



Parts Manual

Mfg. No: 5901868
S120KAV2461, 61" Mid-Mount Zero-Turn
Rider



5600784 - 61" iCD TURBO-Pro; 3-Bag Hard Top Grass Collection System (700/125XT).....	
5601564 - 61" iCD TURBO-Pro; 3-Bag Hard Top Grass Collection System (700/125XT).....	

Not For
Reproduction

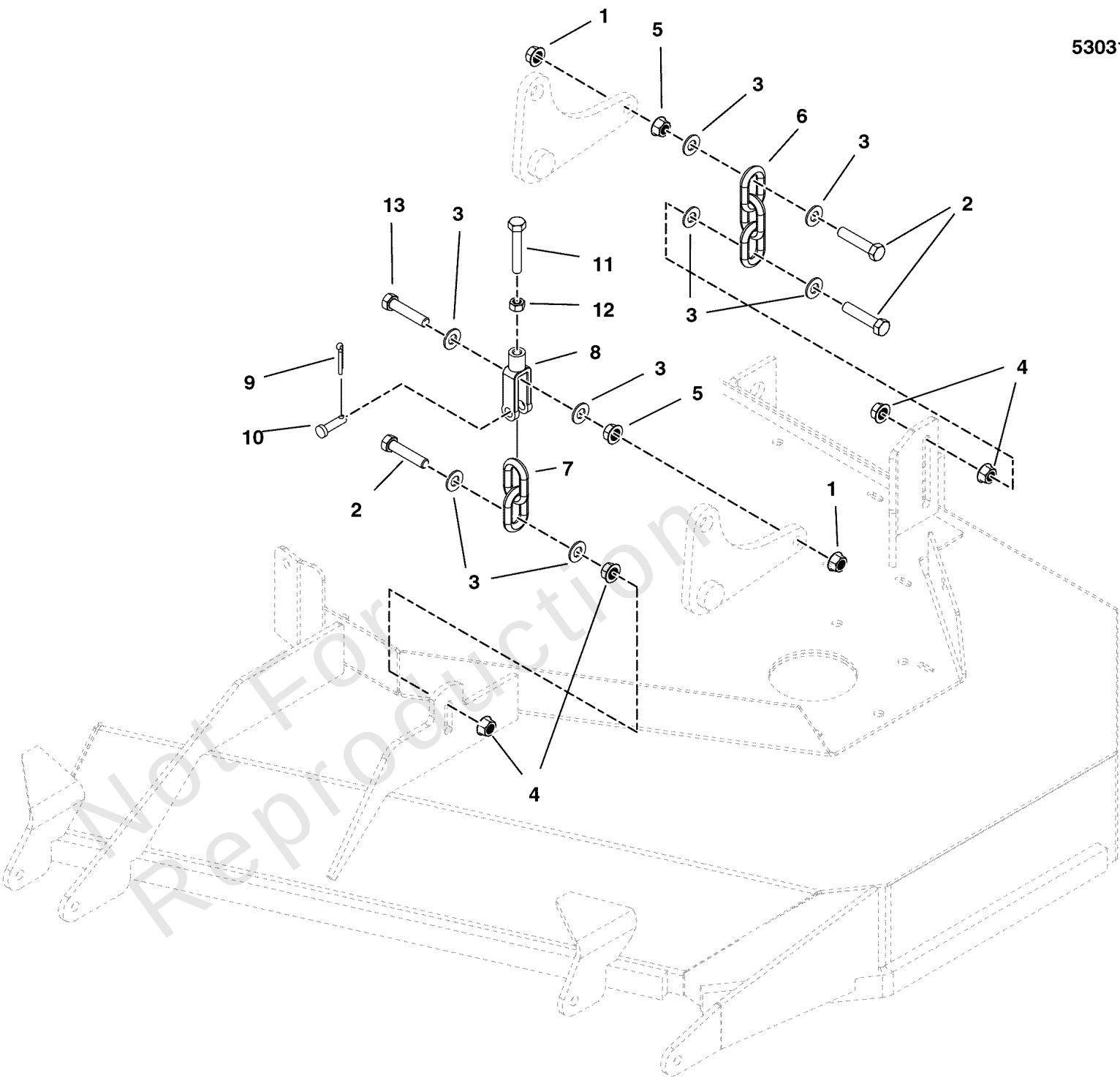
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61" Mower Deck - Hanger Chains

Note: Unless noted otherwise, use the standard torque specifications

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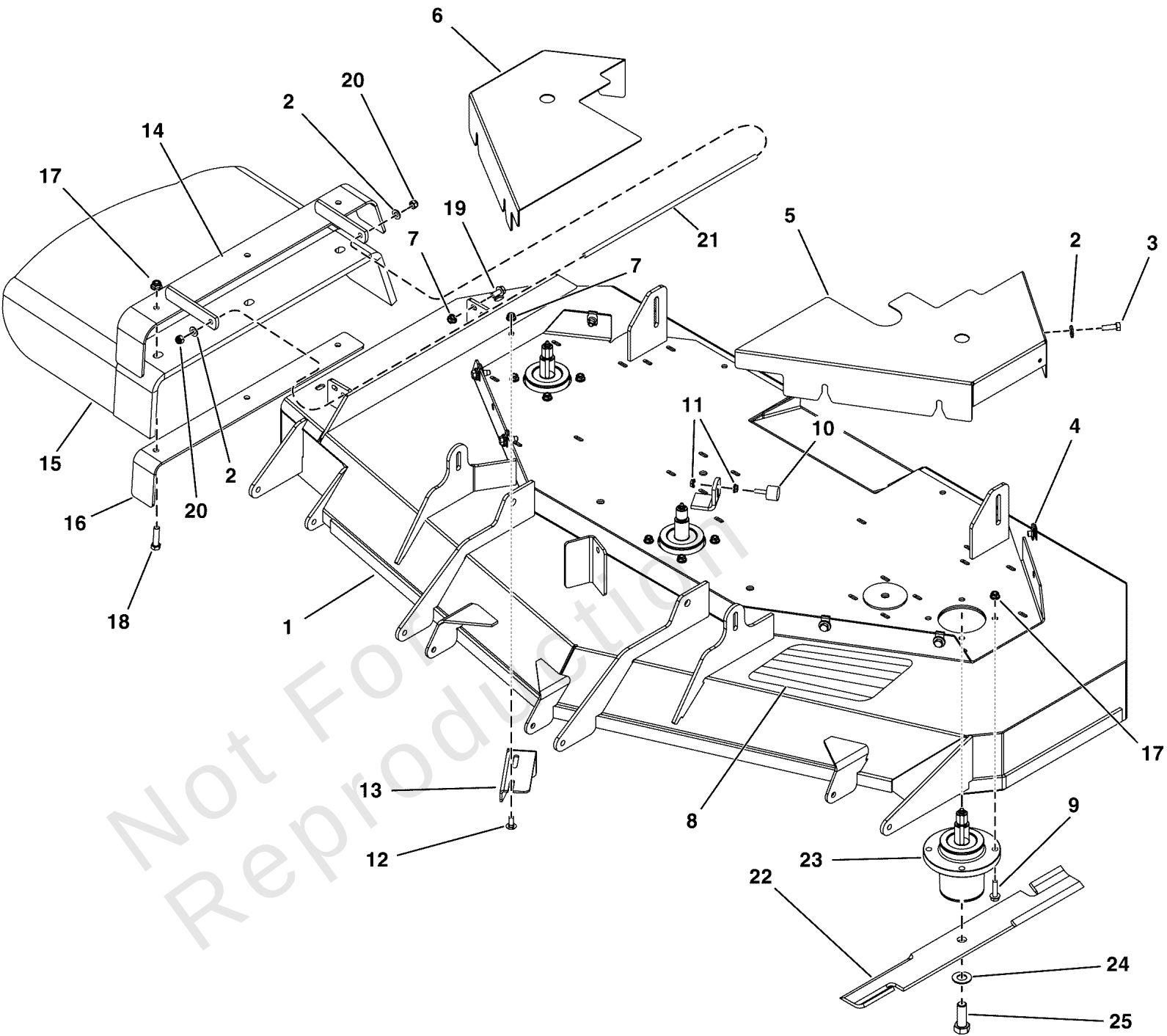
61" Mower Deck - Hanger Chains

REF NO	PART NO	QTY	DESCRIPTION
1	5025394	4	NUT, 3/8-16 HEX NYLOCK FLANGE
2	5025013X14	6	BOLT, 3/8-16 X 1-3/4" GD5 CZ
3	5025156	16	WASHER, 3/8 SAE
4	5025128	8	NUT, 3/8-16 HEX SERRATED FLANGE
5	5025084	4	NUT, 3/8-16 HEX JAM
6	5050878X3	2	CHAIN, 5/16 GD30, 3 LINKS
7	5050878X2	2	CHAIN, 5/16 GD30, 2 LINKS
8	5100375	2	CLEVIS, 5/16-18, 3/8 PIN HOLE, CLR ZINC
9	80002736	2	PIN, 3/32 X 0.750, COT, ZINC/CLEAR
10	5025214X9	2	PIN, CLEVIS, 3/8 X 1-1/8, CZ
11	5025055X16	2	BOLT, 5/16-18 X 2 GD5 TFL
12	5025032	2	NUT, 5/16-18 HEX
13	80003522	2	HHCS, 3/8-16 X 2.00, GR5, ZINC/CLEAR

61" Mower Deck - Housing, Covers, Spindles, and Blades

Note: Unless noted otherwise, use the standard torque specifications

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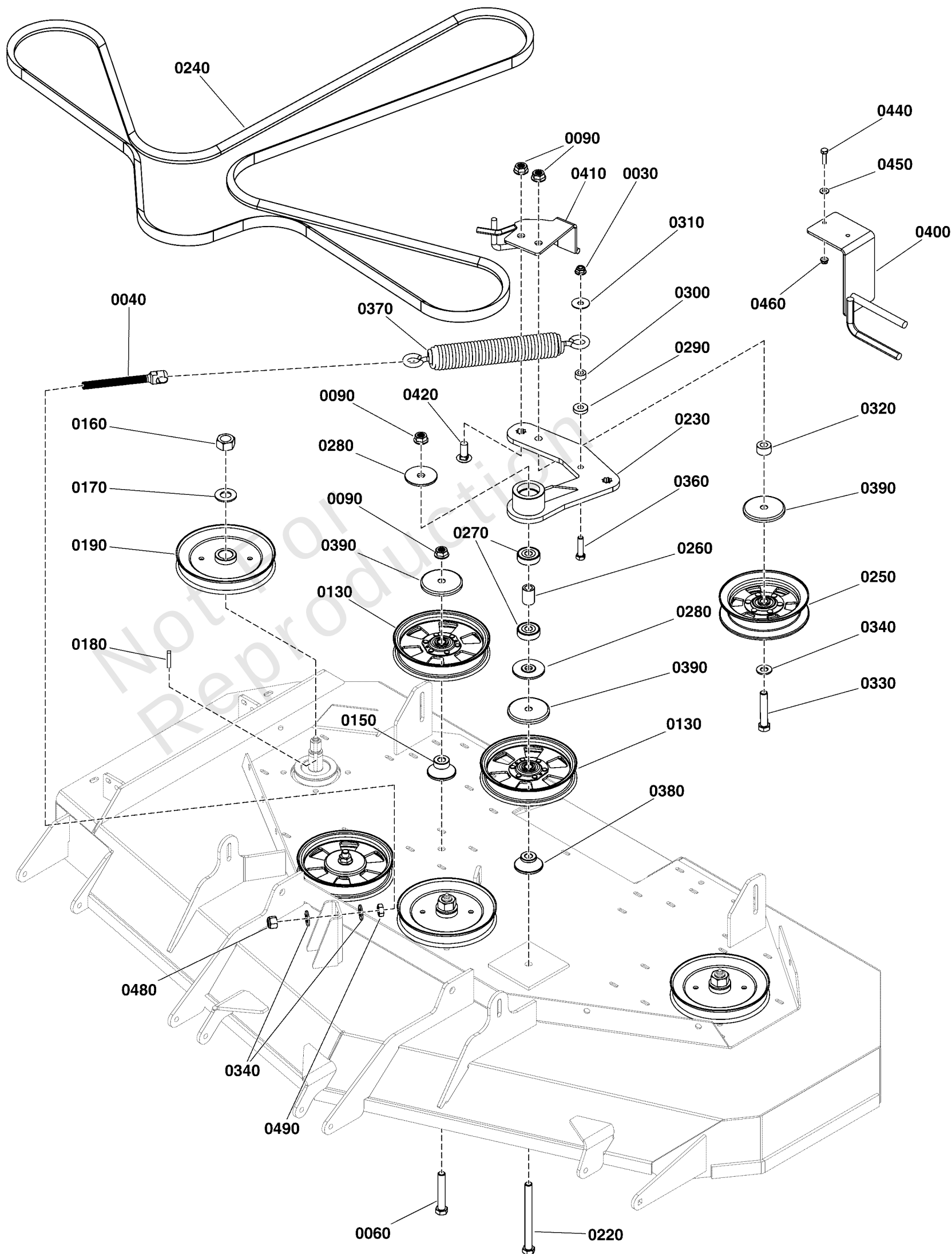
61" Mower Deck - Housing, Covers, Spindles, and Blades

REF NO	PART NO	QTY	DESCRIPTION
1	84013912	1	DECK SHELL W/ DECALS, 61, 125 (5415801D)
2	5025155	8	WASHER, 5/16" SAE
3	5025011X8	6	BOLT, 5/16-18 X 1" GRD5 YZ
4	5022308	6	BODY CLIP, 5/16-18-7GA MATERIAL
5	5413073D	1	GUARD 61 - LH - RED
6	5410254D	1	PLATE, GUARD, 61, RH - RED
7	5025392	3	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
8	5101004	1	SAFETY WALK, 4.00 X 7.50
9	5025390X10	12	BOLT, 3/8-16 X 1-1/4, FLANGE, GD 5, CZ
10	5105237	1	BUMPER, RUBBER, 1/4-20 X 7/8" STUD
11	5025126	2	NUT, 1/4-20 HEX SERR. FLANGE
12	5025145X6	2	BOLT, 5/16-18 X 3/4, CARRIAGE, GD5, CZ
13	5401344A	1	PLATE, DEFLECTOR - BLK
14	84008171	1	MOUNT
15	84011105	1	CHUTE, Discharge
16	5413385A	1	SUPPORT, DISCHARGE CHUTE - BLK
17	5025394	15	NUT, 3/8 - 16 HEX NYLOCK FLANGE
18	5025146X12	3	BOLT, 3/8-16 X 1-1/2, CARRIAGE, GD5, CZ
19	5025011X6	1	BOLT, 5/16-18 X 3/4 GD5
20	5025045	2	NUT, 5/16-24 HEX NYLON LOCK
21	5061300	1	ROD, MOUNT, CHUTE, 61, CZ
22	5101755S	3	BLADE SET, 61 DECK (3)
23	5061095	3	SPINDLE, ASSM, ALUMINUM - 5.25 -(Nut and Washer Sold Seperately)
24	5025477	3	WASHER, BLADE BOLT, 9/16" F436, CZ
25	5025320X14	3	BOLT, 5/8-11 X 1-3/4 GD8 -(Torque to 120 ft.lbs (163 Nm))

61" Mower Deck - Pulleys, Belt, & Idler Arm

Note: Unless noted otherwise, use the standard torque specifications

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61" Mower Deck - Pulleys, Belt, & Idler Arm

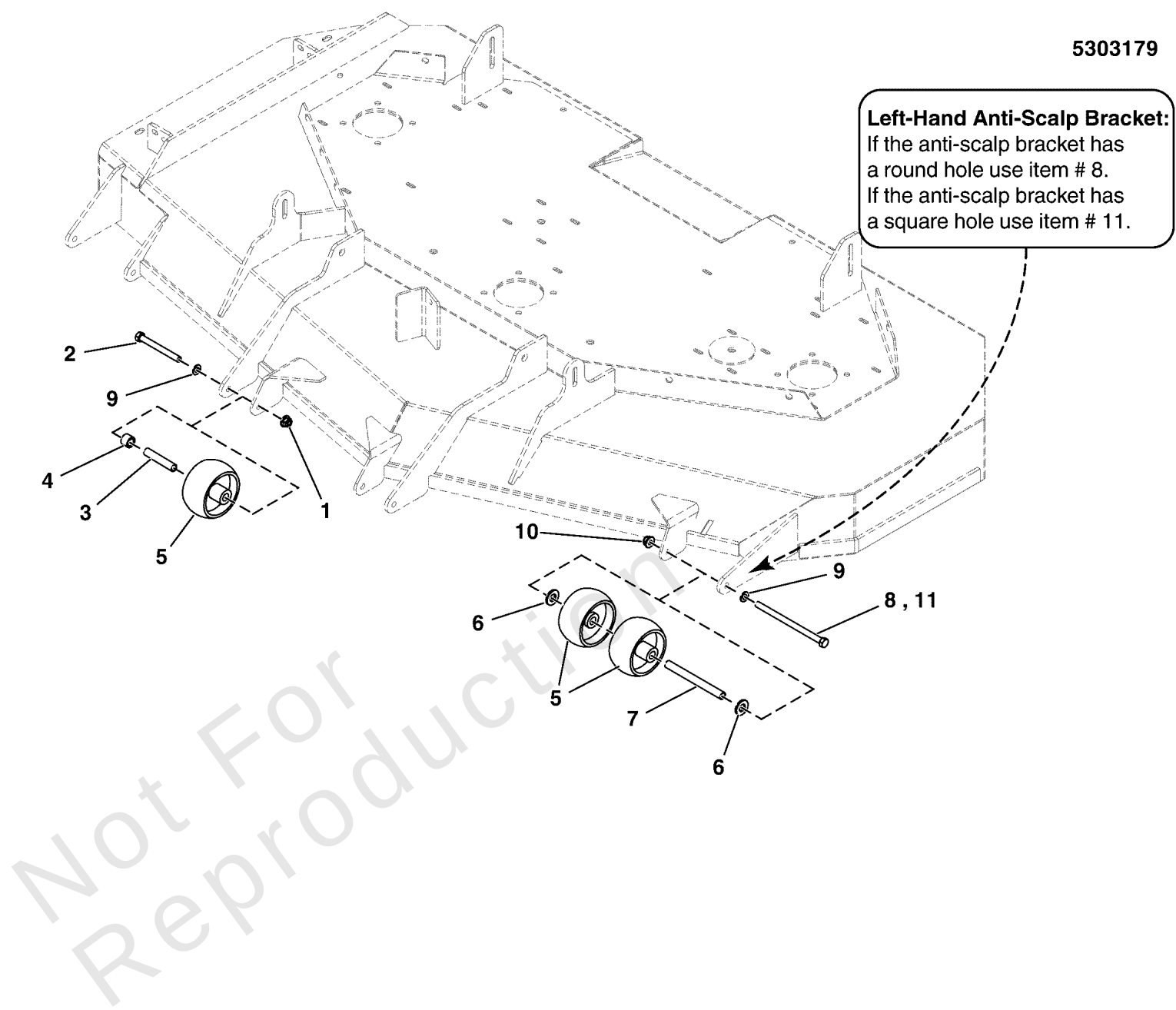
REF NO	PART NO	QTY	DESCRIPTION
0030	5025394	1	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0040	5105849	1	SPRING PULLER, 1/2-20, 6.00
0060	5025017X24	2	BOLT, 1/2-13 X 3" GD5 CZ
0090	5025396	5	NUT, Hex Flange, Nylock, 1/2-13
0130	5104717	3	PULLEY, FLT IDLR, 6.0 X 1.0 X .50, CZ
0150	5103430	2	IDLER MOUNT
0160	5025405	3	NUT, 3/4-16 Hex
0170	5025406	3	WASHER, 3/4 BELLEVILLE CL/ZC
0180	5050407X10	3	KEY, 1/4" SQ. X 1-1/4
0190	5100700	3	PULLEY, 6.93 EOD X 25MM, SPLIT
0220	5025017X44	1	BOLT, 1/2-13 X 5-1/2" GD5 YZ
0230	5415907AYP	1	IDLER, Arm
0240	5103871	1	BELT, 5V, 175.90EL, LG ARAMID, WRPD, RC
0250	5104716	1	PULLEY, IDLER, BACKSIDE, NOSEAM 6.25ODX.5ID
0260	5104456	1	SPACER, .51 X .84 X 1.22, PM, CZ
0270	5104383	2	BEARING, 6203-1/2", SEALED
0280	5104379	2	SPACER, IDLER ARM, 1/2 X 2.25
0290	5044960	1	SPACER, .39 X 1.00 X .25, PM, CZ
0300	5044933	1	SPACER, .39 X .75 X .38, PM, CZ
0310	5025165	1	WASHER, 3/8" Fender
0320	5101162	1	SPACER, .52 X 1.00 X .56, PM, CZ
0330	5025017X22	1	BOLT, 1/2-13 X 2-3/4 GD5 CZ
0340	5025158	3	WASHER, 1/2 SAE
0360	5025013X12	1	BOLT, 3/8-16 X 1-1/2" GD5 CZ
0370	5104166	1	SPRING, EXT, 1.5ODX12.25X.234WIRE BLK
0380	5104342	1	IDLER MOUNT, .88 HIGH
0390	5105145	4	SHIELD, BEARING, 1/2 ID X 2-7/8 OD, CZ
0400	5415938A	1	WELD, CLUTCH BELT GUIDE - BLK
0410	5415953A	1	WELD, BELT GUIDE - BLK
0420	5025324X10	1	BOLT, CARRIAGE 1/2-13 X 1-1/4 GD.5
0440	5025010X8	2	BOLT, 1/4-20 X 1" GD5 CZ
0450	5025154	2	WASHER, 1/4 SAE
0460	5025391	2	NUT, 1/4-20 Hex Nylock Flange
0480	5025098	1	NUT, Hex, Nylon Lock, 1/2-20
0490	5025089	1	NUT, 1/2-20 Hex Jam

61" Mower Deck - Rollers

Note: Unless noted otherwise, use the standard torque specifications

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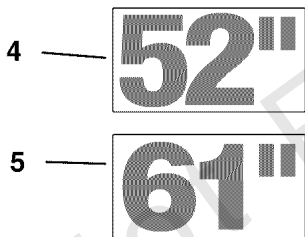
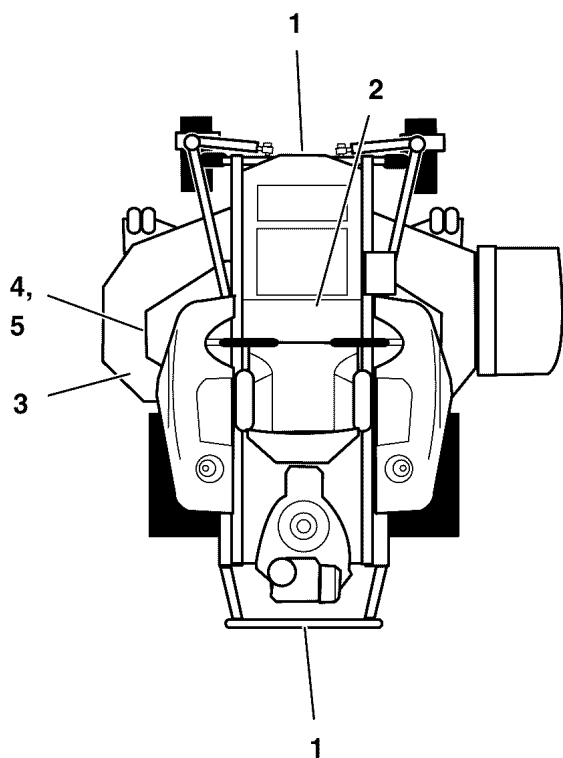
61" Mower Deck - Rollers

REF NO	PART NO	QTY	DESCRIPTION
1	5025394	2	NUT, 3/8 - 16 HEX NYLOCK FLANGE
2	5025013X28	2	BOLT, 3/8-16 X 3-1/2" GD5 CZ
3	5104675	2	SPACER, .38 X .50 X 2.50, CZ
4	5047027	2	SPACER, .51 X .75 X .56, PM, CZ
5	1714760	6	WHEEL- 2.00 WIDE 3.88 DIA 0.531ID POLY
6	5025440	4	WASHER, 1/2" GD9 YZ
7	5046586	2	SPACER, .38 X .50 X 5.06, CZ
8	5025013X48	2	BOLT, 3/8-16 X 6" GD5 CZ -(For Anti-Scalp brackets with round holes.)
9	5025156	4	WASHER, 3/8 SAE
10	5025394	2	NUT, 3/8 - 16 HEX NYLOCK FLANGE
11	5025146X48	1	BOLT, CARRIAGE, 3/8-16 X 6, GD5, CZ -(For Anti-Scalp brackets with square holes.)

Decal Group - Brand and Model

Note: Unless noted otherwise, use the standard torque specifications

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Decal Group - Brand and Model

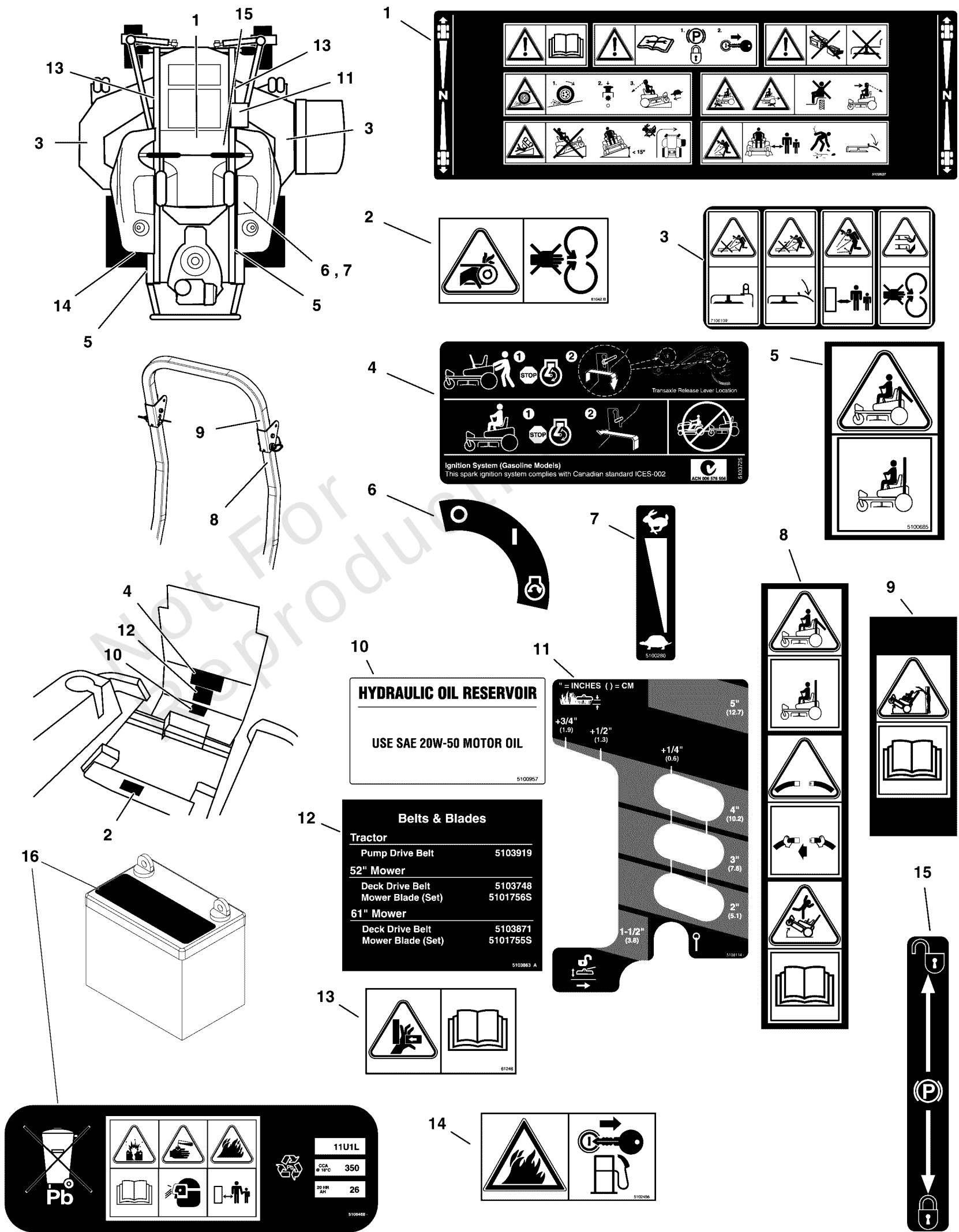
REF NO	PART NO	QTY	DESCRIPTION
1	5104023	2	DECAL, SNAPPER PRO LOGO, SMALL
2	5108249	1	DECAL, S120XT
3	5102210	1	DECAL, iCD CUTTING SYSTEM
4	5022812	1	DECAL, 52 -(52" Models Only)
5	5022813	1	DECAL, 61" -(61" Models Only)

Not For Reproduction

Decal Group - Safety and Operational (Export Models)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868



Decal Group - Safety and Operational (Export Models)

REF NO	PART NO	QTY	DESCRIPTION
1	5106565	1	DECAL, MAIN SAFETY, EXPORT
2	5061042	1	DECAL, CE DANGER, HAND IN BELT
3	7106109	2	DECAL, DISCHARGE SAFETY, EXPORT
4	5103725	1	DECAL, TRANSAXLE RELEASE, 600/700
5	5100685	2	DECAL, WARNING, ROLL BAE, CE
6	5048970	1	DECAL, IGNITION CONTROL
7	5100280	1	DECAL, Throttle Control
8	5100536	1	DECAL, SAFETY, CE ROPS (SV)
9	5100537	1	DECAL, SAFETY, CE ROPS, OBS (SV)
10	5100957	1	DECAL, HYDRAULIC OIL, SAE 20W50
11	5108114	1	DECAL, CUTTING HEIGHT
12	5103863	1	DECAL, BELT & BLADE, S125XT
13	5061246	2	DECAL, Pinch Point, CE -(Qty: 1 for models with 52" mower deck)
14	5102456	1	DECAL, FIRE ANSI EXPORT
15	5102628	1	DECAL, PARKING BRAKE SYMBOLS
16	5108468	1	DECAL, BATTERY, EXP, 11U1L

Decal Group - Safety and Operational (USA Models)

Note: Unless noted otherwise, use the standard torque specifications

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13, 3, 1, 11, 3, 6, 7, 5, 5

9, 8

4, 12, 10, 2

10, 11, 12, 13, 14, 15

WARNING

Avoid serious injury or death

- Read operator's manual before using this product.
- Do NOT operate this machine unless you are trained.
- Know the location and function of all controls.
- Keep safety devices (guards, shields, switches, etc.) in place and working.
- Remove objects that could be thrown by the blade.
- Be sure blades and engine are stopped before placing hands or feet near blades.
- When leaving machine, shut off, remove key and set parking brake.

Fire Hazard

Gasoline is flammable. Yard debris is combustible.

- Allow engine to cool for at least 3 minutes before refueling.
- Keep unit cleaned of yard debris.
- This equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. Contact local fire agencies for regulations relating to fire prevention requirements.

Amputation hazard

Rotating blades cut off arms and legs.

- Stop the mower when children or others are near.
- Do not carry riders (especially children) even with the blades off. They may fall off or return for another ride when you are not expecting it.
- Look down, behind and to the side before changing directions.

Loss of control and roll-over hazard

Operating on slopes can be hazardous and cause loss of control and roll-overs.

- Do not operate on slope over 15 degrees.
- Avoid sudden turns or rapid speed changes.
- Reduce speed and use extreme caution on slopes.
- Avoid turning down slopes; if possible turn up slopes.
- If machine stops forward motion on a slope, stop the blades and drive slowly off the slope.

Water, retaining walls, and drop-off hazards

Wheels dropping over edges may result in serious injury, death or drowning.

- Do NOT operate down slopes towards or near water, retaining walls or drop-offs.
- Give yourself a minimum of two mower widths of clearance around these hazards.

Wet or soft slope hazard

Wet or soft slopes can cause sliding and loss of control.

- Do NOT operate on slopes when grass is wet.
- Do NOT operate on slopes when soil is soft (such as after heavy rains).

WARNING

Amputation and Pinch Point Hazard

To avoid injury from rotating parts, stay clear of parts and keep all shields and guards in place.

DANGER

Amputation and thrown objects hazard

- Keep hands and feet away from deck.
- Do not operate mower unless discharge chute or entire grass catcher is in its proper place.

WARNING

Avoid serious injury or death from rollover.

Do not operate without the rollbar installed and operational.

Transaxle Release Lever Location

Ignition System (Gasoline Models)

This spark ignition system complies with Canadian standard ICES-002

HYDRAULIC OIL RESERVOIR

USE SAE 20W-50 MOTOR OIL

Belts & Blades

Tractor	
Pump Drive Belt	5103919
52" Mower	
Deck Drive Belt	5103748
Mower Blade (Set)	5101756S
61" Mower	
Deck Drive Belt	5103871
Mower Blade (Set)	5101755S

WARNING

PINCH POINT

To avoid injury from loaded spring, read operator's manual before removing spring.

The operator's manual is available in Spanish.
La manual del operador está disponible en Español.

INCHES () = CM

5" (12.7)
+3/4" (1.9)
+1/2" (1.3)
+1/4" (0.6)
4" (10.2)
3" (7.6)
2" (5.1)
1-1/2" (3.8)

WARNING

AVOID SERIOUS INJURY OR DEATH FROM ROLL OVER:

Keep roll bar in the raised position and use seat belt.

THERE IS NO ROLL OVER PROTECTION WHEN THE ROLL BAR IS DOWN

Lower the roll bar only when necessary and NEVER remove it.

Do NOT use seat belt when the roll bar is down.

Raise the roll bar as soon as clearance permits.

Do NOT jump off if mower tips.

Read and follow all operating instructions and warnings in the operator's manual.

WARNING

LOW OVERHANGING OBSTACLES HAZARD

Check for overhead clearances before driving under any objects. Do NOT allow roll bar to contact low overhanging obstacles, such as tree branches and guide wires.

CAUTION

ROLL OVER PROTECTIVE STRUCTURE

To maintain operator protection and roll bar certification:

Replace a damaged roll bar, do NOT attempt to repair or modify.

Any alteration of the roll bar must be approved by the manufacturer.

DO NOT exceed the machine weight rating of the roll bar.

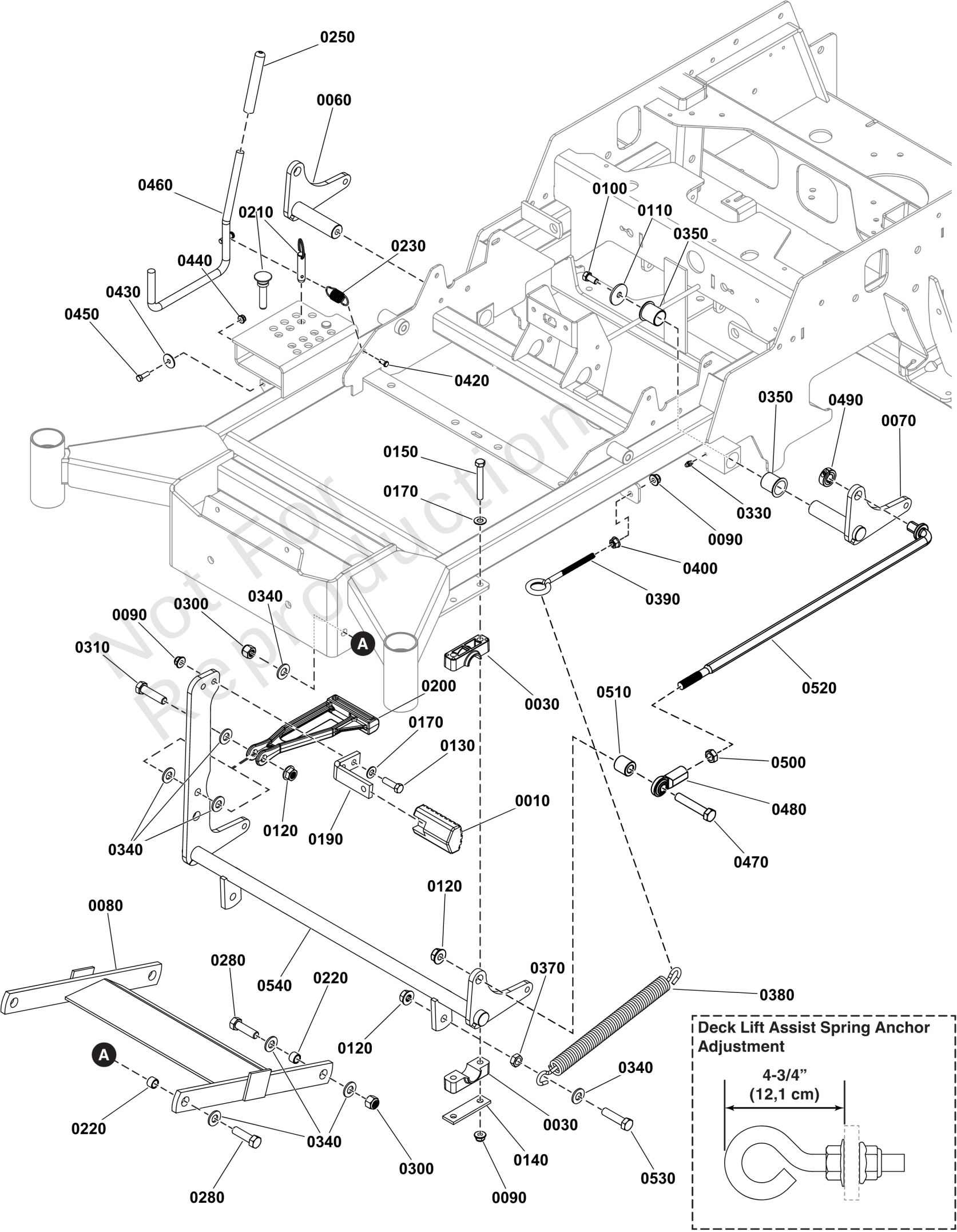
Decal Group - Safety and Operational (USA Models)

REF NO	PART NO	QTY	DESCRIPTION
1	5106563	1	DECAL, MAIN SAFETY
2	5103184	1	DECAL, WARNING, HAND IN BELT, ENG ONLY
3	7101665	2	DECAL, DANGER DO NOT OPERATE W/O DEFLECT
4	5103725	1	DECAL, TRANSAXLE RELEASE, 600/700
5	5100683	2	DECAL, Warning, ROLL BAR
6	5048970	1	DECAL, IGNITION CONTROL
7	5100280	1	DECAL, Throttle Control
8	5104082	1	DECAL, WARNING, FOLDING ROLL BAR -(SV)
9	5100405	1	DECAL, WARNING OVERHANG, ROPS (SV) -(SV)
10	5100957	1	DECAL, HYDRAULIC OIL, SAE 20W50
11	5108114	1	DECAL, CUTTING HEIGHT
12	5103863	1	DECAL, BELT & BLADE, S125XT
13	5061245	2	DECAL, Pinch Point -(Qty: 1 for models with 52" mower deck)
14	5103619	1	DECAL, MANUAL AVAILABLE IN SPANISH
15	5104083	1	DECAL, CAUTION, FOLDING ROLL BAR -(SV)

Deck Lift Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868



Deck Lift Group

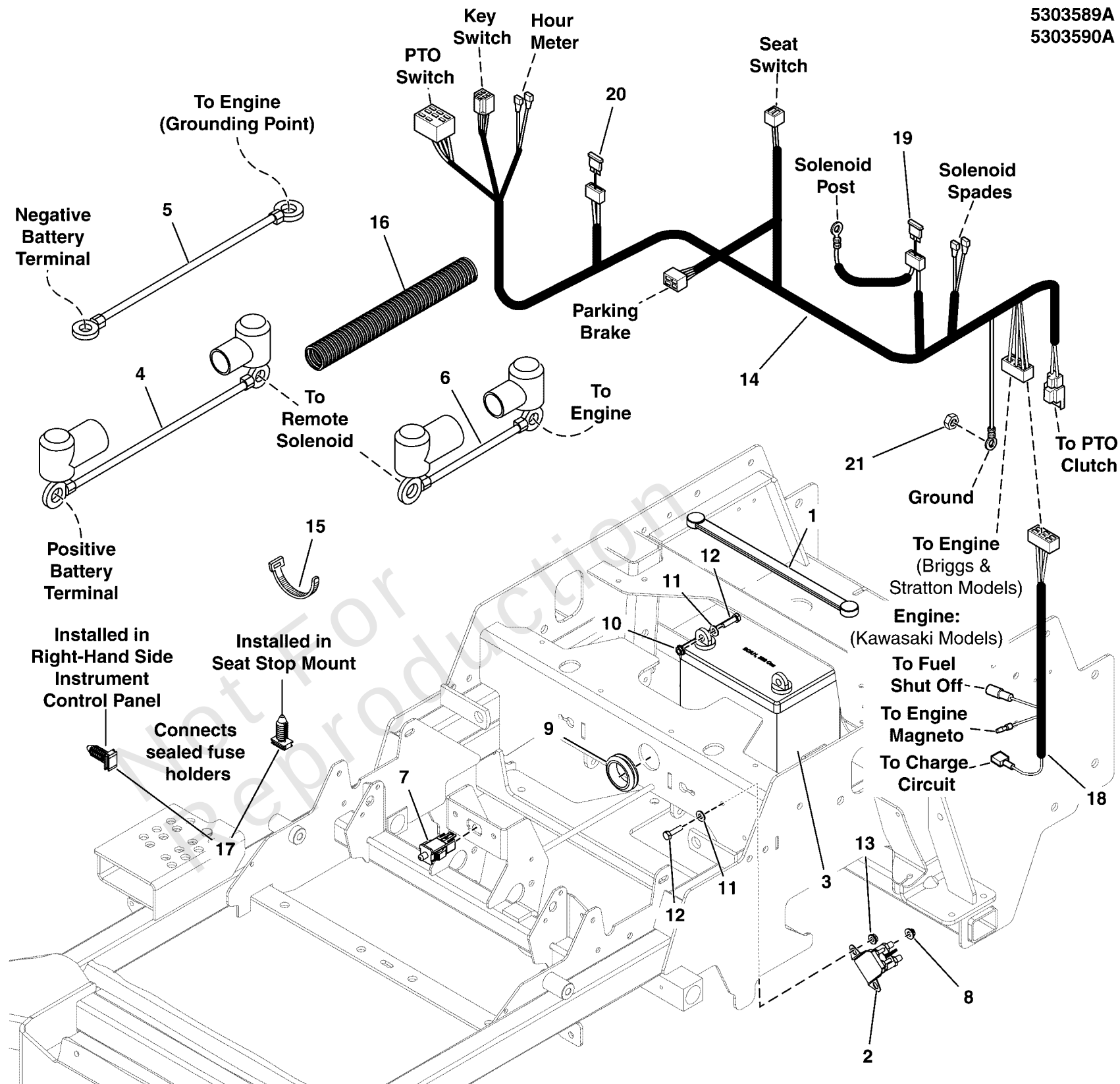
REF NO	PART NO	QTY	DESCRIPTION
0010	5104262	1	PEDAL, Rubber
0030	5100634	4	PIVOT BLOCK, PLASTIC
0060	5411453A	1	WELD, DECK LIFT PIVOT, RH - BLK
0070	5411454A	1	WELD, DECK LIFT PIVOT, LH - BLK
0080	5415777A	1	WELD, PULLER BAR, 125 FRAME - BLK
0090	5025394	8	NUT, 3/8 - 16 HEX NYLOCK FLANGE
0100	5025443	2	BOLT, 3/8-16 X 3/4, PLT W/PATCH
0110	5100548	2	WASHER, .390 X 1.50 X .109, YZ
0120	5025396	5	NUT, Hex Flange, Nylock, 1/2-13
0130	5025013X10	2	BOLT, 3/8-16 X 1-1/4" GD5 CZ
0140	5403925AA	2	PLATE, PIVOT BLOCK SUPPORT - BLK
0150	5025013X22	4	BOLT, 3/8-16 X 2-3/4" GD5 CZ
0170	5025156	6	WASHER, 3/8 SAE
0190	5061569AA	1	NLA - PEDAL, FOOT - BLK
0200	5104133	1	LINK, DECK LIFT, CAST IRON
0210	5023498SM	1	PIN, HITCH, 1/2 X 2.0 -(Pin Style: Regular Deck Lift Pin)
0210	84008180	1	PIN, Magnetic Deck Lift -(Pin Style: Magnetic Deck Lift Pin)
0220	5020870	4	INSERT, Bearing
0230	5010213	1	SPRING-EXT, .740 ODX2.025LGX.072WR, BLK
0250	5021880	1	GRIP, FOAM, .475 X 4.35 X .095
0280	5025018X14	4	BOLT, 1/2-20 X 1-3/4" GD8 CZ
0300	5025098	4	NUT, Hex, Nylon Lock, 1/2-20
0310	5025017X16	1	BOLT, 1/2-13 X 2" GD5 CZ
0330	5020095	2	GREASE FITTING, 1/4-28 Straight
0340	5025158	13	WASHER, 1/2 SAE
0350	5023343	4	BUSHING, 1.00 X 1.13 X 1.38, Plastic
0370	5025301	2	NUT, Hex, Jam, 1/2-13
0380	5023355	2	SPRING-EXT, 1.00 ODX13.25LGX.177WR, BLK
0390	5021812	2	EYE BOLT, 3/8-16 X 6, 3THRD, 1EYE, CZ
0400	5025128	2	NUT, 3/8-16 Hex Large Serrated Flange
0420	5025212X4	1	PIN, CLEVIS, 1/4 X 1/2, PLATED
0430	5025288	2	WASHER, 1/4" Fender
0440	5025391	2	NUT, 1/4-20 Hex Nylock Flange
0450	-----	2	HHCS, 1/4-20 X 0.625, GR5, ZINC/CLEAR
0460	5410317AA	1	WELD, ROD DECK LIFT, IS700 - BLK
0470	5025017X22	2	BOLT, 1/2-13 X 2-3/4 GD5 CZ
0480	1702779	2	JOINT-BALL .500-20 THD .500ID, CLR ZINC
0490	5020441	2	COLLAR, 5/8" Split
0500	5025089	2	NUT, 1/2-20 Hex Jam
0510	5049777	2	SPACER, .52 x 1.00 x 1.00
0520	5105148	2	ROD, DECK LIFT, 125XT
0530	5025017X14	2	BOLT, 1/2-13 X 1-3/4 GD5 CZ
0540	5415776A	1	WELD, DECK LIFT SHAFT, 125 - BLK

Electrical Group - Carbureted Models

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

5303589A
5303590A



Electrical Group - Carbureted Models

REF NO	PART NO	QTY	DESCRIPTION
1	1722009	1	STRAP, BATTERY, 14 LONG, Rubber
2	1755382	1	SOLENOID, STD-BRACKET, 2-SPADE
3	-----	1	BATTERY, WET (BCIU1, 350 CCA)
4	5021405	1	BATTERY CABLE, POS, 22, 1/4-5/16
5	5047690	1	BATTERY CABLE, NEG, 14, 5/16-13/32
6	5023488	1	BATTERY CABLE, POS, 22, 1/4-5/16
7	7022886	1	SWITCH, DP NO/NC SNAP-IN
8	80003921	2	NUT,1/4-20,KEPS,CONICAL WSHR,ZC/CL
9	5102677	1	GROMMET, 1-1/2" ID FOR 1/4" METAL
10	5025126	2	NUT, 1/4-20 HEX SERR. FLANGE
11	5025154	4	WASHER, 1/4 SAE
12	5025010X6	4	BOLT, 1/4"-20 X 3/4" GD5 YZ
13	5025391	2	NUT, 1/4-20 Hex Nylock Flange
14	5416016	1	WIRE HARNESS, MAIN, SM, ZTR -(S/N: 2017954955 & Below)
14	5105536	1	HARNESS, Wiring, Small ZTR -(S/N: 2017954956 & Above)
15	5021029	12	TIE, SELF-LOCKING, 12"
16	5050927X18	2	WIRE LOOM, 3/8 ID X 18 IN
17	5103761	1	FIR TREE MOUNT, PACKARD
18	5104811	1	WIRE HARNESS, JUMPER, KAWI -(Kawasaki Models Only)
19	5021603	1	FUSE, ATO-20 (20 AMP)(SV)
20	5101935	1	FUSE, ATO-15 (15 AMP)(SV)
21	5025355	1	NUT, M8-1.25 Hex Serrated Flange -(Kawasaki Models Only)

Electrical Schematic - Charging Circuit S/N: 4002328396 and below

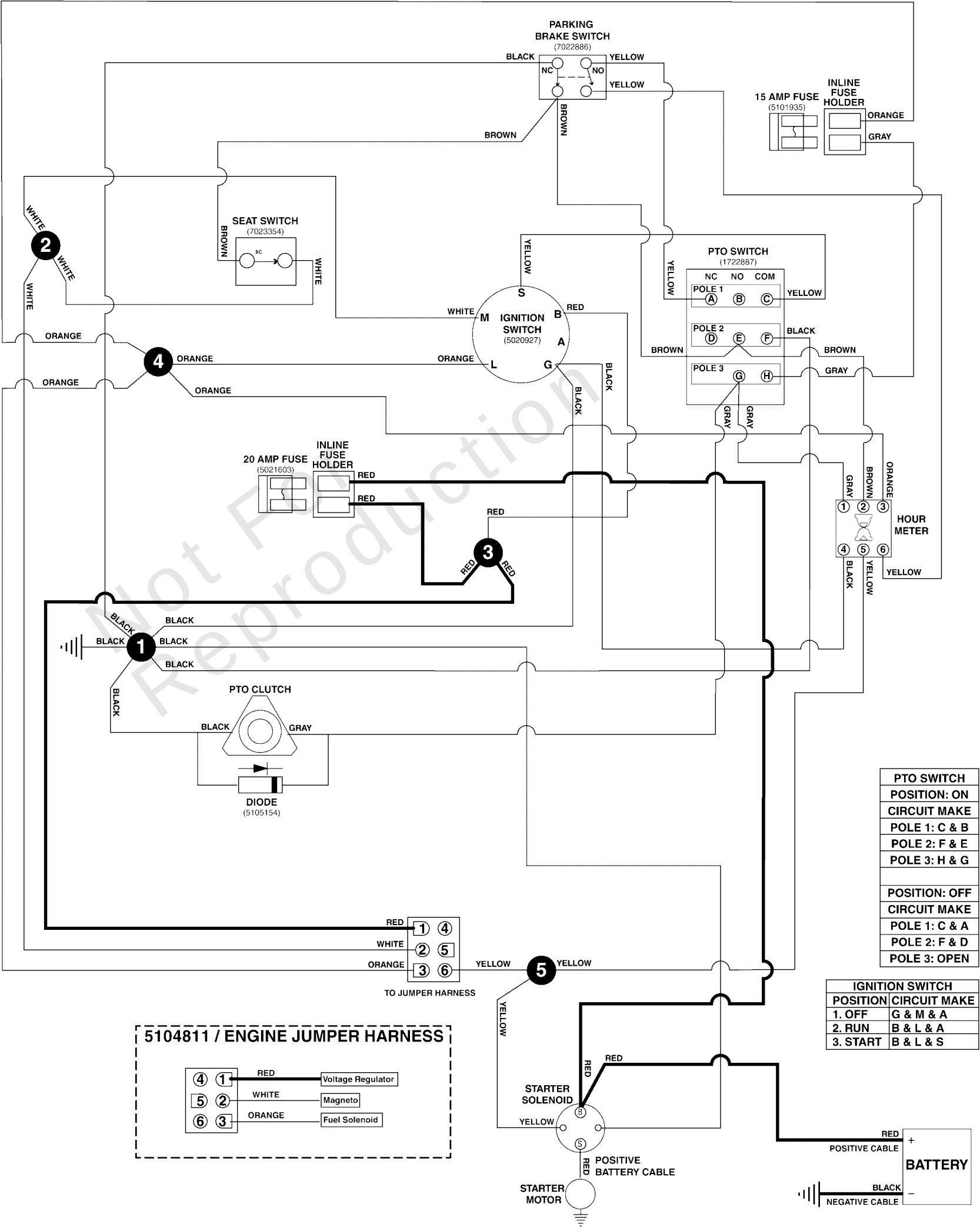
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

5105536 MAIN WIRE HARNESS - KAWASAKI FR730V, FS600V, FS691V, FS730V ENGINES

5105536B

(If internal schematic of the switch is not shown, the image of the switch represents the back view of the connector as it is connected to the switch.)



Electrical Schematic - Charging Circuit S/N: 4002328396 and below

REF NO	PART NO	QTY	DESCRIPTION
5105536	5105536	1	HARNESS, Wiring, Small ZTR
5104811	5104811	1	WIRE HARNESS, JUMPER, KAWI

Not For Reproduction

Electrical Schematic - Cranking Circuit S/N: 4002328396 and below

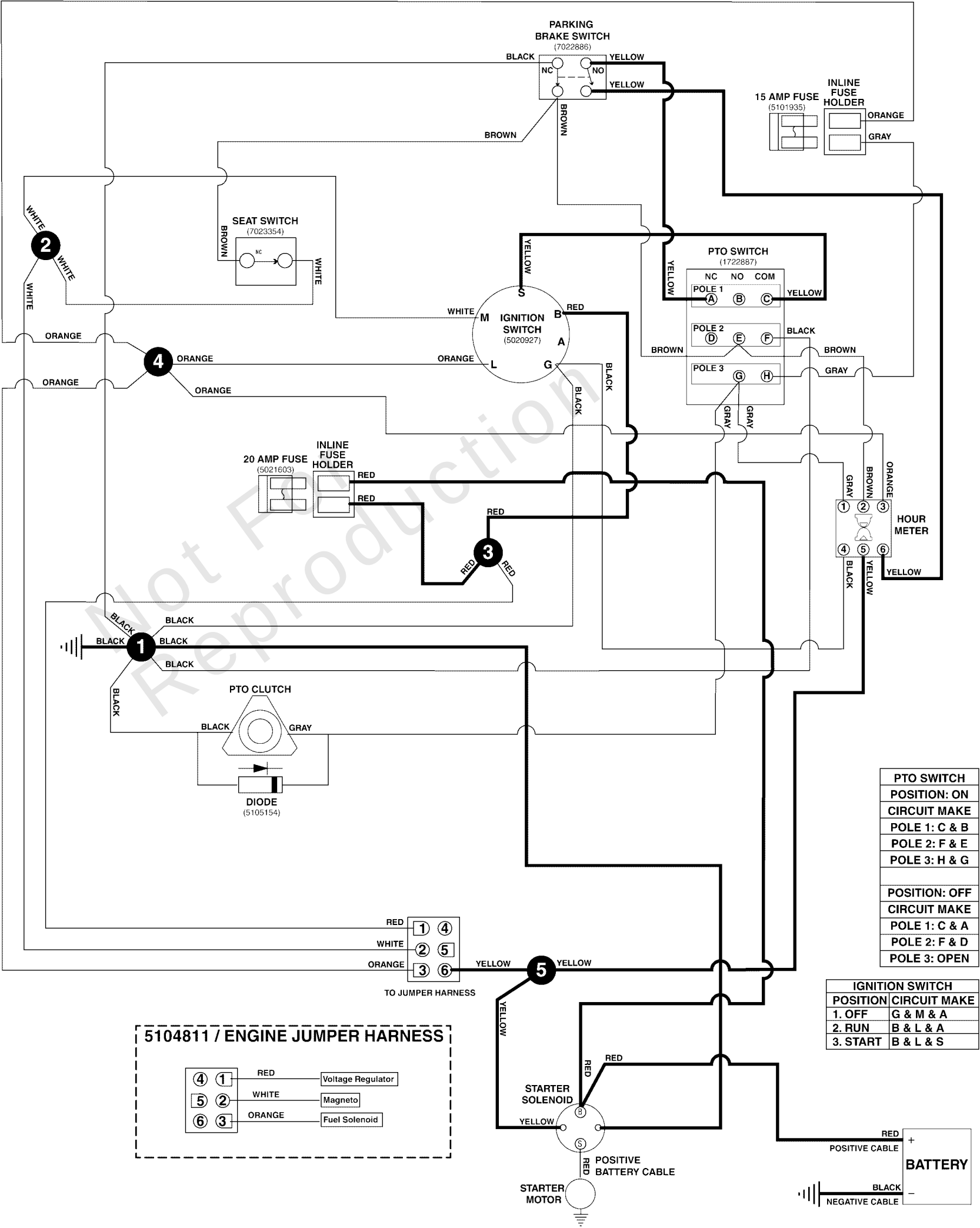
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

5105536 MAIN WIRE HARNESS - KAWASAKI FR730V, FS600V, FS691V, FS730V ENGINES

5105536B

(If internal schematic of the switch is not shown, the image of the switch represents the back view of the connector as it is connected to the switch.)



Electrical Schematic - Cranking Circuit S/N: 4002328396 and below

REF NO	PART NO	QTY	DESCRIPTION
5105536	5105536	1	HARNESS, Wiring, Small ZTR
5104811	5104811	1	WIRE HARNESS, JUMPER, KAWI

Not For Reproduction

Electrical Schematic - Ign. Grounding Circuit/Op. Pres. S/N: 4002328396 and below

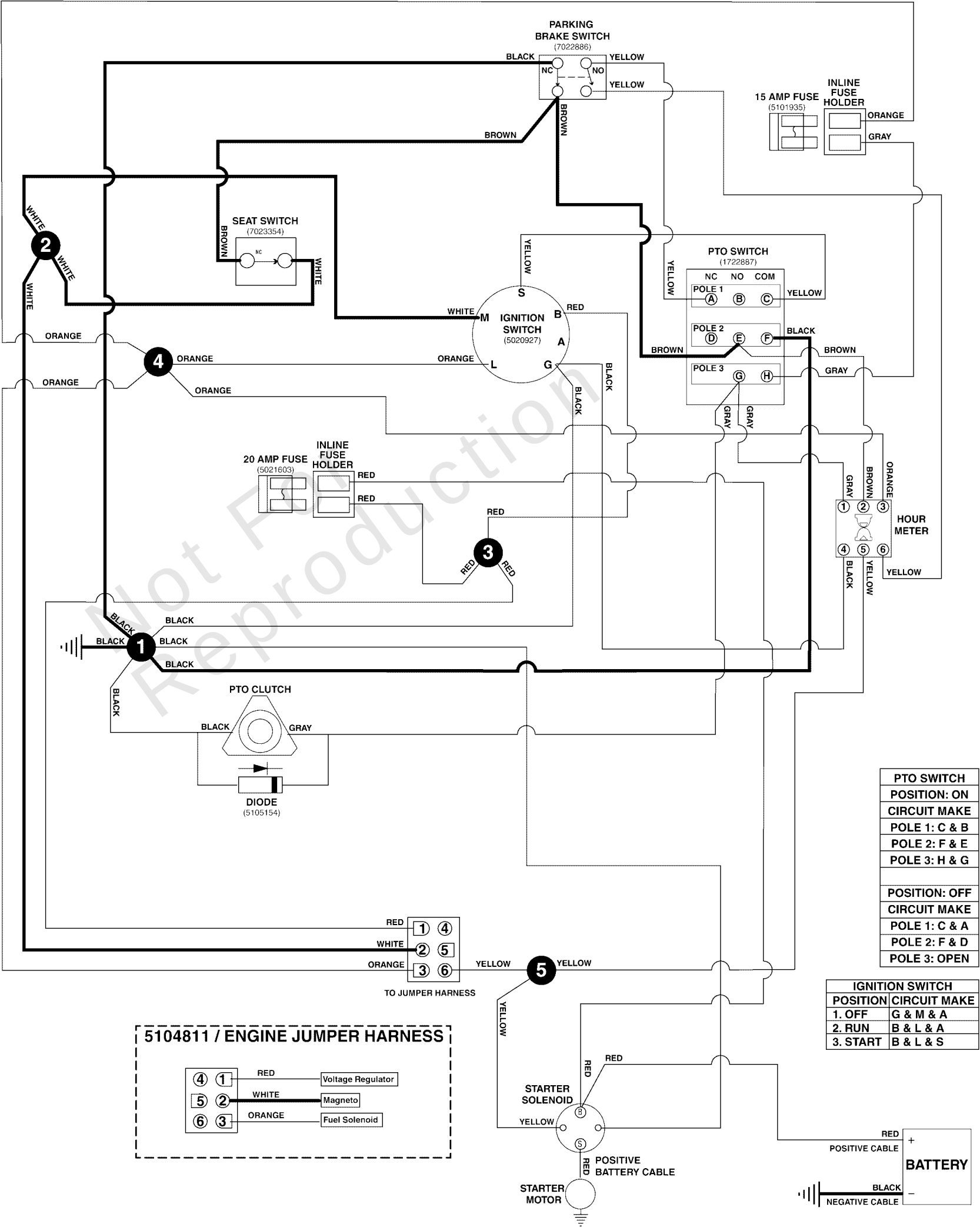
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

5105536 MAIN WIRE HARNESS - KAWASAKI FR730V, FS600V, FS691V, FS730V ENGINES

(If internal schematic of the switch is not shown, the image of the switch represents the back view of the connector as it is connected to the switch.)

5105536B



Electrical Schematic - Ign. Grounding Circuit/Op. Pres. S/N: 4002328396 and below

REF NO	PART NO	QTY	DESCRIPTION
5105536	5105536	1	HARNESS, Wiring, Small ZTR
5104811	5104811	1	WIRE HARNESS, JUMPER, KAWI

Not For Reproduction

Electrical Schematic - PTO Clutch Circuit S/N: 4002328396 and below

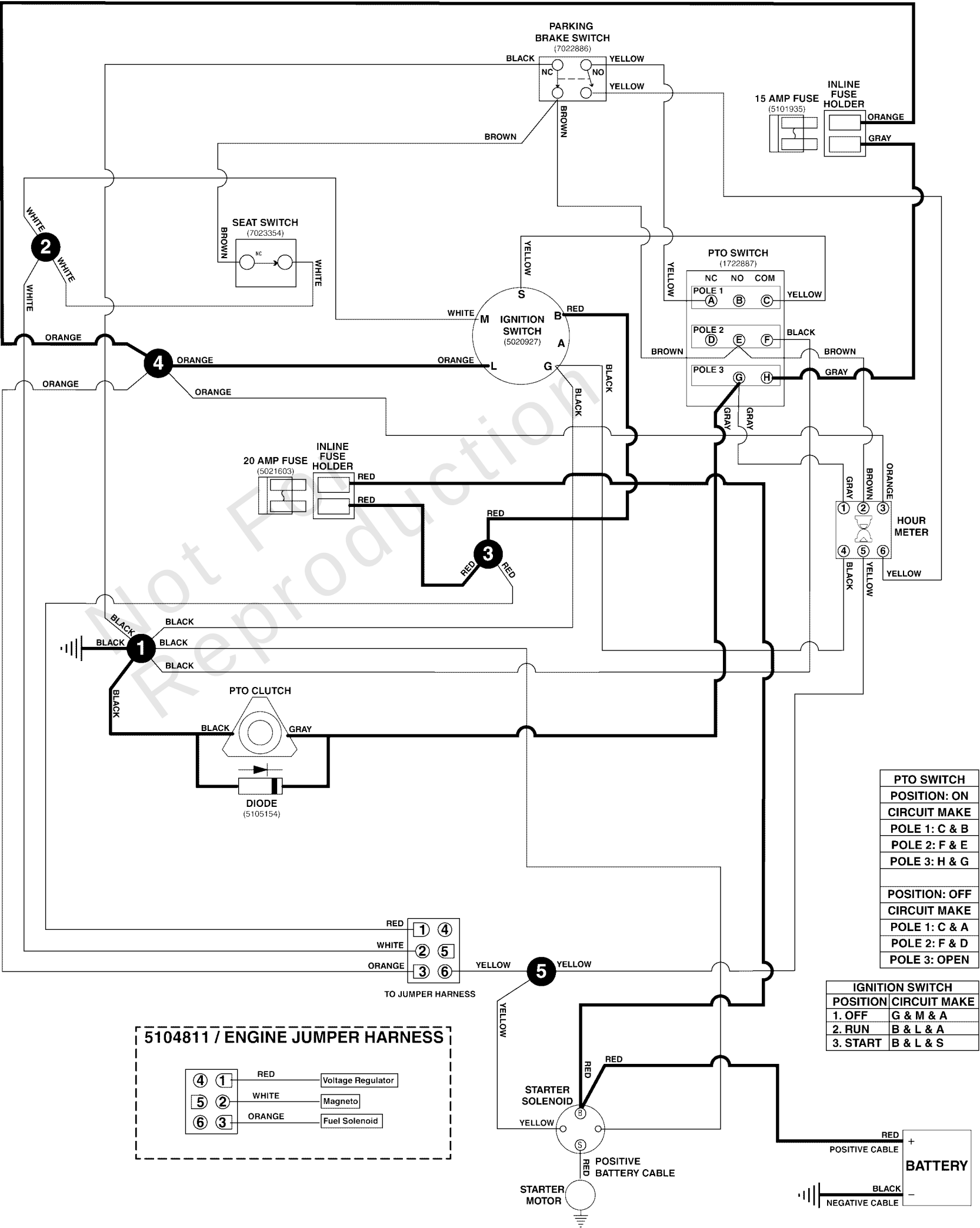
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

5105536 MAIN WIRE HARNESS - KAWASAKI FR730V, FS600V, FS691V, FS730V ENGINES

(If internal schematic of the switch is not shown, the image of the switch represents the back view of the connector as it is connected to the switch.)

5105536B



Electrical Schematic - PTO Clutch Circuit S/N: 4002328396 and below

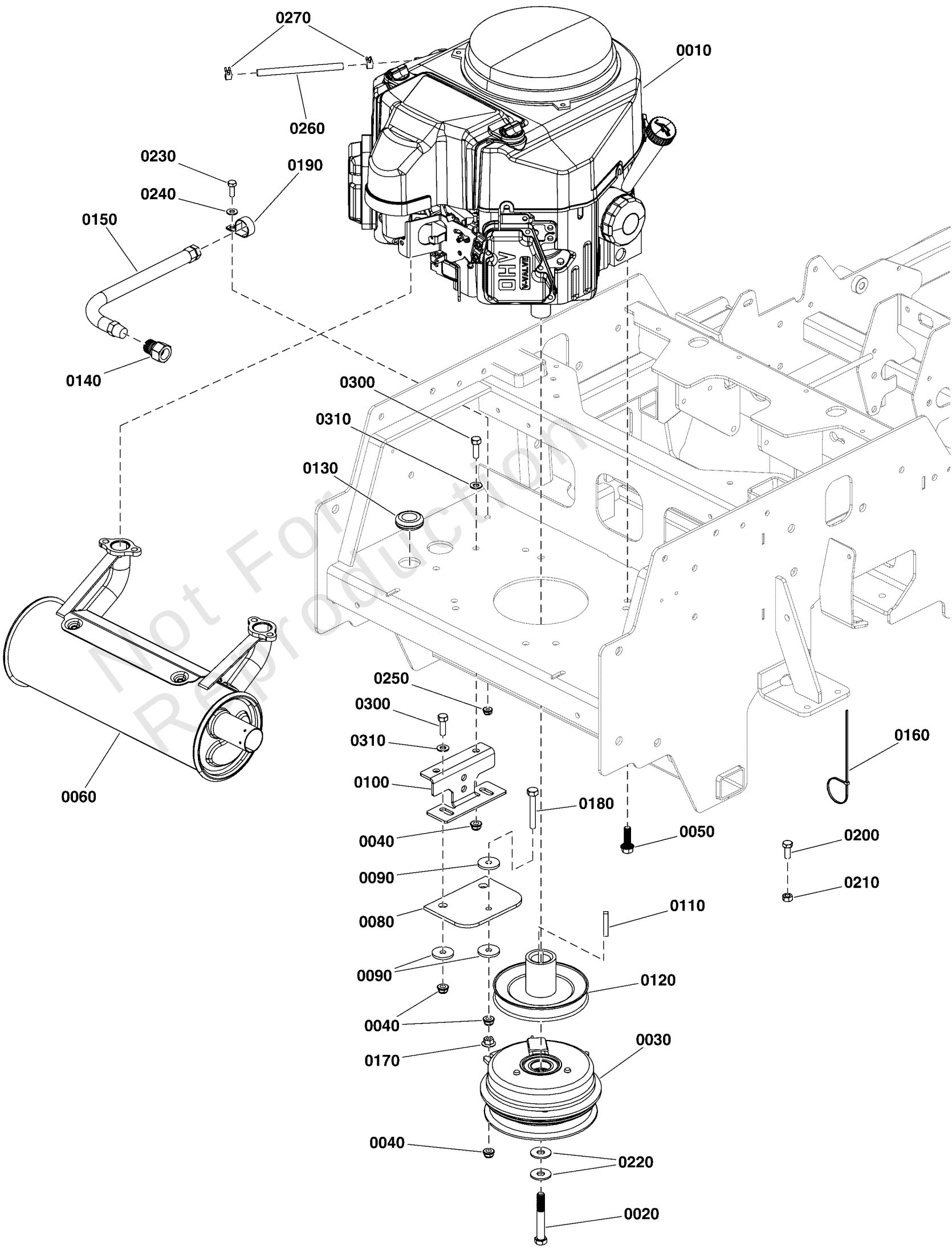
REF NO	PART NO	QTY	DESCRIPTION
5105536	5105536	1	HARNESS, Wiring, Small ZTR
5104811	5104811	1	WIRE HARNESS, JUMPER, KAWI

Not For Reproduction

Engine and PTO Group - Kawasaki FR730V

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868



Engine and PTO Group - Kawasaki FR730V

REF NO	PART NO	QTY	DESCRIPTION
0010	-----	1	ENGINE, KAWASAKI, FR730V (FR730V-AS25-R) -(Refer to Note: *)
0020	5102866	1	BOLT, CRANKSHAFT, 7/16-20 X 3, GD8 -(Torque engine clutch bolt to 65 ft-lbs [88 Nm])
0030	5105090	1	CLUTCH WARNER 200 FT-LB 1.13 X 6.323
0040	5025392	6	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
0050	5025640	4	BOLT, 3/8-16X1-1/4 SF, GD8, PHOS, SER HD -(Torque engine mounting bolts to 50 ft-lbs [81 Nm])
0060	5104326	1	MUFFLER, KAWI, HORIZONTAL, 5" CAN
0080	5043636	1	CLUTCH ANCHOR PAD
0090	5044617	4	WASHER, .34 X 1.25 X 10 GA
0100	5410367A	1	ANCHOR, CLUTCH, IS600-IS700 - BLK
0110	5022726	1	KEY 1/4 SQ X 1 1/2 LONG
0120	5105108	1	PULLEY, CRANKSHAFT 1.1255"ID X 5.318" OB
0130	5021379	1	GROMMET, 7/8"
0140	5022234	1	ADAPTER, Oil Drain
0150	5048681	1	HOSE, OIL DRAIN
0160	5101492	1	TIE,SELF-LOCKING, 24"
0170	5025139	1	NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)
0180	5025055X18	1	BOLT, 5/16-18 X 2-1/4 TFL, GD5 YZ
0190	5021500	1	CLAMP, VINYL INSULATED, 1.00
0200	5025249	1	BOLT, M8-1.25 X 20 MM GD 8.8
0210	5025536	1	NUT, HEX, M8-1.25, CZ, GD 8.8
0220	5025585	2	BELLEVILLE WASHER, 1.1875 X .442 X .098
0230	5025010X6	1	BOLT, 1/4"-20 X 3/4" GD5 YZ
0240	5025154	1	WASHER, 1/4 SAE
0250	5025391	1	NUT, 1/4-20 Hex Nylock Flange
0260	5050831X5	1	1/4" Fuel Line, 5" Long
0270	93807	2	CLAMP, Hose
0300	5025011X8	4	BOLT, 5/16-18 X 1" GRD5 YZ
0310	5025155	4	WASHER, 5/16" SAE

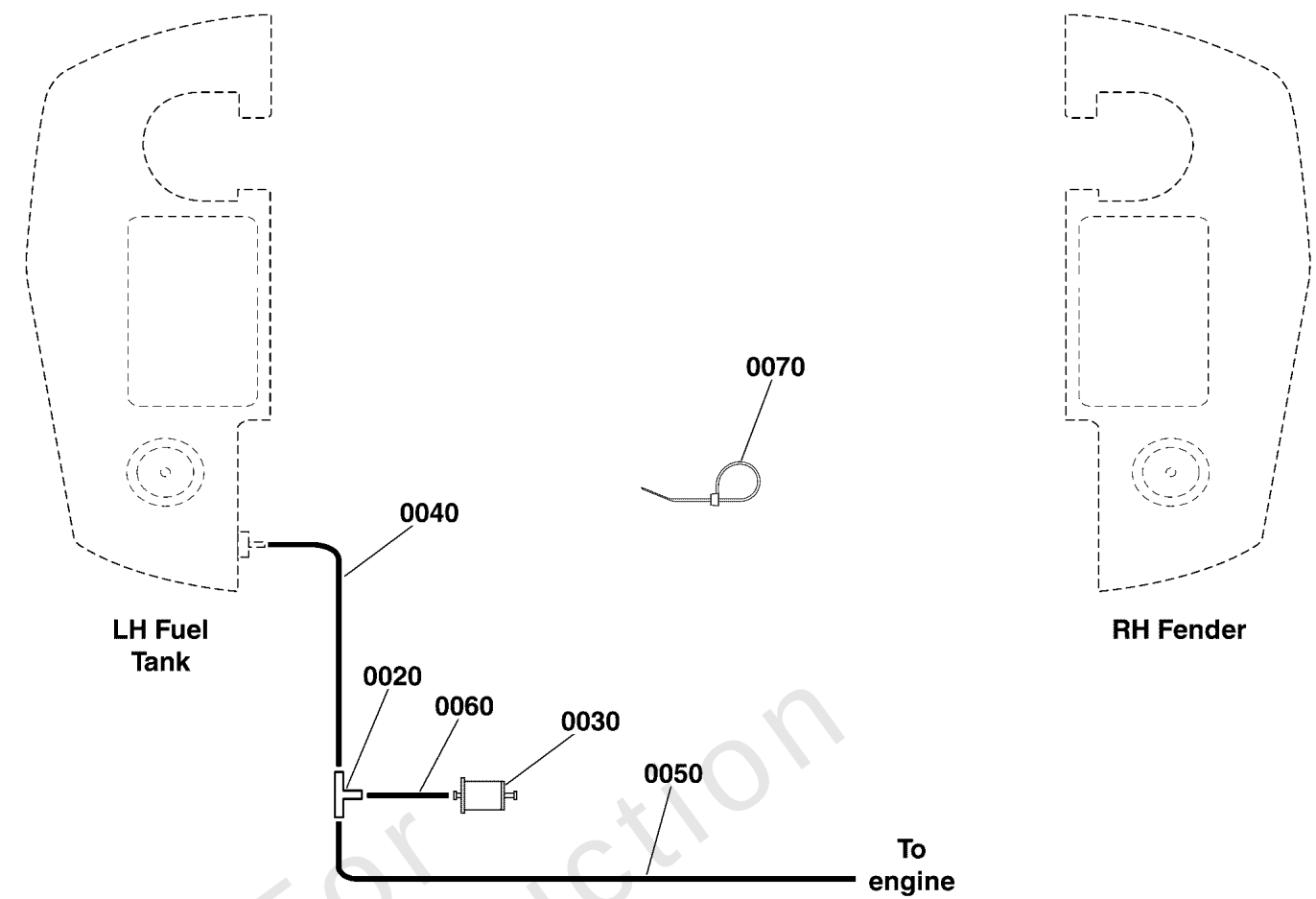
Footnotes:

Note:* Refer to you local Kawasaki distributor for parts and service.

Evap Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868



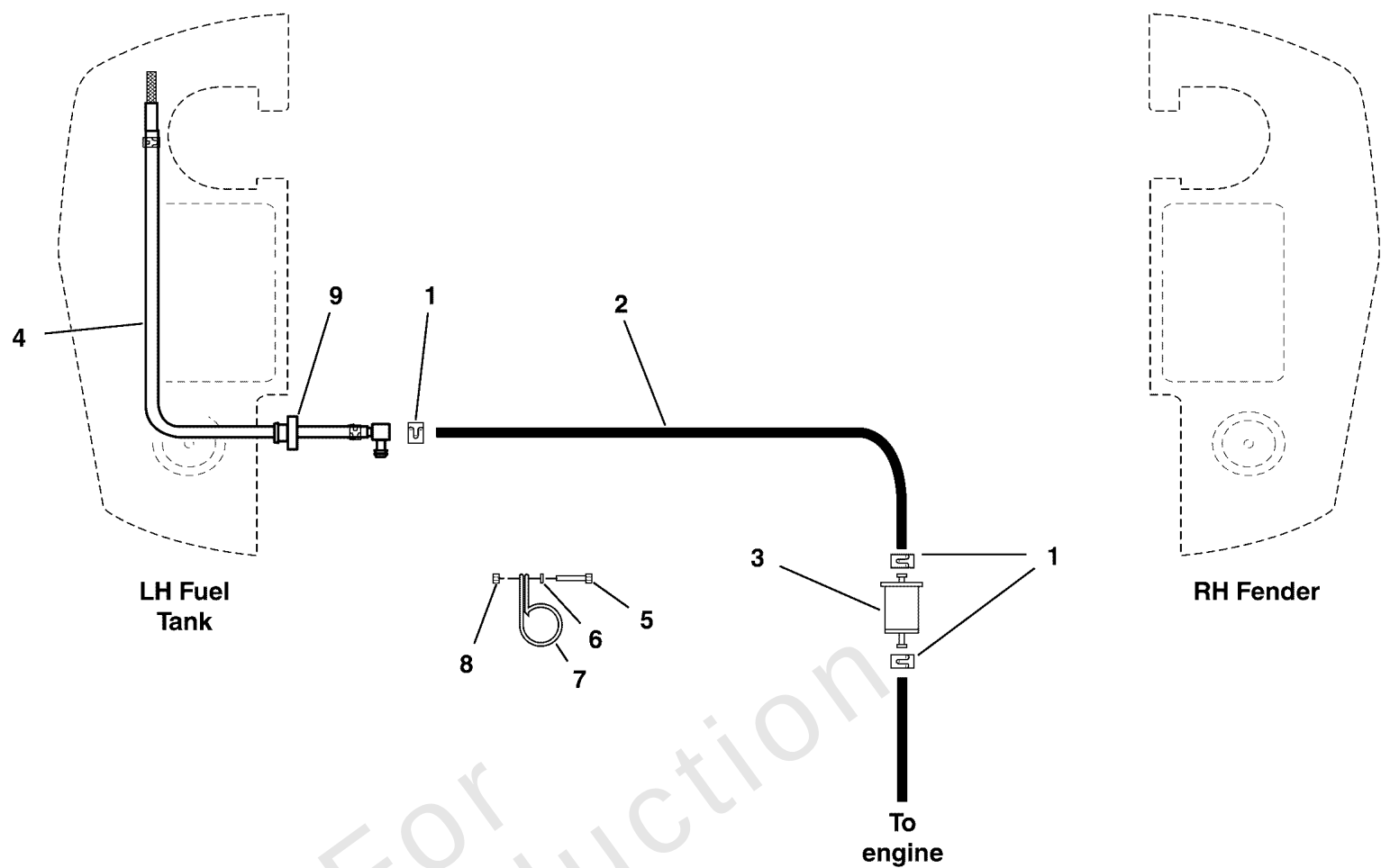
Evap Group

REF NO	PART NO	QTY	DESCRIPTION
0020	5103062	1	FITTING, 3/16" TEE, BARB TYPE, HDPE
0030	80025019	1	FILTER, FUEL
0040	7700552X15	1	HOSE, VAPOR, 5MM ID, 15.00 LG
0050	7700552X18	1	HOSE, VAPOR, 5MM ID, 18.00 LG
0060	7700552X18	1	HOSE, VAPOR, 5MM ID, 18.00 LG -(S/N: 4001108366 and below)
0060	7700552X2	1	HOSE, VAPOR, 5MM ID, 2.00 LG -(S/N: 4001108367 and above)
0070	5021030	3	TIE, SELF-LOCKING, 6"

Fuel Supply Hose & Tank Replacement Parts

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868



Fuel Supply Hose & Tank Replacement Parts

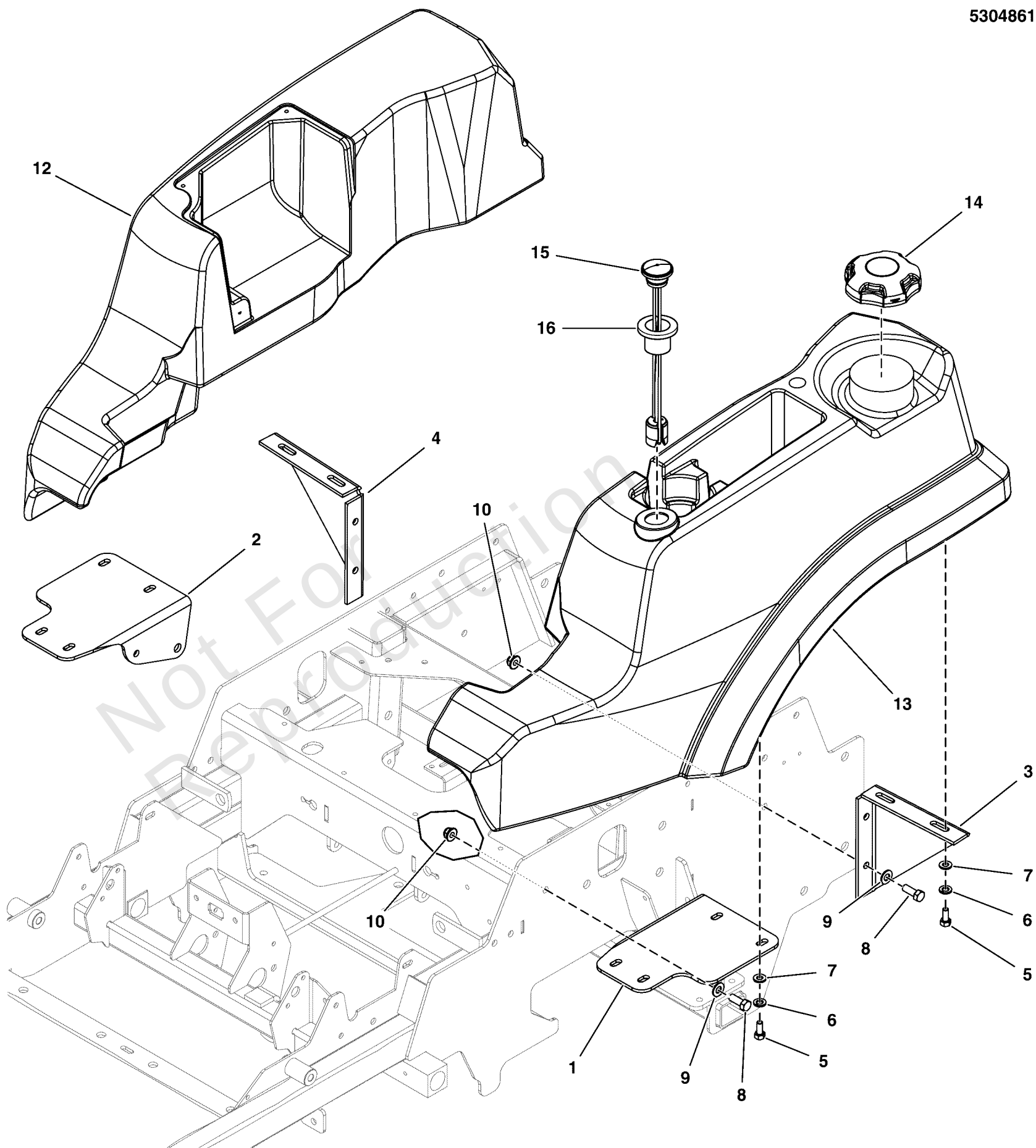
REF NO	PART NO	QTY	DESCRIPTION
1	93807	2	CLAMP, Hose
2	-----	1	Refer to: Engine & PTO Group
3	5021178X3	1	FUEL FILTER (SV) -(SV)
4	5101149	1	PICKUP TUBE ASM, FUEL TANK, 22" -(SV)
5	5025010X6	2	BOLT, 1/4"-20 X 3/4" GD5 YZ
6	5025154	2	WASHER, 1/4 SAE
7	5021500	2	CLAMP, VINYL INSULATED, 1.00
8	5025391	2	NUT, 1/4-20 Hex Nylock Flange
9	1726400	1	BUSHING-FUEL TANK RED RUBBER

Fuel Tank & Mount Group

Note: Unless noted otherwise, use the standard torque specifications

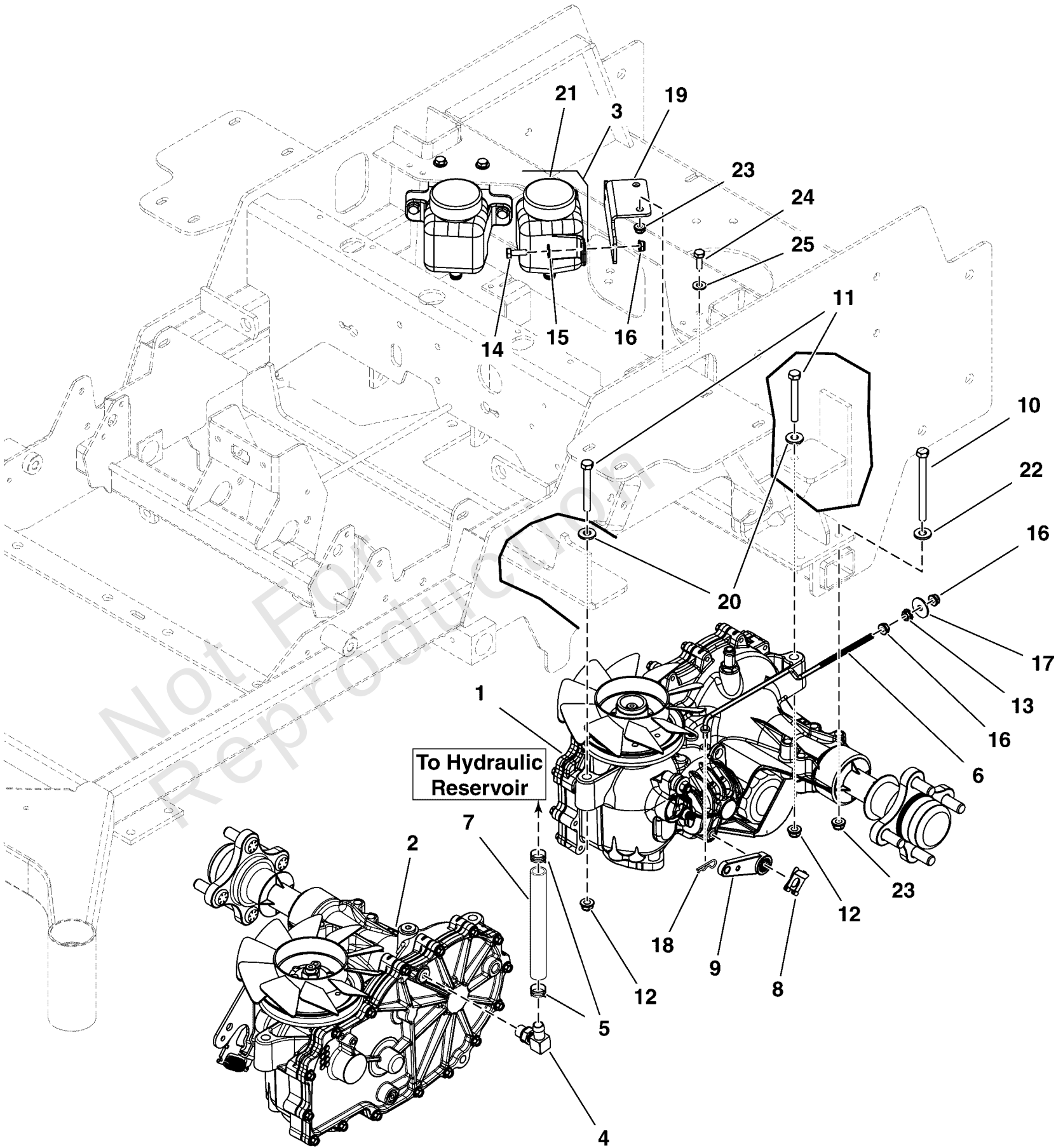
Mfg. No: 5901868

5304861



Fuel Tank & Mount Group

REF NO	PART NO	QTY	DESCRIPTION
1	5415598A	1	PLATE, LEFT MOUNT, TANK - BLK
2	5415599A	1	PLATE, RIGHT MOUNT, TANK - BLK
3	5410883A	1	MOUNT, TANK REAR, LH - BLK
4	5410882A	1	MOUNT, TANK REAR, RH - BLK
5	5025011X6	12	BOLT, 5/16-18 X 3/4 GD5
6	5025292	12	WASHER, 5/16 F436 FLAT
7	5025170	12	WASHER, 5/16 LOCK CZ
8	5025013X8	4	BOLT, 3/8-16 X 1" GD5 CZ
9	5025156	8	WASHER, 3/8 SAE
10	5025394	8	NUT, 3/8-16 HEX NYLOCK FLANGE
11	5025013X6	4	BOLT, 3/8-16 X 3/4" GD5 CZ
12	5103956	1	TANK, FENDER, SNP-PRO, RH, 2013
13	5103953	1	TANK, FUEL, 5.75 GAL, SNP-PRO, LH, 2013
14	5103005	1	FUEL CAP, 3-1/2", MANAGED VENT OUT, 12"
15	5022917	1	GAUGE, FUEL, 12 -(SV)
16	5022917X1	1	GROMMET, FUEL GAUGE -(SV)



Hydraulic Group

REF NO	PART NO	QTY	DESCRIPTION
1	5106642	1	TRANSAXLE, ZT3200, LH, ZJ-KYEF-8T7C-1GRX -(S/N: 40015467047 and below)
1	5109254	1	TRANSAXLE, ZT-3200, LH,ZJ-KYEF-9T7C-1GRX -(S/N: 40015467048 and above)
2	5106643	1	TRANSAXLE, ZT3200, RH, ZJ-GYEF-8T7B-1GRX -(S/N: 40015467047 and below)
2	5109253	1	TRANSAXLE, ZT-3200, RH,ZJ-GYEF-9T7B-1GRX -(S/N: 40015467048 and above)
3	5100473	2	RESERVOIR, HYDRO OIL, 350 ML
4	5100370	2	FITTING, 9/16 O-RING-1/2" HOSE, 90 DEG
5	5025474	4	CLAMP, HOSE, .75 FREE DIA.
6	5103631	2	ROD, DUMP VALVE, S125XT, CZ
7	5050857X5P5	2	HOSE, 1/2" X 5.5" PUSH LOCK
8	5104055	2	E-CLIP, BRAKE ARM, ZT3100 & ZT3400
9	5103750	2	BRAKE ARM, ZT3400
10	5025011X24	4	BOLT, 5/16-18 X 3" GD5 YZ
11	5025013X20	4	BOLT, 3/8-16 X 2-1/2" GD5 CZ
12	5025394	4	NUT, 3/8 - 16 HEX NYLOCK FLANGE
13	5025126	2	NUT, 1/4-20 HEX SERR. FLANGE
14	5025010X6	4	BOLT, 1/4"-20 X 3/4" GD5 YZ
15	5025154	4	WASHER, 1/4 SAE
16	5025391	8	NUT, 1/4-20 Hex Nylock Flange
17	5025288	2	WASHER, 1/4" Fender
18	5025211	2	PIN, HAIR, .0585 X 1-1/8, 1/4 EYE, YZ
19	5415778A	2	PLATE, HYDRO BOTTLE, TALL MOUNT- BLK
20	5025156	4	WASHER, 3/8 SAE
21	5100778X1	2	RESERVIOR CAP -(SV)
22	5025292	4	WASHER, 5/16 GRADE 9, FLAT
23	5025392	8	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
24	5025011X8	4	BOLT, 5/16-18 X 1" GRD5 YZ
25	5025155	4	WASHER, 5/16" SAE

Instrument Control Panel Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

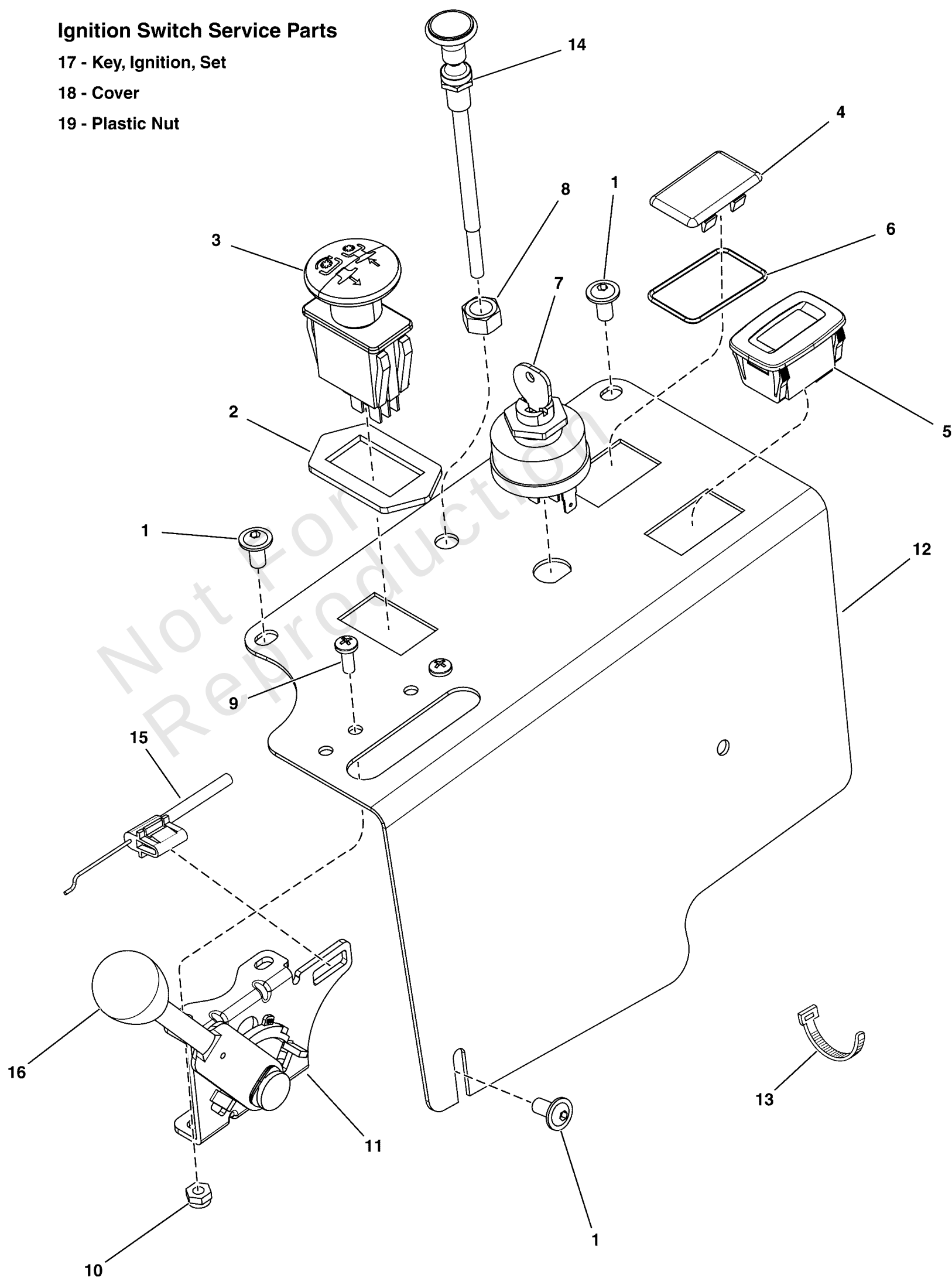
5303336

Ignition Switch Service Parts

17 - Key, Ignition, Set

18 - Cover

19 - Plastic Nut



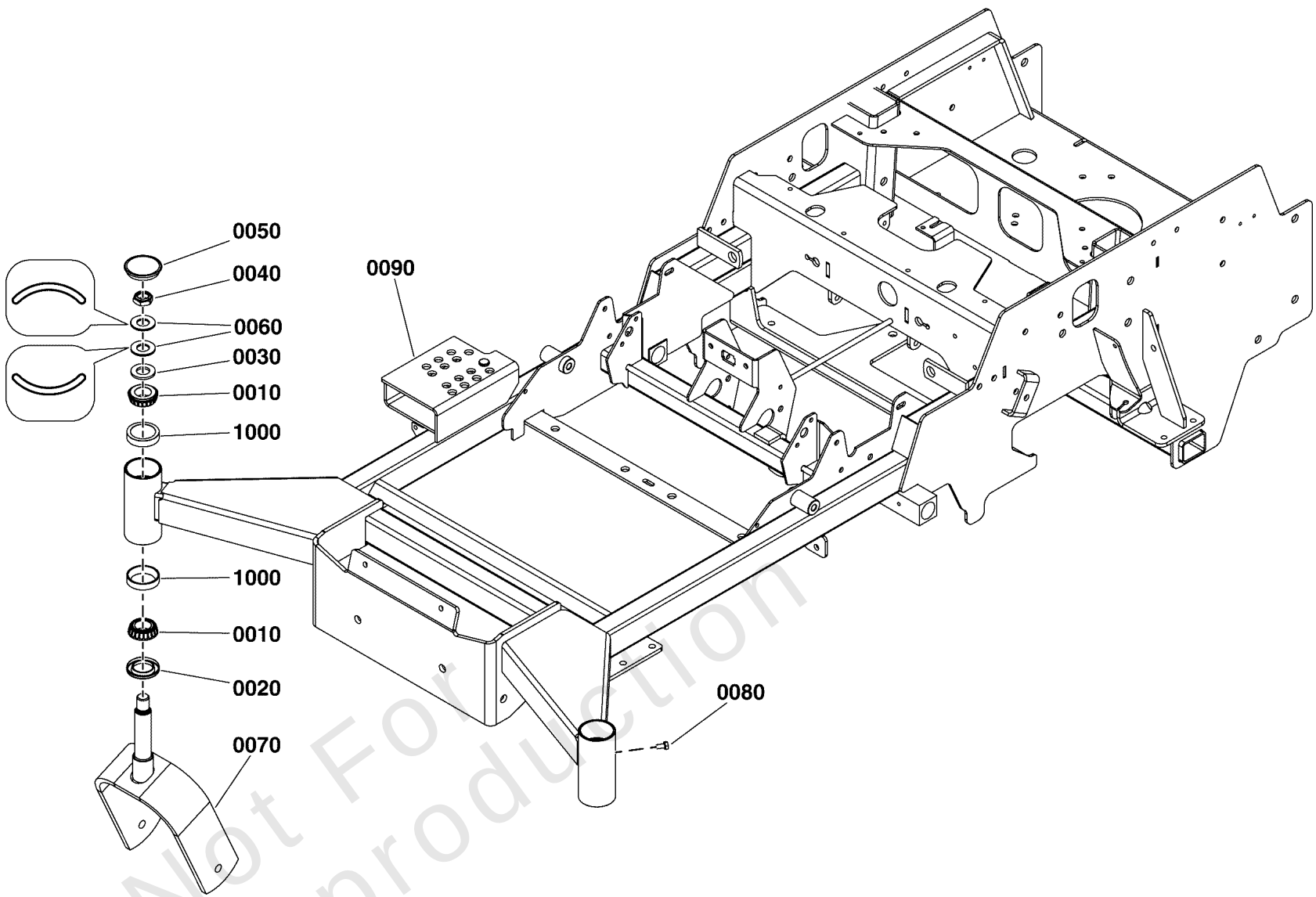
Instrument Control Panel Group

REF NO	PART NO	QTY	DESCRIPTION
1	5106469	3	SCREW, FLANGE, ALLEN HD, 1/4-20X.5 S/S
2	5022222	1	RING, SWITCH RETAINER
3	1722887	1	SWITCH-PTO PUSH
4	1709188	1	PLUG, .820X1.44 HOLE, BLACK PLASTIC
5	84008510	1	HOURLMETER (6 Pin Connector)
6	5022269	1	O-RING, 7/8" ID X 1/16" W
7	5020927	1	SWITCH, IGNITION, 6 POST
8	5025035SM	1	NUT (3/8-24 HEX)
9	5025179X6	2	SCREW, #10-24 X 3/4" ROUND PHILLIPS
10	5025271	2	NUT, Hex, Nylon Lock, #10-24
11	5101537	1	LEVER, THROTTLE CONTROL, HEAVY-DUTY
12	5410910A	1	PLATE, CONTROL PANEL, S125XT - BLACK
13	5021030	1	TIE, SELF-LOCKING, 6"
14	5046501	1	CABLE, Choke Control, 47"
15	5101073	1	CABLE, THROTTLE, 42"
16	5046360X1	1	THROTTLE CONTROL HANDLE/KNOB -(SV)
17	5022789	1	KEY, IGNITION MOLDED SET -(SV)
18	5022790	1	COVER, PLASTIC, SNAP ON -(SV)
19	5022791	1	PLASTIC NUT -(SV)

Main Frame and Front Casters Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868



Main Frame and Front Casters Group

REF NO	PART NO	QTY	DESCRIPTION
0010	5020884	4	BEARING, TAPERED ROLLER, 1"
0020	5021072	2	SEAL, GREASE
0030	5025160	2	WASHER, 3/4 SAE
0040	5025448	2	NUT, 3/4-16, HEX JAM NYLON LOCK
0050	5109845	2	CAP, GREASE, LOW PROFILE
0060	5025449	4	WASHER, BELLEVILLE - 1.500 X .755
0070	5419196D	2	WELD, CASTER YOKE - RED
0080	5025457	2	BOLT, 1/4-28 X 1/2, GD5 YZ
0090	-----	1	WELD, MAIN FRAME, 560Z-61 - RED
1000	5020883	4	CUP, BEARING (SV)

Motion Control Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

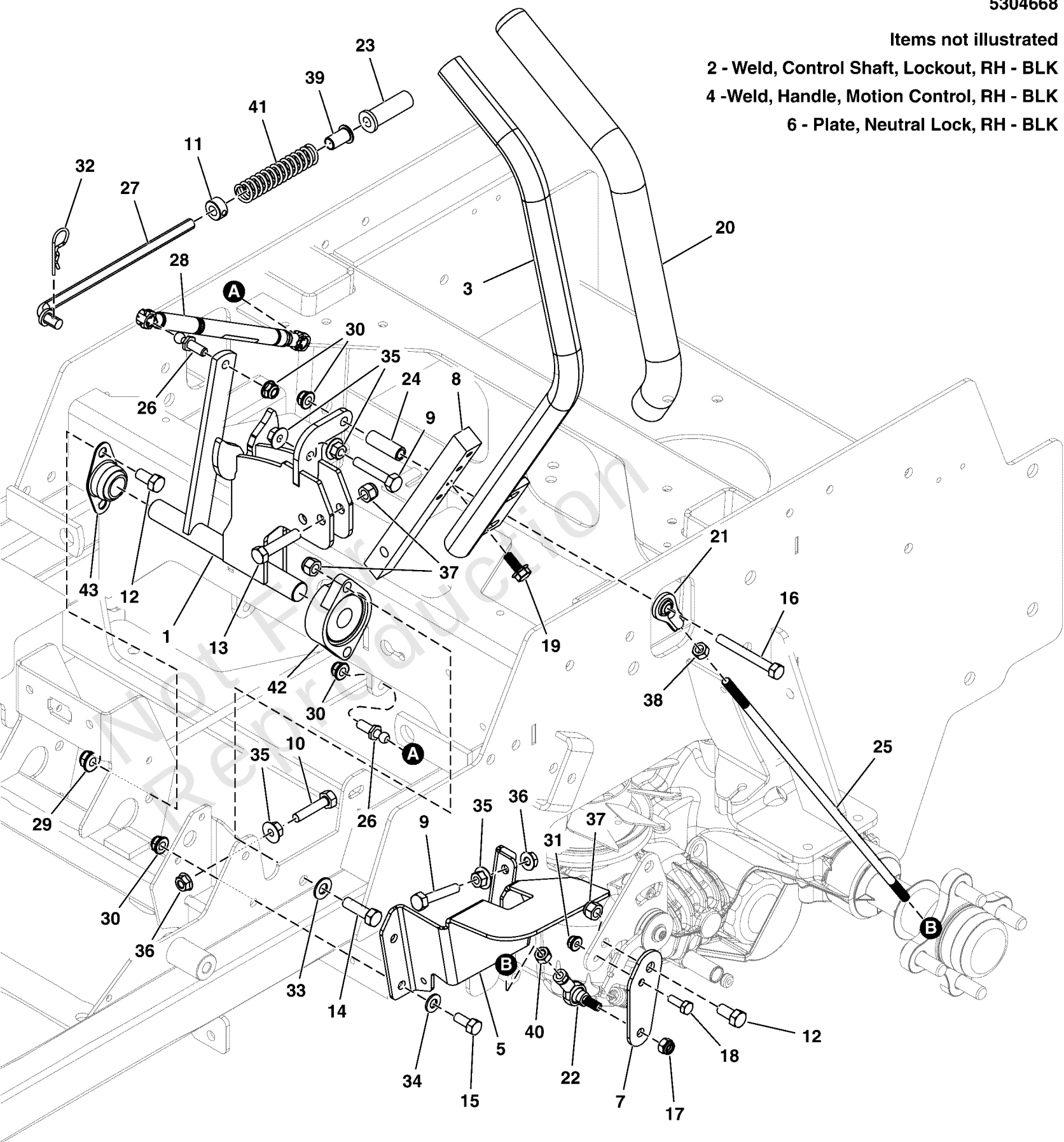
5304668

Items not illustrated

2 - Weld, Control Shaft, Lockout, RH - BLK

4 - Weld, Handle, Motion Control, RH - BLK

6 - Plate, Neutral Lock, RH - BLK



Motion Control Group

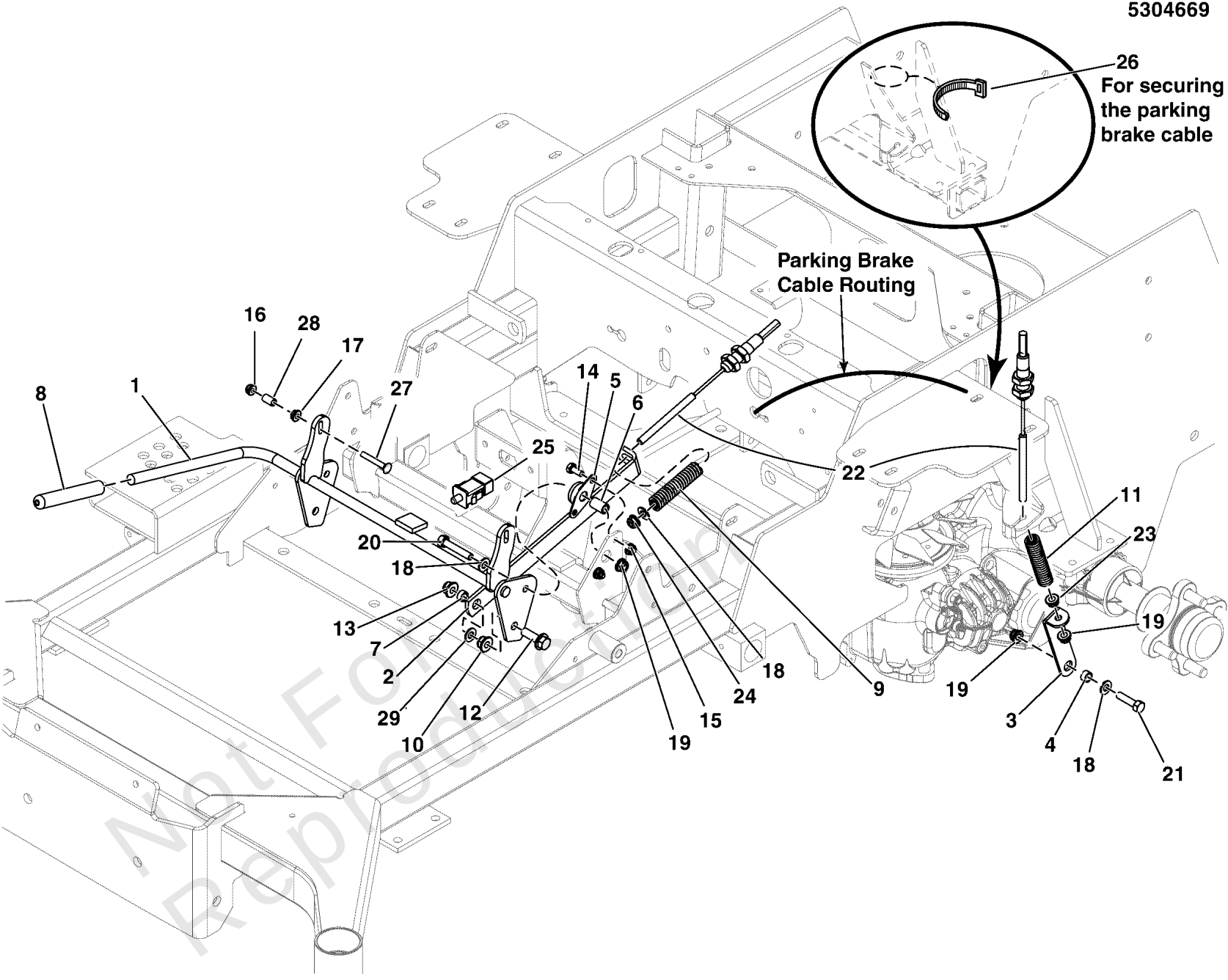
REF NO	PART NO	QTY	DESCRIPTION
1	5416663A	1	WELD, CONTROL SHAFT, LOCKOUT, LH - BLK
2	5416664A	1	WELD, CONTROL SHAFT, LOCKOUT, RH - BLK
3	5108430AA	1	WELD,HANDLE MOTION CNTRL-19.0,1.0-LH-BLK
4	5108431AA	1	WELD,HANDLE MOTION CNTRL-19.0,1.0-RH-BLK
5	5415874A	1	PLATE, NEUTRAL LOCK, LH - BLK
6	5415875A	1	PLATE, NEUTRAL LOCK, RH - BLK
7	5415872A	2	PLATE, SPEED CONTROL - BLK
8	5047004A	2	MOUNT, CONTROL ARM - BLK
9	5025055X14	4	BOLT, 5/16-18 X 1-3/4 TFL, GD5 YZ
10	5025055X12	2	BOLT- 5/16-18 X 1-1/2 GD5 TFL
11	5010546	2	COLLAR, 3/8" Set
12	5025013X6	6	BOLT, 3/8-16 X 3/4" GD5 CZ
13	5025013X14	4	BOLT, 3/8-16 X 1-3/4" GD5 CZ
14	5025013X10	4	BOLT, 3/8-16 X 1-1/4" GD5 CZ
15	5025011X6	6	BOLT, 5/16-18 X 3/4 GD5
16	5025011X22	2	BOLT, 5/16-18 X 2-3/4, GD 5, YZ
17	5025045	2	NUT, 5/16-24 HEX NYLON LOCK
18	5025010X6	2	BOLT, 1/4"-20 X 3/4" GD5 YZ
19	80003531	4	SCREW, 5/16-18x0.750, GR5, WHIZ-LOCK, ZC
20	5104722	2	GRIP, FOAM, 1" ID, 16" LONG
21	5104578	2	BALL JOINT 5/16-24 RH FEMALE STAMPED STL
22	5104495	2	BALL JOINT, 5/16-24 LH FEMALE W/STUD, BR
23	5104375	2	FLANGED BUSHING, 3/8IDX.63ODX.8125FL
24	5102401	2	SPACER, .33 X .50 X 1.50, YZ
25	5101381	2	ROD, HYDRO CONTROL, OUTFRONT
26	5101307	4	10MM BALL STUD, 5/16-18 X 3/4 THDS
27	5100947	2	ROD, NEUTRAL RETURN, CZ
28	5100940	2	DAMPENER, CONTROL,#(P6709/P3610)
29	5025394	4	NUT, 3/8 - 16 HEX NYLOCK FLANGE
30	5025392	12	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
31	5025391	2	NUT, 1/4-20 Hex Nylock Flange
32	5025210	2	3/32 X 1-5/8 HAIR PIN CLIP
33	5025156	4	WASHER, 3/8 SAE
34	5025155	6	WASHER, 5/16" SAE
35	5025139	8	NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)
36	5025127	4	NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)
37	5025096	8	NUT, 3/8-16 HEX NYLON LOCK
38	5025033	2	NUT, Hex, 5/16-24
39	5023260	2	BUSHING, FLANGE 3/8ID X 7/8 LONG
40	5023212	2	NUT, 5/16-24 HEX, LH
41	5022645	2	SPRING, REVERSE RETURN
42	5021499	2	BEARING, FLANGE
43	5021098	2	BEARING, BRONZE FLANGE, 3/4"

Parking Brake Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

5304669



Parking Brake Group

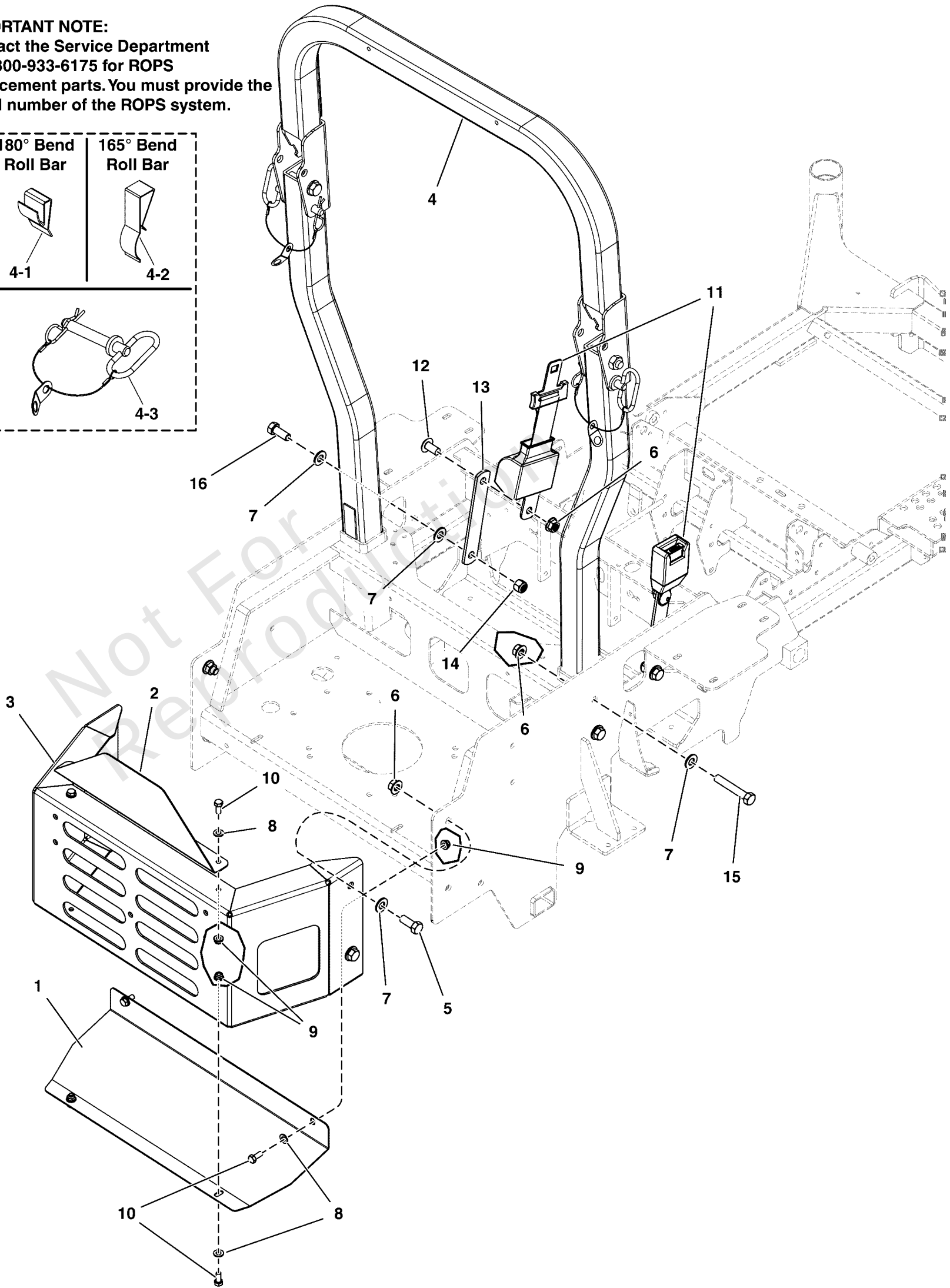
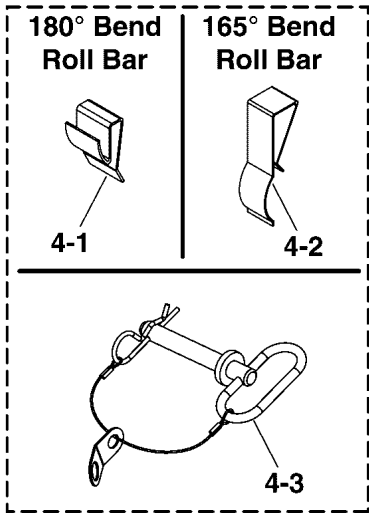
REF NO	PART NO	QTY	DESCRIPTION
1	5415910A	1	WELD, BRAKE SHAFT, 600/700/125/560 - BLK
2	5410328A	2	LINK, BRAKE LOCK, IS700 - BLK
3	5410294A	2	LINK, LOWER BRAKE, IS700 - BLK
4	5102463	2	SPACER, .33 X .50 X .25, PM, CZ
5	5101123	2	BEARING, 1/2 FLANGED, PLASTIC BALL
6	5103660	2	SPACER, .32 X .50 X .83, CZ
7	5041930	2	SPACER, .38 X .50 X .27, CZ
8	5021880	1	GRIP, FOAM, .475 X 4.35 X .095
9	5023242	2	SPRING-COMP, .496ID X 3.00LG X .112WR
10	5025128	2	NUT, 3/8-16 HEX SERRATED FLANGE
11	5021494	2	SPRING-COMP, .600ID X 5.50LG X .080WR
12	5025390X12	2	BOLT, 3/8-16 X 1-1/2, FLANGE, GD 5, CZ
13	5025394	2	NUT, 3/8-16 HEX NYLOCK FLANGE
14	-----	4	HHCS, 1/4-20 X 0.625, GR5, ZINC/CLEAR
15	5025391	4	NUT, 1/4-20 HEX NYLOCK FLANGE
16	5025095	2	NUT, 1/4-20 HEX NYLON LOCK
17	5025126	2	NUT, 1/4-20 HEX SERR. FLANGE
18	5025155	6	WASHER, 5/16" SAE
19	5025392	6	NUT, 5/16-18 HEX NYLOCK FLANGE
20	5025011X14	2	BOLT, 5/16-18 X 1-3/4 GD5 CZ
21	5025011X9	2	BOLT, 5/16-18 X 1-1/8 GD5 CZ
22	5104276	2	CABLE,PARKING BRAKE, 31" (787.9MM)
23	5025032	2	NUT, 5/16-18 HEX
24	5025045	2	NUT, 5/16-24 HEX NYLON LOCK
25	-----	1	SEE ELECTRICAL GROUP
26	5021029	2	TIE, SELF-LOCKING, 12"
27	80003564	2	BOLT, 1/4-20 X 1.500, GR5, SQ, ZINC/CLEA
28	5041483	2	SPACER, .25 X .38 X .63
29	5025337	2	WASHER, 5/16 USS

Rear Bumper and ROPS Group - Models with Folding Roll Bars

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

IMPORTANT NOTE:
Contact the Service Department
at 1-800-933-6175 for ROPS
replacement parts. You must provide the
serial number of the ROPS system.



Rear Bumper and ROPS Group - Models with Folding Roll Bars

REF NO	PART NO	QTY	DESCRIPTION
1	5410800A	1	PLATE, HEAT SHIELD, S125XT - BLACK
2	5410799D	1	PLATE, CARB PROTECTOR - RED
3	5410802D	1	WELD, BUMPER, S125XT - RED
4	-----	1	ROPS, IS700/IS2100/S125XT -(Refer to Note: *)
4-1	5103403X1	2	ANTI-RATTLE SPRING, FEMCO #230328972 (SV) -(180 Degree Bend Roll Bar)
4-2	5105140X1	2	ANTI-RATTLE SPRING, ROPS, 165 DEGREE (SV) -(165 Degree Bend Roll Bar)
4-3	5100013	2	PIN, HITCH, .50 X 3.25 W/ LAY (SV)
5	5025017X10	4	BOLT, 1/2-13 X 1-1/4 GD5 CZ
6	5025396	10	NUT, Hex Flange, Nylock, 1/2-13
7	5025158	12	WASHER, 1/2 SAE
8	5025155	6	WASHER, 5/16" SAE
9	5025392	6	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
10	5025011X6	6	BOLT, 5/16-18 X 3/4 GD5
11	5100139	1	SEAT BELT, RETRACTING - ASSM - RED
12	5100267	2	SCREW, 1/2 - 13 X 1.00 SCHS
13	5410295A	2	BAR, MOUNT, SEAT BELT, IS700Z - BLK
14	5025056	2	NUT, 1/2-13 HEX NYLON LOCK
15	5025017X24	4	BOLT, 1/2-13 X 3" GD5 CZ
16	5025017X12	2	BOLT, 1/2-13 X 1-1/2 GD5 CZ

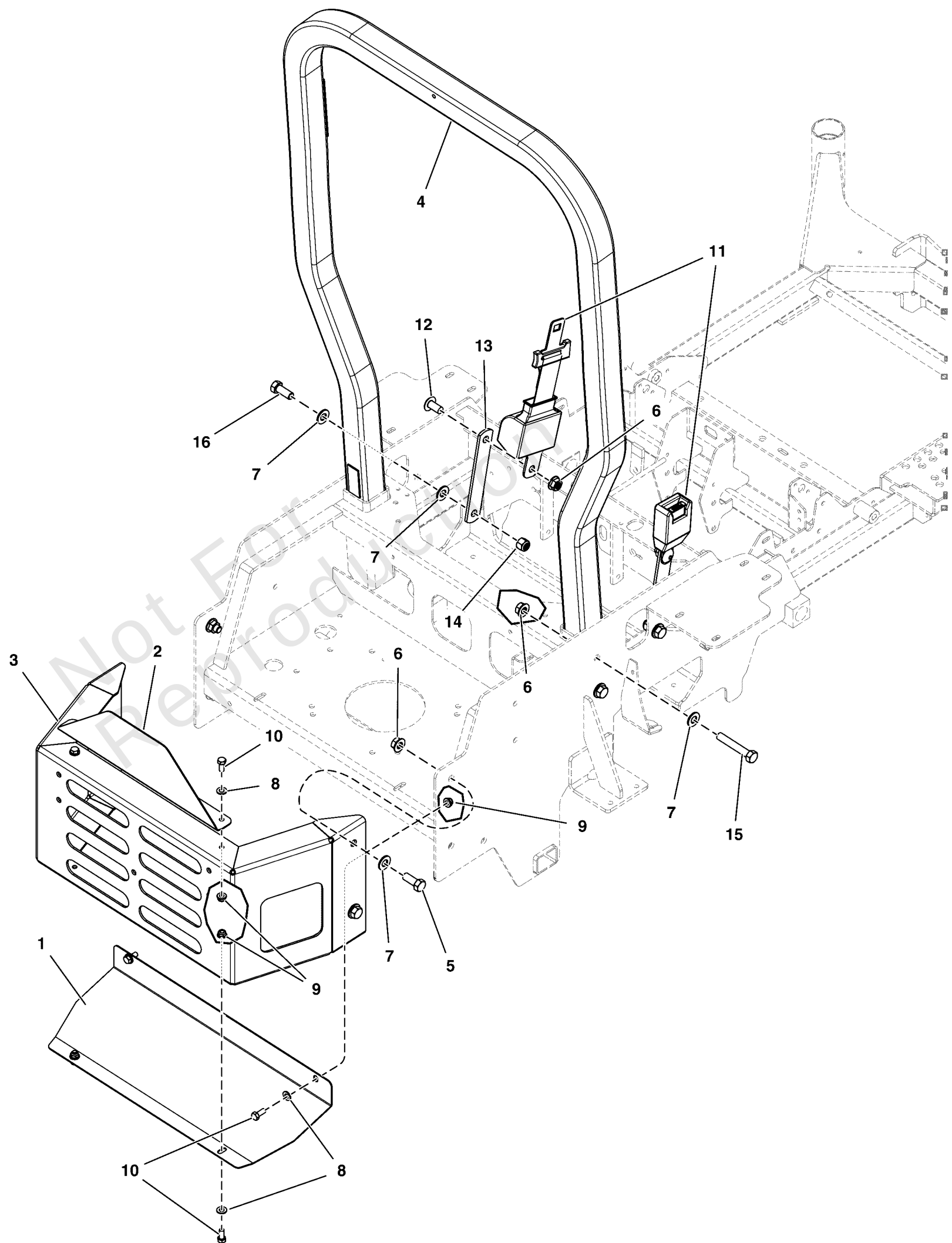
Footnotes:

Note: *Contact the Service Department at 1-800-933-6175 for roll bar replacement parts. You must provide the serial number of the roll bar system.

Rear Bumper and ROPS Group - Models with Rigid Roll Bars

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868



Rear Bumper and ROPS Group - Models with Rigid Roll Bars

REF NO	PART NO	QTY	DESCRIPTION
1	5410800A	1	PLATE, HEAT SHIELD, S125XT - BLACK
2	5410799D	1	PLATE, CARB PROTECTOR - RED
3	5410802D	1	WELD, BUMPER, S125XT - RED
4	-----	1	ROLL BAR -(Refer to Note: *)
5	5025017X10	4	BOLT, 1/2-13 X 1-1/4 GD5 CZ
6	5025396	10	NUT, Hex Flange, Nylock, 1/2-13
7	5025158	12	WASHER, 1/2 SAE
8	5025155	6	WASHER, 5/16" SAE
9	5025392	6	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
10	5025011X6	6	BOLT, 5/16-18 X 3/4 GD5
11	5100139	1	SEAT BELT, RETRACTING - ASSM - RED
12	5100267	2	SCREW, 1/2 - 13 X 1.00 SCHS
13	5410295A	2	BAR, MOUNT, SEAT BELT, IS700Z - BLK
14	5025056	2	NUT, 1/2-13 HEX NYLON LOCK
15	5025017X24	4	BOLT, 1/2-13 X 3" GD5 CZ
16	5025017X12	2	BOLT, 1/2-13 X 1-1/2 GD5 CZ

Footnotes:

Note: *Contact the Service Department at 1-800-933-6175 for roll bar replacement parts. You must provide the serial number of the roll bar system.

Seat Mount and Floor Group S/N: 4000875331 and Below

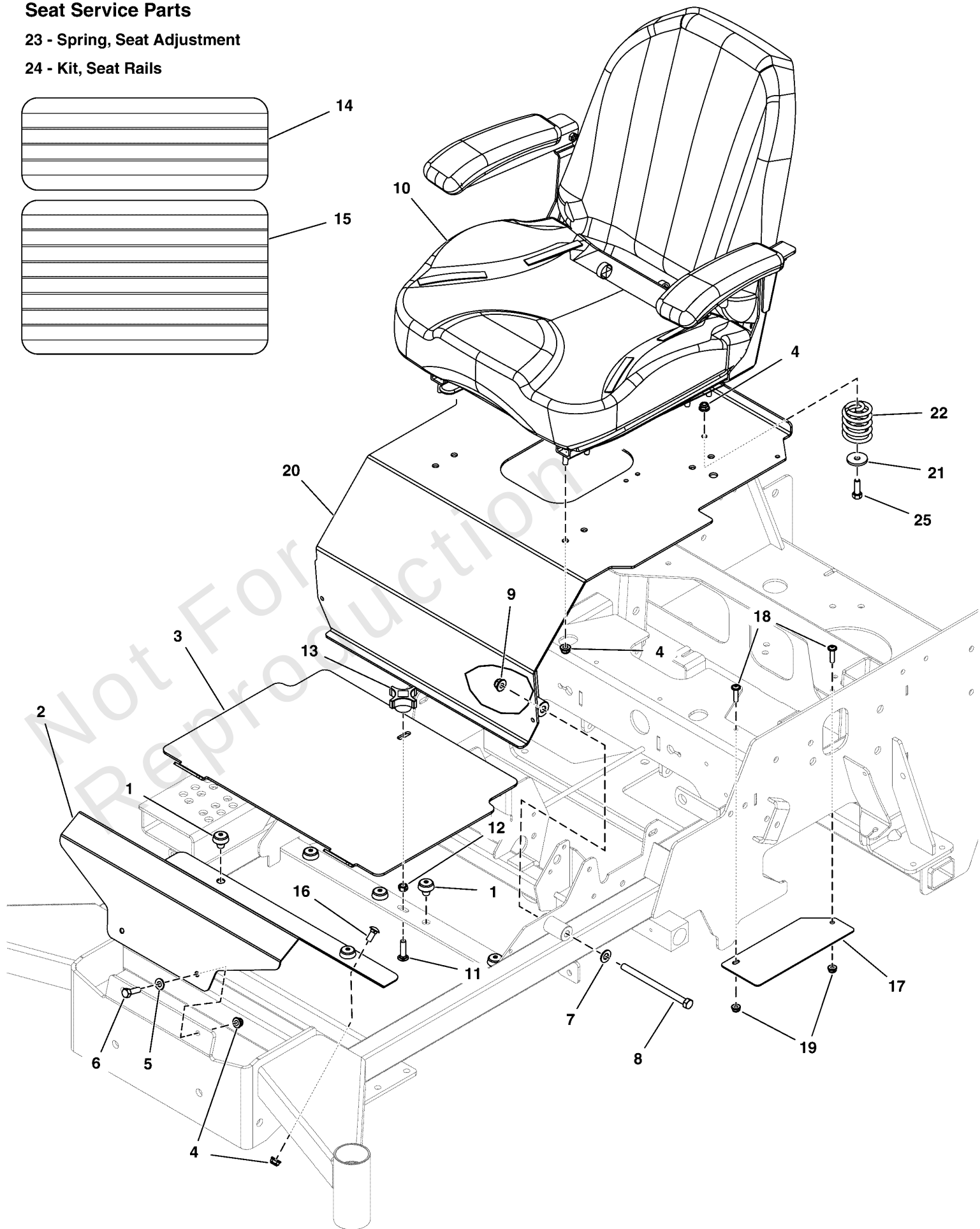
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

Seat Service Parts

23 - Spring, Seat Adjustment

24 - Kit, Seat Rails



Seat Mount and Floor Group S/N: 4000875331 and Below

REF NO	PART NO	QTY	DESCRIPTION
1	197546	6	MNT, VBRTN, RBBR
2	5410898D	1	PLATE, FLOOR RIGID, S125XT - RED
3	5410296D	1	PLATE, FLOOR, REMOVABLE, S125XT - RED
4	5025392	10	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
5	5025155	2	WASHER, 5/16" SAE
6	5025011X8	2	BOLT, 5/16-18 X 1" GRD5 YZ
7	5025156	2	WASHER, 3/8 SAE
8	5025013X44	2	BOLT, 3/8-16 X 5-1/2" GD5 CZ
9	5025394	2	NUT, 3/8 - 16 HEX NYLOCK FLANGE
10	5106754	1	SEAT, 907, W/ARM REST, W/SWITCH, NO BEAD
11	5025145X10	1	BOLT, 5/16-18 X 1-1/4, CARRIAGE, GD5, CZ
12	80003675	1	NUT, 5/16-1/8, HEX, CNTR LK, ZINC PHOS/OIL
13	1670578	1	KNOB-INT THR .312-18 4-ARM 2.12WD 1.06LG
14	5101374	1	SAFETY WALK, FLOOR REST, 16.00 X 6.00
15	5101333	1	SAFETY WALK, FLOOR PLATE, S50X, 10X17.13
16	5025145X6	2	BOLT, 5/16-18 X 3/4, CARRIAGE, GD5, CZ
17	5415847A	1	PLATE, SEAT BELT GUARD - S125XT - BLK
18	5106757	2	SCREW, FLANGE, ALLEN HD, 1/4-20 X .75 SS
19	5025391	2	NUT, 1/4-20 Hex Nylock Flange
20	5601149	1	ASSM, SEAT PLATE W/DECALS, S125XT (2019)
21	5044617	2	WASHER, .34 X 1.25 X 10 GA
22	7078299	2	SPRING, SEAT SUPPORT
23	5100652	1	SPRING, EXTENSION, SEAT ADJUSTMENT (BLK OR SLVR) -(SV)
24	5061599X1	1	KIT, SEAT RAILS (COMPLETE)(SV) -(SV)
25	5025011X6	1	BOLT, 5/16-18 X 3/4 GD5

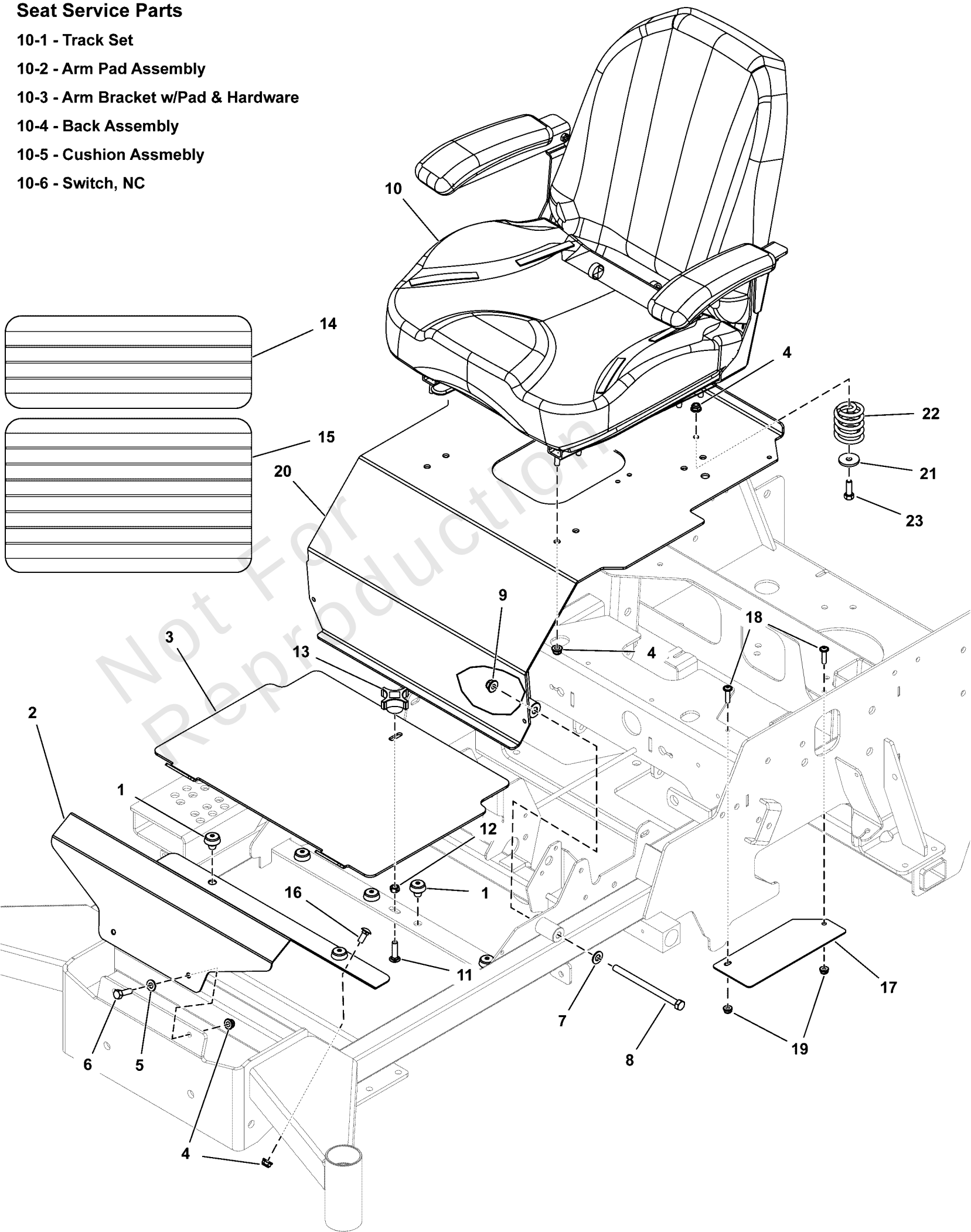
Seat Mount and Floor Group S/N: 4000875332 and Above

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

Seat Service Parts

- 10-1 - Track Set
- 10-2 - Arm Pad Assembly
- 10-3 - Arm Bracket w/Pad & Hardware
- 10-4 - Back Assembly
- 10-5 - Cushion Assmebly
- 10-6 - Switch, NC



Seat Mount and Floor Group S/N: 4000875332 and Above

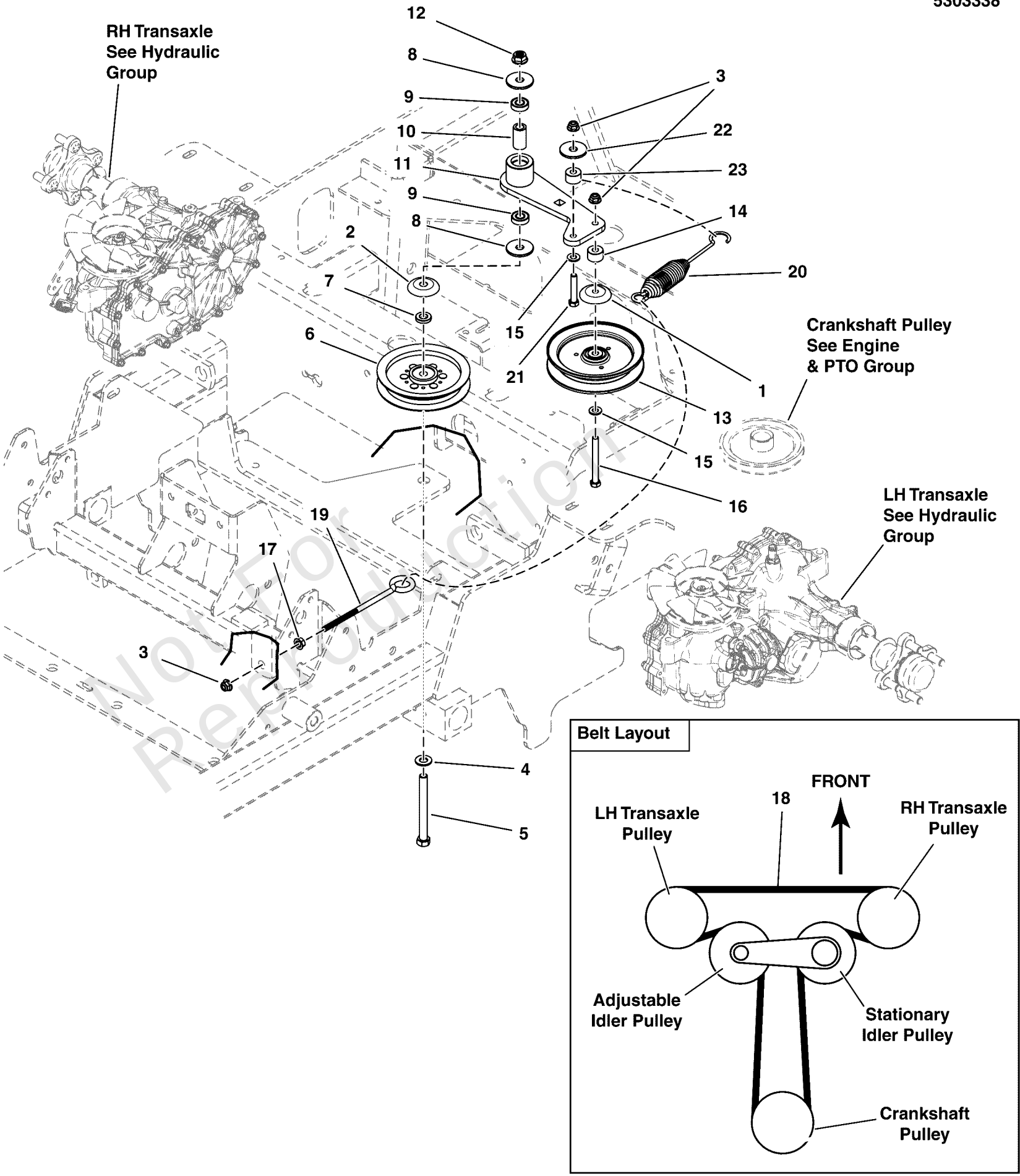
REF NO	PART NO	QTY	DESCRIPTION
1	197546	6	MNT, VBRTN, RBBR
2	5410898D	1	PLATE, FLOOR RIGID, S125XT - RED
3	5410296D	1	PLATE, FLOOR, REMOVABLE, S125XT - RED
4	5025392	10	NUT, 5/16-18 HEX NYLOCK FLANGE NUT
5	5025155	2	WASHER, 5/16" SAE
6	5025011X8	2	BOLT, 5/16-18 X 1" GRD5 YZ
7	5025156	2	WASHER, 3/8 SAE
8	5025013X44	2	BOLT, 3/8-16 X 5-1/2" GD5 CZ
9	5025394	2	NUT, 3/8 - 16 HEX NYLOCK FLANGE
10	5108190	1	SEAT, 907, W/ARM REST & SWITCH, NO BEAD
10-1	5104741X1	1	4" SL TRACK SET - 9" FLAT - W/HDWR
10-2	5108190X1	1	ARM PAD ASSEMBLY
10-3	5108190X2	1	ARM BRACKET W/PAD & HARDWARE
10-4	5108190X3	1	BACK ASSEMBLY
10-5	5108190X4	1	CUSHION ASSEMBLY
10-6	7023354	1	SWITCH, SEAT
11	5025145X10	1	BOLT, 5/16-18 X 1-1/4, CARRIAGE, GD5, CZ
12	80003675	1	NUT, 5/16-1/8, HEX, CNTR LK, ZINC PHOS/OIL
13	1670578	1	KNOB-INT THR .312-18 4-ARM 2.12WD 1.06LG
14	5101374	1	SAFETY WALK, FLOOR REST, 16.00 X 6.00
15	5101333	1	SAFETY WALK, FLOOR PLATE, S50X, 10X17.13
16	5025145X6	2	BOLT, 5/16-18 X 3/4, CARRIAGE, GD5, CZ
17	5415847A	1	PLATE, SEAT BELT GUARD - S125XT - BLK
18	5106757	2	SCREW, FLANGE, ALLEN HD, 1/4-20 X .75 SS
19	5025391	2	NUT, 1/4-20 Hex Nylock Flange
20	5601149	1	ASSM, SEAT PLATE W/DECALS, S125XT (2019)
21	5044617	2	WASHER, .34 X 1.25 X 10 GA
22	7078299	2	SPRING, SEAT SUPPORT
23	5025011X6	1	BOLT, 5/16-18 X 3/4 GD5

Transaxle Drive Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

5303338



Transaxle Drive Group

REF NO	PART NO	QTY	DESCRIPTION
1	5103787	1	SHIELD, BEARING PULLEY, 3/8ID, CZ
2	5101103	1	SHIELD, PULLEY BEARING, CZ
3	5025394	3	NUT, 3/8 - 16 HEX NYLOCK FLANGE
4	5025158	1	WASHER, 1/2 SAE
5	5025017X40	1	BOLT, 1/2-13 X 5" GD5 YZ
6	5103764	1	PULLEY, IDLER 5"OD .500ID, .75W STL
7	5100520	1	SPACER, .52 X 1.00 X .22, PM, CZ
8	5103262	2	SPACER, IDLER ARM, 1/2, PM
9	7078243	2	BEARING, BALL, AXLE
10	5103812	1	SPACER, .52 X .84 X 1.53, PM
11	5411277AYP	1	IDLER, Arm
12	5025396	1	NUT, Hex Flange, Nylock, 1/2-13
13	5103789	1	PULLEY, C-SEC, V-IDLER, 6.25"ODX3/8ID
14	5100334	1	SPACER, .39 X 1.00 X .63, CZ
15	5025293	2	WASHER, 3/8" GR. 9 FLAT
16	5025013X20	1	BOLT, 3/8-16 X 2-1/2" GD5 CZ
17	5025128	1	NUT, 3/8-16 Hex Large Serrated Flange
18	5105188	1	BELT, SPA-SEC, 92" EL, ARAMID, WRAPED
19	5021811	1	EYE BOLT, 3/8-16 X 8, 3THRD, 1EYE, CZ
20	5100632	1	SPRING-EXT, 1.25OD X 9.3LG X .142WR, BLK -(COIL-TO-COIL MEASUREMENT: 5" (12.7 CM))
21	5025013X18	1	BOLT, 3/8-16 X 2-1/4" GD5 CZ
22	5025165	1	WASHER, 3/8" Fender
23	5020923	1	SPACER, Shoulder

Service Parts Schematic for Hydro-Gear® Transaxles:

ZJ-KYEF-8T7C-1GRX (5106642)

ZJ-GYEF-8T7B-1GRX (5106643)

For components not listed see your authorized Hydro-Gear® service provider.

Items Not Shown

13 - Sealant

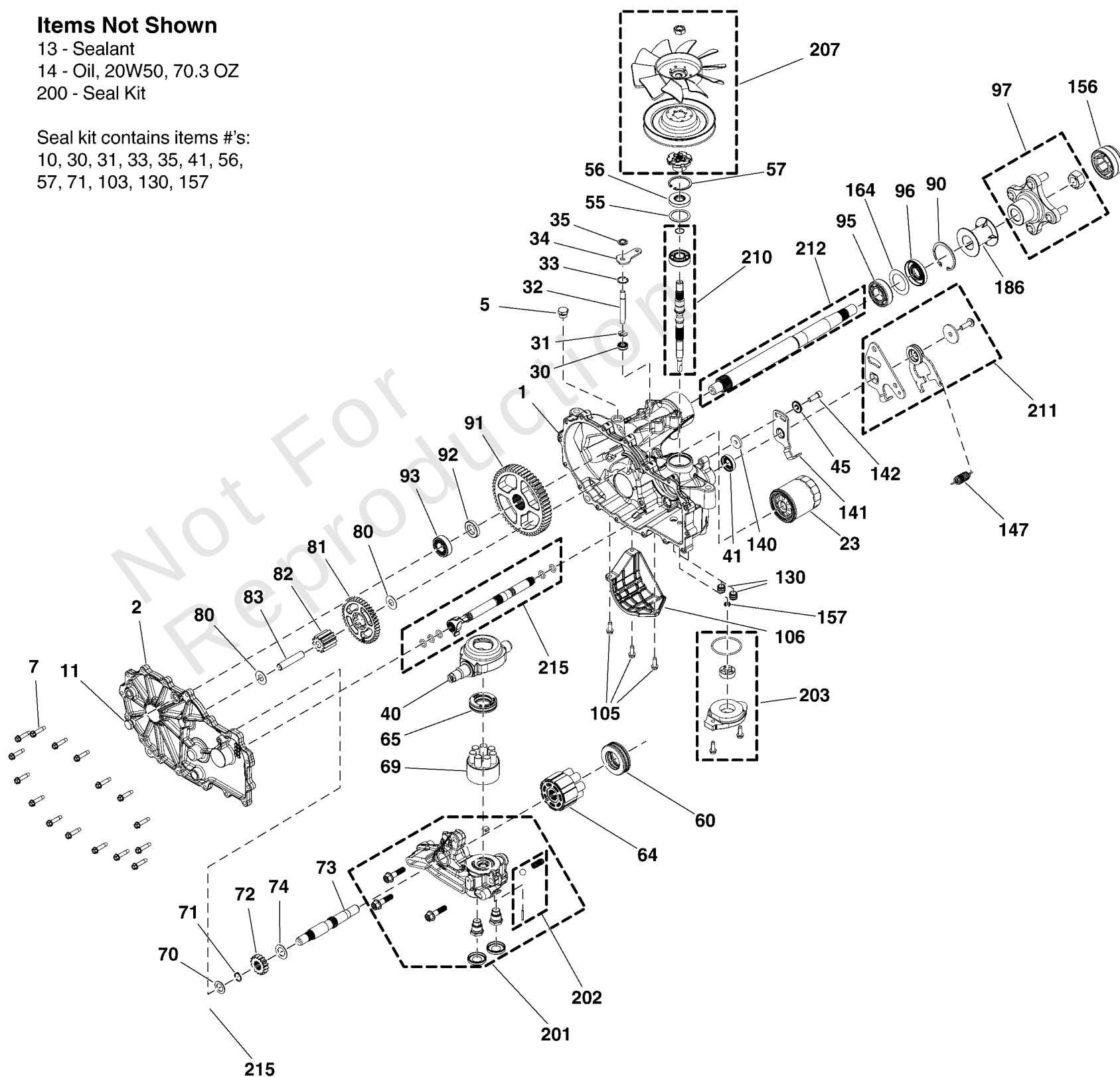
14 - Oil, 20W50, 70.3 OZ

200 - Seal Kit

Seal kit contains items #'s:

10, 30, 31, 33, 35, 41, 56,

57, 71, 103, 130, 157



Transaxle SERVICE Parts - Hydro-Gear ZT3200 (5106643_ 5106642)

REF NO	PART NO	QTY	DESCRIPTION
1	-----	1	KIT, MAIN HOUSING, LH, CHRG, CNTL
2	-----	1	KIT, SIDE COVER, LH
5	-----	1	PLUG EXTERNAL HEX VENT 9/16-18
7	-----	16	SCREW, HEX WASHER
11	-----	1	PLUG EXTERNAL HEX VENT 9/16-18
13	-----	1	TUBE, SEALANT
23	5101026X1	1	FILTER, OIL, ZT2800
30	5104471X1	1	SEAL, .375 X .750 X .25 LIP, H/G 51626
31	-----	1	BYPASS RETAINING RING 1
32	-----	1	ROD, BYPASS .375 X 2.88
33	-----	1	BYPASS RETAINING RING 2
34	-----	1	ARM, BYPASS
35	-----	1	RING, RETAINING .375 EXTERNAL
40	-----	1	SWASHPLATE, TRUNNION
41	5101026X2	1	SEAL, CONTROL ARM, 18X32X7, #51140
45	-----	1	WASHER, .34X.88X.06
55	1730272	1	SPACER (50951)
56	5101026X3	1	SEAL, LIP, 17 X 40 X 7
57	5101026X4	1	RING, RET 2.06 INT,
60	-----	1	BEARING, THRUST 35 x 62 x 18
64	-----	1	KIT, 16cc CYLINDER BLOCK ASSEMBLY
65	-----	1	BEARING, THRUST 30 x 52 x 13
69	-----	1	KIT, BLOCK 7 PISTON
70	-----	1	WASHER, .63 X 1.00 X .05 FLAT
71	1706130	1	RING-SNAP (44145)
72	-----	1	GEAR, 16T (STEEL)
73	-----	1	SHAFT, MOTOR
74	-----	1	WASHER, .71 X 1.16 X .04 FLAT
80	-----	2	WASHER, .51 X 1.00 X .03 FLAT
81	-----	1	GEAR, 43T
82	-----	1	GEAR, 11T (STEEL)
83	-----	1	PIN, JACKSHAFT
90	5101026X17	1	RING, RETAINING 2.25 INTERNAL (50859)
91	-----	1	GEAR, 54T
92	-----	1	SPACER, .750 X 1.320 X .257
93	5101026X18	1	KIT, BEARING (72749)
95	5101026X5	1	BEARING BALL, 1.0 X 52 X 15 OPEN 6205M
96	5103589X1	1	KIT, SEAL, AXLE - HG# 53699
97	5103589X8	1	ASSM, HUB
105	-----	3	SCREW, HEX WASHER 1/4-20 X .75
106	-----	1	GUARD, FILTER, LH
130	-----	2	TUBE, CHARGE TRIPLE O-RING
140	-----	1	SPACER, .320X1.005X.179
141	-----	1	ARM, NEUTRAL, LH
142	-----	1	SHCS, 5/16-24 X .875 (PATCH)
147	1735483	1	SPRING, Extension (Used on Hydro-Gear P/N ZC-AHBB-2A7B-1DPX and ZC-AHBB-2A7B-1DPX)
156	5103589X7	1	AXLE CAP,
157	-----	1	KIT, GEROTOR SEAL
164	-----	1	WASHER, 1.355 x 2.035 x .021 FLAT
186	5103589X9	1	DEBRIS GUARD HG #53496

Service Parts Schematic for Hydro-Gear® Transaxles:

ZJ-KYEF-8T7C-1GRX (5106642)

ZJ-GYEF-8T7B-1GRX (5106643)

For components not listed see your authorized
Hydro-Gear® service provider.

Items Not Shown

13 - Sealant

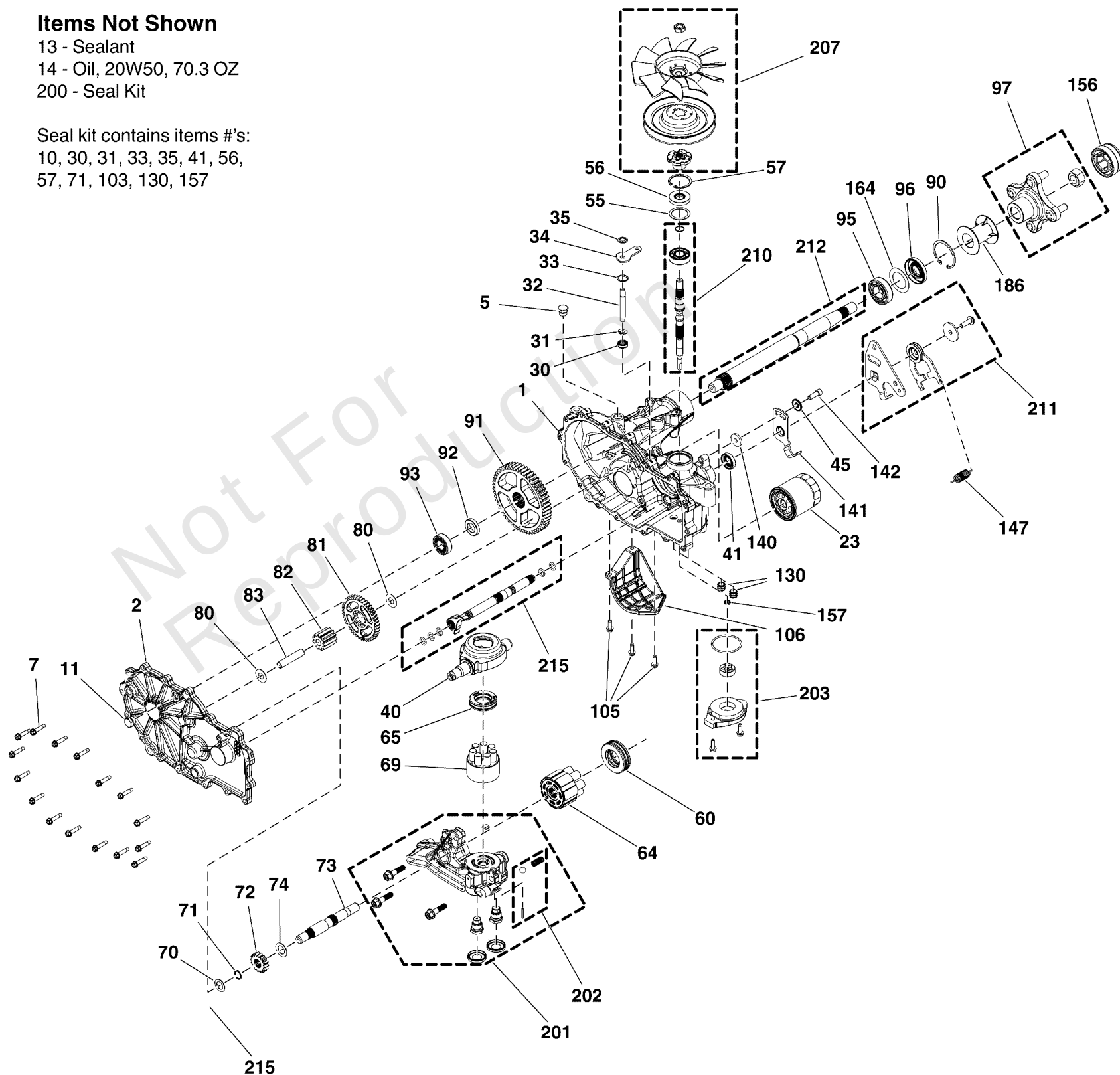
14 - Oil, 20W50, 70.3 OZ

200 - Seal Kit

Seal kit contains items #'s:

10, 30, 31, 33, 35, 41, 56,

57, 71, 103, 130, 157



Transaxle SERVICE Parts - Hydro-Gear ZT3200 (5106643_ 5106642)

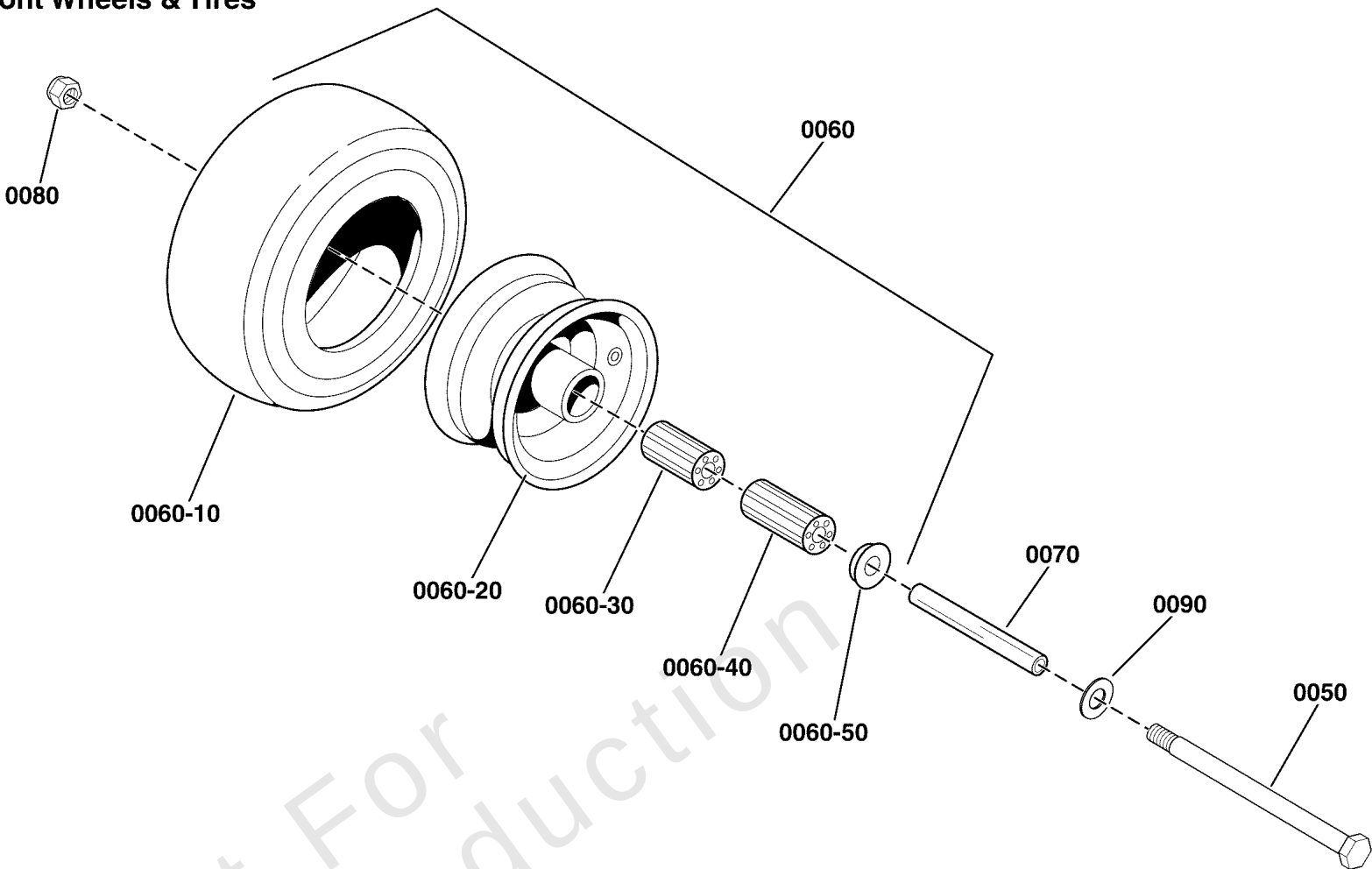
REF NO	PART NO	QTY	DESCRIPTION
200	5101026X8	1	KIT SEAL
201	-----	1	KIT, CENTER SECTION, LH CHARGE
202	-----	1	KIT, CHARGE RELIEF
203	-----	1	KIT, CHARGE
207	-----	1	KIT, FAN/ PULLEY
210	5101026X9	1	KIT, INPUT SHAFT
211	1735490	1	KIT, L.H. Control Arm
212	-----	1	SHAFT, AXLE
215	5104581X2	1	SEAL KIT BRAKE SHAFT ZT3400 RH 72754 NET
1000	84009787	1	KIT, TRANSAXLE SERVICE PARTS -(Includes 10 Qts oil, 2 oil filters, 2 fittings, 2 vent hoses, 2 vent hose plugs, and 2 hose clamps.)

Wheel and Tire Group S/N: 4001673740 and below

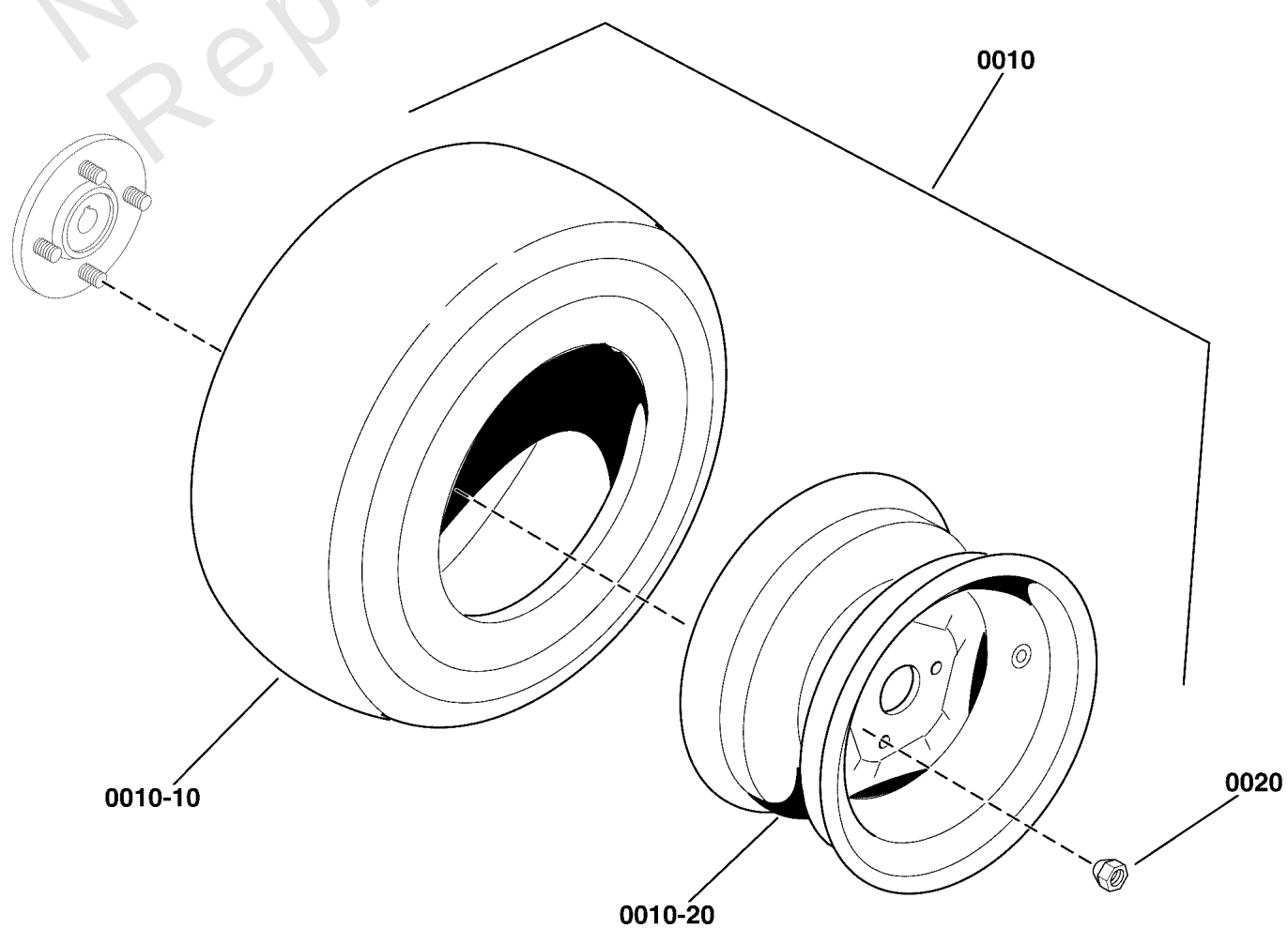
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

Front Wheels & Tires



Rear Wheels & Tires



Wheel and Tire Group S/N: 4001673740 and below

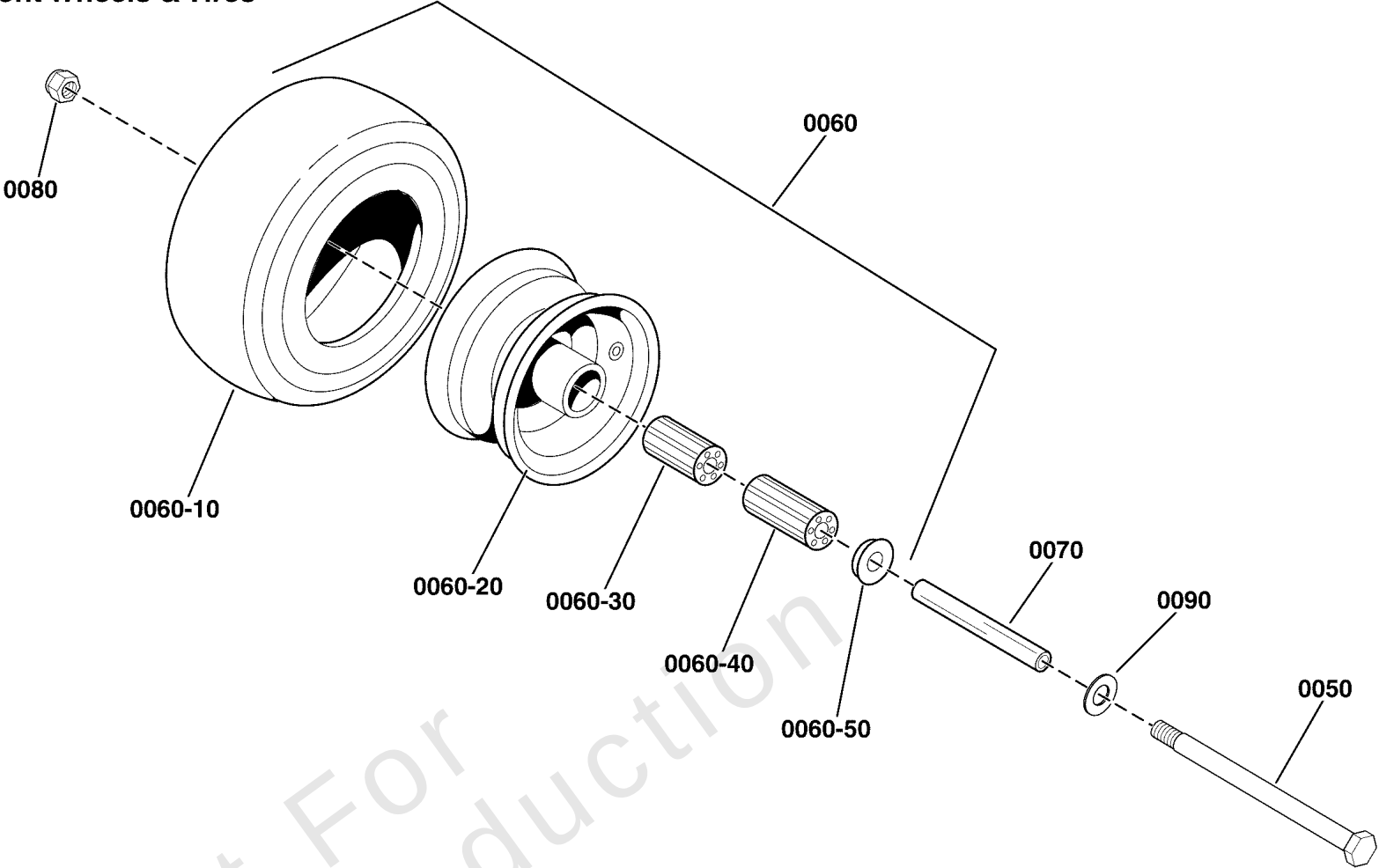
REF NO	PART NO	QTY	DESCRIPTION
0010	5103622	2	TIRE/WHEEL ASM, 22X11-10, TURF MASTER
0010-10	5023369X2	2	TIRE, 22 X 11.00 - 10, 4 PLY -(One per tire)
0010-20	5103622X1	2	WHEEL, 10 X 7 4/4, 0" OFFSET -(One per tire)
0020	5020601	10	NUT, 1/2-20, FOR WHEEL BOLT SILVER
0050	5025017X72	2	BOLT, 1/2-13 X 9" GD5 YZ
0060	5106562	2	TIRE ASM, 13X6.5-6, ROLLER BEARING
0060-10	5022577	2	TIRE, RUBBER ONLY -(One per tire)
0060-20	-----	2	WHEEL RIM -(One per tire)
0060-30	84008029	2	BEARING -(One per tire)
0060-40	5021182	2	BEARING, ROLLER 3/4" ID X 3.25" (ONE PER TIRE)(SV) -(One per tire)
0060-50	5021043	2	RETAINER, BEARING (TWO PER TIRE)(SV)
0070	5106587	2	CASTER AXLE SHAFT, .51"ID X .75"OD X7.16
0080	5025396	2	NUT, Hex Flange, Nylock, 1/2-13
0090	5025158	2	WASHER, 1/2 SAE

Wheel and Tire Group S/N: 4001673741 and above

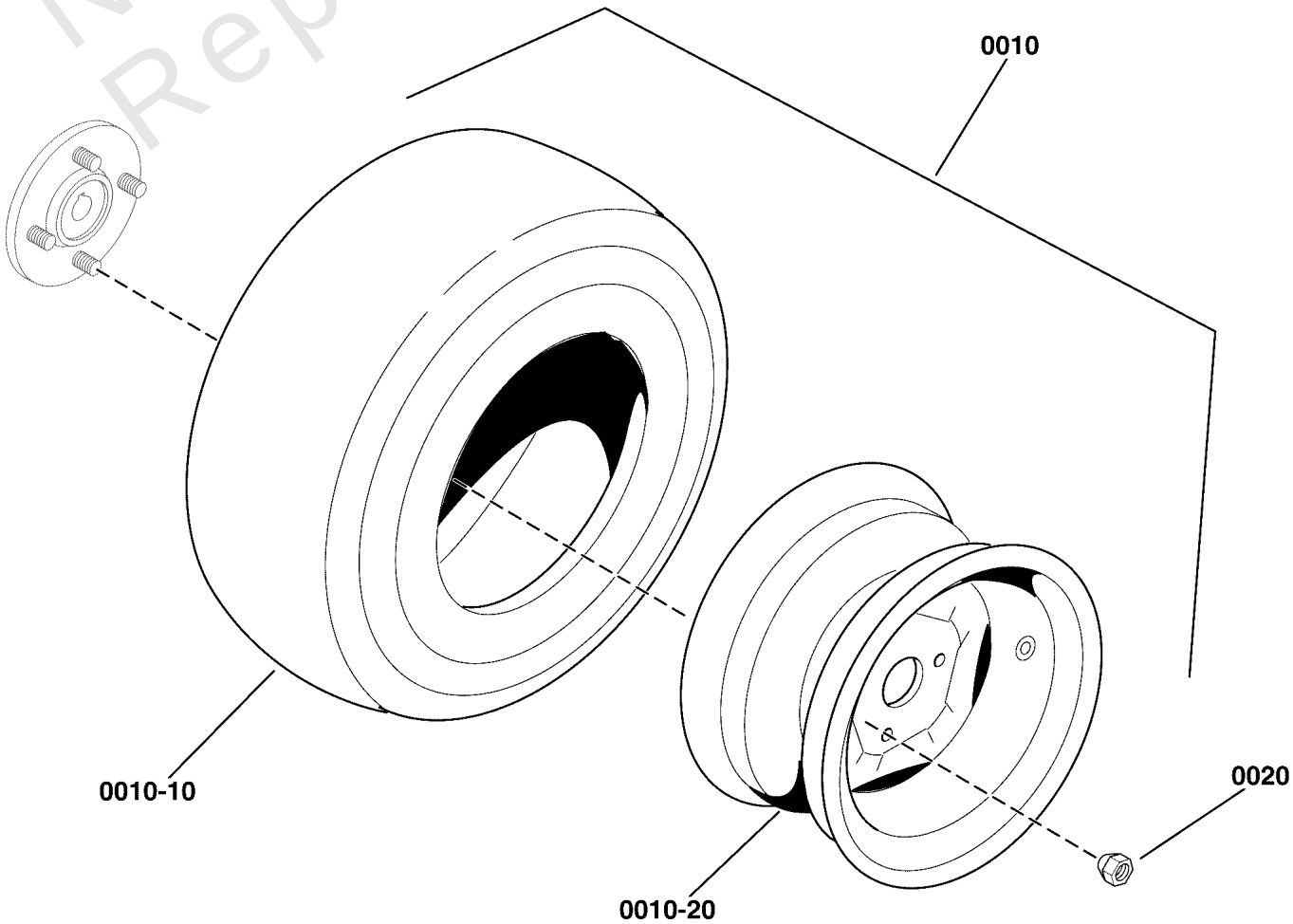
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901868

Front Wheels & Tires



Rear Wheels & Tires



Wheel and Tire Group S/N: 4001673741 and above

REF NO	PART NO	QTY	DESCRIPTION
0010	5103622	2	TIRE/WHEEL ASM, 22X11-10, TURF MASTER
0010-10	5023369X2	2	TIRE, 22 X 11.00 - 10, 4 PLY -(One per tire)
0010-20	5103622X1	2	WHEEL, 10 X 7 4/4, 0" OFFSET -(One per tire)
0020	5020601	10	NUT, 1/2-20, FOR WHEEL BOLT SILVER
0050	5025017X72	2	BOLT, 1/2-13 X 9" GD5 YZ
0060	5108446	2	TIRE ASM, 13 X6.5-6, ROLLER BEARING
0060-10	5022577	2	TIRE, RUBBER ONLY -(One per tire)
0060-20	-----	2	WHEEL RIM -(One per tire)
0060-30	84008029	2	BEARING -(One per tire)
0060-40	5021182	2	BEARING, ROLLER 3/4" ID X 3.25" (ONE PER TIRE)(SV) -(One per tire)
0060-50	5021043	2	RETAINER, BEARING (TWO PER TIRE)(SV)
0070	5106587	2	CASTER AXLE SHAFT, .51"ID X .75"OD X7.16
0080	5025396	2	NUT, Hex Flange, Nylock, 1/2-13
0090	5025158	2	WASHER, 1/2 SAE

