



Parts Manual

Mfg. No: 5901907

IS600Z Series w/ 48" Side Discharge Flat-Nosed Mower Deck (IS600ZBV2548)



5600031 - Kit, Trailer Hitch (IS600/IS700/IS2100/IS2600/IS5100/F160/F210).....	
5600963 - Striping Kit, 44FN & 48 Deck.....	
5023280 - Flat Free Tire Assembly (13 X 5 - 6).....	
5600778 - 48" iCD TURBO-Pro; 2-Bag Hard Top Grass Collection System (600).....	
5600647 - Headlight Kit.....	
5601096 - Mulch Kit for ZTR w/ 48" Flat Nosed Deck, IS600Z.....	
5601078 - Service Jack Mount Kit (7.25").....	
5601080 - Service Jack Kit.....	
5600085 - Striping Kit, 48FN & 52FN Deck.....	
5109903 - Flat Free Tire Assembly w/ Roller Bearings, BLACK (13 X 6.5 - 6).....	
5601562 - 48" iCD TURBO-Pro; 2-Bag Hard Top Grass Collection System (600).....	

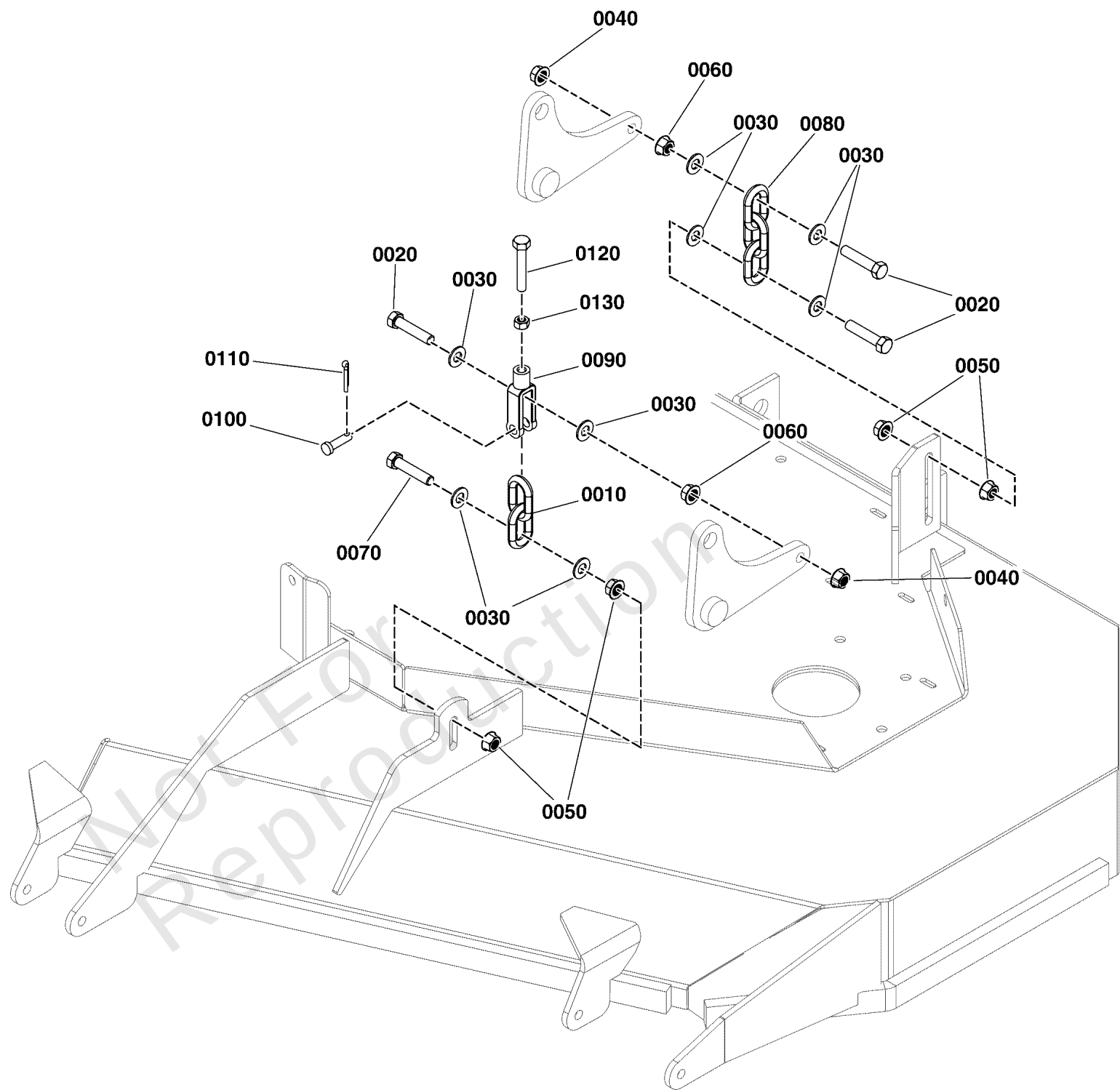
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48" Mower Deck Group - Hanger Chains

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



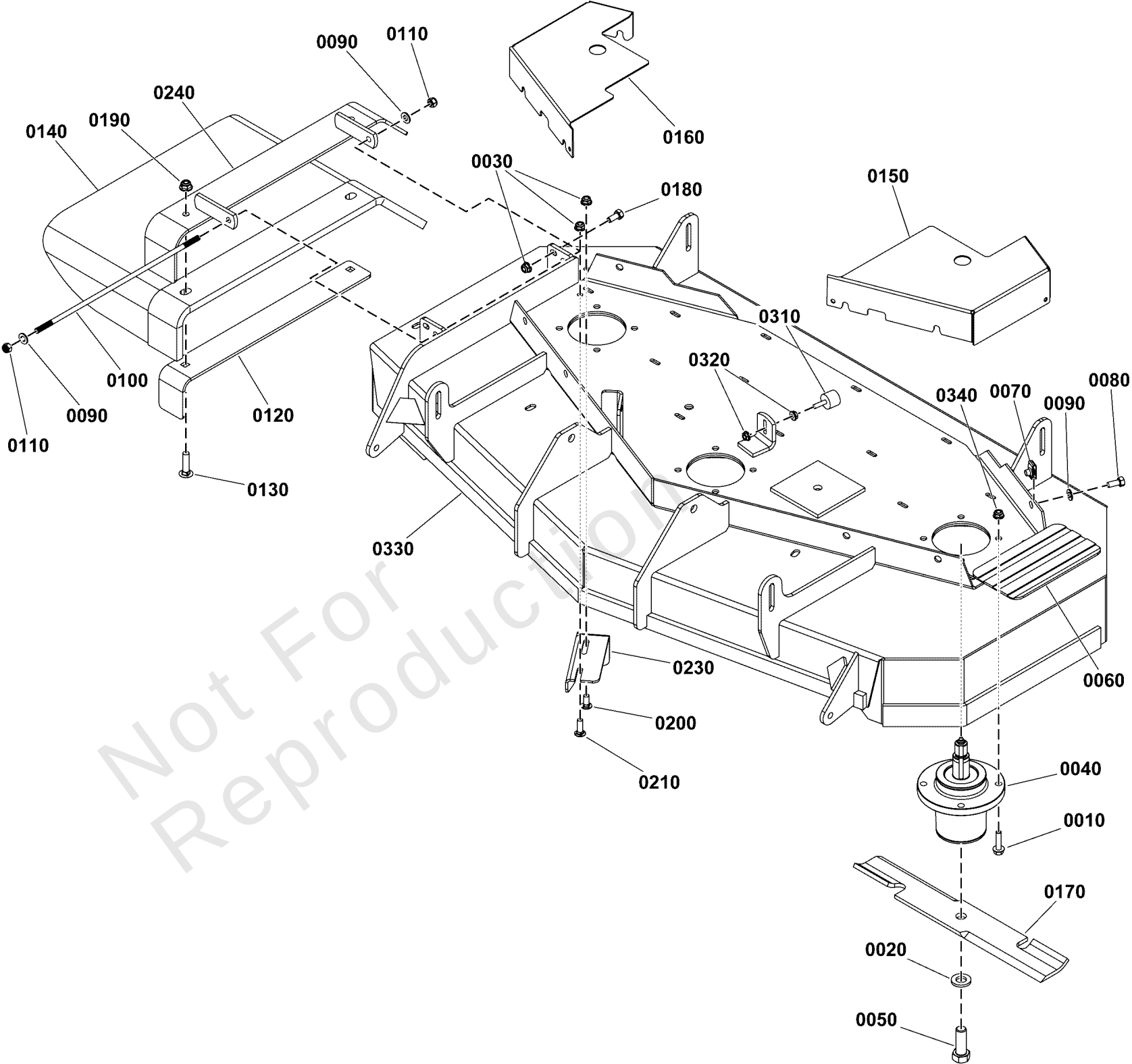
48" Mower Deck Group - Hanger Chains

REF NO	PART NO	QTY	DESCRIPTION
0010	5050878X2	2	HANGER, FRONT DECK - 2 LINK
0020	5025013X14	6	BOLT, 3/8-16 X 1-3/4" GD5 CZ
0030	5025156	16	WASHER, 3/8 SAE
0040	5025394	4	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0050	5025128	8	NUT, 3/8-16 Hex Large Serrated Flange
0060	5025084	4	NUT, 3/8-16 HEX JAM
0070	5025013X16	2	BOLT, 3/8-16 X 2, GD5, CZ
0080	5050878X3	2	CHAIN, 5/16" GD30, 3 LINKS
0090	5100375	2	CLEVIS, 5/16-18, 3/8 PIN HOLE, CLR ZINC
0100	5025214X9	2	PIN, CLEVIS, 3/8 X 1-1/8, PLATED
0110	80002736	2	PIN, 3/32 X 0.750, COT, ZINC/CLEAR
0120	5025055X16	2	BOLT, 5/16-18 X 2 GD5 TFL, CZ
0130	5025032	2	NUT, 5/16-18 HEX

48" Mower Deck Group - Housing, Covers, Spindles & Blades

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



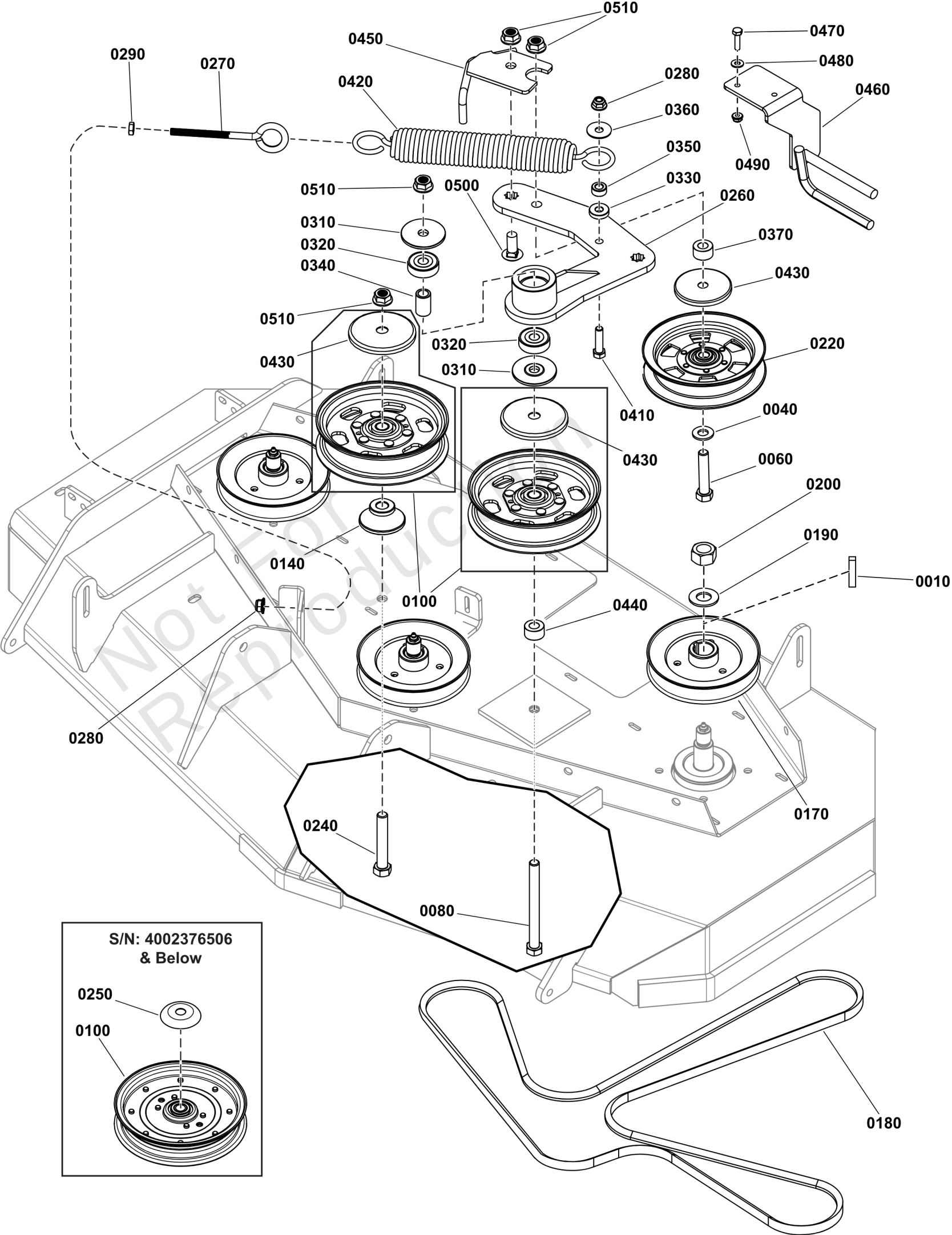
48" Mower Deck Group - Housing, Covers, Spindles & Blades

REF NO	PART NO	QTY	DESCRIPTION
0010	5025390X10	12	BOLT, 3/8-16 X 1-1/4, FLANGE, GD 5, CZ -(Torque spindle mounting bolt to 30 ft-lbs (41 Nm))
0020	5025477	3	WASHER, BLADE BOLT, 9/16" F436, CZ
0030	5025392	3	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
0040	5061095	3	SPINDLE, ASSM, ALUMINUM - 5.25
0050	5025320X14	3	BOLT, 5/8-11 X 1-3/4 GD8 -(Torque blade mounting bolt to 120 ft-lbs (163 Nm))
0060	5101004	1	SAFETY WALK, 4.00 X 7.50
0070	5022308	6	BODY CLIP, 5/16-18-7GA MATERIAL
0080	5025011X8	6	BOLT, 5/16-18 X 1" GRD5 YZ
0090	5025155	8	WASHER, 5/16" SAE
0100	5042555	1	ROD, 5/16 X 13.75, TBE, CZ
0110	5025045	2	NUT, 5/16-24 HEX NYLON LOCK
0120	5413401A	1	SUPPORT, DISCHARGE CHUTE - BLK
0130	5025146X12	2	BOLT, 3/8-16 X 1-1/2, CARRIAGE, GD5, CZ
0140	5413498	1	CHUTE, RUBBER DISCHARGE CHUTE (5104441)
0150	5408163B	1	GUARD, DECK, LH - RED
0160	5408162B	1	GUARD, 48" MOWER DECK, RH
0170	5101986S	1	BLADES, SET OF THREE (3); 16.25 X.25 X 2.5, 1 X 3.5 -(Set of 3 blades)
0180	5025011X6	1	BOLT, 5/16-18 X 3/4 GD5
0190	5025394	2	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0200	5025145X6	1	BOLT, 5/16-18 X 3/4, CARRIAGE, GD5, CZ
0210	5025145X8	1	BOLT, 5/16-18 X 1, CARRIAGE, GD5, CZ
0230	5401344A	1	PLATE, DEFLECTOR - BLK
0240	5413403A	1	WELD, MOUNT, DISCHARGE CHUTE - BLK
0310	5105237	1	BUMPER, RUBBER, 1/4-20 X 7/8" STUD
0320	5025126	2	NUT, 1/4-20 HEX SERR. FLANGE
0330	84011041	1	DECK SHELL W/DECALS
0340	5025394	12	NUT, 3/8 - 16 HEX NYLOCK FLANGE

48" Mower Deck Group - Pulleys, Belt & Idler Arm

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



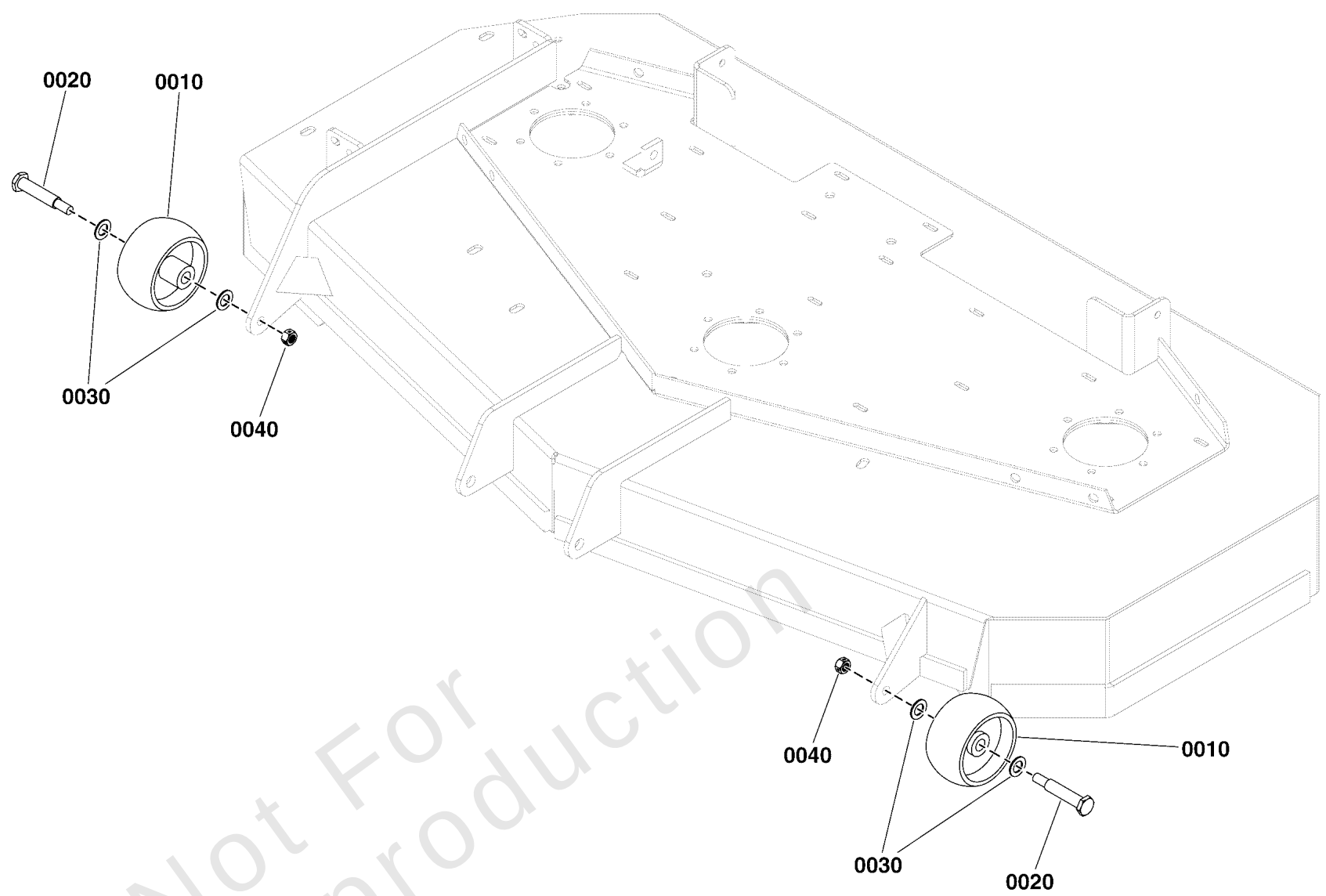
48" Mower Deck Group - Pulleys, Belt & Idler Arm

REF NO	PART NO	QTY	DESCRIPTION
0010	5050407X10YP	3	KEY, 1/4 SQ X 1-1/4
0040	5025158SM	1	WASHER, 1/2" SAE
0060	5025017X20SM	1	BOLT, 1/2-13 X 2-1/2
0080	5025017X44SM	1	BOLT, 1/2-13 X 5-1/2"
0100	5101794YP	2	PULLEY, IDLER, 5" OD -(S/N: 4002376506 and below)
0100	84012672	2	PULLEY w/Shield -(S/N: 4002376507 and above) (Includes item #43.)
0140	5047142SM	1	SPACER, .52 X 1.25 X
0170	5023175SM	3	PULLEY, 5.72., 48" DE
0180	5103929YP	1	BELT, 5V-SEC, 158.90"
0190	770223	3	WASHER, Belleville, 3/4
0200	5025405SM	3	NUT, 3/4-16 HEX
0220	5104716YP	1	PULLEY, IDLER
0240	5025017X22SM	1	BOLT, 1/2-13 X 2-3/4"
0250	5101103SM	2	SHIELD, PULLEY -(S/N: 4002376506 and below)
0260	5415907AYP	1	IDLER, Arm
0270	5023497SM	1	EYE BOLT, 3/8-16 X 5"
0280	5025394SM	2	NUT, 3/8-16 HEX NYLOCK
0290	5025084SM	1	NUT, 3/8-16 HEX JAM
0310	5104379YP	2	SPACER
0320	5104383YP	2	BEARING
0330	5044960SM	1	SPACER, .39 X 1.00 X
0340	5104456YP	1	SPACER, .51 X .84 X 1
0350	5044933SM	1	SPACER, .39 X .75 X .
0360	5025165SM	1	WASHER, 3/8" FENDER
0370	5101162YP	1	SPACER
0410	703406	1	CAPSCREW, 3/8-16X1.5
0420	5104166YP	1	SPRING
0430	5105145YP	3	SHIELD -(Qty: 1 - S/N: 4002376506 and below)
0440	5104342YP	1	IDLER MOUNT
0450	84003145	1	GUIDE, BELT
0460	84003146	1	GUIDE, BELT
0470	5025010X8SM	2	BOLT, 1/4-20 X 1", GD
0480	703332	2	WASHER
0490	5025391FS	2	NUT
0500	5025324X10YP	1	BOLT
0510	770225	4	NUT

48" Mower Deck Group - Rollers

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



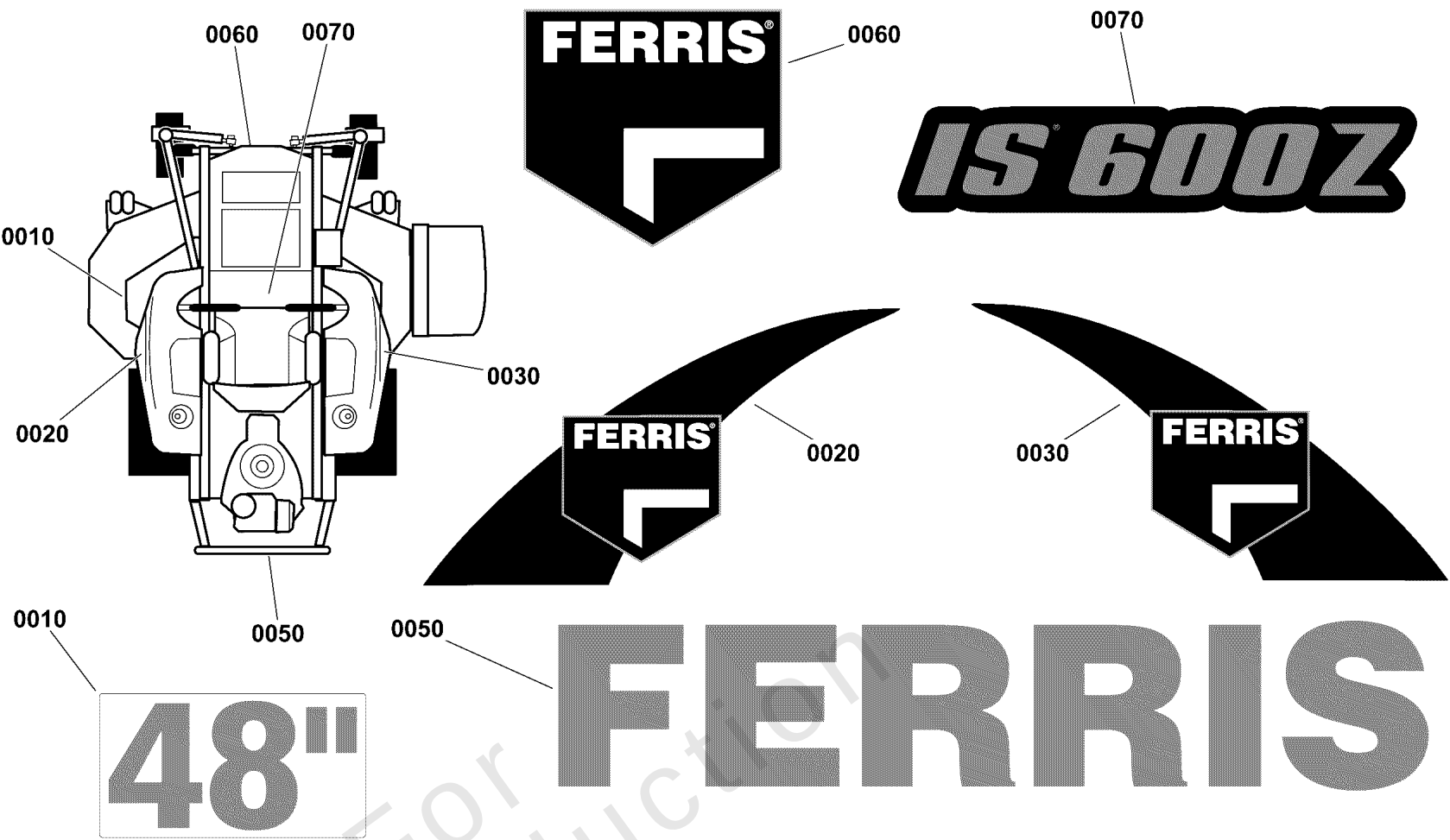
48" Mower Deck Group - Rollers

REF NO	PART NO	QTY	DESCRIPTION
0010	1714760	2	WHEEL- 2.00 WIDE 3.88 DIA 0.531ID POLY
0020	2108765	2	BOLT-WHEEL 3/8-16X2.781 .750 THRD YELLOW
0030	80003590	4	WASHER,.516IDX.875ODX.06,FLAT,ZC/CL
0040	5025394	2	NUT, 3/8 - 16 HEX NYLOCK FLANGE

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Decal Group - Brand and Model

Note: Unless noted otherwise, use the standard torque specifications Mfg. No: 5901907



Decal Group - Brand and Model

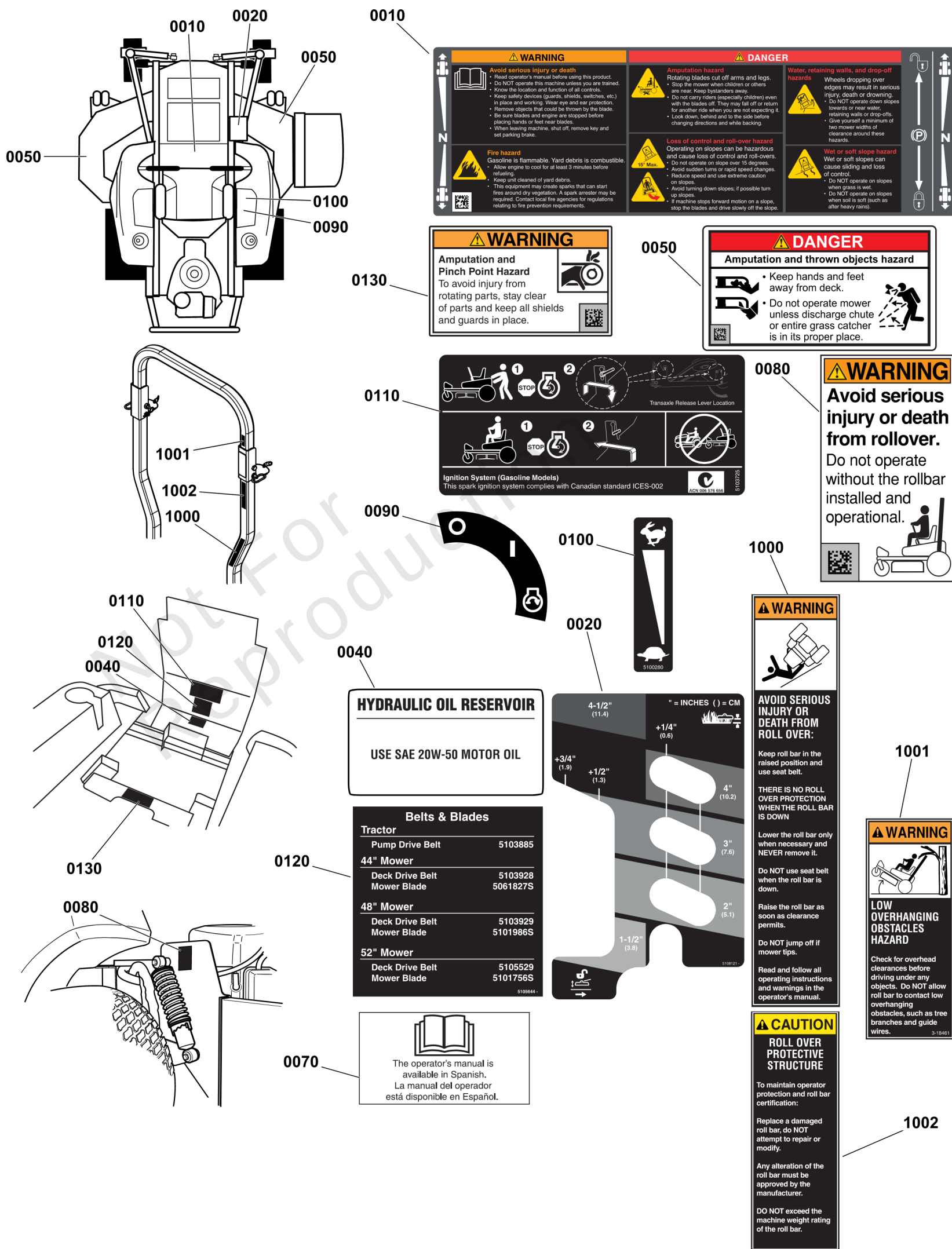
REF NO	PART NO	QTY	DESCRIPTION
0010	5022811	1	DECAL, 48
0020	5109091	1	DECAL, TANK, SML, LH, FERRIS
0030	5109092	1	DECAL, TANK, SML, RH, FERRIS
0050	5103799FS	1	DECAL, BRAND
0060	5104755FS	1	DECAL, BRAND
0070	5104762FS	1	DECAL, Model

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Decal Group - Safety & Operation (Folding Roll Bar)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



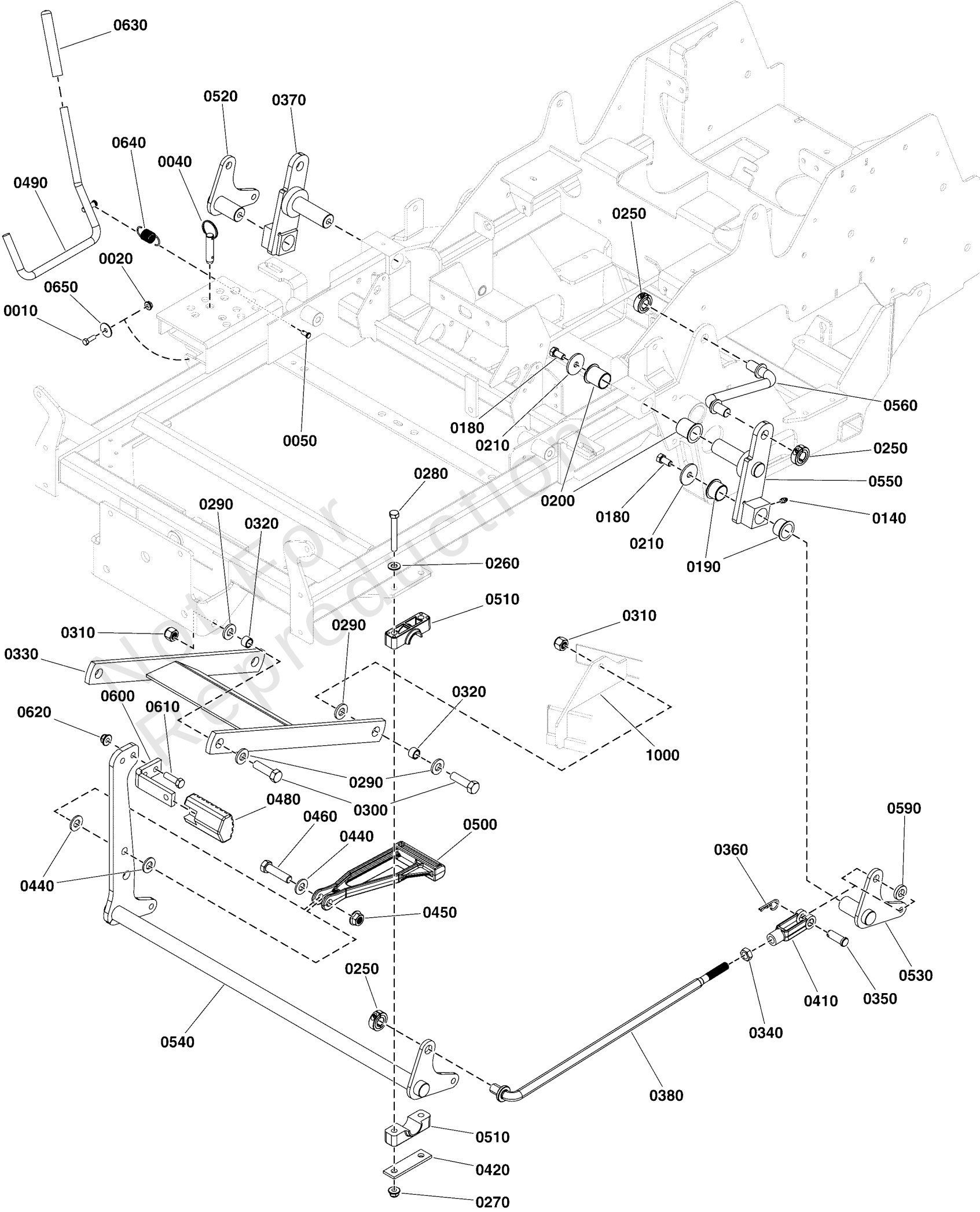
Decal Group - Safety & Operation (Folding Roll Bar)

REF NO	PART NO	QTY	DESCRIPTION
0010	84008252	1	DECAL, MAIN SAFETY
0020	84003666	1	DECAL
0040	84007908	1	DECAL, Oil
0050	84007896	2	DECAL, Danger, Cut Hand/Foot
0070	84007903	1	DECAL, Manual
0080	84008199	2	DECAL, Warning/Safety, Roll Bar
0090	5048970SM	1	DECAL, Ignition Switch
0100	84007897	1	DECAL, Throttle Control
0110	84008155	1	DECAL, Transaxle Release
0120	5105644FS	1	DECAL, BELT & BLADE
0130	84008200	1	DECAL, Warning/Safety, Hand in Belt
1000	5104082YP	1	DECAL, WARNING, ROPS
1001	5100405YP	1	DECAL, WARNING, Overhead Obstacles
1002	5104083YP	1	DECAL, CAUTION, ROPS

Deck Lift Group

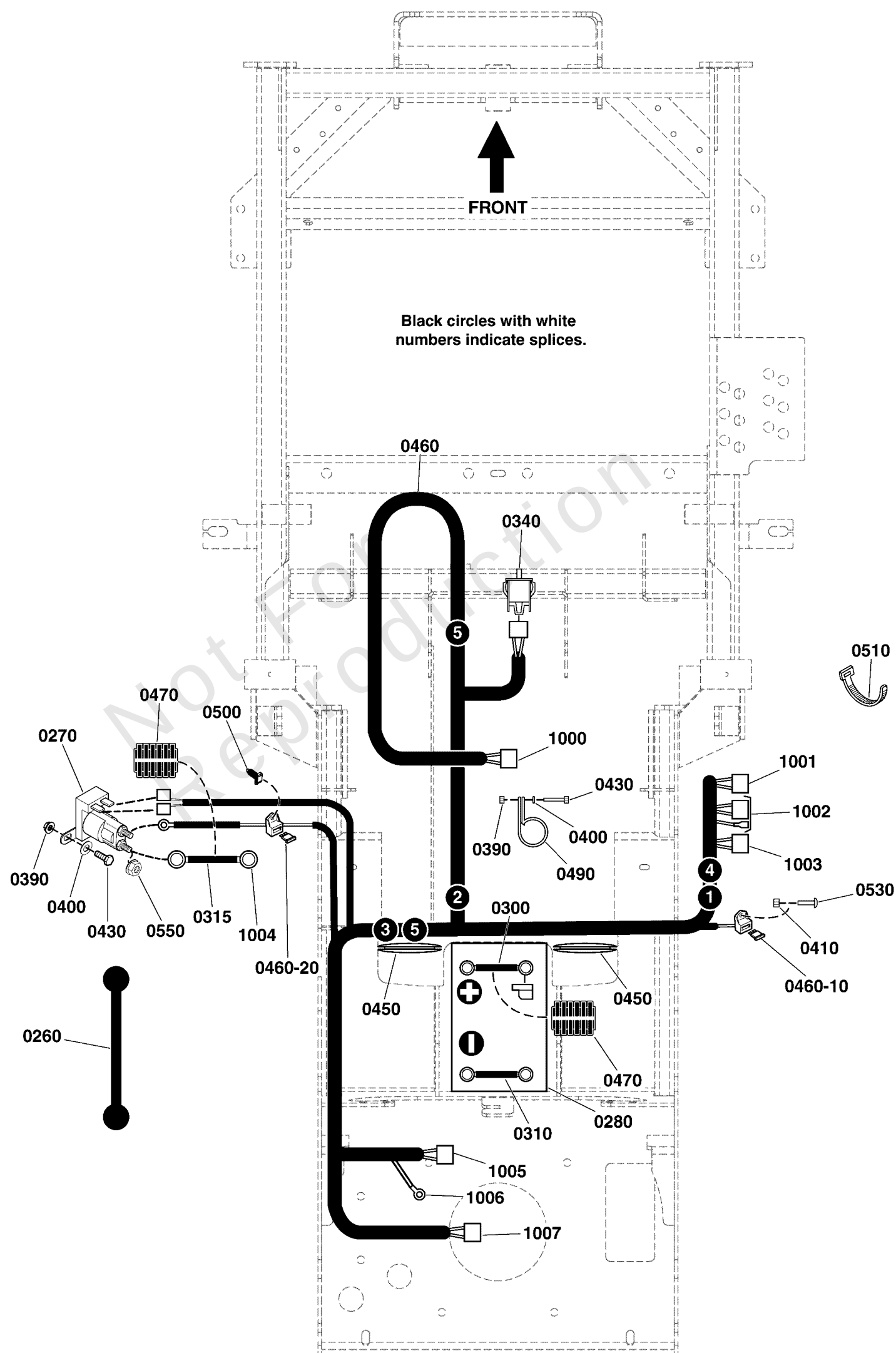
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



Deck Lift Group

REF NO	PART NO	QTY	DESCRIPTION
0010	-----	2	HHCS, 1/4-20 X 0.625, GR5, ZINC/CLEAR
0020	5025126	2	NUT, 1/4-20 HEX SERR. FLANGE
0040	5023498	1	PIN, HITCH, 1/2 X 2.00 OAL, YP
0050	5025212X4	1	PIN, CLEVIS, 1/4 X 1/2, PLATED
0140	5020095	2	GREASE FITTING, 1/4-28 Straight
0180	5025443	4	BOLT, 3/8-16 X 3/4, PLT W/PATCH
0190	5023356	4	BUSHING, 1.00 X 1.13 X .75, PLASTIC
0200	5023343	4	BUSHING, 1.00 X 1.13 X 1.38, Plastic
0210	5100548	4	WASHER, .390 X 1.50 X .109, YZ
0250	5020441	6	COLLAR, 5/8" Split
0260	5025156	6	WASHER, 3/8 SAE
0270	5025394	4	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0280	5025013X22	4	BOLT, 3/8-16 X 2-3/4" GD5 CZ
0290	5025440	8	WASHER, 1/2" GD9 YZ
0300	5025018X14	4	BOLT, 1/2-20 X 1-3/4" GD8 CZ
0310	5025098	4	NUT, Hex, Nylon Lock, 1/2-20
0320	5020870	4	INSERT, Bearing
0330	5409736A	1	WELD, PULLER BAR, IS600 - BLK
0340	5025089	2	NUT, 1/2-20 Hex Jam
0350	5025479	2	CLEVIS PIN, 1/2 X 1.36 SAE STANDARD
0360	5025210	2	3/32 X 1-5/8 HAIR PIN CLIP
0370	5402534A	1	WELD, REAR LIFT - RH - IS500Z - BLK
0380	5101218	2	ROD, DECK LIFT, SNP
0410	5023174	2	CLEVIS, 1/2-20, STEEL, CLEAR ZINC
0420	5403925A	2	PLATE, PIVOT BLOCK SUPPORT - BLK
0440	5025158	3	WASHER, 1/2 SAE
0450	5025396	1	NUT, Hex Flange, Nylock, 1/2-13
0460	5025017X16	1	BOLT, 1/2-13 X 2" GD5 CZ
0480	5104262	1	PEDAL, Rubber
0490	84010944	1	KIT, Latch w/Grip
0500	5104133	1	LINK, DECK LIFT, CAST IRON
0510	5100634	4	PIVOT BLOCK, PLASTIC
0520	5409734A	1	WELD, HANGER, REAR, RH - BLK
0530	5409733A	1	WELD, HANGER, REAR, LH - BLK
0540	5409731B	1	WELD, DECK LIFT SHAFT, IS600
0550	5402533A	1	WELD, REAR LIFT - LH - IS500Z - BLK
0560	5103620	2	ROD, SUSPENSION LINK, IS600
0590	5100520	2	SPACER, .52 X 1.00 X .22, PM, CZ
0600	5061569A	1	PEDAL, FOOT - BLK
0610	5025013X10	2	BOLT, 3/8-16 X 1-1/4" GD5 CZ
0620	5025394	2	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0630	5021880	1	GRIP, FOAM, .475 X 4.35 X .095
0640	5010213	1	SPRING-EXT, .740 ODX2.025LGX.072WR, BLK
0650	5025288	2	WASHER, 1/4" Fender
1000	-----	1	Refer to: Housing, Covers, Spindles & Blades Group



Electrical Group

REF NO	PART NO	QTY	DESCRIPTION
0260	1722009	1	STRAP, BATTERY, 14 LONG, Rubber
0270	1755382	1	SOLENOID, STD-BRACKET, 2-SPADE
0280	-----	1	BATTERY, 11U1L, 350 CCA -(Refer to Note: *)
0300	5021405	1	BATTERY CABLE, POS, 22, 1/4-5/16
0310	5047690	1	BATTERY CABLE, NEG, 14, 5/16-13/32
0315	5023488	1	BATTERY CABLE, POS, 22, 1/4-5/16
0340	7022886	1	SWITCH, DP NO/NC SNAP-IN
0390	5025126	4	NUT, 1/4-20 HEX SERR. FLANGE
0400	5025154	4	WASHER, 1/4 SAE
0410	5025271	4	NUT, Hex, Nylon Lock, #10-24
0430	5025010X6	4	BOLT, 1/4"-20 X 3/4" GD5 YZ
0450	5100716	2	GROMMET, 2" ID
0460	5105536	1	HARNESS, Wiring, Small ZTR
0460-10	5101935	1	FUSE, ATO-15 (15 AMP)(SV)
0460-20	5021603	1	FUSE, ATO-20 (20 AMP)(SV)
0470	5050927X18	2	WIRE LOOM, 3/8 ID X 18 IN
0490	5021500	3	CLAMP, VINYL INSULATED, 1.00
0500	5103761	1	FIR TREE MOUNT, PACKARD
0510	5021030	3	TIE, SELF-LOCKING, 6"
0530	5025179X4	4	SCREW, #10-24 X 1/2" ROUND PHILLIPS
0550	80003921	2	NUT,1/4-20,KEPS,CONICAL WSHR,ZC/CL
1000	-----	1	Connects to Seat Switch
1001	-----	1	Connects to PTO Switch
1002	-----	1	Connects to Ignition Switch
1003	-----	1	Connects to Hour Meter
1004	-----	1	Connects to Engine Starter
1005	-----	1	Connects to Engine
1006	-----	1	Connects to Ground
1007	-----	1	Connects to PTO Clutch

Footnotes:

Note: * Not for sale. Obtain locally.

Electrical Schematic - Charging Circuit B&S 44T977, 49T877

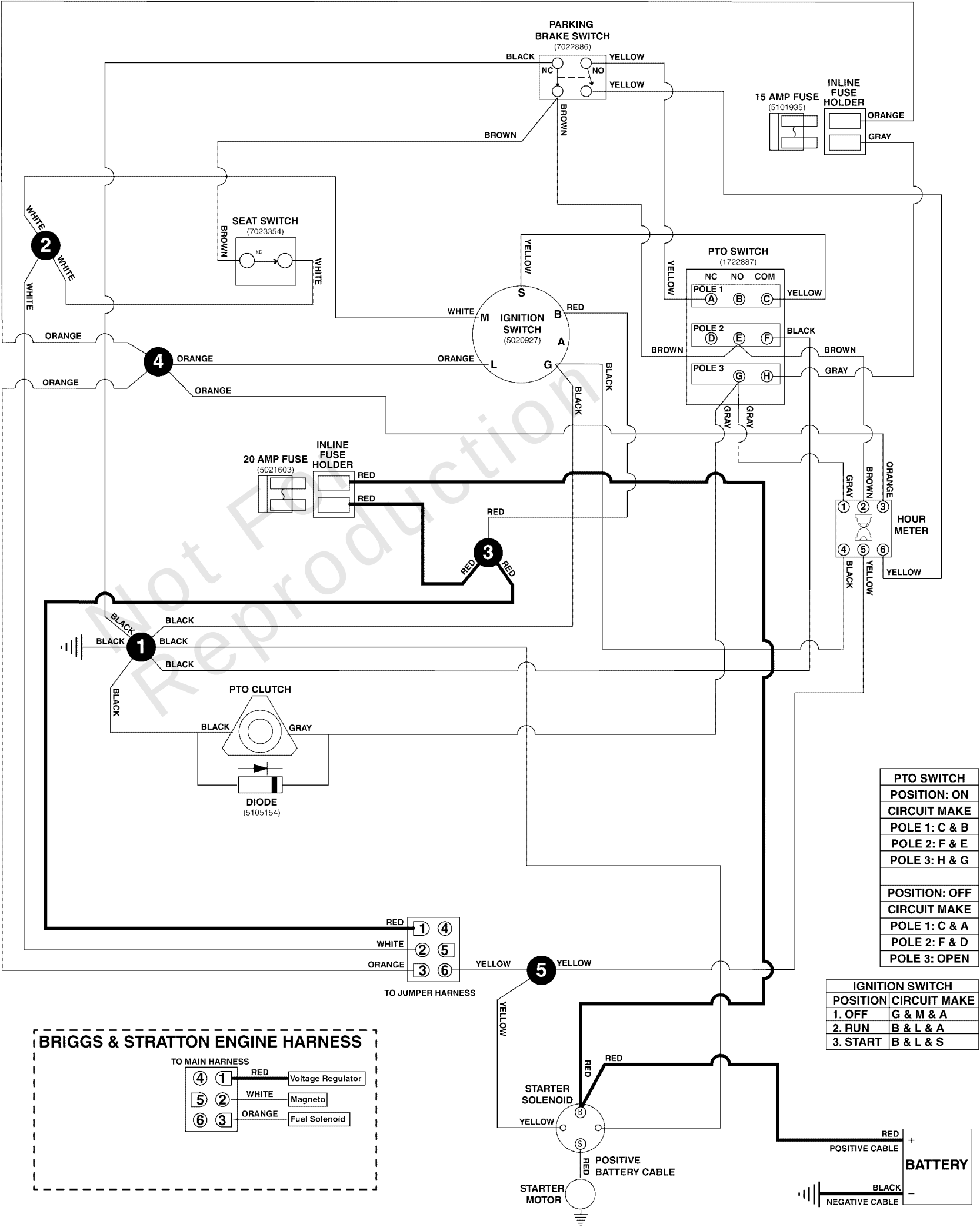
Note: Unless noted otherwise, use the standard torque specifications

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5105536 MAIN WIRE HARNESS - BRIGGS & STRATTON 44T977, 49T877 ENGINES

5105536A

(If internal schematic of the switch is not shown, the image of the switch represents the back view of the connector as it is connected to the switch.)



Electrical Schematic - Charging Circuit B&S 44T977, 49T877

REF NO	PART NO	QTY	DESCRIPTION
5105536	5105536	1	HARNESS, Wiring, Small ZTR

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Electrical Schematic - Cranking Circuit B&S 44T977, 49T877

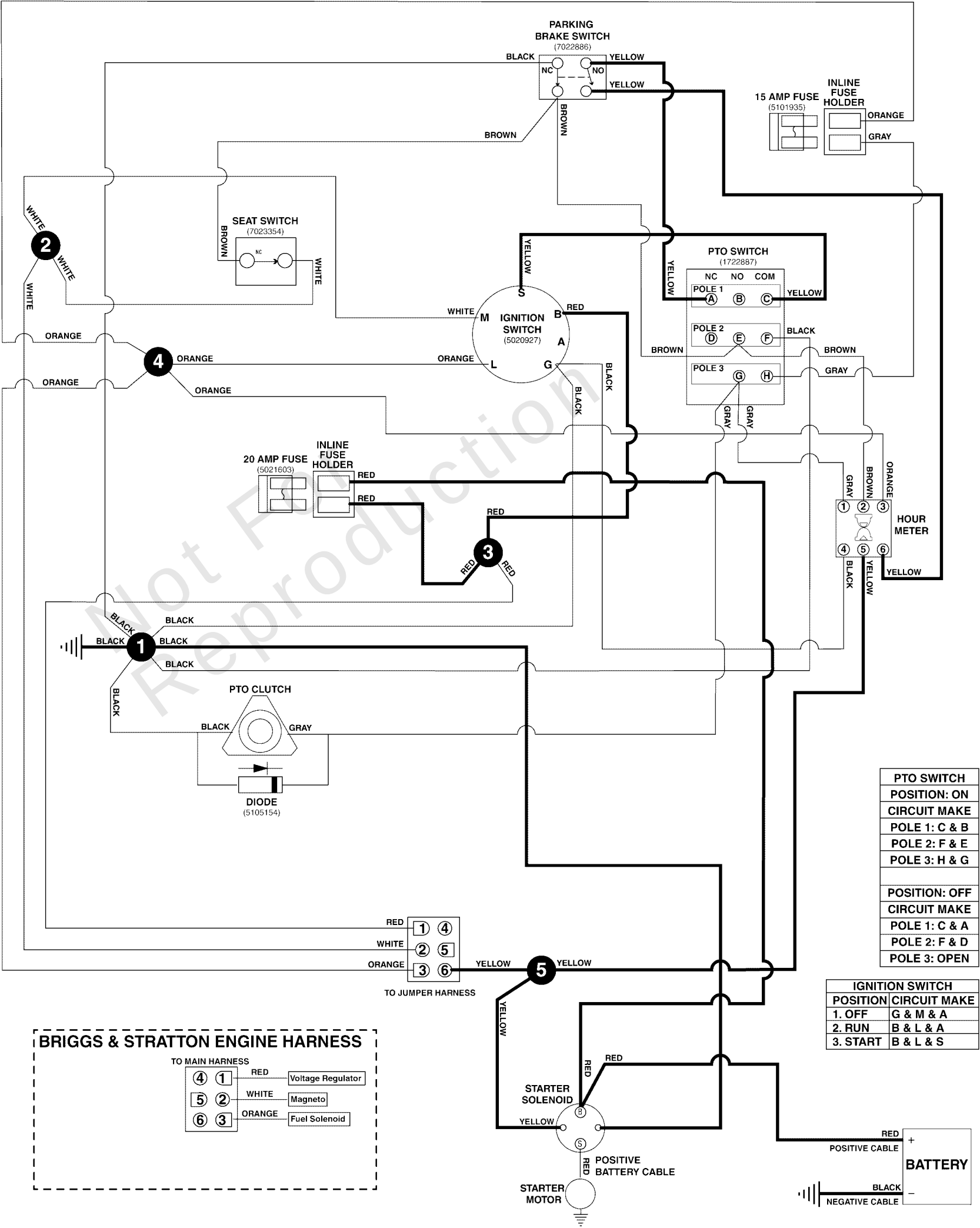
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Mfg. No: 5901907

5105536 MAIN WIRE HARNESS - BRIGGS & STRATTON 44T977, 49T877 ENGINES

5105536A

(If internal schematic of the switch is not shown, the image of the switch represents the back view of the connector as it is connected to the switch.)



Electrical Schematic - Cranking Circuit B&S 44T977, 49T877

REF NO	PART NO	QTY	DESCRIPTION
5105536	5105536	1	HARNESS, Wiring, Small ZTR

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Electrical Schematic - Ign. Grounding Circuit/Op. Pres. B&S 44T977, 49T877

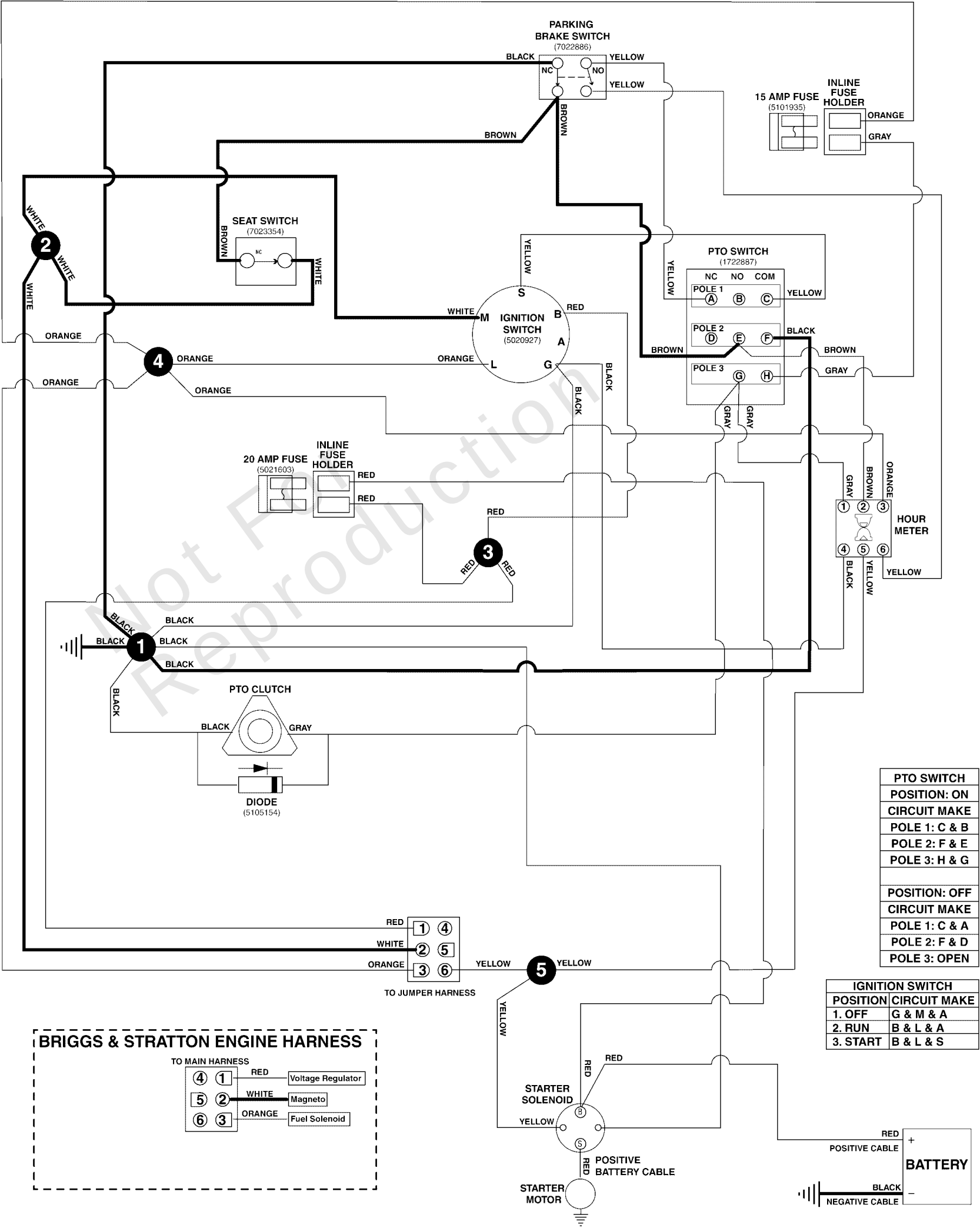
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907

5105536 MAIN WIRE HARNESS - BRIGGS & STRATTON 44T977, 49T877 ENGINES

5105536A

(If internal schematic of the switch is not shown, the image of the switch represents the back view of the connector as it is connected to the switch.)



Electrical Schematic - Ign. Grounding Circuit/Op. Pres. B&S 44T977, 49T877

REF NO	PART NO	QTY	DESCRIPTION
5105536	5105536	1	HARNESS, Wiring, Small ZTR

Not For Reproduction

Electrical Schematic - PTO Clutch Circuit B&S 44T977, 49T877

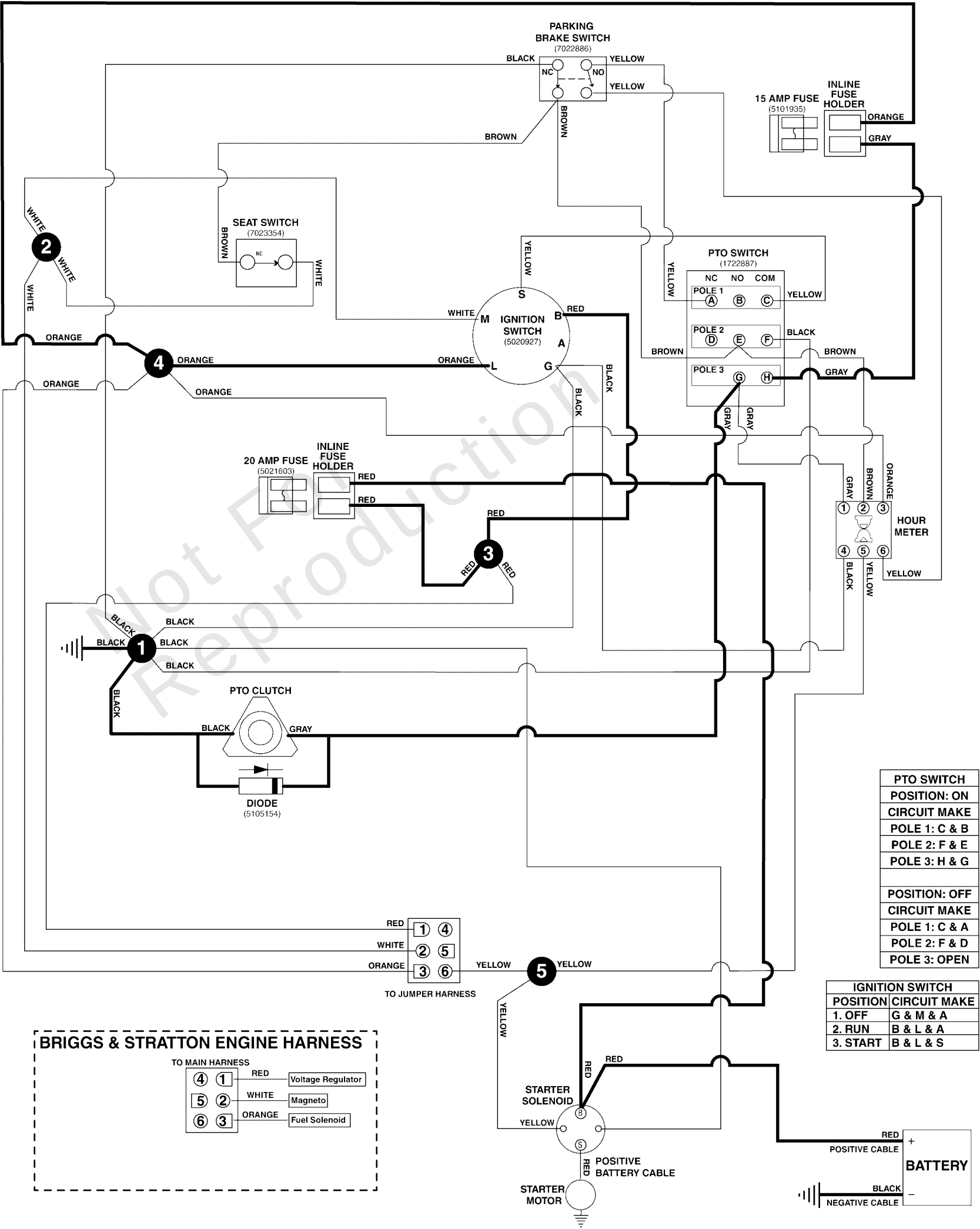
Note: Unless noted otherwise, use the standard torque specifications

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5105536 MAIN WIRE HARNESS - BRIGGS & STRATTON 44T977, 49T877 ENGINES

5105536A

(If internal schematic of the switch is not shown, the image of the switch represents the back view of the connector as it is connected to the switch.)



Electrical Schematic - PTO Clutch Circuit B&S 44T977, 49T877

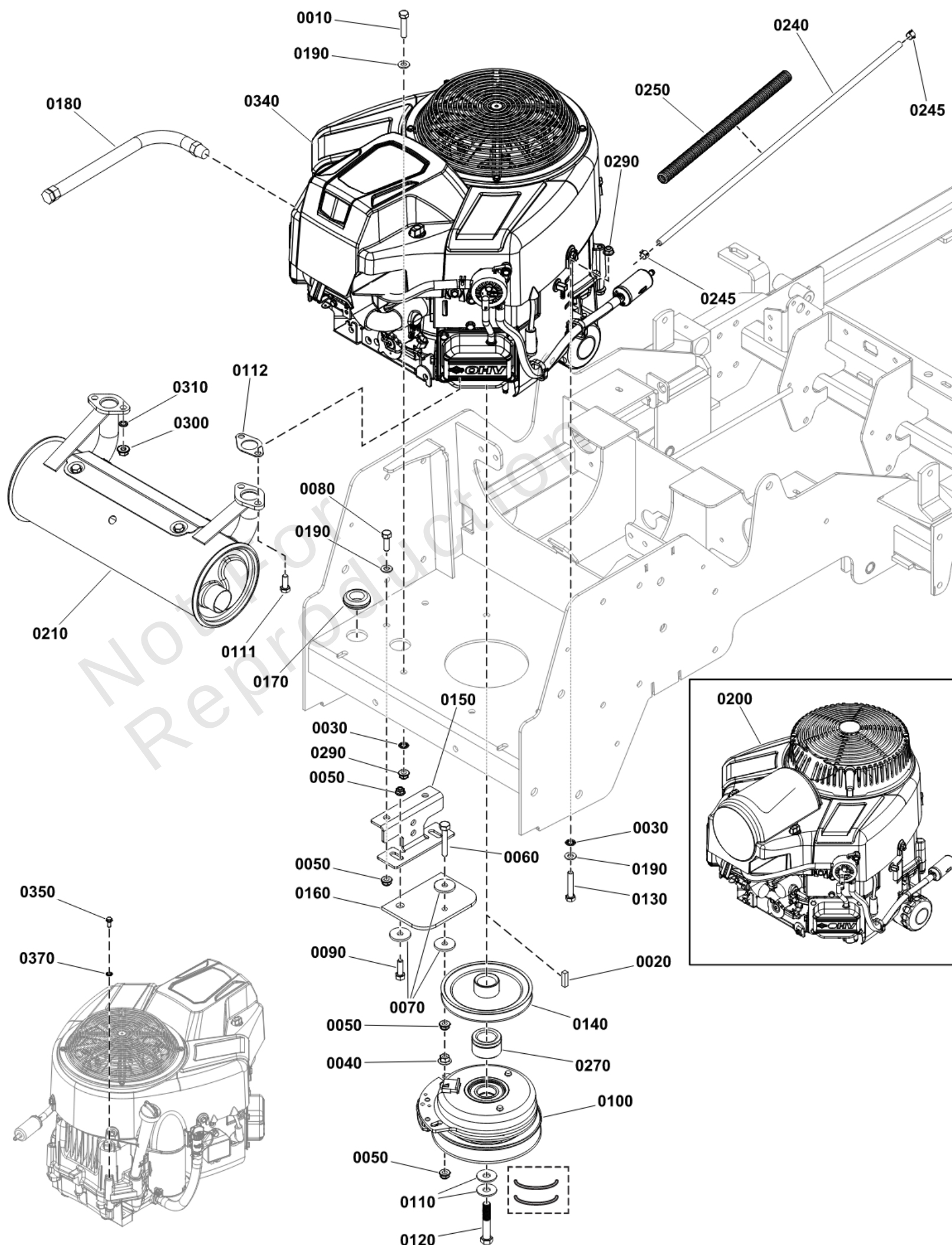
REF NO	PART NO	QTY	DESCRIPTION
5105536	5105536	1	HARNESS, Wiring, Small ZTR

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Engine & PTO Group - Briggs & Stratton 44T977

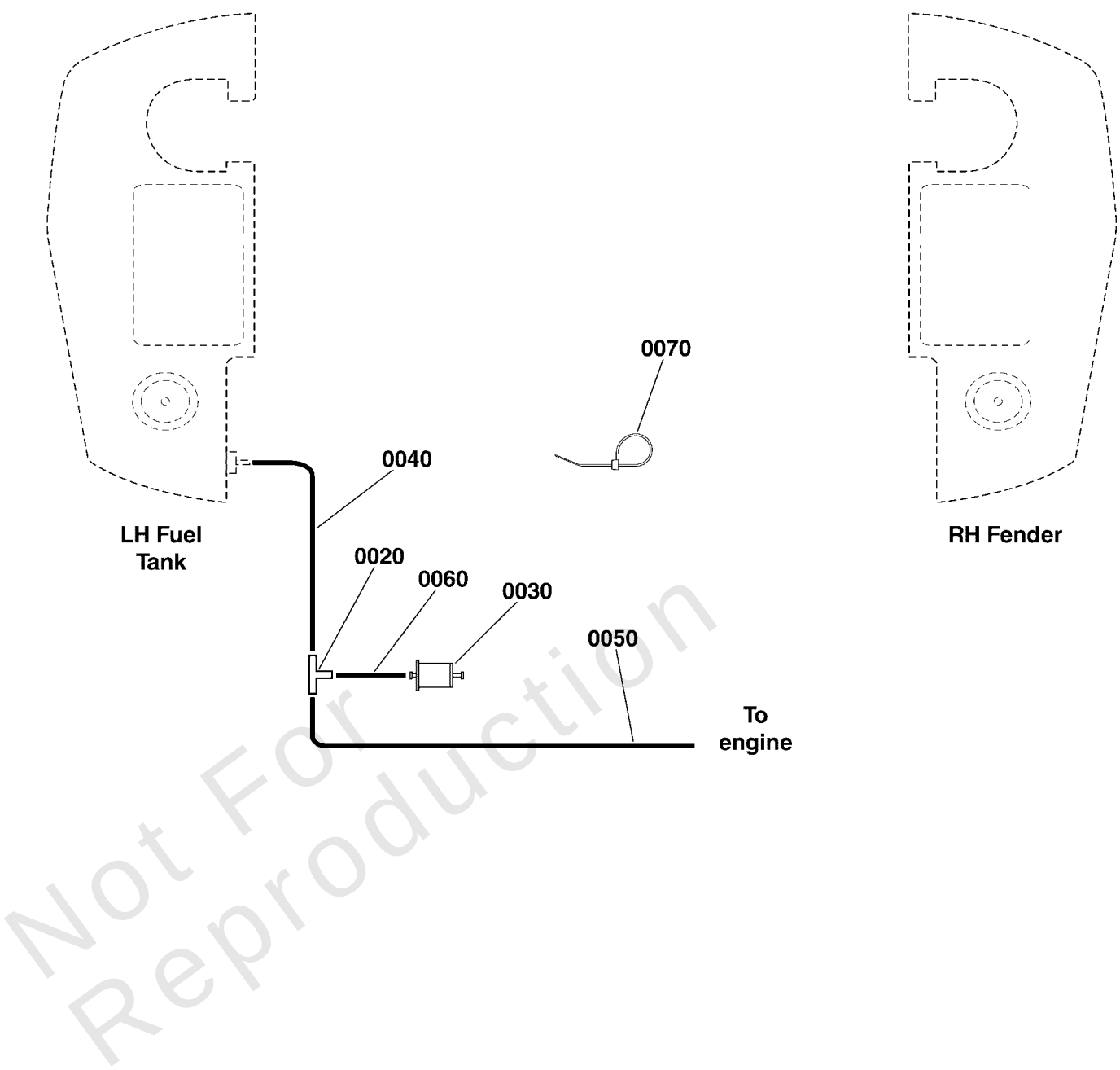
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Engine & PTO Group - Briggs & Stratton 44T977

REF NO	PART NO	QTY	DESCRIPTION
0010	5025025X12YP	2	BOLT
0020	5050407X8SM	1	KEY, 1/4" SQ. X 1.00
0030	5025188SM	4	WASHER, 5/16" INT. TO
0040	5025139SM	1	NUT, 5/16-18 HEX SERR
0050	703115	6	NUT
0060	5025055X16SM	1	BOLT, 5/16-18X2
0070	5044617SM	4	WASHER, .34 X 1.25 X
0080	5025011X6SM	2	BOLT, 5/16-18 X 3/4"
0090	5025011X8FS	2	BOLT
0100	5105087YP	1	CLUTCH
0110	5025585YP	2	BELLEVILLE WASHER
0111	690341	4	SCREW -(S/N: 4001989359 and below)
0112	690970	2	GASKET, Exhaust
0120	5102864YP	1	BOLT, CRANKSHAFT -(Torque clutch mounting bolt to 65 ft-lbs (88 Nm)
0130	5025025X14YP	2	BOLT -(Torque engine mounting bolts to 17 ft-lbs (23 Nm)
0140	5103558YP	1	PULLEY,CRANKSHAFT
0150	5410367AYP	1	ANCHOR, CLUTCH
0160	5043636SM	1	CLUTCH ANCHOR PAD
0170	5021379SM	1	GROMMET, 7/8
0180	5048681SM	1	HOSE, OIL DRAIN
0190	703350	6	WASHER
0200	-----	1	ENGINE PACKED -(S/N: 4002218814 and below)
0210	706900	1	MUFFLER, RIGHT OUTLET
0240	5050831X25SM	1	HOSE 1/4 FUEL - 25 -5050831X25SM
0245	691038	2	CLAMP, Hose
0250	5050833X13YP	1	WIRE LOOM, 1/2ID, 13
0270	5047033SM	1	SPACER, 1.13 X 1.75 X
0290	5025616YP	4	NUT
0300	690941	4	NUT -(S/N: 4001989360 and above)
0310	5023217SM	4	WASHER, 5/16 LIGHT LO -(S/N: 4001989360 and above)
0340	-----	1	Engine, Briggs & Stratton CXi -(S/N: 4002218815 and above)
0350	703054	1	SCREW, 1/4-20X0.625
0370	1921880SM	1	LOCKWASHER-EXTERNALTO



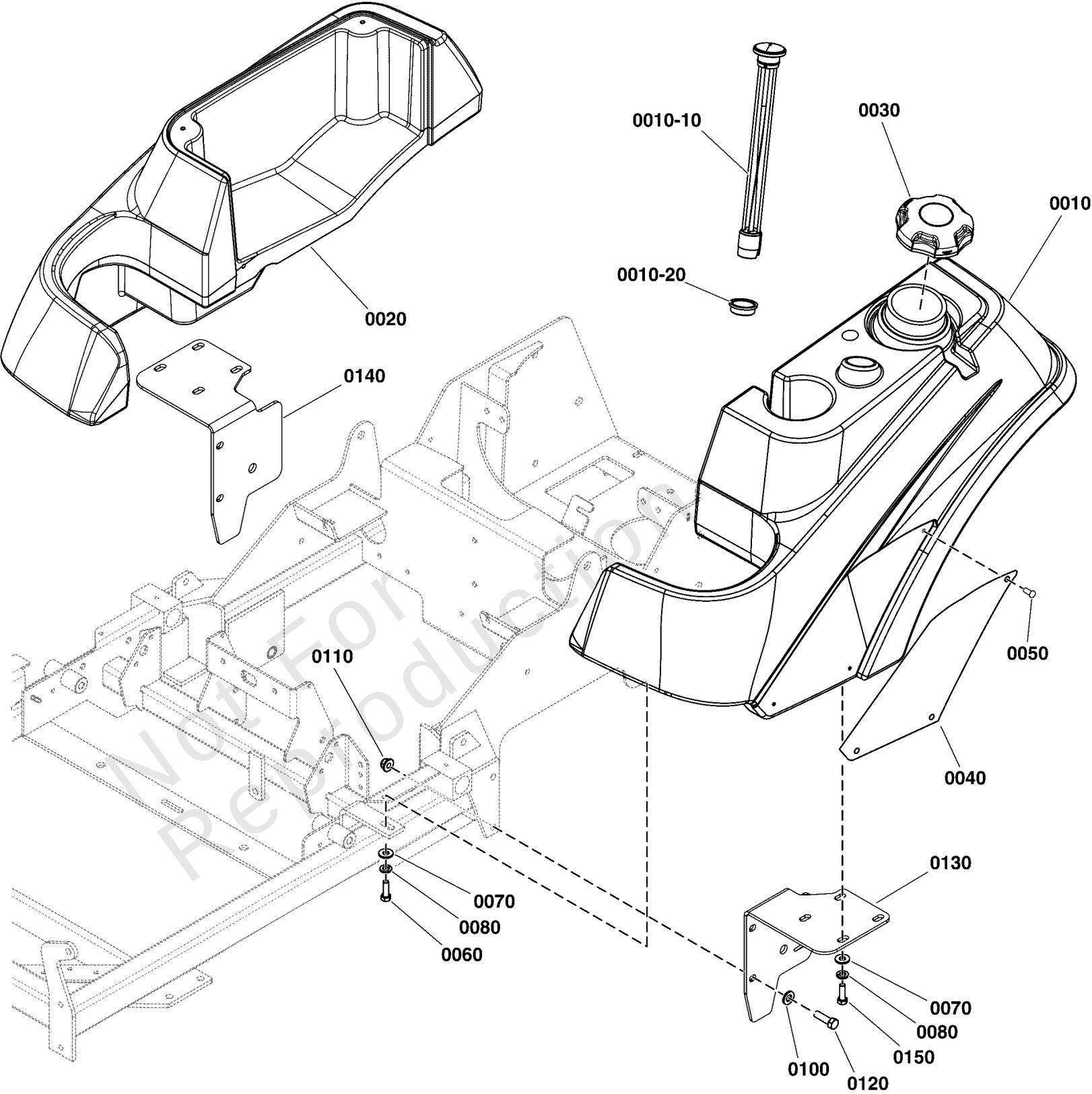
EVAP Group

REF NO	PART NO	QTY	DESCRIPTION
0020	5103062	1	FITTING, 3/16" TEE, BARB TYPE, HDPE
0030	80025019	1	FILTER, FUEL
0040	7700552X27	1	HOSE, VAPOR, 5MM ID, 27.00 LG -(Tank to T fitting)
0050	7700552X12	1	HOSE, VAPOR, 5MM ID, 12.00 LG -(T fitting to engine)
0060	7700552X2	1	HOSE, VAPOR, 5MM ID, 2.00 LG -(T fitting to filter)
0070	5021030	2	TIE, SELF-LOCKING, 6"

Fuel Tank & Mount Group

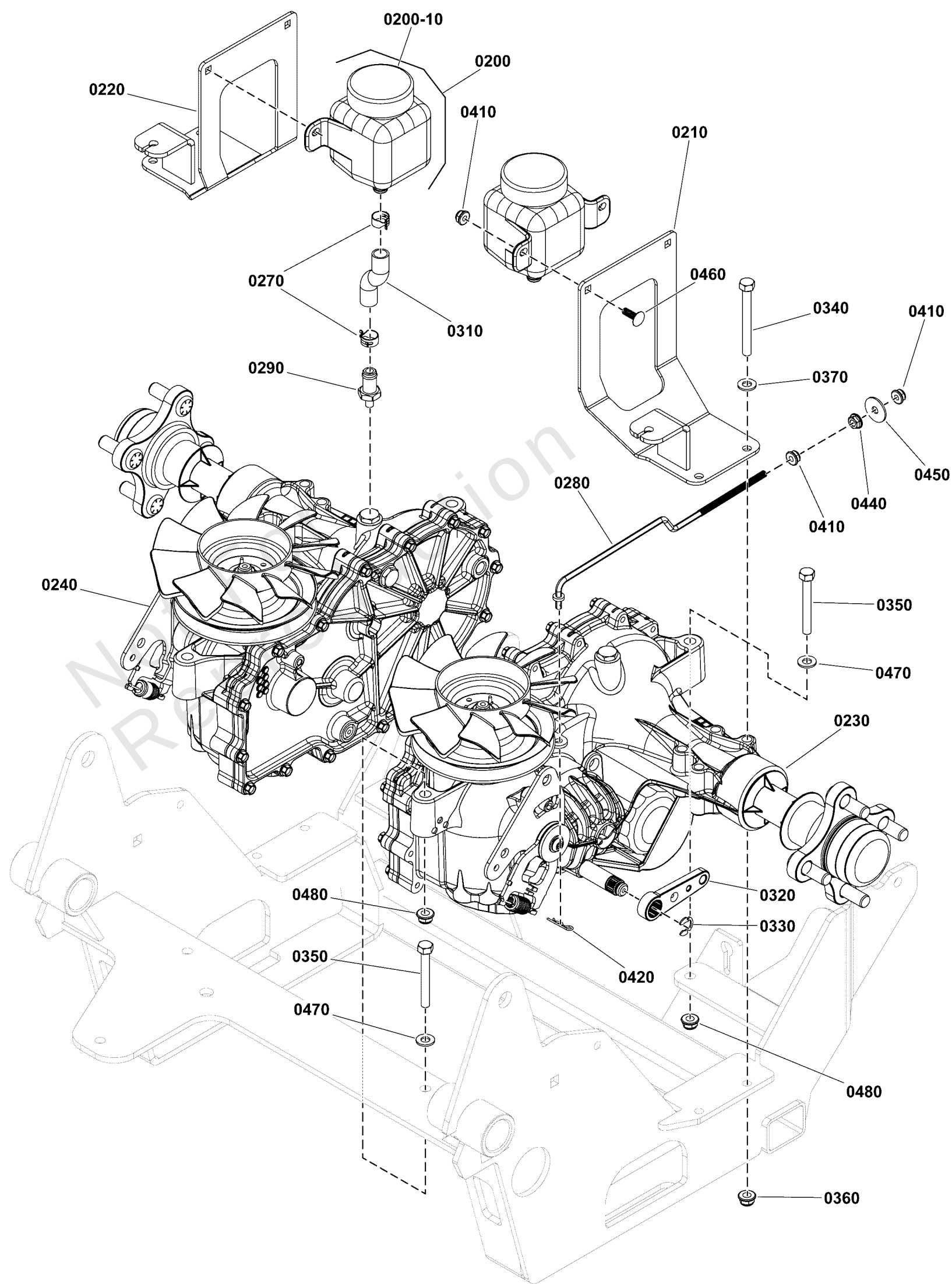
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



Fuel Tank & Mount Group

REF NO	PART NO	QTY	DESCRIPTION
0010	5103176	1	TANK, FUEL - LH, IS500 & IS1500
0010-10	5022917	1	GAUGE, FUEL, 12 -(SV)
0010-20	5022917X1	1	GROMMET, FUEL GAUGE (SV) -(SV)
0020	5049948	1	TANK, FENDER, CITATION/ZT4000 - RH
0030	5103005	1	FUEL CAP, 3-1/2", MANAGED VENT OUT, 12"
0040	5400250B	2	PLATE, BADGE - IS1500 - RED
0050	5025386	6	SCREW, Allen Head, #10-24 x 3/8"
0060	5025011X8	2	BOLT, 5/16-18 X 1" GRD5 YZ
0070	5025292	10	WASHER, 5/16 GRADE 9, FLAT
0080	5025170	10	WASHER, 5/16 LOCK CZ
0100	5025293	4	WASHER, 3/8" GR. 9 FLAT
0110	5025394	4	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0120	5025013X10	4	BOLT, 3/8-16 X 1-1/4" GD5 CZ
0130	5416831A	1	WELD, FUEL TANK MOUNT- LH - BLK
0140	5416830A	1	WELD, FUEL TANK MOUNT- RH - BLK
0150	5025011X6	8	BOLT, 5/16-18 X 3/4 GD5



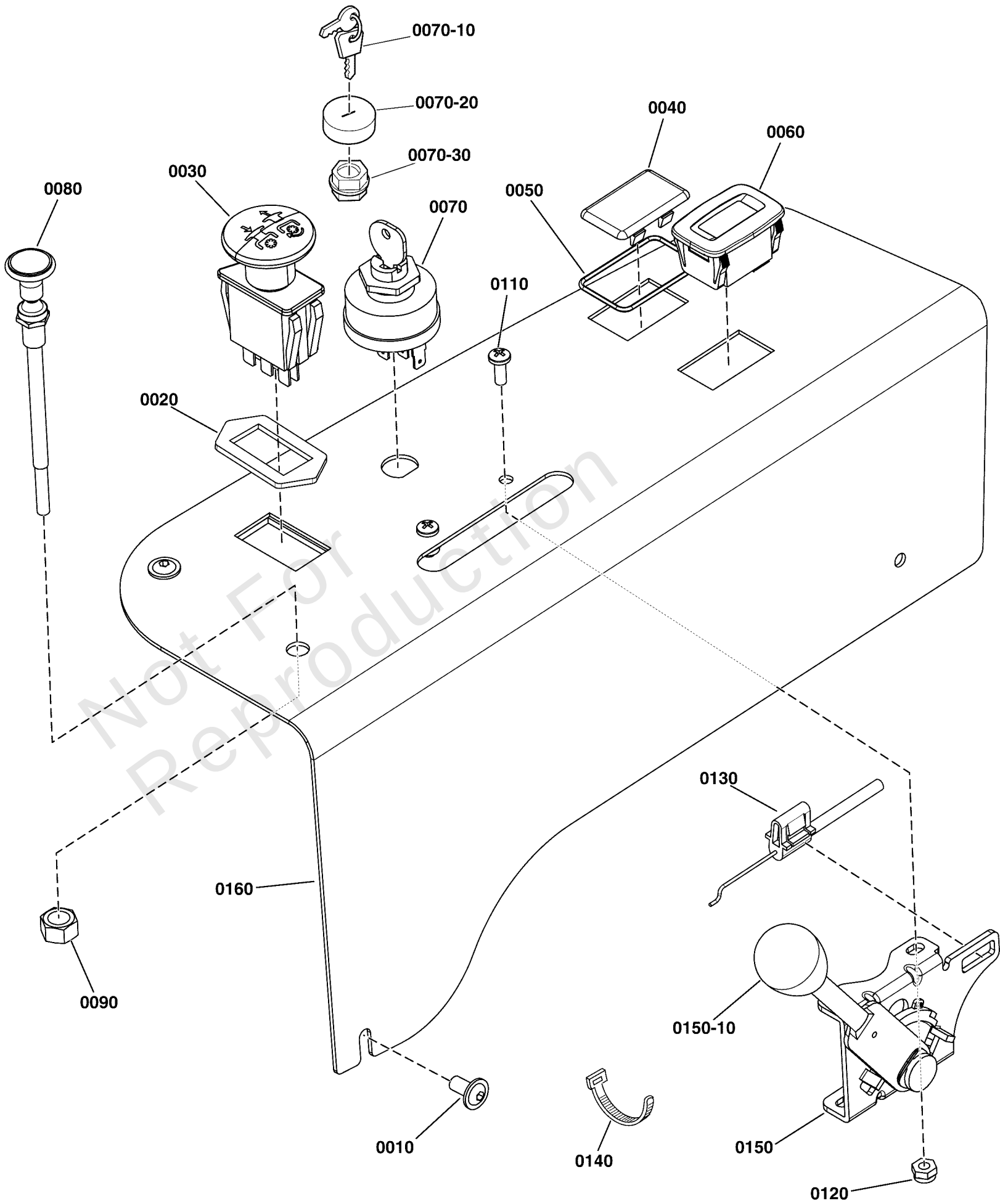
Hydraulic Group

REF NO	PART NO	QTY	DESCRIPTION
0200	5100473	2	RESERVOIR, HYDRO OIL, 350 ML
0200-10	5100778X1	2	RESERVIOR CAP
0210	5409905AA	1	WELD, MOUNT, TANK, HYD, LH, IS600 - BLK
0220	5409909AA	1	WELD, MOUNT, TANK, HYD, RH, IS600 - BLK
0230	5105085	1	TRANSAXLE, ZT3200, LH, ZJ-KYEF-8T7C-14RX -(S/N: 4001547047 and below)
0230	5109252	1	TRANSAXLE, ZT-3200, LH,ZJ-KYEF-9T7C-14RX -(S/N: 4001547048 and above)
0240	5105086	1	TRANSAXLE, ZT3200, RH, ZJ-GYEF-8T7B-14RX -(S/N: 4001547047 and below)
0240	5109251	1	TRANSAXLE, ZT-3200, RH,ZJ-GYEF-9T7B-14RX -(S/N: 4001547048 and above)
0270	5023268	4	CLAMP, Hose
0280	5103631	2	ROD, DUMP VALVE, S125XT, CZ
0290	5103687	2	FITTING, #6 O-RING 1/2 HOSE BARB, STRAIGHT
0310	5103774X2P5	2	TUBING, TYGON, .50 ID X 2.50
0320	5103750	2	BRAKE ARM, ZT3400
0330	5104055	2	E-CLIP, BRAKE ARM, ZT3100 & ZT3400
0340	5025011X24	4	BOLT, 5/16-18 X 3" GD5 YZ
0350	5025013X20	4	BOLT, 3/8-16 X 2-1/2" GD5 CZ
0360	5025392	8	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
0370	5025155	8	WASHER, 5/16" SAE
0410	5025391	8	NUT, 1/4-20 Hex Nylock Flange
0420	5025211	2	PIN, HAIR, .0585 X 1-1/8, 1/4 EYE, YZ
0440	5025126	2	NUT, 1/4-20 HEX SERR. FLANGE
0450	5025288	2	WASHER, 1/4" Fender
0460	80003518	4	BOLT,1/4-20X0.750,GR5,STD NECK,SQ,ZC/CL
0470	5025156	4	WASHER, 3/8 SAE
0480	5025394	4	NUT, 3/8 - 16 HEX NYLOCK FLANGE

Instrument Control Panel Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



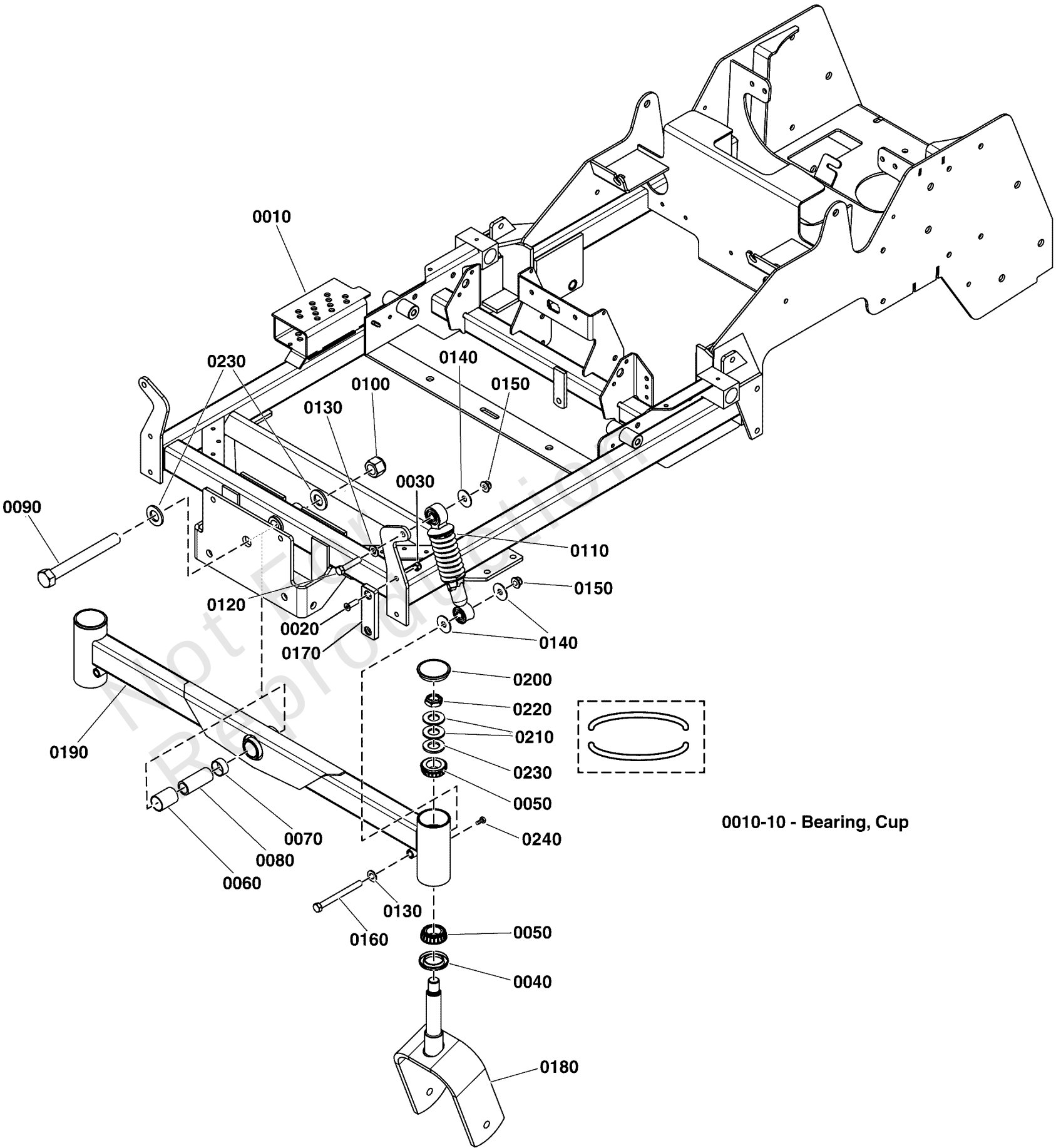
Instrument Control Panel Group

REF NO	PART NO	QTY	DESCRIPTION
0010	5025299X4	3	SCREW, ALLEN HEAD 1/4-20X.500 ZINC PHOS
0020	5022222	1	RING, SWITCH RETAINER
0030	1722887	1	SWITCH-PTO PUSH
0040	1709188	1	PLUG, .820X1.44 HOLE, BLACK PLASTIC
0050	5022269	1	O-RING, 7/8" ID X 1/16" W
0060	84008768	1	HOURMETER (2 Pin Connector) -(Replaces hour meters equipped with two individual wires)
0060	84008510	1	HOURMETER (6 Pin Connector) -(Replaces hour meters equipped with 6 pin connectors)
0070	5020927	1	SWITCH, IGNITION, 6 POST
0070-10	5022789	1	KEY, IGNITION MOLDED SET -(SV)
0070-20	5022790	1	COVER, PLASTIC, SNAP ON -(SV)
0070-30	5022791	1	PLASTIC NUT -(SV)
0080	5047779	1	CABLE, CHOKE CONTROL, 51" (Z)
0090	5025309	1	NUT, 3/8-24 Hex Jam
0110	5025179X6	2	SCREW, #10-24 X 3/4" ROUND PHILLIPS
0120	5025271	2	NUT, Hex, Nylon Lock, #10-24
0130	5101073	1	CABLE, THROTTLE, 42"
0140	5021030	2	TIE, SELF-LOCKING, 6"
0150	5101537	1	LEVER, THROTTLE CONTROL, HEAVY-DUTY
0150-10	5046360X1	1	THROTTLE CONTROL HANDLE/KNOB -(SV)
0160	5410303A	1	PLATE, CONTROL PANEL, IS600Z - BLK

Main Frame & Front Suspension Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



Main Frame & Front Suspension Group

REF NO	PART NO	QTY	DESCRIPTION
0010	-----	1	WELD, MAIN FRAME, 600Z - RED -(Refer to Note: *)
0010-10	5020883SM	1	BEARING CUP -(SV)
0020	5025594YP	4	SCREW, 5/16-18 X 1
0030	5025057FS	4	NUT
0040	5021072SM	2	SEAL, GREASE
0050	5020884SM	4	BEARING, TAPERED ROLL
0060	5022852SM	1	PIVOT BEARING, 1.00"
0070	5100358SM	1	PIVOT BEARING
0080	5047489SM	1	SPACER, .75 X 1.00 X
0090	5025265X52SM	1	BOLT, 3/4-16 X 6-1/2"
0100	5025284SM	1	NUT, 3/4-16 HEX NYLON
0110	84011453	2	ABSORBER, SHOCK
0120	5025013X14SM	2	BOLT, 3/8-16 X 1-3/4"
0130	5025156FS	4	WASHER
0140	5025165SM	6	WASHER, 3/8" FENDER
0150	5025394SM	4	NUT, 3/8-16 HEX NYLOCK
0160	5025013X32SM	2	BOLT, 3/8-16 X 4" GD5
0170	5102702YP	2	PAD, FRICTION
0180	5402208BFS	2	YOKE, CASTER -(S/N: 4000771923 and below)
0180	5419196BFS	2	YOKE, CASTER -(S/N: 4000771924 and above)
0190	5417067BFS	1	PIVOT
0200	5109845FS	2	CAP
0210	5025449SM	4	WASHER, BELLEVILLE
0220	5025448SM	2	NUT - 3/4-16 HEX JAM
0230	5025160SM	4	WASHER, 3/4" SAE
0240	5025457SM	2	BOLT - 1/4-28 X 1/2

Footnotes:

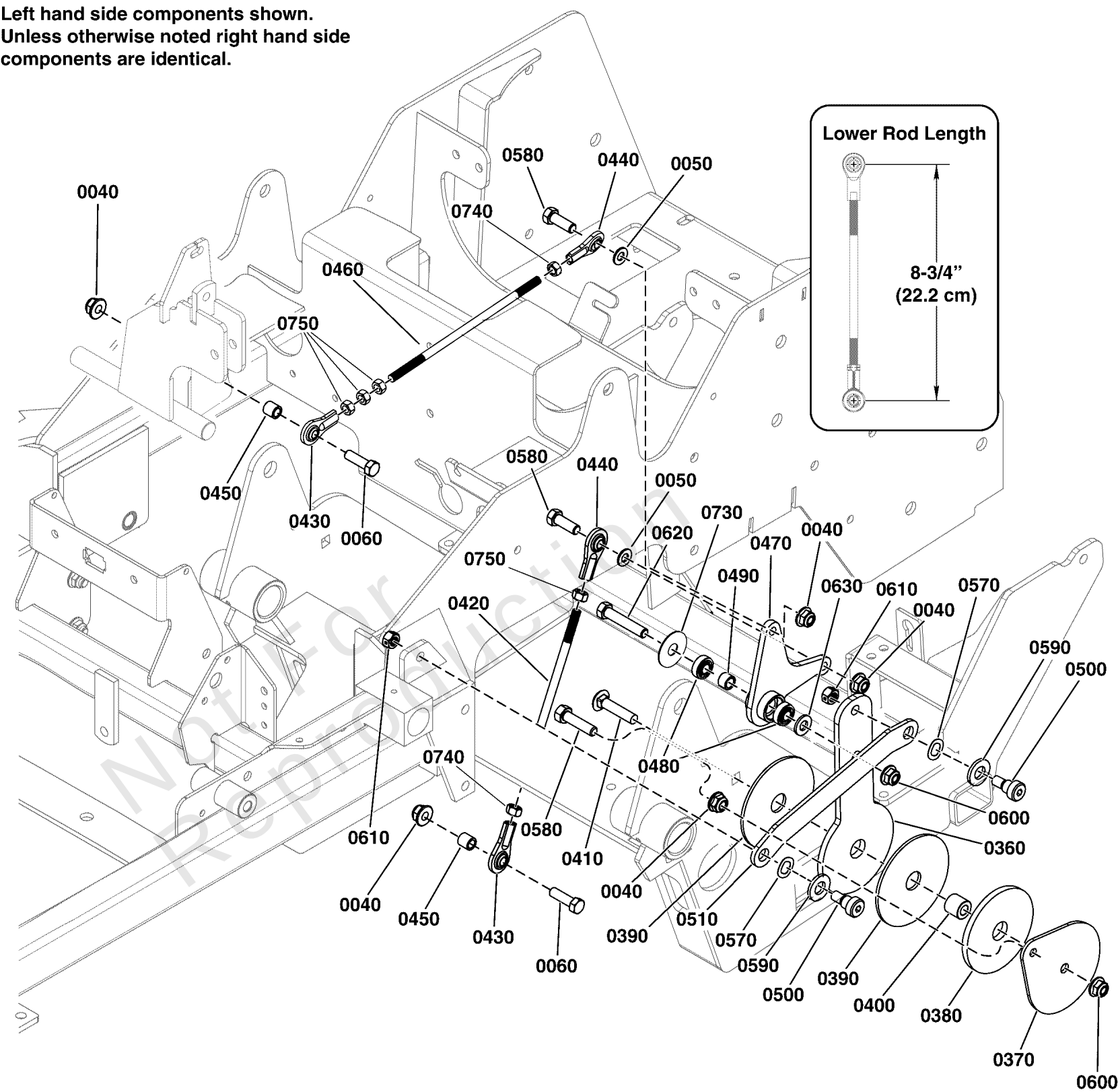
Note: *If replacing contact the Service Department at 1-800-933-6175.

Motion Control Group - Control System

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907

Left hand side components shown.
Unless otherwise noted right hand side
components are identical.



Motion Control Group - Control System

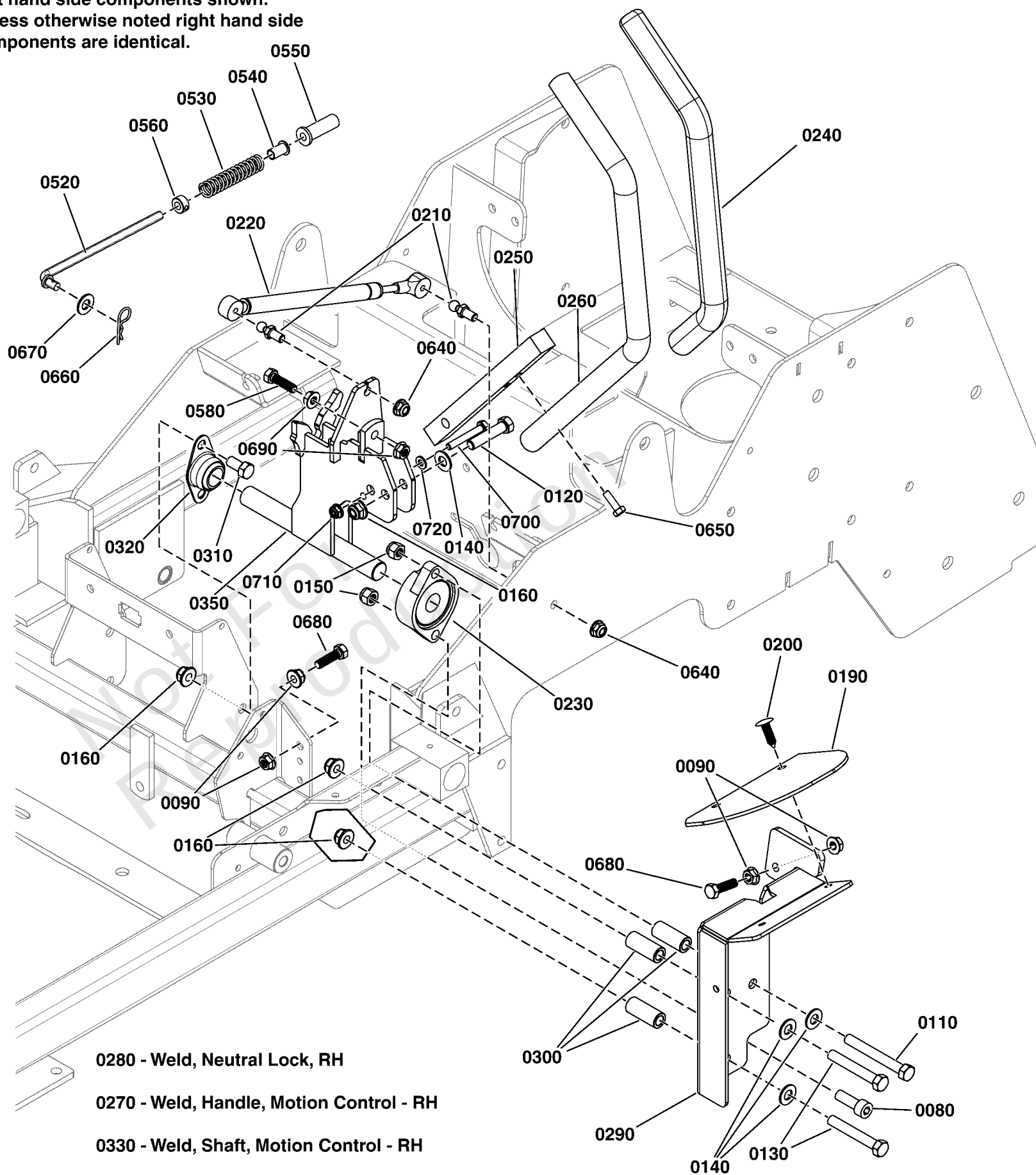
REF NO	PART NO	QTY	DESCRIPTION
0040	703115	10	NUT
0050	703350	4	WASHER
0060	5025055X12SM	4	BOLT, 5/16-18 X 1-1/2
0360	5410268YP	2	PLATE, CTRL SYST ARM
0370	5410271AYP	2	PLATE, CTRL SYSTEM LK
0380	5103704YP	2	PAD, .77 X 3.50 X .25
0390	5103672YP	4	PAD, CONTROL SYSTEM
0400	5103705YP	2	SPACER, .39X.75X.69
0410	5025146X12YP	2	BOLT, 3/8-16 X 1-1/2
0420	5103674YP	2	ROD, 5/16X7.00, LH-RH
0430	5104578YP	4	JOINT-BALL
0440	5104579FS	4	JOINT, Ball
0450	5102148YP	4	SPACER, .33 X .50X.50
0460	5103673YP	2	ROD, 5/16X8.38, LH-RH
0470	5103718YP	2	PIVOT, CONTROL SYSTEM
0480	5102003YP	4	BEARING, .375ID
0490	5103676YP	2	SPACER, .39X.55X.38
0500	5025356SM	4	BOLT, 3/8-16 X 3/8",
0510	5410270AYP	2	LINK, Control
0570	5103784YP	4	WAVE WASHER
0580	5025055X10YP	6	BOLT, 5/16-18 X 1-1/4
0590	5025440SM	4	WASHER, 1/2" YELLOW
0600	5025394SM	4	NUT, 3/8-16 HEX NYLOCK
0610	5025100SM	4	NUT, 3/8-16 HEX SIDE
0620	703589	2	CAPSCREW, 3/8-16X2
0630	5025293SM	2	WASHER, 3/8"
0730	5025165SM	2	WASHER, 3/8" FENDER
0740	5023212SM	4	NUT, 5/16-24 HEX, LH
0750	5025033FS	8	NUT

Motion Control Group - Handles & Dampeners

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907

Left hand side components shown.
Unless otherwise noted right hand side
components are identical.



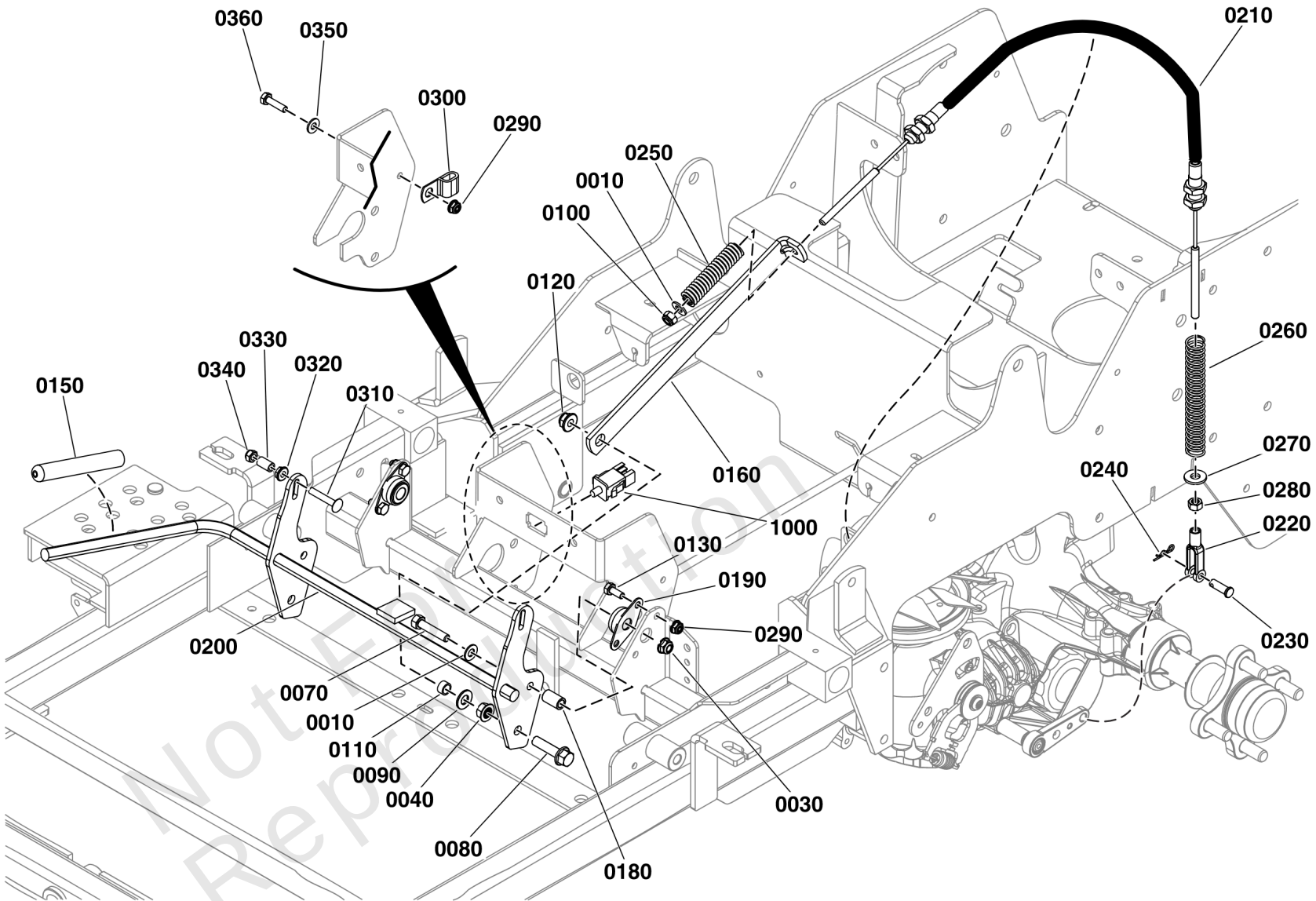
Motion Control Group - Handles & Dampeners

REF NO	PART NO	QTY	DESCRIPTION
0080	5025327	2	BOLT, Allen Head, 3/8-16 x 1-1/4
0090	5025127	8	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
0110	5025013X24	2	BOLT, 3/8-16 X 3" GD5 CZ
0120	5025013X14	2	BOLT, 3/8-16 X 1-3/4" GD5 CZ
0130	5025013X20	4	BOLT, 3/8-16 X 2-1/2" GD5 CZ
0140	5025156	8	WASHER, 3/8 SAE
0150	5025096	4	NUT, 3/8-16 HEX NYLON LOCK
0160	5025394	10	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0190	5100948	2	GUARD, RUBBER MOT CTRS - IS500Z
0200	5025431	4	PUSH RIVET (TREE TYPE), BLACK
0210	5101307SM	4	10MM BALL STUD, 5/16-
0220	5100940	2	DAMPENER, CONTROL, #(P6709/P3610)
0230	5021499	2	BEARING, FLANGE
0240	5104722	2	GRIP, FOAM, 1" ID, 16" LONG
0250	5047004A	2	MOUNT, CONTROL ARM - BLK
0260	5414431A	1	WELD, HANDLE MOTION CNTRL, 19.0, 1.0, LH - BLK
0270	5414432A	1	WELD, HANDLE MOTION CNTRL, 19.0, 1.0, RH - BLK
0280	5416051A	1	WELD, NEUTRAL LOCK - RH - BLK
0290	5416052A	1	WELD, NEUTRAL LOCK - LH - BLK
0300	5048264	6	SPACER, .39 X .63 X 1.50, CZ
0310	5025013X6	4	BOLT, 3/8-16 X 3/4" GD5 CZ
0320	5021098	2	BEARING, BRONZE FLANGE, 3/4"
0330	5415891A	1	WELD, SHAFT MOTION CONTROL, RH - BLK
0350	5415890A	1	WELD, SHAFT MOTION CONTROL, LH - BLK
0520	5100947	2	ROD, NEUTRAL RETURN, CZ
0530	5022645	2	SPRING, REVERSE RETURN
0540	5023260	2	BUSHING, FLANGE 3/8ID X 7/8 LONG
0550	5104375	2	FLANGED BUSHING, 3/8IDX.63ODX.8125FL
0560	5010546	2	COLLAR, 3/8" Set
0580	5025055X10	2	BOLT, 5/16-18 X 1-1/4 GD5 TFL, CZ
0640	5025392	4	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
0650	80003531	4	SCREW, 5/16-18x0.750, GR5, WHIZ-LOCK, ZC
0660	5025210	2	3/32 X 1-5/8 HAIR PIN CLIP
0670	5025156	2	WASHER, 3/8 SAE
0680	5025055X14	4	BOLT, 5/16-18 X 1-3/4 TFL, GD5 YZ
0690	5025139	4	NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)
0700	5025010X14SM	2	BOLT, 1/4-20 X 1-3/4"
0710	5025391	2	NUT, 1/4-20 Hex Nylock Flange
0720	5025154	2	WASHER, 1/4 SAE

Parking Brake Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



Parking Brake Group

REF NO	PART NO	QTY	DESCRIPTION
0010	5025337FS	2	WASHER
0030	703115	2	NUT
0040	5025128SM	2	NUT, 3/8-16 HEX SERRA
0070	5025055X12SM	2	BOLT, 5/16-18 X 1-1/2
0080	5025390X12YP	2	BOLT
0090	5025156FS	2	WASHER
0100	5025045SM	2	NUT, 5/16-24 HEX NYLO
0110	5041930SM	2	SPACER, .38 X .50 X .
0120	5025394SM	2	NUT, 3/8-16 HEX NYLOCK
0130	703338	4	BOLT,1/4-20X5/8
0150	5021880SM	1	GRIP, FOAM
0160	5410328AYP	2	LINK, BRAKE LOCK
0180	5103660YP	2	SPACER, .32X.50 X.83
0190	5101123SM	2	BEARING, 1/2 FLANGE
0200	5415910AYP	1	BRAKE SHAFT
0210	5104276YP	2	CABLE,PARKING BRAKE
0220	5100301FS	2	PIN, Clevis
0230	5025213X8SM	2	PIN, CLEVIS, 5/16" X
0240	5025211SM	2	PIN, HAIR, .0585" X 1
0250	5023242SM	2	SPRING, CONTROL ROD
0260	5021494SM	2	SPRING, COMPRESSION,
0270	5025337FS	2	WASHER
0280	5025032SM	2	NUT, 5/16-18 HEX
0290	5025391FS	5	NUT
0300	5025430SM	1	CLAMP, 5/16, DOUBLE, WIRE & TUBE
0310	704214	2	BOLT, 1/4-20 X 1.5
0320	5025126FS	2	NUT
0330	5041483YP	2	SPACER
0340	5025095SM	2	NUT, 1/4-20 HEX NYLON
0350	703332	1	WASHER
0360	5025010X6SM	1	BOLT, 1/4-20 X 3/4" G
1000	-----	1	Refer to: Electrical Group

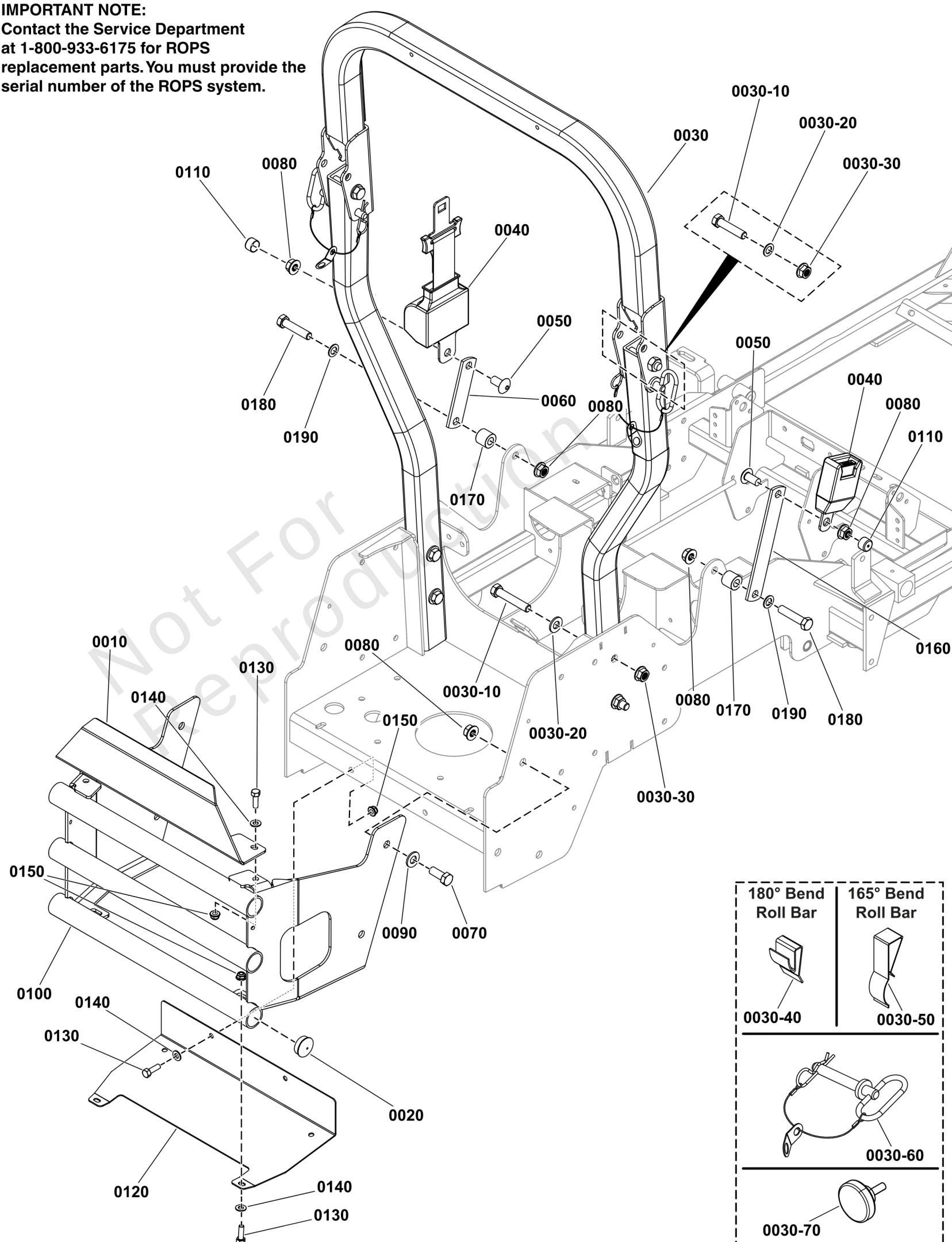
Rear Bumper and ROPS Group - Models with Folding Roll Bars

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907

IMPORTANT NOTE:

**Contact the Service Department
at 1-800-933-6175 for ROPS
replacement parts. You must provide the
serial number of the ROPS system.**



Rear Bumper and ROPS Group - Models with Folding Roll Bars

REF NO	PART NO	QTY	DESCRIPTION
0010	5410480B	1	PLATE, CARB PROTECTOR - RED
0020	5023484	6	PLUG, PANEL, 1.25 - BLACK
0030	5103629FS	1	ROLL OVER PROTECTION STRUCTURE -(Black Colored ROPS) (Refer to Note: *)
0030	5109062FS	1	ROLL OVER PROTECTION STRUCTURE -(Red Colored ROPS) (Refer to Note: *)
0030-10	5025017X22	6	BOLT, 1/2-13 X 2-3/4 GD5 CZ
0030-20	5025158	6	WASHER, 1/2 SAE
0030-30	5025396	6	NUT, Hex Flange, Nylock, 1/2-13
0030-40	5103403X1YP	2	ANTI-RATTLE SPRING, FEMCO #230328972 (SV) -(180 Degree Bend Roll Bar)
0030-50	5105140X1YP	2	ANTI-RATTLE SPRING, ROPS, 165 DEGREE (SV) -(165 Degree Bend Roll Bar)
0030-60	5100013SM	2	PIN, HITCH, .50 X 3.2
0030-70	84014212	2	KNOB, Anti-Rattle
0030-80	84013624	1	BAG, Hardware (ROPS w/ Knobs) -(Includes items #0030-10, 0030-20, 0030-30, 00030-60, and 0030-70.) (Not an illustrated part.)
0040	5100139	1	SEAT BELT, RETRACTING - ASSM - RED
0050	5100267	2	SCREW, 1/2 - 13 X 1.00 SCHS
0060	5401044A	1	EXTENSION, SEAT BELT - BLK
0070	5025017X8	4	BOLT, 1/2-13 X 1, GD5 YZ
0080	5025332	8	NUT, 1/2-13 Hex Side Lock
0090	5025158	4	WASHER, 1/2 SAE
0100	5418286B	1	WELD, BUMPER, IS600 - RED
0110	5101049	2	CAP, VINYL - .750 X .50 - BLK
0120	5418287A	1	PLATE, HEAT SHIELD - BLK
0130	5025011X8	6	BOLT, 5/16-18 X 1" GRD5 YZ
0140	5025292	6	WASHER, 5/16 GRADE 9, FLAT
0150	5025392	6	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
0160	5416845A	1	BAR, SEAT BELT EXTENSION, 600Z - BLK
0170	5044673	2	SPACER, .52 X 1.00 X .88, PM, CZ
0180	5025017X18	2	BOLT, 1/2-13 X 2-1/4" GD5 CZ
0190	80003590	2	WASHER,.516IDX.875ODX.06,FLAT,ZC/CL

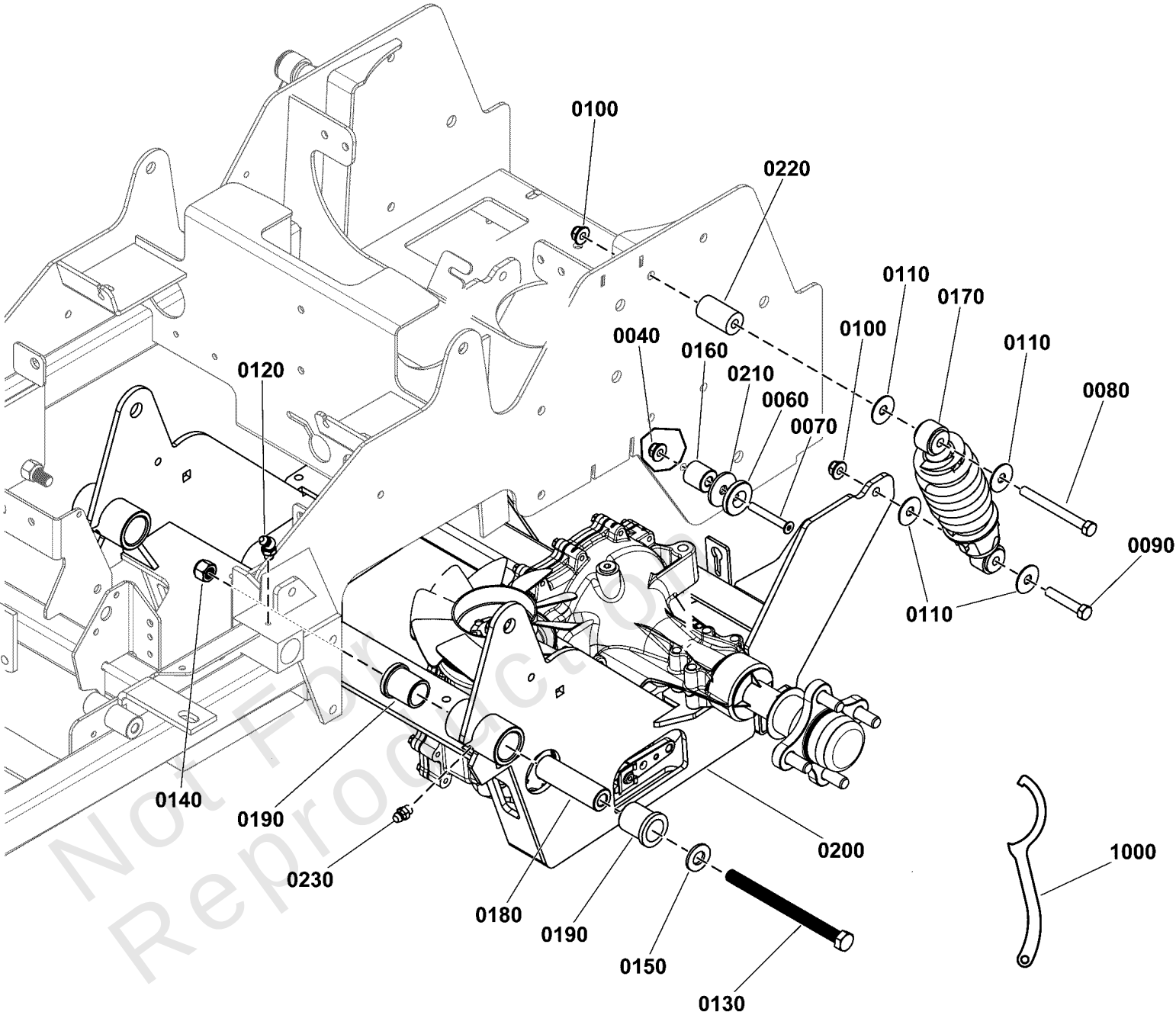
Footnotes:

Note: *Contact the Service Department at 1-800-933-6175 for roll bar replacement parts. You must provide the serial number of the roll bar system.

Rear Suspension Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



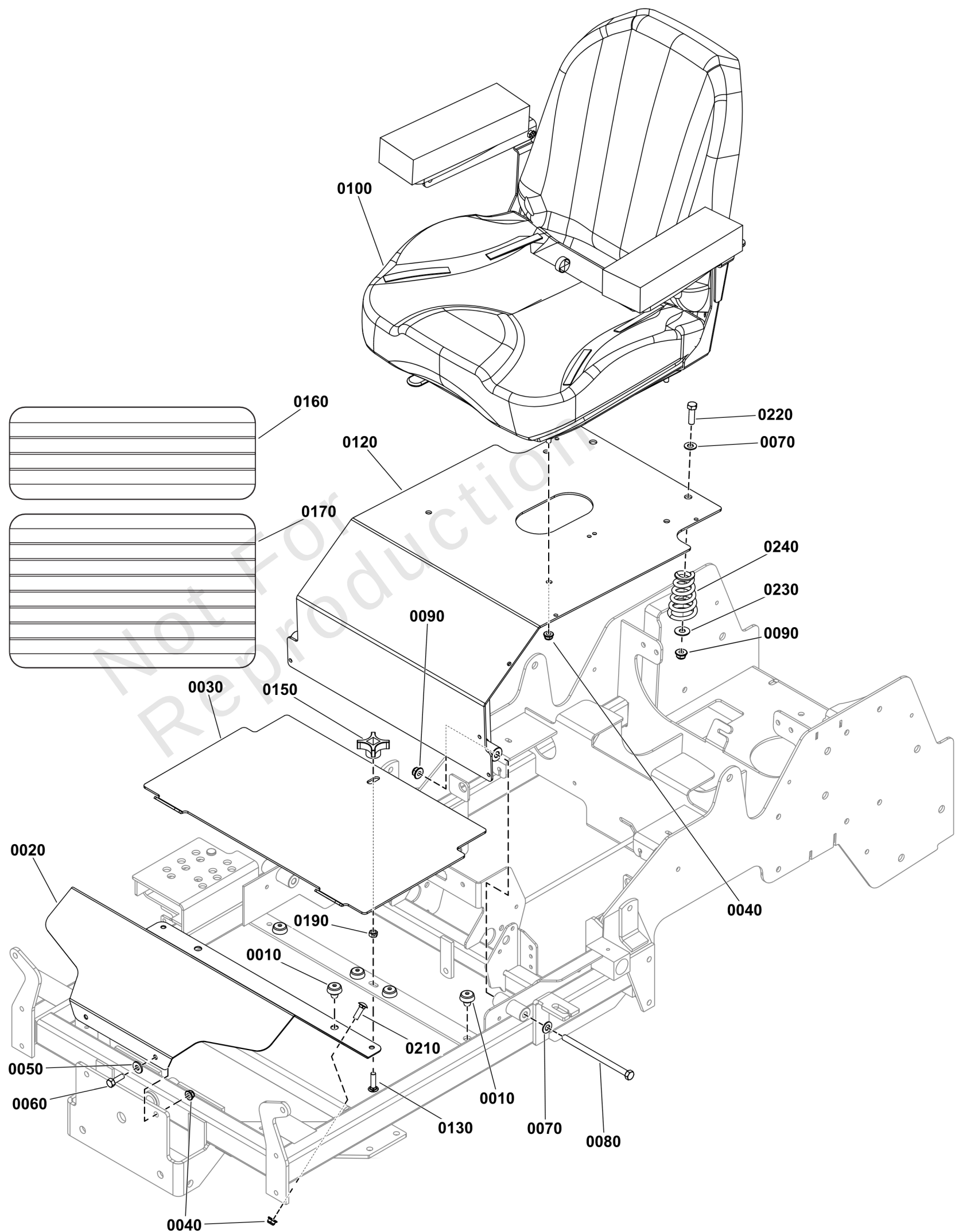
Rear Suspension Group

REF NO	PART NO	QTY	DESCRIPTION
0040	703115	2	NUT
0060	5102701YP	2	SPACER
0070	5025303X12YP	2	SCREW, 5/16-18X1.5
0080	5025013X24SM	2	BOLT, 3/8-16 X 3" GD5
0090	703589	2	CAPSCREW, 3/8-16X2
0100	5025394SM	4	NUT, 3/8-16 HEX NYLOCK
0110	5025165SM	8	WASHER, 3/8" FENDER
0120	5020020SM	2	GREASE FITTING, 45 DE
0130	5025017X52SM	2	BOLT, 1/2-13 X 6-1/2"
0140	5025056FS	2	NUT
0150	5025158SM	2	WASHER, 1/2" SAE
0160	5046860SM	2	SPACER
0170	5103624YP	2	SHOCK ABSORBER, IS600
0180	5061339SM	2	SPACER, .52 X 1.00 X
0190	5021541SM	4	BUSHING, FLANGE
0200	84007761	1	CRADLE, Suspension
0210	5100548SM	2	WASHER - .39X1.50
0220	5100896SM	2	SPACER
0230	5020095SM	2	GREASE FITTING, 1/4-2
1000	5022853SM	1	SPANNER WRENCH

Seat Mount & Floor Group S/N: 4000875837 to 4002340028

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907



Seat Mount & Floor Group S/N: 4000875837 to 4002340028

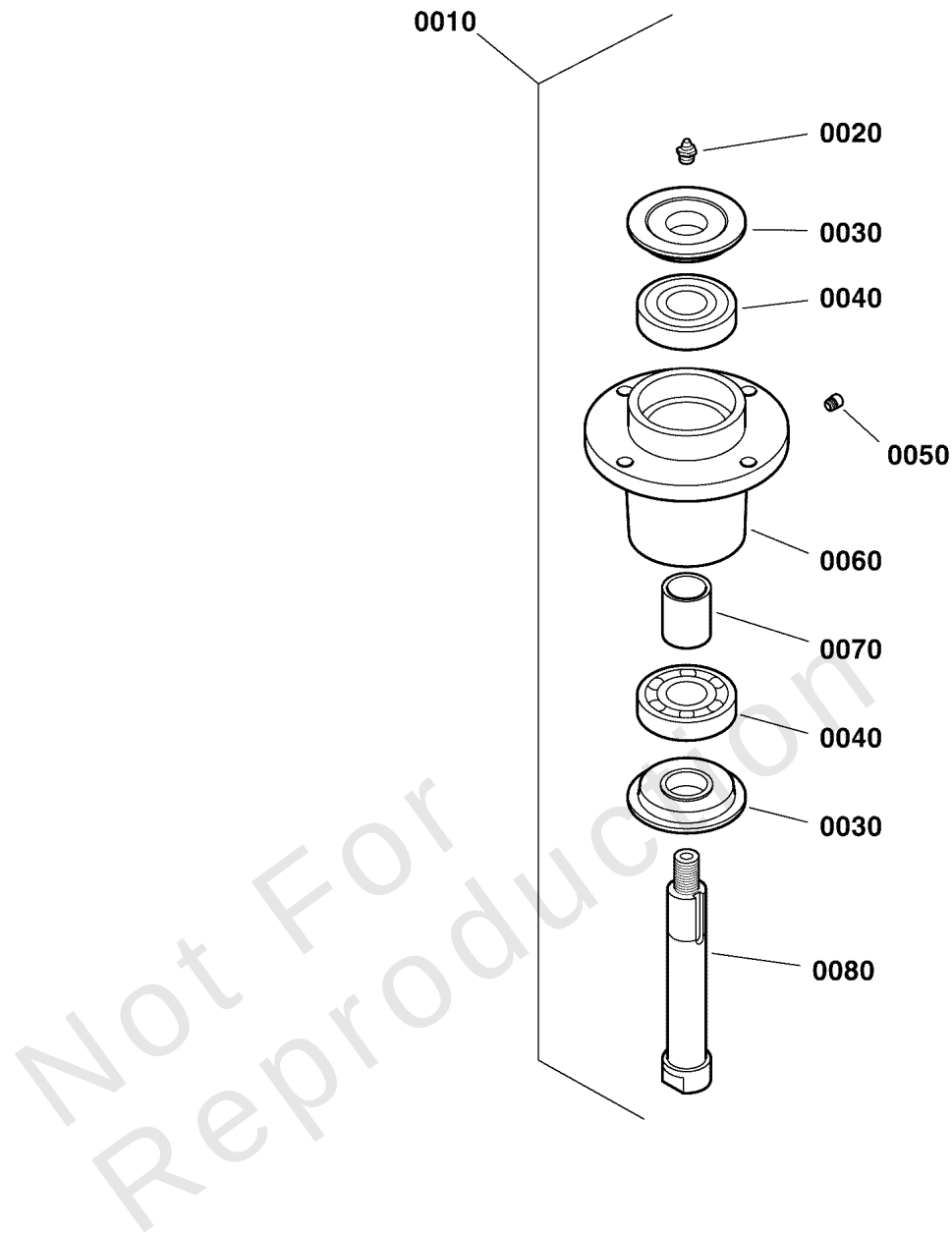
REF NO	PART NO	QTY	DESCRIPTION
0010	197546	6	MNT, VBRTN, RBBR
0020	84007982	1	PLATE, Floor
0030	5410256B	1	PLATE, FLOOR PAN, REMOVABLE. IS600 - RED
0040	5025392	8	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
0050	5025292	2	WASHER, 5/16 GRADE 9, FLAT
0060	5025011X8	2	BOLT, 5/16-18 X 1" GRD5 YZ
0070	5025156	4	WASHER, 3/8 SAE
0080	5025013X48	2	BOLT, 3/8-16 X 6" GD5 CZ
0090	5025394	4	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0100	5108190	1	SEAT, 907, W/ARM REST & SWITCH, NO BEAD
0100-10	5104741X1	1	4" SL TRACK SET - 9" FLAT - W/HDWR -(SV)
0100-20	5108190X3	1	BACK ASSEMBLY -(SV)
0100-30	5108190X4	1	CUSHION ASSEMBLY -(SV)
0100-40	5108190X2	1	ARM BRACKET W/PAD & HARDWARE -(SV)
0100-50	5108190X1	1	ARM PAD ASSEMBLY -(SV)
0100-60	7023354	1	SWITCH, SEAT -(SV)
0100-70	5100541	1	SWITCH, NC, W/ TWIST-IN BASE -(SV)
0120	5601055	1	ASSM, SEAT PLATE W/DECALS, IS600Z-DOM (5415897B)
0130	5025145X10	1	BOLT, 5/16-18 X 1-1/4, CARRIAGE, GD5, CZ
0150	1670578	1	KNOB-INT THR .312-18 4-ARM 2.12WD 1.06LG
0160	5101374	1	SAFETY WALK, FLOOR REST, 16.00 X 6.00
0170	5101333	1	SAFETY WALK, FLOOR PLATE, S50X, 10X17.13
0190	80003675	1	NUT, 5/16-1/8, HEX, CNTR LK, ZINC PHOS/OIL
0210	5025145X8	2	BOLT, 5/16-18 X 1, CARRIAGE, GD5, CZ
0220	5025013X10	2	BOLT, 3/8-16 X 1-1/4" GD5 CZ
0230	5025401	2	WASHER, 3/8" USS
0240	5108276	2	SPRING, SEAT, BLACK E-COAT

Spindle SERVICE PARTS - 5061095

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907

5061095

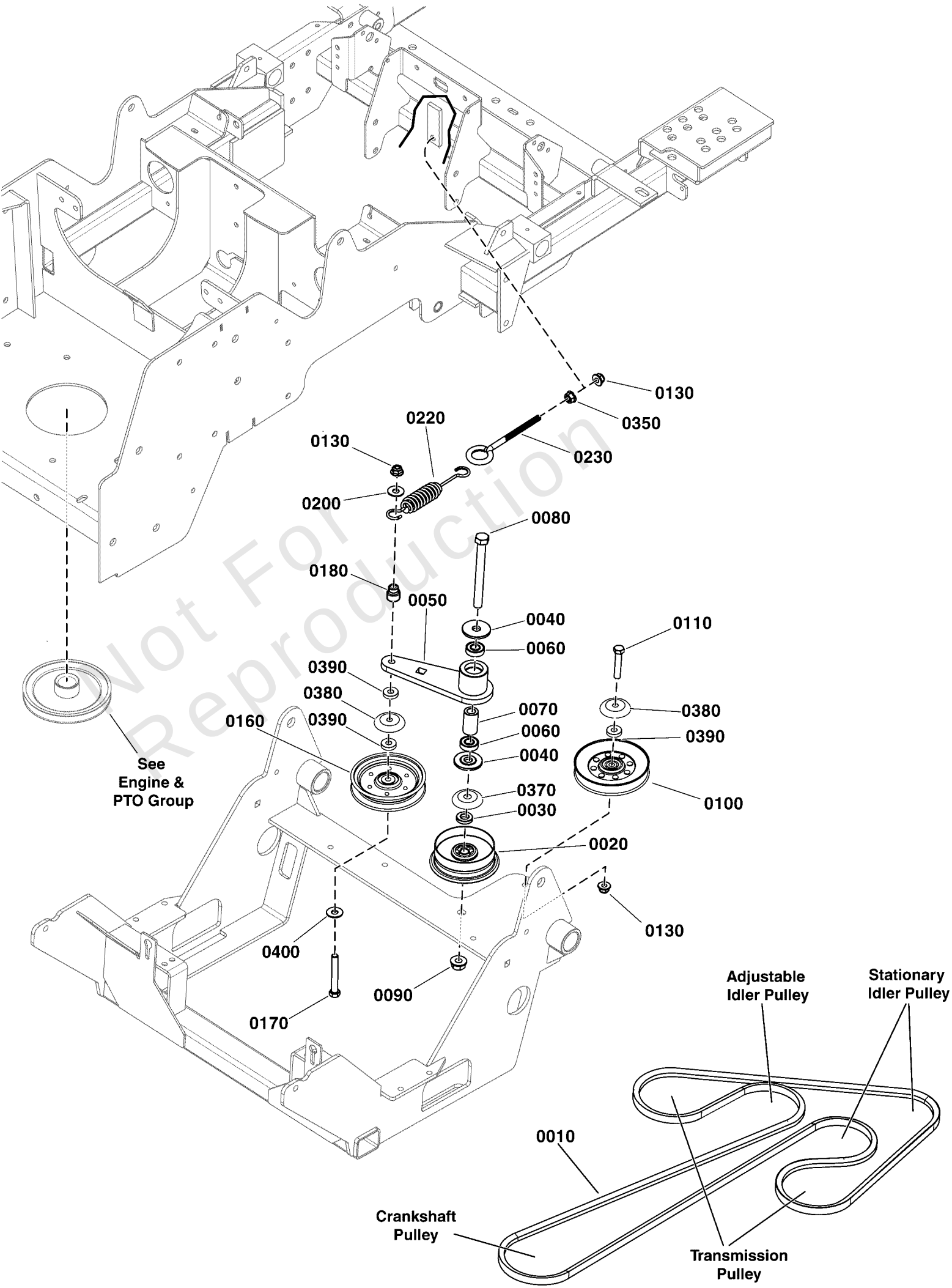


Spindle SERVICE PARTS - 5061095

REF NO	PART NO	QTY	DESCRIPTION
0010	5061095SM	1	ASSM, SPINDLE, LOW PR -(Nut and Washer Sold Seperately) (Includes items #0020 - 0080)
0020	5023329SM	1	FITTING
0030	5049793SM	2	SHIELD, TRASH
0040	5023330SM	2	BEARING, .98 X 2.44 X
0050	5023296SM	1	FITTING, RELIEF, 1-5
0060	5102993YP	1	SUB ASM, SPINDLE, LON -(Includes items #0040 - Qty (2) & #0070 - Qty (1))
0070	5061099SM	1	SPACER
0080	5061098SM	1	SHAFT, SPINDLE

Transaxle Drive Group

Note: Unless noted otherwise, use the standard torque specifications Mfg. No: 5901907



Transaxle Drive Group

REF NO	PART NO	QTY	DESCRIPTION
0010	5103885	1	BELT, A-SEC, 117.24" EL, WRAPPED, ARAMID
0020	5103618	1	PULLEY, IDLER, SINGLE FLG 4"OD X 1/2"ID
0030	5100520	1	SPACER, .52 X 1.00 X .22, PM, CZ
0040	5103262	2	SPACER, IDLER ARM, 1/2, PM
0050	5409891A	1	WELD, ARM, PUMP DRIVE IDLER - BLK
0060	7078243	2	BEARING, BALL, AXLE
0070	5103812	1	SPACER, .52 X .84 X 1.53, PM
0080	5025017X40	1	BOLT, 1/2-13 X 5" GD5 YZ
0090	5025396	1	NUT, Hex Flange, Nylock, 1/2-13
0100	5103717	1	PULLEY-IDLER-V, 4.85OB, .38ID, .94W,STL
0110	5025013X20	1	BOLT, 3/8-16 X 2-1/2" GD5 CZ
0130	5025394	3	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0160	5103788	1	PULLEY, IDLER-V, 4.0 X .38, STL
0170	5025013X24	1	BOLT, 3/8-16 X 3" GD5 CZ
0180	5020923	1	SPACER, Shoulder
0200	5025401	1	WASHER, 3/8" USS
0220	5100632	1	SPRING-EXT, 1.25OD X 9.3LG X .142WR, BLK
0230	5023497	1	EYE BOLT, 3/8-16 X 5, 2.88THRD, 1EYE, CZ
0350	5025128	1	NUT, 3/8-16 Hex Large Serrated Flange
0370	5101103	1	SHIELD, PULLEY BEARING, CZ
0380	5103787	2	SHIELD, BEARING PULLEY, 3/8ID, CZ
0390	5044960	3	SPACER, .39 X 1.00 X .25, PM, CZ
0400	5025156	1	WASHER, 3/8 SAE

Service Parts Schematic for Hydro-Gear® Transaxles:
ZJ-GYEF-8T7B-1GRX (5105086)
ZJ-KYEF-8T7C-14RX (5105085)

For components not listed see your authorized Hydro-Gear® service provider.

ITEMS NOT SHOWN

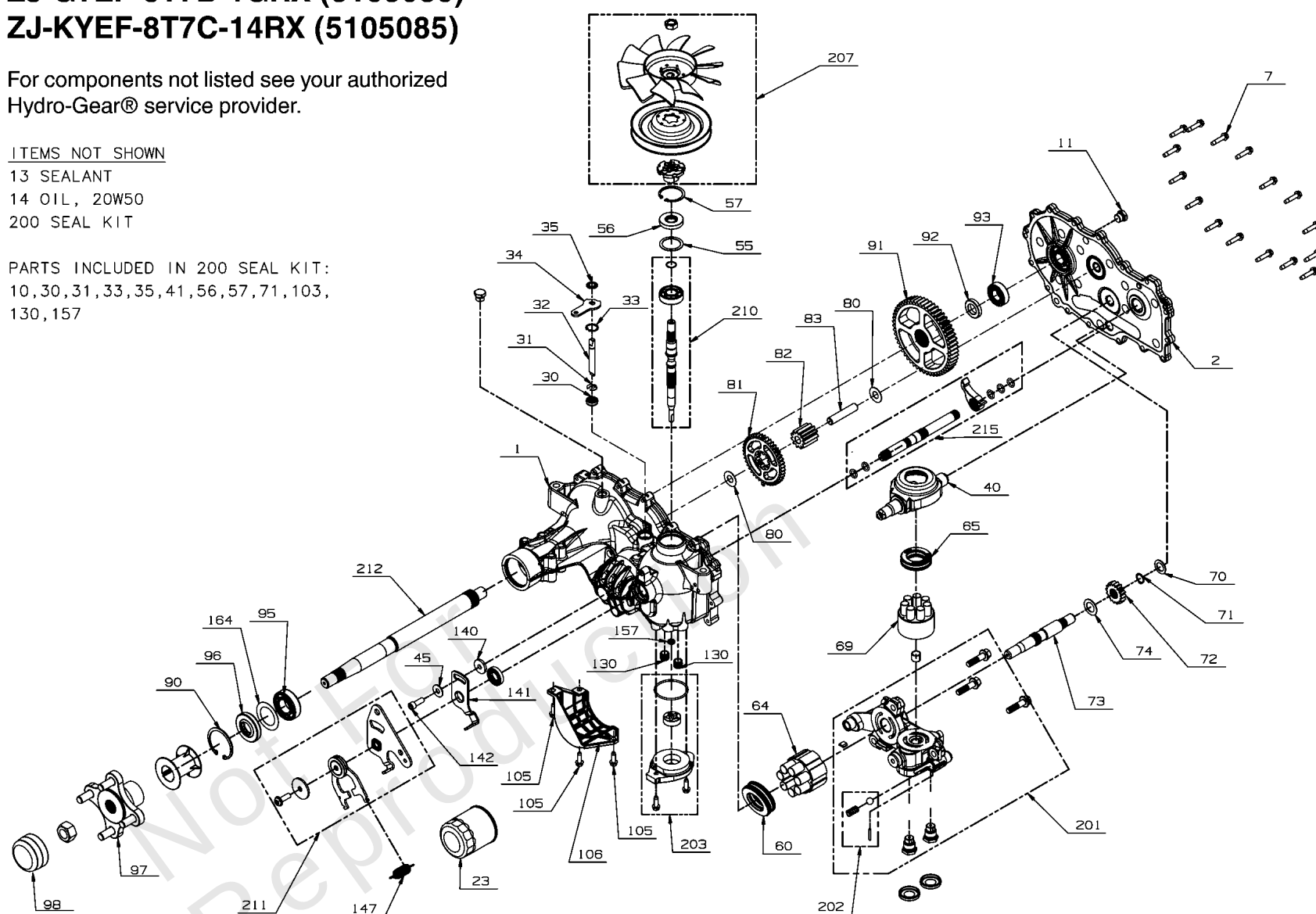
13 SEALANT

14 OIL, 20W50

200 SEAL KIT

PARTS INCLUDED IN 200 SEAL KIT:

10,30,31,33,35,41,56,57,71,103,
130,157



Transaxle SERVICE Parts - Hydro-Gear ZT3200

REF NO	PART NO	QTY	DESCRIPTION
1	-----	1	KIT, MAIN HOUSING, RH, CHRG, CNTRL
2	-----	1	KIT, SIDE COVER RH
7	-----	16	SCREW, HEX WASHER
11	-----	1	PLUG EXTERNAL HEX VENT 9/16-18
23	5101026X1	1	FILTER, OIL, ZT2800
30	-----	1	SEAL, LIP, .375 X .75 X .25
31	-----	1	BYPASS RETAINING RING 1
32	-----	1	ROD, BYPASS .375 X 2.88
33	-----	1	BYPASS RETAINING RING 2
34	-----	1	ARM, BYPASS
35	-----	1	RING, RETAINING .375 EXTERNAL
40	-----	1	SWASHPLATE, TRUNNION
41	-----	1	SEAL, LIP 18 X 32 X 7
45	-----	1	WASHER, .34X.88X.06
55	-----	1	WASHER, FLAT 1.23 X 1.57 X .04
56	5100161X3	1	OUTPUT SHAFT SEAL, 17X40X7, HR #51161
57	5101026X4	1	RING, RET 2.06 INT,
60	-----	1	BEARING, THRUST 35 x 62 x 18
64	-----	1	KIT, 16cc CYLINDER BLOCK ASSEMBLY
65	-----	1	BEARING, THRUST 30 x 52 x 13
69	-----	1	KIT, BLOCK 7 PISTON
70	-----	1	WASHER, .63 X 1.00 X .05 FLAT
71	-----	1	RETAINING RING, MOTOR SHAFT
72	-----	1	GEAR, 16T (STEEL)
73	-----	1	SHAFT, MOTOR
74	-----	1	WASHER, .71 X 1.16 X .04 FLAT
80	-----	2	WASHER, .51 X 1.00 X .03 FLAT
81	-----	1	GEAR, 43T
82	-----	1	GEAR, 11T (STEEL)
83	-----	1	PIN, JACKSHAFT
90	-----	1	RING, RETAINING 2.25 INTERNAL
91	-----	1	GEAR, 54T
92	-----	1	SPACER, .750 X 1.320 X .257
93	-----	1	KIT, BEARING
95	5101026X5	1	BEARING BALL, 1.0 X 52 X 15 OPEN 6205M
96	5103589X1	1	KIT, SEAL, AXLE - HG# 53699
97	5103589X8	1	ASSM, HUB
98	5103589X7	1	AXLE CAP,
105	-----	3	SCREW, HEX WASHER 1/4-20 X .75
106	-----	1	GUARD, FILTER, RH
130	-----	2	TUBE, CHARGE TRIPLE O-RING
140	-----	1	SPACER, .320X1.005X.179
141	-----	1	ARM, NEUTRAL RIGHT
142	-----	1	SHCS, 5/16-24 X .875 (PATCH)
147	-----	1	SPRING, EXTENSION
157	-----	1	KIT, GEROTOR SEAL
164	-----	1	WASHER, 1.355 x 2.035 x .021 FLAT
200	5101026X8	1	KIT SEAL
201	-----	1	KIT, CENTER SECTION, RH CHARGE
202	-----	1	KIT, CHARGE RELIEF
203	5105085X1	1	KIT, CHARGE, H-G #72274

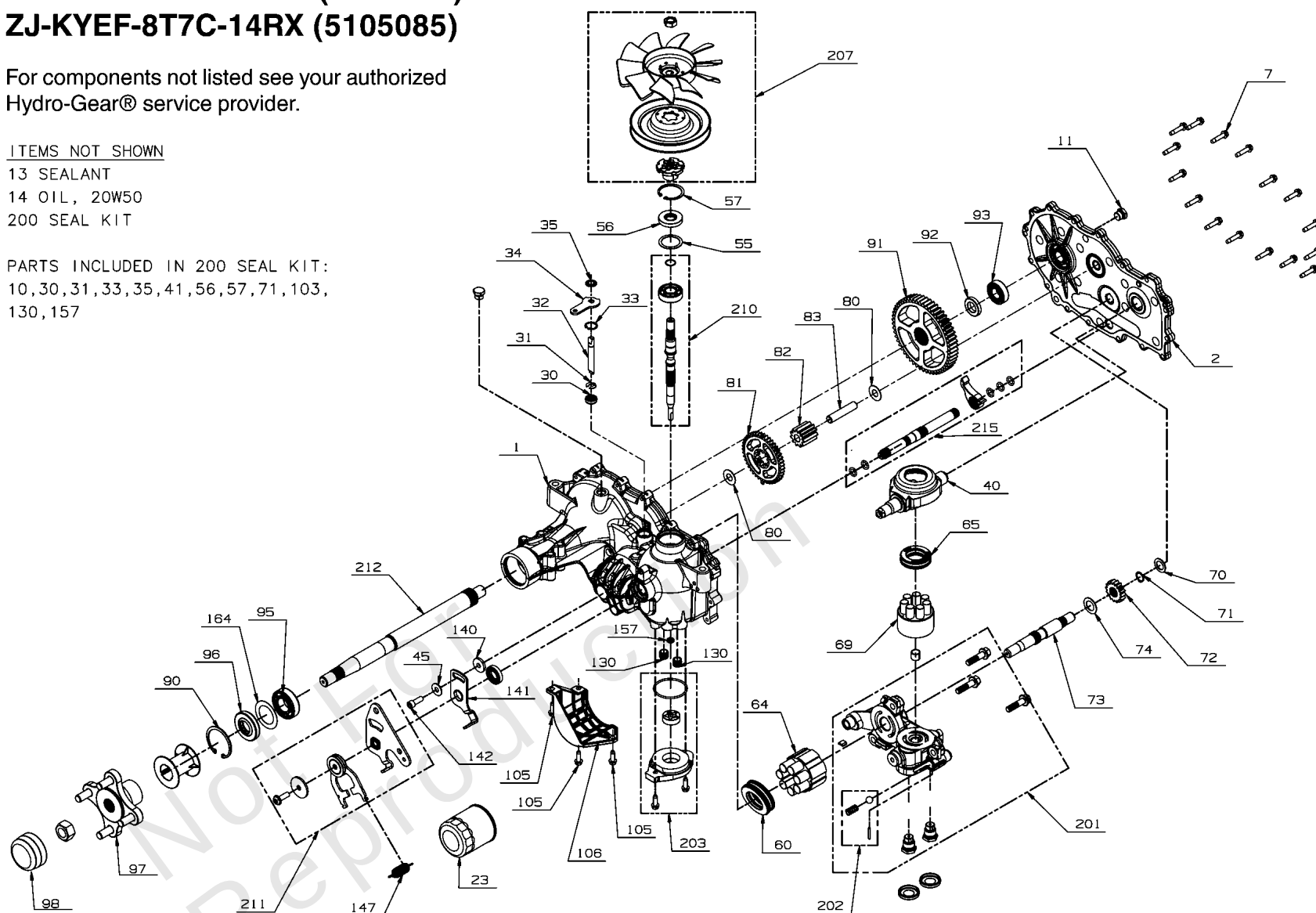
Service Parts Schematic for Hydro-Gear® Transaxles: ZJ-GYEF-8T7B-1GRX (5105086) ZJ-KYEF-8T7C-14RX (5105085)

For components not listed see your authorized Hydro-Gear® service provider.

ITEMS NOT SHOWN

13 SEALANT
14 OIL, 20W50
200 SEAL KIT

PARTS INCLUDED IN 200 SEAL KIT:
10, 30, 31, 33, 35, 41, 56, 57, 71, 103,
130, 157



Transaxle SERVICE Parts - Hydro-Gear ZT3200

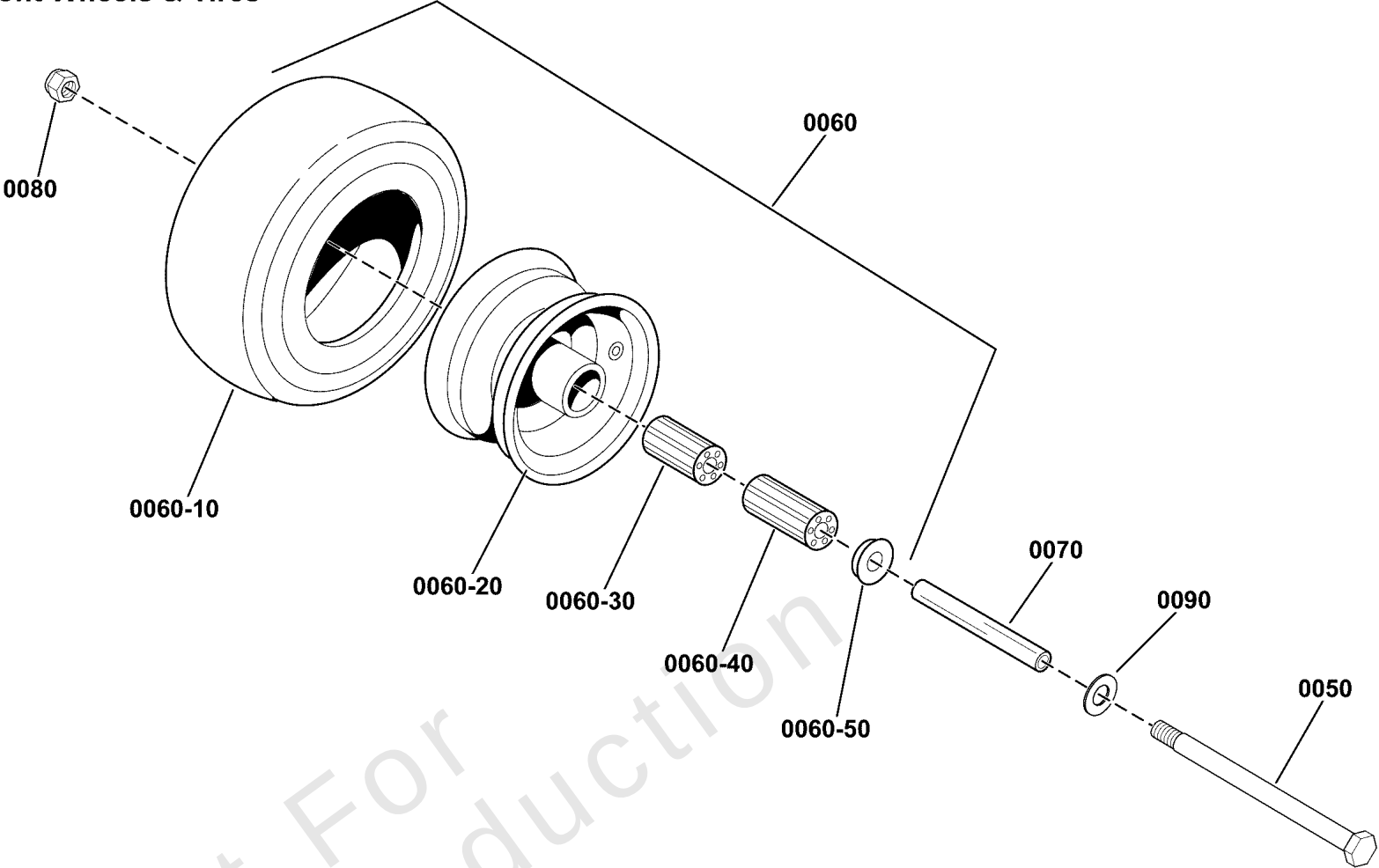
REF NO	PART NO	QTY	DESCRIPTION
207	5105085X2	1	KIT, FAN/PULLEY
210	-----	1	KIT, INPUT SHAFT
211	-----	1	KIT, RTN BIDIRECTIONAL
212	-----	1	SHAFT, AXLE
215	-----	1	KIT, OUTBOARD, RH ROT A / LH ROT B
1000	84009787	1	KIT, TRANSAXLE SERVICE PARTS -(Includes 10 Qts oil, 2 oil filters, 2 fittings, 2 vent hoses, 2 vent hose plugs, and 2 hose clamps.)

Wheel and Tire Group

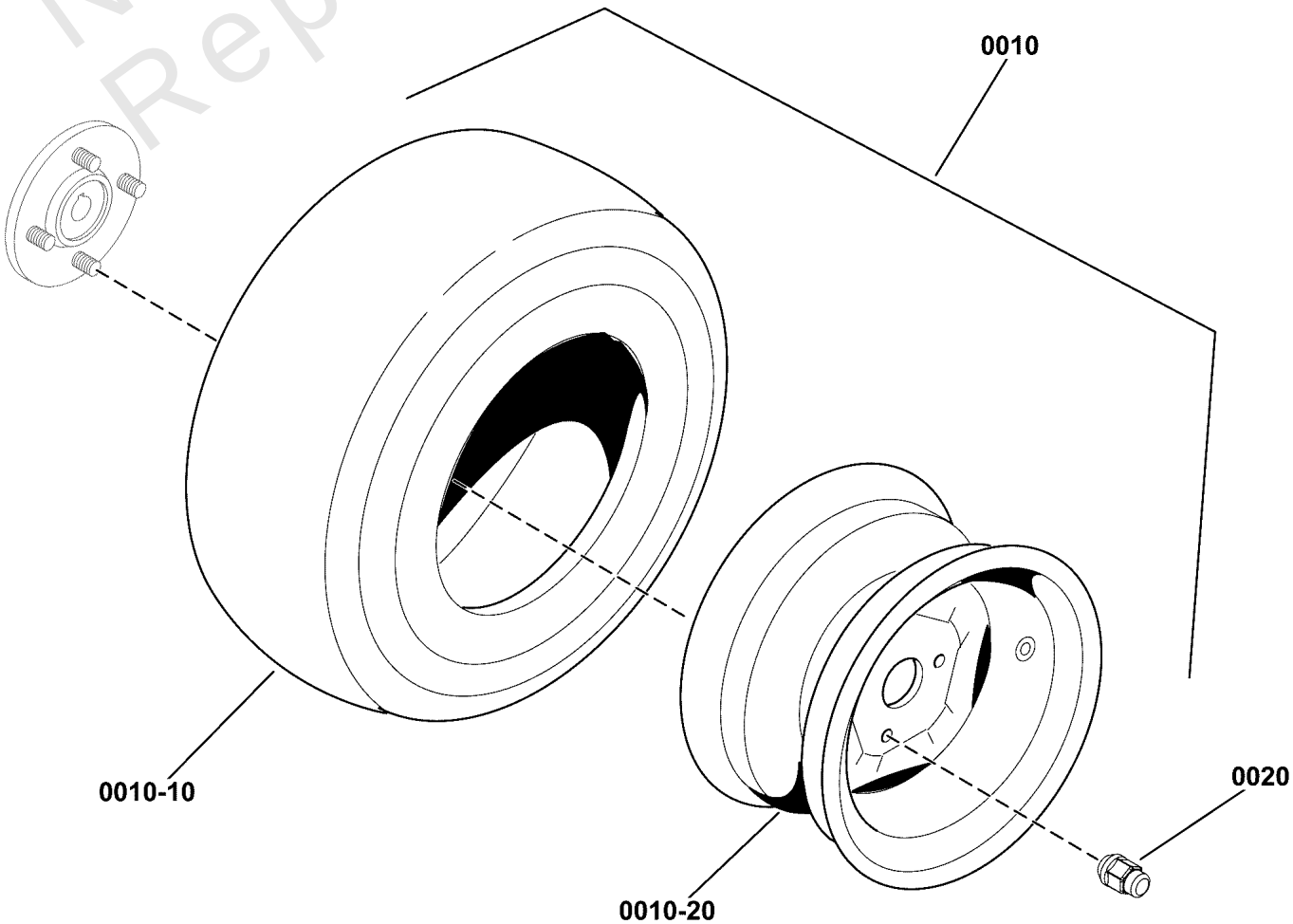
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901907

Front Wheels & Tires



Rear Wheels & Tires



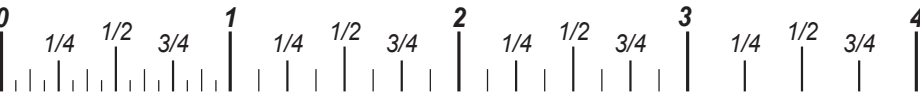
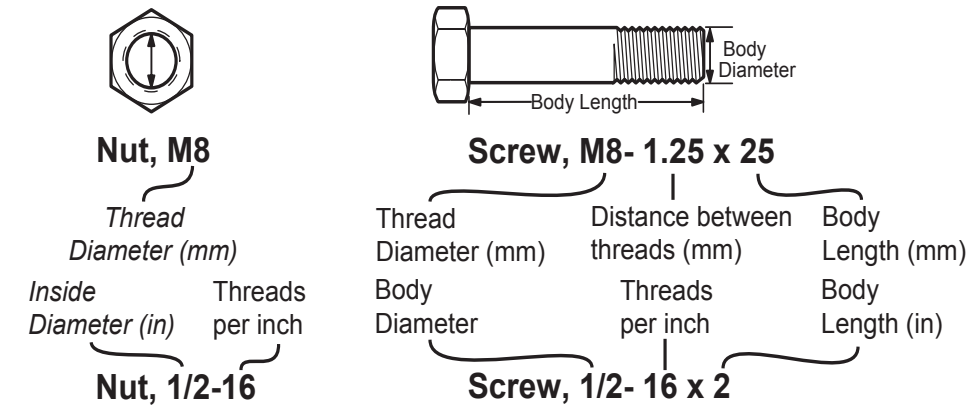
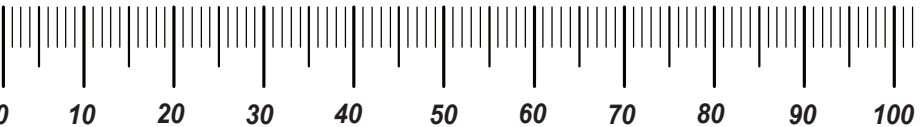
Wheel and Tire Group

REF NO	PART NO	QTY	DESCRIPTION
0010	84007890	2	TIRE ASSEMBLY (22 X 11 - 10)
0010-10	5023369X2	2	TIRE, 22 X 11.00 - 10, 4 PLY -(One per tire)
0010-20	-----	2	WHEEL RIM -(One per tire)
0020	-----	10	LUG NUT, Black -(Originally Black Lug nut - Replacement 5020601SM is silver in color).
0020	5020601SM	10	NUT, 1/2-20, FOR WHEEL BOLT SILVER -(Replacement 5020601SM is silver in color).
0050	5025017X72	2	BOLT, 1/2-13 X 9" GD5 YZ
0060	5109055FS	2	TIRE ASSEMBLY
0060-10	5022577	2	TIRE, RUBBER ONLY -(One per tire)
0060-20	-----	2	WHEEL RIM
0060-30	84008029	2	BEARING -(One per tire)
0060-40	5021182	2	BEARING, ROLLER 3/4" ID X 3.25" (ONE PER TIRE)(SV) -(One per tire)
0060-50	5021043	4	RETAINER, BEARING (TWO PER TIRE)(SV)
0070	5106587	2	CASTER AXLE SHAFT, .51"ID X .75"OD X7.16
0080	5025396	2	NUT, Hex Flange, Nylock, 1/2-13
0090	5025158	2	WASHER, 1/2 SAE

Hardware Identification & Torque Specifications

Torque Specification Chart								
FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)								
Property Class	 Class 5.6		 Class 8.8		 Class 10.9		 Class 12.9	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	5.97	8.10	7.15	9.7
M6	44.64	4.3	7.3	9.9	10.3	14	12.1	16.5
M7	5.2	7.1	12.1	16.5	16.9	23	19.9	27
M8	7.7	10.5	17.7	24	25	34	29	40
M10	15	21	35	48	50	67	59	81
M12	26	36	61	83	86.2	117	103	140
M14	42	58	101	132	136	185	162	220
M16	64	88	147	200	210	285	250	340
M18	89	121	202	275	287	390	346	470
M20	126	171	290	390	405	550	486	660
M22	169	230	390	530	559	745	656	890
M24	217	295	497	375	708	960	840	1140
M27	320	435	733	995	1032	1400	1239	1680
M30	435	590	995	1350	1401	1900	1681	2280
M33	590	800	1349	1830	1902	2580	2278	3090
M36	759	1030	1740	2360	2441	3310	2935	3980
M39	988	1340	2249	3050	3163	4290	3798	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

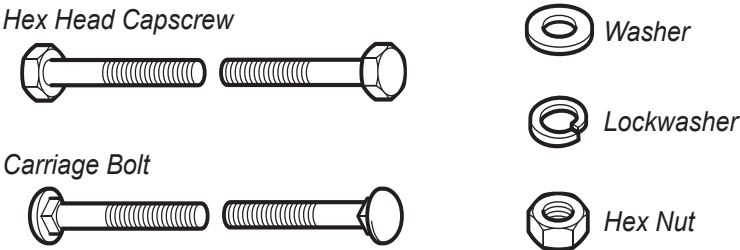
When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	 SAE Grade 2		 SAE Grade 5		 SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	29	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide

 1/4" Bolt or Nut Wrench—7/16"	 5/16" Bolt or Nut Wrench—1/2"	 3/8" Bolt or Nut Wrench—9/16"	 7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"	 1/2" Bolt or Nut Wrench—3/4"
M6 Bolt or Nut Wrench—10mm	M8 Bolt or Nut Wrench—13mm	M10 Bolt or Nut Wrench—17mm	M12 Bolt or Nut Wrench—19mm	M14 Bolt or Nut Wrench—22mm

