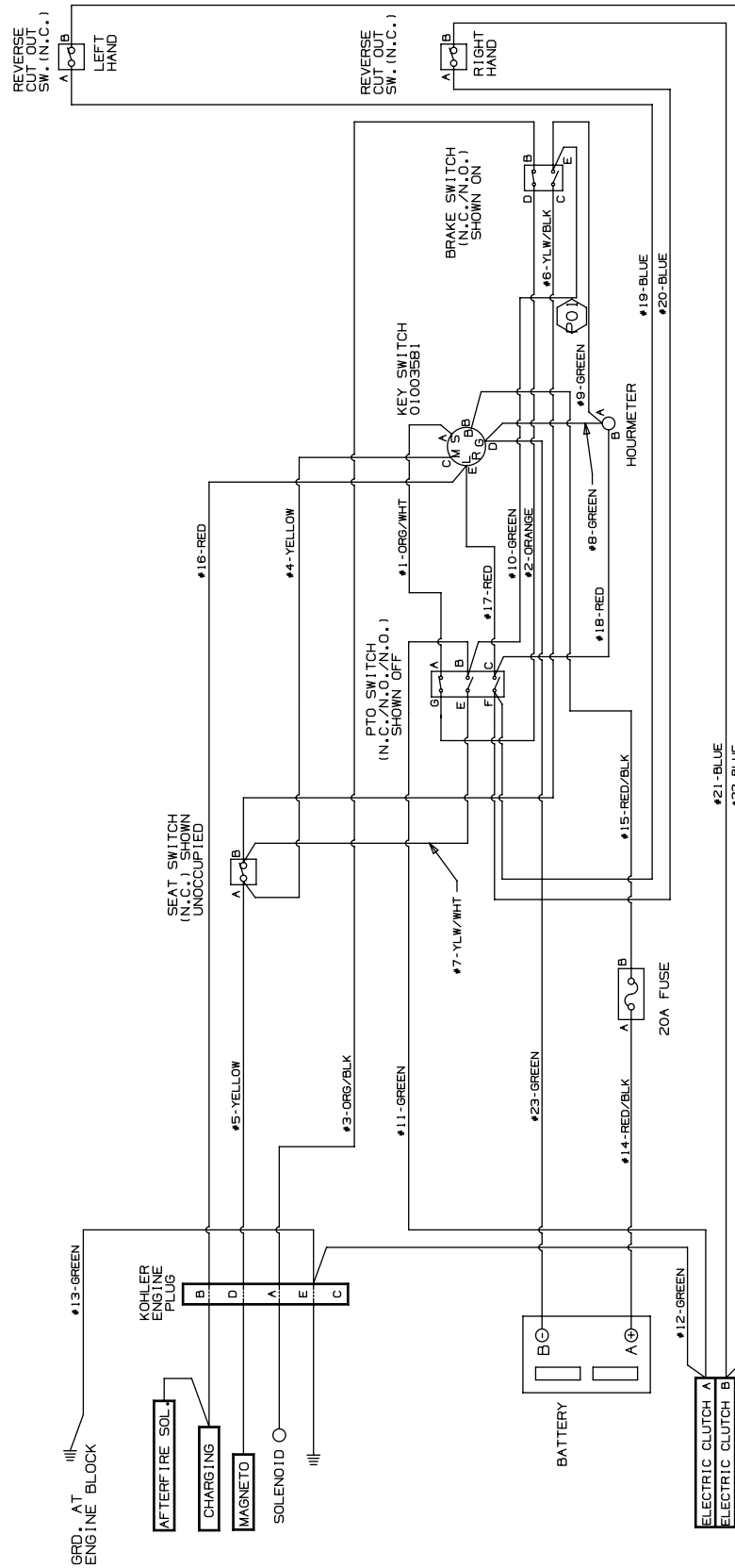
Ref.	Part-Number	Description
1	KH-32-853-22-S	Carburetor Kit
2	KH-M-629105-S	Stud, M6 x 1.0 x 106
3	KH-M-641060-S	Flange Nut, M6 x 1.0
4	KH-24-086-12	Tap Screw, M6 x 1.7 x 18
5	KH-24-393-16	Fuel Pump
6	KH-25-111-34-S	Fuel Line
7	KH-25-237-31-S	Hose Clamp, ½
8	KH-25-050-22-S1	Fuel Filter
9	KH-24-041-14	Air Cleaner Base Gasket
10	KH-24-041-52-S	Carburetor Gasket
11	KH-47-154-01-S	Cable Clip



Artwork is representative.
Actual labels may differ depending on model and specification number.

Ref.	Part Number	Description
1	KH-25-113-39-S	Clear Laminate Decal
2	KH-32-113-62-S	Decal, 22 HP
3	KH-32-113-65-S	Decal, Twin Wings

Electrical Schematic







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