

#6-0533 FRONT BUMPER KIT for SNAPPER GARDEN TRACTORS

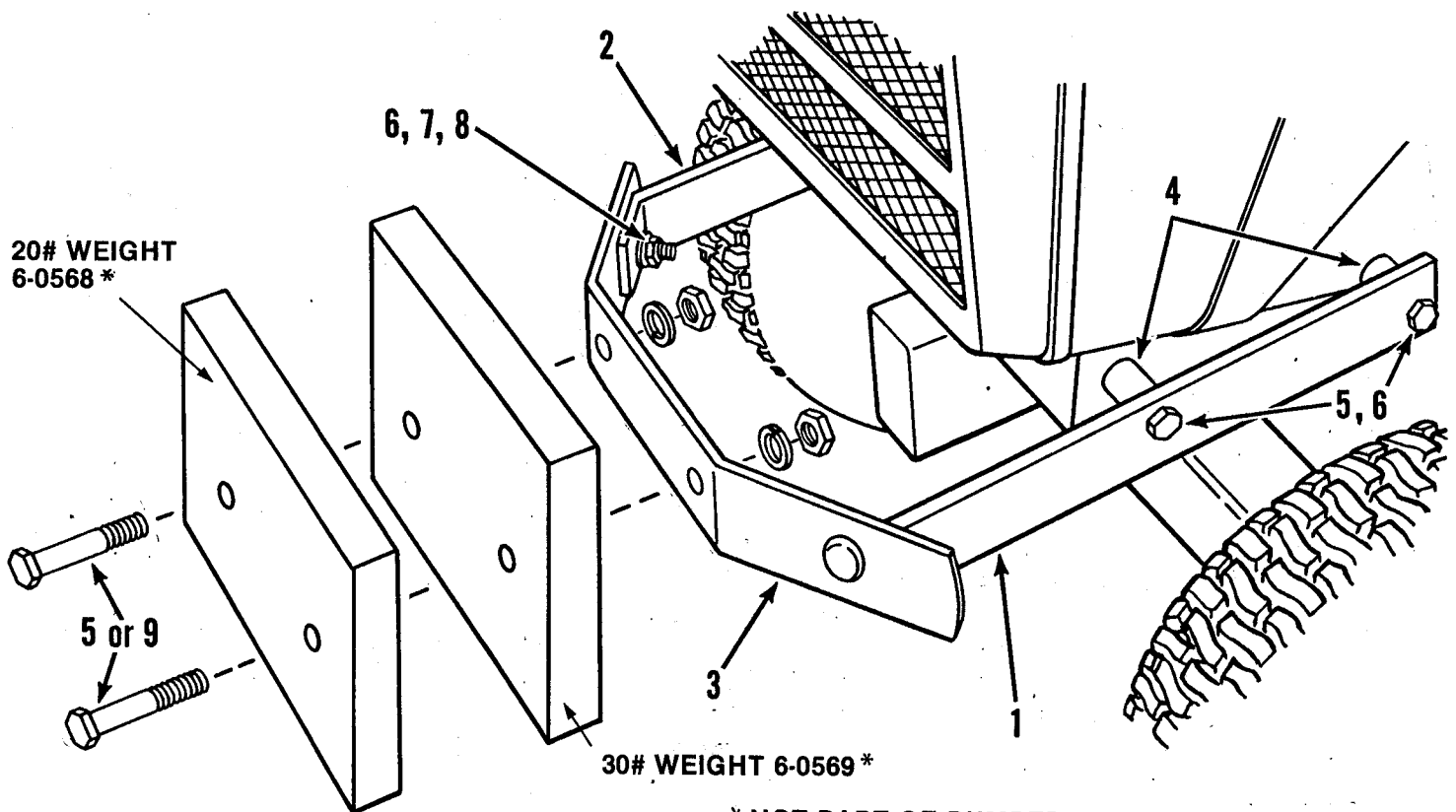
This bumper kit fits all Snapper 1600, 1650 and 1855 Series Garden Tractors. The bumper not only serves as a protective guard but can be used to mount weights at the front of the tractor to counter balance rear mounted equipment such as the rear PTO rotary tiller and VAC-N-PAC Attachments. Weights formed specifically for attaching to this bumper are available as Snapper part number 6-0568 & 6-0569 thru your Snapper Dealer. One each of weights is recommended for Tractors with VAC-N-PAC.

BUMPER INSTALLATION PROCEDURE

The only tools required for installing the bumper kit are two 3/4" wrenches. Weldnuts for mounting the bumper side arms are provided on the frame of each tractor. Proceed as follows to install the kit components.

STEP 1: Position the left and right support arms over the weldnuts on frame as shown in figure below and secure each arm to the frame with two 1/2 split lockwashers and 1/2-13x3 hex head capscrews.

STEP 2: Center the bumper on front of the support arms and secure with two 1/2-13x1-1/2 carriage bolts inserted thru front of bumper and with 1/2 split lockwashers and 1/2-13 hex nuts on inside of the arms. Securely tighten all hardware.



* NOT PART OF BUMPER KIT--ORDER SEPARATELY

#6-0533 KIT PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-8036	ARM, Left Support	1
2	3-8037	ARM, Right Support	1
3	3-6028	BUMPER, Front	1
4	2-1863*	SPACER, (Support Arm)	4
5	9-0652*	CAPSCREW, 1/2-13x3 Hex	6**
6	9-0254*	LOCKWASHER, 1/2 Split	8**
7	9-0258*	NUT, 1/2-13 Hex	4**
8	9-0768*	BOLT, 1/2-13x1-1/2 Carriage	2
9	9-0375*	BOLT, 1/2-13x4	2**

*Part of 6-0535 Hardware bag

**2 Each for Mounting Weights