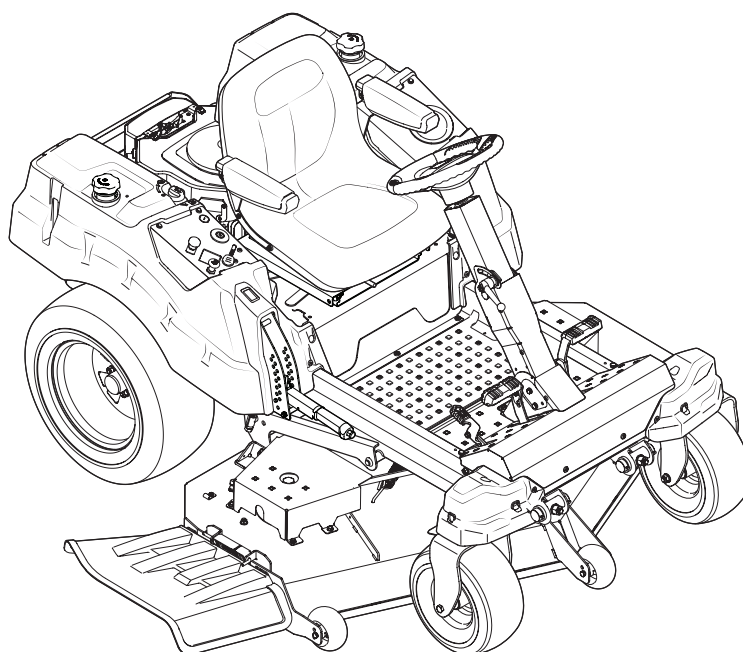


Cub Cadet[®]

OPERATOR'S MANUAL



Z-Force SZ Zero-Turn Tractor

⚠ WARNING

**READ AND FOLLOW ALL SAFETY RULES AND INSTRUCTIONS IN THIS MANUAL
BEFORE ATTEMPTING TO OPERATE THIS MACHINE.
FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY.**

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

Thank You

Thank you for purchasing a Cub Cadet Zero-Turn Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

Please read this entire manual prior to operating the equipment. It instructs you how to safely and easily set up, operate and maintain your machine. Please be sure that you, and any other persons who will operate the machine, carefully follow the recommended safety practices at all times. Failure to do so could result in personal injury or property damage.

All information in this manual is relative to the most recent product information available at the time of printing. Review this manual frequently to familiarize yourself with the machine, its features and operation. Please be aware that this Operator's Manual may cover a range of product specifications for various models. Characteristics and features discussed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

If applicable, the power testing information used to establish the power rating of the engine equipped on this machine can be found at www.opei.org or the engine manufacturer's web site.

If you have any problems or questions concerning the machine, phone your local Cub Cadet dealer or contact us directly. Cub Cadet's Customer Support telephone numbers, website address and mailing address can be found on this page. We want to ensure your complete satisfaction at all times.

Throughout this manual, all references to *right* and *left* side of the machine are observed from the operating position

The engine manufacturer is responsible for all engine-related issues with regards to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's/Operator's Manual, packed separately with your machine, for more information.

Table of Contents

<i>Safe Operation Practices</i>	<i>3</i>	<i>Service</i>	<i>28</i>
<i>Assembly & Set-Up</i>	<i>9</i>	<i>Troubleshooting</i>	<i>32</i>
<i>Controls & Features</i>	<i>13</i>	<i>Replacement Parts</i>	<i>33</i>
<i>Operation</i>	<i>16</i>	<i>Attachments & Accessories</i>	<i>35</i>
<i>Maintenance & Adjustment</i>	<i>21</i>	<i>Warranty</i>	<i>36</i>

Record Product Information

Before setting up and operating your new equipment, please locate the model plate on the equipment and record the information in the provided area to the right. Pivot the seat assembly forward to locate the model plate on the underside of the seat pivot bracket. This information will be necessary, should you seek technical support via our web site, Customer Support Department, or with a local authorized service dealer.

MODEL NUMBER

--	--	--	--	--	--	--	--	--	--	--

SERIAL NUMBER

--	--	--	--	--	--	--	--	--	--	--

Product Registration and Customer Support

Please register your product on our website, www.cubcadet.com.

If you have difficulty assembling this product or have any questions regarding the controls, operation, or maintenance of this machine, you can seek help from the experts. Choose from the options below:

- ◇ Visit us on the web at www.cubcadet.com



See How-to Maintenance and Parts Installation Videos at www.cubcadet.com/tutorials

- ◇ Call a Customer Support Representative at (800) 965-4CUB
- ◇ Locate your nearest Cub Cadet Dealer at (877) 282-8684
- ◇ Write to Cub Cadet LLC • P.O. Box 361131 • Cleveland, OH • 44136-0019



WARNING! This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol. **HEED ITS WARNING!**

CALIFORNIA PROPOSITION 65



WARNING! Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.



WARNING! Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. *Wash hands after handling*



DANGER! This machine was built to be operated according to the safe operation practices in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

General Operation

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.
4. Never allow adults to operate this machine without proper instruction.
5. To help avoid blade contact or a thrown object injury, keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
6. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys, and other foreign objects which could be picked up and thrown by the blade(s). Thrown objects can cause serious personal injury.
7. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction which may cause discharged material to ricochet back toward the operator.
8. Always wear safety glasses or safety goggles during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
9. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Loose fitting clothes and jewelry can be caught in movable parts. Never operate this machine in bare feet or sandals.
10. Be aware of the mower and attachment discharge direction and do not point it at anyone. Do not operate the mower without the discharge cover or entire grass catcher in its proper place.
11. Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.

12. A missing or damaged discharge cover can cause blade contact or thrown object injuries.
13. Stop the blade(s) when crossing gravel drives, walks, or roads and while not cutting grass.
14. Watch for traffic when operating near or crossing roadways. This machine is not intended for use on any public roadway.
15. Do not operate the machine while under the influence of alcohol or drugs.
16. Mow only in daylight or good artificial light.
17. Never carry passengers.
18. Back up slowly. Always look down and behind before and while backing to avoid a back-over accident. Be aware and pay attention to the safety system function that stops power to the blades when driving in reverse. If not functioning properly, contact an authorized dealer for safety system inspection and repair.
19. Slow down before turning. Operate the machine smoothly. Avoid erratic operation and excessive speed.
20. Disengage blade(s), set parking brake, stop engine and wait until the blade(s) come to a complete stop before removing grass catcher, emptying grass, unclogging chute, removing any grass or debris, or making any adjustments.
21. Never leave a running machine unattended. Always turn off blade(s), place drive control levers/pedals in neutral, set parking brake, stop engine and remove key before dismounting.
22. Use extra care when loading or unloading the machine into a trailer or truck. This machine should not be driven up or down ramp(s), because the machine could tip over, causing serious personal injury. The machine must be pushed manually on ramp(s) to load or unload properly.
23. Muffler and engine become hot and can cause a burn. Do not touch.
24. Check overhead clearances carefully before driving under low hanging tree branches, wires, door openings etc., where the operator may be struck or pulled from the machine, which could result in serious injury.
25. Disengage all attachment clutches, set the parking brake to the 'ON' position or on control lever tractors move the RH and LH drive control levers fully outward to the neutral position before attempting to start the engine.
26. Your machine is designed to cut normal residential grass of a height no more than 10". Do not attempt to mow through unusually tall, dry grass (e.g., pasture) or piles of dry leaves. Dry grass or leaves may contact the engine exhaust and/or build up on the mower deck presenting a potential fire hazard.
27. Use only accessories and attachments approved for this machine by the machine manufacturer. Read, understand and follow all instructions provided with the approved accessory or attachment.
28. Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect

themselves and others from serious injury.

29. If situations occur which are not covered in this manual, use care and good judgment. Contact your customer service representative for assistance.

Slope Operation

Slopes are a major factor related to loss of control and tip-over accidents which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

For your safety, use the slope gauge included as part of this manual to measure slopes before operating this machine on a sloped or hilly area. If the slope is greater than 15 degrees as shown on the slope gauge, do not operate this machine on that area or serious injury could result.

Do:

1. Mow across slopes, not up and down. Exercise extreme caution when changing direction on slopes.
2. Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
3. Use slow speed. Choose a low enough speed so that you will not have to stop while on the slope. Avoid starting or stopping on a slope. If the tires are unable to maintain traction, disengage the blades and proceed slowly and carefully straight down the slope.
4. Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
5. Use extra care with grass catchers or other attachments. These can change the stability of the machine.
6. Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction. Rapid acceleration or deceleration could cause the front of the machine to lift and rapidly flip over backwards, which could cause serious injury.

Do Not:

1. Do not turn on slopes unless necessary; then turn slowly uphill and use extra care while turning.
2. Do not mow near drop-offs, ditches or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff, ditch, or if an edge caves in.
3. Do not try to stabilize the machine by putting your foot on the ground.
4. Do not use a grass catcher on steep slopes.
5. Do not mow on wet grass. Reduced traction could cause sliding.
6. Do not tow heavy pull behind attachments (e.g. loaded dump cart, lawn roller, etc.) on slopes greater than 5 degrees. When going down hill, the extra weight tends to push the tractor and may cause you to lose control (e.g. tractor may speed up, braking and steering ability are reduced, attachment may jack-knife and cause tractor to overturn).

Children

1. Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. They do not understand the dangers. Never assume that children will remain where you last saw them.
 - a. Keep children out of the mowing area and in watchful care of a responsible adult other than the operator.
 - b. Be alert and turn machine off if a child enters the area.
 - c. To avoid back-over accidents, always look behind and down for small children.
 - d. Never carry children, even with the blade(s) shut off. They may fall off and be seriously injured or interfere with safe machine operation.
 - e. Use extreme care when approaching blind corners, doorways, shrubs, trees or other objects that may block your vision of a child who may run into the path of the machine.
 - f. Keep children away from hot or running engines. They can suffer burns from a hot muffler.
 - g. Remove key when machine is unattended to prevent unauthorized operation.
2. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.

Towing

1. Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
2. Follow the manufacturers recommendation for weight limits for towed equipment and towing on slopes.
3. Never allow children or others in or on towed equipment.
4. On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
5. Travel slowly and allow extra distance to stop.
6. Do not shift to neutral and coast downhill.

Service

Safe Handling of Gasoline:

1. To avoid personal injury or property damage use extreme care in handling gasoline. **Gasoline is extremely flammable and the vapors are explosive.** Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite. Wash your skin and change clothes immediately.
 - a. Use only an approved gasoline container.
 - b. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
 - c. Never fuel machine indoors.
 - d. Never remove gas cap or add fuel while the engine is hot or running. Allow engine to cool at least two minutes before refueling.

- e. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to allow space for fuel expansion.
 - f. Replace gasoline cap and tighten securely.
 - g. If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.
 - h. To reduce fire hazards, keep machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel soaked debris.
 - i. Never store or re-fuel the machine or fuel container inside where there is an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
 - j. Allow a machine to cool at least five minutes before storing.
2. Avoid Static Discharge
 - a. Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
 - b. When practical, remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
 - c. Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.

General Service

1. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless, and deadly gas.
2. Before cleaning, repairing, or inspecting, make certain the blade(s) and all moving parts have stopped. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.
3. Periodically check to make sure the blades come to complete stop within approximately (5) five seconds after operating the blade disengagement control. If the blades do not stop within the this time frame, your machine should be serviced professionally by an authorized dealer.
4. Regularly check the safety interlock system for proper function, as described later in this manual. If the safety interlock system does not function properly, have your machine serviced professionally by an authorized dealer.
5. Check the blade(s) and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade(s) for damage (e.g., excessive wear, bent, cracked). Replace the blade(s) with the original equipment manufacturer's (O.E.M.) blade(s) only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"

6. Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
7. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
8. Never tamper with the safety interlock system or other safety devices. Check their proper operation regularly.
9. After striking a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before starting and operating.
10. Never attempt to make adjustments or repairs to the machine while the engine is running.
11. Grass catcher components and the discharge cover are subject to wear and damage which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace immediately with original equipment manufacturer's (O.E.M.) parts only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
12. Do not change the engine governor settings or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
13. Maintain or replace safety and instruction labels, as necessary.
14. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.
15. According to the Consumer Products Safety Commission (CPSC) and the U.S. Environmental Protection Agency (EPA), this product has an *Average Useful Life* of seven (7) years, or 270 hours of operation. At the end of the *Average Useful Life* have the machine inspected annually by an authorized service dealer to ensure that all mechanical and safety systems are working properly and not worn excessively. Failure to do so can result in accidents, injuries or death.

Do not modify engine

To avoid serious injury or death, do not modify engine in any way. Tampering with the governor setting can lead to a runaway engine and cause it to operate at unsafe speeds. Never tamper with factory setting of engine governor.

Notice Regarding Emissions

Engines which are certified to comply with California and federal EPA emission regulations for SORE (Small Off Road Equipment) are certified to operate on regular unleaded gasoline, and may include the following emission control systems: Engine Modification (EM) and Three Way Catalyst (TWC) if so equipped.

When required, models are equipped with low permeation fuel lines and fuel tanks for evaporative emission control. California models may also include a carbon canister. Please contact Customer Support for information regarding the evaporative emission control configuration for your model.

Spark Arrestor



WARNING! This machine is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrestor meeting applicable local or state laws (if any).

If a spark arrestor is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

A spark arrestor for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.



WARNING! Your Responsibility—Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

SAVE THESE INSTRUCTIONS!

Safety Symbols

This page depicts and describes safety symbols that may appear on this product. Read, understand, and follow all instructions on the machine before attempting to assemble and operate.

Symbol	Description
	READ THE OPERATOR'S MANUAL(S) Read, understand, and follow all instructions in the manual(s) before attempting to assemble and operate
	DANGER — ROTATING BLADES Never carry passengers. Never carry children, even with the blades off.
	DANGER — ROTATING BLADES Mowing in reverse is not recommended.
	WARNING — ROTATING BLADES Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.
	DANGER — ROTATING BLADES Look down and behind before and while backing to avoid a back-over accident.
	WARNING — THROWN OBJECTS This machine may pick up and throw objects which can cause serious personal injury.
	DANGER — SAFETY DEVICES Keep safety devices (guards, shields, switches, etc.) in place and working.
	WARNING — BYSTANDERS Keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation.
	WARNING — SLOPE OPERATION Do not operate this machine on a slope greater than 15 degrees. Do not mow up and down slopes. Mow across slopes no greater than 15 degrees. Avoid sudden turns. Use low speed. If machine stops going uphill, stop blades and back down slowly.
	WARNING — HOT SURFACE Engine parts, especially the muffler, become extremely hot during operation. Allow engine and muffler to cool before touching.
	DANGER — ROTATING BLADES To reduce the risk of injury, keep hands and feet away. Do not operate unless discharge cover or grass catcher is in its proper place. If damaged, replace immediately.
	WARNING — FIRE HAZARD Allow machine to cool before fueling or storing.
	WARNING — FIRE HAZARD Do not drive through piles of dry leaves or tall grass.
	WARNING — FIRE HAZARD Do not allow debris to accumulate. The build up of debris can lead to a fire.

Slope Gauge

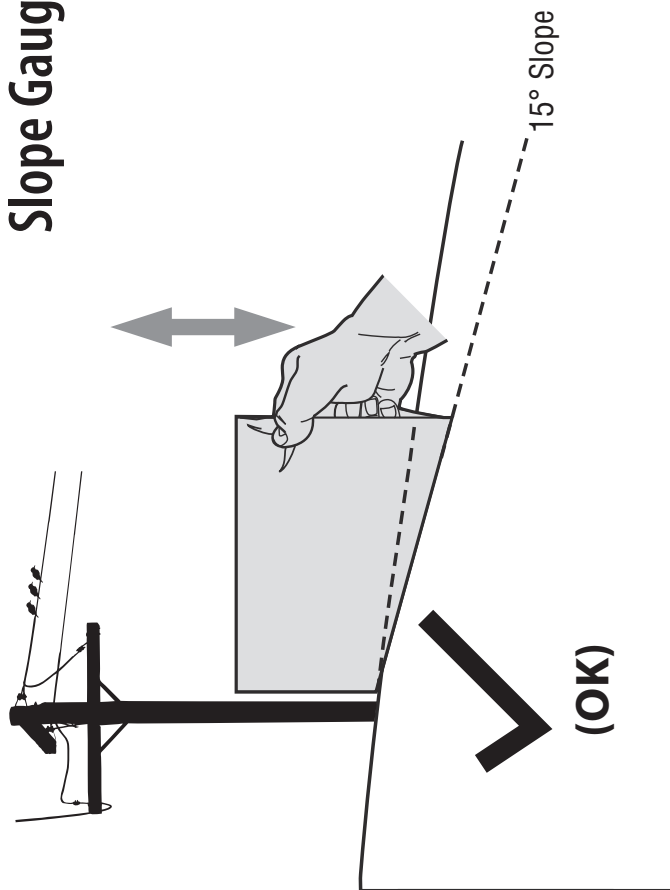


Figure 1

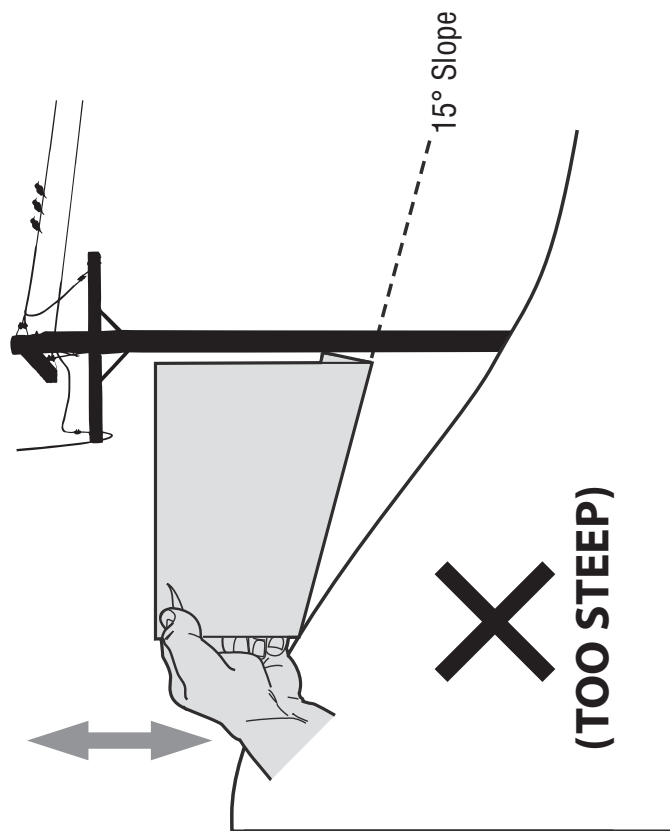


Figure 2

15° dashed line

USE THIS SLOPE GAUGE TO DETERMINE IF A SLOPE IS TOO STEEP FOR SAFE OPERATION!

To check the slope, proceed as follows:

1. Remove this page and fold along the dashed line.
2. Locate a vertical object on or behind the slope (e.g. a pole, building, fence, tree, etc.)
3. Align either side of the slope gauge with the object (See Figure 1 and Figure 2).
4. Adjust gauge up or down until the left corner touches the slope (See Figure 1 and Figure 2).
5. If there is a gap below the gauge, the slope is too steep for safe operation (See Figure 2 above).



WARNING! Slopes are a major factor related to tip-over and roll-over accidents which can result in severe injury or death. Do not operate machine on slopes in excess of 15 degrees. All slopes require extra caution.

Always mow across the face of slopes, never up and down slopes.

NOTE: This Operator's Manual covers several models. Tractor features may vary by model. Not all features in this manual are applicable to all tractor models and the tractor depicted may differ from yours.

NOTE: All references in this manual to the left or right side and front or back of the tractor are from the operating position only. Exceptions, if any, will be specified.

Tractor Preparation

Manually Moving the Tractor

1. Engage the transmission bypass rods, one on each side of the tractor, to move the tractor manually without starting it. The transmission bypass rods are located on the rear of the tractor, just inside each rear wheel. Engage the bypass rods by pulling each one out (a) and to the right (b) to lock it into place. See Figure 3-1.

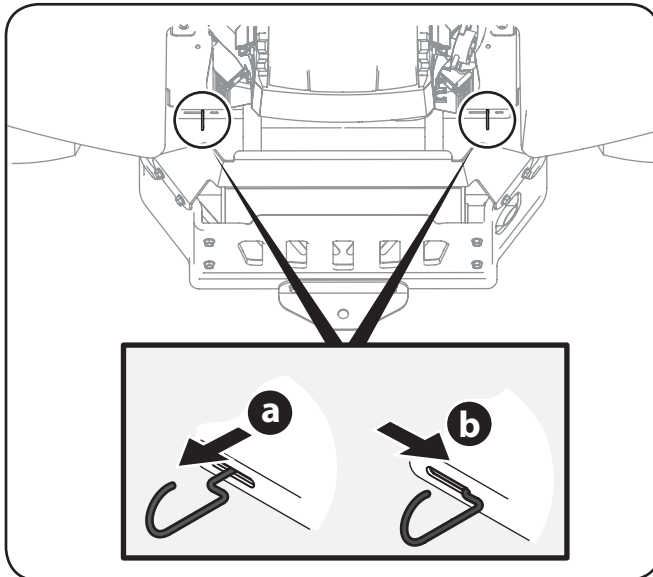


Figure 3-1

2. Disengage the bypass rods by reversing steps a & b after moving the tractor. See Figure 3-1.
3. Remove the deck wash system nozzle adapter from the manual bag and store for future use.

Steering Wheel Column

The steering wheel column is tilted all the way back for shipping purposes. To tilt the column forward, rotate the steering column adjustment lever counterclockwise, place the column in the desired position and then rotate the lever clockwise to secure the column in place. See Figure 3-2.

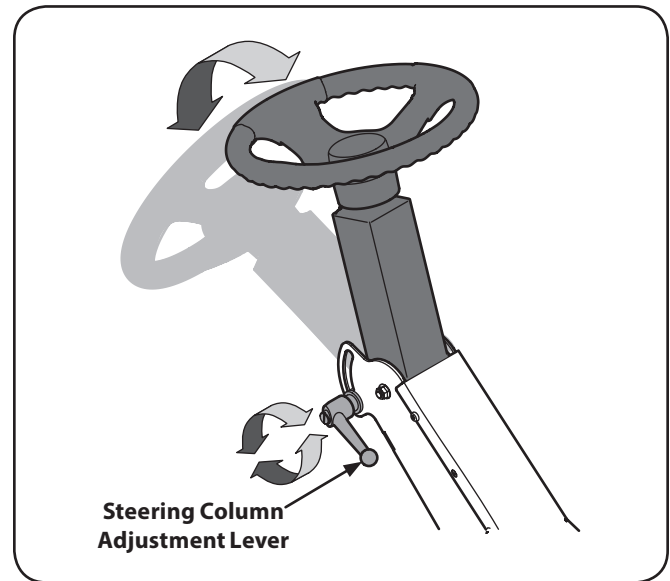


Figure 3-2

NOTE: Be sure that the steering column adjustment lever is tight to prevent the column from moving when operating the machine.

Install Operator's Seat

To install the seat proceed as follows:

NOTE: The seat is shipped with the seat switch and seat pan attached.

1. Cut any straps securing the seat assembly to the tractor. Remove any packing material.

NOTE: Be careful not to cut the wiring harness connecting the seat and the seat switch.

2. Remove the two shoulder screws and flange lock nuts in the seat bracket as shown in Figure 3-3.

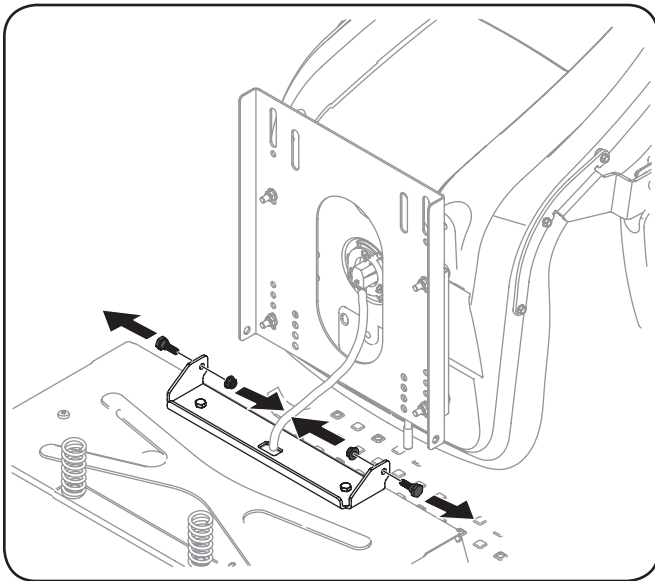


Figure 3-3

3. Rotate the seat into position and secure the seat into place with the previously removed shoulder screws and flange lock nuts. Be careful not to crimp or damage the wire harness while installing the seat. See Figure 3-4.

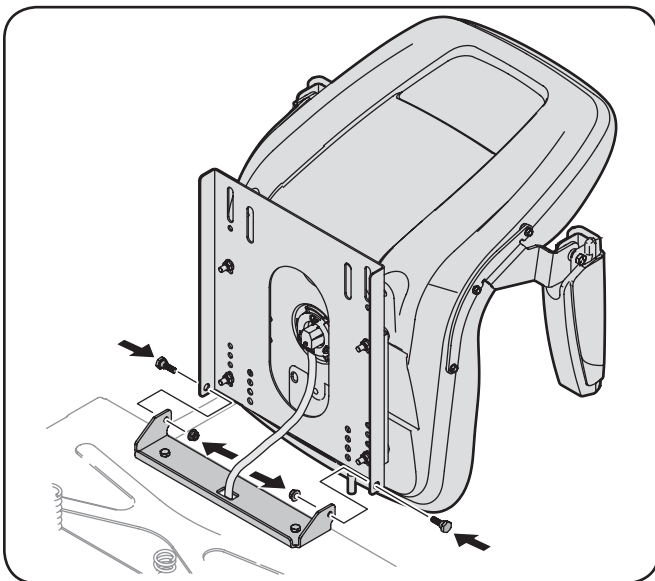


Figure 3-4

NOTE: Be sure to push the excess wire from the wire harness into the seat box hole before continuing.

Lower Deck Discharge Chute Deflector



WARNING! Never operate the mower deck without the chute deflector installed and in the down position.

The discharge chute deflector must be installed before operating the mower. To install the chute deflector, proceed as follows:

1. Remove the carriage screws and flange lock nuts installed on the mounting bracket on the deck. See Figure 3-5.

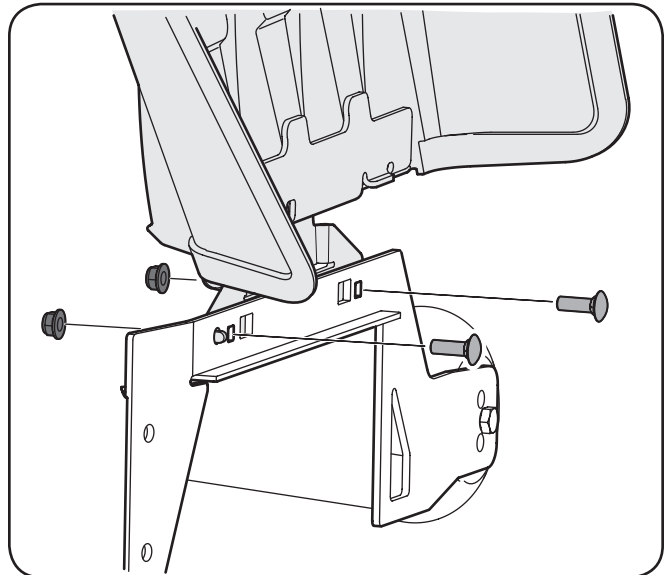


Figure 3-5

2. With the previously removed hardware, install the chute deflector on the deck as shown in Figure 3-5.

Adjusting the Seat

1. To adjust the position of the seat, push the seat adjustment lever to the left. See Figure 3-6.

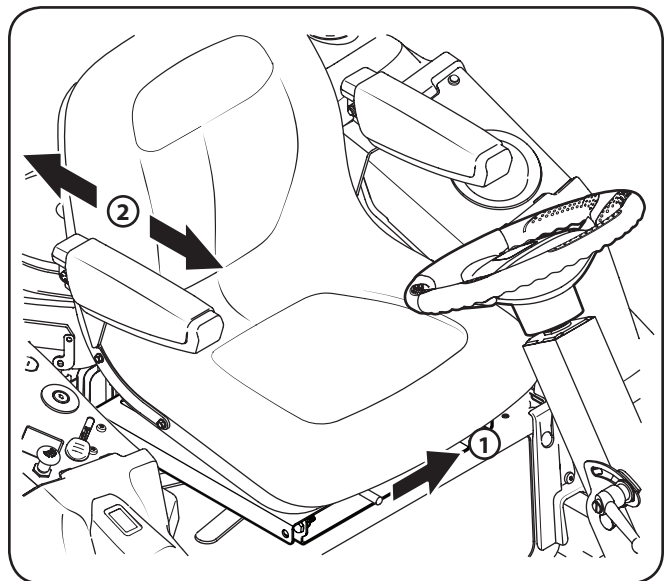


Figure 3-6

2. Slide the seat forward or rearward to the desired position; then release the adjustment lever. Make sure seat is locked into position before operating the tractor. See Figure 3-6.

Steering Wheel

1. Remove the hardware for attaching the steering wheel from beneath the steering wheel cap. Carefully pry off the steering wheel cover to remove the hardware.
2. With the wheels of the machine pointing straight forward, place the steering wheel over the steering shaft.
3. Place the belleville washer with the cupped side facing inward over the steering wheel and secure with the hex lock screw. See Figure 3-7.

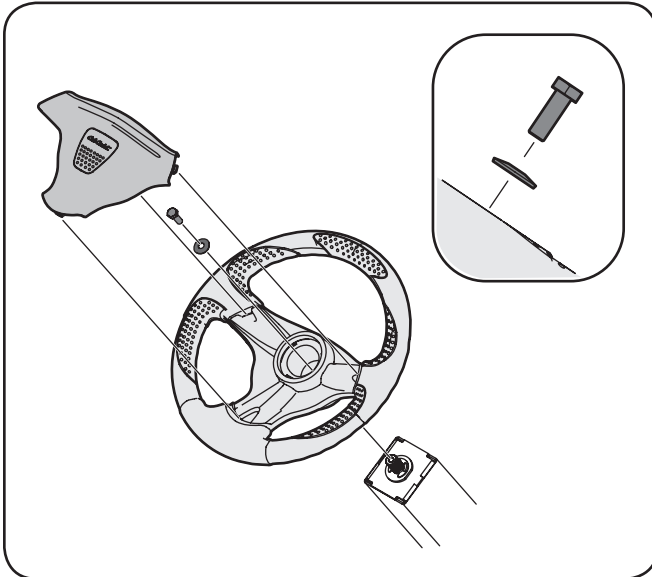


Figure 3-7

4. Place the steering wheel cover over the center of the steering wheel and push downward until it “clicks” into place.
5. Proper steering column and seat adjustment will result in the following (to adjust the seat, refer to Adjusting the Seat on the previous page):
 - a. In the neutral position with hands on the steering wheel,
 - Operator’s upper arms should be relaxed and approximately vertical.
 - Operator’s forearms should be approximately horizontal.
 - Operator’s back should stay in contact with the seat back.
 - Steering column should not contact operator’s legs.
6. Check the results of any adjustments to the conditions described above. Repeat any adjustment procedures as required until all conditions are met.

Fuel Fill-Up

Using a good grade of unleaded regular gasoline, fill the tank (beside the engine on the right side of the mower). When the fuel tank reaches one inch from the top of the tank, stop, DO NOT OVERFILL. Space must be left for expansion.

Transmission Oil Expansion Reservoir

The transmission oil expansion reservoir is connected by hoses to the RH and LH transmission assemblies, and is located behind the seat box. The function of the reservoir is to hold the natural expansion of transmission oil that occurs as the transmission warms up during operation. DO NOT FILL THE RESERVOIR.

Under normal operating conditions, no oil should be added to the reservoir. The COLD oil level should be no higher than approximately $\frac{1}{4}$ " (the “Full Cold” mark) above the bottom of the reservoir. See Figure 3-8.

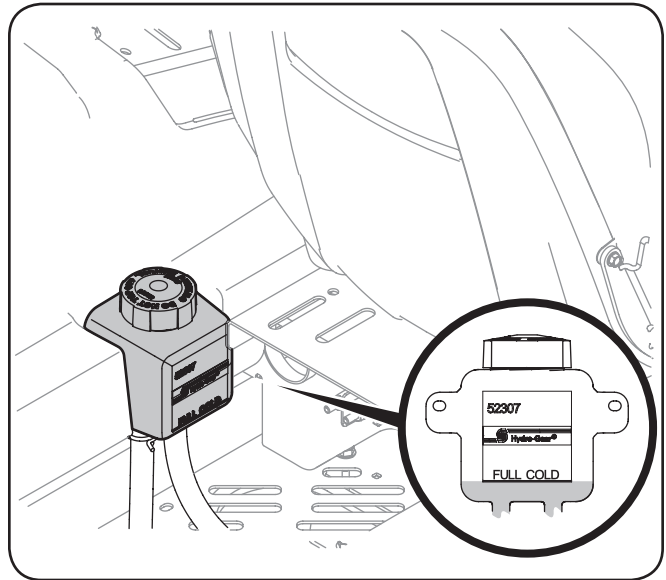


Figure 3-8

NOTE: Prior to the initial operation of the tractor, the oil level in the reservoir may be slightly higher than the maximum due to air in the oil lines. Operation of the tractor will eventually purge the air from the lines and the oil level will settle to the maximum.

Connecting the Battery Cables



CALIFORNIA PROPOSITION 65 WARNING!

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.



CAUTION: When attaching battery cables, always connect the POSITIVE (Red) wire to its terminal first, followed by the NEGATIVE (Black) wire.

For shipping reasons, both battery cables on your equipment may have been left disconnected from the terminals at the factory. To connect the battery cables, proceed as follows:

NOTE: The positive battery terminal is marked Pos. (+). The negative battery terminal is marked Neg. (-).

NOTE: If the positive battery cable is already attached, skip ahead to step 2.

1. Remove the plastic cover, if present, from the positive battery terminal and attach the red cable to the positive battery terminal (+) with the bolt and hex nut. See Figure 3-9.

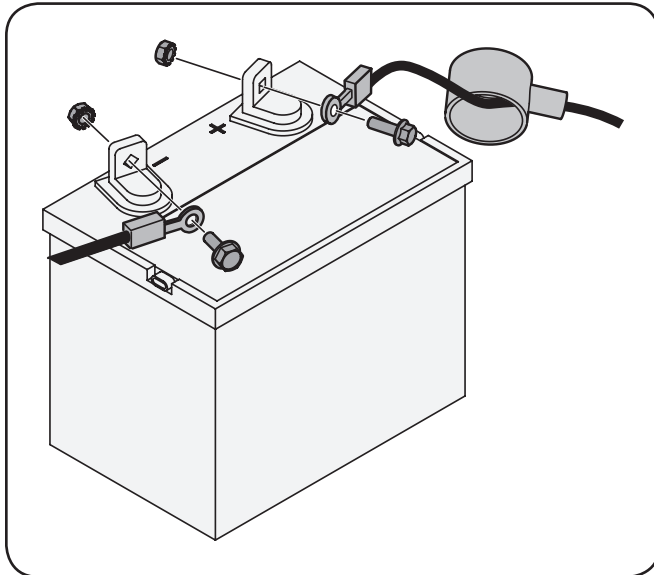


Figure 3-9

2. Remove the plastic cover, if present, from the negative battery terminal and attach the black cable to the negative battery terminal (-) with the bolt and hex nut. See Figure 3-9.
3. Position the red rubber boot over the positive battery terminal to help protect it from corrosion.

NOTE: If the battery is put into service after the date shown on top/side of battery, charge the battery as instructed in the Maintenance section your Operator's Manual prior to operating the tractor.

Install the Rear Hitch Bracket

1. Remove the hex flange screws and flange lock nuts that secure the hitch bracket to the bumper. See Figure 3-10.

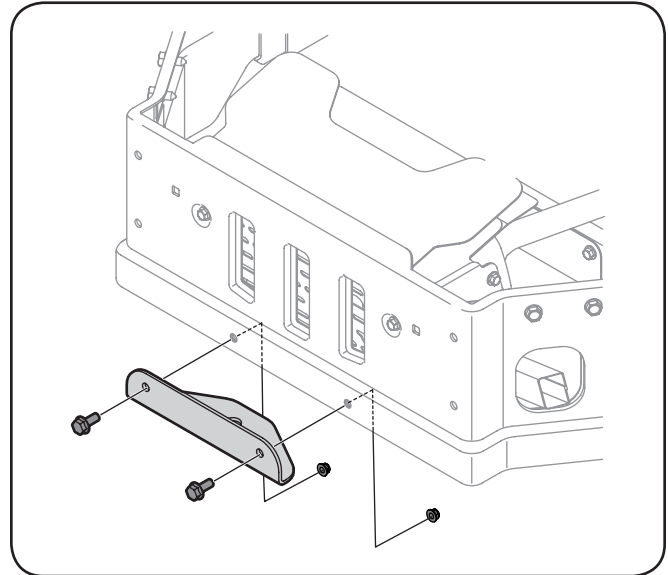


Figure 3-10

2. Install the hitch bracket as shown in Figure 3-11 and secure with the hex flange screws and flange lock nuts removed in step 1.

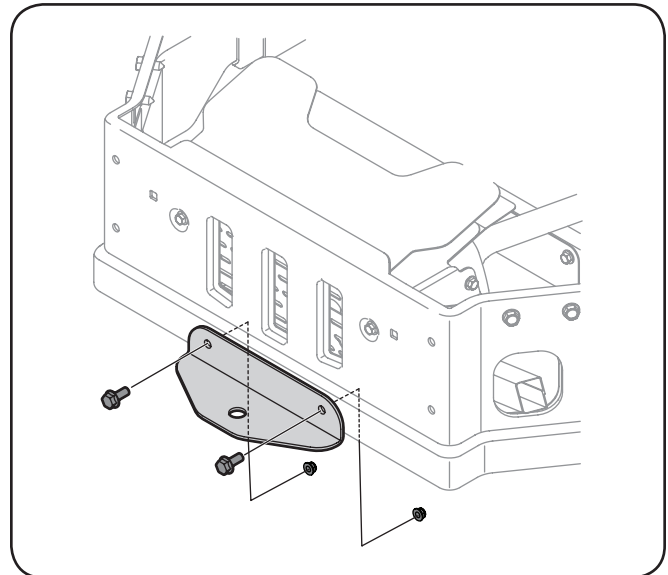
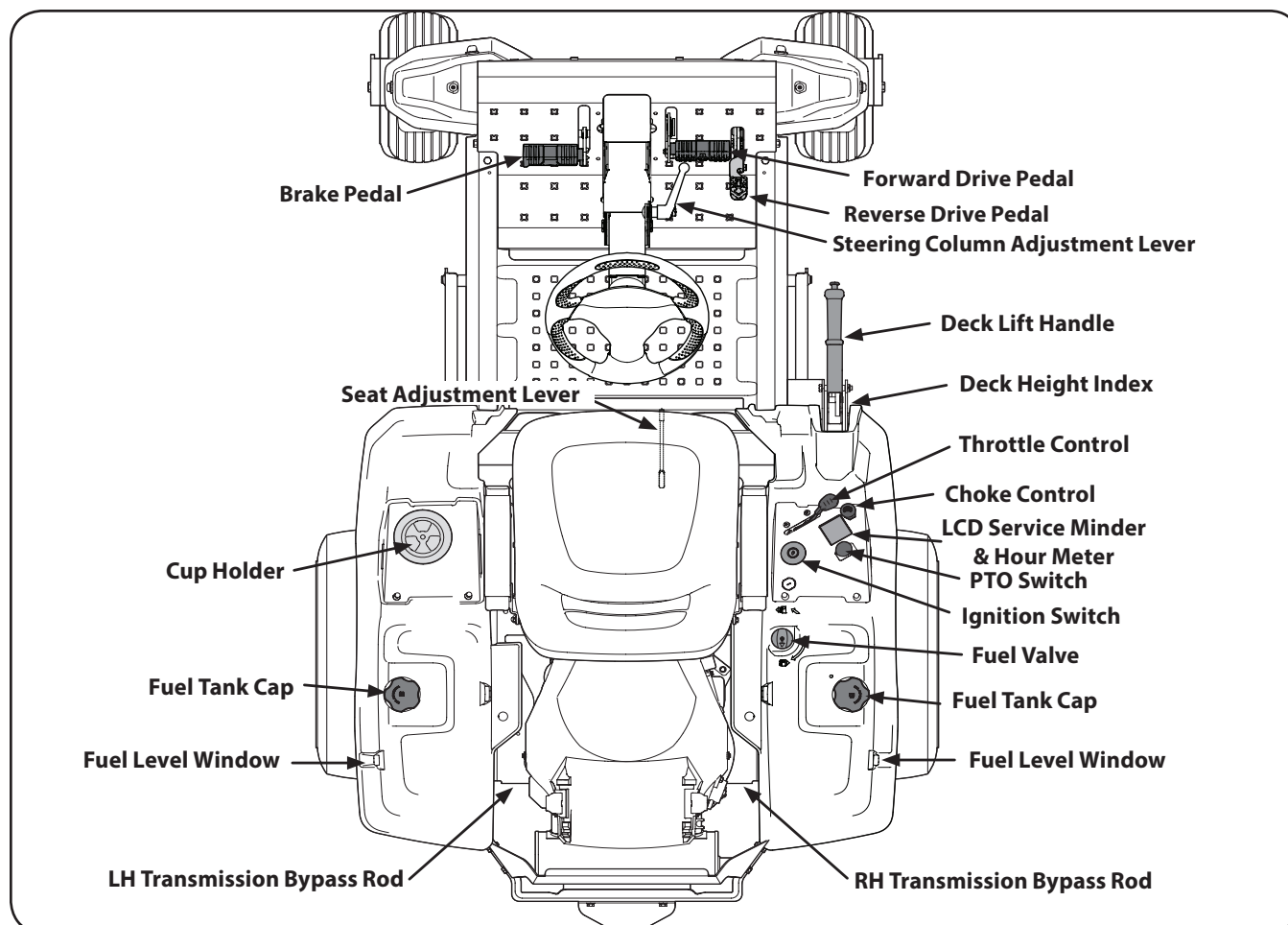


Figure 3-11



NOTE: This Operator's Manual covers several models. Tractor features may vary by model. Not all features in this manual are applicable to all tractor models and the tractor depicted may differ from yours.

NOTE: References to LEFT, RIGHT, FRONT, and REAR indicate that position on the tractor when facing forward while seated in the operator's seat.

Steering Column Adjustment Lever

The steering column adjustment lever is located on the right side of the steering column. To adjust the angle of the steering column rotate the lever counterclockwise, move the steering column to the desired position and then rotate the lever clockwise to lock it into position.

NOTE: Be sure that the steering column adjustment lever is tight to prevent the column from moving when operating the tractor.

NOTE: The handle is spring loaded so that it can moved out of the way after tightening. Pull the handle out and rotate it to the desired position.

Forward Drive Pedal

The forward drive pedal is located on the right side of the machine, along the running board. Press the forward drive pedal forward to cause the tractor to travel forward. Ground speed is also controlled with the forward drive pedal. The further forward the pedal is pivoted, the faster the tractor will travel. The pedal will return to its original/neutral position when it's not pressed.



Reverse Drive Pedal

The reverse drive pedal is located on the right side of the tractor along the running board. Ground speed is also controlled with the reverse drive pedal. The further downward the pedal is pivoted, the faster the tractor will travel. The pedal will return to its original/neutral position when it's not pressed.



Deck Height Index

The deck height index consists of several holes located on the front of the RH console. Each hole corresponds to a ¼" change in the deck height position ranging from 1" at the lowest notch to 4" at the highest notch. The highest notch is also the transport position and the lowest position is the deck removal/installation position.

NOTE: Do not cut grass in the deck removal/installation position. Doing so is detrimental to the belt life.

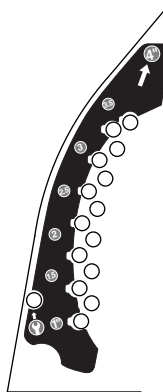
Deck Lift Handle

The deck lift handle is located on the front of the RH console, and is used to raise and lower the mower deck.

Depress the button on the end of the handle and push downward to lower the deck, or pull upward to raise the deck. When the desired height is attained, secure the pin in the desired index hole and release the button on the handle.

NOTE: Make certain the deck is secured and the pin is fully inserted into the deck height index. The pin is keyed to help keep it in place and fits into the slotted holes on the deck height index.

NOTE: The deck lift handle must always be above the pin, never hang the deck lift handle from the pin when mowing.



Brake Pedal

The brake pedal is located on the left front side of the running board. The brake pedal can be used for sudden stops or setting the parking brake.

NOTE: The brake pedal must be fully depressed to activate the safety interlock switch when starting the rider.



Ignition Switch Module



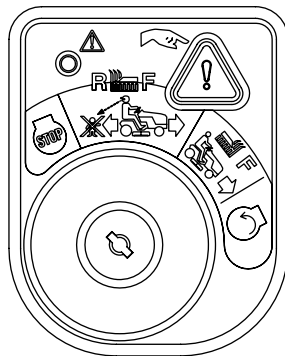
WARNING! Never leave a running machine unattended. Always disengage PTO, set parking brake, stop engine and remove key to prevent unintended starting.

To start the engine, insert the key into the ignition switch and turn clockwise to the START position. Release the key into the NORMAL MOWING MODE position once the engine has fired.

To stop the engine, turn the ignition key counterclockwise to the STOP position.



CAUTION: Prior to operating the tractor, refer to both Safety Interlock Switches and Starting The Engine in the Operation section of this manual for detailed instructions regarding the Ignition Switch Module and operating the tractor in REVERSE CAUTION MODE.

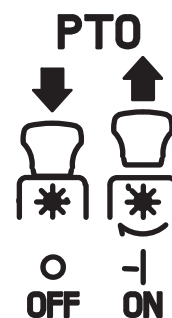


Power Take-Off (PTO) Switch

The PTO switch is located on the RH console to the left of the hour meter/indicator panel.

The PTO switch operates the electric PTO clutch mounted on the bottom of the engine crankshaft. Pull the switch knob upward to engage the PTO clutch, or push the knob downward to disengage the clutch.

The PTO switch must be in the "disengaged" position when starting the engine.



Transmission Bypass Rods

The transmission bypass rods (one for each the RH and LH transmission) are located on the rear of the tractor, just inside each rear wheel.

When engaged, the two rods open a bypass within the hydrostatic transmissions, which allows the tractor to be pushed short distances by hand. Refer to the Assembly & Set-Up section for instructions on using the bypass feature.



CAUTION: Never tow your tractor. Towing the tractor with the rear wheels on the ground may cause severe damage to the transmissions.

Cup Holder

The cup holder is located to the left of the operator's seat on the LH console.

Seat Adjustment Lever

The seat adjustment lever is located below the front/right of the seat. The lever allows for adjustment forward or backward of the operator's seat. Refer to the Assembly & Set-Up section for instructions on adjusting the seat position.

Fuel Tank Caps

The fuel tank caps are located near the middle of the RH and LH console. Turn the fill cap to remove. The fuel cap is tethered to the tractor to prevent its loss. Do not attempt to remove the cap from the tractor. Fill tank to the bottom of the filler neck, allowing some space in the tank for fuel expansion. Do not overfill the tank.

Push the cap downward on the fuel tank fill neck and turn clockwise until it clicks to tighten. Always re-install the fuel cap tightly onto the fuel tank after removing.



WARNING! Never fill the fuel tank when the engine is running. If the engine is hot from recently running, allow to cool for several minutes before refueling. Highly flammable gasoline could splash onto the engine and cause a fire.

Fuel Level Windows

The fuel level windows are located on the outside of the LH and RH consoles and shows the level of fuel in the gas tank.

Throttle Control

The throttle control is located on the RH console. When set in a given position, a uniform engine speed will be maintained.

Push the throttle control handle forward to increase the engine speed. The tractor is designed to operate with the throttle control in the fast position (full throttle) when the tractor is being driven and the mower deck is engaged.

Pull the throttle control handle rearward to decrease the engine speed.



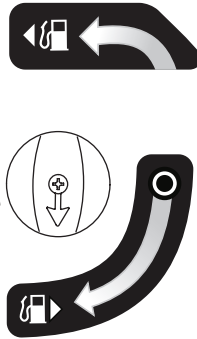
Choke Control

The choke control is located on the RH console. The choke control determines the position of the engine choke. Pull the knob out to choke the engine; push the knob in to open the choke.



Fuel Valve

The fuel valve is located on the inner side of the RH console. The valve switches the fuel flow from the right and left tank and also can shut off fuel flow to the engine. Rotate the valve to the rear to open the flow from the right fuel tank. Rotate the valve to the front to open the flow from the left tank. To shut off fuel from both tanks rotate the valve towards the right of the tractor and the OFF position. See the Operation section for more information on using the fuel valve.



Transmission Oil Expansion Reservoir

The transmission oil expansion reservoir is connected by hoses to the RH and LH transmission assemblies, and is located behind the seat box. The function of the reservoir is to hold the natural expansion of transmission oil that occurs as the transmission warms up during operation. See the Maintenance & Adjustments section for more information on the transmission oil expansion reservoir.

LCD Service Minder & Hour Meter

When the ignition key is rotated out of the STOP position but not into the START position, the LCD Service Minder and Hour Meter will briefly display the battery voltage, followed by the tractor's accumulated hours.

NOTE: Hours of tractor operation are recorded any time the ignition key is rotated out of the STOP position, regardless of whether the engine is started.

The LCD Service Minder will remind the operator of maintenance intervals for changing the engine oil, air filter service, low engine and low battery warnings.

Change Oil

The LCD will display the letters "CHG", followed by the letters "OIL", followed by the letters "SOON", then finally followed by the meter's accumulated time. "CHG/OIL/SOON/TIME" will alternate on the display for 7 minutes after the meter reaches 50 hours. This oil service minder interval will occur every 50 hours. Before the interval expires, change the engine oil as instructed in the Maintenance section of this Operator's Manual.

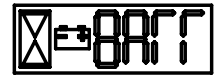
Low Oil

The letters "LO" followed by the letters "OIL", then followed by the meter's accumulated time will indicate the tractor is low on oil. Stop the tractor immediately and check the engine oil level as instructed in this Owner's Manual.

NOTE: The "LOW OIL" function only works if the engine is equipped with an oil pressure switch.

Low Battery

At startup, the battery voltage is briefly displayed then changes to accumulated hours. The letters "LO" will display followed by the letters "BATT" and then followed by the meter's accumulated time. "LO/BATT/TIME" is displayed on the LCD when the voltage drops below 11.5 volts. When this occurs, the battery is in need of a charge or the engine's charging system is not generating sufficient amperage. Charge the battery as instructed in the Service section of this manual or have the charging system checked by your local service dealer.



Air Filter Service

The letters "CLN" will display, followed by the letters "AIR", followed by "FILT", then followed by the meter's accumulated time. "CLN/AIR/FILT/TIME" will alternate on the display for 7 minutes after the meter reaches 25 hours. This air filter service minder time interval will be every 25 hours. On intervals that are common with oil service, the oil message will be displayed first followed by the air filter message.



Park Brake/ Cruise Control Lock Pedal

The park brake/cruise control lock pedal is located at the base of the steering column. It is used to engage the park brake when the tractor is at rest. Engaging the lever while the tractor is in motion allows the tractor to remain at a constant ground speed without applying pressure to the forward drive pedal. Refer to the Operation section of this manual for detailed instructions regarding the parking brake as well as the cruise control feature.

NOTE: Cruise control can NOT be engaged at the tractor's fastest ground speed. If the operator should attempt to do so, the tractor will automatically decelerate to the fastest optimal mowing ground speed

NOTE: The park brake must be set if the operator leaves the seat with the engine running or the engine will automatically shut off.



General Safety

- **RECEIVE INSTRUCTION** — Entirely read this operator's manual. Learn to operate this machine SAFELY. Do not risk INJURY or DEATH. Allow only those who have become competent in its usage to operate this tractor.
- Before starting the engine or beginning operation, be familiar with the controls. The operator should be in the operator's seat. The PTO switch must be in the disengaged position and the parking brake engaged.
- Keep all shields in place. Keep away from moving parts.
- **NO RIDERS!** Keep all people and pets a safe distance away. Look behind and down to both sides of the tractor before and while backing up.
- **DO NOT** direct the mower discharge at people. Never walk or stand on the discharge side of the mower when the engine is running. Turn off the PTO if another person approaches while you are operating the mower.
- Avoid slopes where possible. Never operate on slopes greater than 15°. Slopes with a greater incline present dangerous operating conditions. Tractors can be rolled over. Always mow across slopes, never up and down the slope. Avoid turning downhill if possible, start at the bottom and work up to the top. Use extra care and go slowly when turning downhill. Control the speed and direction of the zero turn machine "primarily" with the speed/directional control (lap bar) of the downhill side of the machine, i.e., maintain the uphill side lap bar "essentially" in a fixed position.
- Before leaving the operator's seat shut off the PTO and engage the parking brake, shut off the engine and remove the ignition key. Wait for all movement to stop before servicing or cleaning.
- Avoid any sudden movements of the steering wheel when starting and stopping. Keep a firm grip on the steering wheel.
- Be careful when operating near roadways. Stop the tractor motion and wait for vehicles to pass before operating along the road.
- Do not operate the tractor with the mower deck removed. Removal of the deck will change the balance of the tractor, and could contribute to a tractor rollover.
- Avoid operation on traction surfaces that are unstable; use extreme caution if the surface is slippery.
- Slow down before turning and come to a complete stop before any zero turn maneuver.
- Do not stop the tractor or park the tractor over combustible materials such as dry grass, leaves, debris, etc.
- Do not fill the fuel tank when the engine is running or while the engine is hot. Allow the engine several minutes to cool before refueling. Tighten the fuel cap securely.

Safety Interlock Switches

This tractor is equipped with a safety interlock system for the protection of the operator. If the interlock system should ever malfunction, do not operate the tractor. Contact your Cub Cadet dealer.

- The safety interlock system prevents the engine from cranking or starting unless the parking brake is engaged, and the PTO knob is in the disengaged (OFF) position.
- The engine will automatically shut off if the operator leaves the seat before engaging the parking brake.



WARNING! Do not operate the tractor if the interlock system is malfunctioning. This system was designed for your safety and protection.

Before Operating Your Tractor

1. Before you operate the tractor, study this manual carefully to familiarize yourself with the operation of all the instruments and controls. It has been prepared to help you operate and maintain your tractor efficiently.
2. Fill the fuel tank with only clean, fresh, unleaded gasoline with a pump sticker octane rating of 87 or higher and 10% ethanol maximum. When the fuel reaches one inch from the top of the tank, stop. **DO NOT OVERFILL.** Space must be left for expansion.
3. Unleaded gasoline is recommended because it leaves less combustion chamber deposits and reduces harmful exhaust emissions. Leaded gasoline is not recommended and must not be used where exhaust emissions are regulated.
NOTE: Purchase gasoline in small quantities. Do not use gasoline left over from the previous season, to minimize gum deposits in the fuel system.
4. Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) is an approved fuel. Other gasoline/alcohol blends are not approved.
5. Methyl Tertiary Butyl Ether (MTBE) and unleaded gasoline blends (up to a maximum of 15% MTBE by volume) are approved fuels. Other gasoline/ether blends are not approved.
6. Check the engine oil level. Refer to the Engine Operator's manual for instructions on checking the engine oil level.
7. Clean the air cleaner element if necessary.
8. Check the tire inflation pressures. See the tire side wall for proper inflation pressures.
NOTE: New tires are overinflated in order to properly seat the bead to the rim.
9. Check that all nuts, bolts and screws are tight.
10. Check the tension of the deck drive belts.
 - a. Remove the deck cover

- b. The tension of the deck drive belts are maintained by a spring mechanism that adjusts for wear and stretch.
 - c. Examine the belts for cuts, fraying, and excessive wear. Replace if any of these are detected.
 - d. Replace the deck cover.
11. Check if deck is level. When correctly adjusted the mower deck should be level side to side, and the front of the deck should be approximately ¼" lower than the rear of deck. If deck needs to be leveled, refer to the Maintenance & Adjustments section.
12. Lubricate all pivot points listed in the Maintenance & Adjustments section.
13. Adjust the seat for operator's maximum comfort, visibility and for maintaining complete control of the tractor.

Starting the Engine



WARNING! This tractor is equipped with a safety interlock system designed for the protection of the operator. Do not operate the tractor if any part of the system is malfunctioning. Periodically check the function of the interlock system for proper operation.



WARNING! For personal safety, the operator must be sitting in the tractor seat when starting the engine.

NOTE: Refer to the Engine Operator's Manual for oil fill-up instructions and refer to the Assembly & Set-Up section for gasoline fill-up instructions.

1. Open the fuel shut-off valve by selecting the right or left tank.
2. Operator must be sitting in the tractor seat.
3. Engage the parking brake by pressing forward on the brake pedal (○), then press down on the parking break/cruise control lever and then release the brake pedal (○). Refer to Figure 5-1.

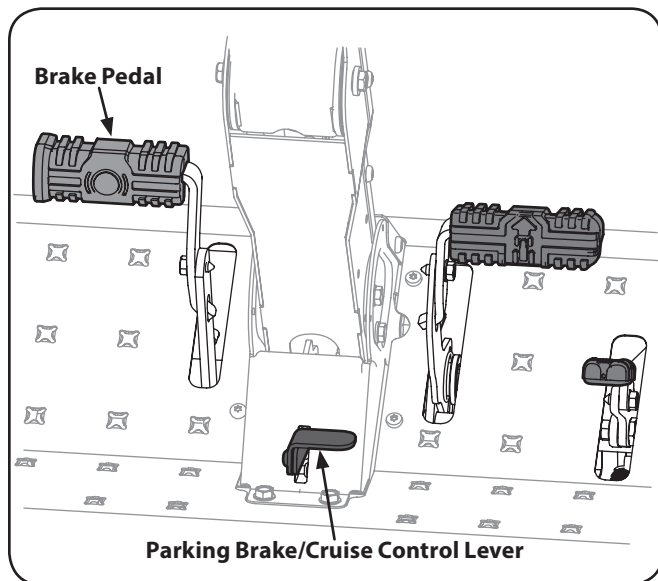


Figure 5-1

4. Make certain the PTO switch is in the disengaged (down) position.
5. Move the throttle control to midway between its SLOW and FAST positions.
6. Move the choke control into the CHOKE position.
NOTE: If the engine is warmed up, it may not be necessary to place the choke control in the CHOKE position.
7. Turn the ignition key clockwise to the START position. After the engine starts, release the key. It will return to the NORMAL MOWING position.



CAUTION: Do NOT hold the key in the START position for longer than ten seconds at a time. Doing so may cause damage to your engine's electric starter.

8. As the engine warms up, gradually push the choke control downward.
NOTE: Do NOT leave the choke control in the CHOKE position while operating the tractor. Doing so will result in a "rich" fuel mixture and cause the engine to run poorly.
9. Allow the engine to run for a few minutes at mid throttle before putting the engine under load.
10. Observe the hour meter/indicator panel. If the battery indicator light or oil pressure light come on, immediately stop the engine. Have the tractor inspected by your Cub Cadet dealer.

Cold Weather Starting

When starting the engine at temperatures near or below freezing, ensure the correct viscosity motor oil is used in the engine and the battery is fully charged. Start the engine as follows:

1. Be sure the battery is in good condition. A warm battery has much more starting capacity than a cold battery.
2. Use fresh winter grade fuel. Winter grade gasoline has higher volatility to improve starting. Do not use gasoline left over from summer.
3. Follow the previous instruction for Starting the Engine.

Using Jumper Cables To Start Engine



WARNING! Batteries contain sulfuric acid and produce explosive gasses. Make certain the area is well ventilated, wear gloves and eye protection, and avoid sparks or flames near the battery.

If the battery charge is not sufficient to crank the engine, recharge the battery. If a battery charger is unavailable and the tractor must be started, the aid of a booster battery will be necessary. Connect the booster battery as follows:

1. Connect the end of one cable to the disabled tractor battery's positive terminal; then connect the other end of that cable to the booster battery's positive terminal.
2. Connect one end of the other cable to the booster battery's negative terminal; then connect the other end of that cable to the frame of the disabled tractor, as far from the battery as possible.
3. Start the disabled tractor following the normal starting instructions previously provided; then disconnect the jumper cables in the exact reverse order of their connection.
4. Have the tractor's electrical system checked and repaired as soon as possible to eliminate the need for jump starting.

Stopping the Engine

1. Place the PTO switch in the disengaged position.
2. Engage the parking brake.
3. Move the throttle to the SLOW  position and allow the engine to idle for about one minute.
4. Turn the ignition key to the STOP  position and remove the key from the ignition switch.

NOTE: Always remove the key from the ignition switch to prevent accidental starting or battery discharge if the equipment is left unattended.

5. Close the fuel shut-off valve.

Driving The Tractor



WARNING! Avoid sudden starts, excessive speed and sudden stops.

1. Release the parking brake. Move the throttle control lever into the FAST  position.

2. To travel FORWARD, slowly press the forward drive pedal  forward until the desired speed is achieved. See Figure 5-2.

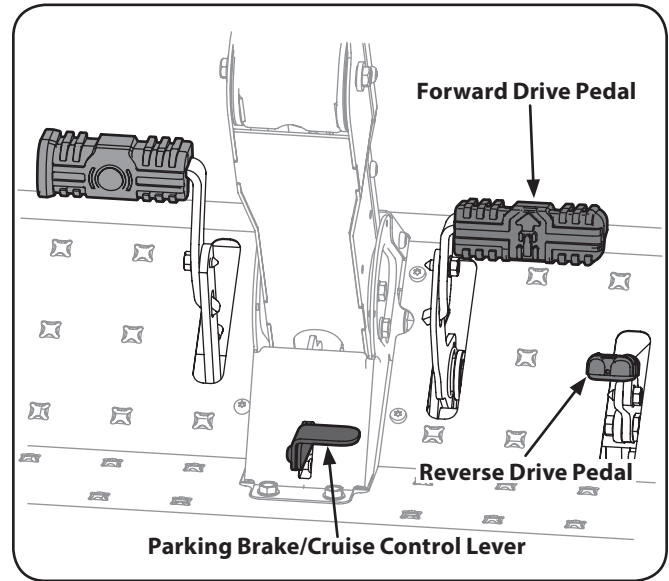


Figure 5-2

3. To stop or slow down the tractor, take your foot off of the forward  or reverse drive pedal . To lock the parking brake, press forward on the brake pedal, then press down on the parking break/cruise control lever and then release the brake pedal .
 4. To use the cruise control:
 - e. Press down on the forward drive pedal .
 - f. While maintaining the desired speed press down on the parking break/cruise control lever then release the forward drive pedal  to activate the cruise control.
 7. To release the cruise control, press the brake  or the forward drive pedal .
- NOTE:** The forward  and reverse drive pedals  must not be used when the brake is partially engaged. When the brake is locked the drive belt is disengaged but if the brake is only part way back then the brakes are engaged but so is the drive belt so transmission damage will occur if you push forward or reverse.
8. To travel in reverse, check that the area behind is clear then slowly push down on the reverse drive pedal  with the ball of your foot (NOT your heel) until the desired speed is achieved. See Figure 5-2.



CAUTION: Do NOT attempt to change the direction of travel when the tractor is in motion. Always bring the tractor to a complete stop before moving the tractor from forward to reverse or vice versa.



WARNING! Do not leave the seat of the tractor without first placing the PTO knob in the disengaged (OFF) position and engaging the parking brake. If leaving the tractor unattended, also turn the engine off and remove the ignition key.

Reverse Caution Mode

The REVERSE CAUTION MODE  position of the key switch module allows the tractor to be operated in reverse with the blades (PTO) engaged.

NOTE: Mowing in reverse is not recommended.



WARNING! Use extreme caution while operating the tractor in the REVERSE CAUTION MODE . Always look down and behind before and while backing. Do not operate the tractor when children or others are around. Stop the tractor immediately if someone enters the area.

To use the REVERSE CAUTION MODE :

NOTE: The operator **MUST** be seated in the tractor seat.

1. Start the engine as instructed on the previous page.
2. Turn the key from the NORMAL MOWING  (Green) position to the REVERSE CAUTION MODE  (Yellow) position of the key switch module. See Figure 5-3.

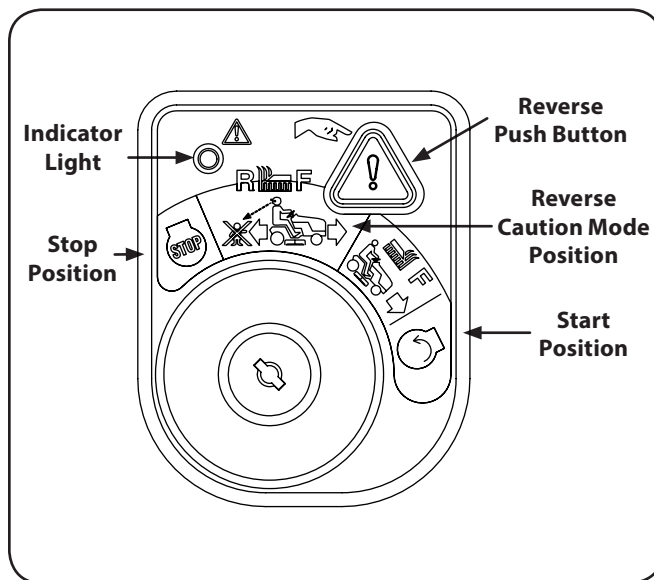


Figure 5-3

3. Press the REVERSE PUSH BUTTON  (Orange, Triangular Button) at the top, right corner of the key switch module. The red indicator light at the top, left corner of the key switch module will be ON while activated. See Figure 5-3.
4. Once activated (indicator light ON), the tractor can be driven in reverse with the cutting blades (PTO) engaged.
5. Always look down and behind before and while backing to make sure no children are around. After resuming forward motion, return the key to the NORMAL MOWING  position.

The REVERSE CAUTION MODE  will remain activated until:

- a. The key is placed in either the NORMAL MOWING  position or STOP  position or
- b. The operator leaves the seat.

Driving On Slopes

Refer to the SLOPE GAUGE on page 8 to help determine slopes where you may operate the tractor safely.



WARNING! Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). The tractor could overturn and cause serious injury.

- Mow across slopes, not up and down.
- Exercise extreme caution when changing direction on slopes.
- Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Do not turn on slopes unless necessary; then turn slowly uphill and use extra care while turning. Turning up a slope greatly increases the chance of a rollover.
- Avoid stopping when driving up a slope. If it is necessary to stop while driving up a slope, start up smoothly and carefully to reduce the possibility of flipping the tractor over backward.

Engaging The PTO

Engage the PTO clutch as follows:

NOTE: During your units initial break-in period, in order to engage the PTO and avoid engine stall, allow the engine to warm before engaging the PTO. Break-In period varies depending on your engine.

1. Move the throttle control lever to the FAST  position.
2. Pull the PTO switch upward to the ENGAGED position.
3. The operator must remain in the tractor seat at all times. If the operator should leave the seat without disengaging the PTO, the tractor's engine will shut off.
4. The PTO clutch cannot be operated when the tractor is driving in the reverse direction. The PTO will disengage when both drive control levers are moved to the reverse position and will re-engage when one (or both) control lever(s) is moved to the neutral or forward position.

Mowing



WARNING! Make certain the area to be mowed is free of debris, sticks, stones, wire or other objects that can be thrown by the rotating blades.

NOTE: Do not engage the mower deck when lowered in grass. Premature wear and possible failure of the 'V' belt and PTO clutch will result. Fully raise the deck or move to a non grassy area before engaging the mower deck.

1. Mow across slopes, not up and down. If mowing a slope, start at bottom and work upward to ensure turns are made uphill.
2. On the first pass pick a point on the opposite side of the area to be mowed.
3. Engage the PTO and move the throttle control to the FAST  position.
4. Lower the mower deck to the desired height setting using the deck lift handle.
5. Slowly push the forward drive pedal forward to move the tractor forward, and keep the tractor headed directly toward the alignment point.

NOTE: The speed of the tractor will affect the quality of the mower cut. Mowing at full speed will adversely affect the cut quality. Control the ground speed with the drive pedals

6. When approaching the other end of the strip, slow down or stop before turning. A U-turn is recommended unless a pivot or zero turn is required.
7. Align the mower with an edge of the mowed strip and overlap approximately 3".
8. Direct the tractor on each subsequent strip to align with a previously cut strip.
9. To prevent rutting or grooving of the turf, if possible, change the direction that the strips are mowed by approximately 45° for the next and each subsequent mowing.



WARNING! Be careful when crossing gravel paths or driveways. Disengage the PTO and raise the deck to the highest position before crossing.

NOTE: When stopping the tractor for any reason while on a grass surface, always:

- Make sure the drive pedals are in neutral.
- Engage the parking brake.
- Shut engine off and remove the key.
- Doing so will minimize the possibility of having your lawn "browned" by hot exhaust from your tractor's running engine.

Deck Lift Lever

To raise or lower the cutting deck, depress the button on the end of the handle and push downward to lower the deck, or pull upward to raise the deck, then place it in the hole best suited for your application. To place the deck in the transport position, lift the handle all the way up and hang the top hook on the handle from the upper spacer on the deck height index bracket. See Figure 5-4.

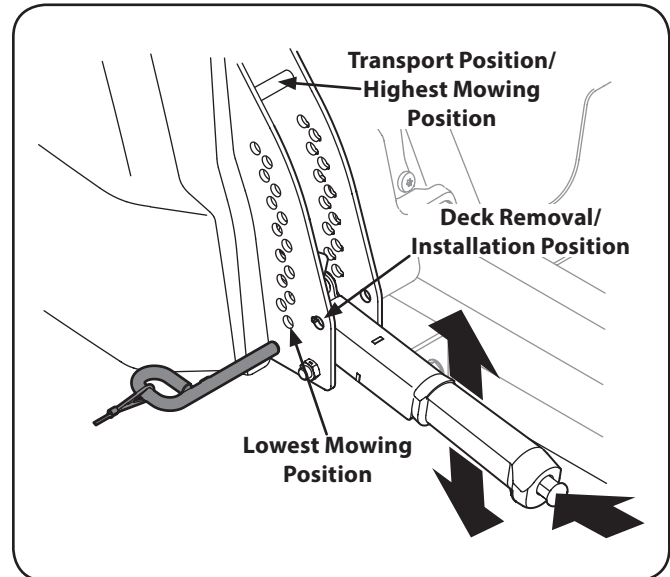


Figure 5-4

NOTE: Make certain the deck is secured and the pin is fully inserted into the deck height index. The pin is keyed to help keep it in place and fits into the slotted holes on the deck height index.

NOTE: The deck lift handle must always be above the pin, never hang the deck lift handle from the pin when mowing.

Maintenance & Adjustments

6

Maintenance Schedule

	Before Each use	After First 5 Hours	Every 10 Hours	Every 25 Hours	Every 50 Hours	Every 100 Hours	Prior to Storing	See Engine Manual
Check Intake Screen/Clean as Needed	✓						✓	
Check & Clean Engine Cooling Fans for Debris	✓						✓	
Check Engine Oil Level	✓							
Check Air Filter for Dirty, Loose or Damaged Parts	✓							
Clean Transmission Cooling Slots	✓							
Clean Battery Terminals			✓				✓	
Grease All Lubrication Points			✓				✓	
Check Blades/Sharpen or Replace as Needed			✓				✓	
Check Tire Pressure			✓				✓	
Lube Front Wheels			✓				✓	
Check/Clean Underside of Deck			✓					
Inspect & Lube Deck Wheels				✓			✓	
Check Deck Level/Pitch				✓			✓	
Lube Deck Spindles				✓			✓	
Check Belts & Pulleys for Damage/Wear					✓			
Check That All Hardware is in Place & Secure						✓		
Check Spark Plug Condition & Gap						✓	✓	✓
Engine Break-In Oil Change		✓						✓
Change Engine Oil					✓		✓	✓
Replace Oil Filter					✓		✓	✓
Clean or Change Air Filter					✓			✓
Replace Fuel Filter					✓			✓
Have Valve Lash Checked & Adjusted *								✓

* -- Have this item performed by an authorized service dealer

NOTE: This Operator's Manual covers several models. Tractor features may vary by model. Not all features in this manual are applicable to all tractor models and the tractor depicted may differ from yours.

Maintenance



WARNING! Before performing any maintenance or repairs, disengage the PTO, engage the parking brake, stop the engine and remove the key to prevent unintended starting.

Engine

Refer to the engine operator's manual for all engine maintenance procedures and instructions.

NOTE: Maintenance, repair, or replacement of the emission control devices and systems which are being done at owner's expense may be performed by any engine repair establishment or individual. **Warranty repairs must be performed by a Cub Cadet Dealer.**

Changing the Engine Oil



WARNING! If the engine has been recently run, the engine, muffler and surrounding metal surfaces will be hot and can cause burns to the skin. Exercise caution to avoid burns.

To complete an oil change, proceed as follows:

1. Run the engine for a short time to warm the engine oil. The oil will flow more freely and carry away more impurities. Use care to avoid burns from hot oil.
2. Locate the oil drain hose on the right side of the engine. See Figure 6-1.

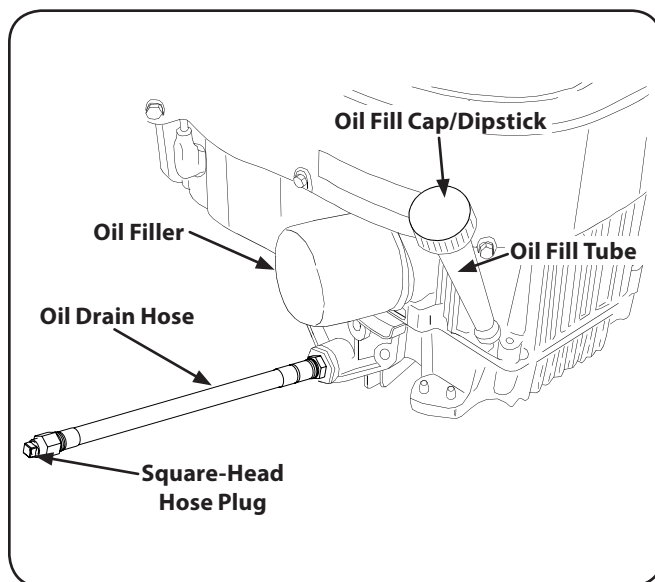


Figure 6-1

3. Route the free end of the oil drain hose toward an appropriate oil collection container with at least a 2.5 quart capacity, to collect the used oil. Remove the oil fill cap/dipstick from the oil fill tube.

4. While holding the free end of the oil drain hose over the oil collection container, unscrew the square head hose plug from the end of the hose. See Figure 6-1. Drain the engine oil into the collection container.
5. After draining the oil, wipe any residual oil from the oil drain hose. Thread the square head plug into the drain hose fitting and fully tighten the plug.
6. Replace the oil filter, and refill the engine with new oil as instructed in the engine operator's manual

Cleaning the Spindle Pulleys

Once a month remove the belt covers to remove any accumulation of grass clippings from around the spindle pulleys and V-belt. Clean more often when mowing tall, dry grass.

Lubrication



WARNING! Before lubricating, repairing, or inspecting, always disengage PTO, set parking brake, stop engine and remove key to prevent unintended starting.

Pivot Points & Linkage

Lubricate all the pivot points on the drive system, parking brake and lift linkage at least once a season with light oil.

Front Wheels

Each of the front wheel axles and rims is equipped with grease fittings. See Figure 6-2. Lubricate with a No. 2 multi-purpose grease applied with a grease gun after every 25 hours of tractor operation.

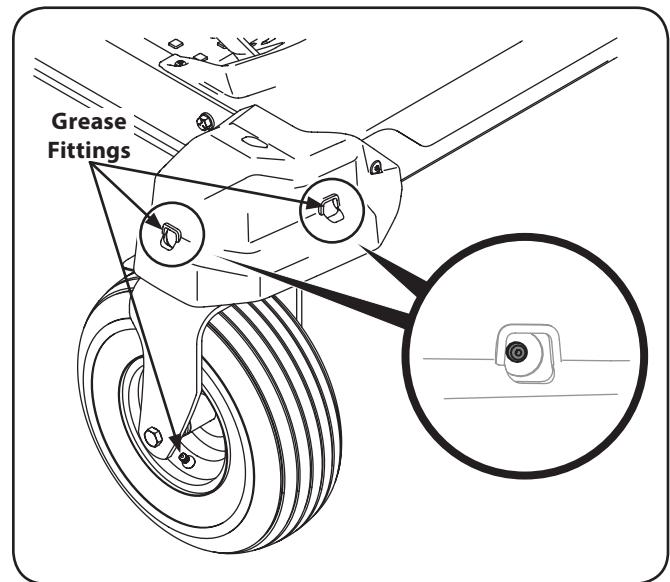


Figure 6-2

Cleaning & Lubricating the Spindle Pulleys

Once a month remove the belt covers to remove any accumulation of grass clippings from around the spindle pulleys and V-belt. Clean more often when mowing tall, dry grass.

Every 25 hours, lubricate the deck spindles. Locate the spindle lube fitting and using a grease gun, lubricate the spindles. The spindle holds 2.3 ounces of grease. See Figure 6-3.

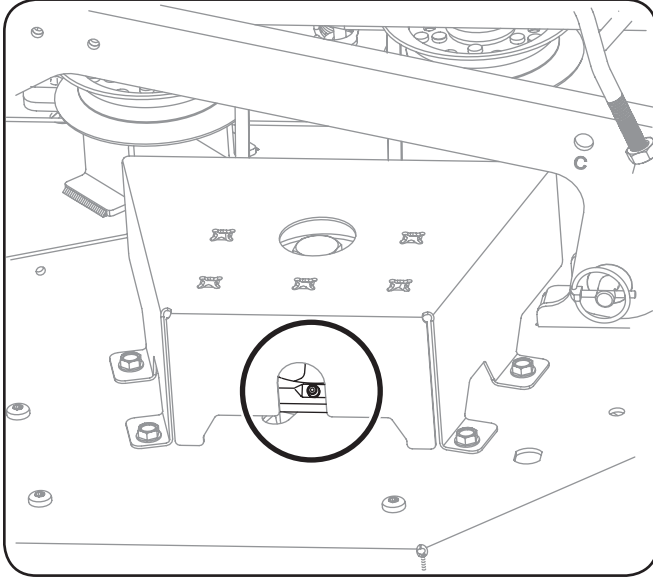


Figure 6-3

Using the Deck Wash System



WARNING! When using the deck wash system, never engage the deck from any position other than the operator's seat of the tractor. Do not use an assistant or engage deck in the presence of any bystanders.

1. Attach the nozzle adapter to a standard garden hose connected to a water supply.
2. Move the tractor to an area within reach of the hose where the dispersal of wet grass clippings is acceptable to you. Disengage the PTO, engage the parking brake and stop the engine.

3. Pull back the lock collar of the nozzle adapter and push the adapter onto one of the deck wash nozzles at either end of the mower deck. Release the lock collar to lock the adapter on the nozzle. See Figure 6-4.

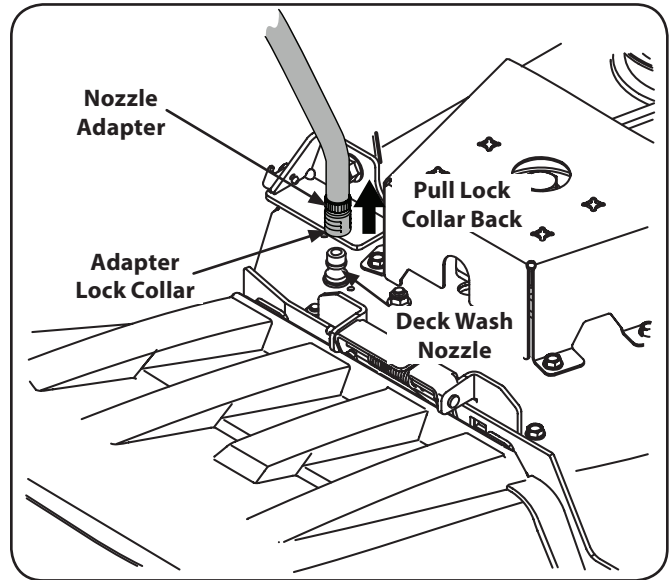


Figure 6-4

4. Turn on the water supply.
5. From the tractor operator's seat, start the engine and engage the PTO. Allow to run as needed. Disengage the PTO and stop the engine.
6. Turn off the water supply.
7. Pull back the lock collar of the nozzle adapter to disconnect the adapter from the nozzle.
8. Repeat the previous steps to clean the deck using the nozzle at the other end of the deck.

Tires

Check the tire air pressure after every 50 hours of operation or weekly. Keep the tires inflated to the recommended pressures. Improper inflation will shorten the tire service life. See the tire sidewall for proper inflation pressures. Observe the following guidelines:

- Do not inflate a tire above the maximum pressure shown on the sidewall of the tire.
- Do not reinflate a tire that has been run flat or seriously under inflated. Have it inspected and serviced by a qualified tire mechanic.

General Battery Information



WARNING!

- Should battery acid accidentally splatter into the eyes or onto the skin, rinse the affected area immediately with clean cold water. If there is any further discomfort, seek prompt medical attention.
- If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/water or baking soda/water.
- NEVER connect (or disconnect) battery charger clips to the battery while the charger is turned on, as it can cause sparks.
- Keep all sources of ignition (cigarettes, matches, lighters) away from the battery. The gas generated during charging can be combustible.
- As a further precaution, only charge the battery in a well ventilated area.
- Always shield eyes and protect skin and clothing when working near batteries.
- Batteries contain sulfuric acid and may emit explosive gases. Use extreme caution when handling batteries. Keep batteries out of the reach of children.

Battery Maintenance

- The battery is filled with battery acid and then sealed at the factory. However, even a "maintenance free" battery requires some maintenance to ensure its proper life cycle.
- Spray the terminals and exposed wire with a battery terminal sealer, or coat the terminals with a thin coat of grease or petroleum jelly, to protect against corrosion.
- Always keep the battery cables and terminals clean and free of corrosion.
- Avoid tipping. Even a sealed battery will leak electrolyte when tipped.



WARNING! Batteries contain sulfuric acid and may emit explosive gases. Use extreme caution when handling batteries. Keep batteries out of the reach of children.

Battery Storage

1. When storing the tractor for extended periods, disconnect the negative battery cable. It is not necessary to remove the battery.
2. All batteries discharge during storage. Keep the exterior of the battery clean, especially the top. A dirty battery will discharge more rapidly.
3. The battery must be stored with a full charge. A discharged battery can freeze sooner than a charged battery. A fully charged battery will store longer in cold temperatures than hot.
4. Recharge the battery before returning to service. Although the tractor may start, the engine charging system may not fully recharge the battery.

Using the Transmission Bypass Rods

If for any reason the tractor will not drive or you wish to move the tractor, the two hydrostatic transmissions are equipped with a bypass rod that will allow you to manually move the tractor short distances.



WARNING! Do not tow the tractor, even with the bypass rod engaged. Serious transmission damage will result from doing so.

1. From the rear of the tractor, just inside the two rear tires, locate the transmission bypass rods. Refer to Figure 6-5.

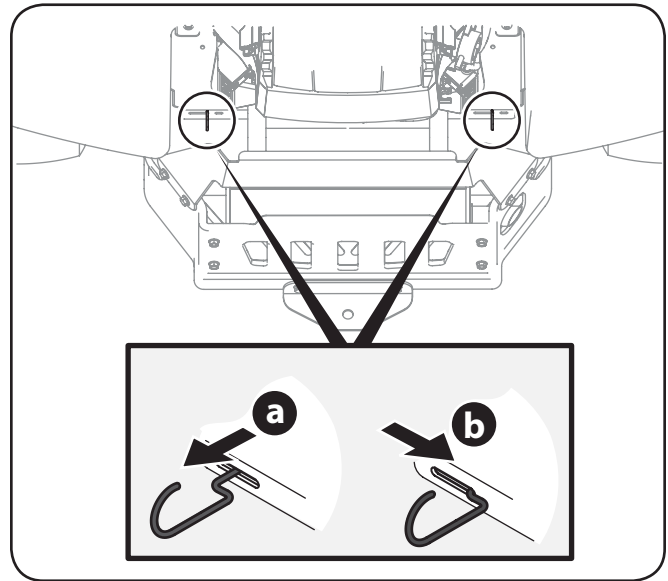


Figure 6-5



WARNING! Do not attempt to engage the bypass rods when the engine is running or hot.

2. Engage the transmission bypass rods, one on each side of the tractor, to move the tractor manually without starting it. The transmission bypass rods are located on the rear of the tractor, just inside each rear wheel. Engage the bypass rods by pulling each one out (a) and to the right (b) to lock it into place. See Figure 6-5.

NOTE: The tractor will not drive with the bypass rods in the engage position.

3. Disengage the bypass rods by reversing steps a & b after moving the tractor. See Figure 6-5.

Hydrostatic Transmission

Your zero turn tractor is equipped with dual integrated hydrostatic pumps/transaxles that are sealed and are maintenance-free. However, this model is equipped with a transmission oil expansion reservoir. Under normal operating conditions, the oil level in the expansion reservoir does not need to be checked and no additional oil is needed. If checking the reservoir oil level, proceed as follows:



WARNING! Check the oil level ONLY before starting the tractor when the transmission oil is fully cooled.

1. Pivot the operator's seat forward and clean the reservoir cap and the area around the cap to prevent debris from contaminating the transmission oil. See Figure 6-6.

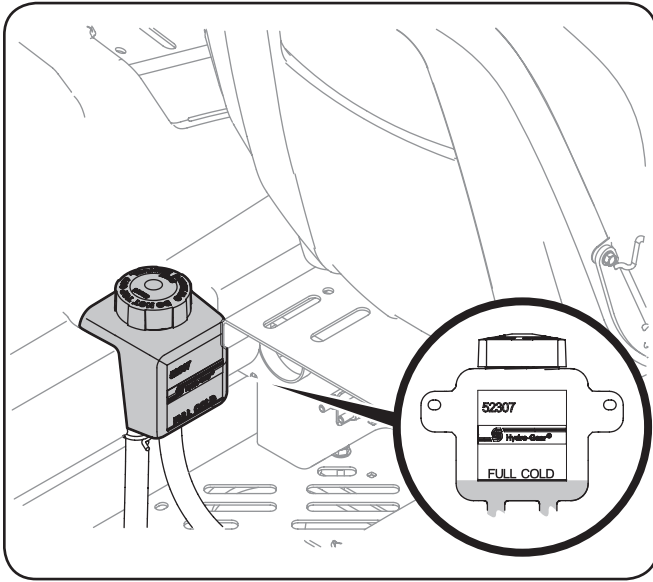


Figure 6-6

2. Turn the reservoir cap counterclockwise to re-move, then check the oil level in the reservoir. Oil should be visible at the bottom of the cup, but the oil level must NOT be above the "FULL COLD" line. See Figure 6-6. DO NOT FILL THE RESERVOIR.
3. If necessary to add oil because of some type of leakage, use a quality 20W50 motor oil and add only enough oil to bring the level to the "FULL COLD" line. Reinstall the cap and fully tighten.

NOTE: Prior to the initial operation of the tractor, the oil level in the reservoir may be slightly higher than the maximum due to air in the oil lines. Operation of the tractor will eventually purge the air from the lines and the oil level will settle to the maximum.

Tractor Storage

1. Change the engine oil and filter following the instructions provided in the engine manual packed with this manual.



WARNING! Never store the tractor with fuel in the tank indoors or in poorly ventilated enclosures, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer, etc.

2. If storing the tractor for 30 days or more:
 - a. To prevent gum deposits from forming inside the engine's carburetor and causing possible malfunction of the engine, the fuel system must be either completely emptied, or the gasoline must be treated with a stabilizer to prevent deterioration.



WARNING! Fuel left in the fuel tank deteriorates and will cause serious starting problems.

- b. Using a fuel stabilizer such as **STA-BIL**® for storage between 30 and 90 days:

- Read the product manufacturer's instructions and recommendations.
 - Add to clean, fresh gasoline the correct amount of stabilizer for the capacity (approximately 3 gallons) of the fuel system.
 - Fill the fuel tank with treated fuel and run the engine for 2-3 minutes to get stabilized fuel into the carburetor.
- c. Emptying the fuel system for storage of more than 90 days:
 - Prior to putting the tractor in storage, monitor fuel consumption with the goal of running the fuel tank empty.
 - Run the engine until it begins to stall. Use the choke to keep the engine running until all fuel in the carburetor has been exhausted.
 - Referring to the engine manual, drain the fuel from the carburetor bowl.

3. Clean the engine and the entire tractor thoroughly.
4. Fully charge the battery, then disconnect the negative cable at the battery to prevent possible discharge. Recharge the battery periodically when in storage.
5. Lubricate all lubrication points.

NOTE: Remove the battery if exposed to prolonged periods of sub-freezing temperatures. Store in a cool, dry location where temperatures are above freezing.

NOTE: Using a pressure washer or garden hose is not recommended for cleaning your tractor. It may cause damage to electrical components, spindles, pulleys, bearings or the engine. The use of water will result in shortened life and reduce serviceability.

Removing The Tractor From Storage

1. Check the engine oil.
2. Fully charge the battery and inflate the tires to the recommended pressure.
3. Fill the fuel tank with clean, fresh gasoline.
4. Start the engine and allow to idle for a few minutes to ensure engine is operating properly.
5. Drive the tractor without a load to make certain all the tractor systems are functioning properly.

Adjustments



WARNING! Shut the engine off, remove the ignition key and engage the parking brake before making adjustments. Protect your hands by using heavy gloves when handling the blades.

Deck Leveling

NOTE: Check the tractor's tire pressure before performing any deck leveling adjustments. Refer to Tires for information regarding tire pressure.

Leveling the Deck (Side-to-Side)

NOTE: Check the tractor's tire pressure before performing any deck leveling adjustments. Refer to Tires for information regarding tire pressure. Always level the deck side-to-side before front to rear.

If the cutting deck appears to be mowing unevenly, a side-to-side adjustment can be performed. Adjust if necessary as follows:

1. With the tractor parked on a firm, level surface, place the deck lift handle in a middle mowing position and rotate both outside blades so that they are perpendicular with the tractor.
2. Measure the distance from the outside of the left blade tip to the ground and the distance from the outside of the right blade tip to the ground. Both measurements taken should be equal. If they're not, proceed to the next step.
3. Loosen the lower jam nut on the adjustable lift link attached to the deck lift arm to lower the deck and tighten the upper jam nut to secure the deck in place, loosen the upper jam nut then tighten the lower jam nut to secure the deck in place. See Figure 6-7.

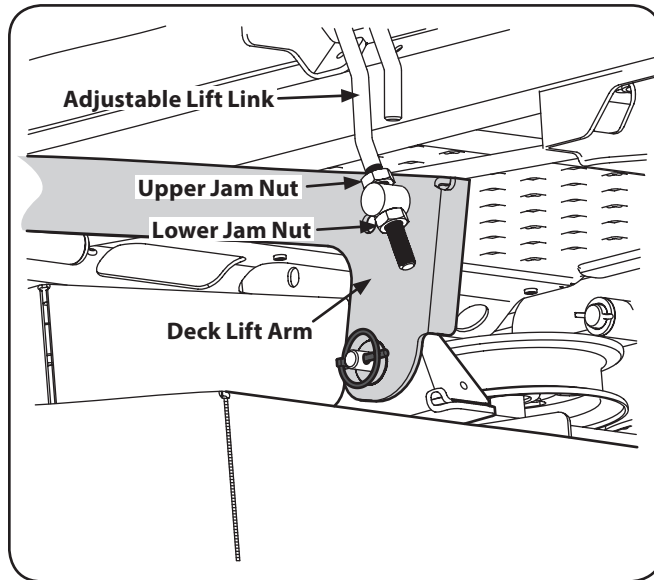


Figure 6-7

4. The deck is properly leveled when both blade tip measurements are equal.

Leveling the Deck (Front-To-Rear)

NOTE: Check the tractor's tire pressure before performing any deck leveling adjustments. Refer to Tires for information regarding tire pressure. Always level the deck side-to-side before front to rear.

The front of the deck should be between $\frac{1}{4}$ – $\frac{3}{8}$ " lower than the rear of the deck. Adjust if necessary as follows:

1. Park the tractor on a firm, level surface and place the deck lift handle in a middle position.
2. Rotate the blade nearest the discharge chute so that it is parallel with the tractor.
3. Measure the distance from the front of the blade tip to the ground and the rear of the blade tip to the ground. The first measurement taken should be between $\frac{1}{4}$ " and $\frac{3}{8}$ " less than the second measurement.
4. Determine the approximate distance necessary for proper adjustment and proceed, if necessary.

5. Using a wrench, raise the front of deck by loosening the lock nuts to the front of the pivot pin and then tighten the jam nuts on the back of the pivot pin to raise the front of the deck and secure in place. See Figure 6-8.

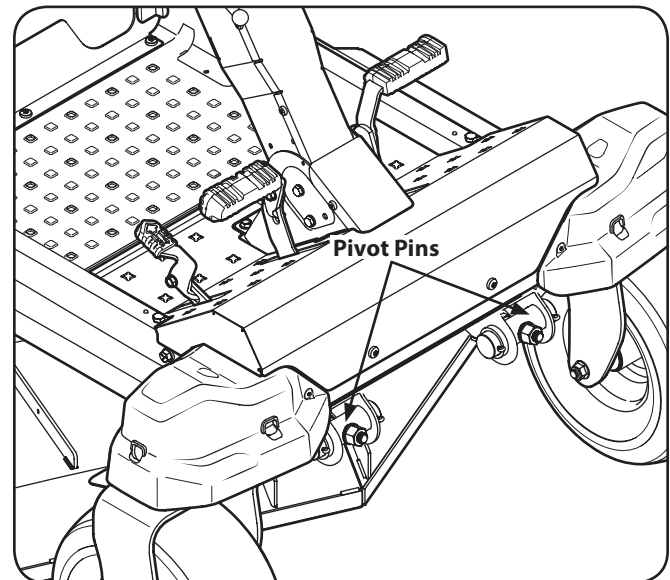


Figure 6-8

6. Using a wrench, lower the front of deck by loosening the jam nuts on the back of the pivot pin and then tighten the lock nut on the front of the pivot pin to lower the front of the deck and secure in place. See Figure 6-8.
7. The deck is properly leveled when the front tip of the blade is $\frac{1}{4}$ " lower than the rear tip. Retighten the hex bolt on the left rear deck hanger links when proper adjustment is achieved.

Adjusting the Front Gauge Wheels



WARNING! Keep hands and feet away from the discharge opening of the cutting deck.

The front gauge wheels on the mower deck are an anti-scalp feature, and should not ride on the ground. The front gauge wheels should be approximately $\frac{1}{4}$ – $\frac{1}{2}$ " above the ground when the deck is set in the desired height setting.

Using the deck lift handle, set the deck in the desired height setting, then check the gauge wheel distance from the ground below. If necessary adjust the front gauge wheels as follows:

1. Visually check the distance between the front gauge wheels and the ground. If the gauge wheels are near or touching the ground, they should be raised. If more than $\frac{1}{2}$ " above the ground, they should be lowered.

2. Remove the lock nut securing one of the front gauge wheel hex screws to the deck. Remove the gauge wheel, hex screw and spacer. See Figure 6-9.

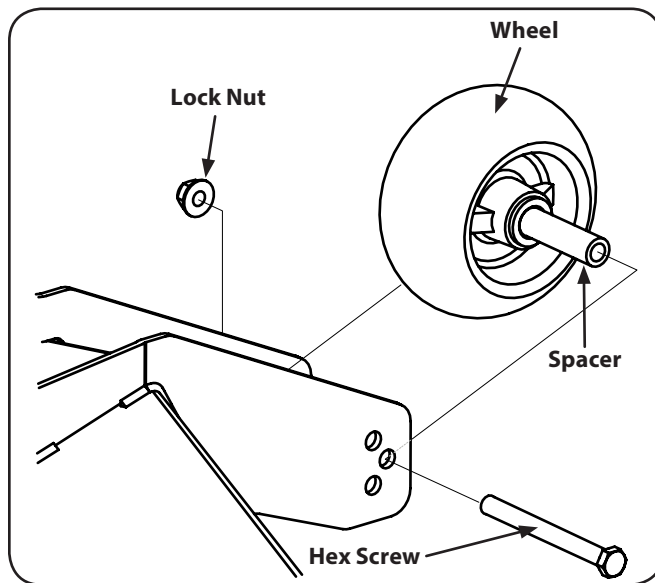


Figure 6-9

3. Insert the hex screw into the one of three index holes in the front gauge wheel bracket that will give the gauge wheel a $\frac{1}{4}$ - $\frac{1}{2}$ " clearance with the ground.
4. Note the index hole of the just adjusted wheel, and adjust the other front gauge wheel into the respective index hole of the other front gauge wheel bracket.

Parking Brake Adjustment

If the tractor does not come to a complete stop when the brake pedal is completely engaged, or if the tractor's rear wheels can roll with the parking brake applied (and the hydrostatic relief valve open), the brake is in need of adjustment. See your Cub Cadet dealer to have the brake properly adjusted.

Off-Season Storage

Riding Mower Storage

If your riding mower is not going to be operated for an extended period of time (thirty days to approximately six months), the riding mower should be prepared for storage. Store the riding mower in a dry and protected location. If stored outside, cover the riding mower (including the tires) to protect it from the elements. The procedures outlined below should be performed whenever the riding mower is placed in storage.

1. Change the engine oil and filter following the instructions provided in the Engine Manual.



WARNING! Never store the riding mower with fuel in the tank indoors or in poorly ventilated enclosures, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer, etc.

2. Service the engine as instructed in the separate engine manual.

3. Engines stored between 30 and 90 days need to be treated with a gasoline stabilizer such as **STA-BIL®** and engines stored over 90 days need to be drained of fuel to prevent deterioration and gum from forming in fuel system or on essential carburetor parts. If the gasoline in your engine deteriorates during storage, you may need to have the carburetor, and other fuel system components, serviced or replaced.



WARNING: Drain fuel only into unapproved container outdoors, away from an open flame. Allow engine to cool. Extinguish cigarettes, cigars, pipes, and other sources of ignition prior to draining fuel.

3. Remove the spark plugs and pour approximately one ounce of oil into each cylinder. Crank the engine one or two turns to spread the oil evenly on the cylinder walls. Replace the spark plugs.
4. Clean the engine and the entire riding mower thoroughly.

NOTE: Use of a pressure washer or garden hose is not recommended to clean your riding mower. They may cause damage to electrical components, spindles, pulleys, bearings or the engine. The use of water will result in shortened life and reduce serviceability.
5. Sharpen the blades so that the mower will be ready to use when needed.
6. Protect the metal surfaces. Repair scratches with the appropriate touch-up spray paint. Brush a rust preventive oil on any unpainted surfaces including the pulleys and blades. (Be careful not to get any oil on the drive belts.)
7. Clean and fully charge the battery, then disconnect the negative cable at the battery to prevent possible discharge. Recharge the battery periodically when in storage.

NOTE: Remove the battery if exposed to prolonged periods of sub-freezing temperatures. Store in a cool, dry location where temperatures are above freezing.
8. Lubricate all lubrication points.
9. Jack the mower up and store it on blocks to take the weight off of the tires.

Removing the Riding Mower from Storage

1. Check the engine oil.
2. Fully charge the battery, lower riding mower off blocks, and inflate the tires to the recommended pressure.
3. Remove the spark plugs and wipe them off. Using the starter, crank the engine to pump the excess oil out of the spark plug holes. Replace the spark plugs and the ignition leads.
4. If drained before storing, fill the fuel tank with clean, fresh gasoline.
5. Check the level of the engine oil in the crankcase and the hydraulic reservoir tank.
6. Start the engine and allow to idle for a few minutes to ensure engine is operating properly.
7. Drive the riding mower without a load to make certain all the riding mower systems are functioning properly.

Battery Removal



WARNING! Battery posts, terminals and related accessories contain lead and lead compounds. Wash hands after handling.

The battery is located beneath the seat frame. To remove the battery:

1. Remove the hex washer screw securing the battery hold-down bracket to the frame. Then flip the battery hold-down bracket up to free the battery. See Figure 7-1.

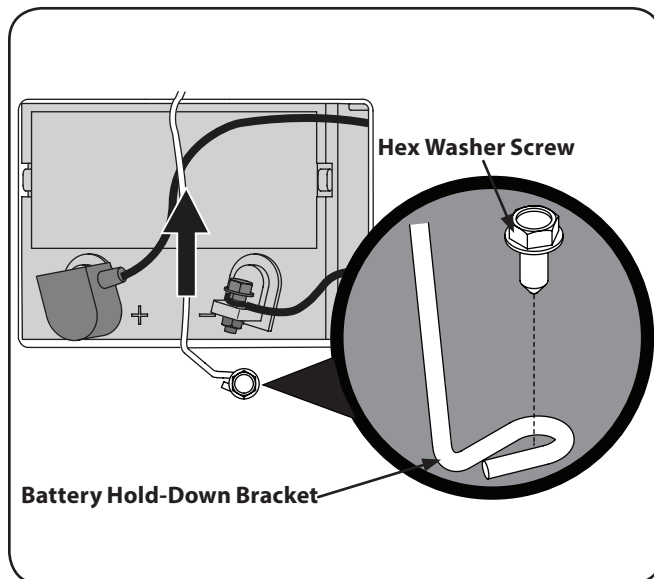


Figure 7-1

2. Remove the hex cap screw and sems nut securing the black negative battery lead to the negative battery post (marked NEG). Move the cable away from the negative battery post.
3. Remove the hex cap screw and sems nut securing the red positive battery lead to the positive battery post (marked POS).
4. Carefully lift the battery out of the tractor.
5. Install the battery by repeating the above steps in the reverse order.



WARNING! Always connect the positive lead to the battery before connecting the negative lead. This will prevent sparking or possible injury from an electrical short caused by contacting the tractor body with tools being used to connect the cables.

Charging the Battery

Test and, if necessary, recharge the battery after the tractor has been stored for a period of time.

- A voltmeter or load tester should read 12.6 volts (DC) or higher across the battery terminals. See Figure 7-2.

Voltmeter Reading	State of Charge	Charging Time
12.7	100%	Full Charge
12.4	75%	90 Min.
12.2	50%	180 Min.
12.0	25%	280 Min.

Figure 7-2

- Charge the battery with a 12-volt battery charger at a MAXIMUM rate of 10 amps.

Servicing Electrical System

A fuse is installed to protect the tractor's electrical system from damage caused by excessive amperage. Always use the same capacity fuse for replacement. If the electrical system does not function, check for a blown fuse.

If you have a recurring problem with blown fuses, have the tractor's electrical system checked by your Cub Cadet Service Dealer.

Relays and Switches

There are several safety switches in the electrical system. If a function of the safety interlock system described earlier is not functioning properly, have the electrical system checked by your Cub Cadet Service Dealer.

Deck Removal

Remove the mower deck from the tractor as follows:

1. Move the tractor to a level surface, disengage the PTO, stop the engine place the control levers in the neutral/parking brake engaged position.
2. Move the deck gauge wheels or rollers to their highest setting (lowest deck setting).
3. Remove the 'V' belt from the PTO pulley, located on the bottom of the engine, using one of the following two methods.



WARNING! The muffler at the rear of the tractor may be extremely hot, and could cause serious burns. Use extreme caution when near the muffler. Allow the muffler to fully cool before removing the belt from the PTO pulley.

4. Releasing belt tension with the idler pulley:
 - a. Using the deck lift handle, raise the deck to the position that provides the most horizontal run of the belt between the deck idler pulleys and the PTO pulley on the bottom of the engine. See Figure 7-3.

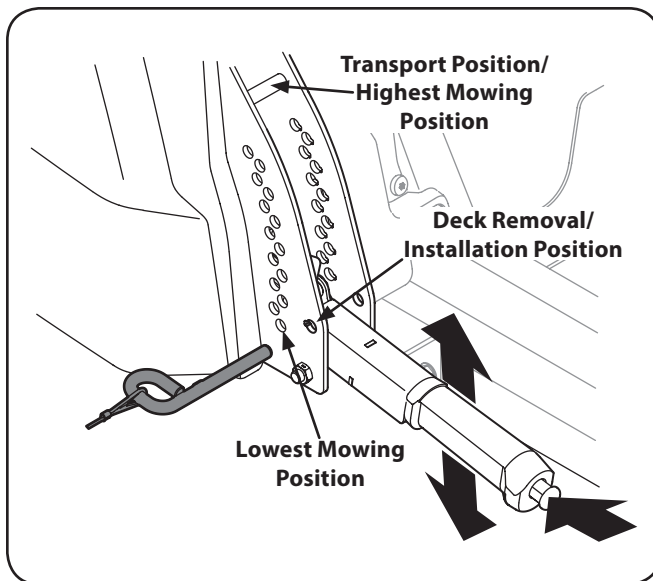


Figure 7-3

- b. Working from the middle of the tractor, pivot the idler bracket and movable idler pulley rearward away from the backside of the 'V' belt (a) just far enough to lift the belt up and over the idler pulley (b). See Figure 7-4.

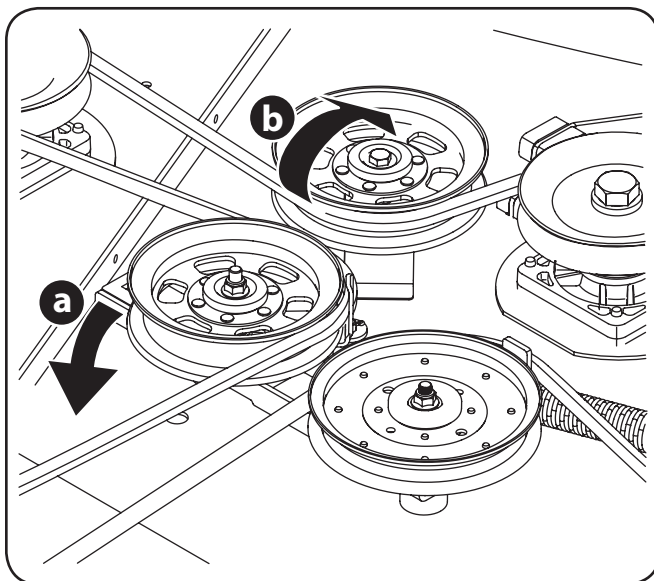


Figure 7-4

- c. From beneath the rear of the tractor, slide the belt off of the PTO pulley on the bottom of the engine.
 - d. Lower the deck into the deck removal/installation position using the deck lift handle. See Figure 7-3.
 - e. Skip ahead to step 6.

5. Rolling the belt off the PTO pulley:
 - a. Using the deck lift handle, raise the deck to the position that provides the most horizontal run of the belt between the deck idler pulleys and the PTO pulley on the bottom of the engine.
 - b. Sitting behind the tractor facing forward, reach beneath the tractor to grasp the belt at the front of the PTO pulley.



WARNING! Use caution to avoid pinching your fingers when rolling the belt off the PTO pulley.

- c. Pull the left side of the belt rearward and downward while manually turning the PTO pulley to the right until the belt rides out onto the edge of the lower sheave of the pulley.

NOTE: If pulling the right side of the belt, turn the pulley left.

- d. While still holding the belt downward, continue turning the PTO pulley until the belt is rolled off the pulley. Refer to Figure 7-5.

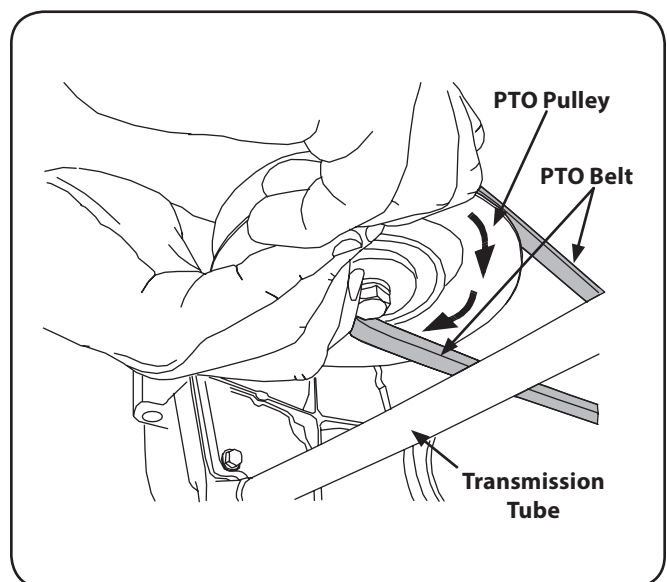


Figure 7-5

- e. Lower the deck into the deck removal/installation position using the deck lift handle. See Figure 7-3.
 - f. Move on to step 6.

5. Locate the LH and RH deck release pins on each side of the deck. Pull the release pins outward and release the deck from the LH and RH deck lift arms. See Figure 7-6.

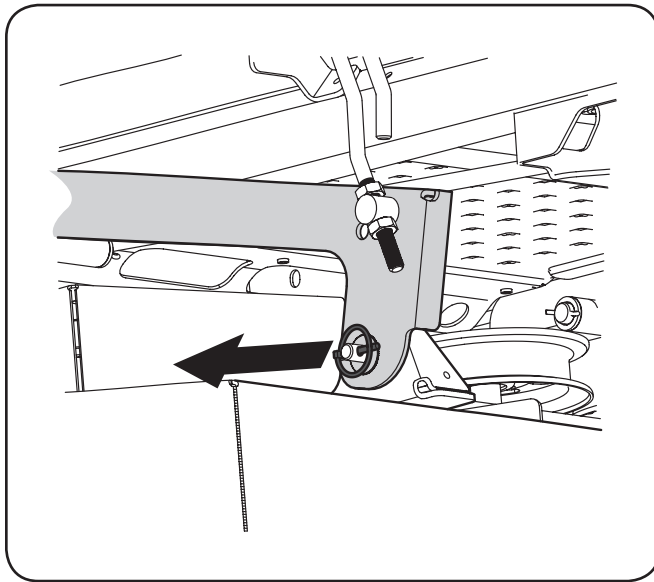


Figure 7-6



CAUTION: There is a certain amount of spring tension due to the weight of the deck. When removing the lift linkage from the deck the tension of the springs will go from the deck to the deck lift handle and snap back.

6. Slide the front deck lift rod off the hanger brackets on the front of the deck
7. Slide the deck out from the right side of the tractor.

Deck Installation

Install the deck on the tractor as follows:

1. Slide the deck under the tractor on the right side of the tractor lining up the deck hanger brackets and the deck lift arms.
2. Once the deck is under the tractor, move the deck lift handle to the lowest mowing position.
NOTE: To line the brackets up properly, it may be necessary to place a small block of wood under each side of the deck.
3. Hook the front deck lift rod onto the hanger brackets on the front of the deck.
4. Pull the deck release pins outward and maneuver the deck as necessary to align the holes in the deck lift arms with the pins. Refer to Figure 7-6.
5. When aligned, push each pin fully inward through the lift arms to secure the arms in the rear hanger bracket slots.
6. Make certain the 'V' belt is in the spindle pulleys on the deck; then route the belt rearward beneath the tractor frame, above the transmission tube(s), to the PTO pulley on the bottom of the engine.
7. Using the deck lift handle, raise the deck to the position that provides the most horizontal run of the belt between the deck idler pulleys and the PTO pulley on the bottom of the engine.

8. Make certain the belt is in the spindle pulleys of the deck, and that the backside of the belt is against both the fixed and movable idler pulleys.
9. Sitting behind the tractor, facing forward, make certain the belt is not twisted; then reach beneath the tractor to grasp the belt and pull it toward the PTO pulley.



WARNING! Use caution to avoid pinching your fingers when rolling the belt onto the PTO pulley.

10. Pull the right side of the belt rearward and place the narrow V side of the belt into the PTO pulley. See Figure 7-5.
11. While holding the belt and pulley together, rotate the pulley to the left (See Figure 7-5). Continue holding and rotating the pulley and belt until the belt is fully rolled into the PTO pulley.

NOTE: Before using the tractor double-check the belt routing to make sure that the belt has been routed properly.

Replacing the Belt

1. Remove the deck from beneath the tractor, (refer to Deck Removal on page 28).
2. Remove the hex washer screws securing the belt covers to the deck. See Figure 7-7.

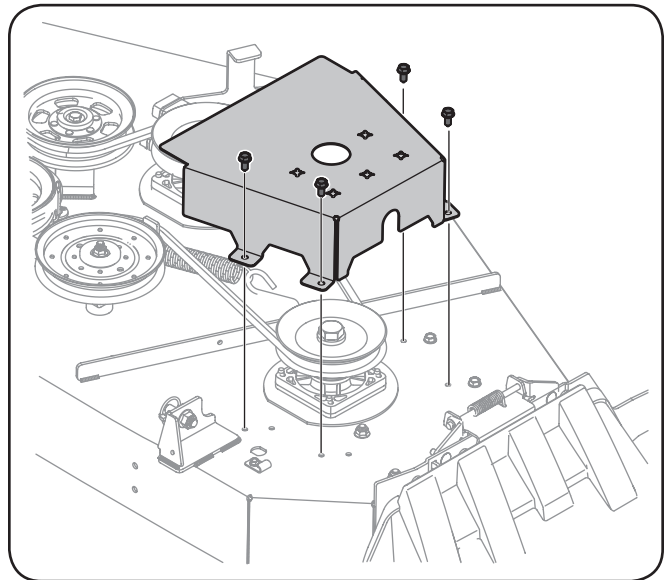


Figure 7-7

3. Remove the two idler pulleys by removing the hex screws and flange lock nuts that secure them to the deck and the idler arm. See Figure 7-7. Do not lose any of the hardware when removing the hex screw and flange lock nut.

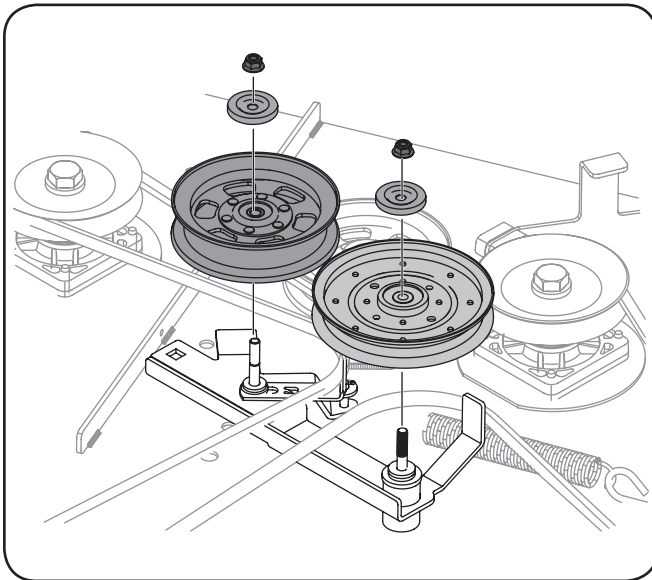


Figure 7-8

NOTE: Take note of the position of the belt guards to ensure they are properly re-installed.

4. Remove the belt from the spindle pulleys.
5. Install the new belt around the spindle pulleys as shown and reinstall the belt covers. See Figure 7-7.
6. Place the belt around the idler pulleys removed in step 3 with the "V" side facing in. Once in place, reinstall all the hardware and tighten the flange lock nut to secure the assembly. See Figure 7-9.

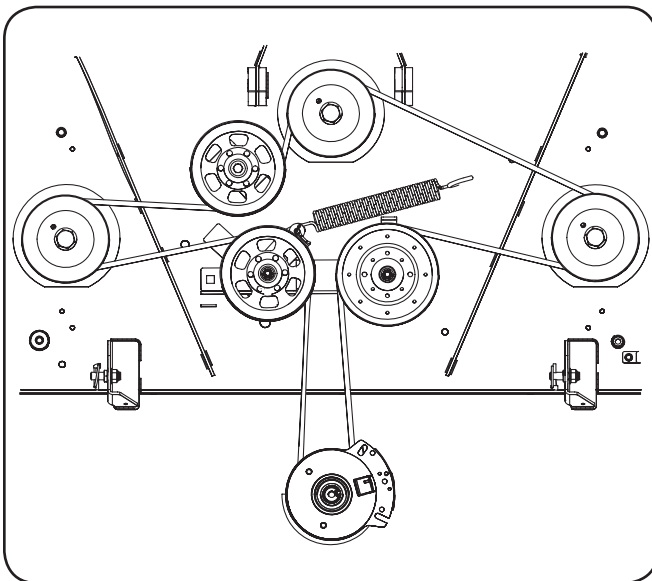


Figure 7-9

7. Route the belt as shown in Figure 7-9 and then reinstall the deck (refer to Deck Installation on page 30).

Mower Blade Care



WARNING! Before performing any maintenance, place the PTO switch in the "OFF" position, engage the parking brake lever, turn the ignition key to the "OFF" position and remove the key from the switch. Protect your hands by using heavy gloves when handling the blades. When servicing the mower deck, be careful not to cut yourself on the sharpened blades.

The cutting blades must be kept sharp at all times. Sharpen the cutting edges of the blades evenly so that the blades remain balanced and the same angle of sharpness is maintained.

If the cutting edge of a blade has already been sharpened many times, or if any metal separation is present, it is recommended that new blades be installed. New blades are available at your authorized dealer.

The blades may be removed as follows.

1. Remove the deck from beneath the tractor, (refer to Deck Removal on page 28) then gently flip the deck over to expose its underside.
2. Use a $1\frac{5}{16}$ " wrench to hold the hex nut on top of the spindle assembly when loosening the hex nut securing the blade. A block of wood may be placed between the deck housing and the cutting edge of the blade to help in breaking loose the hex nut securing the blade. See Figure 7-10.

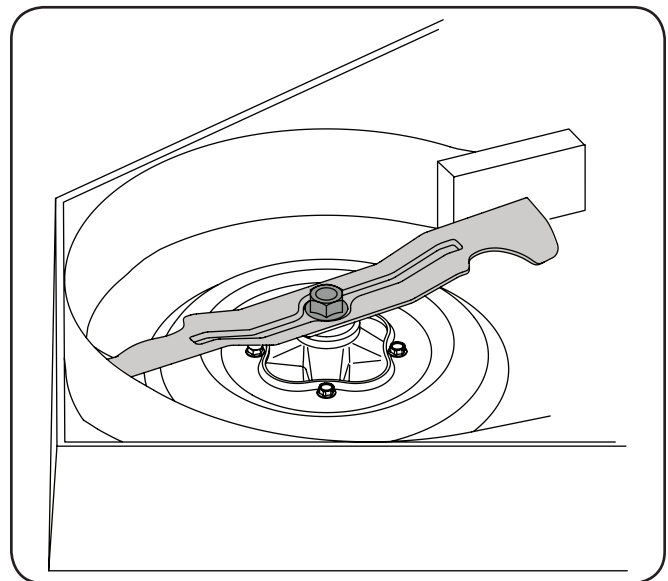


Figure 7-10

3. When reinstalling the blades, be sure they are installed so that the wings are pointing upward toward the top of the deck.
4. Tighten the blade nuts to 70-90 ft. lbs.
5. Reinstall the deck (refer to Deck Installation on page 30).

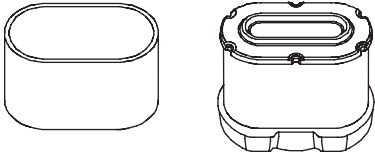
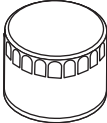
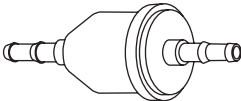
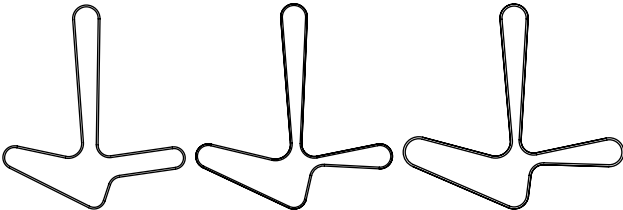
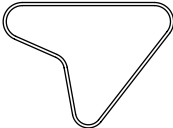
Changing the Transmission Drive Belt

Several components must be removed and special tools used in order to change the tractor's transmission drive belt. See your Cub Cadet dealer to have the transmission drive belt replaced.

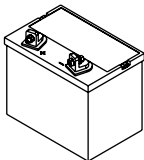
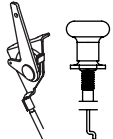
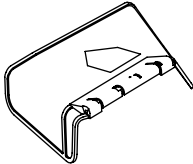
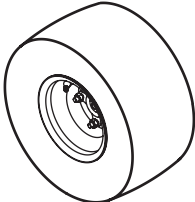
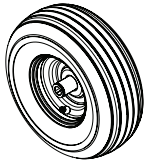
Tractor Creeping

Creeping is the slight forward or backward movement of the mower when the throttle is on and the speed control pedals are in the neutral position. If your mower creeps, see an authorized service dealer.

Problem	Cause	Remedy
Excessive vibration	1. Cutting blade loose or unbalanced. 2. Damaged or bent cutting blade.	1. Tighten blade and spindle. 2. Replace blade.
Uneven cut	1. Deck not leveled properly. 2. Dull blade. 3. Uneven tire pressure.	1. Perform side-to-side deck adjustment. 2. Sharpen or replace blade. 3. Check tire pressure in all four tires.
Mower will not mulch grass (If Equipped w/Mulching Kit)	1. Engine speed too low. 2. Wet grass. 3. Excessively high grass. 4. Dull blade.	1. Place throttle in FAST (rabbit) position. 2. Do not mulch when grass is wet. 3. Mow once at a high cutting height, then mow again at desired height or make a narrower cutting swath. 4. Sharpen or replace blade.

Component	Part Number and Description
	KH-25-132-12-S Spark Plug
	KH-16-883-04-S1 Air Filter Element & Pre-Cleaner
	KH-52-050-02-S Oil Filter
	KH-25-050-22-S1 Fuel Filter
	954-05012 Deck Belt, 48" Deck 954-05013 Deck Belt, 54" Deck 954-05015 Deck Belt, 60" Deck
	954-04317A Drive Belt
	942-04417 Blades, 48" 02005017-X Xtreme Blades, 48" 942-04416 Blades, 54" 02005018-X Xtreme Blades, 54" 942-04415 Blades, 60" 02005019-X Xtreme Blades, 60"
	918-06994 Deck Spindle, 48" 918-06993 Deck Spindle, 54" 918-06076 Deck Spindle, 60"

Phone (800) 965-4CUB to order replacement parts or a complete Parts Manual (have your full model number and serial number ready). Parts Manual downloads are also available free of charge at www.cubcadet.com.

Component	Part Number and Description
	634-3159 Deck Wheel
	925-1707D Battery
	951-12179B Gas Cap
	946-05133 Throttle Control Cable 946-04214 Choke Cable
	625-05000 Ignition Key
	631-05176 Discharge Chute Assembly
	734-1873 Tire, 20 x 10 x 8 634-0246A Rim Assembly
	634-04629 Front Wheel Assembly

Part No.	Part
19A70040100	Bagger
19A70037100 19A70038100 19A70039100	48" Mulch Kit 54" Mulch Kit 60" Mulch Kit
19A70044100	Snow Blade
490-241-0024	Tire Chains
19A70032100	Light Kit
19A70045100	Power Deck Lift
19A70019100	Lawn Striping Kit
59A30021150	12 Volt Outlet Kit
490-290-0013	Riding Mower Cover
490-850-0008	Oil Siphon
490-850-0005	Blade Removal Tool
490-325-0020	Tire Sealant
490-900-0045	Oil Filter Wrench
490-900-0062	Armortek Non-Stick Spray
490-000-0028	Carburetor & Choke Cleaner
22216	32 oz. Sta-Bil fuel Additive

Warranty Conditions — Australia (Not applicable to other Regions)

The benefits given to you under this warranty are in addition to other rights and remedies that you have under Australian law in relation to the goods.

MTD Products Australia Pty Ltd warrants that this machine is free from defects in material and workmanship. This warranty is limited to repairing or replacing any part which appears upon inspection by MTD Products Australia Pty Ltd or its agent to be defective in material or workmanship.

A separate warranty is provided in respect of the engine for this machine. Refer to the engine warranty statement in the Engine Owner's Manual which has been included with this machine.

For domestic use, this warranty will apply for a period of 2 years from date of purchase. Warranty for commercial or industrial use is 90 days from the date of purchase. In the event of dispute, MTD Products Australia Pty Ltd will determine whether the machine was used for domestic, or commercial or industrial use.

All costs associated with claiming under this warranty must be borne by you, including transport costs incurred in the repair or replacement of any defective part.

This warranty excludes fair wear and tear and any damage caused by misuse or abuse. Parts such as Blades, Bump Knobs, Outer Spools, Cutting Line, Inner Reels, Starter Pulley, Starter Ropes, Drive Belts, Saw Blades, Guide Bars, Cultivator Tines, Spark Plugs, Carburettor Adjustments and Filters which can be subjected to use beyond their normal intended working capacity are also excluded.

This warranty is void if alterations are made to the machine without MTD Products Australia Pty Ltd prior written authority.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

IN ORDER TO MAKE A CLAIM UNDER THIS WARRANTY YOU WILL NEED TO TAKE YOUR PRODUCT AND YOUR PROOF OF PURCHASE TO AN AUTHORISED MTD DEALER. YOUR NEAREST MTD DEALER CAN BE FOUND at www.mtd.com.au. All SERVICING AND REPAIRS MUST USE GENUINE SPARE PARTS OR YOUR WARRANTY WILL BE VOID.

For your Record:

Retailers Name: Address:
Phone No: Model No:
Serial No: Date of Purchase:

MTD Products Australia Pty Ltd.

Postal Address: PO. Box 376 Dandenong. Vic. 3175

Business Address: 6 Zenith Road, Dandenong. Vic. 3175 and 97 Trade Street. Lytton.

Qld. 4178

Email Address: mtdservice@mtd.com.au Customer Service Phone: 1300 951 594

