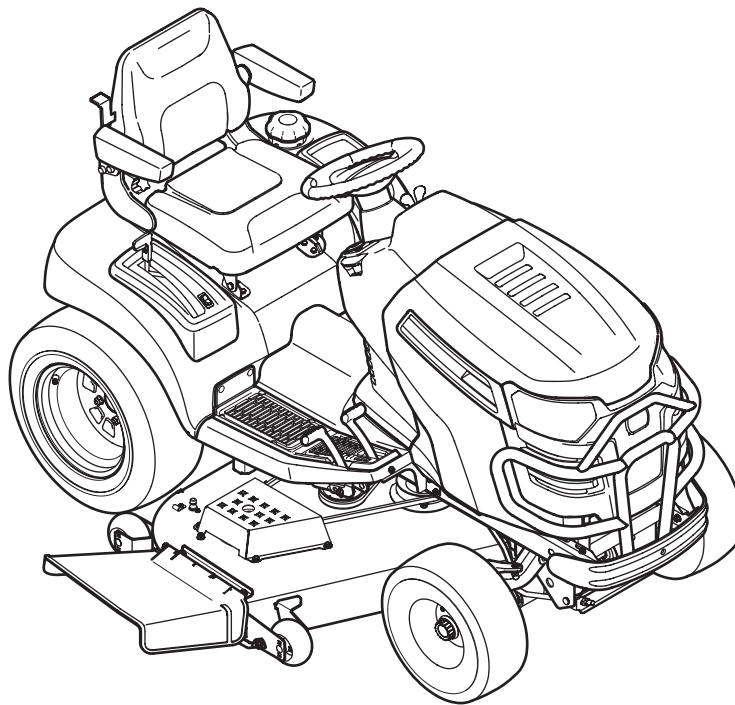

Cub Cadet®

ILLUSTRATED PARTS MANUAL



Cub Garden Tractors

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

To The Owner

Thank You

Thank you for purchasing a Cub Cadet Garden Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

Throughout this manual, all references to *right* (RH) and *left* (LH) are observed from the operating position.

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Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

MODEL NUMBER

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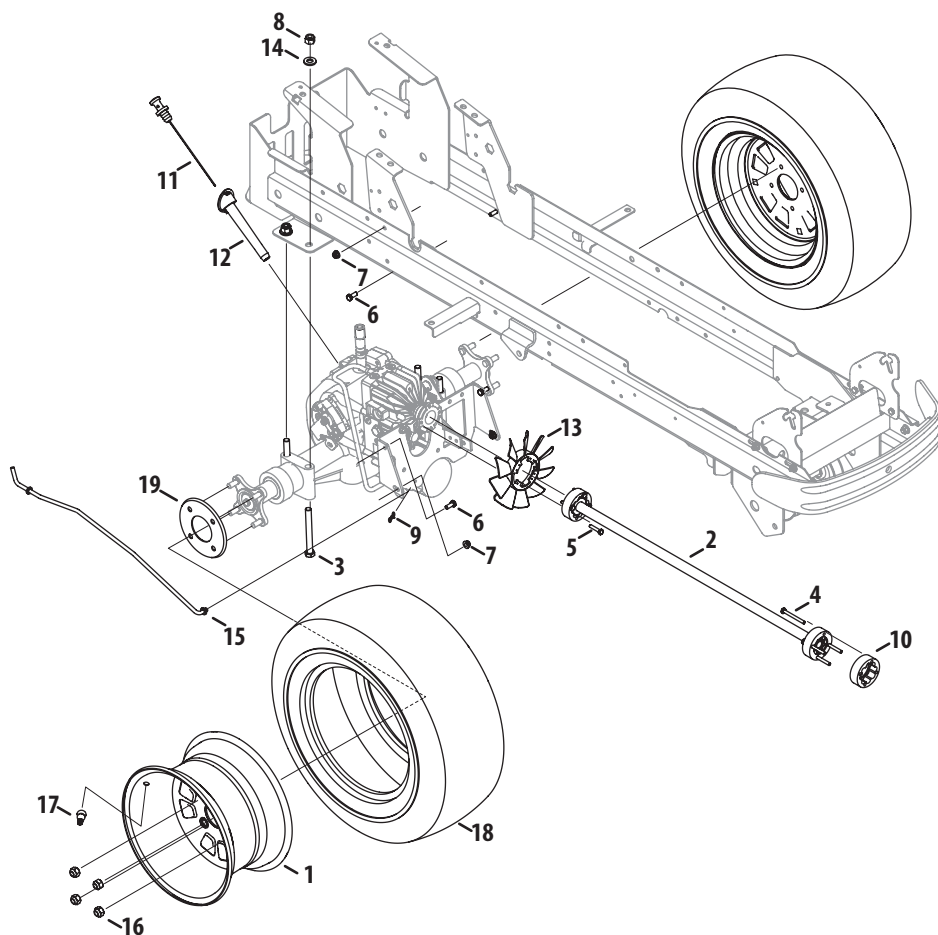
SERIAL NUMBER

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Painted Parts

When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXXX-0637). Please refer to the table below for current color codes:

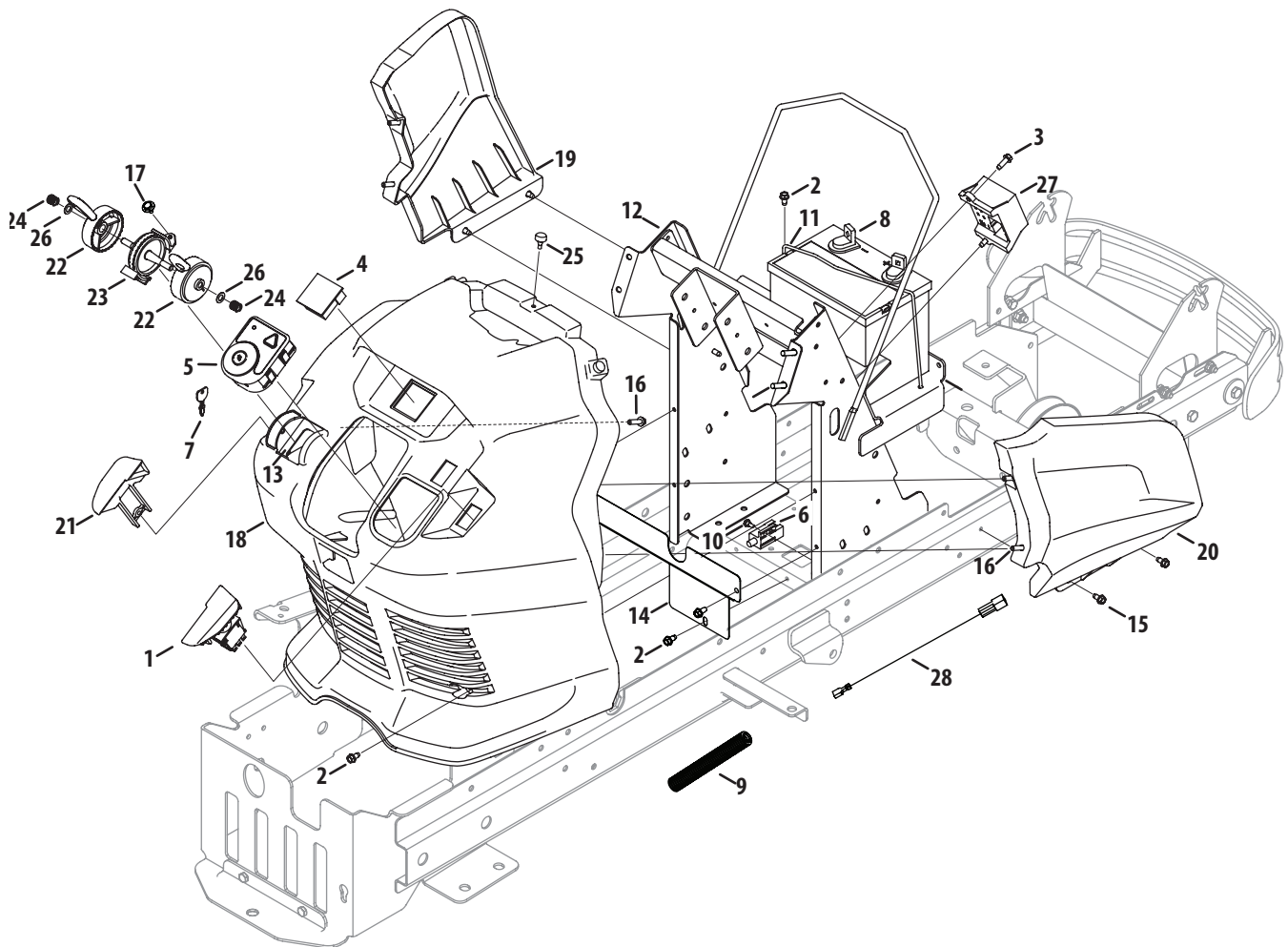
0637	Black	0685	Blue (Cub Cadet)
4021	Yellow (Cub Cadet)	0691	Black Jack (Cub Cadet Commercial)
0499	Beige (Cub Cadet)		



Ref.	Part Number	Description
1	634-04238	Rim Assembly, 12.0 x 7.0
2	918-04993	Shaft Assembly, 30.55
3	710-0465	Hex Screw, 1/2-20 x 4.50
4	710-04743	Hex Screw, 1/4-20 x 2.50
5	710-1062	Hex Screw, 1/4-20 x 1.25
6	710-3008	Hex Screw, 5/16-18 x .75
7	712-04063	Flange Lock Nut, 5/16-18
8	912-3058	Hex Lock Nut, 1/2-20
9	714-04040	Bow-Tie Cotter Pin, 72
10	718-04428	Drive Shaft Adapter

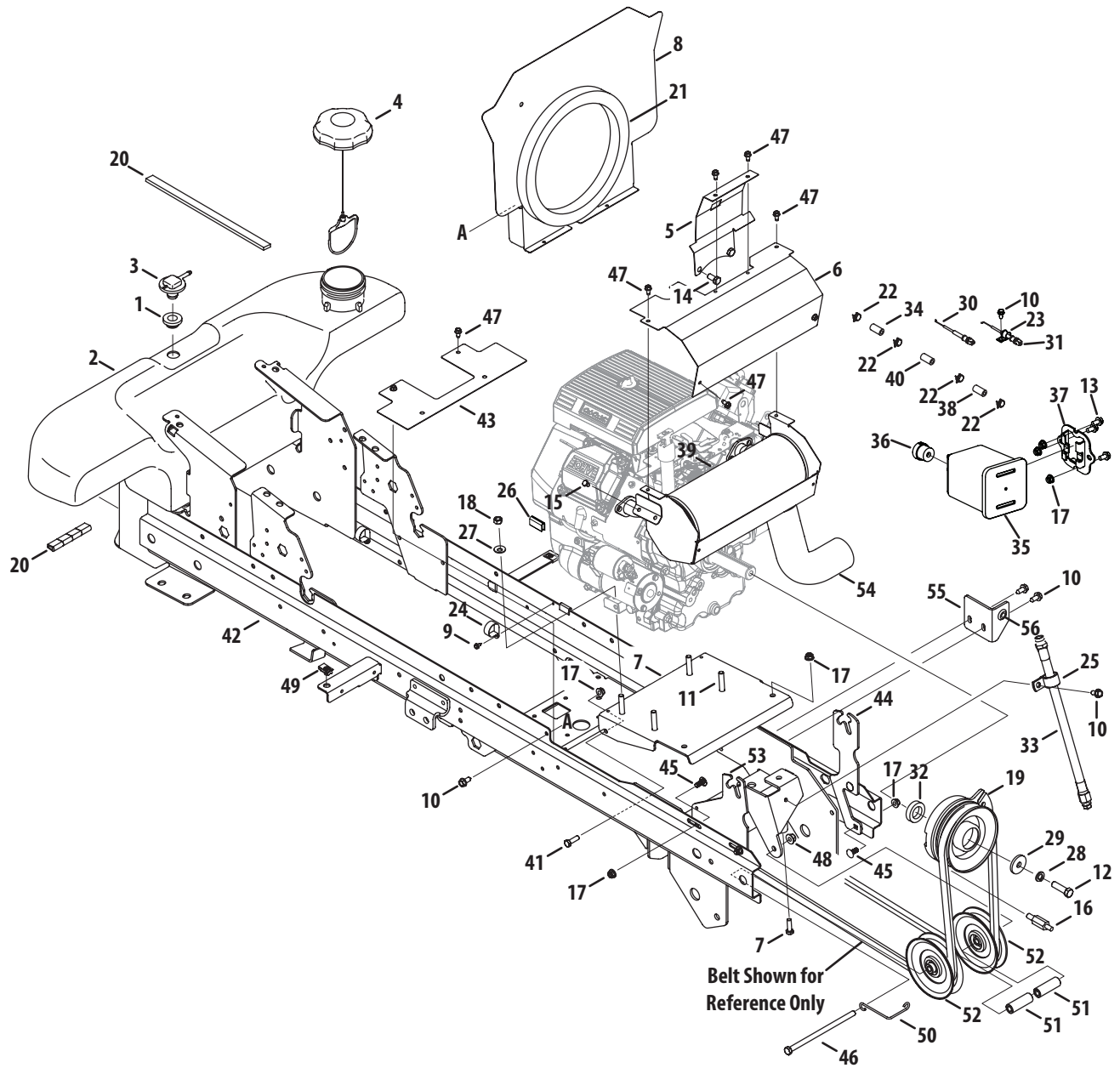
Ref.	Part Number	Description
11	727-3148	Transaxle Dipstick
12	731-3245	Dipstick Holder
13	731-3297	Pump Fan, 7.0
14	736-3019	Flat Washer, .531 x 1.062 x .134
15	747-05509A	Hydro Relief Lever
16	712-3050	Lug Nut, 7/16-14
17	934-0255	Tubeless Air Valve
18	734-04147	Tire, 23.0 x 10.5 x 12
19	703-06936	Rim Plate

Dash Assembly



Ref.	Part Number	Description
1	925-04146	PTO Lever
2	710-0599	Hex Washer Screw, ¼-20 x .500
3	710-0642	Hex Washer Screw, ¼-20 x .750
4	925-04022B	Hour/Service Minder Indicator Meter
5	925-04227B	Key Switch
6	725-04363	Interlock Switch
7	925-1745A	Universal Key
8	925-1707D	Battery
9	731-06598-6	Conduit
10	738-04237A	Shoulder Screw, #10-32 x .500
11	747-04215	Battery Strap
12	603-04838A	Steering/Battery/Dash Frame Assy.
13	703-08069	Throttle Control Mount Bracket
14	703-08226	Engine Air Upper Shield
15	710-04484	Hex Washer Screw, ⅝-18 x .750
16	710-05109	Hex Washer Screw, ⅝-14 x 1.00
17	710-1268	Hex Washer Screw, #10-16 x .375
18	931-07783	Dash
19	731-07825	LH Dash Panel
20	731-07826	RH Dash Panel
21	731-07917	Cruise/Brake Lever
22	731-3222	Choke/Throttle Control
23	731-3223	Choke/Throttle Index Disc
24	932-0334	Compression Spring, .50 x .50
25	735-0271A	Bumper, .62 x .3
26	736-0204	Flat Washer, .344 x .620 x .033
27	925-05368	Wire Harness
28	725-05337	Reverse Jumper Harness
NS	925-05212	Headlight Harness (If Equipped)

Engine Accessories & Frame Assembly



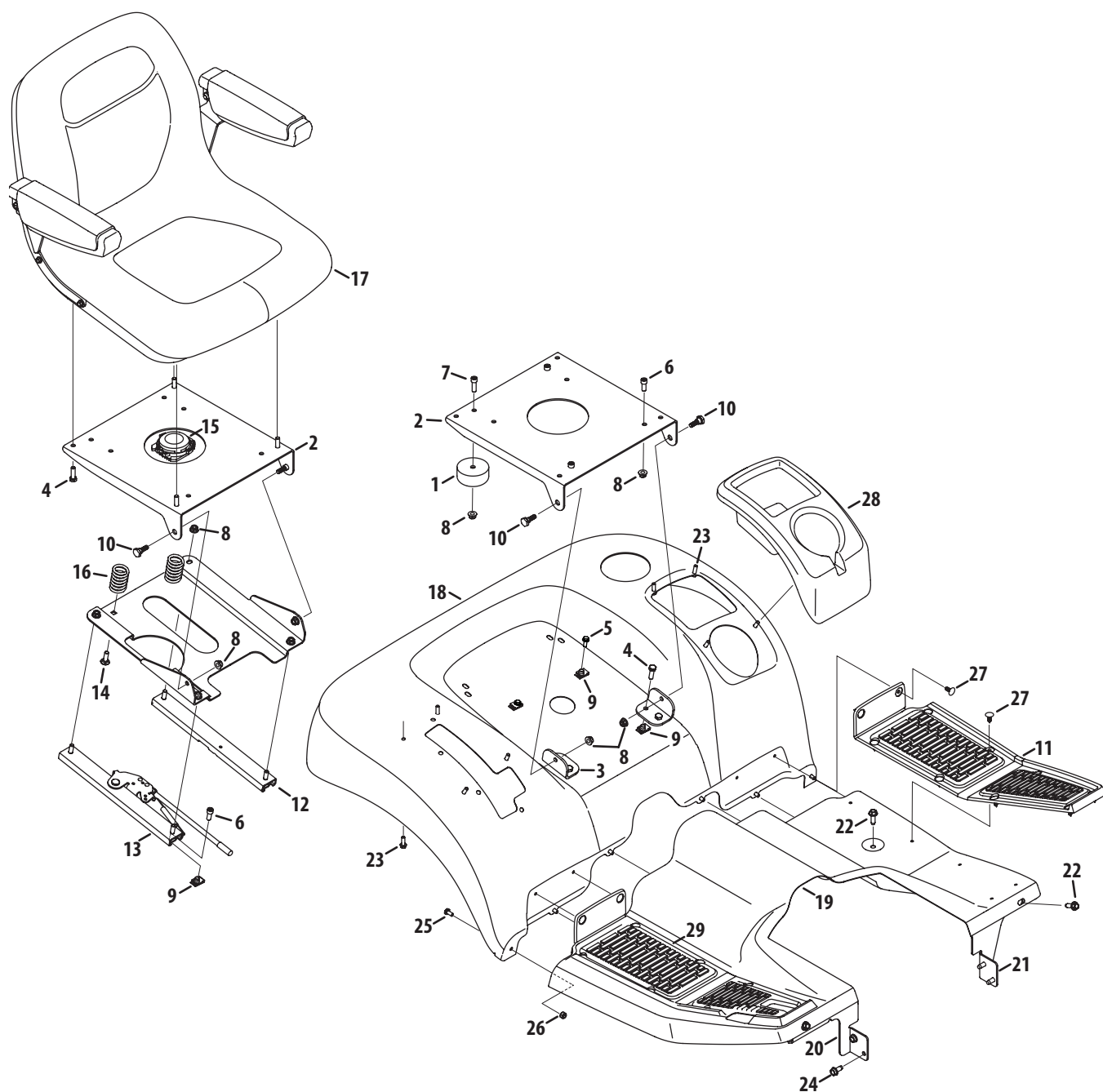
Engine Accessories & Frame Assembly

Ref.	Part Number	Description
1	735-04081	Rubber Grommet, 23.0 x 3.55
2	951-04274	Fuel Tank
3	751-12118	Fuel Rollover Valve
4	951-12725	Fuel Cap, 3.50
5	703-08716	Clutch Heat Shield
6	703-08713	Engine Upper Shield
7	703-08021	Engine Mount Bracket
8	703-08294	Engine Baffle Plate
9	910-0224	AB Screw, #10-16 x .500
10	710-04484	Hex Washer Screw, 5/16-18 x .750
11	710-0539	Hex Screw, 3/8-24 x 1.75
12	710-0757	Hex Screw, 7/16-20 x 1.50
13	710-3008 *	Hex Screw, 5/16-180 x 1.50
14	710-3119	Hex Screw, 3/8-16 x .750
15	710-3209	Hex Screw, M6-1.0 x 10
16	911-1083	Clutch Stop Stud
17	712-04063	Flange Lock Nut, 5/16-18
18	712-3054	Hex Lock Nut, 3/8-24
19	917-04895A	Clutch (GT Models)
—	917-04326A	Clutch (GTX Models)
20	721-04382	Tape Foam, .75 x .25
21	923-3062A	Intake Gasket Foam
22	726-0205	Hose Clamp
23	726-0272	Clamp, 5/16
24	726-04119	Hose Clamp, 1.0
25	726-0475	Clamp, 1.0
26	731-08383-2	Trim Strip
27	736-0105	Spring Washer, .401 x .870 x .060
28	936-0171	Lock Washer, 7/16
29	736-3082A	Flat Washer, .45 x 1.5 x .172
30	946-04759A	Choke Control Cable

Ref.	Part Number	Description
31	946-04771A	Throttle Control Cable
32	750-04603	PTO Spcr., 1.00 x 1.62 x .4 (GT Models)
—	750-3356	PTO Spcr., 1.13 x 1.62 x .21 (GTX Models)
33	751-10291A	Oil Drain Hose
34	751-10349-13	Low Permeation Fuel Hose
35	951-10589 *	Carbon Canister
36	951-10590 *	Canister Vent Filter
37	951-10610 *	Canister Adapter Bracket
38	751-10750-36 *	Low Permeation Fuel Hose
39	751-12647	Twin Muffler
40	751-12089-34	Vent Hose
41	710-0643	Hex Screw, 5/16-18 x 1.00
42	603-04936	Frame (GT Models)
—	603-04939	Frame (GTX Models)
43	703-08077	Lower Baffle
44	703-08766A	Hood Pivot Bracket
45	710-0451	Carriage Bolt, 5/16-18 x .750
46	710-04692	Hex Screw, 3/8-16 x 7.25
47	710-0599	Hex Washer Screw, 1/4-20 x .500
48	712-04065	Flange Lock Nut, 3/8-16
49	926-0211	U-Nut, 5/16-18
50	932-0970	Belt Guide
51	750-04198A	Idler Spacer, .41 x .875 x 2.19
52	956-3045	Idler Pulley
53	703-08768	Hood Tilt Bracket
54	651-04379	Pipe Assembly Heat Shield
55	703-08780	Exhaust Bracket
56	735-04291	Grommet, .875 OD x .375 ID x .188
NS	722-3020	Foam, 1.25 x .62
NS	725-0157	Cable Tie, 3/16 x .05 x 7.4

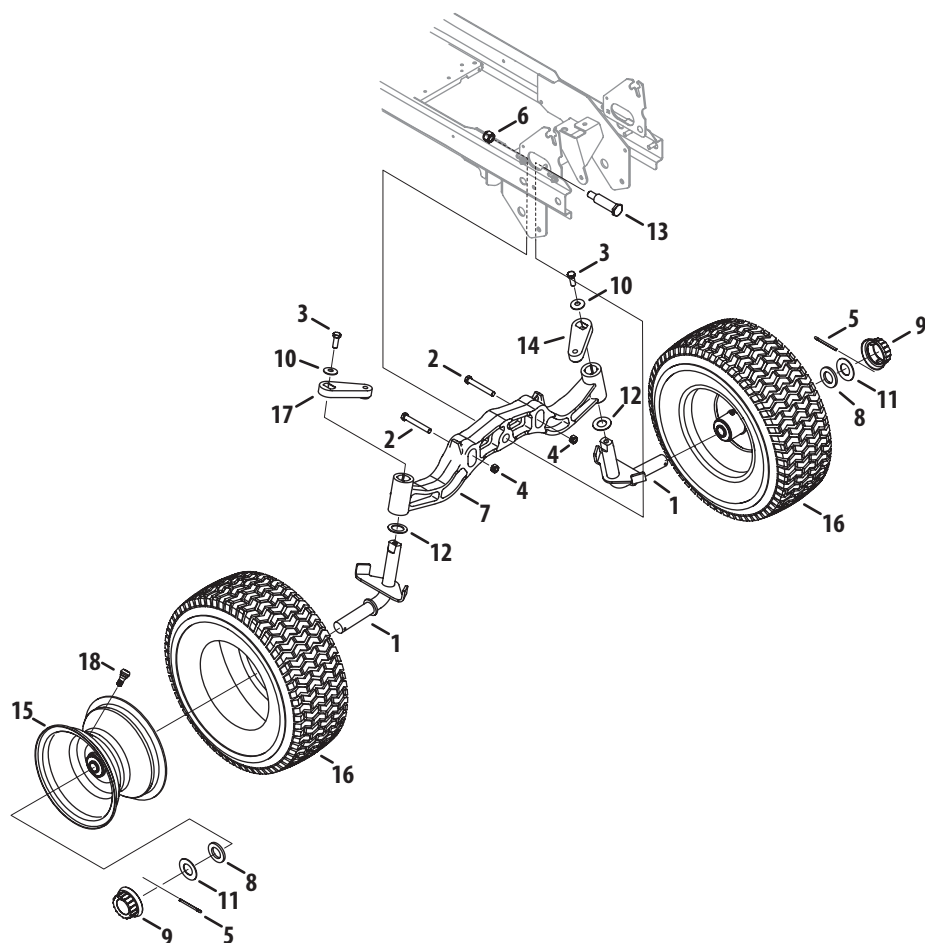
* – California models only

Seat & Fender Assembly



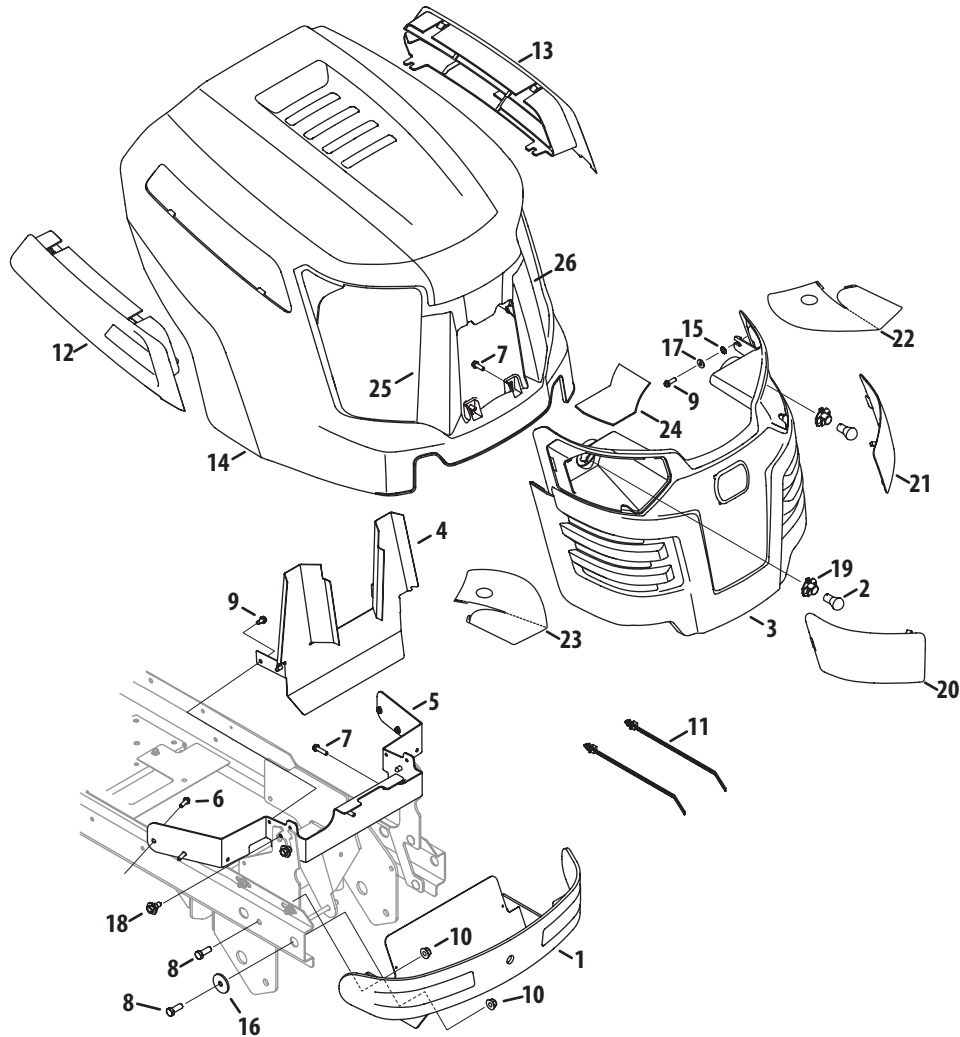
Ref.	Part Number	Description
1	02002952	Bumper, 2.50 x 1.13
2	703-08025A	Seat Mount Plate
3	703-08164	Suspension Seat Front Pivot Bracket
4	710-0376	Hex Screw, $\frac{5}{16}$ -18 x 1.00
5	710-04043	Hex Flange Screw, $\frac{5}{16}$ -18
6	710-1314A	Socket Screw, $\frac{5}{16}$ -18 x .750
7	710-3216	Socket Screw, $\frac{5}{16}$ -8 x 1
8	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
9	926-0211	U-Nut, $\frac{5}{16}$ -18
10	938-0296	Shoulder Screw, $\frac{5}{16}$ -18 x .437 x .268
11	735-04258	LH Floor Pad
12	703-08178	Seat Track w/o Latch
13	703-08179A	Seat Track w/ Latch
14	710-0276	Carriage Screw, $\frac{5}{16}$ -18 x 1.00
15	725-05208	Seat Switch, $\frac{1}{4}$
16	732-0735A	Compression Spring
17	757-04140	Seat
18	703-07868	Fender
19	703-07910	Running Board
20	703-08042A	RH Running Board Bracket
21	703-08499	LH Running Board Bracket
22	710-0602	Hex Washer Screw, $\frac{5}{16}$ -18 x 1.000
23	710-0895	Hex Washer Screw, $\frac{1}{4}$ -15 x .750
24	710-1260A	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
25	710-3013	Hex Screw, $\frac{1}{4}$ -20 x .50
26	712-0324	Hex Lock Nut, $\frac{1}{4}$ -20
27	726-3046	Ratchet Clip, .250
28	731-07912	LH Cup/Compartment Cover
29	735-04256	RH Floor Pad
NS	731-08383-2	Trim Strip, $\frac{5}{32}$

Front Axle Assembly



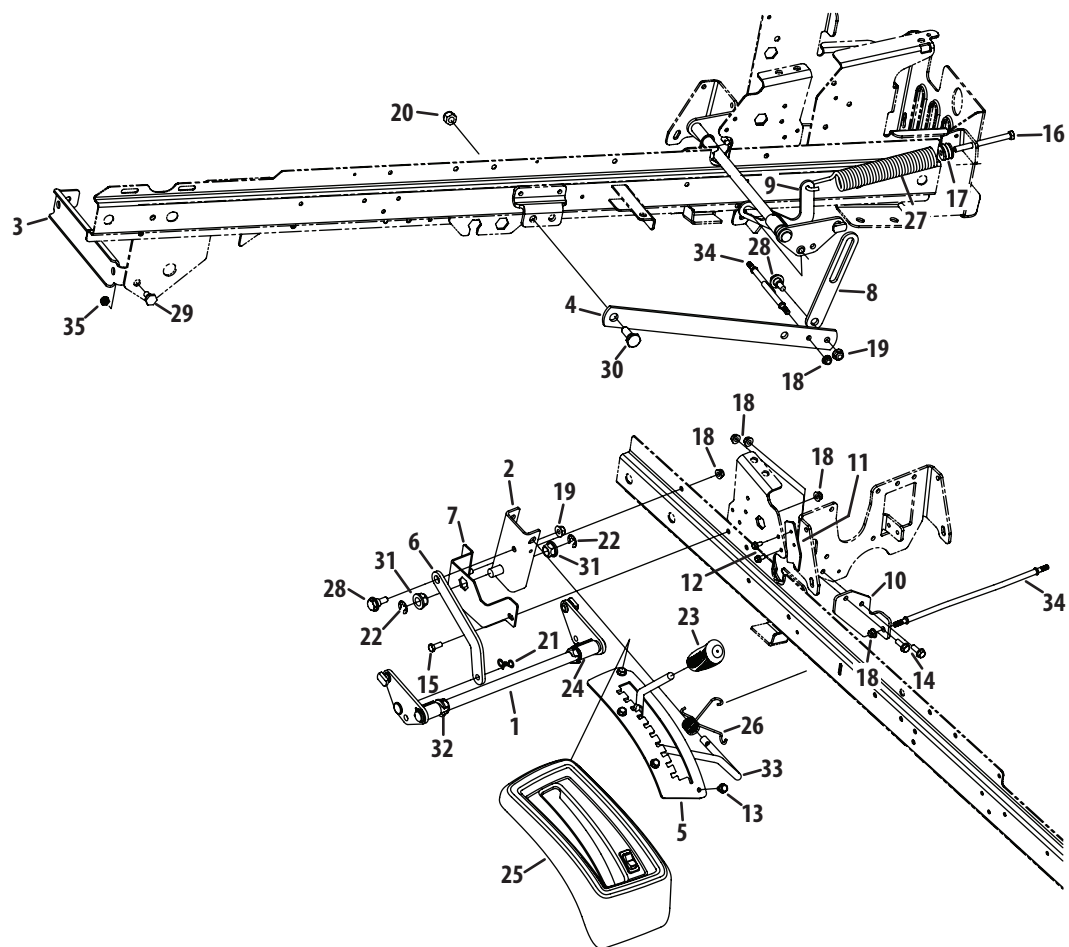
Ref.	Part Number	Description
1	903-04913	Axle Assembly, 3/4
2	710-3066	Hex Screw, 3/8-16 x 2.75
3	710-0591	Hex Cap Screw, 3/8-24 x 1.00
4	712-0375	Hex Lock Nut, 3/8-16
5	714-0211	Cotter Pin, 3/16 x 2.0
6	712-3083	Hex Lock Nut, 1/2-13
7	719-04721	Pivot Bar
8	936-0274	Flat Washer, 1.010 x 1.75 x .172
9	931-3020	Hubcap

Ref.	Part Number	Description
10	736-0331	Bevel Washer, .390 x 1.130 x .062
11	736-04617	Flat Washer, 1.05 x 1.92 x .06
12	736-0745	Thrust Washer, 1.010 x 1.56 x .060
13	938-3110	Shoulder Screw, .750 x 2.23
14	748-04286	Steering Arm, LH
15	634-04722	Rim Assembly, 16.0 x 6.5 x 8
16	734-1727	Tire, 16.0 x 6.50-8.00
17	748-04290	Steering Arm, RH
18	934-0255	Tubeless Air Valve



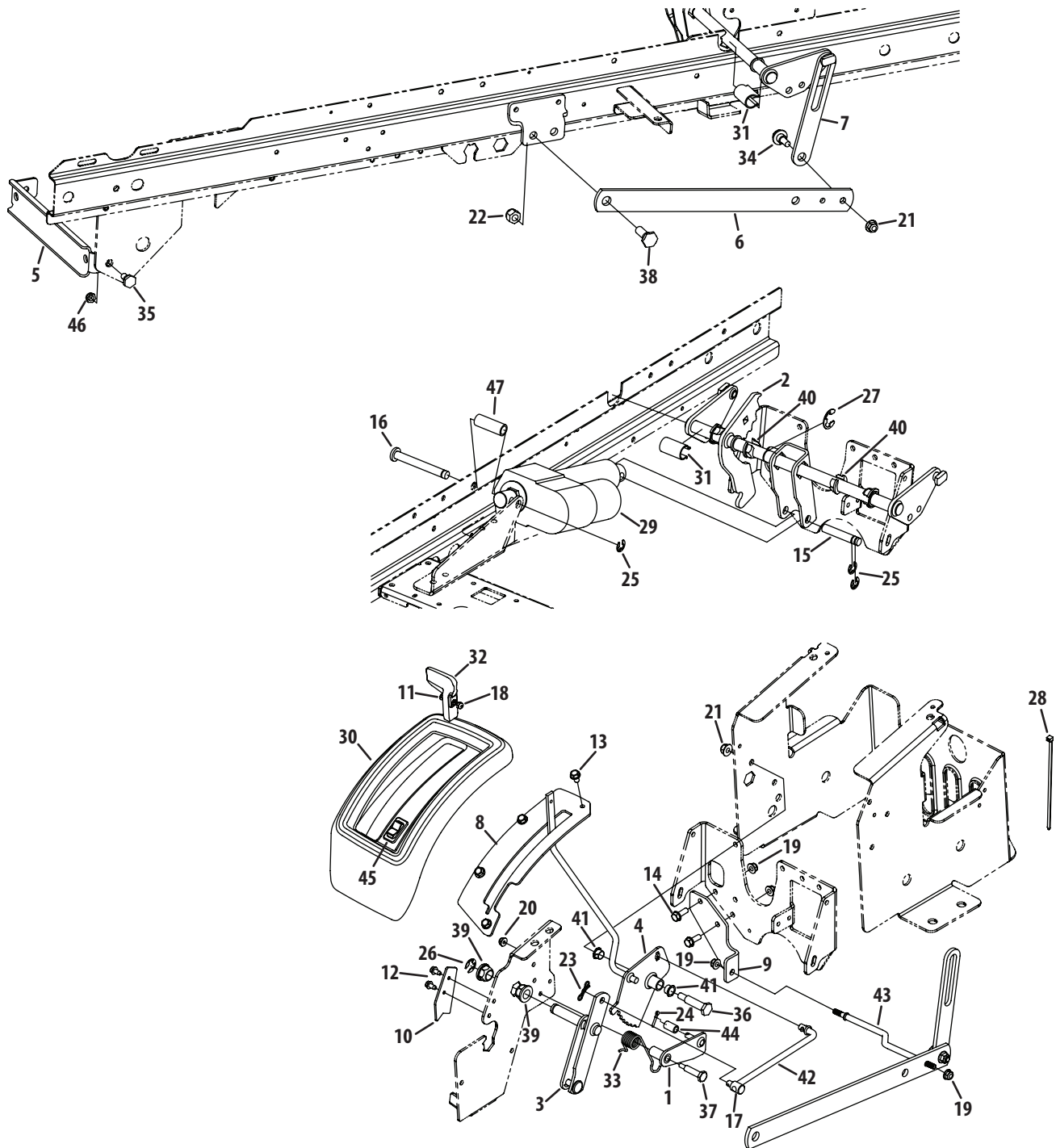
Ref.	Part Number	Description
1	603-04945	Front Bumper Assembly
2	925-0963	Bulb
3	931-04563A	Grill
4	703-08756	Heat Shield
5	703-08760	Hood Pivot Bracket
6	710-05108	Hex Washer Screw, 1/4 x .750
7	710-05109	Hex Washer Screw, 5/16-14 x 1.00
8	710-0514	Hex Screw, 3/8-16 x 1.00
9	710-0599	Hex Washer Screw, 1/4-20 x 0.500
10	712-04065	Flange Lock Nut, 3/8-16
11	926-0154	Cable Tie, 7.5
12	931-06542A	RH Hood Scoop
13	931-06543A	LH Hood Scoop

Ref.	Part Number	Description
14	931-08482	Hood
15	936-0222	Lock Washer, 1/4
16	936-0227	Flat Washer, .390 x 1.500 x .134
17	936-3020	Flat Washer, .271 x .630 x .065
18	738-04091A	Shoulder Screw, 5/16-18 x .43 x .29
19	925-1649	1/4-turn Socket
20	931-07878	RH Hood Lens
21	931-07879	LH Hood Lens
22	777X44662	Left Lens Reflector Label
23	777X44663	Right Lens Reflector Label
24	751-12720	Grill Insert
25	751-12721	Hood Insert, LH
26	751-12722	Hood Insert, RH



Ref.	Part Number	Description
1	603-04854A	Manual Lift Shaft Assembly
2	603-04857	Manual Lift Lever Bracket Assembly
3	703-07954A	Front Hanger Bracket
4	703-07993A	Lift Link
5	703-08170	Manual Lift Index Bracket
6	703-08224	Manual Lift Link Plate
7	703-08225A	Manual Lift Lever Mount Bracket
8	703-08245A	Link Lift Plate
9	703-08319	Extension Spring Plate
10	703-08474	Sway Bar Mount Bracket
11	703-08485	Bearing Stop Plate
12	710-0599	Hex Washer Screw, ¼-20 x .500
13	710-0604A	Hex Washer Screw, ⅝-18 x .625
14	710-1238	Hex Washer Screw, ⅝-18 x .875
15	710-3008	Hex Screw, ⅝-18 x .75
16	710-3279	Hex Screw, ⅜-16 x 4.25
17	711-0635	Spring Insert
18	712-04063	Flange Lock Nut, ⅝-18
19	712-04065	Flange Lock Nut, ⅜-16
20	712-3083	Hex Lock Nut, ½-13
21	714-04043	Bow-Tie Cotter Pin
22	716-0106A	E-Ring, .625
23	720-04139B	Cub Grip
24	731-07993A	Spacer
25	731-08177	Lif Manual Cover
26	732-04869A	LH Torsion Spring
27	732-3093	Extension Spring, 1.485 x 9.68
28	738-04428	Shoulder Screw, ⅜-16 x .562 x .360
29	738-0234	Shoulder Screw, ½ x .29
30	938-0744A	Shoulder Screw, ½-13 x .625 x .36
31	941-0225	Hex Flange Bearing
32	741-04504	Hex Flange Bearing
33	747-05426	Manual Lift Handle Rod
34	747-05462	Anti-Sway Deck Rod
35	712-0266A	Jam Lock Nut, ⅜-16
NS	731-04010	Switch Plug Panel

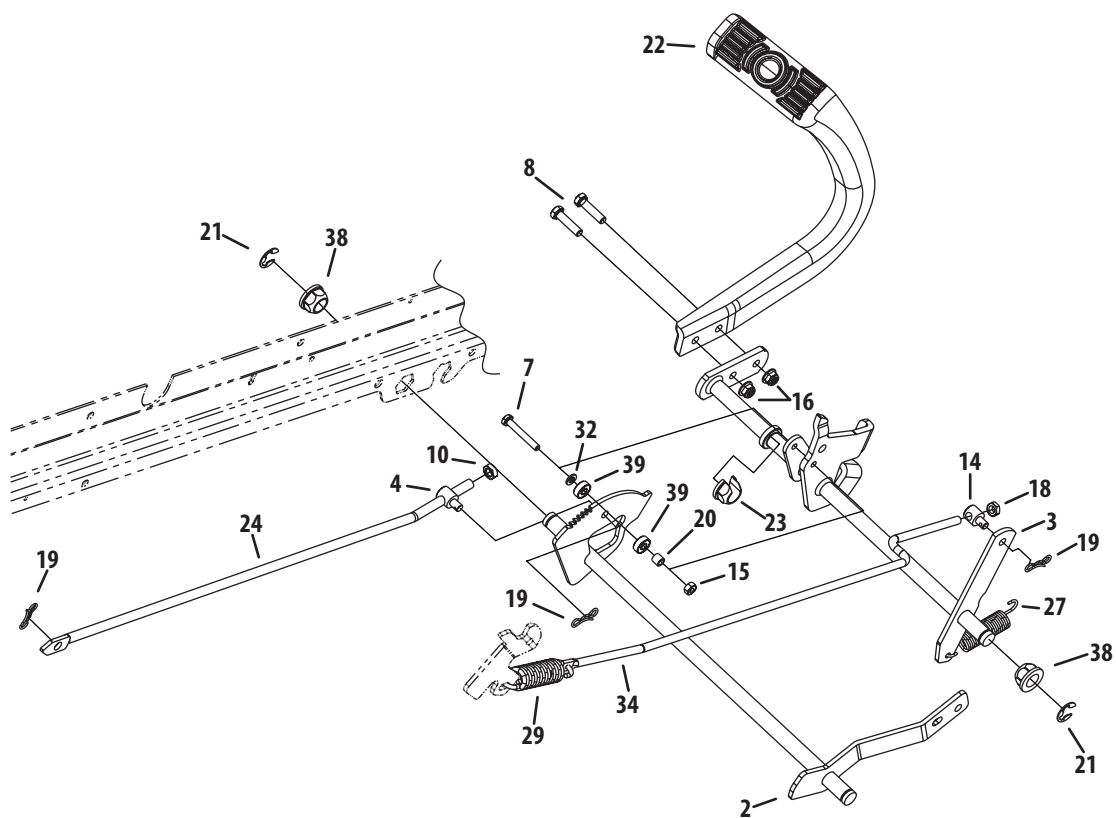
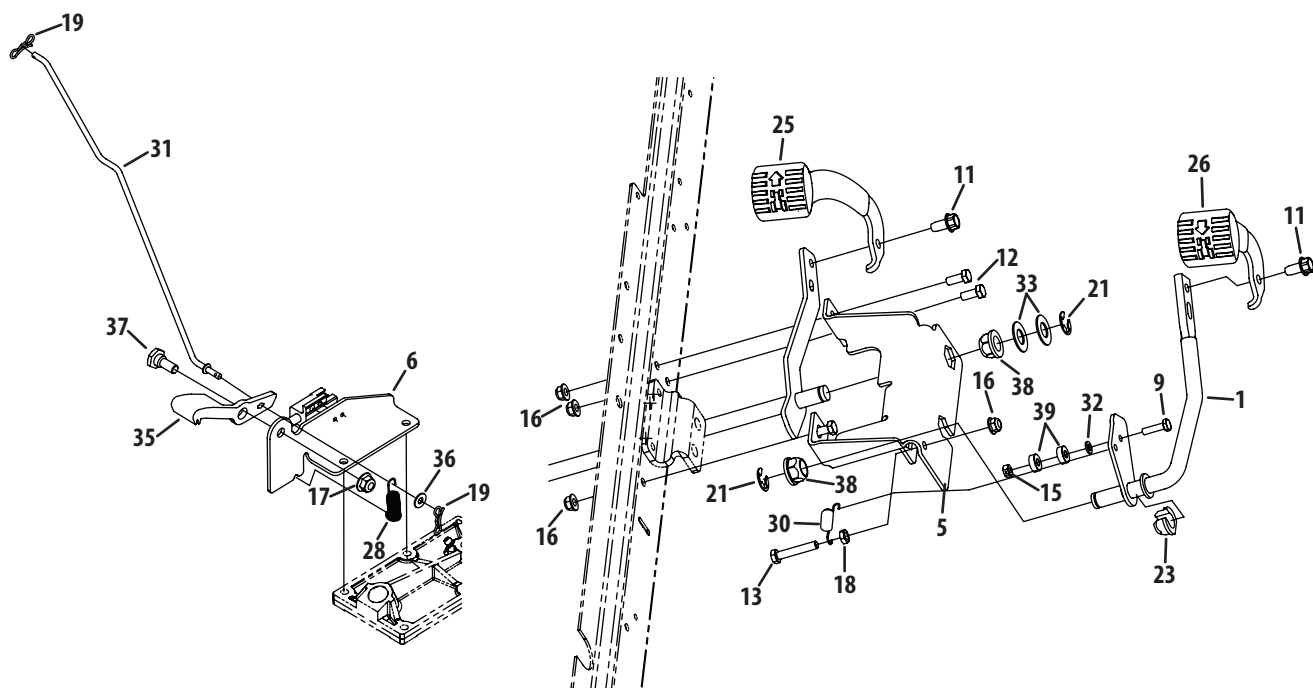
Electric Deck Lift



Ref.	Part Number	Description
1	603-04827	Hub Lift Assembly
2	603-04836	Electric Shift Assembly
3	603-04837A	Deck Height Adjustment Weldment
4	603-04861	Lift Lever Bracket Assembly
5	703-07954A	Front Hanger Bracket
6	703-07993A	Lift Link
7	703-08245A	Lift Link Plate
8	703-08254A	Index Bracket
9	703-08474	Sway Bar Mount Bracket
10	703-08485	Bearing Stop Plate
11	710-0425	Machine Screw, #10-24 x .625
12	710-0599	Hex Washer Screw, 1/4-20 x .500
13	710-0604A	Hex Washer Screw, 5/16-18 x .625
14	710-1238	Hex Washer Screw, 5/16-18 x .875
15	711-05489	PIN, .50 x 3.5
16	711-05501A	Clevis Pin, .50 x 4.0
17	911-0832	Ferrule, 3/8-24 x .375
18	712-0161	Hex Lock Nut, #10-24
19	712-04063	Flange Lock Nut, 5/16-18
20	712-04064	Flange Lock Nut, 1/4-20
21	712-04065	Flange Lock Nut, 3/8-16
22	712-3083	Hex Lock Nut, 1/2-13
23	714-04040	Bow-Tie Cotter Pin, 72
24	914-0474	Cotter Pin, .125 x .75
25	916-0104	E-Ring, .500

Ref.	Part Number	Description
26	716-0106A	E-Ring, .625
27	716-0136	E-Ring, .875
28	725-0157	Cable Tie, 3/16 x .05 x 7.4
29	725-04500	Plow Lift Actuator
30	731-07913	Lift Cover
31	731-07993A	Spacer
32	731-08170	Electric Lift Knob
33	732-0874	Torsion Spring
34	738-0234	Shoulder Screw, 1/2 x .29
35	738-04428	Shoulder Screw, 3/8-16 x .562 x .360
36	938-0533	Shoulder Screw, .498 x 1.635
37	938-0560	Shoulder Screw, .374 x 1.375
38	938-0744A	Shoulder Screw, 1/2-13 x .625 x .36
39	941-0225	Hex Flange Bearing
40	741-04504	Hex Flange Bearing, .78
41	741-0491	Flange Bearing, .500 x .34
42	747-05456	Electric Lift Rod Adjuster
43	747-05462	Anti-Sway Deck Rod
44	750-05505A	Spacer, .35 x .5 x .851
45	725-04704	Plow Lift Switch
46	712-0266A	Jam Lock Nut, 3/8-16
47	750-05594	Spacer, .55 ID x .75 OD x 2.06
NS	925-05190A	Electric Deck Lift Harness
NS	725-1543	30 Amp Fuse

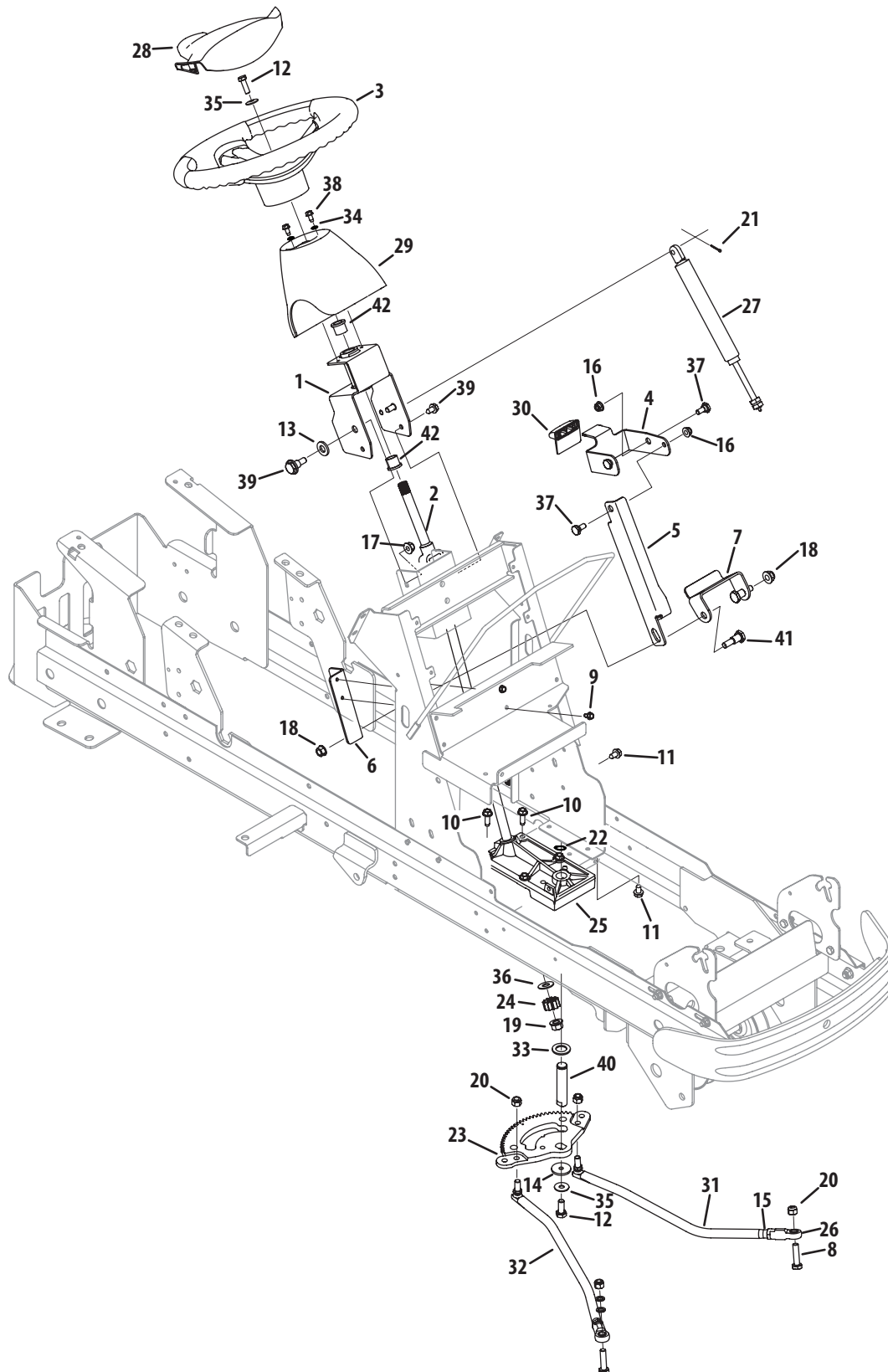
Pedal Controls



Ref.	Part Number	Description
1	603-04807	Reverse Shaft Assembly
2	603-04933	Forward Shaft Assembly
3	603-04934	Brake Shaft Assembly
4	711-0392	Ferrule, 3/8-16 x .312
5	703-07921	Pedal Bracket
6	703-08010B	Cruise Pedal Mount Bracket
7	710-0136	Hex Screw, 1/4-20 x 1.75
8	710-0528	Hex Screw, 5/16-18 x 1.25
9	710-0597	Hex Screw, 1/4-20 x 1.00
10	912-3008	Jam Nut, 3/8-16
11	710-0623	Hex Washer Screw, 3/8-16 x .750
12	710-3008	Hex Screw, 5/16-18 x .75
13	710-3180	Hex Screw, 5/16-18 x 1.75
14	711-1155	Ferrule, 5/16-18 x .312
15	912-0291	Hex Lock Nut, 1/4-20
16	712-04063	Flange Lock Nut, 5/16-18
17	712-04065	Flange Lock Nut, 3/8-16
18	712-3007	Jam Nut, 5/16-18
19	714-04040	Bow-Tie Cotter Pin, 72
20	750-05654	Spacer, .375 x .25 x .335

Ref.	Part Number	Description
21	716-0106A	E-Ring, .625
22	719-04647A	Pedal Bracket
23	741-3065B	Hex Flange Bearing, .628
24	747-05667	Hydro Control Rod
25	731-3247	Forward Pedal
26	731-3248	Reverse Pedal
27	732-04323B	Extension Spring, .770 x 3.720
28	732-04354	Cruise Extension Spring
29	732-04889	Extension Spring, .95 x 4.00
30	932-3002	Extension Spring, .51 x 2.12
31	747-05408	Latch Control Rod
32	936-0142	Flat Washer, .281 x .50 x .063
33	736-0187	Flat Washer, .64 x 1.24 x .06
34	747-05439A	Brake Rod
35	748-04203	Cruise Latch
36	936-3020	Flat Washer, .271 x .630 x .065
37	938-0380	Shoulder Screw, 3/8-16 x .50 x .27
38	941-0225	Hex Flange Bearing
39	741-04280	Ball Bearing, .25 x .6875 x .25

Manual Steering Assembly

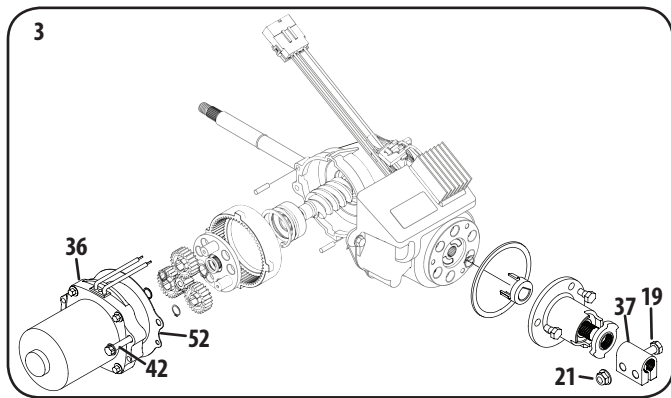


Manual Steering Assembly

Ref.	Part Number	Description
1	603-04852B	Steering Upper Support Bracket
2	617-04095A	Manual Steering Assembly
3	631-04008A	Steering Wheel
4	703-08105A	Tilt Steering Lever Bracket
5	703-08114A	Tilt Steering Bracket
6	703-08180	Tilt Steering Mount Bracket
7	703-08505	Tilt Steering Pivot Bracket
8	710-0151	Hex Screw, $\frac{3}{8}$ -24 x 2.00
9	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .500
10	710-0602	Hex Washer Screw, $\frac{5}{16}$ -18 x 1.000
11	710-0604A	Hex Washer Screw, $\frac{5}{16}$ -18 x .625
12	710-0643	Hex Lock Screw, $\frac{5}{16}$ -18 x 1.00
13	936-0326	Flat Washer, .510 x 1.00 x .125
14	736-0505	Flat Washer, .340 x 1.50 x .150
15	912-0240	Jam Nut, $\frac{7}{16}$ -20
16	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
17	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
18	912-0431	Flange Lock Nut, $\frac{3}{8}$ -16
19	712-0459	Flange Lock Nut, $\frac{7}{16}$ -20
20	912-3061	Hex Lock Nut, $\frac{3}{8}$ -24
21	914-0507	Cotter Pin, $\frac{3}{32}$ x .750

Ref.	Part Number	Description
22	916-0101	Snap Ring, .750
23	717-04870A	Segment Gear
24	717-04943	Pinion Gear
25	919-04756	Steering Housing
26	723-04089	End Rod, $\frac{7}{16}$ -20 x $\frac{3}{8}$
27	927-04320	Locking Damper Cylinder
28	731-04532B	Steering Wheel Cover
29	731-07815	Dash Collar
30	731-3224	Tilt Lever
31	747-05424A	LH Drag Link, $\frac{5}{8}$
32	747-05425A	RH Drag Link, $\frac{5}{8}$
33	736-04571	Flat Washer, .76 x 1.25 x .10
34	736-0204	Flat Washer, .344 x .62 x .033
35	736-0242	Bell Washer, .340 x .872 x .060
36	736-3084	Thrust Washer, .510 x 1.12 x .060
37	938-0140	Shoulder Screw, .435 x .178- $\frac{5}{16}$ x .56
38	738-04278	Shoulder Screw, $\frac{1}{4}$ -20 x 0.500
39	738-04484	Shoulder Bolt, $\frac{3}{8}$ -16 x .49 x .33
40	738-04538	Steering Shaft
41	738-04495	Shoulder Screw, $\frac{3}{8}$ -16 x .50 x .66
42	941-0353	Flange Bearing, .630

Power Steering Assembly

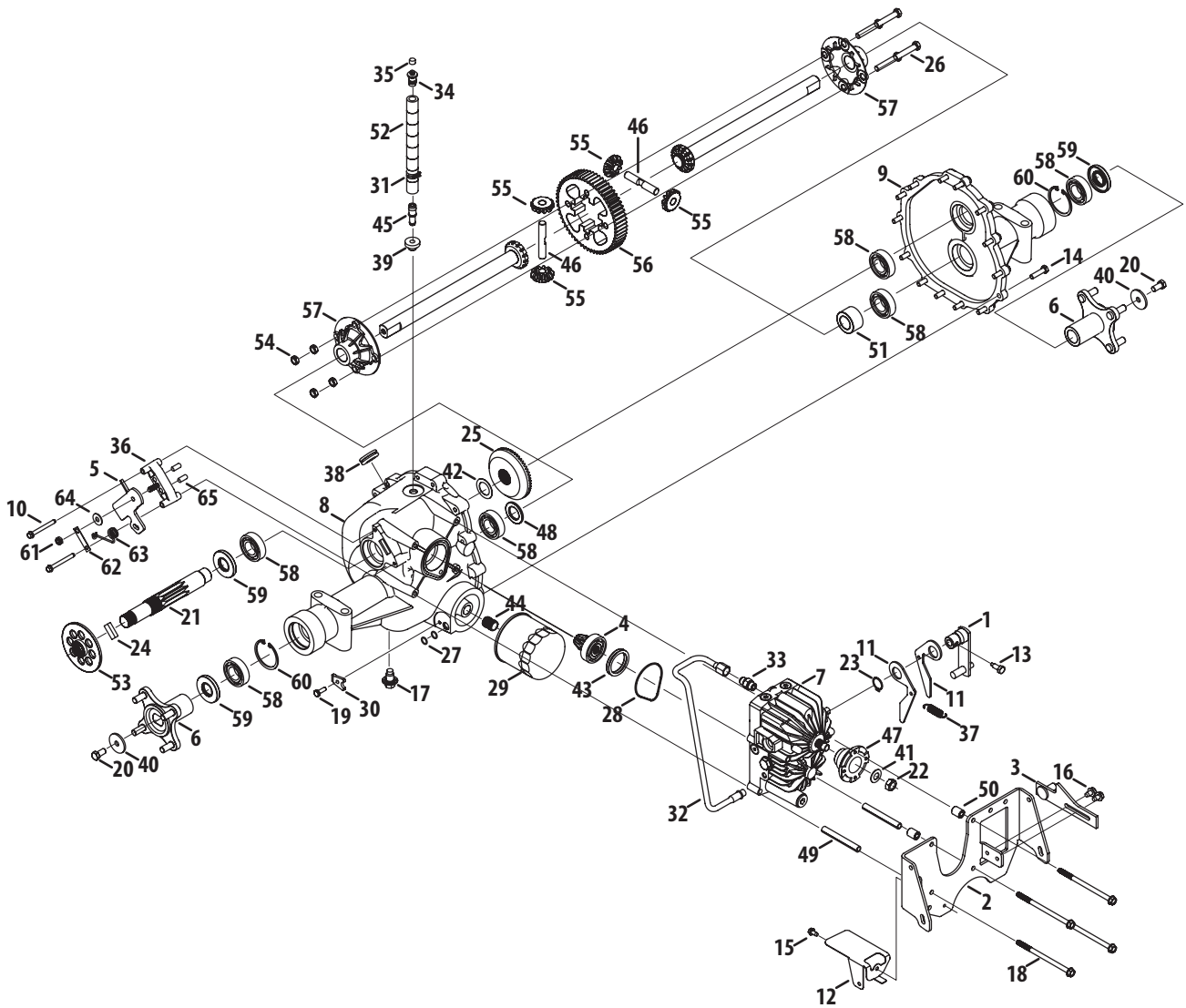


Power Steering Assembly

Ref.	Part Number	Description
1	603-04852B	Upper Steering Support Bracket
2	617-04096A	Power Steering Assembly
3	918-05083	Transmission Assembly
4	631-04556	Steering Wheel
5	703-08628	Power Steering Mount Box, RH
6	703-08105A	Tilt Steering Lever Bracket
7	703-08114A	Tilt Steering Bracket
8	703-08180	Tilt Steering Mount Bracket
9	703-08505	Tilt Steering Pivot Bracket
10	710-0151	Hex Screw, $\frac{3}{8}$ -24 x 2.00
11	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .500
12	710-0602	Hex Washer Screw, $\frac{5}{16}$ -18 x 1.000
13	703-08629	Power Steering Mount Box, LH
14	710-0643	Hex Lock Screw, $\frac{5}{16}$ -18 x 1.00
15	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
16	936-0326	Flat Washer, .510 x 1.00 x .125
17	736-0505	Flat Washer, .340 x 1.50 x .150
18	736-3084	Thrust Washer, .510 x 1.12 x .060
19	710-3083	Hex Screw, $\frac{5}{16}$ -18 x 1.375
20	912-0240	Jam Nut, $\frac{7}{16}$ -20
21	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
22	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
23	912-0431	Flange Lock Nut, $\frac{3}{8}$ -16
24	712-0459	Flange Lock Nut, $\frac{7}{16}$ -20
25	912-3061	Hex Lock Nut, $\frac{3}{8}$ -24
26	914-0507	Cotter Pin, $\frac{3}{32}$ x .750

Ref.	Part Number	Description
27	916-0101	Snap Ring, .750
28	717-04870A	Segment Gear
29	717-04943	Pinion Gear
30	919-04756	Steering Housing
31	723-04089	End Rod, $\frac{7}{16}$ -20 x $\frac{3}{8}$
32	927-04320	Locking Damper Cylinder
33	731-04039	Cap
34	731-07815	Dash Collar
35	731-3224	Tilt Lever
36	924-04097	Electric Motor
37	748-04240	Steering Shaft Coupler
38	736-0187	Flat Washer, .64 x 1.24 x .06
39	736-04571	Flat Washer, .76 x 1.25 x .10
40	736-0204	Flat Washer, .344 x .62 x .033
41	736-0242	Bell Washer, .340 x .872 x .060
42	710-0809	Hex Washer Screw, $\frac{1}{4}$ -20 x 1.250
43	938-0140	Shoulder Screw, .435 x .178- $\frac{5}{16}$ x .56
44	738-04278	Shoulder Screw, $\frac{1}{4}$ -20 x 0.500
45	738-04484	Shoulder Bolt, $\frac{3}{8}$ -16 x .49 x .33
46	738-04538	Steering Shaft
47	738-04495	Shoulder Screw, $\frac{3}{8}$ -16 x .50 x .66
48	941-0353	Flange Bearing, .630
49	747-05424A	LH Drag Link, $\frac{5}{8}$
50	747-05425A	RH Drag Link, $\frac{5}{8}$
51	748-04269	Ring Spacer Hub
52	721-04431	Motor Gasket

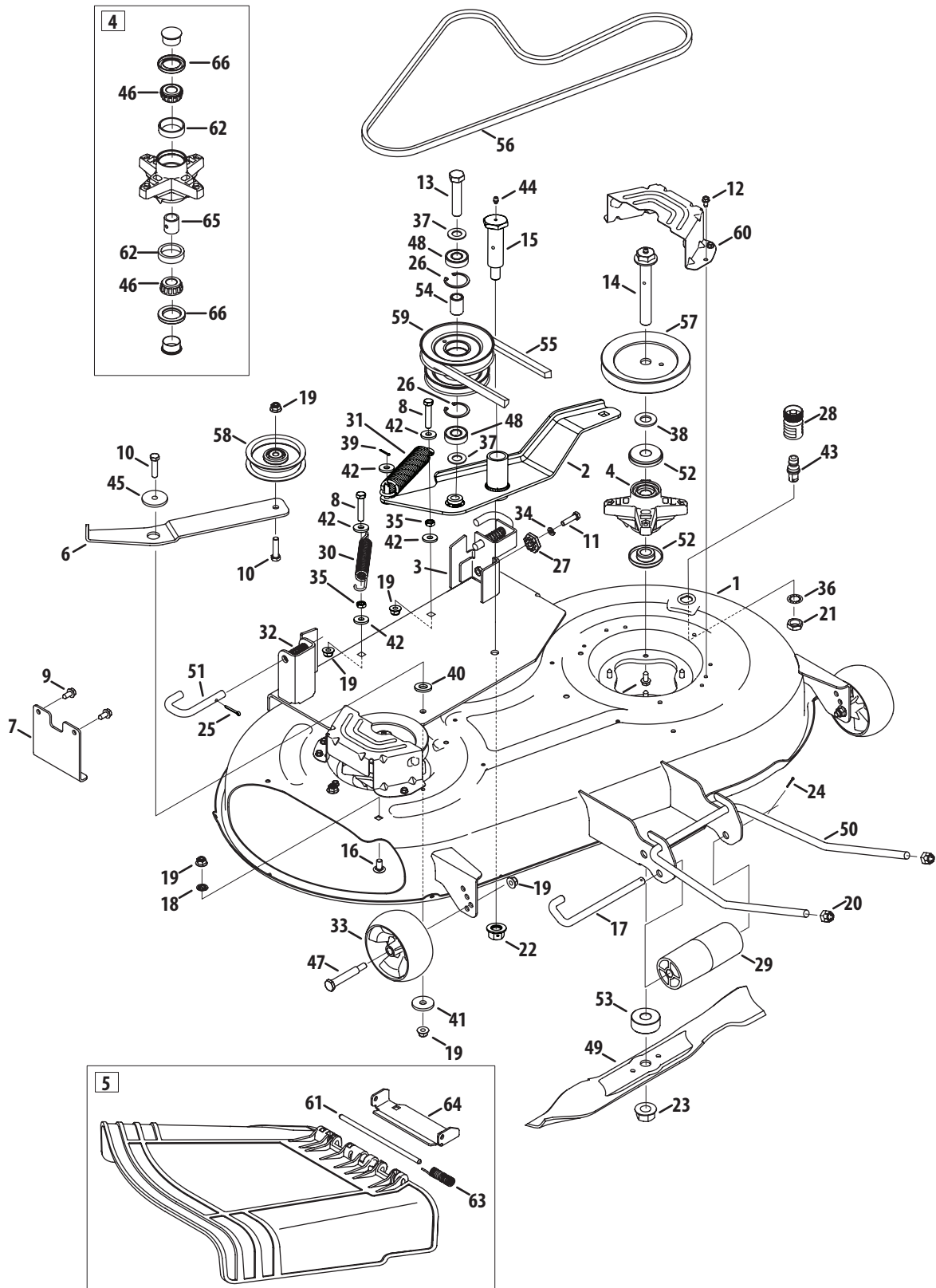
Transaxle Assembly



Ref.	Part Number	Description
1	603-04340	Neutral Return Arm Assembly
2	603-0707A	Torq Bracket Assembly
3	603-0732	Neutral Return Arm Assembly
4	617-3002	Pinion Gear, 13T
5	761-3074	Brake Arm Actuator
6	918-04317	Wheel Hub Assembly
7	918-3243	Pump Assembly
8	919-3071A	RH Housing
9	619-3072	LH Housing
10	710-1206	Hex Washer Screw, ¼-20 x 2.375
11	703-2441	Neutral Arm
12	703-4093	Hydro Dump Spring Plate
13	710-04171	Hex Screw, ⅝-24 x .625
14	710-0573	Hex Lock Screw, ⅝-18 x 1.25
15	710-0599	Hex Washer Screw, ¼-20 x .500
16	710-0607	Hex Washer Screw, ⅝-18 x .500
17	710-1633	Plug Screw, M14 x 1.5 x .827
18	710-1888	Hex Washer Screw, ⅝-18 x 5.350
19	710-3015	Hex Screw, ¼-20 x .75
20	710-3119	Hex Lock Screw, ⅜-16 x .750
21	711-1385A	Output Shaft, 9T
22	712-3059	Jam Lock Nut, ½-20
23	716-0111	Retaining Ring, .875
24	917-0678	Brake Pad
25	717-3449	Bevel Gear, 54T
26	710-3144	Hex Screw, ⅜-16 x 2.00
27	721-0459	O-Ring, .426 x .566 x .070
28	721-0519	Gland Seal
29	923-3014	Oil Filter
30	726-0295	Tube Clamp, .500
31	926-0324	Fuel Clamp
32	727-0636	Hydro Pick-Up Tube
33	927-3002	Straight Fitting

Ref.	Part Number	Description
34	731-1480	Plastic Vent
35	731-1481	Plastic Vent Cap
36	761-0207A	Brake Yoke
37	732-3119A	Extension Spring, .50 x 1.98
38	735-0277A	Rubber Grommet, .750 x 1.063 x .4375
39	735-0279	Grommet, .362 x .56 x .63
40	936-0227	Flat Washer, .390 x 1.500 x .134
41	936-0253	Bell Washer, .525 x 1.00 x .050
42	736-0615	Thrust Washer, 1.007 x 1.542 x .03
43	736-0619	Spring Washer, 1.595 x 2.011 x .030
44	937-3022	Filter Nipple Fitting
45	737-3092	Tube Fitting, .500
46	711-1052A	Shaft, .500 x 3.005
47	748-3093	Hydro Pump Adaptor
48	750-3346	Axle Spacer, 1.007 x 1.665 x .141
49	750-3349	Hydro Spacer, .323 x .443 x 3.51
50	750-3350	Hydro Spacer, .323 x .600 x .740
51	750-3358	Axle Spacer, 1.007 x 1.665 x .989
52	751-0588	Fuel Line, ½
53	761-0215	Disc Brake
54	712-0226	Jam Lock Nut, ⅜-16
55	917-1446B	Miter Gear
56	917-1568	Spur Gear
57	919-0375A	RH Housing Differential
58	741-3114	Ball Bearing, 1 x 52 x 15
59	721-0523	Oil Seal, 1.00 x 2.047 x .2755
60	716-0204	Retainer Ring
61	912-0273	Hex Lock Nut, ⅝-24
62	761-0208	Anti-Rotation Brake Bracket
63	732-0925	Torsion Spring, .75 x 3
64	736-0371	Flat Washer, .343 x .880 x .062
65	941-0343	Brake Actuator Pin

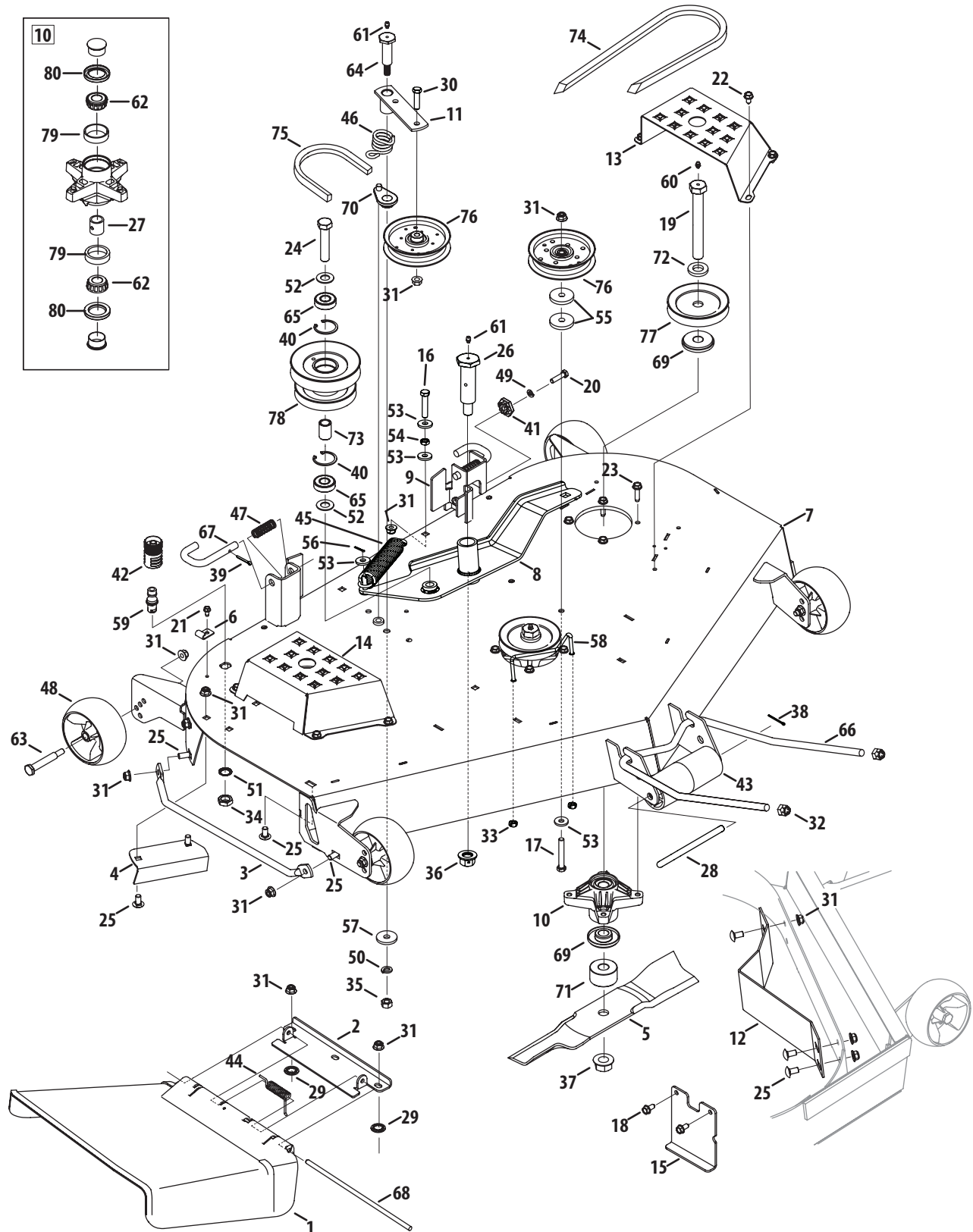
42" Stamped Deck



Ref.	Part Number	Description
1	903-04819B	Deck Assembly
2	603-04851B	PTO Idler Assembly
3	603-04859	Hanger Adjustment Bracket
4	918-3129C	Spindle Assembly
5	631-04288	Chute Assembly
6	703-08286	Idler Bracket
7	703-08425	Up-Stop Front Bracket
8	710-0347	Hex Screw, 3/8 x 16 x 1.75
9	710-04484	Hex Washer Screw, 5/16-18 x .750
10	710-0520	Hex Screw, 3/8-16 x 1.50
11	710-0528	Hex Screw, 5/16-18 x 1.25
12	710-0599	Hex Washer Screw, 1/4-20 x .500
13	710-0923	Hex Screw, 5/8-18 x 3.00
14	603-04944	Spindle Bolt, 3/4-16 x 5.37
15	738-04544	Shoulder Screw, 1.0 x 3.00
16	710-3168	Carriage Bolt, 3/8-16 x 1.00
17	911-3314	Roller Pin, 1/2 x 7.31
18	712-0229	Push Nut, 3/8
19	712-04065	Flange Lock Nut, 3/8-16
20	712-04243	Flex Lock Nut, 1/2-13
21	912-0641	Hex Nut, 16-1.5
22	712-04327	Flange Lock Nut, 5/8-18
23	712-3078	Flange Lock Nut, 3/4-16
24	714-3004	Cotter Pin, 3/32 x 1.25
25	714-0162	Cotter Pin, 5/32 x 1.25
26	916-3020	Retainer Ring
27	917-04074	Deck Adjustment Gear
28	921-04041	Water Nozzle Adapter
29	731-05679	Front Roller
30	732-04247	Extension Spring, .850 x 6.415
31	732-04896	Extension Spring, 1.25 x 6.9
32	932-3127	Compression Spring, .66 x 1.8
33	734-04155	Deck Wheel, 5.0

Ref.	Part Number	Description
34	936-0119	Lock Washer, 5/16
35	912-3008	Jam Nut, 3/8-16
36	736-0225	Lock Washer, 5/8
37	736-0237	Flat Washer, .65 x 1.25 x .075
38	736-0315	Flat Washer, .760 x 1.50 x .120
39	914-0507	Cotter Pin, 3/32 x .75
40	936-0344	Flat Washer, .385 x 1.0 x .030
41	736-3082A	Flat Washer, .45 x 1.5 x .172
42	736-0258	Flat Washer, .385 x 1.00 x .135
43	737-04003D	Deck Water Nozzle
44	937-3000	Drive Lube Fitting, 3/16
45	738-04162A	Shoulder Spacer, .8840 x .190
46	941-04089	Cone Bearing, .750
47	938-3056	Shoulder Screw, 1/2 x 2.50
48	941-0524A	Ball Bearing, .625 x 40 x 12
49	942-04374	2-in-1 Blade, 21.23
50	747-05352	Front Lift Rod
51	747-3188	Mower Support Pin
52	748-3065A	Deck Spindle Spacer
53	750-05184	Spacer, .760 x 2.000 x .790
54	950-3132	Spacer, .88 x .635 x 1.25
55	954-04055	PTO Belt
56	954-0645A	Deck Belt
57	756-04458A	Pulley
58	756-0627D	Idler Pulley
59	756-3107A	Double Pulley
60	783-06424A	Belt Cover
61	711-04847B	Hinge Pin
62	941-04091	Bearing Cup, .750
63	732-04372	Torsion Spring, .44 x 2.0
64	783-06074A	Chute Bracket
65	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
66	921-3018A	Oil Seal

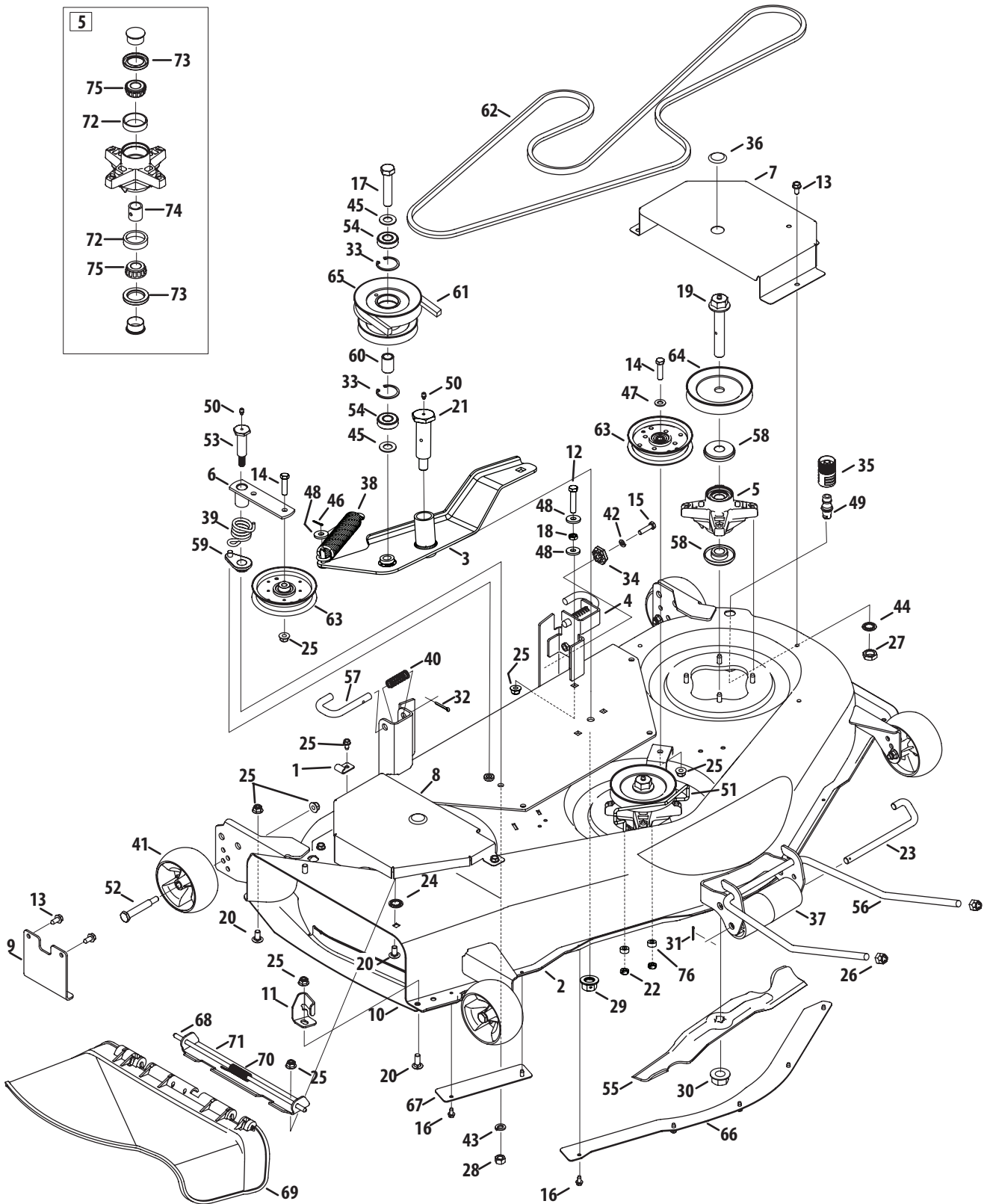
48" Fabricated Deck



Ref.	Part Number	Description
1	01006693P	Chute Deflector
2	01006748	Chute Bracket
3	01008644	Finger Guard
4	02001235	Micro Chute Baffle
5	02005017	Blade, 17
6	96606	Hook Retainer Bracket
7	903-04928	Deck Assembly
8	603-04851B	PTO Idler Assembly
9	603-04859	Hanger Adjustment Bracket
10	918-3129C	Spindle Assembly
11	603-04920A	Idler Arm
12	703-07346A	Baffle
13	703-07664A	LH Belt Cover
14	703-07685A	RH Belt Cover
15	703-08458	Up-Stop Bracket
16	710-0347	Hex Screw, 3/8 x 16 x 1.75
17	710-04467	Hex Screw, 3/8-16 x 2.50
18	710-04484	Hex Washer, 5/16-18 x .750
19	710-05173A	Hex Screw, 3/4-16 x 6.00
20	710-0528	Hex Screw, 5/16-18 x 1.25
21	710-0599	Hex Washer Screw, 1/4-20 x .500
22	710-0604A	Hex Washer Screw, 5/16-18 x .625
23	710-04605	Hex Washer Screw, 5/16-18 x 1.50
24	710-0923	Hex Screw, 5/8-18 x 3.00
25	710-3168	Carriage Bolt, 3/8-16 x 1.00
26	738-04544	Shoulder Screw, 1.0 x 3.00
27	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
28	911-3314	Roller Pin, 1/2 x 7.31
29	712-0229	Push Nut, 3/8
30	710-0520	Hex Screw, 3/8-16 x 1.50
31	712-04065	Flange Lock Nut, 3/8-16
32	712-04243	Flex Lock Nut, 1/2-13
33	912-0291	Hex Lock Nut, 1/4-20
34	912-0641	Hex Nut, M16-1.5
35	912-3019	Hex Nut, 7/16-14
36	712-04327	Flange Lock Nut, 5/8-18
37	712-3078	Flange Lock Nut, 3/4-16
38	714-3004	Cotter Pin, 3/32 x 1.25
39	714-0162	Cotter Pin, 5/32 x 1.25
40	916-3020	Retainer Ring

Ref.	Part Number	Description
41	917-04074	Deck Adjustment Gear
42	921-04041	Water Nozzle Adapter
43	731-05679	Front Roller
44	732-04797	Torsion Spring, 180 x .639 x 2.16 x .12
45	732-04896	Extension Spring, 1.25 x 6.9
46	732-3067	Idler Torsion Spring, 1.10 x 1.3
47	932-3127	Compression Spring, .66 x 1.8
48	734-04155	Deck Wheel, 5.0
49	936-0119	Lock Washer, 5/16
50	936-0171	Lock Washer, 7/16
51	736-0225	Lock Washer, 5/8
52	736-0237	Flat Washer, .65 x 1.25 x .075
53	736-0258	Flat Washer, .385 x 1.0 x .135
54	912-3008	Jam Nut, 3/8-16
55	736-04131	Flat Washer, .4375 x 1.75 x .25
56	914-0507	Cotter Pin, 3/32 x .75
57	736-3082A	Flat Washer, .45 x 1.5 x .172
58	747-05586A	Belt Drive Guard
59	737-04003D	Deck Water Nozzle
60	737-04345	Grease Fitting, 1/4-28 x 3/16
61	937-3000	Drive Lube Fitting, 3/16
62	941-04089	Cone Bearing, .750
63	938-3056	Shoulder Screw, 1/2 x 2.50
64	738-04545	Shoulder Screw, 7/16-14 x .687 x 2.443
65	941-0524A	Ball Bearing, .625 x 40 x 12
66	747-05350	Front Hanger Rod
67	747-3188	Mower Support Pin
68	747-3384	Chute Deflector Rod
69	748-3065A	Spindle Spacer
70	748-3100	Spring Retainer
71	750-05282	Spindle Spacer, .760 x 2.0 x 1.10
72	750-05553	Spacer, .812 x .218
73	950-3132	Spacer, .88 x .635 x 1.25
74	954-04045	Deck Belt
75	954-04055	PTO Belt
76	756-04129B	Idler Pulley
77	756-3089	Pulley
78	756-3107A	Double Pulley
79	941-04091	Bearing Cup, .750
80	921-3018A	Oil Seal

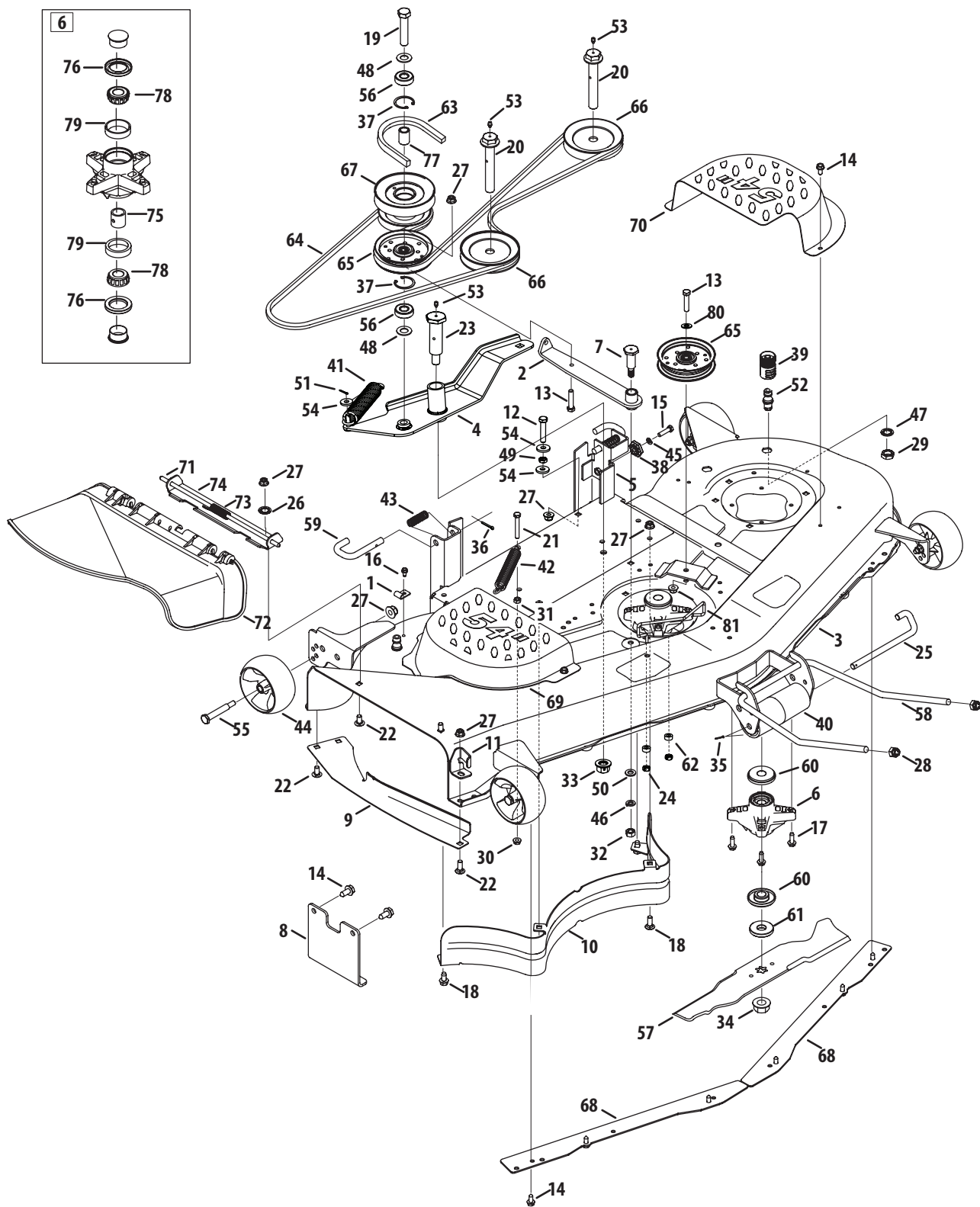
50" Stamped Deck



Ref.	Part Number	Description
1	96606	Hook Retainer Bracket
2	903-04813A	Deck Assembly
3	603-04851B	PTO Idler Assembly
4	603-04859	Hanger Adjustment Bracket
5	918-3129C	Spindle Assembly
6	603-04920A	Idler Arm Assembly
7	703-05546	LH Spindle Shield
8	703-05556	RH Spindle Shield
9	703-08425	Up-Stop Bracket
10	703-08465A	Guard
11	703-3279	Chute Deflector Stop
12	710-0347	Hex Screw, $\frac{3}{8}$ x 16 x 1.75
13	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
14	710-0520	Hex Screw, $\frac{3}{8}$ -16 x 1.50
15	710-0528	Hex Screw, $\frac{5}{16}$ -18 x 1.25
16	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .500
17	710-0923	Hex Screw, $\frac{5}{8}$ -18 x 3.00
18	912-3008	Jam Nut, $\frac{3}{8}$ x 16
19	603-04941	Spindle Bolt, $\frac{3}{4}$ -16 x 4.25
20	710-3168	Carriage Bolt, $\frac{3}{8}$ -16 x 1.00
21	738-04544	Shoulder Screw, 1.0 x 3.00
22	912-0291	Hex Lock Nut, $\frac{1}{4}$ -20
23	911-3314	Roller Pin, $\frac{1}{2}$ x 7.31
24	712-0229	Push Nut, $\frac{3}{8}$
25	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
26	712-04243	Flex Lock Nut, $\frac{1}{2}$ -13
27	912-0641	Hex Nut, M16-1.5
28	912-3019	Hex Nut, $\frac{7}{16}$ -14
29	712-04327	Flange Lock Nut, $\frac{5}{8}$ -18
30	712-3078	Flange Lock Nut, $\frac{3}{4}$ -16
31	714-3004	Cotter Pin, $\frac{3}{32}$ x 1.25
32	714-0162	Cotter Pin, $\frac{5}{32}$ x 1.25
33	916-3020	Retainer Ring
34	917-04074	Deck Adjustment Gear
35	921-04041	Water Nozzle Adapter
36	726-3045	Button Plug
37	731-05679	Front Roller
38	732-04896	Extension Spring, 1.25 x 6.9

Ref.	Part Number	Description
39	732-3067	Idler Torsion Spring, 1.10 x 1.3
40	932-3127	Compression Spring, .66 x 1.8
41	734-04155	Deck Wheel, 5.0
42	936-0119	Lock Washer, $\frac{5}{16}$
43	936-0171	Lock Washer, $\frac{7}{16}$
44	736-0225	Lock Washer, $\frac{5}{8}$
45	736-0237	Flat Washer, .65 x 1.25 x .075
46	914-0507	Cotter Pin, $\frac{3}{32}$ x .750
47	736-3050	Flat Washer, .406 x .812 x .051
48	736-0258	Falt Washer, .385 x 1.00 x .135
49	737-04003D	Deck Water Nozzle
50	937-3000	Drive Lube Fitting, $\frac{3}{16}$
51	747-05589B	Belt Drive Guard
52	938-3056	Shoulder Screw, $\frac{1}{2}$ x 2.50
53	738-04545	Shoulder Screw, $\frac{7}{16}$ -14 x .687 x 2.443
54	941-0524A	Ball Bearing, .625 x 40 x 12
55	759-04047	2-in1 Blade
56	747-05352	Front Lift Rod
57	747-3188	Mower Support Pin
58	748-3065A	Spindle Spacer
59	748-3100	Spring Retainer
60	950-3132	Spacer, .88 x .635 x 1.25
61	954-04055	PTO Belt
62	954-04137A	Deck Belt
63	756-04129B	Idler Pulley
64	756-3096	Spindle Pulley
65	756-3107A	Double Pulley
66	783-04414A	Center Skirt
67	783-04415	RH Skirt
68	711-04565	Hinge Pin, .3175 x 14.06
69	631-04070A	Chute Deflector
70	732-04372	Torsion Spring, .44 x 2.0
71	783-05030	Chute Bracket
72	941-04091	Bearing Cup, .750
73	921-3018A	Oil Seal
74	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
75	941-04089	Cone Bearing, .750
76	750-05297	Spacer, .256 x .500 x .240

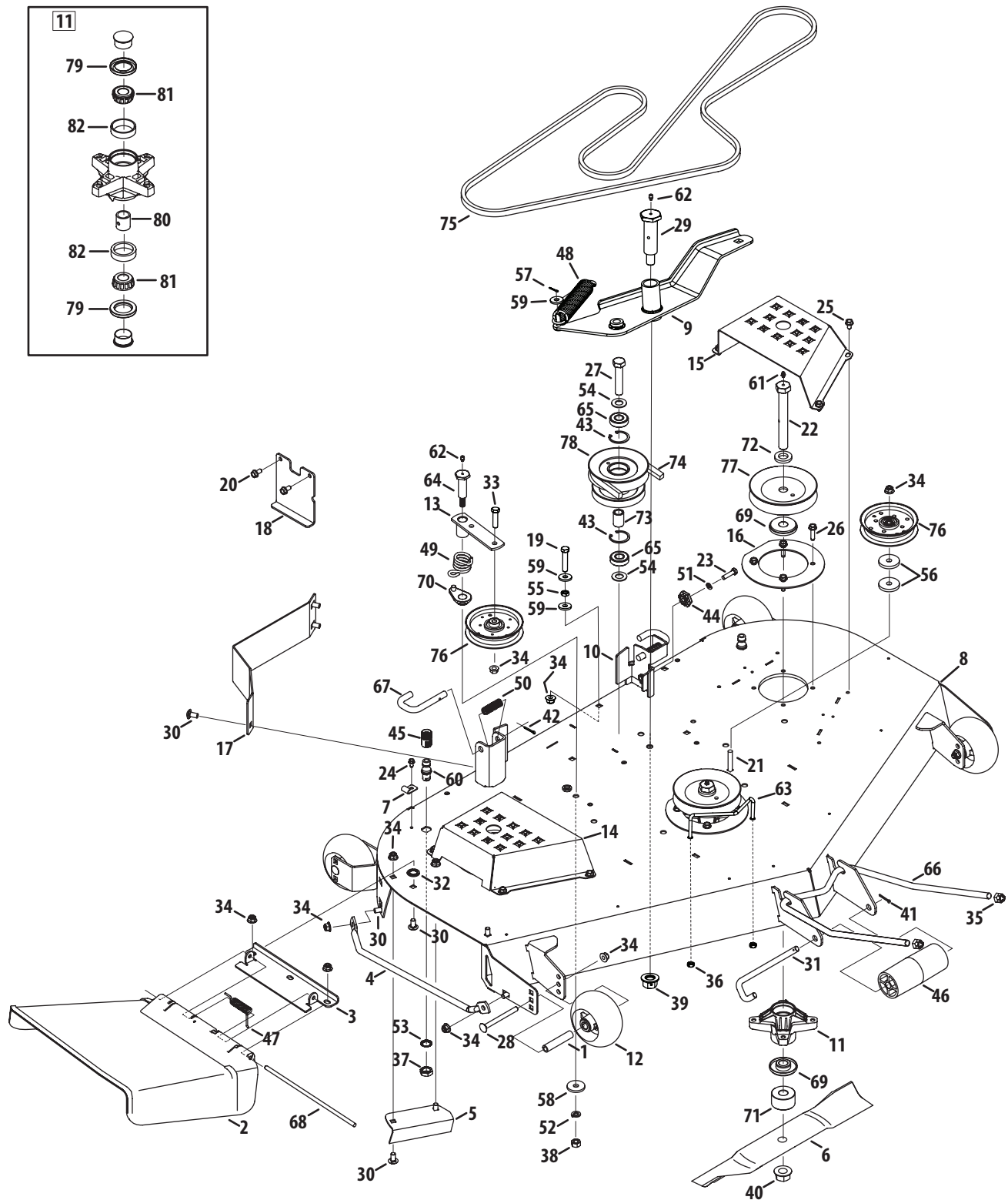
54" Stamped Deck



Ref.	Part Number	Description
1	96606	Hook Retainer Bracket
2	603-04107	Idler Assembly
3	903-04822A	Deck Assembly
4	603-04851B	PTO Idler Assembly
5	603-04859	Hanger Adjustment Bracket
6	918-3129C	Spindle Assembly
7	638-04012A	Shoulder Bolt
8	703-08425	Up-Stop Bracket
9	703-08465A	Guard
10	703-2093C	Inner Baffle
11	703-3279	Chute Deflector Stop
12	710-0347	Hex Screw, 3/8-16 x 1.75
13	710-0520	Hex Screw, 3/8-16 x 1.50
14	710-04484	Hex Washer Screw, 5/16-18 x .750
15	710-0528	Hex Screw, 5/16-18 x 1.25
16	710-0599	Hex Washer Screw, 1/4-20 x .500
17	710-0602	Hex Washer Screw, 5/16-18 x 1.000
18	710-0623	Hex Washer Screw, 3/8-16 x .750
19	710-0923	Hex Screw, 3/8-18 x 3.00
20	710-1693	Spindle Bolt, 3/4-16 x 5.215
21	710-0395	Hex Screw, 5/16-18 x 2.25
22	710-3168	Carriage Bolt, 3/8-16 x 1.00
23	738-04544	Shoulder Screw, 1.0 x 3.00
24	912-0291	Hex Lock Nut, 1/4-20
25	911-3314	Roller Pin, 1/2 x 7.31
26	712-0229	Push Nut, 3/8
27	712-04065	Flange Lock Nut, 3/8-16
28	712-04243	Flex Lock Nut, 1/2-13
29	912-0641	Hex Nut, M16-1.5
30	712-3004A	Flange Lock Nut, 5/16-18
31	912-3010	Hex Nut, 5/16-18
32	912-3019	Hex Nut, 7/16-14
33	712-04327	Flange Lock Nut, 5/8-18
34	712-3078	Flange Lock Nut, 3/4-16
35	714-3004	Cotter Pin, 3/32 x 1.25
36	714-0162	Cotter Pin, 5/32 x 1.25
37	916-3020	Retainer Ring
38	917-04074	Deck Adjustment Gear
39	921-04041	Water Nozzle Adapter
40	731-05679	Front Roller
41	732-04896	Extension Spring, 1.25 x 6.9

Ref.	Part Number	Description
42	732-3120A	Extension Spring, 1.0 x 6.42
43	932-3127	Compression Spring, .66 x 1.8
44	734-04155	Deck Wheel, 5.0
45	936-0119	Lock Washer, 5/16
46	936-0171	Lock Washer, 7/16
47	736-0225	Lock Washer, 5/8
48	736-0237	Flat Washer, .65 x 1.25 x .075
49	912-3008	Jam Nut, 3/8 x 16
50	936-3015	Flat Washer, .469 x .875 x .105
51	914-0507	Cotter Pin, 3/32 x .750
52	737-04003D	Deck Water Nozzle
53	937-3000	Drive Lube Fitting, 3/16
54	736-0258	Flat Washer, .385 x 1.00 x .135
55	938-3056	Shoulder Screw, 1/2 x 2.50
56	941-0524A	Ball Bearing, .625 x 40 x 12
57	759-3820	Blade
58	747-05352	Front Lift Rod
59	747-3188	Mower Support Pin
60	748-3065A	Deck Spindle Spacer
61	748-3101A	Blade Spacer, 2 x .75 x .31
62	750-05297	Spacer, .256 x .500 x .240
63	954-04055	PTO Belt
64	954-04137A	Deck Belt
65	756-04129B	Idler Pulley
66	756-3096	Spindle Pulley
67	756-3107A	Double Pulley
68	783-04690B	Deck Skirt
69	783-04691	RH Belt Cover
70	783-04692	LH Belt Cover
71	711-04565	Hinge Pin, .3175 x 14.06
72	631-04070A	Chute Deflector
73	732-04372	Torsion Spring, .44 x 2.0
74	783-05030	Chute Bracket
75	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
76	921-3018A	Oil Seal
77	950-3132	Spacer, .88 x .635 x 1.25
78	941-04089	Cone Bearing, .750
79	941-04091	Bearing Cup, .750
80	736-3050	Flat Washer, .406 x .812 x .051
81	747-05589B	Belt Drive Guard

54" Fabricated Deck

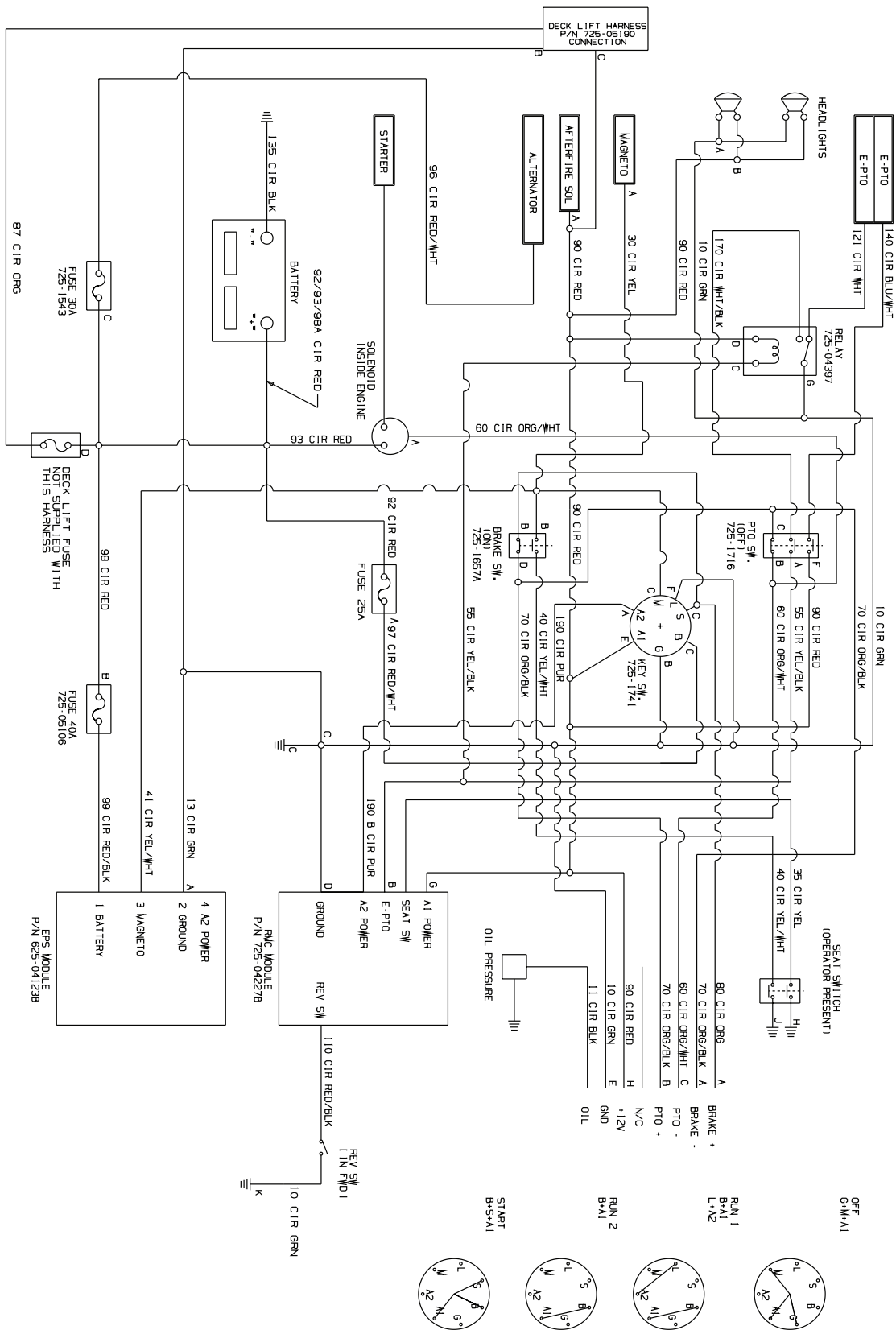


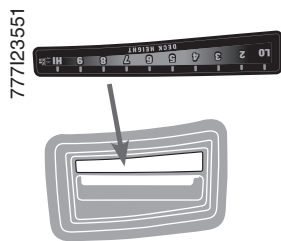
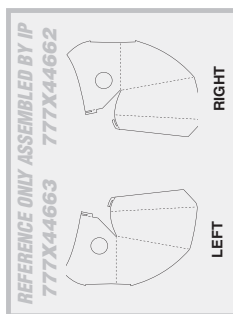
54" Fabricated Deck

Ref.	Part Number	Description
1	750-3193	Spacer, .390 x .620 x 3.04
2	01006693P	Chute Deflector
3	01006748	Chute Deflector Bracket
4	01008644	Finger Guard
5	02001235	Micor Chute Baffle
6	02005018	Hi-Lift Blade, 19
7	96606	Hook Retainer Bracket
8	903-04923	Deck Assembly
9	603-04851B	PTO Idler Assembly
10	603-04859	Hanger Adjustment Bracket
11	918-3129C	Spindle Assembly
12	634-3159	Wheel, 5.0
13	603-04920A	Idler Arm Assembly
14	703-07687A	RH Belt Cover
15	703-07688A	LH Belt Cover
16	703-07787	Spindle Reinforcement Plate
17	703-07845A	Baffle
18	703-08458	Up-Stop Bracket
19	710-0347	Hex Screw, $\frac{3}{8}$ x 16 x 1.75
20	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
21	710-04886	Carriage Bolt, $\frac{3}{8}$ -16 x 2.50
22	710-05173A	Hex Screw, $\frac{3}{4}$ -16 x 6.00
23	710-0528	Hex Screw, $\frac{5}{16}$ -18 x 1.25
24	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .500
25	710-0604A	Hex Washer Screw, $\frac{5}{16}$ -18 x .625
26	710-04605	Hex Washer Screw, $\frac{5}{16}$ -18 x 1.50
27	710-0923	Hex Screw, $\frac{5}{8}$ -18 x 3.00
28	710-05384	Carriage Screw, $\frac{3}{8}$ -16 x 4.00
29	738-04544	Shoulder Screw, 1.0 x 3.00
30	710-3168	Carriage Bolt, $\frac{3}{8}$ -16 x 1.00
31	911-3314	Roller Pin, $\frac{1}{2}$ x 7.31
32	712-0229	Push Nut, $\frac{3}{8}$
33	710-0520	Hex Screw, $\frac{3}{8}$ -16 x 1.50
34	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
35	712-04243	Flex Lock Nut, $\frac{1}{2}$ -13
36	912-0291	Hex Lock Nut, $\frac{1}{4}$ -20
37	912-0641	Hex Nut, M16-1.5
38	912-3019	Hex Nut, $\frac{7}{16}$ -14
39	712-04327	Flange Lock Nut, $\frac{5}{8}$ -18
40	712-3078	Flange Lock Nut, $\frac{3}{4}$ -16
41	714-3004	Cotter Pin, $\frac{3}{32}$ x 1.25

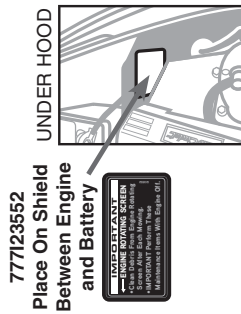
Ref.	Part Number	Description
42	714-0162	Cotter Pin, $\frac{5}{32}$ x 1.25
43	916-3020	Retainer Ring
44	917-04074	Deck Adjustment Gear
45	921-04041	Water Nozzle Adapter
46	731-05679	Front Roller
47	732-04797	Torsion Spring, 180 x .639 x 2.16 x .12
48	732-04896	Extension Spring, 1.25 x 6.9
49	732-3067	Idler Torsion Spring, 1.10 x 1.3
50	932-3127	Compression Spring, .66 x 1.8
51	936-0119	Lock Washer, $\frac{5}{16}$
52	936-0171	Lock Washer, $\frac{7}{16}$
53	736-0225	Lock Washer, $\frac{5}{8}$
54	736-0237	Flat Washer, .650 x 1.250 x .075
55	912-3008	Jam Nut, $\frac{3}{8}$ -16
56	736-04131	Flat Washer, .4375 x 1.75 x .25
57	914-0507	Cotter Pin, $\frac{3}{32}$ x .750
58	736-3082A	Flat Washer, .45 x 1.5 x .172
59	736-0258	Falt Washer, .385 x 1.00 x .135
60	737-04003D	Deck Water Nozzle
61	737-04345	Grease Fitting, $\frac{1}{4}$ -28 x $\frac{3}{16}$
62	937-3000	Drive Lube Fitting, $\frac{3}{16}$
63	747-05586A	Belt Drive Guard
64	738-04545	Shoulder Screw, $\frac{7}{16}$ -14 x .687 x 2.443
65	941-0524A	Ball Bearing, .625 x 40 x 12
66	747-05350	Front Hanger Rod
67	747-3188	Mower Support Pin
68	747-3384	Chute Deflector Rod
69	748-3065A	Spindle Deck Spacer
70	748-3100	Retainer Spring
71	750-05282	Spindle Spacer, .760 x 2.0 x 1.10
72	750-05553	Spacer, .812 x .218
73	950-3132	Spacer, .88 x .635 x 1.25
74	954-04055	PTO Belt
75	954-04118	Deck Belt
76	756-04129B	Idler Pulley
77	756-04459A	Pulley
78	756-3107A	Double Pulley
79	921-3018A	Oil Seal
80	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
81	941-04089	Cone Bearing, .750
82	941-04091	Bearing Cup, .750

Wiring Schematic

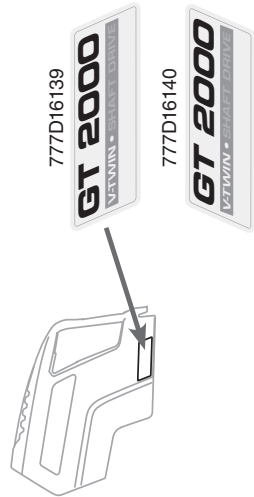
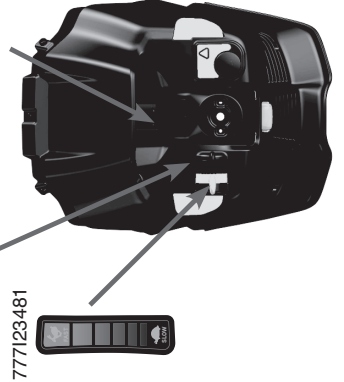
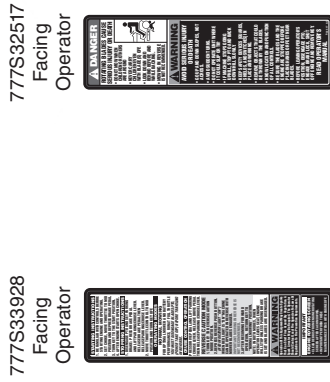
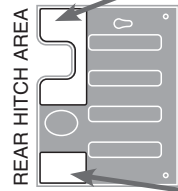




Place On Seat Bracket
On Flat Surface Closest
To Model Plate



777D15414
Centered On Rear Of
Bumper Covering Hole

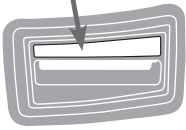


GTX2000 Labels

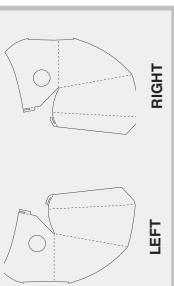
777D15340
Centered On Rear

Cub Cadet®

777|23551



REFERENCE ONLY ASSEMBLED BY IP
777X44663 777X44662



777123552

**Place On Shield
Between Engine
and Battery**



777|23556

Place On Steering Column Handle



777D15414
Centered On Rear Of
Bumper Covering Hole

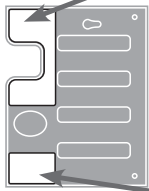


777D15412

Centered On Bumper



REAR HITCH AREA



777S30265



777|23553



777D15407
Place On
Steering Cap



777D15306



777D15307



Place On Seat Bracket
On Flat Surface Closest
To Model Plate

777X45530
(California Models)

777X45529
(49-State Models)

777D16298



777S32517
Facing
Operator



777S33928
Facing
Operator



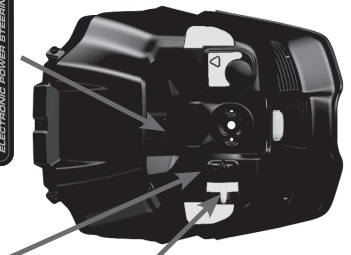
777|23527

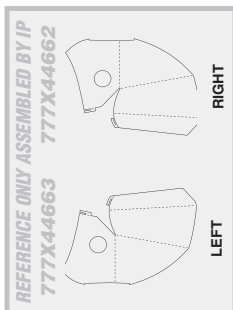


777|23481



777123478

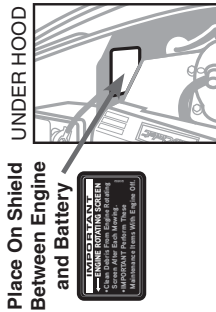
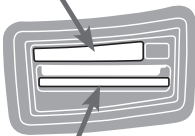




777123555



777123479



777123556

Place On Steering
Column Handle



777D15340
Centered On Rear

Cub Cadet

777X45529
Place On Seat Bracket
On Flat Surface Closest
To Model Plate



777D16298



777D15414

Centered On Rear Of
Bumper Covering Hole



777S32517

Facing
Operator



777S33928

Facing
Operator



777D15413

Centered On Bumper



777S30265



777123553



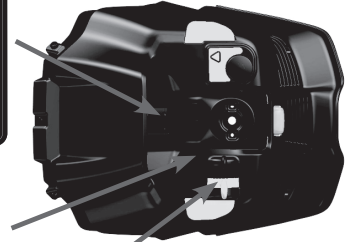
777123527



777123478



777123481



777D15407

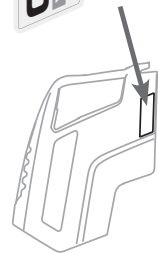
Place On
Steering Cap



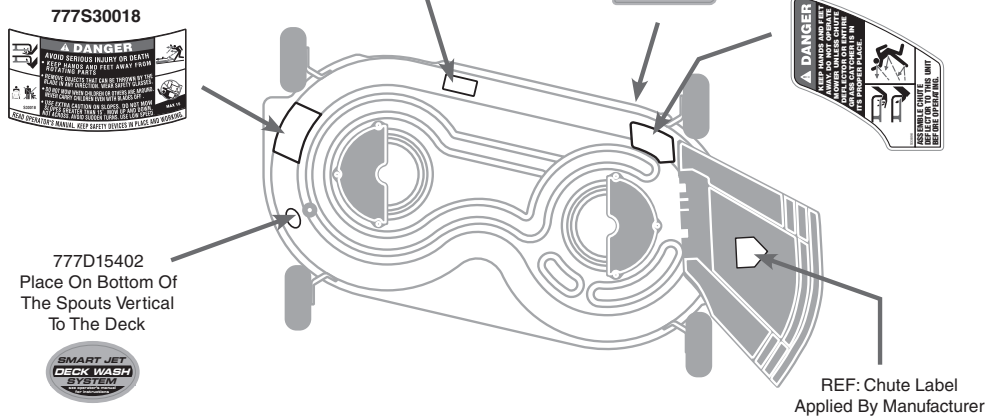
777D15308



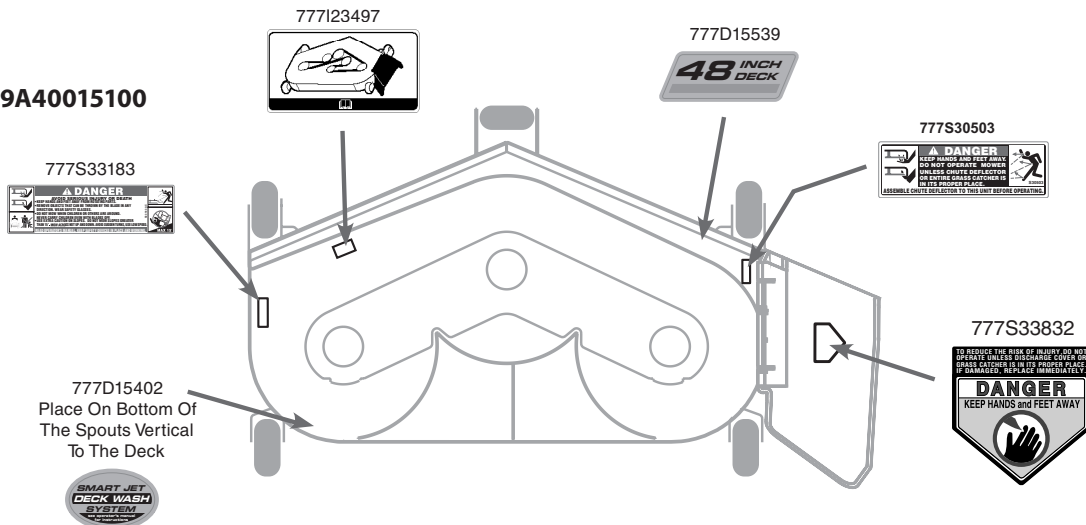
777D15309



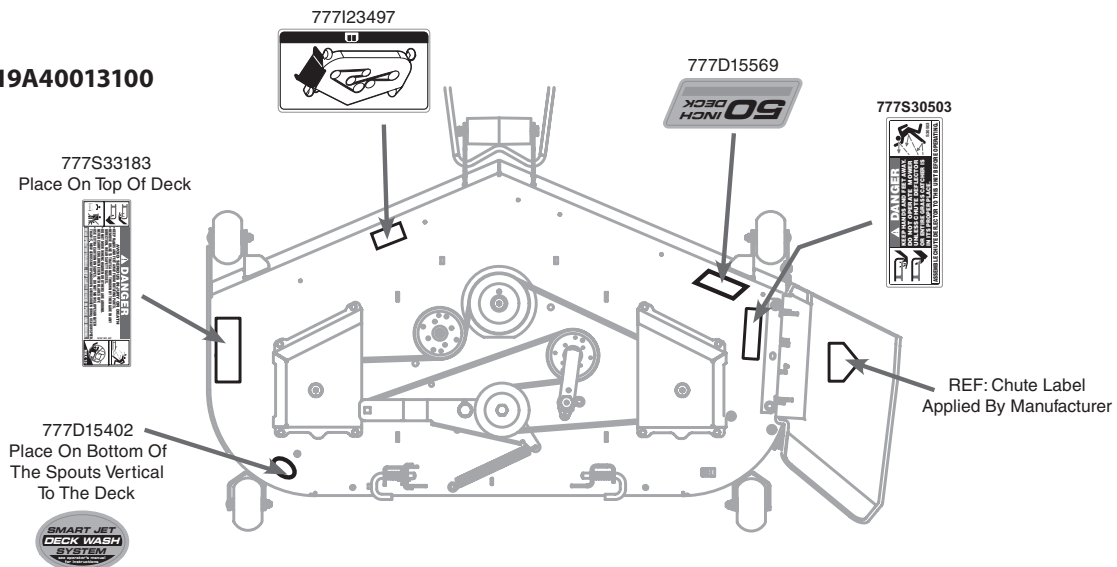
19A40012100



19A40015100



19A40013100



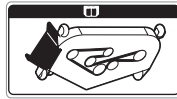
Deck Labels

19A40014100

777S33183
Place On Side Of Deck
Keep Off Top Curve



777I23497



777D15568

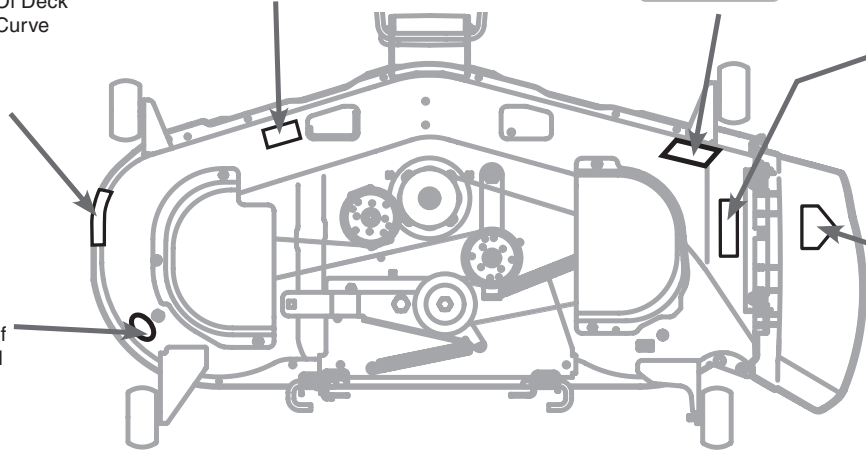


777S30503



REF: Chute Label
Applied By Manufacturer

777D15402
Place On Bottom Of
The Spouts Vertical
To The Deck



19A40016100

777S33183



777I23497



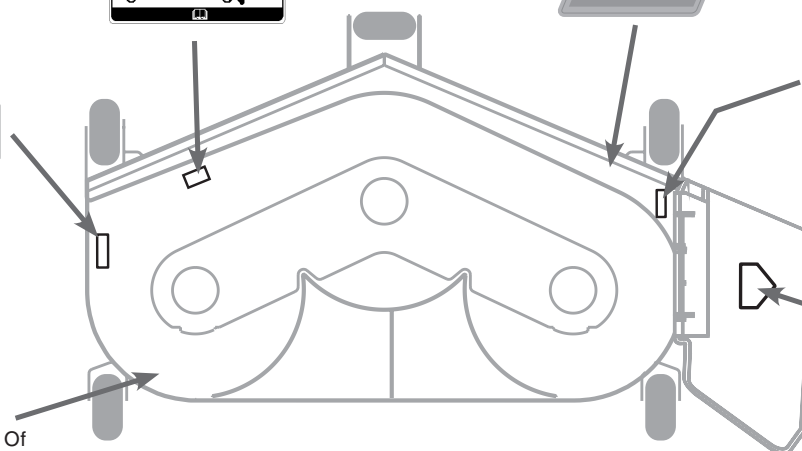
777D15568



777S30503



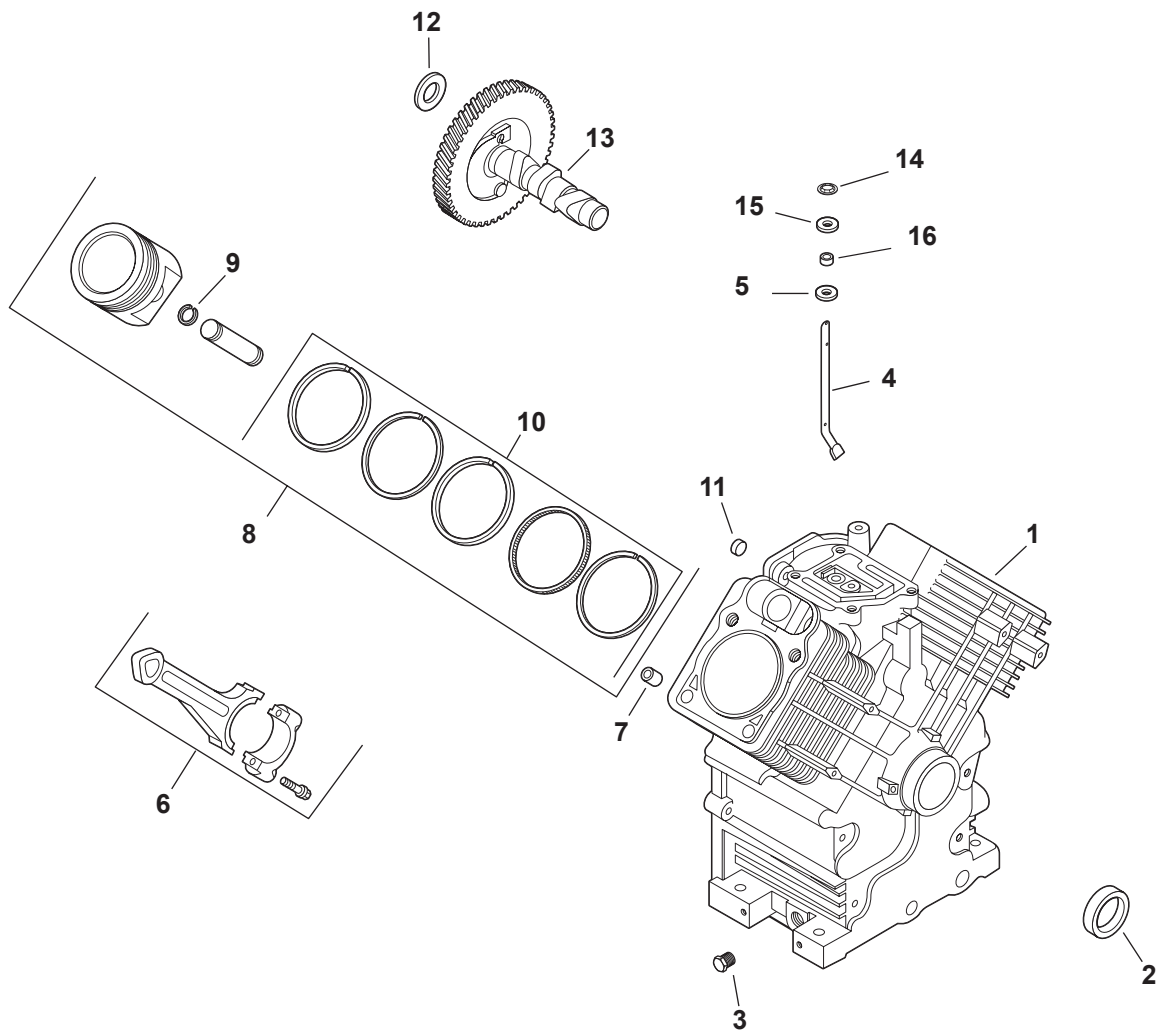
777D15402
Place On Bottom Of
The Spouts Vertical
To The Deck



777S33832

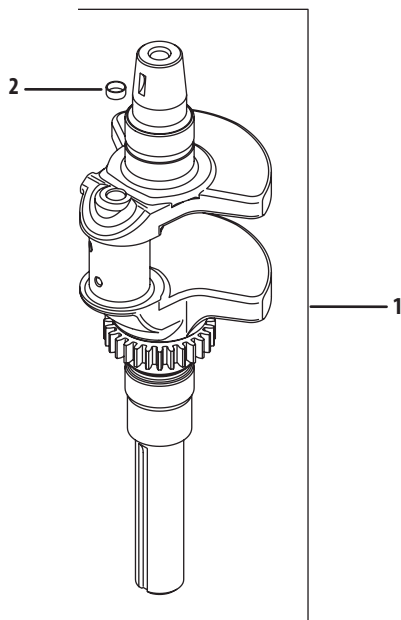


Kohler CH640-3051 Crankcase

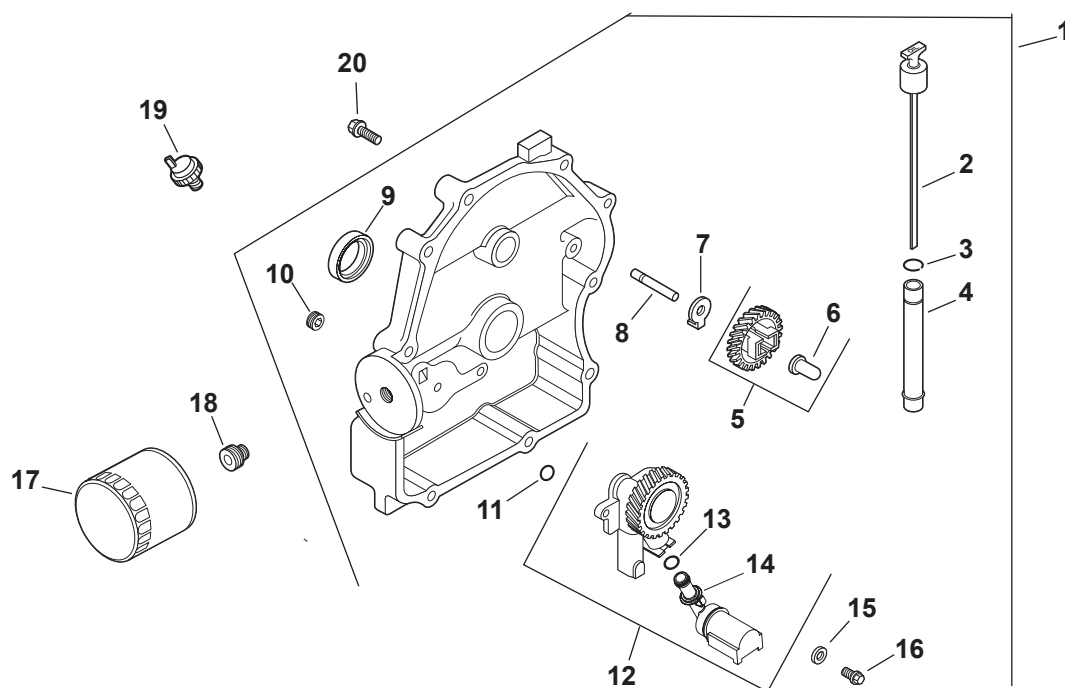


Ref.	Part Number	Description
1		Crankcase (Use: Shortblock)
2	KH-24-032-19-S	Seal, Oil
3	KH-25-139-57-S	Plug, Pipe 3/8"
4	KH-24-144-39-S	Shaft, Governor Cross
5	KH-24-468-15-S	Washer, Flat 11/32"
6	KH-24-067-28-S	Connecting Rod (STD)
	KH-24-067-29-S	Connecting Rod (.25)
7	KH-24-380-16-S	Pin, Locating
8	KH-24-874-46-S	Kit, Piston w/ Ring (STD) (Includes 9, 10)
	KH-24-874-47-S	Kit, Piston w/ Ring (.08)
	KH-24-874-48-S	Kit, Piston w/ Ring (.25)
	KH-24-874-49-S	Kit, Piston w/ Ring (.50)
9	KH-24-018-01-S	Retainer, Piston Pin
10	KH-24-108-22-S	Ring Set, Piston (STD)
11	KH-52-139-09-S	Plug, Cup
12	KH-12-422-07-S	Camshaft Shim (White .028")
	KH-12-422-08-S	Camshaft Shim (Blue .03")
	KH-12-422-09-S	Camshaft Shim (Red .032")
	KH-12-422-10-S	Camshaft Shim (Yellow .034")
	KH-12-422-11-S	Camshaft Shim (Green .036")
	KH-12-422-12-S	Camshaft Shim (Gray .038")
	KH-12-422-13-S	Camshaft Shim (Black .04")
13	KH-24-012-10-S	Kit, Camshaft (Inc. KH-25-357-14-S & KH-12-422-08-S)
14	KH-24-018-09-S	Retainer, Ring
15	KH-M-931010-S	Washer, Flat 9MM
16	KH-28-032-09-S	Seal, Governor Cross Shaft
17	KH-28-030-05-S	Bearing, Needle
—	KH-25-357-14-S	Camshaft Lubricant (Not Shown)

Kohler CH640-3051 Crankshaft



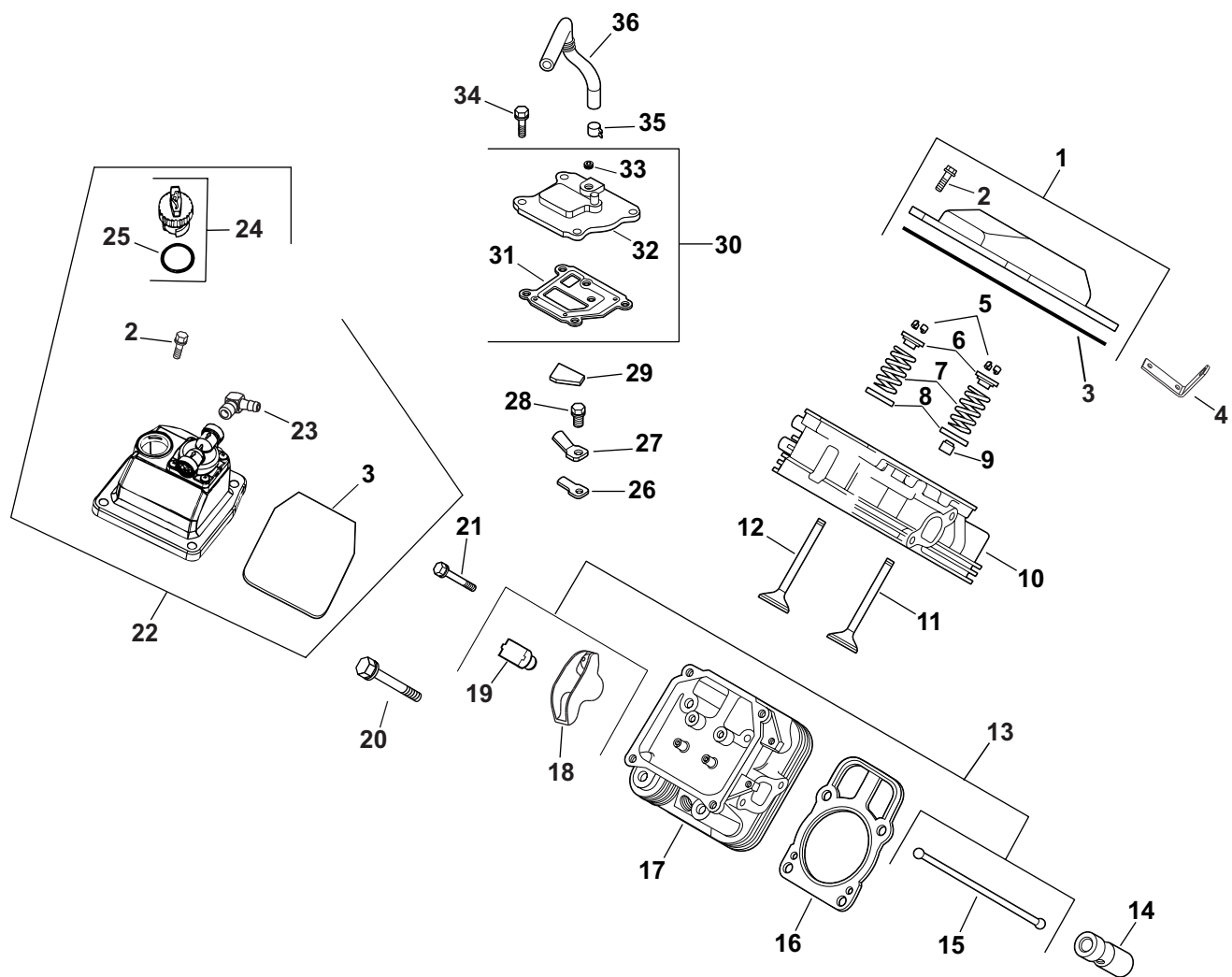
Ref.	Part Number	Description
1	KH-24-014-383-S	Crankshaft (Includes 2)
2	KH-52-139-09-S	Plug, Cup



Ref.	Part Number	Description
1	KH-24-009-98-S	Kit, Closure Plate Ass'y (Inc. 2-15)
2	KH-24-038-08-S	Dipstick
3	KH-41-153-01	O-Ring
4	KH-24-123-11-S	Kit, Oil Fill Tube
5	KH-24-043-12	Kit, Governor Gear w/ Pin (Inc. 6)
6	KH-12-380-01	Pin, Governor Regulating
7	KH-24-448-02-S	Tab, Locking
8	KH-12-144-02	Shaft, Governor Gear
9	KH-25-032-06-S	Seal, Oil
10	KH-25-139-60-S	Plug, Pipe CTSK 1/8"

Ref.	Part Number	Description
11	KH-24-153-08	O-Ring
12	KH-24-393-53-S	Kit, Oil Pump Assembly (Inc. 13, 14)
13	KH-24-153-01	O-Ring, Oil Pick-Up
14	KH-24-381-04	Pick-Up, Oil
15	KH-M-631005	Washer, Flat 6MM
16	KH-M-645025-S	Screw, Flg Thd Frm M6X1.0X25
17	KH-12-050-01-S	Filter, Oil
18	KH-24-136-01	Nipple, Oil Filter
19	KH-25-099-27-S	Switch, Oil Pressure
20	KH-24-086-17-S	Screw, Flg M8x1.25x45

Kohler CH640-3051 Head/Valve/Breather

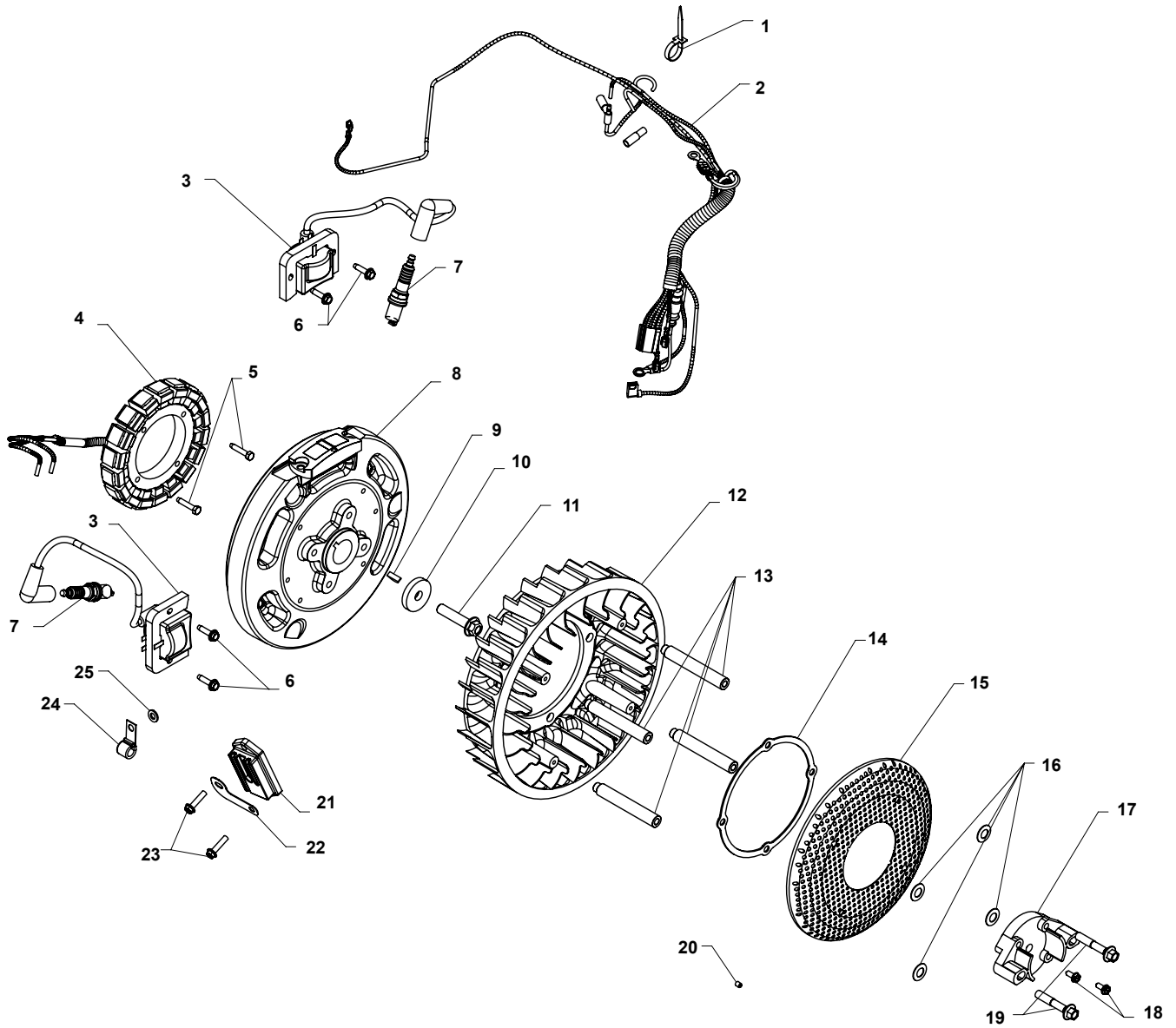


Kohler CH640-3051 Head/Valve/Breather

Ref.	Part Number	Description
1	KH-24-755-141-S	Kit, Valve Cover-Plain Inc. 2, 3)
2	KH-M-651030-S	Screw, Flg M6x1.0x30
3	KH-24-153-30-S	O-Ring, Valve Cover
4	KH-25-445-01-S	Strap, Lifting
5	KH-12-755-03	Kit, Retainer
6	KH-12-173-01	Cap, Valve Spring
7	KH-24-089-02	Spring, Valve
8	KH-235011-S	Retainer, Spring
9	KH-66-032-05-S	Seal, Valve Stem
10	KH-24-318-107-S	Kit, #1 Cylinder Head Assy
11	KH-24-017-01	Valve, Intake (Std)
	KH-24-017-02	Valve, Intake (.25)
12	KH-24-016-01	Valve, Exhaust (Std)
	KH-24-016-02	Valve, Exhaust (.25)
13	KH-24-755-66	Kit, Valve Train (Includes 15,18,19)
14	KH-25-351-10-S	Hydraulic Valve Lifter
15	KH-24-411-05	Rod, Push
16	KH-24-841-01-S	Kit, Cylinder Head Gasket (Includes Head Mtg Hdwe)
17	KH-24-318-115-S	Kit, #2 Cylinder Head Assy
18	KH-25-186-01	Arm, Rocker
19	KH-24-599-02-S	Pivot, Rocker Arm
20	KH-62-086-08-S	Screw, Flg M10x1.5x90

Ref.	Part Number	Description
21	KH-M-640034-S	Screw, Flg M6x1.0x34
22	KH-24-559-10-S	Kit, Valve Cover-Fuel Pump (Includes 2, 3, 23-25)
23	KH-25-294-11-S	Kit, 90 Deg. Fitting
24	KH-24-227-02-S	Cap Assy, Oil Fil (Yellow) (Inc. 25)
25	KH-24-153-32-S	O-Ring
26	KH-66-018-04-S	Reed Retainer
27	KH-24-402-03	Reed, Breather
28	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
29	KH-24-050-11-S	Filter, Breather
30	KH-24-033-01	Kit, Breather Ass'y (Inc. 31-33)
31	KH-24-041-67-S	Gasket, Breather
32	KH-24-033-01	Kit, Breather Ass'y
33	KH-25-139-60-S	Plug, Pipe CTSK 1/8"
34	KH-M-645020-S	Screw, Flg Thd Frm M6x1.0x20
35	KH-25-237-31-S	Hose Clamp, 1/2"
36	KH-24-326-89-S	Hose, Breather
—	KH-24-755-147-S	Kit, Cylinder Head Hardware (Not Shown) (Services 1 Head. Quantities Listed Are For Both Heads) (Inc. 5-9, 11-12, 15, 18-19, 21)

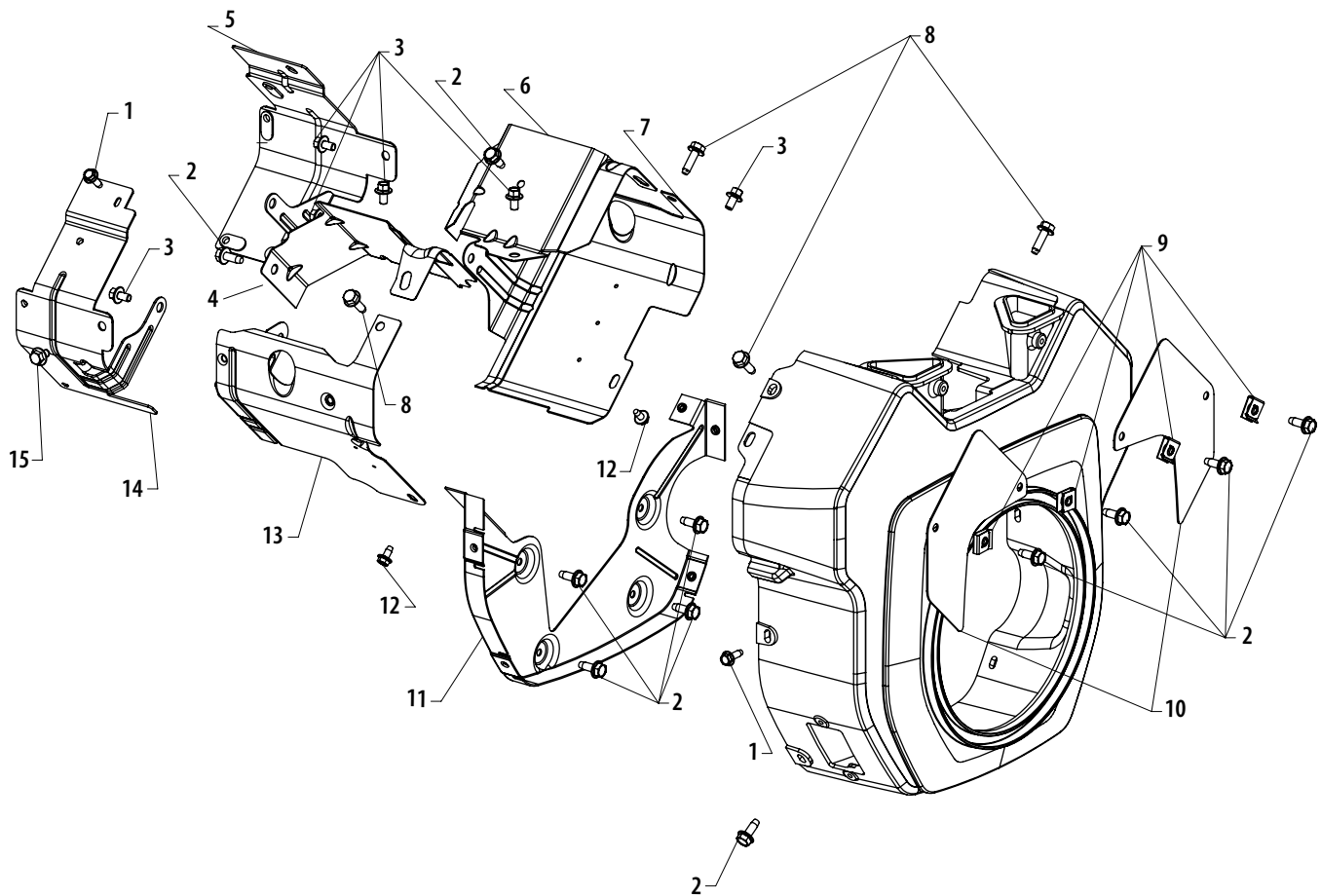
Kohler CH640-3051 Ignition/Electrical



Ref.	Part Number	Description
1	KH-25-454-07-S	Tie
2	KH-24-176-188-S	Harness, Wiring Assembly
3	KH-24-584-45-S	Kit, Module IGNTN (CDI Fixed)
4	KH-237878	Kit, 15 Amp Stator
5	KH-M-548025-S	Screw, Thd Frm M5x0.8x25
6	KH-M-545020-S	Screw, Flg Thd Frm M5x0.8x20
7	759-3336	Plug, Spark
8	KH-24-025-55-S	Flywheel
9	KH-X-42-15	Key, 3/16" X 5/8"
10	KH-12-468-03	Washer, Flat 13/32"
11	KH-25-086-361-S	Screw, Flg M10x1.5x45
12	KH-24-157-11-S	Fan
13	KH-24-112-14	Spacer
14	KH-24-141-06	Ring, Support
15	KH-24-162-39-S	Screen, Grass
16	KH-24-468-11	Washer, Spring 10 Mm
17	719-3096	Adapter, Drive Shaft
18	KH-25-086-91-S	Screw, Wsh HD Tap #8-18x1/2"
19	KH-24-086-17-S	Screw, Flg M8x1.25x45
20	KH-25-086-43	Screw, Skt Set #10-24x1/4"
21	KH-41-403-10-S	Regulator, Rectifier
22	KH-24-126-137-S	Bracket, Ground Strap
23	KH-25-086-157-S	Screw, Hex Flange Hi-Lo
24	KH-235173	Clip, Cable
25	KH-X-25-63	Washer, Flat 1/4"
—	KH-X-25-53*	Washer, Flat 1/4"
—	KH-M-603100*	Screw, Cap M6x1.0x99.5
—	KH-210281-S*	Clip

* Not Shown

Kohler CH640-3051 Blower Housing & Baffles



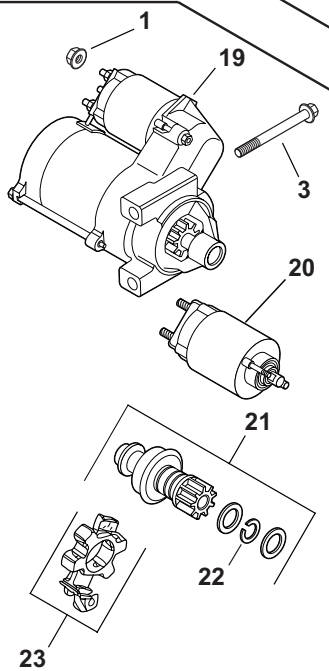
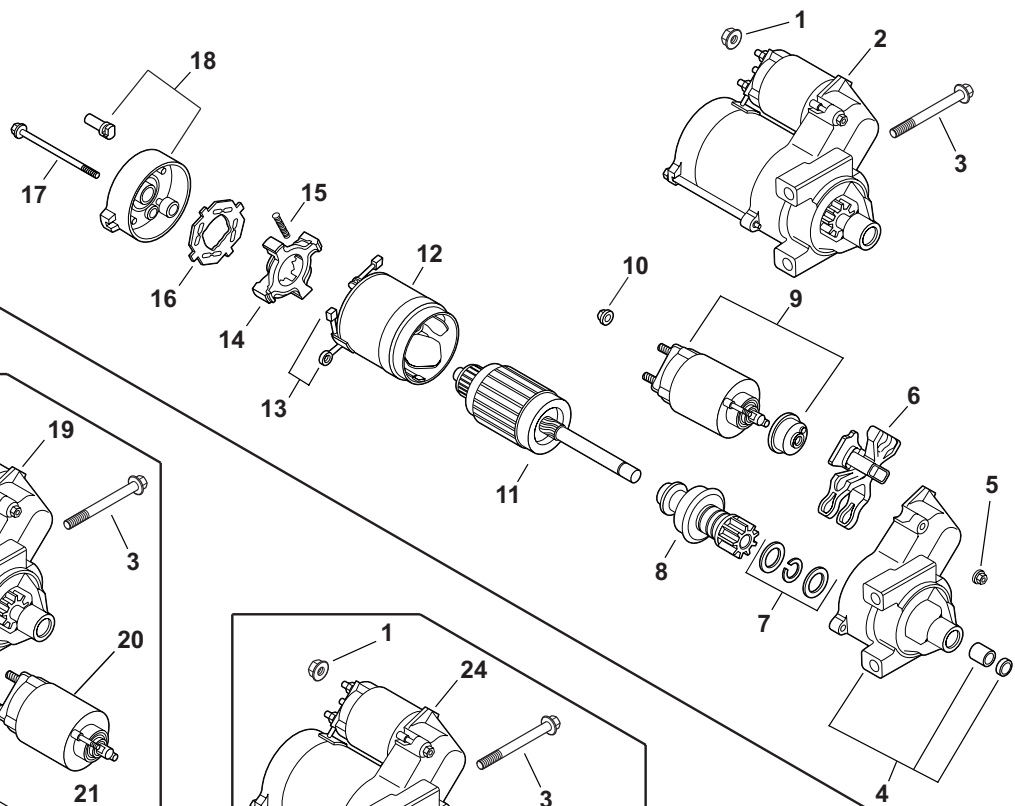
Kohler CH640-3051 Blower Housing & Baffles

Ref.	Part Number	Description
1	KH-M-545016-S	Screw, Flg Thd Frm M5x0.8x16
2	KH-M-645016-S	Screw, Flg Thd Frm M6x1.0x16
3	N/A	Screw, Flg M6x1.0x10
4	KH-24-063-94-S	Baffle, Valley #2 Cylinder
5	KH-24-063-12-S	Baffle, Ducted Air-Starter
6	KH-24-063-93-S	Baffle, Valley #1 Cylinder
7	KH-24-063-85-S	Kit, Cyl Barrel - #1 Side
8	KH-M-645020-S	Screw, Flg Thd Frm M6x1.0x20
9	KH-25-154-13-S	Clip, Baffle Mounting
10	KH-25-755-20-S	Kit, Access Panel
11	KH-24-146-59-S	Kit, Backing Plate
12	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
13	KH-24-063-88-S	Kit, Cyl Baffle - #2 Side
14	KH-24-063-13-S	Baffle, Ducted Air-Oil Filter
15	KH-25-086-158-S	Screw, Flg Thd Frm M6x1.0x10
—	KH-24-755-14-S*	Kit, "Q" Duct (Inc. 3, 5, 14-15, KH-24-126-04-S, & KH-24-146-04-S)
—	KH-41-037-10-S*	Nameplate, Service

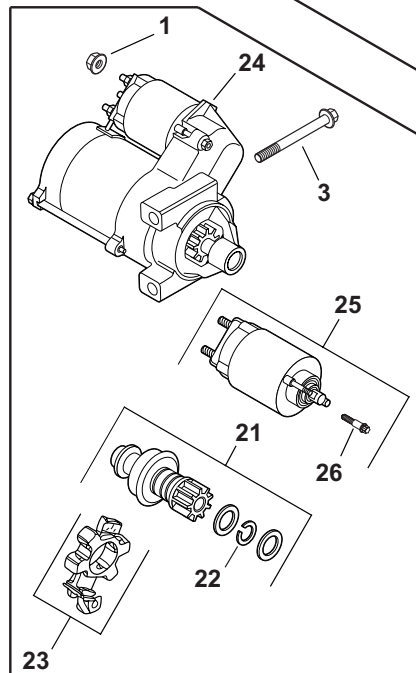
* Not Shown

Kohler CH640-3051 Starting System

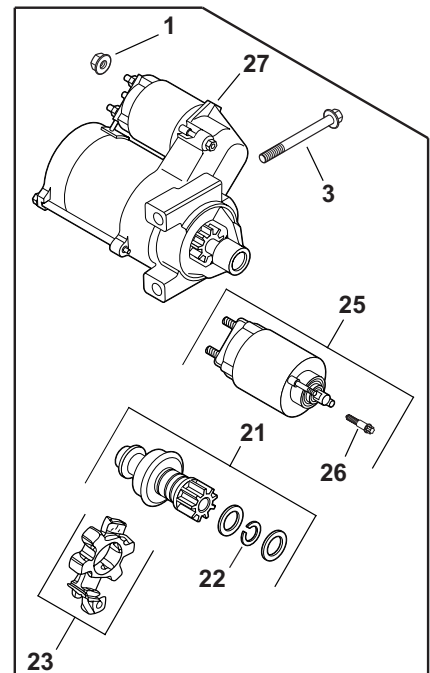
24 098 01-S (Nippondenso)



25 098 08-S (Delco)



25 098 09-S (Delco)

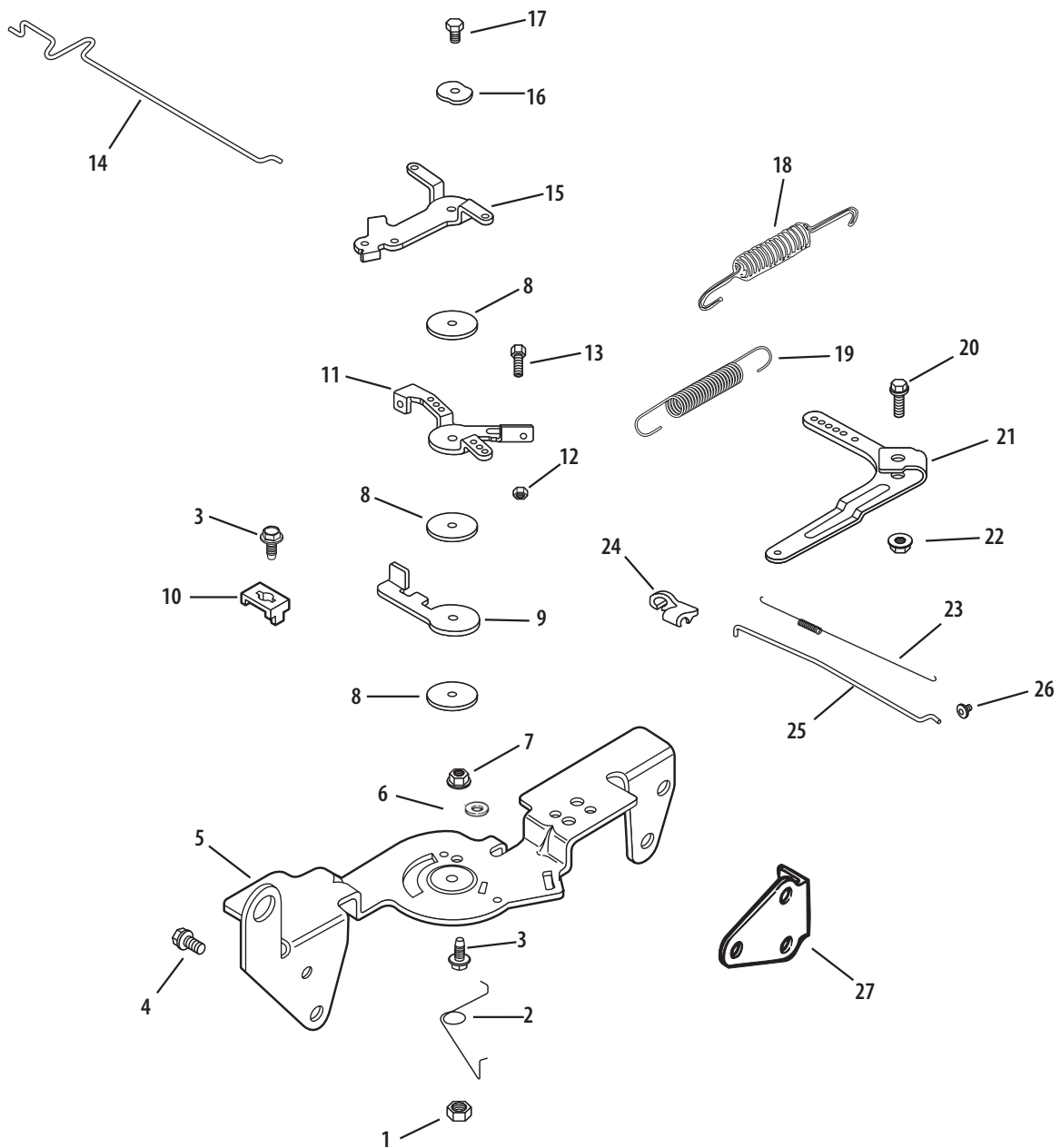


25 098 11-S (Delco)

Ref.	Part Number	Description
1	712-3086	Nut, Flg M8X1.25
2	KH-25-098-11-S	Starter Assy, Solenoid Shift
3	KH-M-851080-S	Screw, Flg M8x1.25x80
4	KH-24-081-04	Drive, End Cap
5	KH-52-100-09	Nut
6	KH-12-090-10	Lever, Drive
7	KH-24-755-84	Kit, Starter Repair
8	KH-12-239-01	Drive Pinion
9	KH-52-435-02	Solenoid
10	KH-52-100-10	Nut
11	KH-12-170-04	Armature
12	KH-12-471-01	Frame w/ Brushes
13	KH-52-323-03	Brush Holder
14	KH-52-221-01	Brush & Spring Kit
15	KH-52-089-09	Spring, Brush
16	KH-52-168-01	Insulator
17	KH-52-211-05	Thru Bolt
18	KH-24-301-01	Commutator, End Cap
19	KH-25-098-11-S	Starter Assy, Solenoid Shift
20	KH-25-435-04-S	Solenoid
21	KH-25-755-33-S	Kit, Starter Pinion (Includes 22)
22	KH-25-141-05-S	Ring, Retaining
23	KH-25-221-01-S	Kit, Brush Holder
24	KH-25-098-11-S	Starter Assy, Solenoid Shift
25	KH-25-435-06-S	Kit, Solenoid (Includes 26)
26	KH-25-086-113-S	Screw, External Torx Head
27	KH-25-098-11-S	Starter Assy, Solenoid Shift

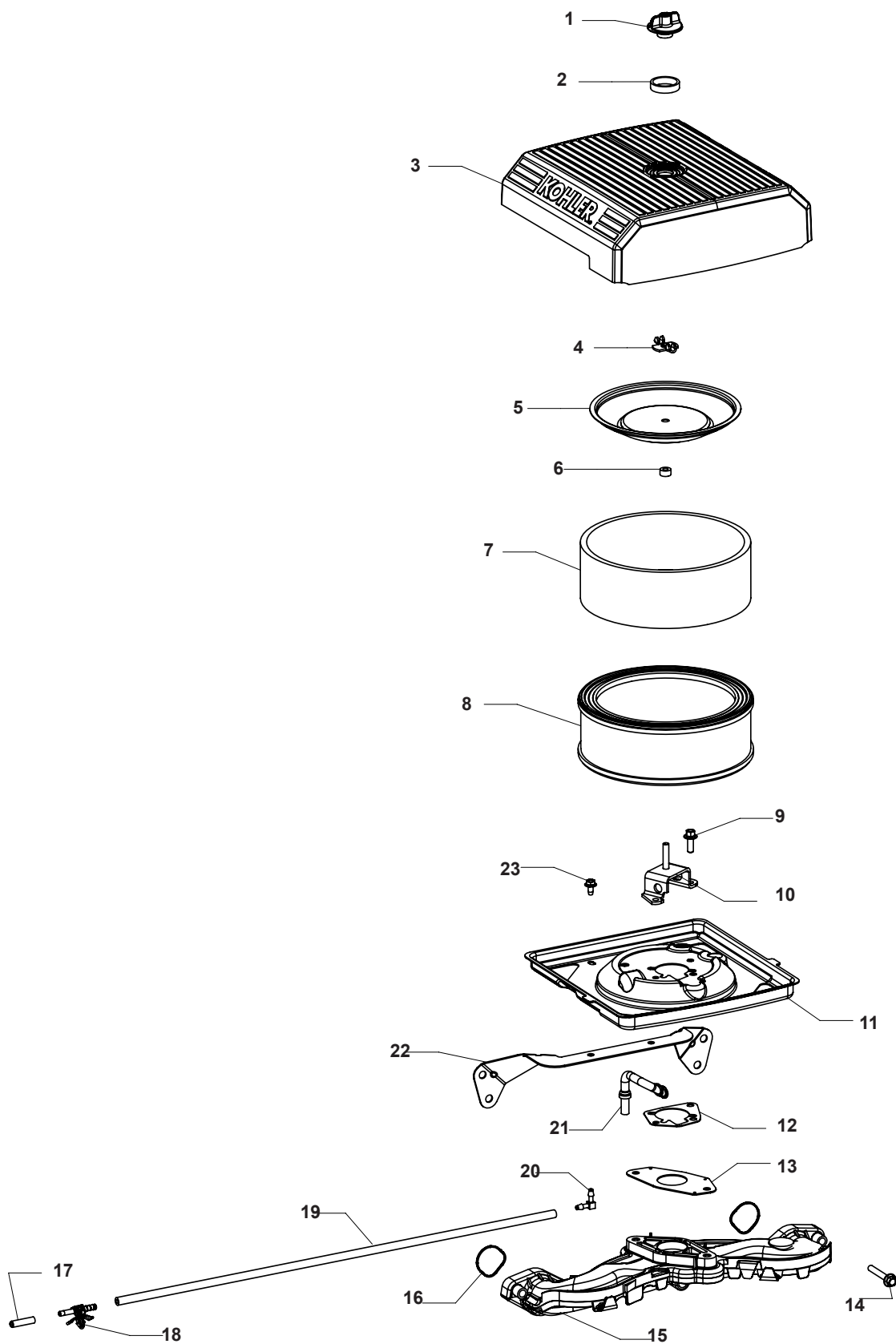
* Service starter components according to the part number printed on the starter. Starter components are NOT interchangeable. To replace complete Starter Assembly, order Part Number 25 098 09-S.

Kohler CH640-3051 Engine Controls



Ref.	Part Number	Description
1	KH-M-547050-S	Nut, Lock M5X.8
2	KH-24-089-03	Spring, Choke Return
3	KH-M-545016-S	Screw, Flg Thd Frm M5X0.8X16
4	KH-M-645016-S	Screw, Flg Thd Frm M6x1.0x16
5	KH-24-126-176-S	Bracket, Control
6	N/A	Washer, Spring Lock 1/4"
7	KH-M-541050-S	Nut, Flg M5x.8
8	KH-24-468-01	Washer, Flat 5.5 MM
9	KH-24-090-07	Lever Throttle Actuator
10	KH-12-237-01	Clamp, Cable
11	KH-24-090-13	Lever Throttle Control
12	KH-M-446030-S	Nut, M4X0.7
13	KH-M-401030	Screw, Cap M4X0.7X30
14	KH-24-079-21-S	Linkage, Choke
15	KH-24-090-05	Lever, Choke
16	KH-41-468-03	Washer, Spring 1/4"
17	KH-M-545020-S	Screw, Flg Thd Frm M5X0.8X20
18	KH-24-089-51-S	Spring, Throttle Limiter
19	KH-24-089-48-S	Spring, Governor
20	KH-24-211-03-S	Bolt, Rd Hd Sq Neck M6X1.0X25
21	KH-24-090-51-S	Lever, Governor
22	KH-M-641060-S	Nut, Flg M6x1.0
23	KH-24-089-01	Spring, Linkage
24	KH-25-158-08	Bushing, Linkage Retaining
25	KH-24-079-01	Linkage, Throttle
26	KH-25-158-11	Bushing, Throttle Linkage
27	KH-24-126-04-S	Bracket

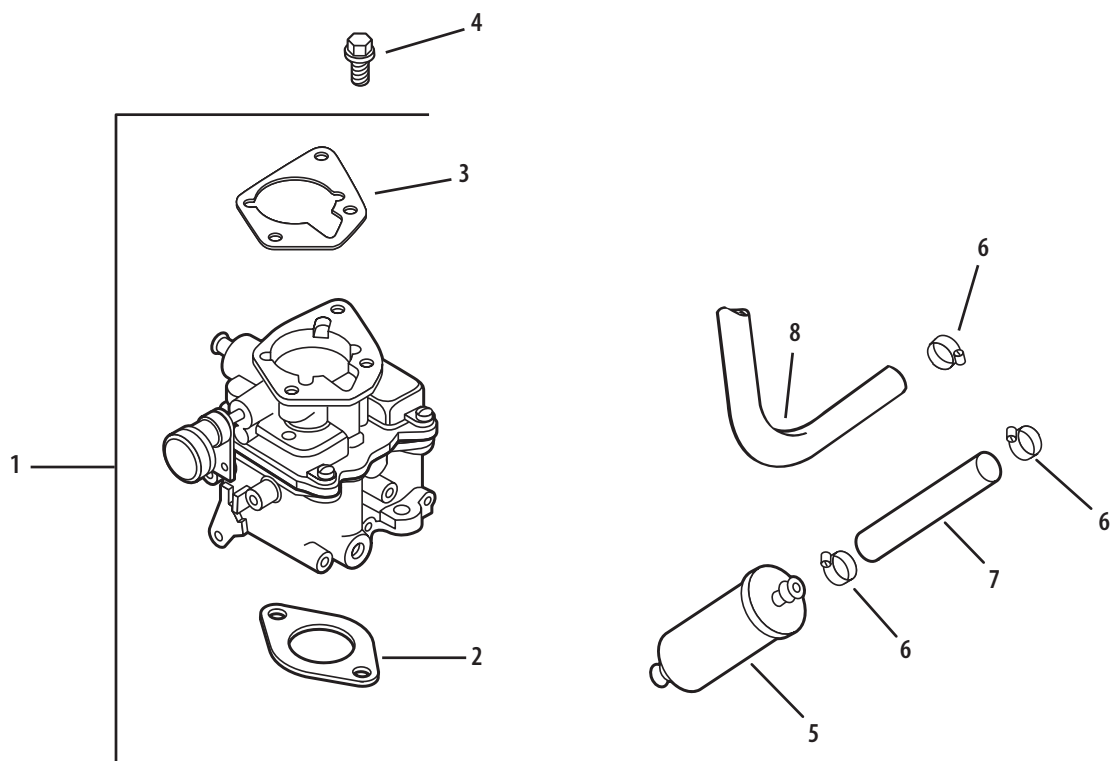
Kohler CH640-3051 Air Intake/Filtration



Kohler CH640-3051 Air Intake/Filtration

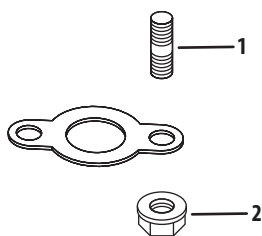
Ref.	Part Number	Description
1	KH-25-341-04-S	Knob, Cover
2	KH-24-153-20-S	O-Ring
3	KH-24-096-133-S	Cover, Air Cleaner
4	KH-12-100-01	Nut, Wing
5	KH-24-096-01	Cover, Inner Air Cleaner
6	KH-24-032-03	Seal, Inner Air Cleaner
7	KH-47-883-03-S1	Element, Precleaner (Low)
8	KH-47-883-03-S1	Element, Air Cleaner
9	KH-24-086-53-S	Screw, Flg Thd Frm M6x1.0x16
10	KH-24-126-206-S	Bracket, Air Cleaner
11	KH-24-094-84-S	Kit, Air Cleaner Base
12	KH-24-041-06	Gasket, Air Cleaner Base
13	KH-24-041-53-S	Gasket, Carburetor
14	KH-M-651040-S	Screw, Flg M6x1.0x40
15	KH-24-164-93-S	Kit, Intake Manifold
16	KH-24-153-27-S	O-Ring, Intake Port
17	KH-25-173-33-S	Cap, Masking
18	KH-25-155-51-S	Connector, Evaporative
19	KH-25-326-08-S	Hose, Evaporative, 20"
20	KH-24-294-27-S	Connector, Evaporative Hose
21	KH-24-326-116-S	Hose, Evaporative
22	KH-24-126-130-S	Bracket, Air Cleaner Base
23	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
—	KH-54-755-01-S	Kit, Knob w/Seal (Inc. 1, 2, KH-24-041-27-S)

Kohler CH640-3051 Fuel System



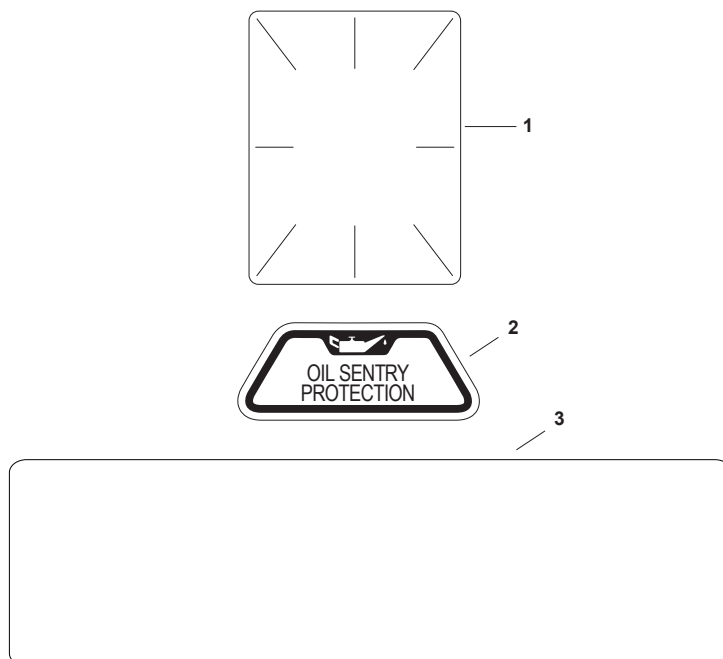
Ref.	Part Number	Description
1	751-10349-16	Line, Fuel 10"
2	KH-25-237-31-S	Clamp, Hose 1/2"
3	KH-24-853-32	Carburetor W/Gaskets KSF
4	KH-24-041-06	Gasket, Air Cleaner Base
5	KH-24-041-53-S	Gasket, Carburetor
6	KH-M-651025-S	Screw, hex Flg M6x1.0x25
7	KH-24-050-13-S	Filter, Fuel
8	KH-24-353-12	Line, Flex 11" Pump-Pulse (Air Only)
—	KH-24-518-24-S	Lead, Ground (solenoid to carb mounting screw)
—	KH-24-757-01	Kit, Repair Solenoid
—	KH-24-757-02-S	Kit, Repair Float
—	KH-24-757-03-S	Kit, Repair Carburetor
—	KH-24-757-07	Kit, Repair Choke
—	KH-24-755-125-S	Kit, High Altitude (4,000 - 8,000 FT)

Kohler CH640-3051 Miscellaneous



Ref.	Part Number	Description
1	KH-25-072-24-S	Stud, M8X1.25X33
2	712-3086	Nut, Flg M8X1.25
—	KH-47-154-01-S	Clip, Cable

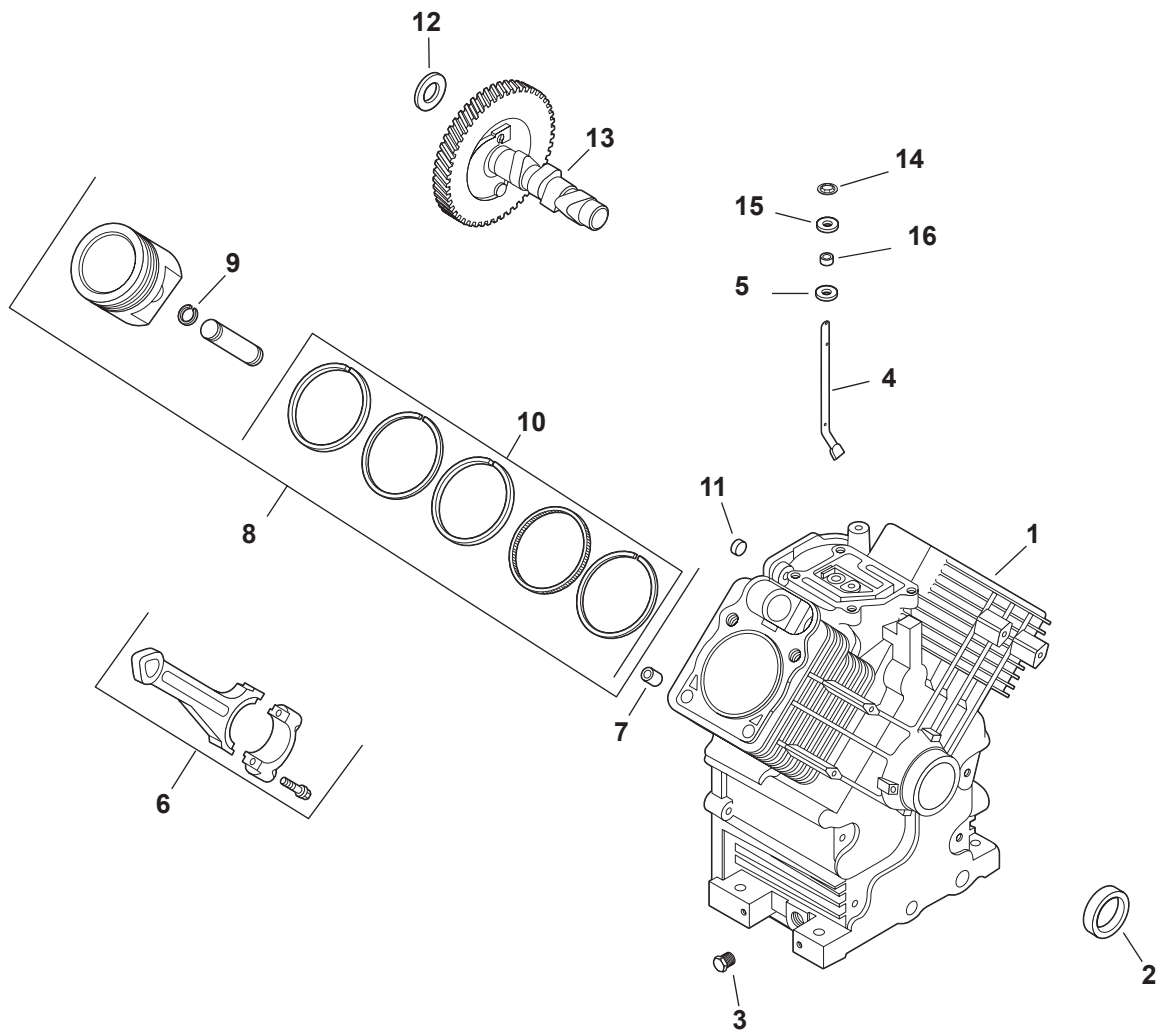
Kohler CH640-3051 Labels



Artwork is representative.
Actual labels may differ depending on model and specification number.

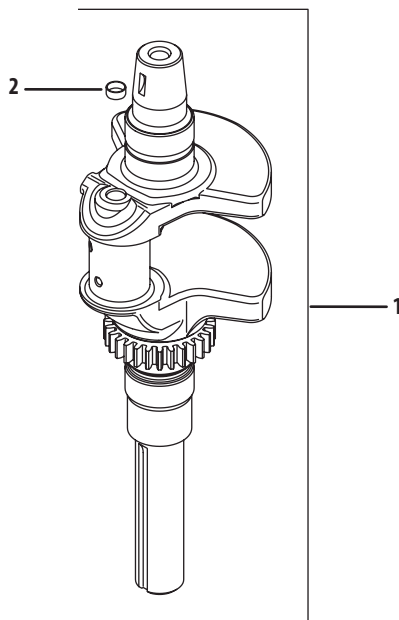
Ref.	Part Number	Description
1	KH-25-113-39-S	Decal, Clear Laminate
2	N/A	Decal, Oil Sentry
3	N/A	Decal, HP (20)

Kohler CH640-3052 Crankcase

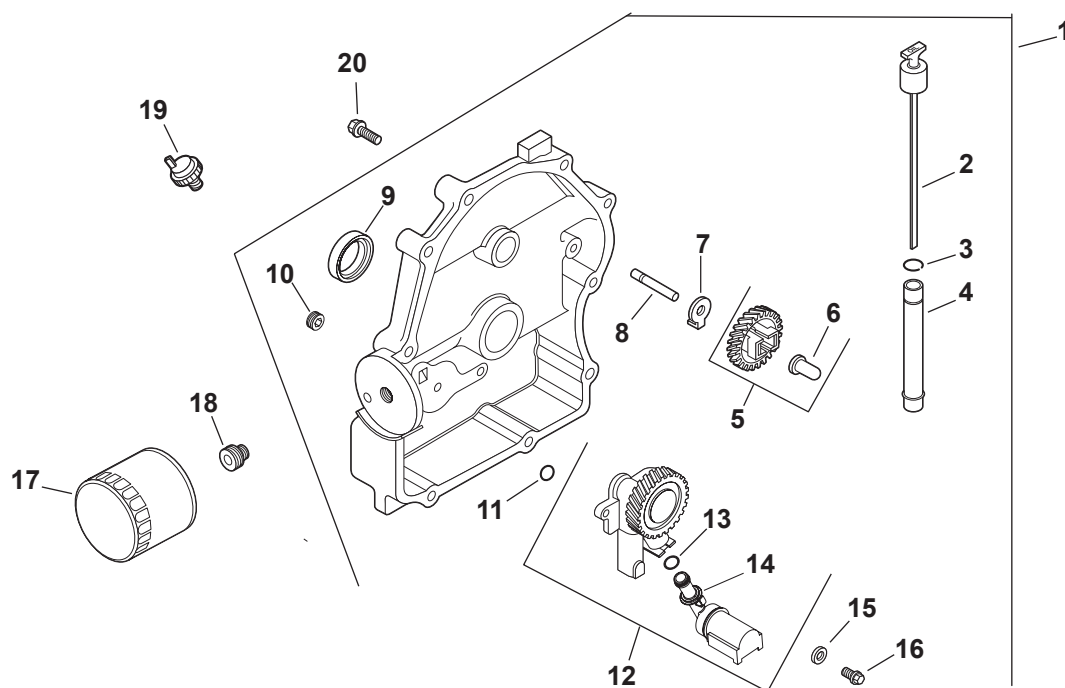


Ref.	Part Number	Description
1		Crankcase (Use: Shortblock)
2	KH-24-032-19-S	Seal, Oil
3	KH-25-139-57-S	Plug, Pipe 3/8"
4	KH-24-144-39-S	Shaft, Governor Cross
5	KH-24-468-15-S	Washer, Flat 11/32"
6	KH-24-067-28-S	Connecting Rod (STD)
	KH-24-067-29-S	Connecting Rod (.25)
7	KH-24-380-16-S	Pin, Locating
8	KH-24-874-46-S	Kit, Piston w/ Ring (STD) (Includes 9, 10)
	KH-24-874-47-S	Kit, Piston w/ Ring (.08)
	KH-24-874-48-S	Kit, Piston w/ Ring (.25)
	KH-24-874-49-S	Kit, Piston w/ Ring (.50)
9	KH-24-018-01-S	Retainer, Piston Pin
10	KH-24-108-22-S	Ring Set, Piston (STD)
11	KH-52-139-09-S	Plug, Cup
12	KH-12-422-07-S	Camshaft Shim (White .028")
	KH-12-422-08-S	Camshaft Shim (Blue .03")
	KH-12-422-09-S	Camshaft Shim (Red .032")
	KH-12-422-10-S	Camshaft Shim (Yellow .034")
	KH-12-422-11-S	Camshaft Shim (Green .036")
	KH-12-422-12-S	Camshaft Shim (Gray .038")
	KH-12-422-13-S	Camshaft Shim (Black .04")
13	KH-24-012-10-S	Kit, Camshaft (Inc. KH-25-357-14-S & KH-12-422-08-S)
14	KH-24-018-09-S	Retainer, Ring
15	KH-M-931010-S	Washer, Flat 9MM
16	KH-28-032-09-S	Seal, Governor Cross Shaft
17	KH-28-030-05-S	Bearing, Needle
—	KH-25-357-14-S	Camshaft Lubricant (Not Shown)

Kohler CH640-3052 Crankshaft



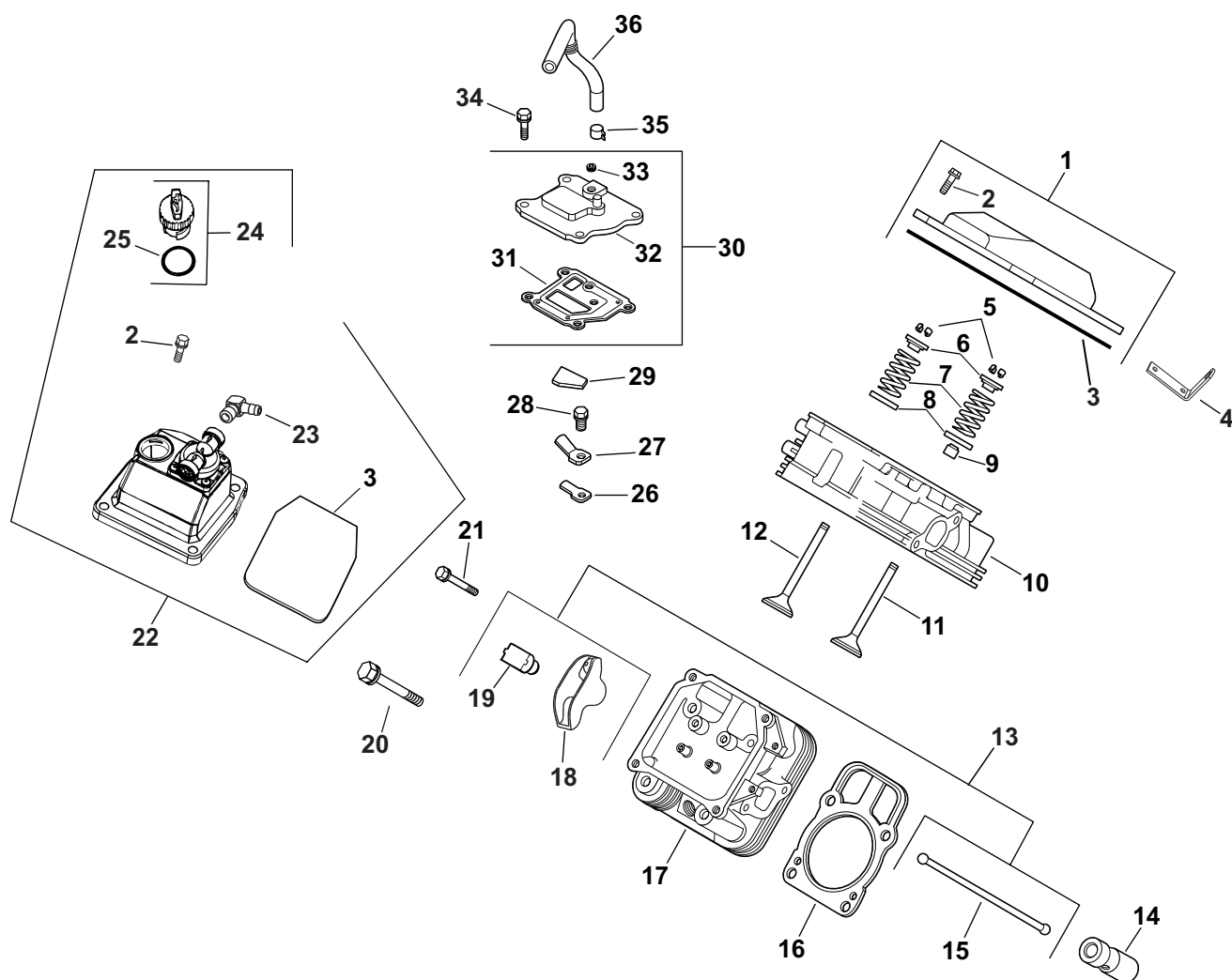
Ref.	Part Number	Description
1	KH-24-014-383-S	Crankshaft (Includes 2)
2	KH-52-139-09-S	Plug, Cup



Ref.	Part Number	Description
1	KH-24-009-98-S	Kit, Closure Plate Ass'y (Inc. 2-15)
2	KH-24-038-08-S	Dipstick
3	KH-41-153-01	O-Ring
4	KH-24-123-11-S	Kit, Oil Fill Tube
5	KH-24-043-12	Kit, Governor Gear w/ Pin (Inc. 6)
6	KH-12-380-01	Pin, Governor Regulating
7	KH-24-448-02-S	Tab, Locking
8	KH-12-144-02	Shaft, Governor Gear
9	KH-25-032-06-S	Seal, Oil
10	KH-25-139-60-S	Plug, Pipe CTSK 1/8"

Ref.	Part Number	Description
11	KH-24-153-08	O-Ring
12	KH-24-393-53-S	Kit, Oil Pump Assembly (Inc. 13, 14)
13	KH-24-153-01	O-Ring, Oil Pick-Up
14	KH-24-381-04	Pick-Up, Oil
15	KH-M-631005	Washer, Flat 6MM
16	KH-M-645025-S	Screw, Flg Thd Frm M6X1.0X25
17	KH-12-050-01-S	Filter, Oil
18	KH-24-136-01	Nipple, Oil Filter
19	KH-25-099-27-S	Switch, Oil Pressure
20	KH-24-086-17-S	Screw, Flg M8x1.25x45

Kohler CH640-3052 Head/Valve/Breather

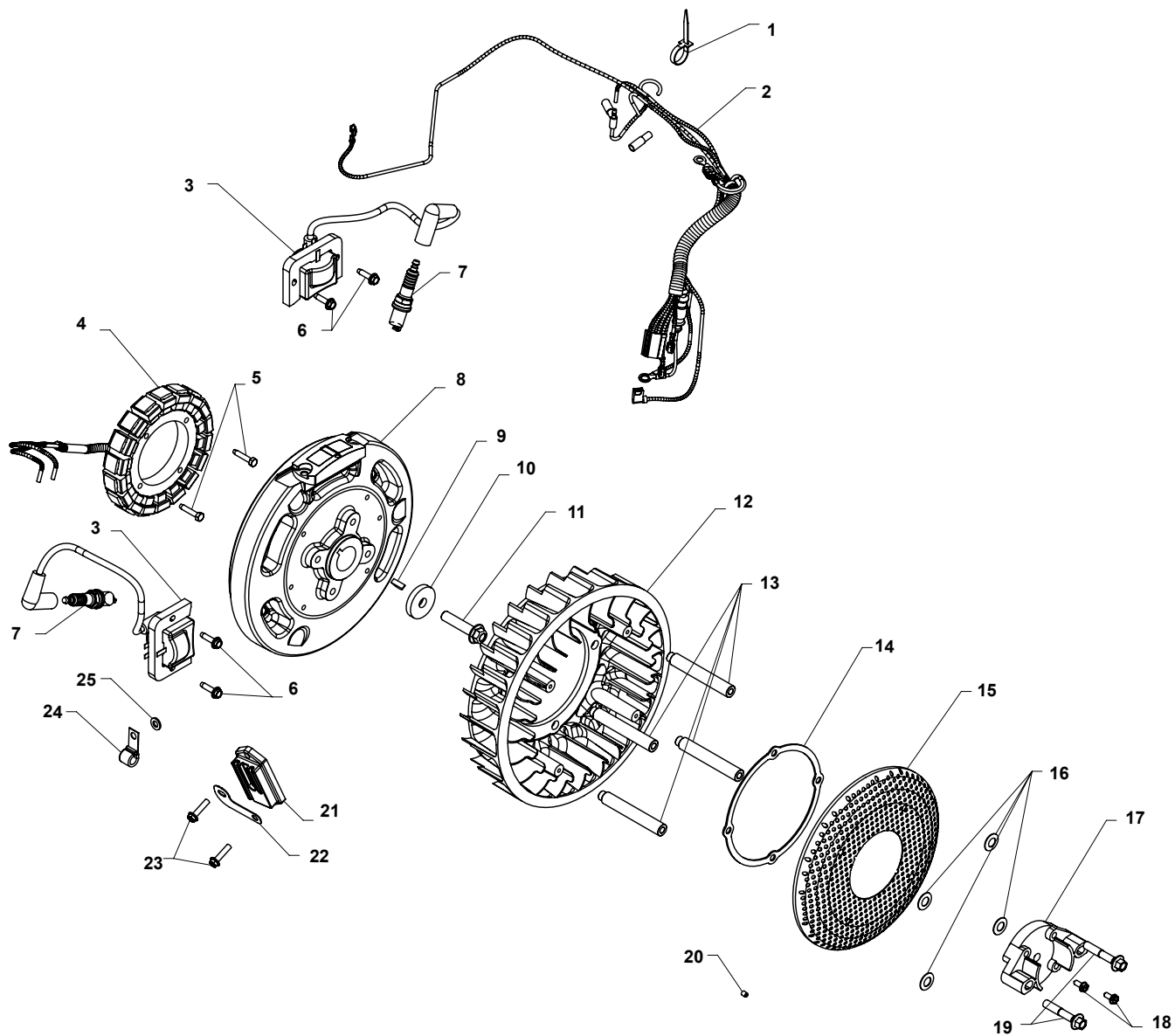


Kohler CH640-3052 Head/Valve/Breather

Ref.	Part Number	Description
1	KH-24-755-141-S	Kit, Valve Cover-Plain Inc. 2, 3)
2	KH-M-651030-S	Screw, Flg M6x1.0x30
3	KH-24-153-30-S	O-Ring, Valve Cover
4	KH-25-445-01-S	Strap, Lifting
5	KH-12-755-03	Kit, Retainer
6	KH-12-173-01	Cap, Valve Spring
7	KH-24-089-02	Spring, Valve
8	KH-235011-S	Retainer, Spring
9	KH-66-032-05-S	Seal, Valve Stem
10	KH-24-318-107-S	Kit, #1 Cylinder Head Assy
11	KH-24-017-01	Valve, Intake (Std)
	KH-24-017-02	Valve, Intake (.25)
12	KH-24-016-01	Valve, Exhaust (Std)
	KH-24-016-02	Valve, Exhaust (.25)
13	KH-24-755-66	Kit, Valve Train (Includes 15,18,19)
14	KH-25-351-10-S	Hydraulic Valve Lifter
15	KH-24-411-05	Rod, Push
16	KH-24-841-01-S	Kit, Cylinder Head Gasket (Includes Head Mtg Hdwe)
17	KH-24-318-115-S	Kit, #2 Cylinder Head Assy
18	KH-25-186-01	Arm, Rocker
19	KH-24-599-02-S	Pivot, Rocker Arm
20	KH-62-086-08-S	Screw, Flg M10x1.5x90

Ref.	Part Number	Description
21	KH-M-640034-S	Screw, Flg M6x1.0x34
22	KH-24-559-10-S	Kit, Valve Cover-Fuel Pump (Includes 2, 3, 23-25)
23	KH-25-294-11-S	Kit, 90 Deg. Fitting
24	KH-24-227-02-S	Cap Assy, Oil Fil (Yellow) (Inc. 25)
25	KH-24-153-32-S	O-Ring
26	KH-66-018-04-S	Reed Retainer
27	KH-24-402-03	Reed, Breather
28	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
29	KH-24-050-11-S	Filter, Breather
30	KH-24-033-01	Kit, Breather Ass'y (Inc. 31-33)
31	KH-24-041-67-S	Gasket, Breather
32	KH-24-033-01	Kit, Breather Ass'y
33	KH-25-139-60-S	Plug, Pipe CTSK 1/8"
34	KH-M-645020-S	Screw, Flg Thd Frm M6x1.0x20
35	KH-25-237-31-S	Hose Clamp, 1/2"
36	KH-24-326-89-S	Hose, Breather
—	KH-24-755-147-S	Kit, Cylinder Head Hardware (Not Shown) (Services 1 Head. Quantities Listed Are For Both Heads) (Inc. 5-9, 11-12, 15, 18-19, 21)

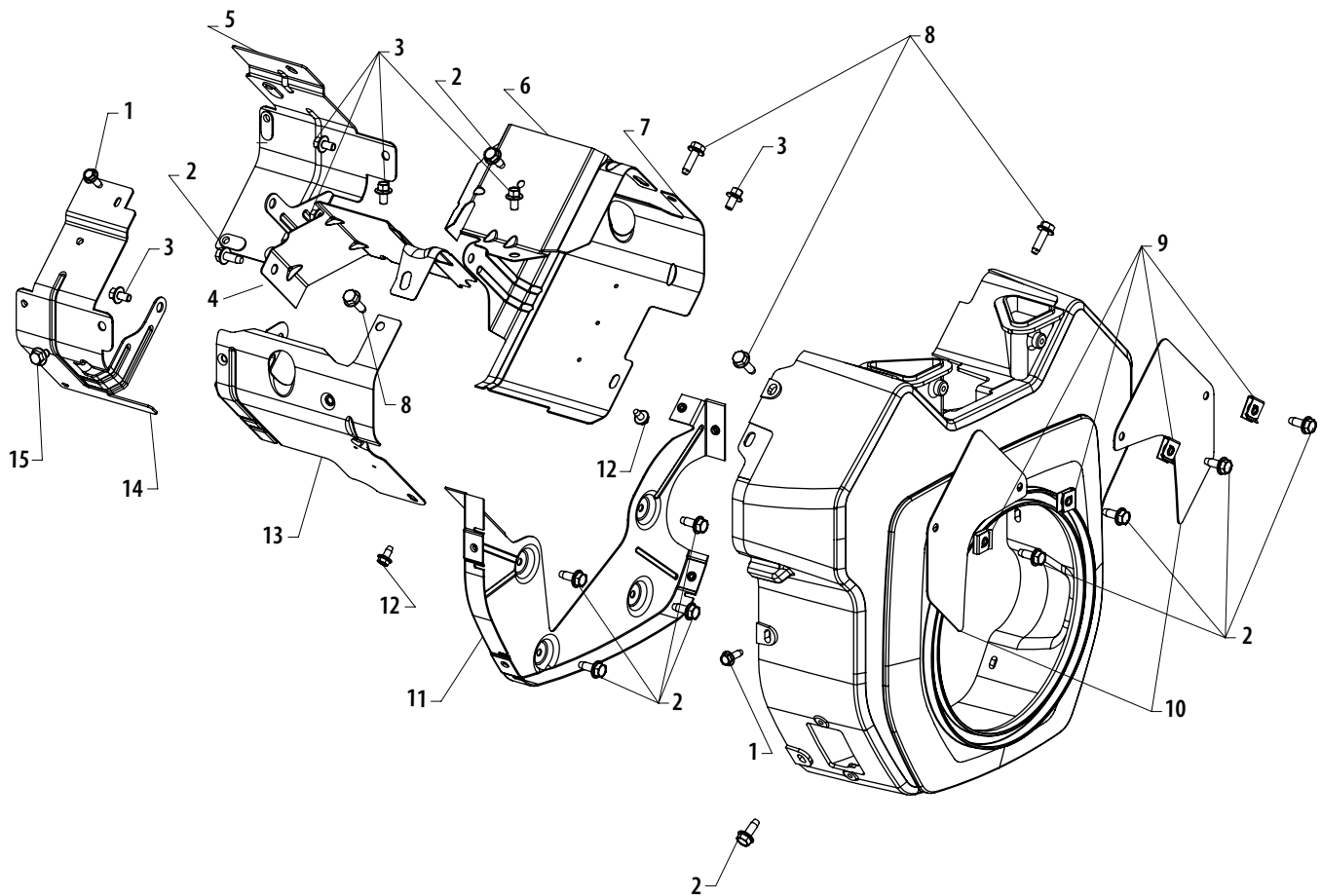
Kohler CH640-3052 Ignition/Electrical



Ref.	Part Number	Description
1	KH-25-454-07-S	Tie
2	KH-24-176-188-S	Harness, Wiring Assembly
3	KH-24-584-45-S	Kit, Module IGNTN (CDI Fixed)
4	KH-28-085-02-S	Kit, 25 Amp Stator
5	KH-M-548025-S	Screw, Thd Frm M5x0.8x25
6	KH-M-545020-S	Screw, Flg Thd Frm M5x0.8x20
7	759-3336	Plug, Spark
8	KH-24-025-55-S	Flywheel
9	KH-X-42-15	Key, 3/16" X 5/8"
10	KH-12-468-03	Washer, Flat 13/32"
11	KH-25-086-361-S	Screw, Flg M10x1.5x45
12	KH-24-157-11-S	Fan
13	KH-24-112-14	Spacer
14	KH-24-141-06	Ring, Support
15	KH-24-162-39-S	Screen, Grass
16	KH-24-468-11	Washer, Spring 10 Mm
17	719-3096	Adapter, Drive Shaft
18	KH-25-086-91-S	Screw, Wsh HD Tap #8-18x1/2"
19	KH-24-086-17-S	Screw, Flg M8x1.25x45
20	KH-25-086-43	Screw, Skt Set #10-24x1/4"
21	KH-25-403-21-S	Regulator, Rectifier
22	KH-24-126-137-S	Bracket, Ground Strap
23	KH-25-086-157-S	Screw, Hex Flange Hi-Lo
24	KH-235173	Clip, Cable
25	KH-X-25-63	Washer, Flat 1/4"
—	KH-X-25-53*	Washer, Flat 1/4"
—	KH-M-603100*	Screw, Cap M6x1.0x99.5

* Not Shown

Kohler CH640-3052 Blower Housing & Baffles



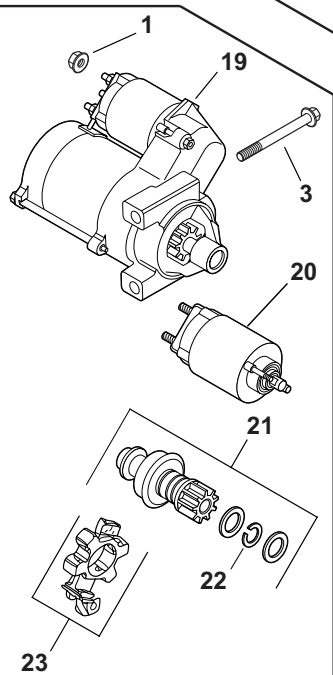
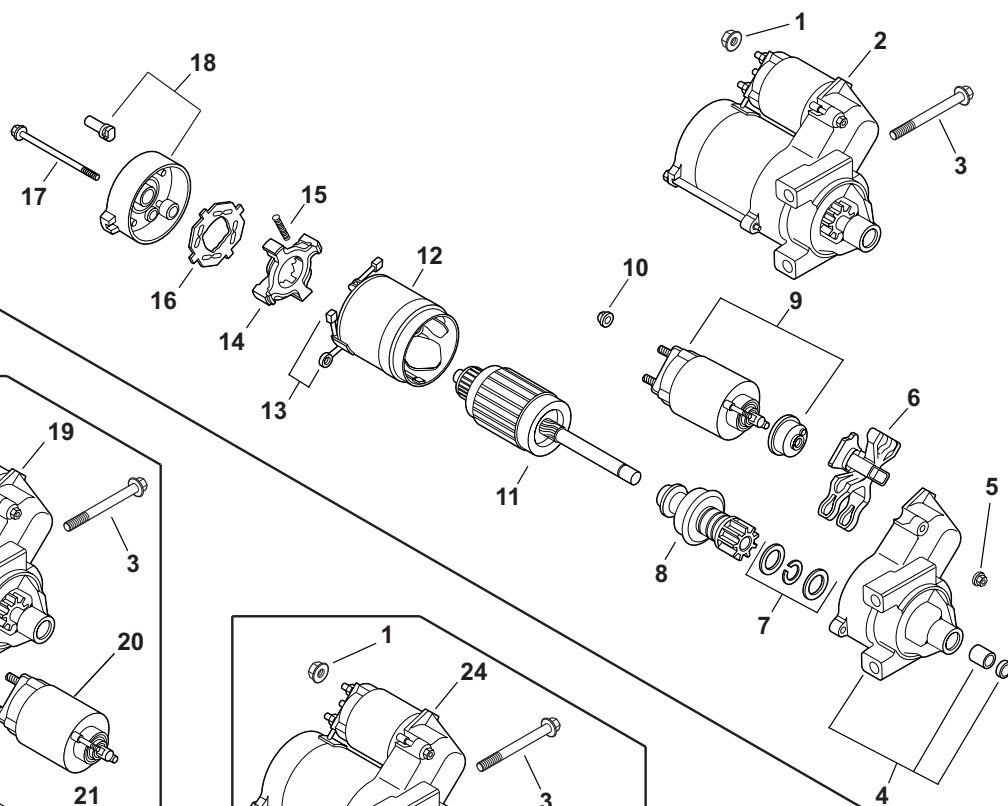
Kohler CH640-3052 Blower Housing & Baffles

Ref.	Part Number	Description
1	KH-M-545016-S	Screw, Flg Thd Frm M5x0.8x16
2	KH-M-645016-S	Screw, Flg Thd Frm M6x1.0x16
3	N/A	Screw, Flg M6x1.0x10
4	KH-24-063-94-S	Baffle, Valley #2 Cylinder
5	KH-24-063-12-S	Baffle, Ducted Air-Starter
6	KH-24-063-93-S	Baffle, Valley #1 Cylinder
7	KH-24-063-85-S	Kit, Cyl Barrel - #1 Side
8	KH-M-645020-S	Screw, Flg Thd Frm M6x1.0x20
9	KH-25-154-13-S	Clip, Baffle Mounting
10	KH-25-755-20-S	Kit, Access Panel
11	KH-24-146-59-S	Kit, Backing Plate
12	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
13	KH-24-063-88-S	Kit, Cyl Baffle - #2 Side
14	KH-24-063-13-S	Baffle, Ducted Air-Oil Filter
15	KH-25-086-158-S	Screw, Flg Thd Frm M6x1.0x10
—	KH-24-755-14-S*	Kit, "Q" Duct (Inc. 3, 5, 14-15, KH-24-126-04-S, & KH-24-146-04-S)
—	KH-41-037-10-S*	Nameplate, Service

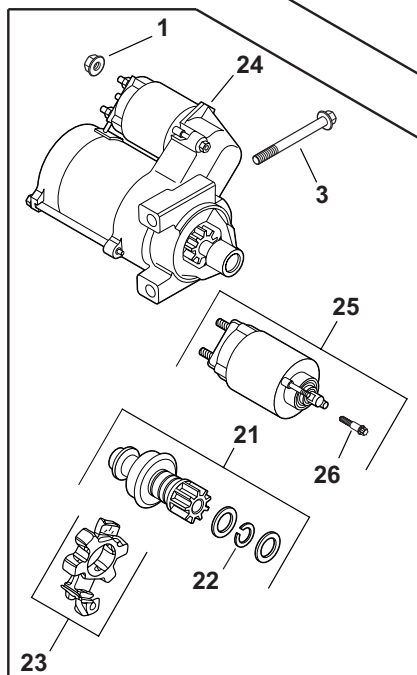
* Not Shown

Kohler CH640-3052 Starting System

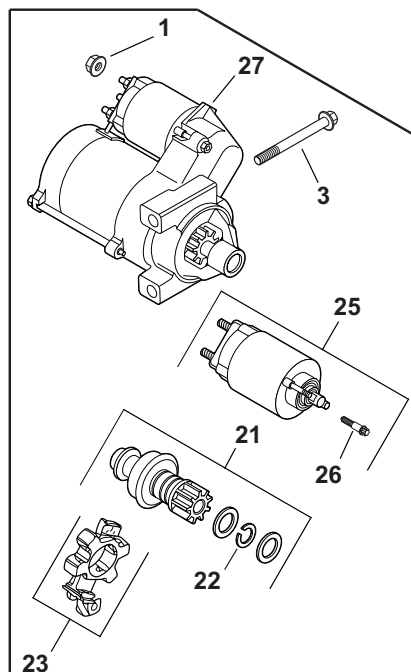
24 098 01-S (Nippondenso)



25 098 08-S (Delco)



25 098 09-S (Delco)

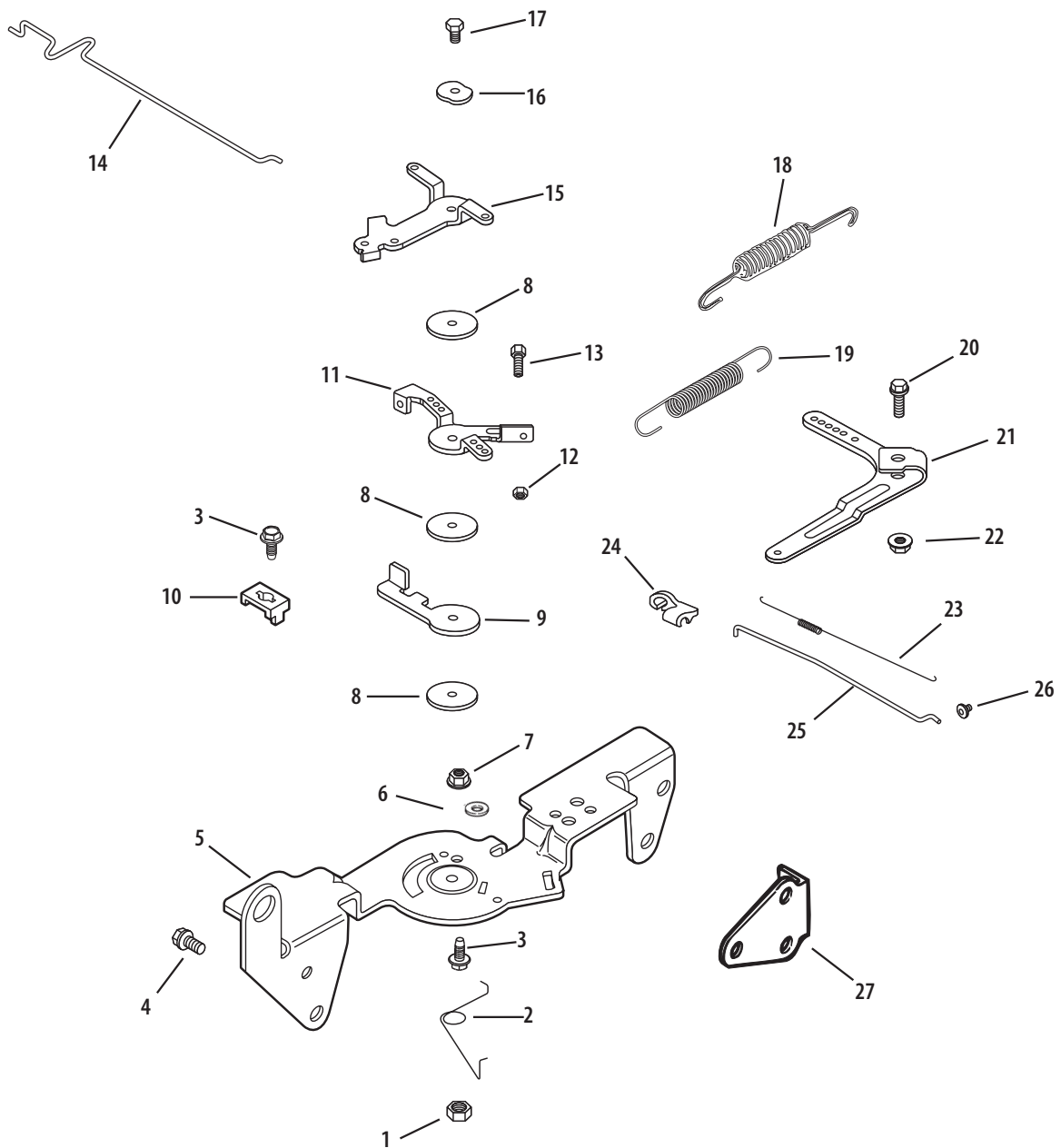


25 098 11-S (Delco)

Ref.	Part Number	Description
1	712-3086	Nut, Flg M8X1.25
2	KH-25-098-11-S	Starter Assy, Solenoid Shift
3	KH-M-851080-S	Screw, Flg M8x1.25x80
4	KH-24-081-04	Drive, End Cap
5	KH-52-100-09	Nut
6	KH-12-090-10	Lever, Drive
7	KH-24-755-84	Kit, Starter Repair
8	KH-12-239-01	Drive Pinion
9	KH-52-435-02	Solenoid
10	KH-52-100-10	Nut
11	KH-12-170-04	Armature
12	KH-12-471-01	Frame w/ Brushes
13	KH-52-323-03	Brush Holder
14	KH-52-221-01	Brush & Spring Kit
15	KH-52-089-09	Spring, Brush
16	KH-52-168-01	Insulator
17	KH-52-211-05	Thru Bolt
18	KH-24-301-01	Commutator, End Cap
19	KH-25-098-11-S	Starter Assy, Solenoid Shift
20	KH-25-435-04-S	Solenoid
21	KH-25-755-33-S	Kit, Starter Pinion (Includes 22)
22	KH-25-141-05-S	Ring, Retaining
23	KH-25-221-01-S	Kit, Brush Holder
24	KH-25-098-11-S	Starter Assy, Solenoid Shift
25	KH-25-435-06-S	Kit, Solenoid (Includes 26)
26	KH-25-086-113-S	Screw, External Torx Head
27	KH-25-098-11-S	Starter Assy, Solenoid Shift

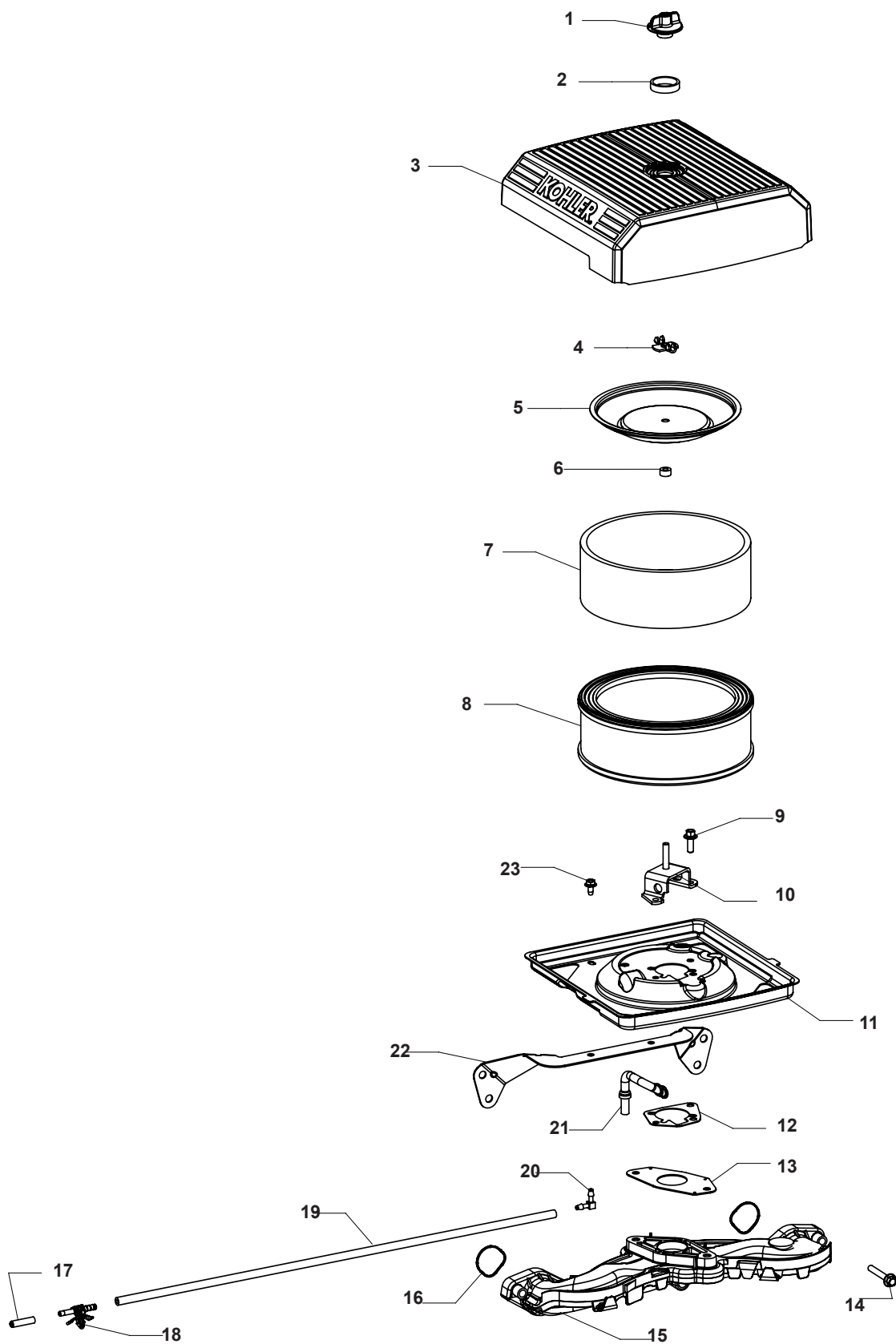
* Service starter components according to the part number printed on the starter. Starter components are NOT interchangeable. To replace complete Starter Assembly, order Part Number 25 098 09-S.

Kohler CH640-3052 Engine Controls



Ref.	Part Number	Description
1	KH-M-547050-S	Nut, Lock M5X.8
2	KH-24-089-03	Spring, Choke Return
3	KH-M-545016-S	Screw, Flg Thd Frm M5X0.8X16
4	KH-M-645016-S	Screw, Flg Thd Frm M6x1.0x16
5	KH-24-126-176-S	Bracket, Control
6	N/A	Washer, Spring Lock 1/4"
7	KH-M-541050-S	Nut, Flg M5x.8
8	KH-24-468-01	Washer, Flat 5.5 MM
9	KH-24-090-07	Lever Throttle Actuator
10	KH-12-237-01	Clamp, Cable
11	KH-24-090-13	Lever Throttle Control
12	KH-M-446030-S	Nut, M4X0.7
13	KH-M-401030	Screw, Cap M4X0.7X30
14	KH-24-079-21-S	Linkage, Choke
15	KH-24-090-05	Lever, Choke
16	KH-41-468-03	Washer, Spring 1/4"
17	KH-M-545020-S	Screw, Flg Thd Frm M5X0.8X20
18	KH-24-089-51-S	Spring, Throttle Limiter
19	KH-24-089-48-S	Spring, Governor
20	KH-24-211-03-S	Bolt, Rd Hd Sq Neck M6X1.0X25
21	KH-24-090-51-S	Lever, Governor
22	KH-M-641060-S	Nut, Flg M6x1.0
23	KH-24-089-01	Spring, Linkage
24	KH-25-158-08	Bushing, Linkage Retaining
25	KH-24-079-01	Linkage, Throttle
26	KH-25-158-11	Bushing, Throttle Linkage
27	KH-24-126-04-S	Bracket

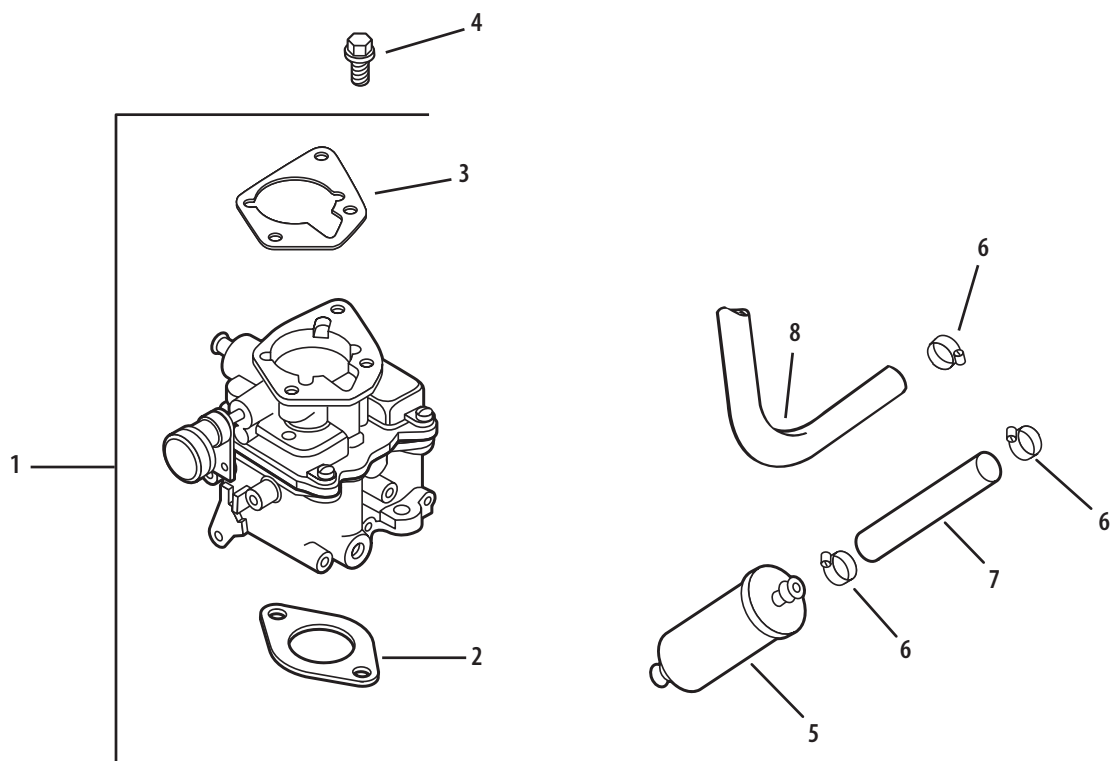
Kohler CH640-3052 Air Intake/Filtration



Kohler CH640-3052 Air Intake/Filtration

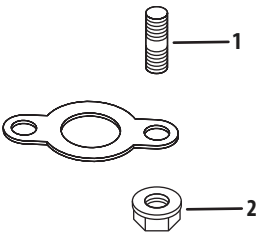
Ref.	Part Number	Description
1	KH-25-341-04-S	Knob, Cover
2	KH-24-153-20-S	O-Ring
3	KH-24-096-133-S	Cover, Air Cleaner
4	KH-12-100-01	Nut, Wing
5	KH-24-096-01	Cover, Inner Air Cleaner
6	KH-24-032-03	Seal, Inner Air Cleaner
7	KH-47-883-03-S1	Element, Precleaner (Low)
8	KH-47-883-03-S1	Element, Air Cleaner
9	KH-24-086-53-S	Screw, Flg Thd Frm M6x1.0x16
10	KH-24-126-206-S	Bracket, Air Cleaner
11	KH-24-094-84-S	Kit, Air Cleaner Base
12	KH-24-041-06	Gasket, Air Cleaner Base
13	KH-24-041-53-S	Gasket, Carburetor
14	KH-M-651040-S	Screw, Flg M6x1.0x40
15	KH-24-164-93-S	Kit, Intake Manifold
16	KH-24-153-27-S	O-Ring, Intake Port
17	KH-25-173-33-S	Cap, Masking
18	KH-25-155-51-S	Connector, Evaporative
19	KH-25-326-08-S	Hose, Evaporative, 20"
20	KH-24-294-27-S	Connector, Evaporative Hose
21	KH-24-326-116-S	Hose, Evaporative
22	KH-24-126-130-S	Bracket, Air Cleaner Base
23	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
—	KH-54-755-01-S	Kit, Knob w/Seal (Inc. 1, 2, KH-24-041-27-S)

Kohler CH640-3052 Fuel System



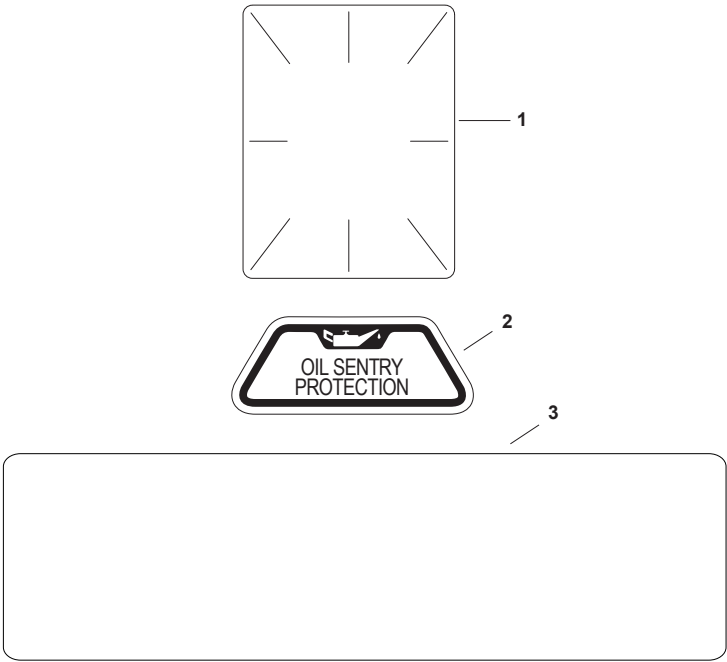
Ref.	Part Number	Description
1	751-10349-16	Line, Fuel 10"
2	KH-25-237-31-S	Clamp, Hose 1/2"
3	KH-24-853-32	Carburetor W/Gaskets KSF
4	KH-24-041-06	Gasket, Air Cleaner Base
5	KH-24-041-53-S	Gasket, Carburetor
6	KH-M-651025-S	Screw, hex Flg M6x1.0x25
7	KH-24-050-13-S	Filter, Fuel
8	KH-24-353-12	Line, Flex 11" Pump-Pulse (Air Only)
—	KH-24-518-24-S	Lead, Ground (solenoid to carb mounting screw)
—	KH-24-757-01	Kit, Repair Solenoid
—	KH-24-757-02-S	Kit, Repair Float
—	KH-24-757-03-S	Kit, Repair Carburetor
—	KH-24-757-07	Kit, Repair Choke
—	KH-24-755-125-S	Kit, High Altitude (4,000 - 8,000 FT)

Kohler CH640-3052 Miscellaneous



Ref.	Part Number	Description
1	KH-25-072-24-S	Stud, M8X1.25X33
2	712-3086	Nut, Flg M8X1.25
—	KH-47-154-01-S	Clip, Cable

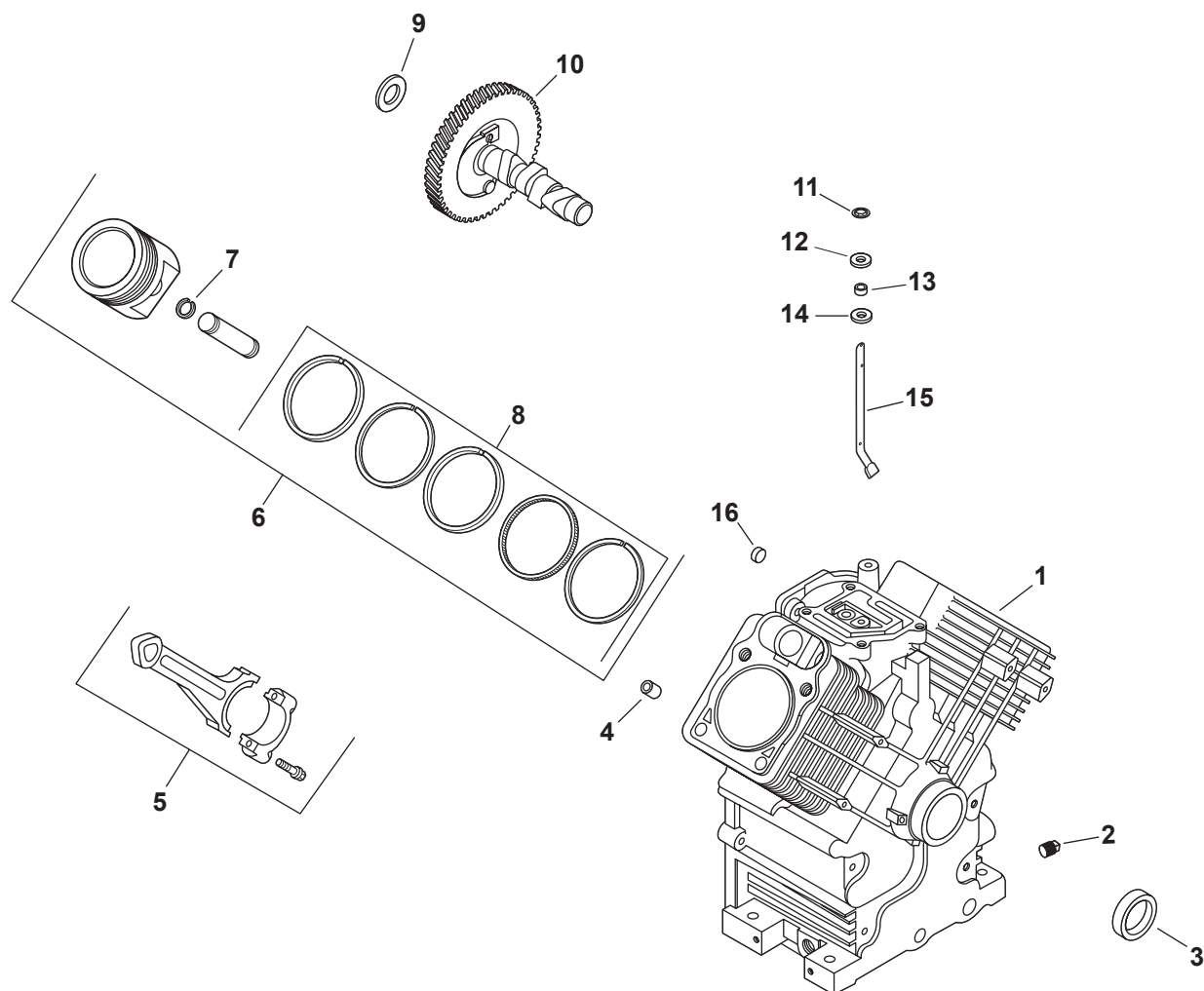
Kohler CH640-3052 Labels



Artwork is representative.
Actual labels may differ depending on model and specification number.

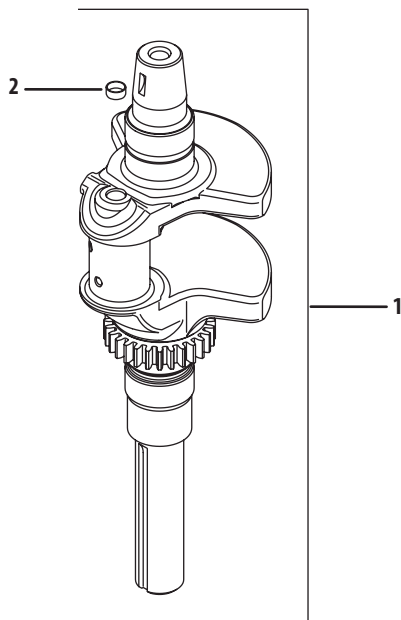
Ref.	Part Number	Description
1	KH-25-113-39-S	Decal, Clear Laminate
2	N/A	Decal, Oil Sentry
3	N/A	Decal,HP (20)

Kohler CH680-3034 Crankcase

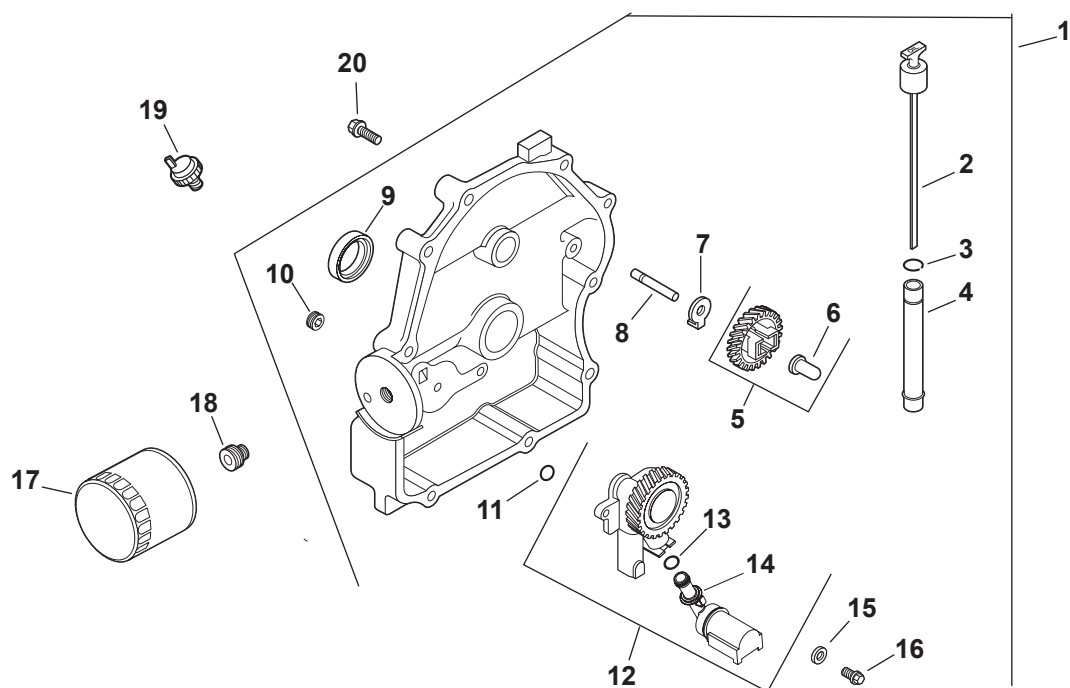


Ref.	Part Number	Description
1		Crankcase (Use: Miniblock KH-24-782-27)
2	KH-25-139-57-S	Plug, Pipe 3/8"
3	KH-24-032-19-S	Seal, Oil
4	KH-24-380-16-S	Pin, Locating
5	KH-24-067-28-S	Connecting Rod (STD)
	KH-24-067-29-S	Connecting Rod (.25)
6	KH-24-874-42-S	Kit, Piston w/ Ring (STD) (Includes 7, 8)
	KH-24-874-43-S	Kit, Piston w/ Ring (.08)
	KH-24-874-44-S	Kit, Piston w/ Ring (.25)
	KH-24-874-45-S	Kit, Piston w/ Ring (.50)
7	KH-24-018-01-S	Retainer, Piston Pin
8	KH-24-108-18-S	Ring Set, Piston (STD)
9	KH-12-422-10-S	Camshaft Shim (Yellow .034")
	KH-12-422-07-S	Camshaft Shim (White .028")
	KH-12-422-08-S	Camshaft Shim (Blue .03")
	KH-12-422-09-S	Camshaft Shim (Red .032")
	KH-12-422-11-S	Camshaft Shim (Green .036")
	KH-12-422-12-S	Camshaft Shim (Gray .038")
	KH-12-422-13-S	Camshaft Shim (Black .04")
10	KH-24-012-10-S	Kit, Camshaft (Inc. KH-25-357-14-S & KH-12-422-08-S)
11	KH-24-018-09-S	Retainer, Ring
12	KH-M-931010-S	Washer, Flat 9MM
13	KH-28-032-09-S	Seal, Governor Cross Shaft
14	KH-24-468-15-S	Washer, Flat 11/32"
15	KH-24-144-38-S	Shaft, Governor Cross
16	KH-52-139-09-S	Plug, Cup

Kohler CH680-3034 Crankshaft



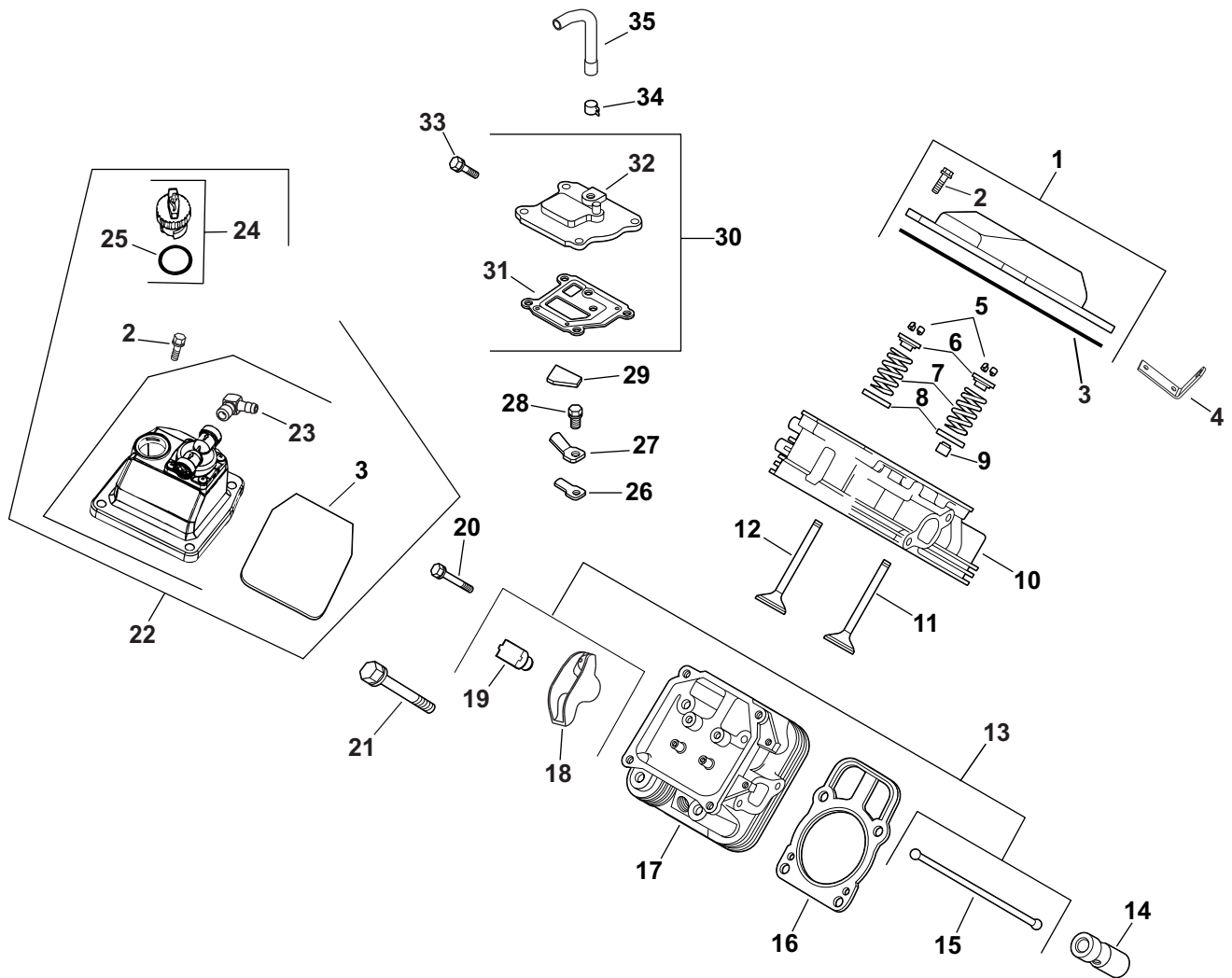
Ref.	Part Number	Description
1	KH-24-014-347-S	Crankshaft (Includes 2)
2	KH-52-139-09-S	Plug, Cup



Ref.	Part Number	Description
1	KH-24-009-98-S	Kit, Closure Plate Ass'y (Inc. 2-15)
2	KH-24-038-08-S	Dipstick
3	KH-41-153-01	O-Ring
4	KH-24-123-11-S	Kit, Oil Fill Tube
5	KH-24-043-12	Kit, Governor Gear w/ Pin (Inc. 6)
6	KH-12-380-01	Pin, Governor Regulating
7	KH-24-448-02-S	Tab, Locking
8	KH-12-144-02	Shaft, Governor Gear
9	KH-25-032-06-S	Seal, Oil
10	KH-25-139-60-S	Plug, Pipe CTSK 1/8"

Ref.	Part Number	Description
11	KH-24-153-08	O-Ring
12	KH-24-393-53-S	Kit, Oil Pump Assembly (Inc. 13, 14)
13	KH-24-153-01	O-Ring, Oil Pick-Up
14	KH-24-381-04	Pick-Up, Oil
15	KH-M-631005	Washer, Flat 6MM
16	KH-M-645025-S	Screw, Flg Thd Frm M6X1.0X25
17	KH-12-050-01-S	Filter, Oil
18	KH-24-136-01	Nipple, Oil Filter
19	KH-25-099-27-S	Switch, Oil Pressure
20	KH-24-086-17-S	Screw, Flg M8x1.25x45

Kohler CH680-3034 Head/Valve/Breather

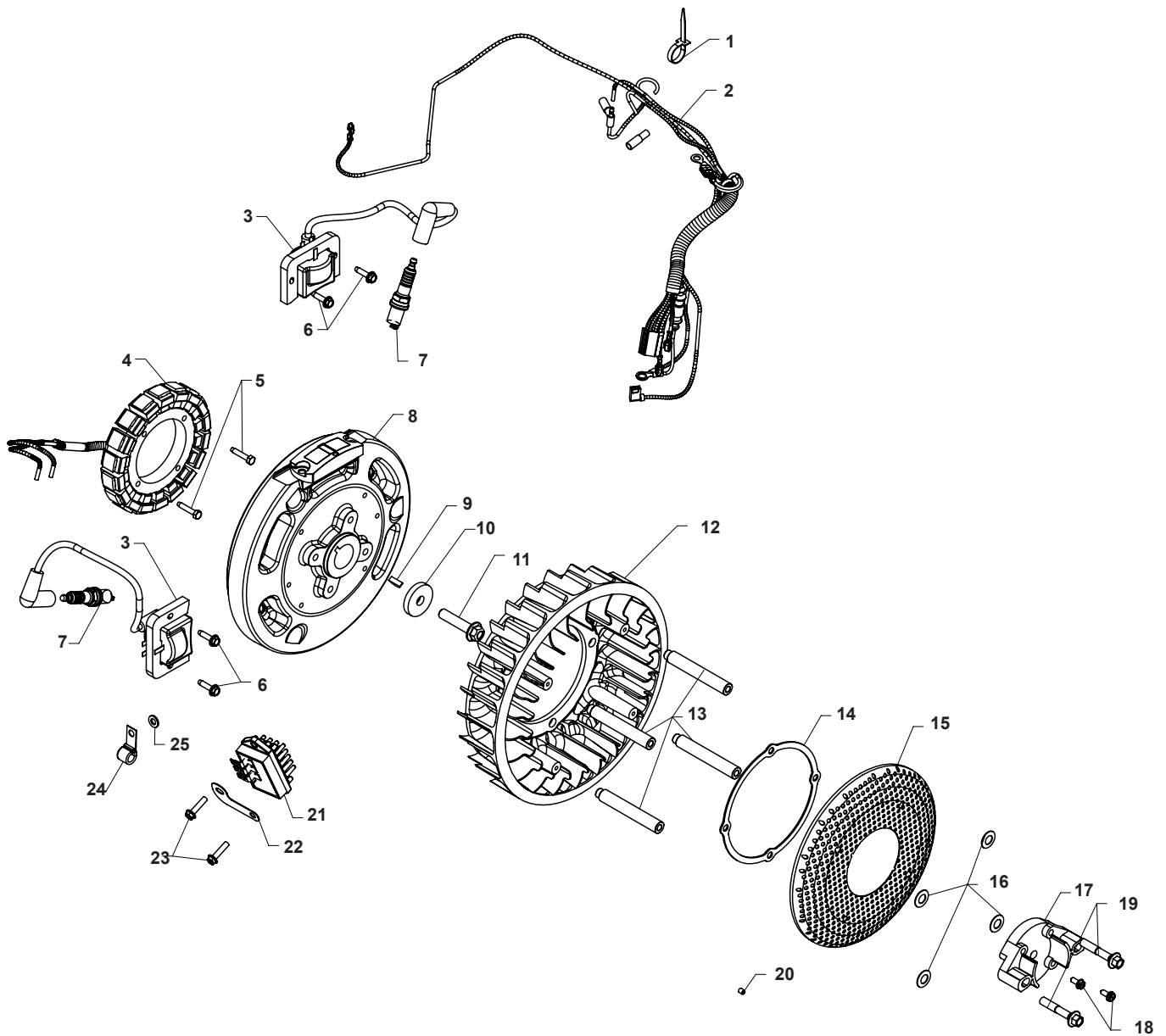


Kohler CH680-3034 Head/Valve/Breather

Ref.	Part Number	Description
1	KH-24-755-141-S	Kit, Valve Cover-Plain Inc. 2, 3)
2	KH-M-651030-S	Screw, Flg M6x1.0x30
3	KH-24-153-30-S	O-Ring, Valve Cover
4	KH-25-445-01-S	Strap, Lifting
5	KH-12-755-03	Kit, Retainer
6	KH-12-173-01	Cap, Valve Spring
7	KH-24-089-02	Spring, Valve
8	KH-235011-S	Retainer, Spring
9	KH-66-032-05-S	Seal, Valve Stem
10	KH-24-318-107-S	Kit, #1 Cylinder Head Assy
11	KH-24-017-01	Valve, Intake (Std)
	KH-24-017-02	Valve, Intake (.25)
12	KH-24-016-01	Valve, Exhaust (Std)
	KH-24-016-02	Valve, Exhaust (.25)
13	KH-24-755-66	Kit, Valve Train (Includes 15,18,19)
14	KH-25-351-10-S	Hydraulic Valve Lifter
15	KH-24-411-05	Rod, Push
16	KH-24-841-02-S	Kit, Cylinder Head Gasket (Includes Head Mtg Hdwe)
17	KH-24-318-115-S	Kit, #2 Cylinder Head Assy
18	KH-25-186-01	Arm, Rocker
19	KH-24-599-02-S	Pivot, Rocker Arm

Ref.	Part Number	Description
20	KH-M-640034-S	Screw, Flg M6x1.0x34
21	KH-62-086-08-S	Screw, Flg M10x1.5x90
22	KH-24-559-10-S	Kit, Valve Cover-Fuel Pump (Includes 2, 3, 23-25)
23	KH-25-294-11-S	Kit, 90 Deg. Fitting
24	KH-24-227-02-S	Cap Assy, Oil Fil (Yellow) (Inc. 25)
25	KH-24-153-32-S	O-Ring
26	KH-66-018-04-S	Reed Retainer
27	KH-24-402-03	Reed, Breather
28	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
29	KH-24-050-11-S	Filter, Breather
30	KH-24-033-01	Kit, Breather Ass'y (Inc. 31-33)
31	KH-24-041-67-S	Gasket, Breather
32	KH-24-033-01	Kit, Breather Ass'y
33	KH-M-645020-S	Screw, Flg Thd Frm M6x1.0x20
34	KH-25-237-31-S	Hose Clamp, 1/2"
35	KH-24-326-89-S	Hose, Breather
—	KH-24-755-147-S	Kit, Cylinder Head Hardware (Not Shown) (Services 1 Head. Quantities Listed Are For Both Heads) (Inc. 5-9, 11-12, 15, 18-20)

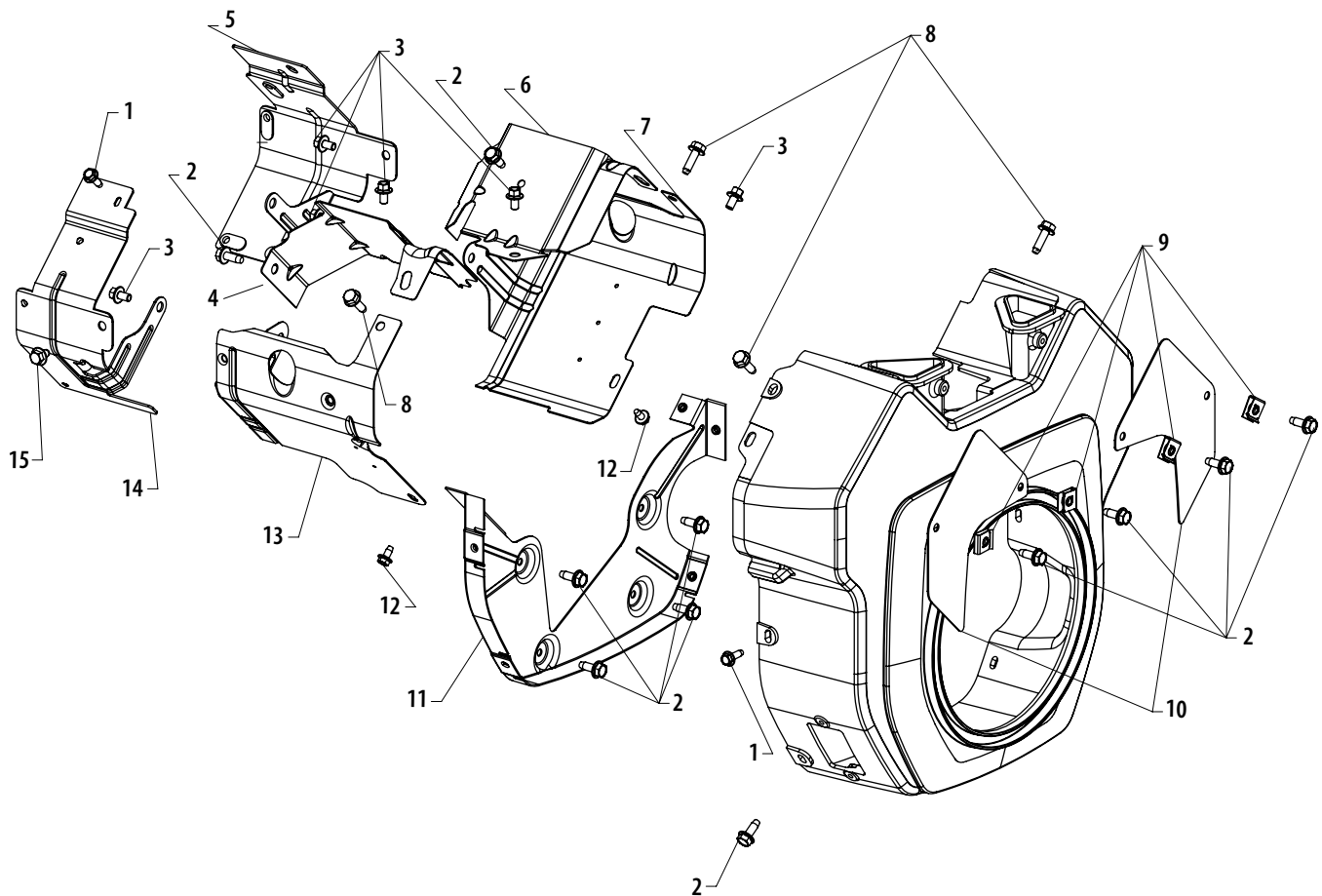
Kohler CH680-3034 Ignition/Electrical



Ref.	Part Number	Description
1	KH-25-454-07-S	Tie
2	KH-24-176-188-S	Harness, Wiring Assembly
3	KH-24-584-45-S	Kit, Module IGNTN (CDI Fixed)
4	KH-28-085-02-S	Kit, 25 Amp Stator Ass'y
5	KH-M-548025-S	Screw, Thd Frm M5x0.8x25
6	KH-M-545020-S	Screw, Flg Thd Frm M5x0.8x20
7	759-3336	Plug, Spark
8	KH-24-025-55-S	Flywheel
9	KH-X-42-15	Key, 3/16" X 5/8"
10	KH-12-468-03	Washer, Flat 13/32"
11	KH-12-086-361-S	Screw, Flg M10x1.5x45
12	KH-24-157-11-S	Fan
13	KH-24-112-14	Spacer
14	KH-24-141-06	Ring, Support
15	KH-24-162-39-S	Screen, Grass
16	KH-24-468-11	Washer, Spring 10 Mm
17	719-3096	Adapter, Drive Shaft
18	KH-25-086-91-S	Screw, Wsh HD Tap #8-18x1/2"
19	KH-24-086-17-S	Screw, Flg M8x1.25x45
20	KH-25-086-43	Screw, Skt Set #10-24x1/4"
21	KH-25-403-21-S	Regulator, Rectifier
22	KH-24-126-137-S	Bracket, Ground Strap
23	KH-25-086-157-S	Screw, Hex Flange Hi-Lo
24	KH-235173	Clip, Cable
25	KH-X-25-63	Washer, Flat 1/4"
—	KH-X-25-53*	Washer, Flat 1/4"
—	KH-M-603100*	Screw, Cap M6x1.0x99.5

* Not Shown

Kohler CH680-3034 Blower Housing & Baffles



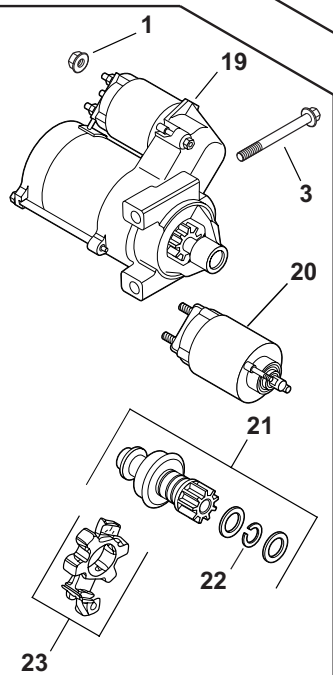
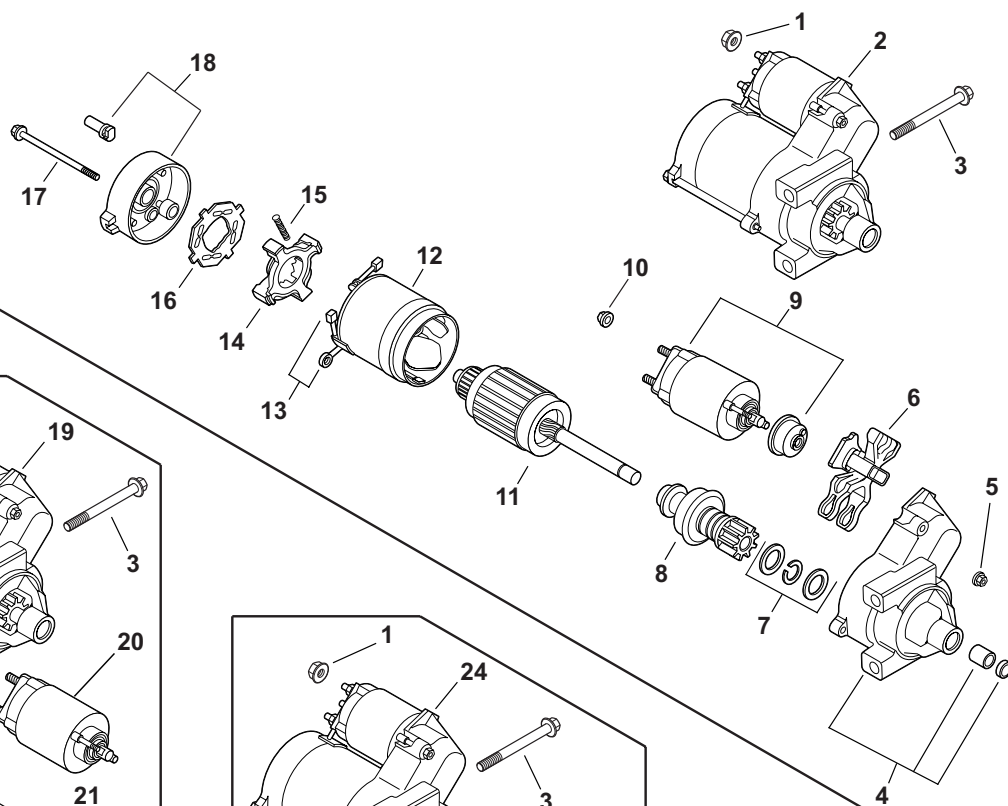
Kohler CH680-3034 Blower Housing & Baffles

Ref.	Part Number	Description
1	KH-M-545016-S	Screw, Flg Thd Frm M5x0.8x16
2	KH-M-645016-S	Screw, Flg Thd Frm M6x1.0x16
3	N/A	Screw, Flg M6x1.0x10
4	KH-24-063-94-S	Baffle, Valley #2 Cylinder
5	KH-24-063-12-S	Baffle, Ducted Air-Starter
6	KH-24-063-93-S	Baffle, Valley #1 Cylinder
7	KH-24-063-85-S	Kit, Cyl Barrel - #1 Side
8	KH-M-645020-S	Screw, Flg Thd Frm M6x1.0x20
9	KH-25-154-13-S	Clip, Baffle Mounting
10	KH-25-755-20-S	Kit, Access Panel
11	KH-24-146-59-S	Kit, Backing Plate
12	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
13	KH-24-063-88-S	Kit, Cyl Baffle - #2 Side
14	KH-24-063-13-S	Baffle, Ducted Air-Oil Filter
15	KH-25-086-158-S	Screw, Flg Thd Frm M6x1.0x10
—	KH-24-755-14-S*	Kit, "Q" Duct (Inc. 3, 5, 14-15, KH-24-126-04-S, & KH-24-146-04-S)
—	KH-41-037-10-S*	Nameplate, Service

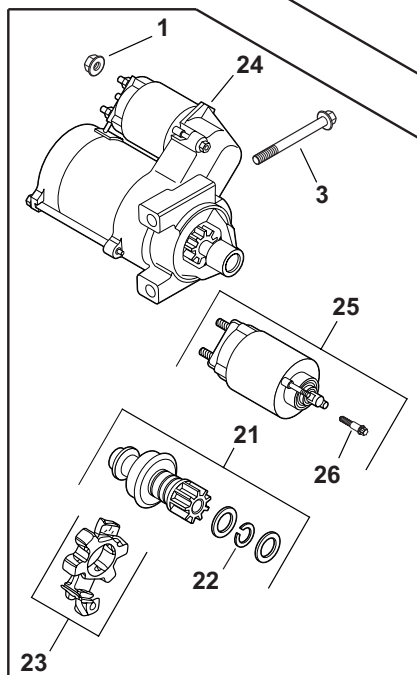
* Not Shown

Kohler CH680-3034 Starting System

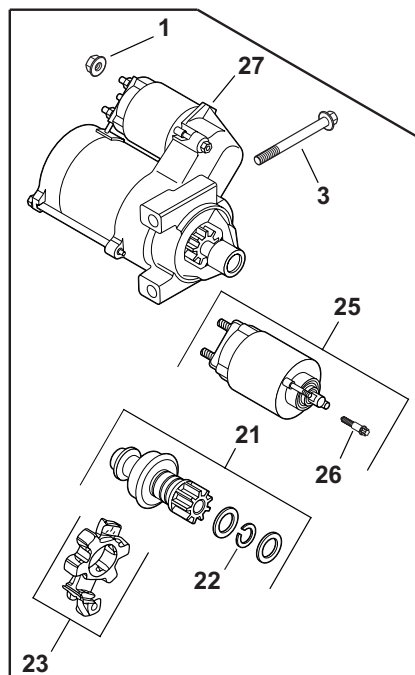
24 098 01-S (Nippondenso)



25 098 08-S (Delco)



25 098 09-S (Delco)

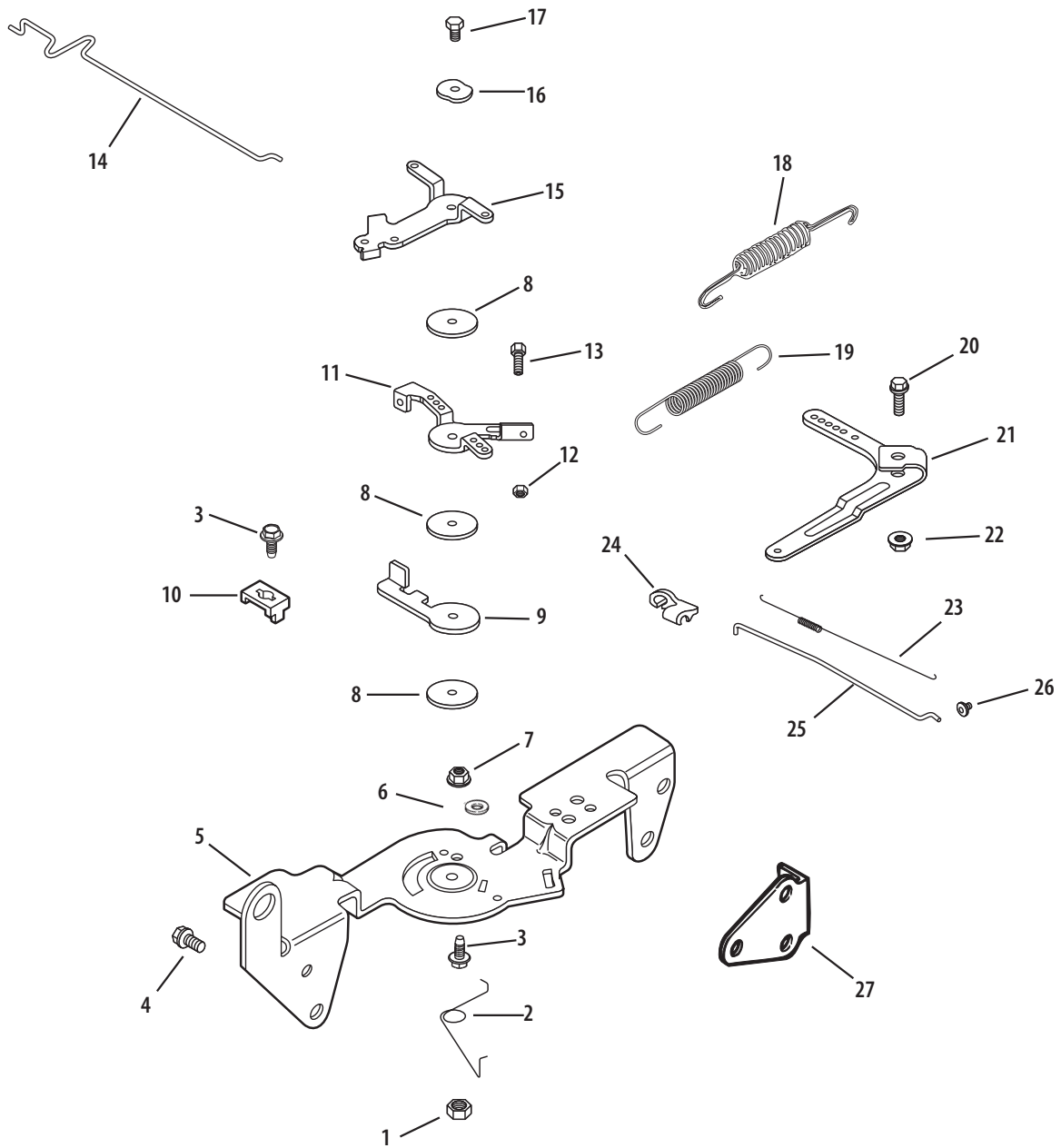


25 098 11-S (Delco)

Ref.	Part Number	Description
1	712-3086	Nut, Flg M8X1.25
2	KH-25-098-11-S	Starter Assy, Solenoid Shift
3	KH-M-851080-S	Screw, Flg M8x1.25x80
4	KH-24-081-04	Drive, End Cap
5	KH-52-100-09	Nut
6	KH-12-090-10	Lever, Drive
7	KH-24-755-84	Kit, Starter Repair
8	KH-12-239-01	Drive Pinion
9	KH-52-435-02	Solenoid
10	KH-52-100-10	Nut
11	KH-12-170-04	Armature
12	KH-12-471-01	Frame w/ Brushes
13	KH-52-323-03	Brush Holder
14	KH-52-221-01	Brush & Spring Kit
15	KH-52-089-09	Spring, Brush
16	KH-52-168-01	Insulator
17	KH-52-211-05	Thru Bolt
18	KH-24-301-01	Commutator, End Cap
19	KH-25-098-11-S	Starter Assy, Solenoid Shift
20	KH-25-435-04-S	Solenoid
21	KH-25-755-33-S	Kit, Starter Pinion (Includes 22)
22	KH-25-141-05-S	Ring, Retaining
23	KH-25-221-01-S	Kit, Brush Holder
24	KH-25-098-11-S	Starter Assy, Solenoid Shift
25	KH-25-435-06-S	Kit, Solenoid (Includes 26)
26	KH-25-086-113-S	Screw, External Torx Head
27	KH-25-098-11-S	Starter Assy, Solenoid Shift

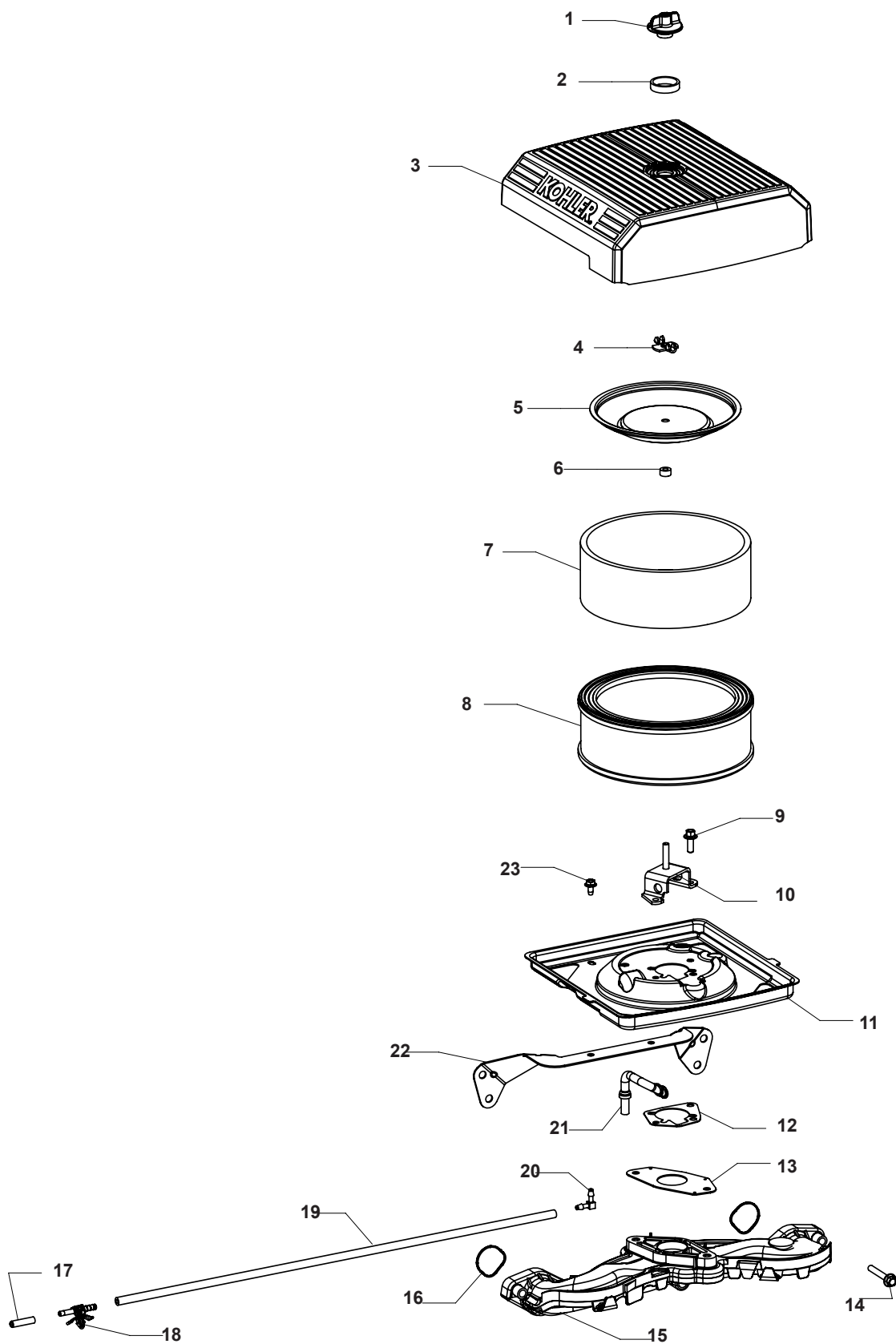
* Service starter components according to the part number printed on the starter. Starter components are NOT interchangeable. To replace complete Starter Assembly, order Part Number 25 098 09-S.

Kohler CH680-3034 Engine Controls



Ref.	Part Number	Description
1	KH-M-547050-S	Nut, Lock M5X.8
2	KH-24-089-03	Spring, Choke Return
3	KH-M-545016-S	Screw, Flg Thd Frm M5X0.8X16
4	KH-M-645016-S	Screw, Flg Thd Frm M6x1.0x16
5	KH-24-126-176-S	Bracket, Control
6	N/A	Washer, Spring Lock 1/4"
7	KH-M-541050-S	Nut, Flg M5x.8
8	KH-24-468-01	Washer, Flat 5.5 MM
9	KH-24-090-07	Lever Throttle Actuator
10	KH-12-237-01	Clamp, Cable
11	KH-24-090-13	Lever Throttle Control
12	KH-M-446030-S	Nut, M4X0.7
13	KH-M-401030	Screw, Cap M4X0.7X30
14	KH-24-079-21-S	Linkage, Choke
15	KH-24-090-05	Lever, Choke
16	KH-41-468-03	Washer, Spring 1/4"
17	KH-M-545020-S	Screw, Flg Thd Frm M5X0.8X20
18	KH-24-089-51-S	Spring, Throttle Limiter
19	KH-24-089-48-S	Spring, Governor
20	KH-24-211-03-S	Bolt, Rd Hd Sq Neck M6X1.0X25
21	KH-24-090-51-S	Lever, Governor
22	KH-M-641060-S	Nut, Flg M6x1.0
23	KH-24-089-01	Spring, Linkage
24	KH-25-158-08	Bushing, Linkage Retaining
25	KH-24-079-01	Linkage, Throttle
26	KH-25-158-11	Bushing, Throttle Linkage
27	KH-24-126-04-S	Bracket

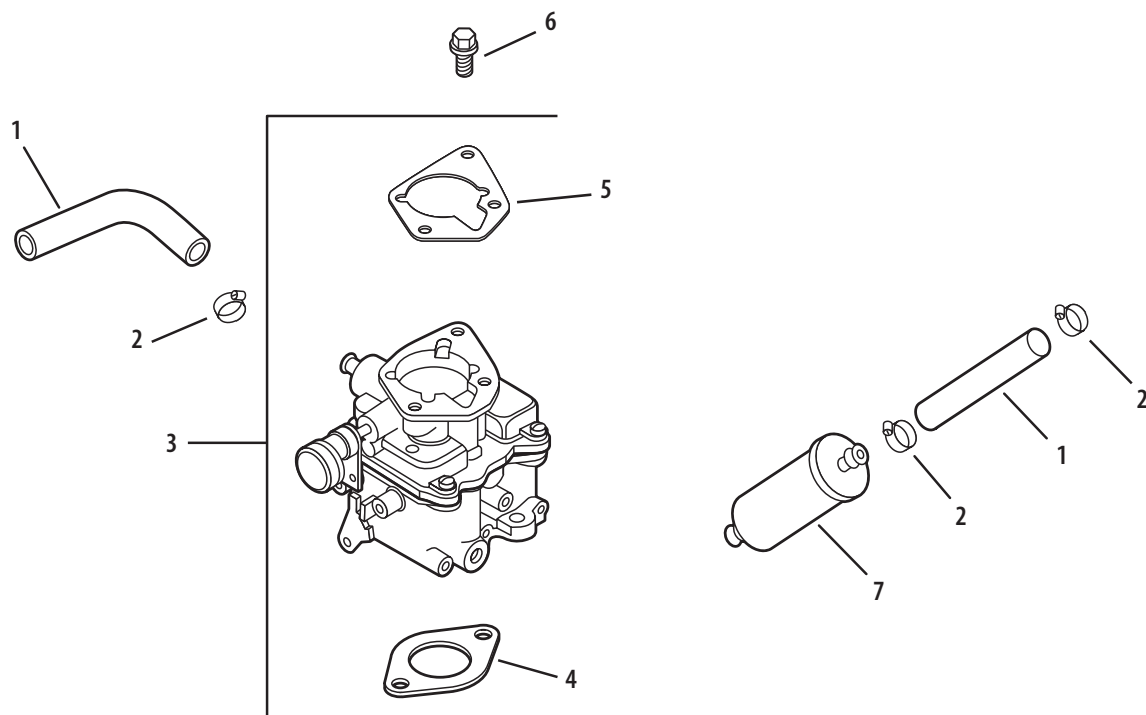
Kohler CH680-3034 Air Intake/Filtration



Kohler CH680-3034 Air Intake/Filtration

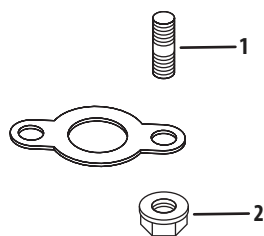
Ref.	Part Number	Description
1	KH-25-341-04-S	Knob, Cover
2	KH-24-153-20-S	O-Ring
3	KH-24-096-133-S	Cover, Air Cleaner
4	KH-12-100-01	Nut, Wing
5	KH-24-096-01	Cover, Inner Air Cleaner
6	KH-24-032-03	Seal, Inner Air Cleaner
7	KH-47-883-03-S1	Element, Precleaner (Low)
8	KH-47-883-03-S1	Element, Air Cleaner
9	KH-24-086-53-S	Screw, Flg Thd Frm M6x1.0x16
10	KH-24-126-206-S	Bracket, Air Cleaner
11	KH-24-094-84-S	Kit, Air Cleaner Base
12	KH-24-041-06	Gasket, Air Cleaner Base
13	KH-24-041-53-S	Gasket, Carburetor
14	KH-M-651040-S	Screw, Flg M6x1.0x40
15	KH-24-164-93-S	Kit, Intake Manifold
16	KH-24-153-27-S	O-Ring, Intake Port
17	KH-25-173-33-S	Cap, Masking
18	KH-25-155-51-S	Connector, Evaporative
19	KH-25-326-08-S	Hose, Evaporative, 20"
20	KH-24-294-27-S	Connector, Evaporative Hose
21	KH-24-326-116-S	Hose, Evaporative
22	KH-24-126-130-S	Bracket, Air Cleaner Base
23	KH-M-0545010	Screw, Flg Thd Frm M5x0.8x10
—	KH-54-755-01-S	Kit, Knob w/Seal (Inc. 1, 2, KH-24-041-27-S)

Kohler CH680-3034 Fuel System



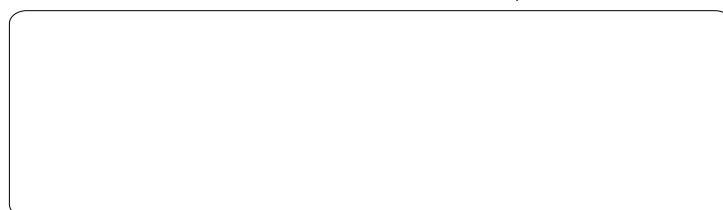
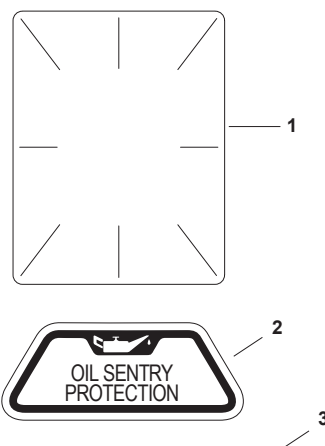
Ref.	Part Number	Description
1	KH-25-111-72-S	Line, Fuel (24" - cut to length)
2	KH-25-237-31-S	Clamp, Hose 1/2"
3	KH-24-853-59-S	Carburetor W/Gaskets (Inc. 4-5)
4	KH-24-041-06	Gasket, Air Cleaner Base
5	KH-24-041-17	Gasket, Carburetor
6	KH-25-086-124-S	Screw, hex Flg M6x1.0x25
7	KH-24-050-13-S	Filter, Fuel
—	KH-24-518-24-S	Lead, Ground (solenoid to carb mounting screw)
—	KH-24-757-01	Kit, Repair Solenoid
—	KH-24-757-02-S	Kit, Repair Float
—	KH-24-757-03-S	Kit, Repair Carburetor
—	KH-24-757-07	Kit, Repair Choke
—	KH-24-755-125-S	Kit, High Altitude (4,000 - 8,000 FT)

Kohler CH680-3034 Exhaust



Ref.	Part Number	Description
1	KH-25-072-24-S	Stud, M8X1.25X33
2	712-3086	Nut, Flg M8X1.25

Kohler CH680-3034 Labels



Artwork is representative.
Actual labels may differ depending on model and specification number.

Ref.	Part Number	Description
1	KH-25-113-39-S	Decal, Clear Laminate
2	N/A	Decal, Oil Sentry
3	N/A	Decal, HP (23)

This image shows a full page of white paper with horizontal grey ruling lines. The word "Notes" is printed at the top left in a large, bold, black font. A vertical grey line runs down from the top of the page, separating the title area from the main writing area. There are 20 horizontal ruling lines in total, providing space for handwritten notes.

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