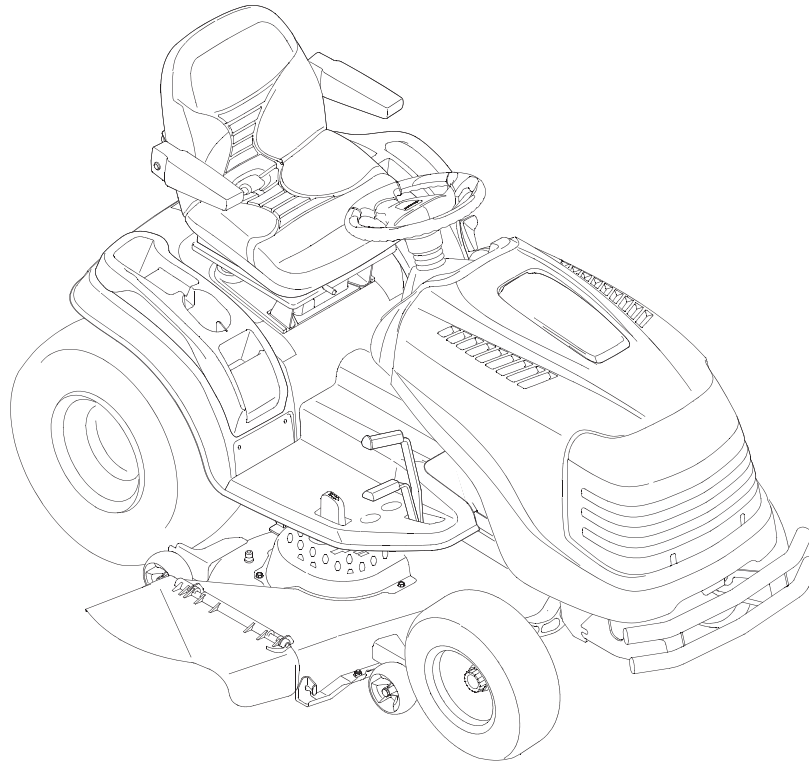

Cub Cadet.

Illustrated Parts Manual



SERIES 2500 TRACTOR Model GT 2554

CUB CADET LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

MODEL GT 2554

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NOTE: For painted parts, please refer to the list of color codes below. Please add the applicable color code, whenever needed, to the part number to order a replacement part.

For instance, if a part, numbered 700-xxxx, is painted Cub Yellow, the part number to order would be 700-xxxx-0716.

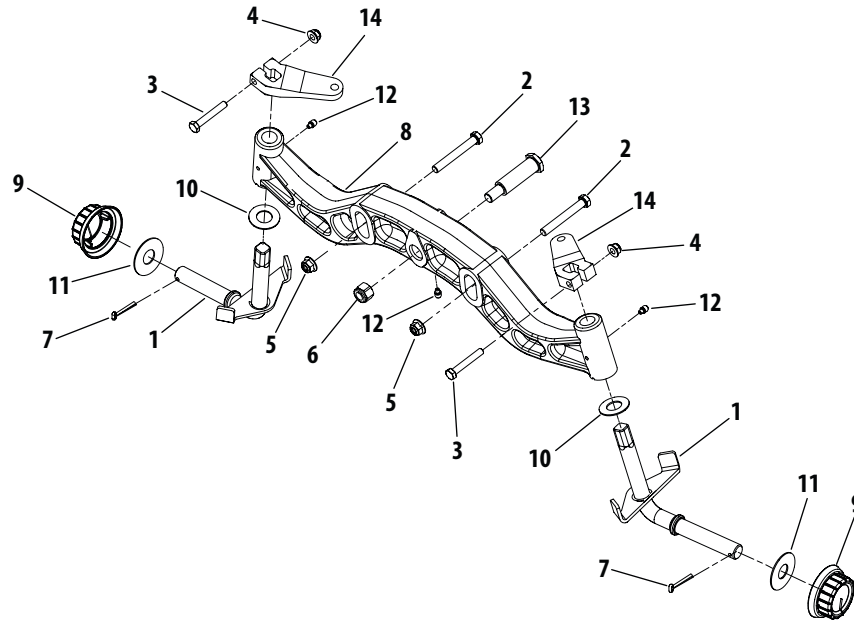
Cub Yellow: 4021

Cub Beige: 0499

Cub Blue: 0685

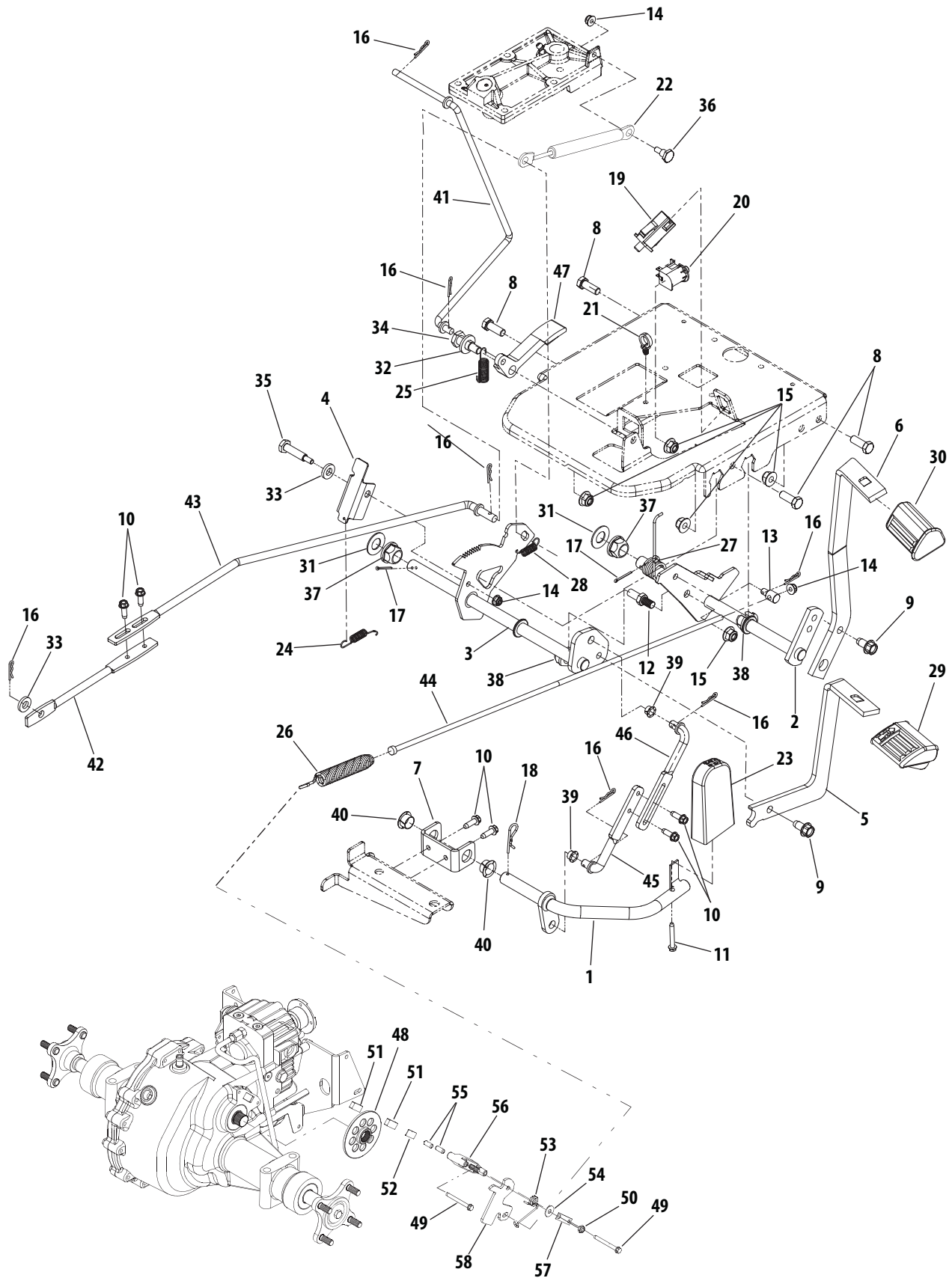
Powder Black: 0637

Front Axle



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	603-04338	Axle Assembly	2
2	710-3066	Screw, Hex Cap, 3/8-16 x 2.75 GR8	2
3	710-3103	Screw, Hex Cap, 5/16-18 x 2 GR5	2
4	712-04065	Nut, Hex Flanged Lock, 3/8-16	2
5	712-04063	Nut, Hex Flange Top Lock, 5/16-18	2
6	712-3083	Nut, Hex Top Nylon Lock, 1/2-13	1
7	714-04039	Pin, Cotter, 5/32 x 1.25	2
8	719-3095	Axle, Front Pivot	1
9	931-3020	Hubcap	2
10	736-0188	Washer, Flat, .760 x 1.49 x .06 Thk.	2
11	736-0866	Washer, Flat, .755 x 1.92 x .06	2
12	937-3000	Fitting, Lube, 3/16 Drive Type	3
13	938-3110	Bolt, Pivot Shoulder, 3/4 Dia x 2.23	1
14	748-3049	Arm, Steering	2

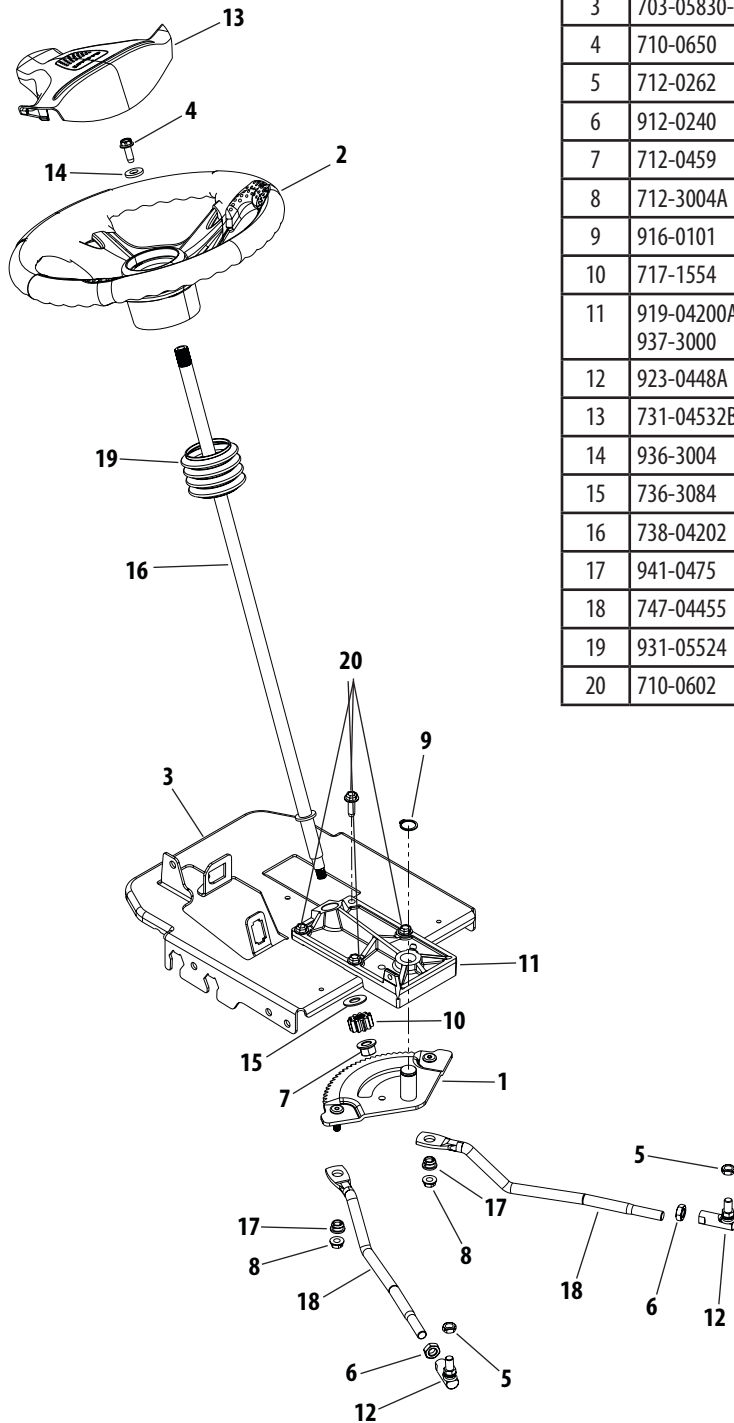
Brake and Control Pedals



Brake and Control Pedals

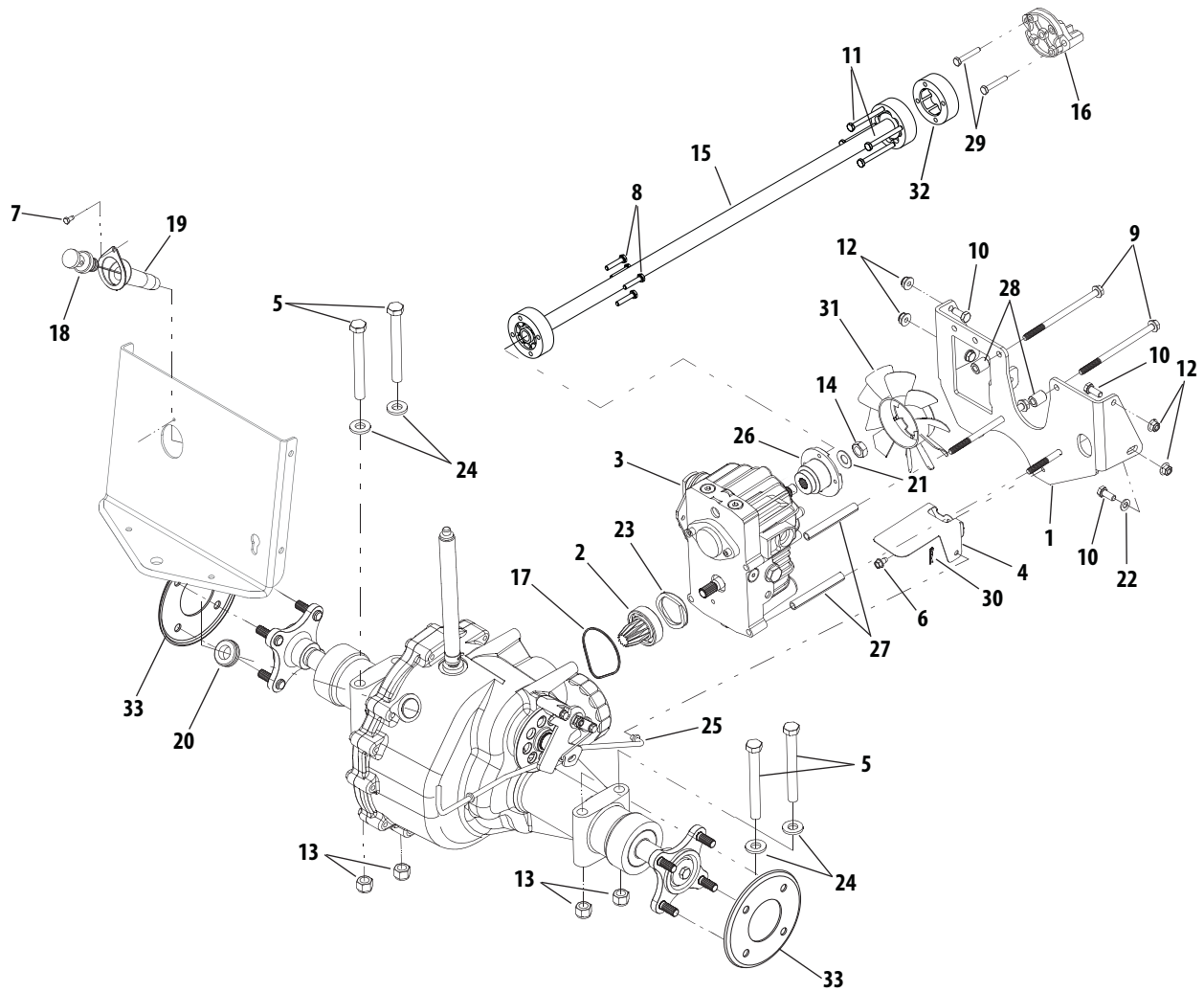
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	603-0412	Pedal Assy, Reverse	1	29	735-3048	Pad, Forward Foot Control	1
2	603-04313A	Shaft Assy, Brake	1	30	735-3049A	Pad, Brake Foot	1
3	603-04314	Shaft Assy, Forward/Reverse	1	31	736-0187	Washer, Flat, .64 x 1.24 x .06 HT	2
4	703-05873-0637	Bracket, Reverse Switch	1	32	936-0326	Washer, Flat, .51 x 1.0 x .125	1
5	703-2570A-0637	Pedal, Forward	1	33	736-3010	Washer, Flat, .407 x .812 x .135 HT	2
6	703-2573A-0637	Pedal, Brake	1	34	938-0145	Shoulder Bolt, .50 OD x .840	1
7	703-2938	Bracket, Reverse Pivot	1	35	938-0560	Screw, Shoulder, .374 x 1.375	1
8	710-0514	Screw, Hex Cap, 3/8-16 x 1.0 GR5	4	36	938-0974	Screw, Shoulder, .375 x .380:1/4-20	1
9	710-0623	Screw, Hex Wash Hd Tapp, 3/8-16x .75	2	37	941-0225	Bearing, Hex Flange	2
10	710-0642	Screw, Hex Wash Hd Tapp, 1/4-20x .75	6	38	741-3065B	Bearing, Hex Flange Split	2
11	710-0796	Screw, Truss Mach, #12 x 1.5	1	39	941-3073	Bearing, Flange, .375 x .58 x .25	2
12	711-04543	Pin, 3/8-16 x 1.0	1	40	741-3074	Bearing, Flange, .625 x .938 x .344	2
13	711-0736	Ferrule, Adjustment, 1/4-20 Thrd	1	41	747-04426	Rod, Cruise	1
14	712-04064	Nut, Hex Flange Lock, 1/4-20	3	42	747-04478	Rod, Rear F/R Control	1
15	712-04065	Nut, Hex Flange Lock, 3/8-16	5	43	747-04479	Rod, Front F/R Control	1
16	914-0104	Pin, Internal Cotter, 5/16 Dia x 1.12	7	44	747-04516	Rod, Brake	1
17	914-0111	Pin, Cotter, 3/32 x 1.0	2	45	747-3341A	Rod, Rear Connecting	1
18	914-0145	Pin, Internal Cotter, 3/8 Dia x 1.62	1	46	747-3383	Rod, Front Connecting	1
19	925-3164A	Switch, Interlock (Brake)	1	47	748-04102	Latch, Cruise	1
20	925-3167	Switch, Snap Mount (Reverse)	1	48	761-0215	Disc, Brake	1
21	726-3055	Clip, Cable Retainer	1	49	710-1206	Screw, Hex Wash Hd, Tapp, 1/4-20 x 2.375	2
22	727-04141	Cylinder, Damper, .59 OD x 7.84 Lg	1	50	912-0273	Nut, Hex Nylon Lock, 5/16-24	1
23	931-3205	Pedal, Reverse	1	51	917-0678	Pad, Brake	2
24	732-0418	Spring, Extension, .38 OD x 2.1	1	52	917-0682	Plate, Puck	1
25	732-04354	Spring, Extension	1	53	732-0925	Spring, Torsion	1
26	732-0463A	Spring, Extension	1	54	736-0371	Washer, Flat, .343 x .88 x .062	1
27	932-0756A	Spring, Torsion	1	55	941-0343	Pin, Brake Actuating	2
28	732-3118	Spring, Extension, .375 OD x 1.44	1	56	761-0207A	Yoke, Brake	1
				57	761-0208	Bracket, Brake Anti Rotation	1
				58	761-3074	Arm, Brake Actuator	1

Steering



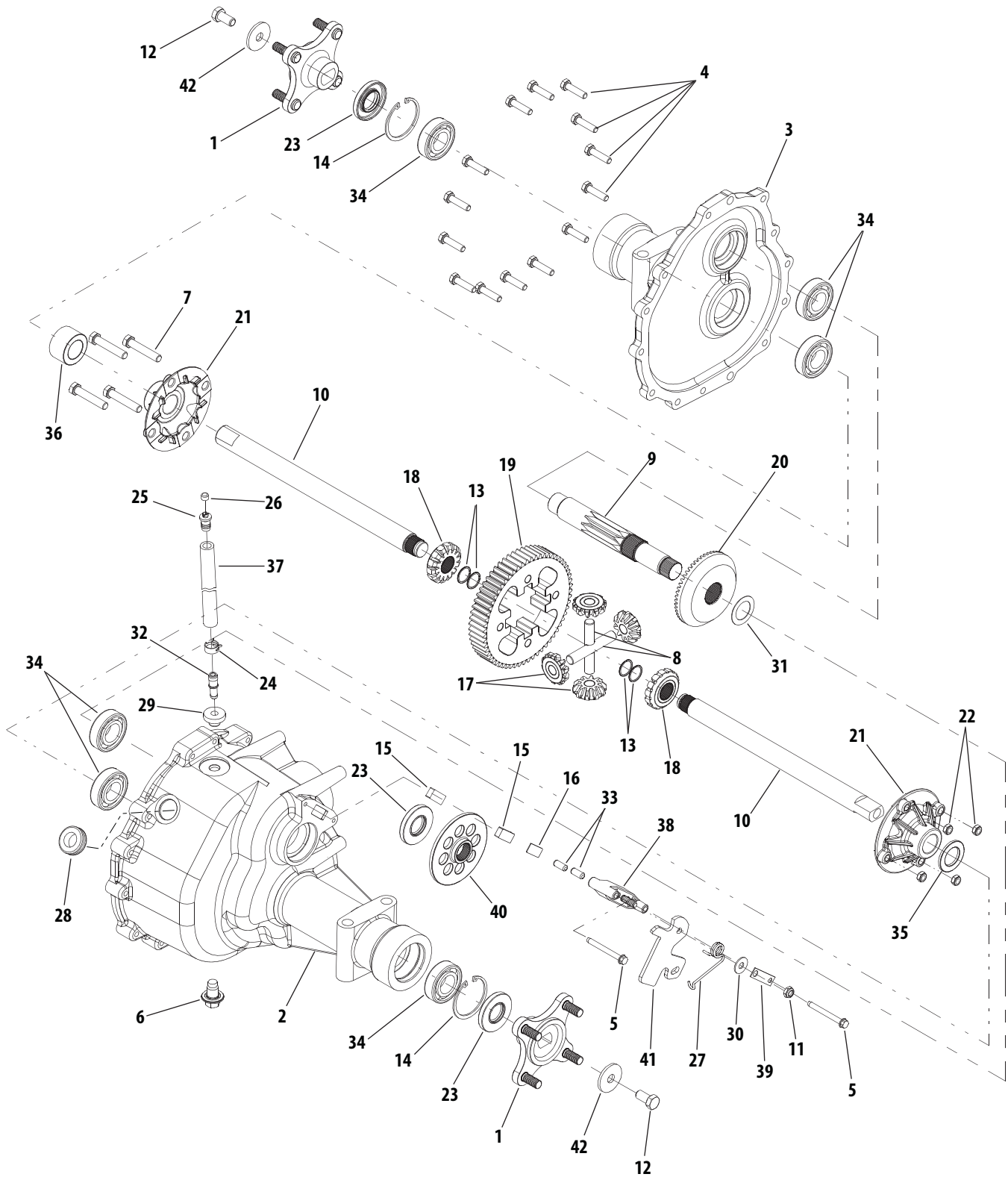
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	617-04034	Gear Assy, Segment	1
2	631-04008A	Wheel, Steering, Soft Grip	1
3	703-05830-0637	Bracket, Steering Support	1
4	710-0650	Screw, Hx. Wash. Hd Tapp, 5/16-18 x .875	1
5	712-0262	Nut, Hex Jam Lock, 3/8-24 Gr2	2
6	912-0240	Nut, Hex Jam, 7/16-20 GR2	2
7	712-0459	Nut, Flange Lock 7/16-20 GrB	1
8	712-3004A	Nut, Hex Flange Lock, 5/16-18 GR5	2
9	916-0101	Ring, Snap, .75 Dia Shaft	1
10	717-1554	Gear, Steering Pinion	1
11	919-04200A 937-3000	Housing Assy, Steering Fitting, Grease, 3/16 Drive Type	1
12	923-0448A	Joint, Ball, 3/8-24	2
13	731-04532B	Cover, Steering Wheel	1
14	936-3004	Washer, Flat, .406 x .875 x .105 Thk	1
15	736-3084	Washer, Flat, .51 x 1.12 x .03 Thk	1
16	738-04202	Shaft, Steering, .625 x 27.10	1
17	941-0475	Plastic Bushing, .38 ID	2
18	747-04455	Link, Drag	2
19	931-05524	Bellow, Steering, 2.12 Lg	1
20	710-0602	Screw, Hx. Wash. Hd Tapp, 5/16-18 x 1.0	4

Drive Line



REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	603-0707	Bracket, Torque	1	18	727-3195	Dipstick, Transmission	1
2	617-3002	Gear Assembly, Pinion	1	19	731-3294	Holder, Dipstick	1
3	918-3243	Transmission, Hydrostatic	1	20	735-0277A	Grommet, Rubber, .75 x 1.063	1
4	703-4093	Spring Plate, Hydro Dump	1	21	936-0253	Washer, Belleville	1
5	710-0465	Screw, Hex Cap, 1/2-20 x 4.5 GR5	4	22	936-0275	Washer, Flat, .344 x .688 x .065	2
6	710-0599	Scrw, Hx Wsh Hd Tapp, 1/4-20 x .5	1	23	736-0619	Washer, Spring	1
7	710-0919	Scrw, Hx Wsh Hd Tapp, 10-16 x .44	1	24	736-3019	Washer, Flat, .531 x 1.062 x .134	4
8	710-1062	Screw, Hex Patch, 1/4-20 x 1.25 GR5	4	25	747-3417B	Rod, Hydro Dump Valve	1
9	710-1888	Scrw, Hx Hd Tapp, 5/16-18 x 5.25	4	26	748-3093	Adapter, Hydro Pump	1
10	710-3008	Screw, Hex Cap, 5/16-18 x .75 GR5	4	27	750-3349	Spacer, Hydro, .323 x .443 3.51	2
11	710-04743	Screw, Hex Patch, 1/4-20 x 2.5 Gr5	4	28	750-3350	Spacer, Hydro, .323 x .600 x .74	2
12	712-04063	Nut, Hex Lock, 5/16-18	4	29	KH-24-086-17-S	Screw, Hex Patch, M10-1.5x 90mm	2
13	912-3058	Nut, Hex Nylon Lock, 1/2-20 GR2	4	30	914-0104	Internal Cotter Pin	1
14	712-3059	Nut, Hex Top Lock Jam, 1/2-20	1	31	731-3297	Fan, Pump	1
15	918-04610	Shaft, Drive, 29.75 Lg	1	32	718-04428	Adapter, Drive Shaft	1
16	719-3096	Adapter, Engine	1	33	703-06936-0637	Rim Reinforcement Plate	1
17	721-0519	Seal, Gland	1				

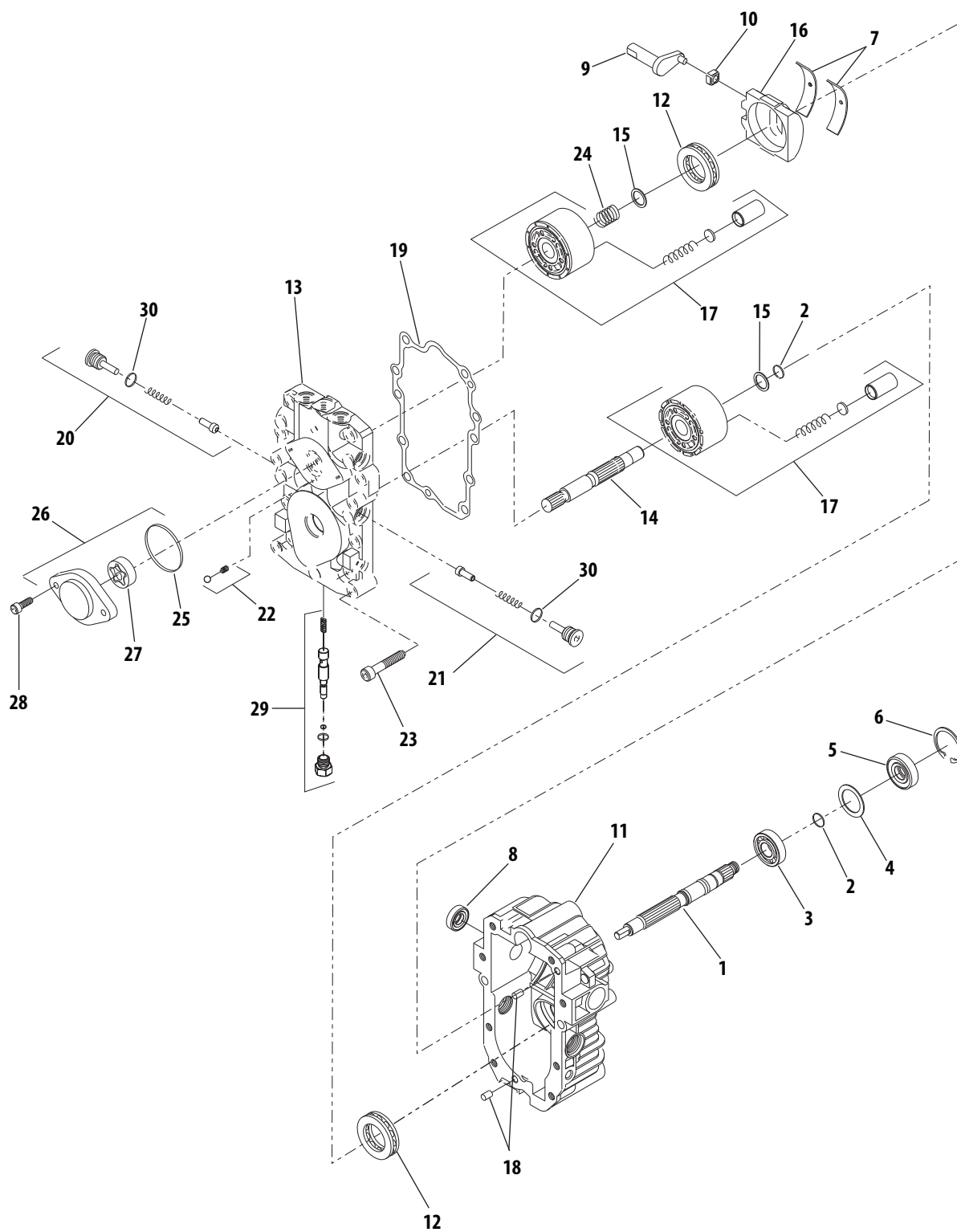
Hydro Transmission



Hydro Transmission

REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
	918-04176	Transmission Assembly, Hydro — Does not include Ref Nos. 1, 12 & 42	1	23	721-0523	Seal, Oil, 1.0 x 2.047 x .2755	3
1	918-04317	Hub Ass'y, Wheel	2	24	926-0324	Clamp, Hose	1
2	919-3071A	Housing, RH Transmission	1	25	731-1480	Vent, Plastic	1
3	619-3072	Housing, LH Transmission	1	26	731-1481	Cap, Plastic Vent	1
4	710-0573	Screw, Hex Cap Lock, 5/16-18 x 1.25 GR5	14	27	732-0925	Spring, Torsion	1
5	710-1206	Screw, Hex Wash Hd. Tapp, 1/4-20 x 2.375	2	28	735-0277A	Grommet, Rubber, .75 x 1.063	1
6	710-1633	Screw, Plug, M14 x 1.5 x .827	1	29	735-0279	Grommet, Rubber, .362 x .56	1
7	710-3144	Screw, Hex Cap Lock, 3/8-16 x 2.0 GR5	6	30	736-0371	Washer, Flat, .343 x .88 x .062	1
8	711-1052A	Shaft, Cross, .50 x 3.005	2	31	736-0615	Washer, Thrust, 1.007 x 1.542 x .03	1
9	711-1385A	Shaft, Output, 9T	1	32	737-3092	Fitting, Tube	1
10	911-04233	Shaft, Axle	2	33	941-0343	Pin, Brake Actuating	2
11	912-0273	Nut, Hex Nylon Lock, 5/16-24	1	34	741-3114	Bearing, Ball (6205-1)	6
12	710-3119	Screw, Hex Cap Lock, 3/8-16 x .75 GR5	2	35	750-3346	Spacer, Axle, 1.007 x 1.665 x .141	1
13	716-04032	Ring, Retaining	4	36	750-3358	Spacer, Axle, 1.007 x 1.665 x .989	1
14	716-0204	Ring, Retaining	2	37	751-0588-8	Tube, Transmission Breather	1
15	917-0678	Pad, Brake	2	38	761-0207A	Yoke, Brake	1
16	917-0682	Plate, Puck	1	39	761-0208	Bracket, Brake Anti Rotation	1
17	917-1446B	Gear, Miter, 10T	4	40	761-0215	Disc, Brake	1
18	917-04102	Gear, Miter, 14T	2	41	761-3074	Arm, Brake Actuator	1
19	917-1568A	Gear, Differential Spur, 60T	1	42	936-0227	Washer, Flat, .39 x 1.5 x .134	2
20	717-3449	Gear, Bevel, 54T	1		759-3958	Sealant, Loctite Black, 5.3 oz. Tube	1
21	919-0375A	Housing, Differential w/Thru Holes	2		737-3120	Drive System Fluid Plus - Quart	5.5
22	912-3020	Nut, Hex Insert Jam GR5, 3/8-16	4		737-3121	Drive System Fluid Plus - Gallon	AR

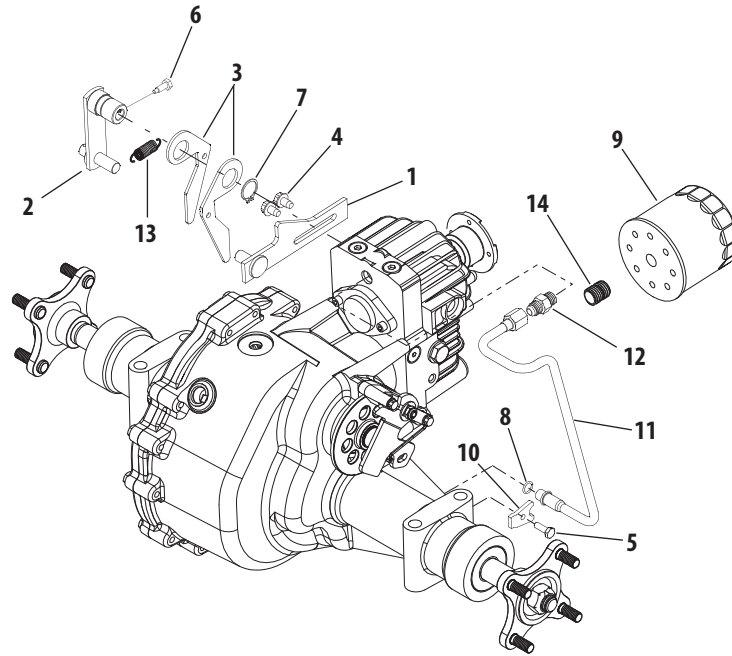
Hydrostatic Pump



Hydrostatic Pump

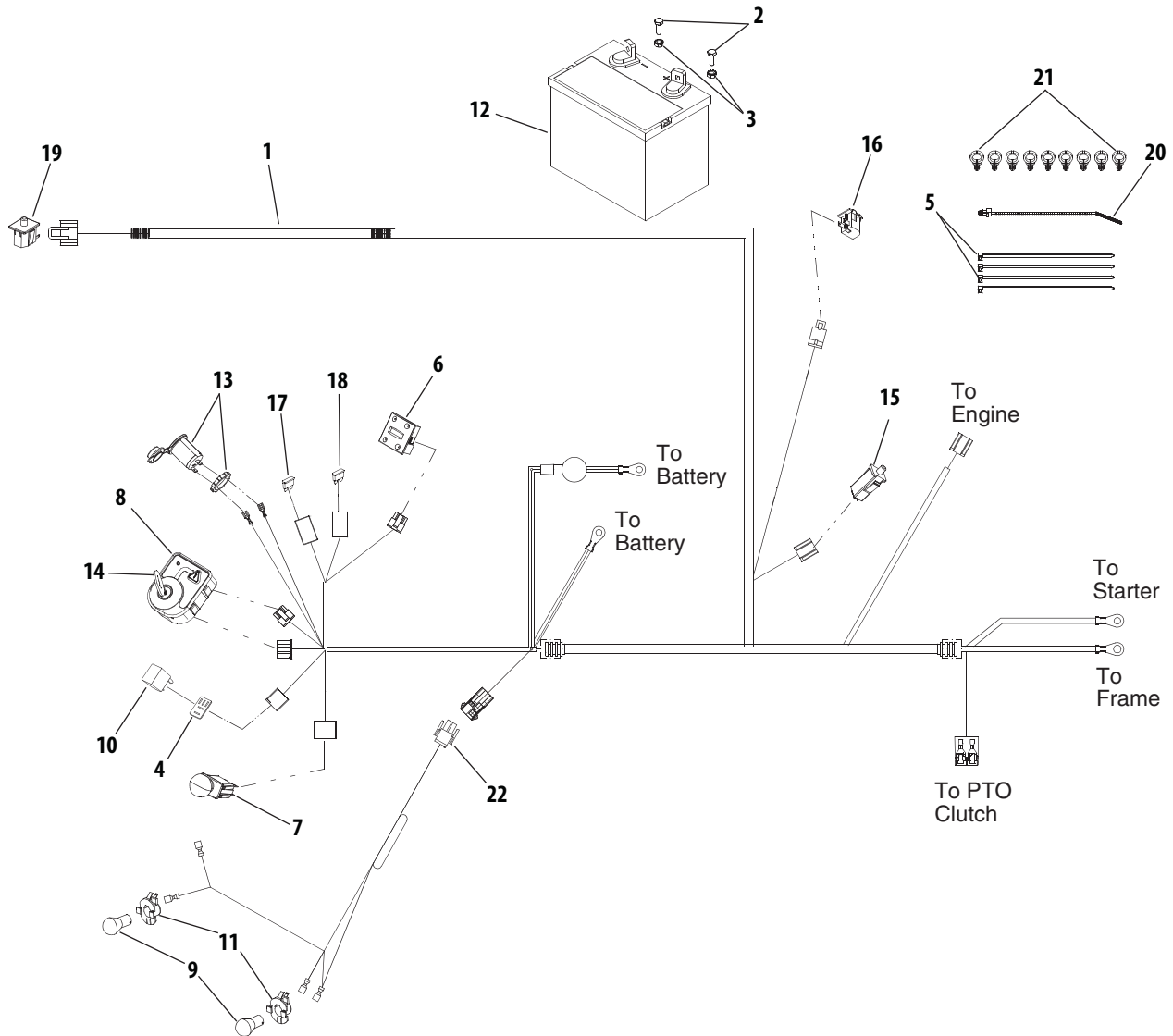
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	HG-50158	Shaft, Pump (Splined)	1
2	HG-2003016	Ring, Retaining	2
3	HG-2003043P	Bearing, Ball	1
4	HG-2003018	Spacer	1
5	HG-9008000-0128	Seal, Lip	1
6	HG-2003052	Ring, Retaining	1
7	HG-52619	Bearing, Cradle	2
8	HG-9008000-0126	Seal, Lip	1
9	HG-2003005	Arm, Trunnion	1
10	HG-2000015	Guide, Slot	1
11	HG-2513036	Housing Kit	1
12	HG-50551P	Bearing Assembly, Thrust Ball	2
13	HG-70444	Center Section Kit	1
	HG-9005110-5600	Plug w/O-Ring	2
14	HG-2003034	Shaft, Motor	1
15	HG-2003017	Washer, Block Thrust	2
16	HG-2003087	Swash Plate	1
17	HG-70331	Block Assembly	2
18	HG-9004800-2506	Pin	2
19	HG-2003060	Gasket, Center Section	1
20	HG-2510027	Kit, Check Valve	1
21	HG-2510034	Kit, Orificed Check Valve	1
22	HG-2510011	Kit, Charge Relief Valve	1
23	HG-9007314-0808	Screw, Socket Hd	8
24	HG-2003014	Spring, Block	1
25	HG-9004101-1340	O-Ring	1
26	HG-2513027	Kit, Charge Pump	1
27	HG-50273	Gerotor Assy	1
28	HG-50095	Screw, Socket Hd	2
29	HG-2513011	Bypass Valve Kit	1
30	HG-9004201-3700	O-Ring	3

Neutral Linkage & Hydraulic Tube



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	603-0732	Bracket, Neutral Return	1
2	603-04340	Arm Assembly, Control	1
3	703-2441	Arm, Neutral	2
4	710-0607	Screw, Hex Wash Hd Tapp, 5/16-18 x .50	2
5	710-3015	Screw, Hex Cap, 1/4-20 x .75 GR5	1
6	710-04171	Screw, Special Hex Cap, 5/16-24 x .625	1
7	716-0111	Ring, Snap, .875 Shaft	1
8	721-0459	O-Ring, .426 ID x .566 OD x .07	1
9	923-3014	Filter, Oil	1
10	726-0295	Clamp, Tube, .50	1
11	727-0636	Tube, Hydro Pickup	1
12	927-3002	Fitting, Hydraulic	1
13	732-3119A	Spring, Extension	1
14	937-3022	Nipple, Oil Filter	1

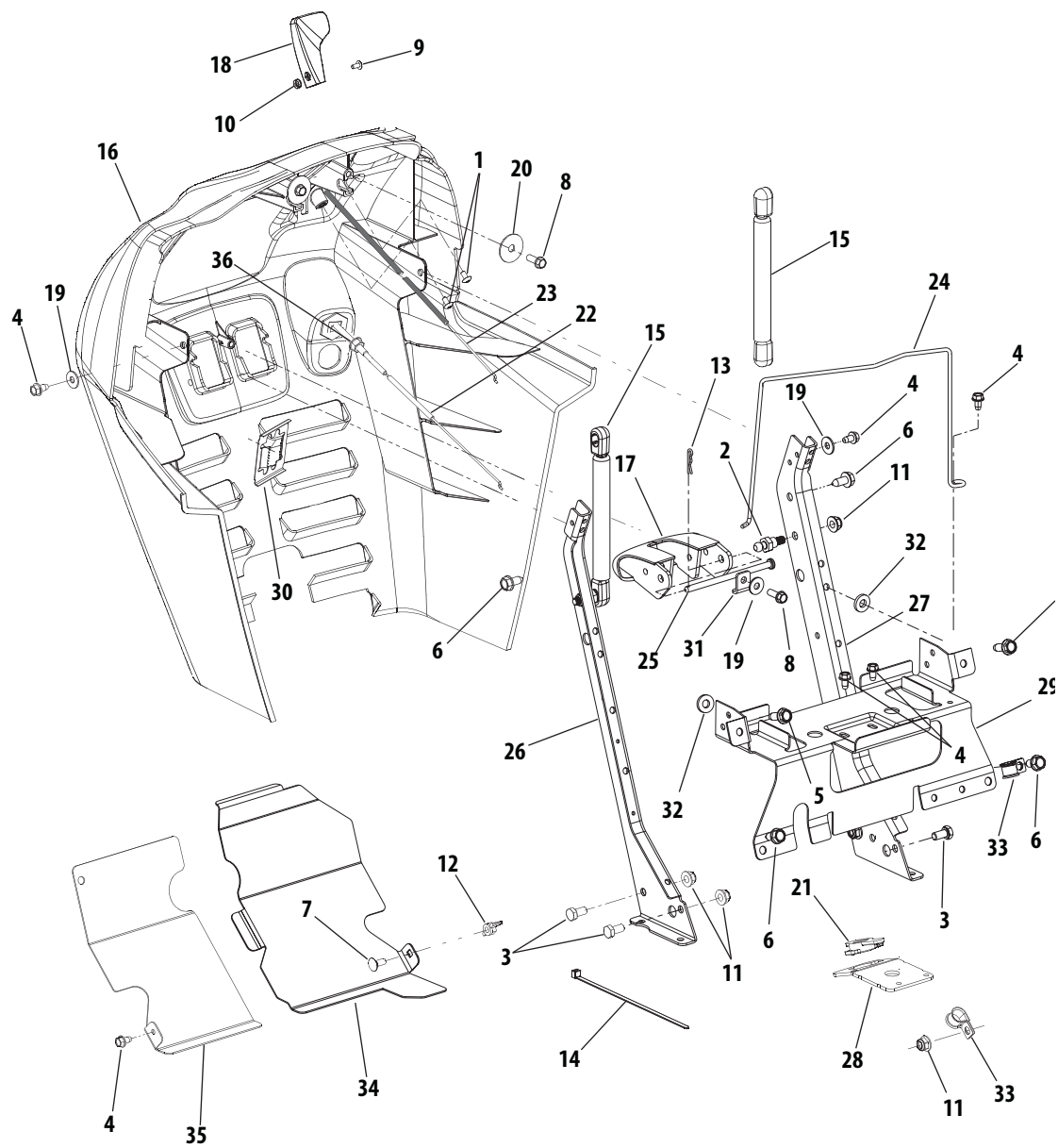
Battery, Electrical Components and Switches



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	929-04158A	Wire Harness, Main	1
2	710-3015	Screw, Hex, 1/4-20 x .75 GR5	2
3	712-0271	Sems Nut	2
4	921-0342	Gasket, Silicone	1
5	725-0157	Tie, Self-Clinch Cable	4
6	925-04022B	Meter, Indicator / Hour	1
7	925-04175	Switch, PTO	1
8	925-04227B	Switch, Key/Module	1
9	925-0963	Lamp, Head Light	2
10	925-1648	Relay	1
11	925-1649	Socket, Light, 1/4 Turn	2

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
12	925-1707D	Battery	1
13	725-2003	Receptacle, Power 12V	1
14	925-2054A	Key, Ignition	2
15	925-3164A	Switch, Interlock (Brake)	1
16	925-3167	Switch, Snap Mount (Reverse)	1
17	725-3243	Fuse, 25 Amp	2
18	725-04008	Fuse, 5 Amp	1
19	925-04040	Switch, Seat	1
20	926-0154	Tie, Pushmount	9
21	726-3055	Clip, Cable	9
22	629-04142A	Harness, Head Light	1

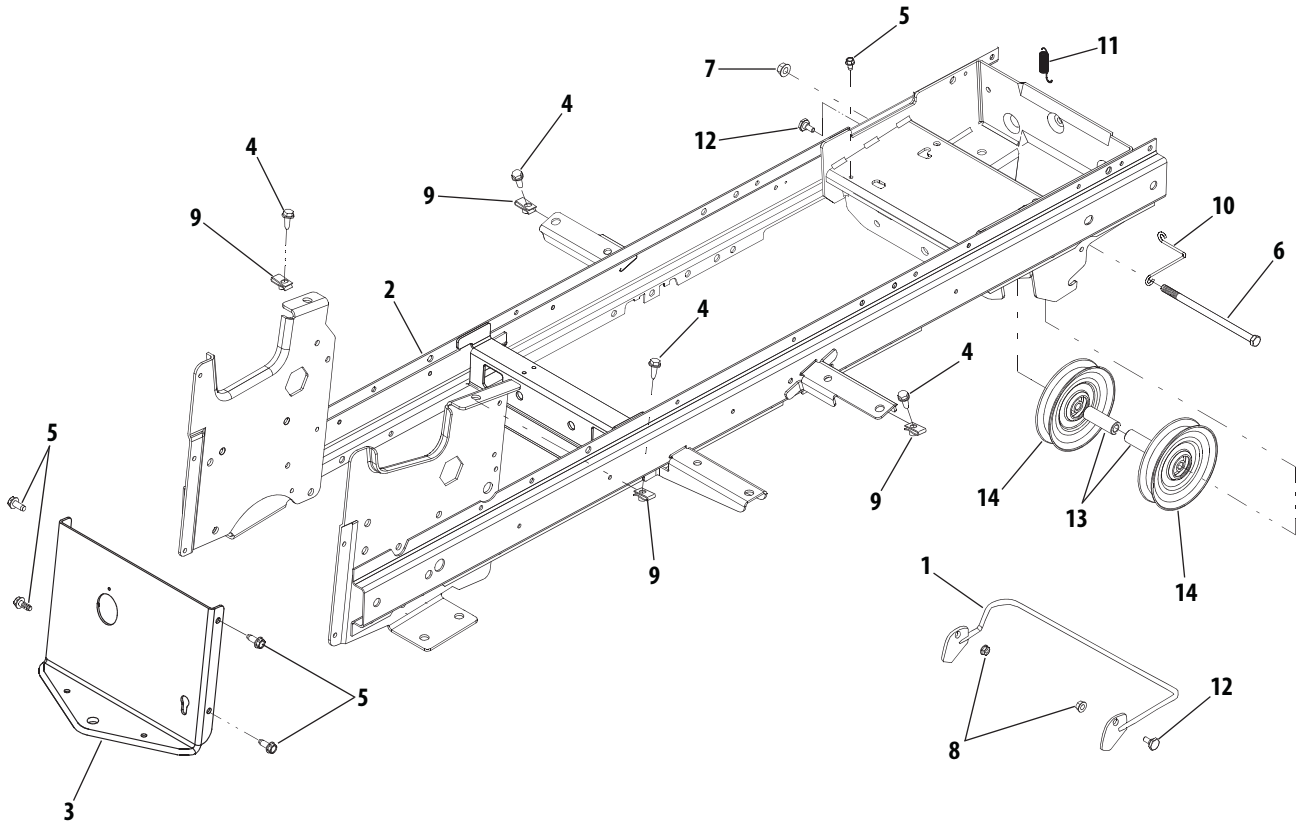
Dash Panel & Engine Controls



Dash Panel & Engine Controls

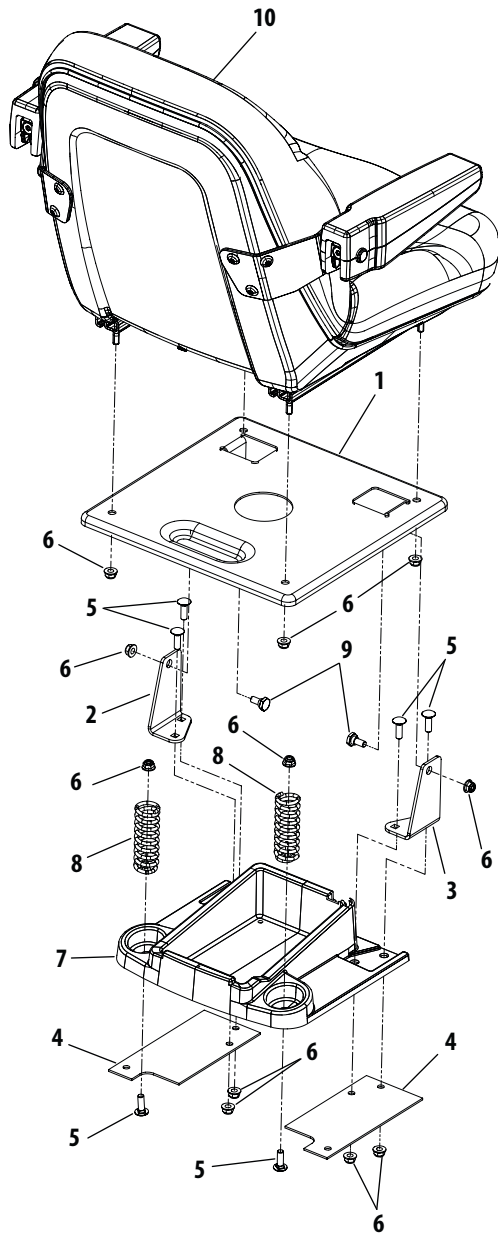
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	710-0192	Screw, #10-24 x .375	2
2	710-04471	Screw, Ball Shoulder. 5/16-18 x .48	2
3	710-3025	Screw, Hex Cap, 5/16-18 x .625 GR5	4
4	710-0599	Screw, Self-tapping, 1/4-20, 0.500	6
5	710-0650	Screw, Hx. Wash. Hd, Tapp. 5/16-18 x .875	2
6	710-0726	Screw, Hx. Wash. Hd, Tapp, 5/16-12 x .75	6
7	710-0134	Screw, Carriage, 1/4 -20 x .62	1
8	710-0895	Screw, 1/4-15, 0.75	2
9	710-3217	Screw, Truss Mach., #8-32 x .375	1
10	712-0142	Nut, Hex, #8-32 GrA	1
11	712-04063	Nut, Hx Insert Flange Lck, 5/16-18 GrF	6
12	712-3087	Nut, Wing, 1/4-20	1
13	914-0104	Internal Cotter Pin, .072 x 1.13	1
14	725-0157	Tie, Cable	1
15	727-04142	Cylinder, Gas	2
16	731-05354A	Dash	1
	777 I 22459	Graphic, Dash Insert	1
	977I22280	Graphic, Throttle	1
17	731-05447	Lever, Dash, Cruise	1
18	931-3161A	Knob, Throttle Control	1
19	736-0173	Washer, Flat, .28 x .74 x .063	3
20	736-0362	Washer, Flat, .33 x 1.25 x .06 HT	2
21	731-05659	Bushing, Steering Shaft	1
22	746-04277	Cable, Choke	1
23	746-1100	Cable, Throttle Control	1
24	747-04215-0637	Strap, Battery	1
25	747-1323A	Rod, .25 x 4.55	1
26	783-04285F-0637	Plate, Dash Support RH	1
27	783-04323F-0637	Plate, Dash Support, LH	1
28	783-05240A-0637	Bracket, Steering Support	1
29	783-05469-0637	Bracket, Battery Support	1
30	783-0462	Bracket, PTO Switch Retainer	1
31	783-1499-0637	Bracket, Rod, Dash	1
32	936-3008	Washer, Flat, .344 x .75 x .12	6
33	726-0272	Clamp, 9/16	2
34	703-06668-0637	Shield, Engine, LH	1
	777S32728	Graphic, Steering Box Access Panel	1
35	703-05884-0637	Shield, Engine, RH	1
36	912-3005	Nut, Flange Lock, 3/8-16 Gr5	1

Frame and Drawbar



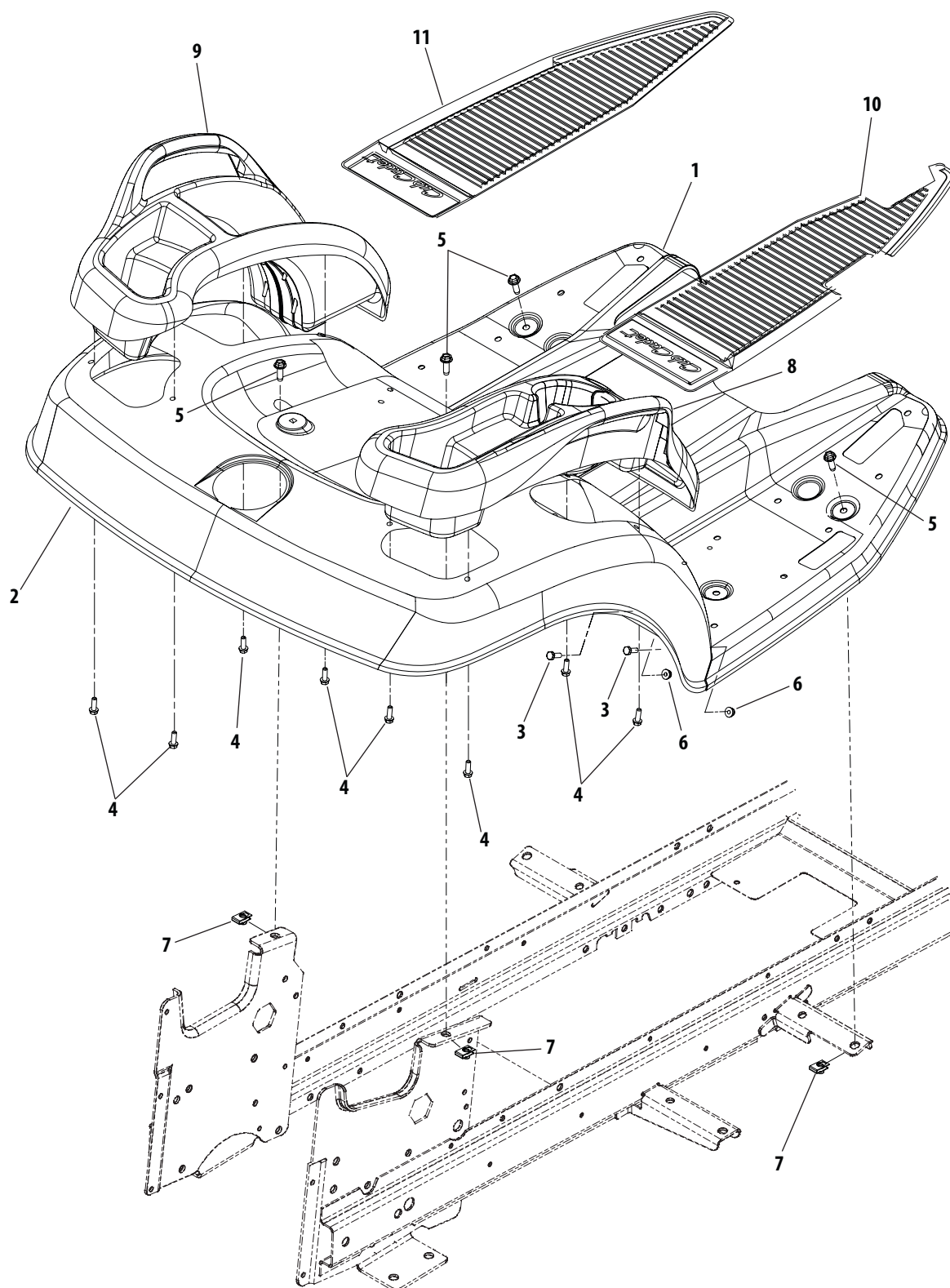
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	603-04250-0637	Rod, Quick Attach	1
2	603-04349-0637	Frame	1
3	703-3453-4021	Drawbar	1
	777122785	Graphic, Transmission Release Lever	1
	777530265	Graphic, Transmission Oil	1
4	710-0602	Screw, Hex Wsh Hd Tapp 5/16-18 x 1.0	4
5	710-1260A	Screw, Hex Wsh Hd Tap 5/16-18 x .75	4
6	710-3261	Screw, Hex Cap, 3/8-16 x 7.0	1
7	712-04065	Nut, Hex Flange Lock, 3/8-16	1
8	712-04064	Nut, Hex Flange Lock, 1/4-20	2
9	926-0211	U-Nut, 5/16-18	6
10	932-0970	Belt Guide	1
11	932-3002	Spring, Latch	1
12	938-0255	Bolt, Shoulder	2
13	750-04198	Spacer, Idler, .411 x .720 x 3.67	2
14	956-3045	Pulley, Idler	2

Seat and Support



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	703-05861A-4021 777I20310	Seat, Base Graphic, Seat Adjuster	1 1
2	703-05877-4021	Bracket, LH Seat Pivot	1
3	703-05878-4021	Bracket, RH Seat Pivot	1
4	703-2628-4021	Bracket, Fender Reinforcement	2
5	710-0276	Bolt, Carriage, 5/16-18 x 1.0	6
6	712-04063	Nut, Hx Insert Flnge Lck, 5/16-18 GrF	12
7	731-3162A	Tray, Tool	1
8	732-04352	Spring, Compression	2
9	938-0140	Bolt, Shoulder	2
10	757-04042	Seat, High Back w/Arm Rests	1

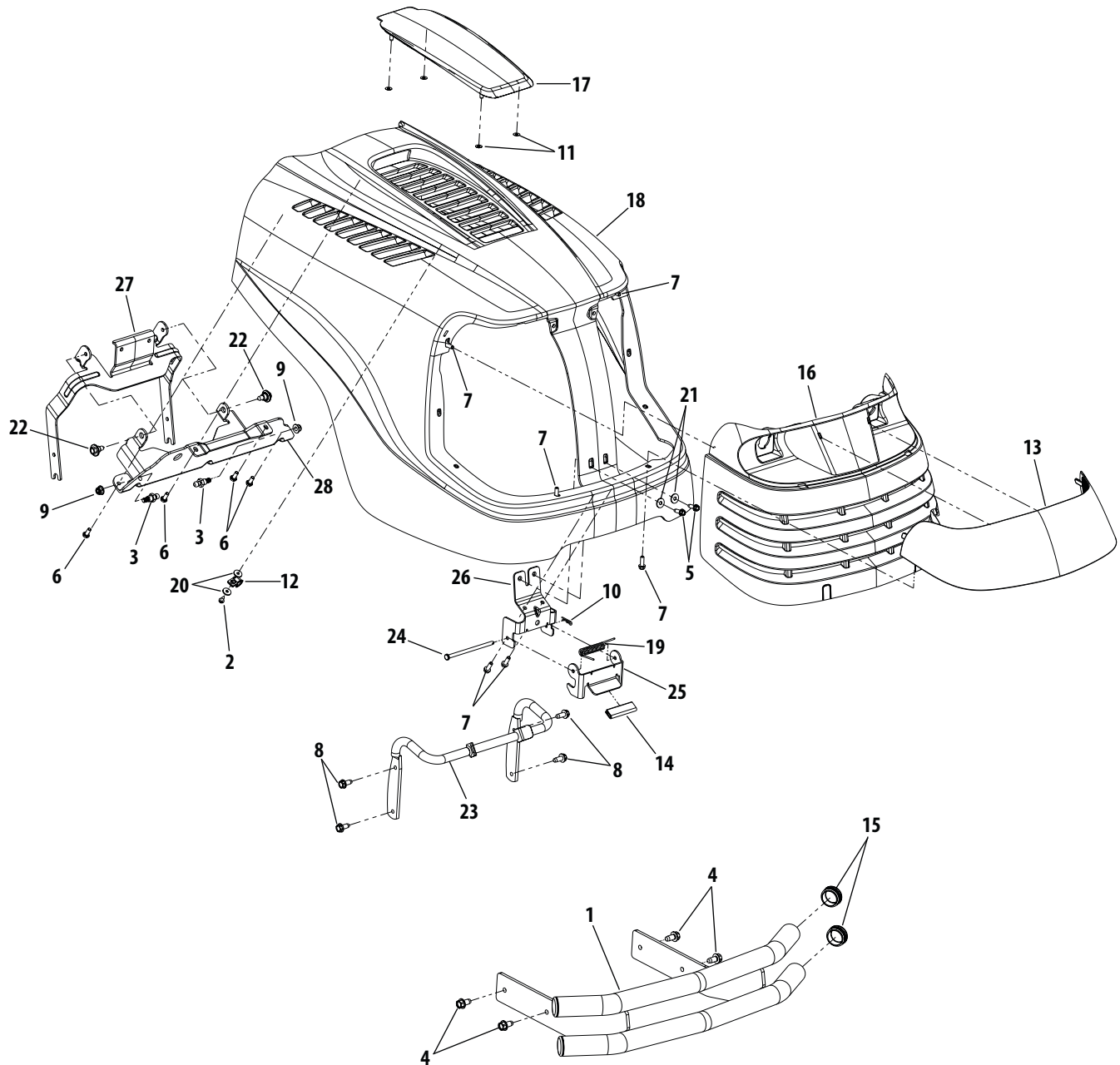
Fender and Running Board



Fender and Running Board

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	703-05821-4021	Running Board w/Graphic	1
	777S30170	Graphic, Warning	1
	777S32494	Graphic, Danger	1
	777I22604	Graphic, Maintenance	1
	777D12237	Graphic, Shaft Drive	1
2	903-05860-4021	Fender	1
	777D10279	Graphic, Cub Cadet	1
3	710-3015	Screw, Hex Cap, 1/4-20 x .75 GR5	6
4	710-0895	Screw, 1/4-15 x.750	8
5	710-0602	Screw, Hex Wash Hd Tapp 5/16-18 x 1.0	4
6	712-04064	Nut, Hex Flange Lock, 1/4-20	6
7	926-0211	U-Nut, 5/16-18	4
8	931-05488	Cover, Fender RH	1
9	931-04206A	Cover, Fender LH	1
10	735-3046A	Pad, RH Foot	1
11	735-3047	Pad, LH Foot	1

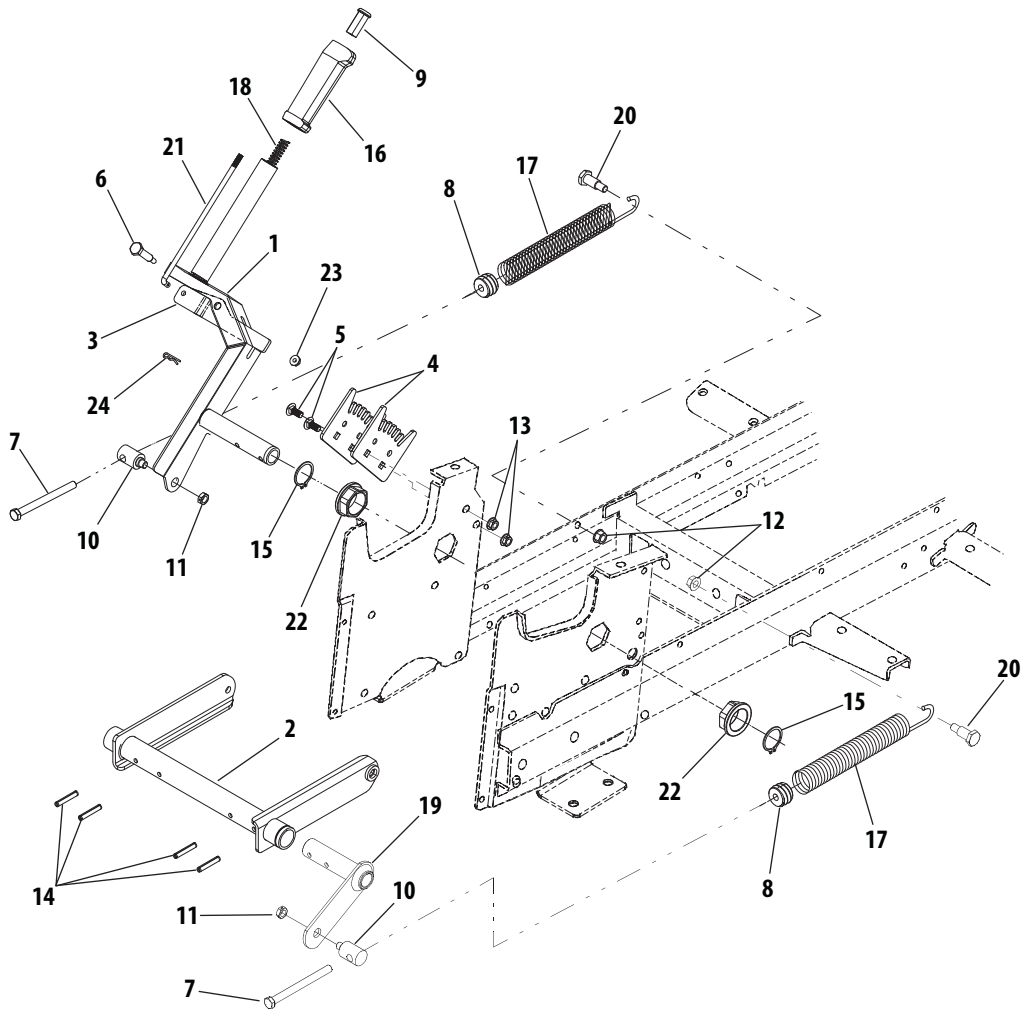
Hood, Grill and Bumper



Hood, Grill and Bumper

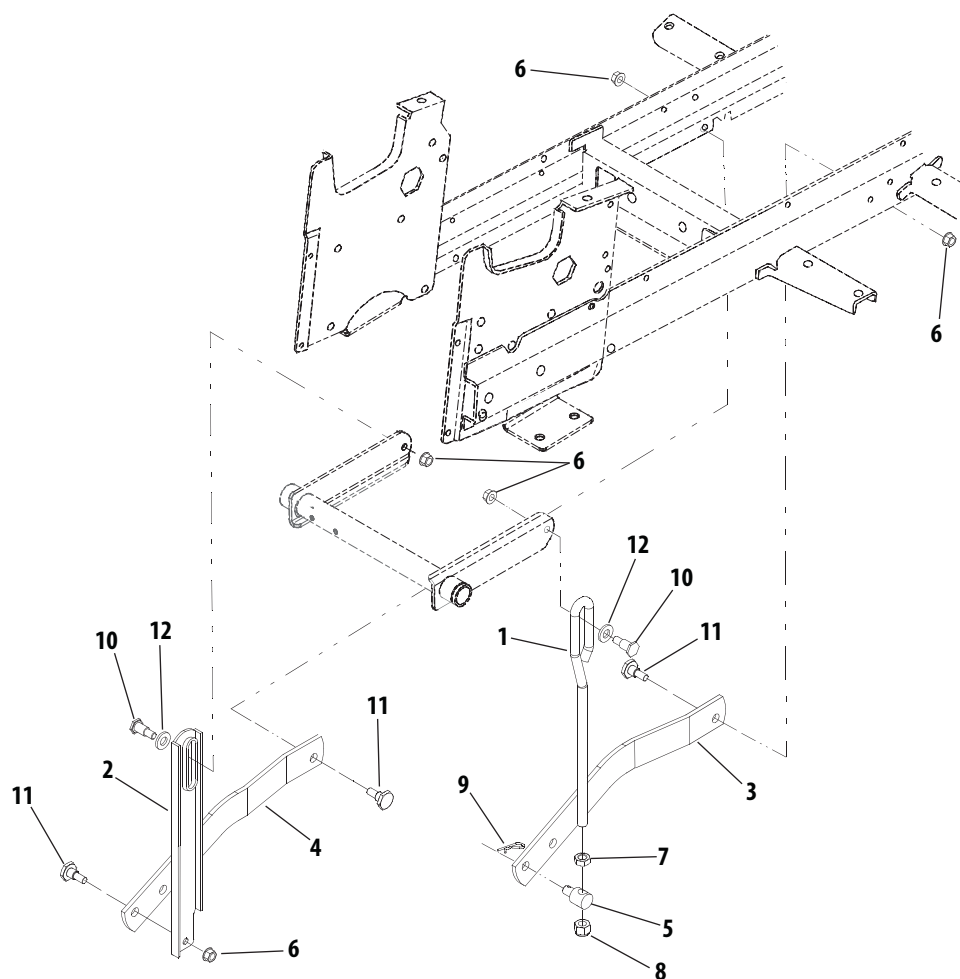
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	603-04343-0637	Bumper	1
2	910-0224	Screw, Hx Wash, Hd. AB, 10-16 x .5	1
3	710-04471	Screw, Ball Shoulder, 5/16-18 x.56	2
4	710-0623	Screw, Hx Washer Hd Tapp, 3/8-16 x.750	4
5	710-0642	Screw, Hx Washer Hd Tapp, 1/4-20 x .750	2
6	710-1242	Screw, Hex Cap, 5/16-14 x .75 Gr5	4
7	710-0895	Screw, 1/4-15 x.750	6
8	710-1260A	Screw, Hx Washer Hd Tapp, 5/16- 18 x.750	4
9	712-04063	Nut, Flange Lock, 5/16-18 GR5	2
10	914-0104	Pin, Cotter,.072 Dia. x 1.13	1
11	726-0233	Nut, Push, .25 ID x .50 OD	4
12	726-0272	Clamp, 9/16	1
13	931-05111	Lens	1
14	731-05291	Trim Strip, Vinyl, 2.5 Long	1
15	731-05368	Cap, Bumper	4
16	931-05510	Grill	1
	777X42027	Reflector, Headlight	1
17	931-06010	Cover, Hood	1
18	931-06887	Hood	1
	777D09638	Graphic, Cub Cadet RH	1
	777D09639	Graphic, Cub Cadet LH	1
	777D12236	Graphic, GT2554 LH	1
	777D12235	Graphic, GT2554 RH	1
19	732-04281A	Latch Spring	1
20	936-0400	Washer, Flat, .194 x .62 x .063	2
21	736-3090	Washer, Flat, .26 x .72 x .06	2
22	738-04091A	Screw, Shoulder, .43 x .29;TT:5/16-18	2
23	747-04423A	Hood Latch Rod	1
24	747-1323A	Rod,.250 Dia. x 4.55	1
25	783-04717A	Latch Pivot Bracket	1
26	783-04848	Latch Plate	1
27	783-05028-0637	Hood Pivot Bracket	1
28	783-05029A-0637	Pivot Bracket	1

Implement Lift Handle

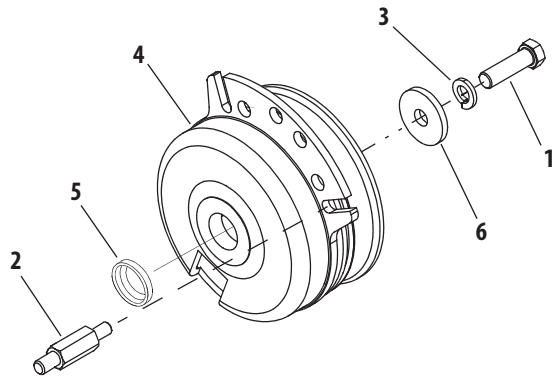


REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	603-04141-0637	Handle Assembly, Lift	1	13	712-04063	Nut, Hex Flanged Top Lock, 5/16-18	2
2	603-04140A-0637	Shaft Assembly, Lift	1	14	915-0114	Pin, Spiral Spring, 1/4 Dia x 1.5	4
3	703-05247	Fork, Lift	1	15	716-0116	Ring, Snap, 1.25 Dia Shaft	2
4	703-2239A-0637	Bracket, Lift Index	2	16	731-3158	Grip, Lift Handle	1
5	710-0451	Bolt, Carriage, 5/16-18 x .75	2	17	732-3093	Spring, Extension	2
6	738-0560	Screw, Shoulder, .374 x 1.375	1	18	732-3097	Spring, Compression	1
7	710-3279	Screw, Hex Cap, 3/8-16 x 4.25 GR5	2	19	603-04139-0637	Arm, Lift Assist RH	1
8	711-0635	Insert, Spring	2	20	938-0145	Bolt, Shoulder	2
9	711-0642A	Button, Handle	1	21	747-3175A	Rod, Index	1
10	711-3350	Ferrule, Adjustment	2	22	948-3051	Bearing, Hex Flange, 1.25 ID	2
11	712-0262	Nut, Hex Center Lock, Jam, 3/8-24	2	23	712-04064	Nut, Hex Flange Lock, 1/4-20	1
12	712-0431	Nut, Hex Flanged Lock, 3/8-16	2	24	914-0104	Pin, Internal Cotter	1

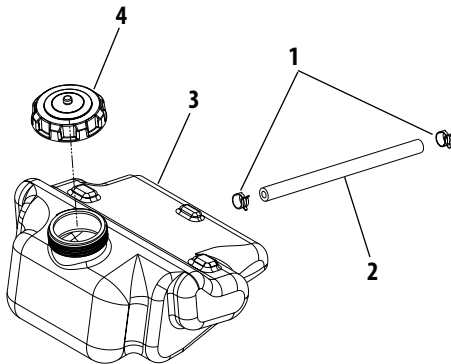
Implement Lift Links



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	747-04196	Rod, Lift Link	1
2	703-2234	Bracket, LH Hanger	1
3	703-2832-0637	Link, RH Lift	1
4	703-2833-0637	Link, LH Lift	1
5	911-3319	Ferrule, Adjustment	1
6	712-04065	Nut, Hex Flange Lock, 3/8-16	5
7	912-3048	Nut, Hex Jam, 1/2-13 GR5	1
8	712-3083	Nut, Hex Insert Lock, 1/2-13	1
9	914-0145	Pin, Internal Cotter	1
10	738-0430	Bolt, Shoulder	2
11	938-0507B	Bolt, Shoulder	3
12	936-0326	Washer, Flat, .51 x 1.0 x .125	2

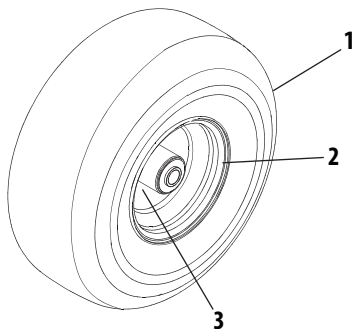
PTO Pulley

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	710-0757	Screw, Hex Cap, 7/16-20 x 1.5 GR5	1
2	911-1083	Stud, Clutch Stop	1
3	936-0171	Washer, Lock, 3/8	1
4	917-04326	Clutch Assy, PTO	1
5	750-3356	Spacer, 1.13 x 1.62 x .21	1
6	736-3082A	Washer, Flat, .445 x 1.5 x 1.72 Hdn	1

Fuel Tank

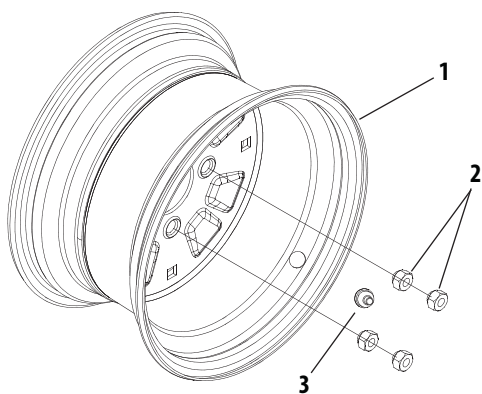
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	726-0205	Clamp, Hose	2
2	751-10349-54	Line, Fuel, 51"	1
3	751-3112B	Tank, Fuel	1
4	951-3124E	Cap, Fuel	1

Front Wheel



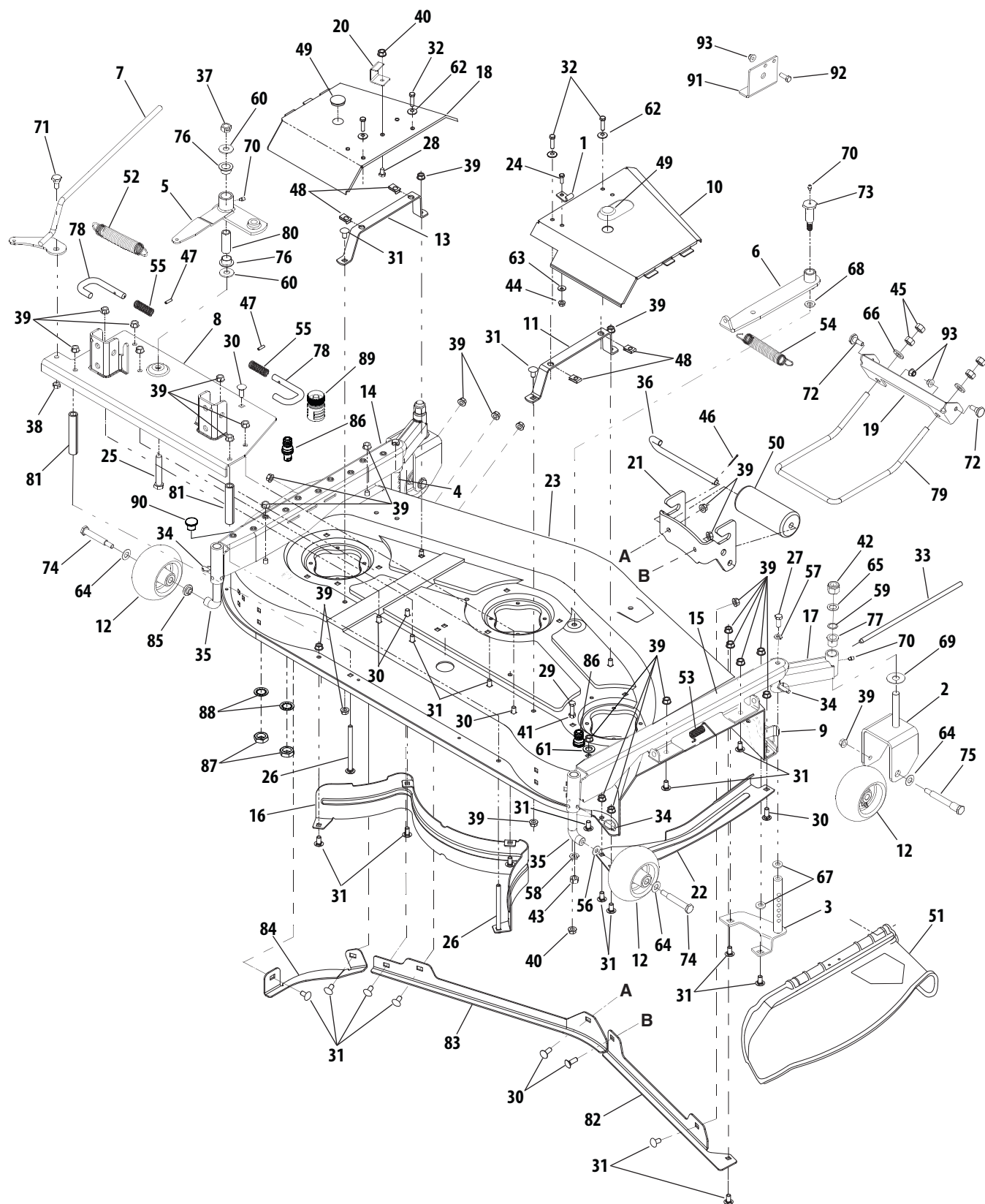
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	734-3187A-0901	Tire, Cub Tread, 16 x 6.5 x 8	2
2	934-04090A-0499	Rim Assy, Front	2
	934-0255	Valve, Tubeless Air	2
	941-04137	Bearing, Ball	4
3	737-0224	Fitting, Grease (Not Seen)	4

Rear Wheel



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
	734-3190A-0901	Tire, Cub Tread, 23 x 9.5 x 12	2
1	634-3189-0499	Rim Assy, Rear	2
2	712-3050	Nut, Lug, 7/16-14	8
3	934-0255	Valve, Tubeless Air	2

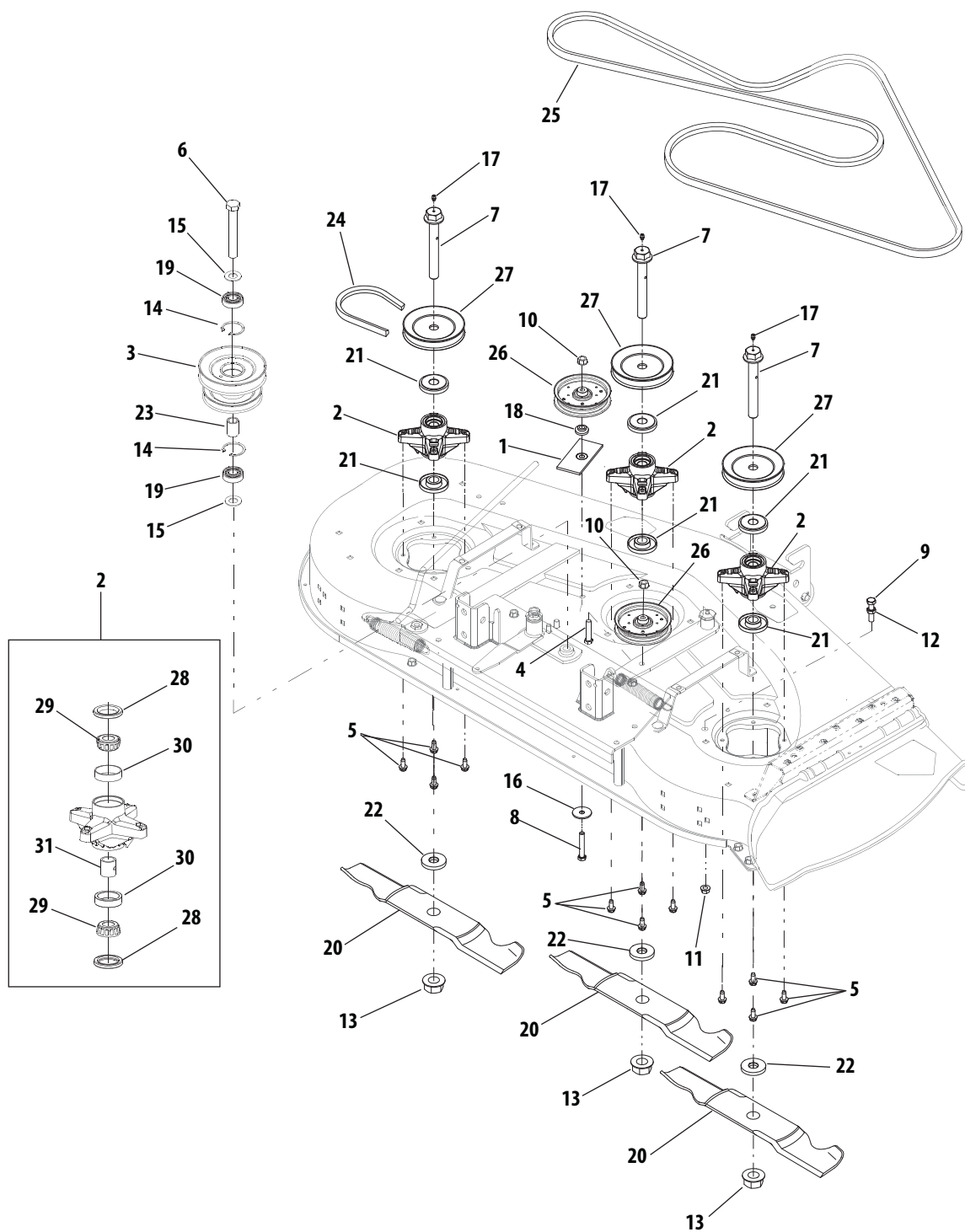
54" Mower Deck



54" Mower Deck

REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	96606	Brackt, Hook Retainer	1	44	912-3027	Nut, Hex Flange Lock 1/4-20	1
2	603-0031A-4021	Bracket, Wheel	2	45	912-0206	Nut, Hex, 1/2-13	4
3	603-0110	Spindle, Adjustment RH	1	46	714-3004	Pin, Cotter 3/32 x 1.25	1
4	603-0111	Spindle, Adjustment LH	1	47	715-3003	Pin, Spirol	2
5	603-04094	Bracket, Idler	1	48	926-0211	Nut, "U" 5/16-18	4
6	603-04107-4021	Bracket, Idler	1	49	726-3045	Plug, Button	2
7	603-04113-4021	Handle	1	50	731-05679	Roller, Front	1
8	603-04135-4021	Bracket, Rear Hanger	1	51	631-04070A 977530145	Deflector, Chute Label, Danger	1 1
9	703-3279-4021	Bracket, Chute Stop	1	52	732-0861	Spring, Extension	1
10	703-05269-4021	Cover, Belt RH	1	53	732-04372	Spring, Torsion	1
11	703-05270-4021	Strap, Mounting	1	54	732-3120A	Spring, Extension	1
12	703-1890A 937-0280 948-0108	Wheel, Ball w/Fitting, 5 in Fitting, Lube Bearing, Flange, .503 x .75	4 4 8	55	932-3127	Spring, Compression	2
13	703-2072-4021	Strap, Mounting	1	56	736-0105	Washer, Bell, .375 x .87 x .063	1
14	703-2081A-4021	Channel, Castor LH	1	57	936-0169	Washer, Lock 3/8" I.D.	2
15	703-2083-4021	Channel, Castor RH	1	58	936-0171	Washer, Lock 7/16" I.D.	1
16	703-2093-0637	Baffle, Rear Inner	1	59	736-0174	Washer, Wave, .625 x .885 x .015	2
17	703-2094-4021	Castor, Front	2	60	936-0179	Washer, Flat, .5 x 1.25 x .10	2
18	703-2096C-4021	Cover, Belt LH	1	61	936-0192	Washer, Flat, .535 x .93 x .09	1
19	703-2248-0637	Bracket, Front Lift	1	62	736-0242	Washer, Bell .34" I.D.	4
20	703-2559-4021	Bracket, Stop	1	63	736-0270	Washer, Bell .265 x .75 x .062	1
21	703-3043A-4021	Bracket, Roller Front	1	64	936-0272	Washer, Flat, .51 x 1.0 x .06	4
22	703-3511A-0637	Guard, Finger	1	65	736-0290	Washer, Flat, .625 x 1.0 x .067	2
23	703-4133C-0637 903-06576-4021 777D11758 777S30503 777S30015 777S30014 777I22485 777D10624	Deck Housing - Before Mfg. Code C018 Deck Housing - Mfg. Code C018 and After Label, 54" Label, Danger Label, Danger L.H. Side Graphic, Caution Spring Tension Graphic, Belt Routing Graphic, Deck Wash	1 1 1 1 1 1 1 1	66	736-3019	Washer, Flat, .531 x 1.062 x .134 HT	2
24	710-0751	Screw, Hex Cap 1/4-20 x .62 GR5	1	67	936-3004	Washer, Flat, .406 x .875 x .105	4
25	710-1010	Screw, Hex Cap, 1/2-20 x 3.0 GR8	1	68	936-3015	Washer, Flat, .469 x .875 x .105	1
26	710-1644	Carriage, Bolt 3/8-16 x 5.0 GR5	2	69	736-3088	Washer, Flat, 1.595 x .635 x .062 HT	2
27	710-3001	Screw, Hex Cap, 3/8-16 x .88 GR5	2	70	937-3000	Fitting, Lube, 3/16 Drive	4
28	710-3039	Screw, Hex Cap, 5/16-18 x .5 GR5	1	71	738-0143	Screw, Shoulder, .498 x .34: 3/8-16	1
29	710-0395	Screw, Hex Cap, 5/16-18 x 2.25 GR5	1	72	938-0507B	Screw, Shoulder, .5 x .434: 3/8-16	2
30	710-3168	Carriage, Bolt 3/8-16 x 1.0	7	73	638-04012A	Screw, Shoulder, .68 x 1.59	1
31	710-3178	Carriage, Bolt 3/8-16 x .75	27	74	938-3056	Screw, Shoulder, .5 x 2.5	2
32	710-0376	Screw, Hex Cap, 5/16-18 x 1 GR5	4	75	938-3093	Screw, Step Shoulder, 5/8-1/2 x 3.4	2
33	711-04565	Pin, Hinge .3175 x 14.06	1	76	741-0338	Bearing, Flange, 3/4 x .52	2
34	911-3266	Pin, Clevis w/Ball Detent	4	77	941-0353	Bearing, Flange, .63 ID	4
35	711-3312	Axle, Castor	2	78	747-3188	Pin, Mower Support	2
36	911-3314	Pin, Roller 1/2 x 7.31	1	79	747-3172C	Rod, Deck Hanger	1
37	912-0239	Nut, Hex Lock, 1/2-20 GRA	1	80	950-3136	Spacer, .5 x .75 x 2.07" Lg.	1
38	712-0375	Nut, Hex Lock, 3/8-16 GRA	1	81	750-3213	Spacer, .405" x .75 x 3.875" Lg.	2
39	912-0431	Nut, Flange Lock 3/8-16	38	82	783-1482-0637	Skirt, RH Deck	1
40	712-3004A	Nut, Flange Lock, 5/16-18 GR5	2	83	783-1483-0637	Skirt, LH Deck	1
41	912-3010	Nut, Hex, 5/16-18 GR5	1	84	783-1484-0637	Skirt, LH Extension	1
42	712-3016	Nut, Hex Lock 5/8-11	2	85	738-0372B	Spacer, Shoulder	1
43	912-3019	Nut, Hex, 7/16-14 GR2	1	86	737-04003D	Nozzle, Deck Wash	2
				87	912-0641	Nut, Hex, M16-1.5	3
				88	736-0225	Washer, Lock	3
				89	921-04041	Adapter, Water Nozzle	1
				90	738-04146	Plug, Screw, M16-1.5	1
				91	703-05902-0637	Bracket, Up-Stop	1
				92	710-0514	Screw, Hex Cap, 3/8-16 x 1.0 Gr5	3
				93	712-04065	Nut, Flange Lock, 3/8-16 GrF	1

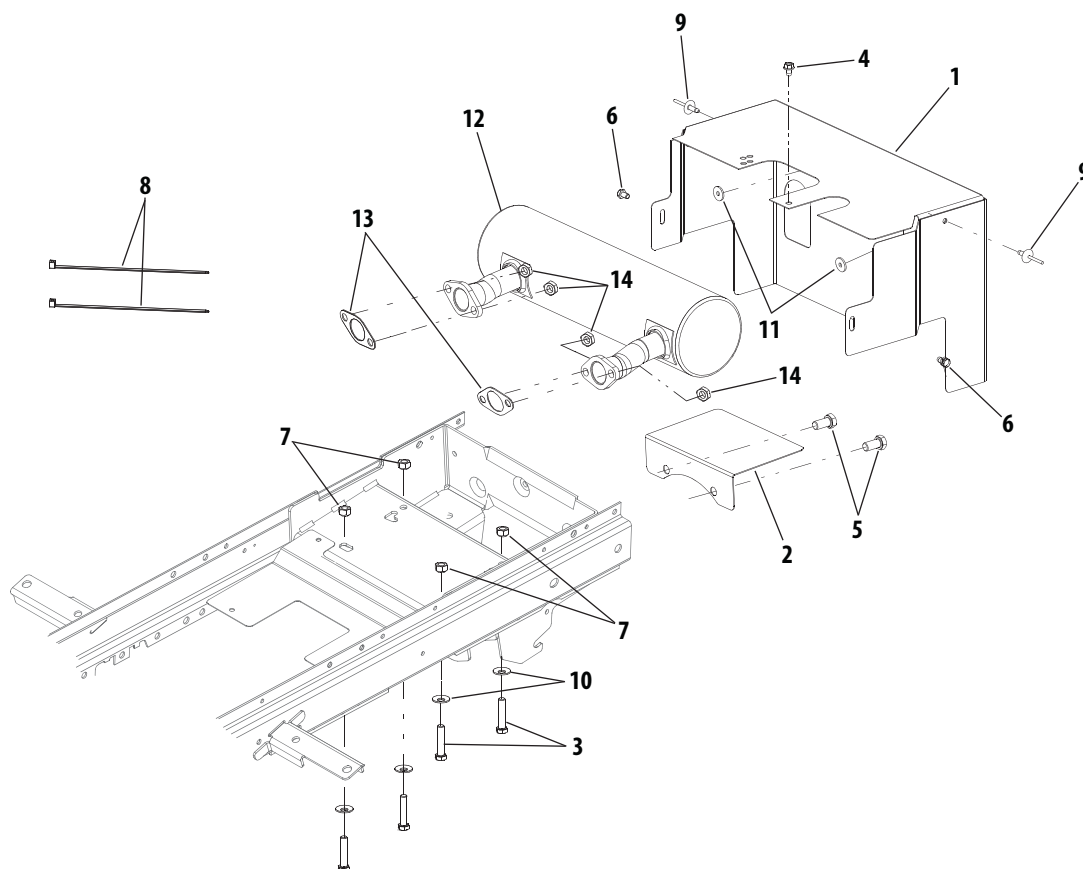
54" Deck Drive and Spindle Assembly



54" Deck Drive and Spindle Assembly

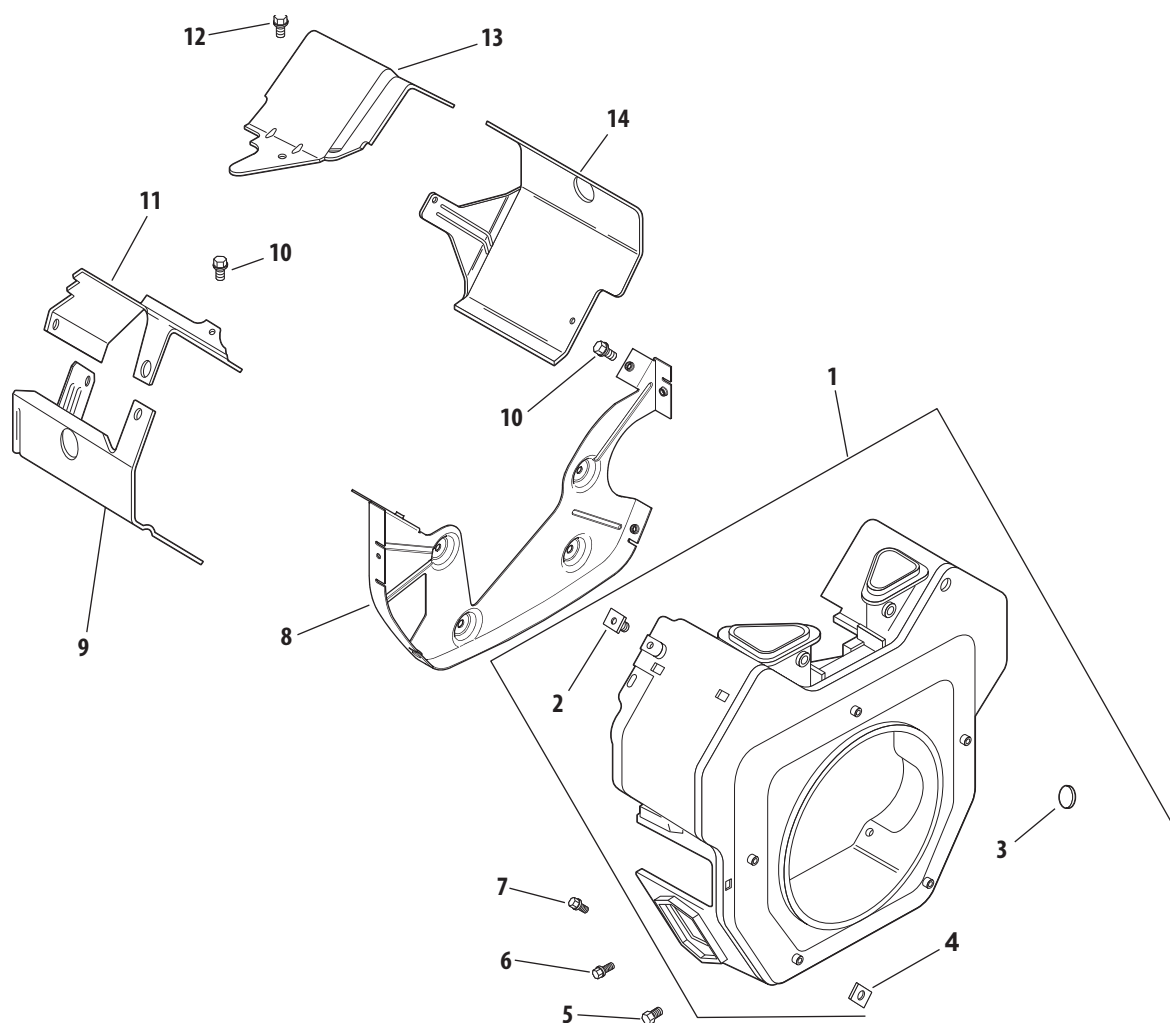
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	603-0646-4021	Assembly, Spacer	1
2	918-3129C	Assembly, Spindle Includes Ref. Nos. 28 thru 31	3
3	756-3115 937-3000	Pulley, Double Fitting, Lube	1 1
4	710-0347	Screw, Hex Cap, 3/8-16 x 1.75 GR5	1
5	710-0602	Screw, Hex Wash Hd Tapp, 5/16-18 x 1.0	12
6	710-0923	Screw, Hex Cap, 5/8-18 x 3 GR5	1
7	710-1693	Bolt, Spindle, 3/4-16 x 5.215	3
8	710-3066	Screw, Hex Cap, 3/8-16 x 2.75GR8	1
9	710-0395	Screw, Hex Cap, 5/16-18 x 2.25 GR5	1
10	912-0431	Nut, Flange Lock 3/8-16 GRF	2
11	712-3004A	Nut, Flange Lock, 5/16-18 GR5	1
12	912-3010	Nut, Hex, 5/16-18 GR5	1
13	712-3078	Nut, Hex Flange, 3/4-16	3
14	916-3020	Ring, Internal Retaining	2
15	736-0237	Washer, Flat .65 x 1.25 x .075	2
16	936-3039	Washer, Flat .406 x 1.5 x .105	1
17	937-3000	Fitting, Grease	3
18	738-0372B	Spacer, Shoulder	1
19	741-1122	Bearing, Ball,	2
20	759-3820 759-3841	Blade, High Lift 18.5" Lg. Blade, Hard Coated	3 3
21	748-3065A	Spacer, Deck Spindle	6
22	748-3101	Spacer, Blade	3
23	950-3132	Spacer, .635 x .88 x 1.25	1
24	954-04137A	Belt, "V" 114.24" Lg.	1
25	954-04055	Belt, "V" 111.4" Lg.	1
26	756-04129B	Pulley, Flat, 4.25 Dia.	2
27	756-3096	Pulley, "V"	3
28	921-3018A	Seal, Oil, 1.25 x 1.874 x .25	6
29	941-04089	Bearing, Cone	6
30	941-04091	Cup, Bearing	6
31	750-04409	Spacer, Bearing	3

Engine Mounting and Muffler



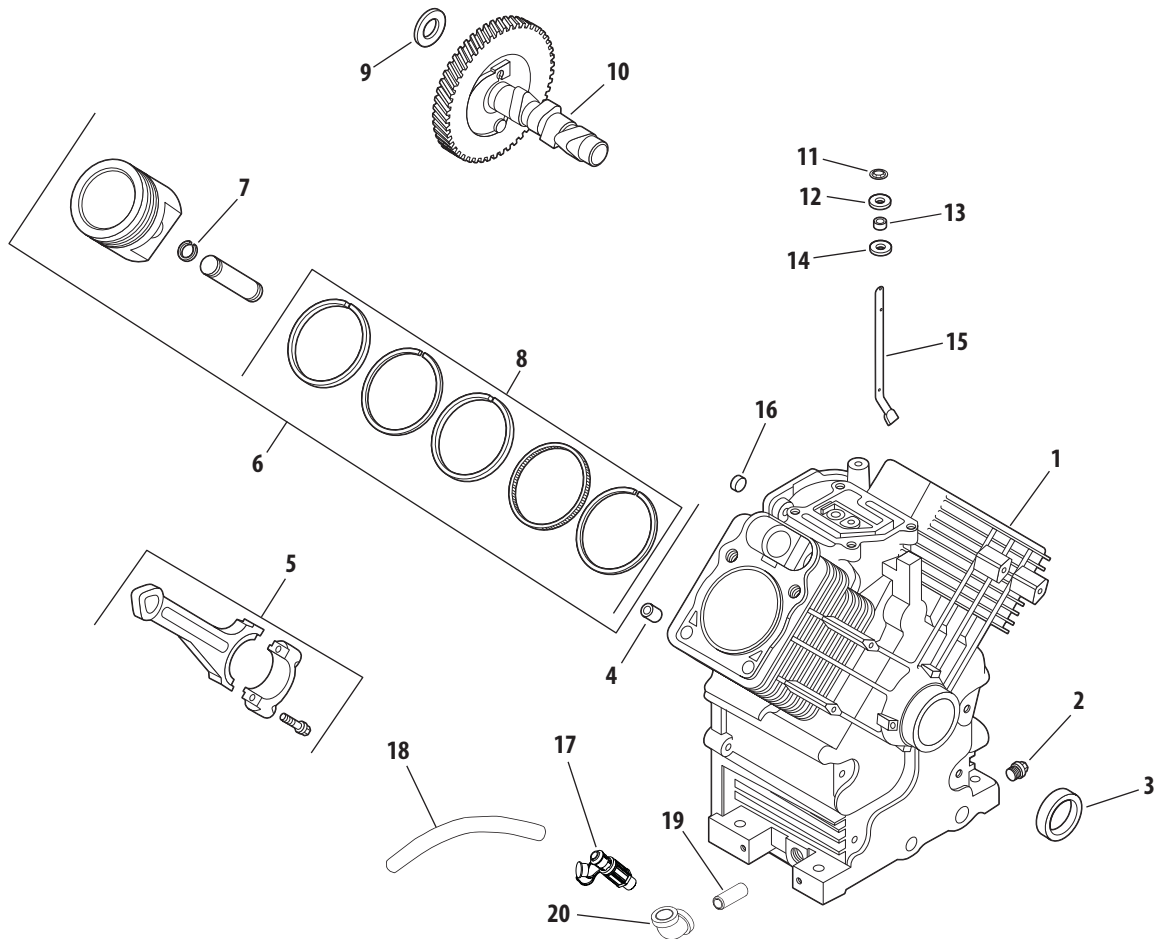
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	703-05875C	Shield, Heat	1
2	703-05883	Shield, Clutch	1
3	710-0539	Bolt, Eng Mount, 3/8-24 x 1.75 GR5	4
4	710-0653	Screw, Hx Wsh Hd Tapp, 1/4-20 x .375	1
5	710-3119	Screw, Hx Cap Lock, 3/8-16 x .75 Gr5	2
6	710-3209	Screw, Hex Cap, M6 x 1 x 10	2
7	712-3054	Nut, Hex Lock, 3/8-24	4
8	725-0157	Tie, Cable	2
9	728-0177	Rivet, Pop, 3/16 x .45	2
10	736-0105	Washer, Bell, .380 x .88 x .062	4
11	936-0400	Washer, Flat, .194 x .62 x .063	2
12	751-10249A	Muffler Assembly	1
13	721-0377A	Gasket, Exhaust	2
14	712-3086	Nut, Hex Flange	4

Blower Housing and Baffles



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-24-027-175-S	Housing, Blower (Incl. Ref #2-4)	1
2	KH-24-100-02-S	Nut, Plastic	2
3	KH-25-139-16	Plug, Button, 9/16	1
4	KH-24-100-01	Nut, Plastic	3
5	KH-M-561016-S	Screw, Hex Flange, M5 x 0.8 x 16	1
6	KH-M-545016-S	Screw, Hex Flange, M5 x 0.8 x 16	3
7	KH-M-545020-S	Screw, Hex Flange, M5 x 0.8 x 20	4
8	KH-24-146-55-S	Plate, Backing	1
9	KH-24-063-88-S	Baffle, Cylinder Barrel - #2 Side	1
10	KH-M-645016-S	Screw, Hex Flange, M6 x 1.0 x 16	6
11	KH-24-063-70-S	Baffle, Valley - #2 Side	1
12	KH-M-0545010	Screw, Hex Flange, M5 x 0.8 x 10	2
13	KH-24-063-59-S	Baffle, Valley - #1 Side	1
14	KH-24-063-85-S	Baffle, Cylinder Barrel - #1 Side	1
Not Illustrated			
	KH-25-154-11-S	Clip, Speed Nut	1
	KH-41-037-10-S	Nameplate, Service	1

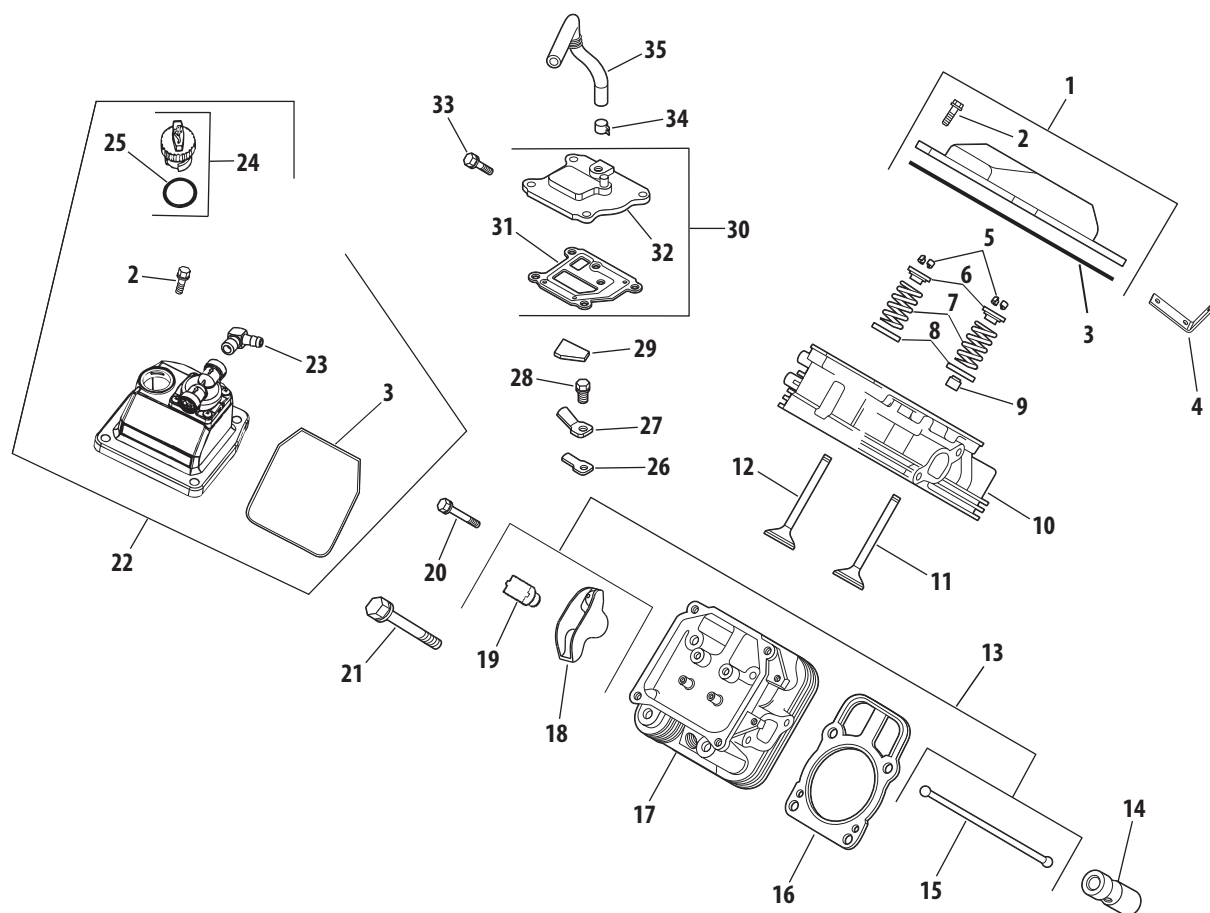
Crankcase



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
	KH-PA-76623	Complete Engine	1
	KH-24-522-251	Short Block	1
	KH-24-755-108-S	Gasket Set	1
1	KH-24-782-27	Crankcase, (Use Miniblock)	1
2	KH-25-139-57-S	Plug, Hex Hd, 3/8	2
3	KH-24-032-19-S	Seal, Front Oil	1
4	KH-24-380-16-S	Pin, Locating Dowel	6
5	KH-24-067-24-S	Rod, Connecting, Std	2
	KH-24-067-25-S	Rod, Connection, .010 / .25mm	2
6	KH-24-874-34-S	Piston w/Ring Set, Std	2
	KH-24-874-10	Piston w/Ring Set, .010 / .25mm	2
	KH-24-874-11	Piston w/Ring Set, .020 / .50mm	2
	KH-24-874-15	Piston w/Ring Set, .08mm	2
7	KH-24-018-01-S	Retainer, Piston Pin	4
8	KH-24-108-08-S	Ring Set, Std., .08	2
	KH-24-108-09-S	Ring Set, .010 / .25mm	2
	KH-24-108-10-S	Ring Set, .020 / .50mm	2
9	KH-24-012-10-S	Camshaft Assembly	1

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
10	KH-12-422-09-S	Shim, Camshaft, .0320 (Red)	AR
	KH-12-422-13-S	Shim, Camshaft, .0400 (Black)	AR
	KH-12-422-07-S	Shim, Camshaft, .0280 (White)	AR
	KH-12-422-08-S	Shim, Camshaft, .0300 (Blue)	AR
	KH-12-422-10-S	Shim, Camshaft, .0340 (Yellow)	AR
	KH-12-422-11-S	Shim, Camshaft, .0360 (Green)	AR
	KH-12-422-12-S	Shim, Camshaft, .0380 (Gray)	AR
11	KH-24-018-09-S	Ring, Retainer	1
12	KH-M-931010-S	Washer, Nylon	1
13	KH-28-032-09-S	Seal, Governor Cross Shaft	1
14	KH-24-468-15-S	Washer, Plain	1
15	KH-24-144-38-S	Shaft, Governor Cross	1
16	KH-52-139-09-S	Plug, Cup	1
17	951-10517	Drain, Oil	1
18	751-3141-14	Hose, Oil Drain	1
19	937-0199	Pipe, Straight, 3/8 NPT x 2.0	1
20	737-0272	Elbow, 90 Degree	1

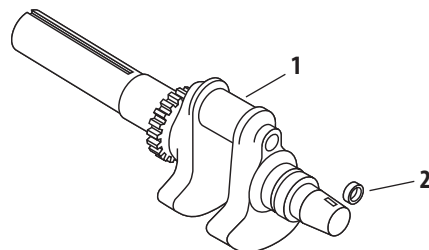
Cylinder Head, Valves and Breather



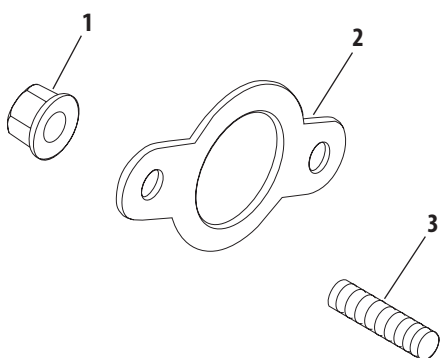
REF. NO.	PART NUMBER	DESCRIPTION	QTY.	REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-24-755-141-S	Kit, Valve Cover (Includes 2-3)	1	19	KH-24-599-02	Pivot, Rocker Arm	4
2	KH-M-651030-S	Screw, Hex Flng, M6 x1.0 x 30	8	20	KH-M-640034-S	Screw, Hex Flng, M6 x 1.0 x 34	4
3	KH-24-153-30-S	O-Ring, Valve Cover	2	21	KH-12-086-16	Screw, Hex Flng, M10 x 1.5 x 90	8
4	KH-24-445-01	Strap, Lifting	1	22	KH-24-559-10-S	Kit, Fuel Pump Valve Cover	1
5	KH-12-755-03	Kit, Retainer	4	23	KH-25-294-11-S	Fitting, 90°	2
6	KH-12-173-01	Cap, Valve Spring	4	25	KH-24-227-02-S	Cap Assembly, Oil Fill (Incl. 26)	1
7	KH-24-089-02	Spring, Valve	4	26	KH-24-153-09	O-Ring	1
8	KH-235011-S	Retainer, Spring	4	27	KH-24-402-03	Reed, Breather	1
9	KH-66-032-05-S	Seal, Valve Stem	2	28	KH-66-018-04-S	Retainer, Breather Reed	1
10	KH-24-318-107-S	Head Assembly, #1 Cylinder	1	29	KH-M-0545010	Screw, Hex Flng, M5 x 0.8 x 10	1
11	KH-24-017-01	Valve, Intake Std	2	30	KH-24-050-11-S	Filter, Breather	1
	KH-24-017-02	Valve, Intake, .25mm	2	31	KH-24-033-01	Kit, Breather (Includes 32-34)	1
12	KH-24-016-01	Valve, Exhaust Std	2	32	KH-24-041-51-S	Gasket, Breather	1
	KH-24-016-02	Valve, Exhaust, .25mm	2	33	KH-24-096-86-S	Cover, Breather	1
13	KH-24-755-66	Kit, Valve Train (Incl. 15,18,19)	1	34	KH-25-237-14-S	Clamp, Breather	1
14	KH-25-351-04-S	Lifter, Valve	4	35	KH-24-326-89-S	Hose, Breather	1
15	KH-24-411-05	Rod, Push	4		KH-24-755-147-S	Kit, Cylinder Head, Includes Ref. Nos. 5-9, 11, 12, 15, 18-20	1
16	KH-24-841-02-S	Kit, Cyl. Hd. Gasket (Includes 21)	2				
17	KH-24-318-71-S	Head Assembly, #2 Cylinder	1				
18	KH-25-186-01	Arm, Rocker	4				

Crankshaft

REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-24-014-06-S	Crankshaft (Incl. Ref #2)	1
2	KH-52-139-09-S	Plug, Cup	1

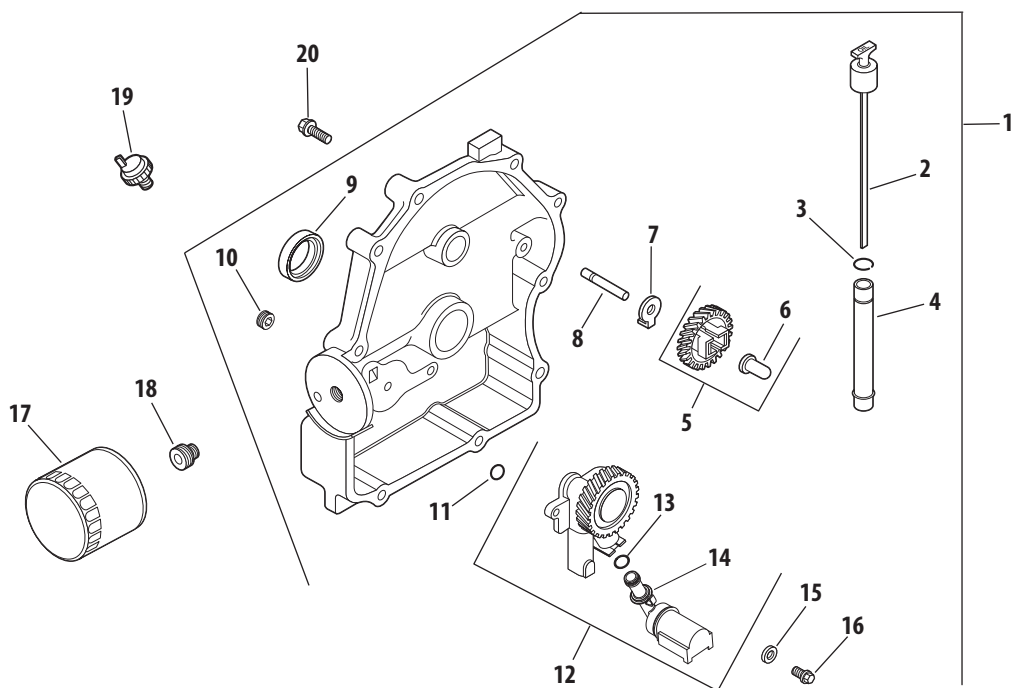


Exhaust



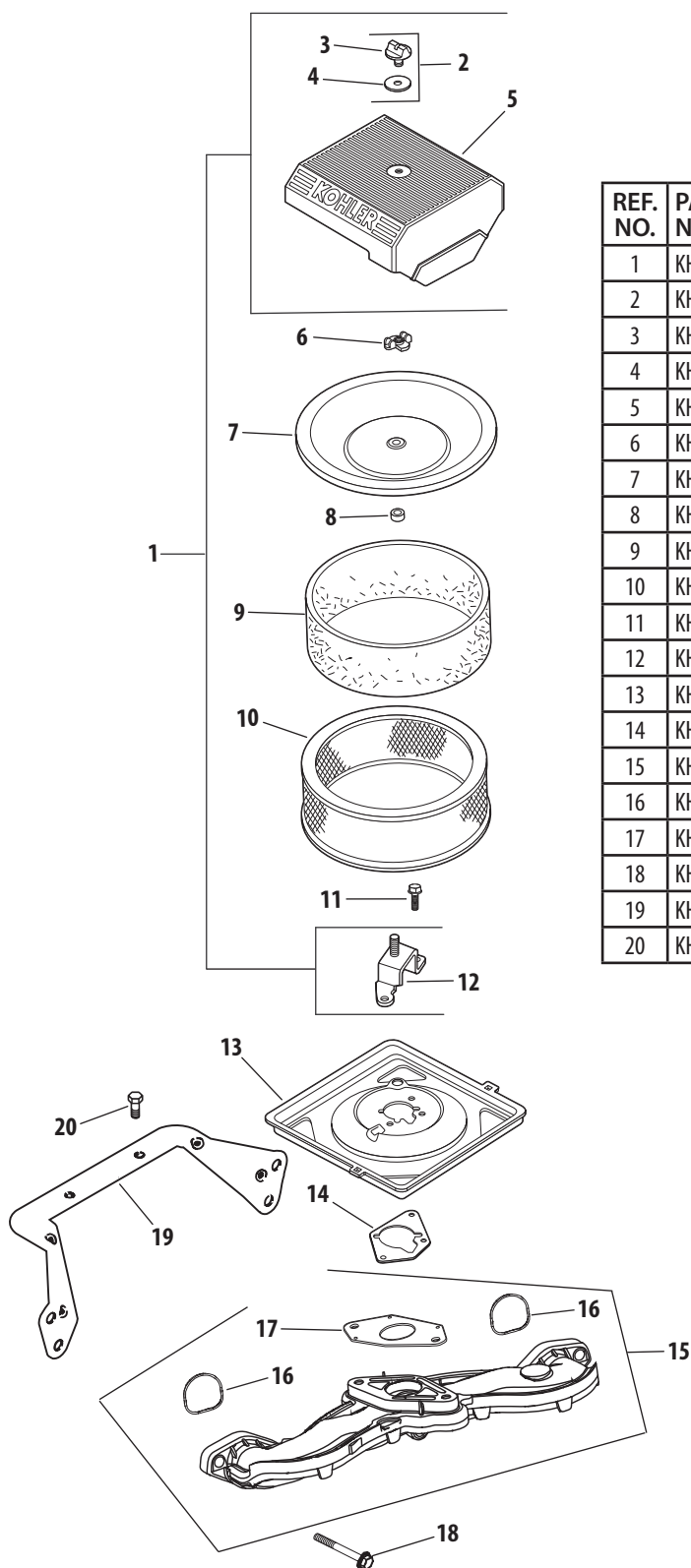
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	712-3086	Nut, Muffler Mounting, M8 x 1.25	4
2	721-0377A	Gasket, Exhaust	2
3	KH-25-072-14-S	Stud, Exhaust, M8 x 1.25 x 33	4

Oil Pan and Lubrication



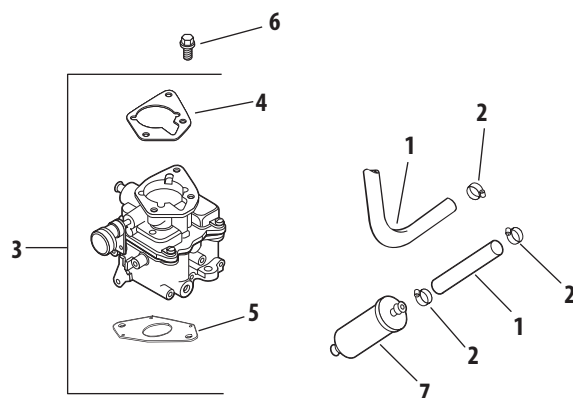
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-24-009-98-S	Plate Assy, Closure (Incl. Ref #2-15)	1
2	KH-24-038-08-S	Dipstick	1
3	KH-41-153-01	O-Ring	1
4	KH-24-123-11-S	Tube, Oil Fill/Dipstick	1
5	KH-24-043-12	Kit, Governor Gear (Incl. Ref #6)	1
6	KH-12-380-01	Pin, Governor Regulating	1
7	KH-24-448-02-S	Tab, Locking	1
8	KH-12-144-02	Shaft, Governor Gear	1
9	KH-25-032-06-S	Seal, Oil (PTO end)	1
10	KH-25-139-60-S	Plug, Pipe 1/8	1
11	KH-24-153-08	O-Ring	1
12	KH-24-393-51-S	Oil Pump Assy (Incl. Ref #13-14)	1
13	KH-24-153-01	O-Ring, Oil Pick-up	1
14	KH-24-381-04	Pick-up, Oil	1
15	KH-M-631005	Washer, Plain	2
16	KH-M-645025-S	Screw, Hex Flange, M6 x 1.0 x 25	2
17	KH-12-050-01-S	Filter, Oil	1
18	KH-24-136-01	Nipple, Oil Filter	1
19	KH-25-099-27-S	Switch, Pressure	1
20	KH-24-086-17-S	Screw, Hex Flange, M8 x 1.25 x 45	1

Air Intake and Filtration



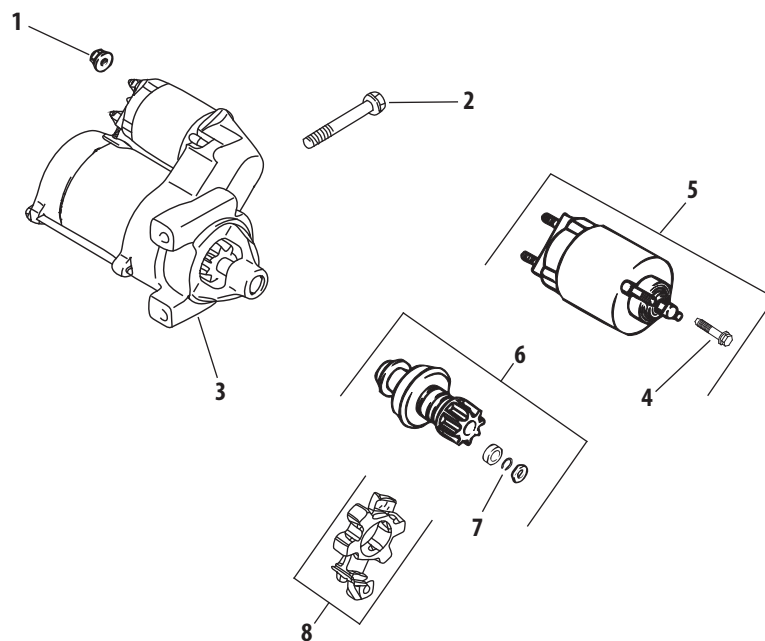
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-24-743-08	Kit, Air Cleaner Cover (Incl. 2-5, 12)	1
2	KH-54-755-01-S	Kit, Knob w/Seal (Incl. Ref #2,3)	1
3	KH-25-341-04-S	Knob, Cover	1
4	KH-24-153-20-S	Seal, Air Cleaner Cover Knob	1
5	KH-24-096-69-S	Cover, Air Cleaner	1
6	KH-12-100-01	Wing Nut	1
7	KH-24-096-01	Cover, Inner Air Cleaner	1
8	KH-24-032-03	Seal, Inner Air Cleaner	1
9	KH-47-883-03-S1	Precleaner, Element - Includes Ref. 10	1
10	KH-47-883-03-S1	Element, Air Cleaner - Includes Ref. 9	1
11	KH-24-086-53-S	Screw, Hex Flng, M6 x 1.0 x 16	2
12	KH-24-126-21	Bracket, Air Cleaner Base	1
13	KH-24-094-39-S	Base, Air Cleaner	1
14	KH-24-041-06	Gasket, Air Cleaner Base	1
15	KH-24-164-93-S	Manifold, Intake (Includes 16,17)	1
16	KH-24-153-27-S	O-Ring, Intake Manifold	2
17	KH-24-041-53-S	Gasket, Carburetor	1
18	KH-M-651040-S	Screw, Hex Flange, M6 x 1.0 x 40	4
19	KH-24-126-130-S	Bracket, Air Cleaner Base	1
20	KH-M-0545010	Screw, Hex Flange, M5 x .8 x 10	2

Fuel System



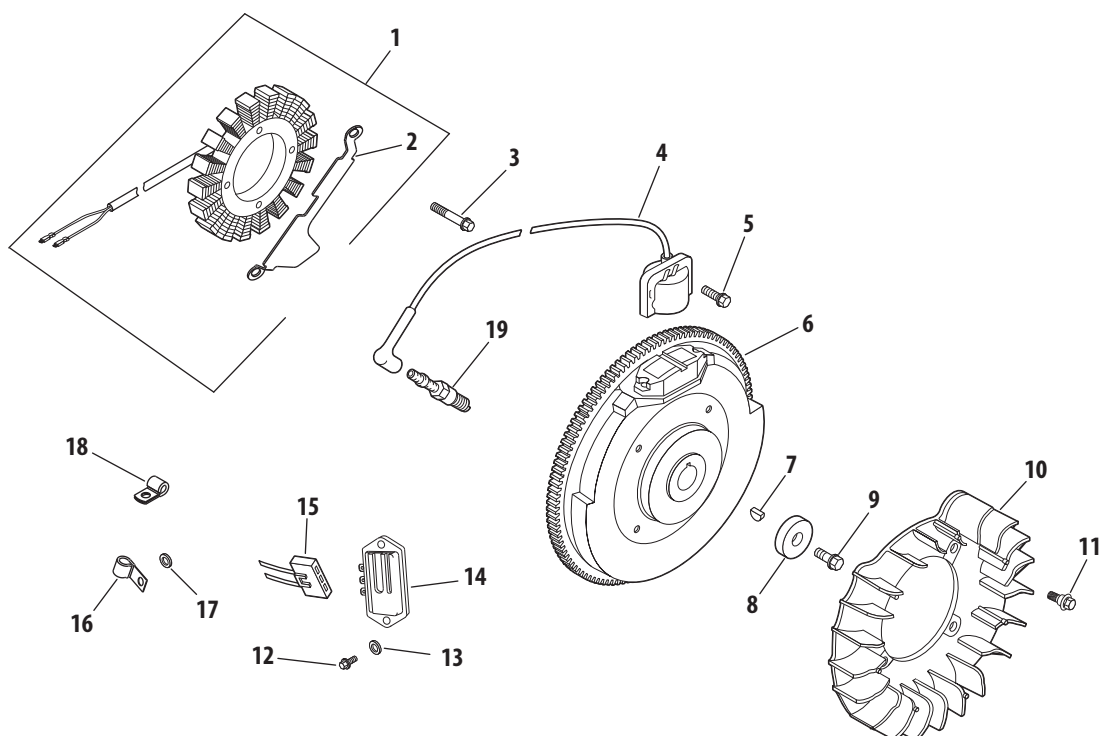
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-25-111-34-S	Line, Fuel (24" - Cut to Length)	2
2	KH-25-237-14-S	Clamp, Hose	4
3	KH-24-853-59-S	Kit, Carburetor w/Gasket (Includes 2,3)	1
4	KH-24-041-06	Gasket, Air Cleaner Base	1
5	KH-24-041-17-S	Gasket, Carburetor	1
6	KH-25-086-124-S	Screw, Hex Flange, M6 x 1.0 x 25	2
7	KH-24-050-13-S	Filter, Fuel	1
Not Illustrated			
	KH-24-518-24-S	Lead, Ground	1
	KH-24-757-01	Kit, Solenoid	1
	KH-24-757-02-S	Kit, Float Repair	1
	KH-24-757-03-S	Kit, Carburetor Repair	1
	KH-24-757-07	Kit, Choke Repair	1
	KH-24-755-125-S	Kit, High Altitude	1

Electric Start



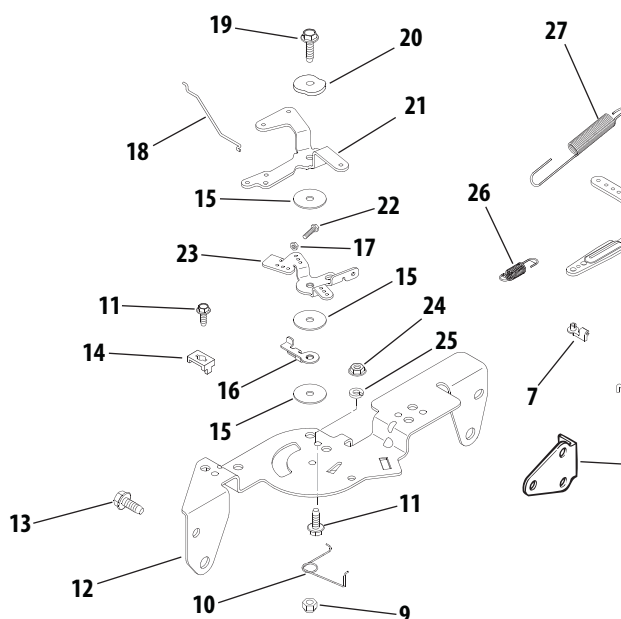
REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-M-0841080	Nut, Hex Flange M8 x 1.25"	1
2	KH-M-851080-S	Screw, Hex Flange M8 x 1.25 x 80	2
3	KH-25-098-11-S	Starter, Solenoid Shift Assembly (Includes 4-8)	1
4	KH-25-086-113-S	Screw, External Torx Hd.	3
5	KH-25-435-06-S	Kit, Solenoid	1
6	KH-25-755-33-S	Kit, Pinion Drive (Includes 7)	1
7	KH-25-141-05-S	Ring, Retainer	1
8	KH-25-221-01-S	Kit, Brush	1

Ignition, Electrical and Flywheel



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-237878	Stator Kit, 15 Amp	1
2	KH-24-126-139-S	Bracket, Stator Wire	1
3	KH-M-548025-S	Screw, Stator Mtg. M5 x .8 x 25	2
4	KH-24-584-45-S	Module, Ignition	2
5	KH-M-545020-S	Screw, Module M5 x .8 x 20	4
6	KH-24-025-04	Flywheel Assembly	1
7	KH-X-42-15	Key	1
8	KH-12-468-03	Washer, Flat, 13/32	1
9	KH-12-086-14	Screw, Flange M10x1.5 x 45	1
10	KH-24-157-11-S	Fan	1
11	KH-25-086-47	Bolt, Shoulder	4
12	KH-24-086-18	Screw Phillips Hd., #11-16 x .875	2
13	KH-X-25-92	Washer, Plain	2
14	KH-41-403-09	Regulator - Rectifier	1
15	KH-25-155-41-S	Connector, Regulator-Rectifier	1
16	KH-235173	Clip, Cable	1
17	KH-X-25-63	Washer, Plain 1/4"	1
18	KH-12-154-01	Clip, Cable	1
19	759-3336	Spark Plug	2
Not Illustrated			
	KH-24-176-08	Harness, Wire	1
	KH-24-126-137-S	Bracket, Ground Strap	1
	KH-25-086-91-S	Screw, Tapping	2
	KH-25-454-03-S	Tie, Wire	2
	KH-25-468-07-S	Washer, Flat	1

Engine Controls



REF. NO.	PART NUMBER	DESCRIPTION	QTY.
1	KH-M-547050-S	Nut, Hex Lock M5 x 0.8	1
2	KH-24-089-03	Spring, Choke Return	1
3	KH-M-645016-S	Screw, Hex Flange M6 x 1.0 x 16	4
4	KH-24-126-56	Bracket, Control	1
5	KH-X-20-1	Washer	1
6	KH-M-541050-S	Nut, Hex	1
7	KH-24-468-01	Washer , Plain 5.5mm	3
8	KH-24-090-07	Lever, Throttle Actuator	1
9	KH-12-237-01	Clamp, Cable	2
10	KH-M-545016-S	Screw, Hex Flange M5 x 0.8 x 16	2
11	KH-24-090-13	Lever, Throttle Control	1
12	KH-M-446030-S	Nut, Hex M4 x 0.7	1
13	KH-M-401030	Screw, Hex Cap M4 x 0.7 x30	1
14	KH-24-079-21-S	Linkage, Choke	1
15	KH-24-090-05	Lever, Choke	1
16	KH-41-468-03	Washer, Spring 1/4"	1
17	KH-M-545020-S	Screw, Hex Flange M5 x 0.8 x 20	1
18	KH-24-089-51-S	Spring, Throttle Limiter	1
19	KH-24-089-45-S	Spring, Governor	1
20	KH-24-211-03-S	Screw, Round Hd. Square Neck	1
21	KH-24-090-51-S	Lever, Governor	1
22	KH-M-641060-S	Nut, Hex Flange M6 x 1.0	1
23	KH-25-158-11	Bushing, Linkage Retaining	1
24	KH-24-089-01	Spring, Linkage	1
25	KH-25-158-08	Bushing, Linkage Retaining	1
26	KH-24-079-01	Linkage, Throttle	1
27	KH-24-126-04	Bracket, Support	2