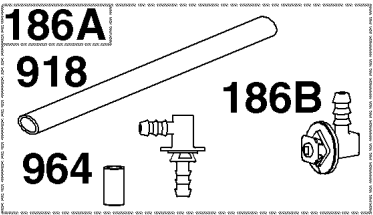
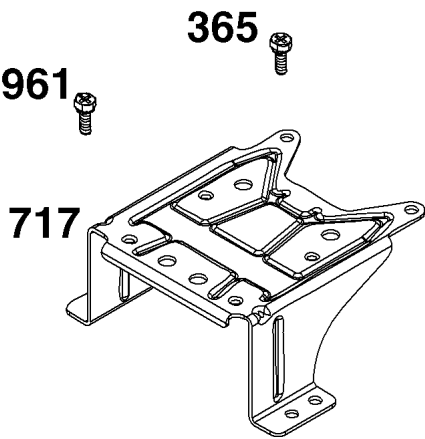
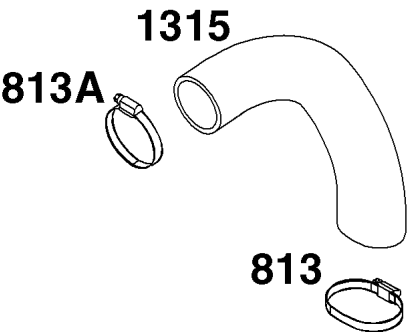
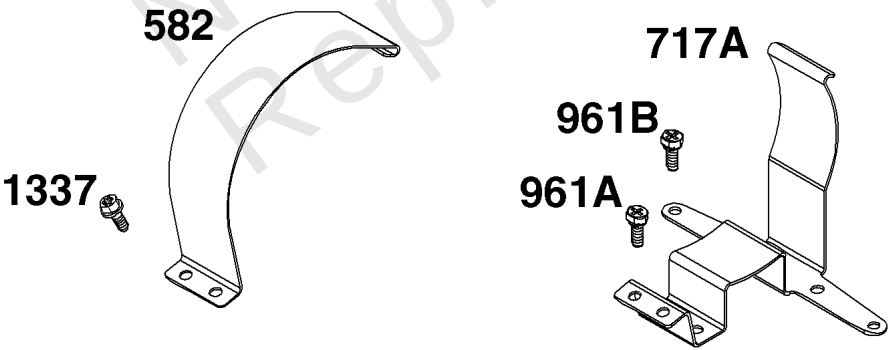
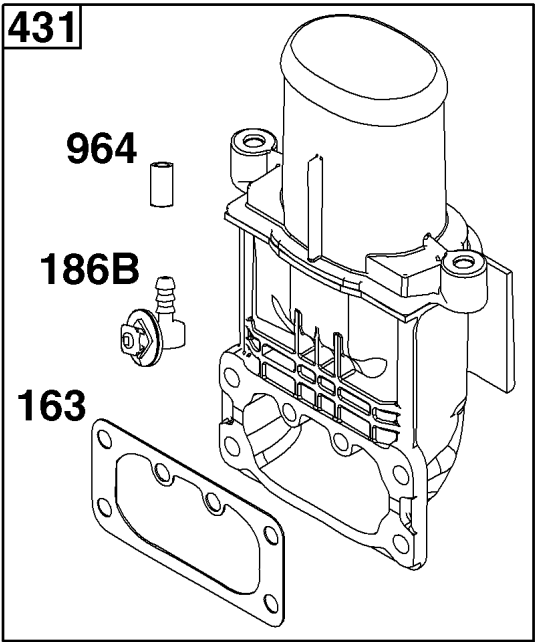
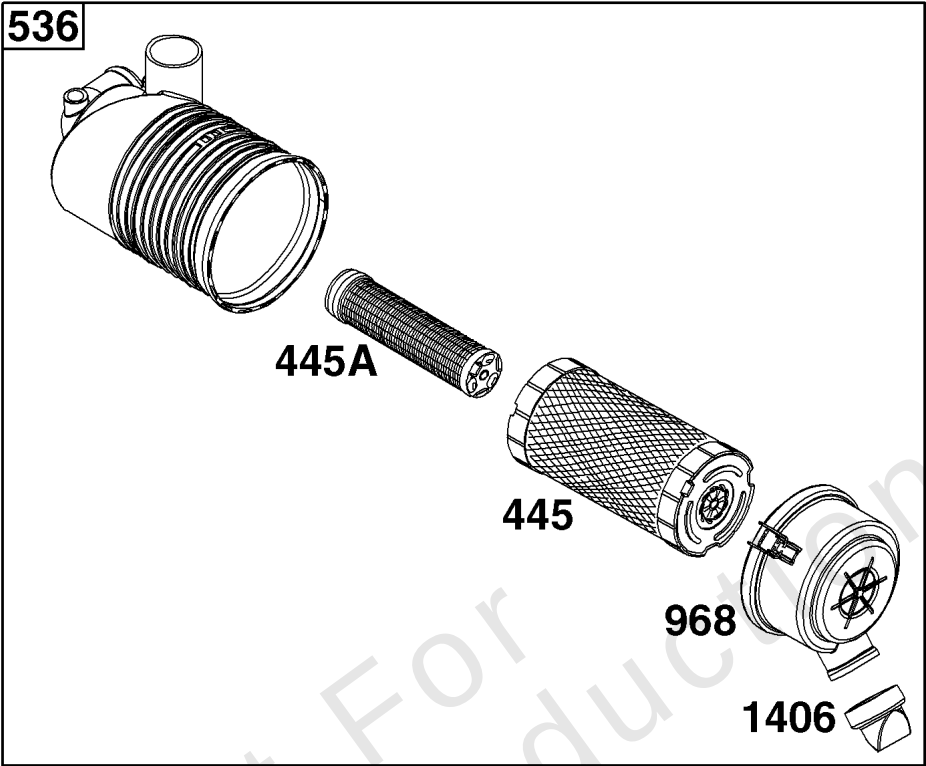
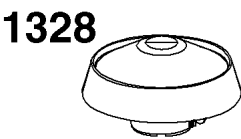




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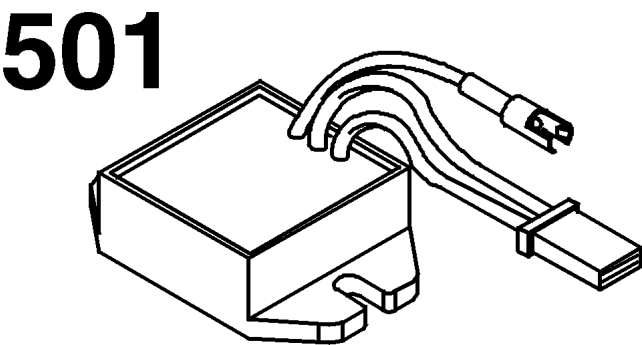
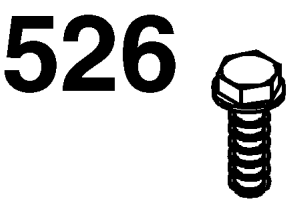
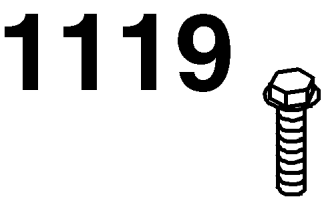
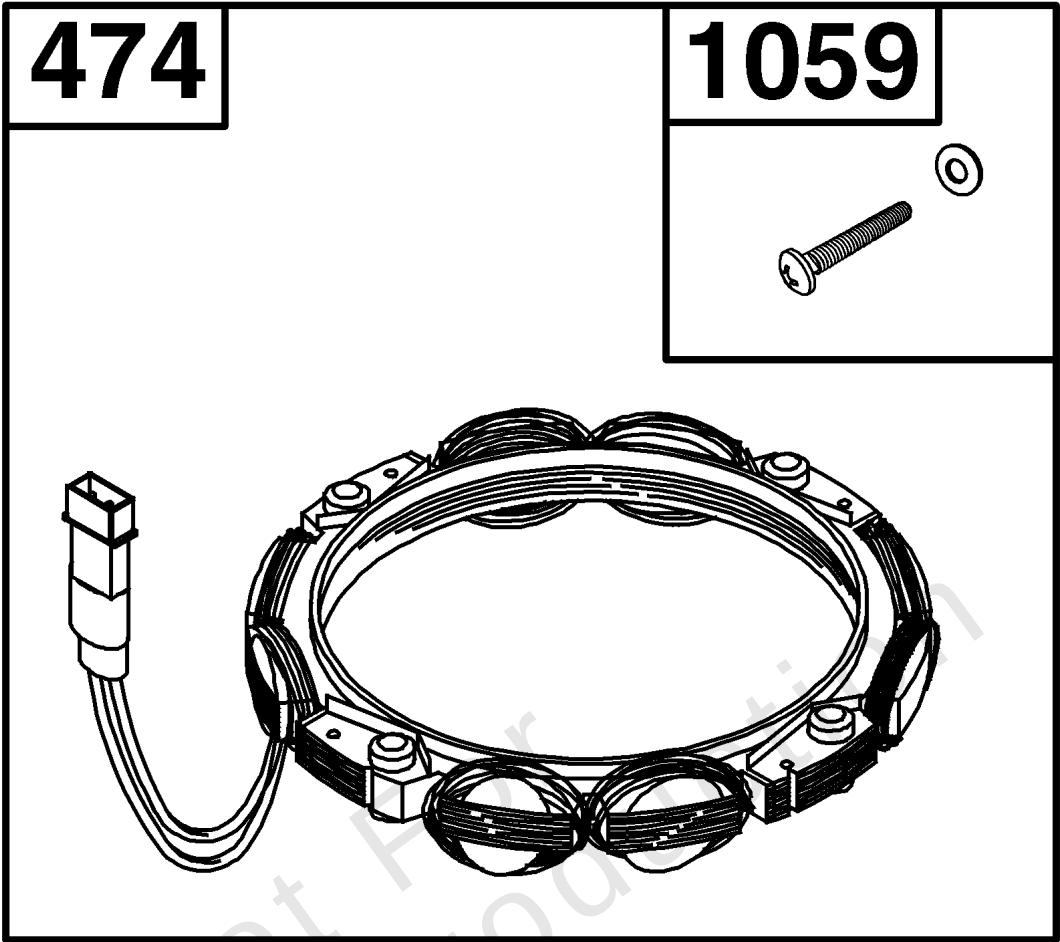
Mfg. No: 49R977-0030-Z1

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Air Cleaner Group

REF NO	PART NO	QTY	DESCRIPTION
163	691001	1	GASKET, Air Cleaner
186A	799158	1	CONNECTOR, Hose
186B	845141	1	CONNECTOR, Hose
365	593616	2	SCREW -(Carburetor/Throttle Body)
431	593630	1	ELBOW, Intake
445	841497	1	FILTER, A/C Cartridge
445A	821136	1	FILTER, A/C Cartridge
536	593626	1	CLEANER, Air
582	593618	1	CLAMP, Air Cleaner
717	593619	1	BRACKET, Air Cleaner
717A	593620	1	BRACKET, Air Cleaner
813	593624	1	CLAMP
813A	593625	1	CLAMP
918	593641	1	HOSE, Vacuum
961	691108	2	SCREW -(Air Cleaner Bracket)
961A	593616	2	SCREW -(Air Cleaner Bracket)
961B	593617	2	SCREW -(Air Cleaner Bracket)
964	799159	1	CAP, Connector
968	593627	1	COVER, Air Cleaner
1315	593623	1	HOSE, Air Cleaner
1328	809907	1	CAP, A/C Rain
1337	593616	2	SCREW -(Air Cleaner Clamp)
1406	593628	1	VALVE, Debris



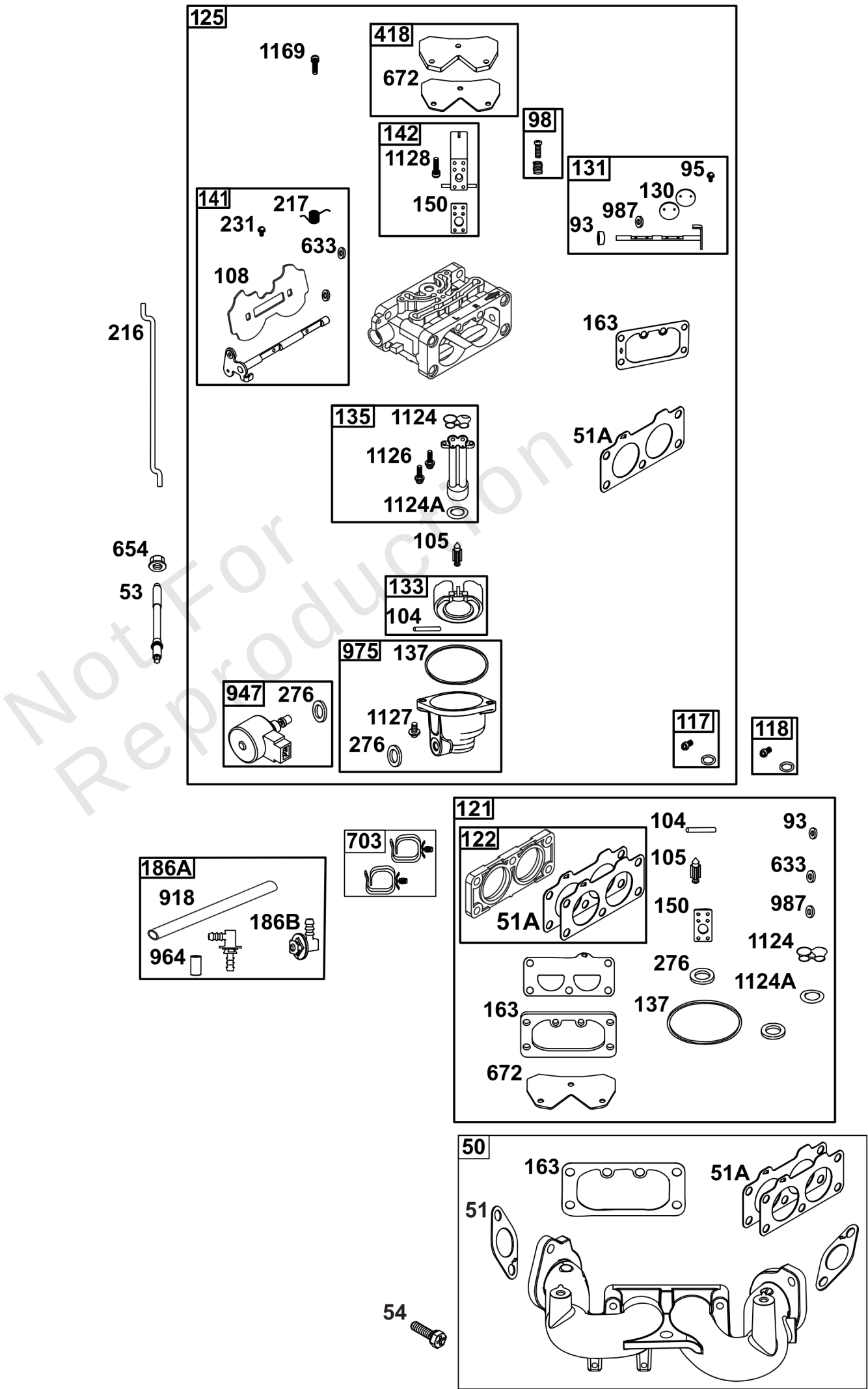
Alternator Group

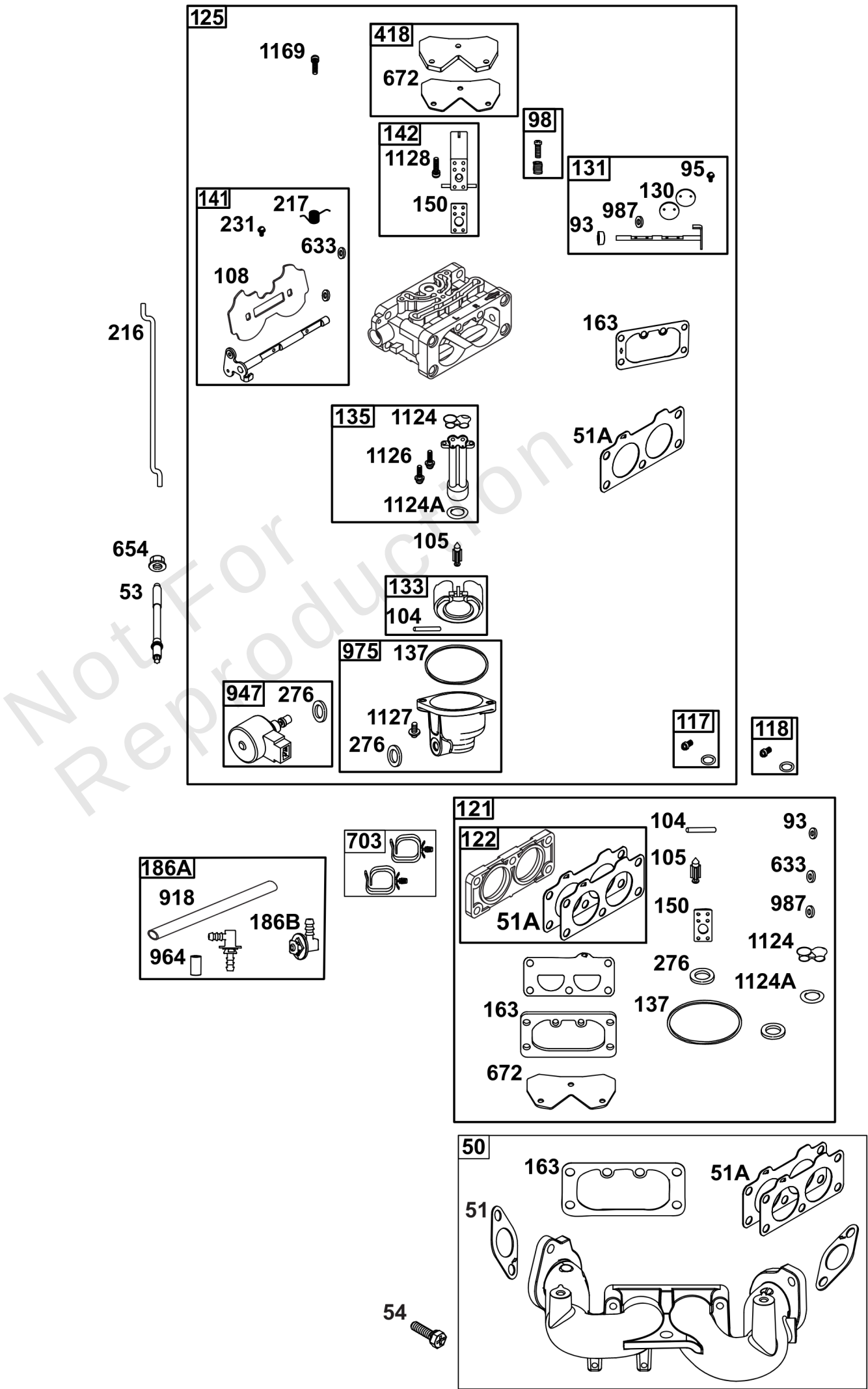
REF NO	PART NO	QTY	DESCRIPTION
474	592830	1	ALTERNATOR
501	593490	1	REGULATOR
526	691108	2	SCREW -(Regulator)
1059	698516	1	KIT, Screw/Washer
1119	691183	4	SCREW -(Alternator)

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Blower Housing Group

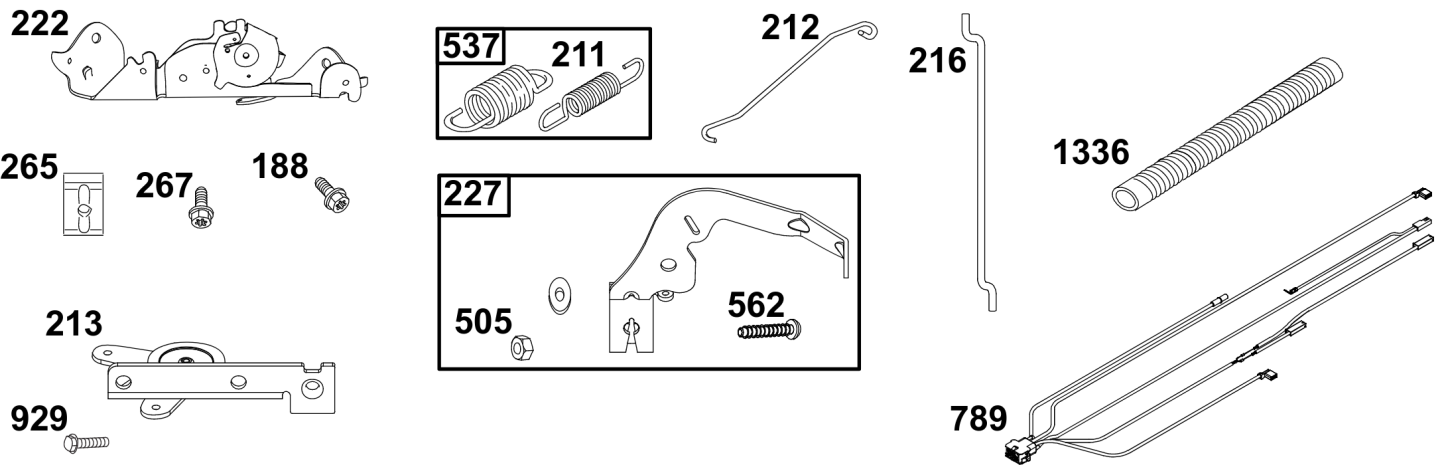
REF NO	PART NO	QTY	DESCRIPTION
304	593622	1	HOUSING, Blower
305	594618	6	SCREW -(Blower Housing)
506	690297	4	SCREW -(Regulator) (Carburetor/EFI Cover)
563	799360	6	SCREW -(Debris Screen Guard)
563A	698425	4	SCREW -(Debris Screen Guard)
879	593621	1	COVER, Carburetor/EFI
921	593629	1	COVER, Blower Housing
949	593636	1	GUARD, Debris Screen
949A	593206	1	GUARD, Debris Screen
1319A	797669	1	LABEL, Warning -(REQUIRED When Replacing Parts With Warning Labels Affixed)
1319B	278911GS	1	LABEL, Warning -(REQUIRED When Replacing Parts With Warning Labels Affixed)





Carburetor Group

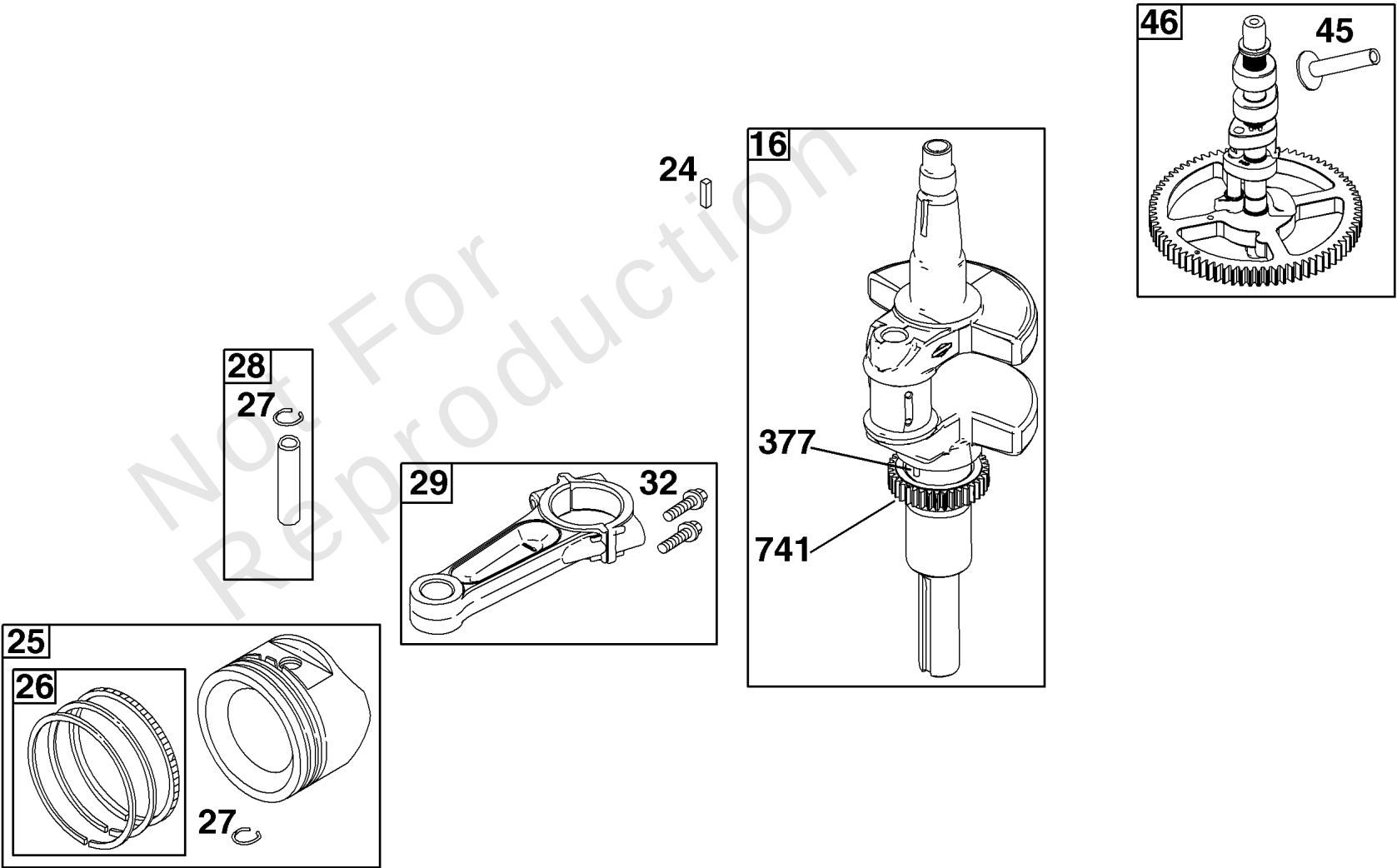
REF NO	PART NO	QTY	DESCRIPTION
975	799114	1	BOWL, Float
987	808183	1	SEAL, Choke/Throttle Shaft
1124	690988	1	SEAL, O-Ring -(Fuel Transfer Tube)
1124A	841653	1	SEAL, O-Ring -(Fuel Transfer Tube)
1126	690991	2	SCREW -(Fuel Transfer Tube)
1127	695407	2	SCREW -(Float Bowl to Carburetor Body)
1128	690990	1	SCREW -(Carburetor Nozzle)
1169	690990	3	SCREW -(Carburetor Cover Plate)



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Controls Group

REF NO	PART NO	QTY	DESCRIPTION
188	691108	2	SCREW -(Control Bracket)
211	593724	1	SPRING, Governed Idle
212	695238	1	LINK, Throttle
213	691021	1	BRACKET, Choke Control
216	691022	1	LINK, Choke
222	798916	1	BRACKET, Control
227	798856	1	LEVER, Governor Control
265	691024	2	CLAMP, Casing
267	792629	2	SCREW -(Casing Clamp)
505	691029	1	NUT -(Governor Control Lever)
537	594920	1	KIT, Governor/Idle Spring
562	690311	1	BOLT -(Governor Control Lever)
789	593613	1	HARNESS, Wiring
929	691003	2	SCREW -(Choke Control Bracket)
1336	841015	1	SHIELD, Wire Protective



Crankshaft Group

REF NO	PART NO	QTY	DESCRIPTION
16	84008354	1	CRANKSHAFT
24	796335	1	KEY, Flywheel
25	595790	2	PISTON ASSEMBLY -(Standard)
25	595791	2	PISTON ASSEMBLY -(.020" Oversize)
26	595792	2	SET, Ring -(Standard)
26	595793	2	SET, Ring -(.020" Oversize)
27	690975	2	LOCK, Piston Pin
28	593650	2	PIN, Piston
29	593651	2	ROD, Connecting
32	690976	4	SCREW -(Connecting Rod)
45	690977	4	TAPPET, Valve
46	593608	1	CAMSHAFT
377	690979	1	KEY, Woodruff
741	690980	1	GEAR, Timing

Cylinder Head Group

REF NO	PART NO	QTY	DESCRIPTION
1029	690972	4	ARM, Rocker
1029A	807323	4	ARM, Rocker
1095	593492	1	GASKET SET, Valve -(Service Kits can include parts not for this engine.)
1100	791959	4	PIVOT, Rocker Arm

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Exhaust Group

REF NO	PART NO	QTY	DESCRIPTION
296	591756	2	STUD
613	690341	4	SCREW -(Muffler)
883	690970	2	GASKET, Exhaust

Not For Reproduction

