



Parts Manual

Mfg. No: 52370x192A
Garden Tractor (1997)

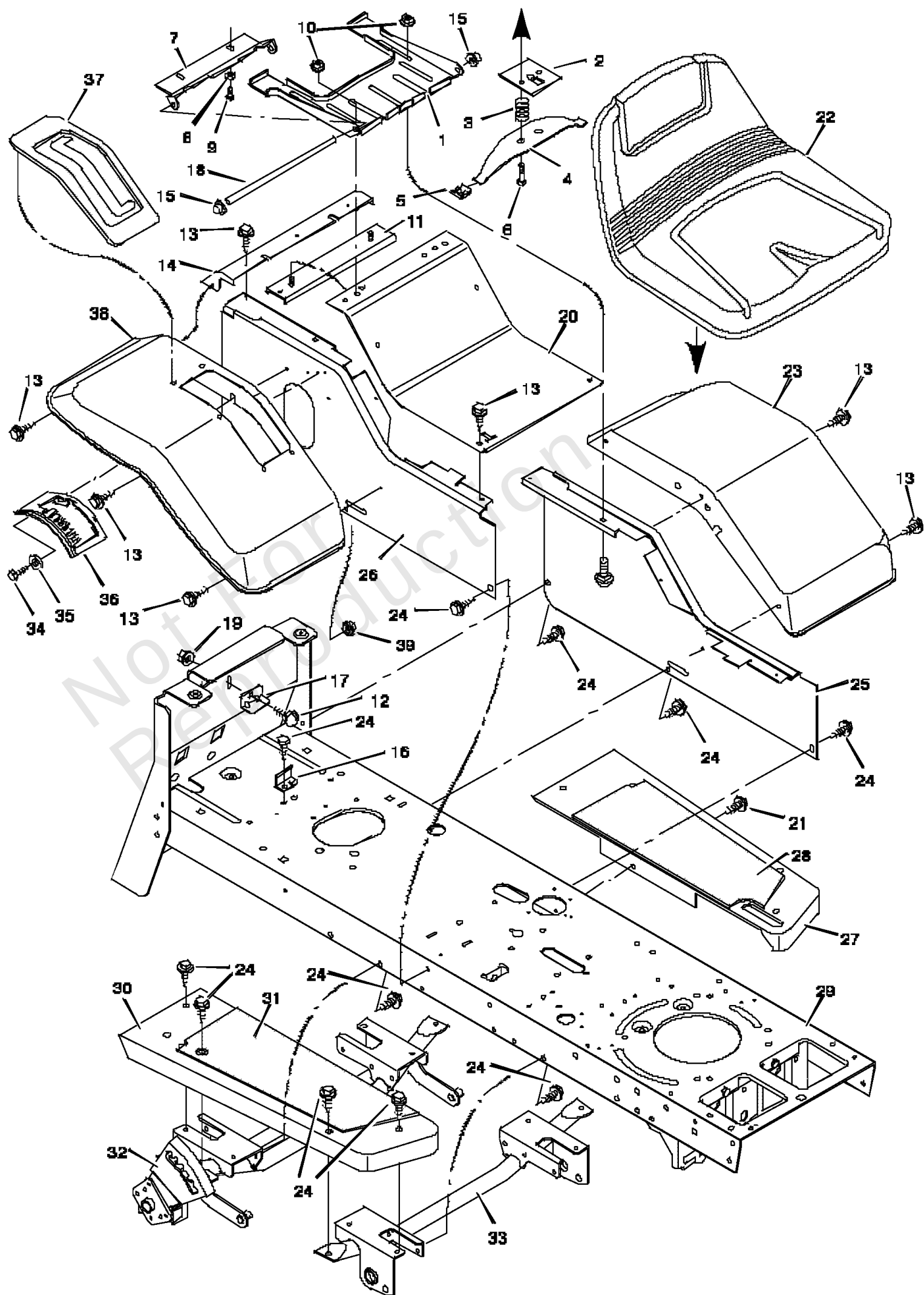
Model Components	Page
Body Chassis.....	4
Electrical System.....	6
Hood & Engine Mount.....	8
Motion Drive.....	12
Mower Housing.....	16
Mower Housing Suspension.....	20
Steering.....	22
Torque Specification Chart.....	24

Not For
Reproduction

Body Chassis

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 52370x192A



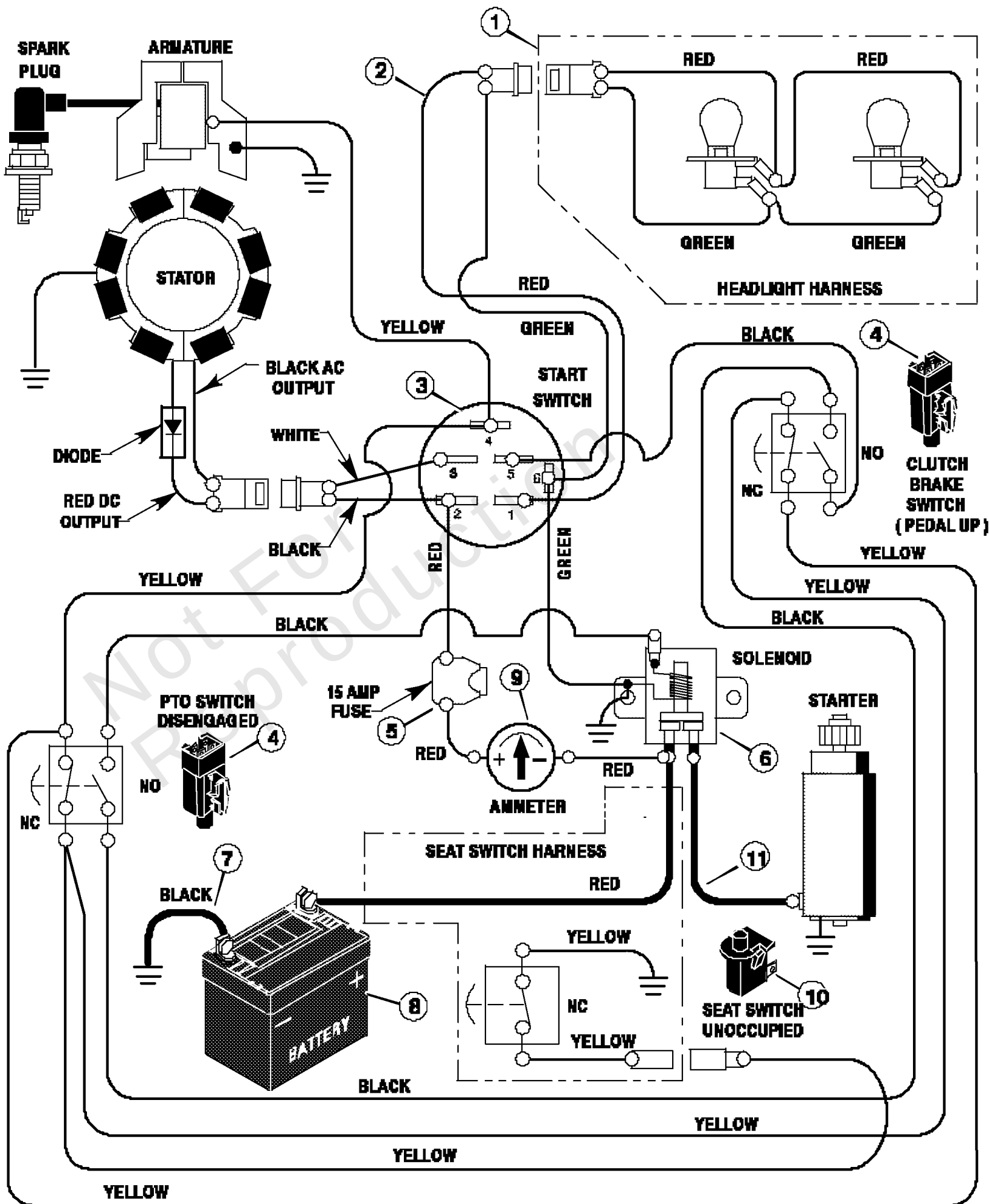
Body Chassis

REF NO	PART NO	QTY	DESCRIPTION
1	092546E701		Bracket, Seat
2	091963 Z		Plate Assembly, Switch
3	164X26MA		Spring, Compression
4	091964MA		Spring, Seat
5	091822MA		Glide, Spring
6	009X38MA		Bolt, Shoulder
7	92334E701		Support, Seat
8	018X16MA		Lockwasher
9	001X45MA		Bolt, Hex
10	015X88MA		Locknut, Flange
11	092601E701		Channel Assembly
12	002X53MA		Bolt, Carriage
13	26X263MA		SCREW.25-20 S-T
14	93043E701		Insert, Rear
15	028X23MA		Push On Cap
16	55149E701		Clip, Battery
17	090632 Z		Clamp, Battery
18	091730 Z		Rod, Pivot
19	015X76MA		Locknut
20	093222E701		Panel, Top
21	0193X1MA		Fastener, Panel
22	092606		Seat
23	92328E540		Fender
24	26X249MA		Screw
25	092599E701		Panel, Left
26	92622E701		Panel, Right
27	93011E540		Running Board, Left
28	093071		Mat, Left
29	403350		Frame Channel
30	93010E540		Running Board, Right
31	093070		Mat, Right
32	093114E701MA		Lifter and Support Assembly
33	093013E701MA		Support Assembly, Front
34	001X38MA		Bolt
35	017X38 Z		Washer
36	092630E701		Gate, Shift
37	091905		Cover, Shift
38	092379E540		Fender, Right
39	015X66MA		Locknut

Electrical System

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 52370x192A



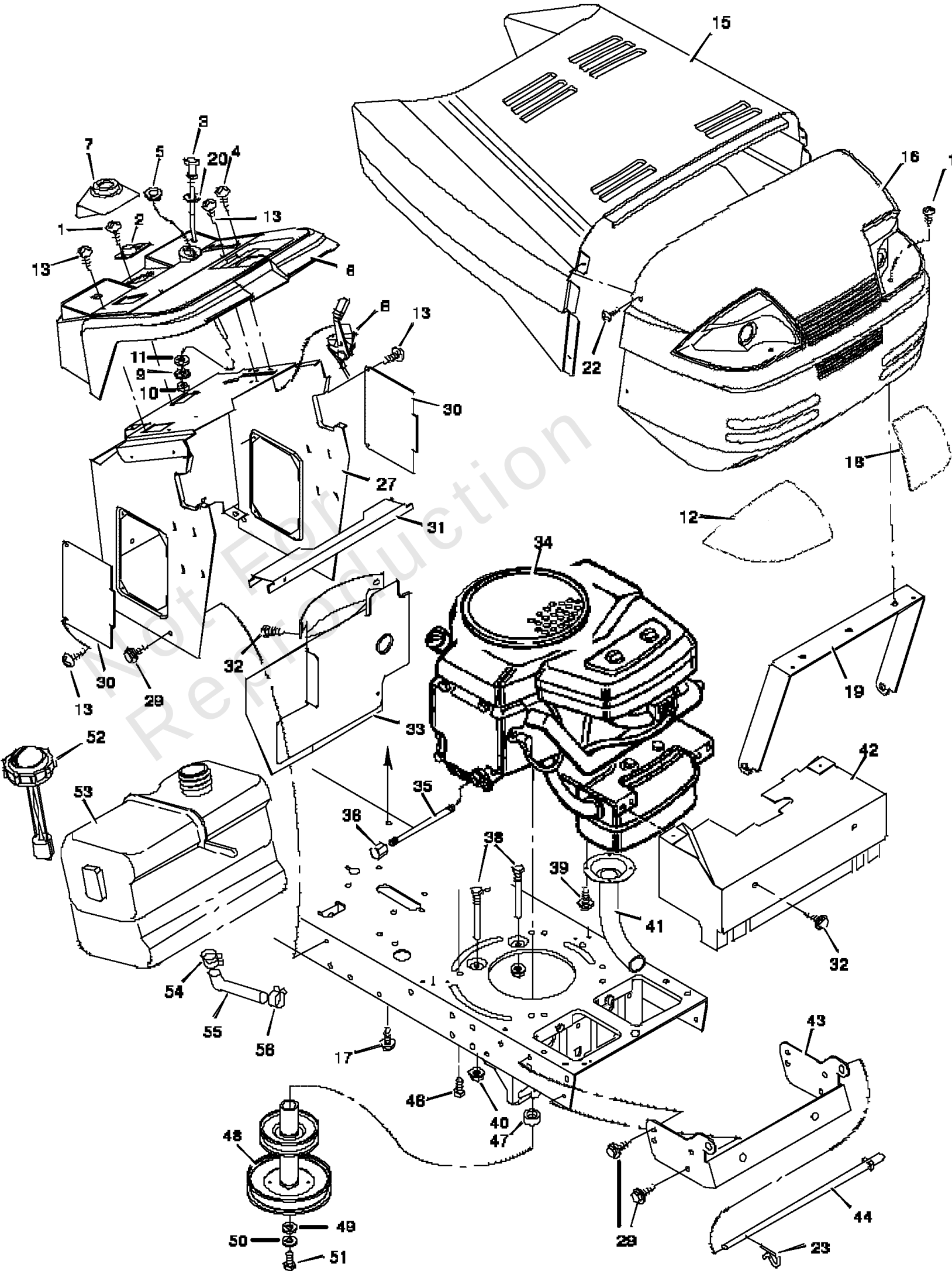
Electrical System

REF NO	PART NO	QTY	DESCRIPTION
1	250X40MA		Harness, Light Wire
--	092372		Socket, Light
--	090084MA		Bulb, Light
2	250X62		Harness, Chassis Wire
3	092377MA		Switch, Ignition
--	020729		Key, Ignition
--	091489MA		Nut, Hex
--	091488		Cap, Ignition
4	091299MA		Switch, Limit
5	054212		Fuse
--	407078MA		Holder, Fuse
6	024285		Solenoid
--	26X233MA		Screw, Mounting
--	15X116MA		Locknut
7	024X30		Cable, Battery Ground
--	26X249MA		Screw, Ground Cable
8	021075		Battery
--	090665		Acid, Battery (Electrolyte)
--	001X38MA		Bolt, Hex
--	15X116MA		Locknut
9	093156MA		Ammeter
10	091031		Switch, Seat Sensor
11	024X29MA		Cable

Hood & Engine Mount

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 52370x192A



Hood & Engine Mount

REF NO	PART NO	QTY	DESCRIPTION
1	26X239MA		Screw
2	093144		Bearing, Steering Post
3	091326		Cable, Choke
4	26X201MA		Screw
5	055717MA		Bushing
6	093143		Dash
7	093176		Support, Bellows
8	093165MA		Throttle Control
9	0019X8MA		Lockwasher
10	015X33MA		Nut, Hex
11	017X52 Z		Washer
12	092539MA		Lens, Right
13	26X270		Screw
15	093215F200		Hood
16	092542		Grille -(Includes Lens)
17	26X263MA		SCREW.25-20 S-T
18	092540MA		Lens, Left
19	92541 Z		Brace, Grille
20	17X185		Washer
22	009X47MA		Screw
23	0031X4MA		Pin, Hair
27	93163E701		Console Assembly
29	26X249MA		Screw
30	093007E701MA		Panel, Side Access
31	91329E701		Support, Fuel Tank
32	0025X2MA		Screw
33	93214E701		Baffle, Rear Heat
34	-----		Engine *
35	056261		Oil Drain Extension
36	021651		Oil Drain Cap
38	091754 Z		Guide, Belt
39	26X208 Z		Screw
40	015X88MA		Locknut, Flange
41	023743E701MA		Pipe, Exhaust
42	93188E701		Shield, Heat
43	093257E701		Support, Grille
44	093192 Z		Rod, Pivot
46	0025X7MA		Bolt, Hex
47	093077MA		Spacer, Engine
48	092506 Z		Pulley Assembly, Stack
49	17X170MA		WASHER.46.97.25 FLAT
50	019X35MA		Lockwasher
51	01X140MA		Bolt, Hex
52	091349		Cap, Fuel
53	093148		Fuel Tank
54	091174		Clamp, Hose
55	093357		Fuel Line
56	023713MA		Clamp, Hose

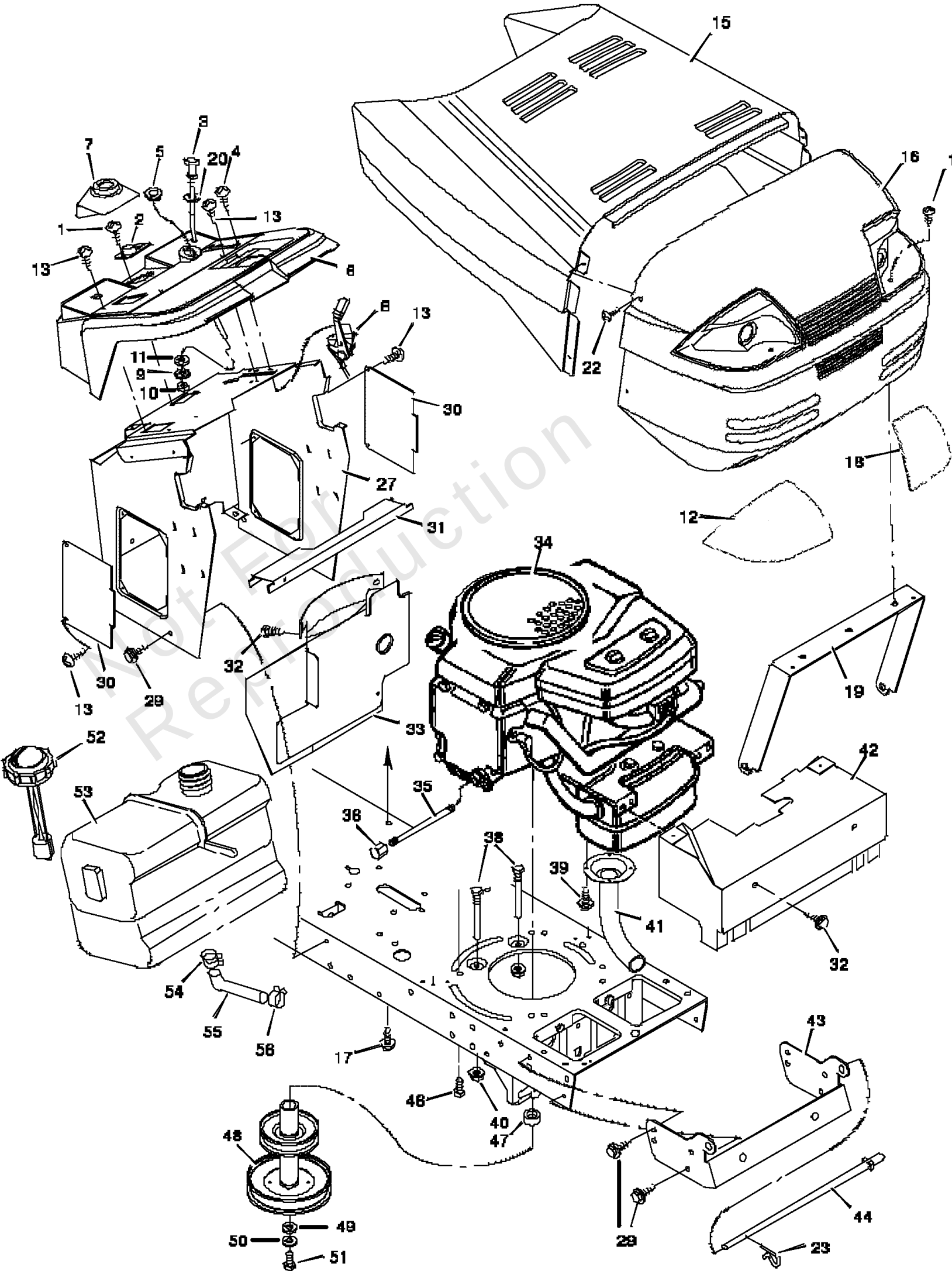
Footnotes:

Note* Parts are available from a Briggs & Stratton Authorized Service Center. See "Engines, Gasoline" or "Gasoline Engines" in the yellow pages of the telephone directory.

Hood & Engine Mount

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 52370x192A



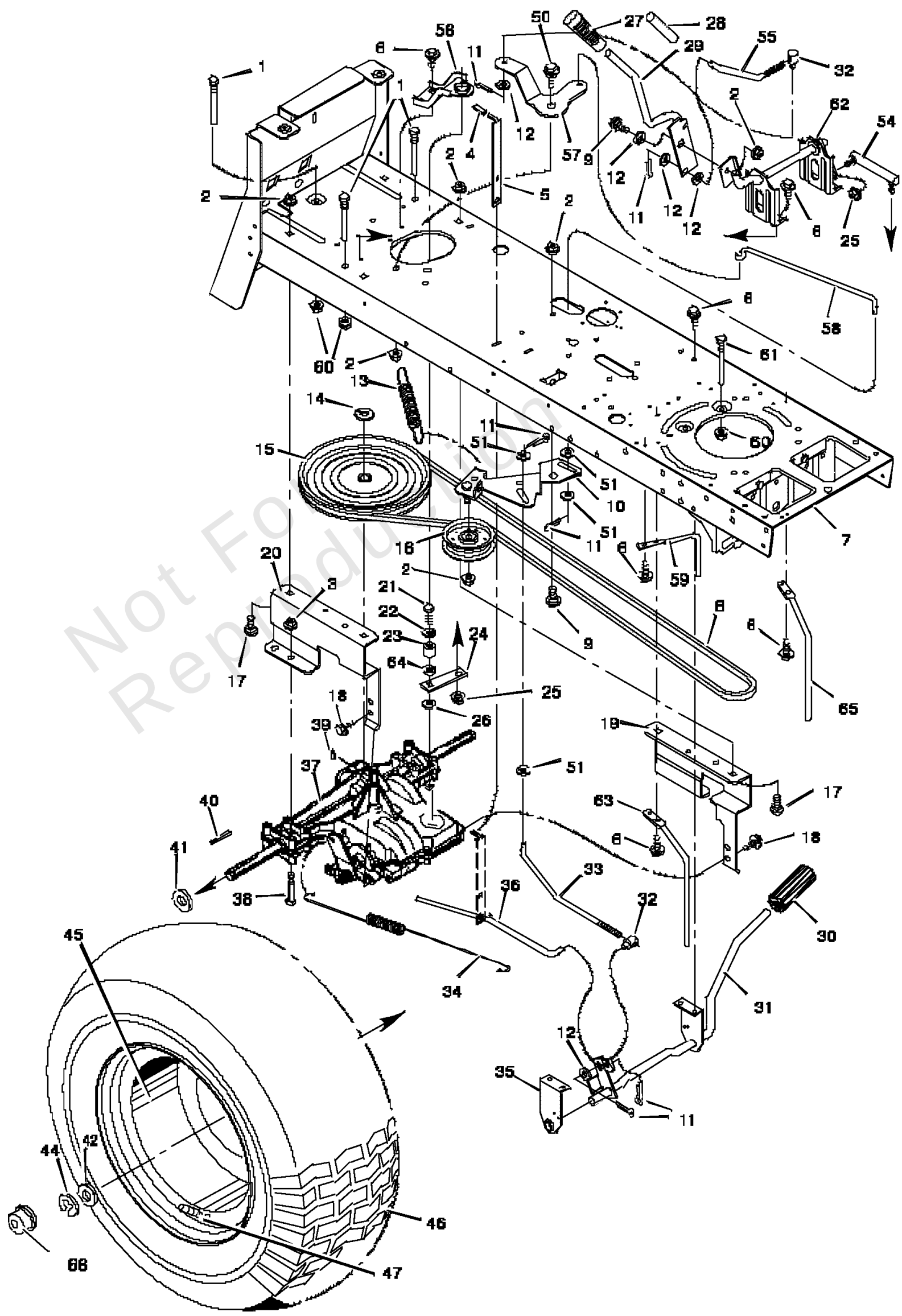
Hood & Engine Mount

REF NO	PART NO	QTY	DESCRIPTION
--	44X7085		Decal, Left Hood
--	44X7084		Decal, Right Hood
--	44X7139		Decal, Shifter
--	44X2587		Decal, Warning
--	44X7086		Grill
--	F-97802		Book, Instruction
--	F-97803		Parts List

Not For
Reproduction

Footnotes:

Note* Parts are available from a Briggs & Stratton Authorized Service Center. See "Engines, Gasoline" or "Gasoline Engines" in the yellow pages of the telephone directory.



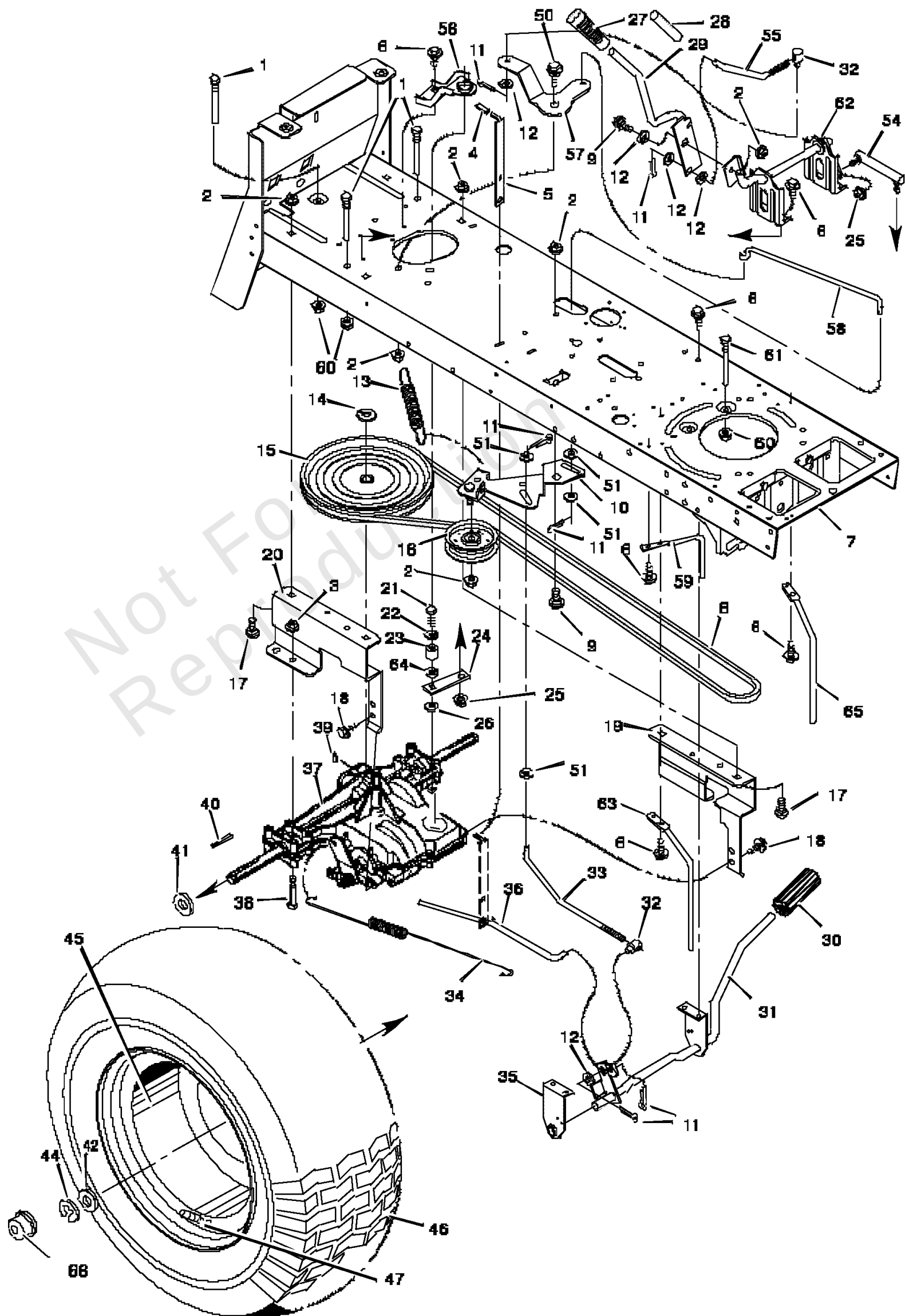
Motion Drive

REF NO	PART NO	QTY	DESCRIPTION
1	020619MA		Guide, Belt
2	015X84MA		Locknut, Flange
3	015X88MA		Locknut, Flange
4	092724		Grip
5	93044E701		Lever, Parking Brake
6	26X249MA		Screw
7	403338		Frame
8	037X68MA		Belt, Motion Drive
9	009X39MA		Bolt, Shoulder
10	093033 Z		Bracket Assembly, Idler
11	030X20MA		Pin, Cotter
12	017X52		Washer
13	165X87MA		Spring, Drive Extension
14	0011X7MA		Ring, Retainer
15	075073MA		Pulley, Motion Drive
16	023339MA		Pulley, Backside Idler
17	002X78		Bolt, Carriage
18	26X207MA		Screw
19	093299E701		Bracket, Left Transaxle
20	093298E701		Bracket, Right Transaxle
21	01X145MA		Bolt, Hex
22	018X32MA		Lockwasher
23	091889		Pilot, Support
24	092041 Z		Yoke, Shift Lever
25	015X87		Locknut
26	17X148MA		Washer
27	55449		Grip
28	020476		Grip, Inner
29	092031 Z		Lever, Shift
30	021544MA		Pedal, Clutch/Brake
31	93082E701		Lever Assembly, Pedal
32	021920ZMA		Nut, Adjustable
33	093029 Z		Rod, Clutch
34	165X82MA		Spring, Brake Extension
35	091713E701		Bracket, Pedal Support
36	93054E701		Rod, Brake Latch
37	-----		Transaxle, Peerless ** -(930-048)
38	01X132		Bolt, Hex
39	020697MA		Key, Woodruff No. 9
40	024039MA		Key, Square
41	17X118 Z		WASHER, 1-1.3 16G FLT
42	17X193MA		Washer
44	011X23MA		E-Ring
45	093263-601		Wheel & Tire Assembly
46	407920		Tire Only * -(Included with Ref. No. 45)
--	407051		Tube

Footnotes:

Note* When you order a tire, make sure to give the brand name of the tire so that the tread pattern on the tire will match.

Note** Contact your nearest Peerless transaxle dealer for parts and service.



Motion Drive

REF NO	PART NO	QTY	DESCRIPTION
47	024373MA		VALVE STM&CP,TR41 SE -(Included with Ref. No. 45)
50	009X42MA		Bolt, Shoulder
51	017X47MA		Washer
52	017X53MA		Washer
54	092615		Link, Shifter
55	093305		Link, Clutch
56	092614 Z		Bracket, Support
57	092620 Z		Bellcrank
58	092616 Z		Rod, Clutch
59	092629 Z		Guide, Belt
60	015X79MA		Nut, Flange
61	091754MA		Guide, Belt
62	92626E701		Shifter Assembly
63	92533 Z		Guide, Belt
64	017X38 Z		Washer
65	92533 Z		Guide, Belt
66	094618MA		HUB CAP

Footnotes:

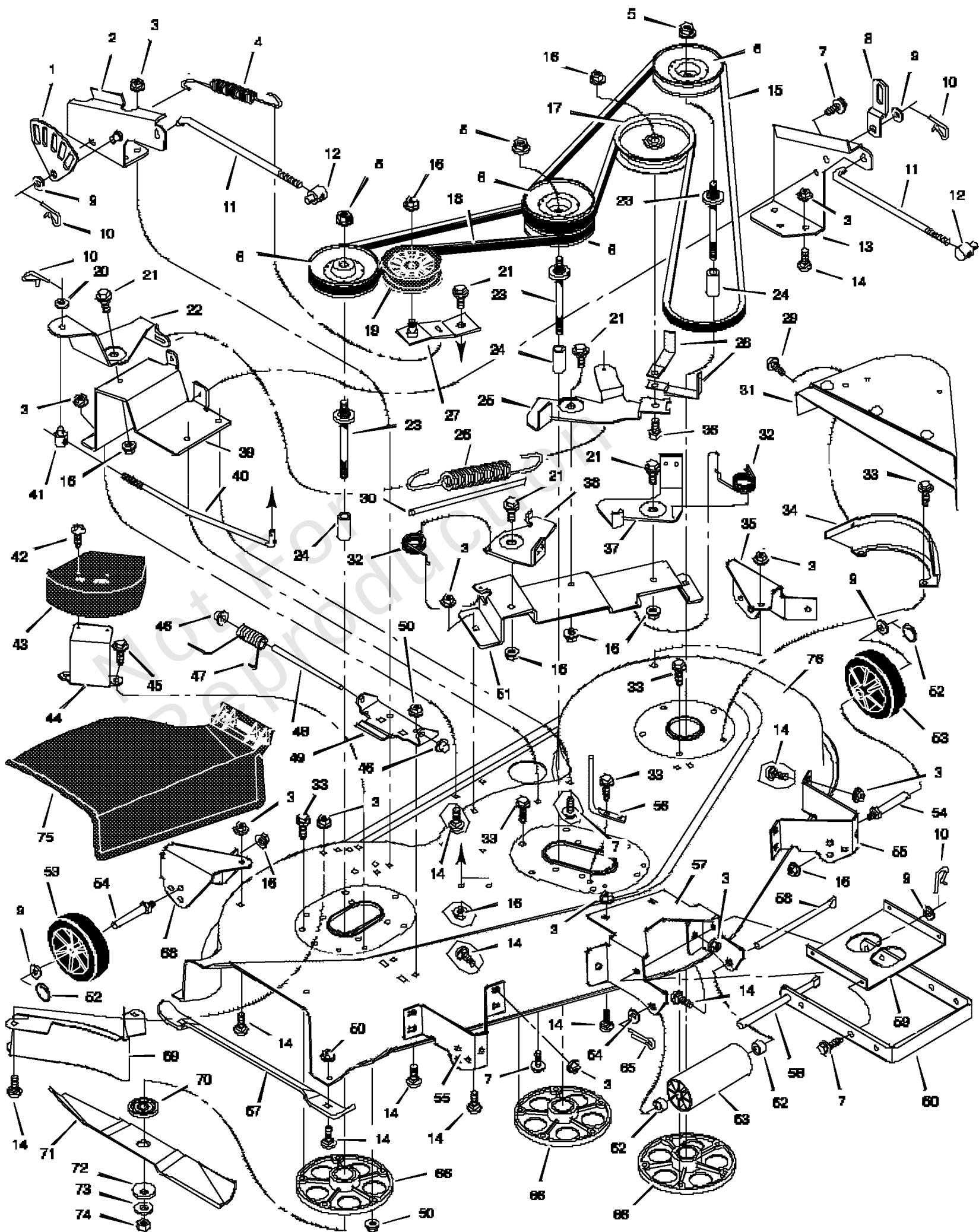
Note* When you order a tire, make sure to give the brand name of the tire so that the tread pattern on the tire will match.

Note** Contact your nearest Peerless transaxle dealer for parts and service.

Mower Housing

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 52370x192A



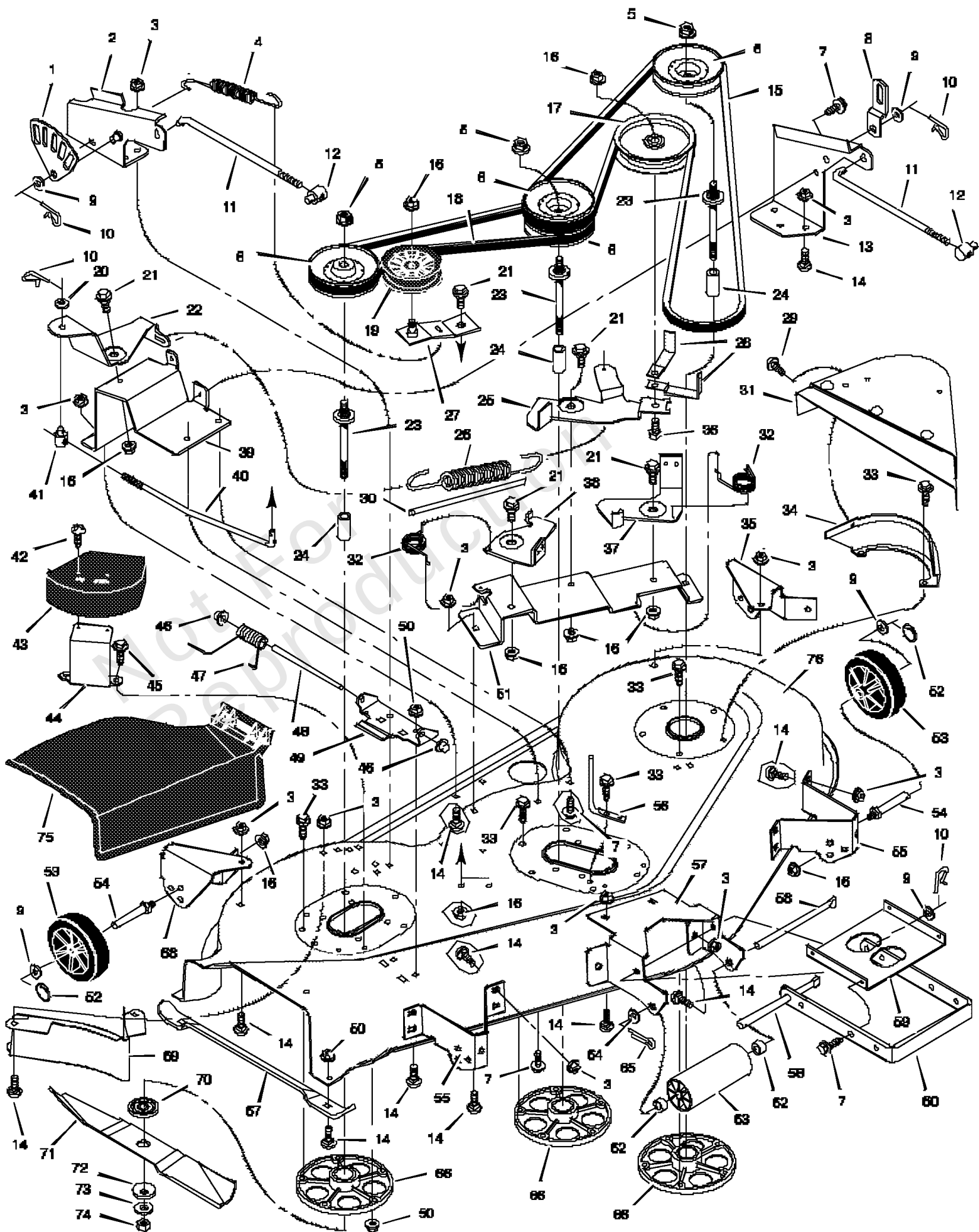
Mower Housing

REF NO	PART NO	QTY	DESCRIPTION
1	094822E700		Plate, Adjuster
2	094818E700		Bracket Assembly, RH Lifter
3	015X79MA		Nut, Flange
4	165X79MA		Spring, Extension
5	15X121		Nut, Flange
6	094856		Pulley
7	26X249MA		Screw
8	094823E700		Link, Suspension
9	017X91MA		Washer
10	0031X4MA		Hair Pin
11	092134 Z		Rod, Adjusting
12	092132MA		NUT, Adjusting, 1/2-13
13	094820E701		Bracket Assembly, LH Lifter
14	002X53MA		Bolt, Carriage
15	037X93MA		Belt, Primary Blade Drive
16	015X84MA		Nut, Flange
17	095068MA		Pulley, Idler
18	037X92MA		Belt, Secondary Blade Drive
19	091590		Pulley, Backside Idler
20	17X124MA		Washer
21	009X39MA		Bolt, Shoulder
22	094875E700		Bellcrank, PTO
23	094129		Shaft, Splined
24	094130MA		Spacer
25	094873E700		Arm-Idler, Clutching
26	165X126MA		Spring, Extension
27	94701		Arm Assembly, RH Idler
28	094809MA		Guide, Belt
29	26X277MA		Screw
30	092163MA		Strip, Indicator
31	095044E700		Cover, LH Pulley and Extension
32	166X41MA		Spring, Torsion
33	0025X7MA		Screw
34	94643E700		Bracket, Pulley Cover
35	094717E700		Bracket, Left Rear Gauge Wheel
36	01X111MA		Bolt, Idler Pulley
37	95074		Brake Assembly, Left
38	94698		Brake Assembly, Right
39	094874E700		Bracket, Bellcrank
40	094897 Z		Link, PTO
41	021920ZMA		Nut, Adjusting
42	26X250MA		Screw
43	092145MA		Cover, Right Pulley
44	094964E700		Bracket, Right Pulley Cover
45	001X84MA		CAPSCREW, Hex Head, 5/16-18 x 1
46	028X23MA		Push On Cap
47	166X34MA		Spring, Torsion
48	092159ZMA		Rod, Deflector
49	092104E701MA		Bracket, Hinge
50	015X88MA		Nut, Flange
51	094699E700		Plate, Brake Arm

Mower Housing

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 52370x192A



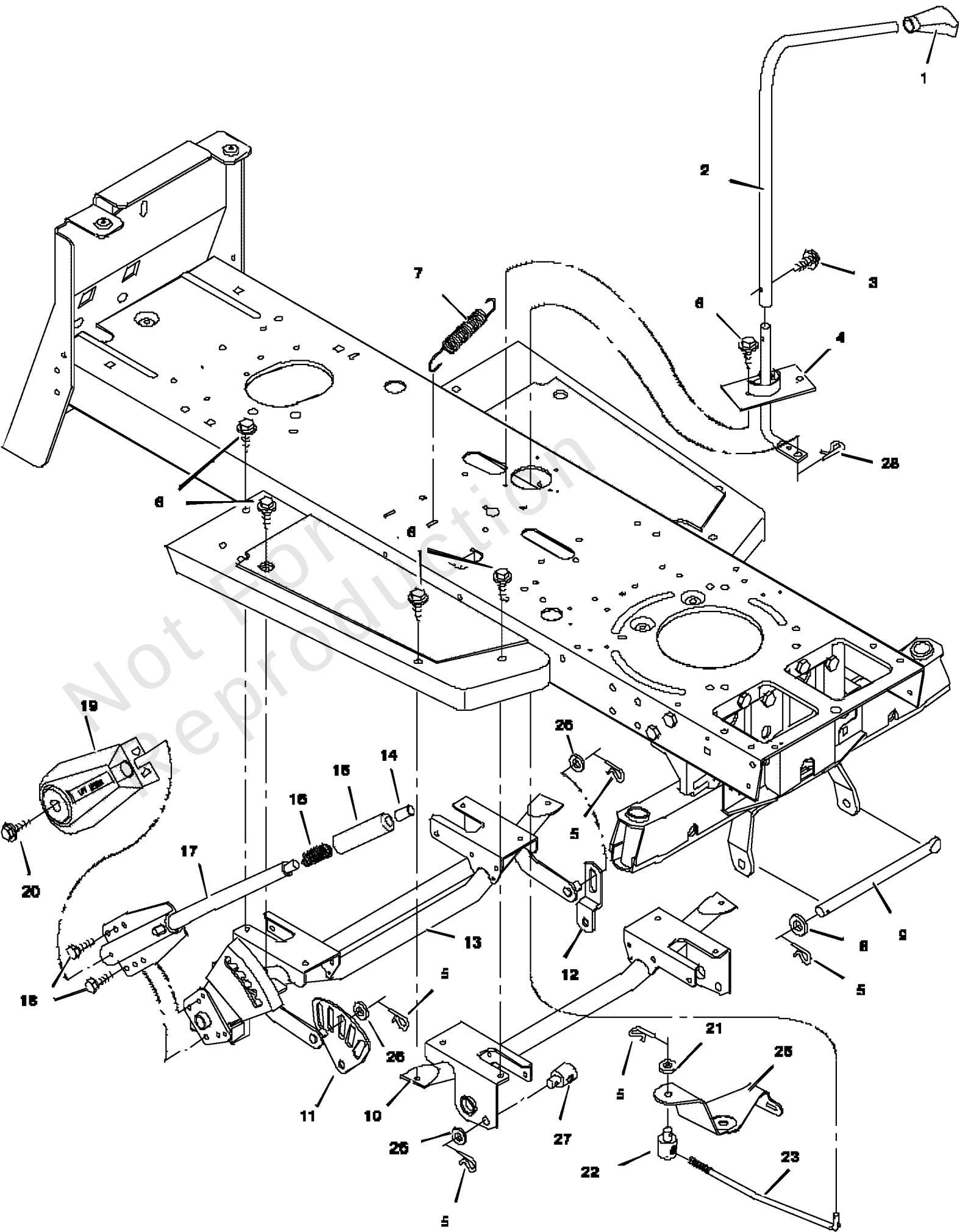
Mower Housing

REF NO	PART NO	QTY	DESCRIPTION
52	031X11MA		Ring, Locking
53	092683MA		Wheel, Gauge
54	094025MA		BOLT, Gauge Wheel
55	095180E700		Bracket, Front Gauge Wheel
56	92424		Guide, Belt
57	094693E700MA		Bracket, Front Deck
58	94996 Z		Rod, Roller
59	094604E700		Stiffener
60	094765E700		Bracket, Front Suspension
62	091925MA		Spacer
63	092137MA		Roller
64	17X103MA		Washer
65	030X49MA		Pin, Cotter
66	092574		Housing, Jackshaft
67	94715E700		Guard, Horn
68	094716E701		Bracket, Right Rear Gauge Wheel
69	094965E700		Baffle, Housing
70	092466MA		Adapter, Blade
71	94692E700		Blade
72	17X166MA		Washer, Belleville
73	17X165MA		Washer
74	15X100MA		Nut, Hex
75	092100MA		Deflector, Chute
76	094986E700		Housing, Blade

Mower Housing Suspension

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 52370x192A



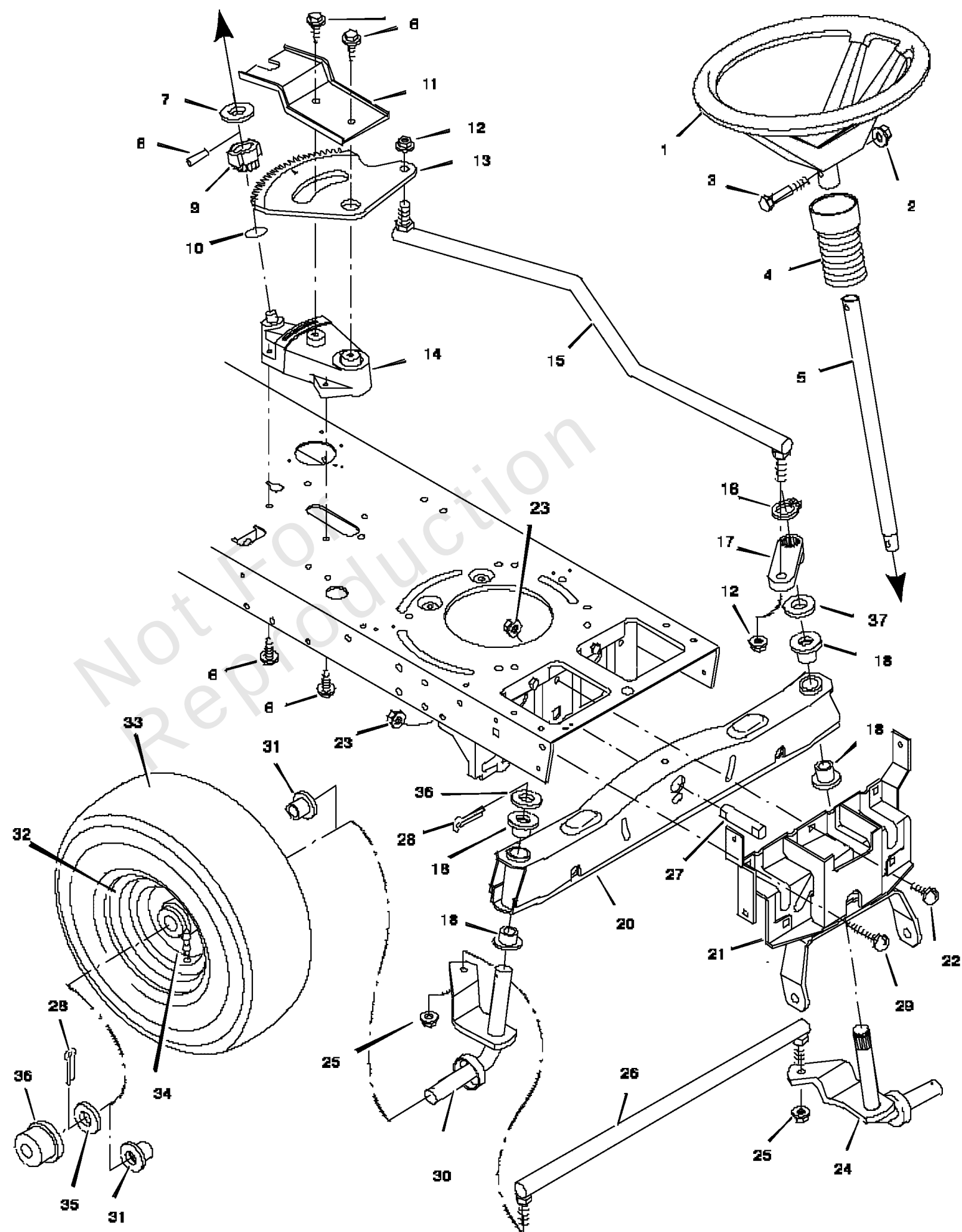
Mower Housing Suspension

REF NO	PART NO	QTY	DESCRIPTION
1	092698MA		Grip
2	093162 Z		Lever, Blade Control
3	0025X3MA		Screw, Hex
4	093218E700		Control Assembly, Blade
5	0031X4MA		Pin, Hair
6	26X249MA		Screw
7	165X92MA		Spring, Extension
8	017X91MA		Washer
9	094158ZMA		Pin, Pull
10	093013E701MA		Support Assembly, Front
11	94822E701		Plate, Adjuster
12	94823E701		Link, Suspension
13	093114E701MA		Support, Lifter
14	092572MA		Button, Push
15	092783MA		Grip
16	164X21MA		Spring, Compression
17	91823E701		Handle Assembly
18	026X49MA		Screw
19	092157MA		Cover, Lift Lever -(Optional)
20	26X263MA		SCREW.25-20 S-T
21	17X124MA		Washer
22	021920ZMA		Nut, Adjusting
23	094897 Z		Rod, Blade Control
24	017X47MA		Washer
25	94875E701		Bracket, Pivot
26	017X91MA		Washer
27	092132MA		NUT, Adjusting, 1/2-13
28	0031X6MA		Pin, Hair

Steering

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 52370x192A



Steering

REF NO	PART NO	QTY	DESCRIPTION
1	092076		Wheel, Steering
2	15X118MA		Nut, Hex
3	001X66MA		Bolt, Hex
4	091298		Bellows
5	093039MA		Post Assembly, Steering
6	26X249MA		Screw
7	17X177		Washer -(Included with Ref. No. 5)
8	032X77		Pin, Spring -(Included with Ref. No. 5)
9	093037MA		Gear Assembly, Pinion
10	093068MA		O-Ring -(Included with Ref. No. 9)
11	93081E701		Clip, Gear Retainer
12	15X112MA		NUT.50-20 HEX FLG SER
13	93062E701		Gear, Sector
14	093038MA		Support, Steering
15	093061E701MA		Link, Drag
16	011X22MA		E- Ring
17	93059E701		Arm, Drag Link
18	093058MA		Bearing
20	093219E701MA		Axle Assembly (with grease fittings)
21	95000E701		Hanger Assembly, Axle
22	002X56		Bolt, Carriage
23	015X84MA		Locknut, Flange
24	093031E701MA		Spindle Assembly, Left
25	015X87		Locknut, Flange
26	93060E701		Rod, Tie
27	021469MA		Pin, Pivot
28	030X49MA		Pin, Cotter
29	002X60		Bolt, Carriage
30	93030E701		Spindle Assembly, Right
31	093064MA		Bearing, Wheel -(Included with Ref. No. 32)
32	92644601		Wheel & Tire Assembly
33	024393MA		Tire * -(Included with Ref. No. 32)
--	407047MA		Tube -(Included with Ref. No. 32)
34	024373MA		VALVE STM&CP,TR41 SE -(Included with Ref. No. 32)
35	17X194MA		Washer
36	094618MA		HUB CAP -(Optional)
37	017X75MA		Shim

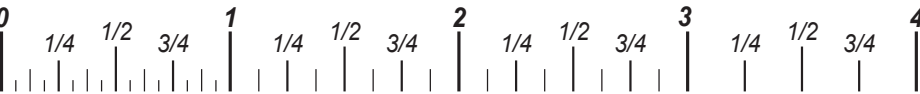
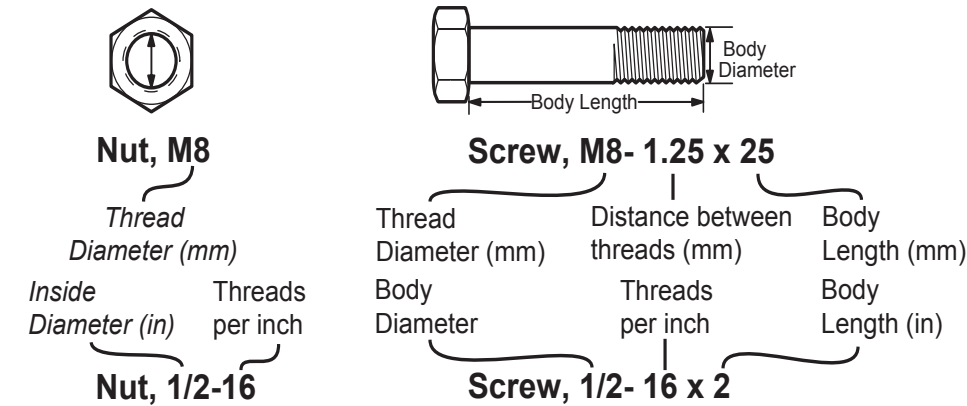
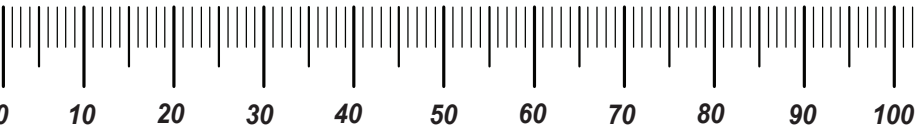
Footnotes:

Note* When you order a tire, make sure to give the brand name of the tire so that the tread pattern on the tire will match.

Hardware Identification & Torque Specifications

Torque Specification Chart								
FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)								
Property Class	 Class 5.6		 Class 8.8		 Class 10.9		 Class 12.9	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	5.97	8.10	7.15	9.7
M6	44.64	4.3	7.3	9.9	10.3	14	12.1	16.5
M7	5.2	7.1	12.1	16.5	16.9	23	19.9	27
M8	7.7	10.5	17.7	24	25	34	29	40
M10	15	21	35	48	50	67	59	81
M12	26	36	61	83	86.2	117	103	140
M14	42	58	101	132	136	185	162	220
M16	64	88	147	200	210	285	250	340
M18	89	121	202	275	287	390	346	470
M20	126	171	290	390	405	550	486	660
M22	169	230	390	530	559	745	656	890
M24	217	295	497	375	708	960	840	1140
M27	320	435	733	995	1032	1400	1239	1680
M30	435	590	995	1350	1401	1900	1681	2280
M33	590	800	1349	1830	1902	2580	2278	3090
M36	759	1030	1740	2360	2441	3310	2935	3980
M39	988	1340	2249	3050	3163	4290	3798	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

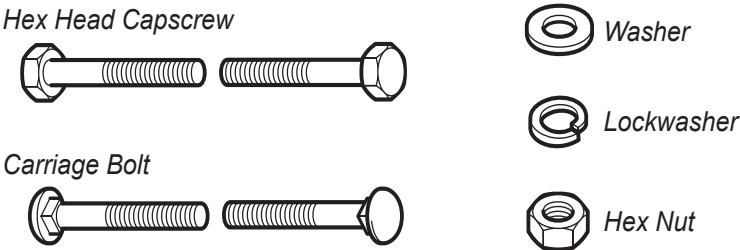
When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	 SAE Grade 2		 SAE Grade 5		 SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	29	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide

 1/4" Bolt or Nut Wrench—7/16"	 5/16" Bolt or Nut Wrench—1/2"	 3/8" Bolt or Nut Wrench—9/16"	 7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"	 1/2" Bolt or Nut Wrench—3/4"
M6 Bolt or Nut Wrench—10mm	M8 Bolt or Nut Wrench—13mm	M10 Bolt or Nut Wrench—17mm	M12 Bolt or Nut Wrench—19mm	M14 Bolt or Nut Wrench—22mm

