



# Parts Manual

Mfg. No: 5901423  
S200XTB2761 CAL, 61" Zero-Turn Rider

5600898 - Mulch Kit for ZTR w/ 61" Deck - S/N: 2015340577 & Above / Walk Behind w/ 61" Deck - S/N:  
5600749 - 61" iCD TURBO-Pro Max; 3-Bag Grass Collection System (200XT, IS2100Z).....  
5600752 - 61" iCD TURBO-Pro Max; 12 cu. ft. Hopper (S200XT/IS2100Z).....  
5600760 - 61" iCD TURBO-Pro Max; Electric Dump from Seat Grass Collection System (200XT, IS2100Z).....  
5600787 - 61" iCD TURBO-Pro Max; 3-Bag Hard Top Grass Collection System (2100/200XT).....  
5600477 - Suspension Seat Kit (Michigan).....  
5600474 - Suspension Seat (Companion).....  
5600470 - 61" EZ Dump XL w/ 14 cu. ft. Hopper (S200XT).....  
5600618 - Electric Dump From Seat (S175X, S200X & S200XT - 61" iCD Mower Deck).....  
5600755 - 61" EZ Dump X w/ 12 cu. ft. Hopper (S200XT/IS2100Z).....  
5600791 - 61" iCD FAST-Vac; 3-Bag Hard Top Grass Collection System.....

Not For  
Reproduction

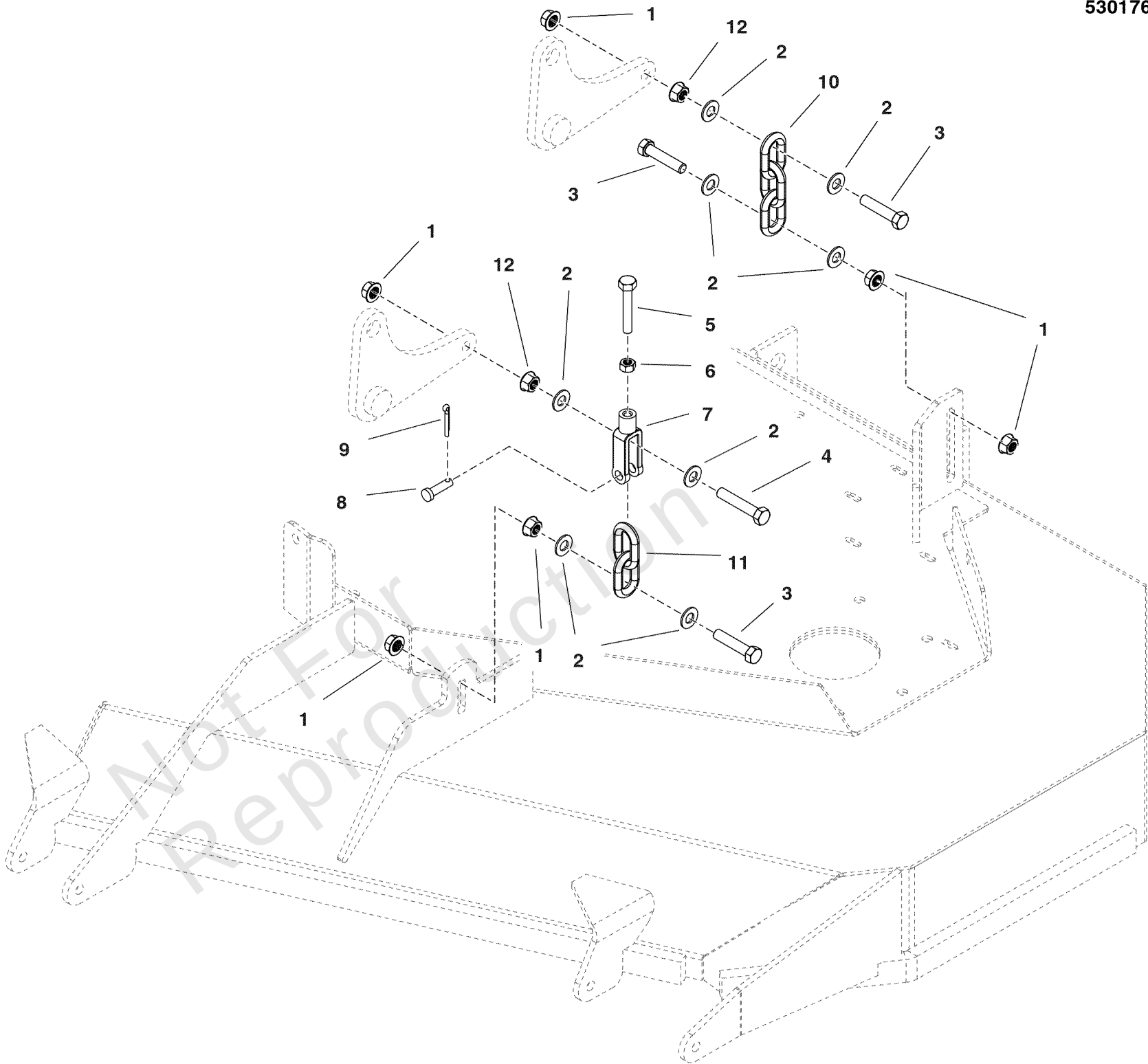
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61" Mower Deck Group - Hanger Chains

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301761



## 61" Mower Deck Group - Hanger Chains

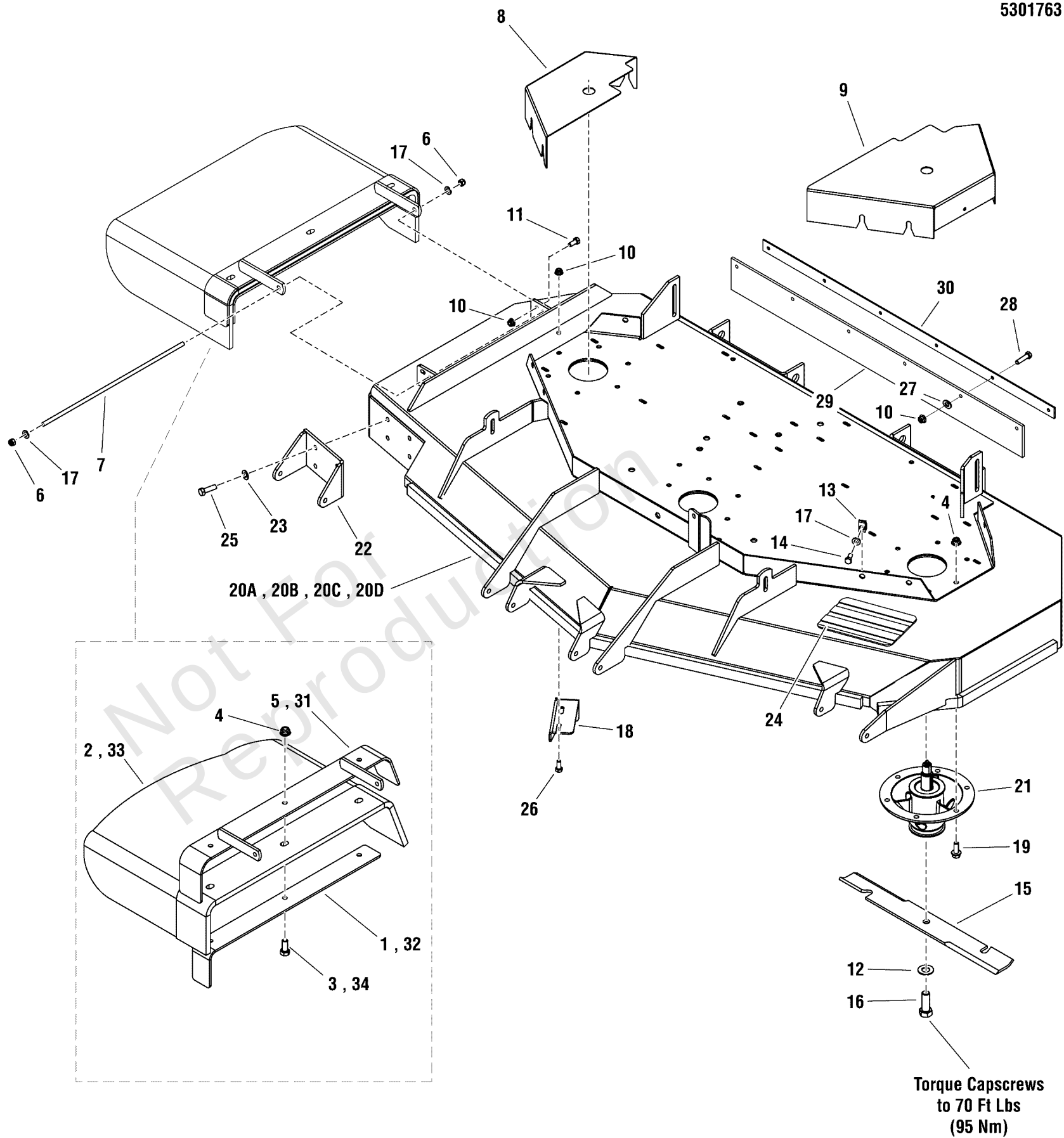
| REF NO | PART NO    | QTY | DESCRIPTION                       |
|--------|------------|-----|-----------------------------------|
| 1      | 5025128    | 12  | NUT, 3/8-16 HEX SERRATED FLANGE   |
| 2      | 5025156    | 16  | WASHER, 3/8 SAE                   |
| 3      | 5025013X14 | 6   | BOLT, 3/8-16 X 1-3/4" GD5 CZ      |
| 4      | 5025013X16 | 2   | BOLT, 3/8-16 X 2, GD5, CZ         |
| 5      | 5025055X16 | 2   | BOLT, 5/16-18 X 2 GD5 TFL         |
| 6      | 5025032    | 2   | NUT, 5/16-18 HEX                  |
| 7      | 5100375    | 2   | CLEVIS, 5/16-18, 3/8 PIN HOLE     |
| 8      | 5025214X9  | 2   | PIN, CLEVIS, 3/8 X 1-1/8          |
| 9      | 80002736   | 2   | PIN, 3/32 X .750, COT, ZINC/CLEAR |
| 10     | 5050878X3  | 2   | CHAIN, 5/16 GD30, 3 LINKS         |
| 11     | 5050878X2  | 2   | CHAIN, 5/16 GD30, 2 LINKS         |
| 12     | 5025084    | 4   | NUT, 3/8-16 HEX JAM               |

61" Mower Deck Group - Housing, Covers, Spindles & Blades S/N: 2017681136 & Below

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301763



**61" Mower Deck Group - Housing, Covers, Spindles & Blades S/N: 2017681136 & Below**

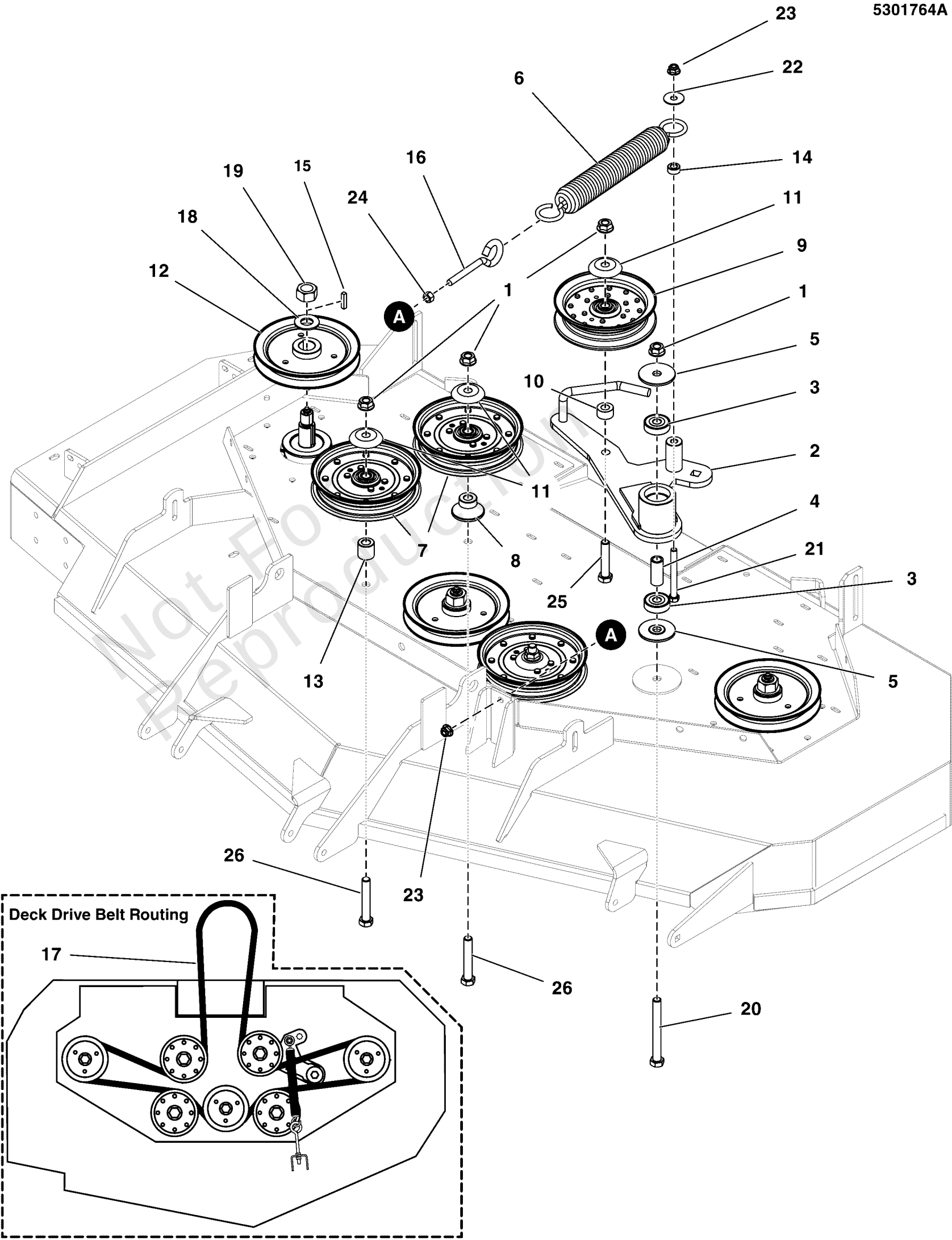
| REF NO | PART NO    | QTY | DESCRIPTION                                                                 |
|--------|------------|-----|-----------------------------------------------------------------------------|
| 1      | 5408018A   | 1   | SUPPORT, DISCHARGE CHUTE, 61/72 - BLK<br>-(S/N: 2017094785 & Below)         |
| 2      | 5404834    | 1   | CHUTE, DISCHARGE, BEND RUBBER (SV)<br>-(S/N: 2017094785 & Below)            |
| 3      | 5025013X12 | 3   | BOLT, 3/8-16 X 1-1/2" GD5 CZ<br>-(S/N: 2017094785 & Below)                  |
| 4      | 5025394    | 25  | NUT, 3/8-16 HEX NYLOCK FLANGE                                               |
| 5      | 5404716A   | 1   | WELD, FRAME CHUTE, 61 - BLK<br>-(S/N: 2017094785 & Below)                   |
| 6      | 5025045    | 2   | NUT, 5/16-24 HEX NYLON LOCK                                                 |
| 7      | 5061300    | 1   | ROD MOUNT, CHUTE 61"                                                        |
| 8      | 5405308D   | 1   | GUARD, RH - 61 - S200XI - RED                                               |
| 9      | 5405484D   | 1   | GUARD, 61 - LH - RED                                                        |
| 10     | 5025392    | 9   | NUT, 5/16-18 HEX NYLOCK FLANGE                                              |
| 11     | 5025011X6  | 1   | BOLT, 5/16-18 X 3/4 GD5                                                     |
| 12     | 5025477    | 3   | WASHER, 5/8 GRADE 8, YZ                                                     |
| 13     | 5022308    | 6   | BODY CLIP, 5/16-18-7GA MATERIAL                                             |
| 14     | 5025011X6  | 6   | BOLT, 5/16-18 X 3/4 GD5                                                     |
| 15     | 5101755S   | 3   | BLADE, 21" (SET OF 3)                                                       |
| 16     | 5025320X14 | 3   | BOLT, 5/8-11 X 1-3/4 GD8                                                    |
| 17     | 5025155    | 8   | WASHER, 5/16" SAE                                                           |
| 18     | 5401344A   | 1   | PLATE, DEFLECTOR - BLK                                                      |
| 19     | 5025390X8  | 18  | BOLT, 3/8-16 X 1, FLANGE, GD 5, CZ                                          |
| 20A    | 5600832    | 1   | DECK SHELL W/DECALS,61-200XT-SPR/MASS<br>-(S/N: 2016953546 & Above)         |
| 20B    | 5600764    | 1   | DECK SHELL W/ DECALS, 200XT 61 - SPR RED<br>-(S/N: 2016788094 - 2016953545) |
| 20C    | 5600436    | 1   | DECK SHELL W/ DECALS, 61" - S200XT<br>-(S/N: 2014345773 - 2016788093)       |
| 20D    | 5600337    | 1   | DECK SHELL W/ DECALS, 61" - S200XT<br>-(S/N: 2014345772 & Below)            |
| 21     | 5100993    | 3   | SPINDLE ASSM, CAST IRON 8.0-6 BOLT                                          |
| 22     | 5408810D   | 1   | PLATE, BRACKET, ANTI SCALP - RED                                            |
| 23     | 5025156    | 4   | WASHER, 3/8 SAE                                                             |
| 24     | 5101005    | 1   | SAFETY WALK, 9.75 X 6.00                                                    |
| 25     | 5025013X10 | 4   | BOLT, 3/8-16 X 1-1/4" GD5 CZ                                                |
| 26     | 5025145X6  | 2   | BOLT, 5/16-18 X 3/4, CARRIAGE                                               |
| 27     | 5025498    | 2   | 5/16 PUSH-ON NUT RETAINER, STL, CZ                                          |
| 28     | 5025011X8  | 6   | BOLT, 5/16-18 X 1 GD5 YZ                                                    |
| 29     | 5102037    | 1   | FLAP, STRIPER, 61 DECK, IS3100 S200X                                        |
| 30     | 5405322A   | 1   | PLATE, SUPPORT - BLK                                                        |
| 31     | 5413887A   | 1   | WELD, MOUNT DISCHARGE, CHUTE - BLK<br>-(S/N: 2017094786 & Above)            |
| 32     | 5413385A   | 1   | SUPPORT, DISCHARGE CHUTE - BLK<br>-(S/N: 2017094786 & Above)                |
| 33     | 84011105   | 1   | CHUTE, RUBBER DISCHARGE (5104442)<br>-(S/N: 2017094786 & Above)             |
| 34     | 5025146X12 | 3   | BOLT, 3/8-16 X 1-1/2, CARRIAGE, GD5, CZ<br>-(S/N: 2017094786 & Above)       |

61" Mower Deck Group - Pulleys, Belt & Idler Arm S/N: 2016953546 - 2017681136

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301764A



**61" Mower Deck Group - Pulleys, Belt & Idler Arm S/N: 2016953546 - 2017681136**

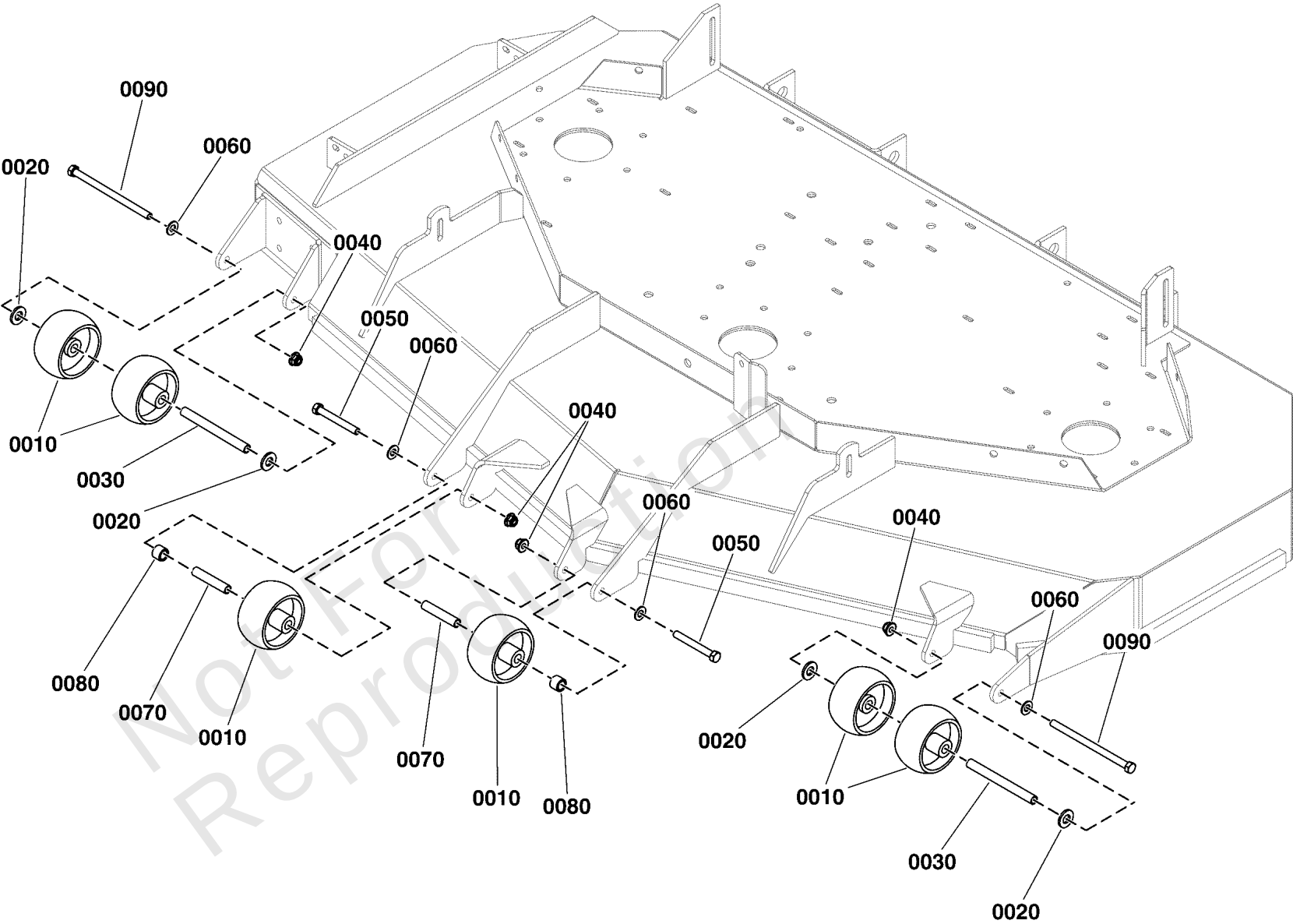
| REF NO | PART NO    | QTY | DESCRIPTION                                            |
|--------|------------|-----|--------------------------------------------------------|
| 1      | 5025396    | 5   | NUT, Hex Flange, Nylock, 1/2-13                        |
| 2      | 5416067A   | 1   | NLA -WELD, IDLER ARM, CUTTER DECKS - BLK               |
| 3      | 5104383    | 2   | BEARING, 6203-1/2", SEALED                             |
| 4      | 5104381    | 1   | SPACER, .510 X .750 X 1.749, CZ                        |
| 5      | 5104379    | 2   | SPACER, IDLER ARM, 1/2 X 2.25                          |
| 6      | 5104166    | 1   | SPRING, EXT, 1.5ODX12.25X.234WIRE BLK                  |
| 7      | -----      | 3   | Replace with: Pulley #5104717 & Debris Shield #5105145 |
| 8      | 5103430    | 1   | IDLER MOUNT                                            |
| 9      | -----      | 1   | USE 5104716 PULLEY + 5105145 SHIELD                    |
| 10     | 5101162    | 1   | SPACER, .52 X 1.00 X .56, PM, CZ                       |
| 11     | 5101103    | 4   | SHIELD, PULLEY BEARING, CZ                             |
| 12     | 5100444    | 3   | PULLEY, SPIN, 6.5 OD X 25MM,                           |
| 13     | 5049777    | 2   | SPACER, .52 X 1.00 X 1.00                              |
| 14     | 5044933    | 1   | SPACER, .39 X .75 X .38, PM, CZ                        |
| 15     | 5050407X10 | 3   | KEY, 1/4 SQ X 1-1/4                                    |
| 16     | 5025441    | 1   | EYE BOLT, 3/8-16 X 4.13, 2.33THRD, .75 EYE,CZ          |
| 17     | 5103870    | 1   | BELT, 5V, 172.75"EL, LG ARAMID WRPD, RC                |
| 18     | 5025406    | 3   | WASHER, 3/4 BELLEVILLE                                 |
| 19     | 5025405    | 3   | NUT, 3/4-16 HEX                                        |
| 20     | 5025017X36 | 1   | BOLT, 1/2-13 X 4-1/2 GD5 CZ                            |
| 21     | 5025013X28 | 1   | BOLT, 3/8-16 X 3-1/2" GD5 CZ                           |
| 22     | 5025165    | 1   | WASHER-3/8 FENDER                                      |
| 23     | 5025394    | 2   | NUT, 3/8-16 HEX NYLOCK FLANGE                          |
| 24     | 5025034    | 1   | NUT, 3/8-16 HEX                                        |
| 25     | 5025017X18 | 1   | BOLT, 1/2-13 X 2-1/4" GD5 CZ                           |
| 26     | 5025017X24 | 3   | BOLT, 1/2-13 X 3" GD5 CZ                               |

61" Mower Deck Group - Rollers S/N: 2017954955 & Below

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

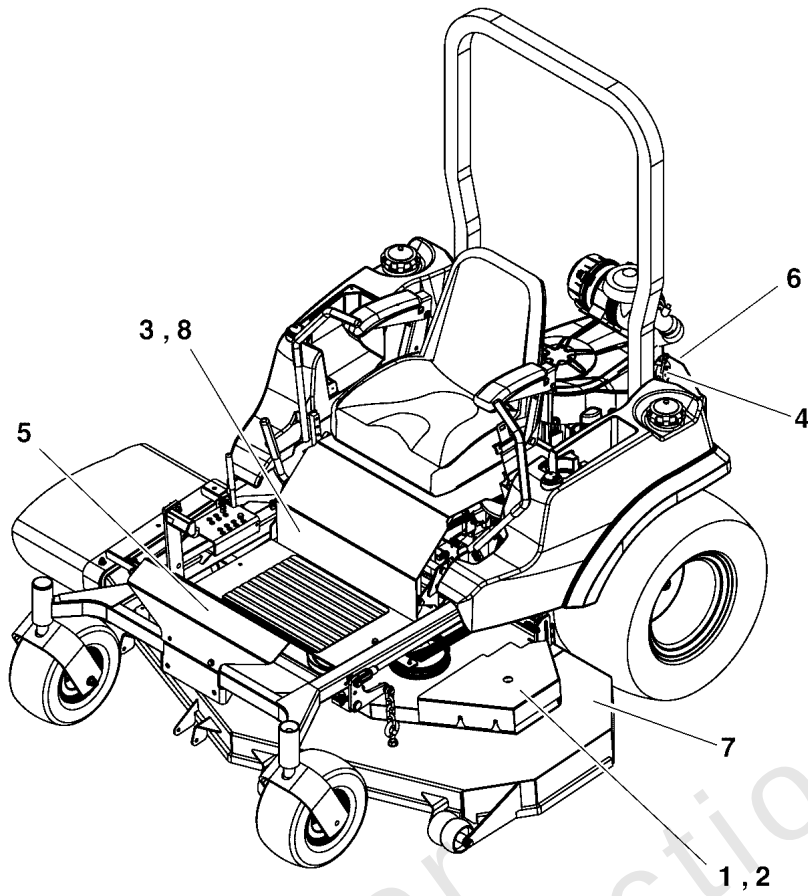
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**61" Mower Deck Group - Rollers S/N: 2017954955 & Below**

| REF NO | PART NO    | QTY | DESCRIPTION                            |
|--------|------------|-----|----------------------------------------|
| 0010   | 1714760    | 6   | WHEEL- 2.00 WIDE 3.88 DIA 0.531ID POLY |
| 0020   | 5025440    | 4   | WASHER, 1/2" GD9 YZ                    |
| 0030   | 5046586    | 2   | SPACER, .38 X .50 X 5.06, CZ           |
| 0040   | 5025100    | 4   | NUT, Hex, Side Lock, 3/8-16            |
| 0050   | 5025013X28 | 2   | BOLT, 3/8-16 X 3-1/2" GD5 CZ           |
| 0060   | 5025156    | 4   | WASHER, 3/8 SAE                        |
| 0070   | 5104675    | 2   | SPACER, .38 X .50 X 2.50, CZ           |
| 0080   | 5047027    | 2   | SPACER, .51 X .75 X .56, PM, CZ        |
| 0090   | 5025013X48 | 2   | BOLT, 3/8-16 X 6" GD5 CZ               |

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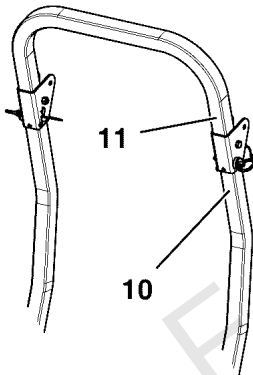
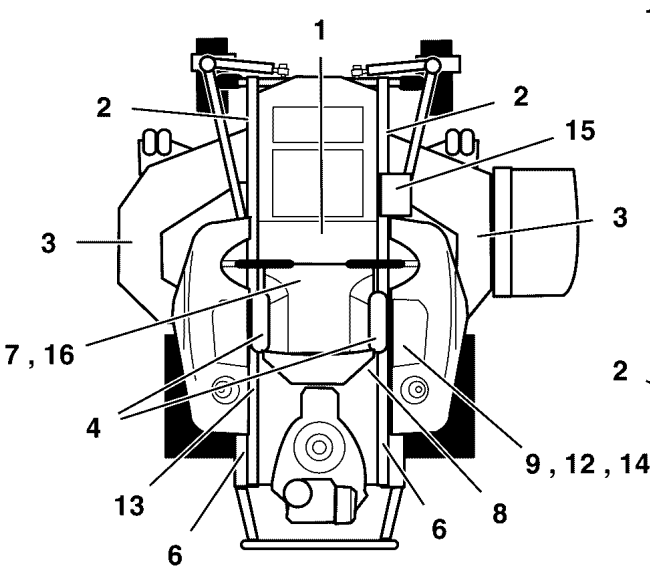
1 — 61"  
2 — 72"



**Decal Group - Brand & Model S/N: 2016501344 & Above**

| REF NO | PART NO | QTY | DESCRIPTION                                                                      |
|--------|---------|-----|----------------------------------------------------------------------------------|
| 1      | 5022813 | 1   | DECAL, 61<br>-(61" Models)                                                       |
| 2      | 5022814 | 1   | DECAL, 72<br>-(72" Models)                                                       |
| 3      | 5104015 | 1   | DECAL, SNAPPER PRO, S200XT (2014)                                                |
| 4      | -----   | 1   | NO LONGER AVAILABLE - LABEL, BRIGGS & STRATTON LOGO                              |
| 5      | 5104025 | 1   | DECAL, SNAPPER PRO LOGO, LARGE                                                   |
| 6      | 5104024 | 1   | DECAL, SNAPPER PRO LOGO, LARGE                                                   |
| 7      | 5102210 | 1   | DECAL, iCD CUTTING SYSTEM                                                        |
| 8      | 5104502 | 1   | DECAL, MODEL SERIES, S200XT, EFI<br>-(Models with Briggs & Stratton EFI engines) |

5301770A



**WARNING**

**Avoid serious injury or death**

- Read operator's manual before using this product.
- Do NOT operate this machine unless you are trained.
- Know the location and function of all controls.
- Keep safety devices (guards, shields, switches, etc.) in place and working.
- Remove objects that could be thrown by the blade.
- Be sure blades and engine are stopped before placing hands or feet near blades.
- When leaving machine, shut off, remove key and set parking brake.

**Fire Hazard**

Gasoline is flammable. Debris is combustible.

- Allow engine to cool for at least 3 minutes before refueling.
- Keep unit cleaned of debris.
- This equipment may create sparks that can start fires around dry vegetation. A spark arrester may be required. Contact local fire agencies for regulations relating to fire prevention requirements.

**DANGER**

**Amputation hazard**

Rotating blades cut off arms and legs.

- Stop the mower when children or others are near.
- Do not carry riders (especially children) even with the blades off. They may fall off or return for another ride when you are not expecting it.
- Look down, behind and to the side before changing directions.

**Loss of control and roll-over hazard**

Operating on slopes can be hazardous and cause loss of control and roll-overs.

- Avoid sudden turns or rapid speed changes.
- Reduce speed and use extreme caution on slopes.
- Go across slopes, NOT up and down.
- Do not operate on slopes over 15 degrees.
- If machine stops forward motion on a slope, stop the blades and drive slowly off the slope.

**Water, retaining walls and drop-off hazards**

Wheels dropping over edges may result in serious injury, death or drowning.

- Do NOT operate near water, retaining walls or drop-offs.
- Give yourself a minimum of two mower widths of clearance around these hazards.

**Wet or soft slope hazard**

Wet or soft slopes can cause sliding and loss of control.

- Do NOT operate on slopes when grass is wet.
- Do NOT operate on slopes when soil is soft (such as after heavy rains).

**WARNING**

**PINCH POINT**

To avoid injury from loaded spring, read operator's manual before removing spring.

**DANGER**

**Amputation and thrown objects hazard**

- Keep hands and feet away from deck.
- Do not operate mower unless discharge chute or entire grass catcher is in its proper place.

**WARNING**

**Amputation and Pinch Point Hazard**

To avoid injury from rotating parts, stay clear of parts and keep all shields and guards in place.

**WARNING**

**Avoid serious injury or death from rollover.**

Do not operate without the rollbar installed and operational.

**Ignition System (Gasoline Models)**

This spark ignition system complies with Canadian standard ICES-002

ACN 006 576 656

**HYDRAULIC OIL RESERVOIR**

USE SAE 20W-50 MOTOR OIL



**WARNING**

**AVOID SERIOUS INJURY OR DEATH FROM ROLL OVER:**

Keep roll bar in the raised position and use seat belt.

THERE IS NO ROLL OVER PROTECTION WHEN THE ROLL BAR IS DOWN

Lower the roll bar only when necessary and NEVER remove it.

Do NOT use seat belt when the roll bar is down.

Raise the roll bar as soon as clearance permits.

Do NOT jump off if mower tips.

Read and follow all operating instructions and warnings in the operator's manual.

**WARNING**

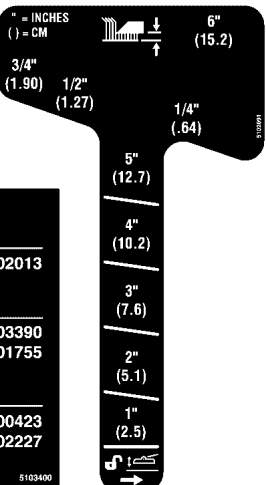
**LOW OVERHANGING OBSTACLES HAZARD**

Check for overhead clearances before driving under any objects. Do NOT allow roll bar to contact low overhanging obstacles, such as tree branches and guide wires.

|            |                |            |           |
|------------|----------------|------------|-----------|
| Key Switch | Charge Circuit | PTO Clutch | Auxiliary |
| 20A        | 20A            | 20A        | 20A       |

|       |           |            |      |
|-------|-----------|------------|------|
| Spare | Auxiliary | PTO Clutch | Main |
| 20A   | 15A       | 15A        | 20A  |

| Belts & Blades  |         |
|-----------------|---------|
| Tractor         |         |
| Pump Drive Belt | 5102013 |
| 61" Mower       |         |
| Deck Drive Belt | 5103390 |
| Mower Blade     | 5101755 |
| 72" Mower       |         |
| Deck Drive Belt | 5100423 |
| Mower Blade     | 5102227 |



**CAUTION**

**ROLL OVER PROTECTIVE STRUCTURE**

To maintain operator protection and roll bar certification:

Replace a damaged roll bar, do NOT attempt to repair or modify.

Any alteration of the roll bar must be approved by the manufacturer.

DO NOT exceed the machine weight rating of the roll bar.

**Decal Group - Safety & Operation S/N: 2017681136 & Below**

| REF NO | PART NO | QTY | DESCRIPTION                                                                      |
|--------|---------|-----|----------------------------------------------------------------------------------|
| 1      | 5103595 | 1   | DECAL, MAIN SAFETY                                                               |
| 2      | 5061245 | 2   | DECAL, PINCH POINT                                                               |
| 3      | 7101665 | 2   | DECAL, DANGER DO NOT OPERATE W/O DEFLECT                                         |
| 4      | 5103184 | 2   | DECAL, WARNING, HAND IN BELT, ENG ONLY                                           |
| 5      | 5103619 | 1   | DECAL, MANUAL AVAIL IN SPANISH                                                   |
| 6      | 5100683 | 2   | DECAL, WARNING, ROLL BAR<br>-(Located behind the ROPS on the frame of the unit.) |
| 7      | 5102090 | 1   | DECAL, TRANSAXLE RELEASE, S200XT<br>-(Located underneath the seat plate.)        |
| 8      | 5100342 | 1   | DECAL, FUEL VALVE<br>-(Dual Fuel Tank Models Only)                               |
| 9      | 5100280 | 1   | DECAL, THROTTLE CONTROL                                                          |
| 10     | -----   | 1   | ORDER PART NUMBERS 51004082 & 5104083<br>-(SV)                                   |
| 11     | 5100405 | 1   | DECAL, WARNING & CAUTION, ROPS<br>-(SV)                                          |
| 12     | 5048970 | 1   | DECAL, IGNITION SWITCH                                                           |
| 13     | 5100957 | 1   | DECAL, HYDRAULIC OIL, SAE 20W50<br>-(Located by the hydraulic tanks.)            |
| 14     | 5046503 | 1   | DECAL, FUSE LOCATION, 20-20-20-20<br>-(S/N: 2016950123 & Below)                  |
| 14     | 5104043 | 1   | DECAL, FUSE LOCATION, 20-15-15-20<br>-(S/N: 2016950123 & Above)                  |
| 15     | 5102091 | 1   | DECAL, DECK HEIGHT, 1-1/2 TO 6, S200XT                                           |
| 16     | 5103400 | 1   | DECAL, BELT & BLADE, S200XT<br>-(Located underneath the seat plate.)             |

**Deck Lift Group S/N: 2017681136 & Below**

Note: Unless noted otherwise, use the standard torque specifications

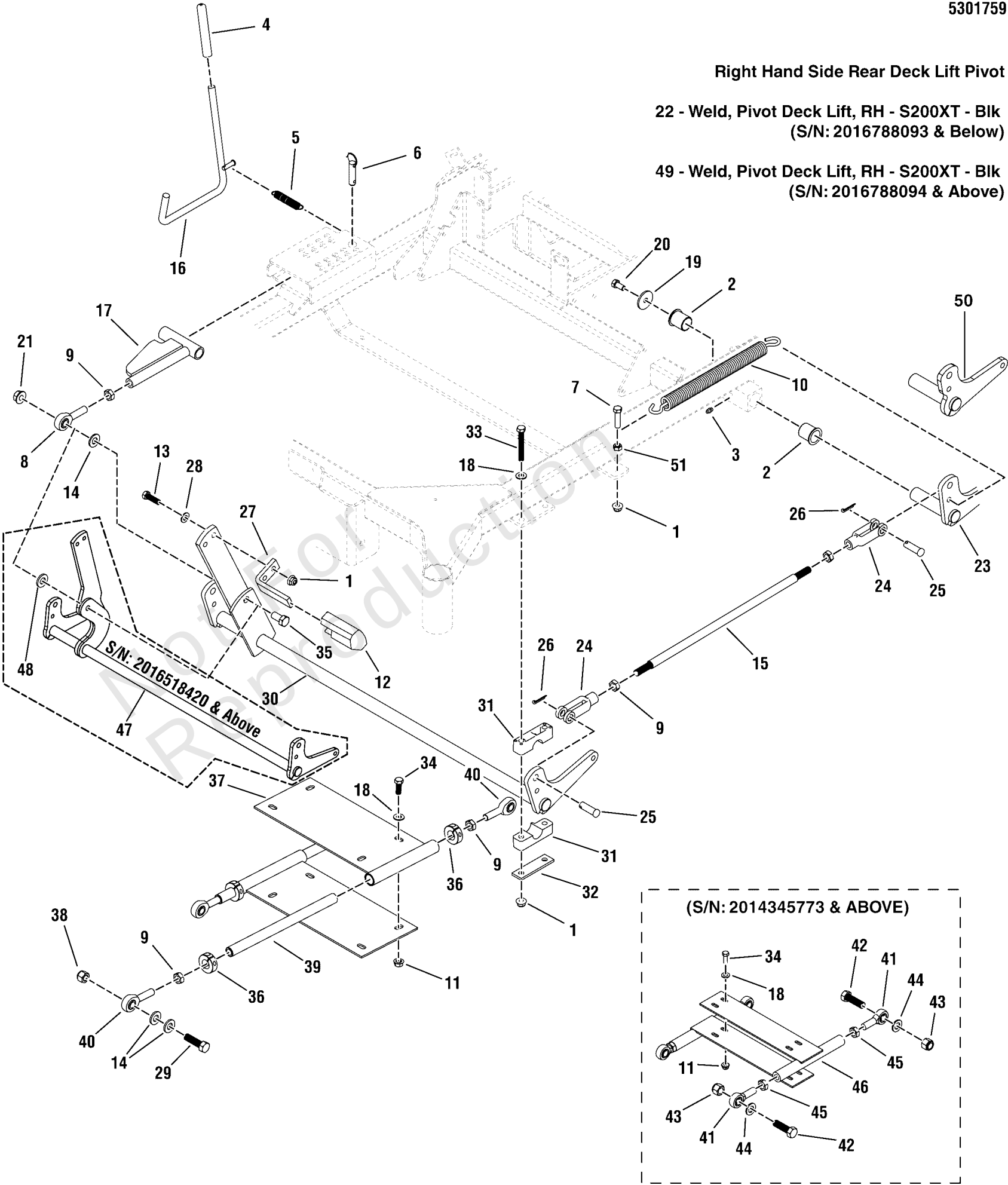
Mfg. No: 5901423

5301759

**Right Hand Side Rear Deck Lift Pivot**

22 - Weld, Pivot Deck Lift, RH - S200XT - Blk  
(S/N: 2016788093 & Below)

49 - Weld, Pivot Deck Lift, RH - S200XT - Blk  
(S/N: 2016788094 & Above)



## Deck Lift Group S/N: 2017681136 & Below

| REF NO | PART NO    | QTY | DESCRIPTION                                                            |
|--------|------------|-----|------------------------------------------------------------------------|
| 1      | 5025394    | 8   | NUT, 3/8 - 16 HEX NYLOCK FLANGE                                        |
| 2      | 5023343    | 4   | BUSHING, 1.00 X 1.13 X 1.38, Plastic                                   |
| 3      | 5020095    | 2   | GREASE FITTING, 1/4-28 Straight                                        |
| 4      | 5021880    | 1   | GRIP, FOAM, .475 X 4.35 X .095                                         |
| 5      | 5020639    | 1   | SPRING-EXT, .500 OD X 3.50 LG X .058 WR                                |
| 6      | 5023498    | 1   | PIN, HITCH, 1/2 X 2.00 OAL, YP                                         |
| 7      | 5025013X12 | 2   | BOLT, 3/8-16 X 1-1/2" GD5 CZ                                           |
| 8      | 5022434    | 1   | BALL JOINT, 1/2-20, MALE                                               |
| 9      | 5025089    | 9   | NUT, 1/2-20 Hex Jam<br>-(S/N: 2014345773 & ABOVE USE QTY. 5)           |
| 10     | 5023355    | 2   | SPRING-EXT, 1.00 ODX13.25LGX.177WR, BLK                                |
| 11     | 5025128    | 6   | NUT, 3/8-16 Hex Large Serrated Flange                                  |
| 12     | 5104262    | 1   | PEDAL, Rubber                                                          |
| 13     | 5025013X10 | 2   | BOLT, 3/8-16 X 1-1/4" GD5 CZ                                           |
| 14     | 5025158    | 9   | WASHER, 1/2 SAE<br>-(S/N: 2014345773 - 2016518419; USE QTY. 1)         |
| 15     | 5103758    | 2   | ROD, DECK LIFT, 19.25, CZ                                              |
| 16     | 5408305A   | 1   | WELD, ROD DECK LIFT - BLK                                              |
| 17     | 5402757D   | 1   | WELD, DECK ADJUST LINK - SNP RED                                       |
| 18     | 5025156    | 8   | WASHER, 3/8 SAE                                                        |
| 19     | 5100548    | 2   | WASHER, .390 X 1.50 X .109, YZ                                         |
| 20     | 5025443    | 2   | BOLT, 3/8-16 X 3/4, PLT W/PATCH                                        |
| 21     | 5025396    | 5   | NUT, Hex Flange, Nylock, 1/2-13                                        |
| 22     | 5405359A   | 1   | WELD, PIVOT DECK LIFT, RH - S200XT - BLK<br>-(S/N: 2016788093 & BELOW) |
| 23     | 5405360A   | 1   | WELD, PIVOT DECK LIFT, LH - S200XT - BLK<br>-(S/N: 2016788093 & BELOW) |
| 24     | 5023174    | 4   | CLEVIS, 1/2-20, STEEL, CLEAR ZINC                                      |
| 25     | 5025328X12 | 4   | PIN, CLEVIS, 1/2 X 1-1/2, PLATED                                       |
| 26     | 5025203X6  | 4   | * PIN, COTTER, 1/8" X 3/4                                              |
| 27     | 5061569A   | 1   | PEDAL, FOOT - BLK                                                      |
| 28     | 5025293    | 2   | WASHER, 3/8" GR. 9 FLAT                                                |
| 29     | 5025018X14 | 4   | BOLT, 1/2-20 X 1-3/4" GD8 CZ<br>-(S/N: 2014345772 & BELOW)             |
| 30     | 5405280D   | 1   | WELD, DECK LIFT SHAFT, S200XT - RED<br>-(S/N: 2016518419 & BELOW)      |
| 31     | 5100634    | 4   | PIVOT BLOCK, PLASTIC                                                   |
| 32     | 5403925A   | 2   | PLATE, PIVOT BLOCK SUPPORT - BLK                                       |
| 33     | 5025013X22 | 4   | BOLT, 3/8-16 X 2-3/4" GD5 CZ                                           |
| 34     | 5025013X8  | 4   | BOLT, 3/8-16 X 1" GD5 CZ                                               |
| 35     | 5025017X18 | 1   | BOLT, 1/2-13 X 2-1/4" GD5 CZ                                           |
| 36     | 5010114    | 4   | COLLAR, 3/4" Split<br>-(S/N: 2014345772 & BELOW)                       |
| 37     | 5400647A   | 2   | WELD, DECK STABILIZER - BLK<br>-(S/N: 2014345772 & BELOW)              |
| 38     | 5025098    | 4   | NUT, Hex, Nylon Lock, 1/2-20<br>-(S/N: 2014345772 & BELOW)             |
| 39     | 5100155    | 2   | SHAFT, DECK STABILIZER<br>-(S/N: 2014345772 & BELOW)                   |
| 40     | 5102374    | 4   | BALL JOINT, 1/2" MALE, EXTRA CAPACITY<br>-(S/N: 2014345772 & BELOW)    |
| 41     | 5022039    | 4   | BALL JOINT, 3/4-16, MALE<br>-(S/N: 2014345773 & ABOVE)                 |
| 42     | 5025265X20 | 4   | BOLT, 3/4-16 X 2-1/2" YZ GD5<br>-(S/N: 2014345773 & ABOVE)             |

**Deck Lift Group S/N: 2017681136 & Below**

Note: Unless noted otherwise, use the standard torque specifications

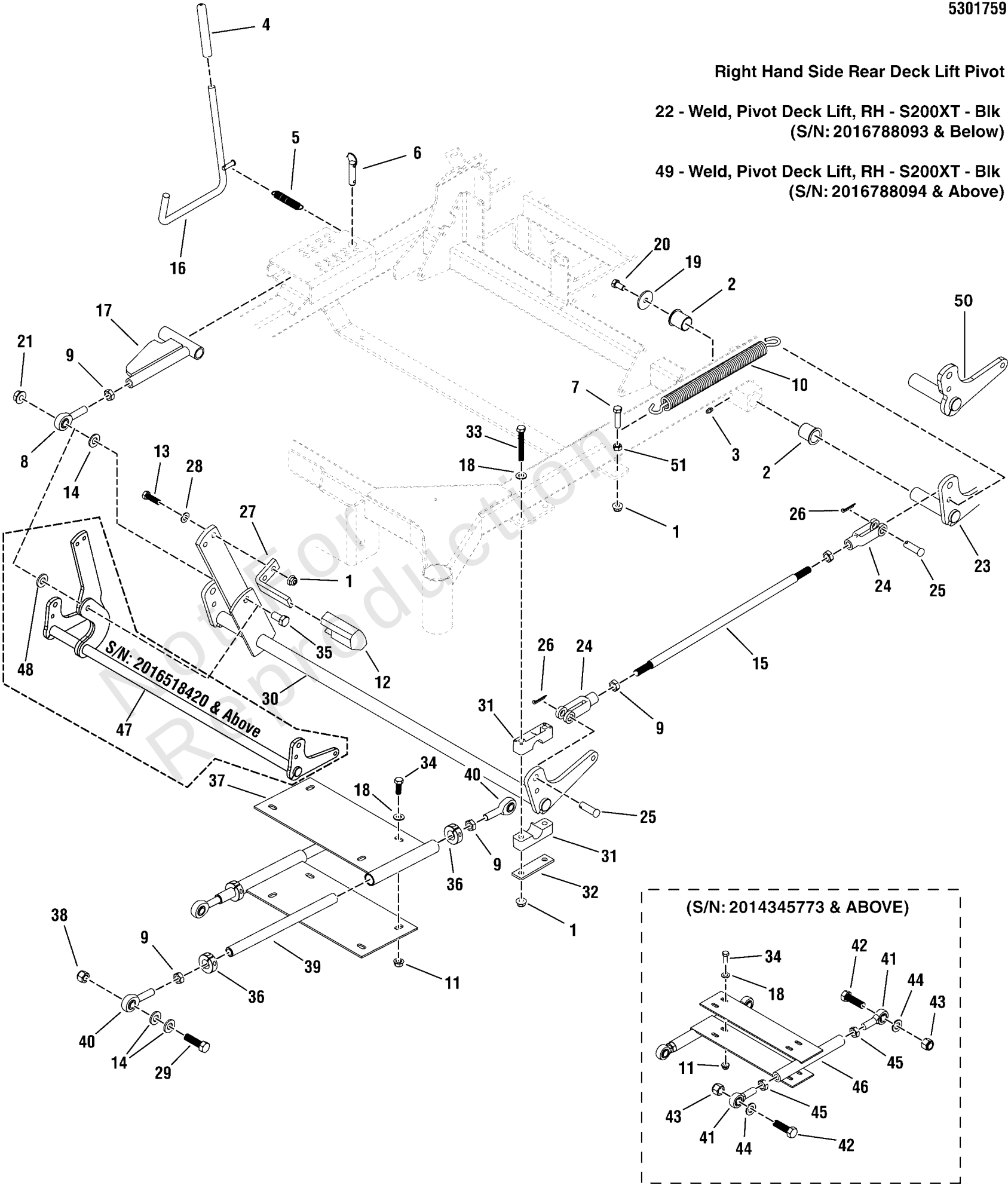
Mfg. No: 5901423

5301759

**Right Hand Side Rear Deck Lift Pivot**

**22 - Weld, Pivot Deck Lift, RH - S200XT - Blk  
(S/N: 2016788093 & Below)**

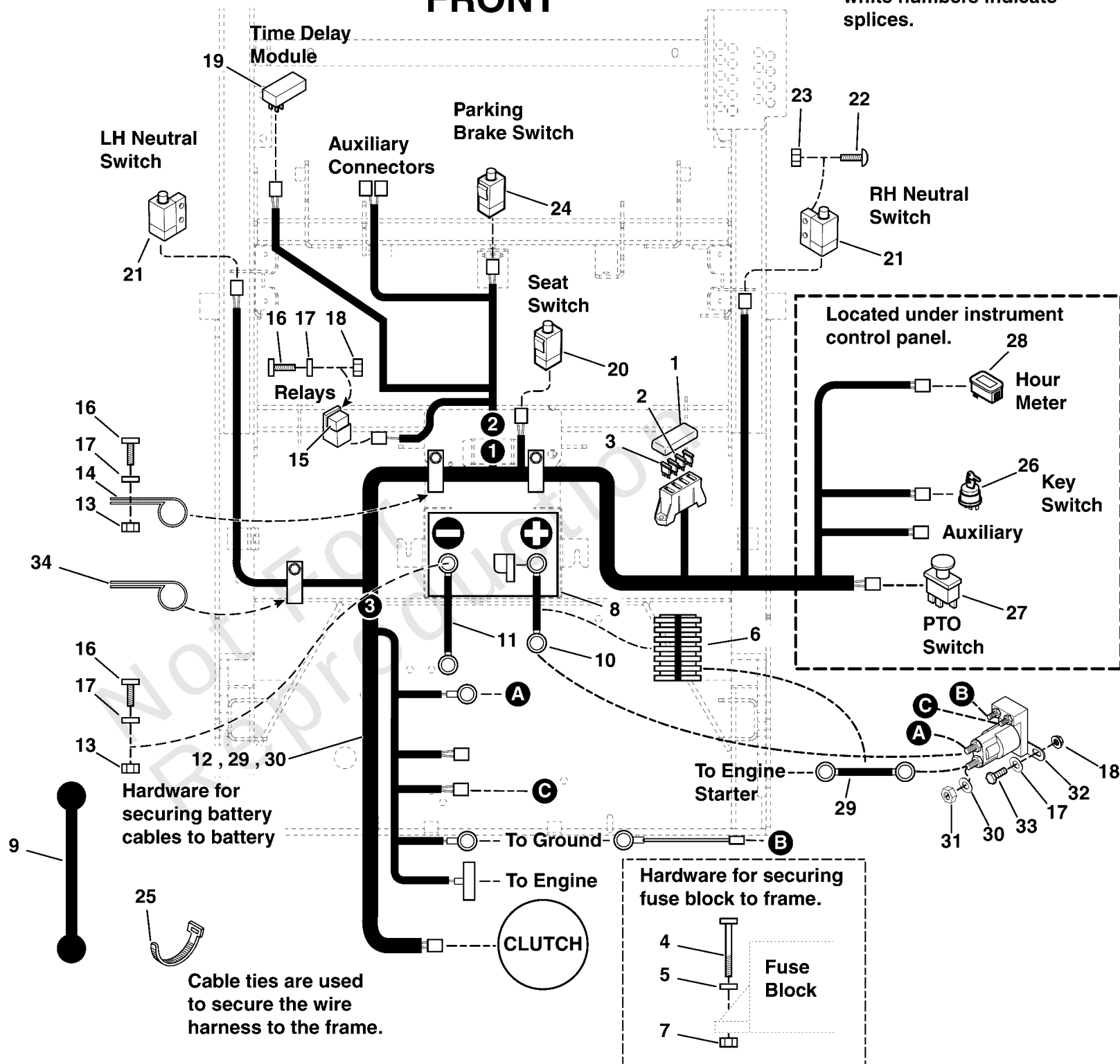
**49 - Weld, Pivot Deck Lift, RH - S200XT - Blk  
(S/N: 2016788094 & Above)**



**Deck Lift Group S/N: 2017681136 & Below**

| REF NO | PART NO  | QTY | DESCRIPTION                                                            |
|--------|----------|-----|------------------------------------------------------------------------|
| 43     | 5025284  | 4   | NUT, Hex, Nylon Lock, 3/4-16<br>-(S/N: 2014345773 & ABOVE)             |
| 44     | 5025160  | 4   | WASHER, 3/4 SAE<br>-(S/N: 2014345773 & ABOVE)                          |
| 45     | 5025093  | 4   | NUT, Hex, Jam, 3/4-16<br>-(S/N: 2014345773 & ABOVE)                    |
| 46     | 5406832A | 1   | WELD, DECK STABILIZER, IS2500Z-246 - BLK<br>-(S/N: 2014345773 & ABOVE) |
| 47     | 5411187D | 1   | WELD, DECK LIFT, 200XT-61 - RED<br>-(S/N: 2016518420 & ABOVE)          |
| 48     | 5100520  | 1   | SPACER, .52 X 1.00 X .22, PM, CZ<br>-(S/N: 2016518420 & ABOVE)         |
| 49     | 5412630A | 1   | WELD, PIVOT, DECK LIFT, LH, 200XT - BLK<br>-(S/N: 2016788094 & ABOVE)  |
| 50     | 5412629A | 1   | WELD, PIVOT, DECK LIFT, LH - 200XT - BLK<br>-(S/N: 2016788094 & ABOVE) |
| 51     | 5025084  | 2   | NUT, 3/8-16 HEX JAM                                                    |

**1** Black circles with white numbers indicate splices.



**Electrical Group S/N: 2016950123 - 2017681136**

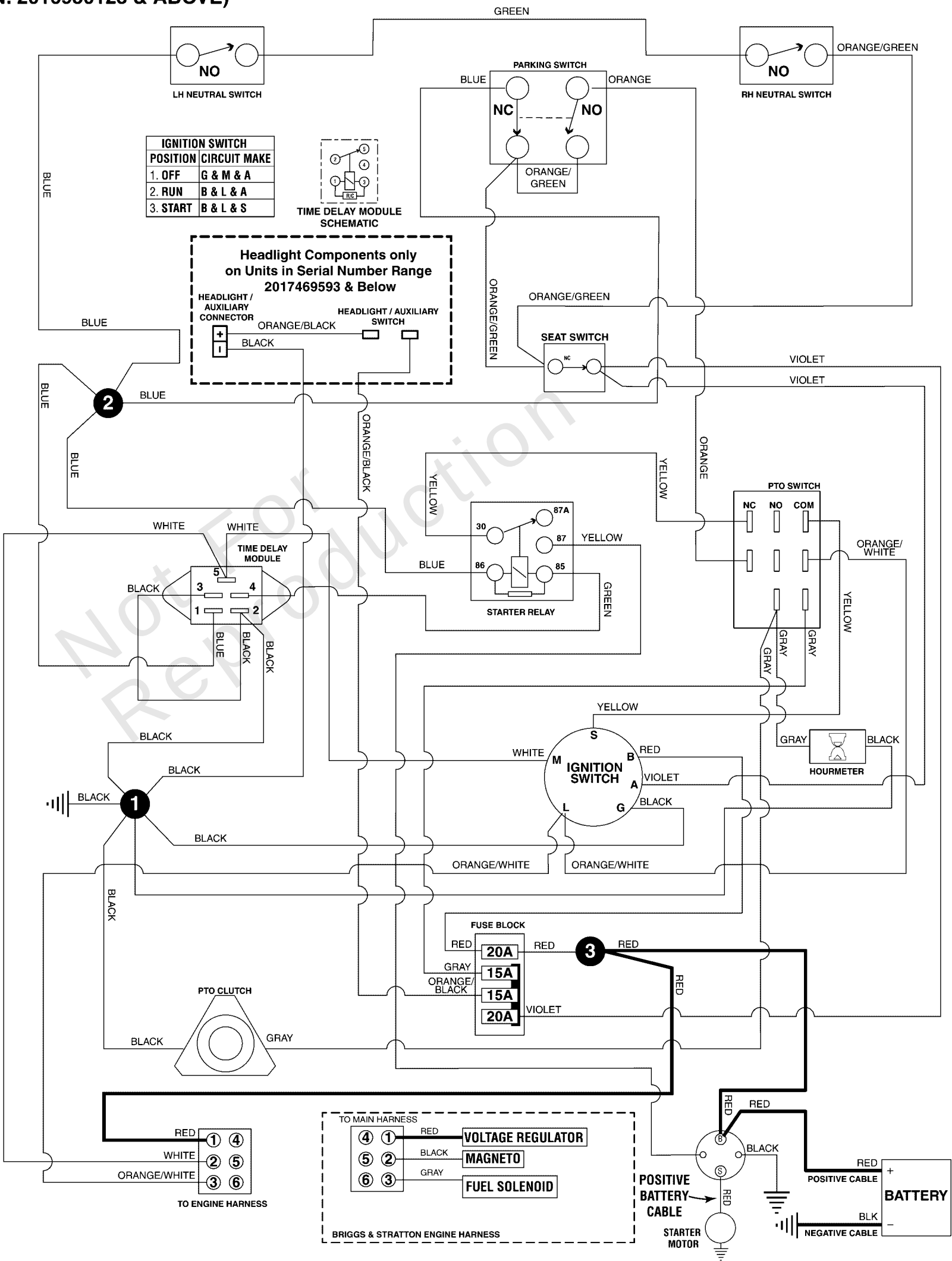
| REF NO | PART NO    | QTY | DESCRIPTION                                                   |
|--------|------------|-----|---------------------------------------------------------------|
| 1      | 5022805    | 1   | COVER, VINYL FUSEBLOCK                                        |
| 2      | 5101935    | 2   | FUSE, ATO-15 (15 AMP)(SV)                                     |
| 3      | 5021603    | 2   | FUSE, ATO-20 (20 AMP)(SV)                                     |
| 4      | 5025270X16 | 2   | SCREW, #10-24 X 2 ROUND PHILLIPS                              |
| 5      | 5023499    | 5   | WASHER, #10 SAE                                               |
| 6      | 5050927X17 | 1   | WIRE LOOM, 3/8 ID X 17 IN                                     |
| 7      | 5025271    | 5   | NUT, #10-24 HEX NYLON LOCK                                    |
| 8      | -----      | 1   | BATTERY, 11U1L, 350 CCA                                       |
| 9      | 1722009    | 1   | STRAP-BLACK RUBB                                              |
| 10     | 5047690    | 1   | BATTERY CABLE, NEG, 14, 5/16-13/32                            |
| 11     | 5047136    | 1   | BATTERY CABLE, POS, 15, 1/4-5/16                              |
| 12     | 5413230    | 1   | WIRE HARNESS, S200XT M49 VANGUARD                             |
| 13     | 5025391    | 4   | NUT, 1/4-20 HEX NYLOCK FLANGE                                 |
| 14     | 5021500    | 4   | CLAMP, VINYL INSULATED                                        |
| 15     | 5021766    | 1   | RELAY, 12V, 40A                                               |
| 16     | 5025010X6  | 6   | BOLT, 1/4-20 X 3/4 GD5 CZ                                     |
| 17     | 5025154    | 8   | WASHER, 1/4 SAE                                               |
| 18     | 5025126    | 4   | NUT, 1/4-20 HEX SERR. FLANGE                                  |
| 19     | 5023310    | 1   | MODULE, TIME DELAY                                            |
| 20     | 5022198    | 1   | SWITCH, PLUNGER, NO/NO SNAP-IN                                |
| 21     | 5021451    | 2   | SWITCH, PLUNGER, N.O.                                         |
| 22     | 5025179X6  | 5   | SCREW, #10-24 X 3/4 ROUND PHILLIPS                            |
| 23     | 5025029    | 4   | NUT, #10-24 HEX                                               |
| 24     | 7022886    | 1   | SWITCH, DP NO/NC SNAP-IN                                      |
| 25     | 5021029    | 9   | TIE, SELF-LOCKING, 12"                                        |
| 26     | -----      | 1   | SWITCH, IGNITION, 6 POST (SEE INSTRUMENT CONTROL PANEL GROUP) |
| 27     | -----      | 1   | SWITCH, BLADE ENGAGEMENT (SEE INSTRUMENT CONTROL PANEL GROUP) |
| 28     | -----      | 1   | HOUR METER (SEE INSTRUMENT CONTROL PANEL GROUP)               |
| 29     | 5044471    | 1   | BATTERY CABLE, POS, 15, 1/4-5/16                              |
| 30     | 5023217    | 2   | WASHER, 5/16 LIGHT LOCK (SV)                                  |
| 31     | 5023216    | 2   | NUT, 5/16-24 JAM (SV)                                         |
| 32     | 1724815    | 1   | SOLENOID-4 POLE 12 VOLT DC (TROMBETTA)                        |
| 33     | -----      | 2   | HHCS, 1/4-20 X 0.625, GR5, ZINC/CLEAR                         |
| 34     | 5101932    | 1   | CLAMP, VINYL INSULATED, .625                                  |

Electrical Schematic - Charging Circuit S/N: 2016950123 - 2017681136

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5413318 / S200XT MAIN WIRE HARNESS - BRIGGS & STRATTON COMMERCIAL TURF ENGINES  
(S/N: 2016950123 & ABOVE)



*Electrical Schematic - Charging Circuit S/N: 2016950123 - 2017681136*

| REF NO  | PART NO | QTY | DESCRIPTION                       |
|---------|---------|-----|-----------------------------------|
| 5413318 | 5413318 | 1   | WIRE HARNESS S200XT B&S COMM TURF |

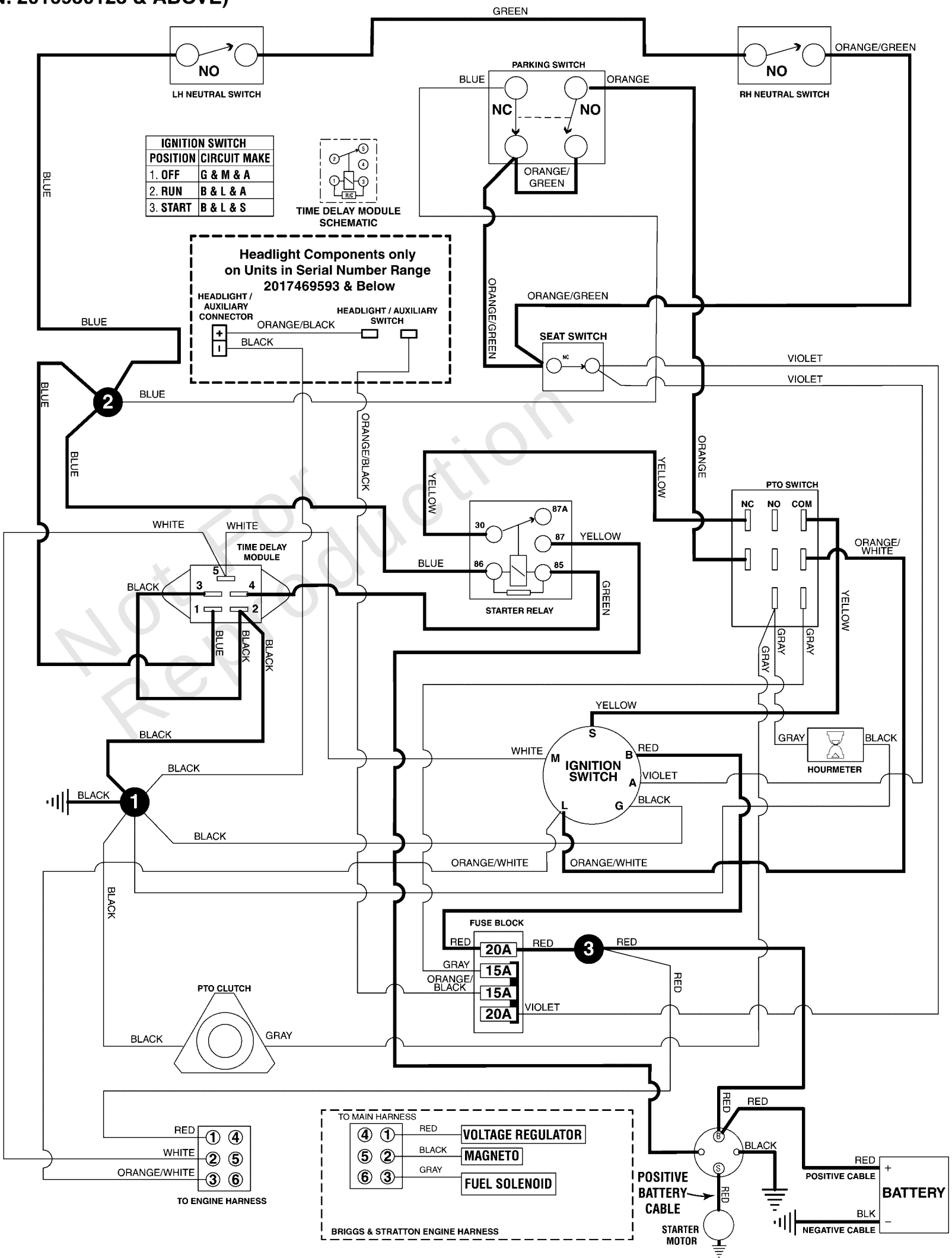
Not For Reproduction

Electrical Schematic - Cranking Circuit S/N: 2016950123 - 2017681136

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5413318 / S200XT MAIN WIRE HARNESS - BRIGGS & STRATTON COMMERCIAL TURF ENGINES (S/N: 2016950123 & ABOVE)

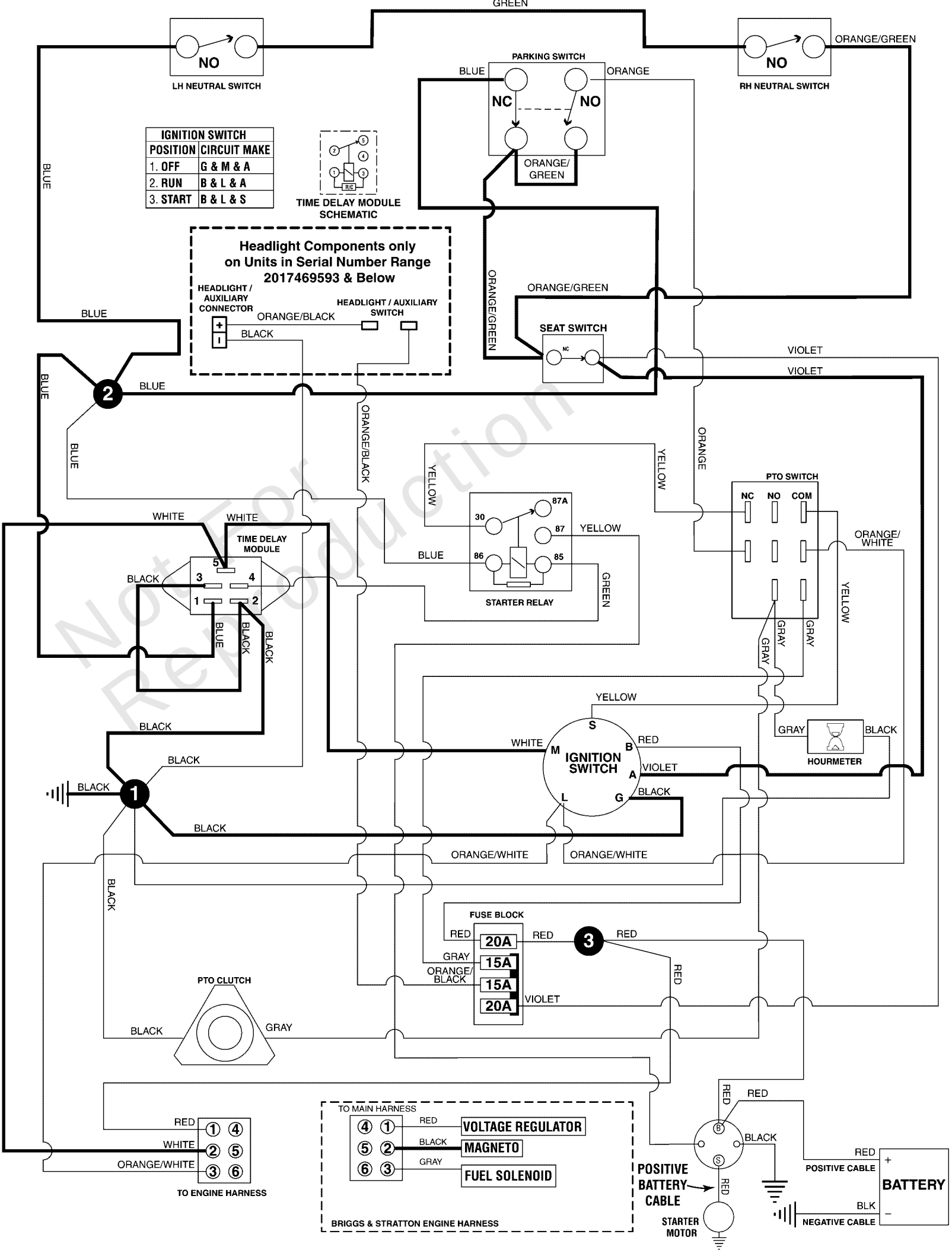


*Electrical Schematic - Cranking Circuit S/N: 2016950123 - 2017681136*

| REF NO | PART NO | QTY | DESCRIPTION |
|--------|---------|-----|-------------|
|--------|---------|-----|-------------|

Not For Reproduction

5413318 / S200XT MAIN WIRE HARNESS - BRIGGS & STRATTON COMMERCIAL TURF ENGINES (S/N: 2016950123 & ABOVE)



| REF NO | PART NO | QTY | DESCRIPTION |
|--------|---------|-----|-------------|
|--------|---------|-----|-------------|

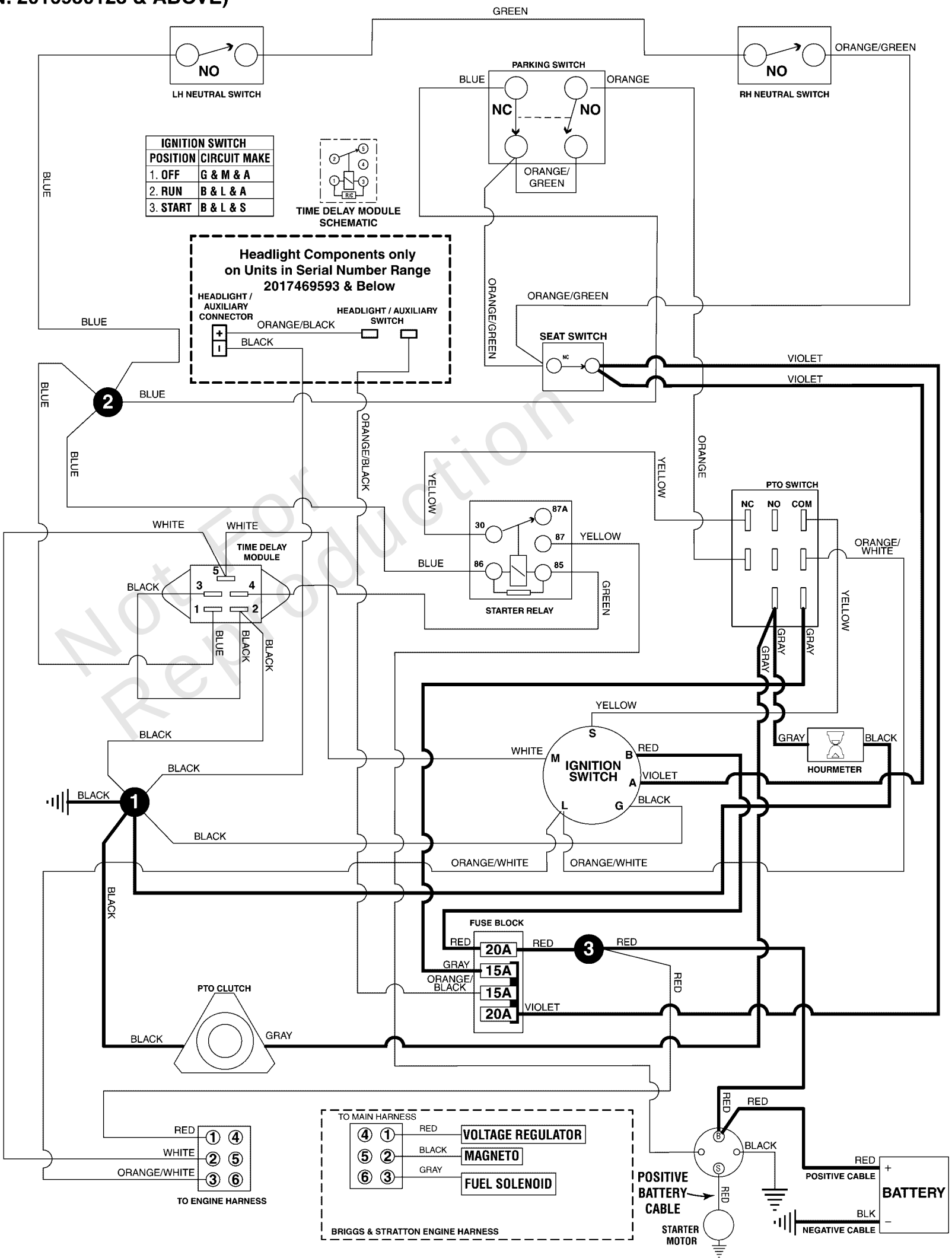
Not For Reproduction

Electrical Schematic - PTO Clutch Circuit S/N: 2016950123 - 2017681136

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5413318 / S200XT MAIN WIRE HARNESS - BRIGGS & STRATTON COMMERCIAL TURF ENGINES (S/N: 2016950123 & ABOVE)

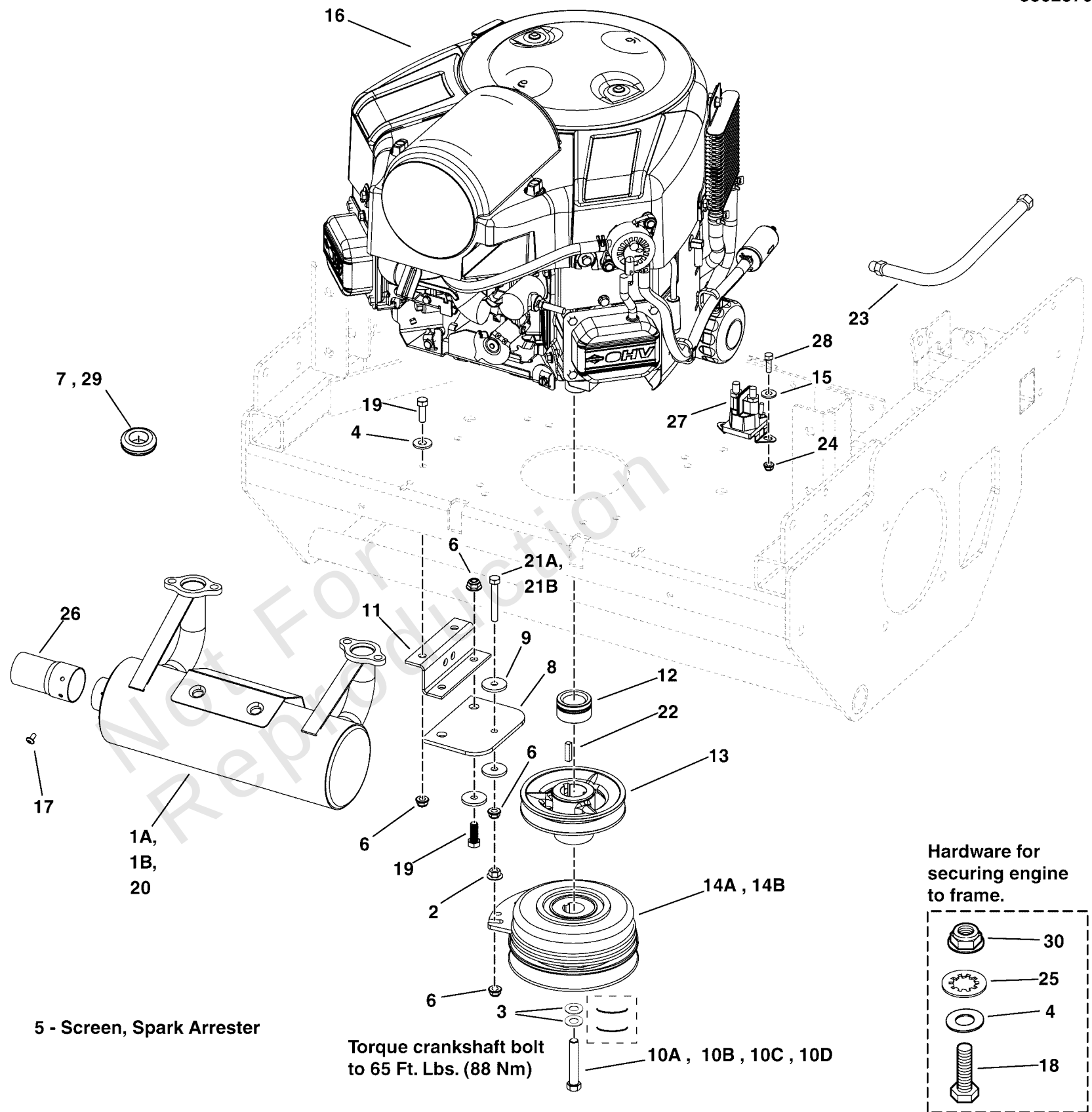


*Electrical Schematic - PTO Clutch Circuit S/N: 2016950123 - 2017681136*

| REF NO | PART NO | QTY | DESCRIPTION |
|--------|---------|-----|-------------|
|--------|---------|-----|-------------|

Not For Reproduction

5302879



**Engine & PTO Group S/N: 2017681136 & Below**

| REF NO | PART NO    | QTY | DESCRIPTION                                                                                                                   |
|--------|------------|-----|-------------------------------------------------------------------------------------------------------------------------------|
| 1a     | 5100907    | 1   | MUFFLER, B&S<br>-(49L9770125G5 Engine - S/N: 2016294925 & Below)                                                              |
| 1b     | 5100907    | 1   | MUFFLER, B&S<br>-(49M9770114G5 Engine - S/N: 2016409321 & Below)(Was 696116)                                                  |
| 2      | 5025139    | 1   | NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)                                                                                      |
| 3      | 5025585    | 2   | BELLEVILLE WASHER 1.1875 X .442 X .089<br>-(S/N: 2015745414 & Above)                                                          |
| 4      | 5025155    | 6   | WASHER, 5/16" SAE                                                                                                             |
| 5      | 842859     | 1   | SCREEN, SPARK ARRESTER<br>-(Not Shown)                                                                                        |
| 6      | 5025392    | 6   | NUT, 5/16-18 HEX NYLOCK FLANGE                                                                                                |
| 7      | 5021379    | 1   | GROMMET, 7/8<br>-(S/N: 2016499656 & Below)                                                                                    |
| 8      | 5043636    | 1   | CLUTCH ANCHOR PAD                                                                                                             |
| 9      | 5044617    | 4   | WASHER, .34 X 1.25 X 10 GA                                                                                                    |
| 10a    | 5102865    | 1   | BOLT, CRANKSHAFT, 7/16-20 X 2-3/4, GD8<br>-(61" Models - S/N: 2015745414 & Above)                                             |
| 10b    | 5102864    | 1   | BOLT, CRANKSHAFT, 7/16X2-1/2<br>-(61" Models - S/N: 2015745413 & Below)                                                       |
| 10c    | 5103300    | 1   | BOLT, CRANKSHAFT, 7/16X3-1/4<br>-(72" Models - S/N: 2015745414 & Above)                                                       |
| 10d    | 5102866    | 1   | BOLT, CRANKSHAFT, 7/16-20 X 3, GD8<br>-(72" Models - S/N: 2015745413 & Below)                                                 |
| 11     | 5414825A   | 1   | ANCHOR, CLUTCH - BLK                                                                                                          |
| 12     | 5100926    | 1   | SPACER, 1.13 X 1.75 X 1.35, YZ                                                                                                |
| 13     | 5021682    | 1   | PULLEY, 4.75 OD X 1-1/8 BORE, BC-48                                                                                           |
| 14a    | 5105090    | 1   | * CLUTCH, 5218-134, WARNER<br>-(61" Models)                                                                                   |
| 14b    | 5101780    | 1   | *CLUTCH, WARNER ELECTRIC CMS250<br>-(72" Models)                                                                              |
| 15     | 5025154    | 2   | WASHER, 1/4 SAE                                                                                                               |
| 16     | -----      | 1   | ENGINE, B&S, COMM TURF                                                                                                        |
| 17     | 5025470    | 2   | SCREW,SELF-TAP,#8-32 X 3/8,WASH HEX, CZ                                                                                       |
| 18     | 5025025X14 | 4   | BOLT, 5/16-24 X 1-3/4, GD8                                                                                                    |
| 19     | 5025011X8  | 4   | BOLT, 5/16-18 X 1 GD5 YZ                                                                                                      |
| 20     | 593249     | 1   | MUFFLER, RIGHT OUTLET ASSY<br>-(49L9770125G5 Engine - S/N: 2016294926 & Above)(49M9770114G5 Engine - S/N: 2016409322 & Above) |
| 21a    | 5025055X18 | 1   | BOLT, 5/16-18 X 2-1/4 TFL, GD5 YZ<br>-(61" Models)                                                                            |
| 21b    | 5025055X20 | 1   | BOLT, 5/16-18 X 2-1/2 TFL, GD5 YZ<br>-(72" Models)                                                                            |
| 22     | 5050407X10 | 1   | KEY, 1/4 SQ. X 1.25                                                                                                           |
| 23     | 5048681    | 1   | HOSE, OIL DRAIN                                                                                                               |
| 24     | 5025126    | 2   | NUT, 1/4-20 HEX SERR. FLANGE                                                                                                  |
| 25     | 5025188    | 4   | WASHER, 5/16 INT. TOOTH LOCK                                                                                                  |
| 26     | 5104348    | 1   | EXTENSION, TAILPIPE, 3" - BLACK                                                                                               |
| 27     | 1724815    | 1   | SOLENOID-4 POLE 12 VOLT DC (TROMBETTA)                                                                                        |
| 28     | -----      | 2   | HHCS, 1/4-20 X 0.625, GR5, ZINC/CLEAR                                                                                         |
| 29     | 5103944    | 1   | GROMMET, 7/8"ID, 1/4" THICK STK<br>-(S/N: 2016499657 & Above)                                                                 |
| 30     | 5025616    | 4   | NUT, 5/16-24, NYLOCK FLANGE, GD8, CZ                                                                                          |

**Footnotes:**

\*if clutch had a pigtail or if the unit's main harness was wired directly to the clutch is damaged, order 5600575.

\* For models S/N: 2015375705 & Below, when replacing the clutch, the jumper harness (#5403576) is required.

0001BSCT

Fits Briggs & Stratton Commercial Turf Engine Model Numbers:

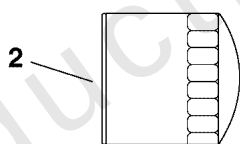
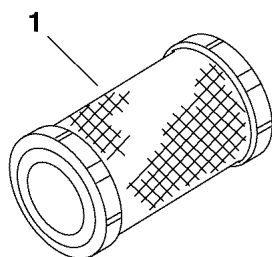
**44P977**

**44T877**

**49L977**

**49T877**

**49M977**



## ***Engine Service Parts - Briggs & Stratton Commercial Turf***

| REF NO | PART NO | QTY | DESCRIPTION                             |
|--------|---------|-----|-----------------------------------------|
| 1      | 798897  | 1   | FILTER-AIR CLEANER CA (794935)<br>-(SV) |
| 2      | 795890  | 1   | FILTER-OIL (695396)<br>-(SV)            |

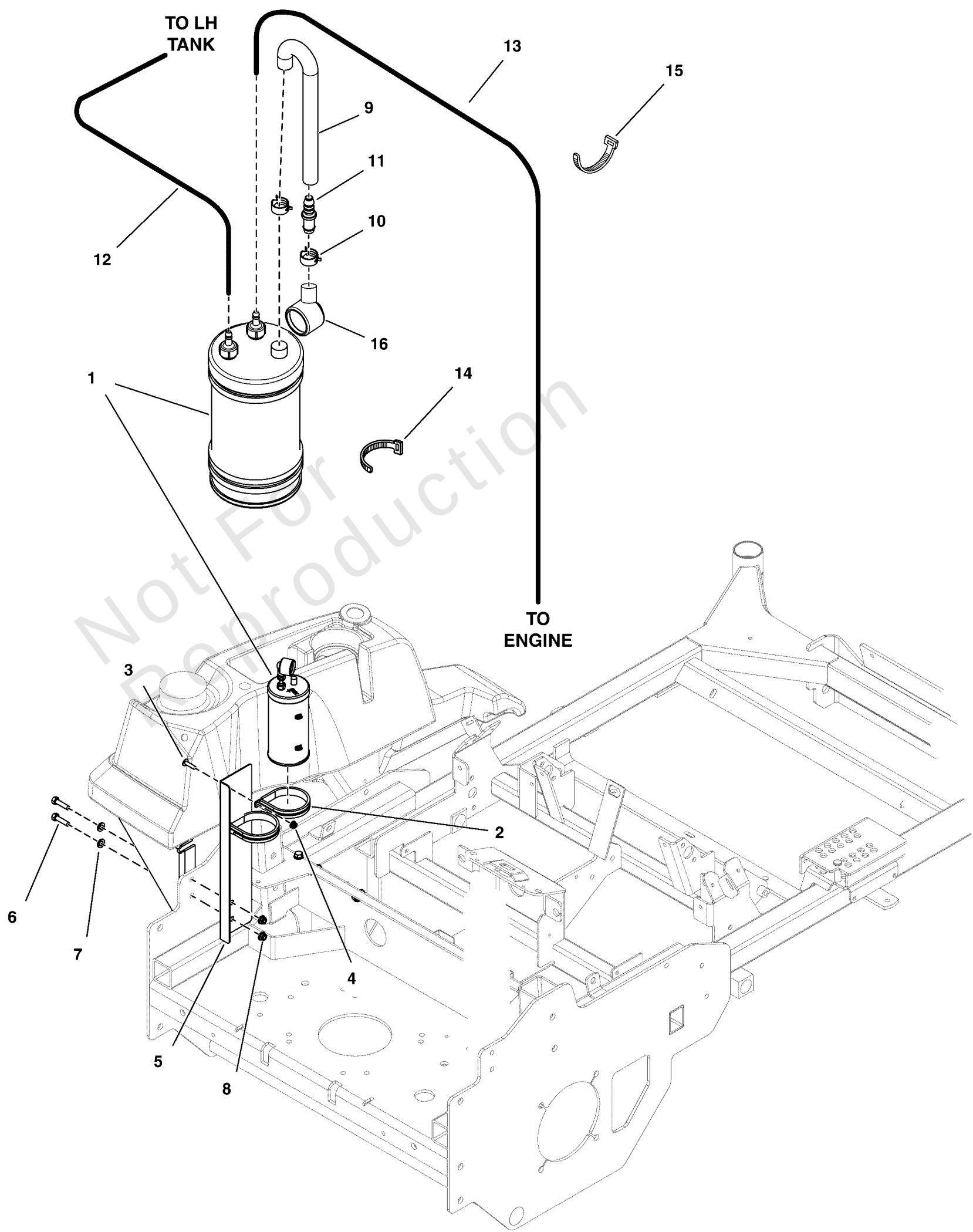
Not For Reproduction

**Evap Canister Group - CAL Models w/ One Fuel Tank**

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5304082



### ***Evap Canister Group - CAL Models w/ One Fuel Tank***

| REF NO | PART NO    | QTY | DESCRIPTION                           |
|--------|------------|-----|---------------------------------------|
| 1      | 313036     | 1   | CNSTR, CARB, 6 GAL                    |
| 2      | 5103055    | 2   | CLAMP, 3" ID, CUSHIONED, STAINLESS    |
| 3      | 5025299X6  | 2   | USE 5106757 - SCREW,1/4-20X3/4, ZINC  |
| 4      | 5025391    | 2   | NUT, 1/4-20 HEX NYLOCK FLANGE         |
| 5      | 5413351A   | 1   | PLATE, CARB CAN, S200XT, LH - BLK     |
| 6      | 5025011X10 | 2   | BOLT, 5/16-18 X 1-1/4 GD5 CZ          |
| 7      | 5025170    | 2   | WASHER, 5/16 LOCK CZ                  |
| 8      | 5025392    | 2   | NUT, 5/16-18 HEX NYLOCK FLANGE        |
| 9      | 5103092    | 1   | HOSE, FORMED, EVAP CANISTER           |
| 10     | 5023268    | 2   | CLAMP, HOSE                           |
| 11     | 5103080    | 1   | FITTING, STRAIGHT, 10MMX10MM, PLASTIC |
| 12     | 7700552X10 | 1   | HOSE, VAPOR, 5MM ID, 10.00 LG         |
| 13     | 7700552X58 | 1   | HOSE, VAPOR, 5MM ID, 58.00 LG         |
| 14     | 5100772    | 1   | TIE, SELF-LOCKING, 15"                |
| 15     | 5021029    | 3   | TIE, SELF-LOCKING, 12"                |
| 16     | 1752800    | 2   | DUST FILTER, CANISTER<br>-(SV)        |

Fuel Supply Hose & Tank Replacement Parts Group

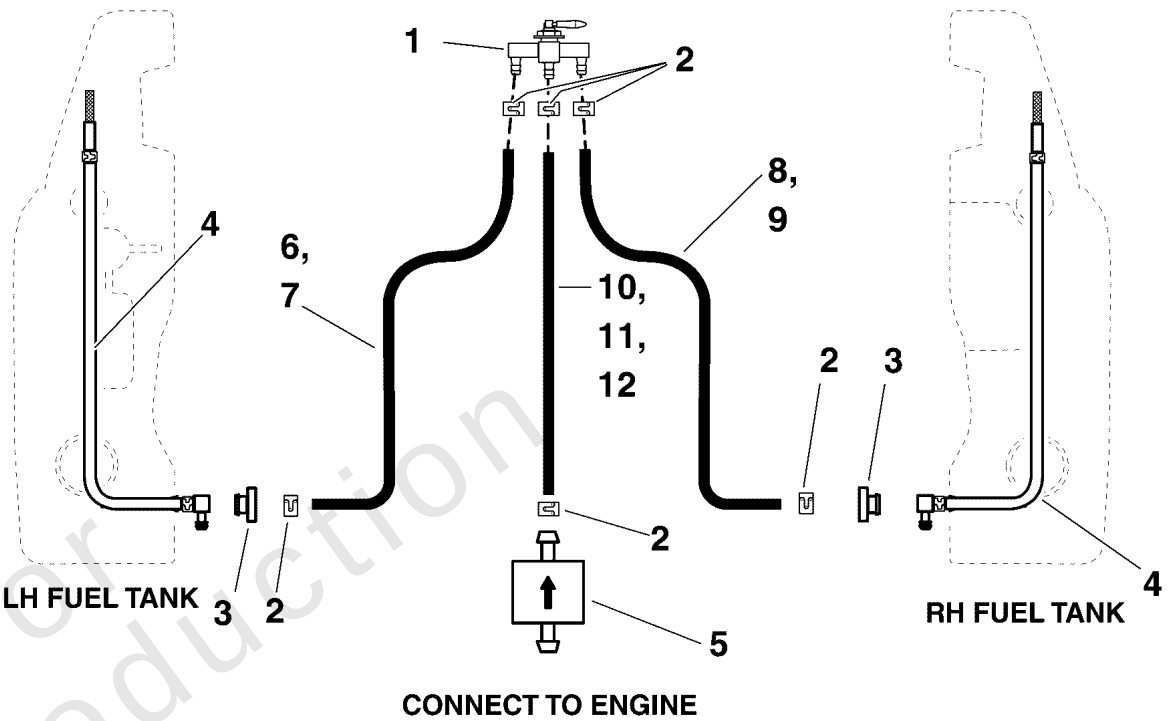
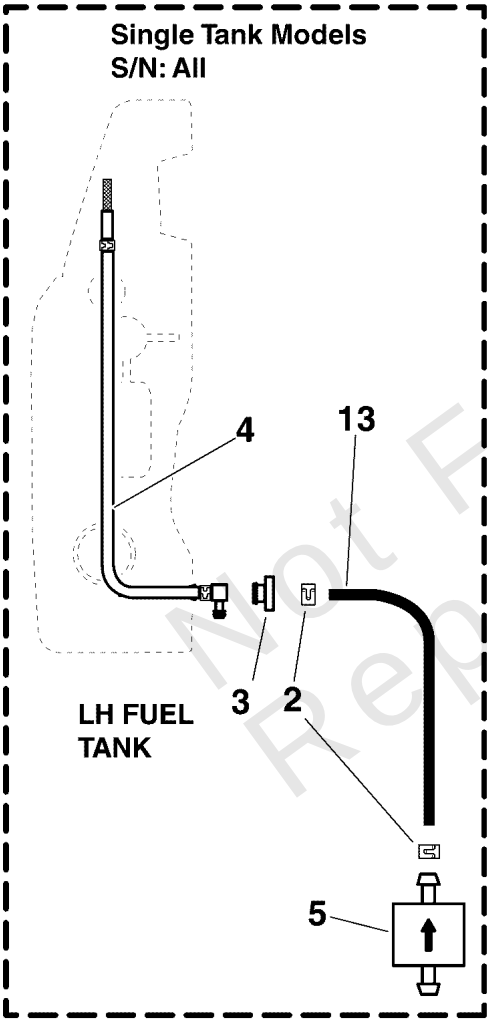
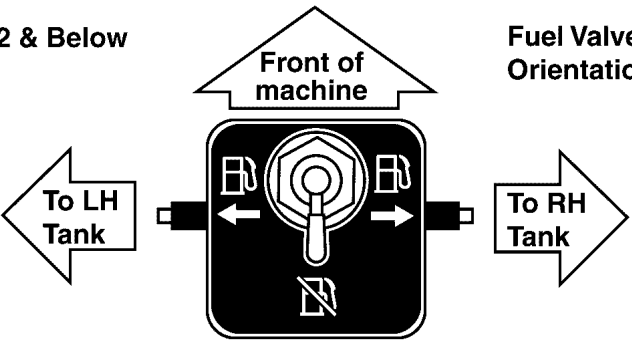
Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

S/N: 2016950122 & Below

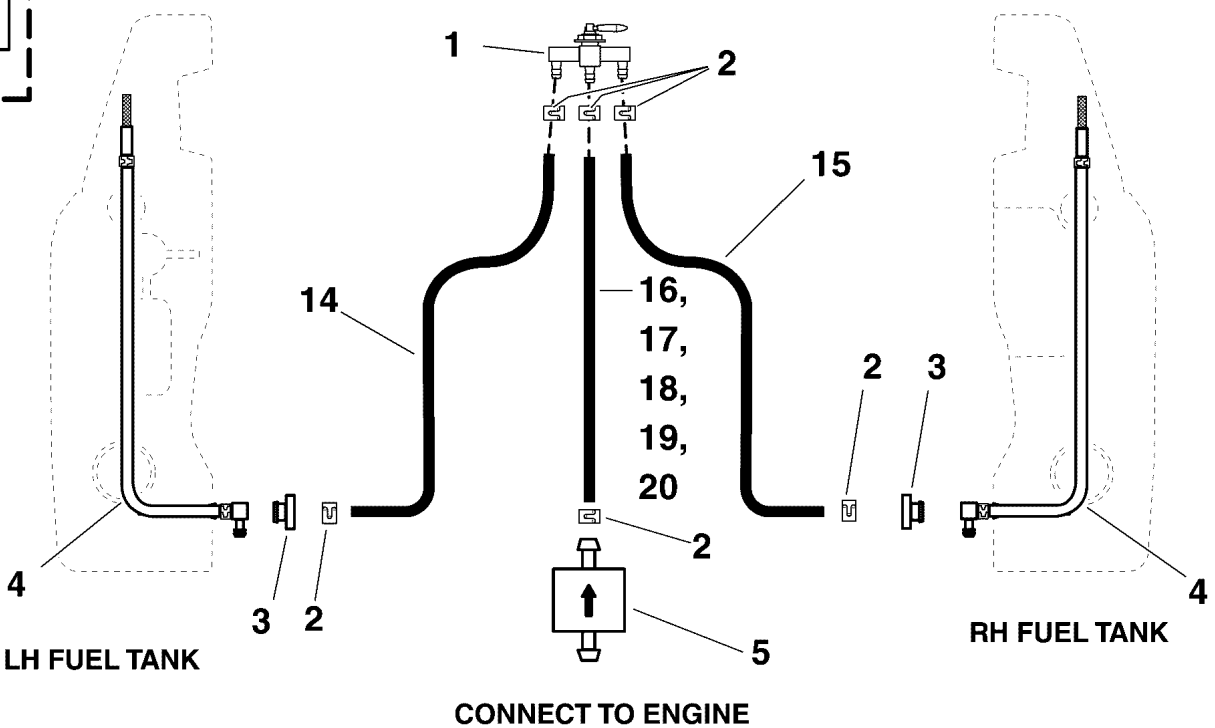
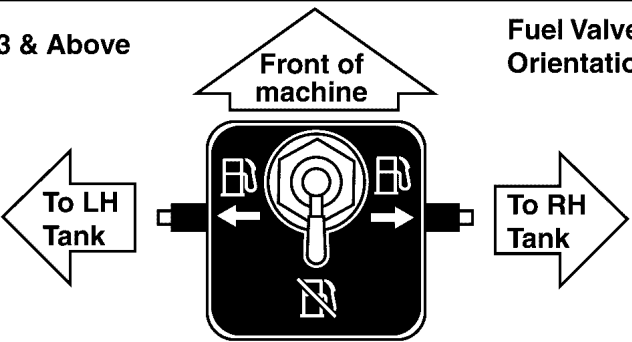
Fuel Valve  
Orientation

5301751SV



S/N: 2016950123 & Above

Fuel Valve  
Orientation



## Fuel Supply Hose & Tank Replacement Parts Group

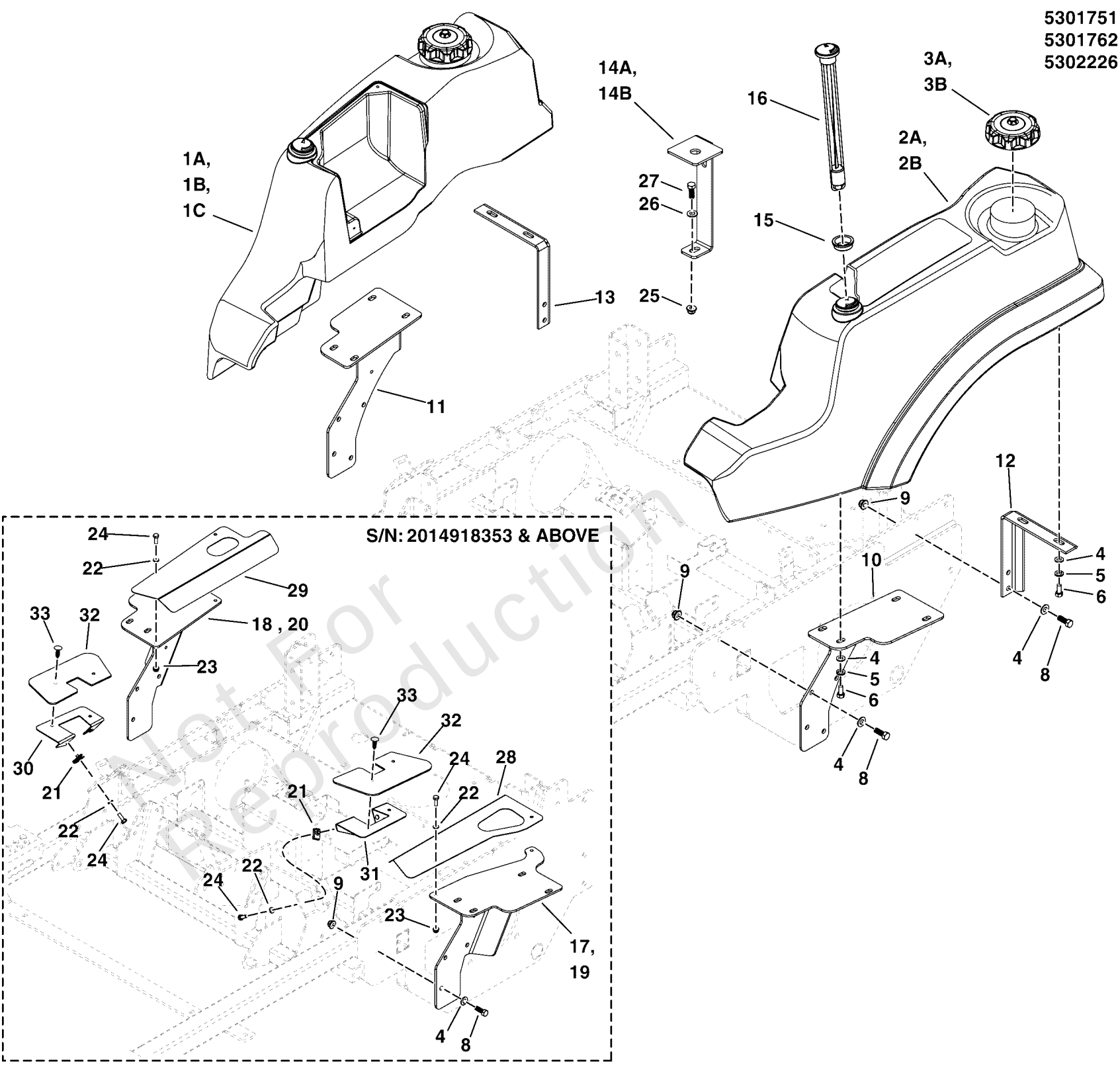
| REF NO | PART NO      | QTY | DESCRIPTION                                                                   |
|--------|--------------|-----|-------------------------------------------------------------------------------|
| 1      | 5023358      | 1   | VALVE, FUEL, STR. OUTLET                                                      |
| 2      | 93807        | 8   | CLAMP, HOSE, EXTERNAL, 1/2 - RED                                              |
| 3      | 1726400      | 2   | BUSHING-FUEL TANK RED RUBBER                                                  |
| 4      | 5101144      | 2   | PICKUP TUBE ASSEMBLY, FUEL LINE (SV)                                          |
| 5      | 5021178X3    | 1   | FUEL FILTER (SV)                                                              |
| 6      | 5050831X47   | 1   | HOSE, 1/4" FUEL, 47.00"<br>-(S/N: 2014918352 & Below)                         |
| 7      | 5050831X54   | 1   | HOSE, 1/4" X 54"<br>-(S/N: 2014918353 - 2016950122)                           |
| 8      | 5050831X21   | 1   | HOSE, 1/4" FUEL, 21.00"<br>-(S/N: 2014918352 & Below)                         |
| 9      | 5050831X22   | 1   | HOSE, 1/4" X 22"<br>-(S/N: 2014918353 - 2016950122)                           |
| 10     | 5050831X42   | 1   | HOSE, 1/4" X 42"<br>-(Kawasaki Models and Briggs & Stratton Vanguard Models)  |
| 11     | 5050831X22   | 1   | HOSE, 1/4" X 22"<br>-(Briggs & Stratton Commercial Turf Models - Double Tank) |
| 12     | 5050831X30   | 1   | HOSE, 1/4" X 30"<br>-(Kohler EFI Models)                                      |
| 13     | 5050831X37   | 1   | HOSE, 1/4" X 37"<br>-(Briggs & Stratton Commercial Turf Models - Single Tank) |
| 14     | 5050831X22   | 1   | HOSE, 1/4" X 22"                                                              |
| 15     | 5050831X52   | 1   | HOSE, 1/4" X 52"                                                              |
| 16     | 5050831X34   | 1   | HOSE, 1/4" X 34"<br>-(Kawasaki Models)                                        |
| 17     | 5050831X22   | 1   | HOSE, 1/4" X 22"<br>-(Briggs & Stratton Vanguard Big Block Engines)           |
| 18     | 5050831X38   | 1   | HOSE, 1/4" X 38"<br>-(Kohler EFI Models)                                      |
| 19     | 5050831X25   | 1   | HOSE, 1/4" X 25"<br>-(Briggs & Stratton M49 & 49E877 EFI Models)              |
| 20     | 5050831X14P5 | 1   | HOSE, 1/4" X 14.5"<br>-(Briggs & Stratton 61E877 EFI Models)                  |

Fuel Tank & Mount Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301751  
5301762  
5302226



## Fuel Tank & Mount Group

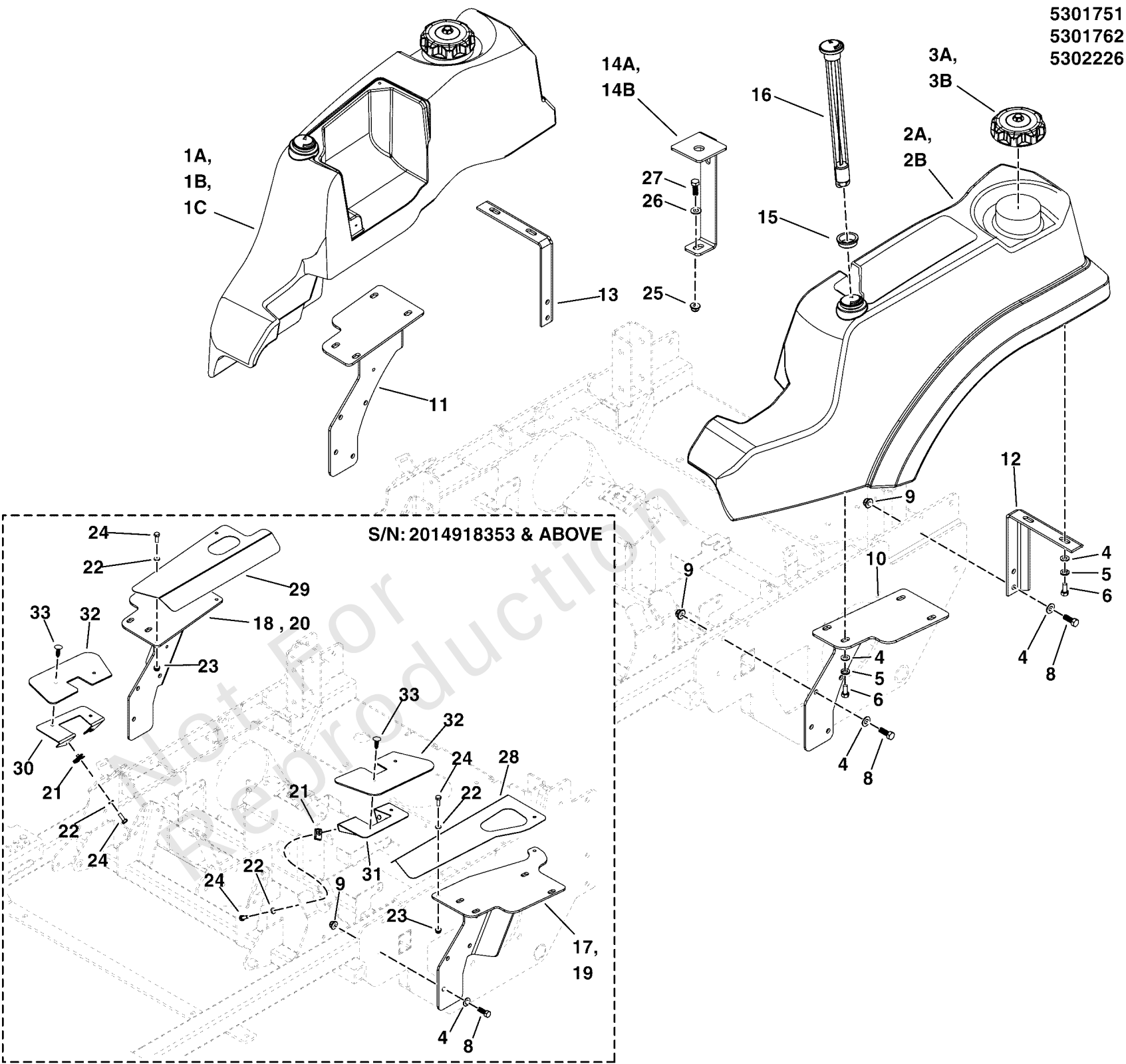
| REF NO | PART NO   | QTY | DESCRIPTION                                                                      |
|--------|-----------|-----|----------------------------------------------------------------------------------|
| 1A     | 5103952   | 1   | TANK, FUEL, 5 GAL, SNP-PRO, RH, 2013<br>-(Double Tank - S/N: 2014785119 & Above) |
| 1B     | 5101043   | 1   | TANK, FUEL, SNAPPER PRO - RH<br>-(Double Tank - S/N: 2014785118 & Below)         |
| 1C     | 5103956   | 1   | TANK, FENDER, SNP-PRO, RH, 2013<br>-(Single Tank Models)                         |
| 2A     | 5103953   | 1   | TANK, FUEL, 5.75 GAL, SNP-PRO, LH, 2013<br>-(S/N: 2014785119 & Above)            |
| 2B     | 5101044   | 1   | TANK, FUEL, SNAPPER PRO - LH<br>-(S/N: 2014785118 & Below)                       |
| 3A     | 5103005   | 2   | FUEL CAP, 3-1/2", MANAGED VENT OUT, 12"<br>-(S/N: 2014785119 & Above)            |
| 3B     | 5101651   | 2   | CAP, GASOLINE, VENTED<br>-(S/N: 2014785118 & Below)                              |
| 4      | 5025155   | 22  | WASHER, 5/16" SAE                                                                |
| 5      | 5025170   | 12  | WASHER, 5/16 LOCK CZ                                                             |
| 6      | 5025011X6 | 12  | BOLT, 5/16-18 X 3/4 GD5                                                          |
| 7      | 5021199   | 2   | TIE, SELF-LOCKING, 8", PUSH MOUNT<br>-(Not shown)                                |
| 8      | 5025011X8 | 10  | BOLT, 5/16-18 X 1" GRD5 YZ                                                       |
| 9      | 5025392   | 10  | NUT, 5/16-18 HEX NYLOCK FLANGE NUT                                               |
| 10     | 5405156A  | 1   | WELD, FUEL TANK MOUNT - LH, S200XT - BLK                                         |
| 11     | 5405157A  | 1   | WELD, FUEL TANK MOUNT - RH, S200XT - BLK                                         |
| 12     | 5411930A  | 1   | MOUNT, REAR TANK, LH - BLK                                                       |
| 13     | 5411929A  | 1   | WELD, TANK MOUNT, REAR, RH - BLK                                                 |
| 14A    | 5407276D  | 1   | BRACKET, FUEL VALVE<br>-(Kawasaki Models - S/N: 2014918352 & Below)              |
| 14B    | 5405419D  | 1   | BRACKET, FUEL VALVE<br>-(Briggs & Stratton Models - S/N: 2015129517 & Below)     |
| 15     | 5022917X1 | 2   | GROMMET, FUEL GAUGE (SV)<br>-(One per fuel tank)                                 |
| 16     | 5022917   | 2   | GAUGE, FUEL, 12<br>-(One per fuel tank)                                          |
| 17     | 5408250A  | 1   | WELD, FUEL TANK MOUNT - LH, S200XT - BLK<br>-(S/N: 2016950122 & Below)           |
| 18     | 5408251A  | 1   | WELD, FUEL TANK MOUNT - RH, S200XT - BLK<br>-(S/N: 2016950122 & Below)           |
| 19     | 5413313A  | 1   | WELD, FUEL TANK MOUNT - LH, 200XT - BLK<br>-(S/N: 2016950123 & Above)            |
| 20     | 5413315A  | 1   | WELD, FUEL TANK MOUNT - RH, 200XT - BLK<br>-(S/N: 2016950123 & Above)            |
| 21     | 5022665   | 4   | BODY CLIP, 1/4-20 X 1/2" DEEP                                                    |
| 22     | 5025154   | 8   | WASHER, 1/4 SAE                                                                  |
| 23     | 5025391   | 4   | NUT, 1/4-20 Hex Nylock Flange                                                    |
| 24     | 5025010X6 | 8   | BOLT, 1/4"-20 X 3/4" GD5 YZ                                                      |
| 25     | 5025394   | 2   | NUT, 3/8 - 16 HEX NYLOCK FLANGE                                                  |
| 26     | 5025156   | 2   | WASHER, 3/8 SAE                                                                  |
| 27     | 5025013X8 | 1   | BOLT, 3/8-16 X 1" GD5 CZ                                                         |
| 28     | 5416058A  | 1   | GUARD, SEAT, LH - BLK<br>-(S/N: 4000522303 and below)                            |
| 28     | 5418485AA | 1   | GUARD, SEAT, LH - BLK<br>-(S/N: 4000522304 and above)                            |
| 29     | 5415046A  | 1   | GUARD, SEAT, RH, F210Z - BLK<br>-(S/N: 4000522303 and below)                     |
| 29     | 5418486A  | 1   | GUARD, SEAT, RH - BLK<br>-(S/N: 4000522304 and above)                            |
| 30     | 5408340A  | 1   | PLATE, FLAP MOUNTING, S200XT - RH - BLK                                          |

Fuel Tank & Mount Group

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301751  
5301762  
5302226

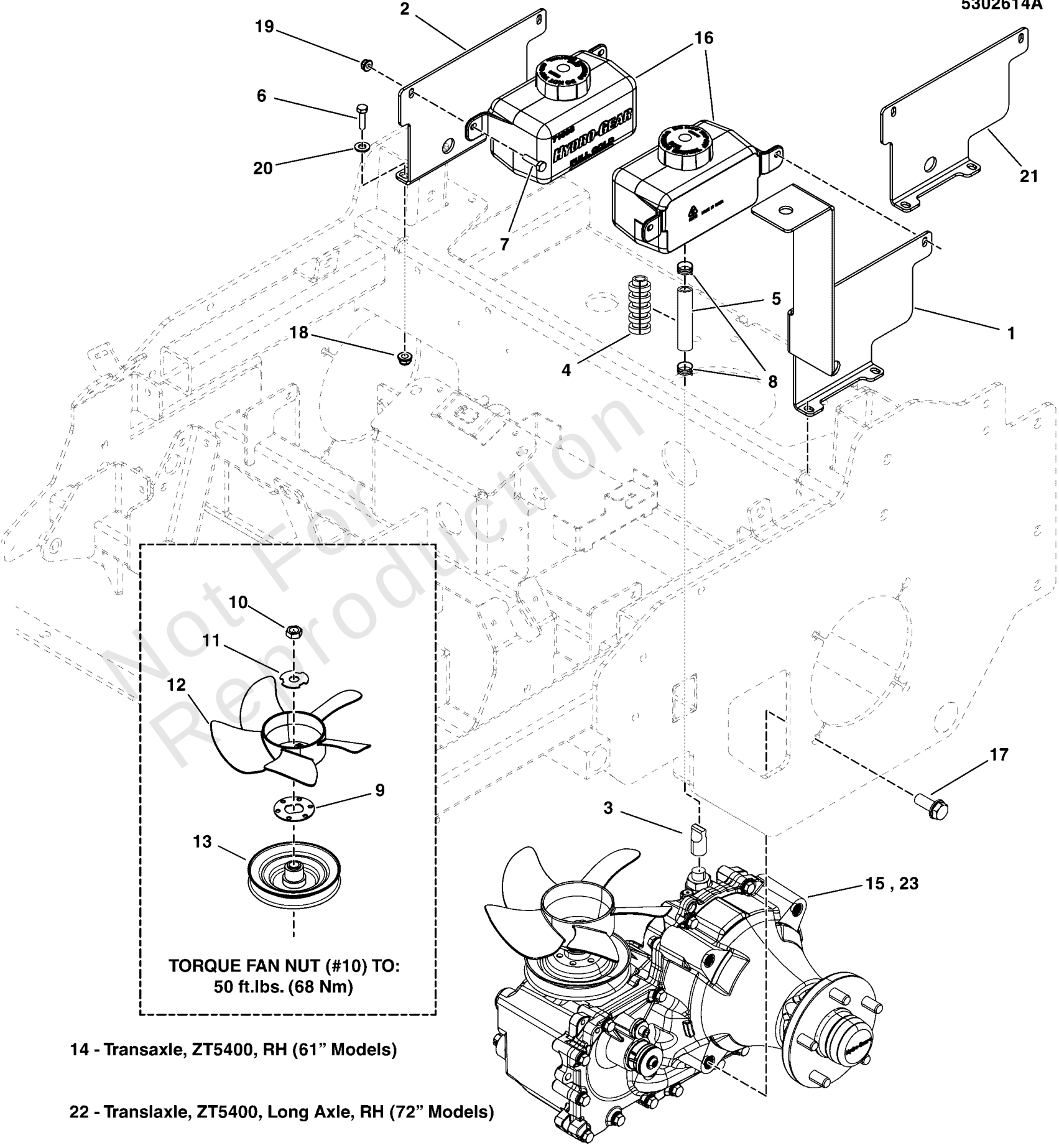


### ***Fuel Tank & Mount Group***

| REF NO | PART NO  | QTY | DESCRIPTION                             |
|--------|----------|-----|-----------------------------------------|
| 31     | 5408339A | 1   | PLATE, FLAP MOUNTING, S200XT - LH - BLK |
| 32     | 5103129  | 2   | FLAP, CONTROL, S200XT                   |
| 33     | 5025431  | 4   | PUSH RIVET (TREE TYPE), BLACK           |

Not For Reproduction

5301756A  
5302791A  
5302614A



**Hydraulic Group S/N: 2016950123 - 2017681136**

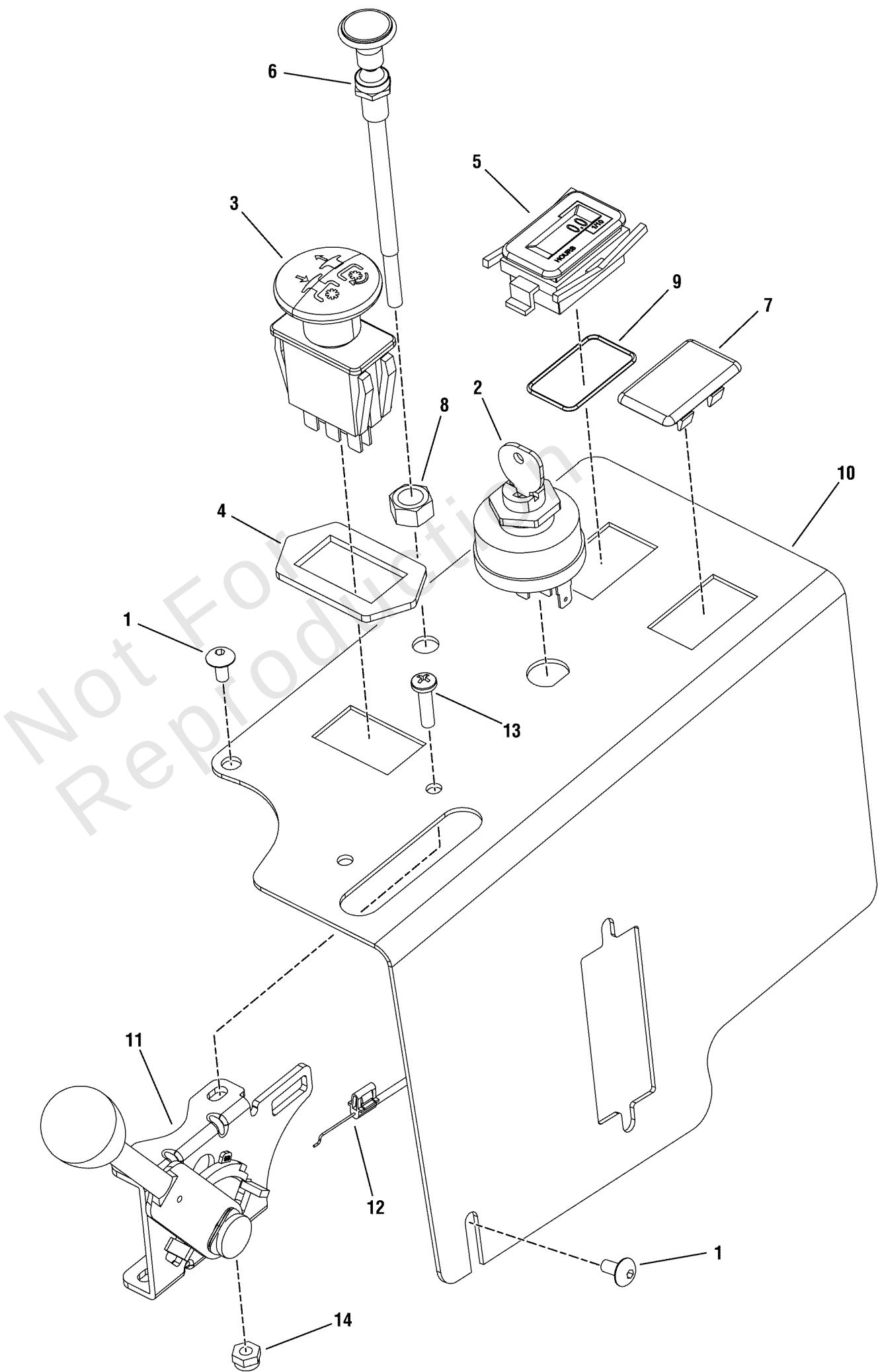
| REF NO | PART NO   | QTY | DESCRIPTION                                                                  |
|--------|-----------|-----|------------------------------------------------------------------------------|
| 1      | 5412888A  | 1   | PLATE, HYD BOT FUEL MNT LH, S200XT - BLK<br>-(Models with Two Fuel Tanks)    |
| 2      | 5412879A  | 1   | PLATE, HYD BOT MOUNT, RH, S200XT - BLK                                       |
| 3      | 5101987X1 | 2   | FITTING, BREATHER, ZT5400                                                    |
| 4      | 5100384X7 | 2   | LOOM, CONVOLUTED SPLIT, 1 ID - 7.00 LONG                                     |
| 5      | 5050933X9 | 2   | HOSE, 5/8 PUSH LOCK, 9.00                                                    |
| 6      | 5025011X6 | 4   | BOLT, 5/16-18 X 3/4 GD5                                                      |
| 7      | 5025010X8 | 4   | BOLT, 1/4-20 X 1" GD5 CZ                                                     |
| 8      | 5021164   | 4   | CLAMP, #10 HOSE, STAINLESS                                                   |
| 9      | 5102917   | 2   | SPACER, ANTI ROTATE, ZT5400                                                  |
| 10     | 5102916   | 2   | NUT, ZT5400                                                                  |
| 11     | 5102914   | 2   | WASHER, ZT5400, SLOTTED                                                      |
| 12     | 5102874   | 2   | FAN, ZT5400                                                                  |
| 13     | 5102872   | 2   | PULLEY, ZT5400 (53177)                                                       |
| 14     | 5102871   | 1   | TRANSAXLE, ZT5400, RH, 1015-1024R<br>-(61" Models - Not illustrated)         |
| 15     | 5102870   | 1   | TRANSAXLE, ZT5400, LH, 1015-1024L<br>-(61" Models)                           |
| 16     | 5101998   | 2   | HYDRO TANK, HYDRO-GEAR 71938, 1 LITER                                        |
| 17     | 5025535   | 8   | BOLT, 1/2-13 X 1-1/4, SF, PLT W/PATCH                                        |
| 18     | 5025392   | 4   | NUT, 5/16-18 HEX NYLOCK FLANGE                                               |
| 19     | 5025391   | 4   | NUT, 1/4-20 HEX NYLOCK FLANGE                                                |
| 20     | 5025155   | 4   | WASHER, 5/16" SAE                                                            |
| 21     | 5413092A  | 1   | PLATE, HYD BOT MNT, SING TANK S200XT-BLK<br>-(Models with Single Fuel Tanks) |
| 22     | 5103963   | 1   | TRANSAXLE, ZT5400, RH, 1015-1057R L AXLE<br>-(72" Models - Not illustrated)  |
| 23     | 5103964   | 1   | TRANSAXLE, ZT5400, LH, 1015-1057L L AXLE<br>-(72" Models)                    |

**Instrument Control Panel Group S/N: 2017681136 & Below**

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5300859XI



**Instrument Control Panel Group S/N: 2017681136 & Below**

| REF NO | PART NO   | QTY | DESCRIPTION                                                   |
|--------|-----------|-----|---------------------------------------------------------------|
| 1      | 5025299X4 | 3   | SCREW, ALLEN HEAD 1/4-20X.500 ZINC PHOS                       |
| 2      | 5020927   | 1   | SWITCH, IGNITION, 6 POST                                      |
| 3      | 5022180   | 1   | SWITCH, BLADE ENGAGEMENT                                      |
| 4      | 5022222   | 1   | RING, SWITCH RETAINER                                         |
| 5      | -----     | 1   | * HOUR METER, ASSEMBLY<br>-(S/N: 2015551938 & Above)          |
| 5      | 5102417   | 1   | HOUR METER<br>-(S/N: 2015551937 & Below)                      |
| 6      | 5046501   | 1   | CABLE, CHOKE CONTROL, 47<br>-(All Other Models)               |
| 6      | 5100184   | 1   | CABLE, CHOKE CONTROL, 43.5"<br>-(Models 5901368 & 5901379)    |
| 7      | 1709188   | 1   | PLUG, .820X1.44 HOLE, BLACK PLASTIC                           |
| 8      | 5025035SM | 1   | NUT (3/8-24 HEX)                                              |
| 9      | 5022269   | 1   | O-RING, 7/8 ID X 1/16 W                                       |
| 10     | 5402769A  | 1   | PLATE, CONTROL PANEL, SNP - BLK<br>-(S/N: 2016950122 & Below) |
| 10     | 5411620A  | 1   | PLATE, CONTROL PANEL, S200XT<br>-(S/N: 2016950123 & Above)    |
| 11     | 5101537   | 1   | LEVER, THROTTLE CONTROL, HEAVY-DUTY                           |
| 12     | 5101073   | 1   | CABLE, THROTTLE, 42"                                          |
| 13     | 5025179X6 | 2   | SCREW, #10-24 X 3/4 ROUND PHILLIPS                            |
| 14     | 5025271   | 2   | NUT, #10-24 HEX NYLON LOCK                                    |

**Footnotes:**

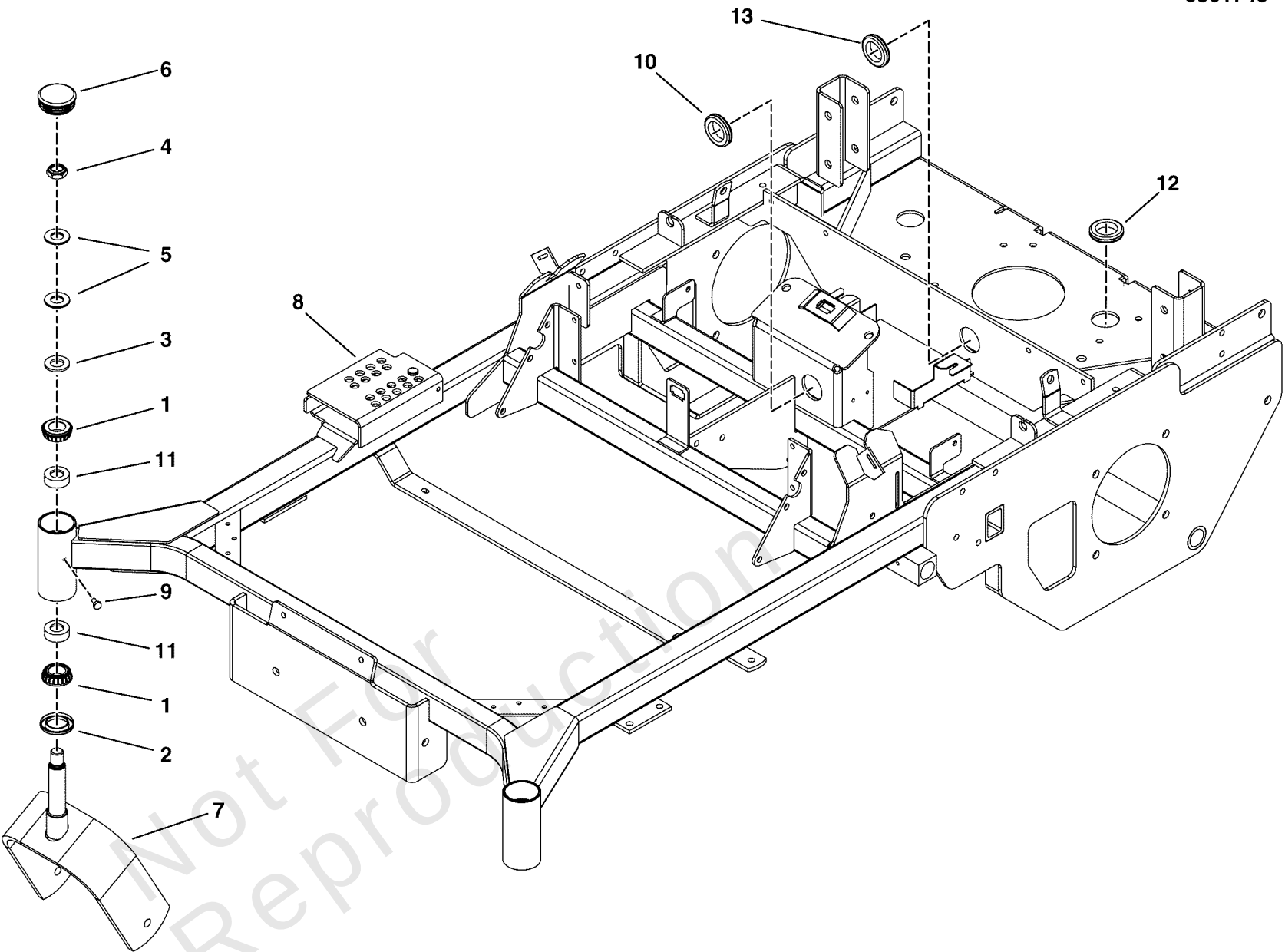
\* When replacing this hour meter, please call our service department at 1-800-933-6175 ext. 709

**Main Frame Group**

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301748



## Main Frame Group

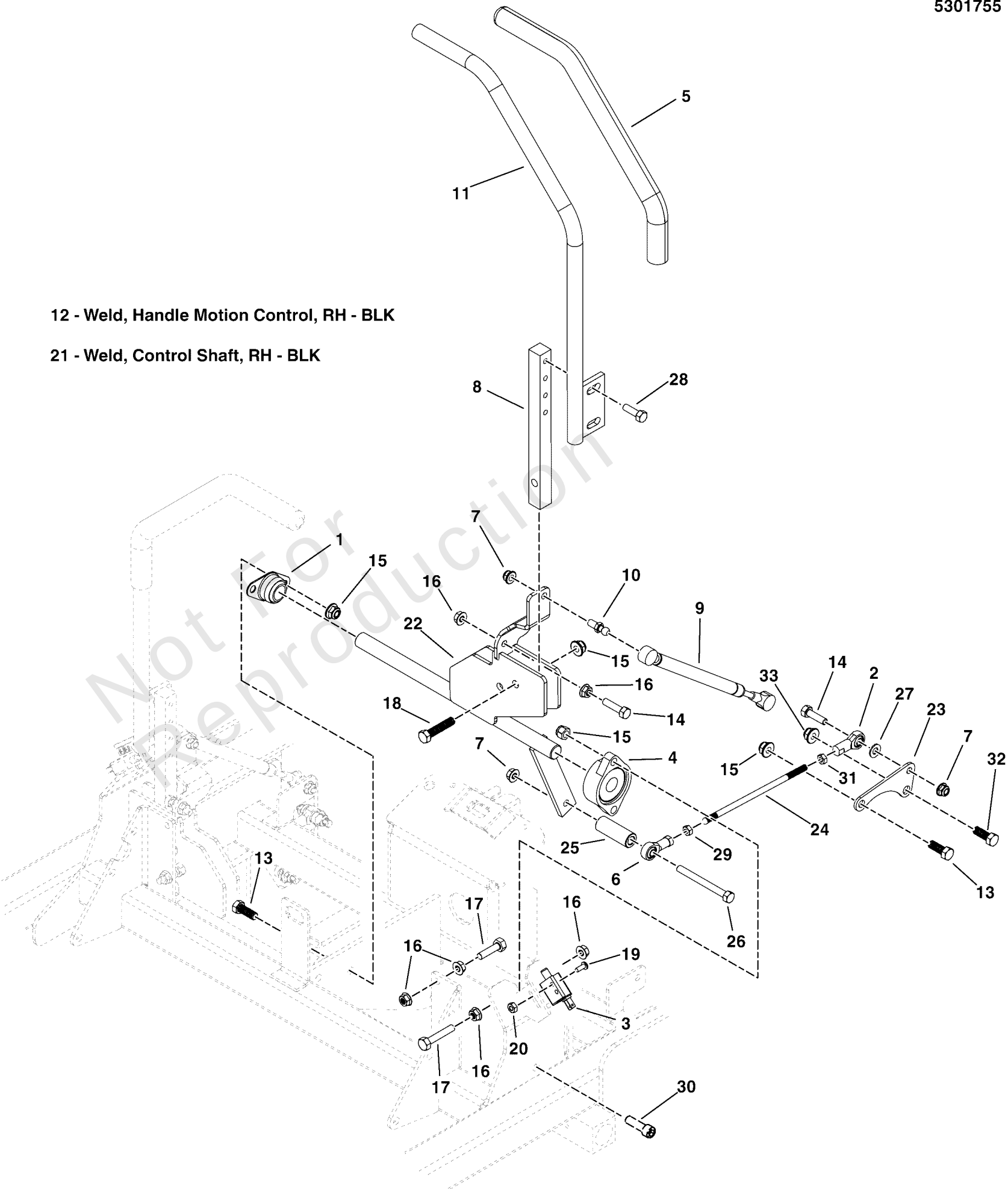
| REF NO | PART NO  | QTY | DESCRIPTION                                       |
|--------|----------|-----|---------------------------------------------------|
| 1      | 5020884  | 4   | BEARING, TAPERED ROLLER, 1"                       |
| 2      | 5021072  | 2   | SEAL, GREASE                                      |
| 3      | 5025160  | 2   | WASHER, 3/4 SAE                                   |
| 4      | 5025448  | 2   | NUT, 3/4-16, HEX JAM NYLON LOCK                   |
| 5      | 5025449  | 4   | WASHER, BELLEVILLE - 1.500 X .755                 |
| 6      | 5109845  | 2   | CAP, GREASE, LOW PROFILE                          |
| 7      | 5411934D | 2   | WELD, CASTER YOKE - RED                           |
| 8      | -----    | 1   | * WELD, MAIN FRAME, S200XT<br>-(Refer to Note: *) |
| 9      | 5025457  | 2   | BOLT, 1/4-28 X 1/2, GD5 YZ                        |
| 10     | 5021397  | 1   | GROMMET, 1-1/4"                                   |
| 11     | 5020883  | 4   | CUP, BEARING (SV)                                 |
| 12     | 5021379  | 1   | GROMMET, 7/8"                                     |
| 13     | 5100716  | 1   | GROMMET, 2" ID<br>-(S/N: 2016850123 & Above)      |

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### Footnotes:

Note: \* If frame is damaged, call 1-800-933-6175 ext. 709

5301755



# **Motion Control Group S/N: 2017681136 & Below**

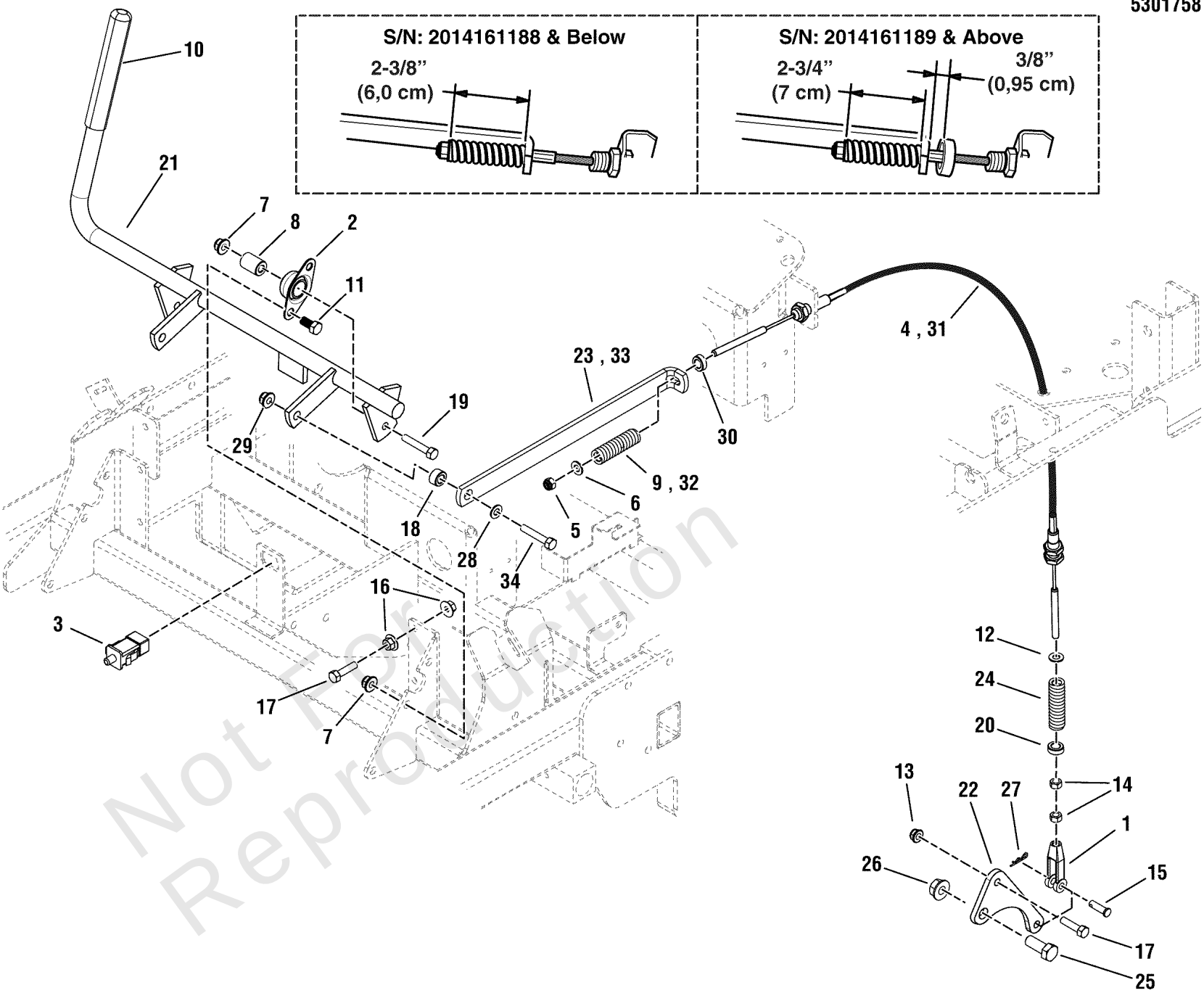
| REF NO | PART NO    | QTY | DESCRIPTION                                                                                   |
|--------|------------|-----|-----------------------------------------------------------------------------------------------|
| 1      | 5021098    | 2   | BEARING, BRONZE FLANGE, 3/4"                                                                  |
| 2      | 5104578    | 2   | BALL JOINT 5/16-24 RH FEMALE STAMPED STL                                                      |
| 3      | 5021451    | 2   | SWITCH, PLUNGER, N.O., BOLT-ON                                                                |
| 4      | 5021499    | 2   | BEARING, FLANGE                                                                               |
| 5      | 5022068    | 2   | GRIP, FOAM, 3/4" ID, 16" LONG<br>-(S/N: 2017501539 & Below)                                   |
| 5      | 5104722    | 2   | GRIP, FOAM, 1" ID, 16" LONG<br>-(S/N: 2017501540 & Above)                                     |
| 6      | 5104579    | 2   | BALL JOINT 5/16-24 LH FEMALE STAMPED STL                                                      |
| 7      | 5025392    | 8   | NUT, 5/16-18 HEX NYLOCK FLANGE NUT                                                            |
| 8      | 5103106A   | 2   | MOUNT, CONTROL ARM - BLK<br>-(10.95" Total Length, 3 Adjustment Holes)                        |
| 9      | 5100940    | 2   | DAMPENER, CONTROL, #(P6709/P3610)                                                             |
| 10     | 5100941    | 4   | BALL STUD, 5/16 X .50, # PC-477-2)                                                            |
| 11     | 5400636A   | 1   | WELD, HANDLE MOTION CONTROL LH - BLK<br>-(S/N: 2017501539 & Below)                            |
| 11     | 5414431A   | 1   | WELD, HANDLE MOTION CNTRL, 19.0, 1.0, LH - BLK<br>-(S/N: 2017501540 & Above)                  |
| 12     | 5400637A   | 1   | WELD, HANDLE MOTION CONTROL RH - BLK<br>-(Not Illustrated)(S/N: 2017501539 & Below)           |
| 12     | 5414432A   | 1   | WELD, HANDLE MOTION CNTRL, 19.0, 1.0, RH - BLK<br>-(Not Illustrated)(S/N: 2017501540 & Above) |
| 13     | 5025013X8  | 4   | BOLT, 3/8-16 X 1" GD5 CZ                                                                      |
| 14     | 5025011X10 | 4   | BOLT, 5/16-18 X 1-1/4" GD5 YZ                                                                 |
| 15     | 5025096    | 12  | NUT, 3/8-16 HEX NYLON LOCK                                                                    |
| 16     | 5025127    | 12  | NUT, 5/16-18 HEX SERRATED FLANGE (SMALL)                                                      |
| 17     | 5025055X14 | 4   | BOLT, 5/16-18 X 1-3/4 TFL, GD5 YZ                                                             |
| 18     | 5025013X14 | 4   | BOLT, 3/8-16 X 1-3/4" GD5 CZ                                                                  |
| 19     | 5025179X4  | 4   | SCREW, #10-24 X 1/2" ROUND PHILLIPS                                                           |
| 20     | 5025029    | 4   | NUT, HEX, #10-24                                                                              |
| 21     | 5405072A   | 1   | WELD, CONTROL SHAFT, RH - S200XT - BLK<br>-(Not Illustrated)                                  |
| 22     | 5405073A   | 1   | WELD, CONTROL SHAFT, LH - S200XT- BLK                                                         |
| 23     | 5405230A   | 2   | PLATE, HYDRO CONNECTOR, S200XT - BLK                                                          |
| 24     | 5102124    | 2   | ROD, HYDRO LINKAGE - S200XT - YZ                                                              |
| 25     | 5101245    | 2   | SPACER, .38 X .75 X 1.25, YZ                                                                  |
| 26     | 5025011X20 | 2   | BOLT, 5/16-18 X 2-1/2" GD5 YZ                                                                 |
| 27     | 5025155    | 2   | WASHER, 5/16" SAE                                                                             |
| 28     | 80003531   | 4   | SCREW, 5/16-18x0.750, GR5, WHIZ-LOCK, ZC                                                      |
| 29     | 5025033    | 2   | NUT, Hex, 5/16-24                                                                             |
| 30     | 5025327    | 4   | BOLT, Allen Head, 3/8-16 x 1-1/4                                                              |
| 31     | 5023212    | 2   | NUT, 5/16-24 HEX, LH                                                                          |
| 32     | 5025015X6  | 2   | BOLT, 7/16-14 X 3/4, GD 5 YZ                                                                  |
| 33     | 5025044    | 2   | NUT, 7/16-14 HEX TOP LOCK                                                                     |

**Parking Brake Group S/N: 2017681136 & Below**

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301758



**Parking Brake Group S/N: 2017681136 & Below**

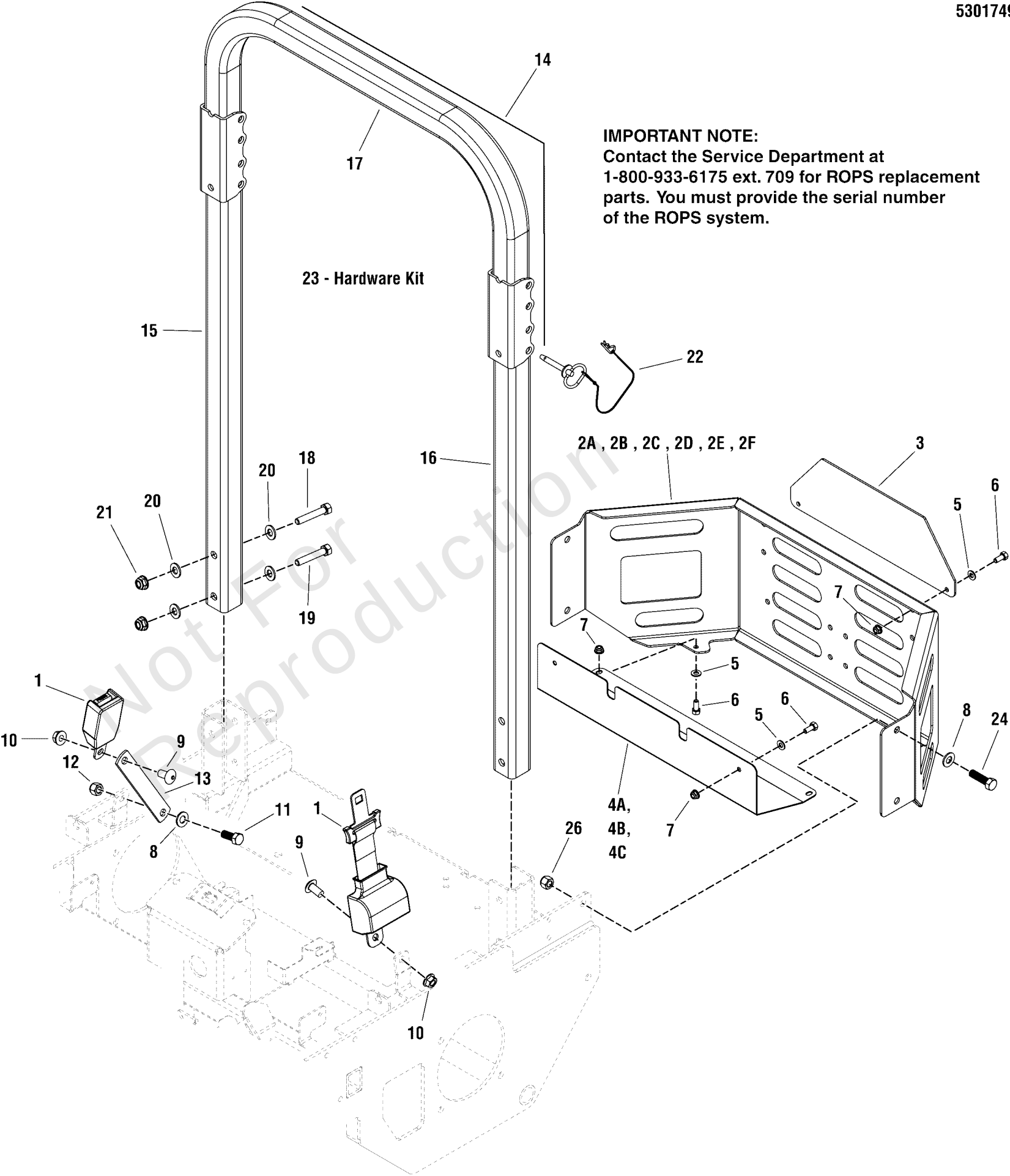
| REF NO | PART NO    | QTY | DESCRIPTION                                                          |
|--------|------------|-----|----------------------------------------------------------------------|
| 1      | 5023323    | 2   | CLEVIS, 5/16-24, STEEL, CLEAR ZINC                                   |
| 2      | 5021098    | 2   | BEARING, BRONZE FLANGE, 3/4                                          |
| 3      | 7022886    | 1   | SWITCH, DP NO/NC SNAP-IN                                             |
| 4      | 5023324    | 2   | CABLE, PARKING BRAKE<br>-(S/N: 2014161188 & Below)                   |
| 5      | 5025045    | 2   | NUT, 5/16-24 HEX NYLON LOCK                                          |
| 6      | 5025155    | 2   | WASHER, 5/16" SAE                                                    |
| 7      | 5025394    | 6   | NUT, 3/8-16 HEX NYLOCK FLANGE                                        |
| 8      | 5042134    | 2   | SPACER, .32 X .75 X 1.06                                             |
| 9      | 5048719    | 2   | SPRING-COMP, .75 X .162 X 2.5<br>-(S/N: 2014161188 & Below)          |
| 10     | 5101038    | 1   | GRIP, FOAM, 3/4 ID X 6 X .187                                        |
| 11     | 5025011X6  | 4   | BOLT, 5/16-18 X 3/4 GD5                                              |
| 12     | 5025150    | 2   | WASHER, 1/2 USS                                                      |
| 13     | 5025392    | 2   | NUT, 5/16-18 HEX NYLON LOCK                                          |
| 14     | 5025033    | 4   | NUT, 5/16-24 HEX                                                     |
| 15     | 5025213X8  | 2   | PIN-CLEVIS, 5/16 X 1 YZ                                              |
| 16     | 5025139    | 2   | NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)                             |
| 17     | 5025011X10 | 3   | BOLT, 5/16-18 X 1-1/4 GD5 YZ                                         |
| 18     | 5102289    | 2   | SPACER, .38 X .50 X .31, CZ                                          |
| 19     | 5025011X14 | 2   | BOLT, 5/16-18 X 1-3/4 GD5 YZ                                         |
| 20     | 5061227    | 2   | BUSHING, DECK PIVOT                                                  |
| 21     | 5405833A   | 1   | WELD, BRAKE SHAFT - BLK                                              |
| 22     | 5405383AYP | 2   | ARM, Brake                                                           |
| 23     | 5405406D   | 2   | LINK, BRAKE LOCK - RED<br>-(S/N: 2014161188 & Below)                 |
| 24     | 5022845    | 2   | SPRING, COMP, 1.1 X OD. X .085 WIRE X 5                              |
| 25     | 5025017X10 | 2   | BOLT, 1/2-13 X 1-1/4 GD5 CZ                                          |
| 26     | 5025332    | 2   | NUT, 1/2-13 HEX SIDE LOCK                                            |
| 27     | 5025203X6  | 2   | PIN, COTTER, 1/8 X 3/4                                               |
| 28     | 5025156    | 4   | WASHER, 3/8 SAE                                                      |
| 29     | 5025100    | 2   | NUT, 3/8-16 HEX SIDE LOCK                                            |
| 30     | 5020047    | 2   | COLLAR, 5/16 SET<br>-(S/N: 201416189 & Above)                        |
| 31     | 5102568    | 2   | CABLE, PARKING BRAKE, S200XT<br>-(S/N: 201416189 & Above)            |
| 32     | 5100385    | 2   | SPRING, COMP. 1/2 ID X .140 WIRE X 3.25<br>-(S/N: 201416189 & Above) |
| 33     | 5406710A   | 2   | LINK, BRAKE LOCK - BLK<br>-(S/N: 201416189 & Above)                  |
| 34     | 5025013X10 | 2   | BOLT, 3/8-16 X 1-1/4" GD5 CZ                                         |

**Rear Bumper & ROPS Group S/N: 2017681136 & Below**

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301749



## Rear Bumper & ROPS Group S/N: 2017681136 & Below

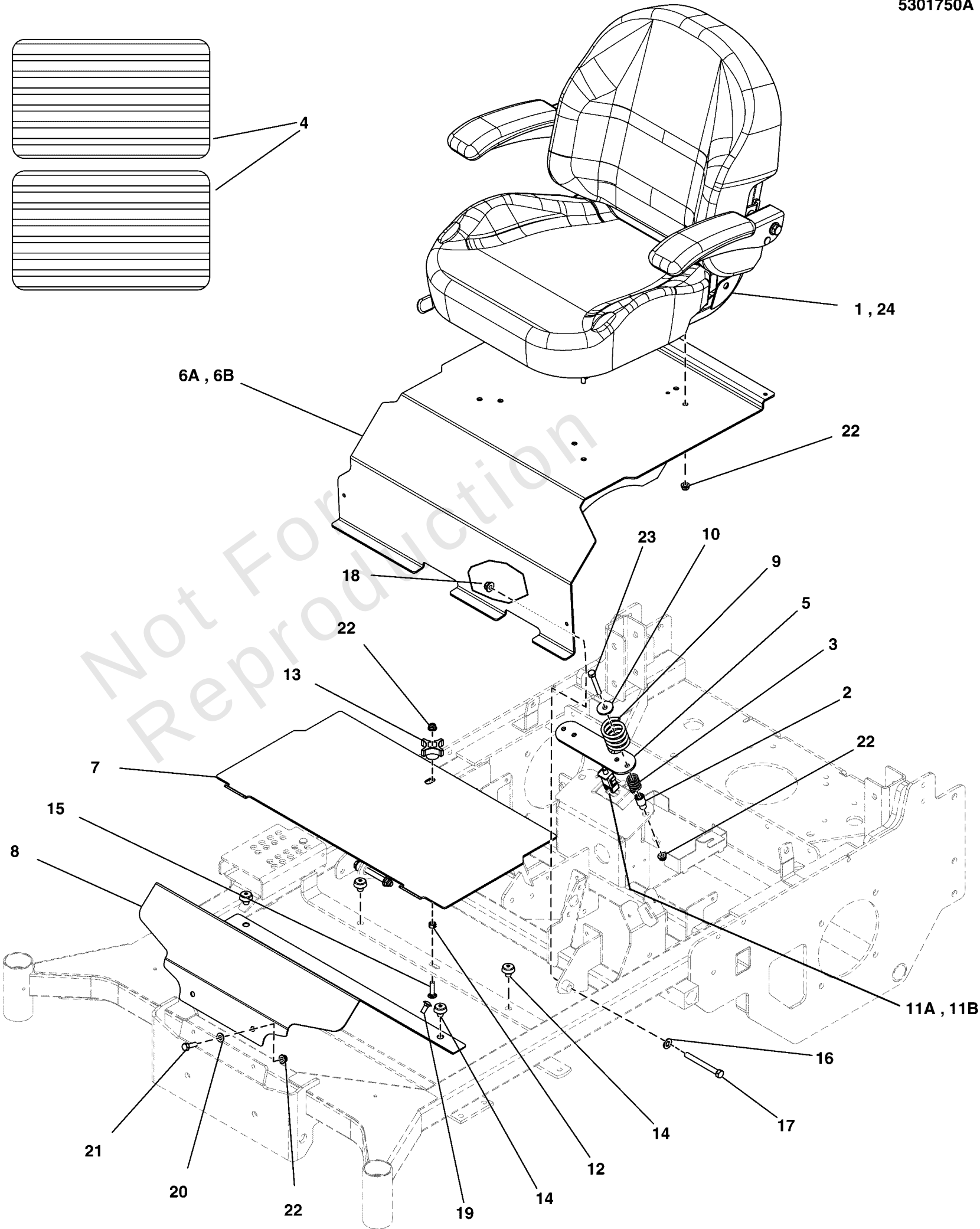
| REF NO | PART NO    | QTY | DESCRIPTION                                                                                                                                  |
|--------|------------|-----|----------------------------------------------------------------------------------------------------------------------------------------------|
| 1      | 5100139    | 1   | SEAT BELT, RETRACTING - ASSM                                                                                                                 |
| 2a     | 5405336D   | 1   | WELD, BUMPER, REAR, S200XT - RED<br>-(S/N: 2015287159 & Below)                                                                               |
| 2b     | 5408536D   | 1   | WELD, BUMPER, REAR, S200XT - RED<br>-(All Other Engine Models - S/N: 2015287160 - 2016294925)                                                |
| 2c     | 5408536D   | 1   | WELD, BUMPER, REAR, S200XT - RED<br>-(49M9770114G5 Engine Only - S/N: 2015287160 - 2016409181)                                               |
| 2d     | 5414746D   | 1   | WELD, BUMPER, REAR, S200XT - RED<br>-(All Other Engine Models - S/N: 2016294926 & Above)(49M9770114G5 Engine Only - S/N: 2016409182 & Above) |
| 2e     | 5410639D   | 1   | WELD, BUMPER, KOHLER, S200XT - RED<br>-(Kohler EFI Models Only S/N: All)                                                                     |
| 2f     | 5414746D   | 1   | WELD, REAR BUMPER, S200XT BRIGGS EFI<br>-(Briggs & Stratton 61E877 EFI Models Only S/N: All)                                                 |
| 3      | 5402760D   | 1   | PLATE, REAR BUMPER, 61 SNP - SNP RED                                                                                                         |
| 4a     | 5408526A   | 1   | PLATE, HEAT SHIELD - BLK<br>-(All other models - S/N: 2015287160 & Above)                                                                    |
| 4b     | 5402772D   | 1   | PLATE, HEAT SHIELD - RED<br>-(All other models - S/N: 2015287159 & Below)                                                                    |
| 4c     | 5410627A   | 1   | PLATE, HEAT SHIELD, KOHLER, S200XT - BLK<br>-(Kohler EFI Models Only)                                                                        |
| 5      | 5025155    | 6   | WASHER, 5/16" SAE                                                                                                                            |
| 6      | 5025011X6  | 6   | BOLT, 5/16-18 X 3/4 GD5                                                                                                                      |
| 7      | 5025392    | 6   | NUT, 5/16-18 HEX NYLOCK FLANGE                                                                                                               |
| 8      | 5025158    | 5   | WASHER, 1/2 SAE                                                                                                                              |
| 9      | 5100267    | 2   | SCREW, 1/2-13 X 1.00, SHCS                                                                                                                   |
| 10     | 5025396    | 2   | NUT, Hex Flange, Nylock, 1/2-13                                                                                                              |
| 11     | 5025017X10 | 2   | BOLT, 1/2-13 X 1-1/4 GD5 CZ                                                                                                                  |
| 12     | 5025056    | 2   | NUT, 1/2-13 HEX NYLON LOCK                                                                                                                   |
| 13     | 5410295A   | 1   | PLATE, SEAT BELT ANCHOR - BLK                                                                                                                |
| 14     | -----      | 1   | ROPS (Call 1-800-933-6175 ext. 2193 if replacing a ROPS)                                                                                     |
| 15     | -----      | 1   | ROLL BAR POST, RH (SV)                                                                                                                       |
| 16     | -----      | 1   | ROLL BAR POST, LH (SV)                                                                                                                       |
| 17     | -----      | 1   | ROLL BAR TOP LOOP (SV)                                                                                                                       |
| 18     | 5025017X26 | 2   | BOLT, 1/2-13 X 3-1/4, HEX HD, GD5, CZ (SV)                                                                                                   |
| 19     | 5025017X28 | 2   | BOLT, 1/2-13 X 3-1/2, HEX HD, GD5, CZ (SV)                                                                                                   |
| 20     | 5025158    | 8   | WASHER, 1/2 SAE                                                                                                                              |
| 21     | 5025396    | 8   | NUT, Hex Flange, Nylock, 1/2-13                                                                                                              |
| 22     | 5100013    | 2   | PIN, HITCH, .50 X 3.25 W/ LAY (SV)                                                                                                           |
| 23     | 5101110X1  | 1   | HARDWARE KIT, ROPS (SV)<br>-(S/N: 2016950122 & Below)                                                                                        |
| 23     | 5103921X1  | 1   | HARDWARE KIT, ROPS (SV)<br>-(S/N: 2016950123 & Above)                                                                                        |
| 24     | 5025017X12 | 4   | BOLT, 1/2-13 X 1-1/2 GD5 CZ                                                                                                                  |

Seat Mount and Floor Group S/N: 2016518420 - 2017681136

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301750A



**Seat Mount and Floor Group S/N: 2016518420 - 2017681136**

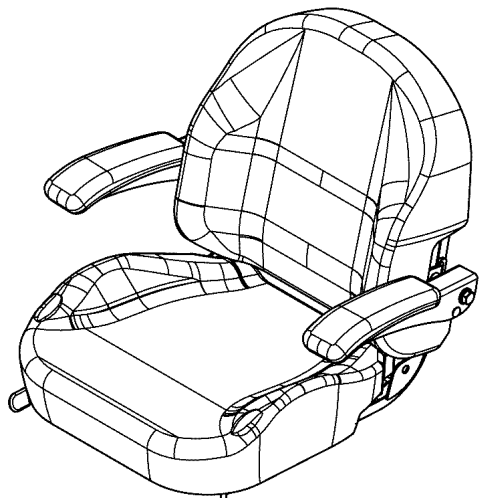
| REF NO | PART NO    | QTY | DESCRIPTION                                                                       |
|--------|------------|-----|-----------------------------------------------------------------------------------|
| 1      | 5103354    | 1   | SEAT - 2012<br>-(S/N: 2017192382 & Below)                                         |
| 2      | 5102228    | 2   | SPACER, .33 X .66 X 1.31 SHLDR, CZ                                                |
| 3      | 5102211    | 2   | SPRING-COMP, .720ID X 1.310LG X .118 WIRE                                         |
| 4      | 5101114    | 2   | SAFETY WALK, 10.00 X 19.00                                                        |
| 5      | 5402732D   | 1   | PLATE, SEAT SWITCH - RED                                                          |
| 6A     | 5600678    | 1   | ASSM, SEAT PLATE W/ DECALS, S200XT - RED (5408309D)<br>-(S/N: 2016950122 & Below) |
| 6B     | 5600830    | 1   | ASSM, SEAT PLATE W/DECALS,200XT-SPR/MASS (5413370D)<br>-(S/N: 2016950123 & Above) |
| 7      | 5410362D   | 1   | PLATE, REMOVABLE FLOOR, 200XT - RED                                               |
| 8      | 5410363D   | 1   | PLATE, RIGID FLOOR, 200XT - RED                                                   |
| 9      | 7078299    | 2   | SPRING, SEAT SUPPORT                                                              |
| 10     | 5044617    | 2   | WASHER, .34 X 1.25 X 10 GA                                                        |
| 11A    | 5022198    | 1   | SWITCH, Plunger, Snap-In, NO/NO<br>-(S/N: 2016950122 & Below)                     |
| 11B    | 5101589    | 1   | SWITCH, PLUNGER, NO, SINGLE POLE, SNAP-IN<br>-(S/N: 2016950123 & Above)           |
| 12     | 80003675   | 1   | NUT, 5/16-1/8, HEX, CNTR LK, ZINC PHOS/OIL                                        |
| 13     | 1670578    | 1   | KNOB-INT THR .312-18 4-ARM 2.12WD 1.06LG                                          |
| 14     | 197546     | 4   | MNT, VBRTN, RBBR                                                                  |
| 15     | 5025145X10 | 1   | BOLT, 5/16-18 X 1-1/4, CARRIAGE, GD5, CZ                                          |
| 16     | 5025156    | 2   | WASHER, 3/8 SAE                                                                   |
| 17     | 5025013X28 | 2   | BOLT, 3/8-16 X 3-1/2" GD5 CZ                                                      |
| 18     | 5025394    | 2   | NUT, 3/8 - 16 HEX NYLOCK FLANGE                                                   |
| 19     | 5025145X6  | 2   | BOLT, 5/16-18 X 3/4, CARRIAGE, GD5, CZ                                            |
| 20     | 5025155    | 2   | WASHER, 5/16" SAE                                                                 |
| 21     | 5025011X8  | 2   | BOLT, 5/16-18 X 1" GRD5 YZ                                                        |
| 22     | 5025392    | 11  | NUT, 5/16-18 HEX NYLOCK FLANGE NUT                                                |
| 23     | 5025011X18 | 2   | BOLT, 5/16-18 X 2-1/4" GD5 YZ                                                     |
| 24     | 5104681    | 1   | SEAT, CI3, SEAT'S INC. 2016<br>-(S/N: 2017192383 & Above)                         |

**Seat Replacement Parts - 5103354 & 5104681**

Note: Unless noted otherwise, use the standard torque specifications

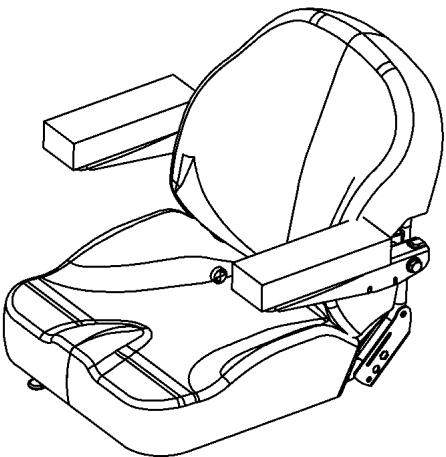
Mfg. No: 5901423

**Seat Number: 5103354 - "Black/Gray Seat, Red Trim"**



- 1 - Seat Back Cover
- 2 - Seat Cushion
- 3 - Arm Rest Assembly
- 4 - Slide Rails

**Seat Number: 5104681 - Seat, CI3, Seat's Inc. 2016"**



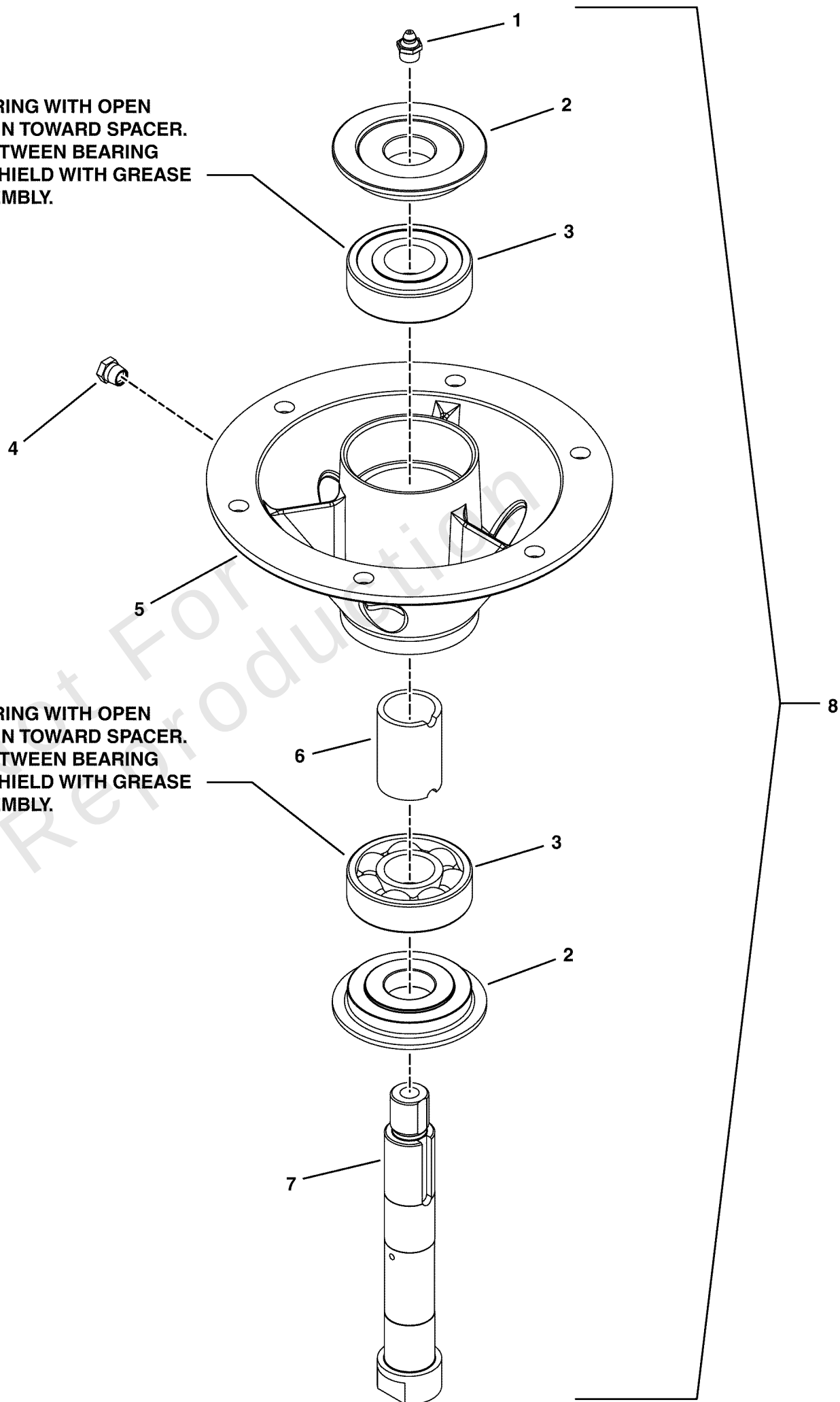
- 5 - Back Cover, CI3 Seat
- 6 - Cushion Cover, CI3 Seat
- 7 - Left and Right Hand Arm Assemblies, CI3 Seat
- 8 - Arm Pad, CI3 Seat
- 9 - Track Kit, CI3 Seat

## ***Seat Replacement Parts - 5103354 & 5104681***

| REF NO | PART NO   | QTY | DESCRIPTION                                  |
|--------|-----------|-----|----------------------------------------------|
| 1      | 5103354X1 | 1   | SEAT BACK COVER, SEAT 2012                   |
| 2      | 5103354X2 | 1   | SEAT COVER                                   |
| 3      | 5102760X3 | 1   | ARM REST, COMPANION                          |
| 4      | 5102760X4 | 1   | SLIDE RAILS                                  |
| 5      | 5104681X1 | 1   | BACK COVER, CI3 SEAT                         |
| 6      | 5104681X2 | 1   | CUSHION COVER, CI3 SEAT                      |
| 7      | 5104681X3 | 1   | LEFT AND RIGHT HAND ARM ASSEMBLIES, CI3 SEAT |
| 8      | 5104681X4 | 1   | ARM PAD, C13 SEAT                            |
| 9      | 5104681X5 | 1   | TRACK KIT, CI3 SEAT                          |

5100993

INSTALL BEARING WITH OPEN  
SIDE FACING IN TOWARD SPACER.  
FILL AREA BETWEEN BEARING  
AND TRASH SHIELD WITH GREASE  
DURING ASSEMBLY.



INSTALL BEARING WITH OPEN  
SIDE FACING IN TOWARD SPACER.  
FILL AREA BETWEEN BEARING  
AND TRASH SHIELD WITH GREASE  
DURING ASSEMBLY.

NOTE: FILL CAVITY WITH NLGI, GRADE 2, EP-2 GREASE  
(SUPERPLEX EP-2, SHELL ALBIDA LCS, BP ENERGREASE LC)

### ***Spindle Service Parts - 5100993***

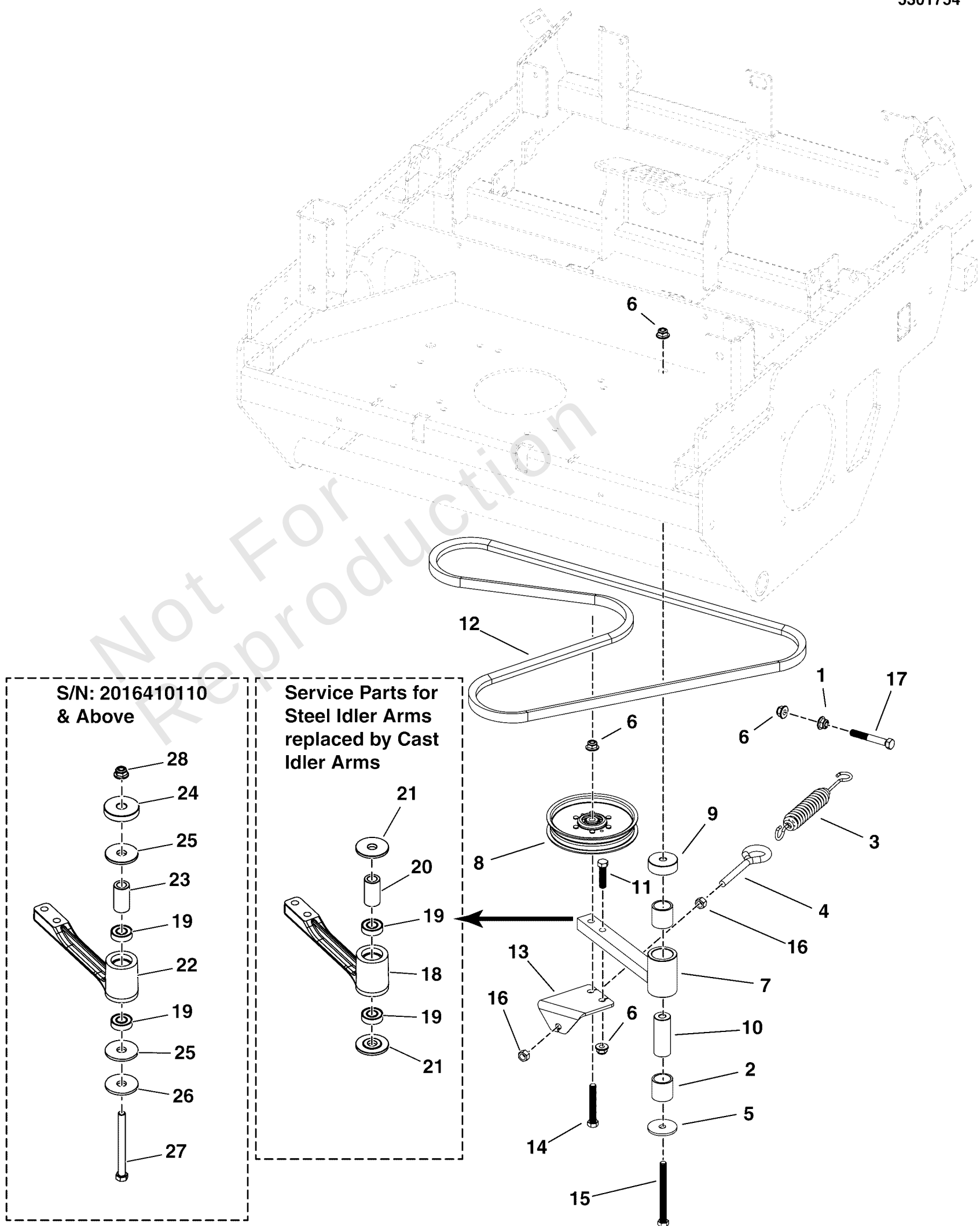
| REF NO | PART NO | QTY | DESCRIPTION                                                       |
|--------|---------|-----|-------------------------------------------------------------------|
| 1      | 5023329 | 1   | FITTING                                                           |
| 2      | 5049793 | 2   | TRASH SHIELD                                                      |
| 3      | 5023330 | 2   | BEARING, .98 X 2.44 X .67                                         |
| 4      | 5023296 | 1   | FITTING, RELIEF, 1-5 PSI                                          |
| 5      | 5101048 | 1   | HOUSING, SPINDLE, BOTTOM MOUNT SM                                 |
| 6      | 5061099 | 1   | SPACER, 1.00 X 1.25 X 1.75                                        |
| 7      | 5061098 | 1   | SPINDLE SHAFT                                                     |
| 8      | 5100993 | 1   | SPINDLE ASSM, CAST IRON 8.0 - 6-BOLT<br>-(Includes Ref No. 1 - 7) |

**Transaxle Drive Group S/N: 2017681136 & Below**

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301754



**Transaxle Drive Group S/N: 2017681136 & Below**

| REF NO | PART NO    | QTY | DESCRIPTION                                                                    |
|--------|------------|-----|--------------------------------------------------------------------------------|
| 1      | 5025128    | 1   | NUT, 3/8-16 HEX SERRATED FLANGE                                                |
| 2      | 5022157    | 2   | BUSHING, BRASS, 1.25X1X1.25<br>-(S/N: 2016410109 & Below)                      |
| 3      | 5022847    | 1   | SPRING, EXTENSION, SWIVEL END<br>-(coil-to-coil measurement: 6-3/8" (16.2 cm)) |
| 4      | 5023497    | 1   | EYE BOLT, 3/8-16 X 5, 2.88THRD, 1EYE, CZ                                       |
| 5      | 5025305    | 1   | WASHER, .41 X 1.75 X .14<br>-(S/N: 2016410109 & Below)                         |
| 6      | 5025394    | 2   | NUT, 3/8-16 HEX NYLOCK FLANGE<br>-(Qty: 3 - S/N: 2016410109 & Below)           |
| 7      | -----      | 1   | NO LONGER AVAILABLE, USE ITEM #18<br>-(S/N: 2016410109 & Below)                |
| 8      | 5101193    | 1   | PULLEY-IDLER, 5.00OD, .385ID, .75W, STL<br>-(installed with hub pointing down) |
| 9      | 5101465    | 1   | SPACER, .39 X 1.75 X .63, YZ<br>-(S/N: 2016410109 & Below)                     |
| 10     | 5102004    | 1   | SPACER, .39 X 1.000 X 2.55, SS<br>-(S/N: 2016410109 & Below)                   |
| 11     | 5025013X12 | 1   | BOLT, 3/8-16 X 1-1/2" GD5 CZ                                                   |
| 12     | 5102013    | 1   | BELT, HB SEC, 81.2EL                                                           |
| 13     | 5405377B   | 1   | PLATE, IDLER ARM ADAPTER - RED<br>-(S/N: 2016950122 & Below)                   |
| 13     | 5413342A   | 1   | PLATE, IDLER ARM ADAPTER - BLK<br>-(S/N: 2016950123 & Above)                   |
| 14     | 5025013X20 | 1   | BOLT, 3/8-16 X 2-1/2" GD5 CZ                                                   |
| 15     | 5025013X32 | 1   | BOLT, 3/8-16 X 4" GD5 CZ<br>-(S/N: 2016410109 & Below)                         |
| 16     | 5025034    | 2   | NUT, 3/8-16 HEX                                                                |
| 17     | 5025013X16 | 1   | BOLT, 3/8-16 X 2, GD5, CZ                                                      |
| 18     | 5406895    | 1   | ASSM, IDLER ARM, PUMP DRIVE<br>-(SV)(Includes items #19 - 21)(5101178A)        |
| 19     | 7078243    | 2   | BEARING, BALL, AXLE                                                            |
| 20     | 5102580    | 1   | SPACER, .39 X .88 X 1.53, CZ                                                   |
| 21     | 5102579    | 2   | SPACER, IDLER ARM, T-STYLE, CZ                                                 |
| 22     | 5411066    | 1   | ASSM, IDLER ARM, PUMP DRIVE, 1/2ID, CAST<br>-(SV)(S/N: 2016410110 & Above)     |
| 23     | 5103812    | 1   | SPACER, .52 X .84 X 1.53, PM<br>-(S/N: 2016410110 & Above)                     |
| 24     | 5100314    | 1   | SPACER, .52 X 1.75 X .63, CZ<br>-(S/N: 2016410110 & Above)                     |
| 25     | 5103262    | 2   | SPACER, IDLER ARM, 1/2, PM<br>-(S/N: 2016410110 & Above)                       |
| 26     | 5103282    | 1   | WASHER, .52 X 1.75 X .14, CZ<br>-(S/N: 2016410110 & Above)                     |
| 27     | 5025017X36 | 1   | BOLT, 1/2-13 X 4-1/2 GD5 YZ<br>-(S/N: 2016410110 & Above)                      |
| 28     | 5025396    | 1   | NUT, Hex Flange, Nylock, 1/2-13<br>-(S/N: 2016410110 & Above)                  |

## HYDRO-GEAR MODEL 1015-1014L (P/N: 5101988)

HYDRO-GEAR MODEL 1015-1014R (P/N: 5101987)

HYDRO-GEAR MODEL 1015-1017L (P/N: 5102254)

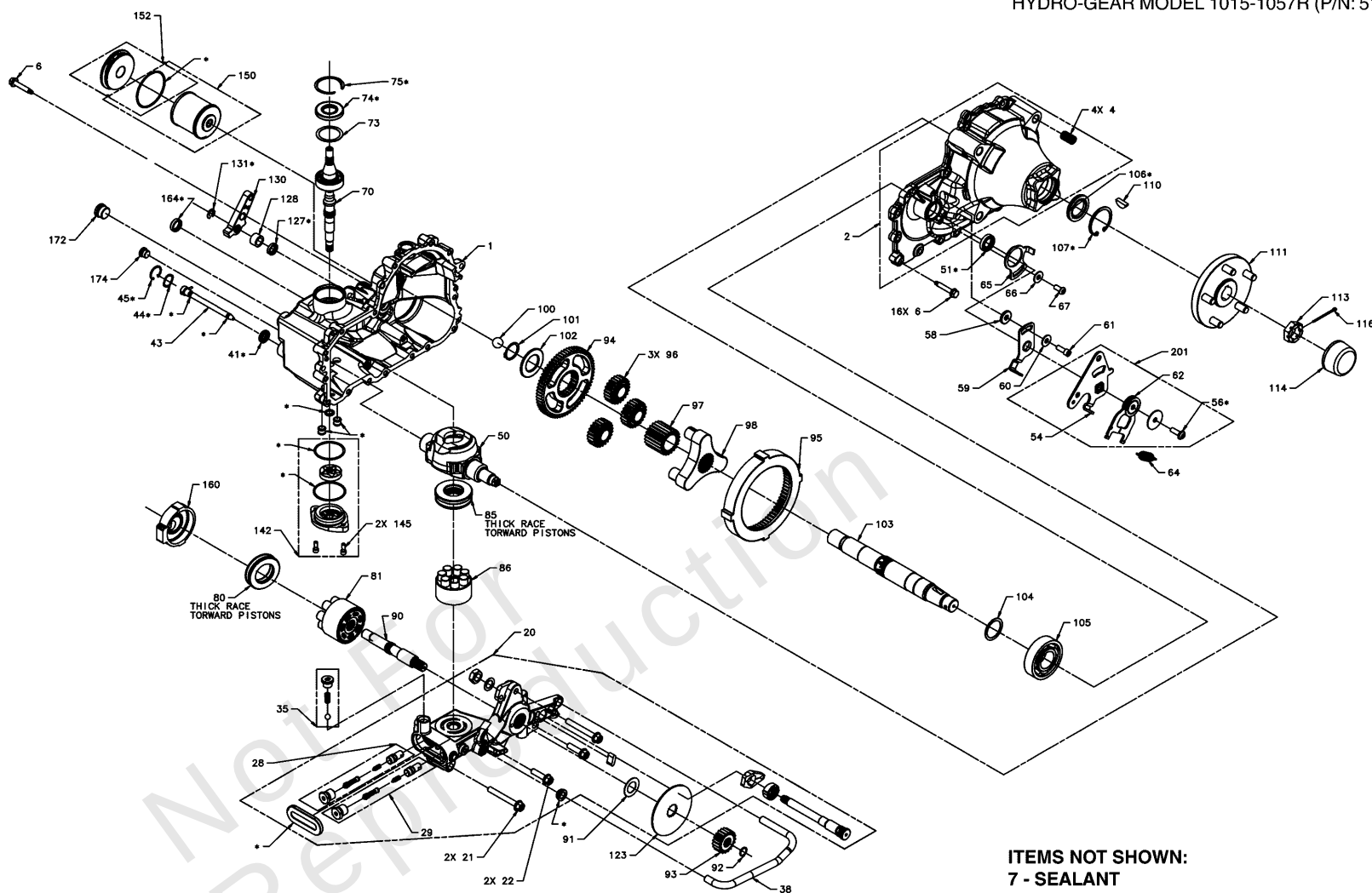
HYDRO-GEAR MODEL 1015-1017R (P/N: 5102253)

HYDRO-GEAR MODEL 1015-1024L (P/N: 5102870)

HYDRO-GEAR MODEL 1015-1024R (P/N: 5102871)

HYDRO-GEAR MODEL 1015-1057L (P/N: 5103964)

HYDRO-GEAR MODEL 1015-1057R (P/N: 5103963)



### ITEMS NOT SHOWN:

7 - SEALANT

8 - OIL (20W50)

200 - SEAL KIT (\*) PARTS INCLUDED IN SEAL KIT

## Transaxle SERVICE PARTS - ZT5400

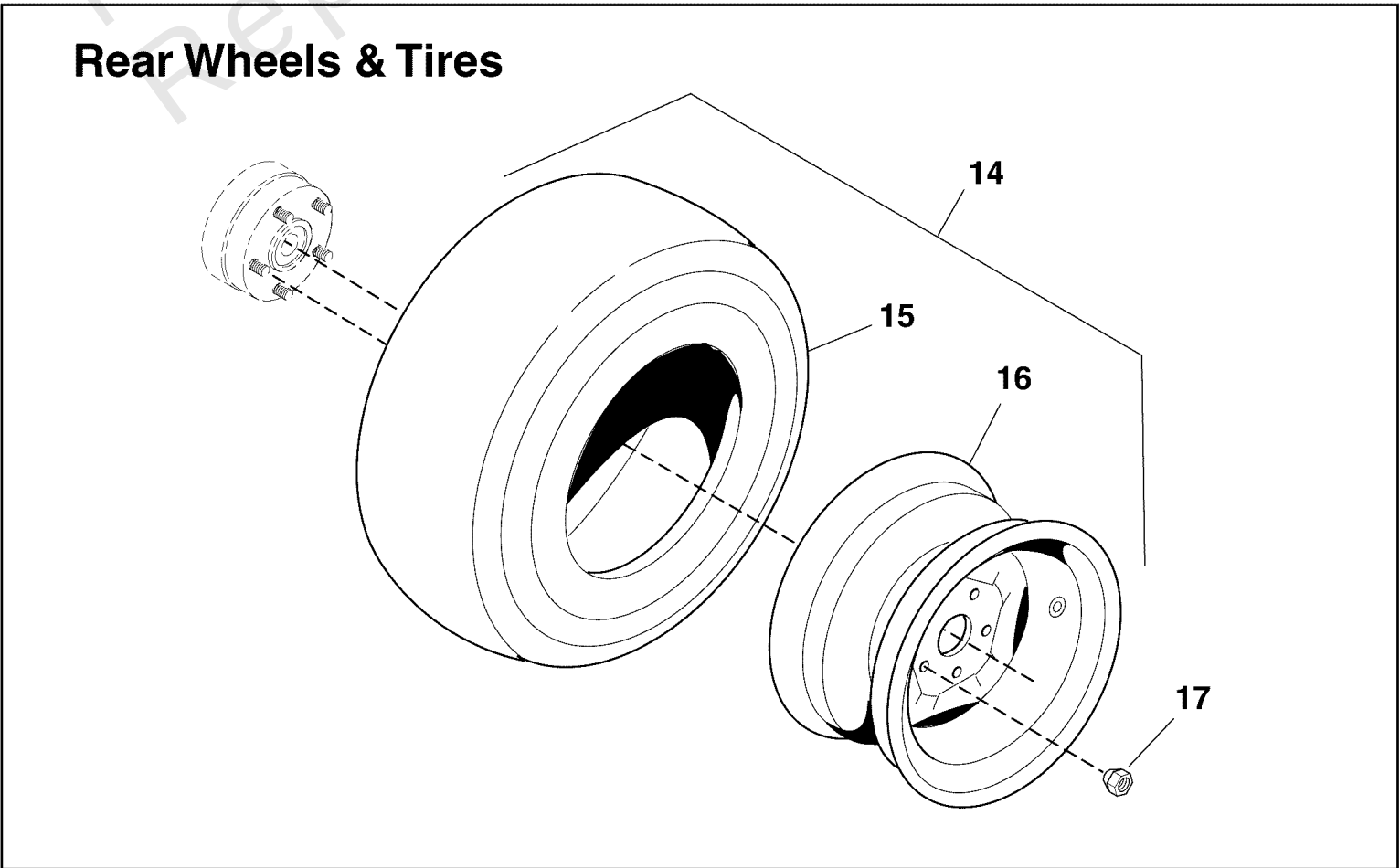
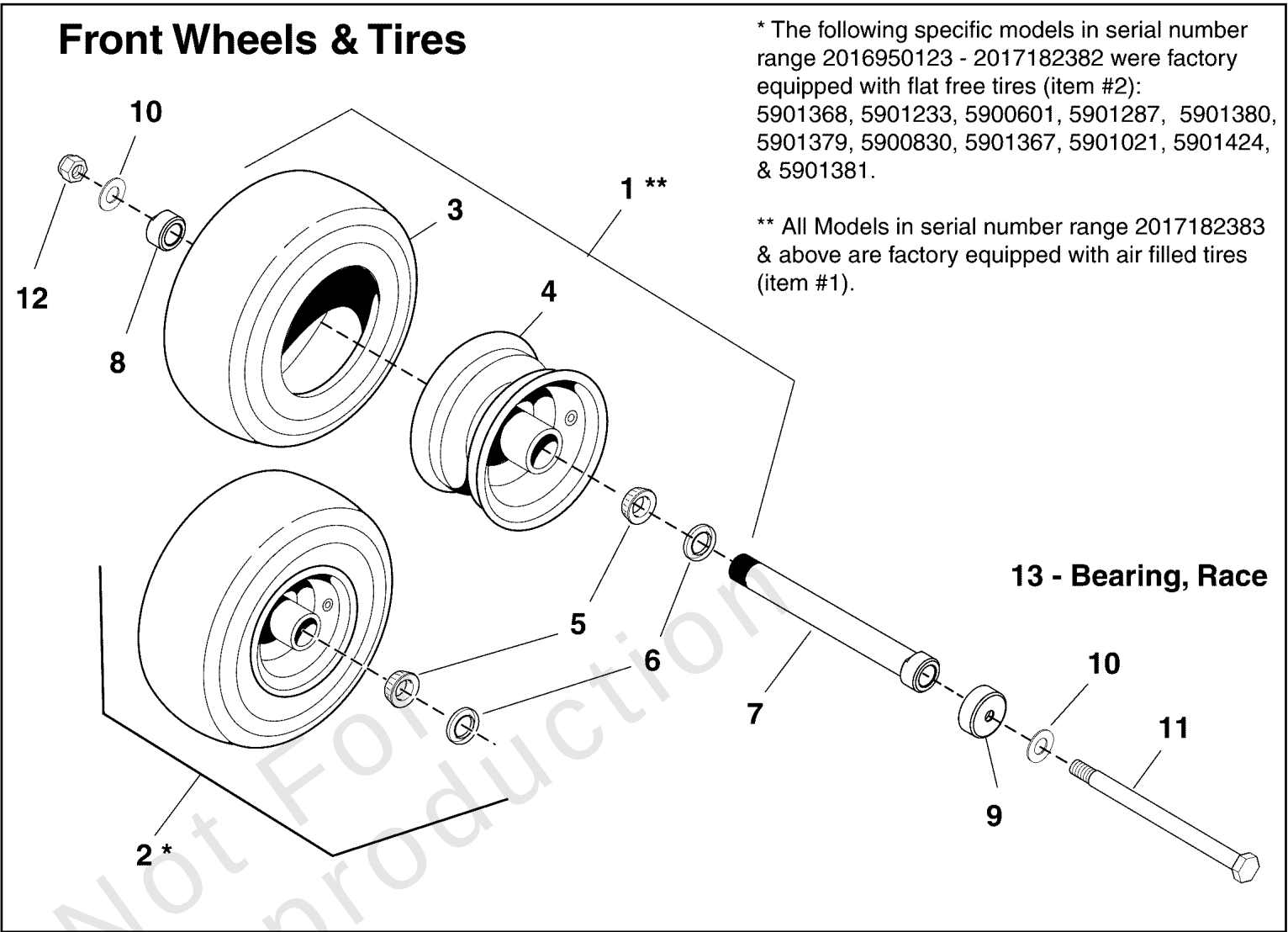
| REF NO | PART NO   | QTY | DESCRIPTION                                                                |
|--------|-----------|-----|----------------------------------------------------------------------------|
| 51     | 5104385X6 | 1   | KIT, CONTROL ARM SEAL, HG# 55526<br>-(Hydro-Gear P/N 52989)                |
| 70     | 5101987X8 | 1   | KIT, INPUT SHAFT (BEARING AND SHAFT ONLY)<br>-(Hydro-Gear P/N 71941)       |
| 74     | 5101987X7 | 1   | KIT, INPUT SEAL<br>-(Hydro-Gear P/N 51280)                                 |
| 106    | 5104385X5 | 1   | KIT, AXLE SEAL<br>-(Hydro-Gear P/N 53008)                                  |
| 111    | 5101987X6 | 1   | ASSM, HUB, STANDARD AXLE TRANSMISSIONS (ZT5400)<br>-(Hydro-Gear P/N 72039) |
| 111    | 5102253X1 | 1   | ASSM, HUB, LONG AXLE TRANSMISSIONS (ZT5400)<br>-(Hydro-Gear P/N 72102)     |
| 114    | 5101987X5 | 1   | AXLE CAP, ZT5400<br>-(Hydro-Gear P/N 53724)                                |
| 127    | 5109995   | 1   | BRAKE SHAFT SEAL, 55523, ZT4400 & ZT5400<br>-(Hydro-Gear P/N 55523)        |
| 150    | 5101987X2 | 1   | KIT, FILTER<br>-(Hydro-Gear P/N 71943)                                     |
| 200    | 5101987X4 | 1   | KIT, SEAL, ZT5400<br>-(Hydro-Gear P/N 71945)                               |

Wheel & Tire Group (Pneumatic & Flat Free Tires)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 5901423

5301976A



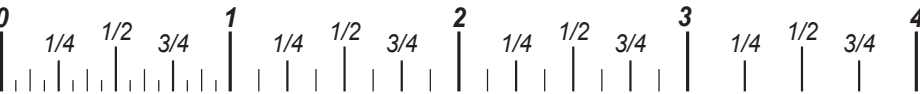
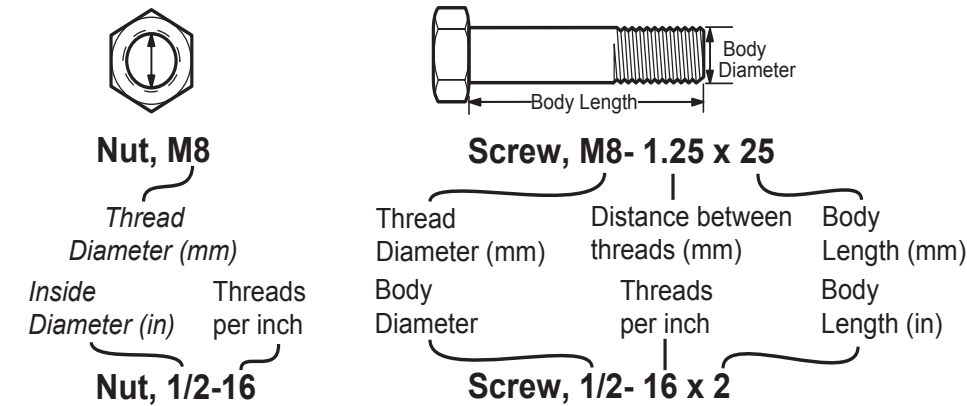
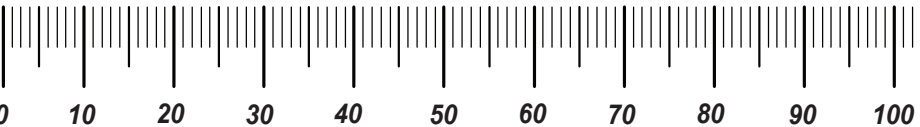
### ***Wheel & Tire Group (Pneumatic & Flat Free Tires)***

| REF NO | PART NO    | QTY | DESCRIPTION                                         |
|--------|------------|-----|-----------------------------------------------------|
| 1      | 5023136    | 2   | TIRE ASSM, 13 X 6.5 - 6, PNE / TB                   |
| 2      | 5023279    | 2   | TIRE ASSM, 13 X 6.5 - 6, FF / TB                    |
| 3      | 5022577    | 2   | TIRE, RUBBER ONLY<br>-(SV)                          |
| 4      | 5023136X1  | 2   | WHEEL ASSEMBLY<br>-(SV)                             |
| 5      | 5022631SX2 | 4   | BEARING, Tapered Roller<br>-(SV)                    |
| 6      | 5022631SX3 | 4   | SEAL, GREASE<br>-(SV)                               |
| 7      | 5103649    | 2   | BEARING ADJUSTER, SPACER, 7.062 LG<br>-(1 per tire) |
| 8      | 5103650    | 2   | NUT, BEARING ADJUSTER, AXLE<br>-(1 per tire)        |
| 9      | 5103594    | 4   | DEBRIS COVER, CASTER WHEELS<br>-(2 per tire)        |
| 10     | 5025158    | 4   | WASHER, 1/2 SAE                                     |
| 11     | 5025017X72 | 2   | BOLT, 1/2-13 X 9 GD5 YZ                             |
| 12     | 5025396    | 2   | NUT, Hex Flange, Nylock, 1/2-13                     |
| 13     | 5022631SX4 | 2   | BEARING, RACE<br>-(SV)                              |
| 14     | 5104029    | 2   | TIRE/WHEEL ASM, 24X12.00-12, TURF SMART             |
| 15     | 5104029X1  | 2   | TIRE, 24X12.00-12, TURF SMART<br>-(SV)              |
| 16     | 5023364    | 2   | WHEEL, 12 X 8.5<br>-(SV)                            |
| 17     | 5020601    | 10  | NUT, 1/2-20, FOR WHEEL BOLT SILVER                  |

# Hardware Identification & Torque Specifications

| Torque Specification Chart                             |                                                                                                |      |                                                                                                |      |                                                                                                 |      |                                                                                                 |      |
|--------------------------------------------------------|------------------------------------------------------------------------------------------------|------|------------------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------------------|------|
| FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%) |                                                                                                |      |                                                                                                |      |                                                                                                 |      |                                                                                                 |      |
| Property Class                                         | <br>Class 5.6 |      | <br>Class 8.8 |      | <br>Class 10.9 |      | <br>Class 12.9 |      |
| Size Of Hardware                                       | in/lbs<br>ft/lbs                                                                               | Nm.  | in/lbs<br>ft/lbs                                                                               | Nm.  | in/lbs<br>ft/lbs                                                                                | Nm.  | in/lbs<br>ft/lbs                                                                                | Nm.  |
| M3                                                     | 5.88                                                                                           | .56  | 13.44                                                                                          | 1.28 | 19.2                                                                                            | 1.80 | 22.92                                                                                           | 2.15 |
| M4                                                     | 13.44                                                                                          | 1.28 | 30.72                                                                                          | 2.90 | 43.44                                                                                           | 4.10 | 52.56                                                                                           | 4.95 |
| M5                                                     | 26.4                                                                                           | 2.50 | 60.96                                                                                          | 5.75 | 5.97                                                                                            | 8.10 | 7.15                                                                                            | 9.7  |
| M6                                                     | 44.64                                                                                          | 4.3  | 7.3                                                                                            | 9.9  | 10.3                                                                                            | 14   | 12.1                                                                                            | 16.5 |
| M7                                                     | 5.2                                                                                            | 7.1  | 12.1                                                                                           | 16.5 | 16.9                                                                                            | 23   | 19.9                                                                                            | 27   |
| M8                                                     | 7.7                                                                                            | 10.5 | 17.7                                                                                           | 24   | 25                                                                                              | 34   | 29                                                                                              | 40   |
| M10                                                    | 15                                                                                             | 21   | 35                                                                                             | 48   | 50                                                                                              | 67   | 59                                                                                              | 81   |
| M12                                                    | 26                                                                                             | 36   | 61                                                                                             | 83   | 86.2                                                                                            | 117  | 103                                                                                             | 140  |
| M14                                                    | 42                                                                                             | 58   | 101                                                                                            | 132  | 136                                                                                             | 185  | 162                                                                                             | 220  |
| M16                                                    | 64                                                                                             | 88   | 147                                                                                            | 200  | 210                                                                                             | 285  | 250                                                                                             | 340  |
| M18                                                    | 89                                                                                             | 121  | 202                                                                                            | 275  | 287                                                                                             | 390  | 346                                                                                             | 470  |
| M20                                                    | 126                                                                                            | 171  | 290                                                                                            | 390  | 405                                                                                             | 550  | 486                                                                                             | 660  |
| M22                                                    | 169                                                                                            | 230  | 390                                                                                            | 530  | 559                                                                                             | 745  | 656                                                                                             | 890  |
| M24                                                    | 217                                                                                            | 295  | 497                                                                                            | 375  | 708                                                                                             | 960  | 840                                                                                             | 1140 |
| M27                                                    | 320                                                                                            | 435  | 733                                                                                            | 995  | 1032                                                                                            | 1400 | 1239                                                                                            | 1680 |
| M30                                                    | 435                                                                                            | 590  | 995                                                                                            | 1350 | 1401                                                                                            | 1900 | 1681                                                                                            | 2280 |
| M33                                                    | 590                                                                                            | 800  | 1349                                                                                           | 1830 | 1902                                                                                            | 2580 | 2278                                                                                            | 3090 |
| M36                                                    | 759                                                                                            | 1030 | 1740                                                                                           | 2360 | 2441                                                                                            | 3310 | 2935                                                                                            | 3980 |
| M39                                                    | 988                                                                                            | 1340 | 2249                                                                                           | 3050 | 3163                                                                                            | 4290 | 3798                                                                                            | 5150 |

The guides and ruler furnished below are designed to help you select the appropriate hardware.



## Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

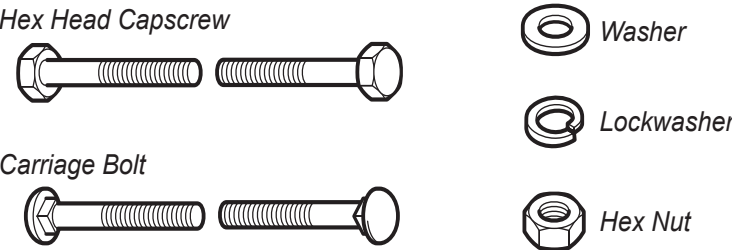
When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

| Torque Specification Chart                      |                                                                                                    |       |                                                                                                    |       |                                                                                                    |         |
|-------------------------------------------------|----------------------------------------------------------------------------------------------------|-------|----------------------------------------------------------------------------------------------------|-------|----------------------------------------------------------------------------------------------------|---------|
| FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%) |                                                                                                    |       |                                                                                                    |       |                                                                                                    |         |
| Hardware Grade                                  | <br>SAE Grade 2 |       | <br>SAE Grade 5 |       | <br>SAE Grade 8 |         |
| Size Of Hardware                                | in/lbs<br>ft/lbs                                                                                   | Nm.   | in/lbs<br>ft/lbs                                                                                   | Nm.   | in/lbs<br>ft/lbs                                                                                   | Nm.     |
| 8-32                                            | 19                                                                                                 | 2.1   | 30                                                                                                 | 3.4   | 41                                                                                                 | 4.6     |
| 8-36                                            | 20                                                                                                 | 2.3   | 31                                                                                                 | 3.5   | 43                                                                                                 | 4.9     |
| 10-24                                           | 27                                                                                                 | 3.1   | 43                                                                                                 | 4.9   | 60                                                                                                 | 6.8     |
| 10-32                                           | 31                                                                                                 | 3.5   | 49                                                                                                 | 5.5   | 68                                                                                                 | 7.7     |
| 1/4-20                                          | 66                                                                                                 | 7.6   | 8                                                                                                  | 10.9  | 12                                                                                                 | 16.3    |
| 1/4-28                                          | 76                                                                                                 | 8.6   | 10                                                                                                 | 13.6  | 14                                                                                                 | 19.0    |
| 5/16-18                                         | 11                                                                                                 | 15.0  | 17                                                                                                 | 23.1  | 25                                                                                                 | 34.0    |
| 5/16-24                                         | 12                                                                                                 | 16.3  | 19                                                                                                 | 25.8  | 29                                                                                                 | 34.0    |
| 3/8-16                                          | 20                                                                                                 | 27.2  | 30                                                                                                 | 40.8  | 45                                                                                                 | 61.2    |
| 3/8-24                                          | 23                                                                                                 | 31.3  | 35                                                                                                 | 47.6  | 50                                                                                                 | 68.0    |
| 7/16-14                                         | 30                                                                                                 | 40.8  | 50                                                                                                 | 68.0  | 70                                                                                                 | 95.2    |
| 7/16-20                                         | 35                                                                                                 | 47.6  | 55                                                                                                 | 74.8  | 80                                                                                                 | 108.8   |
| 1/2-13                                          | 50                                                                                                 | 68.0  | 75                                                                                                 | 102.0 | 110                                                                                                | 149.6   |
| 1/2-20                                          | 55                                                                                                 | 74.8  | 90                                                                                                 | 122.4 | 120                                                                                                | 163.2   |
| 9/16-12                                         | 65                                                                                                 | 88.4  | 110                                                                                                | 149.6 | 150                                                                                                | 204.0   |
| 9/16-18                                         | 75                                                                                                 | 102.0 | 120                                                                                                | 163.2 | 170                                                                                                | 231.2   |
| 5/8-11                                          | 90                                                                                                 | 122.4 | 150                                                                                                | 204.0 | 220                                                                                                | 299.2   |
| 5/8-18                                          | 100                                                                                                | 136   | 180                                                                                                | 244.8 | 240                                                                                                | 326.4   |
| 3/4-10                                          | 160                                                                                                | 217.6 | 260                                                                                                | 353.6 | 386                                                                                                | 525.0   |
| 3/4-16                                          | 180                                                                                                | 244.8 | 300                                                                                                | 408.0 | 420                                                                                                | 571.2   |
| 7/8-9                                           | 140                                                                                                | 190.4 | 400                                                                                                | 544.0 | 600                                                                                                | 816.0   |
| 7/8-14                                          | 155                                                                                                | 210.8 | 440                                                                                                | 598.4 | 660                                                                                                | 897.6   |
| 1-8                                             | 220                                                                                                | 299.2 | 580                                                                                                | 788.8 | 900                                                                                                | 1,244.0 |
| 1-12                                            | 240                                                                                                | 326.4 | 640                                                                                                | 870.4 | 1,000                                                                                              | 1,360.0 |

### NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
  - for prevailing torque locknuts - use 65% of grade 5 torques.
  - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

## Common Hardware Types



## Wrench & Fastener Size Guide

|                                                                                                                           |                                                                                                                           |                                                                                                                           |                                                                                                                                                         |                                                                                                                          |
|---------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| <br>1/4" Bolt or Nut<br>Wrench—7/16" | <br>5/16" Bolt or Nut<br>Wrench—1/2" | <br>3/8" Bolt or Nut<br>Wrench—9/16" | <br>7/16" Bolt or Nut<br>Wrench (Bolt)—5/8"<br>Wrench (Nut)—11/16" | <br>1/2" Bolt or Nut<br>Wrench—3/4" |
| M6 Bolt or Nut<br>Wrench—10mm                                                                                             | M8 Bolt or Nut<br>Wrench—13mm                                                                                             | M10 Bolt or Nut<br>Wrench—17mm                                                                                            | M12 Bolt or Nut<br>Wrench—19mm                                                                                                                          | M14 Bolt or Nut<br>Wrench—22mm                                                                                           |

