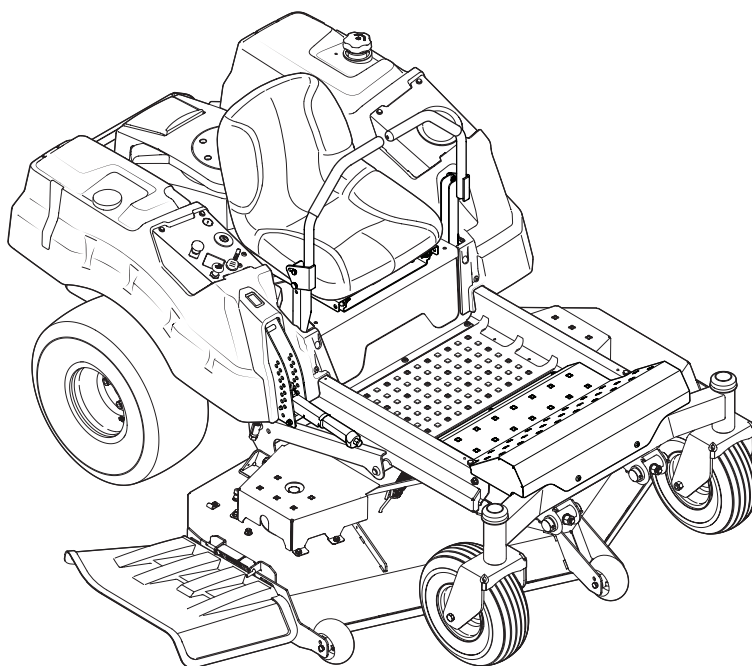


Cub Cadet[®]

OPERATOR'S MANUAL



Z-Force L Zero-Turn Tractor

⚠ WARNING

**READ AND FOLLOW ALL SAFETY RULES AND INSTRUCTIONS IN THIS MANUAL
BEFORE ATTEMPTING TO OPERATE THIS MACHINE.
FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY.**

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

Thank You

Thank you for purchasing a Cub Cadet Zero-Turn Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

Please read this entire manual prior to operating the equipment. It instructs you how to safely and easily set up, operate and maintain your machine. Please be sure that you, and any other persons who will operate the machine, carefully follow the recommended safety practices at all times. Failure to do so could result in personal injury or property damage.

All information in this manual is relative to the most recent product information available at the time of printing. Review this manual frequently to familiarize yourself with the machine, its features and operation. Please be aware that this Operator's Manual may cover a range of product specifications for various models. Characteristics and features discussed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

If applicable, the power testing information used to establish the power rating of the engine equipped on this machine can be found at www.opei.org or the engine manufacturer's web site.

If you have any problems or questions concerning the machine, phone your local Cub Cadet dealer or contact us directly. Cub Cadet's Customer Support telephone numbers, website address and mailing address can be found on this page. We want to ensure your complete satisfaction at all times.

Throughout this manual, all references to *right* and *left* side of the machine are observed from the operating position

The engine manufacturer is responsible for all engine-related issues with regards to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's/Operator's Manual, packed separately with your machine, for more information.

Table of Contents

Safe Operation Practices	3	Service	28
Assembly & Set-Up	9	Troubleshooting	32
Controls & Features.....	12	Replacement Parts	33
Operation.....	15	Attachments & Accessories	35
Maintenance & Adjustment	22	Warranties	38

Record Product Information

Before setting up and operating your new equipment, please locate the model plate on the equipment and record the information in the provided area to the right. Pivot the seat assembly forward to locate the model plate on the underside of the seat pivot bracket. This information will be necessary, should you seek technical support via our web site, Customer Support Department, or with a local authorized service dealer.

MODEL NUMBER

--	--	--	--	--	--	--	--	--	--	--

SERIAL NUMBER

--	--	--	--	--	--	--	--	--	--	--

Product Registration and Customer Support

Please register your product on our website, www.cubcadet.com.

If you have difficulty assembling this product or have any questions regarding the controls, operation, or maintenance of this machine, you can seek help from the experts. Choose from the options below:

- ◇ Visit us on the web at www.cubcadet.com



See How-to Maintenance and Parts Installation Videos at www.cubcadet.com/tutorials

- ◇ Call a Customer Support Representative at (800) 965-4CUB
- ◇ Locate your nearest Cub Cadet Dealer at (877) 282-8684
- ◇ Write to Cub Cadet LLC • P.O. Box 361131 • Cleveland, OH • 44136-0019



WARNING! This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol. **HEED ITS WARNING!**

CALIFORNIA PROPOSITION 65



WARNING! Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.



WARNING! Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. *Wash hands after handling*



DANGER! This machine was built to be operated according to the safe operation practices in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

General Operation

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.
4. Never allow adults to operate this machine without proper instruction.
5. To help avoid blade contact or a thrown object injury, keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
6. Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys, and other foreign objects which could be picked up and thrown by the blade(s). Thrown objects can cause serious personal injury.
7. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. Also, avoid discharging material against a wall or obstruction which may cause discharged material to ricochet back toward the operator.
8. Always wear safety glasses or safety goggles during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
9. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Loose fitting clothes and jewelry can be caught in movable parts. Never operate this machine in bare feet or sandals.
10. Be aware of the mower and attachment discharge direction and do not point it at anyone. Do not operate the mower without the discharge cover or entire grass catcher in its proper place.
11. Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.

12. A missing or damaged discharge cover can cause blade contact or thrown object injuries.
13. Stop the blade(s) when crossing gravel drives, walks, or roads and while not cutting grass.
14. Watch for traffic when operating near or crossing roadways. This machine is not intended for use on any public roadway.
15. Do not operate the machine while under the influence of alcohol or drugs.
16. Mow only in daylight or good artificial light.
17. Never carry passengers.
18. Back up slowly. Always look down and behind before and while backing to avoid a back-over accident. Be aware and pay attention to the safety system function that stops power to the blades when driving in reverse. If not functioning properly, contact an authorized dealer for safety system inspection and repair.
19. Slow down before turning. Operate the machine smoothly. Avoid erratic operation and excessive speed.
20. Disengage blade(s), set parking brake, stop engine and wait until the blade(s) come to a complete stop before removing grass catcher, emptying grass, unclogging chute, removing any grass or debris, or making any adjustments.
21. Never leave a running machine unattended. Always turn off blade(s), place drive control levers in neutral, set parking brake, stop engine and remove key before dismounting.
22. Use extra care when loading or unloading the machine into a trailer or truck. This machine should not be driven up or down ramp(s), because the machine could tip over, causing serious personal injury. The machine must be pushed manually on ramp(s) to load or unload properly.
23. Muffler and engine become hot and can cause a burn. Do not touch.
24. Check overhead clearances carefully before driving under low hanging tree branches, wires, door openings etc., where the operator may be struck or pulled from the machine, which could result in serious injury.
25. Disengage all attachment clutches, set the parking brake to the 'ON' position and move the RH and LH drive control levers fully outward to the neutral position before attempting to start the engine.
26. Your machine is designed to cut normal residential grass of a height no more than 10". Do not attempt to mow through unusually tall, dry grass (e.g., pasture) or piles of dry leaves. Dry grass or leaves may contact the engine exhaust and/or build up on the mower deck presenting a potential fire hazard.
27. Use only accessories and attachments approved for this machine by the machine manufacturer. Read, understand and follow all instructions provided with the approved accessory or attachment.
28. Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
29. If situations occur which are not covered in this manual, use care and good judgment. Contact your customer service representative for assistance.

Slope Operation

Slopes are a major factor related to loss of control and tip-over accidents which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

For your safety, use the slope gauge included as part of this manual to measure slopes before operating this machine on a sloped or hilly area. If the slope is greater than 15 degrees as shown on the slope gauge, do not operate this machine on that area or serious injury could result.

Do:

1. Mow across slopes, not up and down. Exercise extreme caution when changing direction on slopes.
2. Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
3. Use slow speed. Choose a low enough speed so that you will not have to stop while on the slope. Avoid starting or stopping on a slope. If the tires are unable to maintain traction, disengage the blades and proceed slowly and carefully straight down the slope.
4. Follow the manufacturer's recommendations for wheel weights or counterweights to improve stability.
5. Use extra care with grass catchers or other attachments. These can change the stability of the machine.
6. Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction. Rapid acceleration or deceleration could cause the front of the machine to lift and rapidly flip over backwards, which could cause serious injury.

Do Not:

1. Do not turn on slopes unless necessary; then turn slowly uphill and use extra care while turning.
2. Do not mow near drop-offs, ditches or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff, ditch, or if an edge caves in.
3. Do not try to stabilize the machine by putting your foot on the ground.
4. Do not use a grass catcher on steep slopes.
5. Do not mow on wet grass. Reduced traction could cause sliding.
6. Do not tow heavy pull behind attachments (e.g. loaded dump cart, lawn roller, etc.) on slopes greater than 5 degrees. When going down hill, the extra weight tends to push the tractor and may cause you to lose control (e.g. tractor may speed up, braking and steering ability are reduced, attachment may jack-knife and cause tractor to overturn).

Children

1. Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. They do not understand the dangers. Never assume that children will remain where you last saw them.
 - a. Keep children out of the mowing area and in watchful care of a responsible adult other than the operator.
 - b. Be alert and turn machine off if a child enters the area.
 - c. To avoid back-over accidents, always look behind and down for small children.
 - d. Never carry children, even with the blade(s) shut off. They may fall off and be seriously injured or interfere with safe machine operation.
 - e. Use extreme care when approaching blind corners, doorways, shrubs, trees or other objects that may block your vision of a child who may run into the path of the machine.
 - f. Keep children away from hot or running engines. They can suffer burns from a hot muffler.
 - g. Remove key when machine is unattended to prevent unauthorized operation.
2. Never allow children under 14 years of age to operate this machine. Children 14 and over should read and understand the instructions and safe operation practices in this manual and on the machine and should be trained and supervised by an adult.

Towing

1. Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
2. Follow the manufacturers recommendation for weight limits for towed equipment and towing on slopes.
3. Never allow children or others in or on towed equipment.
4. On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
5. Travel slowly and allow extra distance to stop.
6. Do not shift to neutral and coast downhill.

Suspension Seat

This unit is equipped with a heavy-duty vinyl fabric-covered seat incorporating adjustable armrests, an adjustable seat back, an adjustable fore/aft track, a weight/ride adjustable mechanical suspension system, and an Operator Presence Sensor (OPS).

- The OPS, in the form of a switch, is integrated into the seat bottom and is connected to the machine electrical system.
- The weight/ride adjustment lever is located on the right side of the seat back and incorporates three settings: light = 110 lbs, medium = 195 lbs, and heavy = 286 lbs. Lever up is light and down is heavy. Weight adjustment should be made without the operator sitting in the seat.
- The seat back recline adjustment is also on the right side between the seat back and seat bottom, and it provides up to 10 degrees.

- The fore/aft single-locking adjustment tracks operate on roller-bearings for smooth and almost effortless operation. The lever for seat track actuation is near the right front corner of the seat bottom, and allows fore/aft adjustment of 4".
- The seat is attached to pivotal brackets, which allow the seat assembly to pivot forward onto the foot platform area.

NOTE: The Operator Presence Sensor must be connected to the electrical wiring harness.

Service

Safe Handling of Gasoline:

1. To avoid personal injury or property damage use extreme care in handling gasoline. **Gasoline is extremely flammable and the vapors are explosive.** Serious personal injury can occur when gasoline is spilled on yourself or your clothes which can ignite. Wash your skin and change clothes immediately.
 - a. Use only an approved gasoline container.
 - b. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
 - c. Never fuel machine indoors.
 - d. Never remove gas cap or add fuel while the engine is hot or running. Allow engine to cool at least two minutes before refueling.
 - e. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to allow space for fuel expansion.
 - f. Replace gasoline cap and tighten securely.
 - g. If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.
 - h. To reduce fire hazards, keep machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel soaked debris.
 - i. Never store or re-fuel the machine or fuel container inside where there is an open flame, spark or pilot light as on a water heater, space heater, furnace, clothes dryer or other gas appliances.
 - j. Allow a machine to cool at least five minutes before storing.
2. Avoid Static Discharge
 - a. Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
 - b. When practical, remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
 - c. Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.

General Service

1. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless, and deadly gas.
2. Before cleaning, repairing, or inspecting, make certain the blade(s) and all moving parts have stopped. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.
3. Periodically check to make sure the blades come to complete stop within approximately (5) five seconds after operating the blade disengagement control. If the blades do not stop within the this time frame, your machine should be serviced professionally by an authorized dealer.
4. Regularly check the safety interlock system for proper function, as described later in this manual. If the safety interlock system does not function properly, have your machine serviced professionally by an authorized dealer.
5. Check the blade(s) and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade(s) for damage (e.g., excessive wear, bent, cracked). Replace the blade(s) with the original equipment manufacturer's (O.E.M.) blade(s) only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
6. Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
7. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
8. Never tamper with the safety interlock system or other safety devices. Check their proper operation regularly.
9. After striking a foreign object, stop the engine, disconnect the spark plug wire(s) and ground against the engine. Thoroughly inspect the machine for any damage. Repair the damage before starting and operating.
10. Never attempt to make adjustments or repairs to the machine while the engine is running.
11. Grass catcher components and the discharge cover are subject to wear and damage which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace immediately with original equipment manufacturer's (O.E.M.) parts only, listed in this manual. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
12. Do not change the engine governor settings or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
13. Maintain or replace safety and instruction labels, as necessary.
14. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.
15. According to the Consumer Products Safety Commission (CPSC) and the U.S. Environmental Protection Agency (EPA), this product has an *Average Useful Life* of seven (7) years, or 270 hours of operation. At the end of the *Average Useful Life* have the machine inspected annually by an authorized service dealer to ensure that all mechanical and safety systems are working properly and not worn excessively. Failure to do so can result in accidents, injuries or death.

Do not modify engine

To avoid serious injury or death, do not modify engine in any way. Tampering with the governor setting can lead to a runaway engine and cause it to operate at unsafe speeds. Never tamper with factory setting of engine governor.

Notice Regarding Emissions

Engines which are certified to comply with California and federal EPA emission regulations for SORE (Small Off Road Equipment) are certified to operate on regular unleaded gasoline, and may include the following emission control systems: Engine Modification (EM) and Three Way Catalyst (TWC) if so equipped.

When required, models are equipped with low permeation fuel lines and fuel tanks for evaporative emission control. California models may also include a carbon canister. Please contact Customer Support for information regarding the evaporative emission control configuration for your model.

Spark Arrestor



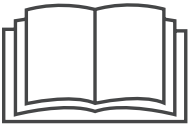
WARNING! This machine is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrestor meeting applicable local or state laws (if any).

If a spark arrestor is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

A spark arrestor for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.

Safety Symbols

This page depicts and describes safety symbols that may appear on this product. Read, understand, and follow all instructions on the machine before attempting to assemble and operate.

Symbol	Description
	READ THE OPERATOR'S MANUAL(S) Read, understand, and follow all instructions in the manual(s) before attempting to assemble and operate
	WARNING— ROTATING BLADES Do not put hands or feet near rotating parts or under the cutting deck. Contact with the blade(s) can amputate hands and feet.
	WARNING—THROWN OBJECTS This machine may pick up and throw and objects which can cause serious personal injury.
	WARNING—THROWN OBJECTS This machine may pick up and throw and objects which can cause serious personal injury.
	BYSTANDERS Keep bystanders, helpers, children and pets at least 75 feet from the machine while it is in operation.
	WARNING— SLOPE OPERATION Do not operate this machine on a slope greater than 15 degrees.
	DANGER — ROTATING BLADES To reduce the risk of injury, keep hands and feet away. Do not operate unless discharge cover or grass catcher is in its proper place. If damaged, replace immediately.



WARNING! Your Responsibility—Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

SAVE THESE INSTRUCTIONS!

Slope Gauge

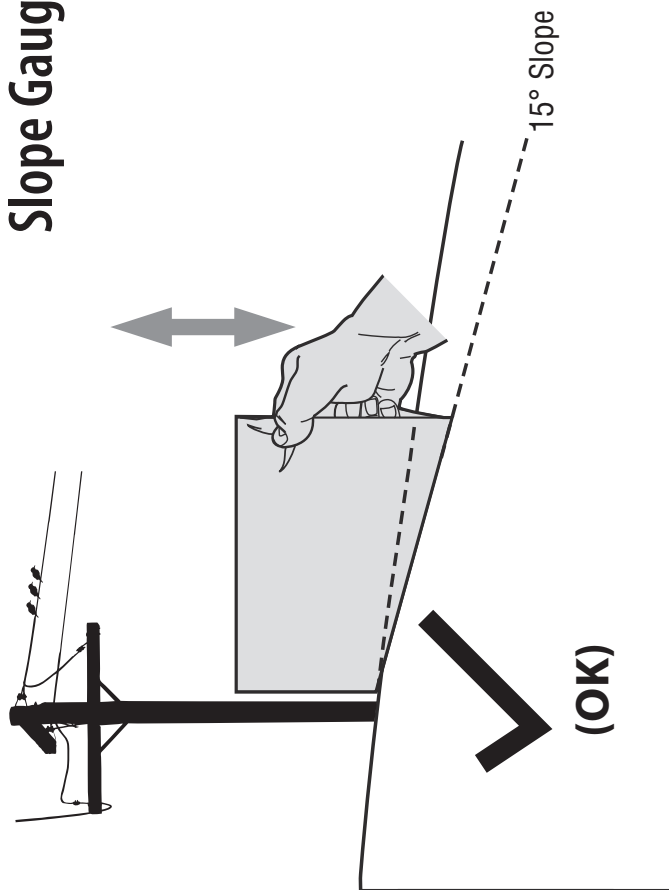


Figure 1

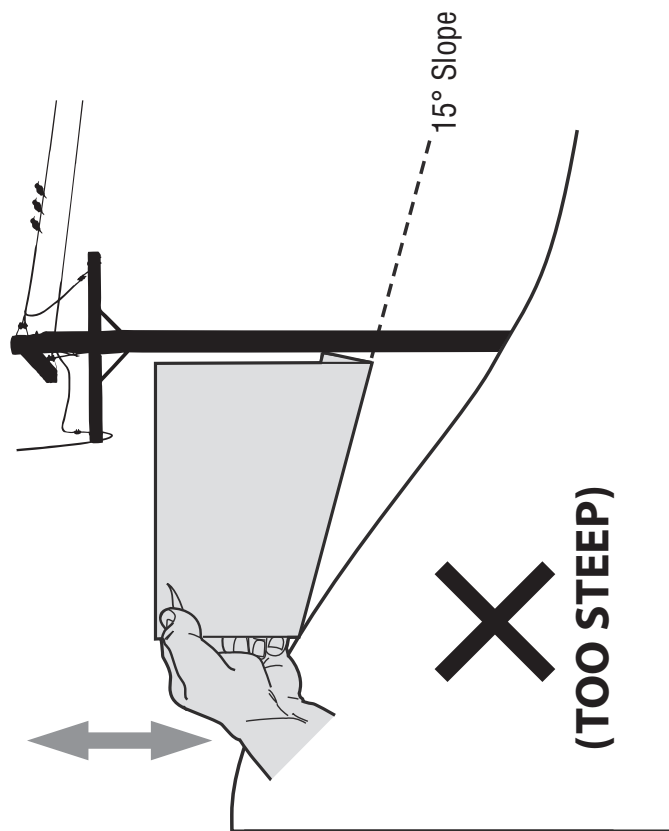


Figure 2

15° dashed line

USE THIS SLOPE GAUGE TO DETERMINE

IF A SLOPE IS TOO STEEP FOR SAFE OPERATION!

To check the slope, proceed as follows:

1. Remove this page and fold along the dashed line.
2. Locate a vertical object on or behind the slope (e.g. a pole, building, fence, tree, etc.)
3. Align either side of the slope gauge with the object (See Figure 1 and Figure 2).
4. Adjust gauge up or down until the left corner touches the slope (See Figure 1 and Figure 2).
5. If there is a gap below the gauge, the slope is too steep for safe operation (See Figure 2 above).



WARNING! Slopes are a major factor related to tip-over and roll-over accidents which can result in severe injury or death.

Do not operate machine on slopes in excess of 15 degrees. All slopes require extra caution.

Always mow across the face of slopes, never up and down slopes.

NOTE: This Operator's Manual covers several models. Tractor features may vary by model. Not all features in this manual are applicable to all tractor models and the tractor depicted may differ from yours.

NOTE: All references in this manual to the left or right side and front or back of the tractor are from the operating position only. Exceptions, if any, will be specified.

Tractor Preparation

Manually Moving the Tractor

1. Engage the transmission bypass rods, one on each side of the tractor, to move the tractor manually without starting it. The transmission bypass rods are located on the rear of the tractor, just inside each rear wheel. Engage the bypass rods by pulling each one out (a) and to the right (b) to lock it into place. See Figure 3-1.

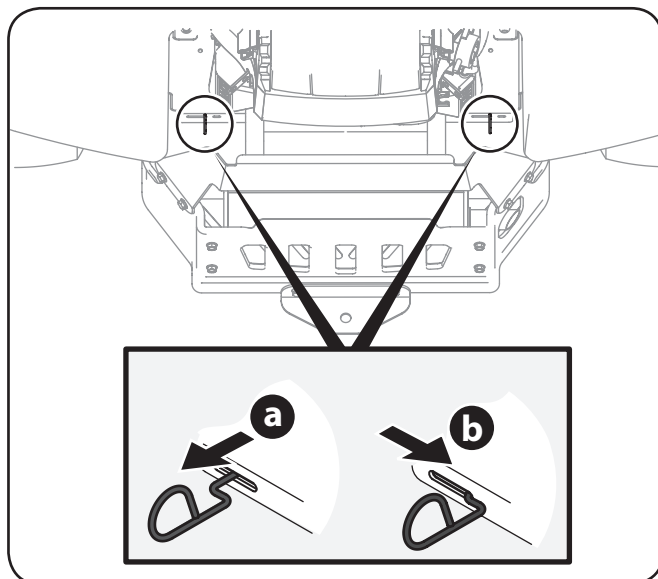


Figure 3-1

2. Disengage the bypass rods by reversing steps a & b after moving the tractor. See Figure 3-1.
3. Remove the deck wash system nozzle adapter from the manual bag and store for future use.

Install Operator's Seat

To install the seat proceed as follows:

NOTE: The seat is shipped with the seat switch and seat pan attached.

1. Cut any straps securing the seat assembly and the drive control levers to the tractor. Remove any packing material.

NOTE: Be careful not to cut the wiring harness connecting the seat and the seat switch.

2. Remove the two shoulder bolts and lock nuts in the seat pan as shown in Figure 3-2.

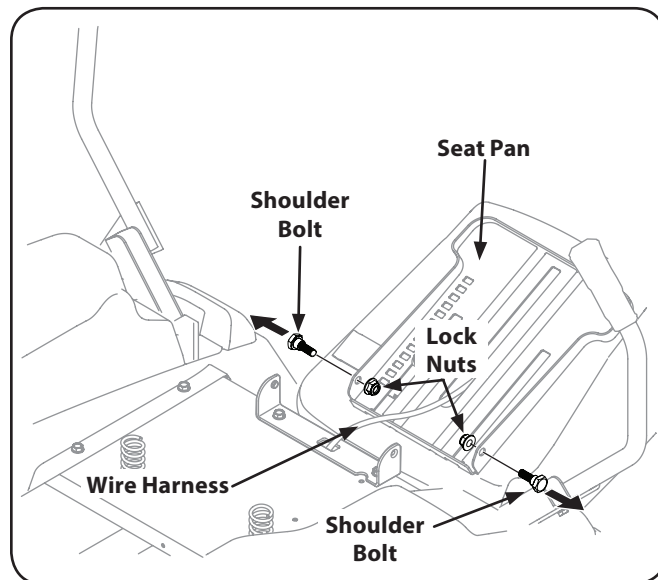


Figure 3-2

3. Rotate the seat into position and secure the seat into place with the previously removed shoulder bolts and lock nuts. Be careful not to crimp or damage the wire harness while installing the seat. See Figure 3-3.

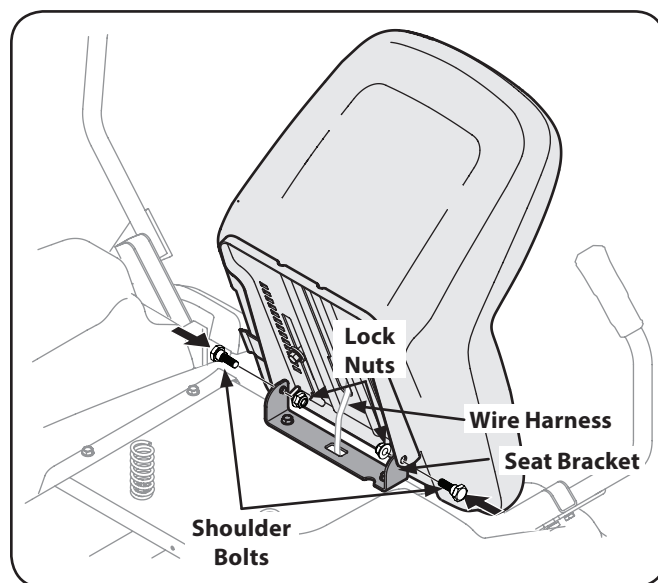


Figure 3-3

Position Drive Control levers

The drive control levers of the tractor are lowered for shipping purposes. The hex screws and flat washers that normally secure the control levers in their operating position are in a hardware pack inside your manual bag. The control levers must be repositioned to operate the tractor. To reposition the control levers for operation, proceed as follows:

1. Remove the hex screws and flat washers from the hardware pack in your manual bag.
2. Lift and swing that control lever upward until the slotted hole in the lever bracket aligns with one of the holes in the pivot bracket. See Figure 3-4.

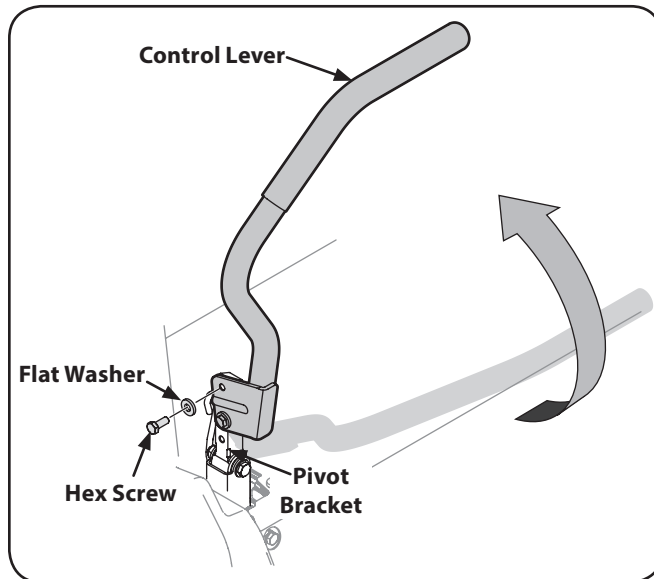


Figure 3-4

3. Slide the flat washer onto the hex screw. From the outside, insert the hex screw with washer through the control lever slot and the hole of the pivot bracket. See Figure 3-4. Using a ½" wrench snug the screw, but do not fully tighten.
4. Note the relative position of the control lever to the pivot bracket, then repeat the previous steps to reposition the other control lever in approximately the same position.



CAUTION: Torque the screws down tightly to prevent the control levers from slipping out of position.

5. Refer to "Adjusting the Drive Control Levers" in the Maintenance & Adjustments for instructions for the final adjustment of the levers.

Lower Deck Discharge Chute Deflector



WARNING! Never operate the mower deck without the chute deflector installed and in the down position.

The discharge chute deflector must be installed before operating the mower. To install the chute deflector, proceed as follows:

1. Remove the carriage screws and flange lock nuts installed on the mounting bracket on the deck. See Figure 3-5.

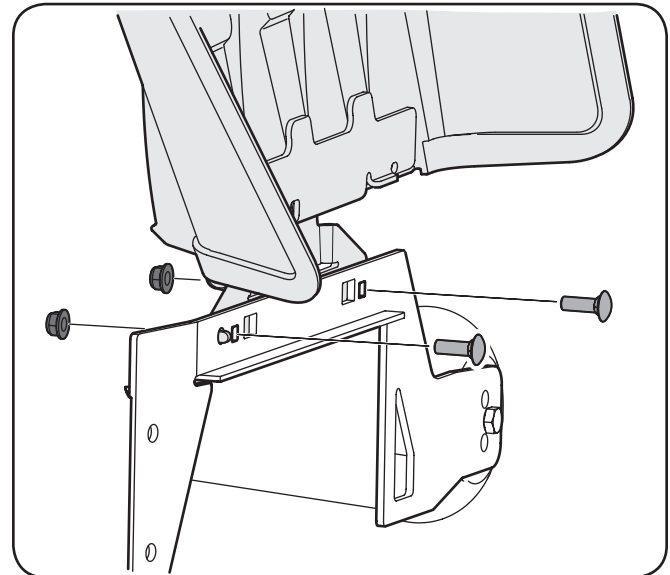


Figure 3-5

2. With the previously removed hardware, install the chute deflector on the deck as shown in Figure 3-5.

Adjusting the Seat

To adjust the position of the seat, pull up and hold the seat adjustment lever. Slide the seat forward or rearward to the desired position; then release the adjustment lever. Make sure seat is locked into position before operating the tractor. See Figure 3-6.

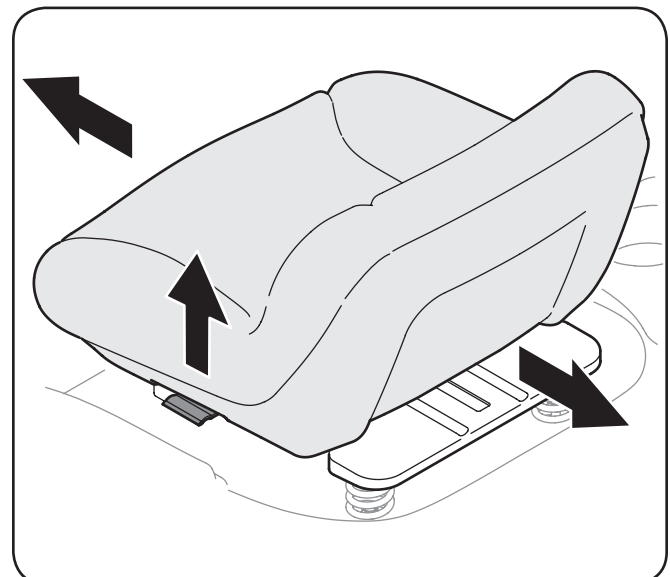


Figure 3-6

Transmission Oil Expansion Reservoir

The transmission oil expansion reservoir is connected by hoses to the RH and LH transmission assemblies, and is located behind the seat box. The function of the reservoir is to hold the natural expansion of transmission oil that occurs as the transmission warms up during operation. **DO NOT FILL THE RESERVOIR.**

Under normal operating conditions, no oil should be added to the reservoir. The COLD oil level should be no higher than approximately $\frac{1}{4}$ " (the "Full Cold" mark) above the bottom of the reservoir. See Figure 3-7.

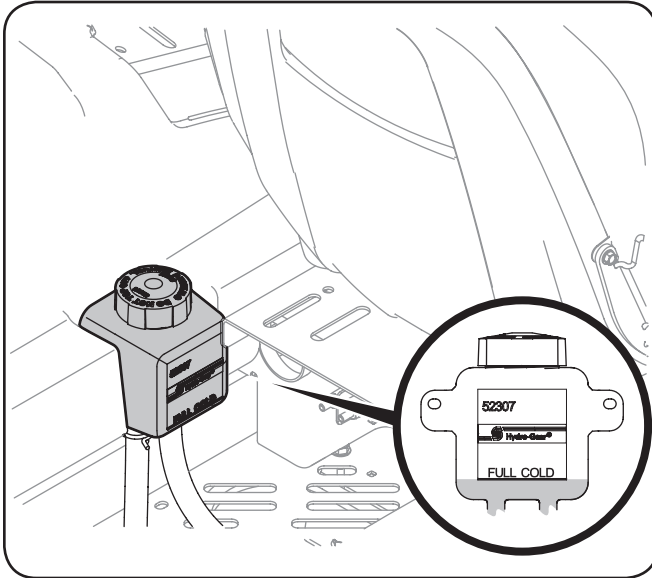


Figure 3-7

NOTE: Prior to the initial operation of the tractor, the oil level in the reservoir may be slightly higher than the maximum due to air in the oil lines. Operation of the tractor will eventually purge the air from the lines and the oil level will settle to the maximum.

Connecting the Battery Cables



CALIFORNIA PROPOSITION 65 WARNING!

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.



CAUTION: When attaching battery cables, always connect the POSITIVE (Red) wire to its terminal first, followed by the NEGATIVE (Black) wire.

For shipping reasons, both battery cables on your equipment may have been left disconnected from the terminals at the factory. To connect the battery cables, proceed as follows:

NOTE: The positive battery terminal is marked Pos. (+). The negative battery terminal is marked Neg. (-).

NOTE: If the positive battery cable is already attached, skip ahead to step 2.

1. Remove the plastic cover, if present, from the positive battery terminal and attach the red cable to the positive battery terminal (+) with the bolt and hex nut. See Figure 3-8.

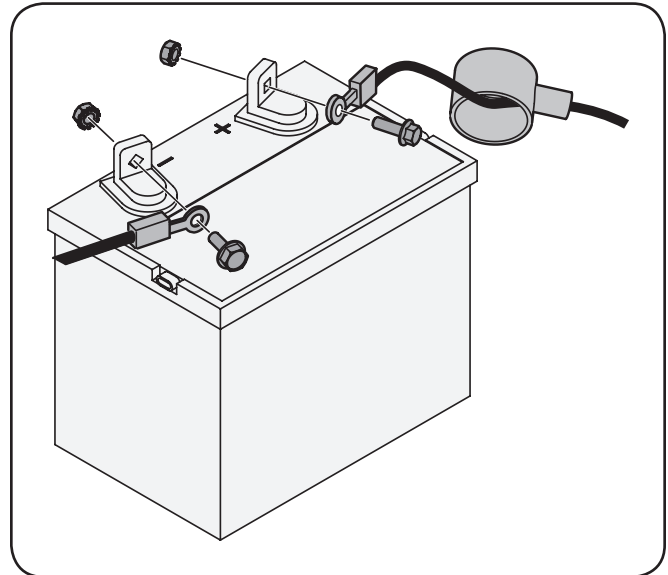
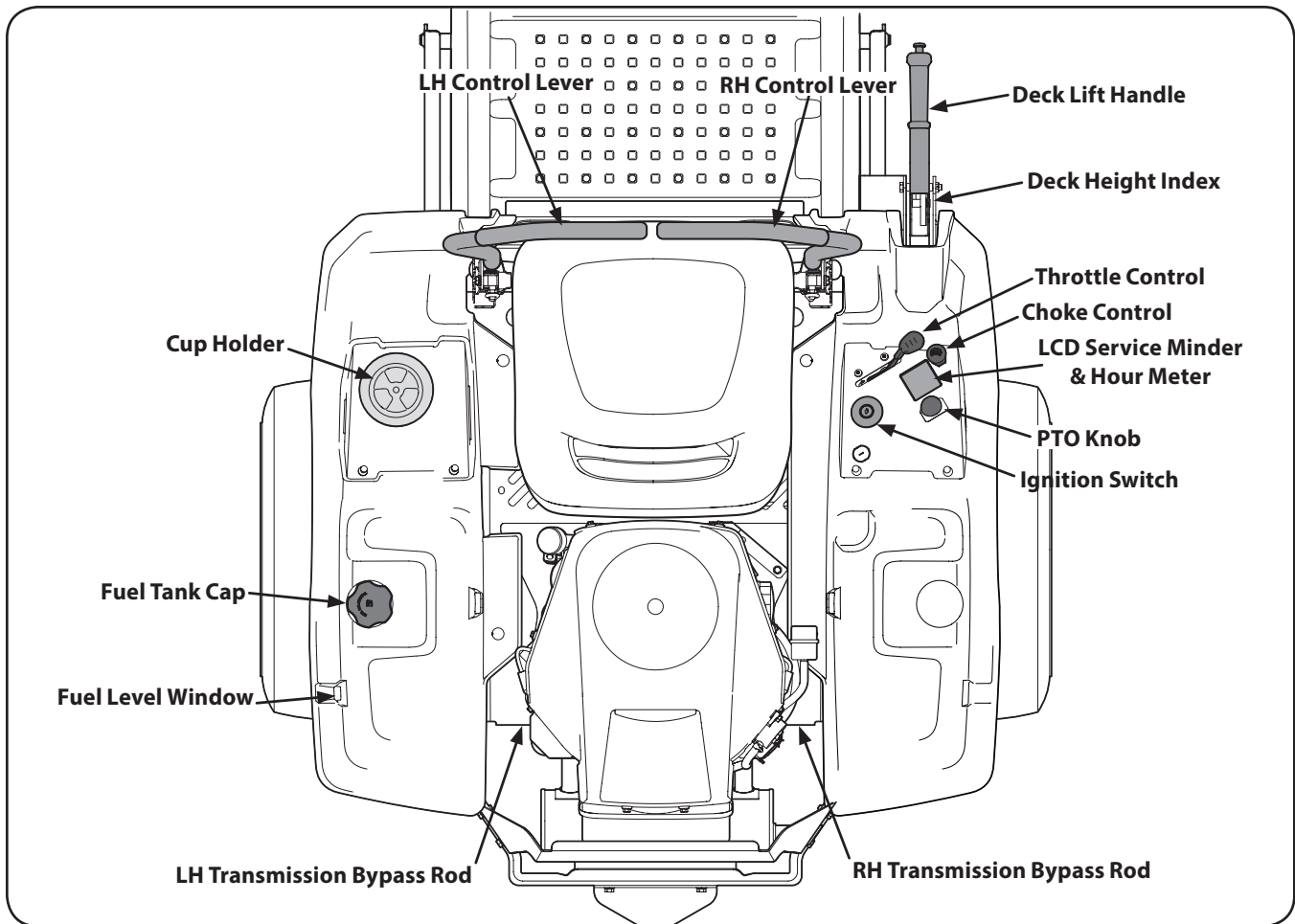


Figure 3-8

2. Remove the plastic cover, if present, from the negative battery terminal and attach the black cable to the negative battery terminal (-) with the bolt and hex nut. See Figure 3-8.
3. Position the red rubber boot over the positive battery terminal to help protect it from corrosion.

NOTE: If the battery is put into service after the date shown on top/side of battery, charge the battery as instructed in the Maintenance section your Operator's Manual prior to operating the tractor.



NOTE: This Operator's Manual covers several models. Tractor features may vary by model. Not all features in this manual are applicable to all tractor models and the tractor depicted may differ from yours.

NOTE: References to LEFT, RIGHT, FRONT, and REAR indicate that position on the tractor when facing forward while seated in the operator's seat.

RH and LH Drive Control Levers

The RH and LH control levers are located on each side of the operator's seat. These hinged levers pivot outward to open space to permit the operator to either sit in the tractor seat, or to dismount the tractor. The levers must be fully opened out and in the neutral position to start the tractor engine. When the levers are fully outward, the parking brake is also engaged.

Each lever controls the respective RH or LH transmission. Consequently, these levers control all of the movements of the tractor. Driving and steering utilizing these control levers is quite different from conventional tractors, and will take some practice to master. Refer to Operation for instructions on using the control levers.

Ignition Switch

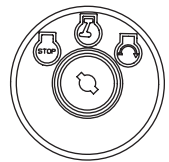
The ignition switch is located on the RH console to the rear of the throttle or throttle/choke control lever. The ignition switch has three positions as follows:

STOP  — The engine and electrical system is turned off.

RUN  — The tractor electrical system is energized.

START  — The starter motor will turn over the engine. Release the key immediately when the engine starts

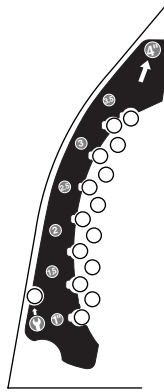
NOTE: To prevent accidental starting and/or battery discharge, remove the key from the ignition switch when the tractor is not in use.



Deck Height Index

The deck height index consists of several holes located on the front of the RH console. Each hole corresponds to a ¼" change in the deck height position ranging from 1" at the lowest notch to 4" at the highest notch. The highest notch is also the transport position and the lowest position is the deck removal/installation position .

NOTE: Do not cut grass in the deck removal/installation position . Doing so is detrimental to the belt life.



Deck Lift Handle

The deck lift handle is located on the front of the RH console, and is used to raise and lower the mower deck.

Depress the button on the end of the handle and push downward to lower the deck, or pull upward to raise the deck. When the desired height is attained, secure the pin in the desired index hole and release the button on the handle.

NOTE: Make certain the deck is secured and the pin is fully inserted into the deck height index. The pin is keyed to help keep it in place and fits into the slotted holes on the deck height index.

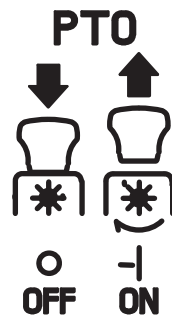
NOTE: The deck lift handle must always be above the pin, never hang the deck lift handle from the pin when mowing.

Power Take-Off (PTO) Knob

The PTO knob is located on the RH console to the left of the hour meter/indicator panel.

The PTO knob operates the electric PTO clutch mounted on the bottom of the engine crankshaft. Pull the knob upward to engage the PTO clutch, or push the knob downward to disengage the clutch.

The PTO knob must be in the "disengaged" position when starting the engine.



Transmission Bypass Rods

The transmission bypass rods (one for each the RH and LH transmission) are located on the rear of the tractor, just inside each rear wheel.

When engaged, the two rods open a bypass within the hydrostatic transmissions, which allows the tractor to be pushed short distances by hand. Refer to the Assembly & Set-Up section for instructions on using the bypass feature.



CAUTION: Never tow your tractor. Towing the tractor with the rear wheels on the ground may cause severe damage to the transmissions.

Cup Holder

The cup holder is located to the left of the operator's seat on the LH console.

Seat Adjustment Lever

The seat adjustment lever is located below the left of the seat. The lever allows for adjustment forward or backward of the operator's seat. Refer to the Assembly & Set-Up section for instructions on adjusting the seat position.

Fuel Tank Cap

The fuel tank cap is located near the middle of the LH console. Turn the fill cap to remove. The fuel cap is tethered to the tractor to prevent its loss. Do not attempt to remove the cap from the tractor. Fill tank to the bottom of the filler neck, allowing some space in the tank for fuel expansion. Do not overfill the tank.

Push the cap downward on the fuel tank fill neck and turn clockwise until it clicks to tighten. Always re-install the fuel cap tightly onto the fuel tank after removing.



WARNING! Never fill the fuel tank when the engine is running. If the engine is hot from recently running, allow to cool for several minutes before refueling. Highly flammable gasoline could splash onto the engine and cause a fire.

Fuel Level Window

The fuel level window is located on the outside of the LH console and shows the level of fuel in the gas tank.

Throttle Control

The throttle control is located on the RH console. When set in a given position, a uniform engine speed will be maintained.

Push the throttle control handle forward to increase the engine speed. The tractor is designed to operate with the throttle control in the fast position (full throttle) when the tractor is being driven and the mower deck is engaged.

Pull the throttle control handle rearward to decrease the engine speed.

Choke Control

The choke control is located on the RH console. The choke control determines the position of the engine choke. Pull the knob out to choke the engine; push the knob in to open the choke.

Transmission Oil Expansion Reservoir

The transmission oil expansion reservoir is connected by hoses to the RH and LH transmission assemblies, and is located behind the seat box. The function of the reservoir is to hold the natural expansion of transmission oil that occurs as the transmission warms up during operation. See the Assembly & Set-Up section for more information on the transmission oil expansion reservoir.

LCD Service Minder & Hour Meter

When the ignition key is rotated out of the STOP position but not into the START position, the LCD Service Minder and Hour Meter will briefly display the battery voltage, followed by the tractor's accumulated hours.

NOTE: Hours of tractor operation are recorded any time the ignition key is rotated out of the STOP position, regardless of whether the engine is started.

The LCD Service Minder will remind the operator of maintenance intervals for changing the engine oil, air filter service, low engine and low battery warnings.

Change Oil

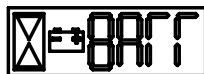
The LCD will display the letters "CHG", followed by the letters "OIL", followed by the letters "SOON", then finally followed by the meter's accumulated time. "CHG/OIL/SOON/TIME" will alternate on the display for 7 minutes after the meter reaches 50 hours. This oil service minder interval will occur every 50 hours. Before the interval expires, change the engine oil as instructed in the Maintenance section of this Operator's Manual.

Low Oil

The letters "LO" followed by the letters "OIL", then followed by the meter's accumulated time will indicate the tractor is low on oil. Stop the tractor immediately and check the engine oil level as instructed in this Owner's Manual.

Low Battery

At startup, the battery voltage is briefly displayed then changes to accumulated hours. The letters "LO" will display



followed by the letters "BATT" and then followed by the meter's accumulated time. "LO/BATT/TIME" is displayed on the LCD when the voltage drops below 11.5 volts. When this occurs, the battery is in need of a charge or the engine's charging system is not generating sufficient amperage. Charge the battery as instructed in the Service section of this manual or have the charging system checked by your local service dealer.

Air Filter Service

The letters "CLN" will display, followed by the letters "AIR", followed by "FILT", then followed by the meter's accumulated time.



"CLN/AIR/FILT/TIME" will alternate on the display for 7 minutes after the meter reaches 25 hours. This air filter service minder time interval will be every 25 hours. On intervals that are common with oil service, the oil message will be displayed first followed by the air filter message.

General Safety

- **RECEIVE INSTRUCTION** — Entirely read this operator's manual. Learn to operate this machine SAFELY. Do not risk INJURY or DEATH. Allow only those who have become competent in its usage to operate this tractor.
- Before starting the engine or beginning operation, be familiar with the controls. The operator should be in the operator's seat. The PTO switch must be in the disengaged position and the RH and LH drive control levers moved to the neutral position engaging the parking brake.
- Keep all shields in place. Keep away from moving parts.
- **NO RIDERS!** Keep all people and pets a safe distance away. Look behind and down to both sides of the tractor before and while backing up.
- **DO NOT** direct the mower discharge at people. Never walk or stand on the discharge side of the mower when the engine is running. Turn off the PTO if another person approaches while you are operating the mower.
- Avoid slopes where possible. Never operate on slopes greater than 15°. Slopes with a greater incline present dangerous operating conditions. Tractors can be rolled over. Always mow across slopes, never up and down the slope. Avoid turning downhill if possible, start at the bottom and work up to the top. Use extra care and go slowly when turning downhill. Control the speed and direction of the zero turn machine "primarily" with the speed/directional control (lap bar) of the downhill side of the machine, i.e., maintain the uphill side lap bar "essentially" in a fixed position.
- Before leaving the operator's seat: Shut off the PTO, move the RH and LH drive control levers fully outward in the neutral position, engage the parking brake, shut off the engine and remove the ignition key. Wait for all movement to stop before servicing or cleaning.
- When operating this mower, in the forward direction, do not allow the steering levers to return to neutral on their own. Operate the drive control levers smoothly and avoid any sudden movements of the levers when starting and stopping. Keep a firm grip on the control levers.
- Be careful when operating near gravel paths and roadways. Stop the blades and tractor motion and wait for vehicles to pass before operating along the road.
- Do not operate the tractor with the mower deck removed. Removal of the deck will change the balance of the tractor, and could contribute to a tractor rollover.
- Avoid operation on traction surfaces that are unstable; use extreme caution if the surface is slippery. Always remove debris and other objects from the area to be mowed - debris and loose grass will reduce traction.
- Mow only in daylight or good artificial light.
- Watch for holes, sprinkler heads, and other hidden hazards.
- Avoid driving too close to trees, creeks, ditches, sand traps, and other obstacles.
- Slow down before turning and come to a complete stop before any zero turn maneuver.

- If you hit a solid object while mowing, turn off the PTO, place the steering levers in the neutral, opened-out position, move the throttle to slow, set the parking brake, shut off the engine, and take the key from the ignition switch. Inspect for damage. Repair the damage. Make sure the blades are in good condition and that the blade bolts are tight before restarting the engine.
- Do not stop the tractor or park the tractor over combustible materials such as dry grass, leaves, debris, etc.
- Keep the mower and especially the engine and hydraulic components clean and free of grease, grass, and leaves to reduce the chance of fire and permit proper cooling.
- Do not fill the fuel tank when the engine is running or while the engine is hot. Allow the engine several minutes to cool before refueling. Tighten the fuel cap securely.

Safety Interlock System

This tractor is equipped with a safety interlock system for the protection of the operator. If the interlock system should ever malfunction, do not operate the tractor. Contact your authorized Cub Cadet Dealer.

- The safety interlock system prevents the engine from cranking or starting unless the RH and LH drive control levers are moved fully outward in the neutral position — which engages the parking brake — and the PTO is disengaged.
 - The safety interlock system will shut off the engine if the operator leaves the seat before the RH and LH drive control levers are fully outward in the neutral position engaging the parking brake.
 - The safety interlock system will shut off the engine if the operator leaves the seat with the PTO engaged, regardless of whether the RH and LH drive control levers are fully outward in the neutral position engaging the parking brake.
- NOTE:** The PTO switch must be moved to the "OFF" position to restart the engine.
- The safety interlock system will shut off the PTO and the mower blades will stop if both drive control levers are moved into the reverse position. To restart the blades the PTO must be moved to the "OFF" position and then back to the "ON" position.

Before Operating Your Tractor

1. Before you operate the tractor, study this manual carefully to familiarize yourself with the operation of all the instruments and controls. It has been prepared to help you operate and maintain your tractor efficiently.
2. Fill the fuel tank with only clean, fresh, unleaded gasoline with a pump sticker octane rating of 87 or higher and 10% ethanol maximum. When the fuel reaches one inch from the top of the tank, stop. **DO NOT OVERFILL.** Space must be left for expansion.
3. Unleaded gasoline is recommended because it leaves less combustion chamber deposits and reduces harmful exhaust emissions. Leaded gasoline is not recommended and must not be used where exhaust emissions are regulated.

NOTE: Purchase gasoline in small quantities. Do not use gasoline left over from the previous season, to minimize gum deposits in the fuel system.

4. Gasohol (up to 10% ethyl alcohol, 90% unleaded gasoline by volume) is an approved fuel. Other gasoline/alcohol blends are not approved.
5. Methyl Tertiary Butyl Ether (MTBE) and unleaded gas blends (up to a maximum of 15% MTBE by volume) are approved fuels. Other gasoline/ether blends are not approved.
6. Check the engine oil level. Refer to the Engine Operator's manual for instructions on checking the engine oil level.
7. Clean the air cleaner element if necessary.
8. Check the tire inflation pressures. See the tire side wall for proper inflation pressures.
NOTE: New tires are overinflated in order to properly seat the bead to the rim.
9. Check that all nuts, bolts and screws are tight.
10. Check the tension of the deck drive belts.
 - a. Remove the deck cover
 - b. The tension of the deck drive belts are maintained by a spring mechanism that adjusts for wear and stretch.
 - c. Examine the belts for cuts, fraying, and excessive wear. Replace if any of these are detected.
 - d. Replace the deck cover.
11. Check if deck is level. When correctly adjusted the mower deck should be level side to side, and the front of the deck should be approximately ¼" lower than the rear of deck. If deck needs to be leveled, refer to the Maintenance & Adjustments section.
12. Lubricate all pivot points listed in the Maintenance & Adjustments section.
13. Adjust the seat for operator's maximum comfort, visibility and for maintaining complete control of the tractor.

Starting the Engine



WARNING! This machine is equipped with a safety interlock system designed for the protection of the operator. Do not operate the machine if any part of the interlock system is malfunctioning. Periodically check the functions of the interlock system for proper operation.



WARNING! For personal safety, the operator must be sitting in the tractor seat when starting the engine.

1. Operator must be sitting in the tractor seat with the RH and LH drive control levers fully outward in the neutral position engaging the parking brake.
2. Make certain the PTO switch is in the disengaged (down) position.
3. Pull the choke knob (if equipped) up into the CHOKE position or move the throttle/choke control (if equipped) into the CHOKE position.
NOTE: If the engine is warmed up, it may not be necessary to choke the engine.
5. Move the throttle control (if equipped) to midway between its slow and fast positions.

6. Turn the ignition key clockwise to the START position. After the engine starts, release the key. It will return to the run position.



CAUTION: Do NOT hold the key in the START position for longer than ten seconds at a time. Doing so may cause damage to your engine's electric starter.

7. Once the engine warms up, push the choke knob down into the OFF position.

NOTE: Do NOT leave the throttle/choke control (if equipped) or choke control (if equipped) in the CHOKE position while operating the tractor. Doing so will result in a "rich" fuel mixture and cause the engine to run poorly.

Cold Weather Starting

When starting the engine at temperatures near or below freezing, ensure the correct viscosity motor oil is used in the engine and the battery is fully charged. Start the engine as follows:

1. Be sure the battery is in good condition. A warm battery has much more starting capacity than a cold battery.
2. Use fresh winter grade fuel. Winter grade gasoline has higher volatility to improve starting. Do not use gasoline left over from summer.
3. Follow the previous instruction for Starting the Engine.

Using Jumper Cables To Start Engine



WARNING! Batteries contain sulfuric acid and produce explosive gasses. Make certain the area is well ventilated, wear gloves and eye protection, and avoid sparks or flames near the battery.

If the battery charge is not sufficient to crank the engine, recharge the battery. If a battery charger is unavailable and the tractor must be started, the aid of a booster battery will be necessary. Connect the booster battery as follows:

1. Connect the end of one cable to the disabled tractor battery's positive terminal; then connect the other end of that cable to the booster battery's positive terminal.
2. Connect one end of the other cable to the booster battery's negative terminal; then connect the other end of that cable to the frame of the disabled tractor, as far from the battery as possible.
3. Start the disabled tractor following the normal starting instructions previously provided; then disconnect the jumper cables in the exact reverse order of their connection.
4. Have the tractor's electrical system checked and repaired as soon as possible to eliminate the need for jump starting.

Stopping the Engine

1. Place the PTO switch in the OFF (down) position.
2. Move RH and LH drive control levers fully outward in the neutral position engaging the parking brake.
3. Move the throttle control (if equipped) or throttle/choke control (if equipped) to the SLOW position and allow the engine to idle for about one minute.
4. Turn the ignition key to the STOP position and remove the key from the ignition switch.

NOTE: Always remove the key from the ignition switch to prevent accidental starting or battery discharge if the equipment is left unattended.

Practice Operation (Initial Use)

Operating a zero-turn tractor is not like operating a conventional type riding tractor. Although and because a zero turn tractor is more maneuverable, getting used to operating the control levers takes some practice.

We strongly recommend that you locate a reasonably large, level and open “practice area” where there are no obstructions, pedestrians, or animals. You should practice operating the tractor for a minimum of 30 minutes.

Carefully move (or have moved) the tractor to the practice area. When performing the practice session, the PTO should not be engaged. While practicing, operate the tractor at approximately $\frac{1}{2}$ - $\frac{3}{4}$ throttle and at less than full speed in both forward and reverse.

Use protective equipment for eyes, hands, hearing, feet, legs, head and other areas of the body if needed — safety eye glasses, gloves, earplugs, boots, hats, etc.



WARNING! Hearing Protection is required for all operator exposure exceeding two (2) hours.

Carefully practice maneuvering the tractor using the instructions in the following section “Driving the Tractor.” Practice until you are confident that you can safely operate the tractor.

Driving the Tractor



WARNING! Avoid sudden starts, excessive speed and sudden stops.

1. Adjust the operator’s seat to the most comfortable position that allows you to operate the controls. See seat adjustment in the Assembly & Set-Up section.
2. Move the RH and LH drive control levers inward in the neutral position. Refer to Figure 5-1.

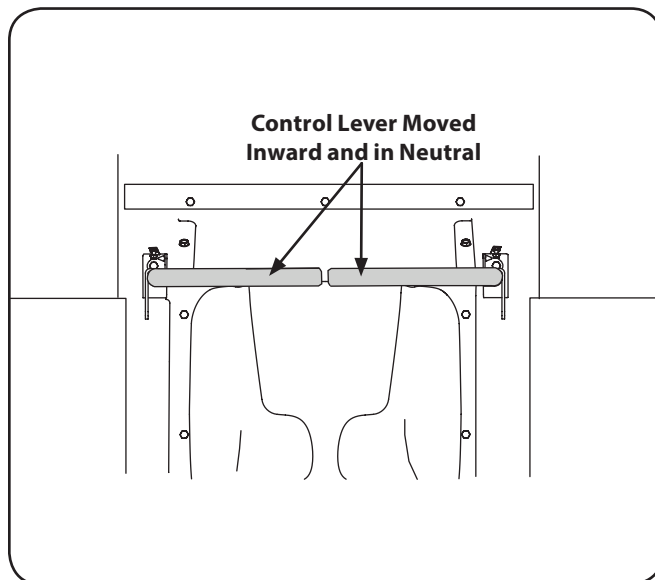


Figure 5-1

NOTE: If the control levers are not even in the neutral position, refer to Maintenance & Adjustments for instructions to adjust the levers so that they are even.

3. Move the throttle control lever (if equipped) or throttle/choke control lever forward to the full throttle position.

NOTE: Although the tractor’s engine is designed to run at full throttle, when performing a practice session the tractor must be operated at less than full throttle. This only applies to practice.



WARNING! Always maintain a firm grip on the control levers. DO NOT release the control levers to slow or stop the tractor; move levers to neutral position using your hands.

4. To drive the tractor, firmly grasp the respective drive control levers with your right and left hands and continue with Driving the Tractor Forward on the following page.

Driving the Tractor Forward



WARNING! Keep all movement of the drive control levers slow and smooth. Abrupt movement of the control levers can affect the stability of the tractor and could cause the tractor to flip over, which may result in serious injury or death to the operator.

1. Slowly and evenly move both drive control levers forward. The tractor will start to move forward. See Figure 5-2.

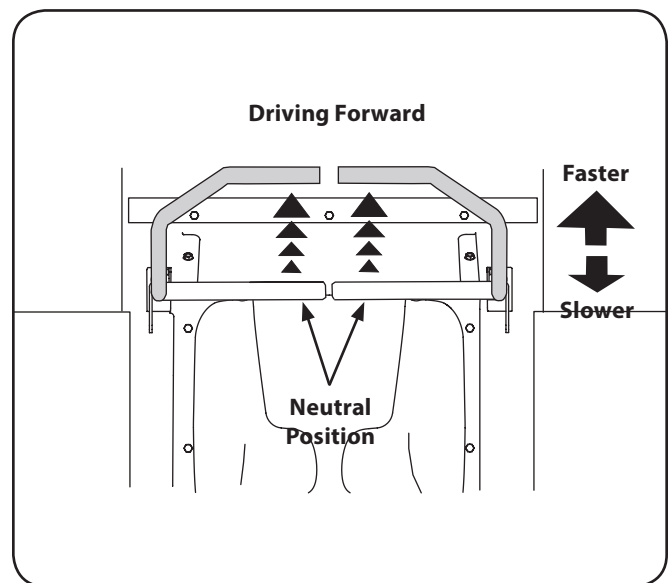


Figure 5-2

2. As the control levers are pushed farther forward the speed of the tractor will increase.
3. To slow the tractor move the controls lever rearward to attain the desired speed, or move the levers to the neutral position to stop the tractor.



WARNING! Always maintain your grasp on the drive control levers. Do not release the levers to slow the tractor or to return to neutral.

Turning the Tractor While Driving Forward



WARNING! When reversing the direction of travel, we recommend performing gradual 'U' turns where possible. Sharper turns increase the possibility of turf defacement, and could affect control of the tractor. ALWAYS slow the tractor before making sharp turns.

To turn the tractor while driving forward, move the control levers as necessary so that one lever is rearward of the other. The tractor will turn in the direction of the rearward control lever.

1. To turn to the left, move the left drive control lever rearward of the right lever. See Figure 5-3.

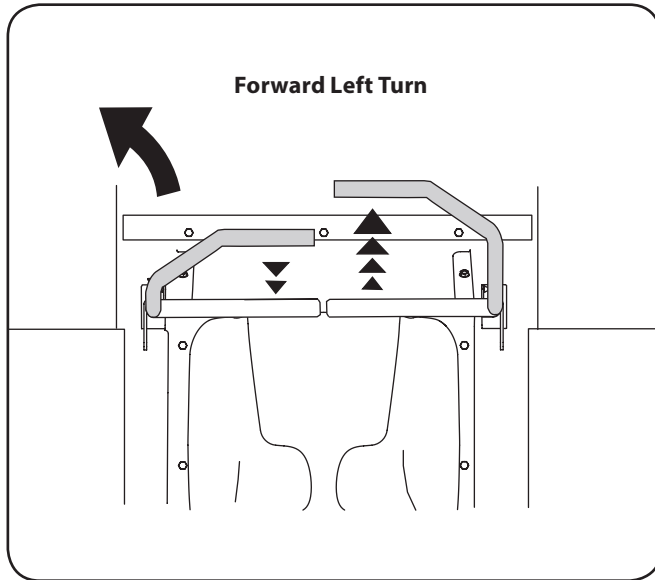


Figure 5-3

2. To turn to the right, move the right drive control lever rearward of the left lever. See Figure 5-4.

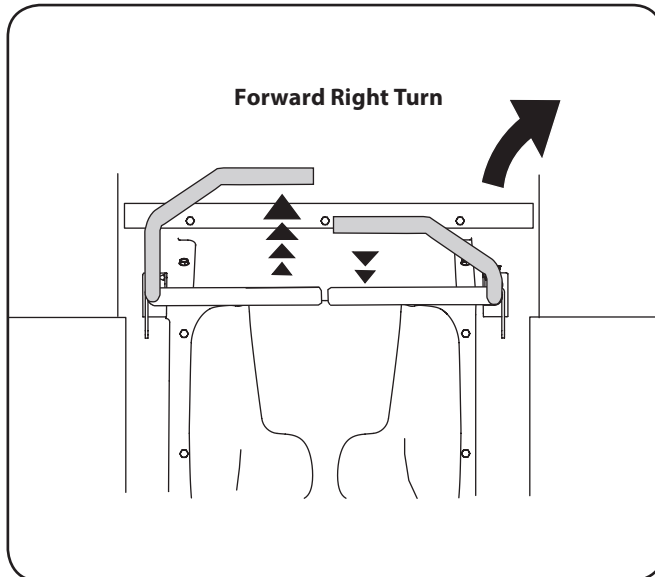


Figure 5-4

3. The greater the fore-to-aft distance between the two levers, the sharper the tractor will turn.
4. To execute a "pivot turn," move the turn side drive control lever to the neutral position, while moving the other control lever forward.

NOTE: Making a "pivot turn" on grass will greatly increase the potential for defacement of the turf.

Driving the Tractor In Reverse



WARNING! Always look behind and down on both sides of the tractor before backing up. Always look behind while traveling in the reverse direction.

1. Slowly and evenly move both drive control levers rearward. The tractor will start to move in the reverse direction. See Figure 5-5.

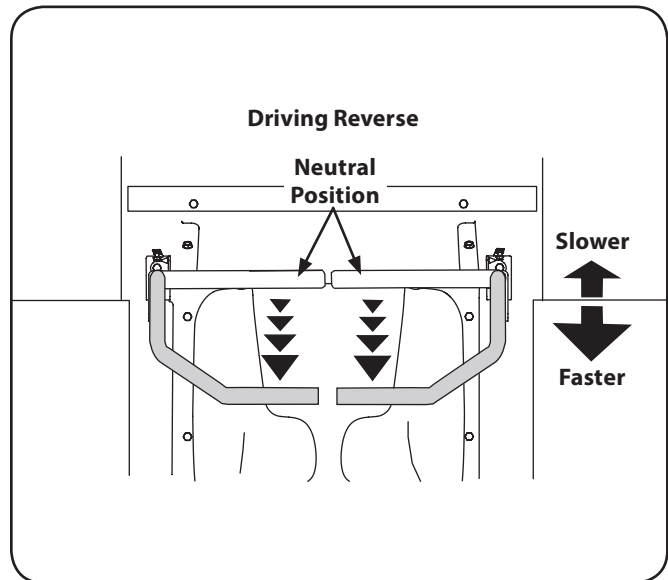


Figure 5-5

2. As the control levers are pushed farther rearward the speed of the tractor will increase.
3. To slow the tractor move the controls lever forward to attain the desired speed, or move the levers to the neutral position to stop the tractor.

Turning While Driving Rearward

To turn the tractor while driving rearward, move the control levers as necessary so that one lever is forward of the other. The tractor will turn in the direction of the forward control lever.

1. To turn to the left while traveling in reverse, move the left drive control lever forward of the right lever. See Figure 5-6.

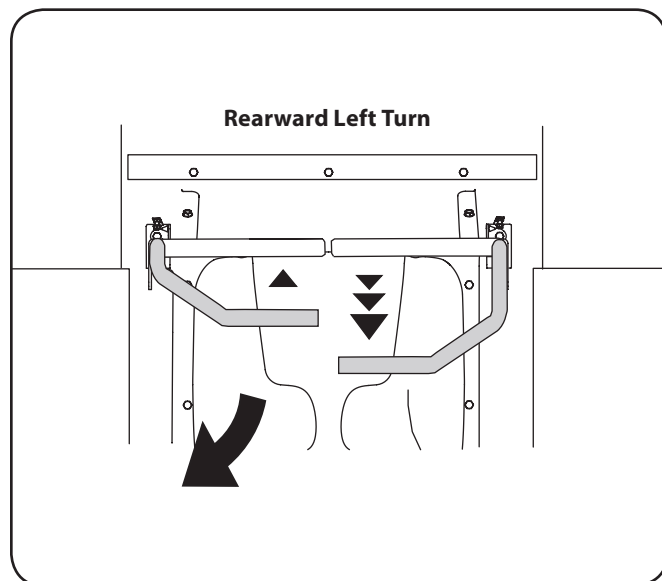


Figure 5-6

2. To turn to the right while traveling in reverse, move the right drive control lever forward of the left lever. See Figure 5-7.

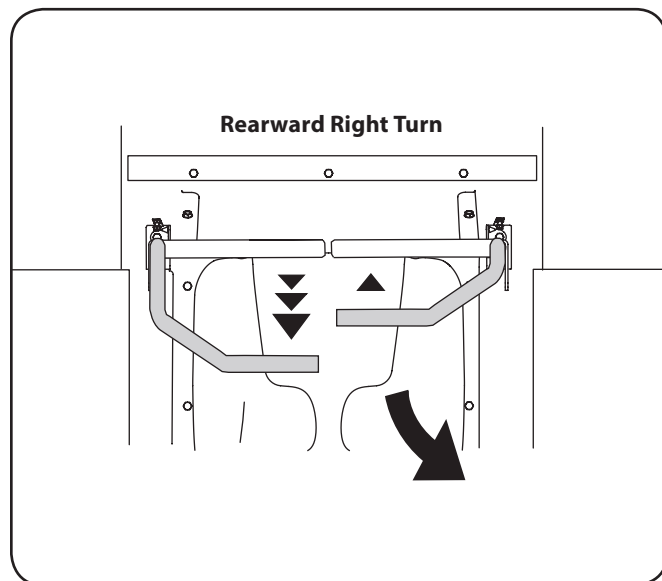


Figure 5-7

3. The greater the fore-to-aft distance between the two levers, the sharper the tractor will turn.
4. To execute a "pivot turn," move the turn side drive control lever to the neutral position, while moving the other control lever rearward.

NOTE: Making a "pivot turn" on grass will greatly increase the potential for defacement of the turf.

Executing a Zero Turn



WARNING! When executing a zero turn, the tractor **MUST BE STOPPED**. Executing a zero turn while the tractor is moving can significantly reduce your control of the tractor and will cause severe turf defacement to occur.

1. Stop the forward or reverse motion of the tractor by moving the two drive control levers to neutral.
2. To turn clockwise, move the left control lever forward while simultaneously moving the right control lever rearward. See Figure 5-8.

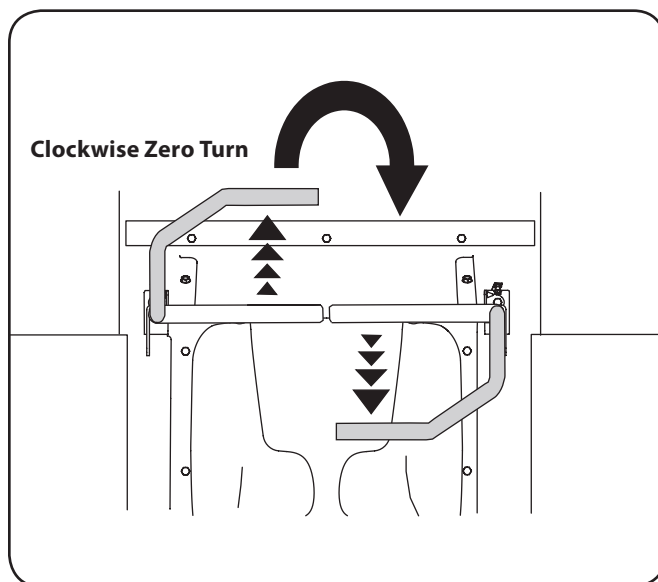


Figure 5-8

3. To turn counterclockwise, move the right control lever forward while simultaneously moving the left control lever rearward. See Figure 5-9.

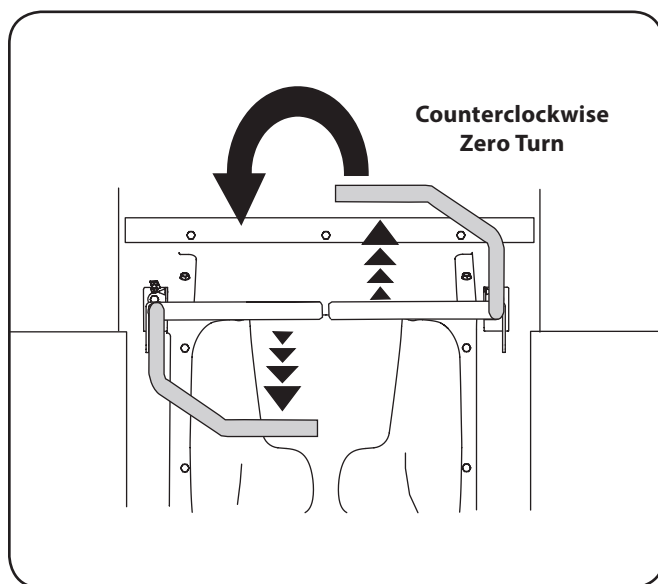


Figure 5-9

Executing a “Y” Maneuver

For low traction conditions, follow these procedures for zero turns (the “Y-maneuver”):

To turn clockwise (front of machine moves toward RIGHT) when traveling FORWARD:

1. Come to a stop,
2. Then slowly move both lap bars rearward (no more than ½ maximum reverse speed) to initiate REVERSE travel,
3. Then slowly move the LEFT lap bar forward while maintaining the RIGHT lap bar in the rearward travel position.
4. To stop the turn and re-initiate FORWARD travel, slowly move the RIGHT lap bar from the REVERSE travel position to a FORWARD travel position equal to that of the LEFT lap bar.
5. For counterclockwise turns, reverse the above procedure.

Stopping the Tractor

1. Move both drive control levers to the neutral position to stop the motion of the tractor.
2. Push the PTO knob downward to the disengaged position.
3. Use the deck lift handle to raise the deck to its highest position by depressing the button at the end of the handle and pulling upwards. Make sure the latch engages on the pin. See Figure 5-10.

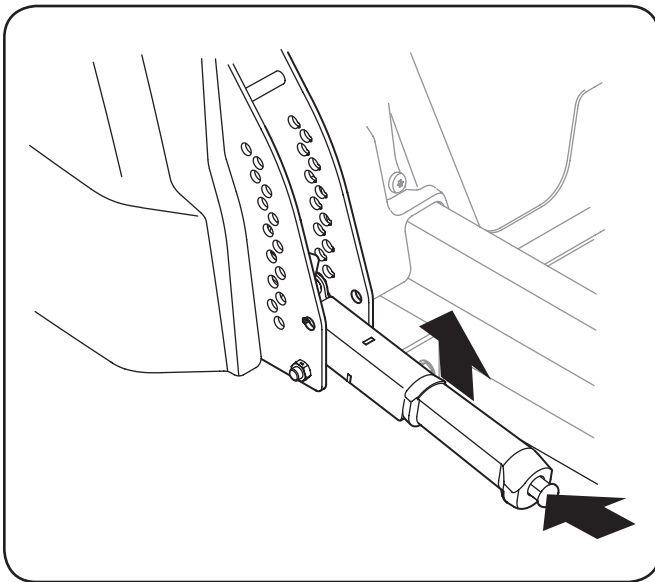


Figure 5-10

4. If dismounting the tractor, move the drive control handles fully outward in the neutral position engaging the parking brake, move the throttle control lever to the mid-throttle or SLOW  position, turn the ignition switch to STOP  and remove the key from the switch.



WARNING! Do not leave the seat of the tractor without disengaging the PTO, moving drive control levers fully outward in the neutral position engaging the parking brake. If leaving the tractor unattended, turn the ignition key off and remove key.

Driving On Slopes

Refer to the slope gauge in the Safe Operation Section to help determine slopes where you may not operate safely.



WARNING! Do not operate on inclines with a slope in excess of 15 degrees (a rise of approximately 2-½ feet every 10 feet). The tractor could overturn and cause serious injury.

1. Always drive across slopes, never up and down. Control the speed and direction of the tractor using primarily the control lever on the downhill side of the tractor, with the uphill control lever remaining essentially in a fixed position.
2. Avoid turning downhill if possible. Start at the bottom of a slope and work upward. Always slow down before turning.
3. Use extra care and go slowly when turning downhill.

Operating The PTO

Operate the PTO clutch as follows:

1. Move the throttle control lever to approximately the mid throttle position.
2. Pull the PTO knob upward to the ENGAGED position.
3. Advance the throttle lever to the operating speed (full engine speed).
4. The operator must remain in the tractor seat at all times. If the operator should leave the seat without disengaging the PTO, the tractor's engine will shut off.
5. The PTO clutch cannot be operated when the tractor is driving in the reverse direction. The PTO will disengage when both drive control levers are moved to the reverse position and will re-engage when one (or both) control lever(s) is moved to the neutral or forward position.

Mowing



WARNING! Make certain the area to be mowed is free of debris, sticks, stones, wire or other objects that can be thrown by the rotating blades.

NOTE: Do not engage the mower deck when lowered in grass. Premature wear and possible failure of the 'V' belt and PTO clutch will result. Fully raise the deck or move to a non grassy area before engaging the mower deck.

1. Mow across slopes, not up and down. If mowing a slope, start at bottom and work upward to ensure turns are made uphill.
2. On the first pass pick a point on the opposite side of the area to be mowed.
3. Engage the PTO and move the throttle control to the FAST position.
4. Lower the mower deck to the desired height setting using the deck lift handle.
5. Slowly and evenly push the RH and LH drive control levers forward to move the tractor forward, and keep the tractor headed directly toward the alignment point.

NOTE: The speed of the tractor will affect the quality of the mower cut. Mowing at full speed will adversely affect the cut quality. Control the ground speed with the control levers.

6. When approaching the other end of the strip, slow down or stop before turning. A U-turn is recommended unless a pivot or zero turn is required.
7. Align the mower with an edge of the mowed strip and overlap approximately 3".
8. Direct the tractor on each subsequent strip to align with a previously cut strip.
9. To prevent rutting or grooving of the turf, if possible, change the direction that the strips are mowed by approximately 45° for the next and each subsequent mowing.



WARNING! Be careful when crossing gravel paths or driveways. Disengage the PTO and raise the deck to the highest position before crossing.

NOTE: When stopping the tractor for any reason while on a grass surface, always:

- Place the control levers in the neutral/parking brake engaged position,
- Shut engine off and remove the key.
- Doing so will minimize the possibility of having your lawn "browned" by hot exhaust from your tractor's running engine.

Deck Lift Lever

To raise or lower the cutting deck, depress the button on the end of the handle and push downward to lower the deck, or pull upward to raise the deck, then place it in the hole best suited for your application. To place the deck in the transport position, lift the handle all the way up and hang the top hook on the handle from the upper spacer on the deck height index bracket. See Figure 5-11.

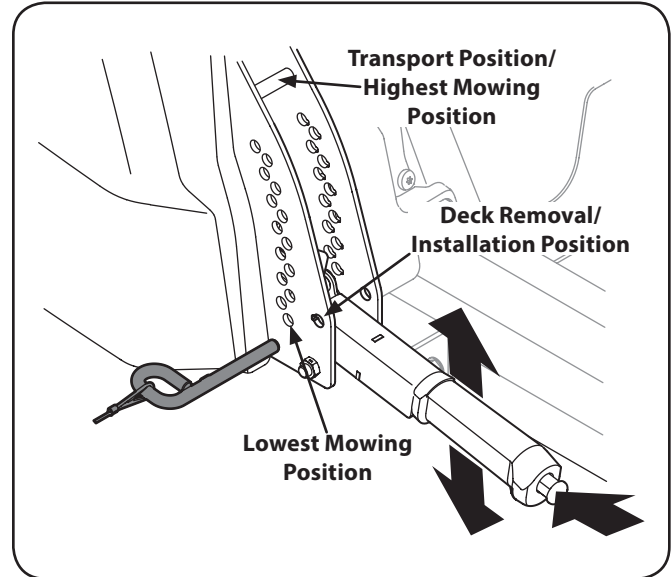


Figure 5-11

NOTE: Make certain the deck is secured and the pin is fully inserted into the deck height index. The pin is keyed to help keep it in place and fits into the slotted holes on the deck height index.

NOTE: The deck lift handle must always be above the pin, never hang the deck lift handle from the pin when mowing.

Maintenance Schedule

	Before Each use	Every 10 Hours	Every 25 Hours	Every 50 Hours	Every 100 Hours	Prior to Storing
Check Engine Intake Screen/Cover	✓					
Clean Transmission Cooling Slots	✓					
Clean Battery Terminals		✓				✓
Lube Front Wheels		✓				✓
Clean Engine Cooling Fins			✓			✓
Lube Deck Spindles			✓			
Lube Front Deck Wheels			✓			✓

NOTE: This Operator's Manual covers several models. Tractor features vary by model. Not all features in this manual are applicable to all tractor models and the tractor depicted may differ from yours.

Maintenance



WARNING! Before performing any maintenance or repairs, disengage the PTO, move the drive control levers fully outward in the neutral position engaging the parking brake, stop the engine and remove the key to prevent unintended starting.

Engine

Refer to the Engine Manual for all engine maintenance intervals, procedures, specifications and instructions.

Lubrication

- Using a pressure lubricating gun, lubricate the front castor wheel axles with Cub Cadet 251H EP grease after every 10 hours of service.
- Periodically lubricate all other pivot points with a quality lubricating oil.

Cleaning & Lubricating the Spindle Pulleys

Once a month remove the belt covers to remove any accumulation of grass clippings from around the spindle pulleys and V-belt. Clean more often when mowing tall, dry grass.

Every 25 hours, lubricate the deck spindles. Locate the spindle lube fitting and using a grease gun, lubricate the spindles. The spindle holds 2.3 ounces of grease. See Figure 6-1.

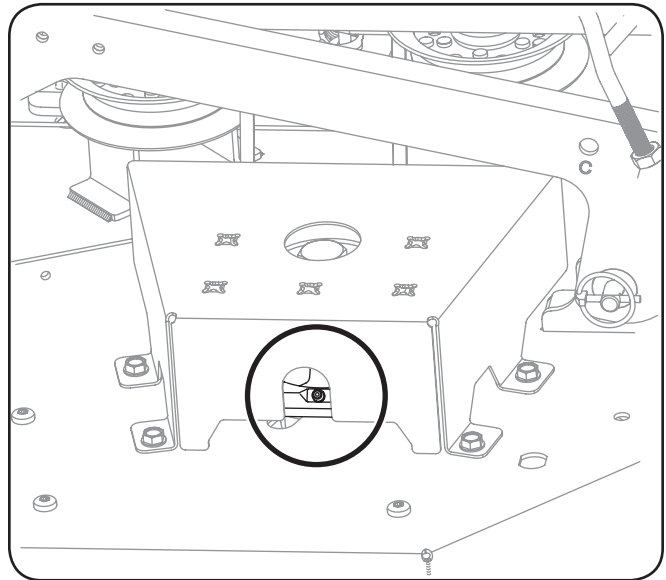


Figure 6-1

Tires

Check the tire air pressure after every 50 hours of operation or weekly. Keep the tires inflated to the recommended pressures. Improper inflation will shorten the tire service life. See the tire side wall for proper inflation pressures. Observe the following guidelines:

- Do not inflate a tire above the maximum pressure shown on the sidewall of the tire.
- Do not reinflate a tire that has been run flat or seriously under inflated. Have it inspected and serviced by a qualified tire mechanic.

General Battery Information



WARNING!

- Should battery acid accidentally splatter into the eyes or onto the skin, rinse the affected area immediately with clean cold water. If there is any further discomfort, seek prompt medical attention.
- If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/water or baking soda/water.
- NEVER connect (or disconnect) battery charger clips to the battery while the charger is turned on, as it can cause sparks.
- Keep all sources of ignition (cigarettes, matches, lighters) away from the battery. The gas generated during charging can be combustible.
- As a further precaution, only charge the battery in a well ventilated area.
- Always shield eyes and protect skin and clothing when working near batteries.
- Batteries contain sulfuric acid and may emit explosive gases. Use extreme caution when handling batteries. Keep batteries out of the reach of children.

Battery Maintenance

- The battery is filled with battery acid and then sealed at the factory. However, even a "maintenance free" battery requires some maintenance to ensure its proper life cycle.
- Spray the terminals and exposed wire with a battery terminal sealer, or coat the terminals with a thin coat of grease or petroleum jelly, to protect against corrosion.
- Always keep the battery cables and terminals clean and free of corrosion.
- Avoid tipping. Even a sealed battery will leak electrolyte when tipped.



WARNING! Batteries contain sulfuric acid and may emit explosive gases. Use extreme caution when handling batteries. Keep batteries out of the reach of children.

Battery Storage

1. When storing the tractor for extended periods, disconnect the negative battery cable. It is not necessary to remove the battery.
2. All batteries discharge during storage. Keep the exterior of the battery clean, especially the top. A dirty battery will discharge more rapidly.
3. The battery must be stored with a full charge. A discharged battery can freeze sooner than a charged battery. A fully charged battery will store longer in cold temperatures than hot.

4. Recharge the battery before returning to service. Although the tractor may start, the engine charging system may not fully recharge the battery.

Using the Transmission Bypass Rods

If for any reason the tractor will not drive or you wish to move the tractor, the two hydrostatic transmissions are equipped with a bypass rod that will allow you to manually move the tractor short distances.



WARNING! Do not tow the tractor, even with the bypass rod engaged. Serious transmission damage will result from doing so.

1. From the rear of the tractor, just inside the two rear tires, locate the transmission bypass rods. Refer to Figure 6-2.

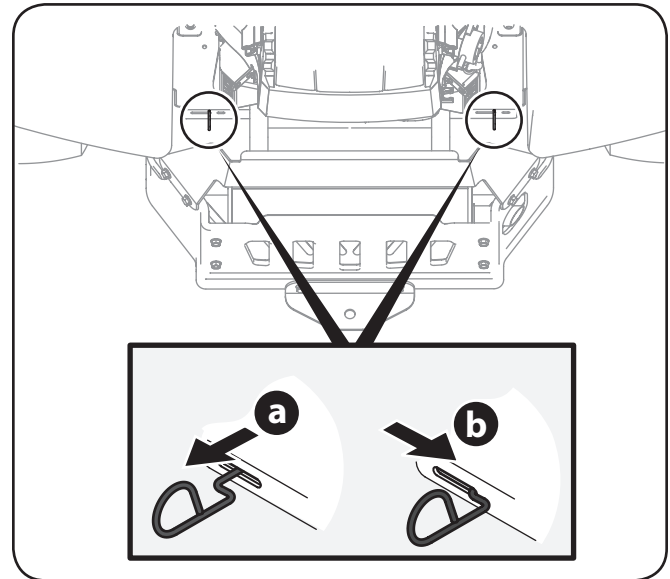


Figure 6-2

2. Engage the transmission bypass rods, one on each side of the tractor, to move the tractor manually without starting it. The transmission bypass rods are located on the rear of the tractor, just inside each rear wheel. Engage the bypass rods by pulling each one out (a) and to the right (b) to lock it into place. See Figure 6-2.

NOTE: The tractor will not drive with the bypass rods in the engage position.

3. Disengage the bypass rods by reversing steps a & b after moving the tractor. See Figure 6-2.

Hydrostatic Transmission

Your zero turn tractor is equipped with dual integrated hydrostatic pumps/transaxles that are sealed and are maintenance-free. However, this model is equipped with a transmission oil expansion reservoir. Under normal operating conditions, the oil level in the expansion reservoir does not need to be checked and no additional oil is needed. If checking the reservoir oil level, proceed as follows:



WARNING! Check the oil level ONLY before starting the tractor when the transmission oil is fully cooled.

1. Pivot the operator's seat forward and clean the reservoir cap and the area around the cap to prevent debris from contaminating the transmission oil. See Figure 6-3.

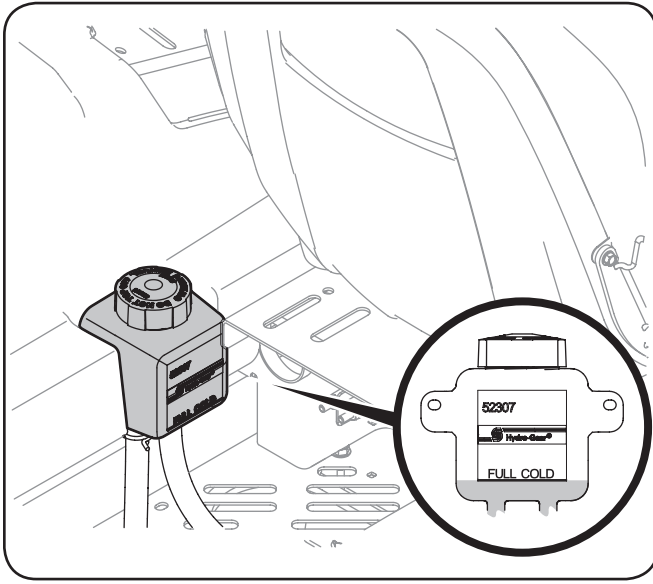


Figure 6-3

2. Turn the reservoir cap counterclockwise to re-move, then check the oil level in the reservoir. Oil should be visible at the bottom of the cup, but the oil level must NOT be above the "FULL COLD" line. See Figure 6-3. DO NOT FILL THE RESERVOIR.
3. If necessary to add oil because of some type of leakage, use a quality 20W50 motor oil and add only enough oil to bring the level to the "FULL COLD" line. Reinstall the cap and fully tighten.

NOTE: Prior to the initial operation of the tractor, the oil level in the reservoir may be slightly higher than the maximum due to air in the oil lines. Operation of the tractor will eventually purge the air from the lines and the oil level will settle to the maximum.

Tractor Storage

If your tractor is not going to be operated for an extended period of time (thirty days to approximately six months), the tractor should be prepared for storage. Store the tractor in a dry and protected location. If stored outside, cover the tractor (including the tires) to protect it from the elements. The procedures outlined below should be performed whenever the tractor is placed in storage.

1. Change the engine oil and filter following the instructions provided in the engine manual packed with this manual.



WARNING! Never store the tractor with fuel in the tank indoors or in poorly ventilated enclosures, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer, etc.

2. If storing the tractor for 30 days or more:
 - a. To prevent gum deposits from forming inside the engine's carburetor and causing possible malfunction of the engine, the fuel system must be either completely emptied, or the gasoline must be treated with a stabilizer to prevent deterioration.



WARNING! Fuel left in the fuel tank deteriorates and will cause serious starting problems.

- b. Using a fuel stabilizer such as **STA-BIL®** for storage between 30 and 90 days:
 - Read the product manufacturer's instructions and recommendations.
 - Add to clean, fresh gasoline the correct amount of stabilizer for the capacity (approximately 3 gallons) of the fuel system.
 - Fill the fuel tank with treated fuel and run the engine for 2-3 minutes to get stabilized fuel into the carburetor.
- c. Emptying the fuel system for storage of more than 90 days:
 - Prior to putting the tractor in storage, monitor fuel consumption with the goal of running the fuel tank empty.
 - Run the engine until it begins to stall. Use the choke to keep the engine running until all fuel in the carburetor has been exhausted.
 - Referring to the engine manual, drain the fuel from the carburetor bowl.

3. Clean the engine and the entire tractor thoroughly.

4. Fully charge the battery, then disconnect the negative cable at the battery to prevent possible discharge. Recharge the battery periodically when in storage.

NOTE: Remove the battery if exposed to prolonged periods of sub-freezing temperatures. Store in a cool, dry location where temperatures are above freezing.

5. Lubricate all lubrication points.

NOTE: Using a pressure washer or garden hose is not recommended for cleaning your tractor. It may cause damage to electrical components, spindles, pulleys, bearings or the engine. The use of water will result in shortened life and reduce serviceability.

Removing The Tractor From Storage

1. Check the engine oil.
2. Fully charge the battery and inflate the tires to the recommended pressure.
3. Fill the fuel tank with clean, fresh gasoline.
4. Start the engine and allow to idle for a few minutes to ensure engine is operating properly.
5. Drive the tractor without a load to make certain all the tractor systems are functioning properly.

Adjustments



WARNING! Shut the engine off, remove the ignition key and engage the parking brake before making adjustments. Protect your hands by using heavy gloves when handling the blades.

Adjusting RH & LH Drive Control Levers

The RH and LH drive control levers can be adjusted up or down and forward or backward for the comfort of the operator. The drive control levers can be placed in either of two height positions, and/or can be moved forward or rearward within the range of the slot in each lower arm..

To adjust the drive control lever height, proceed as follows:

1. Remove the upper hex screw and flat washer securing the lever to the pivot bracket.
2. While supporting the control lever to keep it from falling, remove the hex screw and flat washer from the bottom of the control lever and lower arm. Refer to Figure 6-4.

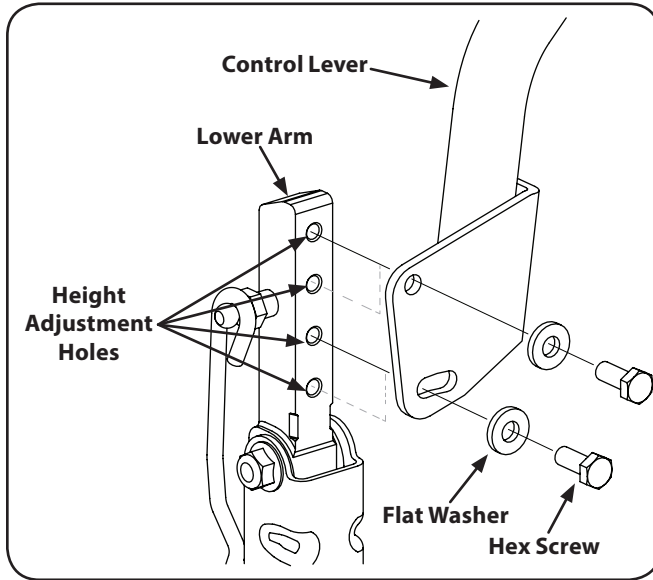


Figure 6-4

3. Reposition the control lever to align with the other set of holes in the lower arm and insert the hex screw through the flat washer and into the lower arm. Tighten the hex screw until snug.
4. Insert the hex screw through the flat washer and through the control lever slot and the lower arm. Do not tighten now.
5. If you are going to adjust the control levers forward or rearward, proceed to the next step. If not, fully tighten the hex screw.

To adjust the drive control levers forward/rearward, proceed as follows:

1. If not already loose, loosen the hex screw and rotate the control lever either forward or rearward to the desired position. See Figure 6-4.
NOTE: If the control lever is too tight to move, slightly loosen the hex screw at the bottom of the control lever.
2. Tighten the hex screw to fix the control lever in the adjusted position
3. Repeat the above procedure to adjust the other control lever into the same position. Adjust so that both levers are even with each other when in the neutral position.

Deck Leveling

NOTE: Check the tractor's tire pressure before performing any deck leveling adjustments. Refer to Tires for information regarding tire pressure.



WARNING! Shut the engine off, remove the ignition key and engage the parking brake before making adjustments. Protect your hands by using heavy gloves when handling the blades.

Leveling the Deck (Side-to-Side)

NOTE: Check the tractor's tire pressure before performing any deck leveling adjustments. Refer to Tires for information regarding tire pressure. Always level the deck side-to-side before front to rear.

If the cutting deck appears to be mowing unevenly, a side-to-side adjustment can be performed. Adjust if necessary as follows:

1. With the tractor parked on a firm, level surface, place the deck lift handle in a middle mowing position and rotate both outside blades so that they are perpendicular with the tractor.
2. Measure the distance from the outside of the left blade tip to the ground and the distance from the outside of the right blade tip to the ground. Both measurements taken should be equal. If they're not, proceed to the next step.
3. Loosen the lower jam nut on the adjustable lift link attached to the deck lift arm to lower the deck and tighten the upper jam nut to secure the deck in place, loosen the upper jam nut then tighten the lower jam nut to secure the deck in place. See Figure 6-5.

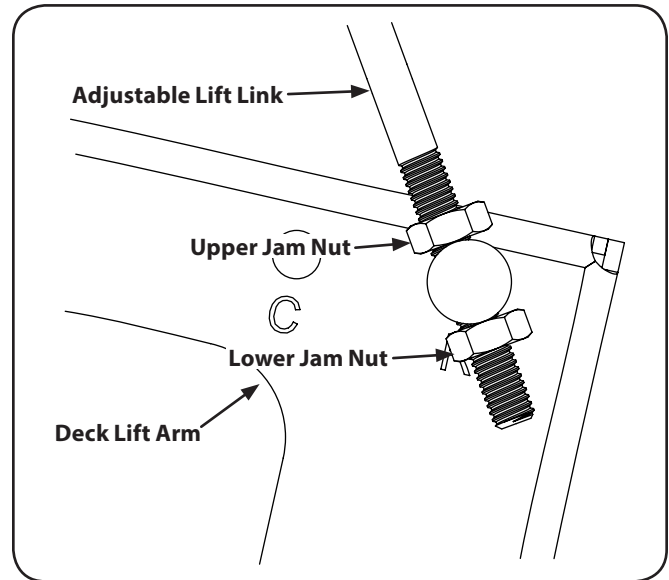


Figure 6-5

4. The deck is properly leveled when both blade tip measurements are equal.

Leveling the Deck (Front-To-Rear)

NOTE: Check the tractor's tire pressure before performing any deck leveling adjustments. Refer to Tires for information regarding tire pressure. Always level the deck side-to-side before front to rear.

The front of the deck should be between $\frac{1}{4}$ to $\frac{3}{8}$ " lower than the rear of the deck. Adjust if necessary as follows:

1. Park the tractor on a firm, level surface and place the deck lift handle in a middle position.
2. Rotate the blade nearest the discharge chute so that it is parallel with the tractor.
3. Measure the distance from the front of the blade tip to the ground and the rear of the blade tip to the ground. The first measurement taken should be between $\frac{1}{4}$ " and $\frac{3}{8}$ " less than the second measurement.
4. Determine the approximate distance necessary for proper adjustment and proceed, if necessary.

- Using a wrench, raise or lower the front of deck by turning lock nut on the front deck lift rod. See Figure 6-6.

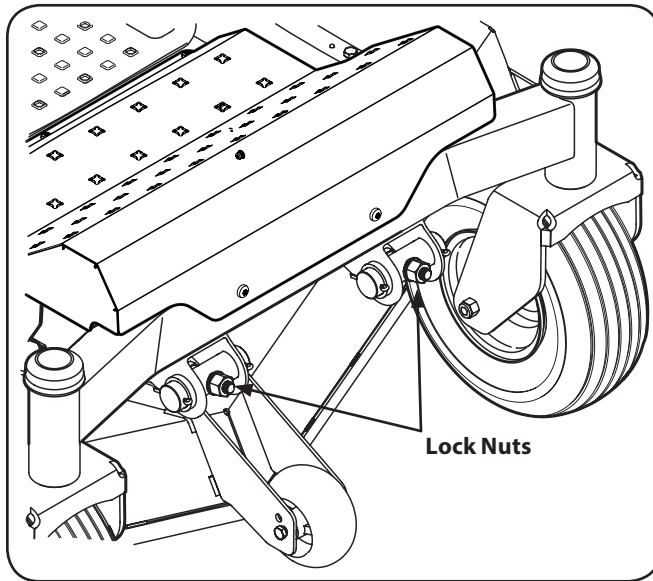


Figure 6-6

- The deck is properly leveled when the front tip of the blade is $\frac{1}{4}$ " lower than the rear tip. Retighten the hex bolt on the left rear deck hanger links when proper adjustment is achieved.

Adjusting the Front Gauge Wheels



WARNING!: Keep hands and feet away from the discharge opening of the cutting deck.

The front gauge wheels on the mower deck are an anti-scalp feature, and should not ride on the ground. The front gauge wheels should be approximately $\frac{1}{4}$ - $\frac{1}{2}$ " above the ground when the deck is set in the desired height setting.

Using the deck lift handle, set the deck in the desired height setting, then check the gauge wheel distance from the ground below. If necessary adjust the front gauge wheels as follows:

- Visually check the distance between the front gauge wheels and the ground. If the gauge wheels are near or touching the ground, they should be raised. If more than $\frac{1}{2}$ " above the ground, they should be lowered.

- Remove the lock nut securing one of the front gauge wheel hex screws to the deck. Remove the gauge wheel, hex screw and spacer. See Figure 6-7.

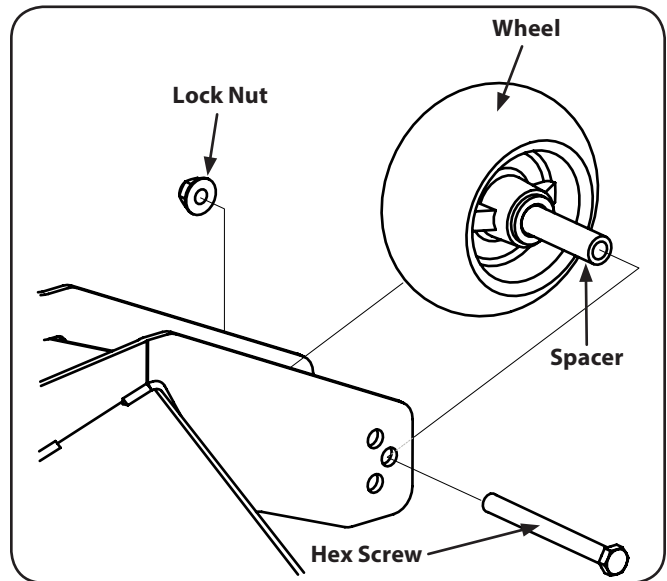


Figure 6-7

- Insert the hex screw into the one of three index holes in the front gauge wheel bracket that will give the gauge wheel a $\frac{1}{4}$ - $\frac{1}{2}$ " clearance with the ground.
- Note the index hole of the just adjusted wheel, and adjust the other front gauge wheel into the respective index hole of the other front gauge wheel bracket.

Drive Control Lever Stop Adjustment

When the drive control levers are both fully extended forward to the full-speed position and the tractor drifts left or right, the drive control lever stop adjustment can be adjusted to sync the wheel speeds. To perform the adjustment, proceed as follows:

- Identify the side that the tractor is drifting to and adjust the opposite drive control lever. If the tractor drifts right, adjust the left control lever down (decrease speed) and vice versa.

2. Locate the drive control lever stop adjustment bolts on the front of the seat frame. See Figure 6-8.

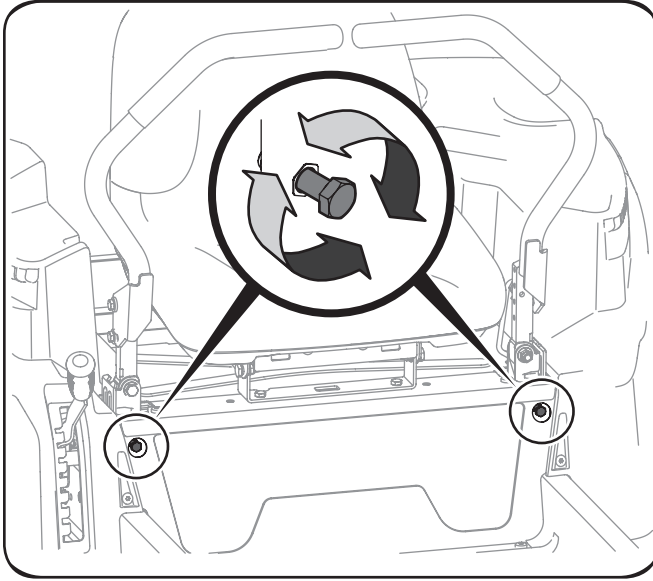


Figure 6-8

3. To decrease the forward speed, turn the bolt clockwise. To increase the forward speed, turn the bolt counter-clockwise. Turn the bolt in the necessary direction ¼-turn at a time. After turning the bolt, check the adjustment by driving the tractor.
4. Continue the adjustment until the wheel speeds are in sync and the tractor drives straight with the drive control levers fully extended forward in the full-speed position.

Off-Season Storage

Riding Mower Storage

If your riding mower is not going to be operated for an extended period of time (thirty days to approximately six months), the riding mower should be prepared for storage. Store the riding mower in a dry and protected location. If stored outside, cover the riding mower (including the tires) to protect it from the elements. The procedures outlined below should be performed whenever the riding mower is placed in storage.

1. Change the engine oil and filter following the instructions provided in the Engine Manual.



WARNING! Never store the riding mower with fuel in the tank indoors or in poorly ventilated enclosures, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer, etc.

2. Service the engine as instructed in the separate engine manual.
3. Engines stored between 30 and 90 days need to be treated with a gasoline stabilizer such as **STA-BIL®** and engines stored over 90 days need to be drained of fuel to prevent deterioration and gum from forming in fuel system or on essential carburetor parts. If the gasoline in your engine deteriorates during storage, you may need to have the carburetor, and other fuel system components, serviced or replaced.



WARNING: Drain fuel only into unapproved container outdoors, away from an open flame. Allow engine to cool. Extinguish cigarettes, cigars, pipes, and other sources of ignition prior to draining fuel.

3. Remove the spark plugs and pour approximately one ounce of oil into each cylinder. Crank the engine one or two turns to spread the oil evenly on the cylinder walls. Replace the spark plugs.
4. Clean the engine and the entire riding mower thoroughly.
NOTE: Use of a pressure washer or garden hose is not recommended to clean your riding mower. They may cause damage to electrical components, spindles, pulleys, bearings or the engine. The use of water will result in shortened life and reduce serviceability.
5. Sharpen the blades so that the mower will be ready to use when needed.
6. Protect the metal surfaces. Repair scratches with the appropriate touch-up spray paint. Brush a rust preventive oil on any unpainted surfaces including the pulleys and blades. (Be careful not to get any oil on the drive belts.)
7. Clean and fully charge the battery, then disconnect the negative cable at the battery to prevent possible discharge. Recharge the battery periodically when in storage.
NOTE: Remove the battery if exposed to prolonged periods of sub-freezing temperatures. Store in a cool, dry location where temperatures are above freezing.
8. Lubricate all lubrication points.
9. Jack the mower up and store it on blocks to take the weight off of the tires.

Removing the Riding Mower from Storage

1. Check the engine oil.
2. Fully charge the battery, lower riding mower off blocks, and inflate the tires to the recommended pressure.
3. Remove the spark plugs and wipe them off. Using the starter, crank the engine to pump the excess oil out of the spark plug holes. Replace the spark plugs and the ignition leads.
4. If drained before storing, fill the fuel tank with clean, fresh gasoline.
5. Check the level of the engine oil in the crankcase and the hydraulic reservoir tank.
6. Start the engine and allow to idle for a few minutes to ensure engine is operating properly.
7. Drive the riding mower without a load to make certain all the riding mower systems are functioning properly.

Battery Removal



WARNING! Battery posts, terminals and related accessories contain lead and lead compounds. Wash hands after handling.

The battery is located beneath the seat frame. To remove the battery:

1. Remove the hex washer screw securing the battery hold-down bracket to the frame. Then flip the battery hold-down bracket up to free the battery. See Figure 7-1.

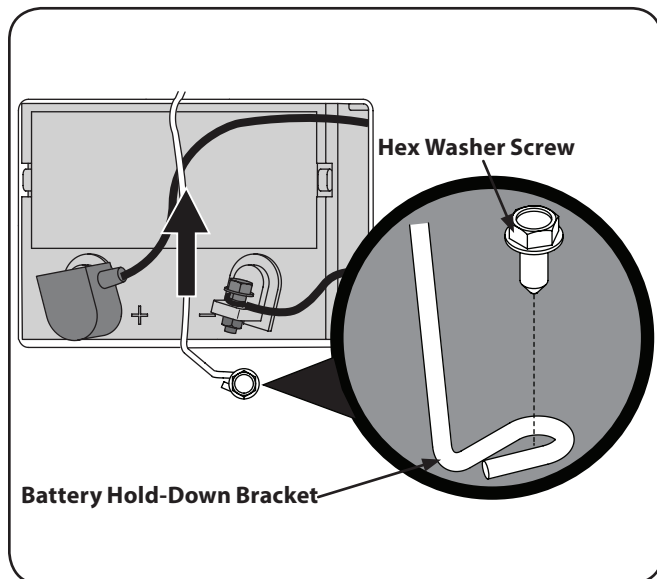


Figure 7-1

2. Remove the hex cap screw and sems nut securing the black negative battery lead to the negative battery post (marked NEG). Move the cable away from the negative battery post.
3. Remove the hex cap screw and sems nut securing the red positive battery lead to the positive battery post (marked POS).
4. Carefully lift the battery out of the tractor.
5. Install the battery by repeating the above steps in the reverse order.



WARNING! Always connect the positive lead to the battery before connecting the negative lead. This will prevent sparking or possible injury from an electrical short caused by contacting the tractor body with tools being used to connect the cables.

Charging the Battery

Test and, if necessary, recharge the battery after the tractor has been stored for a period of time.

- A voltmeter or load tester should read 12.6 volts (DC) or higher across the battery terminals. See Figure 7-2.

Voltmeter Reading	State of Charge	Charging Time
12.7	100%	Full Charge
12.4	75%	90 Min.
12.2	50%	180 Min.
12.0	25%	280 Min.

Figure 7-2

- Charge the battery with a 12-volt battery charger at a MAXIMUM rate of 10 amps.

Servicing Electrical System

A fuse is installed to protect the tractor's electrical system from damage caused by excessive amperage. Always use the same capacity fuse for replacement. If the electrical system does not function, check for a blown fuse.

If you have a recurring problem with blown fuses, have the tractor's electrical system checked by your Cub Cadet Service Dealer.

Relays and Switches

There are several safety switches in the electrical system. If a function of the safety interlock system described earlier is not functioning properly, have the electrical system checked by your Cub Cadet Service Dealer.

Parking Brake Adjustment

If the tractor does not come to a complete stop when the control levers are moved fully outward engaging the parking brake, or if the tractor's rear wheels can roll with the parking brake engaged (and the hydrostatic relief valve open), the brake is in need of adjustment. See your Cub Cadet dealer to have the brake adjusted.

Deck Removal

Remove the mower deck from the tractor as follows:

1. Move the tractor to a level surface, disengage the PTO, stop the engine place the control levers in the neutral/parking brake engaged position.
2. Move the deck gauge wheels or rollers to their highest setting (lowest deck setting).
3. Remove the 'V' belt from the PTO pulley, located on the bottom of the engine, using one of the following two methods.



WARNING! The muffler at the rear of the tractor may be extremely hot, and could cause serious burns. Use extreme caution when near the muffler. Allow the muffler to fully cool before removing the belt from the PTO pulley.

4. Releasing belt tension with the idler pulley:
 - a. Using the deck lift handle, raise the deck to the position that provides the most horizontal run of the belt between the deck idler pulleys and the PTO pulley on the bottom of the engine. See Figure 7-3.

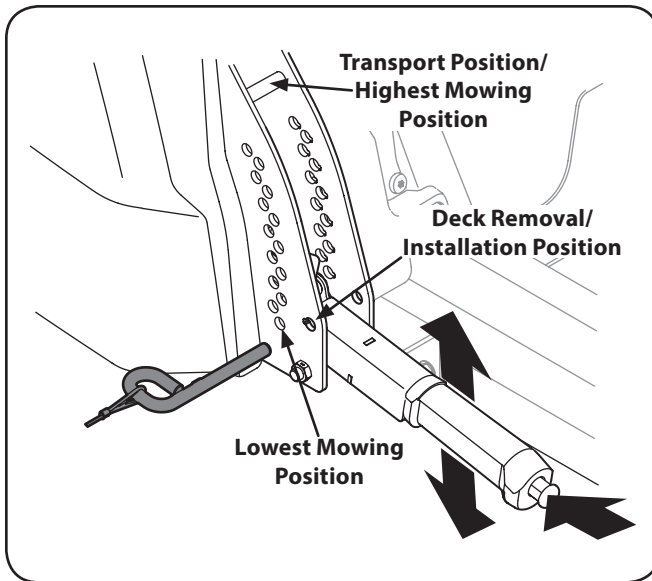


Figure 7-3

- b. Working from the middle of the tractor, pivot the idler bracket and movable idler pulley rearward away from the backside of the 'V' belt (a) just far enough to lift the belt up and over the idler pulley (b). See Figure 7-4.

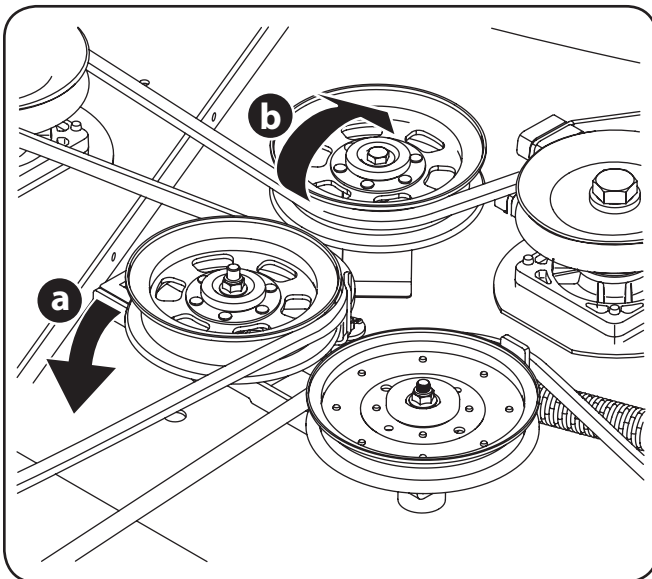


Figure 7-4

- c. From beneath the rear of the tractor, slide the belt off of the PTO pulley on the bottom of the engine.
 - d. Lower the deck into the deck removal/installation position using the deck lift handle. See Figure 7-3.
 - e. Skip ahead to step 6.

5. Rolling the belt off the PTO pulley:
 - a. Using the deck lift handle, raise the deck to the position that provides the most horizontal run of the belt between the deck idler pulleys and the PTO pulley on the bottom of the engine.
 - b. Sitting behind the tractor facing forward, reach beneath the tractor to grasp the belt at the front of the PTO pulley.



WARNING! Use caution to avoid pinching your fingers when rolling the belt off the PTO pulley.

- c. Pull the left side of the belt rearward and downward while manually turning the PTO pulley to the right until the belt rides out onto the edge of the lower sheave of the pulley.

NOTE: If pulling the right side of the belt, turn the pulley left.

- d. While still holding the belt downward, continue turning the PTO pulley until the belt is rolled off the pulley. Refer to Figure 7-5.

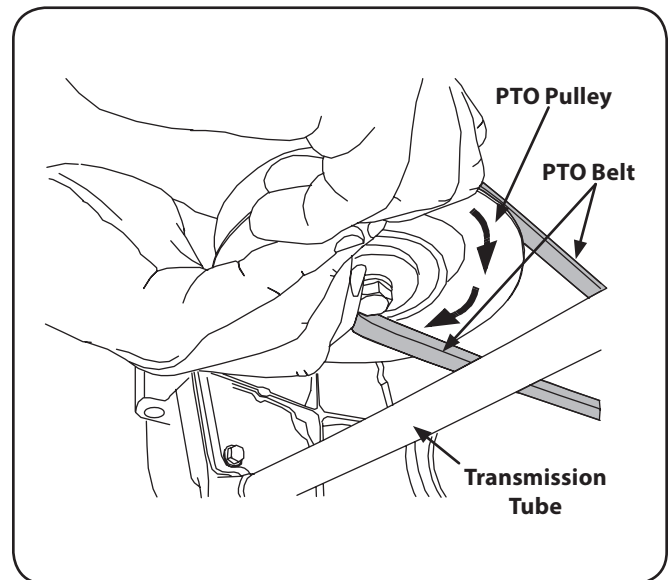


Figure 7-5

- e. Lower the deck into the deck removal/installation position using the deck lift handle. See Figure 7-3.
 - f. Move on to step 6.

6. Locate the LH and RH deck release pins on each side of the deck. Pull the release pins outward and release the deck from the LH and RH deck lift arms. See Figure 7-6.

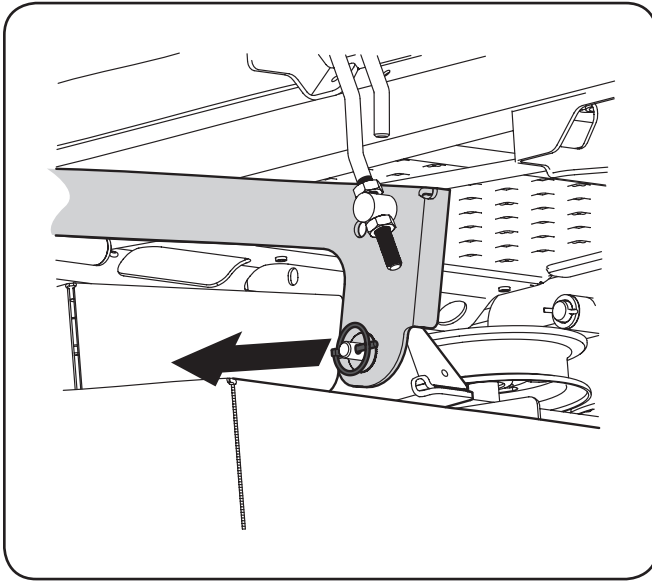


Figure 7-6

7. Slide the front deck lift rod off the hanger brackets on the front of the deck
8. Place the deck lift handle into the highest mowing position and slide the deck out from the right side of the tractor.

Deck Installation

Install the deck on the tractor as follows:

1. Place the deck lift handle in the highest mowing position See Figure 7-3.
2. Slide the deck under the tractor on the right side of the tractor lining up the deck hanger brackets and the deck lift arms.
3. Once the deck is under the tractor, move the deck lift handle to the deck removal/installation position .
NOTE: To line the brackets up properly, it may be necessary to place a small block of wood under each side of the deck.
4. Hook the front deck lift rod onto the hanger brackets on the front of the deck.
5. Pull the deck release pins outward and maneuver the deck as necessary to align the holes in the deck lift arms with the pins. Refer to Figure 7-6.
6. When aligned, push each pin fully inward through the lift arms to secure the arms in the rear hanger bracket slots.
7. Make certain the 'V' belt is in the spindle pulleys on the deck; then route the belt rearward beneath the tractor frame, above the transmission tube(s), to the PTO pulley on the bottom of the engine.
8. Using the deck lift handle, raise the deck to the position that provides the most horizontal run of the belt between the deck idler pulleys and the PTO pulley on the bottom of the engine.

9. Make certain the belt is in the spindle pulleys of the deck, and that the backside of the belt is against both the fixed and movable idler pulleys.
10. Sitting behind the tractor, facing forward, make certain the belt is not twisted; then reach beneath the tractor to grasp the belt and pull it toward the PTO pulley.



WARNING! Use caution to avoid pinching your fingers when rolling the belt onto the PTO pulley.

11. Pull the right side of the belt rearward and place the narrow V side of the belt into the PTO pulley. See Figure 7-5.
12. While holding the belt and pulley together, rotate the pulley to the left (See Figure 7-5). Continue holding and rotating the pulley and belt until the belt is fully rolled into the PTO pulley.

NOTE: Before using the tractor double-check the belt routing to make sure that the belt has been routed properly.

Replacing the Belt

1. Remove the deck from beneath the tractor, (refer to Deck Removal on page 28).
2. Remove the hex washer screws securing the belt covers to the deck. See Figure 7-7.

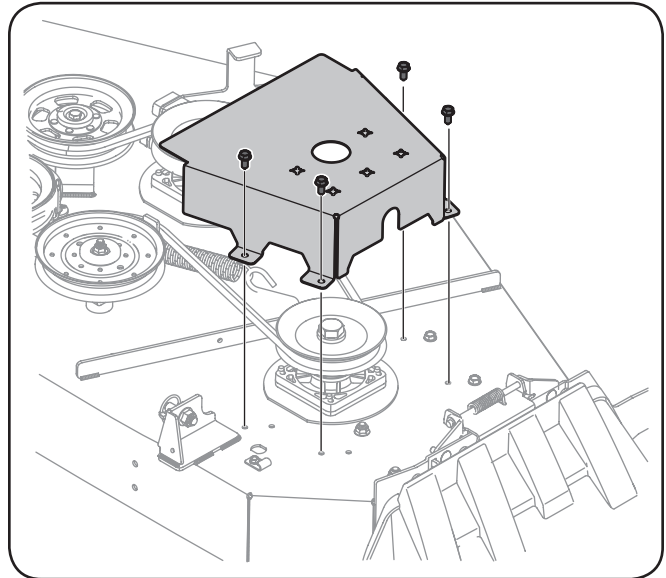


Figure 7-7

3. Remove the two idler pulleys by removing the hex screws and flange lock nuts that secure them to the deck and the idler arm. See Figure 7-7. Do not lose any of the hardware when removing the hex screw and flange lock nut.

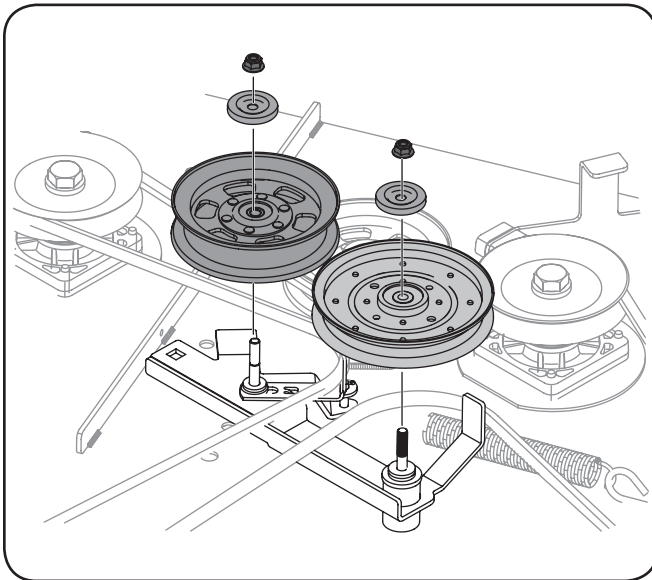


Figure 7-8

NOTE: Take note of the position of the belt guards to ensure they are properly re-installed.

4. Remove the belt from the spindle pulleys.
5. Install the new belt around the spindle pulleys as shown and reinstall the belt covers. See Figure 7-7.
6. Place the belt around the idler pulleys removed in step 3 with the "V" side facing in. Once in place, reinstall all the hardware and tighten the flange lock nut to secure the assembly. See Figure 7-9.

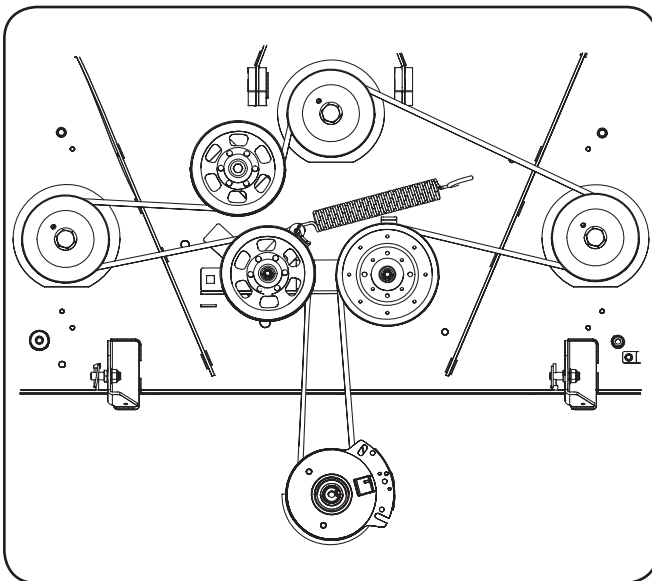


Figure 7-9

7. Route the belt as shown in Figure 7-9 and then reinstall the deck (refer to Deck Installation).

Mower Blade Care



WARNING! Before performing any maintenance, place the PTO switch in the "OFF" position, engage the parking brake lever, turn the ignition key to the "OFF" position and remove the key from the switch. Protect your hands by using heavy gloves when handling the blades. When servicing the mower deck, be careful not to cut yourself on the sharpened blades.

The cutting blades must be kept sharp at all times. Sharpen the cutting edges of the blades evenly so that the blades remain balanced and the same angle of sharpness is maintained.

If the cutting edge of a blade has already been sharpened many times, or if any metal separation is present, it is recommended that new blades be installed. New blades are available at your authorized dealer.

The blades may be removed as follows.

1. Remove the deck from beneath the tractor, (refer to Deck Removal on page 28) then gently flip the deck over to expose its underside.
2. Use a $1\frac{5}{16}$ " wrench to hold the hex nut on top of the spindle assembly when loosening the hex nut securing the blade. A block of wood may be placed between the deck housing and the cutting edge of the blade to help in breaking loose the hex nut securing the blade. See Figure 7-10.

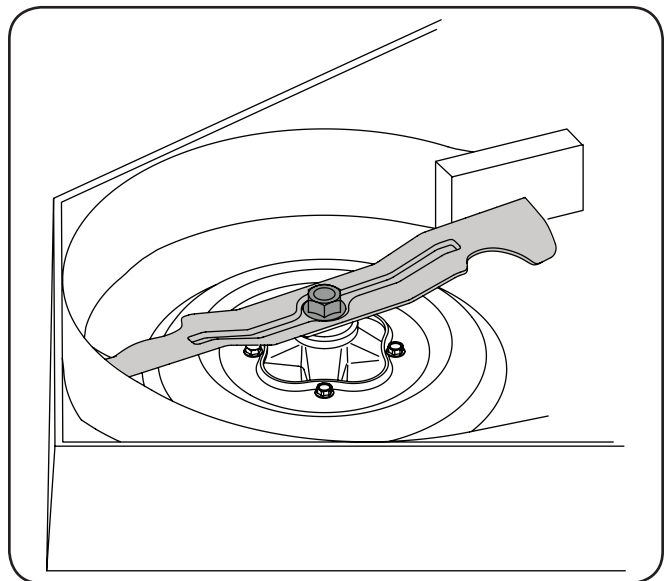


Figure 7-10

3. When reinstalling the blades, be sure they are installed so that the wings are pointing upward toward the top of the deck.
4. Tighten the blade nuts to 70-90 ft. lbs.
5. Reinstall the deck (refer to Deck Installation on page 30).

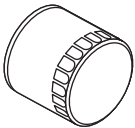
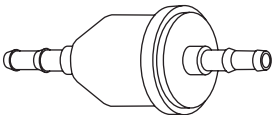
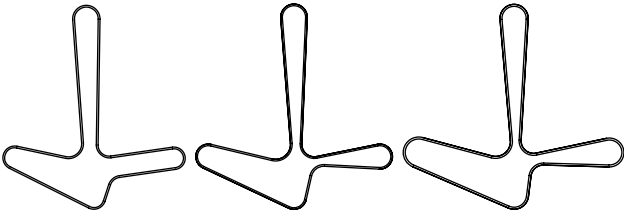
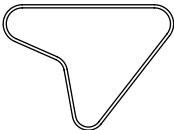
Changing the Transmission Drive Belt

Several components must be removed and special tools used in order to change the tractor's transmission drive belt. See your Cub Cadet dealer to have the transmission drive belt replaced.

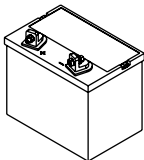
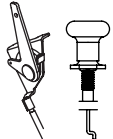
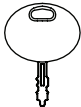
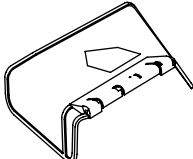
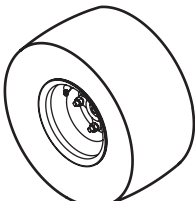
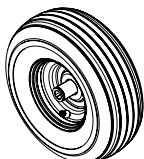
Tractor Creeping

Creeping is the slight forward or backward movement of the mower when the throttle is on and the speed control levers are in the neutral position. If your mower creeps, see an authorized service dealer.

Problem	Cause	Remedy
Excessive vibration	1. Cutting blade loose or unbalanced. 2. Damaged or bent cutting blade.	1. Tighten blade and spindle. 2. Replace blade.
Uneven cut	1. Deck not leveled properly. 2. Dull blade. 3. Uneven tire pressure.	1. Perform side-to-side deck adjustment. 2. Sharpen or replace blade. 3. Check tire pressure in all four tires.
Mower will not mulch grass (If Equipped w/Mulching Kit)	1. Engine speed too low. 2. Wet grass. 3. Excessively high grass. 4. Dull blade.	1. Place throttle in FAST (rabbit) position. 2. Do not mulch when grass is wet. 3. Mow once at a high cutting height, then mow again at desired height or make a narrower cutting swath. 4. Sharpen or replace blade.

Component	Part Number and Description	
	759-3336	Spark Plug
	KH-16-883-04-S1 Air Filter	
	KH-52-050-02-S Oil Filter	
	KH-25-050-22-S1 Fuel Filter	
	954-05012 954-05013 954-05015	Deck Belt, 48" Deck Deck Belt, 54" Deck Deck Belt, 60" Deck
	954-04317A	Drive Belt
	942-04417 02005017-X 942-04416 02005018-X 942-04415 02005019-X	Blades, 48" Xtreme Blades, 48" Blades, 54" Xtreme Blades, 54" Blades, 60" Xtreme Blades, 60"
	618-06994 618-06993 618-06076	Deck Spindle, 48" Deck Spindle, 54" Deck Spindle, 60"

Phone (800) 965-4CUB to order replacement parts or a complete Parts Manual (have your full model number and serial number ready). Parts Manual downloads are also available free of charge at www.cubcadet.com.

Component	Part Number and Description
	634-3159 Deck Wheel
	925-1707D Battery
	751-12179B Gas Cap
	746-05099 Throttle Control Cable 746-1085A Choke Cable
	725-1341B Ignition Key
	631-05176 Discharge Chute Assembly
	634-04295 Rear Wheel Assembly
	634-04629 Front Wheel Assembly

Part No.	Part
19A70040100	Bagger (Requires bagger adapter kit 19A70046100 to install)
19A70046100	Bagger Adapter Kit (Required to install bagger 19A70040100)
19A70037100 19A70038100 19A70039100	48" Mulch Kit 54" Mulch Kit 60" Mulch Kit
490-241-0024	Tire Chains
19A70032100	Light Kit
19A70045100	Power Deck Lift
19A70019100	Lawn Striping Kit
490-290-0013	Riding Mower Cover
490-850-0008	Oil Siphon
490-850-0005	Blade Removal Tool
490-325-0020	Tire Sealant
490-900-0045	Oil Filter Wrench
490-900-0062	Armortek Non-Stick Spray
490-000-0028	Carburetor & Choke Cleaner
22216	32 oz. Sta-Bil fuel Additive

36

[illegible]

FEDERAL and/or CALIFORNIA EMISSION CONTROL WARRANTY STATEMENT

YOUR WARRANTY RIGHTS AND OBLIGATIONS

MTD Consumer Group Inc, the United States Environmental Protection Agency (EPA), and for those products certified for sale in the state of California, the California Air Resources Board (CARB) are pleased to explain the evaporative emission control system (ECS) warranty on your 2013-2014 small off-road equipment (outdoor equipment). In California, new outdoor equipment must be designed, built and equipped to meet the State's stringent anti-smog standards (in other states, outdoor equipment must be designed, built, and equipped to meet the U.S. EPA small off-road spark ignition engine regulations). MTD Consumer Group Inc must warrant the ECS on your outdoor equipment for the period of time listed below, provided there has been no abuse, neglect, or improper maintenance of the outdoor equipment.

Your ECS may include parts such as fuel tanks, fuel lines, fuel caps, valves, canisters, filters, vapor hoses, clamps, connectors, and other associated emission-related components.

Where a warrantable condition exists, MTD Consumer Group Inc will repair your outdoor equipment at no cost to you including diagnosis, parts, and labor.

MANUFACTURER'S WARRANTY COVERAGE:

This emission control system is warranted for two years. If any emission-related part on your outdoor equipment is defective, the part will be repaired or replaced by MTD Consumer Group Inc.

OWNER'S WARRANTY RESPONSIBILITIES:

As the outdoor equipment owner, you are responsible for performance of the required maintenance listed in your owner's manual. MTD Consumer Group Inc recommends that you retain all receipts covering maintenance on your outdoor equipment, but MTD Consumer Group Inc cannot deny warranty solely for the lack of receipts.

As the outdoor equipment owner, you should however be aware that MTD Consumer Group Inc may deny you warranty coverage if your outdoor equipment or a part has failed due to abuse, neglect, improper maintenance, or unapproved modifications.

You are responsible for presenting your outdoor equipment to MTD Consumer Group Inc's distribution center or service center as soon as the problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days. If you have a question regarding your warranty coverage, you should contact the MTD Consumer Group Inc Service Department at 1-800-800-7310 or at <http://support.mtdproducts.com>.

GENERAL EMISSIONS WARRANTY COVERAGE:

MTD Consumer Group Inc warrants to the ultimate purchaser and each subsequent purchaser that the outdoor equipment is: (1) designed, built, and equipped so as to conform with all applicable regulations; and (2) free from defects in materials and workmanship that cause the failure of a warranted part for a period of two years.

The warranty period begins on the date the outdoor equipment is delivered to an ultimate purchaser or first placed into service.

Subject to certain conditions and exclusions as stated below, the warranty on emission-related parts is as follows:

1. Any warranted part that is not scheduled for replacement as required maintenance in the written instructions supplied is warranted for the warranty period stated above. If the part fails during the period of warranty coverage, the part will be repaired or replaced by MTD Consumer Group Inc according to subsection (4) below. Any such part repaired or replaced under warranty will be warranted for the remainder of the period.
 2. Any warranted part that is scheduled only for regular inspection in the written instructions supplied is warranted for the warranty period stated above. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.
 3. Any warranted part that is scheduled for replacement as required maintenance in the written instructions supplied is warranted for the period of time before the first scheduled replacement date for that part. If the part fails before the first scheduled replacement, the part will be repaired or replaced by MTD Consumer Group Inc according to subsection (4) below. Any such part repaired or replaced under warranty will be warranted for the remainder of the period prior to the first scheduled replacement point for the part.
 4. Repair or replacement of any warranted part under the warranty provisions herein must be performed at a warranty station at no charge to the owner.
 5. Notwithstanding the provisions herein, warranty services or repairs will be provided at all of our distribution centers that are franchised to service the subject engines or equipment.
 6. The outdoor equipment owner will not be charged for diagnostic labor that is directly associated with diagnosis of a defective, emission-related warranted part, provided that such diagnostic work is performed at a warranty station.
 7. MTD Consumer Group Inc is liable for damages to other engine or equipment components proximately caused by a failure under warranty of any warranted part.
 8. Throughout the off-road engine and equipment warranty period stated above, MTD Consumer Group Inc will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.
 9. Any replacement part may be used in the performance of any warranty maintenance or repairs and must be provided without charge to the owner. Such use will not reduce the warranty obligations of MTD Consumer Group Inc.
 10. Add-on or modified parts that are not exempted by the Air Resources Board may not be used. The use of any non-exempted add-on or modified parts by the ultimate purchaser will be grounds for disallowing a warranty claim. MTD Consumer Group Inc will not be liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.
-

WARRANTED PARTS:

The repair or replacement of any warranted part otherwise eligible for warranty coverage may be excluded from such warranty coverage if MTD Consumer Group Inc demonstrates that the outdoor equipment has been abused, neglected, or improperly maintained, and that such abuse, neglect, or improper maintenance was the direct cause of the need for repair or replacement of the part. That notwithstanding, any adjustment of a component that has a factory installed, and properly operating, adjustment limiting device is still eligible for warranty coverage. Further, the coverage under this warranty extends only to parts that were present on the off-road equipment purchased.

The following emission warranty parts are covered (if applicable):

1. Fuel Metering System
 - Fuel pump
 - Fuel tank
2. Evaporative Control
 - Fuel hose
 - Fuel hose clamps
 - Tethered fuel cap
 - Carbon canister
 - Vapor lines

CUB CADET LLC

MANUFACTURER'S LIMITED WARRANTY FOR Z-FORCE S/Z-FORCE ZERO-TURN RIDING MOWER

IMPORTANT: To obtain warranty coverage owner must present an original proof of purchase and applicable maintenance records to the servicing dealer. Please see the operator's manual for information on required maintenance and service intervals.

The limited warranty set forth below is given by Cub Cadet LLC with respect to new merchandise purchased or leased and used in the United States and/or its territories and possessions, and by MTD Products Limited with respect to new merchandise purchased or leased and used in Canada and/or its territories and possessions (either entity respectively, "Cub Cadet").

This warranty is in addition to any applicable emissions warranty provided with your product.

Cub Cadet warrants this product (excluding its *Normal Wear Parts*, *Batteries* and *Attachments* as described below) against defects in material and workmanship for a period of three (3) years or one hundred eighty (180) operation hours, whichever comes first, commencing on the date of original retail purchase or lease and will, at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship.

Normal Wear Parts are warranted to be free from defects in material and workmanship for a period of thirty (30) days from the date of original purchase or lease. Normal wear parts include, but are not limited to items such as: belts, blades, blade adapters, grass bags, rider deck wheels, seats, and tires.

Batteries have a one-year prorated limited warranty against defects in material and workmanship, with 100% replacement during the first three months. After three months, the battery replacement credit is based on the months remaining in the twelve (12) month period dating back to the original date of original sale or lease. Any replacement battery will be warranted only for the remainder of the original warranty period.

Attachments — Cub Cadet warrants attachments for this product against defects in material and workmanship for a period of one (1) year, commencing on the date of the attachment's original purchase or lease. Attachments include, but are not limited to items such as: grass collectors and mulch kits.

This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster. Damage resulting from the installation or use of any part, accessory or attachment not approved by Cub Cadet for use with the product(s) covered by this manual will void your warranty as to any resulting damage. In addition, Cub Cadet may deny warranty coverage if the hour meter, or any part thereof, is altered, modified, disconnected or otherwise tampered with.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE AND APPLICABLE MAINTENANCE RECORDS, through your local authorized service dealer. To locate the dealer in your area:

In the U.S.A.

Check your Yellow Pages, or contact Cub Cadet LLC at P.O. Box

361131, Cleveland, Ohio 44136-0019, call 1-877-282- 8684 or log on to our website at www.cubcadet.com.

In Canada

Contact MTD Products Limited, Kitchener, ON N2G 4J1, call 1-800-668-1238 or log on to our website at www.mtdcanada.com.

Without limiting the foregoing, this limited warranty does **not** provide coverage in the following cases:

- Routine maintenance items such as lubricants, filters, blade sharpening, tune-ups, brake adjustments, clutch adjustments, deck adjustments, and normal deterioration of the exterior finish due to use or exposure.
- Service completed by someone other than an authorized service dealer.
- Cub Cadet does not extend any warranty for products sold or exported outside of the United States and/or Canada, and their respective possessions and territories, except those sold through Cub Cadet's authorized channels of export distribution.
- Replacement parts and/or accessories that are not genuine Cub Cadet parts.
- Transportation charges and service calls.

There are no implied warranties, including without limitation any implied warranty of merchantability or fitness for a particular purpose. No warranties shall apply after the applicable period of express written warranty above. No other express warranties beyond those mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind Cub Cadet. The exclusive remedy is repair or replacement of the product as set forth above.

The terms of this warranty provide the sole and exclusive remedy arising from the sale and/or lease of the products covered hereby. Cub Cadet shall not be liable for any incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services or for rental expenses to temporarily replace a warranted product.

Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. **Alteration of safety features of the product shall void this warranty.** You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift.

HOW LOCAL LAWS RELATE TO THIS WARRANTY: This limited warranty gives you specific legal rights, and you may also have other rights that vary in different jurisdictions.

**Cub Cadet LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019, Phone: 1-877-282-8684
MTD Products Limited, Kitchener, ON N2G 4J1, Phone: 1-800-668-1238**