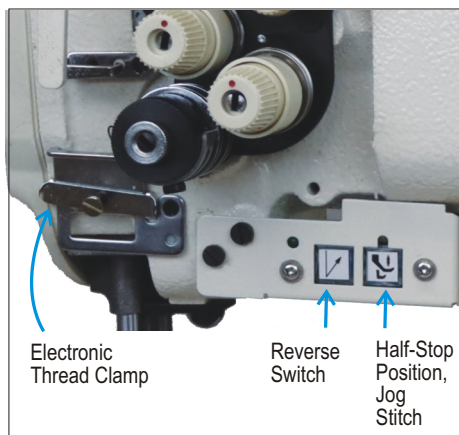


# CONTROL PANEL QUICK START GUIDE FOR MODELS:

## Needle area details



Electronic Thread Clamp

Reverse Switch

Half-Stop Position, Jog Stitch

### Full Automatic Function Machines (-7DD)

**P1510RB-14-7DD/220**  
**P1510RBL-18-7DD/220**  
**P1510RBL-25-7DD/220**  
**P1560RB-14-7DD/220**  
**P1560RBL-18-7DD/220**  
**P1560RBL-25-7DD/220**  
**P1565RB-14-7DD/220**  
**P1565RBL-18-7DD/220**  
**P1565RBL-25-7DD/220**

### Automatic Function Machines (-DD) (The -DD does NOT have the Automatic Thread Trim)

**P1510RB-14-DD/220**  
**P1510RBL-18-DD/220**  
**P1510RBL-25-DD/220**  
**P1560RB-14-DD/220**  
**P1560RBL-18-DD/220**  
**P1560RBL-25-DD/220**  
**P1565RB-14-DD/220**  
**P1565RBL-18-DD/220**  
**P1565RBL-25-DD/220**

## Control Panel & Display

