

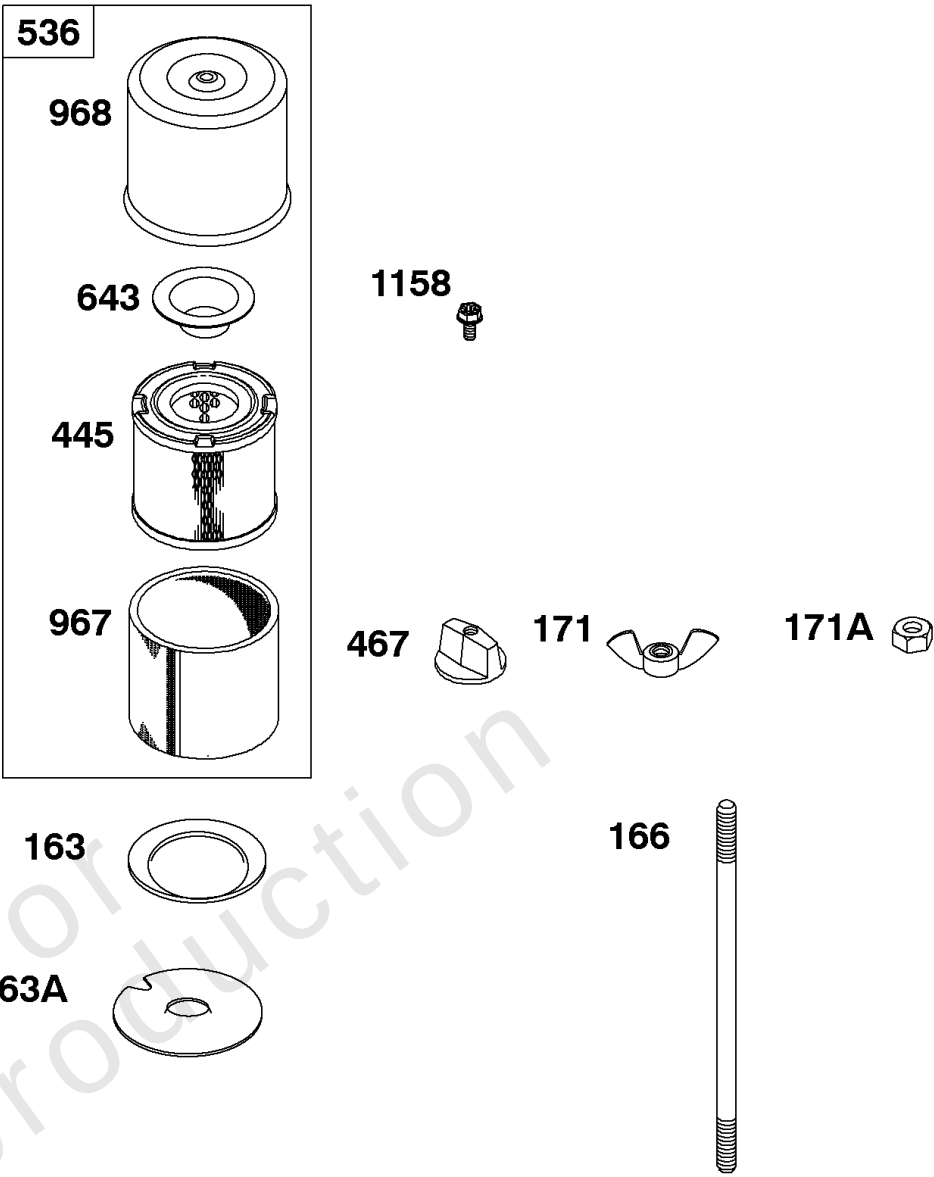


Parts Manual

Mfg. No: 326431-0169-99

Model Components	Page
Air Cleaner.	4
Alternators.	6
Armatures, Wires.	8
Back Plates.	10
Bearing Supports, Gaskets.	12
Blower Housings.	14
Booster Fans, Rotating Screens.	16
Carburetor.	18
Carburetor, Choke Shaft.	20
Counterweight Cover, Oil Fill.	22
Crankshaft.	24
Cylinder, Head, Spark Plug.	26
Electric Starter 1.	28
Electric Starter 2.	30
Engine Base.	32
Engine/Valve/Carburetor Gasket Sets.	34
Flywheels.	38
Fuel Pump, Fuel Filter.	40
Fuel Tank.	42
Muffler, Shields.	44
Panel Kit, Gages, Wires.	46
Panel Kit, Regulator, Key Switch.	48
Piston, Rings, Connecting Rod, Camshaft, Valves.	50
Regulator, Vee Belt.	54
Replacement Engine - US & Canada.	56
Rewind Starter, Rope.	57
Springs, Controls.	59
Starter Clutch.	61

Not For Production
Reproduction

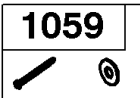
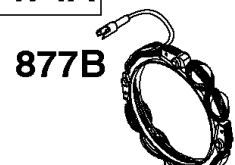
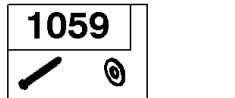
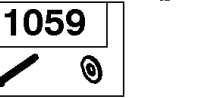
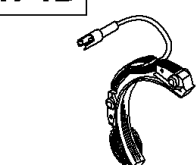
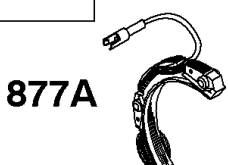
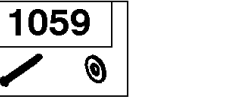
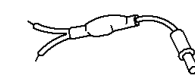
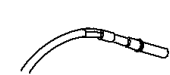


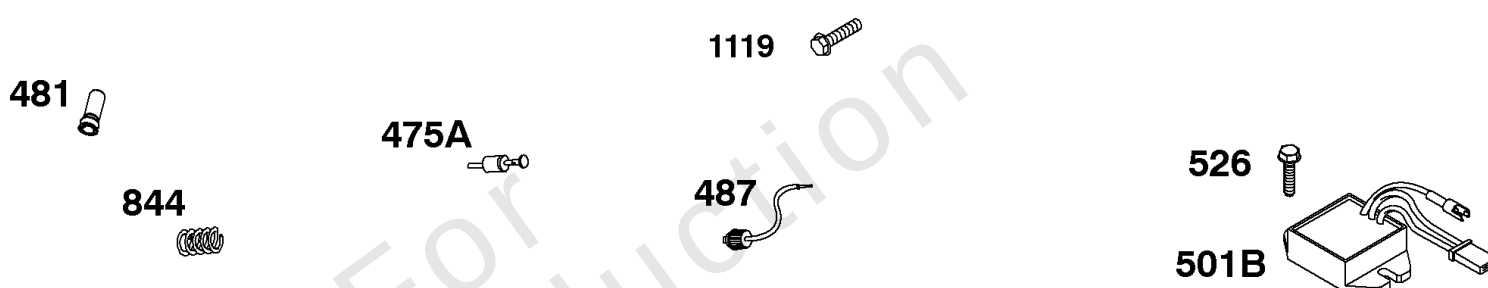
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
163	67247	Gasket-Air Cleaner Used on Type No(s). 0308.	171	691331	Nut (Air Cleaner)	643	691730	Retainer-Air Filter
163A	270987	Gasket-Air Cleaner	171A	690284	Nut (Air Cleaner)	967	271794S	Filter-Pre Cleaner
166	691241	Stud-Air Cleaner (9 1/2" Long)	445	393957S	Filter-Air Cleaner Cartridge	968	691755	Cover-Air Cleaner
			467	691668	Knob-Air Cleaner	1158	690293	Screw (Carburetor) (Used to Plug Air Cleaner Stud Hole) Used on Type No(s). 0262, 0630.
			536	391063	Cleaner-Air			

Air Cleaner

REF NO	PART NO	QTY	DESCRIPTION
163A	270987		GASKET, Air Cleaner -(Air Cleaner)
166	691241		STUD -(Air Cleaner) (9 1/2)
171	691331		NUT -(Air Cleaner)
171A	690284		NUT -(Air Cleaner)
445	393957S		FILTER, A/C Cartridge
467	691668		KNOB, Air Cleaner Cover
536	391063		CLEANER, Air
643	691730		RETAINER, Air Filter
967	271794S		FILTER, Pre Cleaner
968	691755		COVER, Air Cleaner

SEE REPAIR INSTRUCTION MANUAL FOR PROPER AMPERAGE OF ALTERNATOR

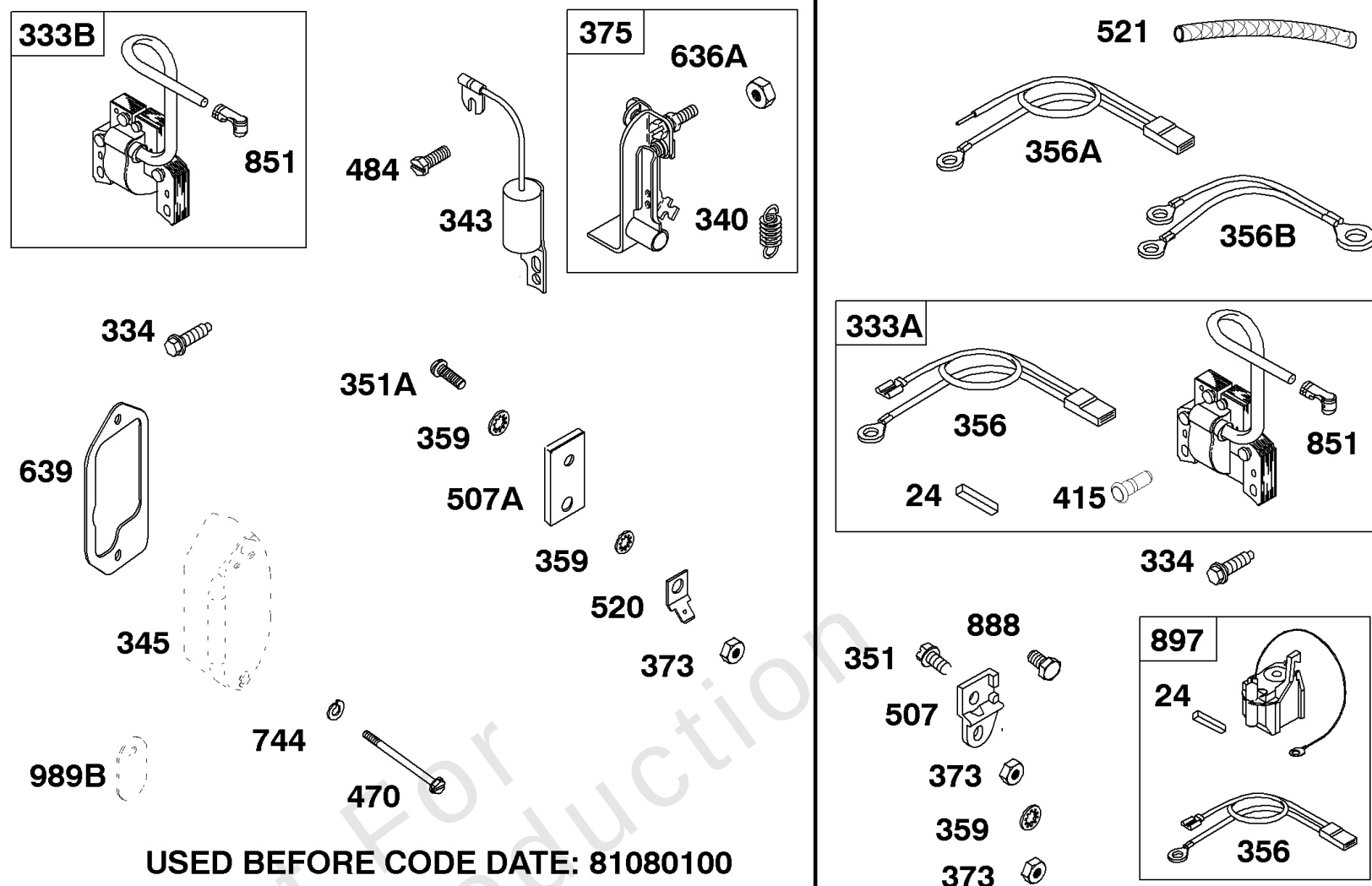
DUAL CIRCUIT	REGULATED	10 AMP	AC ONLY	DC ONLY
474  877  1059 	474A  877B  1059 	474C  877C  1059 	474D  1059 	474E  877A  1059 
878 	878C 	578A 	578 	578A 



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
474	696459	Alternator (Dual Circuit)	501B	691185	Regulator (10 Amp)	878	398661	Harness-Alternator
474A	696457	Alternator (Tri-Circuit)	526	690297	Screw (Regulator)	878C	691955	Harness-Alternator (Tri-Circuit)
474C	696458	Alternator (10 Amp) (Key Switch)	578	390867	Wire Assembly	1059	698516	Kit-Screw/Washer (Alternator)
474D	391595	Alternator (AC Only)	578A	692306	Wire Assembly	1119	691183	Screw (Alternator)
474E	696578	Alternator (DC Only)	844	261269	Spring-Diode			
475A	391507	Rectifier	877	393456	Wire/Connector-Alternator (Dual Circuit)			
481	230976	Bushing-Alternator	877A	393814	Wire/Connector-Alternator (DC Only)			
487	390888	Cap-Wire/Fuse	877B	393537	Wire/Connector-Alternator (Tri-Circuit)			
			877C	399916	Wire/Connector-Alternator (10 AMP)			

Alternators

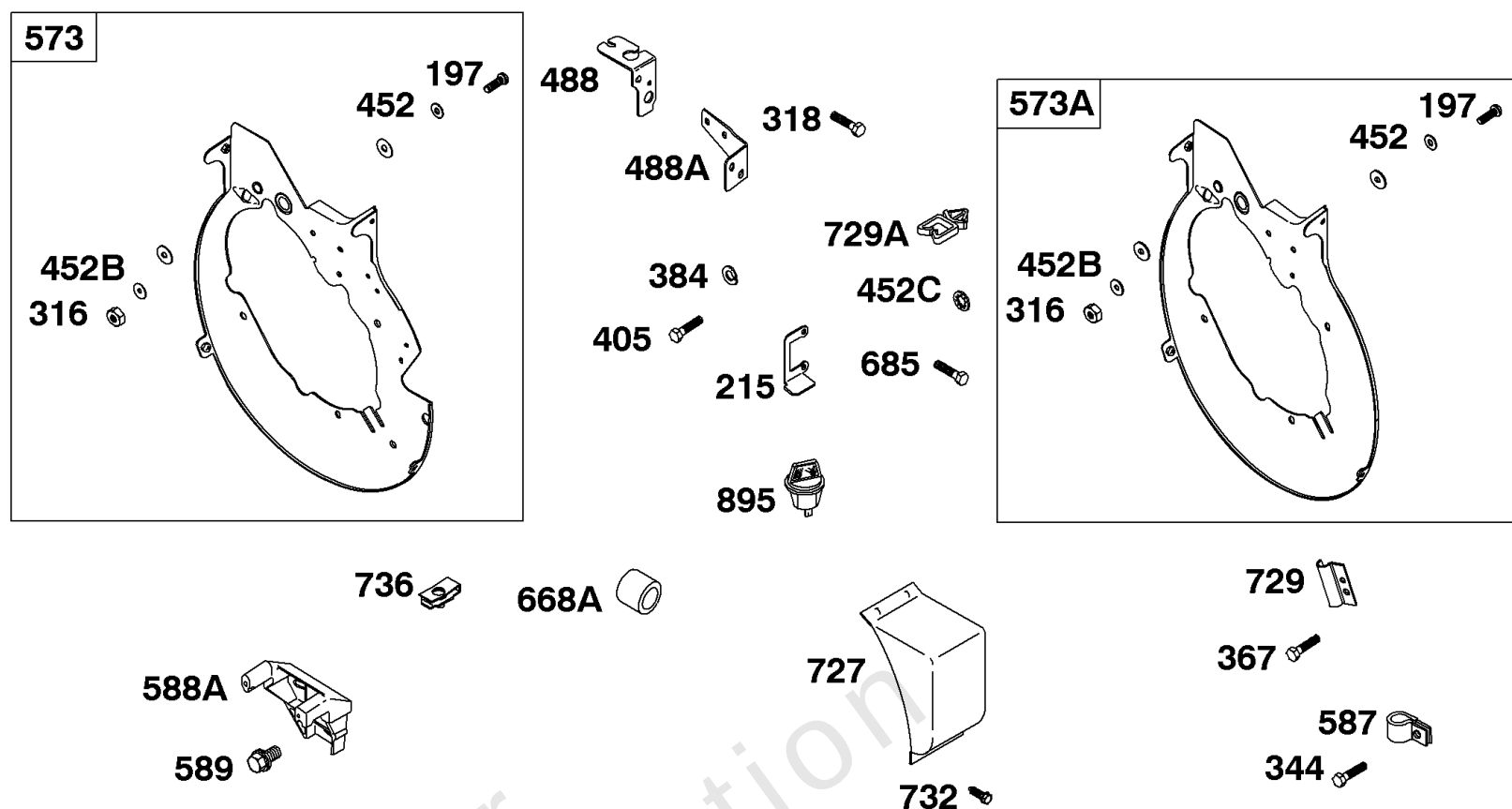
REF NO	PART NO	QTY	DESCRIPTION
10	690294		SCREW -(Breather Assembly)
474	696459		ALTERNATOR
474A	696457		ALTERNATOR -(Tri Circuit)
474C	696458		ALTERNATOR -(10, 13, 16 Amp)(Key Switch)
474D	391595		ALTERNATOR -(AC Only)
474E	696578		ALTERNATOR -(DC Only)
475A	391507		RECTIFIER
481	230976		BUSHING, Alternator -(Loose)
487	390888		CAP, Wire/Fuse
501B	691185		REGULATOR -(10 Amp Regulated)
526	690297		SCREW -(Regulator)
578	390867		HARNESS, Alternator -(Ac Only)
578A	692306		WIRE ASSEMBLY
578A	298582		WIRE ASSEMBLY -(2 Wires, 5-7/16, And 3-7/8)(Insulated Support Ring Terminal, Insulated Support Ring Terminal, And Flag Ring Terminal)
844	261269		SPRING, Diode
877	393456		WIRE/CONNECTOR, Alternator -(Dual Circuit)
877A	393814		WIRE/CONNECTOR, Alternator -(DC Only)
877B	393537		WIRE/CONNECTOR, Alternator -(Tri Circuit)
877C	399916		WIRE/CONN-ALTERNATOR -(10 Amp Regulated)
878	398661		HARNESS, Wiring
878C	691955		HARNESS, Alternator
1059	698516		KIT, Screw/Washer
1119	691183		SCREW -(Alternator)



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
24	222698S	Key-Flywheel	356	398808	Wire-Stop	507	690584	Insulator
333A	398811	Armature-Magneto (Breaker Ignition) (Used After Code Date 81073100).	356A	690650	Wire-Stop (Used With Magneto Armature, Reference 333A)	507A	66895	Insulator
333B	298968	Armature-Magneto (Breaker Ignition) (Used Before Code Date 81080100).	356B	396585	Wire-Stop Used on Type No(s). 0643, 0646, 0735.	----- Note ----- 299598 Insulator Used on Type No(s). 0131.		
334	691061	Screw (Magneto Armature)	359	691077	Washer (Ground Terminal)	520	691084	Terminal-Ground
340	26018	Spring-Breaker Arm	373	691612	Nut (Ground Terminal)	521	291508	Shield-Cable
343	298060	Condenser	375	298185	Breaker-Ignition	636A	230783	Nut (Starting Switch)
345		Cover-Breaker (NO LONGER AVAILABLE)	415	692882	Plug	639	692913	Gasket-Breaker Box
351	690292	Screw (Ground Terminal)	470	692836	Screw (Breaker Cover)	744	690277	Washer (Breaker Cover)
351A	690295	Screw (Ground Terminal)	484	690294	Screw (Condenser)	851	493880S	Terminal-Spark Plug
						888	690295	Screw (Insulator)
						897	394970	Kit-MAGNETRON® Ignition (Used After Code Date 81080100 and Before Code Date 85012200).
						989B		Stop Switch-Spark Plug (NO LONGER AVAILABLE)

Armatures, Wires

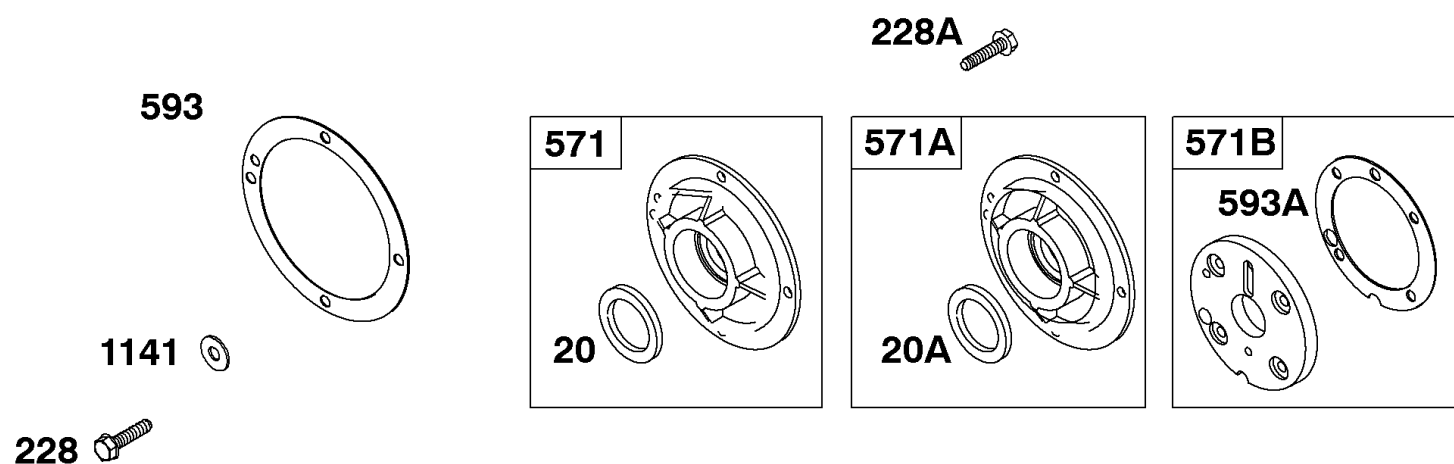
REF NO	PART NO	QTY	DESCRIPTION
24	222698S		KEY, Flywheel
333A	398811		ARMATURE, Magneto -(Breaker Ignition) -Used After Code Date 81073100
333B	298968		ARMATURE, Magneto -(Breaker Ignition) -Used Before Code Date 81080100
334	691061		SCREW -(Magneto Armature)
340	26018		SPRING, Breaker Arm
343	298060		CONDENSER
345	-----		Cover-Breaker -(NO LONGER AVAILABLE)
351	690292		SCREW -(Ground Terminal)
351A	690295		SCREW -(Ground Terminal)
356	398808		WIRE, Stop -(Cut To Required Length)
356A	690650		WIRE, Stop -(Used With Armature Magneto, Reference 333A)
359	691077		WASHER -(Ground Terminal)
373	691612		NUT -(Ground Terminal)
375	298185		BREAKER, Ignition
415	692882		PLUG
470	692836		SCREW -(Breaker Cover)
484	690294		SCREW -(Condensor)
507	690584		INSULATOR
507A	66895		INSULATOR
520	691084		TERMINAL, Ground
521	291508		SHIELD, Protective
636A	230783		NUT -(Starting Switch)
639	692913		GASKET, Breaker Box
744	690277		WASHER -(Breaker Cover)
851	493880S		TERMINAL, Spark Plug
888	690295		SCREW -(Insulator)
897	394970		KIT, Magnetron Ignition -Used After Code Date 81080100 -Used Before Code Date 85012200
989B	-----		Stop Switch-Spark Plug -(NO LONGER AVAILABLE)



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
197	90072	Screw (Back Plate)	452	92864	Washer (Back Plate)	668A	231065	Spacer Used on Type No(s). 0164, 0240.
215	222445	Guide-Air	452B	26404	Washer (Back Plate)	685	690661	Screw (Rectifier)
316	691612	Nut (Back Plate)	452C	691077	Washer (Back Plate)	727	692338	Cover-Starter Drive
318	691666	Screw (Mounting Bracket)	488	222211	Bracket-Fuse	729	690432	Clip-Wire (Alternator)
344	690305	Screw (Cable Clamp)	488A	222345	Bracket-Fuse	729A	690588	Clip-Wire
367	690305	Screw (Wire Clip)	573	391220	Plate-Back (Used on Engines With Electric Start Only)	732	93410	Screw (Starter Drive Cover)
384	690371	Washer (Back Plate)	573A	299450	Plate-Back	736	690302	Nut-Clip
405	690290	Screw (Back Plate)	587	690389	Clamp-Cable	895	692309	Switch-Rotary
			588A	690375	Bracket-Armature (Used on Engines With Electric Starter)			
			589	690300	Screw (Armature Bracket)			

Back Plates

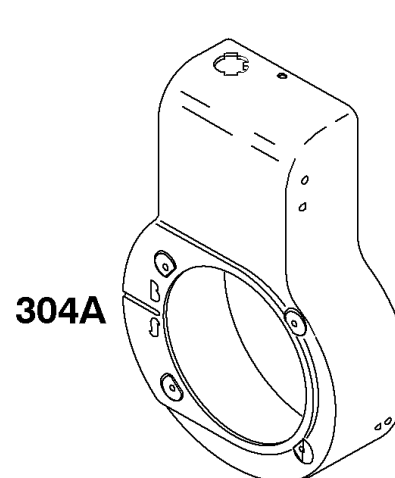
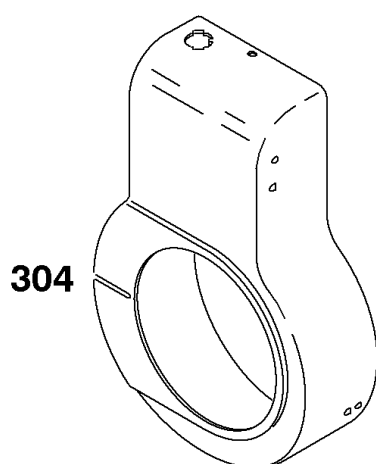
REF NO	PART NO	QTY	DESCRIPTION
197	90072		SCREW -(Back Plate)
215	222445		GUIDE, Air
316	691612		NUT -(Back Plate)
318	691666		SCREW -(Mounting Bracket)
344	690305		SCREW -(Cable Clamp)
367	690305		SCREW -(Wire Clip)
384	690371		WASHER -(Back Plate)
405	690290		SCREW -(Back Plate)
452	92864		WASHER -(Back Plate)
452B	26404		WASHER -(Back Plate)
452C	691077		WASHER -(Back Plate)
488	222211		BRACKET, Mounting
488A	222345		BRACKET, Mounting
573	391220		PLATE, Back -(Number 0484)
573A	299450		PLATE, Back
587	690389		CLAMP, Cable
588A	690375		BRACKET, Armature -(Number 0484)
589	690300		SCREW -(Armature Bracket)
685	690661		SCREW -(Rectifier)
727	692338		COVER-STARTER DRIVE
729	690432		CLIP, Wire -(Alternator)
729A	690588		CLIP, Wire
732	93410		SCREW -(Starter Drive Cover)
736	690302		NUT
895	692309		SWITCH, Rotary



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
20	691948	Seal-Oil (PTO Side)			0359, 0361, 0368, 0373, 0374, 0383, 0385, 0395, 0396, 0634, 0636, 0648, 0650, 0656, 0661, 0666, 0670, 0671, 0674, 0675, 0684, 0686, 0690, 0692, 0693, 0696, 0698, 0699, 0702, 0703, 0706, 0708, 0709, 0714, 0717, 0721, 0724, 0726, 0732, 0733, 0735, 0737, 0739, 0740, 0743, 0744, 0745, 0746, 0750, 0751, 0752, 0753, 0754, 0755, 0757, 0759, 0771, 0776, 0780, 0783, 0784, 0789, 0794, 0801, 0802, 2522, 2550, 2562, 2563, 2596.	571B	299705	Support-Bearing (Magnetto Side)
20A	291675S	Seal-Oil (PTO Side)				593	691311	Gasket-Bearing Support
228	691681	Screw (Bearing Support)				593A	270513	Gasket-Bearing Support (.015" Thick)
228A	691058	Screw (Bearing Support)				----- Note -----		
571	391062	Support-Bearing					270514	Gasket-Bearing Support (.010" Thick)
571A	291665	Support-Bearing Used on Type No(s). 0022, 0050, 0062, 0063, 0112, 0113, 0114, 0116, 0130, 0143, 0147, 0149, 0150, 0151, 0153, 0156, 0160, 0167, 0171, 0172, 0173, 0174, 0175, 0176, 0183, 0185, 0186, 0188, 0192, 0193, 0196, 0197, 0198, 0205, 0208, 0209, 0216, 0217, 0219, 0224, 0233, 0235, 0236, 0241, 0242, 0244, 0247, 0255, 0256, 0257, 0260, 0261, 0265, 0266, 0269, 0272, 0273, 0277, 0278, 0279, 0285, 0286, 0287, 0290, 0291, 0292, 0296, 0297, 0302, 0303, 0304, 0310, 0312, 0318, 0327, 0329, 0334, 0337, 0338, 0340, 0344, 0345, 0347, 0357,					270515	Gasket-Bearing Support (.005" Thick)
					----- Note ----- 291710 Support-Bearing Used on Type No(s). 0647, 0668, 0682, 0713, 0717, 0755, 0772, 0782, 0788, 0790, 0792, 0793, 0801, 0804, 2521, 2530.	1141	690402	Washer (Bearing Support)

Bearing Supports, Gaskets

REF NO	PART NO	QTY	DESCRIPTION
20	691948		SEAL, Oil -(PTO Side)
20A	291675S		SEAL, Oil -(PTO Side)
228	691681		SCREW -(Bearing Support)
228A	691058		SCREW -(Bearing Support)
571	391062		SUPPORT, Bearing
571B	299705		SUPPORT, Bearing -(Magneto Side)
593	691311		GASKET, Crankcase Cover
593A	270515		GASKET, Bearing Support -(.005)
593A	270514		GASKET, Bearing Support -(.010)
593A	270513		GASKET, Bearing Support -(.015)
1141	690402		WASHER -(Bearing Support)

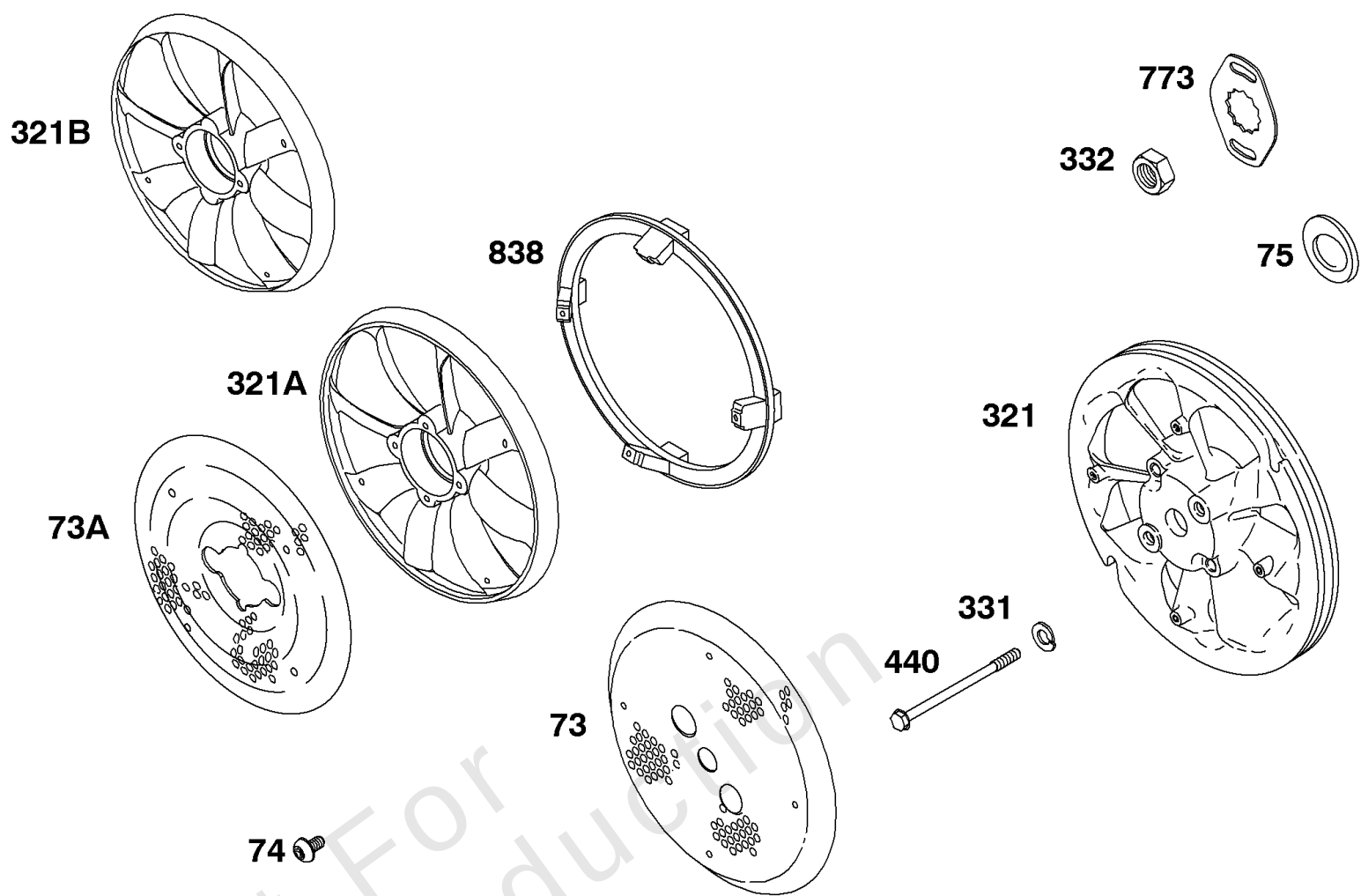


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
304	294698	Housing-Blower ----- Note ----- 297010 Housing-Blower Used on Type No(s). 0060, 0119, 0160, 0197, 0216, 0223, 0237. 297453 Housing-Blower Used on Type No(s). 0020, 0023, 0050, 0136, 0139, 0140, 0145, 0150, 0151, 0152, 0155, 0159, 0175, 0181, 0183, 0191, 0199, 0203, 0204, 0205, 0206, 0208, 0212, 0218, 0219, 0226, 0227, 0228, 0254, 0255, 0259. 391229 Housing-Blower Used on Type No(s). 0027, 0028, 0063, 0115, 0123, 0126, 0135, 0143, 0148, 0149, 0162, 0163, 0165, 0167, 0168, 0170, 0171, 0172, 0174, 0178, 0180, 0182, 0184, 0185, 0188, 0189, 0192, 0193, 0198, 0201, 0209, 0210, 0211, 0213, 0215, 0217, 0221, 0224, 0229, 0230, 0231, 0234, 0235, 0236, 0238,			0248, 0249, 0259, 0251, 0252, 0257, 0261, 0262, 0265, 0271, 0273, 0275, 0276, 0277, 0278, 0279, 0281, 0282, 0283, 0284, 0285, 0286, 0287, 0288, 0296, 0298, 0303, 0304, 0306, 0307, 0309, 0310, 0311, 0315, 0316, 0317, 0318, 0319, 0320, 0321, 0322, 0323, 0324, 0325, 0326, 0328, 0330, 0331, 0332, 0333, 0334, 0337, 0338, 0340, 0343, 0347, 0348, 0349, 0350, 0351, 0353, 0355, 0358, 0359, 0360, 0363, 0364, 0367, 0370, 0371, 0372, 0374, 0375, 0376, 0377, 0378, 0379, 0381, 0382, 0383, 0388, 0389, 0392, 0394, 0399, 0630, 0634, 0636, 0638, 0640, 0643, 0649, 0653, 0654, 0658, 0660, 0661, 0663, 0665, 0666, 0667, 0668, 0669, 0671, 0672, 0673, 0675, 0676, 0678, 0679, 0680, 0684, 0685, 0687, 0688, 0692, 0693, 0697, 0698, 0699,			0701, 0702, 0703, 0704, 0705, 0707, 0708, 0712, 0714, 0715, 0716, 0718, 0720, 0721, 0724, 0725, 0729, 0731, 0733, 0736, 0738, 0741, 0742, 0746, 0748, 0749, 0751, 0752, 0753, 0754, 0760, 0761, 0764, 0765, 0770, 0771, 0772, 0774, 0776, 0779, 0782, 0783, 0784, 0787, 0789, 0797, 2527, 2528, 2563, 2596. 692359 Housing-Blower Used on Type No(s). 0682. 395513 Housing-Blower Used on Type No(s). 0711, 0719, 0732, 0740, 0781, 2529. 399177 Housing-Blower Used on Type No(s). 0758, 0788. 304A 392343 Housing-Blower (Low Profile) Used on Type No(s). 0713, 0744, 0750, 0755, 0759, 0780, 0785, 0786, 2561, 2562. 305 692198 Screw (Blower Housing)

Blower Housings

REF NO	PART NO	QTY	DESCRIPTION
304	294698		HOUSING, Blower
305	692198		SCREW -(Blower Housing)

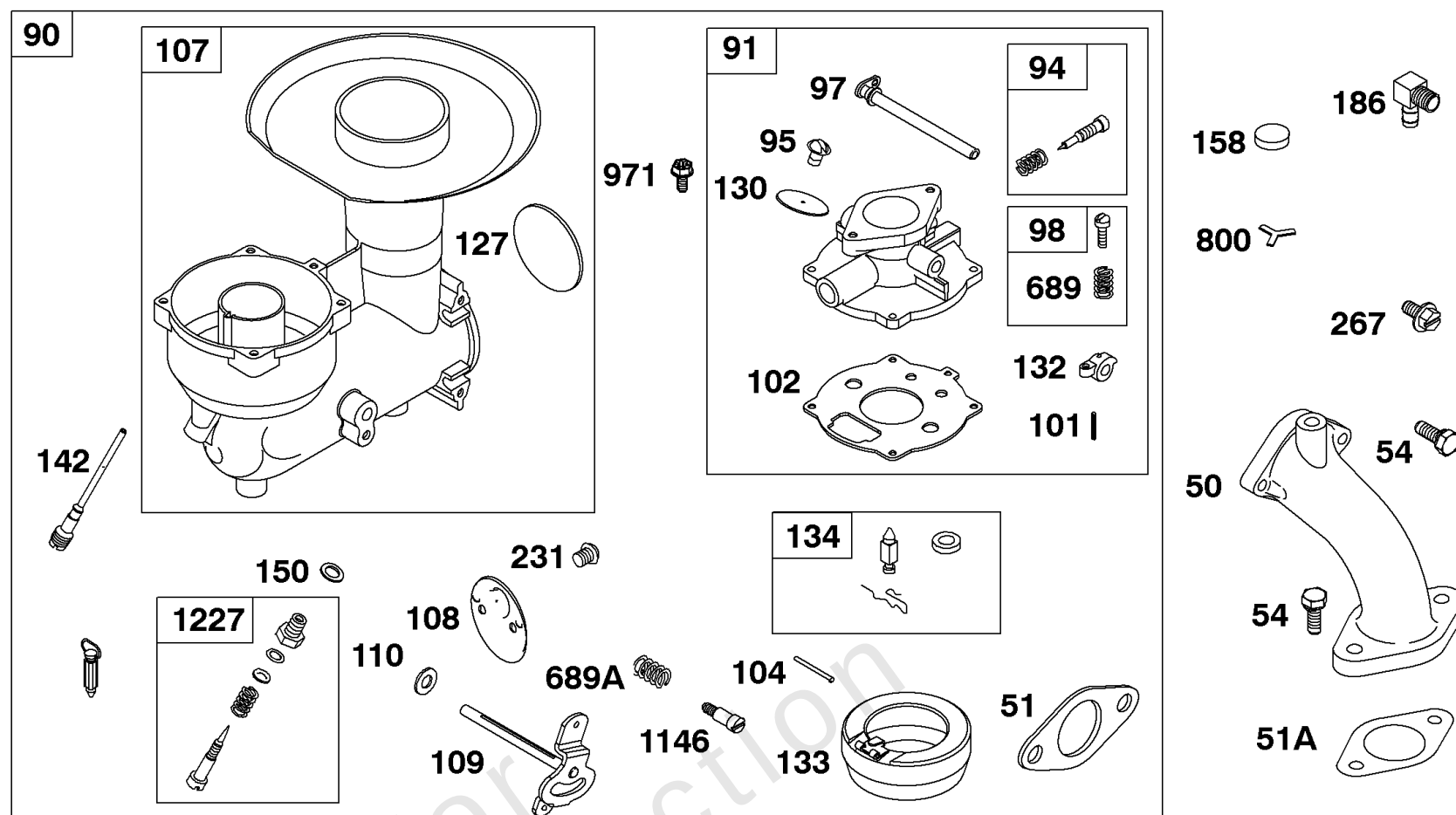
Not For Reproduction



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
73	691171	Screen-Rotating ----- Note ----- 690404 Screen-Rotating Used on Type No(s). 0127, 0133, 0182, 0190, 0210, 0222, 0252, 0262, 0315, 0333, 0630, 0649, 2582, 2583.	74	691655	Screw (Rotating Screen)	440	691076	Screw (Booster Fan)
73A	690410	Screen-Rotating	75	691056	Washer (Flywheel)	773	690265	Retainer
			321	691151	Fan-Booster	838	211983	Adapter-Blower Housing Ring
			321A	690377	Fan-Booster			
			321B	212000	Fan-Booster			
			331	691075	Washer (Booster Fan)			
			332	691059	Nut (Flywheel)			

Booster Fans, Rotating Screens

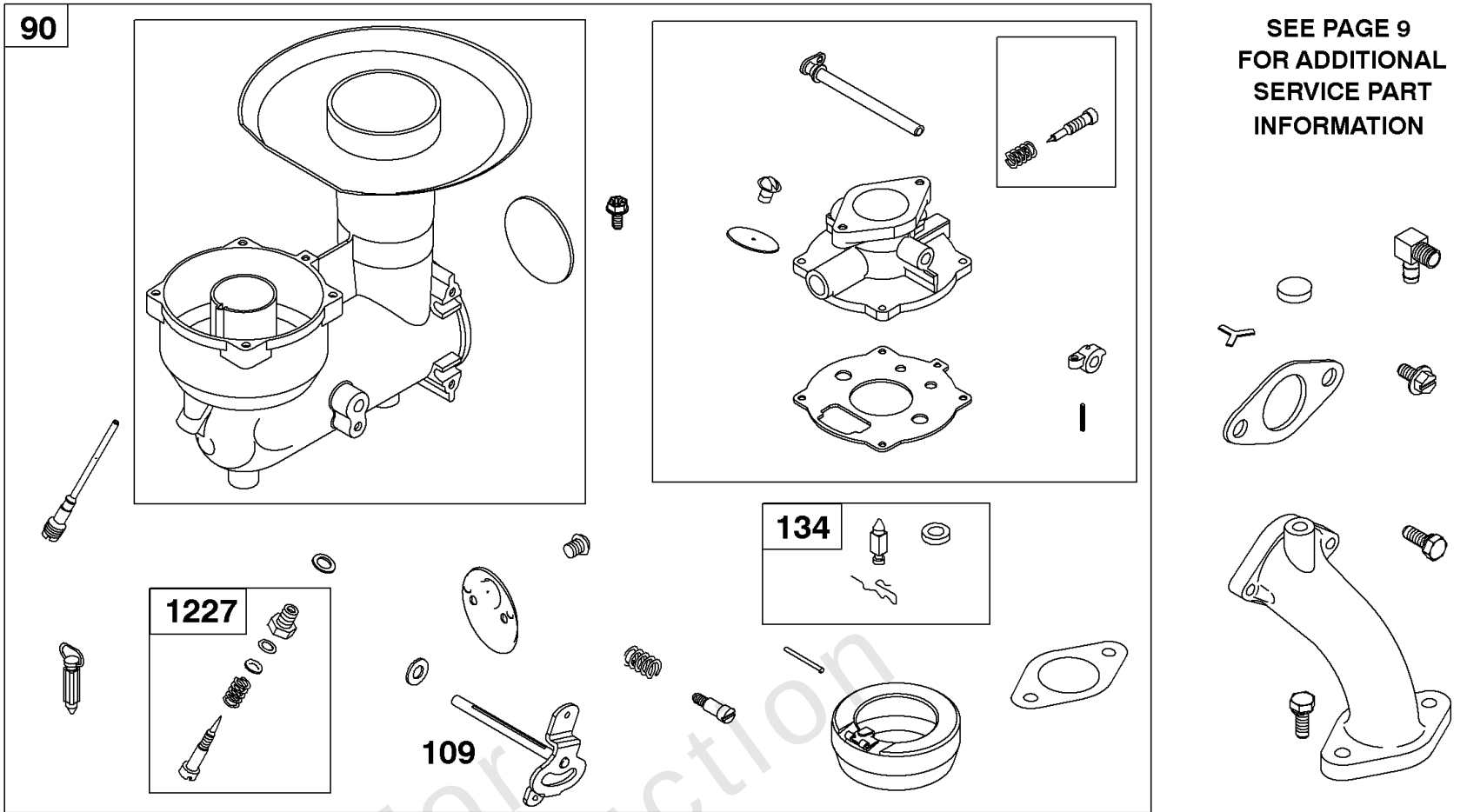
REF NO	PART NO	QTY	DESCRIPTION
73	691171		SCREEN, Rotating
73A	690410		SCREEN, Rotating
74	691655		SCREW -(Rotating Screen)
75	691056		WASHER -(Flywheel)
321	691151		FAN, Booster
321A	690377		FAN-BOOSTER
321B	212000		FAN, Booster
331	691075		WASHER -(Booster Fan)
332	691059		NUT -(Flywheel)
440	691076		SCREW -(Booster Fan)
773	690265		RETAINER
838	211983		ADAPTER, Blower Housing Ring



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
50	691152	Manifold-Intake	94	292681	Kit-Idle Mixture			----- Note -----
		----- Note -----	95	691437	Screw			390950 Nozzle-
		692525 Manifold-			(Throttle Valve)			Carburetor
		Intake	97	691944	Shaft-Throttle			(Standard)
		Used on Type No(s).	98	693942	Kit-Idle Speed			(Labeled 40)
		0248, 0308, 0358,	101	691616	Pin-Shaft			(Used Before Code
		0638, 0707, 0770.	102	692215	Gasket-Carburetor			Date 81090900).
51	27381	Gasket-Intake			Body	150	691610	Gasket-Nozzle
51A	692214	Gasket-Intake	104	691775	Pin-Float Hinge	158	27590	Plug-Carburetor
54	691681	Screw	107	391069	Body-Lower			Filter/Drain
		(Intake Manifold)			Carburetor	186	691764	Connector-Hose
90		Carburetor	108	690621	Valve-Choke	231	691437	Screw
		(See Previous Page)	109		Shaft-Choke			(Choke Valve)
91	299687	Body-Upper			(See Previous Page)	267	691082	Screw
		Carburetor	110	691186	Washer			(Casing Clamp)
		----- Note -----	127	690627	Plug-Welch	689	691591	Spring-Friction
		391067 Body-Upper	130	691727	Valve-Throttle	689A	691590	Spring-Friction
		Carburetor	132	691708	Stop-Throttle	800	220521	Retainer-Carburetor
		Used on Type No(s).	133	692265	Float-Carburetor			Drain
		0121, 0144, 0157,	134		Kit-Needle/Seat	971	691090	Screw
		0158, 0164, 0165,			(See Previous Page)			(Air Cleaner Base
		0169, 0170, 0182,	142	691966	Nozzle-Carburetor			to Carburetor)
		0184, 0192, 0240,			(Standard)	1146	691587	Screw
		0309, 0331, 0630,			(Labeled B)			(Choke Shaft)
		0707, 0724, 0770.			(Used After Code Date	1227		Valve-High Speed
					81090800).			(See Previous Page)

Carburetor

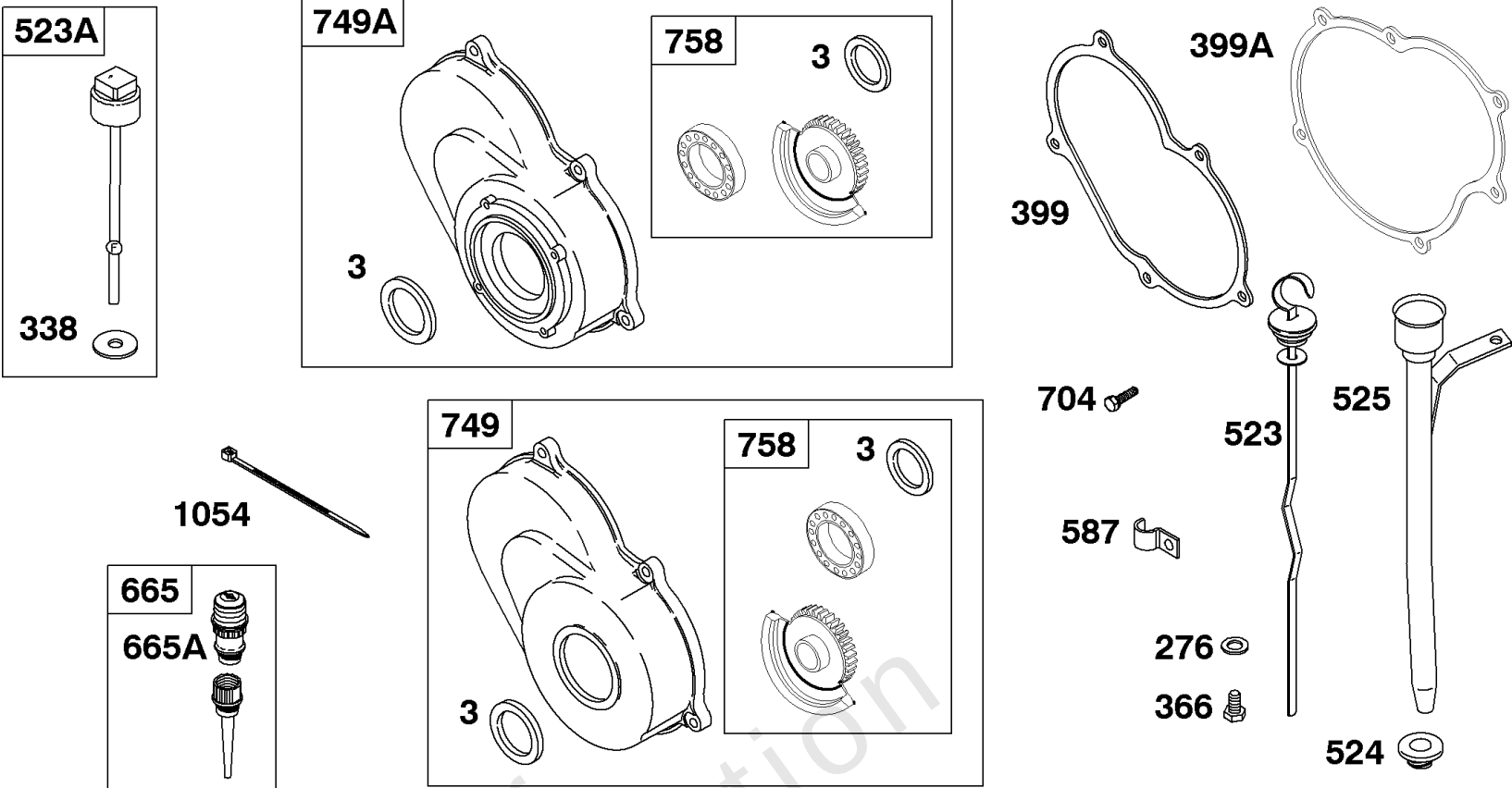
REF NO	PART NO	QTY	DESCRIPTION
50	691152		MANIFOLD, Intake
51	27381S		GASKET, Intake
51A	692214		GASKET, Intake
54	691681		SCREW -(Intake Manifold)
90	391068		CARBURETOR
91	391067		BODY, Upper Carburetor
94	292681		VALVE, Idle Mixture
95	691437		SCREW -(Throttle Valve)
97	691944		SHAFT, Throttle
98	693942		KIT, Idle Speed
101	691616		PIN, Shaft
102	692215		GASKET, Carburetor Body
104	691775		PIN, Float Hinge
107	391069		BODY, Lower Carburetor
108	690621		VALVE, Choke
109	690617		SHAFT, Choke
110	691186		WASHER -(Choke Shaft)
127	690627		PLUG, Welch
130	691727		VALVE, Throttle
132	691708		STOP, Throttle
133	692265		FLOAT, Carburetor
134	394681		KIT, Needle/Seat -(Gravity Feed)
134	394682		KIT, Needle/Seat -(Includes Brass Seat)
134	394683		KIT, Needle/Seat -(Includes Brass Seat)(Use With Impulse Pump)
142	390950		NOZZLE, Carburetor -(Standard) (Labeled 40) -Used Before Code Date 81090900
142	691966		NOZZLE, Carburetor -(Standard) (Labeled B) -Used After Code Date 81090800
150	691610		GASKET, Nozzle
158	27590		PLUG, Carburetor Filter/Drain
186	691764		CONNECTOR-HOSE -(Pulse Line)
231	691437		SCREW -(Choke Valve)
267	691082		SCREW -(Casing Clamp)
689	691591		SPRING, Friction
689A	691590		SPRING, Friction
800	220521		RETAINER, Carburetor Drain
971	691090		SCREW -(Air Cleaner Base) (Remote Choke)
1146	691587		SCREW -(Choke Shaft)
1227	99525S		VALVE, High Speed



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
90	391065	Carburetor ----- Note ----- 391068 Carburetor Used on Type No(s). 0121, 0144, 0157, 0158, 0164, 0165, 0169, 0170, 0184, 0192, 0240, 0331. 391070 Carburetor Used on Type No(s). 0127, 0133, 0134, 0135, 0136, 0139, 0140, 0149, 0162, 0163, 0166, 0172, 0173, 0180, 0185, 0186, 0201, 0204, 0206, 0211, 0212, 0213, 0226, 0227, 0228, 0229, 0249, 0251, 0271, 0298, 0326, 0328, 0332. 392035 Carburetor Used on Type No(s). 0182, 0210, 0222, 0309. 393431 Carburetor Used on Type No(s). 0262, 0630.			392235 Carburetor Used on Type No(s). 0198, 0234, 0235, 0248, 0266, 0312, 0316, 0338, 0341, 0351, 0358, 0707, 0724, 0744, 0750, 0759, 0770. 109 691353 Shaft-Choke ----- Note ----- 690617 Shaft-Choke Used on Type No(s). 0121, 0127, 0133, 0134, 0135, 0136, 0139, 0140, 0144, 0149, 0157, 0158, 0162, 0163, 0164, 0165, 0166, 0169, 0170, 0172, 0180, 0184, 0185, 0186, 0192, 0201, 0204, 0206, 0211, 0212, 0213, 0226, 0227, 0228, 0229, 0249, 0251, 0271, 0298, 0326, 0328, 0332, 2581, 2582.			134 394681 Kit-Needle/Seat ----- Note ----- 394682 Kit-Needle/ Seat (Includes Brass Seat) 394683 Kit-Needle/ Seat (Includes Brass Seat) (For Use With Impulse Pump) 1227 99525S Valve-High Speed

Carburetor, Choke Shaft

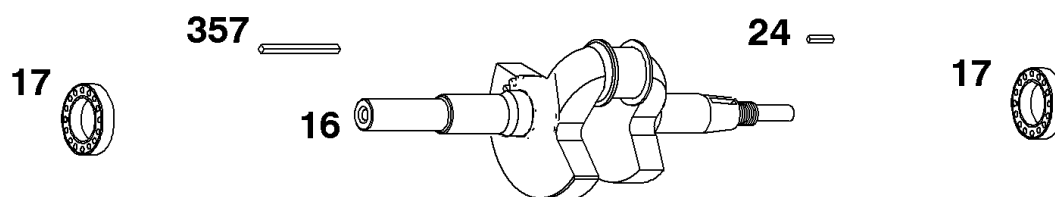
REF NO	PART NO	QTY	DESCRIPTION
90	391068		CARBURETOR
109	690617		SHAFT, Choke
134	394681		KIT, Needle/Seat -(Gravity Feed)
134	394682		KIT, Needle/Seat -(Includes Brass Seat)
134	394683		KIT, Needle/Seat -(Includes Brass Seat)(Use With Impulse Pump)
1227	99525S		VALVE, High Speed



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	691948	Seal-Oil (Magneto Side)	525	690622	Tube-Dipstick ----- Note ----- 690623 Tube-Dipstick Used on Type No(s). 0121, 0144, 0157, 0158, 0164, 0165, 0169, 0170, 0182, 0184, 0192, 0198, 0210, 0222, 0234, 0235, 0240, 0248, 0262, 0266, 0309, 0312, 0316, 0331, 0338, 0341, 0351, 0358, 0630, 0638, 0679, 0705, 0707, 0724, 0744, 0750, 0755, 0770, 1160, 2581.	587	690389	Clamp-Cable
276	690258	Washer-Sealing				665	298860	Minder-Oil
338	690270	Gasket-Dipstick				665A	692939	Minder-Oil
366	690304	Screw (Timing Hole Plug)				704	691083	Screw (Counterweight Cover)
399	691310	Gasket-Counterweight Cover (Magneto Side)				749	391061	Cover-Counterweight
399A	692914	Gasket-Counterweight Cover (PTO Side)				749A	391361	Cover-Counterweight (Used on Alternator Equipped Engines)
523	691352	Dipstick				758	393164	Counterweight
523A	690620	Dipstick				1054	280275	Tie-Cable
524	281370S	Seal-Dipstick Tube						

Counterweight Cover, Oil Fill

REF NO	PART NO	QTY	DESCRIPTION
3	691948		SEAL, Oil -(Magneto Side)
276	690258		WASHER, Sealing
338	690270		SEAL, O-Ring -(Dipstick Tube)
366	690304		SCREW -(Timing Hole Plug)
399	691310		GASKET, Counterweight Cover -(Magneto Side)
399A	692914		GASKET, Counterweight Cover -(PTO Side)
523	691352		DIPSTICK
523A	690620		PIN, Cotter
524	281370S		SEAL, Dipstick Tube -(Dipstick Tube)
525	690623		TUBE, Dipstick
587	690389		CLAMP, Cable
665	298860		MINDER, Oil
665A	692939		MINDER, Oil
704	691083		SCREW -(Counterweight Cover)
749	391061		COVER, Gear
749A	391361		COVER, Gear -(Used on Alternator Equipped Engines)
758	393164		COUNTERWEIGHT
1054	280275		TIE, Cable

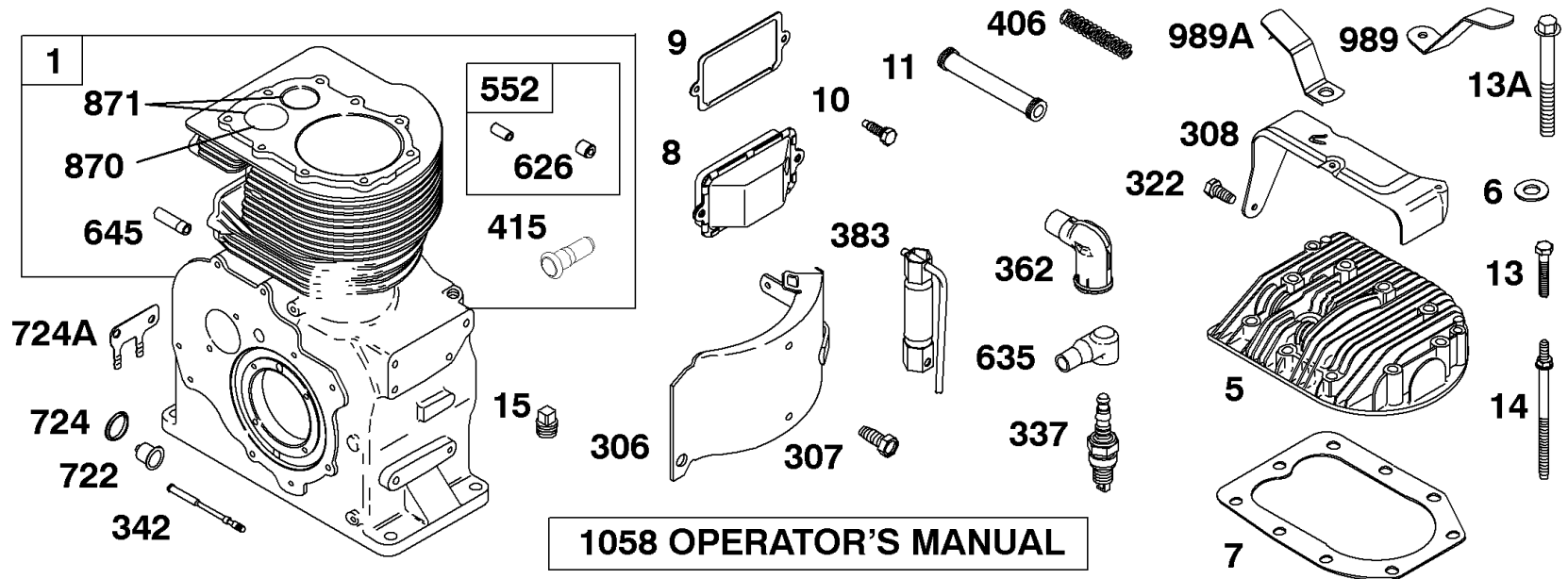


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
16	691797	Crankshaft ----- Note ----- 690534 Crankshaft Used on Type No(s). 0237, 0133, 0190, 0252, 0315, 0788, 2582. 261222 Crankshaft Used on Type No(s). 0139, 0204, 0228, 0328, 0678. 690535 Crankshaft Used on Type No(s). 0050, 0116, 0130, 0143, 0147, 0149, 0150, 0151, 0156, 0167, 0170, 0172, 0173, 0174, 0185, 0186, 0188, 0192, 0193, 0208, 0219, 0231, 0248, 0257, 0286, 0290, 0310, 0317, 0318, 0329, 0337, 0343, 0371, 0636, 0638, 0666, 0669, 0684, 0690, 0706, 0721, 0751, 2550. 690536 Crankshaft Used on Type No(s). 0022, 0063, 0114, 0129, 0153, 0175, 0176, 0183, 0198, 0205, 0217, 0224, 0233, 0235, 0236, 0238, 0247, 0255, 0261, 0265, 0266, 0273, 0277, 0278, 0279, 0285, 0287, 0291, 0296, 0303, 0320, 0334, 0338, 0340, 0344, 0345, 0346, 0347, 0348, 0353, 0359, 0361, 0363, 0366, 0367, 0374, 0375, 0383, 0385, 0394, 0396, 0633, 0634, 0648, 0650, 0654, 0661,			0671, 0674, 0676, 0680, 0687, 0692, 0693, 0694, 0696, 0698, 0699, 0702, 0703, 0708, 0714, 0718, 0722, 0724, 0729, 0733, 0736, 0746, 0753, 0754, 0757, 0764, 0771, 0772, 0774, 0776, 0782, 0787, 2522, 2563, 2596. Crankshaft (NO LONGER AVAILABLE) Used on Type No(s). 0158, 0160, 0197, 0216, 0237. 690537 Crankshaft Used on Type No(s). 0210, 0262, 0630. 690540 Crankshaft Used on Type No(s). 0062, 0241, 0242, 0243, 0244, 0260, 0269, 0272, 0292, 0295, 0297, 0300, 0302, 0312, 0327, 0352, 0365, 0369, 0373, 0391, 0635, 0670, 0681, 0686, 0691, 0719, 0723, 0726, 0730, 0732, 0735, 0737, 0740, 0744, 0745, 0750, 0755, 0759, 0780, 0786, 2562. 690541 Crankshaft Used on Type No(s). 0061, 0124, 0246, 0253, 0305, 0308, 0335, 0341, 0342, 0646, 0710, 0711, 0713, 0728, 0781, 0785, 2529, 2561.			690543 Crankshaft Used on Type No(s). 0259, 0293, 0647, 0756. 691806 Crankshaft (Used After Code Date 77072410). Used on Type No(s). 0021, 0112, 0128, 0181, 0189, 0203, 0209, 0254, 0256, 0258, 0314, 0321, 0357, 0362, 0368, 0395, 0656, 0668, 0675, 0709, 0717, 0739, 0743, 0752, 0765, 0778, 0779, 0784, 0789, 0790, 0792, 0793, 0794, 0801, 0802, 0804, 2521, 2526, 2530. Crankshaft (Used Before Code Date 77072510). (NO LONGER AVAILABLE) Used on Type No(s). 0021, 0112, 0128, 0181, 0189, 0203, 0209, 0254, 0256, 0258, 0314, 0321, 0357, 0362, 0368, 0395, 0656, 0668, 0675, 0709, 0717, 0739, 0743, 0752, 0765, 0778, 0779, 0784, 0789, 0790, 0792, 0793, 0794, 0801, 0802, 0804, 2521, 2526, 2530. 690546 Crankshaft Used on Type No(s). 0682, 2560. 261944 Crankshaft Used on Type No(s). 0720, 0758, 0788.
						17	691938	Bearing-Ball
						24	222698s	Key-Flywheel
						357	601482	Key-Drive Pulley

Crankshaft

REF NO	PART NO	QTY	DESCRIPTION
16	691797		CRANKSHAFT
17	691938		BEARING, Ball
24	222698S		KEY, Flywheel
357	691483		KEY, Drive Pulley

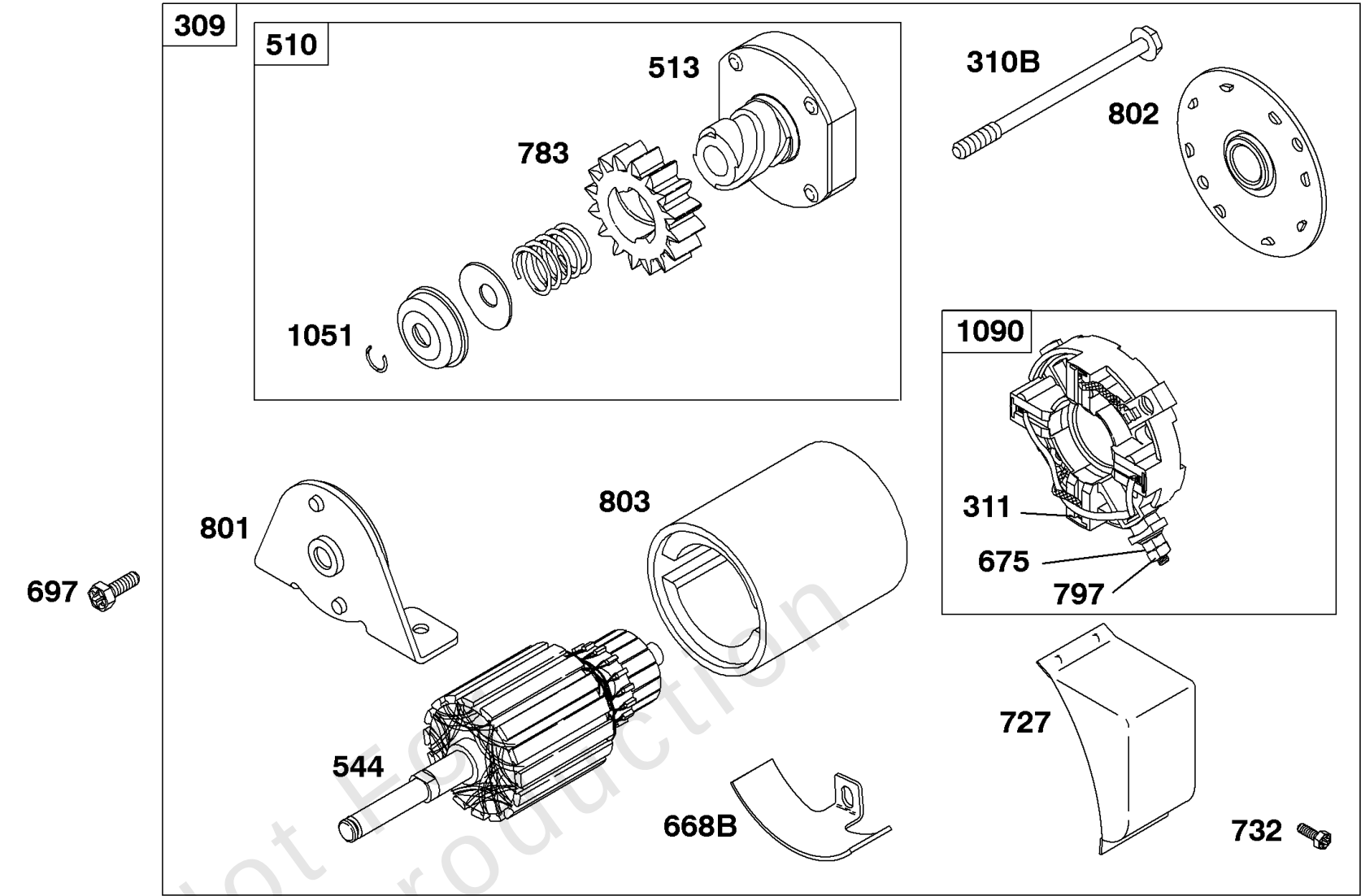
Not For Reproduction



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	395663	Cylinder Assembly	308	691731	Cover-Cylinder Head (Used After Code Date 75060800).	870	691583	Seat-Valve (Exhaust)
5	691712	Head-Cylinder				871	231218	Bushing-Valve Guide
6	691261	Washer (Cylinder Head)			----- Note -----	989	690578	Stop Switch- Spark Plug
7	692231	Gasket-Cylinder Head			221953 Cover-Cylinder Head (Used Before Code Date 75060900). Used on Type No(s). 0291, 0648.			----- Note -----
8	495738	Breather Assembly						293739 Stop Switch- Spark Plug
9	27803S	Gasket-Breather						Used on Type No(s). 0200.
10	690294	Screw (Breather Assembly)	322	692198	Screw (Cylinder Head Cover)			298926 Stop Switch- Spark Plug
11	691512	Tube-Breather	337	802592S	Plug-Spark			Used on Type No(s). 0028, 0062, 0138, 0187, 0195, 0220, 0232, 0237, 0238, 0243, 0266, 0295, 0320, 0327, 0658, 0663, 0675, 0680, 0681, 0687, 0691, 0729, 0730, 0735, 2528, 2562.
13	691614	Screw (Cylinder Head) (1 3/4" Long)	342	298125S	Plunger-Breaker			390785 Stop Switch- Spark Plug
		----- Note -----	362	691954	Shield-Spark Plug			Used on Type No(s). 0640, 0734.
		691640 Screw (Cylinder Head) (2 1/16" Long)	383	89838	Wrench-Spark Plug	989A	690633	Stop Switch- Spark Plug
13A	691441	Screw (Cylinder Head) (2 7/16" Long)	406	690533	Spring-Breather Tube			
14	691690	Stud (Cylinder Head)	415	692882	Plug	1058	270373	Operator's Manual
15	692833	Plug-Oil Drain	552	393666	Bushing-Governor Crank			
306	299536	Shield-Cylinder	626	690512	Spacer-Governor Crank			
307	690294	Screw (Cylinder Shield)	635	66538S	Boot-Spark Plug			
			645	692880	Bushing-Plunger			
			722	68768	Seal-Plunger			
			724	93516	Retainer-Seal			
			724A	221873	Retainer-Seal			

Cylinder, Head, Spark Plug

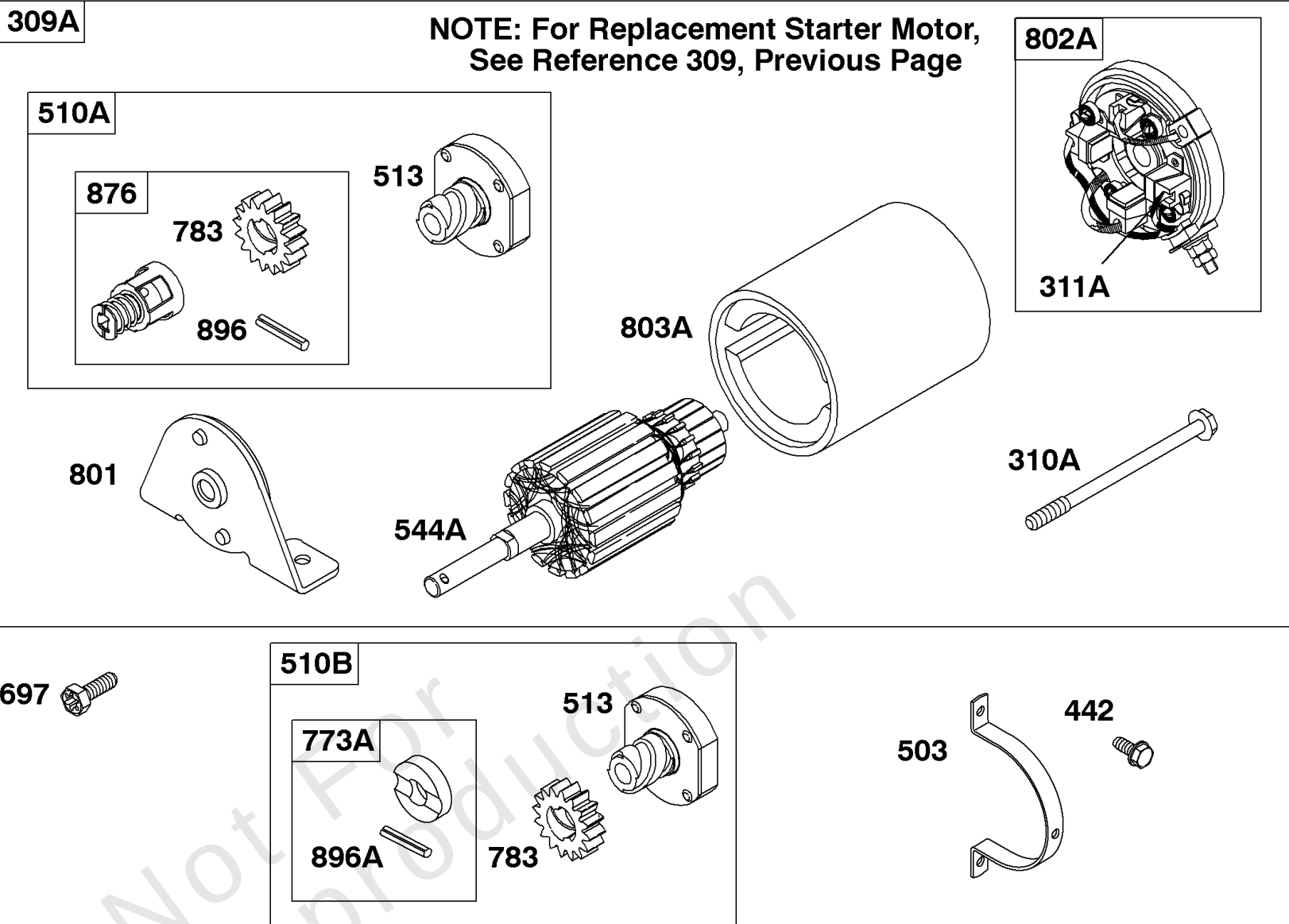
REF NO	PART NO	QTY	DESCRIPTION
1	395663		CYLINDER ASSEMBLY
5	691712		HEAD, Cylinder
6	691261		WASHER -(Cylinder Head)
7	692231		GASKET, Cylinder Head
8	495738		BREATHER ASSEMBLY
9	27803S		GASKET, Breather
10	690294		SCREW -(Breather Assembly)
11	691512		TUBE, Breather
13	691640		SCREW -(Cylinder Head) (2 1/16)
13	691614		SCREW -(Cylinder Head) (1 3/4)
13A	691441		SCREW -(Cylinder Head) (2 7/16)
14	691690		STUD -(Cylinder Head)
15	692833		PLUG, Oil Drain
306	299536		SHIELD, Cylinder
307	690294		SCREW -(Cylinder Shield)
308	691731		COVER, Cylinder Head -Used After Code Date 75060800
322	692198		SCREW -(Cylinder Head Cover)
337	802592S		PLUG, Spark -(Resistor)
342	298125S		PLUNGER, Breaker
362	691954		SHIELD, Spark Plug
383	89838S		WRENCH, Spark Plug
406	690533		SPRING, Breather Tube
415	692882		PLUG
552	393666		BUSHING, Governor Crank
626	690512		SPACER -(Governor Lever)
635	66538S		BOOT, Spark PLug
645	692880		BUSHING, Plunger
722	68768		SEAL, Plunger
724	93516		RETAINER, Seal
724A	221873		RETAINER, Seal
870	691583		SEAT, Valve -(Exhaust)
871	231218		BUSHING, Valve Guide -(Intake)
989	690578		SWITCH, Spark Plug Stop
989A	690633		SWITCH, Spark Plug Stop
1058	270373		MANUAL, Operator's



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309	396306	Motor-Starter	668B	396515	Spacer	797	691029	Nut (Brush Retainer)
310B	691263	Screw (Starter Motor) (4 3/4" Long)	675	691261	Washer (Brush Retainer)	801	394802	Cap-Drive
311	497608	Brush Set	697	691058	Screw (Drive Cap)	802	691286	Cap-End
510	696541	Drive-Starter	727	692338	Cover-Starter Drive	803		Housing-Starter (Serviced By 396306 Starter Motor Only)
513	692024	Clutch-Drive	732	93410	Screw (Starter Drive Cover)	1051	691265	Ring-Retaining
544		Armature-Starter (Serviced By 396306 Starter Motor Only)	783	695708	Gear-Pinion	1090	691293	Retainer-Brush

Electric Starter 1

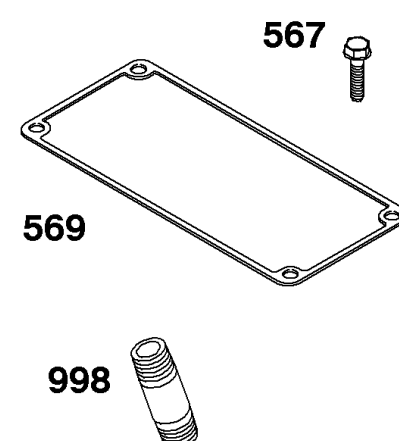
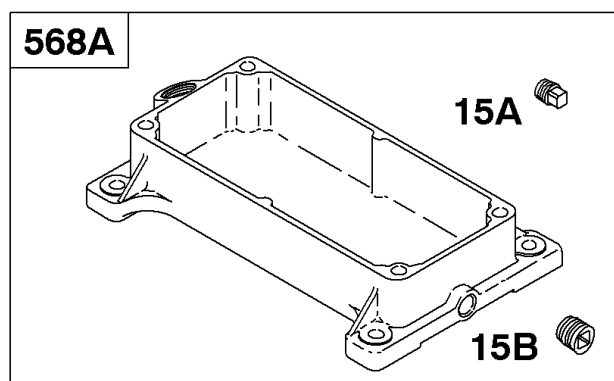
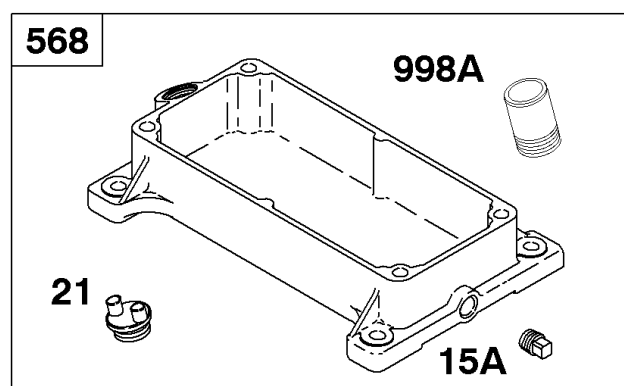
REF NO	PART NO	QTY	DESCRIPTION
309	396306		MOTOR, Starter
310B	691263		BOLT -(Starter Motor) (4 3/4) (4 3/8 Housing)
311	497608		SET, Brush
510	696541		DRIVE, Starter
513	692024		CLUTCH, Drive
544	-----		Armature-Starter -(Service With 396306 Starter Motor Only)
668B	396515		SPACER
675	691261		WASHER -(Brush Retainer)
697	691058		SCREW -(Drive Cap)
727	692338		COVER-STARTER DRIVE
732	93410		SCREW -(Starter Drive Cover)
783	695708		GEAR-PINION
797	691029		NUT -(Brush Retainer)
801	394802		CAP, Drive
802	691286		CAP, End
803	-----		Housing-Starter -(Service With 396306 Starter Motor Only)
1051	691265		RING, Retaining
1090	691293		RETAINER, Brush



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
309A		Motor-Starter (For Replacement Starter Motor, See Reference 309, Previous Page)	503	690406	Strap-Starter	801	394802	Cap-Drive
			510A	696540	Drive-Starter	802A	395537	Cap-End
			510B	696535	Drive-Starter	803A	494205	Housing-Starter
			513	692024	Clutch-Drive	876	696539	Kit-Pinion Spring
			544A	490309	Armature Starter	896	691641	Pin-Drive Retainer (Copper)
310A	692329	Screw (Starter Motor) (5" Long)	697	691058	Screw (Drive Cap)	896A	94192	Pin-Drive Retainer (Black)
311A	395538	Brush Set	773A	391462	Retainer			
442	691693	Screw (Starter Strap)	783	693059	Gear-Pinion			

Electric Starter 2

REF NO	PART NO	QTY	DESCRIPTION
309A	-----		Motor-Starter -(For Replacement Starter Motor, Order Reference 309)
310A	692329		BOLT -(Starter Motor) (5) (4 1/2 And 4 3/8 Housing)
311A	395538		SET, Brush -(3 5/8 Housing)
442	691693		SCREW -(Starter Strap)
503	690406		STRAP, Starter
510A	696540		DRIVE, Starter
510B	696535		DRIVE, Starter
513	692024		CLUTCH, Drive
544A	490309		ARMATURE, Starter -(4 1/2 And 4 3/8 Housing)
697	691058		SCREW -(Drive Cap)
773A	391462		RETAINER
783	695708		GEAR-PINION
801	394802		CAP, Drive
802A	395537		CAP, End -(3 5/8 Housing)
803A	494205		HOUSING, Starter -(4 3/8 Housing)
876	696539		KIT, Pinion Spring
896	691641		PIN, Drive Retainer -(Copper)
896A	94192		PIN, Drive Retainer -(Black)



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
15A	690946	Plug-Oil Drain	568A	391165	Base-Engine	569	691569	Gasket-Engine Base
15B	691680	Plug-Oil Drain			Used on Type No(s).	998	690307	Pipe-Oil
21	281658S	Cap-Oil Fill			0062, 0120, 0121,	998A	690502	Pipe-Oil
567	691104	Screw			0123, 0126, 0127,			
		(Engine Base)			0133, 0135, 0136,			
568	294751	Base-Engine			0140, 0144, 0149,			
		Used on Type No(s).			0157, 0158, 0162,			
		0020, 0023, 0050,			0163, 0164, 0165,			
		0139, 0145, 0150,			0169, 0170, 0172,			
		0151, 0152, 0155,			0173, 0174, 0178,			
		0159, 0175, 0191,			0180, 0182, 0183,			
		0199, 0203, 0206,			0184, 0185, 0186,			
		0208, 0212, 0218,			0190, 0192, 0198,			
		0219, 0226, 0356,			0201, 0204, 0205,			
		0804, 2527, 2583.			0210, 0215, 0222,			
		----- Note -----			0223, 0227, 0228,			
		291404 Base-			0230, 0234, 0235,			
		Engine			0240, 0246, 0248,			
		Used on Type No(s).			0252, 0253, 0254,			
		0134, 0135.			0255, 0259, 0262,			
					0283, 0284, 0291,			
					0293, 0306, 0308,			
					0310, 0311, 0312,			
					0315, 0316, 0326,			
					0328, 0331, 0333,			
					0341, 0351, 0354,			
					0360, 0384, 0392,			
					0630, 0638, 0647,			
					0648, 0649, 0659,			
					0660, 0669, 0673,			
					0678, 0679, 0686,			
					0705, 0712, 0723,			
					0724, 0725, 0726,			
					0732, 0735, 0737,			
					0740, 0744, 0750,			
					0755, 0756, 0759,			
					0780, 0781, 0786,			
					2562, 2581, 2582.			

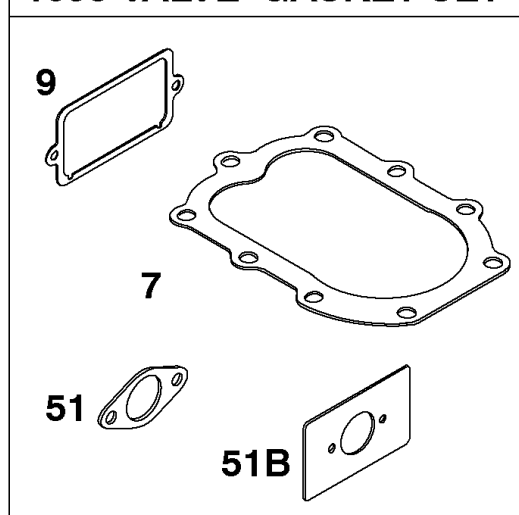
Engine Base

REF NO	PART NO	QTY	DESCRIPTION
15A	690946		PLUG, Oil Drain
15B	691680		PLUG, Oil Drain
21	281658S		CAP, Oil Fill
567	691104		SCREW -(Engine Base)
568A	391165		SUMP, Engine
569	691569		GASKET, Crankcase
998	690307		PIPE, Oil
998A	690502		PIPE, Oil

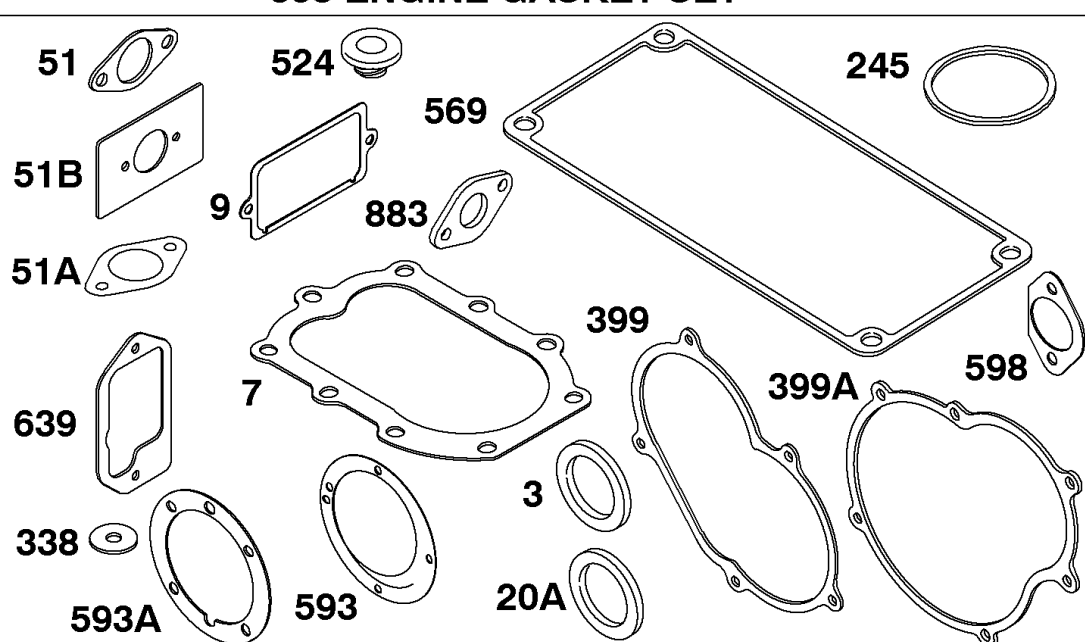
Engine/Valve/Carburetor Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
3	691948		SEAL, Oil -(Magneto Side)
7	692231		GASKET, Cylinder Head
9	27803S		GASKET, Breather
20A	291675S		SEAL, Oil -(PTO Side)
51	27381S		GASKET, Intake
51A	692214		GASKET, Intake
51B	692917		GASKET, Intake
94	292681		VALVE, Idle Mixture
102	692215		GASKET, Carburetor Body
104	691775		PIN, Float Hinge
121	394989		KIT, Carburetor Overhaul -Used After Code Date 81090800
121	391071		KIT, Carburetor Overhaul -Used Before Code Date 81090900
127	690627		PLUG, Welch
134	394681		KIT, Needle/Seat -(Gravity Feed)
134	394682		KIT, Needle/Seat -(Includes Brass Seat)
134	394683		KIT, Needle/Seat -(Includes Brass Seat)(Use With Impulse Pump)
142	390950		NOZZLE, Carburetor -(Standard) (Labeled 40) -Used Before Code Date 81090900
142	691966		NOZZLE, Carburetor -(Standard) (Labeled B) -Used After Code Date 81090800
150	691610		GASKET, Nozzle
245	692190		GASKET, Fuel Bowl
338	690270		SEAL, O-Ring -(Dipstick Tube)
358	299719		GASKET SET, Engine
399	691310		GASKET, Counterweight Cover -(Magneto Side)
399A	692914		GASKET, Counterweight Cover -(PTO Side)
524	281370S		SEAL, Dipstick Tube -(Dipstick Tube)
569	691569		GASKET, Crankcase
593	691311		GASKET, Crankcase Cover
593A	270515		GASKET, Bearing Support -(.005)
593A	270514		GASKET, Bearing Support -(.010)
593A	270513		GASKET, Bearing Support -(.015)
598	270517		SHIM, End Play -(Crankshaft or Camshaft Bearing) (.007)
598	270518		SHIM, End Play -(Crankshaft or Camshaft Bearing) (.005)
598	270516		SHIM, End Play -(Crankshaft or Camshaft Bearing) (.009)
639	692913		GASKET, Breaker Box
883	692236		GASKET, Exhaust
1095	498540		GASKET SET, Valve

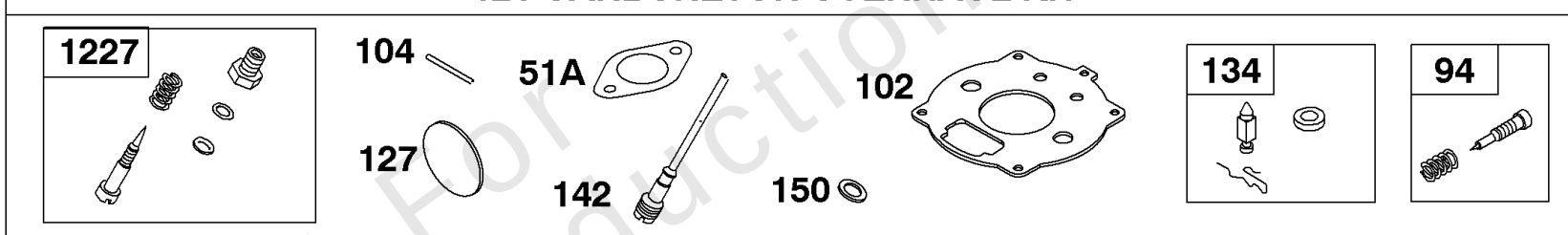
1095 VALVE GASKET SET



358 ENGINE GASKET SET



121 CARBURETOR OVERHAUL KIT

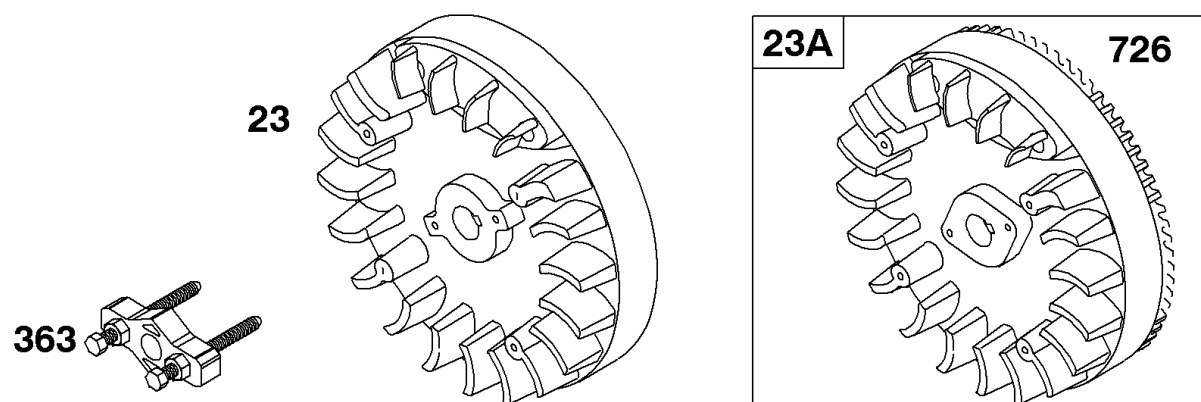


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
3	691948	Seal-Oil (Magnetoside)	142	691966	Nozzle-Carburetor (Labeled B)	598	270516	Shim-End Play (Camshaft Bearing) (.009" Thick)
7	272166	Gasket-Cylinder Head	150	691610	Gasket-Nozzle	----- Note -----		
9	27803S	Gasket-Breather	245	692190	Gasket-Fuel Bowl	270517	Shim-End Play (Camshaft Bearing) (.007" Thick)	
20A	291675S	Seal-Oil (PTO Side)	338	690270	Gasket-Dipstick	270518	Shim-End Play (Camshaft Bearing) (.005" Thick)	
51	27381	Gasket-Intake	358	299719	Gasket Set-Engine	639	692913	Gasket-Breaker Box
51A	692214	Gasket-Intake	399	691310	Gasket-Counterweight Cover (Magnetoside)	883	692236	Gasket-Exhaust
51B	692917	Gasket-Intake	399A	692914	Gasket-Counterweight Cover (PTO Side)	1095	498540	Gasket Set-Valve
94	292681	Kit-Idle Mixture	524	281370S	Seal-Dipstick Tube	1227	99525S	Valve-High Speed
102	692215	Gasket-Carburetor Body	569	691569	Gasket-Engine Base			
104	691775	Pin-Float Hinge	593	691311	Gasket-Bearing Support			
121	394989	Kit-Carburetor Overhaul (Used After Code Date 81090800).	593A	270513	Gasket-Bearing Support (.015" Thick)			
		----- Note -----			----- Note -----			
		391071 Kit-Carburetor Overhaul (Used Before Code Date 81090900).			270514 Gasket-Bearing Support (.010" Thick)			
127	690627	Plug-Welch			270515 Gasket-Bearing Support (.005" Thick)			
134	394681	Kit-Needle/Seat						

Engine/Valve/Carburetor Gasket Sets

REF NO	PART NO	QTY	DESCRIPTION
1227	99525S		VALVE, High Speed

Not For Reproduction

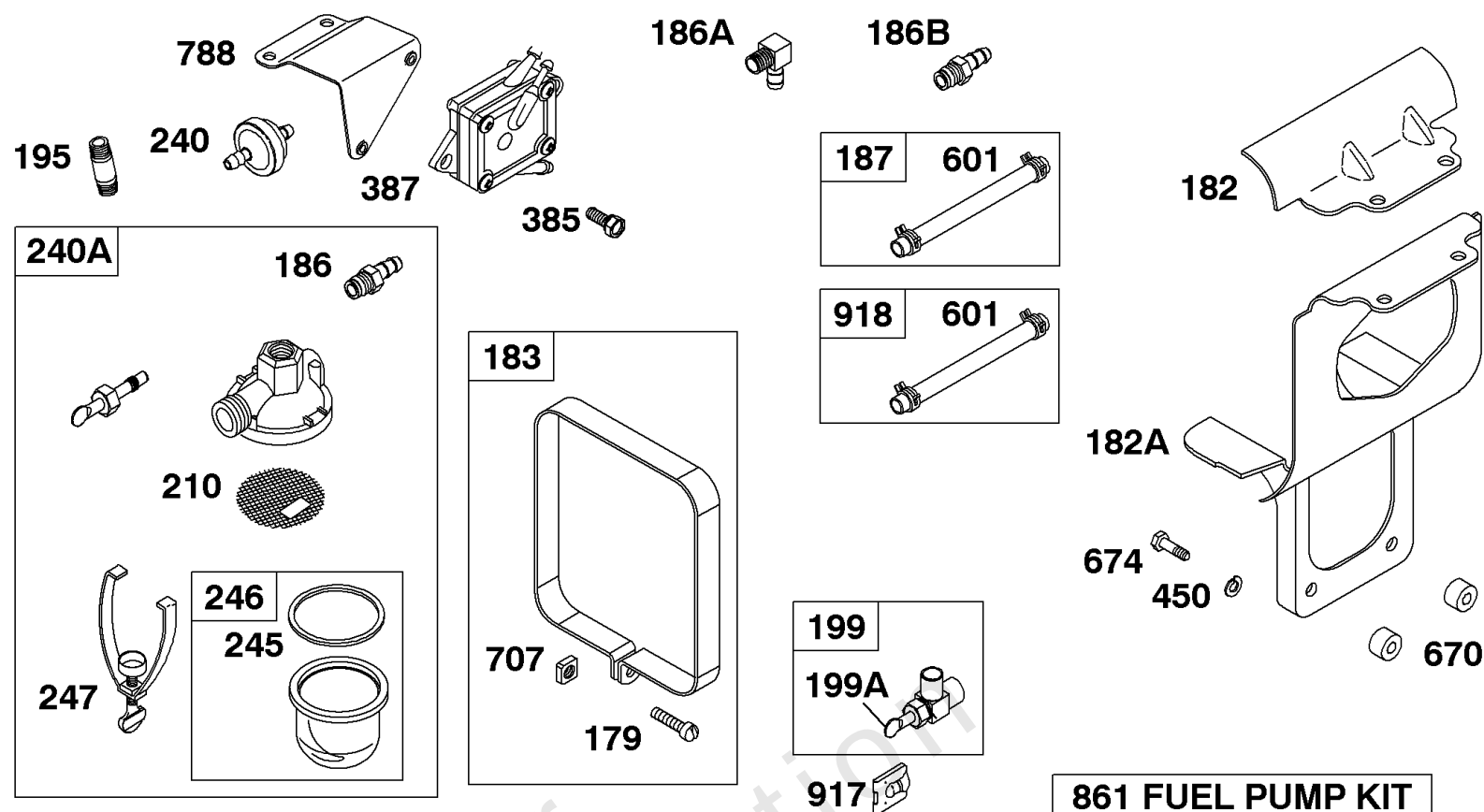


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
23	395250	Flywheel (For Magnetron Ignition, Identified by Two Red Stripes) Used on Type No(s). 0611, 0620, 0632, 0633, 0635, 0637, 0640, 0641, 0642, 0644, 0645, 0646, 0647, 0648, 0650, 0651, 0652, 0655, 0656, 0657, 0659, 0662, 0664, 0670, 0674, 0677, 0681, 0683, 0686, 0689, 0690, 0691, 0694, 0695, 0696, 0700, 0706, 0709, 0710, 0713, 0717, 0722, 0723, 0727, 0728, 0730, 0734, 0735, 0737, 0739, 0743, 0744, 0745, 0747, 0750, 0755, 0756, 0757, 0759, 0762, 0763, 0766, 0775, 0778, 0780, 0785, 0786, 0790, 0791, 0792, 0793, 0794, 0799, 0801, 0802, 0803, 0804, 2520, 2521, 2522, 2529, 2530, 2550, 2560, 2561, 2562, 2580, 2581, 2582, 2583.	23A	395251	Flywheel (For Magnetron Ignition, Identified by Two Red Stripes) ----- Note ----- Flywheel (NO LONGER AVAILABLE) (For Magnetron Ignition, Identified by Two Red Stripes) Used on Type No(s). 0736. 391363 Flywheel (10 Amp) (Used With Breaker Points and Condenser System) Used on Type No(s). 0027, 0028, 0063, 0115, 0123, 0126, 0135, 0143, 0148, 0149, 0162, 0163, 0164, 0165, 0167, 0168, 0170, 0171, 0172, 0174, 0178, 0180, 0182, 0184, 0185, 0188, 0189, 0192, 0193, 0198, 0201, 0209, 0210, 0211, 0213, 0215, 0217, 0221, 0222, 0224, 0229, 0230, 0231, 0234, 0235, 0236, 0238, 0240, 0248, 0249, 0250, 0251, 0252, 0257, 0261, 0262, 0265, 0271, 0273, 0274, 0275, 0276, 0277, 0278, 0279, 0281,			0282, 0283, 0284, 0285, 0286, 0287, 0288, 0296, 0298, 0303, 0304, 0306, 0307, 0309, 0310, 0311, 0315, 0316, 0317, 0318, 0319, 0320, 0321, 0322, 0323, 0324, 0325, 0326, 0328, 0330, 0331, 0332, 0333, 0334, 0337, 0338, 0340, 0343, 0347, 0348, 0349, 0350, 0351, 0353, 0355, 0358, 0359, 0360, 0363, 0364, 0367, 0370, 0371, 0372, 0374, 0375, 0376, 0377, 0378, 0379, 0381, 0382, 0383, 0388, 0389, 0392, 0394, 0399. 363 19203 Puller-Flywheel 726 391362 Gear-Ring

Flywheels

REF NO	PART NO	QTY	DESCRIPTION
23A	395251		FLYWHEEL -(Magnetron Ignition, Identified by Two Red Stripes)
363	19203		PULLER, Flywheel
726	391362		GEAR, Ring -(Includes Mounting Hardware)

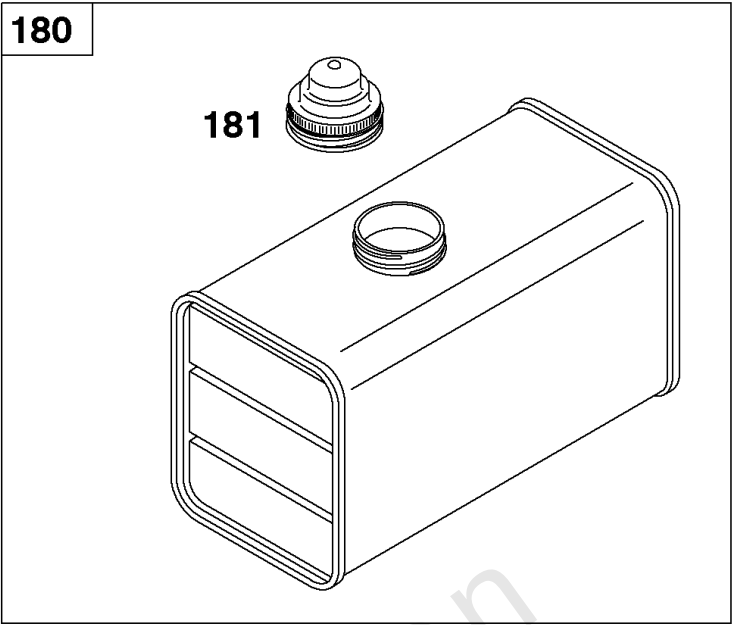
Not For Reproduction



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
179	690280	Screw (Fuel Tank Strap)	187	499167	Line-Fuel (Cut to Required Length)	387	808656	Pump-Fuel
182	691068	Bracket-Fuel Tank				450	691075	Washer (Fuel Tank Bracket)
		----- Note -----			----- Note -----	601	791850	Clamp-Hose
	222669	Bracket-Fuel Tank		89248	Line-Fuel (2 1/4" Long)	670	690505	Spacer-Fuel Tank
		Used on Type No(s). 0205, 0291, 0648.			Used on Type No(s). 0080, 0386, 0387, 0393, 0395, 0396, 0397, 0631, 0640, 0641, 0662, 2580.	674	690303	Screw (Fuel Tank Bracket)
182A	690262	Bracket-Fuel Tank	195	91635	Nipple-Fuel	707	690279	Nut (Fuel Tank Strap)
183	691937	Strap-Fuel Tank	199	692302	Valve-Fuel Shut Off	788	224123	Bracket-Fuel Pump
		----- Note -----	199A	691940	Valve-Fuel Shut Off	861	394462	Kit-Fuel Pump (Walbro)
	291367	Strap-Fuel Tank (4 Quart) Used on Type No(s). 0206, 0211, 0213, 0229, 0271.	210	691962	Strainer-Fuel			----- Note -----
186	691764	Connector-Hose	240	298090S	Filter-Fuel			791885 Kit-Fuel Pump Used on Type No(s). 0170, 0182, 0198, 0248, 0309, 0331, 0638, 0679, 0744, 0755, 0759.
186A	691609	Connector-Hose			----- Note -----	917	691737	Handle-Shut Off Valve
186B	231238	Connector-Hose		394358S	Filter-Fuel Used on Type No(s). 0630, 0705, 0707, 0724, 0744, 0750, 0755, 0759, 0770, 0774, 2581.	918	393815	Hose-Vacuum (Cylinder To Impulse Pump) (Cut to Required Length)
			240A	690612	Filter-Fuel			
			245	692190	Gasket-Fuel Bowl			
			246	298683	Bowl-Fuel Filter			
			247	691700	Yoke-Bowl			
			385	692198	Screw (Fuel Pump)			

Fuel Pump, Fuel Filter

REF NO	PART NO	QTY	DESCRIPTION
179	690280		SCREW -(Fuel Tank Strap)
182	691068		BRACKET, Fuel Tank
182A	690262		BRACKET, Fuel Tank
183	691937		STRAP, Fuel Tank
186	691764		CONNECTOR-HOSE -(Pulse Line)
186A	691609		CONNECTOR, Hose
186B	231238		CONNECTOR, Hose -(Metal Fuel Pipe)
187	499167		LINE, Fuel -(Cut To Required Length)
195	91635		NIPPLE, Fuel
199	692302		VALVE, Fuel Shut Off -(Metal)
199A	691940		VALVE, Fuel Shut Off -(Metal)
210	691962		STRAINER, Fuel
240	298090S		FILTER, Fuel
240A	690612		FILTER, Fuel
245	692190		GASKET, Fuel Bowl
246	298683		BOWL, Fuel Filter
247	691700		YOKE, Bowl
385	692198		SCREW -(Fuel Pump)
387	808656		PUMP, Fuel
450	691075		WASHER -(Fuel Tank Bracket)
601	791850		CLAMP, Hose
670	690505		SPACER, Fuel Tank
674	690303		SCREW -(Fuel Tank Bracket)
707	690279		NUT -(Fuel Tank Strap)
788	224123		BRACKET, Fuel Pump
861	394462		KIT, Fuel Pump -(Walbro)(Pump Reference 387A Only)
917	691737		VALVE, Handle Shutoff
918	393815		HOSE, Vacuum -(Cylinder To Impulse Pump)(Cut to Required Length)

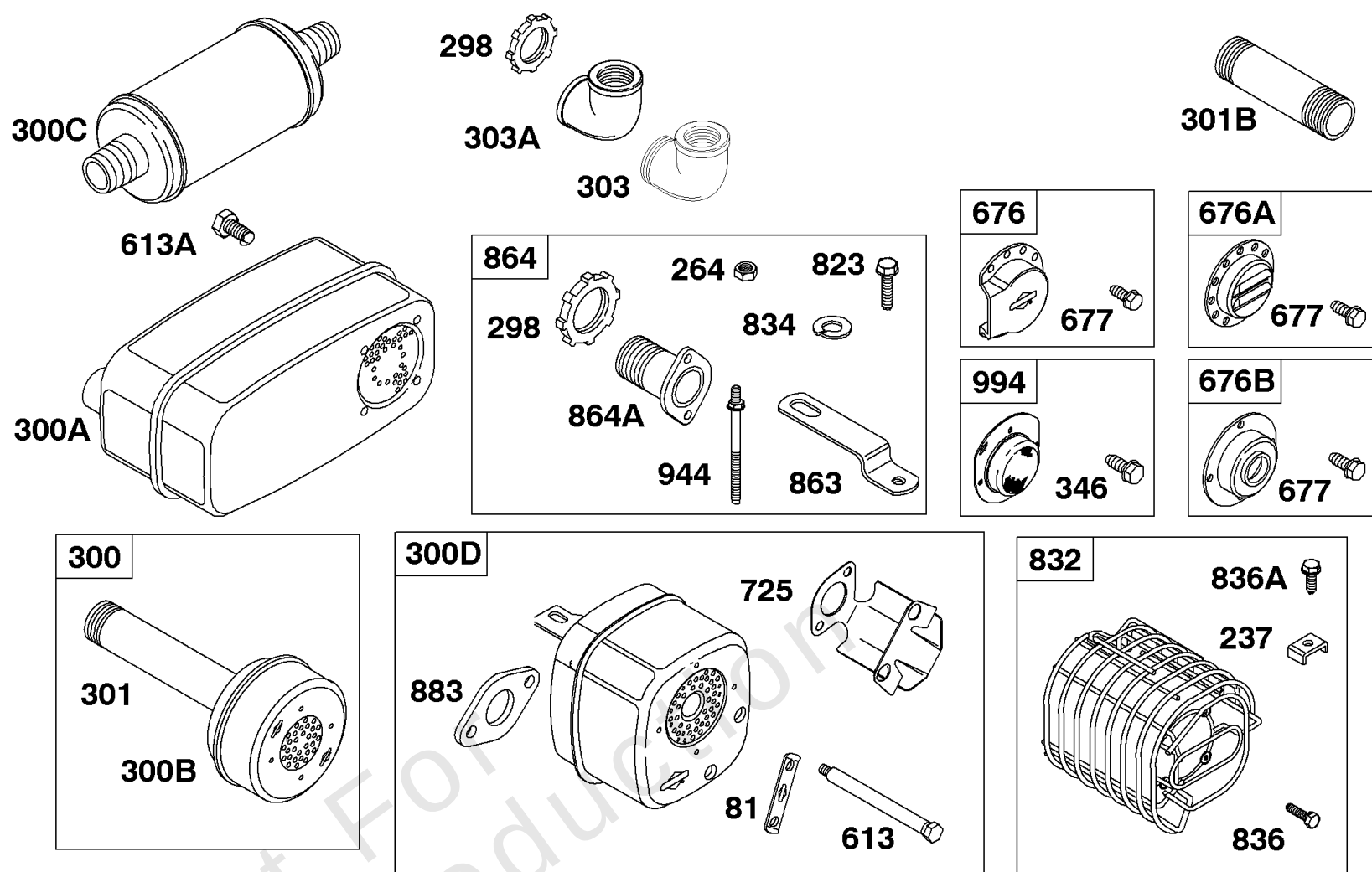


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
180	291488	Tank-Fuel (6 Quart) ----- Note ----- 290816 Tank-Fuel (4 Quart) 292415 Fuel Tank (8 Quart) Used on Type No(s). 0137, 0140, 0141, 0143, 0148, 0151, 0152, 0153, 0156, 0162, 0163, 0167, 0172, 0173, 0175, 0176, 0178, 0180, 0181, 0183, 0185, 0186, 0197, 0199, 0201, 0203, 0205, 0212, 0215, 0219, 0226, 0227, 0242, 0245, 0249, 0254, 0255, 0257, 0259, 0273, 0282, 0284, 0286, 0289, 0291, 0293, 0300, 0303, 0307, 0311, 0318,			0330, 0336, 0347, 0354, 0369, 0372, 0376, 0377, 0381, 0384, 0392, 0635, 0640, 0647, 0648, 0657, 0659, 0661, 0664, 0666, 0674, 0682, 0685, 0690, 0694, 0696, 0697, 0698, 0704, 0712, 0714, 0721, 0723, 0729, 0730, 0743, 0745, 0746, 0754, 0757, 0771, 0772.	181	791545	Cap-Fuel Tank (Chrome)

Fuel Tank

REF NO	PART NO	QTY	DESCRIPTION
180	290816		TANK, Fuel -(Metal) (4 Quart)
180	291488		TANK, Fuel -(Metal) (6 Quart)
181	791545		CAP, Fuel Tank -(Metal) (Chrome)

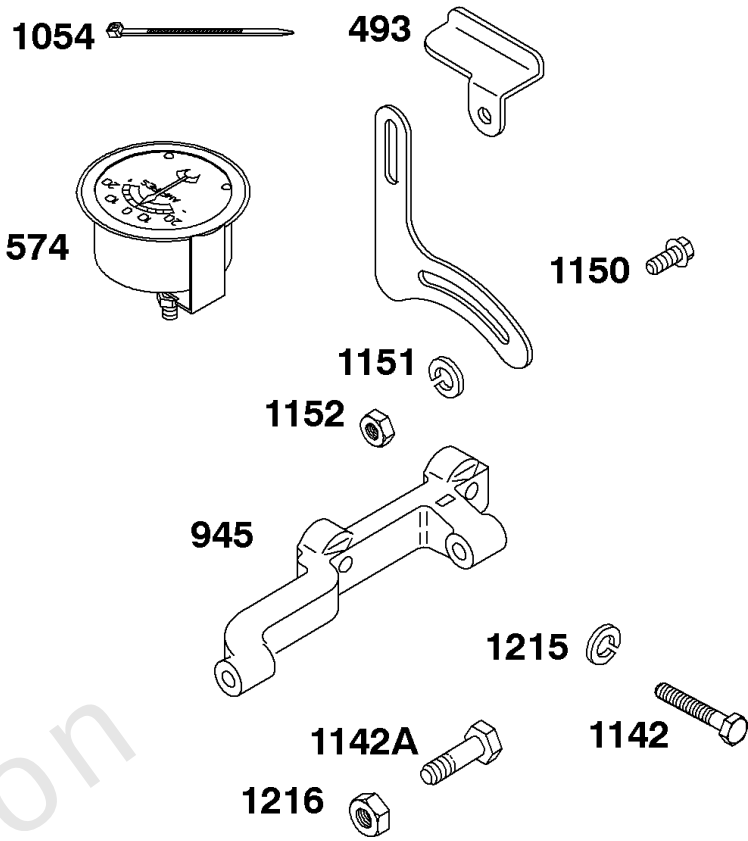
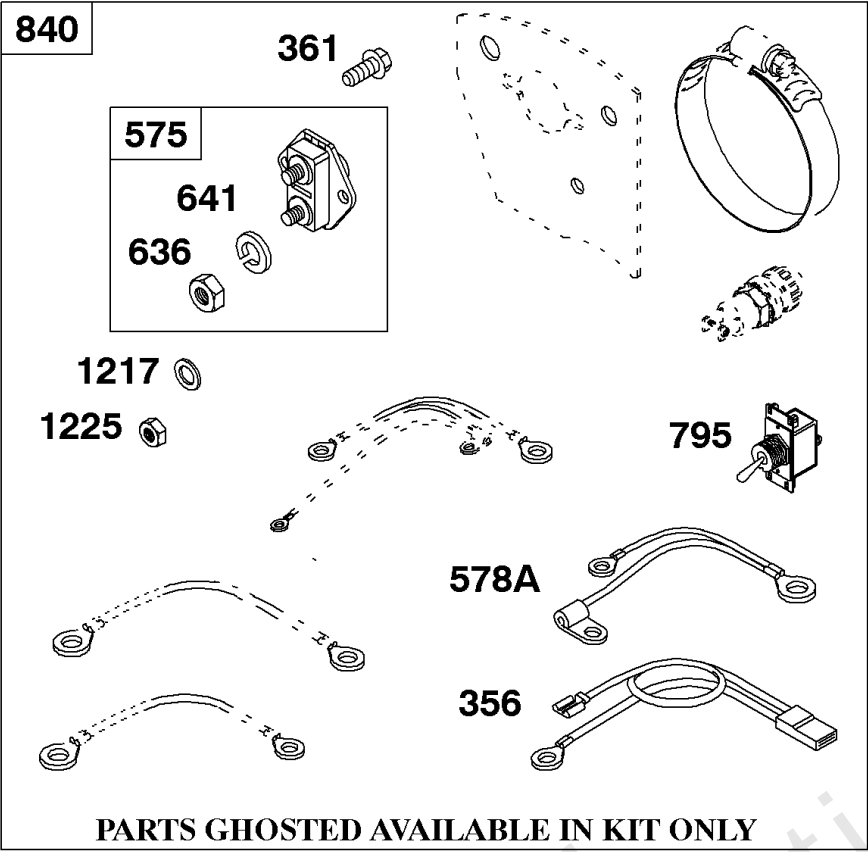
Not For Reproduction



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
81	691178	Lock-Muffler Screw	303	690281	Elbow-Exhaust (1", 90 Degree)	676	393761	Deflector-Muffler
237	690409	Retainer-Muffler Guard	303A	91296	Elbow-Exhaust (1", 90 Degree) Used on Type No(s). 0391, 0686, 0726, 0732, 0737, 0744, 0750, 0759, 0781.	676A	397630	Deflector-Muffler
264	691105	Nut (Muffler Adapter)			----- Note -----	676B	396903	Deflector-Muffler
298	691808	Locknut-Muffler/Elbow			91415 Elbow-Exhaust (1", 45 Degree)	677	690661	Screw (Muffler Deflector)
300	393232S	Muffler	346	690661	Screw (Spark Arrestor)	725	690420	Shield-Heat
300A	498984S	Muffler	613	691416	Screw (Muffler)	823	690810	Screw (Muffler Adapter)
300B	392989	Muffler	613A	690297	Screw (Muffler) (Used After Code Date 97012300).	832	690648	Guard-Muffler
300C	291519	Muffler			----- Note -----	834	691075	Washer (Muffler Adapter)
300D	399635	Muffler			692198 Screw (Exhaust Muffler) (Used Before Code Date 97012400).	836	691083	Screw (Muffler Guard) (1" Long)
301	93734	Pipe-Exhaust (8" Long)				836A	690367	Screw (Muffler Guard) (2/3" Long)
301B	91416	Pipe-Exhaust (1 1/2" Long) Used on Type No(s). 0163, 0327.				863	694016	Bracket-Muffler
						864	394584	Adapter-Muffler
						864A	690637	Adapter-Muffler
						883	692236	Gasket-Exhaust
						944	691690	Stud (Muffler Adapter)
						994	392390	Arrestor-Spark

Muffler, Shields

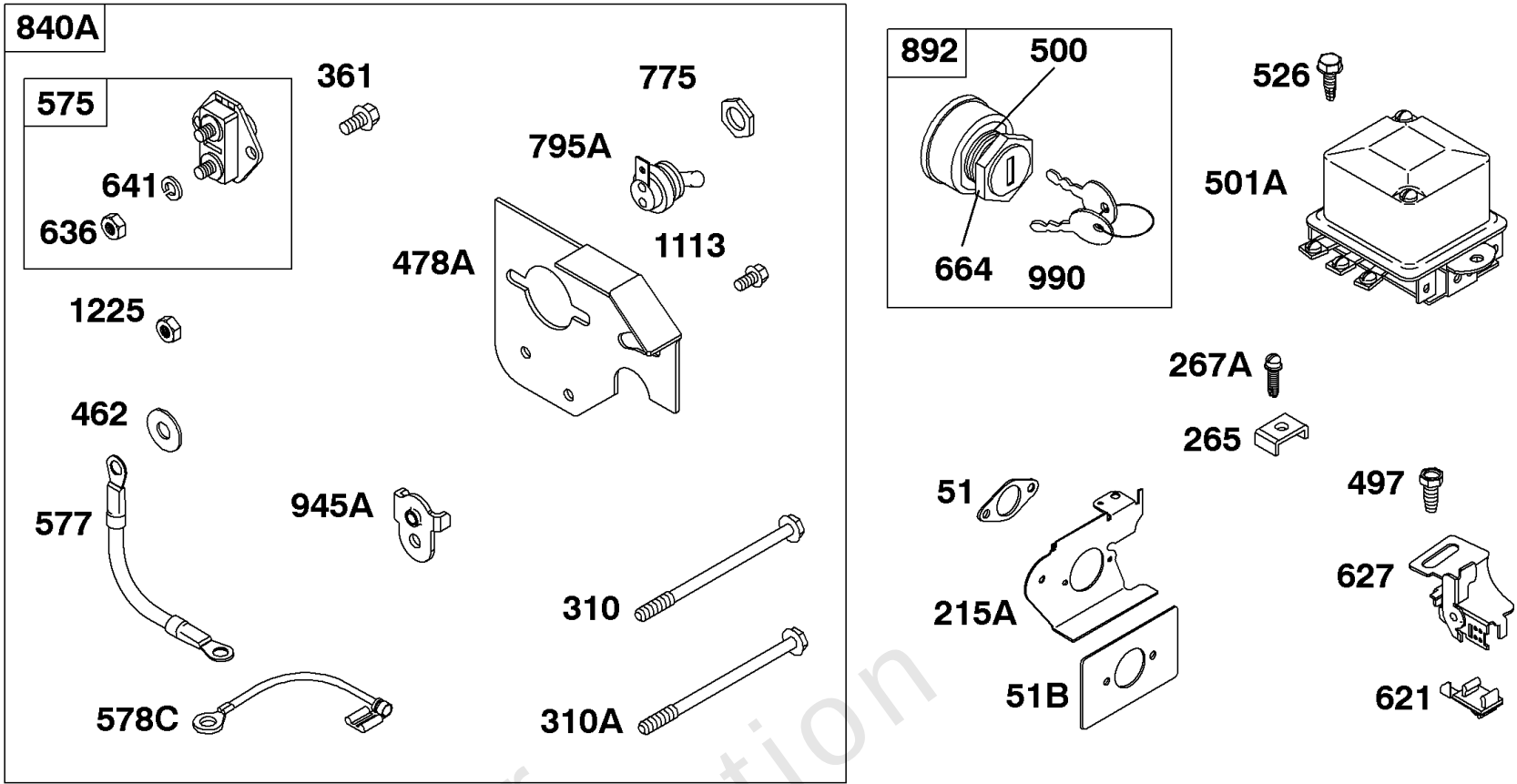
REF NO	PART NO	QTY	DESCRIPTION
81	691178		LOCK, Muffler Screw
237	690409		RETAINER, Muffler Guard
264	691105		LOCKNUT -(Muffler Adapter)
298	691808		LOCKNUT -(Muffler and Elbow)
300	393232S		MUFFLER
300A	498984S		MUFFLER
300B	392989		MUFFLER
300C	291519		MUFFLER
300D	399635		MUFFLER -(Square Lo Tone)
301	93734		ADAPTER, Muffler -(8)
303	690281		MANIFOLD, Exhaust -(1 90 Degree)
303	91415		ELBOW, Exhaust -(45 Degree)
346	690661		SCREW -(Spark Arrestor)
613	691416		SCREW -(Muffler)
613A	692198		SCREW -(Muffler) -Used Before Code Date 97012400
613A	690297		SCREW -(Muffler) -Used After Code Date 97012300
676	393761		DEFLECTOR, Muffler -(Side Outlet)
676A	397630		DEFLECTOR, Muffler -(Louvered Outlet)
676B	396903		DEFLECTOR, Muffler
677	690661		SCREW -(Muffler Deflector)
725	690420		SHIELD, Heat
823	690810		SCREW -(Muffler Adapter)
832	690648		GUARD, Muffler
834	691075		WASHER -(Muffler Adapter)
836	691083		SCREW -(Muffler Guard) (1)
836A	690367		SCREW -(Muffler Guard) (2/3)
863	694016		BRACKET, Muffler
864	394584		ADAPTER, Muffler
864A	690637		ADAPTER, Muffler
883	692236		GASKET, Exhaust
944	691690		STUD -(Muffler Adapter)
994	392390		ARRESTOR, Spark



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
356	398808	Wire-Stop	795	298590	Switch-Toggle	1215	691075	Washer (Starter Bracket)
361	93415	Screw (Starting Switch)	840	298561	Kit-Panel (Generator Panel)	1216	691105	Nut (Starter Bracket)
493	221933	Bracket-Mounting	945	211785	Bracket-Starter Motor	1217	690282	Washer (Starting Switch)
574	295158	Ammeter (Stewart Warner Number 357-W)	1054	280275	Tie-Cable	1225	691029	Nut (Starting Switch)
575	692303	Switch-Starting	1142	690303	Screw (Starter Motor Bracket)			
578A	298582	Wire Assembly	1142A	691614	Screw (Starter Motor Bracket) (1 3/4" Long)			
636	696198	Nut (Starting Switch) (Terminal)	1150	691058	Screw (Adjusting Strap)			
641	691075	Washer (Starting Switch) (Terminal)	1151	690282	Washer (Adjusting Strap)			
			1152	691105	Nut (Adjusting Strap)			

Panel Kit, Gages, Wires

REF NO	PART NO	QTY	DESCRIPTION
356	398808		WIRE, Stop -(Cut To Required Length)
361	691681		SCREW -(Starting Switch)
493	221933		BRACKET, Starter Motor
574	295158		AMMETER -(Stewart Warner Number 357-W)
575	692303		SWITCH-STARTING
578A	298582		WIRE ASSEMBLY -(2 Wires, 5-7/16, And 3-7/8)(Insulated Support Ring Terminal, Insulated Support Ring Terminal, And Flag Ring Terminal)
578A	692306		WIRE ASSEMBLY
636	696198		NUT -(Starting Switch) (Terminal)
641	691075		WASHER -(Starting Switch) (Terminal)
795	298590		SWITCH, Toggle
840	298561		KIT, Panel -(Generator Panel)
945	211785		BRACKET, Starter Motor
1054	280275		TIE, Cable
1142	690303		SCREW -(Starter Motor Bracket)
1142A	691614		SCREW -(Starter Motor Bracket) (1 3/4)
1150	691058		SCREW -(Adjusting Strap)
1151	690282		WASHER -(Adjusting Strap)
1152	691105		LOCKNUT -(Adjusting Strap)
1215	691075		WASHER -(Starter Bracket)
1216	691105		LOCKNUT -(Starter Bracket)
1217	690282		WASHER -(Starting Switch)
1225	691029		NUT -(Starting Switch)

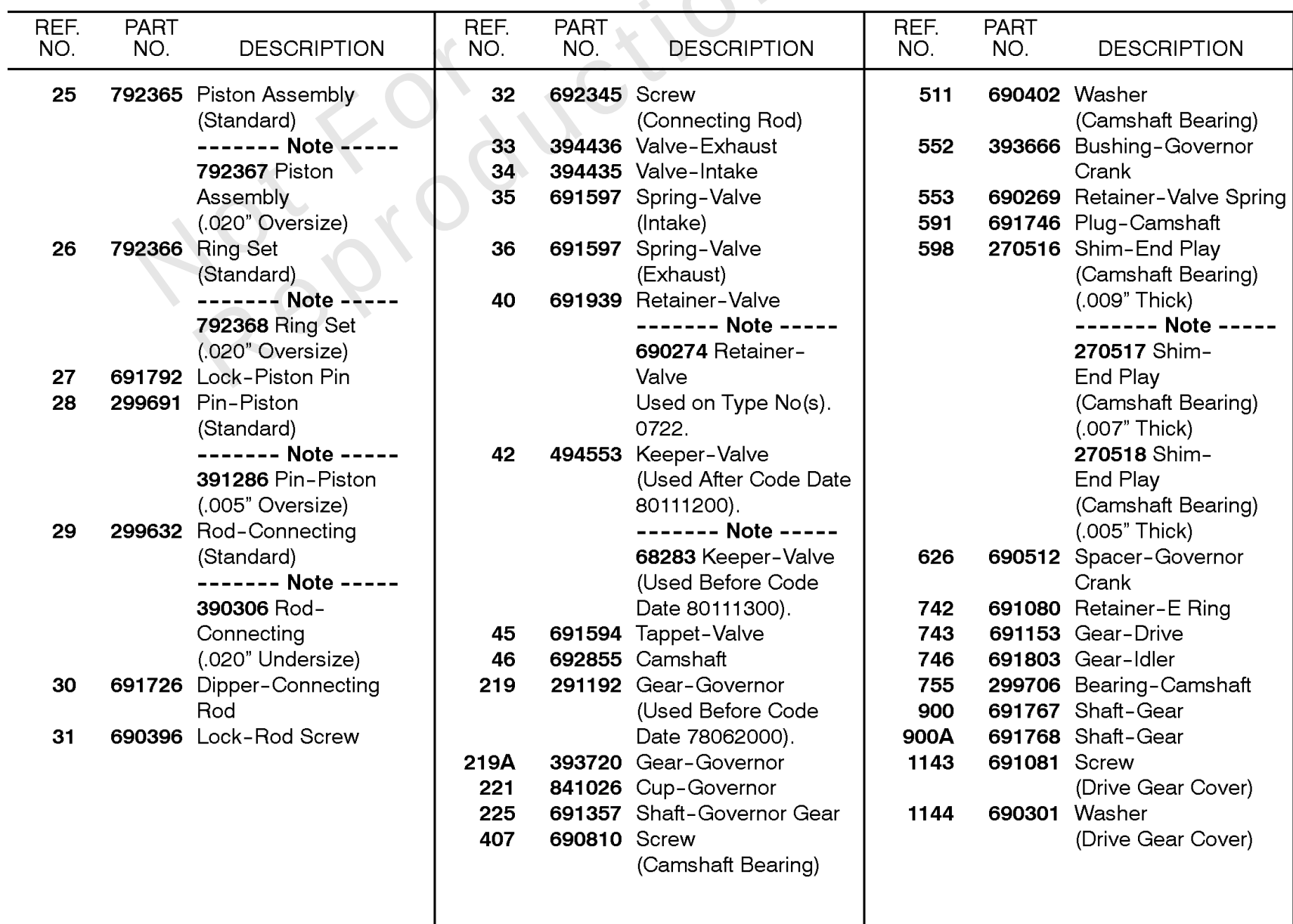


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
51	27381	Gasket-Intake	500	691086	Washer (Key Switch)	775	690315	Nut (Toggle Switch)
51B	692917	Gasket-Intake	501A	295924	Regulator (Flat Mount) (Delco Remy No. 1118988)	795A	496590	Switch-Toggle
215A	291871	Guide-Air			Used on Type No(s). 0199.	840A	395408	Kit-Panel (Toggle Switch)
265	692179	Clamp-Casing						----- Note -----
267A	93107	Screw (Casing Clamp)	526	690297	Screw (Regulator)	892	392833	Switch-Key
		----- Note -----	575	692303	Switch-Starting	945A	692132	Bracket-Starter Motor
		691044 Screw (Casing Clamp) Used on Type No(s). 0644, 0672.	577	690630	Cable-Starter	990	691959	Key Set
310	690323	Screw (Starter Motor) (4" Long)	578C	690647	Wire Assembly	1113	691681	Screw (Panel)
310A	692329	Screw (Starter Motor) (5" Long)	621	297472S	Switch-Stop	1225	691029	Nut (Starting Switch)
361	93415	Screw (Starting Switch)	627	392884	Bracket-Stopswitch			
462	690282	Washer (Starter Cable)	636	696198	Nut (Starting Switch) (Terminal)			
478A	395410	Panel	641	691075	Washer (Starting Switch)			
497	692198	Screw (Stopswitch Bracket)	664	691087	Nut (Key Switch)			

Panel Kit, Regulator, Key Switch

REF NO	PART NO	QTY	DESCRIPTION
51	27381S		GASKET, Intake
51B	692917		GASKET, Intake
215A	291871		GUIDE, Air
265	692179		CLAMP-CASING
267A	93107		SCREW -(Casing Clamp)
310	690323		SCREW -(Starter Motor)
310A	692329		BOLT -(Starter Motor) (5) (4 1/2 And 4 3/8 Housing)
361	691681		SCREW -(Starting Switch)
462	690282		WASHER -(Starter Cable)
478A	395410		KIT, Panel
497	692198		SCREW -(Stopswitch Bracket)
500	691086		WASHER -(Key Switch)
526	690297		SCREW -(Regulator)
575	692303		SWITCH-STARTING
577	690630		CABLE, Starter
578C	690647		WIRE ASSEMBLY -(1 Wire, 23)(Insulated-Support Ring Terminal, And Push-OnInsulated-Support Female Blade Terminal)
621	297472S		SWITCH, Stop
627	392884		BRACKET, Stopswitch
636	696198		NUT -(Starting Switch) (Terminal)
641	691075		WASHER -(Starting Switch) (Terminal)
664	691087		NUT -(Key Switch)
775	690315		NUT -(Toggle Switch)
795A	496590		SWITCH, Toggle
840A	395409		KIT, Panel -(Key Switch)
840A	395408		KIT, Panel -(Toggle Switch)
892	392833		SWITCH, Key
945A	692132		BRACKET, Starter Motor
990	691959		SET, Key
1113	691681		SCREW -(Panel)
1225	691029		NUT -(Starting Switch)

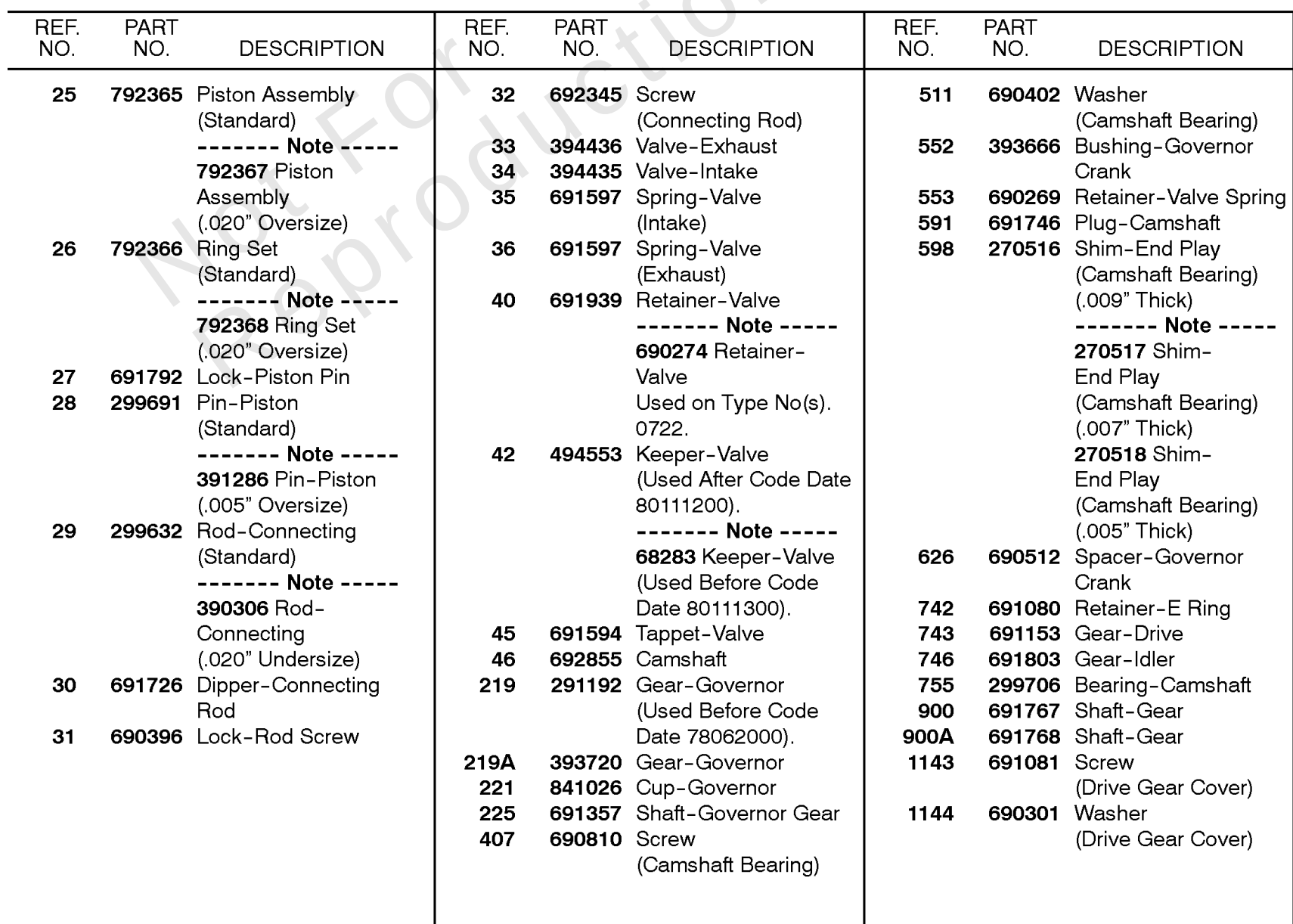
Mfg. No: 326431-0169-99



Piston, Rings, Connecting Rod, Camshaft, Valves

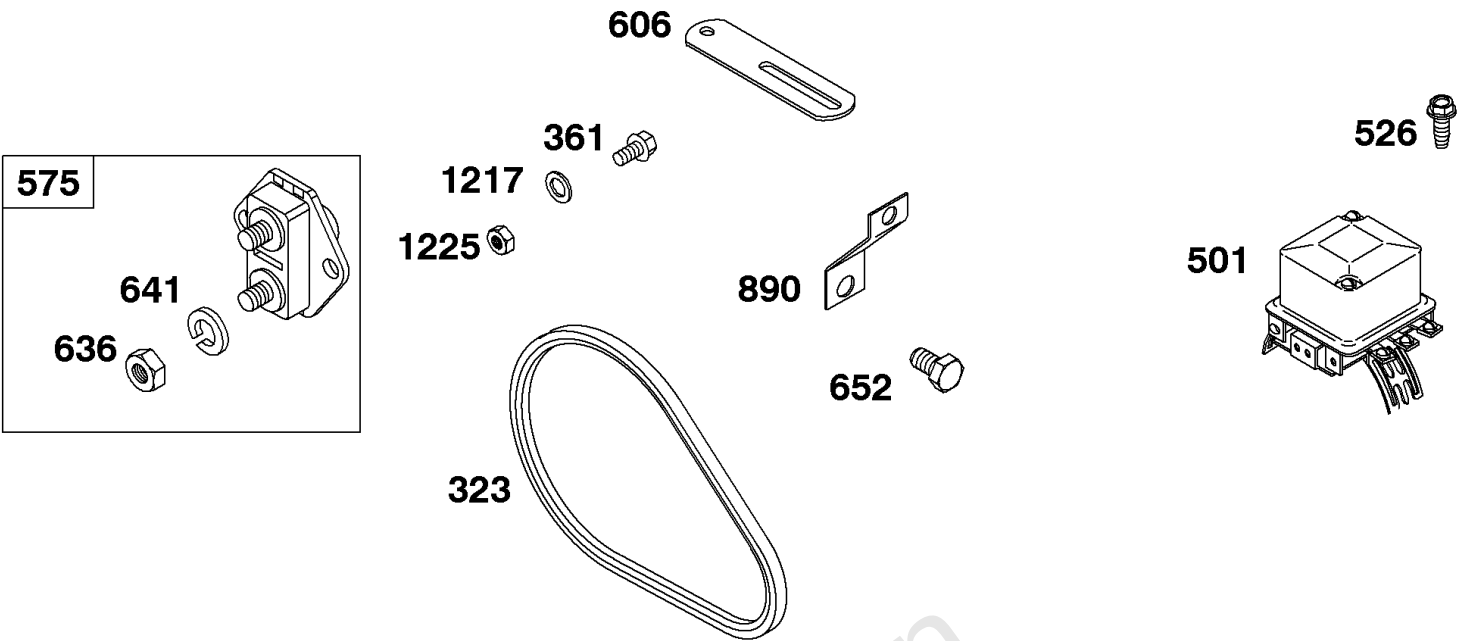
REF NO	PART NO	QTY	DESCRIPTION
1	395663		CYLINDER ASSEMBLY
25	792365		PISTON ASSEMBLY -(Standard)
25	792367		PISTON ASSEMBLY -(.020 Oversize)
26	792366		SET, Ring -(Standard)(Chrome)
26	792368		SET, Ring -(.020 Oversize)
27	691792		LOCK, Piston Pin
28	299691		PIN, Piston -(Standard)
28	391286		PIN, Piston -(.005 Oversize)
29	390306		ROD, Connecting -(.020 Undersize)
29	299632		ROD, Connecting -(Standard)
30	691726		DIPPER, Connecting Rod
31	690396		LOCK, Rod Screw
32	692345		SCREW -(Connecting Rod)
33	394436		VALVE, Exhaust
34	394435		VALVE, Intake
35	691597		SPRING, Valve -(Intake)
36	691597		SPRING, Valve -(Exhaust)
40	691939		RETAINER, Valve -(Exhaust)
42	494553		KEEPER, Valve -(Exhaust) -Used After Code Date 80111200
42	68283		RETAINER, Valve -Used Before Code Date 80111300
45	691594		TAPPET, Valve
46	692855		CAMSHAFT
219	291192		GEAR, Governor -Used Before Code Date 78062000
219A	393720		GEAR, Governor
221	841026		CUP, Governor
225	691357		SHAFT, Governor Gear
407	690810		SCREW -(Camshaft Bearing)
511	690402		WASHER -(Camshaft Bearing)
552	393666		BUSHING, Governor Crank
553	690269		RETAINER, Valve
591	691746		PLUG, Camshaft
598	270517		SHIM, End Play -(Crankshaft or Camshaft Bearing) (.007)
598	270518		SHIM, End Play -(Crankshaft or Camshaft Bearing) (.005)
598	270516		SHIM, End Play -(Crankshaft or Camshaft Bearing) (.009)
626	690512		SPACER -(Governor Lever)
742	691080		RETAINER, E Ring

Mfg. No: 326431-0169-99



Piston, Rings, Connecting Rod, Camshaft, Valves

REF NO	PART NO	QTY	DESCRIPTION
743	691153		GEAR, Drive
746	691803		GEAR, Idler
755	299706		BEARING, Camshaft
900	691767		SHAFT, Gear
900A	691768		SHAFT, Gear
1143	691081		SCREW -(Drive Gear Cover)
1144	690301		WASHER -(Drive Gear Cover)



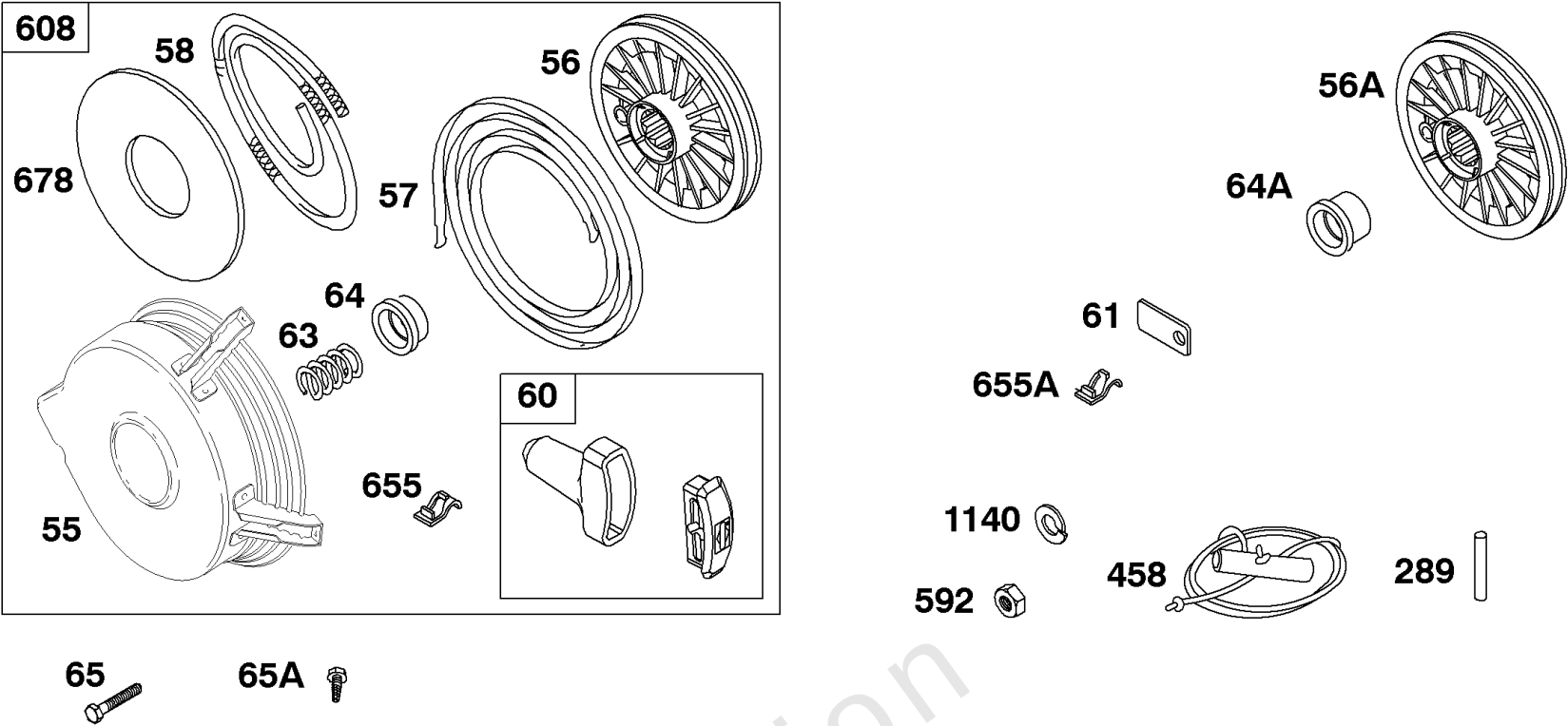
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
323	68898	Belt-Vee (For Low Position Mounting) (35 3/4" Long)	526	690297	Screw (Regulator)	890	221472	Bracket-Support
			575	692303	Switch-Starting	1217	690282	Washer (Starting Switch)
		----- Note -----	606	221442	Strap-Adjusting	1225	691029	Nut (Starting Switch)
		68878 Belt-Vee (For High Position Mounting) (36 3/4" Long)	636	696198	Nut (Starting Switch) (Terminal)			
361	691681	Screw (Starting Switch)	641	691075	Washer (Starting Switch) (Terminal)			
501	297196	Regulator (Saddle Mount) (Delco Remy Number 1119577)	652	693972	Screw (Support Bracket)			

Regulator, Vee Belt

REF NO	PART NO	QTY	DESCRIPTION
323	68878		BELT, Vee -(High Position)(36 3/4)
323	68898		BELT, Vee -(Low Position)(35 3/4)
361	691681		SCREW -(Starting Switch)
501	297196		REGULATOR -(Saddle Mount)(Delco Remy Number 1119577)
526	690297		SCREW -(Regulator)
575	692303		SWITCH-STARTING
606	221442		STRAP, Adjusting
636	696198		NUT -(Starting Switch) (Terminal)
641	691075		WASHER -(Starting Switch) (Terminal)
652	693972		SCREW -(Support Bracket)
890	221472		BRACKET, Support
1217	690282		WASHER -(Starting Switch)
1225	691029		NUT -(Starting Switch)

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	3264312520	1	Replacement Engine
	391068	1	CARBURETOR -Add Part
	93583	1	STUD -Add Part
	22963	1	WASHER -Remove Part
	391065	1	CARBURETOR -Remove Part
	92674	1	SCREW -Remove Part
-----			Top No-Load Speed: 3600 -Trim: ALL
-----			Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
-----			Service Note: Replacement engine is not available in the U. S. A. Repair with individual parts.
-----			Service Note: Transfer base from original engine, or add 391165 base as a new part.
-----			Service Note: The original engine was equipped for or with a 12 Volt Starter Generator. Transfer Starter parts to replacement engine.
-----			Service Note: Reverse Engine Base.
-----			Service Note: Original engine used special PTO Shaft Extension on Flywheel side. Transfer Shaft Extension #230950, Screen #222044 and Fan/Pulley #211739 from original engine, or add as new parts.
-----			Service Note: Transfer Fuel Pump and related parts from original engine to replacement engine.

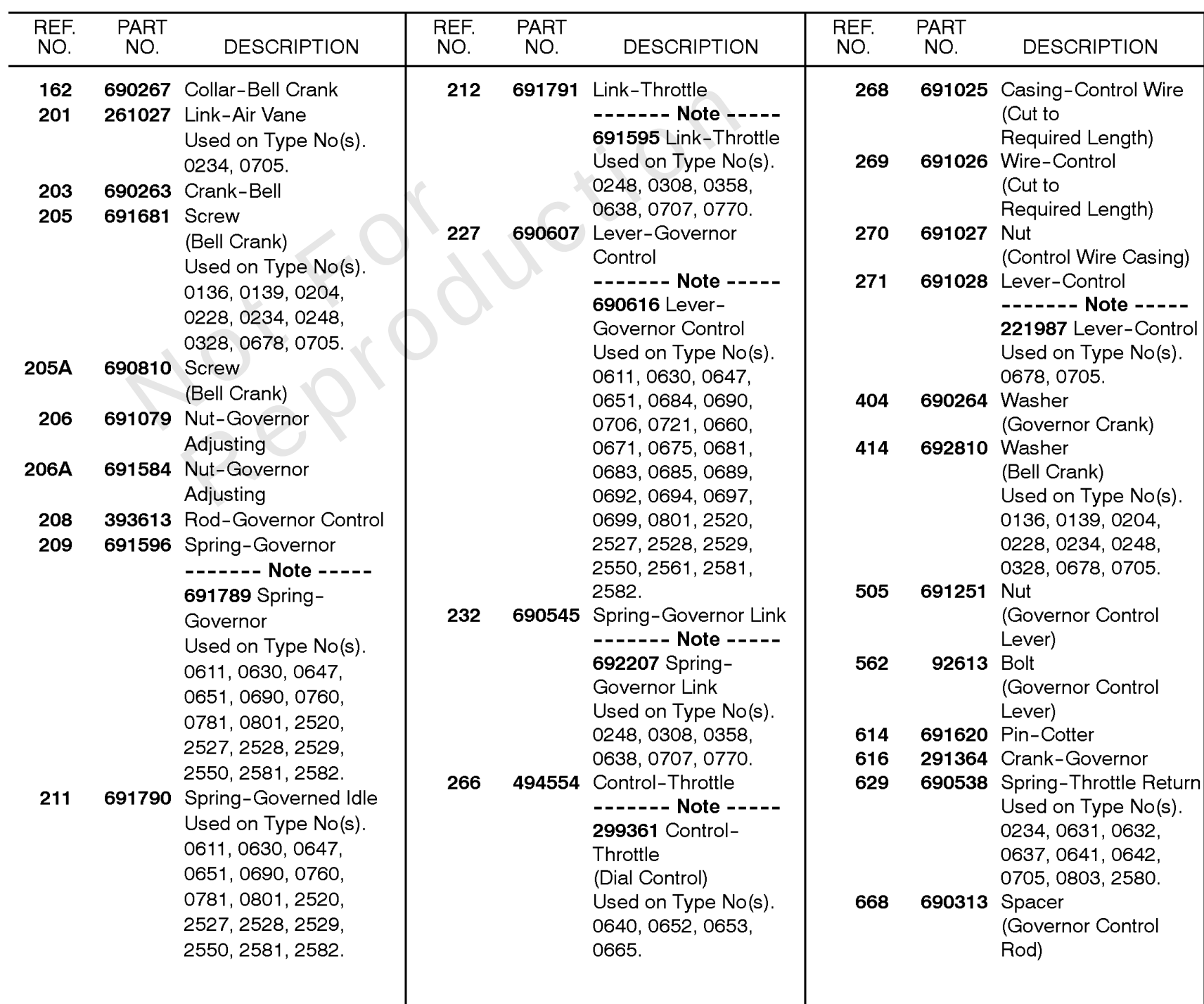


REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
55	691355	Housing-Rewind Starter (Low Profile)		66574	Rope-Starter (99" Long) (Cut to Required Length) (Use With Metal Pulley)	289	230228S	Pin-Starter Grip
56	392630	Pulley-Starter (Low Profile)				458	69932S	Kit-Handle/Rope
56A	295871	Pulley-Starter (Wide Legs Starter Housing, Includes 63" Rope)	60	490652	Grip-Starter Rope	592	690276	Nut (Rewind Starter)
57	490179	Spring-Rewind Starter	61	68848S	Bumper-Starter Pulley (Wide Legs Starter Housing)	608	691958	Starter-Rewind
58	692188	Rope-Starter (63" Long) (Use With Plastic Pulley) ----- Note ----- 695002 Rope-Starter (99" Long) (Cut to Required Length) (Use With Plastic Pulley)	63	690547	Spring-Ratchet	655	691734	Anchor-Rewind Spring
			64	690511	Adapter-Ratchet Spring (Low Profile)	655A	221014	Anchor-Rewind Spring (Wide Legs Starter Housing)
			64A	691920	Adapter-Ratchet Spring (Wide Legs Starter Housing)	678	490817	Spacer-Rewind
			65	691693	Screw (Rewind Starter) (3/8" Long)	1140	690286	Washer (Rewind Starter)
			65A	93254	Screw (Rewind Starter) (7/16" Long)			

Rewind Starter, Rope

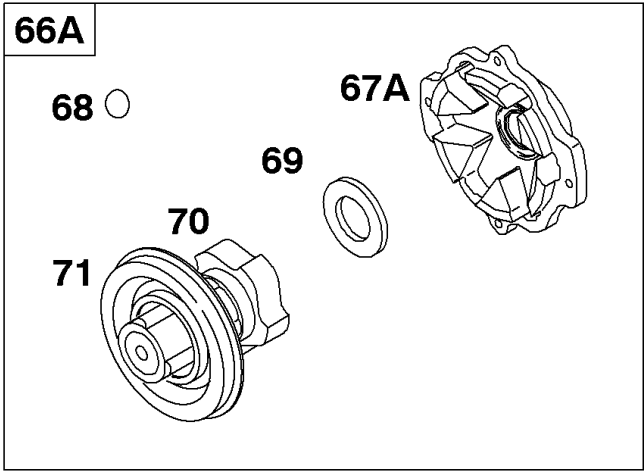
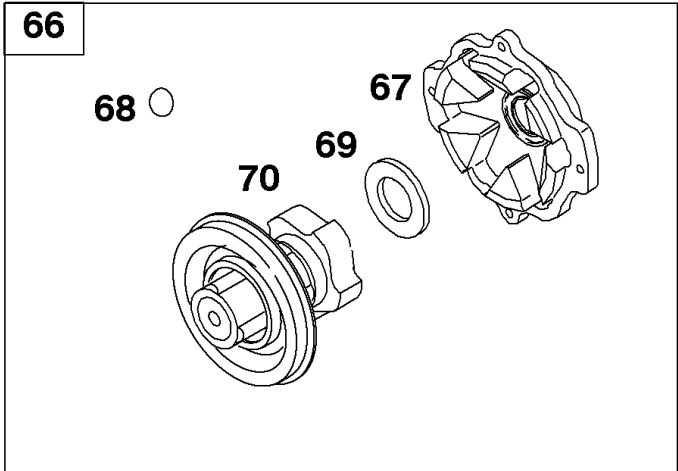
REF NO	PART NO	QTY	DESCRIPTION
55	691355		HOUSING, Rewind Starter -(Low Profile)
56	392630		PULLEY, Starter -(Low Profile)
56A	295871		PULLEY, Starter -(Wide Legs Starter Housing, Includes 63 Rope)
57	490179		SPRING-REWIND STR
58	66574		ROPE, Starter -(99)(Cut to Required Length)(Use With Metal Pulley)
58	692188		ROPE, Starter -(63)(Use With Plastic Pulley)
58	695002		ROPE, Starter -(99)(Cut to Required Length)(Use With Plastic Pulley)
58	66564		ROPE, Starter -(63)(Use With Metal Pulley)
60	490652		GRIP-STARTER ROPE
61	68848S		BUMPER, Starter Pulley -(Wide Legs Starter Housing)
63	690547		SPRING, Ratchet
64	690511		ADAPTER, Ratchet Spring -(Low Profile)
64A	691920		ADAPTER, Ratchet Spring -(Wide Legs Starter Housing)
65	691693		SCREW -(Rewind Starter) (3/8" Long)
65A	93254		SCREW -(Rewind Starter) (7/16)
289	230228S		PIN, Starter Grip
458	69932S		KIT, Handle/Rope
592	690276		NUT -(Rewind Starter)
608	691958		STARTER, Rewind
655	691734		ANCHOR-REWIND SPRING
655A	221014		ANCHOR, Rewind Spring -(Wide Legs Starter Housing)
678	490817		SPACER-REWIND -(Rewind)
1140	690286		WASHER -(Rewind Starter)

Mfg. No: 326431-0169-99



Springs, Controls

REF NO	PART NO	QTY	DESCRIPTION
162	690267		BUSHING
203	690263		CRANK, Bell
205A	690810		SCREW -(Bell Crank)
206	691079		NUT, Governor Adjusting
206A	691584		NUT, Governor Adjusting
208	393613		ROD, Governor Control
209	691596		SPRING, Governor
212	691791		LINK, Throttle
227	690607		LEVER, Governor Control
232	690545		SPRING/LINK, Governor
266	494554		CONTROL, Throttle
268	691025		CASING, Control Wire -(Cut To Required Length)
269	691026		WIRE, Control -(Cut To Required Length)
270	691027		NUT -(Control Wire Casing)
271	691028		LEVER, Control
404	690264		WASHER -(Governor Crank)
505	691251		NUT -(Governor Control Lever)
562	92613		BOLT -(Governor Lever)
614	691620		PIN, Cotter
616	291364		CRANK, Governor
668	690313		SPACER -(Governor Control Rod)



REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
66	393127S	Clutch-Starter	69	690271	Washer (Starter Clutch)	71	691359	Cover-Ratchet
66A	399671	Clutch-Starter (Sealed)	69A	690260	Washer (Starter Clutch)	257	690309	Screw (Starter Clutch)
67	690542	Housing-Clutch	69B	690277	Washer (Starter Clutch)			
67A	394897	Housing-Clutch	70	691945	Ratchet-Clutch			
68	691604	Ball-Clutch						

Starter Clutch

REF NO	PART NO	QTY	DESCRIPTION
66	393127S		CLUTCH, Starter
66A	399671		CLUTCH-STARTER -(Sealed)
67	690542		HOUSING, Clutch
67A	394897		HOUSING, Clutch
68	691604		BALL, Clutch
69	690271		WASHER -(Starter Clutch)
69A	690260		WASHER -(Starter Clutch)
69B	690277		WASHER -(Starter Clutch)
70	691945		RATCHET-CLUTCH
71	691359		COVER, Ratchet
257	690309		SCREW -(Starter Clutch)

