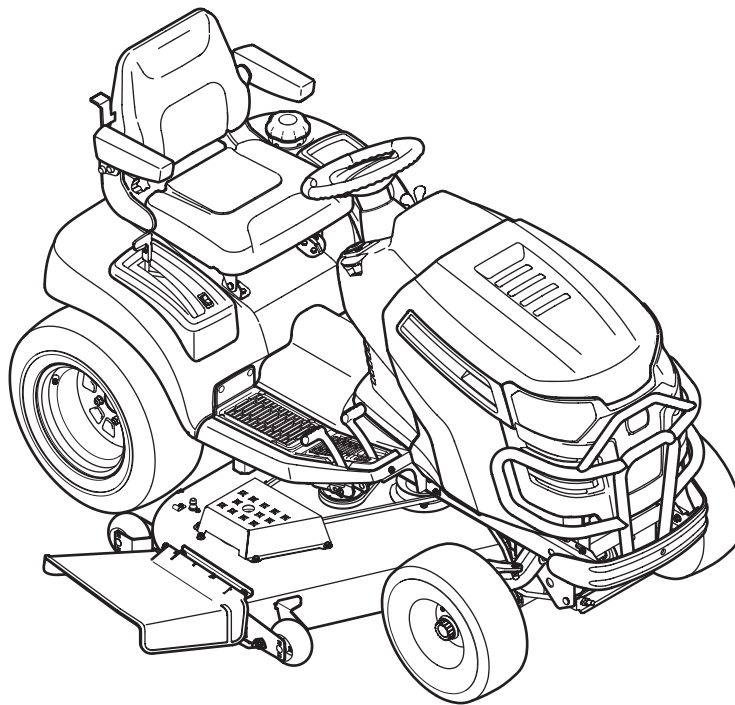

Cub Cadet®

ILLUSTRATED PARTS MANUAL



Cub Garden Tractors

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

To The Owner

Thank You

Thank you for purchasing a Cub Cadet Garden Tractor. It was carefully engineered to provide excellent performance when properly operated and maintained.

All information in this manual is relative to the most recent product information available at the time of printing. Please be aware that this Illustrated Part's Manual may cover a range of product specifications for various models.

Components listed and/or illustrated in this manual may not be applicable to all models. We reserve the right to change product specifications, designs and equipment without notice and without incurring obligation.

Throughout this manual, all references to *right* (RH) and *left* (LH) are observed from the operating position.

Table of Contents

Drive Assembly.....	3	Transaxle Assembly 618-07094.....	28
Drive Assembly (Diff Lock).....	4	42" Stamped Deck.....	32
Dash Assembly.....	6	48" Fabricated Deck.....	34
Engine Accessories & Frame Assembly.....	8	50" Stamped Deck.....	36
Seat & Fender Assembly.....	10	54" Stamped Deck.....	38
Front Axle Assembly.....	12	54" Fabricated Deck.....	40
Hood Assembly.....	13	60" Fabricated Deck.....	44
Hood Assembly (w/ Brush Guard).....	14	Wiring Schematic.....	46
Manual Deck Lift.....	16	GS Labels.....	47
Electric Deck Lift.....	18	GSE Labels.....	48
Pedal Controls.....	20	Kohler CH680-3106.....	50
Manual Steering Assembly.....	22	Kohler CH680-3107.....	68
Power Steering Assembly.....	24	Kohler CH740-3328.....	86
Transaxle Assembly 618-05118A.....	26		

Record Product Information

To ease in ordering replacement parts, please locate the model plate on the equipment and record the information in the provided area to the right. You can locate the model plate by looking beneath the seat.

MODEL NUMBER

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SERIAL NUMBER

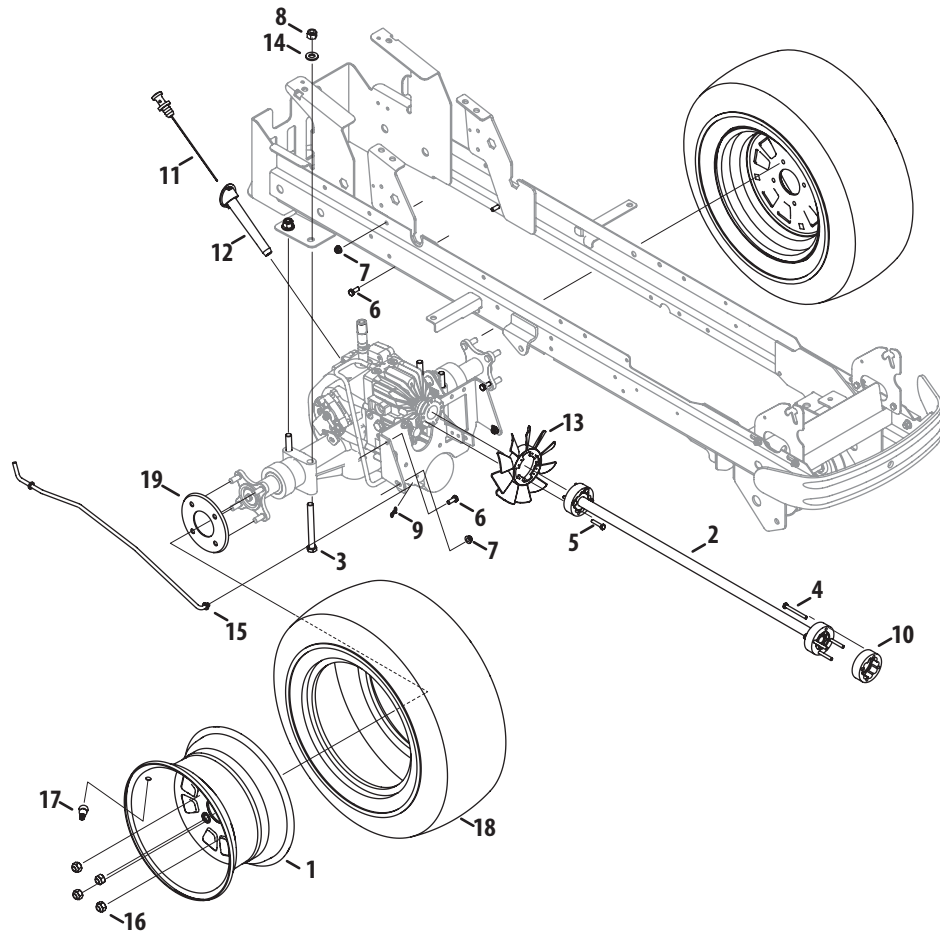
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Painted Parts

When ordering painted service parts, a four digit color suffix must be added to the part number (e.g. 783-XXXX-0637). Please refer to the table below for current color codes:

0637	Black
4021	Yellow (Cub Cadet)
0499	Beige (Cub Cadet)

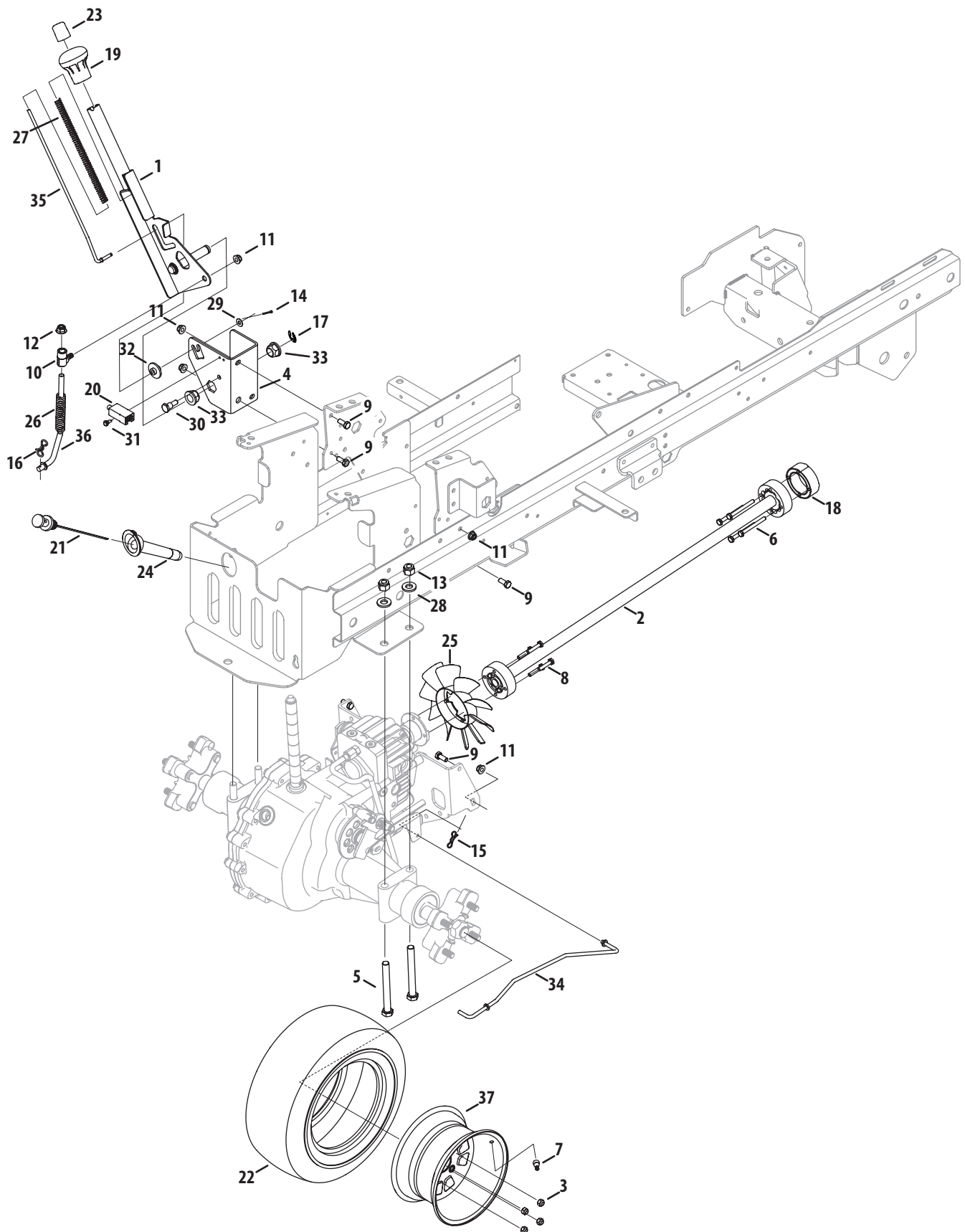
0685	Blue (Cub Cadet)
0691	Black Jack (Cub Cadet Commercial)



Ref.	Part Number	Description
1	634-05112-0499	Rim Assembly, 12.0 x 7.0
2	918-04993	Shaft Assembly, 30.55
3	710-0465	Hex Screw, 1/2-20 x 4.50
4	710-04743	Hex Screw, 1/4-20 x 2.50
5	710-1062	Hex Screw, 1/4-20 x 1.25
6	710-3008	Hex Screw, 5/16-18 x .75
7	712-04063	Flange Lock Nut, 5/16-18
8	912-3058	Hex Lock Nut, 1/2-20
9	714-04040	Bow-Tie Cotter Pin, 72
10	718-04428A	Drive Shaft Adapter

Ref.	Part Number	Description
11	727-3148	Transaxle Dipstick
12	731-3245	Dipstick Holder
13	731-3297	Pump Fan, 7.0
14	736-3019	Flat Washer, .531 x 1.062 x .134
15	747-05509B	Hydro Relief Lever
16	712-3050	Lug Nut, 7/16-14
17	934-0255	Tubeless Air Valve
18	734-05116-0901	Tire, 23.0 x 10.5 x 12
19	703-06936	Rim Plate

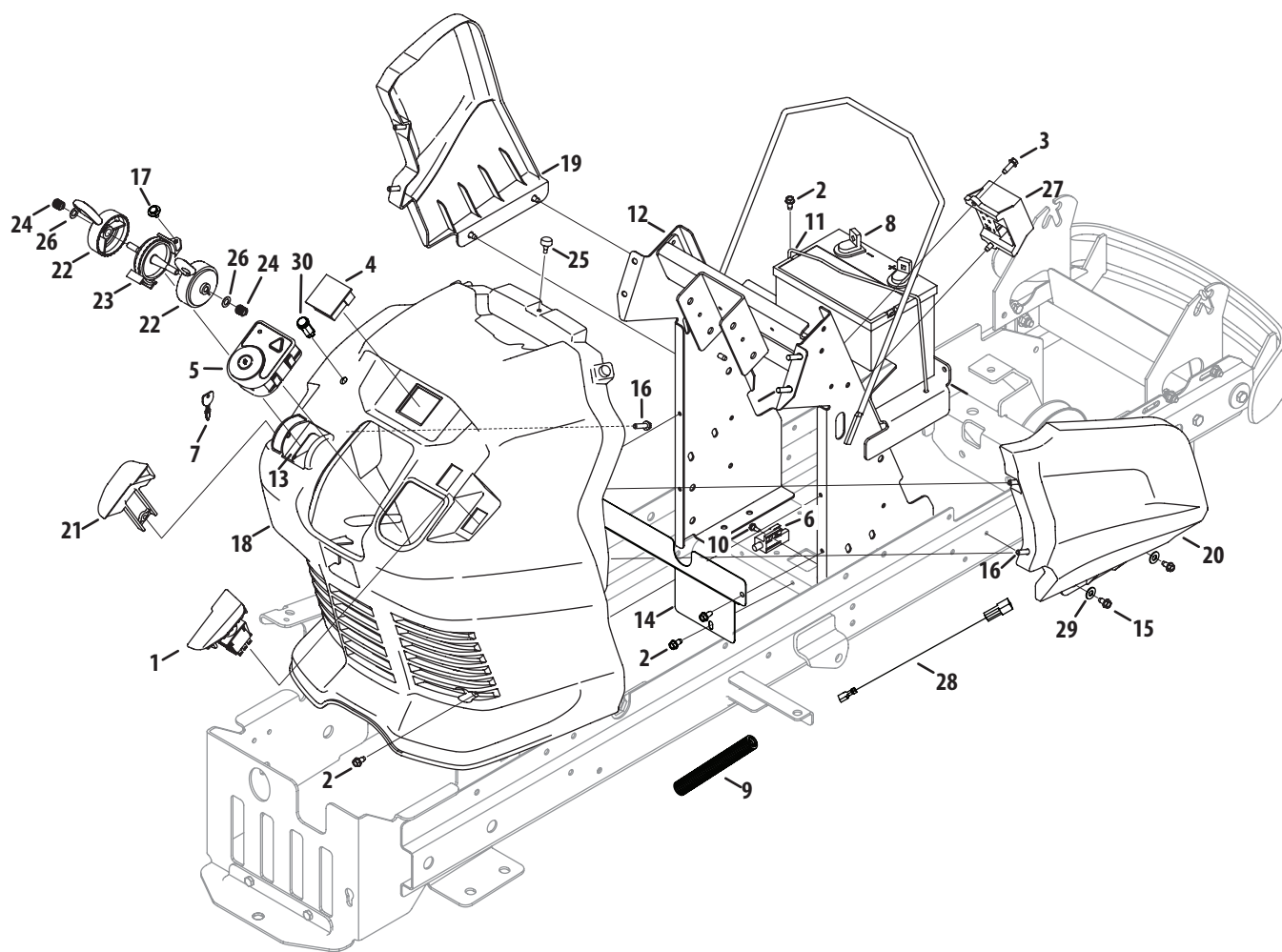
Drive Assembly (Diff Lock)



Drive Assembly (Diff Lock)

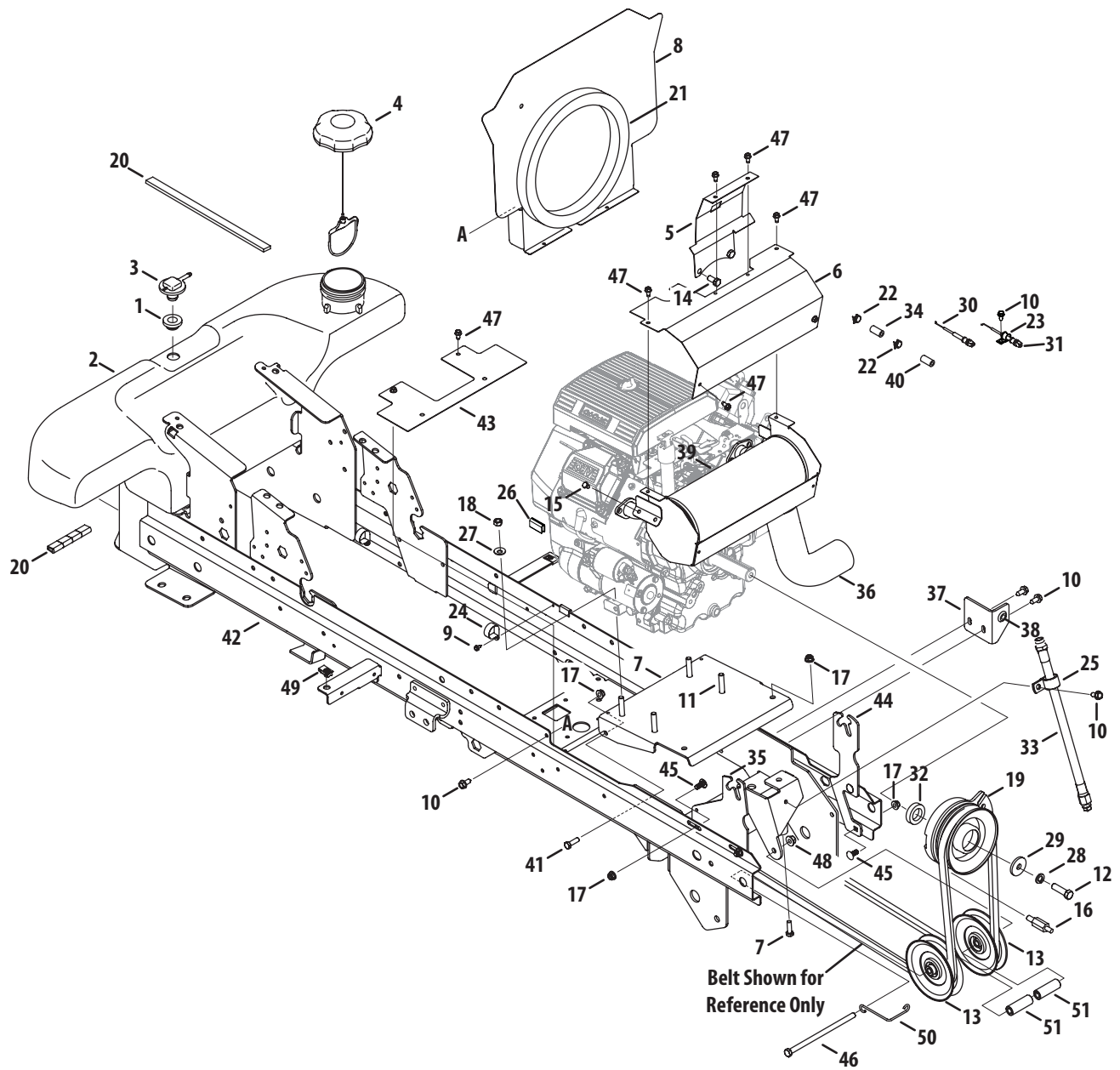
Ref.	Part Number	Description	Ref.	Part Number	Description
1	603-05212	Engagement Handle Assembly	20	725-04363	Interlock Switch
2	918-04993	Shaft Assembly, 30.55	21	727-3148	Transaxle Dipstick
3	712-3050	Lug Nut, 7/16-14	22	734-05116-0901	Tire, 23.0 x 10.5 x 12
4	703-09978	Control Mounting Bracket	23	731-11023	Grip, 1.0 OD x 1/4-20
5	710-0465	Hex Screw, 1/2-20 x 4.50	24	731-3245	Dipstick Holder
6	710-04743	Hex Screw, 1/4-20 x 2.50	25	731-3297	Pump Fan, 7.0
7	934-0255	Tubeless Air Valve	26	732-05075	Compression Spring, .45 x 3.215
8	710-1062	Hex Screw, 1/4-20 x 1.25	27	732-3097	Compression Spring
9	710-3008	Hex Screw, 5/16-18 x .75	28	736-3019	Flat Washer, .531 x 1.062 x .134
10	711-06094A	Ferrule, 3/8 ID x .420 Shldr	29	936-3020	Flat Washer, .271 x .630 x .065
11	712-04063	Flange Lock Nut, 5/16-18	30	738-0138A	Shoulder Screw, .437 x .470, 5/16-18
12	712-04065	Flange Lock Nut, 3/8-16	31	738-04237A	Shoulder Screw, #10-32 x .500
13	912-3058	Hex Lock Nut, 1/2-20	32	738-05135	Shoulder Spacer, .24 ID x .37/5 OD
14	914-0111	Cotter Pin 3/32" Dia. x 1" Lg.	33	941-0225	Hex Flange Bearing
15	714-04040	Bow-Tie Cotter Pin, 72	34	747-05509B	Hydro Relief Lever
16	714-04043	Bow-Tie Cotter Pin	35	747-06498	Control Rod
17	716-0106A	E-Ring, .625	36	747-06520	Engagement Control Rod
18	718-04428A	Drive Shaft Adapter	37	634-05112-0499	Rim Assembly, 12.0 x 7.0
19	720-05100	Grip, 1.0 ID			

Dash Assembly



Ref.	Part Number	Description
1	925-04146	PTO Lever
2	710-0599	Hex Washer Screw, 1/4-20 x .500
3	710-0642	Hex Washer Screw, 1/4-20 x .750
4	925-06170	Hour/Service Minder Indicator Meter
5	725-06102A	Key Switch
6	725-04363	Interlock Switch
7	625-05000	Key Assembly
8	925-1707D	Battery
9	731-06598-6	Conduit
10	738-04237A	Shoulder Screw, #10-32 x .500
11	747-04215	Battery Strap
12	603-04838A	Steering/Battery/Dash Frame Assy.
13	703-08069	Throttle Control Mount Bracket
14	703-08226	Engine Air Upper Shield
15	710-04484	Hex Washer Screw, 5/16-18 x .750
16	710-05109	Hex Washer Screw, 5/16-14 x 1.00
17	710-1268	Hex Washer Screw, #10-16 x .375
18	931-07783	Dash
	731-11081	Dash, Diff Lock
19	731-07825	LH Dash Panel
20	731-07826	RH Dash Panel
21	731-07917	Cruise/Brake Lever
22	731-3222	Choke/Throttle Control
23	731-3223	Choke/Throttle Index Disc
24	932-0334	Compression Spring, .50 x .50
25	735-0271A	Bumper, .62 x .3
26	736-0204	Flat Washer, .344 x .620 x .033
27	925-05368	Wire Harness
28	725-05337	Reverse Jumper Harness
29	936-0300	Flat Washer, .406 x .875 x .059
30	725-04287	Green LED Indicator Light (If Equipped)
NS	925-05212	Headlight Harness (If Equipped)

Engine Accessories & Frame Assembly

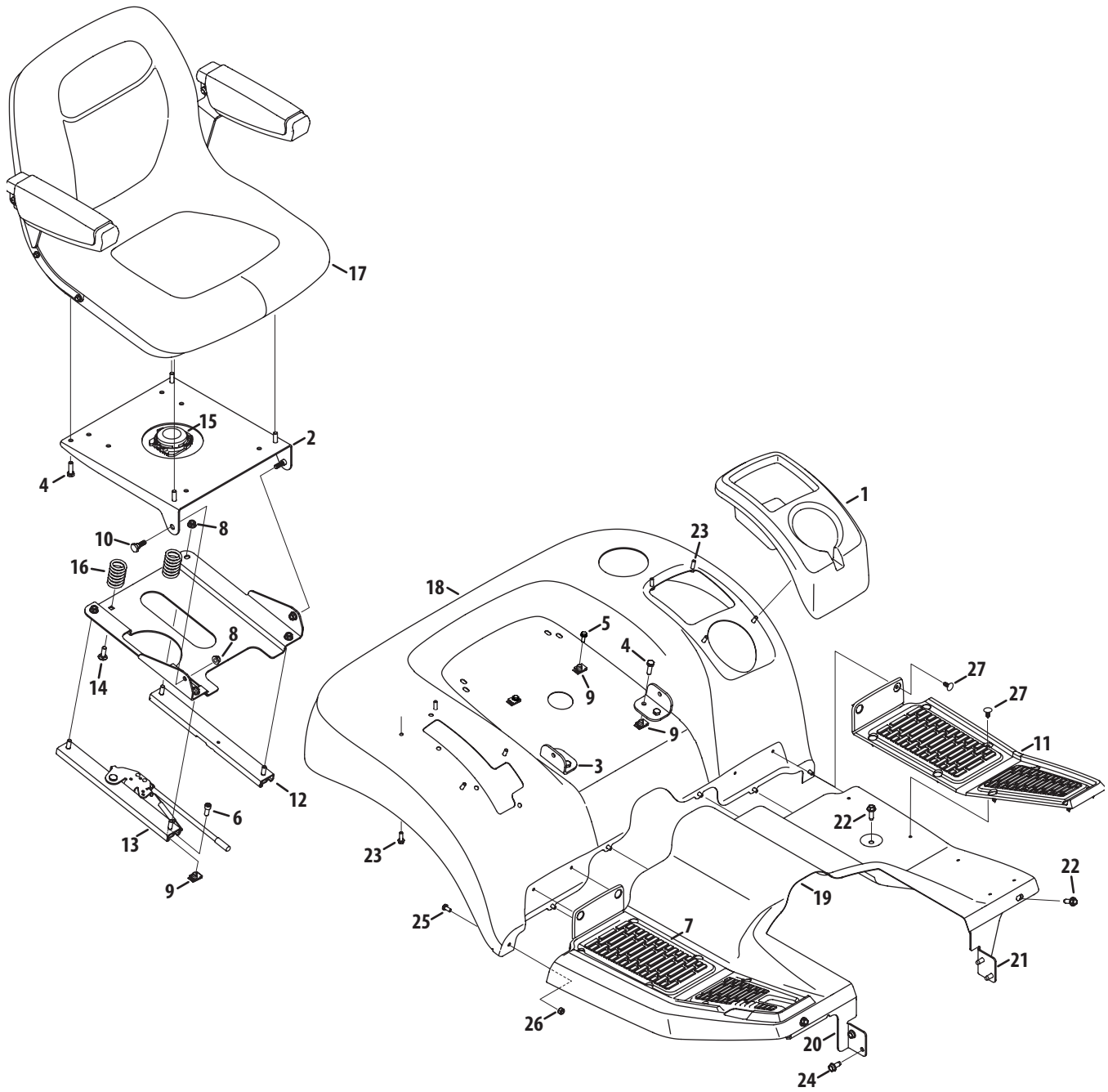


Engine Accessories & Frame Assembly

Ref.	Part Number	Description
1	735-04081	Rubber Grommet, 23.0 x 3.55
2	951-04274	Fuel Tank
3	751-12118	Fuel Rollover Valve
4	951-12725	Fuel Cap, 3.50
5	703-08716	Clutch Heat Shield
6	703-08713	Engine Upper Shield
7	703-08021	Engine Mount Bracket
8	703-08294	Engine Baffle Plate
9	910-0224	AB Screw, #10-16 x .500
10	710-04484	Hex Washer Screw, 5/16-18 x .750
11	710-0539	Hex Screw, 3/8-24 x 1.75
12	710-0757	Hex Screw, 7/16-20 x 1.50
13	956-3045A	Idler Pulley
14	710-3119	Hex Screw, 3/8-16 x .750
15	710-3209	Hex Screw, M6-1.0 x 10
16	911-1083	Clutch Stop Stud
17	712-04063	Flange Lock Nut, 5/16-18
18	712-3054	Hex Lock Nut, 3/8-24
19	917-04326A	Clutch
20	721-04382	Tape Foam, .75 x .25
21	923-3062A	Intake Gasket Foam
22	726-0205	Hose Clamp
23	726-0272	Clamp, 5/16
24	726-04119	Hose Clamp, 1.0
25	726-0475	Clamp, 1.0
26	731-08383-2	Trim Strip
27	736-0105	Spring Washer, .401 x .870 x .060

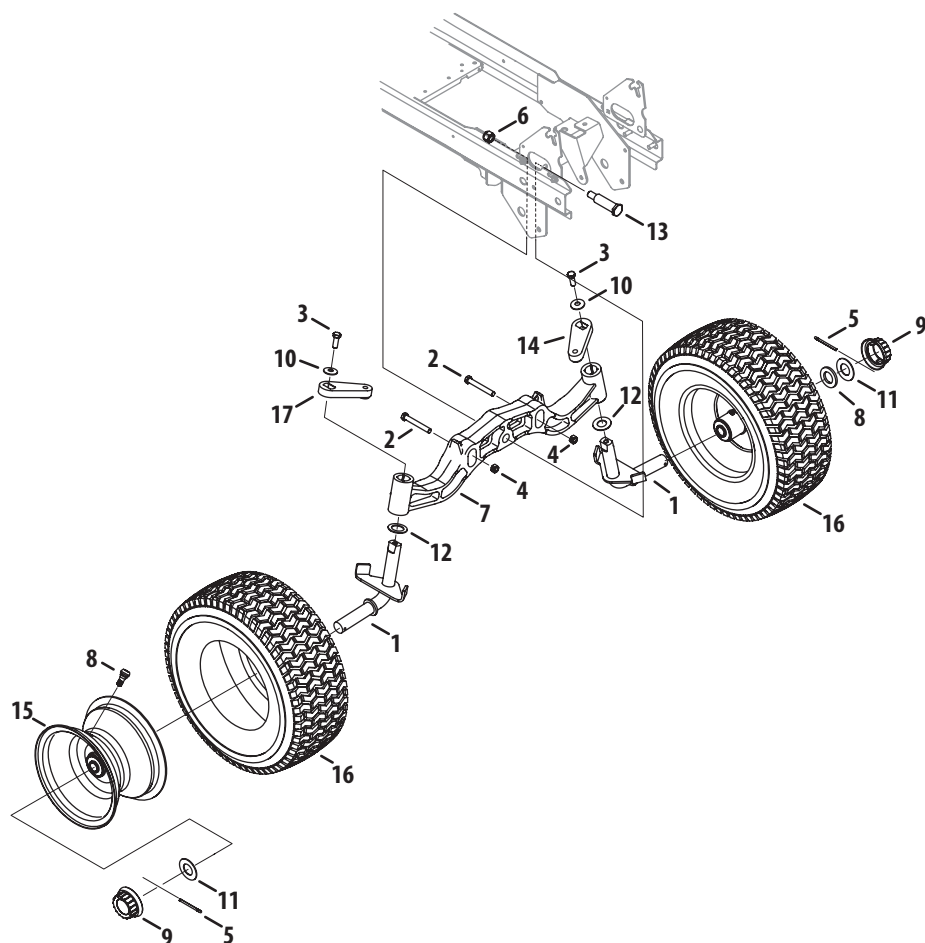
Ref.	Part Number	Description
28	936-0171	Lock Washer, 7/16
29	736-3082A	Flat Washer, .45 x 1.5 x .172
30	946-04759A	Choke Control Cable
31	946-04771A	Throttle Control Cable
32	750-3356	PTO Spcr., 1.13 x 1.62 x .21
33	751-10291A	Oil Drain Hose
34	751-10349-13	Low Permeation Fuel Hose
35	703-08768A	Hood Tilt Bracket
36	651-04379A	Pipe Assembly Heat Shield
37	703-08780	Exhaust Bracket
38	735-04291	Grommet, .875 OD x .375 ID x .188
39	751-12647	Twin Muffler
40	751-12089-34	Vent Hose
41	710-0643	Hex Screw, 5/16-18 x 1.00
42	603-04936	Frame (GS Models)
—	603-04939	Frame (GSE Models)
43	703-08077	Lower Baffle
44	703-08766A	Hood Pivot Bracket
45	710-0451	Carriage Bolt, 5/16-18 x .750
46	710-04692	Hex Screw, 3/8-16 x 7.25
47	710-0599	Hex Washer Screw, 1/4-20 x .500
48	712-04065	Flange Lock Nut, 3/8-16
49	926-0211	U-Nut, 5/16-18
50	932-0970	Belt Guide
51	750-04198A	Idler Spacer, .41 x .875 x 2.19
NS	722-3020	Foam, 1.25 x .62
NS	725-0157	Cable Tie, 3/16 x .05 x 7.4

Seat & Fender Assembly



Ref.	Part Number	Description
1	731-07912	LH Cup/Compartment Cover
	731-11021	LH Cup/Compartment Cover, Diff Lock
2	703-08025A	Seat Mount Plate
3	703-08164	Suspension Seat Front Pivot Bracket
4	710-0376	Hex Screw, $\frac{5}{16}$ -18 x 1.00
5	710-04043	Hex Flange Screw, $\frac{5}{16}$ -18
6	710-1314A	Socket Screw, $\frac{5}{16}$ -18 x .750
7	735-04256	RH Floor Pad
8	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
9	926-0211	U-Nut, $\frac{5}{16}$ -18
10	938-0296	Shoulder Screw, $\frac{5}{16}$ -18 x .437 x .268
11	735-04258	LH Floor Pad
12	703-08178	Seat Track w/o Latch
13	703-08179A	Seat Track w/ Latch
14	710-0276	Carriage Screw, $\frac{5}{16}$ -18 x 1.00
15	725-05208	Seat Switch, $\frac{1}{4}$
16	732-0735A	Compression Spring
17	757-04140	Seat
18	703-07868	Fender
19	703-07910	Running Board
20	703-08042A	RH Running Board Bracket
21	703-08499	LH Running Board Bracket
22	710-0602	Hex Washer Screw, $\frac{5}{16}$ -18 x 1.000
23	710-0895	Hex Washer Screw, $\frac{1}{4}$ -15 x .750
24	710-1260A	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
25	710-3013	Hex Screw, $\frac{1}{4}$ -20 x .50
26	712-0324	Hex Lock Nut, $\frac{1}{4}$ -20
27	726-3046	Ratchet Clip, .250
NS	731-08383-2	Trim Strip, $\frac{5}{32}$

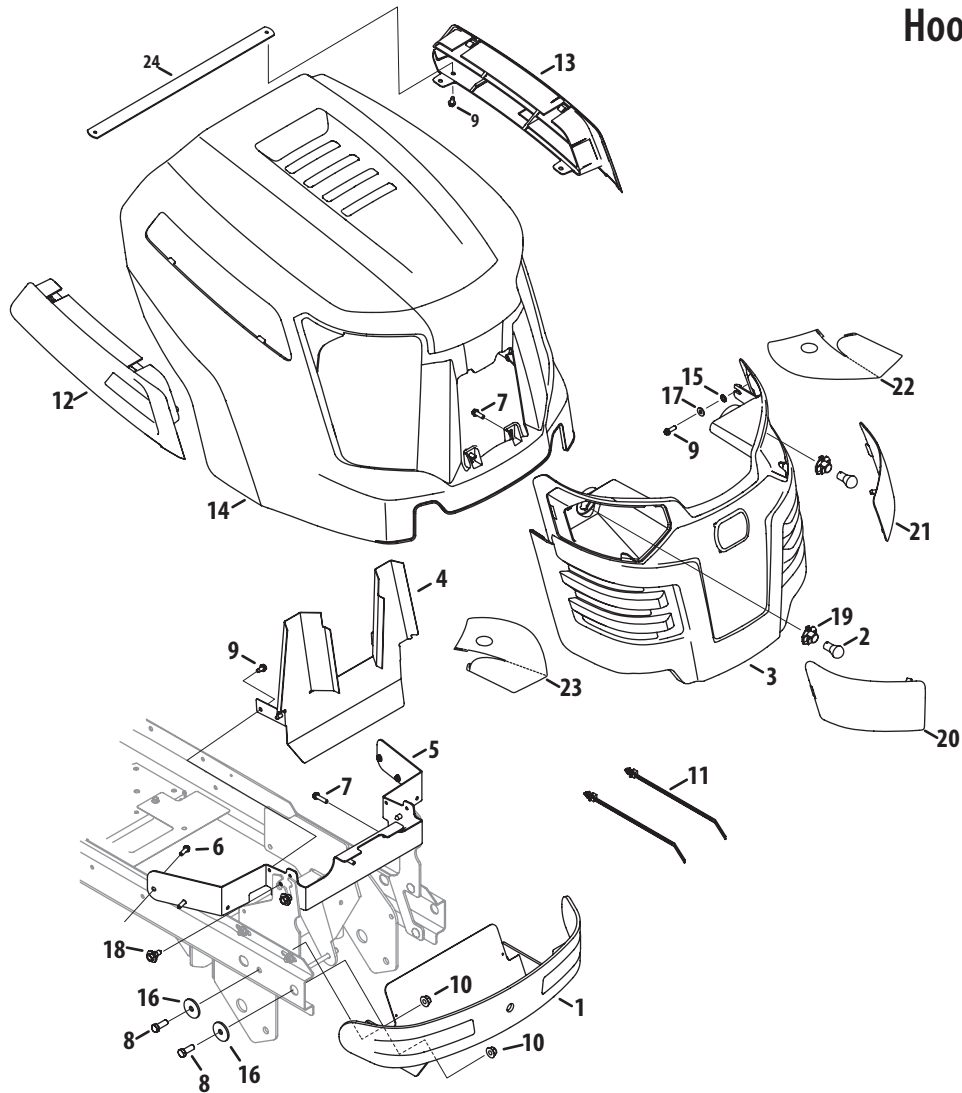
Front Axle Assembly



Ref.	Part Number	Description
1	903-04913	Axle Assembly, ¾
	903-05218	Axle Assembly, 1.0 (60" Deck)
2	710-3066	Hex Screw, ¾-16 x 2.75
3	710-0591	Hex Cap Screw, 3/8-24 x 1.00
4	712-0375	Hex Lock Nut, ¾-16
5	714-0211	Cotter Pin, 3/16 x 2.0
6	712-3083	Hex Lock Nut, ½-13
7	719-04721B	Pivot Bar
8	934-0255	Tubeless Air Valve

Ref.	Part Number	Description
9	731-09347	Hubcap
10	736-0331	Bevel Washer, .390 x 1.130 x .062
11	736-05026	Flat Washer, 1.05 x 1.92 x .06
12	736-0745	Thrust Washer, 1.010 x 2.50 x .060
13	938-3110	Shoulder Screw, .750 x 2.23
14	748-04286	Steering Arm, LH
15	934-04722-0499	Rim Assembly, 16.0 x 6.5 x 8
16	734-05117-0901	Tire, 16.0 x 6.50-8.00
17	748-04290	Steering Arm, RH

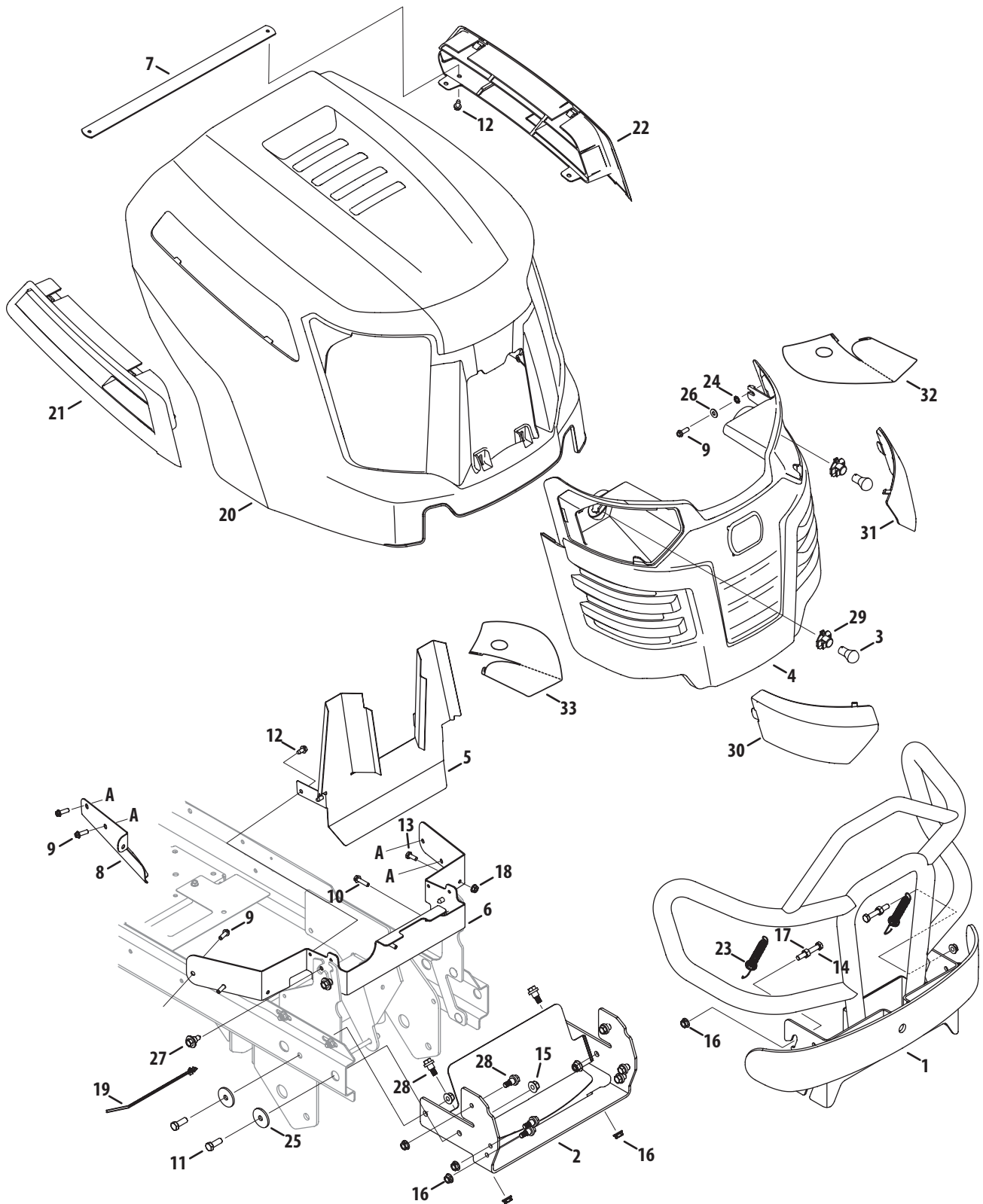
Hood Assembly



Ref.	Part Number	Description
1	603-04945A	Front Bumper Assembly
2	925-0963	Bulb
3	931-04563A	Grill
4	703-08756	Heat Shield
5	703-08760	Hood Pivot Bracket
6	710-05108	Hex Washer Screw, 1/4 x .750
7	710-05109	Hex Washer Screw, 5/16-14 x 1.00
8	710-0514	Hex Screw, 3/8-16 x 1.00
9	710-0599	Hex Washer Screw, 1/4-20 x 0.500
10	712-04065	Flange Lock Nut, 3/8-16
11	926-0154	Cable Tie, 7.5
12	931-10763	RH Hood Scoop

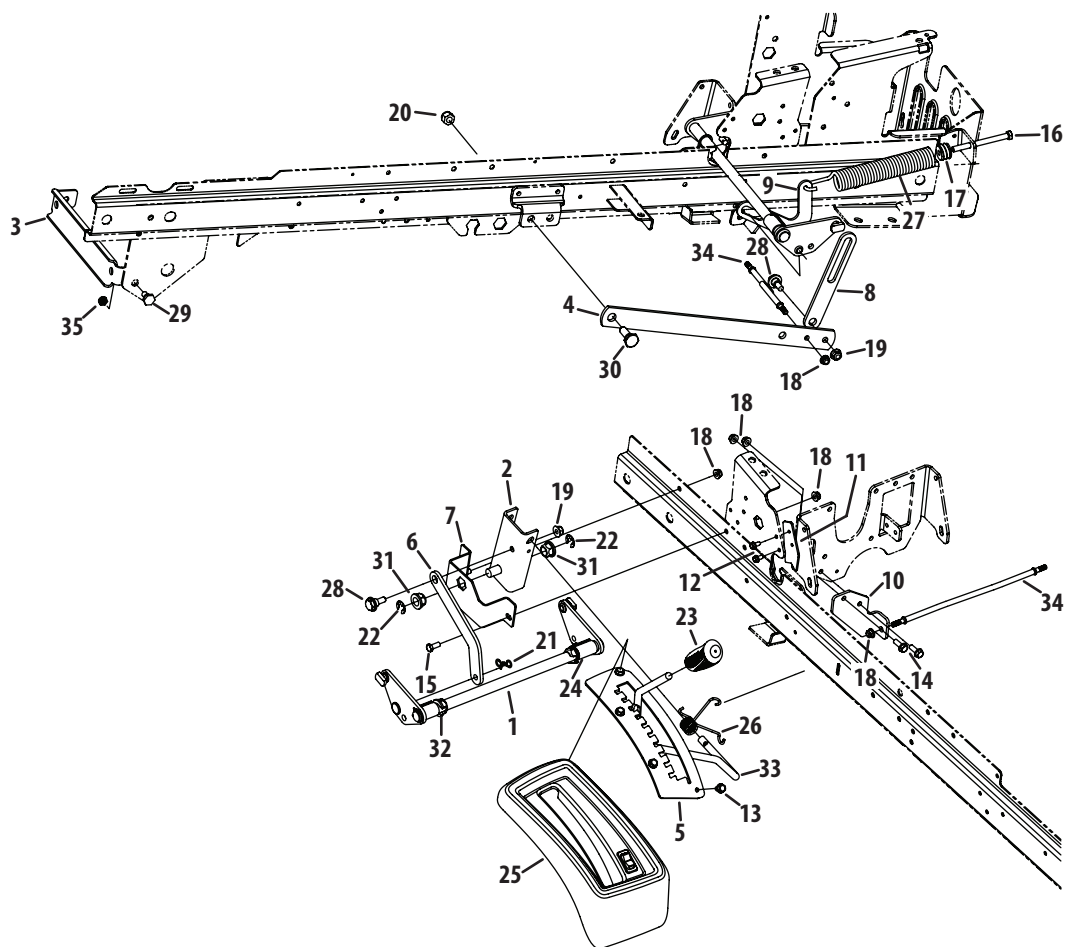
Ref.	Part Number	Description
13	931-10764	LH Hood Scoop
14	931-10675	Hood
15	936-0222	Lock Washer, 1/4
16	936-0227	Flat Washer, .390 x 1.500 x .134
17	936-3020	Flat Washer, .271 x .630 x .065
18	738-04091A	Shoulder Screw, 5/16-18 x .43 x .29
19	925-1649	1/4-turn Socket
20	931-07878	RH Hood Lens
21	931-07879	LH Hood Lens
22	777X44662	Left Lens Reflector Label
23	777X44663	Right Lens Reflector Label
24	703-08787A	Cross Brace

Hood Assembly (w/ Brush Guard)



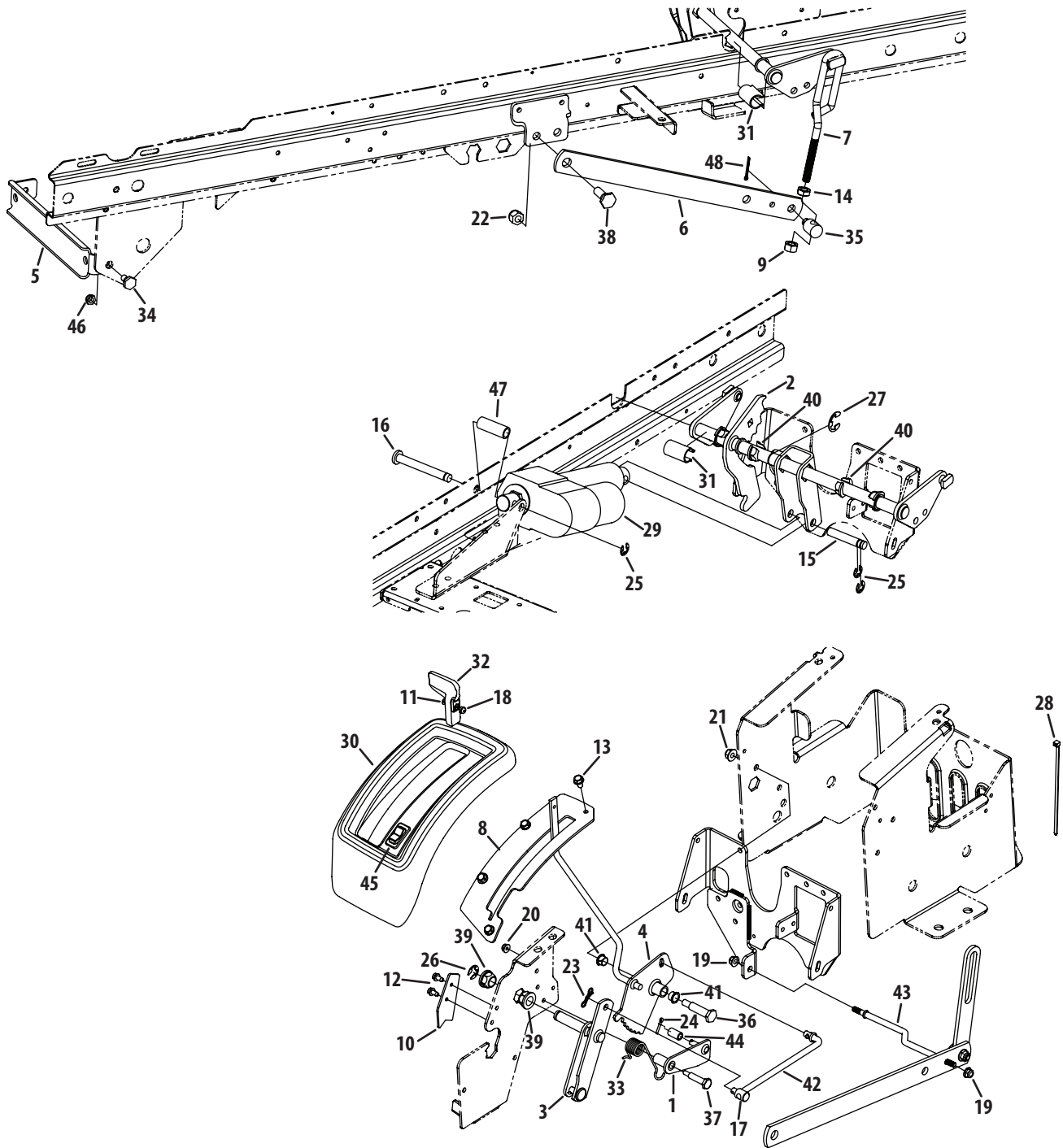
Hood Assembly (w/ Brush Guard)

Ref.	Part Number	Description
1	603-05222	Front Bumper Assembly
2	603-05225	Brush Guard Assembly
3	925-0963	Bulb
4	931-04563A	Grill
5	703-08756	Heat Shield
6	703-08760	Hood Pivot Bracket
7	703-08787A	Cross Brace
8	703-09959	Heat Shield
9	710-05108	Hex Washer Screw, ¼ x .750
10	710-05109	Hex Washer Screw, ⅝-14 x 1.00
11	710-0514	Hex Screw, ⅜-16 x 1.00
12	710-0599	Hex Washer Screw, ¼-20 x 0.500
13	710-0751	Hex Cap Screw, ¼-20 x .620
14	710-3103	Hex Cap Screw, ⅝-18 x 2.00
15	712-04065	Flange Lock Nut, ⅜-16
16	712-3004A	Flange Lock Nut, ⅝-18
17	912-3010	Hex Nut, ⅝-18
18	912-3027	Hex Flange Nut, ¼-20
19	926-0154	Cable Tie, 7.5
20	931-10675	Hood
21	931-10763	RH Hood Scoop
22	931-10764	LH Hood Scoop
23	732-04434	Extension Spring
24	936-0222	Lock Washer, ¼
25	936-0227	Flat Washer, .390 x 1.500 x .134
26	936-3020	Flat Washer, .271 x .630 x .065
27	738-04091A	Shoulder Screw, ⅝-18 x .43 x .29
28	738-04141	Shoulder Bolt, .435 x .350, ⅝-18
29	925-1649	Lamp Socket
30	931-07878	RH Hood Lens
31	931-07879	LH Hood Lens
32	777X44662	Left Lens Reflector Label
33	777X44663	Right Lens Reflector Label



Ref.	Part Number	Description
1	603-04854A	Manual Lift Shaft Assembly
2	603-04857	Manual Lift Lever Bracket Assembly
3	703-07954A	Front Hanger Bracket
4	703-07993A	Lift Link
5	703-08170	Manual Lift Index Bracket
6	703-08224	Manual Lift Link Plate
7	703-08225A	Manual Lift Lever Mount Bracket
8	703-08245B	Link Lift Plate
9	703-08319	Extension Spring Plate
10	703-08474	Sway Bar Mount Bracket
11	703-08485	Bearing Stop Plate
12	710-0599	Hex Washer Screw, ¼-20 x .500
13	710-0604A	Hex Washer Screw, ⅝-18 x .625
14	710-1238	Hex Washer Screw, ⅝-18 x .875
15	710-3008	Hex Screw, ⅝-18 x .75
16	710-3279	Hex Screw, ⅜-16 x 4.25
17	711-0635	Spring Insert
18	712-04063	Flange Lock Nut, ⅝-18
19	712-04065	Flange Lock Nut, ⅜-16
20	712-3083	Hex Lock Nut, ½-13
21	714-04043	Bow-Tie Cotter Pin
22	716-0106A	E-Ring, .625
23	720-04139B	Cub Grip
24	731-07993A	Spacer
25	731-08177	Lif Manual Cover
26	732-04869A	LH Torsion Spring
27	732-3093	Extension Spring, 1.485 x 9.68
28	738-04428	Shoulder Screw, ⅜-16 x .562 x .360
29	738-0234	Shoulder Screw, ½ x .29
30	938-0744A	Shoulder Screw, ½-13 x .625 x .36
31	941-0225	Hex Flange Bearing
32	741-04504	Hex Flange Bearing
33	747-05426	Manual Lift Handle Rod
34	747-05462	Anti-Sway Deck Rod
35	712-0266A	Jam Lock Nut, ⅜-16
NS	731-04010	Switch Plug Panel

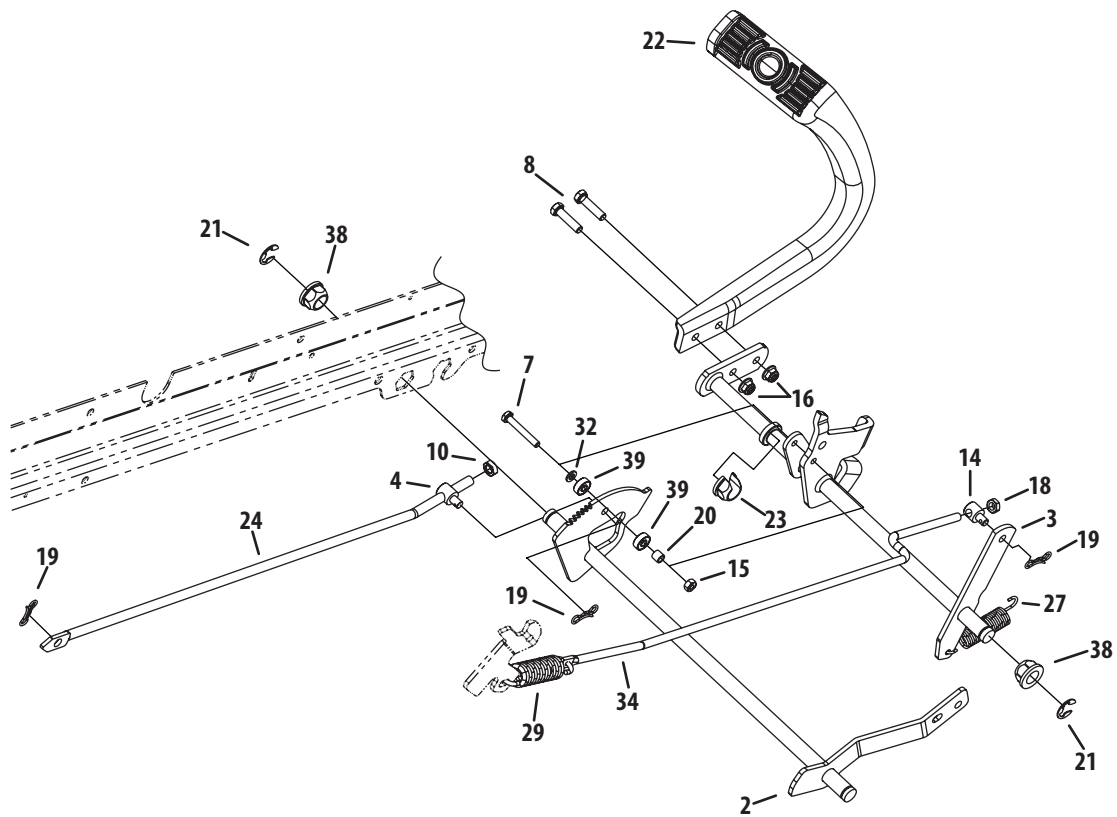
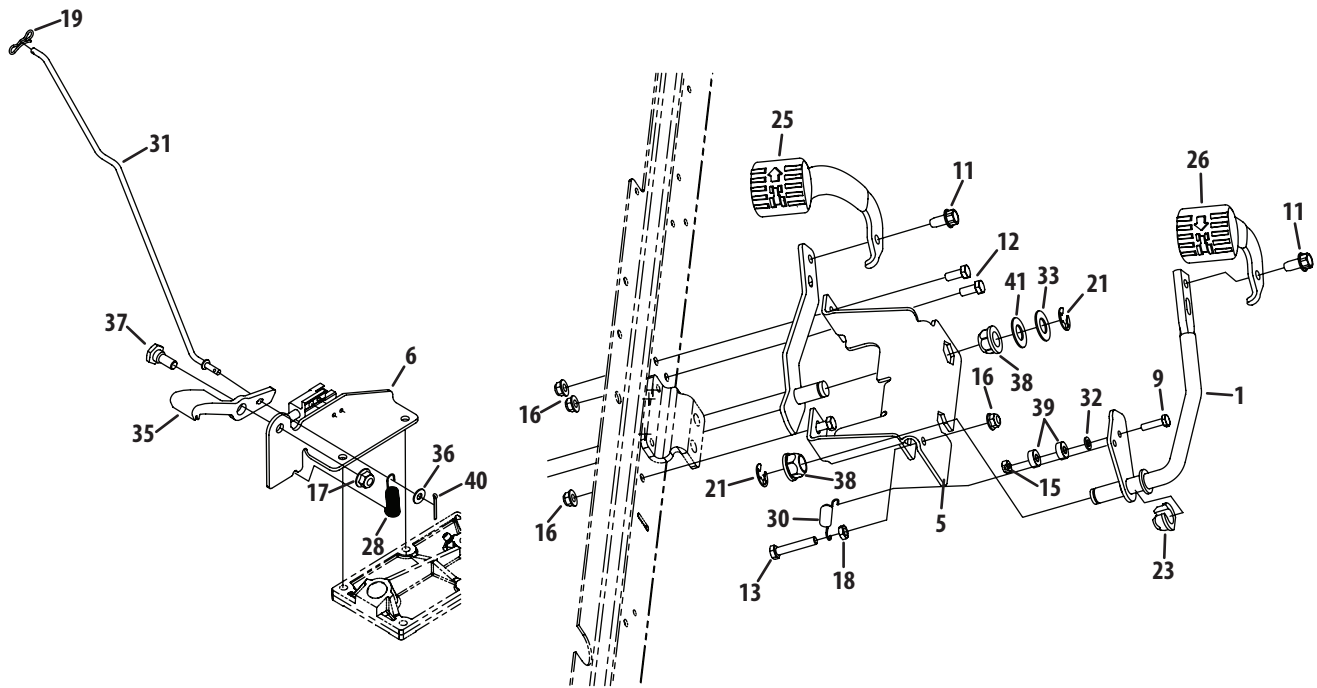
Electric Deck Lift



Ref.	Part Number	Description
1	603-04827	Hub Lift Assembly
2	903-05242	Electric Shift Assembly
3	603-04837A	Deck Height Adjustment Weldment
4	603-04861	Lift Lever Bracket Assembly
5	703-07954A	Front Hanger Bracket
6	703-10167	Lift Link
7	747-06259A	Lift Link
8	703-08254A	Index Bracket
9	712-05046	Hex Nut, 1/2-13
10	703-08485	Bearing Stop Plate
11	710-0425	Machine Screw, #10-24 x .625
12	710-0599	Hex Washer Screw, 1/4-20 x .500
13	710-0604A	Hex Washer Screw, 5/16-18 x .625
14	912-3048	Jam Nut, 1/2-13
15	711-05489	PIN, .50 x 3.5
16	711-05501A	Clevis Pin, .50 x 4.0
17	911-0832	Ferrule, 3/8-24 x .375
18	712-0161	Hex Lock Nut, #10-24
19	712-04063	Flange Lock Nut, 5/16-18
20	712-04064	Flange Lock Nut, 1/4-20
21	712-04065	Flange Lock Nut, 3/8-16
22	712-3083	Hex Lock Nut, 1/2-13
23	714-04040	Bow-Tie Cotter Pin, 72
24	914-0474	Cotter Pin, .125 x .75
25	916-0104	E-Ring, .500

Ref.	Part Number	Description
26	716-0106A	E-Ring, .625
27	716-0136	E-Ring, .875
28	725-0157	Cable Tie, 3/16 x .05 x 7.4
29	725-04500	Plow Lift Actuator
30	731-07913	Lift Cover
31	731-07993A	Spacer
32	731-08170	Electric Lift Knob
33	732-0874	Torsion Spring
34	738-0234	Shoulder Screw, 1/2 x .29
35	711-06284	Ferrule, .496 x .528
36	938-0533	Shoulder Screw, .498 x 1.635
37	938-0560	Shoulder Screw, .374 x 1.375
38	938-0744A	Shoulder Screw, 1/2-13 x .625 x .36
39	941-0225	Hex Flange Bearing
40	741-04504	Hex Flange Bearing, .78
41	741-0491	Flange Bearing, .500 x .34
42	747-05456	Electric Lift Rod Adjuster
43	747-05462	Anti-Sway Deck Rod
44	750-05505A	Spacer, .35 x .5 x .851
45	725-04704	Plow Lift Switch
46	712-0266A	Jam Lock Nut, 3/8-16
47	750-05594	Spacer, .55 ID x .75 OD x 2.06
48	914-0470	Cotter Pin, 1/8 x 1.25
NS	925-05190A	Electric Deck Lift Harness
NS	725-1543	30 Amp Fuse

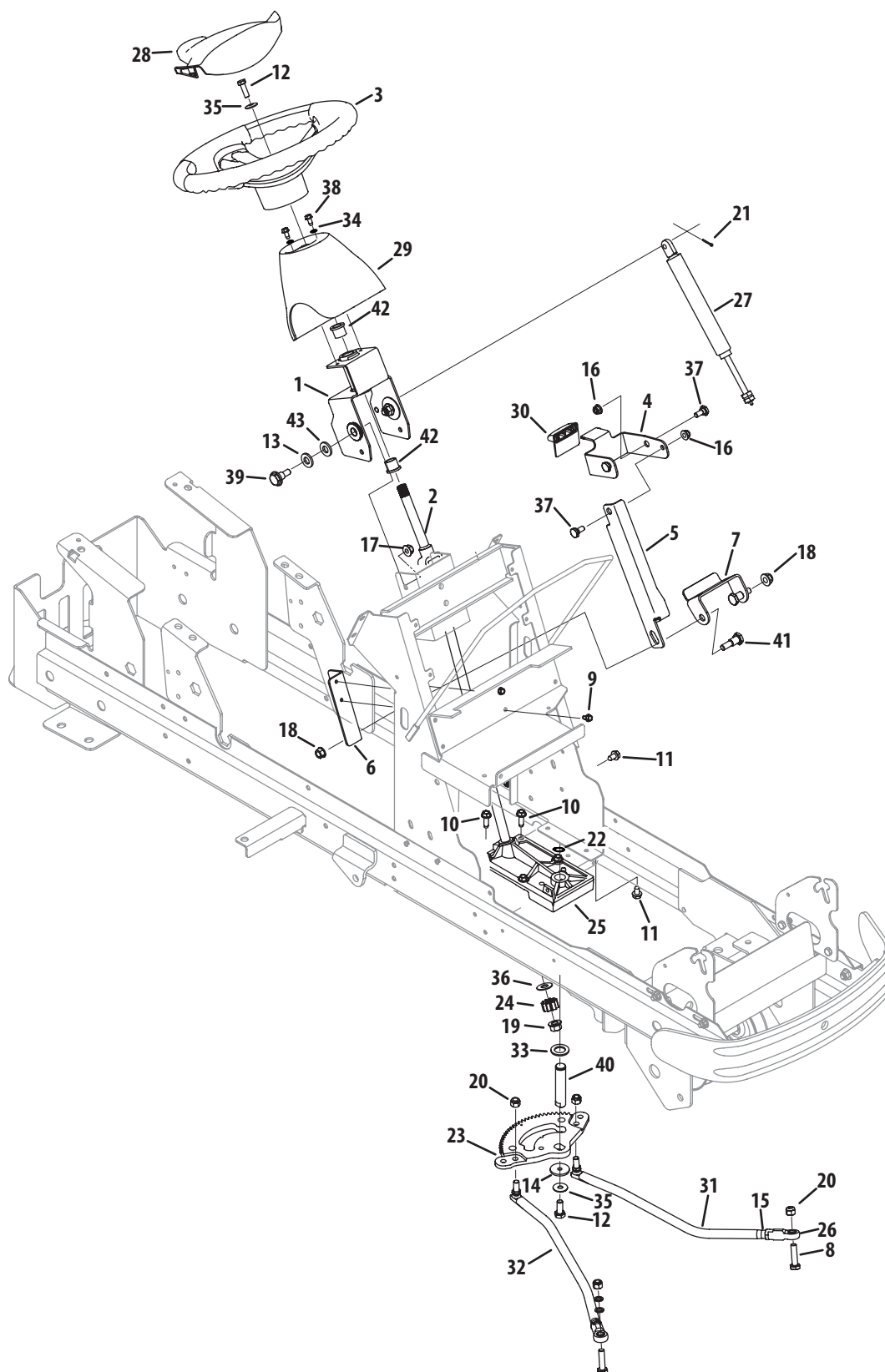
Pedal Controls



Ref.	Part Number	Description
1	603-04807	Reverse Shaft Assembly
2	903-04933A	Forward Shaft Assembly
3	603-04934	Brake Shaft Assembly
4	711-0392	Ferrule, 3/8-16 x .312
5	703-07921	Pedal Bracket
6	703-08010B	Cruise Pedal Mount Bracket
7	710-0136	Hex Screw, 1/4-20 x 1.75
8	710-0528	Hex Screw, 5/16-18 x 1.25
9	710-0597	Hex Screw, 1/4-20 x 1.00
10	912-3008	Jam Nut, 3/8-16
11	710-0623	Hex Washer Screw, 3/8-16 x .750
12	710-3008	Hex Screw, 5/16-18 x .75
13	710-3180	Hex Screw, 5/16-18 x 1.75
14	711-1155	Ferrule, 5/16-18 x .312
15	912-0291	Hex Lock Nut, 1/4-20
16	712-04063	Flange Lock Nut, 5/16-18
17	712-04065	Flange Lock Nut, 3/8-16
18	712-3007	Jam Nut, 5/16-18
19	714-04040	Bow-Tie Cotter Pin, 72
20	750-05654	Spacer, .375 x .25 x .335
21	716-0106A	E-Ring, .625

Ref.	Part Number	Description
22	719-04647A	Pedal Bracket
23	741-3065B	Hex Flange Bearing, .628
24	747-05702	Hydro Control Rod
25	731-3247	Forward Pedal
26	731-3248	Reverse Pedal
27	732-04323B	Extension Spring, .770 x 3.720
28	732-04354	Cruise Extension Spring
29	732-04889	Extension Spring, .95 x 4.00
30	932-3002	Extension Spring, .51 x 2.12
31	747-05408	Latch Control Rod
32	936-0142	Flat Washer, .281 x .50 x .063
33	736-0187	Flat Washer, .64 x 1.24 x .06
34	747-05439A	Brake Rod
35	748-04203	Cruise Latch
36	936-3020	Flat Washer, .271 x .630 x .065
37	938-0380	Shoulder Screw, 3/8-16 x .50 x .27
38	941-0225	Hex Flange Bearing
39	741-04280	Ball Bearing, .25 x .6875 x .25
40	914-0111	Cotter Pin 3/32" Dia. x 1" Lg.
41	936-0336	Washer, .625 x 1.00 x .030

Manual Steering Assembly

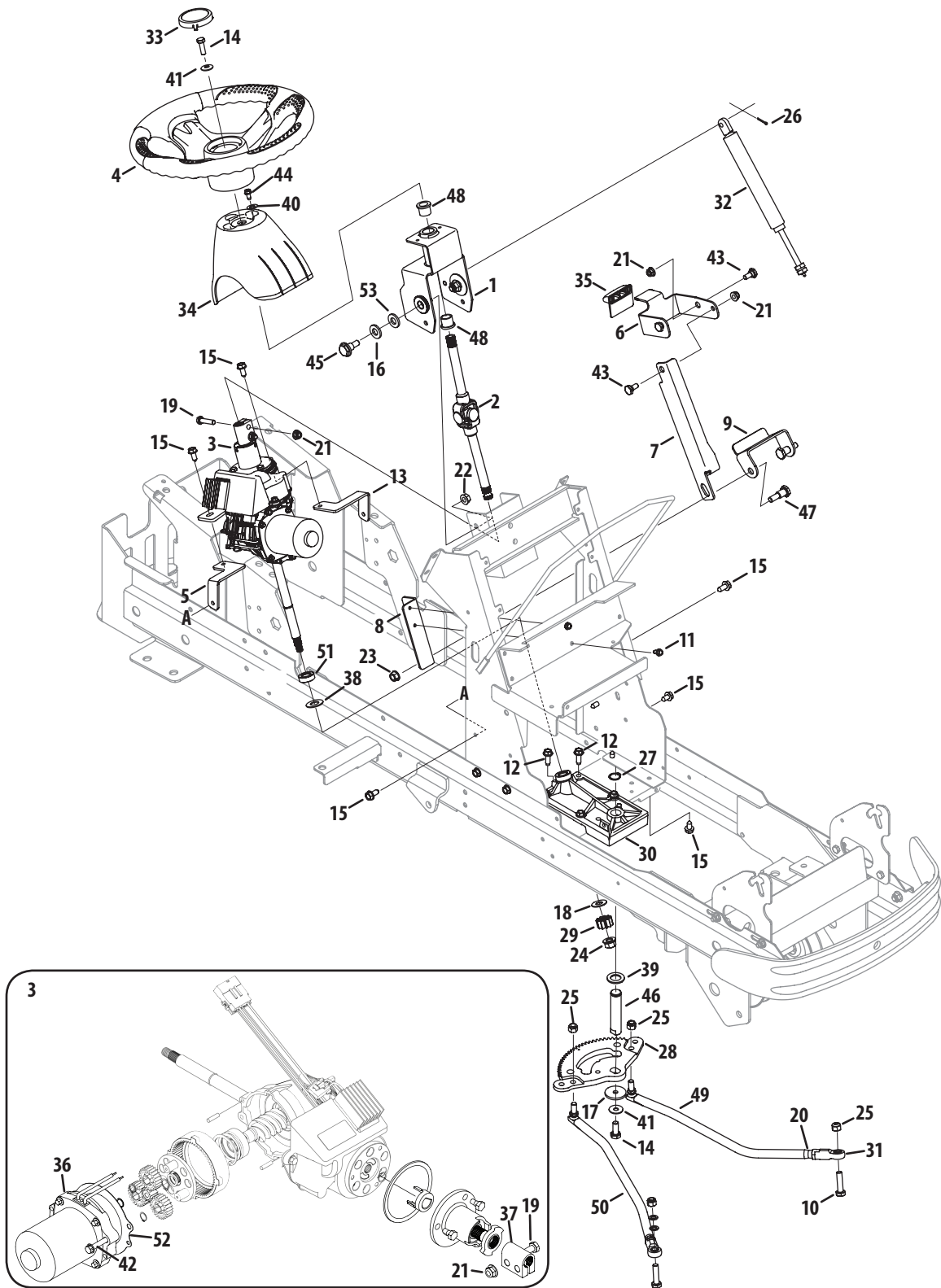


Manual Steering Assembly

Ref.	Part Number	Description
1	603-04852C	Steering Upper Support Bracket
2	617-04095A	Manual Steering Assembly
3	631-04008B	Steering Wheel
4	703-08105A	Tilt Steering Lever Bracket
5	703-08114A	Tilt Steering Bracket
6	703-08180	Tilt Steering Mount Bracket
7	703-08505	Tilt Steering Pivot Bracket
8	710-0151	Hex Screw, $\frac{3}{8}$ -24 x 2.00
9	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .500
10	710-0602	Hex Washer Screw, $\frac{5}{16}$ -18 x 1.000
11	710-0604A	Hex Washer Screw, $\frac{5}{16}$ -18 x .625
12	710-0643	Hex Lock Screw, $\frac{5}{16}$ -18 x 1.00
13	936-0255	Flat Washer, .510 x 1.14 x .040
14	736-0505	Flat Washer, .340 x 1.50 x .150
15	912-0240	Jam Nut, $\frac{7}{16}$ -20
16	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
17	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
18	912-0431	Flange Lock Nut, $\frac{3}{8}$ -16
19	712-0459	Flange Lock Nut, $\frac{7}{16}$ -20
20	912-3061	Hex Lock Nut, $\frac{3}{8}$ -24
21	914-0507	Cotter Pin, $\frac{3}{32}$ x .750
22	916-0101	Snap Ring, .750

Ref.	Part Number	Description
23	717-04870A	Segment Gear
24	717-04943	Pinion Gear
25	919-04756B	Steering Housing
26	723-04089	End Rod, $\frac{7}{16}$ -20 x $\frac{3}{8}$
27	927-04320	Locking Damper Cylinder
28	731-04532B	Steering Wheel Cover
29	731-07815A	Dash Collar
30	731-3224	Tilt Lever
31	747-05424A	LH Drag Link, $\frac{5}{8}$
32	747-05425A	RH Drag Link, $\frac{5}{8}$
33	736-04571	Flat Washer, .76 x 1.25 x .10
34	736-0204	Flat Washer, .344 x .62 x .033
35	736-0242	Bell Washer, .340 x .872 x .060
36	736-3084	Thrust Washer, .510 x 1.12 x .060
37	938-0140	Shoulder Screw, .435 x .178- $\frac{5}{16}$ x .56
38	738-04278	Shoulder Screw, $\frac{1}{4}$ -20 x 0.500
39	738-04484	Shoulder Bolt, $\frac{3}{8}$ -16 x .49 x .33
40	738-04538	Steering Shaft
41	738-04495	Shoulder Screw, $\frac{3}{8}$ -16 x .50 x .66
42	941-0353	Flange Bearing, .630
43	736-0626	Flat Washer, .580 x 1.125 x .080

Power Steering Assembly

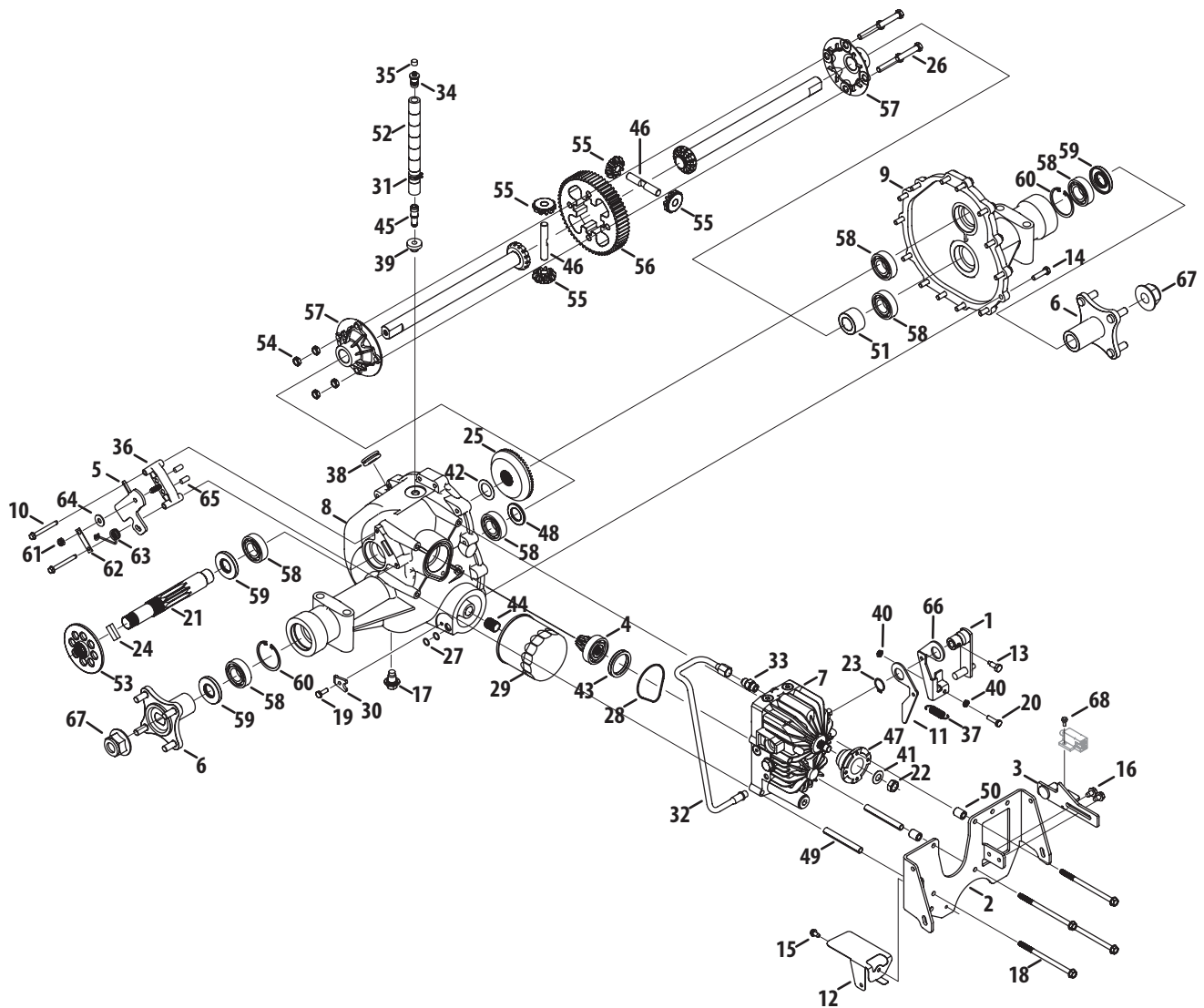


Power Steering Assembly

Ref.	Part Number	Description
1	603-04852C	Upper Steering Support Bracket
2	617-04096A	Power Steering Assembly
3	918-05083A	Transmission Assembly
4	631-04556A	Steering Wheel
5	703-08628	Power Steering Mount Box, RH
6	703-08105A	Tilt Steering Lever Bracket
7	703-08114A	Tilt Steering Bracket
8	703-08180	Tilt Steering Mount Bracket
9	703-08505	Tilt Steering Pivot Bracket
10	710-0151	Hex Screw, $\frac{3}{8}$ -24 x 2.00
11	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .500
12	710-0602	Hex Washer Screw, $\frac{5}{16}$ -18 x 1.000
13	703-08629	Power Steering Mount Box, LH
14	710-0643	Hex Lock Screw, $\frac{5}{16}$ -18 x 1.00
15	710-04484	Hex Washer Screw, $\frac{5}{16}$ -18 x .750
16	936-0255	Flat Washer, .510 x 1.14 x .040
17	736-0505	Flat Washer, .340 x 1.50 x .150
18	736-3084	Thrust Washer, .510 x 1.12 x .060
19	710-3083	Hex Screw, $\frac{5}{16}$ -18 x 1.375
20	912-0240	Jam Nut, $\frac{7}{16}$ -20
21	712-04063	Flange Lock Nut, $\frac{5}{16}$ -18
22	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
23	912-0431	Flange Lock Nut, $\frac{3}{8}$ -16
24	712-0459	Flange Lock Nut, $\frac{7}{16}$ -20
25	912-3061	Hex Lock Nut, $\frac{3}{8}$ -24
26	914-0507	Cotter Pin, $\frac{3}{32}$ x .750
27	916-0101	Snap Ring, .750

Ref.	Part Number	Description
28	717-04870A	Segment Gear
29	717-04943	Pinion Gear
30	919-04756B	Steering Housing
31	723-04089	End Rod, $\frac{7}{16}$ -20 x $\frac{3}{8}$
32	927-04320	Locking Damper Cylinder
33	731-04039	Cap
34	731-07815A	Dash Collar
35	731-3224	Tilt Lever
36	924-04097	Electric Motor
37	748-04240	Steering Shaft Coupler
38	736-0187	Flat Washer, .64 x 1.24 x .06
39	736-04571	Flat Washer, .76 x 1.25 x .10
40	736-0204	Flat Washer, .344 x .62 x .033
41	736-0242	Bell Washer, .340 x .872 x .060
42	710-0809	Hex Washer Screw, $\frac{1}{4}$ -20 x 1.250
43	938-0140	Shoulder Screw, .435 x .178- $\frac{5}{16}$ x .56
44	738-04278	Shoulder Screw, $\frac{1}{4}$ -20 x 0.500
45	738-04484	Shoulder Bolt, $\frac{3}{8}$ -16 x .49 x .33
46	738-04538	Steering Shaft
47	738-04495	Shoulder Screw, $\frac{3}{8}$ -16 x .50 x .66
48	941-0353	Flange Bearing, .630
49	747-05424A	LH Drag Link, $\frac{5}{8}$
50	747-05425A	RH Drag Link, $\frac{5}{8}$
51	748-04269	Ring Spacer Hub
52	721-04431	Motor Gasket
53	736-0626	Flat Washer, .580 x 1.125 x .080

Transaxle Assembly 618-05118A

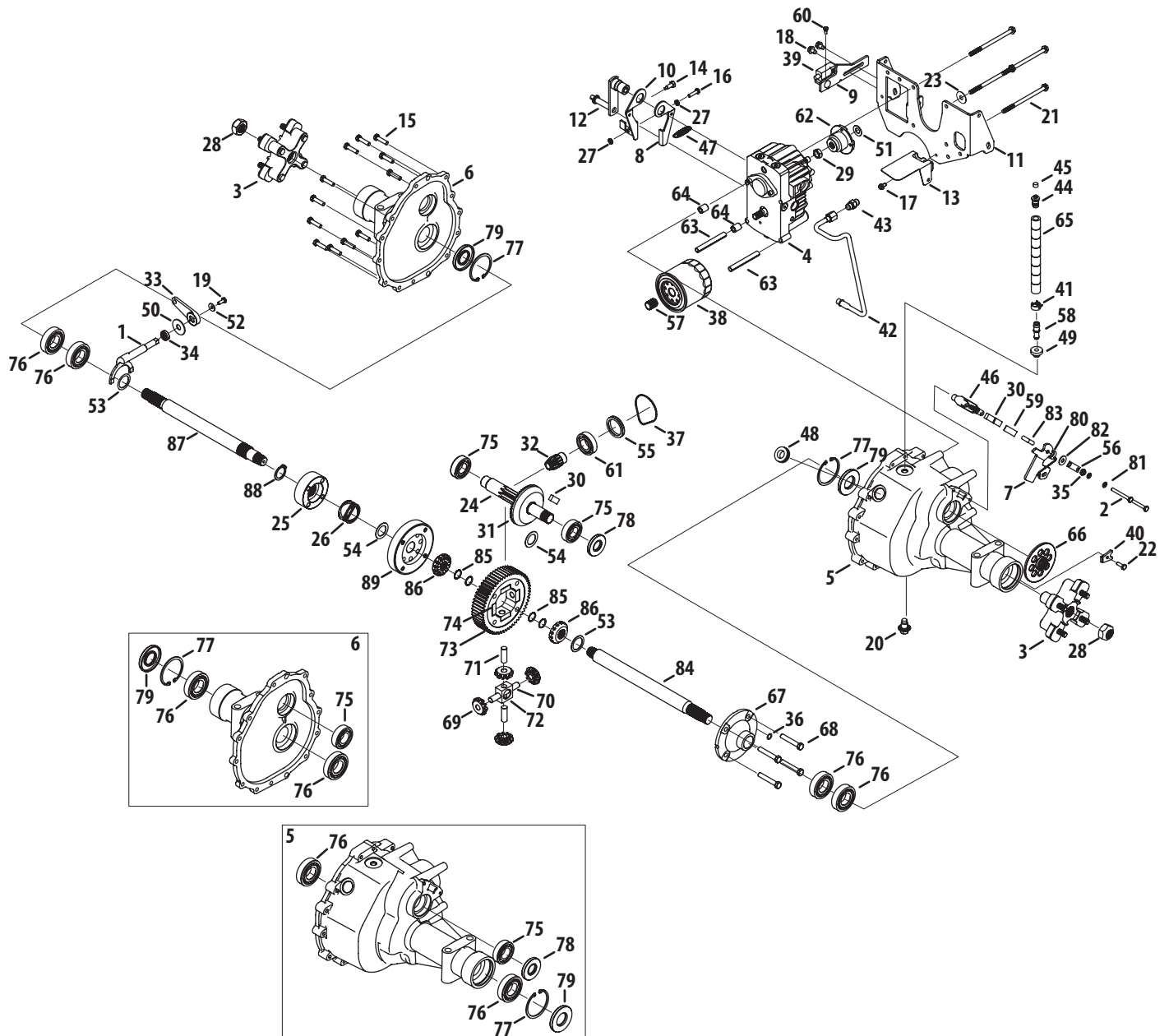


Transaxle Assembly 618-05118A

Ref.	Part Number	Description
1	603-04340A	Neutral Return Arm Assembly
2	603-0707B	Torq Bracket Assembly
3	603-04921	Neutral Return Arm Assembly
4	617-3002	Pinion Gear, 13T
5	761-3074	Brake Arm Actuator
6	618-0579B	Wheel Hub Assembly
7	918-3243	Pump Assembly
8	919-3071A	RH Housing
9	619-3072	LH Housing
10	710-0641	Hex Washer Screw, 1/4-20 x 2.25
11	703-05042	Neutral Arm, LH
12	703-4093	Hydro Dump Spring Plate
13	710-04171	Hex Screw, 5/16-24 x .625
14	710-0573	Hex Lock Screw, 5/16-18 x 1.25
15	710-0599	Hex Washer Screw, 1/4-20 x .500
16	710-0607	Hex Washer Screw, 5/16-18 x .500
17	710-1633	Plug Screw, M14 x 1.5 x .827
18	710-1888	Hex Washer Screw, 5/16-18 x 5.350
19	710-3015	Hex Screw, 1/4-20 x .75
20	710-0597	Hex Screw, 1/4-20 x 1.00
21	711-1385A	Output Shaft, 9T
22	712-3059	Jam Lock Nut, 1/2-20
23	716-0111	Retaining Ring, .875
24	917-0678	Brake Pad
25	717-3449	Bevel Gear, 54T
26	710-3144	Hex Screw, 3/8-16 x 2.00
27	721-0459	O-Ring, .426 x .566 x .070
28	721-0519	Gland Seal
29	923-3014	Oil Filter
30	726-0295	Tube Clamp, .500
31	926-0324	Fuel Clamp
32	727-0636	Hydro Pick-Up Tube
33	927-3002	Straight Fitting
34	731-1480	Plastic Vent

Ref.	Part Number	Description
35	731-1481	Plastic Vent Cap
36	761-0207A	Brake Yoke
37	732-3119A	Extension Spring, .50 x 1.98
38	735-0277A	Rubber Grommet, .750 x 1.063 x .4375
39	735-0279	Grommet, .362 x .56 x .63
40	912-0298	Jam Nut, 1/4-20
41	936-0253	Bell Washer, .525 x 1.00 x .050
42	736-0615	Thrust Washer, 1.007 x 1.542 x .03
43	736-0619	Spring Washer, 1.595 x 2.011 x .030
44	937-3022	Filter Nipple Fitting
45	737-3092	Tube Fitting, .500
46	711-1052A	Shaft, .500 x 3.005
47	748-3093	Hydro Pump Adaptor
48	750-3346	Axle Spacer, 1.007 x 1.665 x .141
49	750-3349	Hydro Spacer, .323 x .443 x 3.51
50	750-3350	Hydro Spacer, .323 x .600 x .740
51	750-3358	Axle Spacer, 1.007 x 1.665 x .989
52	751-0588-18	Fuel Line, 1/2
53	761-0215	Disc Brake
54	712-0266A	Jam Lock Nut, 3/8-16
55	917-1446B	Miter Gear
56	917-1568	Spur Gear
57	919-0375A	RH Housing Differential
58	741-3114	Ball Bearing, 1 x 52 x 15
59	721-0523	Oil Seal, 1.00 x 2.047 x .2755
60	716-0204	Retainer Ring
61	912-0273	Hex Lock Nut, 5/16-24
62	761-0208	Anti-Rotation Brake Bracket
63	732-0925	Torsion Spring, .75 x 3
64	736-0371	Flat Washer, .343 x .880 x .062
65	941-0343	Brake Actuator Pin
66	703-08779	Neutral Arm
67	712-3078	Flange Lock Nut, 3/4-16
68	738-04237A	Shoulder Screw, 10-32 x .500

Transaxle Assembly 618-07094



Transaxle Assembly 618-07094

Ref.	Part Number	Description
1	918-05400	Actuator Shift Assembly
2	710-0641	Hex Washer Screw, ¼-20 x 2.25
3	618-3210A	Wheel Hub Assembly
4	918-3243	Pump Assembly
5	919-3066A	RH Housing
6	919-05134	LH Housing
7	761-3074	Brake Arm Actuator
8	703-05042	Neutral Arm, LH
9	603-04921	Neutral Return Arm
10	703-08779	Neutral Arm
11	603-0707B	Torque Bracket
12	603-04340A	Neutral Control Arm
13	703-4093	Hydro Dump Spring Plate
14	710-04171	Hex Screw, ⅝-24 x .625
15	710-0573	Hex Lock Screw, ⅝-18 x 1.25
16	710-0597	Hex Screw, 1/4-20 x 1.00
17	710-0599	Hex Washer Screw, ¼-20 x .500
18	710-0607	Hex Washer Screw, ⅝-18 x .500
19	710-0751	Hex Cap Screw, ¼-20 x .620
20	710-1633	Plug Screw, M14 x 1.5 x .827
21	710-1888	Hex Washer Screw, ⅝-18 x 5.350
22	710-3015	Hex Screw, ¼-20 x .75
23	736-3089	Flat Washer, .345 x 1.00 x .07
24	711-1385A	Output Shaft, 9T
25	618-07104	Differential Collar Assembly
26	732-0856	Spring, Compression
27	912-0298	Jam Nut, 1/4-20
28	712-0682	Nut, Lock, 7/8-14
29	712-3059	Jam Lock Nut, ½-20
30	917-0678	Brake Pad
31	717-3449	Bevel Gear, 54T
32	717-3496	Bevel Gear, 13T
33	718-05395	Actuator Arm
34	721-0393	Oil Seal
35	912-0273	Hex Lock Nut, ⅝-24
36	721-0459	O-Ring, .426 x .566 x .070
37	721-0519	Gland Seal
38	923-3014	Oil Filter
39	725-04363	Interlock Switch

Ref.	Part Number	Description
40	726-0295	Tube Clamp, .500
41	926-0324	Fuel Clamp
42	727-0636	Hydro Pick-Up Tube
43	927-3002	Straight Fitting
44	731-1480	Plastic Vent
45	731-1481	Plastic Vent Cap
46	761-0207A	Brake Yoke
47	732-3119A	Extension Spring, .50 x 1.98
48	735-0277A	Rubber Grommet, .750 x 1.063 x .4375
49	735-0279	Grommet, .362 x .56 x .63
50	936-0208	Flat Washer, .51 x 1.5 x .07
51	936-0253	Bell Washer, .525 x 1.00 x .050
52	736-0270	Bell Washer, .265 x .750 x .060
53	736-0558	Washer, Flat, 1.187 x 1.56 x .062
54	736-0615	Thrust Washer, 1.007 x 1.542 x .03
55	736-0619	Spring Washer, 1.595 x 2.011 x .030
56	761-0208	Anti-Rotation Brake Bracket
57	937-3022	Filter Nipple Fitting
58	737-3092	Tube Fitting, .500
59	917-0682	Puck Plate
60	738-04237A	Shoulder Screw, 10-32 x .500
61	941-3037	Ball Bearing
62	748-3093	Hydro Pump Adapter
63	750-3349	Hydro Spacer, .323 x .443 x 3.51
64	750-3350	Hydro Spacer, .323 x .600 x .740
65	751-0588-18	Fuel Line, ½
66	761-0215	Disc Brake
67	619-3086	Housing, Diff. Cover
68	710-1254	Hex Cap Screw, 3/8-24 x 2.25 GR8
69	717-1120	Gear, Differential 10T
70	717-1173	Shaft, Cross, .5 x 3.485
71	717-1178	Shaft, Cross, Special
72	717-1180	Differential Pinion Block
73	717-3466	Gear, Spur 60T
74	718-3101	Block, Thrust Miter
75	741-3114	Ball Bearing, 1 x 52 x 15
76	941-3033A	Ball Bearing
77	716-0180	Retainer Ring
78	721-0523	Oil Seal, 1.00 x 2.047 x .2755

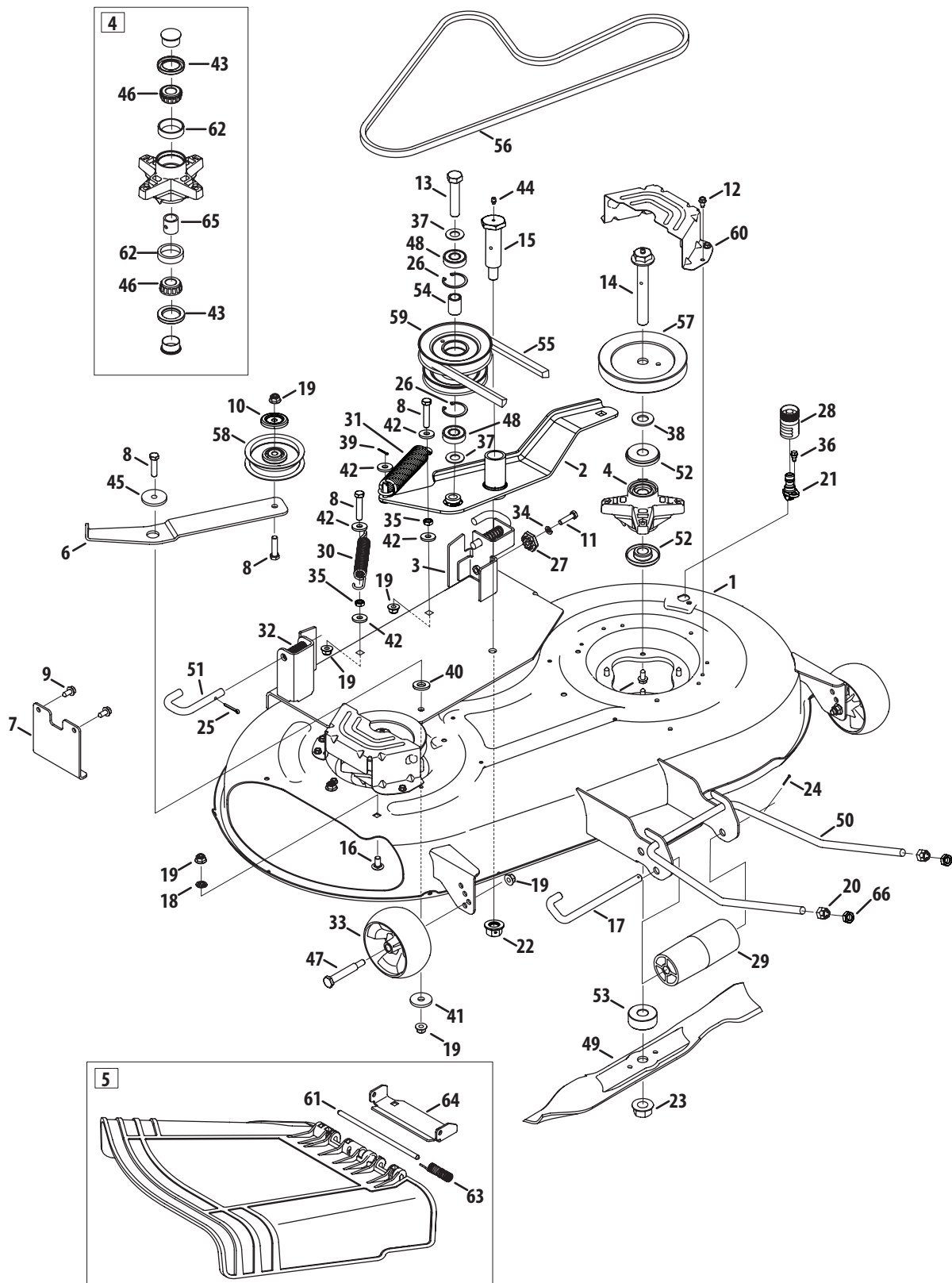
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Transaxle Assembly 618-07094

Ref.	Part Number	Description
79	921-3020A	Seal, Oil, 1.181 x 2.453 x .276
80	732-0925	Torsion Spring, .75 x 3
81	936-0142	Flat Washer, .281 x .50 x .063
82	736-0371	Flat Washer, .343 x .880 x .062
83	941-0343	Brake Actuator Pin
84	911-1308	Axle Shaft, 1.181 x 15.08
85	916-0172	Retaining Ring
86	717-1119	Gear, 14T Differential Side
87	711-1309	Axle Shaft, 1.181 x 15.08, LH
88	716-3018	Retaining Ring
89	718-3099B	Housing, Diff Lock

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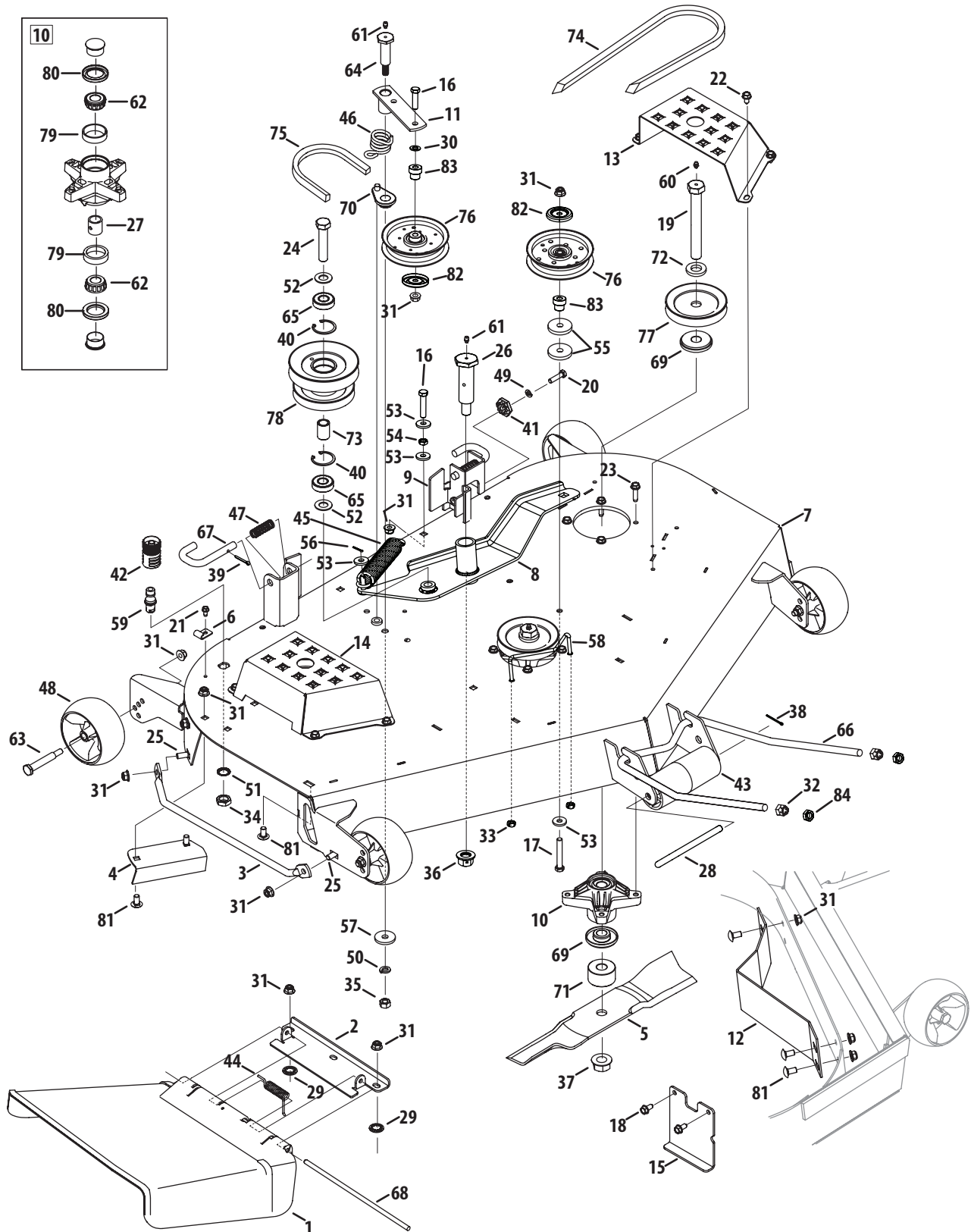
42" Stamped Deck



Ref.	Part Number	Description
1	903-04819C	Deck Assembly
2	603-04851B	PTO Idler Assembly
3	603-04859	Hanger Adjustment Bracket
4	918-3129C	Spindle Assembly
5	631-05191	Chute Ass'y, Deflector 42" Offset
6	703-08286	Idler Bracket
7	703-08425	Up-Stop Front Bracket
8	710-0347	Hex Screw, 3/8 x 16 x 1.75
9	710-04484	Hex Washer Screw, 5/16-18 x .750
10	783-07236	Pulley Cap
11	710-0528	Hex Screw, 5/16-18 x 1.25
12	710-0599	Hex Washer Screw, 1/4-20 x .500
13	710-0923	Hex Screw, 5/8-18 x 3.00
14	603-04944	Spindle Bolt, 3/4-16 x 5.37
15	738-04544	Shoulder Screw, 1.0 x 3.00
16	710-3168	Carriage Bolt, 3/8-16 x 1.00
17	711-3314A	Roller Pin, 1/2 x 7.31
18	712-0229	Push Nut, 3/8
19	712-04065	Flange Lock Nut, 3/8-16
20	712-05046	Hex Nut, 1/2-13
21	731-07487	Deck Wash Nozzle
22	712-04327	Flange Lock Nut, 5/8-18
23	712-3078	Flange Lock Nut, 3/4-16
24	714-3004	Cotter Pin, 3/32 x 1.25
25	714-0162	Cotter Pin, 5/32 x 1.25
26	916-3020	Retainer Ring
27	917-04074	Deck Adjustment Gear
28	921-04041	Water Nozzle Adapter
29	731-05679B	Front Roller
30	732-04247	Extension Spring, .850 x 6.415
31	732-04896	Extension Spring, 1.25 x 6.9
32	932-3127	Compression Spring, .66 x 1.8
33	734-04155	Deck Wheel, 5.0

Ref.	Part Number	Description
34	936-0119	Lock Washer, 5/16
35	912-3008	Jam Nut, 3/8-16
36	738-04278	Shoulder Screw, 1/4-20 x 0.50
37	736-0237	Flat Washer, .65 x 1.25 x .075
38	736-0315	Flat Washer, .760 x 1.50 x .120
39	914-0507	Cotter Pin, 3/32 x .75
40	936-0344	Flat Washer, .385 x 1.0 x .030
41	736-3082A	Flat Washer, .45 x 1.5 x .172
42	736-0258	Flat Washer, .385 x 1.00 x .135
43	921-3018A	Oil Seal
44	937-3000	Drive Lube Fitting, 3/16
45	738-04162C	Shoulder Spacer, .8840 x .190
46	941-04089	Cone Bearing, .750
47	938-3056	Shoulder Screw, 1/2 x 2.50
48	941-0524A	Ball Bearing, .625 x 40 x 12
49	942-04374	2-in-1 Blade, 21.23
50	747-05352	Front Lift Rod
51	747-3188	Mower Support Pin
52	748-3065A	Deck Spindle Spacer
53	750-05184	Spacer, .760 x 2.000 x .790
54	950-3132	Spacer, .88 x .635 x 1.25
55	954-04055	PTO Belt
56	954-0645A	Deck Belt
57	756-04458A	Pulley
58	756-0627D	Idler Pulley
59	756-3107A	Double Pulley
60	783-06424A	Belt Cover
61	711-04847B	Hinge Pin
62	941-04091	Bearing Cup, .750
63	732-04372	Torsion Spring, .44 x 2.0
64	783-06074A	Chute Bracket
65	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
66	912-3048	Nut, Jam, 1/2-13

48" Fabricated Deck

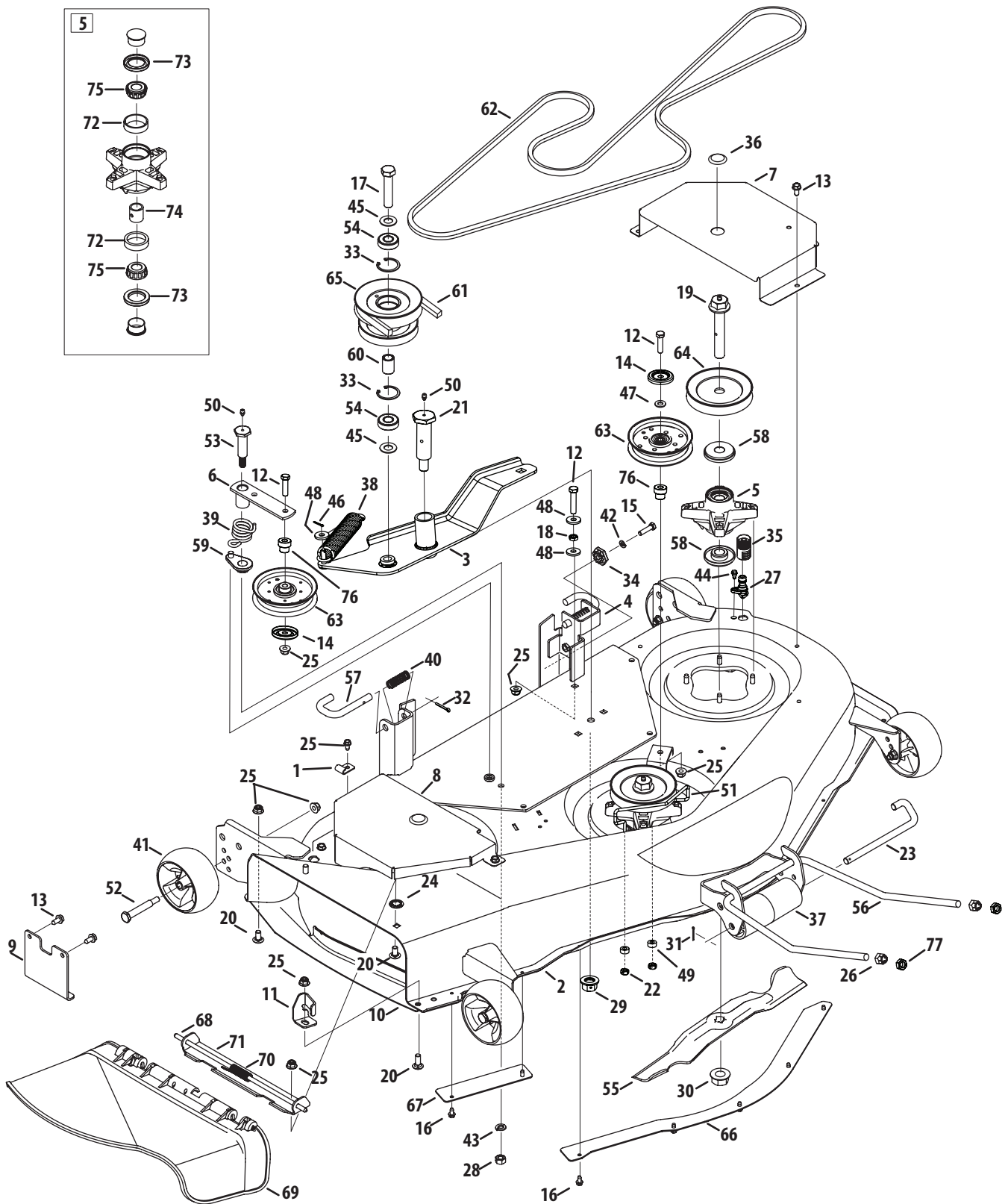


48" Fabricated Deck

Ref.	Part Number	Description
1	01006693P	Chute Deflector
2	01006748	Chute Bracket
3	01008644	Finger Guard
4	02001235	Micro Chute Baffle
5	942-04417	Blade, 17
6	96606	Hook Retainer Bracket
7	903-04928	Deck Assembly
8	603-04851B	PTO Idler Assembly
9	603-04859	Hanger Adjustment Bracket
10	918-3129C	Spindle Assembly
11	603-04920A	Idler Arm
12	703-07346A	Baffle
13	703-07664A	LH Belt Cover
14	703-07685A	RH Belt Cover
15	703-08458	Up-Stop Bracket
16	710-0347	Hex Screw, $\frac{3}{8}$ x 16 x 1.75
17	710-0859	Hex Screw, $\frac{3}{8}$ -16 x 2.50
18	710-04484	Hex Washer, $\frac{5}{16}$ -18 x .750
19	710-05173A	Hex Screw, $\frac{3}{4}$ -16 x 6.00
20	710-0528	Hex Screw, $\frac{5}{16}$ -18 x 1.25
21	710-0599	Hex Washer Screw, $\frac{1}{4}$ -20 x .500
22	710-0604A	Hex Washer Screw, $\frac{5}{16}$ -18 x .625
23	710-04605A	Hex Washer Screw, $\frac{5}{16}$ -18 x 1.50
24	710-0923	Hex Screw, $\frac{5}{8}$ -18 x 3.00
25	710-3168	Carriage Bolt, $\frac{3}{8}$ -16 x 1.00
26	738-04544	Shoulder Screw, 1.0 x 3.00
27	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
28	711-3314A	Roller Pin, $\frac{1}{2}$ x 7.31
29	712-0229	Push Nut, $\frac{3}{8}$
30	936-0185	Flat Washer, .375 x .738 x .063
31	712-04065	Flange Lock Nut, $\frac{3}{8}$ -16
32	712-05046	Hex Nut, $\frac{1}{2}$ -13
33	912-0291	Hex Lock Nut, $\frac{1}{4}$ -20
34	912-0641	Hex Nut, M16-1.5
35	912-3019	Hex Nut, $\frac{7}{16}$ -14
36	712-04327	Flange Lock Nut, $\frac{5}{8}$ -18
37	712-3078	Flange Lock Nut, $\frac{3}{4}$ -16
38	714-3004	Cotter Pin, $\frac{3}{32}$ x 1.25
39	714-0162	Cotter Pin, $\frac{5}{32}$ x 1.25
40	916-3020	Retainer Ring
41	917-04074	Deck Adjustment Gear
42	921-04041	Water Nozzle Adapter

Ref.	Part Number	Description
43	731-05679B	Front Roller
44	732-04797	Torsion Spring, 180 x .639 x 2.16 x .12
45	732-04896	Extension Spring, 1.25 x 6.9
46	732-3067	Idler Torsion Spring, 1.10 x 1.3
47	932-3127	Compression Spring, .66 x 1.8
48	734-04155	Deck Wheel, 5.0
49	936-0119	Lock Washer, $\frac{5}{16}$
50	936-0171	Lock Washer, $\frac{7}{16}$
51	736-0225	Lock Washer, $\frac{5}{8}$
52	736-0237	Flat Washer, .65 x 1.25 x .075
53	736-0258	Flat Washer, .385 x 1.0 x .135
54	912-3008	Jam Nut, $\frac{3}{8}$ -16
55	736-04131	Flat Washer, .4375 x 1.75 x .25
56	914-0507	Cotter Pin, $\frac{3}{32}$ x .75
57	736-3082A	Flat Washer, .45 x 1.5 x .172
58	747-05586A	Belt Drive Guard
59	737-04003D	Deck Water Nozzle
60	737-04345	Grease Fitting, $\frac{1}{4}$ -28 x $\frac{3}{16}$
61	937-3000	Drive Lube Fitting, $\frac{3}{16}$
62	941-04089	Cone Bearing, .750
63	938-3056	Shoulder Screw, $\frac{1}{2}$ x 2.50
64	738-04545	Shoulder Screw, $\frac{7}{16}$ -14 x .687 x 2.443
65	941-0524A	Ball Bearing, .625 x 40 x 12
66	747-05350	Front Hanger Rod
67	747-3188	Mower Support Pin
68	747-3384	Chute Deflector Rod
69	748-3065A	Spindle Spacer
70	748-3100A	Spring Retainer
71	750-05420	Spindle Spacer, .760 x 2.0 x 1.10
72	750-05553	Spacer, .812 x .218
73	950-3132	Spacer, .88 x .635 x 1.25
74	954-04045	Deck Belt
75	954-04055	PTO Belt
76	756-05042	Idler Pulley
77	756-3089	Pulley
78	756-3107A	Double Pulley
79	941-04091	Bearing Cup, .750
80	921-3018A	Oil Seal
81	710-3178	Carriage Bolt, $\frac{3}{8}$ -16 x .75
82	783-08389	Pulley Cap
83	748-05029A	Shoulder Spacer, Idler
84	912-3048	Nut, Jam, 1/2-13

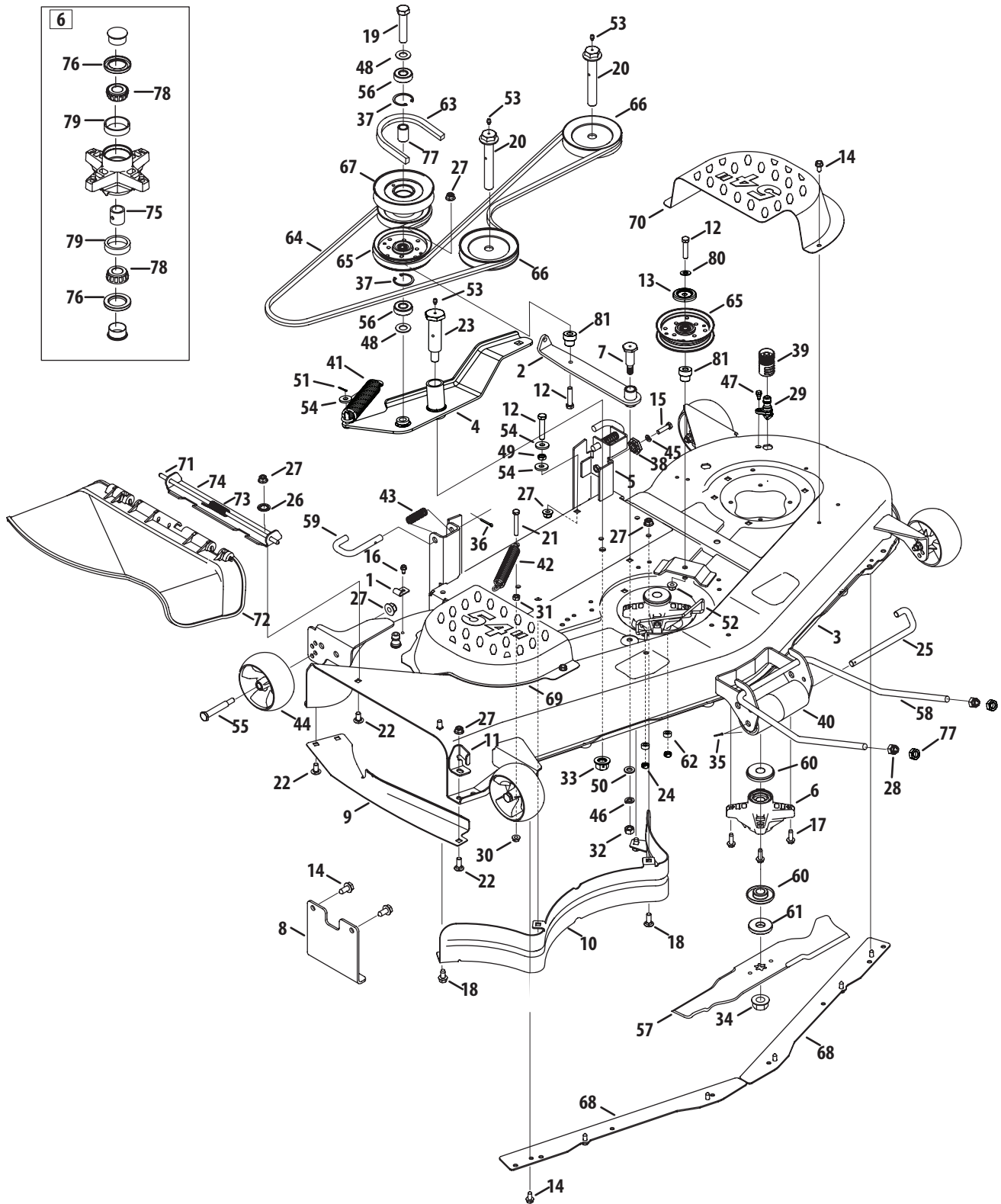
50" Stamped Deck



Ref.	Part Number	Description
1	96606	Hook Retainer Bracket
2	903-04813B	Deck Assembly
3	603-04851B	PTO Idler Assembly
4	603-04859	Hanger Adjustment Bracket
5	918-3129C	Spindle Assembly
6	603-04920A	Idler Arm Assembly
7	703-05546	LH Spindle Shield
8	703-05556	RH Spindle Shield
9	703-08425	Up-Stop Bracket
10	703-08465A	Guard
11	703-3279	Chute Deflector Stop
12	710-0347	Hex Screw, 3/8 x 16 x 1.75
13	710-04484	Hex Washer Screw, 5/16-18 x .750
14	783-08389	Pulley Cap
15	710-0528	Hex Screw, 5/16-18 x 1.25
16	710-0599	Hex Washer Screw, 1/4-20 x .500
17	710-0923	Hex Screw, 5/8-18 x 3.00
18	912-3008	Jam Nut, 3/8 x 16
19	603-04941	Spindle Bolt, 3/4-16 x 4.25
20	710-3168	Carriage Bolt, 3/8-16 x 1.00
21	738-04544	Shoulder Screw, 1.0 x 3.00
22	912-0291	Hex Lock Nut, 1/4-20
23	711-3314A	Roller Pin, 1/2 x 7.31
24	712-0229	Push Nut, 3/8
25	712-04065	Flange Lock Nut, 3/8-16
26	712-05046	Hex Nut, 1/2-13
27	731-07487	Deck Wash Nozzle
28	912-3019	Hex Nut, 7/16-14
29	712-04327	Flange Lock Nut, 5/8-18
30	712-3078	Flange Lock Nut, 3/4-16
31	714-3004	Cotter Pin, 3/32 x 1.25
32	714-0162	Cotter Pin, 5/32 x 1.25
33	916-3020	Retainer Ring
34	917-04074	Deck Adjustment Gear
35	921-04041	Water Nozzle Adapter
36	726-3045	Button Plug
37	731-05679B	Front Roller
38	732-04896	Extension Spring, 1.25 x 6.9
39	732-3067	Idler Torsion Spring, 1.10 x 1.3

Ref.	Part Number	Description
40	932-3127	Compression Spring, .66 x 1.8
41	734-04155	Deck Wheel, 5.0
42	936-0119	Lock Washer, 5/16
43	936-0171	Lock Washer, 7/16
44	738-04278	Shoulder Screw, 1/4-20 x 0.50
45	736-0237	Flat Washer, .65 x 1.25 x .075
46	914-0507	Cotter Pin, 3/32 x .750
47	736-3050	Flat Washer, .406 x .812 x .051
48	736-0258	Flat Washer, .385 x 1.00 x .135
49	750-05297	Spacer, .256 x .500 x .240
50	937-3000	Drive Lube Fitting, 3/16
51	747-05589B	Belt Drive Guard
52	938-3056	Shoulder Screw, 1/2 x 2.50
53	738-04545	Shoulder Screw, 7/16-14 x .687 x 2.443
54	941-0524A	Ball Bearing, .625 x 40 x 12
55	759-04047	2-in1 Blade
56	747-05352	Front Lift Rod
57	747-3188	Mower Support Pin
58	748-3065A	Spindle Spacer
59	748-3100A	Spring Retainer
60	950-3132	Spacer, .88 x .635 x 1.25
61	954-04055	PTO Belt
62	954-04137A	Deck Belt
63	756-05042	Idler Pulley
64	756-3096	Spindle Pulley
65	756-3107A	Double Pulley
66	783-04414A	Center Skirt
67	783-04415	RH Skirt
68	711-04565	Hinge Pin, .3175 x 14.06
69	631-04070C	Chute Deflector
70	732-04372	Torsion Spring, .44 x 2.0
71	783-05030	Chute Bracket
72	941-04091	Bearing Cup, .750
73	921-3018A	Oil Seal
74	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
75	941-04089	Cone Bearing, .750
76	748-05029A	Shoulder Spacer, Idler
77	912-3048	Nut, Jam, 1/2-13

54" Stamped Deck

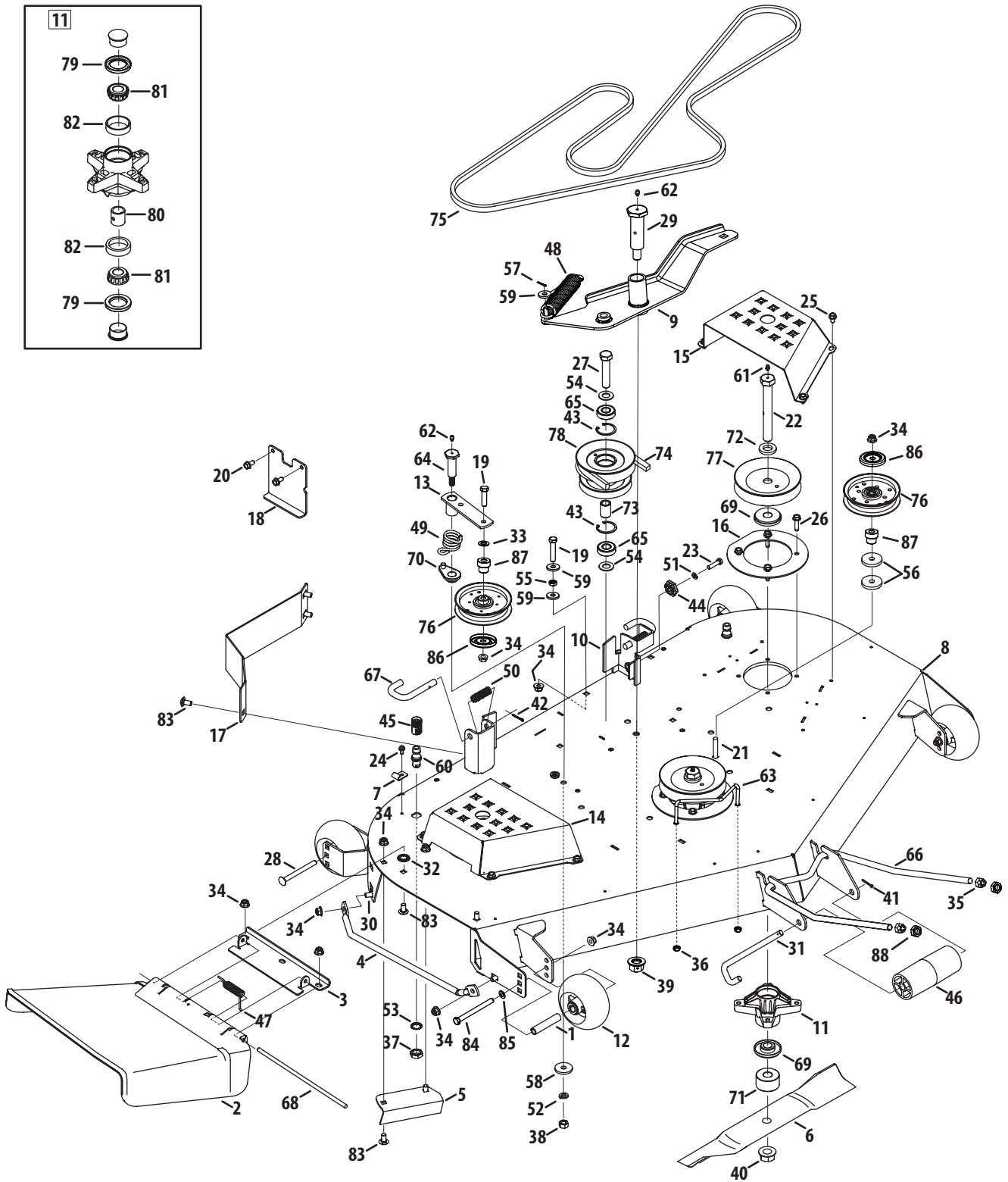


54" Stamped Deck

Ref.	Part Number	Description
1	96606	Hook Retainer Bracket
2	603-04107	Idler Assembly
3	903-04822B	Deck Assembly
4	603-04851B	PTO Idler Assembly
5	603-04859	Hanger Adjustment Bracket
6	918-3129C	Spindle Assembly
7	638-04012A	Shoulder Bolt
8	703-08425	Up-Stop Bracket
9	703-08465A	Guard
10	703-2093C	Inner Baffle
11	703-3279	Chute Deflector Stop
12	710-0347	Hex Screw, 3/8-16 x 1.75
13	783-08389	Pulley Cap
14	710-04484	Hex Washer Screw, 5/16-18 x .750
15	710-0528	Hex Screw, 5/16-18 x 1.25
16	710-0599	Hex Washer Screw, 1/4-20 x .500
17	710-0602	Hex Washer Screw, 5/16-18 x 1.000
18	710-0623	Hex Washer Screw, 3/8-16 x .750
19	710-0923	Hex Screw, 5/8-18 x 3.00
20	710-1693	Spindle Bolt, 3/4-16 x 5.215
21	710-0395	Hex Screw, 5/16-18 x 2.25
22	710-3168	Carriage Bolt, 3/8-16 x 1.00
23	738-04544	Shoulder Screw, 1.0 x 3.00
24	912-0291	Hex Lock Nut, 1/4-20
25	711-3314A	Roller Pin, 1/2 x 7.31
26	712-0229	Push Nut, 3/8
27	712-04065	Flange Lock Nut, 3/8-16
28	712-05046	Hex Nut, 1/2-13
29	731-07487	Deck Wash Nozzle
30	712-3004A	Flange Lock Nut, 5/16-18
31	912-3010	Hex Nut, 5/16-18
32	912-3019	Hex Nut, 7/16-14
33	712-04327	Flange Lock Nut, 5/8-18
34	712-3078	Flange Lock Nut, 3/4-16
35	714-3004	Cotter Pin, 3/32 x 1.25
36	714-0162	Cotter Pin, 5/32 x 1.25
37	916-3020	Retainer Ring
38	917-04074	Deck Adjustment Gear
39	921-04041	Water Nozzle Adapter
40	731-05679B	Front Roller
41	732-04896	Extension Spring, 1.25 x 6.9

Ref.	Part Number	Description
42	732-3120A	Extension Spring, 1.0 x 6.42
43	932-3127	Compression Spring, .66 x 1.8
44	734-04155	Deck Wheel, 5.0
45	936-0119	Lock Washer, 5/16
46	936-0171	Lock Washer, 7/16
47	738-04278	Shoulder Screw, 1/4-20 x 0.50
48	736-0237	Flat Washer, .65 x 1.25 x .075
49	912-3008	Jam Nut, 3/8 x 16
50	936-3015	Flat Washer, .469 x .875 x .105
51	914-0507	Cotter Pin, 3/32 x .750
52	747-05589B	Belt Drive Guard
53	937-3000	Drive Lube Fitting, 3/16
54	736-0258	Flat Washer, .385 x 1.00 x .135
55	938-3056	Shoulder Screw, 1/2 x 2.50
56	941-0524A	Ball Bearing, .625 x 40 x 12
57	759-3820	Blade
58	747-05352	Front Lift Rod
59	747-3188	Mower Support Pin
60	748-3065A	Deck Spindle Spacer
61	748-3101A	Blade Spacer, 2 x .75 x .31
62	750-05297	Spacer, .256 x .500 x .240
63	954-04055	PTO Belt
64	954-04137A	Deck Belt
65	756-05042	Idler Pulley
66	756-3096	Spindle Pulley
67	756-3107A	Double Pulley
68	783-04690B	Deck Skirt
69	783-04691	RH Belt Cover
70	783-04692	LH Belt Cover
71	711-04565	Hinge Pin, .3175 x 14.06
72	631-04070C	Chute Deflector
73	732-04372	Torsion Spring, .44 x 2.0
74	783-05030	Chute Bracket
75	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
76	921-3018A	Oil Seal
77	950-3132	Spacer, .88 x .635 x 1.25
78	941-04089	Cone Bearing, .750
79	941-04091	Bearing Cup, .750
80	736-3050	Flat Washer, .406 x .812 x .051
81	748-05029A	Shoulder Spacer, Idler
82	912-3048	Nut, Jam, 1/2-13

54" Fabricated Deck



54" Fabricated Deck

Ref.	Part Number	Description
1	750-3193	Spacer, .390 x .620 x 3.04
2	01006693P	Chute Deflector
3	01006748	Chute Deflector Bracket
4	01008644	Finger Guard
5	02001235	Micor Chute Baffle
6	942-04416	Hi-Lift Blade, 19
7	96606	Hook Retainer Bracket
8	903-04923	Deck Assembly
9	603-04851B	PTO Idler Assembly
10	603-04859	Hanger Adjustment Bracket
11	918-3129C	Spindle Assembly
12	634-3159	Wheel, 5.0
13	603-04920A	Idler Arm Assembly
14	703-07687A	RH Belt Cover
15	703-07688A	LH Belt Cover
16	703-07787	Spindle Reinforcement Plate
17	703-07845A	Baffle
18	703-08458	Up-Stop Bracket
19	710-0347	Hex Screw, 3/8 x 16 x 1.75
20	710-04484	Hex Washer Screw, 5/16-18 x .750
21	710-04886	Carriage Bolt, 3/8-16 x 2.50
22	710-05173A	Hex Screw, 3/4-16 x 6.00
23	710-0528	Hex Screw, 5/16-18 x 1.25
24	710-0599	Hex Washer Screw, 1/4-20 x .500
25	710-0604A	Hex Washer Screw, 5/16-18 x .625
26	710-04605A	Hex Washer Screw, 5/16-18 x 1.50
27	710-0923	Hex Screw, 5/8-18 x 3.00
28	710-05384	Carriage Screw, 3/8-16 x 4.00
29	738-04544	Shoulder Screw, 1.0 x 3.00
30	710-3168	Carriage Bolt, 3/8-16 x 1.00
31	711-3314A	Roller Pin, 1/2 x 7.31
32	712-0229	Push Nut, 3/8
33	936-0185	Flat Washer, .375 x .738 x .063
34	712-04065	Flange Lock Nut, 3/8-16
35	712-04243	Flex Lock Nut, 1/2-13
36	912-0291	Hex Lock Nut, 1/4-20
37	912-0641	Hex Nut, M16-1.5
38	912-3019	Hex Nut, 7/16-14
39	712-04327	Flange Lock Nut, 5/8-18

Ref.	Part Number	Description
40	712-3078	Flange Lock Nut, 3/4-16
41	714-3004	Cotter Pin, 3/32 x 1.25
42	714-0162	Cotter Pin, 5/32 x 1.25
43	916-3020	Retainer Ring
44	917-04074	Deck Adjustment Gear
45	921-04041	Water Nozzle Adapter
46	731-05679B	Front Roller
47	732-04797	Torsion Spring, 180 x .639 x 2.16 x .12
48	732-04896	Extension Spring, 1.25 x 6.9
49	732-3067	Idler Torsion Spring, 1.10 x 1.3
50	932-3127	Compression Spring, .66 x 1.8
51	936-0119	Lock Washer, 5/16
52	936-0171	Lock Washer, 7/16
53	736-0225	Lock Washer, 5/8
54	736-0237	Flat Washer, .650 x 1.250 x .075
55	912-3008	Jam Nut, 3/8-16
56	736-04131	Flat Washer, .4375 x 1.75 x .25
57	914-0507	Cotter Pin, 3/32 x .750
58	736-3082A	Flat Washer, .45 x 1.5 x .172
59	736-0258	Falt Washer, .385 x 1.00 x .135
60	737-04003D	Deck Water Nozzle
61	737-04345	Grease Fitting, 1/4-28 x 3/16
62	937-3000	Drive Lube Fitting, 3/16
63	747-05586A	Belt Drive Guard
64	738-04545	Shoulder Screw, 7/16-14 x .687 x 2.443
65	941-0524A	Ball Bearing, .625 x 40 x 12
66	747-05350	Front Hanger Rod
67	747-3188	Mower Support Pin
68	747-3384	Chute Deflector Rod
69	748-3065A	Spindle Deck Spacer
70	748-3100A	Retainer Spring
71	750-05420	Spindle Spacer, .760 x 2.0 x 1.10
72	750-05553	Spacer, .812 x .218
73	950-3132	Spacer, .88 x .635 x 1.25
74	954-04055	PTO Belt
75	954-04118	Deck Belt
76	756-05042	Idler Pulley
77	756-04459A	Pulley
78	756-3107A	Double Pulley

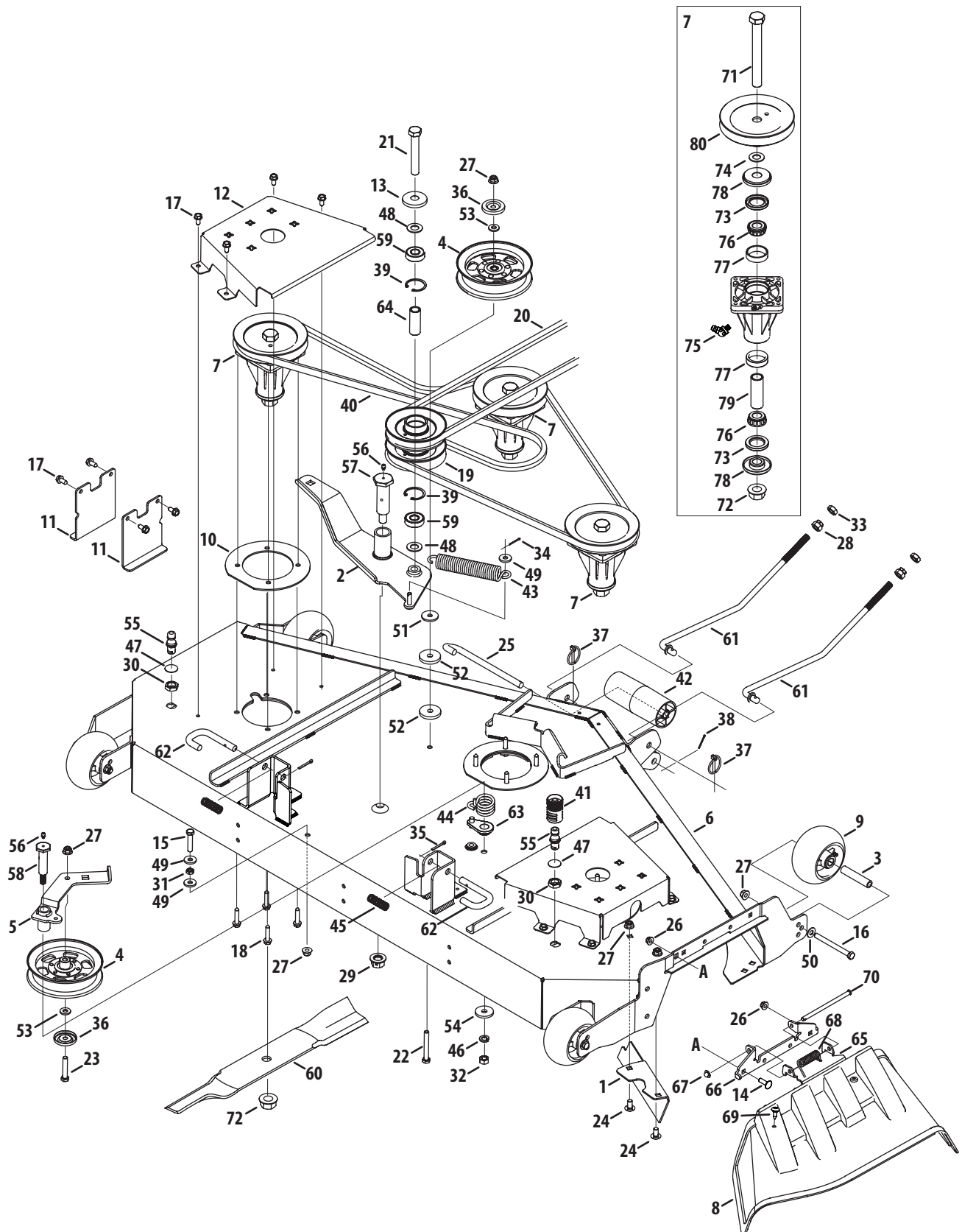
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54" Fabricated Deck

Ref.	Part Number	Description
79	921-3018A	Oil Seal
80	750-04409	Bearing Spacer, .78 x 1.0 x 1.0425
81	941-04089	Cone Bearing, .750
82	941-04091	Bearing Cup, .750
83	710-3178	Carriage Bolt, 3/8-16 x .75
84	710-0411	Hex Screw, 3/8-16 x 4.00
85	936-0314	Washer, .375 x .700 x .030
86	783-08389	Pulley Cap
87	748-05029A	Shoulder Spacer, Idler
88	912-3048	Nut, Jam, 1/2-13

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60" Fabricated Deck

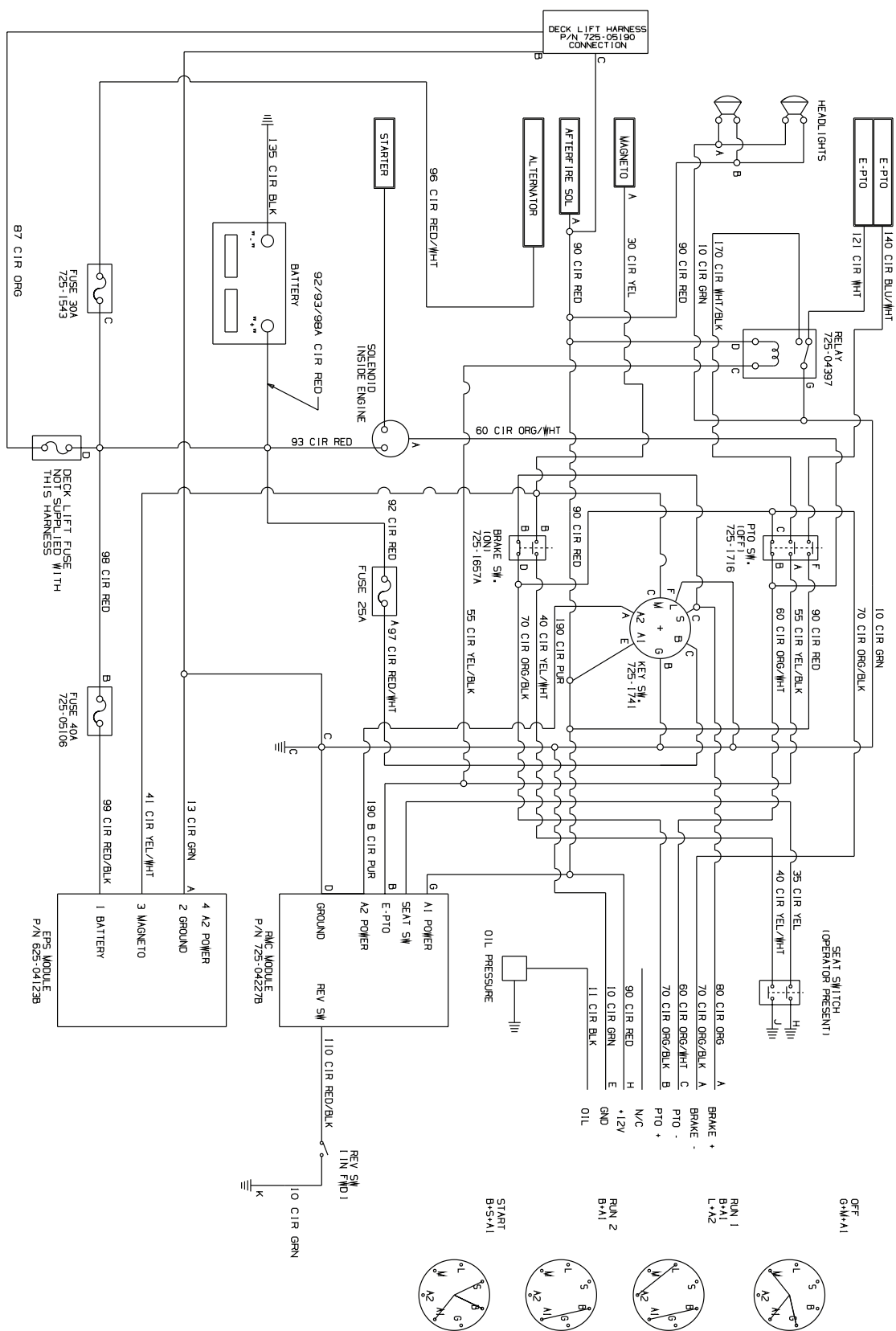


60" Fabricated Deck

Ref.	Part Number	Description
1	02005195	Chute Baffle
2	603-04851B	PTO Idler Assembly
3	750-3193	Spacer, .390 x .620 x 3.04
4	756-05053	Idler Pulley, 5.00 Dia.
5	603-05249	Idler Assembly
6	903-05223	Deck Assembly
7	918-07096	Spindle Assembly
8	631-05176	Discharge Chute Assembly
9	634-3159	Wheel, 5.0
10	703-07787	Spindle Reinforcement Plate
11	703-08458	Up-Stop Bracket
12	703-09965	Belt Cover
13	703-10047	Pulley Cap
14	710-0276	Carriage Screw, 5/16-18 x 1.00
15	710-0347	Hex Screw, 3/8 x 16 x 1.75
16	710-0411	Hex Screw, 3/8 x 16 x 4.00
17	710-04484	Hex Washer Screw, 5/16-18 x .750
18	710-04605A	Hex Washer Screw, 5/16-18 x 1.50
19	756-05155	Double Pulley
20	954-04055	PTO Belt
21	710-1143A	Hex Screw, 5/8 x 18 x 4.0
22	710-3022	Hex Cap Screw, 3/8 x 16 x 2.75
23	710-3144	Hex Cap Screw, 3/8 x 16 x 2.00
24	710-3178	Carriage Bolt, 3/8-16 x .75
25	711-3314A	Roller Pin, 1/2 x 7.31
26	712-04063	Flange Lock Nut, 5/16-18
27	712-04065	Flange Lock Nut, 3/8-16
28	712-04243	Flex Lock Nut, 1/2-13
29	712-04327	Flange Lock Nut, 5/8-18
30	912-0641	Hex Nut, M16-1.5
31	912-3008	Jam Nut, 3/8-16
32	912-3019	Hex Nut, 7/16-14
33	912-3048	Nut, Jam, 1/2-13
34	914-0111	Cotter Pin 3/32" Dia. x 1" Lg.
35	714-0162	Cotter Pin, 5/32 x 1.25
36	783-08389	Pulley Cap
37	753-04070	Pin, Lynch x .1875
38	714-3004	Cotter Pin, 3/32 x 1.25
39	916-3020	Retainer Ring
40	954-05111	Deck Belt

Ref.	Part Number	Description
41	921-04041	Water Nozzle Adapter
42	731-05679B	Front Roller
43	732-04896	Extension Spring, 1.25 x 6.9
44	732-3067	Idler Torsion Spring, 1.10 x 1.3
45	932-3127	Compression Spring, .66 x 1.8
46	936-0171	Lock Washer, 7/16
47	736-0225	Lock Washer, 5/8
48	736-0237	Flat Washer, .650 x 1.250 x .075
49	736-0258	Flat Washer, .385 x 1.00 x .135
50	936-0300	Flat Washer, .406 x .875 x .059
51	736-0320	Flat Washer .38 x 1.38 x .125
52	736-04131	Flat Washer, .4375 x 1.75 x .25
53	936-3004	Flat Washer, .406 x .875 x .105
54	736-3082A	Flat Washer, .45 x 1.5 x .172
55	737-04003D	Deck Water Nozzle
56	937-3000	Drive Lube Fitting, 3/16
57	738-04544	Shoulder Screw, 1.0 x 3.00
58	738-04545	Shoulder Screw, 7/16-14 x .687 x 2.443
59	941-0524A	Ball Bearing, .625 x 40 x 12
60	942-04415	Blade, 21.00
61	747-06510	Front Hanger Rod
62	747-3188	Mower Support Pin
63	748-3100A	Retainer Spring
64	750-06406	Spacer, .88 x .635 x 2.30
65	703-09625A	Chute Bracket
66	703-09626	Chute Bracket
67	726-04009	Push Cap
68	732-05128A	Torsion Spring
69	738-04549A	Shoulder Screw, 1/4 x 20
70	747-06318	Chute Rod
71	710-06082A	Hex Cap Screw, 3/4-16 x 6.50
72	712-3078	Nut, 3/4-16, Flangelock
73	921-3018A	Oil Seal
74	736-0188	Flat Washer, .76 x 1.49 x .06
75	737-05024	Grease Fitting, 3/16
76	941-04089	Cone Bearing, Tapered Roller, .750
77	941-04091	Cup, Bearing
78	748-3065A	Spindle Deck Spacer
79	750-06139	Spacer, .78 x 1.00 x 2.895
80	756-04458A	V-Type Pulley

Wiring Schematic



GS Labels

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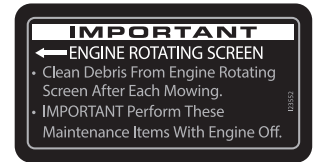
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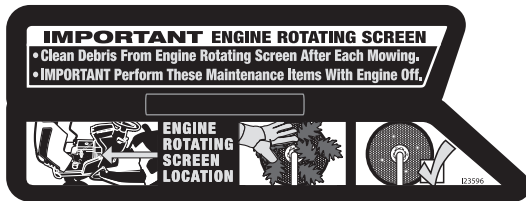
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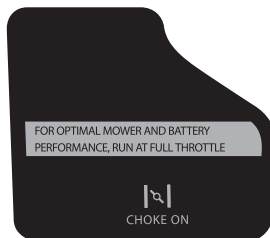
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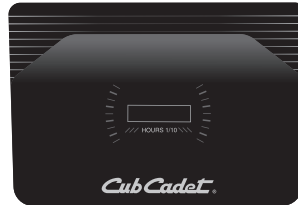
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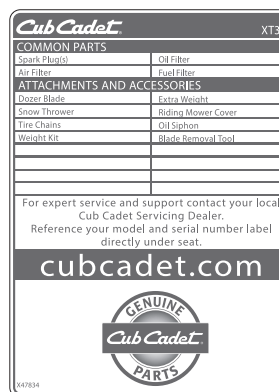
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GSE Labels

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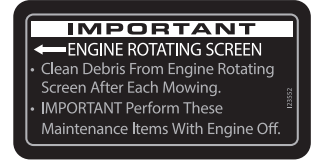
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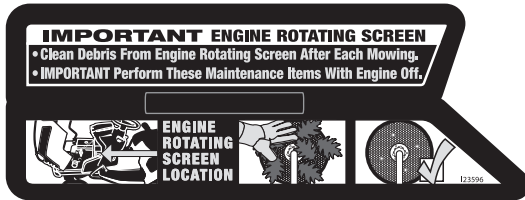
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777I23596



777D20254



777D15414



777D15340



777I23556



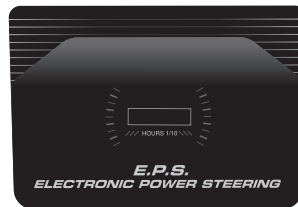
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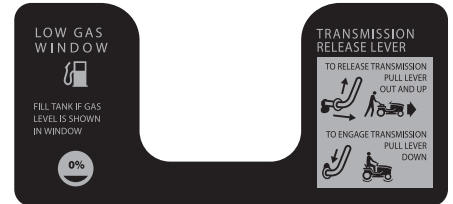
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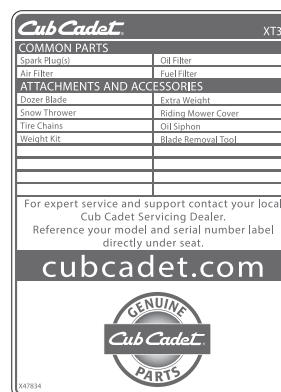
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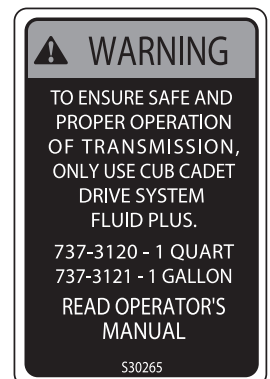
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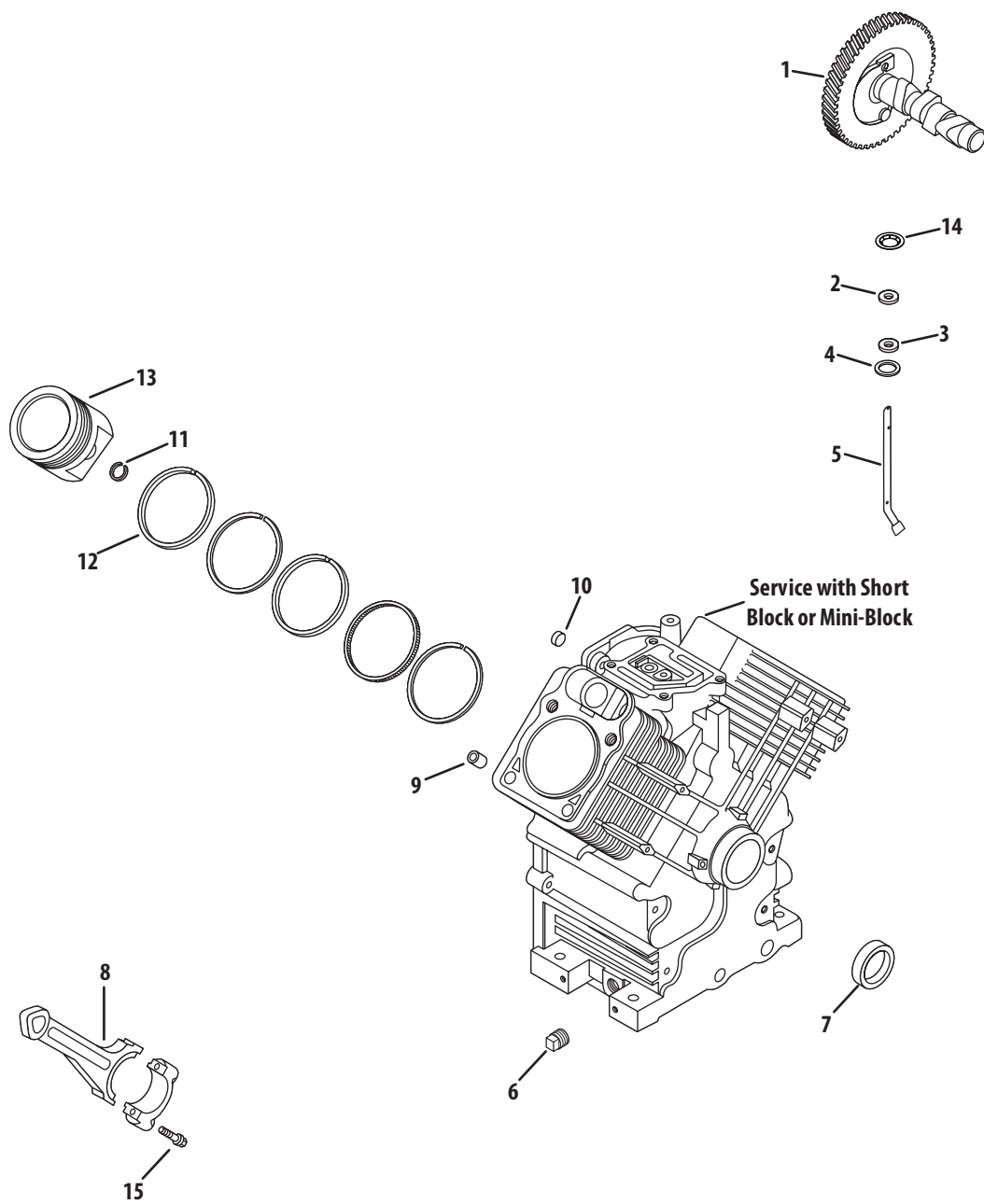


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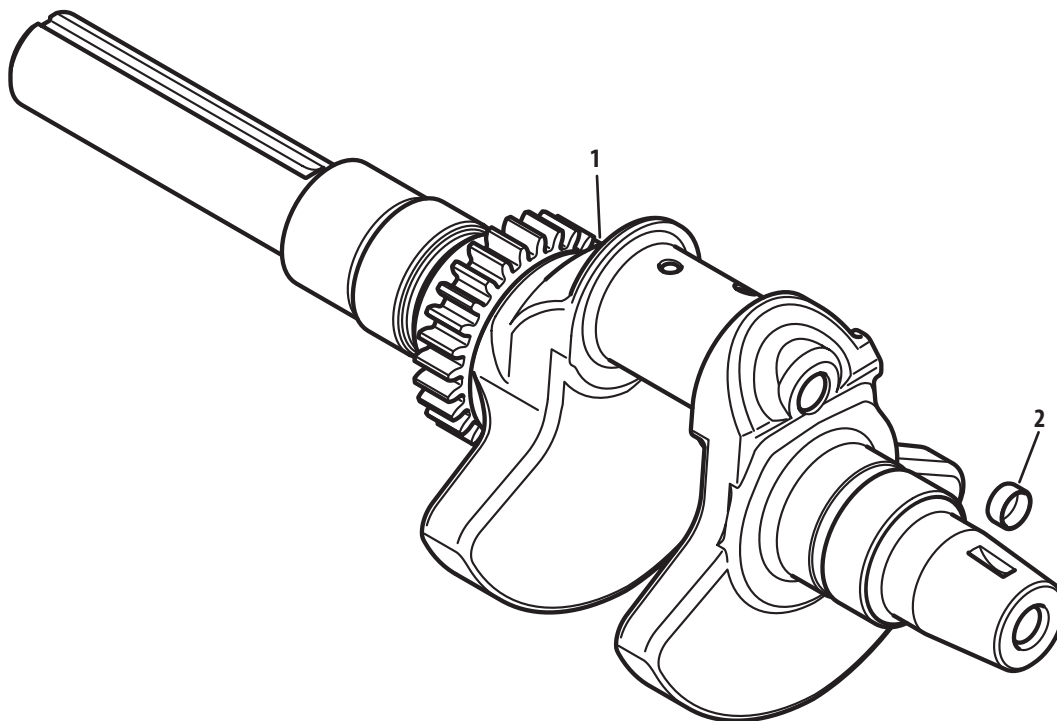
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Kohler CH680-3106 Crankcase



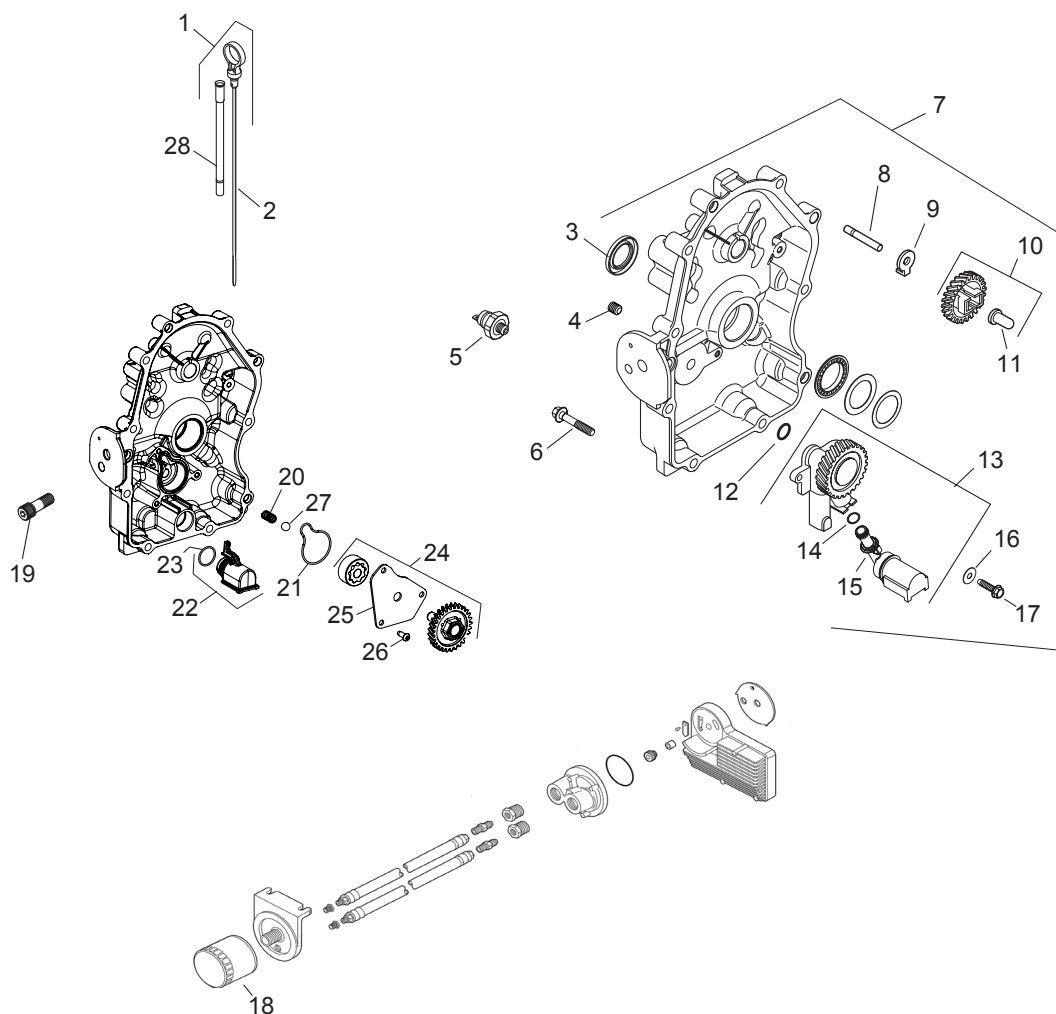
Ref.	Part Number	Description
1	KH-24-012-10-S	Camshaft Kit
2	KH-M-931010-S	Flat Washer, 9 MM
3	KH-28-032-09-S	Governor Cross Shaft Seal
4	KH-24-468-15-S	Flat Washer, $\frac{1}{32}$
5	KH-24-144-38-S	Governor Cross Shaft
6	KH-25-139-57-S	Square Headd Pipe Plug, $\frac{3}{8}$
7	KH-24-032-19-S	Oil Seal (Helix Lip)
8	KH-24-067-34-S	Connecting Rod Assembly
9	KH-24-380-16-S	Locating Pin
10	KH-52-139-09-S	Cup Plug
11	KH-24-018-01-S	Piston Pin Retainer
12	KH-24-108-18-S	Ring Set (Std)
—	KH-24-108-19-S	Ring Set (.08)
—	KH-24-108-20-S	Ring Set (.25)
—	KH-24-108-21-S	Ring Set (.50)
13	KH-24-874-54-S	Piston Assembly Kit w/ Ring (Std.)
—	KH-24-874-55-S	Piston Assembly Kit w/ Ring Set (.08)
—	KH-24-874-56-S	Piston Assembly Kit w/Ring Set (.25)
—	KH-24-874-57-S	Piston Assembly Kit w/ Ring Set (.50)
14	KH-24-018-09-S	Ring Retainer
15	KH-25-086-452-S	Rod Bolts Kit

Kohler CH680-3106 Crankshaft



Ref.	Part Number	Description
1	KH-24-014-347-S	Crankshaft (Includes 2)
2	KH-52-139-09-S	Cup Plug

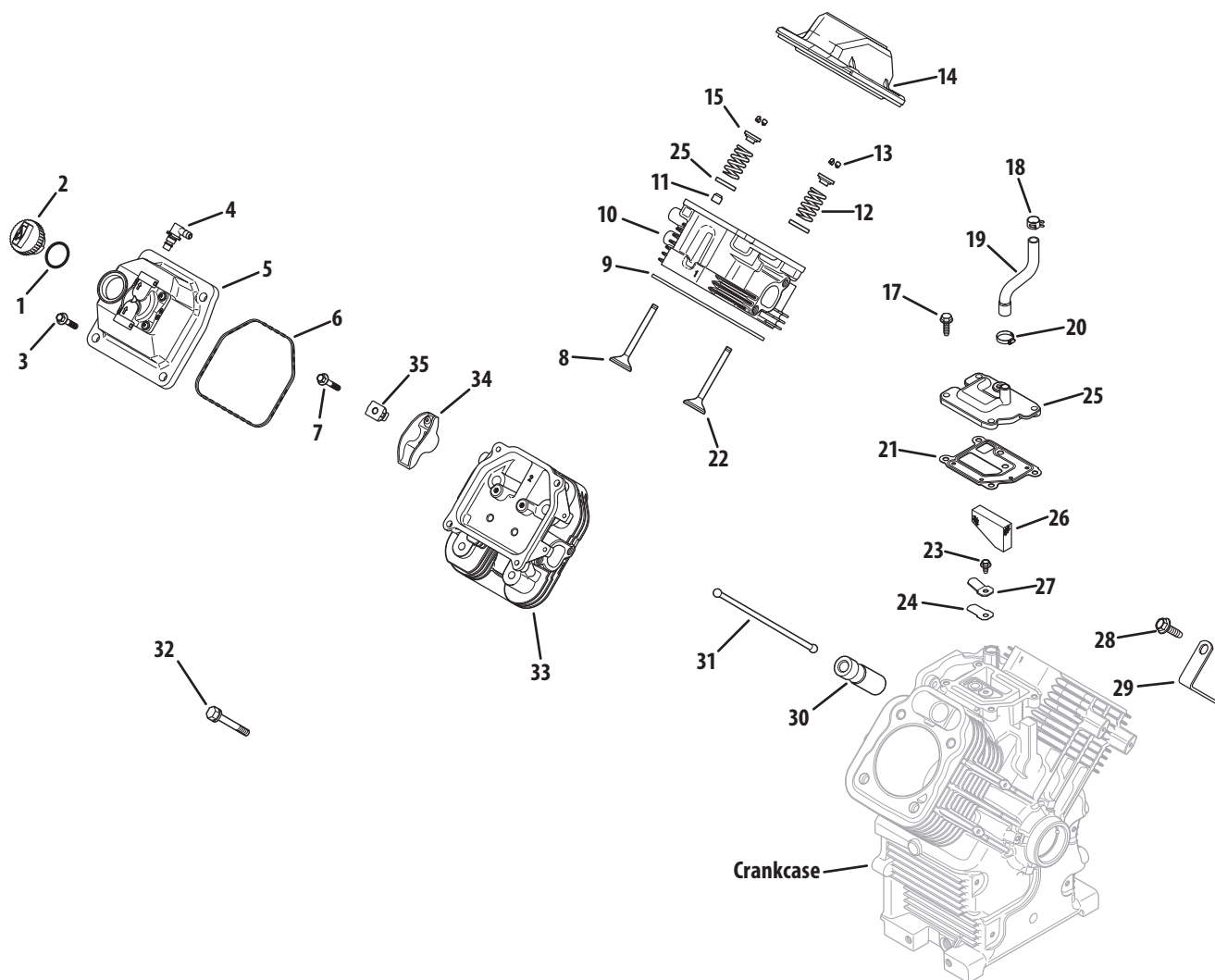
Kohler CH680-3106 Oil Pan/Lubrication



Ref.	Part Number	Description
1	KH-24-755-121-S	Dipstick/Dipstick Tubes Kit
2	KH-24-038-10-S	Dipstick
3	KH-25-032-06-S	Oil Seal
4	KH-25-139-60-S	Countersink Pipe Plug, 1/8
5	KH-25-099-27-S	Oil Pressure Switch
6	KH-25-086-17-S	Screw
—	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
7	KH-24-009-215-S	Closure Plate Assembly
8	KH-12-144-02	Governor Gear Shaft
9	KH-24-448-02-S	Locking Tab
10	KH-24-043-12	Governor Gear Kit w/ Pin
11	KH-12-380-01	Governor Regulating Pin
12	KH-24-153-08	O-Ring
13	KH-24-393-53-S	Oil Pump Assembly Kit
14	KH-24-153-01	Oil Pick-Up O-Ring

Ref.	Part Number	Description
15	KH-24-381-04	Oil Pick-Up
16	KH-X-25-53	Flat Washer, 1/4 x 5/8
17	KH-25-086-401-S	Thread Forming Screw
18	KH-52-050-02-S	Oil Filter
19	KH-24-136-01	Oil Filter Nipple
20	KH-24-089-74-S	Compression Spring
21	KH-24-153-33-S	Oil Pump Cover Seal
22	KH-24-381-13-S	Oil Pick-Up Assembly
23	KH-24-153-34-S	Oil Pick-Up O-Ring
24	KH-24-393-70-S	Oil Pump Assembly
25	KH-24-096-151-S	Oil Pump Cover
26	KH-25-086-414-S	Button Head Screw
27	KH-25-194-03-S	Pressure Relief Ball
28	KH-24-123-25-S	Dipstick Tube

Kohler CH680-3106 Head/Valve/Breather

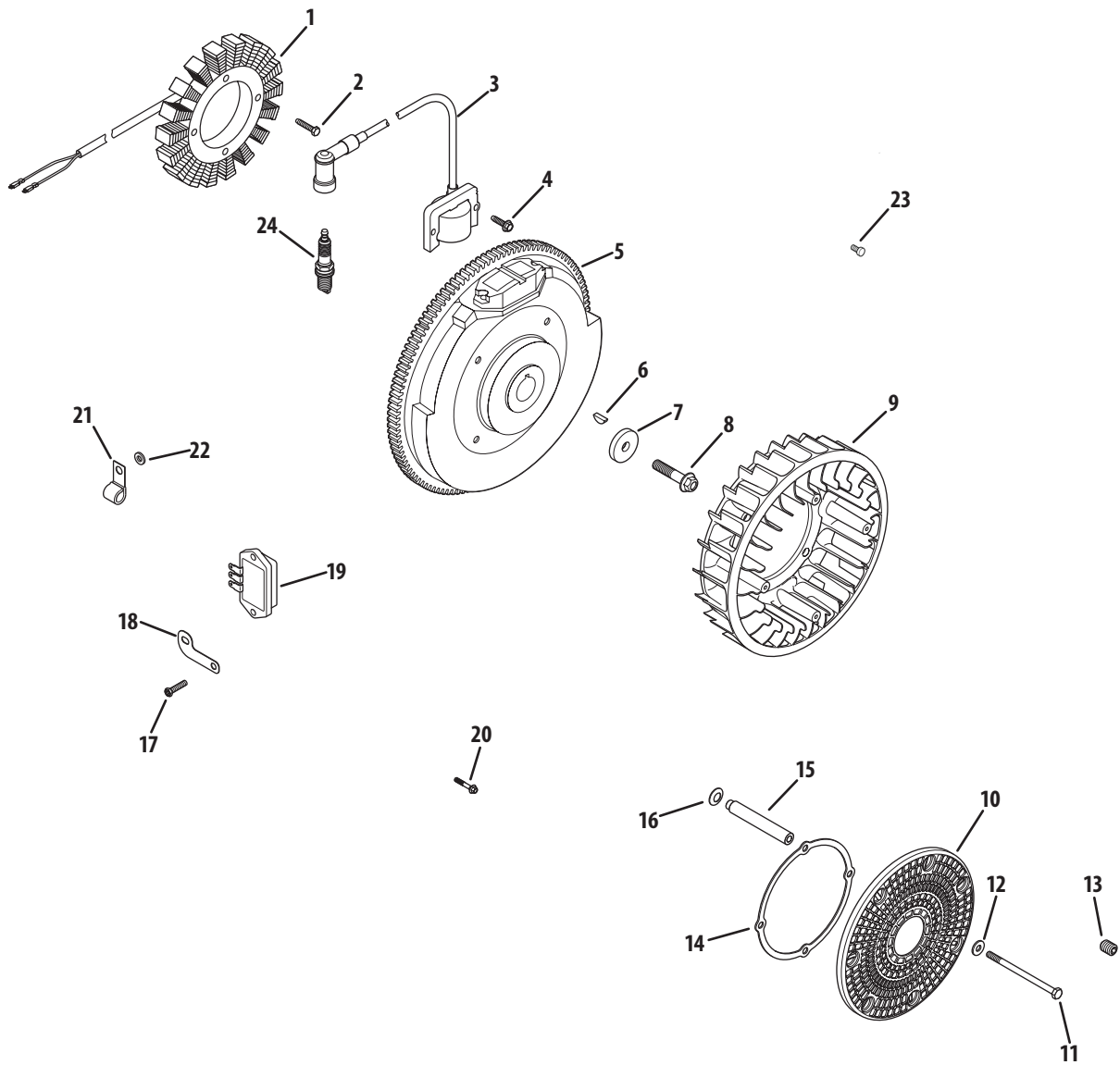


Kohler CH680-3106 Head/Valve/Breather

Ref.	Part Number	Description
1	KH-24-153-32-S	O-Ring
2	KH-24-227-02-S	Oil Fill Cap Assembly
3	KH-M-651030-S	Flange Screw, M6 x 1.0 x 30
4	KH-25-294-11-S	90 Degree Fitting Kit
5	KH-24-559-10-S	Valve Cover-Fuel Pump Kit
6	KH-24-153-30-S	Valve Cover O-Ring
7	KH-M-640034-S	Flange Screw, M6 x 1.0 x 34
8	KH-24-016-01	Exhaust Valve (Std)
—	KH-24-016-02	Exhaust Valve (.25)
9	KH-24-841-02-S	Cylinder Head Gasket Kit (C17-22)
10	KH-24-318-144-S	#1 Cylinder Head Assembly Kit
11	KH-25-032-14-S	Valve Stem Seal
12	KH-24-089-02	Valve Spring
13	KH-12-755-03	Retainer Kit
14	KH-24-755-141-S	Valve Cover-Plain Kit
15	KH-25-173-28-S	Valve Spring Cap
16	KH-235011-S	Spring Retainer
17	KH-25-086-396-S	Thread Forming Screw
18	KH-25-237-37-S	Spring Hose Clamp
19	KH-24-326-89-S	Breather Hose

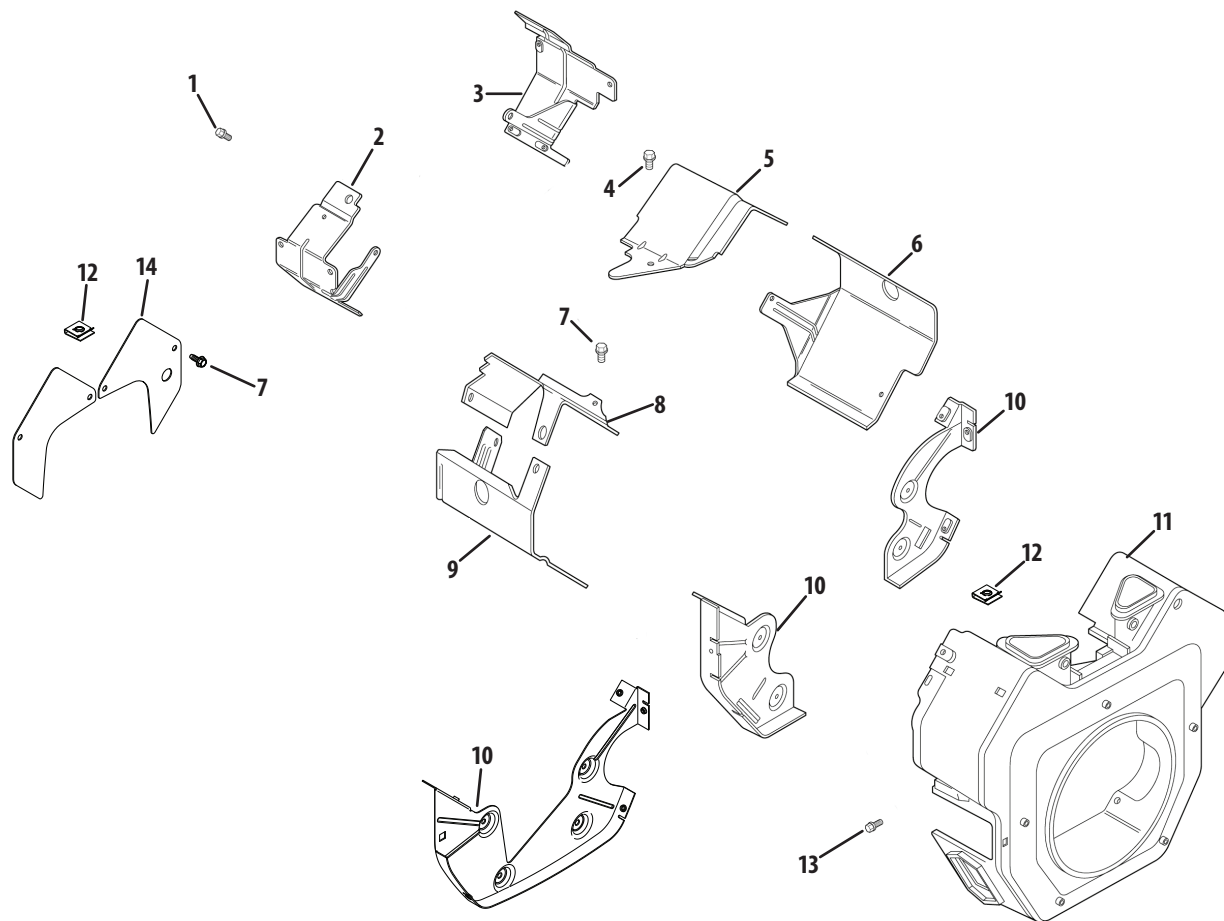
Ref.	Part Number	Description
20	KH-25-237-31-S	Hose Clamp (KM)
21	KH-24-041-67-S	Breather Gasket
22	KH-24-017-01	Intake Valve (Std)
—	KH-24-017-02	Intake Valve (.25)
23	KH-M-0545010	Flange Screw, M5 x .8 x 10
24	KH-24-402-03	Breather Reed
25	KH-24-033-01	Breather Assembly Kit
26	KH-24-050-11-S	Breather Filter
27	KH-66-018-04-S	Reed Retainer
28	KH-25-086-395-S	Thread Forming Screw
29	KH-25-445-03-S	Lift Strap
30	KH-25-351-11-S	Hydraulic Valve Lifter
31	KH-24-411-05	Push Rod
32	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
33	KH-24-318-150-S	#2 Cylinder Head Assembly Kit
34	KH-24-755-66	Valve Train Kit
—	KH-25-186-01	Rocker Arm
35	KH-24-599-02-S	Rocker Arm Pivot
NS	KH-24-755-147-S	Cylinder Head Hardware Kit

Kohler CH680-3106 Ignition/Electrical



Ref.	Part Number	Description
1	KH-237878	15/20 Amp Stator Kit
2	KH-25-086-402-S	Thread Forming Screw
3	KH-24-584-45-S	Module Ignition Key (CDI Fixed)
4	KH-25-086-473-S	Thread Forming Screw
5	KH-24-025-55-S	Flywheel
6	KH-X-42-15	Key, $\frac{3}{16}$ x $\frac{5}{8}$
7	KH-12-468-03	Flat Washer, $\frac{13}{32}$
8	KH-25-086-361-S	Flange Screw, M10 x 1.5 x 45
9	KH-24-157-11-S	Fan
10	KH-24-162-39-S	Grass Screen
11	KH-M-603100	Cap Screw, M6 x 1.0 x 99.5
12	KH-X-25-53	Flat Washer, $\frac{1}{4}$ x $\frac{5}{8}$
13	KH-25-086-43	Set Screw, #10-24 X $\frac{1}{4}$
14	KH-24-141-06	Support Ring
15	KH-24-112-14	Spacer
16	KH-24-468-11	Spring Washer, 10 MM
17	KH-25-086-157-S	Hex Flange Hi-Lo Screw
18	KH-24-126-137-S	Ground Strap Bracket
19	KH-41-403-10-S	Regulator/Rectifier
20	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
21	KH-235173	Cable Clip
22	KH-X-25-63	Flat Washer, $\frac{1}{4}$ x $\frac{1}{2}$
23	KH-25-086-91-S	Washer Head Tap Screw, #8-18 x $\frac{1}{2}$
24	KH-12-132-02-S	Spark Plug (Std.)
NS	KH-25-454-07-S	Tie
NS	KH-24-176-188-S	Wiring Harness Assembly
NS	719-3096	Drive Shaft Adapter

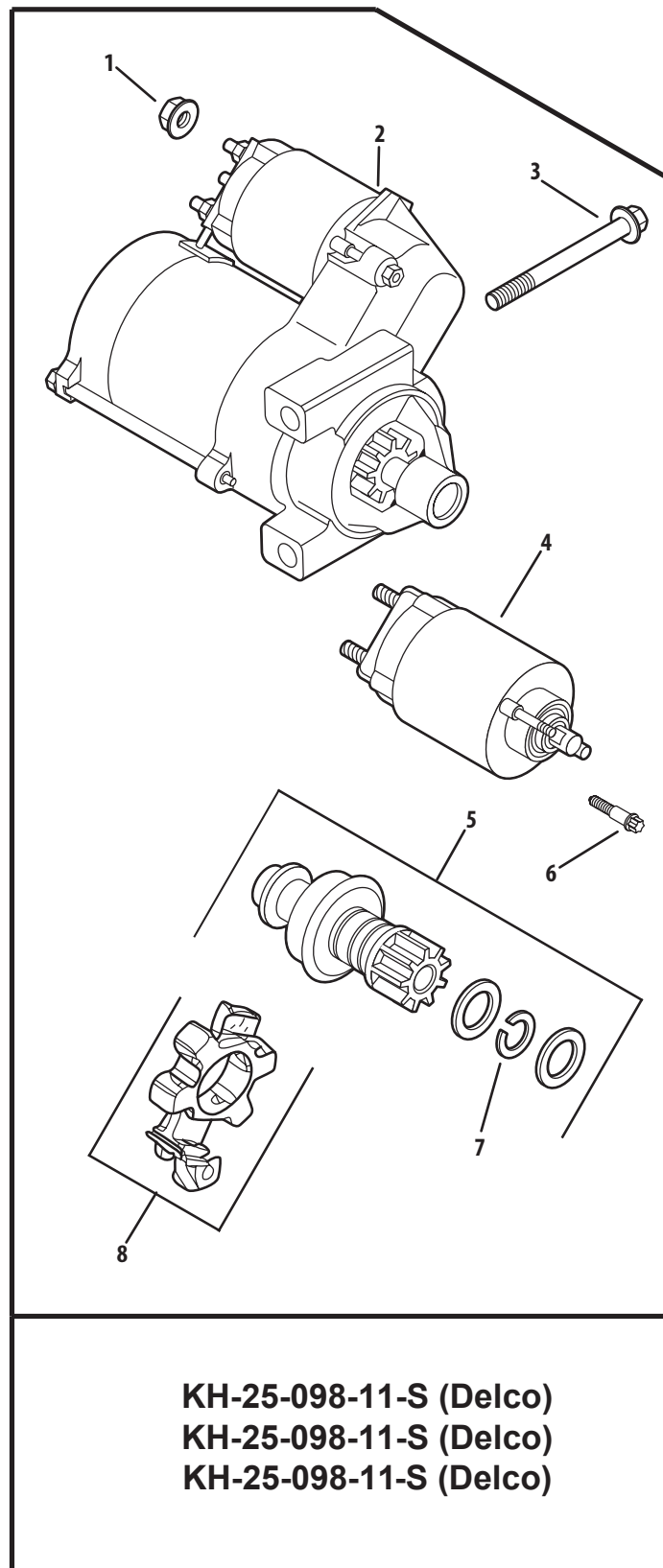
Kohler CH680-3106 Blower Housing & Baffles



Kohler CH680-3106 Blower Housing & Baffles

Ref.	Part Number	Description
1	N/A	Flange Screw, M6 x 1.0 x 10
2	KH-24-063-13-S	Ducted Air-Oil Filter Baffle
3	KH-24-063-12-S	Ducted Air-Starter Baffle
4	KH-25-086-400-S	Thread Forming Screw
5	KH-24-063-93-S	Valley Baffle, #1 Cylinder
6	KH-24-063-85-S	Cylinder Baffle Kit, #1 Side
7	KH-25-086-397-S	Thread Forming Screw
8	KH-24-063-94-S	Valley Baffle, #2 Cylinder
9	KH-24-063-88-S	Cylinder Baffle Kit, #2 Side
10	KH-24-146-59-S	Backing Plate Kit
11	KH-24-027-119-S	Blower Housing Assembly Kit
12	KH-25-154-13-S	Baffle Mounting Clip
13	KH-25-086-398-S	Thread Forming Screw
14	KH-25-755-20-S	Access Panel Kit
NS	KH-25-086-406-S	Thread Forming Screw
NS	KH-25-086-426-S	Thread Forming Screw

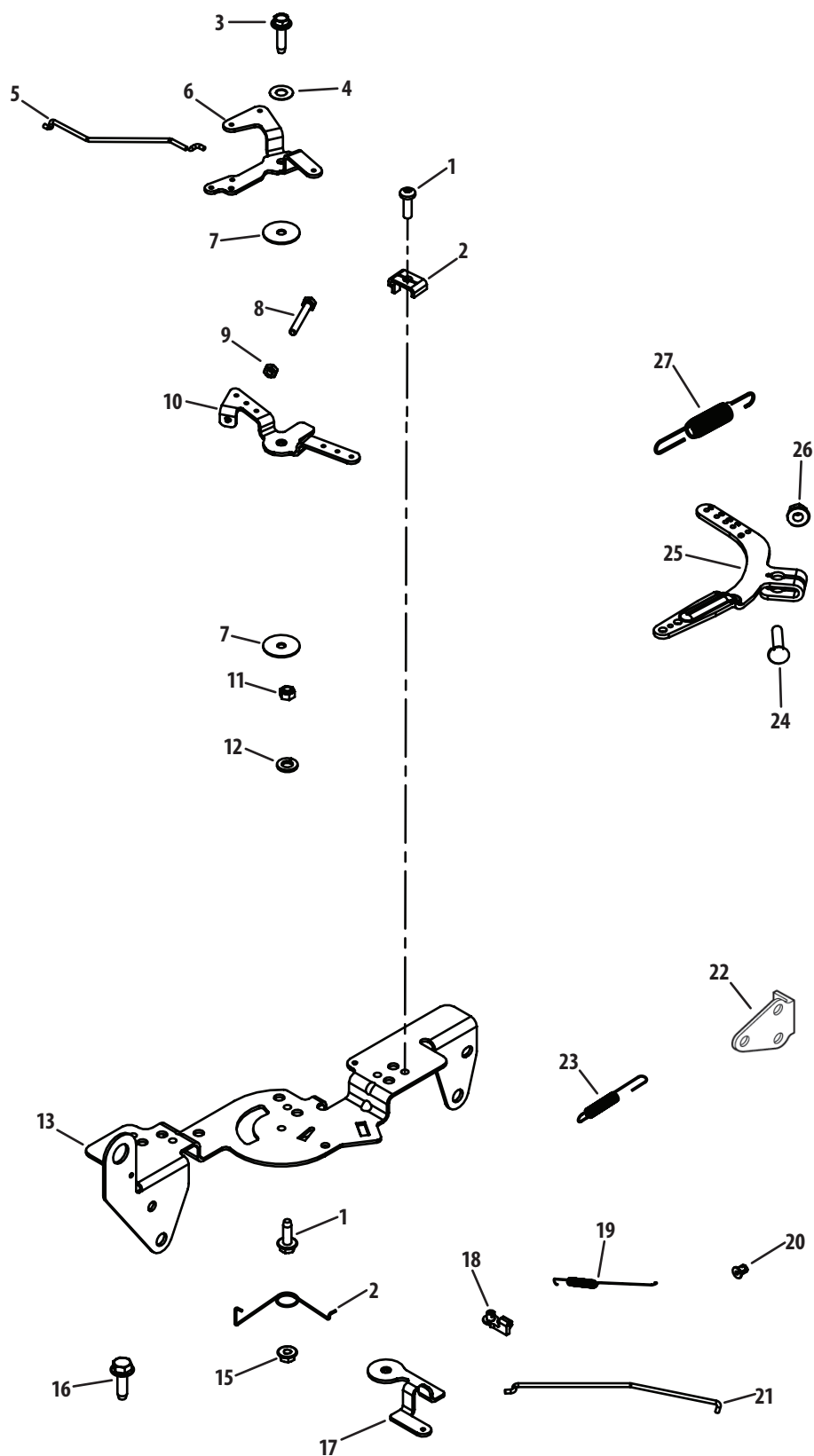
Kohler CH680-3106 Starting System



Ref.	Part Number	Description
1	712-3086	Flange Nut, M8 x 1.25
2	KH-25-098-11-S	Electric Starter (Solenoid Shift)
3	KH-M-851080-S	Flange Screw, M8 x 1.25 x 80
4	KH-25-435-06-S	Solenoid Kit
5	KH-25-755-33-S	Starter Pinion Kit
6	KH-25-086-113-S	External Torx Head Screw
7	KH-25-141-05-S	Retaining Ring
8	KH-25-221-01-S	Brush Holder Kit

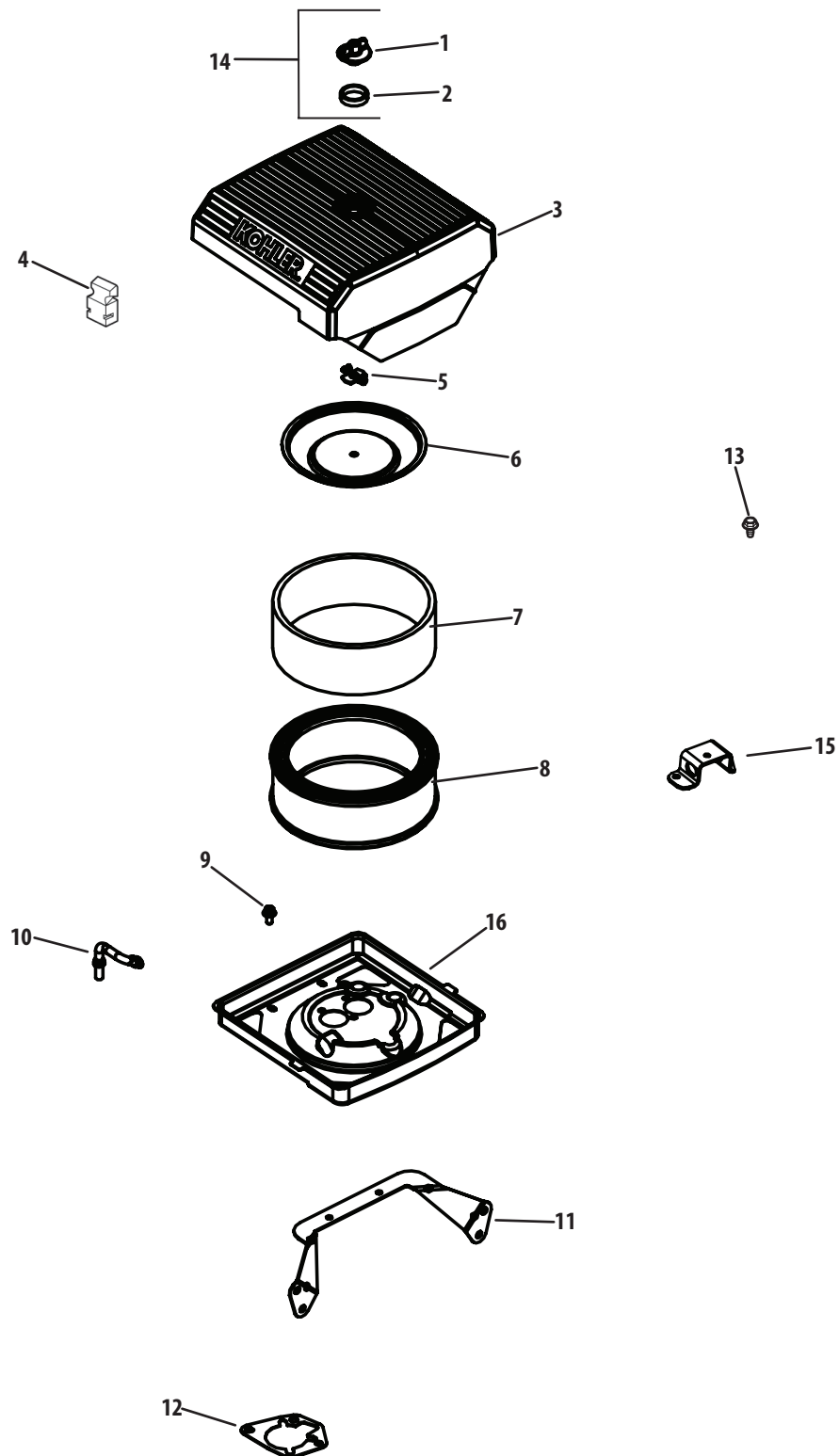
* Service starter components according to the part number printed on the starter. Starter components are NOT interchangeable. To replace complete Starter Assembly, order Part Number 25 098 09-S.

Kohler CH680-3106 Engine Controls



Ref.	Part Number	Description
1	KH-25-086-398-S	Thread Forming Screw
2	KH-12-237-01	Cable Clamp
3	KH-25-086-473-S	Thread Forming Screw
4	KH-41-468-03	Spring Washer, ¼
5	KH-24-079-21-S	Choke Linkage
6	KH-24-090-05	Choke Lever
7	KH-24-468-01	Flat Washer, 5.5 MM
8	KH-M-401030	Cap Screw, M4 x .7 x 30
9	KH-M-446030-S	Nut, M4 x 0.7
10	KH-24-090-13	Throttle Control Lever
11	KH-M-541050-S	Flange Nut, M5 x .8
12	KH-X-20-1	Spring Lock Washer, ¼
13	KH-24-126-176-S	Control Bracket
14	KH-24-089-03	Choke Return Spring
15	KH-M-547050-S	Lock Nut, M5 x .8
16	KH-25-086-396-S	Thread Forming Screw
17	KH-24-090-65-S	Throttle Actuator Lever
18	KH-25-158-11	Throttle Linkage Bushing
19	KH-24-089-01	Linkage Spring
20	KH-25-158-08	Linkage Retaining Bushing
21	KH-24-079-01	Throttle Linkage
22	KH-24-126-04-S	Bracket
23	KH-24-089-51-S	Throttle Limiter Spring
24	KH-24-211-03-S	Bolt, M6 x 1.0 x 25
25	KH-24-090-69-S	Governor Lever
26	KH-M-641060-S	Flange Nut, M6 x 1.0
27	KH-24-089-48-S	Governor Spring (Purple)

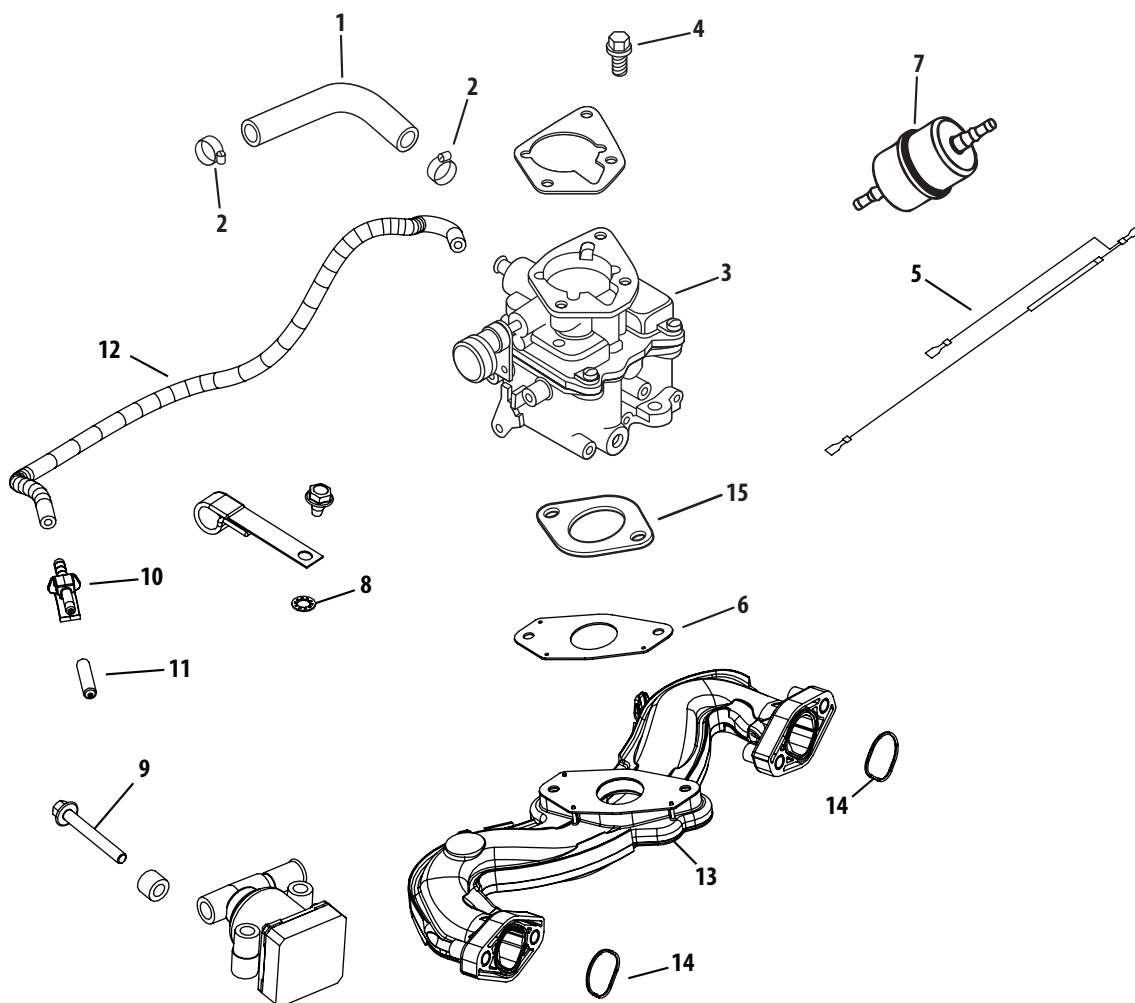
Kohler CH680-3106 Air Intake/Filtration



Kohler CH680-3106 Air Intake/Filtration

Ref.	Part Number	Description
1	KH-25-341-04-S	Cover Knob
2	KH-24-153-20-S	O-Ring
3	KH-24-096-133-S	A/C Cover
4	KH-24-032-03	Inner Air Cleaner Seal
5	KH-12-100-01	Wing Nut
6	KH-24-096-01	Inner Air Cleaner Cover
7	KH-47-883-03-S1	Pre-cleaner Element (Low)
8	KH-47-883-03-S1	Air Cleaner Element
9	KH-24-294-27-S	Evaporative Hose Connector
10	KH-24-326-131-S	Evap Hose
11	KH-24-126-130-S	Air Cleaner Base Bracket
12	KH-24-041-06	Air Cleaner Base Gasket
13	KH-25-086-400-S	Thread Forming Screw
14	KH-54-755-01-S	Knob Kit w/ Seal
15	KH-24-126-206-S	Air Cleaner Bracket
16	KH-24-094-84-S	Air Cleaner Base Kit
NS	KH-24-086-53-S	Flange Thread Screw, M6 x 1.0 x 16

Kohler CH680-3106 Fuel System

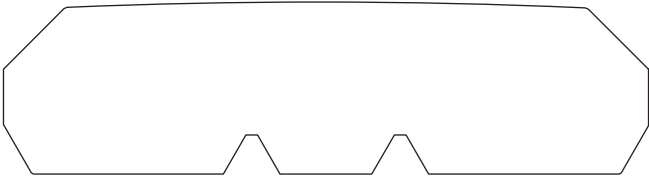
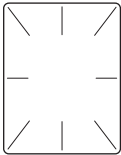


Ref.	Part Number	Description
1	KH-25-111-81-S	Low Permeation Fuel Hose, 24"
2	KH-25-237-31-S	Hose Clamp
3	KH-24-853-59-S	Carburetor Kit w/ Gaskets
4	KH-25-086-124-S	Flange Screw, M6 x 1.0 x 25
5	KH-X-22-11	Internal Tooth Lock Washer, 1/4
6	KH-24-041-53-S	Carburetor Gasket
7	KH-24-050-13-S	Fuel Filter
8	KH-24-518-24-S	Ground Lead
9	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
10	KH-25-155-51-S	Evaporative Connector
11	KH-25-173-33-S	Masking Cap
12	KH-25-326-08-S	Evaporative Hose, 20"
13	KH-24-164-93-S	Intake Manifold Kit
14	KH-24-153-27-S	Intake Port O-Ring
15	KH-24-041-17	Carburetor Gasket



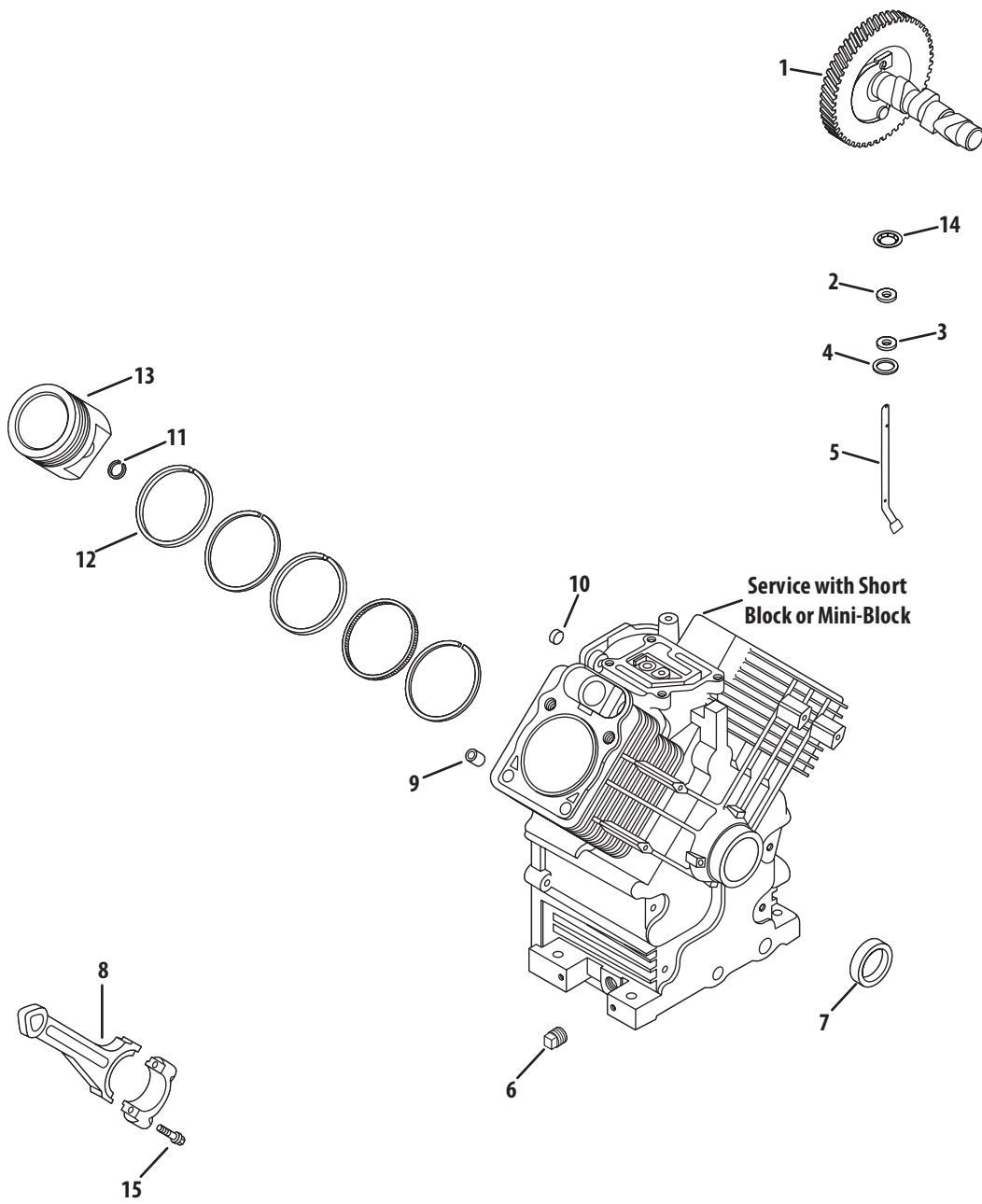
Ref.	Part Number	Description
1	KH-25-072-24-S	Stud, M8 x 1.25 x 33

Kohler CH680-3106 Labels



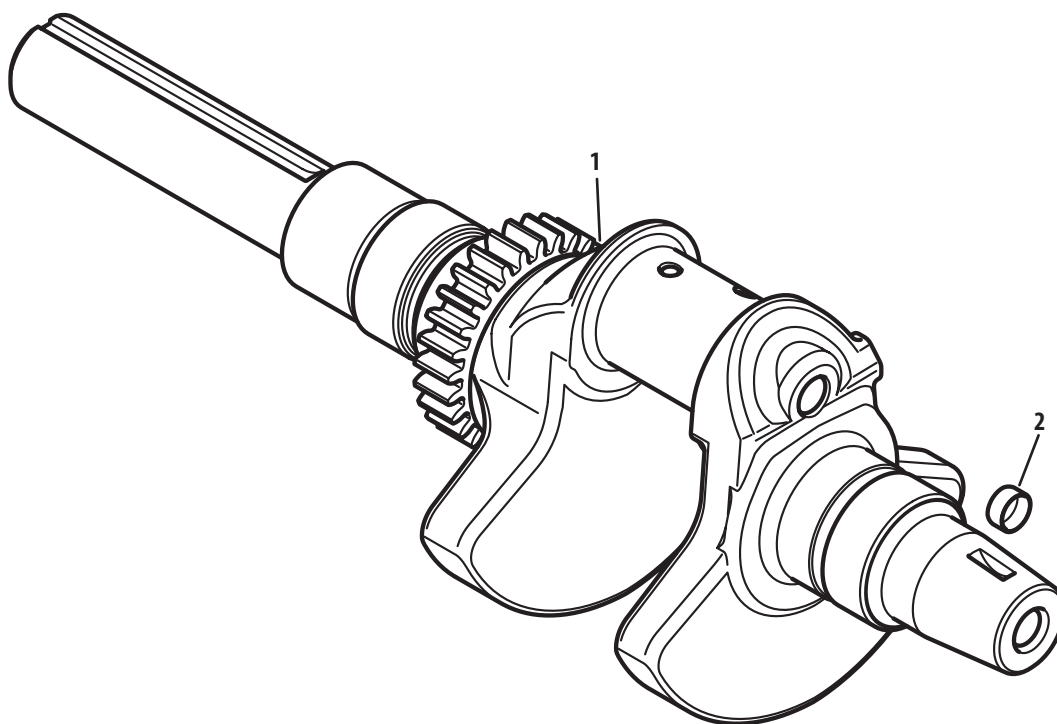
Ref.	Part Number	Description
1	KH-25-113-70-S	Clear Laminate Decal
2	KH-24-113-411-S	Oil Sentry Decal

Kohler CH680-3107 Crankcase



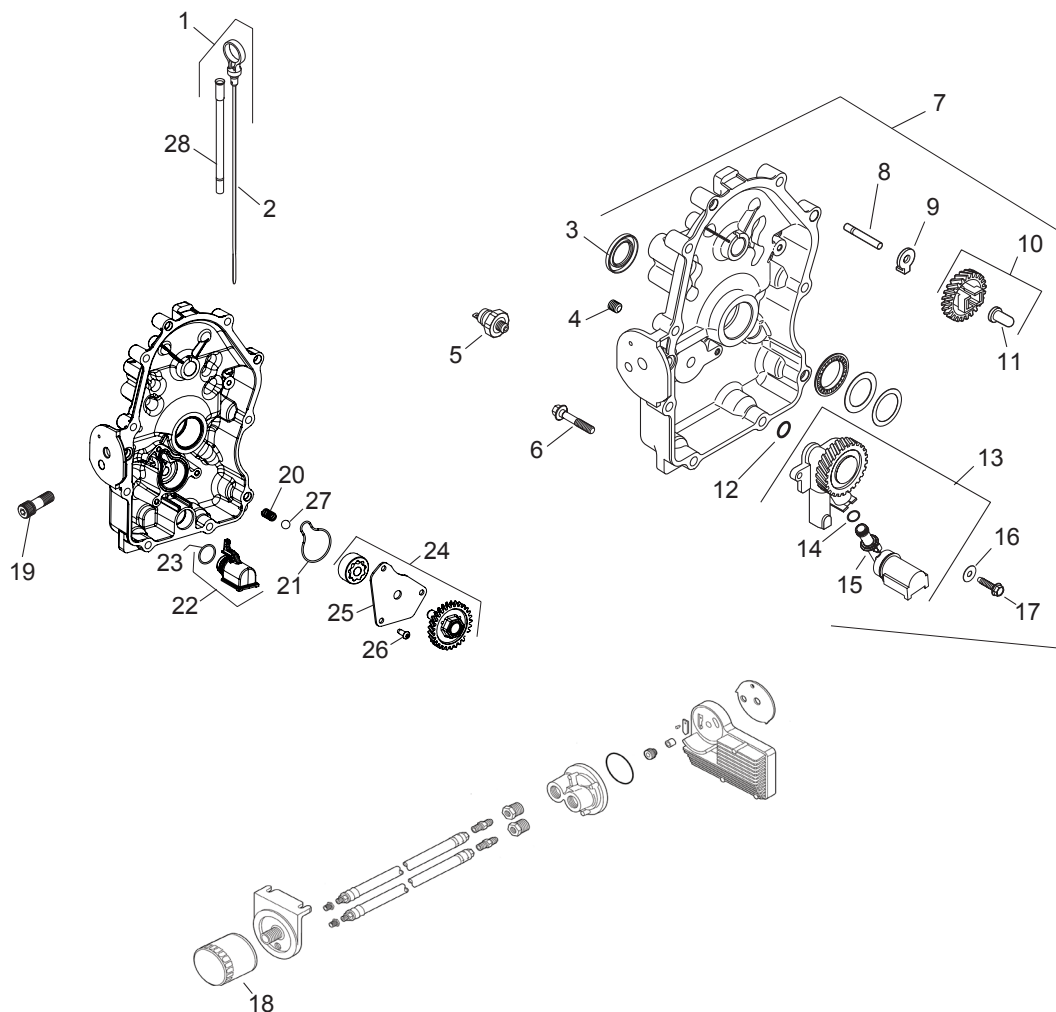
Ref.	Part Number	Description
1	KH-24-012-10-S	Camshaft Kit
2	KH-M-931010-S	Flat Washer, 9 MM
3	KH-28-032-09-S	Governor Cross Shaft Seal
4	KH-24-468-15-S	Flat Washer, $\frac{1}{32}$
5	KH-24-144-38-S	Governor Cross Shaft
6	KH-25-139-57-S	Square Headd Pipe Plug, $\frac{3}{8}$
7	KH-24-032-19-S	Oil Seal (Helix Lip)
8	KH-24-067-34-S	Connecting Rod Assembly
9	KH-24-380-16-S	Locating Pin
10	KH-52-139-09-S	Cup Plug
11	KH-24-018-01-S	Piston Pin Retainer
12	KH-24-108-18-S	Ring Set (Std)
—	KH-24-108-19-S	Ring Set (.08)
—	KH-24-108-20-S	Ring Set (.25)
—	KH-24-108-21-S	Ring Set (.50)
13	KH-24-874-54-S	Piston Assembly Kit w/ Ring (Std.)
—	KH-24-874-55-S	Piston Assembly Kit w/ Ring Set (.08)
—	KH-24-874-56-S	Piston Assembly Kit w/Ring Set (.25)
—	KH-24-874-57-S	Piston Assembly Kit w/ Ring Set (.50)
14	KH-24-018-09-S	Ring Retainer
15	KH-25-086-452-S	Rod Bolts Kit

Kohler CH680-3107 Crankshaft



Ref.	Part Number	Description
1	KH-24-014-347-S	Crankshaft (Includes 2)
2	KH-52-139-09-S	Cup Plug

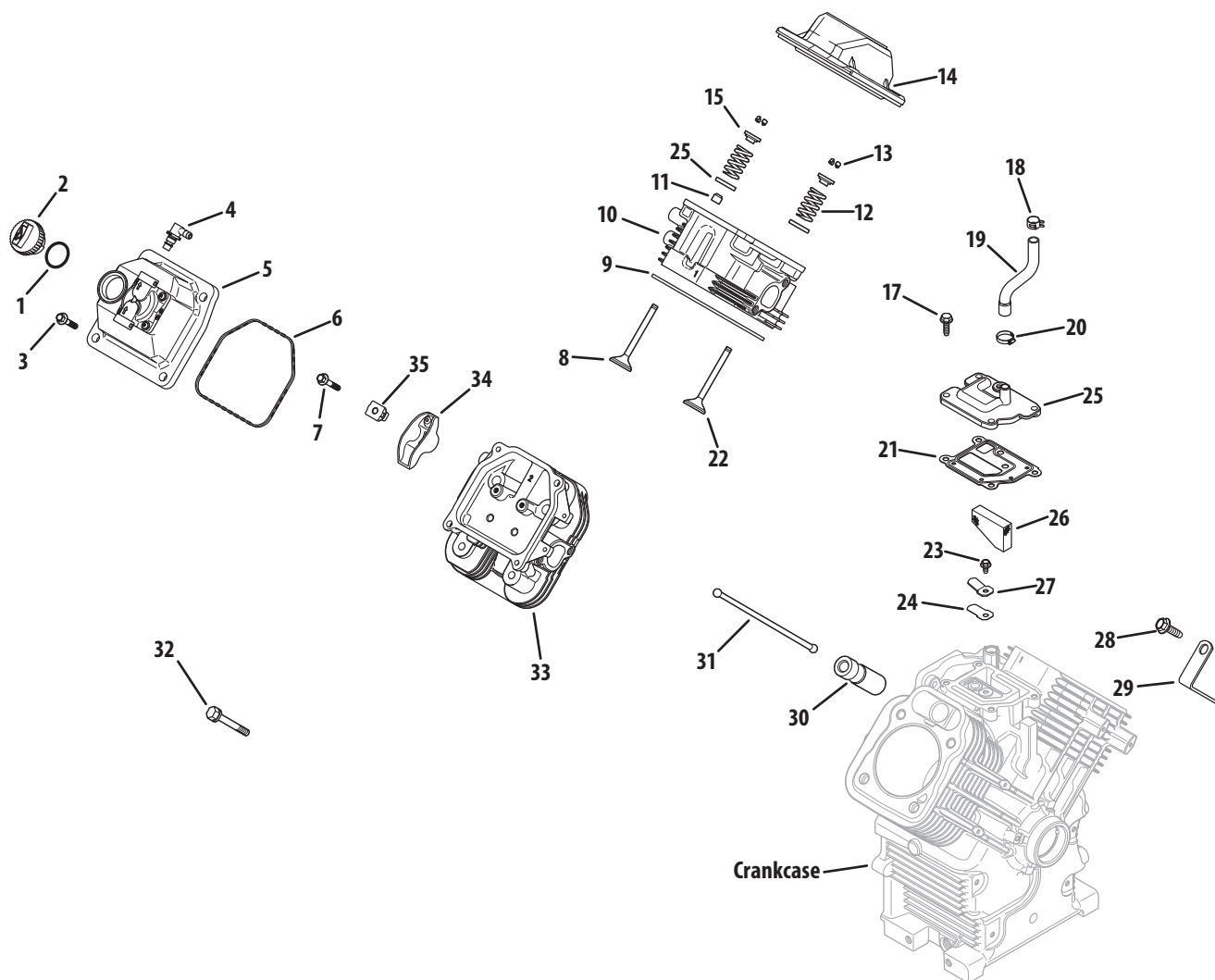
Kohler CH680-3107 Oil Pan/Lubrication



Ref.	Part Number	Description
1	KH-24-755-121-S	Dipstick/Dipstick Tubes Kit
2	KH-24-038-10-S	Dipstick
3	KH-25-032-06-S	Oil Seal
4	KH-25-139-60-S	Countersink Pipe Plug, 1/8
5	KH-25-099-27-S	Oil Pressure Switch
6	KH-25-086-17-S	Screw
—	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
7	KH-24-009-215-S	Closure Plate Assembly
8	KH-12-144-02	Governor Gear Shaft
9	KH-24-448-02-S	Locking Tab
10	KH-24-043-12	Governor Gear Kit w/ Pin
11	KH-12-380-01	Governor Regulating Pin
12	KH-24-153-08	O-Ring
13	KH-24-393-53-S	Oil Pump Assembly Kit
14	KH-24-153-01	Oil Pick-Up O-Ring

Ref.	Part Number	Description
15	KH-24-381-04	Oil Pick-Up
16	KH-X-25-53	Flat Washer, 1/4 x 5/8
17	KH-25-086-401-S	Thread Forming Screw
18	KH-52-050-02-S	Oil Filter
19	KH-24-136-01	Oil Filter Nipple
20	KH-24-089-74-S	Compression Spring
21	KH-24-153-33-S	Oil Pump Cover Seal
22	KH-24-381-13-S	Oil Pick-Up Assembly
23	KH-24-153-34-S	Oil Pick-Up O-Ring
24	KH-24-393-70-S	Oil Pump Assembly
25	KH-24-096-151-S	Oil Pump Cover
26	KH-25-086-414-S	Button Head Screw
27	KH-25-194-03-S	Pressure Relief Ball
28	KH-24-123-25-S	Dipstick Tube

Kohler CH680-3107 Head/Valve/Breather

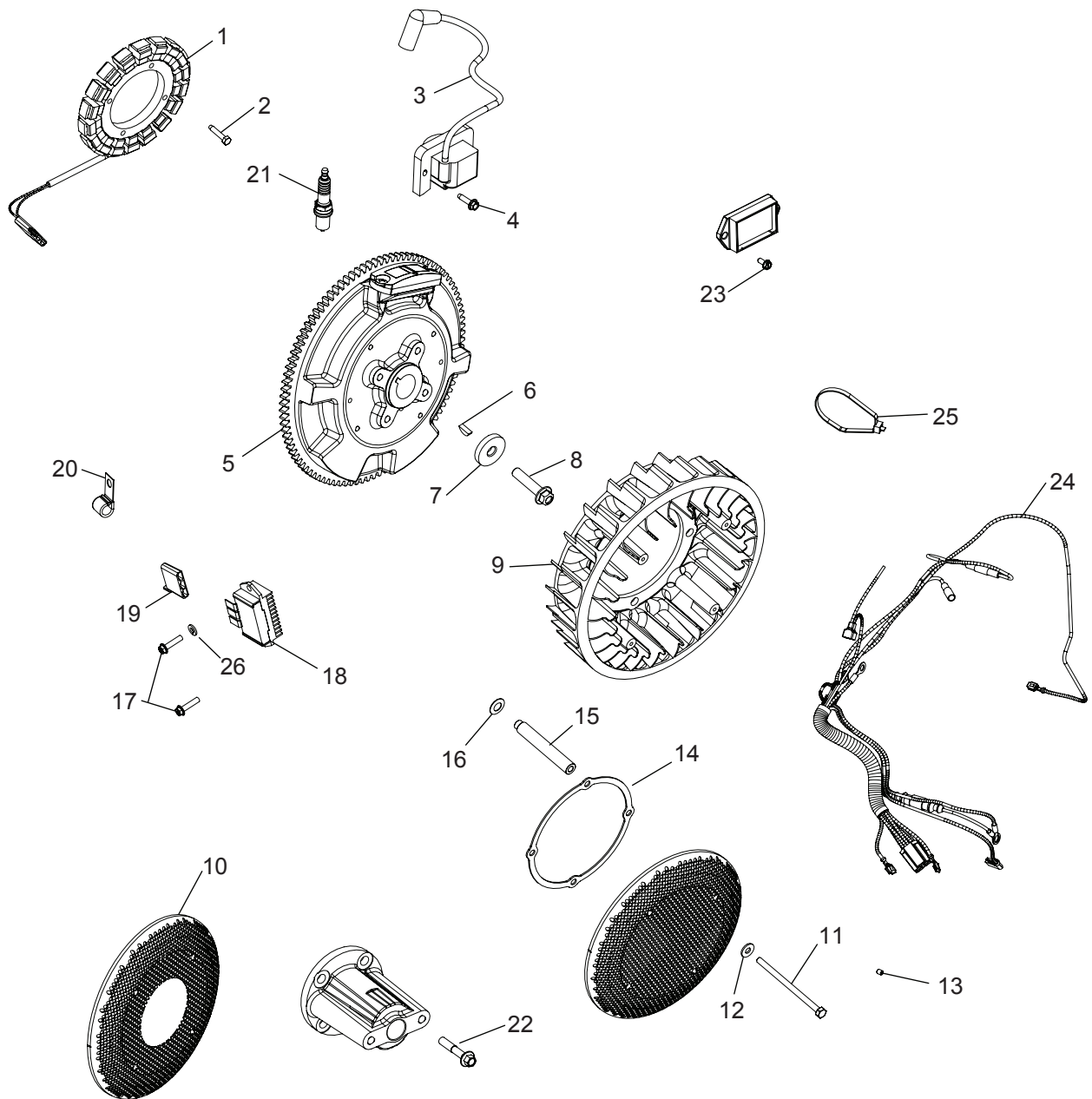


Kohler CH680-3107 Head/Valve/Breather

Ref.	Part Number	Description
1	KH-24-153-32-S	O-Ring
2	KH-24-227-02-S	Oil Fill Cap Assembly
3	KH-M-651030-S	Flange Screw, M6 x 1.0 x 30
4	KH-25-294-11-S	90 Degree Fitting Kit
5	KH-24-559-10-S	Valve Cover-Fuel Pump Kit
6	KH-24-153-30-S	Valve Cover O-Ring
7	KH-M-640034-S	Flange Screw, M6 x 1.0 x 34
8	KH-24-016-01	Exhaust Valve (Std)
—	KH-24-016-02	Exhaust Valve (.25)
9	KH-24-841-02-S	Cylinder Head Gasket Kit (C17-22)
10	KH-24-318-144-S	#1 Cylinder Head Assembly Kit
11	KH-25-032-14-S	Valve Stem Seal
12	KH-24-089-02	Valve Spring
13	KH-12-755-03	Retainer Kit
14	KH-24-755-141-S	Valve Cover-Plain Kit
15	KH-25-173-28-S	Valve Spring Cap
16	KH-235011-S	Spring Retainer
17	KH-25-086-396-S	Thread Forming Screw
18	KH-25-237-37-S	Spring Hose Clamp
19	KH-24-326-89-S	Breather Hose

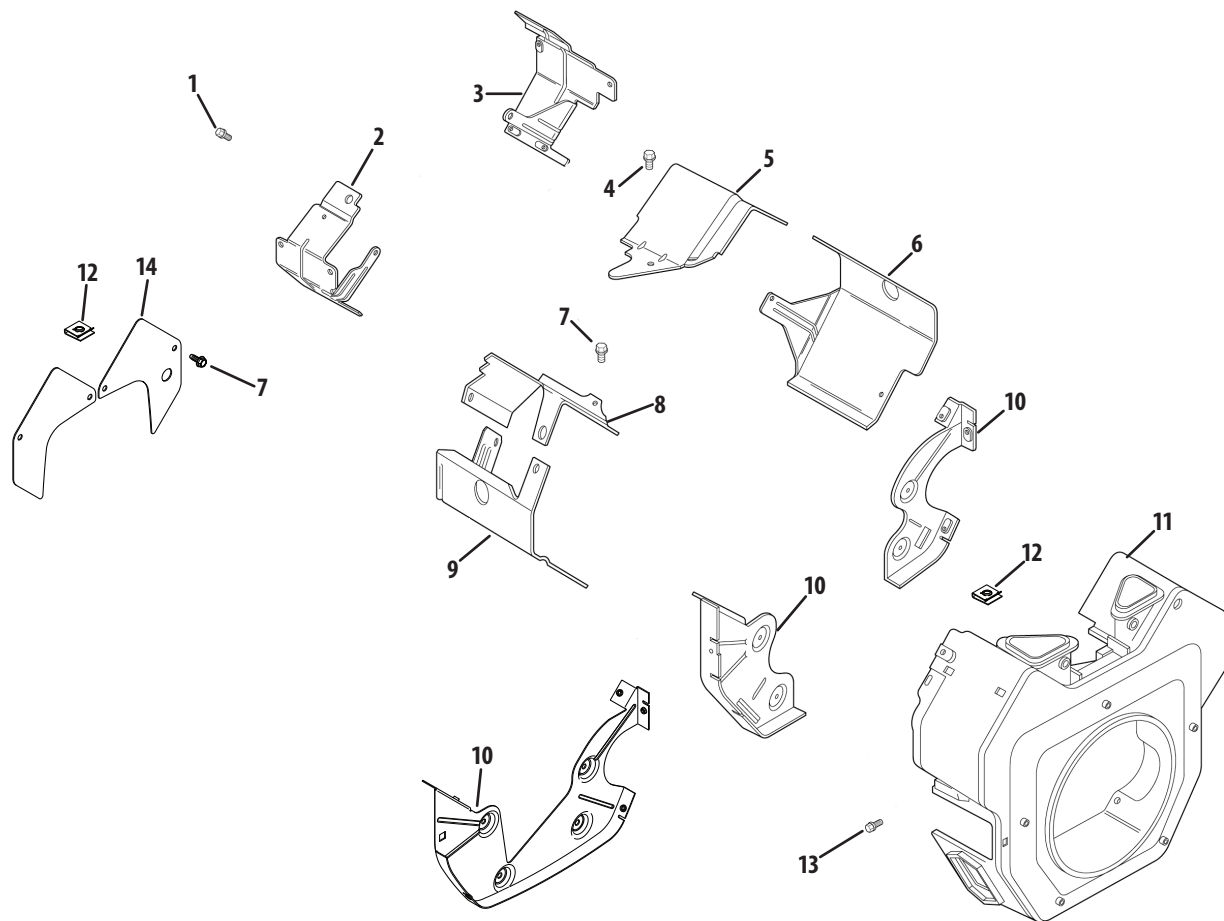
Ref.	Part Number	Description
20	KH-25-237-31-S	Hose Clamp (KM)
21	KH-24-041-67-S	Breather Gasket
22	KH-24-017-01	Intake Valve (Std)
—	KH-24-017-02	Intake Valve (.25)
23	KH-M-0545010	Flange Screw, M5 x .8 x 10
24	KH-24-402-03	Breather Reed
25	KH-24-033-01	Breather Assembly Kit
26	KH-24-050-11-S	Breather Filter
27	KH-66-018-04-S	Reed Retainer
28	KH-25-086-395-S	Thread Forming Screw
29	KH-25-445-03-S	Lift Strap
30	KH-25-351-11-S	Hydraulic Valve Lifter
31	KH-24-411-05	Push Rod
32	KH-62-086-08-S	Flange Screw, M10 x 1.5 x 90
33	KH-24-318-150-S	#2 Cylinder Head Assembly Kit
34	KH-24-755-66	Valve Train Kit
—	KH-25-186-01	Rocker Arm
35	KH-24-599-02-S	Rocker Arm Pivot
NS	KH-24-755-147-S	Cylinder Head Hardware Kit

Kohler CH680-3107 Ignition/Electrical



Ref.	Part Number	Description
1	KH-28-085-02-S	Kit, 25 Amp Stator Assembly
—	KH-54-755-03-S	Kit, 25 Amp Conversion
2	KH-25-086-412-S	Thread Forming Screw
3	KH-24-584-45-S	Module Ignition Key (CDI Fixed)
4	KH-25-086-472-S	Thread Forming Screw
5	KH-24-025-55-S	Flywheel
6	KH-X-42-15	Key, $\frac{3}{16} \times \frac{5}{8}$
7	KH-12-468-03	Flat Washer, $\frac{13}{32}$
8	KH-25-086-361-S	Flange Screw, M10 x 1.5 x 45
9	KH-24-755-253-S	Fan
10	KH-24-162-39-S	Grass Screen
11	KH-M-603100	Cap Screw, M6 x 1.0 x 99.5
12	KH-X-25-53	Flat Washer, $\frac{1}{4} \times \frac{5}{8}$
13	KH-25-086-43	Set Screw, #10-24 X $\frac{1}{4}$
14	KH-24-141-06	Support Ring
15	KH-24-112-14	Spacer
16	KH-24-468-11	Spring Washer, 10 MM
17	KH-25-086-157-S	Hex Flange Hi-Lo Screw
18	KH-25-403-29-S	Regulator/Rectifier
19	KH-25-155-41-S	Connector
20	KH-235173	Cable Clip
21	KH-12-132-02-S	Spark Plug (Std.)
22	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
23	KH-25-086-91-S	Washer Head Tap Screw, #8-18 x $\frac{1}{2}$
24	KH-24-176-188-S	Wiring Harness Assembly
25	KH-25-454-07-S	Tie
26	KH-25-468-30-S	Lock Washer
NS	KH-24-518-12-S	Lead
NS	KH-24-029-12	Drive Shaft Adapter

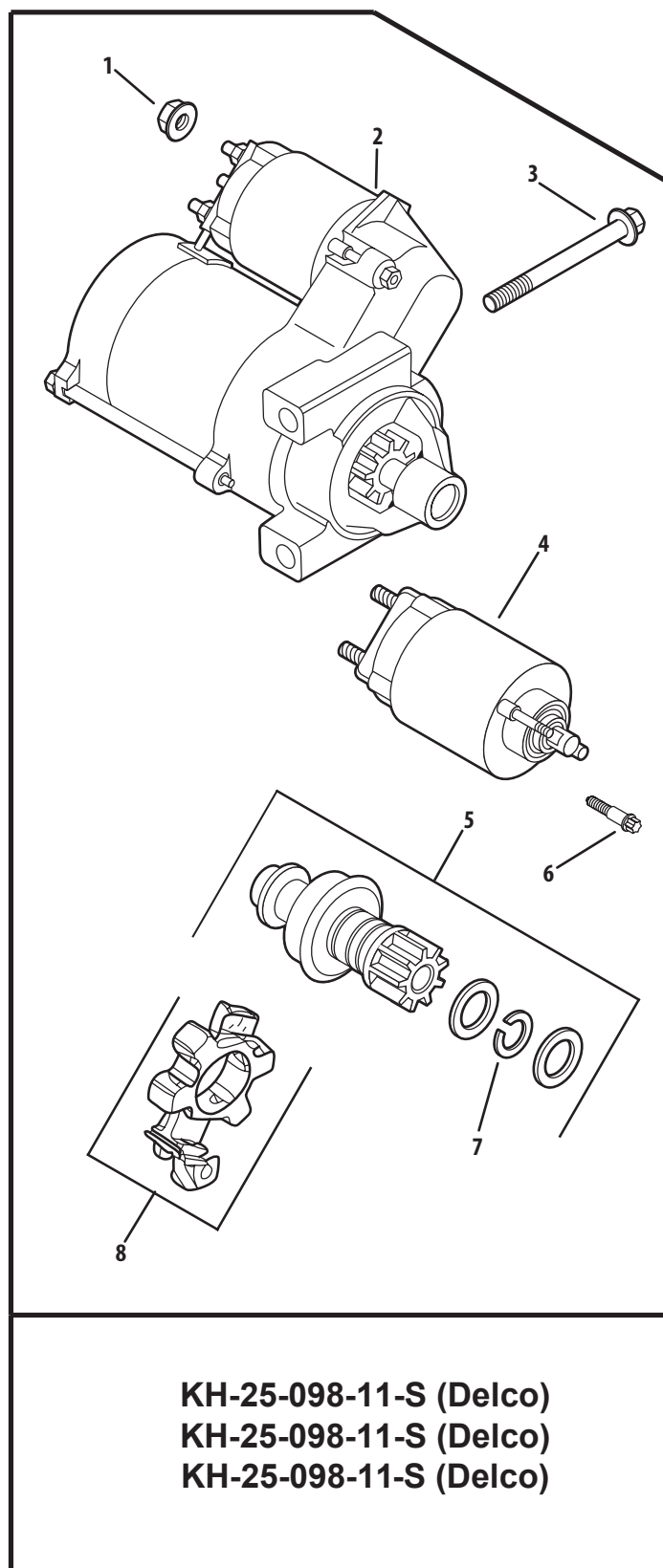
Kohler CH680-3107 Blower Housing & Baffles



Kohler CH680-3107 Blower Housing & Baffles

Ref.	Part Number	Description
1	N/A	Flange Screw, M6 x 1.0 x 10
2	KH-24-063-13-S	Ducted Air-Oil Filter Baffle
3	KH-24-063-12-S	Ducted Air-Starter Baffle
4	KH-25-086-400-S	Thread Forming Screw
5	KH-24-063-93-S	Valley Baffle, #1 Cylinder
6	KH-24-063-85-S	Cylinder Baffle Kit, #1 Side
7	KH-25-086-397-S	Thread Forming Screw
8	KH-24-063-94-S	Valley Baffle, #2 Cylinder
9	KH-24-063-88-S	Cylinder Baffle Kit, #2 Side
10	KH-24-146-59-S	Backing Plate Kit
11	KH-24-027-119-S	Blower Housing Assembly Kit
12	KH-25-154-13-S	Baffle Mounting Clip
13	KH-25-086-398-S	Thread Forming Screw
14	KH-25-755-20-S	Access Panel Kit
NS	KH-25-086-406-S	Thread Forming Screw
NS	KH-25-086-426-S	Thread Forming Screw

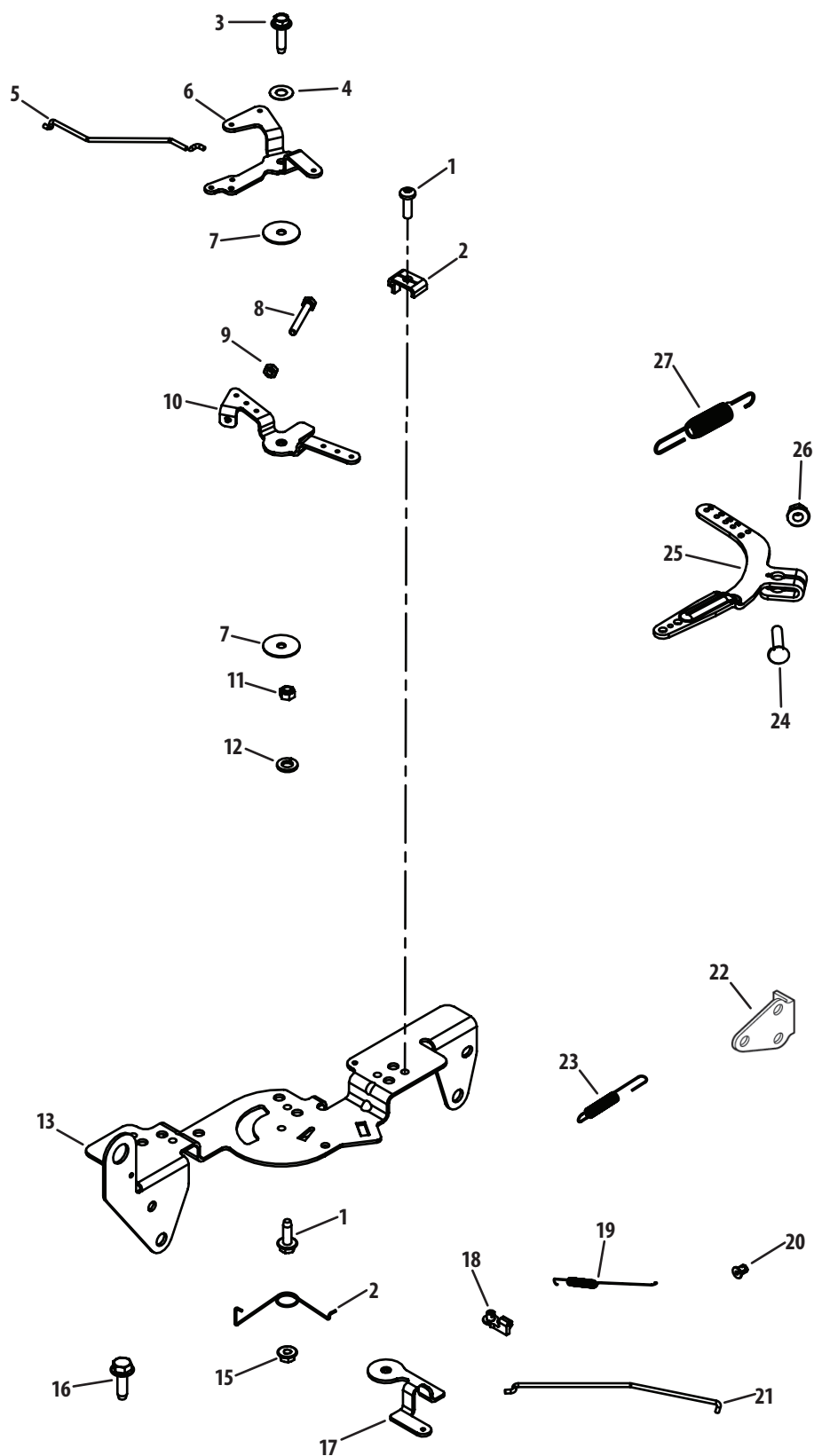
Kohler CH680-3107 Starting System



Ref.	Part Number	Description
1	712-3086	Flange Nut, M8 x 1.25
2	KH-25-098-11-S	Electric Starter (Solenoid Shift)
3	KH-M-851080-S	Flange Screw, M8 x 1.25 x 80
4	KH-25-435-06-S	Solenoid Kit
5	KH-25-755-33-S	Starter Pinion Kit
6	KH-25-086-113-S	External Torx Head Screw
7	KH-25-141-05-S	Retaining Ring
8	KH-25-221-01-S	Brush Holder Kit

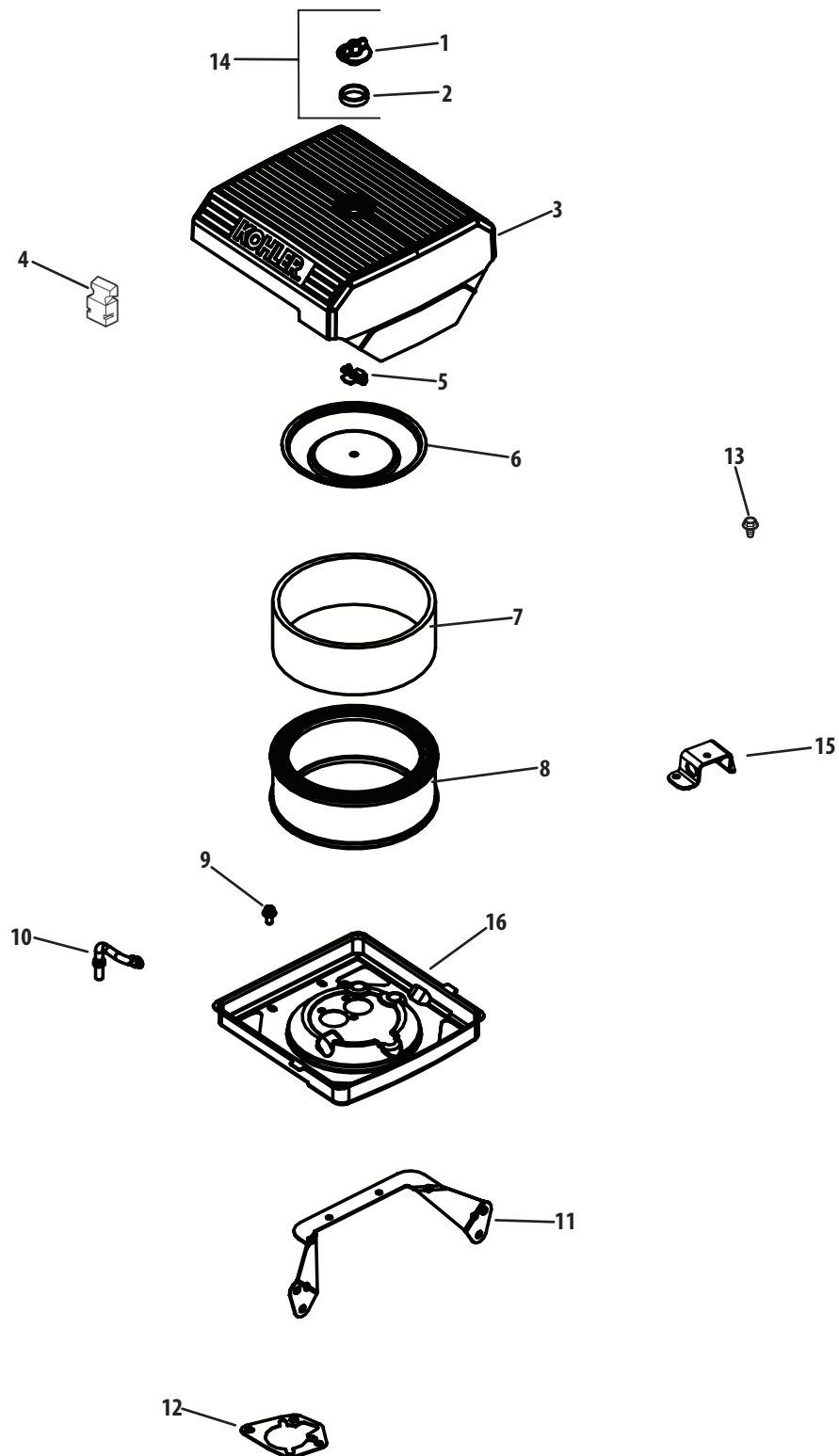
* Service starter components according to the part number printed on the starter. Starter components are NOT interchangeable. To replace complete Starter Assembly, order Part Number 25 098 09-S.

Kohler CH680-3107 Engine Controls



Ref.	Part Number	Description
1	KH-25-086-398-S	Thread Forming Screw
2	KH-12-237-01	Cable Clamp
3	KH-25-086-473-S	Thread Forming Screw
4	KH-41-468-03	Spring Washer, ¼
5	KH-24-079-21-S	Choke Linkage
6	KH-24-090-05	Choke Lever
7	KH-24-468-01	Flat Washer, 5.5 MM
8	KH-M-401030	Cap Screw, M4 x .7 x 30
9	KH-M-446030-S	Nut, M4 x 0.7
10	KH-24-090-13	Throttle Control Lever
11	KH-M-541050-S	Flange Nut, M5 x .8
12	KH-X-20-1	Spring Lock Washer, ¼
13	KH-24-126-176-S	Control Bracket
14	KH-24-089-03	Choke Return Spring
15	KH-M-547050-S	Lock Nut, M5 x .8
16	KH-25-086-396-S	Thread Forming Screw
17	KH-24-090-65-S	Throttle Actuator Lever
18	KH-25-158-11	Throttle Linkage Bushing
19	KH-24-089-01	Linkage Spring
20	KH-25-158-08	Linkage Retaining Bushing
21	KH-24-079-01	Throttle Linkage
22	KH-24-126-04-S	Bracket
23	KH-24-089-51-S	Throttle Limiter Spring
24	KH-24-211-03-S	Bolt, M6 x 1.0 x 25
25	KH-24-090-69-S	Governor Lever
26	KH-M-641060-S	Flange Nut, M6 x 1.0
27	KH-24-089-48-S	Governor Spring (Purple)

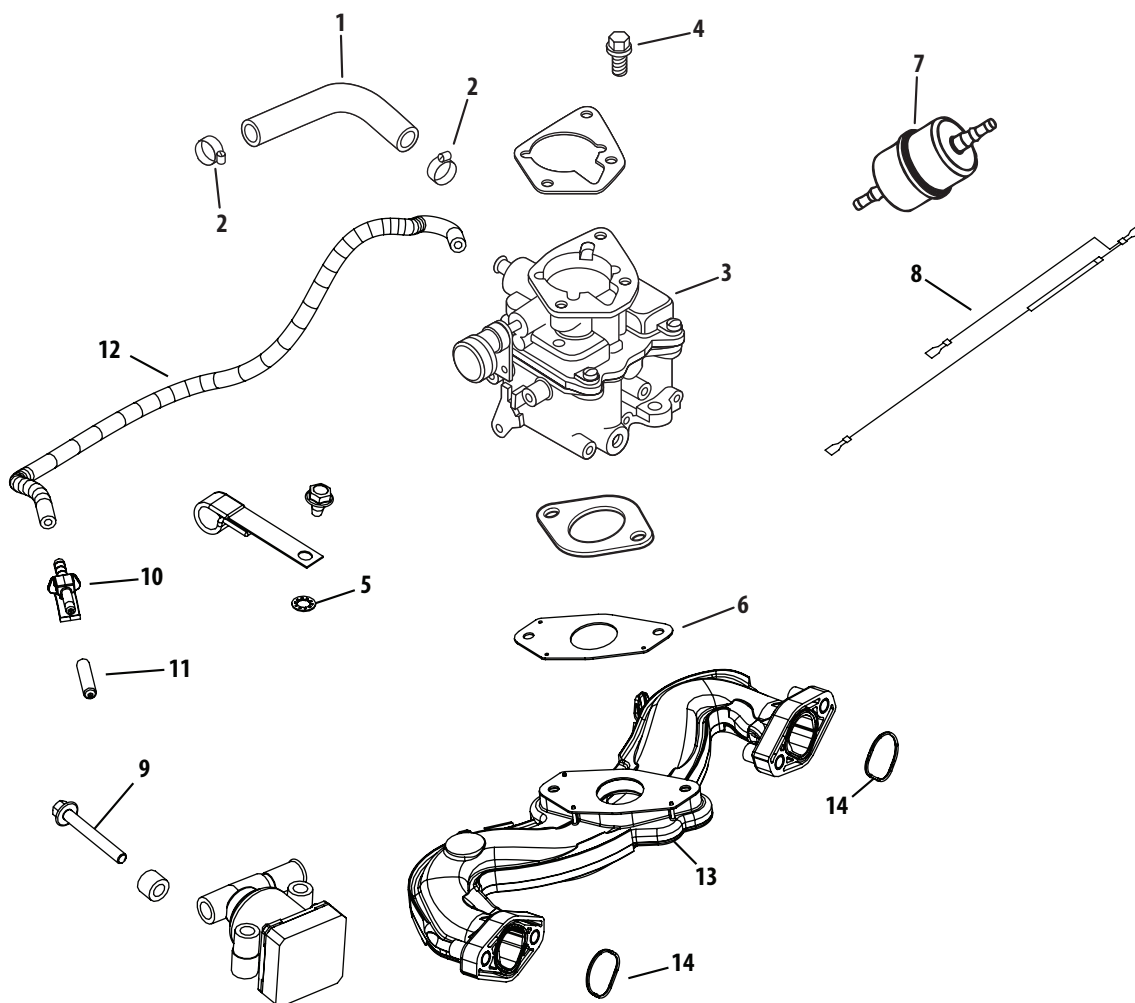
Kohler CH680-3107 Air Intake/Filtration



Kohler CH680-3107 Air Intake/Filtration

Ref.	Part Number	Description
1	KH-25-341-04-S	Cover Knob
2	KH-24-153-20-S	O-Ring
3	KH-24-096-133-S	A/C Cover
4	KH-24-032-03	Inner Air Cleaner Seal
5	KH-12-100-01	Wing Nut
6	KH-24-096-01	Inner Air Cleaner Cover
7	KH-47-883-03-S1	Pre-cleaner Element (Low)
8	KH-47-883-03-S1	Air Cleaner Element
9	KH-24-294-27-S	Evaporative Hose Connector
10	KH-24-326-131-S	Evap Hose
11	KH-24-126-130-S	Air Cleaner Base Bracket
12	KH-24-041-06	Air Cleaner Base Gasket
13	KH-25-086-400-S	Thread Forming Screw
14	KH-54-755-01-S	Knob Kit w/ Seal
15	KH-24-126-206-S	Air Cleaner Bracket
16	KH-24-094-84-S	Air Cleaner Base Kit
NS	KH-24-086-53-S	Flange Thread Screw, M6 x 1.0 x 16

Kohler CH680-3107 Fuel System

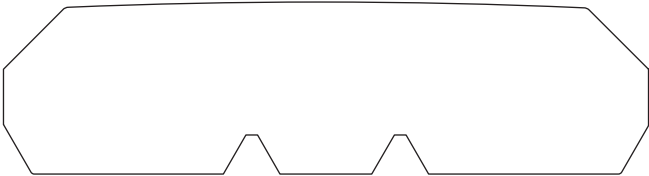
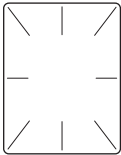


Ref.	Part Number	Description
1	KH-25-111-81-S	Low Permeation Fuel Hose, 24"
2	KH-25-237-31-S	Hose Clamp
3	KH-24-853-58-S	Carburetor Kit w/ Gaskets
4	KH-25-086-124-S	Flange Screw, M6 x 1.0 x 25
5	KH-X-22-11	Internal Tooth Lock Washer, 1/4
6	KH-24-041-53-S	Carburetor Gasket
7	KH-24-050-13-S	Fuel Filter
8	KH-24-518-24-S	Ground Lead
9	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
10	KH-25-155-51-S	Evaporative Connector
11	KH-25-173-33-S	Masking Cap
12	KH-25-326-08-S	Evaporative Hose, 20"
13	KH-24-164-93-S	Intake Manifold Kit
14	KH-24-153-27-S	Intake Port O-Ring



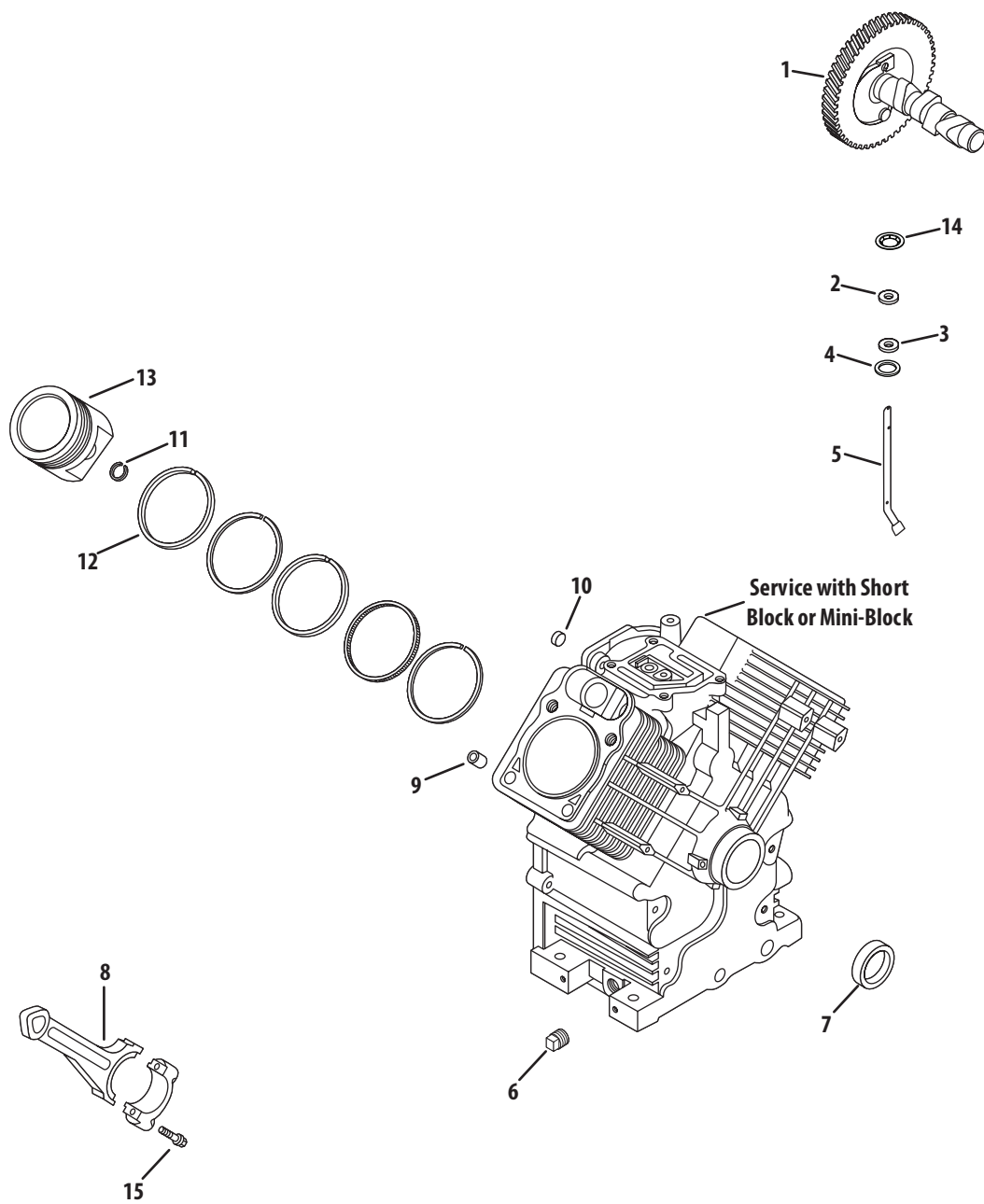
Ref.	Part Number	Description
1	KH-25-072-24-S	Stud, M8 x 1.25 x 33

Kohler CH680-3107 Labels



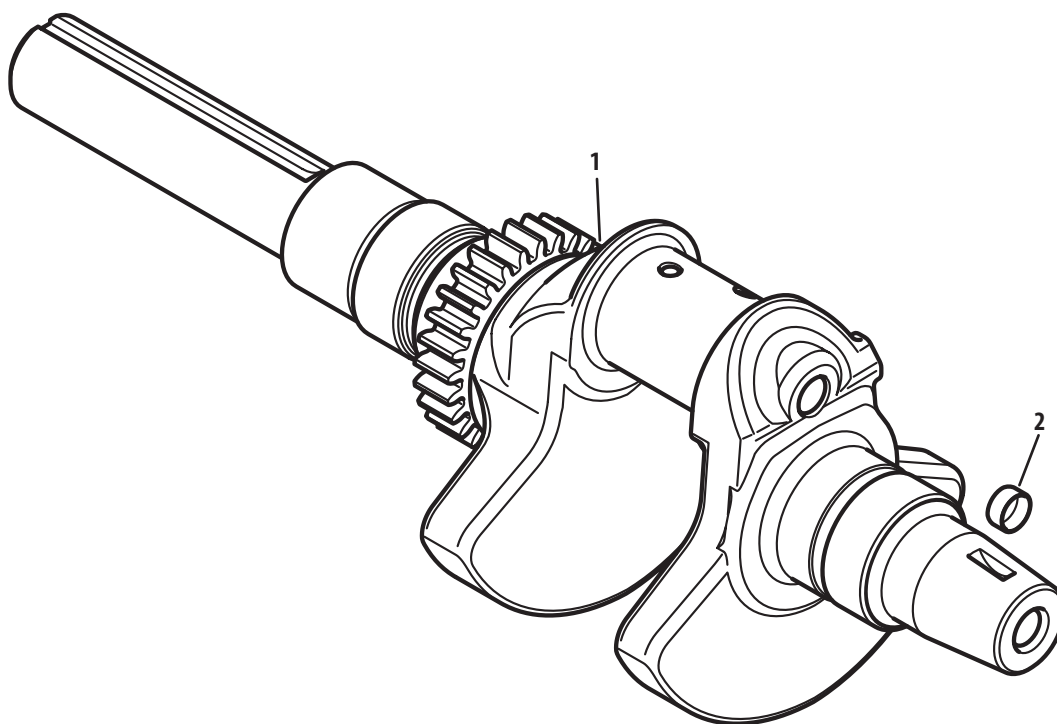
Ref.	Part Number	Description
1	KH-25-113-70-S	Clear Laminate Decal
2	KH-24-113-411-S	Oil Sentry Decal

Kohler CH740-3328 Crankcase



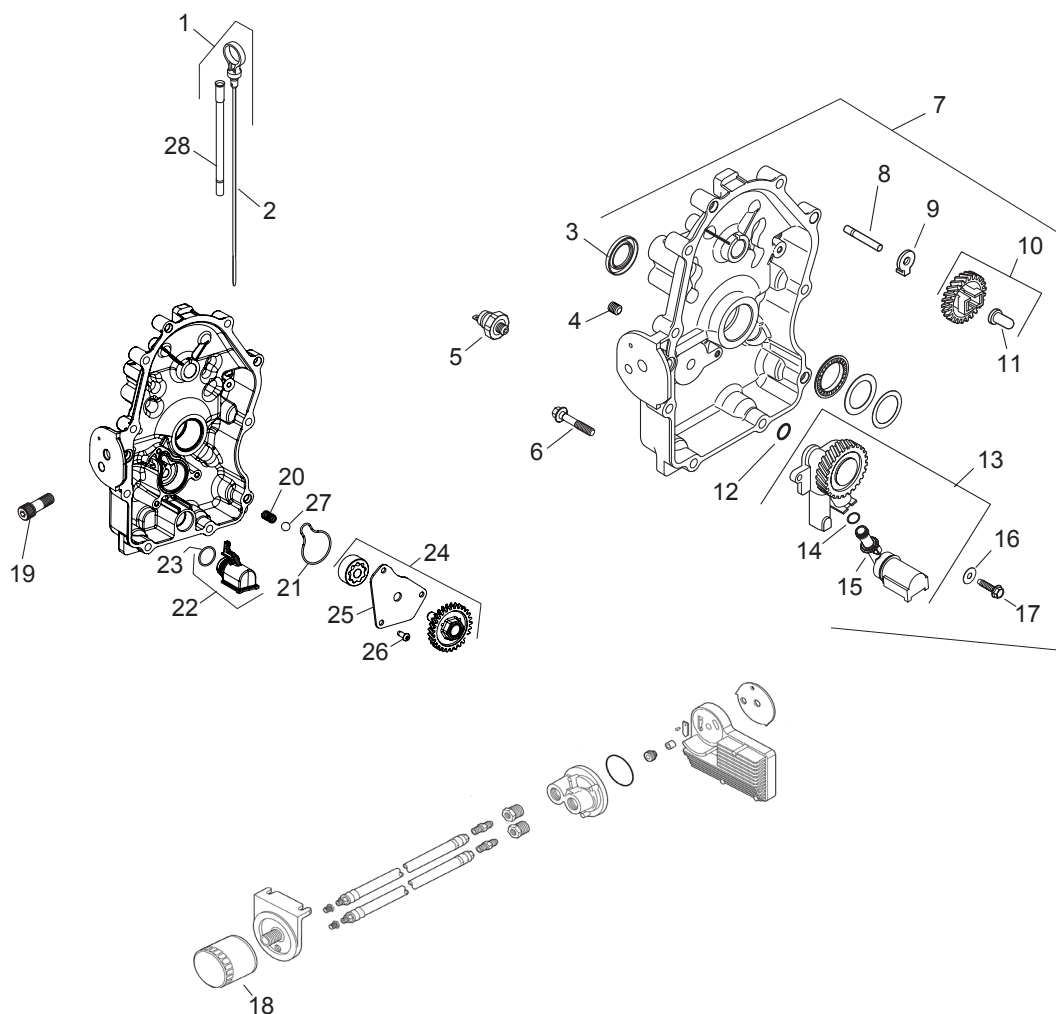
Ref.	Part Number	Description
1	KH-24-012-18-S	Camshaft Kit
2	KH-M-931010-S	Flat Washer, 9 MM
3	KH-28-032-09-S	Governor Cross Shaft Seal
4	KH-24-468-15-S	Flat Washer, $\frac{11}{32}$
5	KH-24-144-38-S	Governor Cross Shaft
6	KH-25-139-57-S	Square Headd Pipe Plug, $\frac{3}{8}$
7	KH-24-032-19-S	Oil Seal (Helix Lip)
8	KH-24-067-34-S	Connecting Rod Assembly
9	KH-24-380-16-S	Locating Pin
10	KH-52-139-09-S	Cup Plug
11	KH-24-018-01-S	Piston Pin Retainer
12	KH-24-108-14-S	Ring Set (Std)
—	KH-24-108-15-S	Ring Set (.08)
—	KH-24-108-16-S	Ring Set (.25)
—	KH-24-108-17-S	Ring Set (.50)
13	KH-25-874-13-S	Piston Assembly Kit w/ Ring (Std.)
—	KH-25-874-02-S	Piston Assembly Kit w/ Ring Set (.08)
—	KH-25-874-08-S	Piston Assembly Kit w/Ring Set (.25)
—	KH-25-874-17-S	Piston Assembly Kit w/ Ring Set (.50)
14	KH-24-018-09-S	Ring Retainer
15	KH-25-086-452-S	Rod Bolts Kit

Kohler CH740-3328 Crankshaft



Ref.	Part Number	Description
1	KH-24-014-347-S	Crankshaft (Includes 2)
2	KH-52-139-09-S	Cup Plug

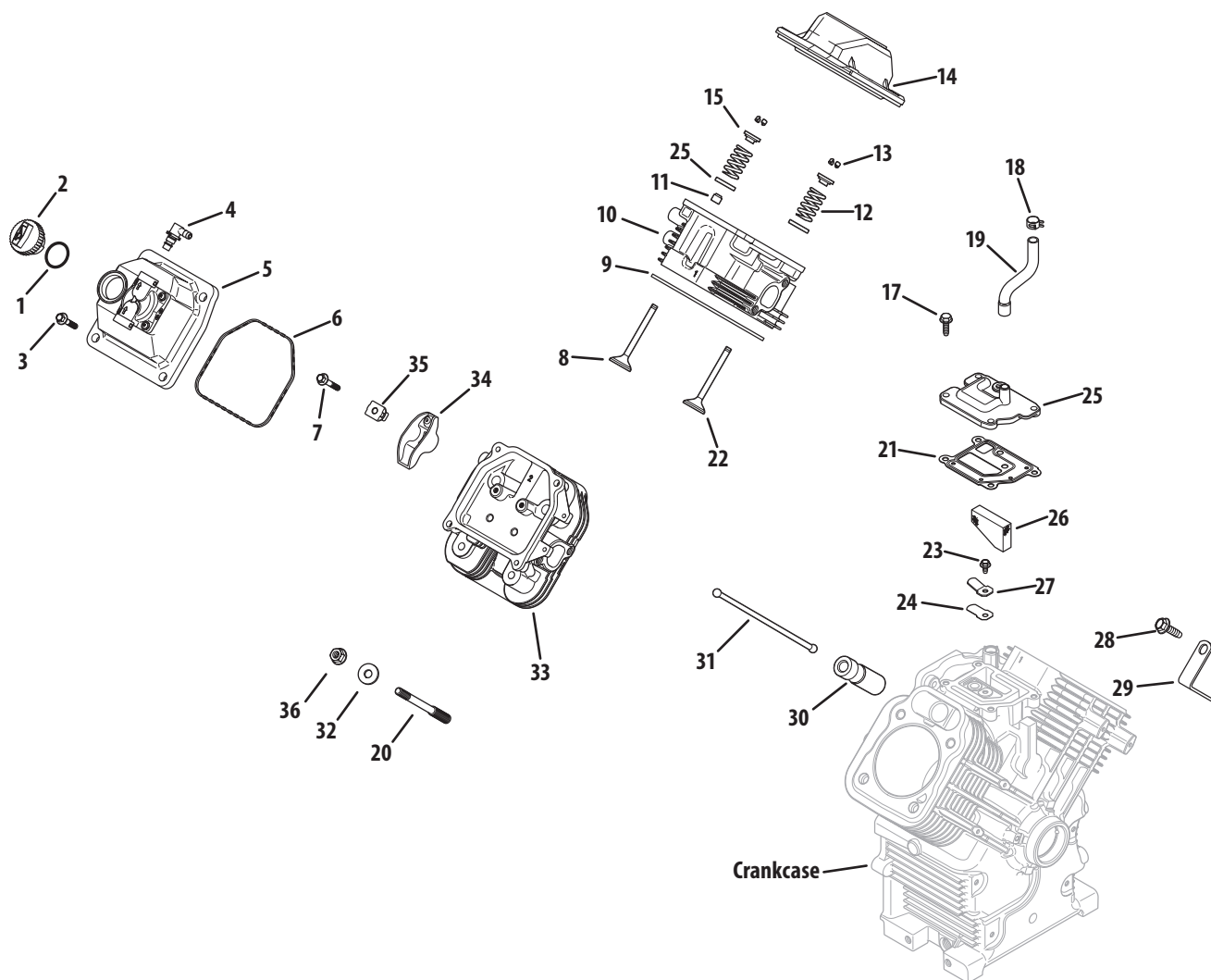
Kohler CH740-3328 Oil Pan/Lubrication



Ref.	Part Number	Description
1	KH-24-755-121-S	Dipstick/Dipstick Tubes Kit
2	KH-24-038-10-S	Dipstick
3	KH-25-032-06-S	Oil Seal
4	KH-25-139-60-S	Countersink Pipe Plug, 1/8
5	KH-25-099-27-S	Oil Pressure Switch
6	KH-25-086-17-S	Screw
—	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
7	KH-24-009-85-S	Closure Plate Assembly
8	KH-12-144-02	Governor Gear Shaft
9	KH-24-448-02-S	Locking Tab
10	KH-24-043-12	Governor Gear Kit w/ Pin
11	KH-12-380-01	Governor Regulating Pin
12	KH-24-153-08	O-Ring
13	KH-24-393-53-S	Oil Pump Assembly Kit
14	KH-24-153-01	Oil Pick-Up O-Ring

Ref.	Part Number	Description
15	KH-24-381-04	Oil Pick-Up
16	KH-X-25-53	Flat Washer, 1/4 x 5/8
17	KH-25-086-401-S	Thread Forming Screw
18	KH-52-050-02-S	Oil Filter
19	KH-24-136-01	Oil Filter Nipple
20	KH-24-089-74-S	Compression Spring
21	KH-24-153-33-S	Oil Pump Cover Seal
22	KH-24-381-13-S	Oil Pick-Up Assembly
23	KH-24-153-34-S	Oil Pick-Up O-Ring
24	KH-24-393-70-S	Oil Pump Assembly
25	KH-24-096-151-S	Oil Pump Cover
26	KH-25-086-414-S	Button Head Screw
27	KH-25-194-03-S	Pressure Relief Ball
28	KH-24-123-25-S	Dipstick Tube

Kohler CH740-3328 Head/Valve/Breather

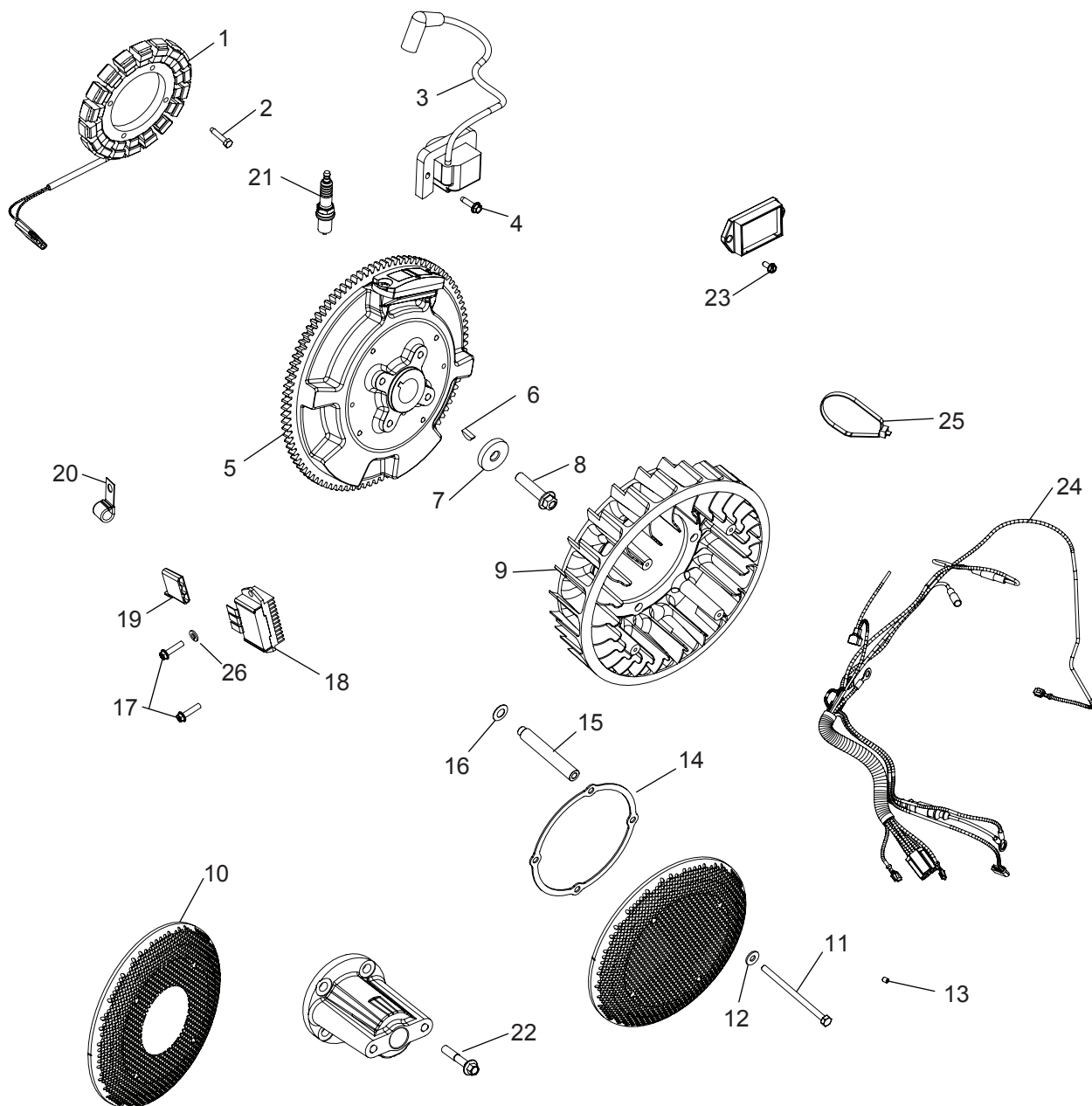


Kohler CH740-3328 Head/Valve/Breather

Ref.	Part Number	Description
1	KH-24-153-32-S	O-Ring
2	KH-24-227-02-S	Oil Fill Cap Assembly
3	KH-M-651030-S	Flange Screw, M6 x 1.0 x 30
4	KH-25-294-11-S	90 Degree Fitting Kit
5	KH-24-559-10-S	Valve Cover-Fuel Pump Kit
6	KH-24-153-30-S	Valve Cover O-Ring
7	KH-M-640034-S	Flange Screw, M6 x 1.0 x 34
8	KH-24-016-01	Exhaust Valve (Std)
—	KH-24-016-02	Exhaust Valve (.25)
9	KH-24-841-04-S	Cylinder Head Gasket Kit (C17-22)
10	KH-24-318-143-S	#1 Cylinder Head Assembly Kit
11	KH-25-032-14-S	Valve Stem Seal
12	KH-24-089-02	Valve Spring
13	KH-12-755-03	Retainer Kit
14	KH-24-755-141-S	Valve Cover-Plain Kit
15	KH-25-173-28-S	Valve Spring Cap
16	KH-235011-S	Spring Retainer
17	KH-25-086-396-S	Thread Forming Screw
18	KH-25-237-37-S	Spring Hose Clamp
19	KH-24-326-89-S	Breather Hose
20	KH-24-072-09-S	Stud, M8 x 1.25

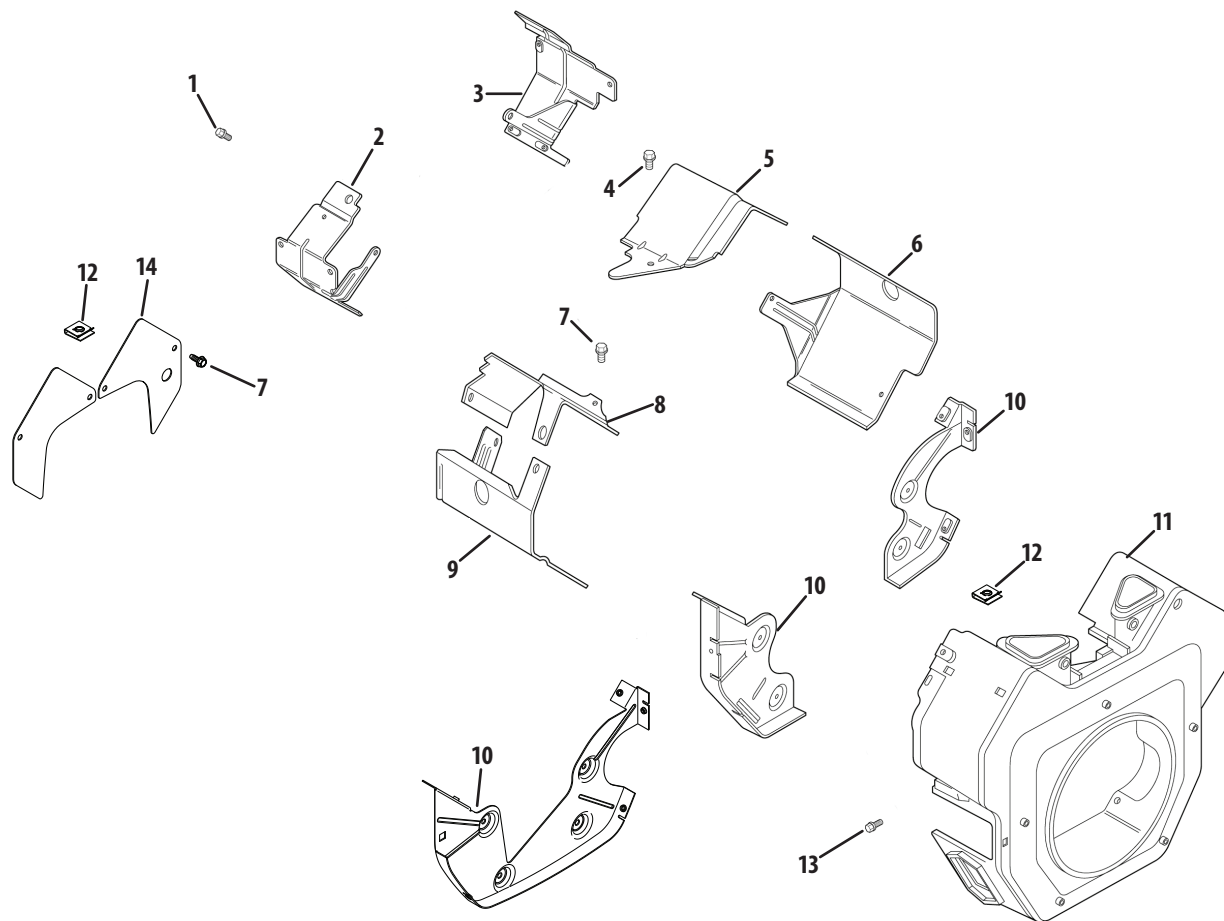
Ref.	Part Number	Description
21	KH-24-041-67-S	Breather Gasket
22	KH-24-017-01	Intake Valve (Std)
—	KH-24-017-02	Intake Valve (.25)
23	KH-M-0545010	Flange Screw, M5 x .8 x 10
24	KH-24-402-03	Breather Reed
25	KH-24-033-01	Breather Assembly Kit
26	KH-24-050-11-S	Breather Filter
27	KH-66-018-04-S	Reed Retainer
28	KH-25-086-395-S	Thread Forming Screw
29	KH-25-445-03-S	Lift Strap
30	KH-25-351-11-S	Hydraulic Valve Lifter
31	KH-24-411-05	Push Rod
32	KH-24-468-16-S	Flat Washer, 8.6MM
33	KH-24-318-149-S	#2 Cylinder Head Assembly Kit
34	KH-24-755-66	Valve Train Kit
—	KH-25-186-01	Rocker Arm
35	KH-24-599-02-S	Rocker Arm Pivot
36	KH-24-100-10-S	Nut, Flange, M8 x 1.25
NS	KH-24-755-147-S	Cylinder Head Hardware Kit
NS	KH-25-141-06-S	Installation Tool
NS	KH-25-357-14-S	Camshaft Lubricant

Kohler CH740-3328 Ignition/Electrical



Ref.	Part Number	Description
1	KH-28-085-02-S	Kit, 25 Amp Stator Assembly
—	KH-54-755-03-S	Kit, 25 Amp Conversion
2	KH-25-086-412-S	Thread Forming Screw
3	KH-25-584-104-S	Module Ignition Key
4	KH-25-086-472-S	Thread Forming Screw
5	KH-24-025-58-S	Flywheel
6	KH-X-42-15	Key, $\frac{3}{16} \times \frac{5}{8}$
7	KH-12-468-03	Flat Washer, $\frac{13}{32}$
8	KH-25-086-361-S	Flange Screw, M10 x 1.5 x 45
9	KH-24-755-253-S	Fan
10	KH-24-162-39-S	Grass Screen
11	KH-M-603100	Cap Screw, M6 x 1.0 x 99.5
12	KH-X-25-53	Flat Washer, $\frac{1}{4} \times \frac{5}{8}$
13	KH-25-086-43	Set Screw, #10-24 X $\frac{1}{4}$
14	KH-24-141-06	Support Ring
15	KH-24-112-14	Spacer
16	KH-24-468-11	Spring Washer, 10 MM
17	KH-25-086-157-S	Hex Flange Hi-Lo Screw
18	KH-25-403-29-S	Regulator/Rectifier
19	KH-25-155-41-S	Connector
20	KH-235173	Cable Clip
21	KH-12-132-02-S	Spark Plug (Std.)
22	KH-24-086-17-S	Flange Screw, M8 x 1.25 x 45
23	KH-25-086-91-S	Washer Head Tap Screw, #8-18 x $\frac{1}{2}$
24	KH-24-176-188-S	Wiring Harness Assembly
25	KH-25-454-07-S	Tie
26	KH-25-468-30-S	Lock Washer
NS	KH-24-518-12-S	Lead
NS	719-3096	Drive Shaft Adapter

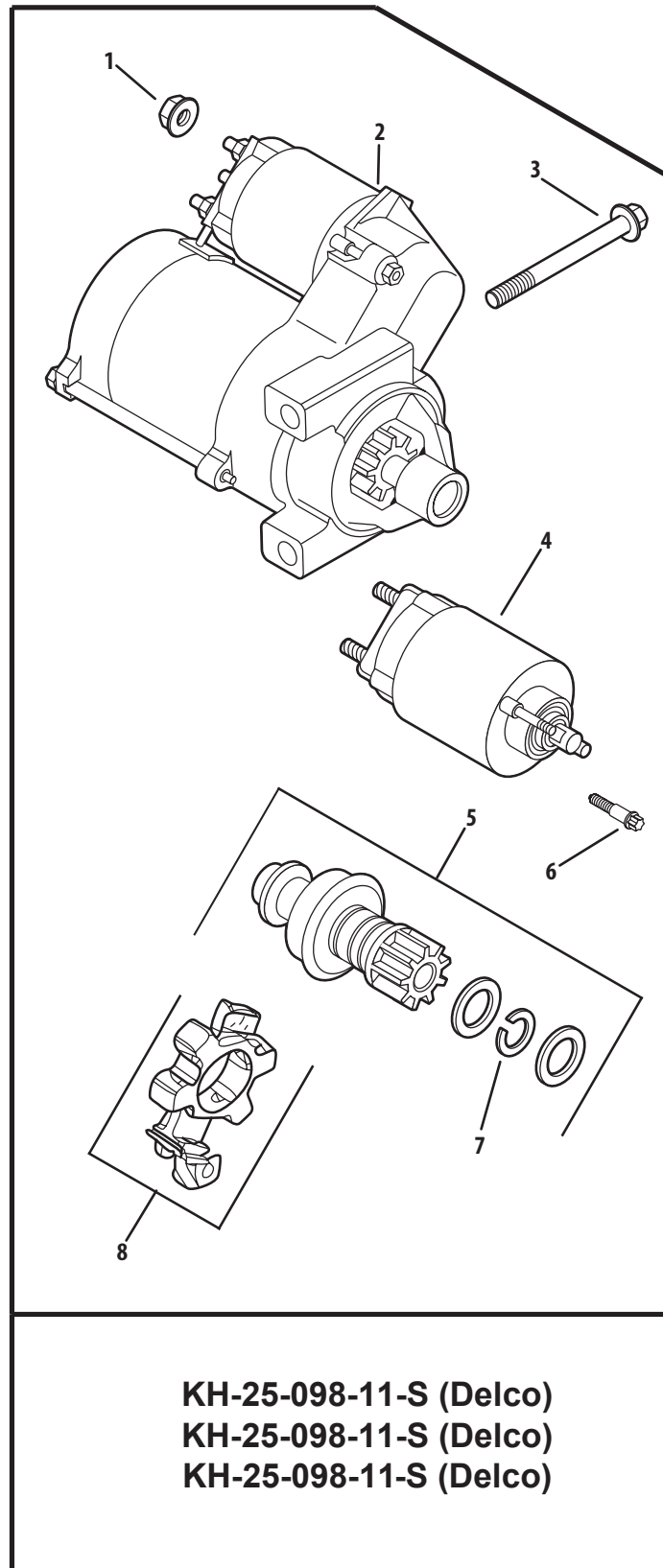
Kohler CH740-3328 Blower Housing & Baffles



Kohler CH740-3328 Blower Housing & Baffles

Ref.	Part Number	Description
1	KH-M-639010-S	Flange Screw, M6 x 1.0 x 10
2	KH-24-063-13-S	Ducted Air-Oil Filter Baffle
3	KH-24-063-12-S	Ducted Air-Starter Baffle
4	KH-25-086-400-S	Thread Forming Screw
5	KH-24-063-93-S	Valley Baffle, #1 Cylinder
6	KH-24-063-85-S	Cylinder Baffle Kit, #1 Side
7	KH-25-086-397-S	Thread Forming Screw
8	KH-24-063-94-S	Valley Baffle, #2 Cylinder
9	KH-24-063-88-S	Cylinder Baffle Kit, #2 Side
10	KH-24-146-59-S	Backing Plate Kit
11	KH-24-027-119-S	Blower Housing Assembly Kit
12	KH-25-154-13-S	Baffle Mounting Clip
13	KH-25-086-398-S	Thread Forming Screw
14	KH-25-755-20-S	Access Panel Kit
NS	KH-25-086-406-S	Thread Forming Screw
NS	KH-25-086-426-S	Thread Forming Screw

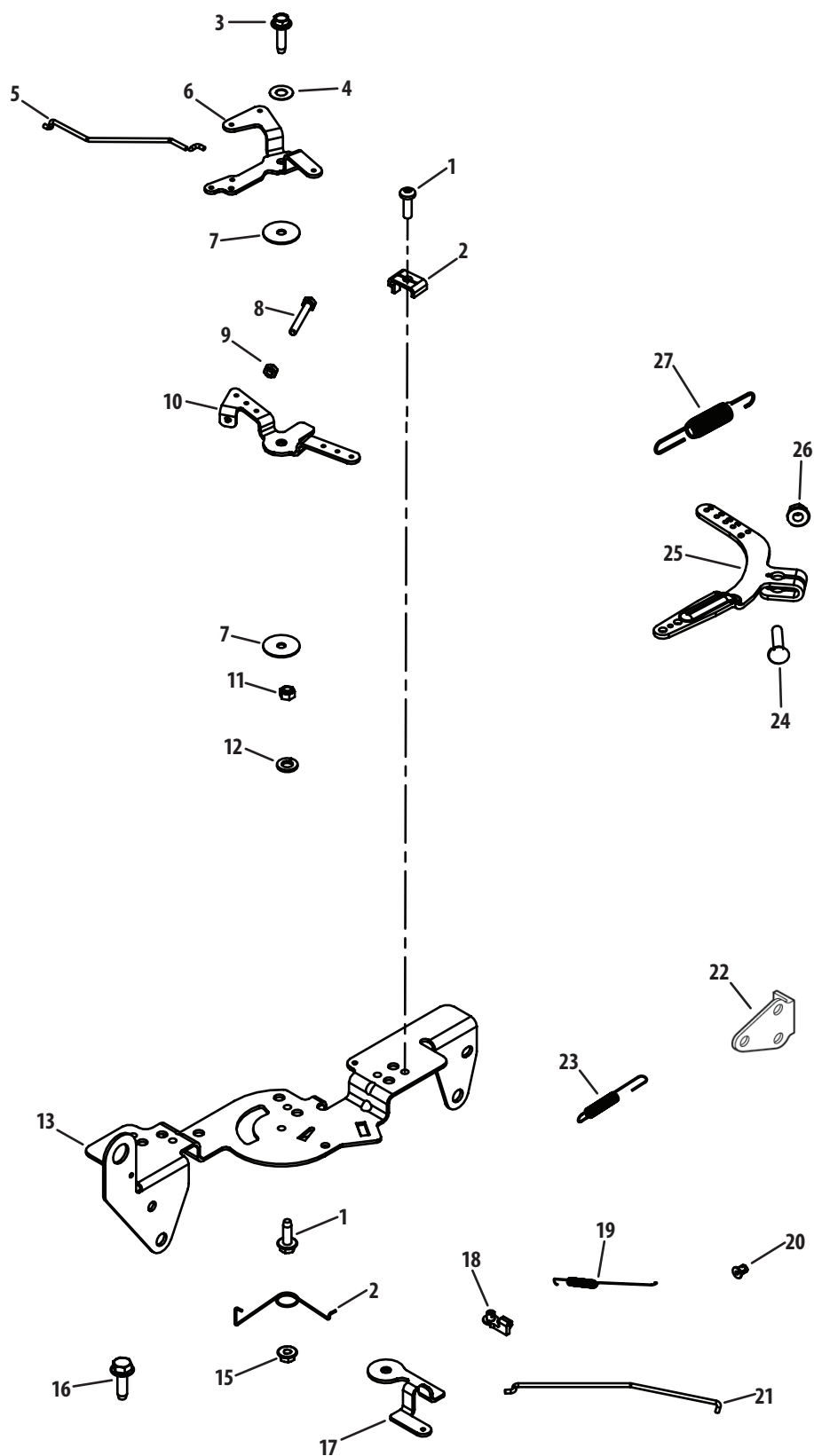
Kohler CH740-3328 Starting System



Ref.	Part Number	Description
1	712-3086	Flange Nut, M8 x 1.25
2	KH-25-098-11-S	Electric Starter (Solenoid Shift)
3	KH-M-851080-S	Flange Screw, M8 x 1.25 x 80
4	KH-25-435-06-S	Solenoid Kit
5	KH-25-755-33-S	Starter Pinion Kit
6	KH-25-086-113-S	External Torx Head Screw
7	KH-25-141-05-S	Retaining Ring
8	KH-25-221-01-S	Brush Holder Kit

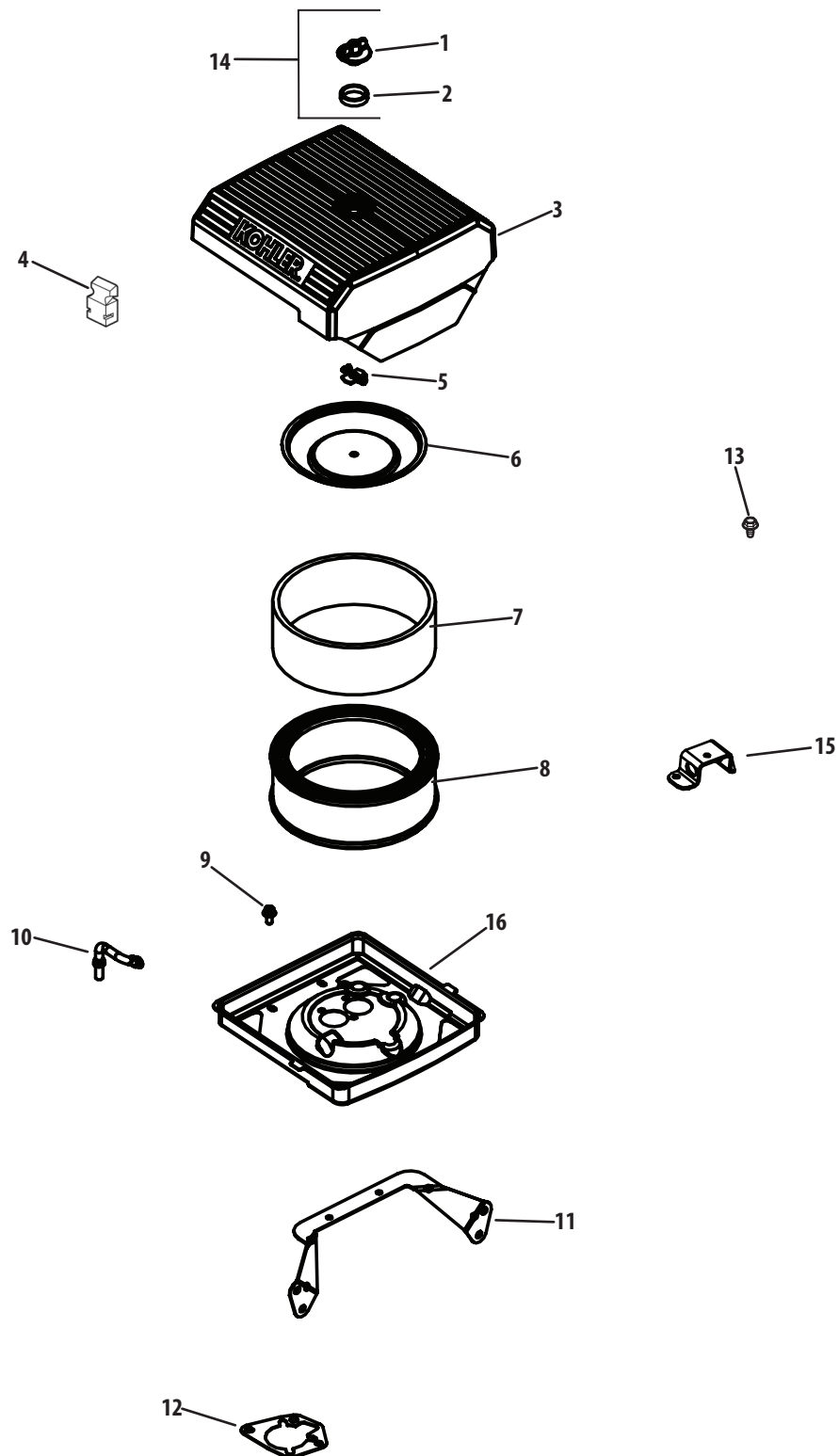
* Service starter components according to the part number printed on the starter. Starter components are NOT interchangeable. To replace complete Starter Assembly, order Part Number 25 098 09-S.

Kohler CH740-3328 Engine Controls



Ref.	Part Number	Description
1	KH-25-086-398-S	Thread Forming Screw
2	KH-12-237-01	Cable Clamp
3	KH-25-086-473-S	Thread Forming Screw
4	KH-41-468-03	Spring Washer, ¼
5	KH-24-079-21-S	Choke Linkage
6	KH-24-090-05	Choke Lever
7	KH-24-468-01	Flat Washer, 5.5 MM
8	KH-M-401030	Cap Screw, M4 x .7 x 30
9	KH-M-446030-S	Nut, M4 x 0.7
10	KH-24-090-13	Throttle Control Lever
11	KH-M-541050-S	Flange Nut, M5 x .8
12	KH-X-20-1	Spring Lock Washer, ¼
13	KH-24-126-176-S	Control Bracket
14	KH-24-089-03	Choke Return Spring
15	KH-M-547050-S	Lock Nut, M5 x .8
16	KH-25-086-396-S	Thread Forming Screw
17	KH-24-090-65-S	Throttle Actuator Lever
18	KH-25-158-11	Throttle Linkage Bushing
19	KH-24-089-01	Linkage Spring
20	KH-25-158-08	Linkage Retaining Bushing
21	KH-24-079-01	Throttle Linkage
22	KH-24-126-04-S	Bracket
23	KH-24-089-51-S	Throttle Limiter Spring
24	KH-24-211-03-S	Bolt, M6 x 1.0 x 25
25	KH-24-090-69-S	Governor Lever
26	KH-M-641060-S	Flange Nut, M6 x 1.0
27	KH-24-089-45-S	Governor Spring (Blue)

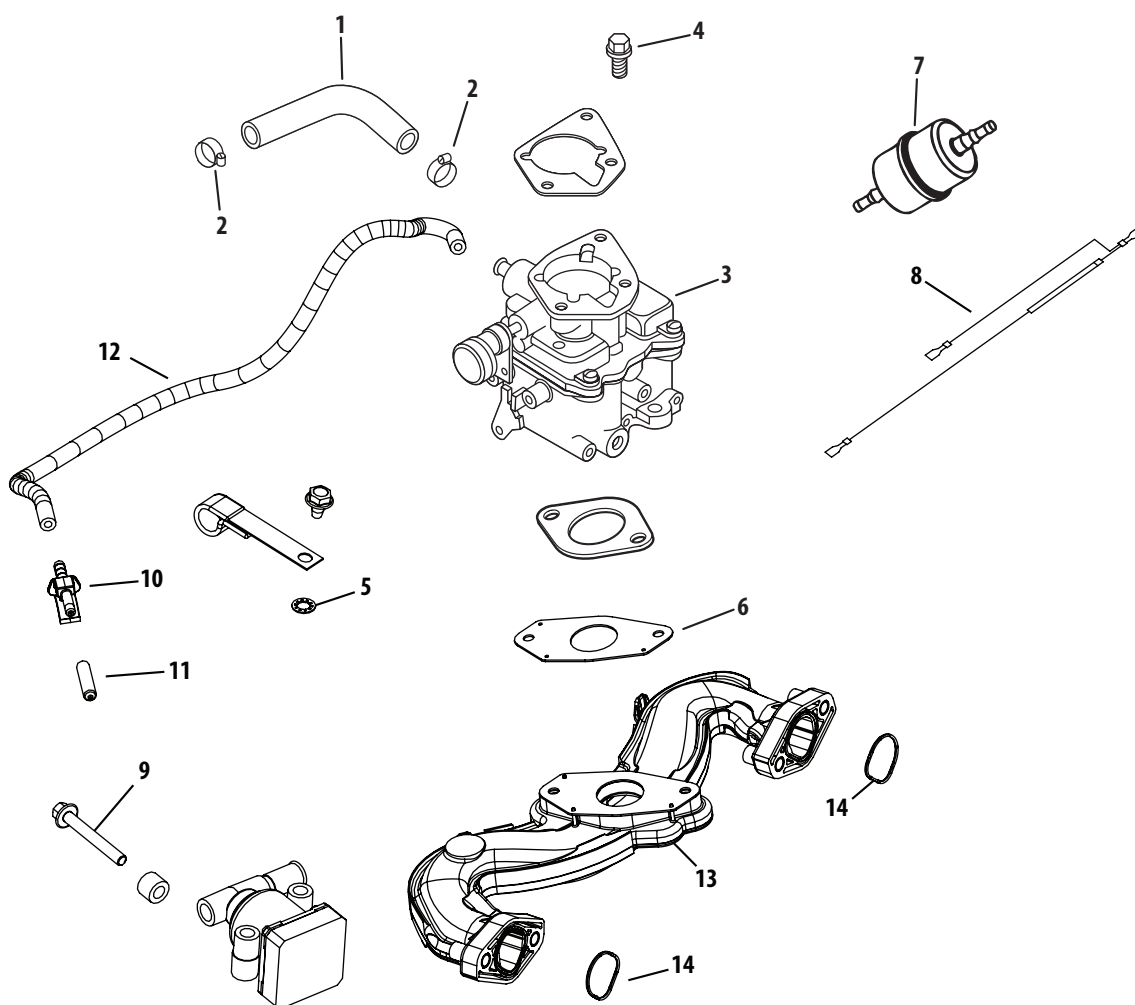
Kohler CH740-3328 Air Intake/Filtration



Kohler CH740-3328 Air Intake/Filtration

Ref.	Part Number	Description
1	KH-25-341-04-S	Cover Knob
2	KH-24-153-20-S	O-Ring
3	KH-24-096-69-S	A/C Cover
4	KH-24-032-03	Inner Air Cleaner Seal
5	KH-12-100-01	Wing Nut
6	KH-24-096-01	Inner Air Cleaner Cover
7	KH-47-883-03-S1	Pre-cleaner Element (Low)
8	KH-47-883-03-S1	Air Cleaner Element
9	KH-24-294-27-S	Evaporative Hose Connector
10	KH-24-326-131-S	Evap Hose
11	KH-24-126-130-S	Air Cleaner Base Bracket
12	KH-24-041-06	Air Cleaner Base Gasket
13	KH-25-086-400-S	Thread Forming Screw
14	KH-54-755-01-S	Knob Kit w/ Seal
15	KH-24-126-206-S	Air Cleaner Bracket
16	KH-24-094-84-S	Air Cleaner Base Kit
NS	KH-24-086-53-S	Flange Thread Screw, M6 x 1.0 x 16

Kohler CH740-3328 Fuel System

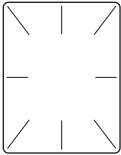


Ref.	Part Number	Description
1	KH-25-111-81-S	Low Permeation Fuel Hose, 24"
2	KH-25-237-31-S	Hose Clamp
3	KH-24-853-91-S	Carburetor Kit w/ Gaskets
4	KH-25-086-124-S	Flange Screw, M6 x 1.0 x 25
5	KH-X-22-11	Internal Tooth Lock Washer, 1/4
6	KH-24-041-53-S	Carburetor Gasket
7	KH-24-050-13-S	Fuel Filter
8	KH-24-518-24-S	Ground Lead
9	KH-M-651040-S	Flange Screw, M6 x 1.0 x 40
10	KH-25-155-51-S	Evaporative Connector
11	KH-25-173-33-S	Masking Cap
12	KH-25-326-08-S	Evaporative Hose, 20"
13	KH-24-164-93-S	Intake Manifold Kit
14	KH-24-153-27-S	Intake Port O-Ring



Ref.	Part Number	Description
1	KH-25-072-24-S	Stud, M8 x 1.25 x 33

Kohler CH740-3328 Labels



Ref.	Part Number	Description
1	KH-25-113-70-S	Clear Laminate Decal
2	KH-24-113-498-S	Engine Displacement Decal



To order replacement parts, call a Customer Support Representative at (800) 965-4CUB.
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