



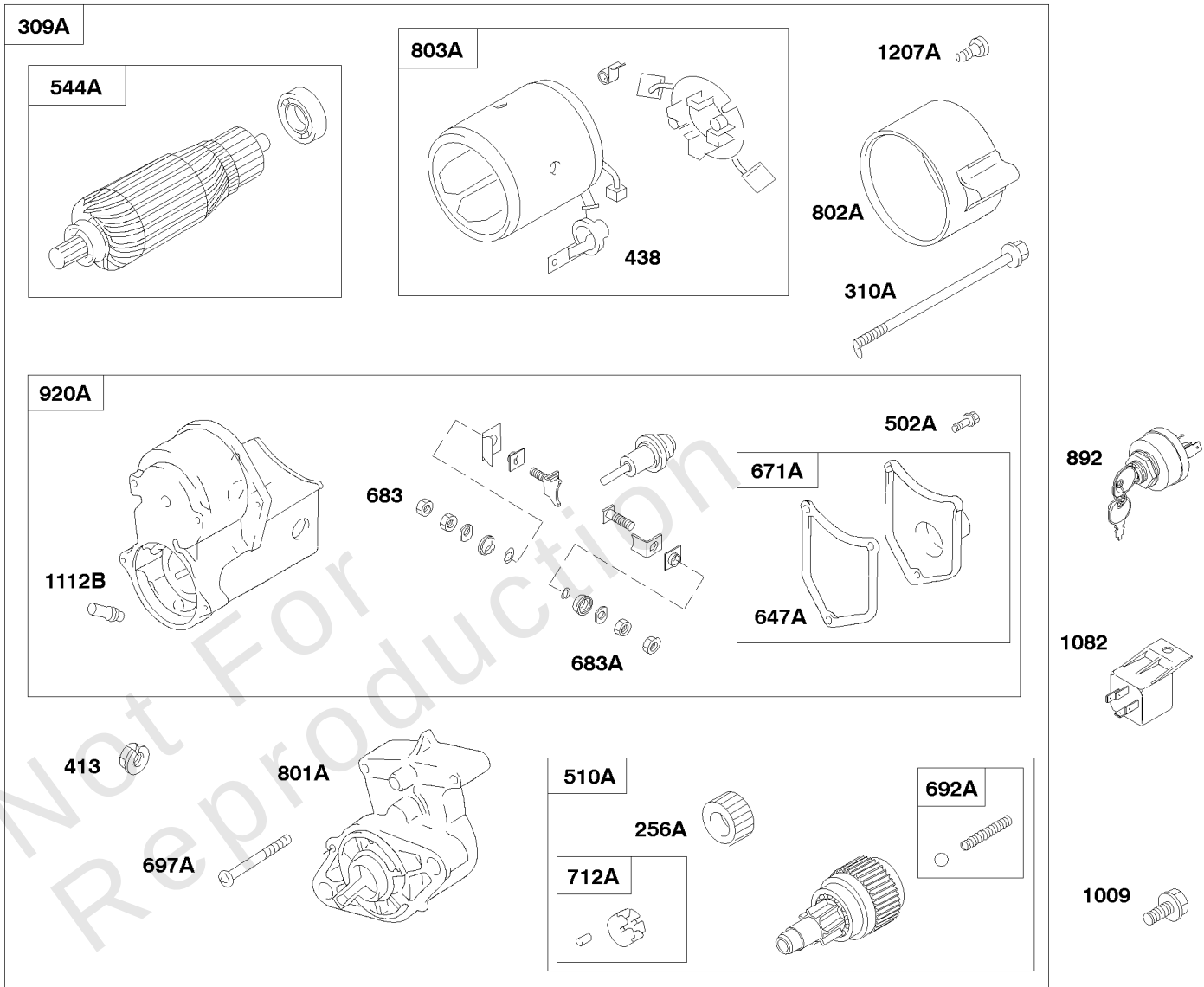
Parts Manual

Mfg. No: 582447-0209-E2

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1.0KW BLUE/GREEN LABEL



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
256A	820745	Gear-Starter Drive	510A	825394	Drive-Starter	697A	820751	Screw (Drive Cap)
309A		Motor-Starter	544A	825392	Armature-Starter	712A	825424	Roller-Clutch
		(For Replacement, Order Starter Motor, 825700, Reference 309)	647A	820733	Gasket-Solenoid Cover	801A	825396	Cap-Drive
310A	820755	Screw (Starter Motor)	671A	825400	Cover-Solenoid	802A	820743	Cap-End
413	820067	Nut (Starter Motor)	683	820723	Nut (Starter Solenoid) (Terminal)	803A	825399	Housing-Starter
438	820725	Boot-Terminal				892	692318	Switch-Key
502A	820739	Screw (Solenoid Cover)	683A	820721	Nut (Starter Solenoid) (Terminal)	920A	825398	Solenoid-Starter
			692A	825425	Detent-Spring	1009	820019	Screw (Starter Motor)
						1082	820455	Relay-Starter
						1112B	820737	Plug-Vent
						1207A	820754	Screw (End Cap)

Engine Gasket Set - Reference 358
Valve Gasket Set - Reference 1095

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Assemblies include all parts shown in frames.

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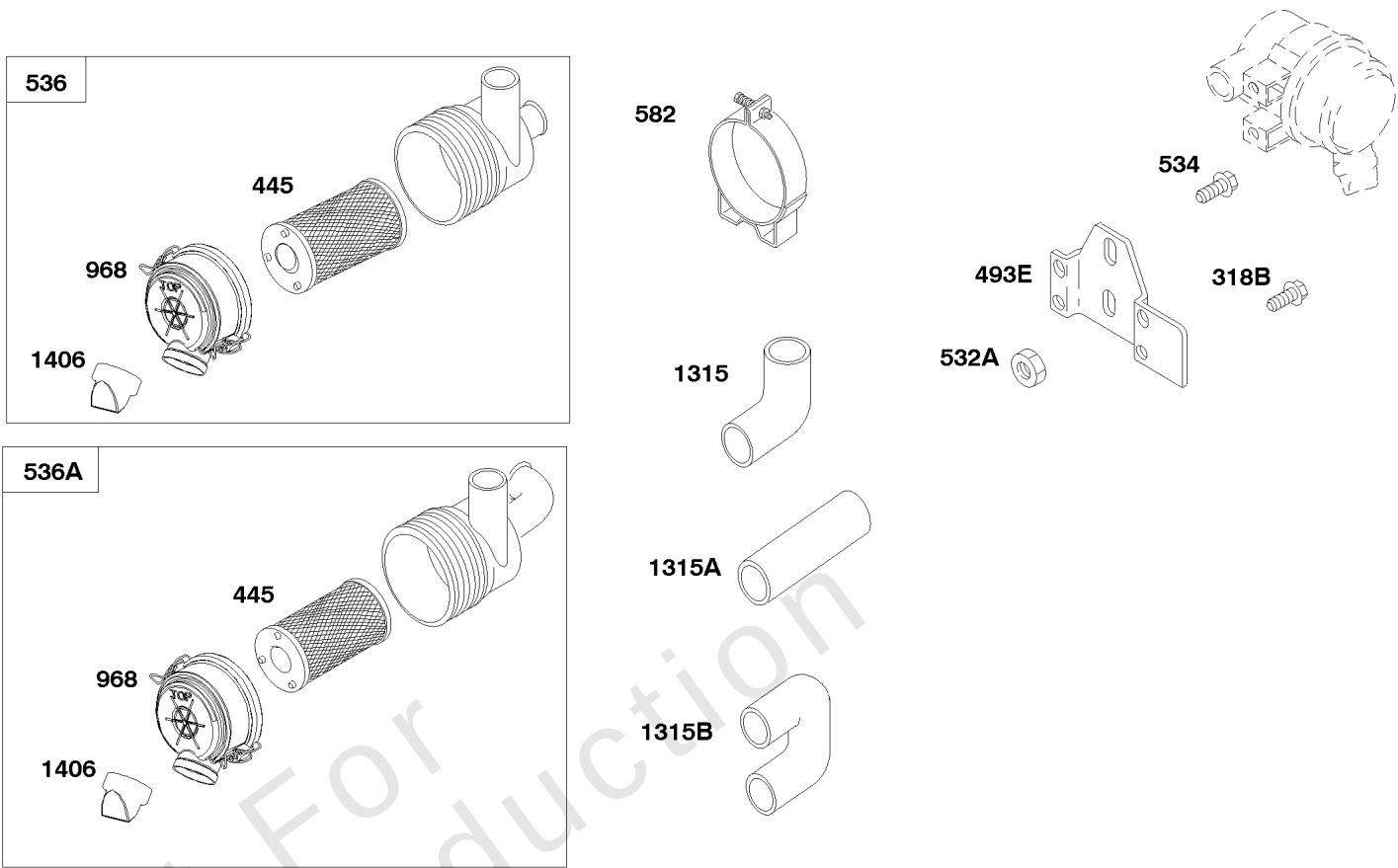
1.0 KW Electric Starter

REF NO	PART NO	QTY	DESCRIPTION
256A	820745		GEAR, Starter Drive
309A	-----		Motor-Starter -(For Replacement, Order Starter Motor, 825700, Reference 309)
310A	820755		SCREW -(Starter Motor)
413	820067		NUT -(Starter Motor)
438	820725		BOOT, Terminal
502A	820739		SCREW -(Solenoid Cover)
510A	825394		DRIVE, Starter
544A	825392		ARMATURE, Starter
647A	820733		GASKET, Solenoid Cover
671A	825400		COVER, Solenoid
683	820723		NUT -(Starter Solenoid) (Terminal)
683A	820721		NUT -(Starter Solenoid) (Terminal)
692A	825425		SPRING, Detent
697A	820751		SCREW -(Drive Cap)
712A	825424		ROLLER, Clutch
801A	825396		CAP, Drive
802A	820743		CAP, End
803A	825399		HOUSING, Starter
892	692318		SWITCH, Key
920A	825398		SOLENOID, Starter
1009	820019		SCREW -(Starter Motor)
1082	820455		RELAY, Starter
1112B	820737		PLUG, Vent
1207A	820754		SCREW -(End Cap)

1.2 KW Electric Starter

REF NO	PART NO	QTY	DESCRIPTION
256	820767		GEAR, Starter Drive
309	825700		MOTOR, Starter -(1.2 KW)(Purple/Brown Label)
310	820773		SCREW -(Starter Motor)
413	820067		NUT -(Starter Motor)
438	820725		BOOT, Terminal
502	820763		SCREW -(Solenoid Cover)
510	825406		DRIVE, Starter
544	825404		ARMATURE, Starter
647	820719		GASKET, Solenoid Cover
671	825703		COVER, Solenoid -Used After Code Date 05022800
671B	825422		COVER, Solenoid -Used Before Code Date 05030100
683	820723		NUT -(Starter Solenoid) (Terminal)
683A	820721		NUT -(Starter Solenoid) (Terminal)
692	825402		SPRING, Detent
697	820777		SCREW -(Drive Cap)
712	825401		ROLLER, Clutch
801	821228		CAP, Drive -Used After Code Date 05022800
801B	825408		CAP, Drive -Used Before Code Date 05030100
802	821231		CAP, End -Used After Code Date 05022800
802B	820771		CAP, End -Used Before Code Date 05030100
803	825423		HOUSING, Starter
920	825702		SOLENOID, Starter -Used After Code Date 05022800
920B	825410		SOLENOID, Starter -Used Before Code Date 05030100
1009	820019		SCREW -(Starter Motor)
1112A	820779		PLUG, Vent
1207	820775		SCREW -(End Cap)
1291	820769		SEAL, O-Ring -(Starter Housing)

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REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
318B	820212	Screw (Mounting Bracket)	534	820273	Screw (Air Cleaner)	1315	820554	Hose-Air Cleaner
445	820263	Filter-Air Cleaner Cartridge	536	825117	Cleaner-Air (4" Straight)	1315A	820555	Hose-Air Cleaner
493E	820195	Bracket-Mounting (Air Cleaner)	536A	825118	Cleaner-Air (4 " 90 Degree Elbow)	1315B	820556	Hose-Air Cleaner
532A	820070	Nut (Mounting Bracket)	582	820230	Clamp-Air Cleaner	1406	842623	Valve-Debris
			968	842620	Cover-Air Cleaner			

Engine Gasket Set - Reference 358
Valve Gasket Set - Reference 1095

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Assemblies include all parts shown in frames.
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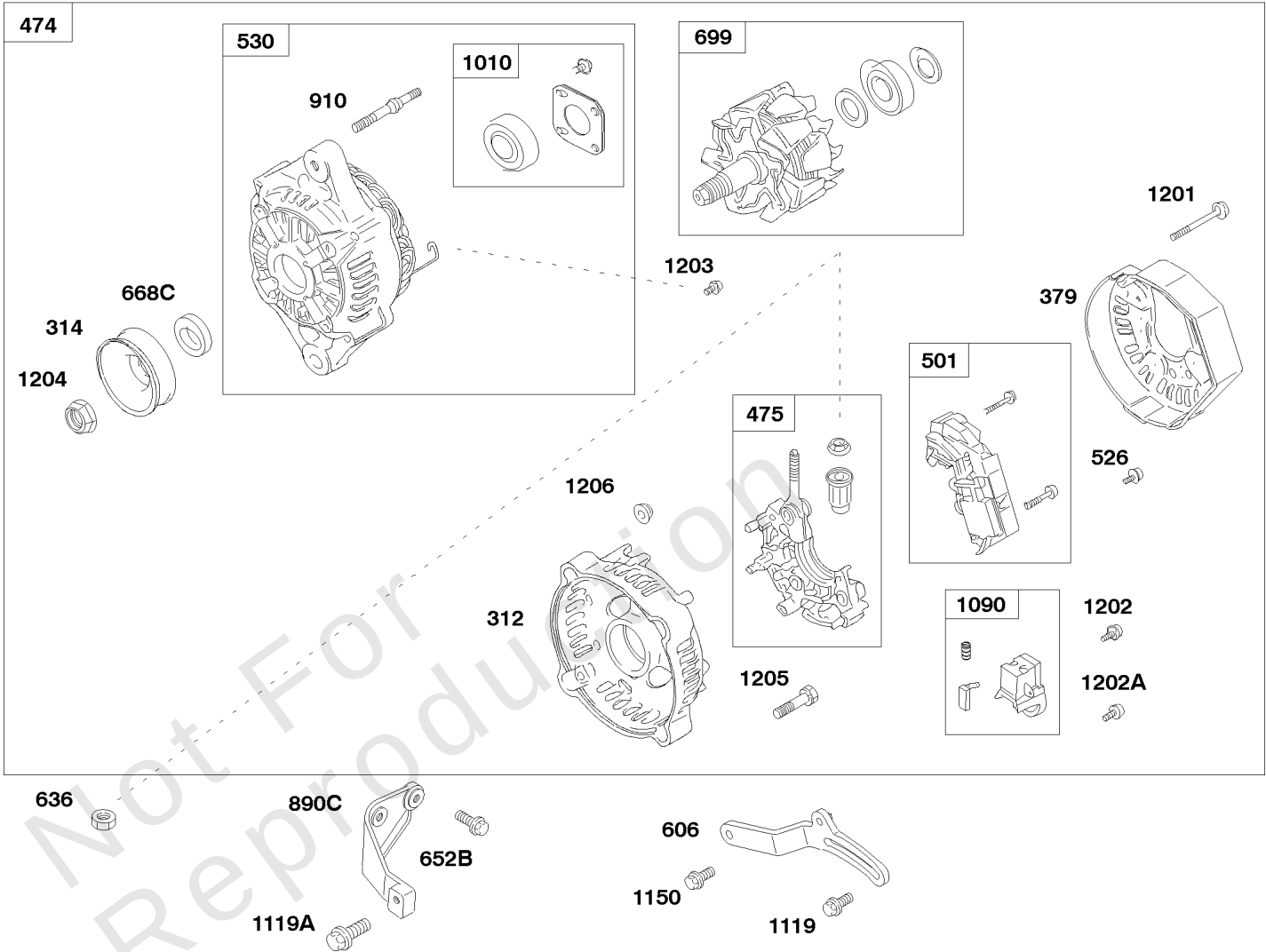
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Air Cleaner, Hoses

REF NO	PART NO	QTY	DESCRIPTION
318B	820212		SCREW -(Mounting Bracket)
445	820263		FILTER, A/C Cartridge
493E	820195		BRACKET, Mounting -(Air Cleaner)
532A	820070		NUT -(Mounting Bracket)
534	820273		SCREW -(Air Cleaner)
536	825117		CLEANER, Air -(4 Inch Straight)
536A	825118		CLEANER, Air -(4 Inch 90 Degree Elbow)
582	820230		CLAMP, Air Cleaner
968	842620		COVER, Air Cleaner
1315	820554		HOSE, Air Cleaner
1315A	820555		HOSE, Air Cleaner
1315B	820556		HOSE, Air Cleaner
1406	842623		VALVE, Debris

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40 AMP



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
312	820692	Housing-Brush End	668C	820713	Spacer (Alternator)	1201	820715	Screw (Brush Cover)
314	820711	Pulley-Alternator	699	825390	Rotor Assembly	1202	820701	Screw (Brush Retainer)
379	820703	Cover-Brush	890C	820213	Bracket-Support	1202A	820702	Screw (Brush Retainer)
474	825084	Alternator	910	820690	Stud (Alternator)	1203	820702	Screw (Stator Wire)
475	825385	Rectifier	1010	825384	Retainer-Bearing	1204	820705	Nut (Alternator Pulley)
501	825388	Regulator	1090	825387	Retainer-Brush	1205	820707	Screw (Brush End Housing)
526	820702	Screw (Rectifier)	1119	820343	Screw (Alternator)	1206	820709	Nut (Brush End Housing)
530	825383	Housing-Drive End	1119A	820270	Screw (Alternator)			
606	820819	Strap-Adjusting	1150	820023	Screw (Adjusting Strap)			
636	820069	Nut (Starting Switch)						
652B	820275	Screw (Support Bracket)						

Engine Gasket Set - Reference 358
Valve Gasket Set - Reference 1095

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Assemblies include all parts shown in frames.

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Crankshaft, Idler Gear

REF NO	PART NO	QTY	DESCRIPTION
16	825552		CRANKSHAFT -Used After Code Date 99063000
598	821297		SHIM, End Play -(Crankshaft or Camshaft Bearing) (.005 Oversize)
598	821295		SHIM, End Play -(Crankshaft or Camshaft Bearing) (Standard)
653	820079		SCREW -(Crankshaft Pulley)
718C	820059		PIN, Locating -(Crankshaft)
746	820611		GEAR, Idler -(Right Helix) -Used After Code Date 99063000
900	820116		SHAFT, Gear
1072	820081		SCREW -(Idle Gear Plate)
1073	820117		PLATE, Idle Gear
1075	820123		PULLEY, Crankshaft -(3 Holes)
1075	820236		PULLEY, Crankshaft -(4 Holes)
1355	821291		SET, Main Bearing, Standard
1356	821293		SET, Main Bearing, 010

