

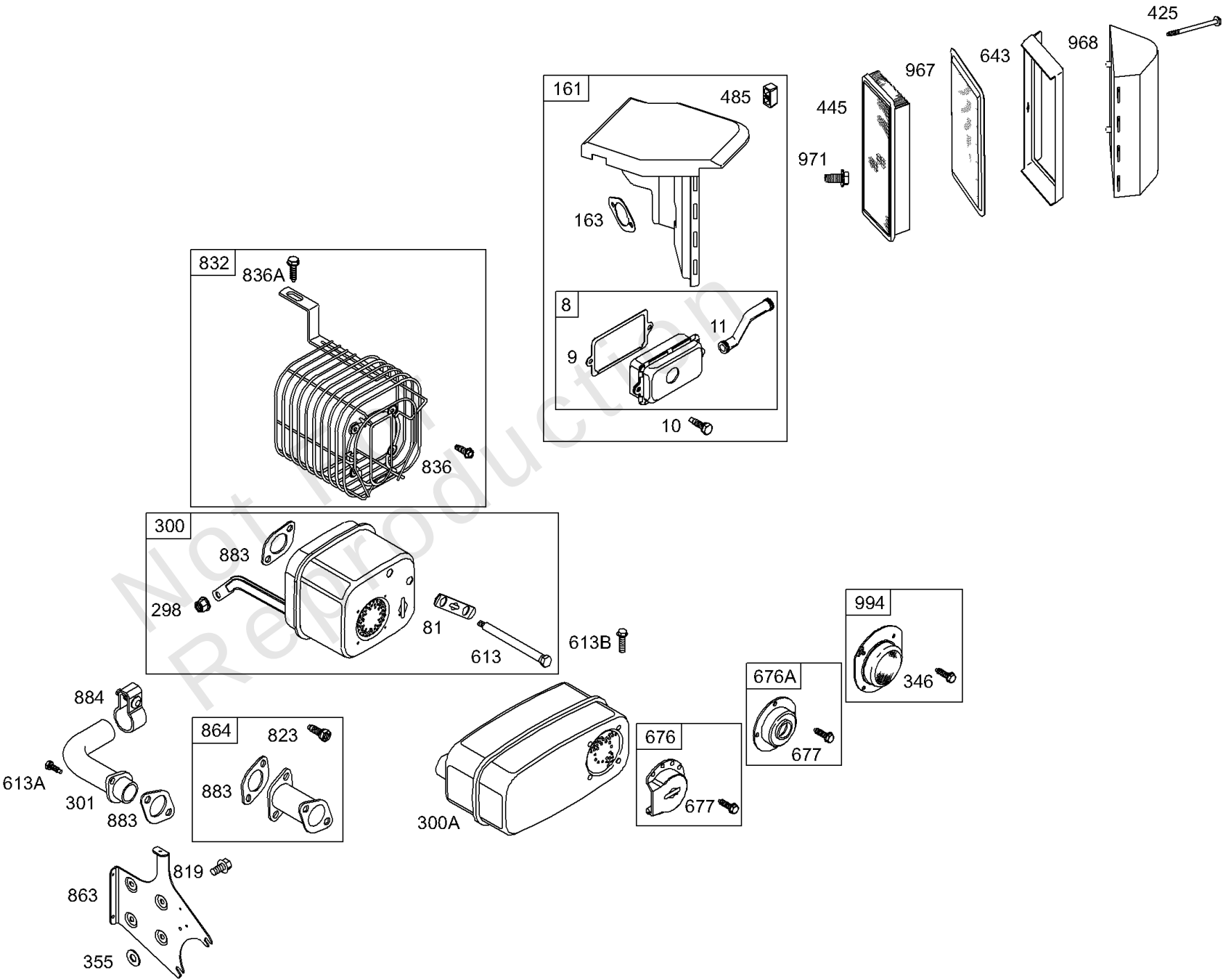


Parts Manual

Mfg. No: 256422-1015-E2

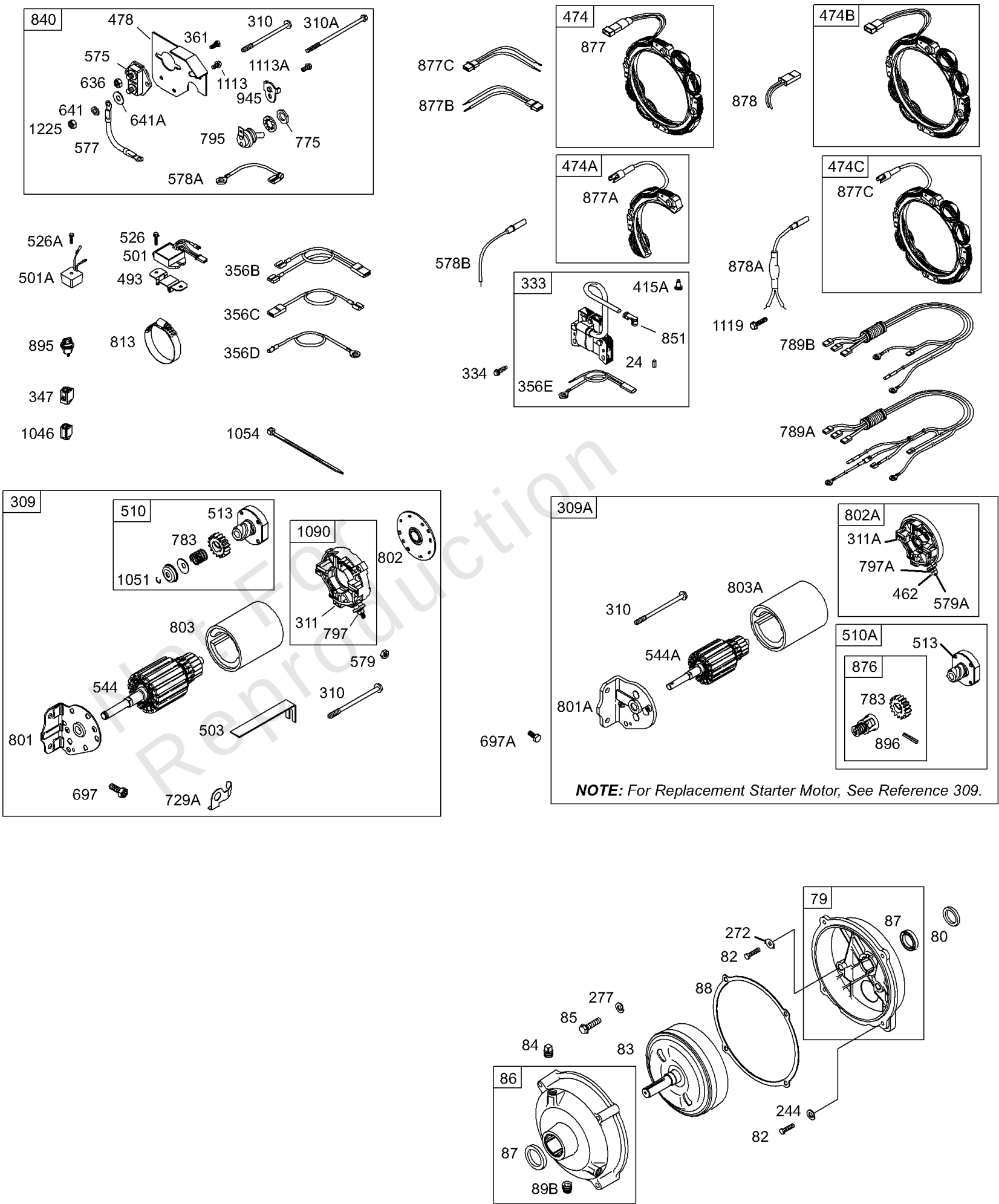
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Not For
Reproduction



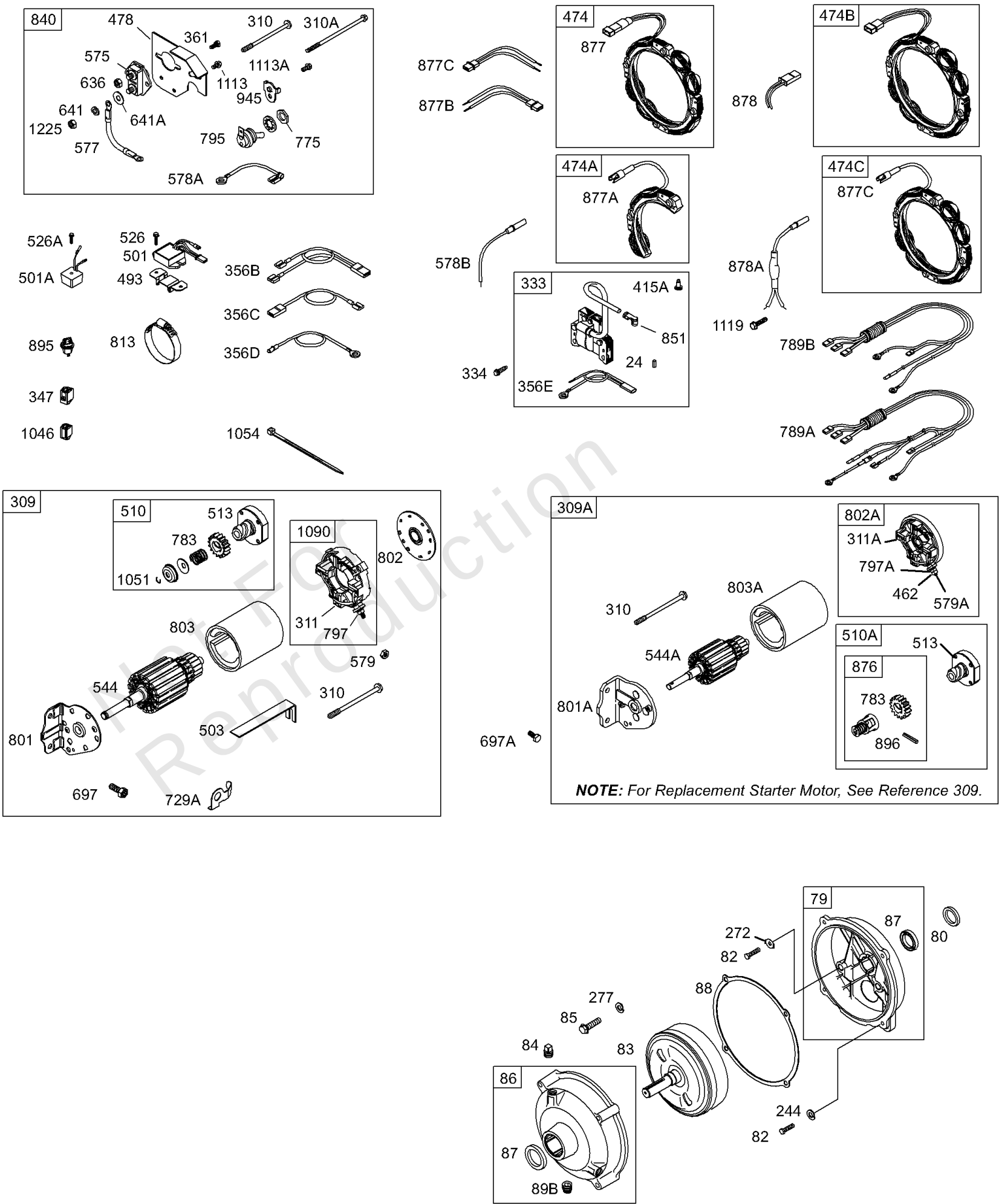
Air Cleaner, Muffler

REF NO	PART NO	QTY	DESCRIPTION
8	498038		BREATHER ASSEMBLY -Used After Code Date 95010100
9	27803S		GASKET, Breather
10	691666		SCREW -(Breather Assembly)
11	281426		TUBE, Breather -Used Before Code Date 95010200
11	691907		TUBE, Breather -Used After Code Date 95010100
81	691178		LOCK, Muffler Screw
161	498544		BASE, Air Cleaner -(Metal)
163	692277		GASKET, Air Cleaner -(Air Cleaner)
298	691105		LOCKNUT -(Muffler and Elbow)
300	497470		MUFFLER
300A	498984S		MUFFLER
301	692956		ADAPTER, Muffler
346	690661		SCREW -(Spark Arrestor)
355	690310		WASHER -(Muffler Bracket)
425	691671		SCREW -(Air Cleaner Cover)
445	691643		FILTER, A/C Cartridge
485	692295		KNOB, Air Cleaner Cover
613	691416		SCREW -(Muffler)
613A	691058		SCREW -(Muffler)
613B	690297		SCREW -(Muffler)
643	691926		RETAINER, Air Filter
676	393761		DEFLECTOR, Muffler -(Side Outlet)
676A	396903		DEFLECTOR, Muffler
677	690661		SCREW -(Muffler Deflector)
819	690661		SCREW -(Muffler Bracket)
823	690363		SCREW -(Muffler Adapter)
832	691404		GUARD, Muffler
836	690367		SCREW -(Muffler Guard) (9/16)
836A	692198		SCREW -(Muffler Guard) (7/16)
863	692865		BRACKET, Muffler
864	497469		ADAPTER, Muffler
883	692236		GASKET, Exhaust
967	492889		FILTER, Pre Cleaner
968	691925		COVER, Air Cleaner
971	691003		SCREW -(Air Cleaner Base to Carburetor)
994	392390		ARRESTOR, Spark



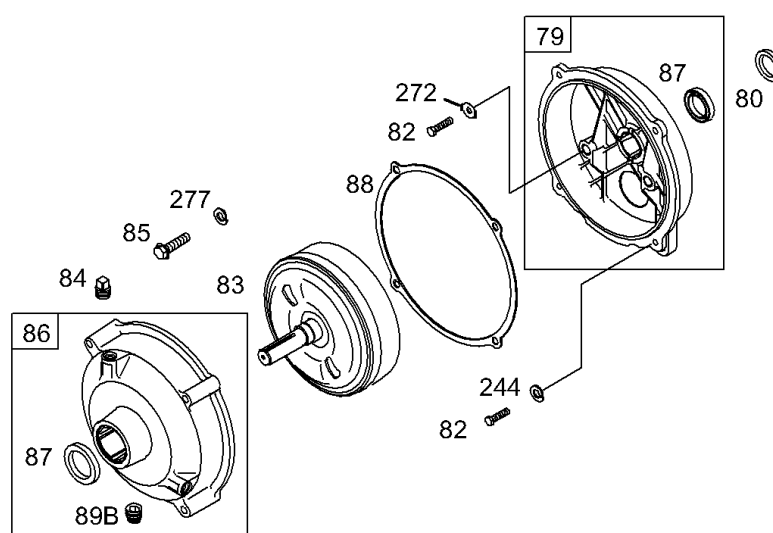
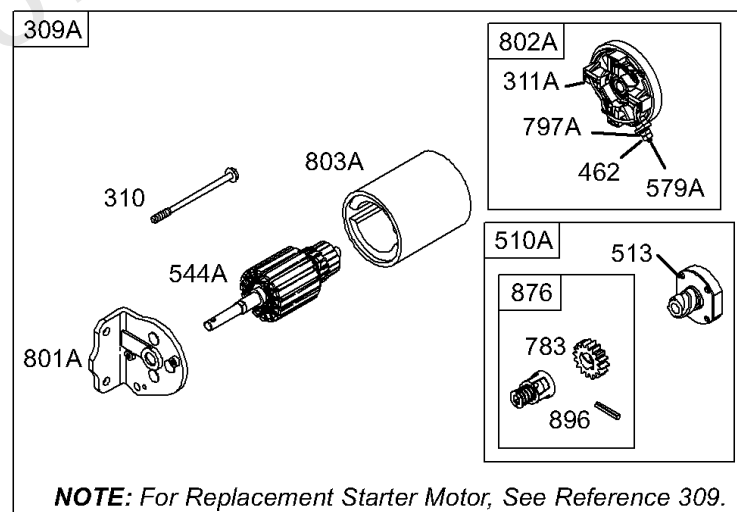
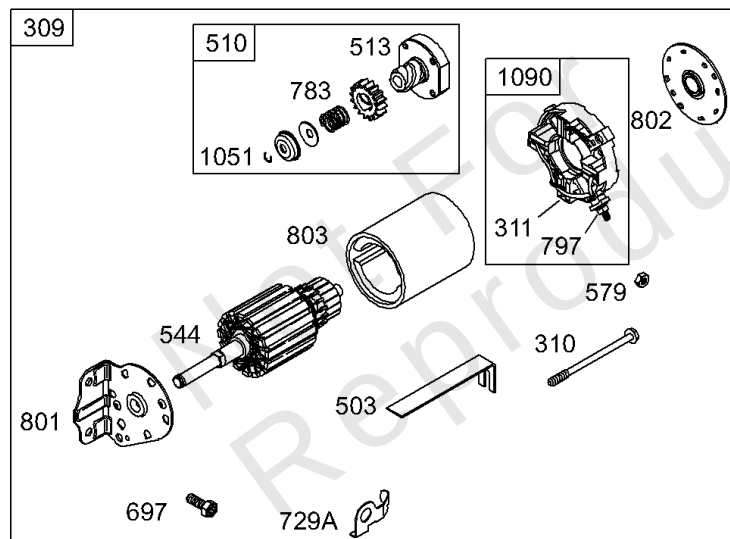
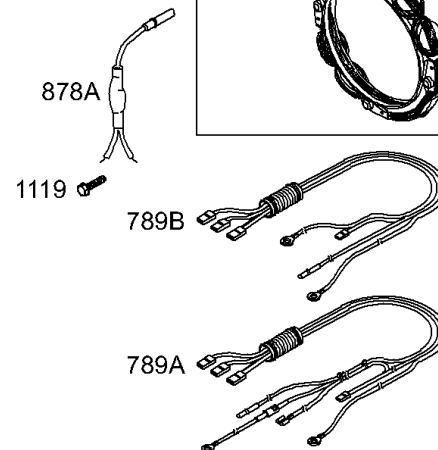
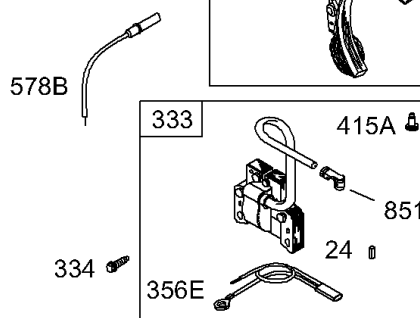
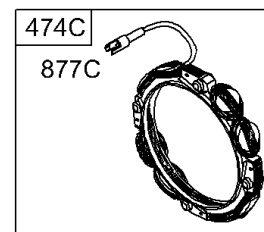
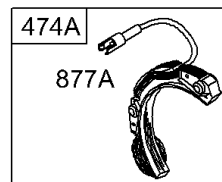
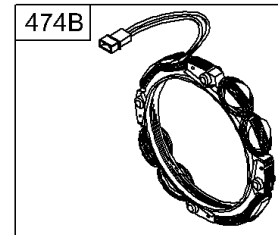
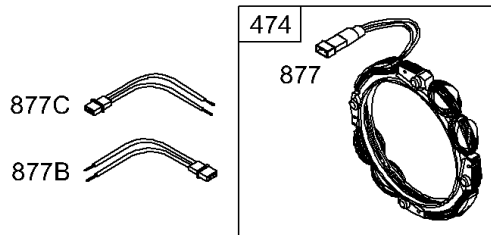
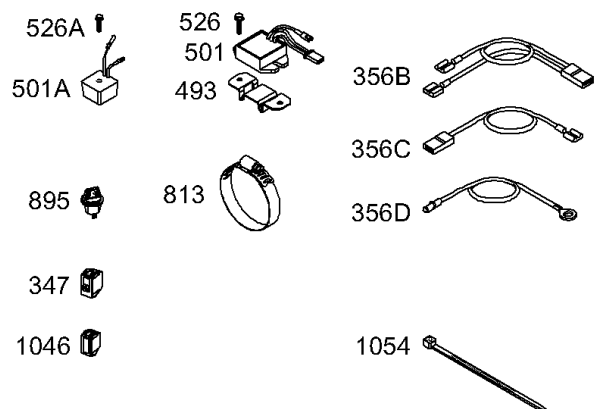
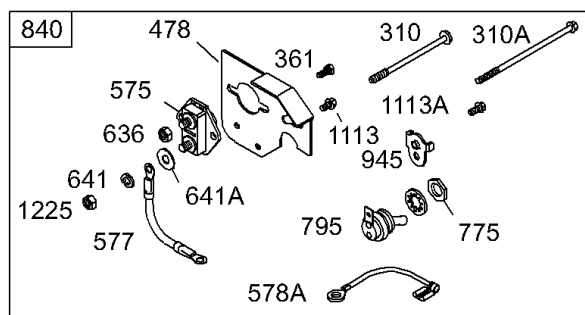
Alternator, Electric Starter, Gear Reducer

REF NO	PART NO	QTY	DESCRIPTION
24	222698S		KEY, Flywheel
79	690614		CASE, Gear Reduction
80	691603		GASKET, Gear Case
82	690287		SCREW -(Gear Reduction Case)
83	690387		SHAFT, Auxiliary Drive
84	691121		PLUG-BREATHER
85	691076		SCREW -(Gear Cover to Gear Reduction Case)
86	690613		COVER, Gear
87	391086S		SEAL, Oil
88	691601		GASKET, Gear Cover/Housing
89B	690283		PLUG, Oil -(1/8 Standard)
244	691075		WASHER -(Gear Reduction Case)
272	691168		LOCK, Screw Head -(Gear Reduction Case)
277	691075		WASHER -(Gear Case To Gear Reduction)
309	499521		MOTOR, Starter -(4 3/8 Housing)
309	693054		MOTOR, Starter -(3 5/8) (Aluminum Ring Gear)
309A	-----		Motor-Starter -(For Replacement Starter Motor, Order Reference 309)
310	691263		BOLT -(Starter Motor) (4 3/8 Housing)
310A	690323		SCREW -(Starter Motor) (3 5/8" Housing Length)
311	497608		SET, Brush
311A	395538		SET, Brush -(3-5/8 And 4 3/8 Housing Lengths)
333	398811		ARMATURE, Magneto -(Magnetron Ignition)
334	691061		SCREW -(Magneto Armature)
347	495098S		SWITCH, Rocker
356B	491391		WIRE, Stop -(2 Wires, 5-33/64 And 15-23/32)(Snap Connect Insulated Female Blade Terminal, And 2 Push-On Female Blade Terminals)
356D	692149		WIRE, Stop -(1 Wire, 7-1/4)(Ring Terminal, And Snap Connect Insulated PinSocket)
356E	398808		WIRE, Stop -(Cut To Required Length)
361	691681		SCREW -(Starting Switch)
415A	692882		PLUG
462	690288		WASHER -(Starter Cable)
474	691063		ALTERNATOR -(Dual Circuit)
474A	691953		ALTERNATOR -(DC Only)
474B	691064		ALTERNATOR -(10 Amp Regulated)
474C	691065		ALTERNATOR -(Tri Circuit)



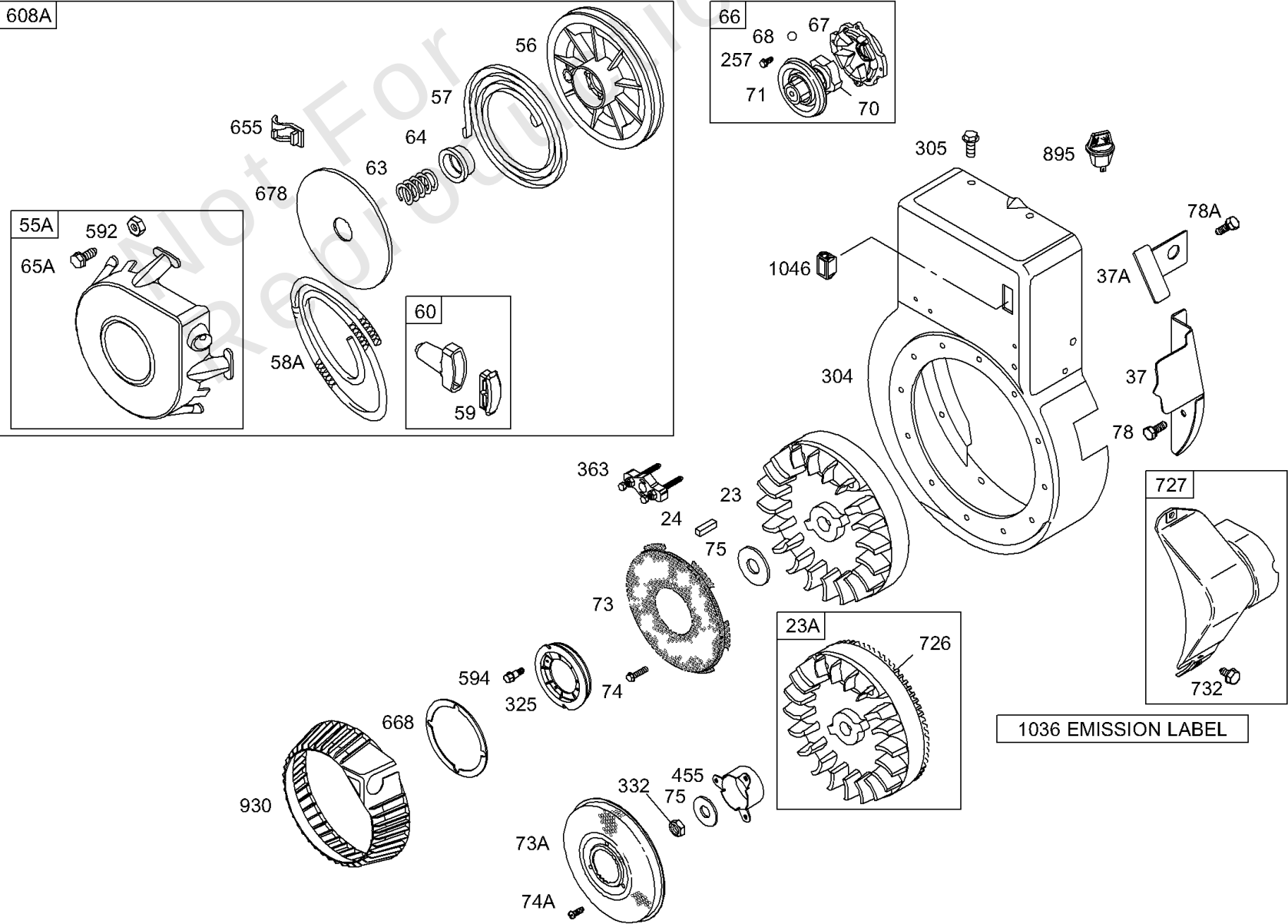
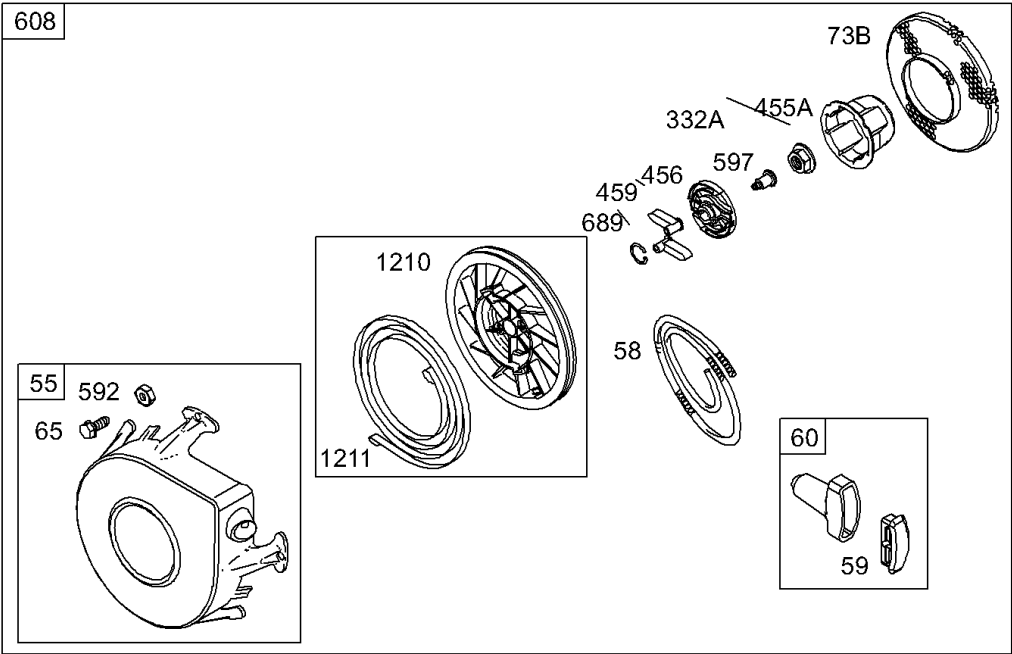
Alternator, Electric Starter, Gear Reducer

REF NO	PART NO	QTY	DESCRIPTION
478	395410		KIT, Panel
493	691177		BRACKET, Mounting
501	691185		REGULATOR -(16 Amp Regulated)
501A	691188		REGULATOR -(9 Amp Regulated)
503	691532		STRAP, Starter
510	497606		DRIVE, Starter
510A	495878		DRIVE, Starter -(4 3/8 Housing)
513	692024		CLUTCH, Drive
526	690297		SCREW -(Regulator) (5/8)
526A	690326		SCREW -(Regulator) (1 1/4" Long)
544	692034		ARMATURE, Starter -(3 5/8 Housing)
544A	490309		ARMATURE, Starter -(4 3/8 Housing)
544A	390837		ARMATURE, Starter -(3 5/8 Housing)
575	692303		SWITCH-STARTING
577	690630		CABLE, Starter
578A	690647		WIRE ASSEMBLY -(1 Wire, 23)(Insulated-Support Ring Terminal, And Push-OnInsulated-Support Female Blade Terminal)
578B	692306		WIRE ASSEMBLY -(1 Wire, 48-1/2" Long)(Snap Connect Female Pin Socket, And Bare WireEnd)
579	691029		NUT -(Starter Cable)
579A	691626		NUT -(Starter Cable)
636	691029		NUT -(Starting Switch)
641	691075		WASHER -(Starting Switch) (Lock)
641A	690282		WASHER -(Starting Switch) (Flat Washer)
697	690372		SCREW -(Drive Cap)
697A	691058		SCREW -(Drive Cap)
729A	691336		CLIP, Wire
775	690315		NUT -(Toggle Switch)
783	693059		GEAR, Pinion -(Aluminum Ring Gear Only)
789A	691402		HARNESS, Wiring
795	496590		SWITCH, Toggle
797	693167		NUT -(Brush Retainer)
797A	691626		NUT -(Brush Retainer)
801	691429		CAP, Drive
801A	691283		CAP, Drive
802	691286		CAP, End
802A	494988		CAP, End -(4 3/8 Housing)



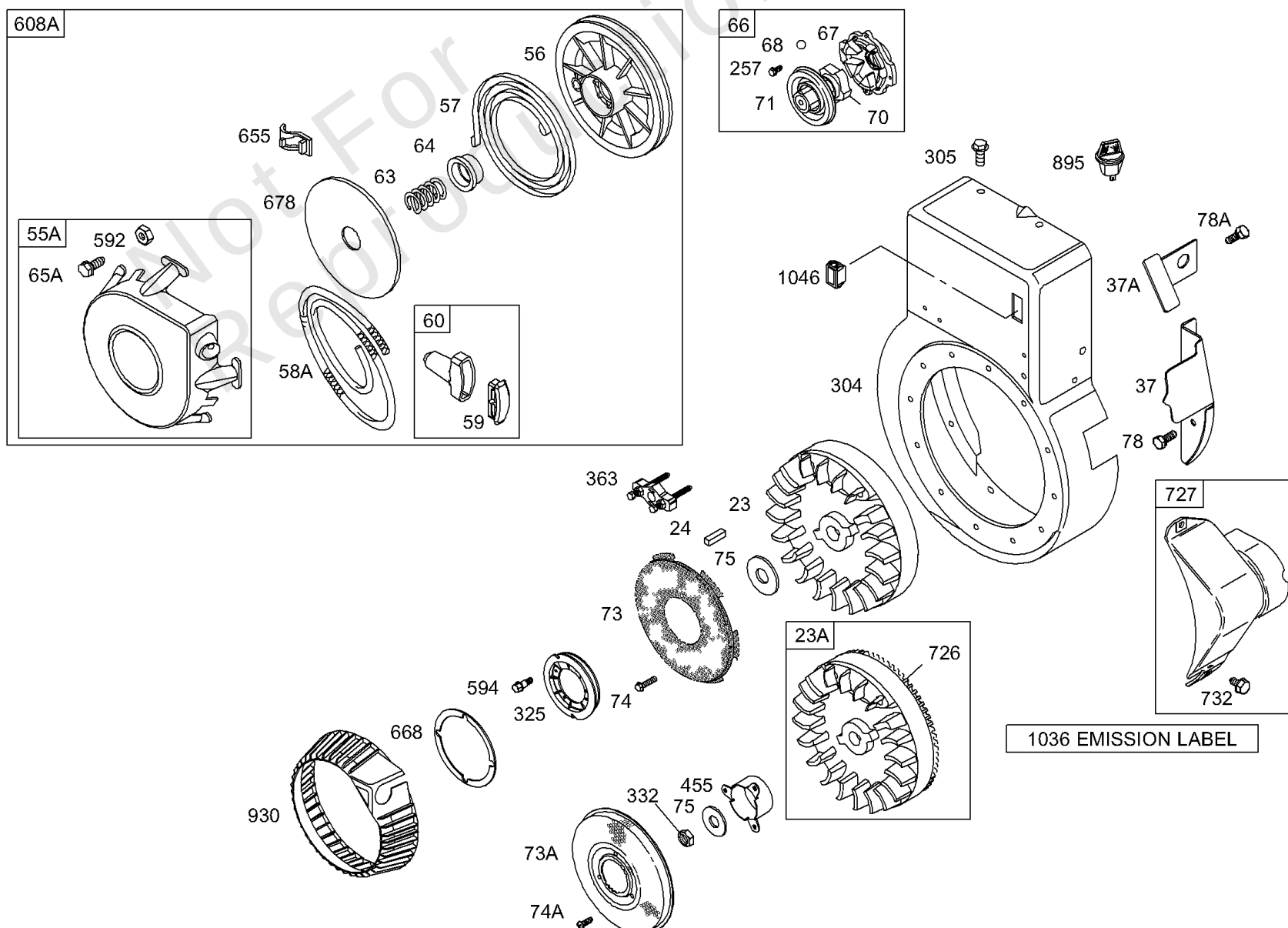
Alternator, Electric Starter, Gear Reducer

REF NO	PART NO	QTY	DESCRIPTION
802A	395537		CAP, End -(3 5/8 Housing)
803	693757		HOUSING, Starter -(3 5/8 Housing)
803A	494205		HOUSING, Starter -(4 3/8 Housing)
803A	398159		HOUSING, Starter -(3 5/8 Housing)
813	690635		CLAMP
840	395408		KIT, Panel -(Toggle Switch)
851	493880S		TERMINAL, Spark Plug
876	495877		DRIVE, Starter -(4 3/8 Housing)
877	393456		WIRE/CONNECTOR, Alternator
877A	393814		WIRE/CONNECTOR, Alternator -(10 Amp Regulated)
877C	393537		WIRE/CONNECTOR, Alternator -(Tri Circuit) (9 Amp)
877B	399916		WIRE/CONN-ALTERNATOR -(2 Wires, 7-53/64)(2 Bare Wire Ends, And Insulated Snap ConnectMale Pin Terminal)
878	691237		HARNESS, Alternator -(2 Wires, 48-1/2, And 48-1/2)(Snap Connect Female Pin Terminal,And 2 Bare Wire Ends)
878A	691955		HARNESS, Alternator
895	692309		SWITCH, Rotary
896	691641		PIN, Drive Retainer
945	223159		BRACKET, Starter Motor
1051	691265		RING, Retaining
1054	280275		TIE, Cable
1090	691293		RETAINER, Brush
1113	691681		SCREW -(Panel)
1113A	691693		SCREW -(Panel)
1119	691183		SCREW -(Alternator)
1225	691029		NUT -(Starting Switch)



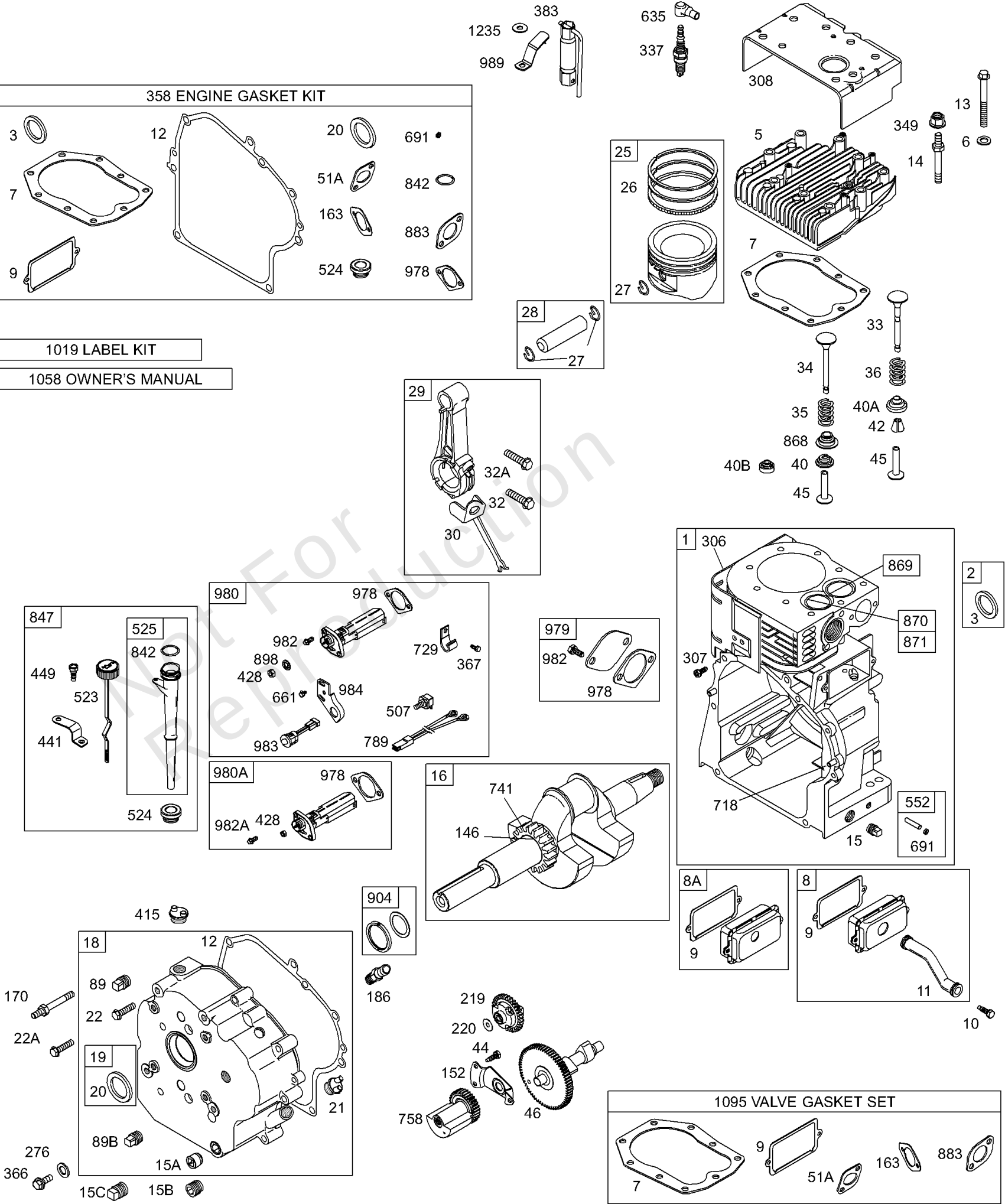
Blower Housing/Shrouds, Flywheel, Rewind

REF NO	PART NO	QTY	DESCRIPTION
23	690672		FLYWHEEL
23A	692048		FLYWHEEL
24	222698S		KEY, Flywheel
37	690490		GUARD-FLYWHEEL
37A	690488		GUARD, Flywheel
55	693904		HOUSING, Rewind Starter -Used After Code Date 98111500
55A	393576		HOUSING, Rewind Starter -Used Before Code Date 98111600
56	295871		PULLEY, Starter -(63 Rope) -Used Before Code Date 98111600
57	490179		SPRING-REWIND STR -Used Before Code Date 98111600
58	692188		ROPE, Starter -(63)
58A	695002		ROPE, Starter -(99)
58B	693389		ROPE, Starter -(Cut To Required Length) (70)
59	490653		INSERT, Grip
60	490652		GRIP-STARTER ROPE
63	690547		SPRING, Ratchet
64	691920		ADAPTER, Ratchet Spring
65	690759		SCREW -(Rewind Starter)
65A	690837		SCREW -(Rewind Starter)
66	399671		CLUTCH-STARTER -Used Before Code Date 99030100
67	394897		HOUSING, Clutch
68	691604		BALL, Clutch
70	691945		RATCHET-CLUTCH
71	691359		COVER, Ratchet
73	691754		SCREEN-ROTATING
73A	691748		SCREEN-ROTATING
73B	695160		SCREEN/CUP ASSEMBLY
73C	694020		SCREEN, Rotating -(Used With 99 Rope)
74	691627		SCREW -(Rotating Screen)
74A	691665		SCREW -(Rotating Screen)
75	690582		WASHER -(Flywheel)
78	690364		SCREW -(Flywheel Guard)
78A	691058		SCREW -(Flywheel Guard)
257	691660		SCREW -(Starter Clutch)
304	497591		HOUSING, Blower -(Black)
304	497474		HOUSING, Blower -(Red)
305	692198		SCREW -(Blower Housing)



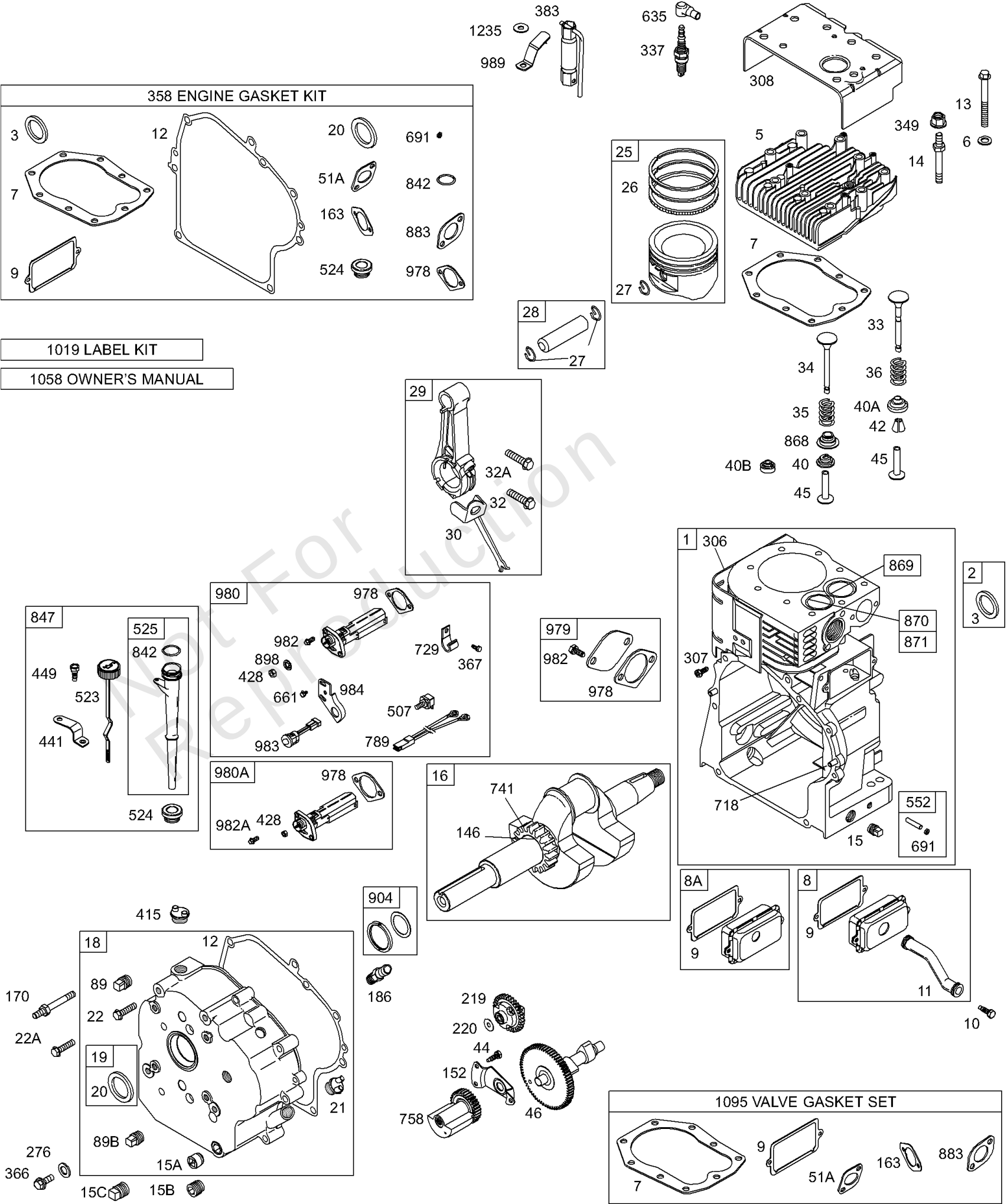
Blower Housing/Shrouds, Flywheel, Rewind

REF NO	PART NO	QTY	DESCRIPTION
325	691903		PULLEY, Rope Starter
332	690662		NUT -(Flywheel)
332A	693899		NUT -(Flywheel)
363	19203		PULLER, Flywheel
455	691173		CUP, Flywheel
455A	695160		SCREEN/CUP ASSEMBLY
455B	694017		CUP, Flywheel -(Used With 99 Rope)
456	692299		PLATE-PAWL FRICTION
459	281505S		PAWL-RATCHET
592	690800		NUT -(Rewind Starter)
594	691692		SCREW -(Rope Starter Pulley)
597	691696		SCREW -(Pawl Friction Plate)
608	693900		STARTER, Rewind -(63) -Used After Code Date 98111500
608A	390391		STARTER, Rewind -Used Before Code Date 98111600
655	691734		ANCHOR-REWIND SPRING
668	690500		SPACER
678	490817		SPACER-REWIND -(Rewind)
689	691855		SPRING-FRICTION
726	399676		GEAR, Ring -(Aluminum)
727	395405		COVER, Starter Drive
732	691097		SCREW -(Starter Drive Cover)
895	692309		SWITCH, Rotary
930	691904		GUARD, Rewind
1036	694324		LABEL, Emissions -Used After Code Date 98123100 -Used Before Code Date 99100100
1036	695698		LABEL, Emissions -Used After Code Date 00063000
1036	499359		LABEL, Emissions -Used Before Code Date 97052600
1036	695102		LABEL, Emissions -Used After Code Date 99093000 -Used Before Code Date 00070100
1036	499360		LABEL, Emissions -Used After Code Date 97052500 -Used Before Code Date 99010100
1210	697843		PULLEY/SPRING ASSEMBLY -(Pulley) -Used After Code Date 98111500
1211	697843		PULLEY/SPRING ASSEMBLY -(Spring) -Used After Code Date 98111500



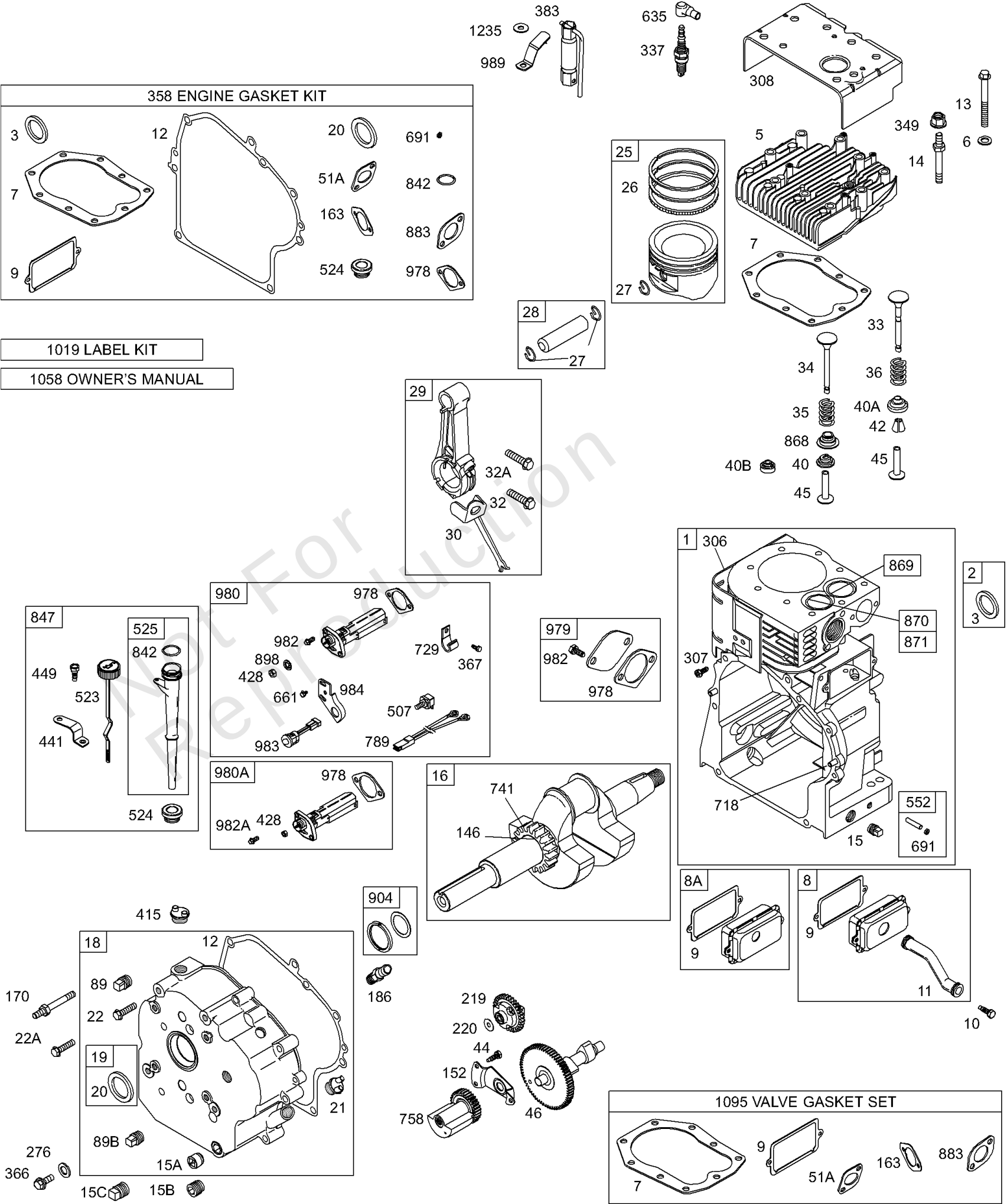
Cam, Crankcase Cover/Sump, Crankshaft, Cylinder, Head/Valves, Kits/Gasket Sets -

REF NO	PART NO	QTY	DESCRIPTION
1	497411		CYLINDER ASSY
2	399265		KIT, Bushing/Seal -(Magneto Side)
3	391086S		SEAL, Oil -(Magneto Side)
5	691154		HEAD, Cylinder
7	271866S		GASKET, Cylinder Head
8	498038		BREATHER ASSEMBLY -Used After Code Date 95010100
8A	495724		BREATHER ASSEMBLY -Used Before Code Date 95010200
9	27803S		GASKET, Breather
10	691666		SCREW -(Breather Assembly)
11	281426		TUBE, Breather -Used Before Code Date 95010200
11	691907		TUBE, Breather -Used After Code Date 95010100
12	272219		GASKET, Crankcase -(.005)
12	272220		GASKET, Crankcase -(.009)
12	692281		GASKET, Crankcase -(.015)(Standard)
13	690904		SCREW -(Cylinder Head)
14	691109		STUD -(Cylinder Head)
15	690289		PLUG, Oil Drain -(Magnetic)
15	690946		PLUG, Oil Drain
15A	691680		PLUG, Oil Drain -(Flush)
15B	690343		PLUG, Oil Drain -(Hex Head)
15C	691686		PLUG-OIL DRAIN
16	491644		CRANKSHAFT
18	496985		COVER, Crankcase
19	399264		KIT, Bushing/Seal -(PTO Side)
20	291675S		SEAL, Oil -(PTO Side)
21	281658S		CAP, Oil Fill
22	691625		SCREW -(Crankcase Cover/Sump)
22A	694966		SCREW -(Crankcase Cover/Sump) (2-1/8" Long)
25	499296		PISTON ASSEMBLY -(.030 Oversize)
25	499284		PISTON ASSEMBLY -(Standard)
25	499288		PISTON ASSEMBLY -(.010 Oversize)
25	499292		PISTON ASSEMBLY -(.020 Oversize)
26	495855		SET, Ring -(.030 Oversize)
26	495851		SET, Ring -(.020 Oversize)



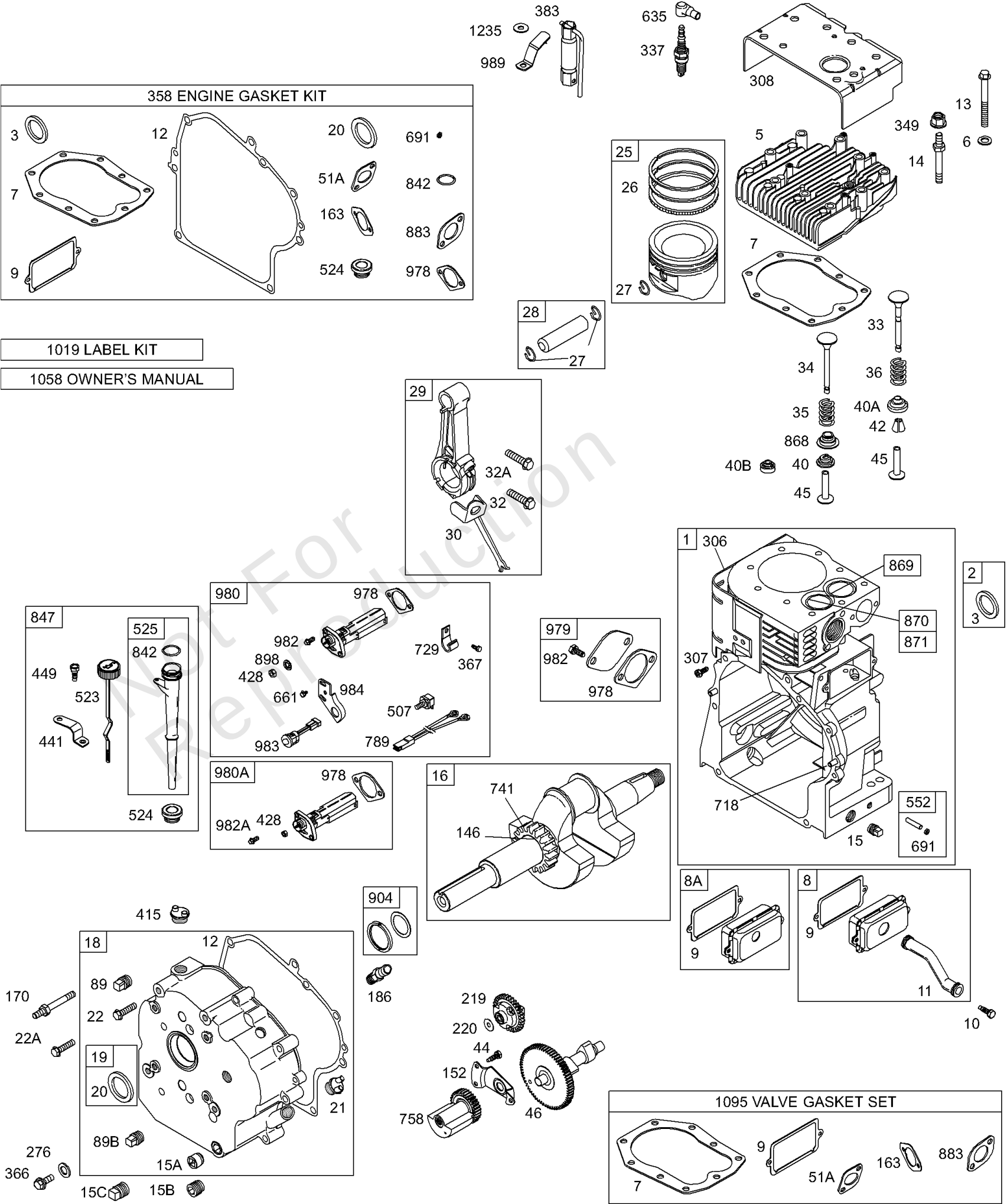
Cam, Crankcase Cover/Sump, Crankshaft, Cylinder, Head/Valves, Kits/Gasket Sets -

REF NO	PART NO	QTY	DESCRIPTION
26	495852		SET, Ring -(.010 Oversize)
26	495854		SET, Ring -(Standard)
27	691792		LOCK, Piston Pin -Used Before Code Date 95101600
27	691299		LOCK, Piston Pin -Used After Code Date 95101500
28	299691		PIN, Piston -(Standard) -Used Before Code Date 95101600
28	391286		PIN, Piston -(.005 Oversize) -Used Before Code Date 95101600
28	498319		PIN, Piston -(Standard) -Used After Code Date 95101500
28	498320		PIN, Piston -(.005 Oversize) -Used After Code Date 95101500
29	490348		ROD, Connecting -(Standard)
29	490469		ROD, Connecting -(.020 Undersize)
30	690405		DIPPER-CONN ROD -(Use Mounting Hardware For Connecting Rod) -Used Before Code Date 99092000
30	694612		DIPPER, Connecting Rod -Used After Code Date 99091900
32	690356		SCREW -(Connecting Rod) (1 7/8)
32A	690348		SCREW -(Connecting Rod) (1 5/8)
33	691796		VALVE, Exhaust
34	690429		VALVE, Intake
35	691605		SPRING, Valve -(Intake)
36	691597		SPRING, Valve -(Exhaust)
40	690656		RETAINER, Valve -(Intake)
40A	691939		RETAINER, Valve -(Exhaust)
40B	690274		RETAINER, Valve -(Exhaust)
42	494553		KEEPER, Valve -(Exhaust) (2 Piece)
44	691666		SCREW -(Counterweight Retainer)
45	691811		TAPPET, Valve
46	692123		CAMSHAFT
51A	691885		GASKET, Intake -(Manifold To Engine)
89	691686		PLUG-OIL DRAIN
89B	690283		PLUG, Oil -(1/8 Standard)
146	691639		KEY, Woodruff -(Oil GARD Cover)
152	691172		RETAINER, Counterweight
163	692277		GASKET, Air Cleaner -(Air Cleaner)



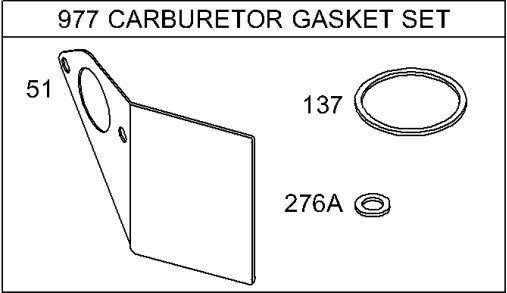
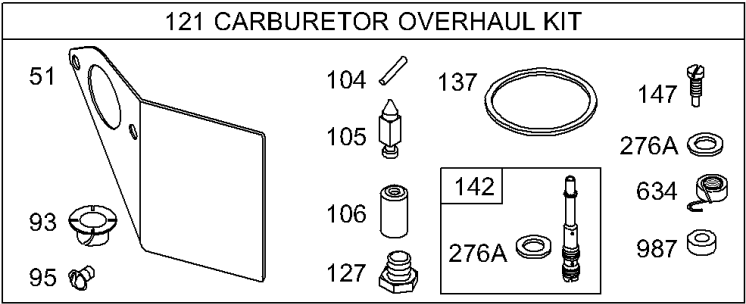
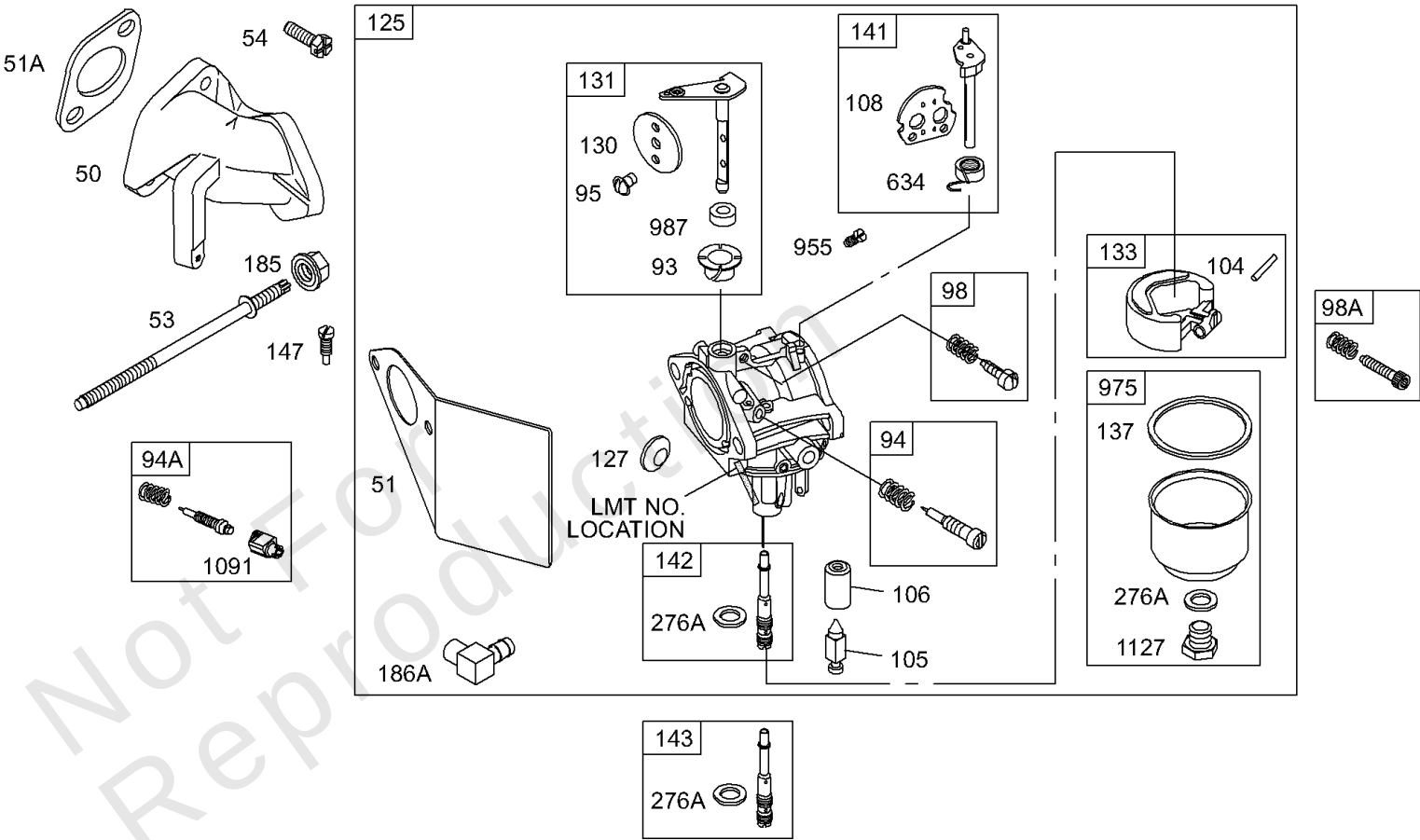
Cam, Crankcase Cover/Sump, Crankshaft, Cylinder, Head/Valves, Kits/Gasket Sets -

REF NO	PART NO	QTY	DESCRIPTION
170	691695		STUD -(Crankcase Cover/Sump)
186	691764		CONNECTOR-HOSE -(Pulse Line)
219	496786		GEAR-GOVERNOR
220	691724		WASHER -(Governor Gear)
276	690258		WASHER, Sealing
306	690489		SHIELD-CYLINDER
307	691003		SCREW -(Cylinder Shield)
308	690491		COVER, Cylinder Head
337	802592S		PLUG, Spark -(Resistor)
349	691105		LOCKNUT -(Cylinder Head Cover)
358	497511		GASKET SET, Engine
366	690304		SCREW -(Timing Hole Plug)
367	692198		SCREW -(Wire Clip)
383	89838S		WRENCH, Spark Plug
415	693463		PLUG
428	691612		NUT -(Oil GARD Kit)
441	691217		BRACKET-OIL FILL
449	691130		SCREW -(Oil Fill Bracket)
507	691972		INSULATOR
523	692032		DIPSTICK
524	281370S		SEAL, Dipstick Tube -(Dipstick Tube)
525	691389		TUBE, Dipstick
552	491893		BUSHING, Governor Crank -(Includes Seal, Ref. 87)
635	66538S		BOOT, Spark PLug
661	690661		SCREW -(Oil Gard Light Bracket)
691	692407		SEAL, Governor Shaft
718	690959		PIN, Locating
729	690430		CLIP, Wire
741	691284		GEAR, Timing
758	691369		COUNTERWEIGHT
842	691870		SEAL, O-Ring -(Dipstick Tube)
847	497459		DIPSTICK/TUBE ASSEMBLY
868	692036		SEAL, Valve
869	691802		SEAT, Valve -(Intake)
870	691844		SEAT-VALVE -(Exhaust)
871	261961		BUSHING, Valve Guide -(Exhaust)
883	692236		GASKET, Exhaust
898	691077		WASHER -(Oil GARD Kit)



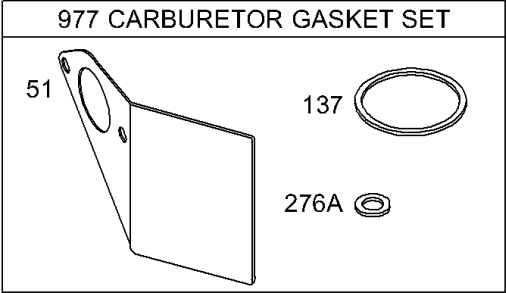
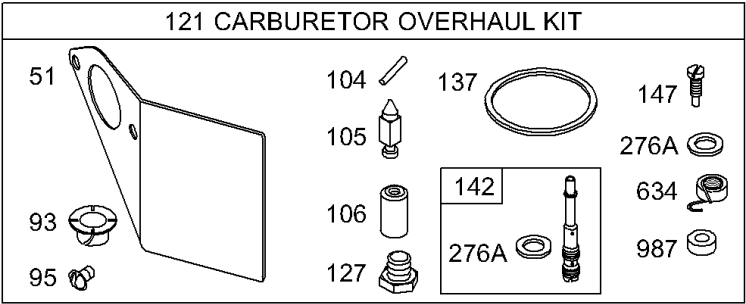
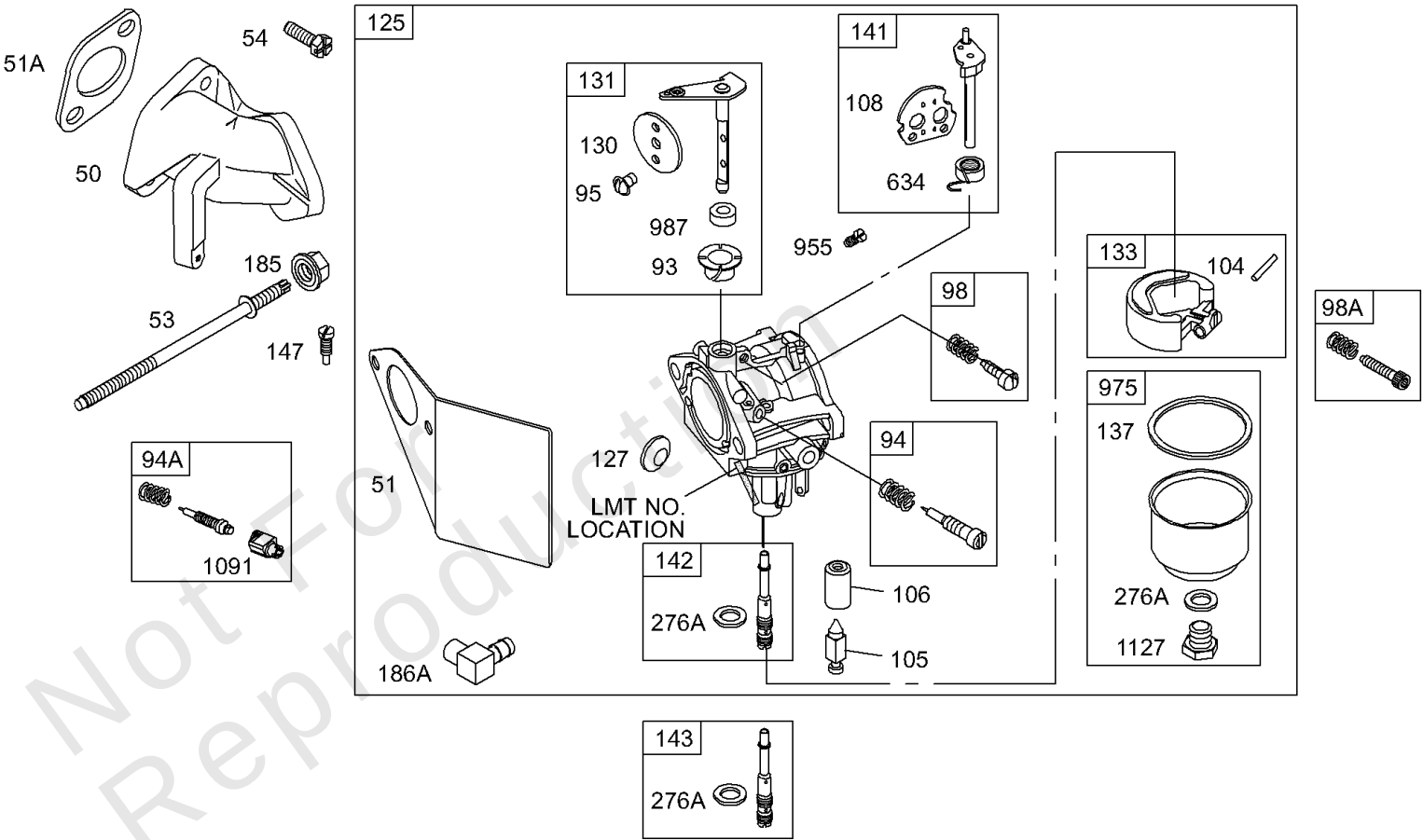
Cam, Crankcase Cover/Sump, Crankshaft, Cylinder, Head/Valves, Kits/Gasket Sets -

REF NO	PART NO	QTY	DESCRIPTION
904	492665		BEARING, Needle
978	273326S		GASKET, Oil Gard
979	691382		COVER, Oil Guard
980	398182		KIT, Oil Gard
980A	496605		KIT, Oil Gard
982	690351		SCREW -(Oil GARD)
982A	690350		SCREW -(Oil GARD)
983	398660		LIGHT, Indicator
984	692340		BRACKET, Oil Guard Light
989	690633		SWITCH, Spark Plug Stop
1019	497156		KIT, Label
1058	274786		MANUAL, Operator's
1095	498538		GASKET SET, Valve
1235	691261		WASHER -(Sparkplug Stopswitch)



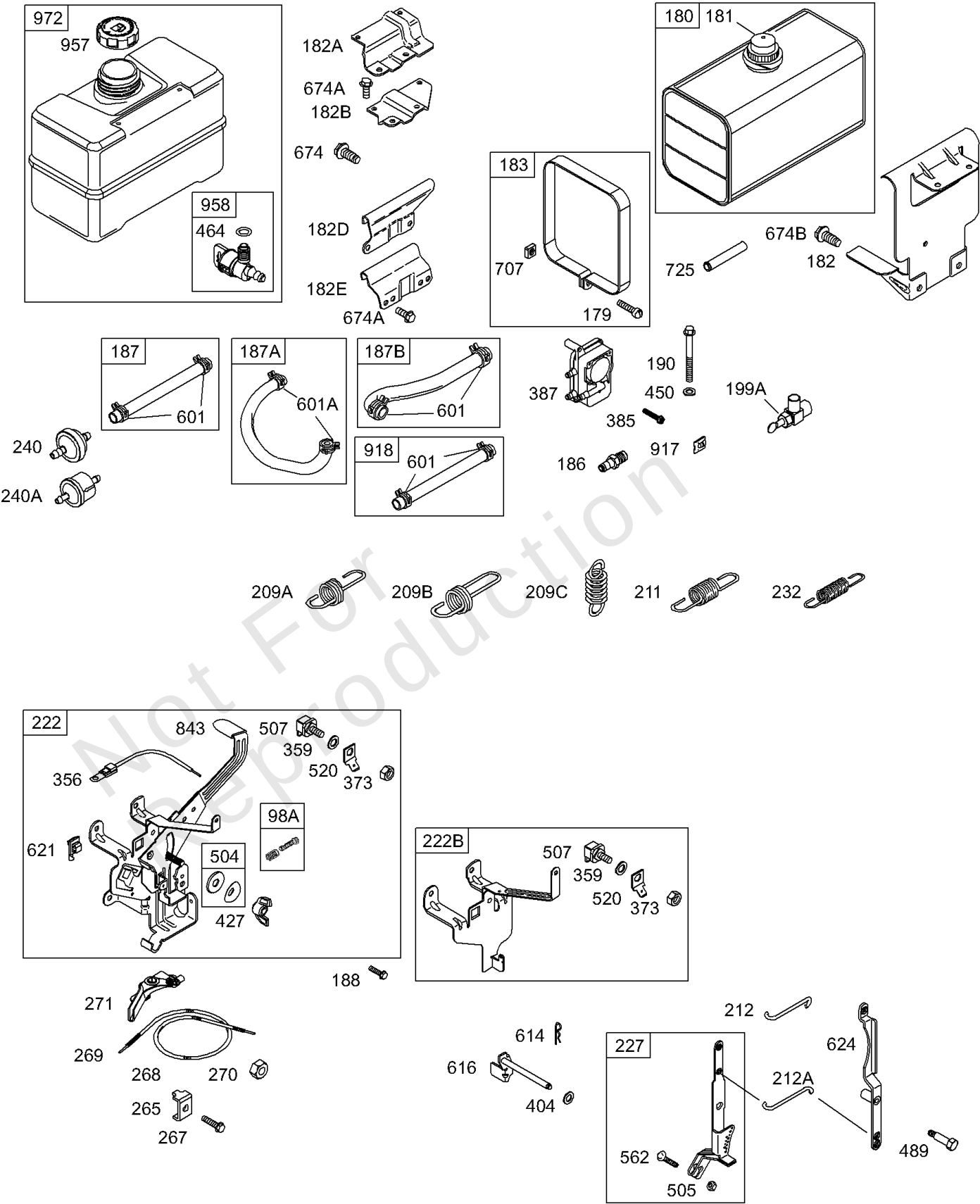
Carburetor, Kits/Gasket Sets-Carburetor

REF NO	PART NO	QTY	DESCRIPTION
50	691157		MANIFOLD, Intake
51	691886		GASKET, Intake -(Carburetor To Manifold)
51A	691885		GASKET, Intake -(Manifold To Engine)
53	691672		INSULATOR -(Carburetor)
54	690953		SCREW -(Intake Manifold)
93	690602		BUSHING, Throttle Shaft
94	498030		KIT, Idle Mixture -(Lmt 153154,155,156)
94A	496589		KIT, Idle Mixture -(Used On LMT 175)
95	691636		SCREW -(Throttle Valve)
98	495800		KIT, Idle Speed -(Idle Speed) (Lmt 54, 55, 91)
98A	493280		KIT-IDLE SPEED -(Idle Speed)
104	690525		PIN, Float Hinge
105	691782		VALVE, Float Needle
106	691780		SEAT, Inlet
108	690467		VALVE, Choke
121	497450		KIT, Carburetor Overhaul
125	695501		CARBURETOR
127	695005		PLUG, Welch -Used Before Code Date 00030800
127	694524		PLUG, Welch -Used After Code Date 00030900
130	691750		VALVE, Throttle
131	497846		KIT, Throttle Shaft
133	494381		FLOAT, Carburetor
137	281165S		GASKET, Float Bowl
141	497160		KIT, Choke Shaft
142	695835		NOZZLE, Carburetor -(Standard) (Used On LMT 101, 175, 176) -Used After Code Date 00030900
142	497448		NOZZLE, Carburetor -(Standard) (Used On LMT 101) -Used Before Code Date 00030800
142	499744		NOZZLE, Carburetor -(Standard) (Used On LMT 175) -Used Before Code Date 00030800
142	690145		NOZZLE, Carburetor -(Standard) (Used On LMT 176) -Used Before Code Date 00030800
143	499744		NOZZLE, Carburetor -(High Altitude) (Used On LMT 176) -Used Before Code Date 00030800
143	499826		NOZZLE, Carburetor -(High Altitude) (Used On LMT 175) -Used Before Code Date 00030800
143	695836		NOZZLE, Carburetor -(High Altitude) (Used On LMT 101, 175, 176) -Used After Code Date 00030900
143	497449		NOZZLE, Carburetor -(High Altitude) (Used On LMT 101) -Used Before Code Date 00030800



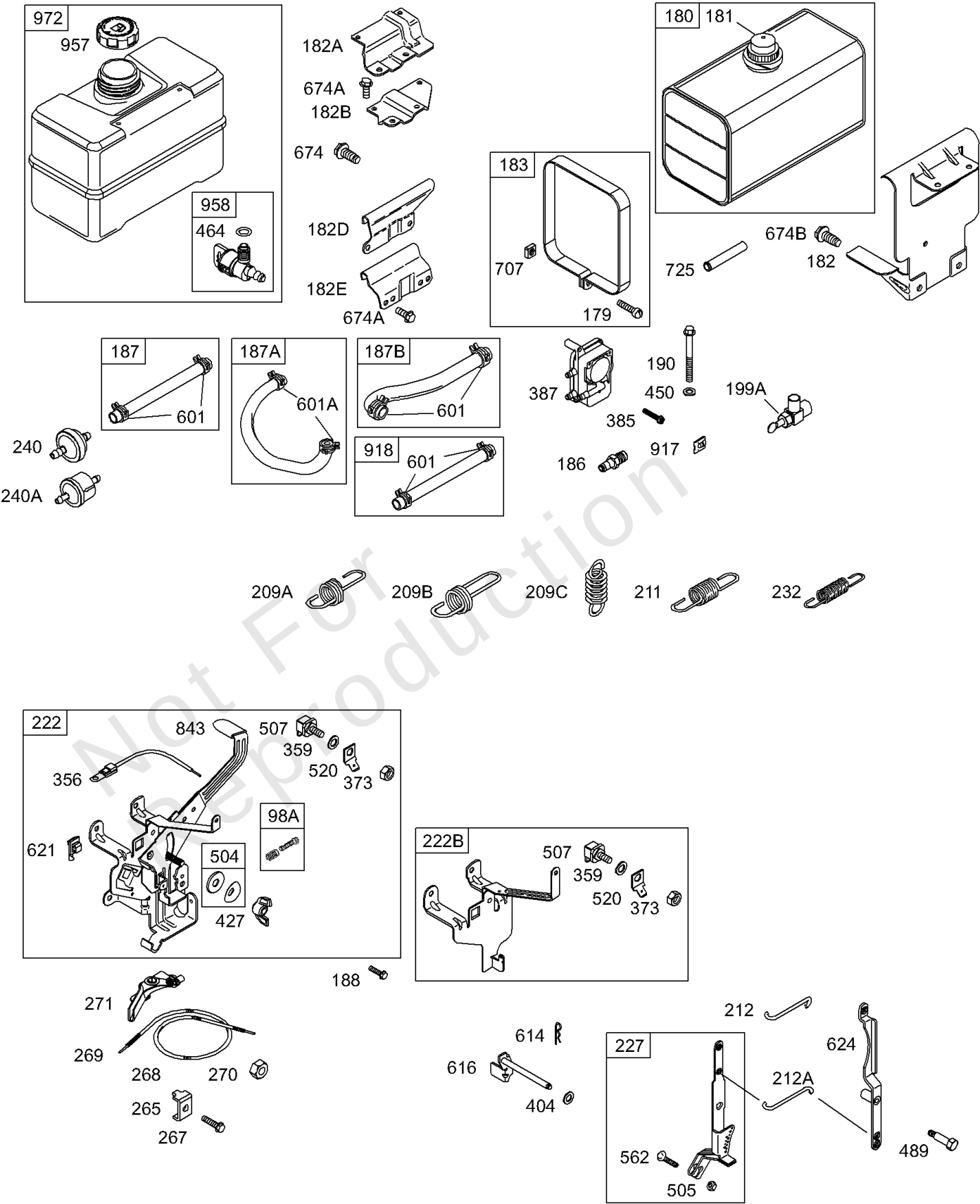
Carburetor, Kits/Gasket Sets-Carburetor

REF NO	PART NO	QTY	DESCRIPTION
147	497472		JET, Pilot -(Used On LMT 101)
185	690958		NUT -(Air Cleaner Base)
186A	692317		CONNECTOR-HOSE
276A	692255		WASHER, Sealing
634	690802		SPRING/SEAL ASSEMBLY
955	695659		PLUG, Carburetor -Used After Code Date 00030800
975	495933		BOWL, Float -(Float Bowl)
977	497069		SET, Carburetor Gasket
987	691326		SEAL, Choke/Throttle Shaft
1091	691333		CAP, Limiter -Used Before Code Date 00030800
1127	691657		SCREW -(Float Bowl)



Controls, Fuel Tank, Governor Springs

REF NO	PART NO	QTY	DESCRIPTION
98A	493280		KIT-IDLE SPEED -(Idle Speed)
179	690280		SCREW -(Fuel Tank Strap)
180	291488		TANK, Fuel -(Metal)
181	392305S		CAP, Fuel Tank -(Metal)
182A	695726		BRACKET, Fuel Tank -(Top)
182E	694592		BRACKET-FUEL TANK -(Bottom)
183	691937		STRAP, Fuel Tank
186	691764		CONNECTOR-HOSE -(Pulse Line)
187	296004		LINE, Fuel -(Cut To Required Length)
187	691050		LINE, Fuel -(Cut To Required Length)
187A	497029		LINE, Fuel -(Molded)
187B	691049		LINE, Fuel -(Molded)
188	691693		SCREW -(Control Bracket)
190	690904		SCREW -(Fuel Tank)
199A	692302		VALVE, Fuel Shut Off -(Metal)
199A	691940		VALVE, Fuel Shut Off -(Metal)
209B	692910		SPRING, Governor -Used After Code Date 97042700
211	692912		SPRING, Governed Idle -Used After Code Date 97042700
212	691853		LINK, Throttle -(Upper)
212A	691294		LINK, Throttle -(Lower)
222	691479		BRACKET, Control -Used After Code Date 97042700
227	692143		LEVER, Governor Control
232	691848		SPRING/LINK, Governor
240	84001895		FILTER, Fuel
240A	394358S		FILTER, Fuel
265	691024		CLAMP, Casing
267	690804		SCREW -(Casing Clamp)
268	691025		CASING, Control Wire -(Cut To Required Length)
269	691026		WIRE, Control -(Cut To Required Length)
270	691027		NUT -(Control Wire Casing)
271	691028		LEVER, Control -(Magneto Armature)
356	691408		WIRE, Stop -(1 Wire, 4)(Snap Connect Insulated Ring Terminal, And Bare WireEnd)
359	691077		WASHER -(Ground Terminal)



Controls, Fuel Tank, Governor Springs

REF NO	PART NO	QTY	DESCRIPTION
373	691612		NUT -(Ground Terminal)
385	691673		SCREW -(Fuel Pump)
387	692026		PUMP, Fuel
404	691691		WASHER -(Governor Crank)
427	690355		NUT -(Control Bracket)
450	691261		WASHER -(Fuel Tank Bracket) -Used After Code Date 98111500
464	691898		SEAL, O-Ring -(Fuel Shut-off Valve)
489	691776		SCREW -(Linkage Lever)
504	495659		SET, Friction Washer
505	691251		NUT -(Governor Control Lever)
507	691972		INSULATOR
520	691084		TERMINAL, Ground
562	92613		BOLT -(Governor Lever)
601	95162S		CLAMP, Hose
601A	691038		CLAMP, Hose -Used After Code Date 98111500
614	691620		PIN, Cotter
616	691407		CRANK, Governor
621	692310		SWITCH, Stop
624	691415		LEVER, Linkage
674	691058		SCREW -(Fuel Tank Bracket)
674A	691635		SCREW -(Fuel Tank Bracket)
674B	690372		SCREW -(Fuel Tank Bracket)
707	690279		NUT -(Fuel Tank Strap)
725	690403		SHIELD, Heat
843	691322		SLEEVE, Lever
917	691737		VALVE, Handle Shutoff
918	393815		HOSE, Vacuum -(Cylinder To Impulse Pump)(Cut To Required Length)
957	493988S		CAP, Fuel Tank -(Plastic)
958	399517		VALVE, Fuel Shut Off -(Plastic)
972	695164		TANK, Fuel -(Plastic) (6 Quart)

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	20S2320036	1	Replacement Engine
	-----		Top No-Load Speed: 3600 -Trim: 01
	-----		Service Note: If the replacement engine supersedes to or is a Model 200000 series engine, refer to the illustrations located after the conversion data for this model series.
	-----		Service Note: To make the crankshaft center line the same add 695154 spacer kit, other overall dimensions which differ, are shown in the illustrations.
	-----		Service Note: If after making a visual inspection and it is determined the Model 200000 series engine cannot be used because of equipment interference, the original engine should be repaired with a short block and/or individual parts.
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.

