



Parts Manual

Mfg. No: 2691155-00
VZT2042, 20 Gross HP B&S and 42"
Mower Deck

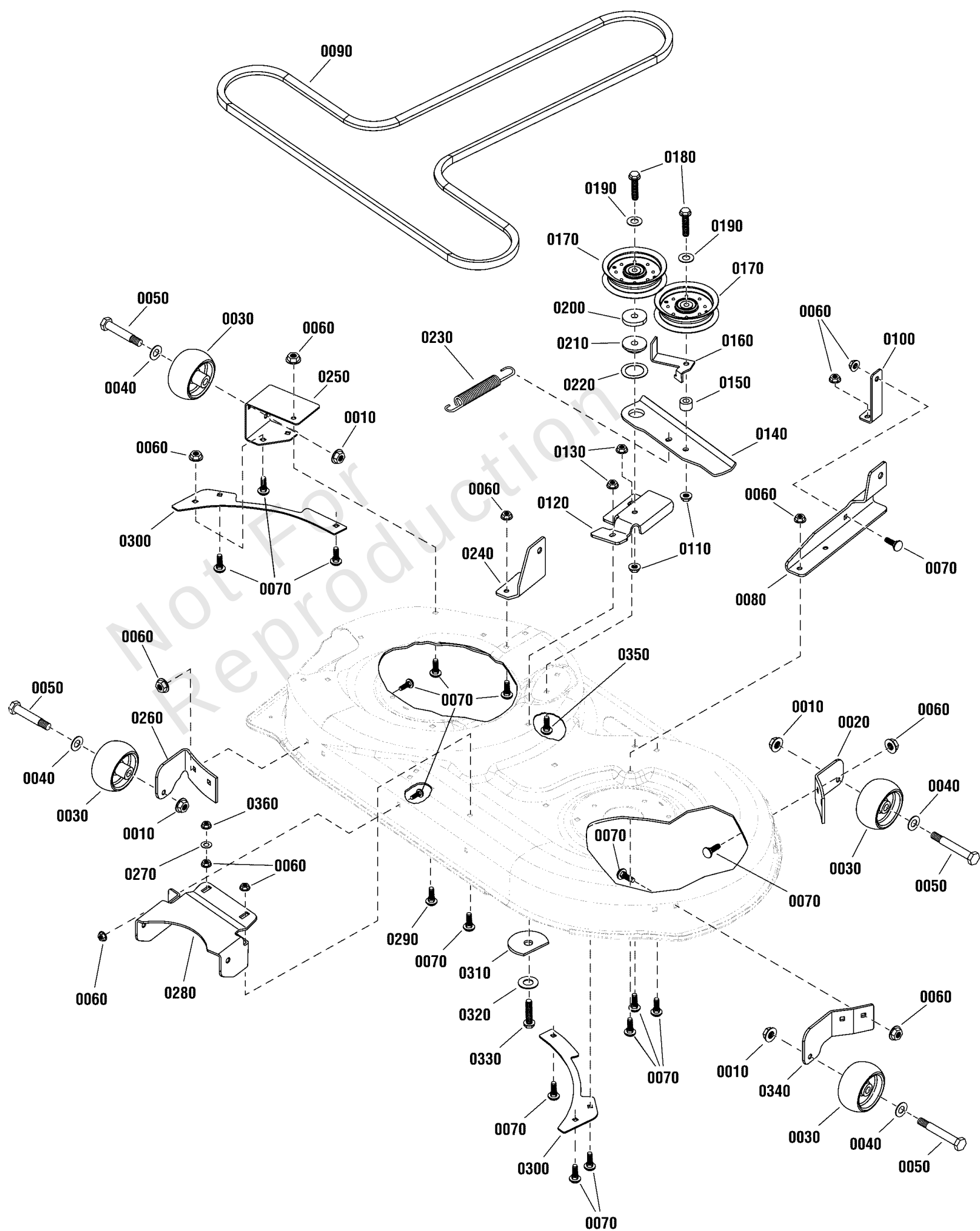
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Not For
Reproduction

42" Mower Deck - Clutch & Support Group (2990162)

Note: Unless noted otherwise, use the standard torque specifications

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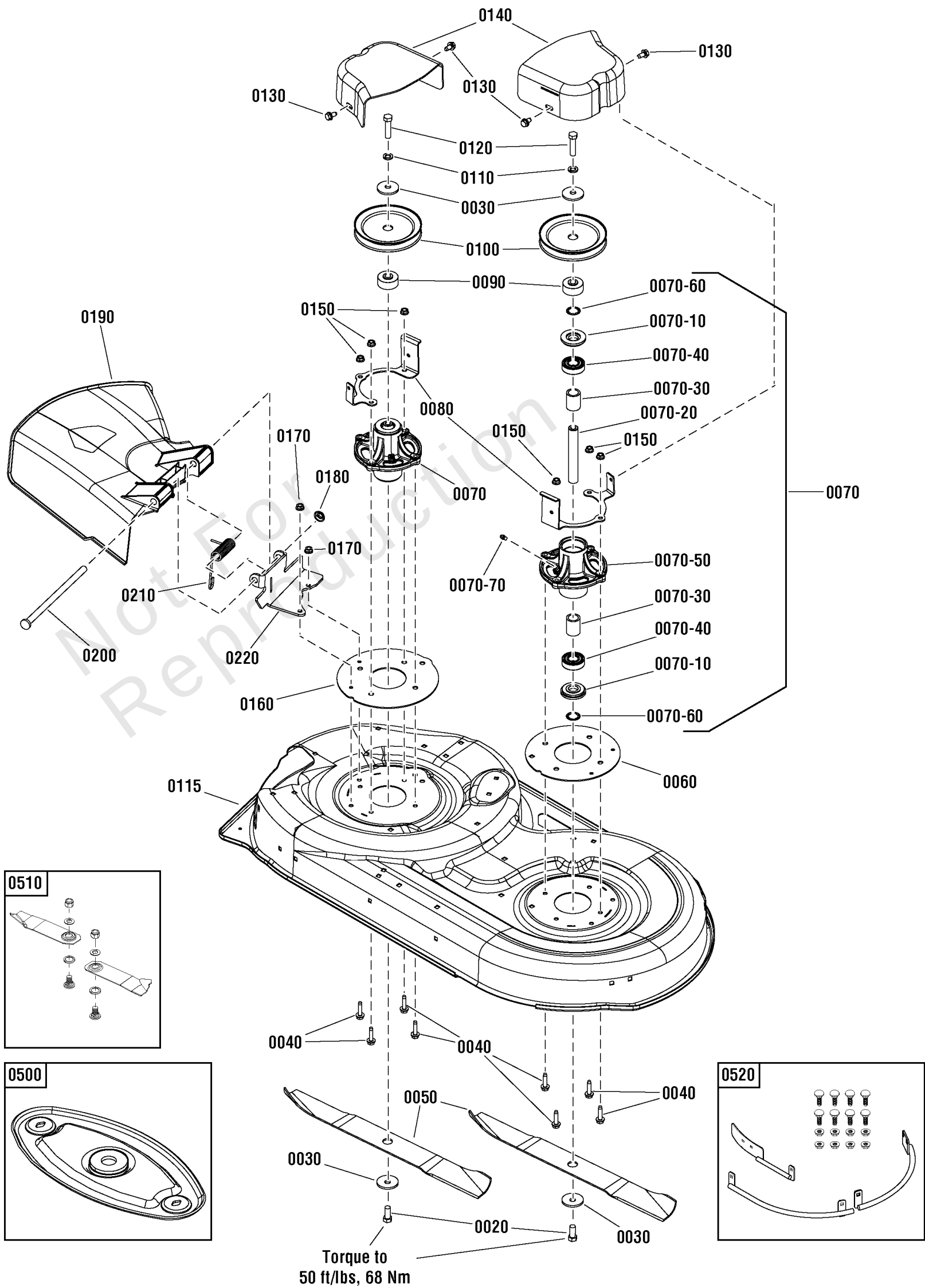
42" Mower Deck - Clutch & Support Group (2990162)

REF NO	PART NO	QTY	DESCRIPTION
0010	703158	4	NUT, Hex Flange, ESNA, 3/8-16
0020	1731403ASM	1	SUPPORT-GAUGE WHEEL L
0030	1714760SM	4	GAUGE WHEEL
0040	703853	4	WASHER, 0.516IDX1OD
0050	2108765SM	4	BOLT-WHEEL 3/8-16X2.7
0060	7091601SM	22	NUT, Flange, 5/16-18, GR5
0070	703185	21	BOLT, Round Head, Short Square Neck
0080	1753881BMYP	1	BRACKET, Rear Deck Support, LH
0090	1732956SM	1	V-BELT, Arbor Drive, .44" A-Wedge Deep-Groove
0100	1733577BMYP	1	SUPPORT, BRACE
0110	703333	2	NUT, 3/8-16
0120	7300569BZYP	1	BRACKET, Idler
0130	703330	2	NUT, Hex Flange Whiz-Lock, 5/16-18
0140	1734243BMYP	1	ARM, IDLER
0150	7016719YP	1	SPACER, .39 ID x 3/4 OD x 1/2"
0160	7301201BZYP	1	GUIDE, Belt, Idler
0170	1736540YP	2	PULLEY, Idler
0180	703872	2	SCREW
0190	703590	2	WASHER, FLAT, .406
0200	1960534SM	1	WASHER, 3/8
0210	1714255SM	1	SPACER-0.406ID 1.50 OD 0.350THK PM
0220	7031079YP	1	WASHER, Thrust
0230	1733844SM	1	SPRING-EXTN 1.03 ODX
0240	1753882BMYP	1	BRACKET, Rear Deck Support, RH
0250	7301171BMYP	1	BRKT, WHL GAUGE, RH
0260	1731402ASM	1	SUPPORT, Gauge Wheel, RH
0270	703298	1	WASHER, 5/16
0280	7301170BZYP	1	BRACKET, Hanger, Front
0290	703175	1	BOLT, RD SH SQ
0300	092426E701MA	2	PLATE, Rear
0310	7091775SM	1	WASHER, Flat
0320	703878	1	WASHER, FLAT
0330	703410	1	BOLT, 5/16-18X1
0340	1732258BMYP	1	BRACKET, Gauge Wheel, Front, LH
0350	1931334SM	1	BOLT, Carriage, Short Neck, 5/16-18 x 7/8 GR5
0360	1935048SM	1	NUT, Hex Flange, Two Way Lock, 5/16-18

42" Mower Deck - Housing, Arbors & Blades Group (2990299)

Note: Unless noted otherwise, use the standard torque specifications

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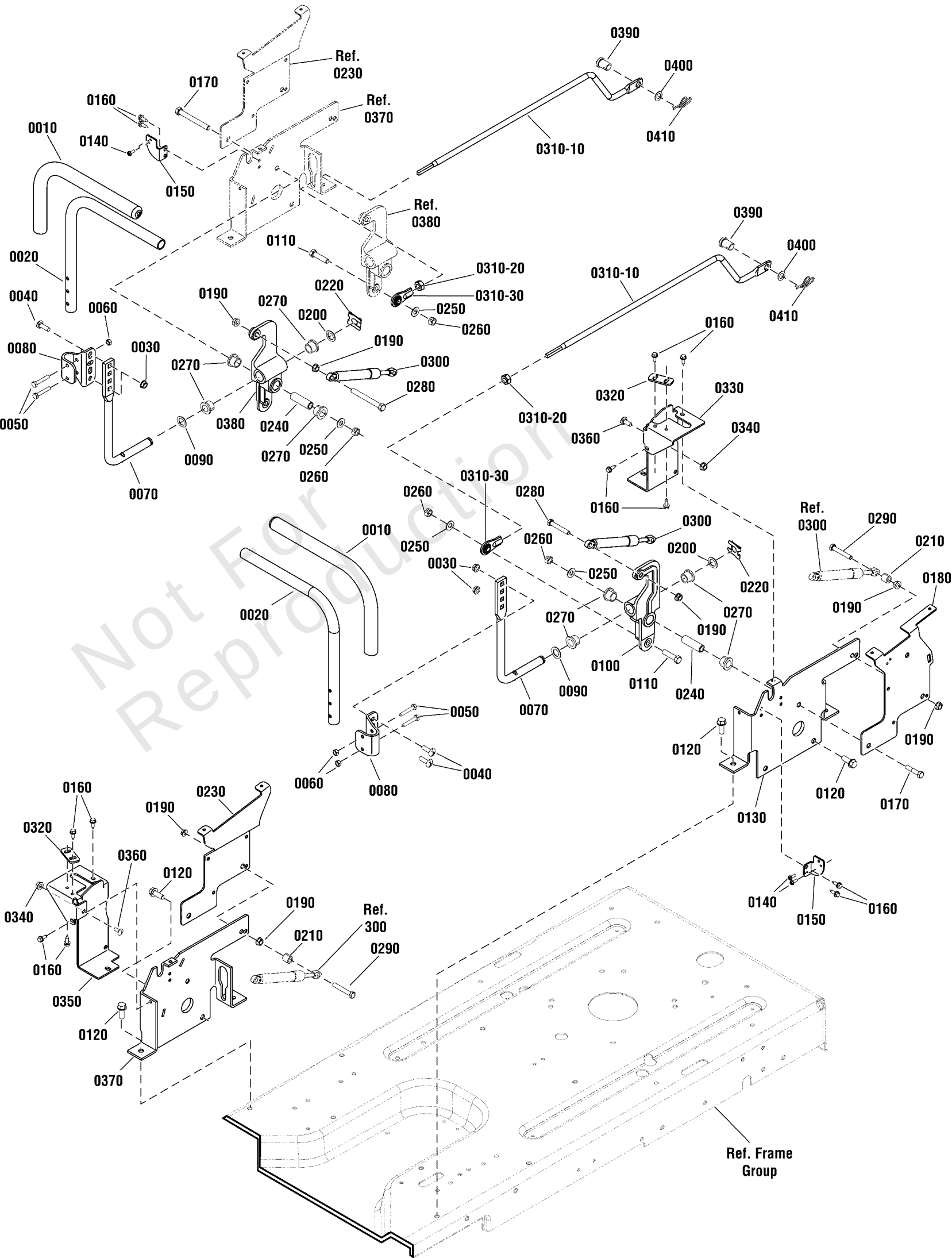
42" Mower Deck - Housing, Arbors & Blades Group (2990299)

REF NO	PART NO	QTY	DESCRIPTION
0020	1920676SM	2	CAPSCREW, Hex Head, 7/16-14 X 1
0030	1656916SM	4	WASHER, SPRING 0.475I
0040	703167	12	SCREW
0050	1737816BMYP	2	BLADE, 42"
0060	1750458BMYP	1	PLATE, SPINDLE, LH
0070	-----	1	SPINDLE ASSEMBLY -(Not a servicable part. Order individual componants.)
0070-10	1735323YP	2	SHIELD, Arbor -(Included in Ref. No. 0070)
0070-20	1735326YP	1	SHAFT, Spindle -(Included in Ref. No. 0070)
0070-30	1735328YP	2	SPACER, Bearing -(Included in Ref. No. 0070)
0070-40	1735399YP	2	BEARING, Ball, 20mm -(Included in Ref. No. 0070)
0070-50	1735573YP	1	HOUSING, Spindle -(Included in Ref. No. 0070)
0070-60	1960766YP	2	RING, SELF LOCKING -(Included in Ref. No. 0070)
0070-70	1704314SM	1	LUBE FITTING, .250 DR -(Included in Ref. No. 0070)
0080	7301177BZYP	2	BRACKET, Cover, Belt
0090	1737457YP	2	SPACER, Pulley
0100	1737835YP	2	PULLEY, V Deep Groove
0110	1918199SM	2	LOCKWASHER, Spring, 1/2
0115	1687732YP	1	MOWER DECK, 42"
0120	703171	2	HHCS
0130	-----	4	SCREW, Thread Roll, 5/16-18 x 5/8
0140	1735752YP	2	COVER, Belt
0150	7091601SM	6	NUT, Flange, 5/16-18, GR5
0160	1750457BMYP	1	PLATE, SPINDLE, RH
0170	703330	2	NUT, Hex Flange Whiz-Lock, 5/16-18
0180	703179	1	PUSHNUT, CAP TYPE
0190	7104733YP	1	CHUTE, SIDE DISCHARGE
0200	7104640YP	1	ROD, Pivot, Chute
0210	7035813SM	1	SPRING, TORSION, SIDE
0220	7301176BZYP	1	BRACKET, Hinge
0500	1758667YP	2	BLADE DISC -(Single Item) (Optional Accessory - Not Included)
0510	CA09276S	2	KIT, Blade, Bolt & Nuts -(Qty 1 Required per Blade Disc) (Optional Accessory - Not Included)
0520	1696608-00	1	KIT, Deck Reinforcement -(Optional Accessory - Not Included)

Controls Group (2990106)

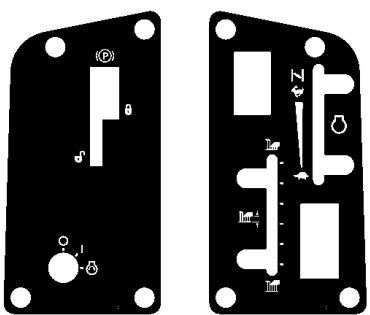
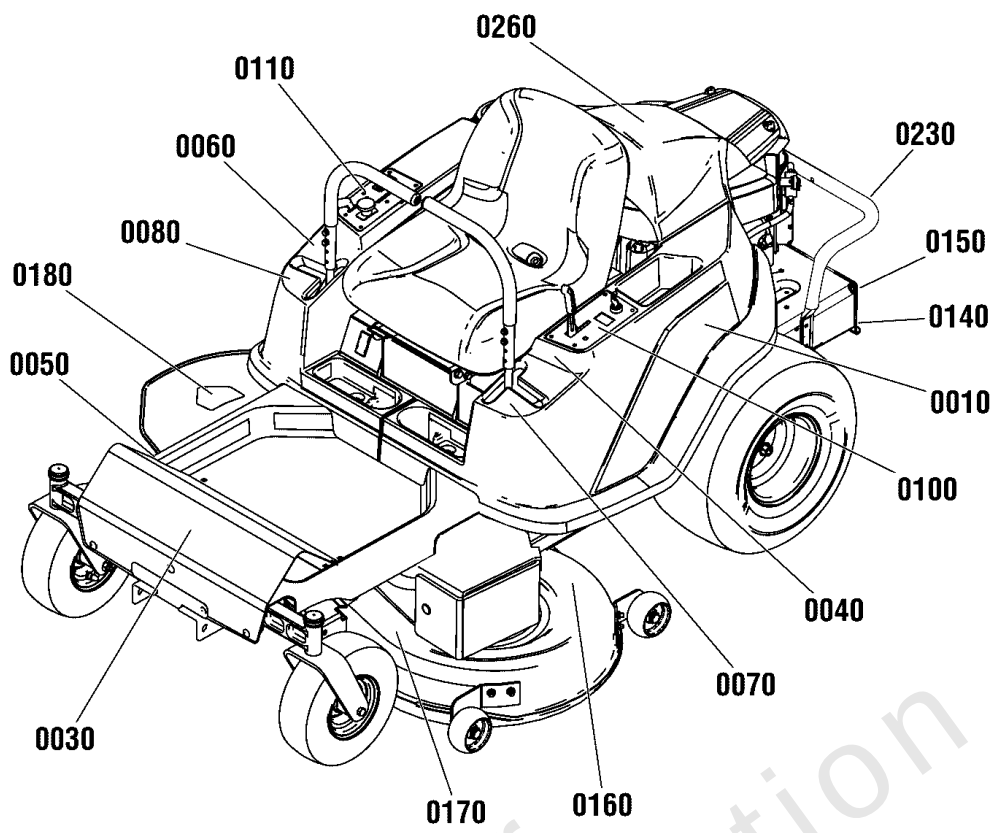
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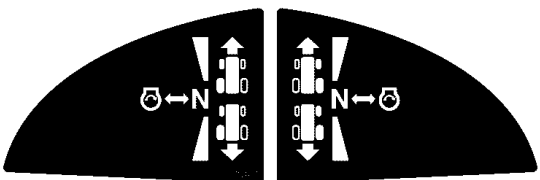
Controls Group (2990106)

REF NO	PART NO	QTY	DESCRIPTION
0010	7100051YP	2	GRIP, Handle
0020	7301168BZYP	2	HANDLE
0030	1935048SM	4	NUT, Hex Flange, Two Way Lock, 5/16-18
0040	703483	4	BOLT,5/16-18X1.000,RO
0050	7090909YP	4	CAPSCREW, Hex Head, 1/4-20 x 1-1/2, GR5
0060	703954	4	NUT, Centerlock, 1/4-20, GR5
0070	7104677YP	2	ROD, Handle
0080	7074628BZYP	2	BRACKET, Handle Adjustment
0090	7091628SM	2	WASHER, Flat
0100	7100715YP	1	ARM, Control, LH
0110	703406	2	CAPSCREW,3/8-16X1.5
0120	7090324SM	8	SCREW, Self Tapping, 3/8C x 1
0130	7043302BMYP	1	BRACKET, Control, LH
0140	704060	4	SCREW,HEX, #10-24X.5
0150	7300032BMYP	2	BRACKET, SWITCH
0160	703466	12	BOLT, GR5, 1/4X.0750
0170	703874	2	CAPSCREW,3/8-16X3.25
0180	7301075BMYP	1	BRACKET, Lever, Park Brake
0190	7091601SM	8	NUT, Flange, 5/16-18, GR5
0200	7900016SM	2	WASHER, Nylon, 5/8
0210	7023206YP	2	SPACER, 3/8 ID x 5/8 OD x 1/2"
0220	7104704YP	2	CLIP, Spring
0230	7301072BMYP	1	BRACKET, Fender Support, RH
0240	7100714YP	2	SPACER, Sleeve
0250	703590	4	WASHER, FLAT, .406
0260	703347	4	NUT, 3/8-16
0270	7013874SM	8	BUSHING
0280	703906	2	CAPSCREW, 5/16-18X1.5
0290	703867	2	CAPSCREW,5/16-18 X 2
0300	5103511YP	2	DAMPENER, CONTROL
0310-10	7104168YP	2	ROD, Link, Fwd / Rev
0310-20	703895	2	NUT, HEX, 3/8-24
0310-30	7100743YP	2	ROD, End
0320	7300009BMYP	2	PLATE, Fwd / Rev Adjust
0330	7301128BMYP	1	BRACKET, Guide, Stick Control, LH
0340	7091584SM	2	NUT, Serrated Flange, 1/4-20, GR5
0350	7301129BMYP	1	BRACKET, Guide, Stick Control, RH
0360	7091573YP	2	BOLT, Carriage, 1/4-20 x 5/8. GR5
0370	7043330BMYP	1	BRACKET, Control, RH
0380	7100717YP	1	ARM, Control, RH
0390	7900000SM	2	CLEVIS Pin, 7/16 x 1
0400	7031961YP	2	WASHER, Flat, 7/16
0410	7091594SM	2	COTTER PIN, 1/2 SELF,



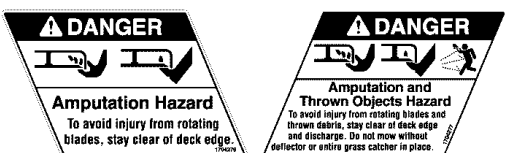
0100

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0070

0080

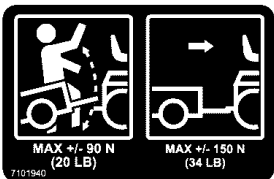


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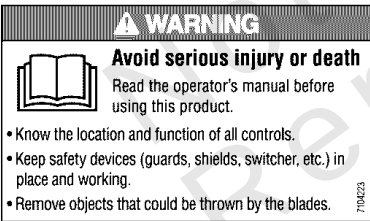
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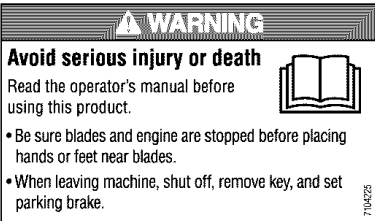
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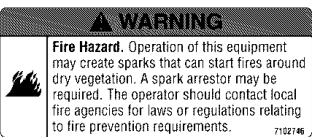
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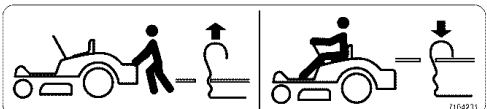
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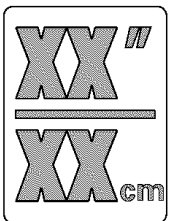
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0030



0020



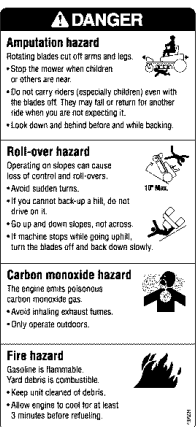
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0010



0120



0050

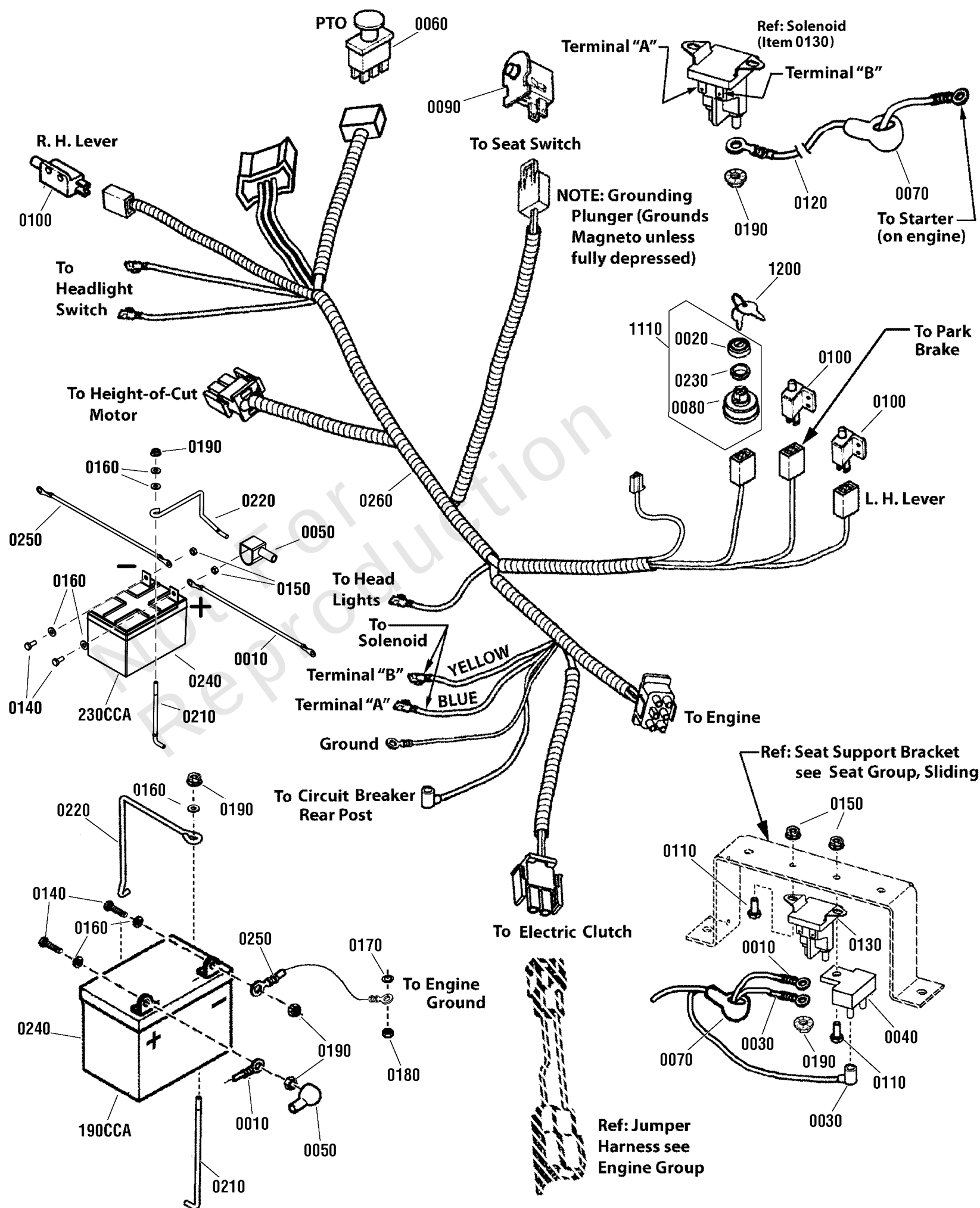
Decals Group (2991202_2991203_2991204)

REF NO	PART NO	QTY	DESCRIPTION
0010	7105077YP	1	DECAL, Fender, Victa, LH
0020	1756568YP	1	DECAL, Model VZT2042
0020	1756543YP	1	DECAL, Model VZT2246
0020	1756804YP	1	DECAL, Model VZT2652
0030	1756537YP	1	DECAL, Logo
0040	7104223YP	1	DECAL, Warning, English, LH
0050	7104224YP	1	DECAL, Danger, English
0060	7104225YP	1	DECAL, Warning, English, RH
0070	7104226YP	1	DECAL, Handle, Ground Speed, LH
0080	7104227YP	1	DECAL, Handle, Ground Speed, RH
0090	7104231YP	2	DECAL, Release, Transaxle
0100	7104232YP	1	DECAL, Panel Control, LH
0110	7104233YP	1	DECAL, Panel Control, RH
0120	7105079YP	1	DECAL, Fender, Victa, RH
0140	1734273SM	1	DECAL, Warning Burn Hazard
0150	7101940YP	1	DECAL, Weight Limitation
0160	1755716YP	1	DECAL, Mower Width, 42in / 107cm
0160	1755718YP	1	DECAL, 46"/117cm
0160	1755721YP	1	DECAL, Mower Width, 52in / 132 cm
0170	1704277SM	1	DECAL, Danger, Do not Operator Without Deflector
0180	1704276SM	1	DECAL-DANGER DO NOT P
0230	7102746YP	1	DECAL, Spark Arrestor
0260	7104393YP	1	DECAL, Caution, Screen, Rotating

Electrical Group (2990150_2990294)

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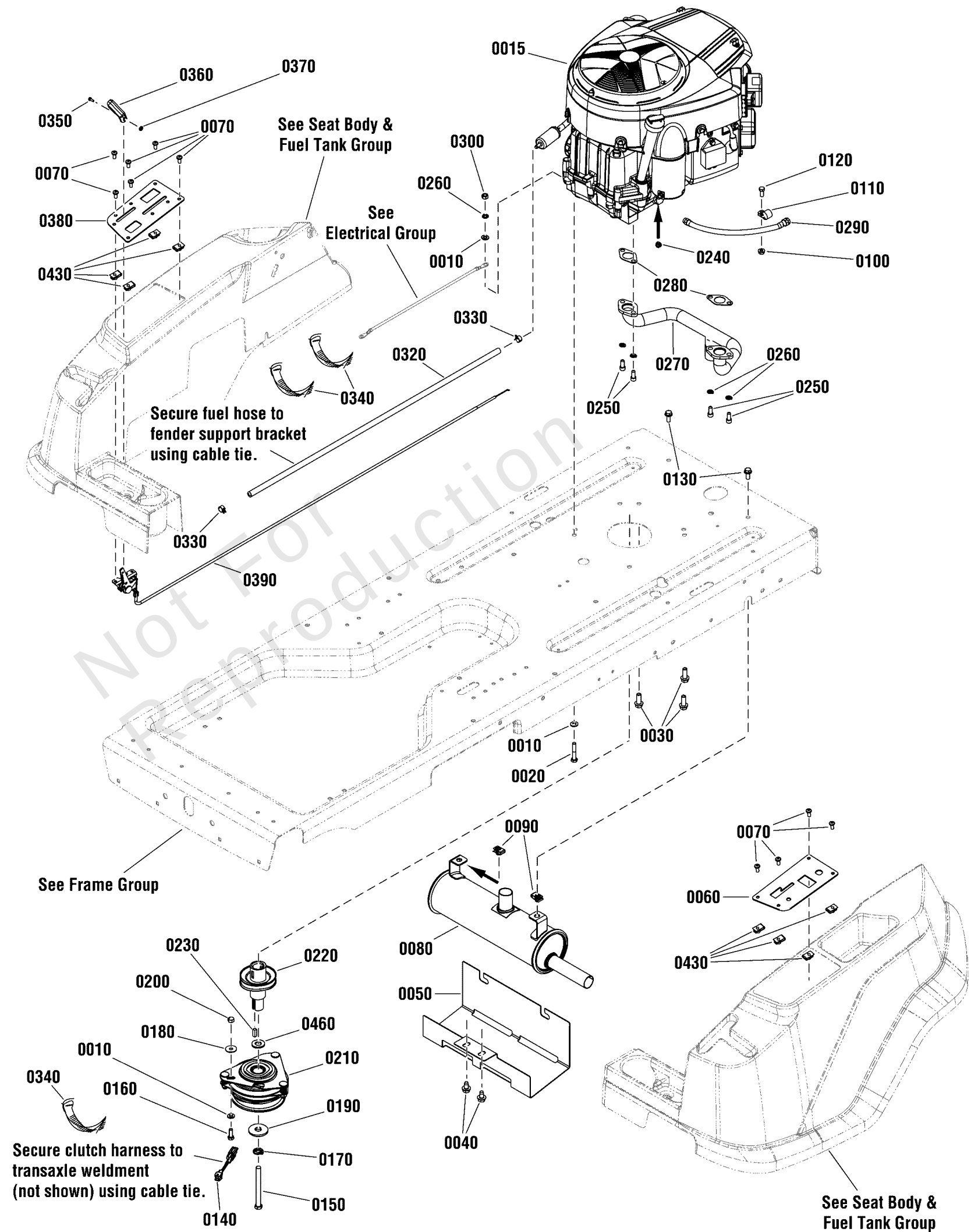
Electrical Group (2990150_2990294)

REF NO	PART NO	QTY	DESCRIPTION
0010	024X31MA	1	CABLE, Battery
0020	091488MA	1	CAP, Ignition Switch
0030	1665237SM	1	WIRE, 12 Gauge
0040	1665238SM	1	BREAKER-CIRCUIT
0050	1677296SM	1	BOOT,INSULATOR BATTER
0060	1722887SM	1	SWITCH-PTO PUSH
0070	1724588SM	1	COVER, Terminal, Red
0080	1737853YP	1	SWITCH ASSEMBLY, Ignition
0090	7023354YP	1	SWITCH, SEAT
0100	7023355YP	3	SWITCH, DPDT
0110	703338	2	BOLT,1/4-20X5/8
0120	7042956SM	1	WIRE, Negative
0130	1755382YP	1	SOLENOID
0140	703338	2	BOLT,1/4-20X5/8
0150	703954	2	NUT, Centerlock, 1/4-20, GR5
0160	7091294SM	3	WASHER, Flat, 1/4
0170	703116	1	LCKWSHR
0180	703465	1	NUT, 5/16-18, GR5
0190	7091584SM	6	NUT, Serrated Flange, 1/4-20, GR5
0210	1753596YP	1	ROD -(Use on 20 Gross HP Models)
0210	7100308SM	1	HOLD DOWN, Battery -(Use on 22 & 26 Gross HP Models)
0220	1753597YP	1	ROD -(Use on 20 Gross HP Models)
0220	7100309SM	1	BRACKET, Battery -(Use on 22 & 26 Gross HP Models)
0230	7100329YP	1	NUT, 5/8-32
0240	-----	1	BATTERY, 12V, 190CCA -(Use on 20 Gross HP Models)
0240	-----	1	BATTERY, 12V, 230CCA -(Use on 22 & 26 Gross HP Models)
0250	7100636SM	1	CABLE, Battery, Negative
0260	7103412YP	1	HARNESS, Wiring
1110	1686734SM	1	IGNITION SWITCH -(Incl. Ref. Nos. 0020, 0080 & 0230)
1200	1737836YP	1	KEY, Ignition -(Set of 2)

Engine Group (2990371_2990102)

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Engine Group (2990371_2990102)

REF NO	PART NO	QTY	DESCRIPTION
0010	703350	3	WASHER
0015	40G777-0002-G5 1		* ENGINE, 20 Gross HP Briggs & Stratton Pro Series Twin -(Engine Model: 40G777-0002-G5)
0015	40H777-0177-G5 1		* ENGINE, 22 Gross HP Briggs & Stratton Pro Series Twin -(Engine Model: 40H777-0177-G5)
0015	44P777-5167-G5 1		* ENGINE, 26 Gross HP Briggs & Stratton Pro Series Twin -(Engine Model: 44P777-5167-G5)
0020	1922127SM	1	SCREW, Hex Head Cap, 5/16-18 x 1 3/4
0030	7090324SM	3	SCREW, Self Tapping, 3/8C x 1
0040	7091198SM	2	SCREW, Self Tapping, 3/8C x 5/8
0050	7301083BMYP	1	HEAT SHIELD, Muffler
0060	7301084BMYP	1	PANEL, Control, LH
0070	7090999SM	12	SCREW, Self Tapping, Torx, 1/4-20 x 5/8
0080	7103411YP	1	MUFFLER
0090	1935255SM	2	NUT, SPEED, 5/16-18 L
0100	7091601SM	1	NUT, Flange, 5/16-18, GR5
0110	7900020SM	1	CLIP, Harness, 5/8
0120	1921332SM	1	CAPSCREW, Hex Head, 5/16-18 x 3/4, GR5
0130	703354	2	SCREW, 5/16-18
0140	1737462YP	1	HARNESS, Jumper
0150	7092130SM	1	CAPSCREW, Hex Head, 7/16F x 4-1/2, GR5
0160	703408	1	CAPSCREW, 5/16-18
0170	704007	1	LCKWSHR, 7/16, SPLIT RE
0180	7011763SM	1	WASHER, Fender, 5/16
0190	704053	1	WASHER
0200	703164	1	NUT
0210	1687746YP	1	KIT, ELECTRIC CLUTCH
0220	7043343SM	1	PULLEY, Engine
0230	7016755YP	1	KEY, Square, 1/4 x 3/4
0240	7091584SM	1	NUT, Serrated Flange, 1/4-20, GR5
0250	7091738SM	4	CAPSCREW, Socket Head, 5/16-1/ x 3/4, GR8
0260	703116	5	LCKWSHR
0270	7103414YP	1	MANIFOLD
0280	1731214SM	2	GASKET, Exhaust
0290	1726498SM	1	HOSE-OIL DRAIN .375ID
0300	703465	1	NUT, 5/16-18, GR5
0320	7200140YP	1	HOSE, Fuel, 1/4" ID x 32"
0330	7012222SM	2	CLAMP, Fuel Hose
0340	703586	3	TIE, SELF LOCKING
0350	7091017YP	1	SCREW, FIL.HEAD
0360	7103888YP	1	KNOB, Throttle
0370	703460	1	NUT, Hex #8-32
0380	7301093BMYP	1	PANEL, Control, RH
0390	7103771YP	1	THROTTLE ASSEMBLY, Choke-A-Matic -(Use on 20 & 22 Gross HP Models)
0390	7104211YP	1	THROTTLE ASSEMBLY -(Use on 26 Gross HP Models)
0430	7023295SM	4	U-NUT, 1/4C
0460	7029137YP	1	WASHER, Flat

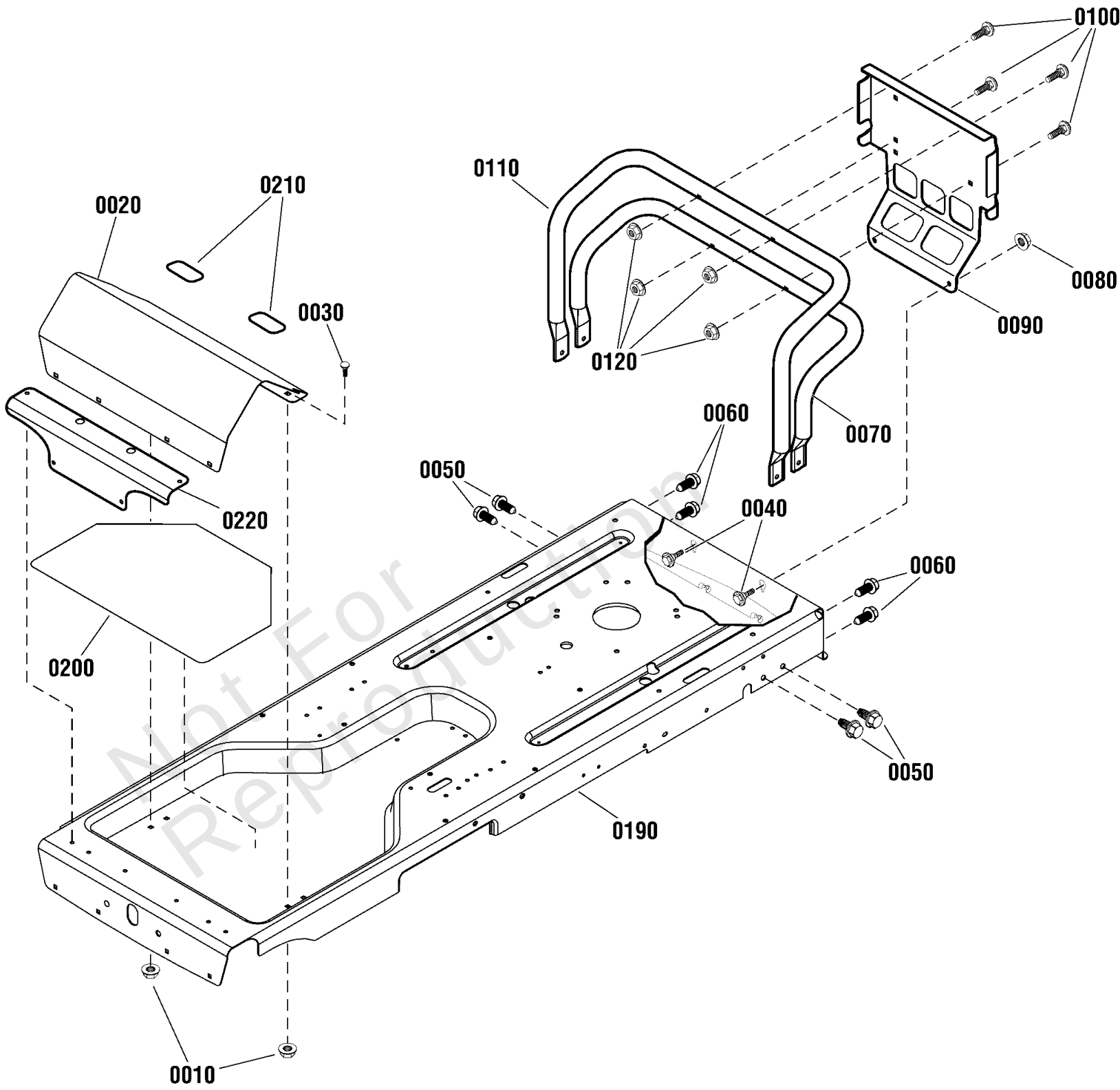
Footnotes:

Note* To verify your specific engine model, please reference the ID Tag located on your engine. See your local Briggs & Stratton distributor for parts and service.

Frame Group (2991191_2991192_2991193)

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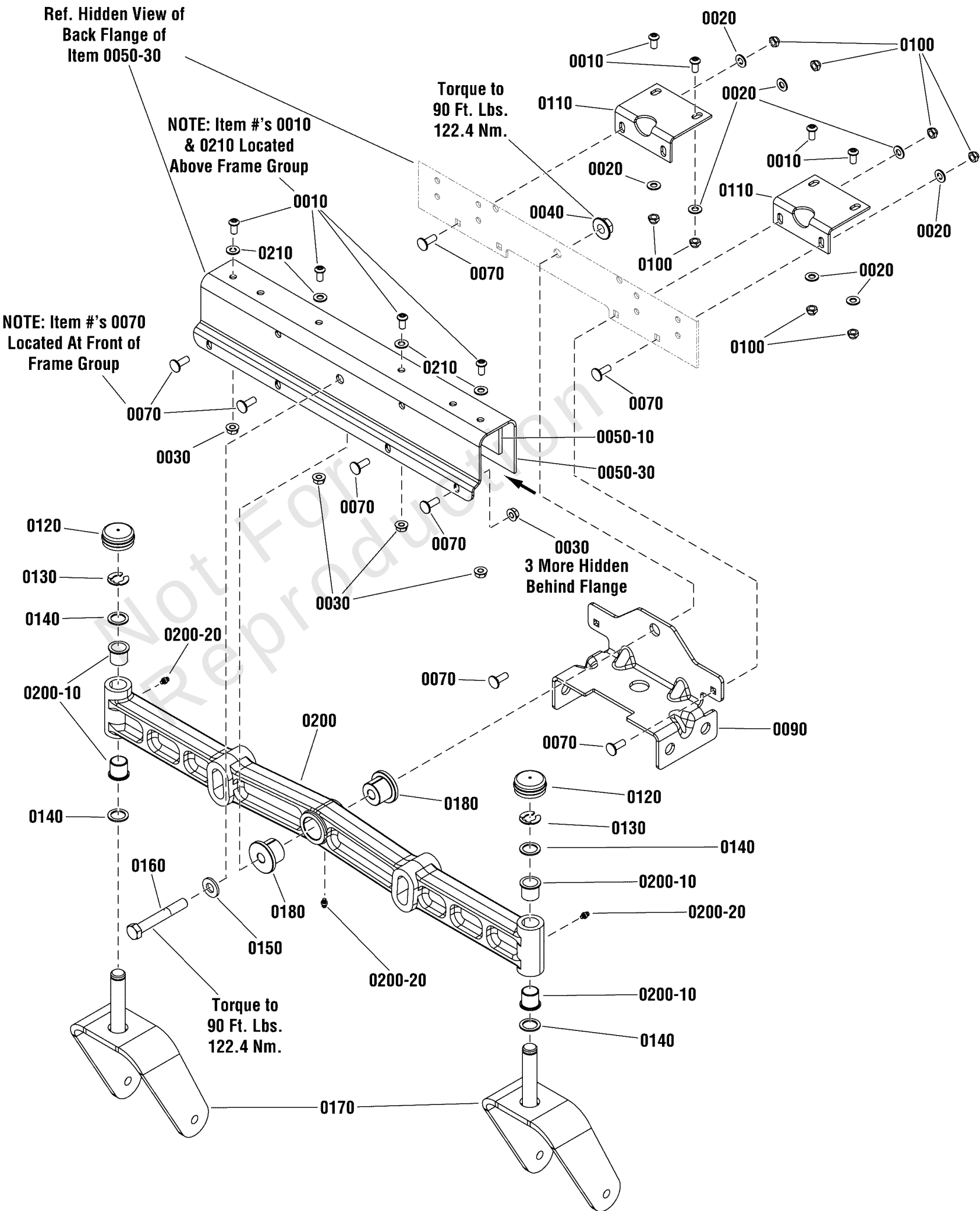
Frame Group (2991191_2991192_2991193)

REF NO	PART NO	QTY	DESCRIPTION
0010	7091601SM	2	NUT, Flange, 5/16-18, GR5 -(Use on 22 & 26 Gross HP Models)
0020	7300140CAYP	1	FOOTREST -(Use on 22 & 26 Gross HP Models)
0030	703447	2	BOLT, 5/16-18X.625 G5 -(Use on 22 & 26 Gross HP Models)
0040	1716654SM	2	BOLT, Shoulder 5/16-18 x 3/4, GR5
0050	703228	4	SCREW, 5/16-18 X .75
0060	703228	4	SCREW, 5/16-18 X .75
0070	1753517BMYP	1	BUMPER, Lower Tube
0080	703330	2	NUT, Hex Flange Whiz-Lock, 5/16-18
0090	1753572CAYP	1	PLATE, Brand -(Use on 26 Gross HP Models)
0100	703175	4	BOLT, RD SH SQ -(Use on 26 Gross HP Models)
0110	7301123BMYP	1	TUBE, Bumper -(Use on 26 Gross HP Models)
0120	703115	4	NUT -(Use on 26 Gross HP Models)
0190	7301073CAYP	1	FRAME
0200	1753039YP	1	MAT, Floor Pan -(Use on 20 Gross HP Models)
0200	7103830YP	1	MAT, Floor Pan -(Use on 22 & 26 Gross HP Models)
0210	7104571YP	1	PAD, Foot -(Use on 22 & 26 Gross HP Models)
0220	1753785CAYP	1	PLATE, Front -(Use on 20 Gross HP Models)

Front Axle Group (2990320)

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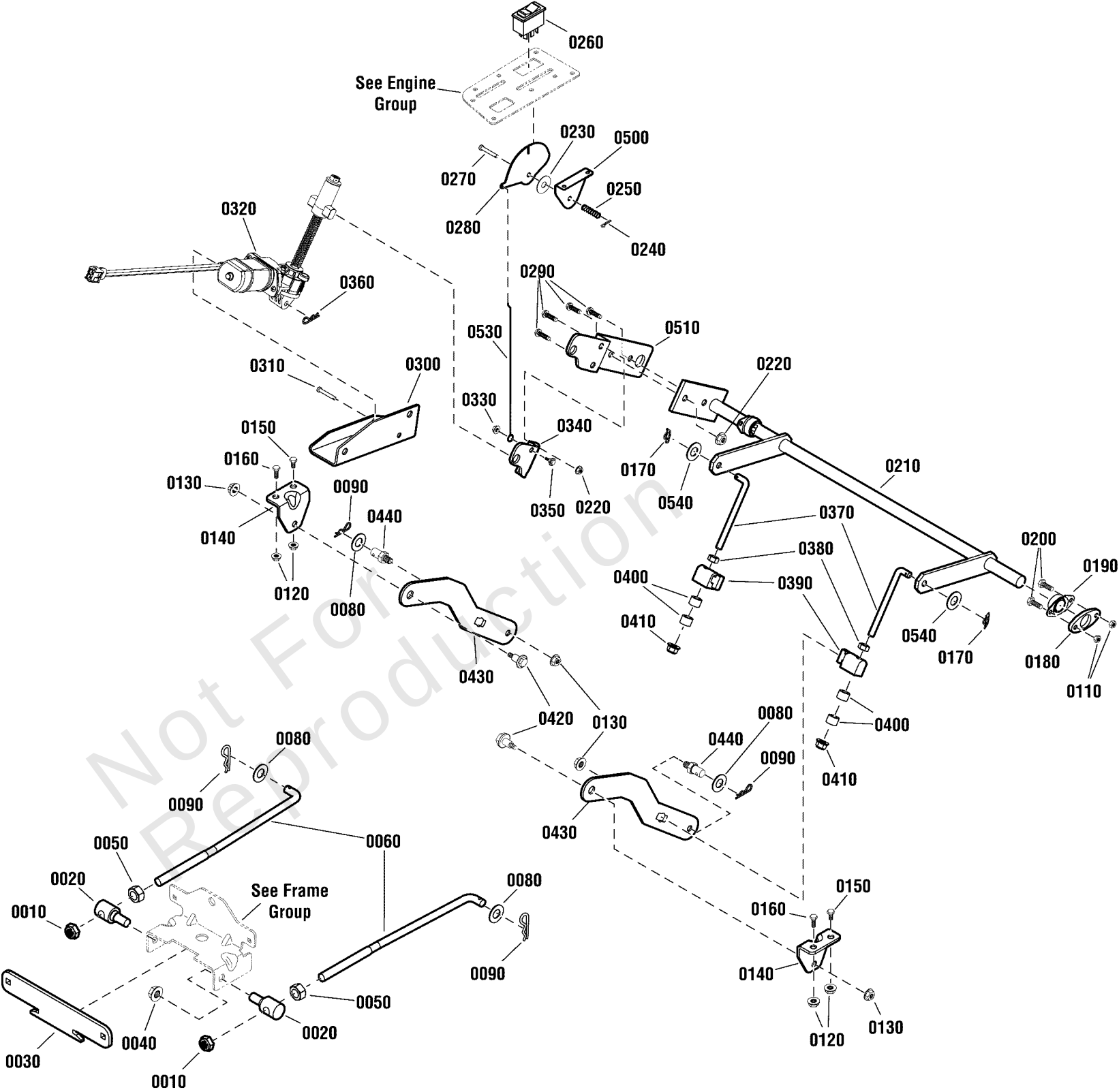
Front Axle Group (2990320)

REF NO	PART NO	QTY	DESCRIPTION
0010	1753983YP	8	SCREW, Truss Head
0020	703350	8	WASHER
0030	7091601SM	8	NUT, Flange, 5/16-18, GR5
0040	1930644SM	1	NUT-HEX FLANGE 1/2-1
0050-10	7103773YP	2	PLATE, Friction
0050-30	7301076BMYP	1	BRACKET, Axle
0070	1931334SM	10	BOLT, Carriage, Short Neck, 5/16-18 x 7/8 GR5
0090	7301096BMYP	1	BRACKET, Hanger, Front
0100	7091706SM	8	NUT, 5/16C
0110	7300004BMYP	2	BRACKET, AXLE SUPPORT
0120	1734135SM	2	CAP, Hub
0130	1611710SM	2	RING, Klipring, For 3/4 Dia. Shaft
0140	1960160SM	4	WASHER, 3/4
0150	7090250YP	1	WASHER
0160	7091558SM	1	CAPSCREW, Hex Head, 1/2C x 3-1/2
0170	1733448BMYP	2	CASTER ASSEMBLY
0180	7103454YP	2	BUSHING, Axle Pivot
0200	1733426SM	1	AXLE, Front
0200-10	2176440SM	4	BUSHING-0.765IDX
0200-20	1704314SM	3	LUBE FITTING, .250 DR
0210	703350	2	WASHER

Lift Group (2990165_2990186)

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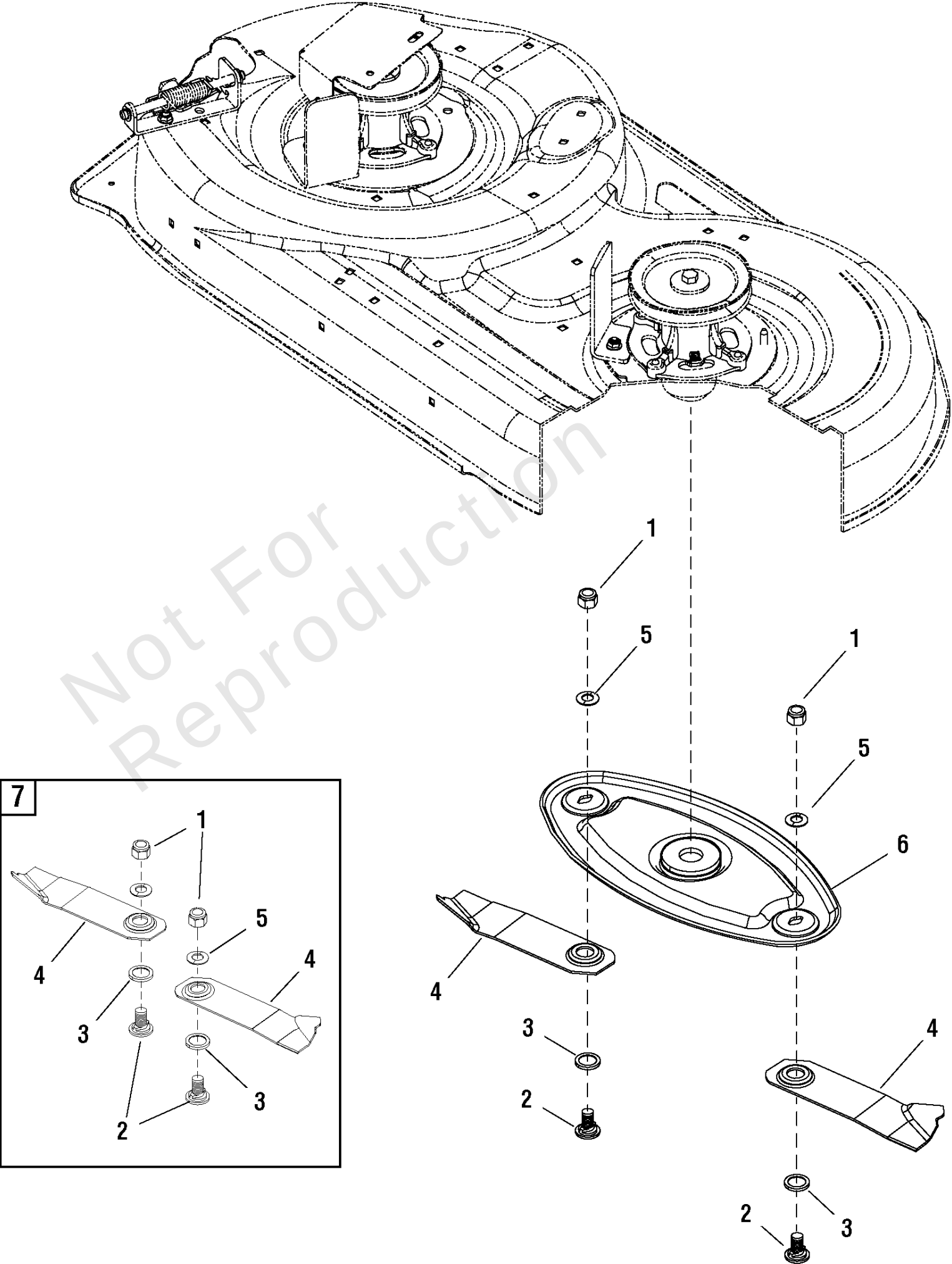
Lift Group (2990165_2990186)

REF NO	PART NO	QTY	DESCRIPTION
0010	1960379SM	2	NUT, Hex Lock, 1/2-13
0020	1737417YP	2	TRUNNION
0030	7301097BMYP	1	SUPPORT, Hanger
0040	1930644SM	2	NUT-HEX FLANGE 1/2-1
0050	1913744SM	2	NUT, Hex Jam, 1/2-13
0060	1736081YP	2	ROD, Front Bail
0080	703853	4	WASHER, 0.516IDX1OD
0090	703300	4	PIN, 3/32 X 1.6
0110	703954	4	NUT, Centerlock, 1/4-20, GR5
0120	7091601SM	4	NUT, Flange, 5/16-18, GR5
0130	703893	4	NUT, CNTR LCK, 3/8-16
0140	7300028BMYP	2	BRACKET, Deck Hanger
0150	703823	2	BOLT, 5/16-18X0.625
0160	703570	2	CAPSCREW, Hex Head, 5/16-18 x 1 1/4
0170	703355	2	COTTER PIN, 3/8
0180	7301125BMYP	1	SPACER, Bearing
0190	7026196SM	1	BEARING, Flange, 3/4 ID
0200	7091495SM	4	CAPSCREW, Hex Head, 1/4-20 x 3/4, GR5
0210	1753883BMYP	1	SHAFT, Deck Lift
0220	703333	4	NUT, 3/8-16
0230	7023649YP	1	WASHER, Nylon, 5/16
0240	703464	1	PIN, COTTER, 1/16X0.5
0250	164X34MA	1	SPRING, Compression
0260	1734141SM	1	SWITCH, Rocker, Height of Cut
0270	578309MA	1	LF PIN, CLEVIS .25DX
0280	7301119BCYP	1	LEVER, Indicator, Height of Cut
0290	703407	4	SCREW
0300	7301103BMYP	1	BRACKET, Mount, Motor
0310	703063	1	PIN, SHEAR
0320	7103818YP	1	MOTOR, Actuator, Lift
0330	7091584SM	1	NUT, Serrated Flange, 1/4-20, GR5
0340	7301105BMYP	1	BRACKET, Lift, Deck, Secondary
0350	009X54MA	1	BOLT, Shoulder
0360	1722460SM	1	HAIRPIN, 1.19"
0370	1734217SM	2	ROD
0380	703577	2	NUT, HEX, 3/8-16
0390	1731894SM	2	TRUNNION
0400	1666294SM	4	SPACER, 0.385 ID x 0.6697D x 0.455LG -(Qty 2 used on 22 & 26 Gross HP Models)
0410	703158	2	NUT, Hex Flange, ESNA, 3/8-16
0420	1732129SM	2	BOLT, Shoulder, 3/8-16
0430	7301098BMYP	2	BAR, Rear Lift
0440	704054	2	PIN, 3/8-16
0500	7301120BMYP	1	BRACKET, Indicator, Height of Cut
0510	7301104BMYP	1	BRACKET, Lift, Deck, Primary
0530	7103956YP	1	ROD, Indicator, Height of Cut
0540	703590	2	WASHER, FLAT, .406

Optional Accessory - Hub Disc & Blade (1758667_CA09276S)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 2691155-00



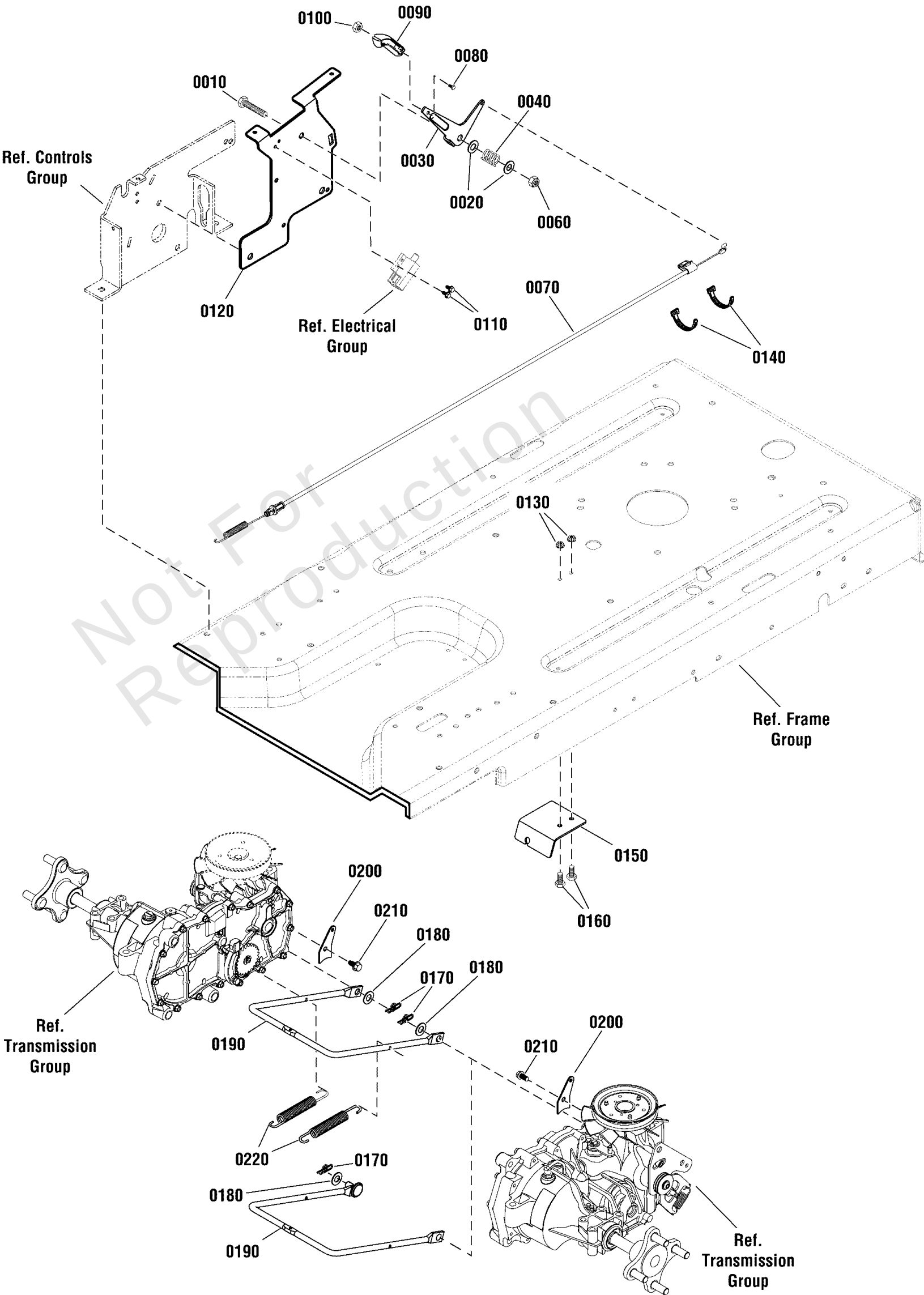
Optional Accessory - Hub Disc & Blade (1758667_CA09276S)

REF NO	PART NO	QTY	DESCRIPTION
1	CA09241D	4	NUT, Blade Bolt
2	CA09273B	4	BOLT, Blade
3	CA09347A	4	WASHER, Blade Tension
4	CA09507B	4	BLADE, Hi Lift
5	HA25276B	4	WASHER, Belleville
6	1758667YP	2	BLADE DISC -(Single Item)
7	CA09276S	2	KIT, Blade, Bolt & Nuts -(Pair) (Includes Qty 2 each of Ref. Nos. 1, 2, 3, 4 & 5)

Parking Brake Group (2990151_2990182)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 2691155-00



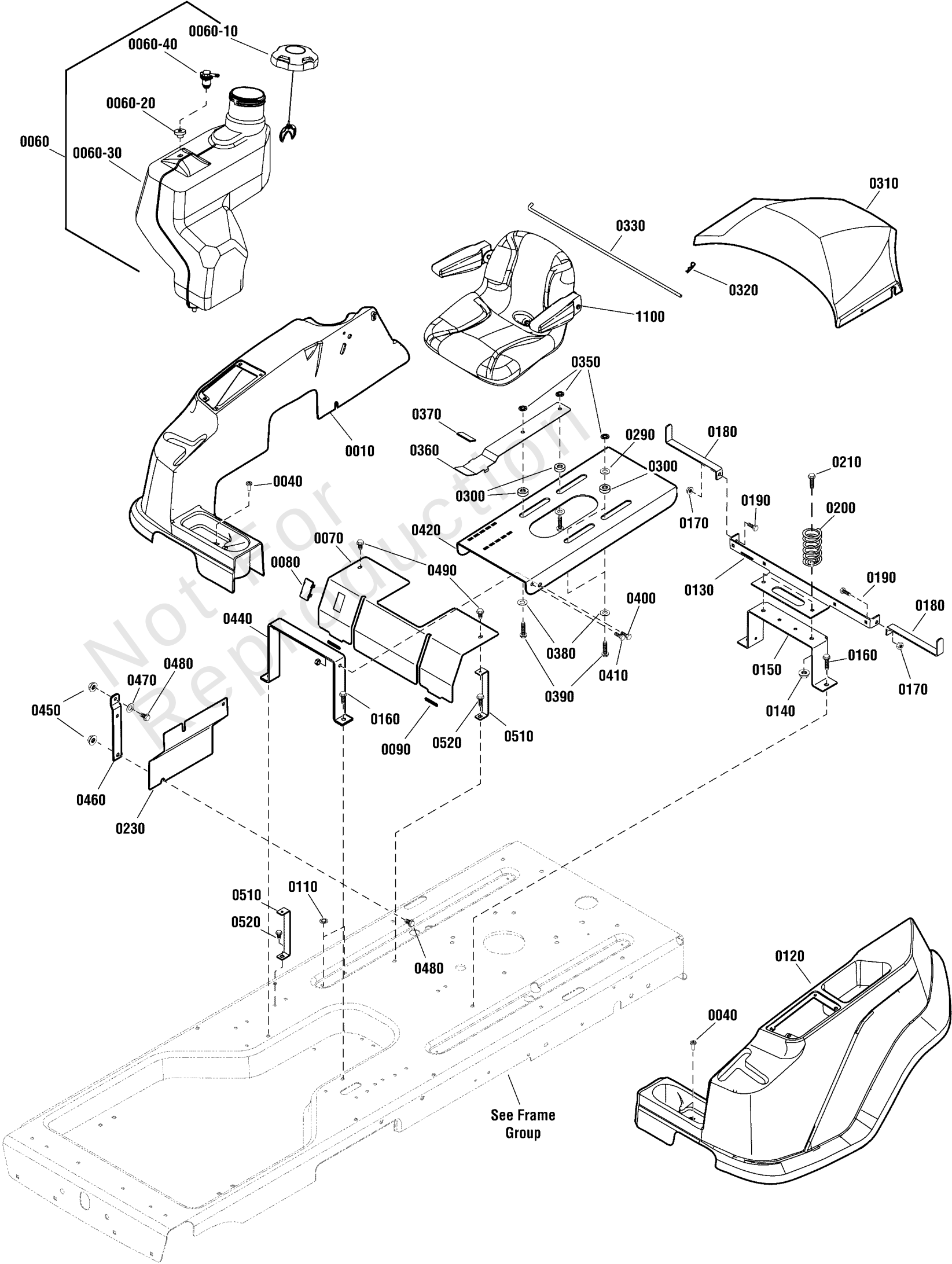
Parking Brake Group (2990151_2990182)

REF NO	PART NO	QTY	DESCRIPTION
0010	703872	1	SCREW
0020	7090517SM	2	FW, .438X1X.084 YZ
0030	7301074YP	1	LEVER, BRAKE, PARK
0040	7028036YP	1	SPRING
0060	7091299SM	1	NUT, Nylock, 3/8-16, GR5
0070	7103792YP	1	CABLE, Park Brake
0080	7091017YP	1	SCREW, FIL.HEAD
0090	7023655YP	1	LEVER, Throttle Control
0100	703460	1	NUT, Hex #8-32
0110	7090913SM	2	SCREW, Self Tapping, Torx, #10C x 1/2
0120	7301075BMYP	1	BRACKET, Lever, Park Brake
0130	7091584SM	2	NUT, Serrated Flange, 1/4-20, GR5
0140	703586	2	TIE, SELF LOCKING
0150	7301086BMYP	1	BRACKET, Cable, Park Brake
0160	703338	2	BOLT,1/4-20X5/8
0170	7091594SM	2	COTTER PIN, 1/2 SELF, -(Use on 20 & 22 Gross HP Models)
0170	7034162YP	2	COTTER PIN, 5/16 -(Use on 26 Gross HP Models)
0180	703590	2	WASHER, FLAT, .406 -(Use on 20 & 22 Gross HP Models)
0180	703350	2	WASHER -(Use on 26 Gross HP Models)
0190	7103436YP	1	ROD, Park Brake, Without Pin -(Use on 20 & 22 Gross HP Models)
0190	7400308YP	1	ROD, Park Brake, With Pin -(Use on 26 Gross HP Models)
0200	7301092BMYP	2	TAB, Spring, Park Brake
0210	B4300GS	2	SCREW, Hex Head, Taptite, 1/4-20 x 1/2
0220	703144	2	SPRING

Seat, Body & Fuel Tank Group (2991188_2991189)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 2691155-00



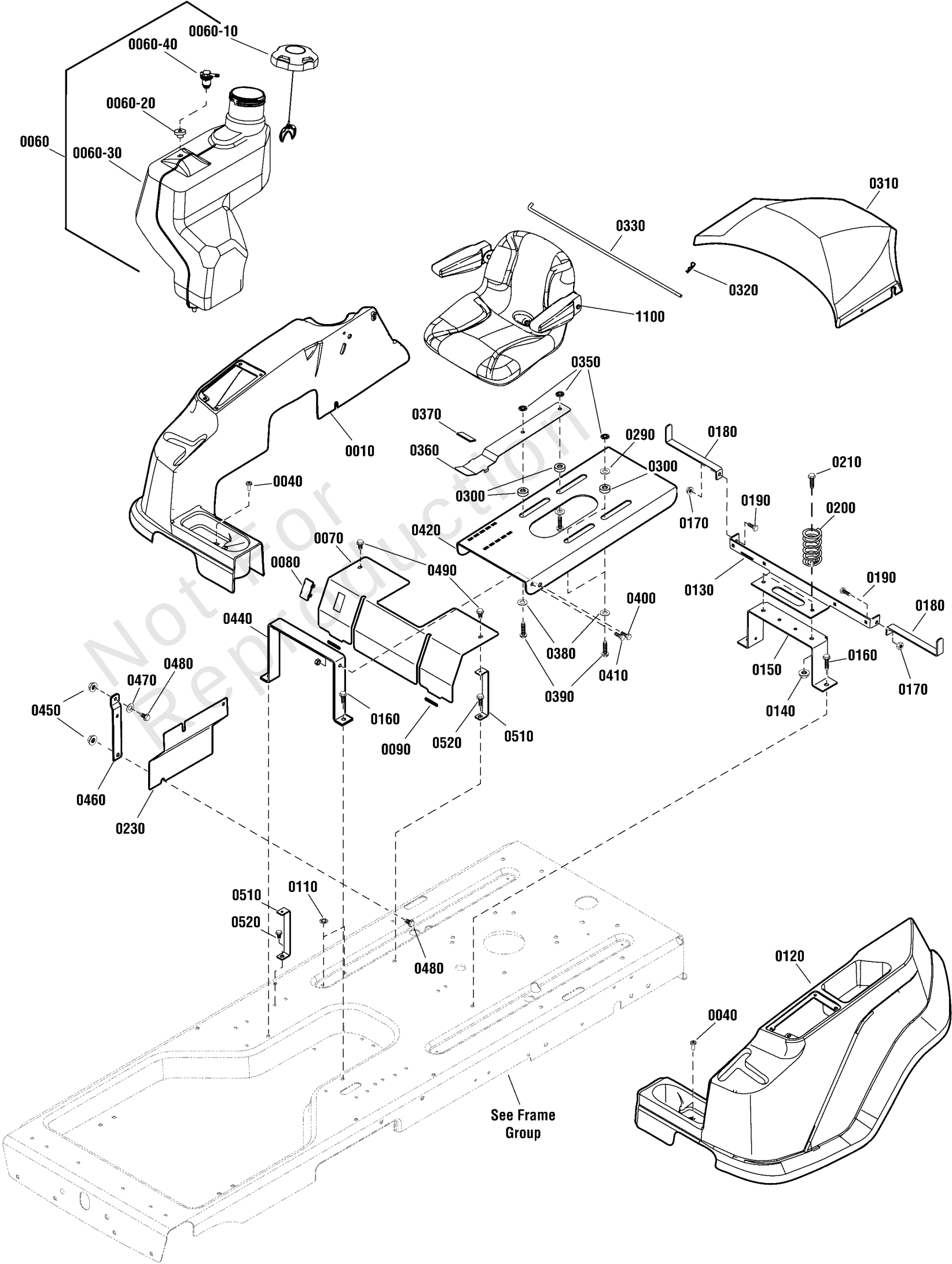
Seat, Body & Fuel Tank Group (2991188_2991189)

REF NO	PART NO	QTY	DESCRIPTION
0010	7103775YP	1	FENDER, RH
0040	7091246YP	2	SCREW, 1/4-20 x 3/4, Pan Head Torx
0060	1753791YP	1	FUEL TANK ASSEMBLY
0060-10	1715917SM	1	CAP, Fuel Tank
0060-20	1726400SM	1	BUSHING, Fuel Tank
0060-30	-----	1	TANK, Fuel
0060-40	7103536YP	1	ELBOW ASSEMBLY, Pickup Tube
0070	7301216BZYP	1	COVER, Battery
0080	1722611SM	1	PLUG-HOLE BLACK
0090	7104514YP	2	STRIP, Trim
0110	7013847YP	2	RETAINER, Bolt, 3/8
0120	7103776YP	1	FENDER, LH
0130	7301107BMYP	1	BRACKET, Support, Seat & Fender
0140	703164	4	NUT
0150	7043316BMYP	1	SEAT SUPPORT BRACKET
0160	703949	4	SCREW, 5/16-18.625
0170	703902	2	NUT, HEX, 5/16-18
0180	7301101BMYP	2	BRACKET, Support, Fender
0190	703570	2	CAPSCREW, Hex Head, 5/16-18 x 1 1/4
0200	7103425YP	2	SPRING, Compression, 3-5/8"
0210	703410	2	BOLT, 5/16-18X1
0230	7301126BMYP	1	PLATE, Side, RH
0290	7011763SM	2	WASHER, Fender, 5/16 -(Used on 22 & 26 Gross HP Models)
0300	7103920YP	4	SPACER, Seat -(Used on 22 & 26 Gross HP Models)
0310	7103777YP	1	COVER, Engine
0320	1722460SM	1	HAIRPIN, 1.19"
0330	7103998YP	1	ROD, Pivot, Hood
0350	703297	4	RETAINER, GR5, 5/16 -(Used on 22 & 26 Gross HP Models)
0360	7103673BMYP	1	LATCH, Seat -(Used on 22 & 26 Gross HP Models)
0370	885215YP	1	LEVER COVER, Seat Adjustment -(Used on 22 & 26 Gross HP Models)
0380	703298	2	WASHER, 5/16
0390	1933689SM	2	SCREW, 5/16-18 x 1-1/2, Hex Flange, Whiz Lock
0400	703839	2	BOLT, 5/16-18X.75
0410	7091198SM	2	SCREW, Self Tapping, 3/8C x 5/8
0420	7301095BMYP	1	PLATE, Seat -(Used on 22 & 26 Gross HP Models)
0440	7301070BMYP	1	BRACKET, Seat
0450	703333	3	NUT, 3/8-16
0460	7301110BMYP	1	BRACKET, Support, Fuel Tank
0470	017X47MA	1	WASHER, Flat
0480	703237	3	CAPSCREW, 3/8-16X.75
0490	B4300GS	2	SCREW, Hex Head, Taptite, 1/4-20 x 1/2
0510	7301217BZYP	2	BRACKET, Battery Cover
0520	025X15MA	2	SCREW, Hex Washer Head, Thread Roll, 3/8-16 x 3/4
0530	7300057SM	1	PLATE, Seat -(Used on 20 Gross HP Models)
0540	1752056YP	2	KNOB, Wing -(Used on 20 Gross HP Models)

Seat, Body & Fuel Tank Group (2991188_2991189)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 2691155-00



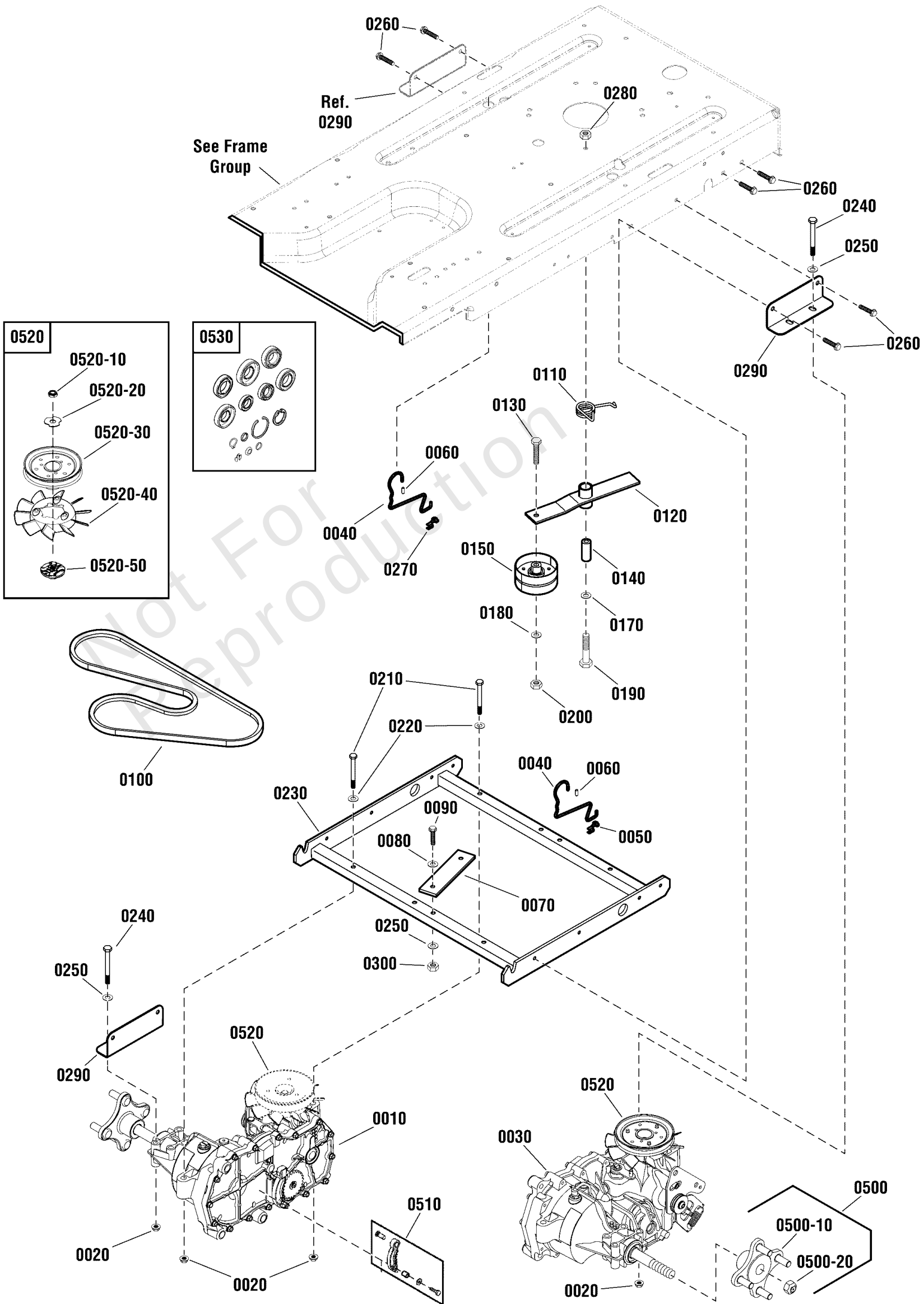
Seat, Body & Fuel Tank Group (2991188_2991189)

REF NO	PART NO	QTY	DESCRIPTION
0550	703116	2	LCKWSHR -(Used on 20 Gross HP Models)
0560	7028620SM	2	SPACER, .34 ID x 5/8 OD x .31" -(Used on 20 Gross HP Models)
1100	1754218YP	1	SEAT, With Armrests
1100	1754213YP	1	SEAT, 15" -(Used on 2691414-00)
1110	1761409YP	2	KNOB, Adjuster, Arm Rest -(Not Shown)

Transaxle Group (2990137)

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 2691155-00



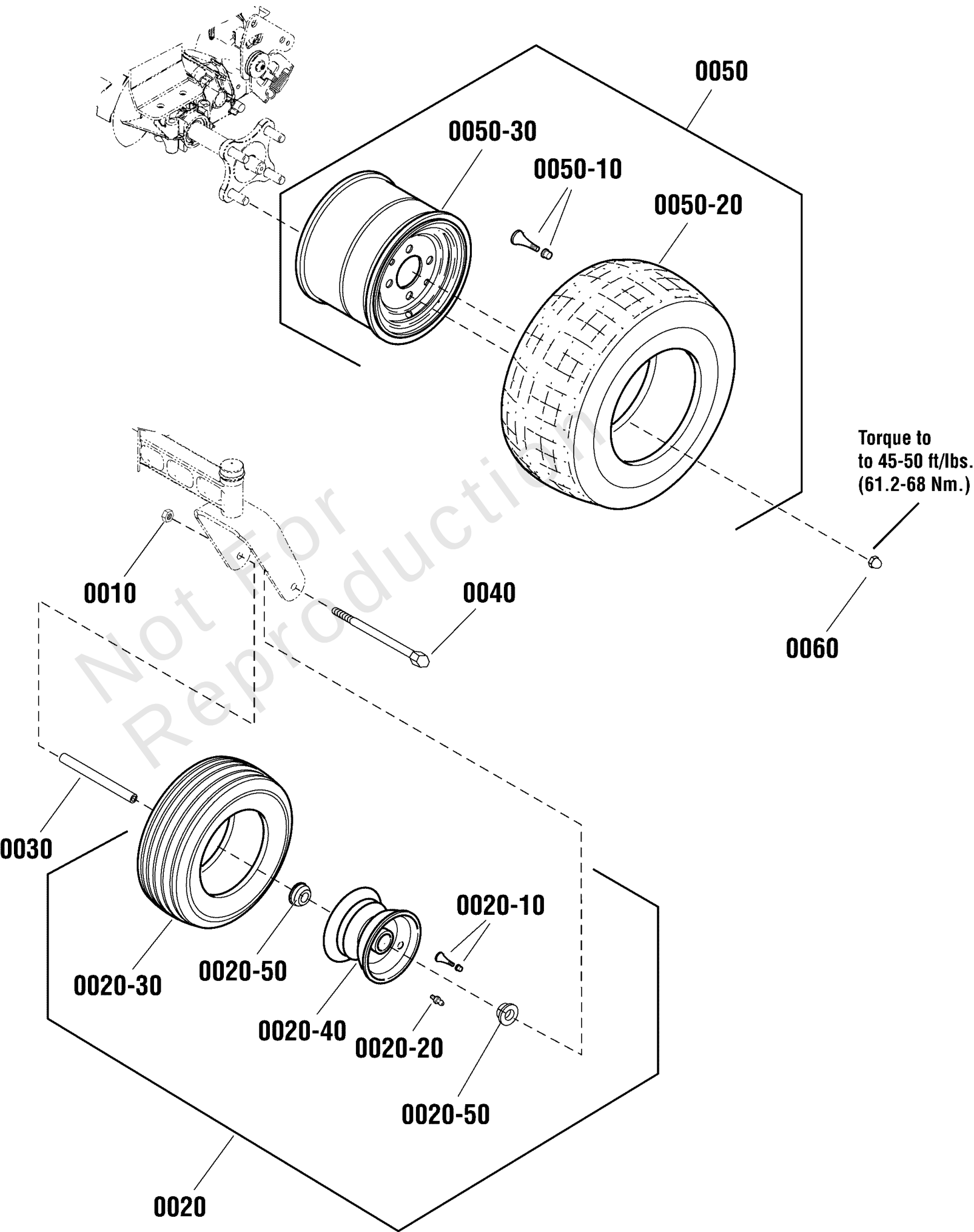
Transaxle Group (2990137)

REF NO	PART NO	QTY	DESCRIPTION
0010	7104657YP	1	TRANSAXLE, EZT, RH -(ZC-DUBB-2ADC-1DPX)
0020	015X88MA	8	NUT, Hex Flange, Center Lock, 5/16-18
0030	7104656YP	1	* TRANSAXLE, EZT, Hydro-Gear, LH -(ZC-AUBB-2ADB-1DPX)
0040	7103512YP	2	ROD, Roll Release
0050	1725550SM	1	CLIP, Rod End Clevis, LH
0060	7103537YP	2	CAP, Vinyl
0070	7104674YP	1	RUBBER, Anti-Rotation
0080	7011763SM	1	WASHER, Fender, 5/16
0090	1922127SM	1	SCREW, Hex Head Cap, 5/16-18 x 1 3/4
0100	7100102SM	1	V-BELT, Hydro Drive
0110	7044760SM	1	SPRING, Torsion, RH
0120	7400208BMYP	1	IDLER, Hydro
0130	703589	1	CAPSCREW, 3/8-16X2
0140	7200034SM	1	SPACER, Hydro Idler
0150	7100103SM	1	IDLER, Backside
0170	7091587SM	1	WASHER, Flat
0180	703590	1	WASHER, FLAT, .406
0190	703794	1	CAPSCREW, Hex Head, 1/2-13 x 2-1/2, GR5
0200	703347	1	NUT, 3/8-16
0210	703870	4	CAPSCREW, 5/16-18X3
0220	7015686SM	4	WASHER, Shim
0230	7400288BMYP	1	SUPPORT, Transaxle
0240	703869	4	CAPSCREW, 5/16-18X2.75
0250	703350	5	WASHER
0260	703228	8	SCREW, 5/16-18 X .75
0270	1717024SM	1	CLIP, Rod End Clevis, RH
0280	703894	1	NUT, CNTR LCK, 1/2-13
0290	7300000BMYP	2	BRACKET, TRANSAXLE
0300	703164	1	NUT
0500	7600158	2	KIT, Hub Replacement -(Includes Ref. Nos. 0500-10 & 0500-20)
0500-10	-----	2	HUB, EZT Transmission -(Includes Ref. Nos. 0500-10 & 0500-20)
0500-20	-----	2	NUT, EZT Transmission
0510	1728075SM	1	ASSEMBLY, Parking Brake Arm, Transmission
0520	7600157YP	1	KIT, Fan & Pulley, EZT
0520-10	44133	1	** NUT, 1/2-20 Jam w/Patch
0520-20	51523	1	** WASHER, Slotted
0520-30	52364	1	** PULLEY, 4-1/2"
0520-40	53352	1	** FAN, 6.0 Inch (10 Blade)
0520-50	52366	1	** HUB, Pulley, 1.56
0530	1728060SM	1	KIT, Hydro Seal

Footnotes:

NOTE ** Hydro Gear part number

Note* See your local authorized dealership for parts and warranty or contact Hydro Gear at www.hydro-gear.com/Support/NorthAmerica.aspx (U.S. 1-877-728-7410 Int'l 32 (0) 12 670 631)



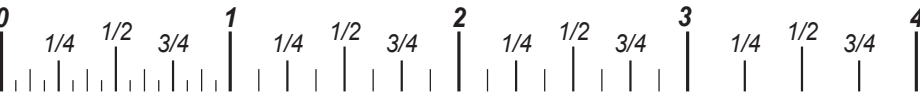
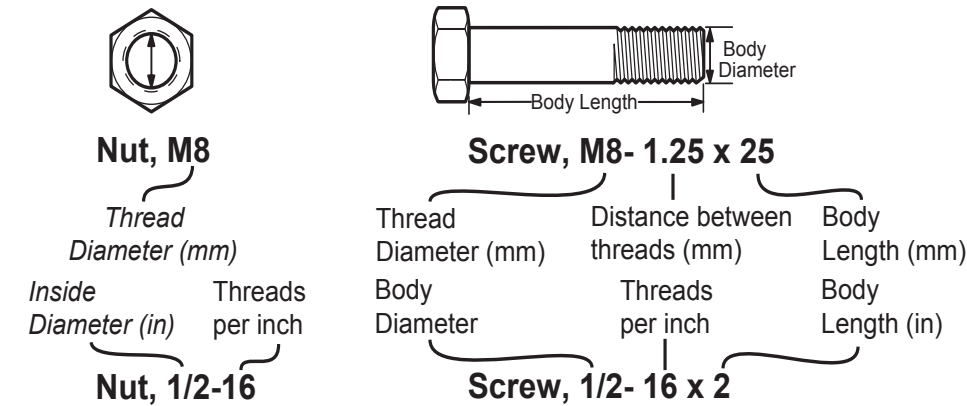
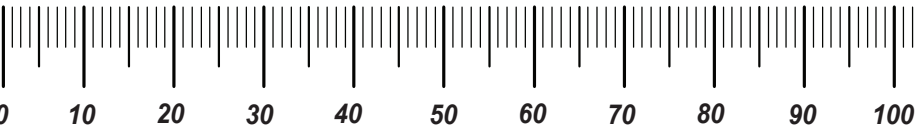
Wheels & Tires Group (2990157_7501567)

REF NO	PART NO	QTY	DESCRIPTION
0010	7090839SM	2	NUT, Hex Center Lock, 7/16C GR5
0020	1734013SM	2	WHEEL & TIRE ASSY
0020-10	2172353SM	1	VALVE STEM & CAP
0020-20	7104428YP	1	FITTING, Grease
0020-30	1734875SM	1	TIRE, 11 x 4.00 - 5
0020-40	-----	1	RIM, Wheel, Front
0020-50	1739281YP	2	BUSHING
0030	1734841SM	2	SPACER - CASTER
0040	7091772SM	2	HHCS, 7/16C X6 GR5 YZ
0050	7104645YP	2	WHEEL & TIRE ASSY, 18 x 8.50-8, K500, Rear -(Use on 20 & 22 Gross HP Models)
0050	7103403YP	2	WHEEL & TIRE ASSEMBLY, 18-9.50-8, K500, Rear -(Use on 26 Gross HP Models)
0050-10	7012234SM	1	VALVE STEM & CAP
0050-20	7072705YP	1	TIRE, 18 x 8.50 x 8 K500 Tread -(Use on 20 & 22 Gross HP Models)
0050-20	7072706YP	2	TIRE, 18 x 9.50 -(Use on 26 Gross HP Models)
0050-30	-----	1	RIM, Wheel, Rear
0060	7027192SM	8	LUG NUT, 1/2-20

Hardware Identification & Torque Specifications

Torque Specification Chart								
FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)								
Property Class	 Class 5.6		 Class 8.8		 Class 10.9		 Class 12.9	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	5.97	8.10	7.15	9.7
M6	44.64	4.3	7.3	9.9	10.3	14	12.1	16.5
M7	5.2	7.1	12.1	16.5	16.9	23	19.9	27
M8	7.7	10.5	17.7	24	25	34	29	40
M10	15	21	35	48	50	67	59	81
M12	26	36	61	83	86.2	117	103	140
M14	42	58	101	132	136	185	162	220
M16	64	88	147	200	210	285	250	340
M18	89	121	202	275	287	390	346	470
M20	126	171	290	390	405	550	486	660
M22	169	230	390	530	559	745	656	890
M24	217	295	497	375	708	960	840	1140
M27	320	435	733	995	1032	1400	1239	1680
M30	435	590	995	1350	1401	1900	1681	2280
M33	590	800	1349	1830	1902	2580	2278	3090
M36	759	1030	1740	2360	2441	3310	2935	3980
M39	988	1340	2249	3050	3163	4290	3798	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

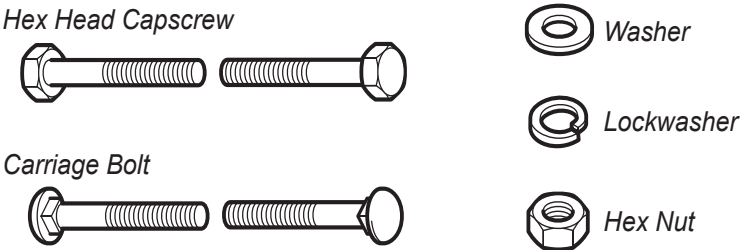
When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	 SAE Grade 2		 SAE Grade 5		 SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	29	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide

 1/4" Bolt or Nut Wrench—7/16"	 5/16" Bolt or Nut Wrench—1/2"	 3/8" Bolt or Nut Wrench—9/16"	 7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"	 1/2" Bolt or Nut Wrench—3/4"
M6 Bolt or Nut Wrench—10mm	M8 Bolt or Nut Wrench—13mm	M10 Bolt or Nut Wrench—17mm	M12 Bolt or Nut Wrench—19mm	M14 Bolt or Nut Wrench—22mm

VICTA