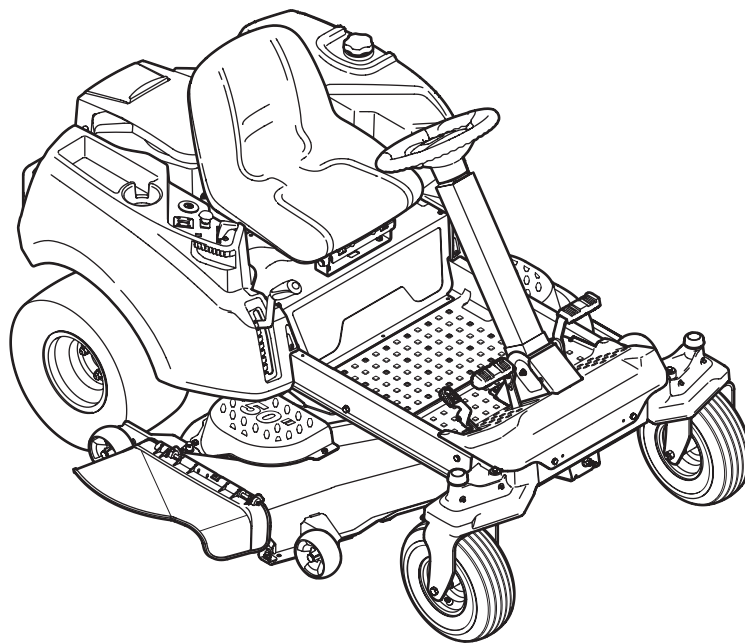

Cub Cadet®

ILLUSTRATED PARTS MANUAL



RZT-S 42, 46, 50 & 54-inch Cutting Decks

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

To The Owner

Thank You

Thank you for purchasing a Cub Cadet Zero-Turn Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

Throughout this manual, all references to *right* (RH) and *left* (LH) are observed from the operating position.

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Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

MODEL NUMBER

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SERIAL NUMBER

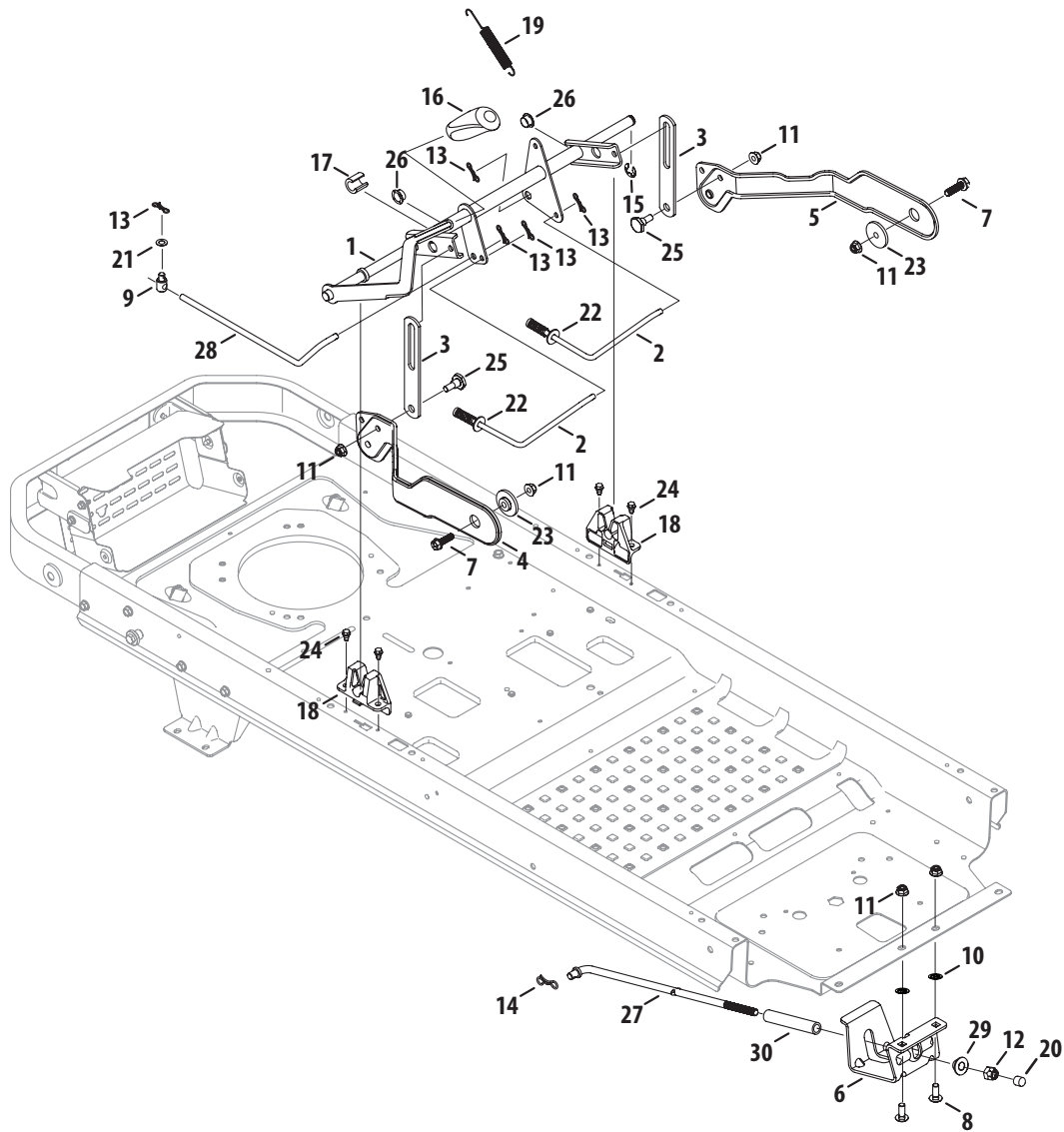
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Painted Parts

When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXX-0637). Please refer to the table below for current color codes:

0637	Black
4021	Yellow (Cub Cadet)
0499	Beige (Cub Cadet)

0685	Blue (Cub Cadet)
0691	Black Jack (Cub Cadet Commercial)



Ref	Part Number	Description
1	603-04907B	Deck Lift Shift Assembly
2	603-04267	Brake Rod Assembly
3	703-08591A	Lift Link Plate
4	703-08592	Deck Lift Plate, RH
5	703-08593	Deck Lift Plate, LH
6	703-08644	Rod Support Mounting Bracket
7	710-1315	Hex Washer Screw, $\frac{3}{8}$ -16 x 1.250
8	710-3168	Carriage Bolt, $\frac{3}{8}$ -16 x 1.00
9	911-0832	Ferrule, $\frac{3}{8}$ -24 x .375
10	712-0229	Push Nut, 3/8
11	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
12	712-04243	Flange Lock Nut, $\frac{1}{2}$ -13
13	714-04040	Bow-Tie Cotter Pin
14	714-04043	Bow-Tie Cotter Pin
15	916-0231	E-Type Ring, .750

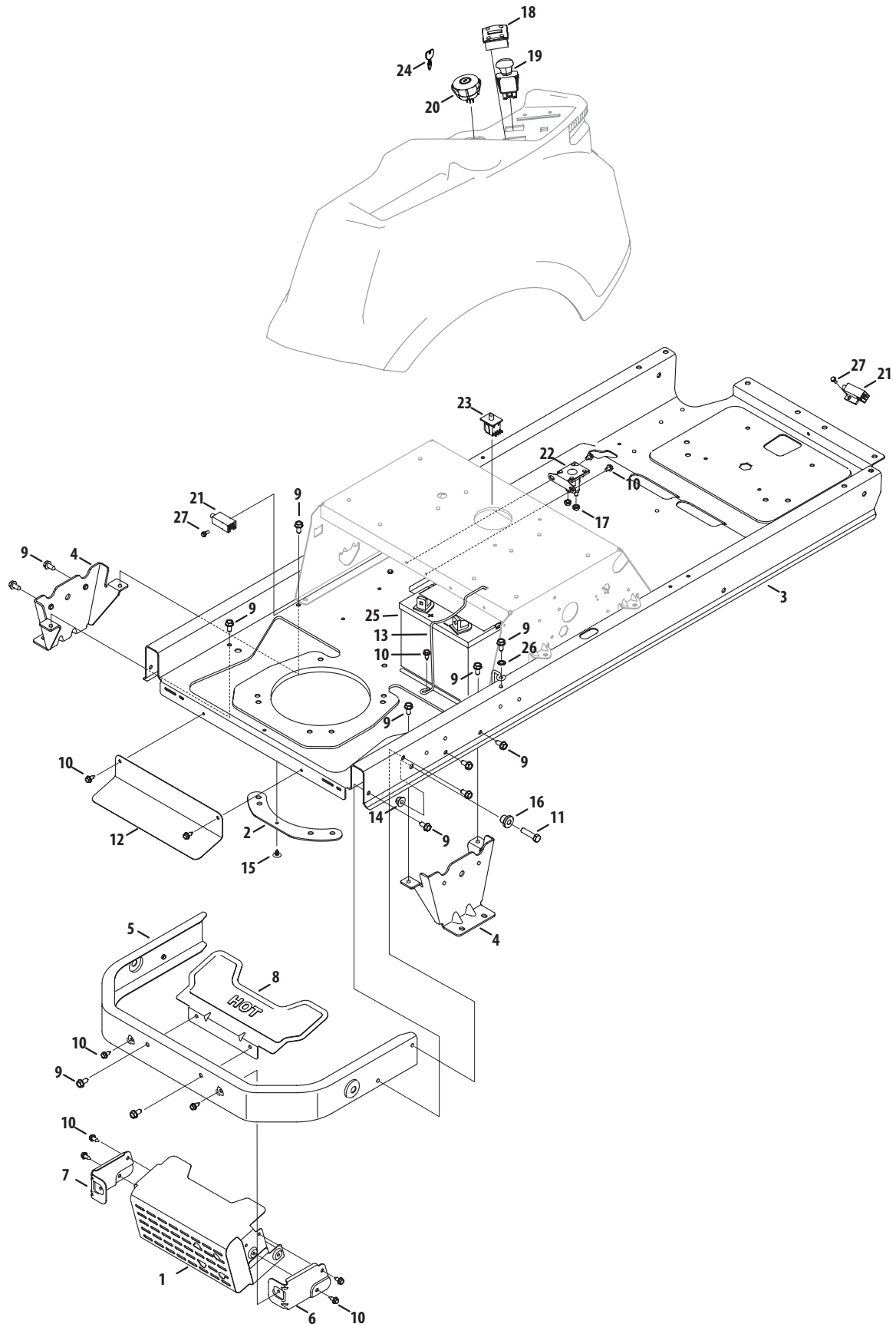
Ref	Part Number	Description
16	720-04139B	Grip, .50 ID
17	731-05297	Spacer, .76 ID x .750 LG
18	731-08782	Deck Lift Bracket
19	732-04587	Extension Spring, .63 Dia. x 4.95 LG
20	726-05009	End Cap
21	936-0314	Washer, .375 x .700 x .030
22	736-3078	Flat Washer, .344 x 1.00 x .063
23	738-04162C	Shoulder Spacer, .884 x .190
24	738-04278	Shoulder Screw, .500 x $\frac{1}{4}$ -20
25	938-0507B	Shoulder Screw, .500 Dia. x .434
26	741-3084	Flange Bearing, .751 x 1.125 x .375
27	747-05552A	Deck Lift Rod
28	747-05592	Brake Rod
29	748-04069	Deck Lift pivot Cup
30	750-05658	Nylon Sleeve, .55 ID x 4.50 LG

Drive System

This diagram illustrates the assembly of a drive system, showing the relationship between various components. The main assembly includes a frame (10) with a control panel (18) and a drive unit (11) mounted on a base (32). The drive unit consists of a motor (2) and a gear assembly (3) connected to a shaft (1). The shaft is supported by bearings (17, 20) and a pulley (34). A belt (23) is used to drive the pulley. The drive unit is connected to a large wheel (4/35) via a shaft (1) and a pulley (34). The wheel is mounted on a frame (10) and is connected to a control panel (18) via a cable (31). The diagram also shows the assembly of the wheel (4/35) with a tire (28) and a rim (27). The wheel is secured with a nut (36) and a washer (29). The control panel (18) is secured with screws (18) and a bracket (17). The frame (10) is secured with screws (10) and a bracket (17). The diagram includes a detailed view of the wheel assembly (4/35) showing the tire (28) and the rim (27) with a nut (36) and a washer (29). Another detailed view shows the wheel (35) with a tire (30) and a rim (29) with a nut (36) and a washer (36).

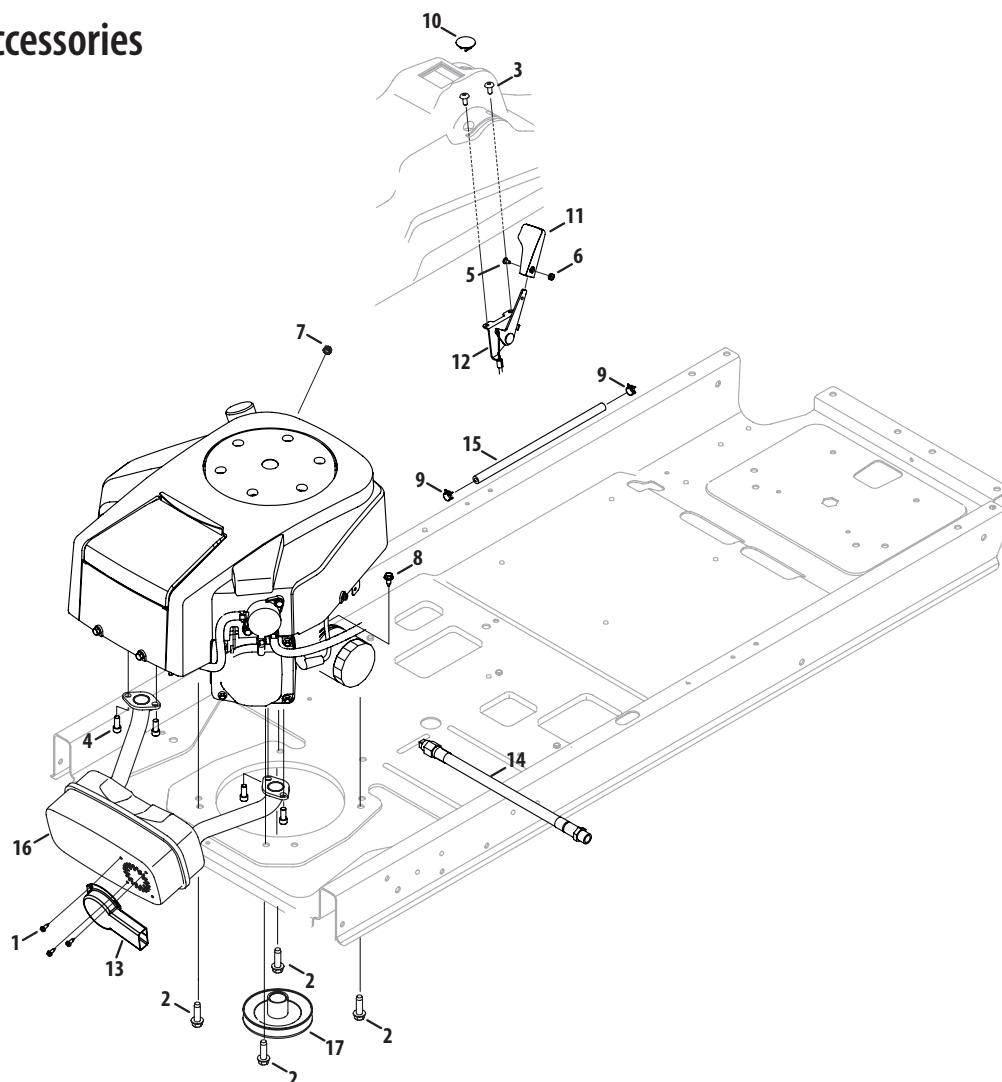
Ref.	Part Number	Description
1	918-04317	Wheel Hub Assembly
2	918-05053	Transmission Assembly, LH
3	918-05054	Transmission Assembly, RH
4	634-04293	Complete Wheel, 18 x 8.5-8 (42" & 46)
5	703-08570	Transmission Mounting Bracket
6	703-08605	Idler Bracket
7	703-08613	Spring Mounting Bracket
8	703-08614A	Transmission Bracket
9	703-08615A	Transmission Bracket
10	710-0176	Hex Screw, $\frac{5}{16}$ -18 x 2.75
11	710-0395	Hex Screw, $\frac{5}{16}$ -18 x 2.25
12	710-04092	Hex Screw, $\frac{7}{16}$ -20 x 1.75
13	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
14	710-1315	Hex Washer Screw, $\frac{3}{8}$ -16 x 1.250
15	710-0514	Hex Screw, $\frac{3}{8}$ -16 x 1.00
16	710-3119	Hex Screw, $\frac{3}{8}$ -16 x .75
17	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
18	711-06112	Keeper Rod, .25 x 1.535
19	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
20	712-0459	Flange Lock Nut, $\frac{7}{16}$ -20
21	712-3050	Lug Nut, $\frac{7}{16}$ -14
22	714-04040	Bow-Tie Cotter Pin
23	732-04229	Extension Spring, .75 Dia. x 6.02
24	936-0227	Flat Washer, .390 x 1.50 x .134
25	738-04162C	Shoulder Spacer, .884 x .190
26	738-04192B	Rod, .405 Dia. x 14.0 LG
27	603-04173-0499	Rim Only, (42" & 26")
28	734-04246-0901	Tire Only, 18 x 8.5-8 (42" & 46")
29	603-04175-0499	Rim Only, (50" & 54")
30	734-1729-0901	Tire Only, 18 x 9.5-8 (50" & 54")
31	747-05657	Bypass Rod
32	750-04561	Tube, .51 ID x .75 OD x 10.2
33	954-04317	Belt, A-Type x 67.0
34	756-04129B	Idler Pulley, 4.25 Dia.
35	634-04128-0911	Complete Wheel, 18 x 9.5-8 (50" & 54")
36	934-0255	Valve Tubeless
37	747-05653	Engine Keeper Rod (42")
	747-06044	Engine Keeper Rod (46", 50" & 54")

Frame & Electrical



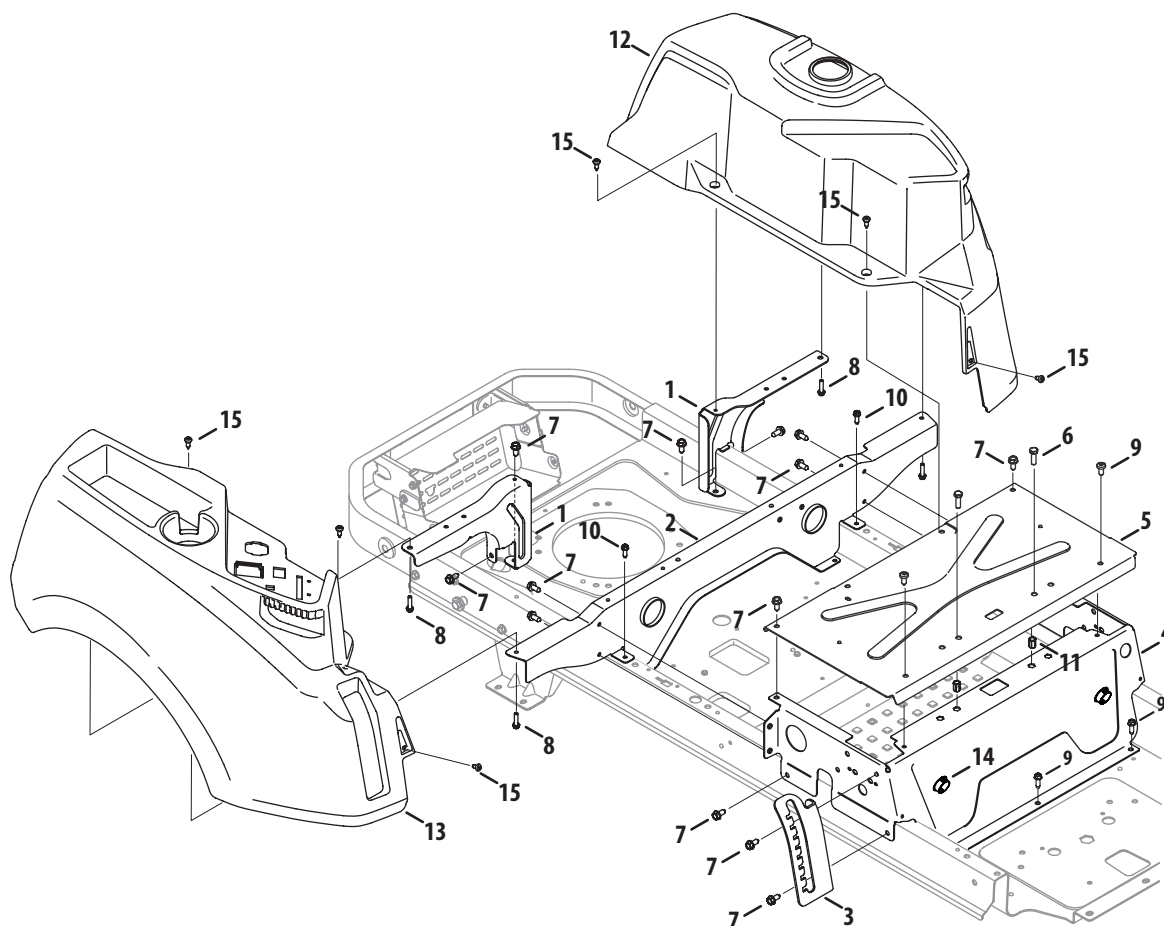
Ref	Part Number	Description
1	683-04549	Muffler Shield Assembly
2	703-05383B	Retainer Plate
3	703-08884B	Frame Assembly
4	703-08555	Transmission Mounting Bracket
5	703-08558	Rear Bumper
6	703-08671	Muffler Mounting Shield Bracket, RH
7	703-08695	Muffler Mounting Shield Bracket, LH
8	703-09083	Muffler Shield
9	710-04484	Hex Washer Screw, 5/16-18 x .750
10	710-1652	Hex Washer Screw, 1/4-20 x .625
11	710-3005	Hex Screw, 3/8-16 x 1.25
12	703-09195	Lower Heat Shield
13	747-05685	Battery Rod
14	712-04065	Flange Lock Nut, 3/8-16
15	726-04072A	Clip, .250 Dia. x .500 LG
16	738-04058	Shoulder Spacer, .38 x 1.0 x .70
17	712-04064	Flange Lock Nut, 1/4-20
18	925-04022B	Hour Meter/Service Minder
19	925-3233	Electric PTO Switch
20	925-04228	Key Switch
21	725-04363	Interlock Switch
22	725-04439	Solenoid
23	925-05013	Seat Switch
24	625-05000	Key, Assembly
25	925-1707D	Battery
26	736-0607	Lock Washer, 5/16
27	738-04237A	Shoulder Screw, #10-32 x .500
—	925-06037	Harness Assembly

Engine Accessories



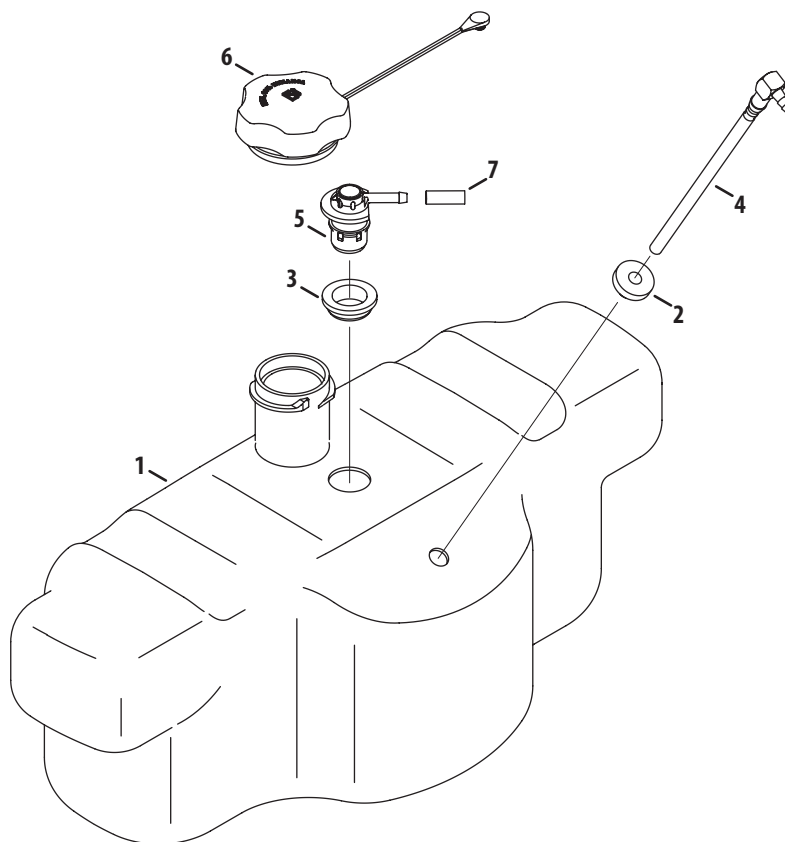
Ref.	Part Number	Description
1	710-0227	Hex Washer Screw, #8-18 x .500
2	710-04683A	Hex Washer Screw, 3/8-16 x 1.00
3	710-05070	Screw, 1/4-20 x .50
4	710-1314A	Socket Head Screw, 5/16-18 x .750
5	710-3217	Screw, #8-32 x .375
6	712-0142	Hex Nut, #8-32
7	712-04064	Flange Lock Nut, 1/4-20
8	710-1652	Hex Washer Screw, 1/4-20 x .625
9	726-0205	Hose Clamp, .490 Dia.

Ref.	Part Number	Description
10	731-1999	Choke Plug
11	731-04914	Throttle Control Knob
12	946-04830A	Throttle/Choke Control Cable
13	751-0564B	Muffler Deflector
14	751-10291A	Oil Drain Hose
15	751-10349-28	Fuel Hose, 1/4
16	751-10528A	Twin Muffler
17	756-04494	Engine Pulley

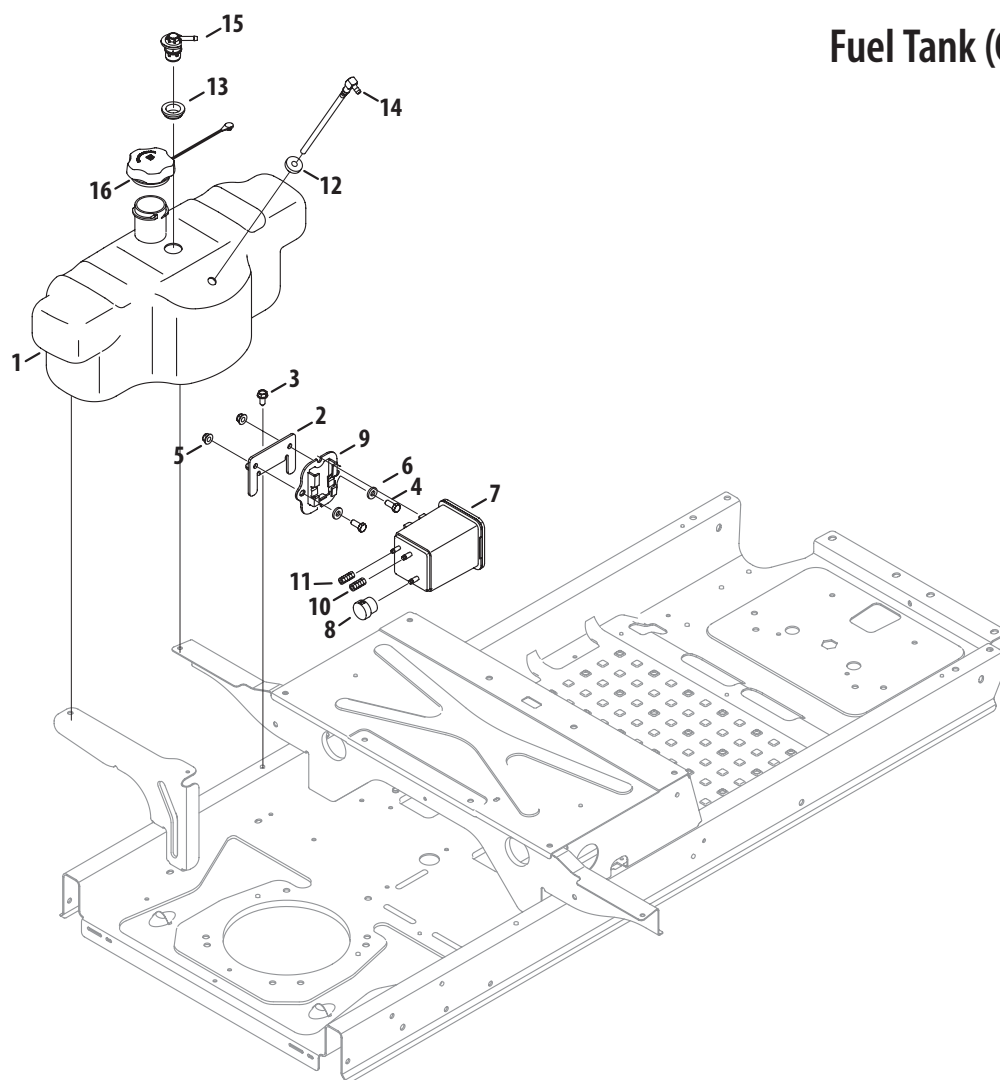


Ref.	Part Number	Description
1	703-08720A	Rear Tank Bracket
2	703-08722	Rear Seatbox Brace
3	703-08762B	Height Index Bracket
4	703-09175	Seat Frame
5	703-09186	Seatbox Plate
6	710-0376	Hex Cap Screw, 5/16-18 x 1.00
7	710-04484	Hex Washer Screw, 5/16-18 x .750
8	710-05109	Hex Washer Screw, 5/16-14 x 1.00
9	710-05424	Self Tapping Screw, 5/16-18 x .750
10	710-0607	Hex Washer Screw, 5/16-18 x .50
11	728-05012	Nut, 5/16-18
12	931-08687A	LJ Console
13	931-08771A	RH Console
14	731-09477	Plastic Plug
15	738-04549A	Shoulder Screw, 1/4-20

Fuel Tank

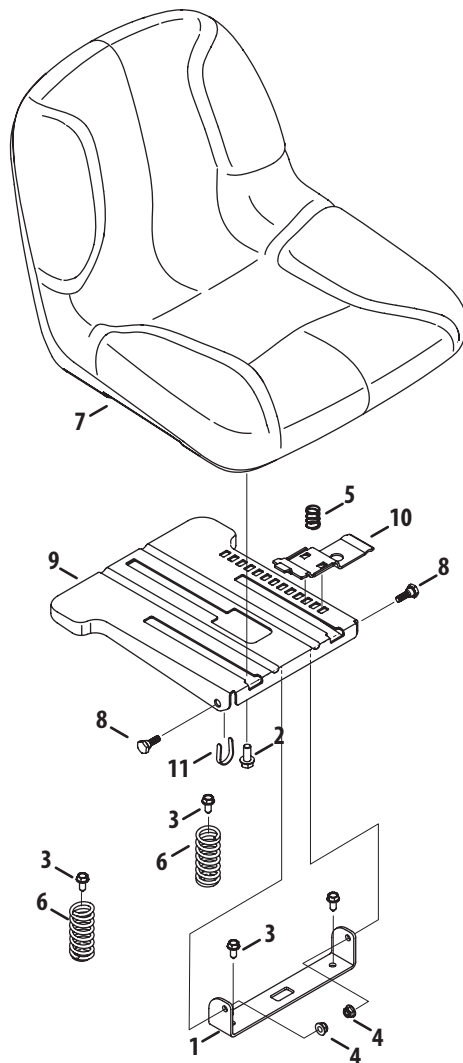


Ref.	Part Number	Description
1	951-04395	Fuel Tank
2	935-0149	Fuel Tank Bushing
3	735-04081	Rubber Grommet
4	751-10442	Fuel Pickup Fitting
5	751-12118	Rollover Valve
6	951-12428	Fuel Cap
7	751-12089-51	Vent Hose
—	751-10749-30	Vent Hose, Carb

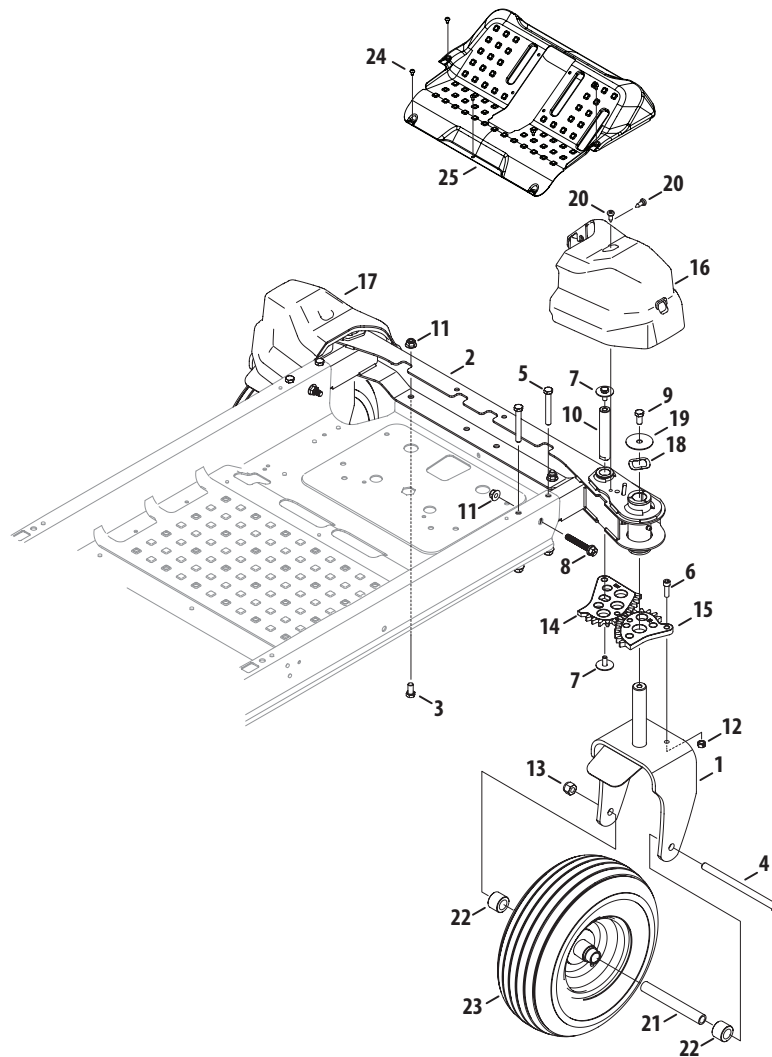


Ref.	Part Number	Description
1	951-04174B	Fuel Tank
2	703-08769	Carbon Canister Bracket
3	710-04484	Hex Washer Screw, 5/16-18 x .750
4	710-3008	Hex Screw, 5/16-18 x .75
5	712-04063	Flange Lock Nut, 5/16-18
6	936-3008	Flat Washer, .344 x .750 x .120
7	951-10589	Carbon Canister
8	951-10590	Cannister Filter Vent
9	951-10610	Cannister Adapter Bracket
10	751-10750	Low Perm Fuel Hose 7/32 Yellow
11	751-10749	Vent Hose, Carb
12	935-0149	Fuel Tank Bushing
13	735-04081	Rubber Grommet
14	751-10442	Fuel Pickup Fitting
15	751-12118	Rollover Valve
16	951-12429	Fuel Cap

Seat Adjustment



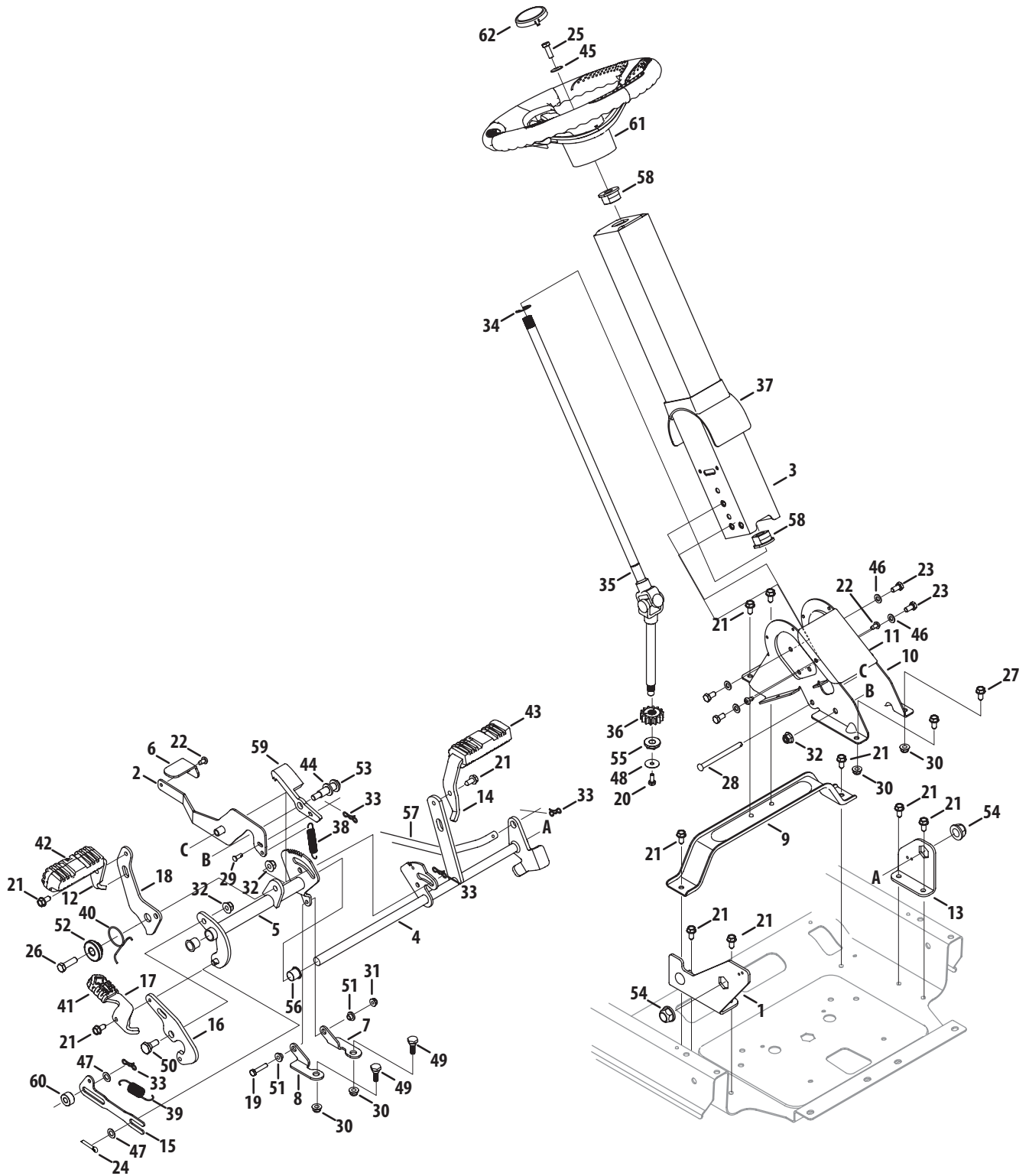
Ref.	Part Number	Description
1	703-08734	Seat Bracket
2	710-04482	Hex Flange Bolt, 3/8-16 x .875
3	710-04484	Hex Washer Screw, 5/16-18 x .750
4	712-04063	Flange Lock Nut, 5/16-18
5	732-04563	Compression Spring, .68 x 1.065 x .055
6	732-04849	Compression Spring, 1.50 x 3.90 x .200
7	757-04131	Seat
8	938-0296	Shoulder Screw, 5/16-18 x .437 x .268
9	783-06049	Seat Mount Bracket
10	783-06050	Seat Adjustment Lever
11	783-06448	Clip



Ref.	Part Number	Description
1	603-05059A	Caster Wheel Bracket
2	903-05063	Front Axle
3	710-0216	Hex Cap Screw, 3/8-16 x .75
4	710-04652	Bolt, 1/2-20 x 7.25
5	710-04656	Screw, 3/8-16 x 2.75
6	710-05398	Socket Head Screw, 5/16-18 x 1.00
7	710-06041	Hex Cap Screw, 5/16-18 x .75
8	710-06045	Hex Flange Screw, 3/8-16 x 2.25
9	710-3119	Hex Screw, 3/8-16 x .75
10	711-06081	Pivot Gear Steering Shaft
11	712-04065	Flange Lock Nut, 3/8-16
12	912-3009	Hex Lock Nut, 5/16-18
13	912-3058	Hex Lock Nut, 1/2-20

Ref.	Part Number	Description
14	717-04952	12-Tooth Variable Gear
15	717-05133	13-Tooth Variable Spur Gear
16	731-09291	Axle Cover, RH
17	731-09320	Axle Cover, LH
18	736-05033	Wave Washer, 1.25 x 1.00 x .300
19	736-3040	Flat Washer, .406 x 1.92 x .060
20	738-04549A	Shoulder Screw, 1/4-20
21	750-04775A	Spacer, .51 ID x .75 OD x 5.825
22	750-04792	Hub, .76 x 1.23 x .92 LG
23	634-04711-0931	Wheel Assembly, 13 x 5-6
24	710-04483	Self Tapping Screw, 1/4-20 x .50
25	703-08642A	Floor Board

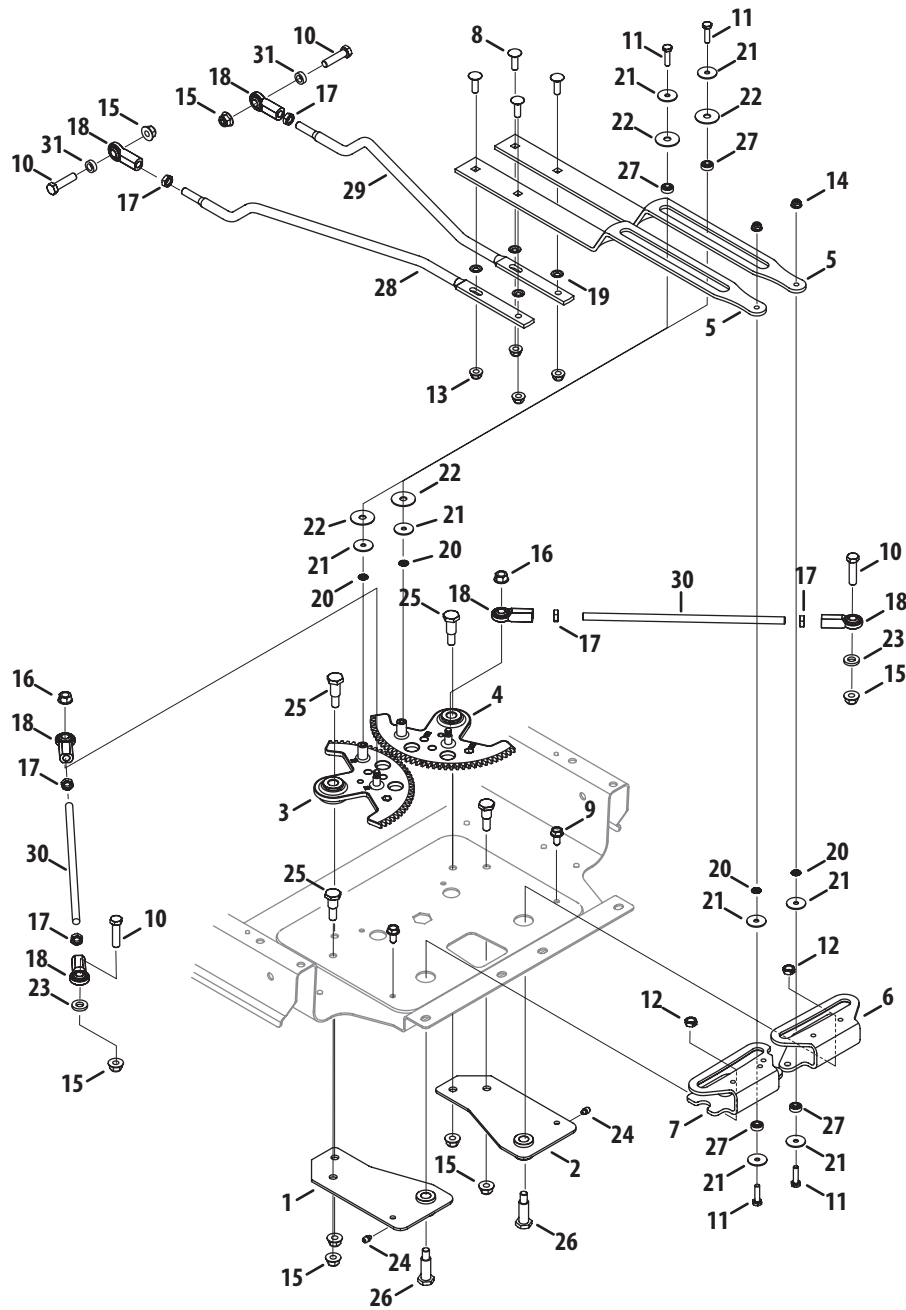
Steering Column & Pedal Controls



Steering Column & Pedal Controls

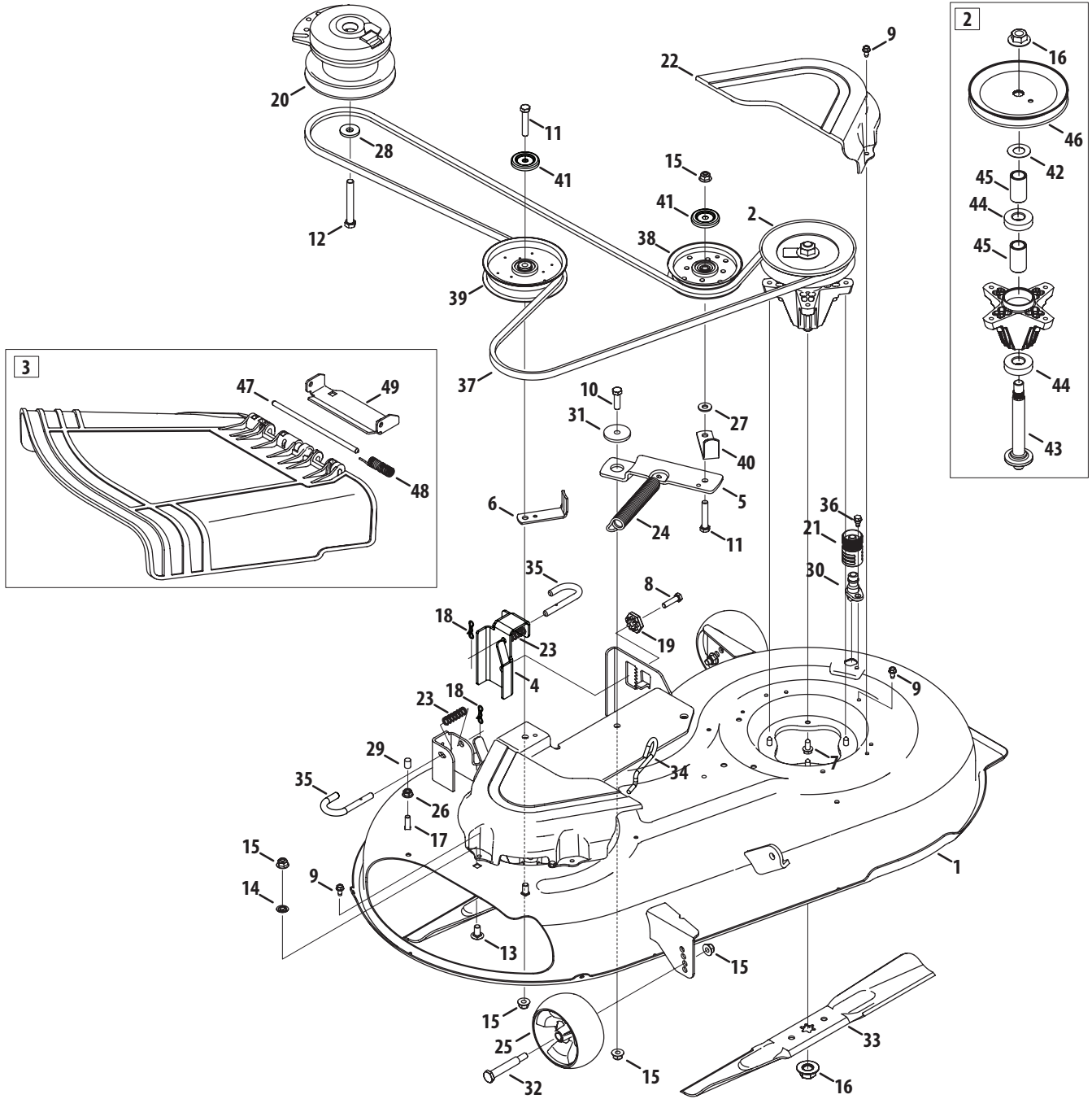
Ref.	Part Number	Description	Ref.	Part Number	Description
1	603-04931A	Support Bracket Assembly, RH	32	712-04065	Flange Lock Nut, 3/8-16
2	603-05040	Brake Pedal Assembly	33	714-04040	Bow-Tie Cotter Pin, 72
3	603-04938	Steering Column Assembly	34	916-0231	E-Ring, .750
4	647-04269	Brake Pedal Assembly	35	717-04954	Steering Shaft
5	647-04270A	Drive Pedal Assembly	36	717-04960	14-Tooth Spur Gear
6	703-09147	Tilt Steering Pedal	37	731-07358B	Column Cover
7	703-08604	Speed Bracket, LH	38	732-04580	Extension Spring, .500 Dia. x 2.733 LG
8	703-08606	Speed Bracket, RH	39	732-04748	Extension Spring, .70 OD x 3.035 LG
9	703-08620A	Steering Support Bracket	40	732-04949	Torsion Spring, 1.00 ID x .22
10	703-08621A	Lower Steering Wheel Column	41	735-04117	Reverse Pedal Pad
11	703-08622	Lower Column Cover	42	735-04118A	Forward Pedal Pad
12	703-08646A	Drive Pedal	43	735-04136	Brake Pedal Pad
13	703-08656	Support Bracket, LH	44	936-0192	Flat Washer, .535 x .930 x .090
14	703-08675	Brake Pedal	45	736-0242	Bell Washer, .340 x .872 x .060
15	703-08678A	Return to Neutral Link	46	936-0264	Flat Washer, .330 x .630 x .064
16	703-08690	Reverse Pedal Bracket	47	936-0314	Thrust Washer, .375 x .700 x .030
17	703-08694A	Reverse Pedal	48	736-3092	Flat Washer, .265 x 1.00 x .030
18	703-08754A	Forward pedal Bracket	49	938-0296	Shoulder Screw, 5/16-18 x .437 x .268
19	710-0106	Hex Head Screw, 1/4-20 x 1.25	50	938-0380	Shoulder Bolt, 3/8-16 x .500 x .270
20	710-0433	Hex Head Screw, 1/4-20 x .625	51	738-04483	Shoulder Spacer, .375 x .625 x .20
21	710-04484	Hex Washer Screw, 5/16-18 x .750	52	738-04552A	Shoulder Spacer, 1.50 x .38 x .38
22	710-05070	Screw, 1/4-20 x .5	53	738-0929	Shoulder Screw, 3/8-16 x .496 x 1.445
23	710-0538	Hex Screw, 5/16-18 x .625	54	941-0225	Hex Flange Bearing
24	914-0474	Cotter Pin, .125 x .75	55	741-04543	Hex Flange Bearing, 7/16
25	710-1245B	Hex Screw, 5/16-24 x .875	56	741-0495	Flange Bearing, .63 ID x .695 OD x .06
26	710-3005	Hex Screw, 3/8-16 x 1.25	57	747-05654A	Front Brake Rod
27	710-3008	Hex Screw, 5/16-18 x .75	58	948-0209	Flange Bearing, .63 ID x 1.50
28	711-05068A	Clevis Pin, 5/16 x 4.135	59	748-04203	Cruise Latch
29	711-05670	Clevis Pin, .224 Dia. x .625	60	750-05635	Spacer, .385 ID x .875 OD x .458
30	712-04063	Flange Lock Nut, 5/16-18	61	631-04008A	Steering Wheel Assembly
31	712-04064	Flange Lock Nut, 1/4-20	62	731-04039	Steering Wheel Cover

Steering Linkage



Ref.	Part Number	Description
1	603-04976A	Steering Plate Assembly, RH
2	603-04980A	Steering Plate Assembly, LH
3	617-05000AP	Steering Gear Assembly, RH
4	617-05001AP	Steering Gear Assembly, LH
5	703-08600	Control Link
6	703-08882	Speed Cam Plate, LH
7	703-08883	Speed Cam Plate, RH
8	710-0276	Carriage Screw, $\frac{5}{16}$ -18 x 1.00
9	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
10	710-0520	Hex Screw, $\frac{3}{8}$ -16 x 1.50
11	710-3220	Hex Screw, $\frac{1}{4}$ -20 x 1.00
12	712-0266A	Nut, Jamlock, $\frac{3}{8}$ -16
13	712-04063	Flange Lock Nut, 5/16-18
14	712-04064	Flange Lock Nut, $\frac{1}{4}$ -20
15	712-04065	Flange Lock Nut, 3/8-16
16	712-04339	Nut, 5/16-18, Centerlock
17	712-0711	Jam Nut, $\frac{3}{8}$ -24
18	723-04080	Female Ball-Joint
19	726-0201	Speed Nut, .3125 ID
20	726-0233	Push Nut, .25 ID x .50 OD
21	736-04511	Flat Washer, .255 x 1.00 x .060
22	736-04639	Washer, .355 x 1.25 x .048
23	736-3010	Flat Washer, .407 x .812 x .135
24	937-3000	Grease Fitting, 3/16
25	738-04518	Shoulder Screw, $\frac{3}{8}$ -16 x .500 x .875
26	738-1014	Shoulder Screw, .500 x 1.25 x $\frac{3}{8}$ -16
27	741-04425	Ball Bearing, .25 x .625
28	747-05591A	Hydro Link, RH
29	747-05606A	Hydro Link, LH
30	747-06130	Drag Link, .375 Dia.
31	950-0535	Spacer, .380 ID x .625 OD x .21

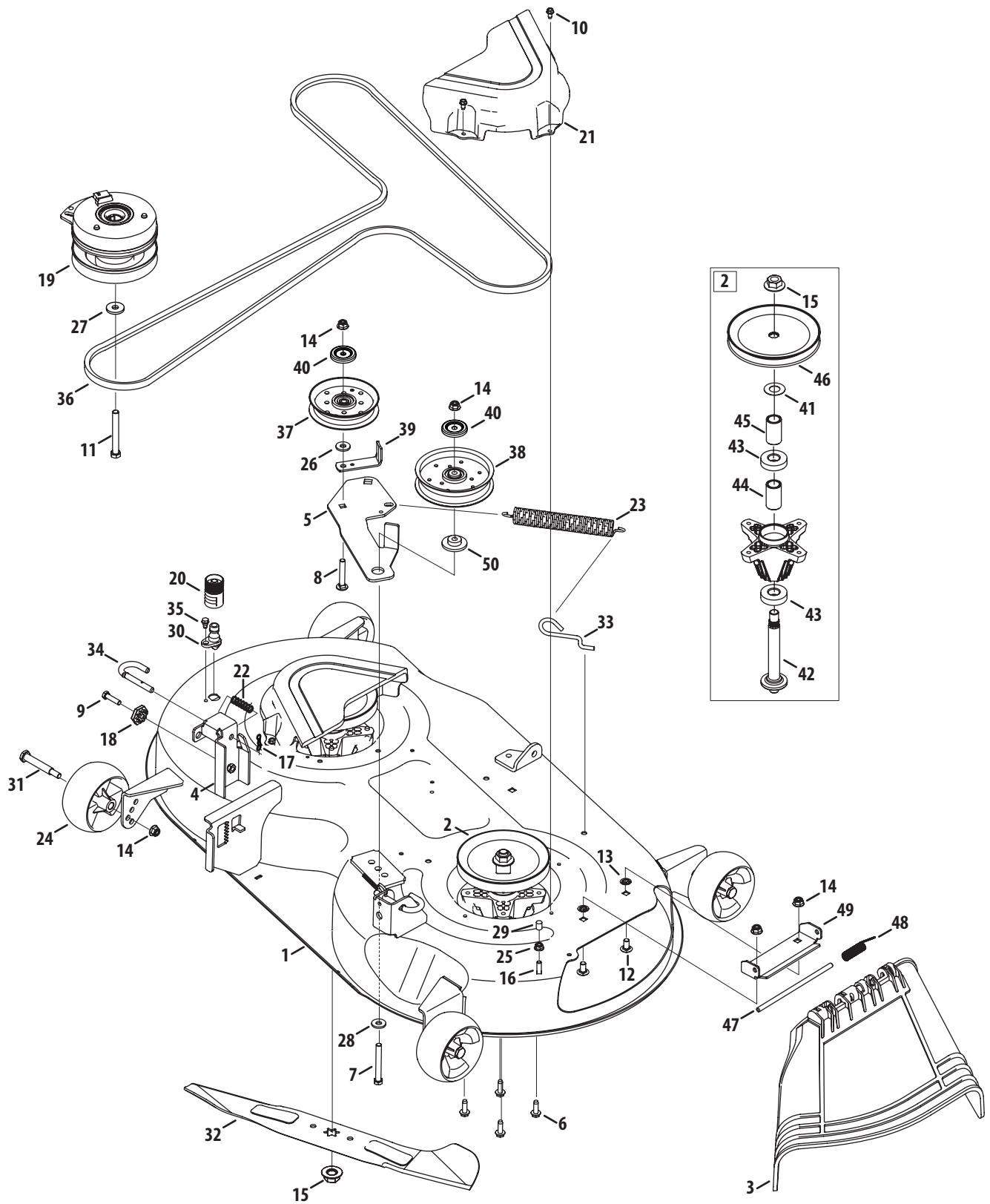
42" Deck



Ref.	Part Number	Description
1	903-04927A	42" Deck Assembly
2	918-04822A	Spindle Assembly
3	631-04288	Discharge Chute Assembly
4	683-05031	Deck Lift Bracket
5	703-08336C	Pivot Idler Bracket
6	703-08705	Bracket, Belt Guard
7	710-04484	Hex Washer Head Screw, 5/16-18 x .750
8	710-0573	Hex Cap Screw, 5/16-18 x 1.25
9	710-1652	Hex Washer Screw, 1/4-20 x .625
10	710-3005	Hex Cap Screw, 3/8-16 x 1.25
11	710-3144	Hex Cap Screw, 3/8-16 x 2.00
12	710-3157A	Screw, 7/16-20 x 3.25
13	710-3178	Carriage Screw, 3/8-16 x .75
14	712-0229	Push Nut, 3/8
15	712-04065	Flange Lock Nut, 3/8-16
16	712-0417A	Hex Flange Nut, 5/8-18
17	710-0376	Hex Cap Screw, 5/16-18 x 1.00
18	714-04040	Bow-Tie Cotter Pin, 72
19	917-04074	Deck Adjustment Gear
20	917-05121	Electric PTO Clutch
21	921-04041	Water Nozzle Adapter
22	731-08698	Belt Cover
23	732-04652	Compression Spring, .535 x 1.751
24	732-04960	Extension Spring, .94 Dia. x 7.57
25	734-04155	Deck Ball Wheel, 5.0

Ref.	Part Number	Description
26	712-04063	Flange Lock Nut, 5/16-18
27	736-0262	Flat Washer, .385 x .870 x .092
28	736-0322	Flat Washer, .450 x 1.25 x .164
29	720-05010	Cap, .290 x .500
30	731-07487	Deck Wash Nozzle
31	738-04162C	Shoulder Spacer, .884 x .190
32	938-3056	Shoulder Screw, .5 x 2.5 x 3/8-16
33	942-04312	Blade, 2 in 1, 21.23
34	747-05608	Deck Spring Rod
35	747-06082	Deck Hanger Rod
36	738-04278	Shoulder Screw, .500 x 1/4-20
37	954-04033A	V-Belt
38	756-04129B	Idler Pulley, 4.25 Dia.
39	756-04511A	Idler Pulley, 5.00 Dia.
40	783-06368A	Bracket Belt Guard
41	783-07236	Pulley Cap
42	936-0351	Washer, .760 x 1.50 x .030
43	738-1186A	Spindle Shaft
44	941-0919A	Ball Bearing
45	750-04936	Spacer, .792 x 1.060 x 1.860
46	956-1227	Deck Pulley
47	711-04847B	Hinge Pin
48	732-04372	Torsion Spring
49	783-06074A	Chute Bracket

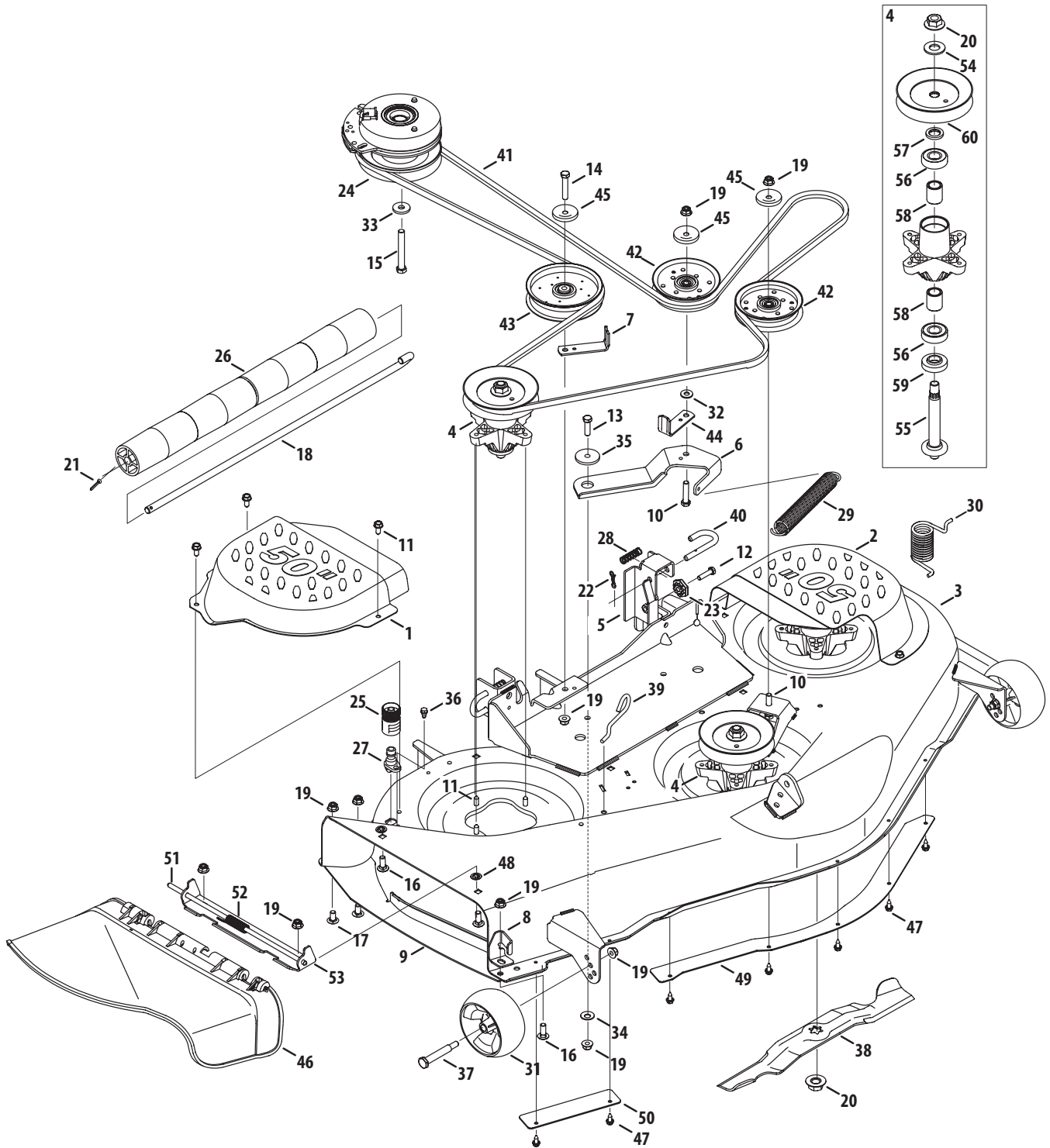
46" Deck



Ref.	Part Number	Description
1	903-04898A	46"Deck Assembly
2	918-05078	Spindle Assembly
3	631-04288	Chute Deflector Assembly
4	683-05031	Deck Lift Bracket
5	703-08612A	Idler Bracket
6	710-04484	Hex Washer Screw, 5/16-18 x .750
7	710-3085	Hex Cap Screw, 3/8-16 x 3.50
8	710-05376	Carriage Screw, 3/8-16 x 1.75
9	710-0573	Hex Cap Screw, 5/16-18 x 1.25
10	710-1652	Hex Washer Screw, 1/4-20 x .625
11	710-3157A	Screw, 7/16-20 x 3.25
12	710-3178	Carriage Screw, 3/8-16 x .75
13	712-0229	Push Nut, 3/8
14	712-04065	Flange Lock Nut, 3/8-16
15	712-0417A	Hex Flange Nut, 5/8-18
16	710-0376	Hex Cap Screw, 5/16-18 x 1.00
17	714-04040	Bow-Tie Cotter Pin, 72
18	917-04074	Deck Adjustment Gear
19	917-05122	Electric PTO Clutch
20	921-04041	Water Nozzle Adapter
21	731-08698	Belt Cover
22	732-04652	Compression Spring, .535 x 1.751
23	732-04927	Extension Spring, 1.25 OD x 1.751
24	734-04155	Deck Ball Wheel, 5.0
25	712-04063	Flange Lock Nut, 5/16-18

Ref.	Part Number	Description
26	736-0262	Flat Washer, .385 x .870 x .092
27	736-0322	Flat Washer, .450 x 1.25 x .164
28	736-3052	Flat Washer, .406 x 1.00 x .105
29	720-05010	Cap, .290 x .500
30	731-07487	Deck Wash Nozzle
31	938-3056	Shoulder Screw, .5 x 2.5 x 3/8-16
32	942-04244A	Blade, 2 in 1, 23.25
33	747-05608	Deck Spring Rod
34	747-06082	Deck Hanger Rod
35	738-04278	Shoulder Screw, .500 x 1/4-20
36	954-04325	V-Belt
37	756-04129B	Idler Pulley, 4.25 Dia.
38	756-04511	Idler Pulley, 5.00 Dia.
39	783-06368A	Bracket Belt Guard
40	783-07236	Pulley Cap
41	936-0351	Washer, .760 x 1.50 x .030
42	938-1128	Spindle Shaft
43	941-0919A	Ball Bearing
44	750-04936	Spacer, .792 x 1.060 x 1.860
45	750-1343	Spacer, .8 x 1.1 x 2.26
46	756-04356	Deck Pulley
47	711-04847B	Hinge Pin
48	732-04372	Torsion Spring
49	783-06074A	Chute Bracket
50	738-05013A	Shoulder Spacer

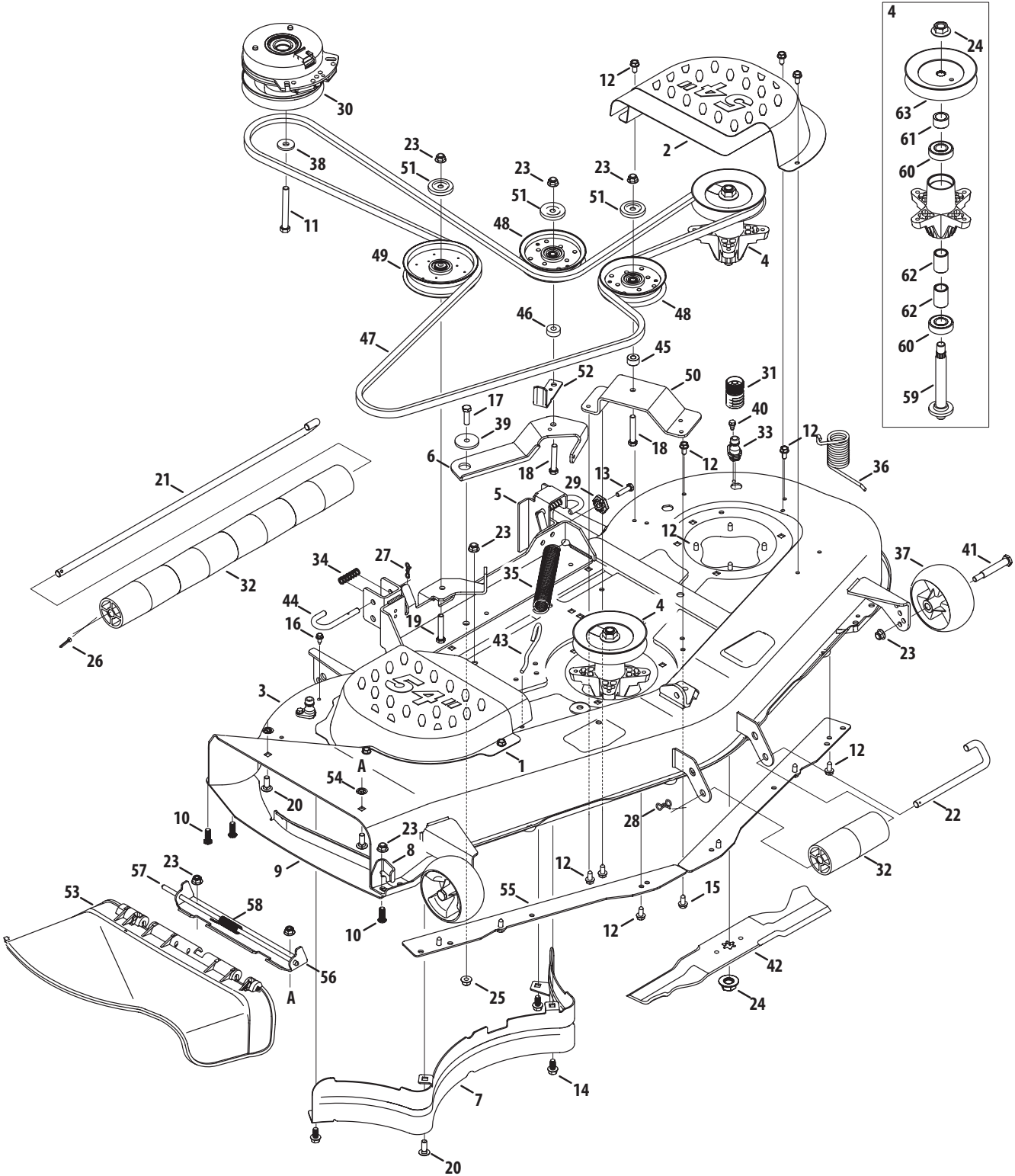
50" Deck



Ref.	Part Number	Description
1	603-04947	Belt Cover, RH
2	603-04948	Belt Cover, LH
3	903-05037	50" Deck Assembly
4	918-04125B	Spindle Assembly
5	683-05031	Deck Lift Bracket
6	703-05825C	Idler Arm
7	703-08705	Bracket, Belt Guard
8	703-3279	Stop Bracket
9	703-3511B	Finger Guard
10	710-0347	Hex Cap Screw, $\frac{3}{8}$ -16 x 1.75
11	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
12	710-0573	Hex Cap Screw, $\frac{5}{16}$ -18 x 1.25
13	710-3005	Hex Cap Screw, $\frac{3}{8}$ -16 x 1.25
14	710-3144	Hex Cap Screw, $\frac{3}{8}$ -16 x 2.00
15	710-3157A	Screw, 7/16-20 x 3.25
16	710-3168	Carriage Screw, $\frac{3}{8}$ -16 x 1.00
17	710-3178	Carriage Screw, $\frac{3}{8}$ -16 x .75
18	711-06092	J-Hook
19	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
20	712-0417A	Hex Flange Nut, $\frac{5}{8}$ -18
21	714-0162	Cotter Pin, 5.32 x 1.25
22	714-04040	Bow-Tie Cotter Pin, 72
23	917-04074	Deck Adjustment Gear
24	917-05122	Electric PTO Clutch
25	921-04041	Water Nozzle Adapter
26	731-05679	Front Roller
27	731-07487	Deck Wash Nozzle
28	732-04652	Compression Spring, .535 x 1.751
29	732-04927	Extension Spring, 1.25 OD x 1.751
30	732-04947A	Torsion Spring, 1.323 ID x 2.83 LG

Ref.	Part Number	Description
31	734-04155	Deck Ball Wheel, 5.0
32	736-0262	Flat Washer, .385 x .870 x .092
33	736-0322	Flat Washer, .450 x 1.25 x .164
34	736-0407	Bell Washer, .45 x 1.0 x .062
35	738-04162C	Shoulder Spacer, .884 x .190
36	738-04278	Shoulder Screw, .500 x $\frac{1}{4}$ -20
37	938-3056	Shoulder Screw, .5 x 2.5 x $\frac{3}{8}$ -16
38	942-04053C	Blade, 2 in 1, 17.9
39	747-05608	Deck Spring Rod
40	747-06082	Deck Hanger Rod
41	954-05008	V-Belt
42	756-04129B	Idler Pulley, 4.25 Dia
43	756-04511A	Idler Pulley, 5.00 Dia.
44	783-06368A	Bracket, Belt Guard
45	783-07236	Pulley Cap
46	631-05058	Discharge Chute Assembly
47	710-1652	Hex Washer Screw, $\frac{1}{4}$ -20 x .625
48	712-0229	Push Nut, 3/8
49	783-04414A	Center Skirt
50	783-04415	RH Skirt
51	711-04565	Hinge Pin
52	732-04372	Torsion Spring
53	703-09219	Chute Bracket
54	736-0315	Flat Washer, .76 x 1.50 x .12
55	738-1010A	Spindle Shaft, 5.75
56	941-0919A	Ball Bearing
57	748-0160A	Spacer, .79 x 1.25 x .175
58	750-1000	Spacer, .80 x 1.10 x 1.32
59	750-1349A	Spacer, .79 x 1.82 x .55
60	756-04216	V-Type Pulley, 5.39

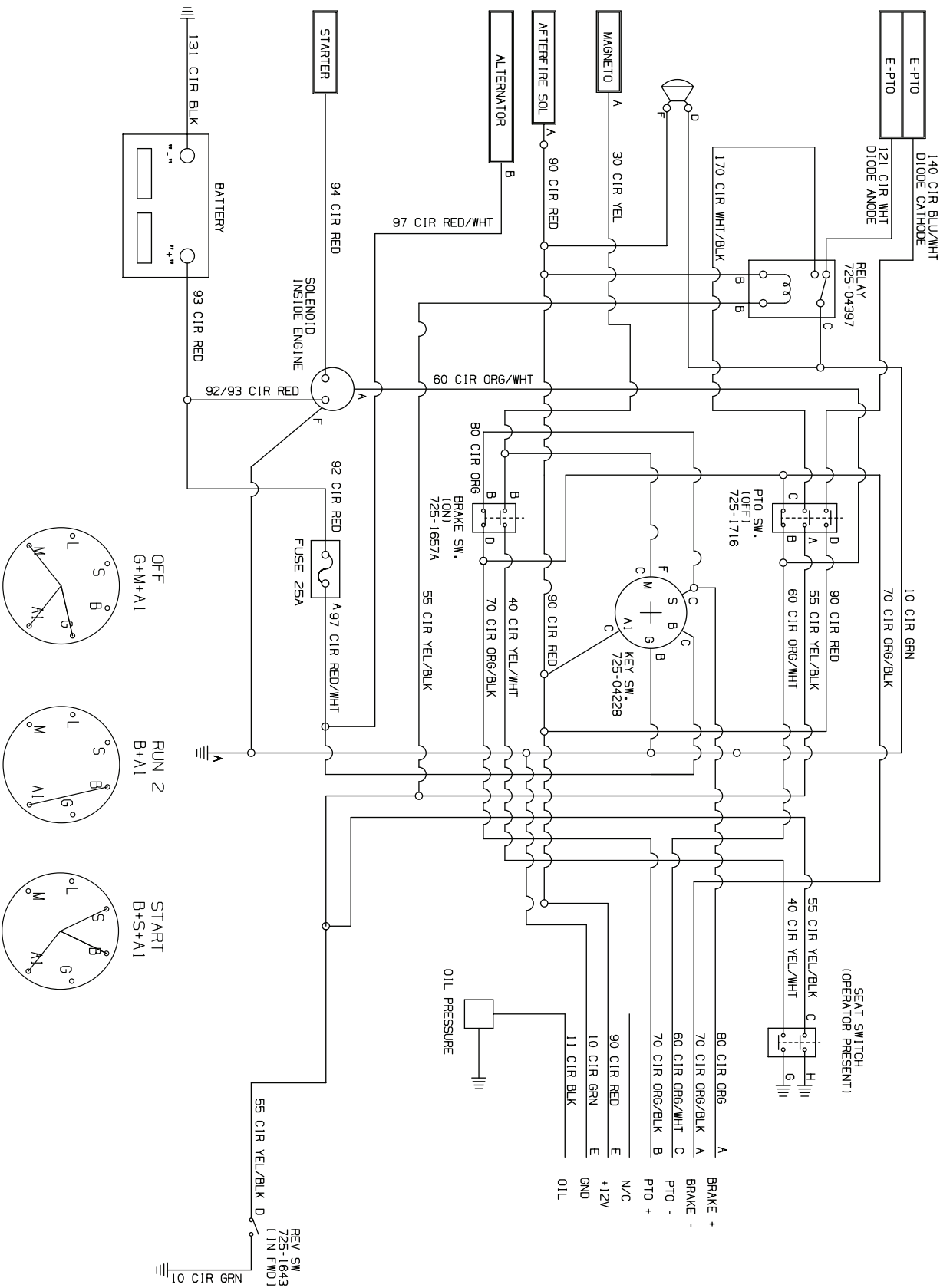
54" Deck



Ref.	Part Number	Description
1	603-05004	Belt Cover, RH
2	603-05005	Belt Cover, LH
3	903-05048	54" Deck Assembly
4	918-05137	Spindle Assembly
5	683-05031	Deck Lift Bracket
6	703-05825C	Idler Arm
7	703-2093C	Inner Baffle
8	703-3279	Stop Bracket
9	703-3511B	Finger Guard
10	710-04095	Hex Cap Screw, $\frac{3}{8}$ -16, 1.00
11	710-04379A	Hex Cap Screw, $\frac{7}{16}$ -20 x 3.50
12	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
13	710-0573	Hex Cap Screw, $\frac{5}{16}$ -18 x 1.25
14	710-0623	Hex Washer Screw, $\frac{3}{8}$ -16 x .75
15	710-0650	Self Tapping Screw, $\frac{5}{16}$ -18 x .875
16	710-1652	Hex Washer Screw, $\frac{1}{4}$ -20 x .625
17	710-3005	Hex Cap Screw, $\frac{3}{8}$ -16 x 1.25
18	710-3011	Hex Cap Screw, $\frac{3}{8}$ -16, 2.25
19	710-3144	Hex Cap Screw, $\frac{3}{8}$ -16 x 2.00
20	710-3168	Carriage Screw, $\frac{3}{8}$ -16 x 1.00
21	711-06092	J-Hook
22	911-3314	Roller Pin, 1/2" x 7.31 Lg
23	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
24	712-0417A	Hex Flange Nut, $\frac{5}{8}$ -18
25	712-04217	Flange Lock Nut, $\frac{3}{8}$ -16
26	714-0162	Cotter Pin, 5.32 x 1.25
27	714-04040	Bow-Tie Cotter Pin, 72
28	714-04043	Bow-Tie Cotter Pin
29	917-04074	Deck Adjustment Gear
30	917-05123	Electric PTO Clutch
31	921-04041	Water Nozzle Adapter
32	731-05679	Front Roller

Ref.	Part Number	Description
33	731-07487	Deck Wash Nozzle
34	732-04652	Compression Spring, .535 x 1.751
35	732-04927	Extension Spring, 1.25 OD x 1.751
36	732-04947A	Torsion Spring, 1.323 ID x 2.83 LG
37	734-04155	Deck Ball Wheel, 5.0
38	736-0322	Flat Washer, .450 x 1.25 x .164
39	738-04162C	Shoulder Spacer, .884 x .190
40	738-04278	Shoulder Screw, .500 x $\frac{1}{4}$ -20
41	938-3056	Shoulder Screw, .5 x 2.5 x $\frac{3}{8}$ -16
42	942-0677B	Blade, 18.5
43	747-05608	Deck Spring Rod
44	747-06082	Deck Hanger Rod
45	750-05635	Spacer, .385 ID x .875 OD x .458
46	750-3119	Spacer, .406 ID x 1.00 OD x .380
47	954-04329	V-Belt
48	756-04129B	Idler Pulley, 4.25 Dia
49	756-04511A	Idler Pulley, 5.00 Dia.
50	783-04726	Bracket, Idler, Stationary
51	783-07236	Pulley Cap
52	783-08027	Belt Guard Bracket
53	631-05058	Discharge Chute Assembly
54	712-0229	Push Nut, 3/8
55	783-04690B	Deck Skirt
56	703-09219	Chute Bracket
57	711-04565	Hinge Pin
58	732-04372	Torsion Spring
59	738-1186A	Spindle Shaft, 6.11 Long
60	941-0919A	Ball Bearing
61	748-04302	Spacer, .82 x 1.15 x .69
62	750-06055	Spacer, .792 x 1.06 x 1.52
63	756-04216	V-Type Pulley, 5.39

Electrical Schematic



777125034



777D17303



777D17302



777D13929



777123790

IMPORTANT
PUSH THIS EXCESS WIRE
INTO HOLE UNDER SEAT

PLACE WIRE HERE
ANDY FIELD 02790

IMPORTANT
PUSH THIS EXCESS WIRE
INTO HOLE UNDER SEAT

777X42179



777D16533



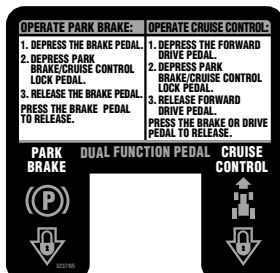
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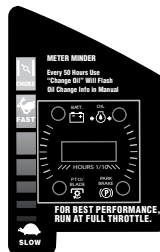
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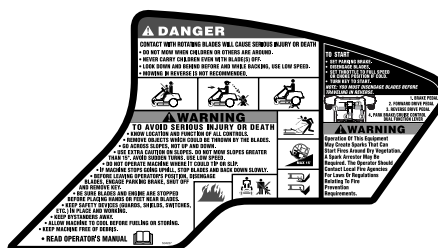
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777125049



777S34227



777D17127



777X46410 (42")

Part	Part Number	Part	Part Number	Part	Part Number
BLADES	942-04112 (X3)	FUEL FILTER	KH-25-450-22-S	MULCH KIT	18A3000100
LOWER DRIVE BELT	954-04317	GAS CAP	951-12428	BAGGER	18A70027100
DECK SPINDLE BELT	954-04333A	DECK WHEEL	734-04155	FRONT WEIGHT KIT	18A70030100
DECK SPINDLES	910-04028A (X2)	BATTERY	925-17070	COVER	420-290-0013
IGNITION KEYS	925-2054A	MULTI-USE TOOL	946-04353A	BLADE REM. TOOL	420-290-0005
SOLENOID	725-04439	CASTER WHEEL ASSY	634-04711-0031	OIL SPRING	420-290-0005
OIL FILTER	KH-12-450-01-S	WHEEL ASSEMBLY	634-04711-0031	OIL FL. LVL. WINDOW	420-290-0005
WHEEL FILTER	KH-12-450-01-S	REAR BUMPER	733-06558-0021	SPARK PLUG WRENCH	SPW-136
SPARK PLUG	KH-12-450-01-S	DISCHARGE CHUTE	631-04268	22 to 3/8" BL.	22216
DISCHARGE CHUTE	631-04268	REAR WHEEL	634-04711-0031	REAR WHEEL	634-04711-0031
REAR WHEEL	634-04711-0031	REAR WHEEL	634-04711-0031	REAR WHEEL	634-04711-0031

777X45956 (46")

Part	Part Number	Part	Part Number	Part	Part Number
BLADES	942-04112 (X3)	AIR FILTER	N/A	LAST STEP	925-17070
UPPER DRIVE BELT	N/A	W/RE CLEANER	KH-25-450-01-S	THROTTLE/CHOKE	N/A
LOWER DRIVE BELT	954-04317	AIR FILTER	N/A	CONTROL CABLE	946-04353A
DECK SPINDLE BELT	954-04333	PRE-CLEANER	N/A	CASTER WHEEL	N/A
DECK SPINDLES	910-04028A (X2)	SPARK PLUG	KH-12-450-01-S	ASSEMBLY	634-04711-0031
IGNITION KEYS	925-2054A	FUEL FILTER	KH-25-450-01-S	WHEEL ASSEMBLY	634-04711-0031
SOLENOID	725-04439	GAS CAP	951-12428	DISCHARGE CHUTE	631-04268
OIL FILTER	KH-12-450-01-S	DECK WHEEL	734-04155	ASSEMBLY	631-04268

777X45529



777X46409 (50")

Part	Part Number	Part	Part Number	Part	Part Number
BLADES	942-04112 (X3)	FUEL FILTER	KH-25-450-01-S	MULCH KIT	180-193-000
LOWER DRIVE BELT	954-04317	GAS CAP	951-12428	BAGGER	18A70027100
DECK SPINDLE BELT	954-04333	DECK WHEEL	734-04155	FRONT WEIGHT KIT	18A70030100
DECK SPINDLES	910-04028A (X2)	BATTERY	925-17070	COVER	420-290-0013
IGNITION KEYS	925-2054A	MULTI-USE TOOL	946-04353A	BLADE REM. TOOL	420-290-0005
SOLENOID	725-04439	CASTER WHEEL ASSY	634-04711-0031	OIL SPRING	420-290-0005
OIL FILTER	KH-12-450-01-S	WHEEL ASSEMBLY	634-04711-0031	OIL FL. LVL. WINDOW	420-290-0005
WHEEL FILTER	KH-12-450-01-S	REAR BUMPER	733-06558-0021	SPARK PLUG WRENCH	SPW-136
SPARK PLUG	KH-12-450-01-S	DISCHARGE CHUTE	631-04268	22 to 3/8" BL.	22216
DISCHARGE CHUTE	631-04268	REAR WHEEL	634-04711-0031	REAR WHEEL	634-04711-0031
REAR WHEEL	634-04711-0031	REAR WHEEL	634-04711-0031	REAR WHEEL	634-04711-0031

777X46309 (54")

Part	Part Number	Part	Part Number	Part	Part Number
BLADES	942-04112 (X3)	AIR FILTER	N/A	BATTERY	925-17070
UPPER DRIVE BELT	N/A	W/RE CLEANER	KH-25-450-01-S	THROTTLE/CHOKE	N/A
LOWER DRIVE BELT	954-04317	AIR FILTER	N/A	CONTROL CABLE	946-04353A
DECK SPINDLE BELT	954-04333	PRE-CLEANER	N/A	CASTER WHEEL	N/A
DECK SPINDLES	910-04028A (X2)	SPARK PLUG	KH-12-450-01-S	ASSEMBLY	634-04711-0031
IGNITION KEYS	925-2054A	FUEL FILTER	KH-25-450-01-S	WHEEL ASSEMBLY	634-04711-0031
SOLENOID	725-04439	GAS CAP	951-12428	DISCHARGE CHUTE	631-04268
OIL FILTER	KH-12-450-01-S	DECK WHEEL	734-04155	ASSEMBLY	631-04268

777X46245

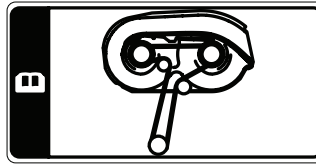


Labels

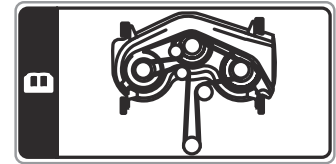
777S34226



777I22281 (42" & 46")



777I22282 (50" & 54")



777D15397



777D15399



777S33896 (42" & 46")



777D15400

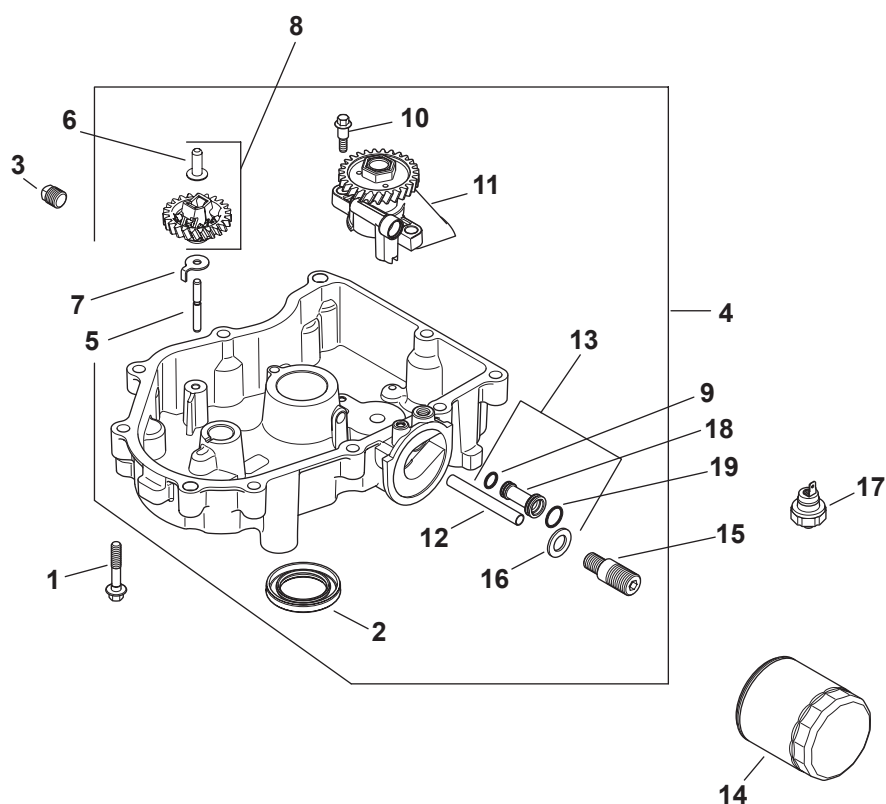


777D15468



777S30503 (50" & 54")

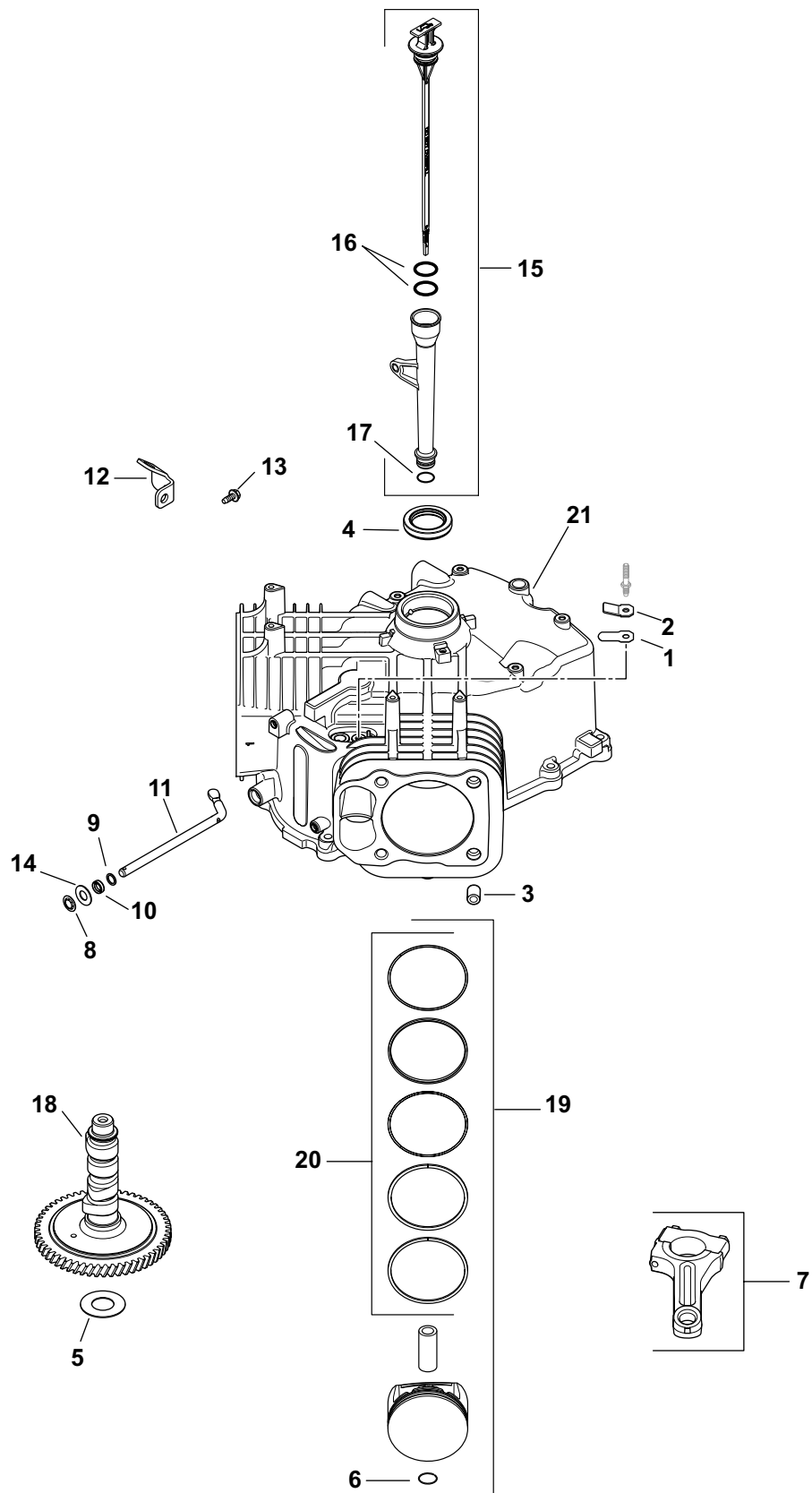




Ref.	Part Number	Description
1	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
2	KH-25-032-06-S	Oil Seal, 2.38 x 1.45
3	KH-25-139-57-S	Square Head Pipe Plug, 3/8"
4	KH-32-199-14-S	Oil Pan Assembly
5	KH-12-144-02	Governor Gear Shaft
6	KH-12-380-01	Governor Regulating Pin
7	KH-24-448-02-S	Locking Tab
8	KH-32-310-02-S	Governor Gear Kit
9	KH-24-153-01	Oil Pick-Up O-Ring
10	KH-32-086-01-S	Screw

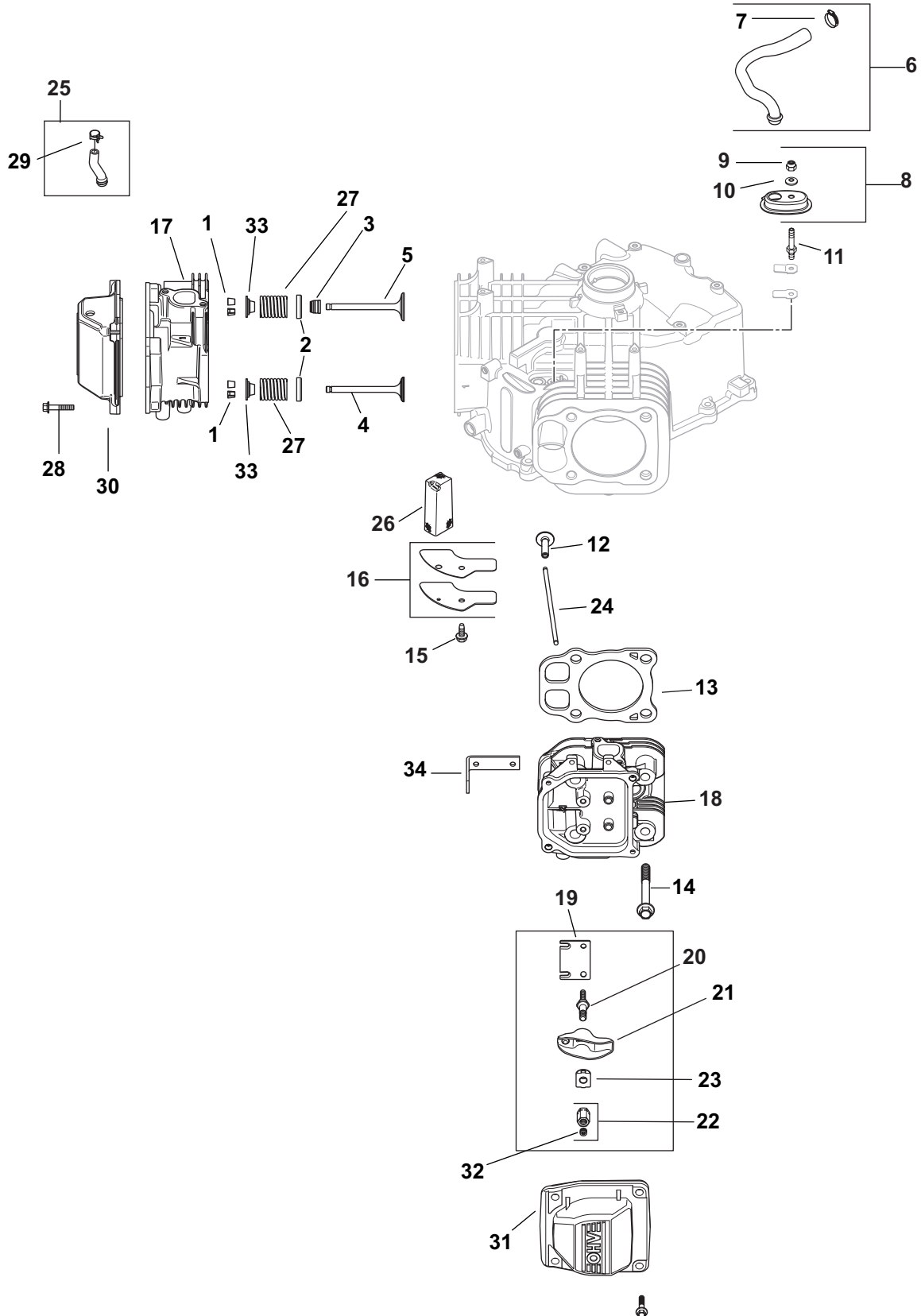
Ref.	Part Number	Description
11	KH-32-393-16-S	Oil Pump Assembly
12	KH-32-123-01-S	Oil Feed Tube (Filter to Oil Pan)
13	KH-32-123-09-S	Oil Feed Tube Assembly
14	KH-12-050-01-S	Oil Filter
15	KH-32-136-05-S	Oil Filter Nipple
16	KH-32-468-02-S	Flat Washer
17	KH-25-099-27-S	Oil Pressure Switch
18	KH-32-123-06-S	Oil Feed Tube
19	KH-32-153-05-S	O-Ring

Kohler SV715-3027 Crankcase



Ref.	Part Number	Description
1	KH-12-402-02	Breather Reed
2	KH-24-018-04-S	Breather Reed Retainer
3	KH-24-380-16-S	Locating Pin
4	KH-24-032-19-S	Oil Seal, 1.78 x 1.26
5	KH-12-422-07-S	Camshaft Shim (White, .028)
—	KH-12-422-08-S	Camshaft Shim (Blue, .03)
—	KH-12-422-09-S	Camshaft Shim (Red, .032)
—	KH-12-422-10-S	Camshaft Shim (Yellow, .034)
—	KH-12-422-11-S	Camshaft Shim (Green, .036)
—	KH-12-422-12-S	Camshaft Shim (Gray, .038)
—	KH-12-422-13-S	Camshaft Shim (Black, .04)
6	KH-24-018-01-S	Piston Pin Retainer
7	KH-24-067-30-S	Connecting Rod (STD)
8	KH-24-018-09-S	Ring Retainer
9	KH-24-468-15-S	Flat Washer, 1 ¹ / ₃₂
10	KH-28-032-09-S	Governor Cross Shaft Seal
11	KH-24-144-38-S	Governor Cross Shaft
12	KH-24-126-19	Oil Fill Tube Bracket
13	KH-M-545013-S	Flange Screw, M5 x .8 x 13
14	KH-M-931010-S	Flat Washer, 9mm
15	KH-32-755-04-S	Dipstick & Tube Kit
—	KH-32-038-08-S	Dipstick Only
—	KH-32-123-11-S	Tube Only
16	KH-25-153-09-S	O-Ring
17	KH-12-153-01-S	Lower Oil Fill Tube O-Ring
18	KH-32-010-05-S	Camshaft Assembly
19	KH-25-874-05-S	Piston W/ Ring Kit (STD)
—	KH-25-874-02-S	Piston W/ Ring Kit (0.08)
—	KH-25-874-03-S	Piston W/ Ring Kit (0.25)
20	KH-24-108-14-S	Ring Set (STD)
—	KH-24-108-15-S	Ring Set (.08)
—	KH-24-108-16-S	Ring Set (.25)
21	N/A	Crankcase (Use Short Block)

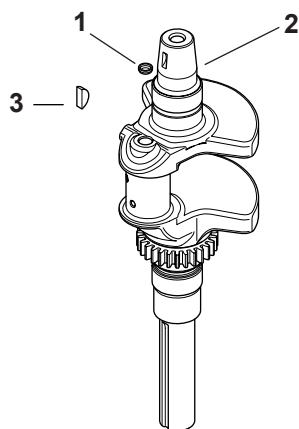
Kohler SV715-3027 Head/Valve/Breather



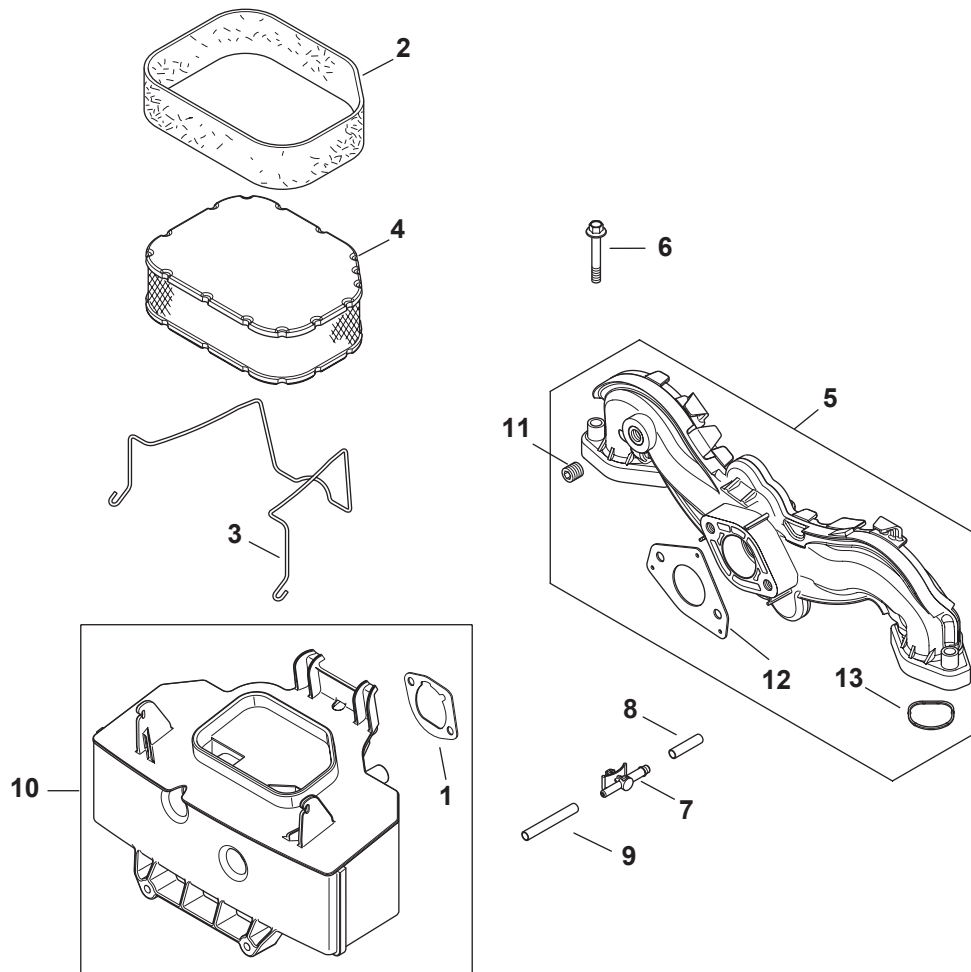
Kohler SV715-3027 Head/Valve/Breather

Ref.	Part Number	Description
1	KH-12-755-03	Retainer Kit
2	KH-235011-S	Spring Retainer
3	KH-66-032-05-S	Valve Stem Seal
4	KH-24-016-01	Exhaust Valve (STD)
5	KH-24-017-01	Intake Valve (STD)
6	KH-32-326-06-S	Breather Hose Kit (Inc. #7)
7	KH-25-237-31-S	Hose Clamp, ½
8	KH-32-081-02-S	Housing Breather Kit (Inc. #9 & 10)
9	KH-M-547050-S	Lock Nut, M5 x 8
10	KH-32-468-01-S	Sealing Washer
11	KH-32-072-03-S	Breather Cover Stud
12	KH-32-019-02-S	Tappet
13	KH-32-841-02-S	Cylinder Head Gasket Kit
14	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
15	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
16	KH-32-096-04-S	Breather Cover
17	KH-32-318-13-S	Cylinder Head Assembly Kit, #1 (Inc. Exhaust Mounting Hardware)
18	KH-32-318-14-S	Cylinder Head Assembly Kit, #2 (Inc. Exhaust Mounting Hardware)
19	KH-32-146-09-S	Guide Plate
20	KH-32-072-04-S	Rocker Stud
21	KH-32-186-03-S	Rocker Arm
22	KH-32-100-05-S	Hex Nut Assembly (Inc. #32)
23	KH-25-599-01-S	Rocker Arm Pivot
24	KH-32-411-04-S	Push Rod
25	KH-32-326-07-S	Fuel Pump Hose Kit (Inc. #29)
26	KH-32-050-05-S	Breather Filter
27	KH-32-089-05-S	Valve Spring
28	KH-25-086-374-S	Pan Head Screw
29	KH-25-237-01-S	Hose Clamp
30	KH-25-096-10-S	Rocker Cover
31	KH-25-096-09-S	Rocker Cover
32	KH-25-086-168-S	Set Screw
33	KH-25-173-28-S	Valve Spring Cap
34	KH-25-445-03-S	Lifting Strap
NS	KH-32-755-03-S	Cylinder Head Hardware Kit

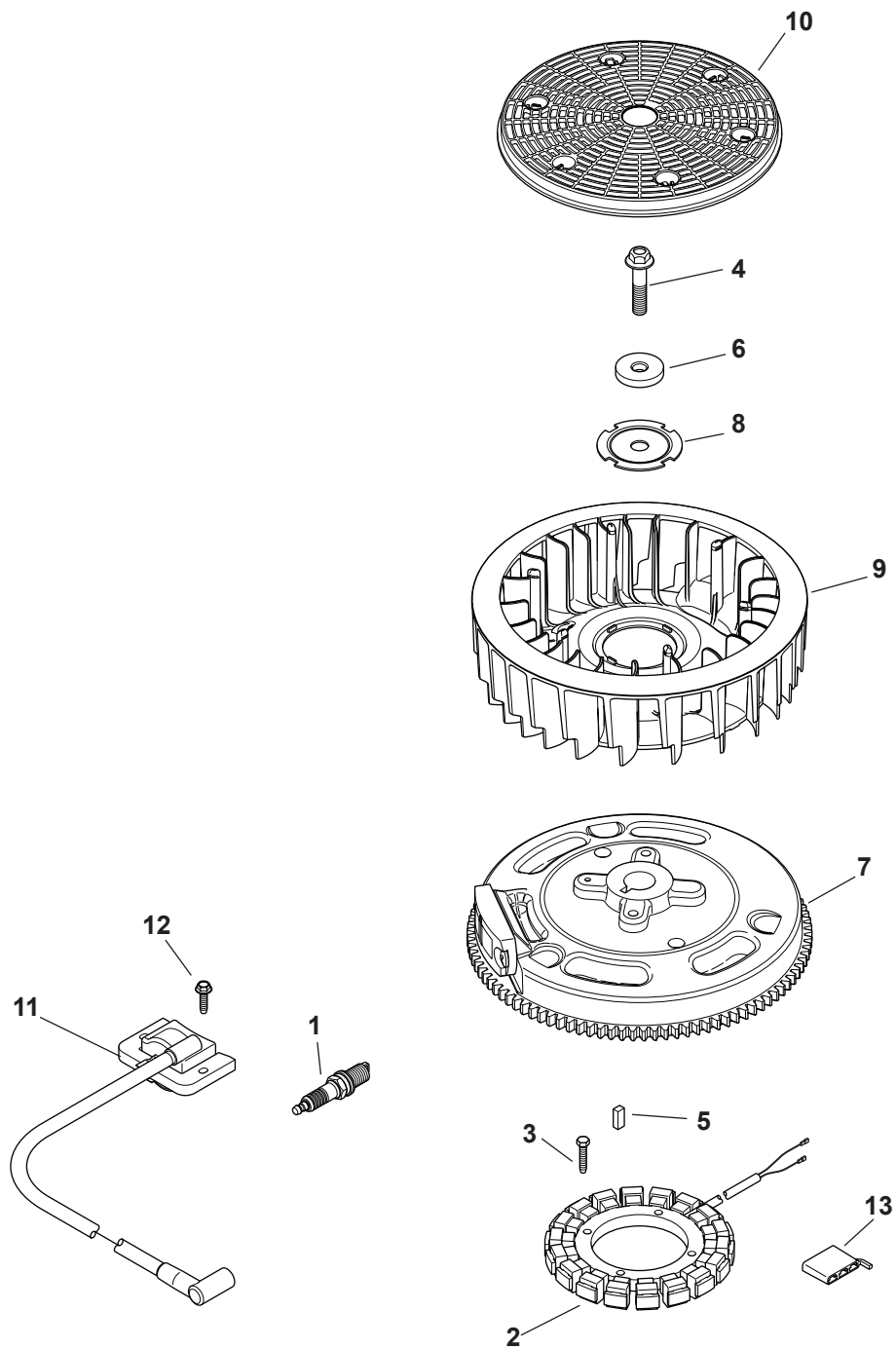
Kohler SV715-3027 Crankshaft



Ref.	Part Number	Description
1	KH-52-139-09-S	Cup Plug
2	KH-32-014-313-S	Crankshaft
3	KH-X-43-1-S	Key, 1/8" x 1/2"

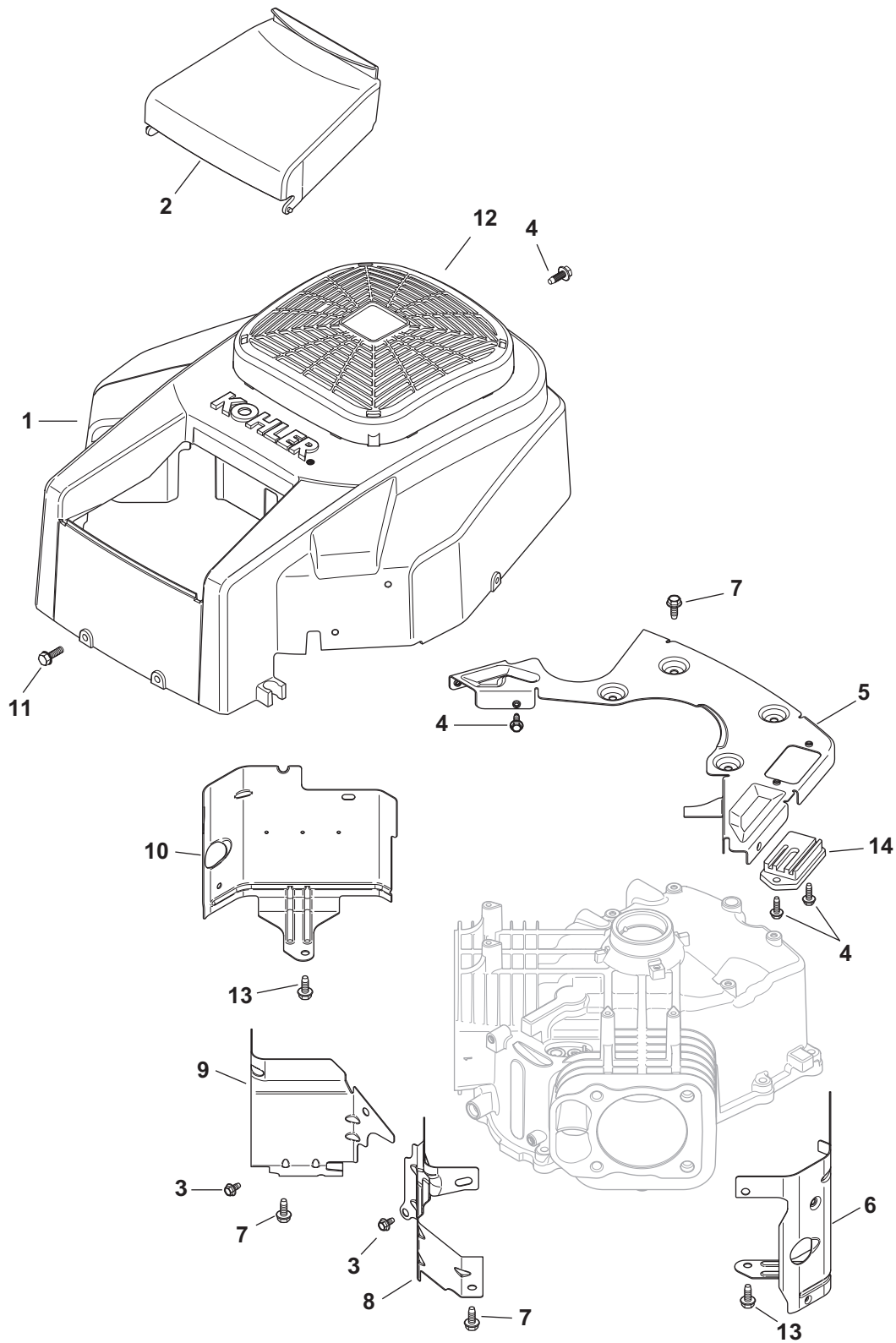


Ref.	Part Number	Description
1	KH-24-041-14	Air Cleaner Base Gasket
2	KH-32-883-03-S1	Pre-Cleaner Element
3	KH-32-344-02-S	Air Cleaner Element Latch
4	KH-32-883-03-S1	Air Filter Element
5	KH-24-164-91-S	Intake Manifold Kit
6	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
7	KH-25-155-51-S	Evaporative Connector
8	KH-25-173-33-S	Evaporative Mask
9	KH-25-326-08-S	Evaporative Hose, 20"
10	KH-32-094-08-S	Air Cleaner Base
11	KH-25-139-60-S	Pipe Plug, 1/8
12	KH-24-041-52-S	Carburetor Gasket
13	KH-24-153-27-S	Intake Port O-Ring



Ref.	Part Number	Description
1	759-3336	Spark Plug
2	KH-237878	15 Amp Stator Kit
3	KH-M-548025-S	Screw, M5 x 0.8 x 25
4	KH-25-086-361-S	Hex Flange Screw
5	KH-25-340-04-S	Square Key
6	KH-25-468-09-S	Flat Washer
7	KH-32-025-22-S	Flywheel Assembly
8	KH-20-146-05-S	Fan Mounting Plate
9	KH-32-157-01-S	Fan
10	KH-32-162-03-S	Grass Screen
11	KH-24-584-45-S	Module Ignition Kit
12	KH-M-545020-S	Screw, M5 x .8 x 20
13	KH-25-155-41-S	Connector
N/A	KH-25-454-03-S	Wire Tie
N/A	KH-32-176-24-S	Wiring Harness

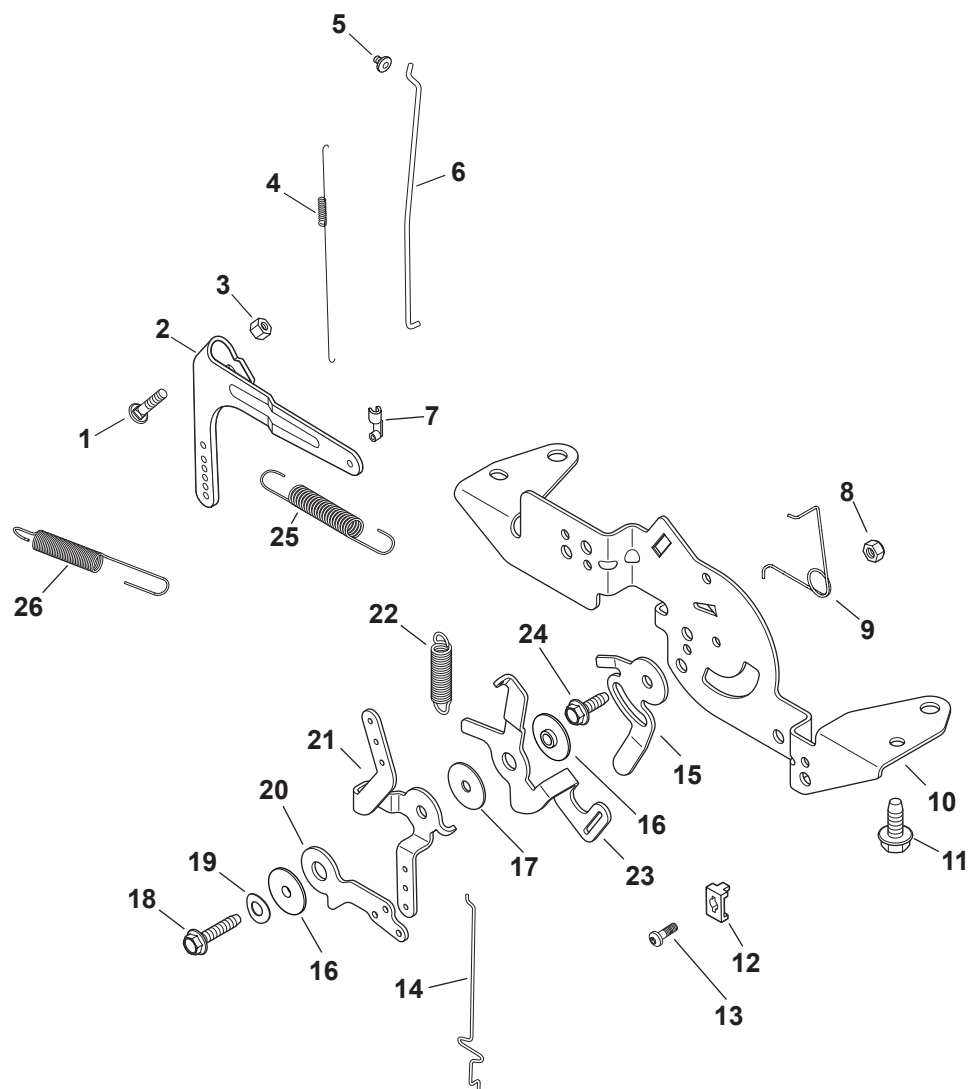
Kohler SV715-3027 Blower Housing & Baffles



Kohler SV715-3027 Blower Housing & Baffles

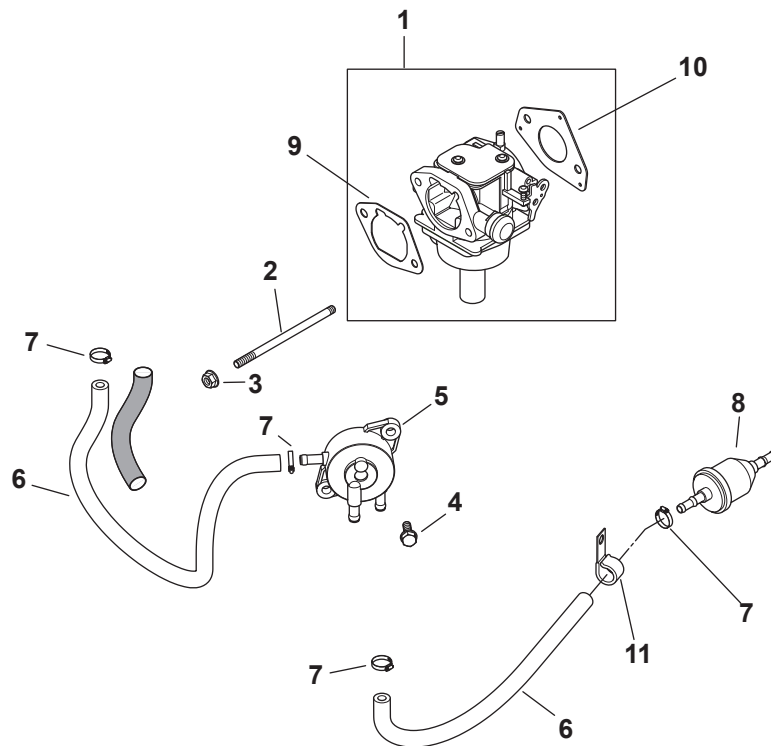
Ref.	Part Number	Description
1	KH-32-027-08-S	Blower Housing Kit
2	KH-32-096-08-S	Air Cleaner Cover
3	KH-M-0545010	Flange Screw, M5 x .8 x 10
4	KH-M-545016-S	Flange Screw, M5 x .8 x 16
5	KH-32-146-05-S	Backing Plate Kit
6	KH-32-063-12-S	Cylinder Barrel Baffle, #2 Side
7	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
8	KH-24-063-94-S	Valley Baffle, #2 Cylinder
9	KH-24-063-93-S	Valley Baffle, #1 Cylinder
10	KH-32-063-10-S	Cylinder Barrel Baffle, #1 Side
11	KH-24-086-12	Screw, M6 x 1.7 x 18
12	KH-32-314-05-S	Fixed Guard
13	KH-25-086-158-S	Flange Screw, M6 x 1.0 x 10
14	KH-41-403-10-S	Regulator/Rectifier
NS	KH-32-113-11-S	Fixed Guard Decal
NS	KH-41-037-10-S	Nameplate Service

Kohler SV715-3027 Engine Controls

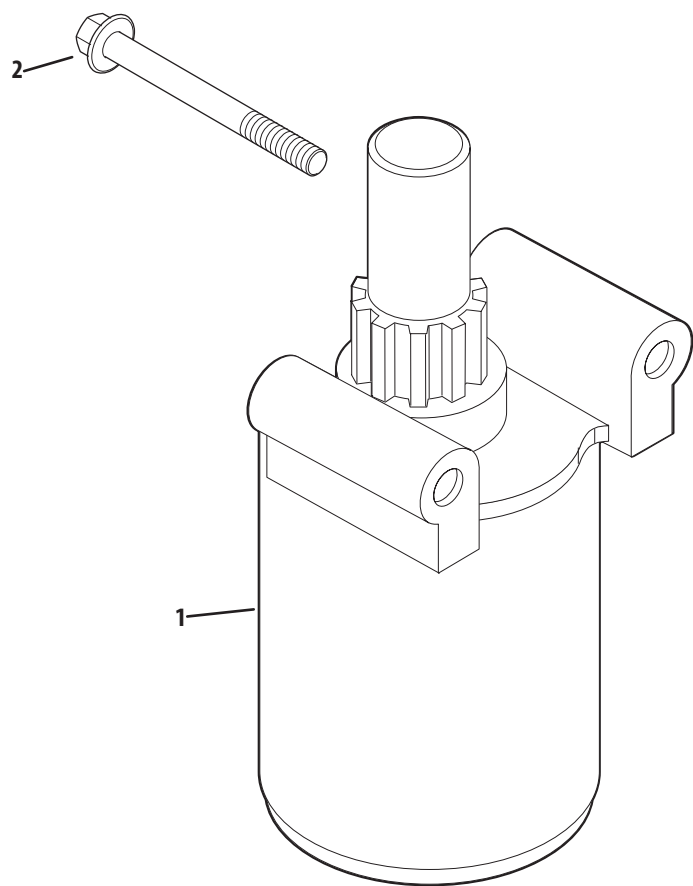


Ref.	Part-Number	Description
1	KH-24-211-03-S	Bolt, M6 x 1.0 x 25
2	KH-24-090-51-S	Governor Lever
3	KH-M-641060-S	Flange Nut, M6 x 1.0
4	KH-24-089-01	Linkage Spring
5	KH-25-158-08	Linkage Retaining Bushing
6	KH-24-079-04	Throttle Linkage
7	KH-25-158-11	Throttle Linkage Bushing
8	KH-M-547050-S	Lock Nut, M5 x .8
9	KH-24-089-03	Choke Return Spring
10	KH-32-126-04-S	Control Bracket
11	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
12	KH-12-237-01	Cable Clamp
13	KH-24-086-43-S	Screw, M5 x .8 x 16
14	KH-24-079-22-S	Choke Linkage
15	KH-32-090-09-S	Speed Setting Lever
16	KH-24-112-27-S	Control Assembly Spacer
17	KH-24-468-01	Flat Washer, 5.5mm
18	KH-25-086-151-S	Screw, M5 x .8 x 25mm
19	KH-41-468-03	Spring Washer, ¼
20	KH-32-090-12-S	Choke Lever
21	KH-32-090-08-S	Speed Control Lever
22	KH-32-089-03-S	Speed Control Spring
23	KH-32-090-07-S	Governor Spring Lever
24	KH-M-545016-S	Flange Screw, M5 x .8 x 16
25	KH-24-089-55-S	Governor Spring
26	KH-24-089-18	Governor Spring

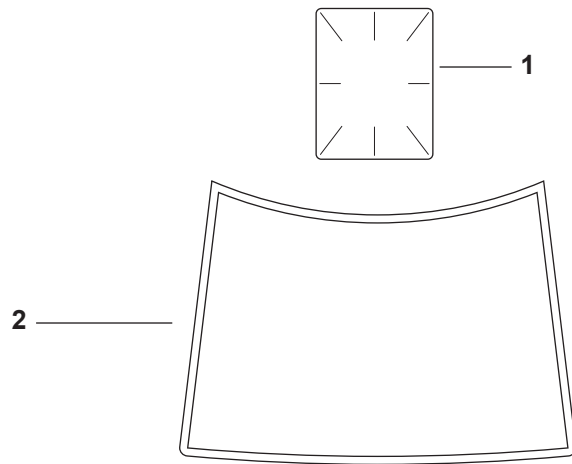
Kohler SV715-3027 Fuel System



Ref.	Part-Number	Description
1	KH-32-853-22-S	Carburetor Kit
2	KH-M-629105-S	Stud, M6 x 1.0 x 106
3	KH-M-641060-S	Flange Nut, M6 x 1.0
4	KH-24-086-12	Tap Screw, M6 x 1.7 x 18
5	KH-24-393-16	Fuel Pump
6	KH-25-111-81-S	Fuel Line
7	KH-25-237-31-S	Hose Clamp, ½
8	KH-25-050-22-S1	Fuel Filter
9	KH-24-041-14	Air Cleaner Base Gasket
10	KH-24-041-52-S	Carburetor Gasket
11	KH-47-154-01-S	Cable Clip



Ref.	Part Number	Description
1	KH-32-098-04-S	Starter Assembly
2	KH-M-851080-S	Flange Screw, M8 x 1.25 x 80
—	KH-12-243-04-S	Brush Assembly
—	KH-32-211-01-S	Thru Bolt
—	KH-32-227-01-S	End Cap

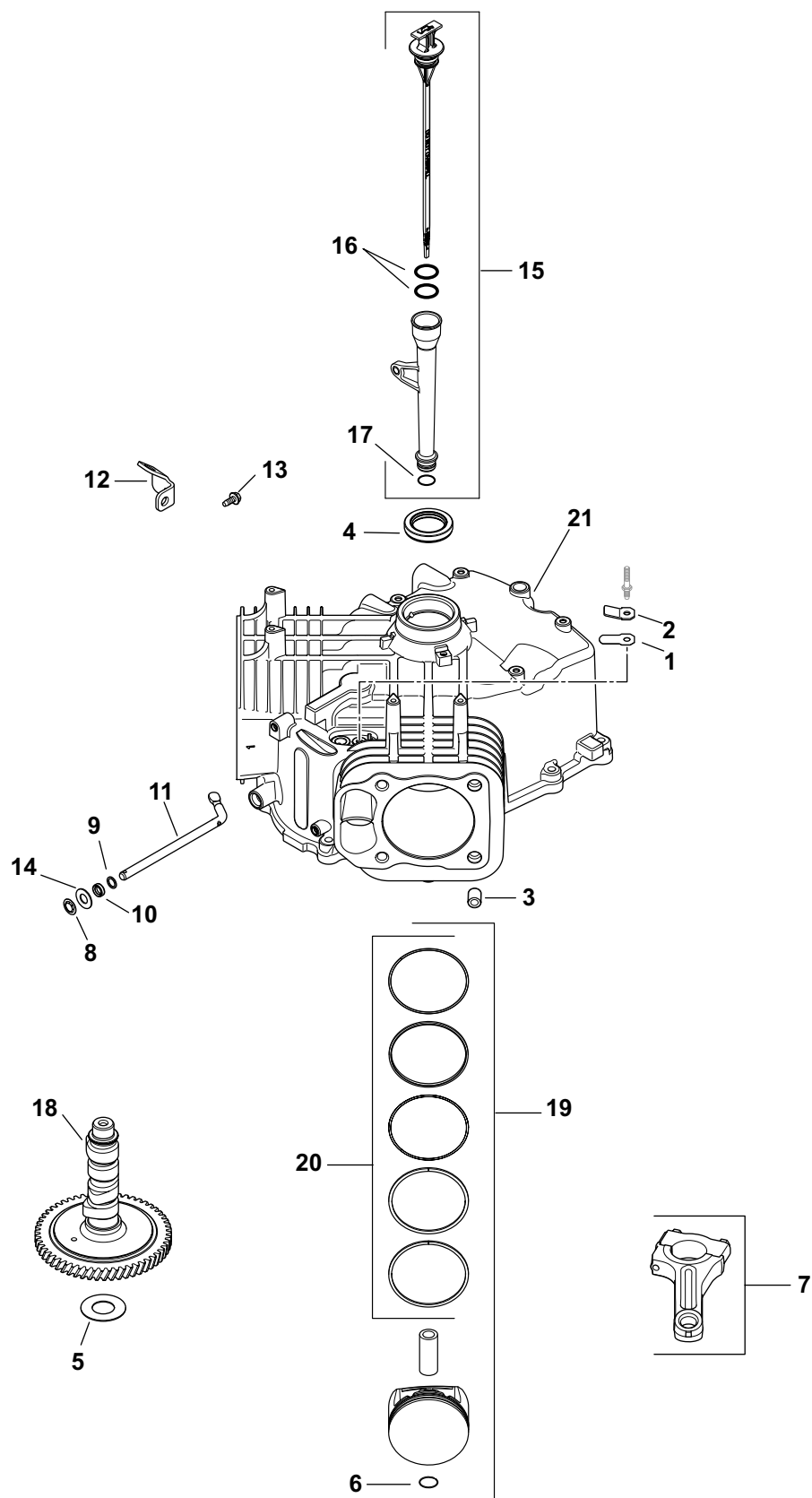


Artwork is representative.
Actual labels may differ depending on model and specification number.

Ref.	Part Number	Description
1	KH-25-113-39-S	Clear Laminate Decal
2	KH-32-113-76-S	Decal, 22 HP

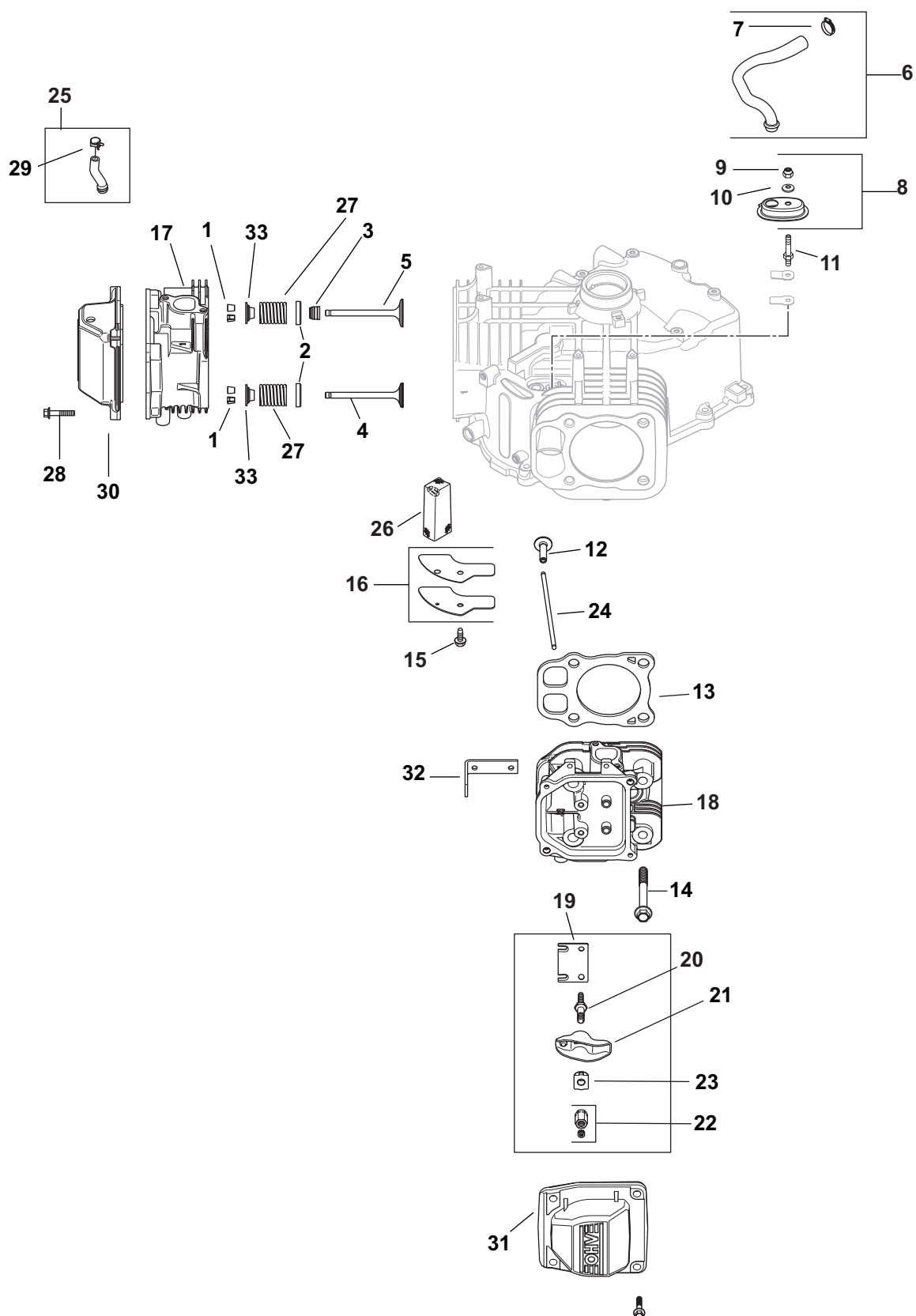
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Kohler SV720-3050 Crankcase



Ref.	Part Number	Description
1	KH-12-402-02	Breather Reed
2	KH-24-018-04-S	Breather Reed Retainer
3	KH-24-380-16-S	Locating Pin
4	KH-24-032-19-S	Oil Seal, 1.78 x 1.26
5	KH-12-422-07-S	Camshaft Shim (White, .028)
—	KH-12-422-08-S	Camshaft Shim (Blue, .03)
—	KH-12-422-09-S	Camshaft Shim (Red, .032)
—	KH-12-422-10-S	Camshaft Shim (Yellow, .034)
—	KH-12-422-11-S	Camshaft Shim (Green, .036)
—	KH-12-422-12-S	Camshaft Shim (Gray, .038)
—	KH-12-422-13-S	Camshaft Shim (Black, .04)
6	KH-24-018-01-S	Piston Pin Retainer
7	KH-24-067-30-S	Connecting Rod (STD)
8	KH-24-018-09-S	Ring Retainer
9	KH-24-468-15-S	Flat Washer, 1 $\frac{1}{32}$
10	KH-28-032-09-S	Governor Cross Shaft Seal
11	KH-24-144-38-S	Governor Cross Shaft
12	KH-24-126-19	Oil Fill Tube Bracket
13	KH-M-545013-S	Flange Screw, M5 x .8 x 13
14	KH-M-931010-S	Flat Washer, 9mm
15	KH-32-755-04-S	Dipstick & Tube Kit
—	KH-32-038-08-S	Dipstick Only
—	KH-32-123-11-S	Tube Only
16	KH-25-153-09-S	O-Ring
17	KH-12-153-01-S	Lower Oil Fill Tube O-Ring
18	KH-32-010-05-S	Camshaft Assembly
19	KH-25-874-05-S	Piston W/ Ring Kit (STD)
—	KH-25-874-02-S	Piston W/ Ring Kit (0.08)
—	KH-25-874-03-S	Piston W/ Ring Kit (0.25)
20	KH-24-108-14-S	Ring Set (STD)
—	KH-24-108-15-S	Ring Set (.08)
—	KH-24-108-16-S	Ring Set (.25)
21	N/A	Crankcase (Use Short Block)

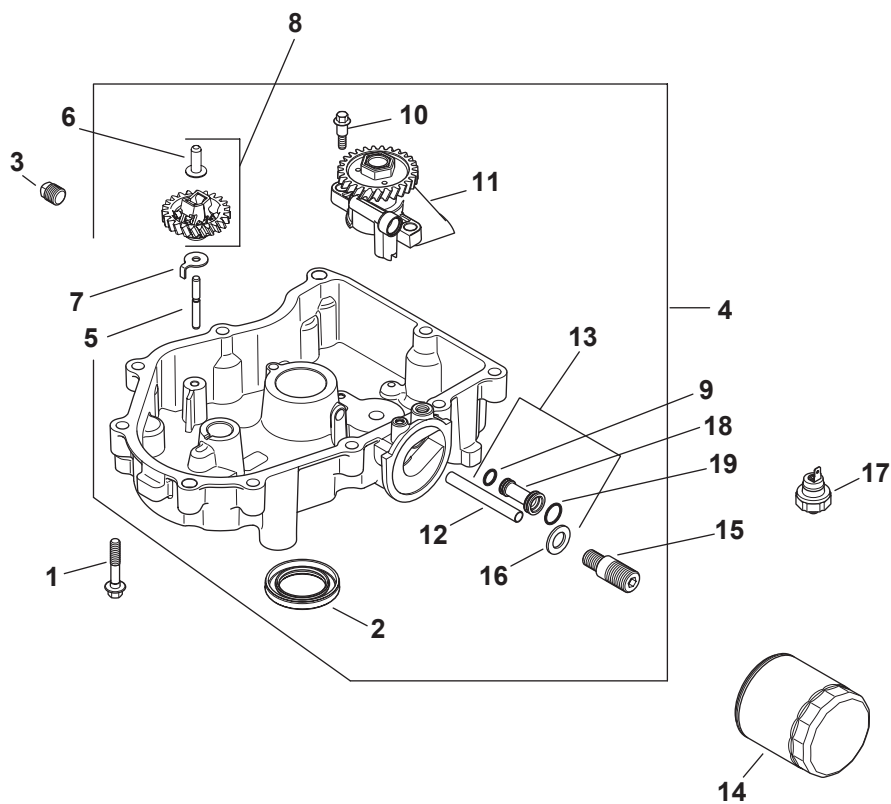
Kohler SV720-3050 Head/Valve/Breather



Kohler SV720-3050 Head/Valve/Breather

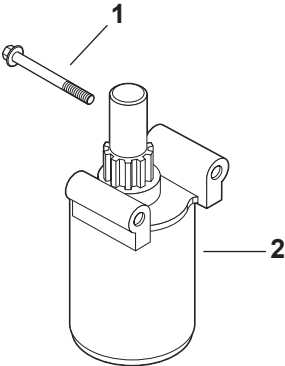
Ref.	Part Number	Description
1	KH-12-755-03	Retainer Kit
2	KH-235011-S	Spring Retainer
3	KH-66-032-05-S	Valve Stem Seal
4	KH-24-016-01	Exhaust Valve (STD)
5	KH-24-017-01	Intake Valve (STD)
6	KH-32-326-06-S	Breather Hose Kit (Inc. #7)
7	KH-25-237-31-S	Hose Clamp, ½
8	KH-32-081-02-S	Housing Breather Kit (Inc. #9 & 10)
9	KH-M-547050-S	Lock Nut, M5 x 8
10	KH-32-468-01-S	Sealing Washer
11	KH-32-072-03-S	Breather Cover Stud
12	KH-32-019-02-S	Tappet
13	KH-32-841-02-S	Cylinder Head Gasket Kit
14	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
15	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
16	KH-32-096-04-S	Breather Cover
17	KH-32-318-13-S	Cylinder Head Assembly Kit, #1 (Inc. Exhaust Mounting Hardware)
18	KH-32-318-14-S	Cylinder Head Assembly Kit, #2 (Inc. Exhaust Mounting Hardware)
19	KH-32-146-09-S	Guide Plate
20	KH-32-072-04-S	Rocker Stud
21	KH-32-186-03-S	Rocker Arm
22	KH-32-100-05-S	Hex Nut Assembly (Inc. #32)
23	KH-25-599-01-S	Rocker Arm Pivot
24	KH-32-411-04-S	Push Rod
25	KH-32-326-07-S	Fuel Pump Hose Kit (Inc. #29)
26	KH-32-050-05-S	Breather Filter
27	KH-32-089-05-S	Valve Spring
28	KH-25-086-374-S	Pan Head Screw
29	KH-25-237-01-S	Hose Clamp
30	KH-25-096-10-S	Rocker Cover
31	KH-25-096-09-S	Rocker Cover
32	KH-25-445-03-S	Lifting Strap
33	KH-25-173-28-S	Valve Spring Cap
NS	KH-32-755-03-S	Cylinder Head Hardware Kit

Kohler SV720-3050 Oil Pan/Lubrication

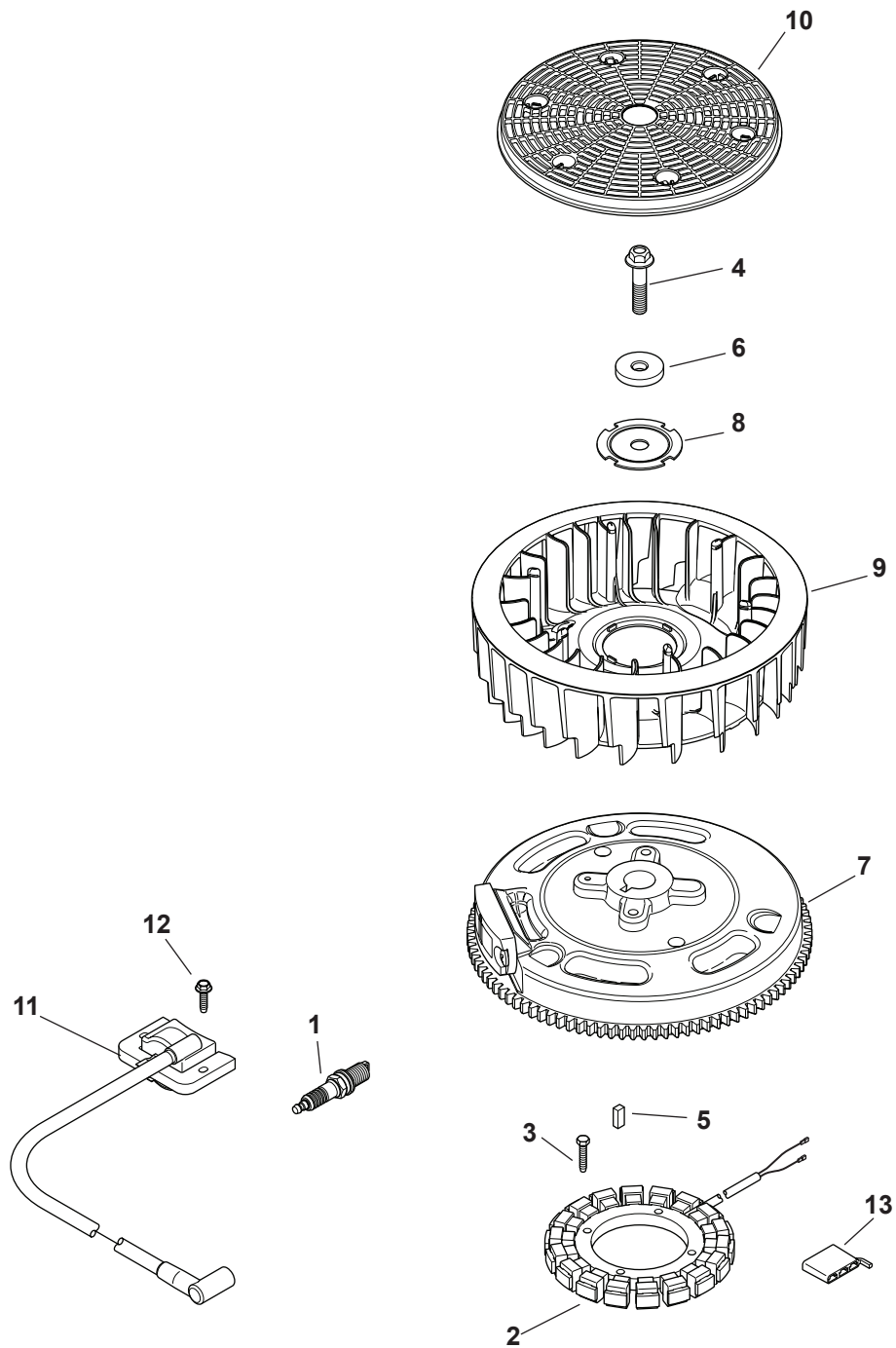


Ref.	Part Number	Description
1	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
2	KH-25-032-06-S	Oil Seal, 2.38 x 1.45
3	KH-25-139-57-S	Square Head Pipe Plug, 3/8"
4	KH-32-199-14-S	Oil Pan Assembly
5	KH-12-144-02	Governor Gear Shaft
6	KH-12-380-01	Governor Regulating Pin
7	KH-24-448-02-S	Locking Tab
8	KH-32-310-02-S	Governor Gear Kit
9	KH-24-153-01	Oil Pick-Up O-Ring
10	KH-32-086-01-S	Screw

Ref.	Part Number	Description
11	KH-32-393-16-S	Oil Pump Assembly
12	KH-32-123-01-S	Oil Feed Tube (Filter to Oil Pan)
13	KH-32-123-09-S	Oil Feed Tube Assembly
14	KH-12-050-01-S	Oil Filter
15	KH-32-136-05-S	Oil Filter Nipple
16	KH-32-468-02-S	Flat Washer
17	KH-25-099-27-S	Oil Pressure Switch
18	KH-32-123-06-S	Oil Feed Tube
19	KH-32-153-05-S	O-Ring

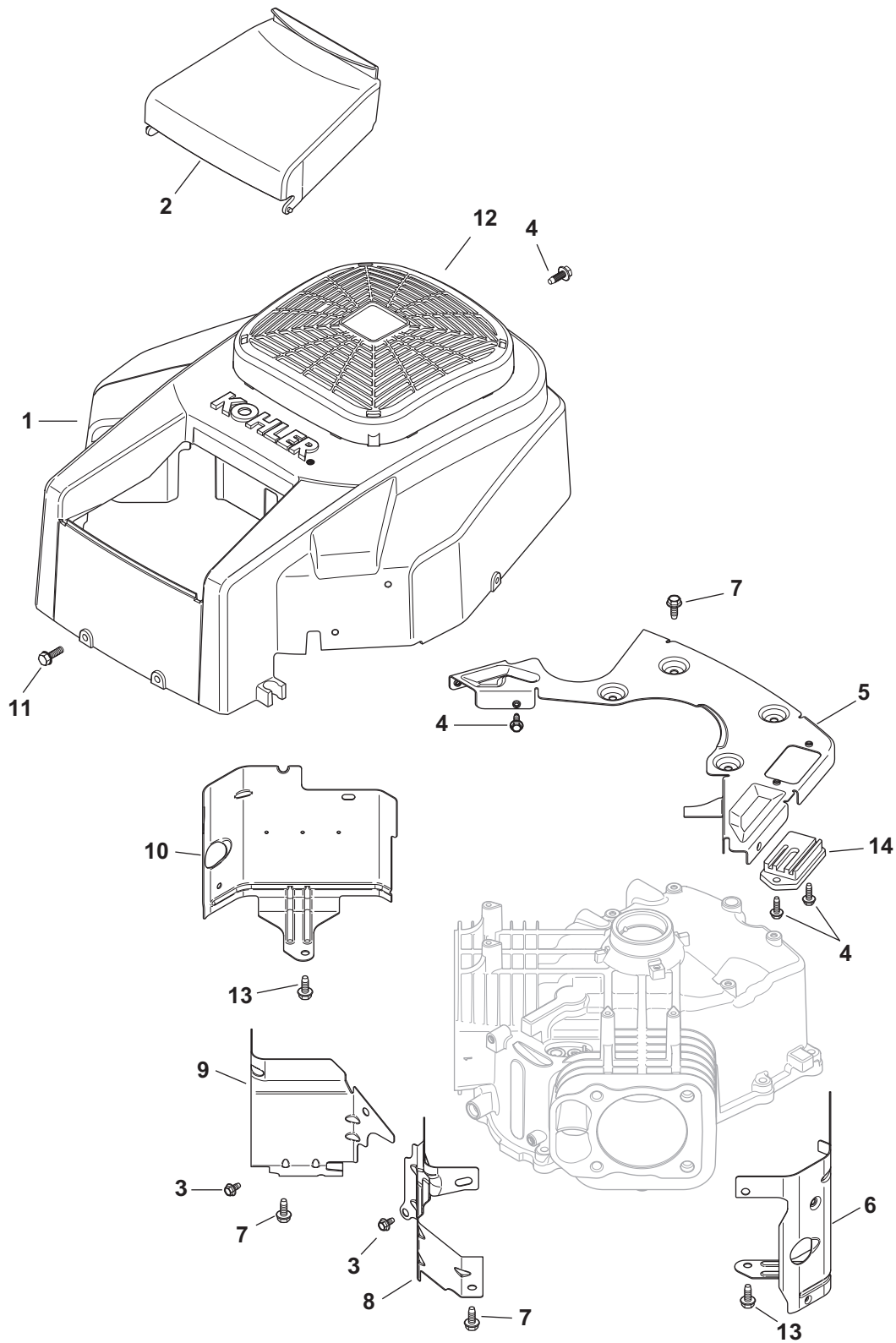


Ref.	Part Number	Description
1	KH-M-851080-S	Flg. Screw, M8 X 1.25 X 80
2	KH-32-098-04-S	Starter Assembly
—	KH-12-243-04-S	Brush Assembly
—	KH-32-211-01-S	Thru Bolt
—	KH-32-227-01-S	End Cap



Ref.	Part Number	Description
1	759-3336	Spark Plug
2	KH-237878	15 Amp Stator Kit
3	KH-M-548025-S	Screw, M5 x 0.8 x 25
4	KH-25-086-361-S	Hex Flange Screw
5	KH-25-340-04-S	Square Key
6	KH-25-468-09-S	Flat Washer
7	KH-32-025-22-S	Flywheel Assembly
8	KH-20-146-05-S	Fan Mounting Plate
9	KH-32-157-01-S	Fan
10	KH-32-162-03-S	Grass Screen
11	KH-24-584-45-S	Module Ignition Kit
12	KH-M-545020-S	Screw, M5 x .8 x 20
13	KH-25-155-41-S	Connector
N/A	KH-25-454-03-S	Wire Tie
N/A	KH-32-176-24-S	Wiring Harness

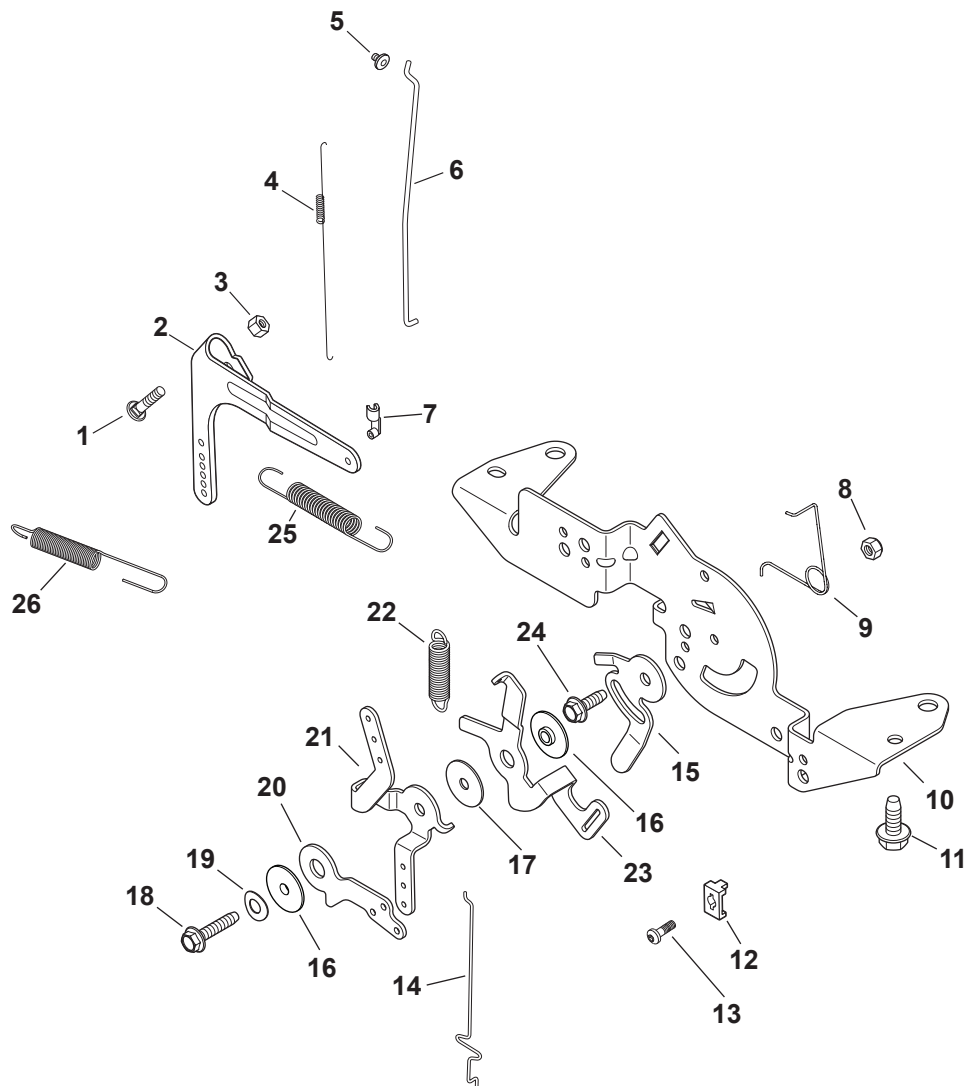
Kohler SV720-3050 Blower Housing & Baffles



Kohler SV720-3050 Blower Housing & Baffles

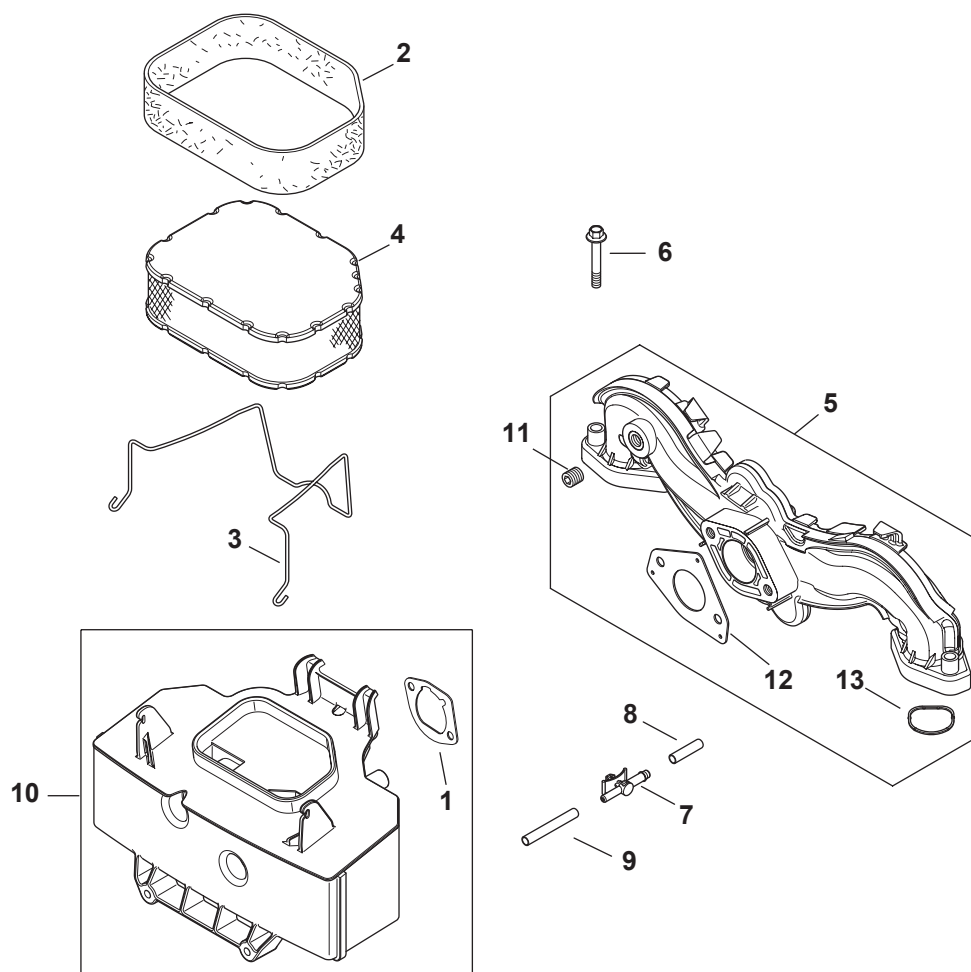
Ref.	Part Number	Description
1	KH-32-027-08-S	Blower Housing Kit
2	KH-32-096-08-S	Air Cleaner Cover
3	KH-M-0545010	Flange Screw, M5 x .8 x 10
4	KH-M-545016-S	Flange Screw, M5 x .8 x 16
5	KH-32-146-05-S	Backing Plate Kit
6	KH-32-063-12-S	Cylinder Barrel Baffle, #2 Side
7	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
8	KH-24-063-94-S	Valley Baffle, #2 Cylinder
9	KH-24-063-93-S	Valley Baffle, #1 Cylinder
10	KH-32-063-10-S	Cylinder Barrel Baffle, #1 Side
11	KH-24-086-12	Screw, M6 x 1.7 x 18
12	KH-32-314-05-S	Fixed Guard
13	KH-25-086-158-S	Flange Screw, M6 x 1.0 x 10
14	KH-41-403-10-S	Regulator/Rectifier
NS	KH-32-113-11-S	Fixed Guard Decal
NS	KH-41-037-10-S	Nameplate Service

Kohler SV720-3050 Engine Controls

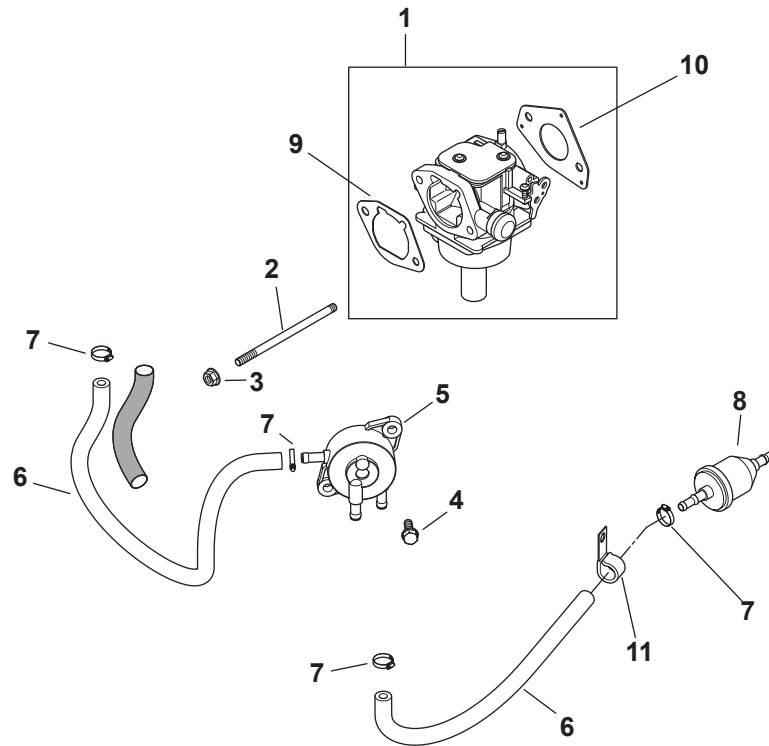


Ref.	Part-Number	Description
1	KH-24-211-03-S	Bolt, M6 x 1.0 x 25
2	KH-24-090-57-S	Governor Lever
3	KH-M-641060-S	Flange Nut, M6 x 1.0
4	KH-24-089-01	Linkage Spring
5	KH-25-158-08	Linkage Retaining Bushing
6	KH-24-079-04	Throttle Linkage
7	KH-25-158-11	Throttle Linkage Bushing
8	KH-M-547050-S	Lock Nut, M5 x .8
9	KH-24-089-03	Choke Return Spring
10	KH-32-126-04-S	Control Bracket
11	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
12	KH-12-237-01	Cable Clamp
13	KH-24-086-43-S	Screw, M5 x .8 x 16
14	KH-24-079-22-S	Choke Linkage
15	KH-32-090-09-S	Speed Setting Lever
16	KH-24-112-27-S	Control Assembly Spacer
17	KH-24-468-01	Flat Washer, 5.5mm
18	KH-25-086-151-S	Screw, M5 x .8 x 25mm
19	KH-41-468-03	Spring Washer, ¼
20	KH-32-090-12-S	Choke Lever
21	KH-32-090-08-S	Speed Control Lever
22	KH-32-089-03-S	Speed Control Spring
23	KH-32-090-07-S	Governor Spring Lever
24	KH-M-545016-S	Flange Screw, M5 x .8 x 16
25	KH-24-089-55-S	Governor Spring
26	KH-24-089-18	Governor Spring

Kohler SV720-3050 Air Intake/Filtration

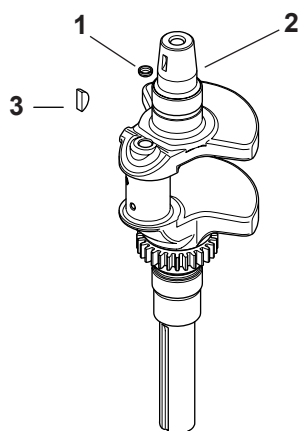


Ref.	Part Number	Description
1	KH-24-041-14	Air Cleaner Base Gasket
2	KH-32-883-03-S1	Pre-Cleaner Element
3	KH-32-344-02-S	Air Cleaner Element Latch
4	KH-32-883-03-S1	Air Filter Element
5	KH-24-164-91-S	Intake Manifold Kit
6	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
7	KH-25-155-51-S	Evaporative Connector
8	KH-25-173-33-S	Evaporative Mask
9	KH-25-326-08-S	Evaporative Hose, 20"
10	KH-32-094-08-S	Air Cleaner Base
11	KH-25-139-60-S	Pipe Plug, 1/8
12	KH-24-041-52-S	Carburetor Gasket
13	KH-24-153-27-S	Intake Port O-Ring

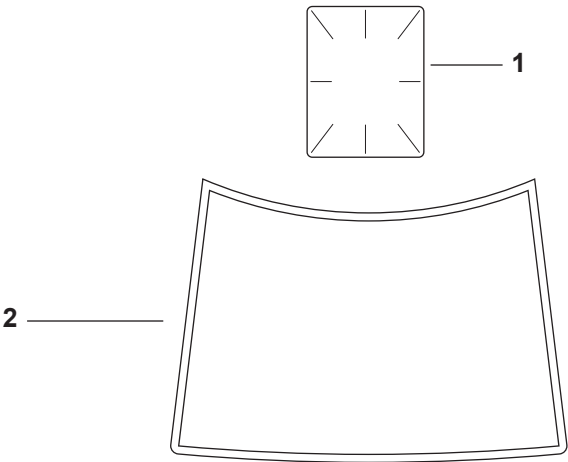


Ref.	Part-Number	Description
1	KH-32-853-22-S	Carburetor Kit
2	KH-M-629105-S	Stud, M6 x 1.0 x 106
3	KH-M-641060-S	Flange Nut, M6 x 1.0
4	KH-24-086-12	Tap Screw, M6 x 1.7 x 18
5	KH-24-393-16	Fuel Pump
6	KH-25-111-81-S	Fuel Line
7	KH-25-237-31-S	Hose Clamp, ½
8	KH-25-050-22-S1	Fuel Filter
9	KH-24-041-14	Air Cleaner Base Gasket
10	KH-24-041-52-S	Carburetor Gasket
11	KH-47-154-01-S	Cable Clip

Kohler SV720-3050 Crankshaft



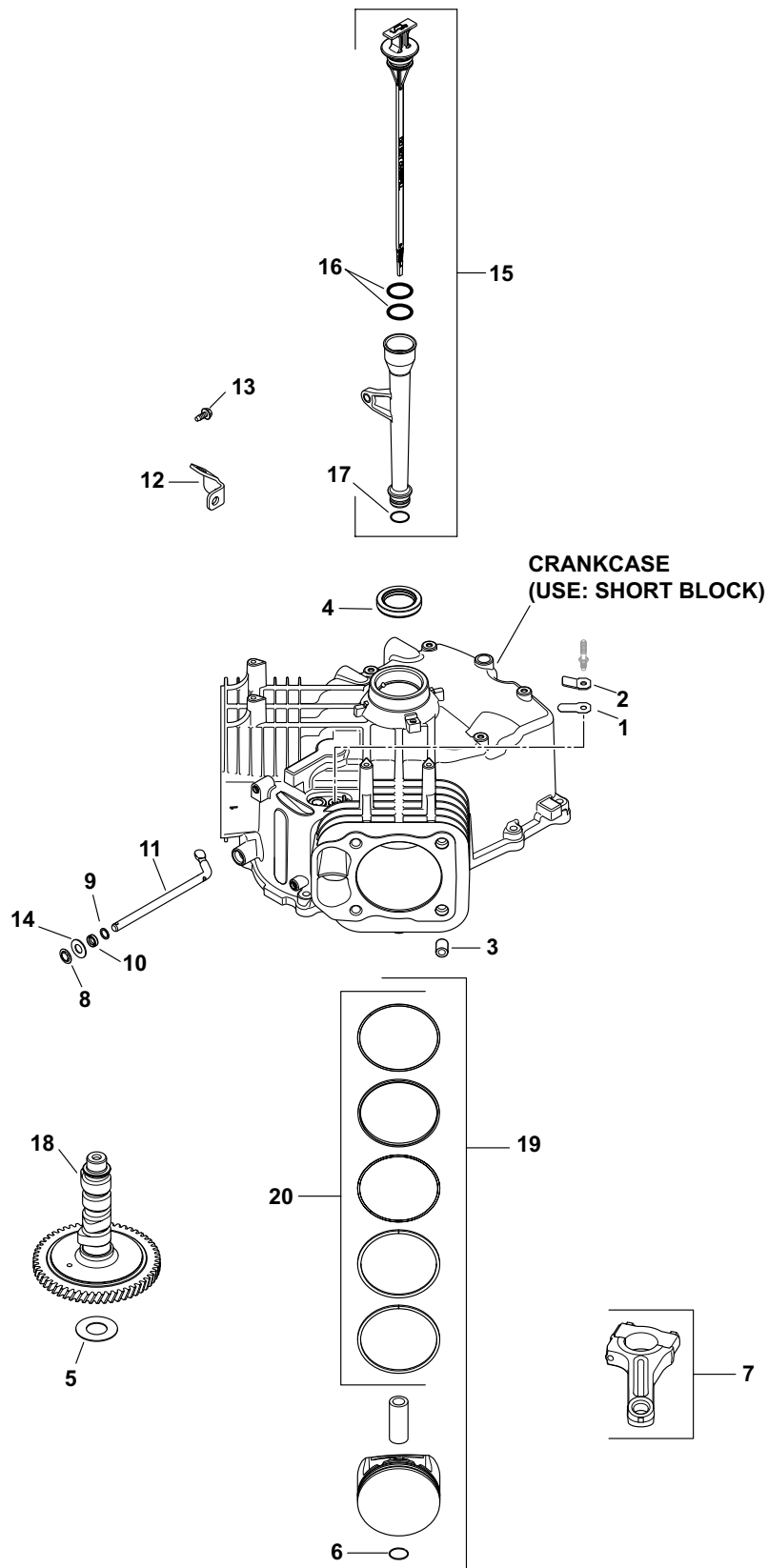
Ref.	Part Number	Description
1	KH-52-139-09-S	Cup Plug
2	KH-32-014-312-S	Crankshaft
3	KH-X-43-1-S	Key, 1/8" x 1/2"



Artwork is representative.
Actual labels may differ depending on model and specification number.

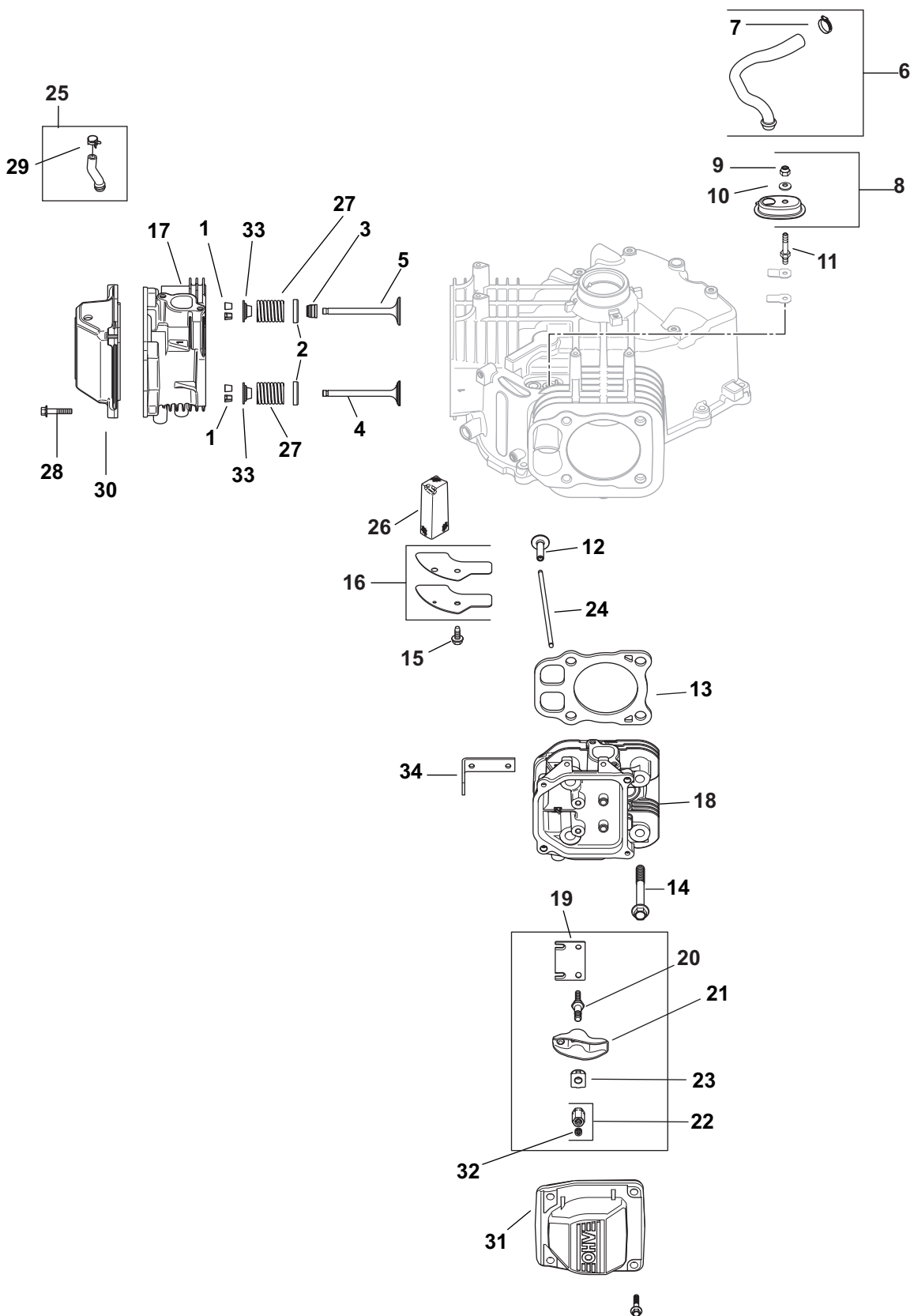
Ref.	Part Number	Description
1	KH-25-113-39-S	Clear Laminate Decal
2	KH-32-113-07-S	Decal, 23 HP

Kohler SV730-3043 Crankcase



Ref.	Part Number	Description
1	KH-12-402-02	Breather Reed
2	KH-24-018-04-S	Breather Reed Retainer
3	KH-24-380-16-S	Pin
4	KH-24-032-19-S	Oil Seal (Helix Lip)
5	KH-12-422-07-S	Camshaft Shim (White .028")
—	KH-12-422-08-S	Camshaft Shim (Blue .03")
—	KH-12-422-09-S	Camshaft Shim (Red .032")
—	KH-12-422-10-S	Camshaft Shim (Yellow .034")
—	KH-12-422-11-S	Camshaft Shim (Green .036")
—	KH-12-422-12-S	Camshaft Shim (Gray .038")
—	KH-12-422-13-S	Camshaft Shim (Black .04")
6	KH-24-018-01-S	Piston Pin Retainer
7	KH-24-067-30-S	Connecting Rod (Std)
8	KH-24-018-09-S	Ring Retainer
9	KH-24-468-15-S	Flat Washer, 1 ¹ / ₃₂
10	KH-28-032-09-S	Governor Cross Shaft Seal
11	KH-24-144-38-S	Governor Cross Shaft
12	KH-24-126-19	Oil Fill Tube Bracket
13	KH-M-545013-S	Flg. Thd. Frm. Screw, M5 x 0.8 x 13
14	KH-M-931010-S	Flat Washer, 9mm
15	KH-32-755-04-S	Dipstick And Tube Kit
—	KH-32-038-08-S	Dipstick Only
—	KH-32-123-11-S	Tube Only
16	KH-25-153-09-S	Dipstick O-Ring
17	KH-12-153-01-S	O-Ring, Lower Oil Fill Tube
18	KH-32-010-05-S	Camshaft Assembly
19	KH-25-874-05-S	Piston w/ Ring Kit
—	KH-25-874-02-S	Piston W/ Ring Kit (0.08)
—	KH-25-874-03-S	Piston W/ Ring Kit (0.25)
20	KH-24-108-14-S	Piston Ring Set, (Std)
—	KH-24-108-15-S	Ring Set (.08)
—	KH-24-108-16-S	Ring Set (.25)

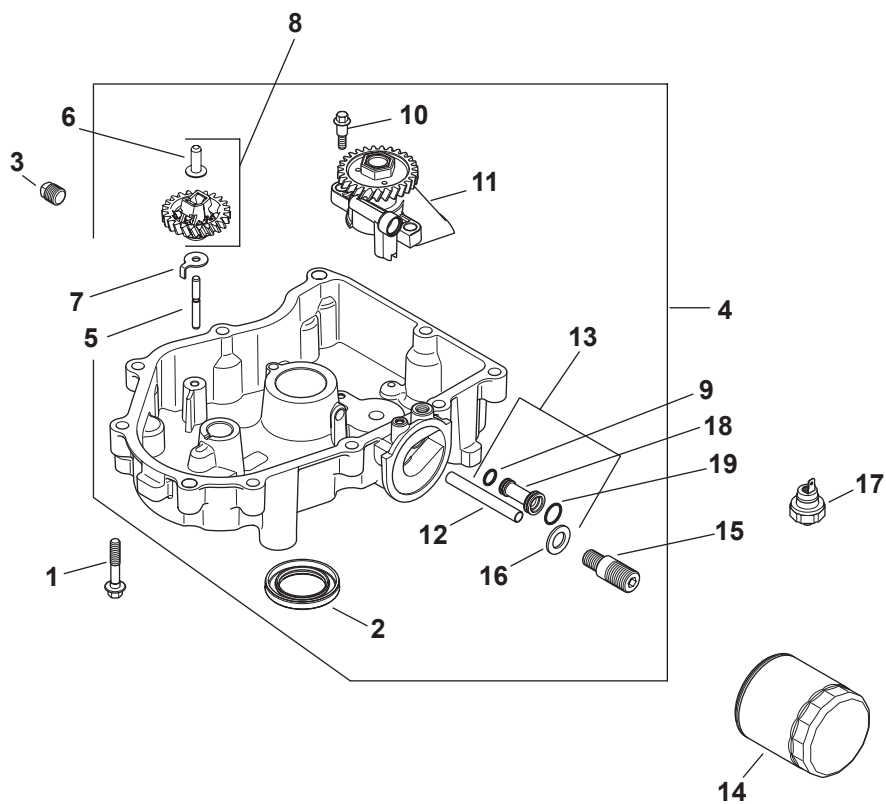
Kohler SV730-3043 Head/Valve/Breather



Kohler SV730-3043 Head/Valve/Breather

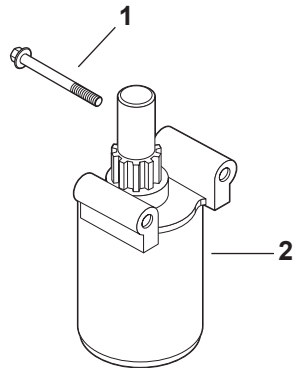
Ref.	Part Number	Description
1	KH-12-755-03	Retainer Kit
2	KH-235011-S	Spring Retainer
3	KH-66-032-05-S	Valve Stem Seal
4	KH-24-016-01	Exhaust Valve (STD)
5	KH-24-017-01	Intake Valve (STD)
6	KH-32-326-06-S	Breather Hose Kit (Inc. #7)
7	KH-25-237-31-S	Hose Clamp, ½
8	KH-32-081-02-S	Housing Breather Kit (Inc. #9 & 10)
9	KH-M-547050-S	Lock Nut, M5 x 8
10	KH-32-468-01-S	Sealing Washer
11	KH-32-072-03-S	Breather Cover Stud
12	KH-32-019-02-S	Tappet
13	KH-32-841-02-S	Cylinder Head Gasket Kit
14	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
15	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
16	KH-32-096-04-S	Breather Cover
17	KH-32-318-13-S	Cylinder Head Assembly Kit, #1 (Inc. Exhaust Mounting Hardware)
18	KH-32-318-14-S	Cylinder Head Assembly Kit, #2 (Inc. Exhaust Mounting Hardware)
19	KH-32-146-09-S	Guide Plate
20	KH-32-072-04-S	Rocker Stud
21	KH-32-186-03-S	Rocker Arm
22	KH-32-100-05-S	Hex Nut Assembly (Inc. #32)
23	KH-25-599-01-S	Rocker Arm Pivot
24	KH-32-411-04-S	Push Rod
25	KH-32-326-07-S	Fuel Pump Hose Kit (Inc. #29)
26	KH-32-050-05-S	Breather Filter
27	KH-32-089-05-S	Valve Spring
28	KH-25-086-374-S	Pan Head Screw
29	KH-25-237-01-S	Hose Clamp
30	KH-25-096-10-S	Rocker Cover
31	KH-25-096-09-S	Rocker Cover
32	KH-25-086-168-S	Set Screw
33	KH-25-173-28-S	Valve Spring Cap
34	KH-25-445-03-S	Lifting Strap
NS	KH-32-755-03-S	Cylinder Head Hardware Kit

Kohler SV730-3043 Oil Pan/Lubrication



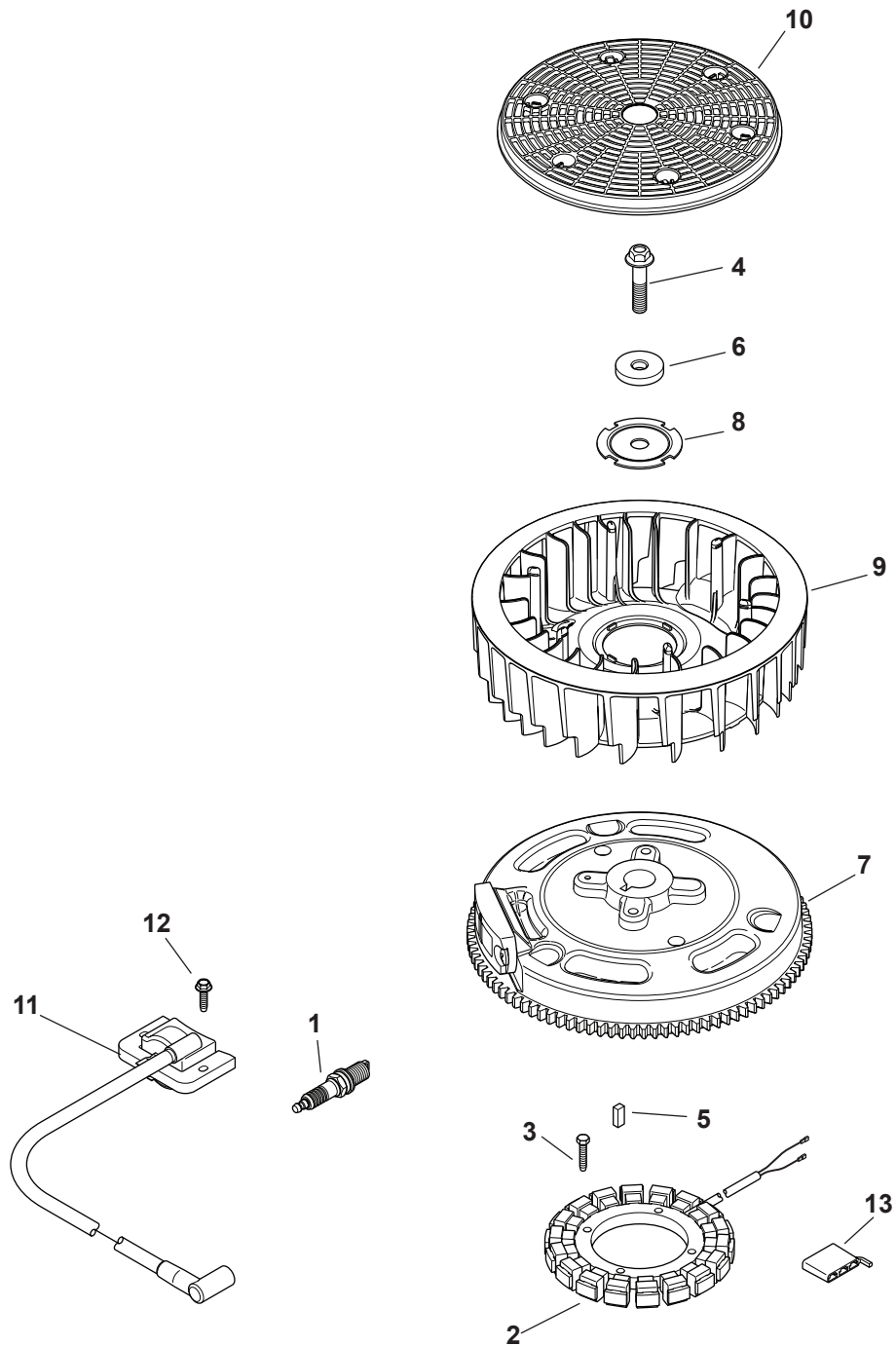
Ref.	Part Number	Description
1	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
2	KH-25-032-06-S	Oil Seal, 2.38 x 1.45
3	KH-25-139-57-S	Square Head Pipe Plug, 3/8
4	KH-32-199-14-S	Oil Pan Assembly
5	KH-12-144-02	Governor Gear Shaft
6	KH-12-380-01	Governor Regulating Pin
7	KH-24-448-02-S	Locking Tab
8	KH-32-310-02-S	Governor Gear Kit
9	KH-24-153-01	Oil Pick-Up O-Ring
10	KH-32-086-01-S	Screw

Ref.	Part Number	Description
11	KH-32-393-16-S	Oil Pump Assembly
12	KH-32-123-01-S	Oil Feed Tube (Filter to Oil Pan)
13	KH-32-123-09-S	Oil Feed Tube Assembly
14	KH-12-050-01-S	Oil Filter
15	KH-32-136-05-S	Oil Filter Nipple
16	KH-32-468-02-S	Flat Washer
17	KH-25-099-27-S	Oil Pressure Switch
18	KH-32-123-06-S	Oil Feed Tube
19	KH-32-153-05-S	O-Ring



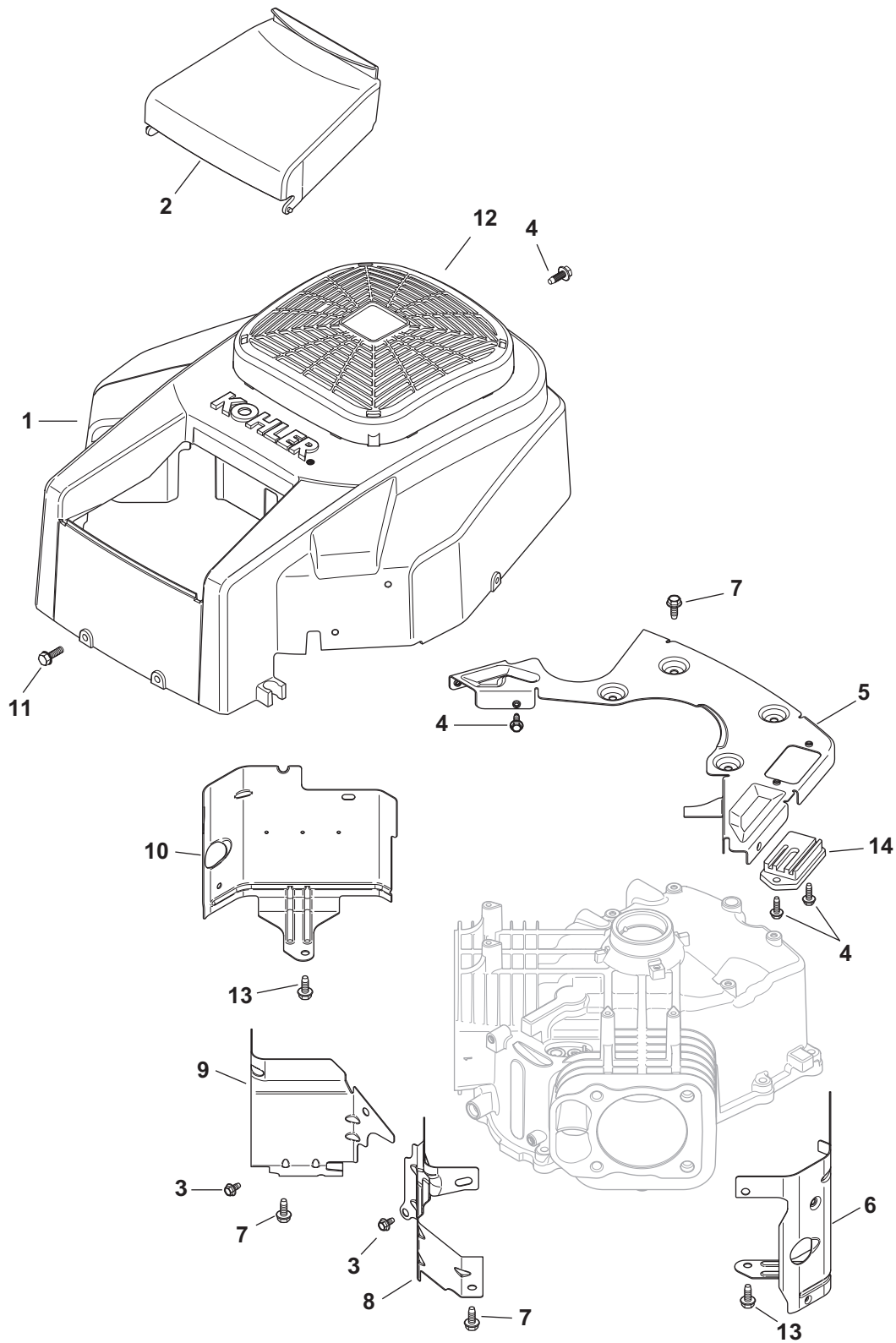
Ref.	Part Number	Description
1	KH-M-851080-S	Flg. Screw, M8 X 1.25 X 80
2	KH-32-098-04-S	Starter Assembly
—	KH-12-243-04-S	Brush Assembly
—	KH-32-211-01-S	Thru Bolt
—	KH-32-227-01-S	End Cap

Kohler SV730-3043 Ignition/Electrical



Ref.	Part Number	Description
1	759-3336	Spark Plug
2	KH-237878	15 Amp Stator Kit
3	KH-M-548025-S	Screw, M5 x 0.8 x 25
4	KH-25-086-361-S	Hex Flange Screw
5	KH-25-340-04-S	Square Key
6	KH-25-468-09-S	Flat Washer
7	KH-32-025-22-S	Flywheel Assembly
8	KH-20-146-05-S	Fan Mounting Plate
9	KH-32-157-01-S	Fan
10	KH-32-162-03-S	Grass Screen
11	KH-24-584-45-S	Module Ignition Kit
12	KH-M-545020-S	Screw, M5 x .8 x 20
13	KH-25-155-41-S	Connector
N/A	KH-25-454-03-S	Wire Tie
N/A	KH-32-176-24-S	Wiring Harness

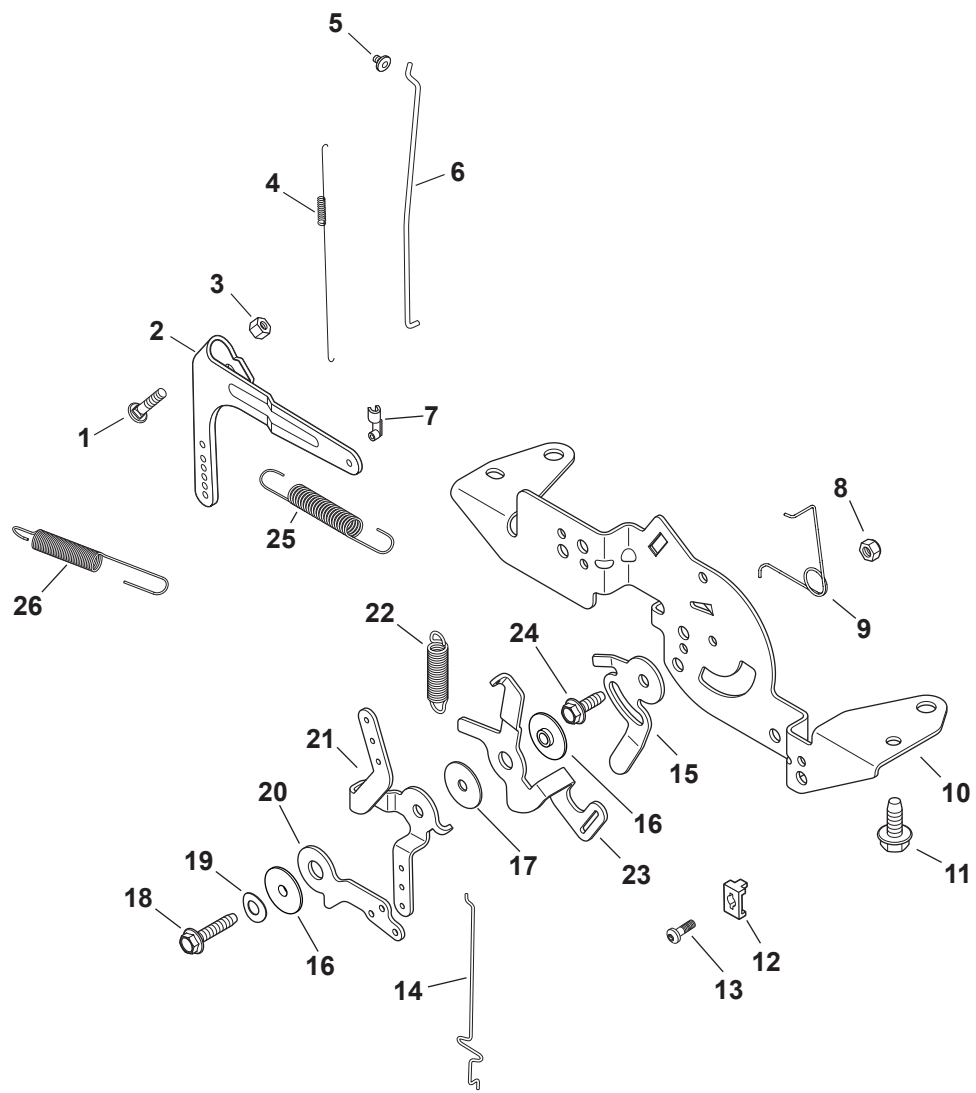
Kohler SV730-3043 Blower Housing & Baffles



Kohler SV730-3043 Blower Housing & Baffles

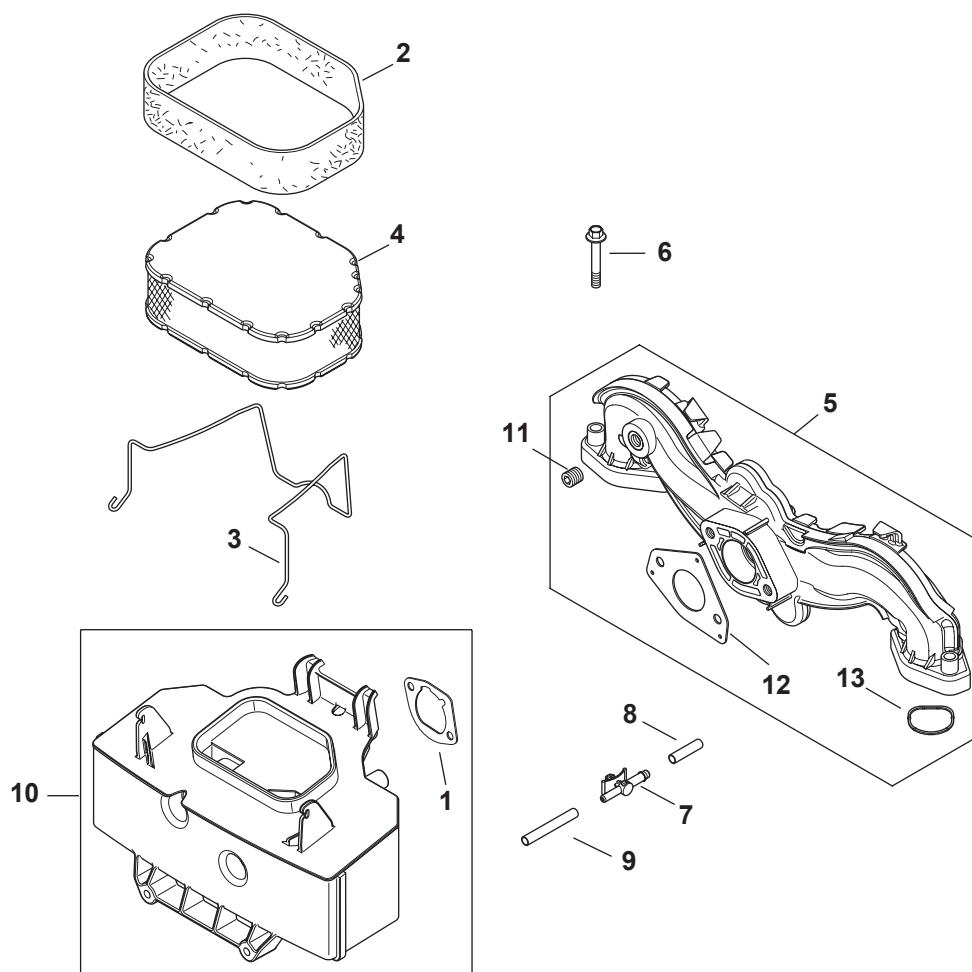
Ref.	Part Number	Description
1	KH-32-027-08-S	Blower Housing Kit
2	KH-32-096-08-S	Air Cleaner Cover
3	KH-M-0545010	Flange Screw, M5 x .8 x 10
4	KH-M-545016-S	Flange Screw, M5 x .8 x 16
5	KH-32-146-05-S	Backing Plate Kit
6	KH-32-063-12-S	Cylinder Barrel Baffle, #2 Side
7	KH-M-645016-S	Flange Screw, M6 x 1.0 x 16
8	KH-24-063-94-S	Valley Baffle, #2 Cylinder
9	KH-24-063-93-S	Valley Baffle, #1 Cylinder
10	KH-32-063-10-S	Cylinder Barrel Baffle, #1 Side
11	KH-24-086-12	Screw, M6 x 1.7 x 18
12	KH-32-314-05-S	Fixed Guard
13	KH-25-086-158-S	Flange Screw, M6 x 1.0 x 10
14	KH-41-403-10-S	Regulator/Rectifier
NS	KH-32-113-11-S	Fixed Guard Decal
NS	KH-41-037-10-S	Nameplate Service

Kohler SV730-3043 Engine Controls

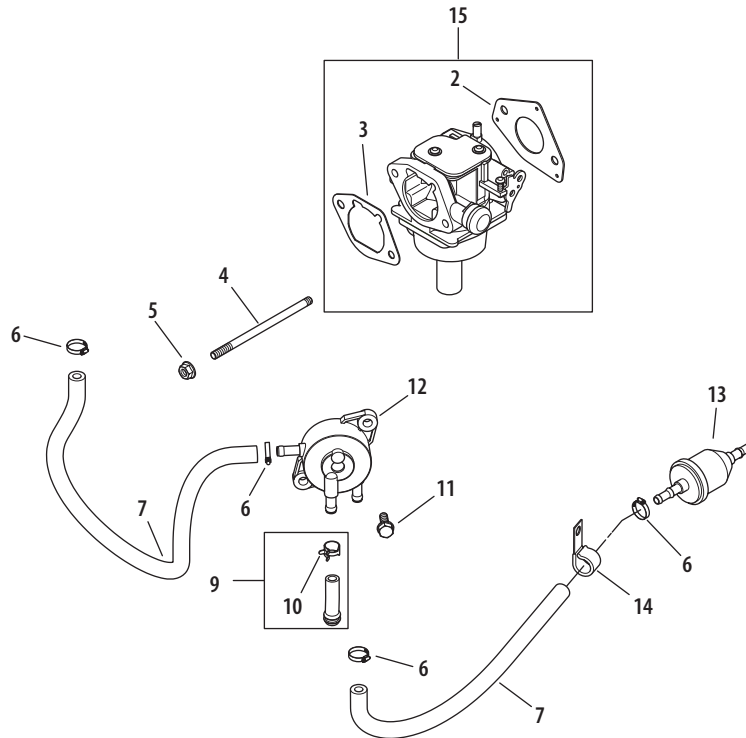


Ref.	Part-Number	Description
1	KH-24-211-03-S	Rd. Hd. Sq. Neck Bolt, M6 x 1.0 x 25
2	KH-24-090-51-S	Governor Lever
3	KH-M-641060-S	Flg. Nut, M6 x 1.0
4	KH-24-089-01	Linkage Spring
5	KH-25-158-08	Linkage Retaining Bushing
6	KH-24-079-04	Throttle Linkage
7	KH-25-158-11	Throttle Linkage Bushing
8	KH-M-547050-S	Lock Nut, M5 x .8
9	KH-24-089-03	Choke Return Spring
10	KH-32-126-04-S	Control Bracket
11	KH-M-645016-S	Flg. Thd. Frm. Screw, M6 x 1.0 x 16
12	KH-12-237-01	Cable Clamp
13	KH-24-086-43-S	Lbd. Thd. Frm. Screw, M5 x 0.8 x 16
14	KH-24-079-22-S	Choke Linkage
15	KH-32-090-09-S	Speed Setting Lever
16	KH-24-112-27-S	Control Assembly Spacer
17	KH-24-468-01	Flat Washer, 5.5MM
18	KH-25-086-151-S	Thd. Frm. Screw, M5 x 0.8 x 25MM
19	KH-41-468-03	Spring Washer, 1/4"
20	KH-32-090-12-S	Choke Lever
21	KH-32-090-08-S	Speed Control Lever
22	KH-32-089-03-S	Speed Control Spring
23	KH-32-090-07-S	Governor Spring Lever
24	KH-M-545016-S	Flg. Thd. Frm. Screw, M5 x 0.8 x 16
25	KH-24-089-55-S	Governor Spring
26	KH-24-089-25-S	Governor Spring

Kohler SV730-3043 Air Intake/Filtration

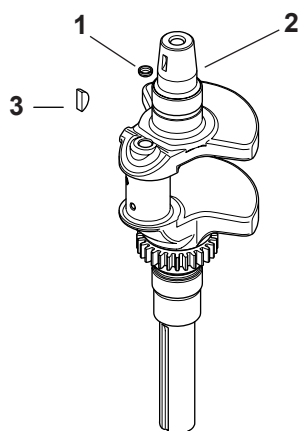


Ref.	Part Number	Description
1	KH-24-041-14	Air Cleaner Base Gasket
2	KH-32-883-03-S1	Pre-Cleaner Element
3	KH-32-344-02-S	Air Cleaner Element Latch
4	KH-32-883-03-S1	Air Filter Element
5	KH-24-164-91-S	Intake Manifold Kit
6	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
7	KH-25-155-51-S	Evaporative Connector
8	KH-25-173-33-S	Evaporative Mask
9	KH-25-326-08-S	Evaporative Hose, 20"
10	KH-32-094-08-S	Air Cleaner Base
11	KH-25-139-60-S	Pipe Plug, 1/8
12	KH-24-041-52-S	Carburetor Gasket
13	KH-24-153-27-S	Intake Port O-Ring

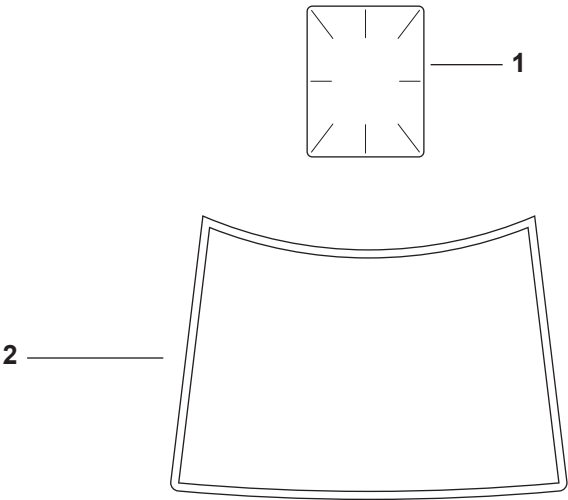


Ref.	Part Number	Description
2	KH-24-041-52-S	Carburetor Gasket
3	KH-24-041-14	Air Cleaner Base Gasket
4	KH-M-629105-S	Stud, M6 X 1.0 X 106
5	KH-M-641060-S	Flg. Nut, M6 X 1.0
6	KH-25-237-31-S	Hose Clamp, 1/2
7	KH-25-111-81-S	Fuel Line
11	KH-24-086-12	Tap Screw, M6 X 1.7 X 18
12	KH-24-393-16	Fuel Pump
13	KH-25-050-22-S1	Fuel Filter
14	KH-47-154-01-S	Cable Clip
15	KH-32-853-28-S	Carburetor Kit, 19mm (Inc. 2 & 3)

Kohler SV730-3043 Crankshaft



Ref.	Part Number	Description
1	KH-52-139-09-S	Cup Plug
2	KH-32-014-313-S	Crankshaft
3	KH-X-43-1-S	Key, 1/8" x 1/2"



Artwork is representative.
Actual labels may differ depending on model and specification number.

Ref.	Part Number	Description
1	KH-25-113-39-S	Clear Laminate Decal
2	KH-32-113-08-S	25 HP Decal

This image shows a full page of white paper with horizontal grey ruling lines. The word "Notes" is written in a large, bold, black font at the top left corner. A vertical black line runs down from the top of the page, separating the title area from the main body of the notes. There are 20 horizontal ruling lines in total, evenly spaced across the page.

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