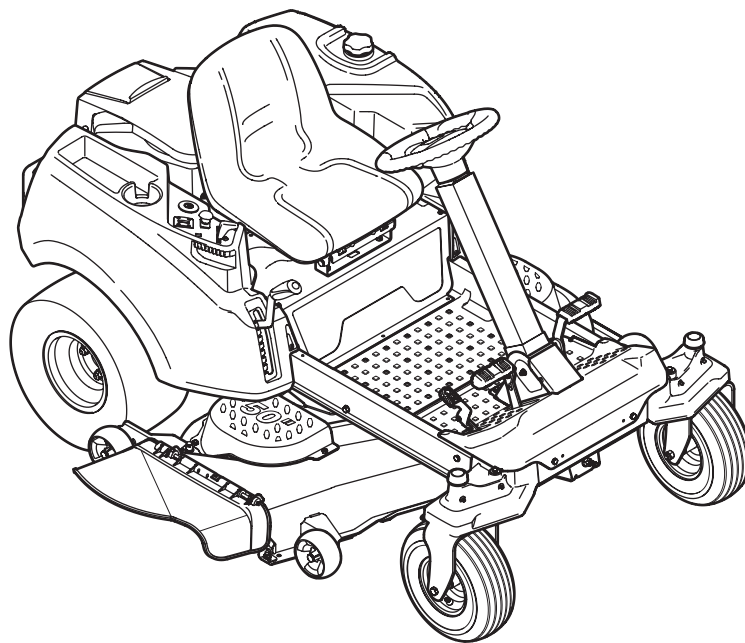

Cub Cadet®

ILLUSTRATED PARTS MANUAL



RZT-S 46-inch Cutting Decks

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

To The Owner

Thank You

Thank you for purchasing a Cub Cadet Zero-Turn Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

Throughout this manual, all references to *right* (RH) and *left* (LH) are observed from the operating position.

Table of Contents

Axles	13	Operator's Platform	9
Battery	6	Pedal Controls	14
Deck, 46-inch	18	PTO Switch	6
Deck Lift Handle/Linkage	11	Seat	12
Drive System	4	Solenoid	6
Electrical Schematic	20	Steering Linkage	16
Engine, Kohler SV715-3023	22-37	Steering Wheel	14
Engine Accessories	8	Switches, Interlock	6
Frame	6	Throttle Control	8
Fuel Tank	10	Transmission	4
Labels	21	Wheels, Front	13
Meter, Systems Indicator	6	Wheels, Rear	4
Muffler	8		

Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

MODEL NUMBER

--	--	--	--	--	--	--	--	--	--	--

SERIAL NUMBER

--	--	--	--	--	--	--	--	--	--	--

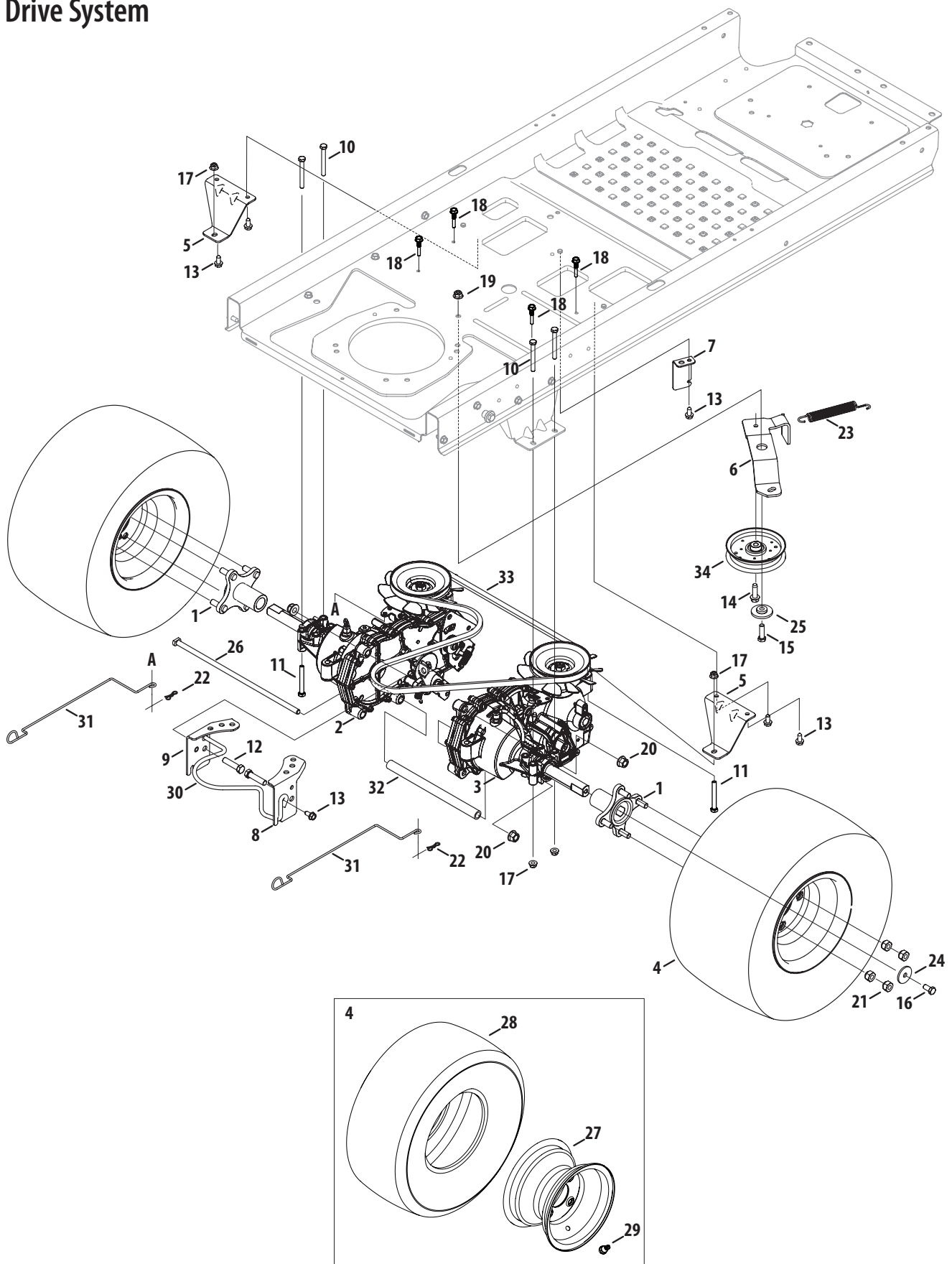
Painted Parts

When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXX-0637). Please refer to the table below for current color codes:

0637	Black	0685	Blue (Cub Cadet)
4021	Yellow (Cub Cadet)	0691	Black Jack (Cub Cadet Commercial)
0499	Beige (Cub Cadet)		

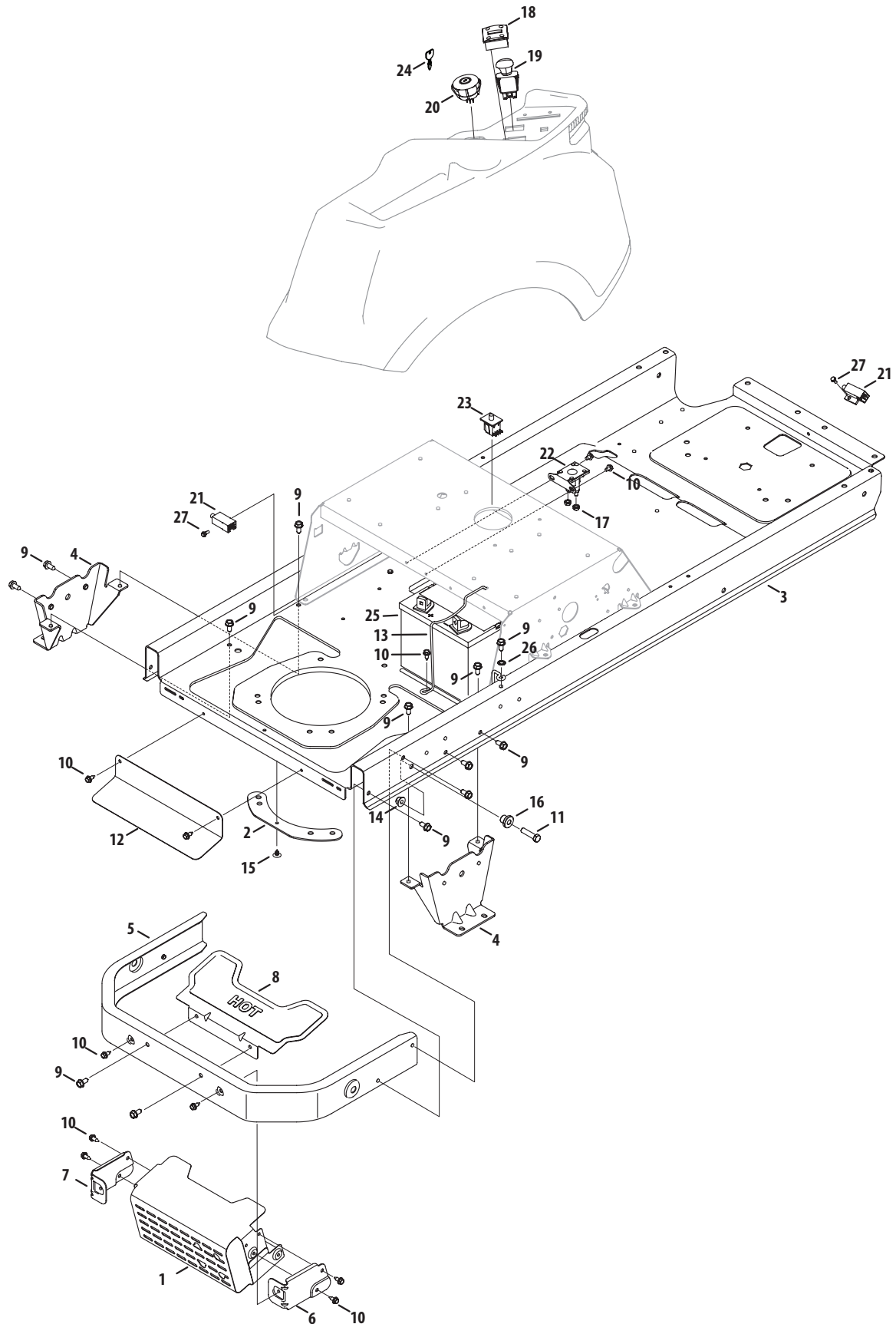
Page Left Blank Intentionally

Drive System



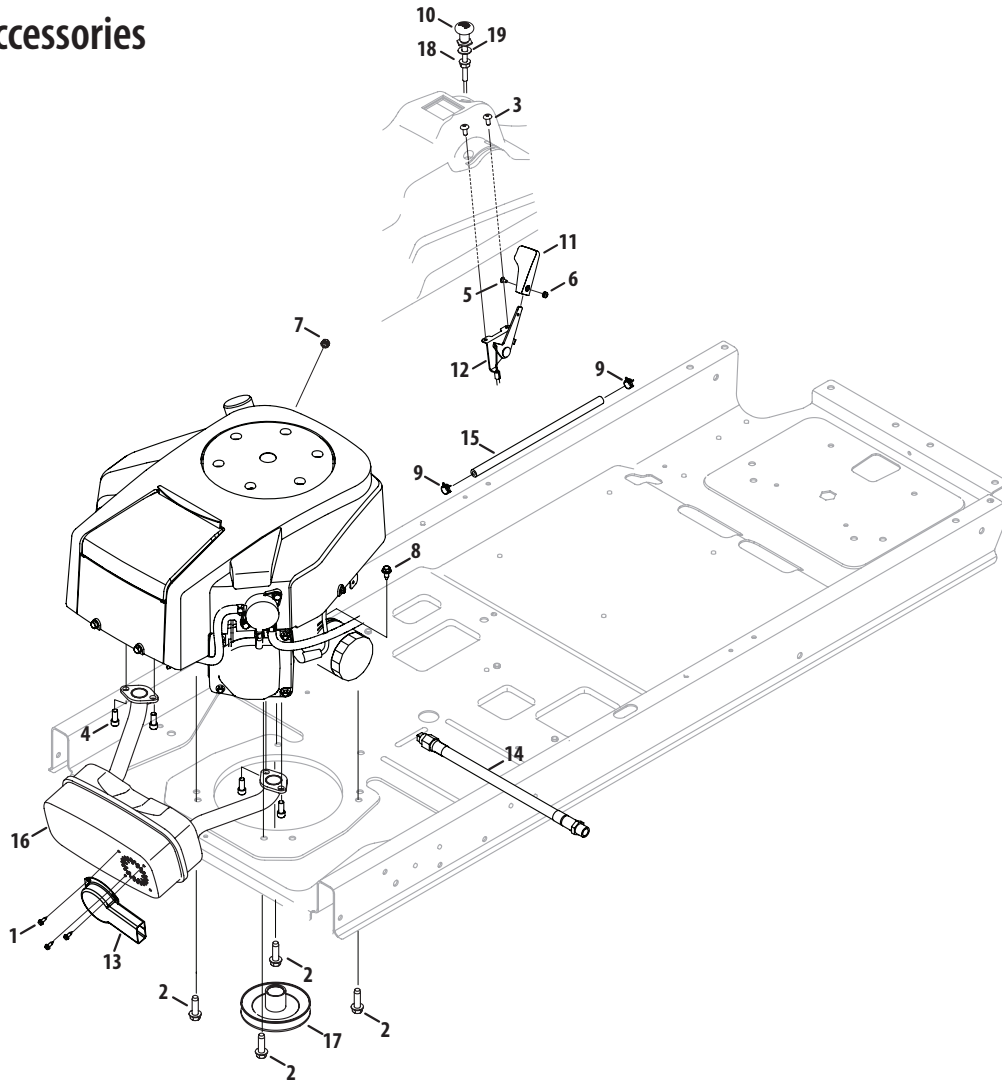
Ref.	Part Number	Description
1	918-04317	Wheel Hub Assembly
2	918-05053	Transmission Assembly, LH
3	918-05054	Transmission Assembly, RH
4	634-04293	Complete Wheel, 18 x 8.5-8
5	703-08570	Transmission Mounting Bracket
6	703-08605	Idler Bracket
7	703-08613	Spring Mounting Bracket
8	703-08614A	Transmission Bracket
9	703-08615A	Transmission Bracket
10	710-0176	Hex Screw, $\frac{5}{16}$ -18 x 2.75
11	710-0395	Hex Screw, $\frac{5}{16}$ -18 x 2.25
12	710-04092	Hex Screw, $\frac{7}{16}$ -20 x 1.75
13	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
14	710-1315	Hex Washer Screw, $\frac{3}{8}$ -16 x 1.250
15	710-0514	Hex Screw, $\frac{3}{8}$ -16 x 1.00
16	710-3119	Hex Screw, $\frac{3}{8}$ -16 x .75
17	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
18	711-06112	Keeper Rod, .25 x 1.535
19	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
20	712-0459	Flange Lock Nut, $\frac{7}{16}$ -20
21	712-3050	Lug Nut, $\frac{7}{16}$ -14
22	714-04040	Bow-Tie Cotter Pin
23	732-04229	Extension Spring, .75 Dia. x 6.02
24	936-0227	Flat Washer, .390 x 1.50 x .134
25	738-04162C	Shoulder Spacer, .884 x .190
26	738-04192B	Rod, .405 Dia. x 14.0 LG
27	603-04173-0499	Rim Only
28	734-04246-0901	Tire Only, 18 x 8.5-8
29	934-0255	Valve Tubeless
30	747-06044	Engine Keeper Rod
31	747-05657	Bypass Rod
32	750-04561	Tube, .51 ID x .75 OD x 10.2
33	954-04317	Belt, A-Type x 67.0
34	756-04129B	Idler Pulley, 4.25 Dia.

Frame & Electrical



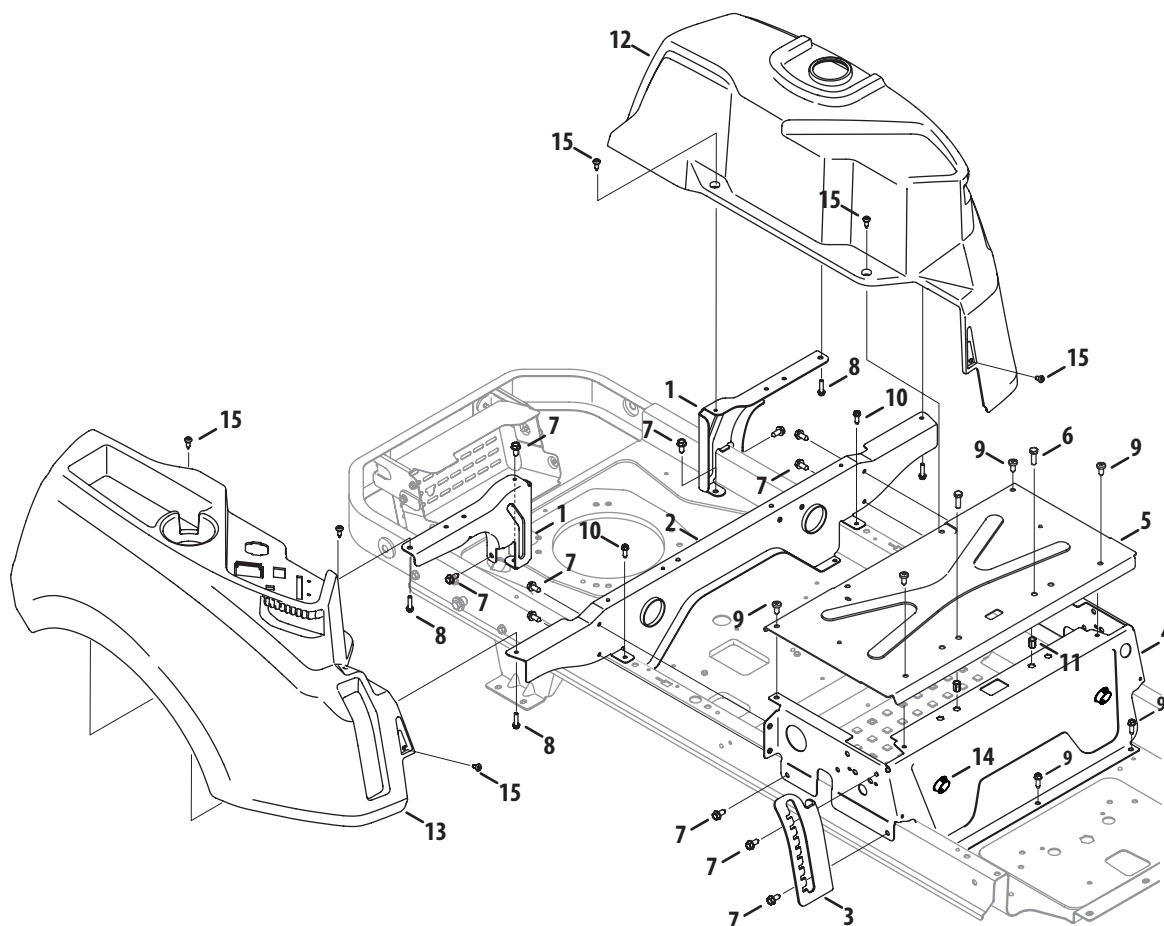
Ref	Part Number	Description
1	683-04549	Muffler Shield Assembly
2	703-05383B	Retainer Plate
3	703-08884B	Frame Assembly
4	703-08555	Transmission Mounting Bracket
5	703-08558	Rear Bumper
6	703-08671	Muffler Mounting Shield Bracket, RH
7	703-08695	Muffler Mounting Shield Bracket, LH
8	703-09083	Muffler Shield
9	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
10	710-1652	Hex Washer Screw, $\frac{1}{4}$ -20 x .625
11	710-3005	Hex Screw, $\frac{3}{8}$ -16 x 1.25
12	703-09195	Lower Heat Shield
13	747-05685	Battery Rod
14	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
15	726-04072A	Clip, .250 Dia. x .500 LG
16	738-04058	Shoulder Spacer, .38 x 1.0 x .70
17	712-04064	Flange Lock Nut, $\frac{1}{4}$ -20
18	925-04022B	Hour Meter/Service Minder
19	925-3233	Electric PTO Switch
20	925-04228	Key Switch
21	725-04363	Interlock Switch
22	725-04439	Solenoid
23	925-05013	Seat Switch
24	925-2054A	Key
25	925-1707D	Battery
26	736-0607	Lock Washer, 5/16
27	738-04237A	Shoulder Screw, #10-32 x .500
—	925-06037	Harness Assembly

Engine Accessories



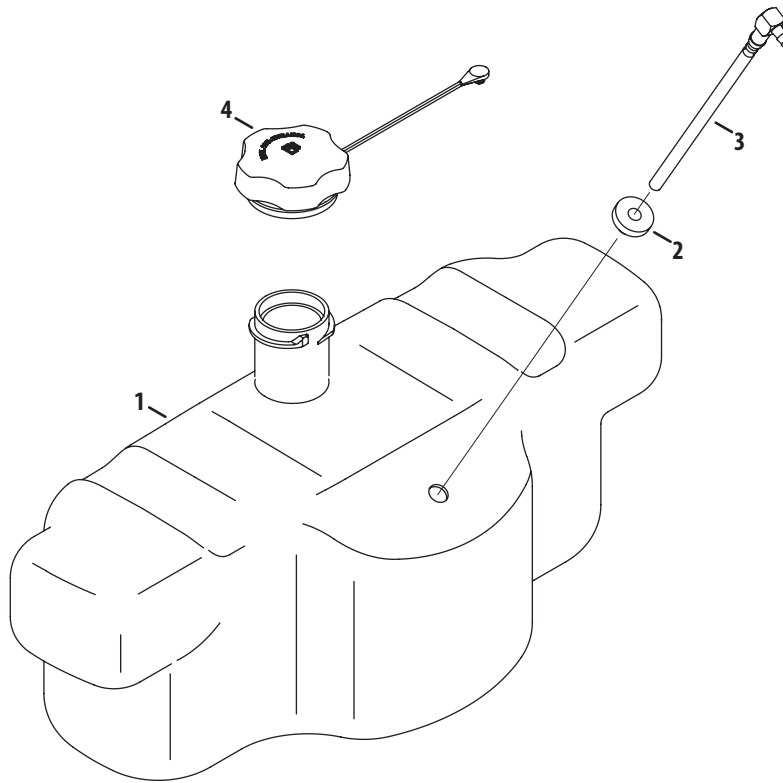
Ref.	Part Number	Description
1	710-0227	Hex Washer Screw, #8-18 x .500
2	710-04683A	Hex Washer Screw, 3/8-16 x 1.00
3	710-05070	Screw, 1/4-20 x .50
4	710-1314A	Socket Head Screw, 5/16-18 x .750
5	710-3217	Screw, #8-32 x .375
6	712-0142	Hex Nut, #8-32
7	712-04064	Flange Lock Nut, 1/4-20
8	710-1652	Hex Washer Screw, 1/4-20 x .625
9	726-0205	Hose Clamp, .490 Dia.
10	946-04847	Choke Cable

Ref.	Part Number	Description
11	731-04914	Throttle Control Knob
12	946-1086	Throttle Cable
13	751-0564B	Muffler Deflector
14	751-10291A	Oil Drain Hose
15	751-10349-28	Fuel Hose, 1/4
16	751-10528A	Twin Muffler
17	756-04494	Engine Pulley
18	912-3005	Flange Lock Nut, 3/8-16
19	936-0300	Flat Washer, .406 x .875 x .059

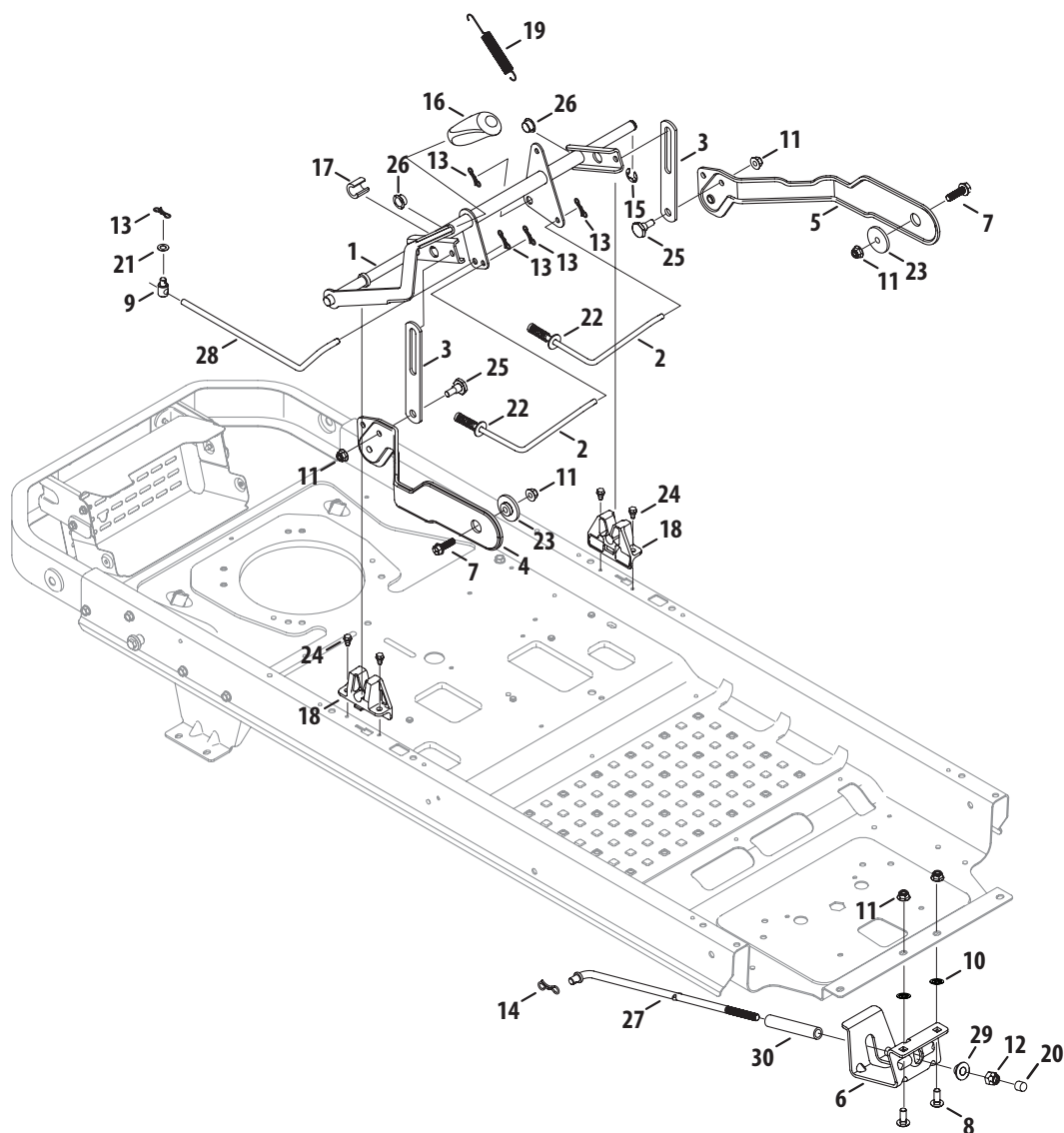


Ref.	Part Number	Description
1	703-08720A	Rear Tank Bracket
2	703-08722A	Rear Seatbox Brace
3	703-08762B	Height Index Bracket
4	703-09175	Seat Frame
5	703-09186	Seatbox Plate
6	710-0376	Hex Cap Screw, 5/16-18 x 1.00
7	710-04484	Hex Washer Screw, 5/16-18 x .750
8	710-05109	Hex Washer Screw, 5/16-14 x 1.00
9	710-05424	Self Tapping Screw, 5/16-18 x .750
10	710-0607	Hex Washer Screw, 5/16-18 x .50
11	728-05012	Nut, 5/16-18
12	931-08687A	LJ Console
13	931-08771A	RH Console
14	731-09477	Plastic Plug
15	738-04549A	Shoulder Screw, 1/4-20

Fuel Tank



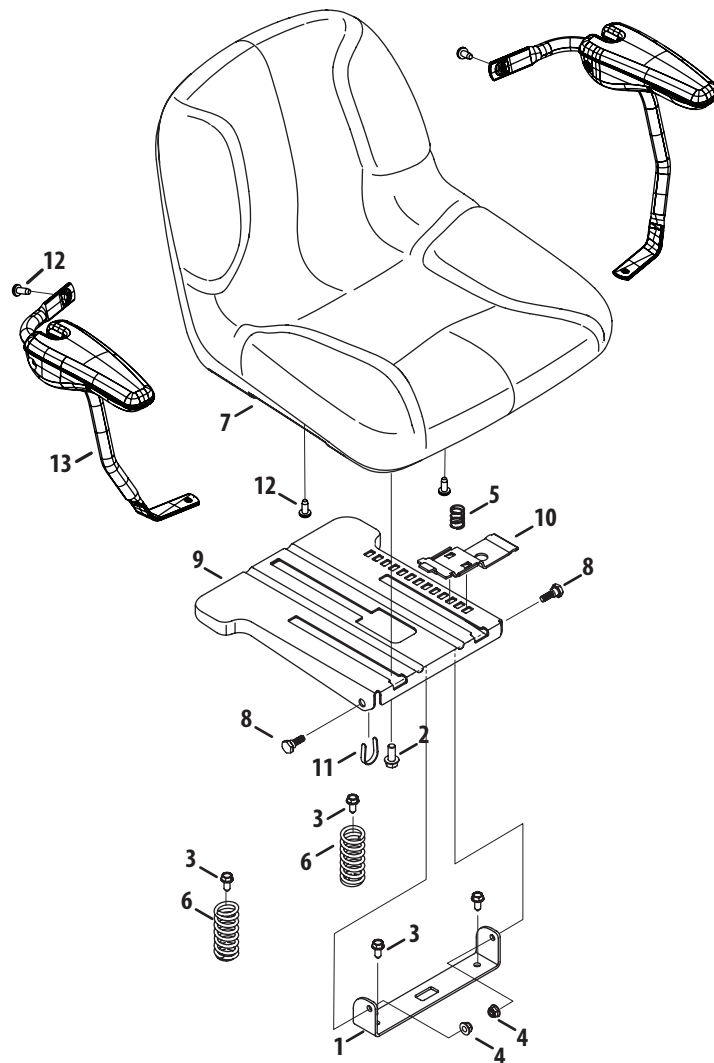
Ref.	Part Number	Description
1	951-04209	Fuel Tank
2	935-0149	Fuel Tank Bushing
3	751-10442	Fuel Pickup Fitting
4	951-12428	Fuel Cap



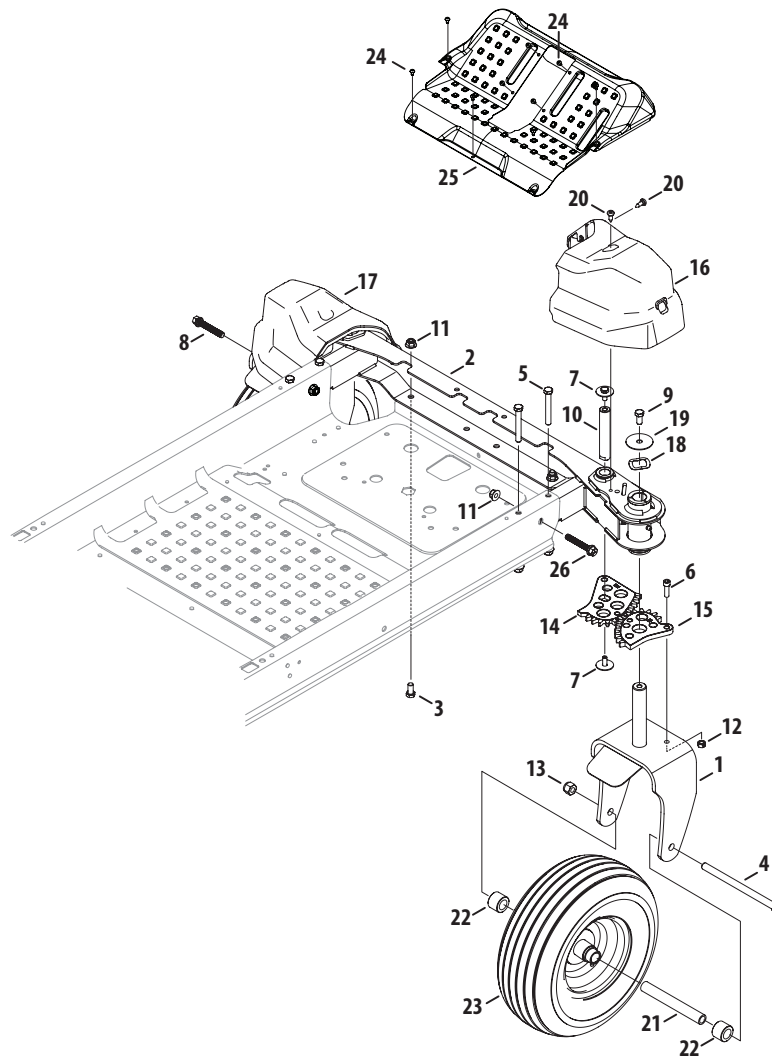
Ref	Part Number	Description
1	603-04907B	Deck Lift Shift Assembly
2	603-04267	Brake Rod Assembly
3	703-08591A	Lift Link Plate
4	703-08592	Deck Lift Plate, RH
5	703-08593	Deck Lift Plate, LH
6	703-08644	Rod Support Mounting Bracket
7	710-04683A	Hex Washer Screw, $\frac{3}{8}$ -16 x 1.00
8	710-3168	Carriage Bolt, $\frac{3}{8}$ -16 x 1.00
9	911-0832	Ferrule, $\frac{3}{8}$ -24 x .375
10	712-0229	Push Nut, 3/8
11	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
12	712-04243	Flange Lock Nut, $\frac{1}{2}$ -13
13	714-04040	Bow-Tie Cotter Pin
14	714-04043	Bow-Tie Cotter Pin
15	916-0231	E-Type Ring, .750

Ref	Part Number	Description
16	720-04139B	Grip, .50 ID
17	731-05297	Spacer, .76 ID x .750 LG
18	731-08782	Deck Lift Bracket
19	732-04587	Extension Spring, .63 Dia. x 4.95 LG
20	726-05009	End Cap
21	936-0314	Washer, .375 x .700 x .030
22	736-3078	Flat Washer, .344 x 1.00 x .063
23	738-05029	Shoulder Spacer, .854 x .232
24	738-04278	Shoulder Screw, .500 x $\frac{1}{4}$ -20
25	938-0507B	Shoulder Screw, .500 Dia. x .434
26	741-3084	Flange Bearing, .751 x 1.125 x .375
27	747-05552A	Deck Lift Rod
28	747-05592	Brake Rod
29	748-04069	Deck Lift pivot Cup
30	750-05658	Nylon Sleeve, .55 ID x 4.50 LG

Seat Adjustment



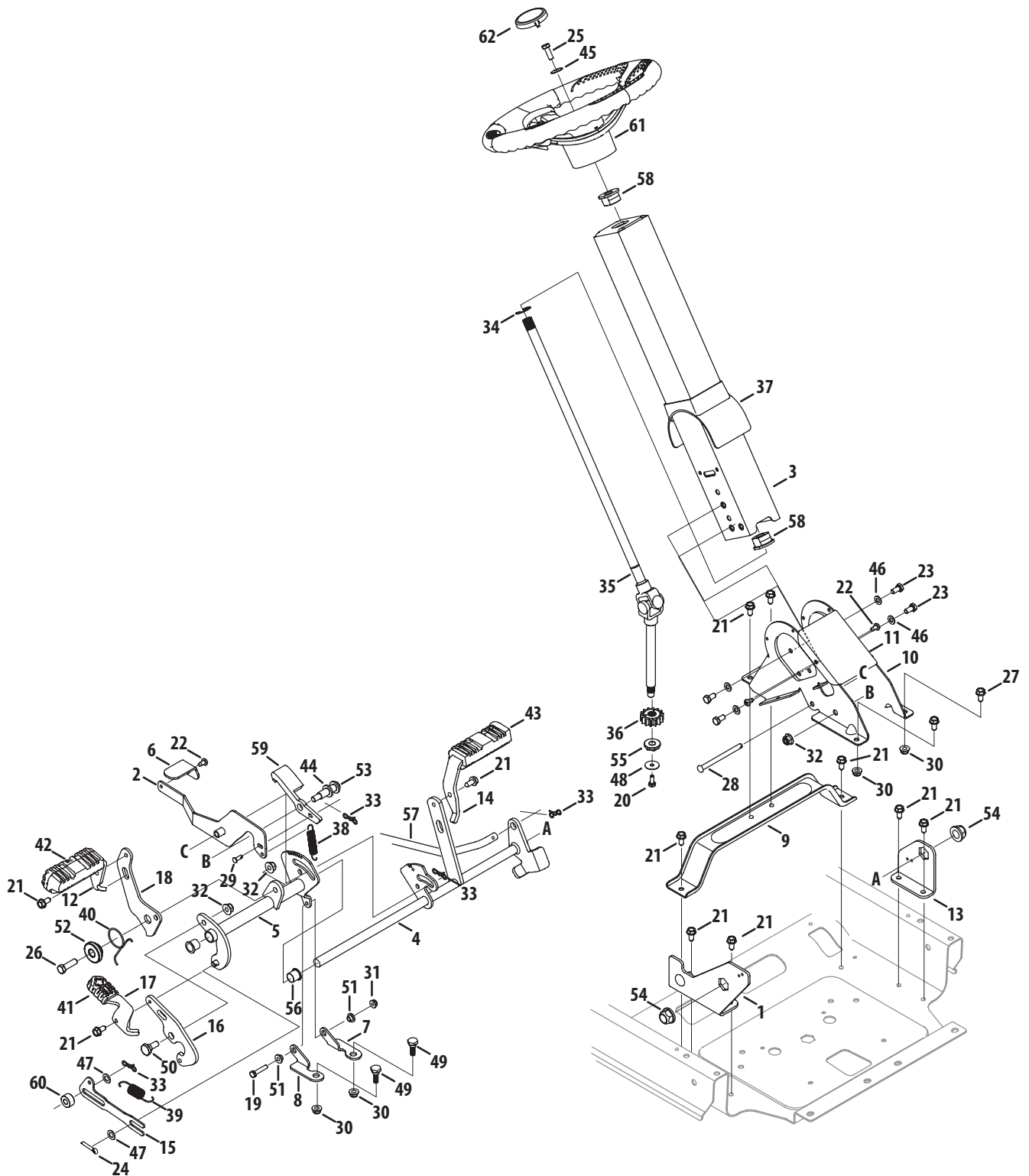
Ref.	Part Number	Description
1	703-08734	Seat Bracket
2	710-04482	Hex Flange Bolt, 3/8-16 x .875
3	710-04484	Hex Washer Screw, 5/16-18 x .750
4	712-04063	Flange Lock Nut, 5/16-18
5	732-04563	Compression Spring, .68 x 1.065 x .055
6	732-04849	Compression Spring, 1.50 x 3.90 x .200
7	757-04090	Seat, High back, Armrest
8	938-0296	Shoulder Screw, 5/16-18 x .437 x .268
9	783-06049	Seat Mount Bracket
10	783-06050	Seat Adjustment Lever
11	783-06448	Clip
12	710-1611B	Screw, 5/16-18 x 0.750
13	757-04073	Armrest



Ref.	Part Number	Description
1	603-05059A	Caster Wheel Bracket
2	903-05063	Front Axle
3	710-0216	Hex Cap Screw, 3/8-16 x .75
4	710-04652	Bolt, 1/2-20 x 7.25
5	710-04656	Screw, 3/8-16 x 2.75
6	710-05398	Socket Head Screw, 5/16-18 x 1.00
7	710-06041	Hex Cap Screw, 5/16-18 x .75
8	710-06045	Hex Flange Screw, 3/8-16 x 2.25
9	710-3119	Hex Screw, 3/8-16 x .75
10	711-06081	Pivot Gear Steering Shaft
11	712-04065	Flange Lock Nut, 3/8-16
12	912-3009	Hex Lock Nut, 5/16-18
13	912-3058	Hex Lock Nut, 1/2-20

Ref.	Part Number	Description
14	717-04952	12-Tooth Variable Gear
15	717-05133	13-Tooth Variable Spur Gear
16	731-09291	Axle Cover, RH
17	731-09320	Axle Cover, LH
18	736-05033	Wave Washer, 1.25 x 1.00 x .300
19	736-3040	Flat Washer, .406 x 1.92 x .060
20	738-04549A	Shoulder Screw, 1/4-20
21	750-04775A	Spacer, .51 ID x .75 OD x 5.825
22	750-04792	Hub, .76 x 1.23 x .92 LG
23	634-04711-0931	Wheel Assembly, 13 x 5-6
24	710-04483	Self Tapping Screw, 1/4-20 x .50
25	703-08642A	Floor Board
26	710-06093	Hex Flange Screw, 3/8-16 x 2.00

Steering Column & Pedal Controls

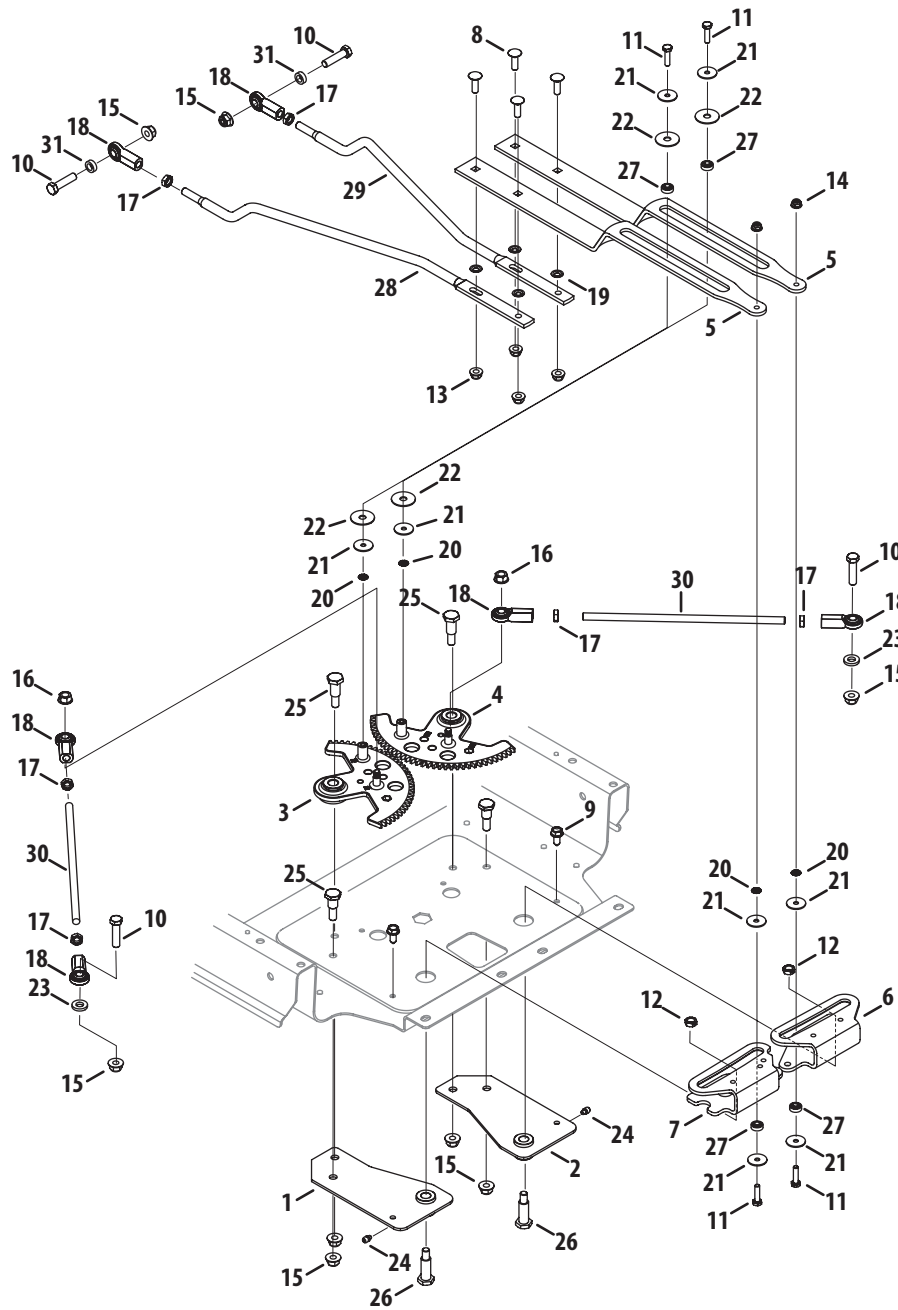


Steering Column & Pedal Controls

Ref.	Part Number	Description
1	603-04931A	Support Bracket Assembly, RH
2	603-05040	Brake Pedal Assembly
3	603-04938	Steering Column Assembly
4	647-04269	Brake Pedal Assembly
5	647-04270A	Drive Pedal Assembly
6	703-09147	Tilt Steering Pedal
7	703-08604	Speed Bracket, LH
8	703-08606	Speed Bracket, RH
9	703-08620A	Steering Support Bracket
10	703-08621A	Lower Steering Wheel Column
11	703-08622	Lower Column Cover
12	703-08646A	Drive Pedal
13	703-08656	Support Bracket, LH
14	703-08675	Brake Pedal
15	703-08678A	Return to Neutral Link
16	703-08690	Reverse Pedal Bracket
17	703-08694A	Reverse Pedal
18	703-08754A	Forward pedal Bracket
19	710-0106	Hex Head Screw, 1/4-20 x 1.25
20	710-0433	Hex Head Screw, 1/4-20 x .625
21	710-04484	Hex Washer Screw, 5/16-18 x .750
22	710-05070	Screw, 1/4-20 x .5
23	710-0538	Hex Screw, 5/16-18 x .625
24	914-0474	Cotter Pin, .125 x .75
25	710-1245B	Hex Screw, 5/16-24 x .875
26	710-3005	Hex Screw, 3/8-16 x 1.25
27	710-3008	Hex Screw, 5/16-18 x .75
28	711-05068A	Clevis Pin, 5/16 x 4.135
29	711-05670	Clevis Pin, .224 Dia. x .625
30	712-04063	Flange Lock Nut, 5/16-18
31	712-04064	Flange Lock Nut, 1/4-20

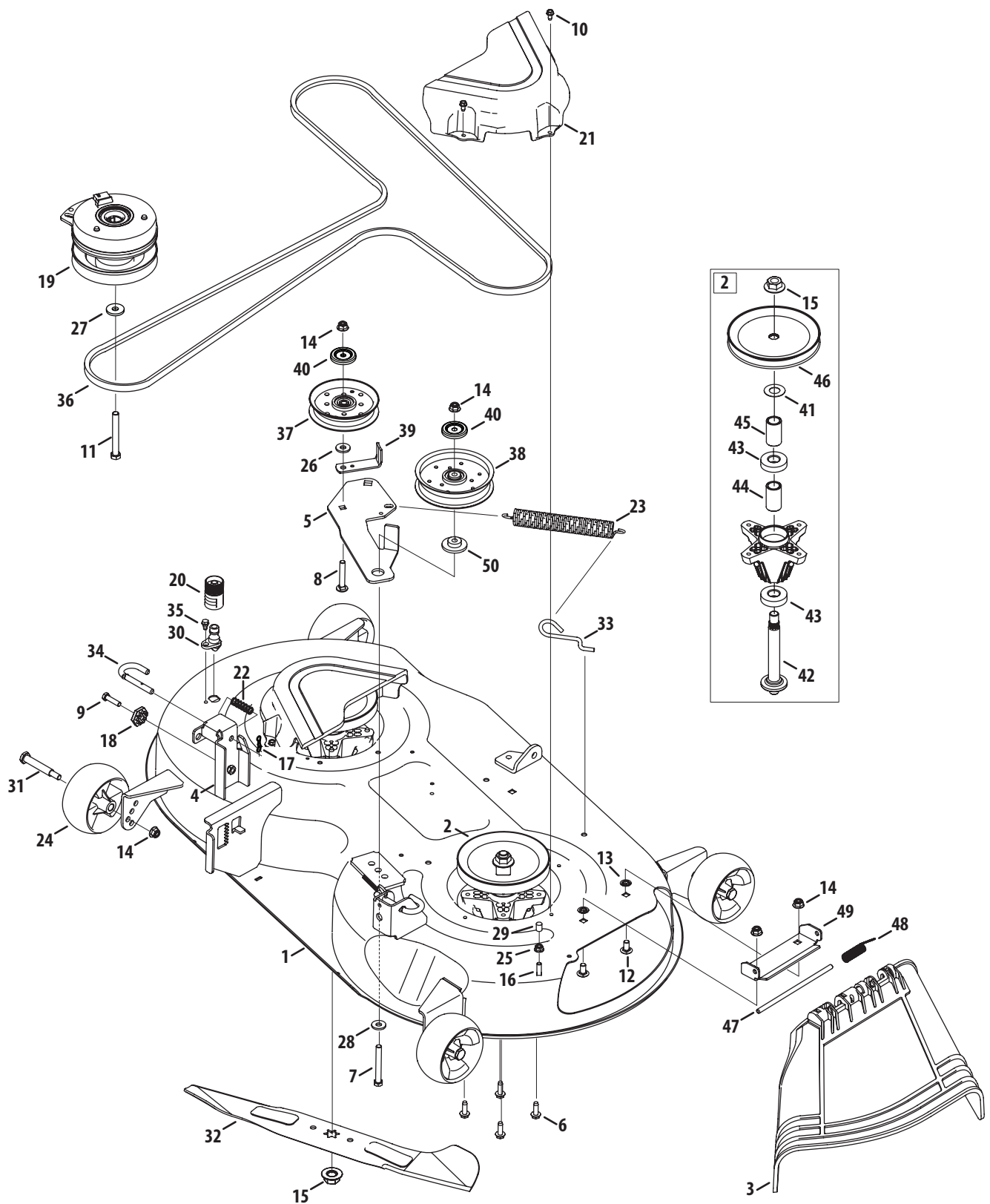
Ref.	Part Number	Description
32	712-04065	Flange Lock Nut, 3/8-16
33	714-04040	Bow-Tie Cotter Pin, 72
34	916-0231	E-Ring, .750
35	717-04954	Steering Shaft
36	717-04960	14-Tooth Spur Gear
37	731-07358B	Column Cover
38	732-04580	Extension Spring, .500 Dia. x 2.733 LG
39	732-04748	Extension Spring, .70 OD x 3.035 LG
40	732-04949	Torsion Spring, 1.00 ID x .22
41	735-04117	Reverse Pedal Pad
42	735-04118A	Forward Pedal Pad
43	735-04136	Brake Pedal Pad
44	936-0192	Flat Washer, .535 x .930 x .090
45	736-0242	Bell Washer, .340 x .872 x .060
46	936-0264	Flat Washer, .330 x .630 x .064
47	936-0314	Thrust Washer, .375 x .700 x .030
48	736-3092	Flat Washer, .265 x 1.00 x .030
49	938-0296	Shoulder Screw, 5/16-18 x .437 x .268
50	938-0380	Shoulder Bolt, 3/8-16 x .500 x .270
51	738-04483	Shoulder Spacer, .375 x .625 x .20
52	738-04552A	Shoulder Spacer, 1.50 x .38 x .38
53	738-0929	Shoulder Screw, 3/8-16 x .496 x 1.445
54	941-0225	Hex Flange Bearing
55	741-04543	Hex Flange Bearing, 7/16
56	741-0495	Flange Bearing, .63 ID x .695 OD x .06
57	747-05654A	Front Brake Rod
58	948-0209	Flange Bearing, .63 ID x 1.50
59	748-04203	Cruise Latch
60	750-05635	Spacer, .385 ID x .875 OD x .458
61	631-04008A	Steering Wheel Assembly
62	731-04039	Steering Wheel Cover

Steering Linkage



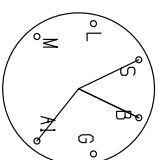
Ref.	Part Number	Description
1	603-04976A	Steering Plate Assembly, RH
2	603-04980A	Steering Plate Assembly, LH
3	617-05000AP	Steering Gear Assembly, RH
4	617-05001AP	Steering Gear Assembly, LH
5	703-08600	Control Link
6	703-08882	Speed Cam Plate, LH
7	703-08883	Speed Cam Plate, RH
8	710-0276	Carriage Screw, $\frac{5}{16}$ -18 x 1.00
9	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
10	710-0520	Hex Screw, $\frac{3}{8}$ -16 x 1.50
11	710-3220	Hex Screw, $\frac{1}{4}$ -20 x 1.00
12	712-0266A	Nut, Jamlock, $\frac{3}{8}$ -16
13	712-04063	Flange Lock Nut, 5/16-18
14	712-04064	Flange Lock Nut, $\frac{1}{4}$ -20
15	712-04065	Flange Lock Nut, 3/8-16
16	712-04339	Nut, 5/16-18, Centerlock
17	712-0711	Jam Nut, $\frac{3}{8}$ -24
18	723-04080	Female Ball-Joint
19	726-0201	Speed Nut, .3125 ID
20	726-0233	Push Nut, .25 ID x .50 OD
21	736-04511	Flat Washer, .255 x 1.00 x .060
22	736-04639	Washer, .355 x 1.25 x .048
23	736-3010	Flat Washer, .407 x .812 x .135
24	937-3000	Grease Fitting, 3/16
25	738-04518	Shoulder Screw, $\frac{3}{8}$ -16 x .500 x .875
26	738-1014	Shoulder Screw, .500 x 1.25 x $\frac{3}{8}$ -16
27	741-04425	Ball Bearing, .25 x .625
28	747-05591A	Hydro Link, RH
29	747-05606A	Hydro Link, LH
30	747-06130	Drag Link, .375 Dia.
31	950-0535	Spacer, .380 ID x .625 OD x .21

46" Deck



Ref.	Part Number	Description
1	903-04898A	46"Deck Assembly
2	918-05078	Spindle Assembly
3	631-04349	Chute Deflector Assembly
4	683-05031	Deck Lift Bracket
5	703-08612A	Idler Bracket
6	710-1260A	Hex Washer Head Screw, 5/16-18 x .75
7	710-3085	Hex Cap Screw, 3/8-16 x 3.50
8	710-05376	Carriage Screw, 3/8-16 x 1.75
9	710-0573	Hex Cap Screw, 5/16-18 x 1.25
10	710-1652	Hex Washer Screw, 1/4-20 x .625
11	710-3157A	Screw, 7/16-20 x 3.25
12	710-3178	Carriage Screw, 3/8-16 x .75
13	712-0229	Push Nut, 3/8
14	712-04065	Flange Lock Nut, 3/8-16
15	712-0417A	Hex Flange Nut, 5/8-18
16	710-0376	Hex Cap Screw, 5/16-18 x 1.00
17	714-04040	Bow-Tie Cotter Pin, 72
18	917-04074	Deck Adjustment Gear
19	917-05122	Electric PTO Clutch
20	921-04041	Water Nozzle Adapter
21	731-08698	Belt Cover
22	732-04652	Compression Spring, .535 x 1.751
23	732-04927	Extension Spring, 1.25 OD x 1.751
24	734-04155	Deck Ball Wheel, 5.0
25	712-04063	Flange Lock Nut, 5/16-18

Ref.	Part Number	Description
26	736-0262	Flat Washer, .385 x .870 x .092
27	736-0322	Flat Washer, .450 x 1.25 x .164
28	736-3052	Flat Washer, .406 x 1.00 x .105
29	720-05010	Cap, .290 x .500
30	731-07487	Deck Wash Nozzle
31	938-3056	Shoulder Screw, .5 x 2.5 x 3/8-16
32	942-04244A	Blade, 2 in 1, 23.25
33	747-05608	Deck Spring Rod
34	747-06082	Deck Hanger Rod
35	738-04278	Shoulder Screw, .500 x 1/4-20
36	954-04325	V-Belt
37	756-04129B	Idler Pulley, 4.25 Dia.
38	756-04511	Idler Pulley, 5.00 Dia.
39	783-06368A	Bracket Belt Guard
40	783-07236	Pulley Cap
41	936-0351	Washer, .760 x 1.50 x .030
42	938-1128	Spindle Shaft
43	941-0919A	Ball Bearing
44	750-04936	Spacer, .792 x 1.060 x 1.860
45	750-1343	Spacer, .8 x 1.1 x 2.26
46	756-04356	Deck Pulley
47	711-04847B	Hinge Pin
48	732-04372	Torsion Spring
49	783-06074A	Chute Bracket
50	738-05013A	Shoulder Spacer



777I25034



777D17303



777D17302



777D13929



777D17287



777D16533



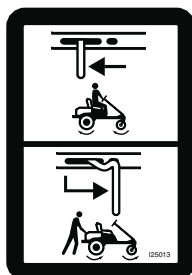
777S30296



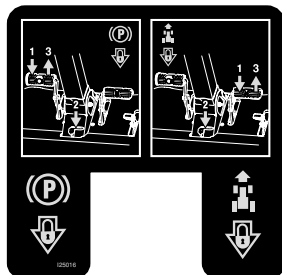
777S32356



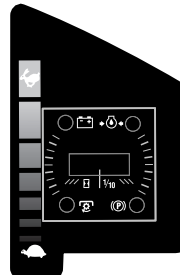
777I25013



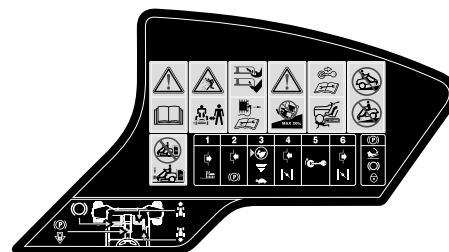
777I25016



777I25095



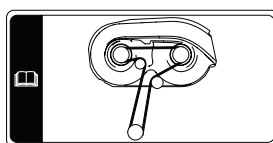
777S35024



777X40180



777I22281



777D17127



777X40182



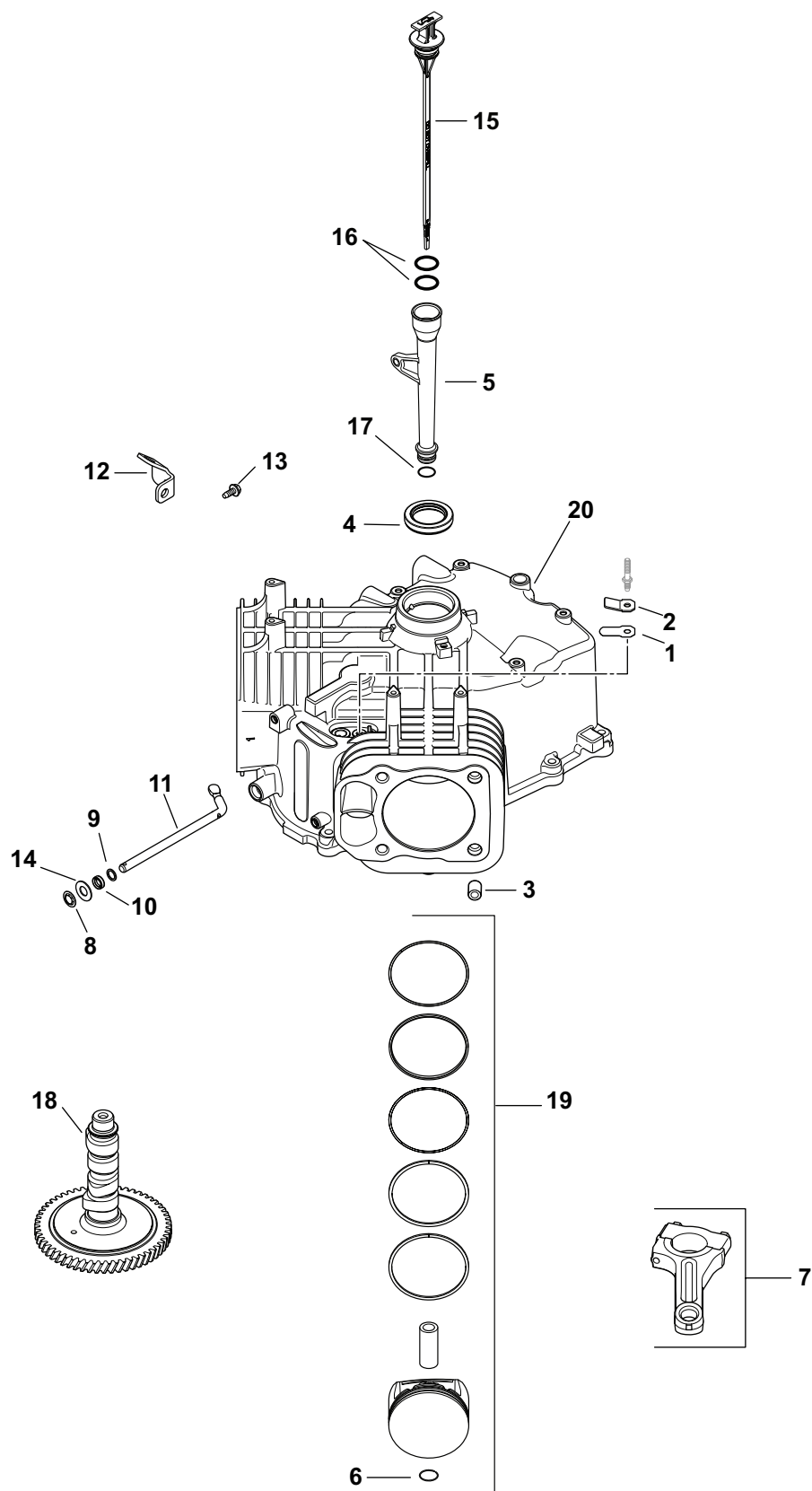
777X45654



777D03480

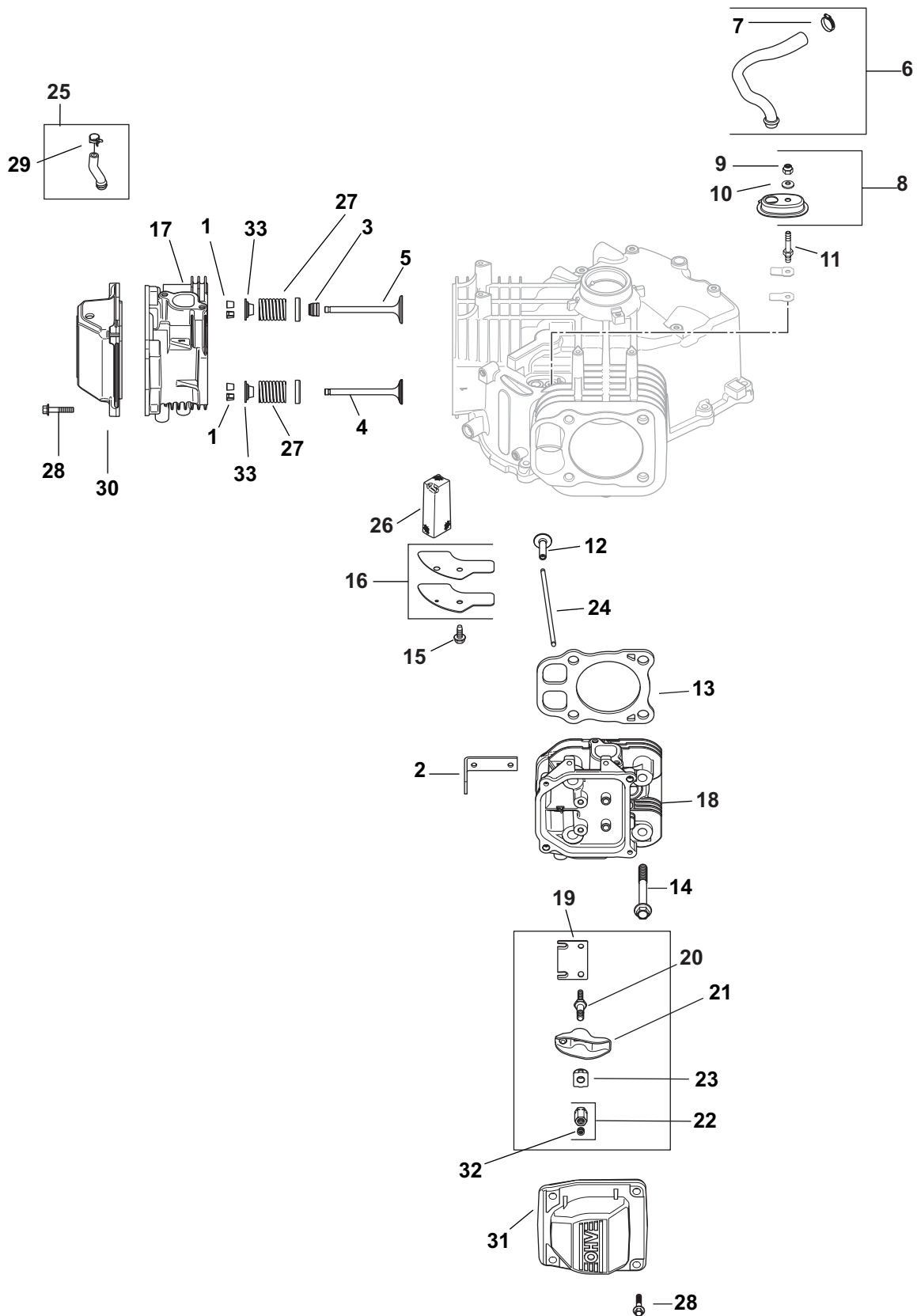


Kohler SV715-3023 Crankcase



Ref.	Part Number	Description
1	KH-12-402-02	Breather Reed
2	KH-24-018-04-S	Breather Reed Retainer
3	KH-24-380-16-S	Locating Pin
4	KH-24-032-19-S	Oil Seal, 1.78 x 1.26
5	KH-32-123-11-S	Tube
6	KH-24-018-01-S	Piston Pin Retainer
7	KH-24-067-31-S	Connecting Rod (STD)
8	KH-24-018-09-S	Ring Retainer
9	KH-24-468-15-S	Flat Washer, 1 ¹ / ₃₂
10	KH-28-032-09-S	Governor Cross Shaft Seal
11	KH-24-144-38-S	Governor Cross Shaft
12	KH-24-126-243-S	Oil Fill Tube Bracket
13	KH-M-545013-S	Flange Screw, M5 x .8 x 13
14	KH-M-931010-S	Flat Washer, 9mm
15	KH-32-038-08-S	Dipstick
16	KH-25-153-09-S	O-Ring
17	KH-12-153-01-S	Lower Oil Fill Tube O-Ring
18	KH-32-010-05-S	Camshaft Assembly
19	KH-25-874-05-S	Piston W/ Ring Kit (STD)
—	KH-25-874-07-S	Piston W/ Ring Kit (0.08) 83mm
—	KH-25-874-08-S	Piston W/ Ring Kit (0.25) 83mm
—	KH-25-874-09-S	Piston W/ Ring Kit (0.50) 83mm
20	N/A	Crankcase (Use Short Block)

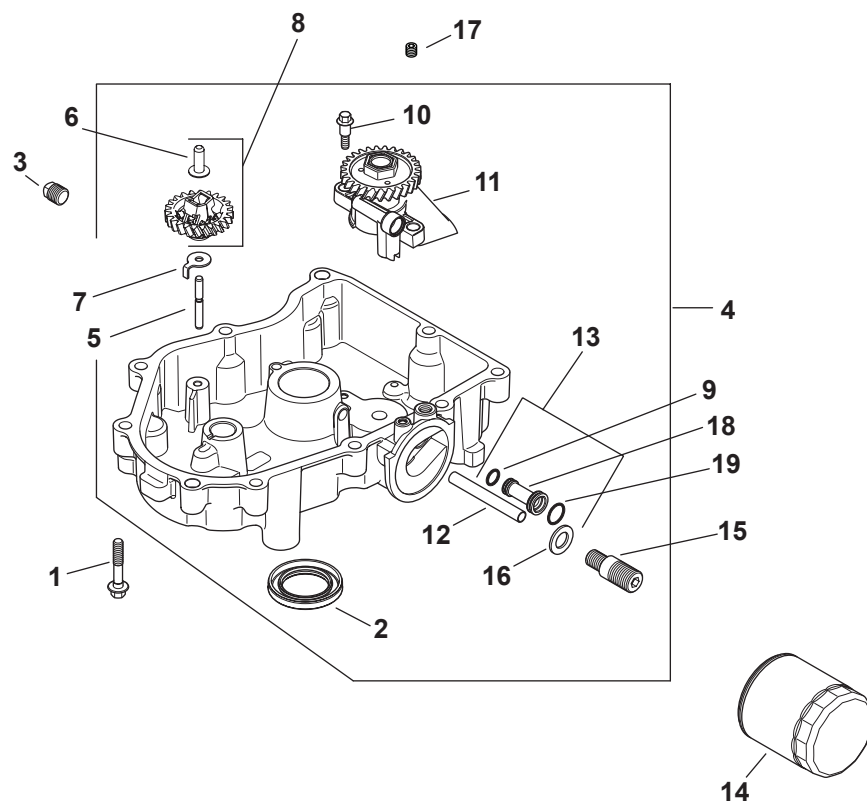
Kohler SV715-3023 Head/Valve/Breather



Kohler SV715-3023 Head/Valve/Breather

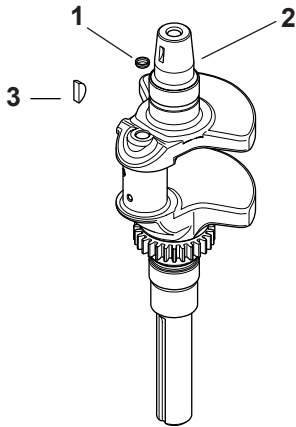
Ref.	Part Number	Description
1	KH-12-755-03	Retainer Kit
2	KH-25-445-03-S	Lifting Strap
3	KH-66-032-05-S	Valve Stem Seal
4	KH-32-016-01-S	Exhaust Valve (STD)
5	KH-32-017-01-S	Intake Valve (STD)
6	KH-32-326-06-S	Breather Hose Kit (Inc. #7)
7	KH-25-237-31-S	Hose Clamp, ½
8	KH-32-081-02-S	Housing Breather Kit (Inc. #9 & 10)
9	KH-M-547050-S	Lock Nut, M5 x 8
10	KH-32-468-01-S	Sealing Washer
11	KH-32-072-03-S	Breather Cover Stud
12	KH-32-019-02-S	Tappet
13	KH-32-841-02-S	Cylinder Head Gasket Kit
14	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
15	KH-25-086-397-S	Screw, Thread Forming
16	KH-32-096-04-S	Breather Cover
17	KH-32-318-19-S	Cylinder Head Assembly Kit, #1 (Inc. Exhaust Mounting Hardware)
18	KH-32-318-20-S	Cylinder Head Assembly Kit, #2 (Inc. Exhaust Mounting Hardware)
19	KH-32-146-09-S	Guide Plate
20	KH-32-072-04-S	Rocker Stud
21	KH-32-186-03-S	Rocker Arm
22	KH-32-100-05-S	Hex Nut Assembly (Inc. #32)
23	KH-25-599-01-S	Rocker Arm Pivot
24	KH-32-411-04-S	Push Rod
25	KH-32-326-07-S	Fuel Pump Hose Kit (Inc. #29)
26	KH-32-050-05-S	Breather Filter
27	KH-32-089-05-S	Valve Spring
28	KH-25-086-374-S	Pan Head Screw
29	KH-25-237-01-S	Hose Clamp
30	KH-25-096-10-S	Rocker Cover
31	KH-25-096-09-S	Rocker Cover
32	KH-25-086-168-S	Set Screw
33	KH-25-173-28-S	Valve Spring Cap
NS	KH-32-755-03-S	Cylinder Head Hardware Kit
NS	KH-275067-S	Spacer (.010")

Kohler SV715-3023 Oil Pan/Lubrication

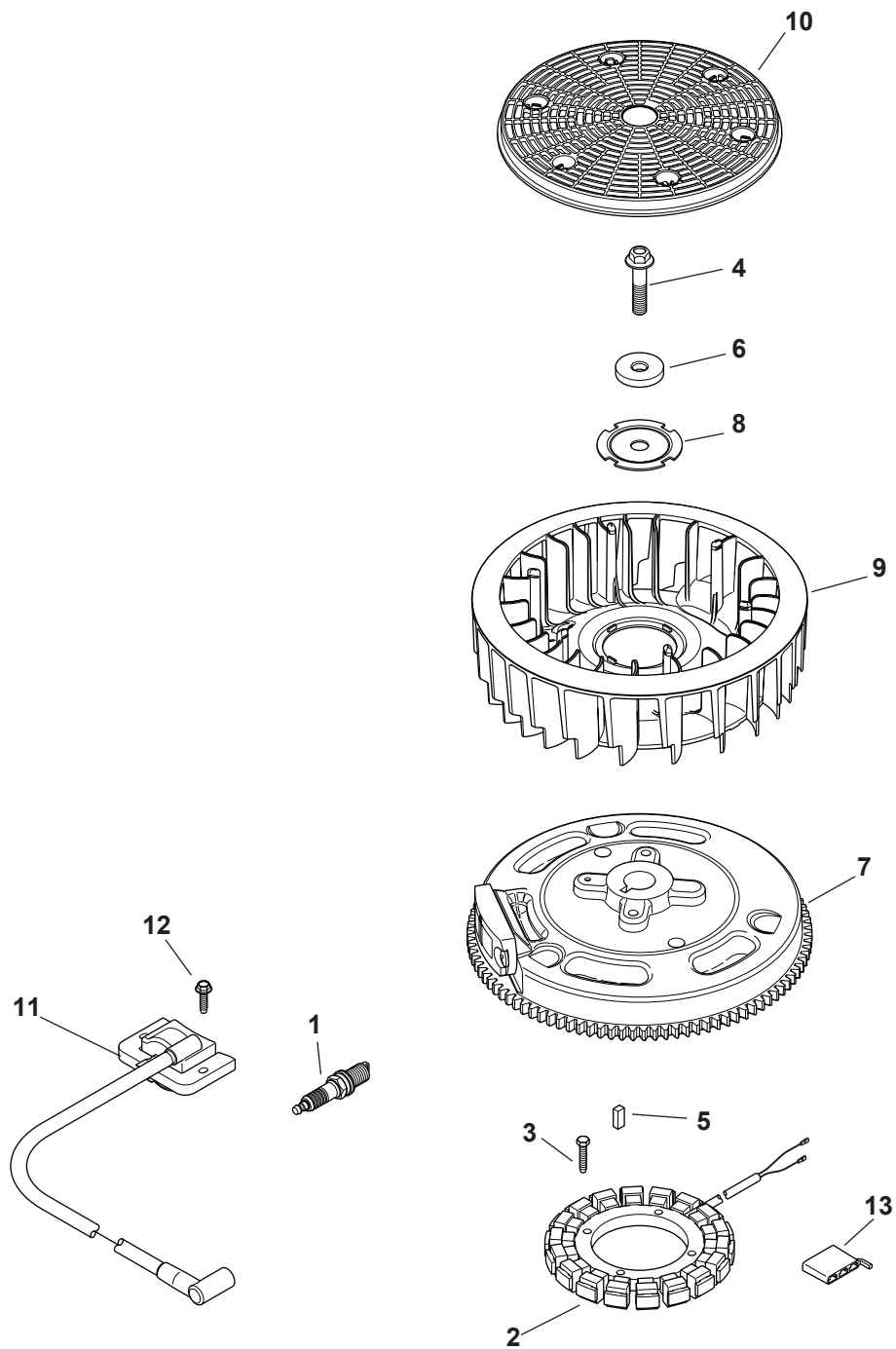


Ref.	Part Number	Description
1	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
2	KH-25-032-06-S	Oil Seal, 2.38 x 1.45
3	KH-25-139-57-S	Square Head Pipe Plug, 3/8
4	KH-32-199-14-S	Oil Pan Assembly
5	KH-12-144-02	Governor Gear Shaft
6	KH-12-380-01	Governor Regulating Pin
7	KH-24-448-02-S	Locking Tab
8	KH-32-310-02-S	Governor Gear Kit
9	KH-24-153-01	Oil Pick-Up O-Ring
10	KH-32-086-01-S	Screw

Ref.	Part Number	Description
11	KH-32-393-16-S	Oil Pump Assembly
12	KH-32-123-01-S	Oil Feed Tube (Filter to Oil Pan)
13	KH-32-123-09-S	Oil Feed Tube Assembly
14	KH-12-050-01-S	Oil Filter
15	KH-32-136-05-S	Oil Filter Nipple
16	KH-32-468-02-S	Flat Washer
17	KH-25-139-60-S	Plug, Ctsk. Pipe Plug, 1/8
18	KH-32-123-06-S	Oil Feed Tube
19	KH-32-153-05-S	O-Ring

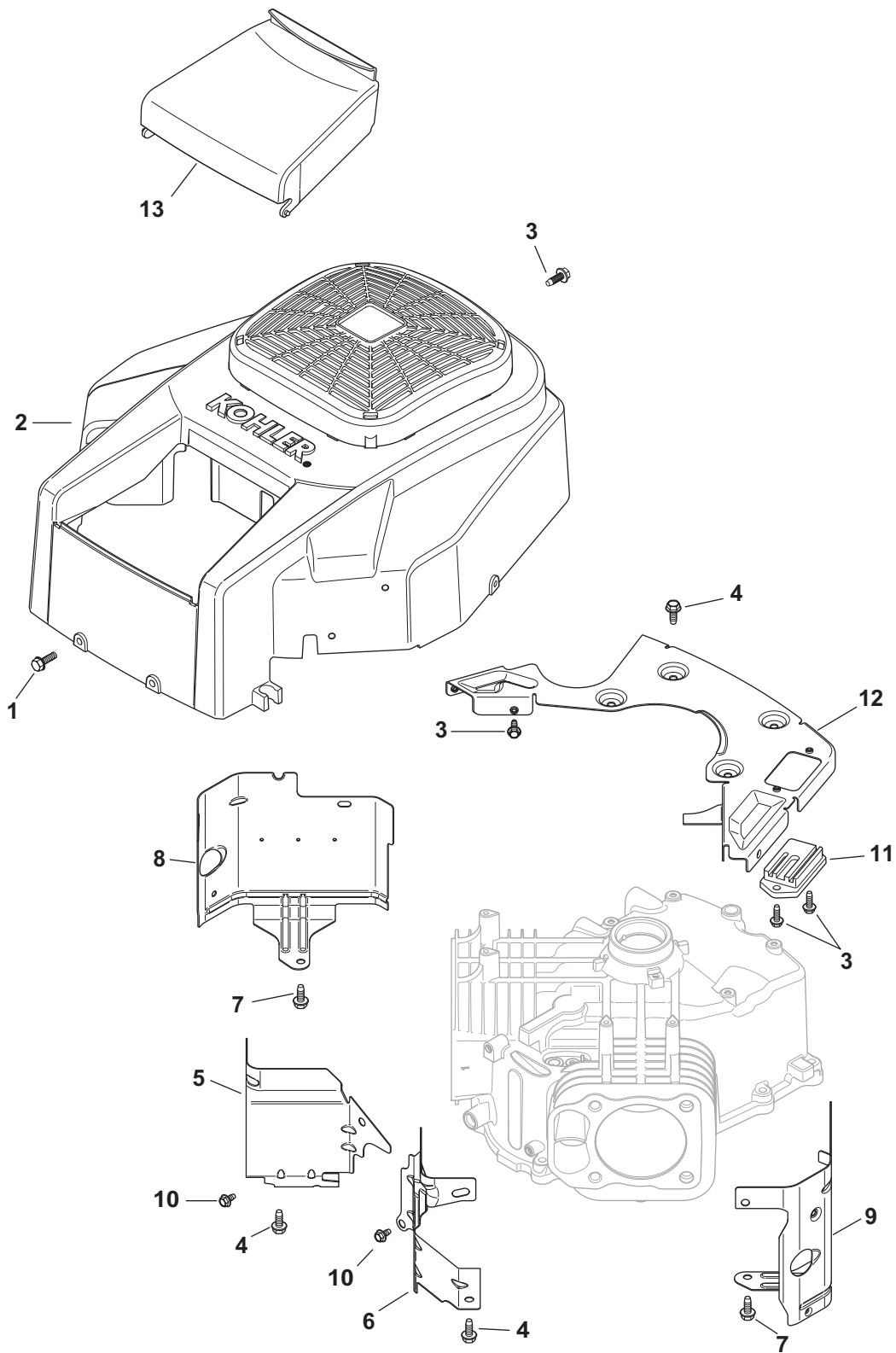


Ref.	Part Number	Description
1	KH-52-139-09-S	Cup Plug
2	KH-32-014-313-S	Crankshaft
3	KH-X-43-1-S	Key, 1/8" x 1/2"



Ref.	Part Number	Description
1	759-3336	Spark Plug
2	KH-237878	15 Amp Stator Kit
3	KH-25-086-402-S	Screw
4	KH-25-086-361-S	Hex Flange Screw
5	KH-25-340-04-S	Square Key
6	KH-25-468-09-S	Flat Washer
7	KH-32-025-22-S	Flywheel Assembly
8	KH-20-146-05-S	Fan Mounting Plate
9	KH-32-157-01-S	Fan
10	KH-32-162-03-S	Grass Screen
11	KH-24-584-45-S	Module Ignition Kit
12	KH-M-545020-S	Screw, M5 x .8 x 20
13	KH-25-155-41-S	Connector
N/A	KH-25-454-03-S	Wire Tie
N/A	KH-32-176-24-S	Wiring Harness

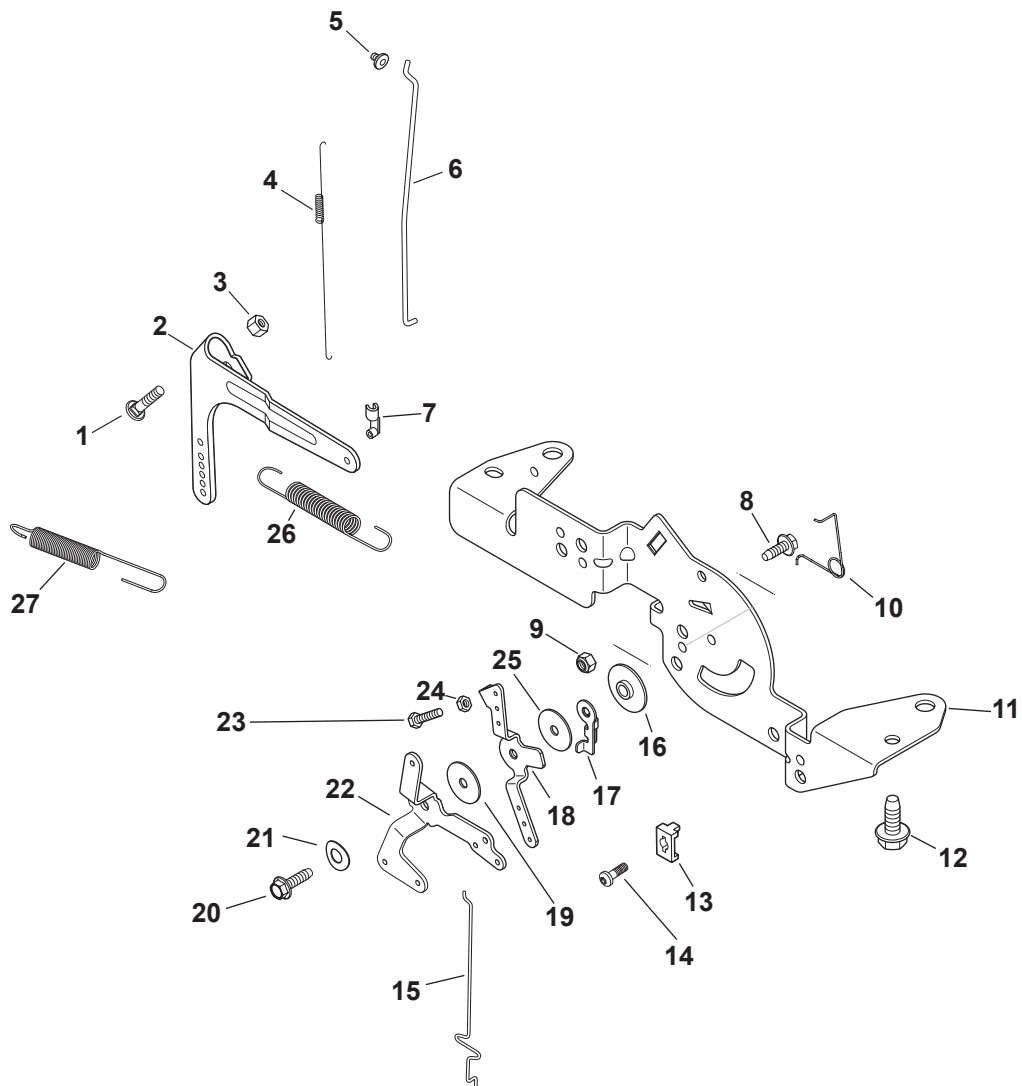
Kohler SV715-3023 Blower Housing & Baffles



Kohler SV715-3023 Blower Housing & Baffles

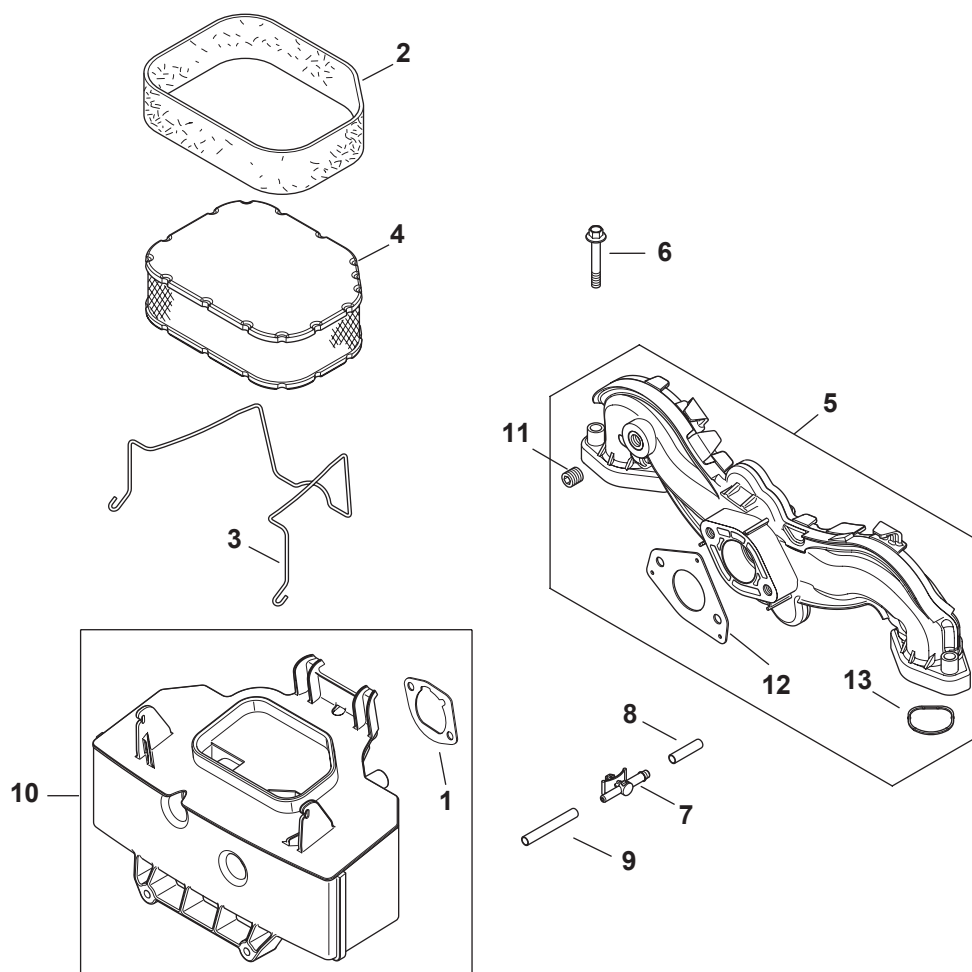
Ref.	Part Number	Description
1	KH-24-086-12	Screw, M6 x 1.7 x 18
2	KH-32-027-08-S	Blower Housing Kit
3	KH-M-545016-S	Flange Screw, M5 x .8 x 16
4	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
5	KH-24-063-93-S	Valley Baffle, #1 Cylinder
6	KH-24-063-94-S	Valley Baffle, #2 Cylinder
7	KH-25-086-158-S	Flange Screw, M6 x 1.0 x 10
8	KH-32-063-10-S	Cylinder Barrel Baffle, #1 Side
9	KH-32-063-12-S	Cylinder Barrel Baffle, #2 Side
10	KH-M-0545010	Flange Screw, M5 x .8 x 10
11	KH-41-403-10-S	Regulator/Rectifier
12	KH-32-146-05-S	Backing Plate Kit
13	KH-32-096-08-S	A/C Cover
NS	KH-32-113-11-S	Fixed Guard Decal
NS	KH-41-037-10-S	Nameplate

Kohler SV715-3023 Engine Controls

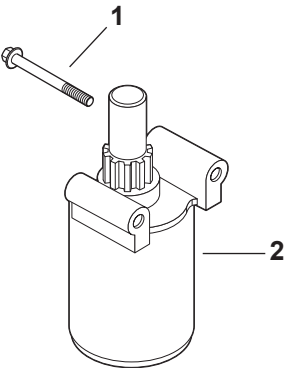


Ref.	Part-Number	Description
1	KH-24-211-03-S	Bolt, M6 x 1.0 x 25
2	KH-24-090-57-S	Governor Lever
3	KH-M-641060-S	Flange Nut, M6 x 1.0
4	KH-24-089-01	Linkage Spring
5	KH-25-158-08	Linkage Retaining Bushing
6	KH-24-079-04	Throttle Linkage
7	KH-25-158-11	Throttle Linkage Bushing
8	KH-M-545016-S	Flange Screw, M5 x .8 x 16
9	KH-M-547050-S	Lock Nut, M5 x .8
10	KH-24-089-03	Choke Return Spring
11	KH-32-126-04-S	Control Bracket
12	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
13	KH-12-237-01	Cable Clamp
14	KH-24-086-43-S	Screw, M5 x .8 x 16
15	KH-24-079-22-S	Choke Linkage
16	KH-24-112-27-S	Control Assembly Spacer
17	KH-24-090-47-S	Throttle Actuator Lever
18	KH-24-090-13	Throttle Control Lever
19	KH-24-468-01	Flat Washer, 5.5mm
20	KH-M-545020-S	Flange Screw, M5 x .8 x 20
21	KH-41-468-03	Spring Washer, ¼
22	KH-24-090-05	Choke Lever
23	KH-M-403025	Screw, M4 x .7 x 25
24	KH-M-446030-S	Nut, M4 x .7
25	KH-24-468-20-S	Flat Washer, 5mm
26	KH-24-089-55-S	Governor Spring
27	KH-24-089-18-S	Governor Spring

Kohler SV715-3023 Air Intake/Filtration

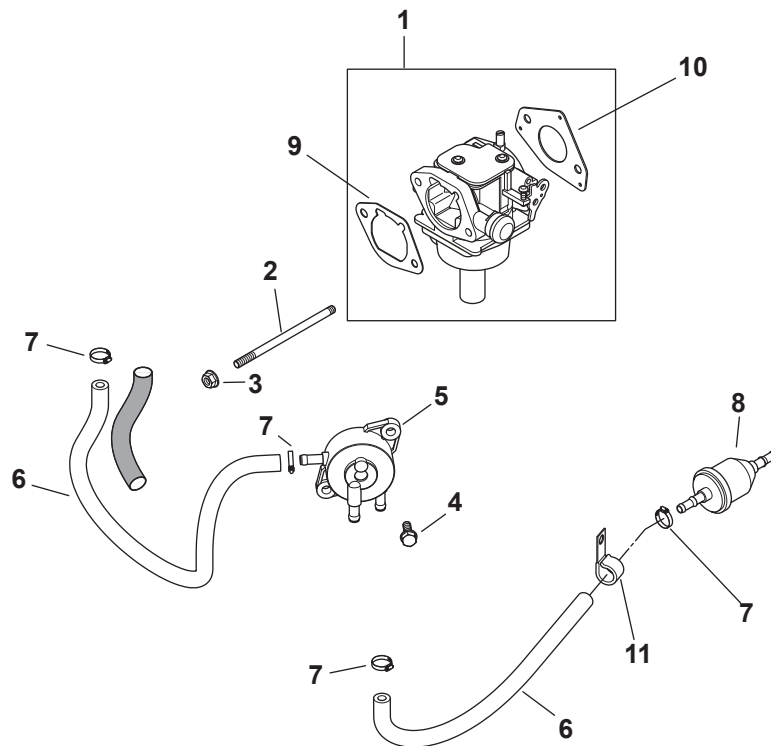


Ref.	Part Number	Description
1	KH-24-041-14	Air Cleaner Base Gasket
2	KH-32-883-03-S1	Pre-Cleaner Element
3	KH-32-344-02-S	Air Cleaner Element Latch
4	KH-32-883-03-S1	Air Filter Element
5	KH-24-164-91-S	Intake Manifold Kit
6	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
7	KH-25-155-51-S	Evaporative Connector
8	KH-25-173-33-S	Evaporative Mask
9	KH-25-326-08-S	Evaporative Hose, 20"
10	KH-32-094-08-S	Air Cleaner Base
11	KH-25-139-60-S	Pipe Plug, 1/8
12	KH-24-041-52-S	Carburetor Gasket
13	KH-24-153-27-S	Intake Port O-Ring

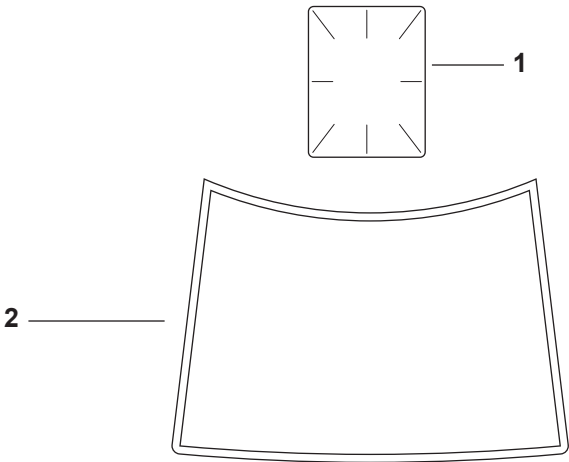


Ref.	Part Number	Description
1	KH-M-851080-S	Flg. Screw, M8 X 1.25 X 80
2	KH-32-098-04-S	Starter Assembly
—	KH-12-243-04-S	Brush Assembly
—	KH-32-211-01-S	Thru Bolt
—	KH-32-227-01-S	End Cap

Kohler SV715-3023 Fuel System



Ref.	Part-Number	Description
1	KH-32-853-22-S	Carburetor Kit
2	KH-25-072-25-S	Stud
3	KH-M-641060-S	Flange Nut, M6 x 1.0
4	KH-24-086-12	Tap Screw, M6 x 1.7 x 18
5	KH-24-393-16	Fuel Pump
6	KH-25-111-81-S	Fuel Line
7	KH-25-237-37-S	Hose Clamp, 1/2
8	KH-25-050-22-S1	Fuel Filter
9	KH-24-041-14	Air Cleaner Base Gasket
10	KH-24-041-52-S	Carburetor Gasket
11	KH-47-154-01-S	Cable Clip



Artwork is representative.
Actual labels may differ depending on model and specification number.

Ref.	Part Number	Description
1	KH-25-113-39-S	Clear Laminate Decal
2	KH-32-113-76-S	Decal, 22 HP

[illegible]

[illegible]



To order replacement parts, call a Customer Support Representative at (800) 965-4CUB.
Locate your nearest Cub Cadet dealer at (877) 282-8684
or visit www.cubcadet.com to find the nearest Cub Cadet dealer in your area.

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019
